

## Automatic trouser head machine



## Operation Tutorial



# Start-up Precautions

## 1. Start-up preparations

Do not use water inside the trachea, and then turn on the power.

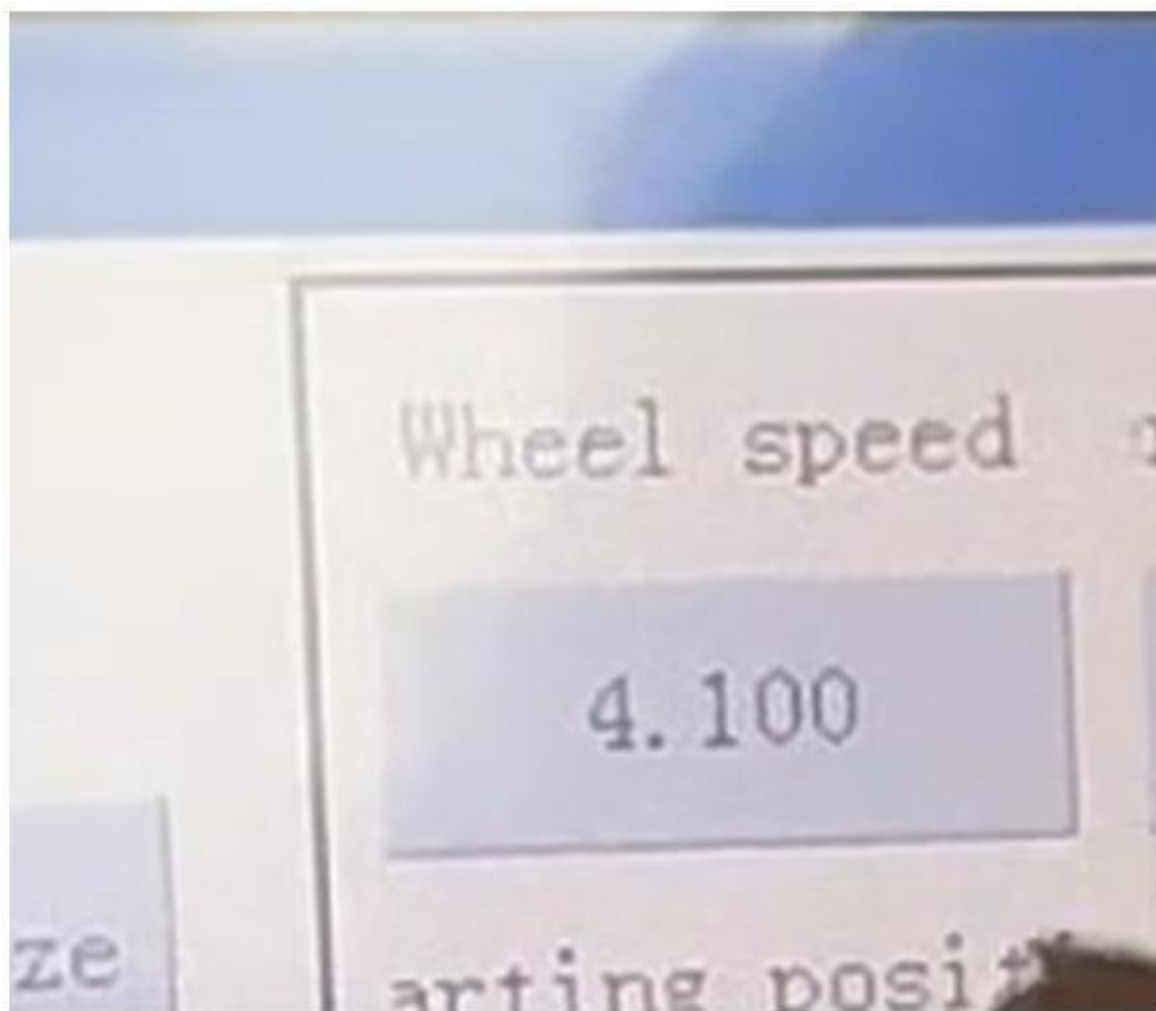




# Display device operation content

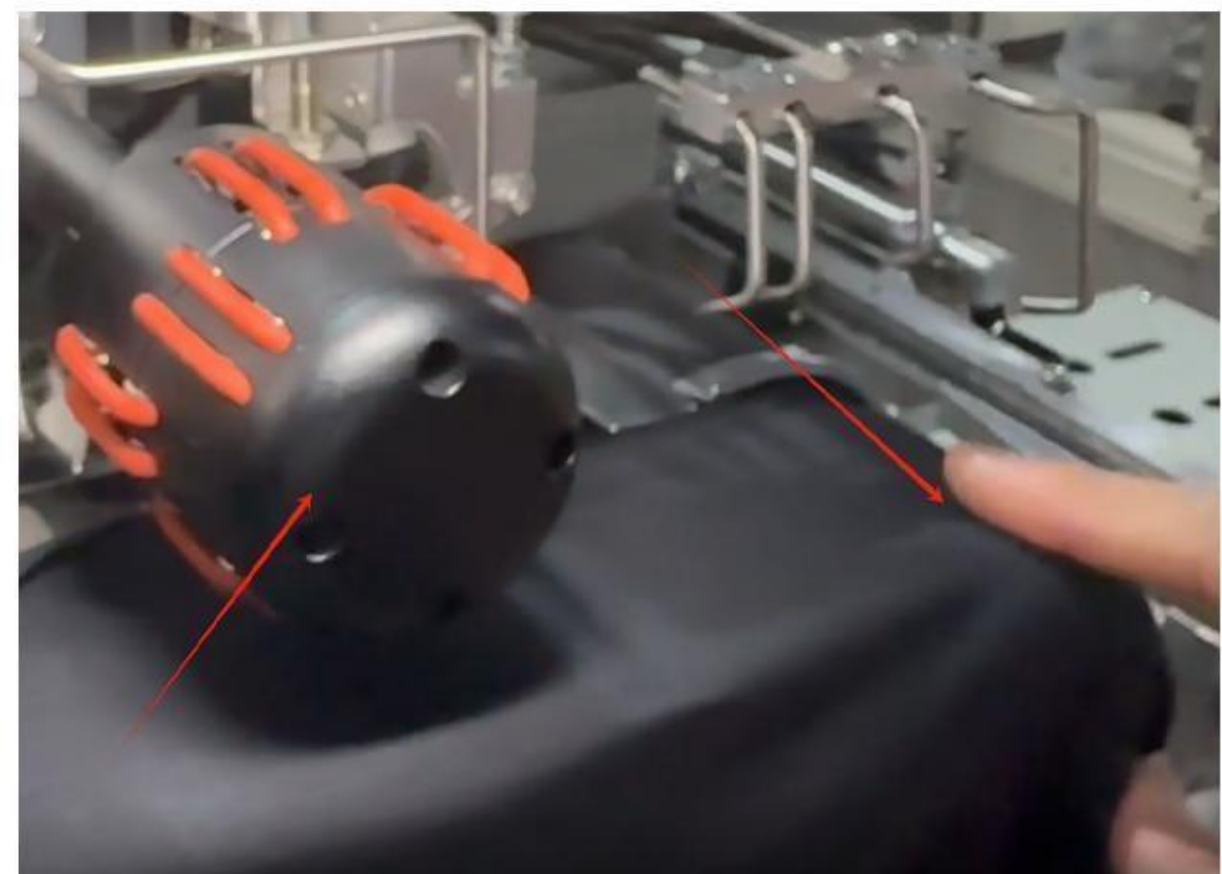
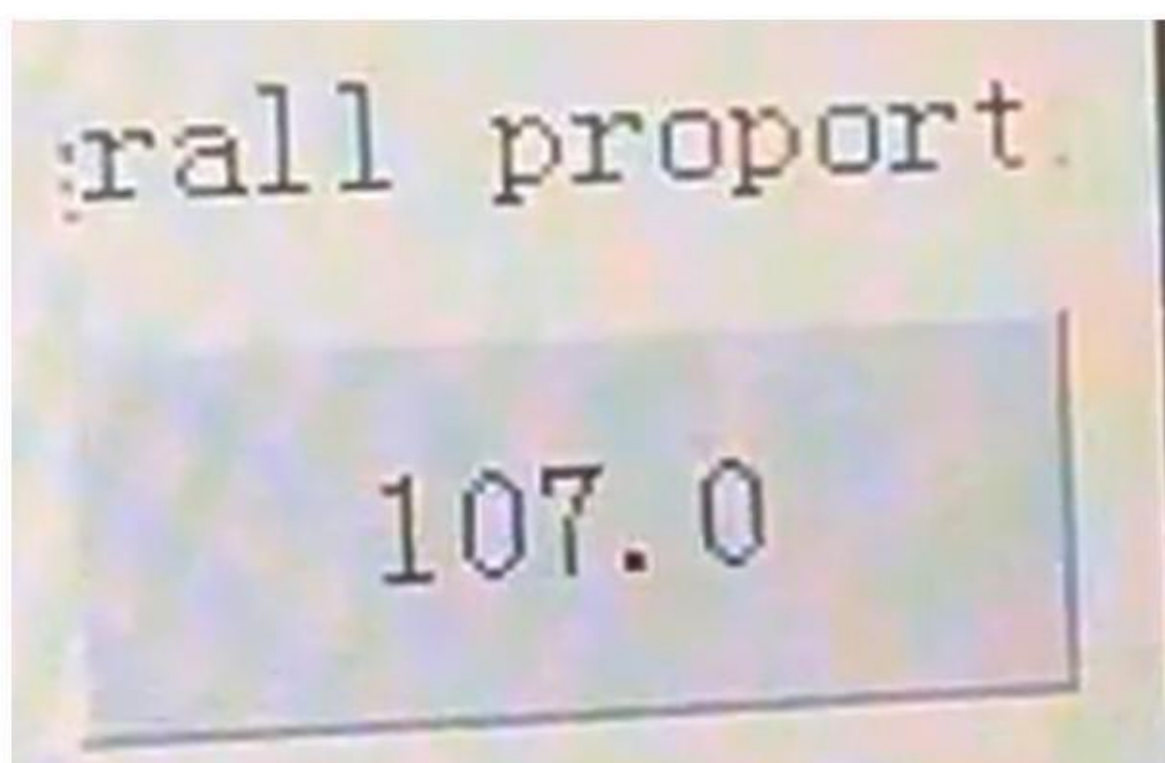
## 2.wheel spdde

This figure refers to the speed of the correction wheel.



## 3.rall proport

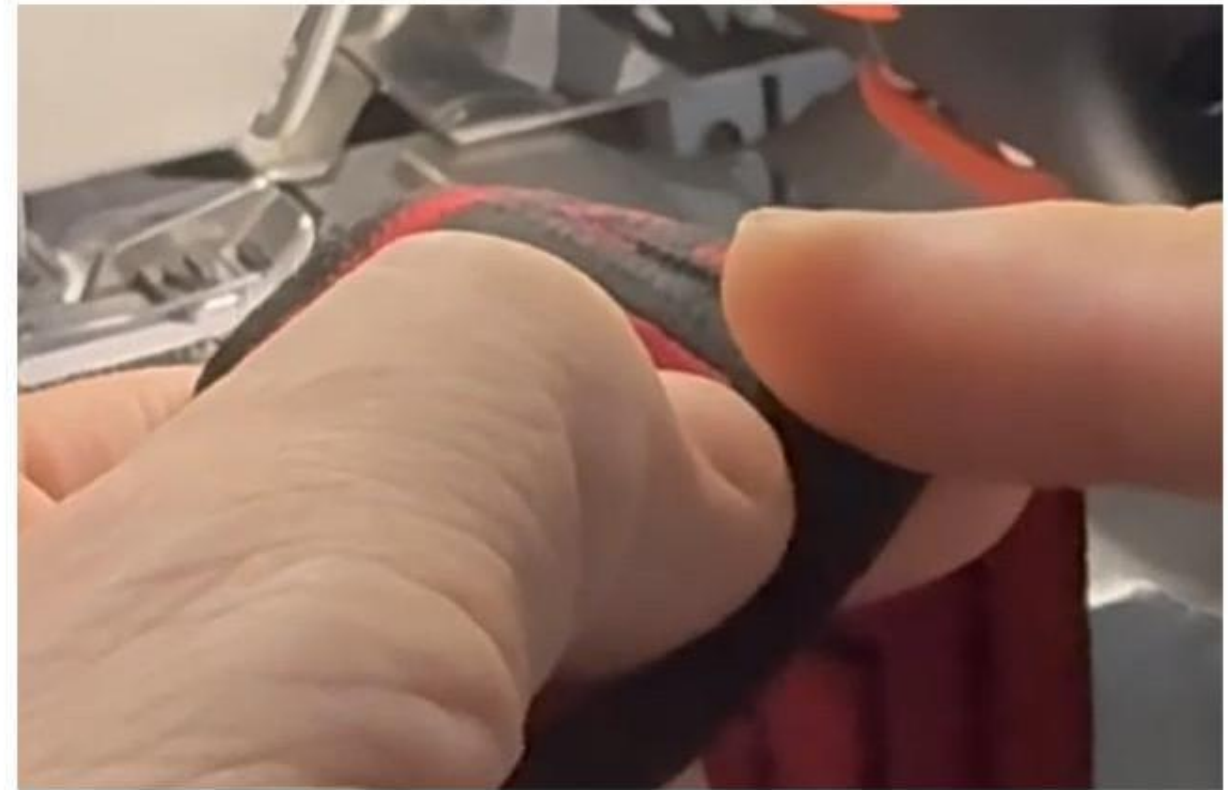
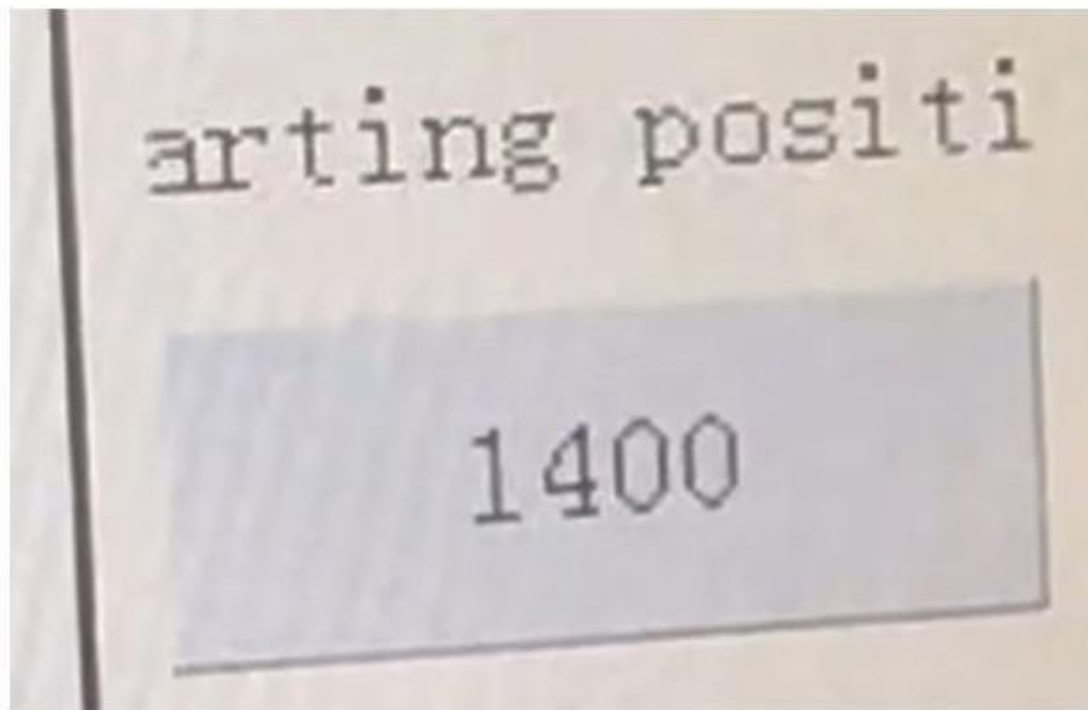
Adjust the overall rotational speed of the three wheels in the diagram



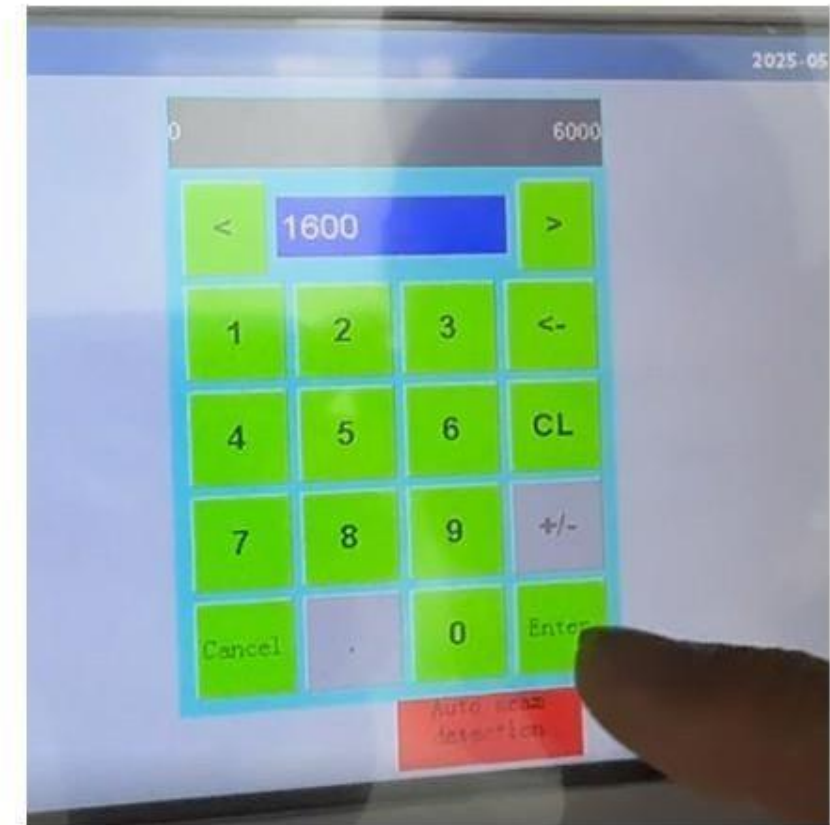


## 4. arting positi

The needle stopping position is the point at which the connection seam of the elastic band is terminated.



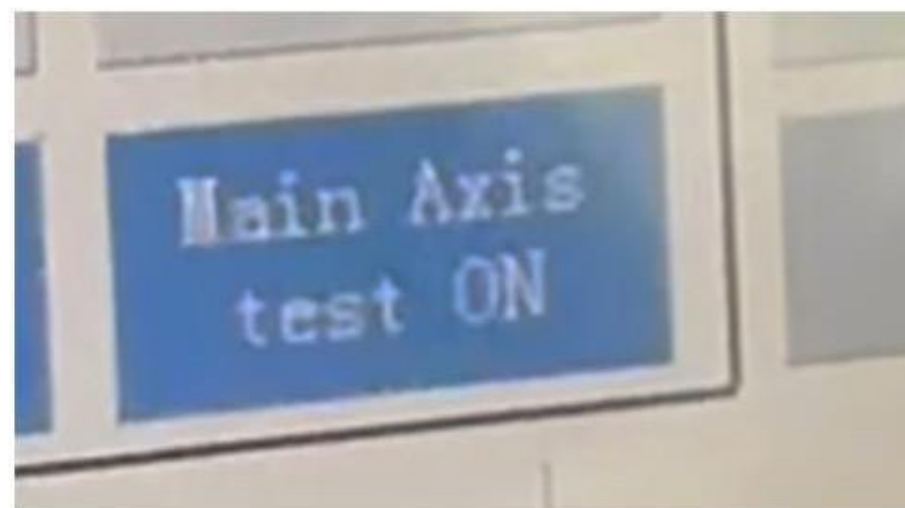
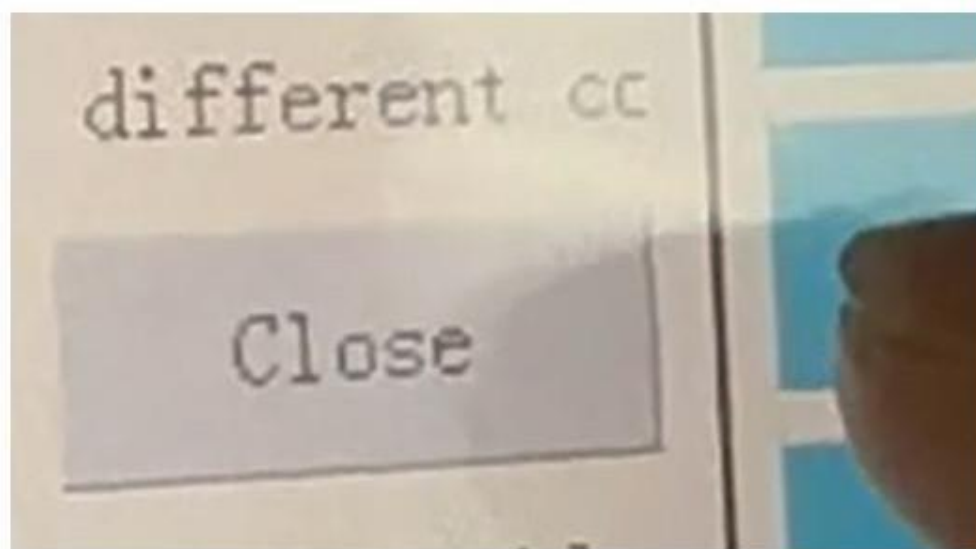
Its starting position can be changed by modifying the values.



## 5. dofferent cc

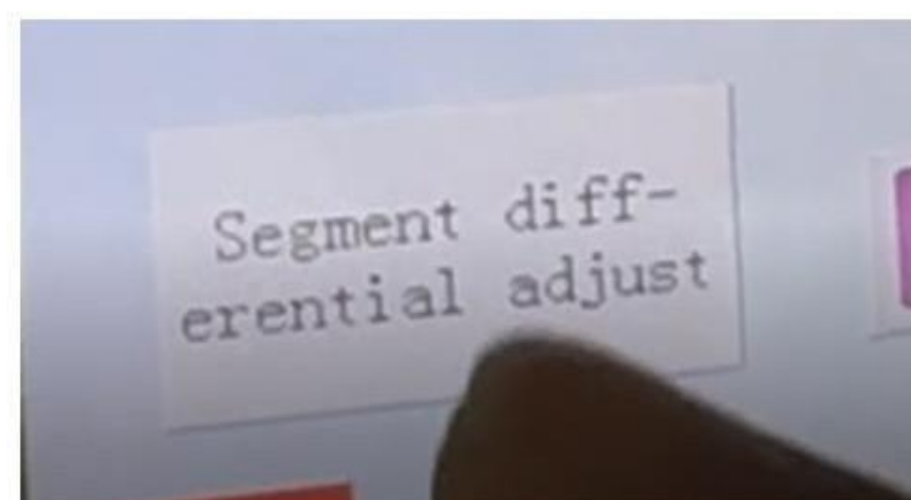
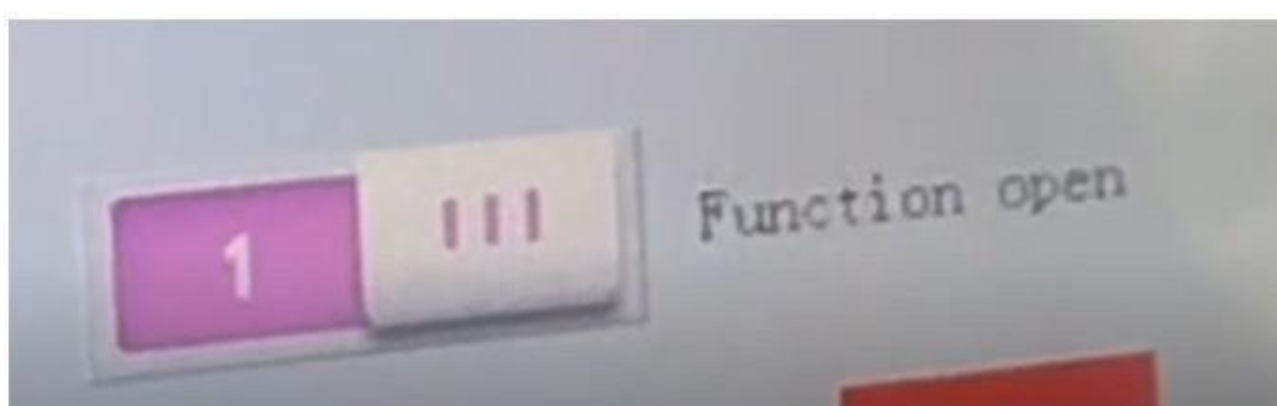
How to segment?

Stop the spindle



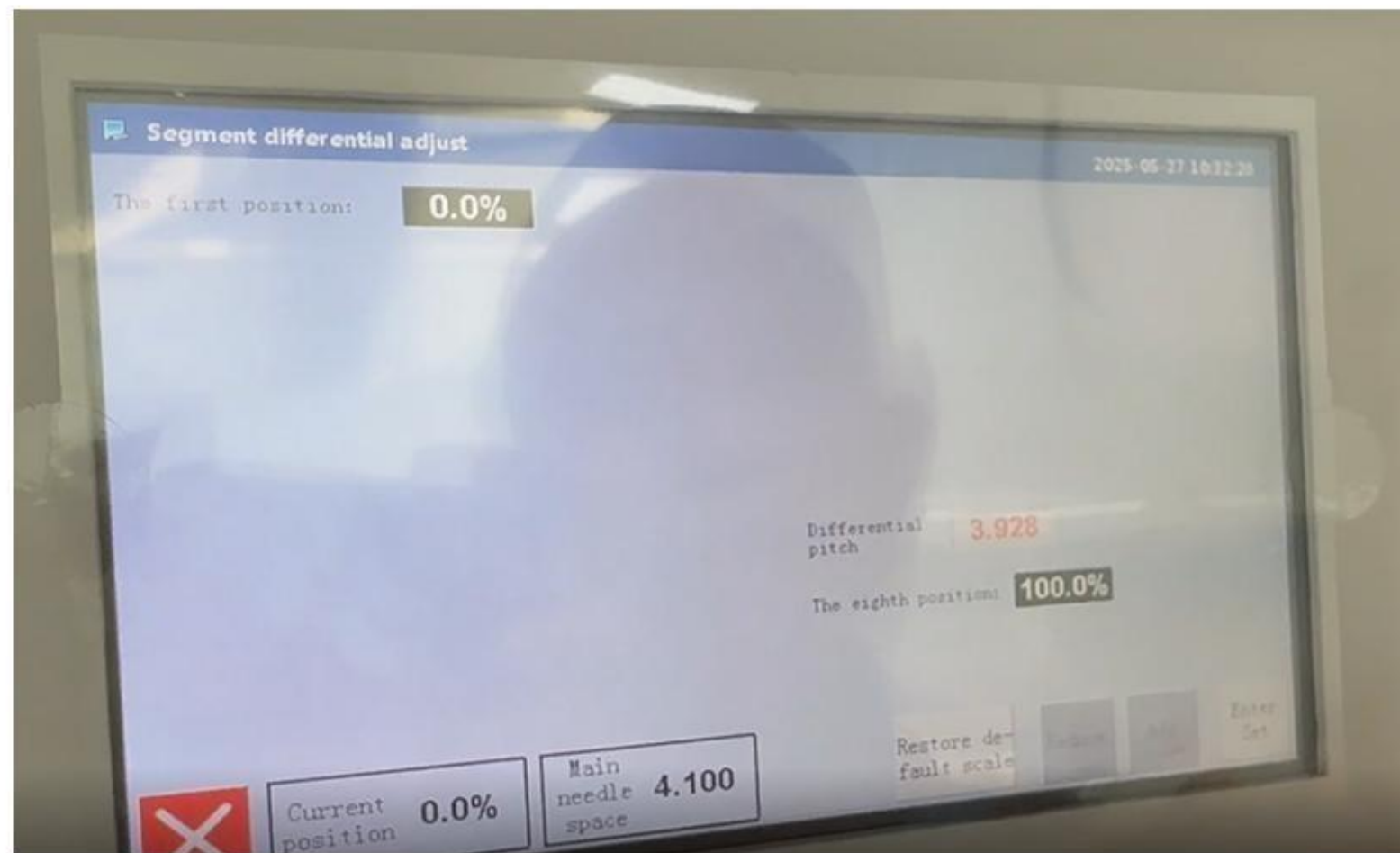
Click this button

Enter the sectioning process





## Delete all parameters



## Detailed operation instructions

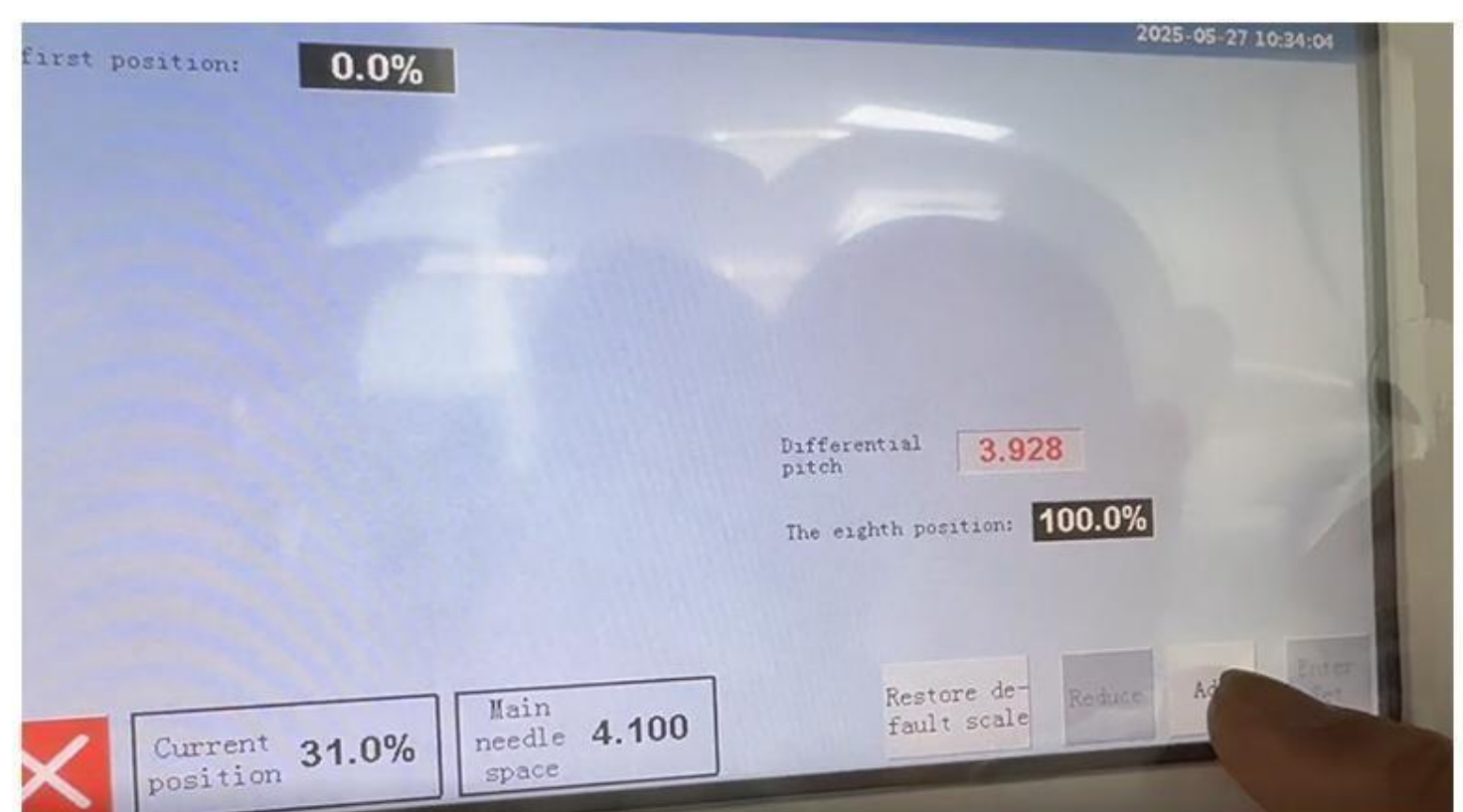
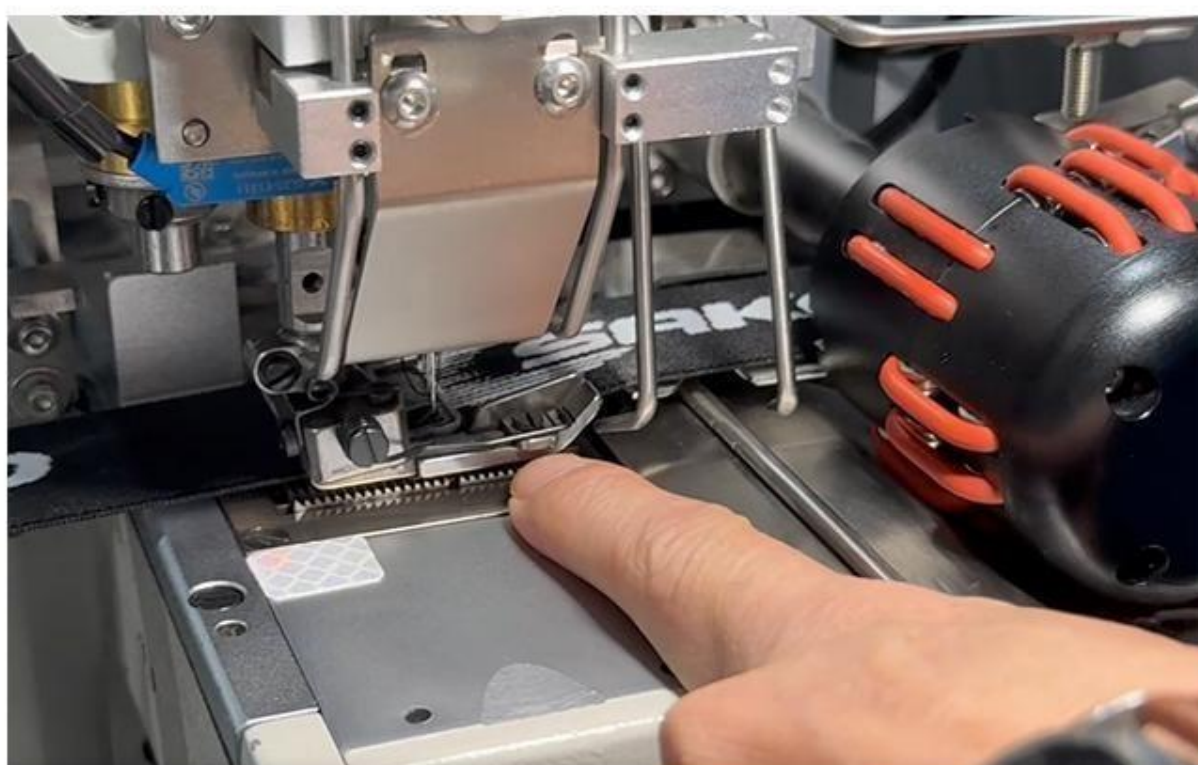
Align the elastic band sewn on with the pants.



Mark the segmentation positions

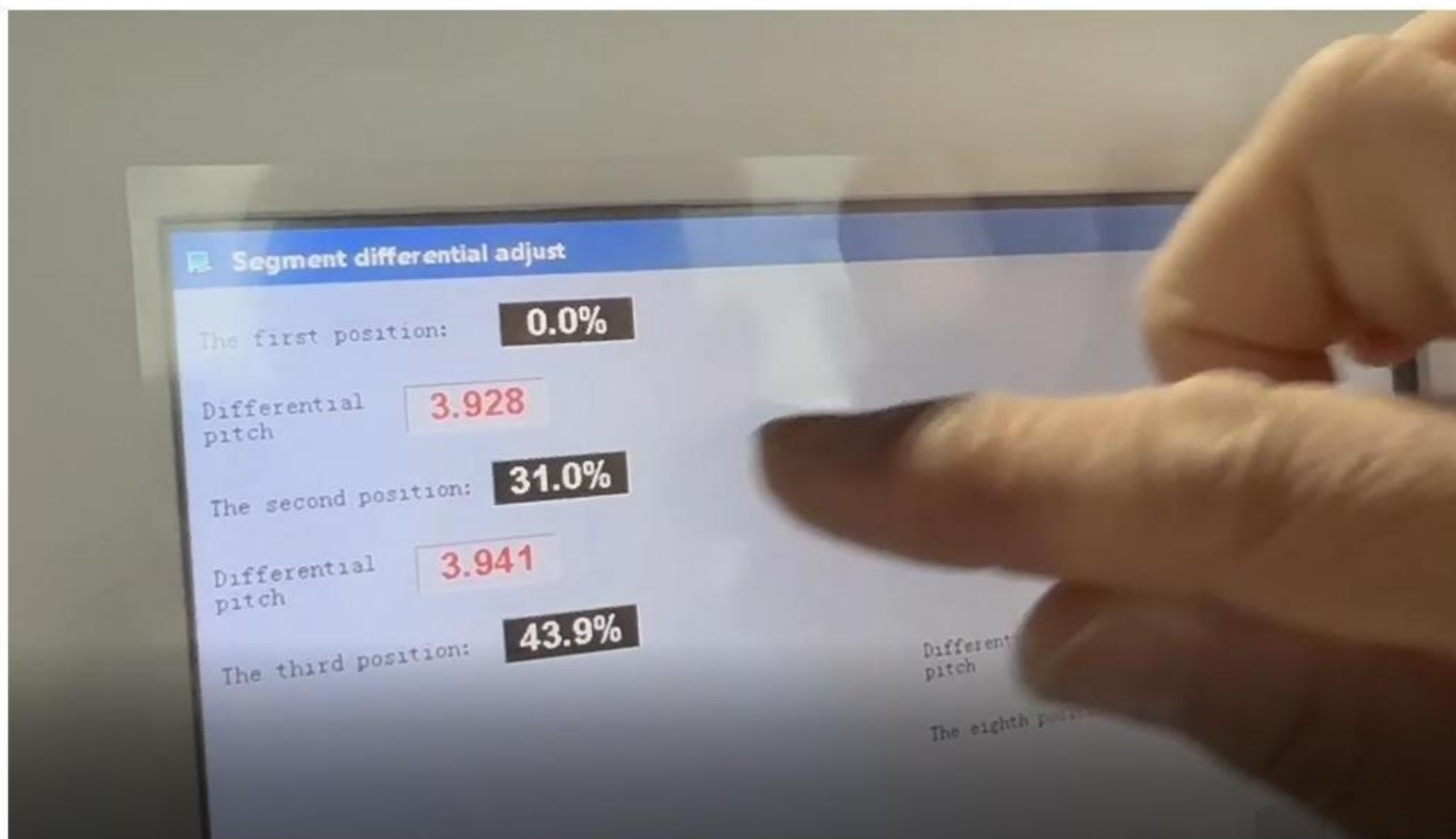


When the marking point is reached, the monitoring data will be recorded.





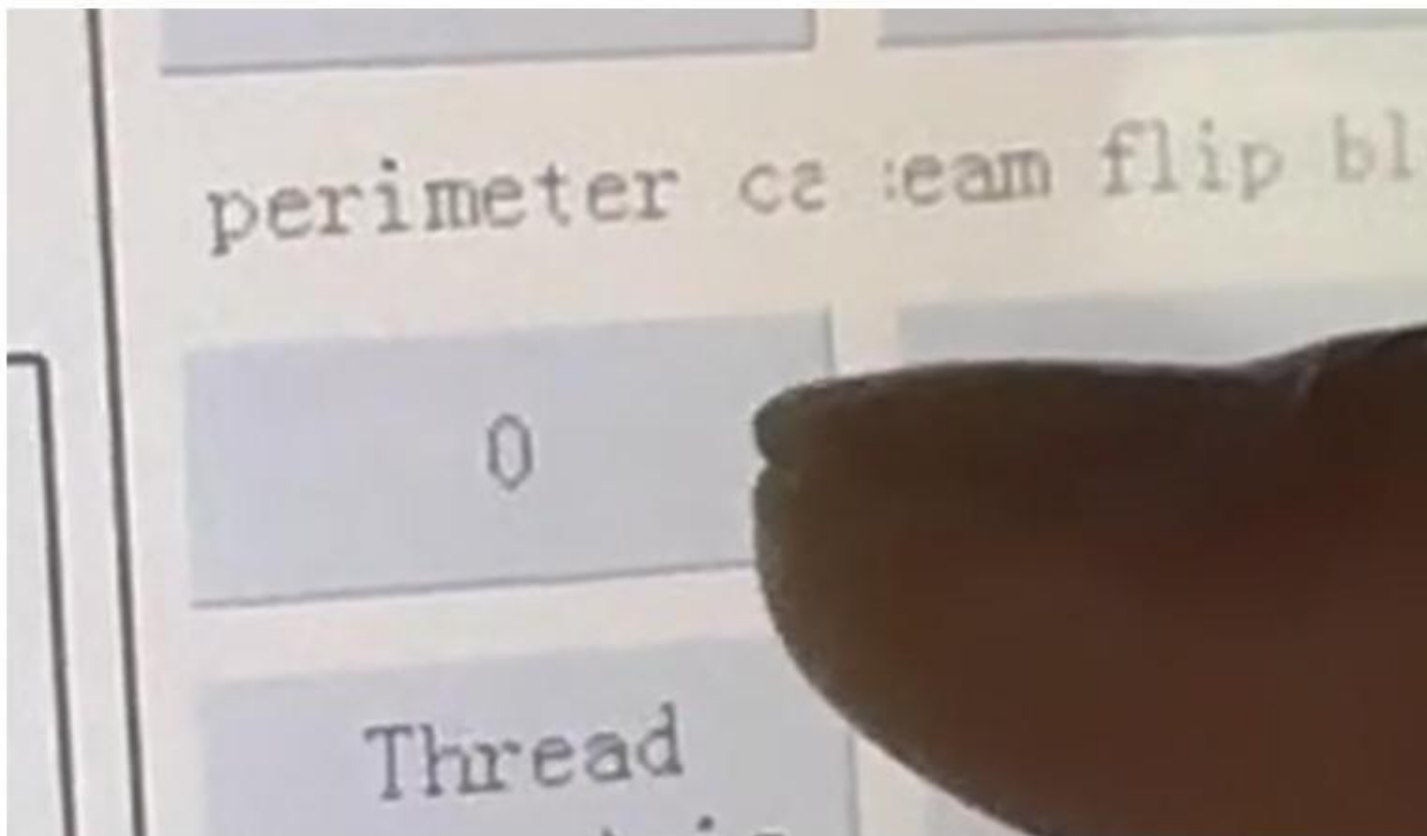
Until all the segments have been marked and segmented completely



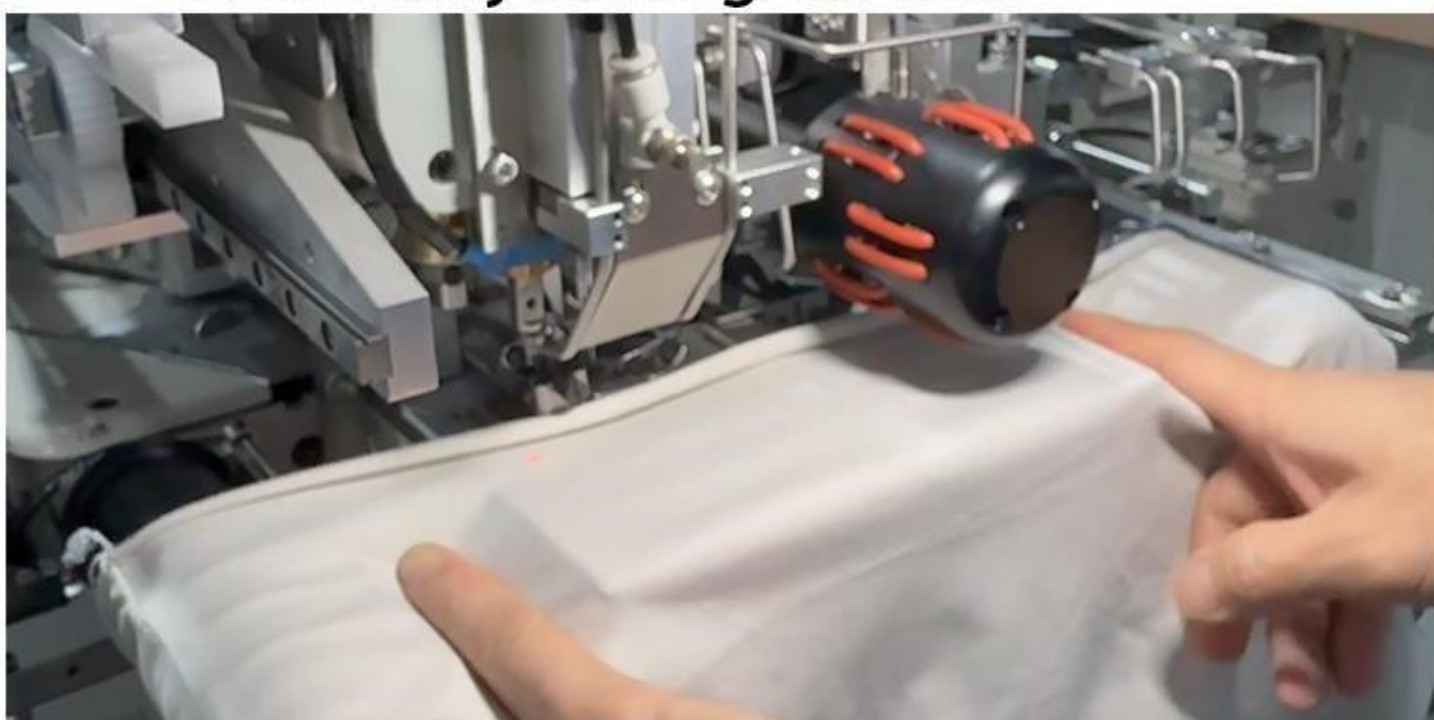
## 6.Perimeter

How to obtain the value of the perimeter

Choose the trousers of the corresponding size



After putting on the clothes, start adjusting them.

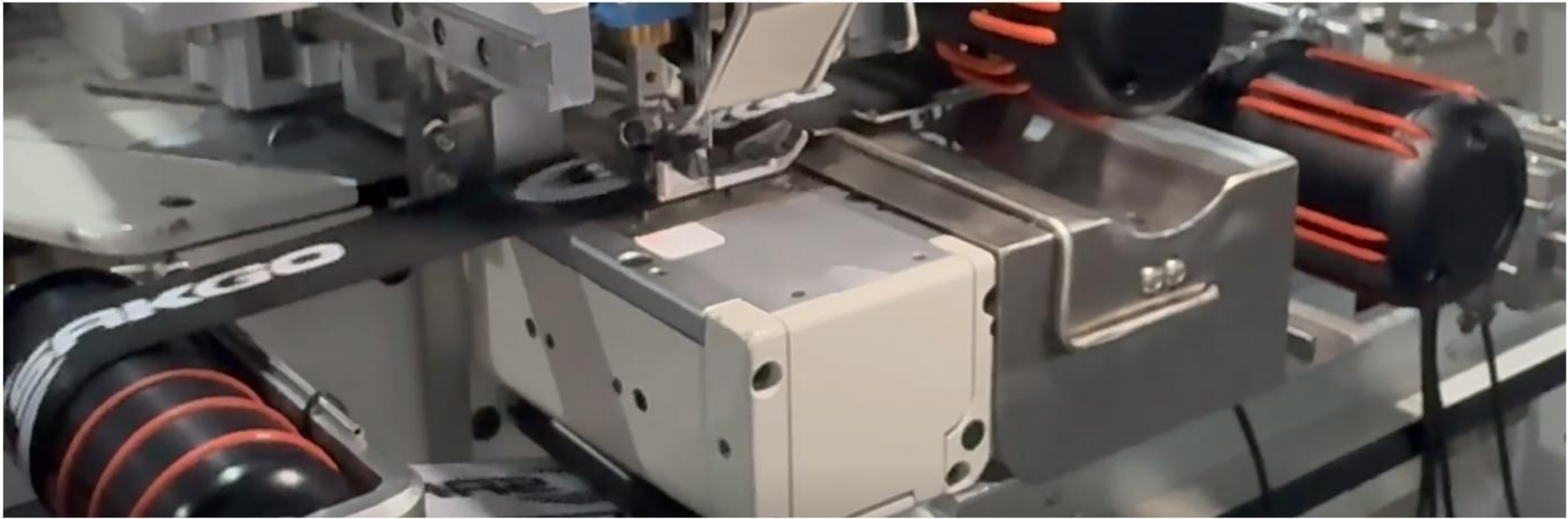


Adjust the tightness and looseness of the values on the display screen

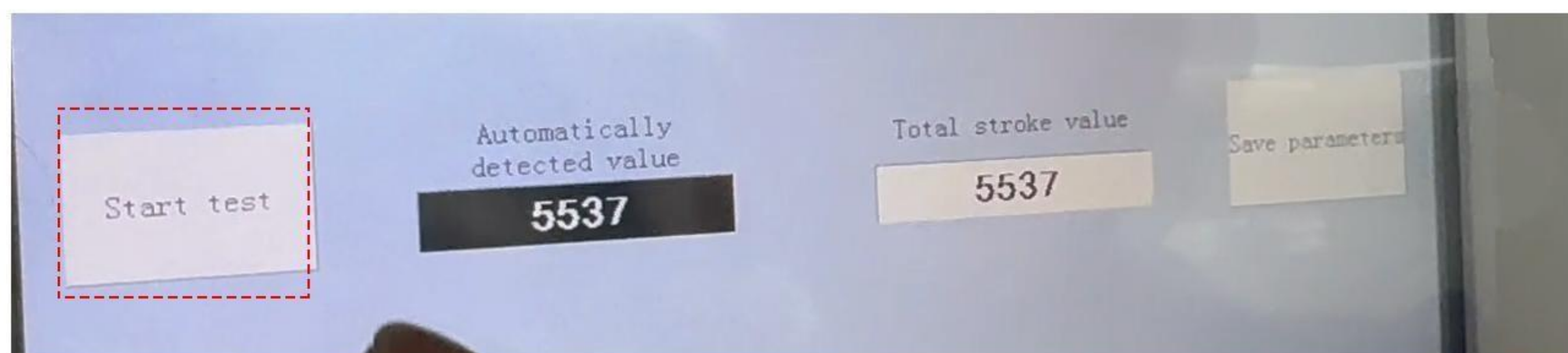




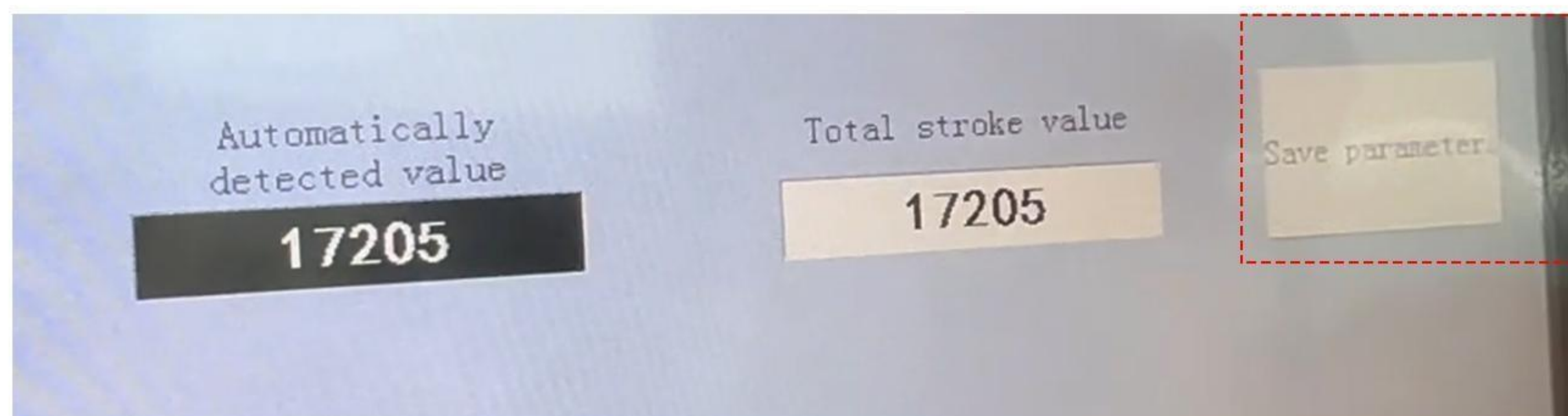
After the process is completed,  
insert the elastic band to measure the circumference.



Click on the detection function when entering the perimeter system.



The final result obtained after saving

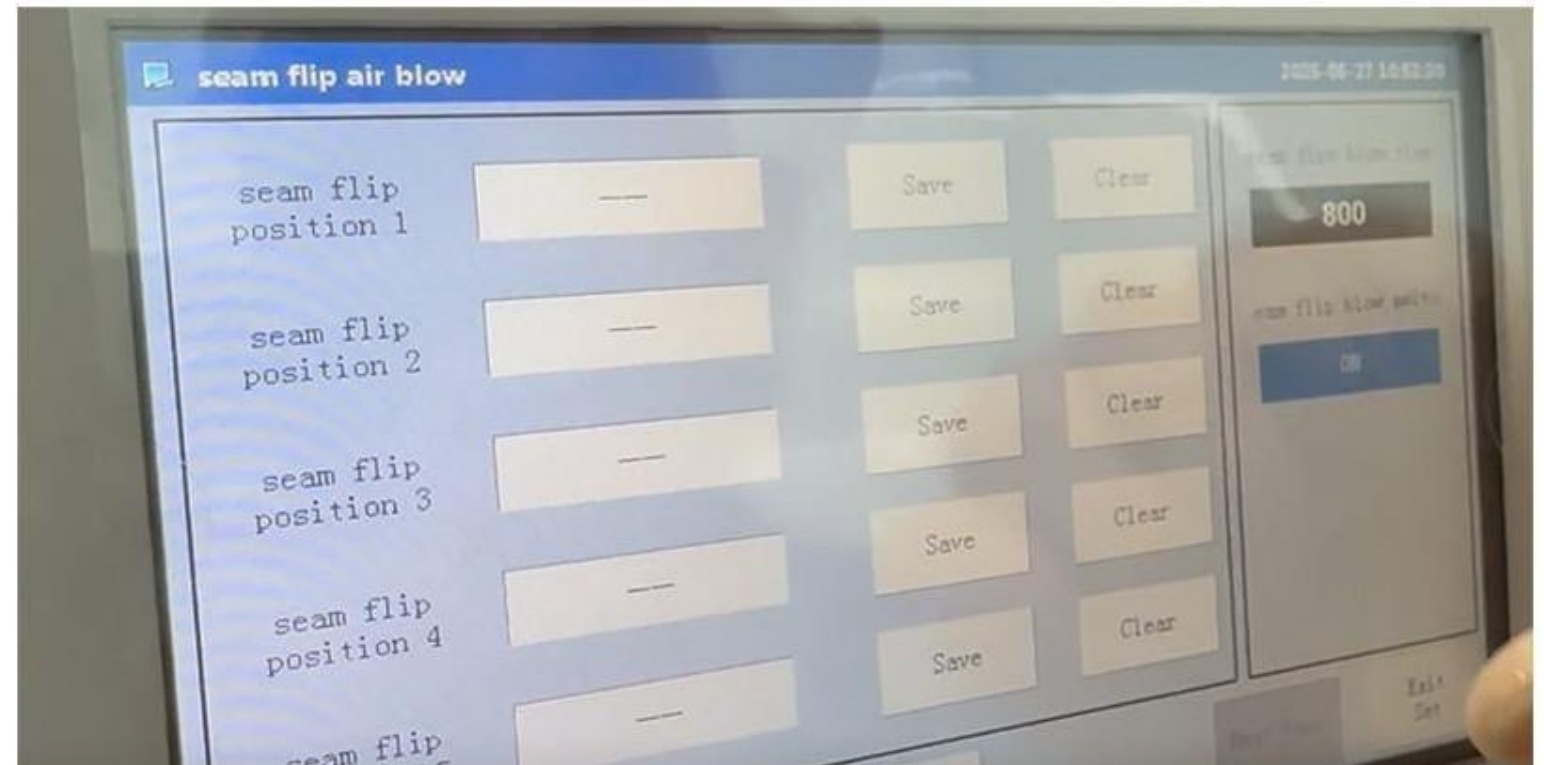
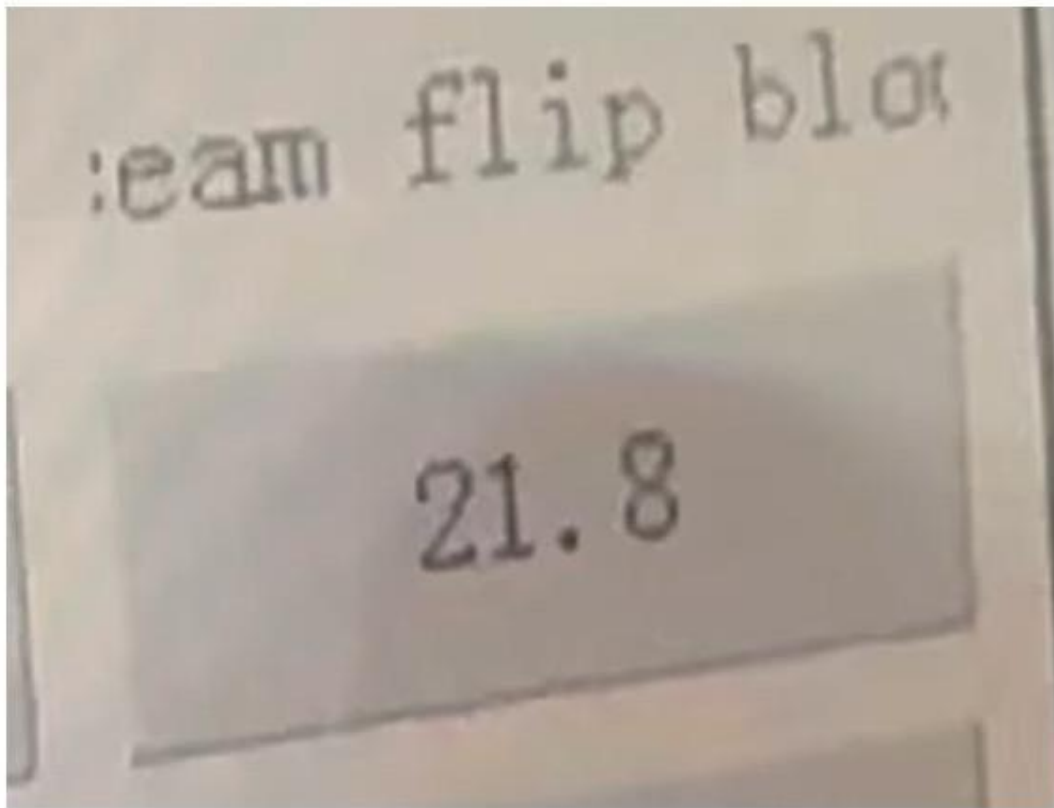




# 7.Reverse stitching parameters

How to set the reverse-stitch parameters

Delete the original values



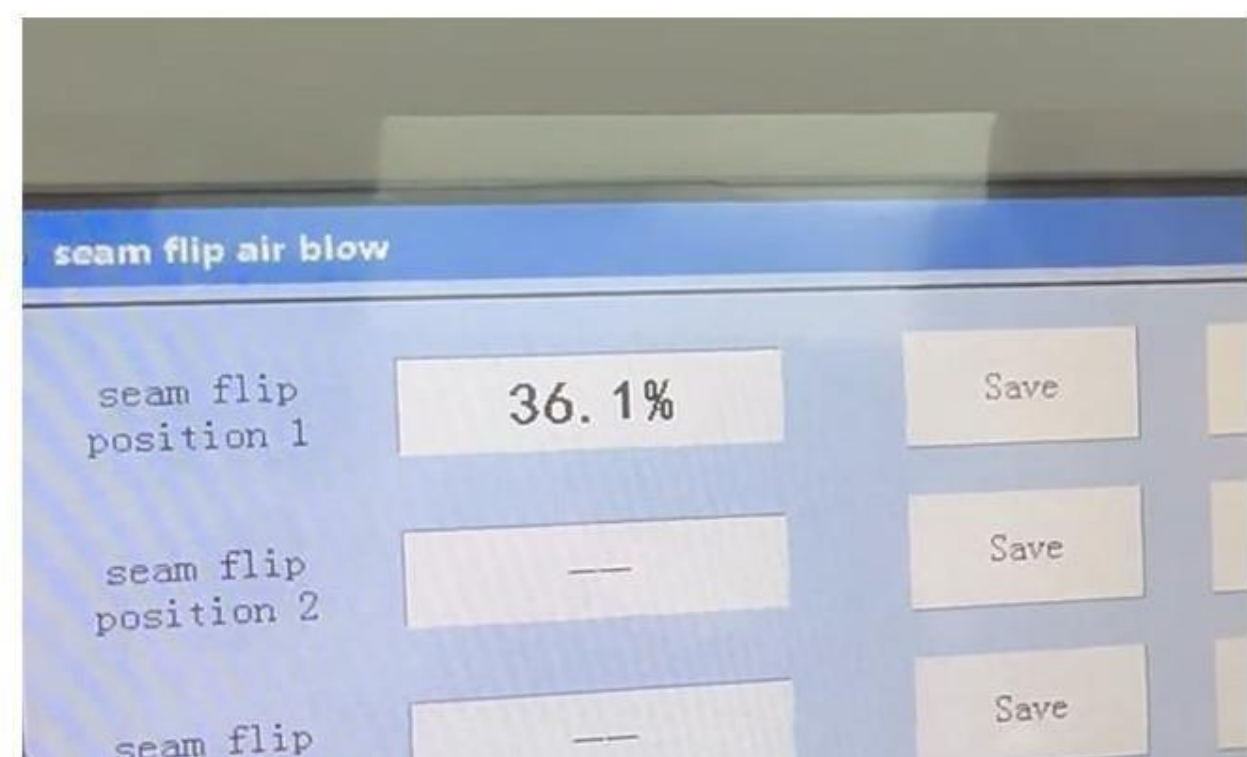
Mark the alignment seam position accurately

Put the elastic band into the machine



This position sensing zipper

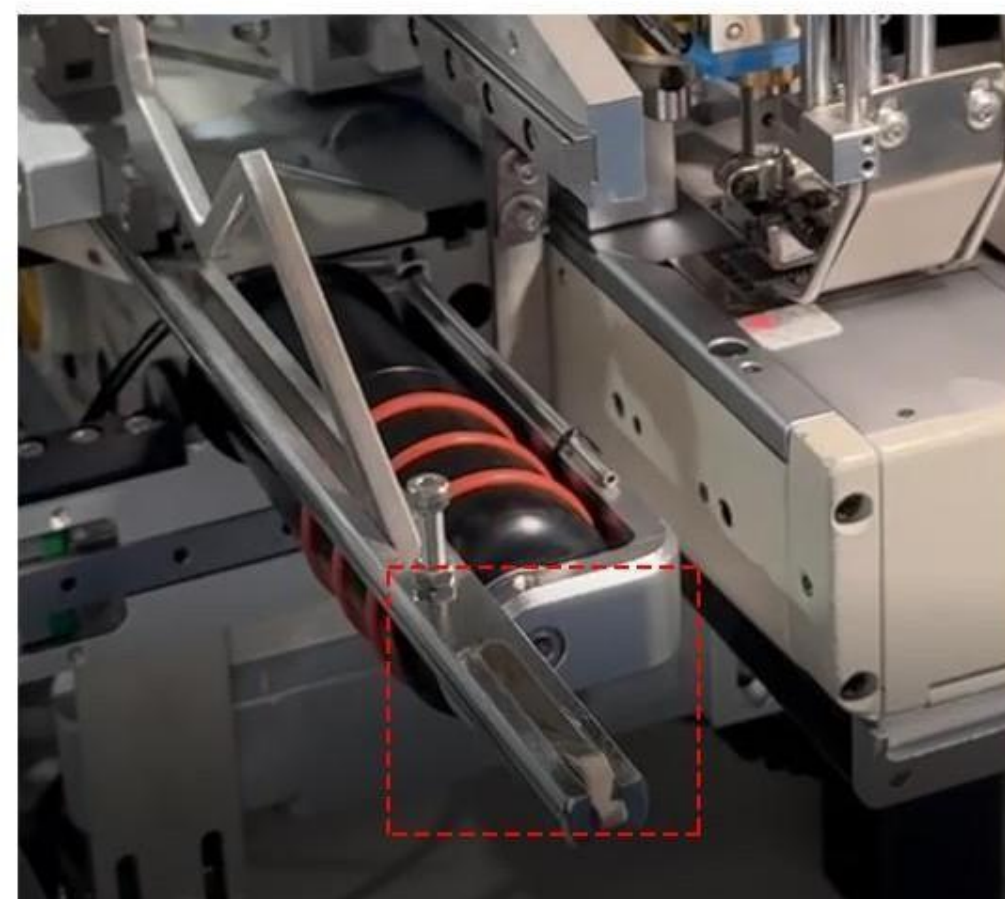
Save data





## 8.Elastic rib

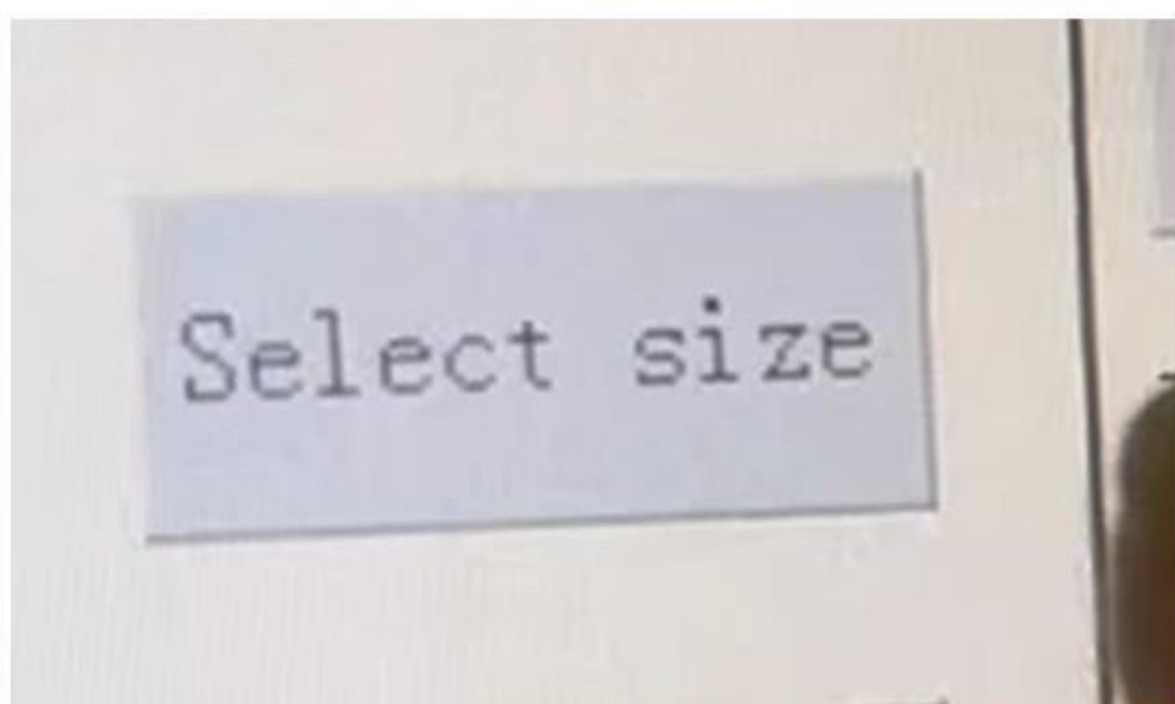
Operate the machine to automatically attach the rubber bands



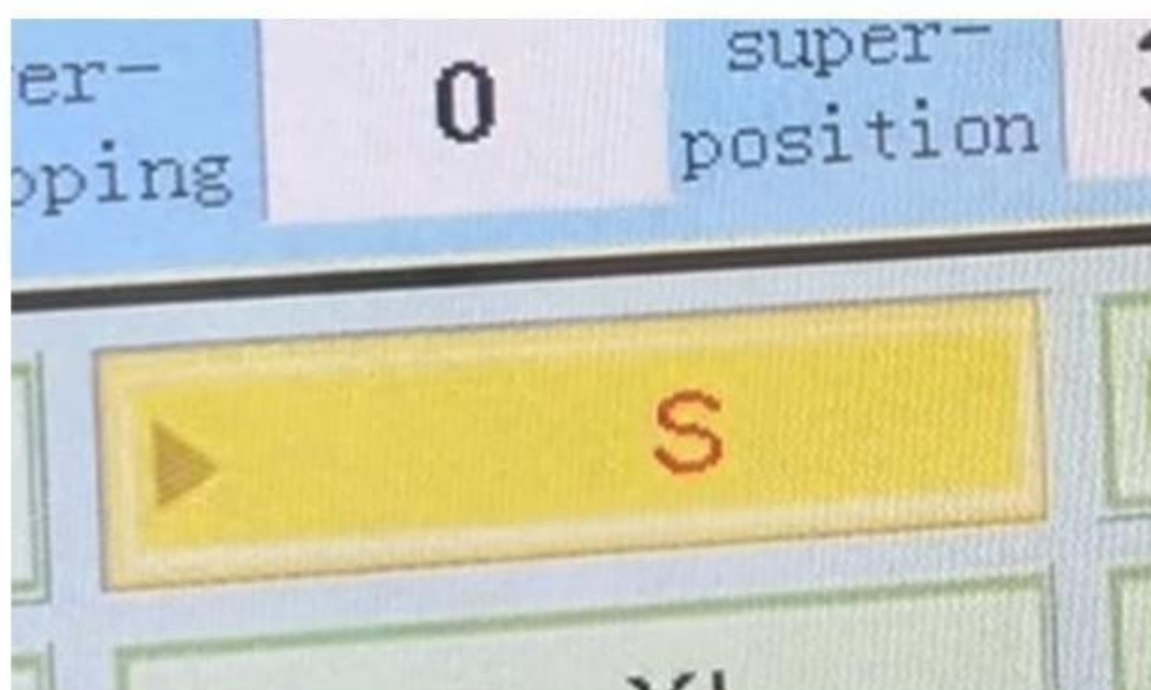
Opening and closing determine whether it will automatically pop up.

## 9.Select size

Set the size



Select a corresponding size

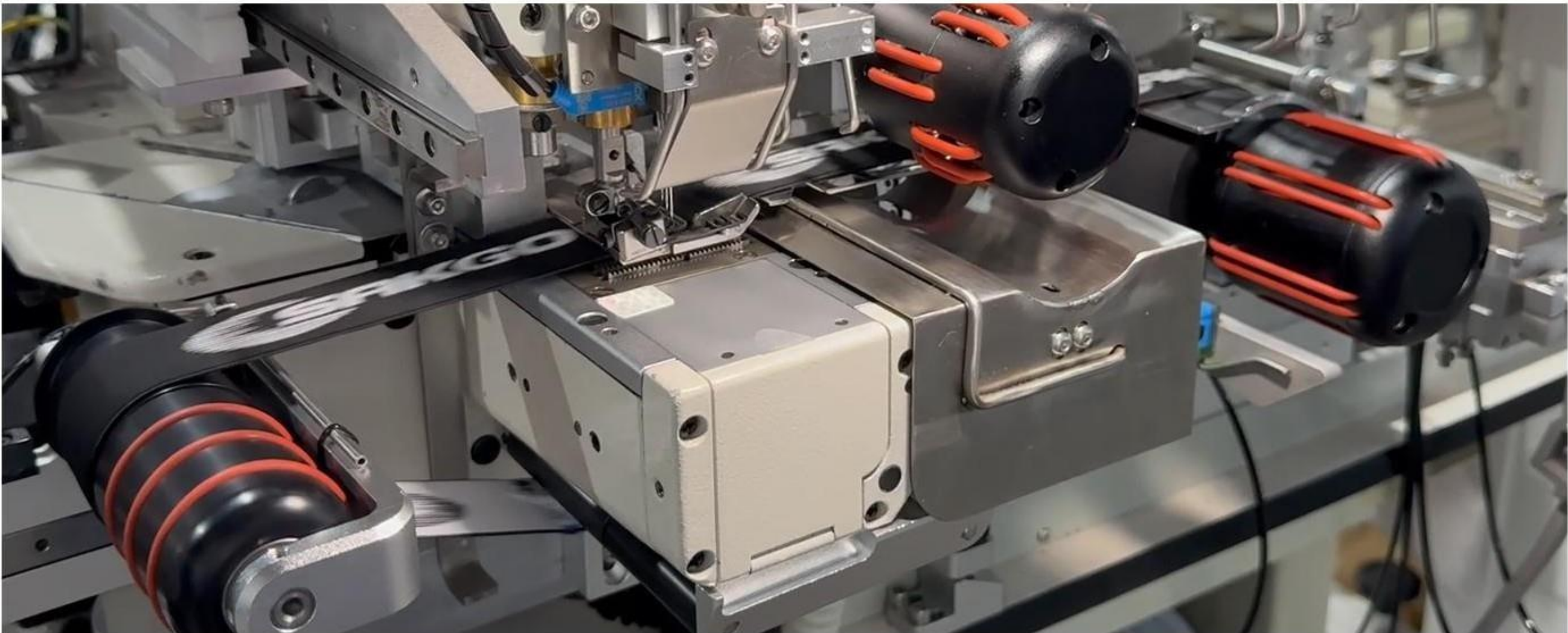


Put them into the corresponding pants and adjust the tightness to the appropriate level.

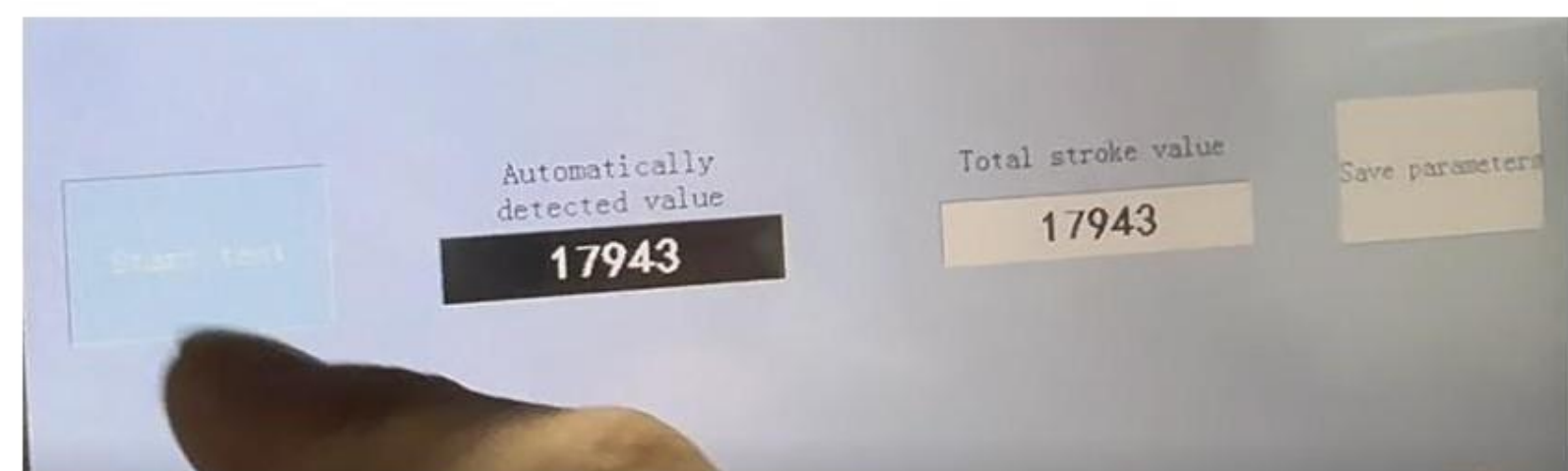
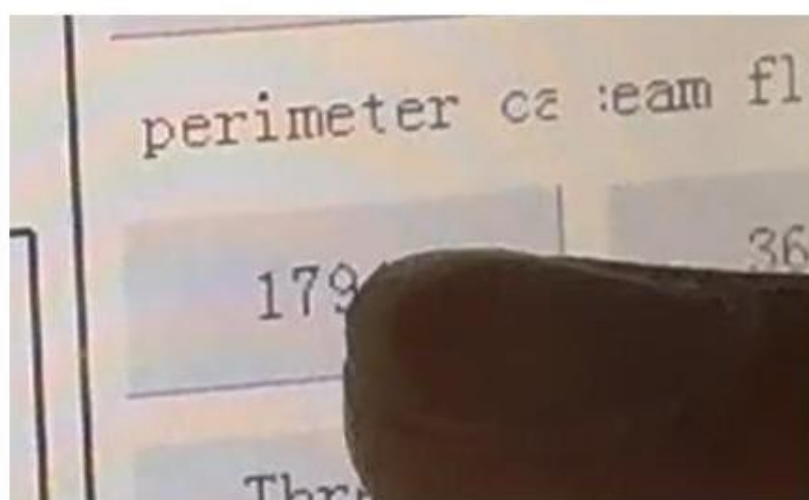




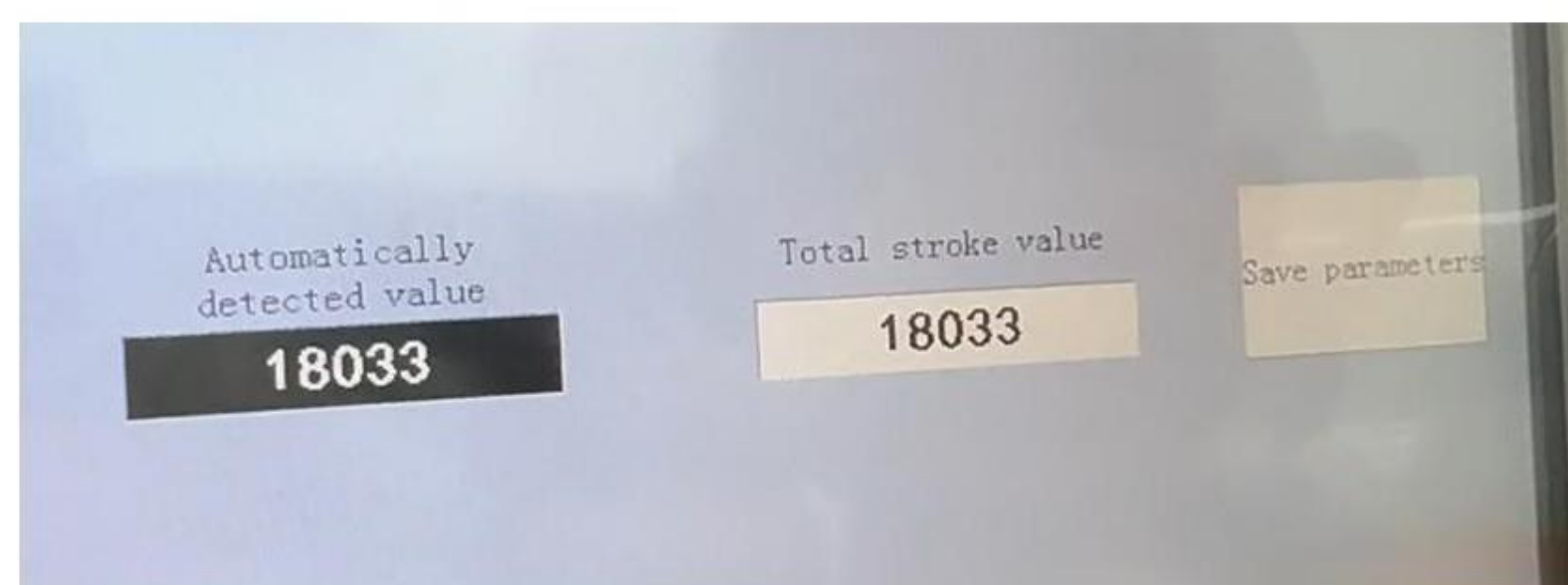
Then insert the corresponding elastic band.



The circumference of each size needs to be rechecked.



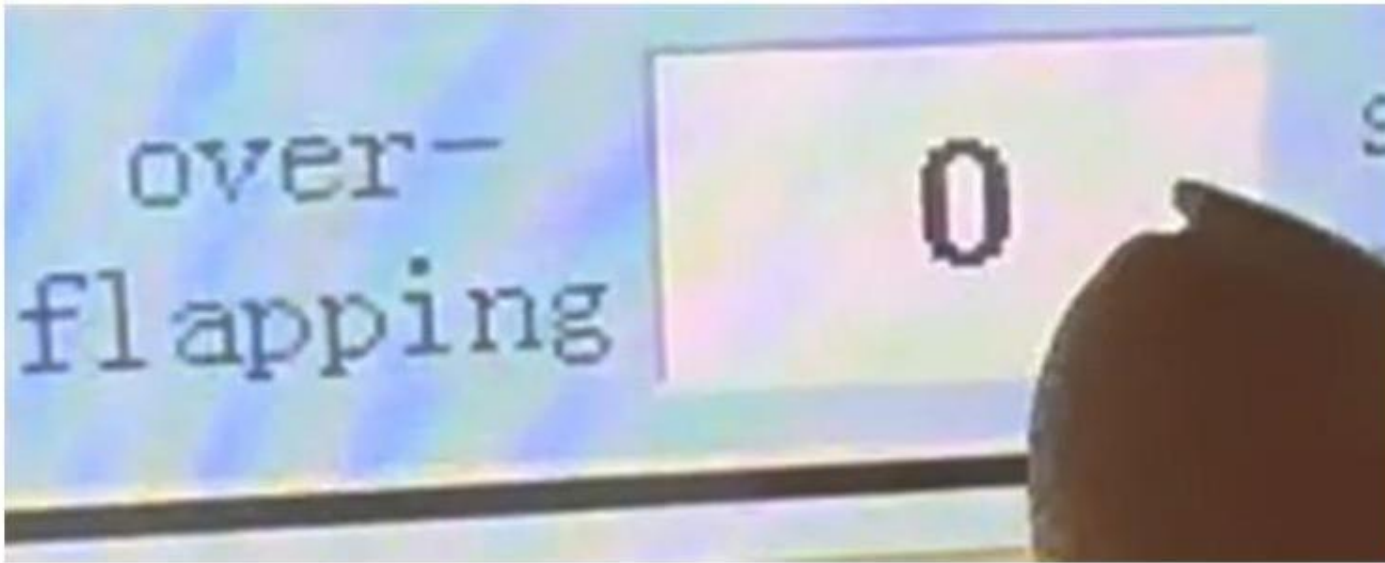
Save the content after obtaining a new perimeter



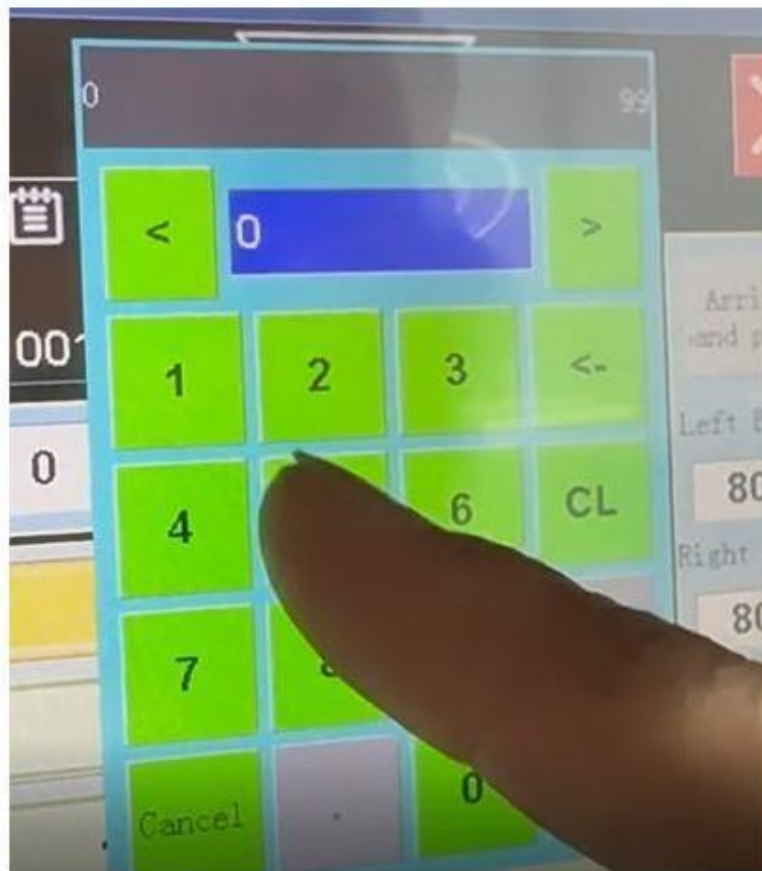


# 10.Select size

over-flapping



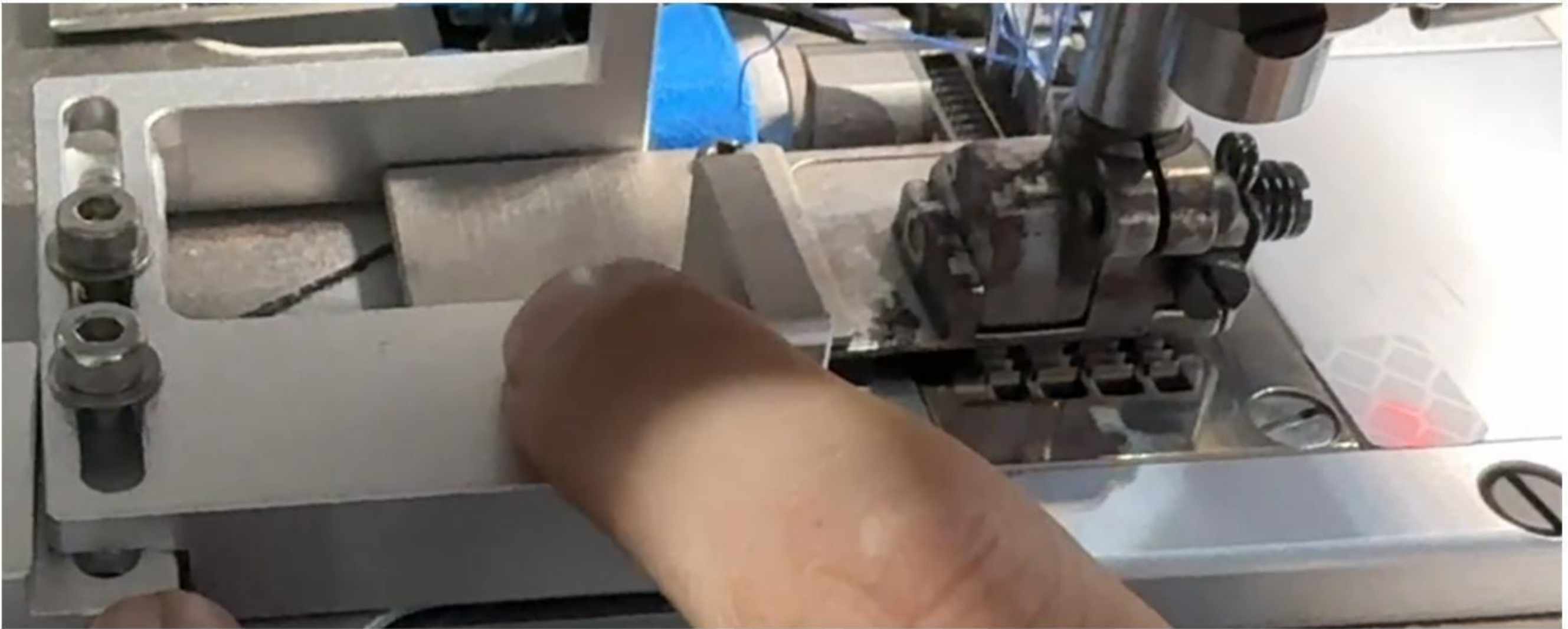
The larger this number is, the farther the needle will be placed.





# Explanation of individual issues

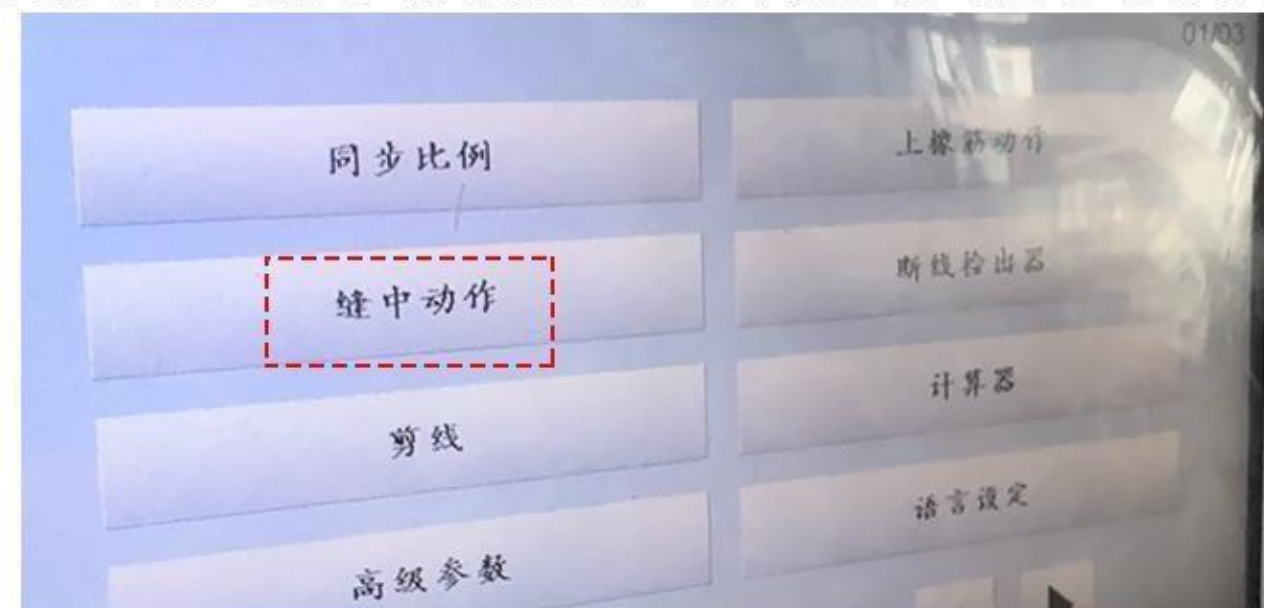
If the nose of the aircraft is not aligned properly, it might be because the baffles are not properly engaged..



If any problems are found in the following picture

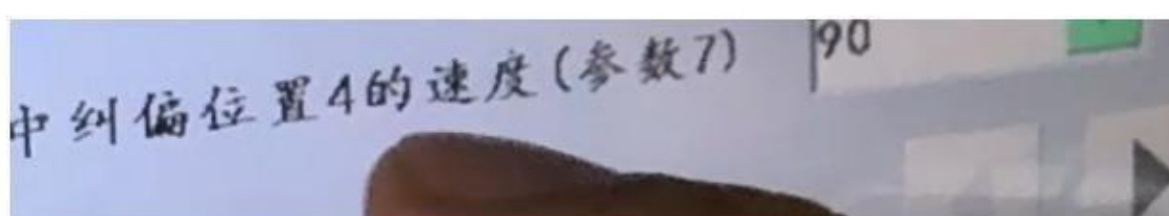


Select the action within the seam



Adjust the value a little bit, make it a bit larger.

Select the correction position 1 speed (parameter 7)

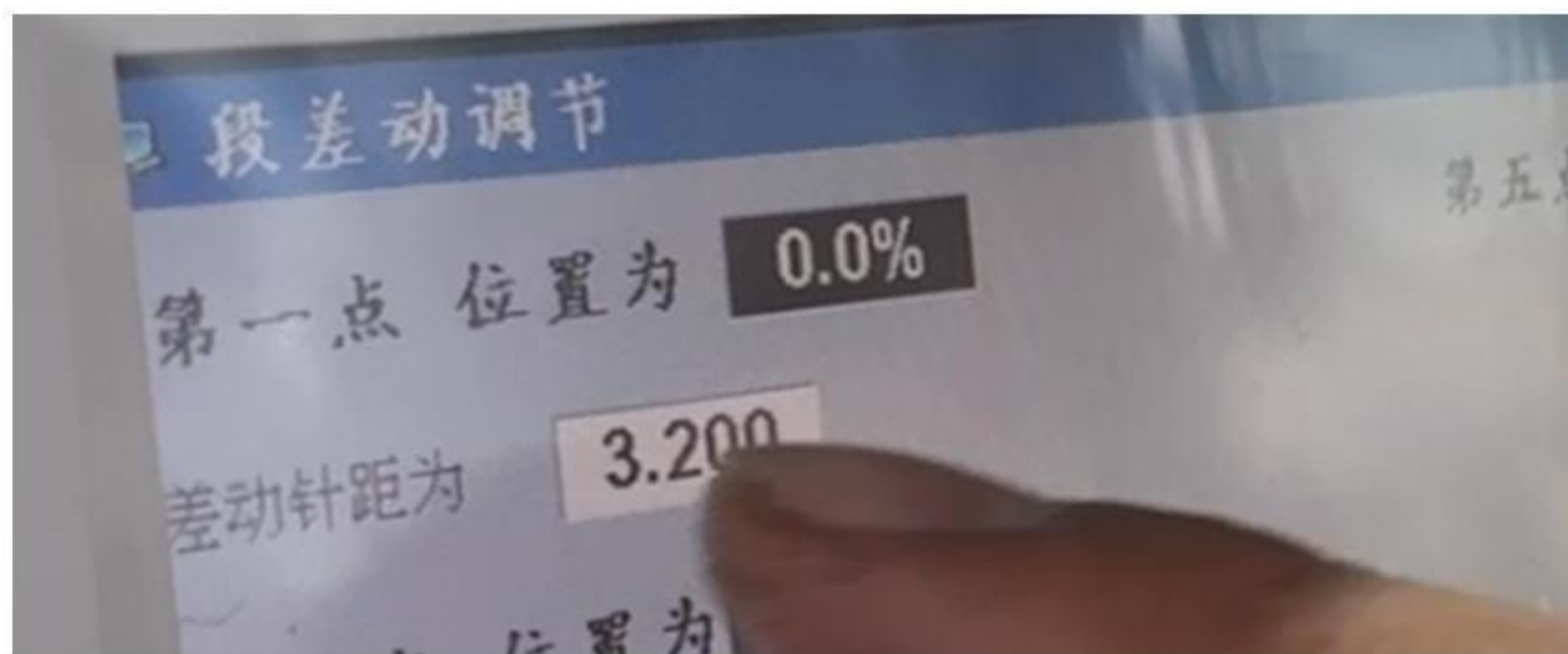




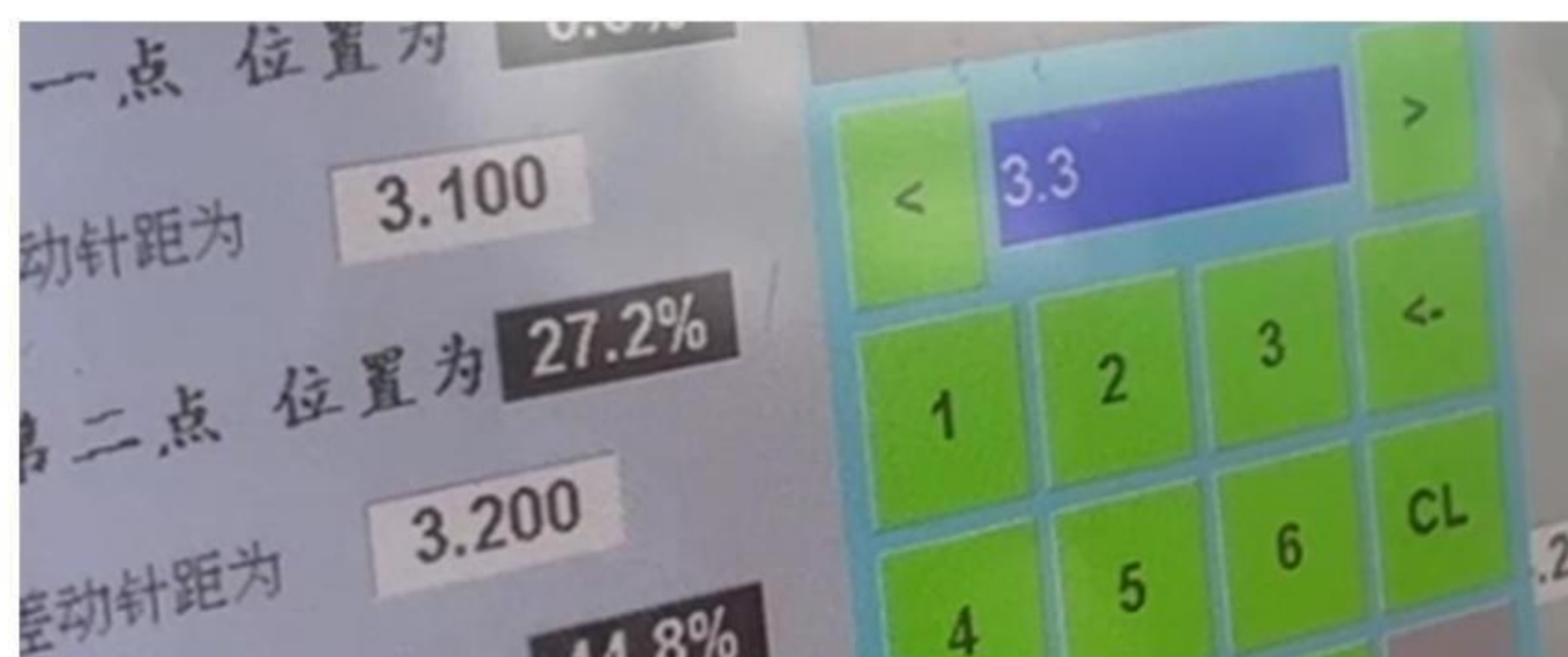
If it turns out wrinkled



Locate the corresponding section and reduce the value a little bit.



The subtracted value needs to be added back in for the other sections.

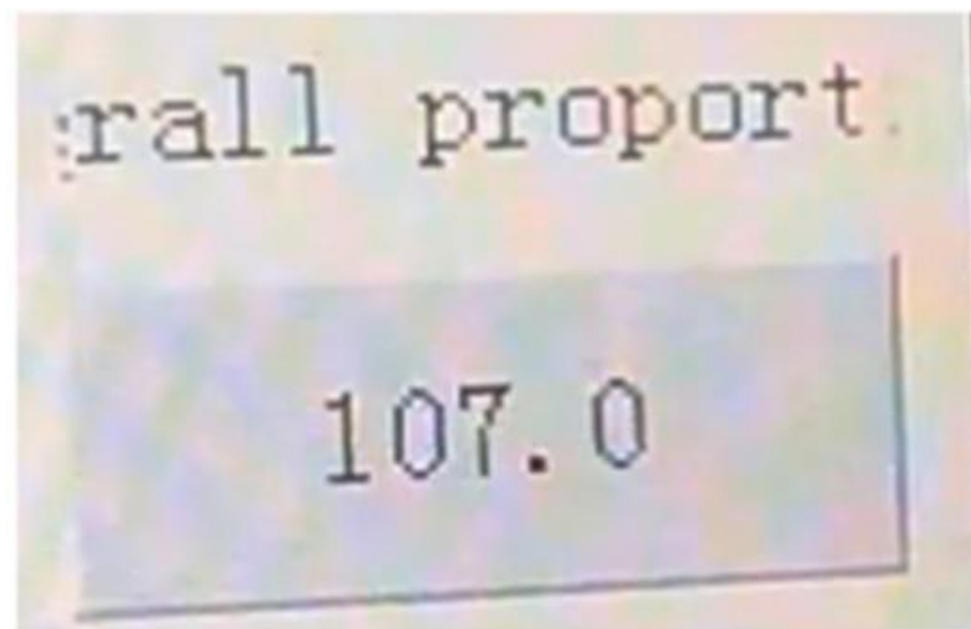




To ensure that the entire structure remains intact and does not wrinkle



If the segmented approach doesn't solve the problem, then increase the overall proportion a little bit.



The air pressure can be a little lower, not too high.

