



SK-1127

Fully automatic platform sewing machine



Operation Tutorial

Turn on the power supply

1. Press the start button

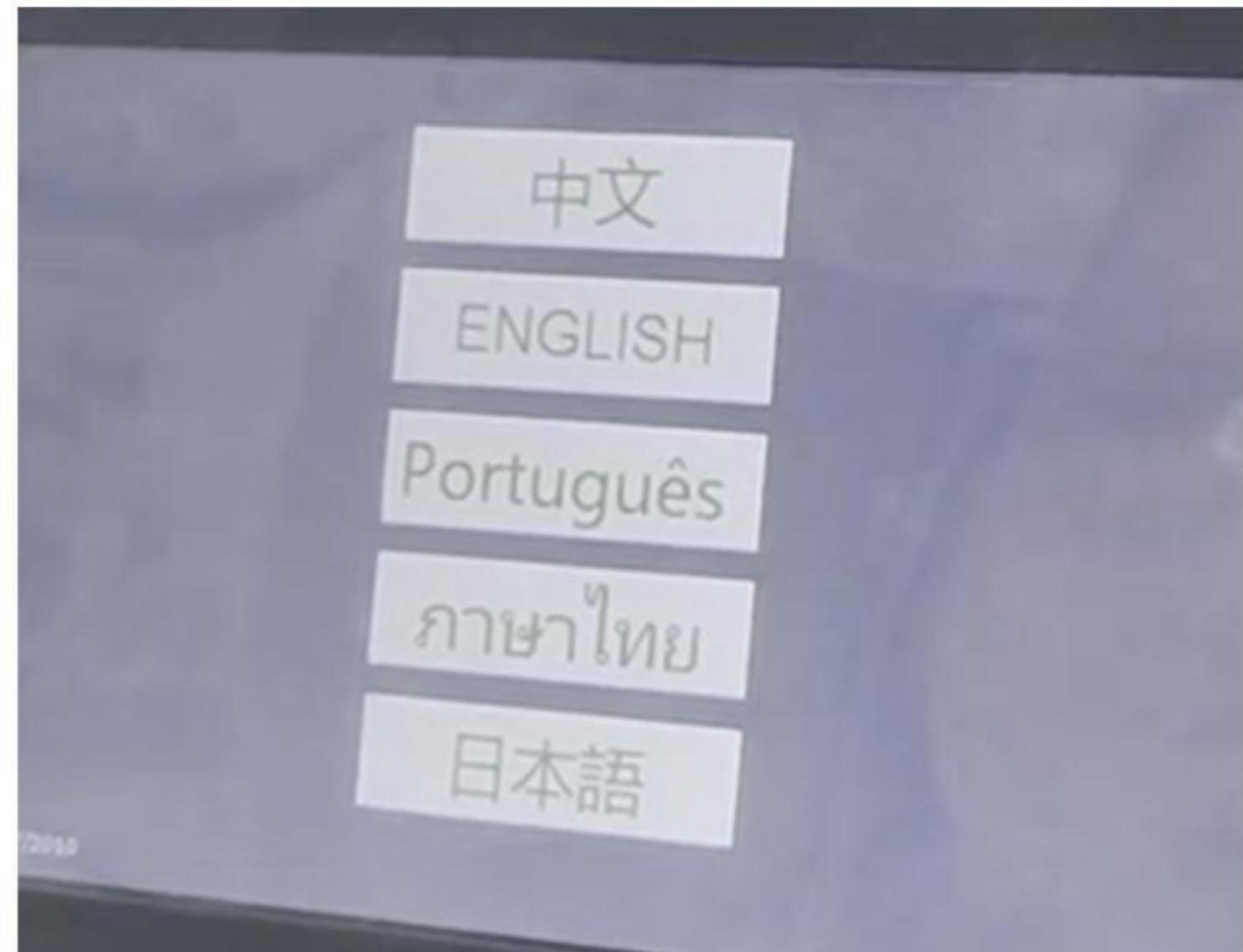
Press the green button to start the machine.



Display screen operation

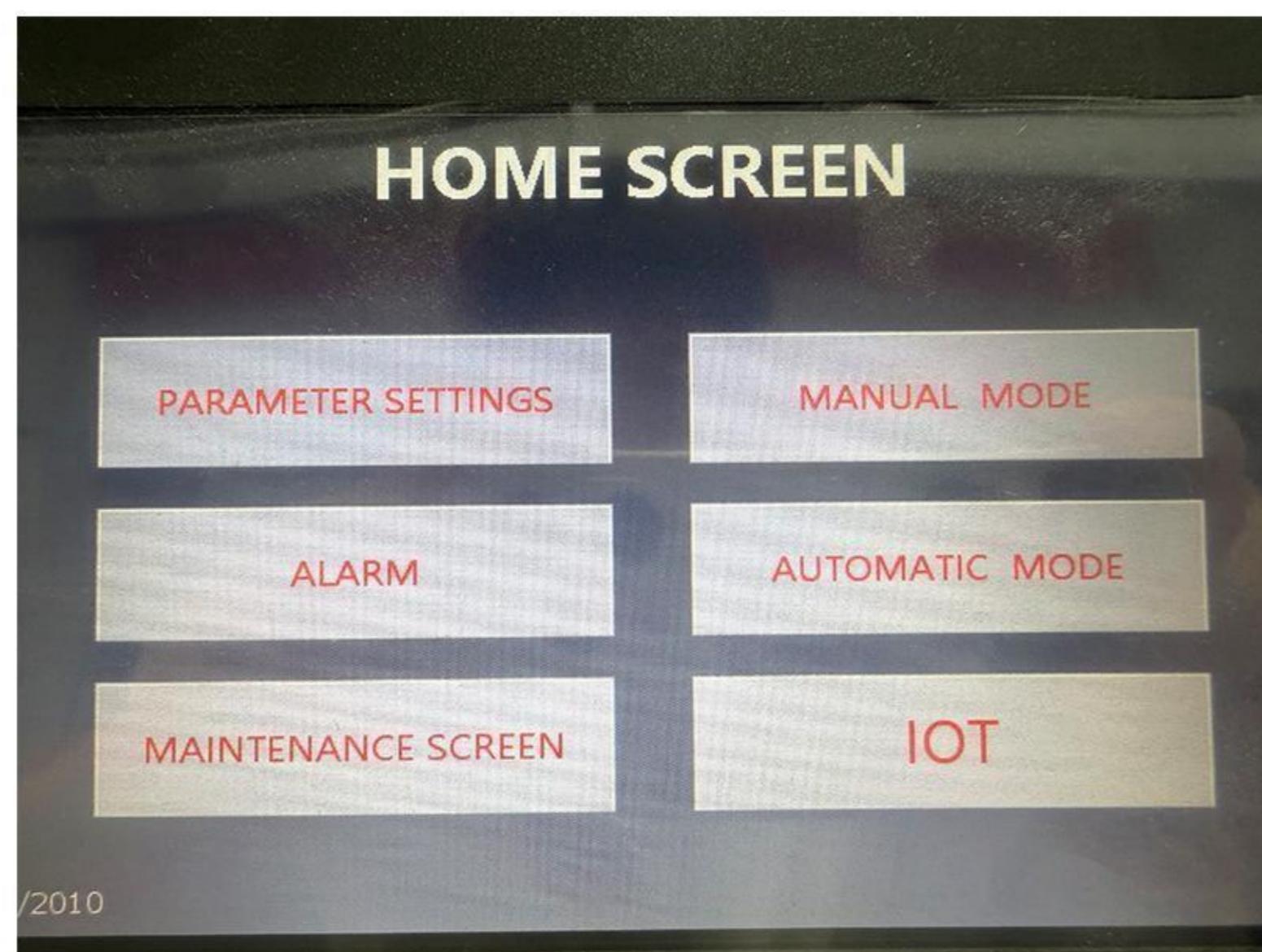
2. Choose Language

Contains five languages. Choose one language.



3. Main page selection

Includes various setting information



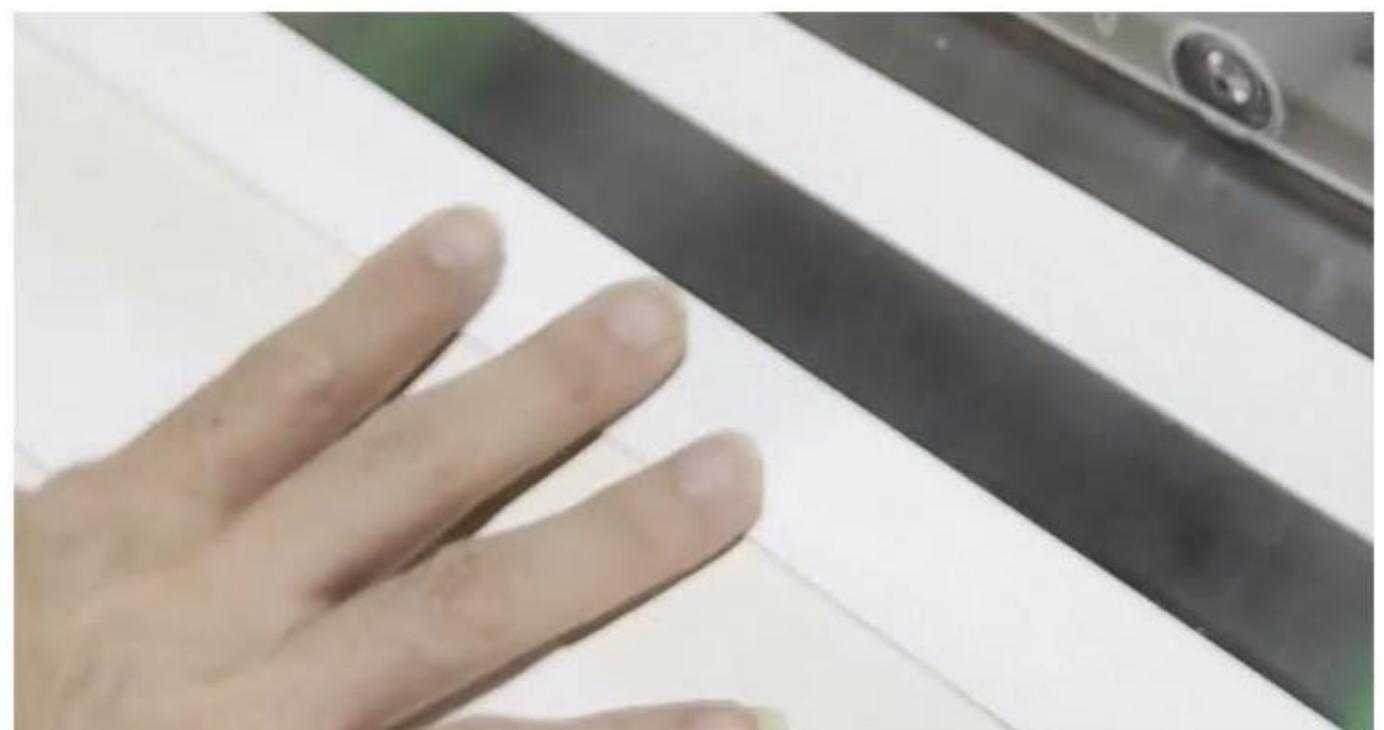
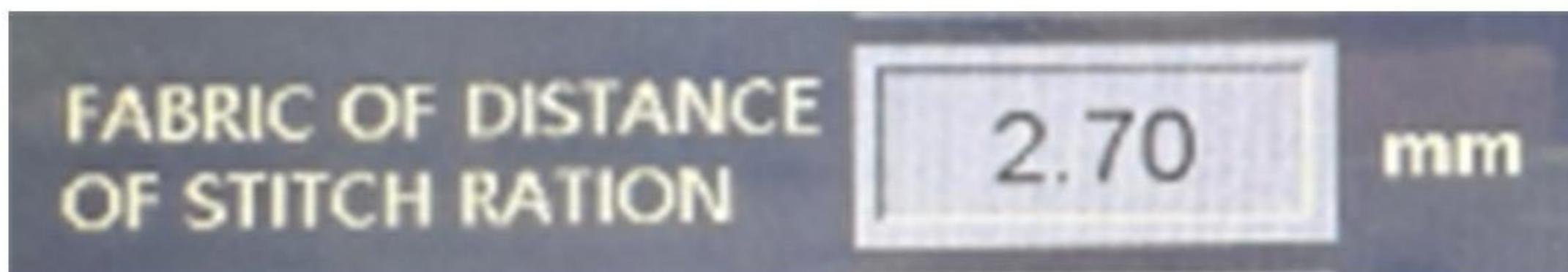
4. Model number

The quantity of the required models is up to you to decide.



5. Delivery matching with the head ratio

The speed ratio of the two sets of belts

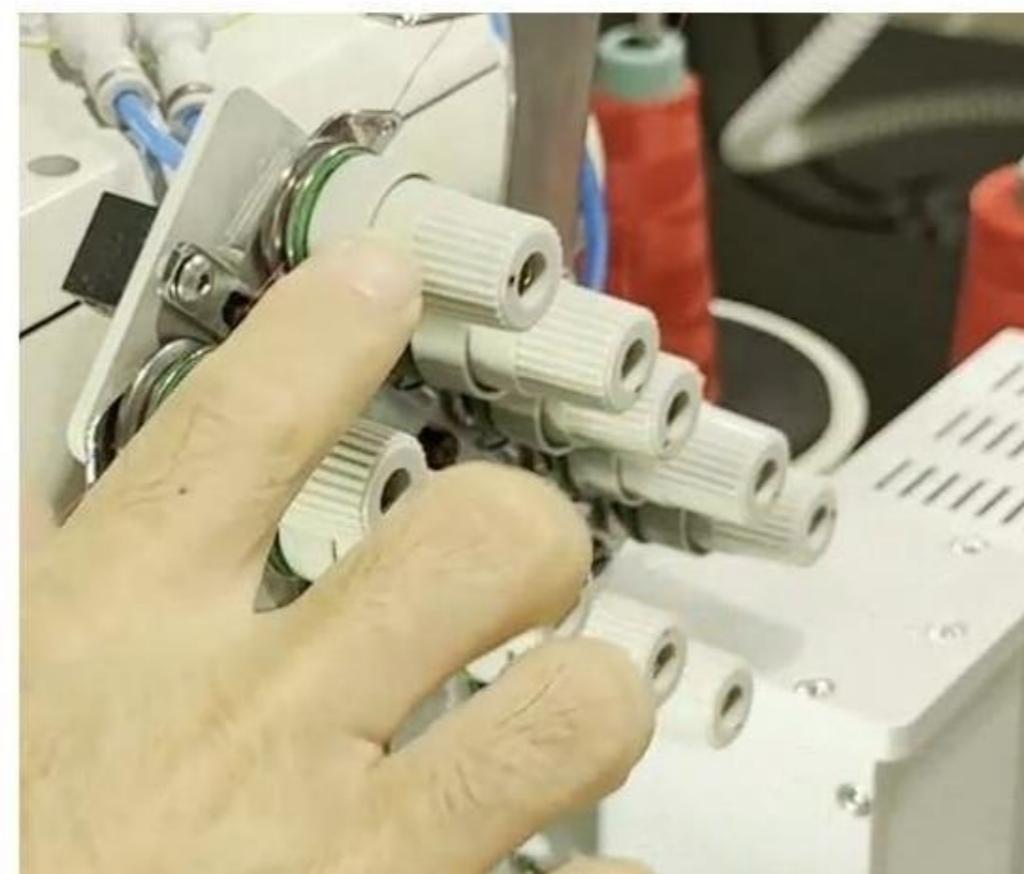
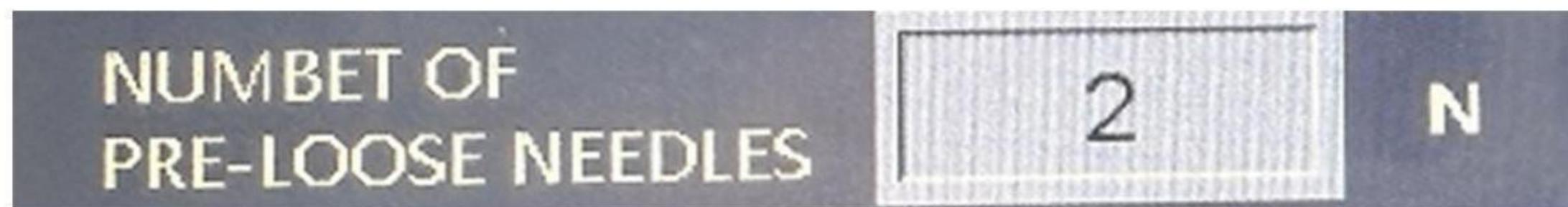


Adjust according to the pitch of the needle on the machine head.

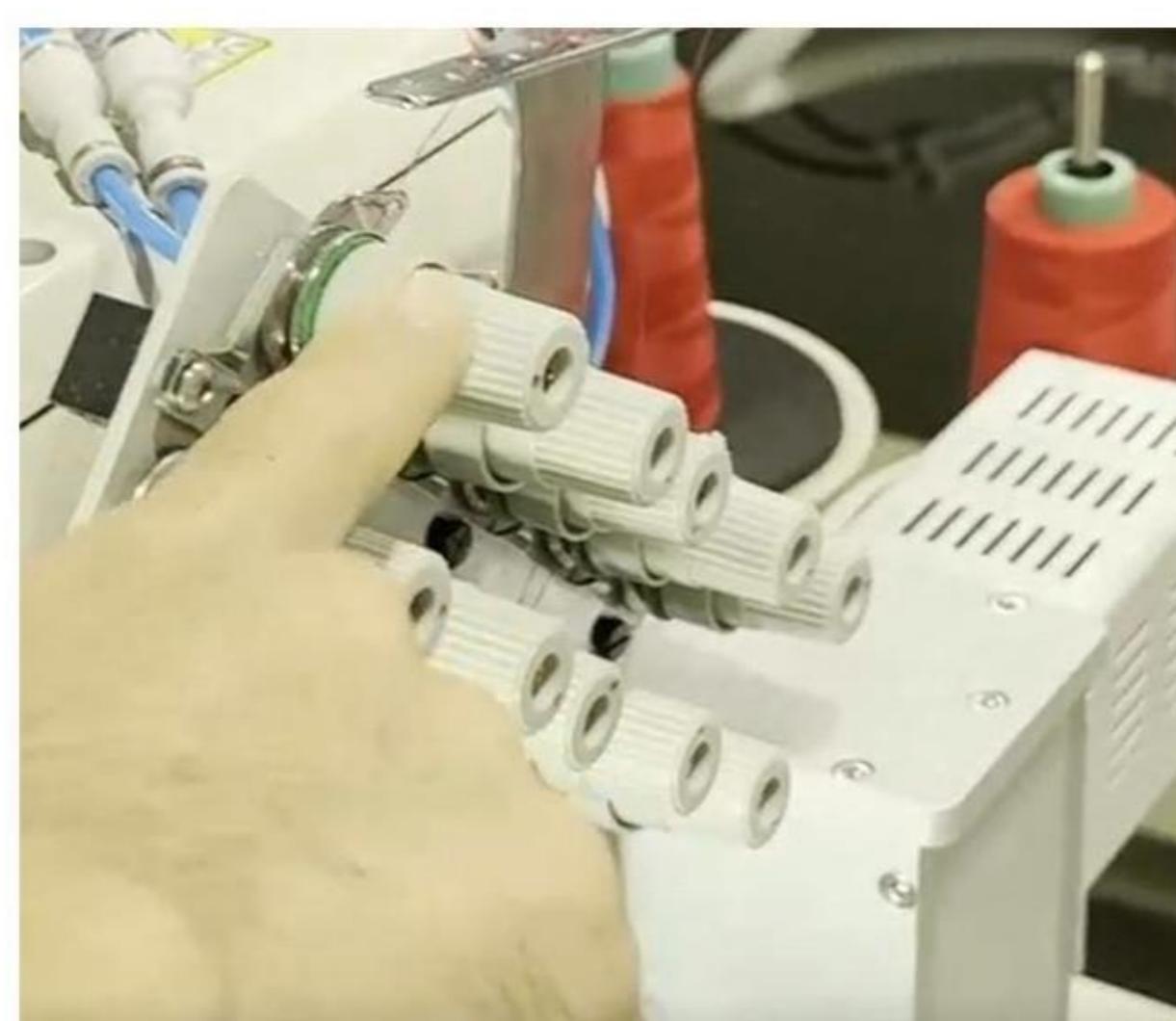


6. The number of needles in the loose thread

Refers to the transformation of these two sets of lines

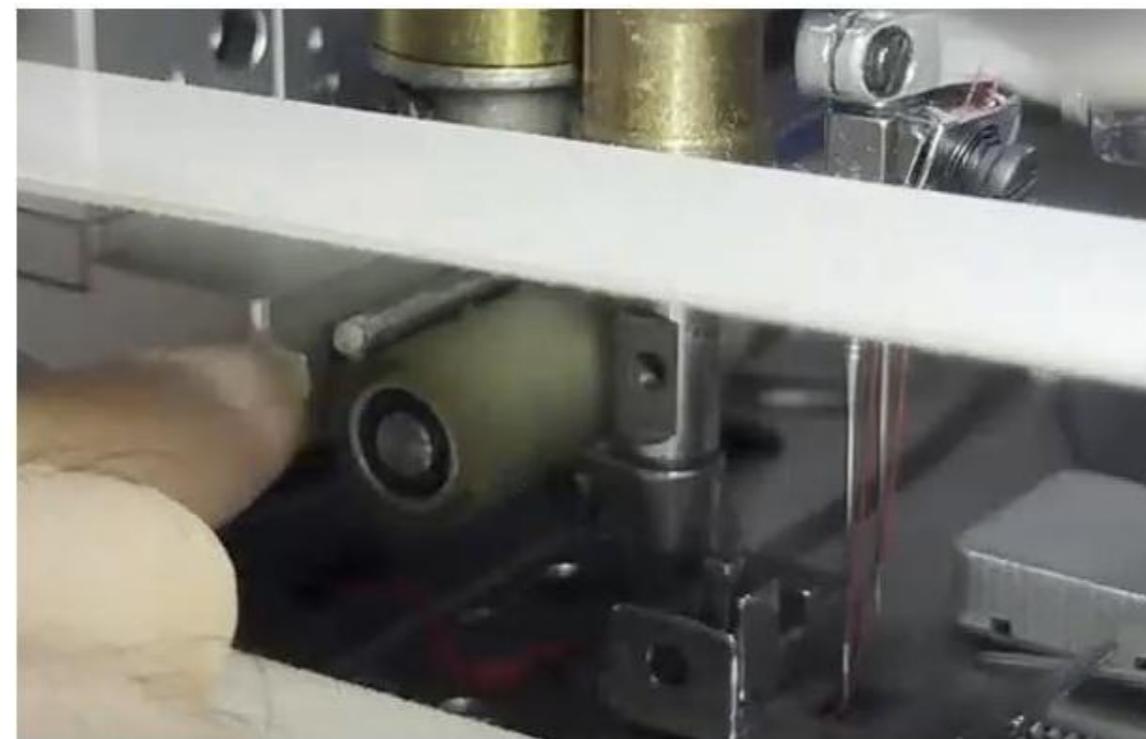


The first group is the beginning,
and this group is the substitution ending.



7. The distance of the cutting blade

The timing for the cutter to fall has been determined.

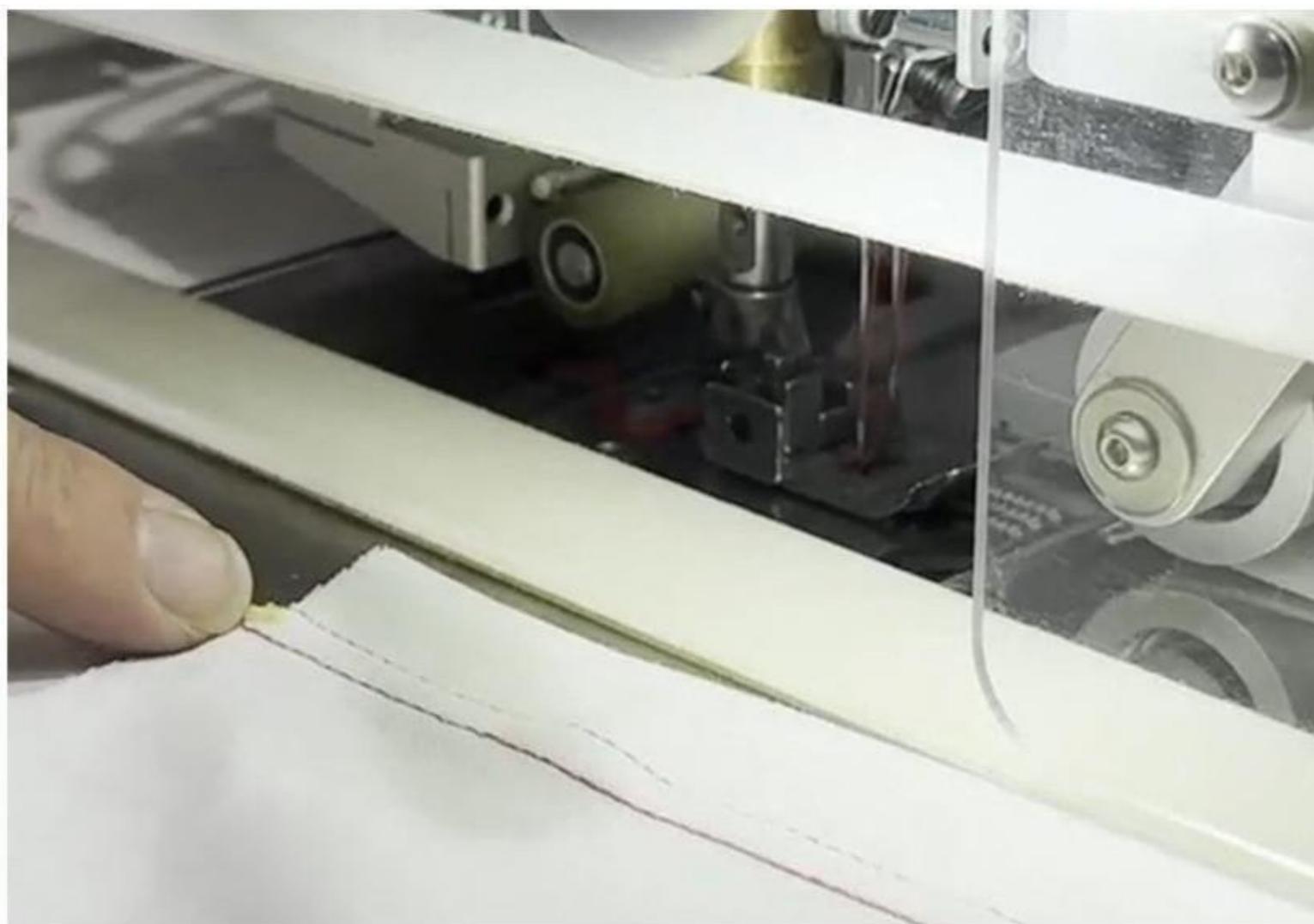


Also, manage the falling time of the cutting blade at the tail end after the sewing process is completed.



8. Adjust the starting needle position

Set the press foot to the distance point using the needle as the reference.



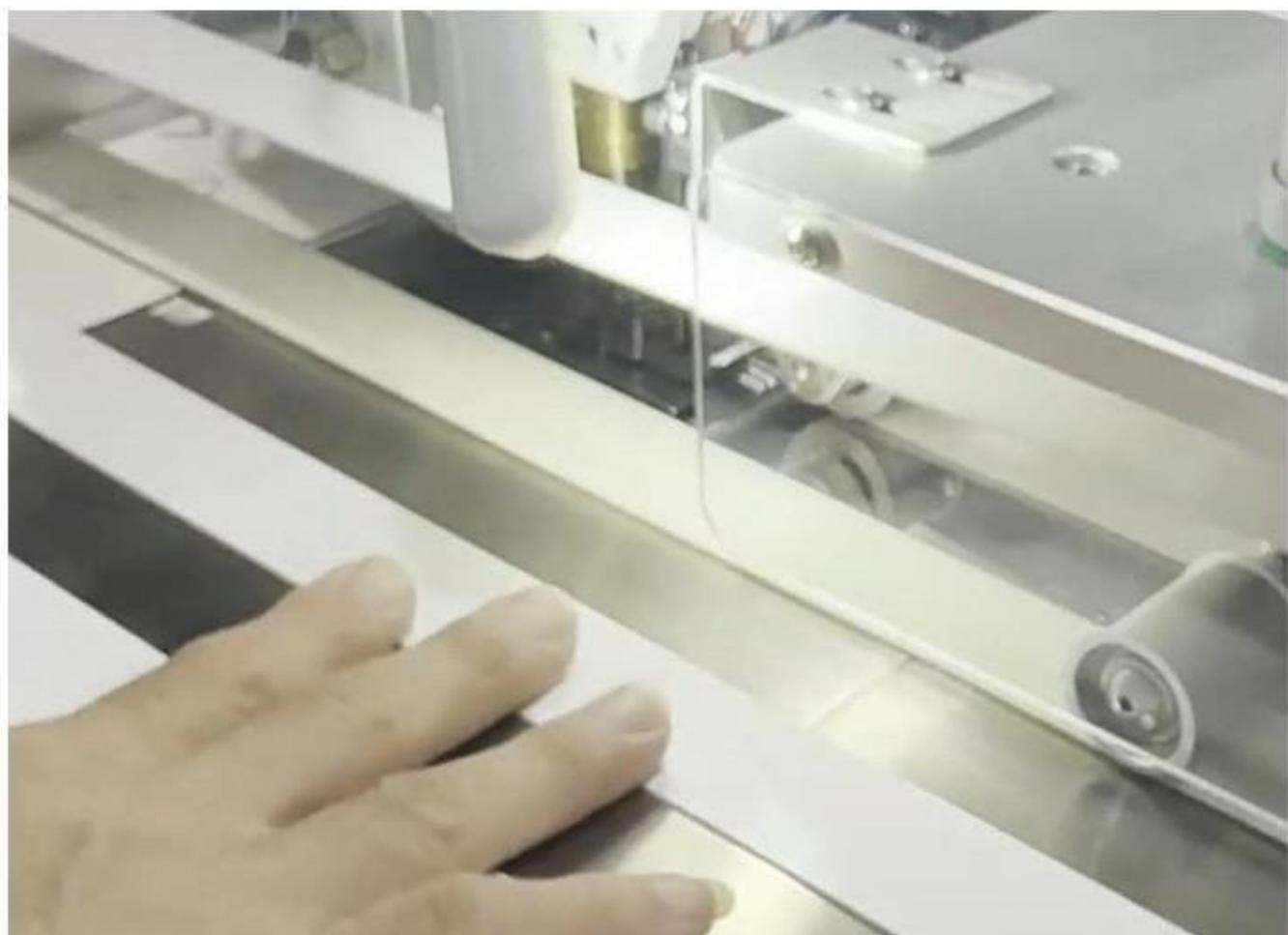
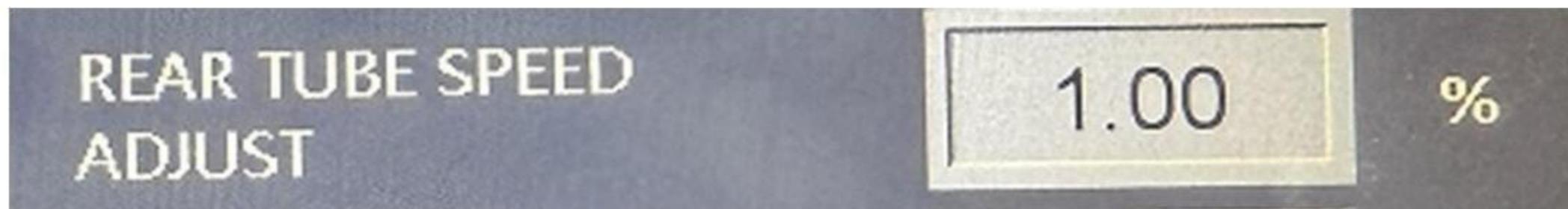
9. The ratio of sending out and receiving cloth

The ratio of the upper belt to the lower belt is normally one to one.



10. Work speed correction

It means that the upper and lower sets of belts , run in sync with the machine head.



11. Delivery speed

Refers to the speed at which the inserted fabric is sent in.



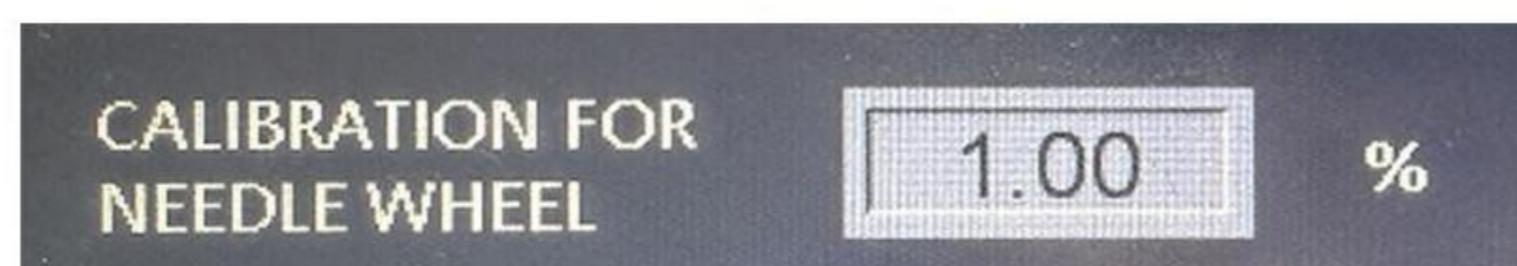
12. Long material receipt delay

Set the specific collection time for this long-term receipt.



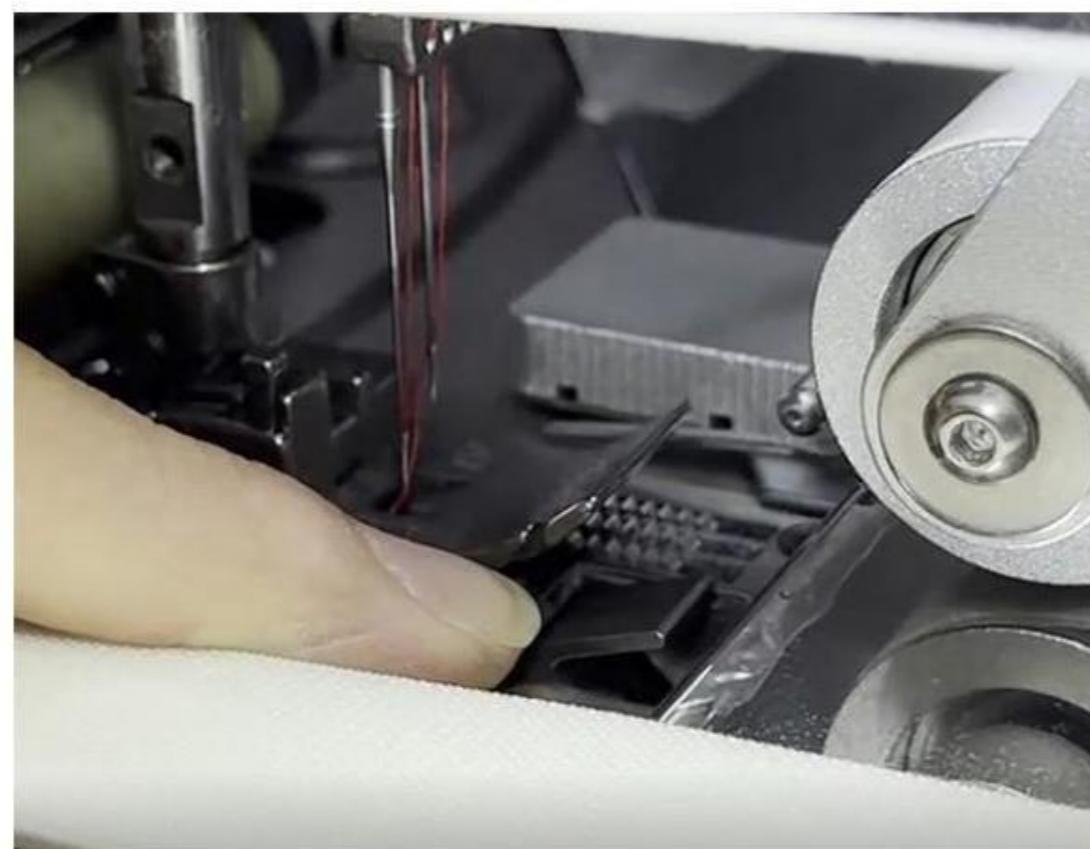
13. Correction of knitting speed

The speed of the first few stitches when the fabric is brought in



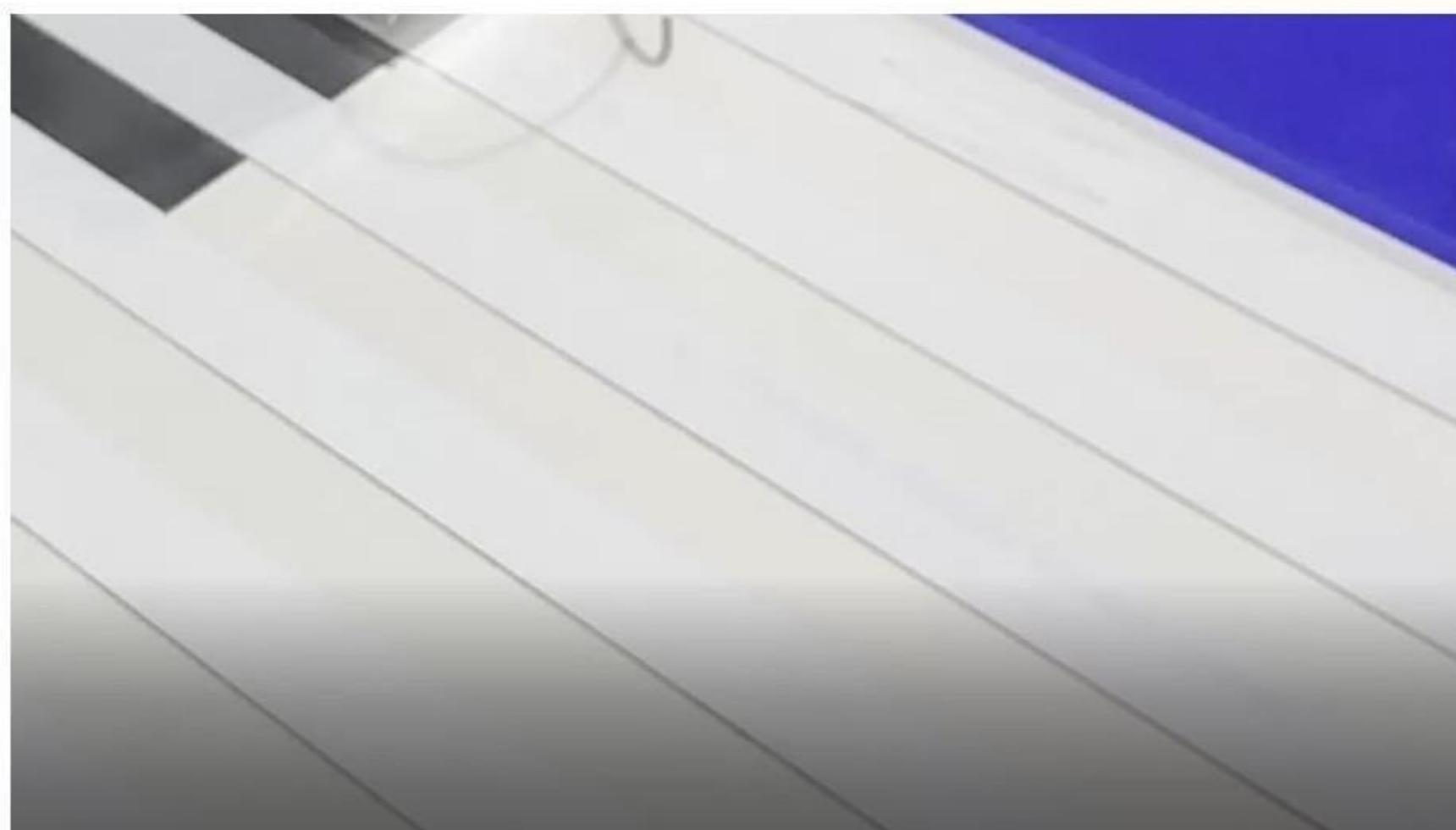
14.Cutting tool startup delay

The speed at which the cutting blade starts after the fabric is brought in



15.Stop setting without any materials

How long will the machine continue to operate when there is no material on the belt and then stop?



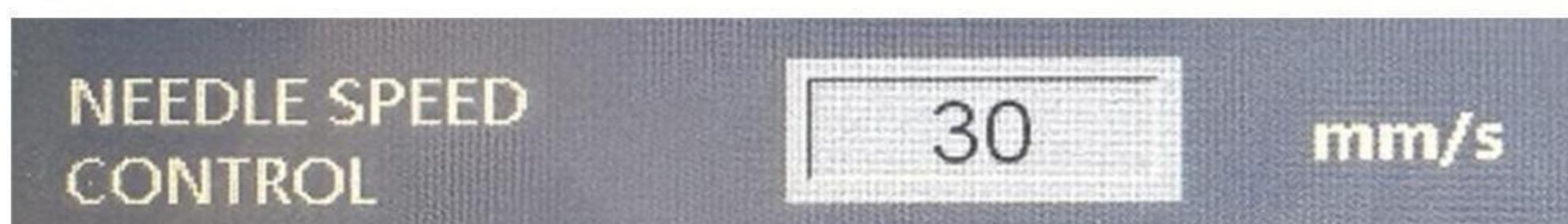
16.Tangential time

The time it takes to cut this knife off and get back



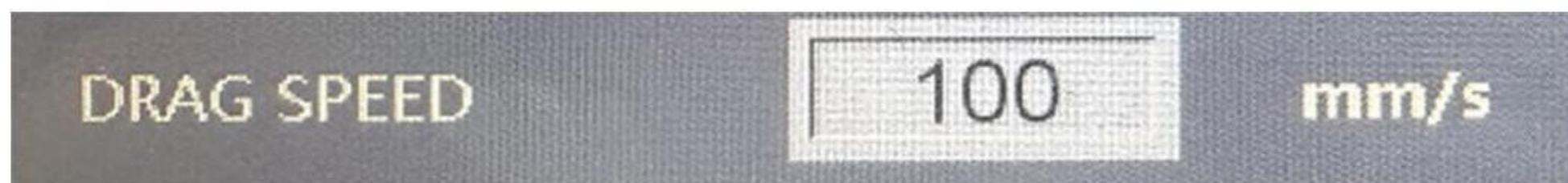
17.The speed of starting the needle

When the fabric was just delivered,
the speeds of the two sets of belts were...



18.DRAG SPEED

Adjust the speed at which the wheels come down.



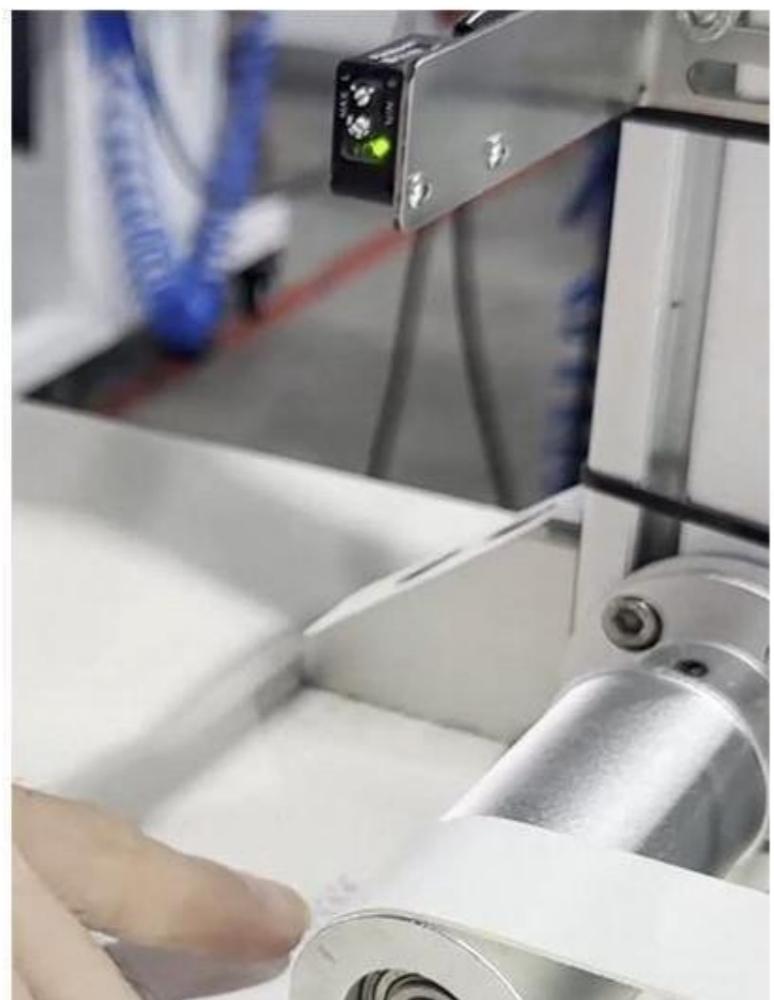
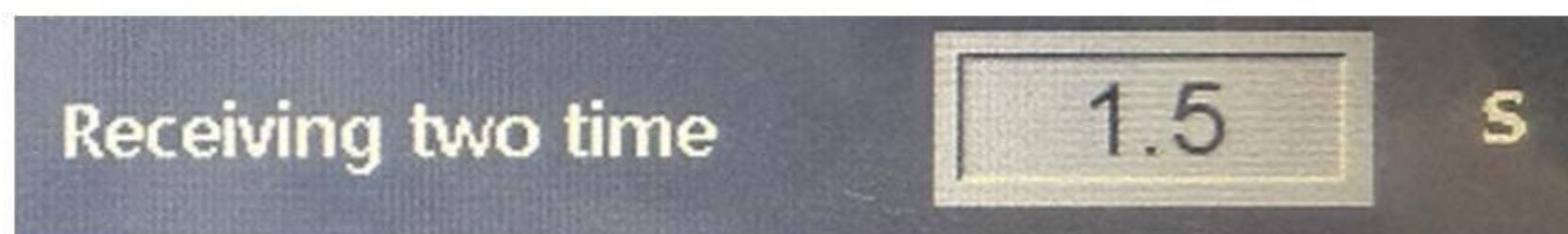
19.Receipt time

When the fabric passes through the sensor for the receiving time



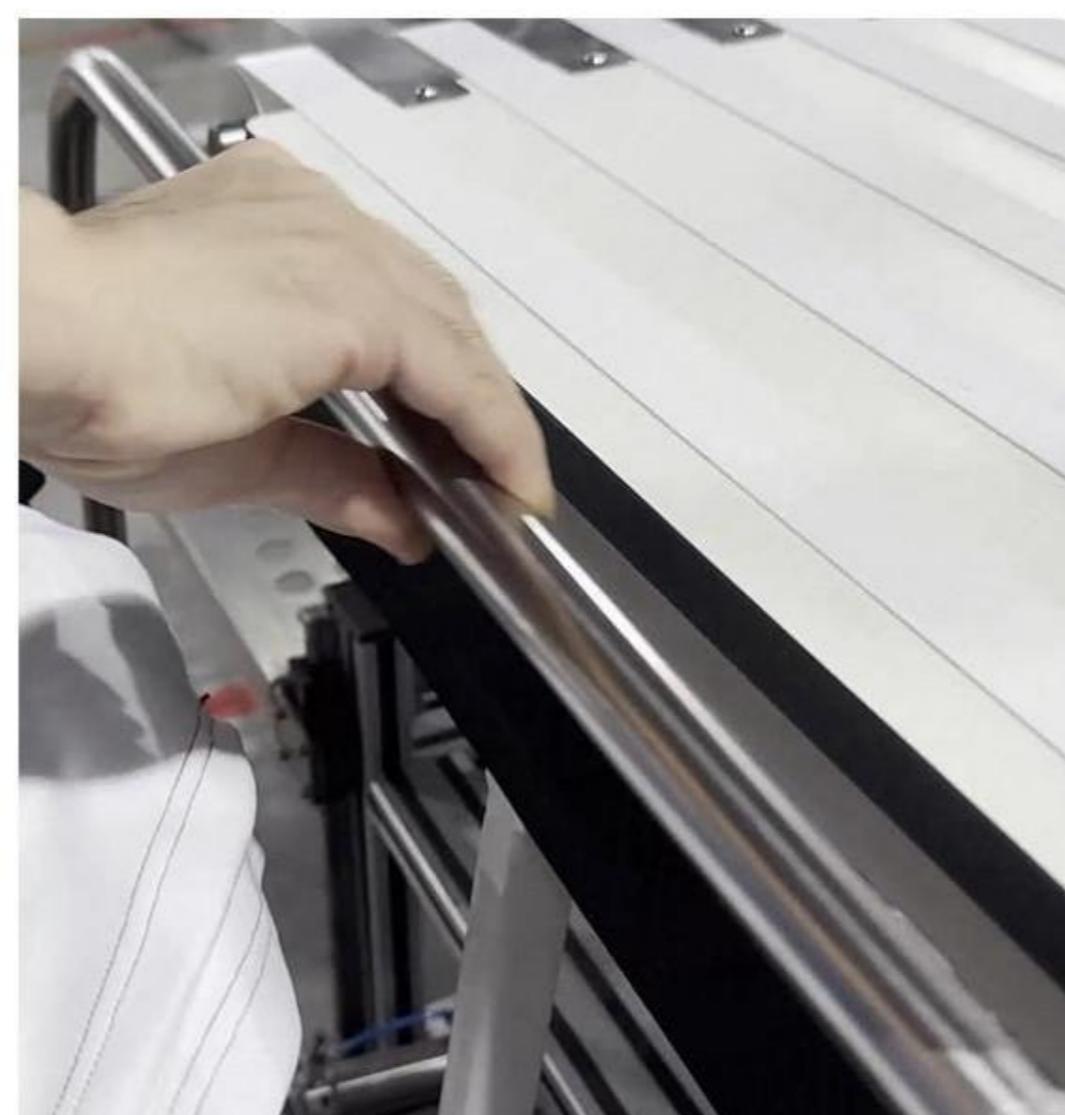
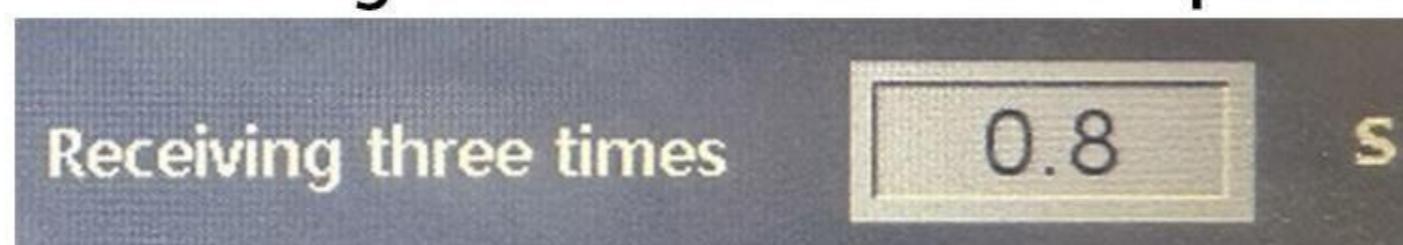
20. Receipt Time 2

The time for receiving the materials after passing through the sensor



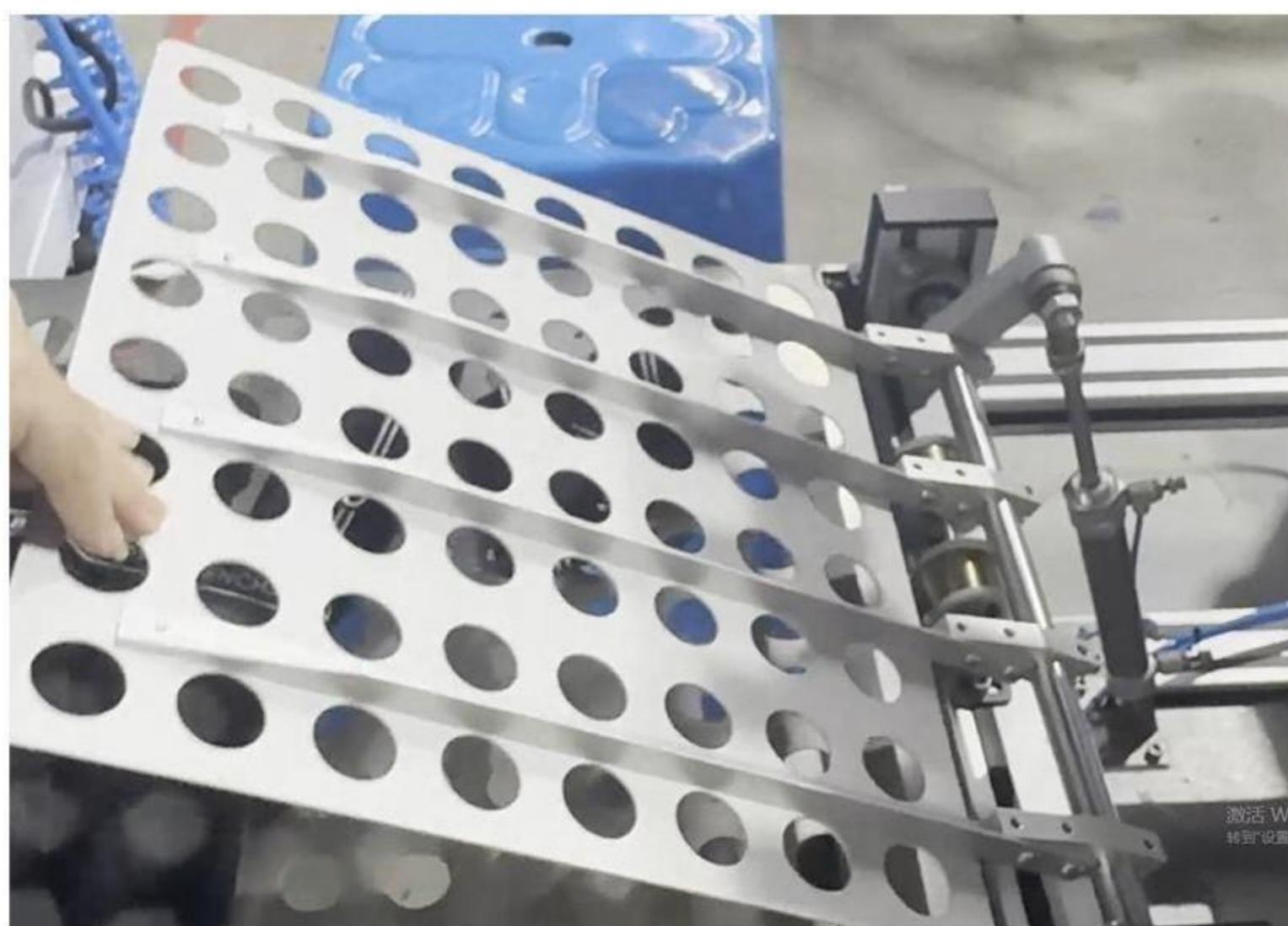
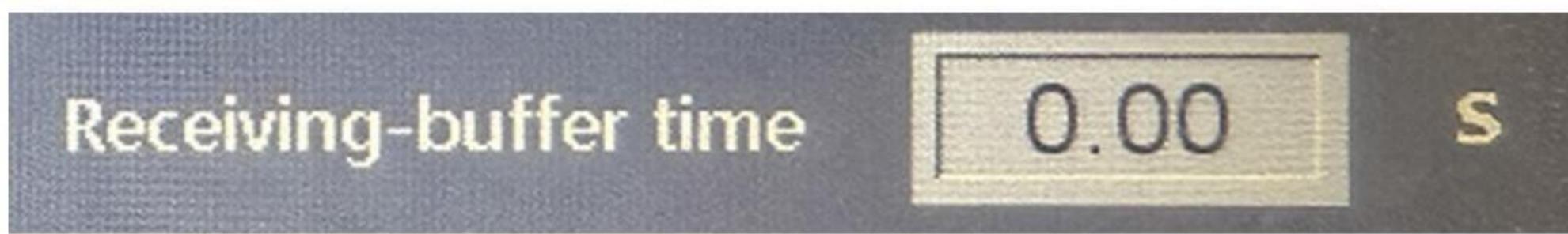
21. Receipt Time 3

The time for receiving the materials after passing through the sensor



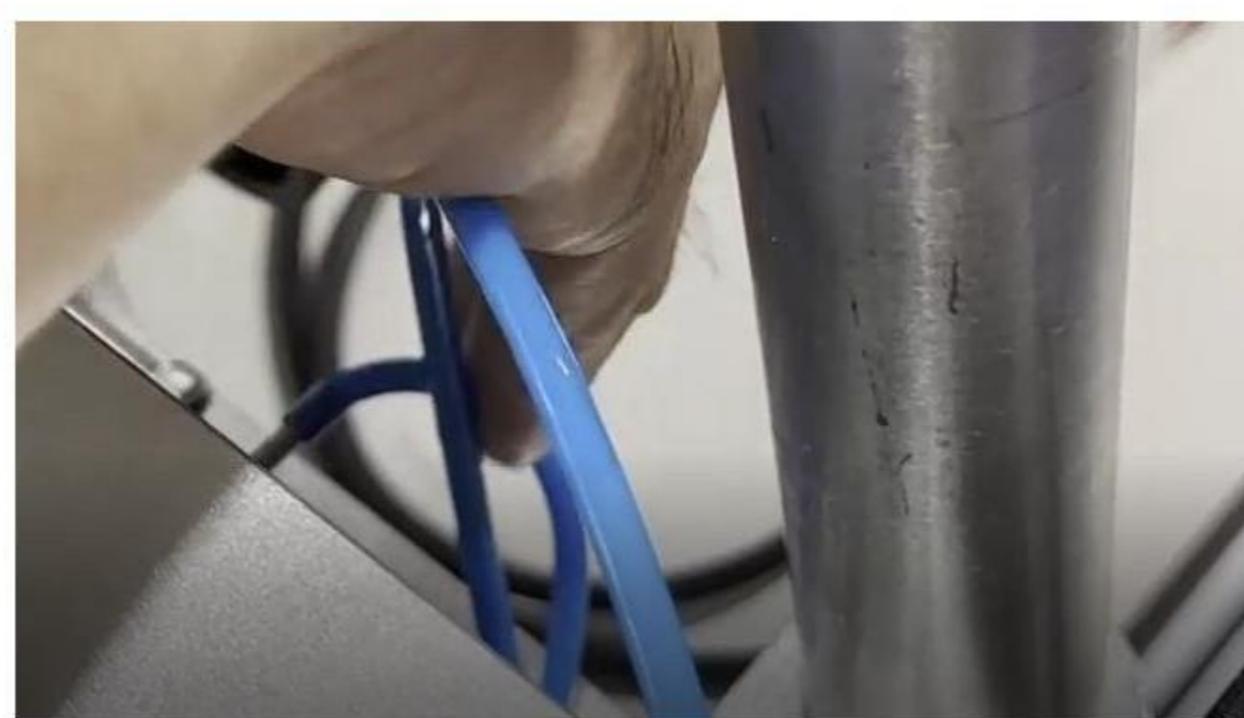
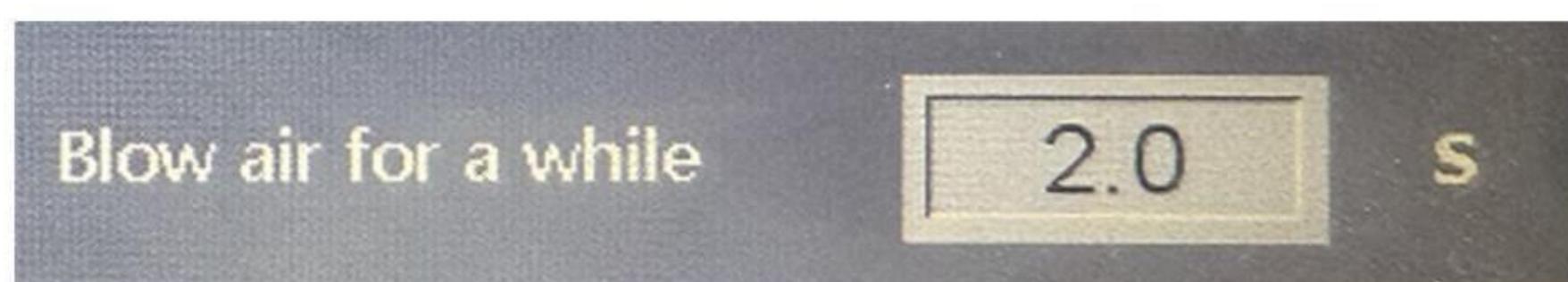
22.Receiving-buffer time

After the materials have been received, the delay in their return



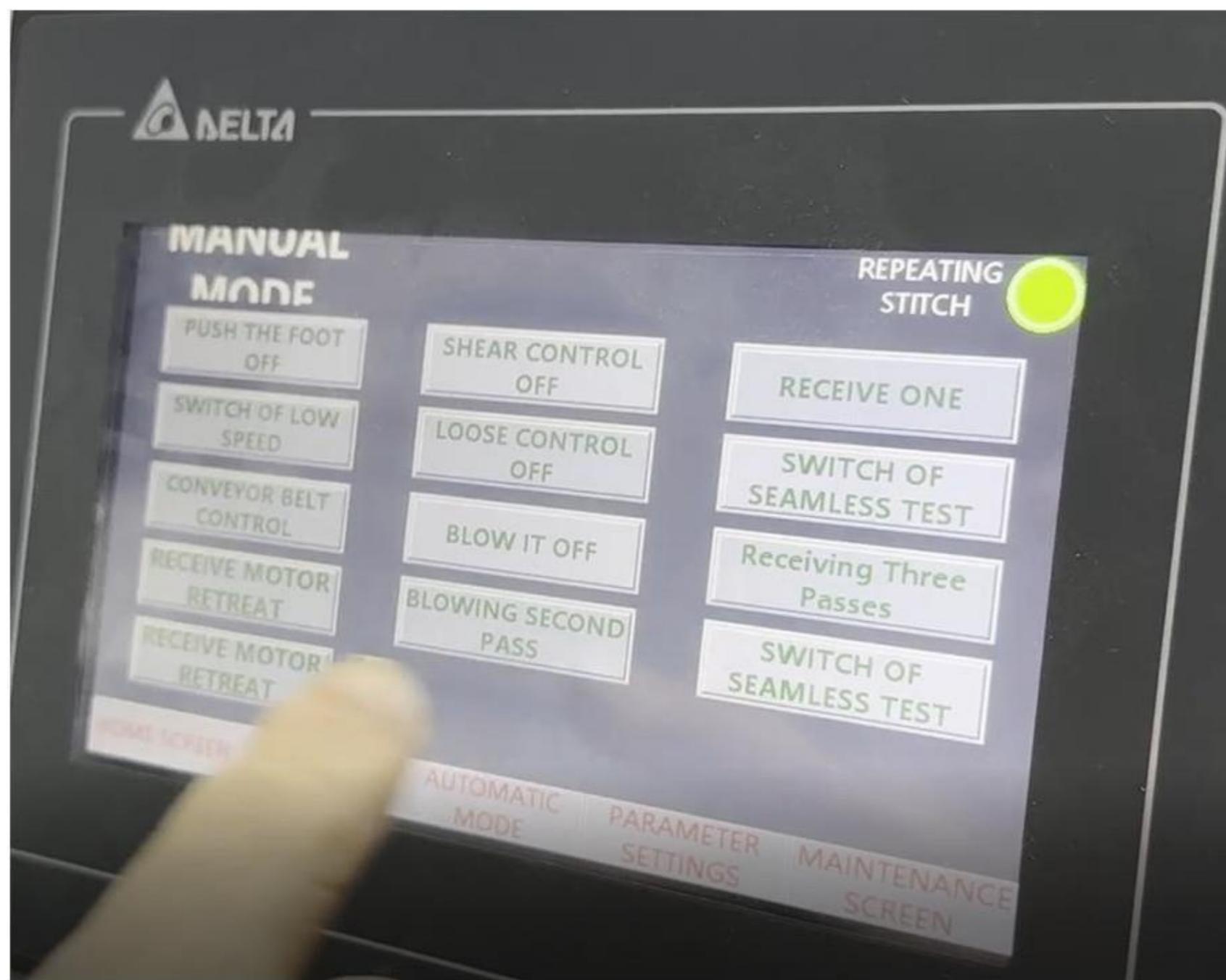
23.Blow time

Control the duration of the airway blowing.



24. Manual page

Used for testing the functions of components such as cylinder motors



Explanation of hardware content

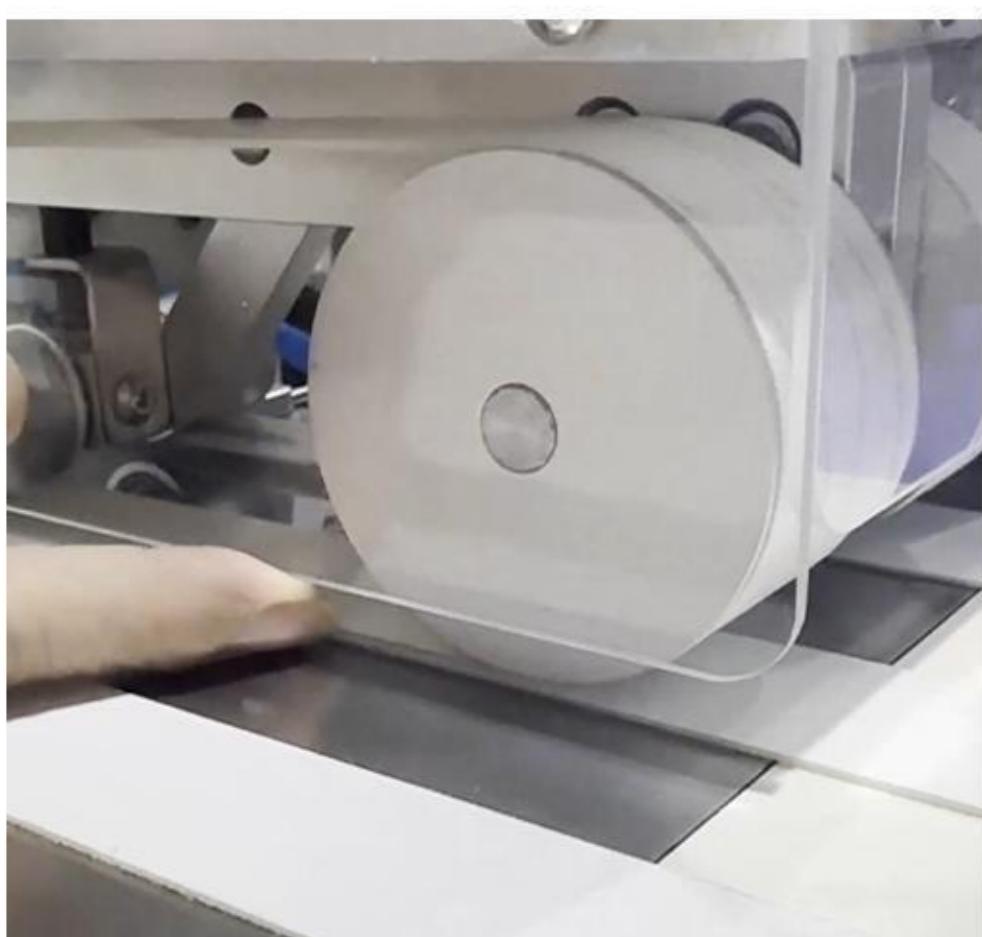
25. Blade

Adjust the position of the board according to the size of the fabric.



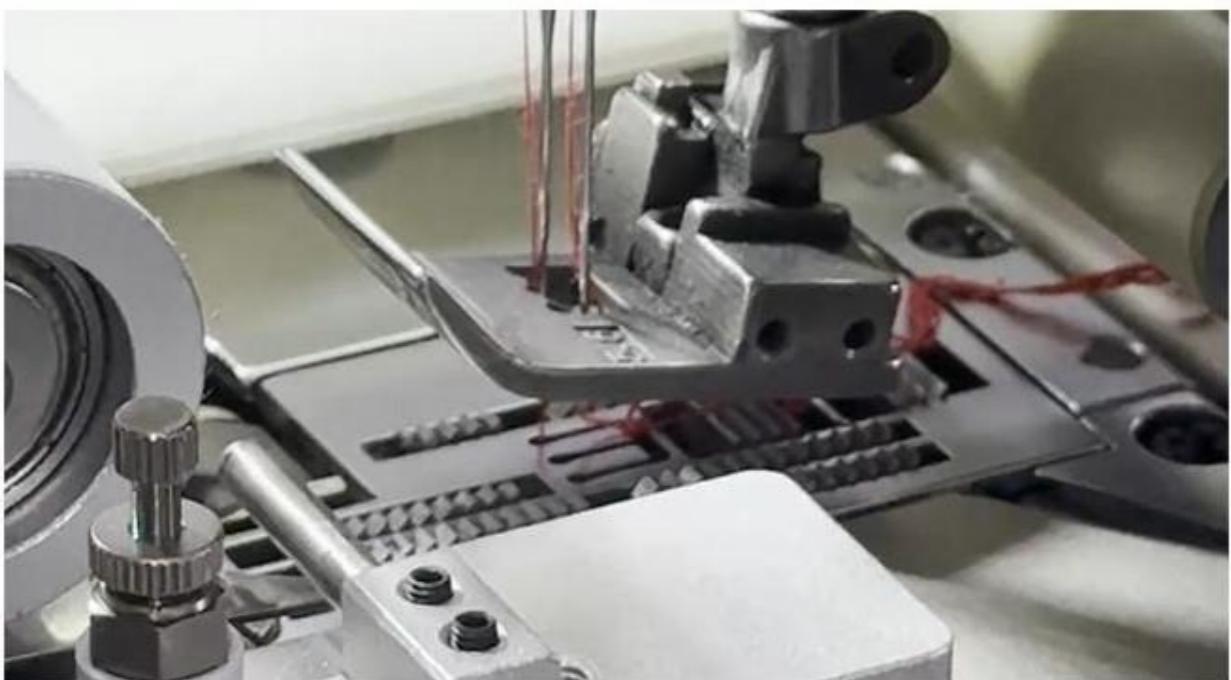
26. Adjustment of the belt

The belt starts with some gaps at the beginning and becomes completely tight towards the end. If it becomes loose, it can be adjusted by turning the knob on top.

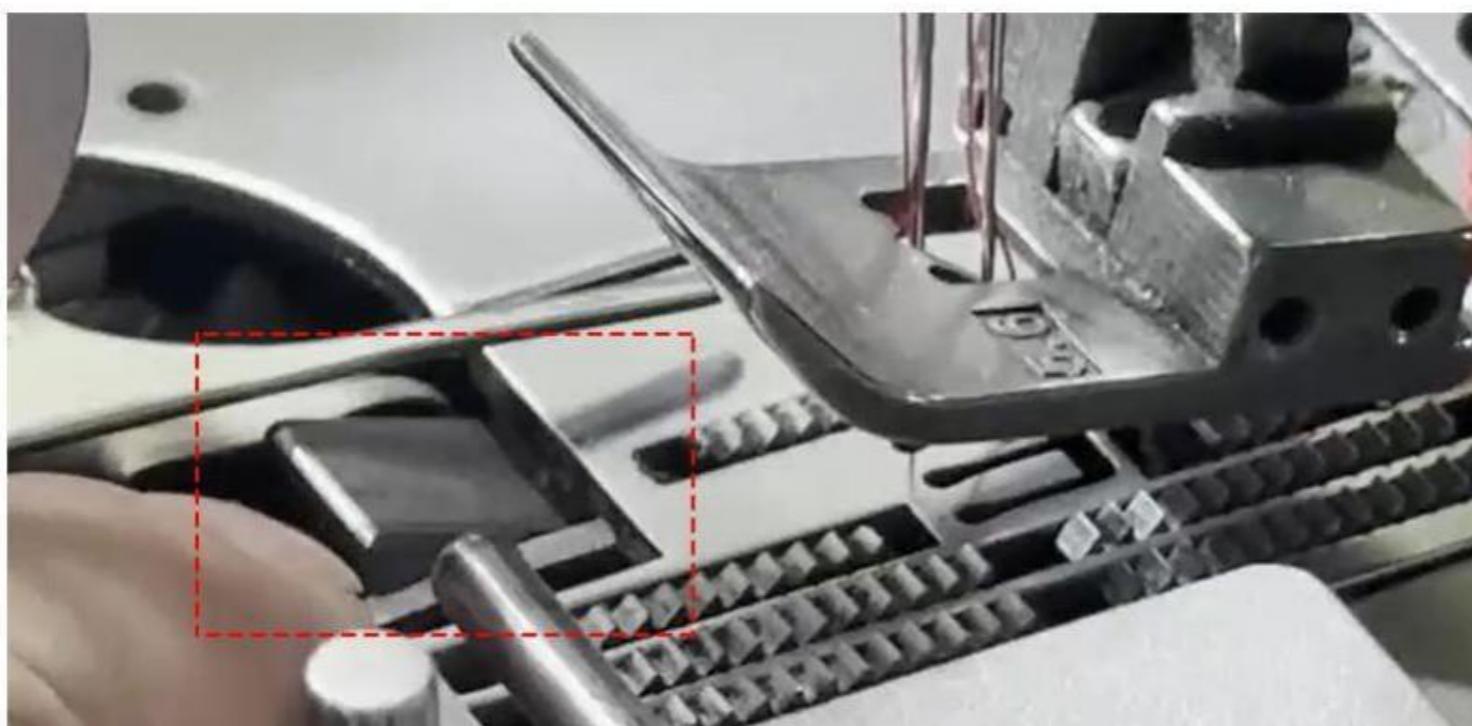


27. Adjustment of the aircraft nose

To adjust the aircraft's nose, you need to first press the green button at the rear.



After taking it out, be sure that the knife within the red frame is at the lowest point; otherwise, it may touch something.



If it doesn't reach the lowest point, it can be made to do so by adjusting this factor.



28. Attention: Tracheal volume

The amount of air is adjusted according to the thickness of the fabric. The thicker the fabric, the more air is needed; the thinner the fabric, the less air is required.

