

MODEL : PLC-2710/PLC-2710-7/PLC-2760/PLC-2760-7/PLC-2765

List No : 1629-05

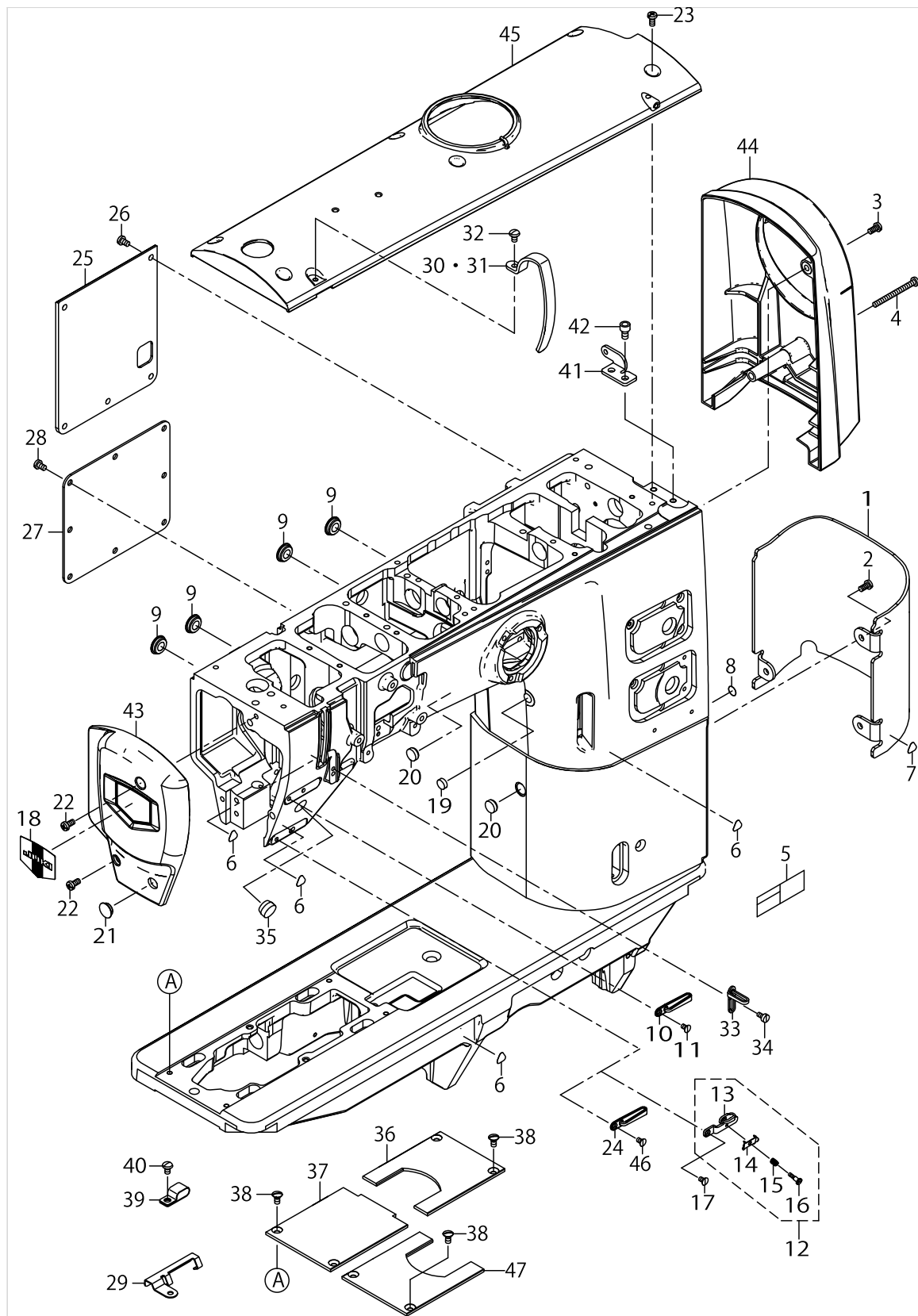
PARTS LIST

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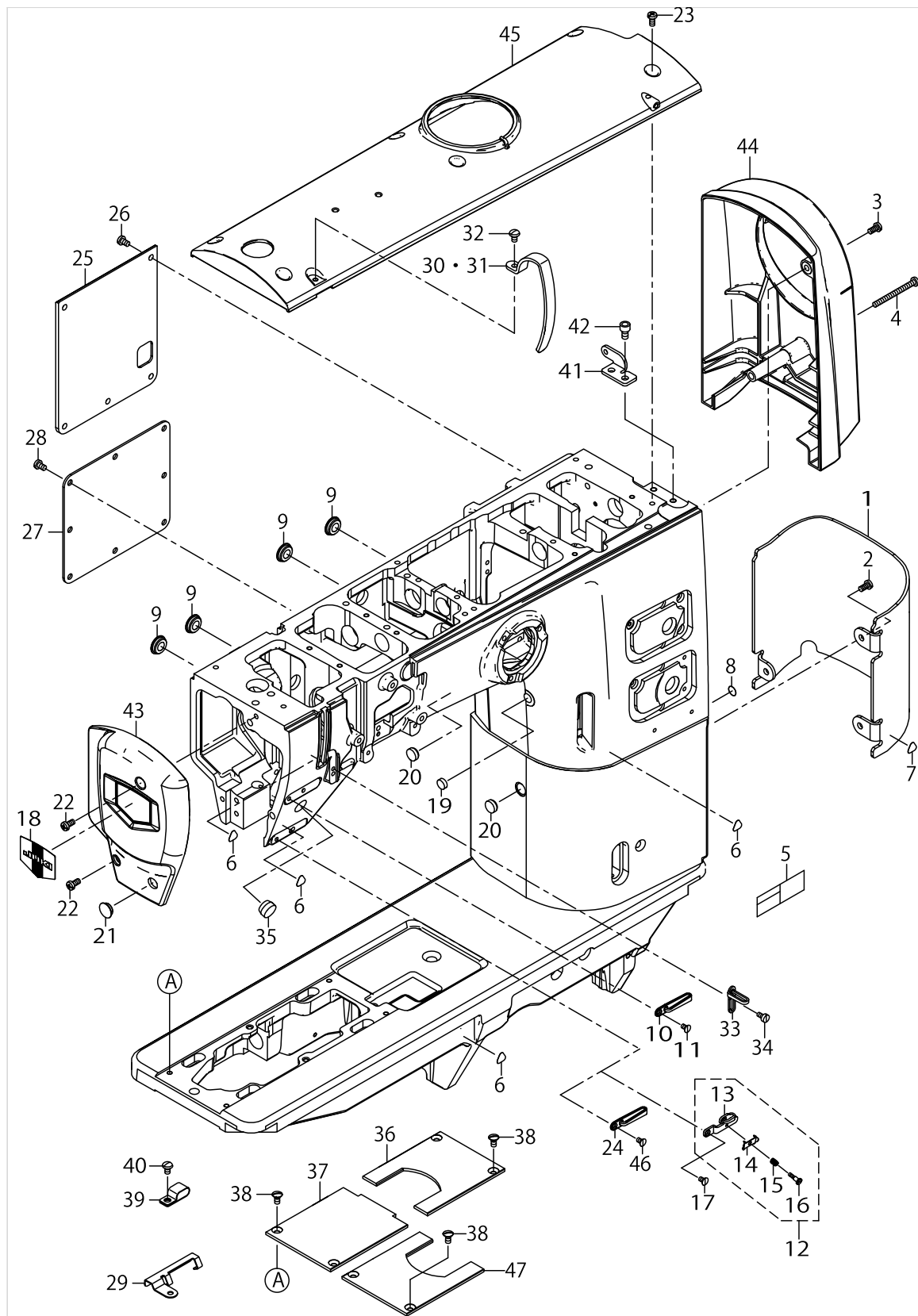
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40129977		POST_COVER	FOR PLC-- 2710-7,2760-7					1	
2		SM4051055SP		SCREW	FOR PLC-- 2710-7,2760-7					3	
3		SM4051055SP		SCREW	FOR PLC-- 2710-7,2760-7					2	
4		SM4055501SC		SCREW M5X0.8 L=55	FOR PLC-- 2710-7,2760-7					1	
5		40102261		SAFETY_LABEL_S						1	
6		CM300200001		ATTENTION SEAL						4	
7		CM300200001		ATTENTION SEAL	FOR PLC-- 2710-7,2760-7					1	
8		22901805		GROUND MARK						1	
9		TA1650406R0		PRUG						4	
10		40084142		THREAD_GUIDE_LOWER					☆	1	
11		SM1040750TP		SCREW M4 L=7						1	
12		40034675		THREAD_GUIDE_ASM_E	FOR PLC-- 2710-7,2760-7,2765				☆	1	
13		40034674		THREAD_GUIDE				*		1	
14		40042716		THREAD_PRESSER_PLATE				*		1	
15		B1132521000		THREAD PRESSER PLATE SPRING				*		1	
16		SD0380556TL		SHOULDER SCREW D=3.8 H=5.5				*		1	
17		SM1040750TP		SCREW M4 L=7	FOR PLC-- 2710-7,2760-7					1	
18		22902506		FACE PLATE						1	
19		TA1030402R0		RUBBER PLUG D=10.3 L=4						1	
20		TA1270502R0		RUBBER PLUG						2	
21		TA1250406R0		RUBBER PLUG D=12.5 L=4						1	
22		SM4051055SP		SCREW						2	
23		SM4051055SP		SCREW						6	
24		40084142		THREAD_GUIDE_LOWER	FOR PLC-- 2710,2760,2760L				☆	1	
25		40129995		APERTURE_COVER						1	
26		SM4050855SP		SCREW						5	
27		40129975		APERTURE_PLATE						1	
28		SM4050855SP		SCREW						8	
29		40134805		CABLE HOLDER	FOR PLC-- 2710-7,2760-7					1	
30		40134834		THREAD_TAKE_UP_LEVER COVER	FOR PLC-2760L					1	
31		23600505		THREAD TAKE-UP LEVER COVER						1	
32		SM4051055SP		SCREW						1	
33		40126221		THREAD_GUIDE					☆	1	
34		SM6040870SP		SCREW						1	
35		TA1550902R0		PLUG						1	
36		40129982		BED_COVER_A						1	
37		40129983		BED_COVER_B	FOR PLC-- 2710,2710-7					1	
38		SM2051000SC		SCREW						4	
39		D2112555B00		CORD HOLDER LARGE	FOR PLC-- 2710-7,2760-7					3	
40		SM4050855SP		SCREW	FOR PLC-- 2710-7,2760-7					2	
41		40112277		PLATE	FOR PLC-- 2710,2760,- 2765,2760L					1	

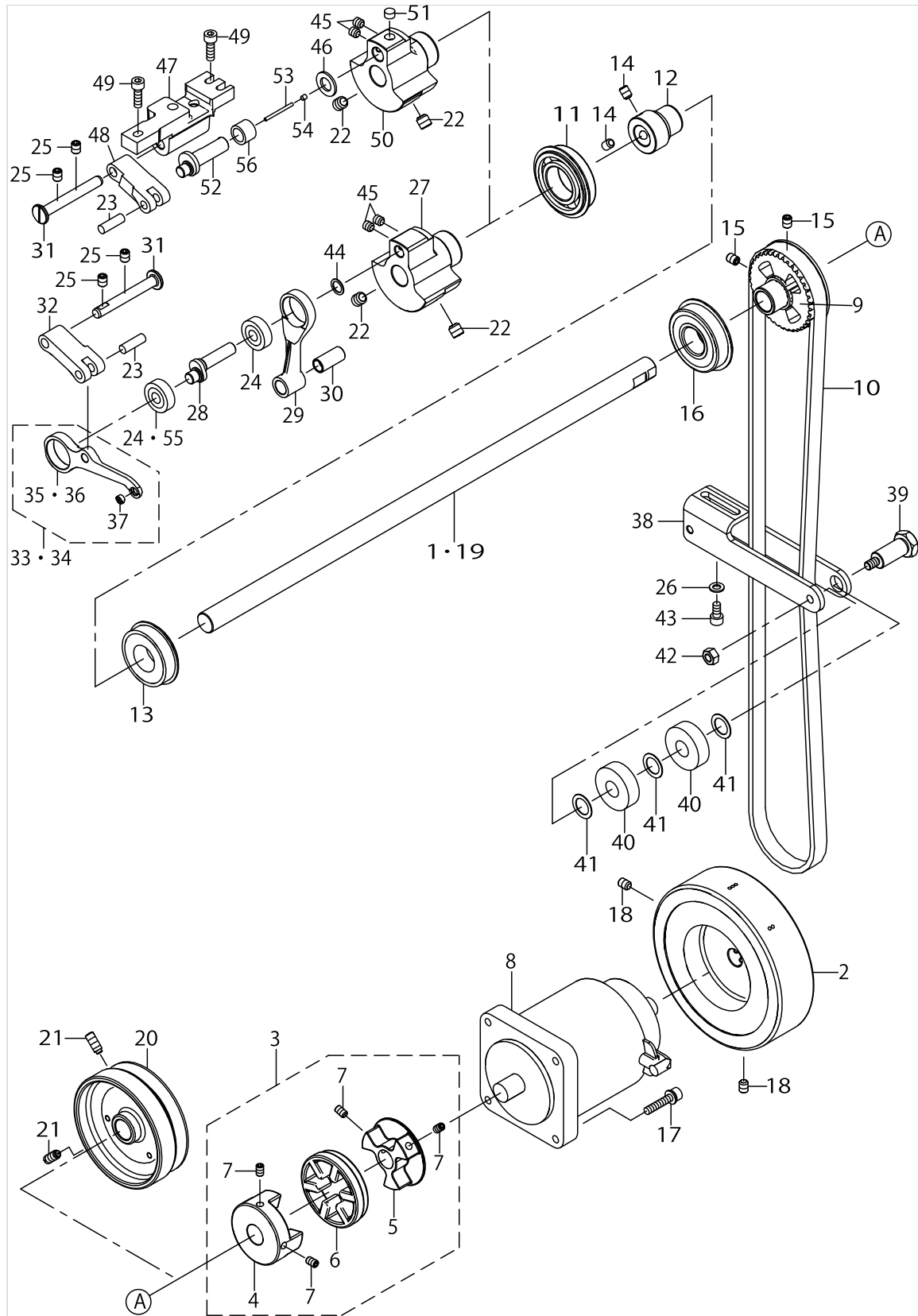
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
42		SM6061002TP		SCREW M6 L=10	FOR PLC-- 2710,2760,- 2765,2760L					2	
43		40130704		FACE_PLATE						1	
44		40130705		MOTOR_COVER	FOR PLC-- 2710-7,2760-7					1	
45		40130706		TOP_COVER						1	
46		SM1040750TP		SCREW M4 L=7	FOR PLC-- 2710,2760,- 2765,2760L					1	
47		40129982		BED_COVER_A	FOR PLC-- 2760,2760-- 7,2760L, 2765					1	

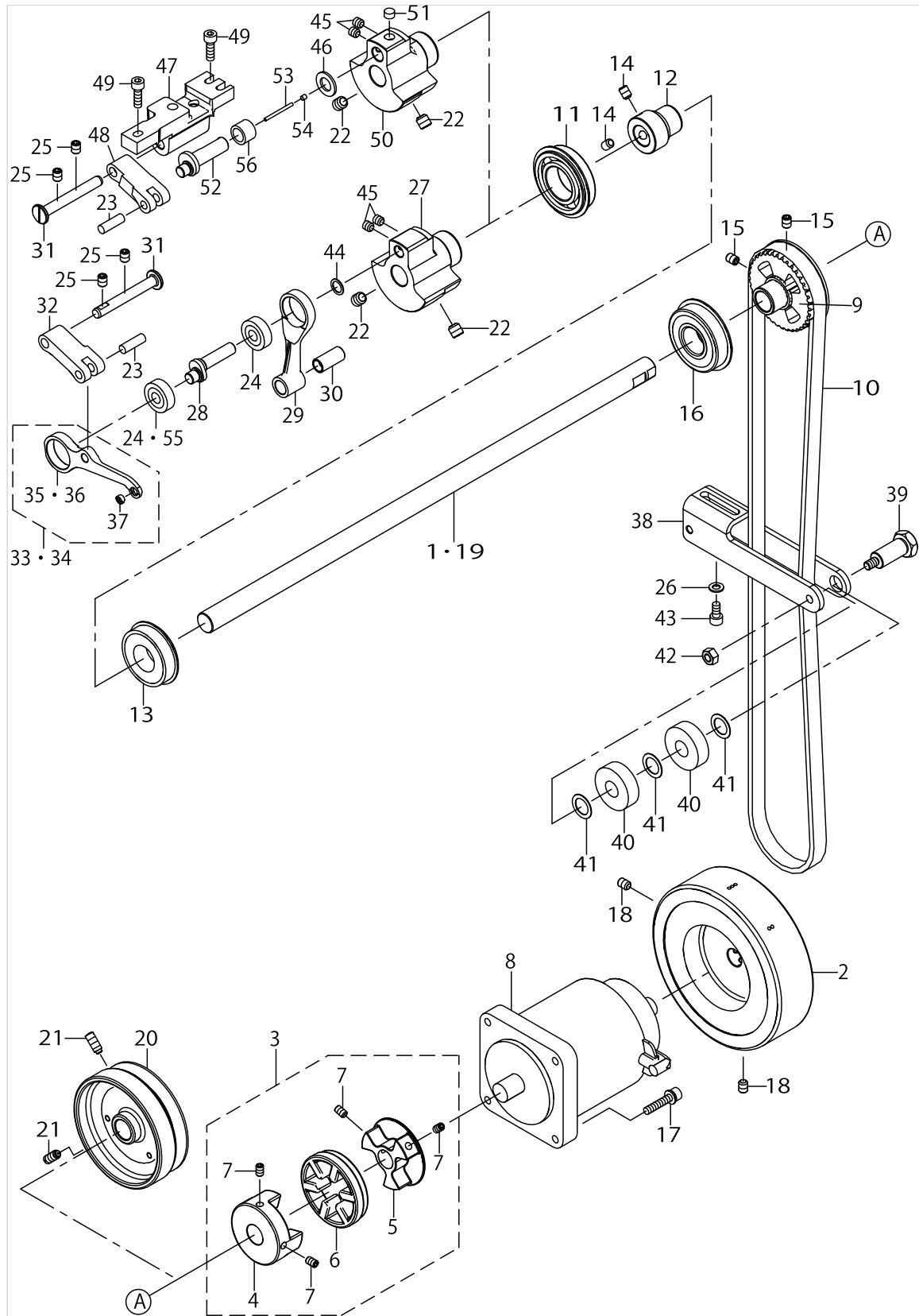
MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS



MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40112087		MAIN_SHAFT_DD	FOR PLC-- 2710-7,2760-7					1	
2		40130702		HAND_WHEEL	FOR PLC-- 2710-7,2760-7					1	
3		40112312		COUPLING_ASSY	FOR PLC-- 2710-7,2760-7					1	
4	R	40130277	40112312	HUB_L	FOR PLC-- 2710-7,2760-7			*		1	1.00
5		40112106		HUB_R	FOR PLC-- 2710-7,2760-7			*		1	
6	R	40125950	40112312	SPIDER	FOR PLC-- 2710-7,2760-7			*		1	1.00
7		SM8050812TP		SCREW M5X8	FOR PLC-- 2710-7,2760-7			*		4	
8		40126244		AC SERVO MOTOR	FOR PLC-- 2710-7,2760-7					1	
9		40126321		SPROCKET_UPPER						1	
10		40130020		TIMING_BELT					☆	1	
11		B1203512000		BUSHING						1	
12		23605207		MAIN SHAFT BEARING SUPPORT						1	
13		SB120001800		BEARING						1	
14		SM80608A2TP		SCREW M6 L=8						2	
15		SM8060812TP		SCREW M6 L=8						2	
16		SB120002700		BEARING						1	
17		SL6052592TN		BOLT	FOR PLC-- 2710-7,2760-7					4	
18		SM8060812TP		SCREW M6 L=8	FOR PLC-- 2710-7,2760-7					2	
19		40112088		MAIN_SHAFT	FOR PLC-- 2710,2760,- 2765,2760L					1	
20		40112299		HAND_WHEEL_A	FOR PLC-- 2710,2760,- 2765,2760L					1	
21		SS8151550SP		SCREW15/64-28L=15	FOR PLC-- 2710,2760,- 2765,2760L					2	
22		SM8080812TP		SCREW M8X8						2	
23		10721504		FEED ADJUSTING PIN						1	
24		SB108001900		BEARING	FOR PLC-- 2710,2710-- 7,2760, 276- 0-7,2760L					2	
25		SM8060812TP		SCREW M6 L=8						2	
26		WP0531000SD		WASHER M5						2	
27		40112091		COUNTER_WEIGHT						1	
28		40112092		NEEDLE_BAR_CRANK						1	
29		40112093		NEEDLE_BAR_CRANK_ROD	FOR PLC-- 2710,2710-- 7,2760, 276- 0-7,2760L					1	
30		40112094		CRANK_ROD_BUSH						1	
31		40011902		THREAD_TAKE_UP_CRANK_SHAFT						1	
32		40125930		TAKE_UP_LEVER_CRANK						1	
33		40127049		THREAD_TAKE_UP_ASM.	FOR PLC-- 2710,2710-- 7,2760, 2760-7,2765					1	
34		40134545		THREAD_TAKE_UP_ASM.	FOR PLC-2760L					1	
35		40125939		THREAD_TAKE_UP				*		1	
36		40134532		THREAD_TAKE_UP	FOR PLC-2760L			*		1	

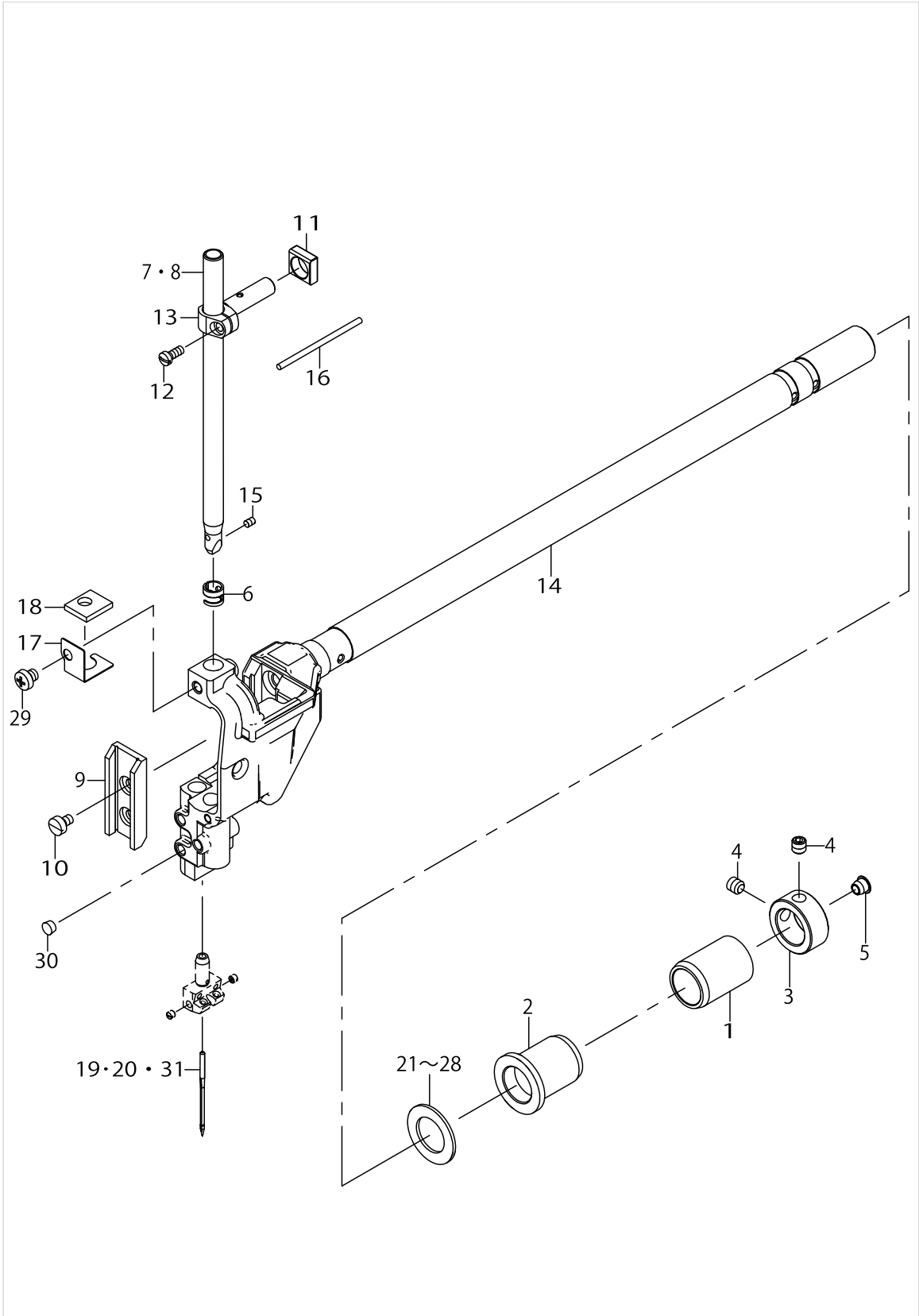
MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS



MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
37		10546901		BUSH				*		1	
38		40130021		IDOLER_PLATE						1	
39		40130022		IDOLER_SHAFT						1	
40		B1803019000		BALL BEARING INTERMEDIATE						2	
41		E3026721000		SLIDER						3	
42		NM6060001CP		NUT M6						1	
43		SM6051002TP		SCREW M5X0.8 L=10						2	
44		WP0820516SP		WASHER 11.6X8.2X0.6						1	
45		SM8060612TP		SCREW M6 L=6						2	
46		40026818		WASHER	FOR PLC-2765					1	
47		40131642		TAKE_UP_LEVER_CRANK_SHAFT_BASE	FOR PLC-2765					1	
48		40131643		TAKE_UP_LEVER_CRANK	FOR PLC-2765					1	
49		SM6051602TP		SCREW M5X0.8 L=16	FOR PLC-2765					3	
50		40131645		COUNTER_WEIGHT	FOR PLC-2765					1	
51		40138482		FELT	FOR PLC-2765					1	
52		40131646		NEEDLE_BAR_CRANK	FOR PLC-2765					1	
53		CQ202000000		OIL WICK	FOR PLC-2765					.027	
54		TA0290301M0		PLUG	FOR PLC-2765					1	
55		SB108001900		BALL BEARING	FOR PLC-2765					1	
56		SB310000300		BALL BEARING	FOR PLC-2765					1	

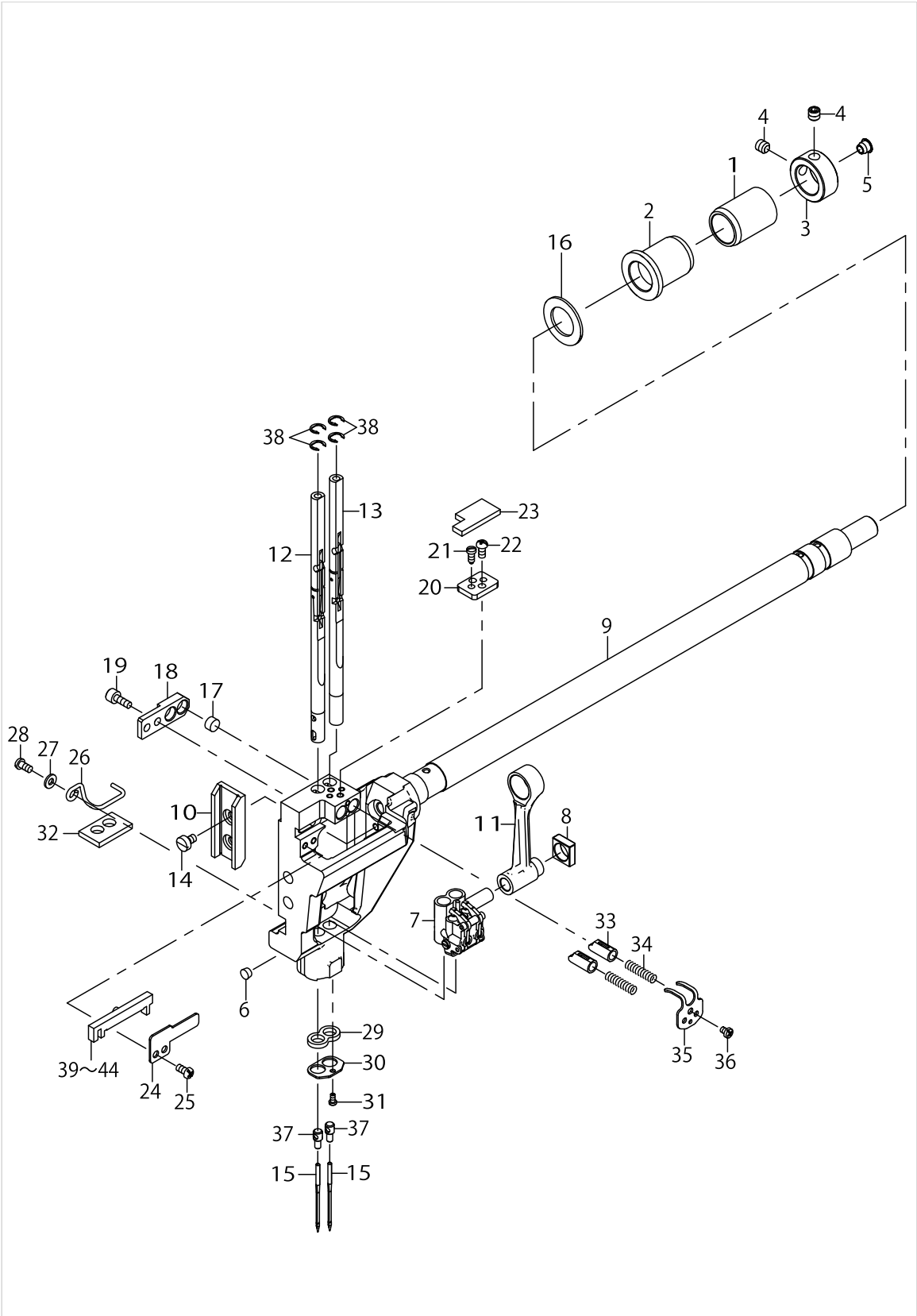
NEEDLE BAR COMPONENTS



NEEDLE BAR COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40010709		NF SHAFT BUSH R						1	
2		40023568		BUSHING						1	
3		CS1701181TP		THRUST COLLAR D=17 W=11						1	
4		SM8060612TP		SCREW M6 L=6						2	
5		TA0620504R0		CAP						1	
6		B1418141H00		NEEDLE BAR THREAD GUIDE	FOR PLC-- 2710,2710-7				☆	1	
7		B1401246000		NEEDLE BAR	FOR PLC-- 2710,2710-7					1	
8		21451406		NEEDLE BAR	FOR PLC-- 2760,2760-7,2760L					1	
9		40127041		NEEDLE_BAR_GUIDE						1	
10		SM6040650TP		SCREW						2	
11		40112152		NEEDLE_ROD_SQUARE_BLOCK						1	
12		SS7090910TP		SCREW 9/64-40 L=8.5						1	
13		40112273		NEEDLE BAR CONNECTION						1	
14	R	40136296	40126402	N_B_ROCKING_BASE_ASM.		選択				1	1.00
14	R	40136296	40127054	N_B_ROCKING_BASE_ASM.		選択				1	1.00
15		SS8080410TP		SCREW 1/8-44 L=3.5	FOR PLC-- 2710,2710-7				☆	1	
16		CQ252000000		OIL WICK						.05	
17		40112270		FELT HOLDER						1	
18		40112272		NEEDLE_BAR_FELT_E						1	
19		M13517B1400		NEEDLE 135X17 #140	FOR PLC-- 2710,2710-7				☆	1	
20		M13517B1400		NEEDLE 135X17 #140	FOR PLC-- 2760,2760-7				☆	2	
21		B1438512B00		WASHER 17.1X28X1.5	SELECTIVE PARTS					1	
22		22606206		SPACER Y	SELECTIVE PARTS					1	
23		22606305		SPACER Z	SELECTIVE PARTS					1	
24		22607600		SPACER A	SELECTIVE PARTS					1	
25		22607709		SPACER B	SELECTIVE PARTS					1	
26		22607808		SPACER D	SELECTIVE PARTS					1	
27		22607907		SPACER E	SELECTIVE PARTS					1	
28		22606404		SPACER F	SELECTIVE PARTS					1	
29	R	SM4050501SC	SM4050801SC	SCREW M5X0.8 L=5						1	1.00
30		TA0500301R0		PLUG 5X5.8 L=3						4	
31		M13517B2000		NEEDLE 135X17 #200	FOR PLC-2760L					2	

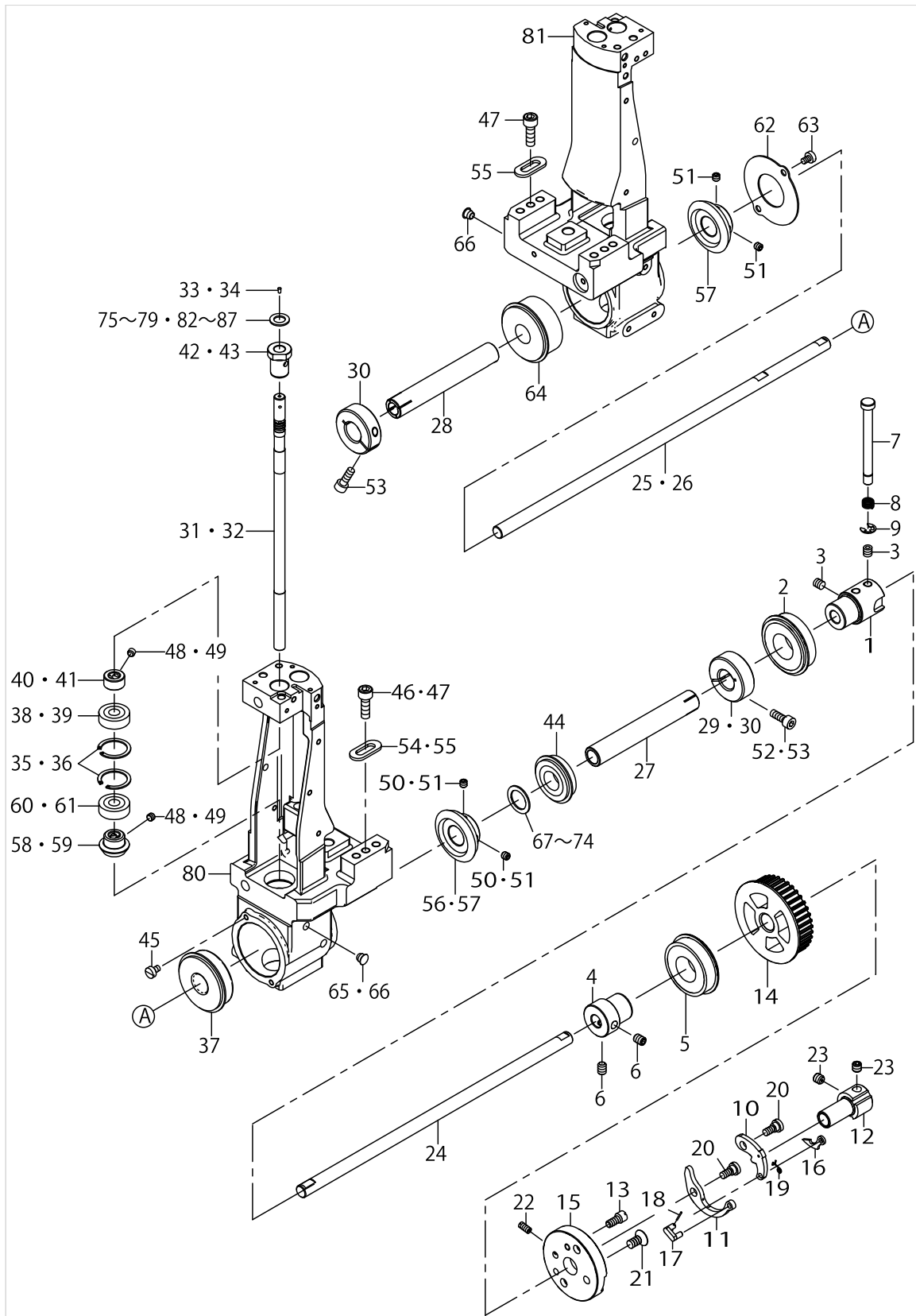
NEEDLE BAR COMPONENTS (FOR PLC-2765)



NEEDLE BAR COMPONENTS (FOR PLC-2765)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40010709		NF SHAFT BUSH R						1	
2		40023568		BUSHING						1	
3		CS1701181TP		THRUST COLLAR D=17 W=11						1	
4		SM8060612TP		SCREW M6 L=6						2	
5		TA0620504R0		CAP						1	
6		TA0500301R0		PLUG 5X5.8 L=3						1	
7		40032147		NEEDLE_BAR_CONNECTION_ASM.						1	
8		40112152		NEEDLE_ROD_SQUARE_BLOCK						1	
9		40138640		NEEDLE_BAR_ROCKING_BASE_ASM.						1	
10		40127041		NEEDLE_BAR_GUIDE						1	
11		40131644		NEEDLE_BAR_CRANK_ROD						1	
12		40131649		NEEDLE_BAR_ASM._LEFT						1	
13	R	40131651	40141331	NEEDLE_BAR_ASM._RIGHT						1	1.00
14		SM6040650TP		SCREW						2	
15		M13517B1400		NEEDLE 135X17 #140					☆	2	
16		22607709		SPACER B						1	
17		11002904		ROLLER FELT						2	
18		40131653		FELT_COVER						1	
19		SM6040602TP		SCREW M4X0.7 L=6						2	
20		22682702		NEEDLE BAR SWIVEL STOPPER						1	
21		22681712		STOPPER SCREW						2	
22		SS4090715SP		SCREW 9/64-40 L=7						2	
23		40039629		FELT						1	
24		22681803		SLIDE BLOCK GUIDE PLATE						1	
25		SS4090715SP		SCREW 9/64-40 L=7						2	
26		40131654		FELT_GUIDE						1	
27		WP0371016SD		WASHER 3.7X8X1						1	
28		SS4090715SP		SCREW 9/64-40 L=7						1	
29		22686000		NEEDLE BAR OIL SEAL FELT						1	
30		40131656		NEEDLE_BAR_OIL_SEAL_PLATE						1	
31		SS6060510TP		SCREW 3/32-56 L=4.5						1	
32		40131655		OIL_GUARD_FELT						1	
33		22681407		NEEDLE BAR STOPPER						2	
34		22681506		SPRING						2	
35		40095222		STOPPER_SPRING_COVER						1	
36		SM4030455SP		SCREW						1	
37		22682504		SPRING BEARING						2	
38		40028668		RING_A						4	
39		22681951		SLIDERBLOCKASM.A	SELECTIVE PARTS					1	
40		22682058		SLIDERBLOCKASM.B	SELECTIVE PARTS					1	
41		22682157		SLIDERBLOCKASM.C	SELECTIVE PARTS					1	
42		22682256		SLIDERBLOCKASM.D	SELECTIVE PARTS					1	
43		22682355		SLIDERBLOCKASM.E	SELECTIVE PARTS					1	
44		40117425		SLIDERBLOCKASM.F	SELECTIVE PARTS					1	

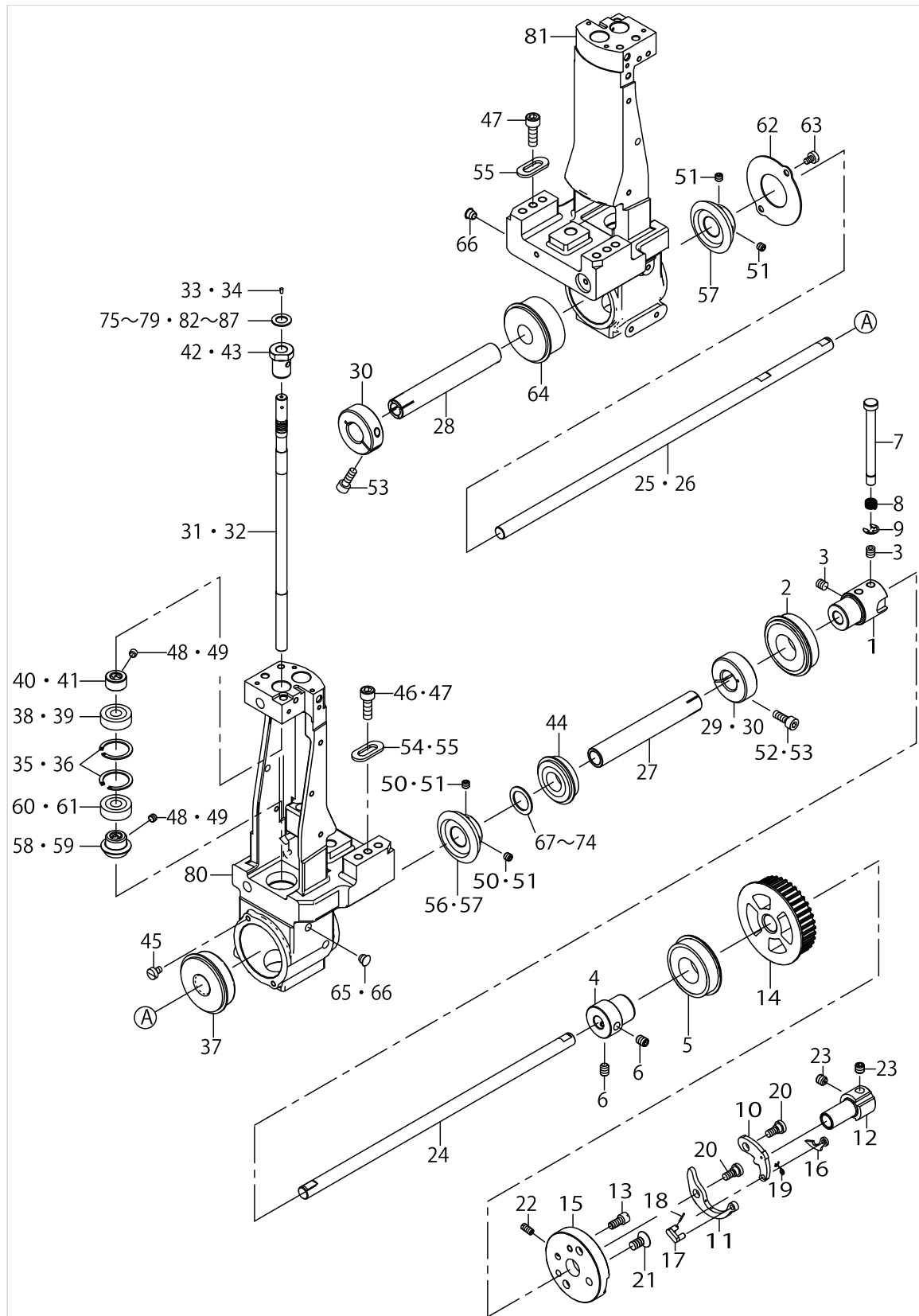
LOWER SHAFT COMPONENTS



LOWER SHAFT COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40130041		CONNECTION_BUSH						1	
2		SB120001800		BEARING						1	
3		SM8060812TP		SCREW M6 L=8						4	
4		40123247		BEARING_COLLAR						1	
5		SB120001800		BEARING						1	
6		SM8060812TP		SCREW M6 L=8						2	
7		40112240		SAFETY_REVERSE_BUTTON						1	
8		B1639051000		SPRING						1	
9		RE0500000K0		E-RING						1	
10		21387600		SAFETY CLUTCH HOOK						1	
11		21387709		SAFETY CLUTCH SPRING						1	
12		21387808		SAFETY BASE						1	
13		21387907		ADJUSTING PIN (1.2)						1	
14		40125862		LOWER_SHAFT_SPROCKET						1	
15		40126366		CLUTCH_BASE						1	
16		B1308055000		SAFETY CLUTCH COUNTER-HOOK						1	
17		B1310055000		SAFETY CLUTCH SMALL LINK						1	
18		B1314055000		SAFETY CLUTCH SMALL LINK PIN						1	
19		40113224		COUNTER HOOK SPRING						1	
20		SD0640322TP		HINGE SCREW D=6.35 H=3.2						2	
21		SM1061201SN		SCREW M6 L=12						2	
22		SS8111010TP		SCREW 11/64-40 L=9.5						1	
23		SS8660612TP		SCREW 1/4-40 L=6						2	
24		40130042		LOWER_SHAFT_A						1	
25		40130043		LOWER_SHAFT_B	FOR PLC-- 2710,2710-7					1	
26		40130044		LOWER_SHAFT_C	FOR PLC-- 2760,2760-- 7,2760L, 2765					1	
27		40112253		LOWER_SHAFT_C						1	
28		40126454		LOWER_SHAFT_D	FOR PLC-- 2760,2760-- 7,2760L, 2765					1	
29		40052253		SET COLLAR	FOR PLC-- 2710,2710-7					1	
30		40052253		SET COLLAR	FOR PLC-- 2760,2760-- 7,2760L, 2765					2	
31		40130035		HOOK_SHAFT	FOR PLC-- 2710,2710-7					1	
32		40130035		HOOK_SHAFT	FOR PLC-- 2760,2760-- 7,2760L, 2765					2	
33		TA0180401M0		NEEDLE COOLER PLUG CAP	FOR PLC-- 2710,2710-7					1	
34		TA0180401M0		NEEDLE COOLER PLUG CAP	FOR PLC-- 2760,2760-- 7,2760L, 2765					2	
35		RC2351018KP		RETAINIG PIN 23.5	FOR PLC-- 2710,2710-7					2	
36		RC2351018KP		RETAINIG PIN 23.5	FOR PLC-- 2760,2760-- 7,2760L, 2765					4	
37		G1216870000		UPPER SHAFT REAR BEARING						1	
38		SB108000400		BUSHING	FOR PLC-- 2710,2710-7					1	

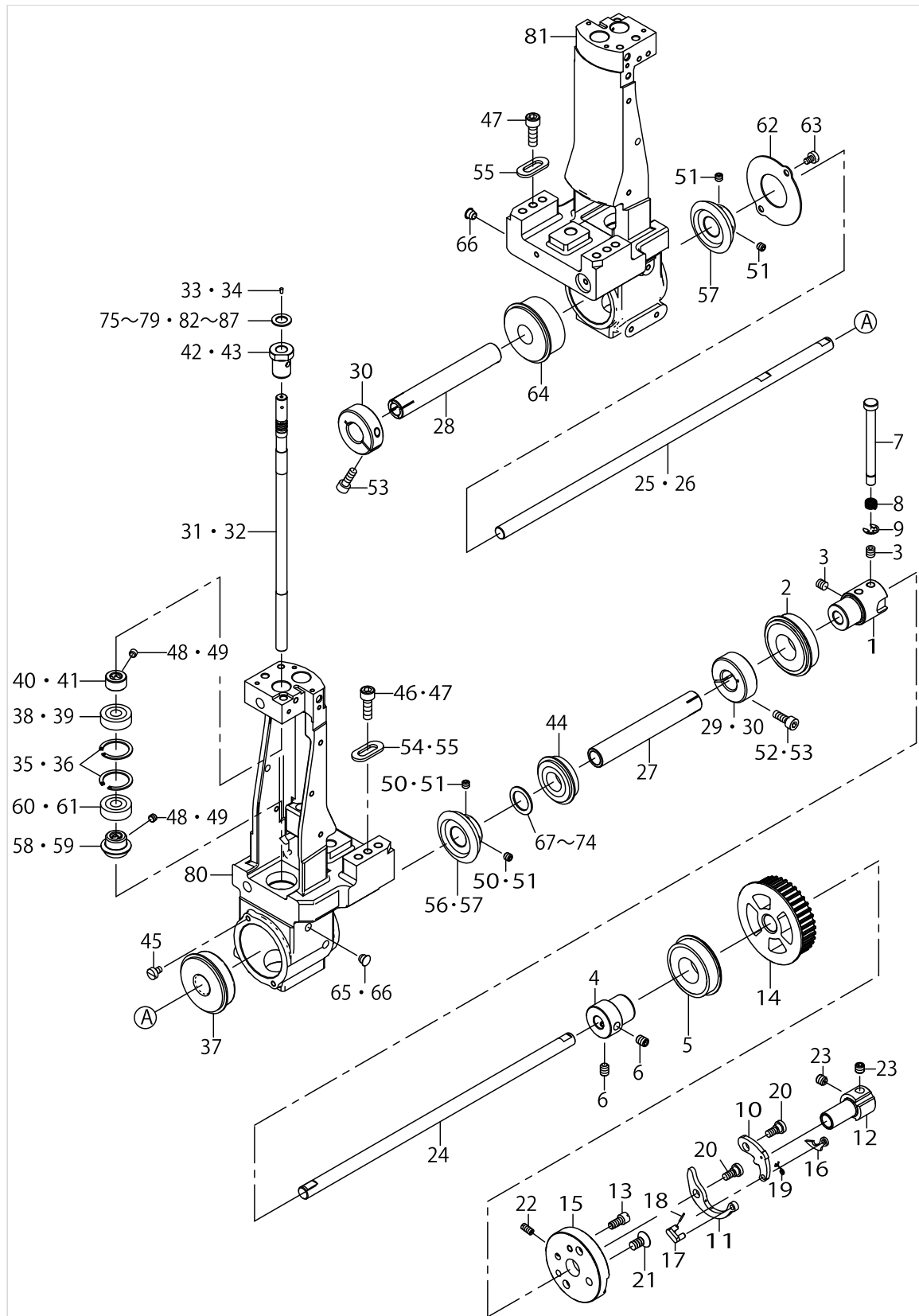
LOWER SHAFT COMPONENTS



LOWER SHAFT COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
39		SB108000400		BUSHING	FOR PLC-- 2760,2760-- 7,2760L, 2765					2	
40		CS0800881TP		THRUST COLLAR	FOR PLC-- 2710,2710-7					1	
41		CS0800881TP		THRUST COLLAR	FOR PLC-- 2760,2760-- 7,2760L, 2765					2	
42		40130036		BUSHING	FOR PLC-- 2710,2710-7					1	
43		40130036		BUSHING	FOR PLC-- 2760,2760-- 7,2760L, 2765					2	
44		SB115001000		ROLLING BEARING						1	
45		SM6040650TP		SCREW						2	
46		SM6061802TP		SCREW M6 L=18	FOR PLC-- 2710,2710-7					2	
47		SM6061802TP		SCREW M6 L=18	FOR PLC-- 2760,2760-- 7,2760L, 2765					4	
48		SM8050412TP		SCREW M5 L=4	FOR PLC-- 2710,2710-7					4	
49		SM8050412TP		SCREW M5 L=4	FOR PLC-- 2760,2760-- 7,2760L, 2765					8	
50		SM80506A2TP		SCREW M5 L=6	FOR PLC-- 2710,2710-7					2	
51		SM80506A2TP		SCREW M5 L=6	FOR PLC-- 2760,2760-- 7,2760L, 2765					4	
52		SM6051402TP		SCREW M5X0.8 L=14	FOR PLC-- 2710,2710-7					1	
53		SM6051402TP		SCREW M5X0.8 L=14	FOR PLC-- 2760,2760-- 7,2760L, 2765					2	
54		40139042		WASHER	FOR PLC-- 2710,2710-7					2	
55		40139042		WASHER	FOR PLC-- 2760,2760-- 7,2760L, 2765					4	
56		40126372		LOWER_SHAFT_GEAR	FOR PLC-- 2710,2710-7					1	
57		40126372		LOWER_SHAFT_GEAR	FOR PLC-- 2760,2760-- 7,2760L, 2765					2	
58		40112242		HOOK_SHAFT_GEAR	FOR PLC-- 2710,2710-7					1	
59		40112242		HOOK_SHAFT_GEAR	FOR PLC-- 2760,2760-- 7,2760L, 2765					2	
60		SB108000400		BUSHING	FOR PLC-- 2710,2710-7					1	
61		SB108000400		BUSHING	FOR PLC-- 2760,2760-- 7,2760L, 2765					2	
62		40126455		HOOK_SHAFT_BASE_COVER	FOR PLC-- 2760,2760-- 7,2760L, 2765					1	
63		SM6040650TP		SCREW	FOR PLC-- 2760,2760-- 7,2760L, 2765					2	
64		SB115002200		BEARING	FOR PLC-- 2760,2760-- 7,2760L, 2765					1	
65		TA0620504R0		CAP	FOR PLC-- 2710,2710-7					2	
66		TA0620504R0		CAP	FOR PLC-- 2760,2760-- 7,2760L, 2765					4	

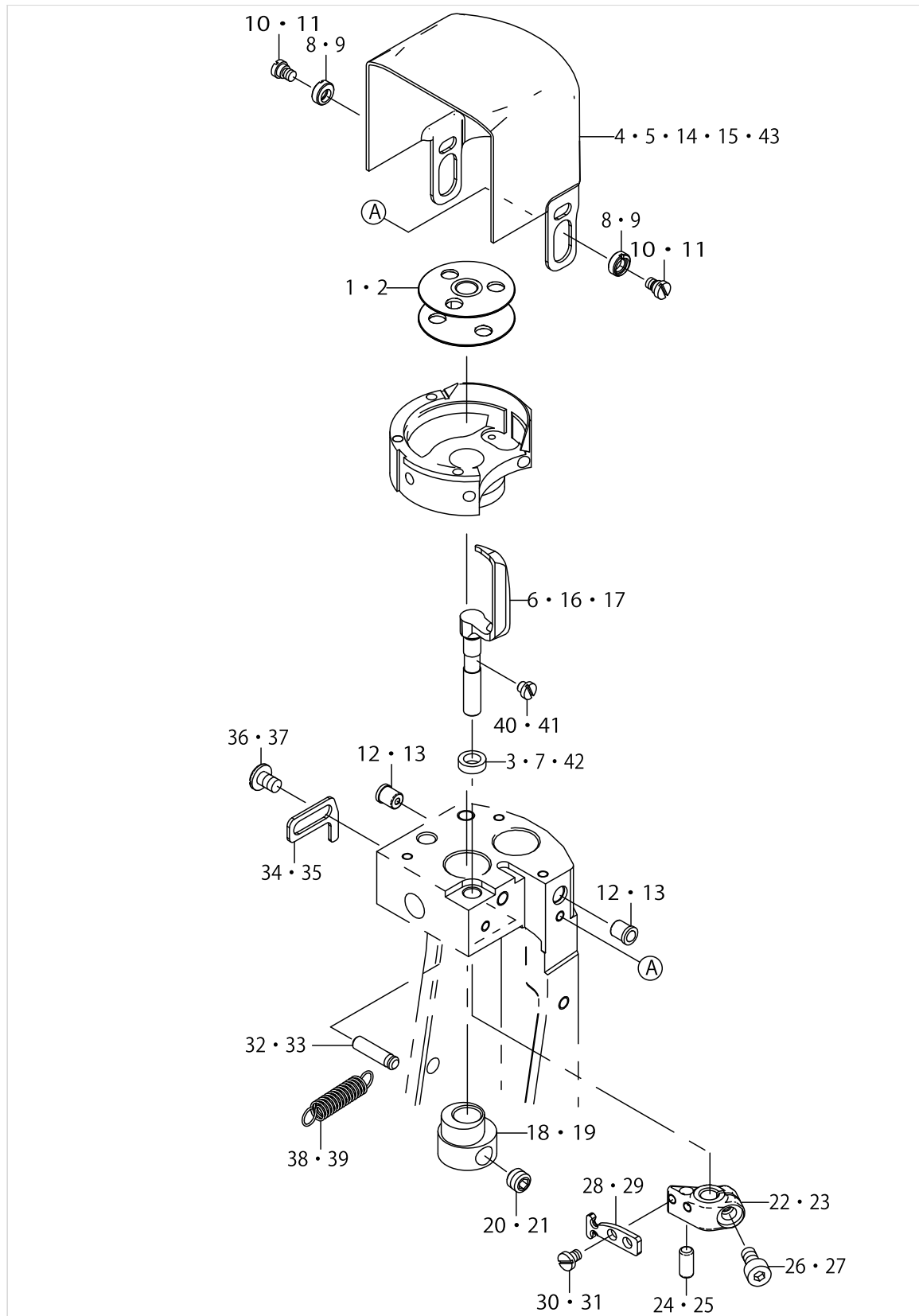
LOWER SHAFT COMPONENTS



LOWER SHAFT COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
67	D	B122177100A		HIGH SPEED WASH- ER FOR BEARING	SELECTIVE PARTS					1	
68		B122177100B		MAIN SHAFT THRU- ST WASHER B T=1.0	SELECTIVE PARTS					1	
69		B125578100C		WASHER C	SELECTIVE PARTS					1	
70		B122177100D		MAIN SHAFT THRUST WASHER (D)	SELECTIVE PARTS					1	
71		B122177100E		MAIN SHAFT THRUST WASHER (E)	SELECTIVE PARTS					1	
72		B122177100F		MAIN SHAFT THRUST WASHER (F)	SELECTIVE PARTS					1	
73		B122177100G		WASHER T=1.1	SELECTIVE PARTS					1	
74		B122177100H		WASHER T=1.3	SELECTIVE PARTS					1	
75		B255728000A		WASHER FOR DRIVING ARM	SELECTIVE PARTS					1	
76		B255728000B		WASHER	SELECTIVE PARTS					1	
77		B255728000C		WASHER	SELECTIVE PARTS					1	
78		B255728000D		WASHER D	SELECTIVE PARTS					1	
79		B255728000E		WASHER	SELECTIVE PARTS					1	
80		40133882		HOOK_SHAFT_BASE_R_ASM¥n						1	
81		40133883		HOOK_SHAFT_BASE_L_ASM¥n	FOR PLC-- 2760,2760-- 7,2760L, 2765					1	
82		40138418		WASHER T=1.3	SELECTIVE PARTS					1	
83		40138419		WASHER T=1.4	SELECTIVE PARTS					1	
84		40138420		WASHER T=1.5	SELECTIVE PARTS					1	
85		40138421		WASHER T=1.6	SELECTIVE PARTS					1	
86		40138422		WASHER T=1.7	SELECTIVE PARTS					1	
87		40138423		WASHER T=1.8	SELECTIVE PARTS					1	

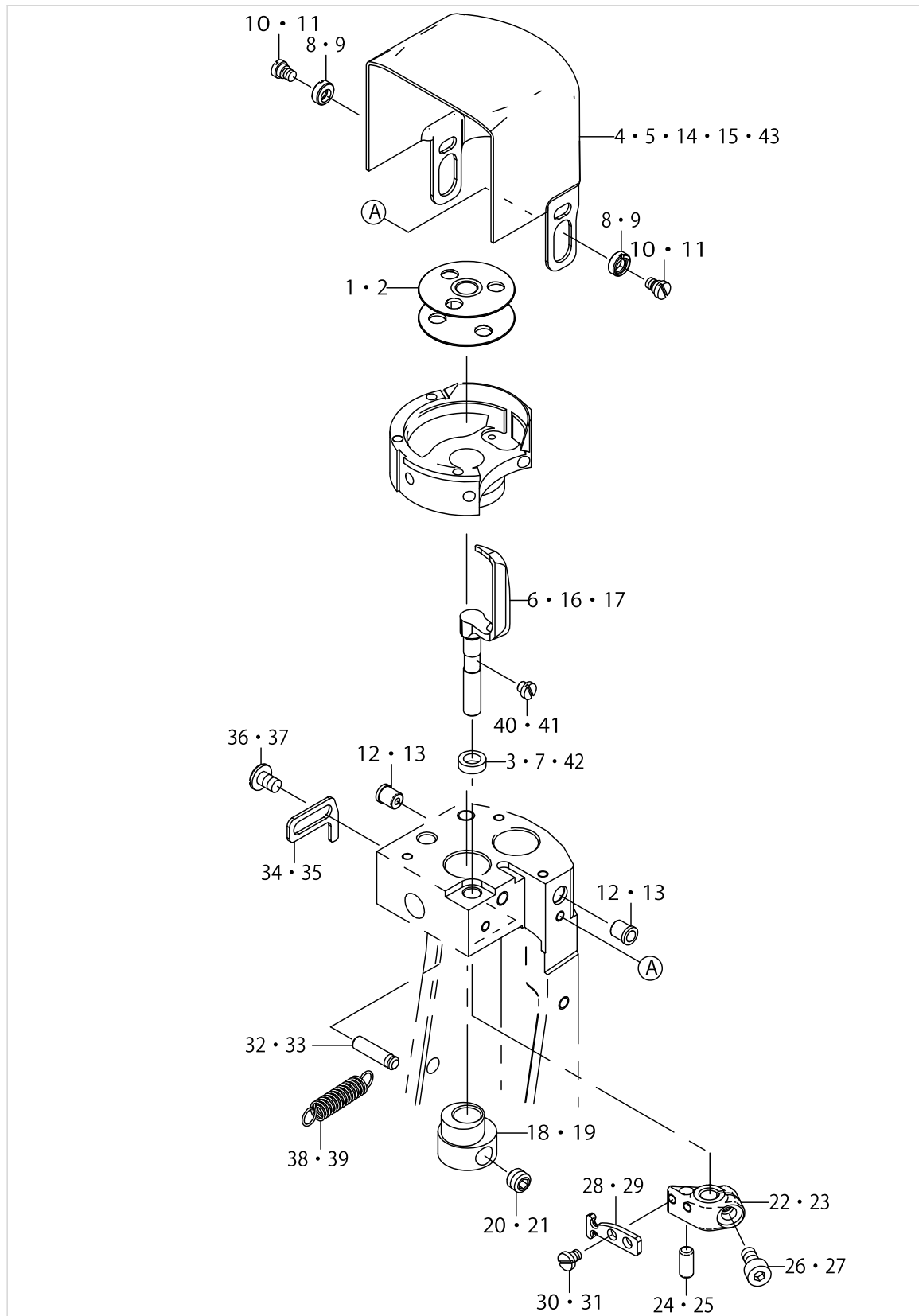
OPENNER COMPONENTS



OPENNER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		21334800		ALUMINUM BOBBIN WITH KNURL	FOR PLC-- 2710,2710-7				☆	1	
2		21334800		ALUMINUM BOBBIN WITH KNURL	FOR PLC-- 2760,2760-- 7,2765, 2760L				☆	2	
3		40134531		SPACER	FOR PLC-- 2760,2760L					2	
4		40137886		HOOK_COVER ASM.	FOR PLC-2710					1	
5		40137886		HOOK_COVER ASM.	FOR PLC-- 2760,2760L					2	
6		40137923		OPENER 2765	FOR PLC-2765					1	
7		40134531		SPACER	FOR PLC-2710					1	
8		23007503		ECCENTRIC ROLLER	FOR PLC-- 2710,2710-7					2	
9		23007503		ECCENTRIC ROLLER	FOR PLC-- 2760,2760-- 7,2765, 2760L					4	
10		23007602		HINGE SCREW	FOR PLC-- 2710,2710-7					2	
11		23007602		HINGE SCREW	FOR PLC-- 2760,2760-- 7,2765, 2760L					4	
12		40130048		BALL_PLUNGER	FOR PLC-- 2710,2710-7					2	
13		40130048		BALL_PLUNGER	FOR PLC-- 2760,2760-- 7,2765, 2760L					4	
14		40130040		HOOK_COVER	FOR PLC-2710-7					1	
15		40130040		HOOK_COVER	FOR PLC-2760-7					2	
16		40130027		OPENER	FOR PLC-- 2710,2710-7				☆	1	
17		40130027		OPENER	FOR PLC-- 2760,2760-- 7,2765, 2760L				☆	2	
18		40130031		OPENER_CAM	FOR PLC-- 2710,2710-7					1	
19		40130031		OPENER_CAM	FOR PLC-- 2760,2760-- 7,2765, 2760L					2	
20		SM8060552TP		SCREW M6 L=5	FOR PLC-- 2710,2710-7					1	
21		SM8060552TP		SCREW M6 L=5	FOR PLC-- 2760,2760-- 7,2765, 2760L					2	
22		40130028		OPENER_ARM	FOR PLC-- 2710,2710-7					1	
23		40130028		OPENER_ARM	FOR PLC-- 2760,2760-- 7,2765, 2760L					2	
24		B3019816000		PIN	FOR PLC-- 2710,2710-7					1	
25		B3019816000		PIN	FOR PLC-- 2760,2760-- 7,2765, 2760L					2	
26		SM6040802TP		SCREW M4X0.7 L=8	FOR PLC-- 2710,2710-7					1	
27		SM6040802TP		SCREW M4X0.7 L=8	FOR PLC-- 2760,2760-- 7,2765, 2760L					2	
28		40130030		SPRING_RACK	FOR PLC-- 2710,2710-7					1	
29		40130030		SPRING_RACK	FOR PLC-- 2760,2760-- 7,2765, 2760L					2	
30		SM6030450TP		SCREW M3 L=4	FOR PLC-- 2710,2710-7					2	

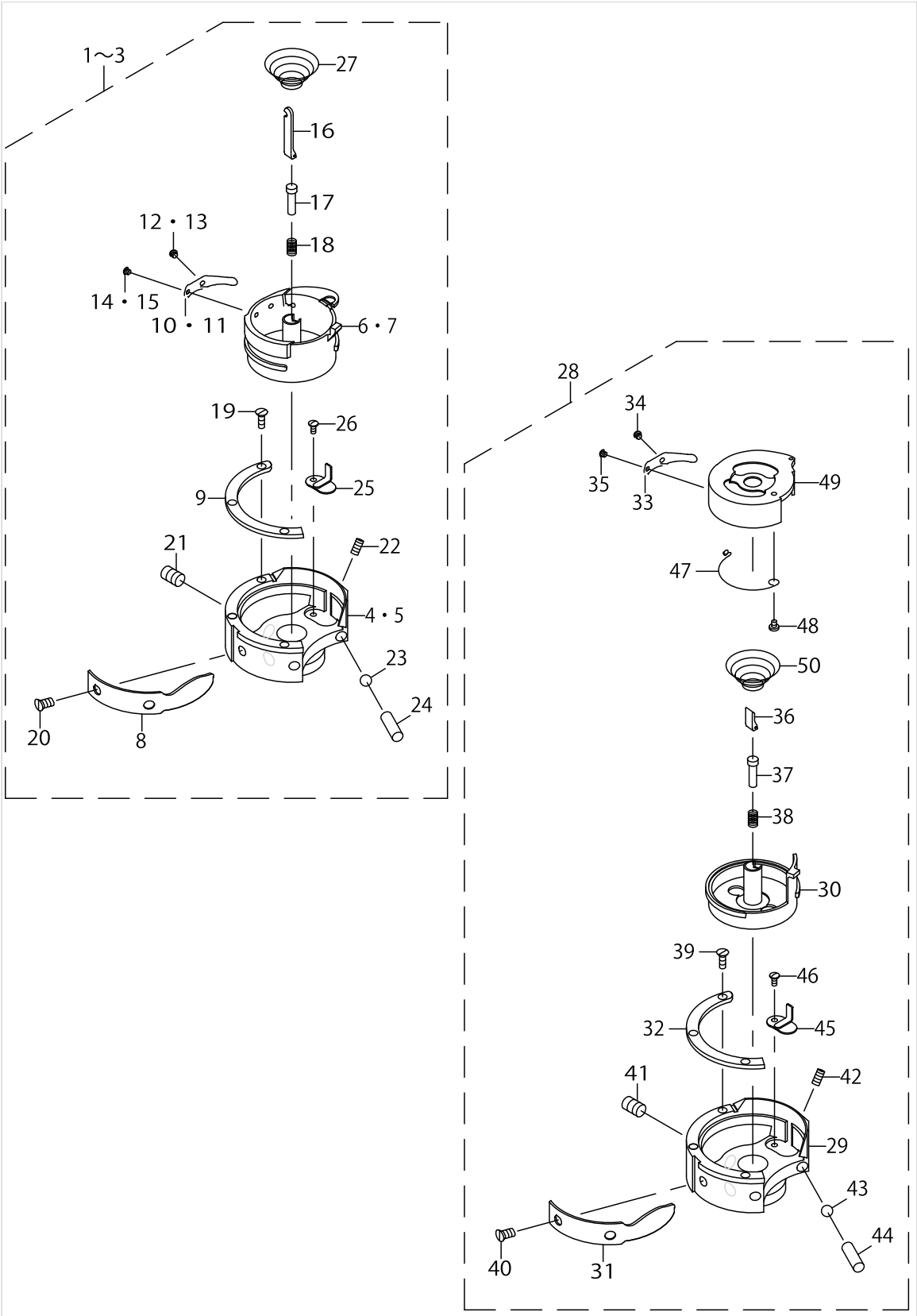
OPENNER COMPONENTS



OPENNER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
31		SM6030450TP		SCREW M3 L=4	FOR PLC-- 2760,2760-- 7,2765, 2760L					4	
32		18219105		DW PIN 4X16	FOR PLC-- 2710,2710-7					1	
33		18219105		DW PIN 4X16	FOR PLC-- 2760,2760-- 7,2765, 2760L					2	
34	R	40131586	40163121	H_C_STOPPER	FOR PLC-- 2710,2710-7					1	1.00
34	R	40131586	40163259	H_C_STOPPER	FOR PLC-- 2710,2710-7					1	1.00
35	R	40131586	40163121	H_C_STOPPER	FOR PLC-- 2760,2760-- 7,2765, 2760L					2	1.00
35	R	40131586	40163259	H_C_STOPPER	FOR PLC-- 2760,2760-- 7,2765, 2760L					2	1.00
36		SM6040650TP		SCREW	FOR PLC-- 2710,2710-7					2	
37		SM6040650TP		SCREW	FOR PLC-- 2760,2760-- 7,2765, 2760L					4	
38		40133718		SPRING	FOR PLC-- 2710,2710-7					1	
39		40133718		SPRING	FOR PLC-- 2760,2760-- 7,2765, 2760L					2	
40		SS6080320SP		SCREW 1/8-44 L=2.5	FOR PLC-- 2710,2710-7					1	
41		SS6080320SP		SCREW 1/8-44 L=2.5	FOR PLC-- 2760,2760-- 7,2765, 2760L					2	
42		40137930		SPACER	FOR PLC-2765					2	
43		40141066		HOOK_COVER_ASM_B	FOR PLC-2765					2	

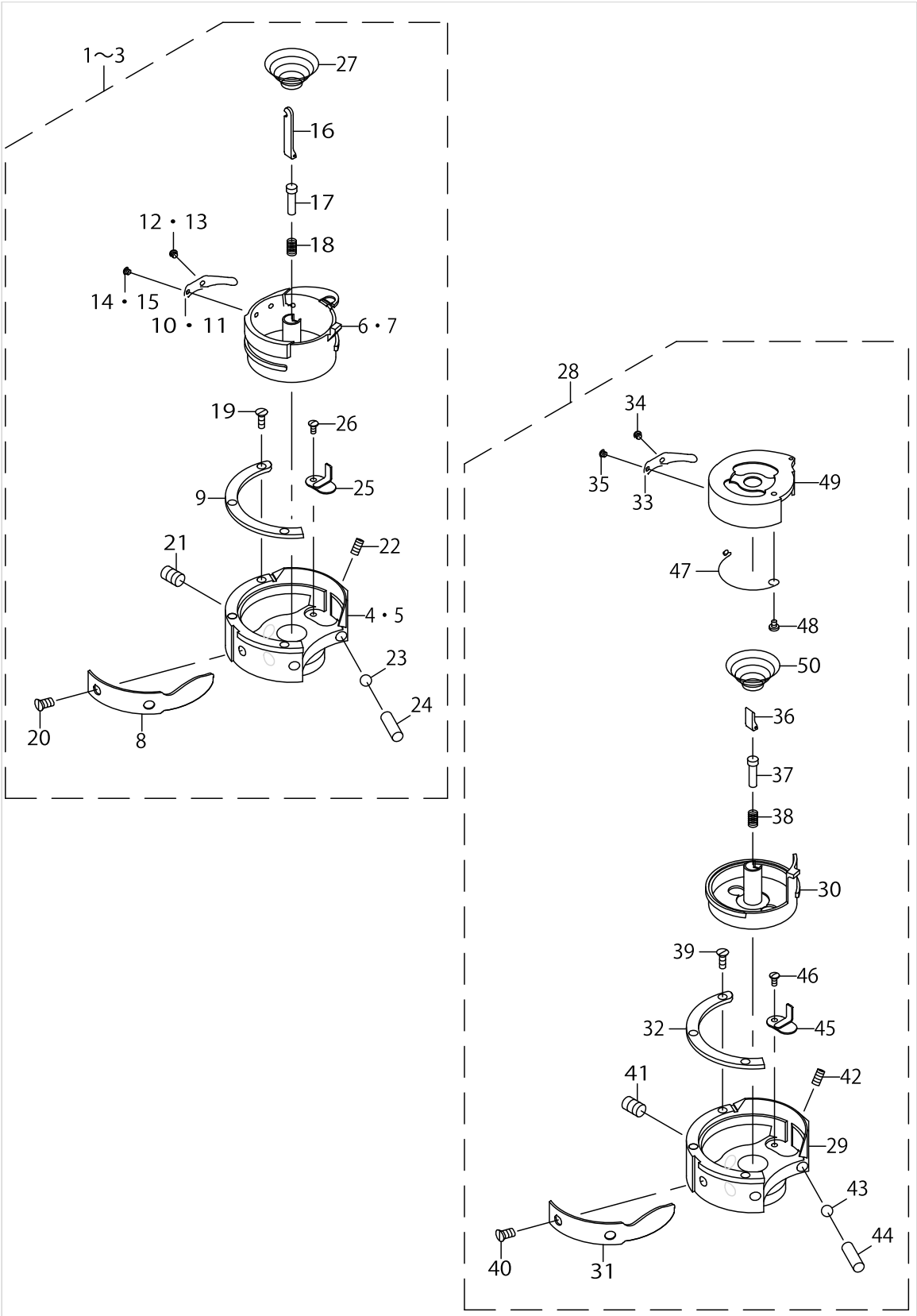
HOOK COMPONENTS



HOOK COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40130034		TRM_HOOK_ASM.	FOR PLC-- 2710-7,2760-7					1	
2		40126399		HOOK_ASM.	FOR PLC-2710,2760					1	
3		40138461		HOOK_ASM.	FOR PLC-2760L					1	
4		40148039		OUTER_HOOK	FOR PLC-- 2710-7,2760-7			*		1	
5		40148031		OUTER_HOOK	FOR PLC-- 2710,2760,2760L			*		1	
6		40148041		INNER_HOOK	FOR PLC-- 2710-7,2760-7			*		1	
7		40148032		INNER_HOOK	FOR PLC-- 2710,2760,2760L			*		1	
8		40079896		NEEDLE HOLDER				*		1	
9		40148033		INNER_HOOK_HOLDER				*		1	
10		40079898		TENTION_SPRING	FOR PLC-- 2710-7,2760-7			*		1	
11		40148034		TENTION_SPRING	FOR PLC-- 2710,2760,2760L			*		1	
12		40079899		ADJUSTING_SCREW	FOR PLC-- 2710-7,2760-7			*		1	
13		40148035		ADJUSTING_SCREW	FOR PLC-- 2710,2760,2760L			*		1	
14		40079900		TENTION_SPRING_SETSCREW	FOR PLC-- 2710-7,2760-7			*		1	
15		40148036		TENTION_SPRING_SETSCREW	FOR PLC-- 2710,2760,2760L			*		1	
16		40079901		BOBBIN_PRESSER				*		1	
17		40079902		PRESSER LIFTER				*		1	
18		40079903		PRESSER LIFTER SPRING				*		1	
19		40079904		INNER HOOK HOLDER SETSCREW				*		3	
20		40079905		NEEDLE HOLDER SETSCREW				*		2	
21		40075542		OUTER_HOOK_SETSCREW				*		2	
22		40079909		NEEDLE HOLDER A- DJUSTING SCREW				*		1	
23		40148037		BALL				*		1	
24		40148038		SLIDE_PIN				*		1	
25		40075548		OIL_COVER				*		1	
26		40075547		OIL_COVER_SETSCREW				*		1	
27		40079912		IDLING PRIVENTION SPRING				*		1	
28		40134795		HOOK_ASM._65	FOR PLC-2765					1	
29		40148031		OUTER_HOOK				*		1	
30		40148042		INNER_HOOK				*		1	
31		40079896		NEEDLE HOLDER				*		1	
32		40148033		INNER_HOOK_HOLDER				*		1	
33		40148043		TENTION_SPRING				*		1	
34		40148035		ADJUSTING_SCREW				*		1	
35		40148036		TENTION_SPRING_SETSCREW				*		1	
36		40148044		BOBBIN_PRESSER				*		1	
37		40079902		PRESSER LIFTER				*		1	
38		40079903		PRESSER LIFTER SPRING				*		1	
39		40079904		INNER HOOK HOLDER SETSCREW				*		3	
40		40079905		NEEDLE HOLDER SETSCREW				*		2	
41		40075542		OUTER_HOOK_SETSCREW				*		2	

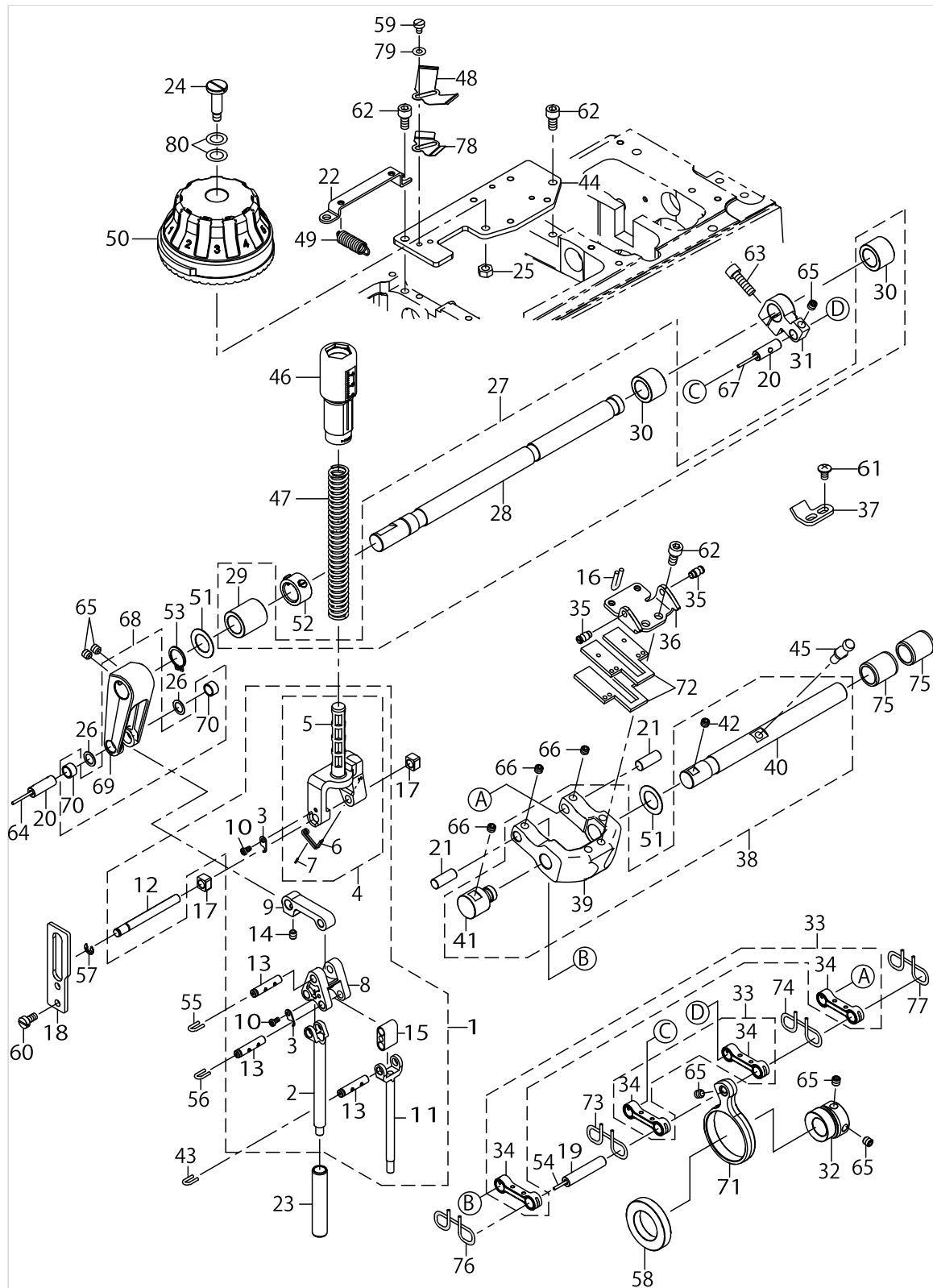
HOOK COMPONENTS



HOOK COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
42		40079909		NEEDLE HOLDER A- DJUSTING SCREW				*		1	
43		40148037		BALL				*		1	
44		40148038		SLIDE_PIN				*		1	
45		40075548		OIL_COVER				*		1	
46		40075547		OIL_COVER_SETSCREW				*		1	
47		40148045		ABSORPTION_SPRING				*		1	
48		40148046		ABSORPTION_SPRING_SCREW				*		1	
49		40148047		CAP				*		1	
50		40079912		IDLING PRIVENTION SPRING				*		1	

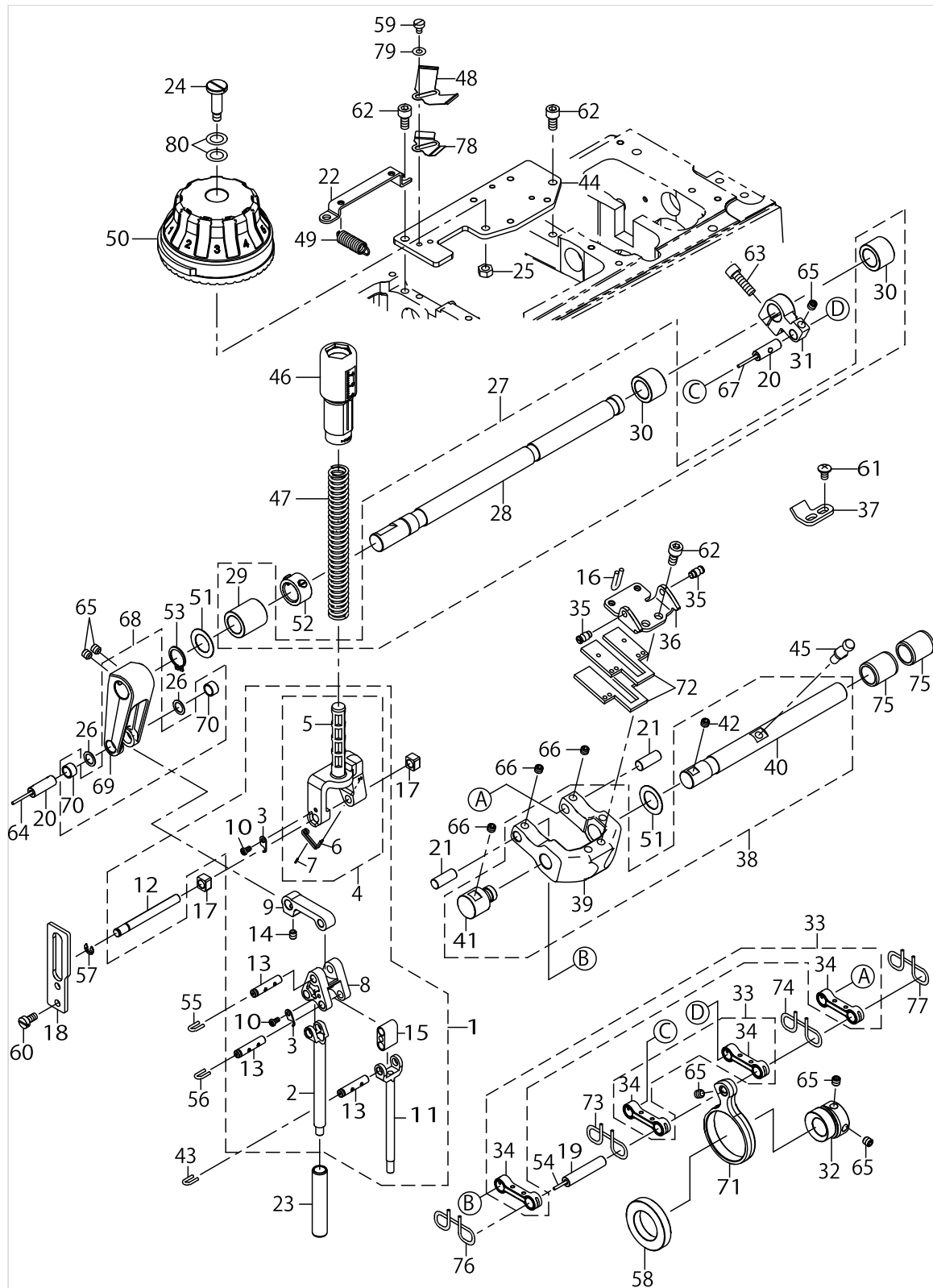
UPPER FEED COMPONENTS



UPPER FEED COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	40126167	40144283	UPPER_FEED_F_ASM_E						1	1.00
1	R	40126167	40144289	UPPER_FEED_F_ASM_E						1	1.00
2		40125861		PRESSURE_BAR_E				*		1	
3		10710804		TRIANGLE LEVER S-HAFT STOPPER				*		2	
4	R	40133609	40144283	SPRING RECEIVING E ASM				*		1	1.00
4	R	40133609	40144289	SPRING RECEIVING E ASM				*		1	1.00
5	R	40123664	40144283	SPRING_RECEIVING_E				*		1	1.00
5	R	40123664	40144289	SPRING_RECEIVING_E				*		1	1.00
6		40133608		LIFTER GUARD				*		1	
7		PS0100052KP		SPRING PIN				*		1	
8		40125852		TRIANGULAR_LEVER				*		1	
9		40125854		UPPER_FEED_LINK_A				*		1	
10		SM4030601SN		SCREW M3X6				*		2	
11		40125937		WALKING_BAR_E				*		1	
12		40126166		PRESSER_BAR_GUIDE_SHAFT				*		1	
13		40112176		CONNECTION_PIN				*		3	
14		SM8050612TP		SCREW M5X6				*		1	
15		40123665		WALKING_BAR_DRIVING_LINK				*		1	
16		CQ202000000		OIL WICK						.1	
17		40090058		SLIDE BLOCK						2	
18		40125943		PRESSER ROD GUIDE						1	
19		40112118		FEED_ROD_PIN						1	
20		40123634		ROCKING_LINK_PIN						2	
21		40126375		FEED_ADJUSTING_PIN_A						2	
22		40125867		SPRING_HOOK						1	
23	R	40135014	40171574	PRESSER BAR BUSHING						1	1.00
24	R	SD0802126TP	40082079	SHOULDER SCREW D=8 H=21.2						1	1.00
25		NM6060001SD		NUT M6						1	
26		E2613700000		WASHER						2	
27		40123319		UPPER_FEED_SHAFT_ASM.						1	
28		40123262		UPPER_FEED_SHAFT				*		1	
29	R	40123320	40123319	UPPER_FEED_SHAFT_METAL_F				*		1	1.00
30	R	40123321	40123319	UPPER_FEED_SHAFT_METAL_R				*		1	1.00
31		40126160		UPPER_FEED_REAR_ARM						1	
32		40126390		UPPER_FEED_CAM						1	
33		40126338		CONNECTION_LINK_ASM.						1	
34	R	40126223	40126338	CONNECTION_LINK				*		1	1.00
35		40038494		THREAD_BIND_ARM_SPRING RAC						2	
36		40126269		CHANGE_BASE_SPRING_RACK						1	
37		40126264		CHANGE_BASE_STOPPER						1	
38		40123416		UPPER_FEED_CHANGE_BASE_ASM.						1	
39	R	40123414	40123416	UPPER_FEED_CHANGE_BASE				*		1	1.00
40	R	40123555	40123416	UF_CHANGE_BASE_SHAFT				*		1	1.00
41	R	40123415	40123416	UF_CHANGE_BASE_SUPPORT_PIN				*		1	1.00
42		SM8060552TP		SCREW M6 L=5				*		1	
43		CQ252000000		OIL WICK						.048	

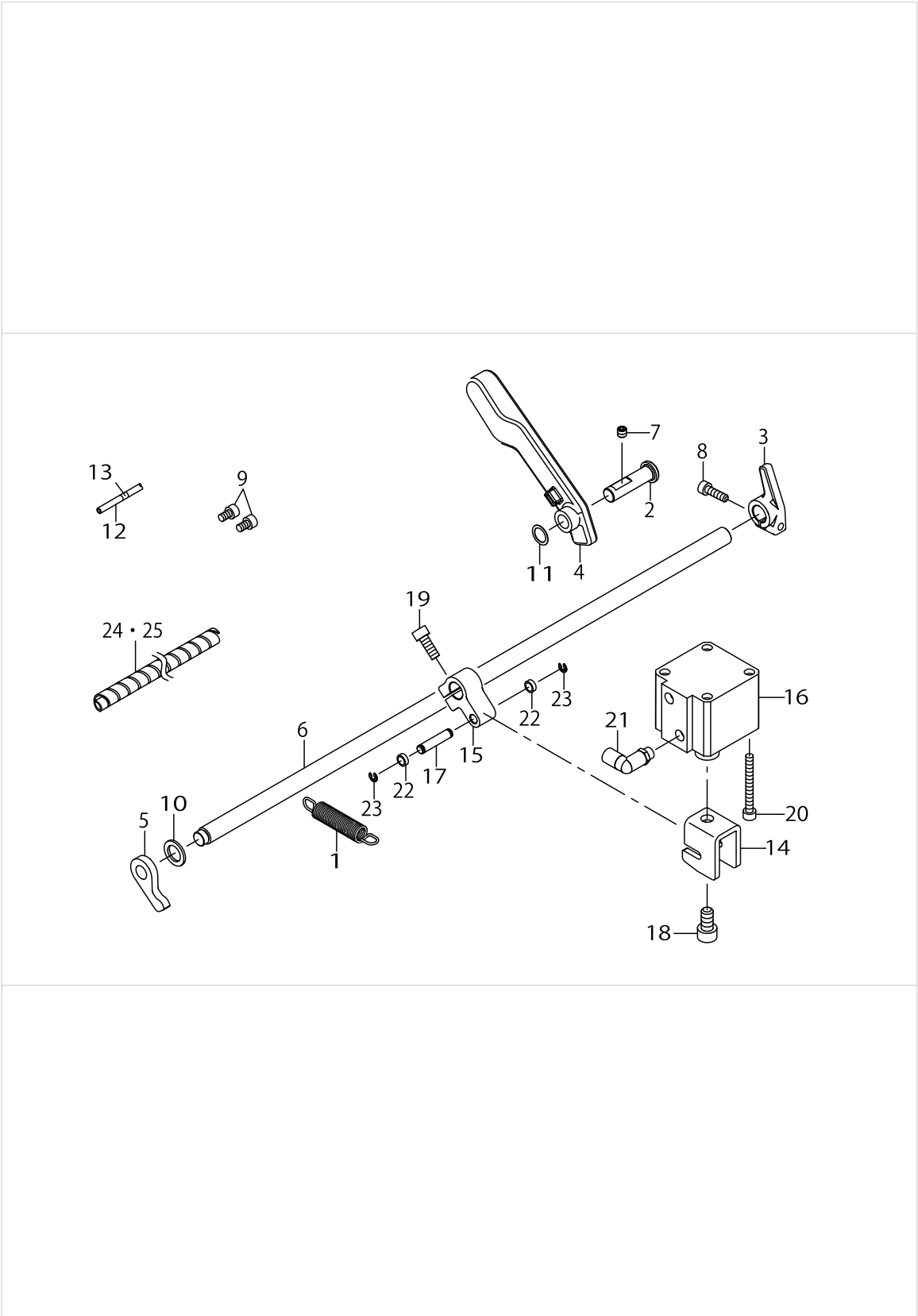
UPPER FEED COMPONENTS



UPPER FEED COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
44		40125868		INSTALLING_PLATE						1	
45		40126374		VERTICAL_ADJUSTING_PIN						1	
46		40125926		PRESSER_ADJUSTING_SCREW						1	
47		40112197		PRESSER_SPRING						1	
48		40112199		LEAF_SPRING						1	
49		40126400		SPRING						2	
50		40125850		VERTICAL_DIAL(VE)						1	
51		D1231555B00		WASHER						2	
52		22904155		MAIN SHAFT THRU-ST COLLAR ASM.						1	
53		RC0150001KP		RETAINING RING 13.8						1	
54		CQ202000000		OIL WICK						.042	
55		CQ252000000		OIL WICK						.048	
56		CQ252000000		OIL WICK						.048	
57		RE0400000K0		E-RING 4						1	
58		SB125000600		BEARING						1	
59		SM6040650TP		SCREW						2	
60		SM6051000SP		SCREW						2	
61		SM0050801SC		SCREW						2	
62		SM6061202TP		SCREW M6 L=12						5	
63		SM6062002TP		SCREW M6 L=20						1	
64		CQ202000000		OIL WICK						.02	
65		SM8060612TP		SCREW M6 L=6						6	
66		SM8060552TP		SCREW M6 L=5						3	
67		CQ202000000		OIL WICK						.02	
68		40126159		UPPER_FEED_FRONT_ARM_ASM.						1	
69	R	40126157	40126159	UPPER_FEED_FRONT_ARM				*		1	1.00
70	R	40126158	40126159	UPPER_FEED_FRONT_ARM_BUSH				*		2	1.00
71		40125876		UPPER_FEED_CAM_ROD						1	
72		40123345		FELT						2	
73		CQ202000000		OIL WICK						.25	
74		CQ202000000		OIL WICK						.25	
75		22913008		FEED ROCKER SHAFT BUSHING						2	
76		CQ202000000		OIL WICK						.25	
77		CQ202000000		OIL WICK						.25	
78		40154199		LEAF_SPRING_ADJUSTING_PLATE						1	
79		WP0430800SD		WASHER M4						4	
80		40023627		PRESSER PLATE SHEET WASHER						2	

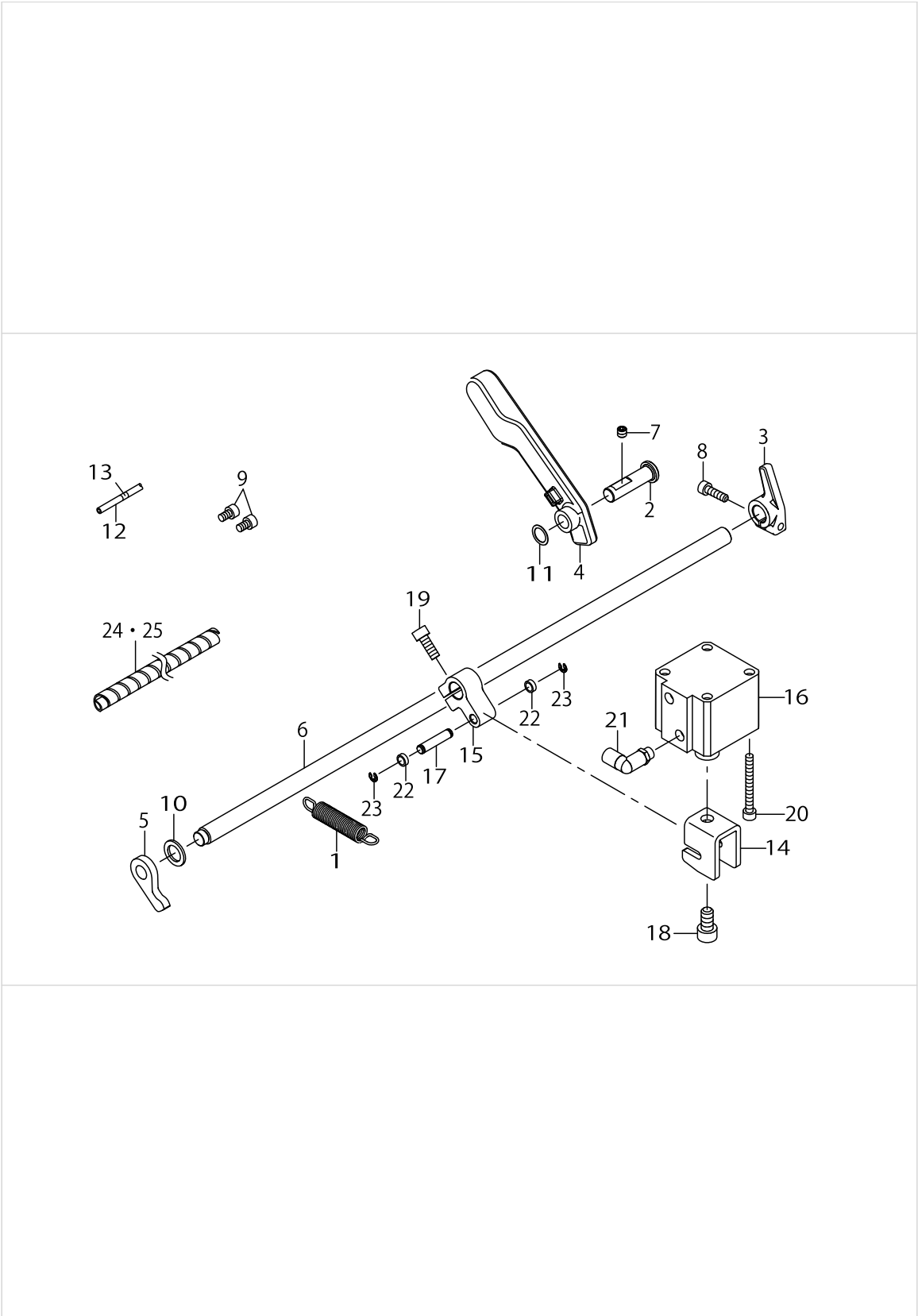
HAND LIFTER & AUTO LIFTER COMPONENTS



HAND LIFTER & AUTO LIFTER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40126367		SPRING						1	
2		40006716		THREAD_TRIMMER_SHAFT						1	
3		40112184		LIFTER_LEVER_A						1	
4		40126150		LIFTER_LEVER_B						1	
5	R	40125870	40144288	LIFTER_PLATE		選択	LU-28*S用			1	1.00
5	R	40125870	40144283	LIFTER_PLATE		選択	LU-28*S用			1	1.00
5	R	40125870	40144289	LIFTER_PLATE		選択	LU-28*A用			1	1.00
5	R	40125870	40144283	LIFTER_PLATE		選択	LU-28*A用			1	1.00
6		40126364		LIFTER_SHAFT						1	
7		SM8060612TP		SCREW M6 L=6						1	
8		SM6051802TP		SCREW M5 L=18						1	
9		SM6050802TP		SCREW M5X0.8 L=8						2	
10		13409107		WASHER						1	
11		WZ1052010KP		WAVED WASHER						1	
12		BT0400251EB		URETHANE HOSE BLACK	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL) FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL) FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL)					.62	
13		18035907		WIRE MARK (10)	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL) FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL)					2	
14		40112187		KNUCKLE_JOINT_A	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL)					1	

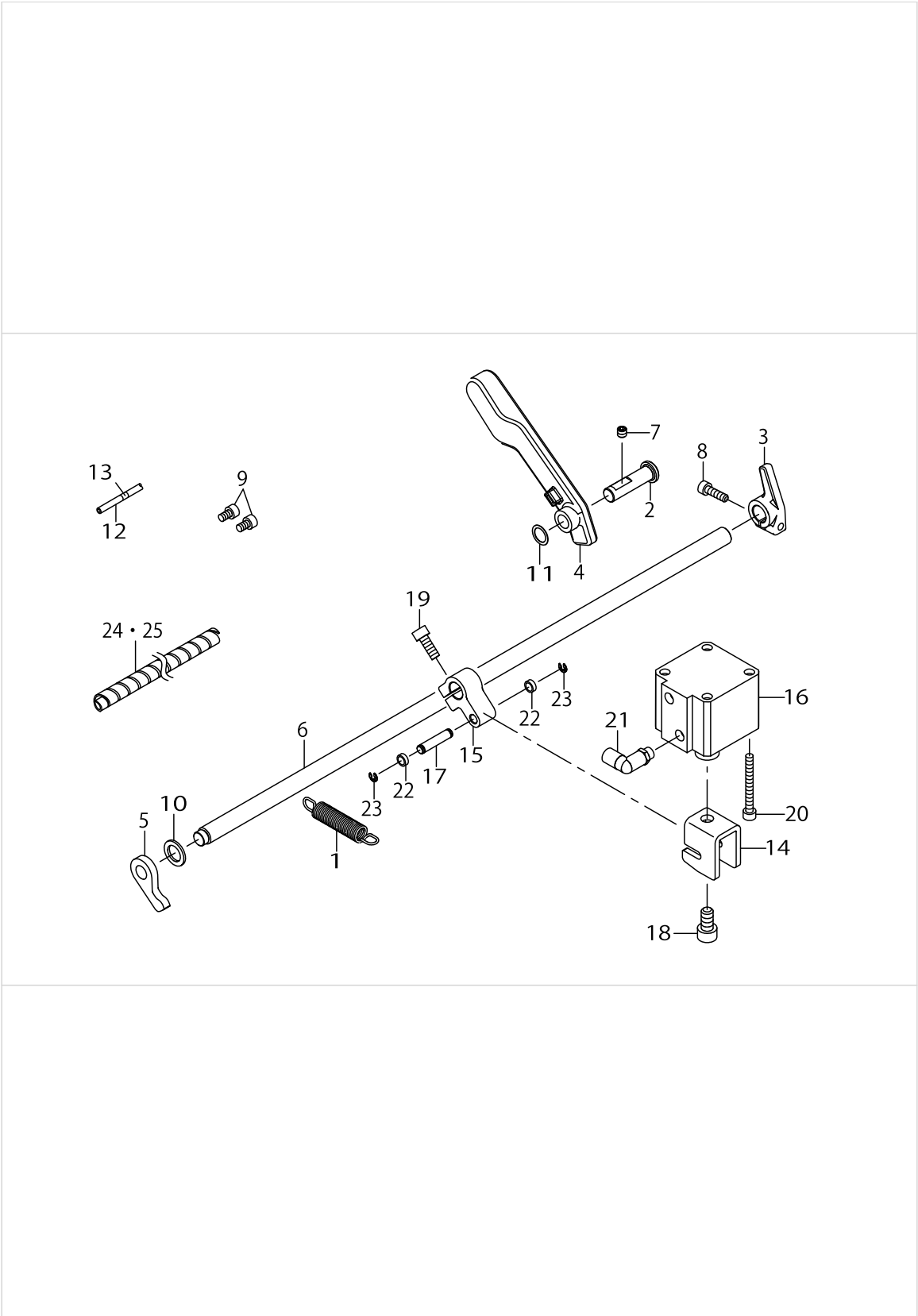
HAND LIFTER & AUTO LIFTER COMPONENTS



HAND LIFTER & AUTO LIFTER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
15		40112188		LIFTING_ARM	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL) FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL)					1	
16		PA400150200		AIR CYLINDER	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL) FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL)					1	
17		22949101		ROLLER FULCRUM SHAFT	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL) FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL)					1	
18		SM6081552TP		SCREW M8 L=15	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL)					1	

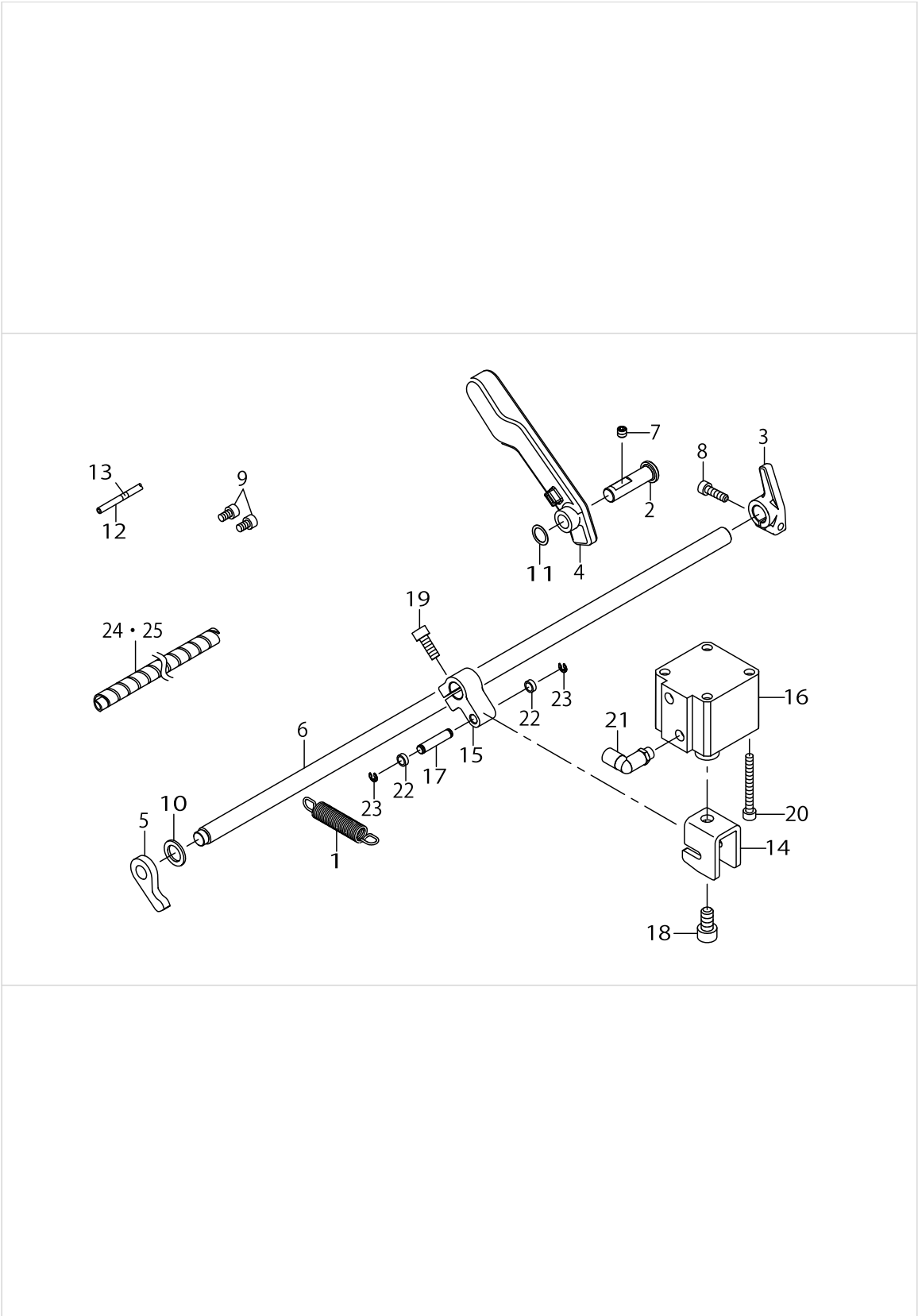
HAND LIFTER & AUTO LIFTER COMPONENTS



HAND LIFTER & AUTO LIFTER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
19		SM6061602TP		SCREW M6 L=16	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL)					1	
20		SM6054502TN		SCREW M5 L=45	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL)					4	
21		PJ304045102		ELBOW UNION C	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL)					1	
22		13951009		PRESSER FOOT ROLLER	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL)					2	

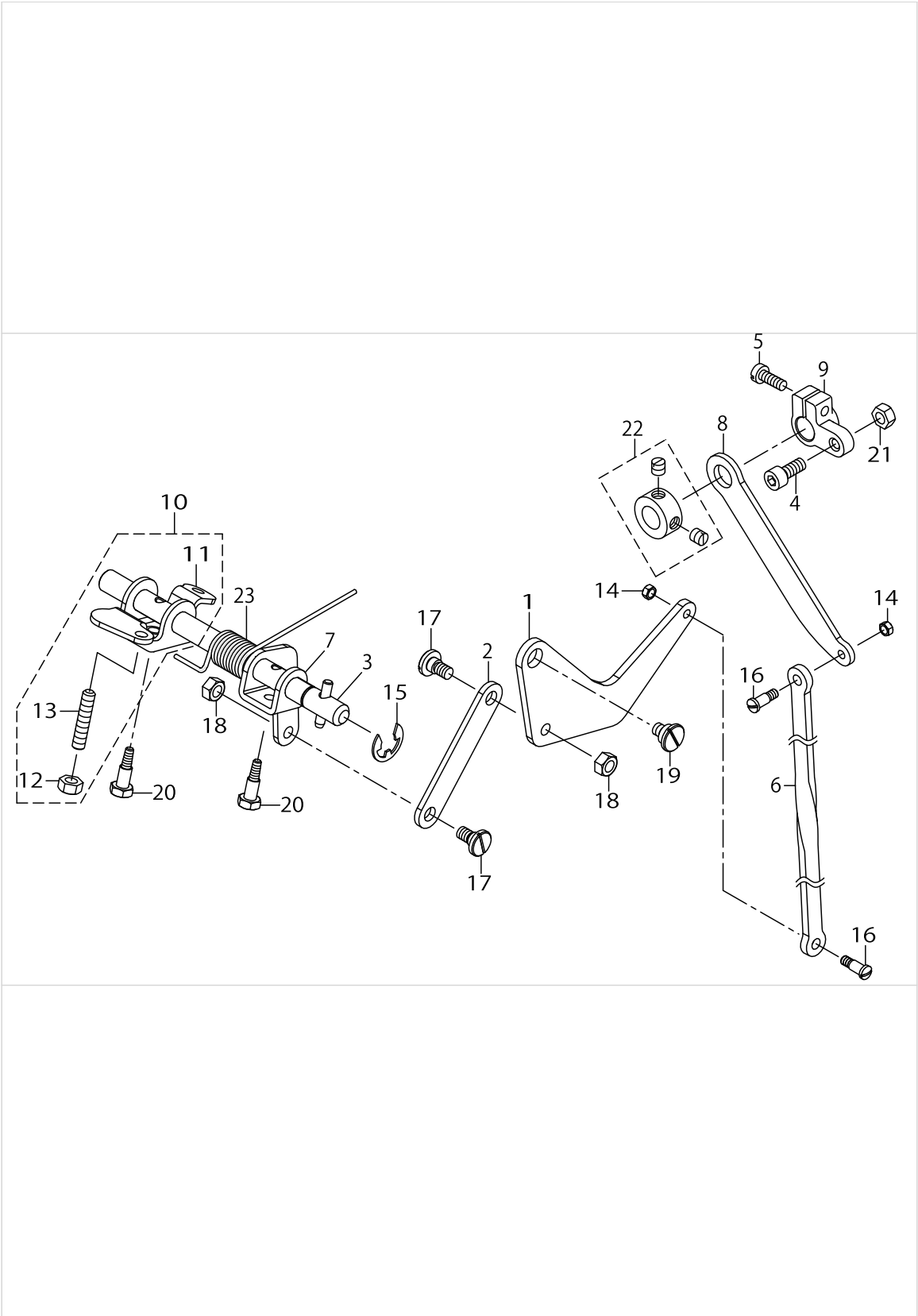
HAND LIFTER & AUTO LIFTER COMPONENTS



HAND LIFTER & AUTO LIFTER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
23		RE0400000K0		E-RING 4	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(- WITH AK,B- T,DL), 276- 0L(WITH A- K), 2760L(- WITH AK,B- T,DL), 276- 5(WITH AK), 2765(WITH AK,BT,DL)					2	
24		HX003140000		SPIRAL TABE	FOR PLC-- 2710(WITH AK), 2760(- WITH AK), 2760L(WITH AK), 2765(WITH AK)					.1	
25		HX00314000A		SPIRAL TUBE	FOR PLC-- 2710(WITH AK,BT,DL), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL)					.1	

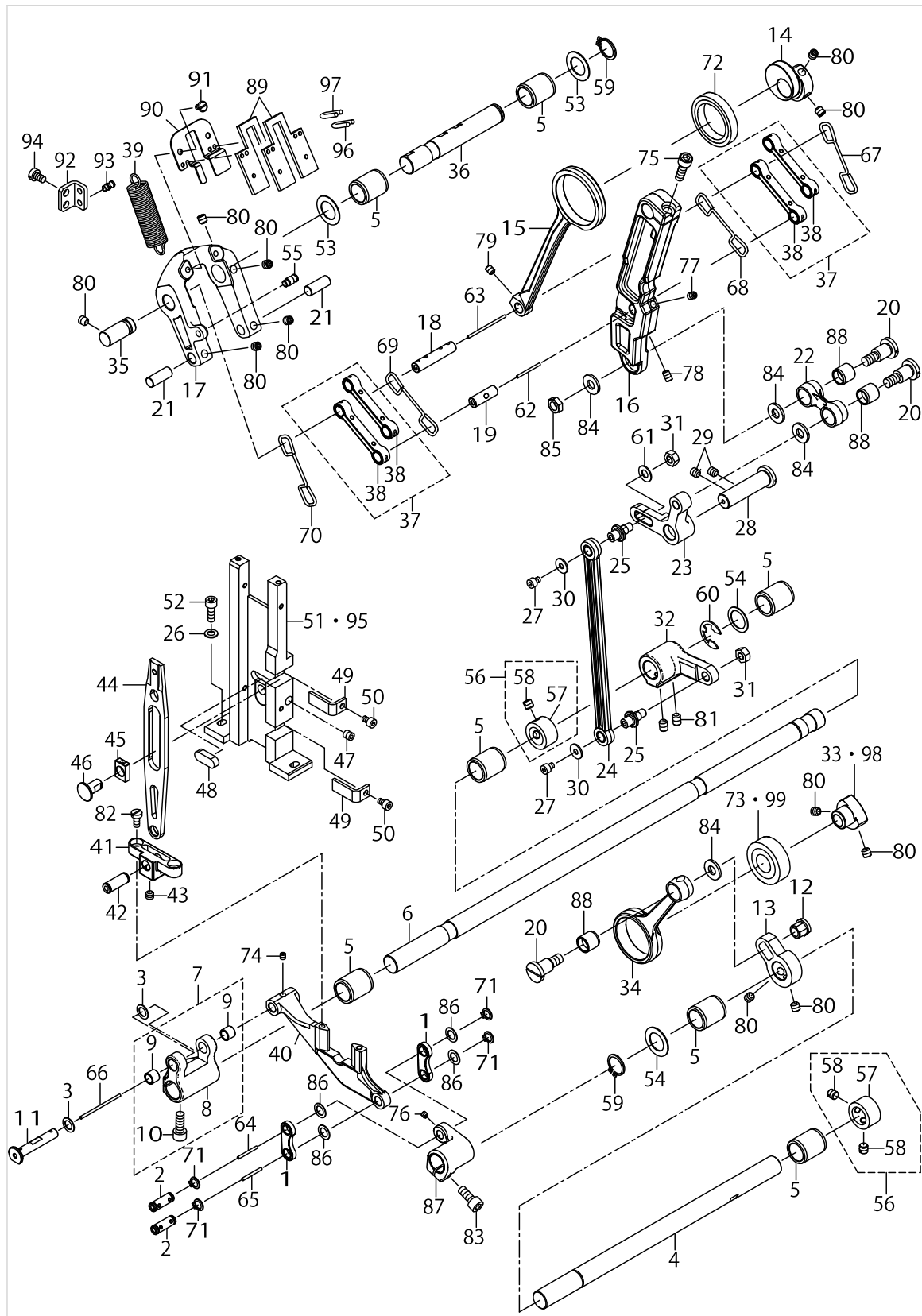
KNEE LIFTER COMPONENTS (FOR PLC-2710,2760,2760L,2765)



KNEE LIFTER COMPONENTS (FOR PLC-2710,2760,2760L,2765)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40126270		KNEE_PAD_LINK_A						1	
2		40126271		KNEE_PAD_LINK_B						1	
3		40126356		KNEE_LIFTER_SHAFT_ASM.						1	
4		SM6051202TP		SCREW M5X0.8 L=12						1	
5		SM6051400SP		SCREW						1	
6		40130019		KNEE_PAD_LINK						1	
7		40126273		KNEE_PAD_DRIVING_ARM						1	
8		40126274		KNEE_PAD_LINK_C						1	
9		40112127		BACKWARD_FEED_C- ONNECTING_ARM						1	
10		22932156		KNEE_LIFTER_ROTATION ARM ASM.						1	
11	R	22932107	22932156	KNEE LIFTING ROTATING ARM				*		1	1.00
12		NM6060001SE		NUT M6				*		2	
13		SM8063012TR		SCREW M6 L=30				*		2	
14		NS6110310SP		NUT 11/64-40						2	
15		RE1000000K0		E-RING 10						1	
16		SD0500803TP		HINGESCREWD=5H=8						2	
17		40082078		SHOULDER SCREW D=7.24 H=3.3						2	
18		NM6060001SE		NUT M6						2	
19		SD1000406TP		SHOULDER SCREW						1	
20		SM9061853SR		SCREW M6 L=17.5						2	
21		NM6050001SD		NUT M5X0.8						1	
22		CS1201010SH		THRUST COLLAR ASM. D=12 W=10						1	
23		23639503		SPRING						1	

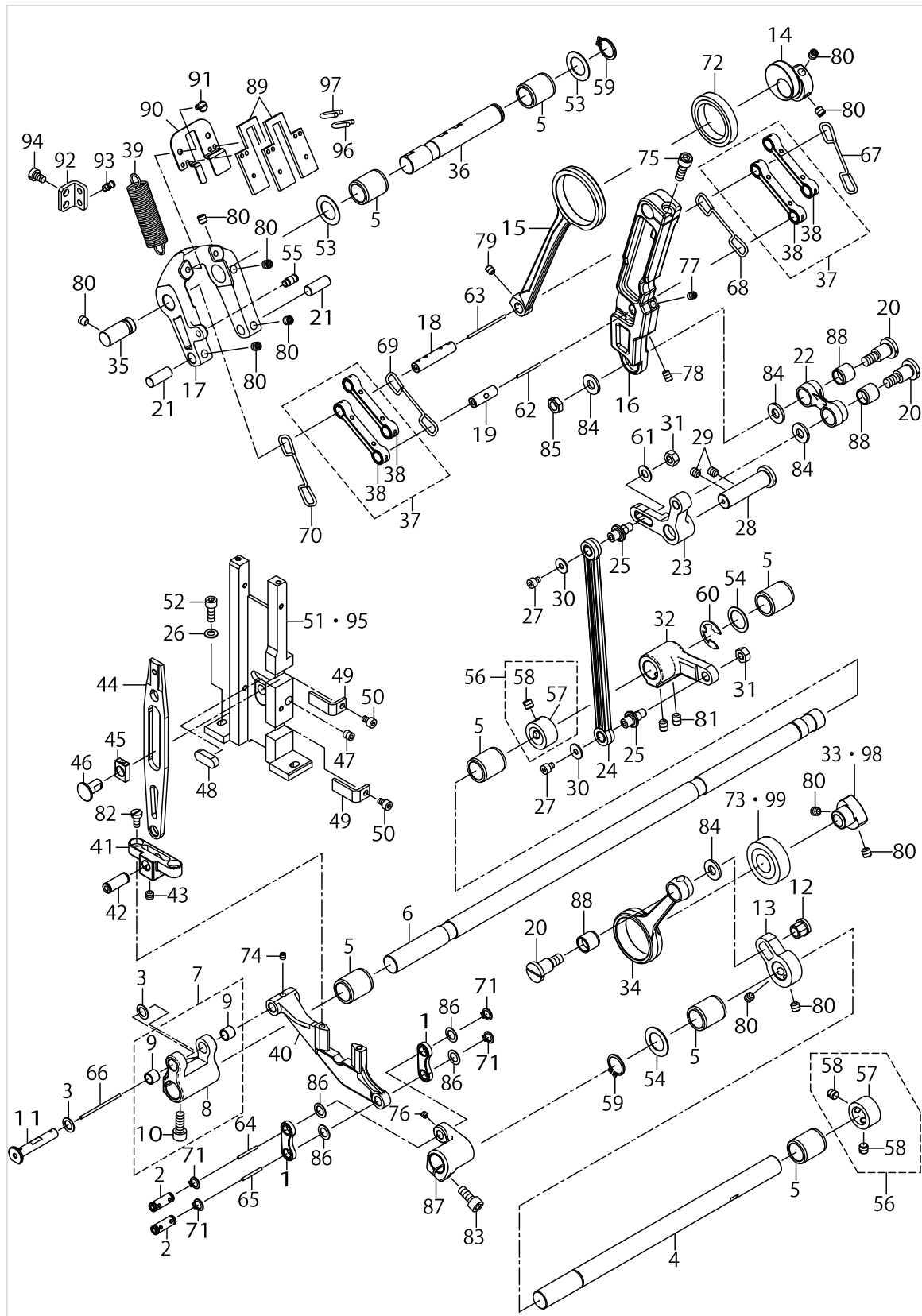
LOWER FEED COMPONENTS



LOWER FEED COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40130013		VERTICAL_LINK						2	
2		10718906		VERTICAL FEED LINK SHAFT						2	
3		WP0740516SP		WASHER 7.4X11.8X0.5						2	
4		40123667		VERTICAL_FEED_LINK						1	
5		22913008		FEED ROCKER SHAFT BUSHING						7	
6		40126386		HORIZONTAL_FEED_SHAFT						1	
7		40130011		FEED_BASE_ARM_ASM.						1	
8		40130010		FEED_BASE_ARM				*		1	
9		40126163		FEED_BASE_ARM_BUSH				*		2	
10		SM6051402TP		SCREW M5X0.8 L=14				*		1	
11		40112098		FEED_BASE_SHAFT						1	
12		40126357		VERTICAL_FEED_ROD_NUT						1	
13		40125843		VERTICAL_FEED_ARM_REAR						1	
14		40123626		HORIZONTAL_FEED_CAM						1	
15		40126151		HORIZONTAL_FEED_ROD						1	
16		40123547		NEEDLE_BAR_ROCKING_LINK						1	
17		40137553		HORIZONTAL_FEED_CHANGE_BASE						1	
18		40112118		FEED_ROD_PIN						1	
19		40123634		ROCKING_LINK_PIN						1	
20		SD1021251SP		SHOULDER SCREW D=10.2 H=12.5						3	
21		40126375		FEED_ADJUSTING_PIN_A						2	
22		40125856		CONNECTION_LINK						1	
23		40130007		LOWER_FEED_CONN-ECTING_TRIANGLE						1	
24		40131952		CONNECTING_ROD_ASSY						1	
25		40130409		FEED_ROCK_SHAFT_HINGE_SCREW						2	
26		WP0550800SP		WASHER 5.5X10X0.8						2	
27		SM6040502TP		SCREW M4X0.7 L=5						2	
28		26228304		REGULATING LEVER STUD						1	
29		SM8060612TP		SCREW M6 L=6						2	
30		WP0431005SP		PLAIN WASHER						2	
31		NM6060001CP		NUT M6X1 TYPE1						2	
32		40130009		HORIZONTAL_FEED_ARM						1	
33		40123627		VERTICAL_FEED_CAM	FOR PLC-- 2710,2710-- 7,2760, 2760-7,2765					1	
34		40125857		VERTICAL_FEED_ROD						1	
35		40123639		HF_CHANGE_BASE_SUPPORT_PIN						1	
36		40123332		CHANGE_BASE_SHAFT						1	
37		40126339		CONNECTION_LINK_ASM.						2	
38	R	40123252	40126339	CONNECTION_LINK				*		2	1.00
39		40126401		SPRING_B						1	
40		40131954		FEED BASE						1	
41		40130012		FEED_LEVER_SUPPORT						1	
42		10714103		CONNECTION LINK PIN A						1	
43		SM8060552TP		SCREW M6 L=5						1	
44		40130016		FEED_LEVER						1	
45		40130017		SLIDE_BLOCK						1	

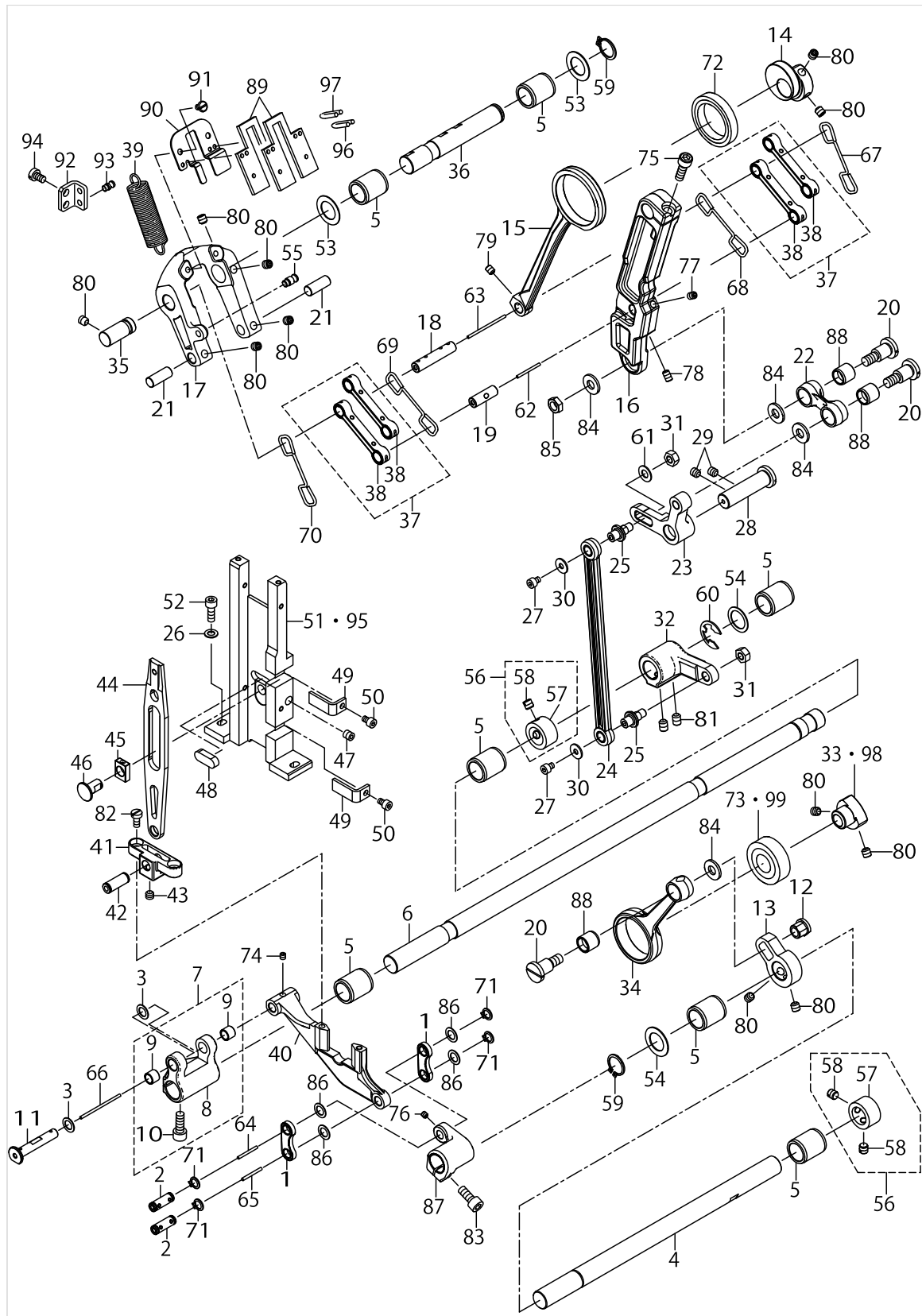
LOWER FEED COMPONENTS



LOWER FEED COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46	R	10714608	40052263	CONNECTION LINK B SUPPORT PIN						1	1.00
47		SM8060612TP		SCREW M6 L=6						1	
48		40130018		FELT						1	
49		23036304		FEED LEVER SUPPORT						2	
50		SS6090612TP		SCREW 9/64-40 L=6						2	
51		40130014		FEED_LEVER_BASE_2710	FOR PLC-- 2710,2710-7					1	
52		SM6051402TP		SCREW M5X0.8 L=14						2	
53		D1231555B00		WASHER						2	
54		B125578100A		WASHER A						2	
55		40038494		THREAD_BIND_ARM_SPRING RAC						1	
56		22904155		MAIN SHAFT THRU-ST COLLAR ASM.						2	
57	R	22904106	22904155	MAIN SHAFT THRUST COLLAR				*		1	1.00
58		SS8660610TP		SCREW 1/4-40 L=6				*		2	
59		RC0150001KP		C-RING 15 (13.8)						2	
60		RE1200000K0		E-RING 12						1	
61		WP0650876SD		WASHER 6.5X13X0.8						1	
62		CQ202000000		COTTON OIL WICK D=2						.02	
63		CQ202000000		COTTON OIL WICK D=2						.042	
64		CQ202000000		COTTON OIL WICK D=2						.024	
65		CQ202000000		COTTON OIL WICK D=2						.024	
66		CQ202000000		COTTON OIL WICK D=2						.04	
67		CQ202000000		COTTON OIL WICK D=2						.3	
68		CQ202000000		COTTON OIL WICK D=2						.3	
69		CQ202000000		COTTON OIL WICK D=2						.3	
70		CQ202000000		COTTON OIL WICK D=2						.3	
71		RC0650811KP		C-RING 7 (6.5)						4	
72		SB130000200		BEARING						1	
73		SB115000200		BEARING	FOR PLC-- 2710,2710-- 7,2760, 2760-7,2765					1	
74		SS8110422TP		SCREW 11/64-40 L=4						1	
75		SM6061802TP		SCREW M6 L=18						1	
76		SM8040412TP		SCREW M4X4						2	
77		SM8050842TP		SETSCREW						1	
78		SM8050812TP		SCREW M5X8						1	
79		SM8050612TP		SCREW M5X6						1	
80		SM8060612TP		SCREW M6 L=6						12	
81		SM8060812TP		SCREW M6 L=8						2	
82		SS6111010TP		SCREW 11/64-40 L=9.5						2	
83		SM6061402TP		SCREW M6 L=14						1	
84		26018705		WASHER						4	
85		NS6680410SP		HEXAGONAL NUT 9/32-28						1	
86		WP0740516SP		WASHER 7.4X11.8X0.5						4	
87		40125935		VERTICAL_FEED_ARM_FRONT						1	
88		40126359		VERTICAL_FEED_ROD_BUSH						3	
89		40123345		FELT						1	

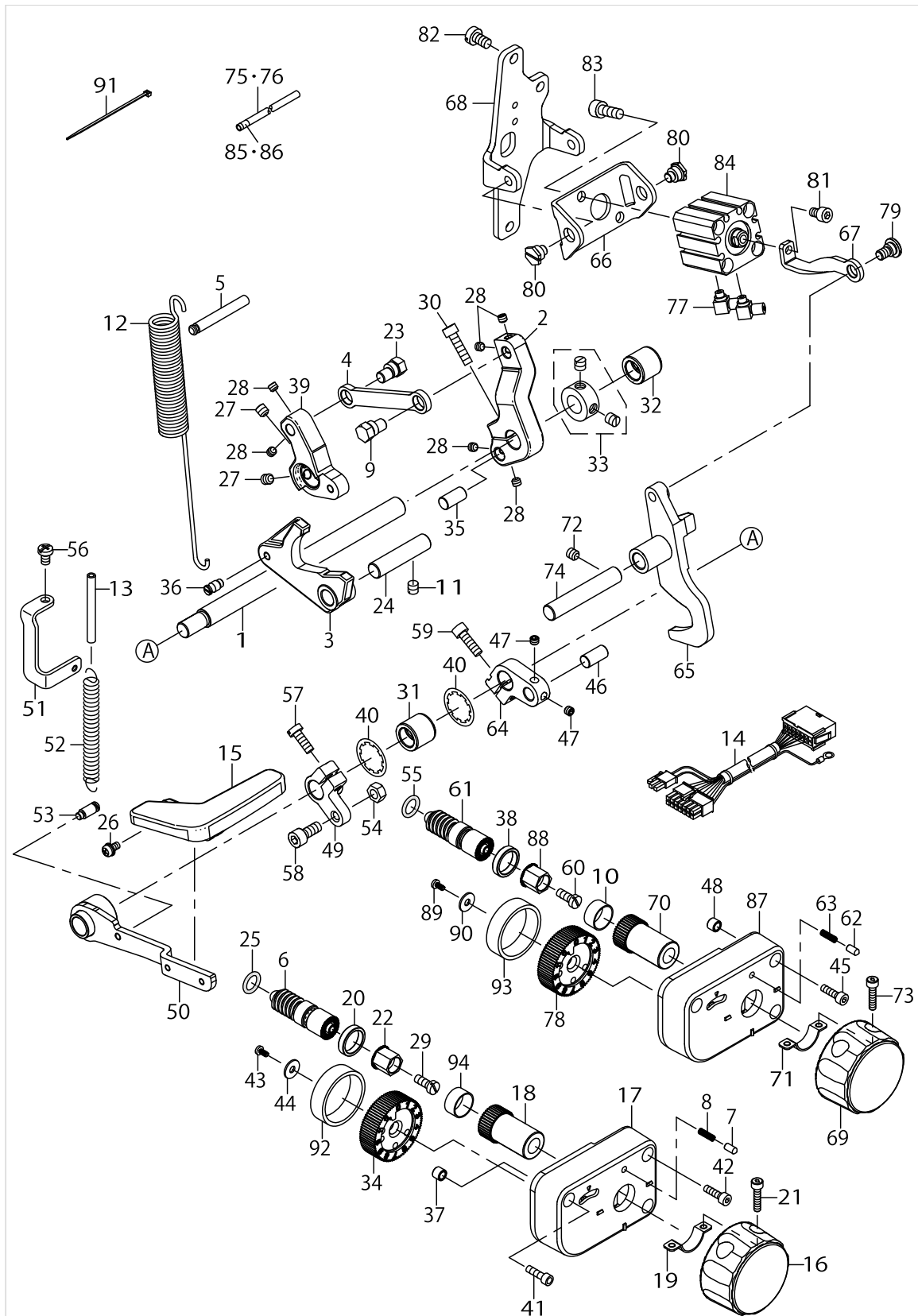
LOWER FEED COMPONENTS



LOWER FEED COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
90		40137554		FELT HOLDER						1	
91		SM6040650TP		SCREW						2	
92		40137779		SUPPORT PLATE						1	
93		40137780		SPRING RAC						1	
94		SM6050800SP		SCREW M5 L=8						2	
95		40130015		FEED_LEVER_BASE_2760	FOR PLC-- 2760,2760-- 7,2760L, 2765					1	
96		CQ202000000		OIL WICK						.05	
97		CQ202000000		OIL WICK						.05	
98		40134534		V_FEED_CAM_2.0	FOR PLC-2760L					1	
99		SB117000700		BEARING	FOR PLC-2760L					1	

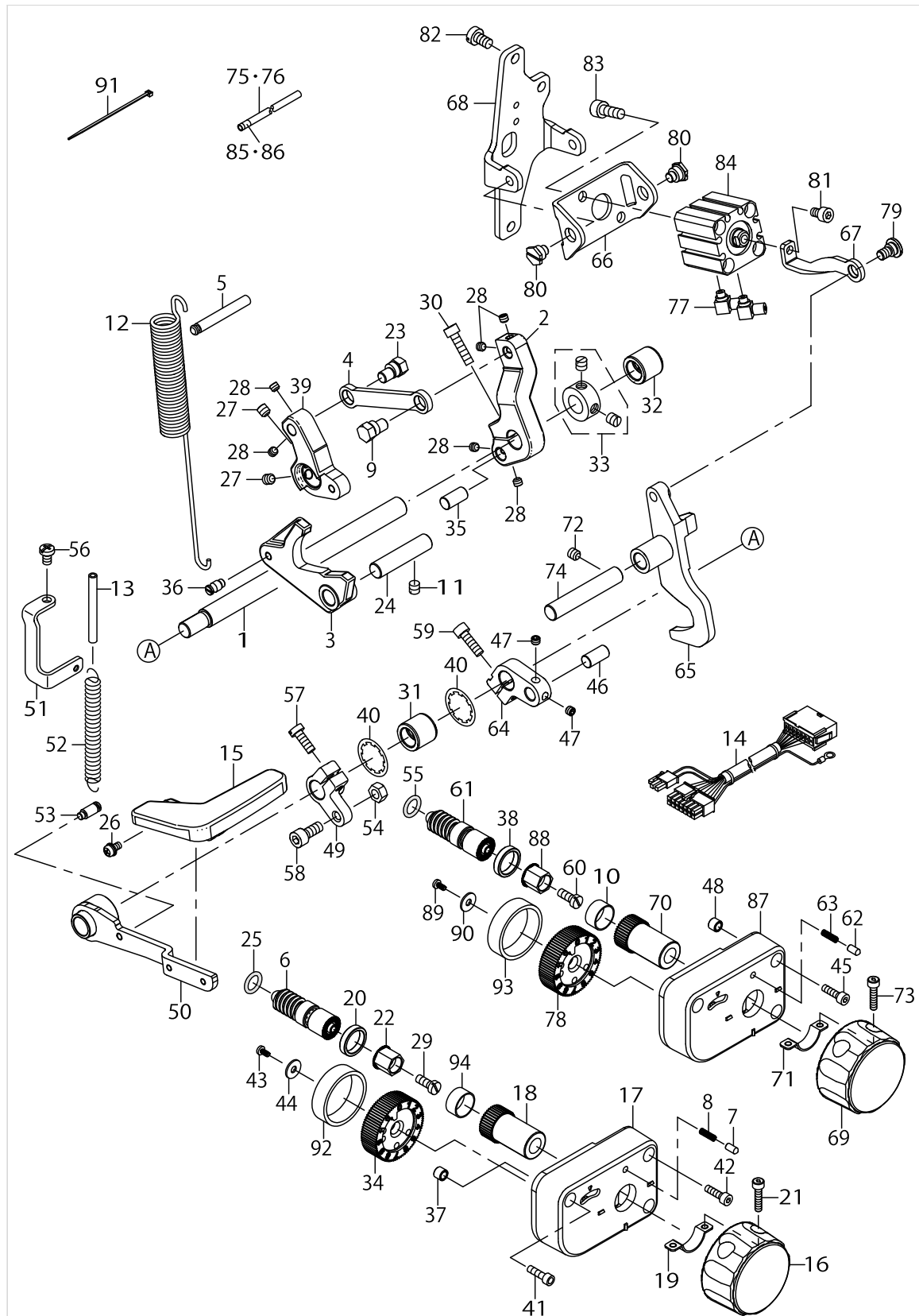
FEED ADJUST COMPONENTS



FEED ADJUST COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40126363		BACKWARD_FEED_LEVER_SHAFT						1	
2		40129986		FEED_ADJUSTING_PIN_HOLDER_A						1	
3		40129984		ADJUSTING_BASE_A						1	
4		40129988		FEED_ADJUSTING_LINK						1	
5		40134528		SPRINGSUSPENSION						1	
6		22911804		FEED REGULATOR SCREW						1	
7		10715704		VERTICAL DIAL PIN					☆	1	
8		B152652700G		SPRING						1	
9		23613409		FEED ADJUSTING PIN						1	
10		40137613		DIAL PLATE BUSH	FOR PLC-- 2710-7,2760-7					1	
11		SM8060612TP		SCREW M6 L=6						1	
12		40134105		FEED_ADJUSTING_BASE_SPRING						1	
13		23630007		TUBE						.08	
14		40139455		SOLENOID RELAY CABLE ASM.	FOR PLC-- 2710,2760,- 2760L, 276- 5(WITH AK) PLC-2710,- 2760,2760L, 2765(WITH AK,BT,DL)					1	
15		40126116		REVERSE_FEED_LEVER_DRAFT						1	
16		40130004		FEED_DIAL_KNOB					☆	1	
17		40130001		FEED_DIAL_COVER_A						1	
18		40130003		FEED_DIAL_GEAR						1	
19		40130005		FEED_DIAL_SUPPORT_PLATE						1	
20		40133826		SPACER						1	
21		SM6041802TP		SCREW M4 L=18						2	
22		40130006		HEXA_SHAFT						1	
23		23613409		FEED ADJUSTING PIN						1	
24		40033825		HEAD_FIXED_SHAFT						1	
25		RO092270200		O-RING					☆	1	
26		SL4040881SC		SCREW M4 L=8						2	
27		SM8060612TP		SCREW M6 L=6						2	
28		SM8050412TP		SCREW M5 L=4						6	
29		SS6121210SP		SCREW 3/16-28 L=12						1	
30		SM6052002TP		SCREW M5X0.8 L=20						1	
31		13424502		BUSHING FRONT						1	
32		40086018		BUSHING_MAIN_FEED						1	
33		CS1201010SH		THRUST COLLAR ASM. D=12 W=10						1	
34		40132118		FEED_DIAL_PLATE_A						1	
35		40134959		FEED ADJUSTING PIN A						1	
36		40137780		SPRING RAC						1	
37		B4122804000		ROLLER						1	
38		40133826		SPACER	FOR PLC-- 2710-7,2760-7					1	
39		40130412		FEED_ADJUSTING_ARM_BT						1	
40		WT1780011KP		TOOTHED WASHER 18						2	
41		SM6041402TP		SCREW M4 L=14						1	

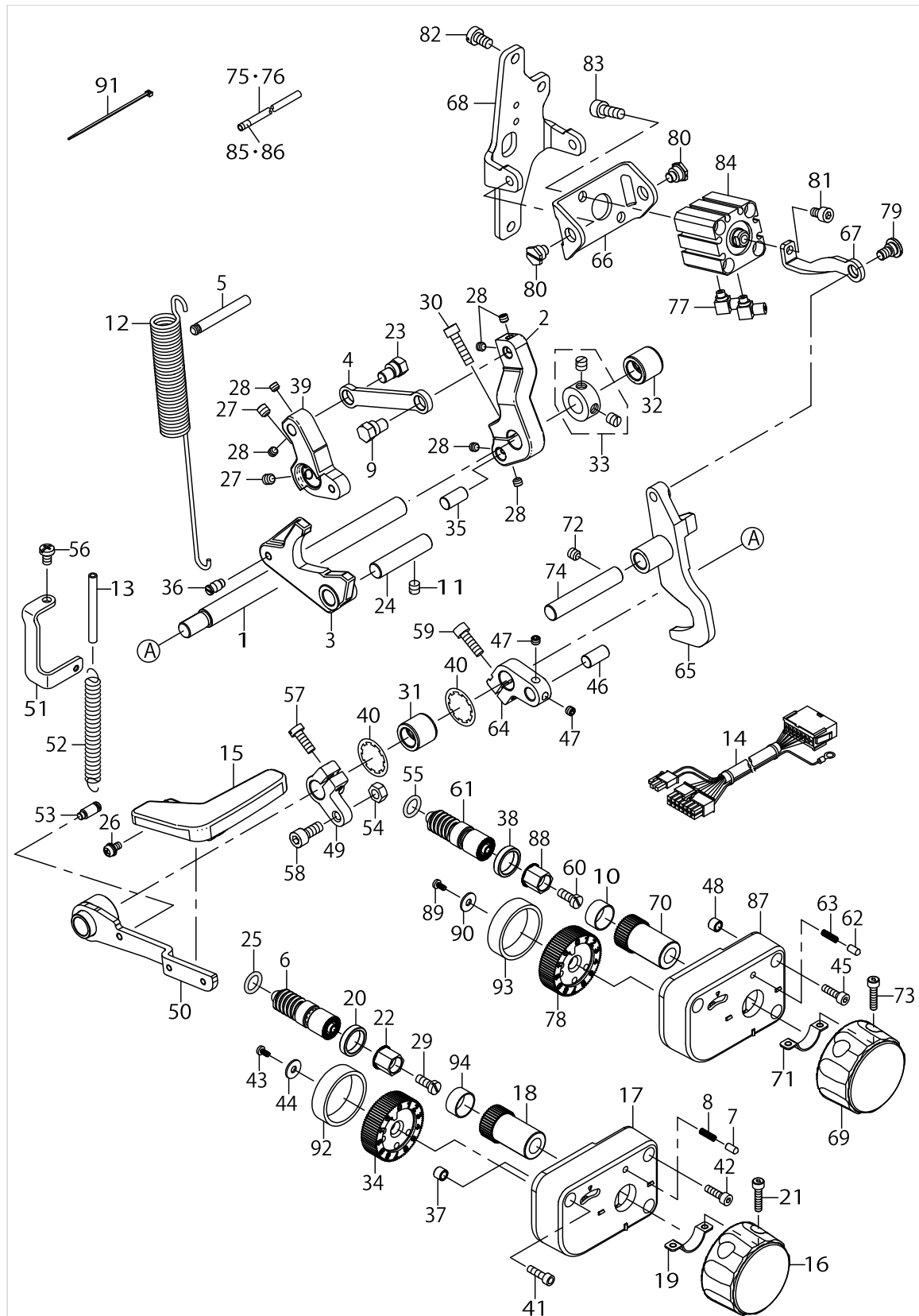
FEED ADJUST COMPONENTS



FEED ADJUST COMPONENTS

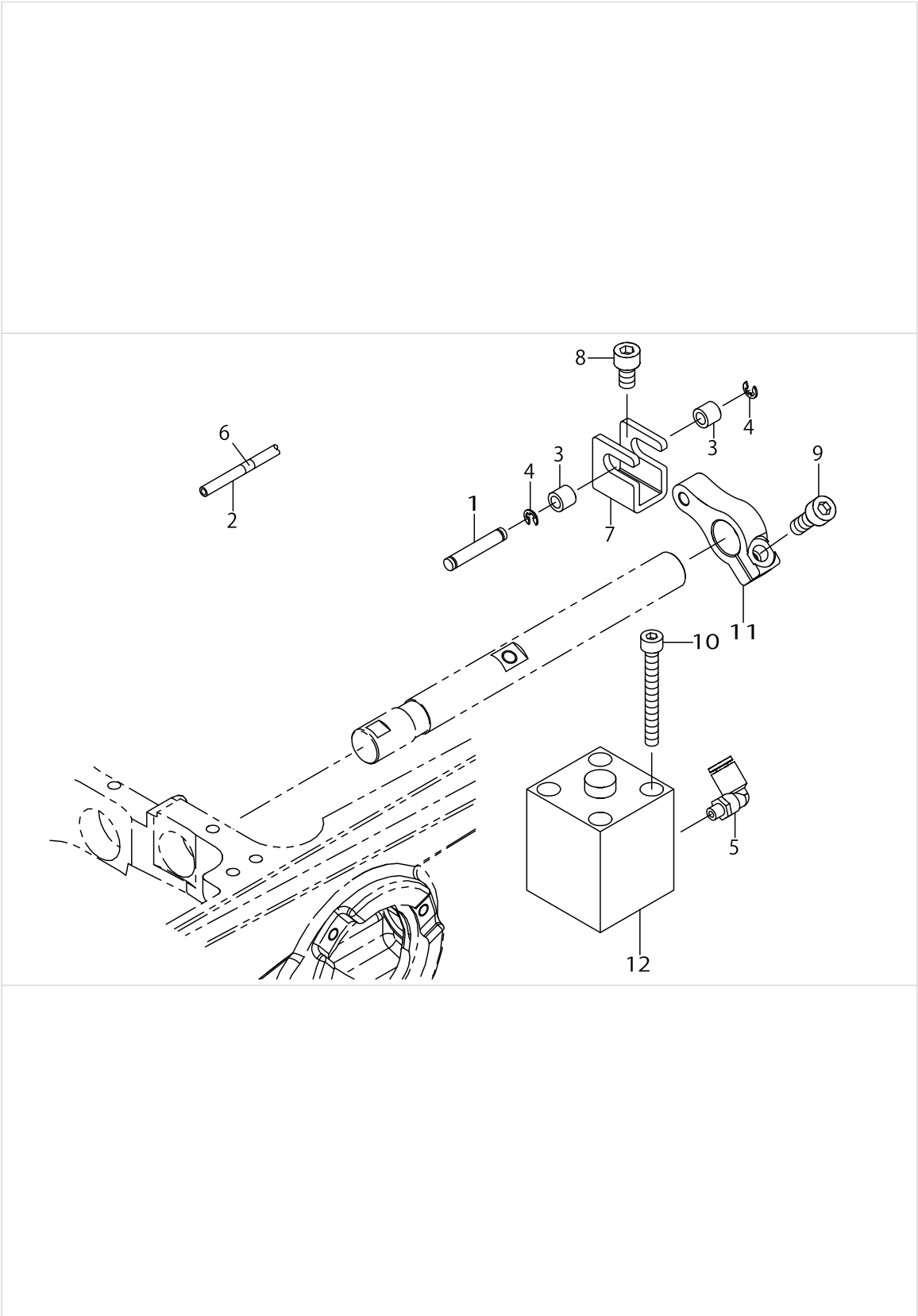
No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
42		SM6040802TP		SCREW M4X0.7 L=8						2	
43		40130820		SCREW						1	
44		WP0431005SP		PLAIN WASHER						1	
45		SM6041402TP		SCREW M4 L=14	FOR PLC-- 2710-7,2760-7					3	
46		40131887		FEED_ADJUSTING_PIN	FOR PLC-- 2710-7,2760-7					1	
47		SM8050412TP		SCREW M5 L=4	FOR PLC-- 2710-7,2760-7					2	
48		B4122804000		ROLLER	FOR PLC-- 2710-7,2760-7					3	
49		40112127		BACKWARD_FEED_C- ONNECTING_ARM	FOR PLC-- 2710-7,2760-7					1	
50		40129991		REVERSE_FEED_LEVER_ASM	FOR PLC-- 2710-7,2760-7					1	
51		40125864		REVERSE_FEED_LE- VER_SPRING_HOOK	FOR PLC-- 2710-7,2760-7					1	
52		D2629M1YC0F		SPRING	FOR PLC-- 2710-7,2760-7					1	
53		26229302		SUSPENSION SCREW	FOR PLC-- 2710-7,2760-7					1	
54		NM6050001SD		NUT M5X0.8 TYPE1	FOR PLC-- 2710-7,2760-7					1	
55		RO092270200		O-RING	FOR PLC-- 2710-7,2760-7				☆	1	
56		SM4050855SP		SCREW	FOR PLC-- 2710-7,2760-7					1	
57		SM6051400SP		SCREW	FOR PLC-- 2710-7,2760-7					1	
58		SM6051202TP		SCREW M5X0.8 L=12	FOR PLC-- 2710-7,2760-7					1	
59		SM6051602TP		SCREW M5X0.8 L=16	FOR PLC-- 2710-7,2760-7					1	
60		SS6121210SP		SCREW 3/16-28 L=12	FOR PLC-- 2710-7,2760-7					1	
61		22911804		FEED REGULATOR SCREW	FOR PLC-- 2710-7,2760-7					1	
62		10715704		VERTICAL DIAL PIN	FOR PLC-- 2710-7,2760-7				☆	1	
63		B152652700G		SPRING	FOR PLC-- 2710-7,2760-7					1	
64		40125858		FEED_ADJUSTING_PIN_HOLDER_B	FOR PLC-- 2710-7,2760-7					1	
65		40129985		ADJUSTING_BASE_B	FOR PLC-- 2710-7,2760-7					1	
66		40126642		CYLINDER_BASE_A	FOR PLC-- 2710-7,2760-7					1	
67		40129999		CYLINDER_JOINT_B	FOR PLC-- 2710-7,2760-7					1	
68		40126643		CYLINDER_BASE_B	FOR PLC-- 2710-7,2760-7					1	
69		40130004		FEED_DIAL_KNOB	FOR PLC-- 2710-7,2760-7				☆	1	
70		40130003		FEED_DIAL_GEAR	FOR PLC-- 2710-7,2760-7					1	
71		40130005		FEED_DIAL_SUPPORT_PLATE	FOR PLC-- 2710-7,2760-7					1	
72		SM8060612TP		SCREW M6 L=6	FOR PLC-- 2710-7,2760-7					1	
73		SM6041802TP		SCREW M4 L=18	FOR PLC-- 2710-7,2760-7					2	
74		40077931		PRESSURE_LOWERING_SHAFT	FOR PLC-- 2710-7,2760-7					1	
75		BT0400251EB		URETHANE TUBE BLACK 4X2.5	FOR PLC-- 2710-7,2760-7					.36	
76		BT0400251EB		URETHANE TUBE BLACK 4X2.5	FOR PLC-- 2710-7,2760-7					.36	

FEED ADJUST COMPONENTS



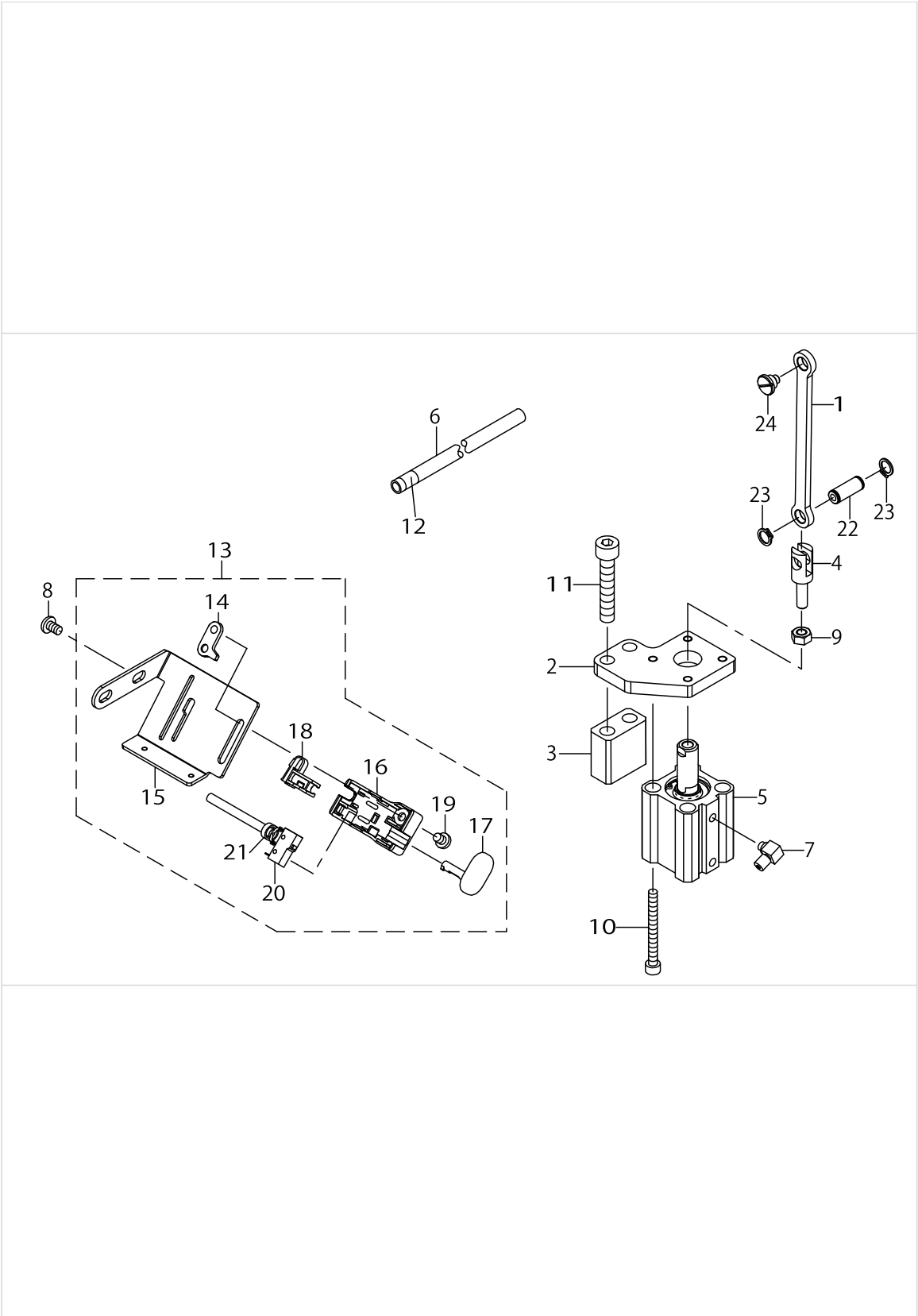
FEED ADJUST COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
77		PJ046052503		HOSE ELBOW	FOR PLC-- 2710-7,2760-7					2	
78		40132118		FEED_DIAL_PLATE_A	FOR PLC-- 2710-7,2760-7					1	
79		SD0800346TP		SHOULDER SCREW D=8 H=3.4	FOR PLC-- 2710-7,2760-7					1	
80		SD0900426TP		SHOULDER SCREW D=9 H=4.2	FOR PLC-- 2710-7,2760-7					2	
81		SM6050802TP		SCREW M5X0.8 L=8	FOR PLC-- 2710-7,2760-7					1	
82		SM6061010TP		SCREW M6 L=10	FOR PLC-- 2710-7,2760-7					3	
83		SM6061602TP		SCREW M6 L=16	FOR PLC-- 2710-7,2760-7					2	
84		PA200150900		AIR CYLINDER	FOR PLC-- 2710-7,2760-7					1	
85		18035006		CABLE MARK NO.1	FOR PLC-- 2710-7,2760-7					2	
86		18035105		WIRE MARK (2)	FOR PLC-- 2710-7,2760-7					2	
87		40130819		FEED_DIAL_COVER_B	FOR PLC-- 2710-7,2760-7					1	
88		40130006		HEXA_SHAFT	FOR PLC-- 2710-7,2760-7					1	
89		40130820		SCREW	FOR PLC-- 2710-7,2760-7					2	
90		WP0431005SP		PLAIN WASHER	FOR PLC-- 2710-7,2760-7					2	
91		EA9500B0100		CABLE BAND	FOR PLC-- 2710-7,2760-7					2	
92		40137612		DIAL PLATE BUSH						1	
93		40137612		DIAL PLATE BUSH	FOR PLC-- 2710-7,2760-7					1	
94		40137613		DIAL PLATE BUSH						1	



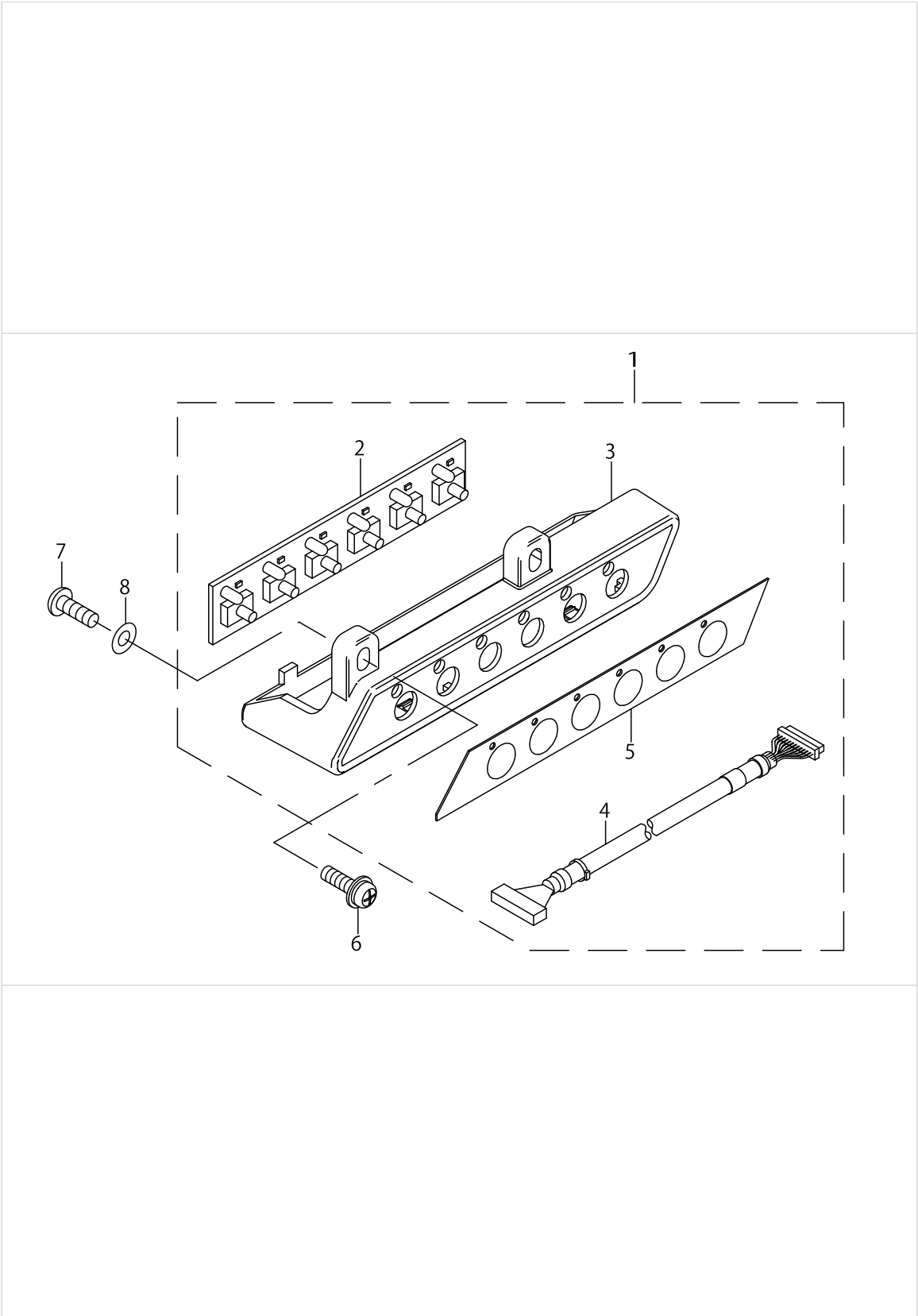
DL COMPONENTS(FOR PLC-2710-7,2760-7,2710(WITH AK,BT,DL),2760(WITH AK,BT,DL),2760L(WITH AK,BT,DL),2765(WITH A

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		B1504210000		CONNECTING SHAFT						1	
2		BT0400251EB		URETHANE HOSE BLACK						.58	
3		B3031141H00		CONNECTING STUD						2	
4		RE0320000K0		E-RING 3.2						2	
5		PJ304040504		ELBOW UNION						1	
6		18035501		WIRE MARK (6)						2	
7		40112191		KNUCKLE_JOINT_B						1	
8		SM6061002TP		SCREW M6 L=10						1	
9		SM6061602TP		SCREW M6 L=16						1	
10		SM6054502TP		SCREW M5X0.8 L=45						2	
11		40112192		TERTICAL_CYLINDER_ARM						1	
12		PA250250900		AIR CYLINDER						1	



AUTO BT COMPONENTS(FOR PLC-2710-7,2760-7,2710(WITH AK,BT,DL),2760(WITH AK,BT,DL),2760L(WITH AK,BT,DL),2765

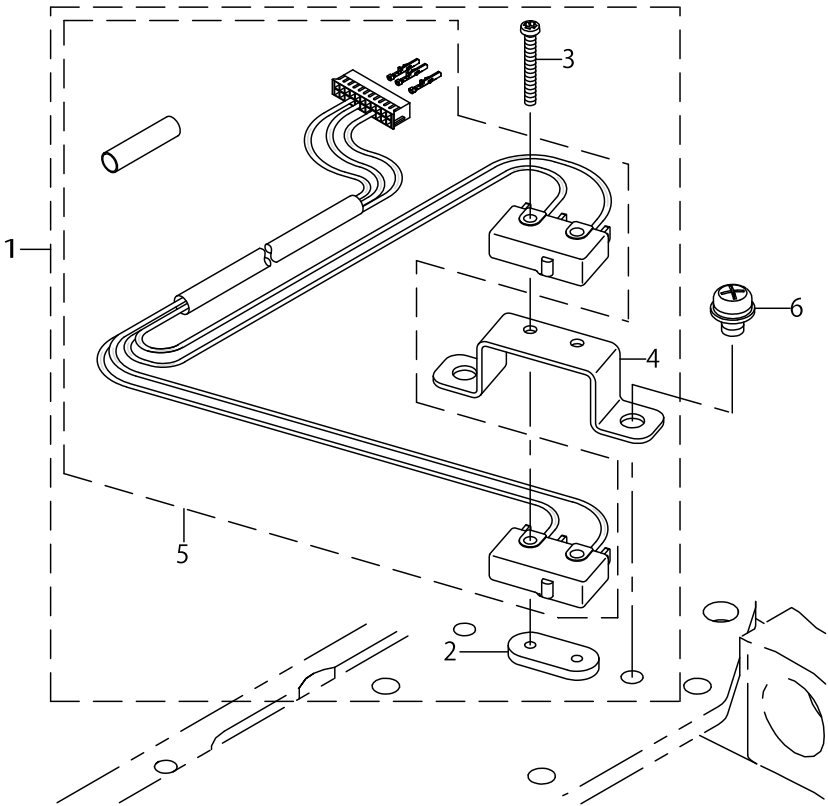
No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40130413		BT_LINK						1	
2		40130024		BT_CYLINDER_PLATE						1	
3		40130414		BT_CYLINDER_BLOCK						1	
4		40052254		CYLINDER KNUCKLE JOINT						1	
5		PA250250900		AIR CYLINDER						1	
6		BT0400251EB		URETHANE TUBE BLACK 4X2.5						.27	
7		PJ046052503		HOSE ELBOW						1	
8		SM4050855SP		SCREW						2	
9		NM6060001CP		NUT M6X1 TYPE1						1	
10		SM6055002TP		SCREW M5 L=50						4	
11		SM6084502TP		SCREW M8 L=45						2	
12		18035709		WIRE MARK (8)						2	
13		40130285		TB_SWITCH_ASSY						1	
14		23632102		REVERSE FEED SWITCH BASE GUIDE				*		1	
15		40112213		TB_SW_MOUNTING_PLATE				*		1	
16		23631708		REVERSE FEED SWITCH COVER				*		1	
17		23631807		REVERSE FEED SWITCH SHAFT				*		1	
18		23631906		REVERSE FEED SWITCH SUPPORT				*		1	
19		SS7110740TP		SCREW 11/64-40 L=7				*		1	
20		40130286		REVERSE FEED CORD ASM				*		1	
21		EA9500B0100		CABLE BAND				*		1	
22		10714103		CONNECTION LINK PIN A						1	
23		RC0740811KP		C-RING 8 (7.4)						2	
24		SD0800406TP		SHOULDER SCREW D=8 H=4						1	



6-RANGE SW COMPONENTS(FOR PLC-2710-7,2760-7,2710(WITH AK,BT,DL),2760(WITH AK,BT,DL),2760L(WITH AK,BT,DL),2

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40130287		6RANGE SWITCH ASM						1	
2		40105510		6RANGE SWITCH PCB ASSY				*		1	
3	R	40112215	40105508	6RANGE_SWITCH_COVER		選択	LU2800	*		1	1.00
3	R	40112215	40130287	6RANGE_SWITCH_COVER		選択	PLC2700	*		1	1.00
4		40130288		6RANGE SWITCH CABLE ASM.				*		1	
5		40112216		PANEL SHEET				*		1	
6		SL4041491SC		SCREW 4X14	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK,B- T,DL), 276- 0(WITH AK,BT,DL)					2	
7		SM4041201SC		SCREW M4 L=12	FOR PLC-- 2765(WITH AK,BT,DL)					2	
8		WP0430801SC		WASHER M4	FOR PLC-- 2765(WITH AK,BT,DL)					2	

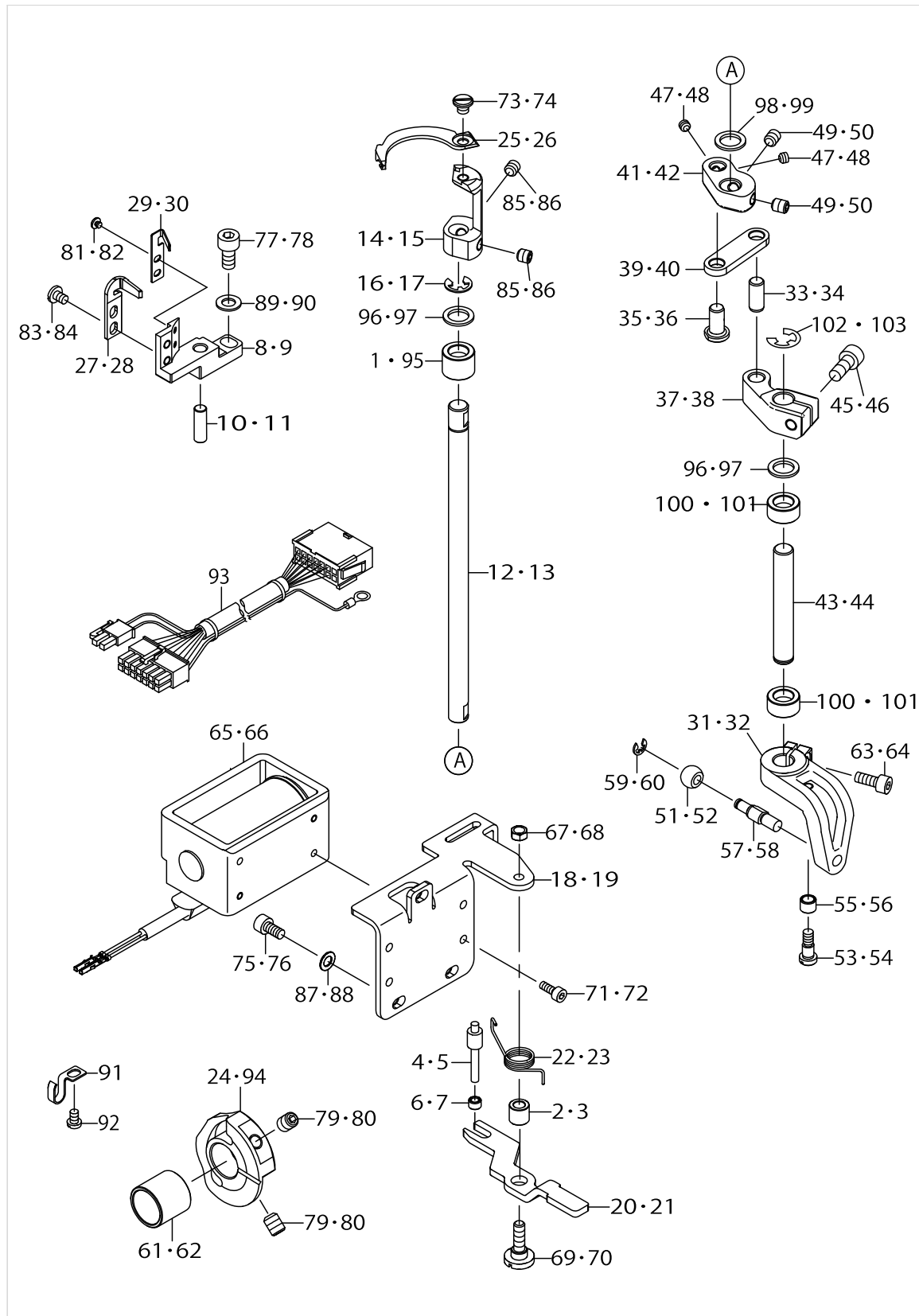
SPEED ADJUST COMPONENTS(FOR PLC-2710-7,2760-7)



SPEED ADJUST COMPONENTS(FOR PLC-2710-7,2760-7)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40130289		VERTICAL_DETECT- OR_SWITCH_ASM.						1	
2	R	23638406	23638059	SAFETY SWITCH NUT				*		1	1.00
3	D	SM4021601SN		SCREW M2 L=16				*		2	
4		40126259		SENSOR_BRACKET				*		1	
5	R	40130290	40130289	SPEED CONTROL CORD ASM.				*		1	1.00
6		SL4040691SC		SCREW M4 L=6						2	

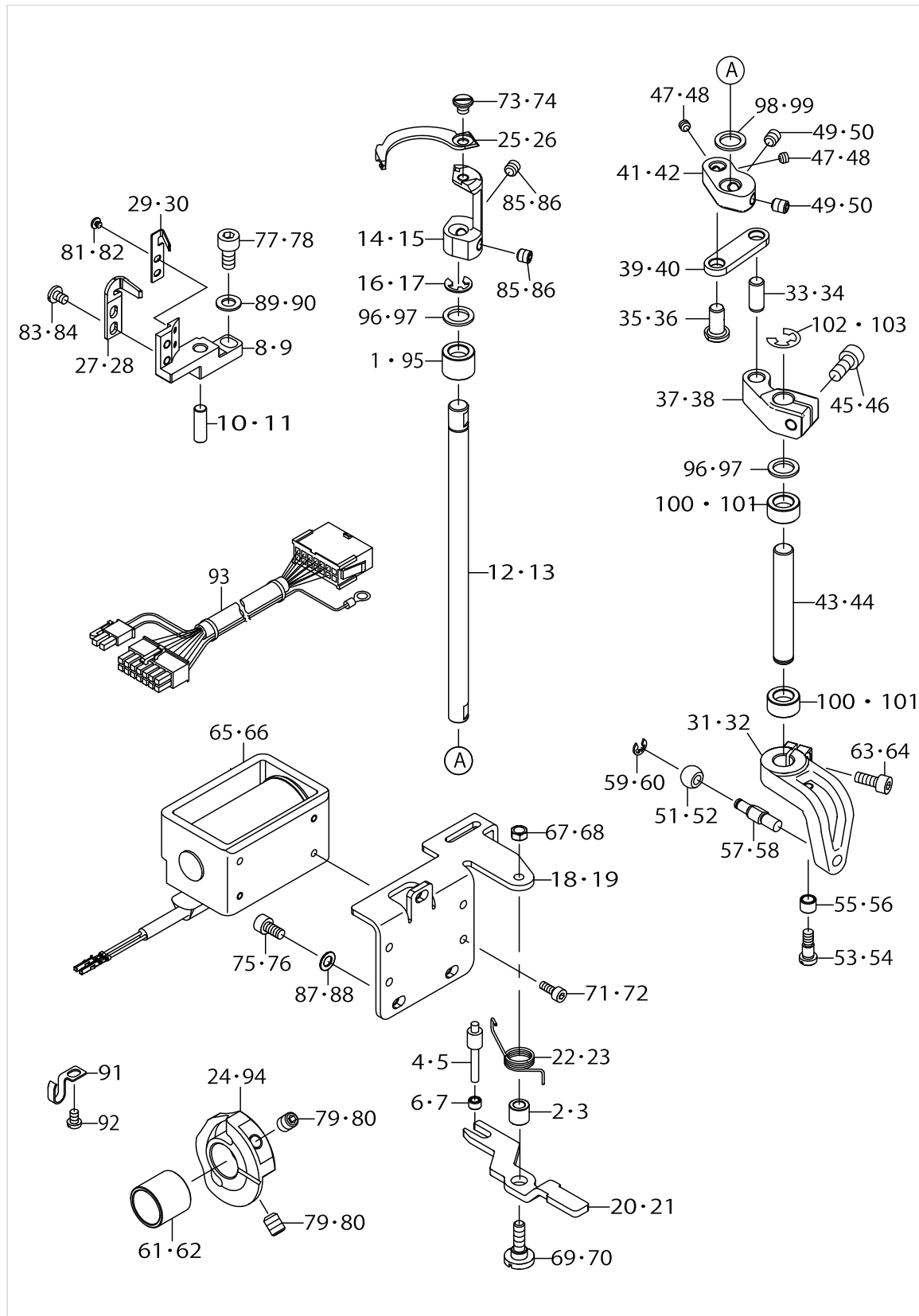
THREAD CUTTING COMPONENTS(FOR PLC-2710-7,2760-7)



THREAD CUTTING COMPONENTS(FOR PLC-2710-7,2760-7)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40138044		BEARING						1	
2		22956205		WIPER HINGE SCREW COLLAR	FOR PLC-2710-7					1	
3		22956205		WIPER HINGE SCREW COLLAR	FOR PLC-2760-7					2	
4		22957104		WIPER SOLENOID SHAFT	FOR PLC-2710-7					1	
5		22957104		WIPER SOLENOID SHAFT	FOR PLC-2760-7					2	
6		22957203		WIPER LINK COLLAR	FOR PLC-2710-7					1	
7		22957203		WIPER LINK COLLAR	FOR PLC-2760-7					2	
8		40130057		F_KNIFE_BASE	FOR PLC-2710-7					1	
9		40130057		F_KNIFE_BASE	FOR PLC-2760-7					2	
10		13416508		PIN_DIFF_ADJ	FOR PLC-2710-7					1	
11		13416508		PIN_DIFF_ADJ	FOR PLC-2760-7					2	
12		40130051		M_KNIFE_SHAFT	FOR PLC-2710-7					1	
13		40130051		M_KNIFE_SHAFT	FOR PLC-2760-7					2	
14		40130049		M_KNIFE_BASE	FOR PLC-2710-7					1	
15		40130049		M_KNIFE_BASE	FOR PLC-2760-7					2	
16		RE0500000K0		E-RING	FOR PLC-2710-7					1	
17		RE0500000K0		E-RING	FOR PLC-2760-7					2	
18		40133503		THREAD TRIMMER SOL BASE PLATE	FOR PLC-2710-7					1	
19		40133503		THREAD TRIMMER SOL BASE PLATE	FOR PLC-2760-7					2	
20		40112234		KNIFE_DRIVING_ARM_LINK	FOR PLC-2710-7					1	
21		40112234		KNIFE_DRIVING_ARM_LINK	FOR PLC-2760-7					2	
22		40112235		DRIVING_ARM_RETURN_SPRING	FOR PLC-2710-7					1	
23		40112235		DRIVING_ARM_RETURN_SPRING	FOR PLC-2760-7					2	
24		40130059		THREAD_TRIMMER_CAM_RIGHT						1	
25		40130050		MOVING_KNIFE	FOR PLC-2710-7				☆	1	
26		40130050		MOVING_KNIFE	FOR PLC-2760-7				☆	2	
27		40130056		FIXED_KNIFE	FOR PLC-2710-7				☆	1	
28		40130056		FIXED_KNIFE	FOR PLC-2760-7				☆	2	
29		40130055		CLAMP_SPRING	FOR PLC-2710-7				☆	1	
30		40130055		CLAMP_SPRING	FOR PLC-2760-7				☆	2	
31		40123248		MOVING_KNIFE_DRIVING_ARM	FOR PLC-2710-7					1	
32		40123248		MOVING_KNIFE_DRIVING_ARM	FOR PLC-2760-7					2	
33		13319405		MAIN_FEED_ROCKER_PIN	FOR PLC-2710-7					1	
34		13319405		MAIN_FEED_ROCKER_PIN	FOR PLC-2760-7					2	
35		13461504		LINK_PIN	FOR PLC-2710-7					1	
36		13461504		LINK_PIN	FOR PLC-2760-7					2	
37		40130052		M_KNIFE_ARM_A	FOR PLC-2710-7					1	
38		40130052		M_KNIFE_ARM_A	FOR PLC-2760-7					2	
39		40130053		M_KNIFE_LINK	FOR PLC-2710-7					1	
40		40130053		M_KNIFE_LINK	FOR PLC-2760-7					2	
41		40130054		M_KNIFE_ARM_B	FOR PLC-2710-7					1	
42		40130054		M_KNIFE_ARM_B	FOR PLC-2760-7					2	
43		40130058		M_KNIFE_DRIVING_SHAFT	FOR PLC-2710-7					1	
44		40130058		M_KNIFE_DRIVING_SHAFT	FOR PLC-2760-7					2	
45		SM6051202TP		SCREW M5X0.8 L=12	FOR PLC-2710-7					1	

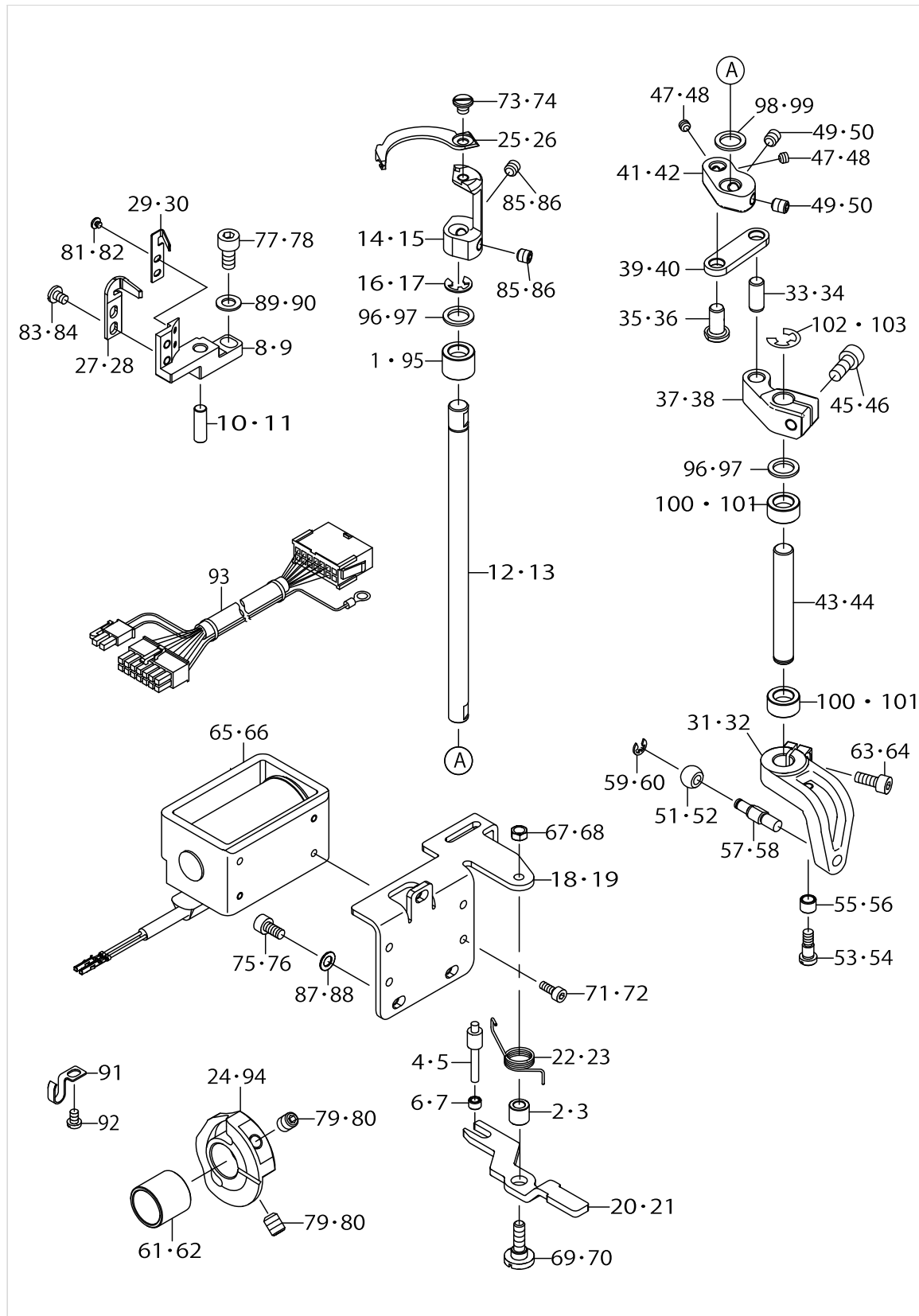
THREAD CUTTING COMPONENTS(FOR PLC-2710-7,2760-7)



THREAD CUTTING COMPONENTS(FOR PLC-2710-7,2760-7)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		SM6051202TP		SCREW M5X0.8 L=12	FOR PLC-2760-7					2	
47		SM8040312TP		SCREW M4 L=3	FOR PLC-2710-7					2	
48		SM8040312TP		SCREW M4 L=3	FOR PLC-2760-7					4	
49		SM8050612TP		SCREW M5X6	FOR PLC-2710-7					2	
50		SM8050612TP		SCREW M5X6	FOR PLC-2760-7					4	
51		21470505		CAM ROLLER(245-7SP)	FOR PLC-2710-7					1	
52		21470505		CAM ROLLER(245-7SP)	FOR PLC-2760-7					2	
53		SD0460576TP		SHOULDER SCREW D=4.6 H=5.7	FOR PLC-2710-7					1	
54		SD0460576TP		SHOULDER SCREW D=4.6 H=5.7	FOR PLC-2760-7					2	
55		B2508047000		BLOCK ROLLER	FOR PLC-2710-7					1	
56		B2508047000		BLOCK ROLLER	FOR PLC-2760-7					2	
57		40130593		ROLLER_SHAFT	FOR PLC-2710-7					1	
58		40130593		ROLLER_SHAFT	FOR PLC-2760-7					2	
59		RE0300000K0		E-RING 3	FOR PLC-2710-7					1	
60		RE0300000K0		E-RING 3	FOR PLC-2760-7					2	
61		40130620		SPACER	FOR PLC-2710-7					1	
62		40130620		SPACER	FOR PLC-2760-7					2	
63		SM6041002TP		SCREW M4X0.7 L=10	FOR PLC-2710-7					1	
64		SM6041002TP		SCREW M4X0.7 L=10	FOR PLC-2760-7					2	
65		40137921		THREAD_TRIMMER_SOLENOID	FOR PLC-2710-7					1	
66		40137921		THREAD_TRIMMER_SOLENOID	FOR PLC-2760-7					2	
67		NS6110310SP		HEXAGONAL NUT 11/64-40	FOR PLC-2710-7					1	
68		NS6110310SP		HEXAGONAL NUT 11/64-40	FOR PLC-2760-7					2	
69		SD0650321TP		SHOULDER SCREW D=6.5 H=3.2	FOR PLC-2710-7					1	
70		SD0650321TP		SHOULDER SCREW D=6.5 H=3.2	FOR PLC-2760-7					2	
71		SM6030602TP		SCREW M3X0.5 L=6	FOR PLC-2710-7					4	
72		SM6030602TP		SCREW M3X0.5 L=6	FOR PLC-2760-7					8	
73		SS6110480SP		SCREW 11/64-40 L=4.3	FOR PLC-2710-7					1	
74		SS6110480SP		SCREW 11/64-40 L=4.3	FOR PLC-2760-7					2	
75		SM6040802TP		SCREW M4X0.7 L=8	FOR PLC-2710-7					3	
76		SM6040802TP		SCREW M4X0.7 L=8	FOR PLC-2760-7					6	
77		SM6051002TP		SCREW M5X0.8 L=10	FOR PLC-2710-7					1	
78		SM6051002TP		SCREW M5X0.8 L=10	FOR PLC-2760-7					2	
79		SM8060812TP		SCREW M6 L=8	FOR PLC-2710-7					2	
80		SM8060812TP		SCREW M6 L=8	FOR PLC-2760-7					4	
81		SS6060220SP		SCREW 3/32-56 L=2.0	FOR PLC-2710-7					2	
82		SS6060220SP		SCREW 3/32-56 L=2.0	FOR PLC-2760-7					4	
83		SS6090520SP		SCREW 9/64-40 L=5.0	FOR PLC-2710-7					2	
84		SS6090520SP		SCREW 9/64-40 L=5.0	FOR PLC-2760-7					4	
85		SM8050512TP		SCREW	FOR PLC-2710-7					2	
86		SM8050512TP		SCREW	FOR PLC-2760-7					4	
87		WP0450000SD		WASHER 4.5X8X0.5	FOR PLC-2710-7					3	
88		WP0450000SD		WASHER 4.5X8X0.5	FOR PLC-2760-7					6	
89		WP0550800SP		WASHER 5.5X10X0.8	FOR PLC-2710-7					1	
90		WP0550800SP		WASHER 5.5X10X0.8	FOR PLC-2760-7					2	
91		26231902		OIL WICK PIPE STOPPER						1	

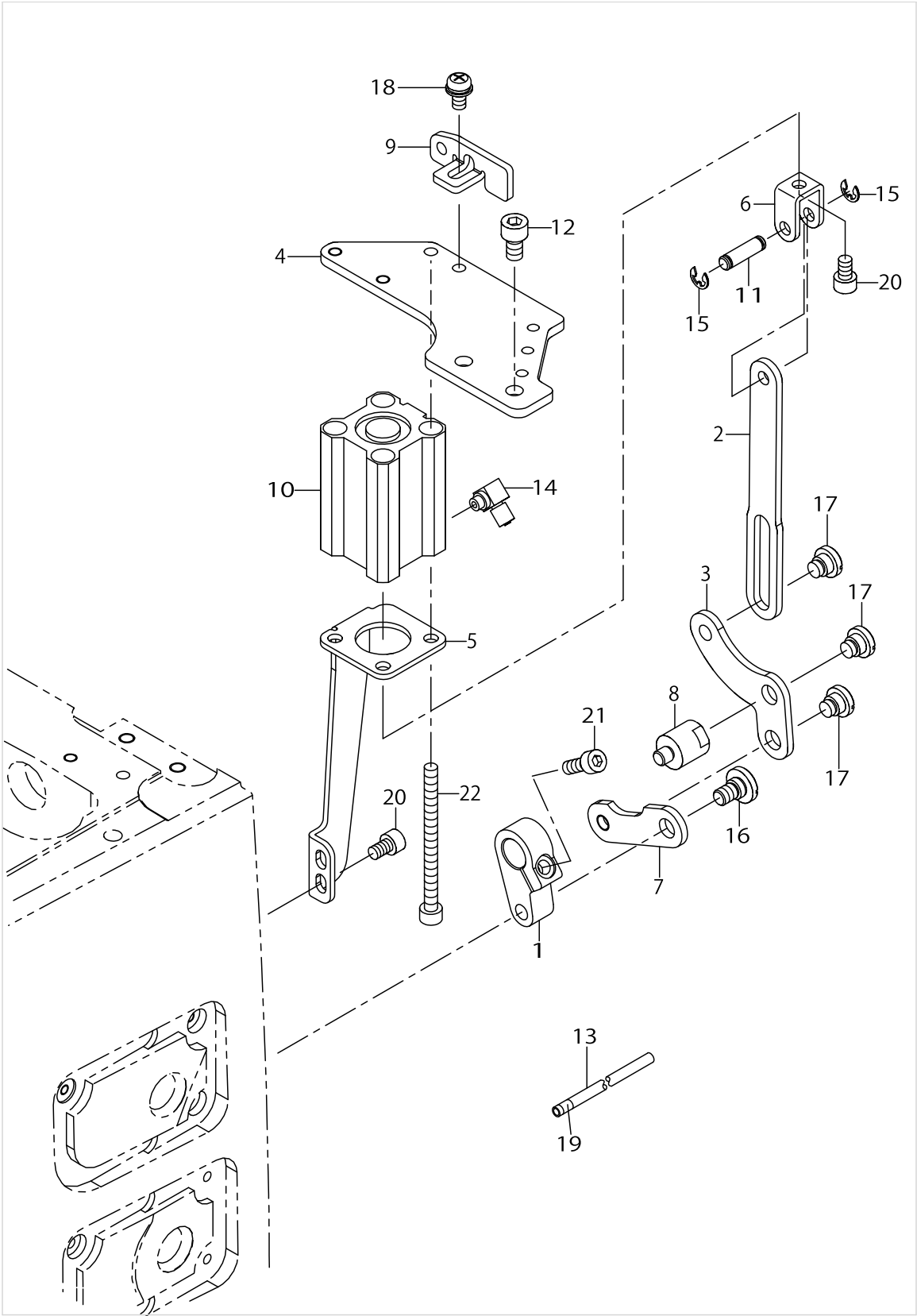
THREAD CUTTING COMPONENTS(FOR PLC-2710-7,2760-7)



THREAD CUTTING COMPONENTS(FOR PLC-2710-7,2760-7)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
92		SM4040655SP		SCREW M4 L=6						1	
93		40139455		SOLENOID RELAY CABLE ASM.						1	
94		40130060		THREAD_TRIMMER_CAM_LEFT	FOR PLC-2760-7					1	
95		40138044		BEARING	FOR PLC-2760-7					2	
96		40137802		WASHER	FOR PLC-2710-7					2	
97		40137802		WASHER	FOR PLC-2760-7					4	
98		40137803		WASHER	FOR PLC-2710-7					1	
99		40137803		WASHER	FOR PLC-2760-7					2	
100		40137999		BEARING	FOR PLC-2710-7					2	
101		40137999		BEARING	FOR PLC-2760-7					4	
102		RE0500000K0		E-RING	FOR PLC-2710-7					1	
103		RE0500000K0		E-RING	FOR PLC-2760-7					2	

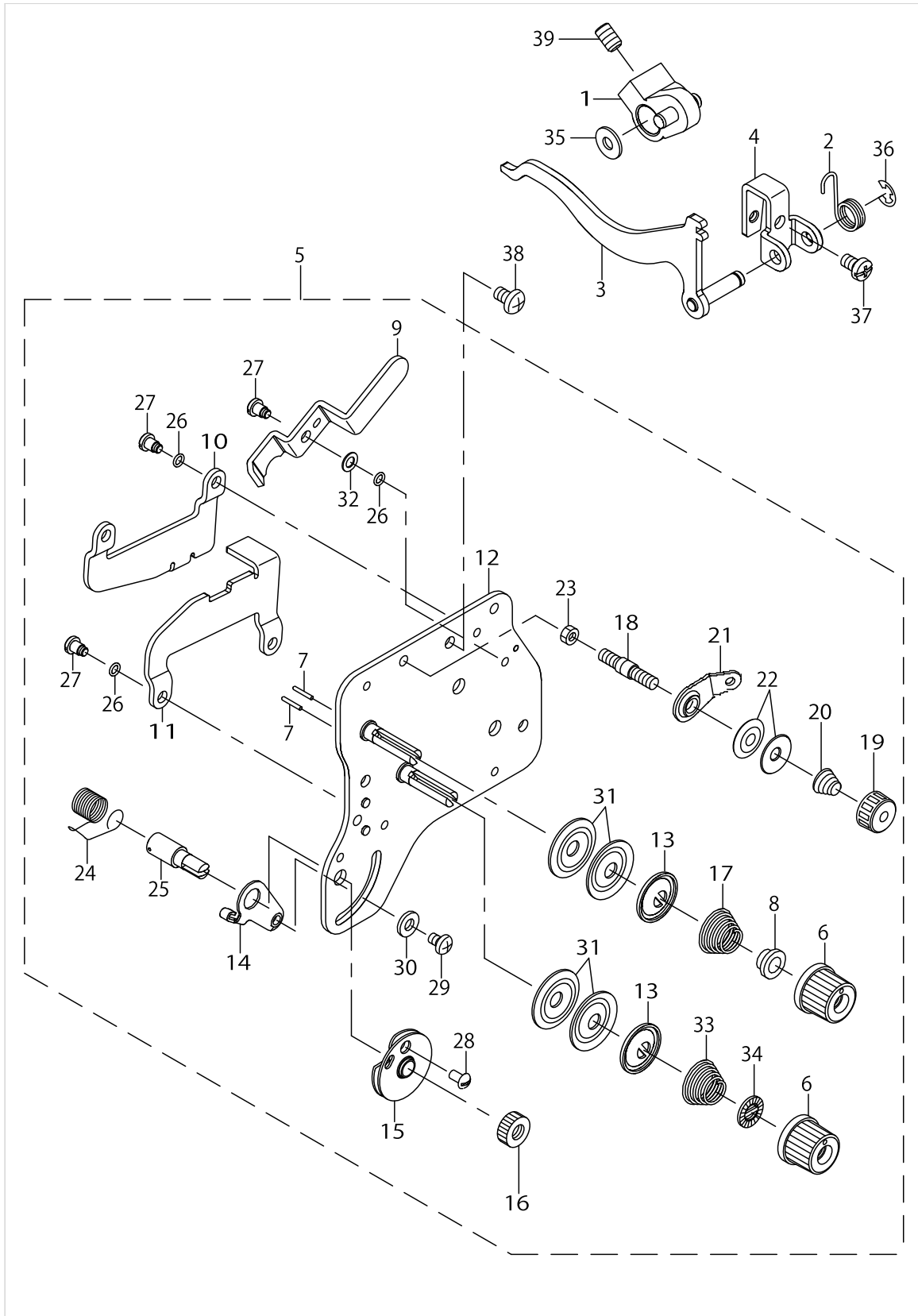
CONDENSE COMPONENTS(FOR PLC-2710-7,2760-7)



CONDENSE COMPONENTS(FOR PLC-2710-7,2760-7)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40133612		CONDENSE ARM						1	
2		40112137		LINK_A						1	
3		40112138		LINK_B						1	
4		40125872		CYLINDER_BRACKET						1	
5		40112140		CYLINDER_STAY						1	
6		40112149		CYLINDER_KNUCKLE						1	
7		40133655		LINK D						1	
8		40112151		BT_LINK_STUD						1	
9		40112228		MOTOR_COVER_FITTING_PLATE						1	
10		PA200350300		AIR CYLINDER						1	
11		D2464555B00		LINK DRIVING MAGNET PIN						1	
12		SM6061002TP		SCREW M6 L=10						2	
13		BT0400251EB		URETHANE HOSE BLACK						.27	
14		PJ046052503		HOSE ELBOW						1	
15		RE0400000K0		E-RING 4						2	
16		SD0800321TH		HINGE SCREW D=8 H=3.2						1	
17		SD0800341SP		HINGE SCREW D=8 H=3.4						3	
18		SL4051091SC		SCREW M5X0.8 L=10						1	
19		18035303		WIRE MARK (4)						2	
20		SM6050802TP		SCREW M5X0.8 L=8						3	
21		SM6051402TP		SCREW M5X0.8 L=14						1	
22		SM6056552TP		SCREW						3	

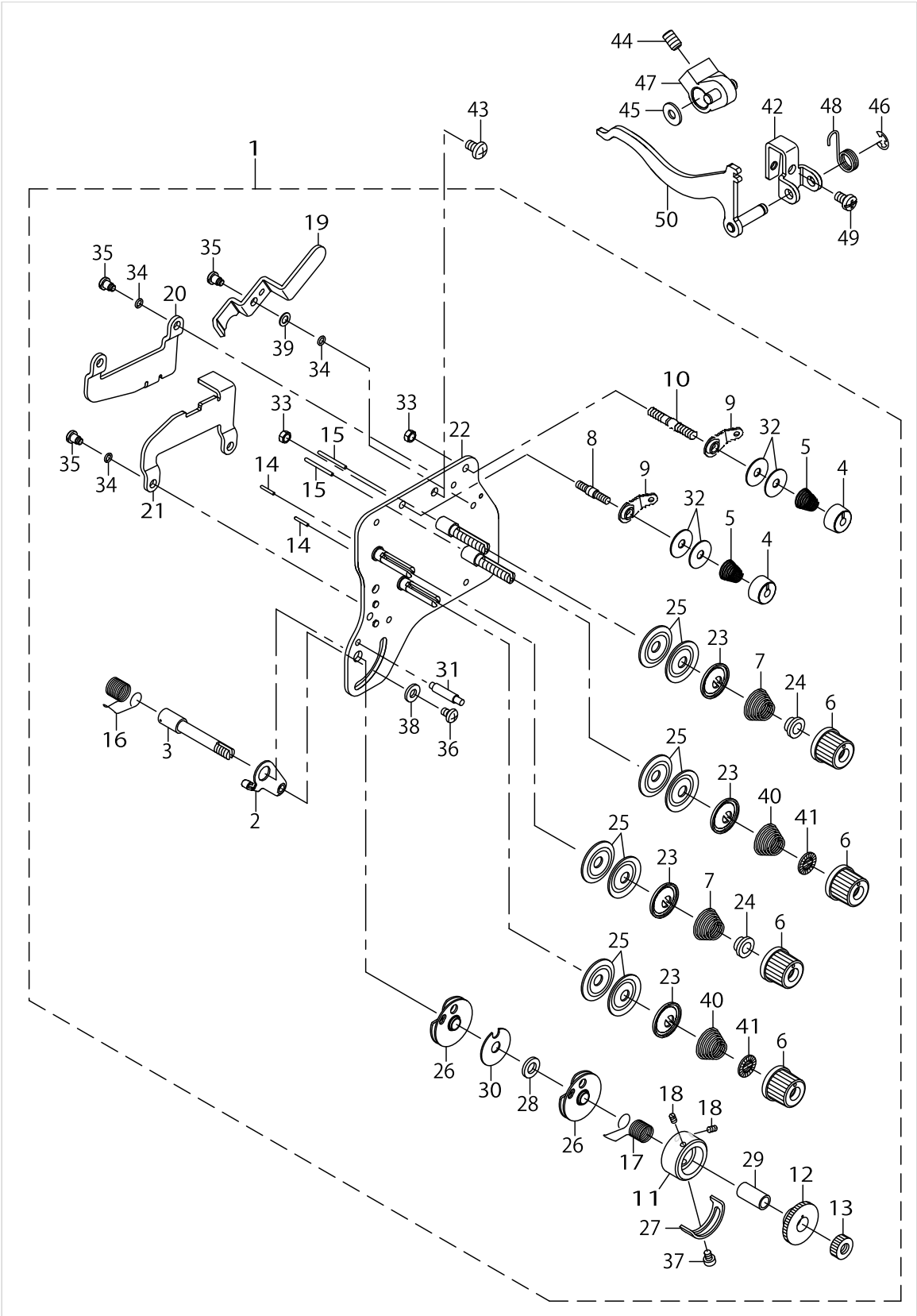
THREAD TENSION COMPONENTS(FOR PLC-2710,2710-7)



THREAD TENSION COMPONENTS(FOR PLC-2710,2710-7)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		22912257		FEED REVERSE ARM ASM.						1	
2		22954309		REVERSE FEED SWITCH SPRING						1	
3		40126265		DISK_RELEASE_LINK_ASM.						1	
4		40125873		DISK_RELEASE_LINK_BASE						1	
5	R	40134505	40176347	THREAD TENSION ASM.						1	1.00
6		13817408		THREAD TENSION NUT				*		2	
7		22618201		TENSION RELEASE PIN A				*	☆	2	
8		B3112704000		TENSION SPRING BUSHING				*		1	
9		40112204		TENSION_RELEASE_LEVER				*		1	
10		40112218		DISK_RELEASE_PLATE_A				*		1	
11		40112219		DISK_RELEASE_PLATE_B				*		1	
12		40126404		ASSY_TENSION_BASE_PLATE				*		1	
13		40126724		TENSION_DISC HOLDER				*		2	
14		10697506		THREAD TENSION BRACKET A				*		1	
15		B31375270A0		TAKE-UP SPRING GUIDE ASM.				*		1	
16	R	22617807	22928808	NUT				*		1	1.00
17		12938304		TENSION SPRING				*	☆	1	
18		22528806		PRE_TENSION_POST				*		1	
19		22945703		THREAD TENSION NUT				*		1	
20	R	22963409	22963458	THREAD TENSION SPRING				*	☆	1	1.00
21	R	22529408	22529481	BOBBIN THREAD GUIDE		選択	LZ-2290A, AC-172N, LBH-1790A	*		1	1.00
21	R	22529408	40052366	BOBBIN THREAD GUIDE		選択	LH-3528S, LH-3528A, LH-3568S, LH-3578S,	*		1	1.00
21	R	22529408	40022427	BOBBIN THREAD GUIDE		選択	LH-4128	*		1	1.00
21	R	22529408	40176348	BOBBIN THREAD GUIDE				*		1	1.00
21	R	22529408	40176347	BOBBIN THREAD GUIDE				*		1	1.00
21	R	22529408	40177393	BOBBIN THREAD GUIDE				*		1	1.00
22		22945802		THREAD TENSION DISK				*	☆	1	
23		NS6110310SP		NUT 11/64-40				*		1	
24		22618706		THREAD TAKE-UP SPRING A				*	☆	1	
25		10320109		SCREW STUD				*		1	
26		RO037180100		RUBBER RING				*		5	
27		SD0450401SP		HINGE SCREW D=4.5 H=4				*		5	
28		SS3090710TP		SCREW 9/64-40 L=7				*		1	
29		SS4110615SP		SCREW 11/64-40 L=6				*		1	
30		WP0501016SD		WASHER 5X10.5X1				*		1	
31	R	B3126012000	22921506	THREAD TENSION DISK				*	☆	4	1.00
32		WP0460556SD		WASHER 4.6X7.5X0.5				*		1	
33		B3129053000		TENSION SPRING				*		1	
34		22921407		ROTATION STOPPER				*		1	
35		22528509		FELT						1	
36		RE0500000K0		E-RING						1	
37		SM4050855SP		SCREW						1	
38		SM4051001SN		SCREW M5						3	
39		SS8661012TP		SCREW						1	

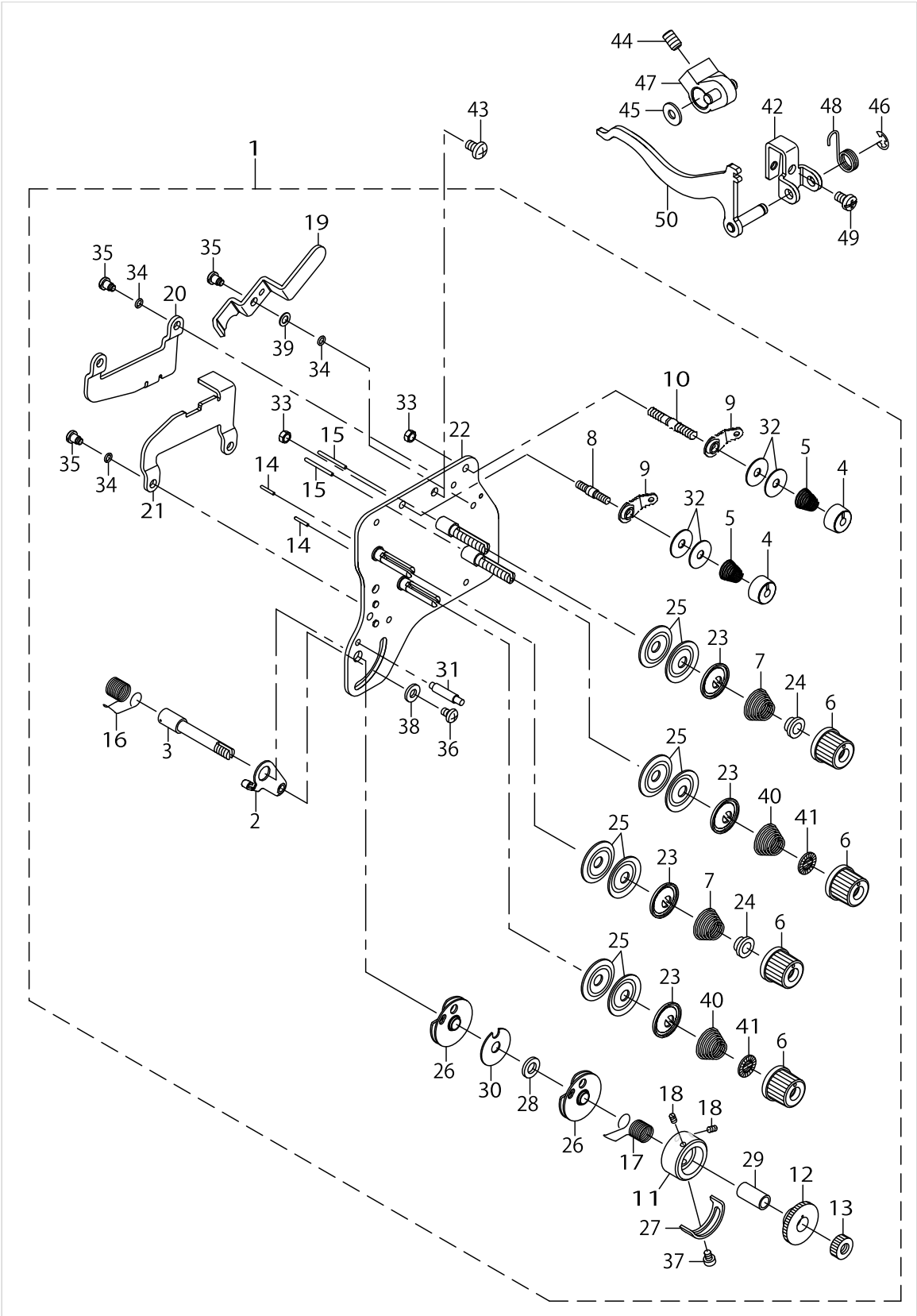
THREAD TENSION COMPONENTS(FOR PLC-2760,2760-7,2760L)



THREAD TENSION COMPONENTS(FOR PLC-2760,2760-7,2760L)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	40132435	40176348	THREAD_TENSION_ASM.						1	1.00
2		10697506		THREAD TENSION BRACKET A				*		1	
3		10697605		THREAD TAKE-UP SPRING STUD				*		1	
4		11072402		THREAD TENSION NUT				*		2	
5		11093606		THREAD TENSION SPRING				*	☆	2	
6		13817408		THREAD TENSION NUT				*	☆	4	
7		12938304		TENSION SPRING				*	☆	2	
8		22528806		THREAD TENSION POST				*		1	
9	R	22529408	22529481	BOBBIN THREAD GUIDE		選択	LZ-2290A, AC-172N, LBH-1790A	*		2	1.00
9	R	22529408	40052366	BOBBIN THREAD GUIDE		選択	LH-3528S, LH-3528A, LH-3568S, LH-3578S,	*		2	1.00
9	R	22529408	40022427	BOBBIN THREAD GUIDE		選択	LH-4128	*		2	1.00
9	R	22529408	40176348	BOBBIN THREAD GUIDE				*		2	1.00
9	R	22529408	40176347	BOBBIN THREAD GUIDE				*		2	1.00
9	R	22529408	40177393	BOBBIN THREAD GUIDE				*		2	1.00
10	R	22529515	22529473	BOBBIN THREAD TENSION ROD				*		1	1.00
11		22617609		THREAD TENSION POST				*		1	
12		22617708		TAKE-UP SPRING GUIDE				*		1	
13	R	22617807	22928808	NUT				*		1	1.00
14		22618201		TENSION RELEASE PIN A				*	☆	2	
15		22618300		TENSION RELEASE PIN B				*	☆	2	
16		22618706		THREAD TAKE-UP SPRING A				*	☆	1	
17		22618805		THREAD TAKE-UP SPRING B				*	☆	1	
18	R	22618904	SM8030500SP	SET SCREW				*		2	1.00
19		40112204		TENSION_RELEASE_LEVER				*		1	
20		40112218		DISK_RELEASE_PLATE_A				*		1	
21		40112219		DISK_RELEASE_PLATE_B				*		1	
22		40126557		ASSY_TENSION_BASE_PLATE				*		1	
23		40126724		TENSION_DISC HOLDER				*		4	
24		B3112704000		TENSION SPRING BUSHING				*		2	
25	R	B3126012000	22921506	THREAD TENSION DISK				*	☆	8	1.00
26		B31375270A0		TAKE-UP SPRING GUIDE ASM.				*		2	
27		B3138527000		ADJUSTING PLATE B				*		1	
28		B3139527000		COLLAR				*		1	
29		B3141527000		PRESSER COLLAR				*		1	
30		B3142527000		TAKE-UP SPRING GUIDE PLATE				*		1	
31		B3143527000		TAKE-UP SPRING GUIDE STUD				*		1	
32	R	B3214047000	22945802	BOBBIN WINDER TENSION DISC				*	☆	4	1.00
33		NS6110310SP		NUT 11/64-40				*		2	
34		RO037180100		RUBBER RING				*		5	
35		SD0450401SP		HINGE SCREW D=4.5 H=4				*		5	
36		SS4110615SP		SCREW 11/64-40 L=6				*		1	
37		SS7090510SP		SCREW 9/64-40 L=4.6				*		1	
38		WP0501016SD		WASHER 5X10.5X1				*		1	
39		WP0460556SD		WASHER 4.6X7.5X0.5				*		1	

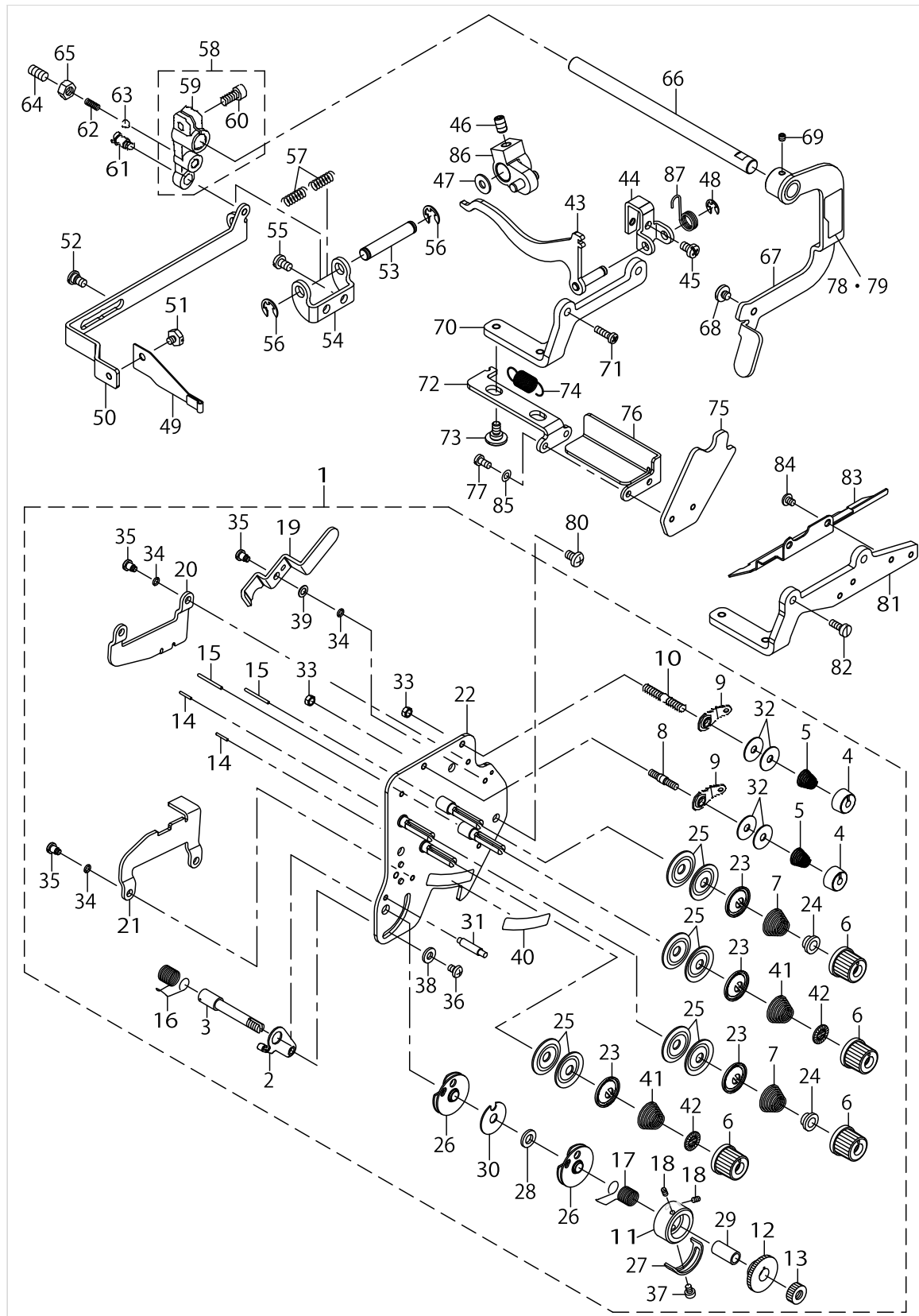
THREAD TENSION COMPONENTS(FOR PLC-2760,2760-7,2760L)



THREAD TENSION COMPONENTS(FOR PLC-2760,2760-7,2760L)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
40		B312905300		TENSION SPRING				*	☆	2	
41		22921407		ROTATION STOPPER				*		2	
42		40125873		DISK_RELEASE_LINK_BASE						1	
43		SM4051001SN		SCREW M5						3	
44		SS8661012TP		SCREW						1	
45		22528509		FELT						1	
46		RE0500000K0		E-RING						1	
47		22912257		FEED REVERSE ARM ASM.						1	
48		22954309		REVERSE FEED SWITCH SPRING						1	
49		SM4050855SP		SCREW						1	
50		40126265		DISK_RELEASE_LINK_ASM.						1	

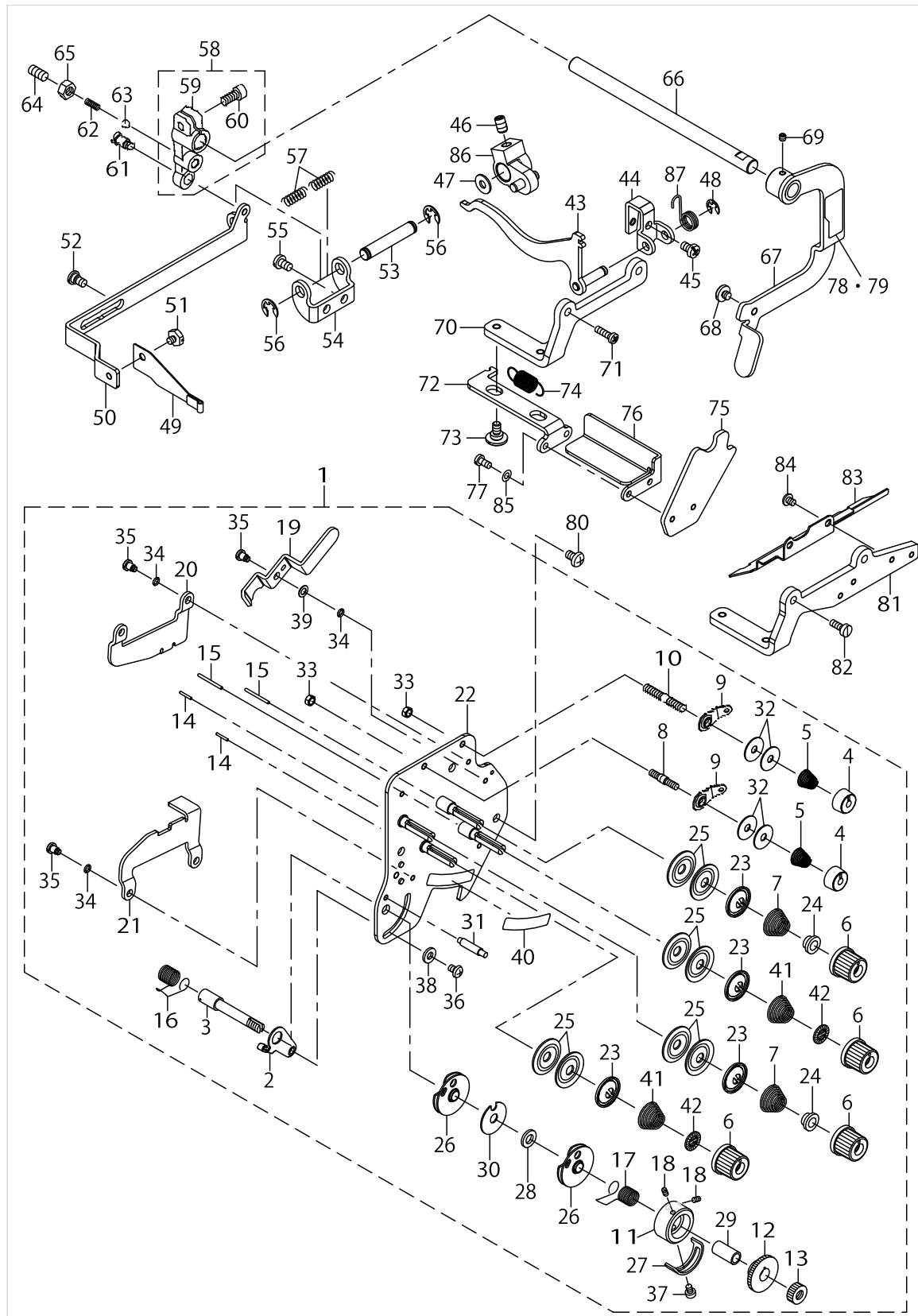
NEEDLE STOP CHANGE LEVER & THREAD TENSION COMPONENTS(FOR PLC-2765)



NEEDLE STOP CHANGE LEVER & THREAD TENSION COMPONENTS(FOR PLC-2765)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	40141153	40177393	THREAD_TENSION_ASM_2865						1	1.00
2		10697506		THREAD TENSION BRACKET				*		1	
3		10697605		THREAD TAKE-UP SPRING STUD				*		1	
4		11072402		THREAD TENSION NUT				*		2	
5		11093606		THREAD TENSION SPRING				*	☆	2	
6		13817408		THREAD TENSION NUT				*	☆	4	
7		12938304		TENSION SPRING				*	☆	2	
8		22528806		THREAD TENSION POST				*		1	
9	R	22529408	22529481	BOBBIN THREAD GUIDE		選択	LZ-2290A, AC-172N, LBH-1790A	*		2	1.00
9	R	22529408	40052366	BOBBIN THREAD GUIDE		選択	LH-3528S, LH-3528A, LH-3568S, LH-3578S,	*		2	1.00
9	R	22529408	40022427	BOBBIN THREAD GUIDE		選択	LH-4128	*		2	1.00
9	R	22529408	40176348	BOBBIN THREAD GUIDE				*		2	1.00
9	R	22529408	40176347	BOBBIN THREAD GUIDE				*		2	1.00
9	R	22529408	40177393	BOBBIN THREAD GUIDE				*		2	1.00
10	R	22529515	22529473	BOBBIN THREAD TENSION ROD				*		1	1.00
11		22617609		THREAD TENSION POST				*		1	
12		22617708		TAKE-UP SPRING GUIDE				*		1	
13	R	22617807	22928808	NUT				*		1	1.00
14		22618201		TENSION RELEASE PIN				*	☆	2	
15		22618300		TENSION RELEASE PIN				*	☆	2	
16		22618706		THREAD TAKE-UP SPRING A				*	☆	1	
17		22618805		THREAD TAKE-UP SPRING B				*	☆	1	
18	R	22618904	SM8030500SP	SET SCREW				*		2	1.00
19		40112204		TENSION_RELEASE_LEVER				*		1	
20		40112218		DISK_RELEASE_PLATE_A				*		1	
21		40112219		DISK_RELEASE_PLATE_B				*		1	
22		40131668		ASSY_TENSION_BASE_PLATE_2865				*		1	
23		40126724		TENSION_DISC HOLDER				*		4	
24		B3112704000		TENSION SPRING BUSHING				*		2	
25	R	B3126012000	22921506	THREAD TENSION DISK				*	☆	8	1.00
26		B31375270A0		TAKE-UP SPRING GUIDE ASM.				*		2	
27		B3138527000		ADJUSTING PLATE B				*		1	
28		B3139527000		COLLAR				*		1	
29		B3141527000		PRESSER COLLAR				*		1	
30		B3142527000		TAKE-UP SPRING GUIDE PLATE				*		1	
31		B3143527000		TAKE-UP SPRING GUIDE STUD				*		1	
32	R	B3214047000	22945802	BOBBIN WINDER TENSION DISC				*	☆	4	1.00
33		NS6110310SP		HEXAGONAL NUT 11/64-40				*		2	
34		RO037180100		O-RING				*		5	
35		SD0450401SP		SHOULDER SCREW D=4.5 H=4				*		5	
36		SS4110615SP		SCREW 11/64-40 L=6				*		1	
37		SS7090510SP		SCREW 9/64-40 L=4.6				*		1	
38		WP0501016SD		WASHER 5X10.5X1				*		1	
39		WP0460556SD		WASHER 4.6X7.5X0.5				*		1	

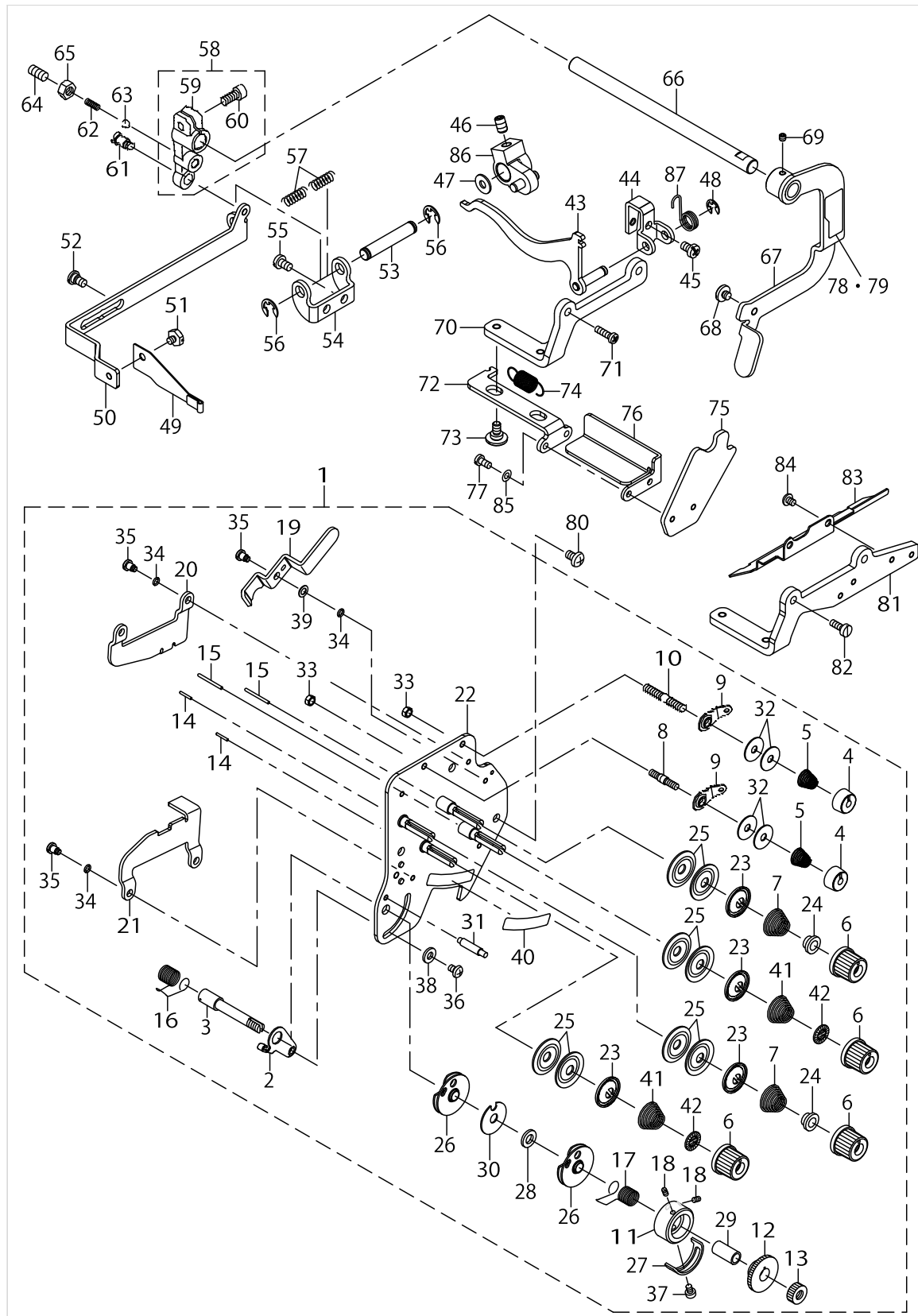
NEEDLE STOP CHANGE LEVER & THREAD TENSION COMPONENTS(FOR PLC-2765)



NEEDLE STOP CHANGE LEVER & THREAD TENSION COMPONENTS(FOR PLC-2765)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
40		40138484		TENSION PLATE LABEL				*		1	
41		B3129053000		TENSION SPRING				*		2	
42		22921407		ROTATION STOPPER				*		2	
43		40126265		DISK_RELEASE_LINK_ASM.						1	
44		40125873		DISK_RELEASE_LINK_BASE						1	
45		SM4050855SP		SCREW						1	
46		SS8661012TP		SCREW						1	
47		22528509		FELT						1	
48		RE0500000K0		E-RING						1	
49		40131657		LEAF_SPRING						1	
50		40131658		REPOSITIONING_PLATE						1	
51		SS9110460CP		SCREW 11/64-40 L=4						1	
52		SD0600346TP		SHOULDER SCREW						2	
53		22687701		SPRING SHAFT						1	
54		40131659		SPRING_BASE						1	
55		SM4050855SP		SCREW						2	
56		RE0700000K0		E-RING 7						2	
57		22687503		SPRING						2	
58		40032327		ASSY_REPOSITIONING_ARM						1	
59		40028556		REPOSITIONING_ARM						1	
60		SM6051202TP		SCREW M5X0.8 L=12						1	
61		SD0640752TP		SHOULDER SCREW D=6.35 H=7.5						1	
62		40028641		ADJUSTING_SPRING						1	
63		22615702		OIL ADJUSTING BALL						1	
64		SM8061212TP		SCREW M6X12						1	
65		NM6060001CP		NUT M6X1 TYPE1						1	
66		40138477		REPOSITIONING LEVER SHAFT						1	
67		40131660		ASSY_REPOSITIONING_LEVER						1	
68		SM6050450TP		SCREW M5 L=4						1	
69		SM8040412TP		SCREW M4X4						2	
70		40131662		RELEASE_LEVER_PLATE_BASE	EXCEPT AK,BT,DL					1	
71		SM4041401SC		SCREW M4X0.7 L=14	EXCEPT AK,BT,DL					2	
72		40131663		RELEASE_LEVER_PLATE						1	
73		SD0800327TP		SHOULDER SCREW D=8 H=3.2						2	
74		40131665		SPRING						1	
75		40131664		RELEASE_LEVER						1	
76		40131666		RELEASE_LEVER_COVER						1	
77		SM6040870SP		SCREW						2	
78		CM300400901		LABEL	FOR CHINA					1	
79		CM300400902		LABEL	EXCEPT CHINA					1	
80		SM4051001SN		SCREW M5						3	
81		40138933		RELEASE LEVER PLATE B	WITH AK,BT,DL					1	
82		SM6041150TP		SCREW	WITH AK,BT,DL					2	
83		40138934		SWICH COVER	WITH AK,BT,DL					1	
84		SM4040501SN		SCREW M4X0.7 L=5	WITH AK,BT,DL					2	
85		WP0460326SF		WASHER 4.6X7.8X0.3						2	

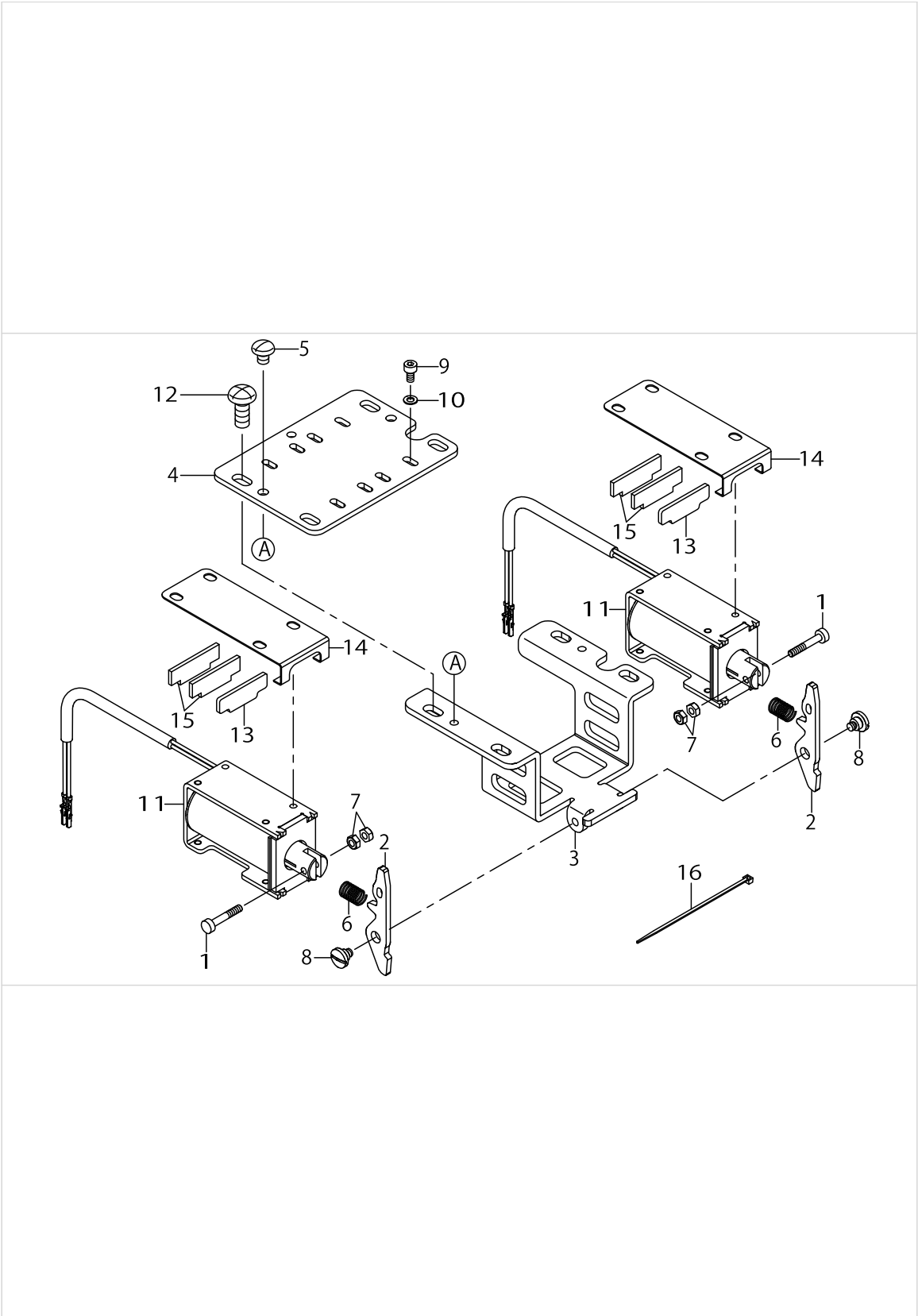
NEEDLE STOP CHANGE LEVER & THREAD TENSION COMPONENTS(FOR PLC-2765)



NEEDLE STOP CHANGE LEVER & THREAD TENSION COMPONENTS(FOR PLC-2765)

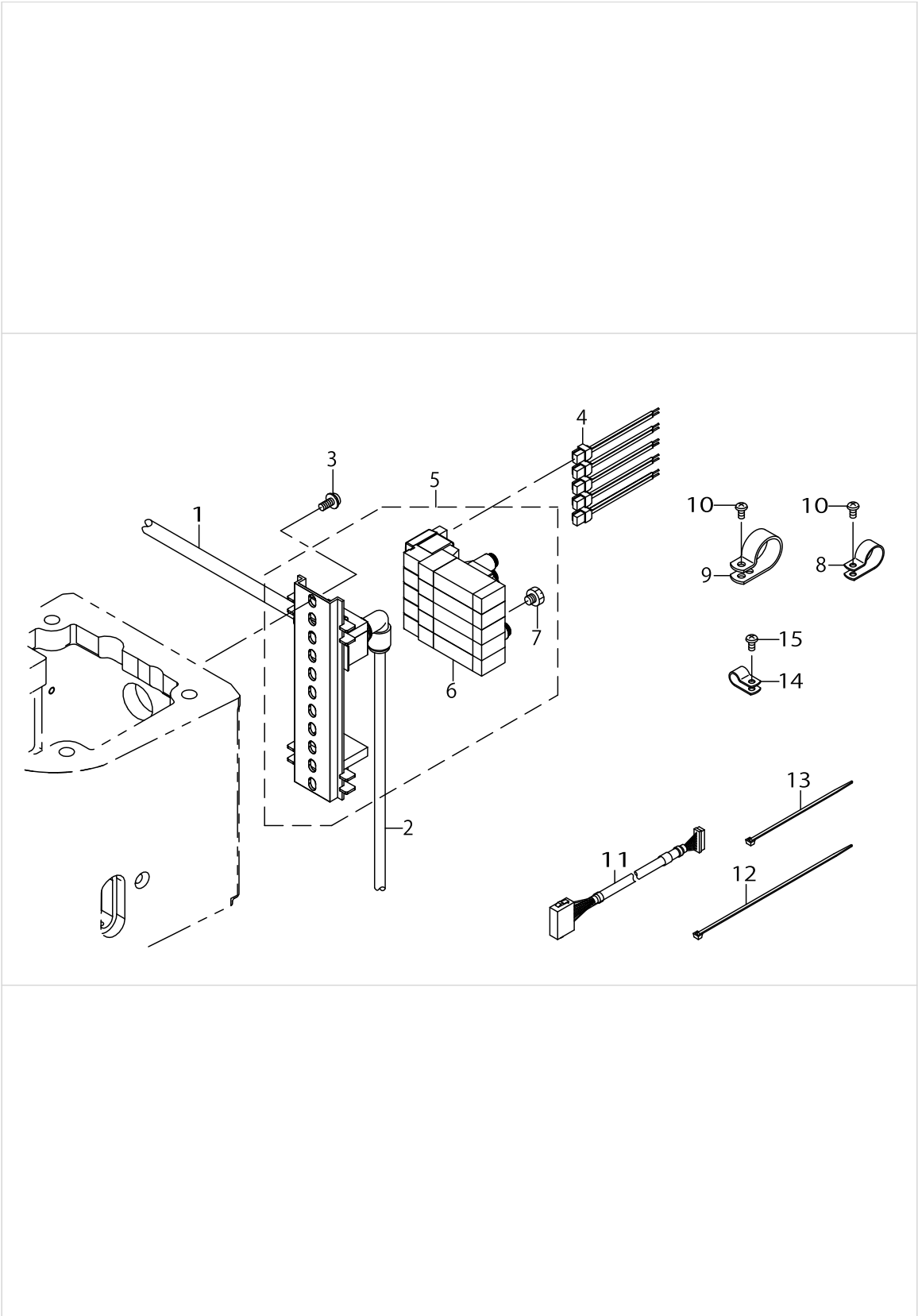
No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
86		22912257		FEED REVERSE ARM ASM.						1	
87		22954309		REVERSE FEED SWITCH SPRING						1	

TENSION RELEASE COMPONENTS(FOR PLC-2710-7,2760-7)



TENSION RELEASE COMPONENTS(FOR PLC-2710-7,2760-7)

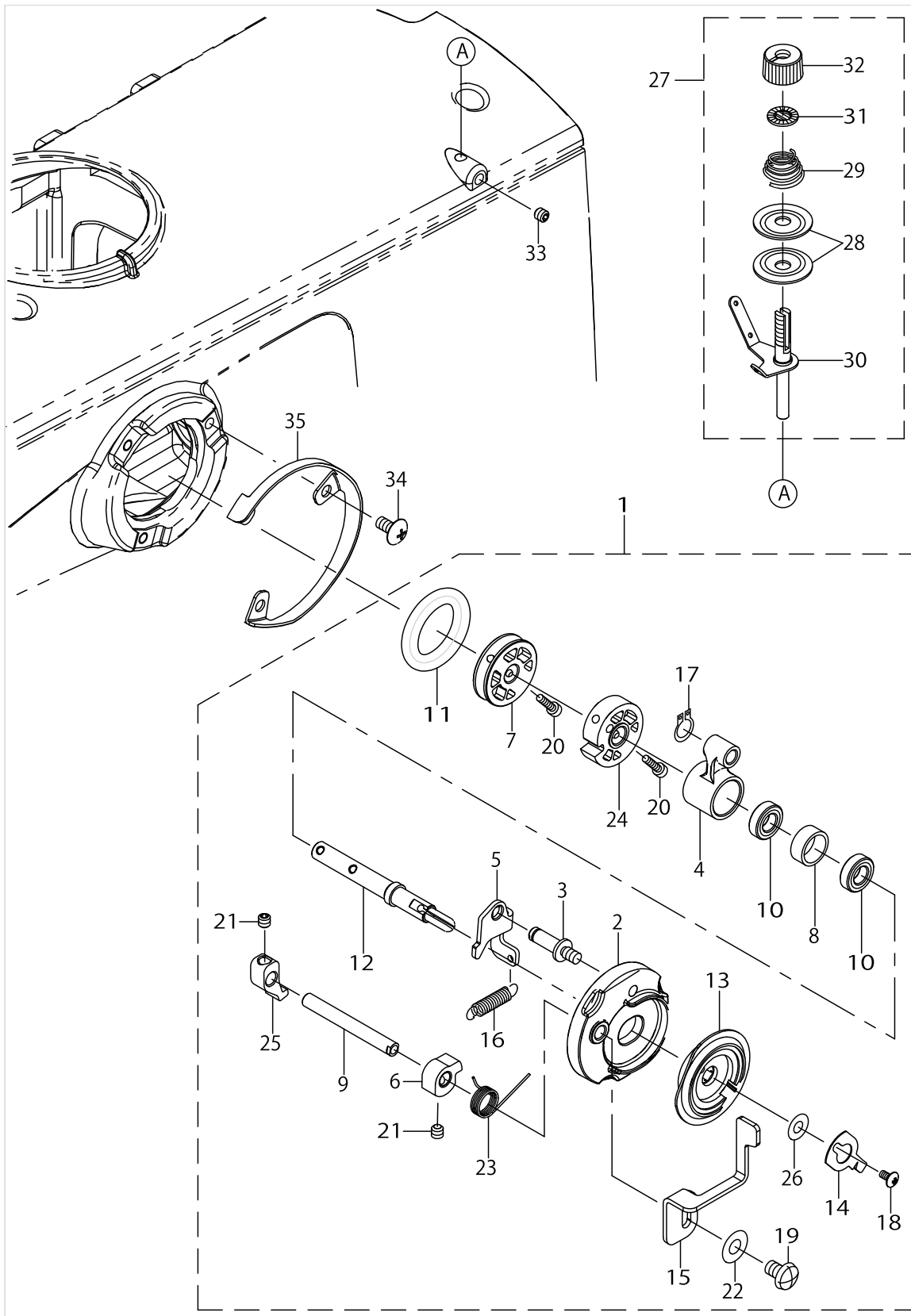
No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		23542418		CLUTCH LINK PIN						2	
2		40125948		RELEASE_SOLENOID_LINK						2	
3		40126263		SOLENOID_LINK_MOUNTING_PLATE						1	
4		40125949		RELEASE_SOLENOID_BASE						1	
5		SS4090515SP		SCREW 9/64-40 L=5						2	
6		32055501		AT (UPPER) SPRING						2	
7		NM6030001SC		NUT M3X0.5 TYPE1						4	
8		SD0550271TP		HINGE SCREW D=5.50 H=2.7						2	
9		SM6030602TP		SCREW M3X0.5 L=6						8	
10	R	WP0320501SE	WP0320501SC	WASHER 3.2X7.0X0.5						8	1.00
11		40130291		TENSION_RELEASE_SOLENOID						2	
12		SM4051255SP		SCREW M5 L=12						4	
13		40126563		STOPPER_PLATE						2	
14		40126562		RUBBER HOLDER						2	
15		40086679		WIPER_STOPPER_RUBBER						4	
16		EA9500B0100		CABLE BAND						1	



PNEUMATIC COMPONENTS(FOR PLC-2710-7,2760-7)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		BT0600401EB		TUBE						1.1	
2		BT0800501EB		VINYL TUBE						1.1	
3		SL4041091SC		SCREW M4 L=10						2	
4		40130284		SOLENOID VALVE CABLE ASM.						1	
5		40130283		SOLENOID_VALVE_ASM.						1	
6		PV150209100		SOLENOID VALVE				*		5	
7		PJ020500002		PLUG				*		4	
8		HX00150000H		CABLE CLIP						1	
9		HX00150000M		CABLE CLIP						1	
10		SM4040855SP		SCREW						2	
11		40126127		AIR VALVE RELAY CABLE ASM.						1	
12		EA9500B0200		CABLE BAND 150						3	
13		EA9500B0100		CABLE BAND						2	
14		HX00150000C		CABLE CLIP						1	
15		SM4040855SP		SCREW						1	

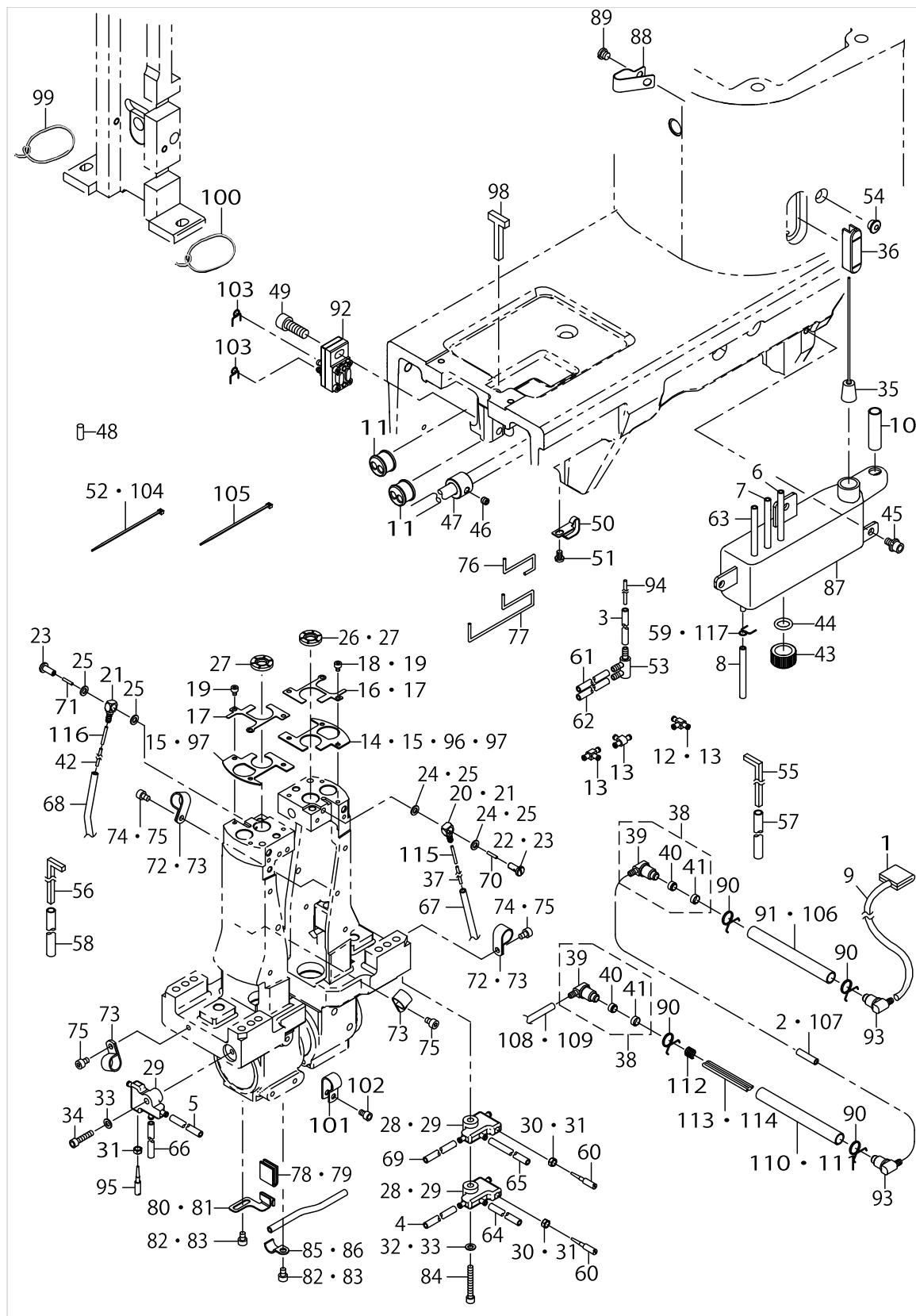
BOBBIN WINDER COMPONENTS



BOBBIN WINDER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40126355		BOBBIN_WINDER_UNIT						1	
2	R	26260109	26260000	BTW_BASE				*		1	1.00
3		26260307		BTW_BASE_SHAFT				*		1	
4		26260406		BTW_SHAFT_BASE				*		1	
5		40126594		BTW_CAM_PLATE				*		1	
6		26260505		BTW_CAM_LEVER				*		1	
7		40125851		WINDER_WHEEL				*		1	
8	R	26260802	26260000	BTW_BEARING_SPACER				*		1	1.00
9		26261008		BTW_LEVER_SHAFT				*		1	
10		40126354		WINDER_BEARING				*		1	
11		26261503		BTW_WHEEL_RUBBER				*	☆	1	
12		40126550		BOBBIN_SHAFT				*		1	
13		40125927		BOBBIN_BASE				*		1	
14		40126311		WINDER_CUTTER				*		1	
15		40151791		BOBBIN_LEVER				*		1	
16		13718507		SPRING				*		1	
17		RC0560711KP		RETAINING RING				*		1	
18		SM0030601SC		SCREW M3X0.5 L=6				*		1	
19		SM5040655SN		SCREW				*		1	
20		SM6031202TP		SCREW M3X0.5 L=12				*		1	
21		SM8050502TP		SCREW M5 L=5				*		2	
22		WP0450826SC		WASHER 4.5X10X0.8				*		1	
23		40126549		HELICAL_TORSION_COIL_SPRING				*		1	
24		40125928		WINDER_LATCH_CAM				*		1	
25		40125844		WINDER_LATCH_B				*		1	
26		WP0320501SC		WASHER M3				*		1	
27		40088958		BOBBIN_THREAD_TENSION_ASM.						1	
28		22921506		THREAD_TENSION_DISK				*		1	
29		22921704		THREAD_TENSION_SPRING_A				*	☆	1	
30		40088959		BOBBIN_THREAD_T- ENSION_ROD_ASM.				*		1	
31		22921407		ROTATION_STOPPER				*		1	
32		22921308		THREAD_TENSION_NUT				*		1	
33		SM8051002TP		SCREW M5 L=10						1	
34		SM0051001SC		SCREW						3	
35		40152022		BTW_GUARD						1	

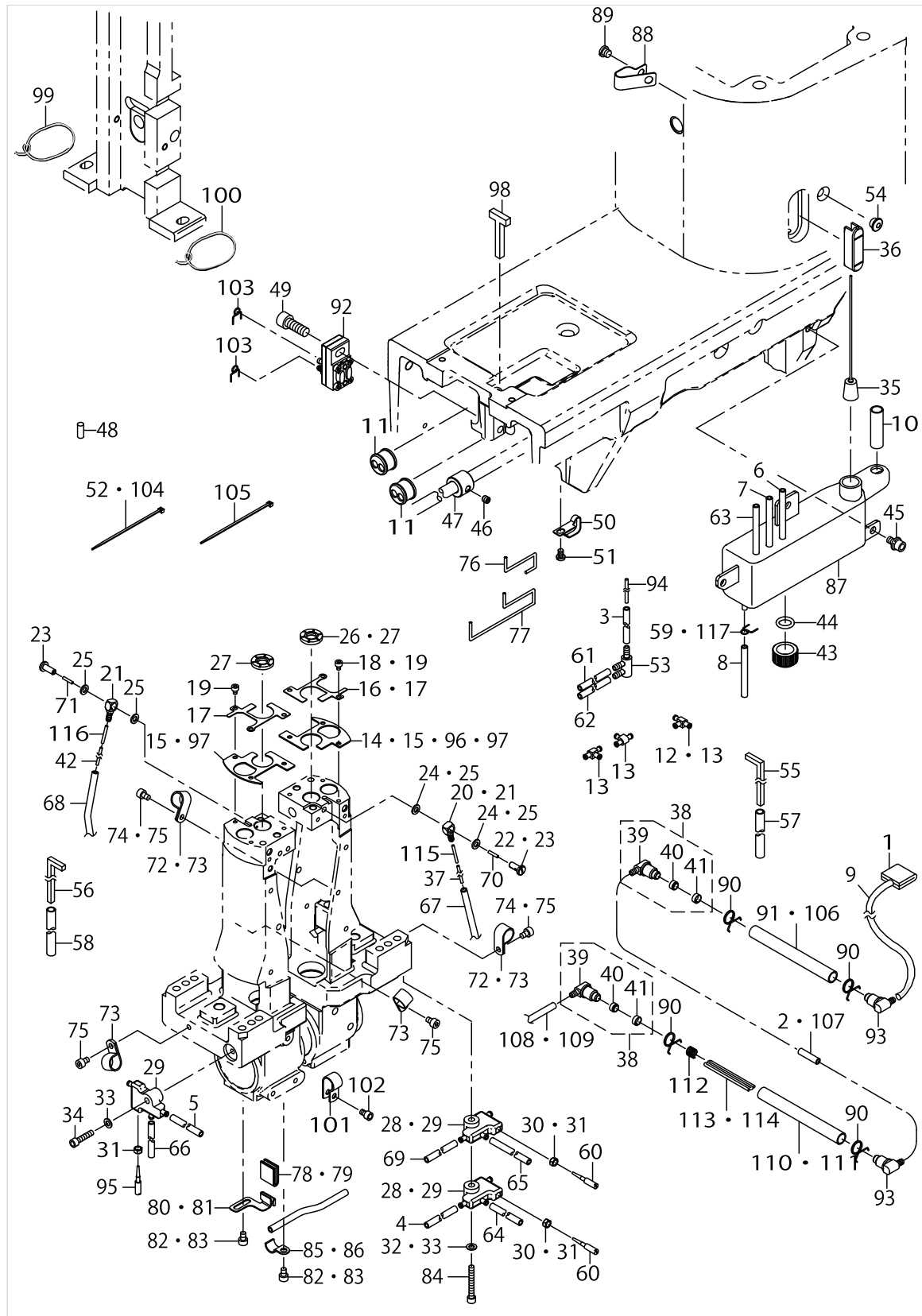
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40112320		FELT						1	
2		23630007		TUBE						.04	
3		23630007		TUBE						.04	
4		23630007		TUBE						.025	
5		23630007		TUBE						.2	
6		23630007		TUBE						1.15	
7		23630007		TUBE						.35	
8		23630007		TUBE						.02	
9		23630007		TUBE						.36	
10		23630106		TUBE B						.32	
11	R	22935308	11100104	MAGNET CORD RUBBER						2	1.00
12		13765607		OIL CONNEC. ARM	FOR PLC-- 2710,2710-7					1	
13		13765607		OIL CONNEC. ARM	FOR PLC-- 2760,2760-- 7, 2760L,2765					3	
14		40130038		FELT	FOR PLC-2710-7					1	
15		40130038		FELT	FOR PLC-2760-7					2	
16		40130039		FELT HOLDER	FOR PLC-- 2710,2710-7					1	
17		40130039		FELT HOLDER	FOR PLC-- 2760,2760-- 7, 2760L,2765					2	
18		SM6030402TP		SCREW M3X0.5 L=4	FOR PLC-- 2710,2710-7					3	
19		SM6030402TP		SCREW M3X0.5 L=4	FOR PLC-- 2760,2760-- 7, 2760L,2765					6	
20		SQ0000401MZ		CONNECTING SCREW	FOR PLC-- 2710,2710-7					1	
21		SQ0000401MZ		CONNECTING SCREW	FOR PLC-- 2760,2760-- 7, 2760L,2765					2	
22		B3525357000		CONNECTING SCREW (B)	FOR PLC-- 2710,2710-7					1	
23		B3525357000		CONNECTING SCREW (B)	FOR PLC-- 2760,2760-- 7, 2760L,2765					2	
24		B3534012000		GASKET	FOR PLC-- 2710,2710-7					2	
25		B3534012000		GASKET	FOR PLC-- 2760,2760-- 7, 2760L,2765					4	
26		40130037		GROOVE WASHER	FOR PLC-- 2710,2710-7					1	
27		40130037		GROOVE WASHER	FOR PLC-- 2760,2760-- 7, 2760L,2765					2	
28		40032804		BASE	FOR PLC-- 2710,2710-7					2	
29		40032804		BASE	FOR PLC-- 2760,2760-- 7, 2760L,2765					3	
30		NS6110310SP		HEXAGONAL NUT 11/64-40	FOR PLC-- 2710,2710-7					2	
31		NS6110310SP		HEXAGONAL NUT 11/64-40	FOR PLC-- 2760,2760-- 7, 2760L,2765					3	
32		WP0430800SD		WASHER M4	FOR PLC-- 2710,2710-7					1	
33		WP0430800SD		WASHER M4	FOR PLC-- 2760,2760-- 7, 2760L,2765					2	

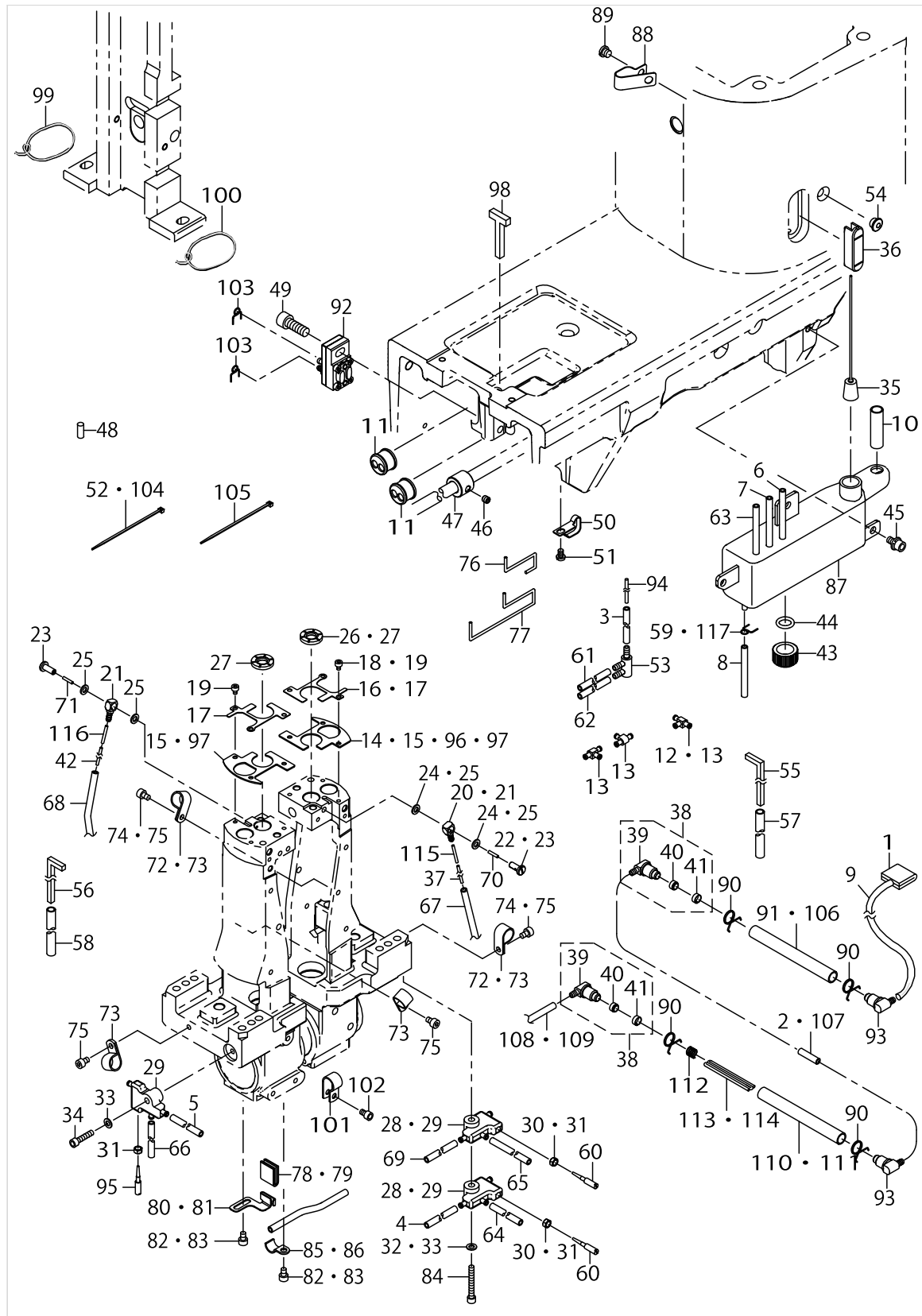
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
34		SM6041802TP		SCREW M4 L=18	FOR PLC-- 2760,2760-- 7, 2760L,2765					1	
35		23628357		FLOATER ASM.						1	
36		40036167		OIL_GAGE						1	
37		CQ200000000		OIL WICK						.27	
38		23630650		OIL FILTER JOINT ASM.						2	
39		23630601		OIL FILTER JOINT				*		1	
40	R	23630403	23630650	OIL FILTER				*		1	1.00
41	R	23630502	23630650	OIL FILTER STOPPER				*		1	1.00
42		CQ200000000		OIL WICK	FOR PLC-- 2760,2760-- 7, 2760L,2765					.27	
43		40013595		OIL_EXIT_CAP						1	
44		RO098240100		O-RING						1	
45		SL6051092TN		SCREW M5 L=10						3	
46		SM8050512TP		SCREW						1	
47		40101721		ECCENTRIC_CAM						1	
48		23540305		CAP	FOR PLC-- 2710,2710-7					1	
49		SM6061802TP		SCREW M6 L=18						1	
50		40022407		CORD HOLDER						1	
51		SM4040655SP		SCREW M4 L=6						1	
52		EA9500B0100		CABLE BAND	FOR PLC-- 2710,2710-7					4	
53		23629504		DISTRIBUTOR						1	
54		40126582		RUBBER_PLUG						1	
55		10773000		FELT	FOR PLC-- 2710,2710-7					1	
56		10773000		FELT	FOR PLC-- 2760,2760-- 7, 2760L,2765					2	
57		BP500000000		VINYL PIPE						.2	
58		BP500000000		VINYL PIPE	FOR PLC-- 2760,2760-- 7, 2760L,2765					.2	
59		13142609		OIL TUBE HOLDER	FOR PLC-- 2710,2710-7					7	
60		B1834512000A		OIL ADJUSTING SCREW						2	
61		23630007		TUBE						.12	
62		23630007		TUBE						.14	
63		23630007		TUBE						.35	
64		23630007		TUBE	FOR PLC-- 2760,2760-- 7, 2760L,2765					.08	
65		23630007		TUBE	FOR PLC-- 2760,2760-- 7, 2760L,2765					.09	
66		23630007		TUBE	FOR PLC-- 2760,2760-- 7, 2760L,2765					.25	
67		23630007		TUBE						.3	
68		23630007		TUBE	FOR PLC-- 2760,2760-- 7, 2760L,2765					.3	
69		23630007		TUBE	FOR PLC-- 2760,2760-- 7, 2760L,2765					.26	

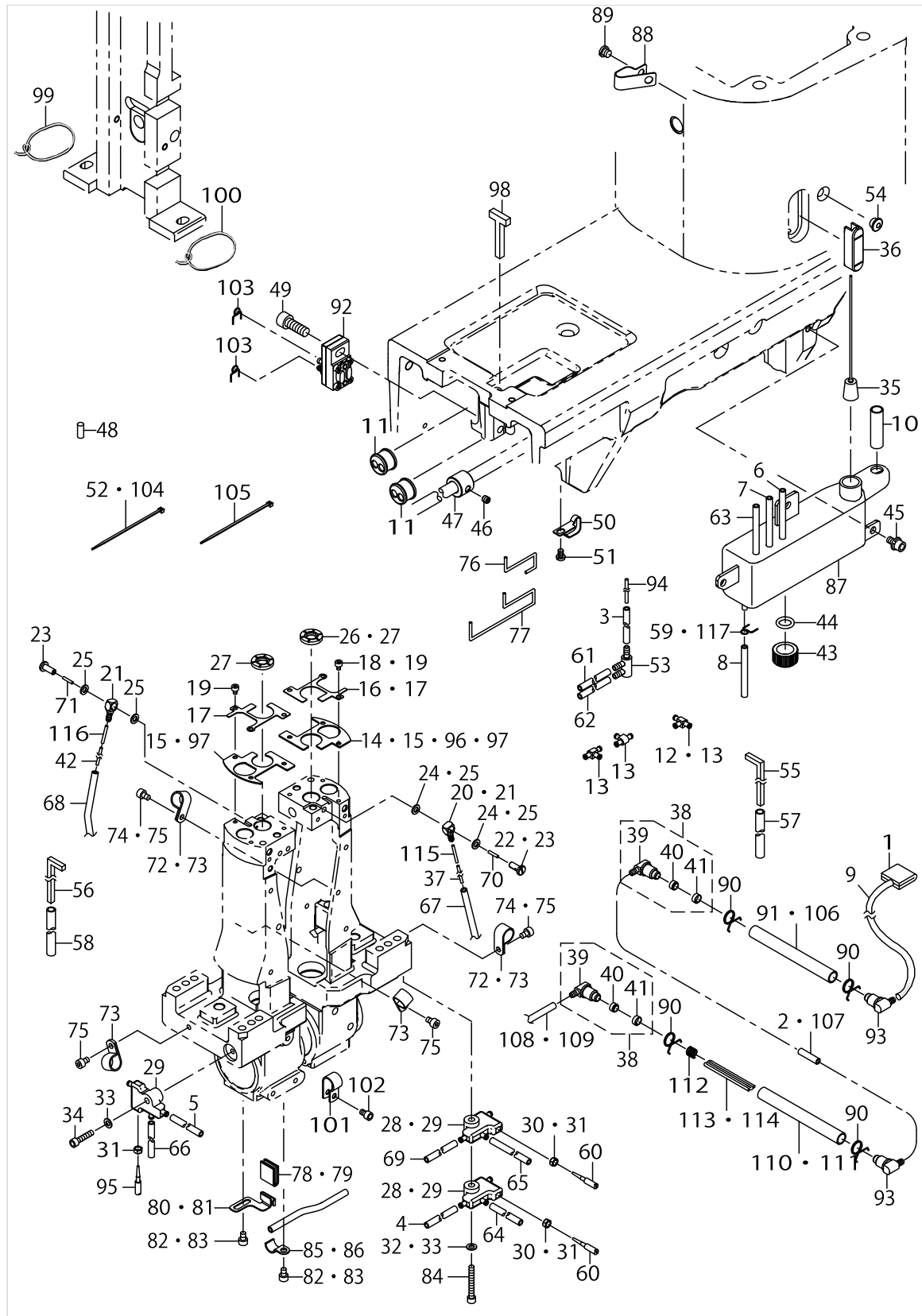
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
70		CQ202000000		COTTON OIL WICK D=2						.08	
71		CQ202000000		COTTON OIL WICK D=2	FOR PLC-- 2760,2760-- 7, 2760L,2765					.012	
72		HX00150000D		CABLE CLAMP	FOR PLC-- 2710,2710-7					2	
73		HX00150000D		CABLE CLAMP	FOR PLC-- 2760,2760-- 7, 2760L,2765					4	
74		SM6040602TP		SCREW M4X0.7 L=6	FOR PLC-- 2710,2710-7					2	
75		SM6040602TP		SCREW M4X0.7 L=6	FOR PLC-- 2760,2760-- 7, 2760L,2765					4	
76		CQ202000000		COTTON OIL WICK D=2	FOR PLC-- 2710,2710-7					.08	
77		CQ202000000		COTTON OIL WICK D=2	FOR PLC-- 2760,2760-- 7, 2760L,2765					.48	
78		40133762		VILENE	FOR PLC-- 2710,2710-7					1	
79		40133762		VILENE	FOR PLC-- 2760,2760-- 7, 2760L,2765					2	
80		40133595		VILENE HOLDER	FOR PLC-- 2710,2710-7					1	
81		40133595		VILENE HOLDER	FOR PLC-- 2760,2760-- 7, 2760L,2765					2	
82		SM6040602TP		SCREW M4X0.7 L=6	FOR PLC-- 2710,2710-7					3	
83		SM6040602TP		SCREW M4X0.7 L=6	FOR PLC-- 2760,2760-- 7, 2760L,2765					6	
84		SM6043002TN		SCREW						1	
85	D	D2611555B00		CABLE HOLDER	FOR PLC-- 2710,2710-7					1	
86	D	D2611555B00		CABLE HOLDER	FOR PLC-- 2760,2760-- 7, 2760L,2765					2	
87		40133922		OIL_TANK						1	
88		D2112555B00		CORD HOLDER						1	
89		SM6060550TP		SCREW M6 L=4.5						1	
90		23629405		PIPE STOPPER B						8	
91		23630106		TUBE B						.03	
92		40101719		PUMP_BASE_ASSY						1	
93		23630601		OIL FILTER JOINT						6	
94		CQ252000000		OIL WICK						.025	
95		B1834512000A		OIL ADJUSTING SCREW	FOR PLC-- 2760,2760-- 7, 2760L,2765					1	
96		40137885		FELT	FOR PLC--2710					1	
97		40137885		FELT	FOR PLC-- 2760,2760L,2765					2	
98		40137517		FELT						1	
99		CQ200000000		OIL WICK						.1	
100		CQ200000000		OIL WICK						.1	
101		HX00150000D		CABLE CLIP	FOR PLC-- 2760,2760L,2765					1	
102		SM6040602TP		SCREW M4 L=6	FOR PLC-- 2760,2760L,2765					1	
103		23629306		PIPE STOPPER A						2	

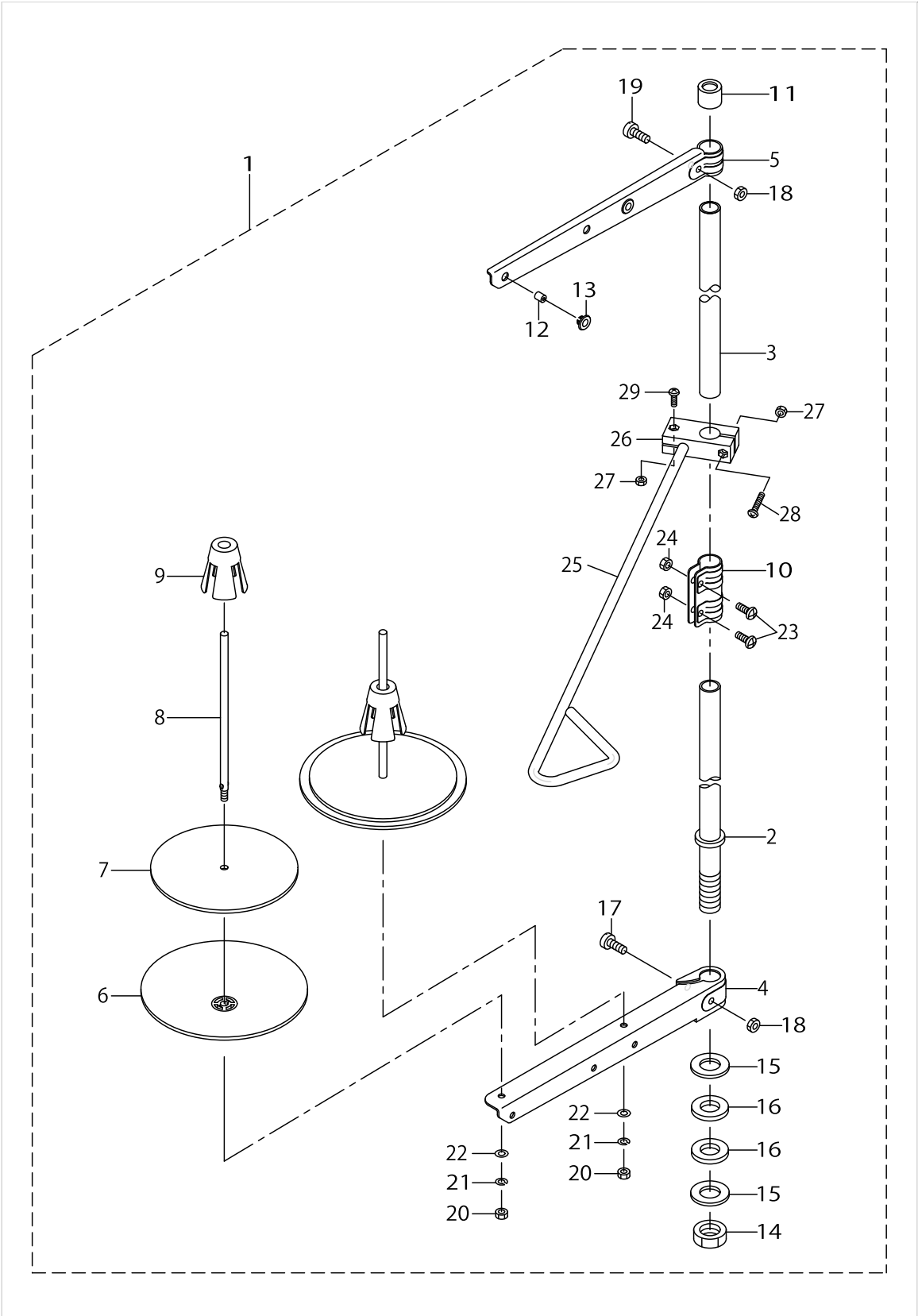
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
104		EA9500B0100		CABLE BAND	FOR PLC-- 2760,2760-- 7, 2760L,2765					5	
105		EA9500B0200		CABLE BAND 150						3	
106		23630106		TUBE B						.03	
107		23630007		TUBE						.05	
108		23630007		TUBE						.1	
109		23630007		TUBE						.1	
110		23630106		TUBE B						.09	
111		23630106		TUBE B						.09	
112		12210803		SPRING						2	
113	R	CQ300000000	CQ303000000	OIL WICK						.26	1.00
114	R	CQ300000000	CQ303000000	OIL WICK						.26	1.00
115		12316907		OIL WICK (VERTICAL C)						1	
116		12316907		OIL WICK (VERTICAL C)	FOR PLC-- 2760,2760-- 7, 2760L,2765					1	
117		13142609		OIL TUBE HOLDER	FOR PLC-- 2760,2760-- 7, 2760L,2765					10	

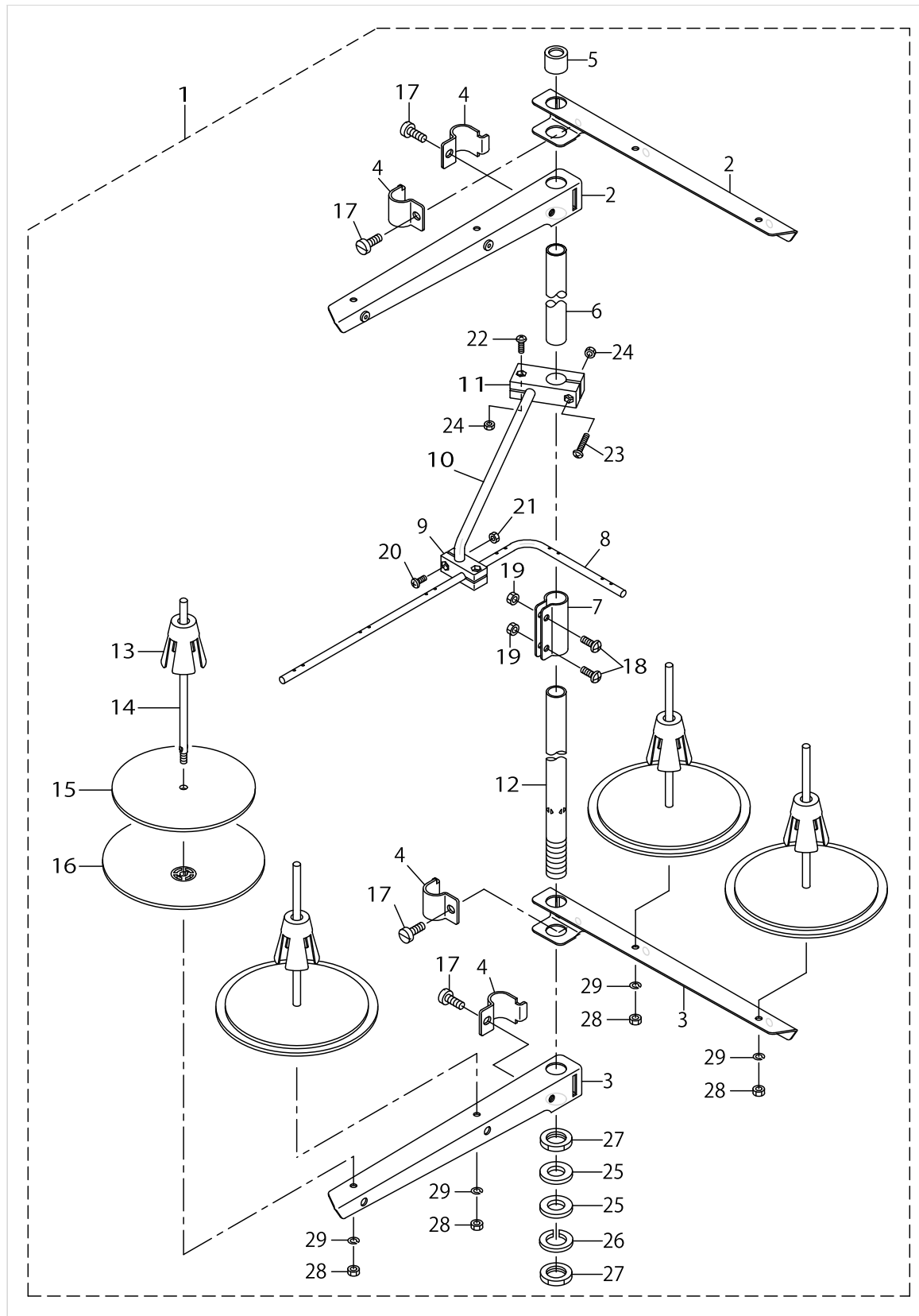
THREAD STAND COMPONENTS(FOR PLC-2710,2710-7)



THREAD STAND COMPONENTS(FOR PLC-2710,2710-7)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	40111351	40111352	THREAD STAND ASM.						1	1.00
2		40085784		SPOOL REST ROD LOWER				*		1	
3		40085785		SPOOL REST ROD UPPER				*		1	
4		40085786		SPOOL REST ARM LOWER				*		1	
5		40085787		SPOOL REST ARM UPPER				*		1	
6		40085788		SPOOL REST				*		2	
7		40085789		SPOOL REST CUSHION				*		2	
8		40085790		SPOOL PIN				*		2	
9		40085791		SPOOL RETAINER				*		2	
10		40085792		SPOOL REST ROD JOINT				*		1	
11		40085793		SPOOL REST ROD RUBBER CAP				*		1	
12		40085794		THREAD GUIDE				*		2	
13		40085795		THREAD GUIDE BUSHING				*		2	
14		40096325		SPOOL REST ROD NUT				*		1	
15		WP1612616SE		WASHER 16X30X2.6				*		2	
16		40085796		SPOOL REST ROD RUBBER CUSHION				*		2	
17		40096326		SPOOL REST ARM LOWER SCREW				*		1	
18		NM6050001SE		NUT M5				*		2	
19	R	40096327	SM4053001SE	SPOOL REST ARM UPPER SCREW				*		1	1.00
20		NM6050001SE		NUT M5				*		2	
21		WS0510002KN		SPRING WASHER M5				*		2	
22		WP0531001SC		WASHER M5				*		2	
23		SM4051405SE		SCREW M5 L=14				*		2	
24		NM6050001SE		NUT M5				*		2	
25		40111350		SPOOL REST THREAD GUIDE B				*		1	
26		40106579		THREAD GUIDE ARM BASE				*		1	
27	R	NM6040002SC	NM6040002SE	NUT M4				*		2	1.00
28		SM4042501SC		SCREW M4X0.7 L=25				*		1	
29		SM4041201SC		SCREW M4 L=12				*		1	

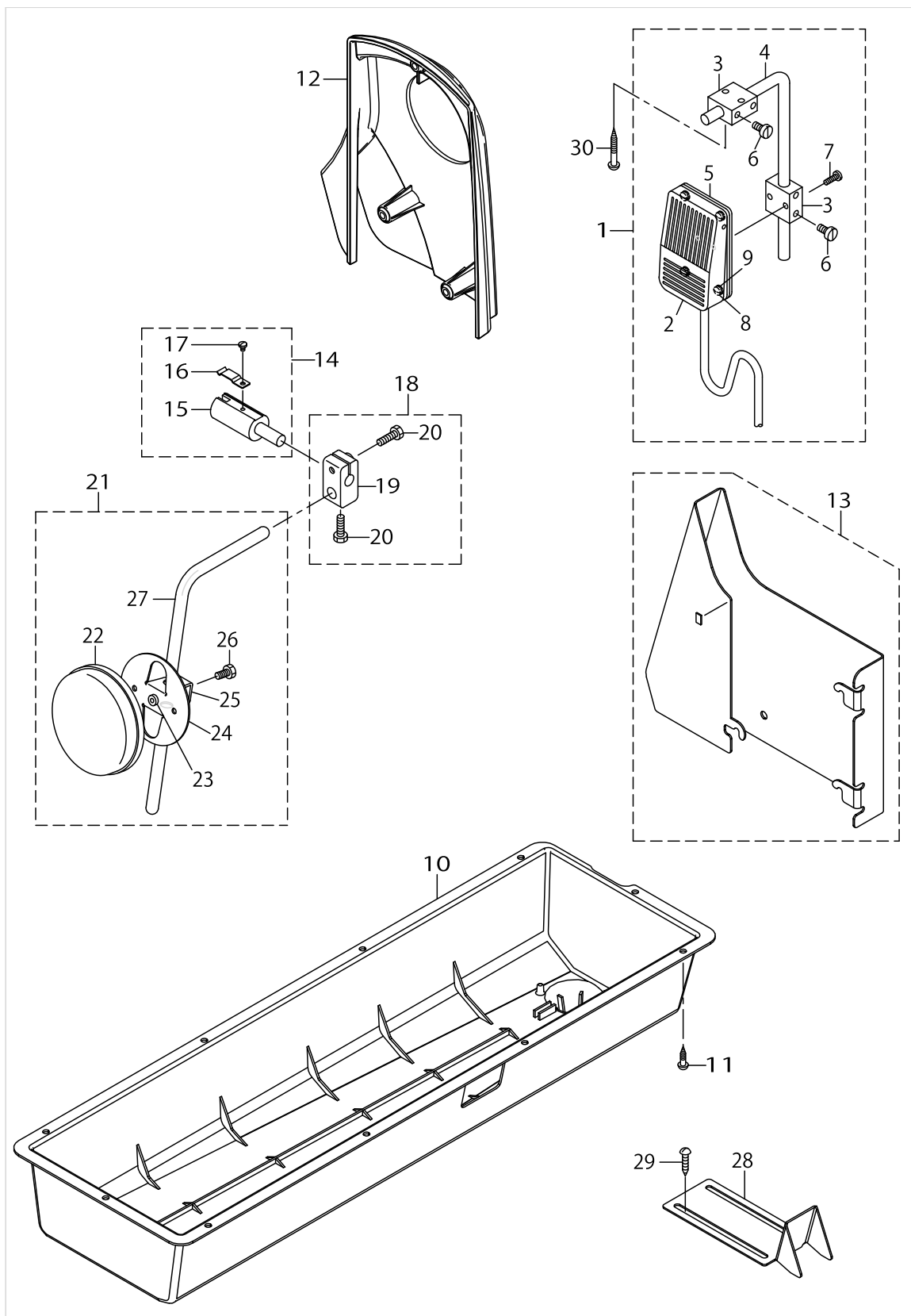
THREAD STAND COMPONENTS(FOR PLC-2760,2760-7,2760L,2765)



THREAD STAND COMPONENTS(FOR PLC-2760,2760-7,2760L,2765)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	13167556	40106584	THREAD STANDING DEVICE ASM.						1	1.00
2	R	22930556	40096354	SPOOL REST ARM ASM.				*		2	1.00
3	R	22930507	40096354	SPOOL REST ARM				*		2	1.00
4	R	22930705	40096354	THREAD GUIDE ARM JOINT				*		4	1.00
5		22931406		THREAD STANDING ROD RUBBER CAP				*		1	
6	R	22930408	40096354	THREAD STANDING ROD UPPER				*		1	1.00
7	R	22931307	40096354	THREAD STANDING ROD JOINT				*		1	1.00
8	R	13167903	26910059	THREAD STANDING THREAD GUIDE				*		1	1.00
9	D R	13168000	26910059	THREAD STANDING GUIDE BASE				*		1	1.00
10	R	13168109	26910059	THREAD STANDING GUIDE ARM				*		1	1.00
11	R	13168208	26910059	THREAD STANDING GUIDE ARM BASE				*		1	1.00
12	R	22930309	40096354	THREAD STANDING ROD LOWER				*		1	1.00
13	R	22931109	40085791	SPOOL RETAINER				*		4	1.00
14	R	22931000	40085790	SPOOL PIN				*		4	1.00
15		22930903		SPOOL REST CUSHION				*		4	
16		22930804		SPOOL REST				*		4	
17		SM6061610SC		SCREW M6 L=16				*		4	
18		SM4051405SE		SCREW M5 L=14				*		2	
19		NM6050001SE		NUT M5				*		2	
20		SM4041001SC		SCREW M4X0.7 L=10				*		2	
21		NM6040002SE		NUT M4X0.7				*		2	
22		SM4041201SC		SCREW M4 L=12				*		1	
23		SM4042001SC		SCREW M4X20				*		1	
24		NM6040002SE		NUT M4X0.7				*		2	
25		WP1612616SE		WASHER 16X30X2.6				*		2	
26		WS1643202KR		SPRING WASHER				*		1	
27		NM6160511SE		NUT M16X1.5				*		2	
28		NM6050001SE		NUT M5				*		4	
29		WS0510002KN		SPRING WASHER				*		4	

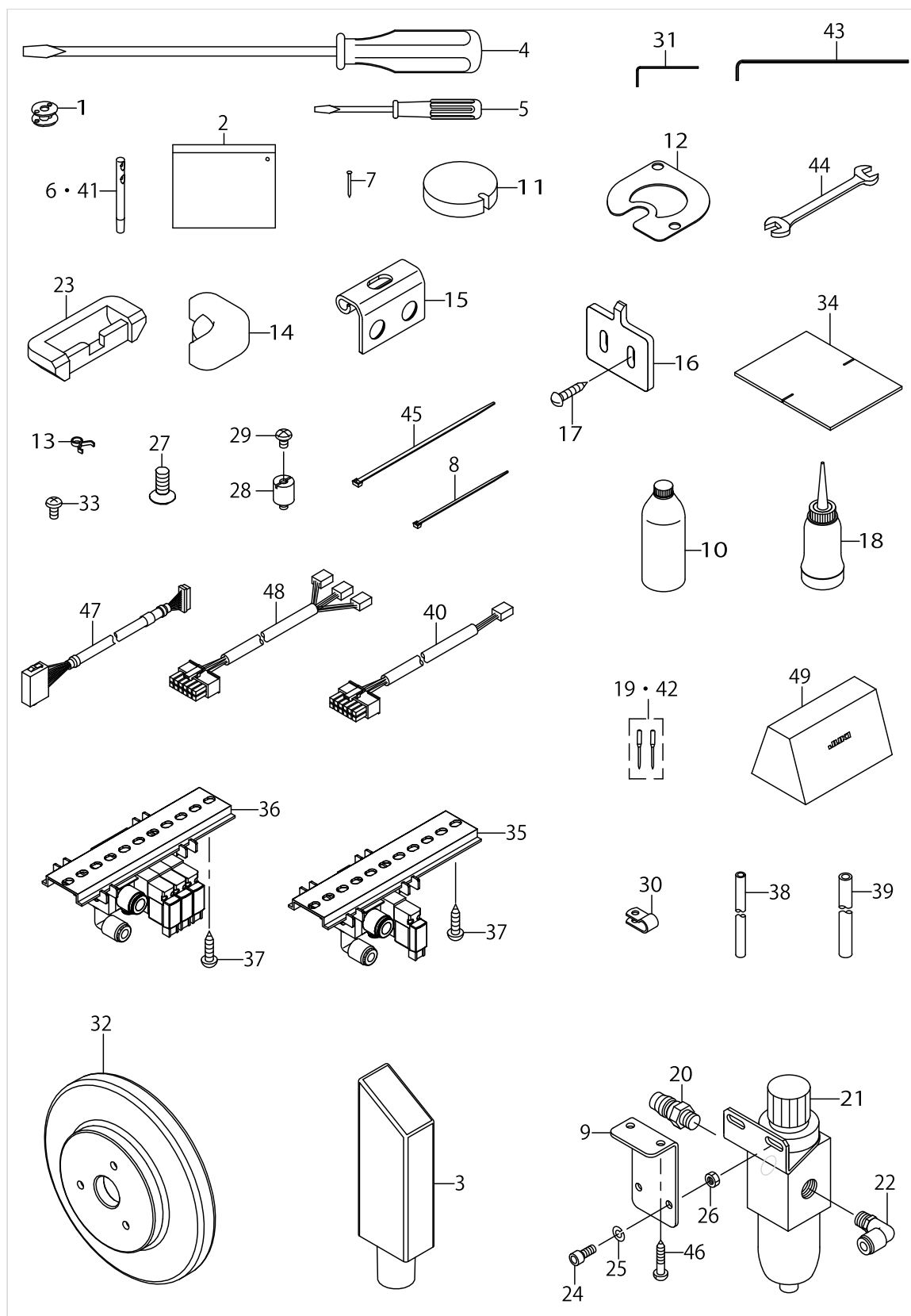
ACCESSORIES PARTS COMPONENTS (1)



ACCESSORIES PARTS COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40025036		KNEE SWITCH ASM.	FOR PLC-- 2710-7,2760-7					1	
2		40025035		KNEE SWITCH ASM.				*		1	
3		MAT80230T00		KNEE SWITCH SUPPORT BASE				*		2	
4		MAT80231T00		DRIVING BAR T002				*		1	
5	D	MAT80232T00		KNEE SWITCH SUPPORT PLATE				*		1	
6		SS6151220SP		SCREW 15/64-28 L=11.5				*		4	
7	R	SS7111410SP	SS7111410TP	SCREW 11/64-40 L=14				*		2	1.00
8		SS7110710SL		SCREW 11/64-40 L=7.0				*		4	
9		WP0480856SP		WASHER 4.8X8.4X0.8				*		4	
10		40126155		OIL_PAN						1	
11		SK3482001SE		WOOD SCREW D=4.8 L=20						10	
12		40139001		BELT COVER ASM.	FOR PLC-- 2710,2760, 2760L,2765					1	
13		40135153		POST COVER ASM.	FOR PLC-- 2710,2760, 2760L,2765					1	
14		22863252		KNEE LIFTER JOINT ASM.	FOR PLC-- 2710,2760, 2760L,2765					1	
15	R	22863203	22863252	KNEE LIFTER JOINT				*		1	1.00
16		B3428521000		PRESSER SPRING				*		1	
17		SS7090510SP		SCREW 9/64-40 L=4.6				*		1	
18		22932453		BRACKET ASM.	FOR PLC-- 2710,2760, 2760L,2765					1	
19	R	22932404	22932453	BRACKET				*		1	1.00
20		22934707		SCREW				*		2	
21		21343157		KNEE PRESS PLATE ASM.	FOR PLC-- 2710,2760, 2760L,2765					1	
22		22934509		KNEE PAD PLATE COVER				*		1	
23		22934400		KNEE PAD PLATE RUBBER				*		1	
24		22934202		KNEE PAD PLATE				*		1	
25		22934301		KNEE PAD PLATE SUPPORT				*		1	
26		SM9061203SE		SCREW M6 L=12				*		1	
27	R	21343108	21343157	KNEE PRESS LEVER				*		1	1.00
28		40130909		POST_COVER_B	FOR PLC-- 2710,2760, 2760L,2765					1	
29	R	SK3482500SC	SK3482501SE	WOOD SCREW D=4.8 L=25	FOR PLC-- 2710,2760, 2760L,2765					2	1.00
30	R	SK3514000SC	SK3514001SE	WOOD SCREW D=5.1 L=40	FOR PLC-- 2710-7,2760-7					2	1.00

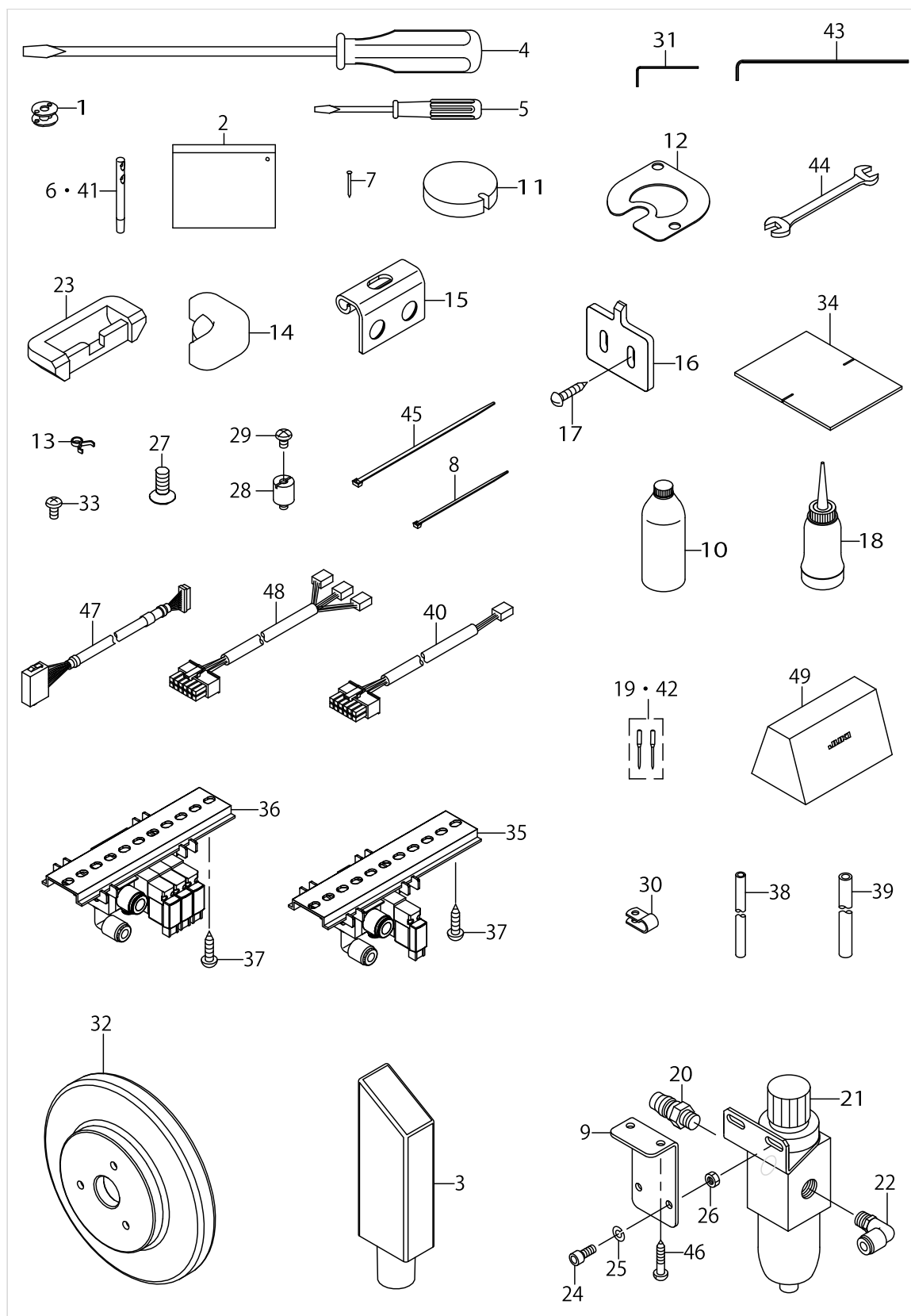
ACCESSORIES PARTS COMPONENTS (2)



ACCESSORIES PARTS COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		21334800		ALUMINUM BOBBIN WITH KNURL					☆	1	
2		22932800		ACCESSORIE BAG						1	
3		40133301		FRAME_SUPPORT_BAR						1	
4		22933105		SCREW DRIVER MIDDLE						1	
5		22933204		SCREW DRIVER SMALL						1	
6		22958300		NEEDLE THREAD GUIDE PIN	FOR PLC-- 2710,2710-7					1	
7		10539906		SET NAIL						12	
8		EA9500B0100		CABLE BAND	FOR PLC-- 2710(WITH AK), 2710(- WITH AK,B- T,DL), 276- 0(WITH AK- ,2760L(WI- TH AK) 27- 65(WITH A- K), 2760(WI- TH AK,BT,- DL), 2760L- (WITH AK,- BT,DL) 276- 5(WITH AK,BT,DL) FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL)				2		
9		13860408		REGULATOR BRACKET						1	
10		MDFRX1600C0		DEFRIX OIL NO.1(600CC)						1	
11		40126405		OIL_FILTER						1	
12		40126267		FELT HOLDER						1	
13		23629306		PIPE STOPPER A						2	
14		40126152		CUSHION_RUBBER						2	
15		40131015		HINGE						2	
16		40131014		HINGE_STOPPER						2	
17	R	SK3482500SC	SK3482501SE	WOOD SCREW D=4.8 L=25						4	1.00
18		B91210120A0		OILER ASM.						1	
19		M13517B1402		NEEDLE 135X17 #140-2					☆	1	
20		PJ025100003		PLUG	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL)				1		
21		PF055107000		FILTER REGULATOR						1	

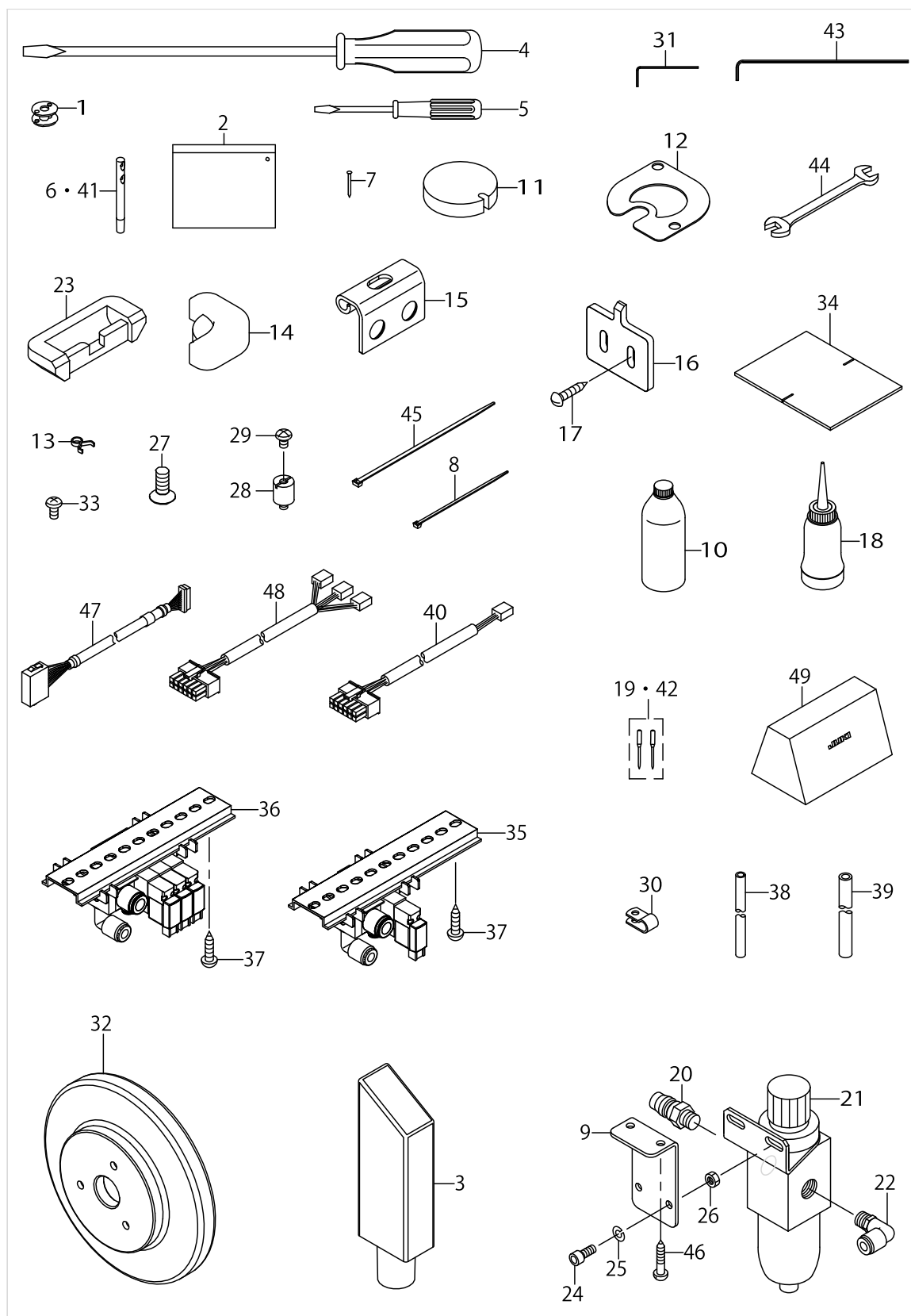
ACCESSORIES PARTS COMPONENTS (2)



ACCESSORIES PARTS COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
22		PJ304065101		ELBOW UNION 6XPT1/8	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL)					1	
23	R	22926000	22958052	RUBBER CUSHION						2	1.00
24		SM6051202TP		SCREW M5X0.8 L=12	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL)					2	
25		WS0510002KN		SPRING WASHER M5	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL)					2	
26		NM6050001SP		NUT M5	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL)					2	
27		B1516210D00		SCREW						4	
28		40126222		CP_SPACER	FOR PLC-- 2710-7,2760-7					2	
29		SM4050855SP		SCREW	FOR PLC-- 2710-7,2760-7					2	
30		HX00150000B		CABLE CLIP	FOR PLC-- 2710-7,2760-7					1	
31		40079298		WRENCH						1	
32		40026457		HAND WHEEL B	FOR PLC-2710,2760					1	
33		SM4051055SP		SCREW	FOR PLC-2710,2760					9	
34		40133730		OIL FILTER						1	
35		40133982		SOLENOID VALVE ASM.	FOR PLC-- 2710(WITH AK), 2760(- WITH AK),2- 760L(WITH AK), 2765(WITH AK)					1	
36		40133978		SOLENOID VALVE ASM.	FOR PLC-- 2710(WITH AK,BT,DL), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL)					1	

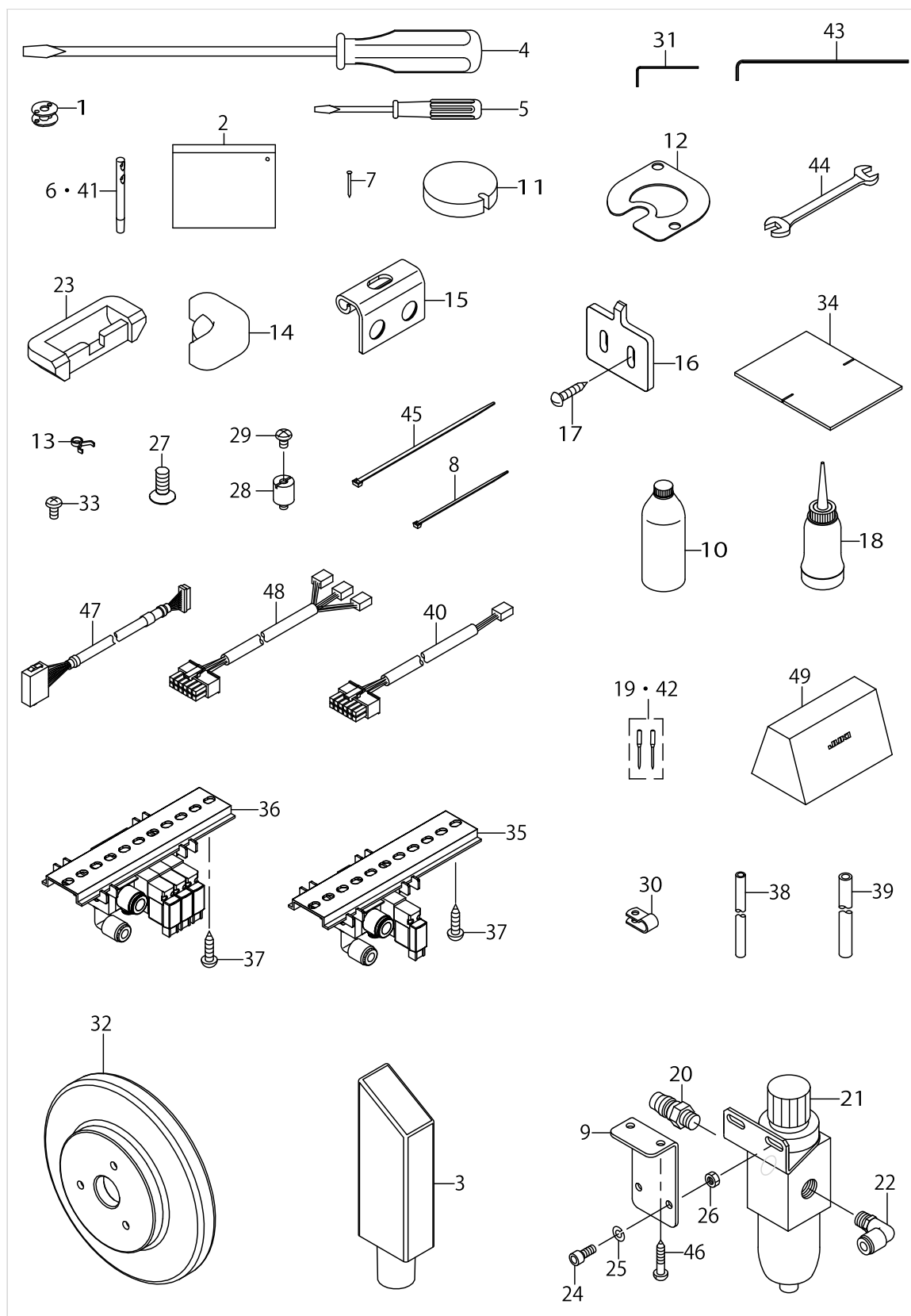
ACCESSORIES PARTS COMPONENTS (2)



ACCESSORIES PARTS COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
37		SK3482001SE		WOOD SCREW D=4.8 L=20	FOR PLC-- 2710(WITH AK), 2710(- WITH AK,B- T,DL), 276- 0(WITH AK-),2760L(WI- TH AK) 27- 65(WITH A- K), 2760(WI- TH AK,BT,- DL), 2760L- (WITH AK,- BT,DL) 276- 5(WITH AK,BT,DL)					2	
38		BT0600401EB		TUBE	FOR PLC-- 2710(WITH AK), 2710(- WITH AK,B- T,DL), 276- 0(WITH AK-),2760L(WI- TH AK) 27- 65(WITH A- K), 2760(WI- TH AK,BT,- DL), 2760L- (WITH AK,- BT,DL) 276- 5(WITH AK,BT,DL)					1.1	
39		BT0800501EB		VINYL TUBE	FOR PLC-- 2710(WITH AK), 2710(- WITH AK,B- T,DL), 276- 0(WITH AK-),2760L(WI- TH AK) 27- 65(WITH A- K), 2760(WI- TH AK,BT,- DL), 2760L- (WITH AK,- BT,DL) 276- 5(WITH AK,BT,DL)					1.1	
40		40133983		SOLENOID VALVE CABLE ASM.	FOR PLC-- 2710(WITH AK), 2760(- WITH AK),2- 760L(WITH AK), 2765(WITH AK)					1	
41		22958300		NEEDLE THREAD GUIDE PIN	FOR PLC-- 2760,2760-- 7,2760L, 2765					2	
42		M13517B2002		NEEDLE 135X17 #200-2	FOR PLC-2760L				☆	1	
43		10777407		WRENCH 2.5MM						1	
44		B9113012000		WRENCH (9X10)						1	
45		EA9500B0200		CABLE BAND 150	FOR PLC-- 2710(WITH AK), 2710(- WITH AK,B- T,DL), 276- 0(WITH AK-),2760L(WI- TH AK) 27- 65(WITH A- K), 2760(WI- TH AK,BT,- DL), 2760L- (WITH AK,- BT,DL) 276- 5(WITH AK,BT,DL)					3	

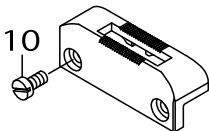
ACCESSORIES PARTS COMPONENTS (2)

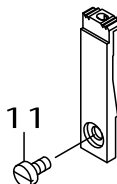
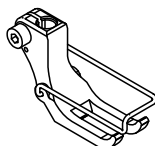


ACCESSORIES PARTS COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		SK3482001SE		WOOD SCREW D=4.8 L=20	FOR PLC-- 2710-7,276- 0-7, 2710(- WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) FOR PLC-- 2710(WITH AK), 2710(- WITH AK,B- T,DL), 276- 0(WITH AK- ,2760L(WI- TH AK) 27- 65(WITH A- K), 2760(WI- TH AK,BT,- DL), 2760L- (WITH AK,- BT,DL) 276- 5(WITH AK,BT,DL) FOR PLC-- 2710(WITH AK,BT,DL), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL) 2765(WITH AK,BT,DL)					2	
47		40133985		AIR VALVE RELAY CABLE ASM.						1	
48		40133979		SOLENOID VALVE CABLE ASM.						1	
49		40027770		VINYL COVER						1	

TABLE OF EXCHANGING GAUGE PARTS(FOR PLC-2710,2710-7)

Needle bar threas guide 針棒糸掛け		Needle plate 針板			
		PLC-2710		PLC-2710-7	
					
Ref.No.	1	Ref.No.	2	Ref.No.	3
Part No.	B1418-141-H00	Part No.	401-30068	Part No.	401-30067

Feed dog 送り歯		Feed foot asm. 送り足 (組)		Presser foot asm. 押え足 (組)	
					
Ref.No.	4	Ref.No.	5	Ref.No.	6
Part No.	401-30061	Part No.	107-11653	Part No.	107-12552

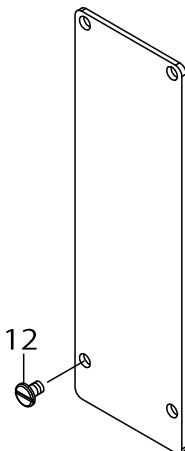
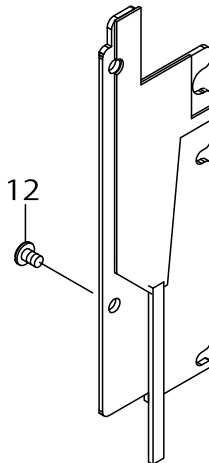
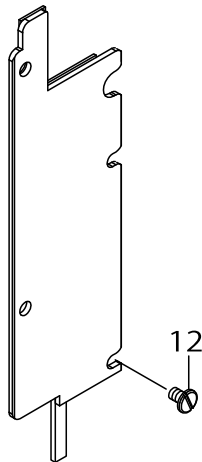
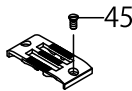
Feed lever base cover 送りてこ台カバー		Feed lever base cover F asm. 側面カバーF (組)		Feed lever base cover A asm. 側面カバーA (組)	
					
Ref.No.	7	Ref.No.	8	Ref.No.	9
Part No.	401-29979	Part No.	401-34098	Part No.	401-34097

TABLE OF EXCHANGING GAUGE PARTS(FOR PLC-2710,2710-7)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		B1418141H00		NEEDLE BAR THREAD GUIDE					☆	1	
2		40130068		NEEDLE_PLATE	FOR PLC-2710				☆	1	
3		40130067		NEEDLE_PLATE	FOR PLC-2710-7				☆	1	
4		40130061		FEED_DOG					☆	1	
5		10711653		FEED FOOT ASM.					☆	1	
6		10712552		PRESSER FOOT ASM.					☆	1	
7		40129979		FEED_LEVER_BASE_COVER						1	
8		40134098		FEED LEVER BASE COVER F ASM.						1	
9		40134097		FEED LEVER BASE COVER A ASM.						1	
10		SM6040800SP		SCREW						1	
11		SS6110480SP		SCREW 11/64-40 L=4.3						1	
12		SM6040650TP		SCREW						4	

TABLE OF EXCHANGING GAUGE PARTS(1)(FOR PLC-2760,2760-7,2760L,2765)

Needle gauge size 針幅		Throat plate 針板								
Code コード		PLC-2760		PLC-2760-7		PLC-2760L		PLC-2765		
										
		mm	Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
		B	6	1	401-31017	5	401-30927		-	
C	8	2	401-31016	6	401-30908	42	401-53188	10	401-31016	
D	10	3	401-30065	7	401-30064	9	401-30066	11	401-30065	
E	12	4	401-31018	8	401-30928		-		-	
B	6	34	401-44890	38	401-44901					
C	8	35	401-44893	39	401-44903					
D	10	36	401-44896	40	401-44905					
E	12	37	401-44899	41	401-44907					

Needle gauge size 針幅		Feed dog 送り歯					
		PLC-2760・2760-7		PLC-2760L		PLC-2765	
Code コード							
	mm	Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
B	6	12	401-30925		-		-
C	8	13	401-30907	43	401-53187	17	401-30907
D	10	14	401-30062	16	401-30063	18	401-30062
E	12	15	401-30926		-		-

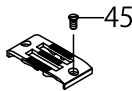
Needle gauge size 針幅		Needle clamp asm. 針留め(組)		Needle clamp asm. Left 針留め(組)左		Needle clamp asm. Right 針留め(組)右	
Code コード				PLC-2765			
							
	mm	Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
B	6	19	400-38778		-		-
C	8	20	400-38776	23	400-62043	25	400-62041
D	10	21	400-38774	24	230-23856	26	230-21355
E	12	22	400-38772		-		-

Needle gauge size 針幅		Feed foot for guide asm. ガイド用送り足（組）					
Code コード		PLC-2760・2760-7		PLC-2760L		PLC-2765	
							
	mm	Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
	B	6	27	400-38854		-	
C	8	28	400-38852	44	400-67204	32	400-38852
D	10	29	400-38850	31	400-39271	33	400-38850
E	12	30	400-38848		-		-

TABLE OF EXCHANGING GAUGE PARTS(1)(FOR PLC-2760,2760-7,2760L,2765)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40131017		NEEDLE_PLATE_6MM_60	FOR PLC-2760				☆	1	
2		40131016		NEEDLE_PLATE_8MM_60	FOR PLC-2760				☆	1	
3		40130065		NEEDLE_PLATE	FOR PLC-2760				☆	1	
4		40131018		NEEDLE_PLATE_12MM_60	FOR PLC-2760				☆	1	
5		40130927		NEEDLE_PLATE_6MM_60_7	FOR PLC-2760-7				☆	1	
6		40130908		NEEDLE_PLATE_8MM_60_7	FOR PLC-2760-7				☆	1	
7		40130064		NEEDLE_PLATE	FOR PLC-2760-7				☆	1	
8		40130928		NEEDLE_PLATE_12MM_60_7	FOR PLC-2760-7				☆	1	
9		40130066		NEEDLE_PLATE	FOR PLC-2760L					1	
10		40131016		NEEDLE_PLATE_8MM_60	FOR PLC-2765					1	
11		40130065		NEEDLE_PLATE	FOR PLC-2765					1	
12		40130925		FEED_DOG_6MM					☆	1	
13		40130907		FEED_DOG_8MM					☆	1	
14		40130062		FEED_DOG_10MM					☆	1	
15		40130926		FEED_DOG_12MM					☆	1	
16		40130063		FEED_DOG_10MM_60L	FOR PLC-2760L					1	
17		40130907		FEED_DOG_8MM	FOR PLC-2765					1	
18		40130062		FEED_DOG_10MM	FOR PLC-2765					1	
19		40038778		NEEDLE CLAMP(6MM)ASM.					☆	1	
20		40038776		NEEDLE CLAMP(8MM)ASM.					☆	1	
21		40038774		NEEDLE CLAMP(10MM)ASM.					☆	1	
22		40038772		NEEDLE CLAMP(12MM)ASM.					☆	1	
23		40062043		NEEDLE CLAMP (L) 8MM ASM.	FOR PLC-2765					1	
24		23023856		NEEDLE CLAMP LEFT ASM.10MM	FOR PLC-2765					1	
25		40062041		NEEDLE CLAMP (R) 8MM ASM.	FOR PLC-2765					1	
26		23021355		NEEDLE CLAMP RIGHT ASM.10MM	FOR PLC-2765					1	
27		40038854		FEED FOOT FOR GUIDE(6MM)ASM.					☆	1	
28		40038852		FEED FOOT FOR GUIDE(8MM)ASM.					☆	1	
29		40038850		FEED FOOT FOR G- UIDE(10MM)ASM.					☆	1	
30		40038848		FEED FOOT FOR G- UIDE(12MM)ASM.					☆	1	
31		40039271		FEED FOOT FOR G- UIDE(10MM 60L)ASM.	FOR PLC-2760L					1	
32		40038852		FEED FOOT FOR GUIDE(8MM)ASM.	FOR PLC-2765					1	
33		40038850		FEED FOOT FOR G- UIDE(10MM)ASM.	FOR PLC-2765					1	
34		40144890		NEEDLE_PLATE_6MM_60_ASM	OPTIONAL PARTS(FOR PLC-2760)					1	
35		40144893		NEEDLE_PLATE_8MM_60_ASM	OPTIONAL PARTS(FOR PLC-2760)					1	
36		40144896		NEEDLE_PLATE_10MM_60_ASM	OPTIONAL PARTS(FOR PLC-2760)					1	
37		40144899		NEEDLE_PLATE_12MM_60_ASM	OPTIONAL PARTS(FOR PLC-2760)					1	
38		40144901		NEEDLE_PLATE_6MM_60_7_ASM	OPTIONAL PARTS(FOR PLC-2760-7)					1	
39		40144903		NEEDLE_PLATE_8MM_60_7_ASM	OPTIONAL PARTS(FOR PLC-2760-7)					1	

TABLE OF EXCHANGING GAUGE PARTS(1)(FOR PLC-2760,2760-7,2760L,2765)

Needle gauge size 針幅		Throat plate 針板							
Code コード		PLC-2760		PLC-2760-7		PLC-2760L		PLC-2765	
									
		mm	Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.	Ref No.
B	6	1	401-31017	5	401-30927		-		-
C	8	2	401-31016	6	401-30908	42	401-53188	10	401-31016
D	10	3	401-30065	7	401-30064	9	401-30066	11	401-30065
E	12	4	401-31018	8	401-30928		-		-
B	6	34	401-44890	38	401-44901				
C	8	35	401-44893	39	401-44903				
D	10	36	401-44896	40	401-44905				
E	12	37	401-44899	41	401-44907				

Needle gauge size 針幅		Feed dog 送り歯					
		PLC-2760・2760-7		PLC-2760L		PLC-2765	
Code コード							
	mm	Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
B	6	12	401-30925		-		-
C	8	13	401-30907	43	401-53187	17	401-30907
D	10	14	401-30062	16	401-30063	18	401-30062
E	12	15	401-30926		-		-

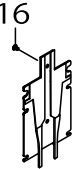
Needle gauge size 針幅		Needle clamp asm. 針留め(組)		Needle clamp asm. Left 針留め(組)左		Needle clamp asm. Right 針留め(組)右	
Code コード		 47		PLC-2765			
	 48			 48			
	mm	Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
B	6	19	400-38778		-		-
C	8	20	400-38776	23	400-62043	25	400-62041
D	10	21	400-38774	24	230-23856	26	230-21355
E	12	22	400-38772		-		-

Needle gauge size 針幅		Feed foot for guide asm. ガイド用送り足（組）					
Code コード		PLC-2760・2760-7		PLC-2760L		PLC-2765	
							
	mm	Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
B	6	27	400-38854		-		-
C	8	28	400-38852	44	400-67204	32	400-38852
D	10	29	400-38850	31	400-39271	33	400-38850
E	12	30	400-38848		-		-

TABLE OF EXCHANGING GAUGE PARTS(1)(FOR PLC-2760,2760-7,2760L,2765)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
40		40144905		NEEDLE_PLATE_10MM_60.7_ASM	OPTIONAL PARTS(FOR PLC-2760-7) OPTIONAL PARTS(FOR PLC-2760-7)					1	
41		40144907		NEEDLE_PLATE_12MM_60.7_ASM						1	
42		40153188		NEEDLE_PLATE_8MM_60L						1	
43		40153187		FEED_DOG_8MM_60L						1	
44		40067204		FEED FOOT FOR GUIDE(8MM)ASM.						1	
45		SM1040950TP		SCREW M4 L=9						2	
46		SS9110543CP		SCREW 11/64-40 L=5.3						1	
47		SM6030602TP		SCREW M3X0.5 L=6						1	
48		B1425526000		SCREW 1/8-44 L=6						1	

TABLE OF EXCHANGING GAUGE PARTS(2)(FOR PLC-2760,2760-7,2760L,2765)

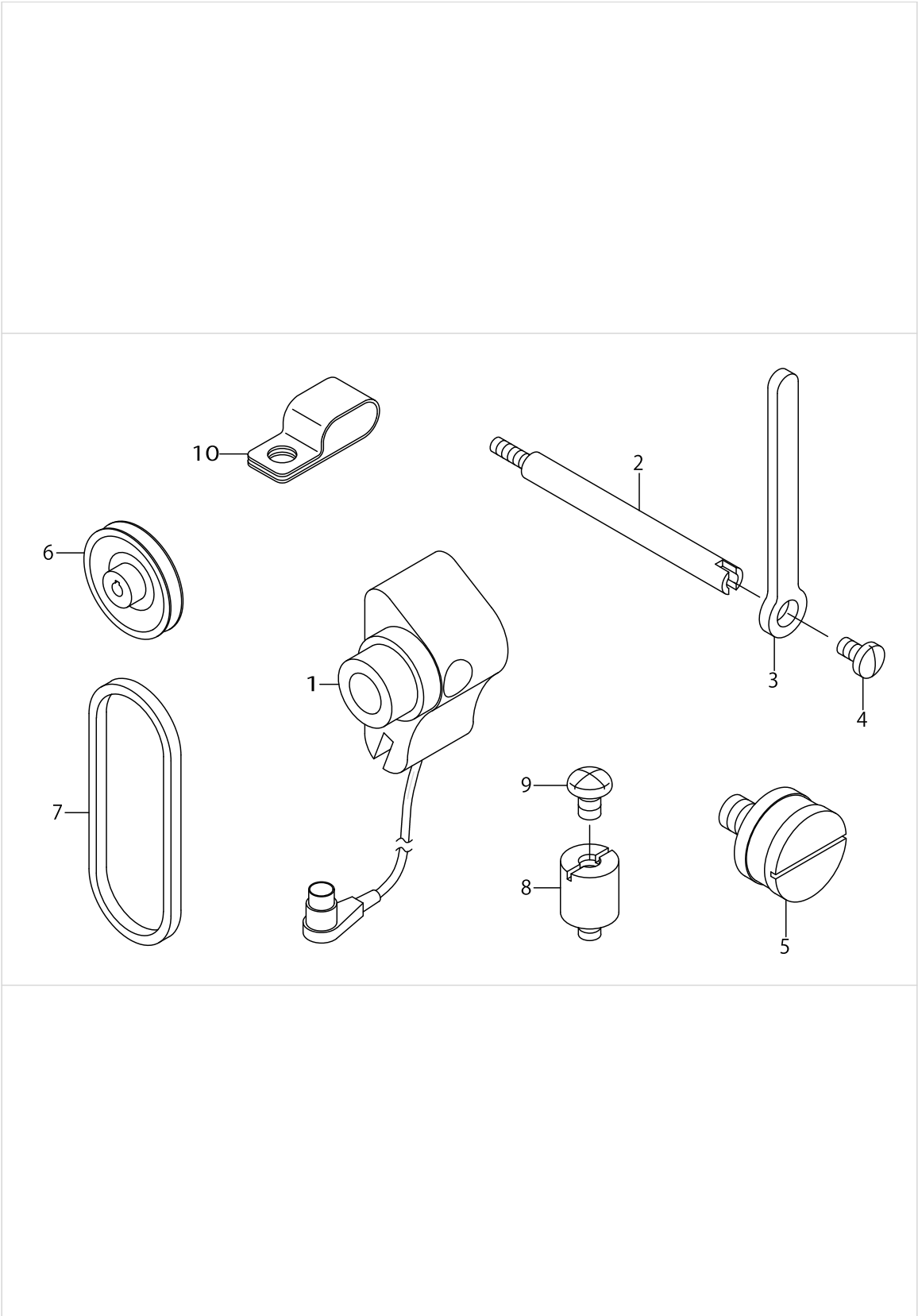
Needle gauge size 針幅		Presser foot with guide asm. センターガイド付き押え足 (組)				Feed lever base cover asm. 側面カバー (組)			
Code コード		PLC-2760L				PLC-2760L			
						 			
	mm	Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
B	6	1	400-38810		-	6	401-34017		-
C	8	2	400-38808	15	400-38808	7	401-34018		-
D	10	3	400-38806	5	400-38806	8	401-34019	10	401-34019
E	12	4	400-38802		-	9	401-34020		-

Needle gauge size 針幅		Presser foot with guide asm. センターガイド付き押え足 (組)				Feed lever base cover asm. 側面カバー (組)			
Code コード		PLC-2765				PLC-2765			
						 			
	mm	Ref No.	Part No.			Ref No.	Part No.		
B	6		-				-		
C	8	11	400-38808			13	401-34018		
D	10	12	400-38806			14	401-34019		
E	12		-				-		

TABLE OF EXCHANGING GAUGE PARTS(2)(FOR PLC-2760,2760-7,2760L,2765)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40038810		PRESSER FOOT WITH GUIDE(6MM)ASM.					☆	1	
2		40038808		PRESSER FOOT WITH GUIDE(8MM)ASM.					☆	1	
3		40038806		PRESSER FOOT WITH GUIDE(10MM)ASM.					☆	1	
4		40038802		PRESSER FOOT WITH GUIDE(12MM)ASM.					☆	1	
5		40038806		PRESSER FOOT WITH GUIDE(10MM)ASM.	FOR PLC-2760L					1	
6		40134017		FEED_LEVER_BASE_COVER_C_6MM						1	
7		40134018		FEED_LEVER_BASE_COVER_D_8MM						1	
8		40134019		FEED_LEVER_BASE_COVER_B_10MM						1	
9		40134020		FEED_LEVER_BASE_COVER_E_12MM						1	
10		40134019		FEED LEVER BASE COVER 10MM ASM.	FOR PLC-2760L					1	
11		40038808		PRESSER FOOT WITH GUIDE(8MM)ASM.	FOR PLC-2765					1	
12		40038806		PRESSER FOOT WITH GUIDE(10MM)ASM.	FOR PLC-2765					1	
13		40134018		FEED_LEVER_BASE_COVER_D_8MM	FOR PLC-2765					1	
14		40134019		FEED_LEVER_BASE_COVER_B_10MM	FOR PLC-2765					1	
15		40038808		PRESSER FOOT WITH GUIDE(8MM)ASM.	FOR PLC-2760L					1	
16		SM6040650TP		SCREW						4	

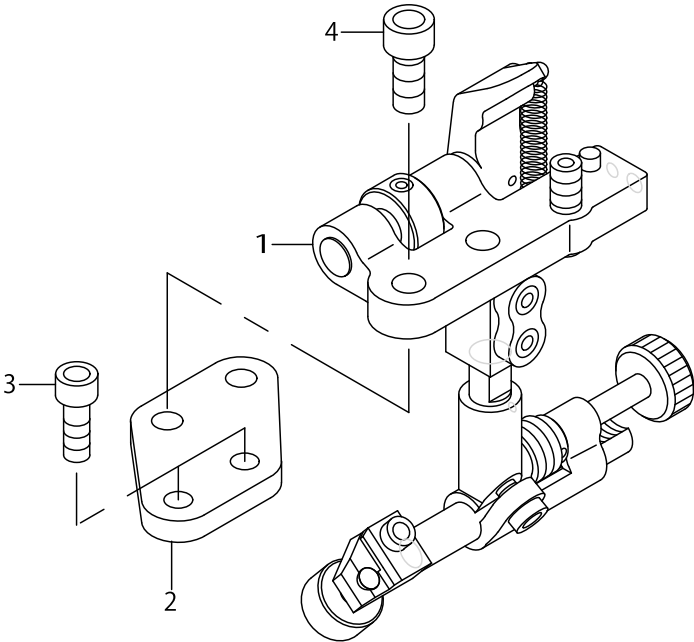
SC-922A KIT COMPONENTS (OPTIONAL PARTS)



SC-922A KIT COMPONENTS (OPTIONAL PARTS)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40026920		SYNCHRONIZERASM.						1	
2		40135507		SYNCHRONIZER HOLD STUD						1	
3		40135506		SYNCHRONIZER HOLD PLATE						1	
4		SM4061201SC		SCREW M6 L=12						1	
5		22622401		SYNCRO FRNGE						1	
6		MTSP00700B0		MOTOR PULLEY ASM. P.C.D 70						1	
7		MTJVH00540A		V BELT 54 INCH						1	
8		40126222		CP_SPACER						2	
9		SM4050855SP		SCREW						2	
10		D2112555B00		CORD HOLDER LARGE						1	

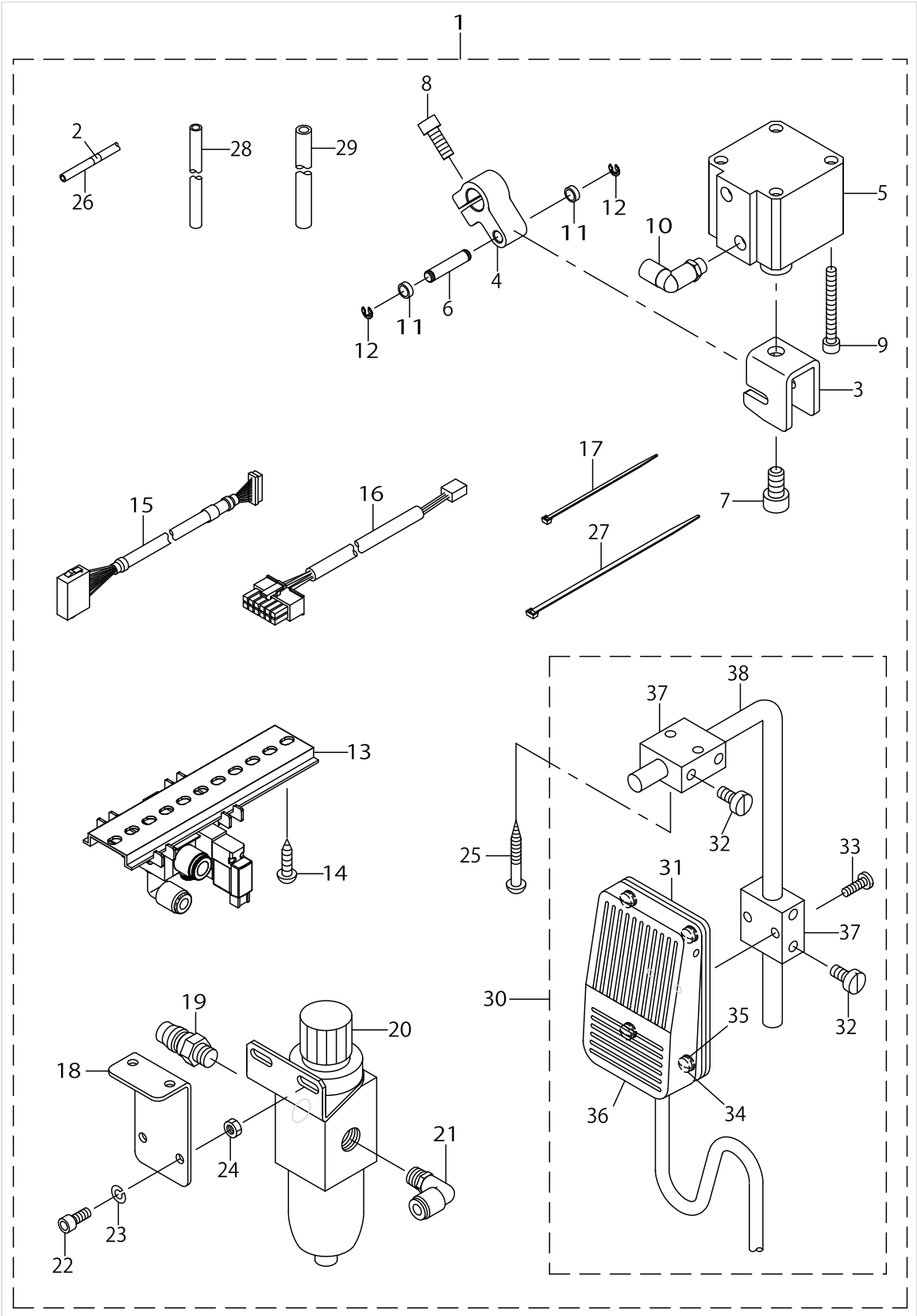
SUSPENSION SQUARE COMPONENTS (OPTIONAL PARTS)



SUSPENSION SQUARE COMPONENTS (OPTIONAL PARTS)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		MAH152010A0		RULER						1	
2		40112214		EDGE_GUIDE_FITTING_PLATE						1	
3		SM6051402TP		SCREW M5X0.8 L=14						2	
4		SM6061402TP		SCREW M6 L=14						2	

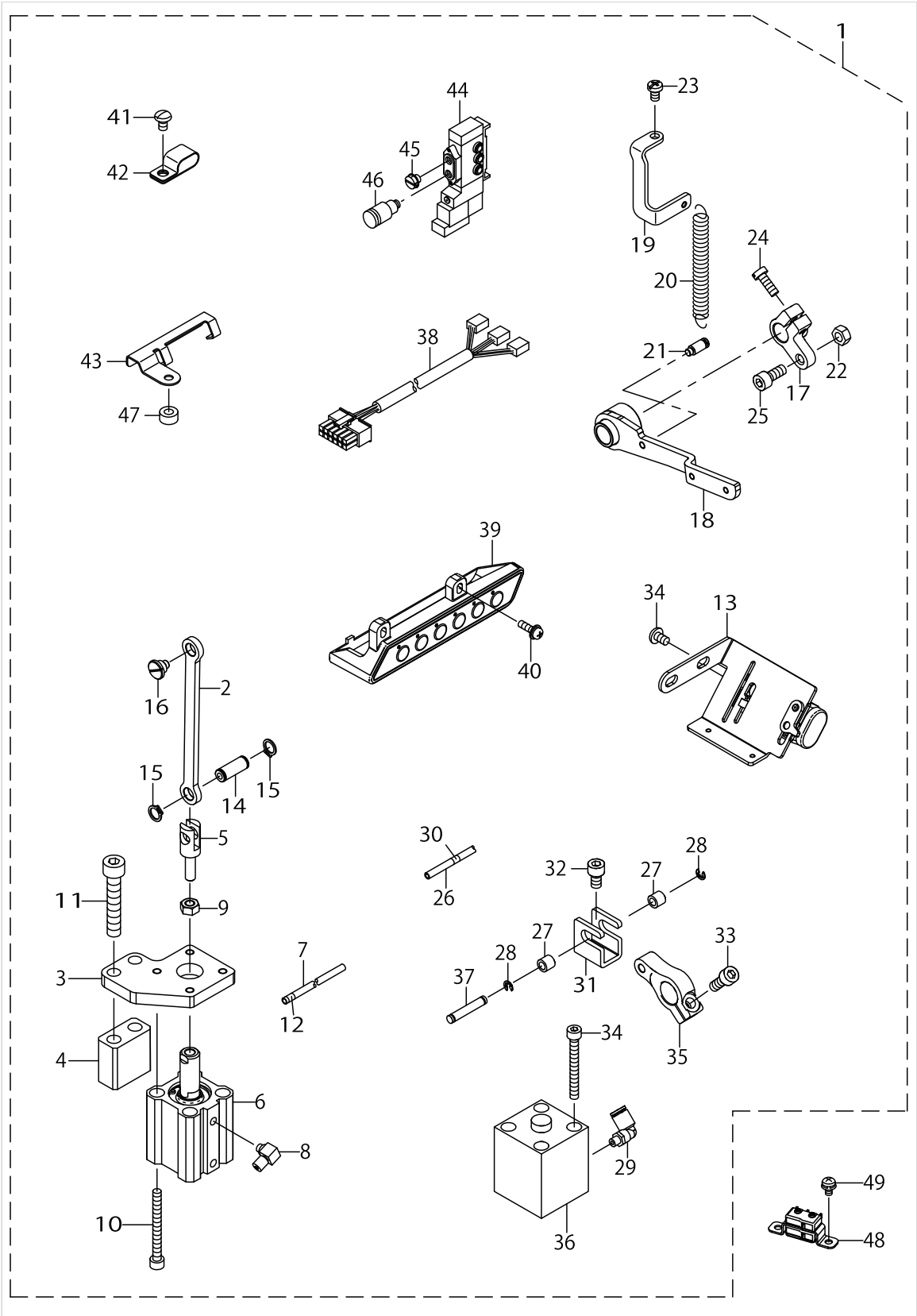
AK KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710,2760,2760L,2765)



AK KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710,2760,2760L,2765)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40138572		AK KIT						1	
2		18035907		WIRE MARK (10)				*		2	
3		40112187		KNUCKLE_JOINT_A				*		1	
4		40112188		LIFTING_ARM				*		1	
5		PA400150200		AIR CYLINDER				*		1	
6		22949101		ROLLER FULCRUM SHAFT				*		1	
7		SM6081552TP		SCREW M8 L=15				*		1	
8		SM6061602TP		SCREW M6 L=16				*		1	
9		SM6054502TN		SCREW				*		4	
10		PJ304045102		ELBOW UNION C				*		1	
11		13951009		PRESSER FOOT ROLLER				*		2	
12		RE0400000K0		E-RING 4				*		2	
13		40133982		SOLENOID VALVE ASM.				*		1	
14		SK3482001SE		WOOD SCREW D=4.8 L=20				*		4	
15		40133985		AIR VALVE RELAY CABLE ASM.				*		1	
16		40133983		SOLENOID VALVE CABLE ASM.				*		1	
17		EA9500B0100		CABLE BAND				*		2	
18		13860408		REGULATOR BRACKET				*		1	
19		PJ025100003		PLUG				*		1	
20		PF055107000		FILTER REGULATOR				*		1	
21		PJ304065101		ELBOW UNION 6XPT1/8				*		1	
22		SM6051202TP		SCREW M5X0.8 L=12				*		2	
23		WS0510002KN		SPRING WASHER M5				*		2	
24		NM6050001SP		NUT M5				*		2	
25	R	SK3514000SC	SK3514001SE	WOOD SCREW D=5.1 L=40				*		2	1.00
26		BT0400251EB		URETHANE HOSE BLACK				*		1.8	
27		EA9500B0200		CABLE BAND 150				*		3	
28		BT0600401EB		TUBE				*		1	
29		BT0800501EB		VINYL TUBE				*		1	
30		40025036		KNEE SWITCH ASM.				*		1	
31	D	MAT80232T00		KNEE SWITCH SUPPORT PLATE				*		1	
32		SS6151220SP		SCREW 15/64-28 L=11.5				*		4	
33	R	SS7111410SP	SS7111410TP	SCREW 11/64-40 L=14				*		2	1.00
34		SS7110710SL		SCREW 11/64-40 L=7.0				*		4	
35		WP0480856SP		WASHER 4.8X8.4X0.8				*		4	
36		40025035		KNEE SWITCH ASM.				*		1	
37		MAT80230T00		KNEE SWITCH SUPPORT BASE				*		2	
38		MAT80231T00		DRIVING BAR T002				*		1	

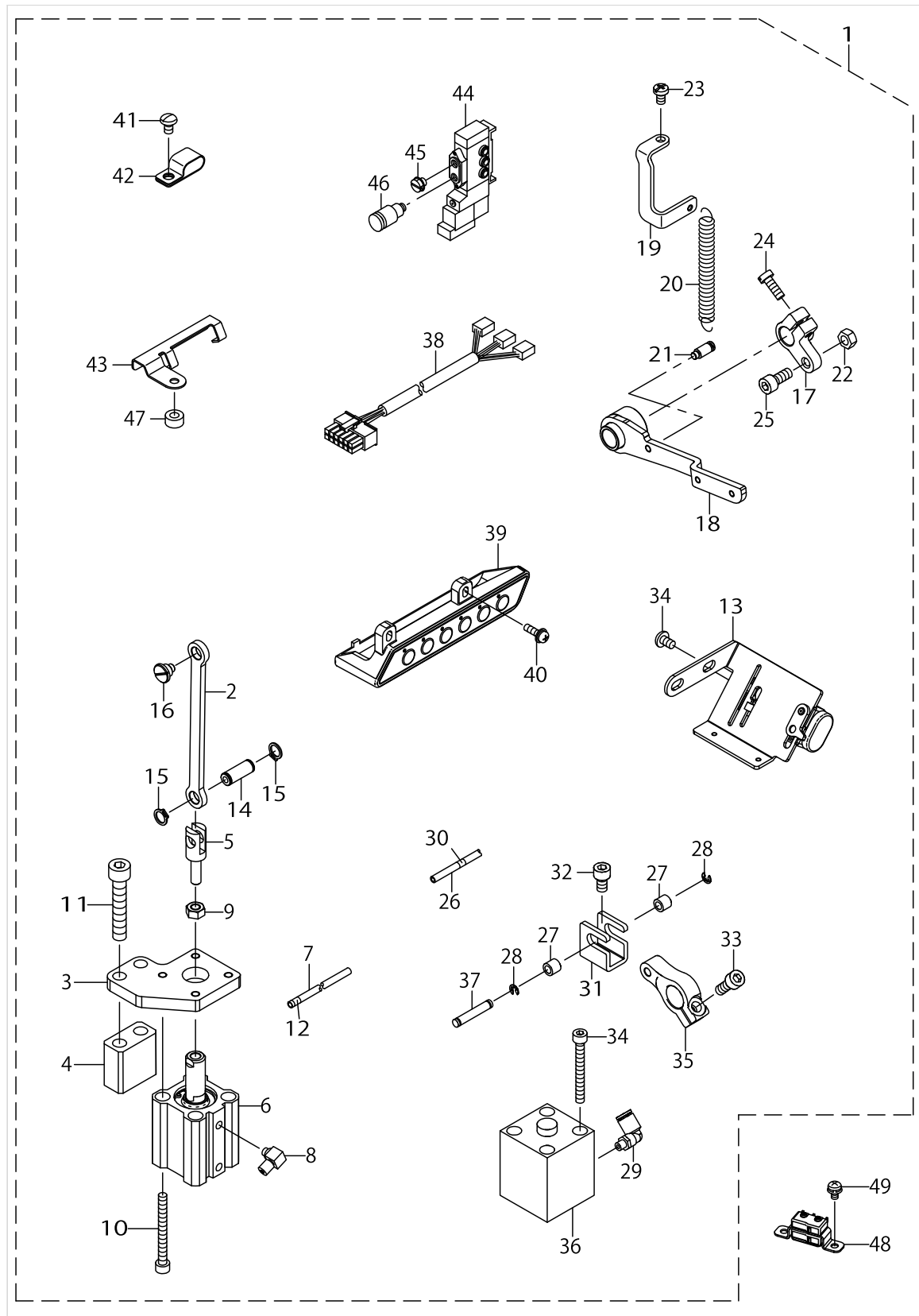
BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710(WITH AK),2760(WITH AK),2760L(WITH AK))



BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710(WITH AK),2760(WITH AK),2760L(WITH AK))

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40138898		BT_DL_KIT						1	
2		40130413		BT_LINK				*		1	
3		40130024		BT_CYLINDER_PLATE				*		1	
4		40130414		BT_CYLINDER_BLOCK				*		1	
5		40052254		CYLINDER KNUCKLE JOINT				*		1	
6		PA250250900		AIR CYLINDER				*		1	
7		BT0400251EB		URETHANE HOSE BLACK				*		1.8	
8		PJ046052503		HOSE ELBOW				*		1	
9		NM6060001CP		NUT M6				*		1	
10		SM6055002TP		SCREW M5 L=50				*		4	
11		SM6084502TP		SCREW				*		2	
12		18035709		WIRE MARK (8)				*		2	
13		40130285		TB_SWITCH_ASSY				*		1	
14		10714103		CONNECTION LINK PIN A				*		1	
15		RC0740811KP		C-RING				*		2	
16		SD0800406TP		SHOULDER SCREW D=8 H=4				*		1	
17		40112127		BACKWARD_FEED_C- ONNECTING_ARM				*		1	
18		40129991		REVERSE_FEED_LEVER_ASM.				*		1	
19		40125864		REVERSE_FEED_LE- VER_SPRING_HOOK				*		1	
20		D2629M1YC0F		SPRING				*		1	
21		26229302		SUSPENSION SCREW				*		1	
22		NM6050001SD		NUT M5X0.8				*		1	
23		SM4050855SP		SCREW				*		3	
24		SM6051400SP		SCREW				*		1	
25		SM6051202TP		SCREW M5X0.8 L=12				*		1	
26		BT0400251EB		URETHANE HOSE BLACK				*		1.8	
27		B3031141H00		CONNECTING STUD				*		2	
28		RE0320000K0		E-RING 3.2				*		2	
29		PJ304040504		ELBOW UNION				*		1	
30		18035501		WIRE MARK (6)				*		2	
31		40112191		KNUCKLE_JOINT_B				*		1	
32		SM6061002TP		SCREW M6 L=10				*		1	
33		SM6061602TP		SCREW M6 L=16				*		1	
34		SM6054502TP		SCREW M5X0.8 L=45				*		2	
35		40112192		TERTICAL_CYLINDER_ARM				*		1	
36		PA250250900		AIR CYLINDER				*		1	
37		B1504210000		CONNECTING SHAFT				*		1	
38		40133979		SOLENOID VALVE CABLE ASM.				*		1	
39		40130287		6RANGE SWITCH ASM				*		1	
40		SL4041491SC		SCREW 4X14				*		2	
41		SM4050855SP		SCREW				*		4	
42		D2112555B00		CORD HOLDER LARGE				*		3	
43		40134805		CABLE HOLDER				*		1	
44		PV150209100		SOLENOID VALVE				*		2	
45		PJ020500002		PLUG				*		2	

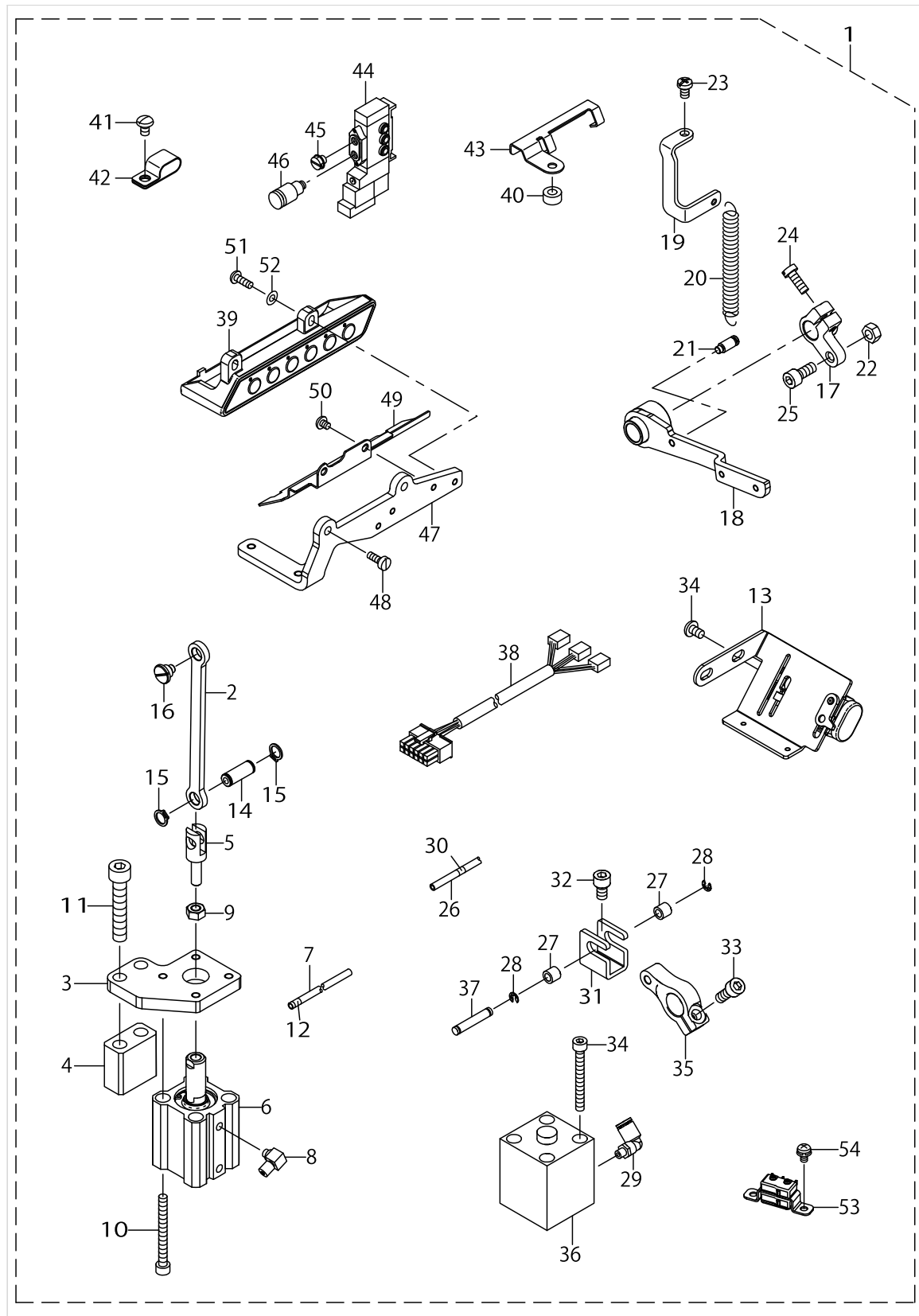
BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710(WITH AK),2760(WITH AK),2760L(WITH AK))



BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710(WITH AK),2760(WITH AK),2760L(WITH AK))

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		PJ301040502		HALF UNION 4XM5				*		2	
47		B3417051000		REAR LIFTING BAR ROLLER				*		1	
48		40130289		VERTICAL_DETECT- OR_SWITCH_ASM.	FOR PLC-2710,2760					1	
49		SL4040691SC		SCREW M4 L=6	FOR PLC-2710,2760					2	

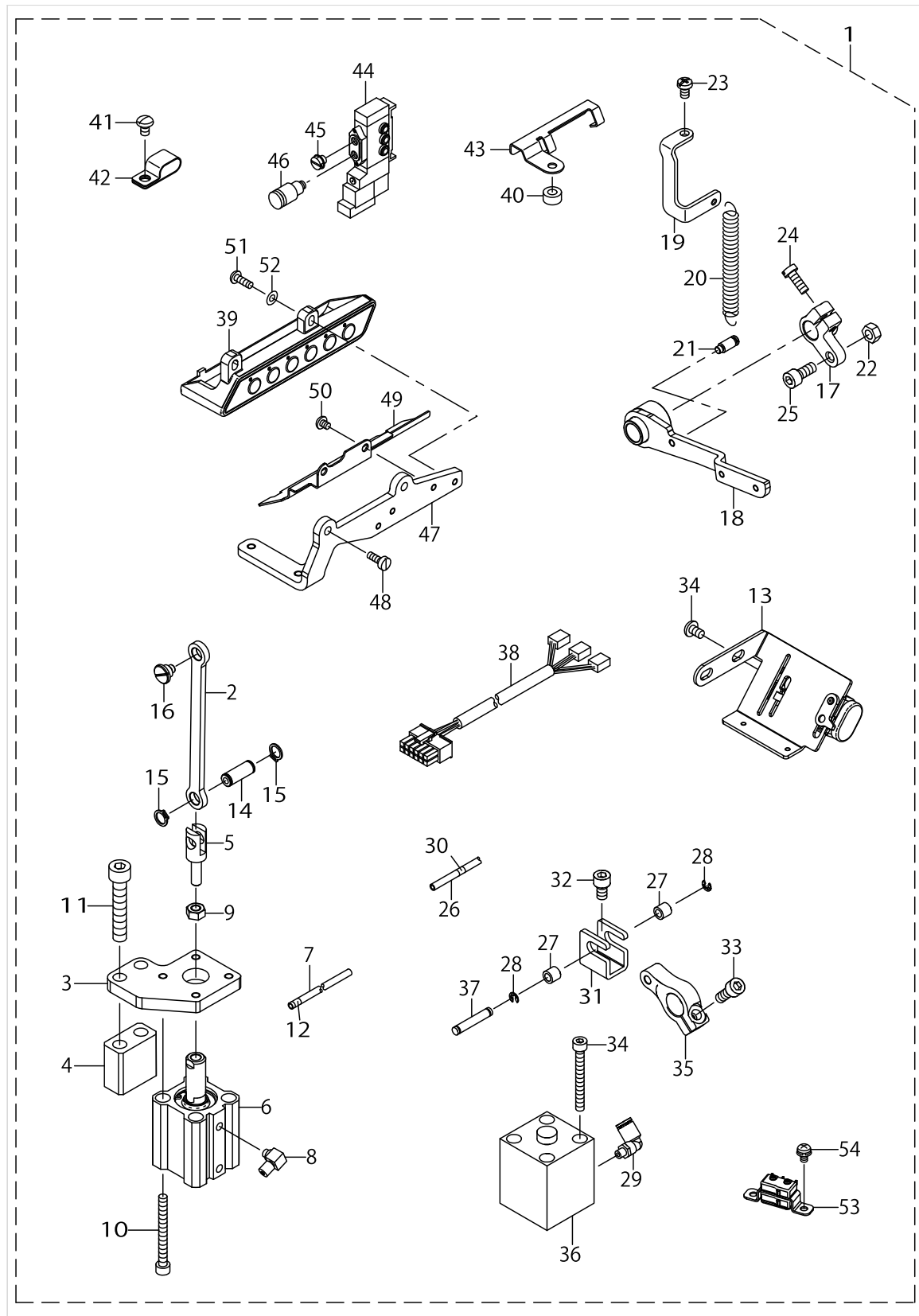
BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765(WITH AK))



BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765(WITH AK))

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40139586		BT_DL_KIT						1	
2		40130413		BT_LINK				*		1	
3		40130024		BT_CYLINDER_PLATE				*		1	
4		40130414		BT_CYLINDER_BLOCK				*		1	
5		40052254		CYLINDER KNUCKLE JOINT				*		1	
6		PA250250900		AIR CYLINDER				*		1	
7		BT0400251EB		URETHANE HOSE BLACK				*		1.8	
8		PJ046052503		HOSE ELBOW				*		1	
9		NM6060001CP		NUT M6				*		1	
10		SM6055002TP		SCREW M5 L=50				*		4	
11		SM6084502TP		SCREW				*		2	
12		18035709		WIRE MARK (8)				*		2	
13		40130285		TB_SWITCH_ASSY				*		1	
14		10714103		CONNECTION LINK PIN A				*		1	
15		RC0740811KP		C-RING				*		2	
16		SD0800406TP		SHOULDER SCREW D=8 H=4				*		1	
17		40112127		BACKWARD_FEED_C- ONNECTING_ARM				*		1	
18		40129991		REVERSE_FEED_LEVER_ASM.				*		1	
19		40125864		REVERSE_FEED_LE- VER_SPRING_HOOK				*		1	
20		D2629M1YC0F		SPRING				*		1	
21		26229302		SUSPENSION SCREW				*		1	
22		NM6050001SD		NUT M5X0.8				*		1	
23		SM4050855SP		SCREW				*		3	
24		SM6051400SP		SCREW				*		1	
25		SM6051202TP		SCREW M5X0.8 L=12				*		1	
26		BT0400251EB		URETHANE HOSE BLACK				*		1.8	
27		B3031141H00		CONNECTING STUD				*		2	
28		RE0320000K0		E-RING 3.2				*		2	
29		PJ304040504		ELBOW UNION				*		1	
30		18035501		WIRE MARK (6)				*		2	
31		40112191		KNUCKLE_JOINT_B				*		1	
32		SM6061002TP		SCREW M6 L=10				*		1	
33		SM6061602TP		SCREW M6 L=16				*		1	
34		SM6054502TP		SCREW M5X0.8 L=45				*		2	
35		40112192		TERTICAL_CYLINDER_ARM				*		1	
36		PA250250900		AIR CYLINDER				*		1	
37		B1504210000		CONNECTING SHAFT				*		1	
38		40133979		SOLENOID VALVE CABLE ASM.				*		1	
39		40130287		6RANGE SWITCH ASM				*		1	
40		B3417051000		REAR LIFTING BAR ROLLER				*		1	
41		SM4050855SP		SCREW				*		4	
42		D2112555B00		CORD HOLDER LARGE				*		3	
43		40134805		CABLE HOLDER				*		1	
44		PV150209100		SOLENOID VALVE				*		2	
45		PJ020500002		PLUG				*		2	

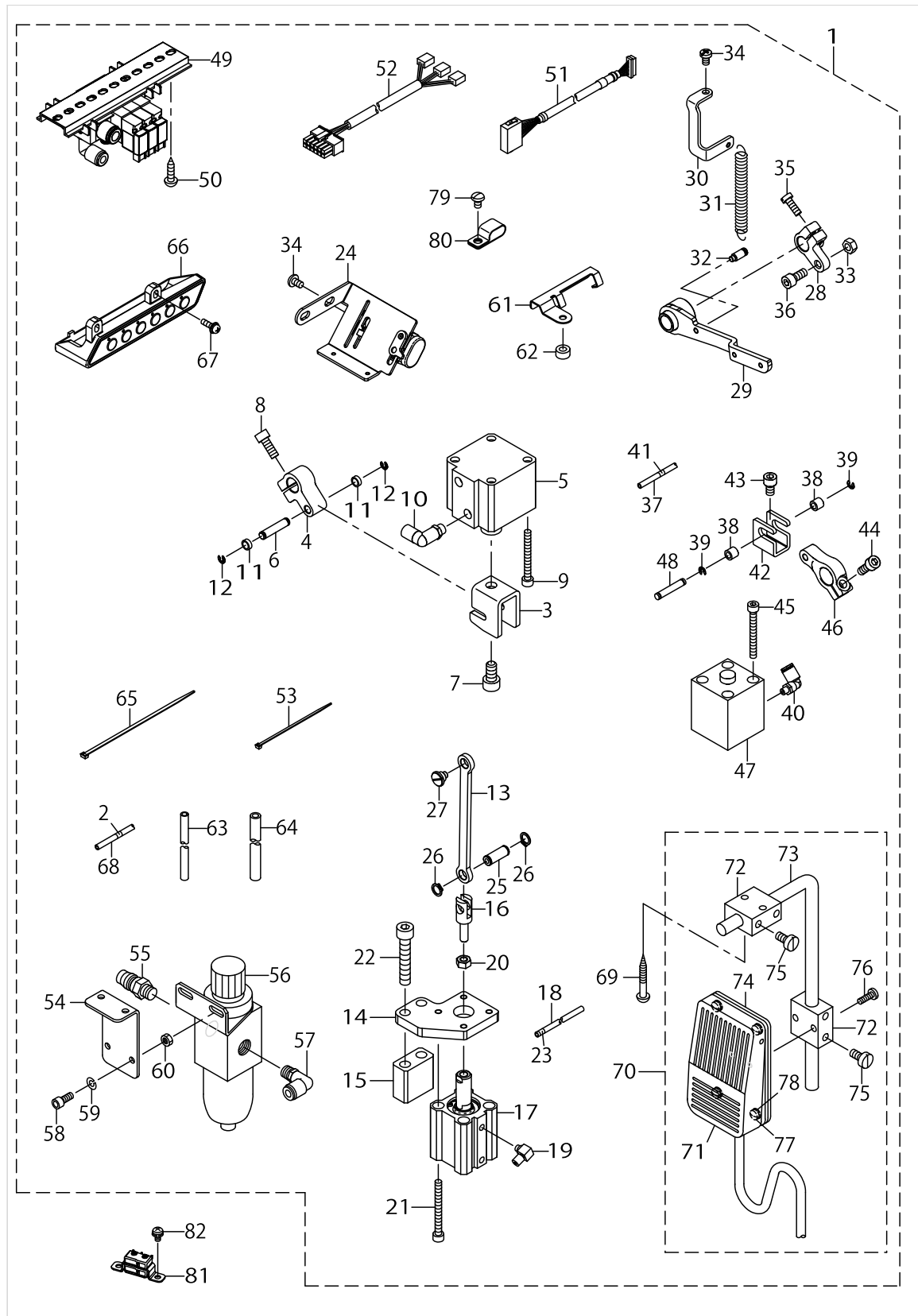
BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765(WITH AK))



BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765(WITH AK))

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		PJ301040502		HALF UNION 4XM5				*		2	
47		40138933		RELEASE LEVER PLATE B				*		1	
48		SM6041150TP		SCREW				*		2	
49		40138934		SWICH COVER				*		1	
50		SM4040501SN		SCREW M4X0.7 L=5				*		2	
51		SM4041201SC		SCREW M4 L=12				*		2	
52		WP0430801SC		WASHER M4				*		2	
53		40130289		VERTICAL_DETECT- OR_SWITCH_ASM.				*		1	
54		SL4040691SC		SCREW M4 L=6				*		2	

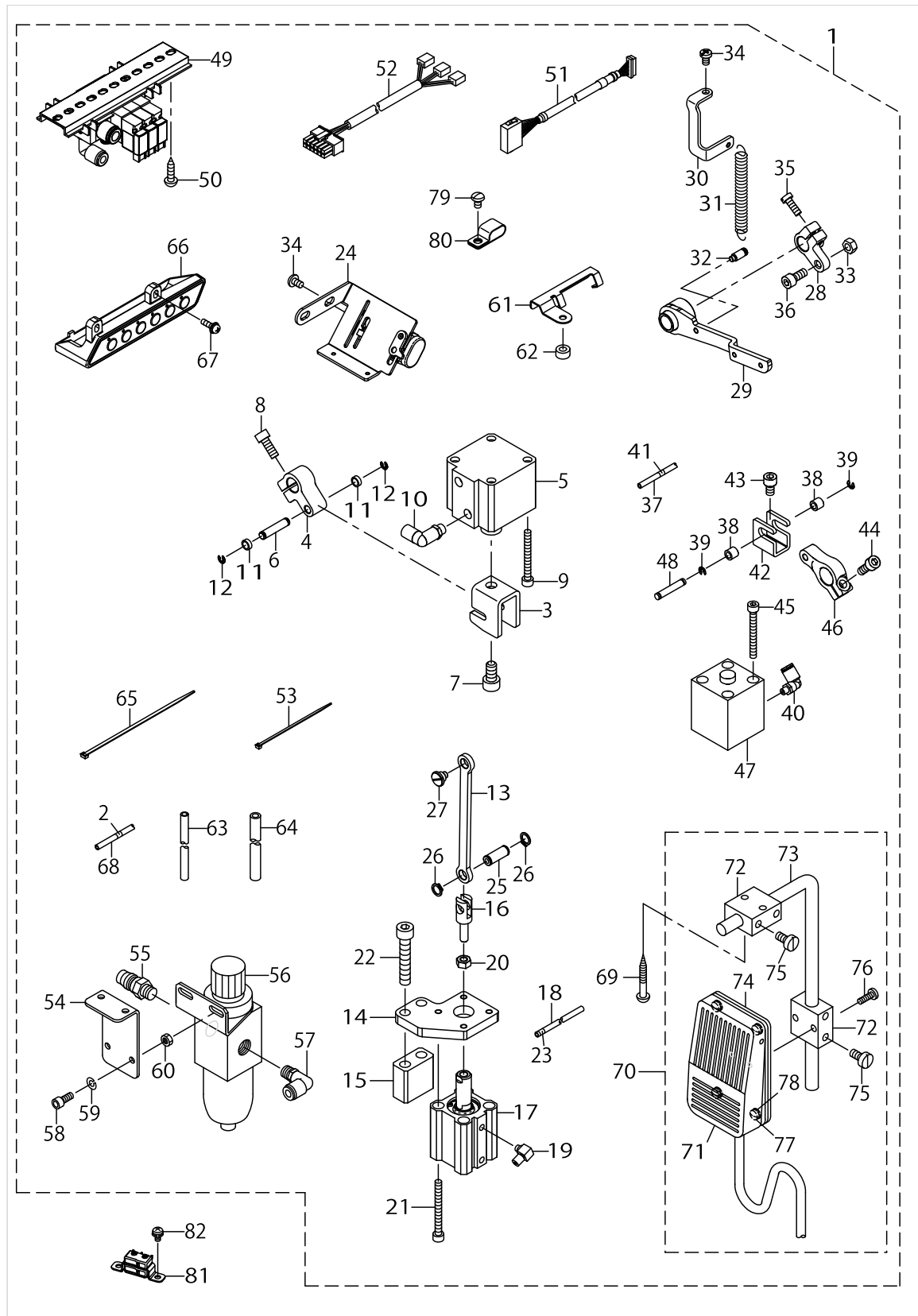
AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710,2760,2760L)



AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710,2760,2760L)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40138573		AK_BT_DL_KIT						1	
2		18035907		WIRE MARK (10)				*		2	
3		40112187		KNUCKLE_JOINT_A				*		1	
4		40112188		LIFTING_ARM				*		1	
5		PA400150200		AIR CYLINDER				*		1	
6		22949101		ROLLER FULCRUM SHAFT				*		1	
7		SM6081552TP		SCREW M8 L=15				*		1	
8		SM6061602TP		SCREW M6 L=16				*		1	
9		SM6054502TN		SCREW				*		4	
10		PJ304045102		ELBOW UNION C				*		1	
11		13951009		PRESSER FOOT ROLLER				*		2	
12		RE0400000K0		E-RING 4				*		2	
13		40130413		BT_LINK				*		1	
14		40130024		BT_CYLINDER_PLATE				*		1	
15		40130414		BT_CYLINDER_BLOCK				*		1	
16		40052254		CYLINDER KNUCKLE JOINT				*		1	
17		PA250250900		AIR CYLINDER				*		1	
18		BT0400251EB		URETHANE HOSE BLACK				*		1.8	
19		PJ046052503		HOSE ELBOW				*		1	
20		NM6060001CP		NUT M6				*		1	
21		SM6055002TP		SCREW M5 L=50				*		4	
22		SM6084502TP		SCREW				*		2	
23		18035709		WIRE MARK (8)				*		2	
24		40130285		TB_SWITCH_ASSY				*		1	
25		10714103		CONNECTION LINK PIN A				*		1	
26		RC0740811KP		C-RING				*		2	
27		SD0800406TP		SHOULDER SCREW D=8 H=4				*		1	
28		40112127		BACKWARD_FEED_C- ONNECTING_ARM				*		1	
29		40129991		REVERSE_FEED_LEVER_ASM.				*		1	
30		40125864		REVERSE_FEED_LE- VER_SPRING_HOOK				*		1	
31		D2629M1YC0F		SPRING				*		1	
32		26229302		SUSPENSION SCREW				*		1	
33		NM6050001SD		NUT M5X0.8				*		1	
34		SM4050855SP		SCREW				*		3	
35		SM6051400SP		SCREW				*		1	
36		SM6051202TP		SCREW M5X0.8 L=12				*		1	
37		BT0400251EB		URETHANE HOSE BLACK				*		1.8	
38		B3031141H00		CONNECTING STUD				*		2	
39		RE0320000K0		E-RING 3.2				*		2	
40		PJ304040504		ELBOW UNION				*		1	
41		18035501		WIRE MARK (6)				*		2	
42		40112191		KNUCKLE_JOINT_B				*		1	
43		SM6061002TP		SCREW M6 L=10				*		1	
44		SM6061602TP		SCREW M6 L=16				*		1	
45		SM6054502TP		SCREW M5X0.8 L=45				*		2	

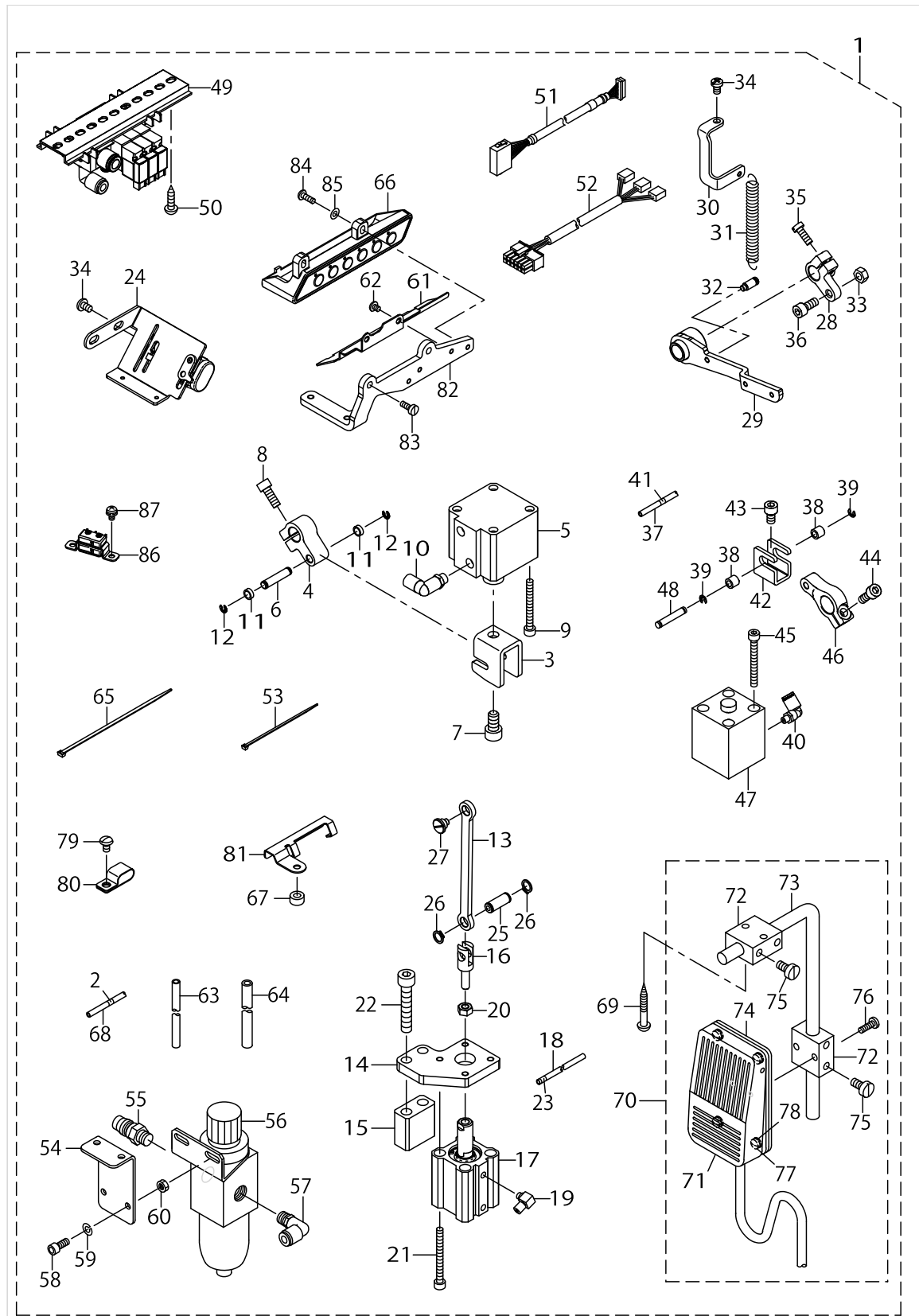
AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710,2760,2760L)



AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710,2760,2760L)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		40112192		TERTICAL_CYLINDER_ARM				*		1	
47		PA250250900		AIR CYLINDER				*		1	
48		B1504210000		CONNECTING SHAFT				*		1	
49		40133978		SOLENOID VALVE ASM.				*		1	
50		SK3482001SE		WOOD SCREW D=4.8 L=20				*		4	
51		40133985		AIR VALVE RELAY CABLE ASM.				*		1	
52		40133979		SOLENOID VALVE CABLE ASM.				*		1	
53		EA9500B0100		CABLE BAND				*		2	
54		13860408		REGULATOR BRACKET				*		1	
55		PJ025100003		PLUG				*		1	
56		PF055107000		FILTER REGULATOR				*		1	
57		PJ304065101		ELBOW UNION 6XPT1/8				*		1	
58		SM6051202TP		SCREW M5X0.8 L=12				*		2	
59		WS0510002KN		SPRING WASHER M5				*		2	
60		NM6050001SP		NUT M5				*		2	
61		40134805		CABLE HOLDER				*		1	
62		B3417051000		REAR LIFTING BAR ROLLER				*		1	
63		BT0600401EB		TUBE				*		1.1	
64		BT0800501EB		VINYL TUBE				*		1.1	
65		EA9500B0200		CABLE BAND 150				*		3	
66		40130287		6RANGE SWITCH ASM.				*		1	
67		SL4041491SC		SCREW 4X14				*		2	
68		BT0400251EB		URETHANE HOSE BLACK				*		1.8	
69	R	SK3514000SC	SK3514001SE	WOOD SCREW D=5.1 L=40				*		2	1.00
70		40025036		KNEE SWITCH ASM.				*		1	
71		40025035		KNEE SWITCH ASM.				*		1	
72		MAT80230T00		KNEE SWITCH SUPPORT BASE				*		2	
73		MAT80231T00		DRIVING BAR T002				*		1	
74	D	MAT80232T00		KNEE SWITCH SUPPORT PLATE				*		1	
75		SS6151220SP		SCREW 15/64-28 L=11.5				*		4	
76	R	SS7111410SP	SS7111410TP	SCREW 11/64-40 L=14				*		2	1.00
77		SS7110710SL		SCREW 11/64-40 L=7.0				*		4	
78		WP0480856SP		WASHER 4.8X8.4X0.8				*		4	
79		SM4050855SP		SCREW				*		4	
80		D2112555B00		CORD HOLDER LARGE				*		3	
81		40130289		VERTICAL_DETECT-OR_SWITCH_ASM.	FOR PLC-2710,2760					1	
82		SL4040691SC		SCREW M4 L=6	FOR PLC-2710,2760					2	

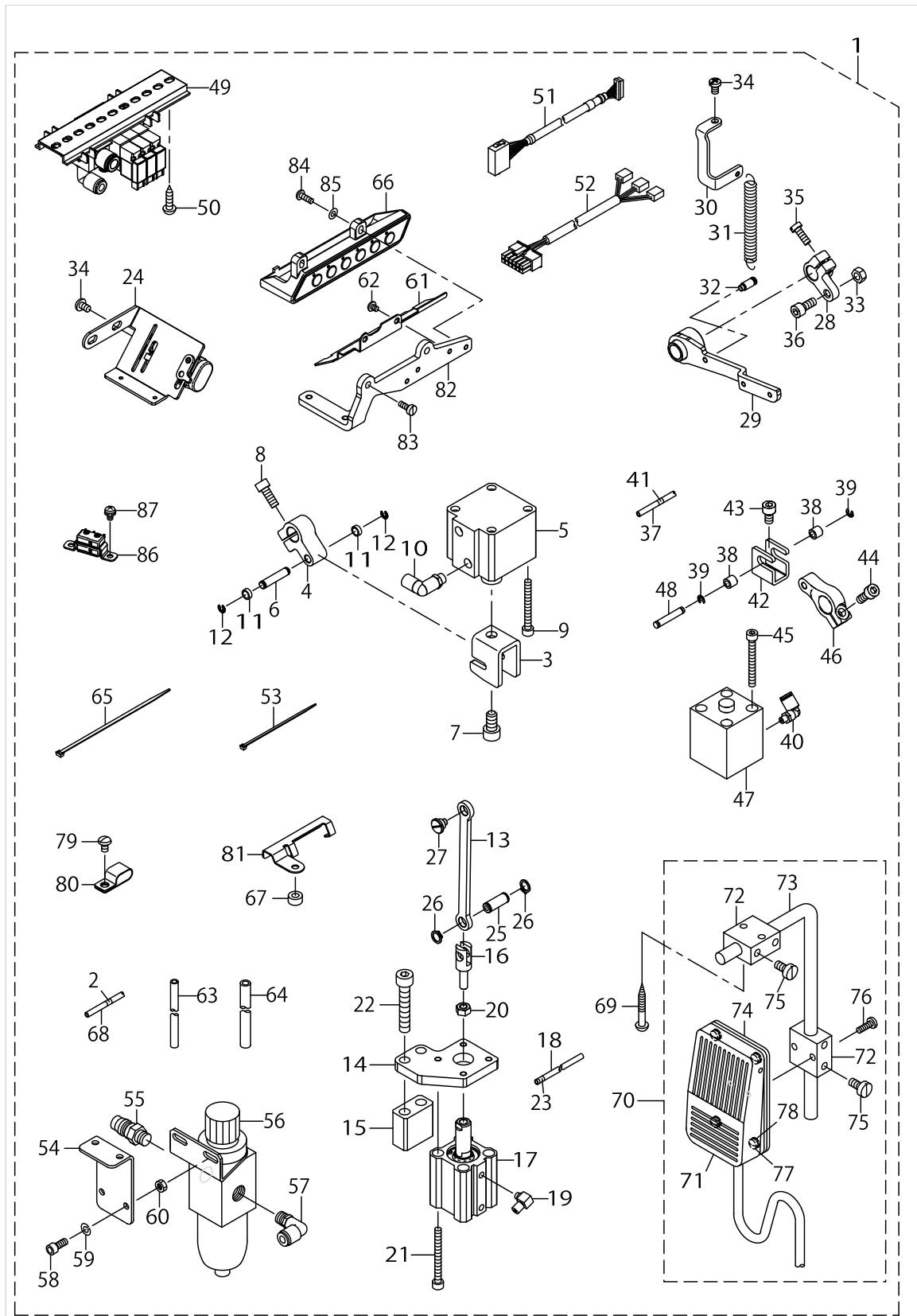
AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765)



AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40139587		AK_BT_DL_KIT						1	
2		18035907		WIRE MARK (10)				*		2	
3		40112187		KNUCKLE_JOINT_A				*		1	
4		40112188		LIFTING_ARM				*		1	
5		PA400150200		AIR CYLINDER				*		1	
6		22949101		ROLLER FULCRUM SHAFT				*		1	
7		SM6081552TP		SCREW M8 L=15				*		1	
8		SM6061602TP		SCREW M6 L=16				*		1	
9		SM6054502TN		SCREW				*		4	
10		PJ304045102		ELBOW UNION C				*		1	
11		13951009		PRESSER FOOT ROLLER				*		2	
12		RE0400000K0		E-RING 4				*		2	
13		40130413		BT_LINK				*		1	
14		40130024		BT_CYLINDER_PLATE				*		1	
15		40130414		BT_CYLINDER_BLOCK				*		1	
16		40052254		CYLINDER KNUCKLE JOINT				*		1	
17		PA250250900		AIR CYLINDER				*		1	
18		BT0400251EB		URETHANE HOSE BLACK				*		1.3	
19		PJ046052503		HOSE ELBOW				*		1	
20		NM6060001CP		NUT M6				*		1	
21		SM6055002TP		SCREW M5 L=50				*		4	
22		SM6084502TP		SCREW				*		2	
23		18035709		WIRE MARK (8)				*		2	
24		40130285		TB_SWITCH_ASSY				*		1	
25		10714103		CONNECTION LINK PIN A				*		1	
26		RC0740811KP		C-RING				*		2	
27		SD0800406TP		SHOULDER SCREW D=8 H=4				*		1	
28		40112127		BACKWARD_FEED_C- ONNECTING_ARM				*		1	
29		40129991		REVERSE_FEED_LEVER_ASM				*		1	
30		40125864		REVERSE_FEED_LE- VER_SPRING_HOOK				*		1	
31		D2629M1YC0F		SPRING				*		1	
32		26229302		SUSPENSION SCREW				*		1	
33		NM6050001SD		NUT M5X0.8				*		1	
34		SM4050855SP		SCREW				*		3	
35		SM6051400SP		SCREW				*		1	
36		SM6051202TP		SCREW M5X0.8 L=12				*		1	
37		BT0400251EB		URETHANE HOSE BLACK				*		1.8	
38		B3031141H00		CONNECTING STUD				*		2	
39		RE0320000K0		E-RING 3.2				*		2	
40		PJ304040504		ELBOW UNION				*		1	
41		18035501		WIRE MARK (6)				*		2	
42		40112191		KNUCKLE_JOINT_B				*		1	
43		SM6061002TP		SCREW M6 L=10				*		1	
44		SM6061602TP		SCREW M6 L=16				*		1	
45		SM6054502TP		SCREW M5X0.8 L=45				*		2	

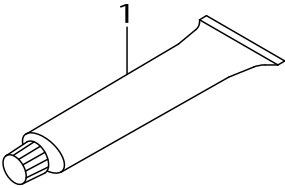
AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765)



AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		40112192		TERTICAL_CYLINDER_ARM				*		1	
47		PA250250900		AIR CYLINDER				*		1	
48		B1504210000		CONNECTING SHAFT				*		1	
49		40133978		SOLENOID VALVE ASM.				*		1	
50		SK3482001SE		WOOD SCREW D=4.8 L=20				*		4	
51		40133985		AIR VALVE RELAY CABLE ASM.				*		1	
52		40133979		SOLENOID VALVE CABLE ASM.				*		1	
53		EA9500B0100		CABLE BAND				*		2	
54		13860408		REGULATOR BRACKET				*		1	
55		PJ025100003		PLUG				*		1	
56		PF055107000		FILTER REGULATOR				*		1	
57		PJ304065101		ELBOW UNION 6XPT1/8				*		1	
58		SM6051202TP		SCREW M5X0.8 L=12				*		2	
59		WS0510002KN		SPRING WASHER M5				*		2	
60		NM6050001SP		NUT M5				*		2	
61		40138934		SWICH COVER				*		1	
62		SM4040501SN		SCREW M4X0.7 L=5				*		2	
63		BT0600401EB		TUBE				*		1.1	
64		BT0800501EB		VINYL TUBE				*		1.1	
65		EA9500B0200		CABLE BAND 150				*		3	
66		40130287		6RANGE SWITCH ASM.				*		1	
67		B3417051000		REAR LIFTING BAR ROLLER				*		1	
68		BT0400251EB		URETHANE HOSE BLACK				*		1.8	
69	R	SK3514000SC	SK3514001SE	WOOD SCREW D=5.1 L=40				*		2	1.00
70		40025036		KNEE SWITCH ASM.				*		1	
71		40025035		KNEE SWITCH ASM.				*		1	
72		MAT80230T00		KNEE SWITCH SUPPORT BASE				*		2	
73		MAT80231T00		DRIVING BAR T002				*		1	
74	D	MAT80232T00		KNEE SWITCH SUPPORT PLATE				*		1	
75		SS6151220SP		SCREW 15/64-28 L=11.5				*		4	
76	R	SS7111410SP	SS7111410TP	SCREW 11/64-40 L=14				*		2	1.00
77		SS7110710SL		SCREW 11/64-40 L=7.0				*		4	
78		WP0480856SP		WASHER 4.8X8.4X0.8				*		4	
79		SM4050855SP		SCREW				*		4	
80		D2112555B00		CORD HOLDER LARGE				*		3	
81		40134805		CABLE HOLDER				*		1	
82		40138933		RELEASE LEVER PLATE B				*		1	
83		SM6041150TP		SCREW				*		2	
84		SM4041201SC		SCREW M4 L=12				*		2	
85		WP0430801SC		WASHER M4				*		2	
86		40130289		VERTICAL_DETECT-OR_SWITCH_ASM.				*		1	
87		SL4040691SC		SCREW M4 L=6				*		2	

OPTIONAL PARTS



OPTIONAL PARTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40006323		JUKI GREASE A TUBE						1	

LIST FOR INFORMATION OF CHANGE

40130435
No.1629-05・・・Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

- 1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

- 2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1 ."注記"欄の記号説明

- 1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

- 2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの—————枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

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10546901	8	37	13765607	88	13	22528806	76	8
10697506	70	14	13817408	70	6	22529408	70	21
10697506	72	2	13817408	72	6	22529408	72	9
10697506	76	2	13817408	76	6	22529408	76	9
10697605	72	3	13860408	102	9	22529515	72	10
10697605	76	3	13860408	122	18	22529515	76	10
10710804	28	3	13860408	134	54	22606206	10	22
10711653	110	5	13860408	138	54	22606305	10	23
10712552	110	6	13951009	36	22	22606404	10	28
10714103	42	42	13951009	122	11	22607600	10	24
10714103	56	22	13951009	132	11	22607709	10	25
10714103	124	14	13951009	136	11	22607709	12	16
10714103	128	14	18035006	52	85	22607808	10	26
10714103	132	25	18035105	52	86	22607907	10	27
10714103	136	25	18035303	68	19	22615702	78	63
10714608	44	46	18035501	54	6	22617609	72	11
10715704	48	62	18035501	124	30	22617609	76	11
10715704	50	62	18035501	128	30	22617708	72	12
10718906	42	2	18035501	132	41	22617708	76	12
10721504	6	23	18035501	136	41	22617807	70	16
10773000	90	56	18035709	56	12	22617807	72	13
10777407	106	43	18035709	124	12	22617807	76	13
11002904	12	17	18035709	128	12	22618201	70	7
11072402	72	4	18035709	132	23	22618201	72	14
11072402	76	4	18035709	136	23	22618201	76	14
11093606	72	5	18035907	32	13	22618300	72	15
11093606	76	5	18035907	122	2	22618300	76	15
12210803	94	112	18035907	132	2	22618706	70	24
12316907	94	116	18035907	136	2	22618706	72	16
12938304	70	17	18219105	22	33	22618706	76	16
12938304	72	7	21334800	20	2	22618805	72	17
12938304	76	7	21334800	102	1	22618805	76	17
13142609	90	117	21343108	100	27	22618904	72	18
13142609	94	117	21343157	100	21	22618904	76	18
13167556	98	1	21387600	14	10	22622401	118	5
13167903	98	8	21387709	14	11	22681407	12	33
13168000	98	9	21387808	14	12	22681506	12	34
13168109	98	10	21387907	14	13	22681712	12	21
13168208	98	11	21451406	10	8	22681803	12	24
13319405	62	34	21470505	64	52	22681951	12	39
13409107	32	10	22528509	70	35	22682058	12	40
13416508	62	11	22528509	74	45	22682157	12	41
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22682702	12	20	22934301	100	25	23630601	92	93
22686000	12	29	22934400	100	23	23630650	90	38
22687503	78	57	22934509	100	22	23631708	56	16
22687701	78	53	22934707	100	20	23631807	56	17
22863203	100	15	22935308	88	11	23631906	56	18
22863252	100	14	22945703	70	19	23632102	56	14
22901805	2	8	22945802	70	22	23638406	60	2
22902506	2	18	22949101	34	17	23639503	40	23
22904106	44	57	22949101	122	6	26018705	44	84
22904155	30	52	22949101	132	6	26228304	42	28
22904155	44	56	22949101	136	6	26229302	50	53
22911804	48	61	22954309	70	2	26229302	124	21
22911804	50	61	22954309	74	48	26229302	128	21
22912257	70	1	22954309	80	87	26229302	132	32
22912257	74	47	22956205	62	3	26229302	136	32
22912257	80	86	22957104	62	5	26231902	64	91
22913008	30	75	22957203	62	7	26260109	86	2
22913008	42	5	22958300	102	41	26260307	86	3
22921308	86	32	22958300	106	41	26260406	86	4
22921407	70	34	22963409	70	20	26260505	86	6
22921407	74	41	23007503	20	9	26260802	86	8
22921407	78	42	23007602	20	11	26261008	86	9
22921407	86	31	23021355	112	26	26261503	86	11
22921506	86	28	23023856	112	24	32055501	82	6
22921704	86	29	23036304	44	49	40006323	140	1
22926000	104	23	23540305	90	48	40006716	32	2
22930309	98	12	23542418	82	1	40010709	10	1
22930408	98	6	23600505	2	31	40010709	12	1
22930507	98	3	23605207	6	12	40011902	6	31
22930556	98	2	23613409	48	23	40013595	90	43
22930705	98	4	23628357	90	35	40022407	90	50
22930804	98	16	23629306	92	103	40023568	10	2
22930903	98	15	23629306	102	13	40023568	12	2
22931000	98	14	23629405	92	90	40023627	30	80
22931109	98	13	23629504	90	53	40025035	100	2
22931307	98	7	23630007	48	13	40025035	122	36
22931406	98	5	23630007	88	109	40025035	134	71
22932107	40	11	23630007	90	109	40025035	138	71
22932156	40	10	23630007	94	109	40025036	100	1
22932404	100	19	23630106	88	111	40025036	122	30
22932453	100	18	23630106	92	111	40025036	134	70
22932800	102	2	23630106	94	111	40025036	138	70
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40027770	108	49	40079898	24	10	40112091	6	27
40028556	78	59	40079899	24	12	40112092	6	28
40028641	78	62	40079900	24	14	40112093	6	29
40028668	12	38	40079901	24	16	40112094	6	30
40032147	12	7	40079902	24	37	40112098	42	11
40032327	78	58	40079903	24	38	40112106	6	5
40032804	88	29	40079904	24	39	40112118	28	19
40033825	48	24	40079905	24	40	40112118	42	18
40034674	2	13	40079909	24	42	40112127	40	9
40034675	2	12	40079909	26	42	40112127	50	49
40036167	90	36	40079912	24	50	40112127	124	17
40038494	28	35	40079912	26	50	40112127	128	17
40038494	44	55	40082078	40	17	40112127	132	28
40038772	112	22	40084142	2	24	40112127	136	28
40038774	112	21	40085784	96	2	40112137	68	2
40038776	112	20	40085785	96	3	40112138	68	3
40038778	112	19	40085786	96	4	40112140	68	5
40038802	116	4	40085787	96	5	40112149	68	6
40038806	116	12	40085788	96	6	40112151	68	8
40038808	116	15	40085789	96	7	40112152	10	11
40038810	116	1	40085790	96	8	40112152	12	8
40038848	112	30	40085791	96	9	40112176	28	13
40038850	112	33	40085792	96	10	40112184	32	3
40038852	112	32	40085793	96	11	40112187	32	14
40038854	112	27	40085794	96	12	40112187	122	3
40039271	112	31	40085795	96	13	40112187	132	3
40039629	12	23	40085796	96	16	40112187	136	3
40042716	2	14	40086018	48	32	40112188	34	15
40052253	14	30	40086679	82	15	40112188	122	4
40052254	56	4	40088958	86	27	40112188	132	4
40052254	124	5	40088959	86	30	40112188	136	4
40052254	128	5	40090058	28	17	40112191	54	7
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40112213	56	15	40123664	28	5	40126158	30	70
40112214	120	2	40123665	28	15	40126159	30	68
40112215	58	3	40123667	42	4	40126160	28	31
40112216	58	5	40125843	42	13	40126163	42	9
40112218	70	10	40125844	86	25	40126166	28	12
40112218	72	20	40125850	30	50	40126167	28	1
40112218	76	20	40125851	86	7	40126221	2	33
40112219	70	11	40125852	28	8	40126222	104	28
40112219	72	21	40125854	28	9	40126222	118	8
40112219	76	21	40125856	42	22	40126223	28	34
40112228	68	9	40125857	42	34	40126244	6	8
40112234	62	21	40125858	50	64	40126259	60	4
40112235	62	23	40125861	28	2	40126263	82	3
40112240	14	7	40125862	14	14	40126264	28	37
40112242	16	59	40125864	50	51	40126265	70	3
40112253	14	27	40125864	124	19	40126265	74	50
40112270	10	17	40125864	128	19	40126265	78	43
40112272	10	18	40125864	132	30	40126267	102	12
40112273	10	13	40125864	136	30	40126269	28	36
40112277	2	41	40125867	28	22	40126270	40	1
40112299	6	20	40125868	30	44	40126271	40	2
40112312	6	3	40125870	32	5	40126273	40	7
40112320	88	1	40125872	68	4	40126274	40	8
40113224	14	19	40125873	70	4	40126311	86	14
40117425	12	44	40125873	74	42	40126321	6	9
40123247	14	4	40125873	78	44	40126338	28	33
40123248	62	32	40125876	30	71	40126339	42	37
40123252	42	38	40125926	30	46	40126354	86	10
40123262	28	28	40125927	86	13	40126355	86	1
40123319	28	27	40125928	86	24	40126356	40	3
40123320	28	29	40125930	6	32	40126357	42	12
40123321	28	30	40125935	44	87	40126359	44	88
40123332	42	36	40125937	28	11	40126363	48	1
40123345	30	72	40125939	6	35	40126364	32	6
40123345	44	89	40125943	28	18	40126366	14	15
40123414	28	39	40125948	82	2	40126367	32	1
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40126404	70	12	40130007	42	23	40130058	62	44
40126405	102	11	40130009	42	32	40130059	62	24
40126454	14	28	40130010	42	8	40130060	66	94
40126455	16	62	40130011	42	7	40130061	110	4
40126549	86	23	40130012	42	41	40130062	112	18
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40126562	82	14	40130015	46	95	40130065	112	11
40126563	82	13	40130016	42	44	40130066	112	9
40126582	90	54	40130017	42	45	40130067	110	3
40126594	86	5	40130018	44	48	40130068	110	2
40126642	50	66	40130019	40	6	40130277	6	4
40126643	50	68	40130020	6	10	40130283	84	5
40126724	70	13	40130021	8	38	40130284	84	4
40126724	72	23	40130022	8	39	40130285	56	13
40126724	76	23	40130024	56	2	40130285	124	13
40127041	10	9	40130024	124	3	40130285	128	13
40127041	12	10	40130024	128	3	40130285	132	24
40127049	6	33	40130024	132	14	40130285	136	24
40129975	2	27	40130024	136	14	40130286	56	20
40129977	2	1	40130027	20	17	40130287	58	1
40129979	110	7	40130028	20	23	40130287	124	39
40129982	2	47	40130030	20	29	40130287	128	39
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40129984	48	3	40130035	14	32	40130288	58	4
40129985	50	65	40130036	16	43	40130289	60	1
40129986	48	2	40130037	88	27	40130289	126	48
40129988	48	4	40130038	88	15	40130289	130	53
40129991	50	50	40130039	88	17	40130289	134	81
40129991	124	18	40130040	20	15	40130289	138	86
40129991	128	18	40130041	14	1	40130290	60	5
40129991	132	29	40130042	14	24	40130291	82	11
40129991	136	29	40130043	14	25	40130409	42	25
40129995	2	25	40130044	14	26	40130412	48	39
40129999	50	67	40130048	20	13	40130413	56	1
40130001	48	17	40130049	62	15	40130413	124	2
40130003	48	70	40130050	62	26	40130413	128	2
40130003	50	70	40130051	62	13	40130413	132	13
40130004	48	69	40130052	62	38	40130413	136	13
40130004	50	69	40130053	62	40	40130414	56	3
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40130414	136	15	40131952	42	24	40134532	6	36
40130593	64	58	40131954	42	40	40134534	46	98
40130620	64	62	40132118	48	78	40134545	6	34
40130702	6	2	40132118	52	78	40134795	24	28
40130704	4	43	40132435	72	1	40134805	2	29
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40130706	4	45	40133503	62	19	40134805	128	43
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40131662	78	70	40134020	116	9	40138421	18	85
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40138933	130	47	B1203512000	6	11	B3126012000	70	31
40138933	138	82	B122177100A	18	67	B3126012000	72	25
40138934	78	83	B122177100B	18	68	B3126012000	76	25
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40139586	128	1	B125578100C	18	69	B3138527000	72	27
40139587	136	1	B1308055000	14	16	B3138527000	76	27
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40144893	112	35	B1418141H00	10	6	B3141527000	76	29
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40148036	24	35	B1639051000	14	8	B3525357000	88	23
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BT0400251EB	136	68	D2629M1YC0F	124	20	MAT80232T00	122	31
BT0400251EB	138	68	D2629M1YC0F	128	20	MAT80232T00	134	74
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BT0800501EB	134	64	EA9500B0100	90	104	NM6050001SD	50	54
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CM300400901	78	78	EA9500B0100	122	17	NM6050001SD	132	33
CM300400902	78	79	EA9500B0100	134	53	NM6050001SD	136	33
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CQ202000000	8	53	EA9500B0200	94	105	NM6050001SP	104	26
CQ202000000	28	77	EA9500B0200	106	45	NM6050001SP	122	24
CQ202000000	30	77	EA9500B0200	122	27	NM6050001SP	134	60
CQ202000000	44	97	EA9500B0200	134	65	NM6050001SP	138	60
CQ202000000	46	97	EA9500B0200	138	65	NM6060001CP	8	42
CQ202000000	92	77	G1216870000	14	37	NM6060001CP	42	31
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CQ252000000	92	94	HX00150000H	84	8	NM6060001CP	128	9
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PA250250900	56	5	PV150209100	84	6	SB115001000	16	44
PA250250900	124	36	PV150209100	124	44	SB115002200	16	64
PA250250900	128	36	PV150209100	128	44	SB117000700	46	99
PA250250900	132	47	RC0150001KP	30	53	SB120001800	6	13
PA250250900	134	47	RC0150001KP	44	59	SB120001800	14	5
PA250250900	136	47	RC0560711KP	86	17	SB120002700	6	16
PA250250900	138	47	RC0650811KP	44	71	SB125000600	30	58
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PA400150200	122	5	RC0740811KP	124	15	SB310000300	8	56
PA400150200	132	5	RC0740811KP	128	15	SD0380556TL	2	16
PA400150200	136	5	RC0740811KP	132	26	SD0450401SP	70	27
PF055107000	102	21	RC0740811KP	136	26	SD0450401SP	72	35
PF055107000	122	20	RC2351018KP	14	36	SD0450401SP	76	35
PF055107000	134	56	RE0300000K0	64	60	SD0460576TP	64	54
PF055107000	138	56	RE0320000K0	54	4	SD0500803TP	40	16
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PJ020500002	124	45	RE0320000K0	128	28	SD0600346TP	78	52
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PJ046052503	124	8	RE0500000K0	14	9	SD0800406TP	124	16
PJ046052503	128	8	RE0500000K0	62	103	SD0800406TP	128	16
PJ046052503	132	19	RE0500000K0	66	103	SD0800406TP	132	27
PJ046052503	136	19	RE0500000K0	70	36	SD0800406TP	136	27
PJ301040502	126	46	RE0500000K0	74	46	SD0802126TP	28	24
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PJ304040504	54	5	RE0700000K0	78	56	SD1000406TP	40	19
PJ304040504	124	29	RE1000000K0	40	15	SD1021251SP	42	20
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PJ304040504	132	40	RO037180100	70	26	SK3482001SE	106	46
PJ304040504	136	40	RO037180100	72	34	SK3482001SE	108	46
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PJ304045102	136	10	RO098240100	90	44	SK3482500SC	100	29
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SL4040691SC	60	6	SM4050855SP	78	55	SM6041150TP	78	82
SL4040691SC	126	49	SM4050855SP	104	29	SM6041150TP	130	48
SL4040691SC	130	54	SM4050855SP	118	9	SM6041150TP	138	83
SL4040691SC	134	82	SM4050855SP	124	41	SM6041402TP	48	45
SL4040691SC	138	87	SM4050855SP	128	41	SM6041402TP	50	45
SL4040881SC	48	26	SM4050855SP	132	79	SM6041802TP	48	73
SL4041091SC	84	3	SM4050855SP	134	79	SM6041802TP	50	73
SL4041491SC	58	6	SM4050855SP	136	79	SM6041802TP	90	34
SL4041491SC	124	40	SM4050855SP	138	79	SM6043002TN	92	84
SL4041491SC	134	67	SM4051001SN	70	38	SM6050450TP	78	68
SL4051091SC	68	18	SM4051001SN	74	43	SM6050800SP	46	94
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SL6052592TN	6	17	SM4051055SP	2	32	SM6050802TP	52	81
SM0030601SC	86	18	SM4051055SP	104	33	SM6050802TP	68	20
SM0050801SC	30	61	SM4051255SP	82	12	SM6051000SP	30	60
SM0051001SC	86	34	SM4051405SE	96	23	SM6051002TP	8	43
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SM1040950TP	114	45	SM4061201SC	118	4	SM6051202TP	50	58
SM1061201SN	14	21	SM5040655SN	86	19	SM6051202TP	62	46
SM2051000SC	2	38	SM6030402TP	88	19	SM6051202TP	64	46
SM4021601SN	60	3	SM6030450TP	20	31	SM6051202TP	78	60
SM4030455SP	12	36	SM6030450TP	22	31	SM6051202TP	104	24
SM4030601SN	28	10	SM6030602TP	64	72	SM6051202TP	122	22
SM4040501SN	78	84	SM6030602TP	82	9	SM6051202TP	124	25
SM4040501SN	130	50	SM6030602TP	114	47	SM6051202TP	128	25
SM4040501SN	138	62	SM6031202TP	86	20	SM6051202TP	132	58
SM4040655SP	66	92	SM6040502TP	42	27	SM6051202TP	134	58
SM4040655SP	90	51	SM6040602TP	12	19	SM6051202TP	136	58
SM4040855SP	84	15	SM6040602TP	92	102	SM6051202TP	138	58
SM4041001SC	98	20	SM6040650TP	10	10	SM6051400SP	40	5
SM4041201SC	58	7	SM6040650TP	12	14	SM6051400SP	50	57
SM4041201SC	96	29	SM6040650TP	16	63	SM6051400SP	124	24
SM4041201SC	98	22	SM6040650TP	22	37	SM6051400SP	128	24
SM4041201SC	130	51	SM6040650TP	30	59	SM6051400SP	132	35
SM4041201SC	138	84	SM6040650TP	46	91	SM6051400SP	136	35
SM4041401SC	78	71	SM6040650TP	110	12	SM6051402TP	16	53
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SM6054502TN	36	20	SM6084502TP	124	11	SS3090710TP	70	28
SM6054502TN	122	9	SM6084502TP	128	11	SS4090515SP	82	5
SM6054502TN	132	9	SM6084502TP	132	22	SS4090715SP	12	28
SM6054502TN	136	9	SM6084502TP	136	22	SS4110615SP	70	29
SM6054502TP	54	10	SM8040312TP	64	48	SS4110615SP	72	36
SM6054502TP	124	34	SM8040412TP	44	76	SS4110615SP	76	36
SM6054502TP	128	34	SM8040412TP	78	69	SS6060220SP	64	82
SM6054502TP	132	45	SM8050412TP	16	49	SS6060510TP	12	31
SM6054502TP	136	45	SM8050412TP	48	47	SS6080320SP	22	41
SM6055002TP	56	10	SM8050412TP	50	47	SS6090520SP	64	84
SM6055002TP	124	10	SM8050502TP	86	21	SS6090612TP	44	50
SM6055002TP	128	10	SM8050512TP	64	86	SS6110480SP	64	74
SM6055002TP	132	21	SM8050512TP	90	46	SS6110480SP	110	11
SM6055002TP	136	21	SM8050612TP	28	14	SS6111010TP	44	82
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SM6061002TP	4	42	SM80506A2TP	16	51	SS6151220SP	100	6
SM6061002TP	54	8	SM8050812TP	6	7	SS6151220SP	122	32
SM6061002TP	68	12	SM8050812TP	44	78	SS6151220SP	134	75
SM6061002TP	124	32	SM8050842TP	44	77	SS6151220SP	138	75
SM6061002TP	128	32	SM8051002TP	86	33	SS7090510SP	72	37
SM6061002TP	132	43	SM8060552TP	20	21	SS7090510SP	76	37
SM6061002TP	136	43	SM8060552TP	28	66	SS7090510SP	100	17
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SM6061202TP	30	62	SM8060552TP	42	43	SS7110710SL	100	8
SM6061402TP	44	83	SM8060612TP	8	45	SS7110710SL	122	34
SM6061402TP	120	4	SM8060612TP	10	4	SS7110710SL	134	77
SM6061602TP	36	19	SM8060612TP	12	4	SS7110710SL	138	77
SM6061602TP	52	83	SM8060612TP	30	65	SS7110740TP	56	19
SM6061602TP	54	9	SM8060612TP	32	7	SS7111410SP	100	7
SM6061602TP	122	8	SM8060612TP	42	80	SS7111410SP	122	33
SM6061602TP	124	33	SM8060612TP	44	80	SS7111410SP	134	76
SM6061602TP	128	33	SM8060612TP	48	72	SS7111410SP	138	76
SM6061602TP	132	44	SM8060612TP	50	72	SS8080410TP	10	15
SM6061602TP	136	44	SM8060812TP	6	25	SS8110422TP	44	74
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SM6061802TP	44	75	SM8060812TP	64	80	SS8660610TP	44	58
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TA0290301M0	8	54	WS0510002KN	96	21
TA0500301R0	10	30	WS0510002KN	98	29
TA0500301R0	12	6	WS0510002KN	104	25
TA0620504R0	10	5	WS0510002KN	122	23
TA0620504R0	12	5	WS0510002KN	134	59
TA0620504R0	16	66	WS0510002KN	138	59
TA1030402R0	2	19	WS1643202KR	98	26
TA1250406R0	2	21	WT1780011KP	48	40
TA1270502R0	2	20	WZ1052010KP	32	11
TA1550902R0	2	35			
TA1650406R0	2	9			
WP0320501SC	86	26			
WP0320501SE	82	10			
WP0371016SD	12	27			
WP0430800SD	30	79			
WP0430800SD	88	33			
WP0430801SC	58	8			
WP0430801SC	130	52			
WP0430801SC	138	85			
WP0431005SP	42	30			
WP0431005SP	50	90			
WP0431005SP	52	90			
WP0450000SD	64	88			
WP0450826SC	86	22			
WP0460326SF	78	85			
WP0460556SD	70	32			
WP0460556SD	72	39			
WP0460556SD	76	39			
WP0480856SP	100	9			
WP0480856SP	122	35			
WP0480856SP	134	78			
WP0480856SP	138	78			
WP0501016SD	70	30			
WP0501016SD	72	38			
WP0501016SD	76	38			
WP0531000SD	6	26			
WP0531001SC	96	22			
WP0550800SP	42	26			
WP0550800SP	64	90			
WP0650876SD	44	61			
WP0740516SP	42	86			
WP0740516SP	44	86			
WP0820516SP	8	44			