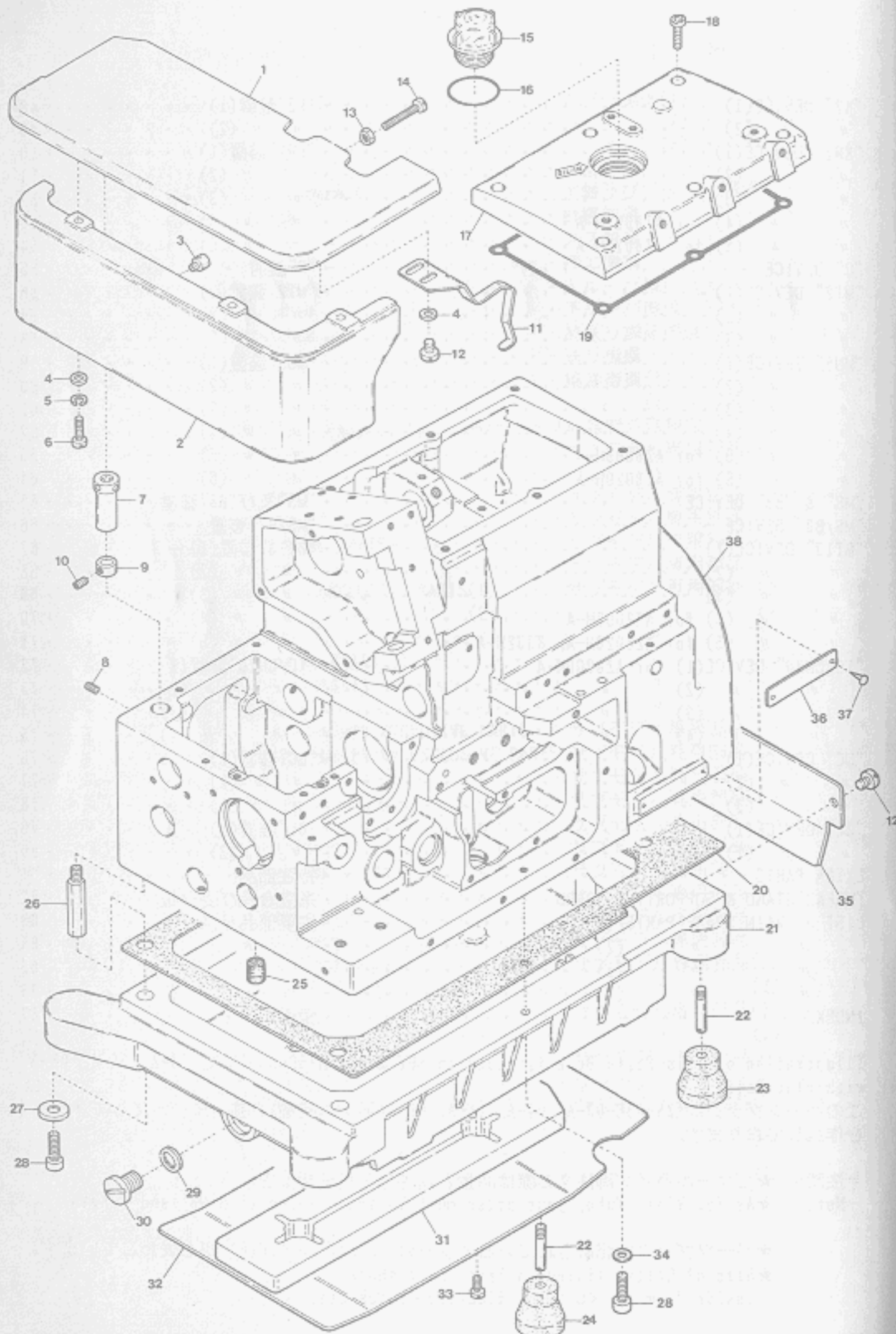
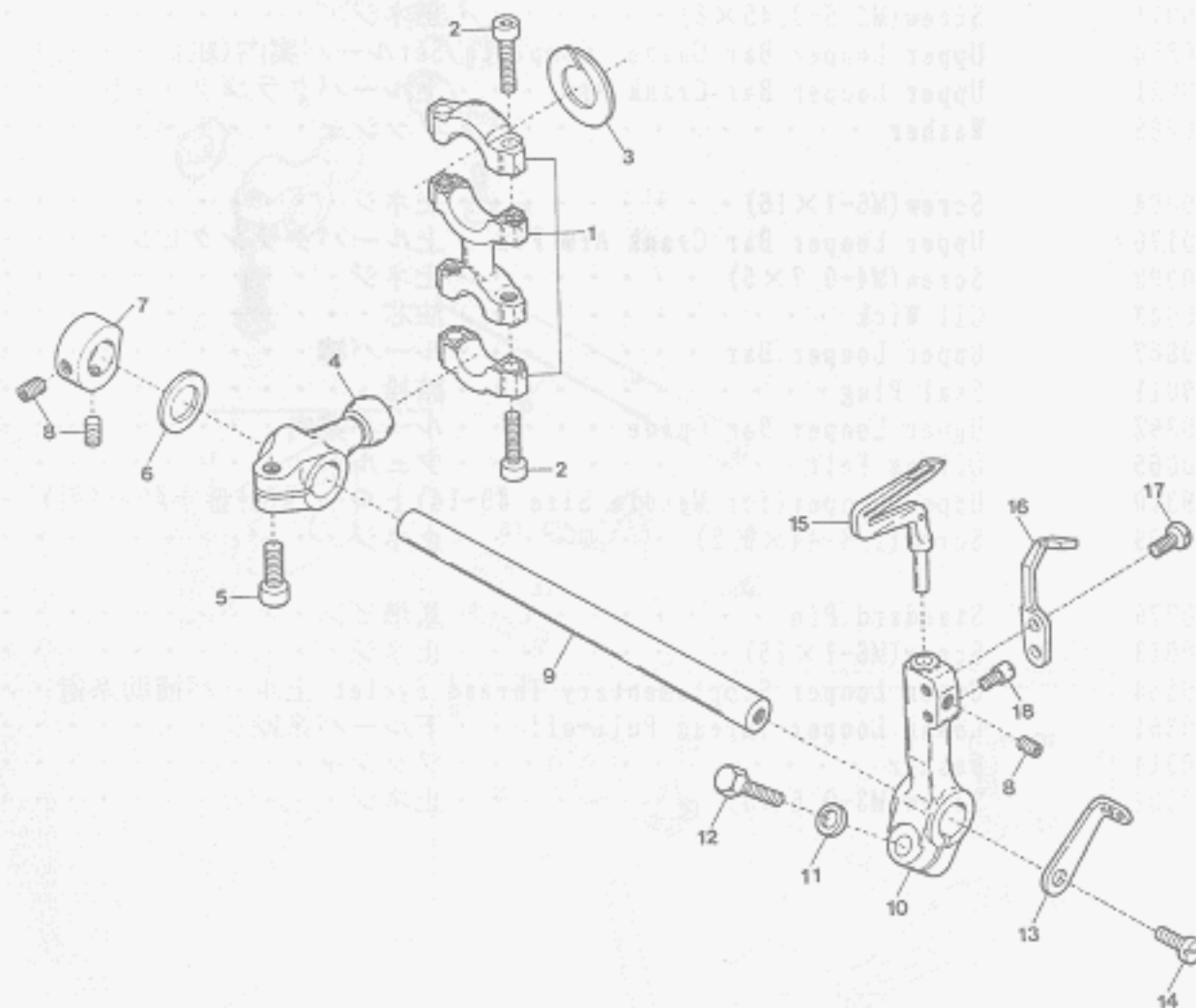
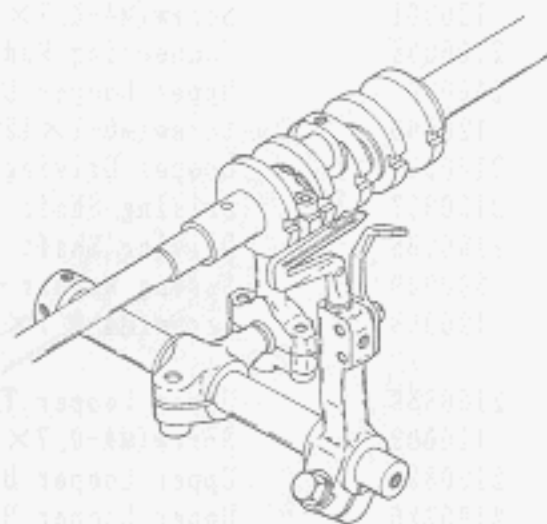




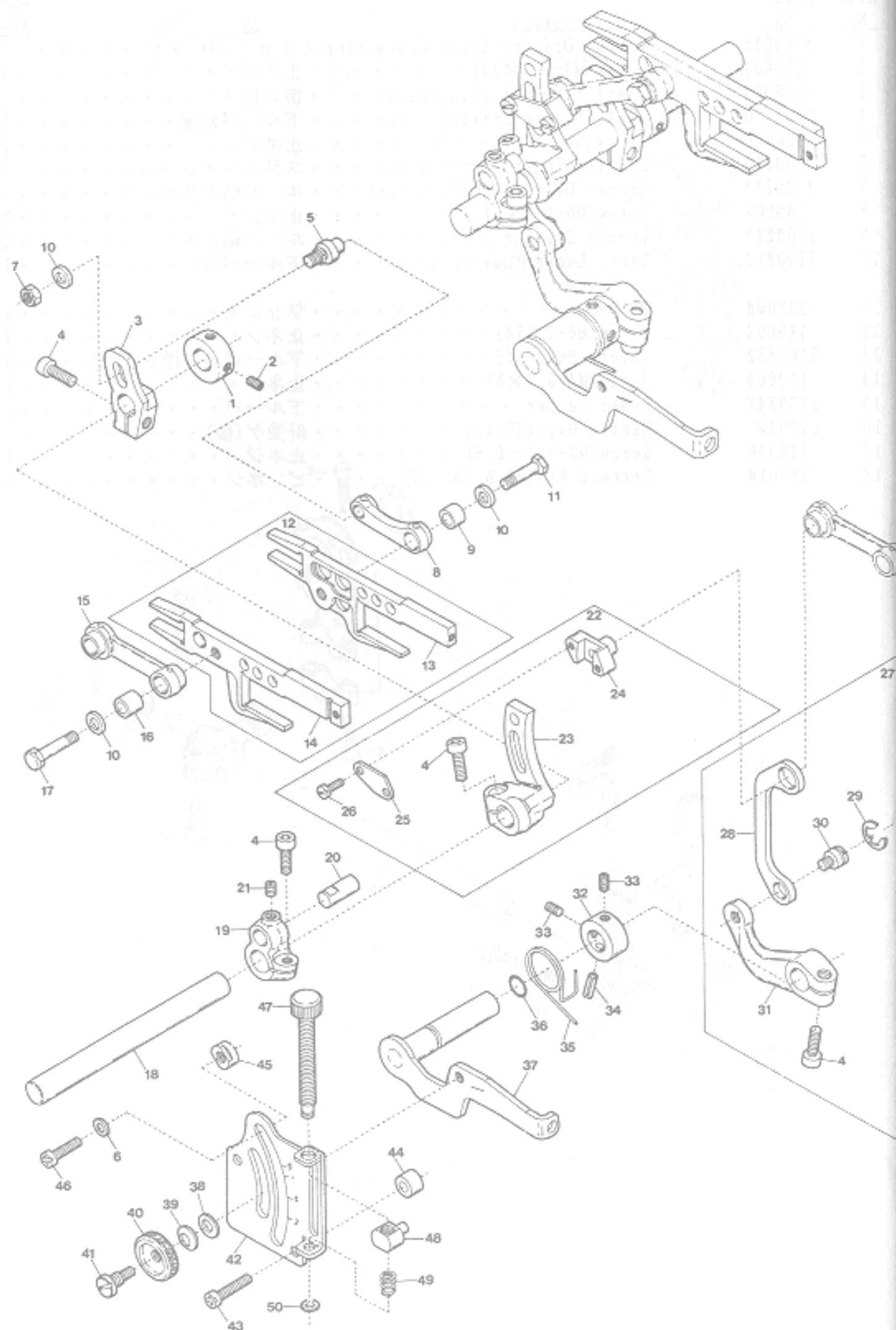
MISCELLANEOUS COVERS(1)

Ref.	Parts	Description	品名	1
No.	No.			Amt.
				Req.
1	2100006	Cloth Plate	クロスプレート	1
2	2100013	Cloth Plate(Lower)	クロスプレート(下)	1
3	2100014	Rubber Cushion	クロスプレート(下)埋メ座	1
4	001123	Washer	ワッシャ	5
5	000644	Spring Washer	スプリングワッシャ	3
6	110045	Screw(M4-0.7×12)	止ネジ	3
7	2100011	Cloth Plate Eccentric Bushing	エキセンブッシュ	1
8	160001	Screw(M4-0.7×4)	止ネジ	1
9	2100012	Collar(4×9×6mm)	カラー	1
10	003637	Screw(1/8-44×2.5)	止ネジ	1
11	2100008	Cloth Plate Spring	クロスプレートパネ	1
12	110012	Screw(M4-0.7×5)	止ネジ	4
13	100001	Lock Nut	ロックナット	1
14	110010	Stop Screw(M4-0.7×16)	ストップネジ	1
15	0020004	Oil Cap	オイルキャップ	1
16	0020005	O-ring(P28)	リング	1
17	2100053	Top Cover	上カバー	1
18	110016	Screw(M4-0.7×15)	止ネジ	6
19	2100054	Top Cover Gasket	上カバーパッキン	1
20	2100864	Oil Reservoir Gasket	油受ケパッキン	1
21	2100863	Oil Reservoir	油受ケ	1
22	006816	Screw(1/4-24×8)	止ネジ	4
23	0032879	Oil Reservoir Rubber Cushion(Black-colored)防振ゴム(黒色)		3
24	0033627	Oil Reservoir Rubber Cushion(Green-colored)防振ゴム(緑色)		1
25	330014	Seal Plug	詰栓	1
26	2100875	Oil Reservoir Positioning Bar	油受ケ固定棒	4
27	300004	Washer	ワッシャ	4
28	120017	Screw(M5-0.8×15)	止ネジ	6
29	0020137	Drain Hole Seal	パッキン	1
30	005075	Drain Hole Screw(3/8-24×8)	油抜キネジ	1
31	2100832	Rubber Cushion	油受ケ防振ゴム	1
32	2100004	Wind Guide Plate	風案内板	1
33	110013	Screw(M4-0.7×8)	止ネジ	2
34	300043	Washer	ワッシャ	2
35	2100833	Wind Guide Plate(Small)	風案内板(小)	1
36	2049401	Serial Number Plate	機板プレート	1
37	000726	River	止メ鋸	2
38	2100800	Machine Frame	フレーム	1



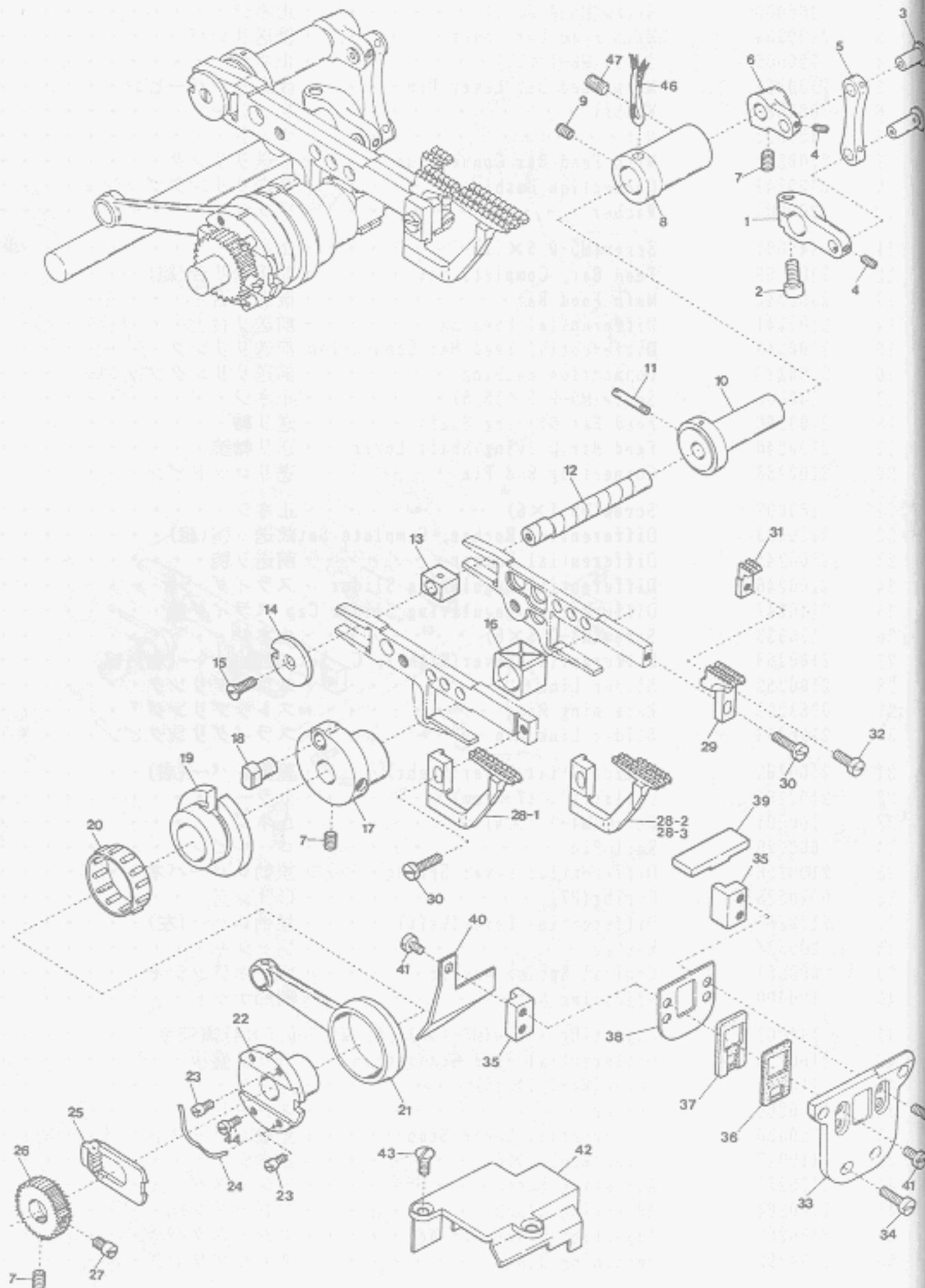
LOWER LOOPER DRIVING MECHANISM

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	2100215	Looper Driving Lever Connecting Rod	ルーパロッド	1
2	120001	Screw(M4-0.7×14)	止ネジ	4
3	2100088	Connecting Rod Swing-proof	振レ止メ	1
4	2100210	Lower Looper Driving Lever	下ルーパ軸腕	1
5	120006	Screw(M6-1×12)	止ネジ	1
6	2100902	Driving Shaft Thrust Ring	スラストプレート	1
7	2100273	Looper Driving Shaft Collar	ルーパ軸カラー	1
8	160003	Screw(M5-0.8×5)	止ネジ	3
9	2100219	Looper Driving Shaft	ルーパ軸	1
10	2100211	Lower Looper Holder Arm	下ルーパ台	1
11	300008	Washer	ワッシャ	1
12	140002	Screw(M6-1×14)	止ネジ	1
13	2100852	Thread Pull-off	下ルーパ台糸繰り	1
14	110009	Screw(M4-0.7×8)	止ネジ	1
15	2109347	Lower Looper	下ルーパ	1
16	2109201	Needle Guard(Rear)	針受ケ(後)	1
17	110036	Screw(M3-0.5×6.5)	止ネジ	1
18	180014	Screwed Pin(M3-0.5×4.5)	ピンネジ	1



FEED DRIVING CONTROL MECHANISM

Ref.	Parts	Description	品名	11
No.	No.			Amt. Req.
1	2100161	Collar (10×19×9mm)	カラー	1
2	160003	Screw (M5-0.8×5)	止ネジ	2
3	2100250	Main Feed Bar Lever	後送りレバー	1
4	120006	Screw (M6-1×12)	止ネジ	4
5	2100251	Main Feed Bar Lever Pin	後送りレバーピン	1
6	000669	Washer	ワッシャー	2
7	100002	Nut	ナット	1
8	2100248	Main Feed Bar Connection	後送りリンク	1
9	2100249	Connection Bushing	後送りリンクブッシュ	1
10	300000	Washer	ワッシャー	3
11	140001	Screw (M5-0.5×12)	止ネジ	1
12	2100266	Feed Bar, Complete Set	前後送り台(組)	1
13	2100242	Main Feed Bar	後送り台	1
14	2100241	Differential Feed Bar	前送り台	1
15	2100243	Differential Feed Bar Connection	前送りリンク	1
16	2100244	Connection Bushing	前送りリンクブッシュ	1
17	140000	Screw (M5-0.5×15.5)	止ネジ	1
18	2100260	Feed Bar Driving Shaft	送り軸	1
19	2100240	Feed Bar Driving Shaft Lever	送り軸腕	1
20	2100288	Connecting Rod Pin	送りロッドピン	1
21	160007	Screw (M6-1×6)	止ネジ	1
22	2100033	Differential Rocker, Complete Set	前送り腕(組)	1
23	2100245	Differential Rocker	前送り腕	1
24	2100246	Differential Regulating Slider	スライダ	1
25	2100247	Differential Regulating Slider Cap	スライダ蓋	1
26	110033	Screw (M3-0.5×6)	止ネジ	2
27	2100269	Differential Lever (Right), C. Set	差動レバー(右)(組)	1
28	2100252	Slider Link	スライダリンク	1
29	0068202	Retaining Ring	ストップリング	1
30	2100253	Slider Link Pin	スライダリンクピン	1
31	2100262	Differential Lever (Right)	差動レバー(右)	1
32	2100267	Collar (10×17×8mm)	カラー	1
33	160001	Screw (M4-0.7×4)	止ネジ	2
34	000690	Roll Pin	ロールピン	1
35	2100256	Differential Lever Spring	差動レバーバネ	1
36	0020538	O-ring (P7)	Oリング	1
37	2100263	Differential Lever (Left)	差動レバー(左)	1
38	000528	Washer	ワッシャー	1
39	000561	Conical Spring Washer	皿バネワッシャー	1
40	100000	Adjusting Nut	調節ナット	1
41	190001	Adjusting Screw (M6-1×11.5, M4.5-0.5×4)	調節ネジ	1
42	2100258	Differential Feed Graduation	送り目盛板	1
43	110016	Screw (M4-0.7×15)	止ネジ	2
44	2100265	Spacer	スペーサ	2
45	0020350	Differential Lever Stop	差動レバーストップ	2
46	110017	Screw (M5-0.8×8)	止ネジ	2
47	2100257	Adjusting Screw	アジャスタ	1
48	2100264	Adjusting Block	アジャスタ駒	1
49	2100259	Adjusting Block Spring	アジャスタバネ	1
50	0034293	Retaining Ring	ストップリング	1

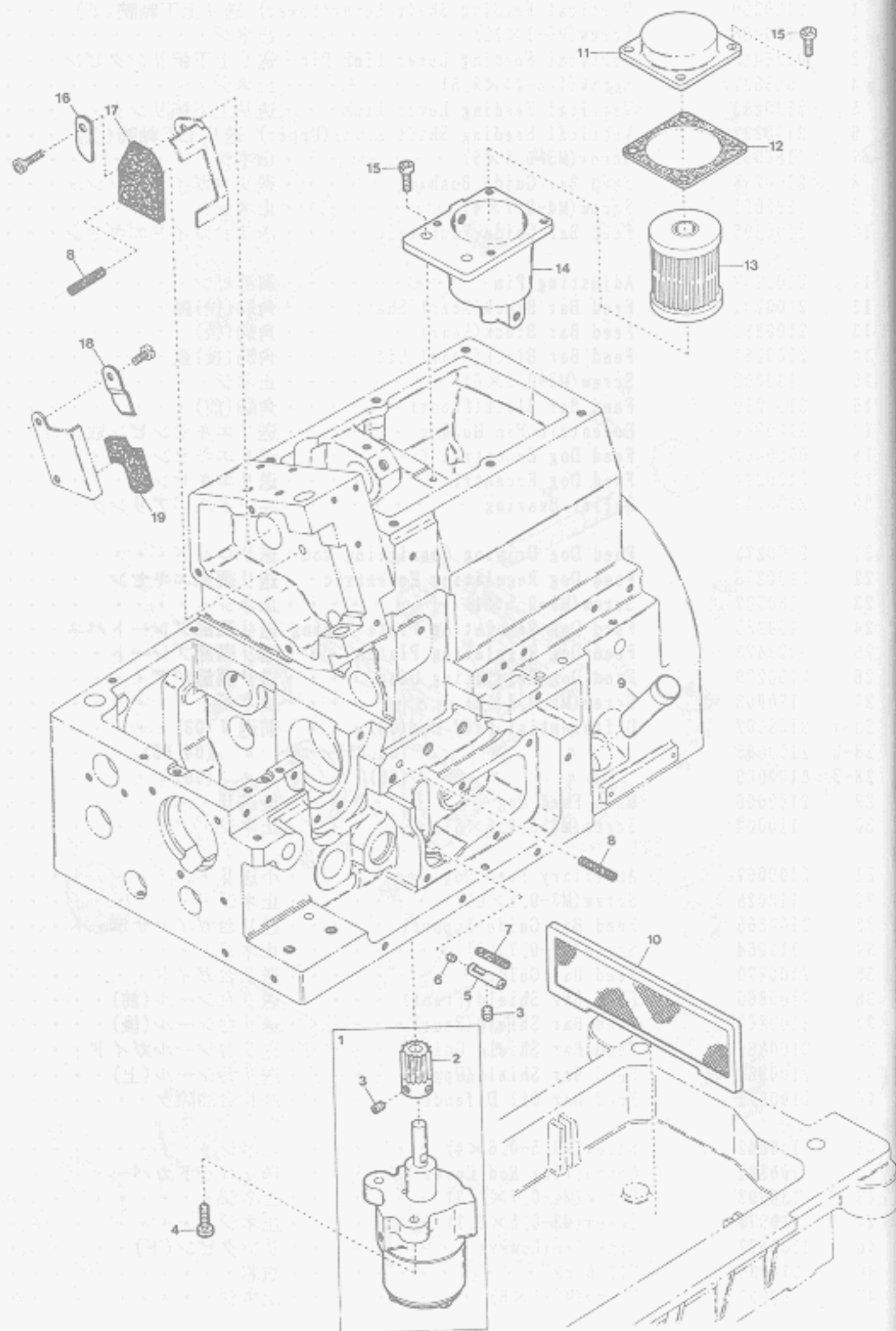


FEED DRIVING MECHANISM

送り機構

12

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	2100290	Vertical Feeding Shaft Lever(Lower)	送り上下軸腕(下)	1
2	120006	Screw(M6-1×12)	止ネジ	1
3	0026418	Vertical Feeding Lever Link Pin	送り上下腕リンクピン	1
4	003637	Screw(1/8-44×2.5)	止ネジ	4
5	2100293	Vertical Feeding Lever Link	送り上下腕リンク	1
6	2100292	Vertical Feeding Shaft Lever(Upper)	送り上下軸腕(上)	1
7	160003	Screw(M5-0.8×5)	止ネジ	4
8	2100298	Feed Bar Guide Bushing	送り台ガイドブッシュ	1
9	160001	Screw(M4-0.7×4)	止ネジ	1
10	2100295	Feed Bar Guide Eccentric	送り台ガイドエキセン	1
11	2100297	Adjusting Pin	調節ピン	1
12	2100291	Feed Bar Block(Rear) Shaft	角駒(後)軸	1
13	2100283	Feed Bar Block(Rear)	角駒(後)	1
14	2100281	Feed Bar Block(Rear) Lid	角駒(後)蓋	1
15	130002	Screw(M3-0.5×6)	止ネジ	1
16	2100280	Feed Bar Block(Front)	角駒(前)	1
17	2100284	Eccentric Pin Holder	送リエキセンピン取付台	1
18	0020401	Feed Dog Eccentric Pin	送リエキセンピン	1
19	2100277	Feed Dog Eccentric	送リエキセン	1
20	2100278	Roller Bearing	ニードルベアリング	1
21	2100275	Feed Dog Driving Connecting Rod	送りロッド	1
22	2100276	Feed Dog Regulating Eccentric	送り調節エキセン	1
23	180002	Screw(M3-0.5×4)	止ネジ	2
24	2100289	Feed Dog Regulating Plate Spring	送り調節プレートバネ	1
25	0023473	Feed Dog Regulating Plate	送り調節プレート	1
26	2100279	Feed Dog Regulating Gear	送り調節ギア	1
27	180003	Screw(M5-0.8×8)	止ネジ	1
28-1	2109007	Differential Feed Dog(03)	前送り(03)	1
28-2	2109005	" " (04, 05)	" (04, 05)	1
28-3	2109009	" " (06)	" (06)	1
29	2109006	Main Feed Dog	後送り	1
30	110004	Screw(M3.5-0.6×8)	止ネジ	5
31	2109067	Auxiliary Feed Dog	小送り	1
32	110026	Screw(M3-0.5×6)	止ネジ	1
33	2100865	Feed Bar Guide Support	送り台ガイドサポート	1
34	110064	Screw(M4-0.7×8)	止ネジ	4
35	2100870	Feed Bar Guide	送り台ガイド	2
36	2100866	Feed Bar Shield(Front)	送り台シール(前)	1
37	2100867	Feed Bar Shield(Rear)	送り台シール(後)	1
38	2100869	Feed Bar Shield Guide	送り台シールガイド	1
39	2100868	Feed Bar Shield(Upper)	送り台シール(上)	1
40	2100871	Feed Bar Oil Defender	送り台油除ケ	1
41	110042	Screw(M3.5-0.6×4)	止ネジ	2
42	2100301	Connecting Rod Cover	送りロッドカバー	1
43	130003	Screw(M4-0.7×7.3)	止ネジ	2
44	110070	Screw(M3-0.5×6.3)	止ネジ	1
45	2100877	Link Pin(Lower)	リンクピン(下)	1
46	310029	Oil Wick	油芯	1
47	160007	Screw(M6-1×6)	止ネジ	1



LUBRICATING MECHANISM(1)

Ref. Parts

No. No.

1	2100935
2	2100363
3	160001
4	110016
5	2100893
6	000456
7	310064
8	310023
9	2100032
10	2100383
11	2100315
12	2100920
13	3100345
14	2100314
15	110013
16	2100255
17	2100142
18	2100524
19	2100523

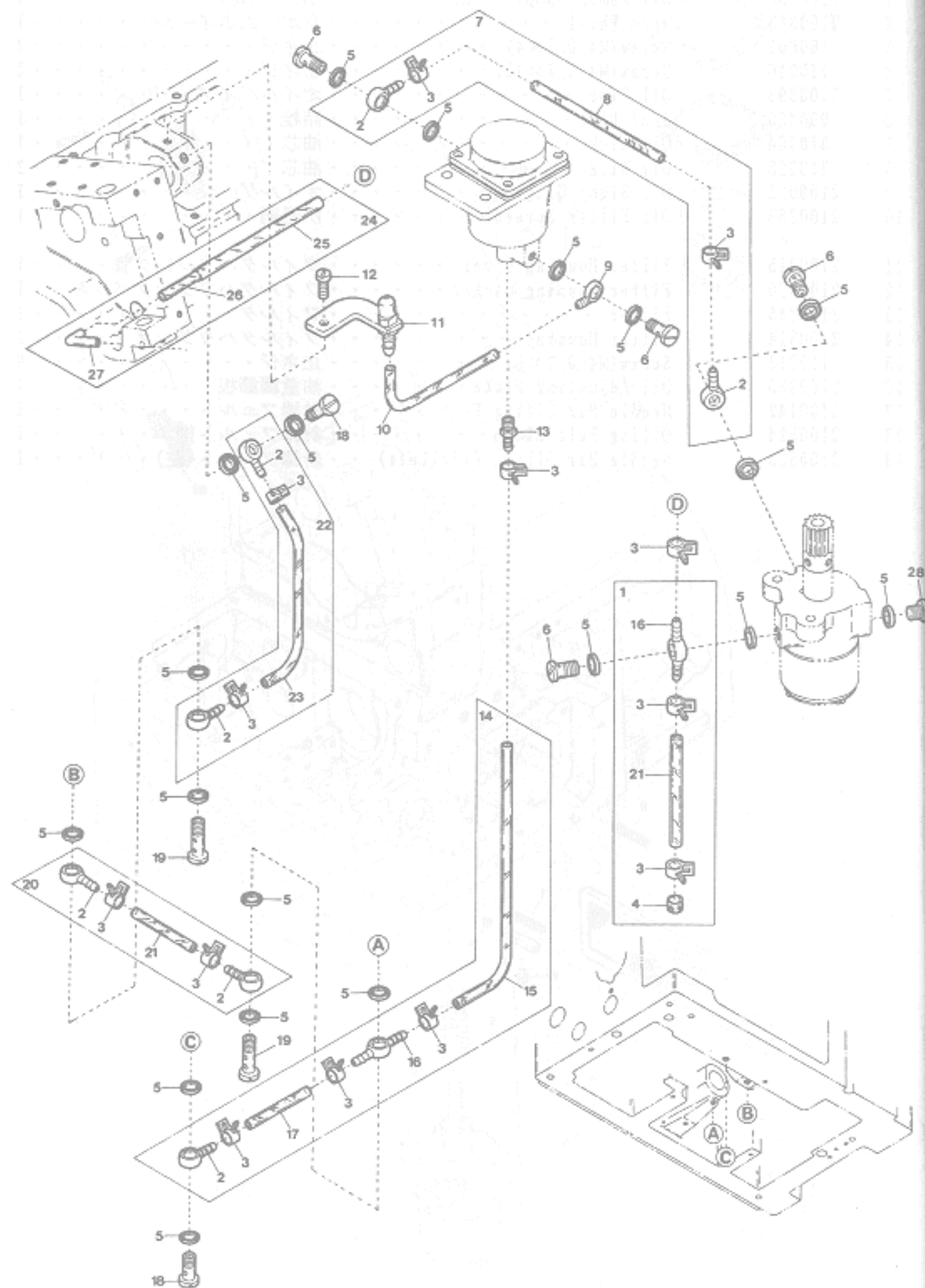
Description

Oil Pump, Complete Set	ポンプ(組)	1
Worm Wheel	ウォームホイール	1
Screw(M4-0.7×4)	止ネジ	3
Screw(M4-0.7×15)	止ネジ	2
Oil Pipe	オイルパイプ	1
Seal Plug	詰栓	1
Oil Wick	油芯	1
Oil Wick	油芯	2
Oil Sight Gauge	オイルゲージ	1
Oil Filter Screen	濾過網	1
Filter Housing Cover	フィルタハウジング蓋	1
Filter Housing Gasket	フィルタハウジングパッキン	1
Filter	フィルタ	1
Filter Housing	フィルタハウジング	1
Screw(M4-0.7×8)	止ネジ	6
Oil Adjusting Plate	油量調節板	1
Needle Bar Oiling Felt	針棒フェルト	1
Oiling Felt Clamp	針棒フェルト押エ	1
Needle Bar Oiling Felt(Left)	針棒フェルト(左)	1

給油機構(1)

Amt.

Req.

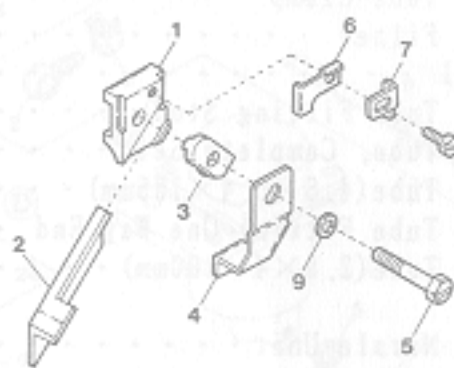


LUBRICATING MECHANISM(2)

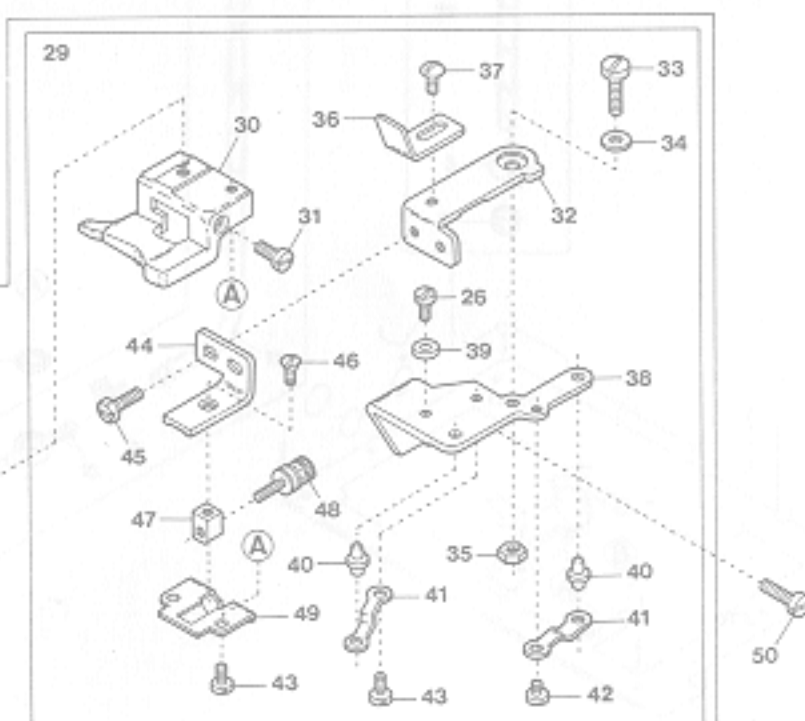
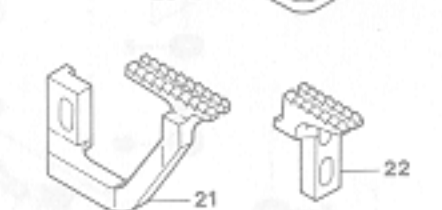
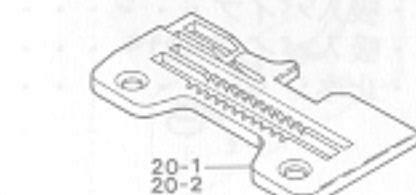
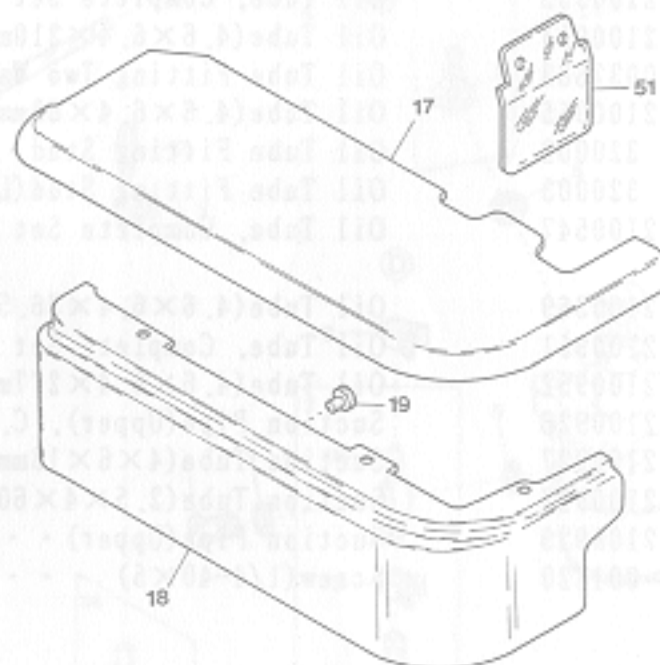
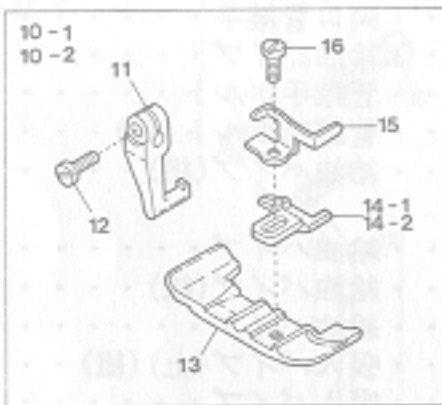
Ref. No.	Parts No.	Description	品名	Amt. Req.
1	2100958	Suction Tube, C. Set	吸入パイプ(組)	1
2	0037669	Oil Tube Fitting One Way End	片口管継手	7
3	0031831	Oil Tube Clamp	緊束環	12
4	2100957	Oil Filter	濾過網	1
5	000567	Seal	パッキン	19
6	320000	Oil Tube Fitting Stud	管継手ボルト	4
7	2100930	Oil Tube, Complete Set	給油パイプ(組)	1
8	2100931	Oil Tube(4.6×6.4×155mm)	給油パイプ	1
9	320001	Oil Tube Fitting One Way End	片口管継手	1
10	2100325	Oil Tube(2.5×4×100mm)	給油パイプ	1
11	2100590	Oil Nozzle Unit	給油ノズル(組)	1
12	110012	Screw(M4-0.7×5)	止ネジ	1
13	009909	Oil Tube Joint	パイプ継手	1
14	2100953	Oil Tube, Complete Set	給油パイプ(組)	1
15	2100954	Oil Tube(4.6×6.4×210mm)	給油パイプ	1
16	0037668	Oil Tube Fitting Two Way	両口管継手	2
17	2100955	Oil Tube(4.6×6.4×68mm)	給油パイプ	1
18	320002	Oil Tube Fitting Stud	管継手ボルト	2
19	320003	Oil Tube Fitting Stud(Long)	管継手ボルト(長)	2
20	2100547	Oil Tube, Complete Set	給油パイプ(組)	1
21	2100369	Oil Tube(4.6×6.4×36.5mm)	給油パイプ	2
22	2100951	Oil Tube, Complete Set	給油パイプ(組)	1
23	2100952	Oil Tube(4.6×6.4×277mm)	給油パイプ	1
24	2100926	Suction Pipe(Upper), C. Set	吸入パイプ(上)(組)	1
25	2100927	Suction Tube(4×6×18mm)	吸入パイプ	1
26	2100928	Suction Tube(2.5×4×60mm)	吸入パイプ	1
27	2100929	Suction Pipe(Upper)	吸入パイプ(上)	1
28	001820	Screw(1/4-40×5)	止ネジ	1

給油機構(2)

UPPER KNIFE(Angled Type)

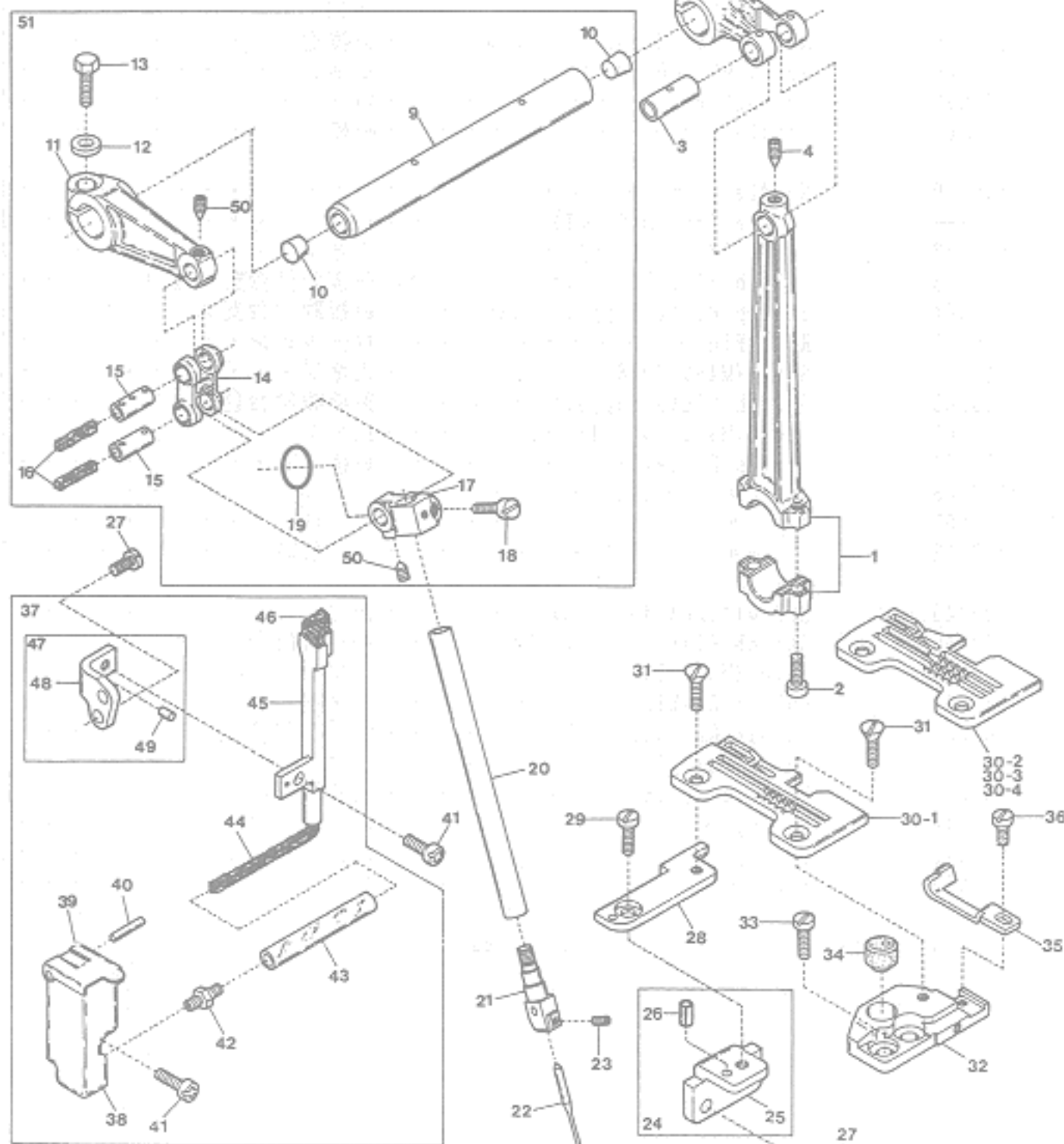
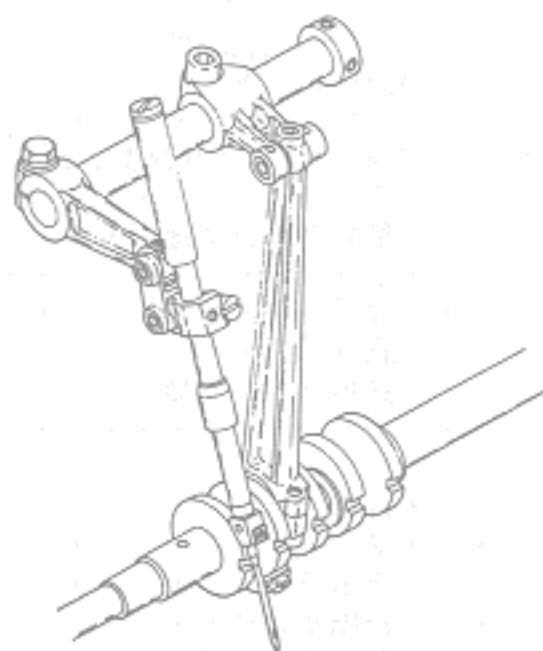


AZ8000H-A



Ref. No.	Parts No.	Description	品名	Amt. Req.
1	2100385	Upper Knife Holder	上メスホルダ(角)	1
2	0020491	Upper Knife	上メス	1
3	2101435	Upper Knife Clamp	上メス押エ	1
4	2100354	Upper Knife Chip Guard	切屑押シ	1
5	140012	Screw(M4-0.7×18.5)	止ネジ	1
6	2100349	Upper Knife Clamp Plate	上メス押エ受ケ	1
7	2100353	Upper Knife Stop	上メスストッパ	1
8	110038	Screw(M2.5-0.45×4.5)	止ネジ	1
9	000665	Washer	ワッシャ	1
10-1	2107031	Presser Foot, Complete Set(03)	押エ(組)	1
10-2	2107032	" " (04)	"	1
11	0024100	Presser Foot Hinge	押エヒンジ	1
12	004351	Screw(9/64-40×7)	止ネジ	1
13	2107030	Presser Foot(Lower)	押エ(下)	1
14-1	2107000	Presser Foot Stitch Tongue(03)	爪	1
14-2	2107004	" " (04)	"	1
15	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
16	004131	Screw(1/8-44×6)	止ネジ	1
17	2100050	Cloth Plate	クロスプレート	1
18	2100051	Cloth Plate(Lower)	クロスプレート(下)	1
19	2100052	Rubber Cushion	クロスプレート(下)埋メ座	1
20-1	2108001	Stitch Plate(03)	針板	1
20-2	2108000	" (04)	"	1
21	2109000	Differential Feed Dog	前送り	1
22	2109001	Main Feed Dog	後送り	1
23	2101027	Blind Hemming Guide, Complete Set	裾引定規(組)	1
24	2101026	Overhanging Guide Hinge, Complete Set	定規(組)	1
25	0034867	Hemming Positioner	裾引幅調節片	1
26	005036	Screw(1/8-44×5.6)	止ネジ	2
27	000533	Washer	ワッシャ	1
28	007006	Screw(9/64-40×4)	止ネジ	1
29	2101021	Blind-Hemming Edge Guide, Complete Set	裾引定規台(組)	1
30	2101020	Blind-Hemming Edge Guide	裾引定規台	1
31	009624	Screw(1/8-44×5.3)	止ネジ	1
32	0022445	Swing-out Lever	スイングアウトレバー	1
33	004150	Screw(11/64-40×5.2)	止ネジ	1
34	000172	Conical Spring Washer	皿バネワッシャ	1
35	000334	Nut	ナット	1
36	0022446	Overhanging Guide Hinge Stop	定規ストッパ	1
37	001330	Screw(9/64-40×3.8)	止ネジ	1
38	0022447	Swing-out Lever Holder	スイングアウトレバー取付台	1
39	0022448	Swing-out Lever Stop	スイングアウトレバーストッパ	1
40	0022435	Edge Guide Positioning Pin	定規固定ピン	2

※ Ref. No. 41 to 51 See the following page.



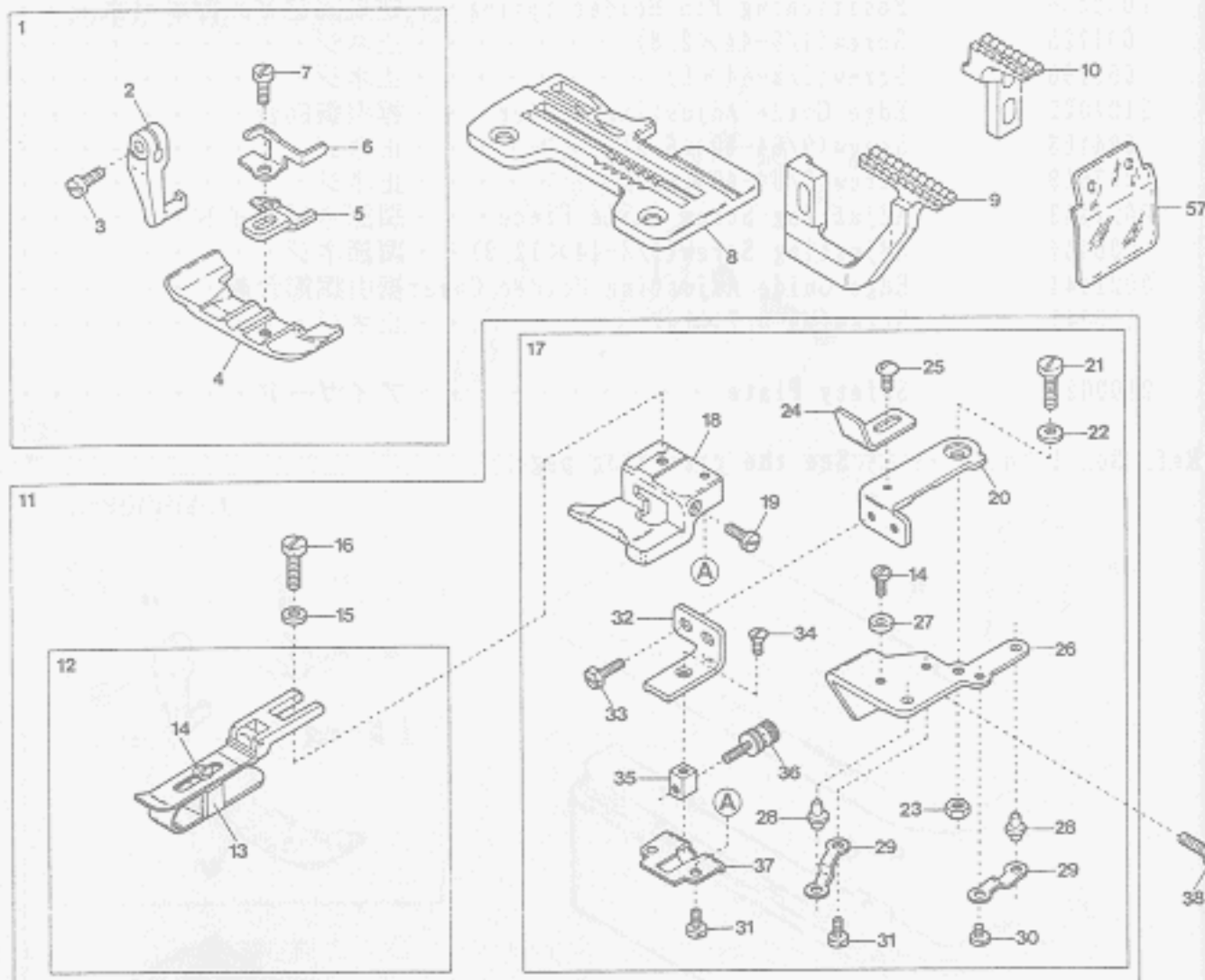
NEEDLE BAR DRIVING MECHANISM

針棒機構

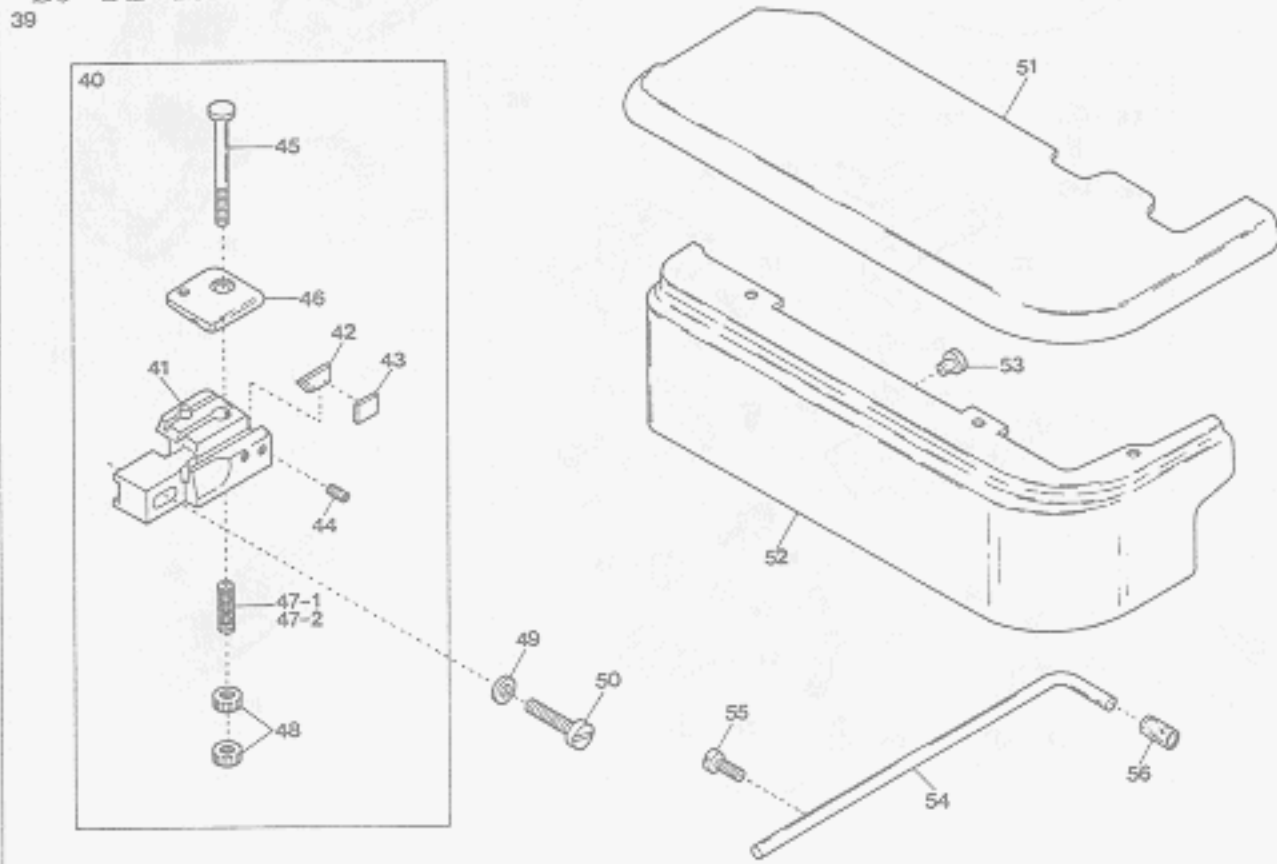
Ref. No.	Parts No.	Description	品名	Amt. Req.
41	110013	Screw(M4-0.7×8)	止ネジ	2
42	009909	Tube Joint	パイプ継手	1
43	2100152	Oil Tube(70mm)	給油パイプ(70mm)	1
44	310005	Oil Wick	油芯	1
45	2100533	HR Felt Holder	HRフェルト受ケ	1
46	310001	HR Felt	HRフェルト	1
47	2100535	HR Felt Holder Bracket, C. Set	HR取付台(組)	1
48	2100536	HR Felt Holder Bracket	HR取付台	1
49	000393	Roll Pin	ロールピン	1
50	160016	Screw(M4-0.7×4.5)	止ネジ	2
51	2100153	Needle Bar Crank Arm, C. Set	針棒クランク(組)	1

※ Ref. No. 1 to 40 See the preceding page.

AZ8000H-AM(1)



"B3" DEVICE

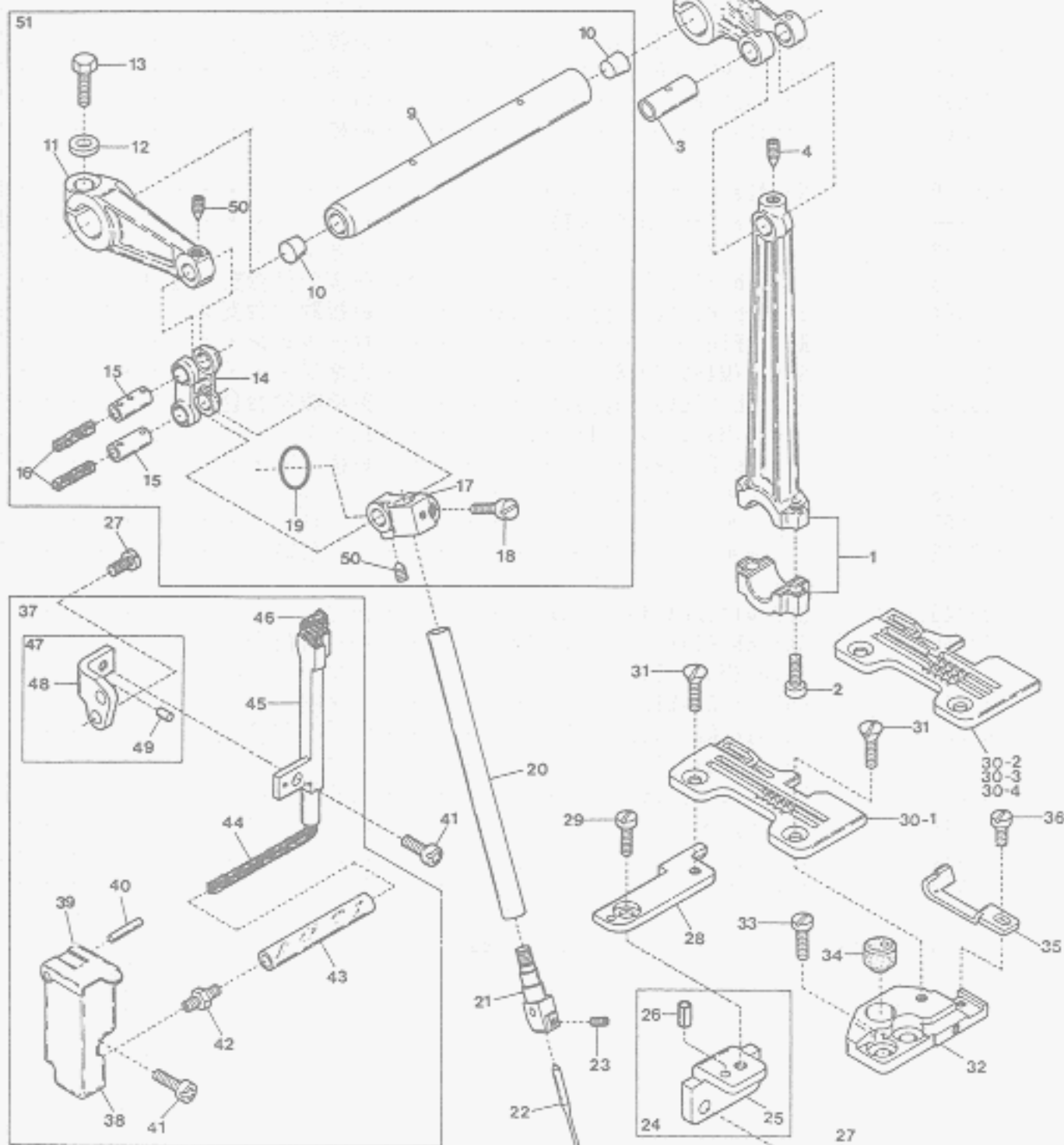
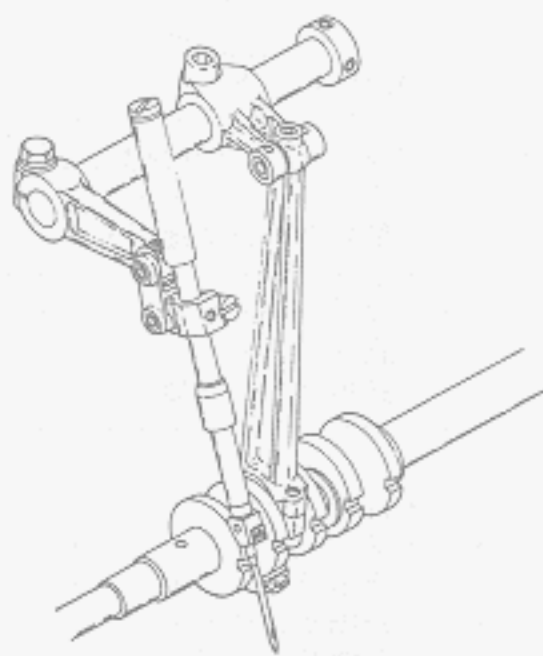


AZ8000H-AM EXCLUSIVE PARTS(1)

Ref. Parts

No.	No.	Description	品名	Amt.
1	2107032	Presser Foot, Complete Set(04)	押エ(組)	1
2	0024100	Presser Foot Hinge	押エヒンジ	1
3	004351	Screw(9/64-40×7)	止ネジ	1
4	2107030	Presser Foot(Lower)	押エ(下)	1
5	2107004	Presser Foot Stitch Tongue(04)	爪	1
6	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
7	004131	Screw(1/8-44×6)	止ネジ	1
8	2108032	Stitch Plate(04)	針板	1
9	2109000	Differential Feed Dog	前送り	1
10	2109001	Main Feed Dog	後送り	1
11	2101027	Blind-Hemming Guide, Complete Set	裾引定規(組)	1
12	2101026	Overhanging Guide Hinge, Complete Set	定規(組)	1
13	0034867	Hemming Positioner	裾引幅調節片	1
14	005036	Screw(1/8-44×5.6)	止ネジ	2
15	000533	Washer	ワッシャ	1
16	007006	Screw(9/64-40×4)	止ネジ	1
17	2101021	Blind-Hemming Edge Guide, Complete Set	裾引定規台(組)	1
18	2101020	Blind-Hemming Edge Guide	裾引定規台	1
19	009624	Screw(1/8-44×5.3)	止ネジ	1
20	0022445	Swing-out Lever	スイングアウトレバー	1
21	004150	Screw(11/64-40×5.2)	止ネジ	1
22	000172	Conical Spring Washer	皿バネワッシャ	1
23	000334	Nut	ナット	1
24	0022446	Overhanging Guide Hinge Stop	定規ストッパ	1
25	001330	Screw(9/64-40×3.8)	止ネジ	1
26	0022447	Swing-out Lever Holder	スイングアウトレバー取付台	1
27	0022448	Swing-out Lever Stop	スイングアウトレバーストッパ	1
28	0022435	Edge Guide Positioning Pin	定規固定ピン	2
29	0022436	Positioning Pin Holder Spring	定規固定ピン押エバネ	2
30	001225	Screw(1/8-44×2.8)	止ネジ	1
31	001196	Screw(1/8-44×6)	止ネジ	3
32	2101022	Edge Guide Adjusting Holder	裾引調節台	1
33	004106	Screw(9/64-40×6.5)	止ネジ	2
34	007619	Screw(9/64-40×6.3)	止ネジ	1
35	0022443	Adjusting Screw Guide Piece	調節ネジガイド	1
36	006444	Adjusting Screw(1/8-44×12.9)	調節ネジ	1
37	0022444	Edge Guide Adjusting Holder Cover	裾引調節台蓋	1
38	110047	Screw(M4-0.7×10)	止ネジ	2
39	2109911	"B3" Device, Complete Set	"B3"装置(組)	1
40	2101133	Back Tuck Cutting Unit	空罫切り装置(組)	1

※ Ref. No. 41 to 57 See the following page.



針棒機構

NEEDLE BAR DRIVING MECHANISM

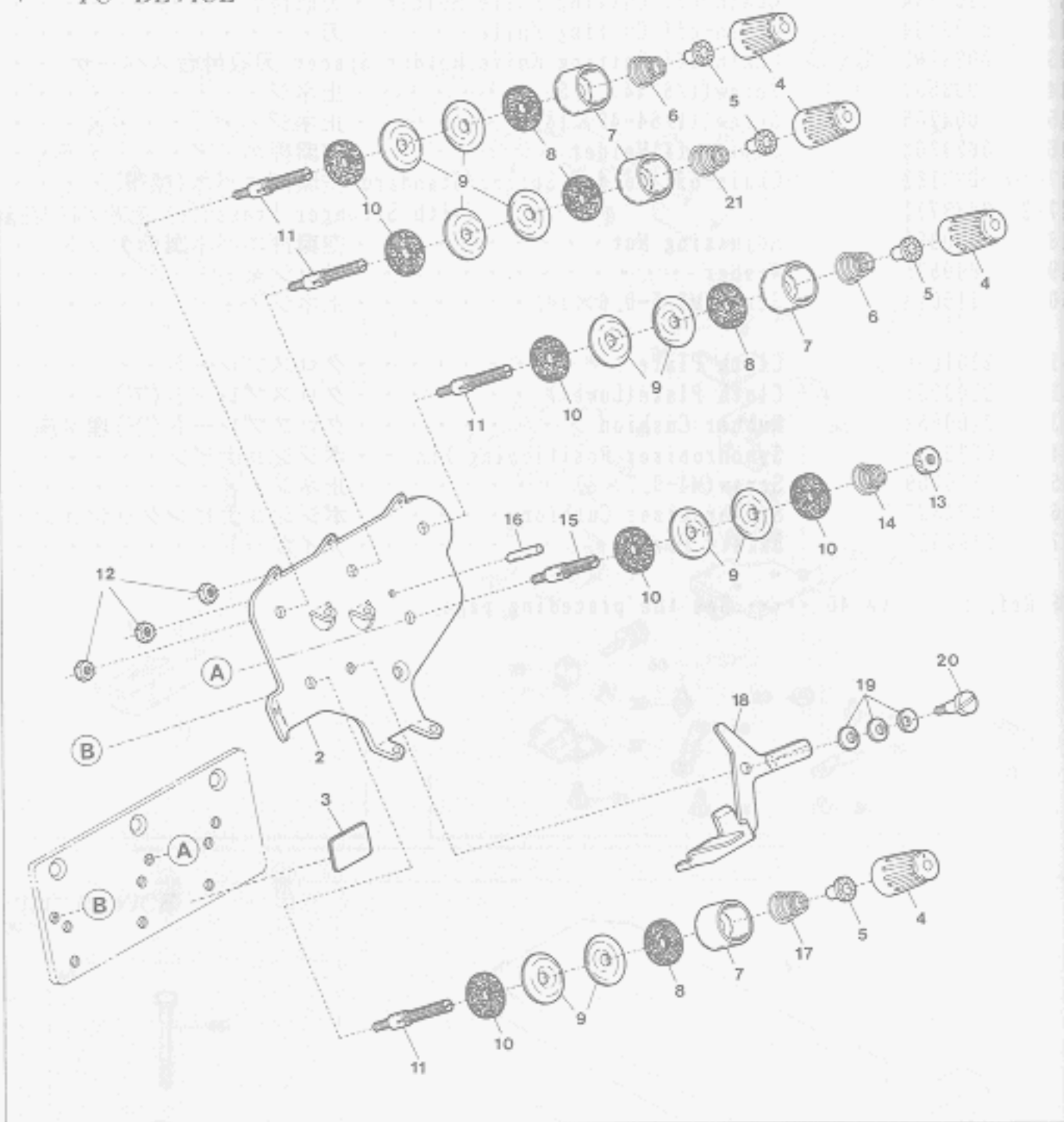
Ref. Parts

No.	No.	Description	品名	Amt.
41	110013	Screw(M4-0.7×8)	止ネジ	2
42	009909	Tube Joint	パイプ継手	1
43	2100152	Oil Tube(70mm)	給油パイプ(70mm)	1
44	310005	Oil Wick	油芯	1
45	2100533	HR Felt Holder	HRフェルト受ケ	1
46	310001	HR Felt	HRフェルト	1
47	2100535	HR Felt Holder Bracket, C. Set	HR取付台(組)	1
48	2100536	HR Felt Holder Bracket	HR取付台	1
49	000393	Roll Pin	ロールピン	1
50	160016	Screw(M4-0.7×4.5)	止ネジ	2
51	2100153	Needle Bar Crank Arm, C. Set	針棒クランク(組)	1

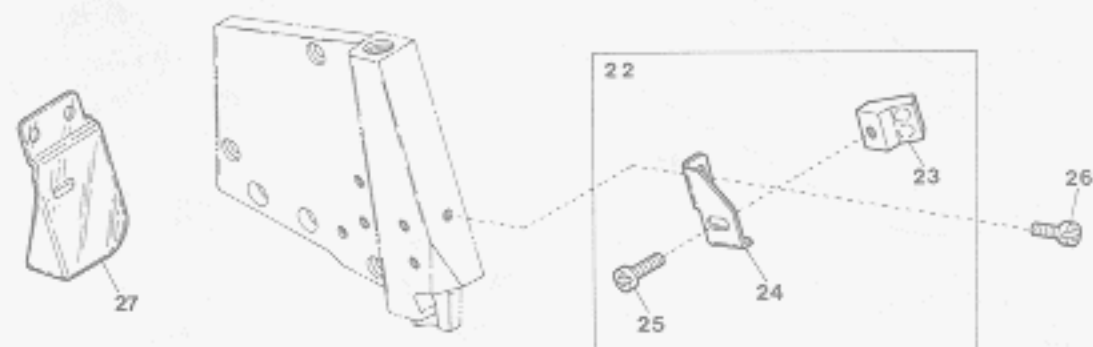
※ Ref. No. 1 to 40 See the preceding page.

AZ8000H-AM(2)

1 "TC" DEVICE



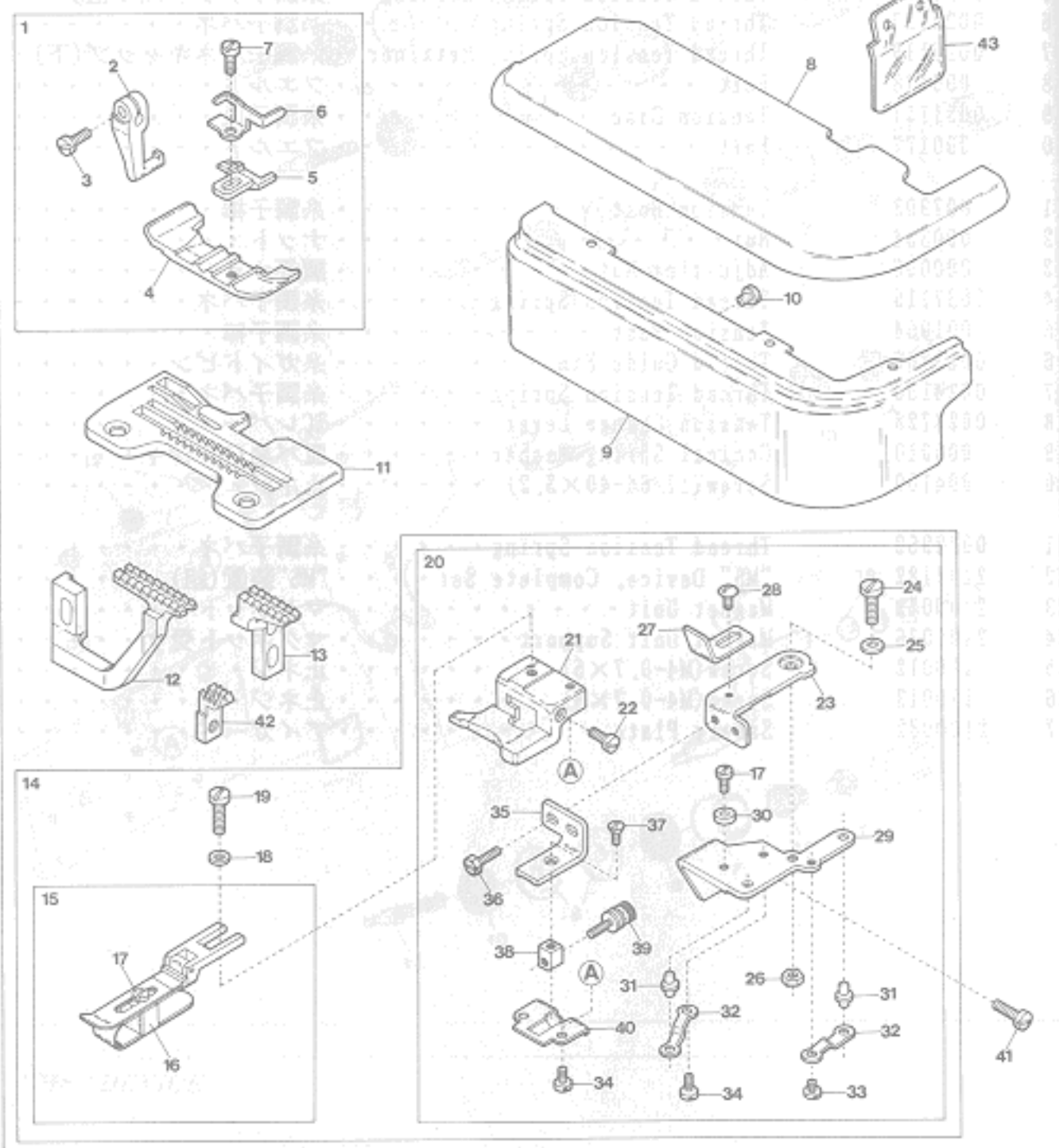
"MS" DEVICE



AZ8000H-AM EXCLUSIVE PARTS(2)

Ref. No.	Parts No.	Description	品名	17 Amt. Req.
1	0026467	Tension Change Device, C. Set	TC装置(組)	1
2	0026466	Thread Tension Disc Eyelet	調子台糸道	1
3	000622	Sticker	貼りマーク	1
4	0024084	Thread Tension Spring Cap	糸調子バネキャップ(上)	4
5	0024083	Thread Tension Spring Bushing	糸調子ナット回り止メ	4
6	0024157	Thread Tension Spring	糸調子バネ	2
7	0020118	Thread Tension Spring Retainer	糸調子バネキャップ(下)	4
8	000178	Felt	フェルト	4
9	0031111	Tension Disc	糸調子皿	10
10	000177	Felt	フェルト	6
11	007903	Tension Post	糸調子棒	4
12	000334	Nut	ナット	3
13	000056	Adjusting Nut	調節ナット	1
14	0037115	Thread Tension Spring	糸調子バネ	1
15	001904	Tension Post	糸調子棒	1
16	0023766	Thread Guide Pin	糸ガイドピン	1
17	0024156	Thread Tension Spring	糸調子バネ	1
18	0023728	Tension Change Lever	TCレバー	1
19	000010	Conical Spring Washer	皿バネワッシャ	3
20	004100	Screw(11/64-40×3.2)	止ネジ	1
21	0032952	Thread Tension Spring	糸調子バネ	1
22	2101182	"MS" Device, Complete Set	"MS"装置(組)	1
23	2100079	Magnet Unit	マグネット	1
24	2100076	Magnet Unit Support	マグネット受ケ	1
25	110012	Screw(M4-0.7×5)	止ネジ	1
26	110013	Screw(M4-0.7×8)	止ネジ	1
27	2100082	Safety Plate	アイガード	1

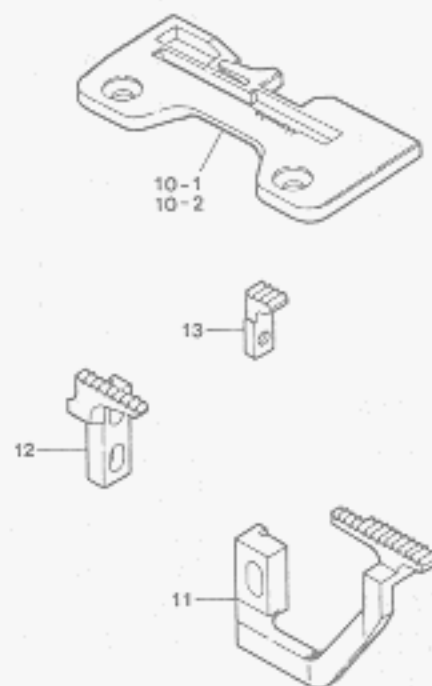
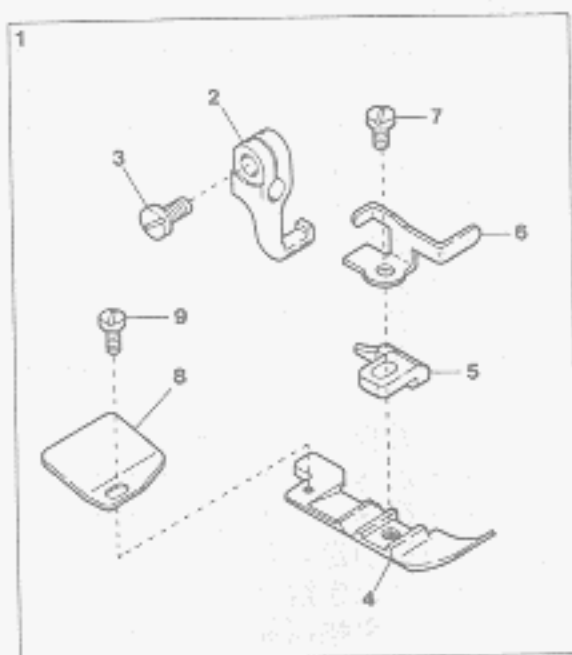
AZ8000H-A54



AZ8000H-A54 EXCLUSIVE PARTS

Ref. No.	Parts No.	Description	品名	Amt. Req.
1	2107032	Presser Foot, Complete Set(04)	押エ(組)	1
2	0024100	Presser Foot Hinge	押エヒンジ	1
3	004351	Screw(9/64-40×7)	止ネジ	1
4	2107030	Presser Foot(Lower)	押エ(下)	1
5	2107004	Presser Foot Stitch Tongue(04)	爪	1
6	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
7	004131	Screw(1/8-44×6)	止ネジ	1
8	2100050	Cloth Plate	クロスプレート	1
9	2100051	Cloth Plate(Lower)	クロスプレート(下)	1
10	2100052	Rubber Cushion	クロスプレート(下)埋メ座	1
11	2108100	Stitch Plate(04)	針板	1
12	2109000	Differential Feed Dog	前送り	1
13	2109001	Main Feed Dog	後送り	1
14	2101027	Blind Hemming Guide, Complete Set	裾引定規(組)	1
15	2101026	Overhanging Guide Hinge, Complete Set	定規(組)	1
16	0034867	Hemming Positioner	裾引幅調節片	1
17	005036	Screw(1/8-44×5.6)	止ネジ	2
18	000533	Washer	ワッシャ	1
19	007006	Screw(9/64-40×4)	止ネジ	1
20	2101021	Blind-Hemming Edge Guide, Complete Set	裾引定規台(組)	1
21	2101020	Blind-Hemming Edge Guide	裾引定規台	1
22	009624	Screw(1/8-44×5.3)	止ネジ	1
23	0022445	Swing-out Lever	スイングアウトレバー	1
24	004150	Screw(11/64-40×5.2)	止ネジ	1
25	000172	Conical Spring Washer	皿バネワッシャ	1
26	000334	Nut	ナット	1
27	0022446	Overhanging Guide Hing Stop	定規ストッパ	1
28	001330	Screw(9/64-40×3.8)	止ネジ	1
29	0022447	Swing-out Lever Holder	スイングアウトレバー取付台	1
30	0022448	Swing-out Lever Stop	スイングアウトレバーストッパ	1
31	0022435	Edge Guide Positioning Pin	定規固定ピン	2
32	0022436	Positioning Pin Holder Spring	定規固定ピン押エバネ	2
33	001225	Screw(1/8-44×2.8)	止ネジ	1
34	001196	Screw(1/8-44×6)	止ネジ	3
35	2101022	Edge Guide Adjusting Holder	裾引調節台	1
36	004106	Screw(9/64-40×6.5)	止ネジ	2
37	007619	Screw(9/64-40×6.3)	止ネジ	1
38	0022443	Adjusting Screw Guide Piece	調節ネジガイド	1
39	006444	Adjusting Screw(1/8-44×12.9)	調節ネジ	1
40	0022444	Edge Guide Adjusting Holder Cover	裾引調節台蓋	1
41	110047	Screw(M4-0.7×10)	止ネジ	2
42	2109052	Auxiliary Feed Dog	小送り	1
43	2100027	Safety Plate	アイガード	1

AZ8001H-A



AZ8001H-A EXCLUSIVE PARTS

Ref. Parts

No. No.

1 2107027

2 0024100

3 004351

4 2107028

5 2107029

6 2107162

7 005036

8 0038831

9 004237

10-1 2108093

10-2 2108094

11 2106100

12 2109013

13 2106101

Description

Presser Foot, Complete Set (03, 04) 押エ(組) 1

Presser Foot Hinge 押エヒンジ 1

Screw (9/64-40x7) 止ネジ 1

Presser Foot (Lower) 押エ(下) 1

Presser Foot Stitch Tongue (04) 爪 1

Presser Foot Hinge Spring 押エヒンジバネ 1

Screw (1/8-44x5.6) 止ネジ 1

Presser Foot Chain Shield 空糸押エ 1

Screw (3/32-56x2.6) 止ネジ 1

Stitch Plate (03) 針板 1

" (04) " 1

Differential Feed Dog 前送り 1

Main Feed Dog 後送り 1

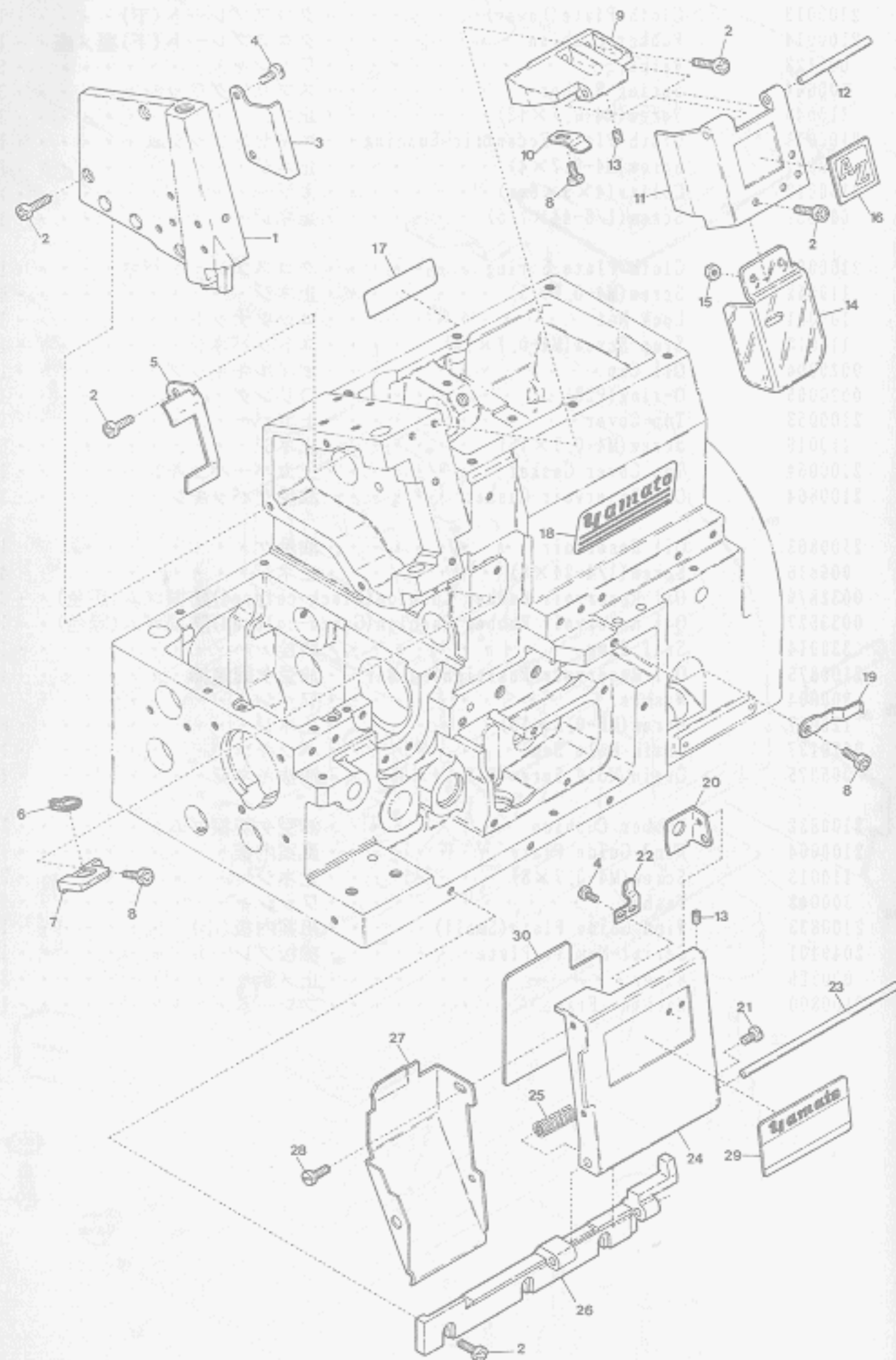
Auxiliary Feed Dog 小送り 1

サブモデル専用部品

19

Amt.

Req.



MISCELLANEOUS COVERS(2)

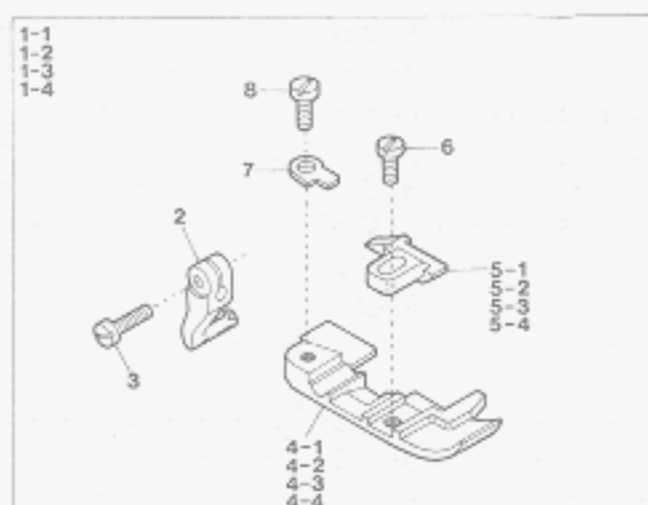
Ref. No.	Parts No.	Description	品名	Amt. Req.
1	2100028	Side Cover	側面カバー	1
2	110013	Screw(M4-0.7×8)	止ネジ	11
3	2100049	Needle Bar Cover(Left)	針棒カバー(左)	1
4	110054	Screw(M3-0.5×3.5)	止ネジ	4
5	2100048	Needle Bar Cover(Rear)	針棒カバー(後)	1
6	310066	Felt	フェルト	1
7	2100925	Needle Bar Oil Defender	針棒油受ケ	1
8	110012	Screw(M4-0.7×5)	止ネジ	3
9	2100018	Needle Thread Cover Hinge	針糸カバーヒンジ	1
10	2100019	Needle Thread Cover Hinge Spring	針糸カバーヒンジバネ	1
11	2100017	Needle Thread Cover	針糸カバー	1
12	2100020	Needle Thread Cover Hinge Pin	針糸カバーヒンジピン	1
13	003637	Screw(1/8-44×2.5)	止ネジ	3
14	2100081	Safety Plate	アイガード	1
15	100001	Nut	ナット	2
16	390000	"AZ" Mark(Green)	AZマーク(緑)	1
17	390070	Brand Name Plate(61mm)(Green)	銘板(緑)	1
18	390068	Brand Name Plate(92mm)(Green)	銘板(緑)	1
19	2100538	Front Cover Latch Spring	前開キカバーラッチバネ	1
20	0024446	Front Cover Hook	前開キカバーフック	1
21	001330	Screw(9/64-40×3.8)	止ネジ	1
22	2100856	Front Cover Latch	前開キカバーラッチ	1
23	0020016	Front Cover Hinge Pin	前開キカバーヒンジピン	1
24	2100024	Front Cover(Right)	前開キカバー	1
25	0024095	Front Cover Hinge Spring	前開キカバーヒンジバネ	1
26	2100855	Front Cover Hinge	前開キカバーヒンジ	1
27	2100534	Chip Guard(Openable)	切屑落シ板	1
28	110003	Screw(M3.5-0.6×6)	止ネジ	2
29	2129420	Model Plate(Green)	型式板(緑)	1
30	----	Threading Chart(See the Table)	糸通シ図(下表参照)	1

(注) 型式板を御注文の際は機種名(ゲージ記号, 付帯装置含む)をお知らせ下さい。

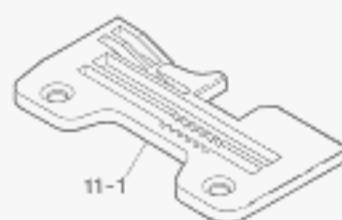
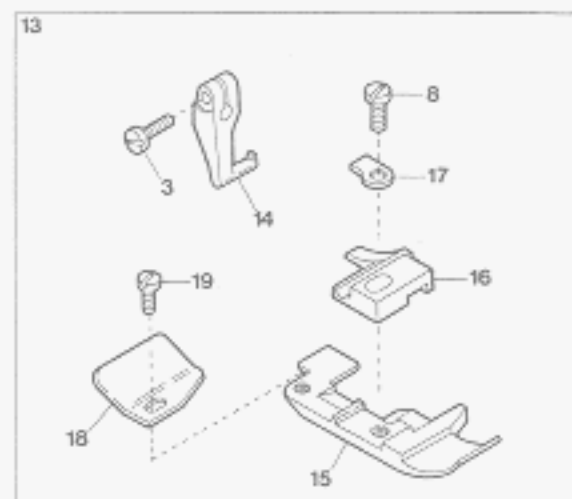
Note: Order for Model Plate must be accompanied by model designation(including symbols of gauge and devices).

Models	Parts No. Threading Chart	Models	Parts No. Threading Chart
AZ8000H-A	390612	AZ8037H-A	390637
8000H-AM	390616	8039H-A	390613
8001H-A	390612	8045H-A	390612
8003H-A	"	8046H-A	390613
8013H-A	390617	8000H-A/TC/CH20	390616
8015H-A	390612	8003H-A/BT13	390614
8016H-A	"	8003H-A/MU5	"
8017H-A	"	8003H-A/KR2	"
8019H-A	"	8020H-A/BT13	390615
8020H-A	390613	8020H-A/MU5	"
8021H-A	"	8020H-A/KR2	"
8023H-A	390618	8020H-A/UC	390621
8024H-A	390613	8032H-A/BT13	390615
8025H-A	"		
8032H-A	"		
8035H-A	"		

AZ8003H-A3



AZ8003H-A54



AZ8003H-A3, 8003H-A54 EXCLUSIVE PARTS

Ref. Parts

No. No.

1-1 2107350
1-2 2107351
1-3 2107352
1-4 2107353
2 0024420
3 004351
4-1 2107036
4-2 0024422
4-3 2107037
4-4 0024425
5-1 2107006
5-2 2107008
5-3 2107009
5-4 2107020
6 009730
7 0024421
8 005036
9 2109331
10 2109324

11-1 2108024
11-2 2108010
11-3 2108026
11-4 2108027
12 2109052
13 2107346
14 0024100
15 2107286
16 2107243
17 0021005
18 0034535
19 004237

Description

Presser Foot, Complete Set(03) ・押エ(組) 1
" " (04) ・" 1
" " (05) ・" 1
" " (06) ・" 1
Presser Foot Hinge 押エヒンジ 1
Screw(9/64-40×7) 止ネジ 1
Presser Foot(Lower) (03) 押エ(下) 1
" " (04) " 1
" " (05) " 1
" " (06) " 1
Presser Foot Stitch Tongue(03) ・爪 1
" " (04) ・" 1
" " (05) ・" 1
" " (06) ・" 1
Screw(1/8-44×5.3) 止ネジ 1
Presser Foot Hinge Spring 押エヒンジバネ 1
Screw(1/8-44×5.6) 止ネジ 1
Lower Looper(for Thick Thread) ・下ルーパー(太糸用) 1
Upper Looper(for Thick Thread) (#9~14) 上ルーパー(太糸) (#9~14) 1
Stitch Plate(03) (Extra) 針板(特注品) 1
" (04) " 1
" (05) (Extra) " (特注品) 1
" (06) " " " 1
Auxiliary Feed Dog 小送り 1
Presser Foot, Complete Set(04) ・押エ(組) 1
Presser Foot Hinge 押エヒンジ 1
Presser Foot(Lower) 押エ(下) 1
Presser Foot Stitch Tongue(04) ・爪 1
Presser Foot Hinge Spring 押エヒンジバネ 1
Presser Foot Chain Shield 空糸押エ 1
Screw(3/32-56×2.6) 止ネジ 1

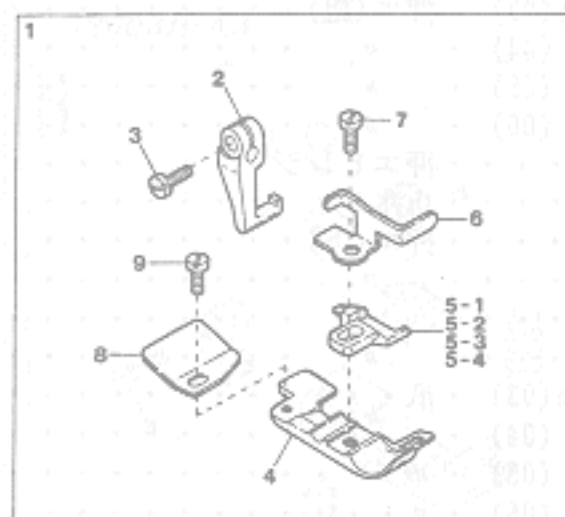
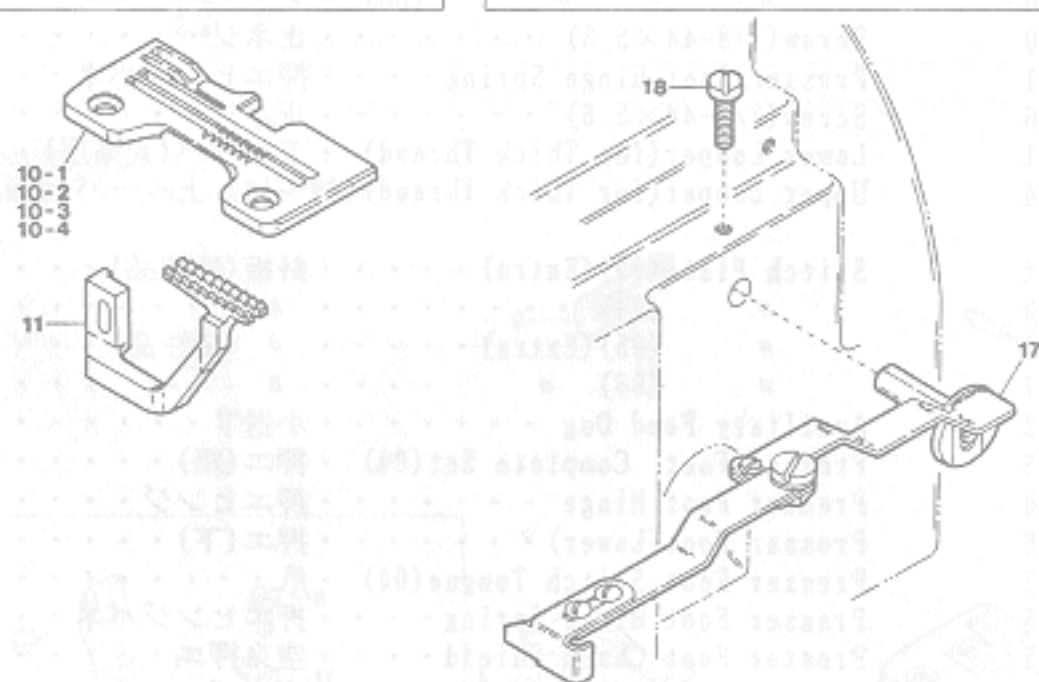
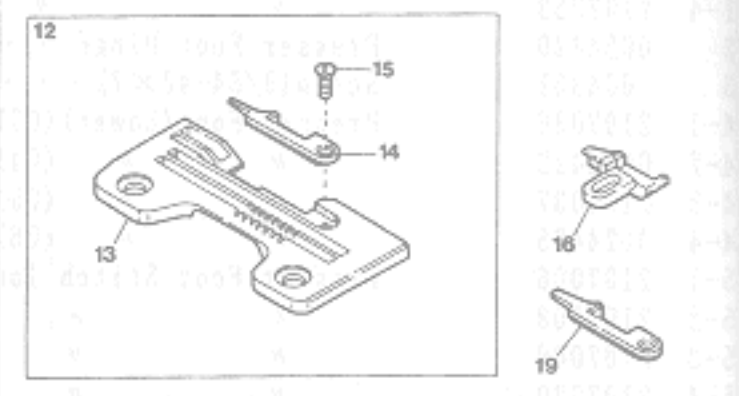
サブモデル専用部品

20

Amt.

Req.

AZ8003H-A61

EXTRA PARTS for Curled down edge seam
下巻縫用

AZ8003H-A61 EXCLUSIVE PARTS

Ref. Parts
No. No.

1-1 2107378
1-2 2107393
2 0024100
3 004351
4 2107291
5-1 2107253
5-2 2107254
5-3 2107000
5-4 2107255
6 2107162
7 005036
8 0034535
9 004237
10-1 2108111
10-2 2108112
10-3 2108110
10-4 2108113
11 2109007
12 2108116
13 2108114
14 2108115
15 004182
16 2107256
17 0020700
18 110009
19 2108129

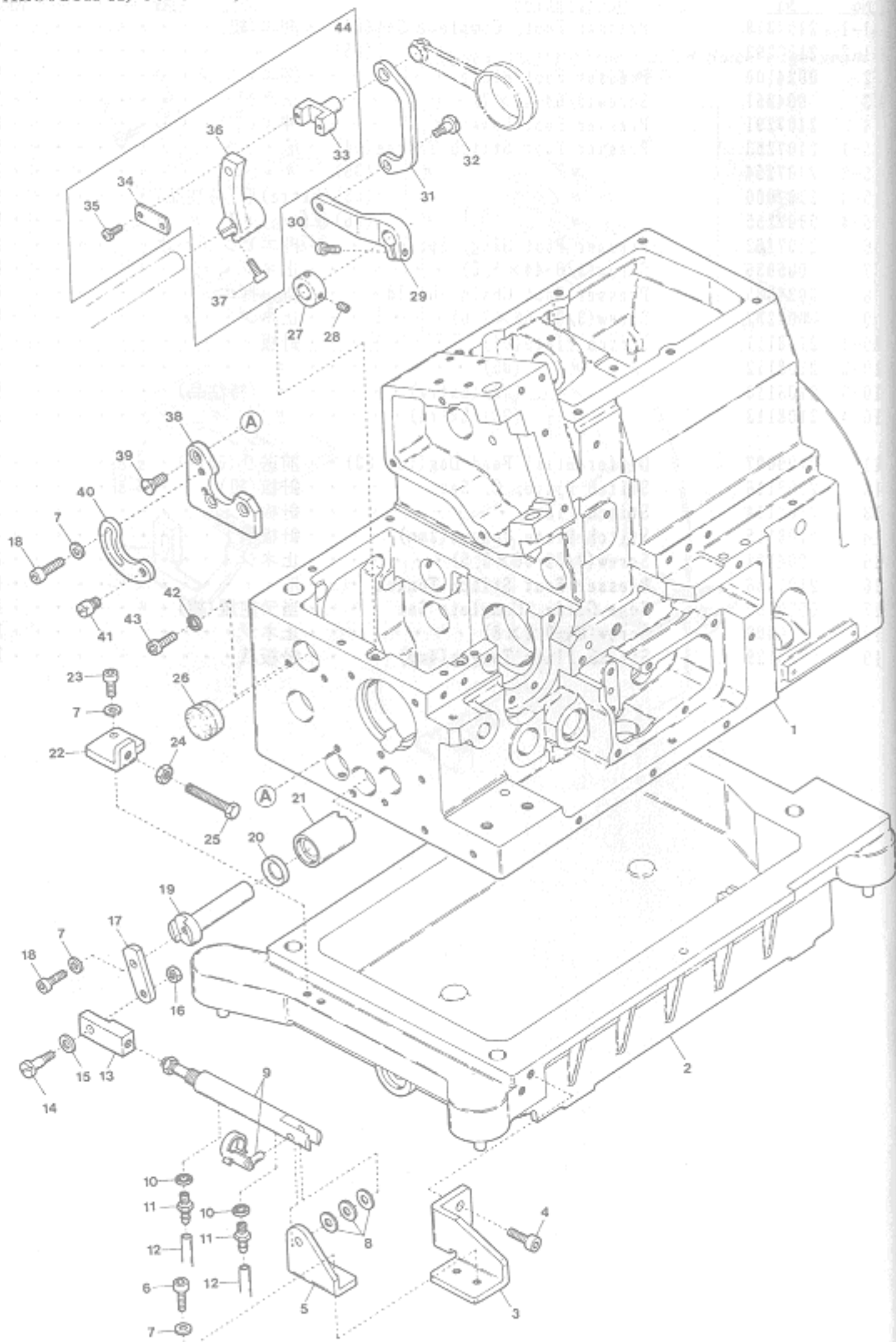
Description

Presser Foot, Complete Set (04) ・押エ(組) 1
" " (05) " " 1
Presser Foot Hinge 押エヒンジ 1
Screw (9/64-40×7) 止ネジ 1
Presser Foot (Lower) 押エ(下) 1
Presser Foot Stitch Tongue (04) ・爪 1
" " (05) " " 1
" " (03) (Extra) 爪 (特注品) 1
" " (06) (Extra) " (") 1
Presser Foot Hinge Spring 押エヒンジバネ 1
Screw (1/8-44×5.6) 止ネジ 1
Presser Foot Chain Shield 空糸押エ 1
Screw (3/32-56×2.6) 止ネジ 1
Stitch Plate (04) 針板 1
" (05) " " 1
" (03) (Extra) " (特注品) 1
" (06) (Extra) " (") 1
Differential Feed Dog (for 03) 前送り (03用) 1
Stitch Plate, C. Set 針板(組) 1
Stitch Plate 針板 1
Stitch Plate Tongue (2mm) 針板爪 1
Screw (3/32-56×2.5) 止ネジ 1
Presser Foot Stitch Tongue 爪 1
Edge Guide, Complete Set 当て定規(組) 1
Screw (M4-0.7×8) 止ネジ 1
Stitch Plate Tongue (4mm) 針板爪 1

サブモデル専用部品

21
Amt.
Req.

AZ8013H-A, 8023H-A, 8023H-A54(1)

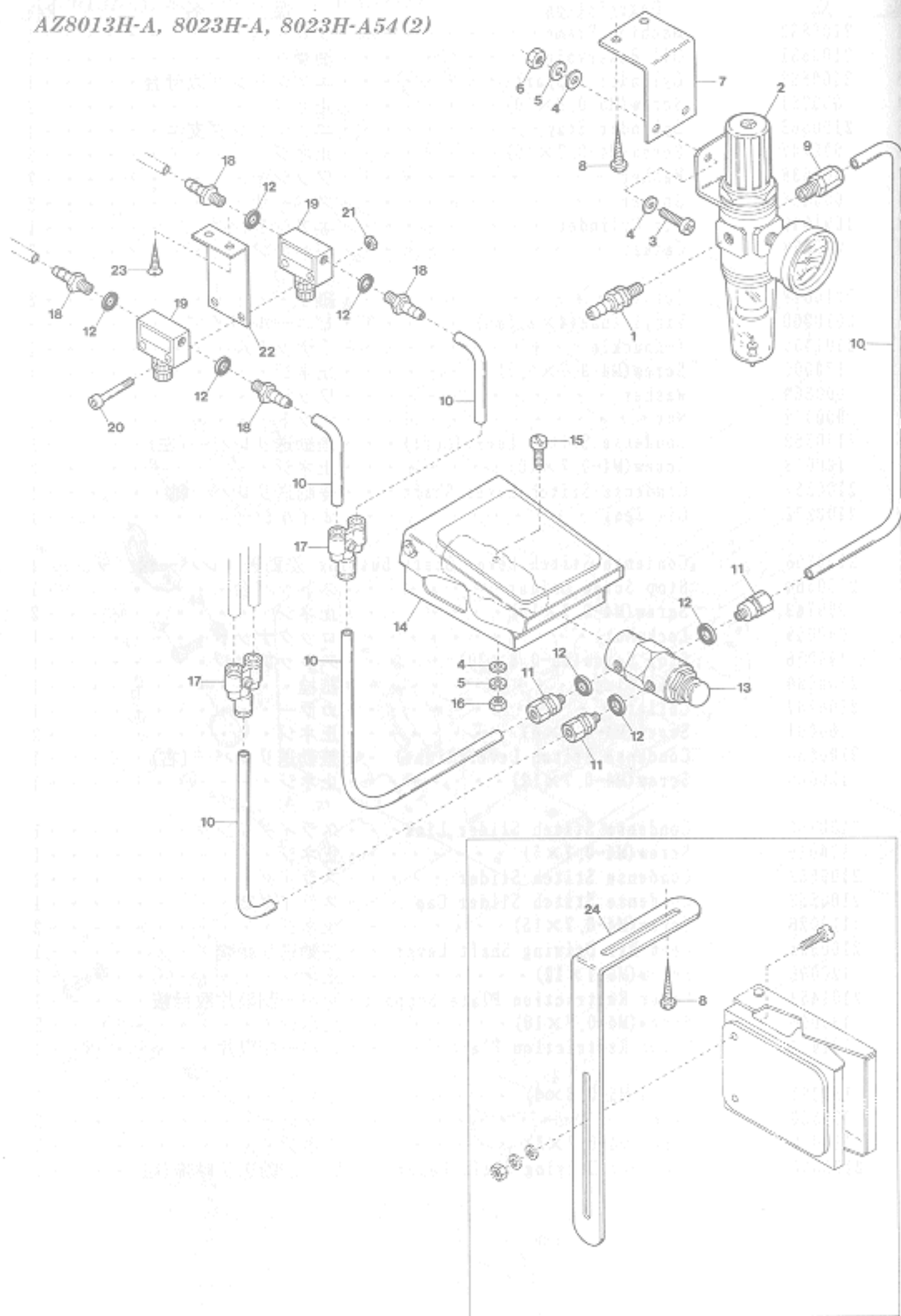


AZ8013H-A, 8023H-A, 8023H-A54 EXCLUSIVE PARTS(1)

サブモデル専用部品(1)

Ref. No.	Parts No.	Description	品名	Amt. Req.
1	2100830	Machine Frame	フレーム	1
2	2100831	Oil Reservoir	油受ケ	1
3	2100562	Cylinder Support	エアシリンダ取付台	1
4	009751	Screw(M5-0.8×10)	止ネジ	2
5	2100563	Cylinder Stay	エアシリンダ支エ	1
6	009747	Screw(M4-0.7×10)	止ネジ	2
7	000538	Washer	ワッシャ	7
8	000426	Spacer	スペーサ	3
9	1091042	Air Cylinder	エアシリンダ	1
10	000623	Gasket	パッキン	2
11	0010018	Joint	継手	2
12	0010260	Vinyl Tube(4×2.5mm)	ビニールパイプ	-
13	2101455	I-Knuckle	Iナックル	1
14	170000	Screw(M4-0.7×5.5)	止ネジ	1
15	000669	Washer	ワッシャ	1
16	000022	Nut	ナット	1
17	2100559	Condense Stitch Lever(Left)	差動送りレバー(左)	1
18	120018	Screw(M4-0.7×10)	止ネジ	3
19	2100557	Condense Stitch Lever Shaft	差動送りレバー軸	1
20	2100272	Oil Seal	オイルシール	1
21	2100558	Condense Stitch Lever Shaft Bushing	差動送りレバー軸ブッシュ	1
22	2100564	Stop Screw Holder	ストッパ台	1
23	009749	Screw(M4-0.7×16)	止ネジ	2
24	000009	Lock Nut	ロックナット	1
25	140016	Stop Screw(M5-0.8×30)	ストップネジ	1
26	2100560	Seal Plug	詰栓	1
27	2100267	Collar	カラー	1
28	160001	Screw(M4-0.7×4)	止ネジ	2
29	2100556	Condense Stitch Lever(Right)	差動送りレバー(右)	1
30	120009	Screw(M4-0.7×12)	止ネジ	1
31	2100555	Condense Stitch Slider Link	スライダリンク	1
32	170019	Screw(M4-0.7×5)	止ネジ	1
33	2100552	Condense Stitch Slider	スライダ	1
34	2100553	Condense Stitch Slider Cap	スライダ蓋	1
35	110026	Screw(M4-0.7×15)	止ネジ	2
36	2100551	Feed Bar Driving Shaft Lever	差動送り軸腕	1
37	120006	Screw(M6-1×12)	止ネジ	1
38	2101453	Lever Restriction Plate Support	レバー制限片取付板	1
39	130006	Screw(M4-0.7×10)	止ネジ	3
40	2101454	Lever Restriction Plate	レバー制限片	1
41	180021	Screw(M5-0.8×4)	止ネジ	1
42	000550	Washer	ワッシャ	2
43	110012	Screw(M4-0.7×5)	止ネジ	2
44	2100550	Feed Bar Driving Shaft Lever, C. Set	差動送り軸腕(組)	1

AZ8013H-A, 8023H-A, 8023H-A54(2)



AZ8013H-A, 8023H-A, 8023H-A54 EXCLUSIVE PARTS(2)

Ref. Parts

No. No.

Description

1 0010108

2 0010073

3 009973

4 000669

5 000600

6 000009

7 0013218

8 006905

9 0010264

10 0010260

11 0010258

12 000623

13 0010333

14 1098004

15 004472

16 000346

17 0010337

18 0010018

19 0010054

20 009768

21 000180

22 0014606

23 009901

24 0092232

Hose Joint($\phi 8$ -PT1/4)

Regulator

Screw(M5-0.8 $\times$ 10)

Washer

Spring Washer

Nut

Regulator Support

Wood Screw($\phi 5.1 \times 20$)Connector($\phi 6-1/4$)Vinyl Tube(4 $\times$ 2.5mm)

Joint

Gasket

Air Valve

Foot Switch Unit

Screw(3/16-32 $\times$ 17.9)

Nut

Y-Connector

Bamboo Joint

Speed Controller

Screw(M3-0.5 $\times$ 30)

Nut

Speed Controller Support

Wood Screw($\phi 2.4 \times 13$)

Knee Switch Holder

サブモデル専用部品(2)

23

Amt.

Req.

品名

ホースユニオン

レギュレータ

止ネジ

ワッシャ

スプリングワッシャ

ナット

レギュレータ取付板

木ネジ

コネクタ

ビニールパイプ

継手

パッキン

エアバルブ

フットスイッチ(組)

止ネジ

ナット

Y継手

バープ継手

スピードコントローラ

止ネジ

ナット

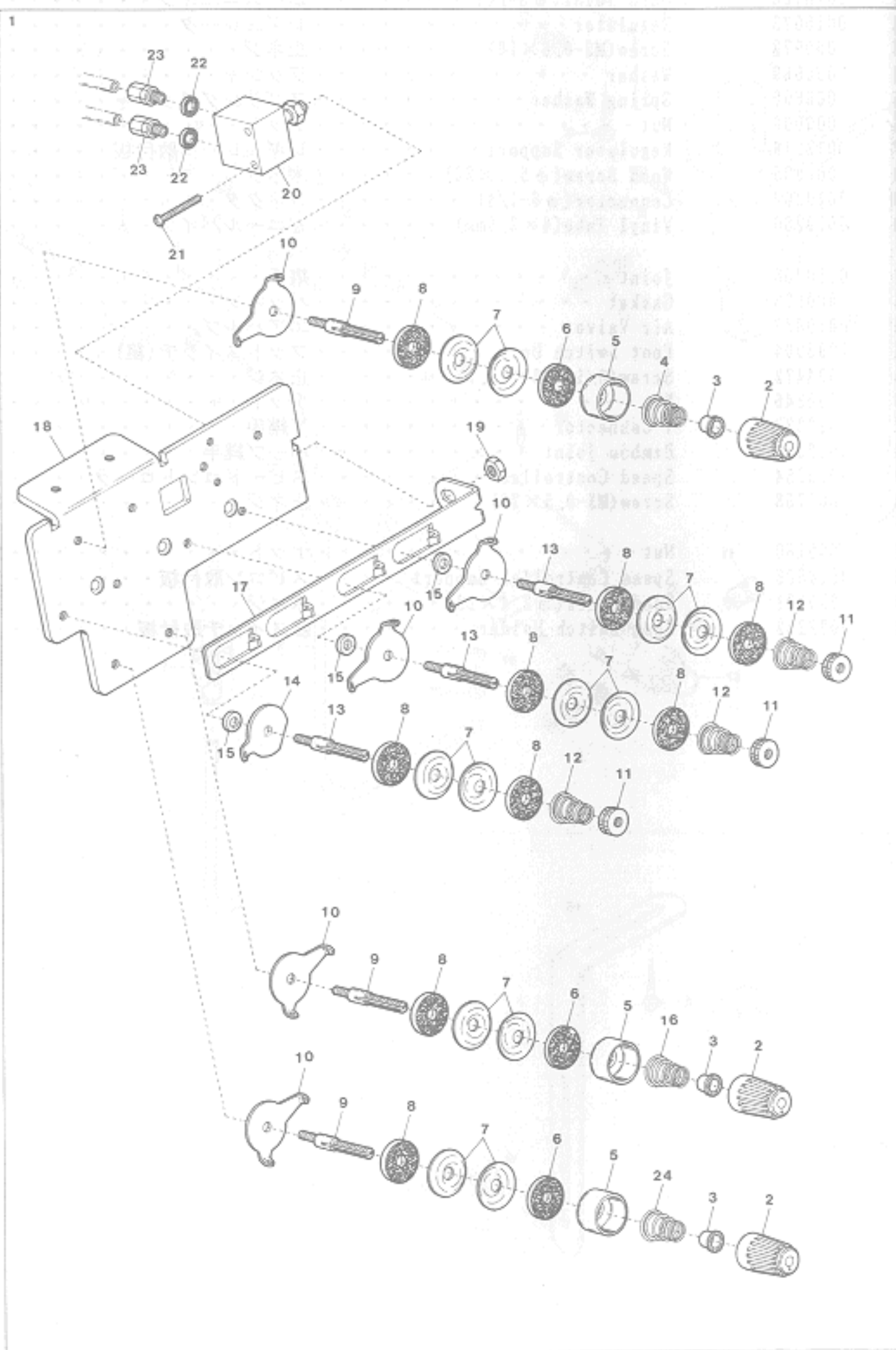
スピコン取付板

木ネジ

膝スイッチ取付板

膝スイッチ取付板

AZ8013H-A (3)

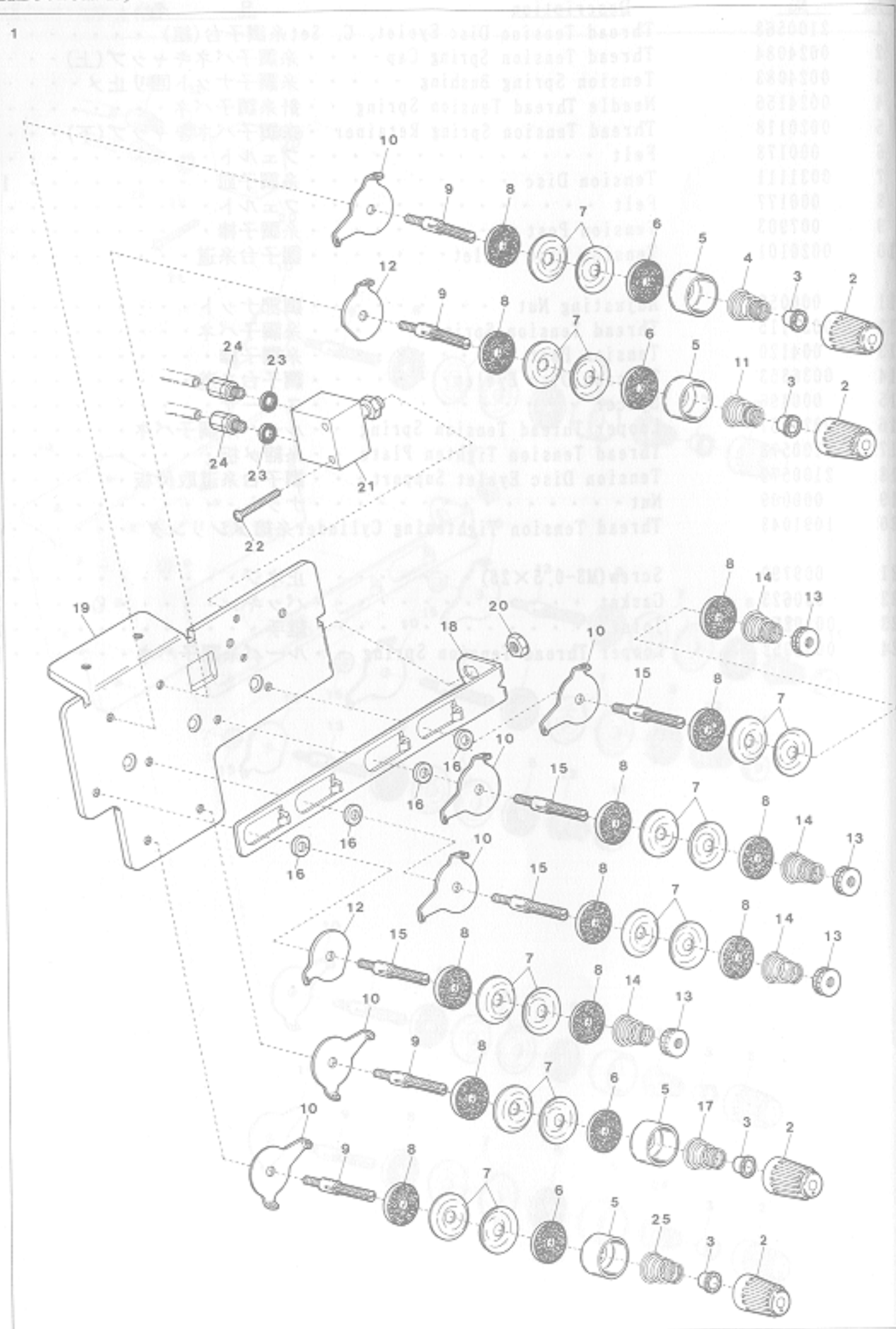


AZ8013H-A EXCLUSIVE PARTS(3)

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	2100568	Thread Tension Disc Eyelet, C. Set	糸調子台(組)	1
2	0024084	Thread Tension Spring Cap	糸調子パネキャップ(上)	3
3	0024083	Tension Spring Bushing	糸調子ナット回り止メ	3
4	0024156	Needle Thread Tension Spring	針糸調子パネ	1
5	0020118	Thread Tension Spring Retainer	糸調子パネキャップ(下)	3
6	000178	Felt	フェルト	3
7	0031111	Tension Disc	糸調子皿	12
8	000177	Felt	フェルト	9
9	007903	Tension Post	糸調子棒	3
10	0020101	Tension Disc Eyelet	調子台糸道	5
11	000056	Adjusting Nut	調節ナット	3
12	0037115	Thread Tension Spring	糸調子パネ	3
13	004120	Tension Post	糸調子棒	3
14	0036853	Tension Disc Eyelet	調子台糸道	1
15	000496	Spacer	スペーサ	3
16	0024157	Looper Thread Tension Spring	ルーパ糸調子パネ	1
17	2100573	Thread Tension Tighten Plate	糸締メ板	1
18	2100572	Tension Disc Eyelet Support	調子台糸道取付板	1
19	000009	Nut	ナット	1
20	1091043	Thread Tension Tightening Cylinder	糸締メシリンダ	1
21	009799	Screw (M3-0.5×25)	止ネジ	2
22	000623	Gasket	パッキン	2
23	0010258	Joint	継手	2
24	0032952	Looper Thread Tension Spring	ルーパ糸調子パネ	1

サブモデル専用部品(3)

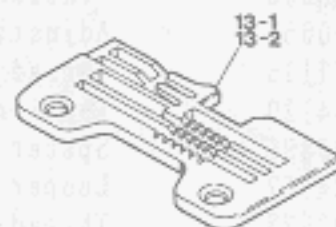
AZ8023H-A, 8023H-A54 (3)



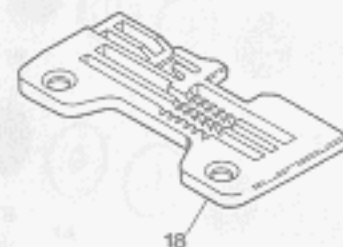
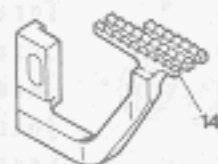
AZ8023H-A, 8023H-A54 EXCLUSIVE PARTS(3)

Ref.	Parts	Description	品名	25
No.	No.			Amt.
				Req.
1	2100569	Thread Tension Disc Eyelet, C. Set	糸調子台(組)	1
2	0024084	Thread Tension Spring Cap	糸調子パネキャップ(上)	4
3	0024083	Tension Spring Bushing	糸調子ナット回り止メ	4
4	0024156	Needle Thread Tension Spring	針糸調子パネ	1
5	0020118	Thread Tension Spring Retainer	糸調子パネキャップ(下)	4
6	000178	Felt	フェルト	4
7	0031111	Tension Disc	糸調子皿	16
8	000177	Felt	フェルト	12
9	007903	Tension Post	糸調子棒	4
10	0020101	Tension Disc Eyelet	調子台糸道	6
11	0032971	Needle Thread Tension Spring	針糸調子パネ	1
12	0036853	Tension Disc Eyelet	調子台糸道	2
13	000056	Adjusting Nut	調節ナット	4
14	0037115	Thread Tension Spring	糸調子パネ	4
15	004120	Tension Post	糸調子棒	4
16	000496	Spacer	スペーサ	4
17	0024157	Looper Thread Tension Spring	ルーパー糸調子パネ	1
18	2100573	Thread Tension Tighten Plate	糸締メ板	1
19	2100572	Tension Disc Eyelet Support	調子台糸道取付板	1
20	000009	Nut	ナット	1
21	1091043	Thread Tension Tightening Cylinder	糸締メシリンダ	1
22	009799	Screw(M3-0.5×25)	止ネジ	2
23	000623	Gasket	パッキン	2
24	0010258	Joint	継手	2
25	0032952	Looper Thread Tension Spring	ルーパー糸調子パネ	1

サブモデル専用部品(3)



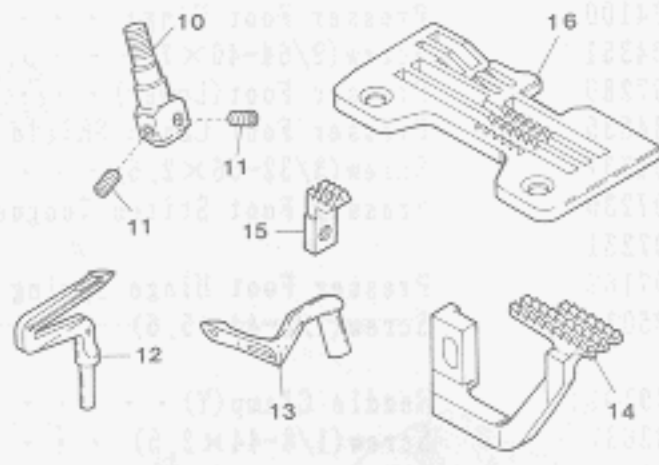
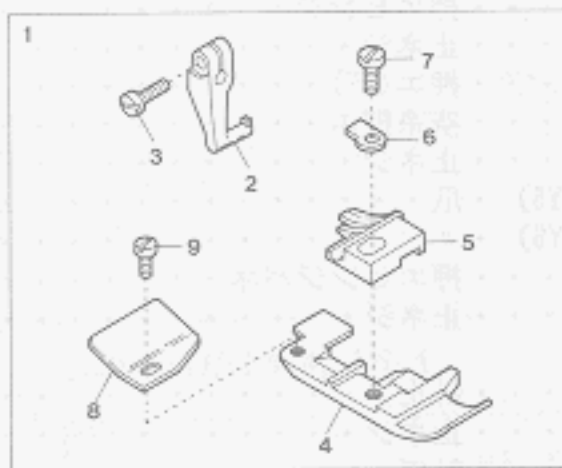
Y6-A Only



26

Ref. No	Parts No	Description	品 名	Amt. Req.
1	2109322	Upper Looper(for Needle Size #9~14)	上ルーパ(針番手 #9~14用)	1
2-1	2107310	Presser Foot, Complete Set(Y5)	押エ(組)	1
2-2	2107311	" " (Y6)	"	1
3	0024100	Presser Foot Hinge	押エヒンジ	1
4	004351	Screw(9/64-40×7)	止ネジ	1
5	2107280	Presser Foot(Lower)	押エ(下)	1
6	0034535	Presser Foot Chain Shield	空糸押エ	1
7	004237	Screw(3/32-56×2.6)	止ネジ	1
8-1	2107230	Presser Foot Stitch Tongue(Y5)	爪	1
8-2	2107231	" " (Y6)	"	1
9	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
10	005036	Screw(1/8-44×5.6)	止ネジ	1
11	2109101	Needle Clamp(Y)	針止メ	1
12	003637	Screw(1/8-44×2.5)	止ネジ	2
13-1	2108004	Stitch Plate(Y5)	針板	1
13-2	2108005	" (Y6)	"	1
14	2109009	Differential Feed Dog(Y6 Only)	前送り(Y6のみ)	1
15	2107312	Presser Foot, Complete Set(X4)	押エ(組)	1
16	2107232	Presser Foot Stitch Tongue(X4)	爪	1
17	2109102	Needle Clamp(X)	針止メ	1
18	2108006	Stitch Plate(X4)	針板	1

AZ8023H-A54(4)



AZ8023H-A54 EXCLUSIVE PARTS(4)

Ref. Parts

No. No.

- 1 2107044
2 0024100
3 004351
4 2107039
5 2107042
6 0021005
7 005036
8 0034535
9 004237
10 2109101
11 003637
12 2109331
13 2109326
14 2109009
15 2109052
16 2108021

Description

- Presser Foot, Complete Set(Y6)
Presser Foot Hinge
Screw(9/64-40×7)
Presser Foot(Lower)
Presser Foot Stitch Tongue(Y6)
Presser Foot Hinge Spring
Screw(1/8-44×5.6)
Presser Foot Chain Shield
Screw(3/32-56×2.6)
Needle Clamp(Y)
Screw(1/8-44×2.5)
Lower Loper(for Thick Thread)
Upper Loper(for Thick Thread)(#9~14)
Differential Feed Dog
Auxiliary Feed Dog
Stitch Plate(Y6)

サブモデル専用部品(4)

27

Amt.

Req.

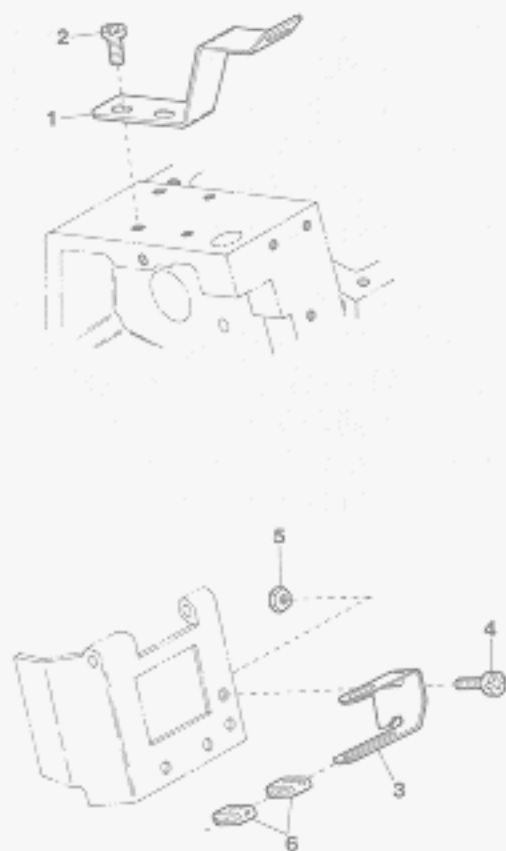
品名

- 押エ(組) 1
押エヒンジ 1
止ネジ 1
押エ(下) 1
爪 1
押エヒンジバネ 1
止ネジ 1
空糸押エ 1
止ネジ 1
針止メ 1
止ネジ 2
下ルーパー(太糸用) 1
上ルーパー(太糸用)(#9~14) 1
前送り 1
小送り 1
針板 1

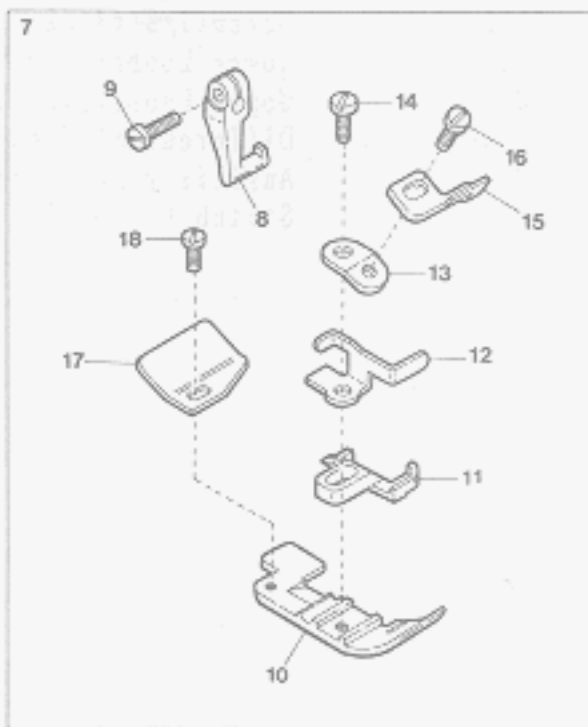
AZ8015H-A

AZ8015H-A/MU5

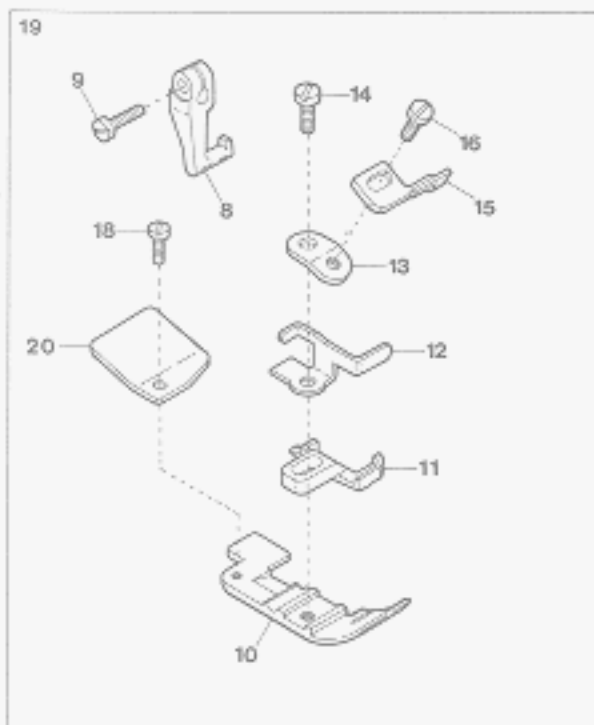
AZ8017H-A/MT2



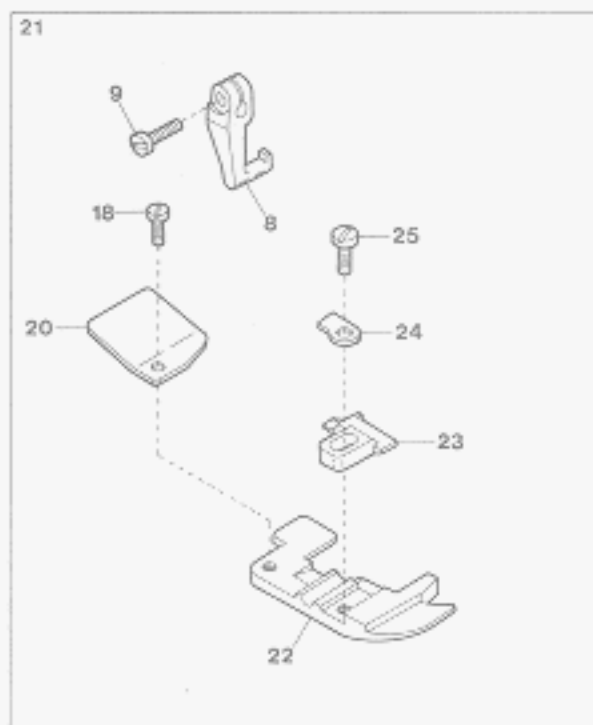
AZ8015H-A



AZ8015H-A/MU5



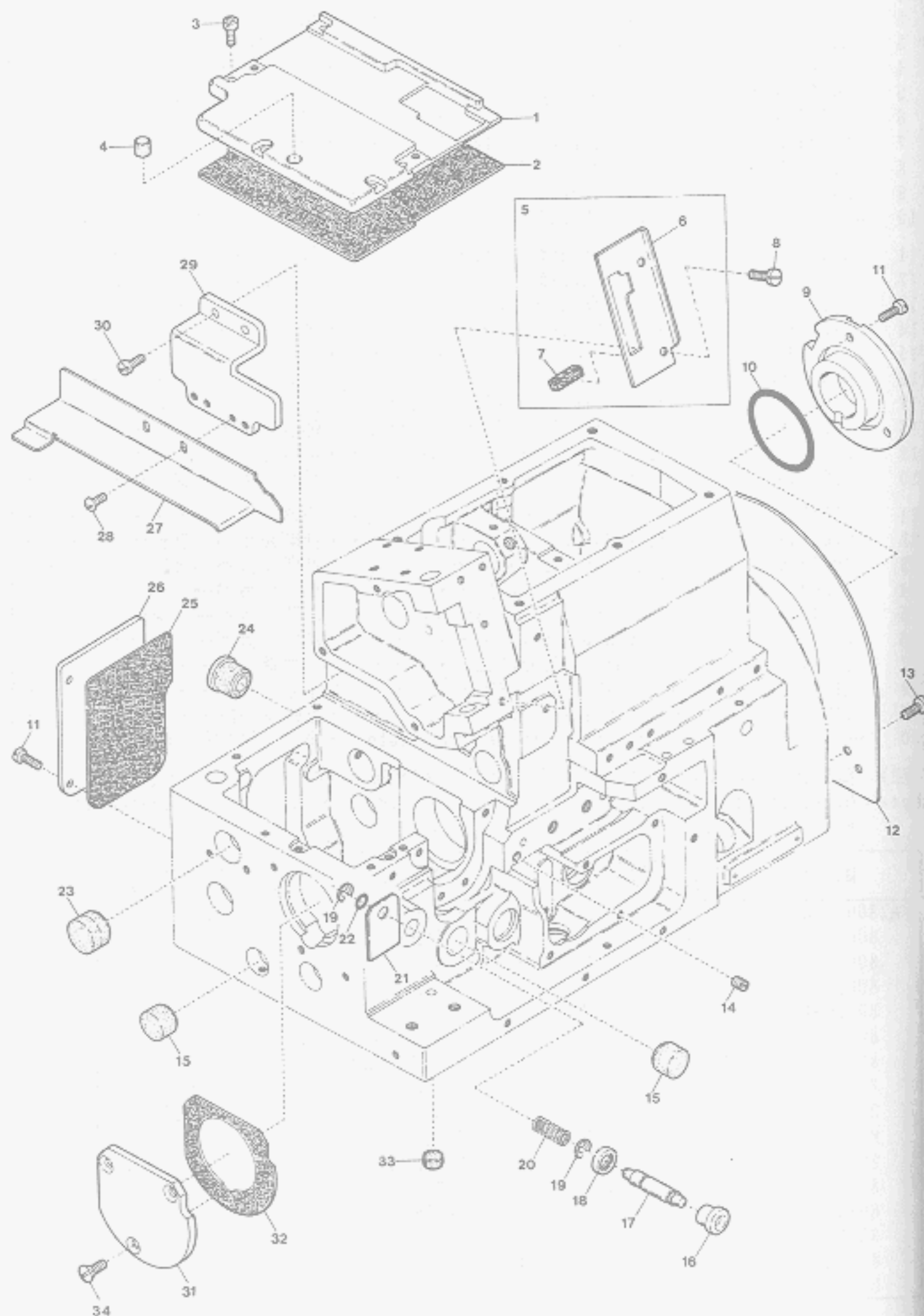
AZ8017H-A/MT2



AZ8015H-A, 8015H-A/MU5, 8017H-A/MT2 EXCLUSIVE PARTS

サブモデル専用部品

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	0024130	Tape Guide(Upper)	テープガイド(上)	1
2	110012	Screw(M4-0.7×5)	止ネジ	2
3	0024129	Tape Guide(Lower)	テープガイド(下)	1
4	110013	Screw(M4-0.7×8)	止ネジ	2
5	100001	Nut	ナット	2
6	0033738	Tape Guide Tube	テープ支エ	2
7	2107712	Presser Foot, C. Set(04)	押エ(組)	1
8	0024100	Presser Foot Hinge	押エヒンジ	1
9	004351	Screw(9/64-40×7)	止ネジ	1
10	2107284	Presser Foot(Lower)	押エ(下)	1
11	2107227	Presser Foot Stitch Tongue(04)	爪	1
12	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
13	2107173	Tape Guide Support	テープガイド取付板	1
14	210005	Screw(1/8-44×7.1)	止ネジ	1
15	2107174	Presser Foot Tape Guide	押エテープガイド	1
16	001228	Screw(3/32-56×3.2)	止ネジ	1
17	0034535	Presser Foot Chain Shield	空糸押エ	1
18	004237	Screw(3/32-56×2.6)	止ネジ	1
19	2107711	Presser Foot, Complete Set(04)	押エ(組)	1
20	0022416	Presser Foot Chain Shield	空糸押エ	1
21	2107396	Presser Foot, Complete Set(04)	押エ(組)	1
22	2107045	Presser Foot(Lower)	押エ(下)	1
23	2107064	Presser Foot Stitch Tongue(04)	爪	1
24	0021005	Presser Foot Hinge Spring	押エヒンジバネ	1
25	005036	Screw(1/8-44×5.6)	止ネジ	1



MISCELLANEOUS COVERS(3)

Ref. Parts

Ref.	Parts
No.	No.
1	2100035
2	2100921
3	110048
4	2100047
5	2100525
6	2100039
7	2100526
8	110001
9	2100093
10	2100122

Description

Feed Mechanism Cover	送り上カバー	1
Feed Mechanism Cover Gasket	送り上カバーパッキン	1
Screw(M4-0.7×10)	止ネジ	5
Rubber Cushion	埋メ座(中)	1
Connecting Link Cover(Front), C. Set	針棒カバー(前)(組)	1
Connecting Link Cover(Front)	針棒カバー(前)	1
Needle Bar Oiling Felt(Front)	針棒フェルト(前)	1
Screw(M4-0.7×5.4)	止ネジ	1
Ball Bearing Holder	ベアリング押エ	1
O-ring(P35)	Oリング	1

11	110013
12	2100318
13	110012
14	150001
15	2100961
16	2100045
17	2100860
18	2100861
19	0033024
20	0068517

Screw(M4-0.7×8)	止ネジ	7
Fan Cover	ファンカバー	1
Screw(M4-0.7×5)	止ネジ	2
Screw(M4-0.7×4)	止ネジ	1
Seal Plug	詰栓	2
Pushbutton	プッシュボタン	1
Pushbutton Pin	プッシュボタン軸	1
Oil Seal	オイルシール	1
Retaining Ring	ストップリング	2
Pushbutton Spring	プッシュボタンバネ	1

21	2100862
22	0020472
23	0036518
24	2100110
25	2100918
26	2100037
27	2100029
28	001331
29	2100030
30	110035

Oil Defender	油除ケシール	1
O-ring(P6)	Oリング	1
Seal Plug	詰栓	1
Seal Plug	詰栓	1
Tail Cover Gasket	後カバーパッキン	1
Tail Cover	後カバー	1
Fabric Guide Plate	布案内板	1
Screw(9/64-40×3.8)	止ネジ	2
Fabric Guide Plate Support	布案内台	1
Screw(M4-0.7×10)	止ネジ	2

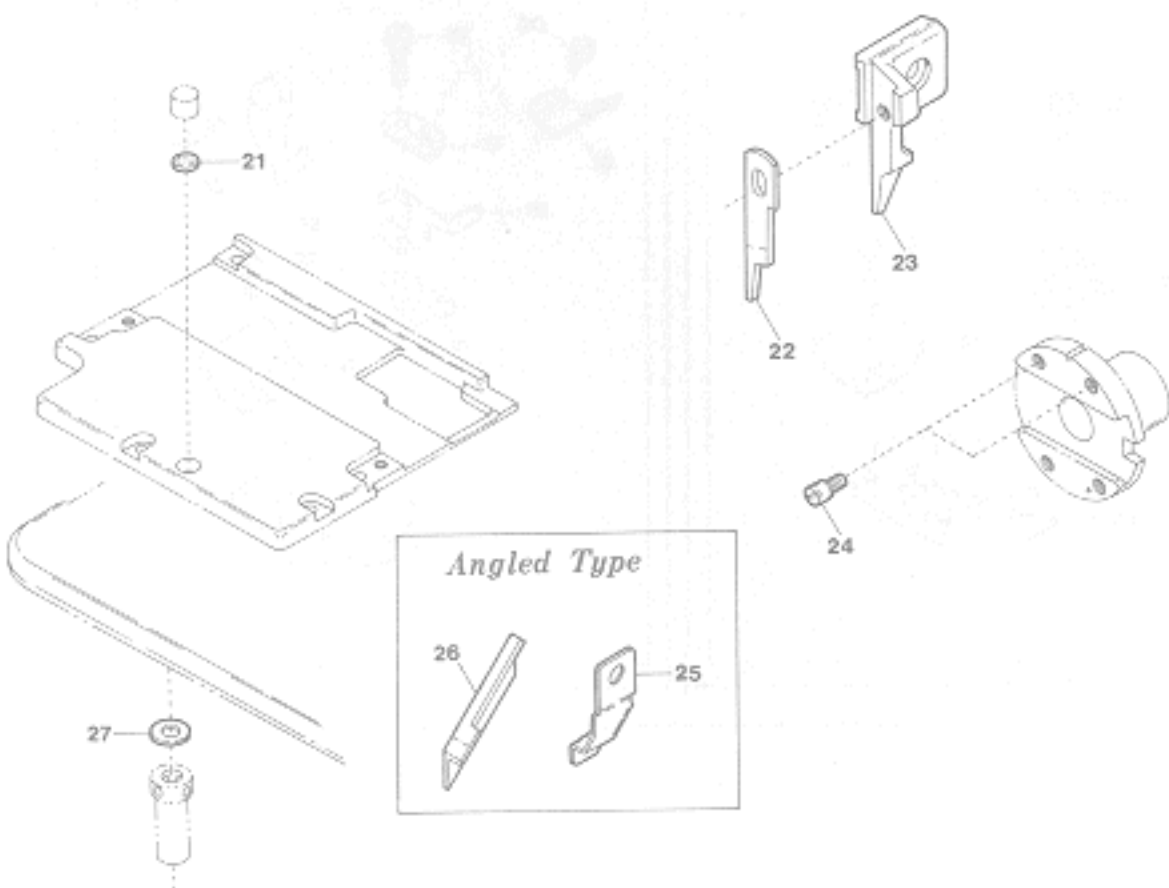
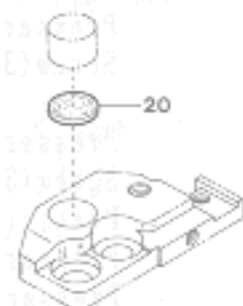
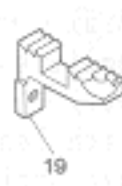
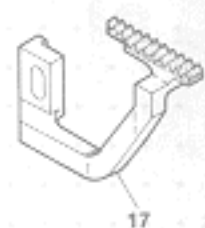
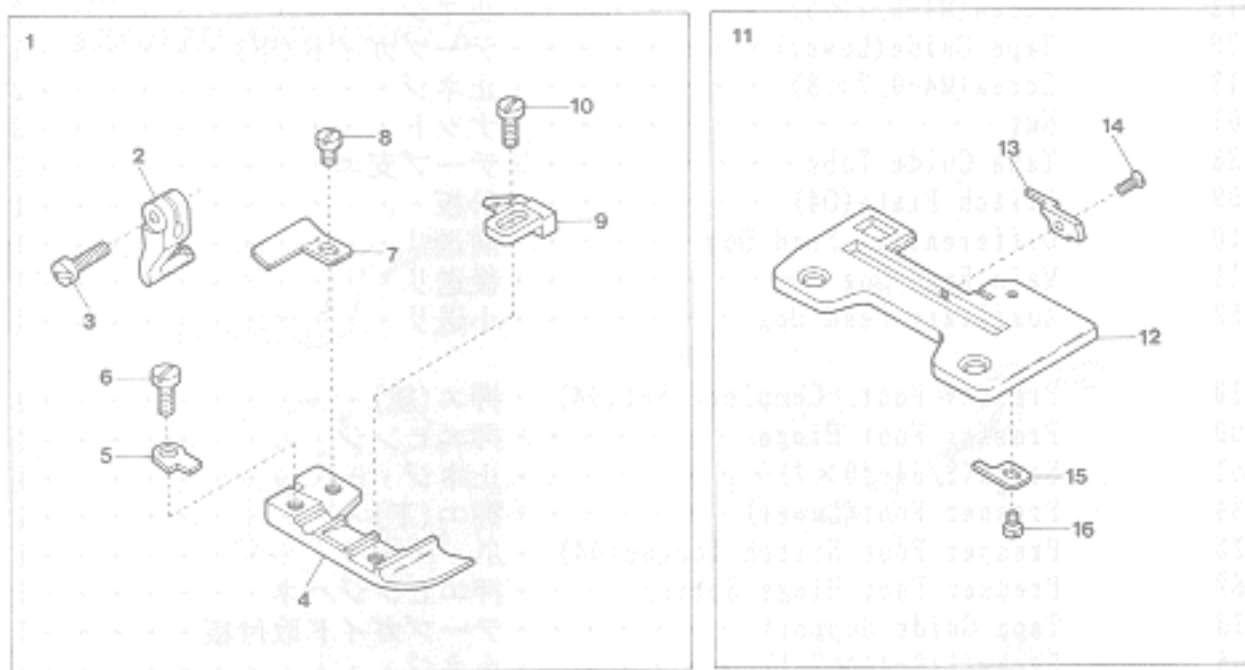
31	2100873
32	2100874
33	2100417
34	130003

Ball Bearing Housing	ハウジング	1
Ball Bearing Housing Gasket	ハウジングパッキン	1
Seal Plug	詰栓	1
Screw(M4-0.7×7.3)	止ネジ	3

カバー関係(3)

Amt.
Req.

AZ8016H-A



Angled Type



AZ8016H-A EXCLUSIVE PARTS

Ref. No. Parts

1 2107084
2 2107085
3 004351
4 0024505
5 0024421
6 004131
7 0022156
8 004237
9 0024506
10 004138

Description

Presser Foot, Complete Set(02)
Presser Foot Hinge
Screw(9/64-40×7)
Presser Foot(Lower)
Presser Foot Hinge Spring
Screw(1/8-44×6)
Presser Foot Chain Shield
Screw(3/32-56×2.6)
Presser Foot Stitch Tongue
Screw(1/8-44×5)

サブモデル専用部品

30

Amt. Req.

11 2108016
12 2108017
13 2108015
14 004204
15 0024503
16 001228
17 2109017
18 2109018
19 2109019
20 000932

Stitch Plate, Complete Set
Stitch Plate
Stitch Plate Tongue
Screw(3/32-100×2.2)
Stitch Plate Tongue Stop
Screw(3/32-56×3.2)
Differential Feed Dog(with Rubber Face)
Main Feed Dog(with Rubber Face)
Auxiliary Feed Dog
Rubber Cushion(Large)

品名

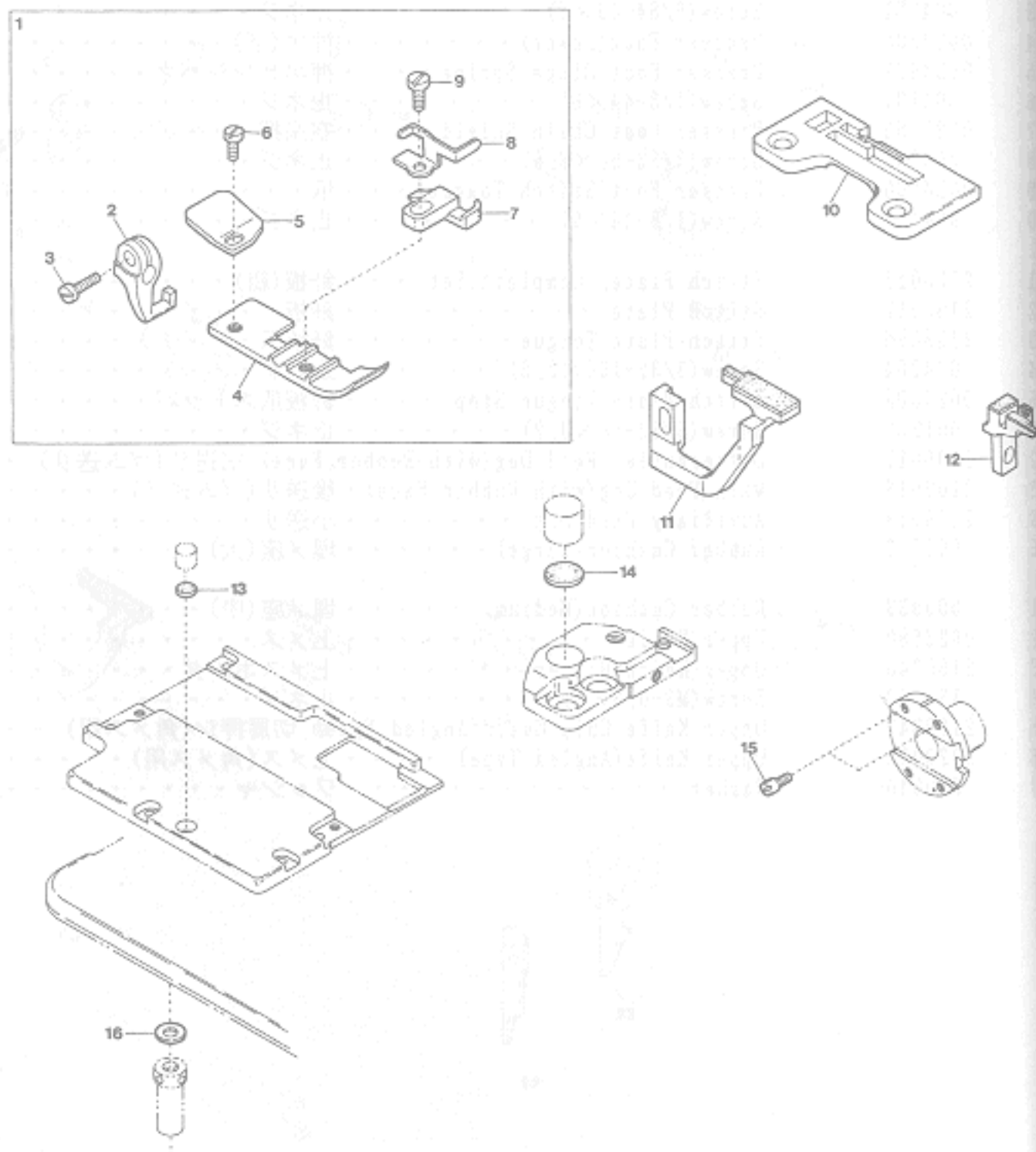
押エ(組)
押エヒンジ
止ネジ
押エ(下)
押エヒンジパネ
止ネジ
空糸押エ
止ネジ
爪
止ネジ
針板(組)
針板
針板爪
止ネジ
針板爪ストッパ
止ネジ
前送り(ゴム送り)
後送り(ゴム送り)
小送り
埋メ座(大)

21 000933
22 0023580
23 2100346
24 180002
25 2100347
26 2020003
27 300040

Rubber Cushion(Medium)
Upper Knife
Upper Knife Holder
Screw(M3-0.5×4)
Upper Knife Chip Guard(Angled Type)
Upper Knife(Angled Type)
Washer

埋メ座(中)
上メス
上メスホルダ
止ネジ
切屑押シ(角メス用)
上メス(角メス用)
ワッシャ

AZ8016H-A54

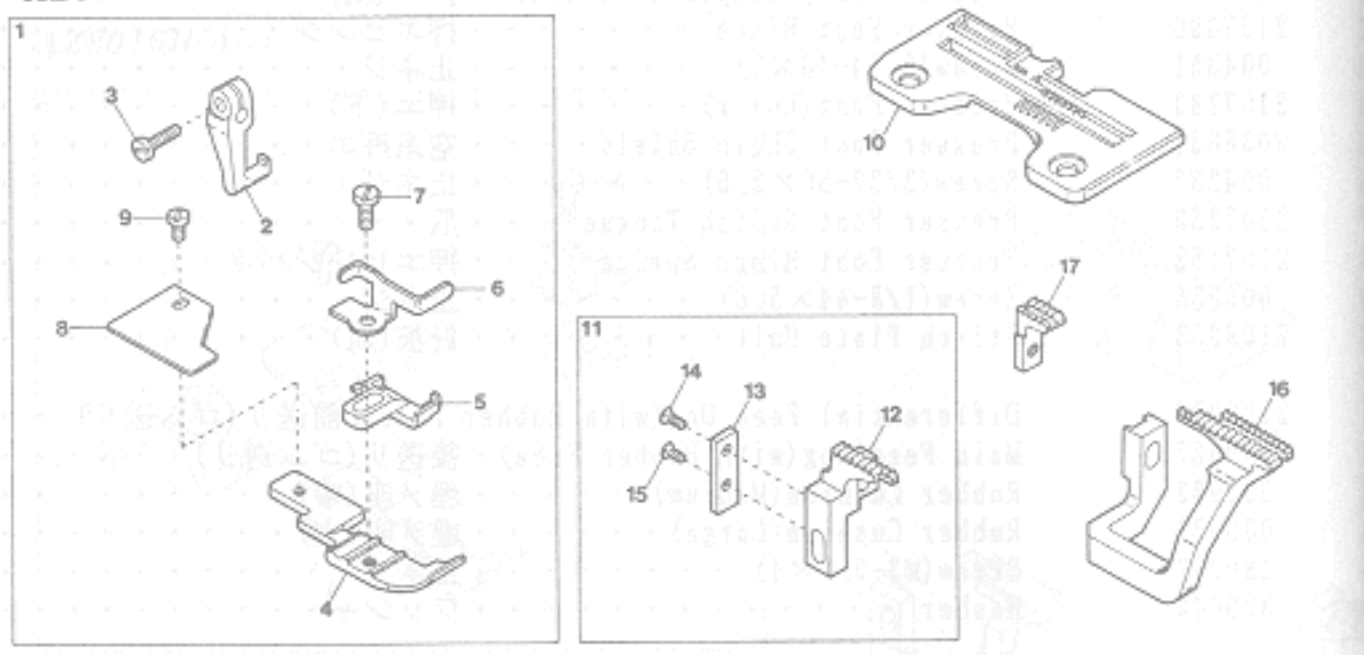


AZ8016H-A54 EXCLUSIVE PARTS

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	2107316	Presser Foot, Complete Set(02)	押エ(組)	1
2	2107090	Presser Foot Hinge	押エヒンジ	1
3	004351	Screw(9/64-40×7)	止ネジ	1
4	2107283	Presser Foot(Lower)	押エ(下)	1
5	0038831	Presser Foot Chain Shield	空糸押エ	1
6	004237	Screw(3/32-56×2.6)	止ネジ	1
7	2107236	Presser Foot Stitch Tongue	爪	1
8	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
9	005036	Screw(1/8-44×5.6)	止ネジ	1
10	2108033	Stitch Plate Unit	針板(組)	1
11	2109026	Differential Feed Dog(with Rubber Face) 前送り(ゴム送り)		1
12	2109027	Main Feed Dog(with Rubber Face) 後送り(ゴム送り)		1
13	000933	Rubber Cushion(Medium)	埋メ座(中)	1
14	000932	Rubber Cushion(Large)	埋メ座(大)	1
15	180002	Screw(M3-0.5×4)	止ネジ	2
16	300040	Washer	ワッシャ	1

サブモデル専用部品

AZ8019H-A



AZ8019H-A EXCLUSIVE PARTS

Ref. Parts

No. No.

1 2107177

2 0024100

3 004351

4 2107178

5 2107179

6 2107162

7 005036

8 2107180

9 004237

10 2108107

11 2109046

12 2109047

13 2109048

14 004139

15 004182

16 2109045

17 2109049

Description

Presser Foot, Complete Set(05)

Presser Foot Hinge

Screw(9/64-40×7)

Presser Foot(Lower)

Presser Foot Stitch Tongue(05)

Presser Foot Hinge Spring

Screw(1/8-44×5.6)

Presser Foot Chain Shield

Screw(3/32-56×2.6)

Stitch Plate

Main Feed Dog, Complete Set

Main Feed Dog

Main Feed Dog Positioner

Screw(3/32-56×3)

Screw(3/32-56×2.5)

Differential Feed Dog

Auxiliary Feed Dog

サブモデル専用部品

Amt.

Req.

品名

押エ(組) 1

押エヒンジ 1

止ネジ 1

押エ(下) 1

爪 1

押エヒンジバネ 1

止ネジ 2

空糸押エ 1

止ネジ 1

針板 1

後送り(組) 1

後送り 1

後送り位置決メ片 1

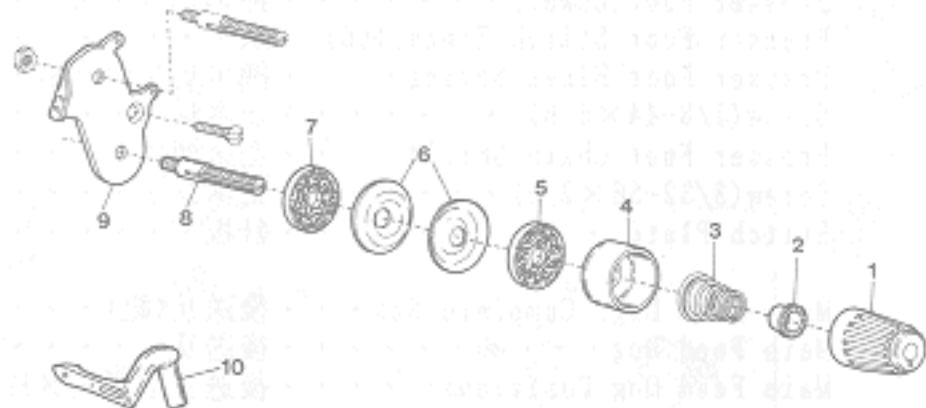
止ネジ 1

止ネジ 1

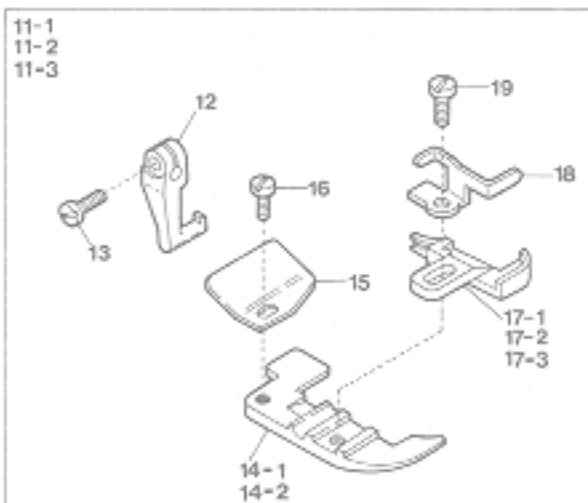
前送り 1

小送り 1

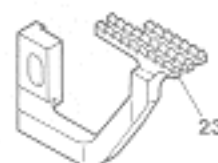
AZ8020H-A



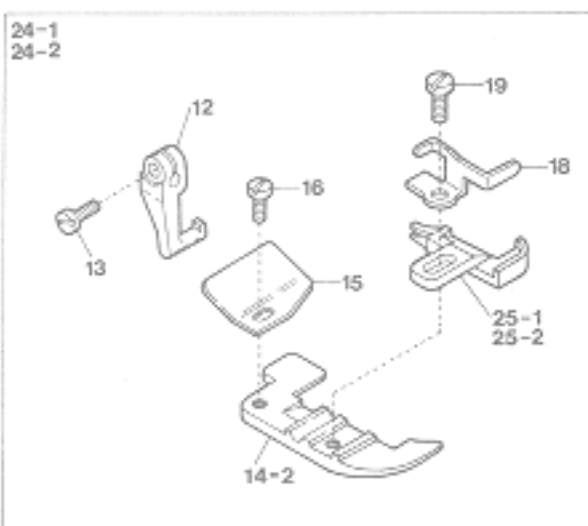
AZ8020H-Y4-A, Y5-A, Y6-A



Y6-A Only



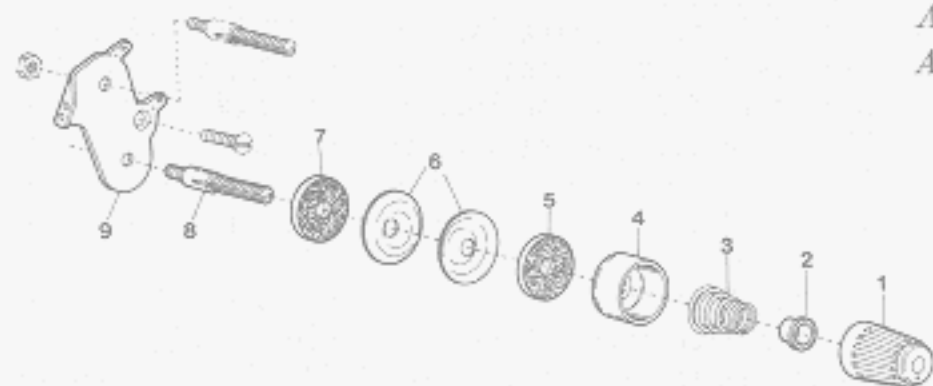
AZ8020H-X4-A, X5-A



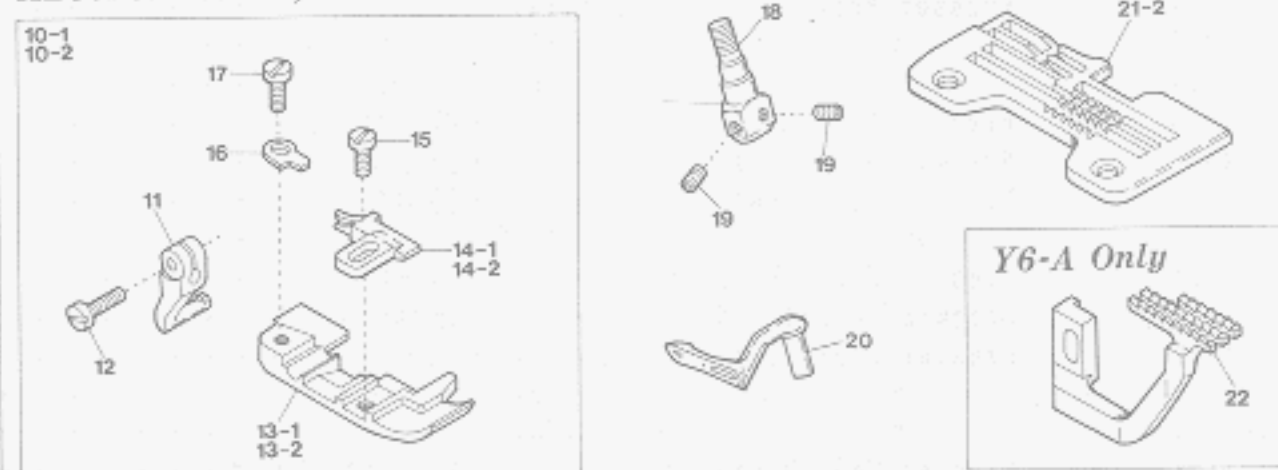
AZ8020H-Y-A, X-A EXCLUSIVE PARTS

Ref. No.	Parts No.	Description	品名	Amt. Req.
1	0024084	Thread Tension Spring Cap	糸調子バネキャップ(上)	1
2	0024083	Tension Spring Bushing	糸調子ナット回り止メ	1
3	0032971	Needle Thread Tension Spring	針糸調子バネ	1
4	0020118	Thread Tension Spring Retainer	糸調子バネキャップ(下)	1
5	000178	Felt	フェルト	1
6	0031111	Tension Disc	糸調子皿	2
7	000177	Felt	フェルト	1
8	004265	Tension Post(Short)	糸調子棒(短)	1
9	2100074	Tension Disc Eyelet(Large)	調子台糸道(大)	1
10	2109322	Upper Looper(for Needle Size #9~14) 上ルーパ(針番手 #9~14用)		1
11-1	2117012	Presser Foot, Complete Set(Y4)	押エ(組)	1
11-2	2107310	" " (Y5)	"	1
11-3	2107311	" " (Y6)	"	1
12	0024100	Presser Foot Hinge	押エヒンジ	1
13	004351	Screw(9/64-40×7)	止ネジ	1
14-1	2117000	Presser Foot(Lower)(Y4)	押エ(下)	1
14-2	2107280	" " (Y5, Y6, X4, X5)	"	1
15	0034535	Presser Foot Chain Shield	空糸押エ	1
16	004237	Screw(3/32-56×2.6)	止ネジ	1
17-1	2117011	Presser Foot Stitch Tongue(Y4)	爪	1
17-2	2107230	" " (Y5)	"	1
17-3	2107231	" " (Y6)	"	1
18	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
19	005036	Screw(1/8-44×5.6)	止ネジ	1
20	2109101	Needle Clamp(Y)	針止メ	1
21	003637	Screw(1/8-44×2.5)	止ネジ	2
22-1	2108120	Stitch Plate(Y4)	針板	1
22-2	2108004	" (Y5)	"	1
22-3	2108005	" (Y6)	"	1
23	2109009	Differential Feed Dog(Y6 Only)	前送り(Y6のみ)	1
24-1	2107312	Presser Foot, Complete Set(X4)	押エ(組)	1
24-2	2107313	" " (X5)	"	1
25-1	2107232	Presser Foot Stitch Tongue(X4)	爪	1
25-2	2107233	" " (X5)	"	1
26	2109102	Needle Clamp(X)	針止メ	1
27-1	2108006	Stitch Plate(X4)	針板	1
27-2	2108014	" (X5)	"	1

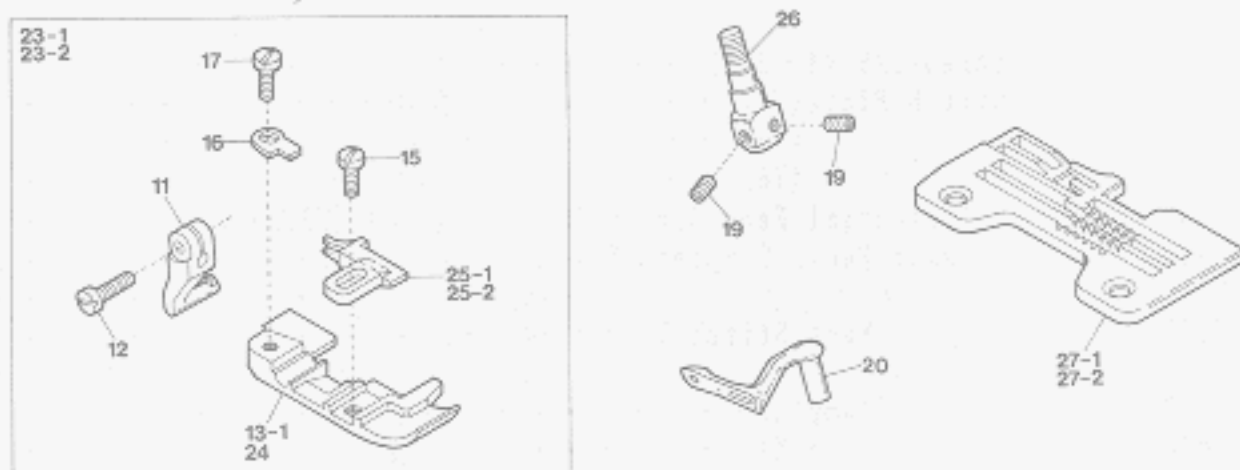
AZ8020H-A3
AZ8020H-A54



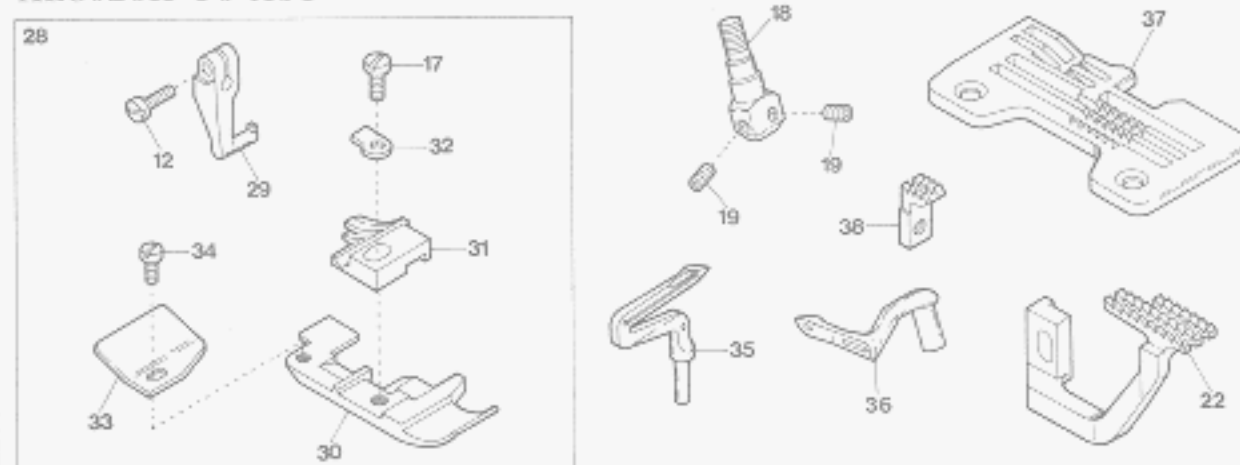
AZ8020H-Y5-A3, Y6-A3



AZ8020H-X4-A3, X5-A3



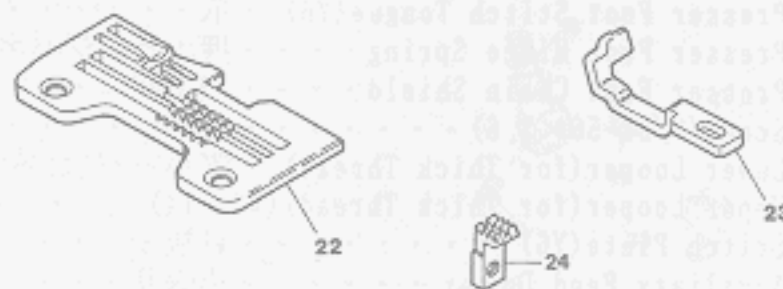
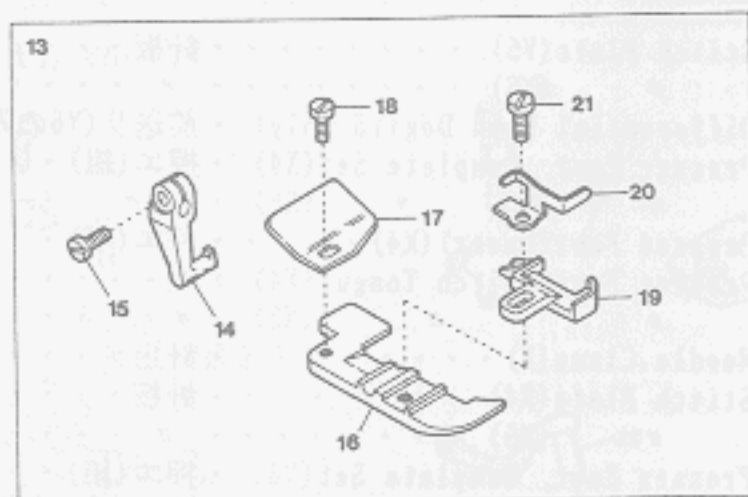
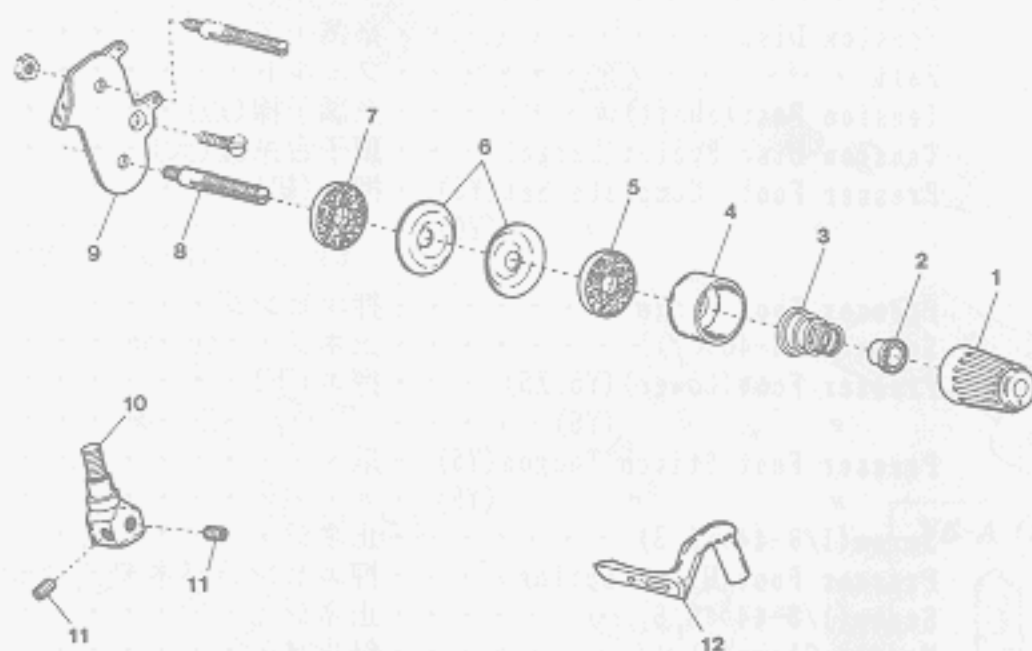
AZ8020H-Y6-A54



AZ8020H-A3, 8020H-A54 EXCLUSIVE PARTS

Ref.	Parts	Description	品名	34
No.	No.			Amt.
1	0024084	Thread Tension Spring Cap	糸調子バネキャップ(上)	1
2	0024083	Tension Spring Bushing	糸調子ナット回り止メ	1
3	0032971	Needle Thread Tension Spring	針糸調子バネ	1
4	0020118	Thread Tension Spring Retainer	糸調子バネキャップ(下)	1
5	000178	Felt	フェルト	1
6	0031111	Tension Disc	糸調子皿	2
7	000177	Felt	フェルト	1
8	004265	Tension Post(Short)	糸調子棒(短)	1
9	2100074	Tension Disc Eyelet(Large)	調子台糸道(大)	1
10-1	2107356	Presser Foot, Complete Set(Y5)	押エ(組)	1
10-2	2107357	" " (Y6)	" "	1
11	0024420	Presser Foot Hinge	押エヒンジ	1
12	004351	Screw(9/64-40×7)	止ネジ	1
13-1	2107037	Presser Foot(Lower)(Y5, X5)	押エ(下)	1
13-2	0024425	" " (Y6)	" "	1
14-1	2107011	Presser Foot Stitch Tongue(Y5)	爪	1
14-2	2107019	" " (Y6)	" "	1
15	009730	Screw(1/8-44×5.3)	止ネジ	1
16	0024421	Presser Foot Hinge Spring	押エヒンジバネ	1
17	005036	Screw(1/8-44×5.6)	止ネジ	1
18	2109101	Needle Clamp(Y)	針止メ	1
19	003637	Screw(1/8-44×2.5)	止ネジ	2
20	2109322	Upper Looper(for Needle Size #9~14) 上ルーパ(針番手 #9~14用)		1
21-1	2108004	Stitch Plate(Y5)	針板	1
21-2	2108005	" (Y6)	" "	1
22	2109009	Differential Feed Dog(Y6 Only)	前送り(Y6のみ)	1
23-1	2107354	Presser Foot, Complete Set(X4)	押エ(組)	1
23-2	2107355	" " (X5)	" "	1
24	0024422	Presser Foot(Lower)(X4)	押エ(下)	1
25-1	2107017	Presser Foot Stitch Tongue(X4)	爪	1
25-2	2107023	" " (X5)	" "	1
26	2109102	Needle Clamp(X)	針止メ	1
27-1	2108006	Stitch Plate(X4)	針板	1
27-2	2108014	" (X5)	" "	1
28	2107044	Presser Foot, Complete Set(Y6)	押エ(組)	1
29	0024100	Presser Foot Hinge	押エヒンジ	1
30	2107039	Presser Foot(Lower)	押エ(下)	1
31	2107042	Presser Foot Stitch Tongue(Y6)	爪	1
32	0021005	Presser Foot Hinge Spring	押エヒンジバネ	1
33	0034535	Presser Foot Chain Shield	空糸押エ	1
34	004237	Screw(3/32-56×2.6)	止ネジ	1
35	2109331	Lower Looper(for Thick Thread)	下ルーパ(太糸用)	1
36	2109326	Upper Looper(for Thick Thread)(#9~14) 上ルーパ(太糸)(#9~14)		1
37	2108021	Stitch Plate(Y6)	針板	1
38	2109052	Auxiliary Feed Dog	小送り	1

AZ8021H-A6-A



AZ8021H-A-A EXCLUSIVE PARTS

Ref. Parts

No. No.

1 0024084
2 0024083
3 0032971
4 0020118
5 000178
6 0031111
7 000177
8 004265
9 2100074
10 2109124

Description

Thread Tension Spring Cap
Tension Spring Bushing
Needle Thread Tension Spring
Thread Tension Spring Retainer
Felt
Tension Disc
Felt
Tension Post (Short)
Tension Disc Eyelet (Large)
Needle Clamp (A)

品名

糸調子バネキャップ(上)
糸調子ナット回り止メ
針糸調子バネ
糸調子バネキャップ(下)
フェルト
糸調子皿
フェルト
糸調子棒(短)
調子台糸道(大)
針止メ

35

Amt.

Req.

11 003637
12 2109341
13 2107314
14 0024100
15 004351
16 2107282
17 0034535
18 004237
19 2107234
20 2107162

Screw (1/8-44×2.5)
Upper Looper (for Needle Size #9~14) 上ルーパー(針番手 #9~14用)
Presser Foot, Complete Set (A6) 押エ(組)
Presser Foot Hinge
Screw (9/64-40×7)
Presser Foot (Lower)
Presser Foot Chain Shield
Screw (3/32-56×2.6)
Presser Foot Stitch Tongue (A6) 爪
Presser Foot Hinge Spring

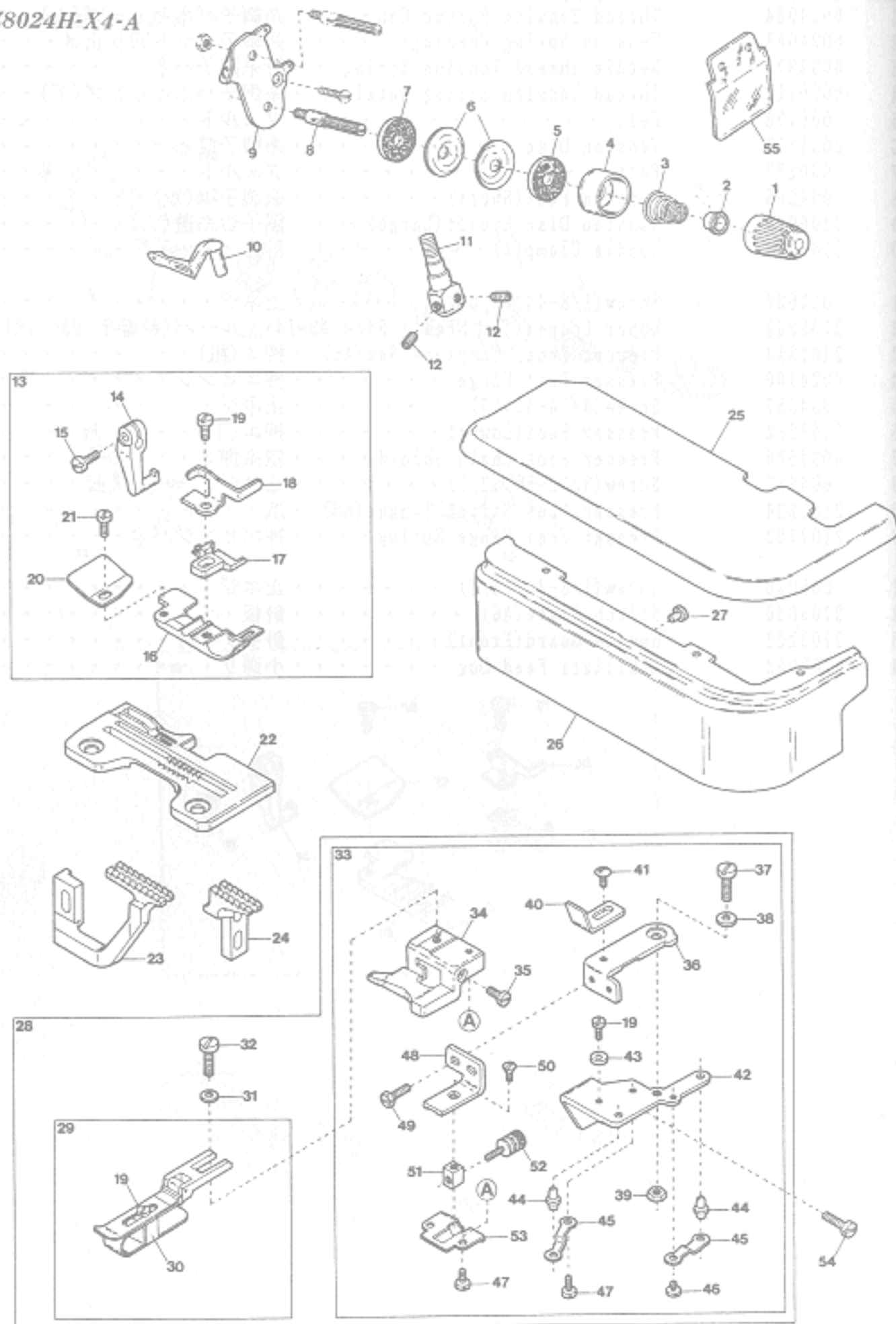
止ネジ
止ネジ
押エ(組)
押エヒンジ
止ネジ
押エ(下)
空糸押エ
止ネジ
爪
押エヒンジバネ

21 005036
22 2108030
23 2109202
24 2109052

Screw (1/8-44×5.6)
Stitch Plate (A6)
Needle Guard (Front)
Auxiliary Feed Dog

止ネジ
針板
針受ケ(前)
小送り

AZ8024H-X4-A



AZ8024H-X-A EXCLUSIVE PARTS

Ref. Parts

No. No.

Description

1 0024084

Thread Tension Spring Cap

2 0024083

Tension Spring Bushing

3 0032971

Needle Thread Tension Spring

4 0020118

Thread Tension Spring Retainer

5 000178

Felt

6 0031111

Tension Disc

7 000177

Felt

8 004265

Tension Post (Short)

9 2100074

Tension Disc Eyelet (Large)

10 2109322

Upper Looper (for Needle Size #9~14)

11 2109102

Needle Clamp (X)

12 003637

Screw (1/8-44x2.5)

13 2107377

Presser Foot, Complete Set (X4)

14 0024100

Presser Foot Hinge

15 004351

Screw (9/64-40x7)

16 2107291

Presser Foot (Lower)

17 2107248

Presser Foot Stitch Tongue (X4)

18 2107162

Presser Foot Hinge Spring

19 005036

Screw (1/8-44x5.6)

20 0034535

Presser Foot Chain Shield

21 004237

Screw (3/32-56x2.6)

22 2108068

Stitch Plate

23 2109000

Differential Feed Dog

24 2109001

Main Feed Dog

25 2100050

Cloth Plate

26 2100051

Cloth Plate (Lower)

27 2100052

Rubber Cushion

28 2101027

Blind-Hemming Guide, Complete Set

29 2101026

Overhanging Guide Hinge, C. Set

30 0034867

Hemming Positioner

31 000533

Washer

32 007006

Screw (9/64-40x4)

33 2101021

Blind-Hemming Edge Guide, C. Set

34 2101020

Blind-Hemming Edge Guide

35 009624

Screw (1/8-44x5.3)

36 0022445

Swing-out Lever

37 004150

Screw (11/64-40x5.2)

38 000172

Conical Spring Washer

39 000334

Nut

40 0022446

Overhanging Guide Hinge Stop

41 001330

Screw (9/64-40x3.8)

42 0022447

Swing-out Lever Holder

43 0022448

Swing-out Lever Stop

44 0022435

Edge Guide Positioning Pin

45 0022436

Positioning Pin Holder Spring

46 001225

Screw (1/8-44x2.8)

47 001196

Screw (1/8-44x6)

48 2101022

Edge Guide Adjusting Holder

49 004106

Screw (9/64-40x6.5)

50 007619

Screw (9/64-40x6.3)

51 0022443

Adjusting Screw Guide Piece

52 006444

Adjusting Screw (1/8-44x12.9)

53 0022444

Edge Guide Adjusting Holder Cover

54 110047

Screw (M4-0.7x10)

55 2100027

Safety Plate

サブモデル専用部品

Amt.

Req.

品名

糸調子バネキャップ(上) 1

糸調子ナット回り止メ 1

針糸調子バネ 1

糸調子バネキャップ(下) 1

フェルト 1

糸調子皿 2

フェルト 1

糸調子棒(短) 1

調子台糸道(大) 1

上ルーパー(針番手#9~14用) 1

針止メ 1

止ネジ 2

押エ(組) 1

押エヒンジ 1

止ネジ 1

押エ(下) 1

爪 1

押エヒンジバネ 1

止ネジ 3

空糸押エ 1

止ネジ 1

針板 1

前送り 1

後送り 1

クロスプレート 1

クロスプレート(下) 1

クロスプレート(下)埋メ座 1

裾引定規(組) 1

定規(組) 1

裾引幅調節片 1

ワッシャ 1

止ネジ 1

裾引定規台(組) 1

裾引定規台 1

止ネジ 1

スイングアウトレバー 1

止ネジ 1

皿バネワッシャ 1

ナット 1

定規ストッパ 1

止ネジ 1

スイングアウトレバー取付台 1

スイングアウトレバーストッパ 1

定規固定ピン 2

定規固定ピン押エバネ 2

止ネジ 1

止ネジ 3

裾引調節台 1

止ネジ 2

止ネジ 1

調節ネジガイド 1

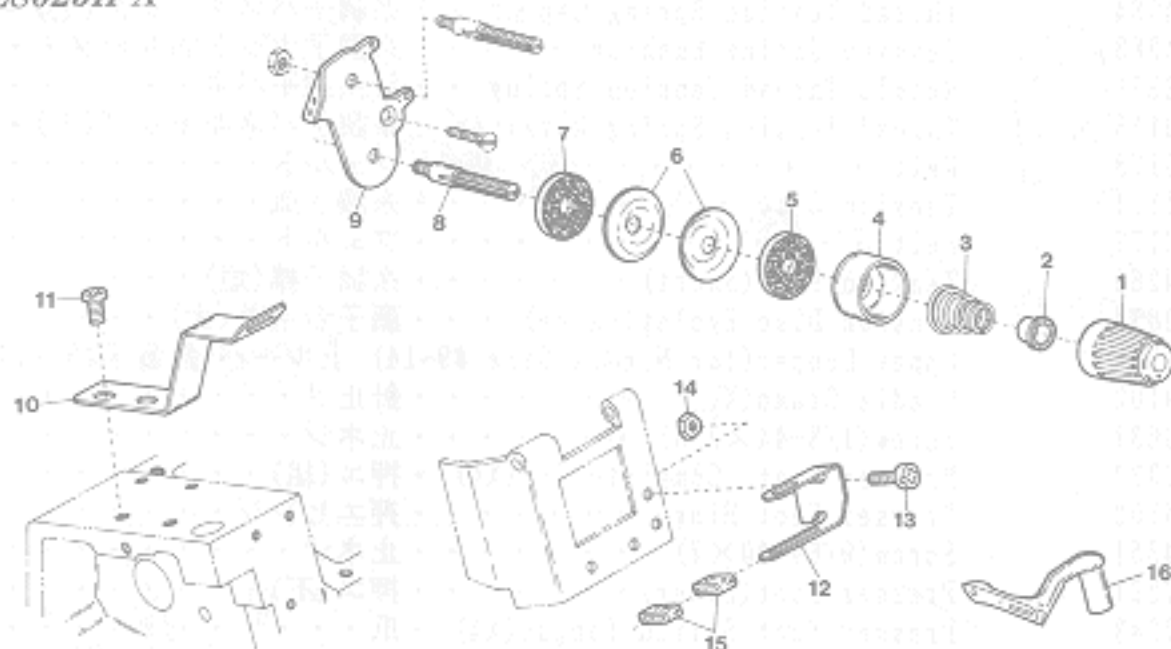
調節ネジ 1

裾引調節台蓋 1

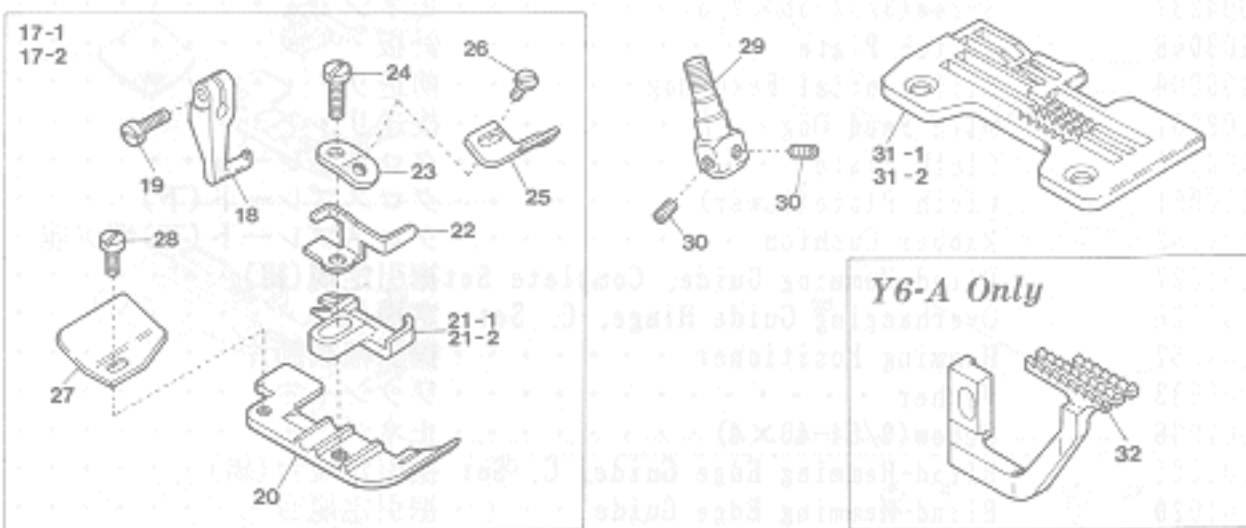
止ネジ 2

アイガード 1

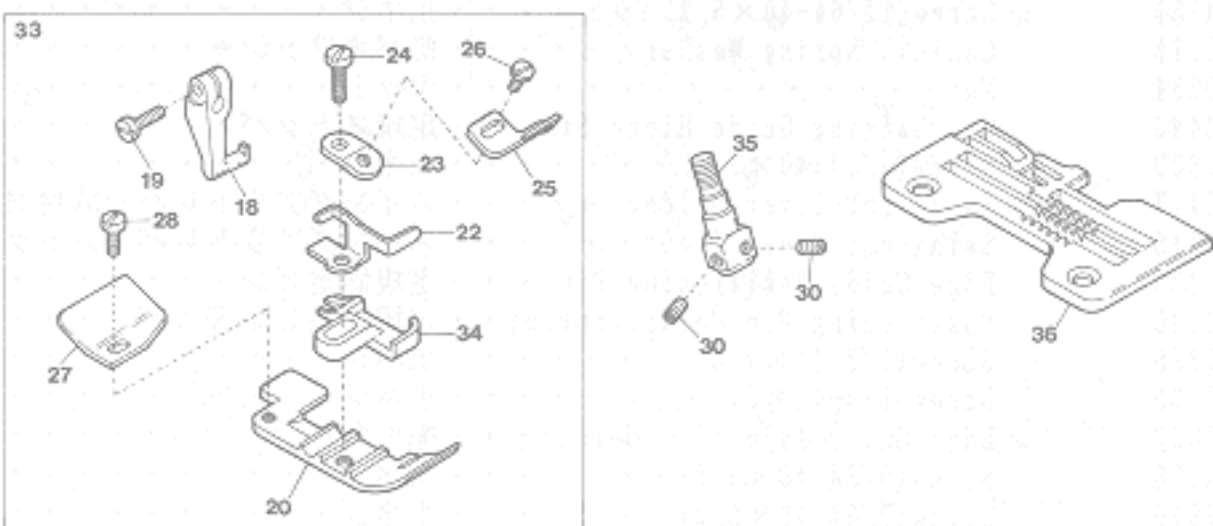
AZ8025H-A



AZ8025H-Y5-A, Y6-A



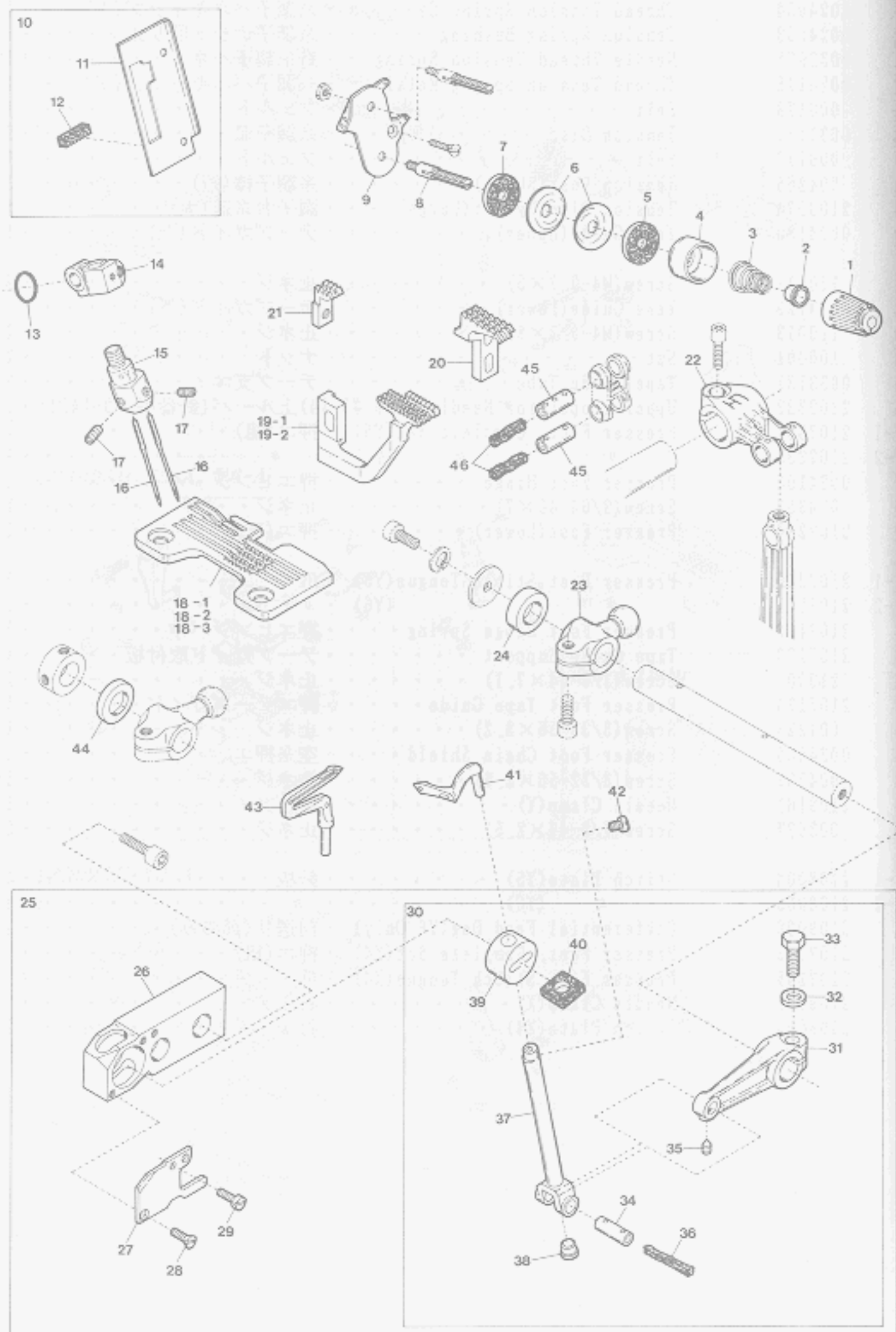
AZ8025H-X4-A



AZ8025H-Y-A, X-A EXCLUSIVE PARTS

Ref. No.	Parts No.	Description	品名	37 Amt. Req.
1	0024084	Thread Tension Spring Cap	糸調子バネキャップ(上)	1
2	0024083	Tension Spring Bushing	糸調子ナット回り止メ	1
3	0032971	Needle Thread Tension Spring	針糸調子バネ	1
4	0020118	Thread Tension Spring Retainer	糸調子バネキャップ(下)	1
5	000178	Felt	フェルト	1
6	0031111	Tension Disc	糸調子皿	2
7	000177	Felt	フェルト	1
8	004265	Tension Post(Short)	糸調子棒(短)	1
9	2100074	Tension Disc Eyelet(Large)	調子台糸道(大)	1
10	0024130	Tape Guide(Upper)	テープガイド(上)	1
11	110012	Screw(M4-0.7×5)	止ネジ	2
12	0024129	Tape Guide(Lower)	テープガイド(下)	1
13	110013	Screw(M4-0.7×8)	止ネジ	2
14	100001	Nut	ナット	2
15	0033738	Tape Guide Tube	テープ支エ	2
16	2109322	Upper Looper(for Needle Size #9~14)上ルーパー(針番手 #9~14用)		1
17-1	2107332	Presser Foot, Complete Set(Y5)	押エ(組)	1
17-2	2107333	" " (Y6)	"	1
18	0024100	Presser Foot Hinge	押エヒンジ	1
19	004351	Screw(9/64-40×7)	止ネジ	1
20	2107284	Presser Foot(Lower)	押エ(下)	1
21-1	2107240	Presser Foot Stitch Tongue(Y5)	爪	1
21-2	2107241	" " (Y6)	"	1
22	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
23	2107173	Tape Guide Support	テープガイド取付板	1
24	210005	Screw(1/8-44×7.1)	止ネジ	1
25	2107174	Presser Foot Tape Guide	押エテープガイド	1
26	001228	Screw(3/32-56×3.2)	止ネジ	1
27	0034535	Presser Foot Chain Shield	空糸押エ	1
28	004237	Screw(3/32-56×2.6)	止ネジ	1
29	2109101	Needle Clamp(Y)	針止メ	1
30	003637	Screw(1/8-44×2.5)	止ネジ	2
31-1	2108004	Stitch Plate(Y5)	針板	1
31-2	2108005	" (Y6)	"	1
32	2109009	Differential Feed Dog(Y6 Only)	前送り(Y6のみ)	1
33	2107703	Presser Foot, Complete Set(X4)	押エ(組)	1
34	2107238	Presser Foot Stitch Tongue(X4)	爪	1
35	2109102	Needle Clamp(X)	針止メ	1
36	2108006	Stitch Plate(X4)	針板	1

AZ8032H-A, 8035H-A (1)



AZ8032H-A, 8035H-A EXCLUSIVE PARTS(1)

Ref.	Parts
No.	No.

1	0024084
2	0024083
3	0032971
4	0020118
5	000178
6	0031111
7	000177
8	004265
9	2100074
10	2101431

11	2101432
12	2101433
13	0020472
14	2101407
15	2109108
16	---
17	003637
18-1	2108062
18-2	2108063
18-3	2108064
19-1	2109084
19-2	2109085
20	2109086

21	2109052
22	2100946
23	2101141
24	2100906
25	2100881
26	2100226
27	2100227
28	130001
29	110071
30	2100885

31	2101089
32	300008
33	140004
34	2100176
35	160002
36	310048
37	2100667
38	330011
39	2100892
40	310065

41	2109342
42	210009
43	2109348
44	2100905
45	2100620
46	310051

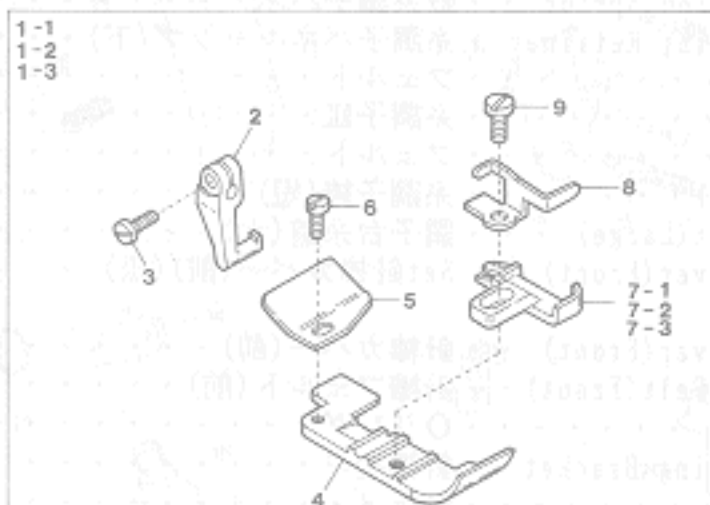
Description

Thread Tension Spring Cap	糸調子バネキャップ(上)	1
Tension Spring Bushing	糸調子ナット回り止メ	1
Needle Thread Tension Spring	針糸調子バネ	1
Thread Tension Spring Retainer	糸調子バネキャップ(下)	1
Felt	フェルト	1
Tension Disc	糸調子皿	2
Felt	フェルト	1
Tension Post(Short)	糸調子棒(短)	1
Tension Disc Eyelet(Large)	調子台糸道(大)	1
Connecting Link Cover(Front), C. Set	針棒カバー(前)(組)	1
Connecting Link Cover(Front)	針棒カバー(前)	1
Needle Bar Oiling Felt(Front)	針棒フェルト(前)	1
O-ring(P6)	リング	1
Needle Bar Connecting Bracket	針棒抱キ	1
Needle Clamp(Y)	針止メ	1
Needle(System: DC×27)	針	2
Screw(1/8-44×2.5)	止ネジ	2
Stitch Plate(Y5)	針板	1
" (Y6)	"	1
" (Y7)	"	1
Differential Feed Dog(Y5, Y6)	前送り	1
" " (Y7)	"	1
Main Feed Dog	後送り	1
Auxiliary Feed Dog	小送り	1
Needle Bar Driving Lever	針棒クランク軸腕	1
Upper Looper Driving Lever	上ルーパー軸腕	1
Driving Shaft Thrust Ring	上ルーパーラストリング	1
Upper Looper Bar Crank Arm, C. Set	上ルーパークランク(組)	1
Upper Looper Bar Guide Bushing	ルーパー案内メタル	1
Upper Looper Bar Guide Cover	ルーパー案内蓋	1
Screw(M2.5-0.45×6)	止ネジ	1
Screw(M2.5-0.45×6)	止ネジ	1
Upper Looper Bar Guide, C. Set	ルーパー案内(組)	1
Upper Looper Bar Crank Arm	上ルーパークランク	1
Washer	ワッシャ	1
Screw(M6-1×16)	止ネジ	1
Upper Looper Bar Crank Arm Pin	上ルーパークランクピン	1
Screw(M4-0.7×5)	止ネジ	1
Oil Wick	油芯	1
Upper Looper Bar	ルーパー棒	1
Seal Plug	詰栓	1
Upper Looper Bar Guide	ルーパー案内	1
Oiling Felt	フェルト	2
Upper Looper(for Needle Size #11~14)	上ルーパー(針番手#11~14用)	1
Screw(1/8-44×3.2)	止ネジ	1
Lower Looper	下ルーパー	1
Lower Looper Driving Shaft Thrust Ring	下ルーパーラストリング	1
Needle Bar Connecting Link Pin	針棒リンクピン	2
Oil Wick	油芯	2

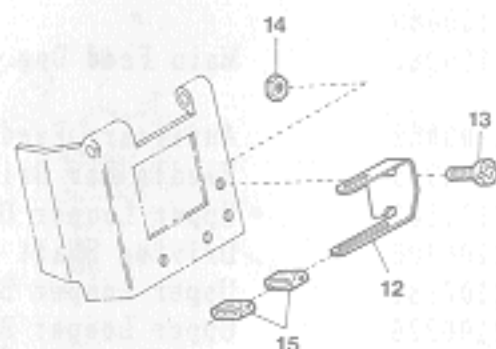
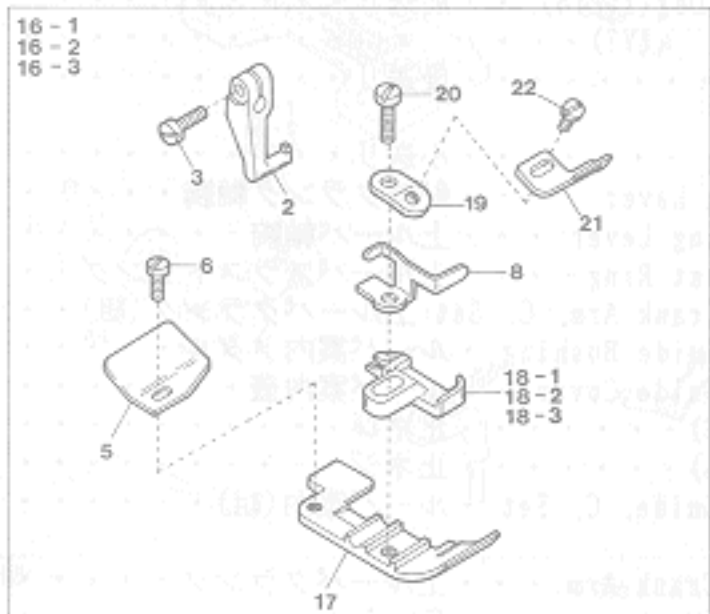
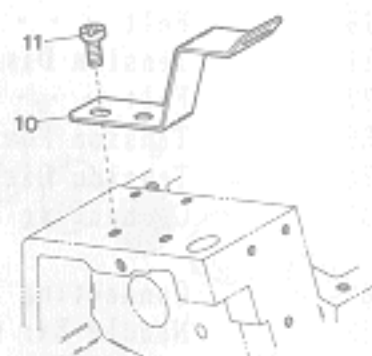
サブモデル専用部品(1)

Amt.	Req.
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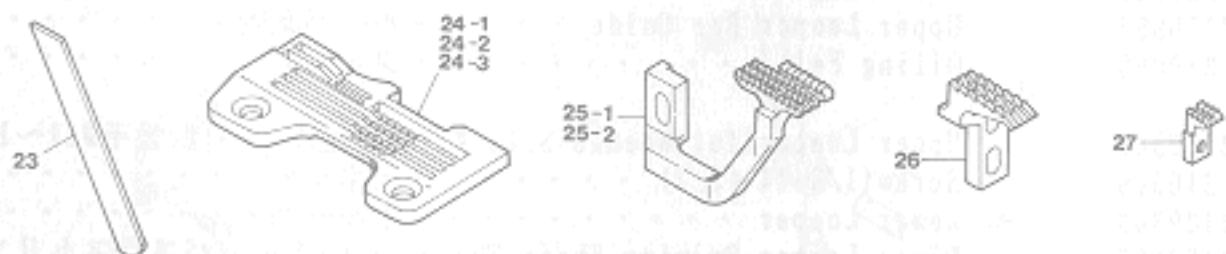
AZ8032H-A (2)



AZ8035H-A (2)



EXTRA PARTS



AZ8032H-A, 8035H-A EXCLUSIVE PARTS(2)

Ref. Parts
No. No.

1-1 2107347
1-2 2107348
1-3 2107349
2 0024100
3 004351
4 2107289
5 0034535
6 004237
7-1 2107244
7-2 2107245
7-3 2107246
8 2107162
9 005036
10 0024130

11 110012
12 0024129
13 110013
14 100001
15 0033738
16-1 2107332
16-2 2107333
16-3 2107334
17 2107284
18-1 2107240
18-2 2107241
18-3 2107242
19 2107173
20 210005

21 2107174
22 001228
23 2101091
24-1 2108043
24-2 2108044
24-3 2108045
25-1 2109033
25-2 2109030
26 2109031
27 2109032

Description

Presser Foot, Complete Set(Y5)
" " (Y6)
" " (Y7)
Presser Foot Hinge
Screw(9/64-40×7)
Presser Foot(Lower)
Presser Foot Chain Shield
Screw(3/32-56×2.6)
Presser Foot Stitch Tongue(Y5)
" " (Y6)
" " (Y7)
Presser Foot Hinge Spring
Screw(1/8-44×5.6)
Tape Guide(Upper)

Screw(M4-0.7×5)
Tape Guide(Lower)
Screw(M4-0.7×8)
Nut
Tape Guide Tube
Presser Foot, Complete Set(Y5)
" " (Y6)
" " (Y7)
Presser Foot(Lower)
Presser Foot Stitch Tongue(Y5)
" " (Y6)
" " (Y7)
Tape Guide Support
Screw(1/8-44×7.1)

Presser Foot Tape Guide
Screw(3/32-56×3.2)
Lower Knife
Stitch Plate(Y5)
" (Y6)
" (Y7)
Differential Feed Dog(Y5)
" " (Y6, Y7)
Main Feed Dog
Auxiliary Feed Dog

サブモデル専用部品(2)

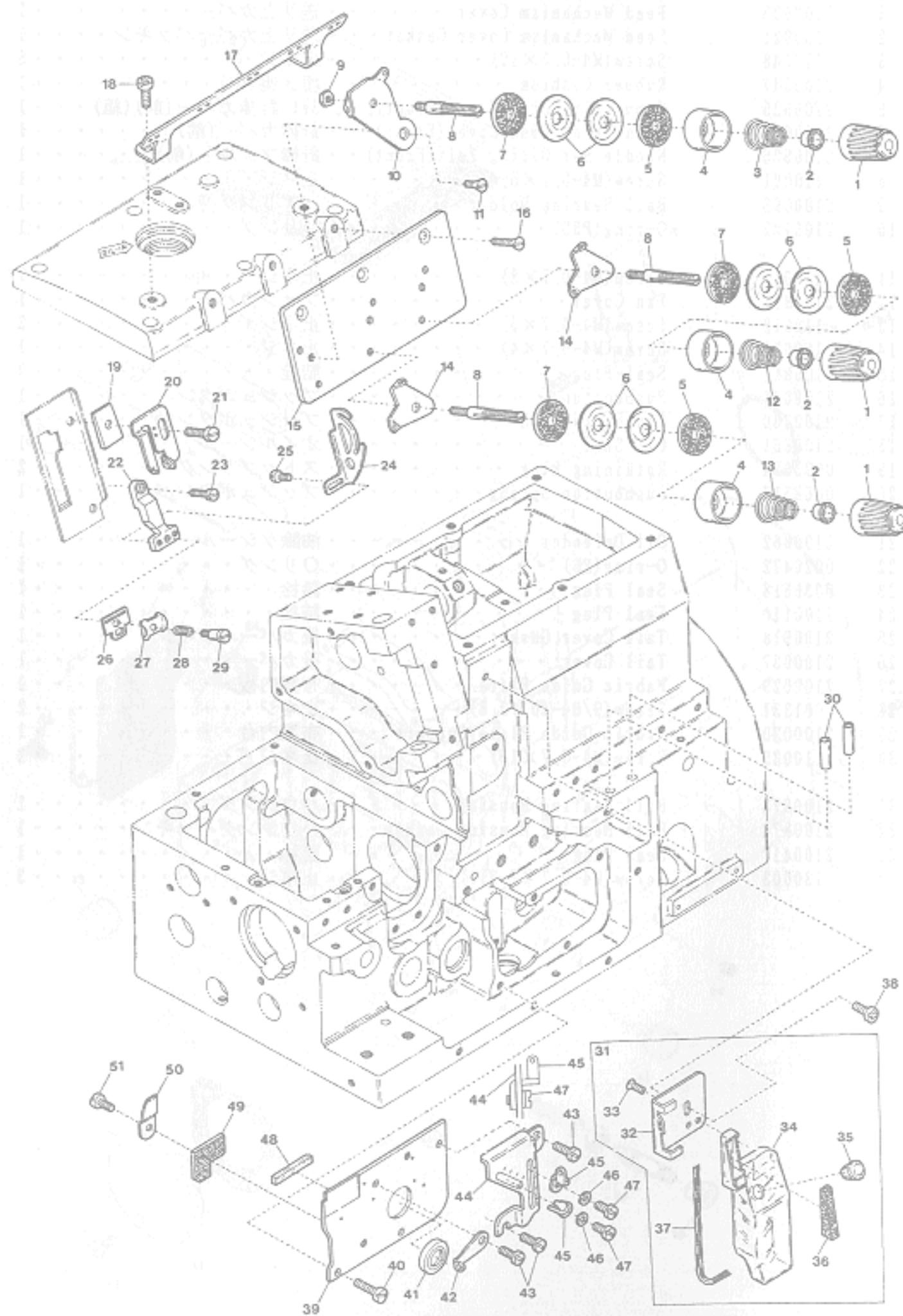
39

Amt.
Req.

品名
押エ(組)
"
"
押エヒンジ
止ネジ
押エ(下)
空糸押エ
止ネジ
爪
"
"
押エヒンジパネ
止ネジ
テープガイド(上)

止ネジ
テープガイド(下)
止ネジ
ナット
テープ支エ
押エ(組)
"
"
押エ(下)
爪
"
"
"
テープガイド取付板
止ネジ

押エテープガイド
止ネジ
下メス
針板
"
"
前送り
"
後送り
小送り

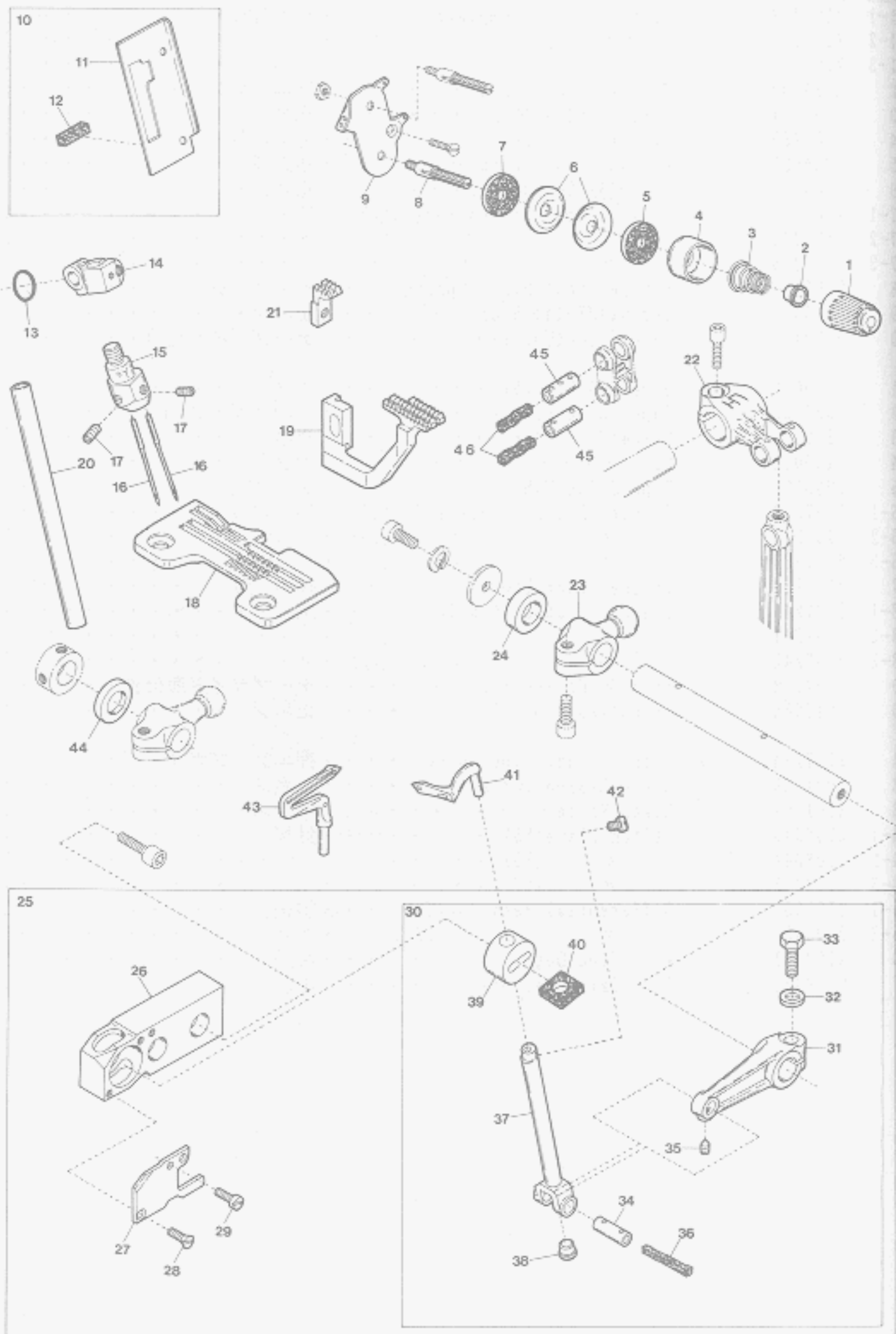


MISCELLANEOUS THREAD EYELETS

糸道関係

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	0024084	Thread Tension Spring Cap . . .	糸調子バネキャップ(上) . . .	3
2	0024083	Tension Spring Bushing . . .	糸調子ナット回り止メ . . .	3
3	0024156	Needle Thread Tension Spring . . .	針糸調子バネ . . .	1
4	0020118	Thread Tension Spring Retainer . . .	糸調子バネキャップ(下) . . .	3
5	000178	Felt . . .	フェルト . . .	3
6	0031111	Tension Disc . . .	糸調子皿 . . .	6
7	000177	Felt . . .	フェルト . . .	3
8	004265	Tension Post(Short) . . .	糸調子棒(短) . . .	3
9	000340	Nut . . .	ナット . . .	1
10	2100073	Tension Disc Eyelet for Needle Thread . . .	針糸調子台糸道 . . .	1
11	001396	Screw(11/64-40×6.5) . . .	止ネジ . . .	1
12	0024157	Lower Looper Thread Tension Spring . . .	下ルーパー糸調子バネ . . .	1
13	0032952	Upper Looper Thread Tension Spring . . .	上ルーパー糸調子バネ . . .	1
14	0032962	Tension Disc Eyelet for Looper Thread . . .	ルーパー糸調子台糸道 . . .	2
15	2100062	Tension Disc Eyelet Support . . .	調子台糸道取付板 . . .	1
16	130007	Screw(M4-0.7×10) . . .	止ネジ . . .	3
17	2100063	Thread Guide Plate . . .	糸案内板 . . .	1
18	110013	Screw(M4-0.7×8) . . .	止ネジ . . .	2
19	2100847	Spacer . . .	スペーサ . . .	1
20	2100846	Needle Thread Eyelet(Large) . . .	針糸道(大) . . .	1
21	007627	Screw(M4-0.7×6) . . .	止ネジ . . .	1
22	2100071	Needle Bar Thread Retainer Bracket . . .	小調子台 . . .	1
23	110029	Screw(M3.5-0.6×6) . . .	止ネジ . . .	1
24	2100845	Needle Thread Pull-off . . .	針糸繰り . . .	1
25	001228	Screw(3/32-56×3.2) . . .	止ネジ . . .	2
26	2100592	Thread Retainer Plate Support . . .	小調子板 . . .	1
27	0032425	Thread Retainer Plate . . .	小調子皿 . . .	1
28	0020131	Thread Retainer Spring . . .	小調子皿バネ . . .	1
29	001095	Screw(1/8-44×8.5) . . .	止ネジ . . .	1
30	0022215	Looper Thread Pipe . . .	糸道パイプ . . .	2
31	2100070	SP Unit, Complete Set . . .	SP装置(組) . . .	1
32	2100069	Oil Container Support . . .	SPタンク取付板 . . .	1
33	007619	Screw(9/64-40×6.3) . . .	止ネジ . . .	2
34	0021124	Oil Container . . .	SPタンク . . .	1
35	2100922	Oil Container Plug . . .	詰栓 . . .	1
36	310070	Felt . . .	SPフェルト . . .	1
37	000240	Oil Wick . . .	油芯 . . .	1
38	110012	Screw(M4-0.7×8) . . .	止ネジ . . .	1
39	2100060	Looper Holder Cover . . .	ルーパー台カバー . . .	1
40	110009	Screw(M4-0.7×8) . . .	止ネジ . . .	2
41	0093303	Looper Driving Shaft Oil Seal . . .	ルーパー軸オイルシール . . .	1
42	2100853	Upper Looper Thread Eyelet . . .	上ルーパー糸道 . . .	1
43	110035	Screw(M4-0.7×10) . . .	止ネジ . . .	3
44	2100848	Thread Eyelet Support . . .	糸道取付板 . . .	1
45	2100849	Looper Thread Eyelet(Right) . . .	ルーパー糸道(右) . . .	2
46	000014	Washer . . .	ワッシャ . . .	2
47	110026	Screw(M3-0.5×6) . . .	止ネジ . . .	2
48	2100229	Looper Holder Cover Spacer(Rubber) . . .	ルーパー台カバースペーサ . . .	1
49	2100586	Looper Holder Cover Felt . . .	ルーパー台カバーフェルト . . .	1
50	2100524	Felt Clamp . . .	フェルト押エ . . .	1
51	110030	Screw(M3-0.5×2.6) . . .	止ネジ . . .	1

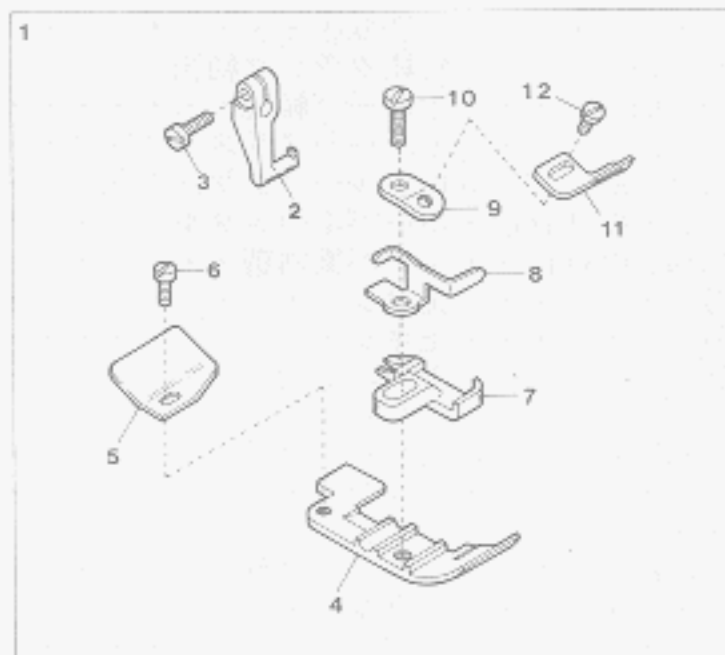
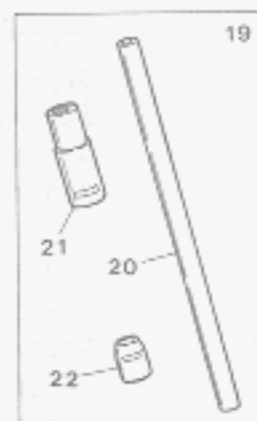
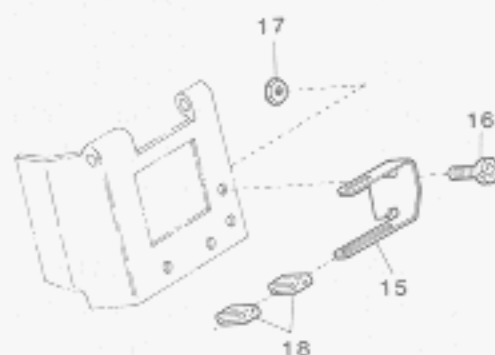
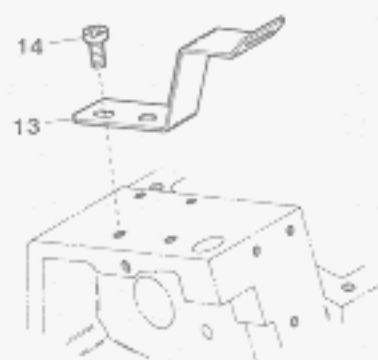
AZ8035H-A54 (1)



AZ8035H-A54 EXCLUSIVE PARTS(1)

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	0024084	Thread Tension Spring Cap	糸調子パネキャップ(上)	1
2	0024083	Tension Spring Bushing	糸調子ナット回り止メ	1
3	0032971	Needle Thread Tension Spring	針糸調子パネ	1
4	0020118	Thread Tension Spring Retainer	糸調子パネキャップ(下)	1
5	000178	Felt	フェルト	1
6	0031111	Tension Disc	糸調子皿	2
7	000177	Felt	フェルト	1
8	004265	Tension Post(Short)	糸調子棒(短)	1
9	2100074	Tension Disc Eyelet(Large)	調子台糸道(大)	1
10	2101431	Connecting Link Cover(Front), C. Set	針棒カバー(前)(組)	1
11	2101432	Connecting Link Cover(Front)	針棒カバー(前)	1
12	2101433	Needle Bar Oiling Felt(Front)	針棒フェルト(前)	1
13	0020472	O-ring(P6)	Oリング	1
14	2101407	Needle Bar Connecting Bracket	針棒抱キ	1
15	2129107	Needle Clamp(Y)	針止メ	1
16	---	Needle(System: DC×27)	針	2
17	003637	Screw(1/8-44×2.5)	止ネジ	2
18	2128010	Stitch Plate(Y7)	針板	1
19	2109009	Differential Feed Dog(for 06)	前送り(06用)	1
20	2100642	Needle Bar	針棒	1
21	2109052	Auxiliary Feed Dog	小送り	1
22	2100946	Needle Bar Driving Lever	針棒クランク軸腕	1
23	2101141	Upper Looper Driving Lever	上ルーパー軸腕	1
24	2100906	Driving Shaft Thrust Ring	上ルーパースラストリング	1
25	2100881	Upper Looper Bar Crank Arm, C. Set	上ルーパークランク(組)	1
26	2100226	Upper Looper Bar Guide Bushing	ルーパー案内メタル	1
27	2100227	Upper Looper Bar Guide Cover	ルーパー案内蓋	1
28	130001	Screw(M2.5-0.45×6)	止ネジ	1
29	110071	Screw(M2.5-0.45×6)	止ネジ	1
30	2100885	Upper Looper Bar Guide, C. Set	ルーパー案内(組)	1
31	2101089	Upper Looper Bar Crank Arm	上ルーパークランク	1
32	300008	Washer	ワッシャー	1
33	140004	Screw(M6-1×16)	止ネジ	1
34	2100176	Upper Looper Bar Crank Arm Pin	上ルーパークランクピン	1
35	160002	Screw(M4-0.7×5)	止ネジ	1
36	310048	Oil Wick	油芯	1
37	2100667	Upper Looper Bar	ルーパー棒	1
38	330011	Seal Plug	詰栓	1
39	2100892	Upper Looper Bar Guide	ルーパー案内	1
40	310065	Oiling Felt	フェルト	2
41	2109342	Upper Looper(for Needle Size #11~14)	上ルーパー(針番手#11~14用)	1
42	210009	Screw(1/8-44×3.2)	止ネジ	1
43	2109348	Lower Looper	下ルーパー	1
44	2100905	Lower Looper Driving Shaft Thrust Ring	下ルーパースラストリング	1
45	2100620	Needle Bar Connecting Link Pin	針棒リンクピン	2
46	310051	Oil Wick	油芯	2

AZ8035H-A54 (2)



AZ8035H-A54 EXCLUSIVE PARTS(2)

Ref. Parts

No. No.

Description

1 2107334
2 0024100
3 004351
4 2107284
5 0034535
6 004237
7 2107242
8 2107162
9 2107173
10 210005

Presser Foot, Complete Set (Y7) ・押エ(組) 1
Presser Foot Hinge 1
Screw (9/64-40×7) 1
Presser Foot (Lower) 1
Presser Foot Chain Shield 1
Screw (3/32-56×2.6) 1
Presser Foot Stitch Tongue (Y7) ・爪 1
Presser Foot Hinge Spring 1
Tape Guide Support 1
Screw (1/8-44×7.1) 1

11 2107174
12 001228
13 0024130
14 110012
15 0024129
16 110013
17 100001
18 0033738
19 2100655
20 2100642

Presser Foot Tape Guide 1
Screw (3/32-56×3.2) 1
Tape Guide (Upper) 1
Screw (M4-0.7×5) 2
Tape Guide (Lower) 1
Screw (M4-0.7×8) 2
Nut 2
Tape Guide Tube 2
Needle Bar & Needle Bar Bushing, C. Set 針棒・針棒ブッシュ (組) 1
Needle Bar 1

21 2100662
22 2100641

Needle Bar Bushing (Upper) 1
Needle Bar Bushing (Lower) 1

サブモデル専用部品(2)

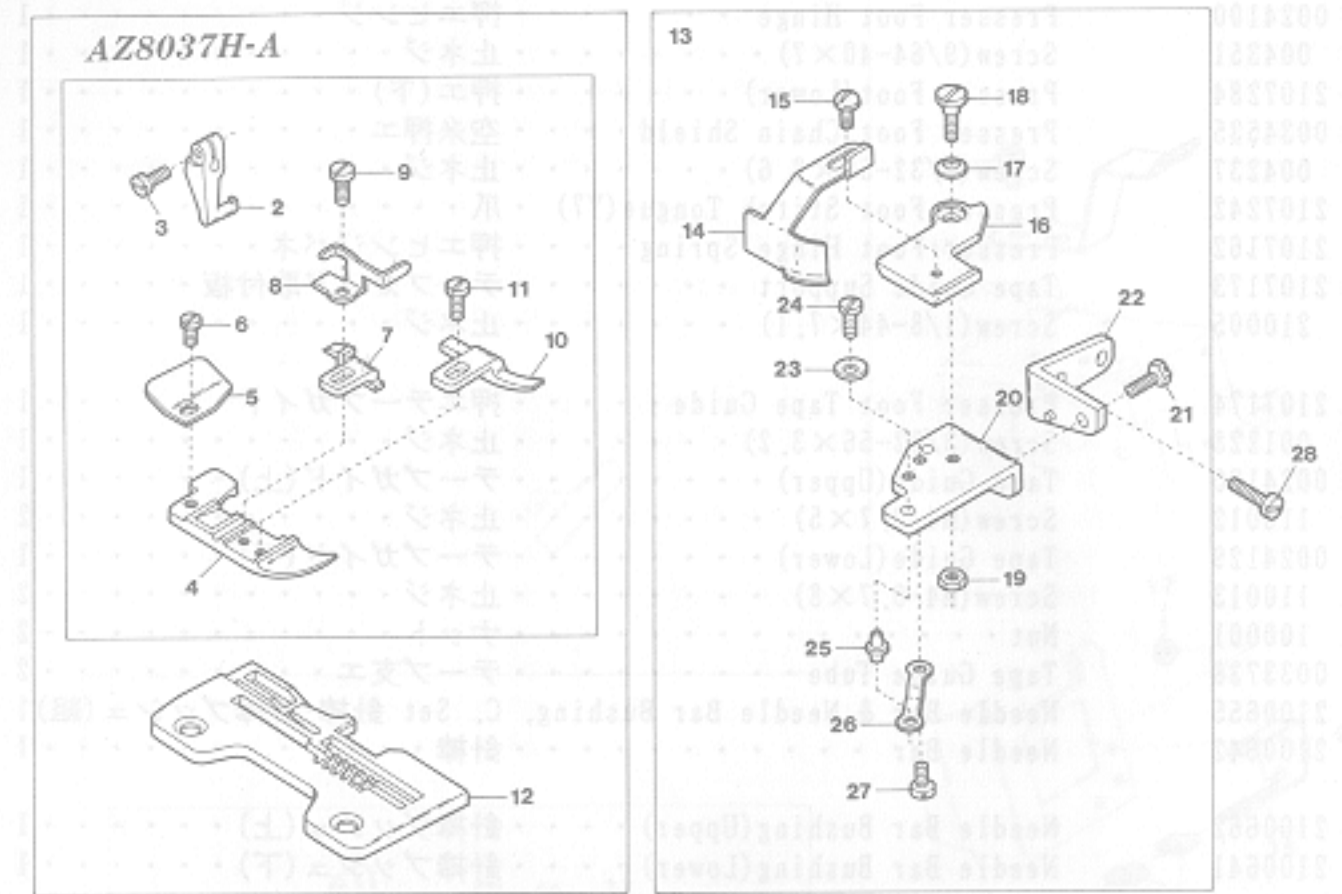
41

Amt.

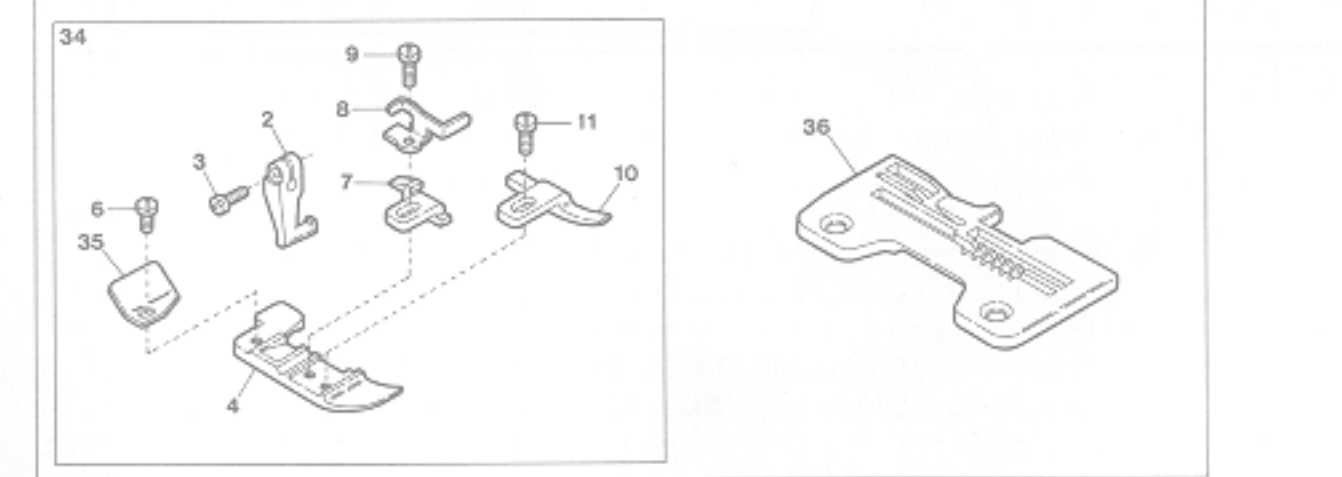
Req.

品名

AZ8037H-A, 8037H-A54/K2



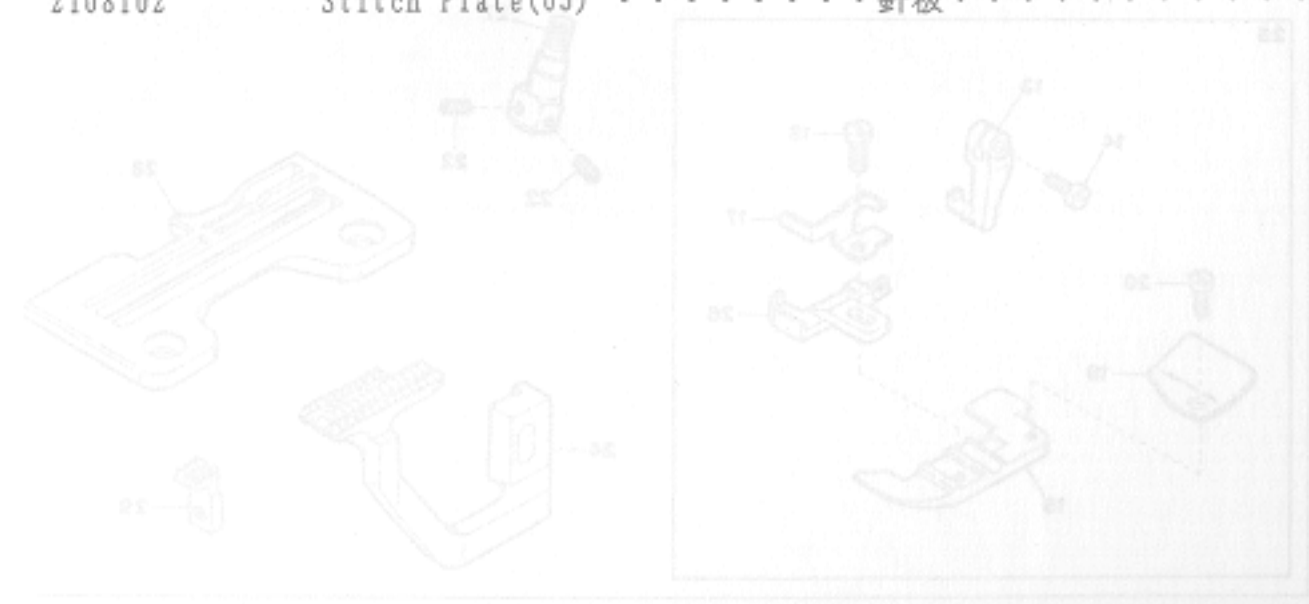
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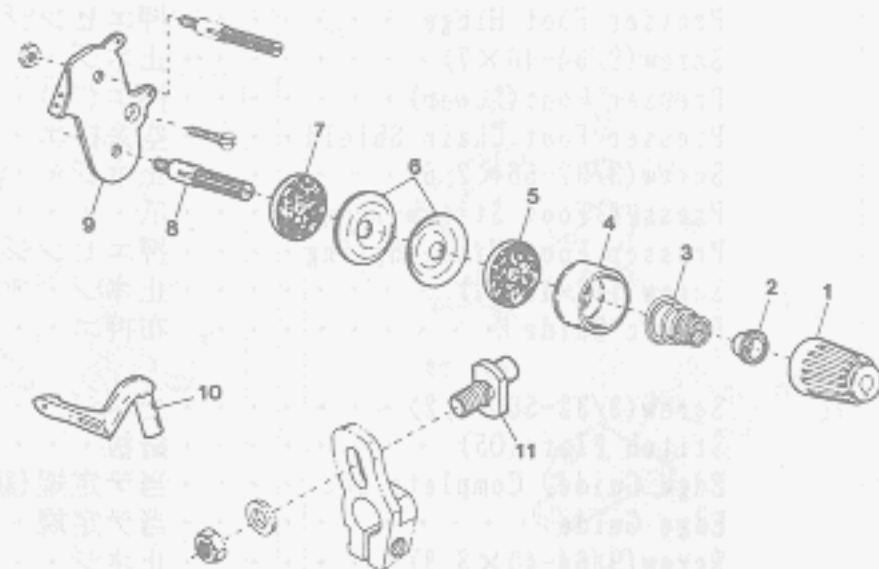
AZ8037H-A, 8037H-A54/K2 EXCLUSIVE PARTS

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	2107391	Presser Foot, Complete Set(05)	押エ(組)	1
2	0024100	Presser Foot Hinge	押エヒンジ	1
3	004351	Screw(9/64-40×7)	止ネジ	1
4	0022814	Presser Foot(Lower)	押エ(下)	1
5	0034535	Presser Foot Chain Shield	空糸押エ	1
6	004237	Screw(3/32-56×2.6)	止ネジ	1
7	0022816	Presser Foot Stitch Tongue	爪	1
8	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
9	004131	Screw(1/8-40×4)	止ネジ	1
10	0022815	Fabric Guide	布押エ	1
11	004236	Screw(3/32-56×4.2)	止ネジ	1
12	2108018	Stitch Plate(05)	針板	1
13	0022430	Edge Guide, Complete Set	当て定規(組)	1
14	0022432	Edge Guide	当て定規	1
15	001330	Screw(9/64-40×3.8)	止ネジ	1
16	0022431	Edge Guide Swing-out Lever	スイングアウトレバー	1
17	000172	Conical Spring Washer	皿バネワッシャ	1
18	004150	Screw(11/64-40×5.2)	止ネジ	1
19	000334	Nut	ナット	1
20	0022434	Edge Guide Swing-out Lever Holder	スイングアウトレバー取付台	1
21	005506	Screw(11/64-40×8)	止ネジ	1
22	0022433	Edge Guide Swing-out Lever Holder Support	定規取付台	1
23	0022437	Edge Guide Swing-out Lever Stop	レバーストップ	1
24	001227	Screw(1/8-44×3.8)	止ネジ	1
25	0022435	Edge Guide Positioning Pin	定規固定ピン	1
26	0022436	Positioning Pin Holder Spring	定規固定ピン押エバネ	1
27	001225	Screw(1/8-44×2.8)	止ネジ	1
28	110047	Screw(M4-0.7×10)	止ネジ	2
29	2109012	Differential Feed Dog	前送り	1
30	2109013	Main Feed Dog	後送り	1
31	2109014	Auxiliary Feed Dog	小送り	1
32	2109331	Lower Looter	下ルーパ	1
33	2109328	Upper Spreader(for Needle Size #9~14)	上スプレダ(針番手 #9~14用)	1
34	2107375	Presser Foot, Complete Set(05)	押エ(組)	1
35	2107219	Presser Foot, Chain Shield	空糸押エ	1
36	2108102	Stitch Plate(05)	針板	1

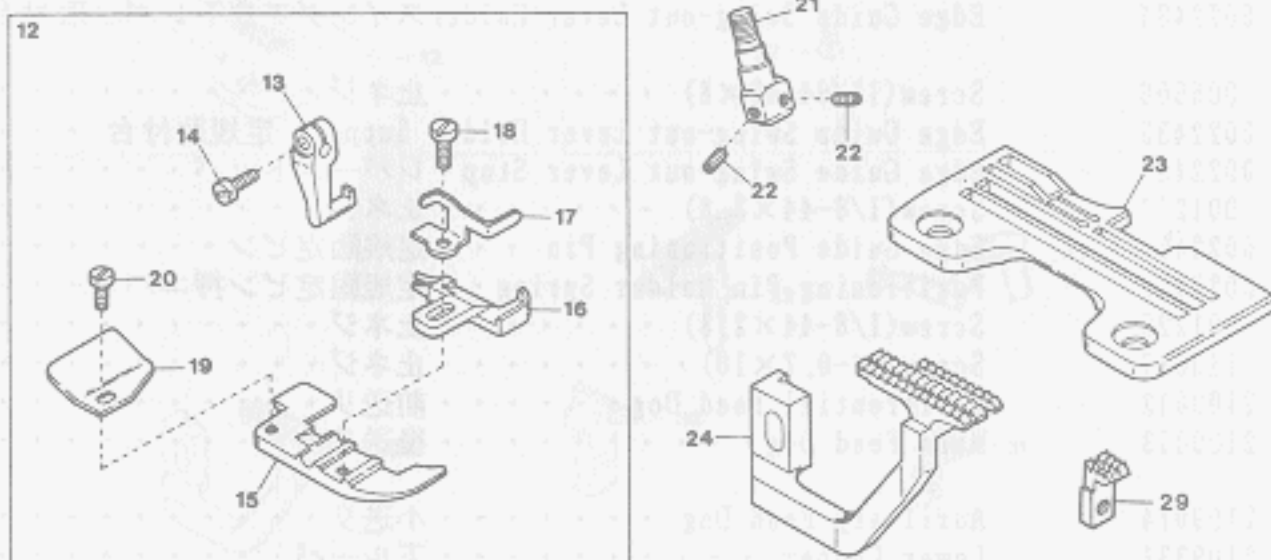
サブモデル専用部品



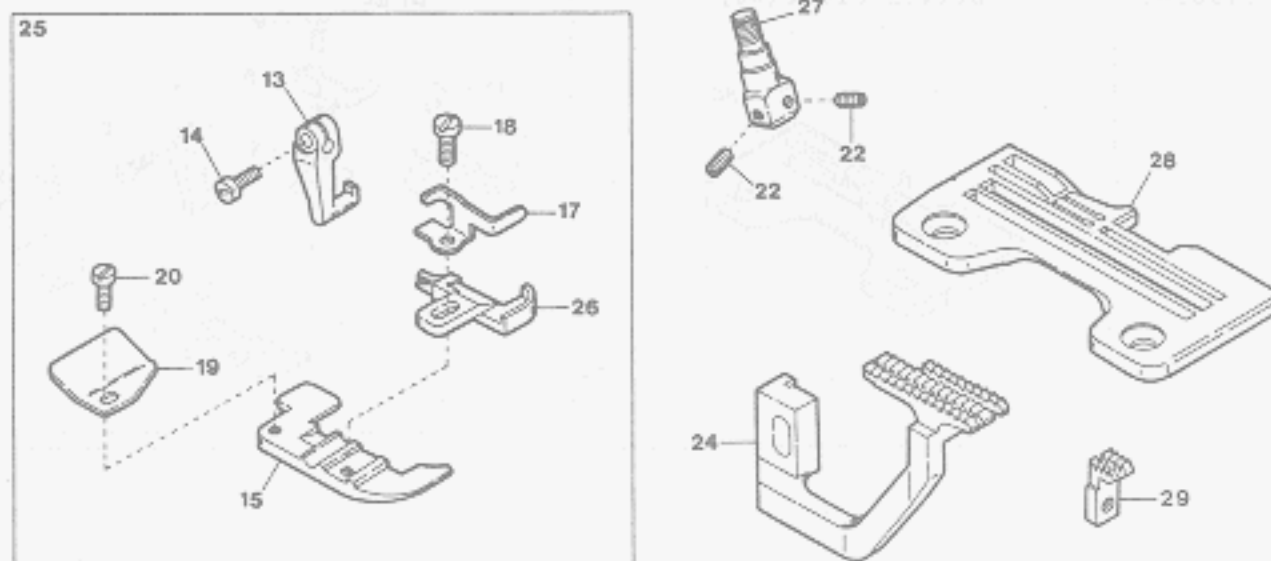
AZ8039H-A



AZ8039H-Y5-A



AZ8039H-X4-A

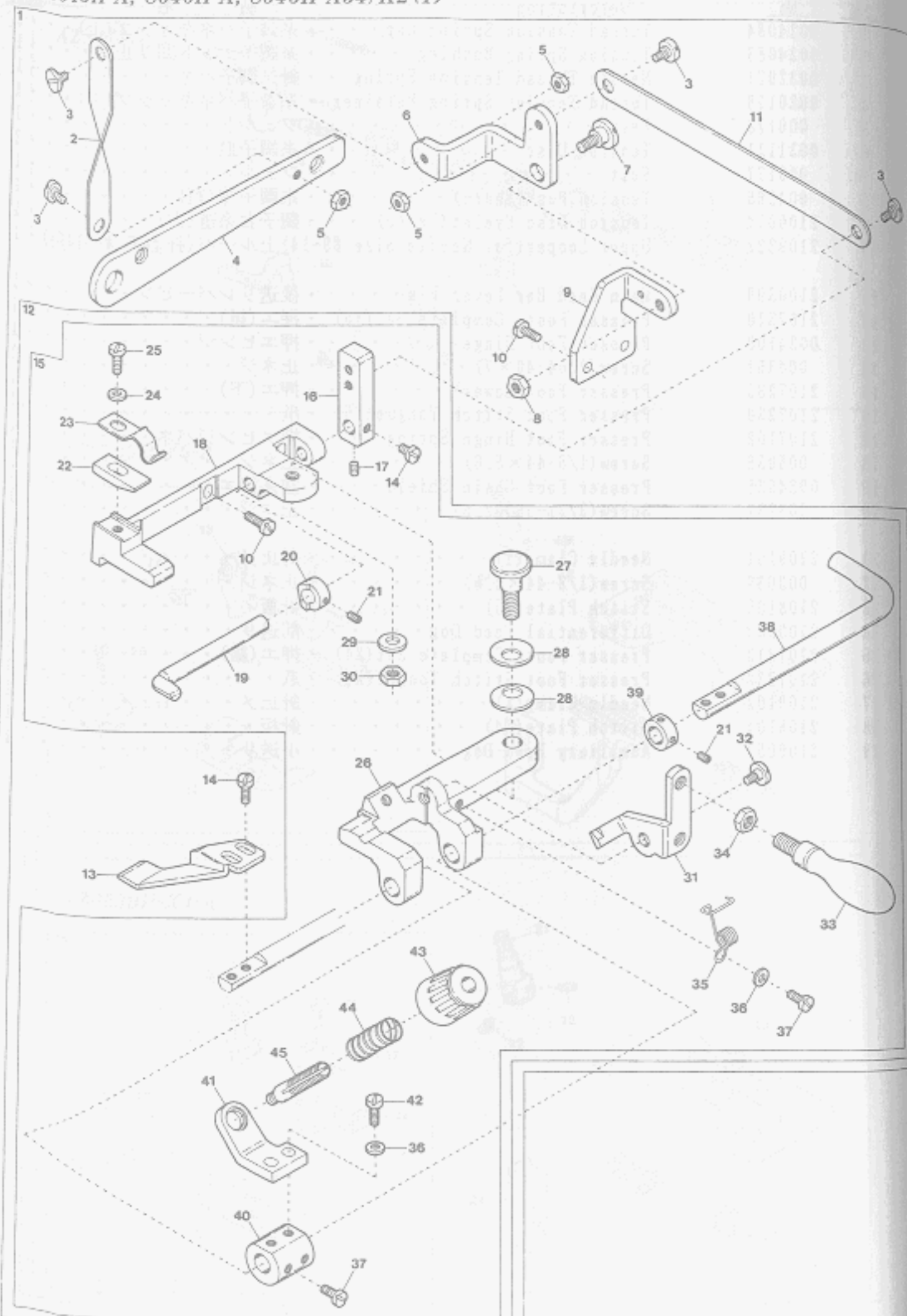


AZ8039H-Y-A, X-A EXCLUSIVE PARTS

Ref. No.	Parts No.	Description	品名	Amt. Req.
1	0024084	Thread Tension Spring Cap	糸調子パネキャップ(上)	1
2	0024083	Tension Spring Bushing	糸調子ナット回り止メ	1
3	0032971	Needle Thread Tension Spring	針糸調子パネ	1
4	0020118	Thread Tension Spring Retainer	糸調子パネキャップ(下)	1
5	000178	Felt	フェルト	1
6	0031111	Tension Disc	糸調子皿	2
7	000177	Felt	フェルト	1
8	004265	Tension Post(Short)	糸調子棒(短)	1
9	2100074	Tension Disc Eyelet(Large)	調子台糸道(大)	1
10	2109322	Upper Looper(for Needle Size #9~14)	上ルーバ(針番手 #9~14用)	1
11	2100390	Main Feed Bar Lever Pin	後送りレバーピン	1
12	2107310	Presser Foot, Complete Set(Y5)	押エ(組)	1
13	0024100	Presser Foot Hinge	押エヒンジ	1
14	004351	Screw(9/64-40×7)	止ネジ	1
15	2107280	Presser Foot(Lower)	押エ(下)	1
16	2107230	Presser Foot Stitch Tongue(Y5)	爪	1
17	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
18	005036	Screw(1/8-44×5.6)	止ネジ	1
19	0034535	Presser Foot Chain Shield	空糸押エ	1
20	004237	Screw(3/32-56×2.6)	止ネジ	1
21	2109101	Needle Clamp(Y)	針止メ	1
22	003637	Screw(1/8-44×2.5)	止ネジ	2
23	2108106	Stitch Plate(Y5)	針板	1
24	2109038	Differential Feed Dog	前送り	1
25	2107312	Presser Foot, Complete Set(X4)	押エ(組)	1
26	2107232	Presser Foot Stitch Tongue(X4)	爪	1
27	2109102	Needle Clamp(X)	針止メ	1
28	2108104	Stitch Plate(X4)	針板	1
29	2109052	Auxiliary Feed Dog	小送り	1

サブモデル専用部品

AZ8045H-A, 8046H-A, 8046H-A54/K2 (1)

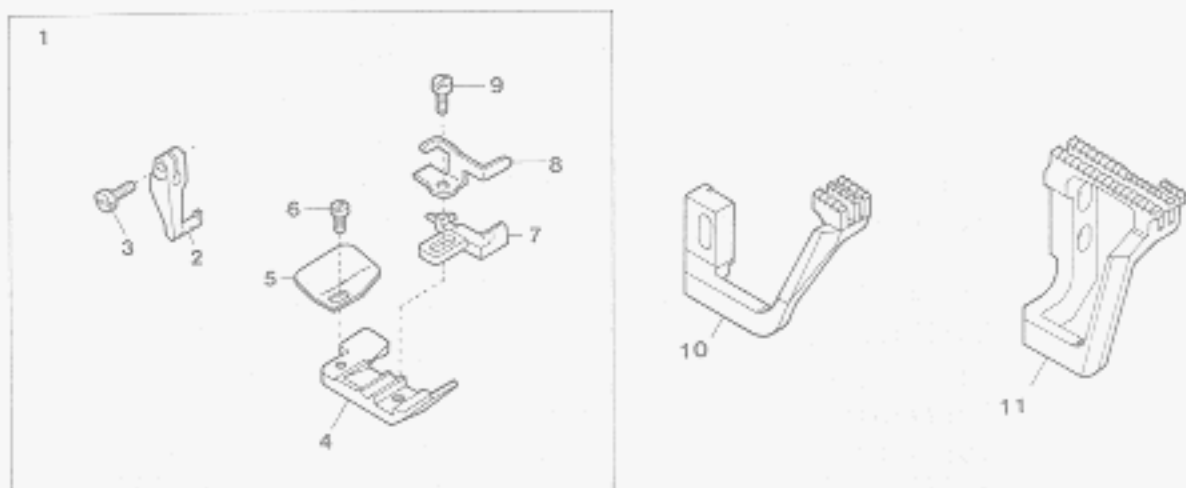


AZ8045H-A, 8046H-A, 8046H-A54/K2 EXCLUSIVE PARTS(1)

サブモデル専用部品(1)

Ref. No.	Parts No.	Description	品名	Amt. Req.
1	2101240	Ruffling Mechanism, C. Set(3)	ラフリング装置(組3)	1
2	2101243	Connecting Plate(Short)	連結板(短)	1
3	170005	Screw(M4-0.7×6)	止ネジ	4
4	2120111	Presser Foot Lifter Lever	押エ揚ゲレバー	1
5	100001	Nut	ナット	3
6	2101241	Connecting Plate Lever	連結板レバー	1
7	170031	Screw(M5-0.8×8.5)	止ネジ	1
8	100002	Nut	ナット	1
9	2101242	Connecting Plate Lever Support	連結板レバー取付台	1
10	110047	Screw(M4-0.7×10)	止ネジ	4
11	2101244	Connecting Plate(Long)	連結板(長)	1
12	2101246	Ruffling Mechanism, C. Set(2)	ラフリング装置(組2)	1
13	2101260	Ruffling Presser	ラフリング押エ	1
14	110001	Screw(M4-0.7×5.4)	止ネジ	3
15	2101245	Ruffling Mechanism, C. Set(1)	ラフリング装置(組1)	1
16	2101259	Ruffling Presser Lifter Shaft Lever	ラフリング押エ揚ゲ軸レバー	1
17	160001	Screw(M4-0.7×4)	止ネジ	1
18	2101248	Bracket Holder	ブラケット取付台	1
19	2101258	Ruffling Presser Lifter Shaft	ラフリング押エ揚ゲ軸	1
20	0020616	Stop Collar	ストップカラー	1
21	003637	Screw(1/8-44×25)	止ネジ	3
22	2101249	Bracket Fixing Piece	ブラケット固定片	1
23	2101250	Bracket Spring Plate	ブラケット止メバネ	1
24	000538	Washer	ワッシャ	1
25	110031	Screw(M4-0.7×12)	止ネジ	1
26	2101247	Bracket	ブラケット	1
27	005589	Screw(1/4-40×14.5)	止ネジ	1
28	000621	Conical Spring Washer	皿バネワッシャ	2
29	000613	Washer	ワッシャ	1
30	000306	Nut	ナット	1
31	2101252	Handle Holder	押エ揚ゲハンドル取付台	1
32	170032	Screw(M4-0.7×5)	止ネジ	1
33	2101255	Ruffling Swing-out Handle	押エ揚ゲハンドル	1
34	000234	Nut	ナット	1
35	2101253	Swing-out Handle Holder Spring	ハンドル取付台バネ	1
36	001123	Washer	ワッシャ	3
37	007627	Screw(M4-0.7×6)	止ネジ	3
38	2101257	Ruffling Presser Shaft	ラフリング押エ軸	1
39	0094562	Collar(8×13×6mm)	カラー	1
40	2101254	Lifter Lever Holder	ラフリング押エ揚ゲレバー取付台	1
41	2101251	Ruffling Presser Lifter Lever	ラフリング押エ揚ゲレバー	1
42	110009	Screw(M4-0.7×8)	止ネジ	2
43	0093863	Spring Cap	押エバネキャップ	1
44	2101268	Ruffling Presser Spring	ラフリング押エバネ	1
45	004125	Tension Post	調子棒	1

AZ8045H-04-A (2)

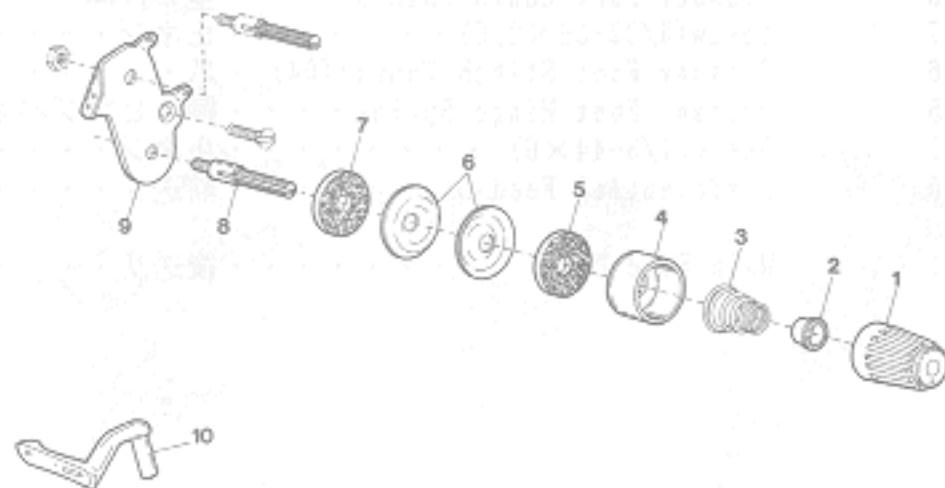


AZ8045H-A EXCLUSIVE PARTS(2)

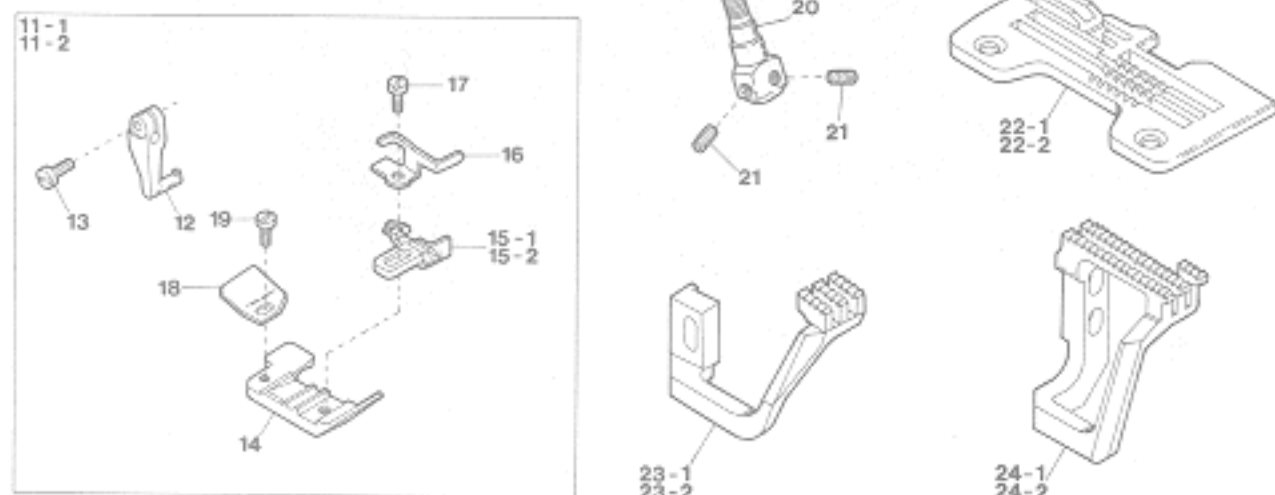
Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	0024354	Presser Foot, Complete Set(04)	・押エ(組)	1
2	0024100	Presser Foot Hinge	・押エヒンジ	1
3	004351	Screw(9/64-40×7)	・止ネジ	1
4	0022153	Presser Foot(Lower)	・押エ(下)	1
5	0034535	Presser Foot Chain Shield	・空糸押エ	1
6	004237	Screw(3/32-56×2.6)	・止ネジ	1
7	0021876	Presser Foot Stitch Tongue(04)	・爪	1
8	0021005	Presser Foot Hinge Spring	・押エヒンジバネ	1
9	004131	Screw(1/8-44×6)	・止ネジ	1
10	2109020	Differential Feed Dog	・前送り	1
11	2109021	Main Feed Dog	・後送り	1

サブモデル専用部品(2)

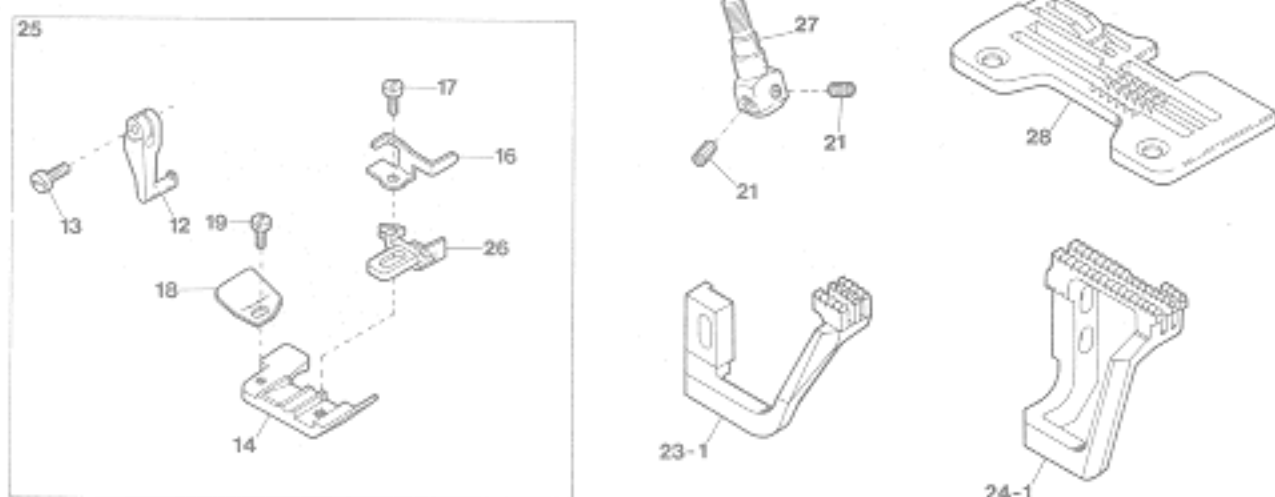
AZ8046H-A (2)



AZ8046H-Y5-A, Y6-A



AZ8046H-X4-A



AZ8046H-A EXCLUSIVE PARTS(2)

Ref. Parts

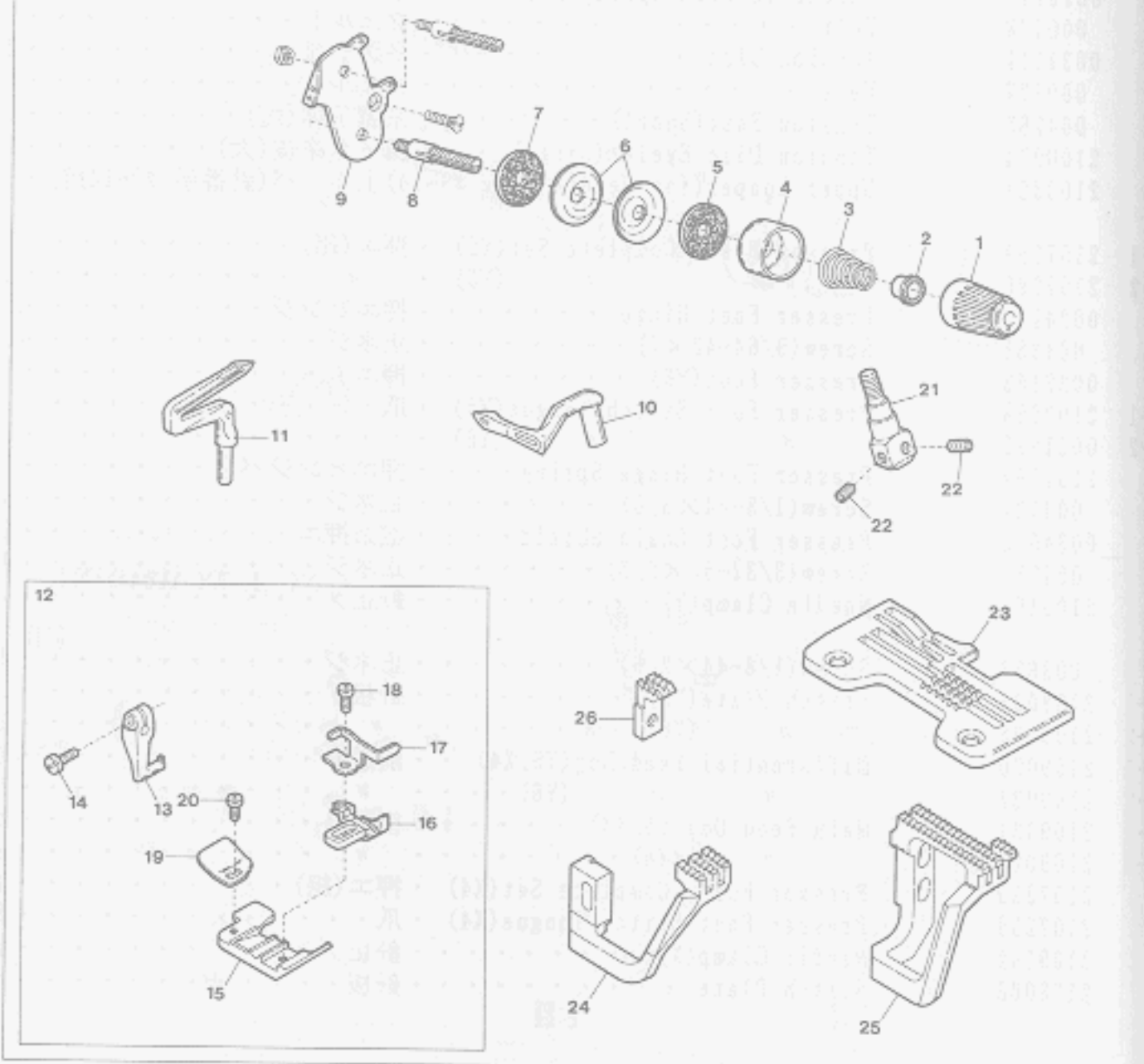
No. No.

Ref. No.	Parts No.	Description	品名	Amt. Req.
1	0024084	Thread Tension Spring Cap	糸調子バネキャップ(上)	1
2	0024083	Tension Spring Bushing	糸調子ナット回り止メ	1
3	0032971	Needle Thread Tension Spring	針糸調子バネ	1
4	0020118	Thread Tension Spring Retainer	糸調子バネキャップ(下)	1
5	000178	Felt	フェルト	1
6	0031111	Tension Disc	糸調子皿	2
7	000177	Felt	フェルト	1
8	004265	Tension Post (Short)	糸調子棒(短)	1
9	2100074	Tension Disc Eyelet (Large)	調子台糸道(大)	1
10	2109322	Upper Loper (for Needle Size #9~14) 上ルーパ(針番手 #9~14用)		1
11-1	2107069	Presser Foot, Complete Set (Y5)	押エ(組)	1
11-2	2107390	" " (Y6)	" "	1
12	0024100	Presser Foot Hinge	押エヒンジ	1
13	004351	Screw (9/64-40×7)	止ネジ	1
14	0022153	Presser Foot (Y6)	押エ	1
15-1	2107068	Presser Foot Stitch Tongue (Y5)	爪	1
15-2	0021879	" " (Y6)	" "	1
16	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
17	004131	Screw (1/8-44×5.6)	止ネジ	1
18	0034535	Presser Foot Chain Shield	空糸押エ	1
19	004237	Screw (3/32-56×2.6)	止ネジ	1
20	2109101	Needle Clamp (Y)	針止メ	1
21	003637	Screw (1/8-44×2.5)	止ネジ	2
22-1	2108004	Stitch Plate (Y5)	針板	1
22-2	2108005	" (Y6)	" "	1
23-1	2109020	Differential Feed Dog (Y5, X4)	前送り	1
23-2	2109022	" " (Y6)	" "	1
24-1	2109021	Main Feed Dog (Y5, X4)	後送り	1
24-2	2109023	" (Y6)	" "	1
25	2107389	Presser Foot, Complete Set (X4)	押エ(組)	1
26	2107250	Presser Foot Stitch Tongue (X4)	爪	1
27	2109102	Needle Clamp (X)	針止メ	1
28	2108006	Stitch Plate	針板	1

サブモデル専用部品(2)

Amt. Req.

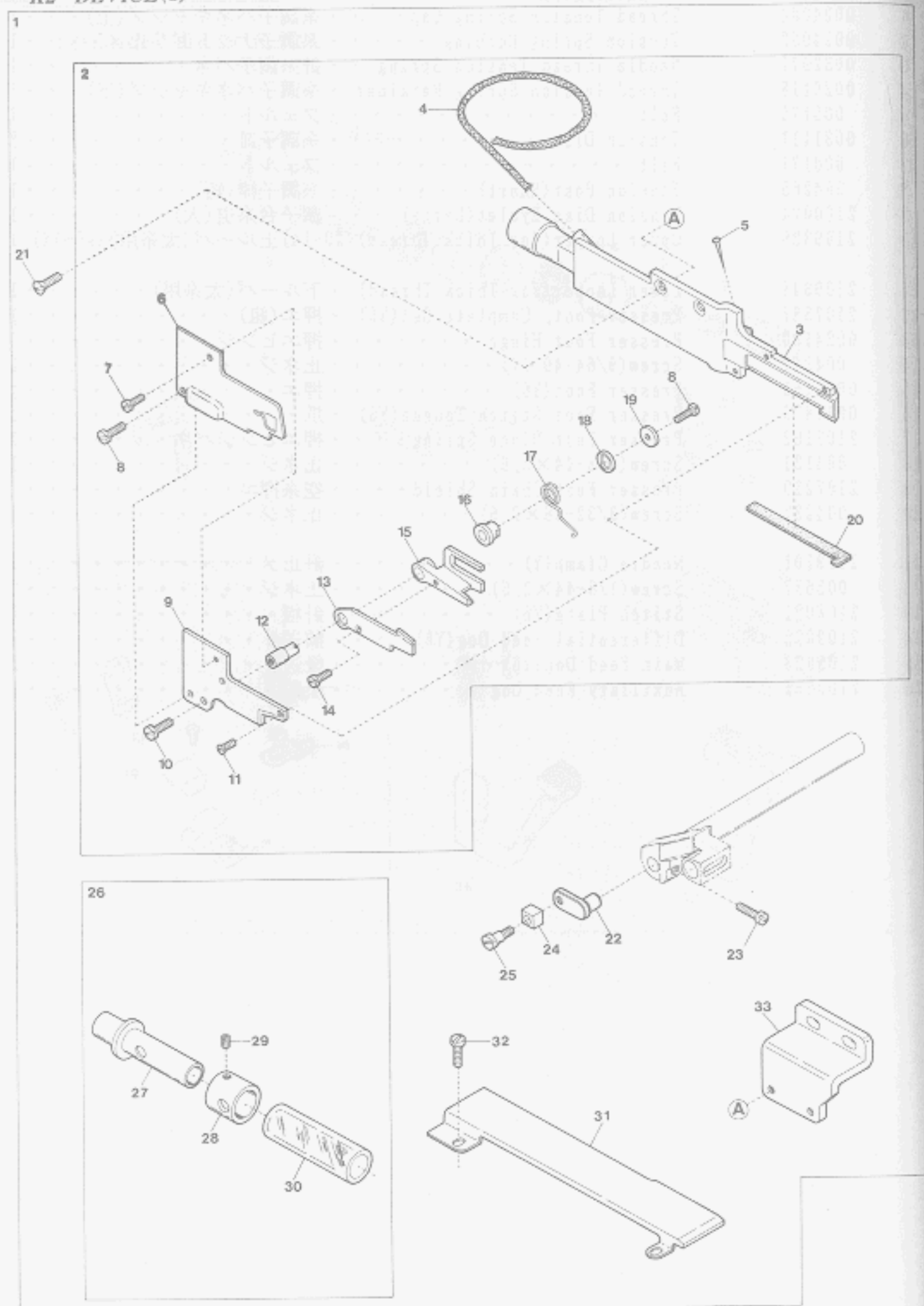
AZ8046H-Y6-A54/K2(2)



AZ8046H-A54/K2 EXCLUSIVE PARTS(2)

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	0024084	Thread Tension Spring Cap	糸調子バネキャップ(上)	1
2	0024083	Tension Spring Bushing	糸調子ナット回り止メ	1
3	0032971	Needle Thread Tension Spring	針糸調子バネ	1
4	0020118	Thread Tension Spring Retainer	糸調子バネキャップ(下)	1
5	000178	Felt	フェルト	1
6	0031111	Tension Disc	糸調子皿	2
7	000177	Felt	フェルト	1
8	004265	Tension Post(Short)	糸調子棒(短)	1
9	2100074	Tension Disc Eyelet(Large)	調子台糸道(大)	1
10	2109326	Upper Looper(for Thick Thread) (#9~14) 上ルーパー(太糸用) (#9~14)		1
11	2109348	Lower Looper(for Thick Thread)	下ルーパー(太糸用)	1
12	2107387	Presser Foot, Complete Set(Y6)	押エ(組)	1
13	0024100	Presser Foot Hinge	押エヒンジ	1
14	004351	Screw(9/64-40×7)	止ネジ	1
15	0022153	Presser Foot(Y6)	押エ	1
16	0021879	Presser Foot Stitch Tongue(Y6)	爪	1
17	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
18	004131	Screw(1/8-44×5.6)	止ネジ	1
19	2107219	Presser Foot Chain Shield	空糸押エ	1
20	004237	Screw(3/32-56×2.6)	止ネジ	1
21	2109101	Needle Clamp(Y)	針止メ	1
22	003637	Screw(1/8-44×2.5)	止ネジ	2
23	2108021	Stitch Plate(Y6)	針板	1
24	2109022	Differential Feed Dog(Y6)	前送り	1
25	2109023	Main Feed Dog(Y6)	後送り	1
26	2109052	Auxiliary Feed Dog	小送り	1

"K2" DEVICE(1)



"K2" DEVICE(1)

Ref. Parts

No. No.

1 2109917
2 2111050
3 2111051
4 310017
5 000755
6 2111063
7 004237
8 004404
9 2111055
10 004131

11 004139
12 2111059
13 2111056
14 004236
15 2111057
16 2111062
17 2111061
18 2111066
19 2111060
20 2111067

21 007623
22 2111058
23 110068
24 2101011
25 270001
26 0021451
27 0021457
28 0021456
29 001892
30 0021450

31 2101059
32 110042
33 2101058

Description

"K2" Device, Complete Set . . . "K2"装置(組) . . . 1
Suction Pipe, Complete Set . . . 吸込管(組) . . . 1
Suction Pipe . . . 吸込管本体 . . . 1
Oil Wick . . . 油芯 . . . 1
Oil Wick Pin . . . 止メピン . . . 1
Suction Pipe Cover . . . 吸込管カバー . . . 1
Screw(3/32-56x1.7) . . . 止ネジ . . . 1
Screw(3/32-56x5.1) . . . 止ネジ . . . 2
Upper Trimming Knife . . . 上刃 . . . 1
Screw(1/8-44x6) . . . 止ネジ . . . 1

Screw(3/32-56x3) . . . 止ネジ . . . 2
Lower Trimming Knife Holder Pin . . . 下刃支持ピン . . . 1
Lower Trimming Knife . . . 下刃 . . . 1
Screw(3/32-56x4.2) . . . 止ネジ . . . 1
Lower Trimming Knife Driving Plate . . . 下刃駆動板 . . . 1
Spring Sleeve . . . 下刃バネスリーブ . . . 1
Lower Trimming Knife Pushing Spring . . . 下刃圧着バネ . . . 1
Spring Protect Washer . . . 下刃バネワッシャ . . . 1
Washer . . . ワッシャ . . . 1
Air Shield Rubber . . . 隙間防止ゴム . . . 1

Screw(9/64-40x5.3) . . . 止ネジ . . . 2
Lower Trimming Knife Guide Support . . . 下刃ガイド取付台 . . . 1
Screw(M4-0.7x8) . . . 止ネジ . . . 1
Lower Trimming Knife Guide . . . 下刃ガイド . . . 1
Screw(1/8-44x3) . . . 止ネジ . . . 1
Suction Power Control Tube, C. Set . . . 吸引力調整管(組) . . . 1
Suction Power Control Tube(Inner) . . . 吸引力調整台 . . . 1
Suction Power Control Tube . . . 吸引力調整管 . . . 1
Screw(1/8-44x2.9) . . . 止ネジ . . . 1
Nylon Hose . . . 吸引チューブ . . . 1

Cloth Plate Spacer . . . クロスプレートスペーサ . . . 1
Screw(M3.5-0.6x4) . . . 止ネジ . . . 2
Suction Pipe Support . . . 吸込管取付台 . . . 1

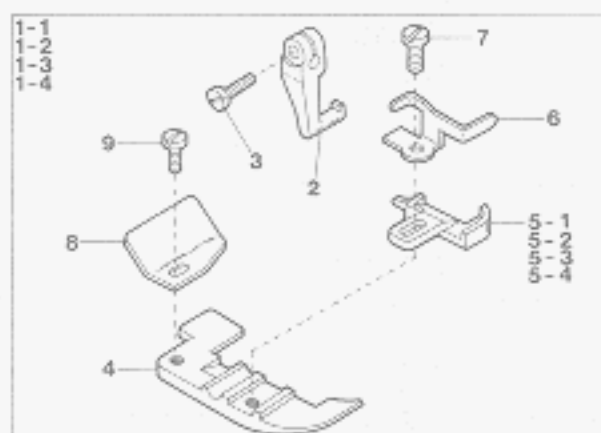
"K2"装置(1)

Amt.

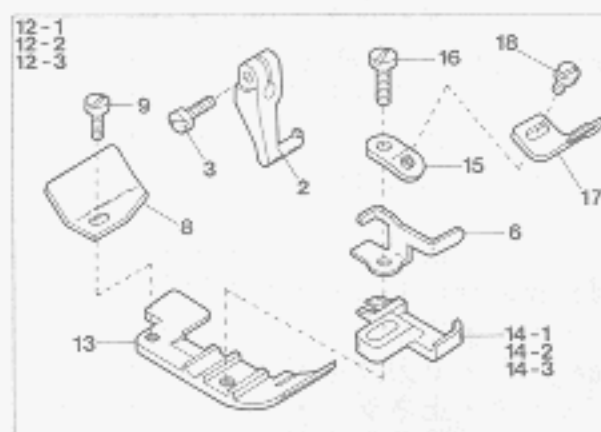
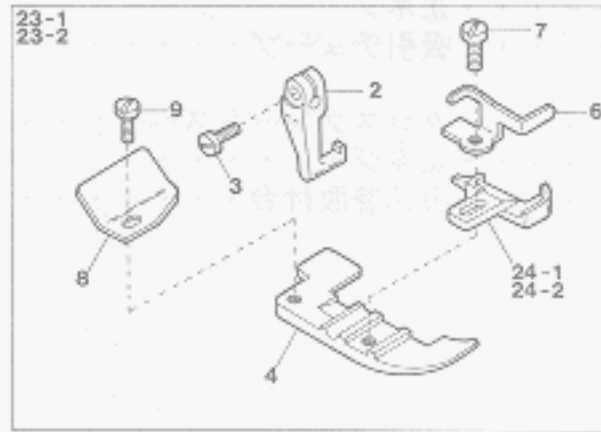
Req.

"K2"DEVICE(2)

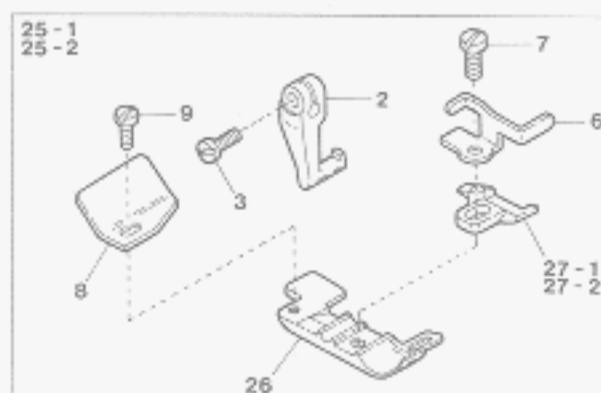
AZ8003H-A/K2, 8013H-A/K2

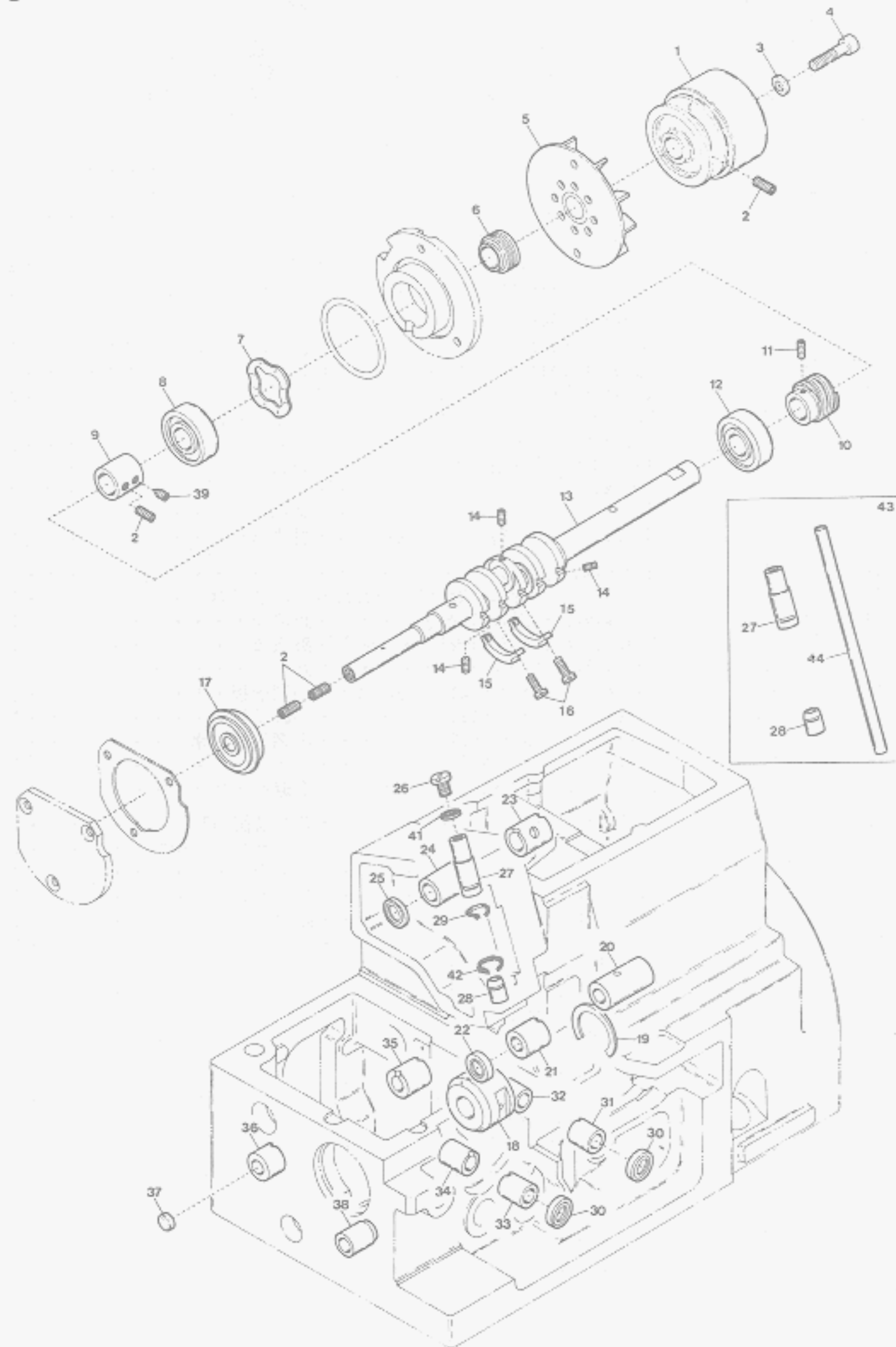


AZ8025H-A/K2

AZ8003H-A/MS/B3/K2
AZ8003H-A54/B3/K2, -A54/MS/B3/K2

AZ8003H-A61/K2



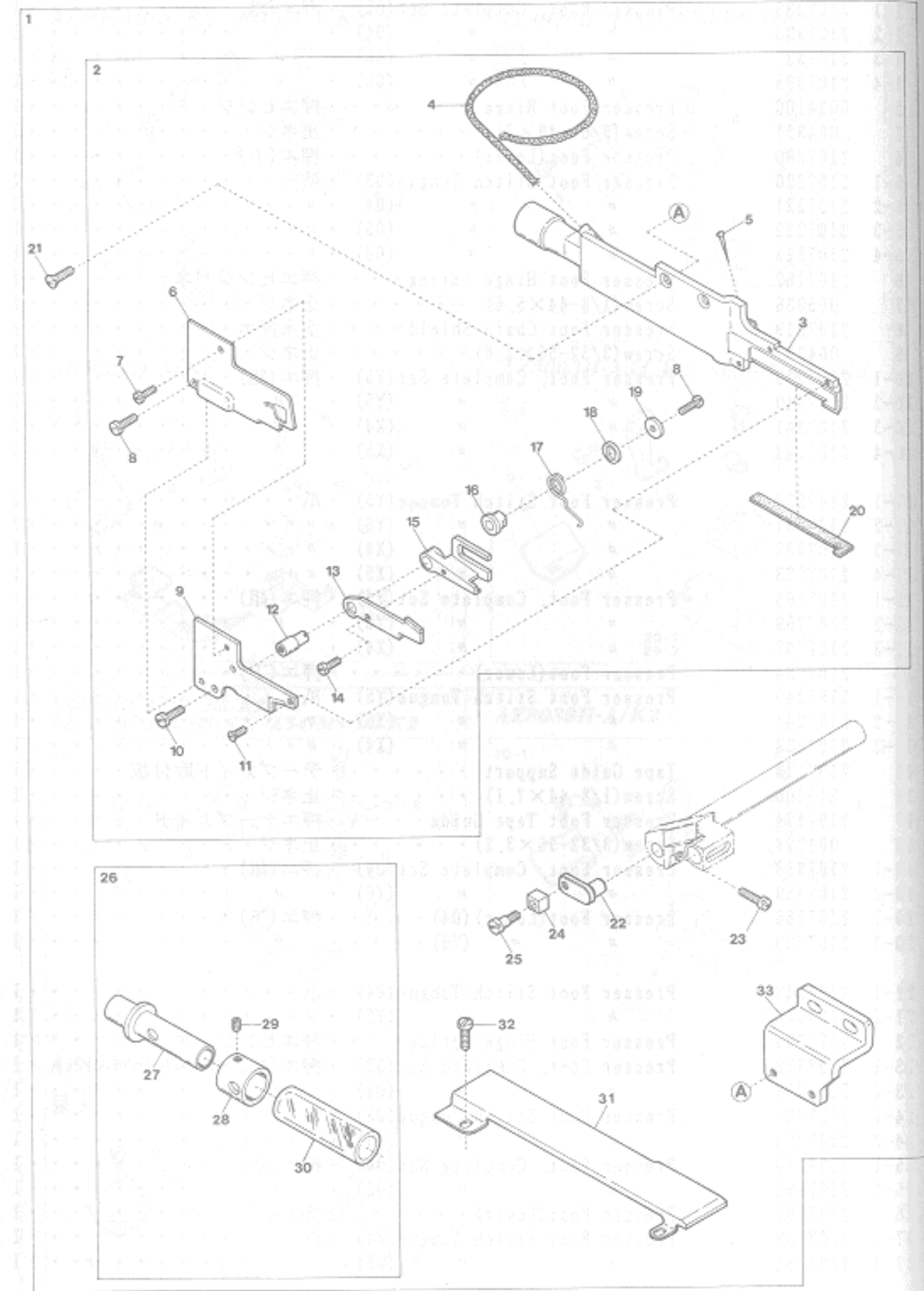


MISCELLANEOUS CRANKSHAFT & BUSHINGS

主軸及びブッシュ関係

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	2100090	Pulley	プーリ	1
2	160007	Screw (M6-1×6)	止ネジ	5
3	000474	Washer	ワッシャ	1
4	009753	Screw (M6-1×30)	止ネジ	1
5	2100118	Oil Cooling Fan	冷却ファン	1
6	2100092	Mechanical Oil Shield	油切り	1
7	2100113	Corrugated Washer	波形ワッシャ	1
8	2100121	Crankshaft Ball Bearing (Right)	ボールベアリング (右)	1
9	2100312	Crankshaft Sleeve	クランクシャフトスリーブ	1
10	2100364	Oil Pump Driving Worm	ウォーム	1
11	160001	Screw (M4-0.7×4)	止ネジ	2
12	2100120	Crankshaft Ball Bearing (Center)	ボールベアリング (中)	1
13	2100501	Crankshaft	クランクシャフト	1
14	160000	Screw (M3-0.5×3)	詰ネジ	3
15	2100111	Crankshaft Counterweight	バランスウエイト	2
16	110036	Screw (M3-0.5×6.5)	止ネジ	4
17	2100872	Crankshaft Ball Bearing (Left)	ボールベアリング (左)	1
18	2100109	Crankshaft Bushing	小ブッシュ	1
19	2100112	Retaining Ring	止メ輪	1
20	2100105	Upper Knife Driving Shaft Bushing (Right)	上メス軸ブッシュ (右)	1
21	2100104	Upper Knife Driving Shaft Bushing (Left)	上メス軸ブッシュ (左)	1
22	2100117	Upper Knife Driving Shaft Oil Seal	上メス軸オイルシール	1
23	2110242	Needle Bar Driving Shaft Bushing (Right)	針棒クランク軸ブッシュ (右)	1
24	2110243	Needle Bar Driving Shaft Bushing (Left)	針棒クランク軸ブッシュ (左)	1
25	0032684	Needle Bar Driving Shaft Oil Seal	針棒クランク軸オイルシール	1
26	003636	Cap Screw (5/16-32×3.5)	蓋ネジ	1
27	2100662	Needle Bar Bushing (Upper)	針棒ブッシュ (上)	1
28	2100641	Needle Bar Bushing (Lower)	針棒ブッシュ (下)	1
29	310009	Oil Wick	油芯	1
30	2100272	Looper Driving Shaft Oil Seal	ルーパー軸オイルシール	2
31	2100202	Upper Looper Driving Shaft Bushing (Front)	上ルーパー軸ブッシュ (前)	1
32	2100370	Upper Looper Driving Shaft Bushing (Rear)	上ルーパー軸ブッシュ (後)	1
33	2100114	Lower Looper Driving Shaft Bushing (Front)	下ルーパー軸ブッシュ (前)	1
34	2100115	Lower Looper Driving Shaft Bushing (Rear)	下ルーパー軸ブッシュ (後)	1
35	2100097	Feed Bar Driving Shaft Bushing (Right)	送り軸ブッシュ (右)	1
36	2100096	Feed Bar Driving Shaft Bushing (Left)	送り軸ブッシュ (左)	1
37	2100034	Seal Plug	詰栓	1
38	2100098	Control Lever Shaft Bushing	送り調節レバー軸ブッシュ	1
39	160005	Screw (M6-1×8)	止ネジ	1
40				
41	000526	Gasket	パッキン	1
42	310021	Oil Wick (Laced Wire)	油芯 (モール)	1
43	2100699	Needle Bar & Needle Bar Bushing, C. Set	針棒・針棒ブッシュ (組)	1
44	2100661	Needle Bar	針棒	1

"KR2" DEVICE (1)

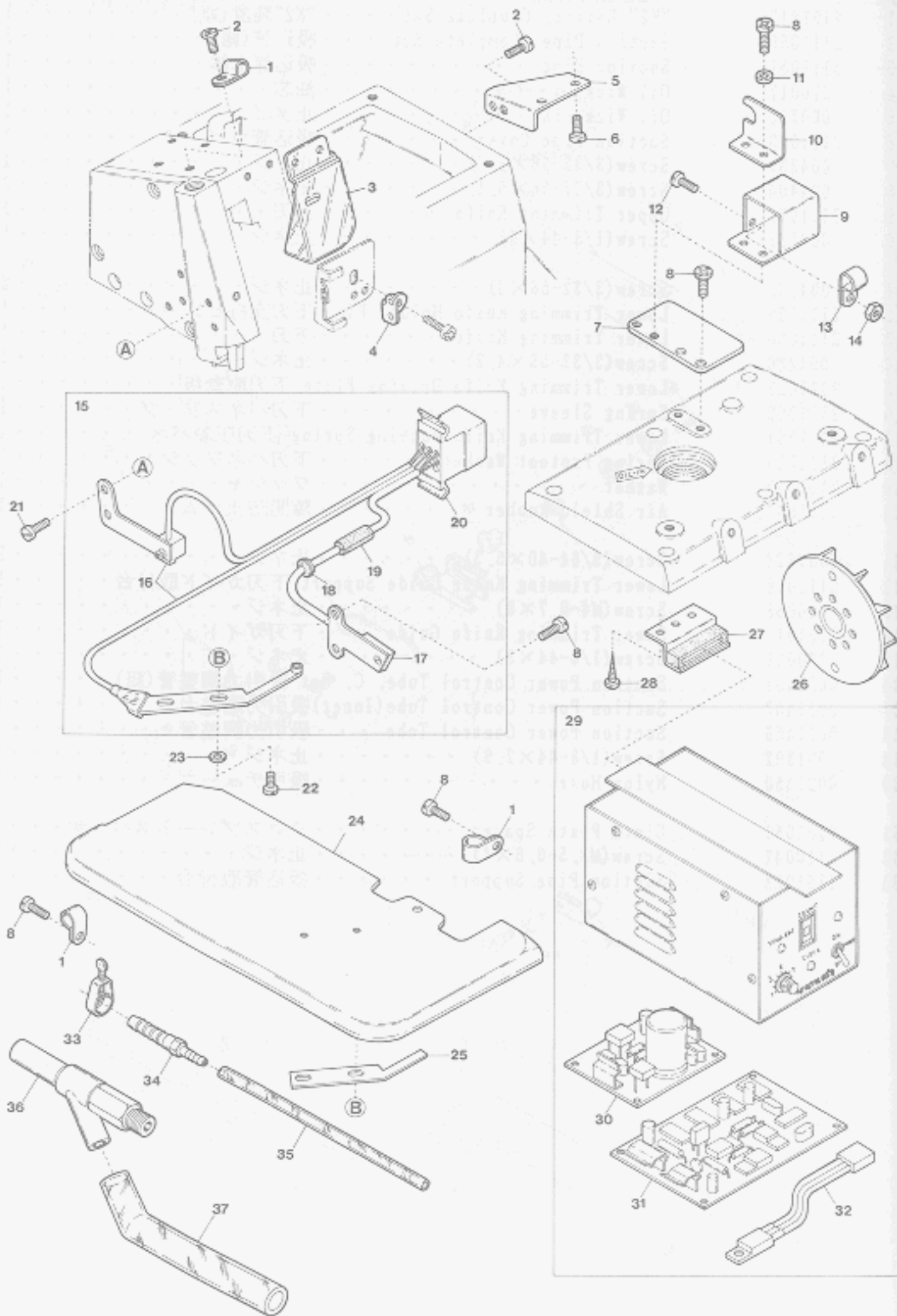


"KR2" DEVICE(1)

Ref.	Parts
No.	No.
1	2109917
2	2111050
3	2111051
4	310017
5	000755
6	2111063
7	004237
8	004404
9	2111055
10	004131
11	004139
12	2111059
13	2111056
14	004236
15	2111057
16	2111062
17	2111061
18	2111066
19	2111060
20	2111067
21	007623
22	2111058
23	110068
24	2101011
25	270001
26	0021451
27	0021457
28	0021456
29	001892
30	0021450
31	2101059
32	110042
33	2101058

Description	品名	Amt.
"K2" Device, Complete Set	"K2"装置(組)	1
Suction Pipe, Complete Set	吸込管(組)	1
Suction Pipe	吸込管本体	1
Oil Wick	油芯	1
Oil Wick Pin	止メピン	1
Suction Pipe Cover	吸込管カバー	1
Screw(3/32-56×1.7)	止ネジ	1
Screw(3/32-56×5.1)	止ネジ	2
Upper Trimming Knife	上刃	1
Screw(1/8-44×6)	止ネジ	1
Screw(3/32-56×3)	止ネジ	2
Lower Trimming Knife Holder Pin	下刃支持ピン	1
Lower Trimming Knife	下刃	1
Screw(3/32-56×4.2)	止ネジ	1
Lower Trimming Knife Driving Plate	下刃駆動板	1
Spring Sleeve	下刃パネスリーブ	1
Lower Trimming Knife Pushing Spring	下刃圧着パネ	1
Spring Protect Washer	下刃パネワッシャ	1
Washer	ワッシャ	1
Air Shield Rubber	隙間防止ゴム	1
Screw(9/64-40×5.3)	止ネジ	2
Lower Trimming Knife Guide Support	下刃ガイド取付台	1
Screw(M4-0.7×8)	止ネジ	1
Lower Trimming Knife Guide	下刃ガイド	1
Screw(1/8-44×3)	止ネジ	1
Suction Power Control Tube, C. Set	吸引力調整管(組)	1
Suction Power Control Tube(Inner)	吸引力調整台	1
Suction Power Control Tube	吸引力調整管	1
Screw(1/8-44×2.9)	止ネジ	1
Nylon Hose	吸引チューブ	1
Cloth Plate Spacer	クロスプレートスペーサ	1
Screw(M3.5-0.6×4)	止ネジ	2
Suction Pipe Support	吸込管取付台	1

"KR2"DEVICE(2)



"KR2" DEVICE(2)

Ref. Parts

No. No.

1	0094491
2	110012
3	2100082
4	2101116
5	2101138
6	004358
7	2101452
8	110013
9	0011840
10	0011841
11	000665
12	110048
13	0036133
14	100001
15	1200011
16	1200009
17	1200008
18	0035722
19	2101124
20	1070001
21	110001
22	110102
23	300007
24	2101113
25	0011995
26	2101043
27	0011709
28	006905
29	0011323
30	0011324
31	0011970
32	0011974
33	0033939
34	0033932
35	0022404
36	0010310
37	0022392

Description

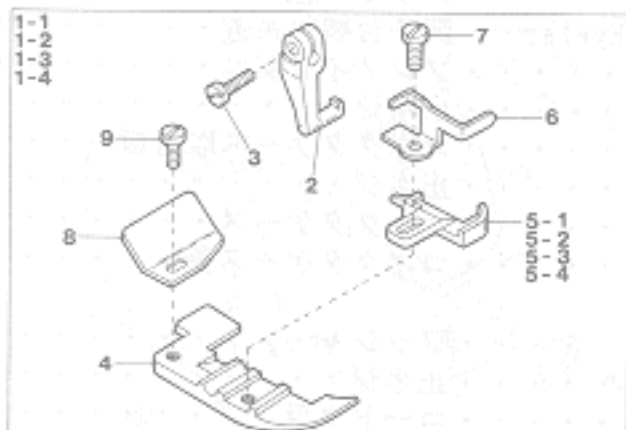
Cord Clamp(φ3.4-2N)	コードクランプ	3
Screw(M4-0.7×5)	止ネジ	2
Safety Plate	アイガード	1
Tension Disc Auxiliary Eyelet	調子台補助糸道	1
Solenoid Stay	ソレノイド支エ	1
Screw(9/64-40×5.6)	止ネジ	1
Connector Case Support	コネクタケース取付板	1
Screw(M4-0.7×8)	止ネジ	8
Connector Case	コネクタケース	1
Connector Case Lid	コネクタケース蓋	1
Washer	ワッシャ	2
Screw(M4-0.7×10)	止ネジ	1
Cord Clamp(φ8.4-5N)	コードクランプ	1
Nut	ナット	1
Rotation & Fabric Detector Switch, C. Set	ホールIC・光電スイッチ(組)	1
Fabric Detector Switch Unit	光電スイッチ(組)	1
Rotation Detector Unit	ホールIC(組)	1
Cord Bushing	コードブッシュ	1
Cord Bushing	コードブッシュ	1
Connector(9P)	コネクタ	1
Screw(M4-0.7×5.4)	止ネジ	2
Screw(M2.5-0.45×5)	止ネジ	2
Washer	ワッシャ	2
Cloth Plate	クロスプレート	1
Insulating Plate	絶縁板	1
Oil Cooling Fan Magnet Unit	ファンマグネット(組)	1
Control Box Stay	制御ボックスステイ	2
Wood Screw(φ5.1×20)	木ネジ	4
Control Box, Complete Set	制御装置(組)	1
Power Board	電源基板	1
Control Board	制御基板	1
Voltage Regulator	定電圧IC	1
Hose Band(1/4 inch)	ホースバンド	1
Joint	ジョイント	1
Nylon Hose(3.8×6×1000mm)	ナイロンホース	1
Venturi Pipe Unit	ベンチュリ管(組)	1
Nylon Hose(12×18×1000mm)	ナイロンホース	1

"KR2" 装置(2)

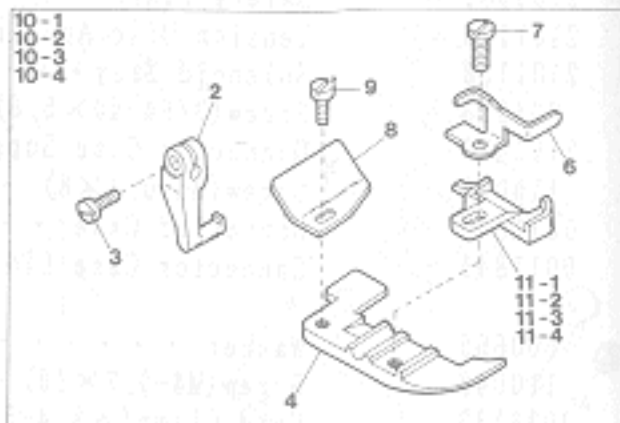
Amt. Req.

"KR2"DEVICE(3)

AZ8003H-A/KR2



AZ8020H-A/KR2



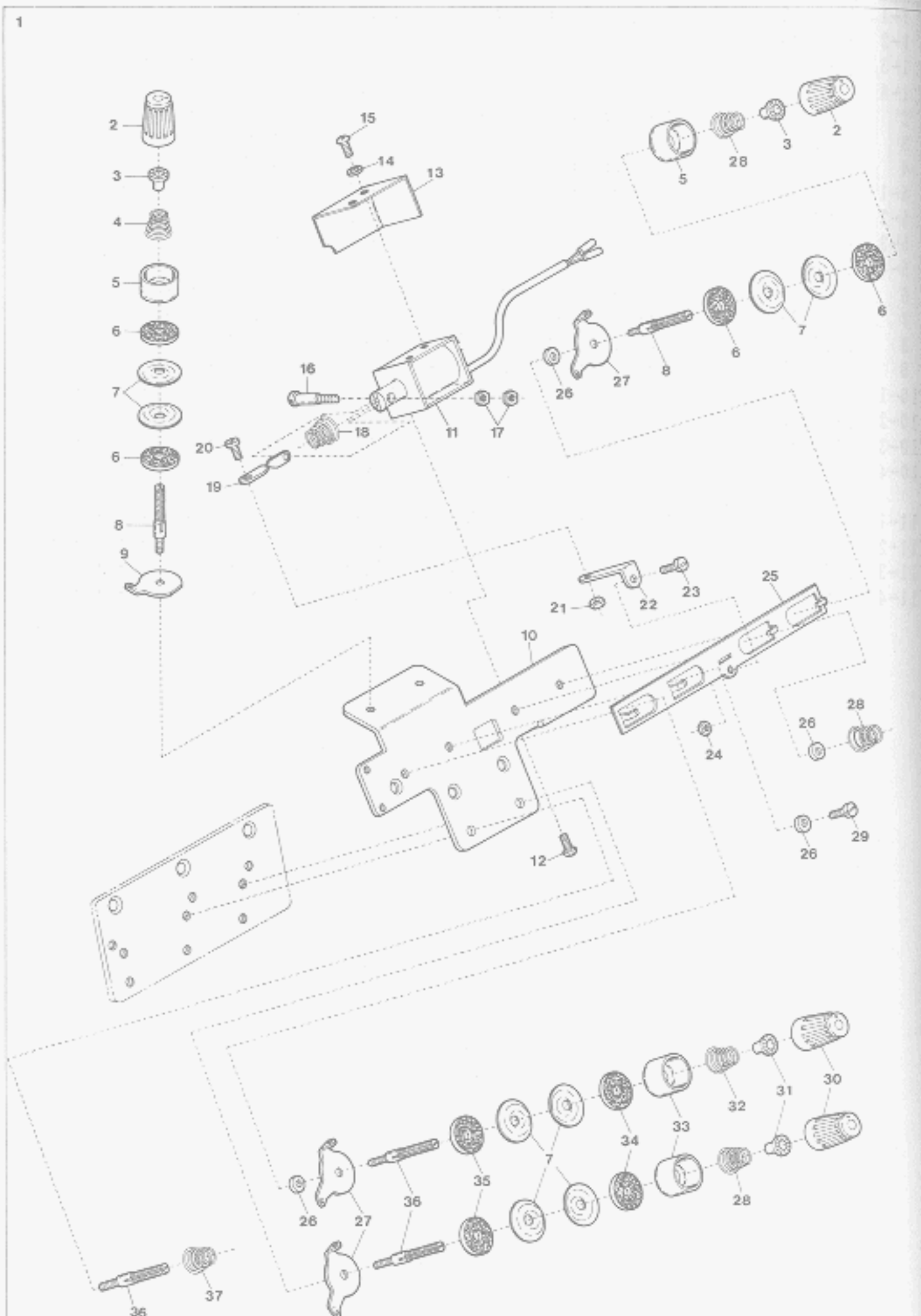
"KR2" DEVICE(3)

Ref.	Parts
No.	No.
1-1	2107335
1-2	2107336
1-3	2107337
1-4	2107338
2	0024100
3	004351
4	2107280
5-1	2107220
5-2	2107221
5-3	2107222
5-4	2107223
6	2107162
7	005036
8	2107219
9	004237
10-1	2107339
10-2	2107340
10-3	2107341
10-4	2107342
11-1	2107230
11-2	2107231
11-3	2107232
11-4	2107233

"KR2"装置(3)

Description	品名	Amt.
	Req.	
Presser Foot, Complete Set(03)	押エ(組)	1
" " " (04)	"	1
" " " (05)	"	1
" " " (06)	"	1
Presser Foot Hinge	押エヒンジ	1
Screw(9/64-40×7)	止ネジ	1
Presser Foot(Lower)	押エ(下)	1
Presser Foot Stitch Tongue(03)	爪	1
" " " (04)	"	1
" " " (05)	"	1
" " " (06)	"	1
Presser Foot Hinge Spring	押エヒンジパネ	1
Screw(1/8-44×5.6)	止ネジ	1
Presser Foot Chain Shield	空糸押エ	1
Screw(3/32-56×2.6)	止ネジ	1
Presser Foot, Complete Set(Y5)	押エ(組)	1
" " " (Y6)	"	1
" " " (X4)	"	1
" " " (X5)	"	1
Presser Foot Stitch Tongue(Y5)	爪	1
" " " (Y6)	"	1
" " " (X4)	"	1
" " " (X5)	"	1

"KR2"DEVICE(4) for AZ8003H-A



"KR2" DEVICE(4) for AZ8003H-A

Ref. Parts
No. No.

Ref. No.	Parts No.	Description	品名	Amt. Req.
1	2101056	Thread Tension Release, C. Set	糸緩メ装置(組)	1
2	0033806	Thread Tension Spring Cap(G)	糸調子バネキャップ(上)(緑)	3
3	0033890	Thread Tension Spring Bushing	糸調子ナット回り止メ	3
4	0020103	Thread Tension Spring	糸調子バネ	1
5	0033807	Thread Tension Spring Retainer(G)	糸調子バネキャップ(下)(緑)	3
6	000286	Felt(G)	フェルト(緑)	6
7	0031111	Tension Disc	糸調子皿	12
8	007904	Tension Post(Short)	糸調子棒(短)	3
9	0036853	Tension Disc Eyelet	調子台糸道	1
10	0023185	Thread Tension Release Supporting Board	糸緩メ台	1
11	0011839	Thread Tension Release Solenoid	ソレノイド	1
12	009994	Screw(M3-0.5×8)	止ネジ	2
13	0023189	Solenoid Cover	ソレノイドカバー	1
14	000014	Washer	ワッシャ	2
15	009995	Screw(M3-0.5×5)	止ネジ	2
16	005128	Solenoid Connecting Pin	ソレノイド連結ピン	1
17	000021	Nut	ナット	2
18	0032971	Solenoid Spring	ソレノイドバネ	1
19	2101172	Thread Tension Release Link	糸緩メリンク	1
20	270016	Screw(1/8-44×5.5)	止ネジ	1
21	000330	Nut	ナット	1
22	2101148	Thread Tension Release Plate Guide	糸緩メ板ガイド	1
23	009746	Screw(M4-0.7×8)	止ネジ	1
24	000015	Nut	ナット	1
25	2101330	Thread Tension Release Plate	糸緩メ板	1
26	000496	Spacer	スペーサ	4
27	0020101	Tension Disc Eyelet	調子台糸道	5
28	0024157	Thread Tension Spring	糸調子バネ	3
29	009853	Screw(11/64-40×6.5)	止ネジ	1
30	0024084	Thread Tension Spring Cap(W)	糸調子バネキャップ(上)(白)	3
31	0024083	Thread Tension Spring Bushing	糸調子ナット回り止メ	3
32	0024156	Thread Tension Spring	糸調子バネ	1
33	0020118	Thread Tension Spring Retainer(W)	糸調子バネキャップ(下)(白)	3
34	000178	Felt(W)(2.5mm)	フェルト(白)	3
35	000177	Felt(W)(1.0mm)	フェルト(白)	3
36	007903	Tension Post(Long)	糸調子棒(長)	3
37	0032952	Thread Tension Spring	糸調子バネ	1

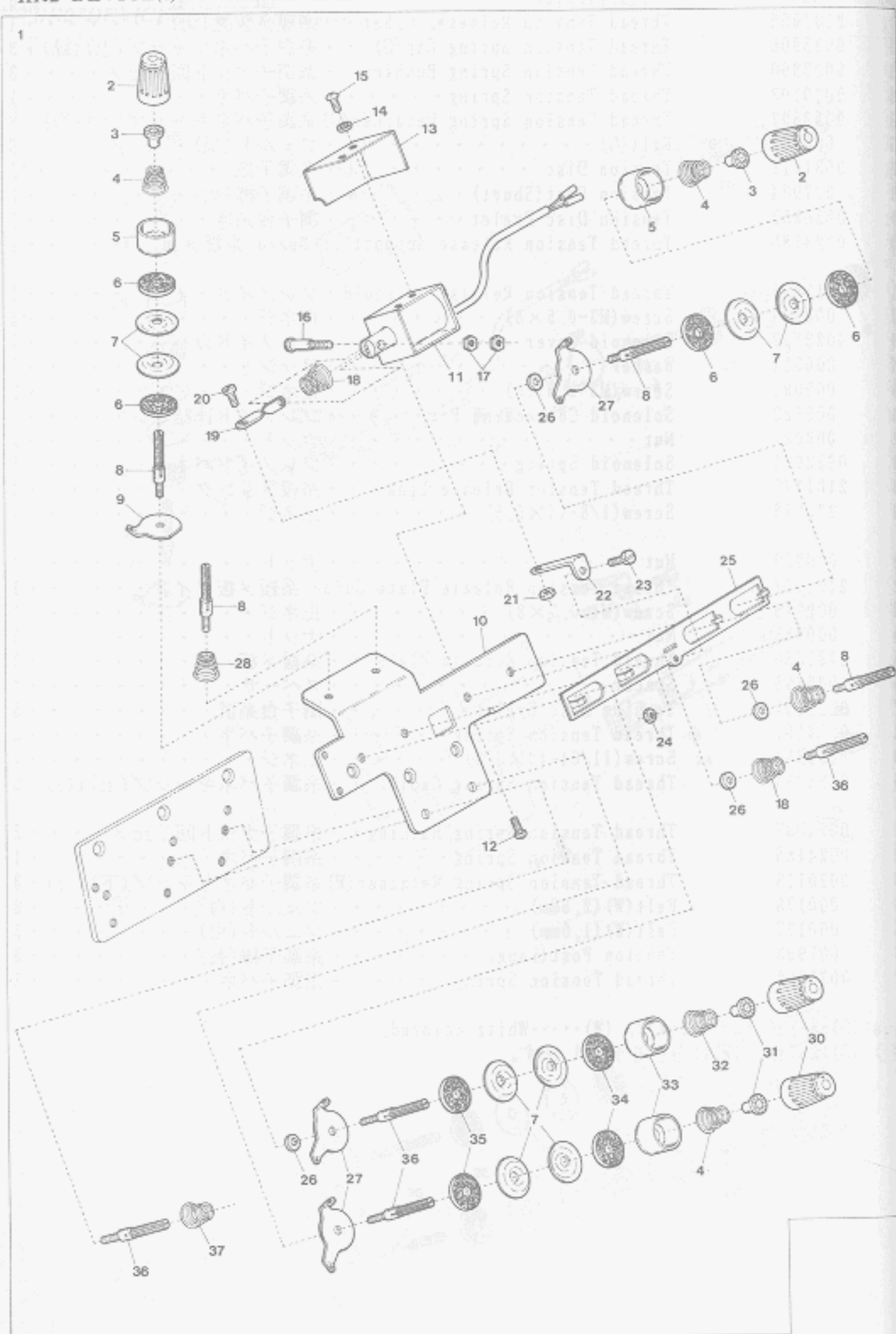
Note: (G).....Green colored, (W).....White colored.

(注) (G)は緑色、(W)は白色を表わします。

"KR2"装置(4)

Amt. Req.

"KR2"DEVICE(5) for AZ8020H-A



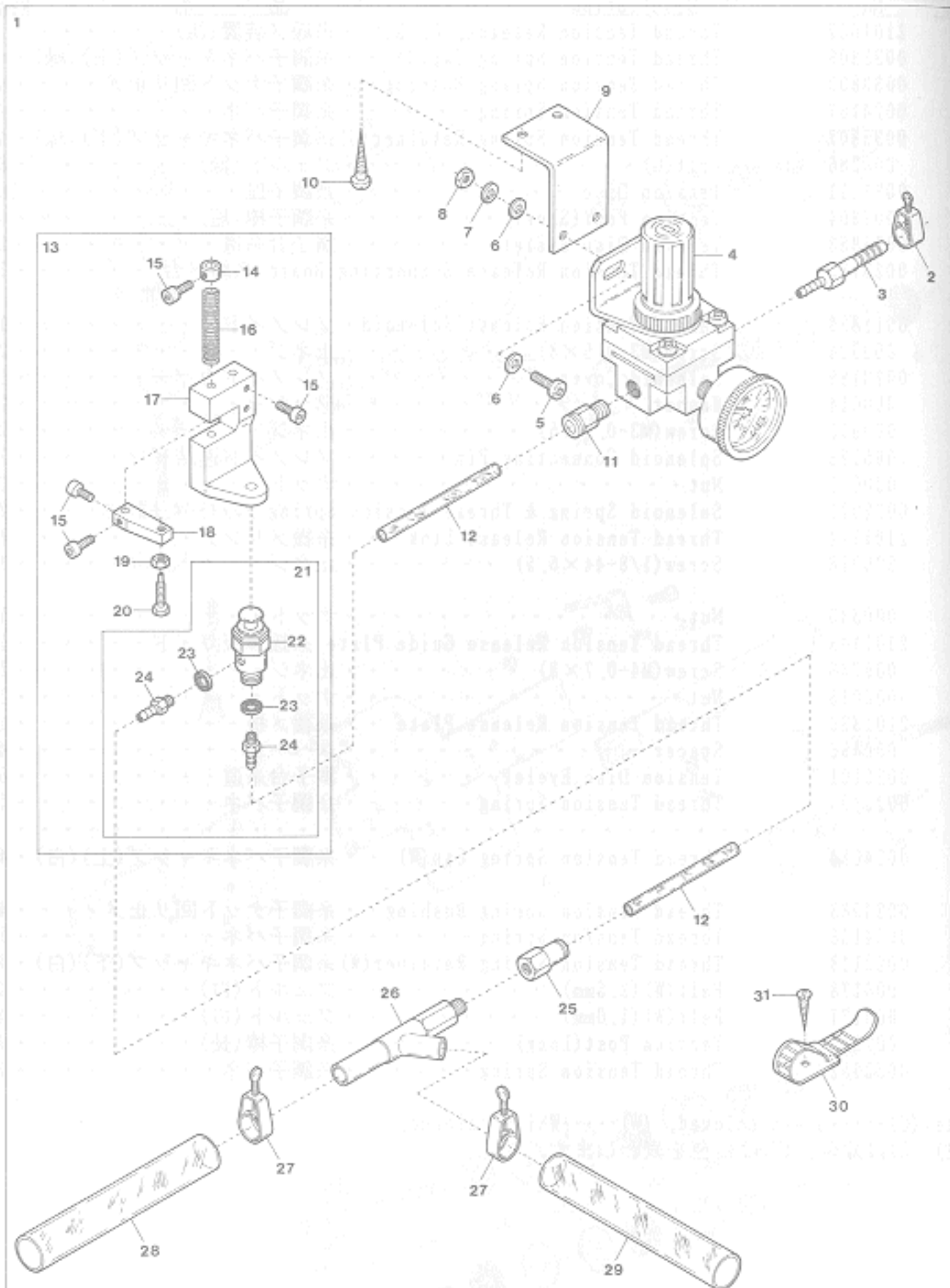
"KR2" DEVICE(5) for AZ8020H-A

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	2101057	Thread Tension Release, C. Set	糸緩メ装置(組)	1
2	0033806	Thread Tension Spring Cap(G)	糸調子バネキャップ(上)(緑)	4
3	0033890	Thread Tension Spring Bushing	糸調子ナット回り止メ	4
4	0024157	Thread Tension Spring	糸調子バネ	4
5	0033807	Thread Tension Spring Retainer(G)	糸調子バネキャップ(下)(緑)	4
6	000286	Felt(G)	フェルト(緑)	8
7	0031111	Tension Disc	糸調子皿	16
8	007904	Tension Post(Short)	糸調子棒(短)	4
9	0036853	Tension Disc Eyelet	調子台糸道	2
10	0023185	Thread Tension Release Supporting Board	糸緩メ台	1
11	0011839	Thread Tension Release Solenoid	ソレノイド	1
12	009994	Screw(M3-0.5×8)	止ネジ	2
13	0023189	Solenoid Cover	ソレノイドカバー	1
14	000014	Washer	ワッシャ	2
15	009995	Screw(M3-0.5×5)	止ネジ	2
16	005128	Solenoid Connecting Pin	ソレノイド連結ピン	1
17	000021	Nut	ナット	2
18	0032971	Solenoid Spring & Thread Tension Spring	ソレノイドバネ、糸調子バネ	2
19	2101172	Thread Tension Release Link	糸緩メリンク	1
20	270016	Screw(1/8-44×5.5)	止ネジ	1
21	000330	Nut	ナット	1
22	2101148	Thread Tension Release Guide Plate	糸緩メ板ガイド	1
23	009746	Screw(M4-0.7×8)	止ネジ	1
24	000015	Nut	ナット	1
25	2101330	Thread Tension Release Plate	糸緩メ板	1
26	000496	Spacer	スペーサ	4
27	0020101	Tension Disc Eyelet	調子台糸道	6
28	0020103	Thread Tension Spring	糸調子バネ	1
29				
30	0024084	Thread Tension Spring Cap(W)	糸調子バネキャップ(上)(白)	4
31	0024083	Thread Tension Spring Bushing	糸調子ナット回り止メ	4
32	0024156	Thread Tension Spring	糸調子バネ	1
33	0020118	Thread Tension Spring Retainer(W)	糸調子バネキャップ(下)(白)	4
34	000178	Felt(W)(2.5mm)	フェルト(白)	4
35	000177	Felt(W)(1.0mm)	フェルト(白)	4
36	007903	Tension Post(Long)	糸調子棒(長)	4
37	0032952	Thread Tension Spring	糸調子バネ	1

Note: (G).....Green colored, (W).....White colored.

(注) (G)は緑色、(W)は白色を表わします。

"C" DEVICE



"C" DEVICE

Ref. Parts

No. No.

1	2109932
2	0033939
3	1094011
4	1097000
5	009960
6	000669
7	000600
8	000009
9	1097001
10	006905
11	0010263
12	1096000
13	1298000
14	0033938
15	005040
16	0033937
17	0033936
18	0033935
19	000334
20	005505
21	1090133
22	0010052
23	000623
24	0010112
25	0010290
26	0010310
27	0033940
28	1096004
29	1096005
30	0011987
31	009814

Description

"C" Device, Complete Set	"C"装置(組)	1
Hose Band(1/4 inch)	ホースバンド(1/4インチ)	1
Hose Nipple(PT1/8×8)	ホースニップル	1
Regulator(AR2000-01BG)	レギュレータ	1
Screw(M5-0.8×16)	止ネジ	2
Washer	ワッシャ	4
Spring Washer	スプリングワッシャ	2
Nut	ナット	2
Regulator Support	レギュレータ取付板	1
Wood Screw(φ5.1×20)	木ネジ	2
Connector(EC6-PT1/8)	コネクタ	1
Nylon Hose(4×6×2000mm)	ナイロンホース	1
Air Valve, Complete Set	エアバルブ(組)	1
Collar(6.4×13×9mm)	エアバルブ補助バネカラー	1
Screw(11/64-40×8.5)	止ネジ	5
Return Spring	エアバルブ補助バネ	1
Air Valve Holder	エアバルブ取付台	1
Air Valve Stop	エアバルブストッパ	1
Nut	ナット	1
Adjusting Screw(11/64-40×16)	調節ネジ	1
TAC Valve, C. Set	TACバルブ(組)	1
TAC Valve	TACバルブ	1
Gasket	パッキン	2
Joint(I-4)	継手	2
Connector(EFC6-PT1/8)	継手	1
Venturi Tube	ベンチュリ管	1
Hose Band(3/8 inch)	ホースバンド(3/8インチ)	2
Vinyl Hose(12×18×1500mm)	ビニールホース	1
Vinyl Hose(12×18×500mm)	ビニールホース	1
UL Clamp	ULクランプ	3
Wood Screw(φ3.1×20)	木ネジ	3

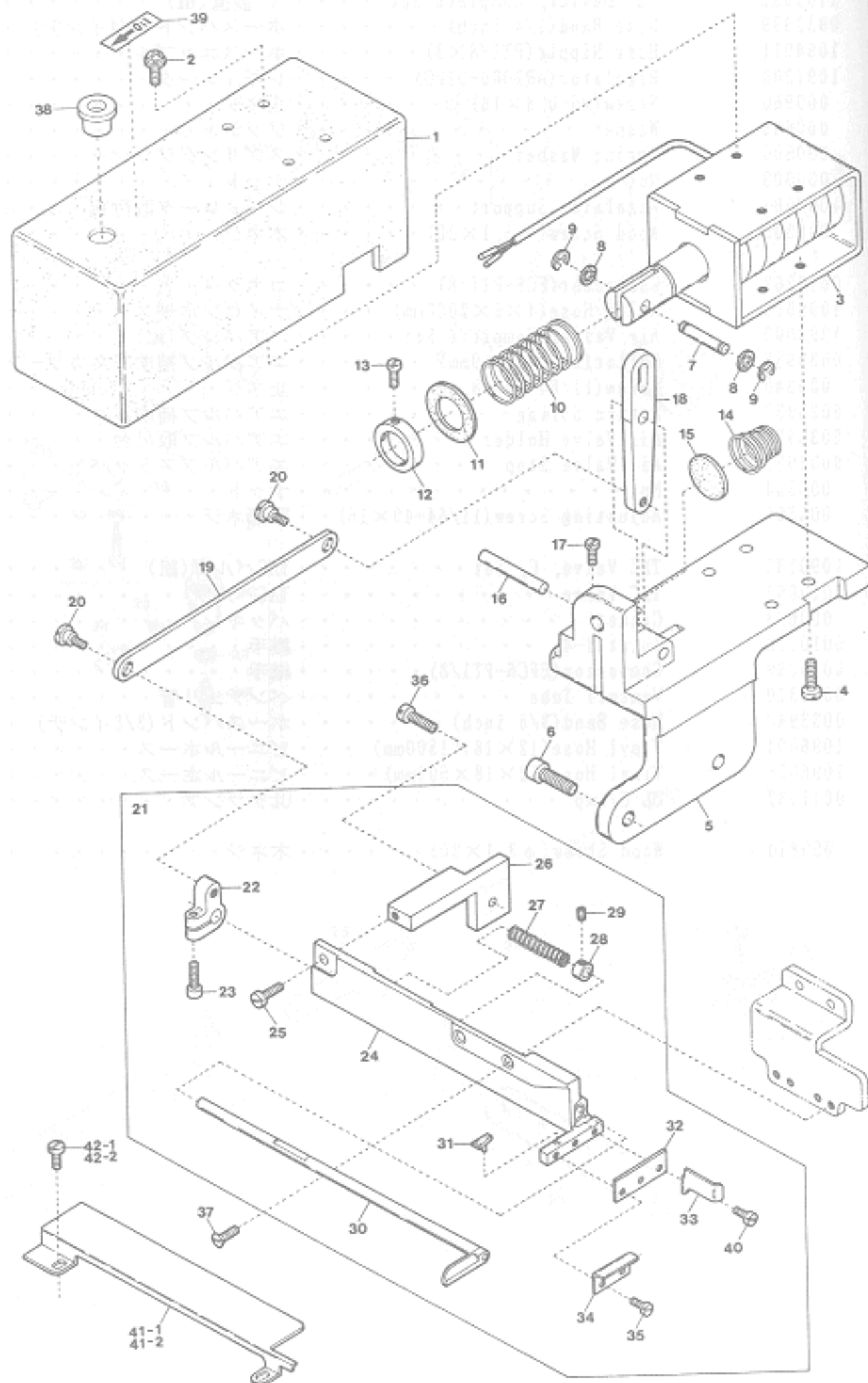
"C"装置

55

Amt.

Req.

"MT2" DEVICE(1)



"MT2" DEVICE(1)

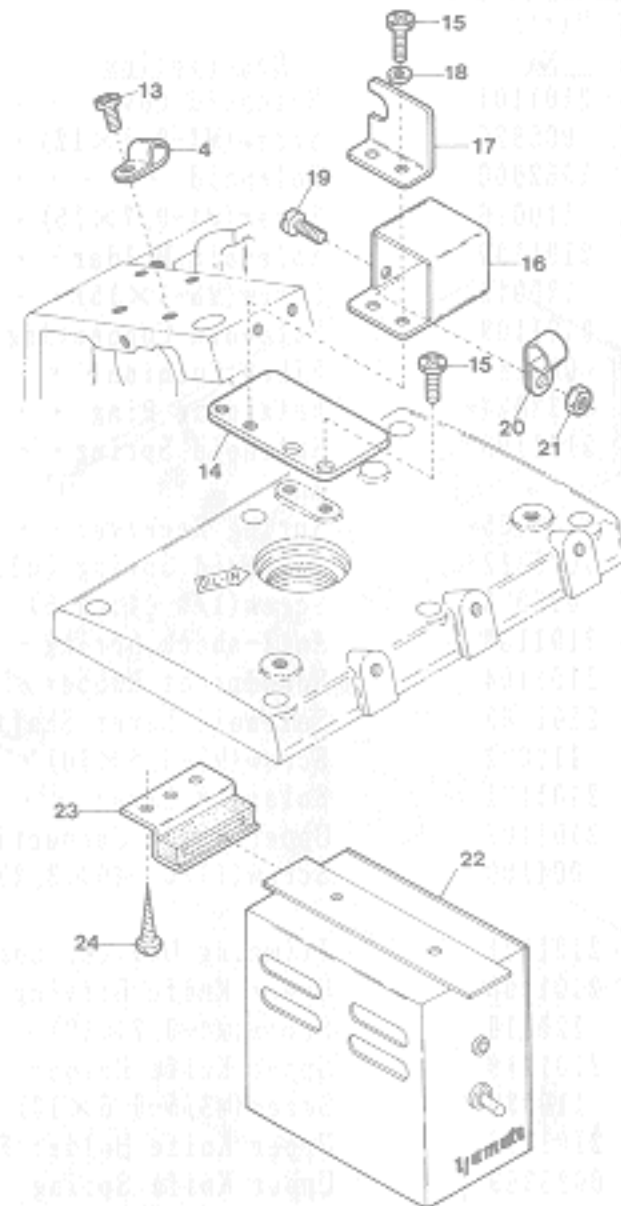
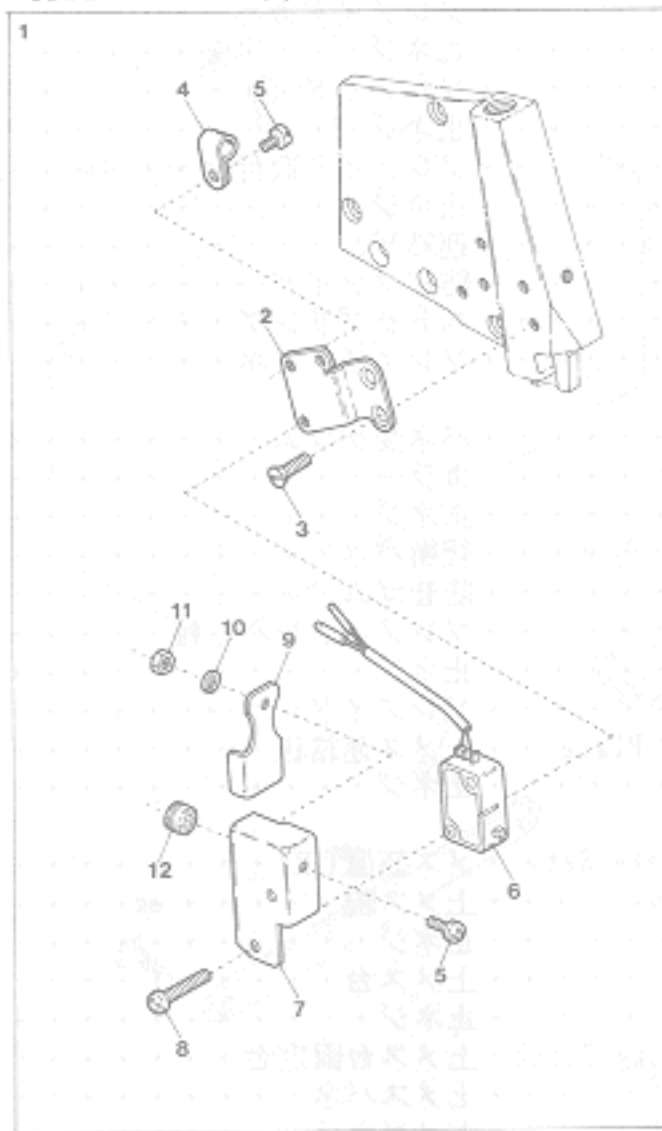
Ref. No.	Parts No.	Description
1	2101101	Solenoid Cover
2	005625	Screw(M4-0.7×12)
3	1062000	Solenoid
4	110016	Screw(M4-0.7×15)
5	2101100	Solenoid Holder
6	120013	Screw(M6-1×15)
7	2101109	Solenoid Connecting Pin
8	000187	Fiber Cushion
9	0033024	Retaining Ring
10	2101106	Solenoid Spring
11	2101105	Spring Receiver
12	0026312	Solenoid Spring Collar
13	005036	Screw(1/8-44×5.6)
14	2101137	Anti-shock Spring
15	2101104	Soundproof Rubber
16	2101103	Solenoid Lever Shaft
17	110022	Screw(M3-0.5×10)
18	2101171	Solenoid Lever
19	2101107	Upper Knife Connecting Plate
20	004100	Screw(11/64-40×3.2)
21	2101121	Trimming Device, Complete Set
22	2101108	Upper Knife Driving Lever
23	120018	Screw(M4-0.7×10)
24	2101119	Upper Knife Holder
25	110039	Screw(M3.5-0.6×10)
26	2101136	Upper Knife Holder Fixing Block
27	0023369	Upper Knife Spring
28	0023368	Upper Knife Spring Collar
29	003637	Screw(1/8-44×2.5)
30	2121034	Upper Knife
31	0023220	Upper Knife Rubber Cushion
32	0023370	Lower Knife
33	0026184	Fabric Guide
34	0023399	Lower Knife Fabric Guide
35	001230	Screw(3/32-56×3.8)
36	110048	Screw(M4-0.7×10)
37	007623	Screw(9/64-40×5.3)
38	2101131	Seal Plug
39	390014	Sticker
40	004404	Screw(3/32-56×5.1)

41-1	2101122	Cloth Plate Spacer
41-2	2101145	" (AZ8016H)
42-1	110042	Screw(M3.5-0.6×4)
42-2	110050	" (M3.5-0.6×4.5) (AZ8016H)

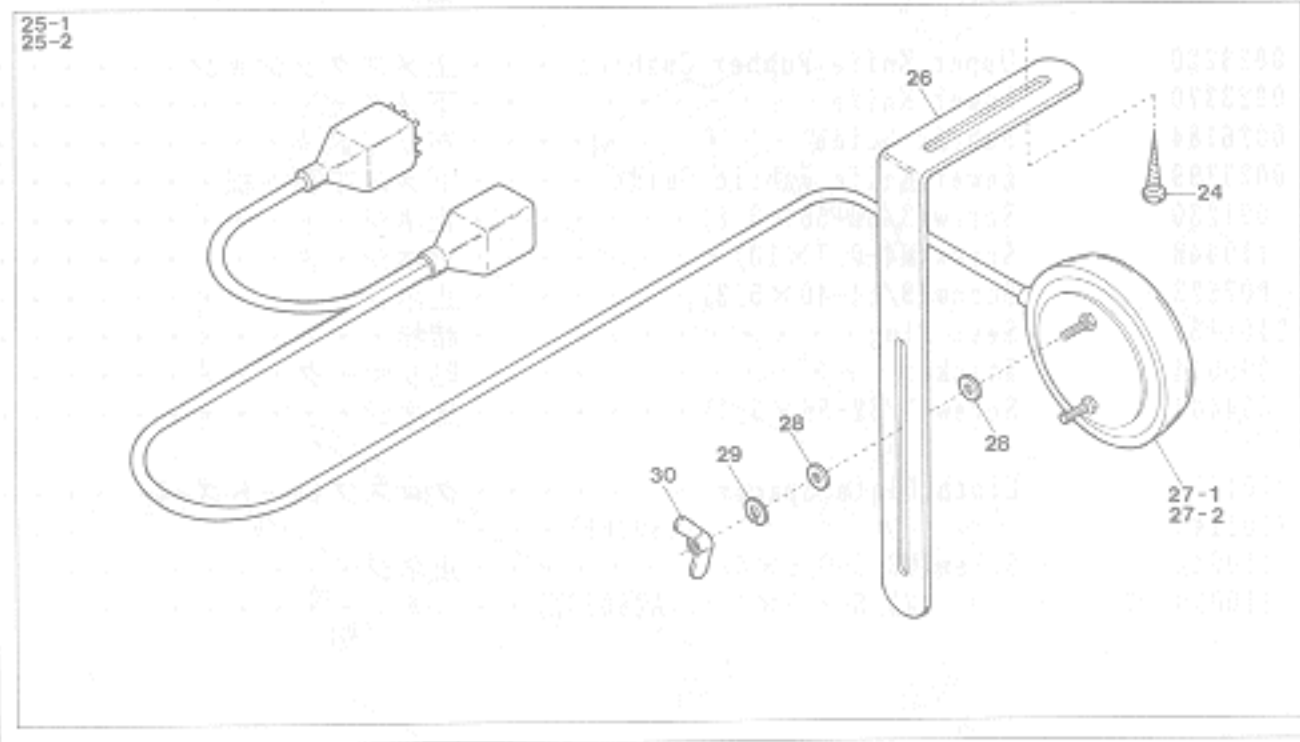
"MT2"装置(1)

品名	Amt. Req.
ソレノイドカバー	1
止ネジ	4
ソレノイド	1
止ネジ	4
ソレノイド取付台	1
止ネジ	4
連結ピン	1
防振ファイバー	2
ストップリング	2
ソレノイドバネ	1
バネ受ケゴム	1
カラー	1
止ネジ	2
緩衝バネ	1
防音ゴム	1
ソレノイドレバー軸	1
止ネジ	1
ソレノイドレバー	1
上メス連結板	1
止ネジ	2
メス装置(組)	1
上メス腕	1
止ネジ	1
上メス台	1
止ネジ	1
上メス台固定台	1
上メスバネ	1
上メスカラー	1
止ネジ	1
上メス	1
上メスクッション	1
下メス	1
布ガイド	1
下メス布案内板	1
止ネジ	2
止ネジ	1
止ネジ	2
詰栓	1
貼りマーク	1
止ネジ	1
クロスプレートスペーサ	1
" (AZ8016H)	1
止ネジ	2
" (M3.5-0.6×4.5) (AZ8016H)	2

"MT2" DEVICE(2)



EXTRA PARTS



"MT2" DEVICE(2)

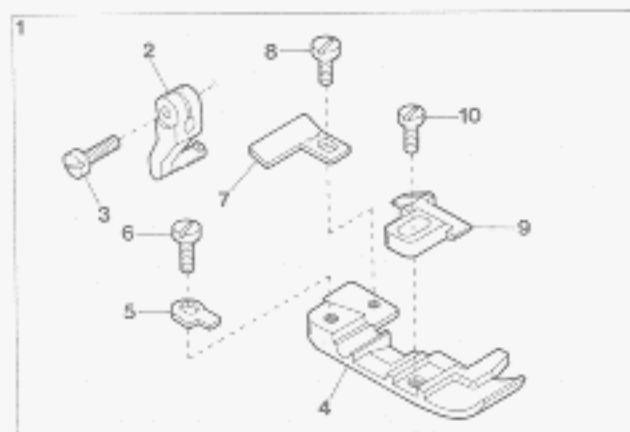
Ref.	Parts
No.	No.
1	1200004
2	2101123
3	130003
4	0094491
5	009995
6	0011967
7	0020989
8	009993
9	0035719
10	000002
11	000488
12	0035722
13	110012
14	2101452
15	110013
16	0011840
17	0011841
18	000665
19	110048
20	0036133
21	100001
22	0011954
23	0011709
24	006905
25-1	0011335
25-2	0011336
26	0092232
27-1	0011338
27-2	0011339
28	300031
29	300033
30	100038

Description

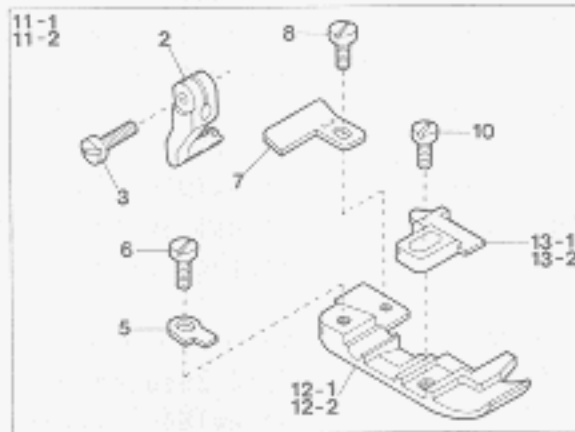
Description	品名	Amt.
Manual Switch, Complete Set	スイッチ(組)	1
Switch Support	スイッチ取付板	1
Screw(M4-0.7×7.3)	止ネジ	2
Cord Clamp(φ3.4-2N)	コードクランプ	2
Screw(M3-0.5×5)	止ネジ	2
Switch	スイッチ	1
Switch Cover	スイッチカバー	1
Screw(M3-0.5×16)	止ネジ	2
Manual Switch Plate	スイッチ板	1
Spring Washer	スプリングワッシャ	1
Nut	ナット	1
Cord Bushing	コードブッシュ	1
Screw(M4-0.7×5)	止ネジ	1
Connector Case Support	コネクタケース取付板	1
Screw(M4-0.7×8)	止ネジ	4
Connector Case	コネクタケース	1
Connector Case Lid	コネクタケース蓋	1
Washer	ワッシャ	2
Screw(M4-0.7×10)	止ネジ	1
Cord Clamp(φ8.4-5N)	コードクランプ	1
Nut	ナット	1
Control Box, Complete Set	MT制御装置(組)	1
Control Box Stay	制御ボックスステイ	2
Wood Screw(φ5.1×20)	木ネジ	6
Knee Switch, C. Set(for Knee Only)	膝スイッチ(組)(膝のみ)	1
" " (for Knee or Finger)	膝スイッチ(組)(膝又は指)	1
Knee Switch Holder	スイッチ取付板	1
Knee Switch(for Knee only)	膝スイッチ(膝のみ)	1
" (for Knee or Finger)	" (膝又は指)	1
Washer	ワッシャ	4
Spring Washer	スプリングワッシャ	2
Wing Nut	チョウナット	2

"MT2" DEVICE (3)

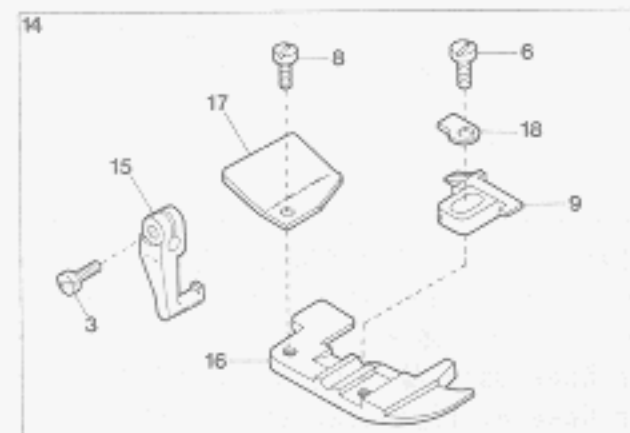
AZ8003H-A3/MT2



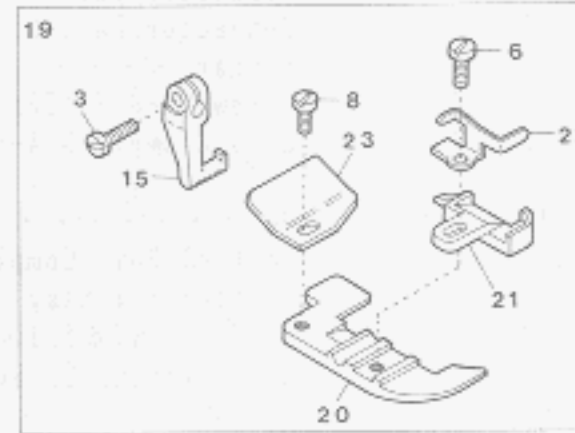
AZ8003H-A3/MS/B3/MT2



AZ8017H-A/MT2



AZ8003H-A/MS/B3/MT2



"MT2" DEVICE (3)

Ref. No.	Parts No.
1	2107381
2	0024420
3	004351
4	2107037
5	0024421
6	005036
7	0022156
8	004237
9	2107009
10	009730

11-1	2107380
11-2	2107395
12-1	0024422
12-2	2107037
13-1	2107048
13-2	2107038
14	2107396
15	0024100
16	2107045
17	0022416
18	0021005
19	2107317
20	2107280

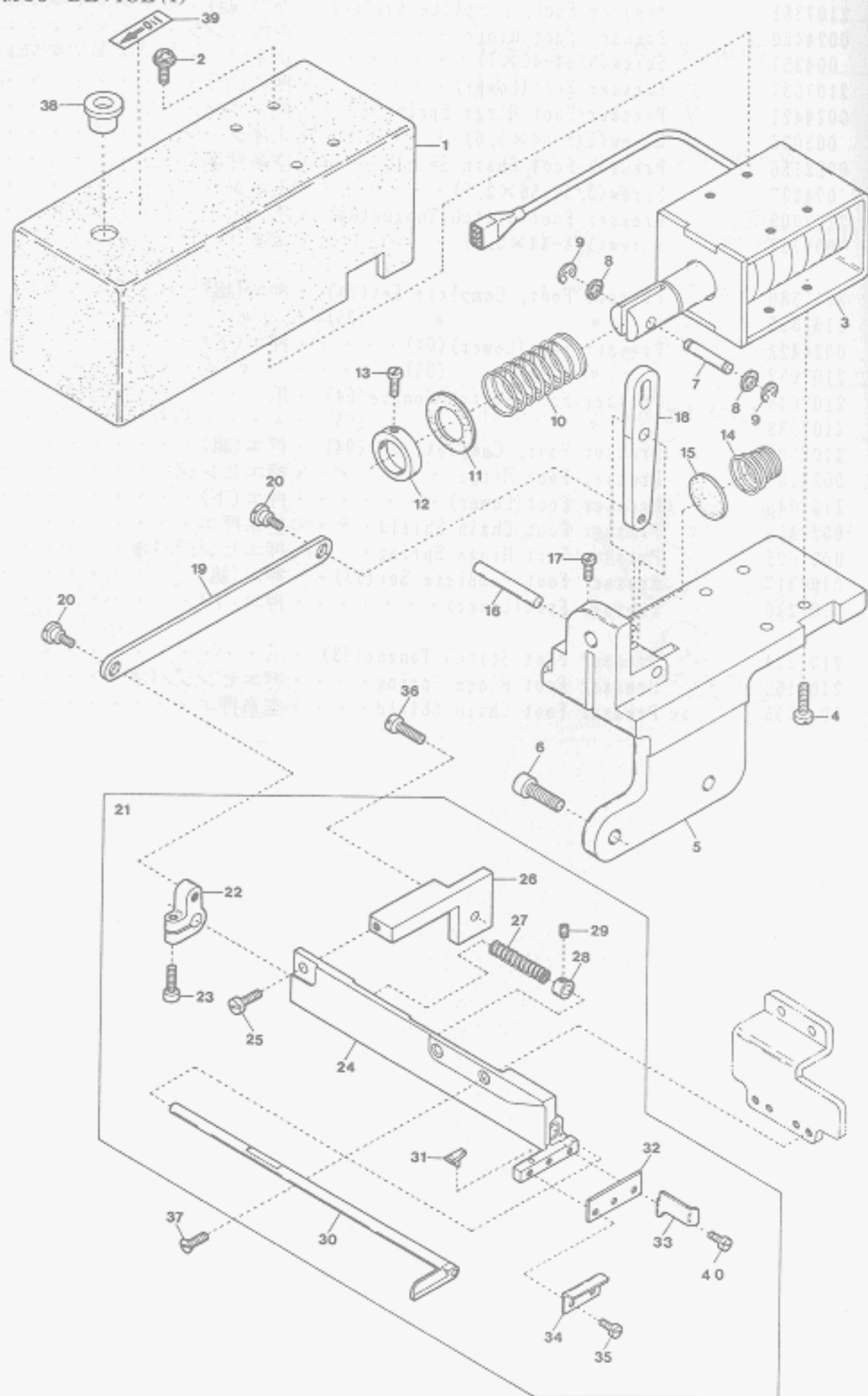
21	2107224
22	2107162
23	0034535

Description

Description	品名	Amt. Req.
Presser Foot, Complete Set(05)	押エ(組)	1
Presser Foot Hinge	押エヒンジ	1
Screw(9/64-40×7)	止ネジ	1
Presser Foot(Lower)	押エ(下)	1
Presser Foot Hinge Spring	押エヒンジバネ	1
Screw(1/8-44×5.6)	止ネジ	1
Presser Foot Chain Shield	空糸押エ	1
Screw(3/32-56×2.6)	止ネジ	1
Presser Foot Stitch Tongue(05)	爪	1
Screw(1/8-44×5.3)	止ネジ	1
Presser Foot, Complete Set(04)	押エ(組)	1
" " (05)	"	1
Presser Foot(Lower) (04)	押エ(下)	1
" " (05)	"	1
Presser Foot Stitch Tongue(04)	爪	1
" " (05)	"	1
Presser Foot, Complete Set(04)	押エ(組)	1
Presser Foot Hinge	押エヒンジ	1
Presser Foot(Lower)	押エ(下)	1
Presser Foot Chain Shield	空糸押エ	1
Presser Foot Hinge Spring	押エヒンジバネ	1
Presser Foot Complete Set(03)	押エ(組)	1
Presser Foot(Lower)	押エ(下)	1
Presser Foot Stitch Tongue(03)	爪	1
Presser Foot Hinge Spring	押エヒンジバネ	1
Presser Foot Chain Shield	空糸押エ	1

"MT2"装置(3)

"MU5" DEVICE (1)



"MU5" DEVICE (1)

Ref. Parts

Ref. No.	Parts No.
1	2101101
2	005625
3	1062001
4	110016
5	2101100
6	120013
7	2101109
8	000187
9	0033024
10	2101106
11	2101105
12	0026312
13	005036
14	2101137
15	2101104
16	2101103
17	110022
18	2101171
19	2101107
20	004100
21	2101121
22	2101108
23	120018
24	2101119
25	110039
26	2101136
27	0023369
28	0023368
29	003637
30	2121034
31	0023220
32	0023370
33	0026184
34	0023399
35	001230
36	110048
37	007623
38	2101131
39	390014
40	004404

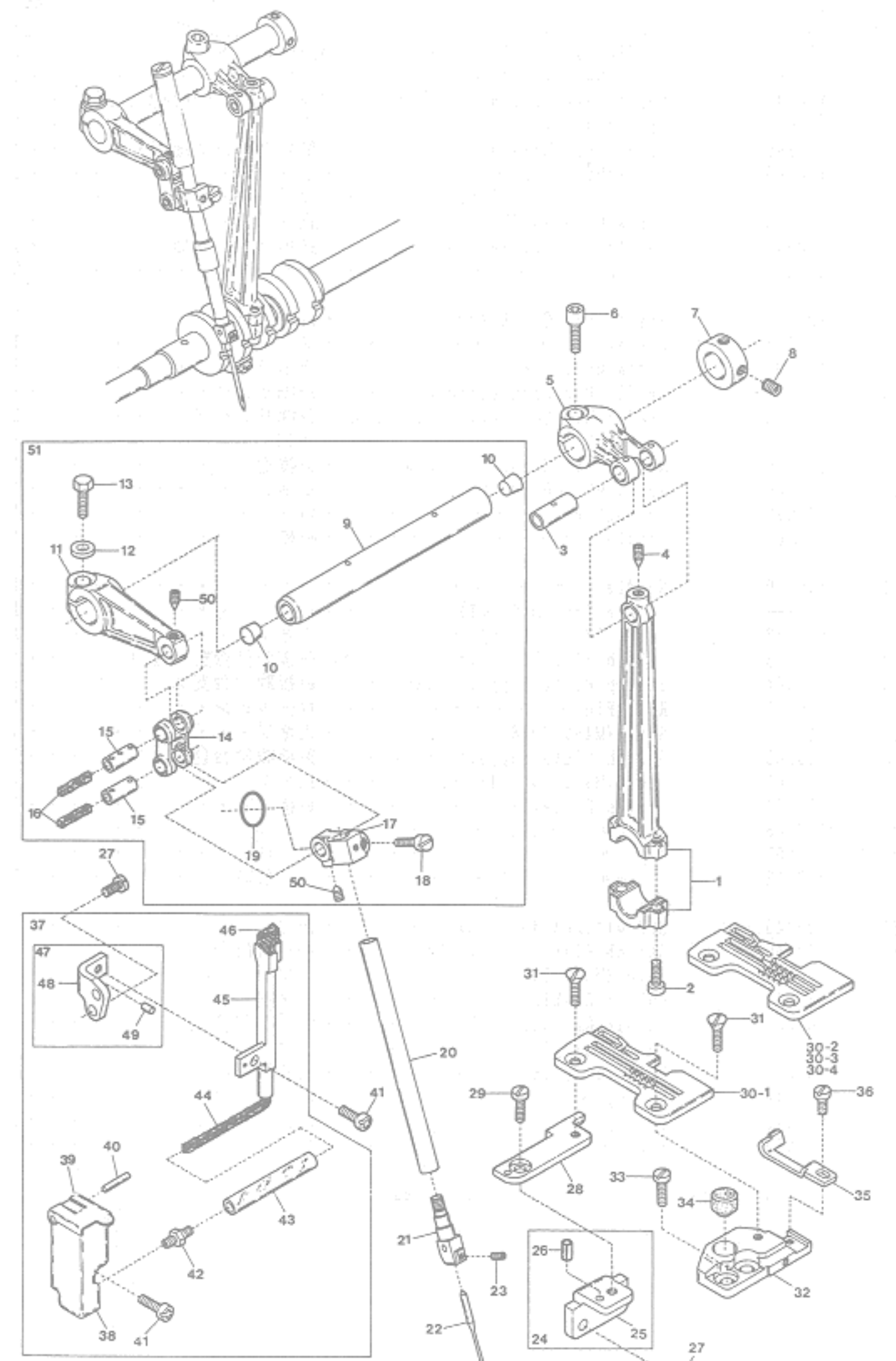
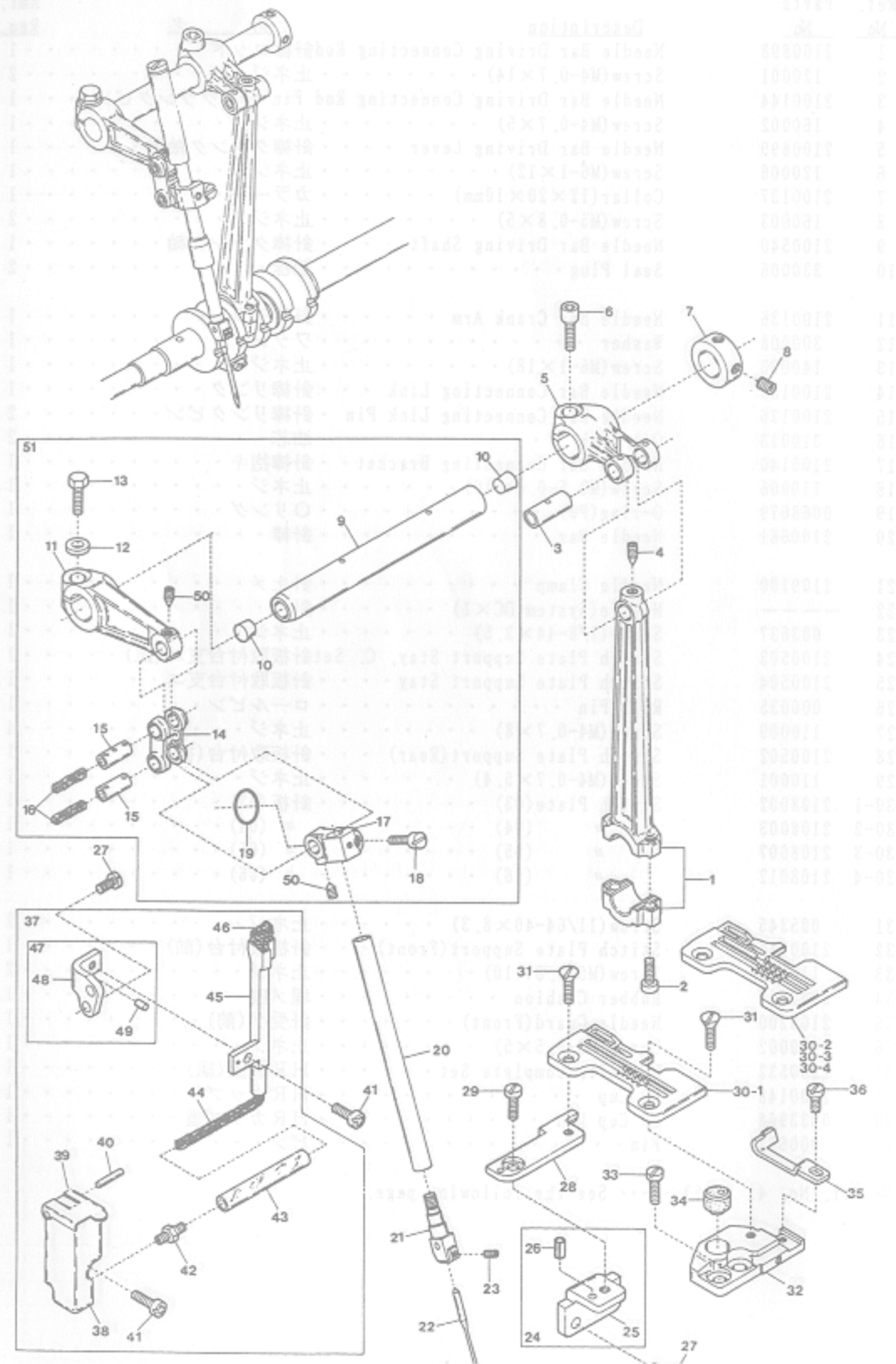
Description

Description	品名	Amt. Req.
Solenoid Cover	ソレノイドカバー	1
Screw (M4-0.7×12)	止ネジ	4
Solenoid	ソレノイド	1
Screw (M4-0.7×15)	止ネジ	4
Solenoid Holder	ソレノイド取付台	1
Screw (M6-1×15)	止ネジ	4
Solenoid Connecting Pin	連結ピン	1
Fiber Cushion	防振ファイバー	2
Retaining Ring	ストップリング	2
Solenoid Spring	ソレノイドバネ	1
Spring Receiver	バネ受ケゴム	1
Solenoid Spring Collar	カラー	1
Screw (1/8-44×5.6)	止ネジ	2
Anti-shock Spring	緩衝バネ	1
Soundproof Rubber	防音ゴム	1
Solenoid Lever Shaft	ソレノイドレバー軸	1
Screw (M3-0.5×10)	止ネジ	1
Solenoid Lever	ソレノイドレバー	1
Upper Knife Connecting Plate	上メス連結板	1
Screw (11/64-40×3.2)	止ネジ	2
Trimming Device, Complete Set	メス装置(組)	1
Upper Knife Driving Lever	上メス腕	1
Screw (M4-0.7×10)	止ネジ	1
Upper Knife Holder	上メス台	1
Screw (M3.5-0.6×10)	止ネジ	1
Upper Knife Holder Fixing Block	上メス台固定台	1
Upper Knife Spring	上メスバネ	1
Upper Knife Spring Collar	上メスカラー	1
Screw (1/8-44×2.5)	止ネジ	1
Upper Knife	上メス	1
Upper Knife Rubber Cushion	上メスクッション	1
Lower Knife	下メス	1
Fabric Guide	布ガイド	1
Lower Knife Fabric Guide	下メス布案内板	1
Screw (3/32-56×3.8)	止ネジ	2
Screw (M4-0.7×10)	止ネジ	1
Screw (9/64-40×5.3)	止ネジ	2
Seal Plug	詰栓	1
Sticker	貼りマーク	1
Screw (3/32-56×5.1)	止ネジ	1

"MU5" 装置 (1)

Amt.

Req.



NEEDLE BAR DRIVING MECHANISM

Ref. Parts		Description		品名		Amt. Req.	
No.	No.						
41	110013	Screw(M4-0.7×8)	止ネジ	2			
42	009909	Tube Joint	パイプ継手	1			
43	2100152	Oil Tube(70mm)	給油パイプ(70mm)	1			
44	310005	Oil Wick	油芯	1			
45	2100533	HR Felt Holder	HRフェルト受ケ	1			
46	310001	HR Felt	HRフェルト	1			
47	2100535	HR Felt Holder Bracket, C. Set	HR取付台(組)	1			
48	2100536	HR Felt Holder Bracket	HR取付台	1			
49	000393	Roll Pin	ロールピン	1			
50	160016	Screw(M4-0.7×4.5)	止ネジ	2			
51	2100153	Needle Bar Crank Arm, C. Set	針棒クランク(組)	1			

※ Ref. No. 1 to 40 See the preceding page.

針棒機構

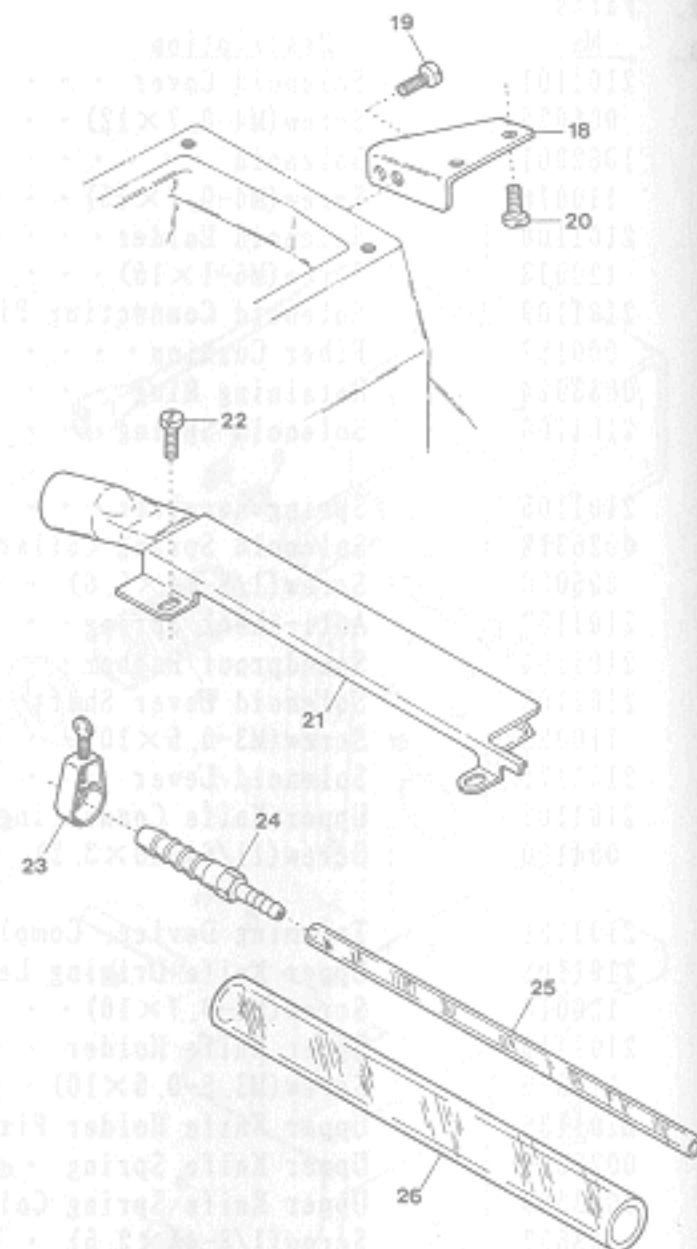
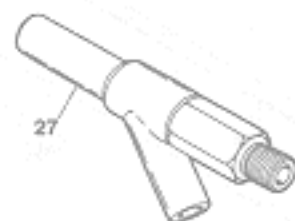
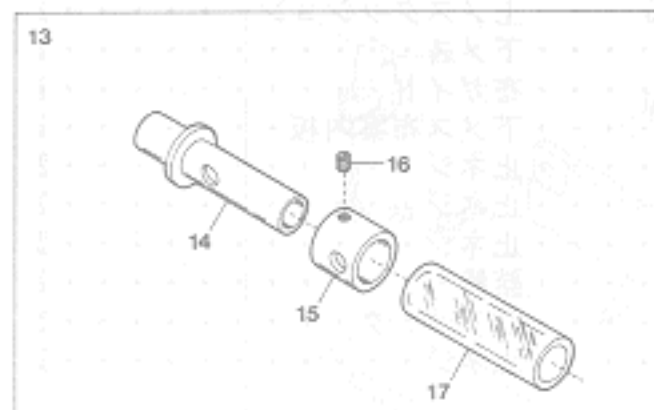
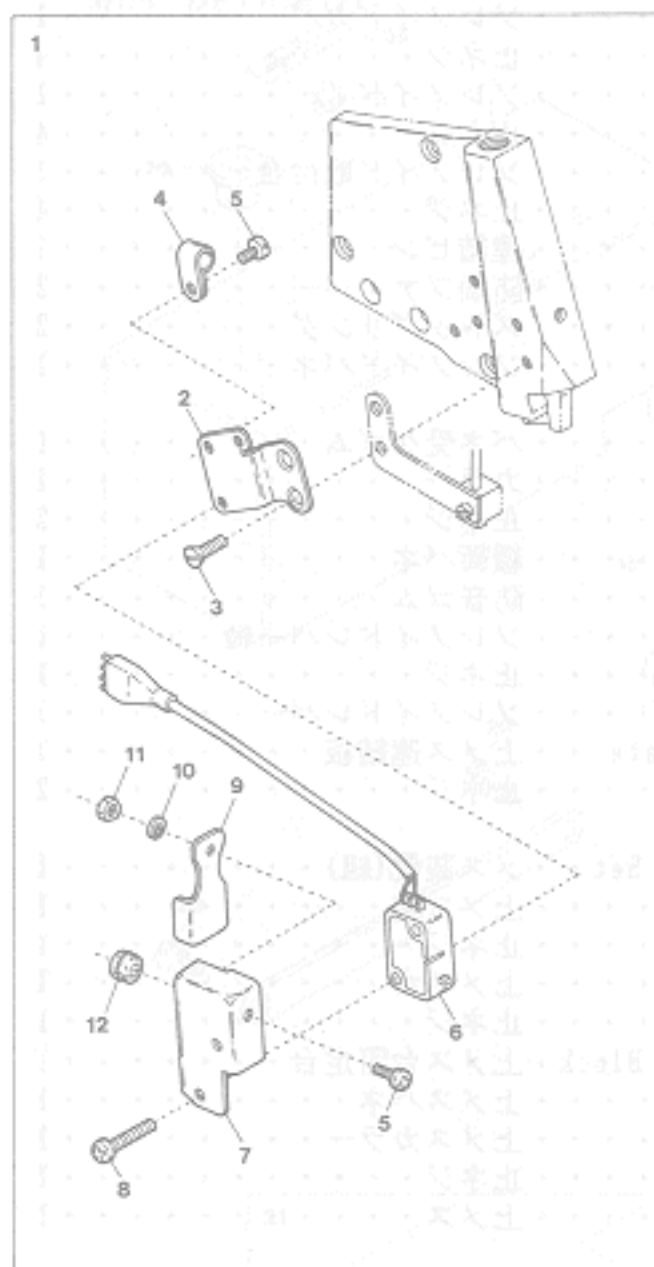
NEEDLE BAR DRIVING MECHANISM

Ref. Parts		Description		品名		Amt. Req.	
No.	No.						
41	110013	Screw(M4-0.7×8)	止ネジ	2			
42	009909	Tube Joint	パイプ継手	1			
43	2100152	Oil Tube(70mm)	給油パイプ(70mm)	1			
44	310005	Oil Wick	油芯	1			
45	2100533	HR Felt Holder	HRフェルト受ケ	1			
46	310001	HR Felt	HRフェルト	1			
47	2100535	HR Felt Holder Bracket, C. Set	HR取付台(組)	1			
48	2100536	HR Felt Holder Bracket	HR取付台	1			
49	000393	Roll Pin	ロールピン	1			
50	160016	Screw(M4-0.7×4.5)	止ネジ	2			
51	2100153	Needle Bar Crank Arm, C. Set	針棒クランク(組)	1			

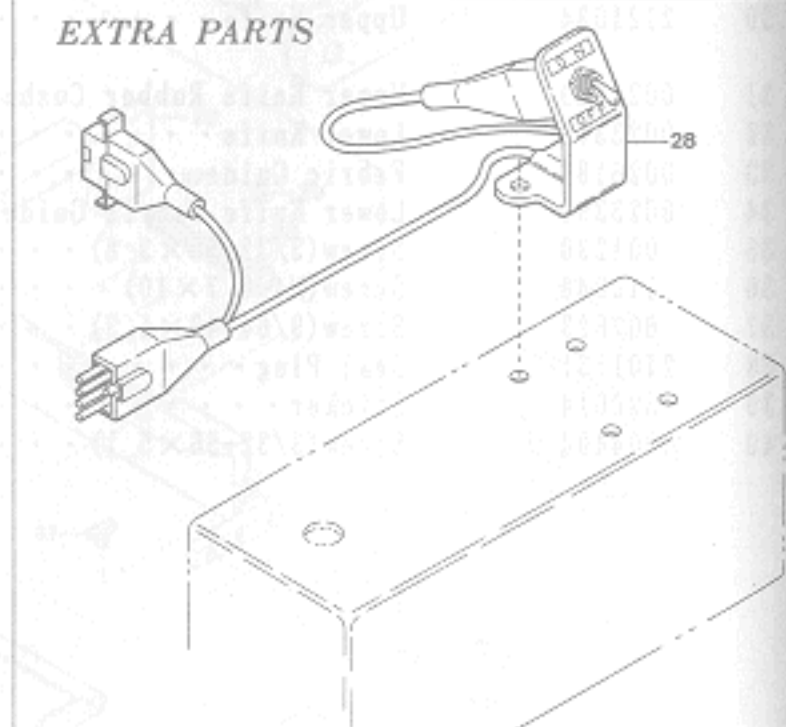
※ Ref. No. 1 to 40 See the preceding page.

針棒機構

"MU5" DEVICE(2)



EXTRA PARTS



"MU5" DEVICE(2)

Ref. Parts

No. No.

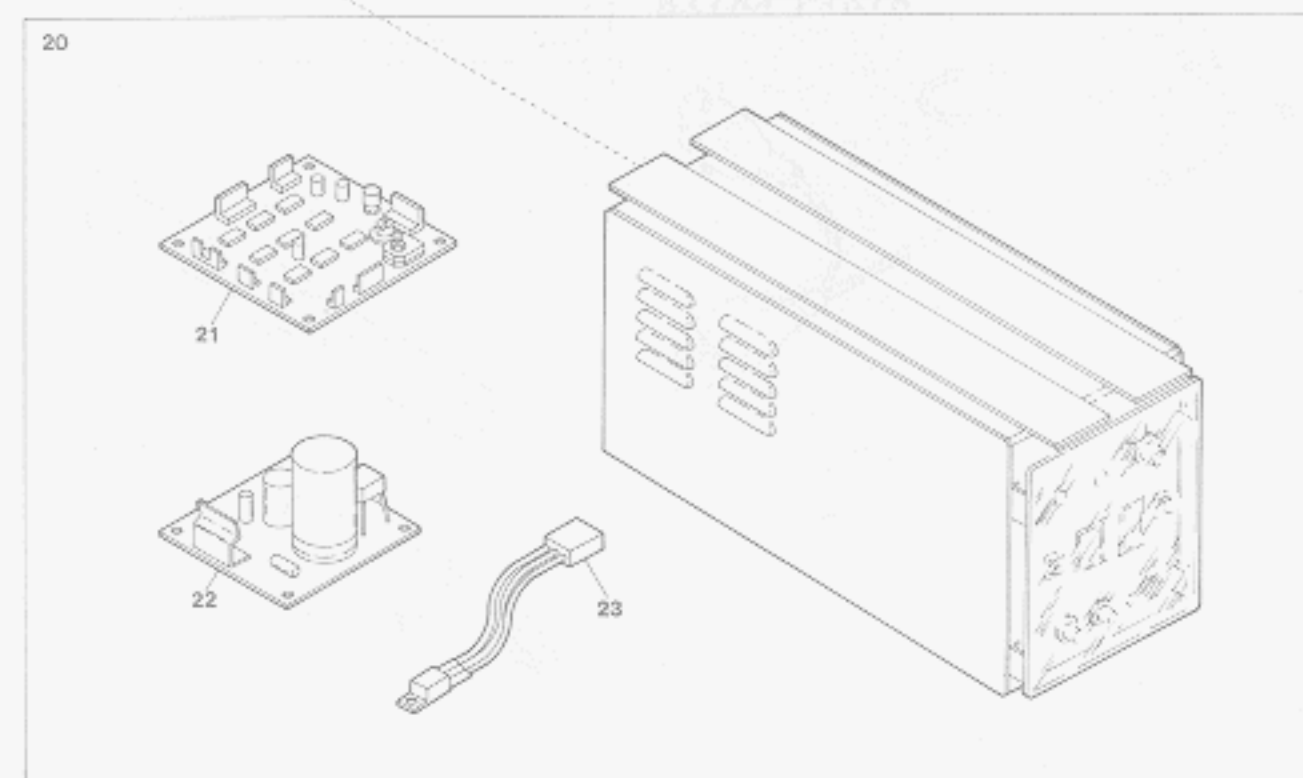
1	1200005
2	2101123
3	130003
4	0094491
5	009995
6	1200021
7	0020989
8	009993
9	0035719
10	000002
11	000488
12	0035722
13	0021451
14	0021457
15	0021456
16	001892
17	0021450
18	2101138
19	110012
20	004358
21	2101115
22	110042
23	0033939
24	0033932
25	0022404
26	0022392
27	0010310
28	1066063

Description

Manual Switch, Complete Set	スイッチ(組)	1
Switch Support	スイッチ取付板	1
Screw(M4-0.7×7.3)	止ネジ	2
Cord Clamp(φ3.4-2N)	コードクランプ	1
Screw(M3-0.5×5)	止ネジ	2
Switch	スイッチ	1
Switch Cover	スイッチカバー	1
Screw(M3-0.5×16)	止ネジ	2
Manual Switch Plate	スイッチ板	1
Spring Washer	スプリングワッシャ	1
Nut	ナット	1
Cord Bushing	コードブッシュ	1
Suction Power Control Tube, C. Set	吸引力調整管(組)	1
Suction Power Control Tube(Inner)	吸引力調整台	1
Suction Power Control Tube	吸引力調整管	1
Screw(1/8-44×2.9)	止ネジ	1
Nylon Hose(12×16×50mm)	ナイロンホース	1
Solenoid Stay	ソレノイド支エ	1
Screw(M4-0.7×5)	止ネジ	1
Screw(9/64-40×5.6)	止ネジ	1
Suction Pipe	吸込管	1
Screw(M3.5-0.6×4)	止ネジ	2
Hose Band(1/4 inch)	ホースバンド	1
Joint	ジョイント	1
Nylon Hose(3.8×6×1000mm)	ナイロンホース	1
Nylon Hose(12×18×1000mm)	ナイロンホース	2
Venturi Pipe Unit	ベンチュリ管(組)	1
Supplementary Switch Unit	補助スイッチ(組)	1

"MU5"装置(2)

Amt. Req.



Ref.	Parts
No.	No.

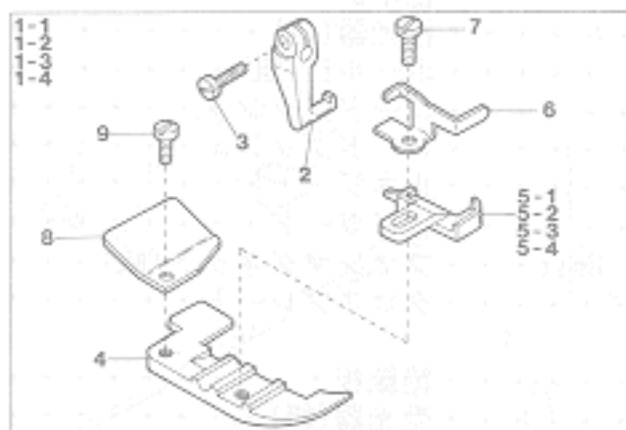
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2	110012
3	1200202
4	1200001
5	0035722
6	2101124
7	110013
8	2100082
9	2101045
10	2101113
11	0011995
12	1200198
13	300007
14	110102
15	0010291
16	0094491
17-1	0011943
17-2	0011944
17-3	0011945
17-4	0011946
18	0011709
19	006905
20	0011930
21	1057086
22	0011973
23	0011974
24	2101116

61

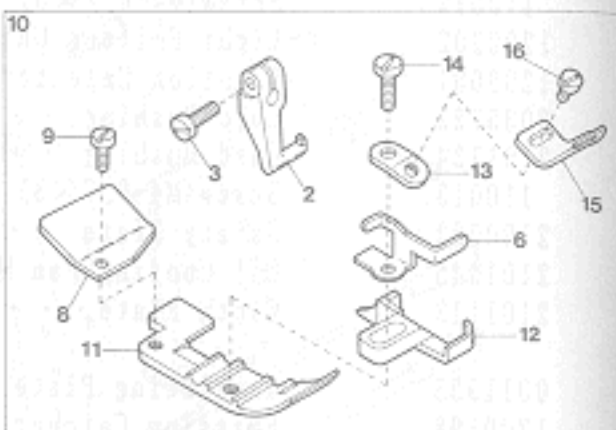
Description	品 名	Amt. Req.
Cord Clamp(φ 5.3-3N)	コードクランプ	2
Screw(M4-0.7×5)	止ネジ	2
Light Emitter Unit	投光器(組)	1
Rotation Detector Unit	ホールIC(組)	1
Cord Bushing	コードブッシュ	1
Cord Bushing	コードブッシュ	1
Screw(M4-0.7×8)	止ネジ	4
Safety Plate	アイガード	1
Oil Cooling Fan Magnet Unit	ファンマグネット(組)	1
Cloth Plate	クロスプレート	1
Insulating Plate	絶縁板	1
Emission Catcher Unit	受光器(組)	1
Washer	ワッシャ	2
Screw(M2.5-0.45×5)	止ネジ	2
Cord Clamp(φ 13.2-8N)	コードクランプ	1
Cord Clamp(φ 3.4-2N)	コードクランプ	1
Power Cord(for 100 Voltage)	電源コード(100V用)	1
" (" 200 ")	" (200 ")	1
" (" 220 ")	" (220 ")	1
" (" 380 ")	" (380 ")	1
Control Box Stay	制御ボックスステイ	4
Wood Screw(φ 5.1×20)	木ネジ	8
Control Box, Complete Set	制御装置(組)	1
Control Board	MU制御基板	1
Power Board	MU電源基板	1
Voltage Regulator	定電圧IC	1
Tension Disc Auxiliary Eyelet	調子台補助糸道	1

"MU5"DEVICE(4)

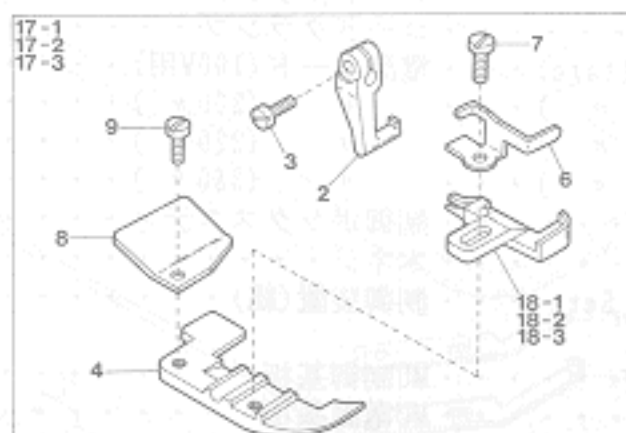
AZ8003H-A/MU5



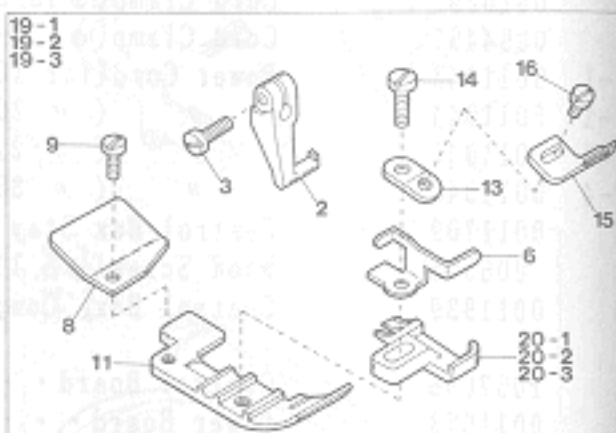
AZ8015H-A/MU5



AZ8020H-A/MU5



AZ8025H-A/MU5



"MU5" DEVICE(4)

Ref. Parts

No. No.

1-1	2107320
1-2	2107321
1-3	2107322
1-4	2107323
2	0024100
3	004351
4	2107280
5-1	2107220
5-2	2107221
5-3	2107222
5-4	2107223
6	2107162
7	005036
8	0022416
9	004237
10	2107711

11	2107284
12	2107227
13	2107173
14	210005
15	2107174
16	001228
17-1	2107324
17-2	2107325
17-3	2107326
18-1	2107230
18-2	2107231
18-3	2107232
19-1	2107705
19-2	2107706
19-3	2107704
20-1	2107240
20-2	2107241
20-3	2107238

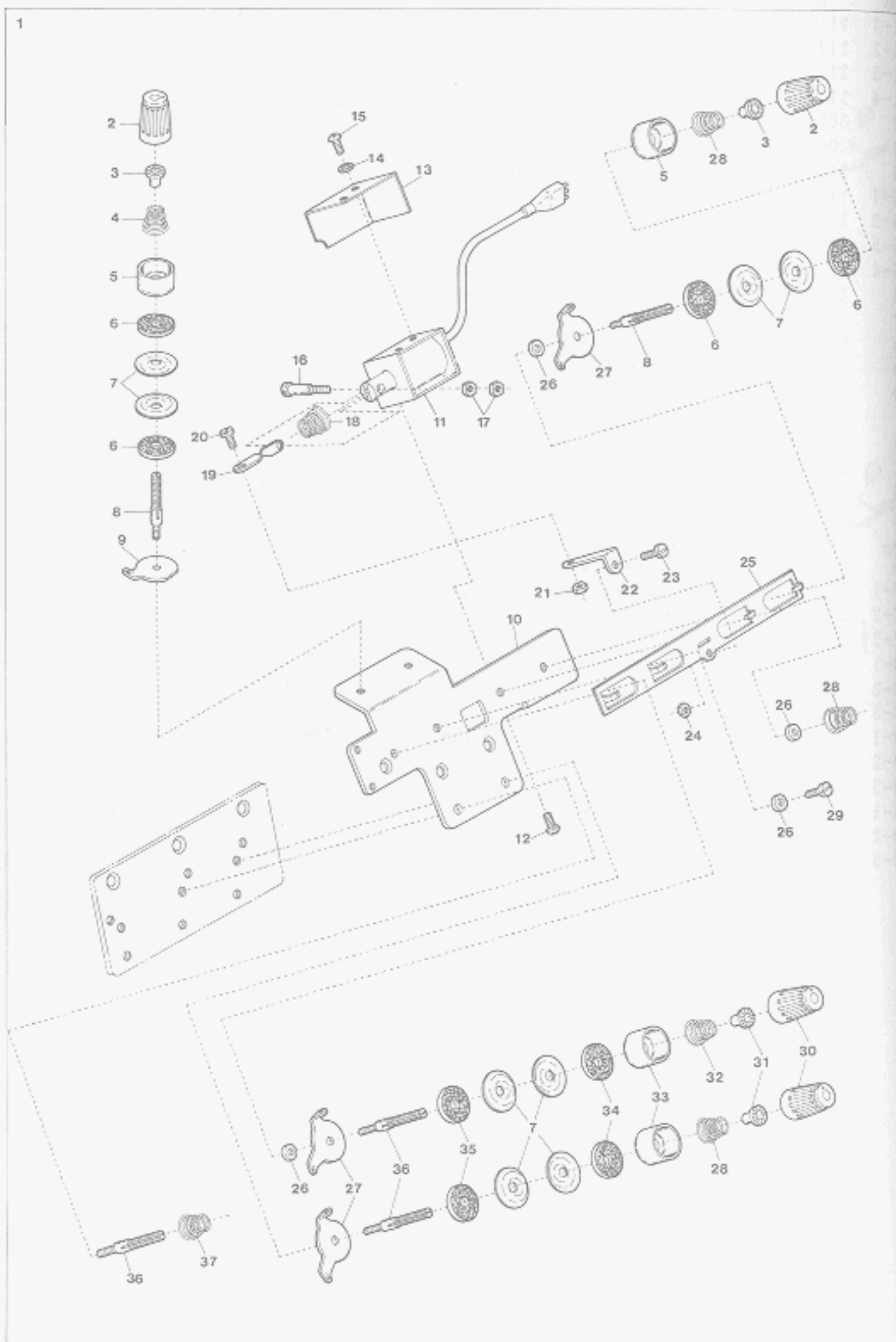
Description

Presser Foot, Complete Set(03)	・押エ(組)	1
"	" (04)	1
"	" (05)	1
"	" (06)	1
Presser Foot Hinge	・押エヒンジ	1
Screw(9/64-40×7)	・止ネジ	1
Presser Foot(Lower)	・押エ(下)	1
Presser Foot Stitch Tongue(03)	・爪	1
"	" (04)	1
"	" (05)	1
"	" (06)	1
Presser Foot Hinge Spring	・押エヒンジバネ	1
Screw(1/8-44×5.6)	・止ネジ	1
Presser Foot Chain Shield	・空糸押エ	1
Screw(3/32-56×2.6)	・止ネジ	1
Presser Foot, Complete Set(04)	・押エ(組)	1
Presser Foot(Lower)	・押エ(下)	1
Presser Foot Stitch Tongue(04)	・爪	1
Tape Guide Support	・テープガイド取付板	1
Screw(1/8-44×7.1)	・止ネジ	1
Presser Foot Tape Guide	・押エテープガイド	1
Screw(3/32-56×3.2)	・止ネジ	1
Presser Foot, Complete Set(Y5)	・押エ(組)	1
"	" (Y6)	1
"	" (X4)	1
Presser Foot Stitch Tongue(Y5)	・爪	1
"	" (Y6)	1
"	" (X4)	1
Presser Foot, Complete Set(Y5)	・押エ(組)	1
"	" (Y6)	1
"	" (X4)	1
Presser Foot Stitch Tongue(Y5)	・爪	1
"	" (Y6)	1
"	" (X4)	1

"MU5"装置(4)

Amt. Req.

"MU5"DEVICE(5) for AZ8003H-A



"MU5" DEVICE(5) for AZ8003H-A

Ref. Parts

No. No.

Ref. No.	Parts No.	Description	品名	Amt. Req.
1	2101117	Thread Tension Release, C. Set	糸緩メ装置(組)	1
2	0033806	Thread Tension Spring Cap(G)	糸調子パネキャップ(上)(緑)	3
3	0033890	Thread Tension Spring Bushing	糸調子ナット回り止メ	3
4	0020103	Thread Tension Spring	糸調子パネ	1
5	0033807	Thread Tension Spring Retainer(G)	糸調子パネキャップ(下)(緑)	3
6	000286	Felt(G)	フェルト(緑)	6
7	0031111	Tension Disc	糸調子皿	12
8	007904	Tension Post(Short)	糸調子棒(短)	3
9	0036853	Tension Disc Eyelet	調子台糸道	1
10	0023185	Thread Tension Release Supporting Board	糸緩メ台	1
11	0011942	Thread Tension Release Solenoid	ソレノイド	1
12	009994	Screw(M3-0.5×8)	止ネジ	2
13	0023189	Solenoid Cover	ソレノイドカバー	1
14	000014	Washer	ワッシャ	2
15	009995	Screw(M3-0.5×5)	止ネジ	2
16	005128	Solenoid Connecting Pin	ソレノイド連結ピン	1
17	000021	Nut	ナット	2
18	0032971	Solenoid Spring	ソレノイドパネ	1
19	2101172	Thread Tension Release Link	糸緩メリンク	1
20	270016	Screw(1/8-44×5.5)	止ネジ	1
21	000330	Nut	ナット	1
22	2101148	Thread Tension Release Plate Guide	糸緩メ板ガイド	1
23	009746	Screw(M4-0.7×8)	止ネジ	1
24	000015	Nut	ナット	1
25	2101330	Thread Tension Release Plate	糸緩メ板	1
26	000496	Spacer	スペーサ	4
27	0020101	Tension Disc Eyelet	調子台糸道	5
28	0024157	Thread Tension Spring	糸調子パネ	3
29	009853	Screw(11/64-40×6.5)	止ネジ	1
30	0024084	Thread Tension Spring Cap(W)	糸調子パネキャップ(上)(白)	3
31	0024083	Thread Tension Spring Bushing	糸調子ナット回り止メ	3
32	0024156	Thread Tension Spring	糸調子パネ	1
33	0020118	Thread Tension Spring Retainer(W)	糸調子パネキャップ(下)(白)	3
34	000178	Felt(W)(2.5mm)	フェルト(白)	3
35	000177	Felt(W)(1.0mm)	フェルト(白)	3
36	007903	Tension Post(Long)	糸調子棒(長)	3
37	0032952	Thread Tension Spring	糸調子パネ	1

Note:(G).....Green colored, (W).....White colored.

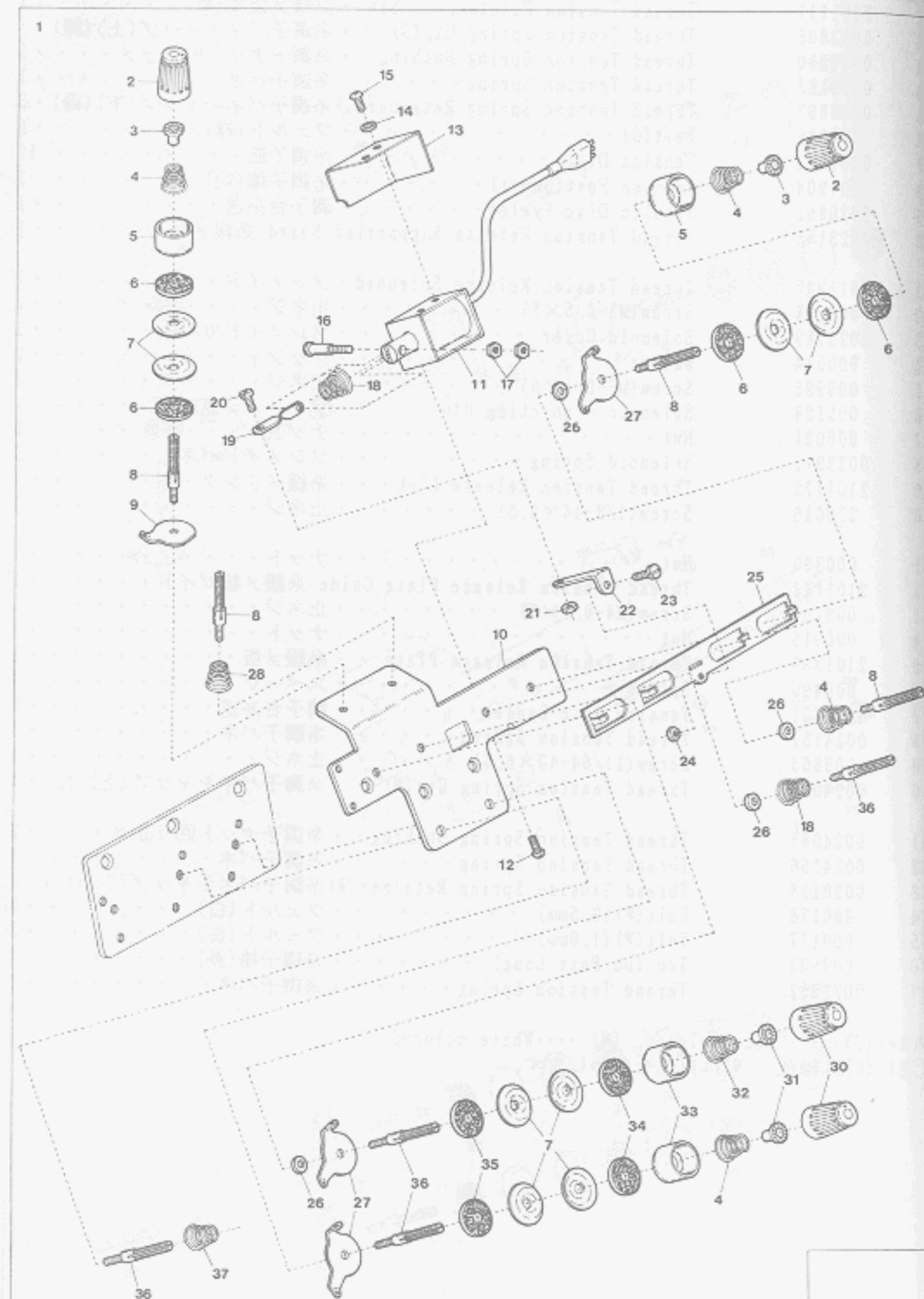
(注) (G)は緑色、(W)は白色を表わします。

"MU5"装置(5)

Amt.

Req.

"MU5"DEVICE(6) for AZ8020H-A



"MU5" DEVICE(6) for AZ8020H-A

Ref. Parts

No. No.

Description

Ref. No.	Parts No.	Description	品名	Amt. Req.
1	2101118	Thread Tension Release, C. Set	糸緩メ装置(組)	1
2	0033806	Thread Tension Spring Cap(G)	糸調子バネキャップ(上)(緑)	4
3	0033890	Thread Tension Spring Bushing	糸調子ナット回り止メ	4
4	0024157	Thread Tension Spring	糸調子バネ	4
5	0033807	Thread Tension Spring Retainer(G)	糸調子バネキャップ(下)(緑)	4
6	000286	Felt(G)	フェルト(緑)	8
7	0031111	Tension Disc	糸調子皿	16
8	007904	Tension Post(Short)	糸調子棒(短)	4
9	0036853	Tension Disc Eyelet	調子台糸道	2
10	0023185	Thread Tension Release Supporting Board	糸緩メ台	1
11	0011942	Thread Tension Release Solenoid	ソレノイド	1
12	009994	Screw(M3-0.5×8)	止ネジ	2
13	0023189	Solenoid Cover	ソレノイドカバー	1
14	000014	Washer	ワッシャ	2
15	009995	Screw(M3-0.5×5)	止ネジ	2
16	005128	Solenoid Connecting Pin	ソレノイド連結ピン	1
17	000021	Nut	ナット	2
18	0032971	Solenoid Spring & Thread Tension Spring	ソレノイドバネ、糸調子バネ	2
19	2101172	Thread Tension Release Link	糸緩メリンク	1
20	270016	Screw(1/8-44×5.5)	止ネジ	1
21	000330	Nut	ナット	1
22	2101148	Thread Tension Release Guide Plate	糸緩メ板ガイド	1
23	009746	Screw(M4-0.7×8)	止ネジ	1
24	000015	Nut	ナット	1
25	2101330	Thread Tension Release Plate	糸緩メ板	1
26	000496	Spacer	スペーサ	4
27	0020101	Tension Disc Eyelet	調子台糸道	6
28	0020103	Thread Tension Spring	糸調子バネ	1
29				
30	0024084	Thread Tension Spring Cap(W)	糸調子バネキャップ(上)(白)	4
31	0024083	Thread Tension Spring Bushing	糸調子ナット回り止メ	4
32	0024156	Thread Tension Spring	糸調子バネ	1
33	0020118	Thread Tension Spring Retainer(W)	糸調子バネキャップ(下)(白)	4
34	000178	Felt(W)(2.5mm)	フェルト(白)	4
35	000177	Felt(W)(1.0mm)	フェルト(白)	4
36	007903	Tension Post(Long)	糸調子棒(長)	4
37	0032952	Thread Tension Spring	糸調子バネ	1

Note:(G).....Green colored, (W).....White colored.

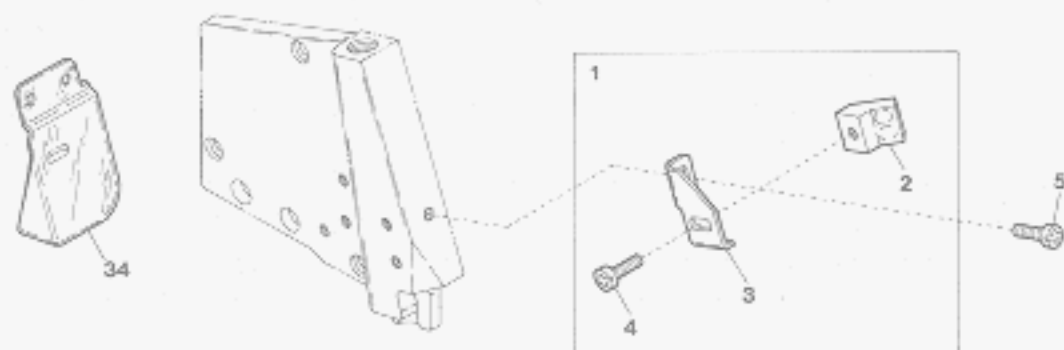
(注) (G)は緑色、(W)は白色を表わします。

"MU5"装置(6)

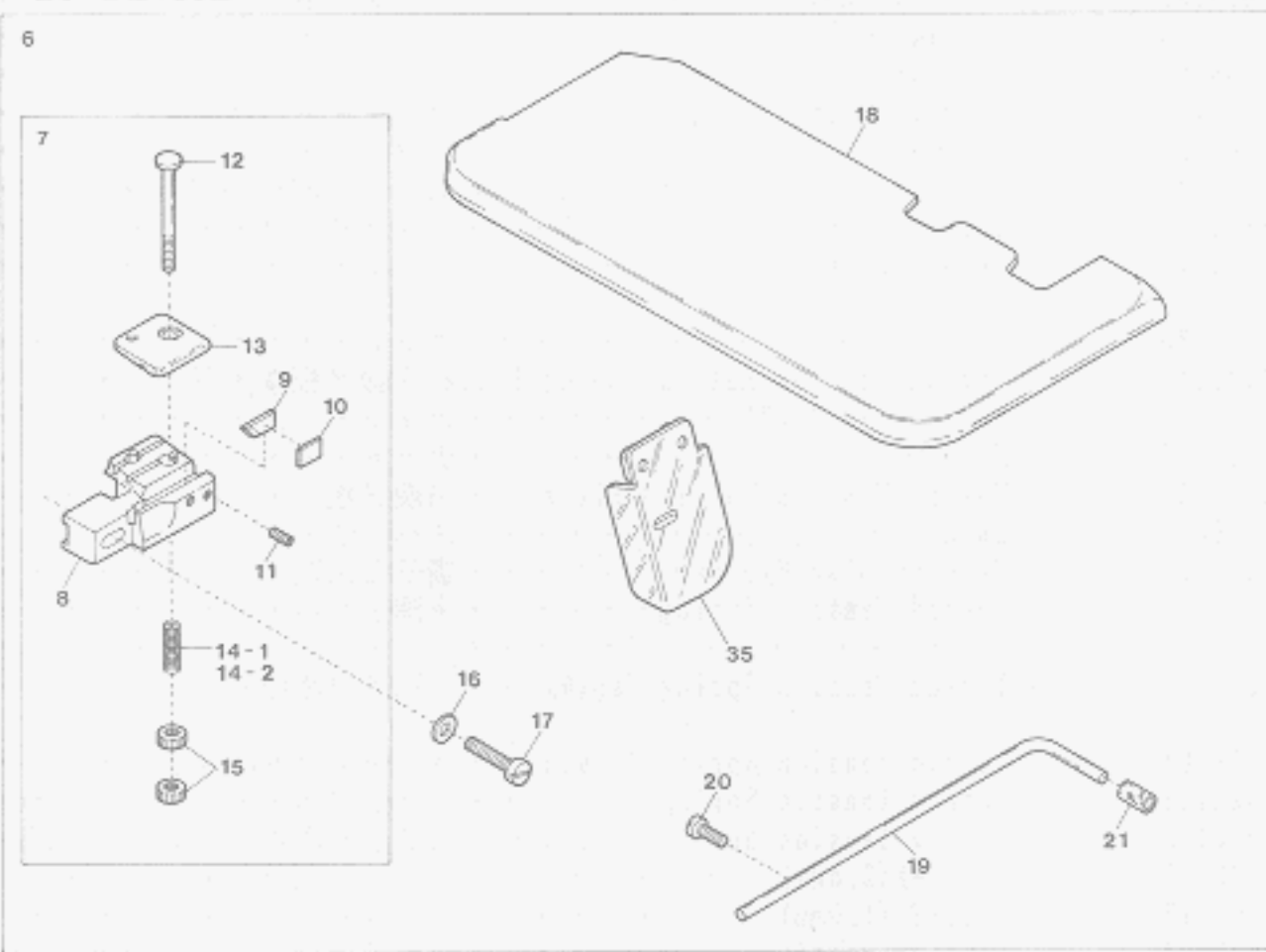
Amt.

Req.

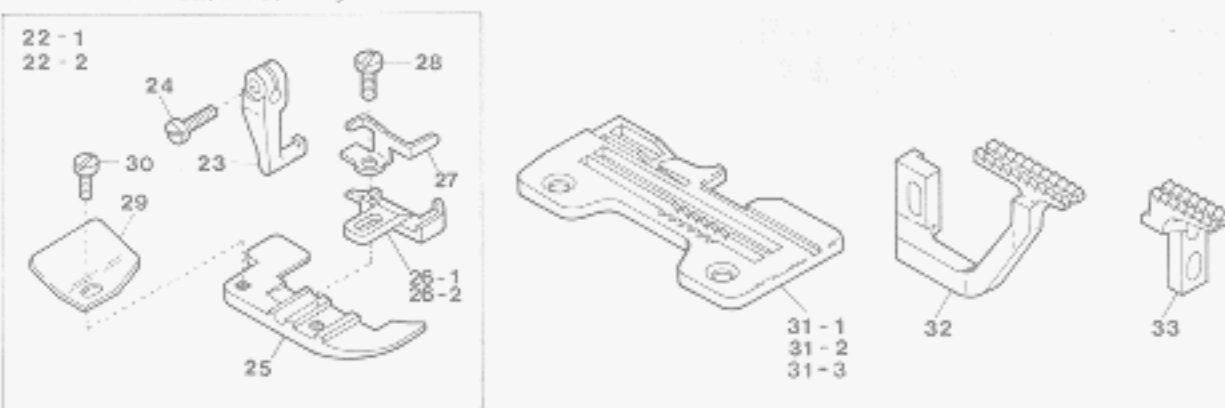
"MS" DEVICE



"B3" DEVICE



AZ8003H-A/MS/B3, 8003H-A/B3



"MS" & "B3" DEVICE

Ref. Parts

No. No.

1 2101182
2 2100079
3 2100076
4 110012
5 110013
6 2109907
7 2101133
8 2101134
9 0023184
10 0023169

11 003637
12 004205
13 0024308
14-1 0023182
14-2 0033711
15 000361
16 000535
17 110044
18 2101050
19 0036905
20 110009

21 0022837
22-1 2107317
22-2 2107318
23 0024100
24 004351
25 2107280
26-1 2107224
26-2 2107225
27 2107162
28 005036
29 0034535
30 004237

31-1 2108011
31-2 2108008
31-3 2108031
32 2109010
33 2109011
34 2100082
35 2100083

Description

"MS" Device, Complete Set . . . "MS"装置(組) . . . 1
Magnet Unit マグネット 1
Magnet Unit Support マグネット受ケ 1
Screw(M4-0.7×5) 止ネジ 1
Screw(M4-0.7×8) 止ネジ 1
"B3" Device, Complete Set "B3"装置(組) 1
Back Tuck Cutting Unit 空環切り装置(組) 1
Chain-off Cutting Knife Holder 刃取付台 1
Chain-off Cutting Knife 刃 1
Chain-off Cutting Knife Holder Spacer 刃取付台スペーサ 1

Screw(1/8-44×2.5) 止ネジ 2
Screw(11/64-40×18) 止ネジ 1
Chain-off Holder 空環押エ 1
Chain-off Holder Spring(Standard) 空環押エパネ(標準) 1
" (with Stronger Pressure) 空環押エパネ(パネ強い) 1
Adjusting Nut 空環押エパネ調節ナット 2
Washer ワッシャ 1
Screw(M3.5-0.6×14) 止ネジ 1
Cloth Plate クロスプレート 1
Synchronizer Positioning Pin ポジショナピン 1
Screw(M4-0.7×8) 止ネジ 1

Synchronizer Cushion ポジショナピンクッション 1
Presser Foot, Complete Set(03) 押エ(組) 1
" " (04,05) " 1
Presser Foot Hinge 押エヒンジ 1
Screw(9/64-40×7) 止ネジ 1
Presser Foot(Lower) 押エ(下) 1
Presser Foot Stitch Tongue(03) 爪 1
" " (04,05) " 1
Presser Foot Hinge Spring 押エヒンジパネ 1
Screw(1/8-44×5.6) 止ネジ 1
Presser Foot Chain Shield 空糸押エ 1
Screw(3/32-56×1.7) 止ネジ 1

Stitch Plate(03) 針板 1
" (04) " 1
" (05) " 1
Differential Feed Dog 前送り 1
Main Feed Dog 後送り 1
Safety Plate アイガード 1
Safety Plate アイガード 1

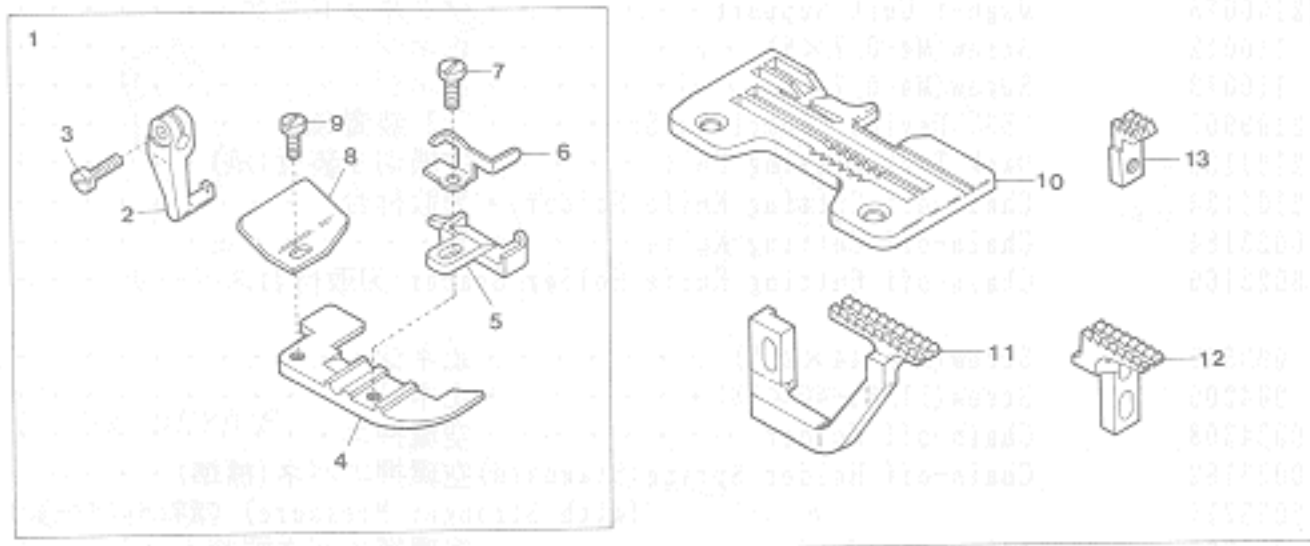
"MS"及び"B3"装置

Amt.

Req.

"MS/B3"DEVICE

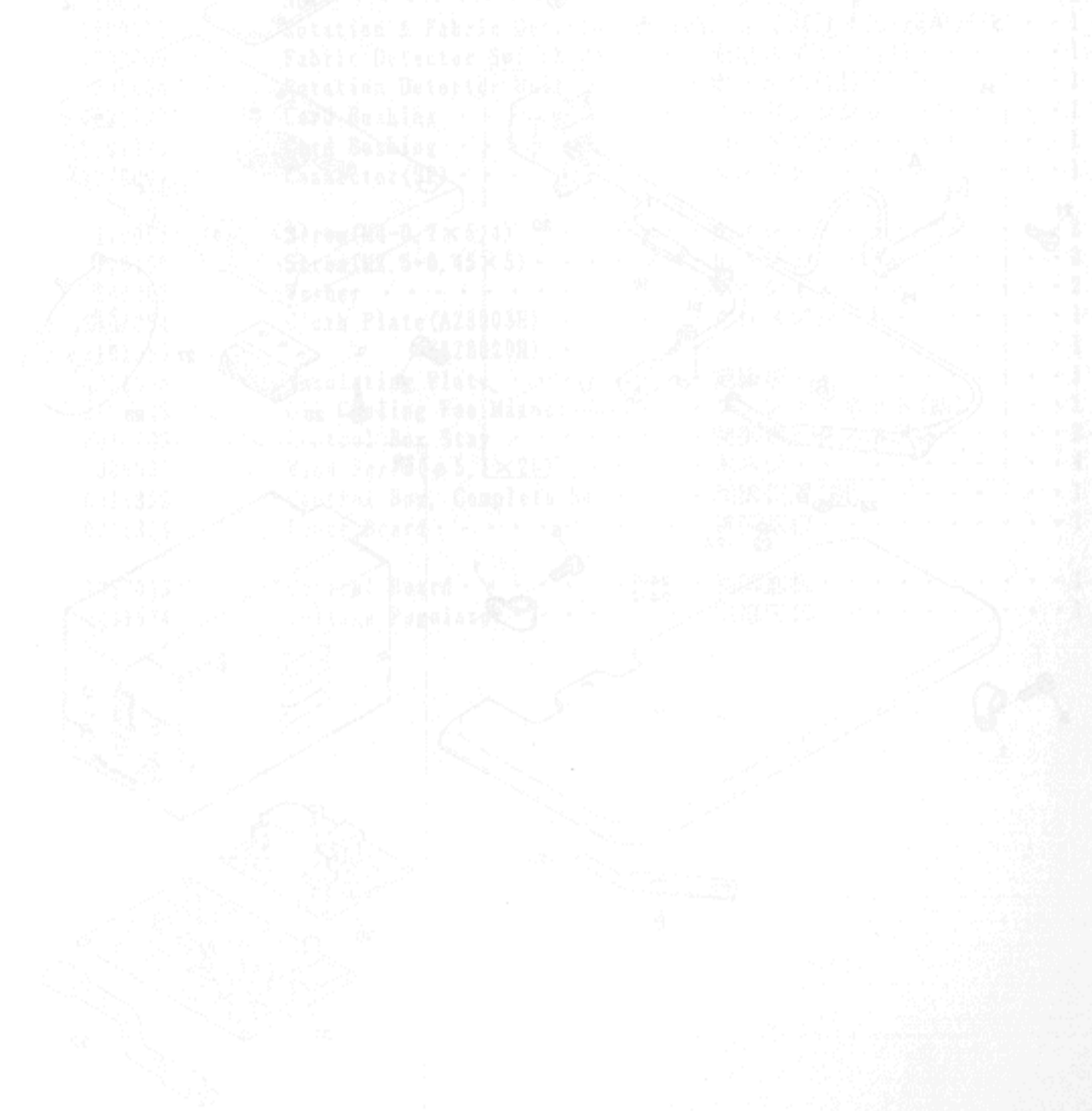
AZ8003H-A54/MS/B3



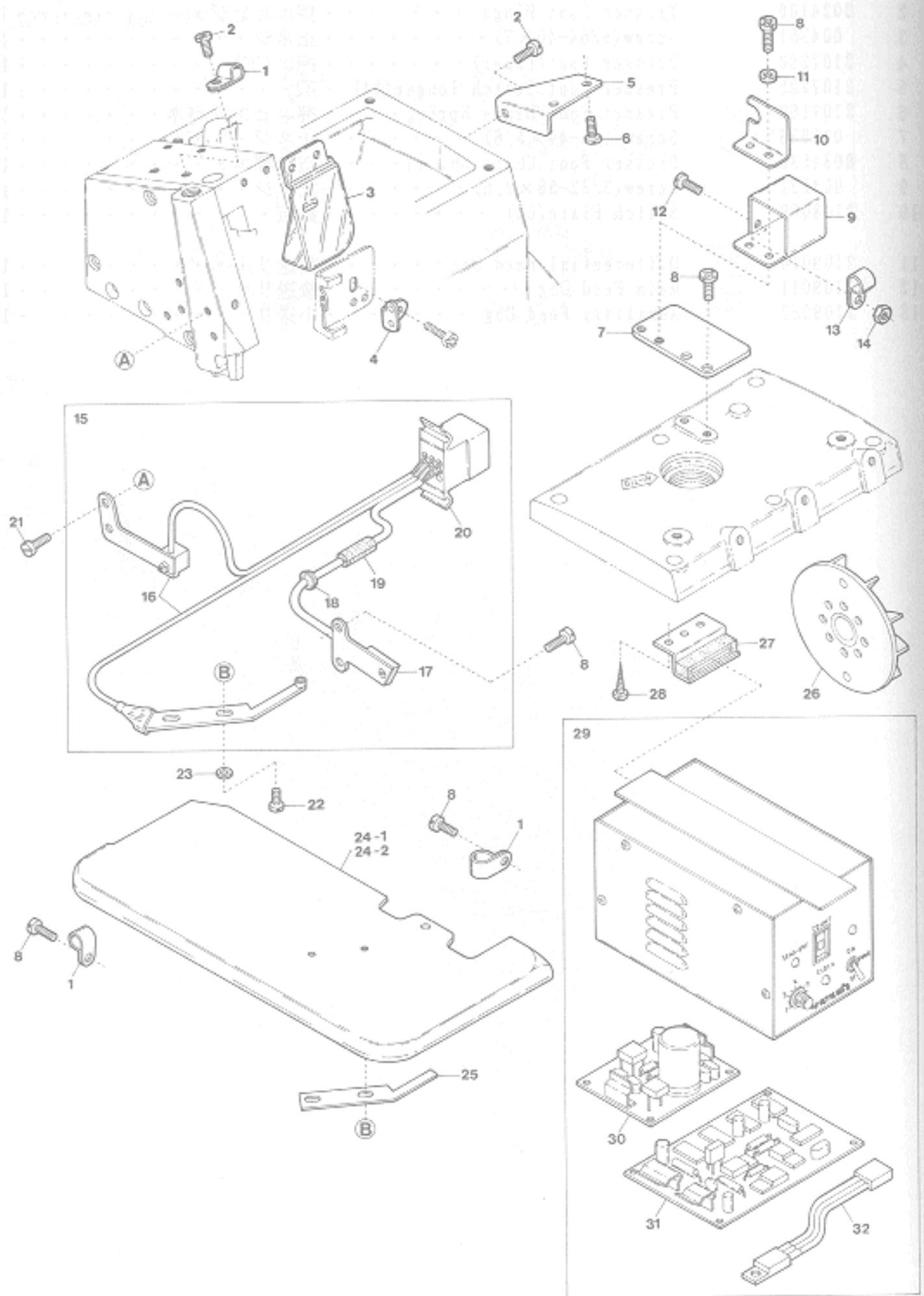
"MS/B3" DEVICE

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	2107318	Presser Foot, Complete Set(04)	押エ(組)	1
2	0024100	Presser Foot Hinge	押エヒンジ	1
3	004351	Screw(9/64-40x7)	止ネジ	1
4	2107280	Presser Foot(Lower)	押エ(下)	1
5	2107225	Presser Foot Stitch Tongue(04)	爪	1
6	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
7	005036	Screw(1/8-44x5.6)	止ネジ	1
8	0034535	Presser Foot Chain Shield	空糸押エ	1
9	004237	Screw(3/32-56x2.6)	止ネジ	1
10	2108009	Stitch Plate(04)	針板	1
11	2109010	Differential Feed Dog	前送り	1
12	2109011	Main Feed Dog	後送り	1
13	2109052	Auxiliary Feed Dog	小送り	1

"MS/B3"装置



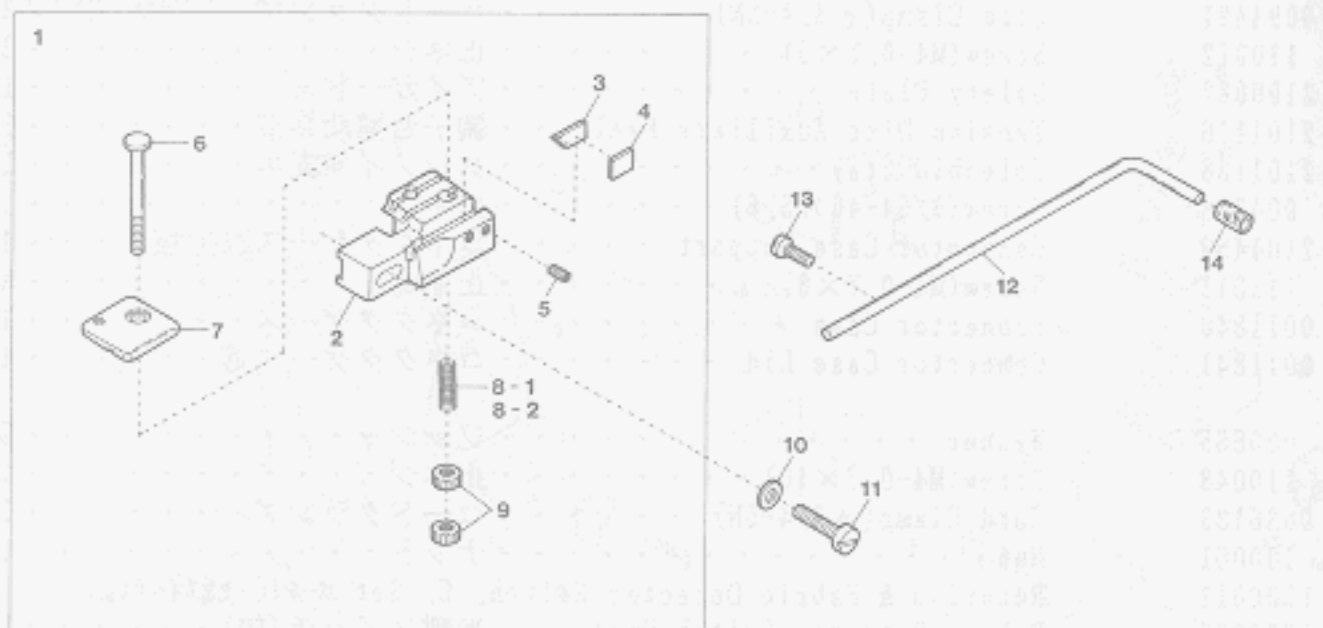
"BT13" DEVICE(1)



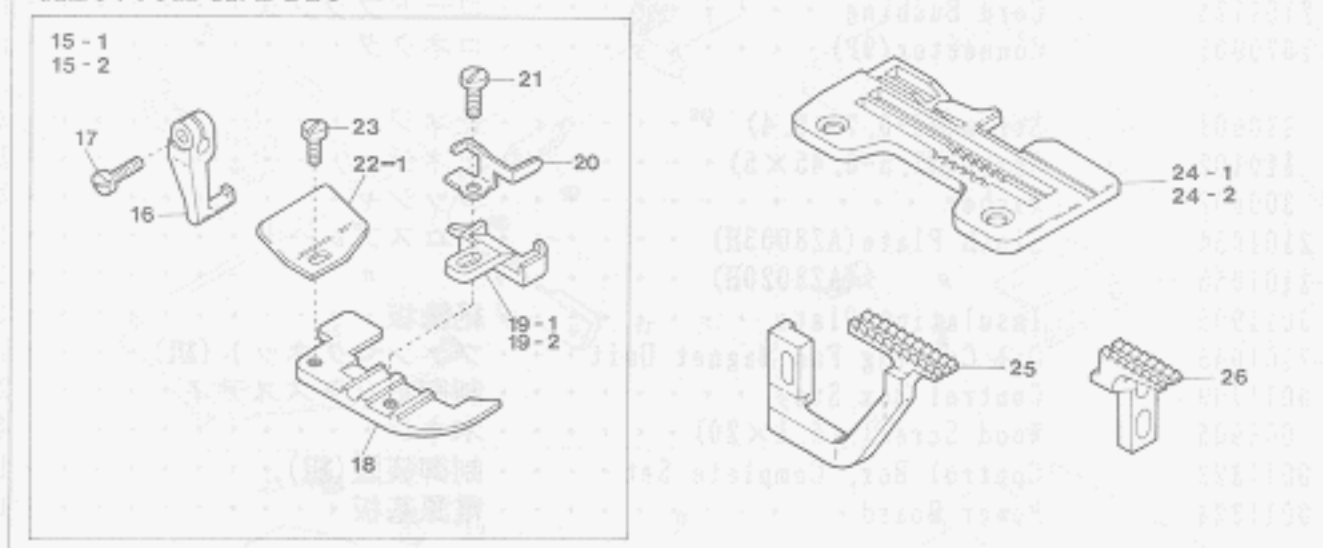
"BT13" DEVICE(1)

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	0094491	Cord Clamp(φ 3.4-2N)	コードクランプ	3
2	110012	Screw(M4-0.7×5)	止ネジ	2
3	2100082	Safety Plate	アイガード	1
4	2101116	Tension Disc Auxiliary Eyelet	調子台補助糸道	1
5	2101138	Solenoid Stay	ソレノイド支エ	1
6	004358	Screw(9/64-40×5.6)	止ネジ	1
7	2101452	Connector Case Support	コネクタケース取付板	1
8	110013	Screw(M4-0.7×8)	止ネジ	8
9	0011840	Connector Case	コネクタケース	1
10	0011841	Connector Case Lid	コネクタケース蓋	1
11	000665	Washer	ワッシャ	2
12	110048	Screw(M4-0.7×10)	止ネジ	1
13	0036133	Cord Clamp(φ 8.4-5N)	コードクランプ	1
14	100001	Nut	ナット	1
15	1200011	Rotation & Fabric Detector Switch, C. Set	ホールIC・光電スイッチ(組)	1
16	1200009	Fabric Detector Switch Unit	光電スイッチ(組)	1
17	1200008	Rotation Detector Unit	ホールIC(組)	1
18	0035722	Cord Bushing	コードブッシュ	1
19	2101124	Cord Bushing	コードブッシュ	1
20	1070001	Connector(9P)	コネクタ	1
21	110001	Screw(M4-0.7×5.4)	止ネジ	2
22	110102	Screw(M2.5-0.45×5)	止ネジ	2
23	300007	Washer	ワッシャ	2
24-1	2101054	Cloth Plate(AZ8003H)	クロスプレート	1
24-2	2101055	" (AZ8020H)	"	1
25	0011995	Insulating Plate	絶縁板	1
26	2101045	Oil Cooling Fan Magnet Unit	ファンマグネット(組)	1
27	0011709	Control Box Stay	制御ボックスステイ	2
28	006905	Wood Screw(φ 5.1×20)	木ネジ	4
29	0011322	Control Box, Complete Set	制御装置(組)	1
30	0011324	Power Board	電源基板	1
31	1057013	Control Board	制御基板	1
32	0011974	Voltage Regulator	定電圧IC	1

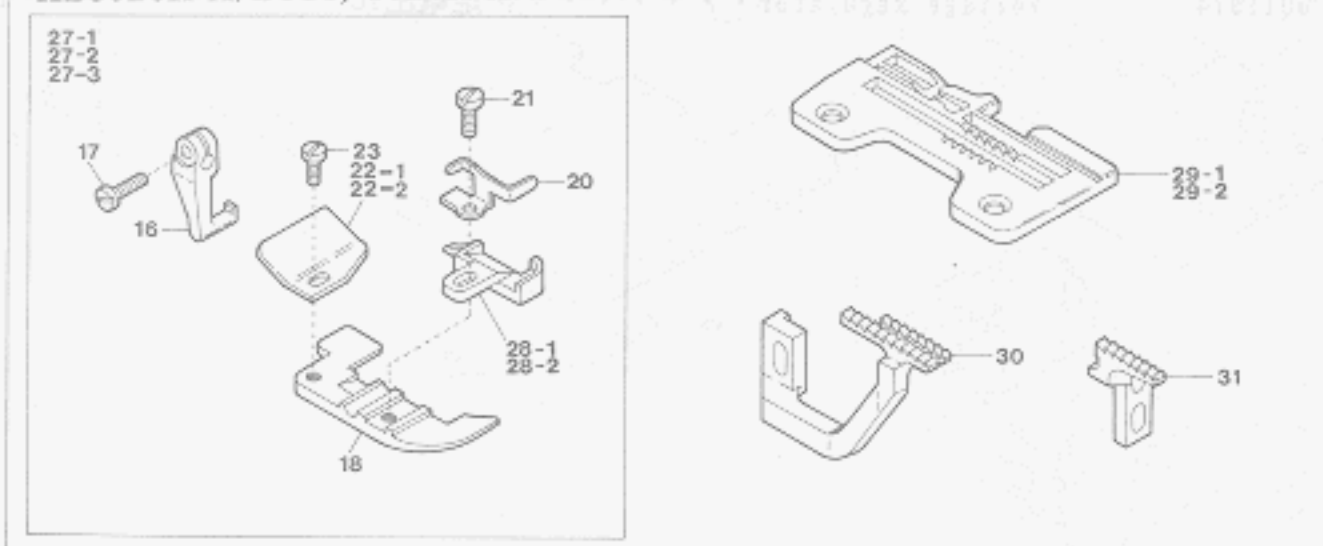
"BT13" DEVICE(2)



AZ8003H-A/BT13



AZ8020H-A/BT13, 8020H-A/BT13/KR2



"BT13" DEVICE(2)

Ref. Parts

No. No.

1 2101133
2 2101134
3 0023184
4 0023169
5 003637
6 004205
7 0024308
8-1 0023182
8-2 0033711
9 000361
10 000535

11 110044
12 0036905
13 110009
14 0022837
15-1 2107317
15-2 2107318
16 0024100
17 004351
18 2107280
19-1 2107224
19-2 2107225
20 2107162

21 005036
22-1 0034535
22-2 2107219
23 004237
24-1 2108011
24-2 2108008
25 2109010
26 2109011
27-1 2107319
27-2 2107398
27-3 2107374
28-1 2107247
28-2 2107257
29-1 2108013
29-2 2108119
30 2109015
31 2109016

Description

Back Tuck Cutting Unit 空糸切り装置(組) 1
Chain-off Cutting Knife Holder 刃取付台 1
Chain-off Cutting Knife 刃 1
Chain-off Cutting Knife Holder Spacer 刃取付台スペーサ 1
Screw(1/8-44×2.5) 止ネジ 2
Screw(11/64-40×18) 止ネジ 1
Chain-off Holder 空糸押エ 1
Chain-off Holder Spring(Standard) 空糸押エバネ(標準) 1
" " (with Stronger Pressure) 空糸押エバネ(バネ強い) 1
Adjusting Nut 空糸押エバネ調節ナット 2
Washer ワッシャー 1

Screw(M3.5-0.6×14) 止ネジ 1
Synchronizer Positioning Pin ポジションナピン 1
Screw(M4-0.7×8) 止ネジ 1
Synchronizer Cushion ポジションナピンクッション 1
Presser Foot, Complete Set(03) 押エ(組) 1
" " (04) " 1
Presser Foot Hinge 押エヒンジ 1
Screw(9/64-40×7) 止ネジ 1
Presser Foot(Lower) 押エ(下) 1
Presser Foot Stitch Tongue(03) 爪 1
" " (04) " 1
Presser Foot Hinge Spring 押エヒンジバネ 1

Screw(1/8-44×5.6) 止ネジ 1
Presser Foot Chain Shield 空糸押エ 1
" " (/BT13/KR2) " 1
Screw(3/32-56×2.6) 止ネジ 1
Stitch Plate(03) 針板 1
" (04) " 1
Differential Feed Dog 前送り 1
Main Feed Dog 後送り 1
Presser Foot, C. Set(X4) 押エ(組) 1
" " (X5) " 1
" " (X4/BT13/KR2) " 1
Presser Foot Stitch Tongue(X4) 爪 1
" " (X5) " 1
Stitch Plate(X4) 針板 1
" (X5) " 1
Differential Feed Dog 前送り 1
Main Feed Dog 後送り 1

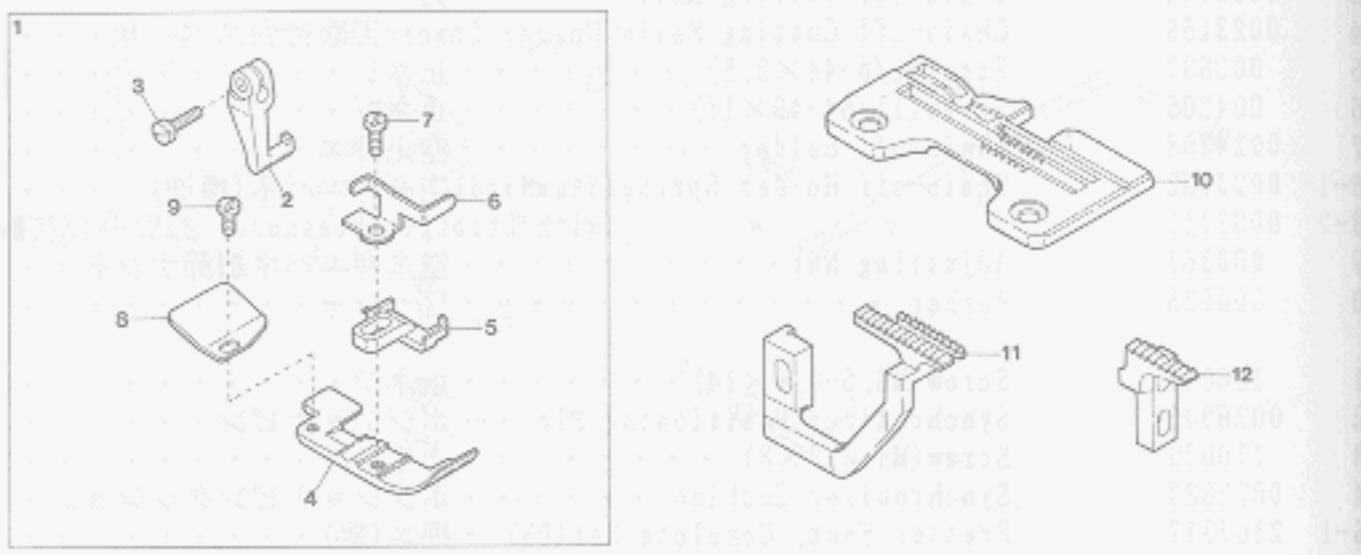
"BT13"装置(2)

Amt.

Req.

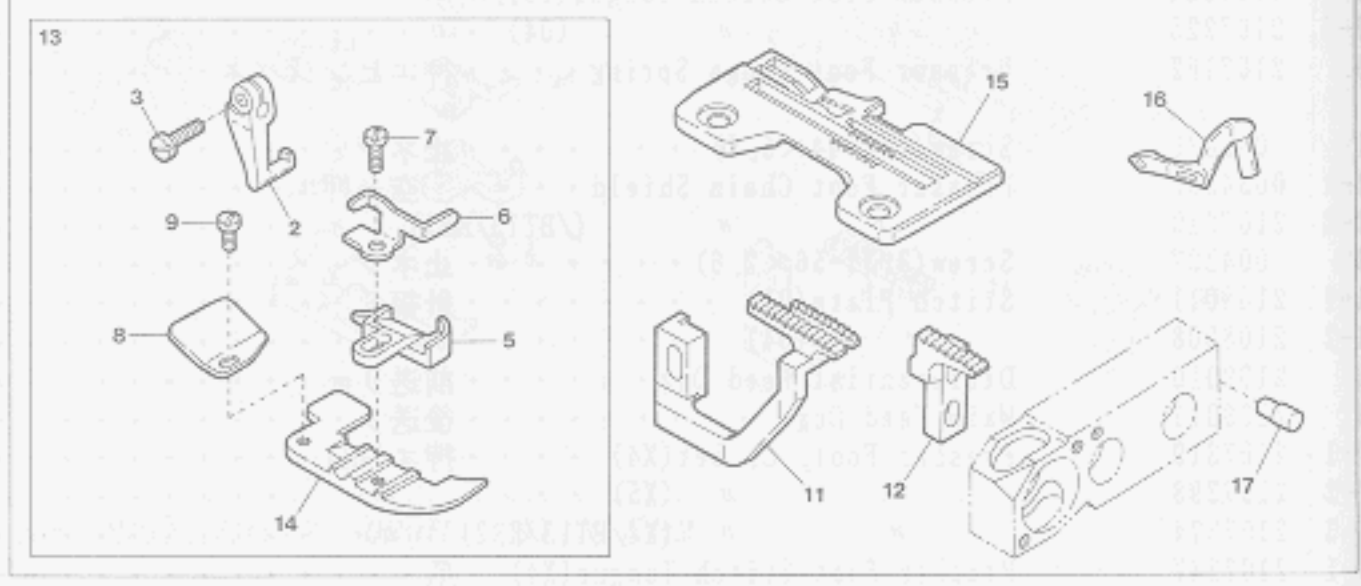
"BT13"DEVICE(3)

AZ8032H-A/BT13



EXTRA PARTS

AZ8020H-X7-A/BT13



"BT13" DEVICE(3)

Ref. Parts

No. No.

1 2107399

2 0024100

3 004351

4 2107289

5 2107257

6 2107162

7 005036

8 0034535

9 004237

10 2108119

11 2109015

12 2109016

13 2107398

14 2107280

15 2108088

16 2129300

17 2100947

Description

Presser Foot, Complete Set(X5)

Presser Foot Hinge

Screw(9/64-40×7)

Presser Foot(Lower)

Presser Foot Stitch Tongue(X5)

Presser Foot Hinge Spring

Screw(1/8-44×5.6)

Presser Foot Chain Shield

Screw(3/32-56×2.6)

Stitch Plate(X5)

Differential Feed Dog

Main Feed Dog

Presser Foot, C. Set(X5)

Presser Foot(Lower)

Stitch Plate(X7)

Upper Looper

Standard Pin

"BT13"装置(3)

品名

押エ(組) 1

押エヒンジ 1

止ネジ 1

押エ(下) 1

爪 1

押エヒンジバネ 1

止ネジ 1

空糸押エ 1

止ネジ 1

針板 1

前送り 1

後送り 1

押エ(組) 1

押エ(下) 1

針板 1

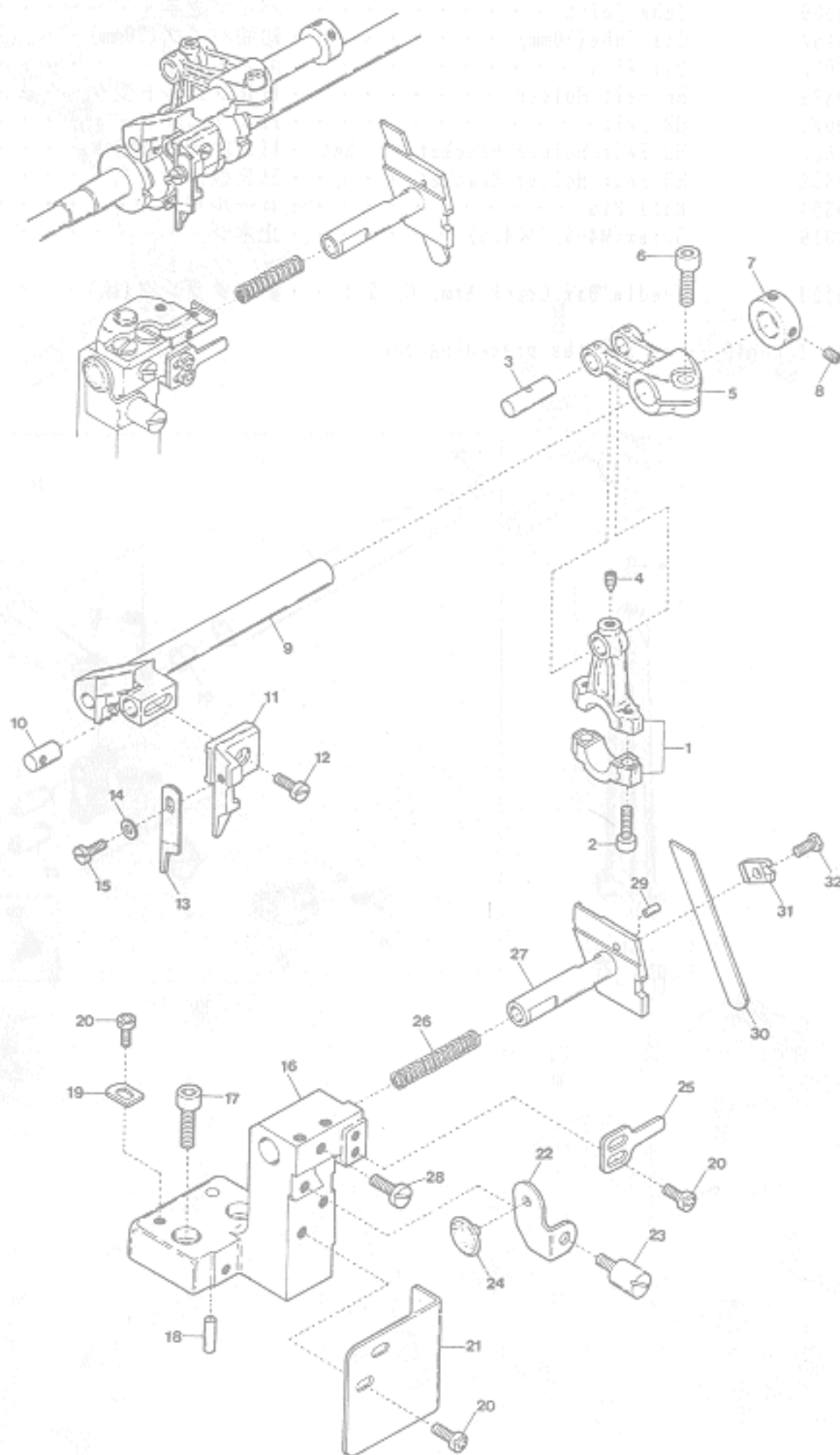
上ルーパ 1

基準ピン 1

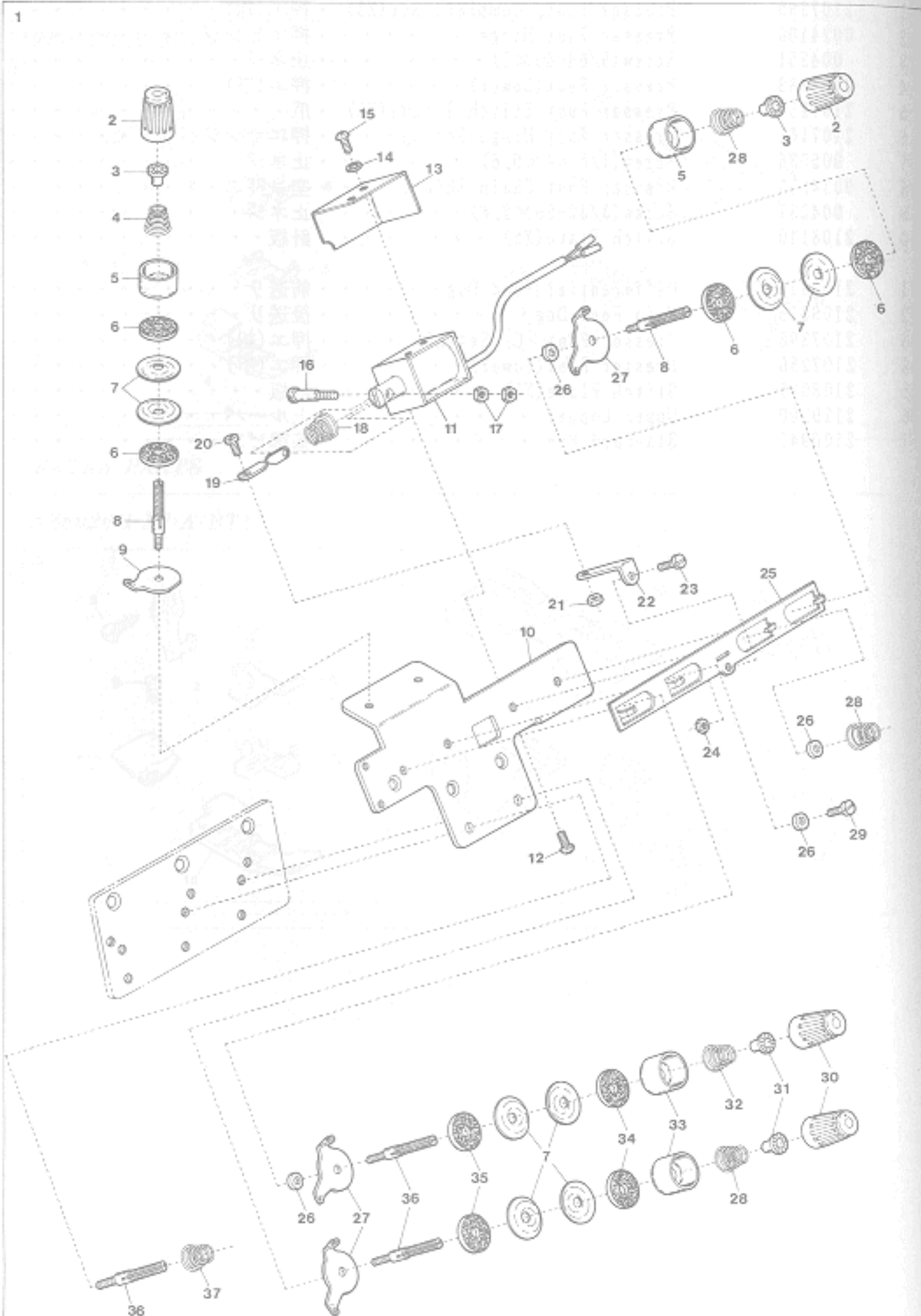
Amt.

Req.

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	2100160	Upper Knife Driving Connecting Rod	上メスロッド	1
2	120001	Screw(M4-0.7×14)	止ネジ	2
3	2100173	Driving Lever Pin	上メス軸腕ピン	1
4	160002	Screw(M4-0.7×5)	止ネジ	1
5	2100162	Upper Knife Driving Lever	上メス軸腕	1
6	120006	Screw(M6-1×12)	止ネジ	1
7	2100161	Collar(10×19×9mm)	カラー	1
8	160003	Screw(M5-0.8×5)	止ネジ	2
9	2120024	Upper Knife Driving Shaft	上メス軸	1
10	2100165	Upper Knife Holder Positioner	上メスホルダピン	1
11	2100164	Upper Knife Holder(Flat Type)	上メスホルダ(平)	1
12	110035	Screw(M4-0.7×10)	止ネジ	1
13	0020496	Upper Knife(Flat Type)	上メス(平)	1
14	000532	Washer	ワッシャー	1
15	110004	Screw(M3.5-0.6×8)	止ネジ	1
16	2100171	Lower Knife Holder Basement	下メス取付台	1
17	120011	Screw(M6-1×18)	止ネジ	2
18	000779	Knock Pin	ノックピン	1
19	2100172	Holder Basement Positioner	下メス取付台ストッパ	1
20	110012	Screw(M4-0.7×5)	止ネジ	5
21	2100021	Front Cover	前カバー	1
22	2100170	Lower Knife Holder Spring Stop	下メスパネ受け	1
23	2100009	Cloth Plate Spring Pin	パネ受けピン	1
24	2100174	Cloth Plate Rubber Cushion	緩衝ゴム	1
25	2100169	Lower Knife Holder Locking Plate	下メス台回り止メ	1
26	0032919	Lower Knife Holder Spring	下メスパネ	1
27	2100166	Lower Knife Holder	下メス台	1
28	110046	Screw(M5-0.8×12)	止ネジ	1
29	000688	Guide Pin	ガイドピン	1
30	2100167	Lower Knife	下メス	1
31	2100168	Lower Knife Clamp	下メス押エ	1
32	140014	Screw(M4-0.7×8)	止ネジ	1



"BT13"DEVICE(4) for AZ8003H-A



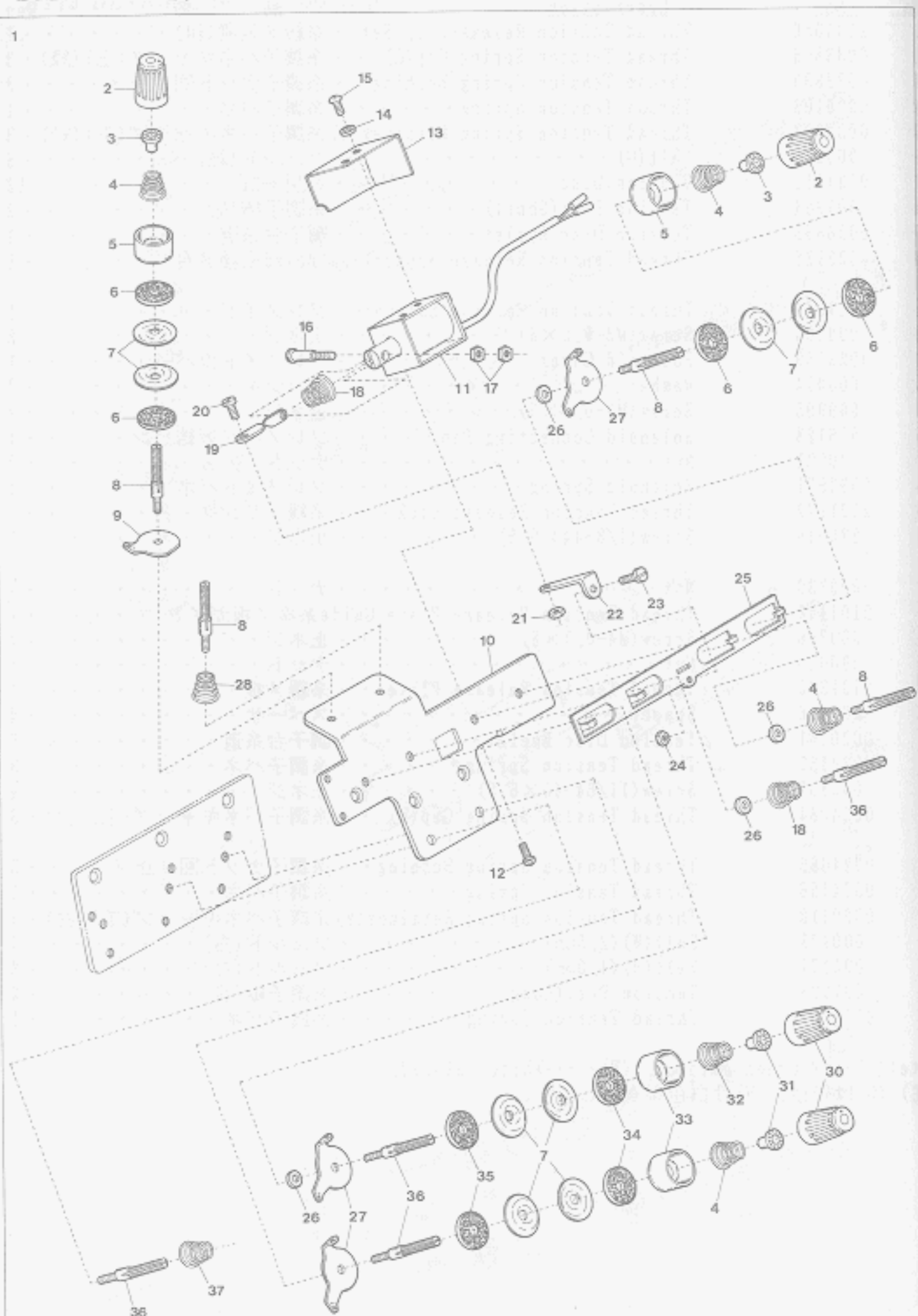
"BT13" DEVICE(4) for AZ8003H-A

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	2101056	Thread Tension Release, C. Set	糸緩メ装置(組)	1
2	0033806	Thread Tension Spring Cap(G)	糸調子バネキャップ(上)(緑)	3
3	0033890	Thread Tension Spring Bushing	糸調子ナット回り止メ	3
4	0020103	Thread Tension Spring	糸調子バネ	1
5	0033807	Thread Tension Spring Retainer(G)	糸調子バネキャップ(下)(緑)	3
6	000286	Felt(G)	フェルト(緑)	6
7	0031111	Tension Disc	糸調子皿	12
8	007904	Tension Post(Short)	糸調子棒(短)	3
9	0036853	Tension Disc Eyelet	調子台糸道	1
10	0023185	Thread Tension Release Supporting Board	糸緩メ台	1
11	0011839	Thread Tension Release Solenoid	ソレノイド	1
12	009994	Screw(M3-0.5×8)	止ネジ	2
13	0023189	Solenoid Cover	ソレノイドカバー	1
14	000014	Washer	ワッシャ	2
15	009995	Screw(M3-0.5×5)	止ネジ	2
16	005128	Solenoid Connecting Pin	ソレノイド連結ピン	1
17	000021	Nut	ナット	2
18	0032971	Solenoid Spring	ソレノイドバネ	1
19	2101172	Thread Tension Release Link	糸緩メリンク	1
20	270016	Screw(1/8-44×5.5)	止ネジ	1
21	000330	Nut	ナット	1
22	2101148	Thread Tension Release Plate Guide	糸緩メ板ガイド	1
23	009746	Screw(M4-0.7×8)	止ネジ	1
24	000015	Nut	ナット	1
25	2101330	Thread Tension Release Plate	糸緩メ板	1
26	000496	Spacer	スペーサ	4
27	0020101	Tension Disc Eyelet	調子台糸道	5
28	0024157	Thread Tension Spring	糸調子バネ	3
29	009853	Screw(11/64-40×6.5)	止ネジ	1
30	0024084	Thread Tension Spring Cap(W)	糸調子バネキャップ(上)(白)	3
31	0024083	Thread Tension Spring Bushing	糸調子ナット回り止メ	3
32	0024156	Thread Tension Spring	糸調子バネ	1
33	0020118	Thread Tension Spring Retainer(W)	糸調子バネキャップ(下)(白)	3
34	000178	Felt(W)(2.5mm)	フェルト(白)	3
35	000177	Felt(W)(1.0mm)	フェルト(白)	3
36	007903	Tension Post(Long)	糸調子棒(長)	3
37	0032952	Thread Tension Spring	糸調子バネ	1

Note: (G).....Green colored, (W).....White colored.

(注) (G)は緑色、(W)は白色を表わします。

"BT13"DEVICE(5) for AZ8020H-A



"BT13" DEVICE(5) for AZ8020H-A, 8032H-A

Ref. Parts

Ref.	No.
1	2101057
2	0033806
3	0033890
4	0024157
5	0033807
6	000286
7	0031111
8	007904
9	0036853
10	0023185

Description

Ref.	No.	Description	Amt.
1	2101057	Thread Tension Release, C. Set	1
2	0033806	Thread Tension Spring Cap(G)	4
3	0033890	Thread Tension Spring Bushing	4
4	0024157	Thread Tension Spring	4
5	0033807	Thread Tension Spring Retainer(G)	4
6	000286	Felt(G)	8
7	0031111	Tension Disc	16
8	007904	Tension Post(Short)	4
9	0036853	Tension Disc Eyelet	2
10	0023185	Thread Tension Release Supporting Board	1
11	0011839	Thread Tension Release Solenoid	1
12	009994	Screw(M3-0.5×8)	2
13	0023189	Solenoid Cover	1
14	000014	Washer	2
15	009995	Screw(M3-0.5×5)	2
16	005128	Solenoid Connecting Pin	1
17	000021	Nut	2
18	0032971	Solenoid Spring & Thread Tension Spring	2
19	2101172	Thread Tension Release Link	1
20	270016	Screw(1/8-44×5.5)	1
21	000330	Nut	1
22	2101148	Thread Tension Release Guide Plate	1
23	009746	Screw(M4-0.7×8)	1
24	000015	Nut	1
25	2101330	Thread Tension Release Plate	1
26	000496	Spacer	4
27	0020101	Tension Disc Eyelet	6
28	0020103	Thread Tension Spring	1
29			
30	0024084	Thread Tension Spring Cap(W)	4
31	0024083	Thread Tension Spring Bushing	4
32	0024156	Thread Tension Spring	1
33	0020118	Thread Tension Spring Retainer(W)	4
34	000178	Felt(W)(2.5mm)	4
35	000177	Felt(W)(1.0mm)	4
36	007903	Tension Post(Long)	4
37	0032952	Thread Tension Spring	1

Note: (G).....Green colored, (W).....White colored.

(注) (G)は緑色、(W)は白色を表わします。

"BT13"装置(5)

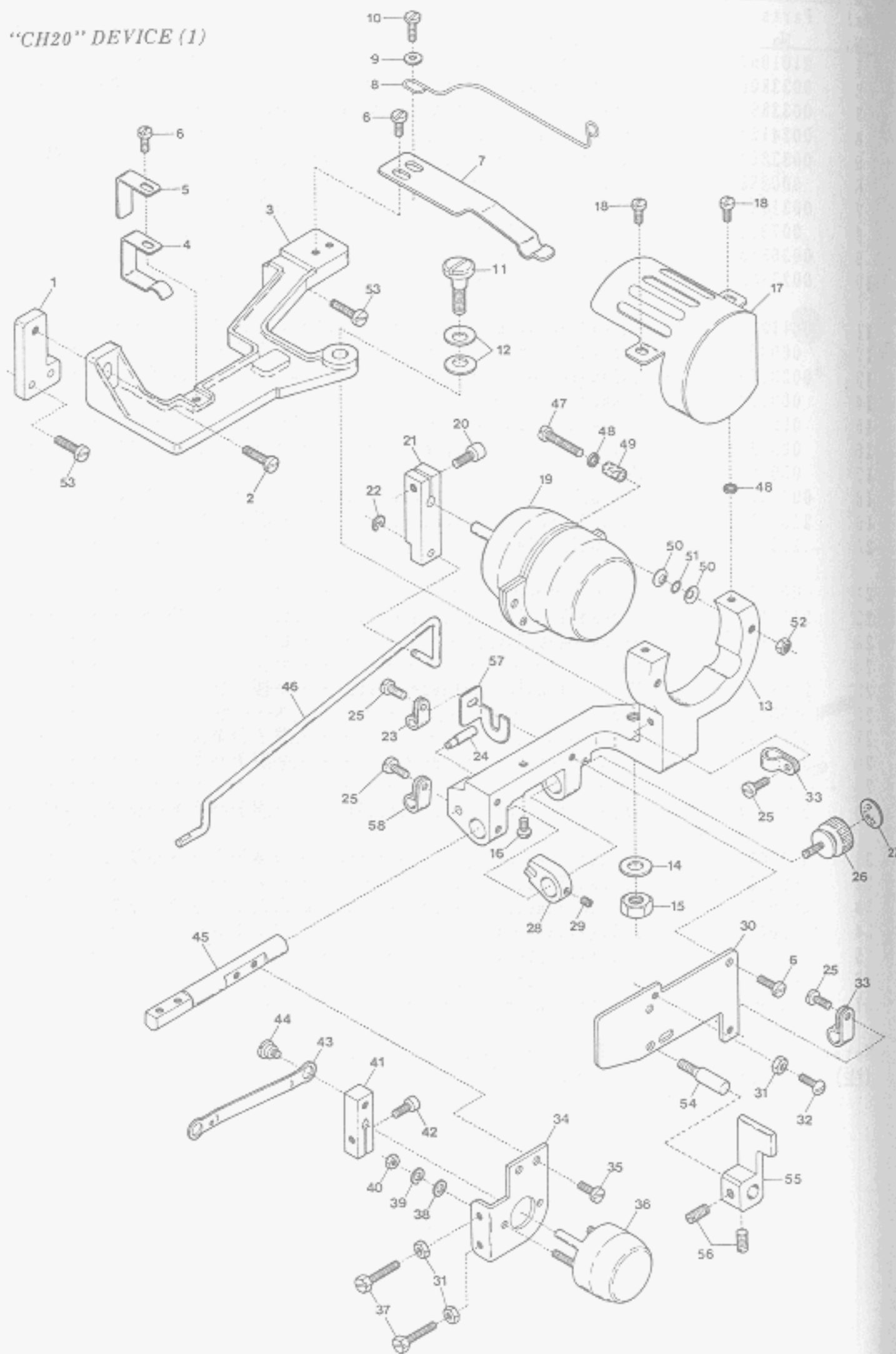
Amt.

Req.

品名

品名	Amt.
糸緩メ装置(組)	1
糸調子バネキャップ(上)(緑)	4
糸調子ナット回り止メ	4
糸調子バネ	4
糸調子バネキャップ(下)(緑)	4
フェルト(緑)	8
糸調子皿	16
糸調子棒(短)	4
調子台糸道	2
糸緩メ台	1
ソレノイド	1
止ネジ	2
ソレノイドカバー	1
ワッシャ	2
止ネジ	2
ソレノイド連結ピン	1
ナット	2
ソレノイドバネ、糸調子バネ	2
糸緩メリンク	1
止ネジ	1
ナット	1
糸緩メ板ガイド	1
止ネジ	1
ナット	1
糸緩メ板	1
スペーサ	4
調子台糸道	6
糸調子バネ	1
糸調子バネキャップ(上)(白)	4
糸調子ナット回り止メ	4
糸調子バネ	1
糸調子バネキャップ(下)(白)	4
フェルト(白)	4
フェルト(白)	4
糸調子棒(長)	4
糸調子バネ	1

"CH20" DEVICE (1)



"TC/CH20" DEVICE(1) for AZ8000H-A

Ref. Parts

No. No.

Description

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"TC/CH20"装置(1)

Amt.

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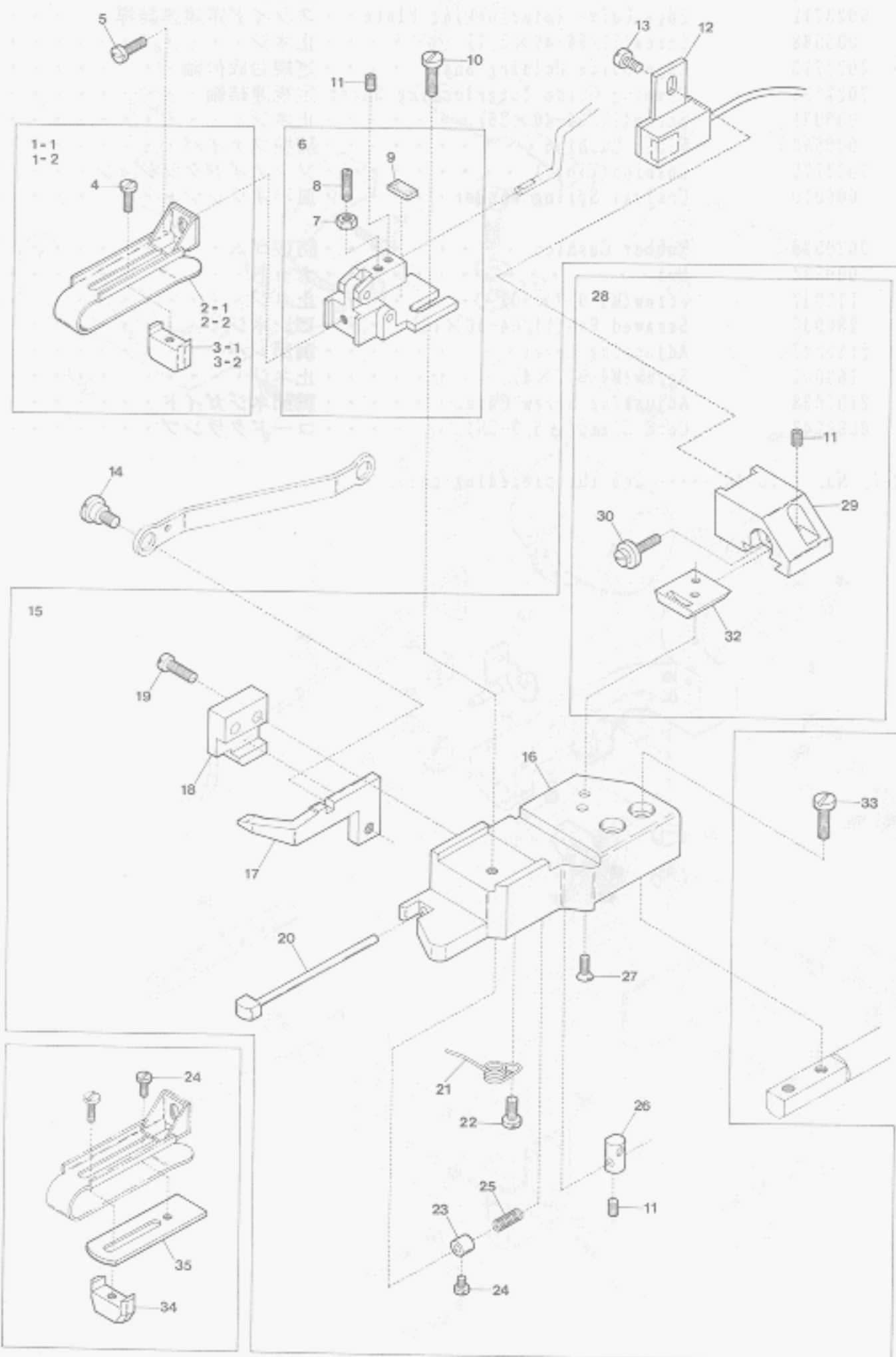
品名

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※ Ref. No. 41 to 58 See the following page.

"CH20" DEVICE (2)

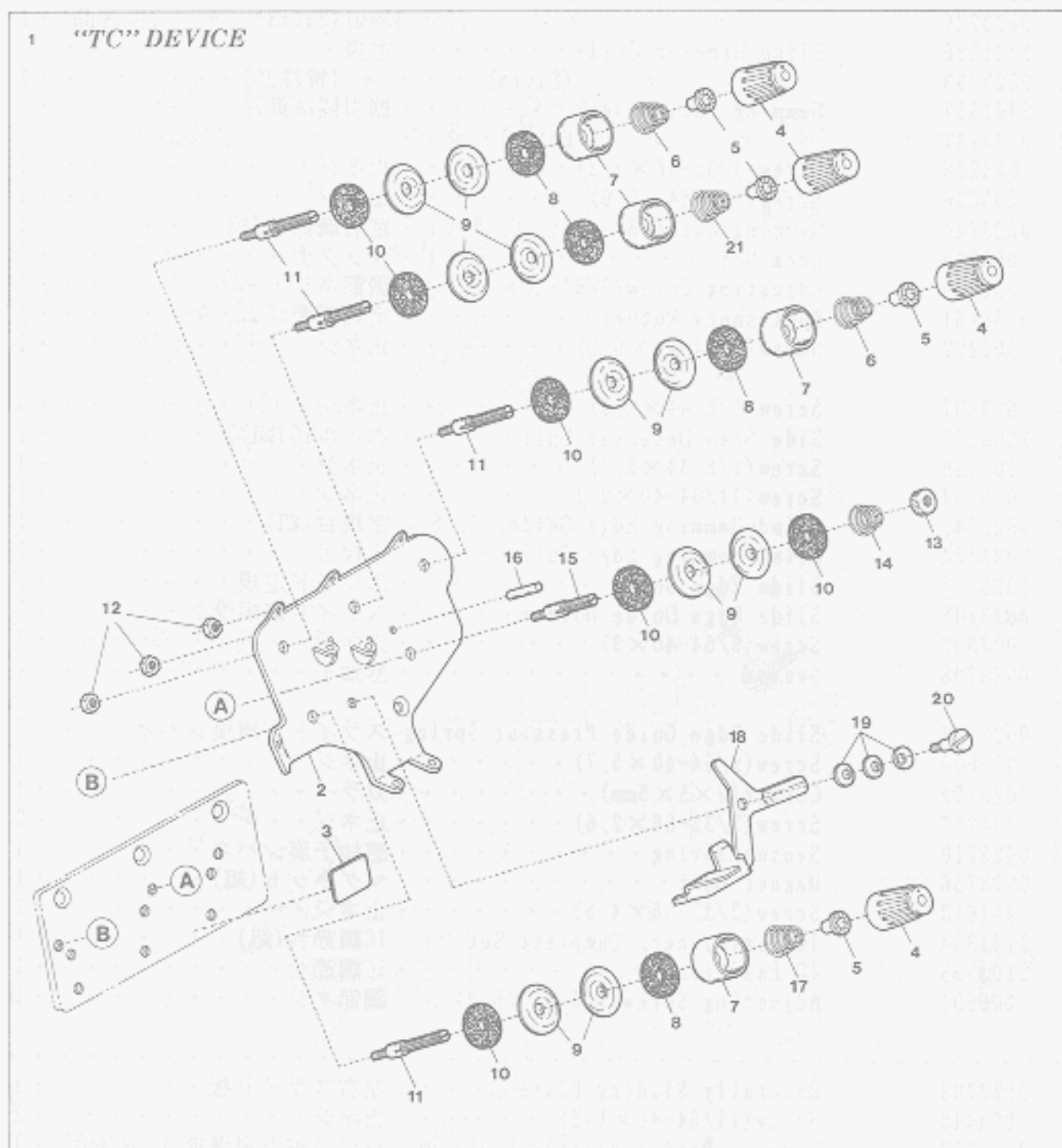


"TC/CH20" DEVICE(2) for AZ8000H-A

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1-1	2101391	Blind-Hemming Guide, C. Set(for 25mm)	定規(組)	1
1-2	0023740	" " (for 35mm)(Extra)	" (特注品)	1
2-1	2101390	Blind-Hemming Guide	定規	1
2-2	0023739	" " (Extra)	" (特注品)	1
3-1	2101393	Hemming Positioner	裾引幅調節片	1
3-2	0023741	" " (Extra)	" (特注品)	1
4	004236	Screw(3/32-56×4.2)	止ネジ	1
5	005036	Screw(1/8-44×5.6)	止ネジ	1
6	0023744	Hemming Guide Bracket, C. Set	定規調節台(組)	1
7	000335	Lock Nut	ロックナット	1
8	006820	Adjusting Screw(9/64-40×12.3)	調節ネジ	1
9	0036161	Anti-shock Rubber	定規緩衝ゴム	1
10	001202	Screw(9/64-40×6.6)	止ネジ	1
11	003637	Screw(1/8-44×2.5)	止ネジ	3
12	1200182	Side Seam Detector Unit	ホールIC(組)	1
13	005036	Screw(1/8-44×5.6)	止ネジ	1
14	005588	Screw(11/64-40×2.1)	止ネジ	1
15	0023747	Blind-Hemming Edge Guide, C. Set	定規台(組)	1
16	0023724	Blind-Hemming Edge Guide	定規台	1
17	0023707	Slide Edge Guide	スライド定規	1
18	0023705	Slide Edge Guide Holder	スライド定規受ケ	1
19	007609	Screw(9/64-40×9)	止ネジ	2
20	0023708	Sensor	感知子	1
21	0023737	Slide Edge Guide Pressing Spring	スライド定規戻シバネ	1
22	005000	Screw(9/64-40×5.7)	止ネジ	1
23	0023709	Collar(2×5×5mm)	カラー	1
24	004237	Screw(3/32-56×2.6)	止ネジ	2
25	0023710	Sensor Spring	感知子戻シバネ	1
26	0023756	Magnet Unit	マグネット(組)	1
27	001613	Screw(3/32-56×4.5)	止ネジ	2
28	2101394	IC Positioner, Complete Set	IC調節台(組)	1
29	2101395	IC Positioner	IC調節台	1
30	005591	Adjusting Screw(1/8-44×6.2)	調節ネジ	1
31				
32	0023703	Laterally Sliding Plate	左右スライド板	1
33	004440	Screw(11/64-40×8.3)	止ネジ	2
34	0023767	Hemming Positioner(for Light Materials)	裾引幅調節片(薄物用)	1
35	0023768	Spacer(for Light Materials)	定規スペーサ(薄物用)	1

"CH20" DEVICE(3)

1 "TC" DEVICE



"TC/CH20" DEVICE(3) for AZ8000H-A

Ref. Parts

No. No.

Description

1 0026467
2 0026466
3 000622
4 0024084
5 0024083
6 0024157
7 0020118
8 000178
9 0031111
10 000177

Tension Change Device, C. Set . . . "TC"装置(組) . . . 1
Thread Tension Disc Eyelet . . . 調子台糸道 . . . 1
Sticker . . . 貼りマーク . . . 1
Thread Tension Spring Cap . . . 糸調子パネキャップ(上) . . . 4
Thread Tension Spring Bushing . . . 糸調子ナット回り止メ . . . 4
Thread Tension Spring . . . 糸調子パネ . . . 2
Thread Tension Spring Retainer . . . 糸調子パネキャップ(下) . . . 4
Felt . . . フェルト . . . 4
Tension Disc . . . 糸調子皿 . . . 10
Felt . . . フェルト . . . 6

11 007903
12 000334
13 000056
14 0037115
15 001904
16 0023766
17 0024156
18 0023728
19 000010
20 004100

Tension Post . . . 糸調子棒 . . . 4
Nut . . . ナット . . . 3
Adjusting Nut . . . 調節ナット . . . 1
Thread Tension Spring . . . 糸調子パネ . . . 1
Tension Post . . . 糸調子棒 . . . 1
Thread Guide Pin . . . 糸ガイドピン . . . 1
Thread Tension Spring . . . 糸調子パネ . . . 1
Tension Change Lever . . . TCレバー . . . 1
Conical Spring Washer . . . 皿パネワッシャ . . . 3
Screw(11/64-40×3.2) . . . 止ネジ . . . 1

21 0032952

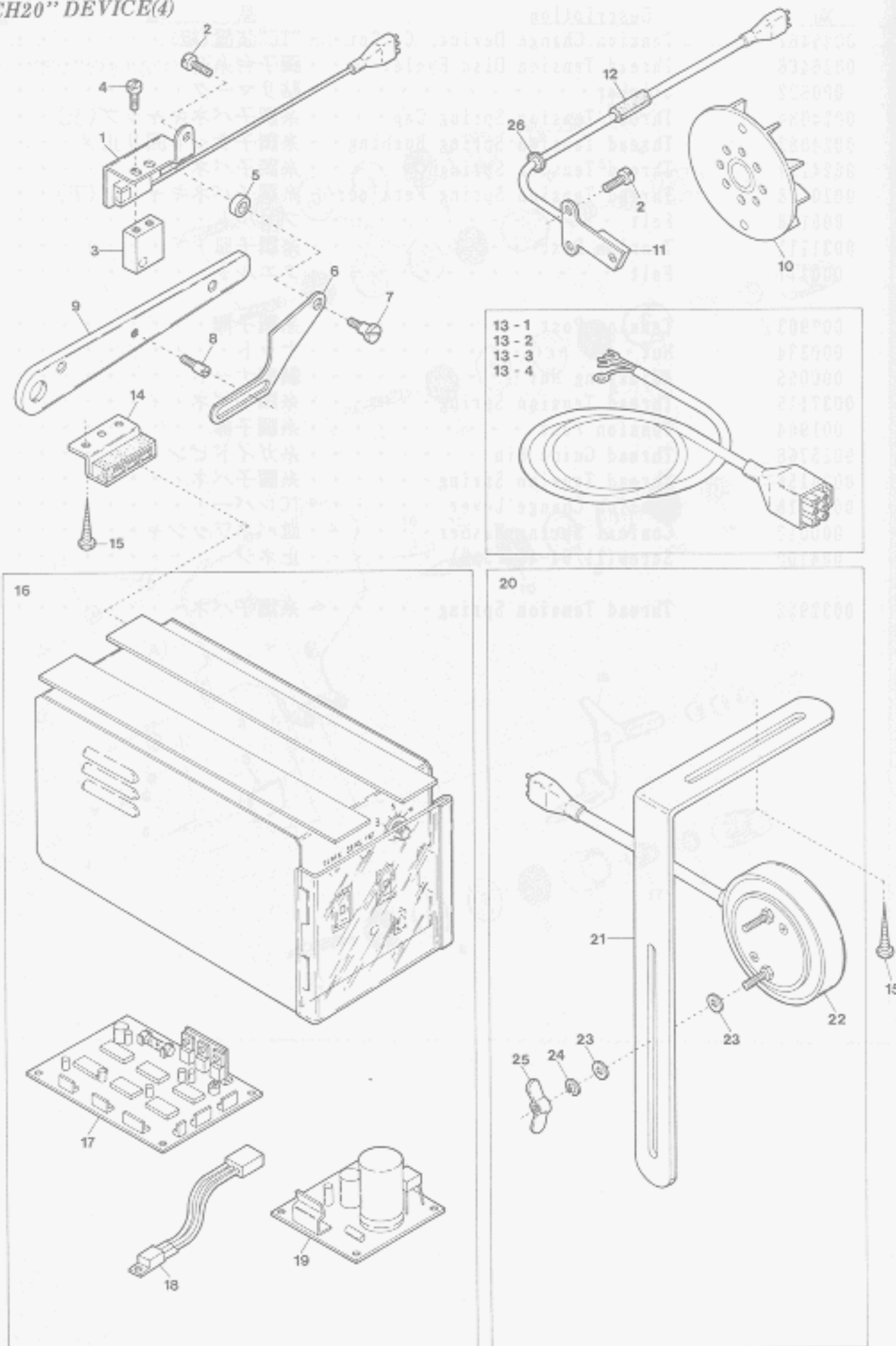
Thread Tension Spring . . . 糸調子パネ . . . 1

"TC/CH20"装置(3)

Amt.

Req.

"CH20" DEVICE(4)

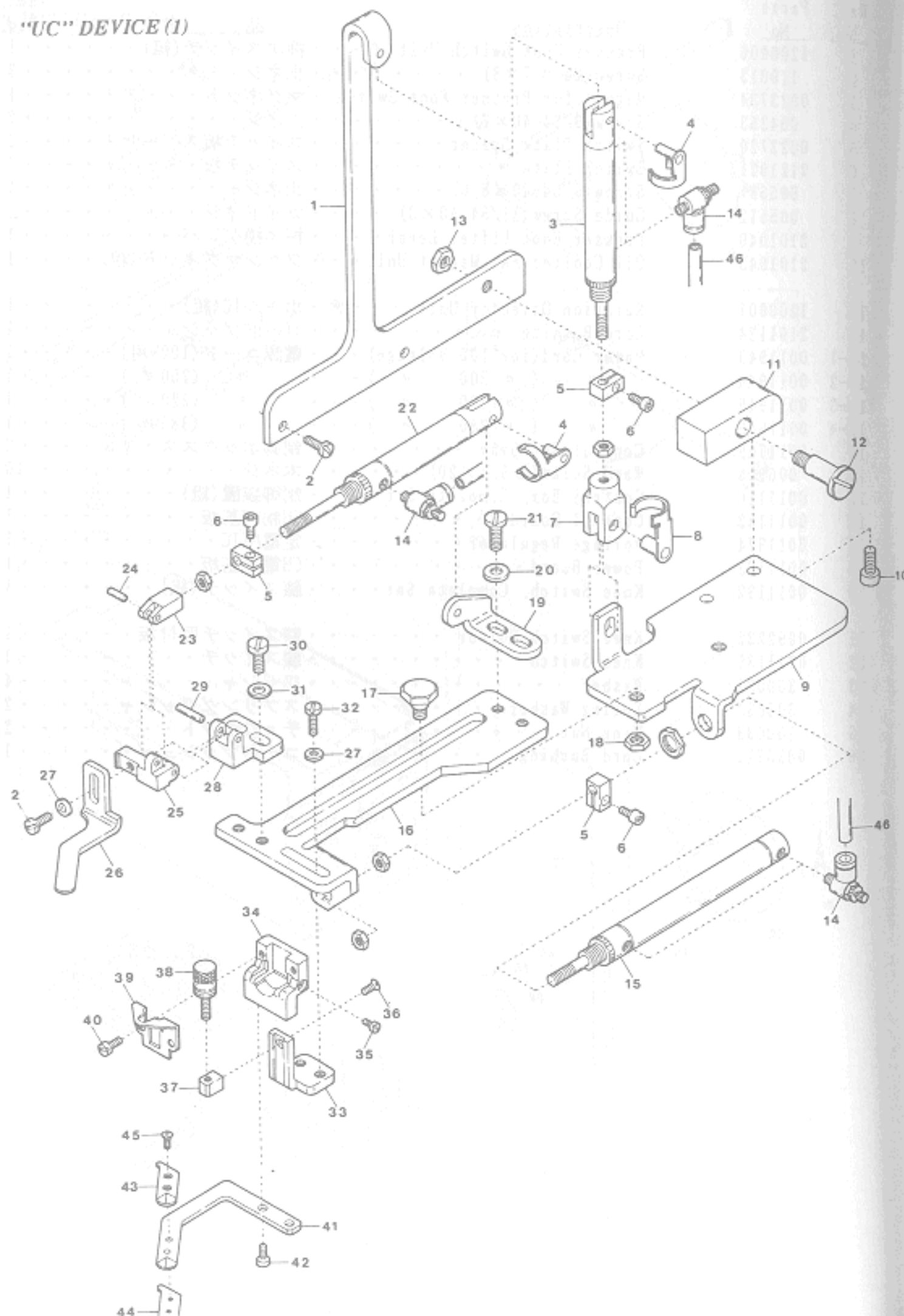


"TC/CH20" DEVICE(4) for AZ8000H-A

Ref. Parts
No. No.

Ref. No.	Parts No.	Description	品名	Amt. Req.
1	1200006	Presser Foot Switch Unit	押エスイッチ(組)	1
2	110013	Screw(M4-0.7×8)	止ネジ	3
3	0023734	Magnet for Presser Foot Switch	マグネット	1
4	004353	Screw(9/64-40×7)	止ネジ	2
5	0023720	Switch Plate Spacer	スイッチ板スペーサ	1
6	2121021	Switch Plate	スイッチ板	1
7	005587	Screw(9/64-40×8.6)	止ネジ	1
8	005512	Guide Screw(11/64-40×3)	ガイドネジ	1
9	2101040	Presser Foot Lifter Lever	押エ揚グレバー	1
10	2101043	Oil Cooling Fan Magnet Unit	ファンマグネット(組)	1
11	1200001	Rotation Detector Unit	ホールIC(組)	1
12	2101124	Cord Bushing	コードブッシュ	1
13-1	0011943	Power Cord(for 100 Voltage)	電源コード(100V用)	1
13-2	0011944	" (" 200 ")	" (200 ")	1
13-3	0011945	" (" 220 ")	" (220 ")	1
13-4	0011946	" (" 380 ")	" (380 ")	1
14	0011709	Control Box Stay	制御ボックスステイ	2
15	006905	Wood Screw(φ5.1×20)	木ネジ	10
16	0011180	Control Box, Complete Set	制御装置(組)	1
17	0011182	Control Board	CH制御基板	1
18	0011974	Voltage Regulator	定電圧IC	1
19	0011183	Power Board	CH電源基板	1
20	0011192	Knee Switch, Complete Set	膝スイッチ(組)	1
21	0092232	Knee Switch Holder	膝スイッチ取付板	1
22	0011189	Knee Switch	膝スイッチ	1
23	300031	Washer	ワッシャ	4
24	300033	Spring Washer	スプリングワッシャ	2
25	100038	Wing Nut	チョウナット	2
26	0035722	Cord Bushing	コードブッシュ	1

"UC" DEVICE (1)



"UC" DEVICE (1)

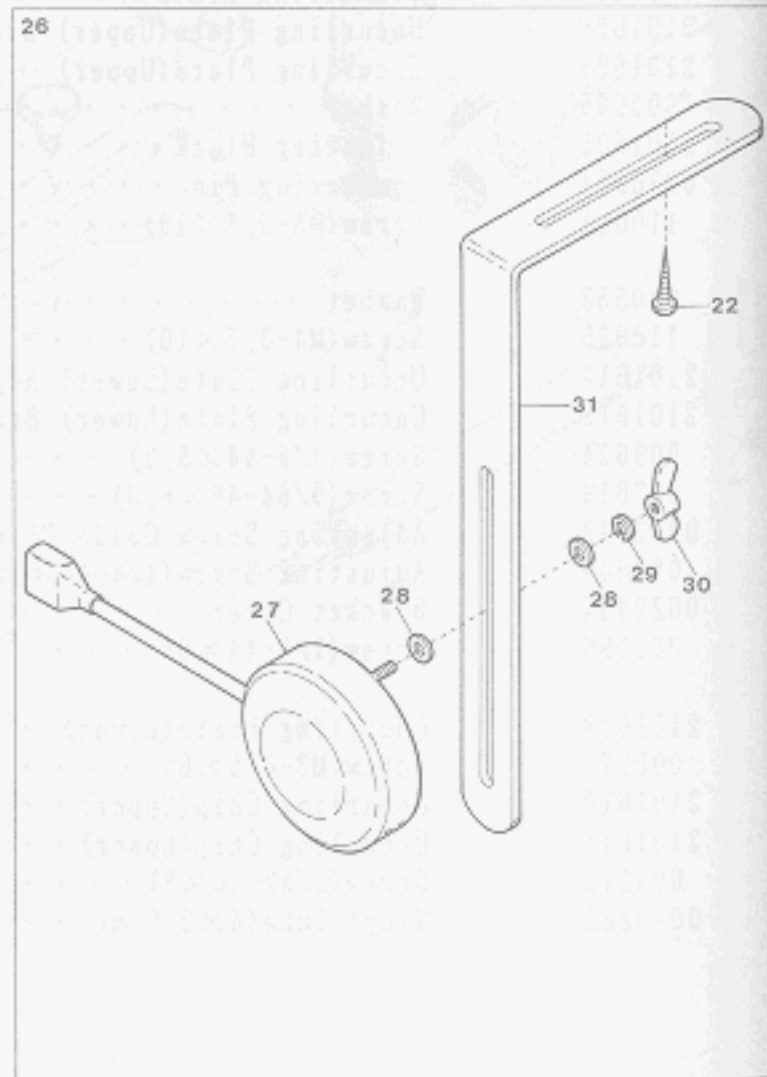
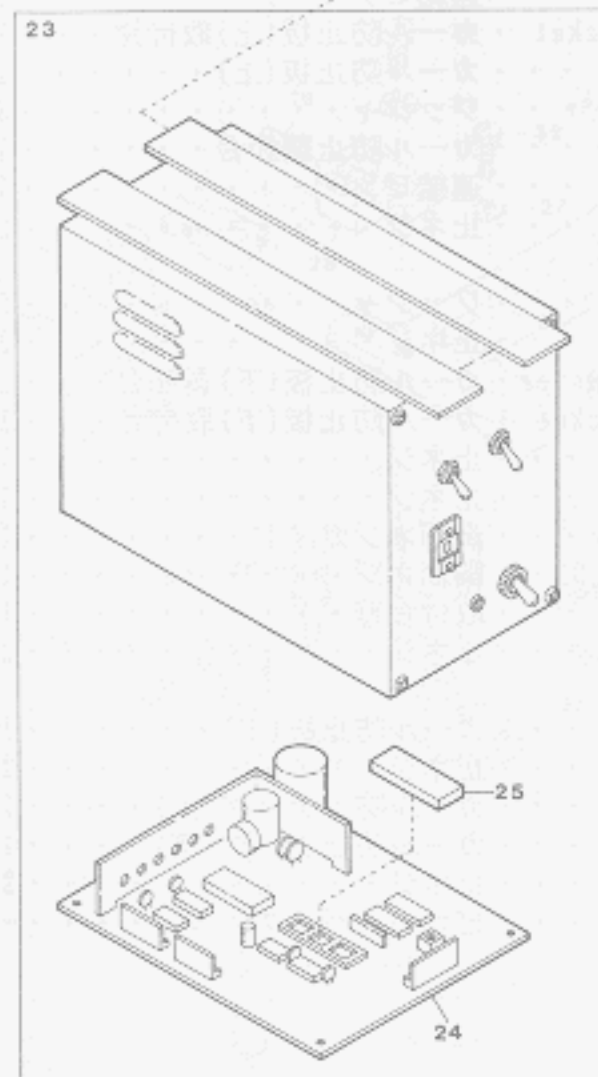
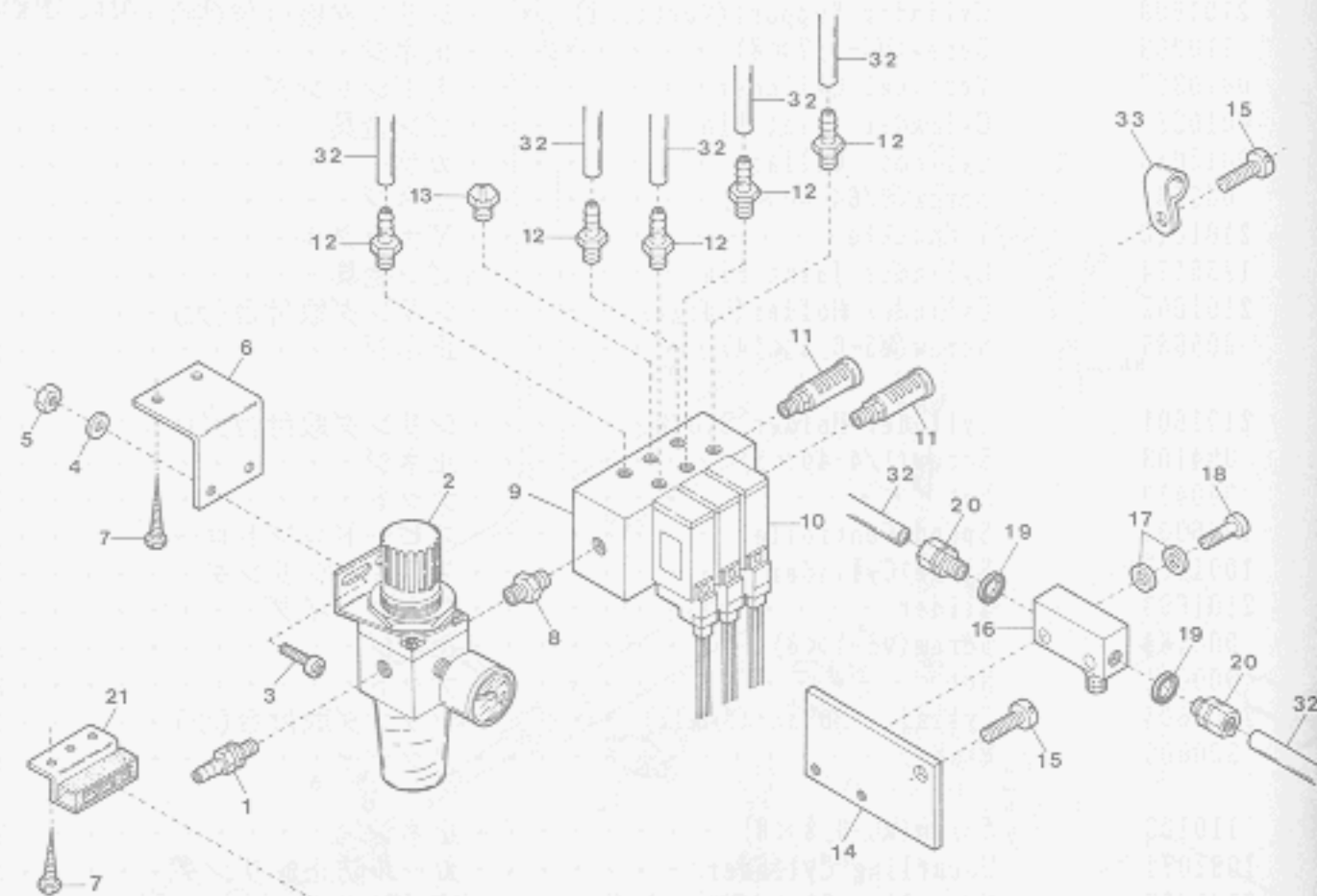
Ref. No.	Parts No.
1	2101600
2	110009
3	0010327
4	0010287
5	0013085
6	005037
7	2101616
8	1255174
9	2101602
10	005650
11	2101601
12	004103
13	000419
14	1095001
15	1091025
16	2101603
17	006188
18	000011
19	2101604
20	300000
21	110103
22	1091071
23	2101607
24	0036092
25	2101606
26	2101608
27	000665
28	2101605
29	0036091
30	110011
31	000553
32	110035
33	2101613
34	2101612
35	009624
36	007619
37	0022443
38	006444
39	0022444
40	001196
41	2101609
42	009779
43	2101610
44	2101611
45	005112
46	0010260

Description

Description	品名	Amt. Req.
Cylinder Support (Vertical)	シリンダ取付板(縦)	1
Screw (M4-0.7×8)	止ネジ	3
Vertical Cylinder	上下シリンダ	1
Cylinder Joint Pin	ピン金具	2
Cylinder Collar	カラー	3
Screw (9/64-40×8)	止ネジ	3
Y-Knuckle	Yナックル	1
Cylinder Joint Pin	ピン金具	1
Cylinder Holder (Large)	シリンダ取付台(大)	1
Screw (M5-0.8×14)	止ネジ	2
Cylinder Holder Block	シリンダ取付台ブロック	1
Screw (1/4-40×8)	止ネジ	1
Nut	ナット	1
Speed Controller	スピードコントローラ	5
Slide Cylinder	スライドシリンダ	1
Slider	左右スライダ	1
Screw (M6-1×8)	止ネジ	2
Nut	ナット	2
Cylinder Holder (Small)	シリンダ取付台(小)	1
Washer	ワッシャ	2
Screw (M5-0.8×8)	止ネジ	2
Uncurling Cylinder	カール防止シリンダ	1
Uncurling Plate (Upper) Connector	連結軸継手	1
Connecting Pin	連結ピン	1
Uncurling Plate (Upper) Bracket	カール防止板(上)取付片	1
Uncurling Plate (Upper)	カール防止板(上)	1
Washer	ワッシャ	3
Adjusting Block	カール防止調節台	1
Connecting Pin	連結ピン	1
Screw (M5-0.8×10)	止ネジ	2
Washer	ワッシャ	2
Screw (M4-0.7×10)	止ネジ	2
Uncurling Plate (Lower) Adjuster	カール防止板(下)調節台	1
Uncurling Plate (Lower) Bracket	カール防止板(下)取付台	1
Screw (1/8-44×5.3)	止ネジ	1
Screw (9/64-40×6.3)	止ネジ	1
Adjusting Screw Guide Piece	調節ネジガイド	1
Adjusting Screw (1/8-44×12.9)	調節ネジ	1
Bracket Cover	取付台蓋	1
Screw (1/8-44×6)	止ネジ	2
Uncurling Plate (Lower)	カール防止板(下)	1
Screw (M3-0.5×6)	止ネジ	2
Uncurling Chip (Upper)	カール防止チップ(上)	1
Uncurling Chip (Lower)	カール防止チップ(下)	1
Screw (3/32-56×6)	止ネジ	2
Vinyl Tube (4×2.5mm)	ビニールパイプ	-

"UC" 装置 (1)

"UC" DEVICE (2)



"UC" DEVICE (2)

Ref. Parts

No. No.

1 0010108
2 0010073
3 009960
4 000669
5 000009
6 0013218
7 006905
8 1094017
9 1090038
10 1090039

11 0010143
12 0010018
13 1094009
14 1260062
15 110013
16 0010054
17 000444
18 009993
19 000623
20 0010258

21 0011709
22 006910
23 1249031
24 1057050
25 1050027
26 0011883
27 0011882
28 300031
29 300033
30 100038

31 0092232
32 0010260
33 0036133

Description

Hose Joint (φ8-PT 1/4)
Regulator
Screw (M5-0.8×16)
Washer
Nut
Regulator Support
Wood Screw (φ5.1×20)
Nipple
Manifold
Electromagnetic Valve (3 Valves)

Silencer
Joint
Seal Plug
Speed Controller Support
Screw (M4-0.7×8)
Speed Controller
Washer
Screw (M3-0.5×16)
Gasket
Joint

Control Box Stay
Wood Screw (φ6.8×26)
Control Box, Complete Set
Control Board
Single Chip Micro Computer
Knee Switch, Complete Set
Knee Switch
Washer
Spring Washer
Wing Nut

Knee Switch Holder
Vinyl Tube (4×2.5mm)
Cord Clamp (φ8.4-5N)

"UC" 装置 (2)

Amt.

Req.

品 名

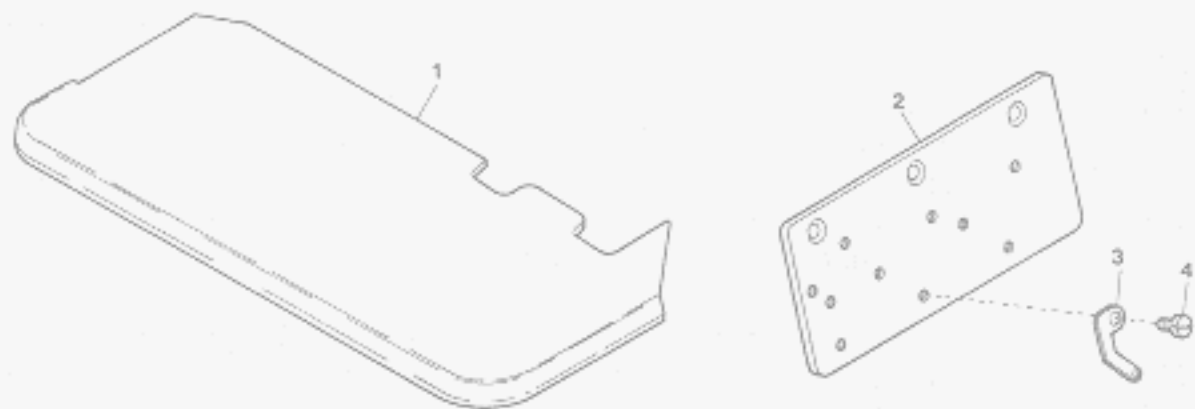
ホースユニオン 1
レギュレータ 1
止ネジ 2
ワッシャ 2
ナット 2
レギュレータ取付板 1
木ネジ 2
ニップル 1
マニフォールド 1
電磁弁 (3 連) 1

サイレンサ 2
継手 5
メクラプラグ 1
スピードコントローラ取付板 1
止ネジ 2
スピードコントローラ 1
ワッシャ 4
止ネジ 2
パッキン 2
継手 2

制御ボックスステイ 4
木ネジ 10
制御装置 (組) 1
制御基板 1
マイコン 1
膝スイッチ (組) 1
膝スイッチ 1
ワッシャ 4
スプリングワッシャ 2
チョウナット 2

スイッチ取付板 1
ビニールパイプ -
コードクランプ 1

"UC"DEVICE(3)



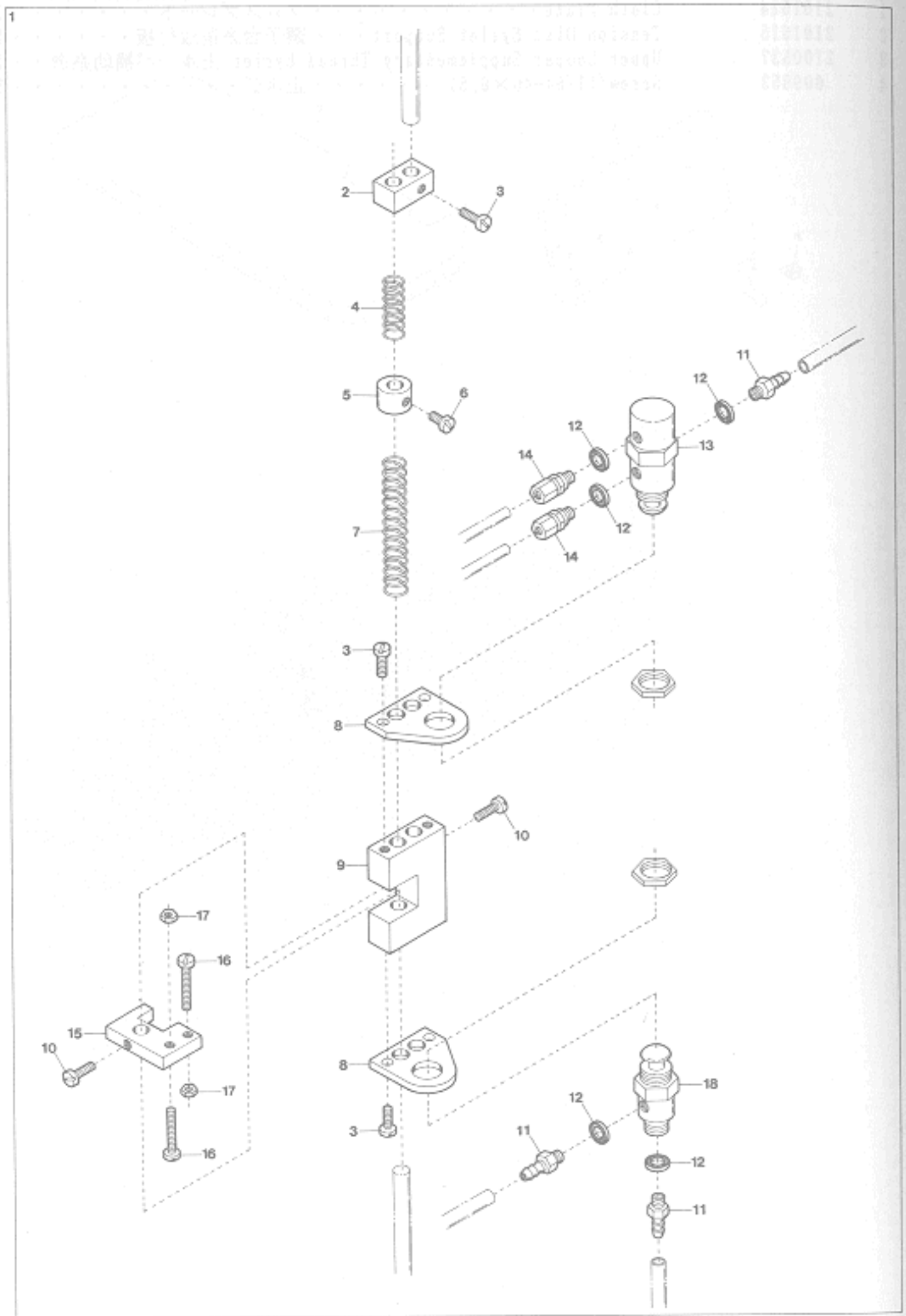
"UC" DEVICE(3)

Ref.	Parts
No.	No.
1	2101614
2	2101615
3	2100537
4	009853

"UC"装置(3)

Description	品名	Amt. Req.
Cloth Plate	クロスプレート	1
Tension Disc Eyelet Support	調子台糸道取付板	1
Upper Looper Supplementary Thread Eyelet	上ルーパー補助糸道	1
Screw(11/64-40×6.5)	止ネジ	1

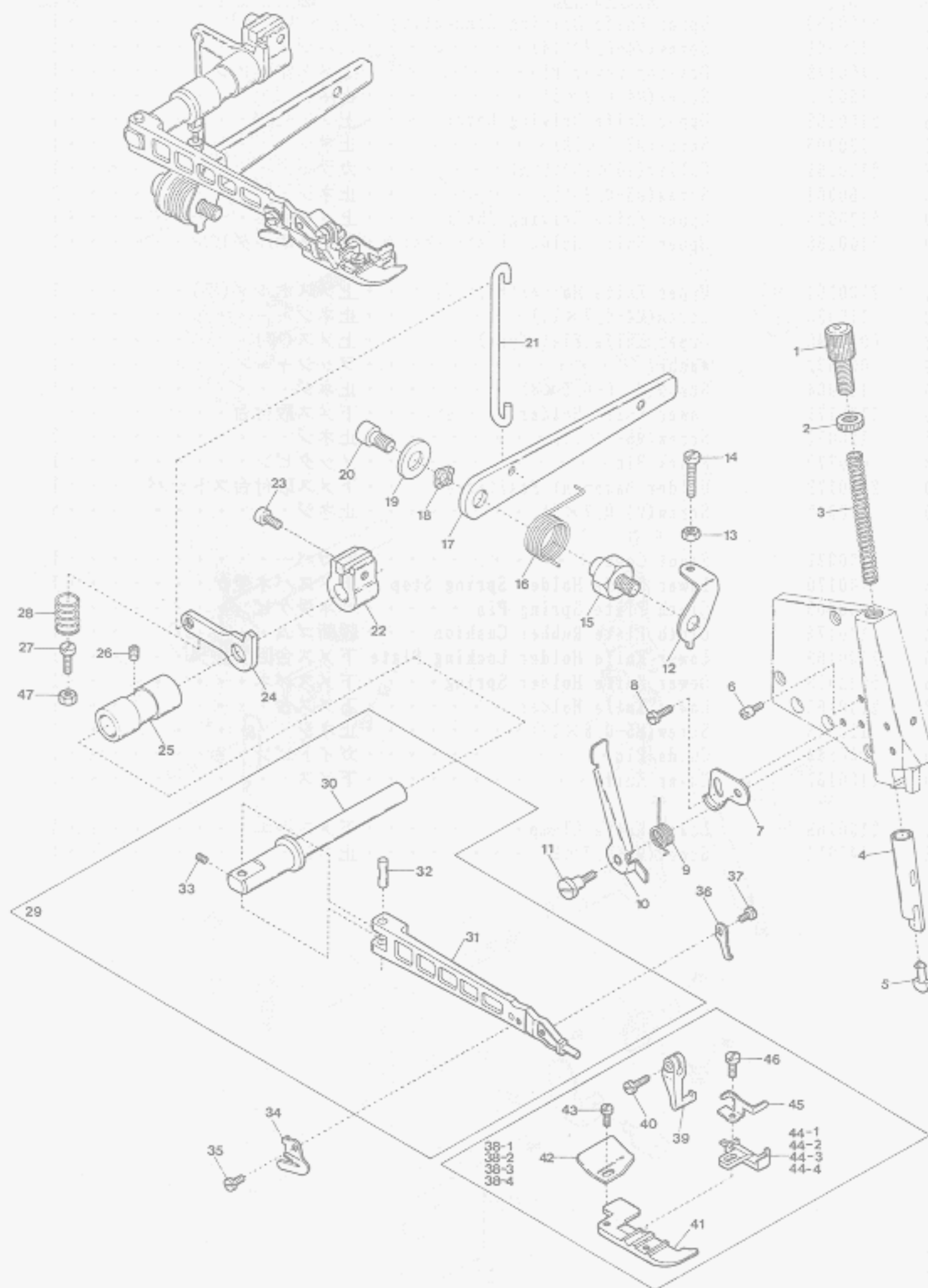
"CL" DEVICE(1)



"CL" DEVICE(1)

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	2101547	Air Valve, Complete Set	エアバルブ(組)	1
2	2101551	Return Spring Stop	補助バネストッパ	1
3	007627	Screw(M4-0.7×6)	止ネジ	6
4	0068181	Return Spring(Small)	補助バネ(小)	1
5	0033938	Collar(6.4×13×9mm)	エアバルブ補助カラー	1
6	004406	Screw(11/64-40×8)	止ネジ	1
7	0033937	Return Spring(Large)	補助バネ(大)	1
8	2101548	Air Valve Support	エアバルブ取付	2
9	2101549	Air Valve Basement	エアバルブ装置	1
10	110049	Screw(M4-0.7×10)	止ネジ	4
11	0010017	Bamboo Joint(M5-6×4)	バンプ継手	3
12	000623	Gasket	パッキン	5
13	0010333	Air Valve(4 port)	エアバルブ	1
14	0010258	Connector(M5-4×2.5)	継手	2
15	2101550	Air Valve Press Plate	エアバルブ押シ板	1
16	110010	Screw(M4-0.7×16)	止ネジ	2
17	100001	Nut	ナット	2
18	0010052	Air Valve(2 port)	エアバルブ	1

(注) "CL"装置(組)の品番
Note: Parts No. of "CL" Device, C. Set
for AZ/K2.....2101552
for AZF/K2.....2121005

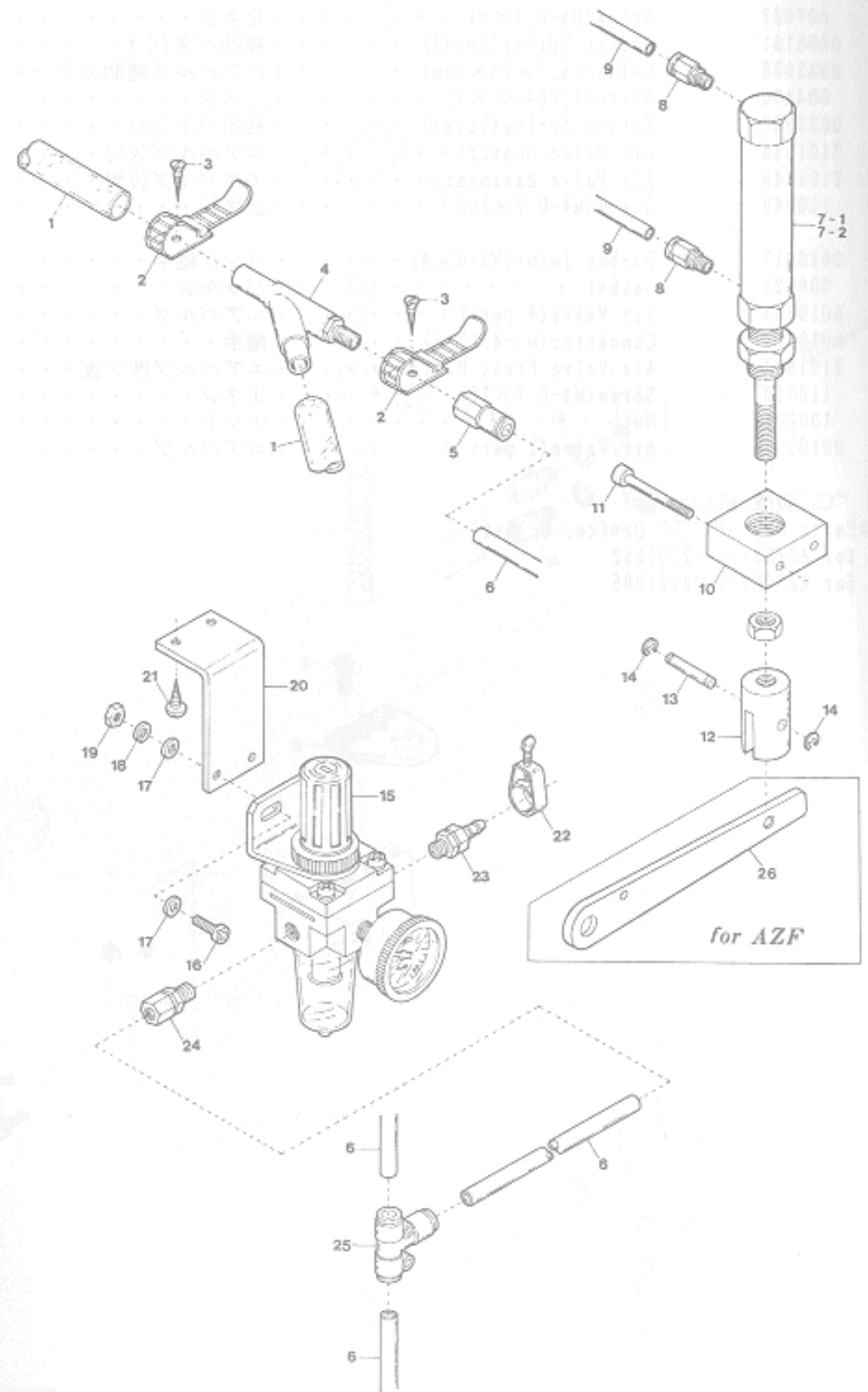


PRESSER FOOT MECHANISM

押工機構

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	190003	Adjusting Screw(M10-0.75×30)	調節ネジ	1
2	100007	Lock Nut	ロックナット	1
3	2100181	Presser Spring	押エバネ	1
4	2100579	Presser Bar	押エ棒	1
5	2100580	Presser Arm Positioning Guide Pin	押エ腕案内ピン	1
6	180001	Screw(M4-0.7×4.5)	バネ掛けネジ	1
7	2100184	Presser Arm Stop	押エ腕ストッパ	1
8	110012	Screw(M4-0.7×5)	止ネジ	1
9	2100187	Presser Foot Release Lever Spring	手揚げバネ	1
10	2100186	Presser Foot Release Lever	手揚げ	1
11	170000	Screw(M4-0.7×13)	止ネジ	1
12	2100195	Presser Foot Lifter Lever Stop	押エ揚グレバーストッパ	1
13	100001	Lock Nut	ロックナット	1
14	110010	Stop Screw(M4-0.7×16)	ストップネジ	1
15	2100194	Lifter Lever Holder	押エ揚グレバー取付台	1
16	2110361	Presser Foot Lifter Lever Spring	押エ揚グレバーバネ	1
17	2100193	Presser Foot Lifter Lever	押エ揚グレバー	1
18	000487	Corrugated Washer	波形ワッシャ	1
19	300005	Washer	ワッシャ	1
20	120010	Screw(M6-1×10)	止ネジ	1
21	2100197	Presser Foot Lifter Lever Link	押エ揚グレバーリンク	1
22	2100518	Presser Foot Shaft Collar	押エ軸カラー	1
23	120017	Screw(M5-0.8×15)	止ネジ	1
24	2100192	Intermediate Lever	押エ軸レバー	1
25	2100099	Presser Foot Shaft Bushing	押エ軸ブッシュ	1
26	160007	Screw(M6-1×6)	止ネジ	1
27	110065	Stop Screw(M4-0.7×12)	ストップネジ	1
28	2100179	Intermediate Lever Spring	押エ軸レバーバネ	1
29	2100190	Presser Arm, Complete Set	押エ腕(組)	1
30	2100189	Presser Foot Shaft	押エ軸	1
31	2100188	Presser Arm	押エ腕	1
32	2100199	Presser Arm Hinge Pin	押エ腕ヒンジピン	1
33	160001	Screw(M4-0.7×4)	止ネジ	1
34	0020271	Thread Chain Cutting Knife	チェーンカッタ	1
35	004097	Screw(3/32-56×4.2)	止ネジ	1
36	0021015	Presser Foot Half-stay	半固定片	1
37	004096	Screw(1/8-44×4.5)	止ネジ	1
38-1	2107300	Presser Foot, Complete Set(03)	押エ(組)(03)	1
38-2	2107301	" " (04)	" (04)	1
38-3	2107302	" " (05)	" (05)	1
38-4	2107303	" " (06)	" (06)	1
39	0024100	Presser Foot Hinge	押エヒンジ	1
40	004351	Screw(9/64-40×7)	止ネジ	1
41	2107280	Presser Foot(Lower)	押エ(下)	1
42	0034535	Presser Foot Chain Shield	空糸押エ	1
43	004237	Screw(3/32-56×2.6)	止ネジ	1
44-1	2107220	Presser Foot Stitch Tongue(03)	爪(03)	1
44-2	2107221	" " (04)	" (04)	1
44-3	2107222	" " (05)	" (05)	1
44-4	2107223	" " (06)	" (06)	1
45	2107162	Presser Foot Hinge Spring	押エヒンジバネ	1
46	005036	Screw(1/8-44×5.6)	止ネジ	1
47	100020	Lock Nut	ロックナット	1

"CL" DEVICE(2)



"CL" DEVICE(2)

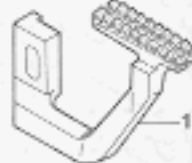
Ref.	Parts
No.	No.
1	0022392
2	0011987
3	009814
4	0010310
5	0010290
6	0010261
7-1	1091082
7-2	1091013
8	0010055
9	0010260
10	1260000
11	006219
12	0012029
13	0012030
14	0033024
15	0010073
16	009960
17	000669
18	000600
19	000009
20	0013218
21	006905
22	0033939
23	0010108
24	0010264
25	1094008
26	2100193

Description	品名	Amt.
Nylon Hose	ナイロンホース	2
UL Clamp	UL クランプ	2
Wood Screw (φ 3.1×20)	木ネジ	2
Venturi Tube	ベンチュリ管	1
Connector (φ 6-PT1/8)	コネクタ	1
Vinyl Tube (6×4mm)	ビニールパイプ	-
Presser Foot Lifter Cylinder (for AZF)	押エ揚ゲシリンダ (AZF用)	1
" " (for AZ)	" " (AZ用)	1
Connector (φ 4-PT1/8)	コネクタ	2
Vinyl Tube (4×2.5mm)	ビニールパイプ	-
Cylinder Holder	押エ揚ゲシリンダ取付台	1
Screw (M4-0.7×30)	止ネジ	2
Presser Lifter Holder	押エ揚ゲホルダ	1
Presser Lifter Holder Pin	押エ揚ゲホルダピン	1
Retaining Ring	ストップリング	2
Regulator	レギュレータ	1
Screw (M5-0.8×16)	止ネジ	2
Washer	ワッシャ	4
Spring Washer	スプリングワッシャ	2
Nut	ナット	2
Regulator Support	レギュレータ取付板	1
Wood Screw (φ 5.1×20)	木ネジ	2
Hose Band (1/4 inch)	ホースバンド	1
Hose Connector (φ 8-1/4)	ホースユニオン	1
Connector (φ 6-1/4)	コネクタ	1
T-Joint (φ 6)	ユニオンT継手	1
Presser Foot Lifter Leveer (for AZF)	押エ揚ゲレバー (AZF用)	1

EXTRA PARTS

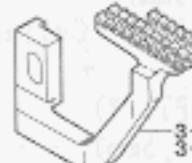
Feed Dog plated with Rubber ラバー送り

AZ8000H-A



1

AZ8003H-A, 8020H-A

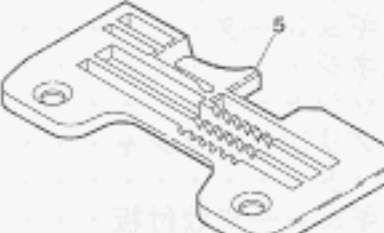


3-1

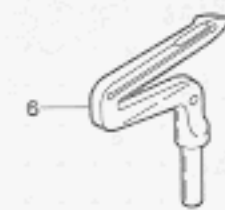


4

AZ8003H-04-A/B3



5



6



7

EXTRA PARTS

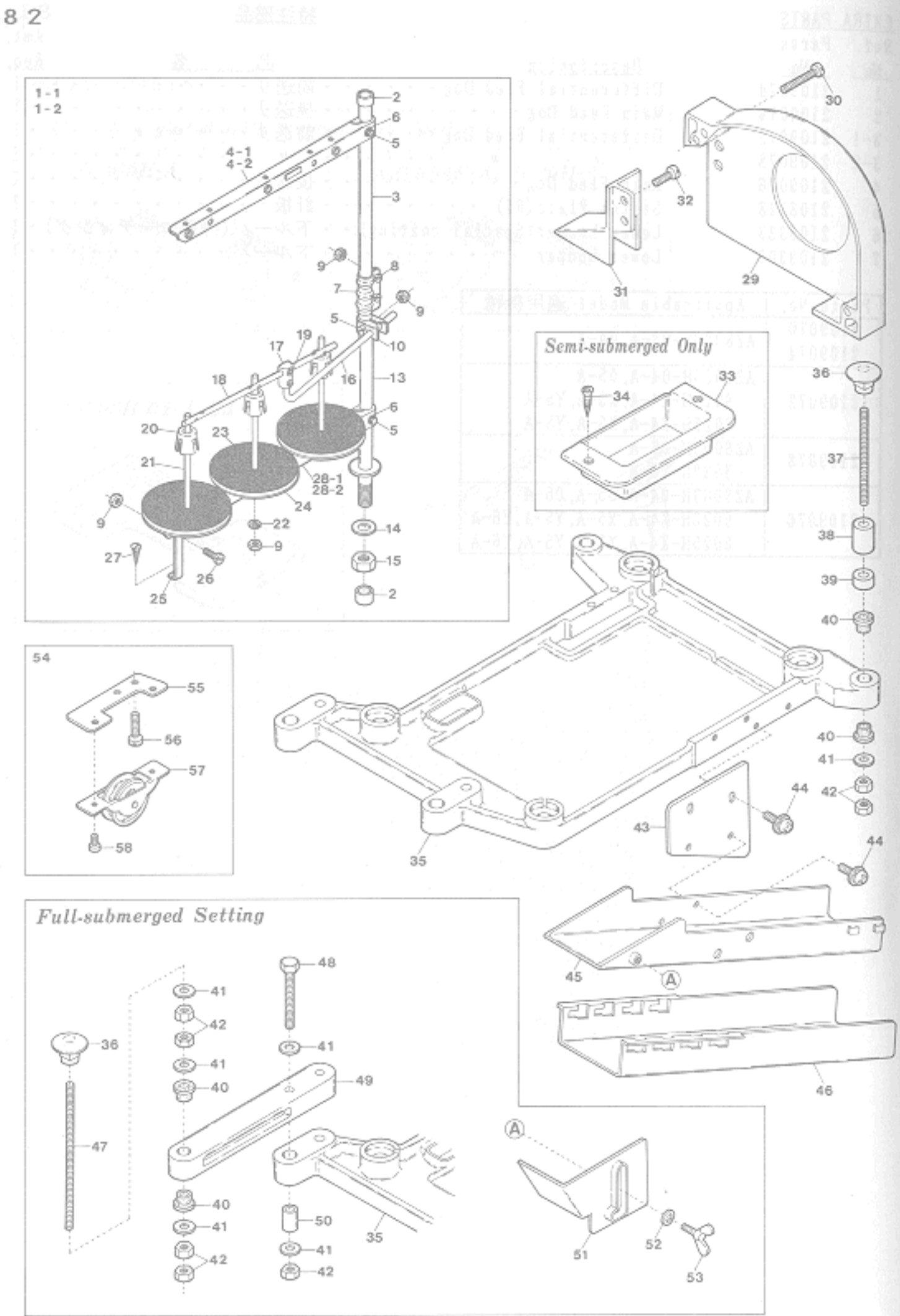
Ref. No.	Parts No.
1	2109070
2	2109074
3-1	2109072
3-2	2109078
4	2109076
5	2108128
6	2109333
7	2109308

Description

Differential Feed Dog
Main Feed Dog
Differential Feed Dog
" "
Main Feed Dog
Stitch Plate (04)
Lower Looper (Special coating)
Lower Looper

品名	81
Amt. Req.	
前送り	1
後送り	1
前送り	1
"	1
後送り	1
針板	1
下ルーパ (特殊コーティング)	1
下ルーパ	1

Parts No.	Applicable Model 適用機種
2109070 2109074	AZ8000H-03-A, 04-A
2109072	AZ8003H-04-A, 05-A 8020H-X4-A, X5-A, Y5-A 8025H-X4-A, X5-A, Y5-A
2109078	AZ8003H-06-A 8020H-Y6-A
2109076	AZ8003H-04-A, 05-A, 06-A 8020H-X4-A, X5-A, Y5-A, Y6-A 8025H-X4-A, X5-A, Y5-A, Y6-A

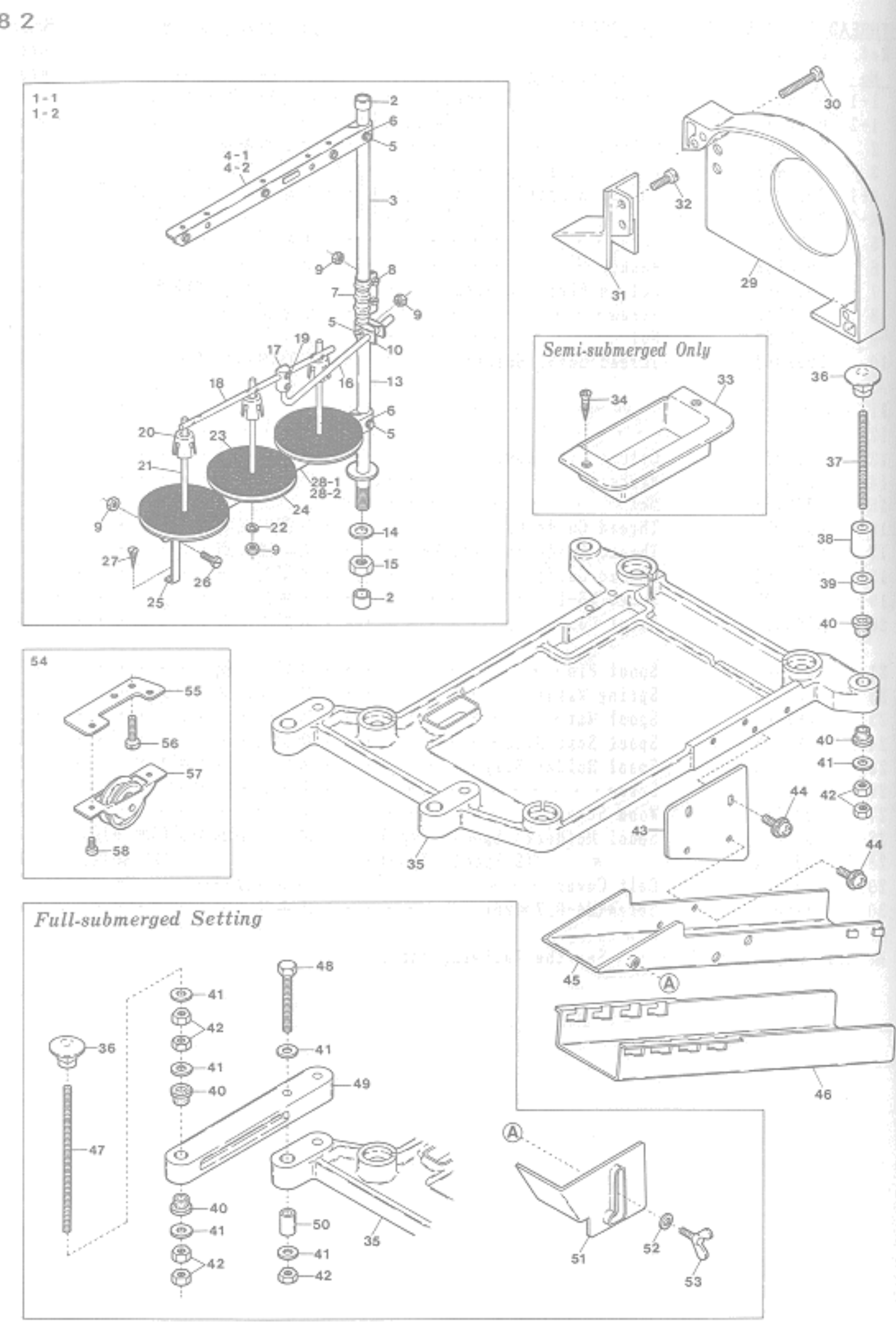


THREAD STAND & SUPPORTING BOARD

糸立台及び受け板

Ref.	Parts	Description	品名	Amt.	Req.
No.	No.				
1-1	0099072	Thread Stand, C. Set(3 Spools Type)	糸立台(組)(3本糸用)	1	1
1-2	0099073	" (4 Spools Type)	" (4本糸用)	1	1
2	0099057	Column Cap	コラムキャップ	2	2
3	0099058	Column Pipe(Upper)	コラムパイプ(上)	1	1
4-1	0099060	Thread Hanger(3 Spools Type)	スレッドハンガ(3本糸用)	1	1
4-2	0099059	" (2 Spools Type)	" (2本糸用)	2	2
5	000147	Screw	止ネジ	3	3
6	000148	Washer	ワッシャ	2	2
7	0099061	Column Pipe Connector	コラムパイプ継手	1	1
8	000149	Screw	止ネジ	2	2
9	000152	Nut	ナット	7	7
10	0099062	Thread Guide Holder	糸案内ホルダ	1	1
11					
12					
13	0099063	Column Pipe(Lower)	コラム(下)	1	1
14	300027	Washer	ワッシャ	1	1
15	000153	Nut	ナット	1	1
16	0099030	Thread Guide Bar	糸案内支エ棒	1	1
17	0099031	Thread Guide Bar Bracket	支エ棒接点	1	1
18	0099064	Thread Guide	糸案内	1	1
19	160007	Screw(M6-1×6)	止ネジ	2	2
20	0099065	Spool Cushion	スプールクッション	3	3
21	0099066	Spool Pin	スプール軸	3	3
22	000600	Spring Washer	スプリングワッシャ	3	3
23	0099067	Spool Mat	スプールマット	3	3
24	0099068	Spool Seat Disc	受け皿	3	3
25	0099069	Spool Holder Stay	スプールホルダ支エ	1	1
26	000158	Screw	止ネジ	1	1
27	000159	Wood Screw	木ネジ	1	1
28-1	0099070	Spool Holder(3 Spools Type)	スプールホルダ(3本糸用)	1	1
28-2	0099071	" (2 Spools Type)	" (2本糸用)	2	2
29	2100381	Belt Cover	ベルトカバー	1	1
30	110015	Screw(M4-0.7×25)	止ネジ	2	2

※ Ref. No. 31 to 58 See the following page.



THREAD STAND & SUPPORTING BOARD

糸立台及び受け板

Ref.	Parts	Description	品名	Amt.	Req.
No.	No.				
31	2100382	Supplementary Belt Cover	ベルト補助カバー	1	1
32	110013	Screw(M4-0.7×8)	止ネジ	2	2
33	2100374	Chip Receiver(Semi-submerged only)	切屑受け(半沈式のみ)	1	1
34	350007	Wood Screw(φ3.5×16)	木ネジ	2	2
35	2100339	Supporting Board	受け板	1	1
36	000070	Hanging Nut	吊リナット	4	4
37	009861	Hanging Bolt(Semi-submerged only)	吊リボルト(半沈式のみ)	4	4
38	2101450	Spacer(15mm)	受け板スペーサ	4	4
39	2101451	Spacer(5mm)(See the below)	受け板スペーサ(下記参照)	4	4
40	0020064	Supporting Board Rubber Cushion	受け板ゴム座	8	8
41	000162	Washer(Semi-submerged)	ワッシャ(半沈式)	4	4
41	000162	" (Full-submerged)	ワッシャ(全沈式)	20	20
42	000016	Nut(Semi-submerged)	ナット(半沈式)	8	8
42	000016	Nut(Full-submerged)	ナット(全沈式)	20	20
43	2100375	Chute(Upper) Support	シュート(上)取付板	1	1
44	005624	Screw(M4-0.7×10)	止ネジ	4	4
45	2100337	Chute(Upper)	シュート(上)	1	1
46	2100338	Chute(Lower)	シュート(下)	1	1
47	009864	Hanging Bolt(Full-submerged only)	吊リボルト(全沈式のみ)	4	4
48	009871	Bolt(Full-submerged only)	ボルト(全沈式のみ)	4	4
49	0020057	Supporting Board Connector(Full-submerged only)	受け板支エ具(全沈式のみ)	2	2
50	0020045	Supporting Board Sleeve(Full-submerged only)	受け板スリーブ(全沈式のみ)	2	2
51	2100336	Supplementary Chute Cover	シュート補助カバー	1	1
52	000538	Washer	ワッシャ	1	1
53	140011	Wing Bolt(M4-0.7×6)	チョウボルト	1	1
54	0020078	Idler, C. Set(for Left Footing Pedal)(Extra)	アイドル(組)(脚注用)	1	1
55	0020077	Idler Support	アイドル取付板	1	1
56	009992	Screw(M4-0.7×10)	止ネジ	2	2
57	0020076	Idler	アイドル	1	1
58	009995	Screw(M3-0.5×5)	止ネジ	2	2

※ Ref. No. 1 to 30 See the preceding page.

(注) テーブルの厚さ45mmの時は不要。
Note: Not necessary when the thickness of Table is 45mm.

AZ8000H-□□□□-A Class LIST of MAIN SPARE PARTS(主要部品リスト)(1)

Main Parts Models	Needle Clamp 針止メ	Presser Foot, C. Set 押エ(組)	Presser Foot Hinge 押エヒンジ	Presser Foot (Lower) 押エ(下)	Stitch Tongue 押エの爪
AZ8003H-03-A(MT2)	2109100	2107300	0024100	2107280	2107220
03-A/K2(KR2)	"	2107335	"	"	"
03-A/MU5	"	2107320	"	"	"
03-A/MS/B3	"	2107317	"	"	2107224
03-A/MS/B3/MT2	"	"	"	"	"
03-A/MS/B3/K2	"	2107372	"	"	"
03-A/BT13	"	2107317	"	"	"
03-A3	"	2107350	0024420	2107036	2107006
03-A54/B3/K2	"	2107372	0024100	2107280	2107224
04-A(MT2)	"	2107301	"	"	2107221
04-A/K2(KR2)	"	2107336	"	"	"
04-A/MU5	"	2107321	"	"	"
04-A/MS/B3	"	2107318	"	"	2107225
04-A/MS/B3/K2	"	2107373	"	"	"
04-A/BT13	"	2107318	"	"	"
04-A3	"	2107351	0024420	0024422	2107008
04-A3/MS/B3/MT2	"	2107380	"	"	2107048
04-A54(MS)	"	2107346	0024100	2107286	2107243
04-A54/K2	"	2107358	"	"	"
04-A54/MS/B3	"	2107318	"	"	2107225
04-A61	"	2107378	"	2107291	2107253
04-A61/K2	"	2107270	"	"	"
05-A(MT2)	"	2107302	"	2107280	2107222
05-A/K2(KR2)	"	2107337	"	"	"
05-A/MU5	"	2107322	"	"	"
05-A/B3	"	2107318	"	"	2107225
05-A3	"	2107352	0024420	2107037	2107009
05-A3/MT2	"	2107381	"	"	"
05-A3/MS/B3/MT2	"	2107395	"	"	2107038
05-A54/B3/K2	"	2107373	0024100	2107280	2107225
05-A61	"	2107393	"	2107291	2107254
05-A61/K2	"	2107394	"	"	"

Presser Foot Chain Shield 空糸押エ	Stitch Plate 針板	Differential Feed Dog 前送り	Main Feed Dog 後送り	Auxiliary Feed Dog 小送り	Upper Looper 上ルーパ	Lower Looper 下ルーパ
0034535	2108002	2109007	2109006	2109067	2109320	2109347
2107219	"	"	"	"	"	"
0022416	"	"	"	"	"	"
0034535	2108011	2109010	2109011	"	"	"
"	"	"	"	"	"	"
2107219	"	"	"	"	"	"
0034535	"	"	"	"	"	"
"	2108002	2109007	2109006	"	"	"
2107219	2108103	2109010	2109011	2109052	2109324	2109348
0034535	2108003	2109005	2109006	2109067	2109320	2109347
2107219	"	"	"	"	"	"
0022416	"	"	"	"	"	"
0034535	2108008	2109010	2109011	"	"	"
2107219	"	"	"	"	"	"
0034535	"	"	"	"	"	"
"	2108003	2109005	2109006	"	"	"
0022156	"	"	"	"	"	"
0034535	2108010	"	"	2109052	2109324	2109348
2107219	"	"	"	"	"	"
0034535	2108009	2109010	2109011	"	"	"
"	2108111	2109007	2109006	2109067	2109320	2109347
2107219	"	"	"	"	"	"
0034535	2108007	2109005	"	"	"	"
2107219	"	"	"	"	"	"
0022416	"	"	"	"	"	"
0034535	2108031	2109010	2109011	"	"	"
"	2108007	2109005	2109006	"	"	"
0022156	"	"	"	"	"	"
"	"	"	"	"	"	"
2107219	2108105	2109010	2109011	2109052	2109324	2109348
0034535	2108112	2109007	2109006	2109067	2109320	2109347
2107219	"	"	"	"	"	"

AZ8000H-□□□□-A Class LIST of MAIN SPARE PARTS(主要部品リスト)(2)

Main Parts Models	Needle Clamp 針止メ	Presser Foot, C. Set 押エ(組)	Presser Foot Hinge 押エヒンジ	Presser Foot (Lower) 押エ(下)	Stitch Tongue 押エの爪
AZ8003H-06-A(MT2)	2109100	2107303	0024100	2107280	2107223
06-A/K2(KR2)	"	2107338	"	"	"
06-A/MU5	"	2107323	"	"	"
06-A3	"	2107353	0024420	0024425	2107020
8000H-03-A(K2)	"	2107031	0024100	2107030	2107000
04-A(K2)	"	2107032	"	"	2107004
04-AM(K2)	"	"	"	"	"
04-A54(K2)	"	"	"	"	"
8001H-04-A(K2)	"	2107027	"	2107028	2107029
8013H-03-A	"	2107300	"	2107280	2107220
03-A/K2	"	2107335	"	"	"
04-A	"	2107301	"	"	2107221
04-A/K2	"	2107336	"	"	"
8015H-04-A	"	2107712	"	2107284	2107227
04-A/BT13/KR2	"	2107710	"	"	2107226
04-A/MU5	"	2107711	"	"	2107227
8016H-02-A(MT2)	"	2107084	2107085	0024505	0024506
02-A54	"	2107316	2107090	2107283	2107236
02-A54/K2	"	2107304	"	"	"
8017H-04-A57/MS/B3/K2	"	2107063	0024100	2107045	2107046
04-A/MT2	"	2107396	"	"	2107009
8019H-05DF-A	"	2107177	"	2107178	2107179
AZ8020H-Y4-A	2109101 ✓	2117012	0024100	2117000	2117011
Y5-A(MT2)	"	2107310 ✓	"	2107280	2107230
Y5-A/K2(KR2)	"	2107339	"	"	"
Y5-A/MU5	"	2107324	"	"	"
Y5-A3	"	2107356	0024420	2107037	2107011

Presser Foot Chain Shield	Stitch Plate 針板	Differential Feed Dog 前送り	Main Feed Dog 後送り	Auxiliary Feed Dog 小送り	Upper Looper 上ルーパ	Lower Looper 下ルーパ
空糸押エ	針板	前送り	後送り	小送り	上ルーパ	下ルーパ
0034535	2108012	2109009	2109006	2109067	2109320	2109347
2107219	"	"	"	"	"	"
0022416	"	"	"	"	"	"
/	"	"	"	"	"	"
/	2108001	2109000	2109001	"	"	"
/	2108000	"	"	"	"	"
/	2108032	"	"	"	"	"
/	2108100	"	"	2109052	"	"
0038831	2108095	2106100	2109013	2106101	"	"
0034535	2108002	2109007	2109006	2109067	"	"
2107219	"	"	"	"	"	"
0034535	2108003	2109005	"	"	"	"
2107219	"	"	"	"	"	"
0034535	"	"	"	"	"	"
2107219	2108009	2109010	2109011	2109052	"	"
0022416	2108003	2109005	2109006	2109067	"	"
0022156	2108016	2109017	2109018	2109019	"	"
0038831	2108033	2109026	2109027	/	"	"
2107219	"	"	"	/	"	"
0034535	2108009	2109010	2109011	2109052	"	"
0022416	2108003	2109005	2109006	2109067	"	"
2107180	2108107	2109045	2109046	2109049	"	"
0034535	2108120	2109005 ✓	2109006 ✓	2109067	2109322	2109347
"	2108004 ✓	"	"	"	"	"
2107219	"	"	"	"	"	"
0022416	"	"	"	"	"	"
/	"	"	"	"	"	"
/	"	"	"	"	"	"
/	"	"	"	"	"	"

AZ8000H-□□□□-A Class LIST of MAIN SPARE PARTS(主要部品リスト)(3)

Main Parts Models	Needle Clamp 針止メ	Presser Foot, C. Set 押エ(組)	Presser Foot Hinge 押エヒンジ	Presser Foot (Lower) 押エ(下)	Stitch Tongue 押エの爪
AZ8020H-Y6-A(MT2)	2109101	2107311	0024100	2107280	2107231
Y6-A/K2(KR2)	"	2107340	"	"	"
Y6-A/MU5	"	2107325	"	"	"
Y6-A3	"	2107357	0024420	0024425	2107019
Y6-A54	"	2107044	0024100	2107039	2107042
Y6-A54/K2	"	2107359	"	"	"
X4-A(MT2)	2109102	2107312	"	2107280	2107232
X4-A/K2(KR2)	"	2107341	"	"	"
X4-A/MU5	"	2107326	"	"	"
X4-A/BT13	"	2107319	"	"	2107247
X4-A/BT13/KR2	"	2107374	"	"	"
X4-A3	"	2107354	0024420	0024422	2107017
X5-A	"	2107313	0024100	2107280	2107233
X5-A/K2	"	2107342	"	"	"
X5-A/BT13	"	2107398	"	"	2107257
X5-A3	"	2107355	0024420	2107037	2107023
8021H-A6-A	2109124	2107314	0024100	2107282	2107234
8023H-Y5-A	2109101	2107310	"	2107280	2107230
Y5-A/K2	"	2107339	"	"	"
Y6-A	"	2107311	"	"	2107231
Y6-A/K2	"	2107340	"	"	"
Y6-A54	"	2107044	"	2107039	2107042
X4-A	2109102	2107312	"	2107280	2107232
X4-A/K2	"	2107341	"	"	"
8024H-X4-A	"	2107377	"	2107291	2107248
8025H-Y5-A(MT2)	2109101	2107332	"	2107284	2107240
Y5-A/K2	"	2107708	"	"	"
Y5-A/MU5	"	2107705	"	"	"
Y6-A(MT2)	"	2107333	"	"	2107241
Y6-A/K2	"	2107709	"	"	"
Y6-A/MU5	"	2107706	"	"	"

Presser Foot Chain Shield 空糸押エ	Stitch Plate 針板	Differential Feed Dog 前送り	Main Feed Dog 後送り	Auxiliary Feed Dog 小送り	Upper Looper 上ルーパ	Lower Looper 下ルーパ
0034535	2108005	2109009	2109006	2109067	2109322	2109347
2107219	"	"	"	"	"	"
0022416	"	"	"	"	"	"
0034535	2108021	"	"	2109052	2109326	2109331
2107219	"	"	"	"	"	"
0034535	2108006	2109005	"	2109067	2109322	2109347
2107219	"	"	"	"	"	"
0022416	"	"	"	"	"	"
0034535	2108013	2109015	2109016	"	"	"
2107219	"	"	"	"	"	"
0034535	2108014	"	"	"	"	"
2107219	"	"	"	"	"	"
0034535	2108119	2109015	2109016	"	"	"
0034535	2108014	2109005	2109006	"	"	"
0034535	2108030	2109009	"	2109052	2109341	"
2107219	2108004	2109005	"	2109067	2109322	"
0034535	2108005	2109009	"	"	"	"
2107219	"	"	"	"	"	"
0034535	2108021	"	"	2109052	2109326	2109331
0034535	2108006	2109005	"	2109067	2109322	2109347
2107219	"	"	"	"	"	"
0034535	2108068	2109000	2109001	"	"	"
"	2108004	2109005	2109006	"	"	"
2107219	"	"	"	"	"	"
0022416	"	"	"	"	"	"
0034535	2108005	2109009	"	"	"	"
2107219	"	"	"	"	"	"
0022416	"	"	"	"	"	"

AZ8000H-□□□□-A Class LIST of MAIN SPARE PARTS(主要部品リスト)(4)

[illegible][illegible]

Parts No.	Page No.	Ref. No.	Weight (g)	Parts No.	Page No.	Ref. No.	Weight (g)	Parts No.	Page No.	Ref. No.	Weight (g)
000002	57	10		000172	36	38		000306	44	30	
000002	60	10		000172	42	17		000306	72	15	
000002	72	39		000177	4	7		000322	72	31	
000009	22	24		000177	17	10		000330	53	21	
000009	23	6		000177	24	8		000330	54	21	
000009	24	19		000177	25	8		000330	63	21	
000009	25	20		000177	33	7		000330	64	21	
000009	55	8		000177	34	7		000330	70	21	
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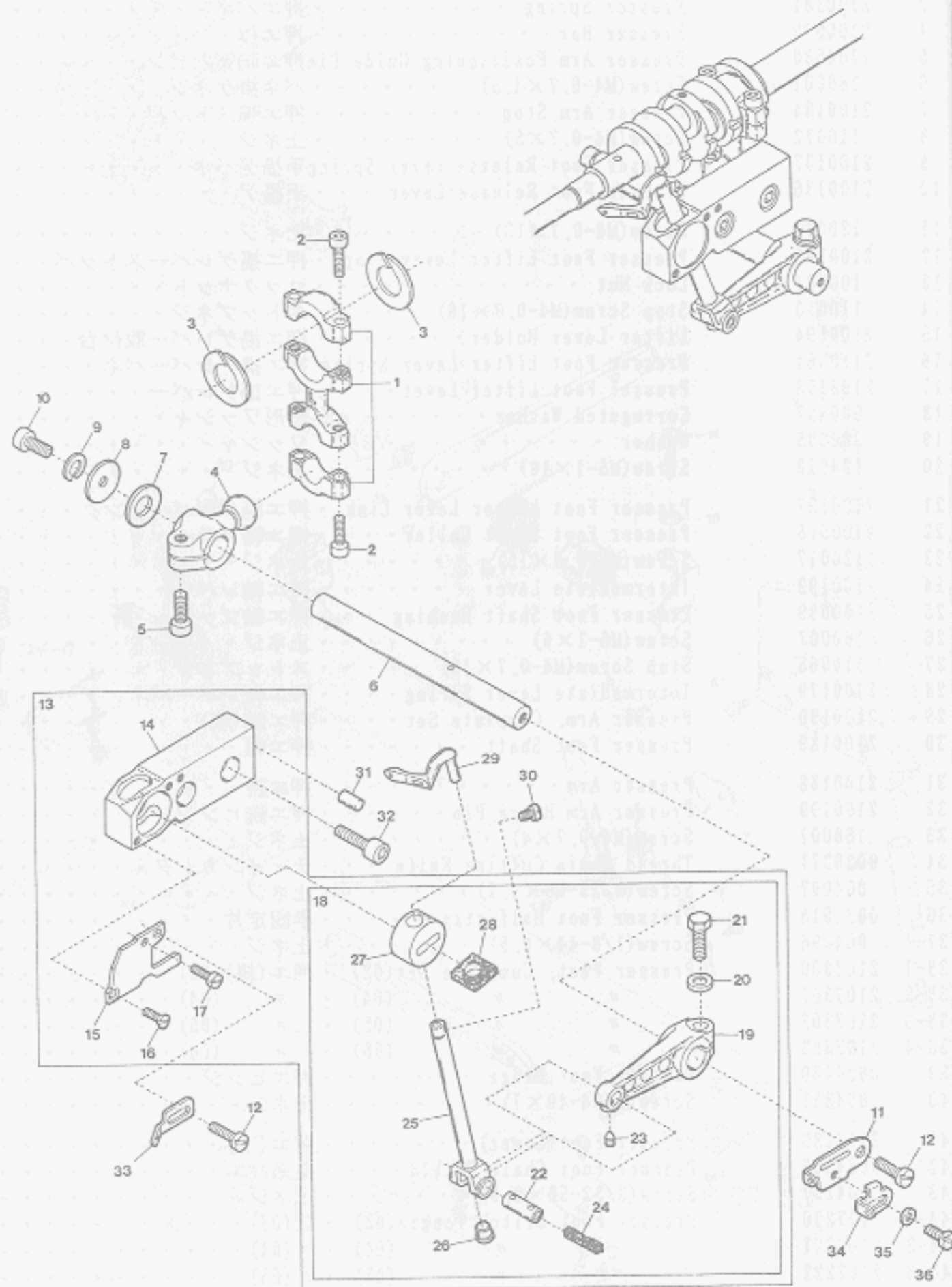
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0023169	16	43		0023728	74	18		0024084	63	30	
0023169	65	10		0023734	75	3		0024084	64	30	
0023169	68	4		0023737	73	21		0024084	70	30	
0023182	16	47-1		0023739	73	2-2		0024084	71	30	
0023182	65	14-1		0023740	73	1-2		0024084	74	4	
0023182	68	8-1		0023741	73	3-2		0024095	2	25	
0023184	16	42		0023744	73	6		0024100	18	39	
0023184	65	9		0023747	73	15		0024100	15	11	
0023184	68	3		0023750	72	4		0024100	16	2	
0023185	53	10		0023756	73	26		0024100	18	2	
0023185	54	10		0023763	72	5		0024100	19	2	
0023185	63	10		0023766	17	16		0024100	20	14	
0023185	64	10		0023766	74	16		0024100	21	2	
0023185	70	10		0023767	73	34		0024100	26	3	
0023185	71	10		0023768	73	35		0024100	27	2	
0023189	53	13		0023769	72	8		0024100	28	8	
0023189	54	13		0023779	72	49		0024100	29	12	
0023189	63	13						0024100	32	2	
0023189	64	13		0024083	4	2		0024100	33	12	
0023189	70	13		0024083	17	5		0024100	34	29	
				0024083	24	3		0024100	35	14	



UPPER LOOPER DRIVING MECHANISM

上ルーパ機構

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	2100900	Looper Driving Lever Connecting Rod	ルーパロッド	1
2	120001	Screw(M4-0.7×14)	止ネジ	4
3	2100088	Connecting Rod Swing-proof	振レ止メ	2
4	2100901	Upper Looper Driving Lever	上ルーパ軸腕	1
5	120006	Screw(M6-1×12)	止ネジ	1
6	2100204	Looper Driving Shaft	上ルーパ軸	1
7	2100907	Driving Shaft Thrust Ring	スラストリング	1
8	2100205	Driving Shaft Thrust Ring	スラストリング	1
9	300009	Spring Washer	スプリングワッシャ	1
10	120008	Screw(M4-0.7×8)	止ネジ	1
11	2100850	Upper Looper Thread Pull-off	上ルーパ糸繰り	1
12	110009	Screw(M4-0.7×8)	止ネジ	2
13	2100880	Upper Looper Bar Crank Arm, C. Set	上ルーパクランク(組)	1
14	2100226	Upper Looper Bar Guide Bushing	ルーパ案内メタル	1
15	2100227	Upper Looper Bar Guide Cover	ルーパ案内蓋	1
16	130001	Screw(M2.5-0.45×6)	止ネジ	1
17	110071	Screw(M2.5-0.45×6)	止ネジ	1
18	2100884	Upper Looper Bar Guide, Complete Set	ルーパ案内(組)	1
19	2100221	Upper Looper Bar Crank Arm	上ルーパクランク	1
20	300008	Washer	ワッシャ	1
21	140004	Screw(M6-1×16)	止ネジ	1
22	2100176	Upper Looper Bar Crank Arm Pin	上ルーパクランクピン	1
23	160002	Screw(M4-0.7×5)	止ネジ	1
24	310048	Oil Wick	油芯	1
25	2100667	Upper Looper Bar	ルーパ棒	1
26	330011	Seal Plug	詰栓	1
27	2100892	Upper Looper Bar Guide	ルーパ案内	1
28	310065	Oiling Felt	フェルト	2
29	2109320	Upper Looper(for Needle Size #9~14)	上ルーパ(針番手#9~14用)	1
30	210009	Screw(1/8-44×3.2)	止ネジ	1
31	000779	Standard Pin	基準ピン	1
32	120013	Screw(M6-1×15)	止ネジ	2
33	2100854	Upper Looper Supplementary Thread Eyelet	上ルーパ補助糸道	1
34	2100851	Lower Looper Thread Pull-off	下ルーパ糸繰り	1
35	000014	Washer	ワッシャ	1
36	110002	Screw(M3-0.5×5)	止ネジ	1

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0024100	37	18		0024421	20	7		0032952	24	24	
0024100	39	2		0024421	30	5		0032952	25	25	
0024100	41	2		0024421	34	16		0032952	53	37	
0024100	42	2		0024421	58	5		0032952	54	37	
0024100	43	13		0024422	20	4-2		0032952	63	37	
0024100	45	2		0024422	34	24		0032952	64	37	
0024100	46	12		0024422	58	12-1		0032952	70	37	
0024100	47	13		0024425	20	4-4		0032952	71	37	
0024100	49	2		0024425	34	13-2		0032952	74	21	
0024100	52	2		0024446	2	20		0032962	4	14	
0024100	58	15		0024503	30	15		0032971	25	11	
0024100	62	2		0024505	30	4		0032971	33	3	
0024100	65	23		0024506	30	9		0032971	34	13	
0024100	66	2						0032971	35	13	
0024100	68	16		0026184	56	33		0032971	36	3	
0024100	69	2		0026184	59	33		0032971	37	13	
0024129	28	3		0026312	56	12		0032971	38	3	
0024129	29	3		0026312	59	12		0032971	40	13	
0024129	37	12		0026418	12	3		0032971	43	3	
0024129	39	12		0026466	17	2		0032971	46	3	
0024129	41	15		0026466	74	2		0032971	47	3	
0024130	28	1		0026467	17	1		0032971	53	18	
0024130	29	1		0026467	74	1		0032971	54	18	
0024130	37	10		0026470	72	17		0032971	63	18	
0024130	39	10						0032971	64	18	
0024130	41	13		0031111	4	6		0032971	70	18	
0024156	4	3		0031111	17	9		0032971	71	18	
0024156	17	17		0031111	24	7					
0024156	24	4		0031111	25	7		0033024	3	19	
0024156	25	4		0031111	33	6		0033024	56	9	
0024156	53	32		0031111	34	6		0033024	59	9	
0024156	54	32		0031111	35	6		0033024	80	14	
0024156	63	32		0031111	36	6		0033627	1	24	
0024156	64	32		0031111	37	6		0033711	16	47-2	
0024156	70	32		0031111	38	6		0033711	65	14-2	
0024156	71	32		0031111	40	6		0033711	68	8-2	
0024156	74	17		0031111	43	6		0033738	28	6	
0024157	4	12		0031111	46	6		0033738	29	6	
0024157	17	6		0031111	47	6		0033738	37	15	
0024157	24	16		0031111	53	7		0033738	39	15	
0024157	25	17		0031111	54	7		0033738	41	18	
0024157	53	28		0031111	63	7		0033806	53	2	
0024157	54	4		0031111	64	7		0033806	54	2	
0024157	63	28		0031111	70	7		0033806	63	2	
0024157	64	4		0031111	71	7		0033806	64	2	
0024157	70	28		0031111	74	9		0033806	70	2	
0024157	71	4		0031831	14	3		0033806	71	2	
0024157	74	6						0033807	53	5	
0024308	16	46		0032425	4	27		0033807	54	5	
0024308	65	13		0032604	6	34		0033807	63	5	
0024308	68	7		0032684	5	25		0033807	64	5	
0024354	45	1		0032879	1	23		0033807	70	5	
0024420	20	2		0032919	7	26		0033807	71	5	
0024420	34	11		0032952	4	13		0033890	53	3	

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0033890	63	3		0035722	75	26		0094491	61	16	
0033890	64	3						0094491	67	1	
0033890	70	3		0036091	76	29		0094491	72	23	
0033890	71	3		0036092	76	24		0094562	44	39	
0033932	51	34		0036111	72	21					
0033932	60	24		0036132	72	22		0099030	82	16	
0033935	55	18		0036133	51	13		0099031	82	17	
0033936	55	17		0036133	57	20		0099057	82	2	
0033937	55	16		0036133	67	13		0099058	82	3	
0033937	79	7		0036133	77	33		0099059	82	4-2	
0033938	55	14		0036161	73	9		0099060	82	4-1	
0033938	79	5		0036518	3	23		0099061	82	7	
0033939	51	33		0036853	24	14		0099062	82	10	
0033939	55	2		0036853	25	12		0099063	82	13	
0033939	60	23		0036853	53	9		0099064	82	18	
0033939	80	22		0036853	54	9		0099065	82	20	
0033940	55	27		0036853	63	9		0099066	82	21	
0033968	6	39		0036853	64	9		0099067	82	23	
				0036853	70	9		0099068	82	24	
0034293	11	50		0036853	71	9		0099069	82	25	
0034535	8	42		0036905	16	54		0099070	82	28-1	
0034535	20	18		0036905	65	19		0099071	82	28-2	
0034535	21	8		0036905	68	12		0099072	82	1-1	
0034535	26	6						0099073	82	1-2	
0034535	27	8		0037115	17	14					
0034535	28	17		0037115	24	12		100000	11	40	
0034535	29	28		0037115	25	14		100001	1	13	
0034535	33	15		0037115	74	14		100001	2	15	
0034535	34	33		0037668	14	16		100001	8	13	
0034535	35	17		0037669	14	2		100001	28	5	
0034535	36	20						100001	29	5	
0034535	37	27		0038831	19	8		100001	37	14	
0034535	39	5		0038831	31	5		100001	39	14	
0034535	41	5						100001	41	17	
0034535	42	5		0060248	61	1		100001	44	5	
0034535	43	19		0060248	72	58		100001	51	14	
0034535	45	5						100001	57	21	
0034535	46	18		0063612	72	33		100001	67	14	
0034535	58	23						100001	79	17	
0034535	65	29		0068079	6	19		100002	11	7	
0034535	66	8		0068181	79	4		100002	44	8	
0034535	68	22-1		0068202	11	29		100007	8	2	
0034535	69	8		0068517	3	20		100020	8	47	
0034867	15	25						100038	57	30	
0034867	16	13		0092232	23	24		100038	75	25	
0034867	18	16		0092232	57	26		100038	77	30	
0034867	36	30		0092232	75	21					
				0092232	77	31		110001	3	8	
0035719	57	9						110001	16	29	
0035719	60	9		0093303	4	41		110001	44	14	
0035722	51	18		0093863	44	43		110001	51	21	
0035722	57	12						110001	67	21	
0035722	60	12		0094491	51	1		110002	6	36	
0035722	61	5		0094491	57	4		110002	9	36	

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110004	7	15		110013	75	2		110065	8	27	
110004	12	30		110013	77	15		110068	48	23	
110006	6	18		110013	82	32		110068	50	23	
110009	4	40		110015	82	30		110070	12	44	
110009	6	27		110016	1	18		110071	9	17	
110009	9	12		110016	11	43		110071	38	29	
110009	10	14		110016	13	4		110071	40	29	
110009	16	55		110016	56	4		110102	51	22	
110009	21	18		110016	59	4		110102	61	14	
110009	44	42		110017	11	46		110102	67	22	
110009	65	20		110022	56	17		110103	76	21	
110009	68	13		110022	59	17					
110009	76	2		110026	4	47		120001	6	2	
110010	1	14		110026	12	32		120001	7	2	
110010	8	14		110026	22	35		120001	9	2	
110010	79	16		110029	4	23		120001	10	2	
110011	6	33		110030	4	51		120006	6	6	
110011	76	30		110031	44	25		120006	7	6	
110012	1	12		110033	11	26		120006	9	5	
110012	2	8		110035	3	30		120006	10	5	
110012	3	13		110035	4	43		120006	11	4	
110012	4	38		110035	7	12		120006	12	2	
110012	7	20		110035	76	32		120006	22	37	
110012	8	8		110036	5	16		120008	9	10	
110012	14	12		110036	10	17		120009	22	30	
110012	17	25		110038	15	8		120010	8	20	
110012	22	43		110039	56	25		120011	7	17	
110012	28	2		110039	59	25		120013	9	32	
110012	29	2		110042	12	41		120013	56	6	
110012	37	11		110042	48	32		120013	59	6	
110012	39	11		110042	50	32		120017	1	28	
110012	41	14		110042	56	42-1		120017	8	23	
110012	51	2		110042	60	22		120018	22	18	
110012	57	13		110044	16	50		120018	56	23	
110012	60	19		110044	65	17		120018	59	23	
110012	61	2		110044	68	11					
110012	65	4		110045	1	6		130001	9	16	
110012	67	2		110046	7	28		130001	38	28	
110013	1	33		110047	15	50		130001	40	28	
110013	2	2		110047	16	38		130002	12	15	
110013	3	11		110047	18	41		130003	3	34	
110013	4	18		110047	36	54		130003	12	43	
110013	6	41		110047	42	28		130003	57	3	
110013	13	15		110047	44	10		130003	60	3	
110013	17	26		110047	72	53		130006	22	39	
110013	28	4		110048	3	3		130007	4	16	
110013	29	4		110048	51	12					
110013	37	13		110048	56	36		140000	11	17	
110013	39	13		110048	57	19		140001	11	11	
110013	41	16		110048	59	36		140002	10	12	
110013	51	8		110048	67	12		140003	6	13	
110013	57	15		110049	79	10		140004	9	21	
110013	61	7		110050	56	42-2		140004	38	33	
110013	65	5		110054	2	4		140004	40	33	

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140012	15	5		210005	39	20		310051	38	46	
140014	7	32		210005	41	10		310051	40	46	
140016	22	25		210005	49	16		310064	13	7	
				210005	62	14		310065	9	28	
150001	3	14		210009	9	30		310065	38	40	
				210009	38	42		310065	40	40	
160000	5	14		210009	40	42		310066	2	6	
160001	1	8						310070	4	36	
160001	5	11		270001	48	25					
160001	8	33		270001	50	25		320000	14	6	
160001	11	33		270016	53	20		320001	14	9	
160001	12	9		270016	54	20		320002	14	18	
160001	13	3		270016	63	20		320003	14	19	
160001	22	28		270016	64	20					
160001	44	17		270016	70	20		330006	6	10	
160001	72	56		270016	71	20		330011	9	26	
160002	6	4						330011	38	38	
160002	7	4		280000	72	54		330011	40	38	
160002	9	23						330014	1	25	
160002	38	35		300000	11	10					
160002	40	35		300000	76	20		350007	82	34	
160003	6	8		300004	1	27					
160003	7	8		300005	8	19		390000	2	16	
160003	10	8		300007	51	23		390014	56	39	
160003	11	2		300007	61	13		390014	59	39	
160003	12	7		300007	67	23		390068	2	18	
160005	5	39		300008	6	12		390070	2	17	
160007	5	2		300008	9	20					
160007	8	26		300008	10	11		1050027	77	25	
160007	11	21		300008	38	32					
160007	12	47		300008	40	32		1057013	67	31	
160007	82	19		300009	9	9		1057050	77	24	
160016	6	50		300027	82	14		1057086	61	21	
				300031	57	28					
170000	8	11		300031	75	23		1062000	56	3	
170000	22	14		300031	77	28		1062001	59	3	
170005	44	3		300033	57	29					
170019	22	32		300033	75	24		1066063	60	28	
170031	44	7		300033	77	29					
170032	44	32		300040	30	27		1070001	51	20	
				300040	31	16		1070001	67	20	
180001	8	6		300043	1	34					
180002	12	23						1090038	77	9	
180002	30	24		310001	6	46		1090039	77	10	
180002	31	15		310005	6	44		1090133	55	21	
180003	12	27		310009	5	29					
180014	10	18		310013	6	16		1091013	80	7-2	
180021	22	41		310017	48	4		1091025	76	15	
				310017	50	4		1091042	22	9	
190001	11	41		310021	5	42		1091043	24	20	
190003	8	1		310023	13	8		1091043	25	21	
				310029	12	46		1091071	76	22	
210005	28	14		310048	9	24		1091082	80	7-1	
210005	29	18		310048	38	36					

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1094009	77	13		2100020	2	12		2100082	17	27	
1094011	55	3		2100021	7	21		2100082	51	3	
1094017	77	8		2100024	2	24		2100082	61	8	
				2100027	15	51		2100082	65	34	
1095001	76	14		2100027	16	57		2100082	67	3	
				2100027	18	43		2100083	65	35	
1096000	55	12		2100027	36	55		2100088	9	3	
1096004	55	28		2100028	2	1		2100088	10	3	
1096005	55	29		2100029	3	27		2100090	5	1	
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1097000	55	4		2100032	13	9		2100093	3	9	
1097001	55	9		2100033	11	22		2100096	5	36	
				2100034	5	37		2100097	5	35	
1098004	23	14		2100035	3	1		2100098	5	38	
				2100037	3	26		2100099	8	25	
1200001	61	4		2100039	3	6		2100104	5	21	
1200001	75	11		2100045	3	16		2100105	5	20	
1200004	57	1		2100047	3	4		2100109	5	18	
1200005	60	1		2100048	2	5		2100110	3	24	
1200006	75	1		2100049	2	3		2100111	5	15	
1200008	51	17		2100050	15	17		2100112	5	19	
1200008	67	17		2100050	18	8		2100113	5	7	
1200009	51	16		2100050	36	25		2100114	5	33	
1200009	67	16		2100051	15	18		2100115	5	34	
1200011	51	15		2100051	16	52		2100117	5	22	
1200011	67	15		2100051	18	9		2100118	5	5	
1200021	60	6		2100051	36	26		2100120	5	12	
1200182	73	12		2100052	15	19		2100121	5	8	
1200198	61	12		2100052	16	53		2100122	3	10	
1200202	61	3		2100052	18	10		2100136	6	11	
				2100052	36	27		2100137	6	7	
1249031	77	23		2100053	1	17		2100138	6	14	
				2100054	1	19		2100140	6	17	
1255174	76	8		2100060	4	39		2100142	13	17	
				2100062	4	15		2100144	6	3	
1260000	80	10		2100063	4	17		2100145	6	32	
1260062	77	14		2100069	4	32		2100148	6	38	
				2100070	4	31		2100152	6	43	
1298000	55	13		2100071	4	22		2100153	6	51	
				2100073	4	10		2100160	7	1	
2020003	30	26		2100074	33	9		2100161	7	7	
				2100074	34	9		2100161	11	1	
2049401	1	36		2100074	35	9		2100162	7	5	
				2100074	36	9		2100164	7	11	
2100004	1	32		2100074	37	9		2100165	7	10	
2100006	1	1		2100074	38	9		2100166	7	27	
2100008	1	11		2100074	40	9		2100167	7	30	
2100009	7	23		2100074	43	9		2100168	7	31	
2100011	1	7		2100074	46	9		2100169	7	25	
2100012	1	9		2100074	47	9		2100170	7	22	
2100013	1	2		2100076	17	24		2100171	7	16	
2100014	1	3		2100076	65	3		2100172	7	19	
2100017	2	11		2100079	17	23		2100173	7	3	
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2100176	38	34		2100265	11	44		2100503	6	24	
2100176	40	34		2100266	11	12		2100504	6	25	
2100179	8	28		2100267	11	32		2100518	8	22	
2100181	8	3		2100267	22	27		2100523	13	19	
2100184	8	7		2100269	11	27		2100524	4	50	
2100186	8	10		2100272	5	30		2100524	13	18	
2100187	8	9		2100272	22	20		2100525	3	5	
2100188	8	31		2100273	10	7		2100526	3	7	
2100189	8	30		2100275	12	21		2100532	6	37	
2100190	8	29		2100276	12	22		2100533	6	45	
2100192	8	24		2100277	12	19		2100534	2	27	
2100193	8	17		2100278	12	20		2100535	6	47	
2100193	80	26		2100279	12	26		2100536	6	48	
2100194	8	15		2100280	12	16		2100537	78	3	
2100195	8	12		2100281	12	14		2100538	2	19	
2100197	8	21		2100283	12	13		2100540	6	9	
2100199	8	32		2100284	12	17		2100547	14	20	
2100202	5	31		2100288	11	20		2100550	22	44	
2100204	9	6		2100289	12	24		2100551	22	36	
2100205	9	8		2100290	12	1		2100552	22	33	
2100210	10	4		2100291	12	12		2100553	22	34	
2100211	10	10		2100292	12	6		2100555	22	31	
2100215	10	1		2100293	12	5		2100556	22	29	
2100219	10	9		2100295	12	10		2100557	22	19	
2100221	9	19		2100297	12	11		2100558	22	21	
2100226	9	14		2100298	12	8		2100559	22	17	
2100226	38	26		2100301	12	42		2100560	22	26	
2100226	40	26		2100312	5	9		2100562	22	3	
2100227	9	15		2100314	13	14		2100563	22	5	
2100227	38	27		2100315	13	11		2100564	22	22	
2100227	40	27		2100318	3	12		2100568	24	1	
2100229	4	48		2100325	14	10		2100569	25	1	
2100240	11	19		2100336	82	51		2100572	24	18	
2100241	11	14		2100337	82	45		2100572	25	19	
2100242	11	13		2100338	82	46		2100573	24	17	
2100243	11	15		2100339	82	35		2100573	25	18	
2100244	11	16		2100346	30	23		2100579	8	4	
2100245	11	23		2100347	30	25		2100580	8	5	
2100246	11	24		2100349	15	6		2100586	4	49	
2100247	11	25		2100353	15	7		2100590	14	11	
2100248	11	8		2100354	15	4		2100592	4	26	
2100249	11	9		2100363	13	2		2100620	38	45	
2100250	11	3		2100364	5	10		2100620	40	45	
2100251	11	5		2100369	14	21		2100641	5	28	
2100252	11	28		2100370	5	32		2100641	41	22	
2100253	11	30		2100374	82	33		2100642	40	20	
2100255	13	16		2100375	82	43		2100642	41	20	
2100256	11	35		2100381	82	29		2100655	41	19	
2100257	11	47		2100382	82	31		2100661	5	44	
2100258	11	42		2100383	13	10		2100661	6	20	
2100259	11	49		2100385	15	1		2100662	5	27	
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2100699	5	43		2100918	3	25		2101055	67	24-2	
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2100830	22	1		2100921	3	2		2101056	70	1	
2100831	22	2		2100922	4	35		2101057	54	1	
2100832	1	31		2100925	2	7		2101057	71	1	
2100833	1	35		2100926	14	24		2101058	48	33	
2100845	4	24		2100927	14	25		2101058	50	33	
2100846	4	20		2100928	14	26		2101059	48	31	
2100847	4	19		2100929	14	27		2101059	50	31	
2100848	4	44		2100930	14	7		2101089	38	31	
2100849	4	45		2100931	14	8		2101089	40	31	
2100850	9	11		2100935	13	1		2101091	39	23	
2100851	9	34		2100946	38	22		2101100	56	5	
2100852	10	13		2100946	40	22		2101100	59	5	
2100853	4	42		2100947	69	17		2101101	56	1	
2100854	9	33		2100951	14	22		2101101	59	1	
2100855	2	26		2100952	14	23		2101103	56	16	
2100856	2	22		2100953	14	14		2101103	59	16	
2100860	3	17		2100954	14	15		2101104	56	15	
2100861	3	18		2100955	14	17		2101104	59	15	
2100862	3	21		2100957	14	4		2101105	56	11	
2100863	1	21		2100958	14	1		2101105	59	11	
2100864	1	20		2100961	3	15		2101106	56	10	
2100865	12	33						2101106	59	10	
2100866	12	36		2101011	48	24		2101107	56	19	
2100867	12	37		2101011	50	24		2101107	59	19	
2100868	12	39		2101020	15	30		2101108	56	22	
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2100870	12	35		2101020	18	21		2101109	56	7	
2100871	12	40		2101020	36	34		2101109	59	7	
2100872	5	17		2101021	15	29		2101113	51	24	
2100873	3	31		2101021	16	17		2101113	61	10	
2100874	3	32		2101021	18	20		2101115	60	21	
2100875	1	26		2101021	36	33		2101116	51	4	
2100877	12	45		2101022	15	44		2101116	61	24	
2100880	9	13		2101022	16	32		2101116	67	4	
2100881	38	25		2101022	18	35		2101117	63	1	
2100881	40	25		2101022	36	48		2101118	64	1	
2100884	9	18		2101026	15	24		2101119	56	24	
2100885	38	30		2101026	16	12		2101119	59	24	
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2100893	13	5		2101027	18	14		2101123	60	2	
2100898	6	1		2101027	36	28		2101124	51	19	
2100899	6	5		2101038	72	57		2101124	61	6	
2100900	9	1		2101040	75	9		2101124	67	19	
2100901	9	4		2101043	51	26		2101124	75	12	
2100902	10	6		2101043	75	10		2101131	56	38	
2100905	38	44		2101045	61	9		2101131	59	38	
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2101134	68	2		2101391	73	1-1		2107009	58	9	
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2101138	60	18		2101431	38	10		2107027	19	1	
2101138	67	5		2101431	40	10		2107028	19	4	
2101141	38	23		2101432	38	11		2107029	19	5	
2101141	40	23		2101432	40	11		2107030	15	13	
2101145	56	41-2		2101433	38	12		2107030	16	4	
2101148	53	22		2101433	40	12		2107030	18	4	
2101148	54	22		2101435	15	3		2107031	15	10-1	
2101148	63	22		2101450	82	38		2107032	15	10-2	
2101148	64	22		2101451	82	39		2107032	16	1	
2101148	70	22		2101452	51	7		2107032	18	1	
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2101171	59	18		2101453	22	38		2107037	34	13-1	
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2101172	63	19		2101547	79	1		2107038	58	13-2	
2101172	64	19		2101548	79	8		2107039	27	4	
2101172	70	19		2101549	79	9		2107039	34	30	
2101172	71	19		2101550	79	15		2107039	49	20-2	
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2101242	44	9		2101603	76	16		2107044	34	28	
2101243	44	2		2101604	76	19		2107045	28	22	
2101244	44	11		2101605	76	28		2107045	29	24	
2101245	44	15		2101606	76	25		2107045	58	16	
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2101255	44	33		2101616	76	7		2107162	8	45	
2101257	44	38						2107162	15	15	
2101258	44	19		2106100	19	11		2107162	16	6	
2101259	44	16		2106101	19	13		2107162	18	6	
2101260	44	13						2107162	19	6	
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2107173	62	13		2107231	62	18-2		2107283	31	4	
2107174	28	15		2107232	26	16		2107284	28	10	
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