

MODEL : UT-37

List No : 1603-02

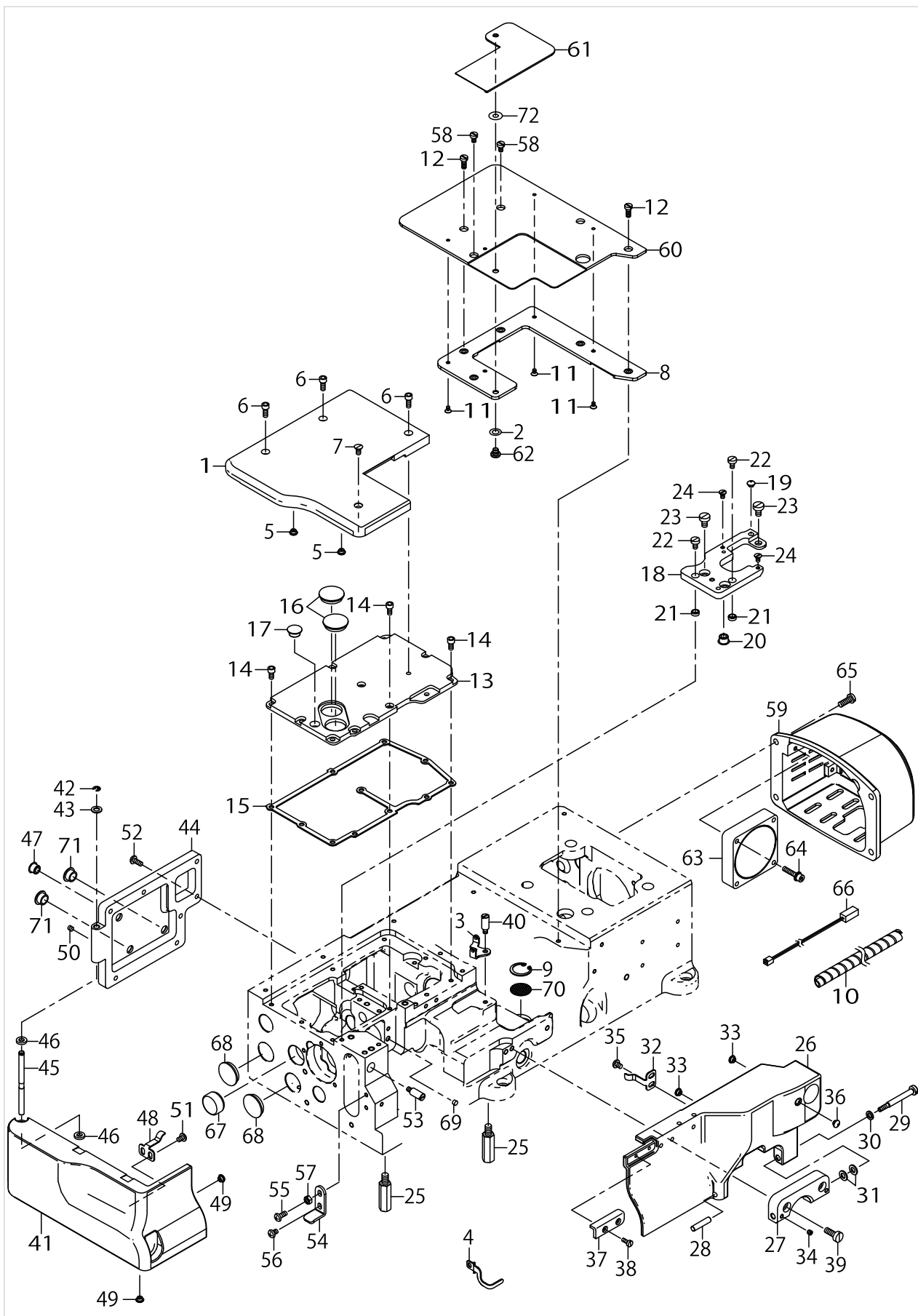
PARTS LIST

Published:12/09/2019

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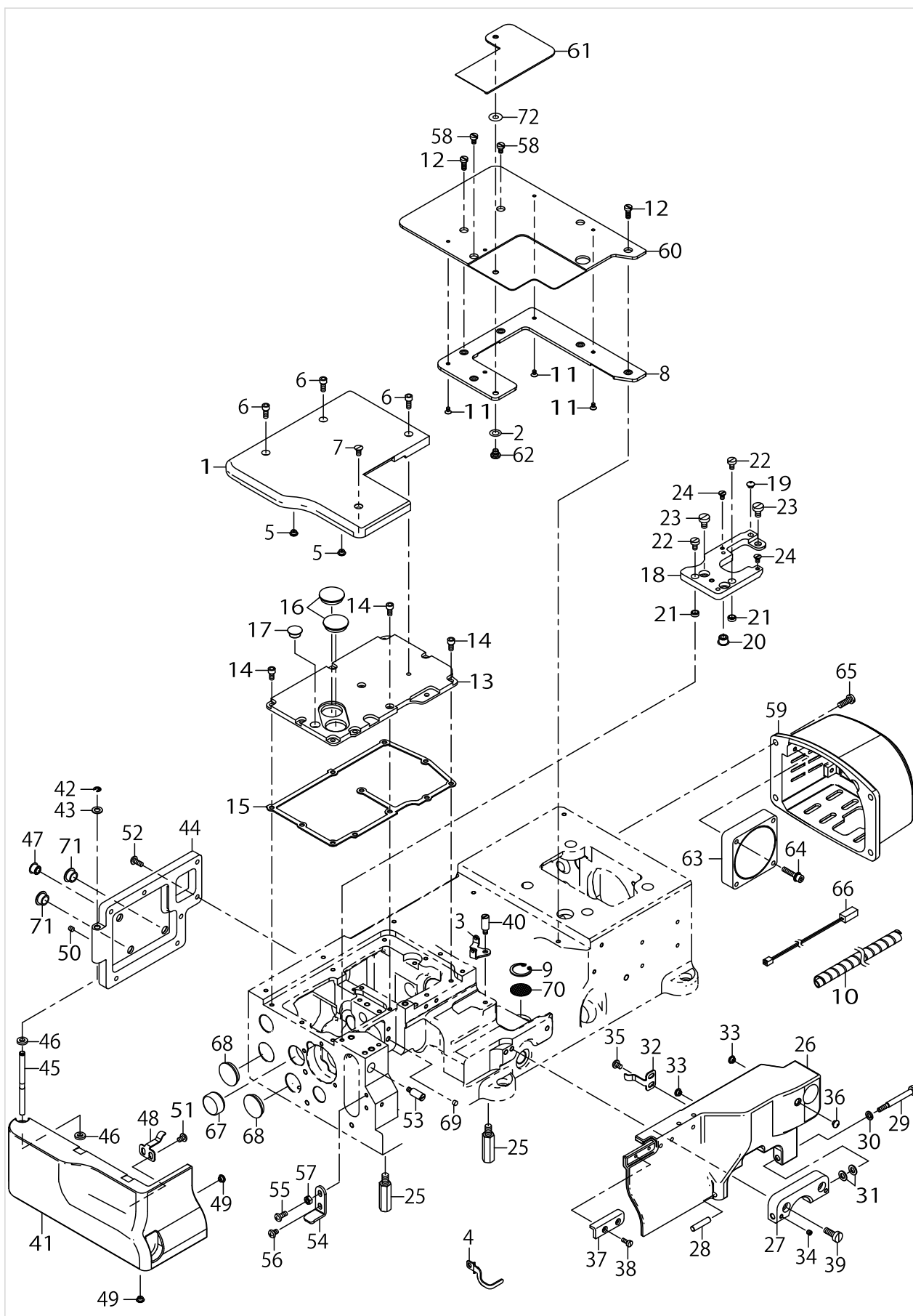
MISCELLANEOUS COVER COMPONENTS



MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001420	CLOTH_PLATE_LEFT				1
2	WZ0641510KP	WAVED WASHER 6.4X11X0.3				1
3	70001823	THREAD_GUIDE_UT				1
4	70001484	FINGER_GUARD				1
5	13302302	RUBBER BUMPER				2
6	SM6041002TP	SCREW M4X0.7 L=10				3
7	SM1040800SP	SCREW				1
8	70001825	CLOTH_PLATE_RIGHT_BOTTOM				1
9	RC1900002KP	C-RING				1
10	HX00314000D	SPIRAL TUBE				0.7
11	SM1030501SN	SCREW				4
12	SM6041000SP	SCREW M4 L=10				2
13	70001415	BED_TOP_COVER				1
14	SM6040800SP	SCREW				11
15	70001423	GASKET_B				1
16	TA2050416R0	RUBBER PLUG				2
17	TA1050504R0	RUBBER PLUG				1
18	70001424	THROAT_PLATE_SUPPORT				1
19	13302302	RUBBER BUMPER				1
20	TA0850604R0	RUBBER PLUG				1
21	40082196	ADJUSTING_COLLAR				2
22	SM6040750TP	SCREW M4 L=7				2
23	SM6050800SP	SCREW M5 L=8				3
24	13302203	SCREW				2
25	13301809	SUPPORT STUD				4
26	70001426	SWING_DOWN_COVER				1
27	70001431	HINGE				1
28	13409800	DIFF_LINK_PIN				1
29	70001414	SCREW				1
30	WS0510002KP	SPRING WASHER 5.1X9.2X1.3				1
31	WP0531000SC	WASHER 5.3X10X1				2
32	13304308	LATCH SPRING				1
33	13302302	RUBBER BUMPER				2
34	SM8040412TP	SET SCREW M4 L=4				2
35	SM4040655SP	SCREW M4 L=6				2
36	13302302	RUBBER BUMPER				1
37	40099371	BRACKET				1
38	SM6030800SP	SCREW M3X0.5 L=8				2
39	SM6051400SP	SCREW				2
40	13302104	PIN				1
41	70001418	SIDE_COVER				1
42	RE0300000K0	E-RING 3				1
43	WP0550800SP	WASHER 5.5X10X0.8				1
44	70001659	FEED_CHAMBER_COVER				1
45	13305107	PIN_FOR_SIDE_COVER				1
46	13302708	RUBBER_WASHER				2
47	TA0850604R0	RUBBER PLUG				1

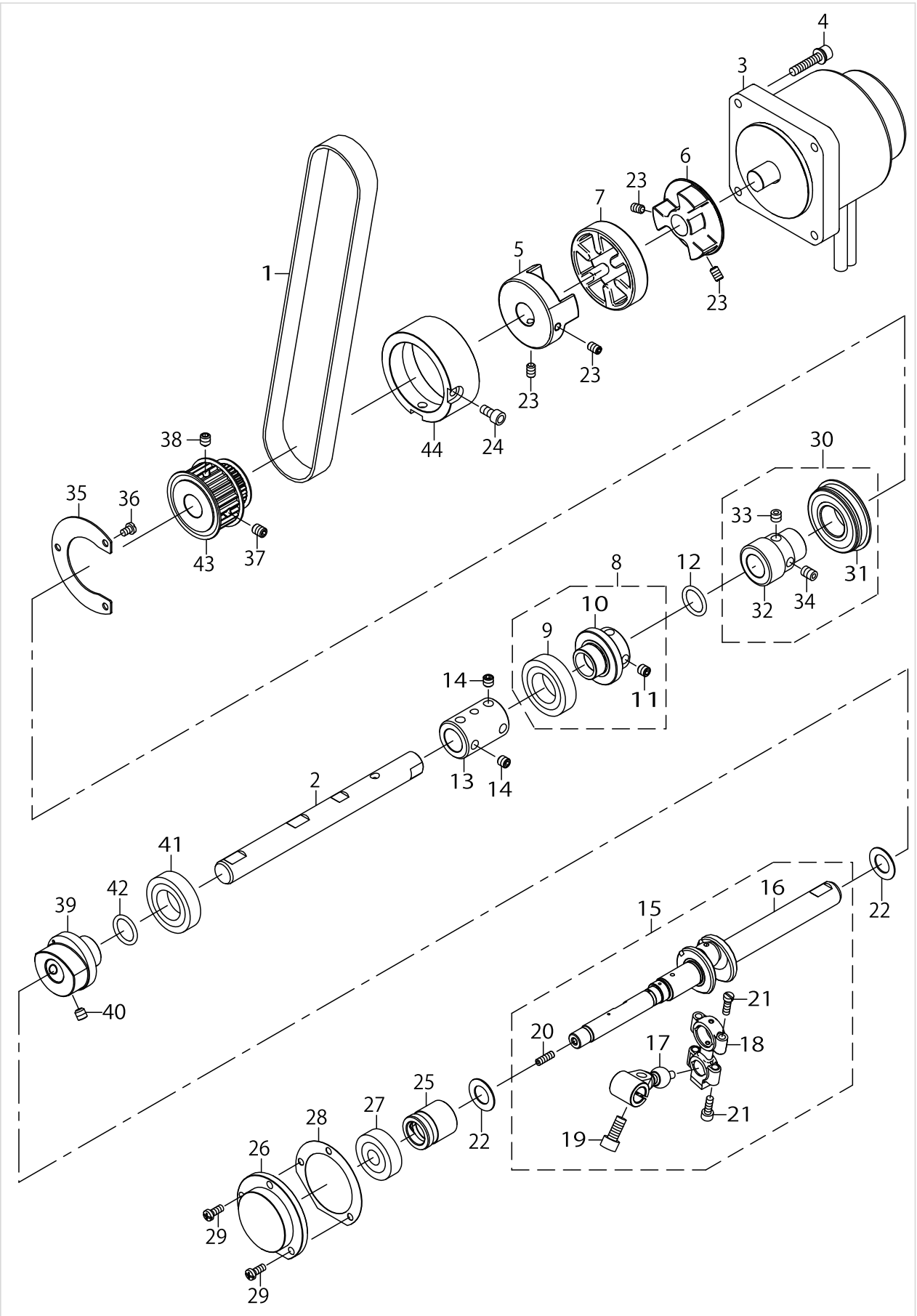
MISCELLANEOUS COVER COMPONENTS



MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	13304308	LATCH SPRING				1
49	13302302	RUBBER BUMPER				2
50	SM8040412TP	SET SCREW M4 L=4				1
51	SM4040555SP	SCREW				2
52	SM4041055SP	SCREW				7
53	13302104	PIN				1
54	13304209	SUPPORT BRACKET				1
55	SM4041055SP	SCREW				1
56	SM4040655SP	SCREW M4 L=6				1
57	NM6040000SN	NUT M4				1
58	SM6040600SP	SCREW M4 L=6				3
59	70001413	MOTOR_COVER				1
60	70001818	CLOTH_PLATE_RIGHT_UPPER				1
61	70001826	SLIDE_COVER				1
62	SD0640216TP	SHOULDER SCREW				1
63	40119461	HEAD FAN MOTOR A ASSY				1
64	SL6042092TN	SCREW M4 L=20				2
65	SM4051455SP	SCREW M5 L=14				4
66	70001457	FAN_CORD_ASSY				1
67	TA2101002R0	RUBBER PLUG				1
68	TA2050416R0	RUBBER PLUG				2
69	TA0400301M0	PLUG D=4X4.5 L=3				1
70	13426903	MESH PLATE				1
71	TA1050504R0	RUBBER PLUG				2
72	70001428	WASHER				1

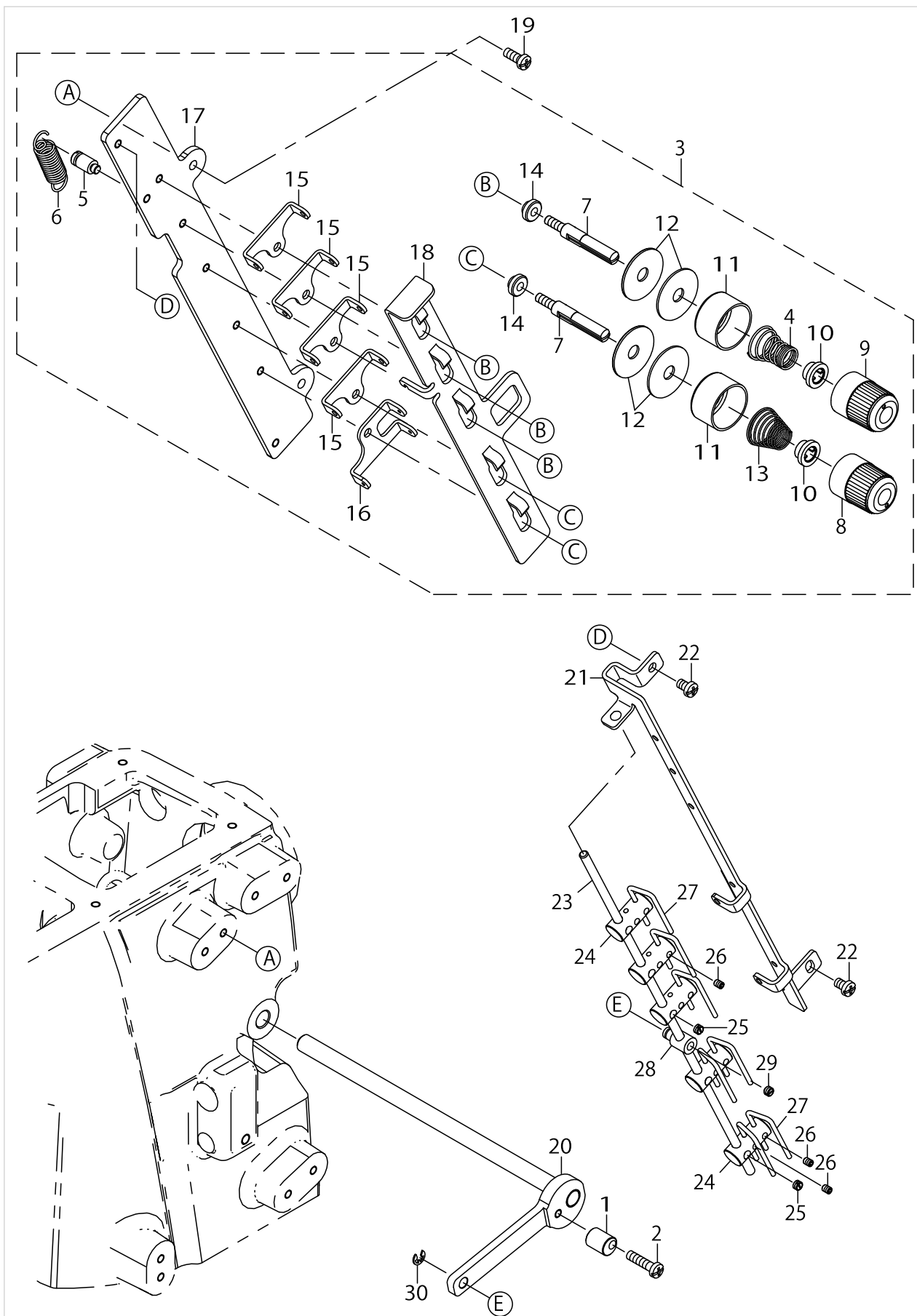
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13308804	TIMING_BELT				1
2	70001455	LOWER_MAINSHAFT_RIGHT_DD				1
3	40118009	SERVO MOTOR				1
4	SL6052592TN	BOLT				4
5	40112105	HUB_L				1
6	40112106	HUB_R				1
7	40112107	SPIDER				1
8	13308457	BEARING_ASSY_C				1
9	SB120001500	BEARING		*		1
10	40018922	COUPLING_C		*		1
11	SM8060612TP	SCREW M6 L=6		*		2
12	RO148240200	RUBBER RING				1
13	13307509	JOINT				1
14	SM8060612TP	SCREW M6 L=6				4
15	70004630	LMS_LEFT_ASSY				1
16	70004631	LOWER_MAINSHAFT_LEFT		*		1
17	70004633	LOOPER_DRIVE		*		1
18	70004632	LOOPER_ROD_DRIVE		*		1
19	SM6061402TP	SCREW M6 L=14		*		1
20	SM8040412TP	SET SCREW M4 L=4		*		1
21	13324108	SCREW		*		4
22	40017824	LOOPER LOD STOPPER				2
23	SM8050412TP	SCREW M5 L=4				4
24	SM6051002TP	SCREW M5X0.8 L=10				2
25	70001447	BUSHING_LMS_MIDDLE				1
26	70001448	BUSHING_LMS_LEFT				1
27	SB110002300	BEARING				1
28	13308705	GASKET FOR BUSHING LEFT				1
29	SM4041055SP	SCREW				3
30	70003278	LMS_WORM_ASSY				1
31	70001458	BEARING		*		1
32	13308507	COUPLING D		*		1
33	SM8060842TP	SCREW M6 L=8		*		1
34	SM8060552TP	SCREW M6 L=5		*		1
35	70001451	THRUST_PLATE				1
36	SM4040655SP	SCREW M4 L=6				3
37	SM8060812TP	SCREW M6 L=8				1
38	SM8060842TP	SCREW M6 L=8				1
39	70001453	BEARING HOLDER				1
40	SM8060612TP	SCREW M6 L=6				2
41	SB120001500	BEARING				1
42	RO148240200	RUBBER RING				1
43	70004184	LMS_SPROCKET				1
44	70003317	FLY_WHEEL_FOR_DD				1

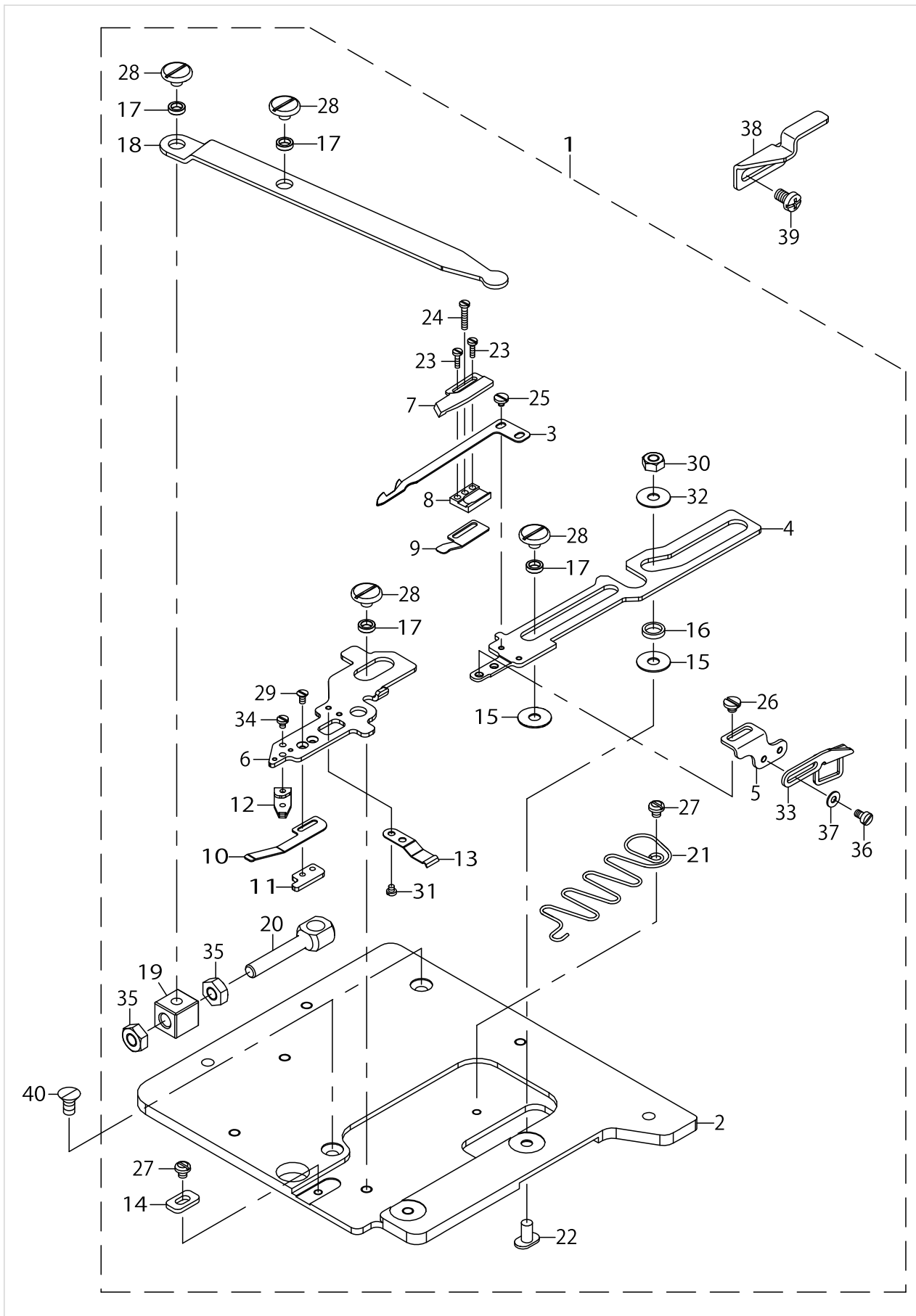
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40065785	TENS_RELEASE_ADJ_ECC				1
2	SM4041655SP	SCREW M4 L=16				1
3	70001612	THREAD_TENSION_ASSY				1
4	13140504	TENSION SPRING		*		3
5	13340302	SHOULDER SCREW		*		1
6	26019000	THREAD TENSION SPRING		*		1
7	70001620	TENSION_POST		*		5
8	40042363	KNOB		*		2
9	40042364	KNOB GREEN		*		3
10	40042365	SPRING BUSHING		*		5
11	40042366	THREAD TENSION DISK PRESSER		*		5
12	40101602	THREAD_TENSION_DISC		*		10
13	40102003	SPRING		*		2
14	70001617	SPACER		*		5
15	70001615	TENSION_DISC_EYELET_A		*		4
16	70001616	TENSION_DISC_EYELET_B		*		1
17	70001613	TENSION_POST_SUPPORT		*		1
18	70001614	TENSION_DISC_SEPARATOR		*		1
19	SM4041055SP	SCREW				2
20	70001618	PULL_OFF_LEVER_ASSY				1
21	70001621	THREAD_GUIDE				1
22	SM4040655SP	SCREW M4 L=6				2
23	13456108	PULL_OFF_BAR				1
24	13456207	THD_P_O_HOOK_GUIDE				5
25	SM8040360TP	SCREW				5
26	SM8030412TP	SCREW				7
27	13456603	THD_PULL_OFF_HOOK				7
28	13456405	THD_PULL_OFF_BAR HOLDER				1
29	SM8040360TP	SCREW				1
30	RE0300000K0	E-RING 3				1

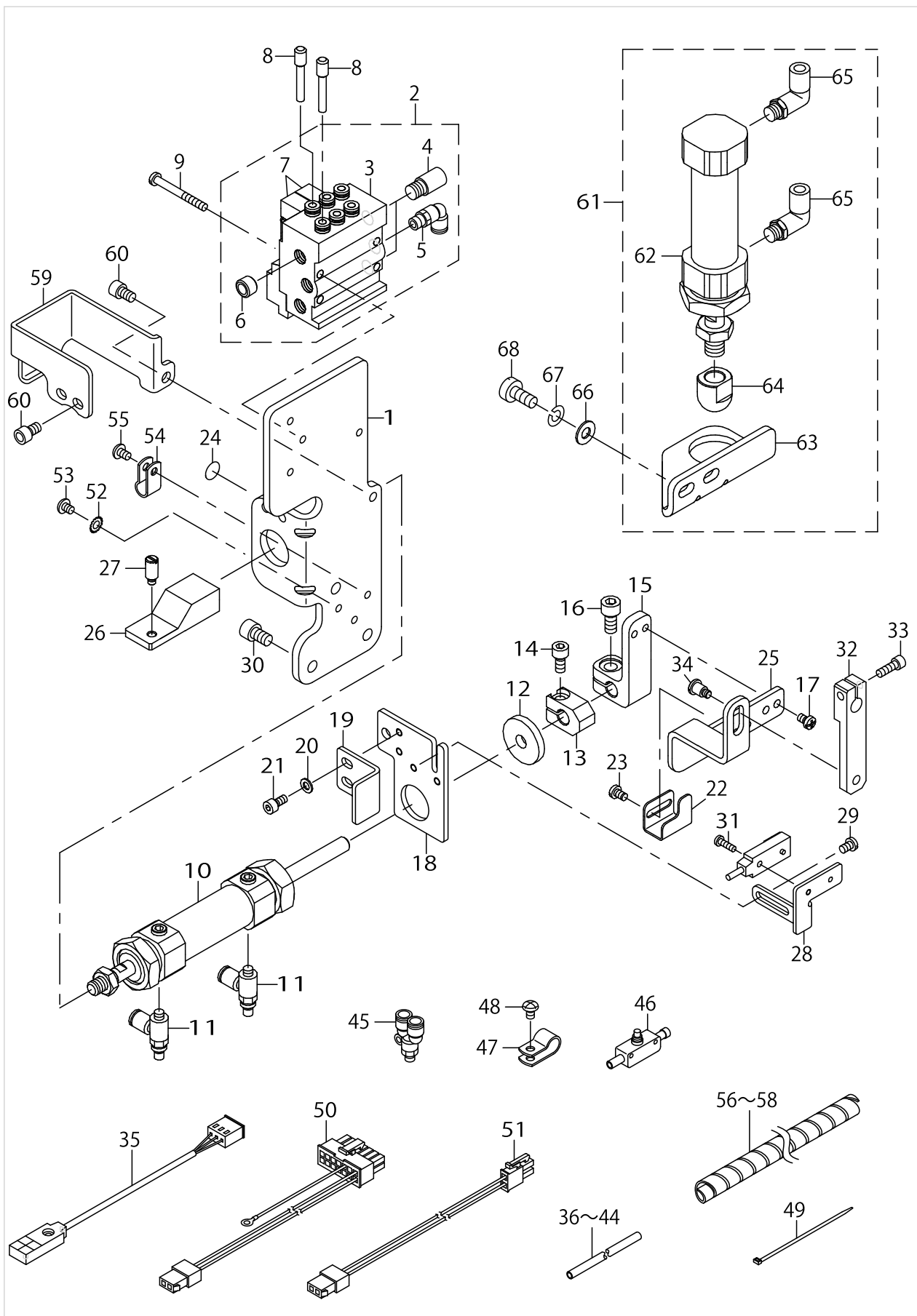
LOOPER THREAD TRIMMER COMPONENTS



LOOPER THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001815	UNDER_TRIMMER_ASSY				1
2	70001817	CLOTH_PLATE_RIGHT_UT		*		1
3	40086274	LOWER_KNIFE		*		1
4	70001821	LOWER_KNIFE HOLDER		*		1
5	70001824	TAKE_UP_UT_BRACKET		*		1
6	70001820	KNIFE_GUIDE HOLDER		*		1
7	40086277	UPPER_KNIFE		*		1
8	40086278	LOWER_KNIFE_GUIDE		*		1
9	40086279	KNIFE_SPRING		*		1
10	40086280	THREAD_CLAMP		*		1
11	40086282	PLATE		*		1
12	40086308	TENSION_LEVER		*		1
13	13441902	LEAF_SPRING-2		*		1
14	40086290	STOPPER		*		1
15	WP0420516KH	THRUST WASHER 4.2		*		2
16	40086292	COLLAR_D8		*		1
17	40086293	COLLAR_D6		*		4
18	70001816	LEVER		*		1
19	40086295	CONNECTING_BLOCK_A		*		1
20	40086296	CONNECTING_BLOCK_B		*		1
21	13440409	SPRING_FOR_UT		*		1
22	40070110	SCREW		*		1
23	40086298	SCREW_M1.6L6		*		2
24	40086299	SCREW_M2L10		*		1
25	40086300	SCREW_M2L2.3		*		2
26	SM6030350SN	SCREW M3 L=2.5		*		2
27	40086302	SCREW_M3L3		*		2
28	40086303	SCREW_M4X0.5L4		*		4
29	SM1020450TP	SCREW M2 L=4		*		2
30	NM6040001SP	NUT M4X0.7		*		1
31	SM6020250TP	SCREW.		*		2
32	WP0431005SP	PLAIN WASHER 4.3X12X1		*		1
33	70001822	THREAD_TAKE_UP_UT		*		1
34	SM6020350SP	SCREW M2 L=2.5		*		1
35	NM6050001SP	NUT M5		*		2
36	SM6850400SP	SCREW M2.5 L=4		*		2
37	WP0250516SD	WASHER 2.5X6X0.5		*		2
38	70001827	UT_GUIDE				1
39	SM4040655SP	SCREW M4 L=6				2
40	SM1040800SP	SCREW				2

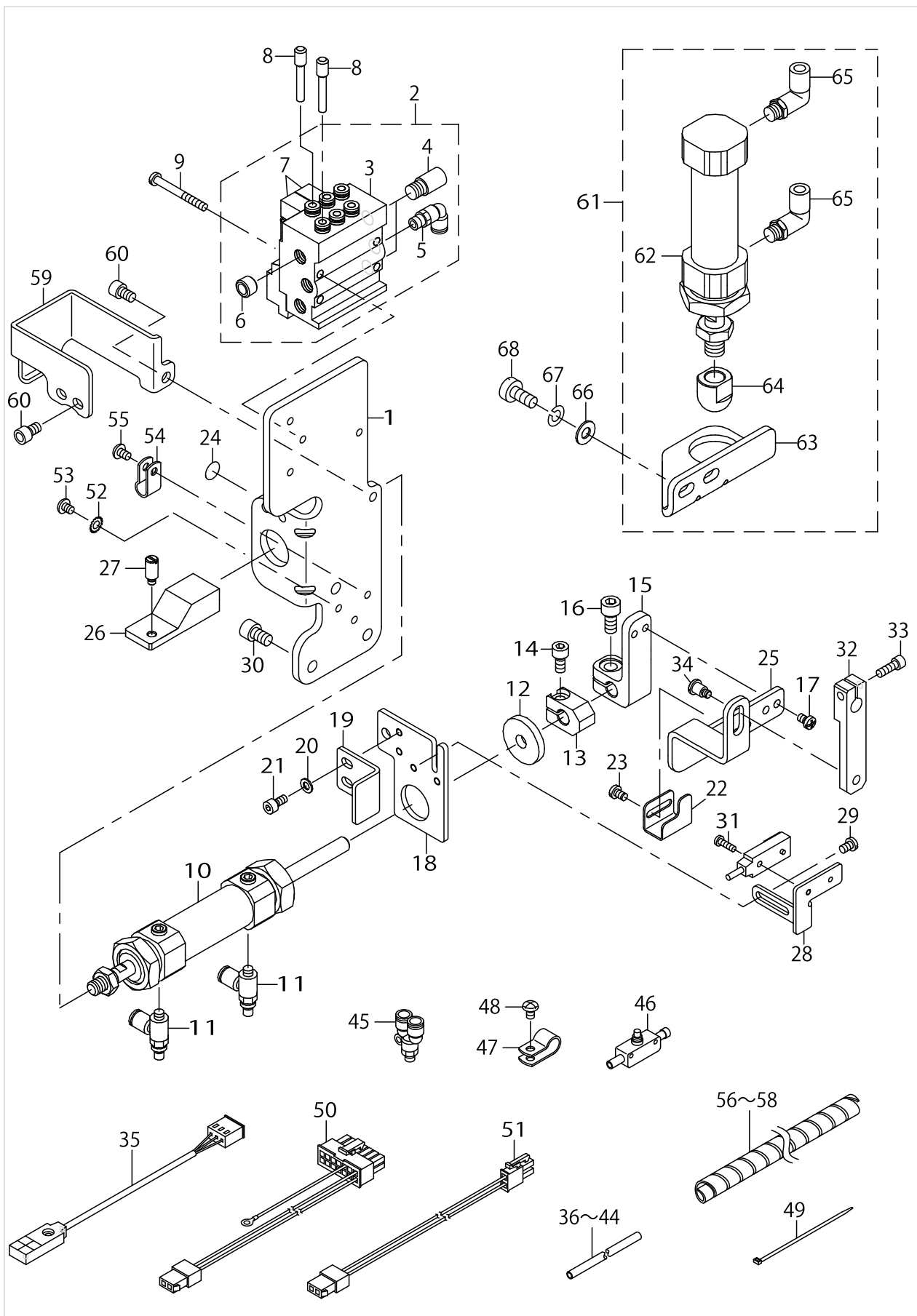
PNEUMATIC DRIVE & PRESSER FEED LIFTER COMPONENTS



PNEUMATIC DRIVE & PRESSER FEED LIFTER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13442504	AIR_CYLINDER_BRACKET				1
2	40072396	MANIFOLD_VALVE_ASSY				1
3	PV035161000	MANIFOLD		*		1
4	PX055104000	SILENCER (PT1/8)		*		2
5	PJ304065101	ELBOW UNION 6XPT1/8		*		1
6	PJ025100002	PLUG R1/8		*		3
7	PJ025100002	PLUG R1/8		*		2
8	PX500014000	PLUG				2
9	SM4043555SP	SCREW				2
10	PA2001802A0	AIR CYLINDER				1
11	PC010508000	SPEED CONTROLLER				2
12	13443601	WASHER				1
13	13442900	COLLAR				1
14	SM6051002TP	SCREW M5X0.8 L=10				1
15	13443007	PLATE HOLDER				1
16	SM6061202TP	SCREW M6 L=12				1
17	SM4040655SP	SCREW M4 L=6				2
18	70001776	SENSOR HOLDER				1
19	70001778	SUPPORT_PLATE_UT				1
20	WP0430800SC	WASHER M4				2
21	SM6040802TP	SCREW M4X0.7 L=8				2
22	13443205	SWITCH_PLATE				1
23	SM4040655SP	SCREW M4 L=6				2
24	22901805	GROUND MARK				1
25	40019322	TENS_RELEASE_PLATE_UT				1
26	13442603	PLUNGER				1
27	13442702	PIN				1
28	70001777	SENSOR HOLDER				1
29	SM4040655SP	SCREW M4 L=6				2
30	SM6061002TP	SCREW M6 L=10				3
31	SM4031001SN	SCREW				1
32	70001479	TENSION_RELEASE_LEVER				1
33	SM6041202TP	SCREW M4X0.7 L=12				1
34	SD0700706TP	SHOULDER SCREW				1
35	40021746	UNDER_TRIMMER_SENSOR_CABLE_ASM				1
36	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.27
37	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.32
38	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.08
39	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.08
40	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.42
41	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.23
42	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.63
43	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.3
44	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.22
45	PJ308040006	UNION				2
46	PC012401000	SPEED CONTROLLER				1
47	HX00150000C	CABLE CLAMP				2

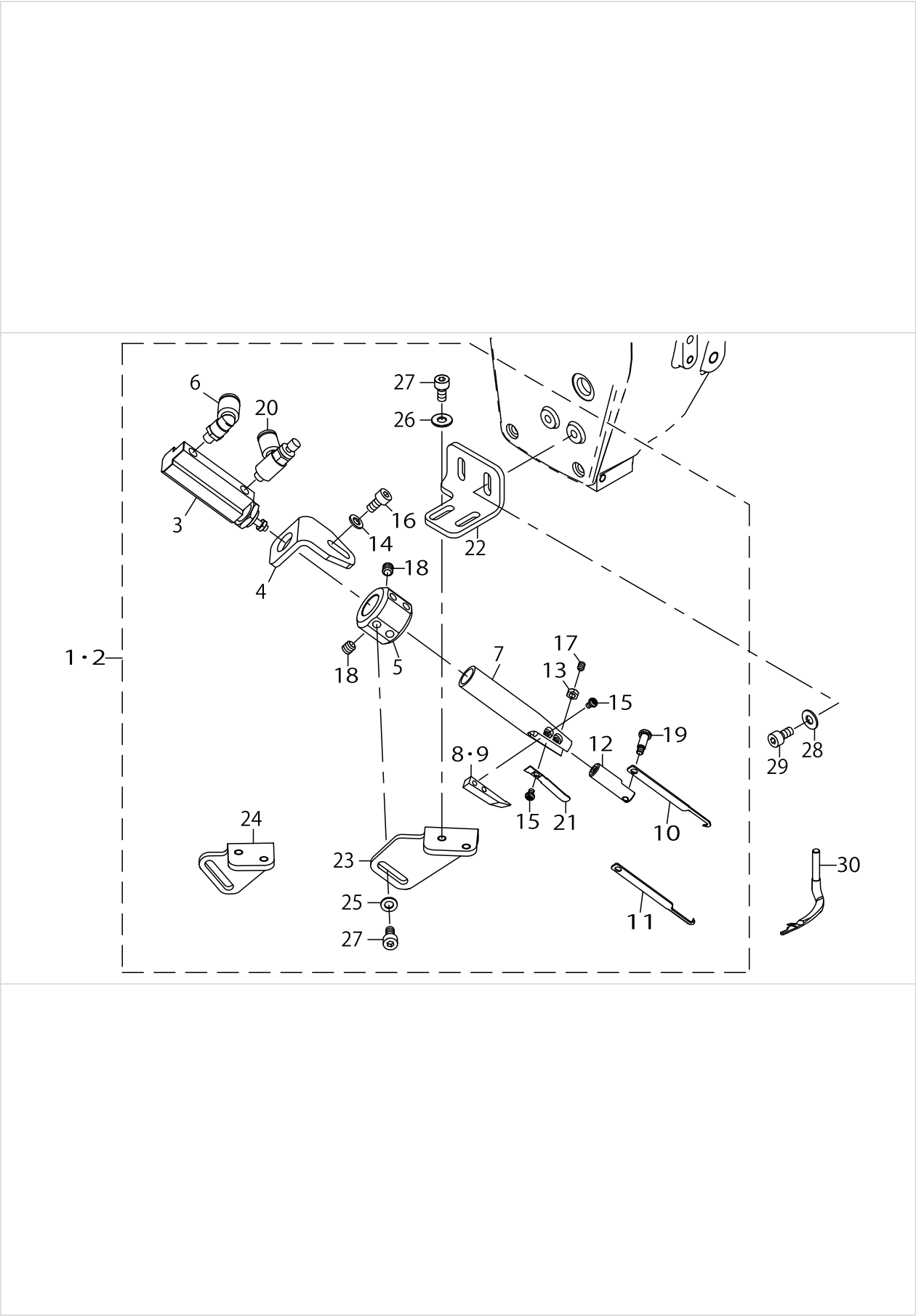
PNEUMATIC DRIVE & PRESSER FEED LIFTER COMPONENTS



PNEUMATIC DRIVE & PRESSER FEED LIFTER COMPONENTS

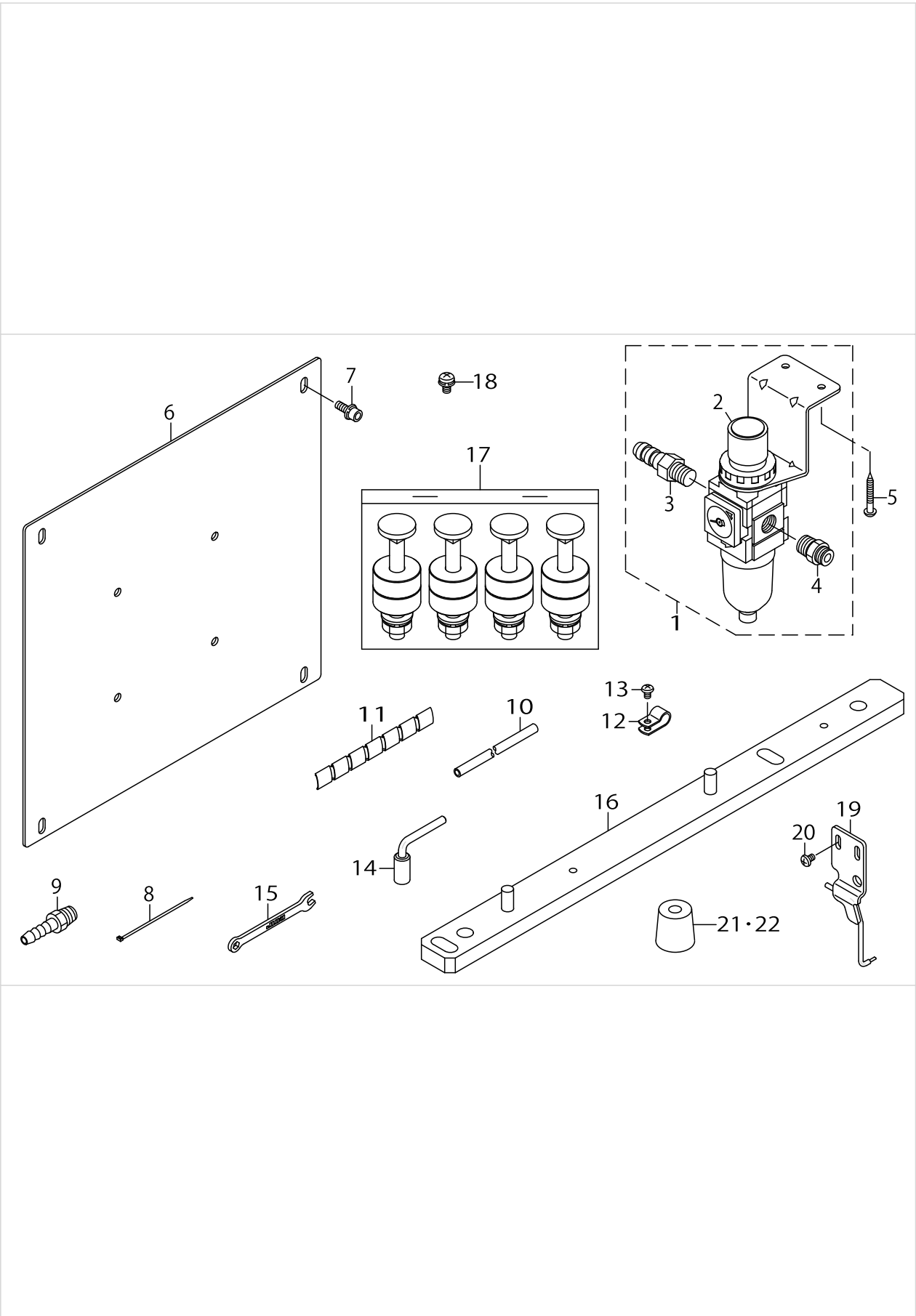
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM4040655SP	SCREW M4 L=6				2
49	EA9500B0100	CABLE BAND				3
50	40027211	UNDER_TRIMMER_CABLE_B_ASM				1
51	40027213	LIFT_UP_CABLE_B_ASM				1
52	WT0430002KN	WASHER M4				1
53	SM4040501SN	SCREW M4X0.7 L=5				1
54	HX00150000B	CABLE CLAMP				1
55	SM4040655SP	SCREW M4 L=6				1
56	HX003140000	SPIRAL TABE				0.96
57	HX00314000D	SPIRAL TUBE				0.12
58	HX00314000D	SPIRAL TUBE				0.1
59	40069703	SOLENOIDE_COVER				1
60	SM6050802TP	SCREW M5X0.8 L=8				3
61	40018079	PNEUMATIC_P_F_LIFTER_ASSY				1
62	PA2503004A0	AIR CYLINDER		*		1
63	13455001	AIR_CYLINDER_BRACKET		*		1
64	13455100	AIR_CYLINDER_CAP		*		1
65	PJ304045102	ELBOW UNION, C		*		2
66	WP0621016SD	WASHER 6.2X13X1				2
67	WS0610002KP	SPRING WASHER				2
68	SM6061400SP	SCREW M6 L=14				2

TOP COVER THREAD TRIMMER COMPONENTS (UT37,UT37A)



TOP COVER THREAD TRIMMER COMPONENTS (UT37,UT37A)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001788	U_L_THREAD_TRIMMER_ASSY				1
2	70002246	U_L_THREAD_TRIMMER_ASSY(TURKEY)	FOR TURKEY (UT37A)			1
3	PA0602006A0	AIR CYLINDER		*		1
4	13459300	AIR_CYLINDER_BRACKET		*		1
5	13458203	COLLAR		*		1
6	PJ304040504	UNION		*		1
7	70001781	KNIFE HOLDER		*		1
8	13458500	LOWER_KNIFE		*		1
9	40029004	FIXED_KNIFE	FOR TURKEY (UT37A)	*		1
10	40065510	MOVING_KNIFE		*		1
11	70001791	MOVING_KNIFE	FOR TURKEY (UT37A)	*		1
12	70001780	MOVING_KNIFE HOLDER		*		1
13	NM6030250SC	NUT M3X0.5		*		1
14	WP0430800SC	WASHER M4		*		2
15	SM4850455SP	SCREW		*		3
16	SM6040802TN	SCREW		*		2
17	SM8030450SP	SCREW M3 L=4		*		1
18	SM8050512TP	SCREW		*		2
19	70001782	SHOULDER_SCREW		*		1
20	PC010508000	SPEED CONTROLLER		*		1
21	13458401	SPRING		*		1
22	70001783	BRACKET_2		*		1
23	70001784	BRACKET		*		1
24	70001790	BRACKET_FOR_TURKEY	FOR TURKEY (UT37A)	*		1
25	WP0430800SC	WASHER M4		*		2
26	WP0450826SC	WASHER 4.5X10X0.8		*		2
27	SM6040802TN	SCREW		*		4
28	WP0450826SC	WASHER 4.5X10X0.8				2
29	SM6040802TN	SCREW				2
30	70001563	UPPER_LOOPER	FOR TURKEY (UT37A)			1



ACCESSORIE PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40018052	FILTER_REGULATOR_ASSY				1
2	PF0552070C0	FILTER GEGULATOR		*		1
3	F1021003000	HOSE JOINT		*		1
4	PJ301065201	HALF UNION 6XPT1/4		*		1
5	SK3452001SE	WOOD SCREW D=4.5 L=20				2
6	40094198	SC_BRACKET				1
7	SL6051492TN	BOLT				4
8	EA9500B0100	CABLE BAND				3
9	PJ032526001	HOSE NIPPLE				1
10	BT0600401EB	URETHANE TUBE BLACK 6X4				2
11	HX00314000A	SPIRAL TUBE				0.6
12	HX00150000C	CABLE CLAMP				1
13	SM4040655SP	SCREW M4 L=6				1
14	40073360	WRENCH				1
15	13160106	SPANNER (5X6)				1
16	70001843	SUPPORT_PLATE_ASSY				2
17	13348966	ASSY_BOLT_SET				1
18	SL4051091SC	SCREW M5X0.8 L=10				4
19	70001785	AIR_BLOW_WIPER_ASSY				1
20	SM4040655SP	SCREW M4 L=6				2
21	40072505	ISOLATOR				2
22	13155403	ISOLATOR				2

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1603-02 Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
13140504	8	4	40017824	6	22	40118009	6	3
13155403	18	21·22	40018052	18	1	40119461	4	63
13160106	18	15	40018079	14	61	70001413	4	59
13301809	2	25	40018922	6	10	70001414	2	29
13302104	2	53	40019322	12	25	70001415	2	13
13302104	4	53	40021746	12	35	70001418	2	41
13302203	2	24	40027211	14	50	70001420	2	1
13302302	2	49	40027213	14	51	70001423	2	15
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