

NIPPON[®]
SILMAQ[®]

SK-1131

Automatic trouser head machine



Operation Tutorial

Start-up Precautions

1. Start-up preparations

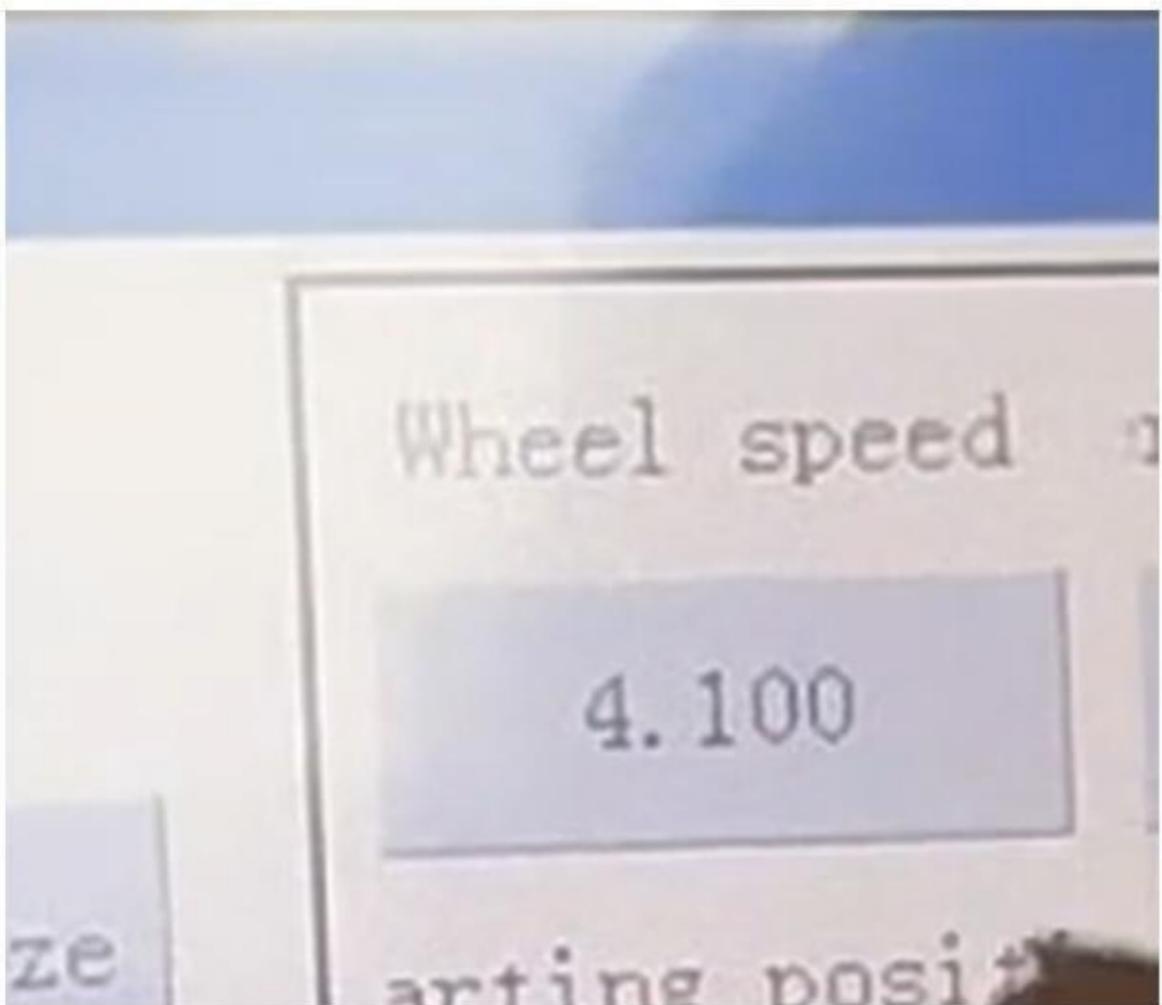
Do not use water inside the trachea, and then turn on the power.



Display device operation content

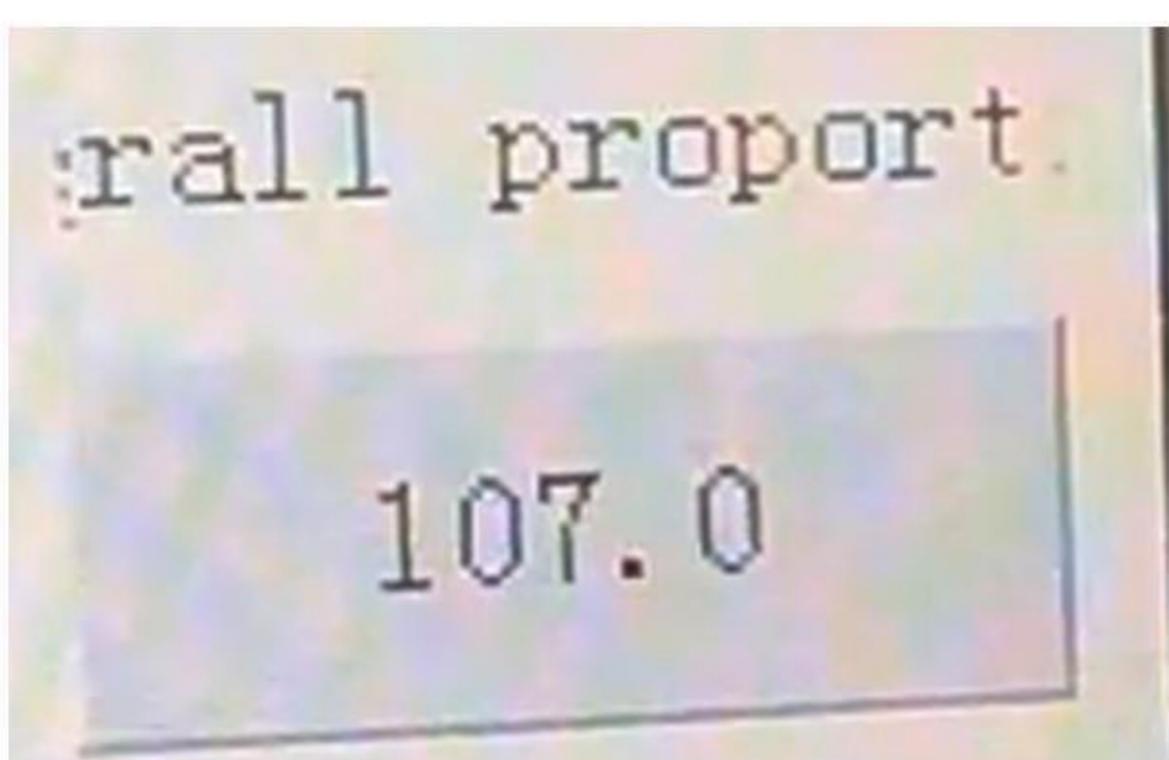
2.wheel speed

This figure refers to the speed of the correction wheel.



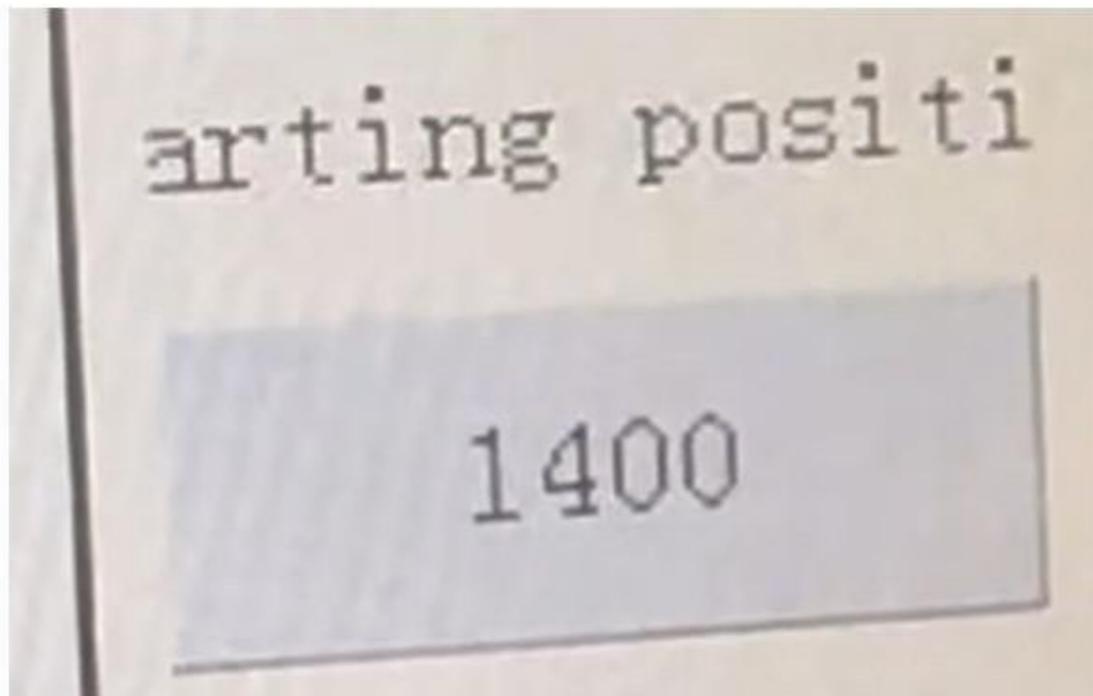
3.rall proport

Adjust the overall rotational speed of the three wheels in the diagram

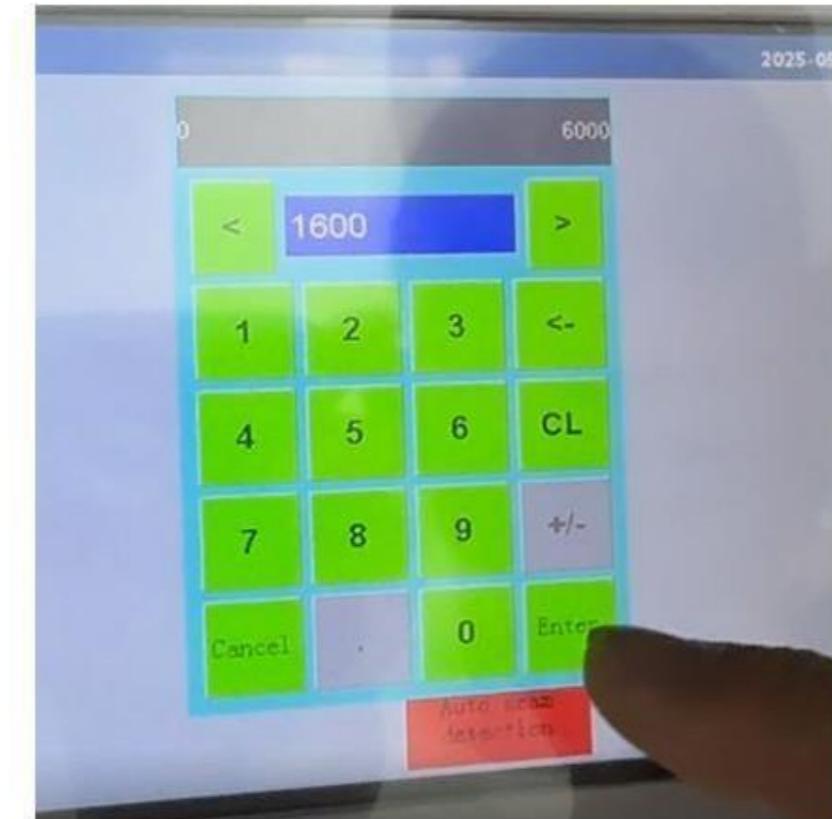
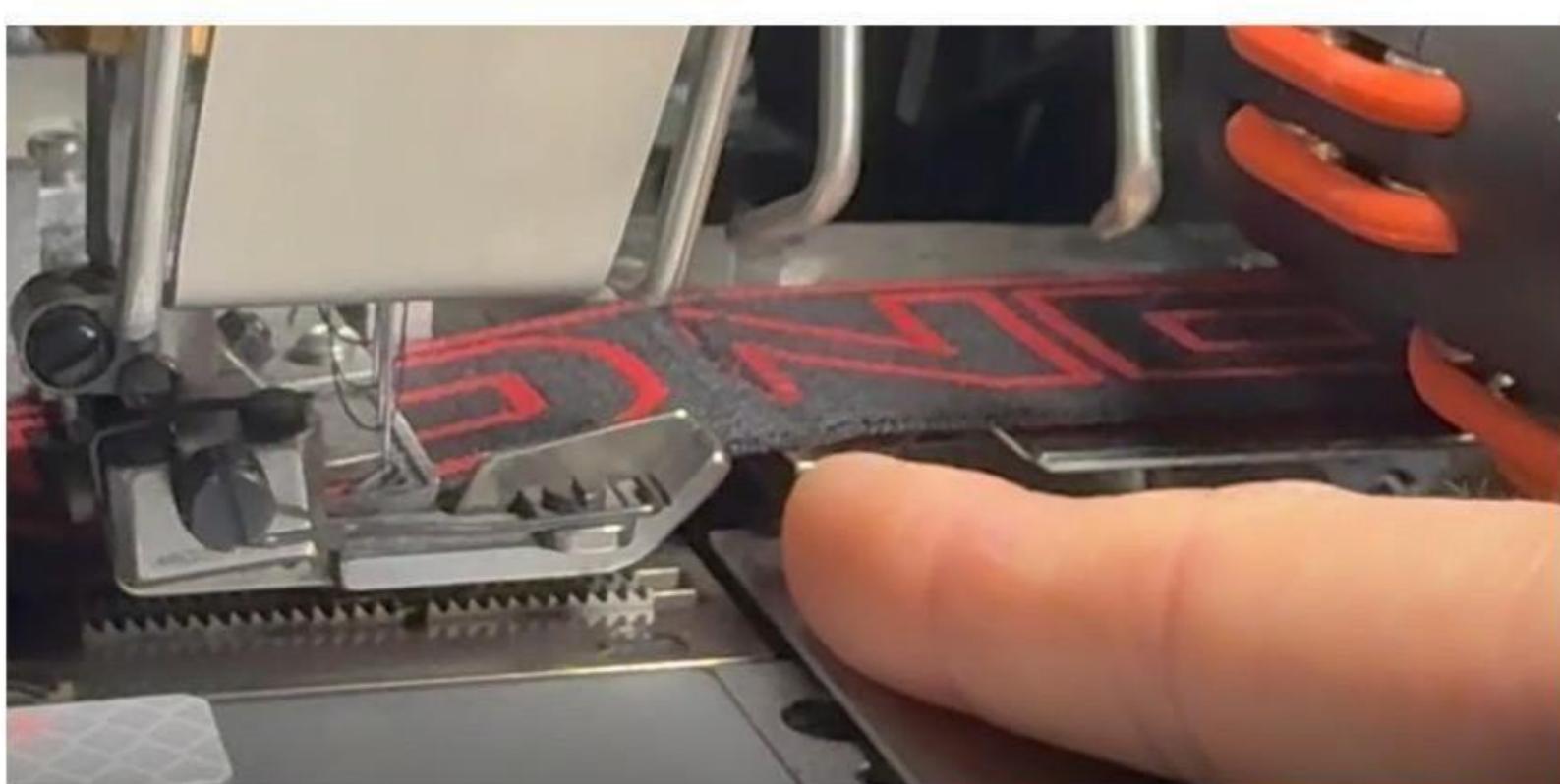


4. Starting position

The needle stopping position is the point at which the connection seam of the elastic band is terminated.



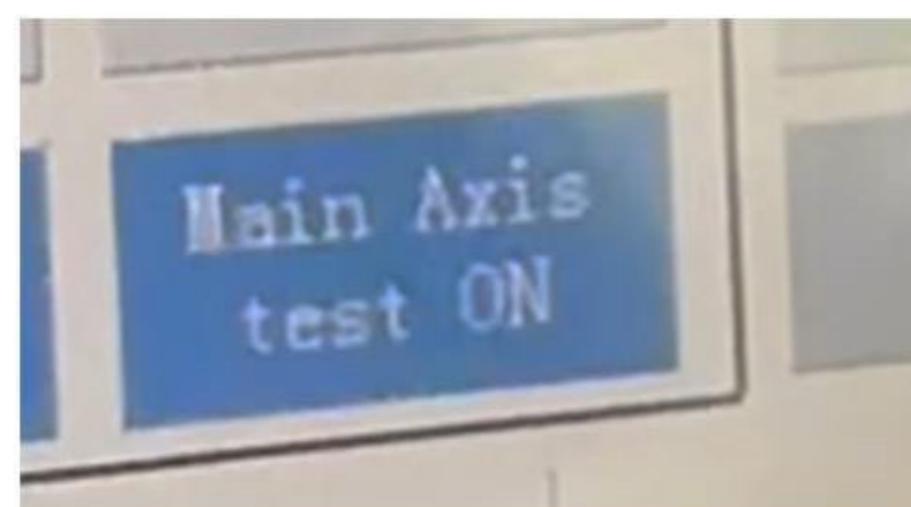
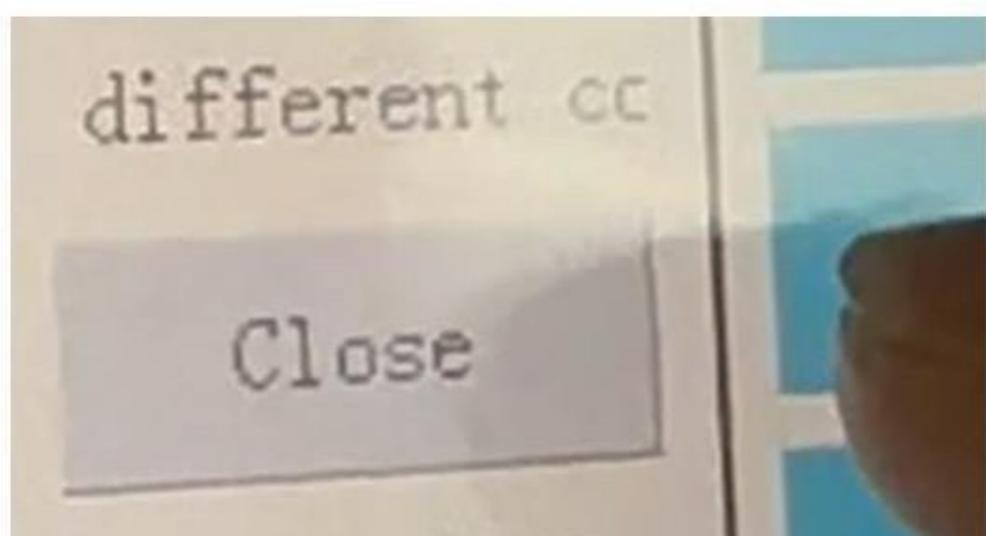
Its starting position can be changed by modifying the values.



5. different cc

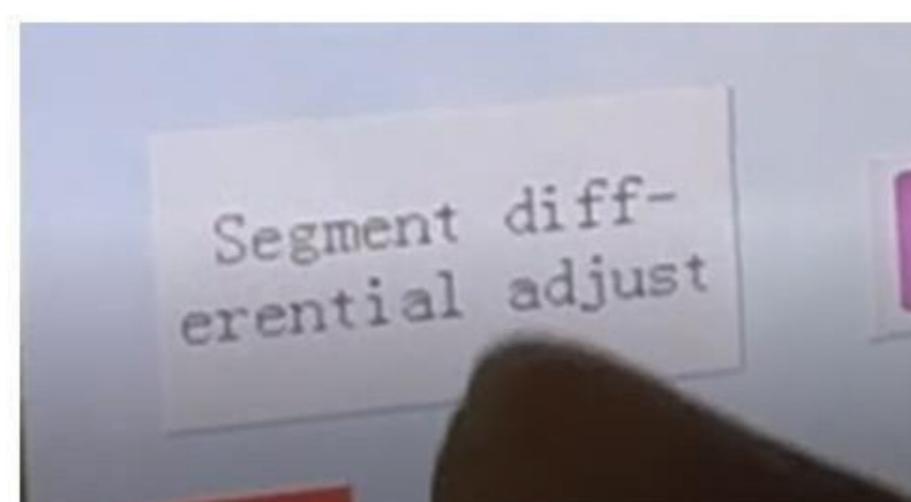
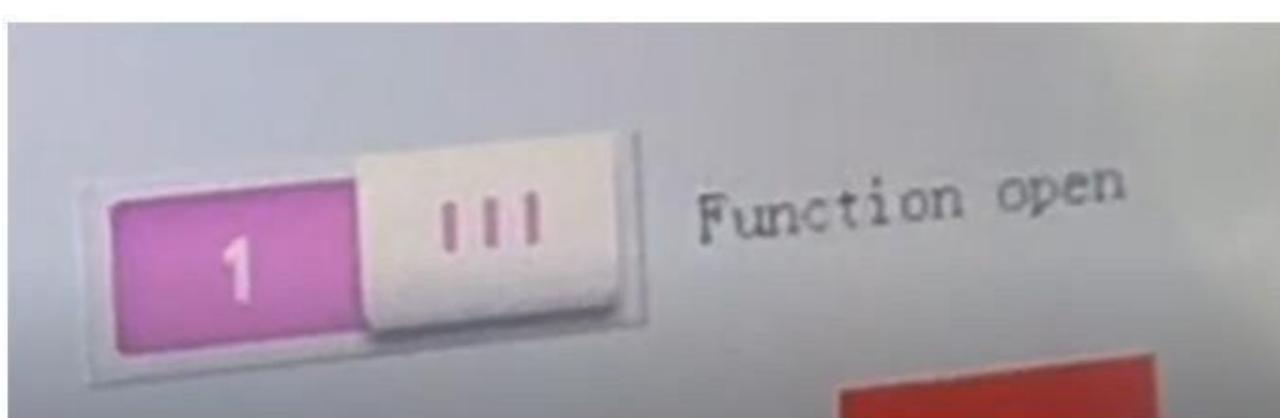
How to segment?

Stop the spindle

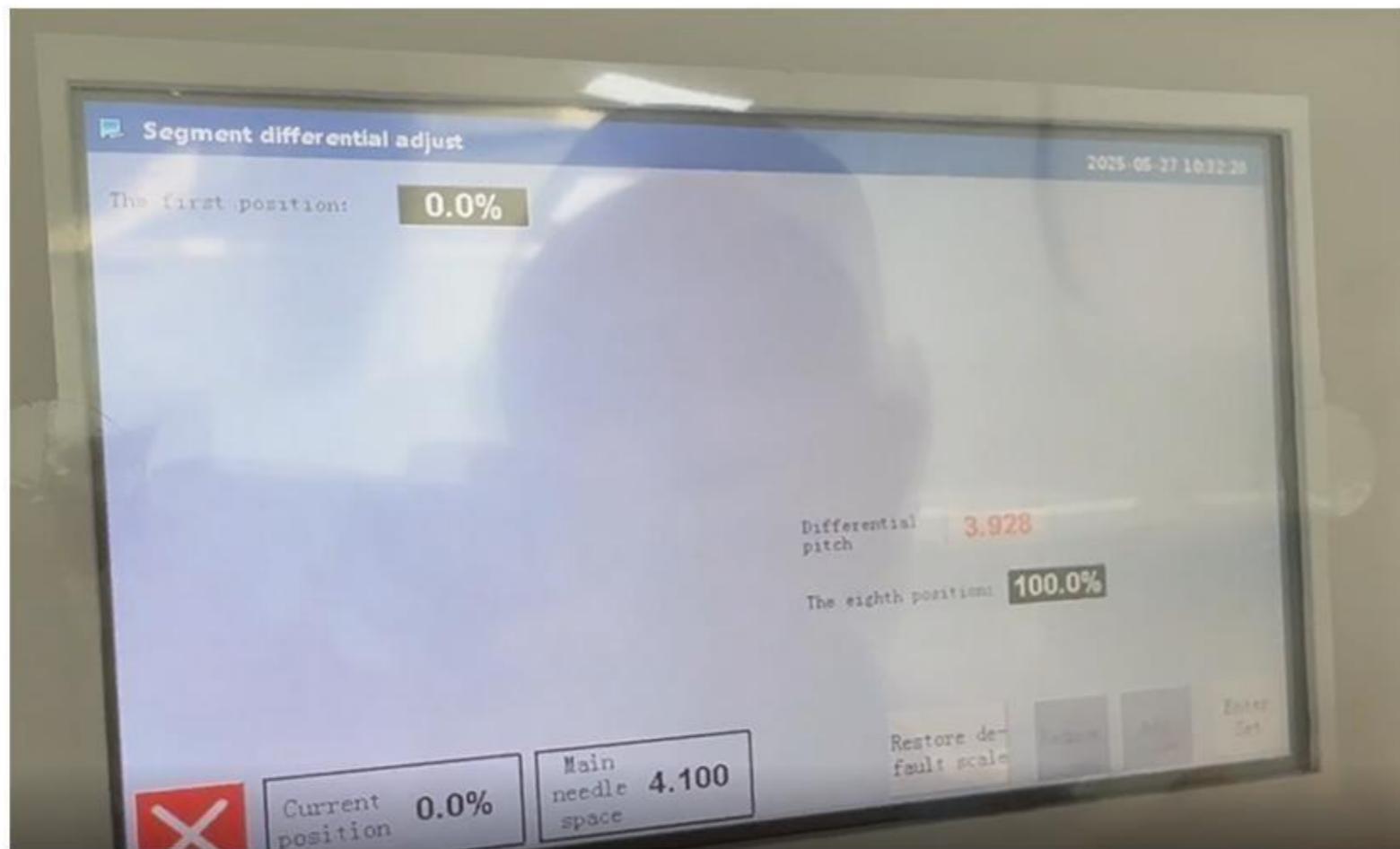


Click this button

Enter the sectioning process



Delete all parameters



Detailed operation instructions

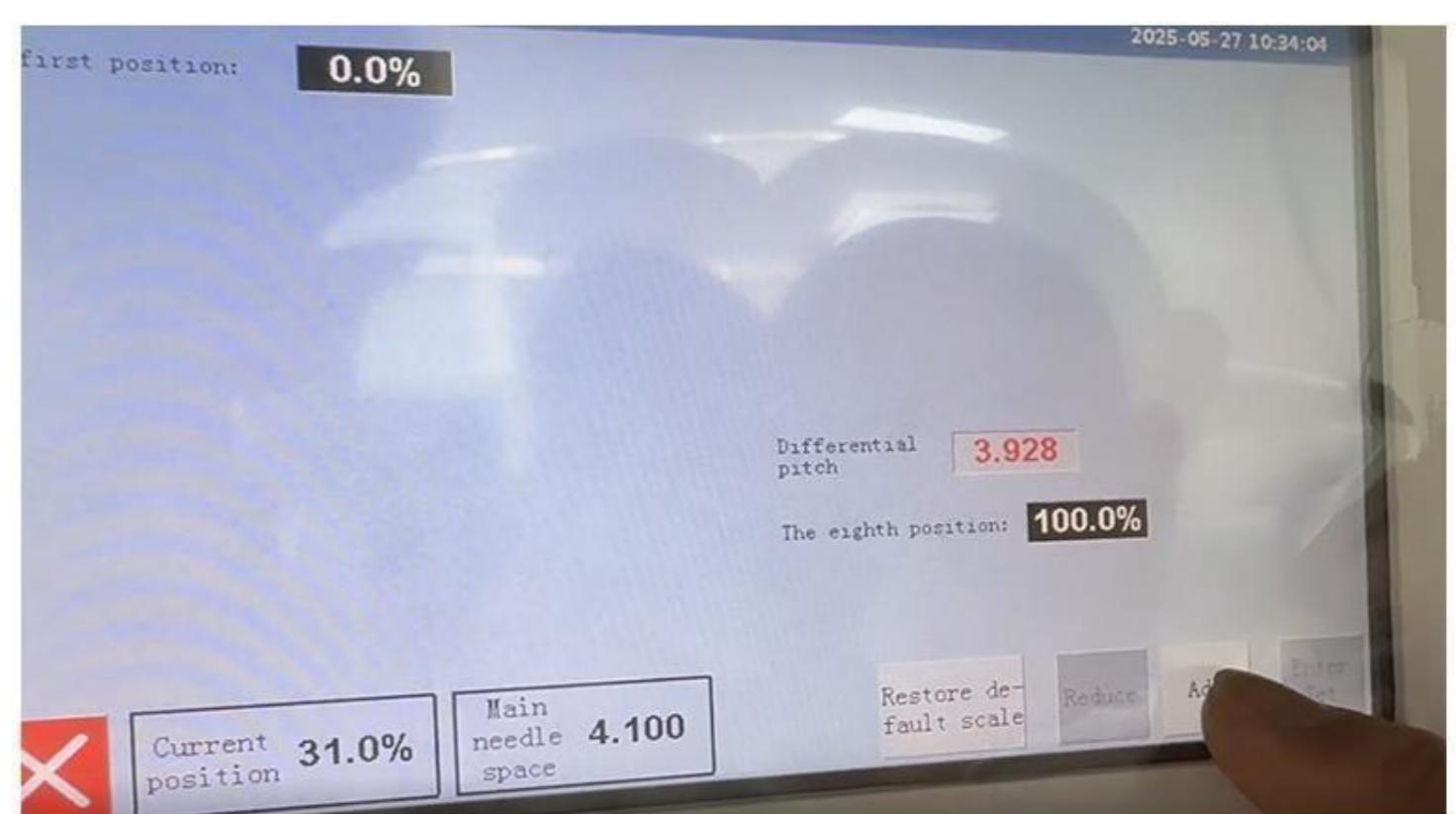
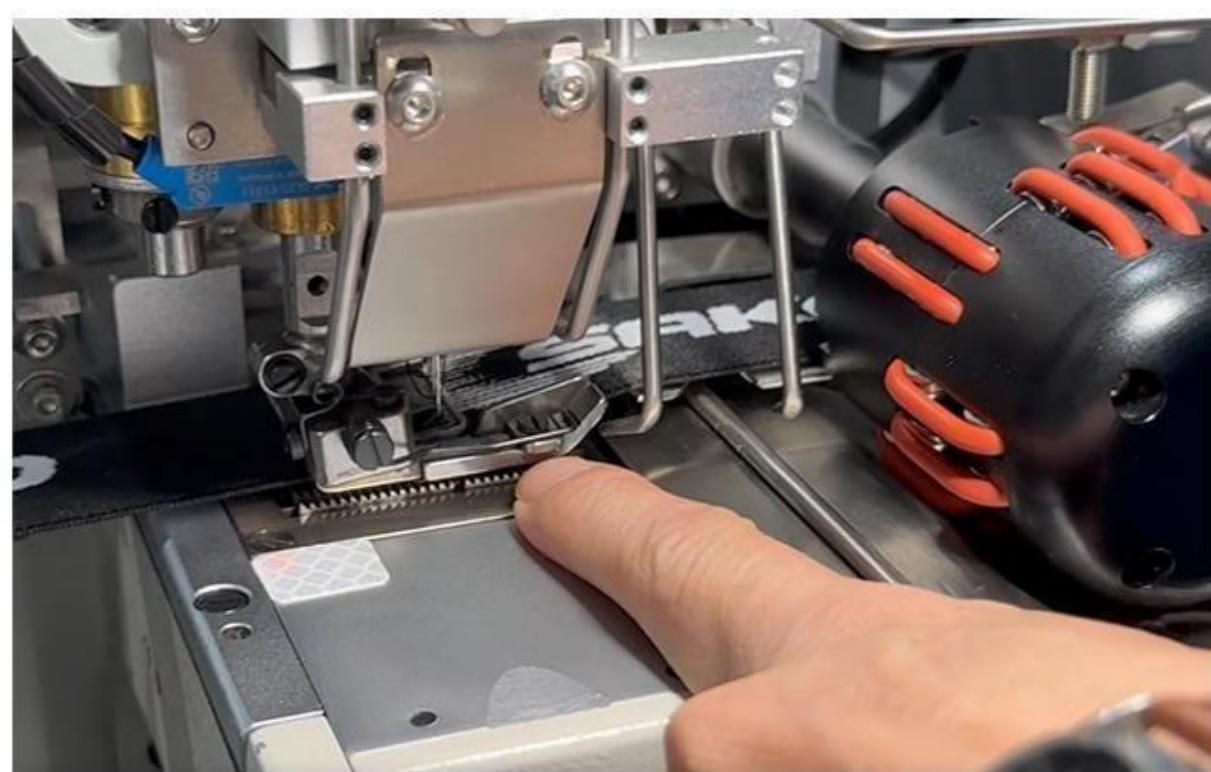
Align the elastic band sewn on with the pants.



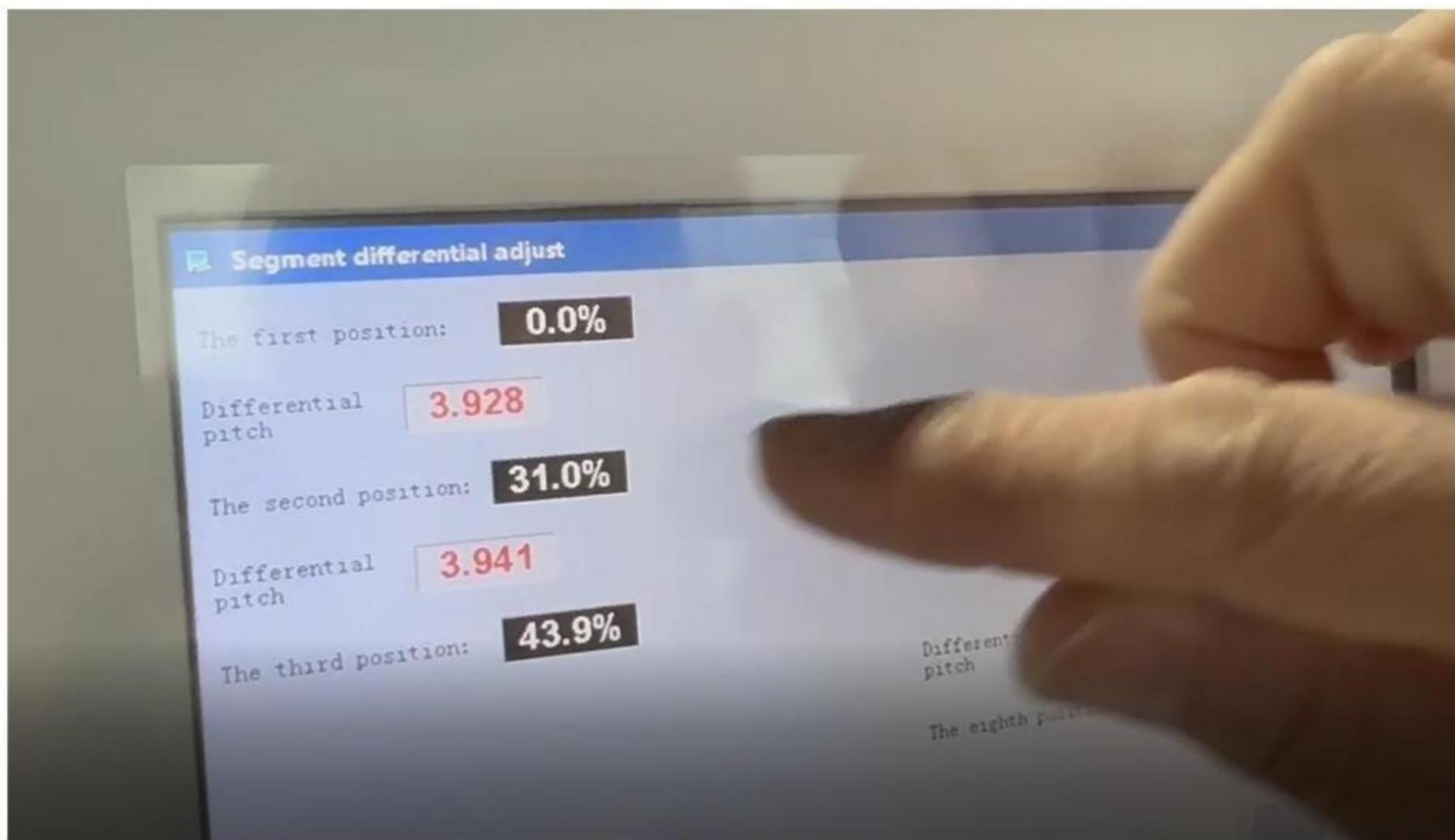
Mark the segmentation positions



When the marking point is reached, the monitoring data will be recorded.



Until all the segments have been marked and segmented completely



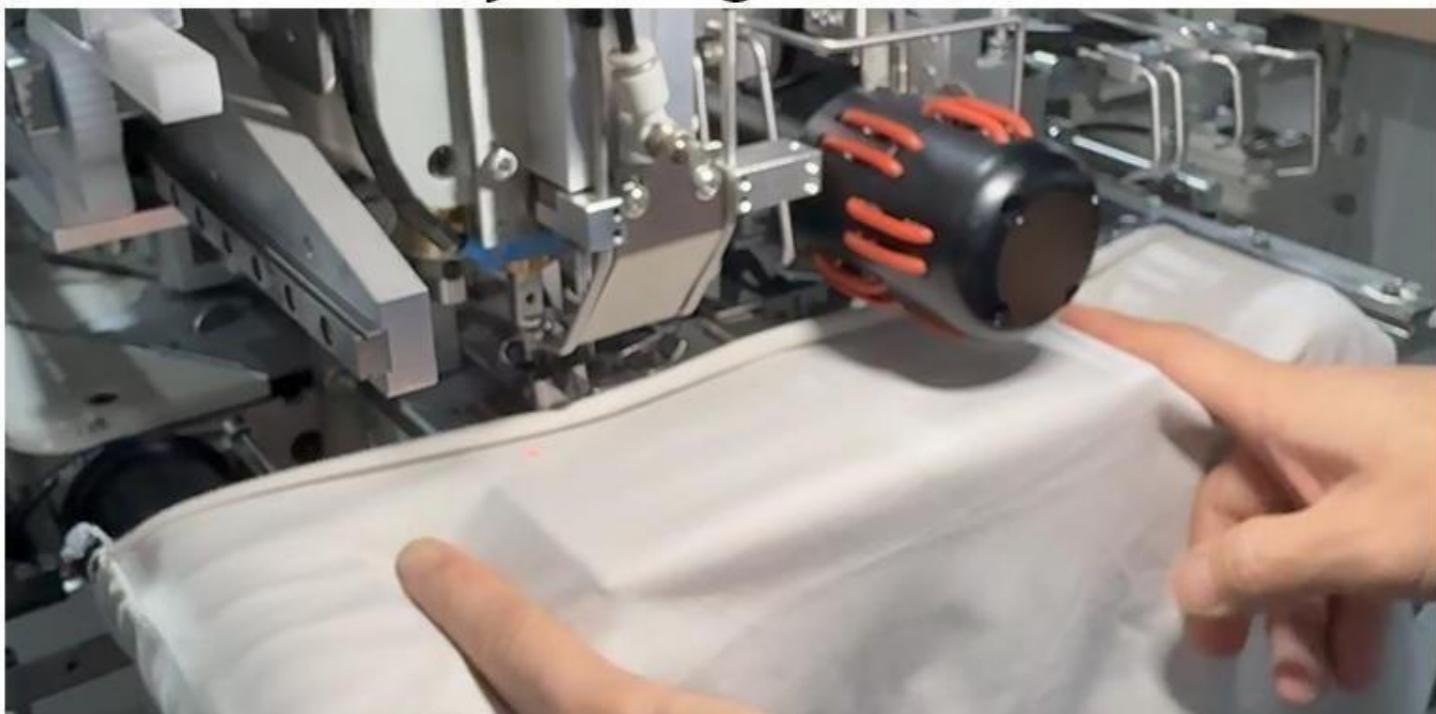
6. Perimeter

How to obtain the value of the perimeter

Choose the trousers of the corresponding size



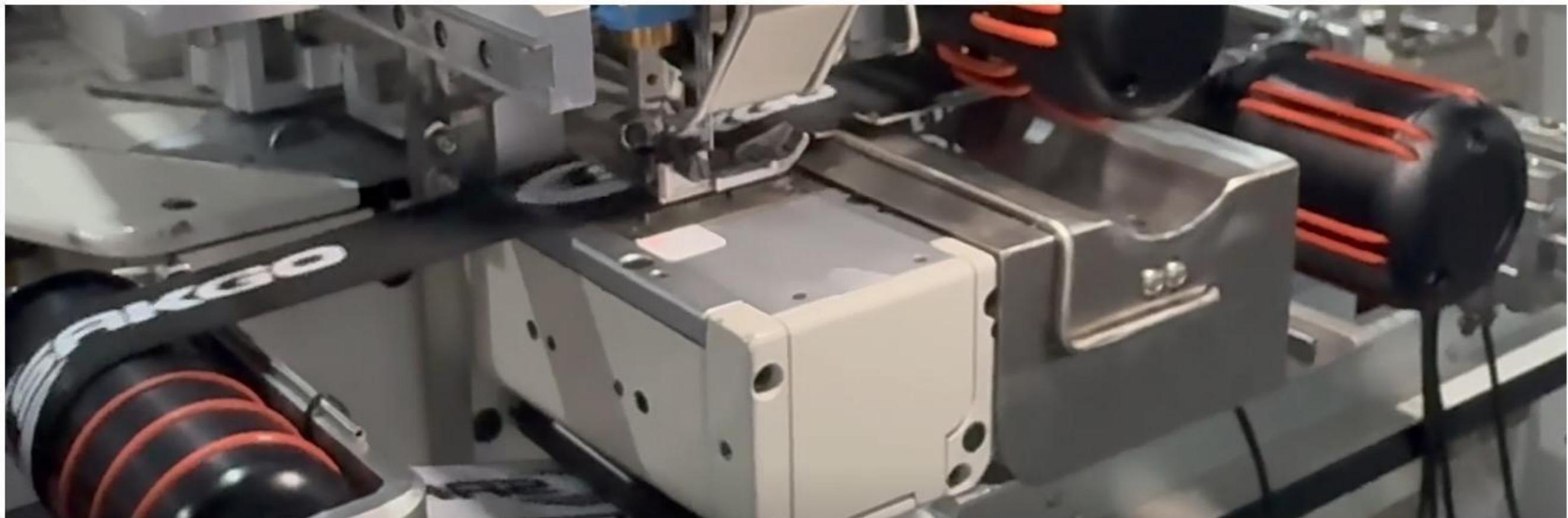
After putting on the clothes, start adjusting them.



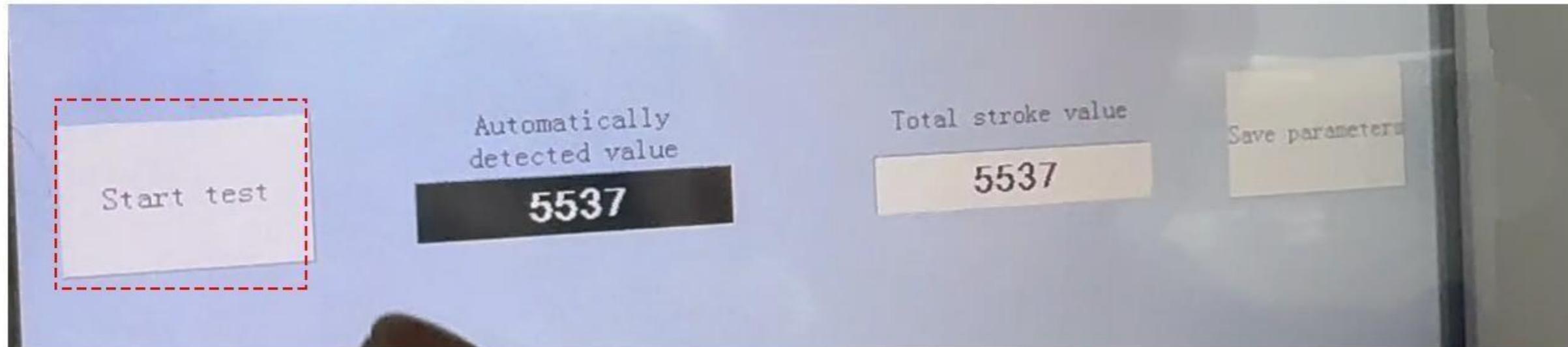
Adjust the tightness and looseness of the values on the display screen



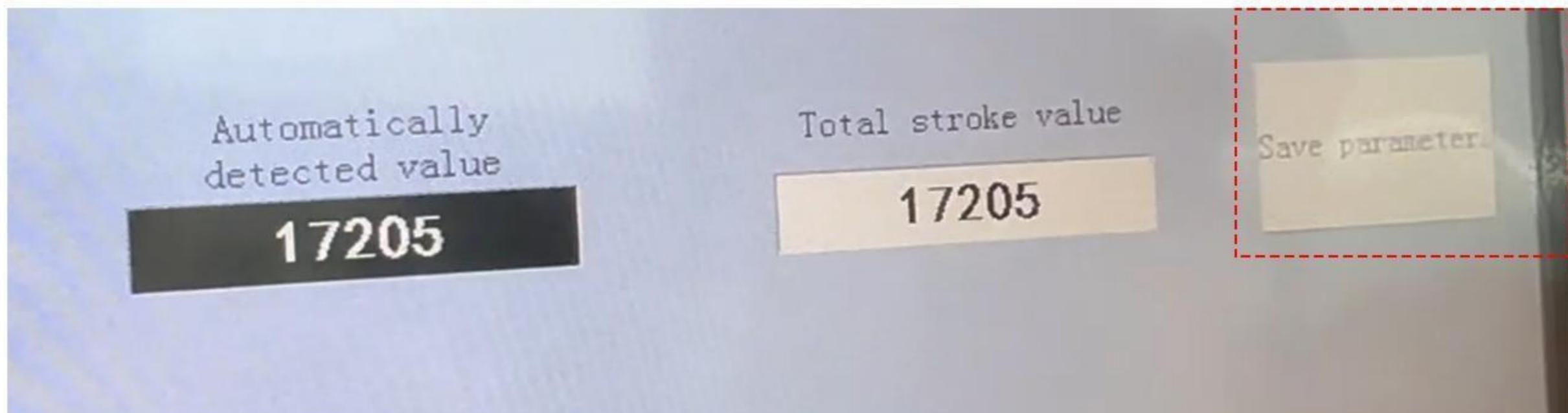
After the process is completed, insert the elastic band to measure the circumference.



Click on the detection function when entering the perimeter system.

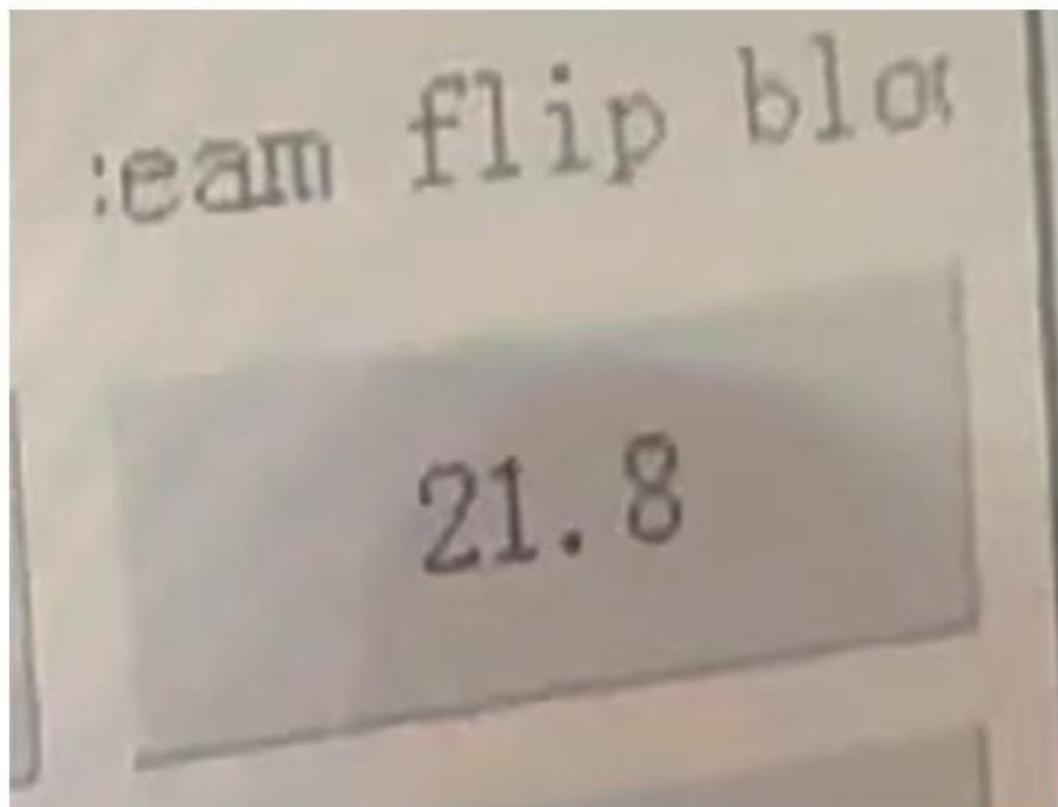


The final result obtained after saving

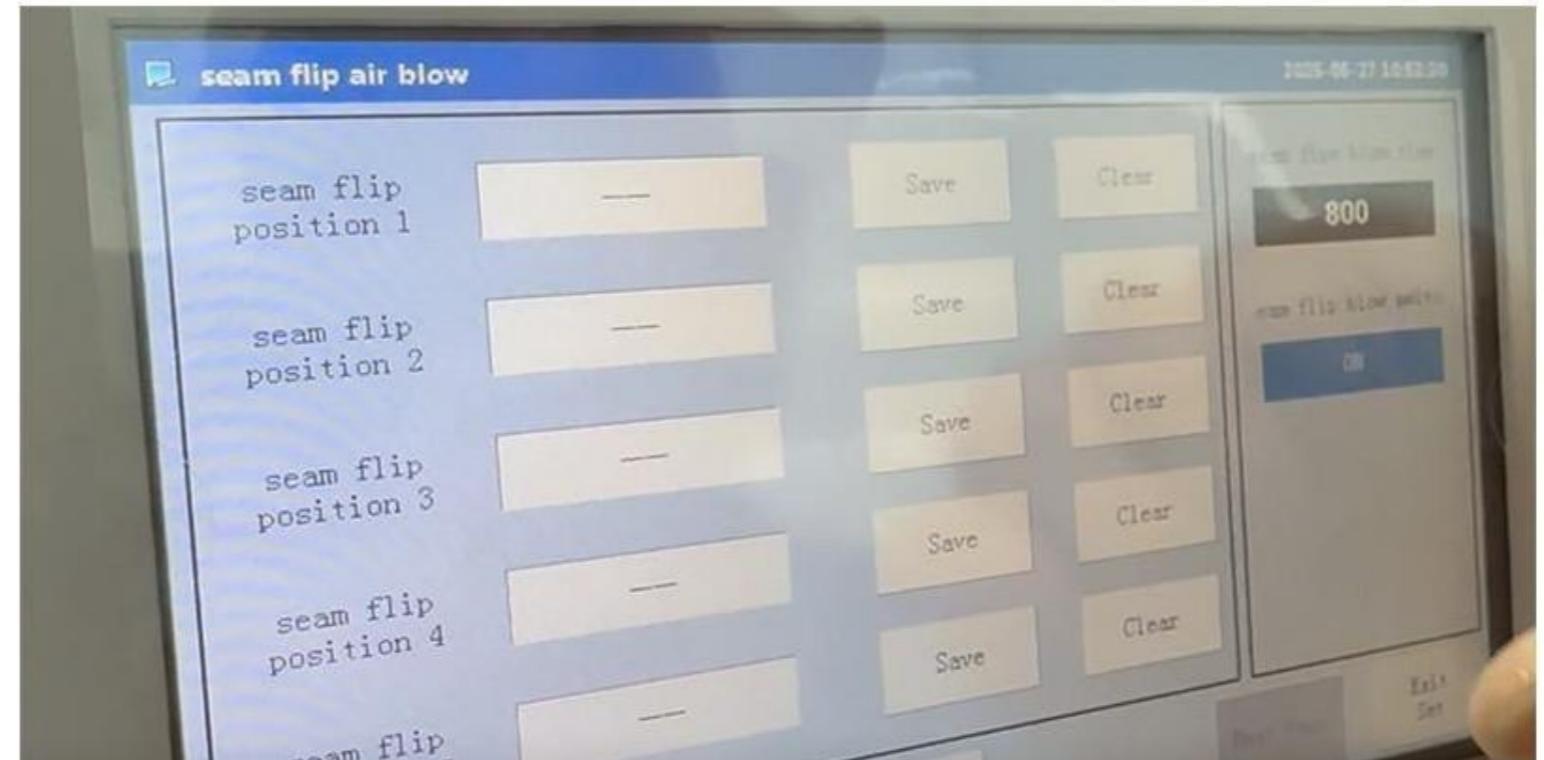


7.Reverse stitching parameters

How to set the reverse-stitch parameters



Delete the original values



Mark the alignment seam position accurately



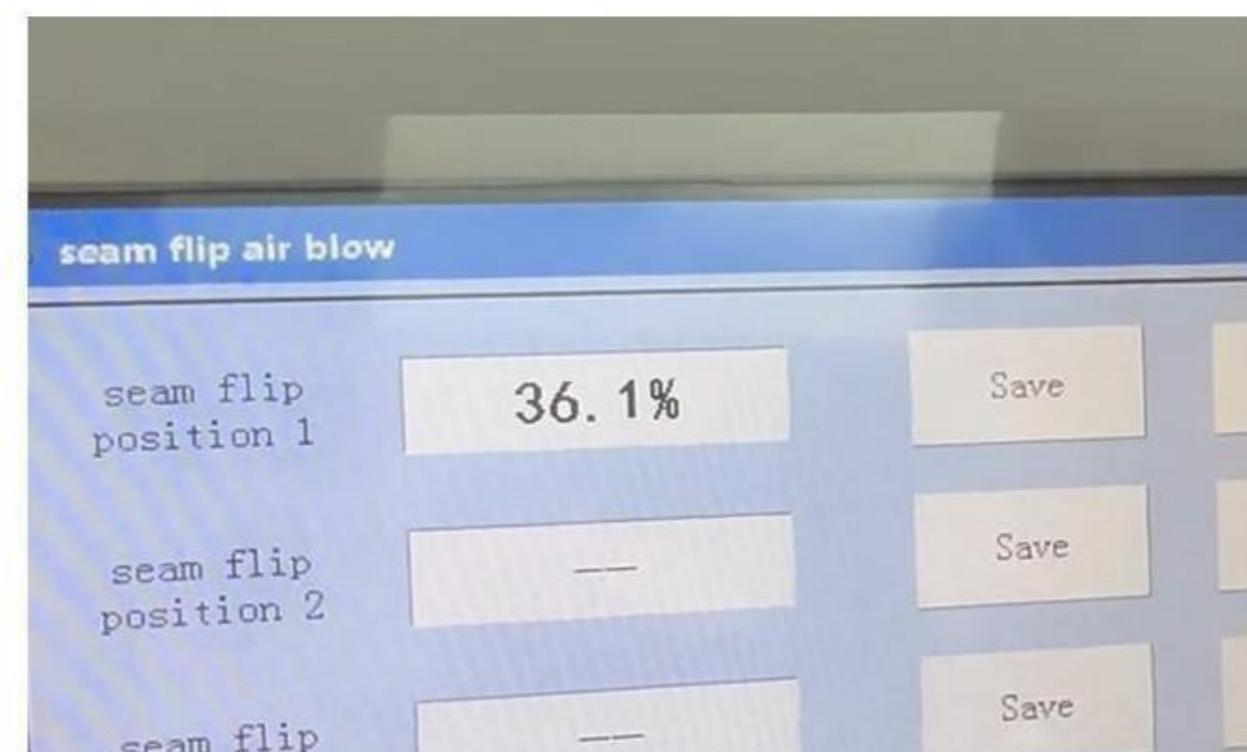
Put the elastic band into the machine



This position sensing zipper

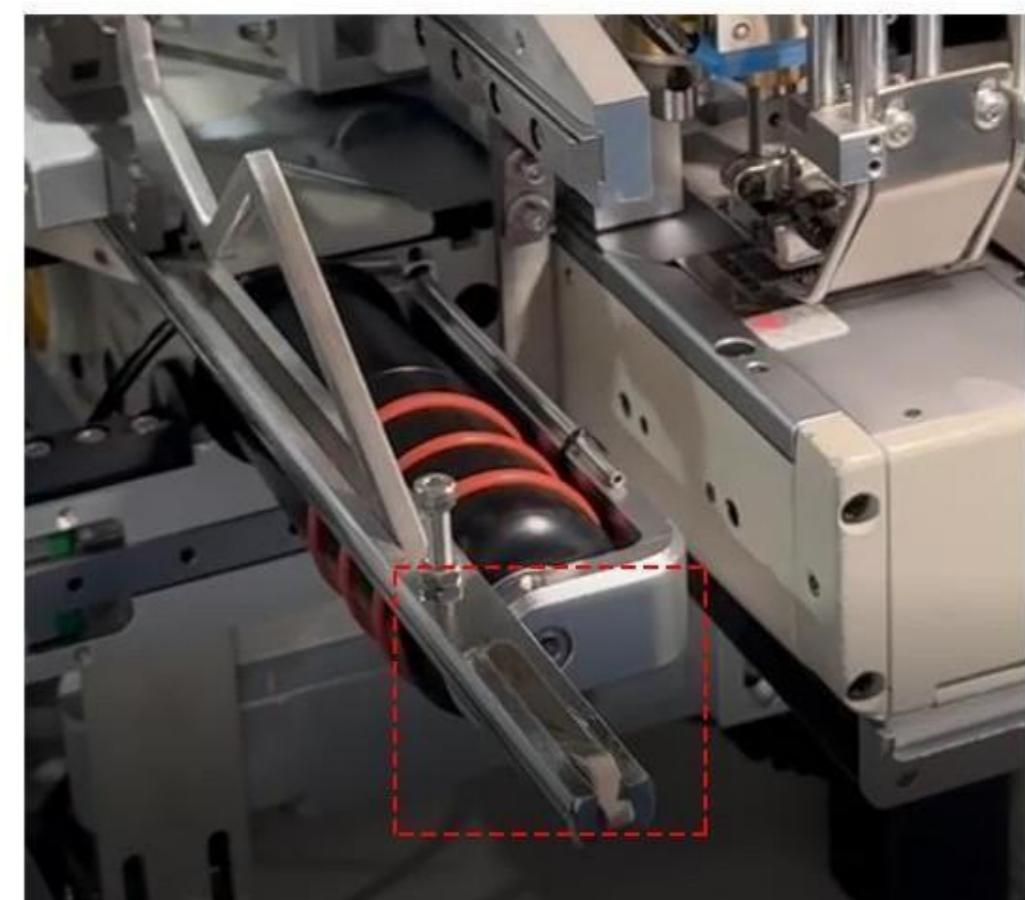


Save data



8.Elastic rib

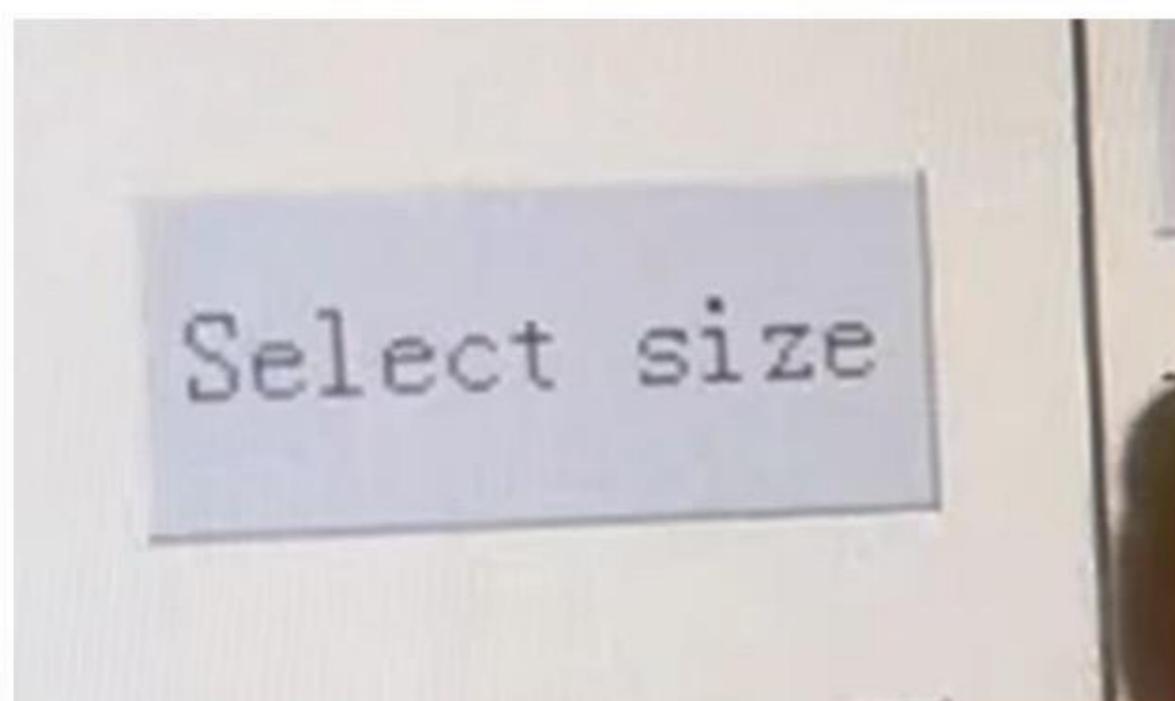
Operate the machine to automatically attach the rubber bands



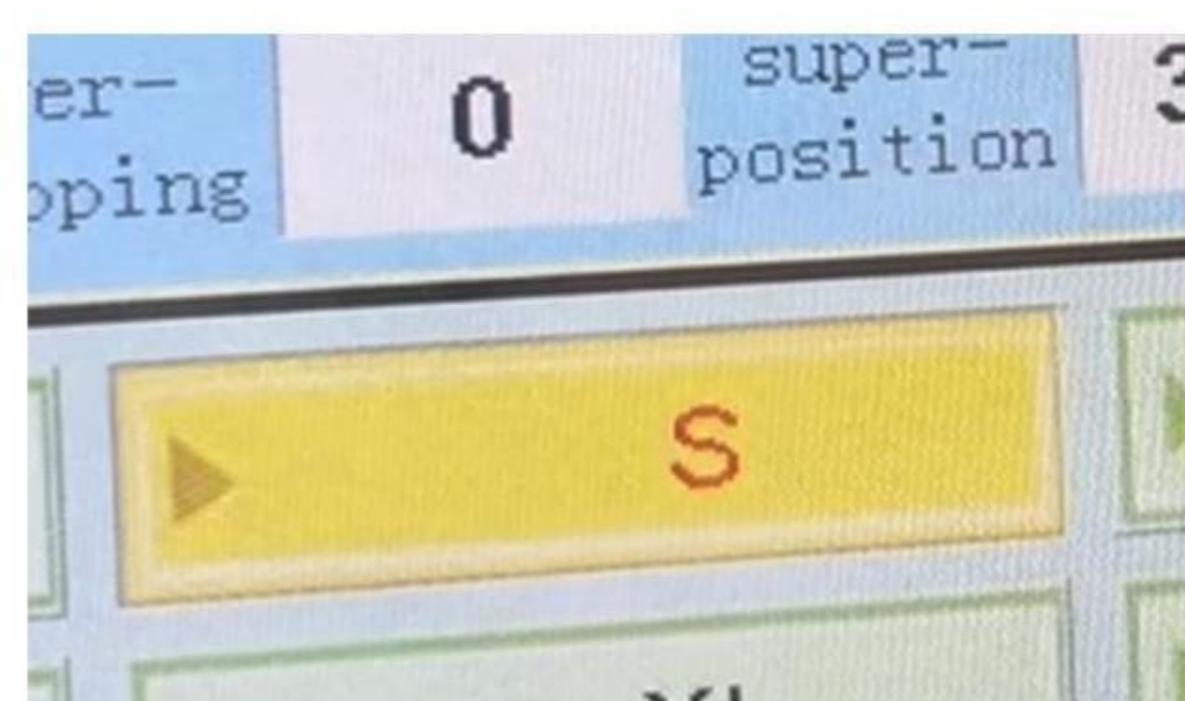
Opening and closing determine whether it will automatically pop up.

9.Select size

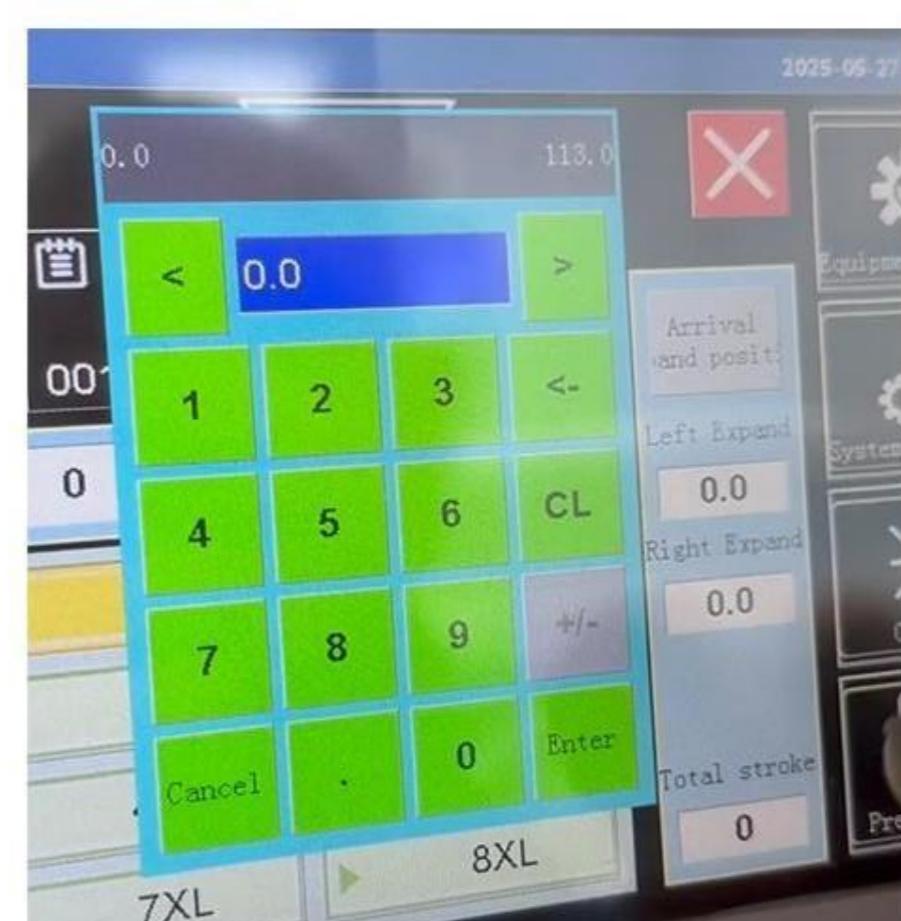
Set the size



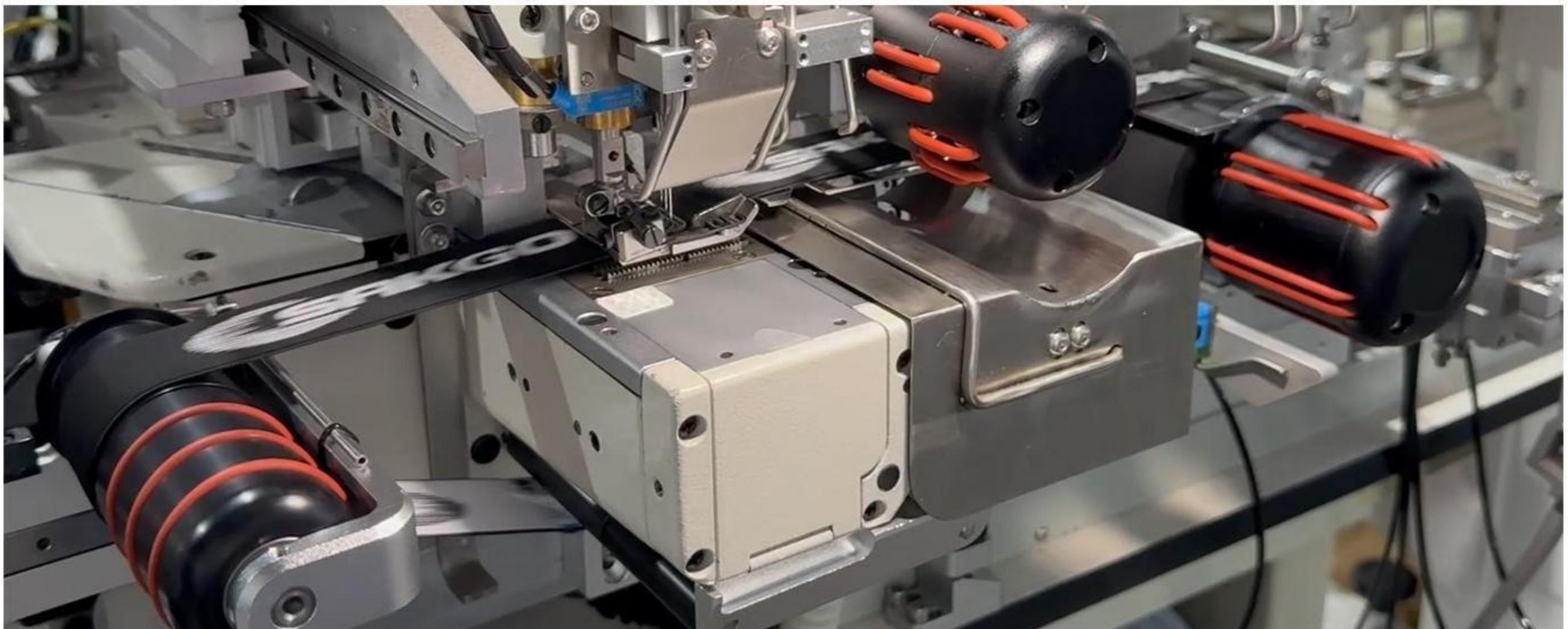
Select a corresponding size



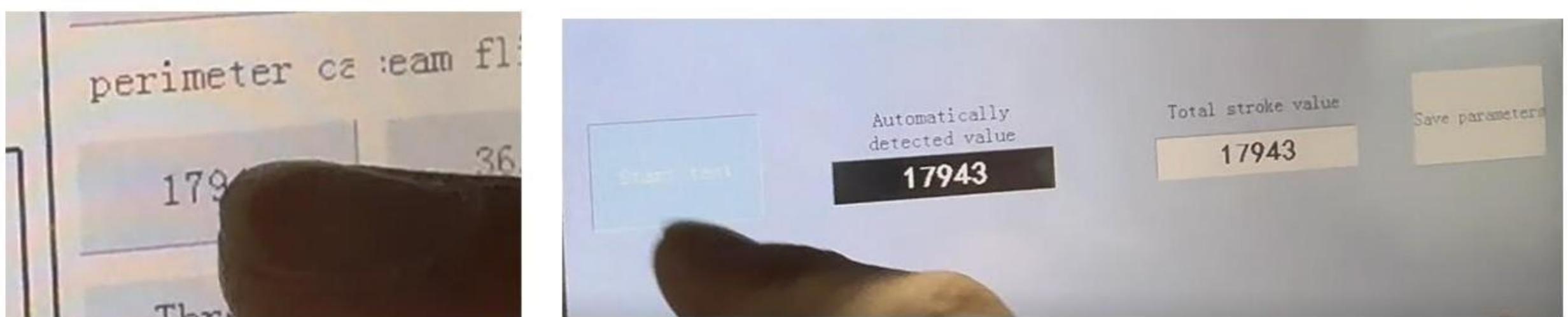
Put them into the corresponding pants and adjust the tightness to the appropriate level.



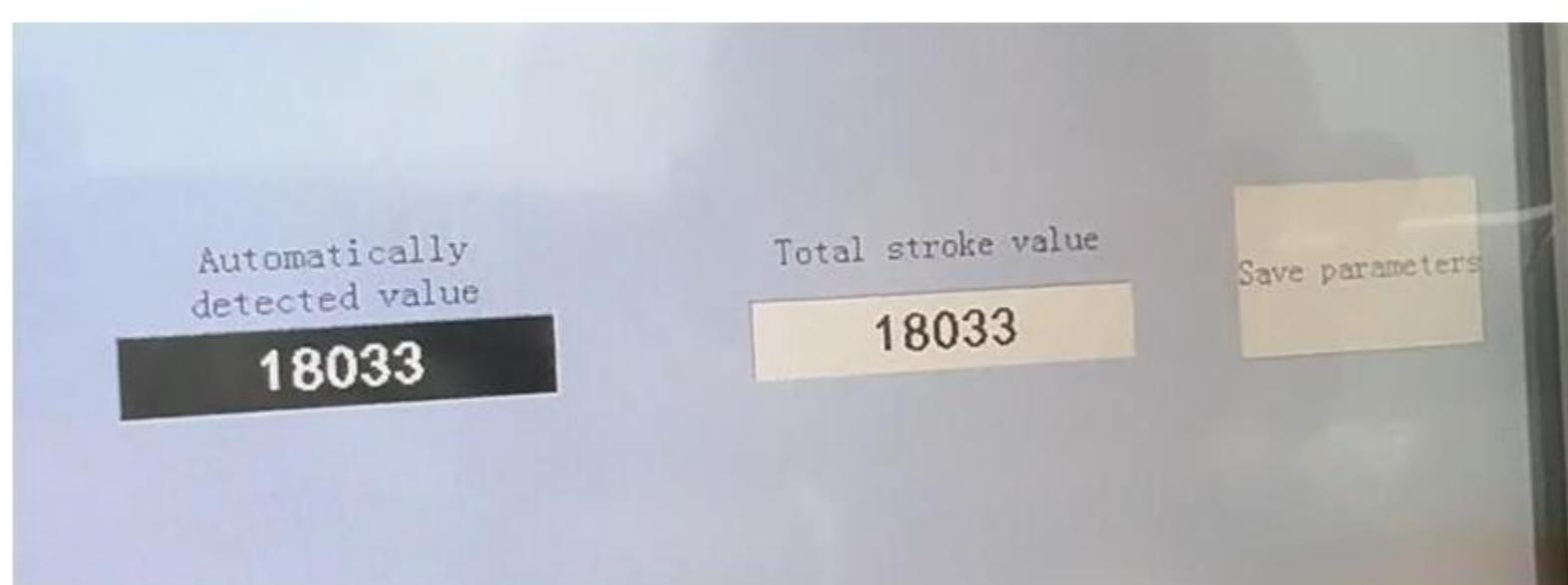
Then insert the corresponding elastic band.



The circumference of each size needs to be rechecked.

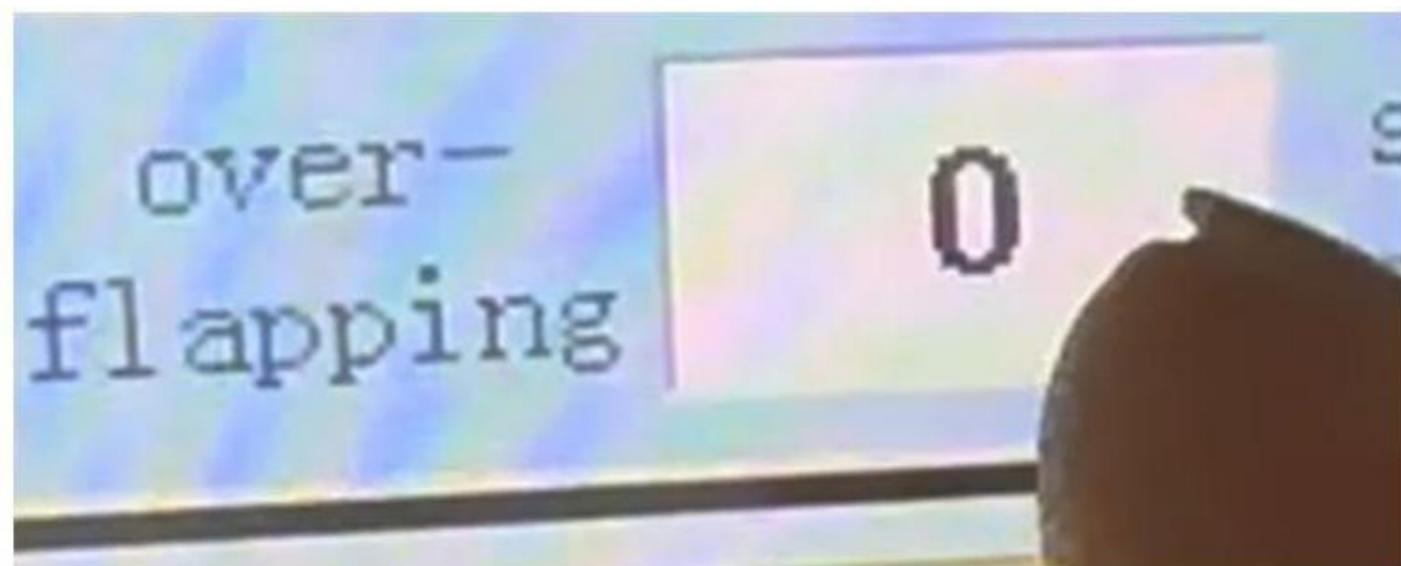


Save the content after obtaining a new perimeter

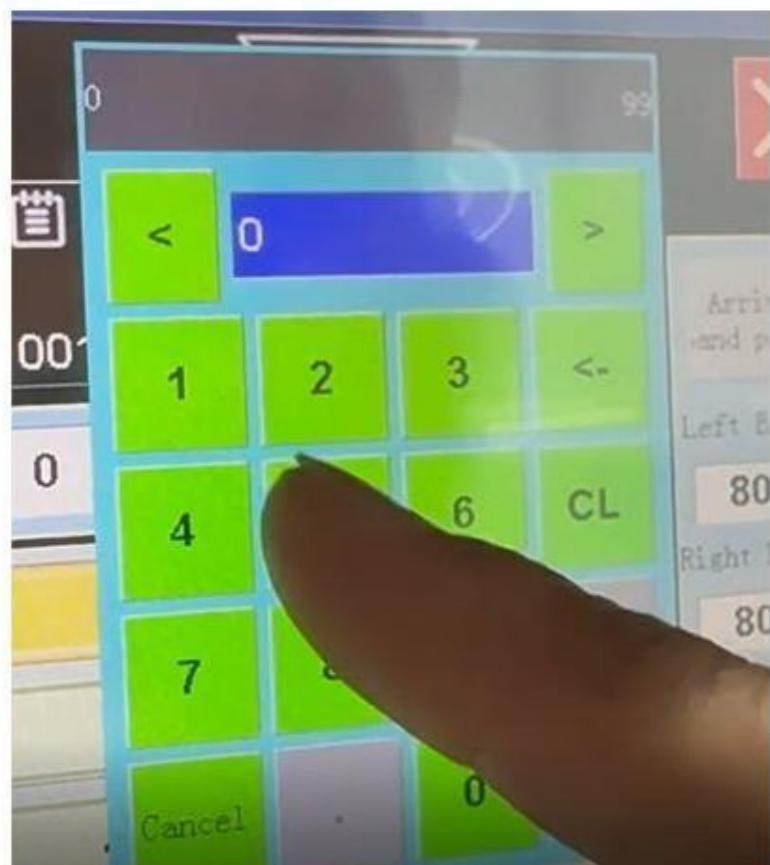


10. Select size

over-flapping

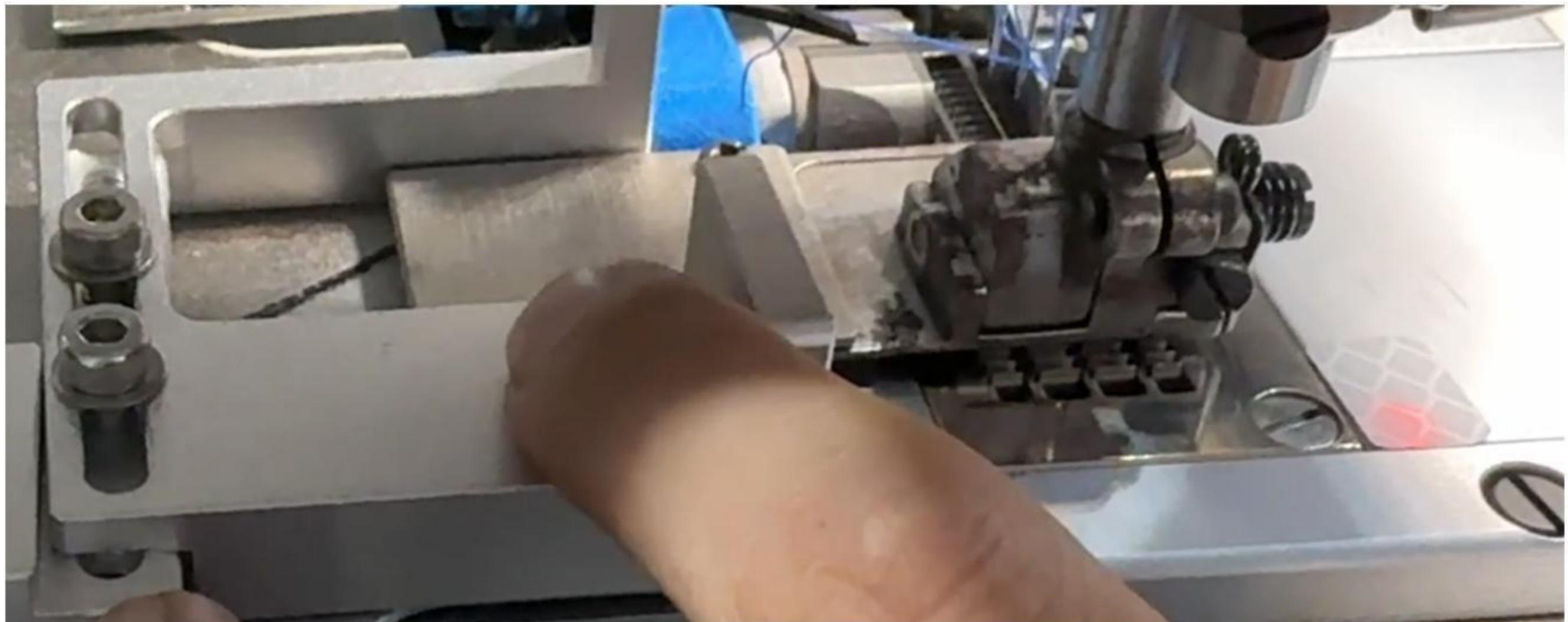


The larger this number is, the farther the needle will be placed.



Explanation of individual issues

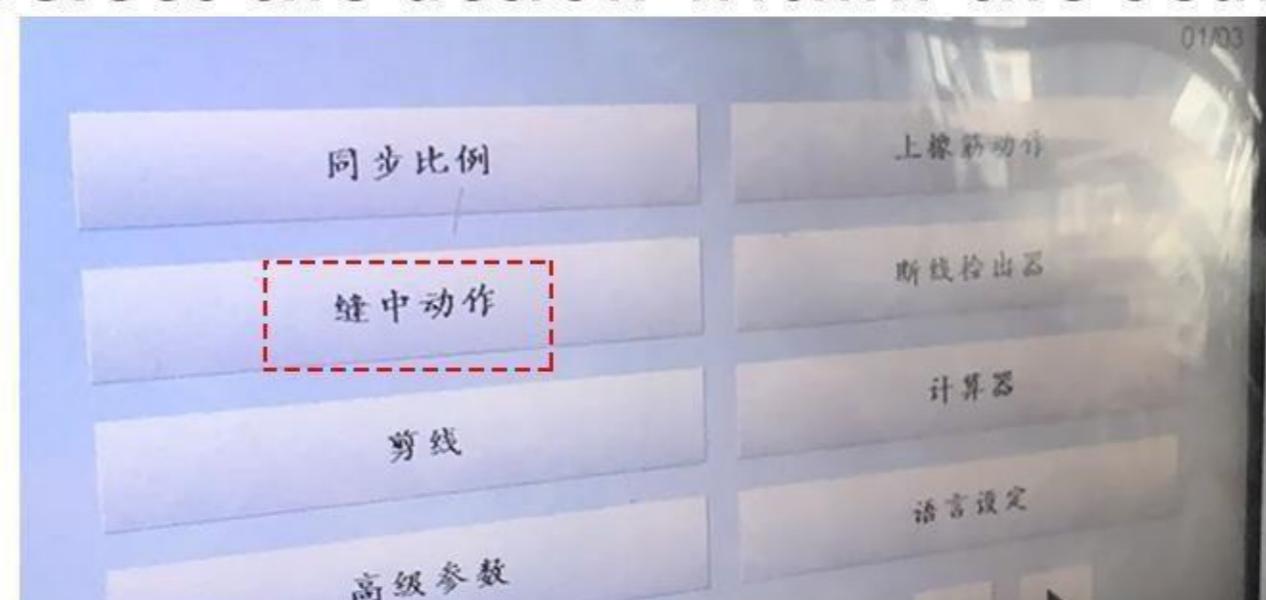
If the nose of the aircraft is not aligned properly, it might be because the baffles are not properly engaged..



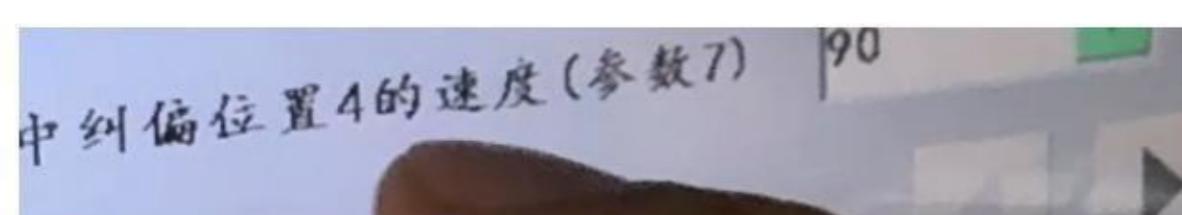
If any problems are found in the following picture



Select the action within the seam



Select the correction position 1 speed (parameter 7)



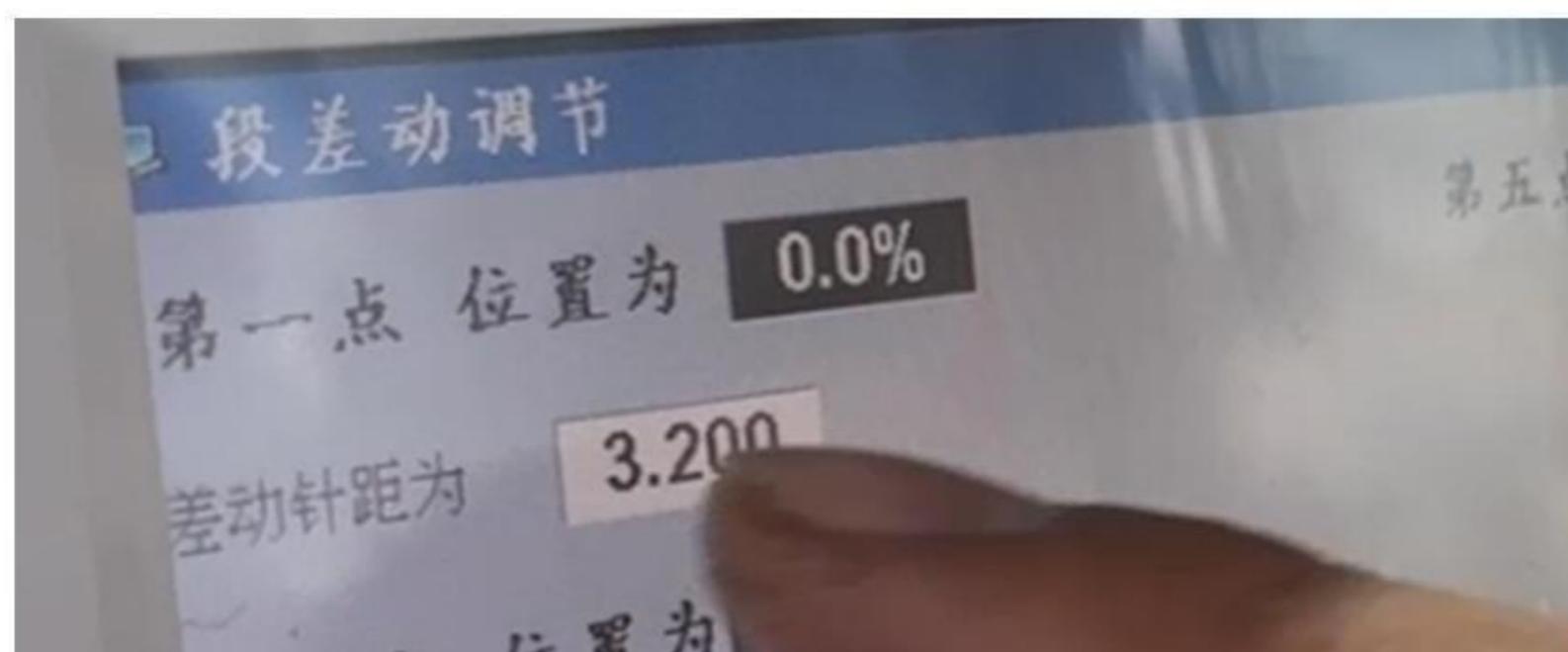
Adjust the value a little bit, make it a bit larger.



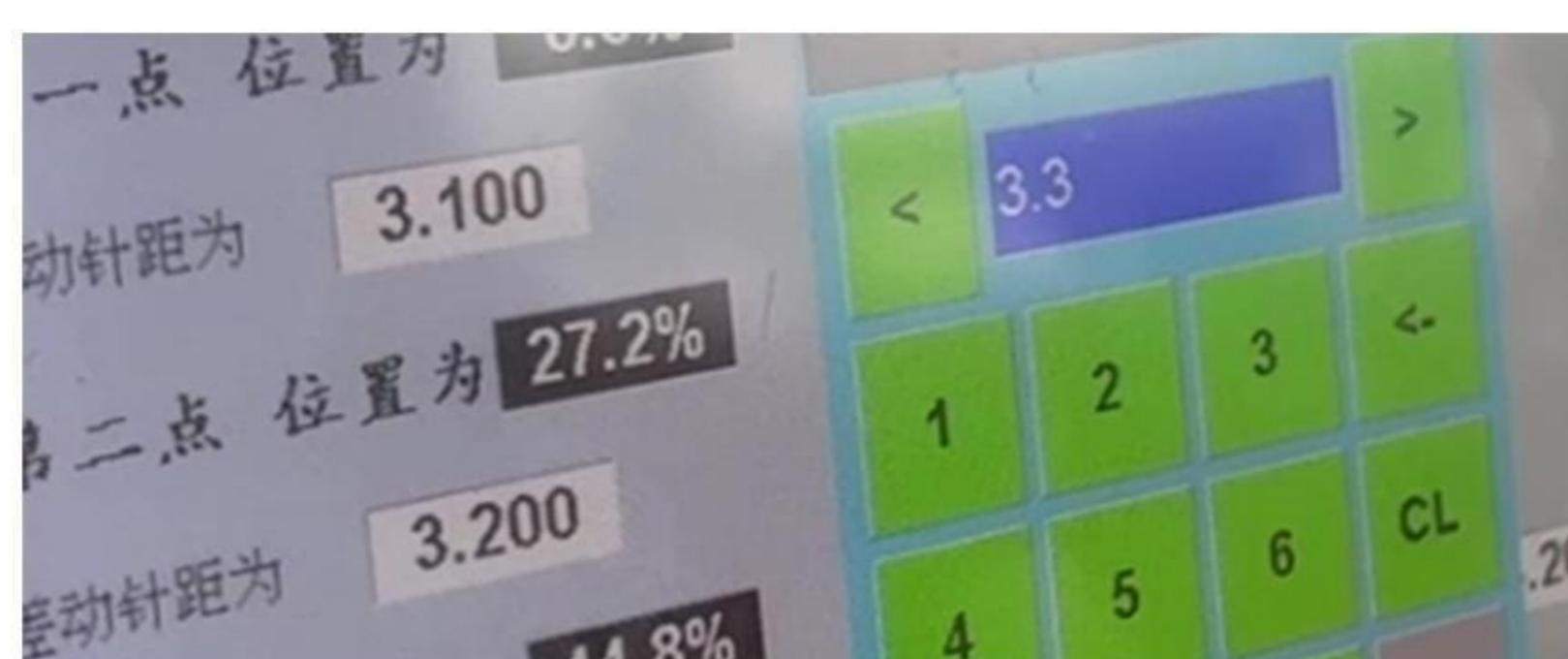
If it turns out wrinkled



Locate the corresponding section and reduce the value a little bit.



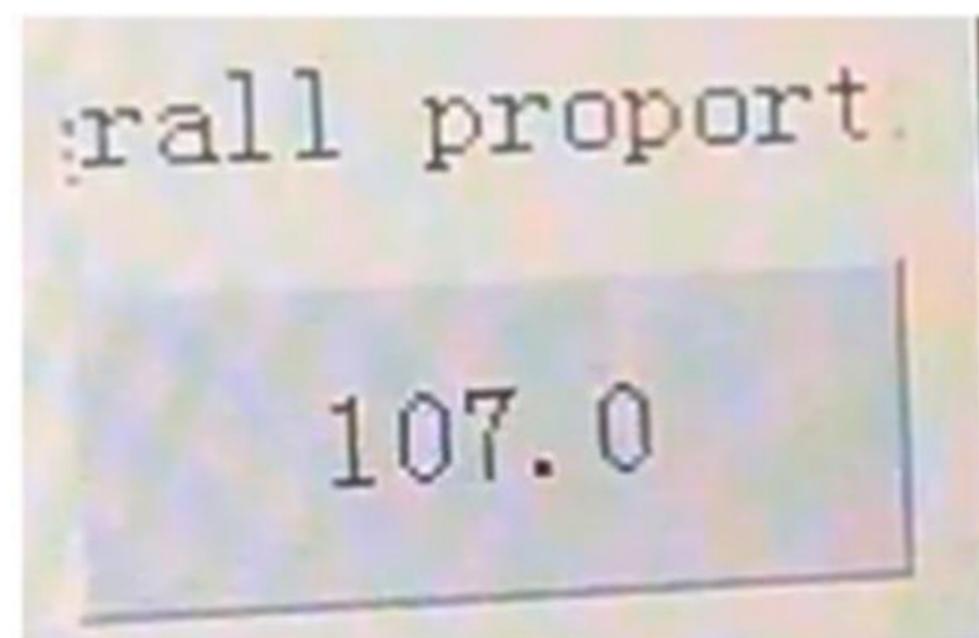
The subtracted value needs to be added back in for the other sections.



To ensure that the entire structure remains intact and does not wrinkle



If the segmented approach doesn't solve the problem, then increase the overall proportion a little bit.



The air pressure can be a little lower, not too high.

