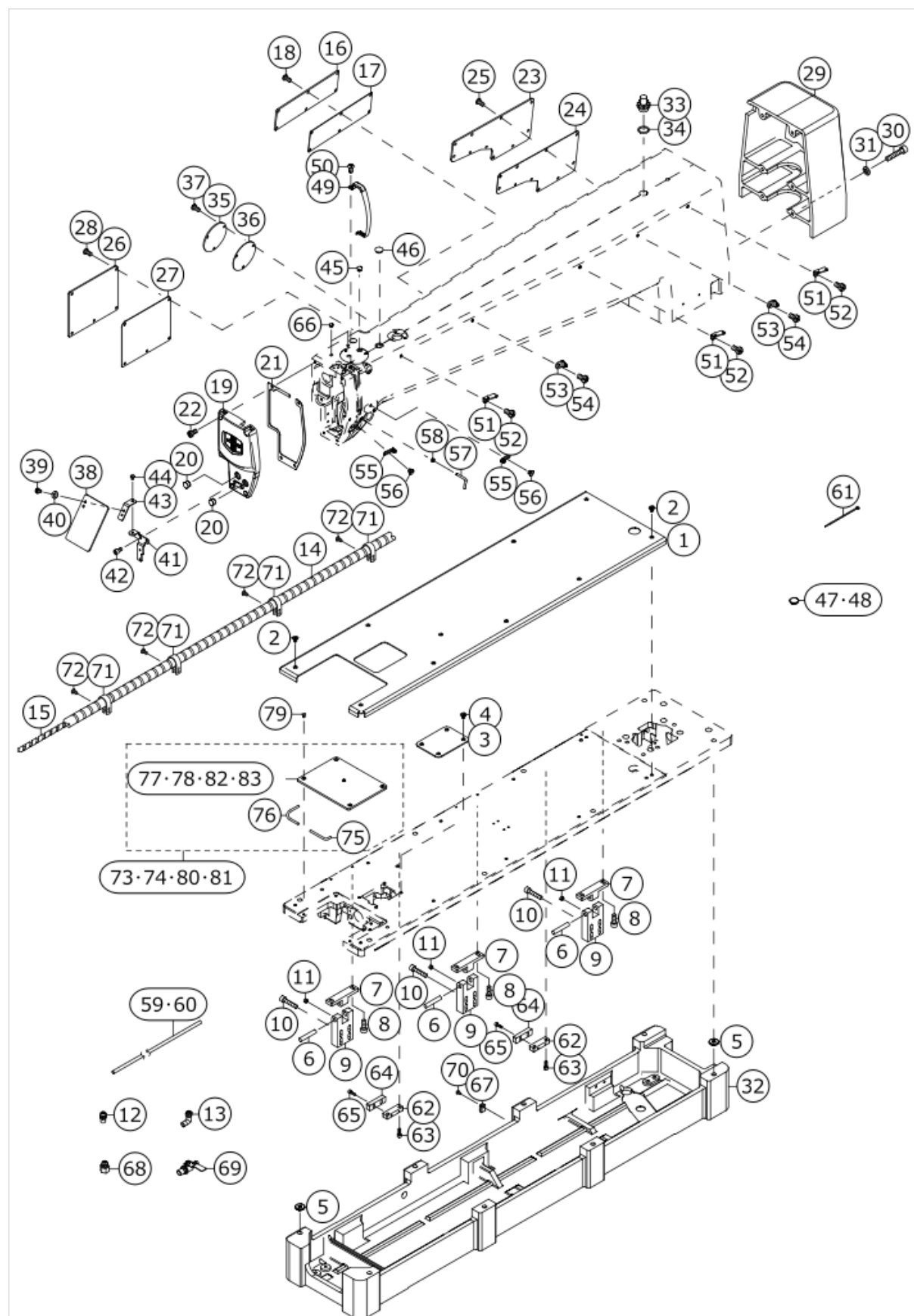


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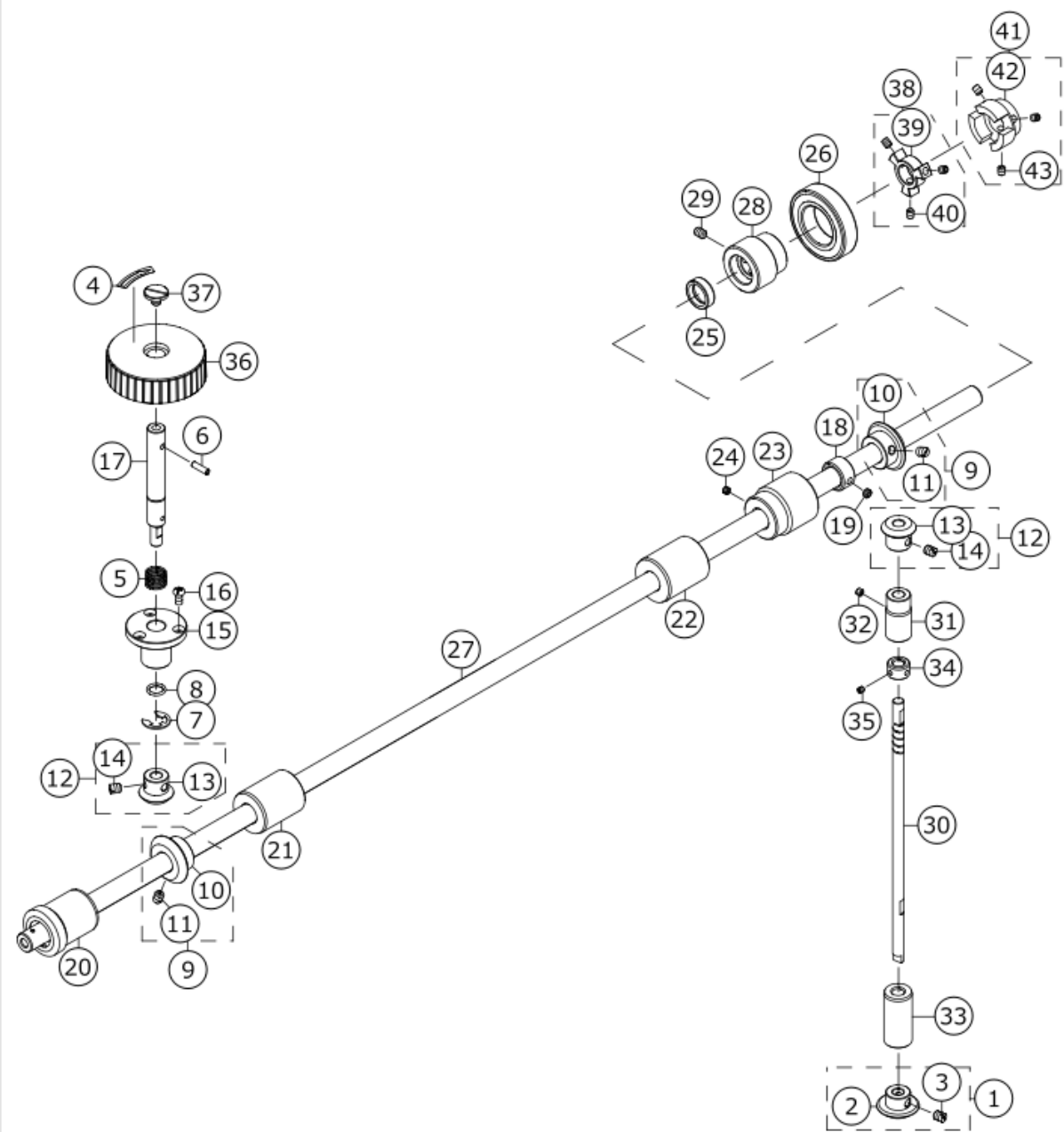
FRAME & MISCELLANEOUS COVER COMPONENTS (B)



No.	品番	品名	備考	子部品	消耗品	個数
1	40173928	BED_COVER				1.00
2	-	-				10.00
3	-	-				1.00
4	-	-				4.00
5	-	-				8.00
6	-	-				3.00
7	-	-				3.00
8	-	-				6.00
9	-	-				3.00
10	-	-				12.00
11	-	-				6.00
12	40174007	JOINT				1.00
13	40193622	JOINT				1.00
14	40198183	CABLE TUBE				1.00
15	HX00314000A	SPIRAL TUBE				0.82
16	-	-				1.00
17	40173574	SIDE_COVER_MIDDLE_PACKING				1.00
18	-	-				6.00
19	40173598	FACE_COVER				1.00
20	-	-				2.00
21	40173576	FACE_COVER_PACKING				1.00
22	-	-				4.00
23	-	-				1.00
24	40173577	SIDE_COVER_REAR_PACKING				1.00
25	40173758	SCREW				10.00
26	40173938	SIDE_COVER_FRONT				1.00
27	40173578	SIDE_COVER_FRONT_PACKING				1.00
28	40173758	SCREW				5.00
29	-	-				1.00
30	-	-				6.00
31	-	-				6.00
32	40173941	OIL_TANK_LARGE				1.00
33	-	-				1.00
34	-	-				1.00
35	40173988	SIDE_COVER_D				1.00
36	40173946	SIDE_COVER_D_PACKING				1.00
37	40173758	SCREW				3.00
38	26037200	SAFETY PLATE				1.00
39	SM4040601SC	SCREW M4X0.7 L=6				2.00
40	WP0450801SC	WASHER 4.5X10X0.8				2.00
41	40173579	BASE_PLATE				1.00
42	SM6040802TP	SCREW M4X0.7 L=8				2.00
43	40173580	LINK_PLATE				1.00
44	SL4040881SC	SCREW M4 L=8				1.00
45	TA0850604R0	RUBBER PLUG				1.00
46	TA1250504R0	RUBBER PLUG				1.00
47	-	-				1.00
48	-	-				1.00
49	-	-				1.00
50	40173758	SCREW				1.00

51	26211904	THREAD GUIDE PLATE				3.00
52	-	-				3.00
53	40010414	THREAD_GUIDE_NO.1				2.00
54	-	-				2.00
55	-	-				2.00
56	-	-				2.00
57	40025414	L_SHAPED_THREAD_GUIDE				1.00
58	NM6040000SN	NUT M4 TYPE1				1.00
59	40174008	PIPE				1.00
60	40193624	PIPE				1.00
61	EA9500B0100	CABLE BAND				4.00
62	-	-				2.00
63	-	-				4.00
64	-	-				2.00
65	-	-				4.00
66	TA0620504R0	CAP				2.00
67	HX00150000A	CABLE CLAMP				4.00
68	40193623	JOINT				2.00
69	40174009	HAND_VALVE				2.00
70	SM4040855SP	SCREW				4.00
71	HX00150000M	CABLE CLAMP				4.00
72	SS4121015SP	SCREW 3/16-28 L=10				4.00
73	40186575	NEEDLE_HOLE_GUIDE_ASSY_D16				1.00
74	40186576	NEEDLE_HOLE_GUIDE_ASSY_D20	OPTIONAL PARTS (FOR D20)			1.00
75	40186578	O RING RIGHT		*		1.00
76	40186579	O RING LEFT		*		1.00
77	40186575	NEEDLE_HOLE_GUIDE_ASSY_D16		*		1.00
78	40186576	NEEDLE_HOLE_GUIDE_ASSY_D20	OPTIONAL PARTS (FOR D20)	*		1.00
79	SM1040800SP	SCREW				4.00
80	40217261	NEEDLE_HOLE_GUIDE_ASSY_D12_H15	OPTIONAL PARTS (FOR D12_H15)			1.00
81	40217262	NEEDLE_HOLE_GUIDE_ASSY_D24_H10	OPTIONAL PARTS (FOR D24_H10)			1.00
82	40213373	NEEDLE_PLATE_D12_H15	OPTIONAL PARTS (FOR D12_H15)	*		1.00
83	40213374	NEEDLE_PLATE_D24_H10	OPTIONAL PARTS (FOR D24_H10)	*		1.00

MAIN SHAFT ASSY (B)



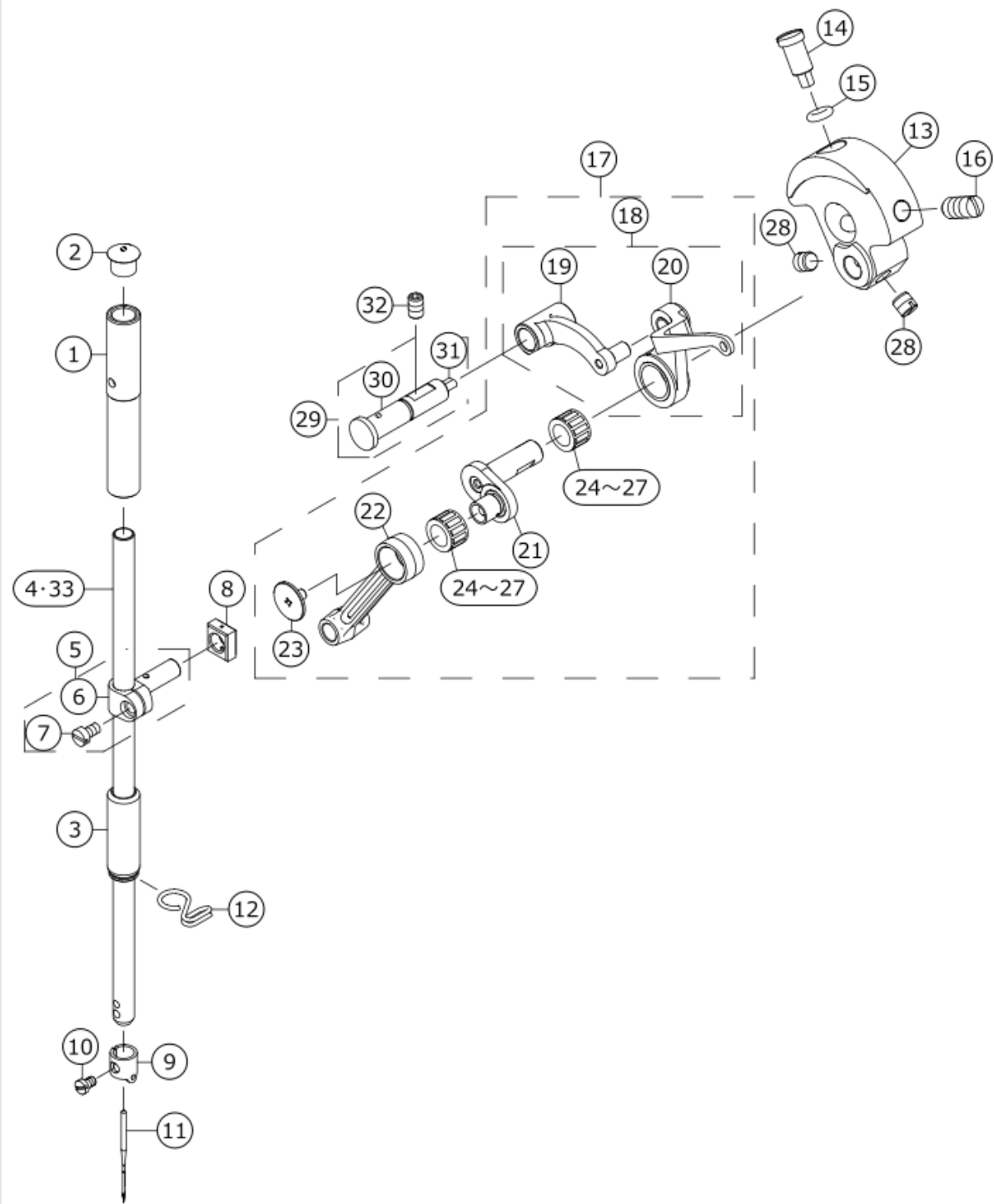
No.	品番	品名	備考	子部品	消耗品	個数
1	40090004	LOWER LARGE BEVEL GEAR ASM.				1.00
2	40090008	LOWER LARGE BEVEL GEAR		*		1.00
3	SS8660810TP	SCREW 1/4-40 L=8		*		2.00
4	CM500200001	ROTATE DIRECTION LABEL				1.00
5	GAF01007000	SPRING				1.00
6	PS0400142KH	SPRING PIN 4X14				1.00
7	RE1000000K0	E-RING 10				1.00
8	RO098190100	O-RING				1.00
9	40090002	UPPER LARGE BEVEL GEAR ASM.				2.00
10	40090006	UPPER LARGE BEVEL GEAR		*		1.00
11	SS8660810TP	SCREW 1/4-40 L=8		*		2.00
12	40090003	UPPER SMALL BEVEL GEAR ASM.				2.00
13	40090007	UPPER SMALL BEVEL GEAR		*		1.00
14	SS8660810TP	SCREW 1/4-40 L=8		*		2.00
15	40174020	PULLEY_SPRING_PLATE				1.00
16	40173758	SCREW				3.00
17	40173759	PULLEY_SHAFT				1.00
18	-	-				1.00
19	-	-				2.00
20	40173590	MAIN_SHAFT_FRONT_BUSHING				1.00
21	40173556	MAIN_SHAFT_MIDDLE_BUSHING_A				1.00
22	40173557	MAIN_SHAFT_MIDDLE_BUSHING_B				1.00
23	-	-				1.00
24	-	-				1.00
25	40086740	MIAN_SHAFT_OIL_SEAL				1.00
26	SB130000600	BEARING				1.00
27	-	-				1.00
28	40173643	MAIN_SHAFT_BEARING_BUSH				1.00
29	SM8060812TP	SCREW M6 L=8				2.00
30	-	-				1.00
31	22905103	UPRIGHT SHAFT BUSHING				1.00
32	-	-				1.00
33	40173591	VERTICAL_SHAFT_BUSHING_LOW				1.00
34	-	-				1.00
35	-	-				2.00
36	B1212210D00	PULLEY				1.00
37	A1230500000A	HANDWHEEL SETSCREW				1.00
38	40173755	COUPLING_ASM				1.00
39	40173756	COUPLING_A		*		1.00
40	40173757	SCREW		*		3.00
41	40173632	COUPLING_A_ASSY				1.00
42	40173633	COUPLING_A		*		1.00
43	40173634	SCREW		*		3.00

This exploded view diagram illustrates the assembly of a mechanical device, likely a pump or actuator. The components are numbered 1 through 52. The assembly is organized into several main sections: a top section with components 1-5, 3, 4, 42-49; a central section with components 6-15, 16-29, 30-37, and a group of 36-39, 51, 52; and a bottom section with components 8, 9, 10, 11, 12, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 31, 32, 33, 34, 35, 40, 41, 43, 44, 45, 46, 47, 48. Dashed lines indicate the assembly path and alignment of the parts. The diagram shows a complex arrangement of metal plates, bolts, a central shaft with a spring, and various linkages and bearings.

No.	品番	品名	備考	子部品	消耗品	個数
1	40173565	PRESSER_CYLINDER_PLATE				1.00
2	SL6051692TN	BOLT				3.00
3	40174025	BOAT_PRESSER_CYLINDER				1.00
4	40174026	ELBOW				2.00
5	SL6051692TN	SCREW M5 L=16				3.00
6	40173797	BOAT_PRESSER				1.00
7	40174013	SCREW				4.00
8	40174010	ECCENTRIC_CAM_ASM				1.00
9	40173803	PRESSER_SHAFT_LINK_ASSY				1.00
10	40173805	LINK		*		1.00
11	40173804	PRESSER_SHAFT		*		1.00
12	40173806	PIN		*		1.00
13	WP0450801SC	WASHER 4.5X10X0.8				1.00
14	SM6040802TP	SCREW M4X0.7 L=8				1.00
15	40173754	THREAD_BLOW_ASM				1.00
16	40173553	THREAD_BLOW_PLATE				1.00
17	40173595	PRESSER_FRONT_BUSHING				1.00
18	40173596	PRESSER_REAR_BUSHING				1.00
19	-	-				1.00
20	40173807	PRESSER_CONNECTING_LINK_A				1.00
21	40173808	BUSHING				1.00
22	40173809	LINK_SCREW_A				1.00
23	40173810	PRESSER_CONNECTING_LINK_D				1.00
24	40173811	BUSHING				2.00
25	40173812	SCREW				1.00
26	40173813	PRESSER_CONNECTING_LINK_B				1.00
27	40173811	BUSHING				1.00
28	40173812	SCREW				1.00
29	40173808	BUSHING				1.00
30	40173566	PRESSER_BAR_UPPER_BUSHING				1.00
31	40078133	PRESSER_BUSHING				1.00
32	40173814	PRESSER_BAR				1.00
33	40173815	PRESSER_BAR_SPRING				1.00
34	40173816	PRESSER BAR GUIDE				1.00
35	40173809	LINK_SCREW_A				1.00
36	B1601210D0BA	INTERMEDIATE PRESSER B				1.00
37	40173961	PRESSER_SCREW				1.00
38	40239316	BEARING_ROD_ASM.				1.00
39	40213370	INTERMEDIATE PRESSER	OPTIONAL PARTS (FOR D24_H10)			1.00
40	40173819	LINK_PIN				1.00
41	40173962	SCREW				1.00
42	40173820	CYLINDER PLATE				1.00
43	40173963	SCREW				2.00
44	40173821	PRESSER_CYLINDER				1.00
45	-	-				2.00
46	40173964	SCREW				2.00
47	40173965	SCREW				2.00
48	40173822	PRESSER_CONNECTING_LINK_E				1.00
49	40173823	PRESSER_CONNECTING_LINK_E_PIN				1.00

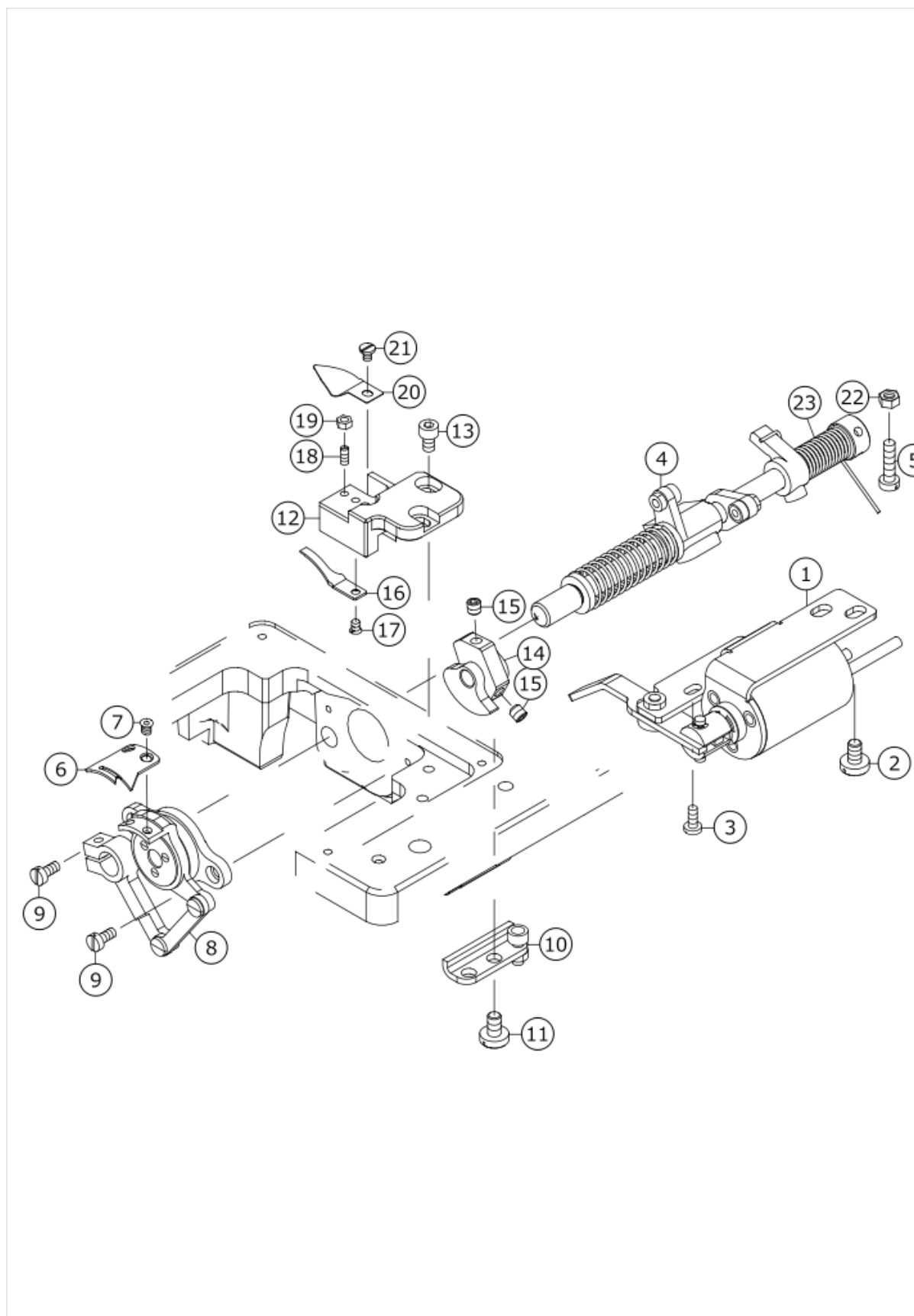
50	40173824	SCREW				1.00
51	40213369	INTERMEDIATE PRESSER	OPTIONAL PARTS (FOR D12_H15)			1.00
52	B1601210D0CA	INTERMEDIATE PRESSER C				1.00

NEEDLE BAR & THREAD TAKE UP COMPONENTS (B)



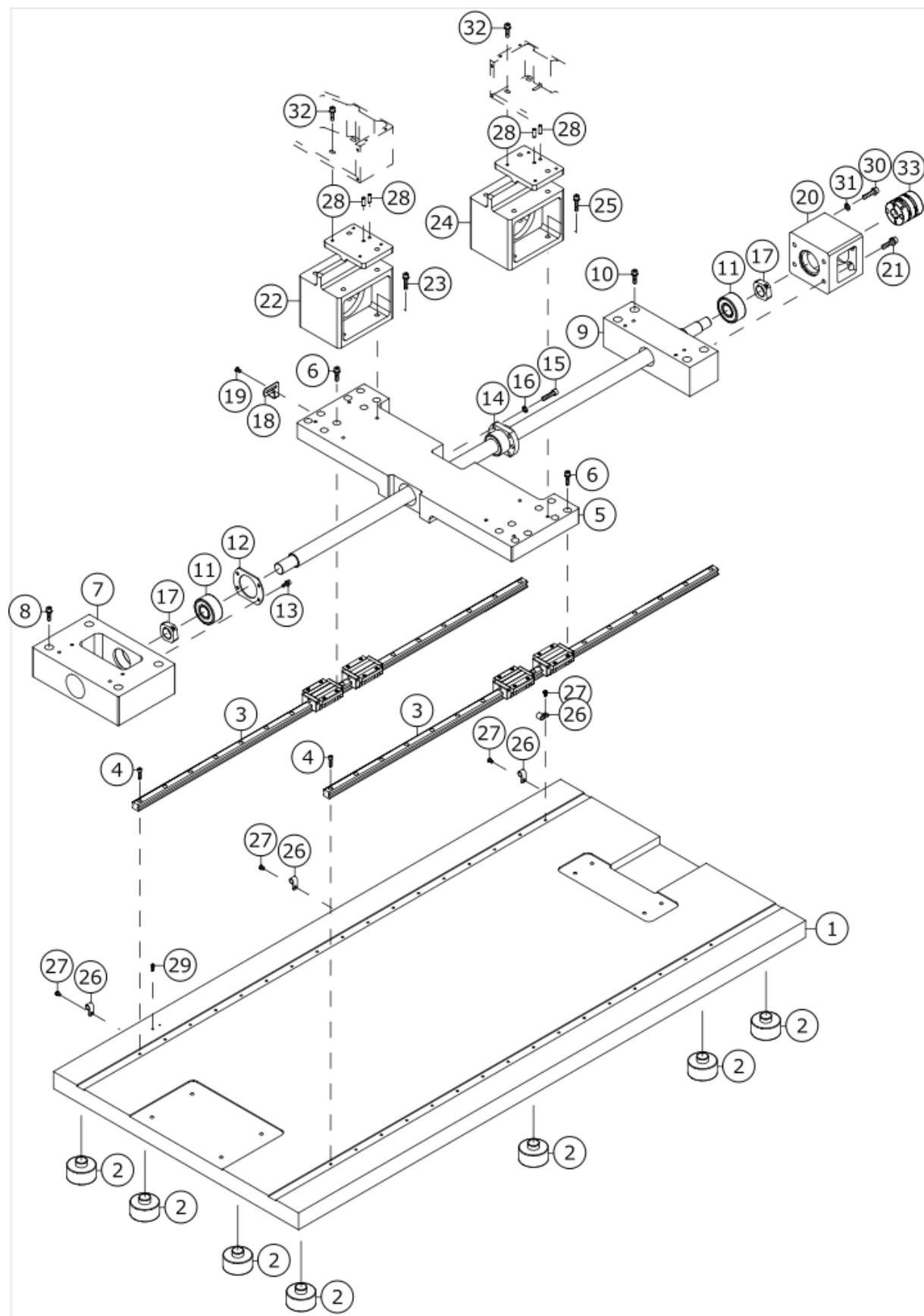
No.	品番	品名	備考	子部品	消耗品	個数
1	22906101	NEEDLE BAR BUSHING				1.00
2	22901409	NEEDLE BAR UPPER BUSH CAP				1.00
3	40173592	NEEDLE_BAR_LOWER_BUSHING				1.00
4	40198219	NEEDLE_BAR				1.00
5	40173777	NEEDLE_BAR_CONNECTING_ASM.				1.00
6	40173778	NEEDLE_BAR_CONNECTING		*		1.00
7	-	-		*		1.00
8	40173779	SLIDE_BLOCK				1.00
9	40173780	NEEDLE_BAR_THREAD_GUIDE				1.00
10	SS7080510TP	SCREW 1/8-44 L=4.5				1.00
11	MDP500B0900	NEEDLE DPX5 #9				1.00
12	40023223	NEEDLE BAR THREAD GUIDE				1.00
13	40173781	COUNTER_WEIGHT				1.00
14	-	-				1.00
15	RO044240100	O-RING				1.00
16	40173952	SCREW				1.00
17	40173782	THREAD_TAKE_UP_FULL				1.00
18	40173783	THREAD_TAKE_UP_ASSY		*		1.00
19	40173784	THREAD_TAKE_UP_CRANK		*		1.00
20	11403953	THREAD_TAKE_UP_COMPL.		*		1.00
21	40173559	NEEDLE_BAR_CRANK		*		1.00
22	40173785	NEEDLE_BAR_CRANK_ROD		*		1.00
23	22918304	LEFT SCREW		*		1.00
24	22918403	BEARING A	SELECTIVE PARTS	*		2.00
25	22918502	BEARING B	SELECTIVE PARTS	*		2.00
26	22918601	BEARING C	SELECTIVE PARTS	*		2.00
27	22918700	BEARING D	SELECTIVE PARTS	*		2.00
28	40173953	SCREW 1/4-40 L=6				2.00
29	11017357	THREAD TAKE-UP CRANK SHAFT ASM				1.00
30	11017209	THREAD TAKE-UP CRANK SHAFT		*		1.00
31	CQ250000001	COTTON OIL WICK D=2.5		*		0.06
32	40173954	SCREW M5X8				1.00
33	40173776	NEEDLE_BAR				1.00

THREAD TRIMMER COMPONENTS (B)



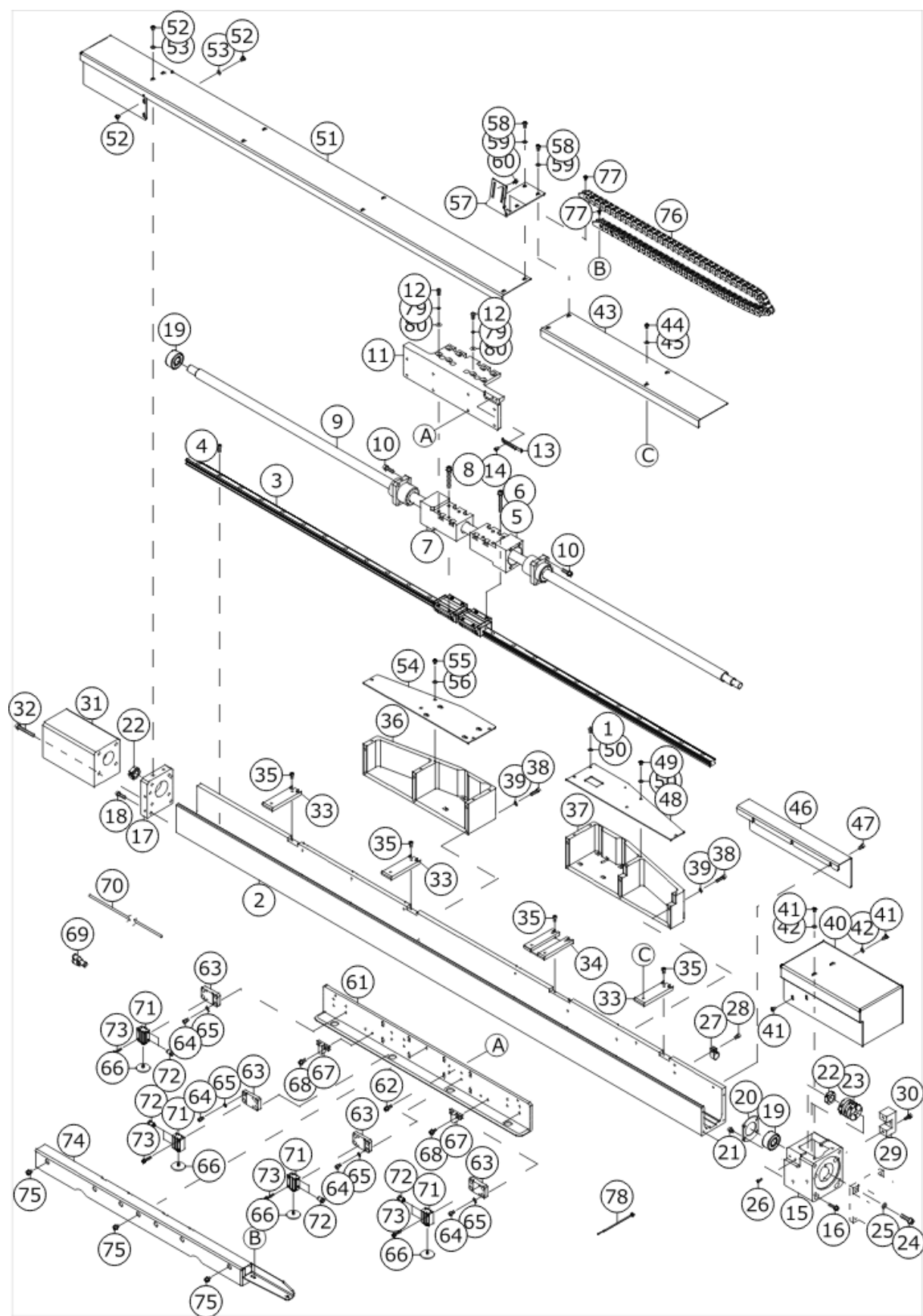
No.	品番	品名	備考	子部品	消耗品	個数
1	40173631	THREAD_TRIMMER_SOLENOID_ASM				1.00
2	40174027	SCREW				2.00
3	40186480	SCREW				1.00
4	40174028	THREAD_TRIMMER_ASM				1.00
5	40174035	MOVING_KNIFE_RETURN_SCREW				1.00
6	40173746	MOVING_KNIFE				1.00
7	40174029	SCREW				2.00
8	40173854	MOVING_KNIFE_BASE				1.00
9	40174030	SCREW				2.00
10	40173568	FIXED_KNIFE_BASE				1.00
11	40173855	FIXED_KNIFE_BASE_SCREW				2.00
12	40173856	KNIFE_STOPPER_ASM				1.00
13	40174031	SCREW				2.00
14	40173857	MOVING_KNIFE_CAM				1.00
15	40173979	SCREW				2.00
16	40173747	FIXED_KNIFE				1.00
17	40173858	SCREW				1.00
18	40173859	SCREW				1.00
19	40173860	NUT				1.00
20	40173792	THREAD_DIVIDE_PLATE				1.00
21	40173793	SCREW				1.00
22	40173825	NUT				1.00
23	40173254	THREAD_TRIMMER_SPRING				1.00

Y FEEDER COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40173817	Y_FEEDER_BED				1.00
2	-	-				12.00
3	40233442	Y_FEEDER_LM_GUIDE				2.00
4	40173955	SCREW				32.00
5	40173830	Y_FEEDER_BASE				1.00
6	-	-				16.00
7	40173831	Y_BALL_SCREW_BASE_A				1.00
8	SL6062592TN	SCREW				4.00
9	40173832	Y_BALL_SCREW_BASE_B				1.00
10	SL6062592TN	SCREW				4.00
11	40173833	Y_BEARING				2.00
12	40173567	Y_BEARING_STOPPER				1.00
13	-	-				4.00
14	40173834	Y_BALL_SCREW				1.00
15	-	-				6.00
16	-	-				6.00
17	40173835	Y_FEEDER_BALL_SCREW_NUT				2.00
18	-	-				1.00
19	-	-				2.00
20	40173837	Y_FEEDER_MOTOR_BASE				1.00
21	-	-				4.00
22	-	-				1.00
23	-	-				4.00
24	-	-				1.00
25	-	-				4.00
26	40173728	CABLE_CLAMP				4.00
27	-	-				4.00
28	-	-				4.00
29	SM6030802TP	SCREW M3X0.5 L=8				1.00
30	SL6062542TN	SCREW				4.00
31	WP0641600SC	WASHEW 6.4X12.5X1.6				4.00
32	SL6052092TN	SCREW				8.00
33	40173838	Y_FEEDER_COUPLING				1.00

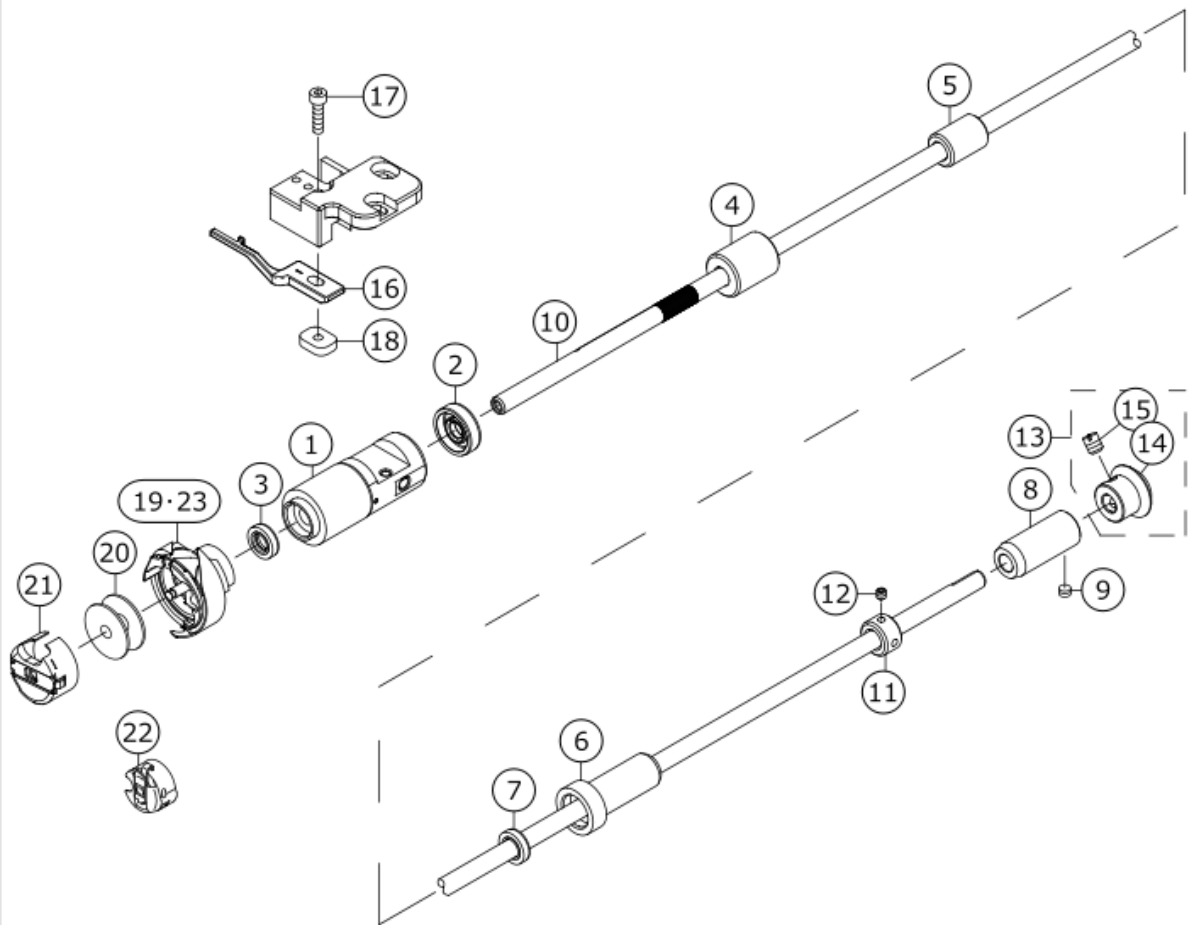
X FEEDER COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	SM3041052TN	SCREW M4 L=10				1.00
2	40173645	X_FEEDER_BED				1.00
3	40233441	X_LM_GUIDE				1.00
4	SM6041202TP	SCREW M4X0.7 L=12				25.00
5	40173647	X_FEEDER_NUT_BRACKET_R				1.00
6	SL6054592TN	SCREW M5 L=45				4.00
7	40173648	X_FEEDER_NUT_BRACKET_L				1.00
8	SL6054592TN	SCREW M5 L=45				4.00
9	40173649	X_BALL_SCREW				1.00
10	SL6052092TN	SCREW M5 L=20				8.00
11	40173650	CLAMP_BRACKET				1.00
12	SM6041002TP	SCREW M4X0.7 L=10				8.00
13	40173651	X_FEEDER_SENSOR_PLATE				1.00
14	SM6030650TP	SCREW				2.00
15	40173652	X_FEEDER_MOTOR_BASE				1.00
16	SL6042092TN	SCREW M4 L=20				4.00
17	40173653	WEIGHTED_BRACKET				1.00
18	SL6042092TN	SCREW M4 L=20				4.00
19	40173564	X_BEARING				2.00
20	40173541	X_BEARING_STOPPER				1.00
21	SL6040892TN	SCREW M4 L=8				4.00
22	40173659	X_FEEDER_BALL_SCREW_NUT				2.00
23	40173660	X_FEEDER_COUPLING				1.00
24	SL6062542TN	SCREW M6 L=25				4.00
25	WP0641600SC	WASHEW 6.4X12.5X1.6				4.00
26	SM6030802TP	SCREW M3X0.5 L=8				1.00
27	HX00150000F	CABLE CLAMP				1.00
28	SM6040802TP	SCREW M4X0.7 L=8				1.00
29	40173661	MOTOR_COVER_BLOCK				1.00
30	SL6041492TN	SCREW				2.00
31	40173584	BALANCE_WEIGHTED				1.00
32	SL6054592TN	SCREW M5 L=45				4.00
33	40173725	COVER_BREAKET_B				3.00
34	40173663	COVER_BREAKET_A				1.00
35	SM6040802TP	SCREW M4X0.7 L=8				8.00
36	40173664	X_FEEDER_SUPPORT_BRACKET_L				1.00
37	40173665	X_FEEDER_SUPPORT_BRACKET_R				1.00
38	SL6042042TN	SCREW M4 L=20				12.00
39	WP0460556SD	WASHER 4.6X7.5X0.5				12.00
40	40173667	MOTOR_COVER_2				1.00
41	SM3040652TN	SCREW M4 L=6				6.00
42	WP0430801SC	WASHER M4				4.00
43	40173669	MOTOR_COVER_1				1.00
44	SM3040652TN	SCREW M4 L=6				2.00
45	WP0430801SC	WASHER M4				2.00
46	40173671	CABLE_COVER				1.00
47	SM6040802TP	SCREW M4X0.7 L=8				3.00
48	40173672	X_FEEDER_BRACKET_COVER_R				1.00
49	SM3040652TN	SCREW M4 L=6				4.00
50	WP0430801SC	WASHER M4				6.00

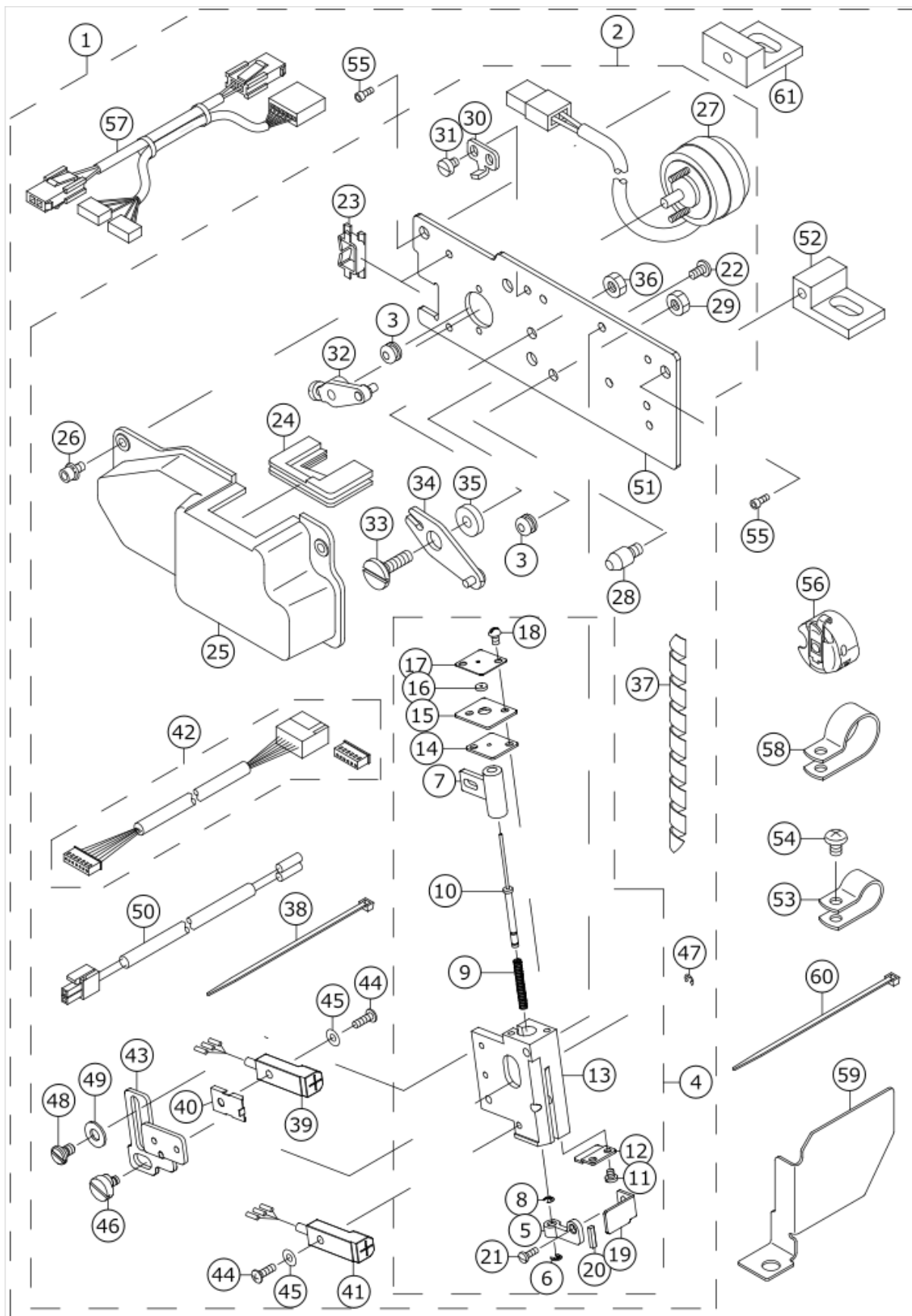
51	40173674	WEIGHTED_COVER_BLK				1.00
52	SM3040652TN	SCREW M4 L=6				10.00
53	WP0430801SC	WASHER M4				8.00
54	40173675	X_FEEDER_BRACKET_COVER_L				1.00
55	SM3040652TN	SCREW M4 L=6				5.00
56	WP0430801SC	WASHER M4				5.00
57	40173676	BARCODE_READER_PLATE				1.00
58	SM3041052TN	SCREW M4 L=10				6.00
59	WP0430801SC	WASHER M4				4.00
60	SL6030892TN	SCREW M3 L=8				2.00
61	40173677	CLAMP_BASE				1.00
62	SL6041492TN	SCREW M4 L=14				8.00
63	40173678	CLAMP_CYLINDER_BLOCK				4.00
64	SL6040842TN	SCREW M4 L=8				16.00
65	WP0460556SD	WASHER 4.6X7.5X0.5				16.00
66	40173679	CLAMP				4.00
67	40173680	PATTEN_GUIDE				2.00
68	SL6041292TN	SCREW M4 L=12				4.00
69	PJ3C8040002	QUICK JOINT				6.00
70	BT0400251EB	URETHANE TUBE BLACK 4X2.5				4.00
71	PA100153500	AIR CYLINDER				4.00
72	PJ301040302	HALF UNION				8.00
73	SL6032092TN	SCREW M3 L=20				8.00
74	40173683	CLAMP_COVER_ASSY				1.00
75	SL6040892TN	SCREW M4 L=8				3.00
76	40173684	TABLE_CAREER_LINK_X				1.00
77	SM1030800SM	SCREW M3X0.5 L=8				4.00
78	EA9500B0100	CABLE BAND				3.00
79	WS0410002KP	SPRING WASHER				8.00
80	WP0431005SP	PLAIN WASHER 4.3X12X1				8.00

HOOK SHAFT ASSY (B)



No.	品番	品名	備考	子部品	消耗品	個数
1	40173560	LOWER_SHAFT_FRONT_BUSHING				1.00
2	40145927	OIL SEAL				1.00
3	40010805	OIL SEAL RING				1.00
4	40173561	LOWER_SHAFT_MIDDLE_BUSHING_A				1.00
5	40173563	LOWER_SHAFT_MIDDLE_BUSHING_B				1.00
6	40173593	LOWER_SHAFT_MIDDLE_BUSHING_C				1.00
7	40010805	OIL SEAL RING				1.00
8	22916308	HOOK DRIVING SHAFT BUSH				1.00
9	-	-				1.00
10	-	-				1.00
11	40173644	VERTICA_SHAFT_COLLER				1.00
12	-	-				2.00
13	40090005	LOWER SMALL BEVEL GEAR ASM.				1.00
14	40090009	LOWER SMALL BEVEL GEAR		*		1.00
15	SS8660810TP	SCREW 1/4-40 L=8		*		2.00
16	40173790	INNER HOOK HOLDER				1.00
17	-	-				1.00
18	40173791	ADJUST_NUT				1.00
19	D1830560EA0	HOOK ASM.				1.00
20	40173635	BOBBIN				1.00
21	B1837201SA0	BOBBIN CASE ASM.(WITHOUT SENSOR HOLE)	STANDARD			1.00
22	GAE030460A0	BOBBIN CASE (WITH SENSOR HOLE)	FOR THREAD DETECT ASM.			1.00
23	40186596	HOOK_ASM				1.00

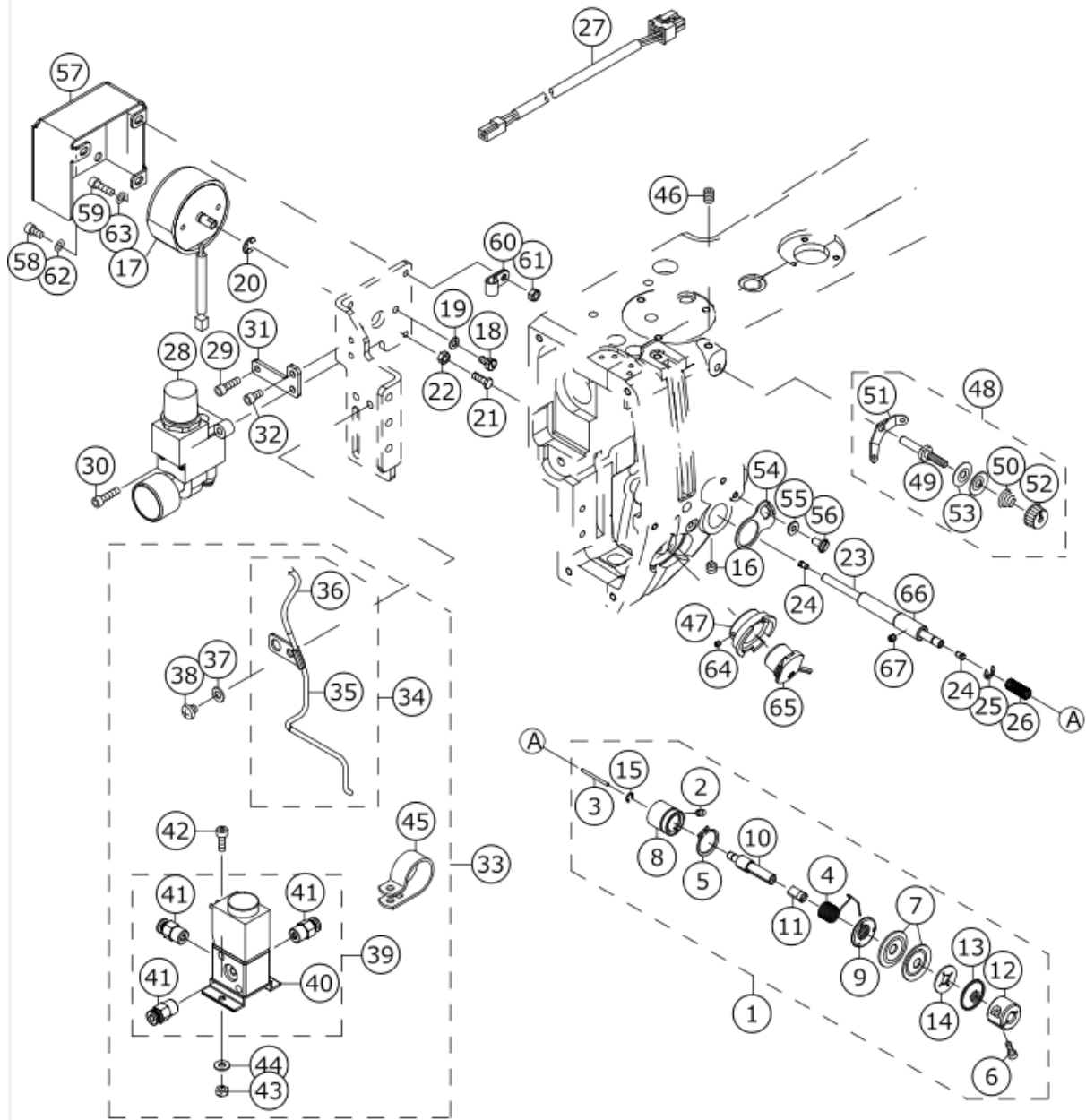
THREAD DETECT ASM



No.	品番	品名	備考	子部品	消耗品	個数
1	40173537	PH=THREAD_DETECT_ASM				1.00
2	40088226	DRIVE_DEVICE_ASSY		*		1.00
3	40088228	CODE_BUSH		*		2.00
4	40088229	GUIDER_ASSY		*		1.00
5	GAE03023000	MAGNET PLATE		*		1.00
6	RE0150000K0	SNAP RING 1.5		*		1.00
7	GAE03021000	DETECTING ROD HOLDER		*		1.00
8	GAE03025000	E RING		*		1.00
9	GAE03022000	DETECTING ROD SPRING		*		1.00
10	GAE03020000	DETECTING ROD		*		1.00
11	SS7060310SP	SCREW 3/32-56 L=3		*		2.00
12	40090419	DETECTING_ROD_STOPPER		*		1.00
13	40090415	GUIDER(SUNX)		*		1.00
14	GAE04027000	DETECTING ROD GUIDE PLATE		*		1.00
15	GAE04019000	DETECTING ROD FELT GUIDE		*		1.00
16	GAE03028000	DETECTING ROD FELT		*		1.00
17	GAE04029000	DETECTING ROD COVER		*		1.00
18	SS3060410SP	SCREW 3/32-56 L=4		*		2.00
19	40090417	L_CHECKER		*		1.00
20	40090418	SPACER		*		1.00
21	SS7060610SP	SCREW 3/32-56 L=5.5		*		1.00
22	SS4080620TP	SCREW 1/8-44 L=6		*		2.00
23	HX00285000A	EDGE SADDLE		*		1.00
24	GAE04039000	RUBBER CUSHION		*		1.00
25	GAE04038000	DRIVING EQUIPMENT COVER		*		1.00
26	SL6030692TN	SCREW M3 L=6		*		3.00
27	40084091	ROTARY SOLENOID ASSY		*		1.00
28	B1157781000	GUIDE PIN		*		1.00
29	NS6110420SP	HEXAGONAL NUT 11/64-40		*		1.00
30	GAE03018000	DRIVING LINK STOPPER A		*		1.00
31	SS6080410SP	SCREW 1/8-44 L=4		*		2.00
32	GAE030120A0	SOLENOID ARM ASM.		*		1.00
33	SD0790204SP	SHOULDER SCREW D=7.94 H=2		*		1.00
34	GAE040140A0	DRIVING LINK ASM.		*		1.00
35	MAO91003000	BSW PRESSER PLATE WASHER		*		1.00
36	NS6110420SP	HEXAGONAL NUT 11/64-40		*		1.00
37	HX001890000	SPIRAL TUBE		*		0.10
38	EA9500B0100	CABLE BAND		*		1.00
39	40090489	PROXIMITY SENSOR ASSY		*		1.00
40	40091147	SENSOR_BRCKET		*		1.00
41	40090488	PROXIMITY SENSOR ASSY		*		1.00
42	40084059	LOWER THREAD SENSOR CORD ASSY		*		1.00
43	40090416	SENSOR_ADJUSTING_BRACKET		*		1.00
44	SM0850801SC	SCREW M2.5 L=8		*		2.00
45	WP0280501SC	WASHER M2.6		*		2.00
46	GAE03032000	ECCENTRIC PIN		*		1.00
47	RE0200000K0	E-RING 2		*		1.00
48	SD0400201SD	SHOULDER SCREW D=4 H=2		*		2.00
49	WP0450801SC	WASHER 4.5X10X0.8		*		2.00
50	40091087	SOLENOID EXTENSION CORD ASSY		*		1.00

51	40088225	BASE_PLATE		*		1.00
52	40174033	STATOR_RIGHT		*		1.00
53	HX00150000D	CABLE CLIP		*		1.00
54	SM4040655SP	SCREW M4 L=6		*		1.00
55	SM6041002TP	SCREW M4X0.7 L=10		*		2.00
56	GAE030460A0	BOBBIN CASE (WITH SENSOR HOLE)		*		1.00
57	40173772	THREAD_AMOUNT_RELAY_CABLE		*		1.00
58	HX00150000H	CABLE CLAMP		*		3.00
59	40186485	OIL BAFFLE PLATE		*		1.00
60	EA9500B0100	CABLE BAND		*		1.00
61	40174032	STATOR_LEFT		*		1.00

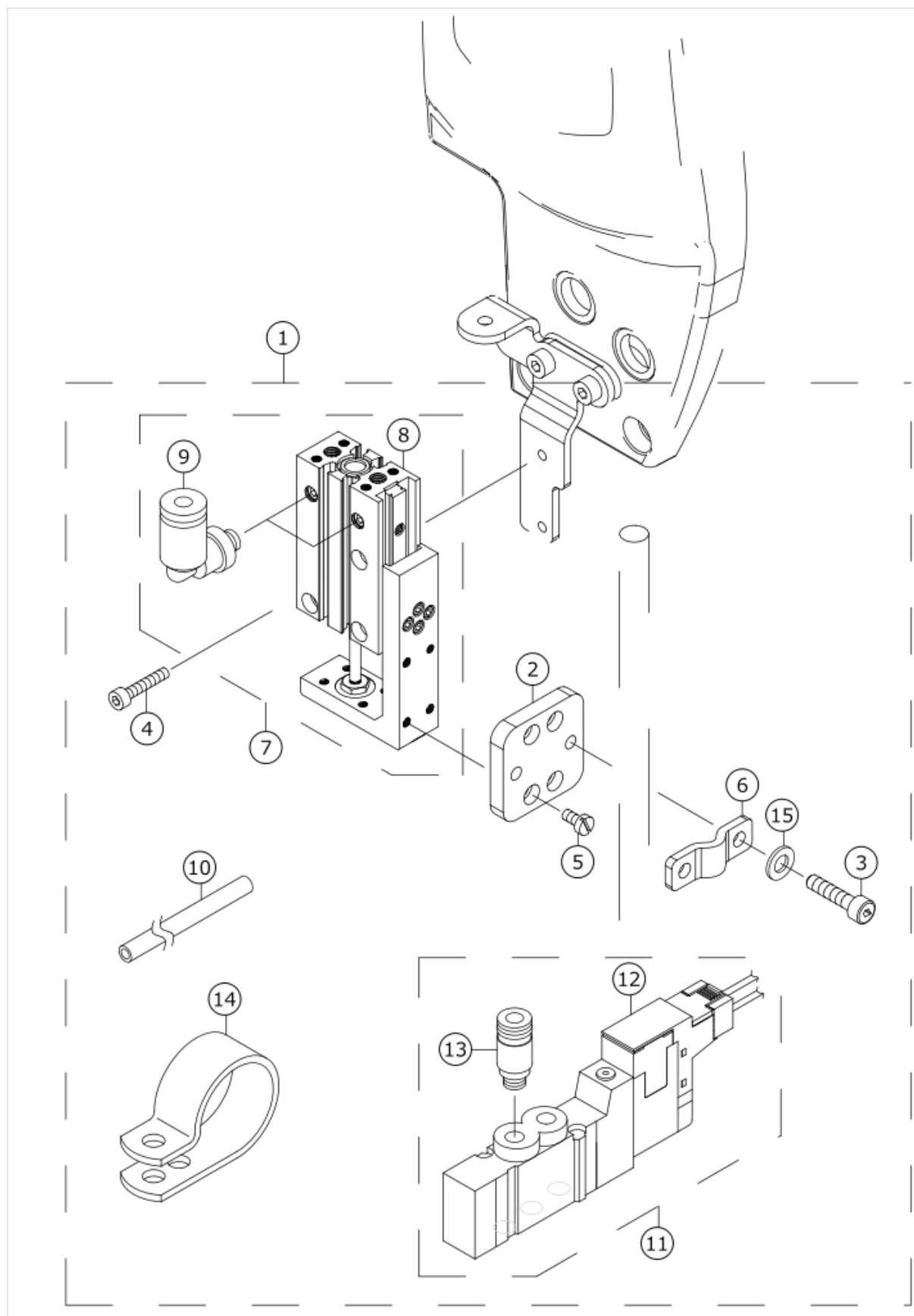
THREAD TENSION & NEEDLE COOLER ASM COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40172470	THREAD_TENSION_ASM				1.00
2	SM8040612TP	SCREW M4 L=6		*		1.00
3	B3118552H00	THREAD RELEASE PIN		*		1.00
4	22921605	THREAD TAKE-UP SPRING		*		1.00
5	RC1700001KP	C-RING 17 (15.7)		*		1.00
6	SM6031002TN	SCREW M3 L=10		*		1.00
7	22921506	THREAD TENSION DISK		*		2.00
8	40174313	TENSION_POST_BASE_ASM		*		1.00
9	40126724	TENSION_DISC HOLDER		*		1.00
10	40172472	AT_SHAFT		*		1.00
11	40172473	DISK_STOPPER HOLDER_CAP_PIN		*		1.00
12	40172474	DISK_STOPPER HOLDER_CAP		*		1.00
13	B3132012000	TENSION DISC HOLDER		*		1.00
14	40174312	THREAD_TENSION_DISK_RUBBER		*		1.00
15	RC0410415KP	C-RING (4.09)		*		1.00
16	SM80606A2TP	SCREW M6 L=6				1.00
17	40174350	AT_SOLENOID_A				1.00
18	SM9040800SP	SCREW				2.00
19	WP0410846SC	WASHER				2.00
20	RE0500000K0	E-RING				1.00
21	40174311	SCREW				1.00
22	NM6040000SN	NUT M4 TYPE1				1.00
23	40173734	THREAD_TENSION_SHAFT				1.00
24	26201004	PIN				2.00
25	RE0400000K0	E-RING 4				1.00
26	22920409	THREAD RELEASE PIN SPRING				1.00
27	40173770	AT SOLENOID RELAY CABLE ASSY				1.00
28	PF070001000	MINIATURE DECOMPRESSION VALVE				1.00
29	SM6041402TP	SCREW M4 L=14				1.00
30	SM6041602TP	SCREW M4X0.7 L=16				1.00
31	40173555	REGULATOR_SUPPORT_PLATE				1.00
32	SM6040802TP	SCREW M4X0.7 L=8				1.00
33	40173517	PH=NEEDLE_COOLER_ASM	OPTIONAL PARTS			1.00
34	40197894	NEEDLE_COOLER_ASSY		*		1.00
35	40173752	NEEDLE_COOLER_COMPL	OPTIONAL PARTS	*		1.00
36	BT0400251EB	URETHANE TUBE BLACK 4X2.5	OPTIONAL PARTS	*		1.00
37	WP0531001SC	WASHER M5	OPTIONAL PARTS	*		2.00
38	SM4050501SC	SCREW M5X0.8 L=5	OPTIONAL PARTS	*		2.00
39	40197890	SOLENOID_VALVE_D_ASM		*		1.00
40	40173629	SOLENOID VALVE D ASSY	OPTIONAL PARTS	*		1.00
41	PJ3C1040502	HALF UNION 4XM5	OPTIONAL PARTS	*		3.00
42	SM6041202TP	SCREW M4X0.7 L=12	OPTIONAL PARTS	*		2.00
43	NM6040000SN	NUT M4 TYPE1	OPTIONAL PARTS	*		2.00
44	WP0450826SC	WASHER 4.5X10X0.8	OPTIONAL PARTS	*		2.00
45	HX00150000M	CABLE CLAMP		*		4.00
46	40186484	SCREW				1.00
47	40173794	TN_SOLENOID_BASE				1.00
48	22963458	THREAD TENSION ASM.				1.00
49	22945414	THREAD TENSION POST		*		1.00
50	22963409	THREAD TENSION SPRING		*		1.00

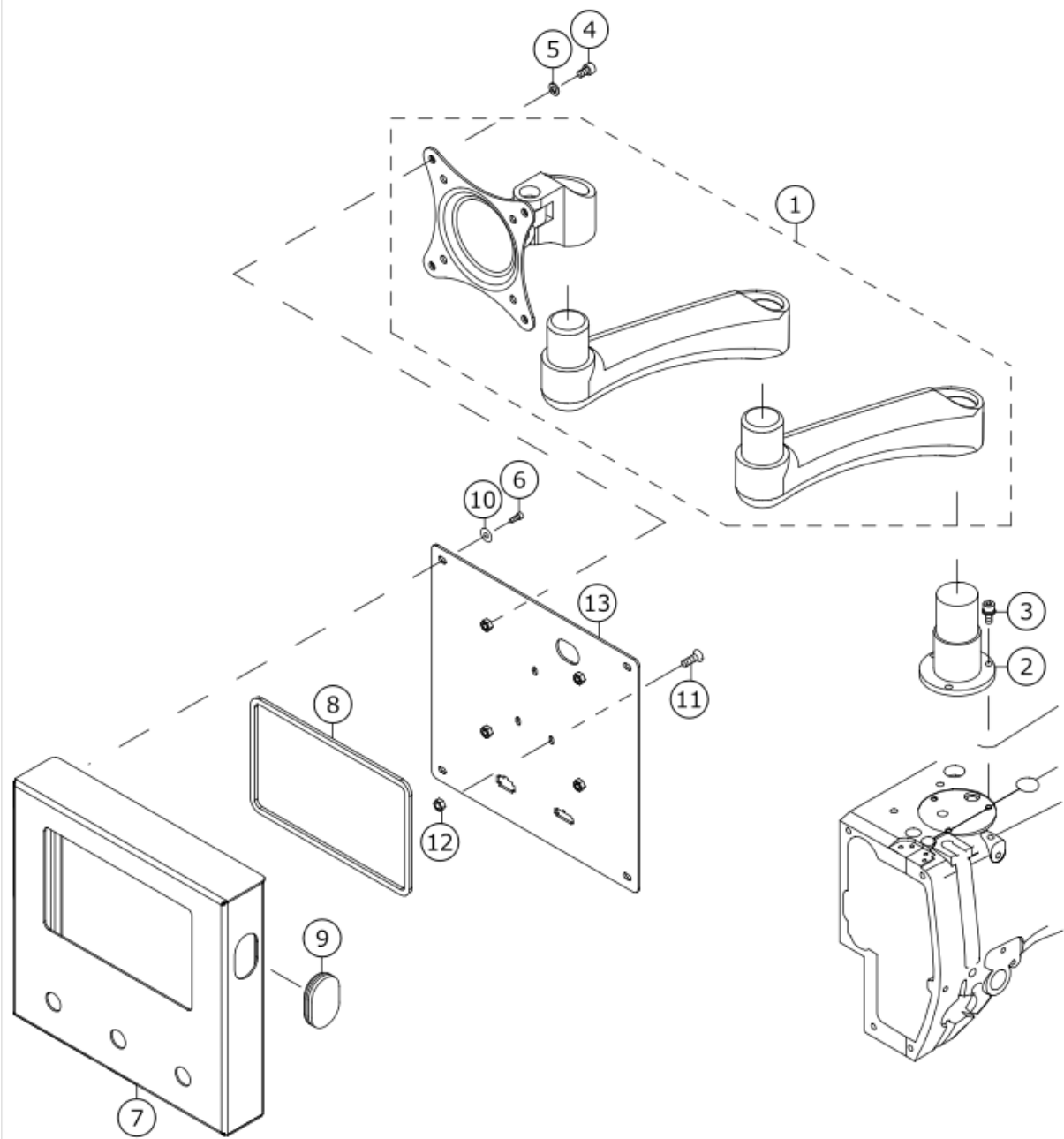
51	22945604	THREAD TENSION GUIDE		*		1.00
52	22945703	THREAD TENSION NUT		*		1.00
53	22945802	THREAD TENSION DISK		*		2.00
54	B2702210000	GUIDE PLATE				1.00
55	40028835	BUSHING				1.00
56	SM6040860TP	SCREW M4 L=8				1.00
57	40173554	AT_SOLENOID_COVER				1.00
58	SM6040802TP	SCREW M4X0.7 L=8				1.00
59	SM6041402TP	SCREW M4 L=14				2.00
60	HX00150000D	CABLE CLIP				2.00
61	NM6040000SN	NUT M4				2.00
62	WP0430800SC	WASHER M4				1.00
63	WP0430800SC	WASHER M4				2.00
64	SM8030312TP	SCREW M3 L=3				1.00
65	40173623	THREAD_NIPPER_SOLENOID				1.00
66	40173732	TENSION_RELEASE_BUSHING				1.00
67	SM8040412TP	SCREW M4X4				1.00

PEN STICK ASM (OPTIONAL PARTS)



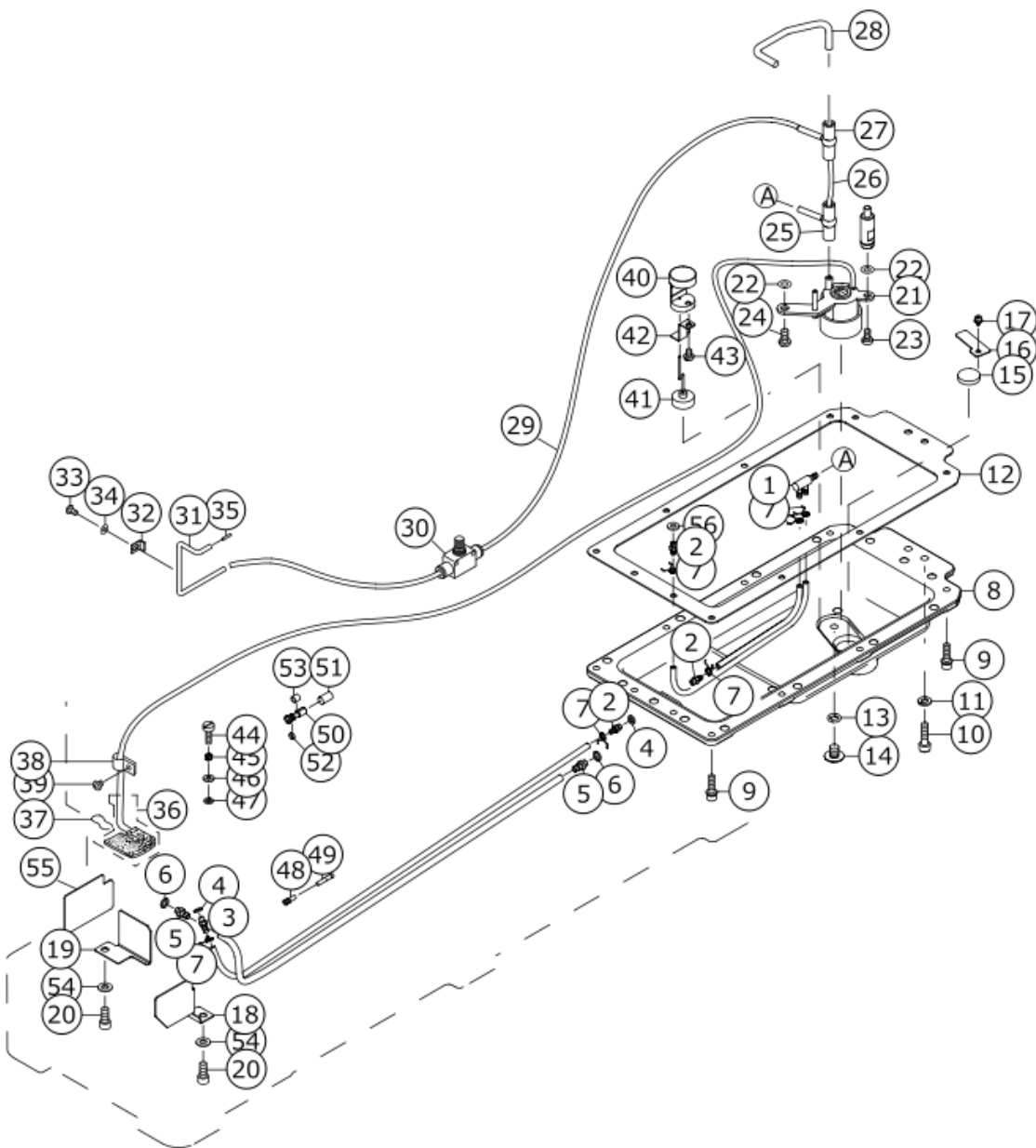
No.	品番	品名	備考	子部品	消耗品	個数
1	40173516	PH=PEN_STICK_ASM				1.00
2	40173551	PEN_PLATE_L		*		1.00
3	SM6041802TP	SCREW M4 L=18		*		2.00
4	SM6031602TP	SCREW		*		2.00
5	SM6030600SN	SCREW M3X0.5 L=6		*		4.00
6	40173550	PEN_PLATE_R		*		1.00
7	40197892	AIR_CYLINDER_ASSY		*		1.00
8	PA060200700	AIR CYLINDER		*		1.00
9	PJ304040504	UNION		*		2.00
10	BT0400251EB	URETHANE TUBE BLACK 4X2.5		*		2.00
11	40197893	SOLENOID_VALVE_C_ASM		*		1.00
12	40173628	SOLENOID VALVE C ASSY		*		1.00
13	PJ301040509	HALF UNION		*		2.00
14	HX00150000M	CABLE CLAMP		*		4.00
15	WP0430800SD	WASHER M4		*		2.00

PANEL SUPPORT COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40173872	MONITOR ASM.				1.00
2	40173796	MONITOR_POST				1.00
3	-	-				3.00
4	SM6040802TP	SCREW M4X0.7 L=8				4.00
5	WP0431005SP	PLAIN WASHER 4.3X12X1				4.00
6	SM6030802TP	SCREW M3X0.5 L=8				4.00
7	40173586	PANEL_BOX				1.00
8	40173539	PANEL_GASKET				1.00
9	40173540	USB_GOM				1.00
10	WP0371016SD	WASHER 3.7X8X1				4.00
11	SK2351601SE	SCREW				3.00
12	NM6050001SC	NUT M5X0.8 TYPE1				3.00
13	40173588	PANEL_COVER				1.00

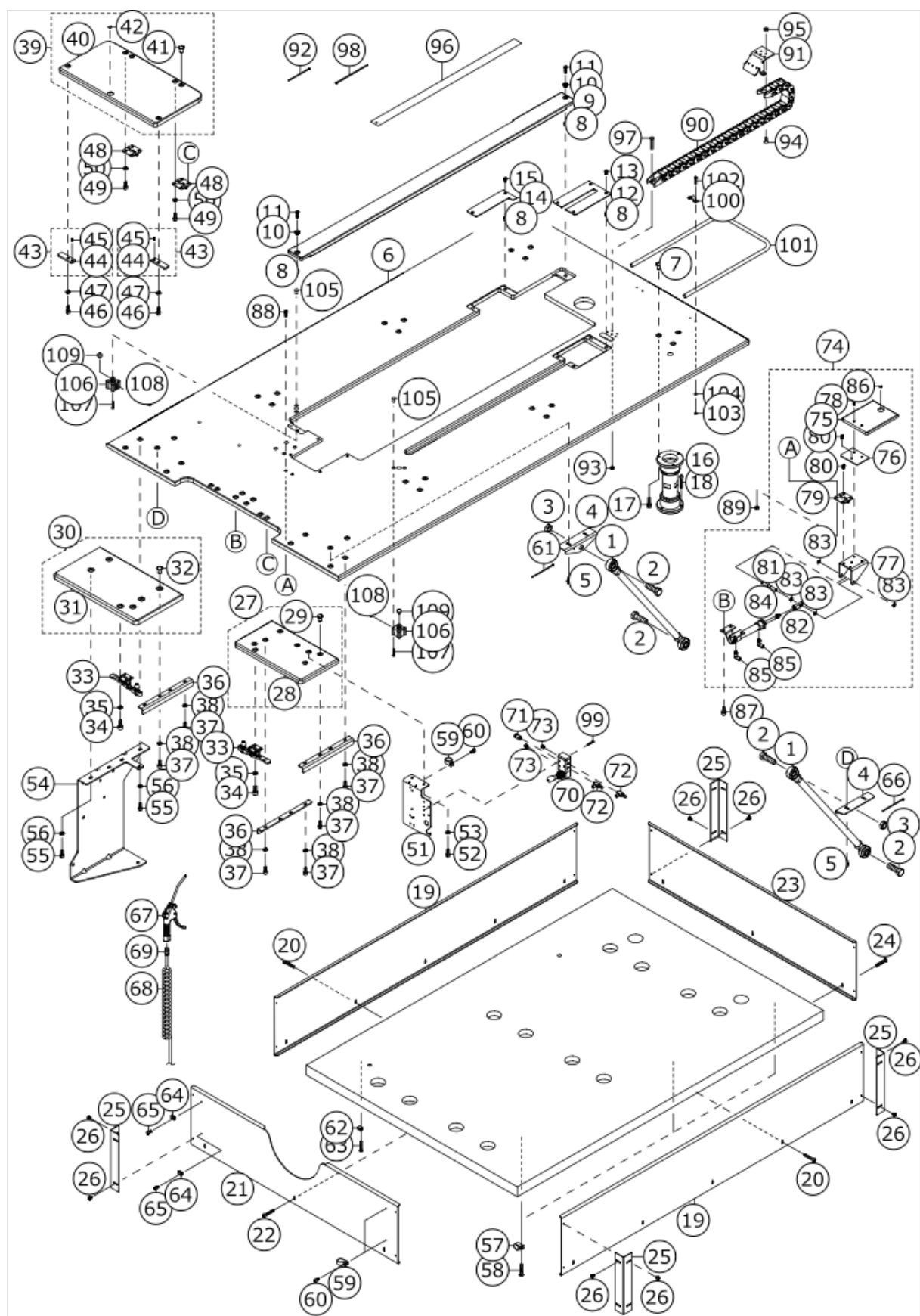
OIL LUBRICATION COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	23629504	DISTRIBUTOR				1.00
2	SQ2050453MZ	CONNECTING SCREW				3.00
3	SQ1110451MZ	CONNECTING SCREW				1.00
4	40097210	GASKET				2.00
5	40174011	CONNECTING_SCREW				2.00
6	40004749	GASKET				2.00
7	23629306	PIPE STOPPER A				6.00
8	40173542	PS700_OIL_TANK				1.00
9	SL6052092TN	SCREW M5 L=20				11.00
10	SS6152212SP	SCREW 15/64-28 L=22.0				2.00
11	WS0610002KP	SPRING WASHER				2.00
12	40173543	OIL_TANK_PACKING				1.00
13	13170105	RUBBER RING				1.00
14	13171004	DRAIN SCREW				1.00
15	B8228125000	OIL RESERVOIR MAGNET				1.00
16	40091203	TUBE HOLDER				1.00
17	SL6030592TN	SCREW M3 L=5				1.00
18	40174015	OIL_BAFFLE_PLATE				1.00
19	40174021	OIL_BAFFLE_PLATE				1.00
20	SS6151412TP	SCREW 15/64-28 L=14				2.00
21	40173842	OIL PUMP ASM				1.00
22	-	-				2.00
23	-	-				1.00
24	-	-				1.00
25	-	-				1.00
26	-	-				1.00
27	-	-				1.00
28	-	-				1.00
29	-	-				1.00
30	-	-				1.00
31	-	-				1.00
32	-	-				2.00
33	-	-				2.00
34	-	-				2.00
35	-	-				1.00
36	40173850	RETURN PIPE ASM.				1.00
37	22925101	OIL FELT PRESSER				1.00
38	-	-				1.00
39	-	-				1.00
40	40173996	OIL SIGHT GAUGE				1.00
41	40173997	ASSY_FLOATER_BAR				1.00
42	40173999	FLOATER_BAR_PLATE				1.00
43	SM4050655SP	SCREW M5 L=6				1.00
44	-	-				1.00
45	NS6110310SP	HEXAGONAL NUT 11/64-40				1.00
46	WP0450801SD	WASHER 4.5X10X0.8				1.00
47	40097210	GASKET				1.00
48	-	-				1.00
49	-	-				1.00
50	22903900	ADJUSTING PIN				1.00

51	40173775	ROLLER_FELT				1.00
52	RO029180100	O-RING				1.00
53	B1215552000	OIL ADJUSTING COLLAR				1.00
54	WP0621016SD	WASHER 6.2X13X1				2.00
55	40186577	OIL BAFFLE PLATE LEFT				1.00
56	WP0501516SD	WASHER				1.00

TABLE COMPONENTS (1)

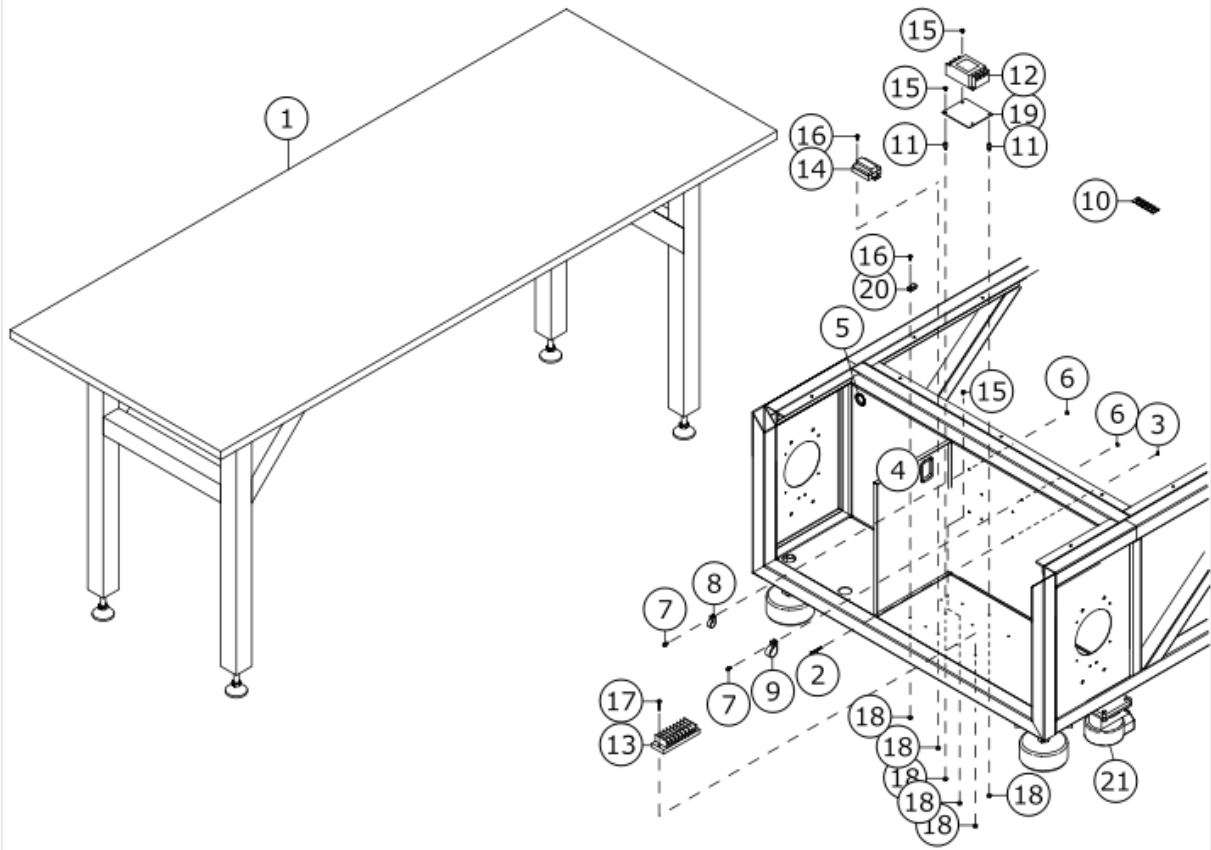


No.	品番	品名	備考	子部品	消耗品	個数
1	40173863	SUPPORT_ROD_ASSY				2.00
2	40173690	SCREW				4.00
3	40173691	NUT				2.00
4	40173710	SUPPORT_ROD_ANGLE_PLATE				2.00
5	SL6051292TN	SCREW M5 L=12				4.00
6	40173692	TABLE				1.00
7	40173705	RIVET				38.00
8	40173711	RIVET				8.00
9	40173706	TABLE_INSIDE_BLOCK				1.00
10	40173701	RIVET				2.00
11	SM1041601SC	SCREW M4X0.7 L=16				2.00
12	40173703	TABLE_COVER_RIGHT				1.00
13	SM1040801SC	SCREW M4X0.7 L=8				4.00
14	40173712	TABLE_COVER_LEFT				1.00
15	SM1040801SC	SCREW M4X0.7 L=8				2.00
16	40173641	TABLE_SUPPORT_BASE_ASM				6.00
17	SL6052092TN	SCREW M5 L=20				18.00
18	SK3482501SE	WOOD SCREW D=4.8 L=25				18.00
19	40173695	SHIELD_PLATE				2.00
20	40173694	SCREW				10.00
21	40173708	TABLE_FRONT_COVER				1.00
22	40173694	SCREW				3.00
23	40173707	SHIELD_PLATE_BACK				1.00
24	40173694	SCREW				3.00
25	40173704	ANGLE_SHIELD_PLATE				4.00
26	SM3040652TN	SCREW M4 L=6				16.00
27	40173866	EXTEND_TABLE_RIGHT_ASSY				1.00
28	40173716	EXTEND_TABLE_RIGHT		*		1.00
29	40173705	RIVET		*		8.00
30	40173867	EXTEND_TABLE_LEFT_ASSY				1.00
31	40173717	EXTEND_TABLE_LEFT		*		1.00
32	40173705	RIVET		*		6.00
33	40173719	TABLE_FRONT_COVER_CLAMP				2.00
34	SM6051202TP	SCREW M5X0.8 L=12				4.00
35	WP0501016SD	WASHER 5X10.5X1				4.00
36	40173548	TABLE_SUPPORT_BRACKET				3.00
37	SM6051202TP	SCREW M5X0.8 L=12				12.00
38	WP0501016SD	WASHER 5X10.5X1				12.00
39	40173868	UNDER_BEAM_RIGHT_ASSY				1.00
40	40173718	TABLE_FRONT_COVER		*		1.00
41	40173705	RIVET		*		6.00
42	CM300200001	FINGER INJURY CAUTION LABEL (16)		*		1.00
43	40173869	UPPER_BEAM_PLATE_REAR_ASSY				2.00
44	40173547	TABLE_FRONT_COVER_STOPPER		*		1.00
45	PS0400082KP	SPRING PIN TYPE W 4X8		*		1.00
46	SM6051202TP	SCREW M5X0.8 L=12				2.00
47	WP0501016SD	WASHER 5X10.5X1				2.00
48	40173714	HINGE				2.00
49	SM6051202TP	SCREW M5X0.8 L=12				8.00
50	WP0501016SD	WASHER 5X10.5X1				8.00

51	40173544	SWITCH_INSTALLATION_BOARD				1.00
52	SM6051202TP	SCREW M5X0.8 L=12				2.00
53	WP0501016SD	WASHER 5X10.5X1				2.00
54	40186376	SUPPORT_BRACKET				1.00
55	SM6051202TP	SCREW M5X0.8 L=12				8.00
56	WP0501016SD	WASHER 5X10.5X1				8.00
57	HX00150000K	CABLE CLIP				3.00
58	SK1412001SD	WOOD SCREW D=4.1 L=20				3.00
59	HX00150000K	CABLE CLAMP				3.00
60	SM6041002TP	SCREW M4X0.7 L=10				3.00
61	EA9500B0100	CABLE BAND				1.00
62	HX00150000A	CABLE CLAMP				1.00
63	SK1412001SD	WOOD SCREW D=4.1 L=20				1.00
64	HX00150000A	CABLE CLAMP				2.00
65	SM6040802TP	SCREW M4X0.7 L=8				2.00
66	EA9500B0100	CABLE BAND				1.00
67	40173733	AIR_GUN				1.00
68	40173735	AIR_GUN_TUBE				1.00
69	PJ210008400	HALF UNION				1.00
70	PV015128000	MANUAL VALVE				1.00
71	PJ210008300	HALF UNION				1.00
72	PC015119000	SPEED CONTROLLER				2.00
73	PX055105000	SILENCER				2.00
74	40173871	TABLE_COVER_ASSY				1.00
75	40173713	TABLE_COVER		*		1.00
76	40173546	TABLE_COVER_BRACKET_B		*		1.00
77	40173545	TABLE_COVER_BRACKET_A		*		1.00
78	SM6041602TP	SCREW M4X0.7 L=16		*		2.00
79	40173714	HINGE		*		1.00
80	SM6040652TP	SCREW M4 L=6		*		3.00
81	40173715	SHAFT		*		1.00
82	40174023	CYLINDER_JOINT		*		1.00
83	RE0700000K0	E-RING 7		*		4.00
84	PA2005020A0	AIR CYLINDER		*		1.00
85	PJ304045102	ELBOW UNION C		*		2.00
86	CM300200001	FINGER INJURY CAUTION LABEL (16)		*		1.00
87	SL6051492TN	SCREW M5 L=14				4.00
88	SM6041802TP	SCREW M4 L=18				2.00
89	NM6040000SN	NUT M4 TYPE1				2.00
90	40173720	TOWLONE				1.00
91	40173870	UPPER_BEAM_REAR				1.00
92	EA9500B0100	CABLE BAND				21.00
93	NM6050001SC	NUT M5X0.8 TYPE1				2.00
94	SM1051201SC	SCREW M5X0.8 L=12				2.00
95	NM6050001SC	NUT M5X0.8 TYPE1				2.00
96	40173745	CABLE SHEET				2.00
97	SM1053001SP	SCREW M5X0.8 L=30				2.00
98	EA9500B0200	CABLE BAND 150				2.00
99	SM6042502TP	SCREW M4X0.7 L=25				3.00
100	40186589	SAFETY PIPE BRACKET	TYPE CE			2.00
101	40186588	SAFETY PIPE	TYPE CE			1.00

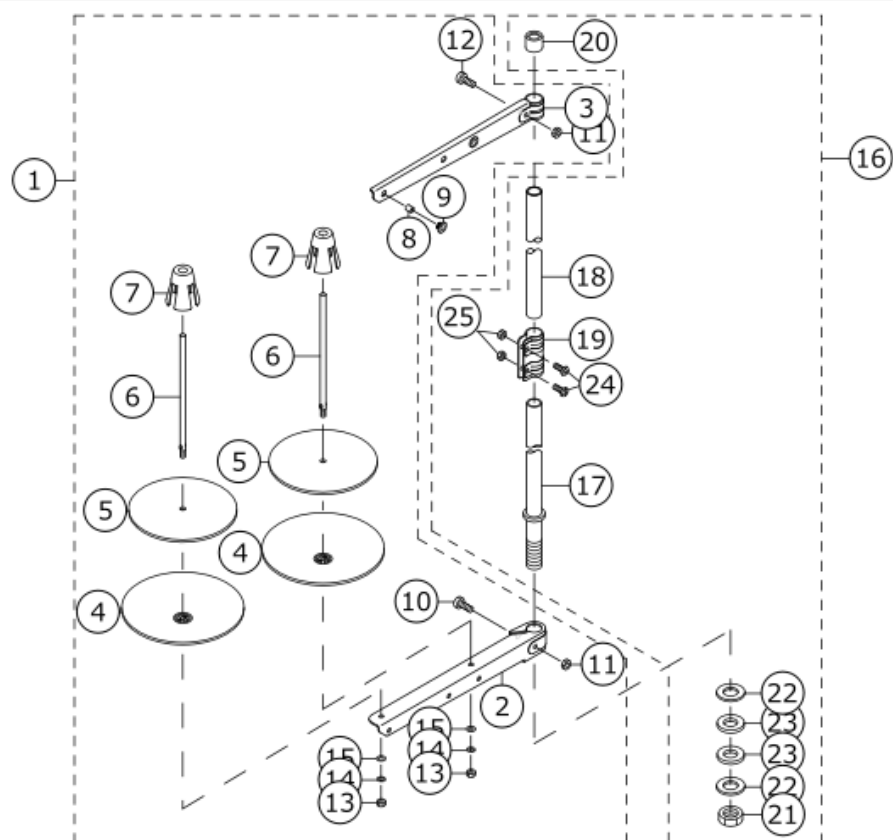
102	SL6042592TN	SCREW	TYPE CE			4.00
103	NM6040001SC	NUT M4X0.7 TYPE1	TYPE CE			4.00
104	WP0431005SP	PLAIN WASHER 4.3X12X1	TYPE CE			4.00
105	40205902	FIXED RIVET	OPTIONAL PARTS			4.00
106	40205900	CYLINDER	OPTIONAL PARTS			2.00
107	40206226	SCREW M4X0.7 L=25	OPTIONAL PARTS			4.00
108	40206225	HALF UNION	OPTIONAL PARTS			4.00
109	40205901	LIFT BOSS	OPTIONAL PARTS			2.00

TABLE COMPONENTS (2)



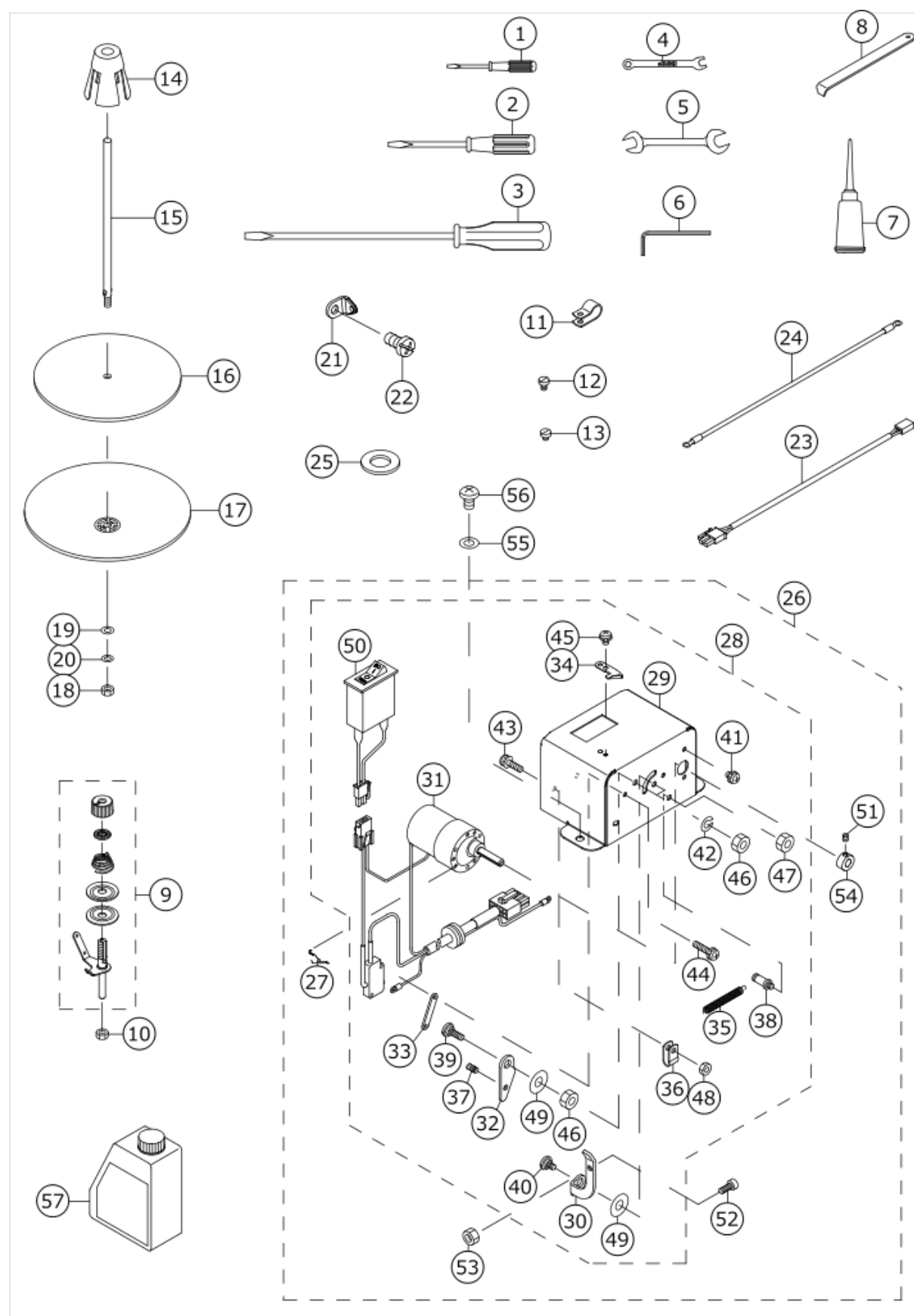
No.	品番	品名	備考	子部品	消耗品	個数
1	40173750	AUXILIARY_TABLE_ASM				2.00
2	SM6043002TN	SCREW				4.00
3	NM6030001SC	NUT M3X0.5 TYPE1				4.00
4	HX004070000	BUSH				1.00
5	EA9002B1100	BUSHING L				0.70
6	NM6040001SD	NUT M4				3.00
7	SM6041002TP	SCREW M4X0.7 L=10				3.00
8	HX00150000H	CABLE CLAMP				2.00
9	HX00150000M	CABLE CLAMP				1.00
10	40196171	SHORT BAR	TYPE CE			1.00
11	HX003390000	SPACER	TYPE CE			6.00
12	HN00445000A	NOISE FILTER	TYPE CE			1.00
13	HK057950080	BLOCK TERMINAL	TYPE CE			1.00
14	40195583	REACTOR ASSY	TYPE CE			1.00
15	SL4040881SC	SCREW M4 L=8	TYPE CE			12.00
16	SL4041281SC	SCREW M4X0.7 L=12	TYPE CE			4.00
17	SL4042581SC	SCREW	TYPE CE			2.00
18	NM3040520SC	NUT M4	TYPE CE			16.00
19	40186595	PLATE	TYPE CE			1.00
20	HX00150000C	CABLE CLAMP	TYPE CE			2.00
21	40173919	CASTOR				4.00

THREAD STAND COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40108402	THRED_STAND_B				1.00
2	40085786	SPOOL REST ARM (LOWER)		*		1.00
3	40085787	SPOOL REST ARM (UPPER)		*		1.00
4	40085788	SPOOL REST		*		2.00
5	40085789	SPOOL REST CUSHION		*		2.00
6	40085790	SPOOL PIN		*		2.00
7	40085791	SPOOL RETAINER		*		2.00
8	40085794	THREAD GUIDE		*		2.00
9	40085795	THREAD GUIDE BUSHING		*		2.00
10	40096326	SPOOL REST ARM LOWER SCREW		*		1.00
11	NM6050001SE	NUT M5		*		2.00
12	40096327	SPOOL REST ARM UPPER SCREW		*		1.00
13	NM6050001SE	NUT M5		*		2.00
14	WS0510002KN	SPRING WASHER M5		*		2.00
15	WP0531001SC	WASHER M5		*		2.00
16	40108401	THREAD_STAND_A				1.00
17	40085784	SPOOL REST ROD LOWER		*		1.00
18	40085785	SPOOL REST ROD UPPER		*		1.00
19	40085792	SPOOL REST ROD JOINT		*		1.00
20	40085793	SPOOL REST ROD RUBBER CAP		*		1.00
21	40096325	SPOOL REST ROD NUT		*		1.00
22	WP1612616SE	WASHER 16X30X2.6		*		2.00
23	40085796	SPOOL REST ROD RUBBER CUSHION		*		2.00
24	SM4051405SE	SCREW M5 L=14		*		2.00
25	NM6050001SE	NUT M5		*		2.00

ACCESSORIE PARTS COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	22933204	SCREW DRIVER				1.00
2	22933105	SCREW DRIVER				1.00
3	22933006	SCREW DRIVER				1.00
4	13160106	SPANNER (5X6)				1.00
5	B9143372000	WRENCH (7.1X8.1)				1.00
6	40055591	HEXAGONAL WRENCH KYE				1.00
7	B91210120A0	OILER ASM.				1.00
8	B9101490000	DRIVER				1.00
9	40091212	BOBBIN_THREAD_TENSION_ASM.				1.00
10	NM6050001SD	NUT M5X0.8 TYPE1				1.00
11	HX00150000D	CABLE CLAMP				2.00
12	SM6040600SP	SCREW M4 L=6				2.00
13	SM6040450TP	SCREW M4 L=4				2.00
14	40085791	SPOOL RETAINER				1.00
15	40085790	SPOOL PIN				1.00
16	40085789	SPOOL REST CUSHION				1.00
17	40085788	SPOOL REST				1.00
18	NM6050001SE	NUT M5X0.8 TYPE1				1.00
19	WP0531001SC	WASHER M5				2.00
20	WS0510002KN	SPRING WASHER M5				1.00
21	40010414	THREAD_GUIDE_NO.1				1.00
22	SM4050601SC	SCREW M5X0.8 L=6				1.00
23	40174012	BOBBIN_WINDER_RELAY_CABLE_ASSY				1.00
24	40173771	FG CORD ASSY				1.00
25	WP1612616SE	WASHER 16X30X2.6				2.00
26	40188445	BOBBIN_WINDER_ASSY				1.00
27	B3212761000	LATCH SPRING		*		1.00
28	40188444	BOBBIN_WINDER_SUB_ASSY		*		1.00
29	40188441	BOBBIN_THREAD_COVER		*		1.00
30	13870605	BOBBIN GUIDE		*		1.00
31	40201681	MOTOR ASSY C		*		1.00
32	13889704	SWITCH PUSHING PLATE		*		1.00
33	22954408	STOPPER PLATE		*		1.00
34	10502300	THREAD CUTTER		*		1.00
35	B3041980000	SPRING		*		1.00
36	HX001230000	CABLE CLIP		*		1.00
37	B1110280000	THREAD CUTTING LINK SPRING RAC		*		1.00
38	B3413227000	SPRING SUSPENSION		*		1.00
39	SD0720222TP	HINGE SCREW D=7.24 H=2.2		*		1.00
40	SD0720221SP	HINGE SCREW D=7.24 H=2.2		*		1.00
41	SL4030691SC	SCREW M3 L=6		*		3.00
42	WS0451040KP	SPRING WASHER 4.5X8.5X1		*		2.00
43	SL4031281SC	SCREW M3 L=12		*		2.00
44	SL4031681SC	SCREW M3 X 16		*		2.00
45	SL4030591SC	SCREW M3X5		*		1.00
46	NS6110420SP	NUT 11/64-40		*		3.00
47	NS6110420SP	NUT 11/64-40		*		1.00
48	NM6030001SC	NUT M3		*		2.00
49	WP0551016SH	WASHER 5.5X13X1		*		2.00
50	40201680	OCP CORD ASM		*		1.00

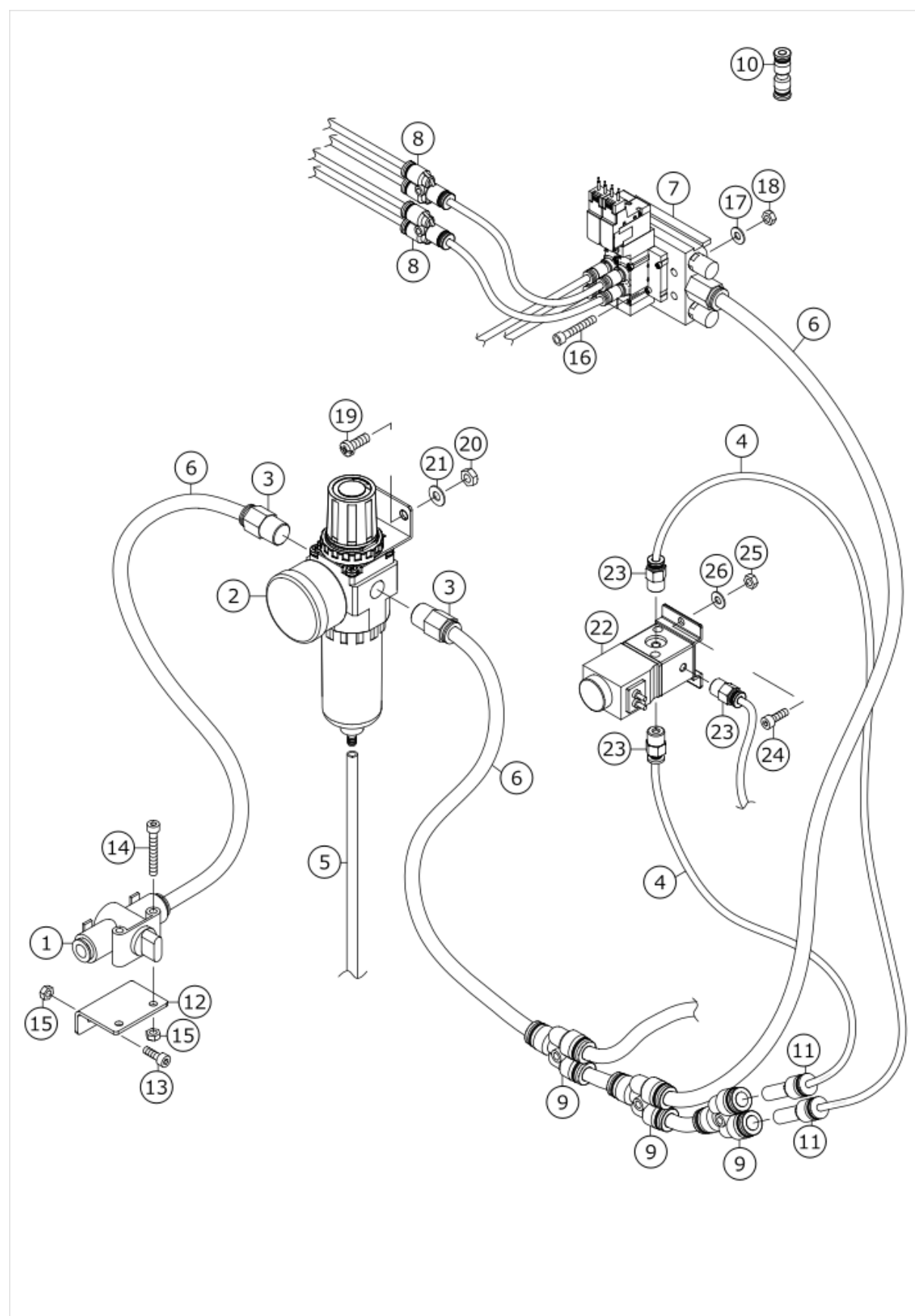
51	SS8090530TP	SCREW 9/64-40 L=5.0		*		1.00
52	B3208280000	BOBBIN WINDER ADJUSTING SCREW		*		1.00
53	NS6110420SP	NUT 11/64-40		*		1.00
54	CS0640611SP	THRUST HOLDER		*		1.00
55	WP0531001SC	WASHER				2.00
56	SM4050801SC	SCREW M5X0.8 L=8				2.00
57	40102087	JUKI_MACHINE_OIL_7				1.00

Figure 10 is a detailed connection diagram for the SC0413R, SC073R, and SC039R units. It shows the internal wiring and external connections for various components. The diagram includes the following components and connections:

- SC0413R:** Includes connectors for 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 230, 231, 232, 233, 234, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260, 261, 262, 263, 264, 265, 266, 267, 268, 269, 270, 271, 272, 273, 274, 275, 276, 277, 278, 279, 280, 281, 282, 283, 284, 285, 286, 287, 288, 289, 290, 291, 292, 293, 294, 295, 296, 297, 298, 299, 300, 301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 344, 345, 346, 347, 348, 349, 350, 351, 352, 353, 354, 355, 356, 357, 358, 359, 360, 361, 362, 363, 364, 365, 366, 367, 368, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393, 394, 395, 396, 397, 398, 399, 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 620, 621, 622, 623, 624, 625, 626, 627, 628, 629, 630, 631, 632, 633, 634, 635, 636, 637, 638, 639, 640, 641, 642, 643, 644, 645, 646, 647, 648, 649, 650, 651, 652, 653, 654, 655, 656, 657, 658, 659, 660, 661, 662, 663, 664, 665, 666, 667, 668, 669, 670, 671, 672, 673, 674, 675, 676, 677, 678, 679, 680, 681, 682, 683, 684, 685, 686, 687, 688, 689, 690, 691, 692, 693, 694, 695, 696, 697, 698, 699, 700, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758, 759, 760, 761, 762, 763, 764, 765, 766, 767, 768, 769, 770, 771, 772, 773, 774, 775, 776, 777, 778, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 790, 791, 792, 793, 794, 795, 796, 797, 798, 799, 800, 801, 802, 803, 804, 805, 806, 807, 808, 809, 810, 811, 812, 813, 814, 815, 816, 817, 818, 819, 820, 821, 822, 823, 824, 825, 826, 827, 828, 829, 830, 831, 832, 833, 834, 8

No.	品番	品名	備考	子部品	消耗品	個数
1	40173625	LED_CABLE_ASSY				1.00
2	40173608	X_ORG_SENSOR_ASSY				1.00
3	40173769	X_ORG_SENSOR_RELAY_CABLE_ASSY				1.00
4	40173609	Y_ORG_SENSOR_ASSY				1.00
5	40174012	BOBBIN_WINDER_RELAY_CABLE_ASSY				1.00
6	40173621	THREAD BREAK DETECTOR ASSY				1.00
7	40173624	SWITCH CABLE ASSY				1.00
8	40173612	PANEL_SWITCH_CABLE_ASSY				1.00
9	40173743	PANEL_CABLE_ASSY				1.00
10	40173768	BCD_LEADER_RELAY_CABLE_ASSY				1.00
11	40173606	BCD_LEADER_ASSY				1.00
12	40173763	AC_INPUT_CORD_ASSY_4M				1.00
13	40198297	AC_INPUT_CORD_ASSY_6.5M				1.00
14	40173605	SC0413R_PCB_ASSY				1.00
15	40173611	I/F_CABLE(X9)				1.00
16	40173610	I/F_CABLE(X10/X11)				1.00
17	40195670	SC011S_PCB_ASSY				1.00
18	40173613	SOLENOID_RELAY_CABLE_ASSY				1.00
19	40173631	THREAD_TRIMMER_SOLENOID_ASM				1.00
20	40173770	AT SOLENOID RELAY CABLE ASSY				1.00
21	40174350	AT_SOLENOID_A				1.00
22	40173623	THREAD_NIPPER_SOLENOID				1.00
23	40173628	SOLENOID VALVE C ASSY				1.00
24	40173626	SOLENOID VALVE A ASSY				1.00
25	40173627	SOLENOID VALVE B ASSY				1.00
26	40173630	SOLENOID VALVE E ASSY				1.00
27	40197890	SOLENOID_VALVE_D_ASM				1.00
28	40174000	FAN MOTOR CABLE ASSY				1.00
29	40199213	SC073R(05)_PCB_ASSY				1.00
30	40173619	SC039R_PCB_ASSY				1.00
31	40174001	PCB CABLE ASSY				1.00
32	40174002	PCB CABLE ASSY				1.00
33	40173602	AC_SERVO_MOTOR_ASSY				1.00
34	40173607	FG_CABLE				1.00
35	40173765	X_MOTOR_RELAY_CABLE_ASSY				1.00
36	40173603	X_MOTOR_ASSY				1.00
37	40173766	X_MOTOR_ENC_RELAY_CABLE_ASSY				1.00
38	40173604	Y_MOTOR_ASSY				1.00
39	40173771	FG CORD ASSY				1.00
40	40173772	THREAD_AMOUNT_RELAY_CABLE				1.00
41	40173601	PANEL_ASSY				1.00
42	HA006420000	SWITCH				1.00
43	40195671	SC073S_PCB_ASSY	TYPE CE			1.00

PNEUMATIC COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	PV010016000	QUICK_EXHAUST_VALVE				1.00
2	PF0252180A0	REGULATOR				1.00
3	PJ210008500	UNION				2.00
4	BT0400251EB	URETHANE TUBE BLACK 4X2.5				24.00
5	BT0600401EB	URETHANE TUBE BLACK 6X4				1.00
6	BT0800501EB	URETHANE TUBE BLACK 8X5				4.00
7	40173730	SOLENOID_VALVE_ASSY				1.00
8	PJ3C8040002	UNION				2.00
9	PJ308080006	UNION				4.00
10	PJ303040007	UNION				2.00
11	PJ309040007	UNION				2.00
12	40174034	QUICK_EXHAUST_VALVE_PLATE				1.00
13	SM6041202TP	SCREW				2.00
14	SM6043002TN	SCREW				2.00
15	NM6040000SN	NUT M4				4.00
16	SM6042502TP	SCREW M4X0.7 L=25				4.00
17	WP0450826SC	WASHER				4.00
18	NM6040000SN	NUT M4				4.00
19	SM4051455SP	SCREW				2.00
20	NM6050001SP	NUT M5				2.00
21	WP0550836SC	WASHER 5.5X12X0.8				2.00
22	40173630	SOLENOID VALVE E ASSY				1.00
23	PJ3C1040502	UNION				3.00
24	SM6041202TP	SCREW				2.00
25	NM6040000SN	NUT M4				2.00
26	WP0450826SC	WASHER				2.00

LIST FOR INFORMATION OF CHANGE (1)

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1703-04・・・Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

* Rev. No.	Page 頁	Ref. No.	Parts No. 品 番	* Rev. No.	Page 頁	Ref. No.	Parts No. 品 番
D 03	6	4	-	A 04	6	4	401-74026
D 03	6	5	-	A 04	6	5	SL-6051692-TN
D 03	6	7	-	A 04	6	7	401-74013
D 03	6	8	-	A 04	6	8	401-74010
D 03	6	21	-	A 04	6	21	401-73808
D 03	6	22	-	A 04	6	22	401-73809
D 03	6	23	-	A 04	6	23	401-73810
D 03	6	24	-	A 04	6	24	401-73811
D 03	6	25	-	A 04	6	25	401-73812
D 03	6	26	-	A 04	6	26	401-73813
D 03	6	27	-	A 04	6	27	401-73811
D 03	6	28	-	A 04	6	28	401-73812
D 03	6	29	-	A 04	6	29	401-73808
D 03	6	34	-	A 04	6	34	401-73816
D 03	6	35	-	A 04	6	35	401-73809
D 03	6	37	-	A 04	6	37	401-73961
D 03	6	40	-	A 04	6	40	401-73819
D 03	6	41	-	A 04	6	41	401-73962
D 03	6	42	-	A 04	6	42	401-73820
D 03	6	43	-	A 04	6	43	401-73963
D 03	6	46	-	A 04	6	46	401-73964
D 03	6	47	-	A 04	6	47	401-73965
D 03	6	48	-	A 04	6	48	401-73822
D 03	6	49	-	A 04	6	49	401-73823
D 03	6	50	-	A 04	6	50	401-73824
				A 04	6	51	B1601-210-D0C-A
D 03	8	5	-	A 04	8	5	401-73777
D 03	8	10	-	A 04	8	10	SS-7080510-TP
D 03	8	16	-	A 04	8	16	401-73952
D 03	8	28	-	A 04	8	28	401-73953
D 03	8	32	-	A 04	8	32	401-73954
				A 04	8	33	401-73776
D 03	10	2	-	A 04	10	2	401-74027
D 03	10	3	-	A 04	10	3	401-86480
D 03	10	7	-	A 04	10	7	401-74029
D 03	10	9	-	A 04	10	9	401-74030

LIST FOR INFORMATION OF CHANGE (2)

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

· Each numeral indicates the number of parts required.

· "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

パーツリストご利用に際して

1 ."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2 .数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3 .数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4 .イラストページの-----枠は、組構成であることを意味します。

5 .リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。