

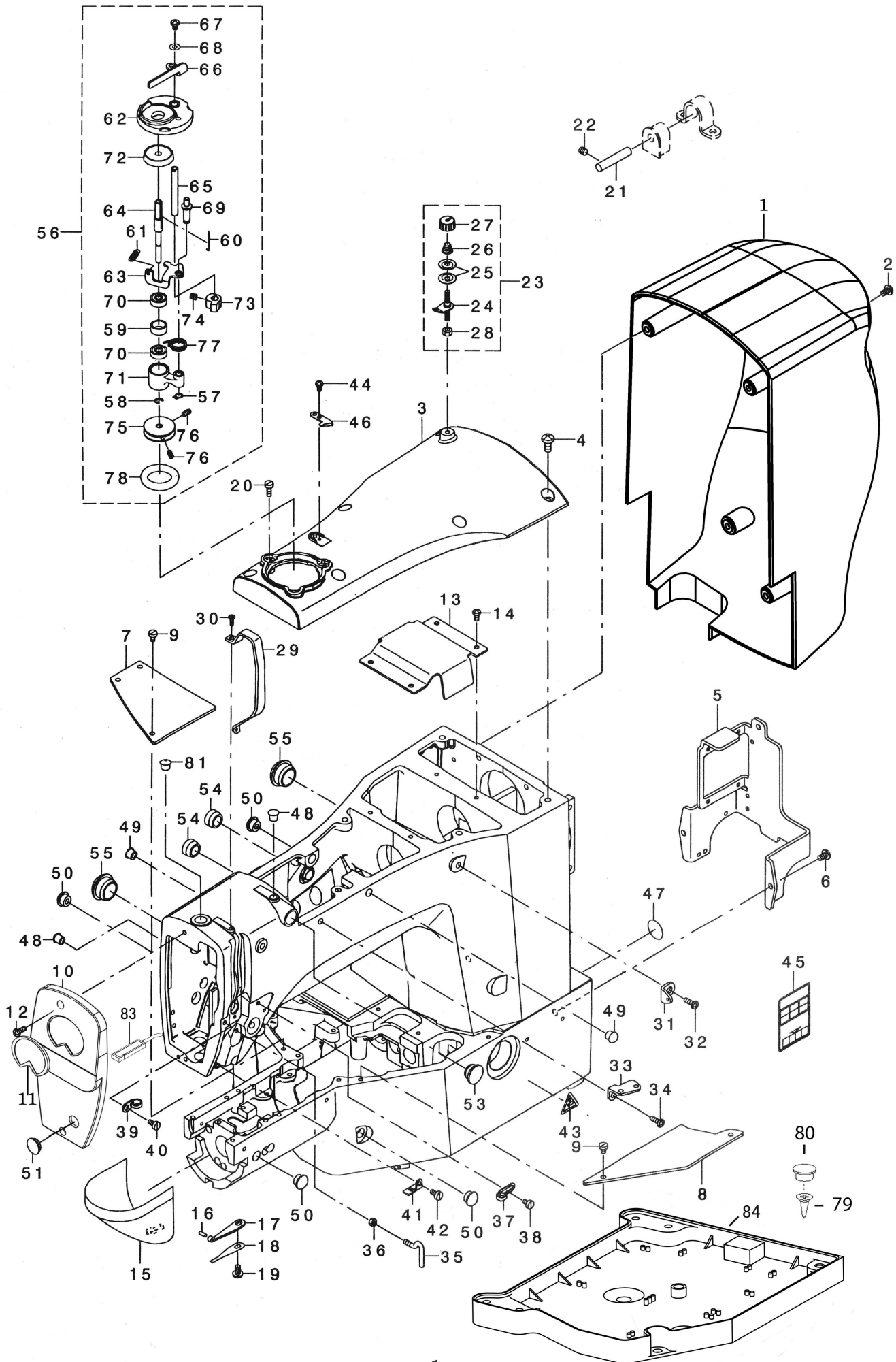
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1. FRAME & MISCELLANEOUS COVER COMPONENTS

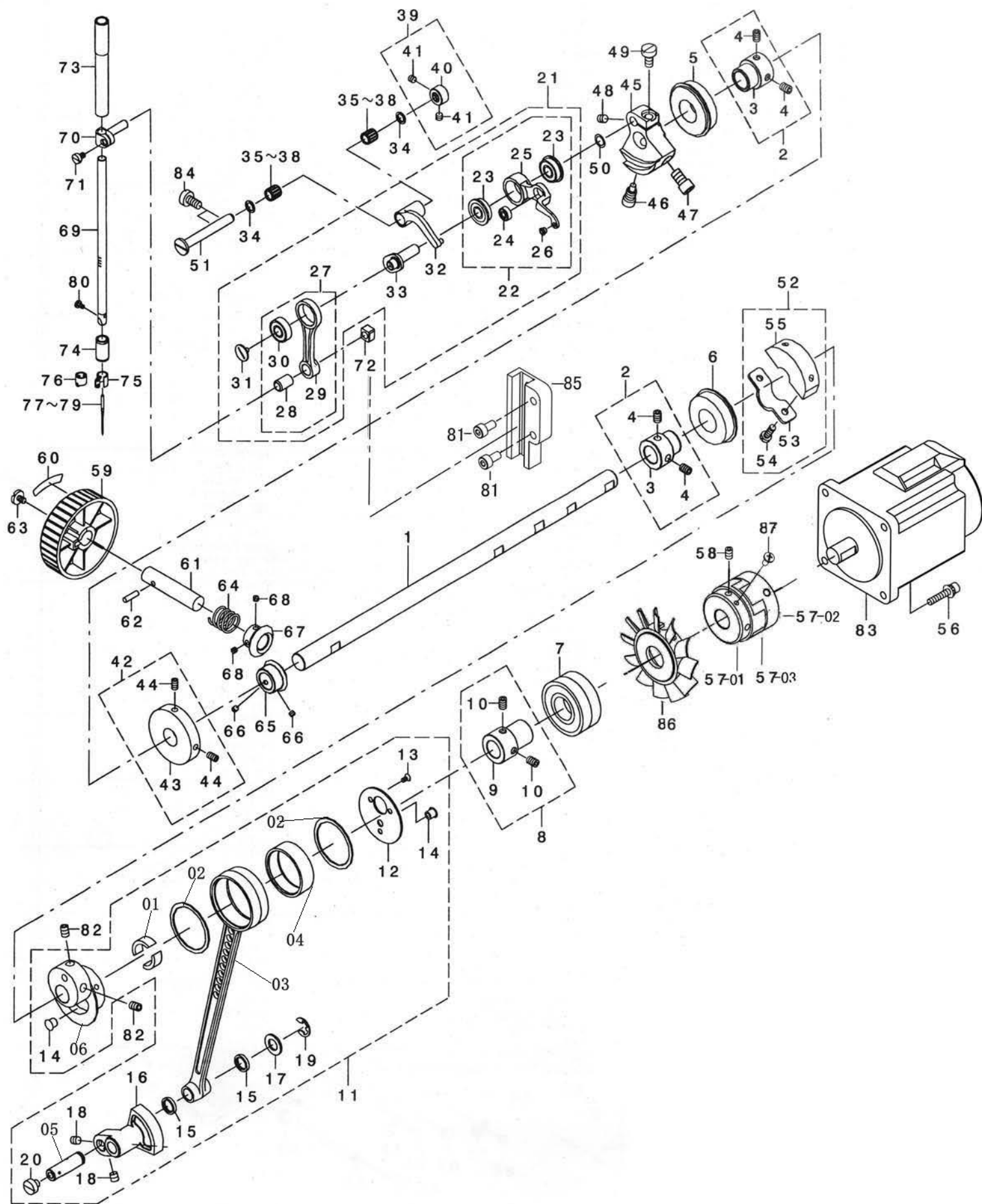
机身及罩壳部件



第1部件 1. FRAME & COVER COMPONENTS						
序号	注解	公司件号Part No.	DESCRIPTION	名称	用量Qty.	同类编号
1		42311003	MOTOR COVER	后罩	1	400-06475
2		403S11013	SCREW	螺钉	4	SM-5040855-SN
3		40301027	UPSIDE CVER	顶盖	1	400-06478
4		403S11009	SCREW M6 L=12	顶盖螺钉	6	SM-4061255-SP
5		40312059	PROTECTION -PLATE	电子安装板	1	400-10404
6		403S11010	SCREW	螺钉	3	SM-4050855-SP
7		302634	BED COVER LEFT	底座左盖板	1	400-06478
8		302635	BED COVER RIGHT	底座右盖板	1	400-06488
9		403S11011	SCREW M4 L=6	盖板螺钉	5	SM-6040650-TP
10		40301028	FACE COVER	面板	1	400-06481
11		30337001	FACE PLATE	商标	1	229-02506
12		403S11012	SCREW	螺钉	2	SM-4041055-SP
13		40312062	CRANK-ROD-COVER	挡油板	1	400-10405
14		403S11013	SCREW	螺钉	4	SM-5040855-SN
15		302534	CYLINDER ARM CAP	梭床罩组件	1	138-16855
16		40326035	HOOK COVER PRESSER SPRING PIN	梭床罩销	1	135-08700
17		40312138	HOOK COVER PRESSER SPRING A	梭床罩固定板	1	135-08809
18		40127014	HOOK COVER PRESSER SPRING B	梭床罩弹簧板	1	135-08908
19		403S11013	SCREW	螺钉	1	SM-5040855-SN
20		403S11015	SCREW M4 L=11	绕线器安装螺钉	3	SM-6041150-TP
21		40326001	HINGE STUD	支承销	2	B2707-761-000
22		403S11016	SCREW M6 L=6	支承销固定螺钉	4	SM-8060612-TP
23		4031301400	BOBBIN THREAD TENSION ASM	绕线夹线器组件	1	141-13468
24		1143100300	BOBBIN THREAD TENSION ROD ASM	过线销	(1)	141-13450
25		11413003	THREAD TENSION DISK	夹线片	(2)	B3126-012-000
26		11427006	CONNECTING ROD SPRING	夹线簧	(1)	D7133-555-B00
27		11411004	THREAD TENSION NUT	夹线螺母	(1)	110-72402
28		114S16001	NUT 11/64-40	固定螺母	(1)	NS-6110310-SP
29		40112002	BALANCE COVER	防护罩	1	138-16608
30		403S11017	SCREW M3 L=8	防护罩螺钉	2	SM-4030855-SN
31		40313003	THREAD GUIDE NO.1	过线板	1	400-10414
32		403S11009	SCREW M6 L=12	过线板螺钉	1	SM-4061255-SP
33		40113004	THREAD GUIDE PLATE	双眼过线板	1	B1111-232-000
34		403S11009	SCREW M6 L=12	过线板螺钉	1	SM-4061255-SP
35		40313004	L-SHAPED-THREAD-GUIDE-A	过线钩	1	400-10571
36		403S16004	NUT M4	过线钩螺母	1	NM-6040000-SN
37		40213010	ARM THERAD GUIDE A	右线钩	1	299-20508
38		403S11011	SCREW M4 L=6	右线钩螺钉	1	SM-6040650-TP
39		41712078	TAKE-UP THERAD GUIDE B	左线钩	1	137-05108
40		403S11019	SCREW M4 L=8	左线钩螺钉	1	SM-6040860-TP
41		42313001	FRAME THERAD GUIDE (B)	下过线板	1	B1129-210-000
42		403S11019	SCREW M4 L=8	下过线板螺钉	1	SM-6040860-TP
43		- - - - -	CAUTION LABEL (25)	警告标志	1	CM-3002000-02
44		403S11020	SCREW M3X6	螺钉	1	SM-4030601-SN
45		- - - - -	SAFETY LAEBL-S	警告标志	1	CM-3002001-B1
46		11419001	THREAD CUTTER	切线刀	1	105-02300
47		- - - - -	GROUND MARK	接地标志	1	100-04109
48		40122006	RUBBER PLUG	硅油过线器油塞	2	TA-0750704-R0
49		40322019	RUBBER PLUG	油塞	2	TA-0850604-R0
50		40122016	RUBBER PLUG	油塞	8	TA-1050504-R0
51		40122017	RUBBER PLUG D=12.4 L=4	面板塞	1	TA-1250406-R0
52		-----	-----	-----	----	-----
53		40122007	RUBBER PLUG	油塞	1	TA-1470704-R0
54		40322021	PLUG	油塞	2	TA-1550902-R0
55		40122015	RUBBER PLUG	油塞	3	TA-2100904-R0
56		4033100800	BOBBIN WINDER UNIT	绕线器组件	1	262-60000
57		40329005	RETAINING RING	卡簧	(1)	RC-0560711-KP
58		40329006	E-RING 4	卡簧	(1)	RE-0400000-K0
59		40308012	BTW BEARING SPACER	挡圈	(1)	262-60802
60		40327021	BOBBIN SPRING	梭芯弹簧	(1)	262-61602
61		40327022	BTW SPRING	弹簧	(1)	262-61701
62		40301026	BTW BASE	盖板	(1)	262-60109
63		40312125	BTW CAM PLATE	控制板	(1)	262-60208
64		40302012	BTW SHAFT	梭芯轴	(1)	262-60901
65		40302013	BTW LEVER SHAFT	转动轴	(1)	262-61008
66		40312126	BTW LEVER	绕线板手	(1)	262-61107
67		403S11052	SCREW	螺钉	(1)	SM-5040655-SN
68		40328038	WASHER 4.5X10X0.8	垫片	(1)	WP-0450826-SC
69		40302014	BTW BASE SHAFT	绕线定位轴	(1)	262-60307
70		40324015	BTW BEARING	轴承	(2)	262-61305
71		40304013	BTW SHAFT BASE	绕线转动曲柄	(1)	262-60406
72		40311021	BTW SPACER	梭芯轴垫	(1)	262-61206
73		40310008	BTW CAM LEVER	转动卡头	(1)	262-60505
74		403S14022	SCREW M5 L=5	螺钉	(1)	SM-8050502-TP
75		40303026	BTW WHEEL	绕线转动板	(1)	262-60604
76		403S14023	SCREW M4X8	绕线转动板螺钉	(2)	SM-8040802-TP
77		40327023	BTW TORSION SPRING	弹簧	(1)	262-60703
78		805869	BTW WHEEL RUBBER	O形圈	(1)	262-61503
79		401s30016	SCREW	螺钉	5	-----
80		40122016	RUBBER PLUG	橡皮塞	5	TA-1050504-R0
81		40322014	NEEDLE BAR UPPRER BUSH CAP	针杆油塞	1	229-01409
83		40330025	LED	LED灯	1	-----
84		40311030	BED FITTING BASE	油盘	1	-----

2. MAIN SHAFT & NEEDLE BAR COMPONENTS

上轴针杆部件

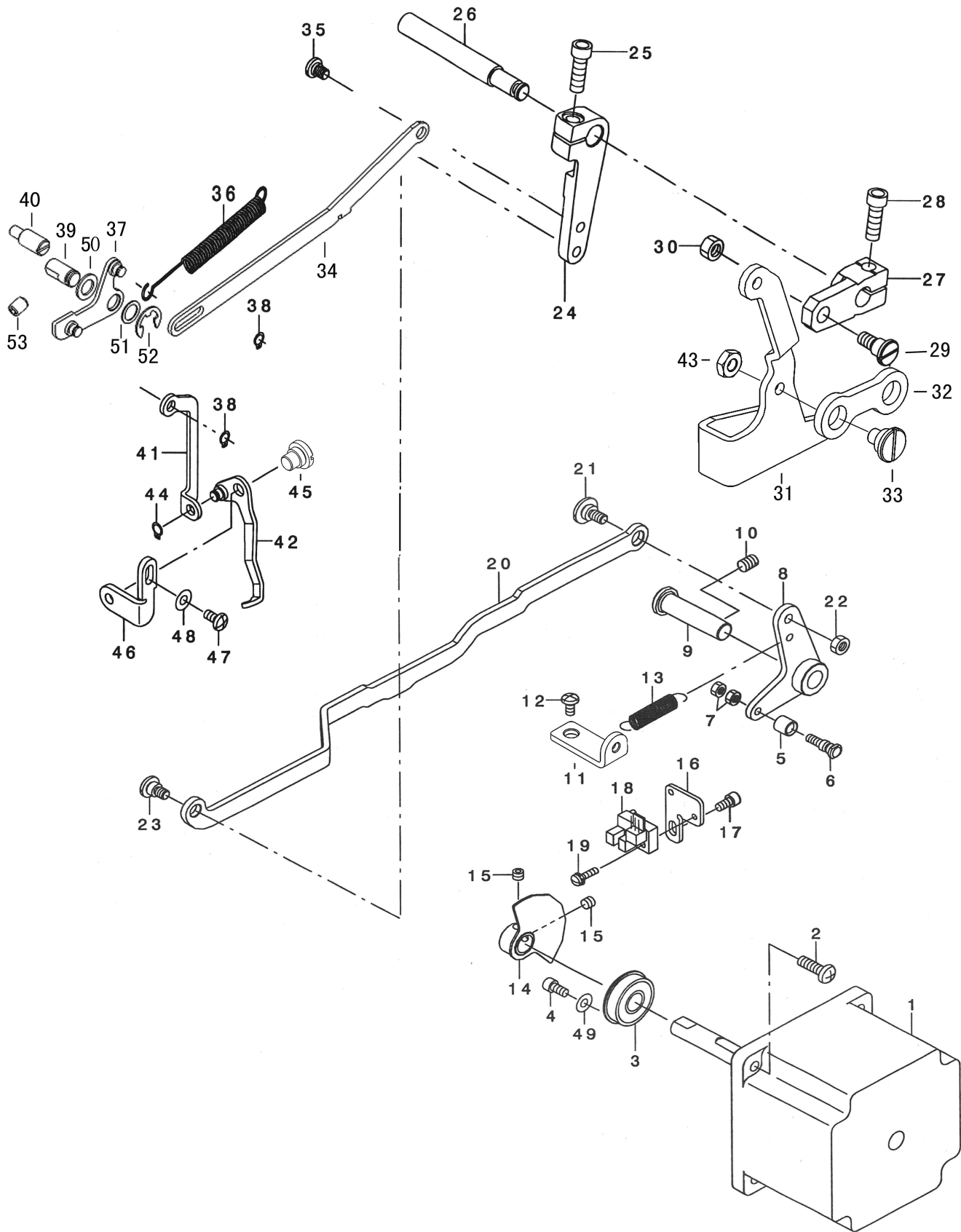


第2部件 2. MAIN SHAFT & NEEDLE BAR COMPONENTS						
序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40302007	MAIN SHAFT	上轴	1	400-10572
2		-----	BEARING BUSH -A-ASM	轴承套组件	2	400-10415
3		40303012	BEARING BUSH -A	轴承套	(2)	400-10416
4		403S14005	SCREW M6 L=8	轴承套螺钉	(4)	SM-8060812-TP
5		B10002	BEARING	上轴轴承(前)	1	SB-1200018-00
6		B10002	BEARING	上轴轴承(后)	1	SB-1200018-00
7		40324004	BEARING	轴承	1	SB-1200017-00
8		-----	BEARING BUSH -B-ASM	轴承套组件	1	400-10418
9		40303013	BEARING BUSH -B	轴承套	(1)	400-10419
10		403S14005	SCREW M6 L=8	轴承套螺钉	(2)	SM-8060812-TP
12		40312064	CRANK-ROD-SUPPORT-PLATE	连杆挡板	(1)	400-10421
13		403S17001	SCREW M3 L=6	连杆挡板螺钉	(3)	SM-1030601-SP
14		40322023	PLUG D=6.7 L=6	挡板油塞	(2)	TA-0670604-R0
15		40322024	OIL SEAL	油塞	(2)	101-08009
16		42325002	OSCILLATOR	摆齿	(1)	400-06561
17		41728001	WASHER	垫片	(1)	400-26818
18		403S14006	SCREW	摆齿螺钉	(2)	SM-8480652-TP
19		H05008	E-SHAPEDSNAP RING (8mm)	卡簧	(1)	RE-0800000-K0
20		403S11021	SCREW M6 L=4.5	摆齿轴螺钉	(1)	SM-6060550-TP
21		4033800200	THREAD TAKE UP COMPL	挑线连杆组件	1	400-06529
22		-----	THREAD TAKE UP LEVER ASM	挑线杆组件	(1)	400-06530
23		40324005	BEARING	轴承	(2)	SB-1080022-00
24		40324006	BEARING	轴承	(1)	SB-1040016-00
25		40338003	THREAD TAKE UP LEVER	挑线杆	(1)	400-06531
26		40313008	THREAD PASS BUSH	过线管	(1)	B1908-505-000
27		-----	NEEDLE BAR CRANK ROD ASM	针杆连杆组件	(1)	400-06534
28		40303014	NEEDLE BAR CRANK ROD METAL	连杆套	(1)	228-91006
29		40305011	NEEDLE BAR CRANK ROD	针杆连杆	(1)	400-06535
30		40324007	BEARING	连杆轴承	(1)	SB-1080023-00
31		403S30011	LEFT SCREW	螺钉	(1)	B1903-552-000
32		40305012	THREAD TAKE UP CRANK	驼背连杆	(1)	400-06532
33		40304008	NEEDLE ROD CRANK	挑线曲柄	(1)	400-06537
34		40322025	BEARING SUPPORT	封油垫片	2	228-91204
35		40324008	BEARING	滚针轴承	2	SB-3070002-0A
36		-----	BEARING	滚针轴承	2	SB-3070002-0B
37		-----	BEARING	滚针轴承	2	SB-3070002-0C
38		-----	BEARING	滚针轴承	2	SB-3070002-0D
39		-----	THRUST-COLLAR-ASM	挡圈组件	1	400-10434
40		40308007	THRUST-COLLAR	挡圈	(1)	400-10435
41		403s14007	THRUST-COLLAR-SCREW	挡圈螺钉	(2)	400-10436
42		- - - -	BTW-DRIVING-WHEEL-ASM	饶线轮组件	1	400-10533
43		40335002	BTW-DRIVING-WHEEL	饶线轮	(1)	400-10534
44		403s14008	BTW-DRIVING-WHEEL SCREW	饶线轮螺钉	(2)	400-10533
45		40310005	COUNTER WEIGHT	针杆曲柄	1	400-10423
46		403s13007	COUNTER WEIGHT SCREW A	曲柄定位螺钉	1	400-06517
47		403s13008	BOLT M8 L=12	曲柄紧定螺钉	1	SM-6081252-TP
48		403s14006	SCREW M6X0.75 L=6	挑线曲柄螺钉	1	SM-8480652-TP
49		403s11022	SCREW	螺钉	1	SM-6061200-SP
50		40328018	WASHER 11.6X8.2X0.6	垫片	1	WP-0820516-SP
51		40326034	THREAD-TAKE-UP-CRANK-SHAFT	挑线连杆销	1	400-11902
52		- - - -	CRANK-BALANCER-ASM	平行块组件	1	400-10437
53		40312066	CRANK-BALANCER-FIX-PLATE	固定板	(1)	400-10439
54		403s11023	CRANK-BALANCER-FIX-PLATE-SCREW	平行块螺钉	(2)	400-10440
55		40312067	AC SERVO MOTOR	平行块	(1)	400-10438
56		403s1300900	BOLT	电机安装螺钉	4	SL-6052592-TN
57-01		40301023	COUPLING 1	传动连接块	1	-----
57-02		40301024	COUPLING 2	传动连接块	1	-----
57-03		40322028	DAMPING RUBBER	减震橡胶	1	-----
58		403s14005	SCREW M6 L=8	连接块螺钉	4	SM-8060812-TP
59		40311003	PULLEY	手轮	1	B1212-210-D00
60		40337005	REVOLVING DIRECTION LABEL	标记	1	B1144-210-000
61		40326004	HAND PULLEY SHAFT	手轮轴	1	265-00306
62		P03002	SPRING PIN 4X14	销	1	PS-0400142-KH
63		403s11003	SET-SCREW	螺钉	1	A1230-500-00A
64		40327004	SPRING	弹簧	1	GAF-01007000
65		40325010	GEAR A	上轴转动齿轮	1	400-06515
66		403s14010	SCREW M4 L=3	手轮齿轮螺钉	2	SM-8040310-SS
67		40325011	GEAR B	手轮轴齿轮	1	400-06516
68		403s14010	SCREW M4 L=3	手轮轴齿轮螺钉	2	SM-8040310-SS
69		42302006	NEEDLE BAR	针杆	1	400-10573
70		40304015	NEEDLE BAR CLAMP	针杆连接柱	1	B1411-552-000
71		401s11014	SCREW 9/64-40 L=6	针杆连接柱螺钉	1	SS-6090670-TP
72		41709001	SLIDE BLOCK	滑块	1	B1414-555-000
73		40303015	NEEDLE ROD METAL	针杆上套	1	400-10441
74		40303016	NEEDLE ROD LOWER METAL	针杆下套	1	400-10442
75		40313009	THREAD GUIDE	下过线	1	400-10574
76		-----	NEEDLE BAR THREAD GUIDE	下过线	1	D1405-L7A-M00
77	01	40317011	NEEDLE DPX5 # 11	机针DP×5 # 11	1	MDP-500B2100
78	02	40117001	NEEDLE DPX5 # 16	机针DP×5 # 16	1	MDP-500B1101
79	03	40319006	NEEDLE DPX17 # 19	机针DP×17 # 19	1	MDP-500B1400
80		201S11005	SCREW M1/8×44 L=5.5	支针螺钉	1	-----
81		403s13015	SCREW M4 L=16	导向螺钉	2	SM-8480652-TP
82		403S14005	SCREW M6 L=8	偏心轮螺钉	2	SM-8060812-TP
83		810749	AC SERVO MOTOR	上轴电机	1	400-28015
84		403S14005	SCREW M6 L=8	螺钉	2	SM-6061250-TP
85		41709002	SLIDE BLOCK	滑块导向	1	-----
86		40311302	FAN	风扇	1	-----
87		403s13011	SCREW M6 L=8	螺钉	3	-----

NOTE(注释):01、.....FOR 1900BM/BF 1900BM/BF用
02、.....FOR 1900BS 1900BS专用
03、.....FOR 1900BH 1900BH专用

3. PRESSER LIFTER & WIPER COMPONENTS

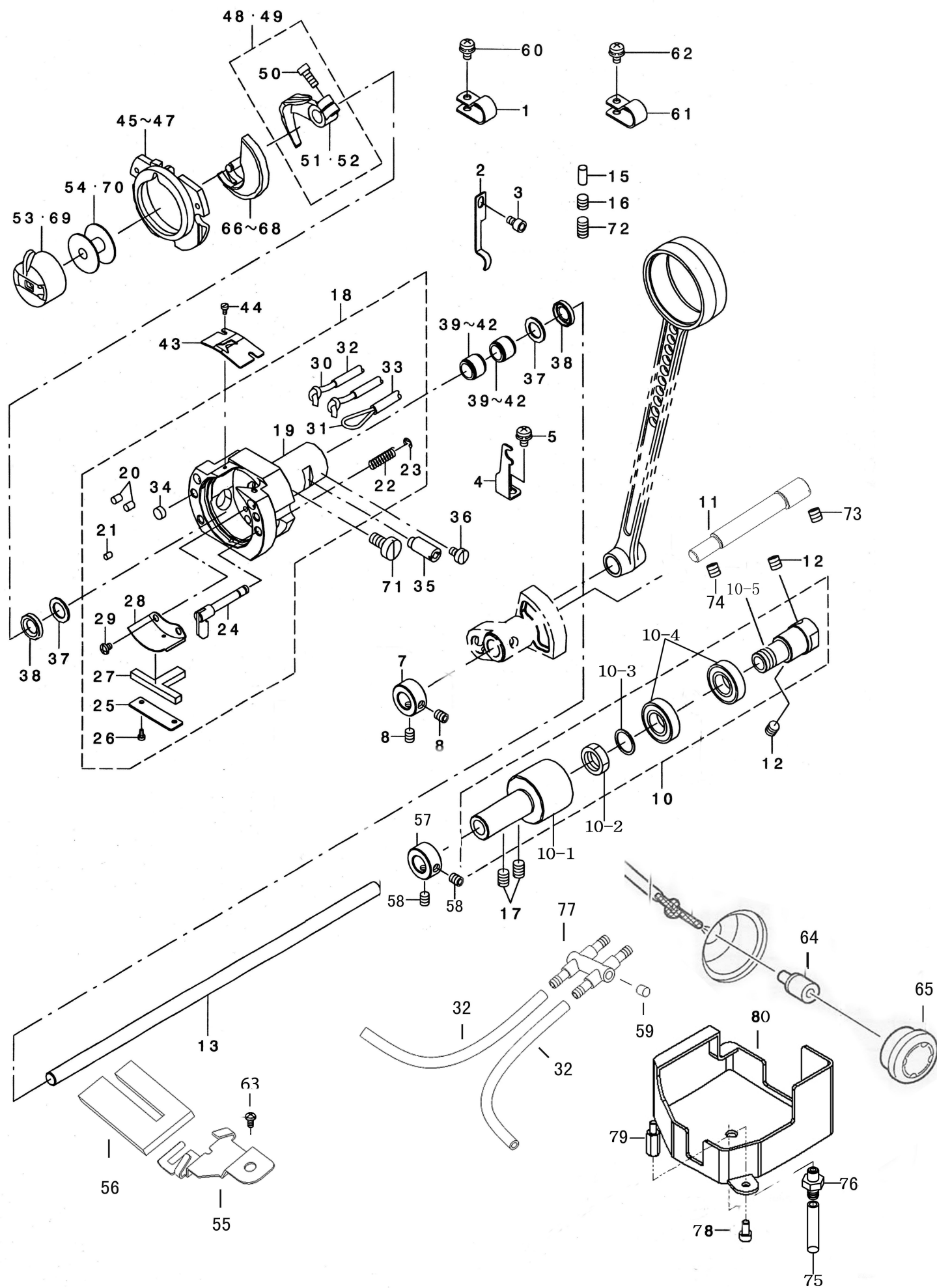
抬压脚及拨线部件



第3部件 3. PRESSER LIFTER & WIPER COMPONENTS						
序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40333013	PRESSER LIFTING MOTOR	抬压脚电机	1	-----
2		403S11026	SCREW M5 L=16	剪线电机螺钉	4	-----
3		40324009	BTW BEARING	轴承6000ZZNR	1	SB-1100024-00
4		403S13011	SCREW M4 L=8	螺钉	1	SM-6040802-TP
5		40303017	NEEDLE CAM ROLLER A	滚筒	1	235-17501
6		403S20009	CAM ROLLER SHAFT	轴位螺钉	1	400-40256
7		403S16005	NUT M4X0.7	螺母	2	NM-6040001-SP
8		40312068	LIFTER LINK A ASM.	拨线曲柄	1	400-06661
9		40326016	CONNECTING SHAFT	拨线曲柄轴	1	400-06716
10		403S14005	SCREW M6 L=8	轴承套螺钉	1	SM-8060812-TP
11		42312015	HOOK COVER PUSH SPRING	拉簧板	1	-----
12		403S11027	HOOK COVER PUSH SPRING SCREW	拉簧板螺钉	1	SM-4040855-SP
13		40227042	SPRING	弹簧	1	135-15606
14		4031211800	SENSOR SLIT ASM	拨线传感板组件	1	-----
15		403s14012	SCREW M5 L=4	螺钉M5×4	2	SM-8040412-TP
16		40312071	SENSOR_INSTALLING_BASE	传感器安装板	1	400-10443
17		403S13011	SCREW M6 L=18	螺钉	1	SM-6040802-TP
18		40330049	PHOTO SENSOR	传感器	1	HD-0005700-OA
19		403S11044	HINGE SCREW D=7 H=4	传感器螺钉组件	1	-----
20		42312011	LIFTER LINK B	拨线杆	1	400-06665
21		403S20010	HINGE SCREW D=8 H=3.2	拨线杆轴位螺钉	1	SD-0800327-TP
22		403S16006	NUT M5	螺母	1	NM-6050001-SP
23		403S20011	SCREW M6 L=18	螺钉	1	SD-0700406-TP
24		40305013	CONNECTING ARM	拨线转动曲柄	1	400-06671
25		S05030	SCREW M6 L=18	M6×18内六角螺钉 GB/T70.1	1	SM-6061802-TP
26		40326017	CONNECTING SHAFT	曲柄轴	1	265-00405
27		400330	LOWERING ARM	抬压脚曲柄	1	-----
28		S05030	SCREW M6 L=18	M6×18内六角螺钉 GB/T70.1	1	SM-6061802-TP
29		403S20012	HINGE SCREW D=7.94 H=6	抬压曲柄螺钉	1	SD-0790606-TP
30		403S16007	NUT M6	抬压曲柄螺母	1	NM-6060001-CP
31		42312008	LOWERING FOOT	抬压脚传动杆	1	240549-920
32		40312008	CONNECTING LINK	连接杆	1	141-04400
33		403S20013	HINGE SCREW D=10 H=4	抬压脚小连杆螺钉	1	SD-1000406-TP
34		40312151	WIPER CONNECTING LINK	扫线调节杆	0	-----
35		403S20014	WIPER -STOPPER	螺钉	1	SD-0600206-TP
36		40127011	SPRING	弹簧	0	135-09708
37		4031215200	WIPER CONNECTING-ARM-ASM	扫线连接板组件	0	251345
38		40108011	THRUST COLLAR ASM	挡圈4.7	0	RC-0470611-KP
39		40326039	WIPER CONNECTING-LINK-SHAFT	扫线连接板销	0	-----
40		403S13021	WIPER -STOPPER	螺钉	0	-----
41		40312154	WIPER CONNECTING-PLATE	扫线连接拉板	0	-----
42		4031207700	WIPER C ASM	扫线杆组件	0	400-17202
43		403S16008	NUT M6	螺母	1	NM-6060003-SC
44		40108004	THRUST COLLAR ASM	E形挡圈4	0	RC-0470611-KP
45		403S20016	HINGE SCREW D=6.35 H=2.1	螺钉	0	SD-0640216-TP
46		40312078	WIPER BASE PLATE	扫线杆固定架	0	-----
47		403S11027	HINGE SCREW D=6.35 H=2.1	拉簧板螺钉	0	SM-4040855-SP
48		40328019	WASHER	垫片	0	WP-0450801-SP
49		40328019	WASHER	垫片	1	WP-0450802-SP
50		40328042	WASHER	垫片	0	240101
51		40328018	WASHER	垫片	0	WP-0820516-SP
52		40129001	RETAINING RING 4.7	卡簧	0	RE-0600000-KQ
53		403s13013	SCREW M5 L=6	螺钉	0	

4. SHUTTLE DRIVER SHAFT COMPONENTS

下轴部件

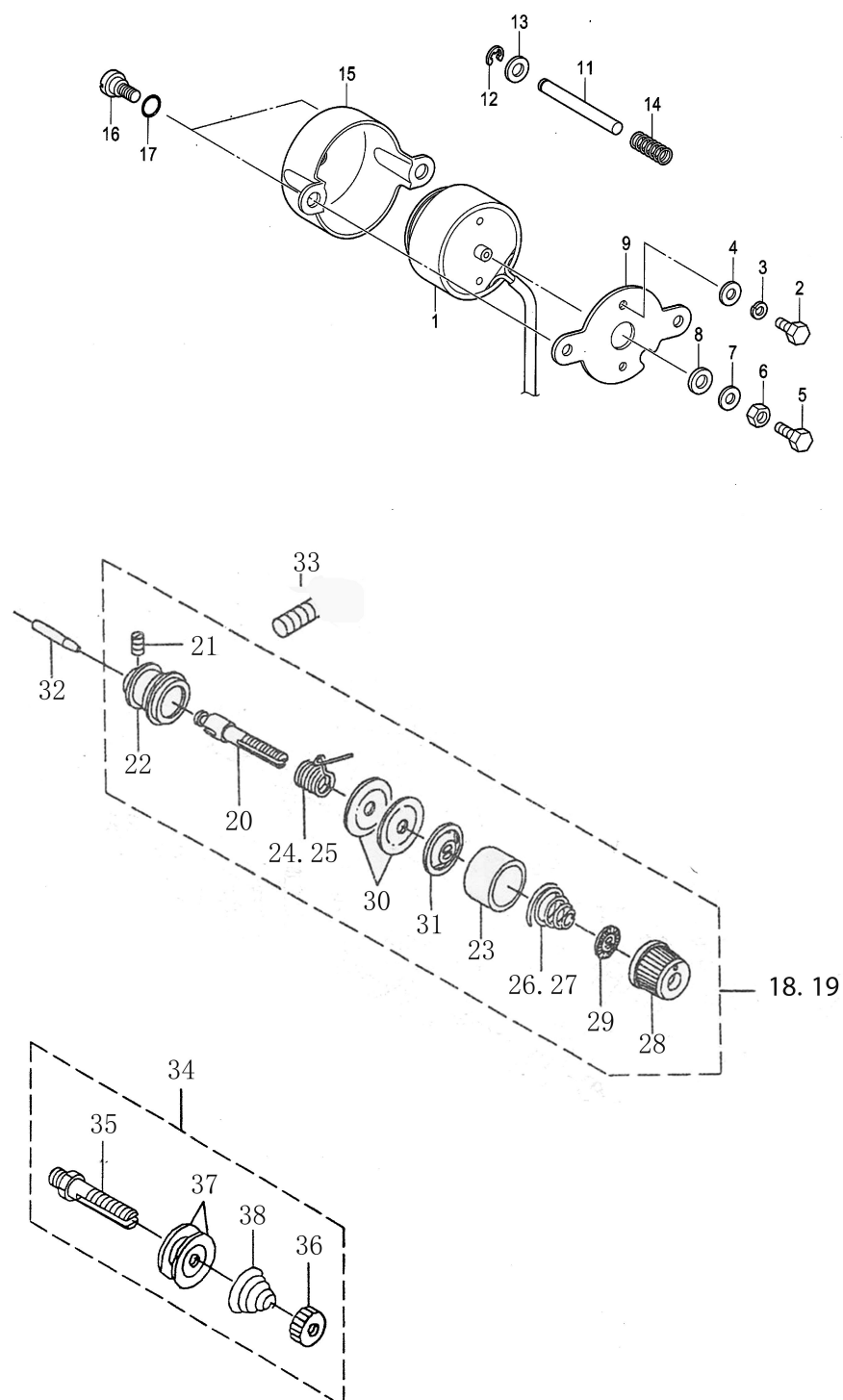


第4部件

序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40311015	CABLE CLIP	油管夹	1	HX-0015000-0D
2		40312079	OIL-PIPE-HOLDER	油管压板	1	400-12127
3		403s13013	SCREW M4 L=6	油管压板螺钉	3	SM-6040602-TP
4		40312080	TUBE-CLAMP	油管夹板	1	400-13721
5		403s11028	SCREW M4 L=8	螺钉	1	SL-4040891-SC
6		-----	THRUST-COLLAR-ASM.	挡圈组件	1	400-10464
7		40308008	THRUST-COLLAR	挡圈	(1)	400-10467
8		403s14013	THRUST-COLLAR-SCREW	螺钉	(2)	400-10469
9		-----	-----	-----	-----	-----
10		4030302000	LOWER-SHAFT-GEAR-ASM.	轴承套组件	1	400-16077
10-01		42303001	LOWER-SHAFT-GEAR	轴承套	1	-----
10-02		403s16011	NUT M12X1	螺母	1	-----
10-03		40328024	WASHER	垫圈	1	-----
10-04		11424001	BEARING	轴承	2	-----
10-05		40325015	GEAR	下轴齿轮	1	-----
11		42302004	OSCILLATOR SHAFT	偏心轴	1	-----
12		403s11016	SCREW M6 L=6	螺钉	2	SM-8060612-TP
13		40302009	LOWER SHAFT	下轴	1	400-10575
14		40111005	CABLE BAND	紧线带	2	EA-9500B01-00
15		40322026	OIL WICK PRESSER	橡皮塞	1	400-06578
16		403s14014	SCREW	油量调节压块螺钉	1	SM-8060610-TP
17		403s14005	SCREW M6 L=8	螺钉	2	SM-8060812-TP
18		4031800700	SHUTTLE ASM.	梭床组件	1	400-06573
19		40318010	SHUTTLE	梭床	(1)	400-06574
20		-----	SHUTTLE OIL FELT A	油棉塞	(2)	B1820-210-D00
21		-----	SHUTTLE OIL FELT A	橡皮塞	(1)	B1821-210-D00
22		40327007	INNER HOOK PRESSER SPRING	弹簧	(2)	B1822-215-P00
23		40129001	E-RING 3	卡簧	(2)	RE-0300000-K0
24		40326008	INNER HOOK PRESSER SPRING	梭床盖压柱	(2)	265-01858
25		40312021	ONCE THROUGH OIL FELT PRESSER	油毡压板	(1)	141-04004
26		403s11029	SCREW M2 L=3.5	螺钉	(2)	SM-6020460-TP
27		40323002	SHUTTLE ONCE THROUGH OIL FELT	梭床油毡	(1)	141-03907
28		40312120	SHUTTLE LUBRICATING PLATE	梭床润滑压板	(1)	400-06577
29		403s11046	SCREW	螺钉	(2)	SM-4030455-SP
30		12923018	OIL WICK	油绳	(2.6)	CQ-2000000-00
31		12923018	OIL WICK	油绳	(1.4)	CQ-2000000-00
32		12921002	TUBE	油管	(1)	236-30007
33		-----	TUBE	油管	(0.6)	236-30007
34		40322029	SHUTTLE PACKING	油棉塞	(2)	135-29607
35		40326019	SHUTTLE -PACE-ADJUSTING	梭床座调节销	1	400-10471
36		403s11011	SCREW M4 L=6	梭床座紧固螺钉	1	SM-6040650-TP
37		40328020	SHUTTLE BEARING RING	垫片	2	400-06575
38		40322031	SHUTTLE OIL SEAL	油封	2	400-06576
39		40324010	BEARING	滚针轴承	2	SB-3080010-0A
40		-----	BEARING	滚针轴承	2	SB-3080010-0B
41		-----	BEARING	滚针轴承	2	SB-3080010-0C
42		-----	BEARING	滚针轴承	2	SB-3080010-0D
43		40327014	INNER HOOK UPPER SPRING	梭床分线片	1	B1815-210-000
44		403s11029	SCREW M2 L=3.5	螺钉	2	SM-6020460-TP
45		-----	INNER HOOK PRESSER ASM.A,	梭床盖	1	141-03253
46		-----	INNER HOOK PRESSER ASM.B,	梭床盖	1	141-03352
47		40318004	INNER HOOK PRESSER ASM.C,	梭床盖	1	141-03659
50		401s13005	SCREW 3/16-28 L=12.0	螺钉	(1)	SS-6121212-TP
51		40118503	SHUTTLE-DRIVER	摆梭托	(2)	400-11511
53		40318011	BOBBIN CASE ASM. (RACING PREVE)	梭壳	1	B1828-980-0BB
54		40118004	BOBBIN	梭心	1	138-12102
55		42312018	ORL WICK PERSSER	油毡夹	1	400-10473
56		40323004	LOWER SHAFT-GEAR-FELT	油毡	(1)	400-10474
57		40108005	THRUST COLLAR ASM	拉力环	1	CS-080081C-SH
58		201s14002	SCREW	螺钉	2	151602002
59		41722016	SHUTTLE OIL FELT A	橡胶塞	1	142274101
60		403s11028	SCREW M4 L=8	螺钉	1	SL-4040891-SC
61		40311016	CABLE CLIP	电线夹	2	HX-0015000-0B
62		403s11028	SCREW M4 L=8	电线夹螺钉	2	SL-4040891-SC
63		403s11011	SCREW M5 L=8	油夹螺钉	1	SM-4050855-SP
64		41736002	TERMINAL	油管嘴	1	-----
65		4171100300	OIL TANK ASM.	油窗组件	1	-----
66	01	40118501	SHUTTLE	梭托	1	400-06580
67	02	40318501	SHUTTLE (H)	梭托	1	-----
71		403s11030	SHUTTLE-ASM-SCRERW	梭床固定罗钉	1	400-10470
72		403s14021	SCREW	螺钉	1	SM-8061050-TP
73		403s14027	SCREW	螺钉	1	HH0282004
74		403s14027	SCREW	螺钉	1	HH0282004
75		12921005	TUBE	回油管	1	-----
76		12936003	TERMINAL	油管接头	1	-----
77		42311002	TERMINAL L	管接头L	1	-----
78		403s13011	SCREW	螺钉	2	-----
79		413s30021	SCREW	加长螺钉	2	-----
80		40311031	BED FITTING BASE	小油盘	1	-----
NOTE(注释): 01、.....FOR 1900BS			1900BS专用			
02、.....FOR 1900BH			1900BH专用			

5. THREAD TENSION COMPONENTS

紧线部件

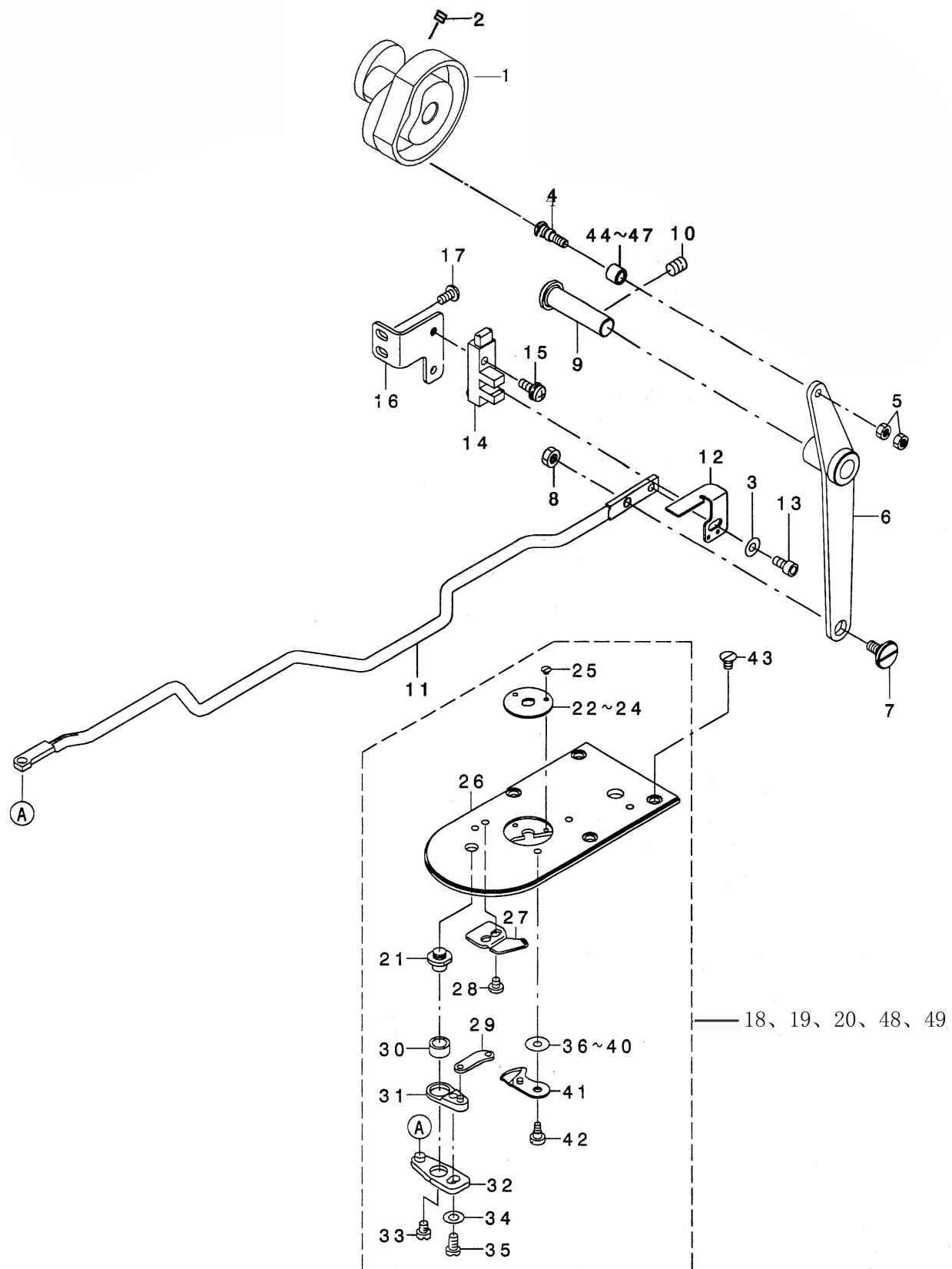


第5部件

[illegible]

6. THREAD TRIMMER MECHANISM COMPONENTS

剪线部件



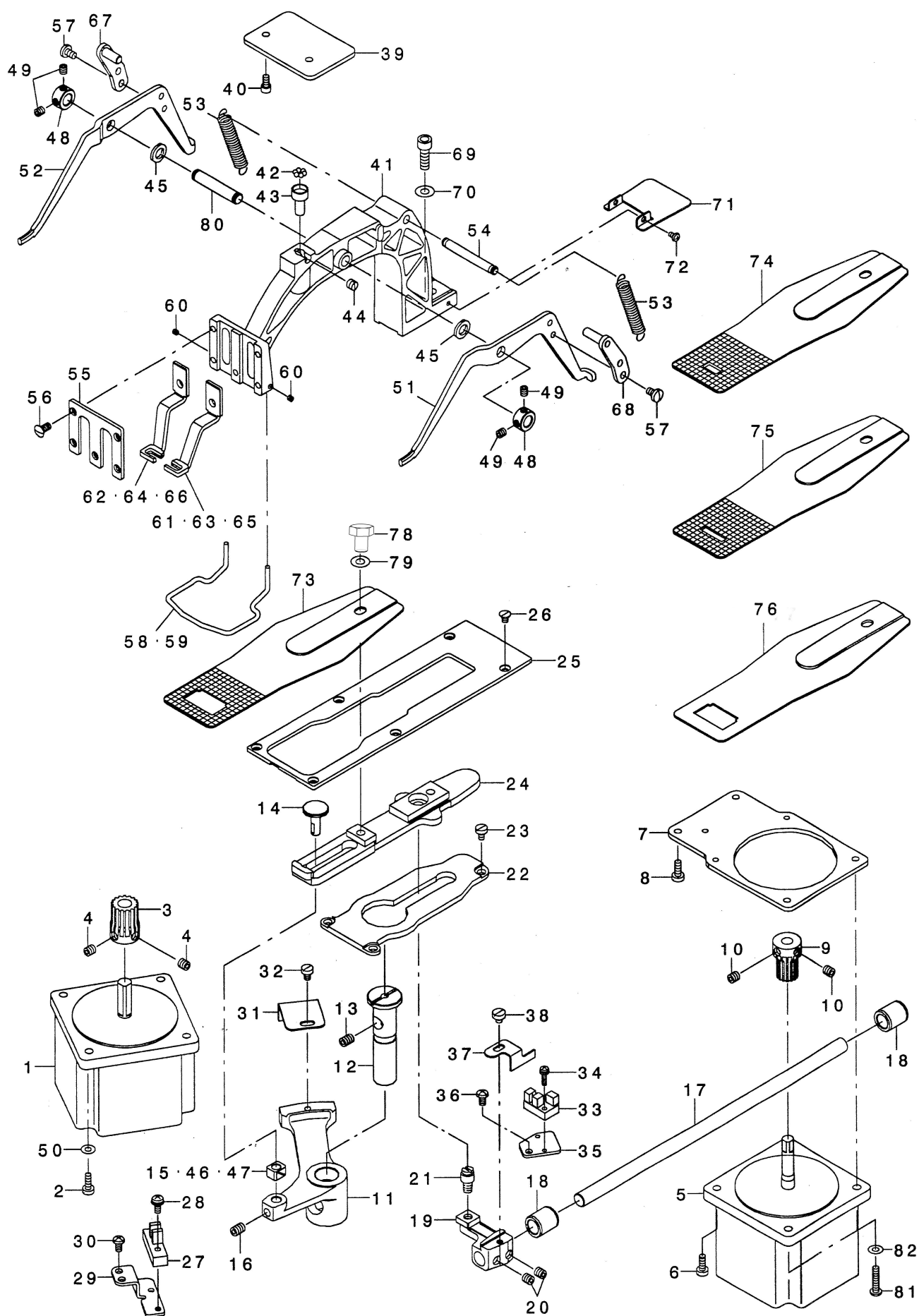
第6部件

序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		42310001	THREAD TRIMMER CAM	剪线凸轮	1	400-06711
2		403s14017	SCREW	螺钉	2	SM-8050592-TP
3		40328019	WASHER	垫片	1	WP-0450801-SP
4		403s20009	CAM ROLLER SHAFT	螺钉	1	400-40256
5		403s16005	NUT M4X0.7	螺母	2	NM-6040001-SP
6		40312101	THREAD TRIMMER LINK ASM.	连接板	1	400-06712
7		403s20010	HINGE SCREW D=8 H=3.2	螺钉	1	SD-0800327-TP
8		403s16006	NUT M5	螺母	1	NM-6050001-SP
9		40326016	THREAD TRIMMER SHAFT	固定销	1	400-06716
10		403s14005	SCREW M6 L=8	螺钉	1	SM-8060812-TP
11		40312089	CONNECTING BAR	连接轴	1	400-06717
12		40312090	THREAD-TRIMMER-SENSOR-SLIT	感光片	1	400-10525
13		403s13013	SCREW M4X0.7 L=6	螺钉	1	SM-6040802-TP
14		40330048	PHOTO SENSOR	传感器	1	HD-0022300-00
15		S01003	SCREW M4 L=12	传感器固定螺钉	1	SL-4041291-SC
16		40312091	THREAD-TRIMMER-SENSOR-BASE	传感器固定板	1	400-10526
17		403s11027	SCREW	螺钉	2	SM-4040855-SP
18	01	4231500300	NEEDLE PLATE ASM. , A	针板组件	1	400-06722
19	02	4031501500	NEEDLE PLATE ASM. , H	针板组件	1	400-06723
20	03	4031501600	NEEDLE PLATE ASM. , E	针板组件	1	400-06724
21		403S30004	THREAD CUTTER LEVER SHAFT	切线摇杆螺柱	(1)	B2417-280-000
22		40115002	NEEDLE HOLE GUIDE	针孔板	(1)	B2426-280-000
23		-----	NEEDLE HOLE GUIDE	针孔板	(1)	141-09607
24		-----	NEEDLE HOLE GUIDE	针孔板	(1)	B2426-282-C00
25		401S17006 (804969)	SCREW 3/32-56 L=2.2	开槽沉头螺钉	(2)	SS-1060210-TP
26		40315013	NEEDLE PLATE	针板	(1)	400-06721
27		40119002 (800003)	FIXING KNIFE	固定刀片	(1)	B2424-280-000
28		401S11020	SCREW 9/64-40 L=3.5	螺钉	(2)	SS-7090410-SP
29		40105003 (804376)	MOVING KNIFE LINK	转刀连接杆	(1)	B2418-280-000
30		40103009 (804377)	THREAD CUTTER LEVER RING	转刀连接环	(1)	B2416-280-000
31		4011202000 (804378)	THREAD CUTTER LEVER ASM. ,SMALL	转刀驱动杆组件	(1)	B2415-280-0A0
32		4011202200 (804379)	THREAD CUTTER LEVER ASM. ,LARGE	转刀驱动架组件	(1)	B2414-280-0A0
33		401S20008	SCREW 11/64-40 L=4.0	螺钉11” /64-40、L=4.0	(1)	SS-6110430-TP
34		40128008(804380)	WASHER	垫圈	(1)	WP-0450846-SP
35		401S11021 (804967)	SCREW 11/64-40 L=7	螺钉11” /64-40、L=7	(1)	SS-7110740-TP
36		40128009(804968)	MOVING KNIFE WASHER C	转刀垫圈	(1)	B2423-280-00C
37		-----	MOVING KNIFE WASHER A	转刀垫圈	(1)	B2423-280-00A
38		-----	MOVING KNIFE WASHER B	转刀垫圈	(1)	B2423-280-00B
39		-----	MOVING KNIFE WASHER D	转刀垫圈	(1)	B2423-280-00D
40		-----	MOVING KNIFE WASHER E	转刀垫圈	(1)	B2423-280-00E
41		40119001 (800002)	MOVING KNIFE ASM.	转刀	(1)	B2421-280-0A0
42		401S20007 (804982)	HINGE SCREW D=5 H=0.9	合叶螺丝D=5.0 H=0.9	(1)	SD-0500091-TP
43		403S17002	SCREW M4 L=6	针板螺钉	4	SM-1040650-TP
44		40303019	NEEDLE CAM ROLLER A	滚珠	1	263-15606
45		-----	NEEDLE CAM ROLLER B	滚珠	1	263-15705
46		-----	NEEDLE CAM ROLLER C	滚珠	1	263-15804
47		-----	NEEDLE CAM ROLLER D	滚珠	1	263-15903
48	04	4231500300	NEEDLE PLATE ASM.	针板组件	1	-----
49	05	4031501700	NEEDLE PLATE ASM. H	针板组件	1	-----

NOTE(注释):01、.....FOR 1900BS 1900BS专用
02、.....FOR 1900BH 1900BH专用
03、.....FOR 1900BM/BF 1900BM/BF用
04、.....FOR 1906BS 1904BS、1906BS用
05、.....FOR 1906BH 1906BH专用

7. FEED MECHANISM COMPONENTS

送料部件

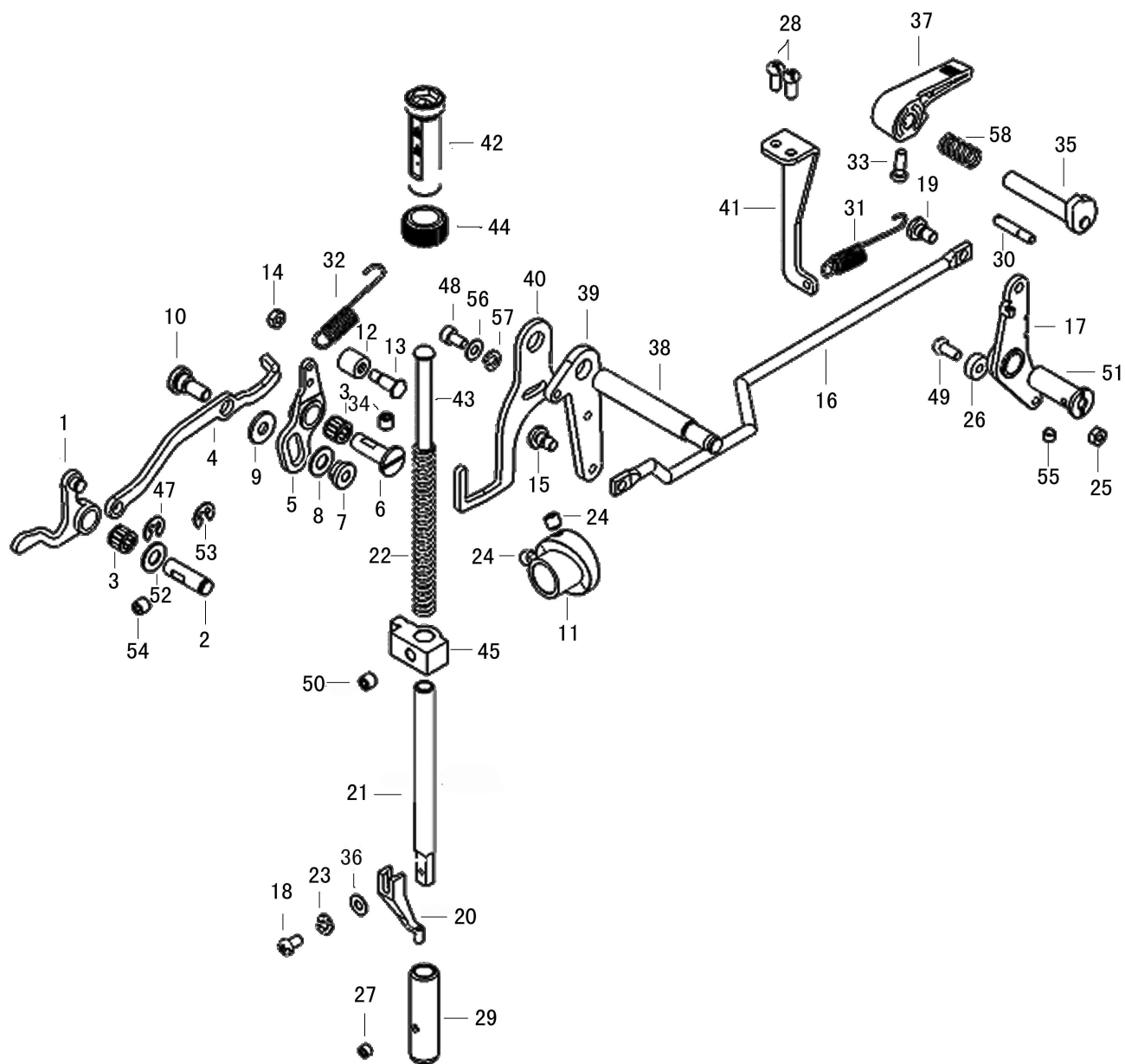


序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40333014	X FEED MOTOR	X轴步进电机	1	400-29901
2		403s13016	SCREW M4 L=16	螺钉	2	SM-4041655-SP
3		40325012	X FEED GEAR	横向供给齿轮	1	265-01403
4		403s14018	SCREW M6X6	螺钉	2	SM-8060602-TP
5		40333015	Y FEED MOTOR	Y轴步进电机	1	400-29902
6		403s11015	SCREW M4 L=11	螺钉	2	SM-6041150-TP
7		40312092	Y- FEED-MOTOR-BASE	Y轴电机固定板	1	400-10536
8		403s11015	SCREW M4 L=11	螺钉	2	SM-6041150-TP
9		40325013	Y FEED GEAR	Y轴送料齿轮	1	265-01502
10		403s14018	SCREW M6X6	Y轴送料齿轮螺钉	2	SM-8060602-TP
11		40325014	CLOTH FEED ARM	横向供给摇杆	1	400-06736
12		40326011	FEED DRIVING ARM SHAFT	供给摇杆轴	1	135-16208
13		403s14005	SCREW M6X8	螺钉	1	SM-8060812-TP
14		40326020	SLIDE BLOCK STUD	滑块连接销	1	262-23305
15		40309003	SQUARE BLOCK	滑块	1	B1414-232-000
16		403s14005	SCREW M6X8	螺钉	1	SM-8060812-TP
17		40325016	Y FEED SHAFT	Y向送料轴	1	400-06738
18		40303007	BUSHING , REAR	轴套	2	B2509-704-000
19		40304009	Y FEED ARM	Y向送料曲柄	1	265-00009
20		116S14004	SCREW 1/4-40 L=6	螺钉	2	SS-8660612-TP
21		401S20018	HINGE STUD	铰链销	1	135-17404
22		40312093	CLOTH FEED SUPPORT PLAE	供给支架压板	1	400-06740
23		403S11011	SCREW	供给压板螺钉	3	SM-6040650-TP
24		40304010	CLOTH FEED PLATE	横向供给支架	1	400-06737
25		40312094	CLOTH FEED PRESSER PLATE	供给压板	1	400-06739
26		403S17002	SCREW M4 L=6	供给压板螺钉	4	SM-1040650-TP
27		40330022	PHOTO SENSOR	X向感应器	1	HD-0022300-00
28		403s11043	SCREW M4X0.7 L=12	X向感应器螺钉组件	1	SL-4041281-SC
29		40312035	SENSOR I NSTALLING BASE	X向感应器固定板	1	141-11702
30		403s11027	SCREW	螺钉	2	SM-4040855-SP
31		40312139	CROSSFEED SENSOR SLIT	X向感光板	1	141-11504
32		403S11011	SCREW M4 L=6	X向感光板螺钉	1	SM-6040650-TP
33		40330010	PHOTO SENSOR	Y向感应器	1	HD-0005700-0A
34		403s11044	SCREW M3 L=12	Y向感应器螺钉组件	1	SL-4031291-SC
35		40312037	SENSOR I NSTALLING BASE	Y向感应器固定板	1	141-11801
36		403s11027	SCREW	螺钉	1	SM-4040855-SP
37		40312036	LENGTHWISE FEED SENSOR SLIT	Y向感光板	1	141-36402
38		401S11024	SCREW 11/64-40 L=4.3	螺钉	1	SS-6110480-SP
39		40312095	SUPPORT PLATE	支架板	1	400-39255
40		403s13011	SCREW M4X0.7 L=8	螺钉	2	SM-6040802-TP
41		40301020	FEED BRACKET B	供给架	1	400-39013
42		40109004	WORK CLAMP FOOT MOUNTING BASE	钢珠	5	B2549-280-000
43		40126021	BALL REATINER	钢珠护轴	1	B2548-280-000
44		401S15007	SCREW 15/64-28 L=4.7	螺钉	1	SS-8150510-TP
45		40128012	WASHER FOR DRIVING ARM	垫片	2	B2557-280-00A
46		-----	CRANK SLIDE BLOCK	滑块	1	B1414232-00A
47		-----	GUIDE ROLLER	滑块	1	B1414232-00B
48		40308010	THRUST COLLAR	挡圈	2	CS-0800881-TP
49		403s14019	SCREW M5 L=5	螺钉	4	SM-8050512-TP
50		40328019	WASHER	垫片	4	WP-0450801-SP
51		40312096	LIFTING LEVER RIGHT	上升杆(右)	1	262-04008
52		40312097	LIFTING LEVER LEFT	上升杆(左)	1	262-04107
53		40127027	CLOTH PRESSER SPRING	拉簧	2	141-05407
54		40126022	SPRING SUSPENSION	拉簧钩轴	1	135-18501
55		40112051	WORK CLAMP FOOT FACE PLATE	压脚固定板	1	135-18808
56		401S17007	SCREW 11/64-40 L=8.7	螺钉	5	SS-2110930-SP
57		401S11021	SCREW 11/64-40 L=7	螺钉	4	SS-7110740-TP
58		40127017	FINGERGUARD	护指簧	1	135-33104
59		-----	FINGERGUARD	护指簧	1	135-48300
60		401S15008	SCREW 1/8-44 L=2.8	螺钉1"/8-44、L=2.8	2	SS-8080310-TP
61		40116004	WORK CLAMP FOOT , RIGHT	手工夹脚(右)	1	135-18600
62		40116001	WORK CLAMP FOOT , LEFT	手工夹脚(左)	1	135-18709
63		-----	WORK CLAMP FOOT , RIGHT	(右)压脚	1	135-48102
64		-----	WORK CLAMP FOOT , LEFT	(左)压脚	1	135-48201
65		-----	WORK CLAMP FOOT , RIGHT	(右)压脚	1	135-42915
66		-----	WORK CLAMP FOOT , LEFT	(左)压脚	1	135-43012
67		4031209800	LEVER DRIVING PLATE L ASM.	上升调节杆(左)	1	400-06745
68		4031209900	LEVER DRIVING PLATE R ASM.	上升调节杆(右)	1	400-06747
69		S05030	SCREW M6 L=18	螺钉M6X18	1	SM-6061802-TP
70		40128013	WASHER 6.2X13X1	垫圈	1	WP-0621016-SD
71		40312100	HIDDEN-PLATE	供给架压板	1	400-10570
72		403s11035	SCREW M3 L=5	螺钉	2	SM-5030501-SC
73	01	40315001	FEED PLATE A	送料板A(标准)	1	141-16107
74	02	40315020	FEED PLATE B	送料板B	1	141-16206
75	03	40315012	FEED PLATE C	送料板C(厚料)	1	135-54803
76	04	40315021	FEED PLATE D	送料板D	1	141-16800
78		403S13003	SCREW M6 L=10	螺钉M6X10	1	SM-3061052-TP
79		40128013	WASHER 6.2X13X1	垫圈	1	WP-0621016-SD
80		40326021	LIFTING LEVER SHAFT B	上升杆轴	1	400-39012
81		403s13016	SCREW M4 L=20	螺钉	2	SM-4042055-SP
82		40328019	WASHER	垫片	2	WP-0450801-SP

NOTE(注释): 01、.....FOR 1900BS 1900BS专用
02、.....FOR 1900BM 1900BM专用
03、.....FOR 1900BH 1900BH专用
04、.....FOR 1900BF 1900BF专用

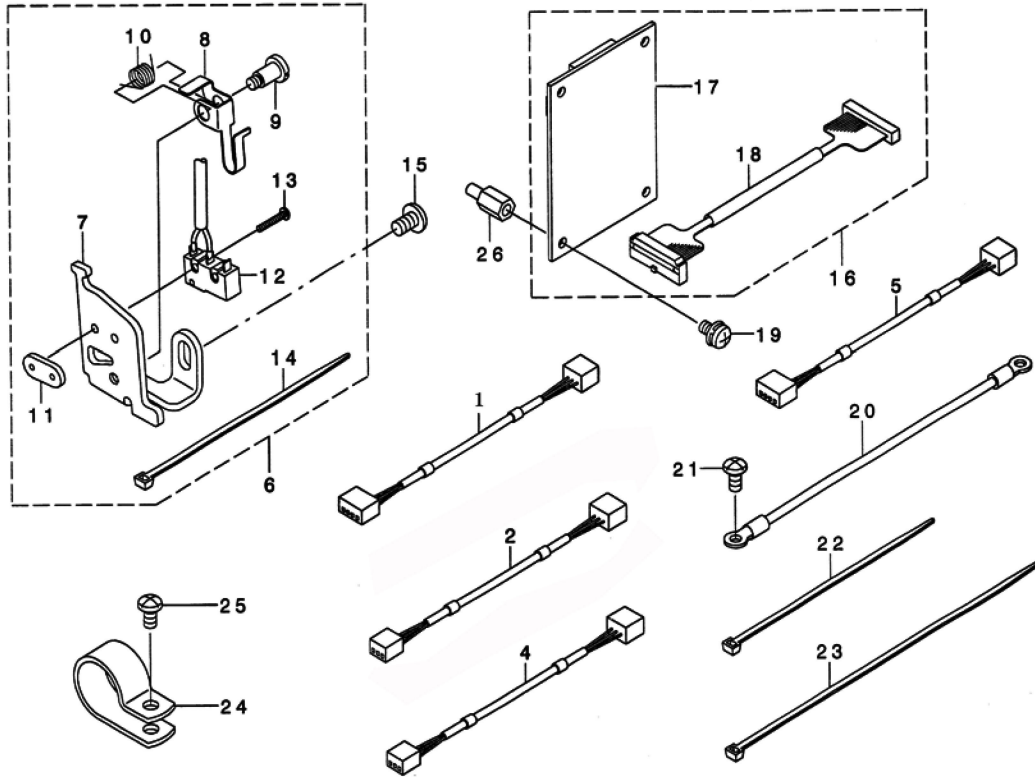
8、PRESSER MECHANISM COMPONENTS

中压脚部件 (JK-T1904B 和 JK-T1906B 专用部件1)



序号	注释	公司件号	DESCRIPTION	名称	用量	同类编号
1		42301001	STEPPING CLAMP LIFTER	压脚控制板	1	-----
2		42326002	ROLLER	轴销	1	-----
3		B08010	BEARING	滚针轴承	2	-----
4		42312007	STEPPING CLAMP LIFTER ROD	抬压脚连接杆	1	-----
5		42301002	ADJUSTING PLATE	中压脚调节板	1	-----
6		42326003	ROLLER	轴销	1	-----
7		423s16001	T NUT	T型螺母	1	-----
8		42328001	WASHER	垫圈	1	-----
9		42328002	WASHER	垫圈	1	-----
10		423s20002	SCREW	轴位螺钉	1	-----
11		42310002	CAM	凸轮	1	-----
12		B09006	BEARING	滚针轴承	1	-----
13		423s20003	SCREW	轴位螺钉	1	-----
14		409S16018	NUT 11/64	螺母11/64	1	-----
15		423s20004	SCREW	轴位螺钉	1	-----
16		42312014	CONNECTING BAR	中压脚连接杆	1	-----
17		42301003	LOWERING ARM	抬压曲柄板	1	-----
18		417s15011	SCREW M3. 57X12	螺钉M3. 57X12	1	-----
19		423s20005	SCREW	轴位螺钉	1	-----
20		41716001	WORK CLAMP	压脚	1	-----
21		41702018	PRESSER BAR	压紧杆	1	-----
22		42327002	PRESSER BAR SPRING	压簧	1	-----
23		40928021	WASHER	垫圈	1	-----
24		403S14017	SCREW	螺钉	2	-----
25		403s16004	NUT M4	螺母 M4	1	-----
26		B01017	BEARING	轴承	1	-----
27		s09006	SCREW M4X4	螺钉M4X4	1	-----
28		403s11027	SCREW	拉簧板螺钉 M4X8	2	-----
29		41703015	PRESSER BAR BUSH	压杆轴套	1	-----
30		423s30001	SCREW	限位螺钉	1	-----
31		42327001	SPRING	拉簧	1	-----
32		40227042	SPRING	拉簧	1	-----
33		124s30009	SCREW M3. 5X12	组合螺钉M3. 5X12	1	-----
34		403S14005	SCREW	螺钉M6X8	1	-----
35		4231200500	PRESSER FOOT WRENCH	压脚扳手凸轮组件	1	-----
36		W02008	WASHER	弹簧垫圈	2	-----
37		12411003	PRESSER FOOT WRENCH	抬压脚扳手	1	-----
38		40326017	CONNECTING SHAFT	曲柄轴	1	-----
39		42312002	ADJUSTING PLATE	调节板	1	-----
40		42312012	FOLLOWER ASM	拨勾	1	-----
41		42312013	HOOK COVER PUSH SPRING	弹簧拉板	1	-----
42		129s30003	ADJUSTING SCREW	调节螺栓M14	1	-----
43		41702017	PRESSER BAR SPRING GUIDE	弹簧导向	1	-----
44		129s16001	NUT	调节螺母M14	1	-----
45		42309002	PRESSER BAR CLAMP	压紧杆夹头	1	-----
46		-----	-----	-----	1	-----
47		H05003	E-SHAPEDSNAP RING 5	卡簧 E5	1	-----
48		413S11002	SCREW M5X10	螺钉 M5X10	1	-----
49		423s20006	SCREW	轴位螺钉	1	-----
50		403S14006	SCREW	螺钉	1	-----
51		42326004	ROLLER	轴销	1	-----
52		30128006	WASHER	垫圈	1	-----
53		40129001	E-SHAPEDSNAP RING 6	卡簧 E6	1	-----
54		403S14005	SCREW M6X8	螺钉M6X8	1	-----
55		403S14005	SCREW	螺钉	1	-----
56		W02001	WASHER	弹簧垫圈	1	-----
57		w01009	WASHER	半垫	1	-----
58		42327004	SPRING	压簧	1	-----

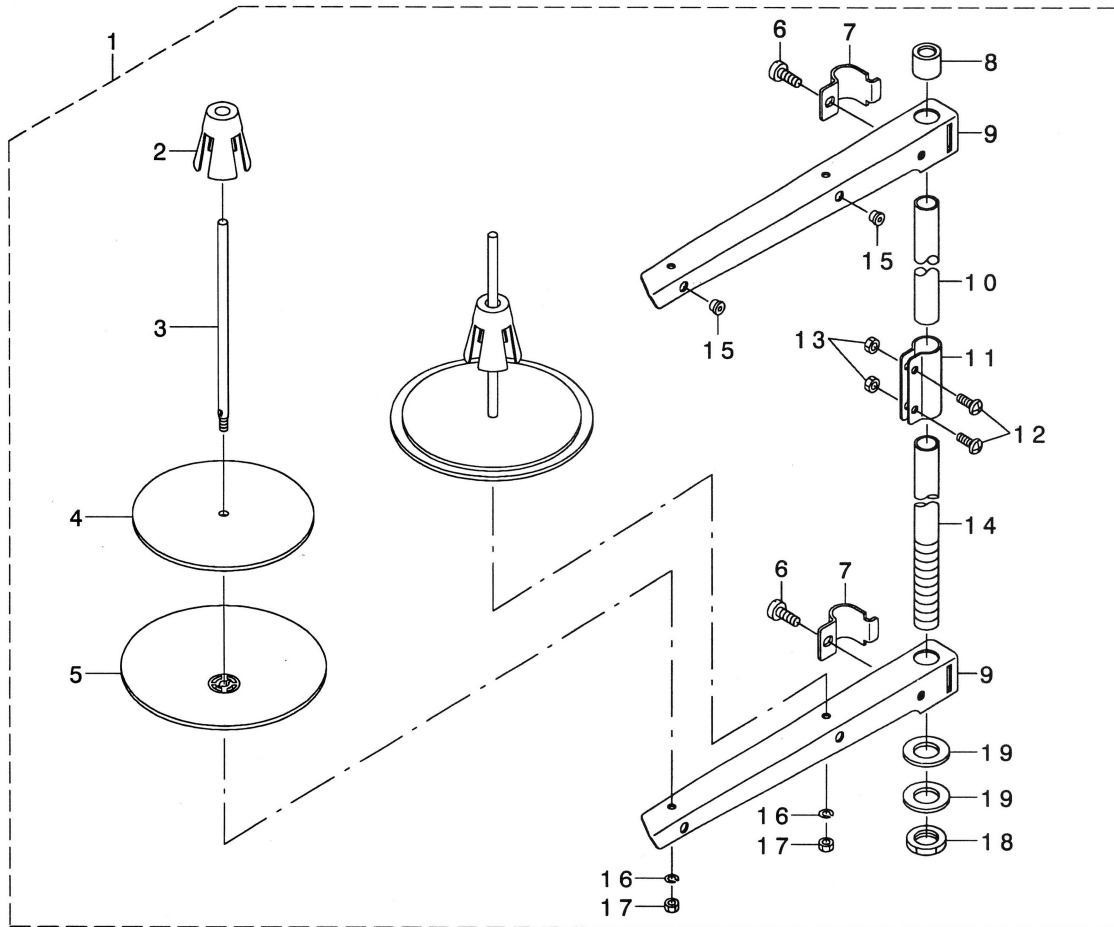
9.SENSOR COMPONENTS
安全开关部件



序号	注释	公司件号	DESCRIPTION	名称	用量	同类编码
1		40330036	AT SENSOR CABLE ASM	拾压传感器电缆	1	400-05729
2		40330037	Y SENSOR CABLE ASM	Y向传感器电缆	1	400-05731
4		40330038	X SENSOR CABLE ASM	X向传感器电缆	1	400-05730
5		40330039	TT SENSOR CABLE ASM	剪线传感器电缆	1	400-05733
6		- - - - -	SAFETY SW ASM	安全开关组件	1	400-06495
7		40312131	SAFETY SW BASE	安全开关架	1	400-06496
8		40312132	SAFETY SWITCH ASM	安全开关臂	1	236-38109
9		403s20020	SAFETY SW ASM SHAFT	轴位螺钉	1	400-06497
10		40327024	SAFETY SWITCH SPRING	安全开关弹簧	1	236-38208
11		40312133	SAFETY SWITCH NUT	安全开关板	1	236-38406
12		4033003200	SAFETY SW CABLE ASM	安全开关感应器组件	1	400-05734
13		403s11050	SCREW M2 L=12	螺钉	2	SM-4021201-SC
14		40111005	CABLE BAND	扎带	1	EA-9500B01-00
15		403S11010	SCREW M5 L=8	螺钉	1	SM-4050855-SP
16		4033003300	INT PCB ASM	转接板组件	1	400-05664
17		40330034	INT PCB	转接板	1	400-05660
18		40330035	INT CABLE ASM	转接板电缆	1	400-05725
19		413s13008	SCREW M4 L=8	螺钉组件	4	SL-4040881-SF
20		40330040	HEAD GROUND CABLE A ASM	地线	1	141-15554
21		403s11027	SCREW M4 L=8	螺钉	1	SM-4040855-SP
22		40111005	CABLE BAND	扎带	6	EA-9500B01-00
23		40311023	CABLE BAND 150	扎带	3	EA-9500B02-00
24		40311024	CABLE CLIP	线夹	1	HX-0015000-0K
25		403s11027	SCREW M4 L=8	螺钉	1	SM-4040855-SP
26		413s30007	STUD	定位螺钉	4	HX-0033900-00

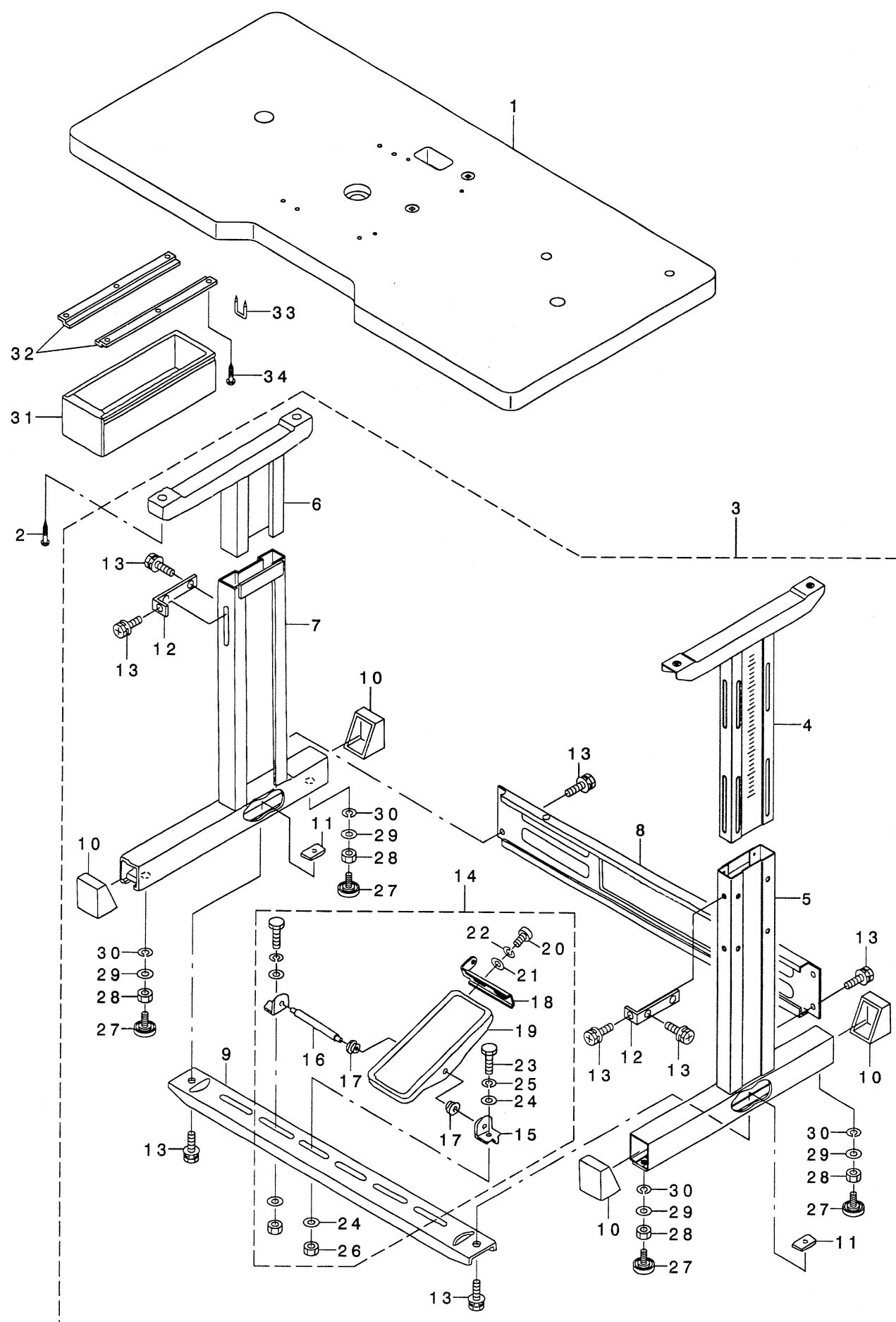
10. THREAD STAND COMPONENTS

线架部件



REF. NO	NOTE	PART NO.	名 称	DESCRIPTION	Qty
1		1013100700	过线架组件	THREAD STAND ASM.	1
2		-----	线架缓冲支架	SPOOL RETAINER	(2)
3		-----	线轴	SPOOL PIN	(2)
4		-----	线盘软垫	SPOOL REST CUSHION	(2)
5		-----	线盘	SPOOL REST	(2)
6		-----	螺钉	SCREW M6 L=16	(2)
7		-----	过线架固定夹	THREAD GUIDE ARM JOINT	(2)
8		-----	线架支撑套	SPOOL REST ROD RUBBER CAP	(1)
9		-----	线架	SPOOL REST ARM	(2)
10		-----	线架支撑管 1	SPOOL REST ROD, UPPER	(1)
11		-----	支撑管接头	SPOOL REST ROD JOINT	(1)
12		-----	螺钉	SCREW M5 L=14	(2)
13		-----	螺母	NUT M5	(2)
14		-----	线架支撑管 2	SPOOL REST ROD, LOWER	(1)
15		-----	过线套	THREAD GUIDE	(2)
16		-----	弹簧垫圈	SPRING WASHER	(2)
17		-----	螺母	NUT M5	(2)
18		-----	螺母	NUT M16X1.5	(1)
19		-----	垫片	WASHER 17X30X2.6	(2)

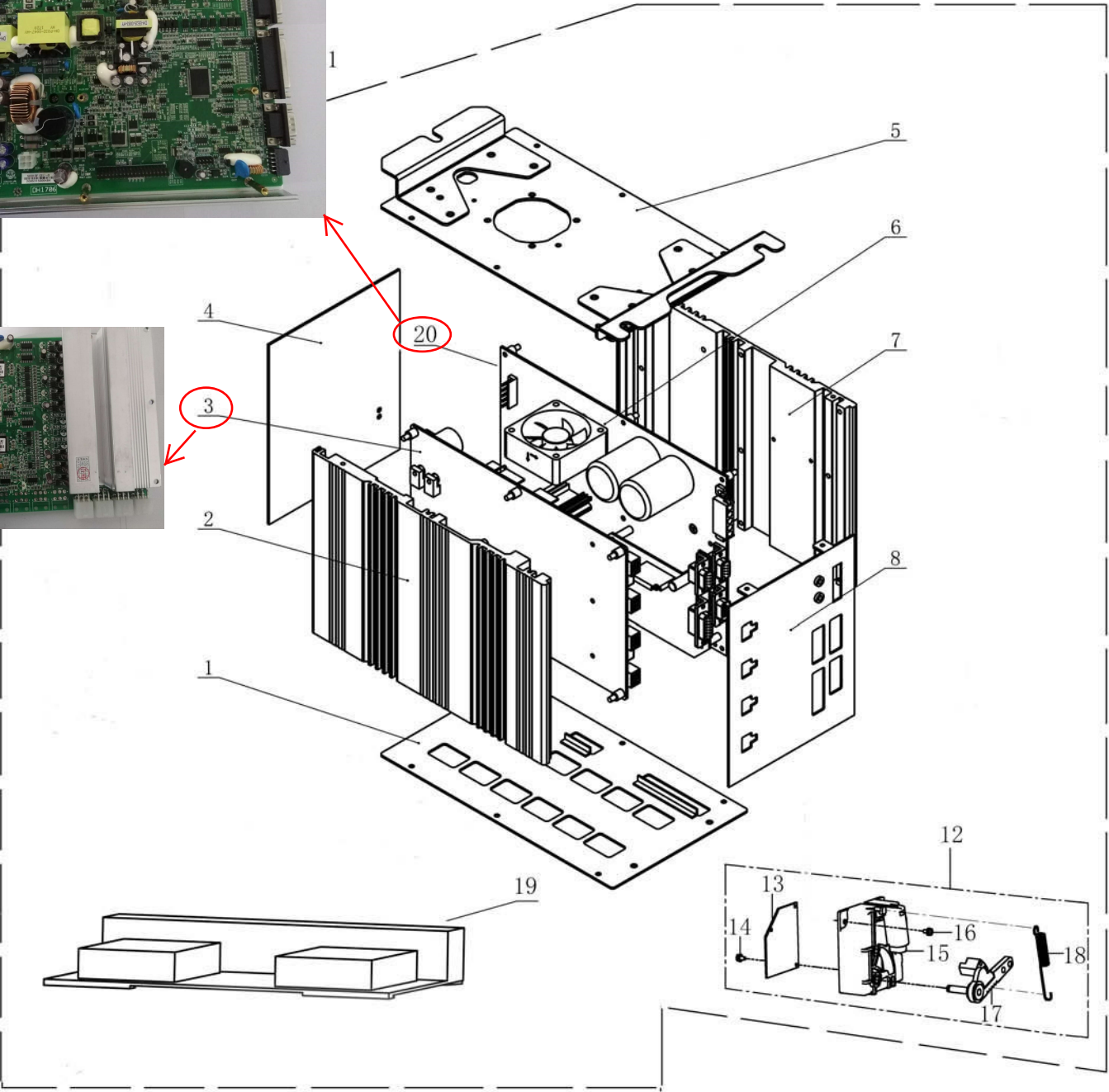
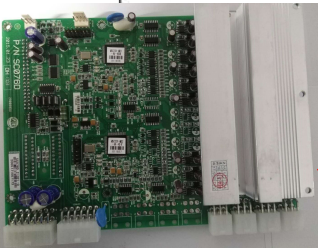
11. TABLE STAND COMPONENTS (JT-K44)
台板机架部件



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40332002	TABLE	台板	1	400-06886
2		- - - - -	WOOD SCREW D=5.1 L=32	自攻螺丝	4	SK-3515201-SE
3		- - - - -	T-STAND COMPL	桌脚组件	1	141-18053
4		- - - - -	UPPER STAND ASM., RIGHT	右桌脚上支架	1	141-18152
5		- - - - -	STAND ASM., RIGHT	右桌脚下支架	(1)	141-18151
6		- - - - -	UPPER STAND ASM., LEFT	左桌脚上支架	(1)	B8101-210-AAB
7		- - - - -	STAND ASM., LEFT	左桌脚下支架	(1)	B8105-210-AAA
8		- - - - -	STAND SIDE SUPPORT	桌脚横撑	(1)	111-58300
9		- - - - -	STAND SIDE SUPPORT	桌脚横撑	(1)	111-58409
10		- - - - -	RUBBER CAP	橡胶套	(4)	111-58607
11		- - - - -	NUT	螺母	(2)	170-07402
12		- - - - -	UPPER STAND PLATE	调节压板	(2)	111-58516
13		- - - - -	WASHER HEXAGONAL BOLT	螺钉	(12)	SL-9082091-SE
14		- - - - -	Z-STAND PEDAL ASM	踏板组件	(1)	138-17754
15		- - - - -	PEDAL SHAFT BRACKET	踏板支架	(2)	111-59001
16		- - - - -	PEDAL CONNECTING ROD	踏板连接轴	(1)	B8153-771-000
17		- - - - -	PEDAL BUSHING	踏板轴衬	(2)	D8113-555-B00
18		- - - - -	PEDAL ADJUSTING PLATE	踏板调节板	(1)	GPF-06080000
19		- - - - -	PEDAL ASM.	踏板	(1)	GPF-060600A0
20		- - - - -	SCREW M6 L=12	螺钉M6×12	(2)	SM-9061203-SE
21		- - - - -	WASHER 6.7×13×1	垫片	(2)	WP-0671016-SE
22		- - - - -	SPRING WASHER 6.2×11.4×1.2	弹簧垫片	(2)	WS-0621210-KR
23		- - - - -	SCREW M8 L=20	螺钉M8×20	(2)	SM-9082023-SE
24		- - - - -	WASHER 8.7×18×1.6	垫片	(4)	WP-0871602-SE
25		- - - - -	SPRING WASHER 8.6×15×1.4	弹簧垫片	(2)	WS-0861410-KR
26		- - - - -	NUT M8	螺母	(2)	NM-6080721-SE
27		- - - - -	ADJUSTING SCREW ASM. WITH CAP	带垫调节螺钉	(4)	B8108-555-0A0
28		- - - - -	NUT M12	螺母M12	(4)	NM-6120001-SE
29		- - - - -	WASHER M12	垫片	(4)	WP-1302501-SE
30		- - - - -	SPRING WASHER 12.5×21.5×3	弹簧垫片	(4)	WS-1253010-KN
31		- - - - -	DRAWER	抽屉	1	111-55108
32		- - - - -	DRAWER SUPPORT	抽屉支架	2	111-55207
33		- - - - -	DRAWER STOPPER	抽屉挡板	1	D8204-555-D00
34		- - - - -	WOOD SCREW D=3.1 L=16	木螺钉	6	SK-3311601-SE

12. CONTROL BOX COMPONENTS

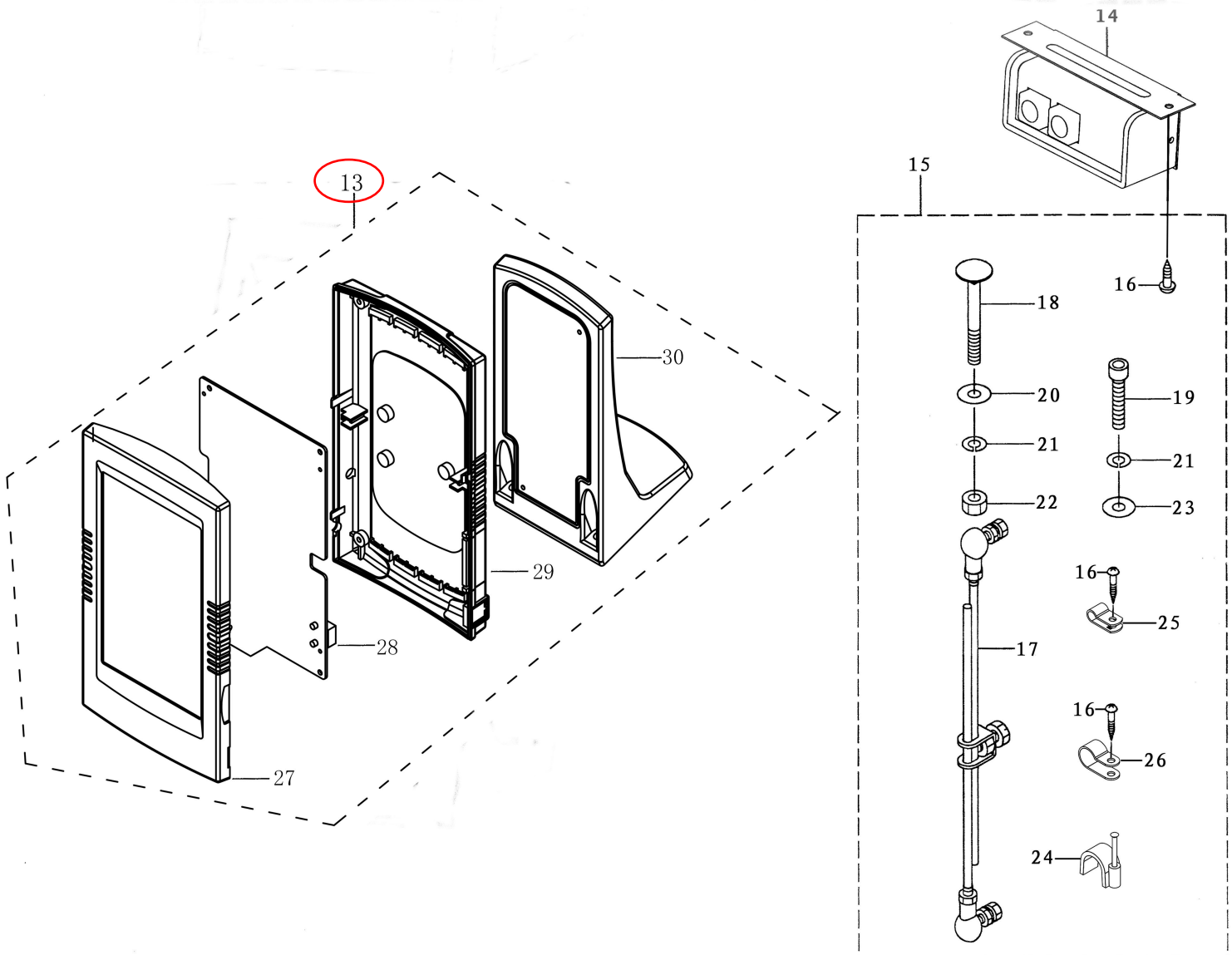
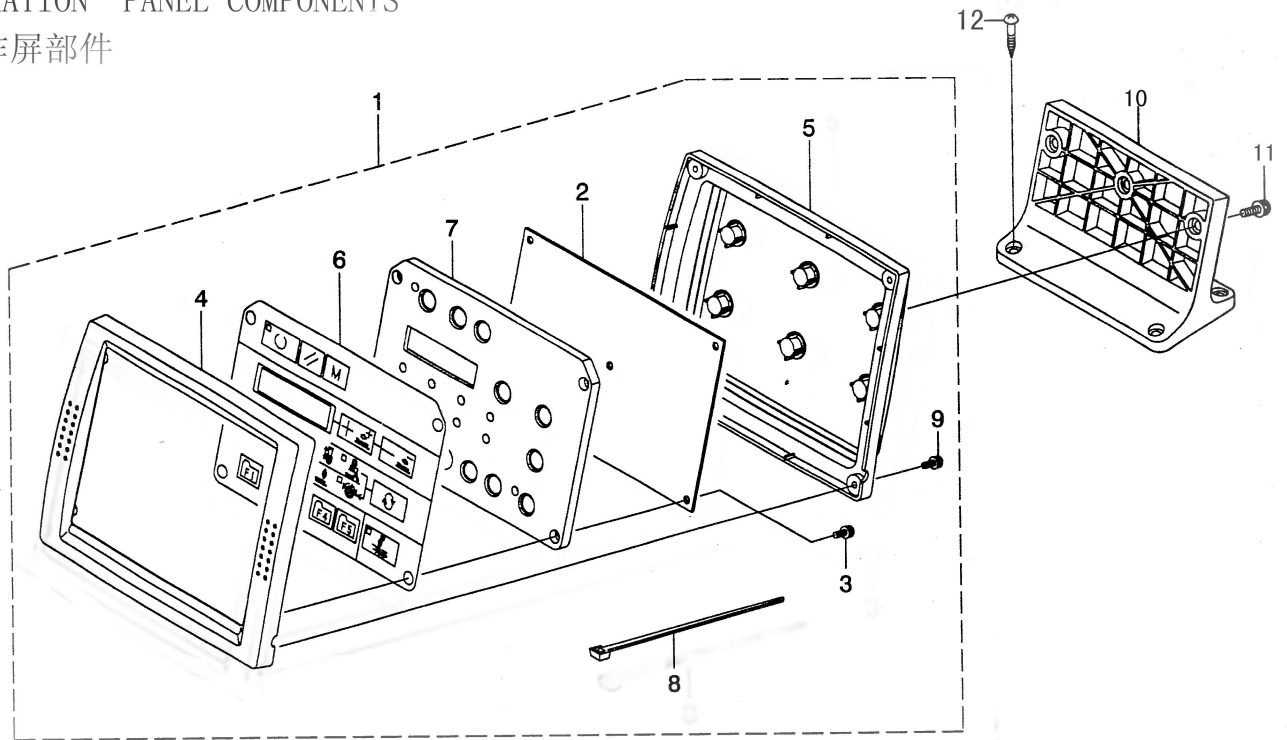
控制箱关系



序号	注释	公司件号	DESCRIPTION	名称	用量	同类编号
1		- - - -	CONTROL BOX BASE COVER.	底板	1	- - - -
2		- - - -	CONTROL BOX FRONT COVER.	前盖板	1	- - - -
3		40330041 	STEP DRIVER	步进板	1	- - - -
4		- - - -	CONTROL BOX LEFT COVER.	左盖板	1	- - - -
5		- - - -	CONTROL BOX FITTING PLATE	电控箱安装板	1	- - - -
6		40330043	FAN MOTOR ASS'Y	风扇	1	- - - -
7		- - - -	CONTROL BOX BACK COVER.	后盖板	1	- - - -
8		- - - -	CONTROL BOX RIGHT COVER.	右盖板	1	- - - -
9		4033104400	CONTROL BOX ASM.	电控箱组件(按键)	1	- - - -
10		4033104500	CONTROL BOX ASM.	电控箱组件(液晶)	1	- - - -
11		4233100400	CONTROL BOX ASM.	电控箱组件(双踏)	1	- - - -
12		4033003000 	PEDAL SENSOR ASM	踏板传感器组件(单踏)	1	- - - -
13		- - - -	PEDAL INTERFACE BOARD	踏板接口板	1	- - - -
14		- - - -	SCREW	螺钉	3	- - - -
15		- - - -	PEDAL SENSOR BASE	踏板传感器底座	1	- - - -
16		- - - -	SCREW	螺钉	3	- - - -
17		- - - -	PEDAL LEVER	踏杆	1	- - - -
18		- - - -	SPRING	弹簧	1	- - - -
19		4033003100 	PEDAL SENSOR ASM	踏板传感器组件(双踏)	1	- - - -
20		40330042 	SYSTEM BOARD	主控板	1	- - - -

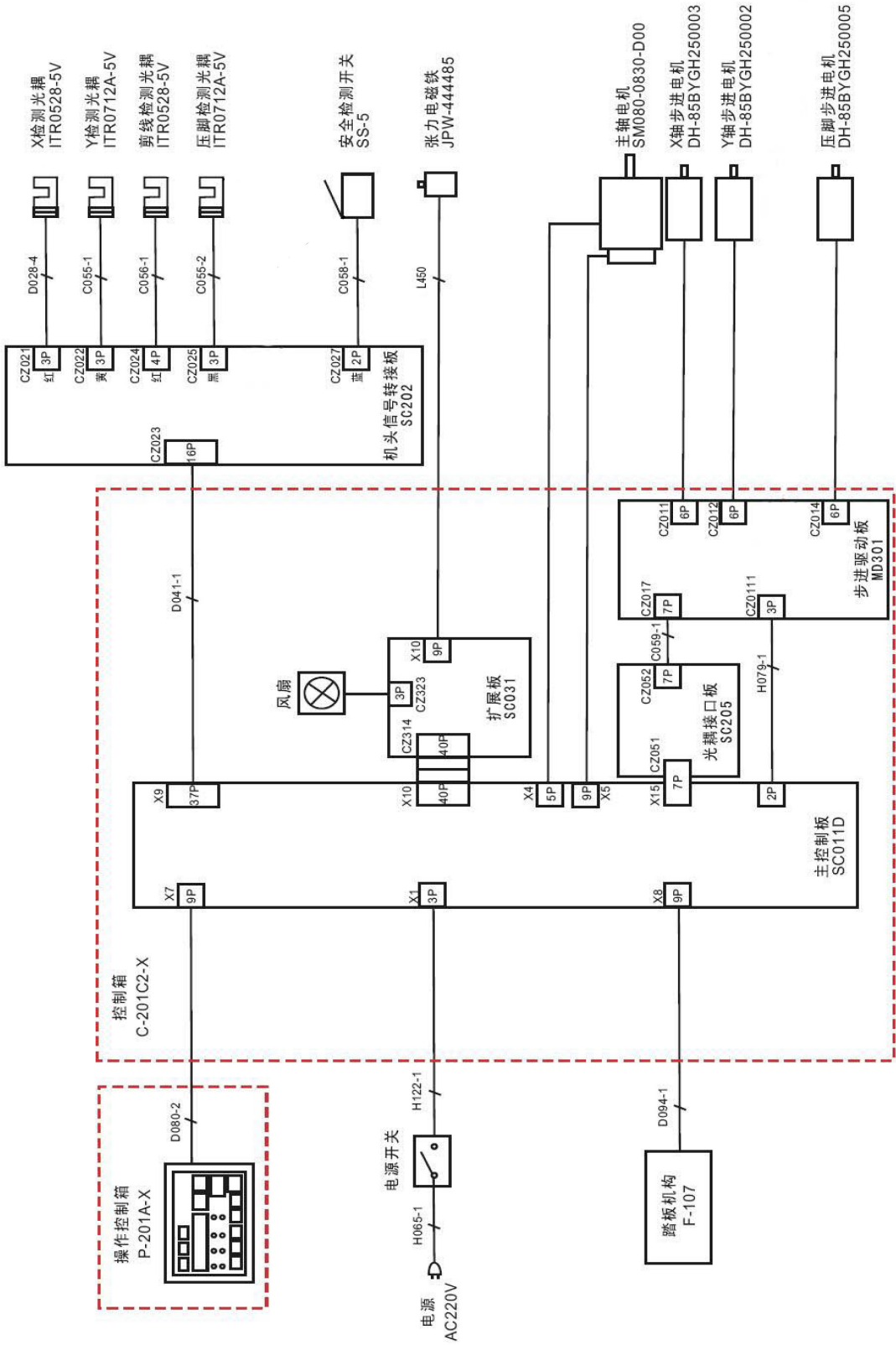
13、OPERATION PANEL COMPONENTS

操作屏部件



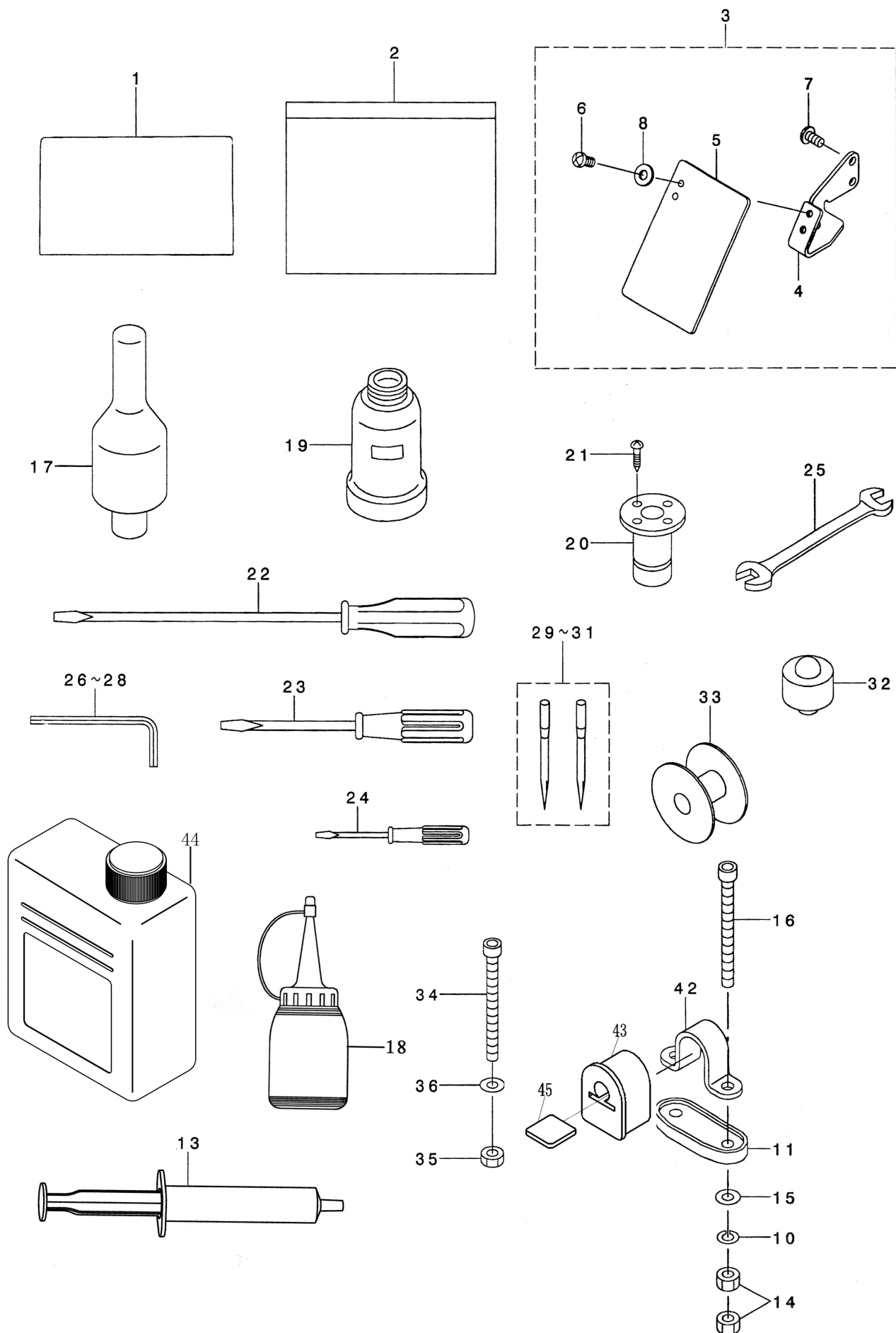
序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		4033002800	OPERATION BOX A ASM.	操作面板组件(按键)	1	-----
2		-----	PANEL PCB ASS'Y	面板电路板	1	-----
3		-----	SCREW M3X11	螺钉 M3X10	1	SL-4031081-SC
4		-----	OPERATION BOX FRONT CASE	操作面板前盖	1	-----
5		-----	OPERATION BOX REAR CASE	操作面板后盖	1	-----
6		-----	OPERATION PANEL SHEET	操作面板膜	1	-----
7		-----	PANEL PCB HOLDER PLATE	操作面板按键	1	-----
8		-----	CABLE BAND	扎带	1	EA-9500B01-00
9		-----	SCREW M3X10	螺钉 M3X10	1	SL-4031081-SC
10		-----	OPERATION BOX FITTING PLATE	操作面板固定底座	1	-----
11		-----	SCREW M4X16	螺钉 M4X16	1	SL-4041691-SC
12		-----	WOOD SCREW D=3.8 L=12	木螺钉	1	SK-3382001-SE
13		4033002900	OPERATION BOX A ASM.	操作面板组件(液晶)	1	-----
14		40330030	SWITCH	电源开关	1	-----
15		-----	ACCESSORIE PARTS A ASM.	连杆组件	1	-----
16		s05035	WOOD SCREW	木螺钉	7	-----
17		4133102000	CONNECTING ROD ASM	脚踏连杆	1	-----
18		401S30019	BOLT	螺栓	2	-----
19		403S13020	SCREW	螺钉	1	-----
20		W01018	WASHER	垫片 M8	2	-----
21		40128029	SPRING WASHER ,M8	弹簧垫圈8.2X15.4X2	3	-----
22		401S16018	NUT M8	螺母 M8	2	-----
23		W01018	WASHER, 8.4X17.4X1.6	垫片 8.4X17.4X1.6	1	-----
24		40311014	CORD STAPLE	线卡	2	-----
25		40511001	CABLE CLAMP	线夹	3	-----
26		40311016	CABLE CLAMP	线夹	2	-----
27		-----	OPERATION BOX FRONT CASE	操作面板前盖	1	-----
28		-----	PANEL PCB ASS'Y	面板电路板	1	-----
29		-----	OPERATION BOX REAR CASE	操作面板后盖	1	-----
30		-----	OPERATION BOX FITTING PLATE	操作面板固定底座	1	-----

14 、WIRING DLAGRAM
电线装配图



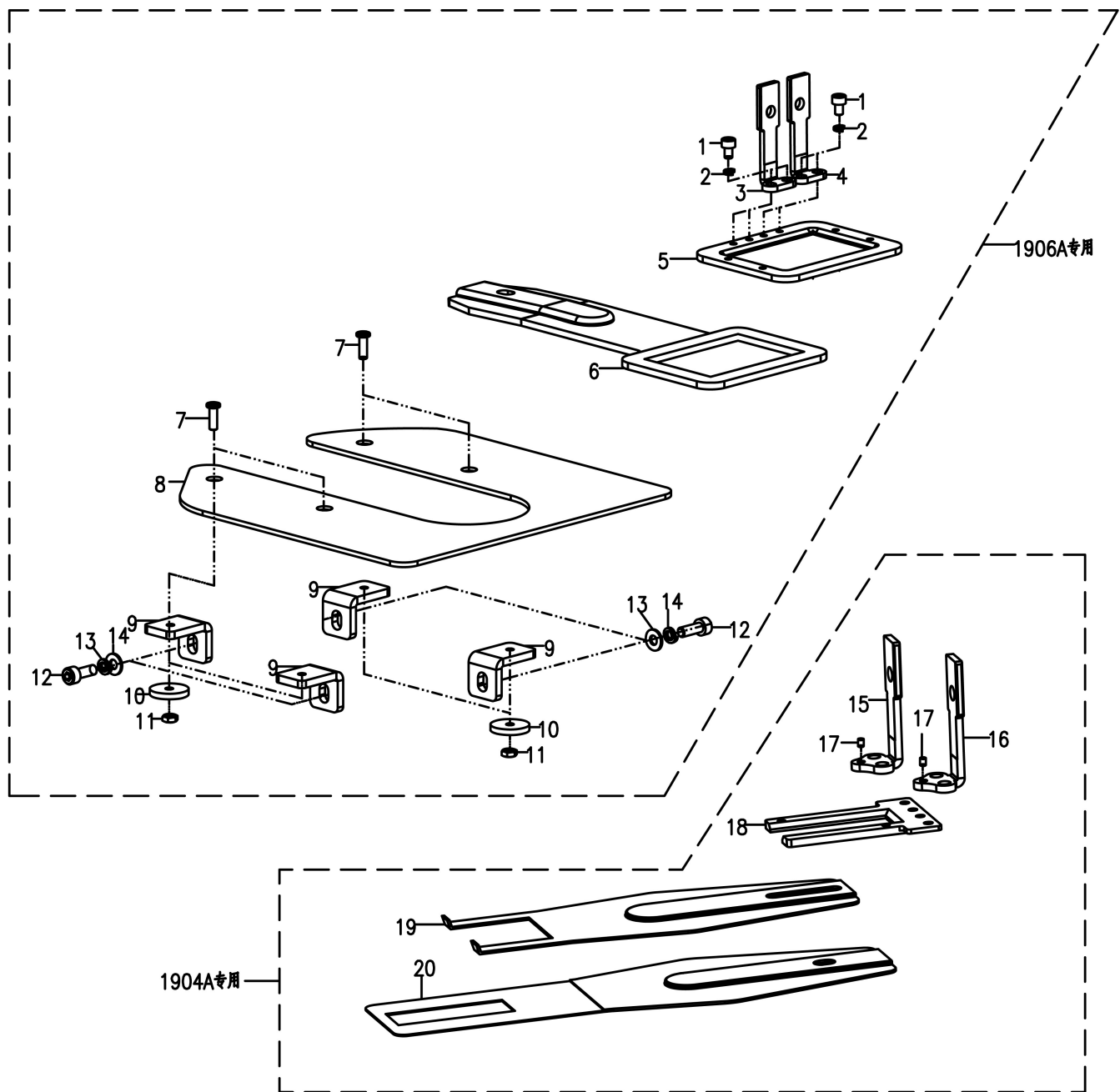
15. ACCESSORIE PART COMPONENTS

附件部件



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40131017	HEAD-COVER	机头罩	1	B9118-232-000
2	- - - - -		ACCESSORIE BAG	附件袋	1	229-32800
3	- - - - -		SAFETY PLATE ASM	防护罩组件	1	400-06484
4		40312127	SAFETY PLATE BASE	防护罩安装板	(1)	400-51987
5		40911006	SAFETY PLATE	防护罩	(1)	B3120-372-000
6		403s11051	SCREW M4 L=6	螺钉	(2)	SM-4040655-SP
7		403s11027	SCREW	螺钉	(1)	SM-4040855-SP
8		40928002	WASHER 4.5X10X0.8	垫圈	(2)	WP-0450801-SD
10		40328039	SPRING WASHER 6.1X12.2X1.5	弹簧垫片	4	WS-0610002-KN
11		40322032	BED-HINGE-RUBBER	铰接板橡皮垫	2	400-16195
13		11411029	GREASE-B-TUBE	润滑脂	1	400-13640
14		N01007	NUT M6	螺母	8	NM-6060001-SC
15		40128013	WASHER	垫片	4	WP-0651646-SC
16		403S10010	BOLT M6 L=60	螺栓	4	SM-6066002-TN
17		40311002	HEAD SUPPORT BAR	机头支撑柱	1	141-01208
18		20131038	OILER (CONTAINING)	油壶	1	B9121-220-0A0
19		40311011	OIL CAN	回油油壶	1	B9121-012-000
20		40311010	OIL MANAGEMENT	油壶接头	1	B8202-205-000
21		403S30015	WOOD SCREW D=3.1 L=16	木螺钉	4	SK-3311601-SE
22		10131002	SCREW DRIVER, LARGE	大螺丝刀	1	229-33006
23		10131003	SCREW DRIVER, MIDDLE	中螺丝刀	1	229-33105
24		10131004	SCREW DRIVER, SMALL	小螺丝刀	1	229-33204
25		40931025	WRENCH (9X10)	扳手	1	B9113-012-000
26		30131010	HEXAGONAL WRENCH, SMALL	小内六角扳手	1	B9140-372-000
27		20131047	HEXAGONAL WRENCH, LARGE	大内六角扳手	1	B9141-372-000
28		30131012	HEXAGONAL SPANNER	中内六角扳手	1	GCT-02906000
29		40117001	NEEDLE DPX5 # 16-2	机针DPx5 #16	4	MDP-500B1402
30	- - - - -		NEEDLE DPX17 # 21-2	机针DPx17 #21	4	MDP-170B2102
31	- - - - -		NEEDLE DPX5 # 11-2	机针DPx5 #11	4	MDP-500B1102
32		40322033	FRAME-SUPPORT-RUBBER	橡皮垫	2	400-16194
33		40118004	BOBBIN	梭心	3	138-12102
34		403S10010	BOLT M6 L=60	螺栓	1	SM-6066002-TN
35		N01007	NUT M6	螺母	1	NM-6060001-SC
36		40128013	WASHER	垫片	1	WP-0651646-SC
42		40312001	BED HINGE	铰接板	2	B1111-210-D00
43		40322003	HINGE RUBBER	铰接板橡胶座	2	B1115-210-D00
44		20131037	OILER (CONTAINING)	油壶	1	- - - - -
45		40312320	SUPPORT PLATE	支承板	2	-----

23. ACCESSORIES PARTS FOR JK-T1904B AND 1906B
JK-T1904B和JK-T1906B 专用 部件2



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		403s13001	SCREWM4×6	螺钉M4×6	1	400-06711
2		W02002	WASHER SPRING	弹簧垫片	2	SM-8050592-TP
3		42316001	WORK CLAMP FOOT , LEFT	左压脚架	1	WP-0450801-SP
4		42316002	WORK CLAMP FOOT , RIGHT	右压脚架	1	HD-0022300-00
5		42316003	WORK CLAMP FOOT	压脚板	1	- - - -
6		42315002	FEED PLATE	送料板	1	400-40256
7		417s15003	SCREW M4×12	螺钉M4×12	1	400-06712
8		42312021	AUXILIARY PLATE	辅助板	1	SD-0800327-TP
9		42312020	AUXILIARY PLATE BRACKET	辅助板支架	1	400-10525
10		41722010	AUXILIARY PLATE CUSHION	补助板缓冲	1	NM-6050001-SP
11		N01015	CONNECTING BAR	螺母	1	400-06717
12		s05004	SCREW M5×15	螺钉M5×14	1	400-06716
13		W01013	WASHER	平垫片	1	SM-8060812-TP
14		W02001	WASHER SPRING	弹簧垫片	1	SM-6040802-TP
15		40316034	WORK CLAMP FOOT , LEFT	左压脚架	1	- - - -
16		40316033	WORK CLAMP FOOT , RIGHT	右压脚架	1	- - - -
17		409s14002	ADJUSTING SCREW	调节螺钉	1	- - - -
18		40316031	WORK CLAMP FOOT	压脚板	1	- - - -
19		40315022	FEED PLATE	送料压板	1	- - - -
20		40315023	FEED PLATE	送料板	1	- - - -