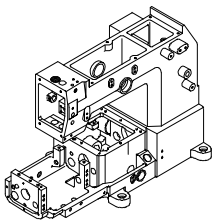
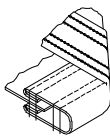
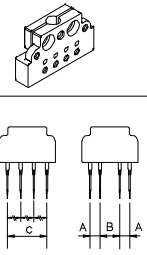
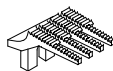
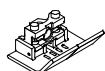
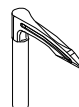
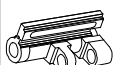
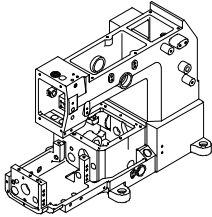
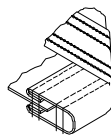
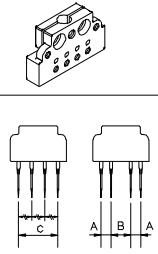
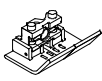
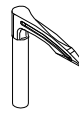
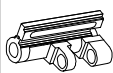
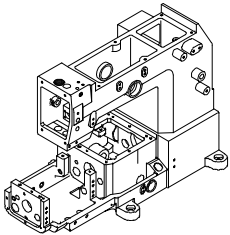
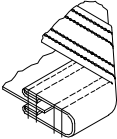
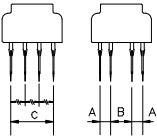
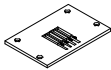
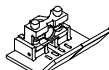
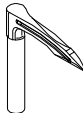
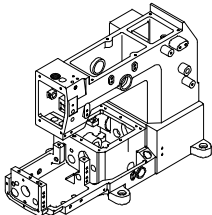
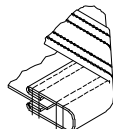
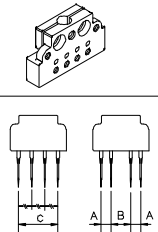
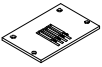
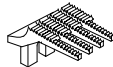
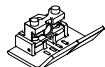
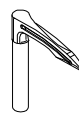
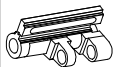
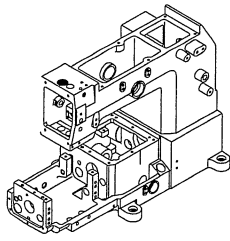
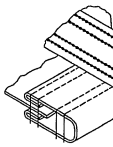
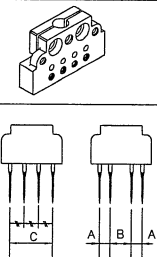
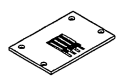
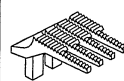
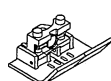
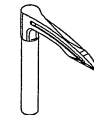


SiRUBA GAGE PARTS LIST		Series				Remark							Page	Date
		VC008				*VPT:適用於VC008-12XXX *VSF:適用於VC008-0448/0464 *VWL:適用於VC008-04XXX							applicable to VC008-12XXX applicable to VC008-0448/0464 applicable to VC008-04XXX	
														
機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針 板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE	
VC008-02/VMR	064P	1/4"	M9002		E9002D	D9002	P9002	R9002	VE51	VE49	L9002	VE11Q	UOX113GS #11~#14	
VC008-04	064P	3/4"	M9004		E9004D	D9004	P9004	R9004	VE51	VE49	L9004	VE11Q	UOX113GS #11~#14	
	085P	1"	M9104		E9104D	D9104	P9104	R9104	VE51	VE49	L9104	VE11Q	UOX113GS #11~#14	
	095P	1 1/8"	M9204		E9204D	D9204	P9204	R9204	VE51	VE49	L9204	VE11Q	UOX113GS #11~#14	
	106P	1 1/4"	M9304		E9304D	D9304	P9304	R9304	VE51	VE49	L9304	VE11Q	UOX113GS #11~#14	
	127P	1 1/2"	M9404		E9404D	D9404	P9404	R9404	VE51	VE49	L9404	VE11Q	UOX113GS #11~#14	
VC008-04/VUT	064P	3/4"	M9004		E9004D	D9004P	P9004	VUT109P	VE51	VE49	L9004	VE11Q	UOX113GS #11~#14	
	085P	1"	M9104		E9104D	D9104P	P9104	VUT109P	VE51	VE49	L9104	VE11Q	UOX113GS #11~#14	
	095P	1 1/8"	M9204		E9204D	D9204P	P9204	VUT109P	VE51	VE49	L9204	VE11Q	UOX113GS #11~#14	
	106P	1 1/4"	M9304		E9304D	D9304P	P9304	VUT109P	VE51	VE49	L9304	VE11Q	UOX113GS #11~#14	

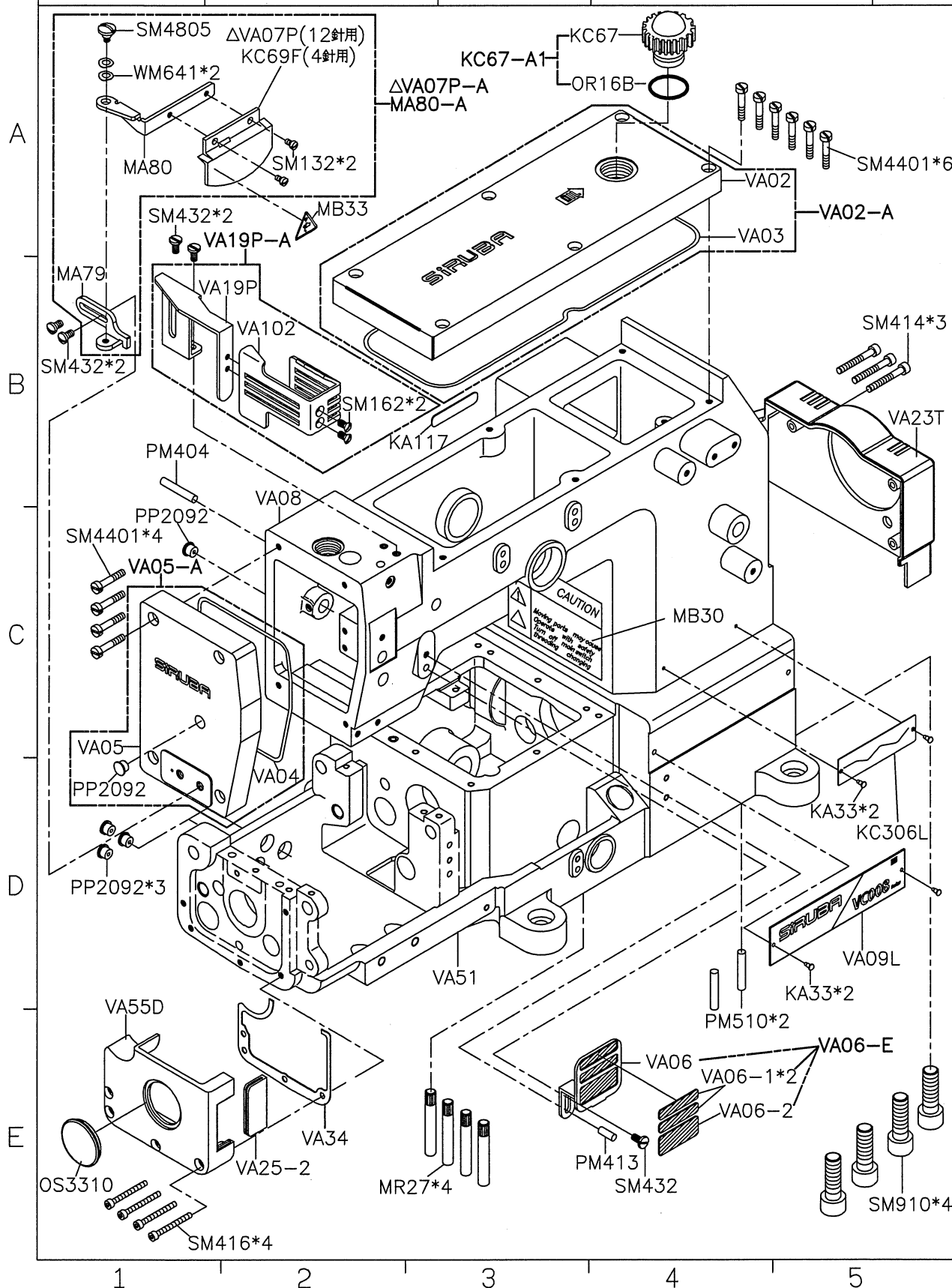
SIRUBA GAGE PARTS LIST		Series				Remark							Page	Date
		VC008				*VPT:適用於VC008-12XXX *VSF:適用於VC008-0448/0464 *VWL:適用於VC008-04XXX							2 / 6	2013/05/13
														
機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE	
VC008-04/VUT	127P	1 1/2"	M9404		E9404D	D9404P	P9404	VUT109P	VE51	VE49	L9404	VE11Q	UOX113GS #11~#14	
VC008-04A	64P	1/4"	M9213		E9213	D9213	P9213D	R9213	VE51	VE49	L9002	VE11Q	UOX113GS*4 #11~#14	
VC008-04A32	032P	(1/4-1/8-1/8 1/4)*3	M9113		E9113	D9113	P9113D	R9113	VE51T	VE49T	L9119T-E	VE11Q	UOX113GS #11~#14	
VC008-0448	191P	3/16-3/4-3/16"		M9504A	E9504E	D9504A	P9504A	R9504A	VE51	VE49	L9504A	VE11Q	UOX113GS #11~#14	
	222P	3/16-7/8-3/16"		M9204A	E9204E	D9204A	P9204A	R9204A	VE51	VE49	L9204A	VE11Q	UOX113GS #11~#14	
	254P	3/16-1-3/16"		M9404A	E9404E	D9404A	P9404A	R9404A	VE51	VE49	L9404A	VE11Q	UOX113GS #11~#14	
VC008-0448 /VSF	254P	3/16-1-3/16"		M9404A	E9404E	D9404A	P9404A	R9404A	VE51	VE49	L9404A	VE11Q	UOX113GS #11~#14	
VC008-0464	191P	1/4-3/4-1/4"		M9304A	E9304E	D9304A	P9304A	R9304A	VE51	VE49	L9304A	VE11Q	UOX113GS #11~#14	
	127P	1/4-1/2-1/4"		M9004A	E9004E	D9004A	P9004A	R9004A	VE51	VE49	L9004A	VE11Q	UOX113GS #11~#14	
	254P	1/4-1-1/4"		M9104A	E9104E	D9104A	P9104A	R9104A	VE51	VE49	L9104A	VE11Q	UOX113GS #11~#14	
VC008-06/VPL	048P	3/16"	M9012		E9012	D9012	P9412D	R9012	VE51	VE49	L9012	VE11Q	UOX113GS #11~#14	

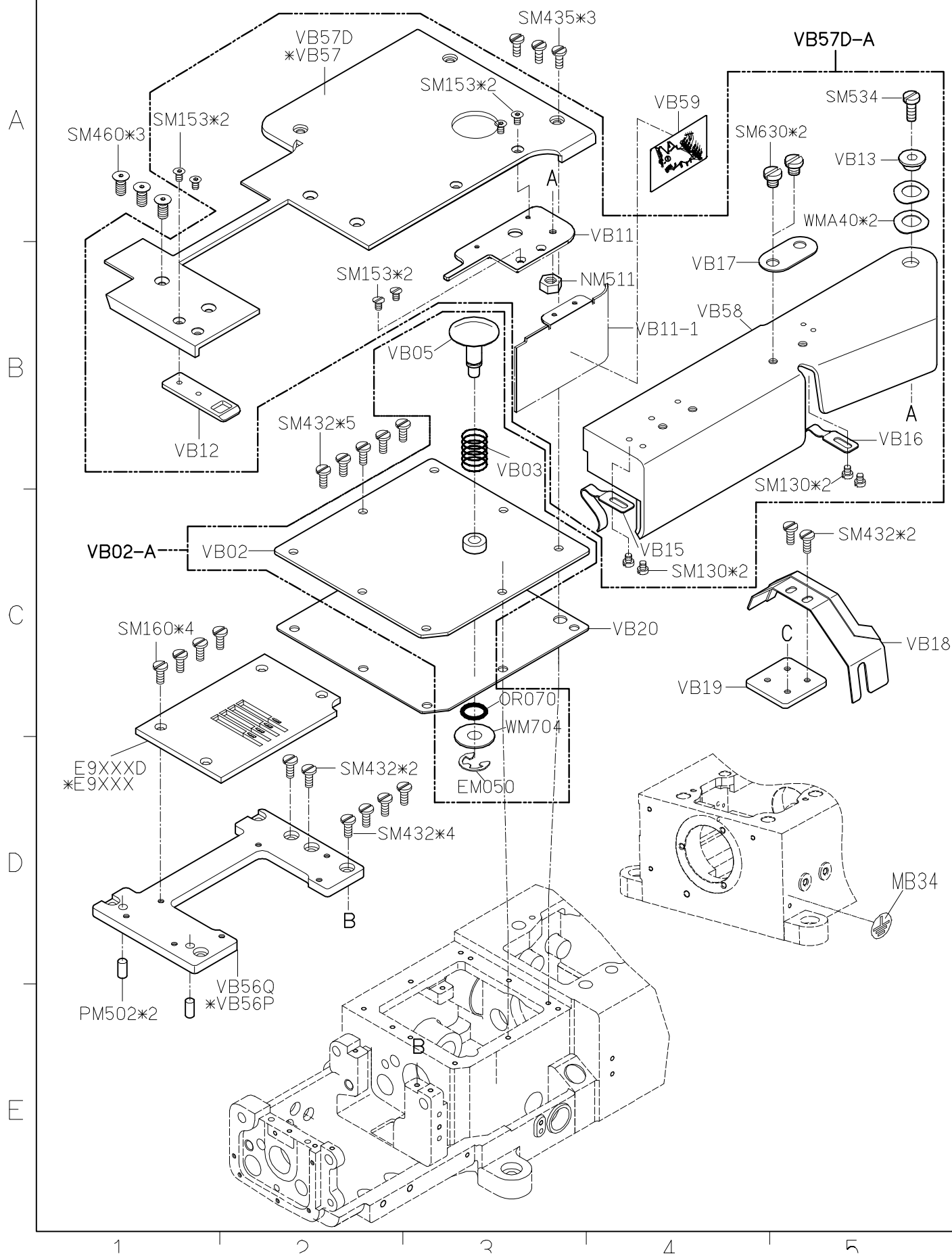
SIRUBA GAGE PARTS LIST		Series				Remark						Page	Date
		VC008				*VPT:適用於VC008-12XXX applicable to VC008-12XXX *VSF:適用於VC008-0448/0464 applicable to VC008-0448/0464 *VWL:適用於VC008-04XXX applicable to VC008-04XXX						3 / 6	2013/06/22
				 									
機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針 板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE
VC008-06/VPL	064P	1/4"	M9112		E9112	D9112	P9512D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14
VC008-06/VPL	064P	1/2"	M9112		E9112	D9112	P9512B	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14
VC008-06/VUT	064P	1/4"	M9112		E9112	D9112	P9112D	VUT109P	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14
VC008-06	048P	3/16"	M9012		E9012	D9012	P9412D	R9012	VE51	VE49	L9012	VE11Q	UOX113GS #11~#14
VC008-08/VUT	064P	1/4"	M9108		E9108	D9108	P9108	VUT109P	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14
VC008-1132	064P	1/8-1/4-1/8"	M9313		E9211	D9211JK	P9211-A P9211A-A	R9313	VE51T	VE49T	L9113T-E	VE11Q	UOX113GS #11~#14
VC008-12	048P	3/16"	M9012		E9012	D9012	P9012D	R9012	VE51	VE49	L9012	VE11Q	UOX113GS #11~#14
	050P	5mm	M9612		E9612	D9612	P9612D	R9612	VE51	VE49	L9612	VE11Q	UOX113GS #11~#14
	064P	1/4"	M9112		E9112	D9112	P9112D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14
VC008-12/VPQ	064P	1/4"	M9112		E9312	D9312	P9312	R9112	VE51Q	VE49	L9112	VE11Q	UOX113GS #11~#14
	048P	3/16"	M9012		E9212	D9212	P9212	R9012	VE51Q	VE49	L9012	VE11Q	UOX113GS #11~#14

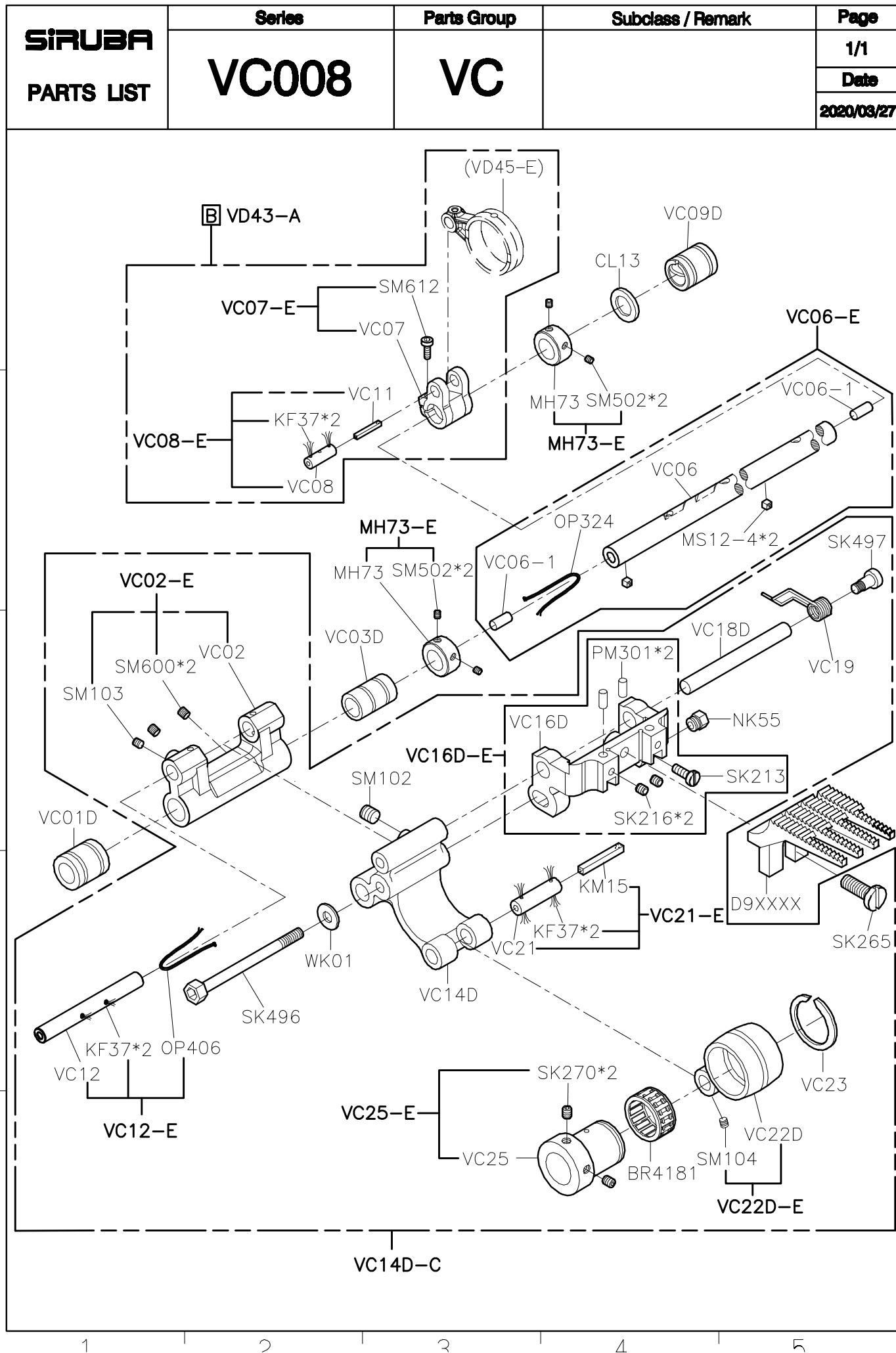
SiRUBA GAGE PARTS LIST		Series				Remark						Page	Date
		VC008				*VPT:適用於VC008-12XXX *VSF:適用於VC008-0448/0464 *VWL:適用於VC008-04XXX						applicable to VC008-12XXX applicable to VC008-0448/0464 applicable to VC008-04XXX	
													
機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE
VC008-12/VPQK	064P	1/4"	M9112		E9312	D9312	P9312	R9112	VE51Q	VE49	L9112	VE11Q	UOX113GS #11~#14
VC008-12/VPQK	048P	3/16"	M9012		E9212	D9212	P9212	R9012	VE51Q	VE49	L9012	VE11Q	UOX113GS #11~#14
VC008-12/VPS	048P	3/16"	M9012		E9212A	D9212	P9212B	————	VSM47	————	L9012	VE11Q	DV-K25 #18~#21
	064P	1/4"	M9112		E9312A	D9312	P9312B	————	VSM47	————	L9112	VE11Q	DV-K25 #18~#21
VC008-12/VPL	064P	1/4"	M9112		E9112	D9112	P9712D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14
VC008-12/VPT	048P	3/16"	M9012		E9012	D9012	P9012D	R9012	VE51	VE49	L9012	VE11Q	UOX113GS #11~#14
	064P	1/4"	M9112		E9112	D9112	P9112D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14
VC008-12/VSM	048P	3/16"	M9012		E9012	D9012	P9012B P9212B	R9012	VE51	VE49	L9012	VE11Q	DVX57 #11~#18
	064P	1/4"	M9112		E9112	D9112	P9112B P9312B	R9112	VE51	VE49	L9112	VE11Q	DVX57 #11~#18
VC008-12/VSQ	048P	3/16"	M9012		E9212A	D9212	P9212B	————	VSM47	VE49	L9012	VE11Q	DV-K25 #18
	064P	1/4"	M9112		E9312A	D9312	P9312B	————	VSM47	VE49	L9112	VE11Q	DV-K25 #18

SIRUBA GAGE PARTS LIST		Series				Remark							Page	Date
		VC008				*VPT:適用於VC008-12XXX applicable to VC008-12XXX *VSF:適用於VC008-0448/0464 applicable to VC008-0448/0464 *VWL:適用於VC008-04XXX applicable to VC008-04XXX							5 / 6	2017/01/04
														
機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE	
VC008-12/VSSM	048P	3/16"	M9012		E9212	D9212	P9212B	R9012	VE51Q	VE49	L9012	VE11Q	DVX57 #11~#18	
VC008-12/VSSM	064P	1/4"	M9112		E9312	D9312	P9312B	R9112	VE51Q	VE49	L9112	VE11Q	DVX57 #11~#18	
VC008-12/VUT	050P	5mm	M9612		E9612	D9612P	P9612D	VUT109P	VE51	VE49	L9612	VE11Q	UOX113GS #11~#14	
VC008-12/VSC	048P	3/16"	M9012		E9012E	D9012E	P9012D	R9012	VE51	VE49	L9012	VE11Q	UOX113GS #11~#14	
VC008-12/VSC	064P	1/4"	M9112		E9112E	D9112E	P9112D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14	
VC008-12A32	032P	(1/4-1/8-1/8 1/4)*3	M9113		E9113	D9113	P9113D	R9113	VE51T	VE49T	L9119T-E	VE11Q	UOX113GS #11~#14	
VC008-12A	64P	1/4"	M9213		E9213	D9213	P9213D	R9213	VE51	VE49	L9002	VE11Q	UOX113GS*6 #11~#14	
VC008-13	032P	1/8"	M9313		E9313	D9313	P9313	R9313	VE51T	VE49T	L9113T-E	VE11Q	UOX113GS*4 #11~#14	
	064P	1/4"	M9213		E9213	D9213	P9213D	R9213	VE51	VE49	L9213	VE11Q	UOX113GS*4 #11~#14	
VC008-1332	032P	(1/4-1/8-1/8 1/4)*3	M9113		E9113	D9113	P9113D	R9113	VE51T	VE49T	L9119T-E	VE11Q	UOX113GS*4 #11~#14	
VC008-17	032P	1/8"	M9117		E9117A	D9117A	P9117	R9117	VE51T	VE49T	L9119T-E	VE11Q	UOX113GS*4 #11~#14	

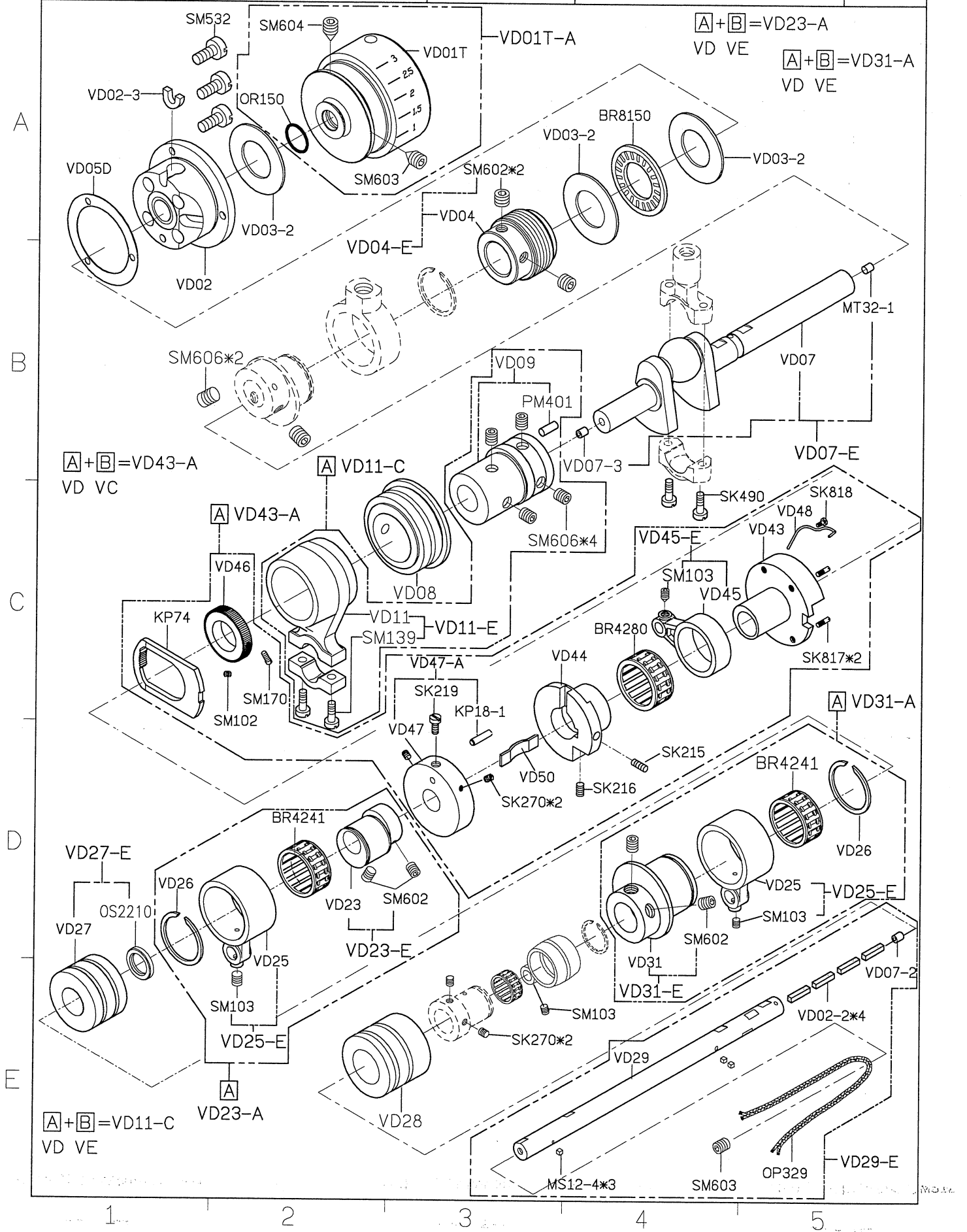
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	VC008	VA	ΔFOR 12 NEEDLE	1/2
				Date
				2020/11/03







SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VD		1/1
				Date
				2018/08/15



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VD	賀欣直驅馬達	2/3
				Date
				2020/12/01

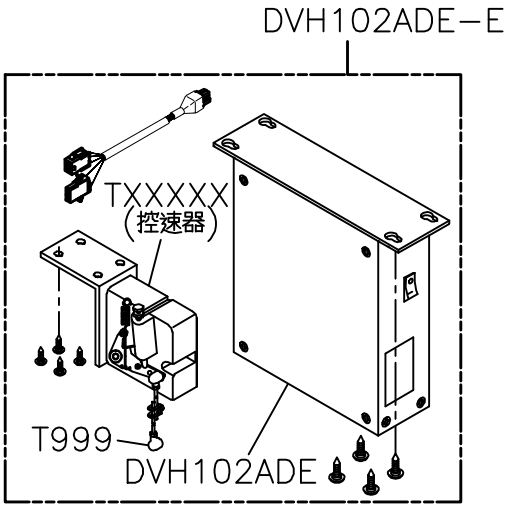
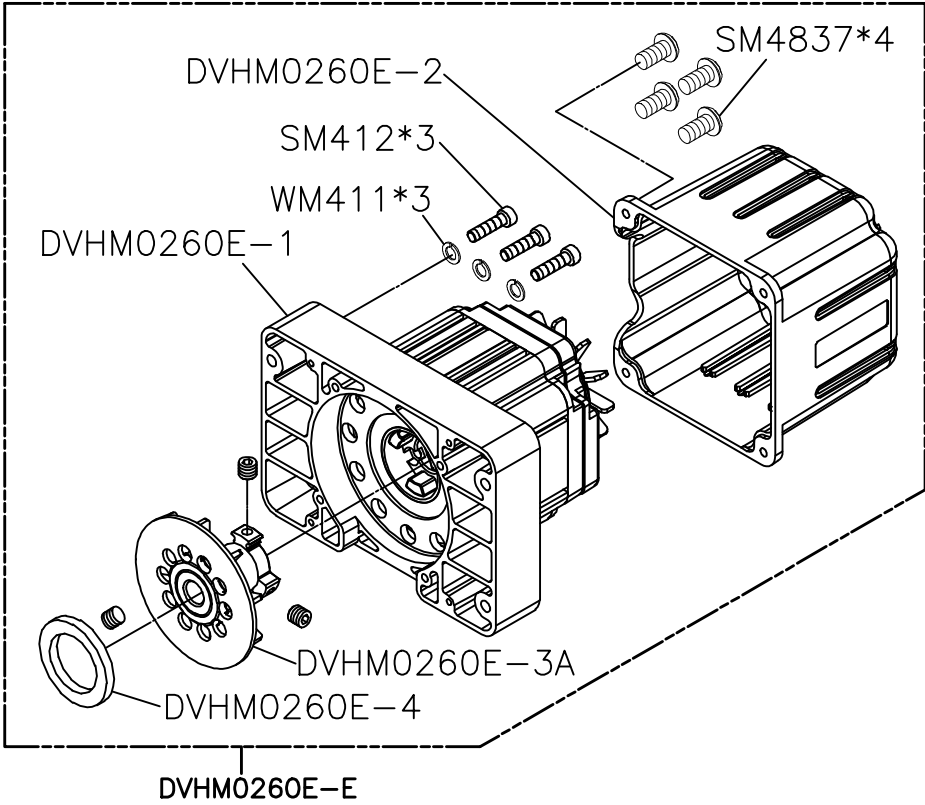
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E



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VD	U直驅馬達	3/3
				Date
				2021/01/29

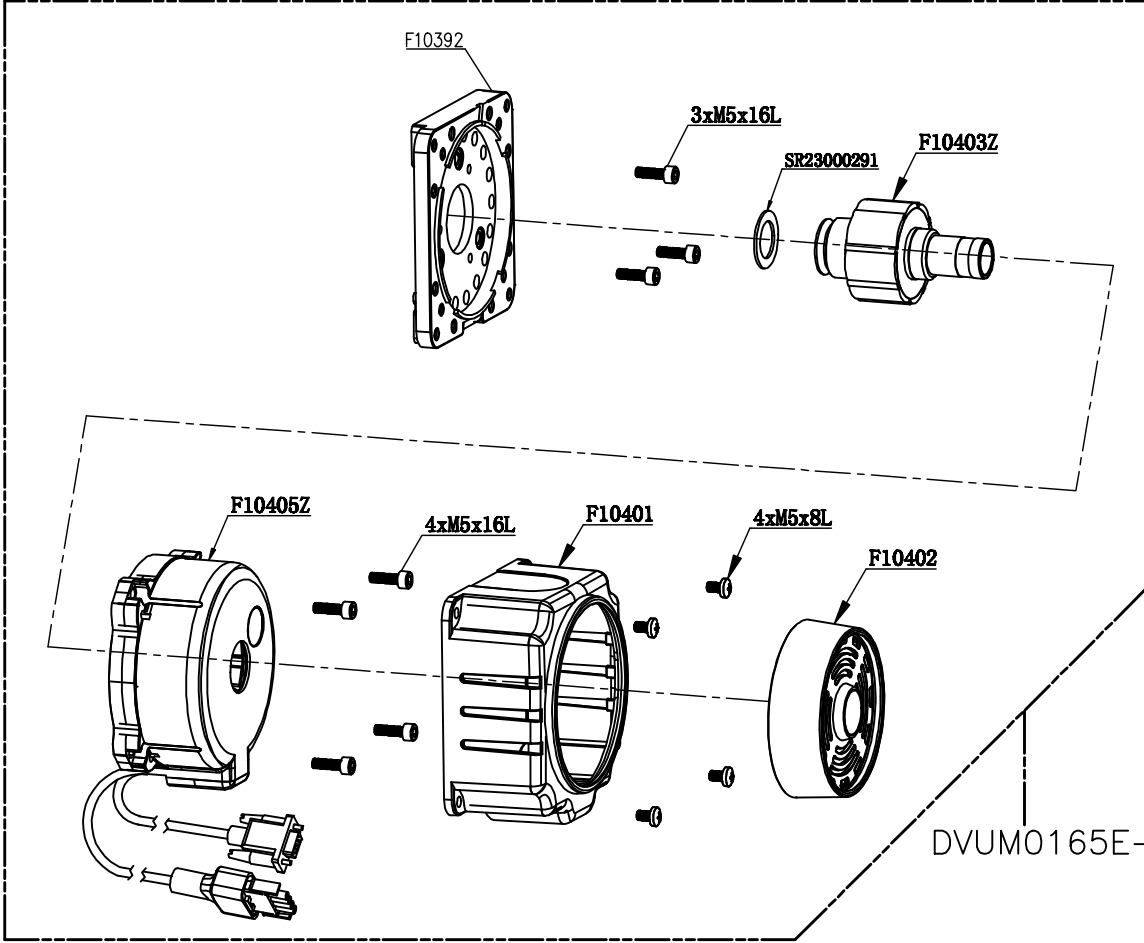
A

B

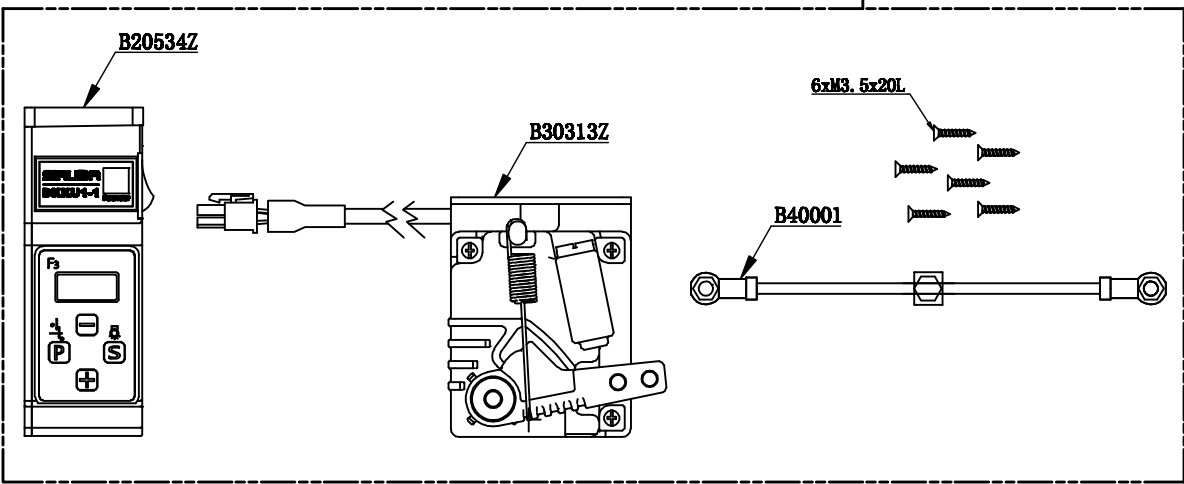
C

D

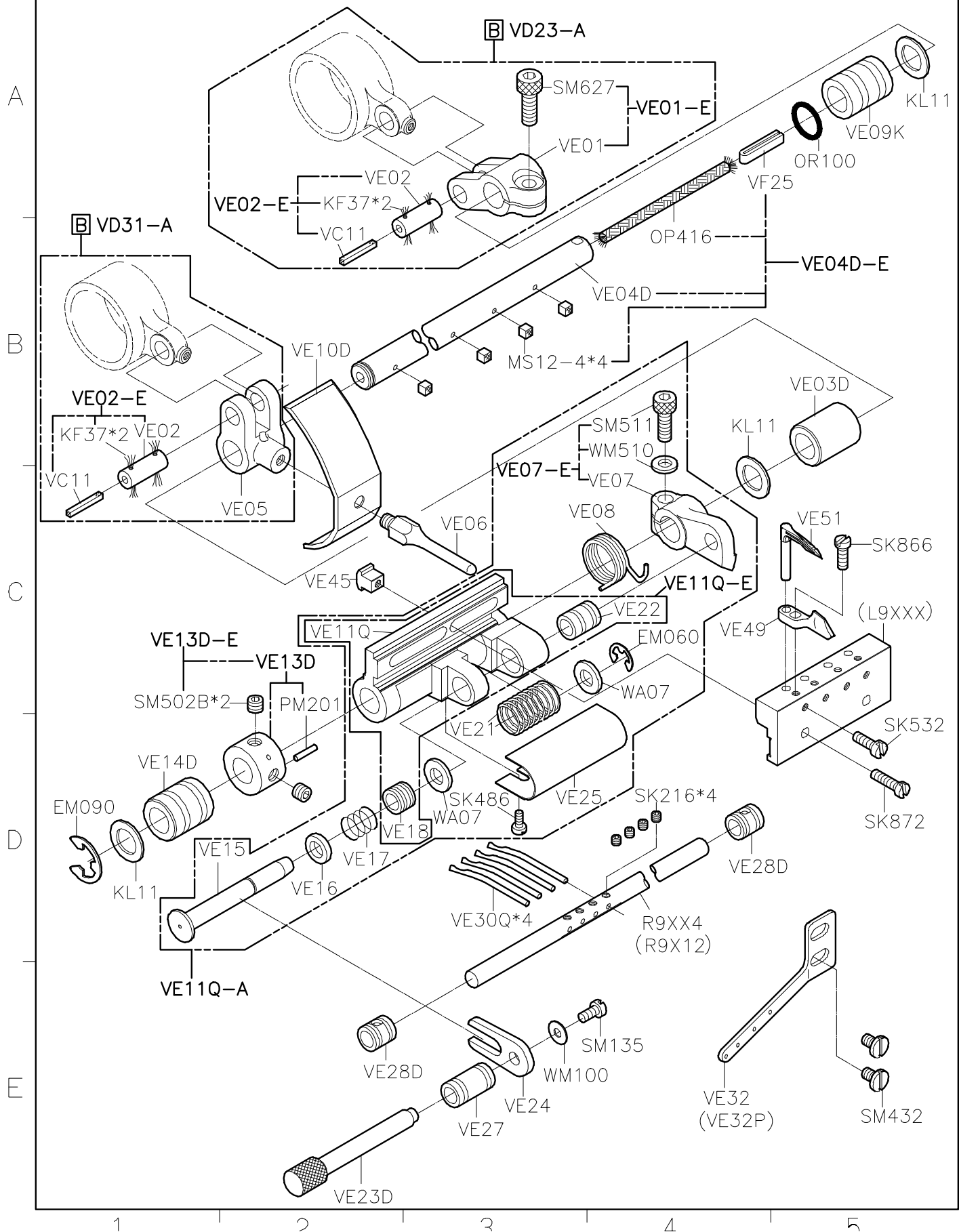
E



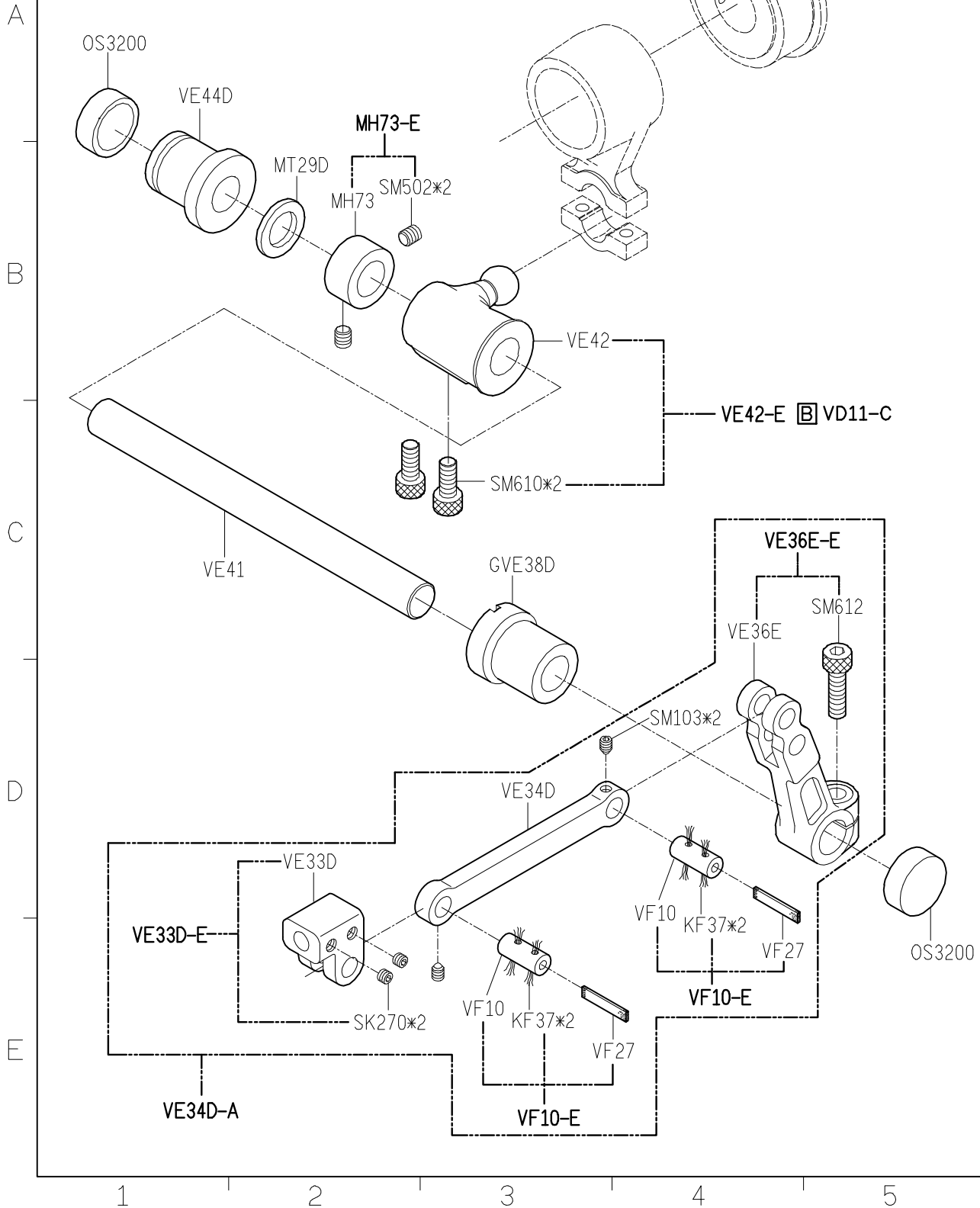
DVU501NDE-E



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VE		1/4
				Date
				2019/10/18

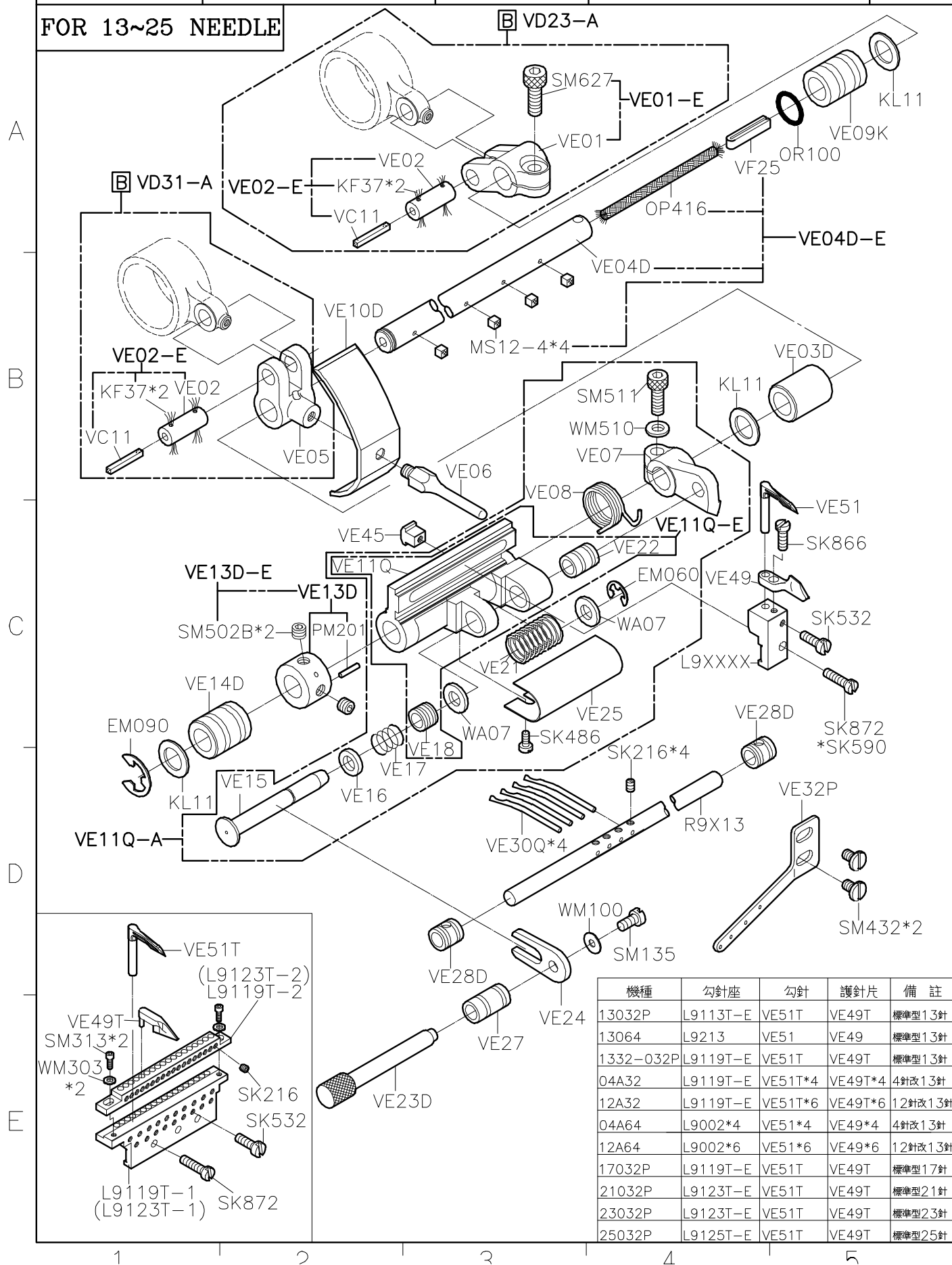


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VE		2/4
				Date
				2012/08/23



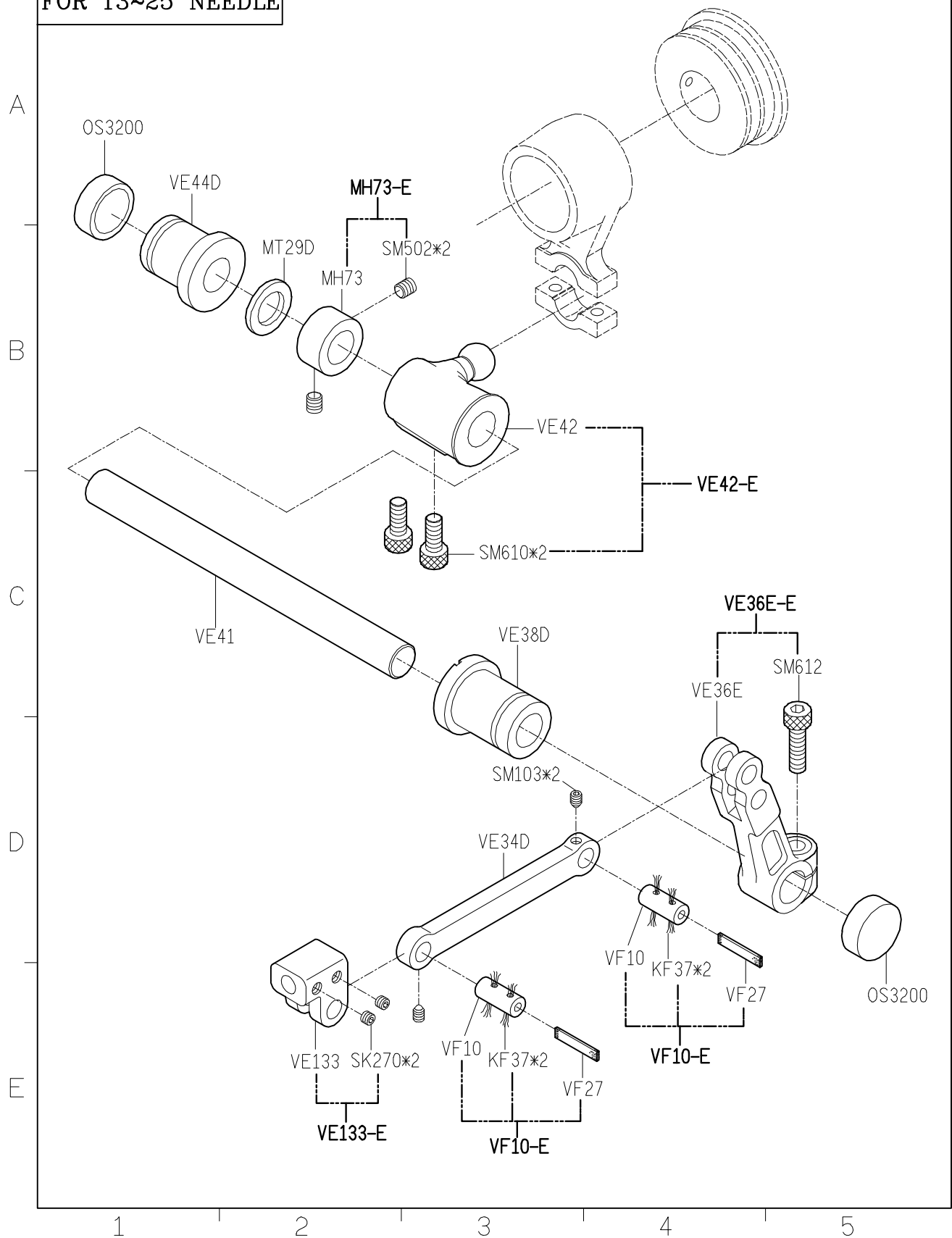
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VE		3/4
				Date
				2019/10/18

FOR 13~25 NEEDLE

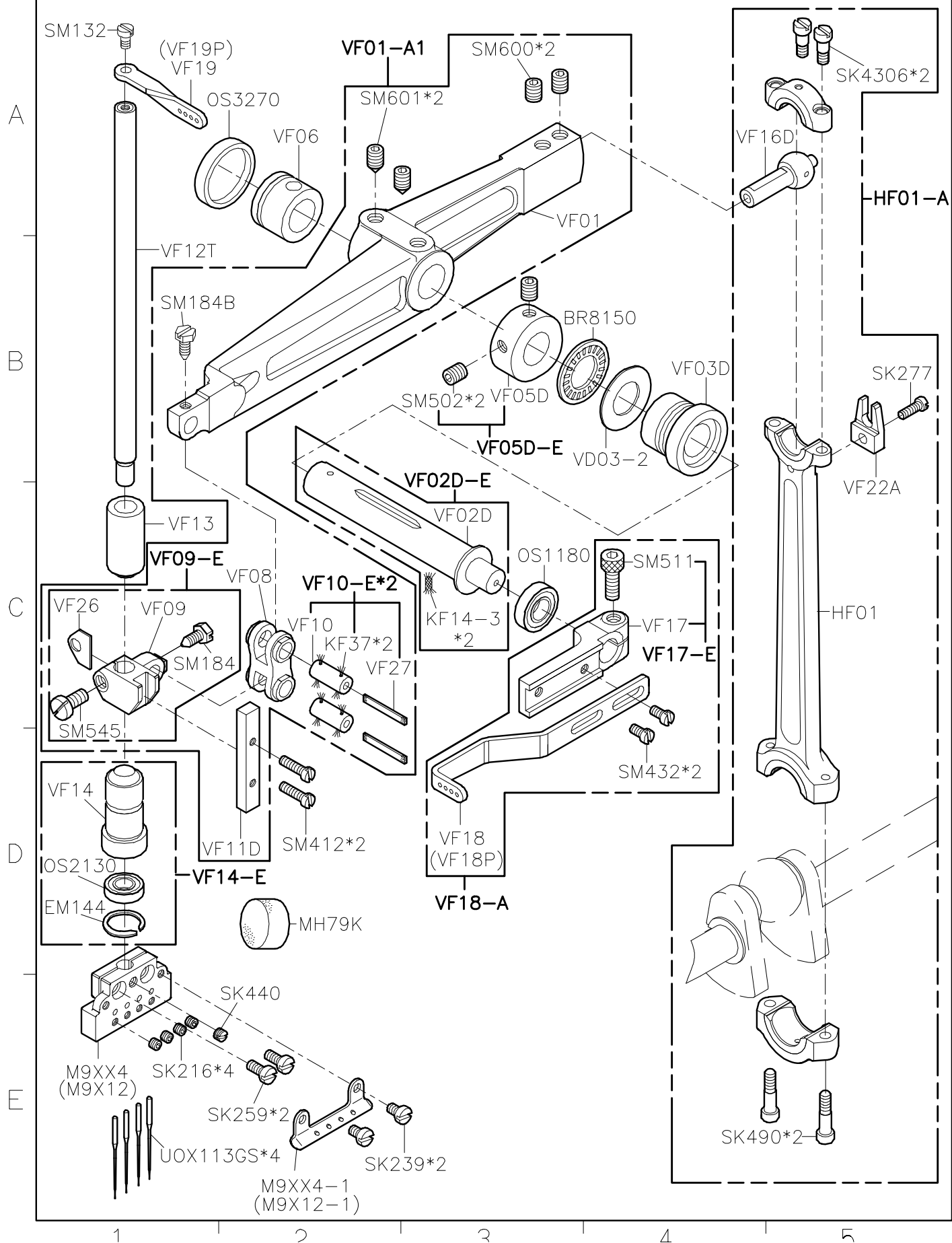


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VE		4/4
				Date
				2012/08/23

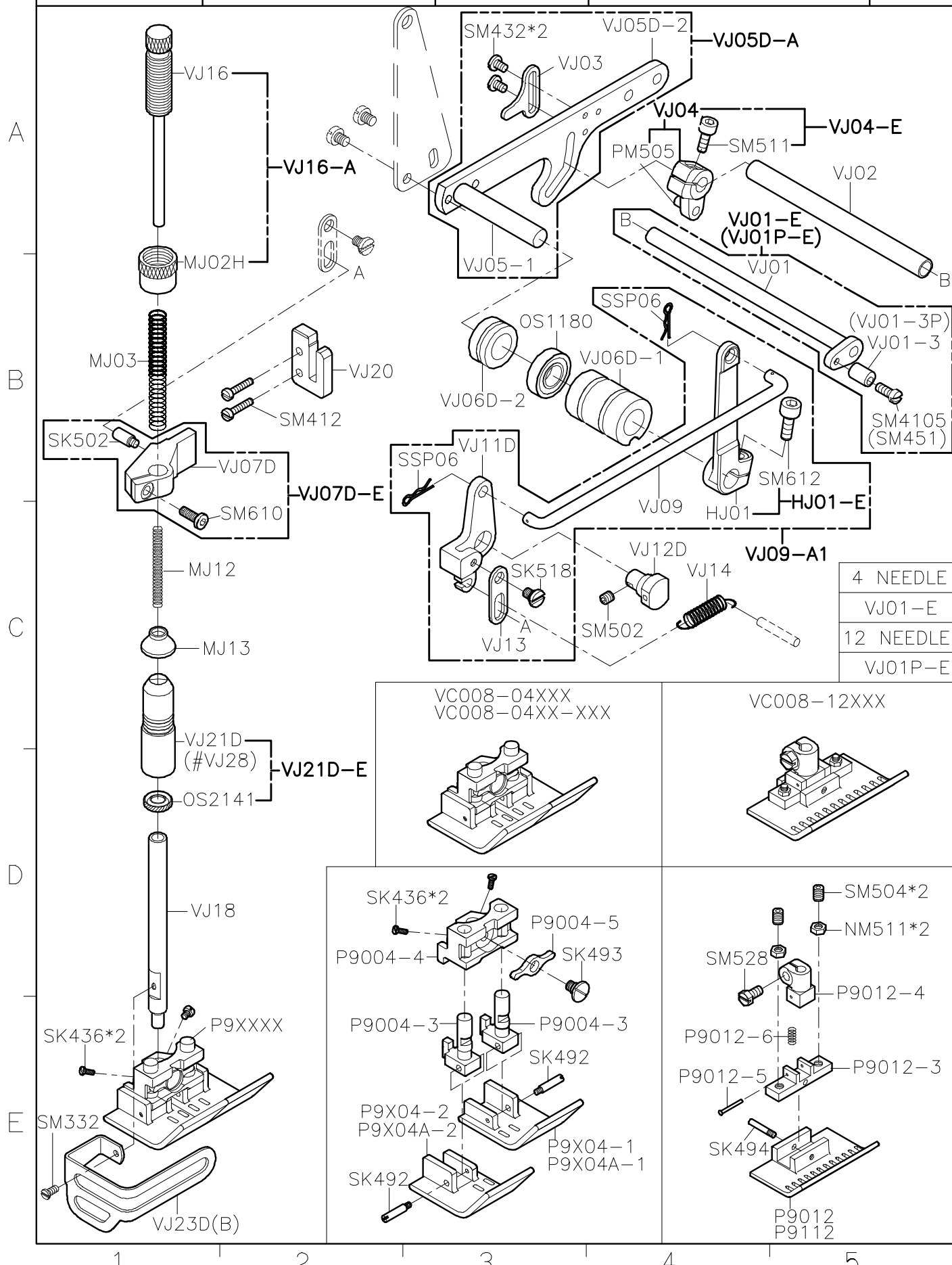
FOR 13~25 NEEDLE



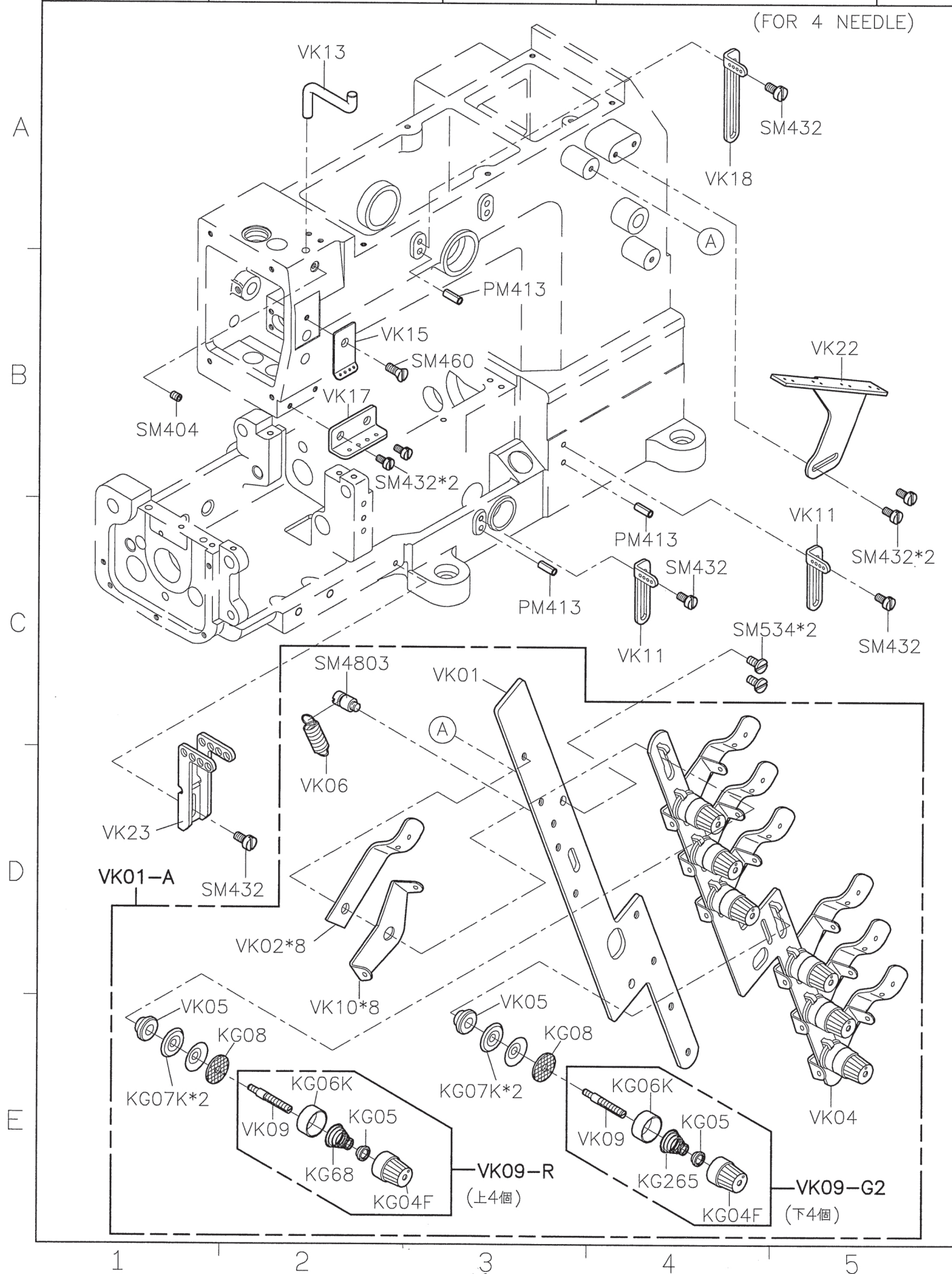
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VF		1/1
				Date
				2020/10/08



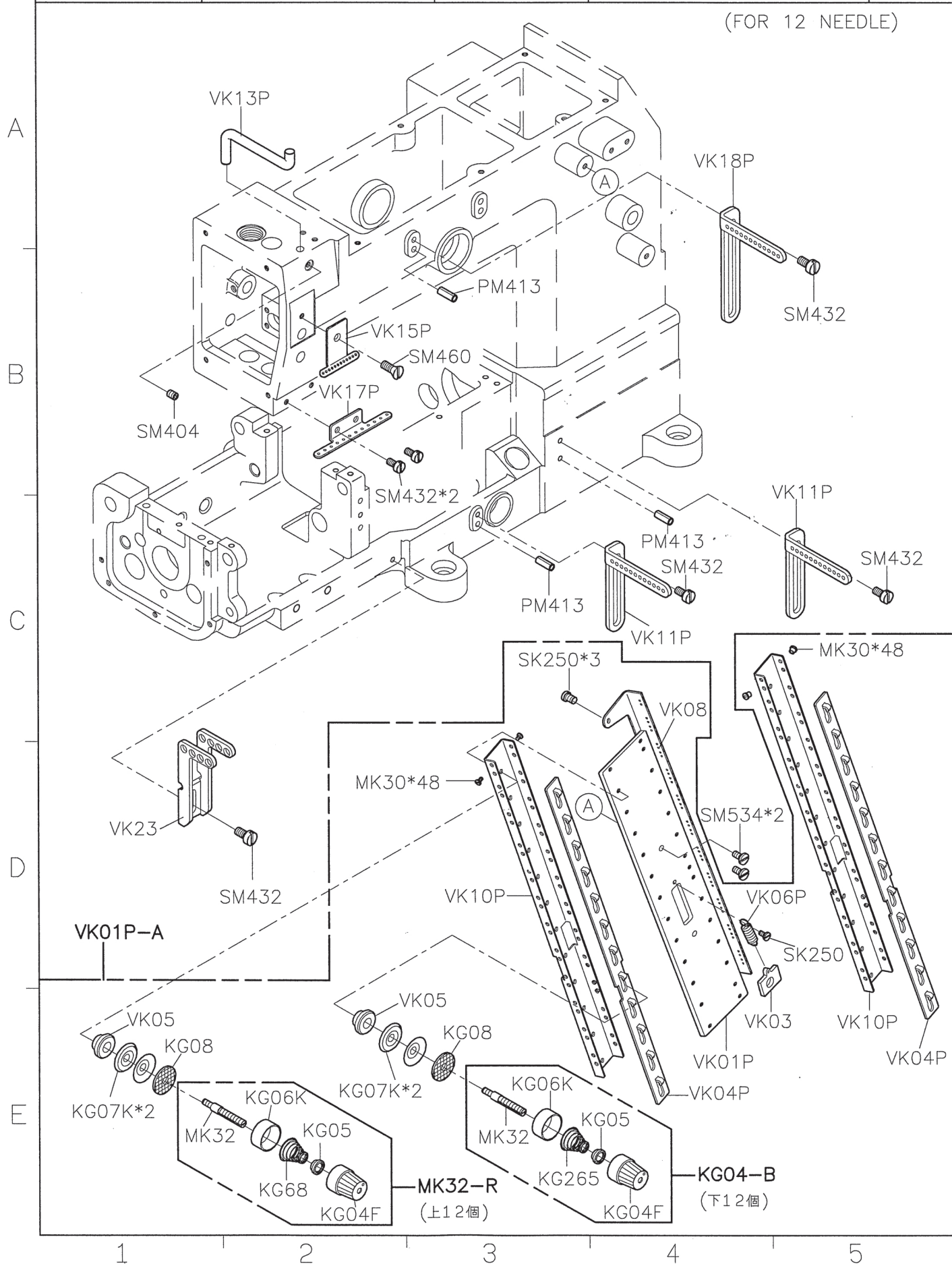
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VJ	# Use for VUT	1/1
				Date
				2020/03/24



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VK		1/2
				Date
				2020/04/15



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VK		2/2
				Date
				2020/04/15



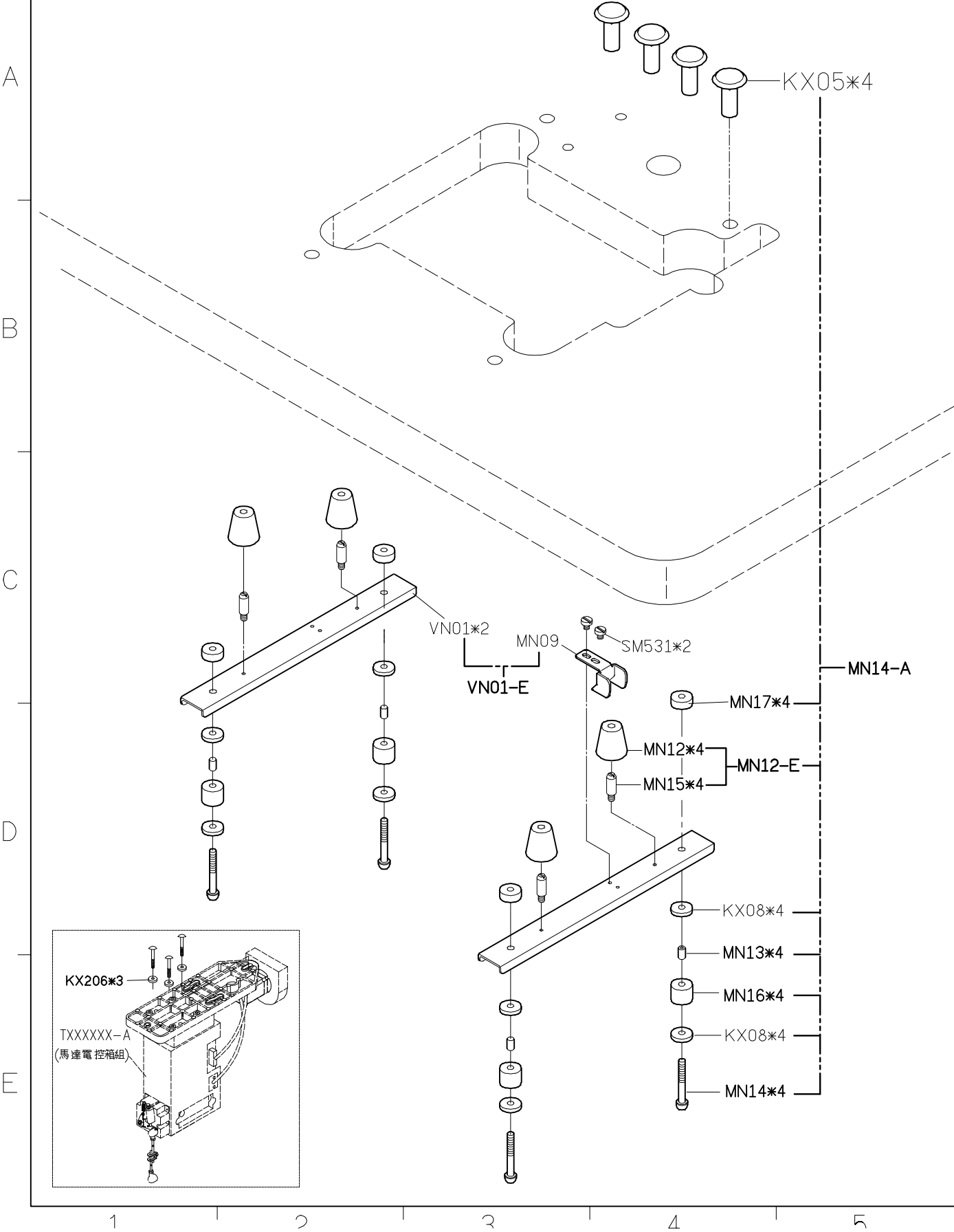
SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	VC008	VL		1/1
				Date
				2020/06/18

Diagram illustrating the assembly structure of the VC008 VL unit, showing various components and their assembly points (A-E).

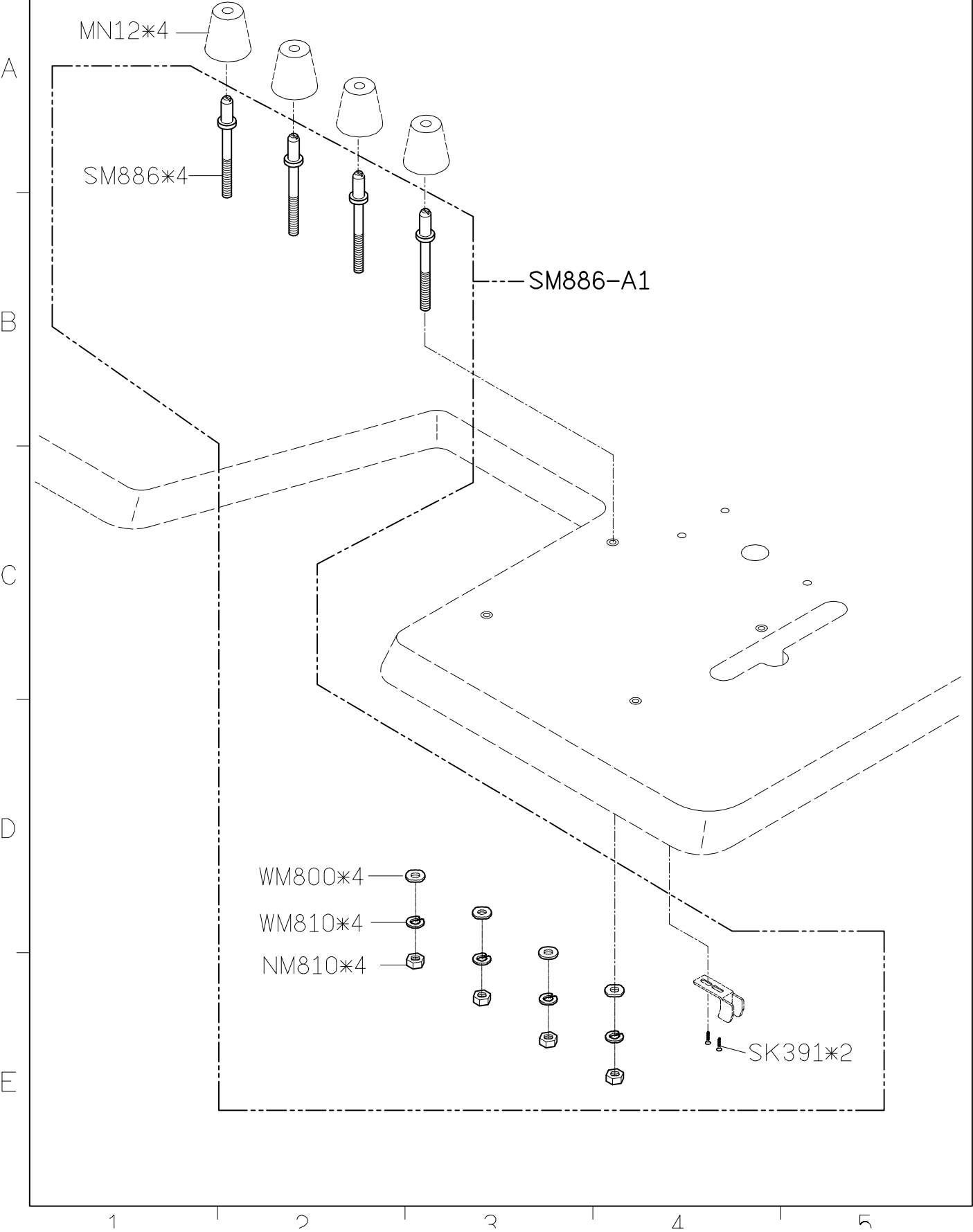
Key components and assembly points labeled include:

- Assembly Points:** A, B, C, D, E
- Sub-assemblies:** VL01-A, VL02, VL03-A, VL04-E, VL05, VL11-A, VL12, VL13, VL14-A, VL15, VL21-A, VL22, VL23, VL24, VL25-E, VL26, VL27, VL28, VL29, VL30, VL31, VL32, VL33, VL34, VL35, VL36, VL37, VL38, VL39, VL40, VL41, VL42, VL43, VL44, VL45, VL46, VL47, VL48, VL49, VL50, VL51, VL52, VL53, VL54, VL55, VL56, VL57, VL58, VL59, VL60, VL61, VL62, VL63, VL64, VL65, VL66, VL67, VL68, VL69, VL70, VL71, VL72, VL73, VL74, VL75, VL76, VL77, VL78, VL79, VL80, VL81, VL82, VL83, VL84, VL85, VL86, VL87, VL88, VL89, VL90, VL91, VL92, VL93, VL94, VL95, VL96, VL97, VL98, VL99, VL100.
- Fasteners and Components:** SM412*3, KT16E, OR30A, MB37, KT14-A, VL23, VC13, LE12F, SG105, OT614, SM432, VL11, VL24, SM432, ML09, ML07, ML11, ML05, NA03, ML12, WM500, SM414, SM413, ML06, ML07, ML08, SM812*4, SK304, OT617-A, SG105, SG105*8, KT24*2, OT617, SK310, OS4140, SM435, KT58, KT57, SM498, VL01, VL02, VL03, VL04, VL05, VL06, VL07, VL08, VL09, VL10, VL11, VL12, VL13, VL14, VL15, VL16, VL17, VL18, VL19, VL20, VL21, VL22, VL23, VL24, VL25, VL26, VL27, VL28, VL29, VL30, VL31, VL32, VL33, VL34, VL35, VL36, VL37, VL38, VL39, VL40, VL41, VL42, VL43, VL44, VL45, VL46, VL47, VL48, VL49, VL50, VL51, VL52, VL53, VL54, VL55, VL56, VL57, VL58, VL59, VL60, VL61, VL62, VL63, VL64, VL65, VL66, VL67, VL68, VL69, VL70, VL71, VL72, VL73, VL74, VL75, VL76, VL77, VL78, VL79, VL80, VL81, VL82, VL83, VL84, VL85, VL86, VL87, VL88, VL89, VL90, VL91, VL92, VL93, VL94, VL95, VL96, VL97, VL98, VL99, VL100.

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VN		1/3
				Date
				2014/03/13



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VN	Use for 上乘式桌板	2/3
				Date
				2014/03/13



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VN	Use for 全沉式桌板	3/3
				Date
				2014/03/13

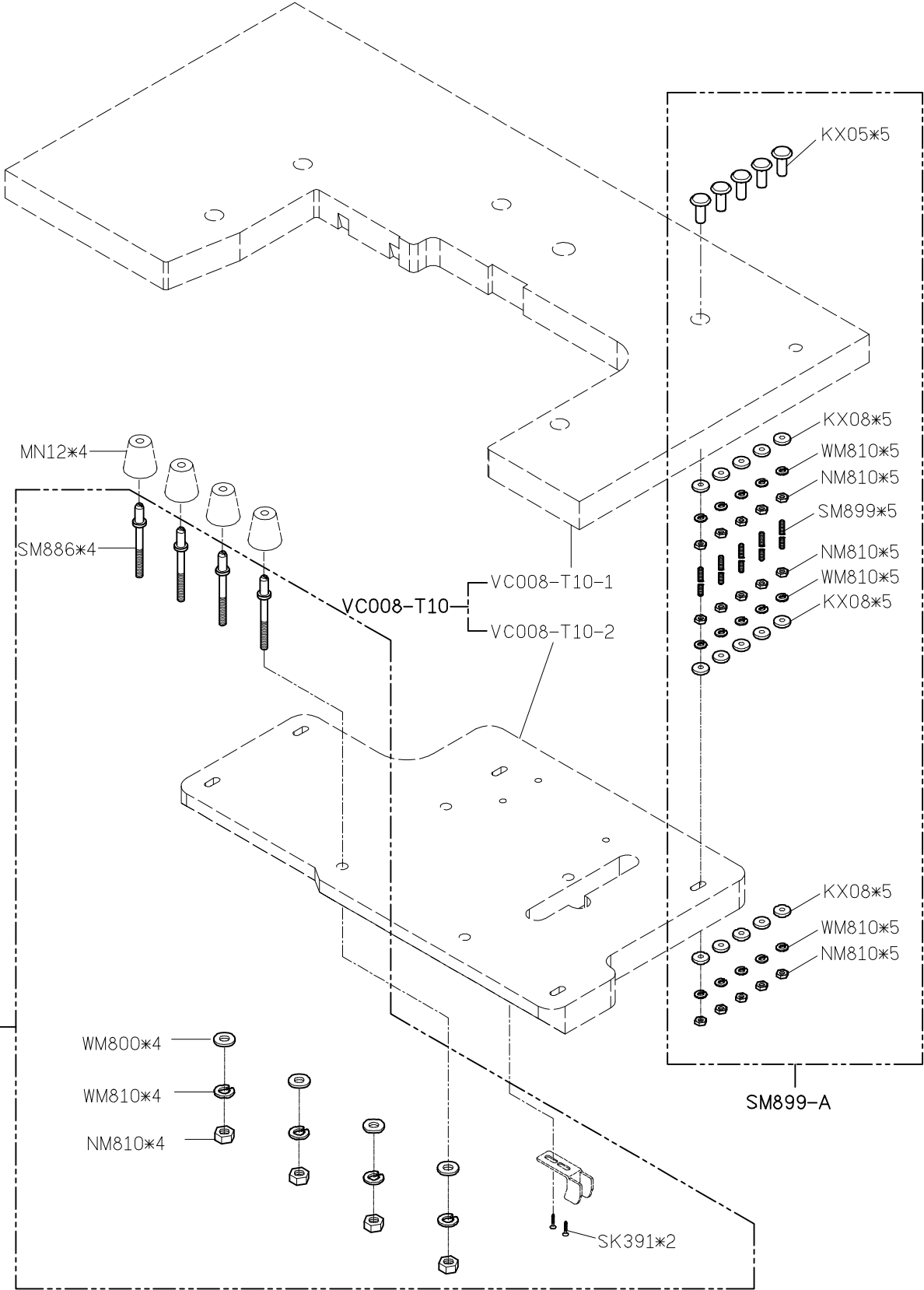
A

B

C

D

E



1

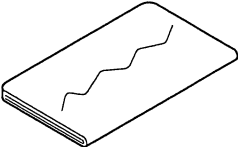
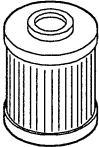
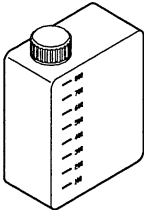
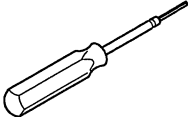
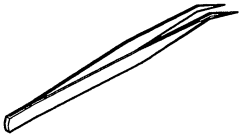
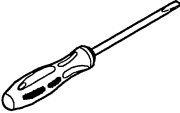
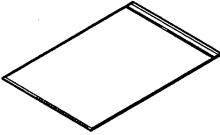
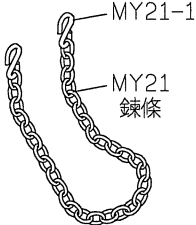
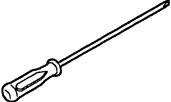
2

3

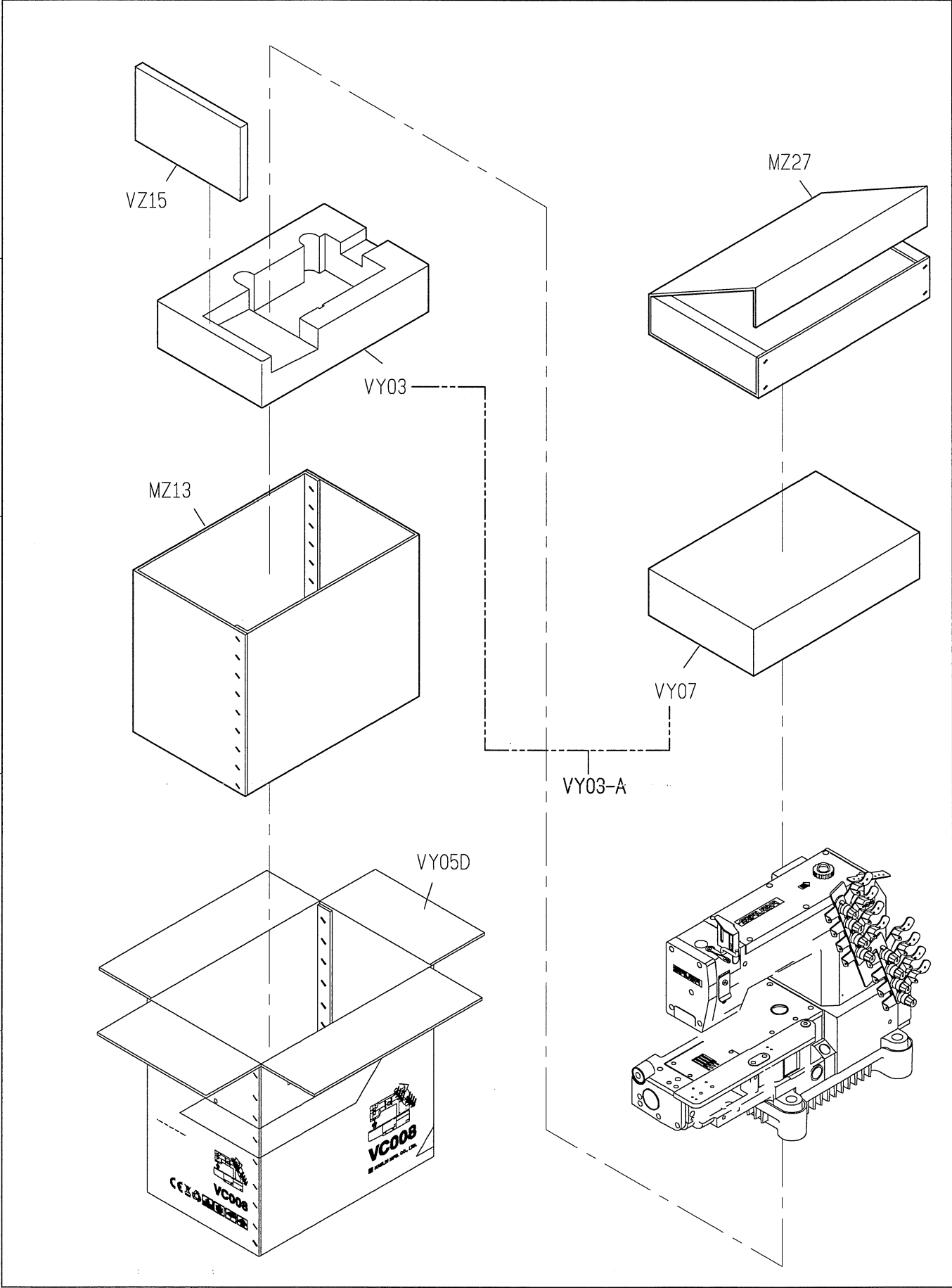
4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VY		1/2
				Date
				2018/07/31

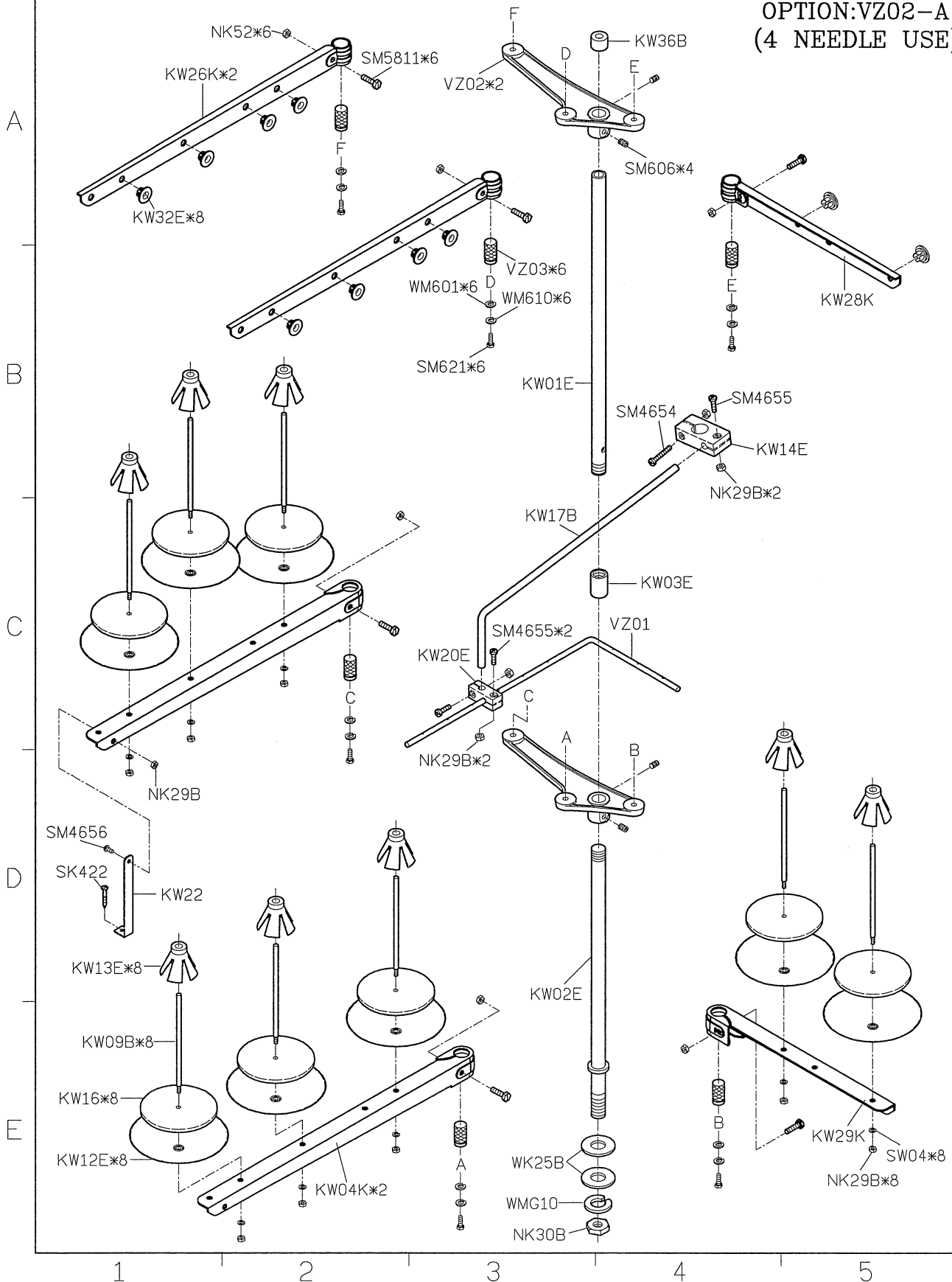
A	MY01 防塵罩	KT14-A 濾油器	KY02F-A 油 罐	KY03 油 壺	KY04 漏 斗
					
	KY14 內六角螺絲起子	KY18 鑷 子	KY22 一字起子 (23針用)	KY201JK 工具袋	KY21-E 鉤 子
B					 MY21-1 MY21 鍊條
	KZ03 乾燥劑	LY33 一字起子	針*4		
					
C					
D					
E					
	1	2	3	4	5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VY		2/2
				Date
				2018/07/31



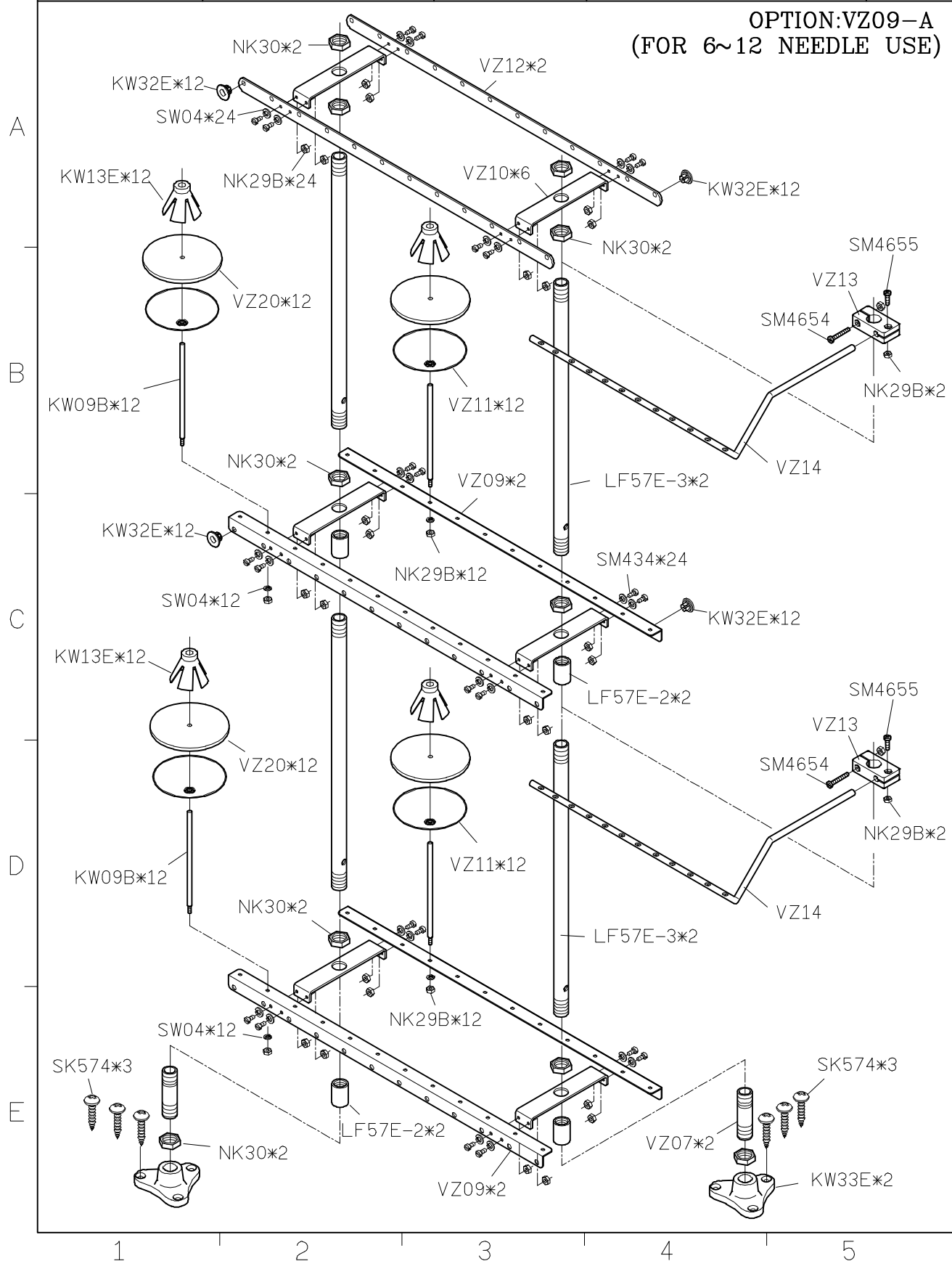
SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VZ		1/2
				Date
				2017/01/17

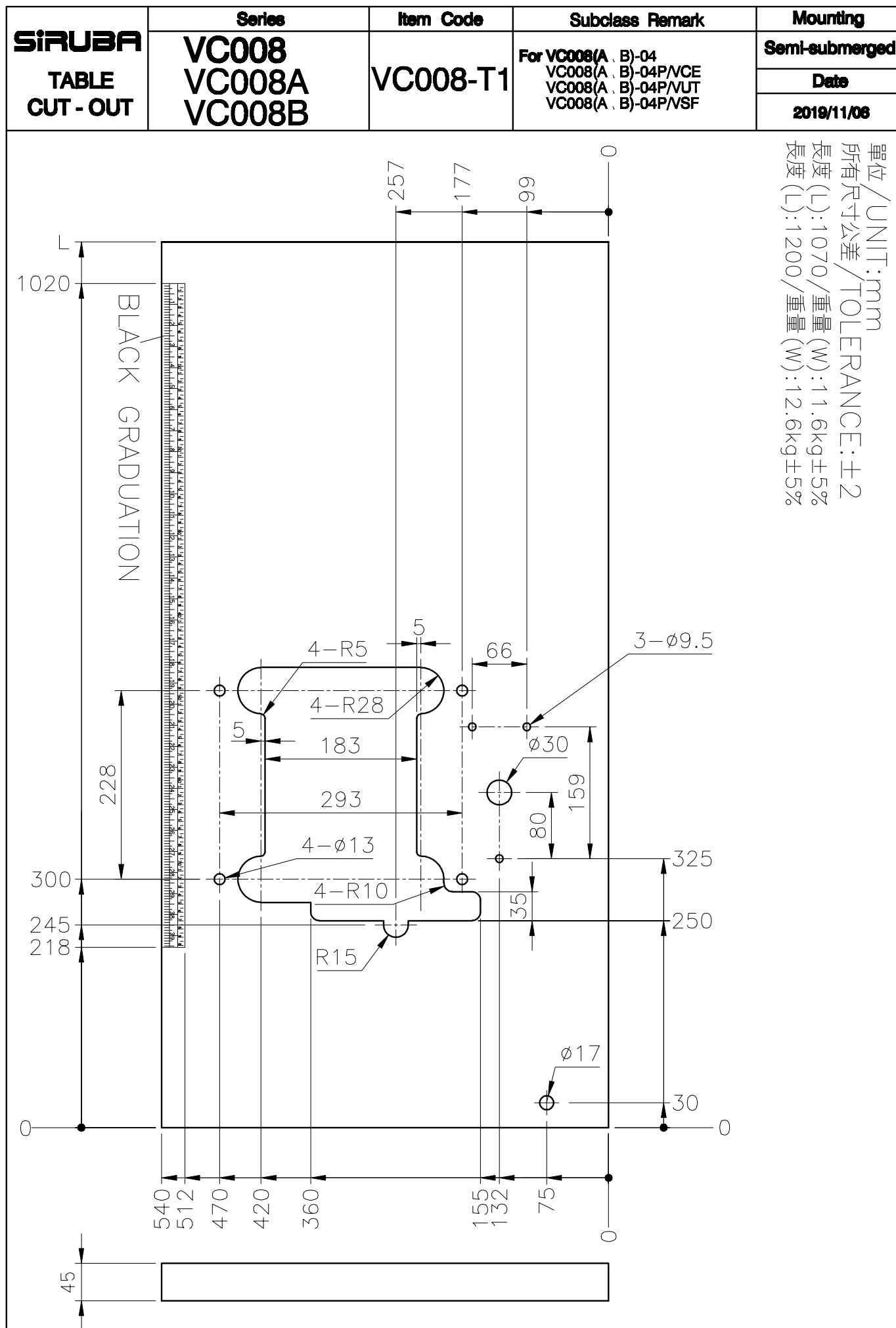
OPTION:VZ02-A
(4 NEEDLE USE)



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008	VZ		2/2
				Date
				2012/11/15

OPTION:VZ09-A
(FOR 6~12 NEEDLE USE)





[illegible]

SIRUBA

TABLE
CUT - OUT

Series

VC008

Item Code

VC008-T7

Subclass Remark

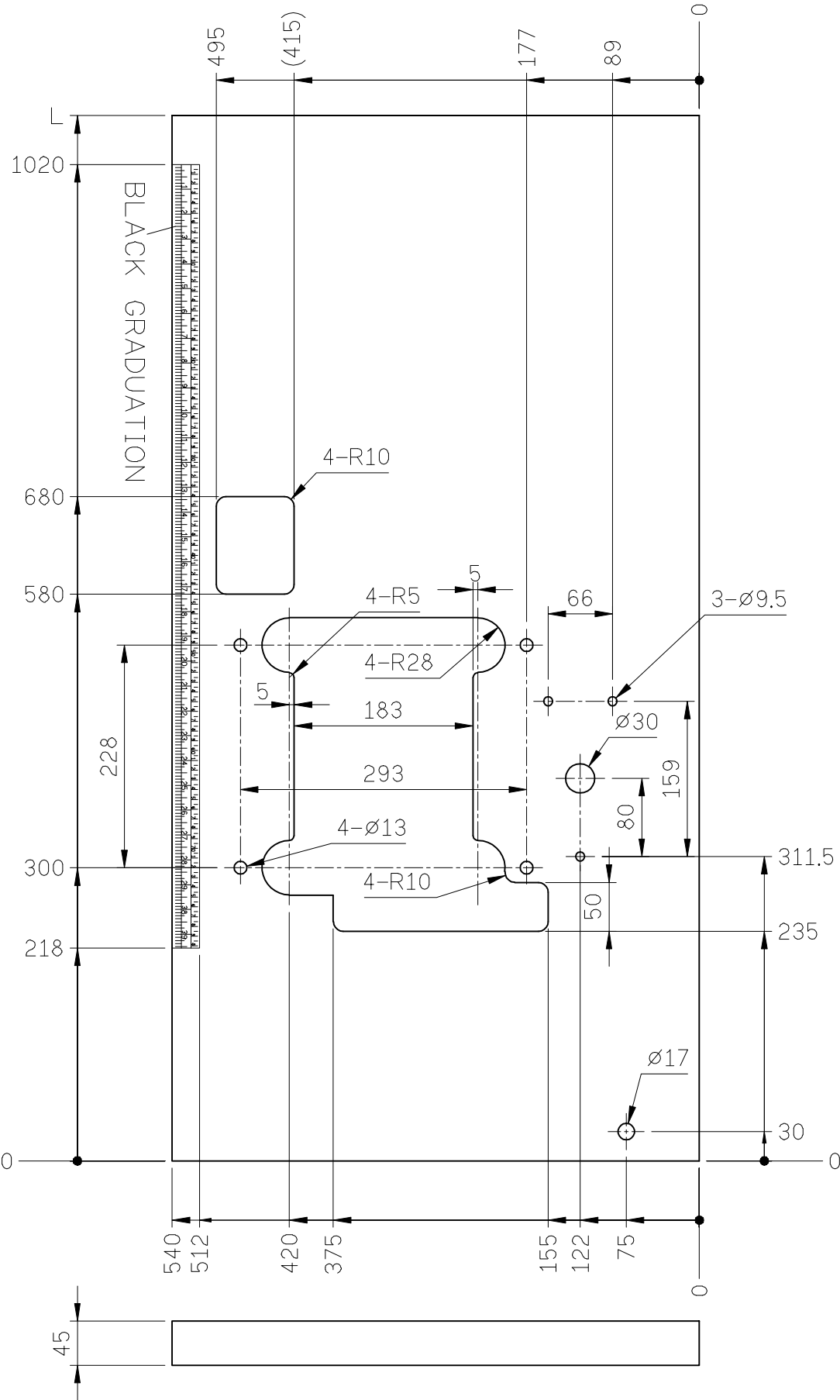
For VC008-02/VMR

Mounting

Semi-submerged

Date

2012/11/08



單位 / UNIT : mm
所有尺寸公差 / TOLERANCE : ±2
長度 (L) : 1070 / 重量 (W) : 11.6kg ±5%
長度 (L) : 1200 / 重量 (W) : 12.6kg ±5%

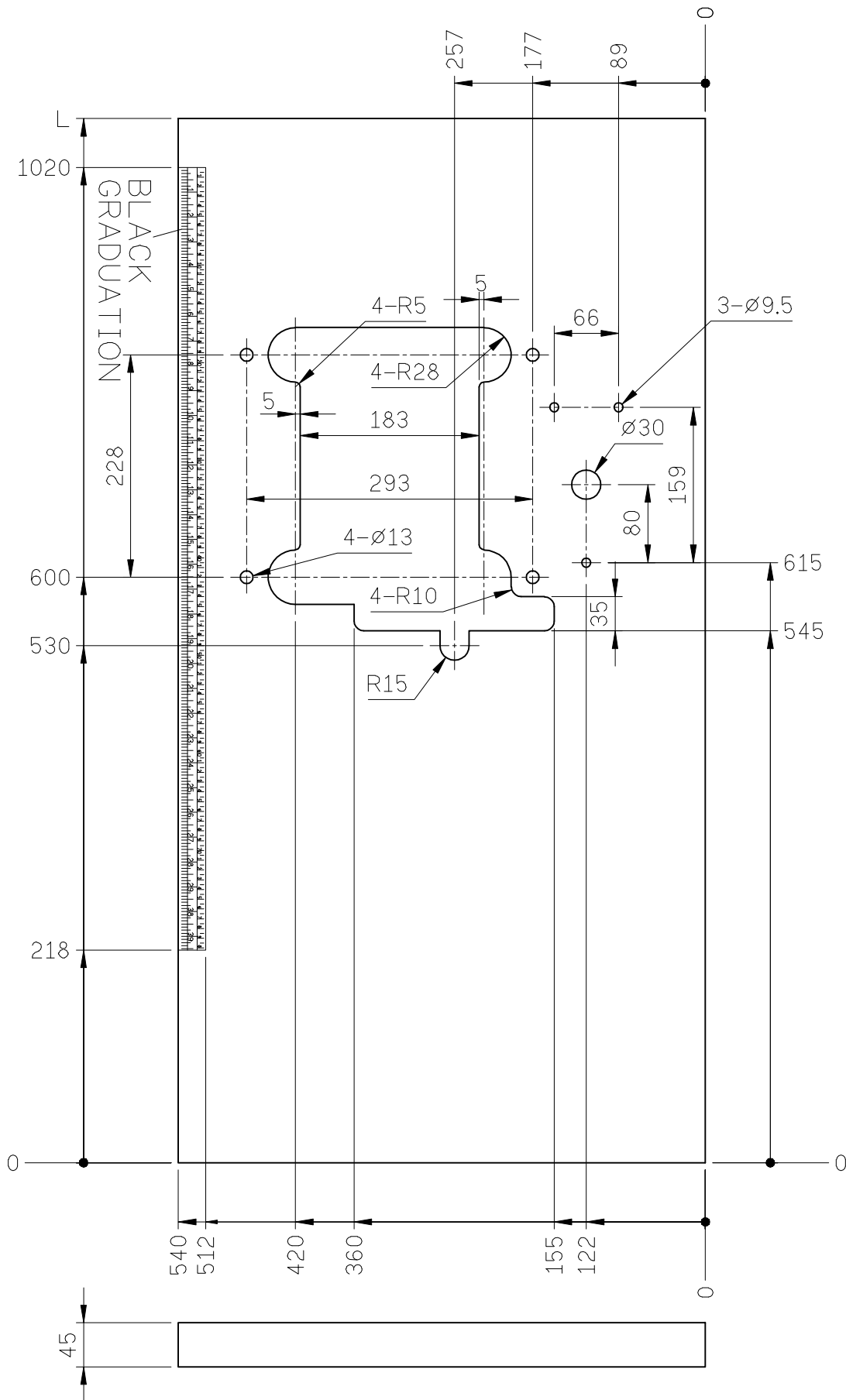
SIRUBA
TABLE
CUT - OUT

Series
VC008

Item Code
VC008-T8

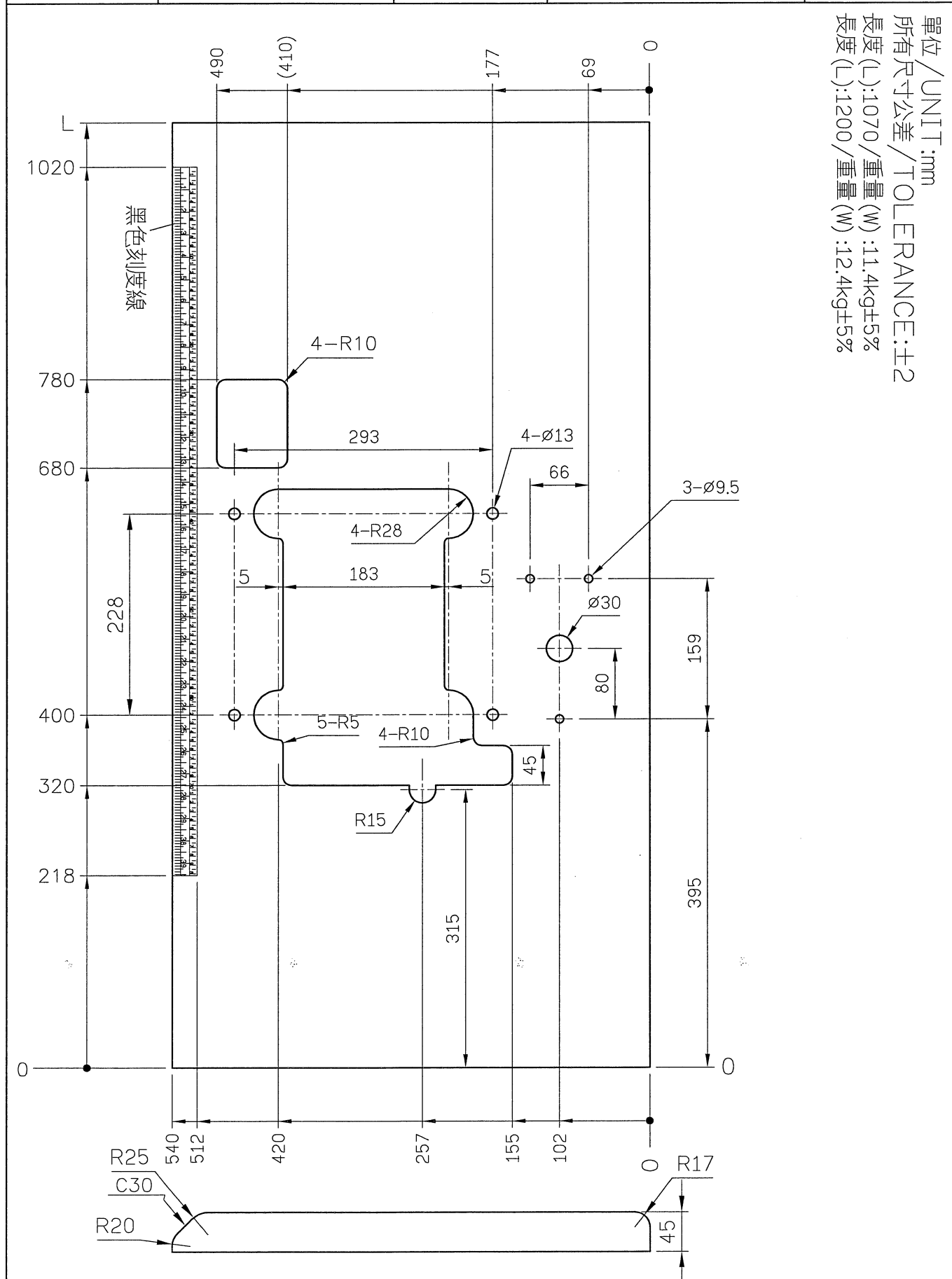
Subclass Remark
For VC008-12/VSM
VC008-12/VSQ

Mounting
Semi-submerged
Date
2012/11/08



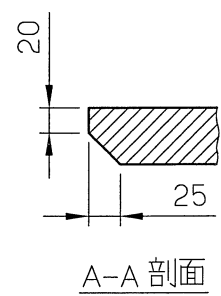
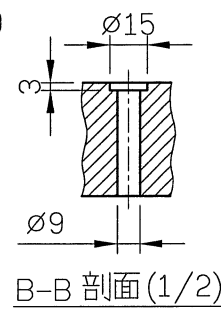
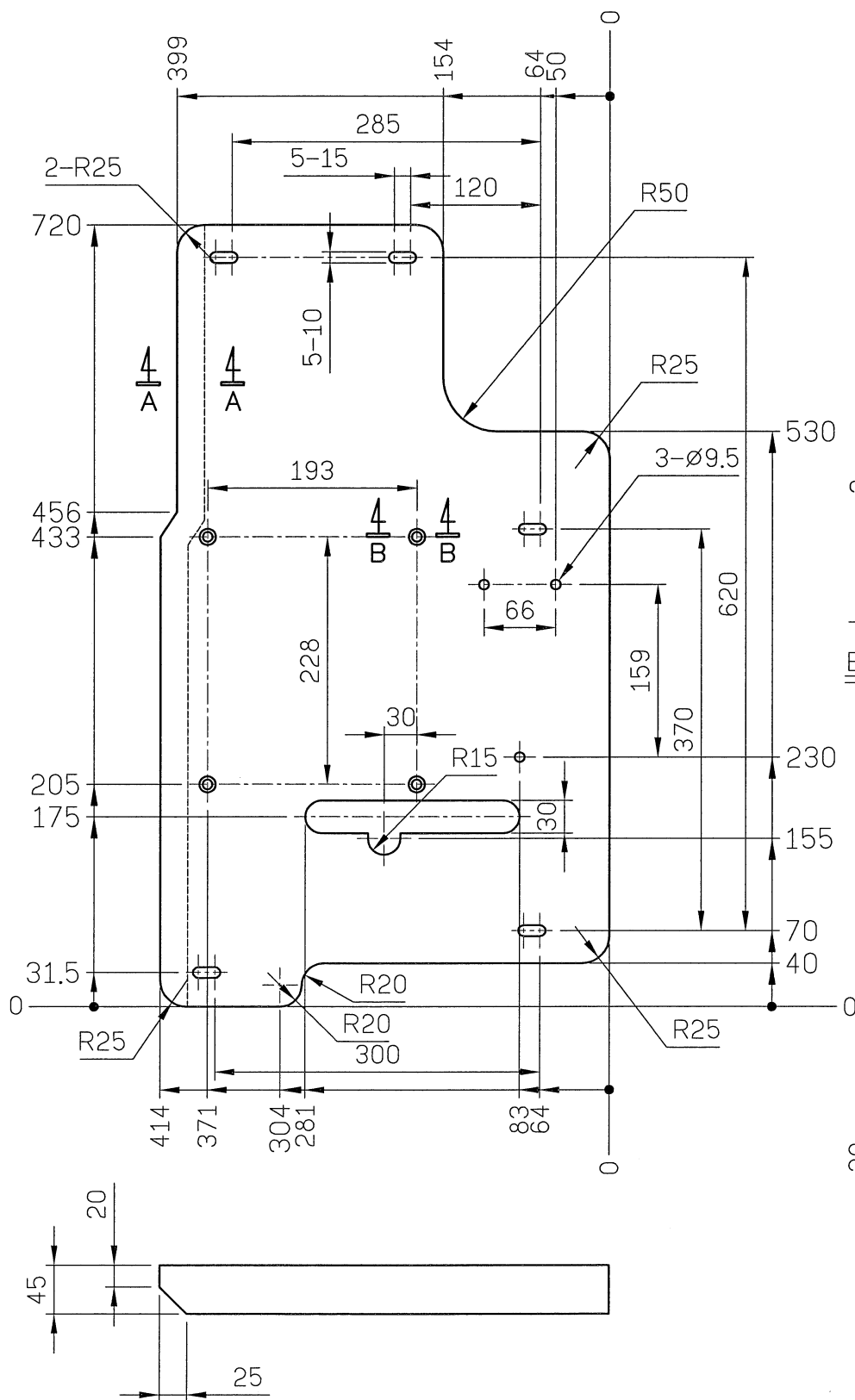
單位/UNIT:mm
所有尺寸公差/TOLERANCE:±2
長度(L):1070/重量(W):11.6kg±5%
長度(L):1200/重量(W):12.6kg±5%

SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	VC008	VC008-T9	For VC008-12/VSC	Semi-submerged
				Date
				2015/12/16



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	VC008	VC008-T10-2	For VC008-04、VC008-12	Fully-submerged
				Date
				2015/11/19

四針筒車全沉式桌板圖
VC008 SERIES TABLE CUT-OUT SUBMERGED
單位/UNIT:mm
所有尺寸公差/TOLERANCE:±2
重量(W):6.1kg±5%



SIRUBA

**TABLE
CUT - OUT**

Series

VC008

Item Code

VC008-T21

Subclass Remark

For VC008:P/PQS/PTV

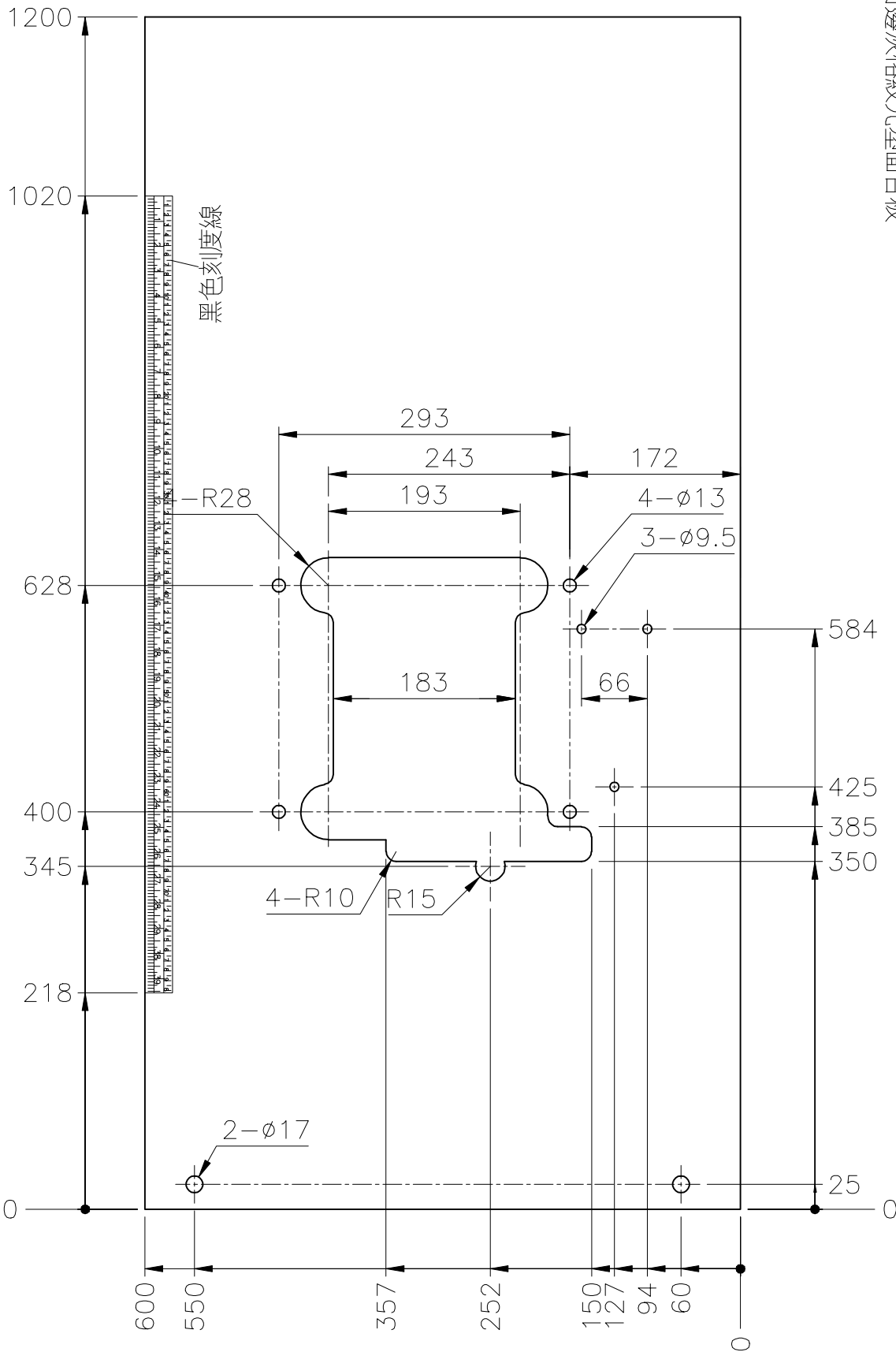
Mounting

Semi-submerged

Date

2012/12/08

二十五針(以上)簡單—ODM桌板圖
單位/UNIT:mm
所有尺寸公差/DIFFERENCE:±2
VC008-T21長度(L):1200/ 重量:22.5kg±5% 板厚:45mm
全封邊灰格紋光塑面台板



SiRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	VC008	VC008-T23	For VC008:/PSM/PQSM/PQ2R	Semi-submerged
				Date
				2012/12/08

二十五針(以上)簡單一ODM桌板圖
單位/UNIT:mm
所有尺寸公差/DIFFERENCE:±2
VC008-T23長度(L):1200/重量:22.5kg±5% 板厚:45mm
全封邊灰格紋光塑面台板

