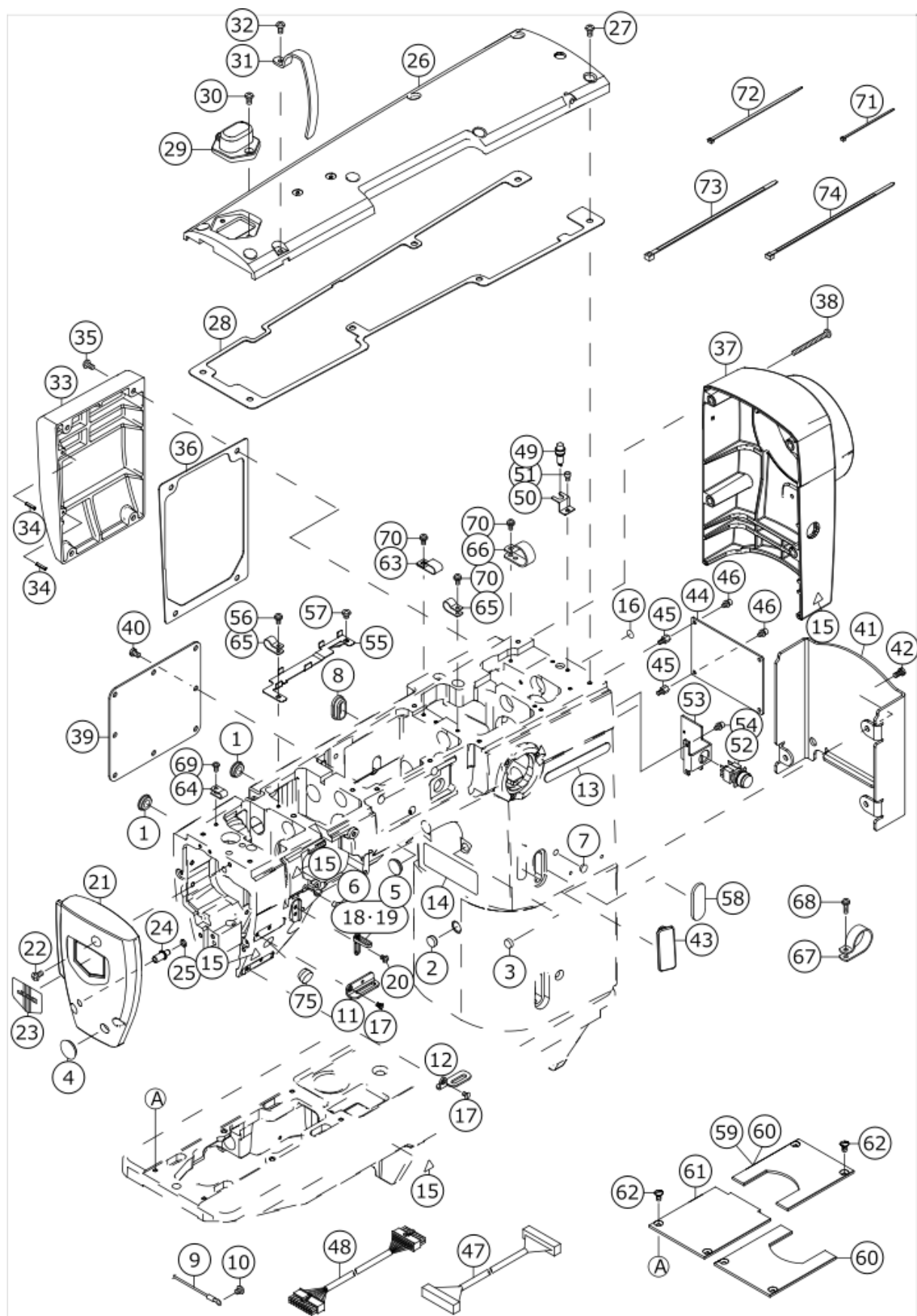


PLC-2700V Series

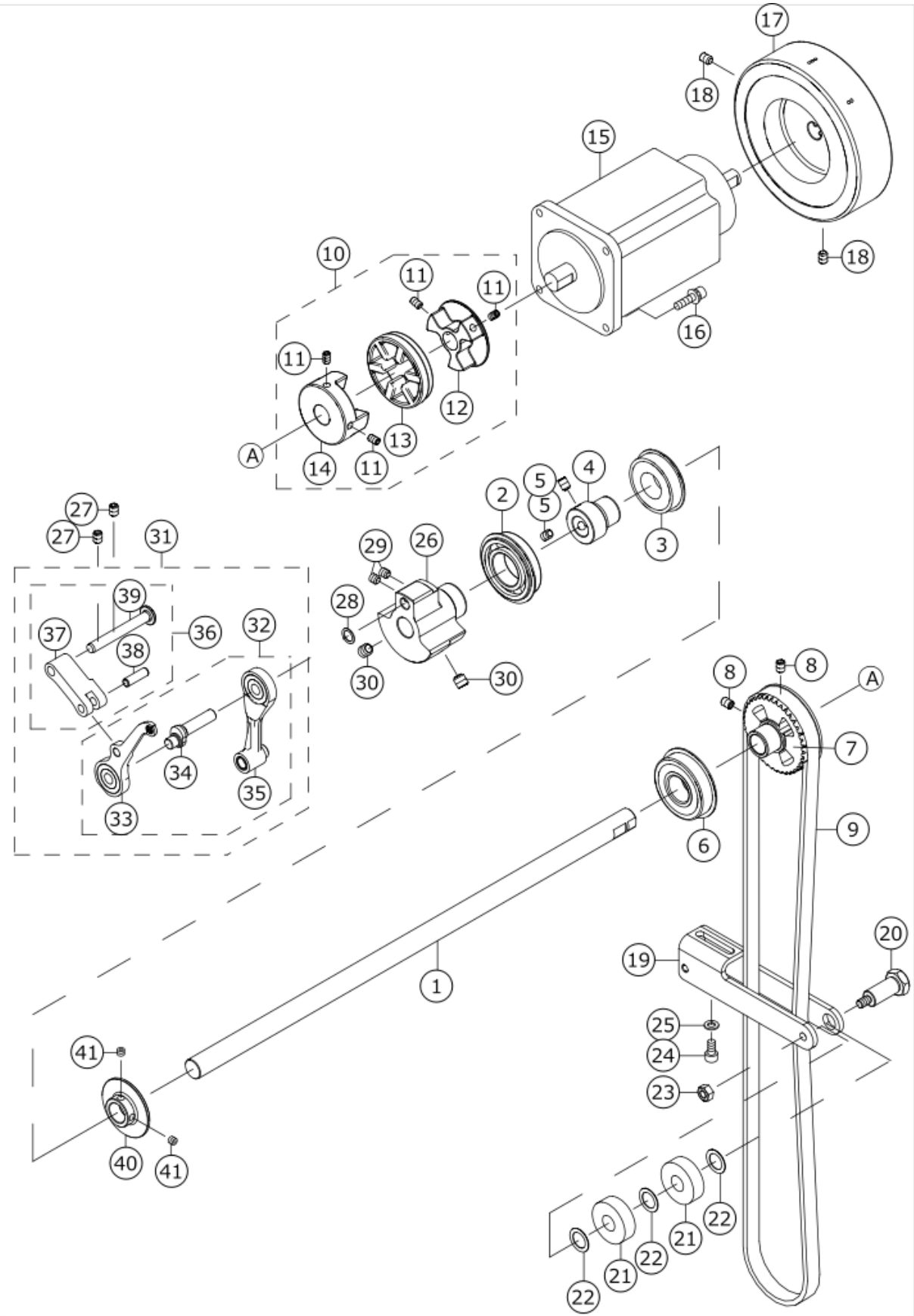
FRAME & MISCELLANEOUS COVER COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	TA1650406R0	PLUG				2.00
2	TA1270502R0	RUBBER PLUG				1.00
3	TA1030402R0	RUBBER PLUG D=10.3 L=4				1.00
4	TA1250406R0	RUBBER PLUG D=12.5 L=4				1.00
5	TA1650406R0	PRUG				1.00
6	TA0550604R0	RUBBER PLUG				1.00
7	TA0750404R0	PLUG D=7.5 L=3.5				1.00
8	40028877	FACE_COVER_CAP				1.00
9	40199920	GROUND WIRE L ASSY				1.00
10	SM4050655SP	SCREW M5 L=6				1.00
11	40169689	THREAD_GUIDE_A				1.00
12	40169642	THREAD_GUIDE_B				1.00
13	40172375	EMBLEM_JUKI_SMART_SOLUTIONS				1.00
14	40102261	SAFETY_LABEL_S				1.00
15	CM300200001	FINGER INJURY CAUTION LABLE (16)				4.00
16	22901805	GROUND MARK				1.00
17	SM1040750TP	SCREW M4 L=7				2.00
18	40198644	THREAD_GUIDE	FOR PLC-2710V			1.00
19	40126221	THREAD_GUIDE	FOR PLC-2760V			1.00
20	SM4040655SP	SCREW M4 L=6				1.00
21	40192972	FACE_PLATE				1.00
22	SM4051055SP	SCREW				3.00
23	40172374	FACE_COVER_PLATE				1.00
24	40192342	PUSH_BUTTON				1.00
25	RO060150100	RUBBER RING				1.00
26	40192973	TOP_COVER				1.00
27	SM4051055SP	SCREW				7.00
28	40191756	TOP_COVER_PACKING				1.00
29	40191650	PRESSER_SPRING_COVER				1.00
30	SM4051055SP	SCREW				2.00
31	40192404	THREAD_TAKE_UP_LEVER_COVER				1.00
32	SM4051055SP	SCREW				1.00
33	40192974	APERRTURE_COVER				1.00
34	PS0300142KH	SPRING PIN 0.3X14				2.00
35	SM4051055SP	SCREW				4.00
36	40192341	APERTURE_COVER_PACKING				1.00
37	40192975	MOTOR_COVER				1.00
38	SM4055501SC	SCREW M5X0.8 L=55				4.00
39	40216830	APERTURE PLATE				1.00
40	SM4050855SP	SCREW				8.00
41	40209648	POST COVER V				1.00
42	SM4051055SP	SCREW				3.00
43	40191846	REVERSE_FEED_LEVER_CAP_A				1.00
44	40186360	INT PCB ASSY				1.00
45	HX00339000E	SPACER				4.00
46	SL6040892TN	BOLT				4.00
47	40199918	INT CABLE SL ASSY				1.00
48	40199916	INT CABLE PL ASSY				1.00
49	40192443	POWER LAMP ASSY				1.00
50	40192402	LED_BRACKET				1.00

51	SM6040602TP	SCREW M4X0.7 L=6				1.00
52	40192444	STANDBY SWITCH ASSY				1.00
53	40192403	AMP_BRACKET				1.00
54	SL6040892TN	BOLT				2.00
55	40191289	GUIDE_PLATE				1.00
56	SL4041091SC	SCREW M4 L=10				1.00
57	SM4050655SP	SCREW M5 L=6				1.00
58	40216773	OIL GAUGE COVER				1.00
59	40129982	BED_COVER_A	FOR PLC-2710V			1.00
60	40129982	BED_COVER_A	FOR PLC-2760V			2.00
61	40129983	BED_COVER_B	FOR PLC-2710V			1.00
62	SM2051000SC	SCREW				4.00
63	D2112555B00	CORD HOLDER				1.00
64	HX00150000A	CABLE CLAMP				1.00
65	HX00150000D	CABLE CLIP				2.00
66	HX00150000M	CABLE CLAMP				1.00
67	HX00150000N	CABLE CLIP				1.00
68	SL4041091SC	SCREW M4 L=10				1.00
69	SM4040855SP	SCREW				1.00
70	SL4041091SC	SCREW M4 L=10				3.00
71	EA9500B0100	CABLE BAND				7.00
72	EA9500B0200	CABLE BAND 150				6.00
73	HX00065000A	CABLE CLIP				1.00
74	HX00065000C	CABLE BAND				1.00
75	TA1550902R0	PLUG				1.00

MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40112087	MAIN_SHAFT_DD				1.00
2	40143083	BEARING				1.00
3	SB120001800	BEARING				1.00
4	40192409	MAIN_SHAFT_BEARING_SUPPORT				1.00
5	SM80608A2TP	SCREW M6 L=8				2.00
6	40143088	BEARING				1.00
7	40126321	SPROCKET_UPPER				1.00
8	SM80608A2TP	SCREW M6 L=8				2.00
9	40130020	TIMING_BELT				1.00
10	40112312	COUPLING_ASSY				1.00
11	SM8050812TP	SCREW M5X8		*		4.00
12	40112106	HUB_R		*		1.00
13	40125950	SPIDER		*		1.00
14	40130277	HUB_L		*		1.00
15	40169647	SERVO_MOTOR_800W				1.00
16	SL6052092TN	SCREW				4.00
17	40192347	HAND_WHEEL				1.00
18	SM80608A2TP	SCREW M6 L=8				2.00
19	40130021	IDOLER_PLATE				1.00
20	40130022	IDOLER_SHAFT				1.00
21	B1803019000	BALL BEARING				0.00
22	E3026721000	SLIDER				3.00
23	NM6060001CP	NUT M6				1.00
24	SM6051002TP	SCREW M5X0.8 L=10				2.00
25	WP0531000SD	WASHER M5				2.00
26	40215905	COUNTER WEIGHT				1.00
27	SM8060812TP	SCREW M6 L=8				2.00
28	WP0820516SP	WASHER 11.6X8.2X0.6				1.00
29	SM8060612TP	SCREW M6 L=6				2.00
30	SM8080812TP	SCREW M8 L=8				2.00
31	40143072	THREAD_TAKE_UP_COMP				1.00
32	40143073	THREAD_TAKE_UP_ASM_B		*		1.00
33	40143074	THREAD_TAKE_UP_ASM_A		*		1.00
34	40112092	NEEDLE_BAR_CRANK		*		1.00
35	40143075	NEEDLE_BAR_CRANK_ROD_COMP		*		1.00
36	40143077	TAKE_UP_CRANK_ASM		*		1.00
37	40125930	TAKE_UP_LEVER_CRANK		*		1.00
38	10721504	FEED ADJUSTING PIN		*		1.00
39	40011902	THREAD_TAKE_UP_CRANK_SHAFT		*		1.00
40	40192390	BTW_DRIVING_WHEEL				1.00
41	SM8050412TP	SCREW M5 L=4				2.00

This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor. The parts are numbered as follows:

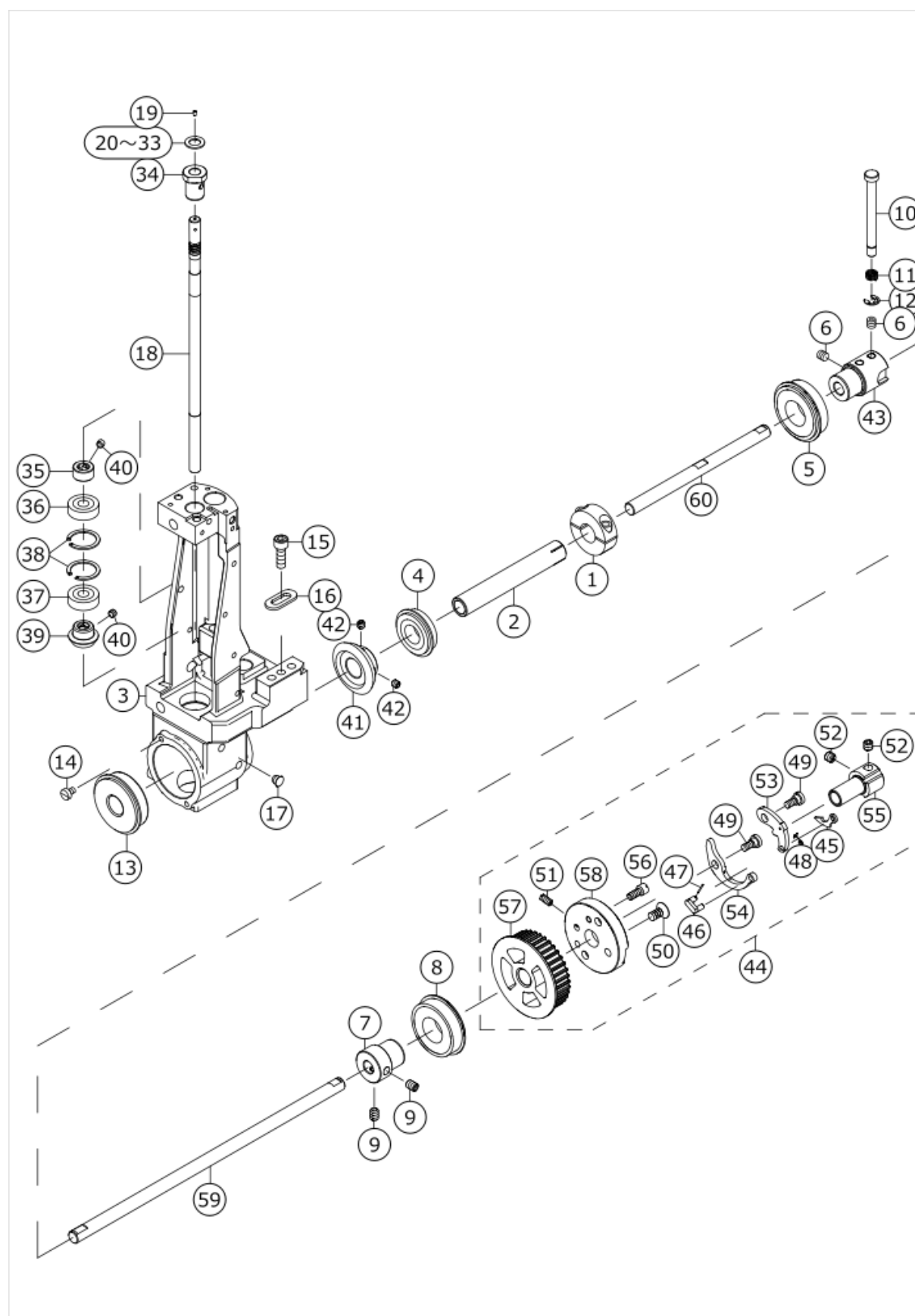
- Top Section:** Includes parts 43, 1.2, 5, 12, 3.4, 6, 11, 9, 42, and 10.
- Central Section:** Features a main housing (10) with internal components 7, 8, 13, 14, 15, and 16. A label 'A' is positioned near the housing.
- Bottom Section:** Shows a series of shafts and bearings, including parts 40.41, 17, 28, 23~27, 18~22, 31~38, 29, 30, and 39.

The diagram uses dashed lines to indicate the relative positions and assembly sequence of the components. A label 'A' is also present near the central housing component.

No.	品番	品名	備考	子部品	消耗品	個数
1	40216842	N_B_ROCKING_BASE_ASM_2710V	FOR PLC-2710V			1.00
2	40197728	NEEDLE_BAR_ROCKING_BASE_2860V_ASM	FOR PLC-2760V			1.00
3	40216802	NEEDLE_BAR_2710V	FOR PLC-2710V	*		1.00
4	40197729	NEEDLE_BAR_2860V	FOR PLC-2760V	*		1.00
5	40112152	NEEDLE_ROD_SQUARE_BLOCK		*		1.00
6	40169658	NEEDLE BAR CONNECTION		*		1.00
7	40127041	NEEDLE_BAR_GUIDE		*		1.00
8	SM6040650TP	SCREW		*		2.00
9	SS7090910TP	SCREW 9/64-40 L= 8.5		*		1.00
10	40169659	NEEDLE_BAR_ROCKING_BASE_ASM_ES		*		1.00
11	WP0371036SD	WASHER 3.7X6X1		*		1.00
12	CQ252000000	COTTON OIL WICK D=2.5				0.05
13	40112272	NEEDLE_BAR_FELT_E				1.00
14	40112270	FELT HOLDER				1.00
15	SM4050501SC	SCREW M5X0.8 L=5				1.00
16	TA0500301R0	PLUG 5X5.8 L=3				4.00
17	40169651	ROCKING_SHAFT_PLASTIC_BUSHING				2.00
18	40169652	NEEDLE_BAR_ROCKING_SHAFT_F_BUSHING A	SELECTIVE PARTS			1.00
19	40169653	NEEDLE_BAR_ROCKING_SHAFT_F_BUSHING B	SELECTIVE PARTS			1.00
20	40169654	NEEDLE_BAR_ROCKING_SHAFT_F_BUSHING C	SELECTIVE PARTS			1.00
21	40174559	NEEDLE_BAR_ROCKING_SHAFT_F_BUSHING D	SELECTIVE PARTS			1.00
22	40174560	NEEDLE_BAR_ROCKING_SHAFT_F_BUSHING E	SELECTIVE PARTS			1.00
23	40171403	NEEDLE_BAR_ROCKING_SHAFT_B_BUSHING A	SELECTIVE PARTS			1.00
24	40169649	NEEDLE_BAR_ROCKING_SHAFT_B_BUSHING B	SELECTIVE PARTS			1.00
25	40169650	NEEDLE_BAR_ROCKING_SHAFT_B_BUSHING C	SELECTIVE PARTS			1.00
26	40174557	NEEDLE_BAR_ROCKING_SHAFT_B_BUSHING D	SELECTIVE PARTS			1.00
27	40174558	NEEDLE_BAR_ROCKING_SHAFT_B_BUSHING E	SELECTIVE PARTS			1.00
28	40178188	O-RING				4.00
29	CS1701181TP	THRUST COLLAR D=17 W=11				1.00
30	SM8060612TP	SCREW M6 L=6				2.00
31	B1438512B00	WASHER 17.1X28X1.5	SELECTIVE PARTS			1.00
32	22606206	SPACER Y	SELECTIVE PARTS			1.00
33	22606305	SPACER Z	SELECTIVE PARTS			1.00
34	22607600	SPACER A	SELECTIVE PARTS			1.00
35	22607709	SPACER B	SELECTIVE PARTS			1.00

36	22607808	SPACER D	SELECTIVE PARTS			1.00
37	22607907	SPACER E	SELECTIVE PARTS			1.00
38	22606404	SPACER F	SELECTIVE PARTS			1.00
39	TA0620504R0	CAP				1.00
40	MC321001400	NEEDLE 134-35 #140	FOR PLC-2710V			1.00
41	MC321001400	NEEDLE 134-35 #140	FOR PLC-2760V			2.00
42	SM8040312TP	SCREW M4 L=3	FOR PLC-2710V			1.00
43	SM6030602TP	SCREW M3X0.5 L=6	FOR PLC-2760V			1.00

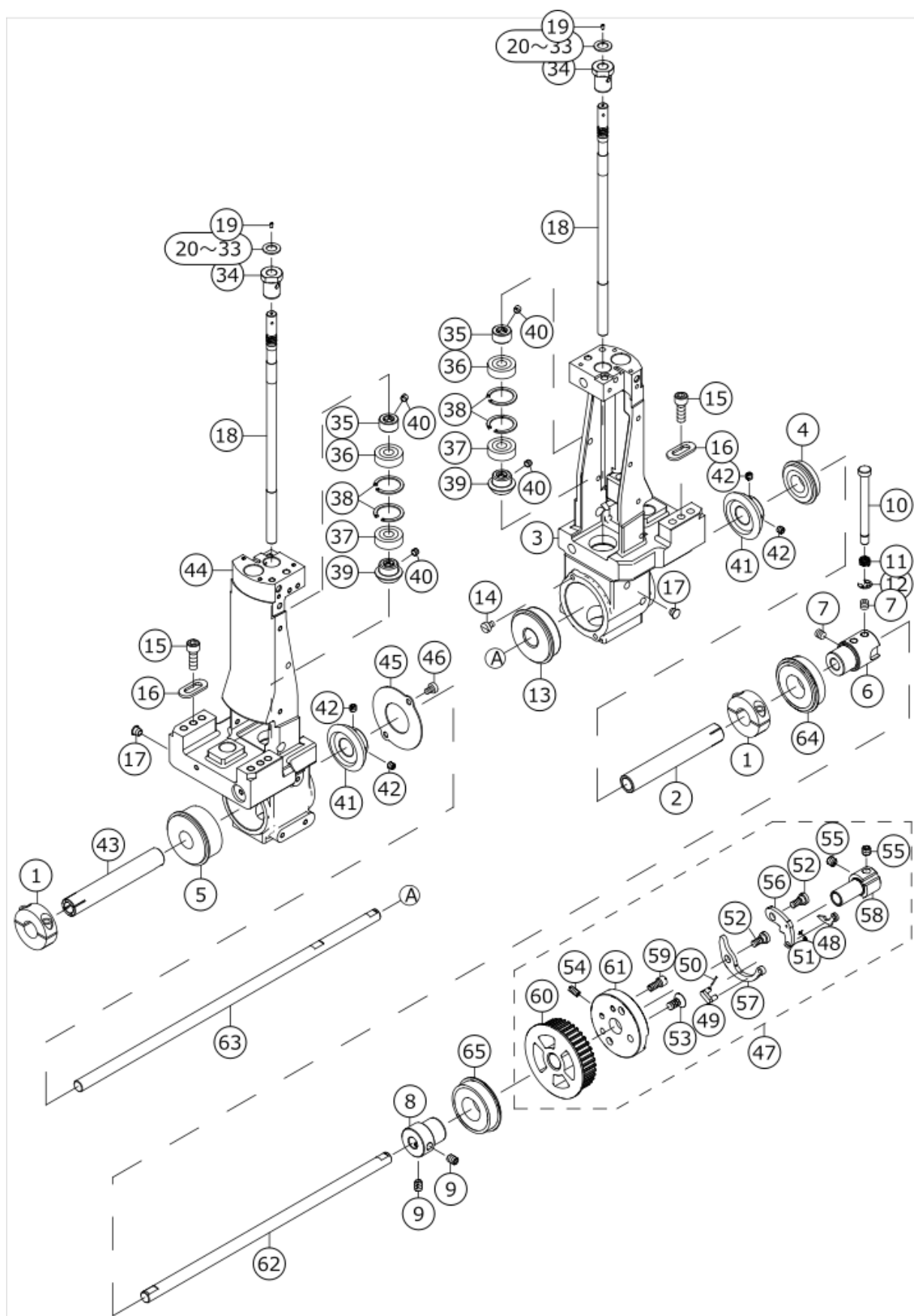
LOWER SHAFT COMPONENTS (FOR PLC-2710V)



No.	品番	品名	備考	子部品	消耗品	個数
1	40152295	LOWER_SHAFT_SET_COLLAR				1.00
2	40112253	LOWER_SHAFT_C				1.00
3	40216535	HOOK SHAFT BASE R COMPONENTS				1.00
4	SB115001000	ROLLING BEARING				1.00
5	SB120001800	BEARING				1.00
6	SM8060812TP	SCREW M6 L=8				4.00
7	40123247	BEARING_COLLAR				1.00
8	SB120001800	BEARING				1.00
9	SM8060812TP	SCREW M6 L=8				2.00
10	40112240	SAFETY_REVERSE_BUTTON				1.00
11	B1639051000	SPRING				1.00
12	RE0500000K0	E-RING				1.00
13	G1216870000	UPPER SHAFT REAR BEARING				1.00
14	SM6040650TP	SCREW				2.00
15	SM6061802TP	SCREW M6 L=18				2.00
16	40139042	HOOK_SHAFT_BASE_WASHER_2860				2.00
17	TA0620504R0	CAP				2.00
18	40130035	HOOK_SHAFT				1.00
19	TA0180401M0	NEEDLE COOLER PLUG CAP				1.00
20	B255728000A	WASHER A	SELECTIVE PARTS			1.00
21	B255728000B	WASHER B	SELECTIVE PARTS			1.00
22	B255728000C	WASHER C	SELECTIVE PARTS			1.00
23	B255728000D	WASHER D	SELECTIVE PARTS			1.00
24	B255728000E	WASHER E	SELECTIVE PARTS			1.00
25	40138418	WASHER_T=1.3	SELECTIVE PARTS			1.00
26	40138419	WASHER_T=1.4	SELECTIVE PARTS			1.00
27	40138420	WASHER_T=1.5	SELECTIVE PARTS			1.00
28	40138421	WASHER_T=1.6	SELECTIVE PARTS			1.00
29	40138422	WASHER_T=1.7	SELECTIVE PARTS			1.00
30	40138423	WASHER_T=1.8	SELECTIVE PARTS			1.00
31	40143185	WASHER_T=0.5	SELECTIVE PARTS			1.00
32	40143188	WASHER_T=0.6	SELECTIVE PARTS			1.00
33	40143581	WASHER_T=0.7	SELECTIVE PARTS			1.00
34	40130036	BUSHING				1.00
35	CS0800881TP	THRUST COLLAR				1.00
36	SB108000400	BUSHING				1.00

37	SB108000400	BUSHING				1.00
38	RC2351018KP	RETAINIG PIN 23.5				2.00
39	40112242	HOOK_SHAFT_GEAR				1.00
40	SM8050412TP	SCREW M5 L=4				4.00
41	40126372	LOWER_SHAFT_GEAR				1.00
42	SM80506A2TP	SCREW M5 L=6				2.00
43	40130041	CONNECTION_BUSH				1.00
44	40154313	SAFETY DEVICE ASM.				1.00
45	B1308055000	SAFETY CLUTCH COUNTER-HOOK		*		1.00
46	B1310055000	SAFETY CLUTCH SMALL LINK		*		1.00
47	B1314055000	SAFETY CLUTCH SMALL LINK PIN		*		1.00
48	40113224	COUNTER HOOK SPRING		*		1.00
49	SD0640322TP	SHOULDER SCREW D=6.35 H=3.2		*		2.00
50	SM1061201SN	SCREW M6 L=12		*		2.00
51	SS8111010TP	SCREW 11/64-40 L=9.5		*		1.00
52	SS8660612TP	SCREW 1/4-40 L=6		*		2.00
53	40144728	SAFETY_CLUTCH_HOOK		*		1.00
54	21387709	SAFETY CLUTCH SPRING		*		1.00
55	21387808	SAFETY BASE		*		1.00
56	21387907	ADJUSTING PIN (1.2)		*		1.00
57	40125862	LOWER_SHAFT_SPROCKET		*		1.00
58	40126366	CLUTCH_BASE		*		1.00
59	40130042	LOWER_SHAFT_A				1.00
60	40130043	LOWER_SHAFT_B				1.00

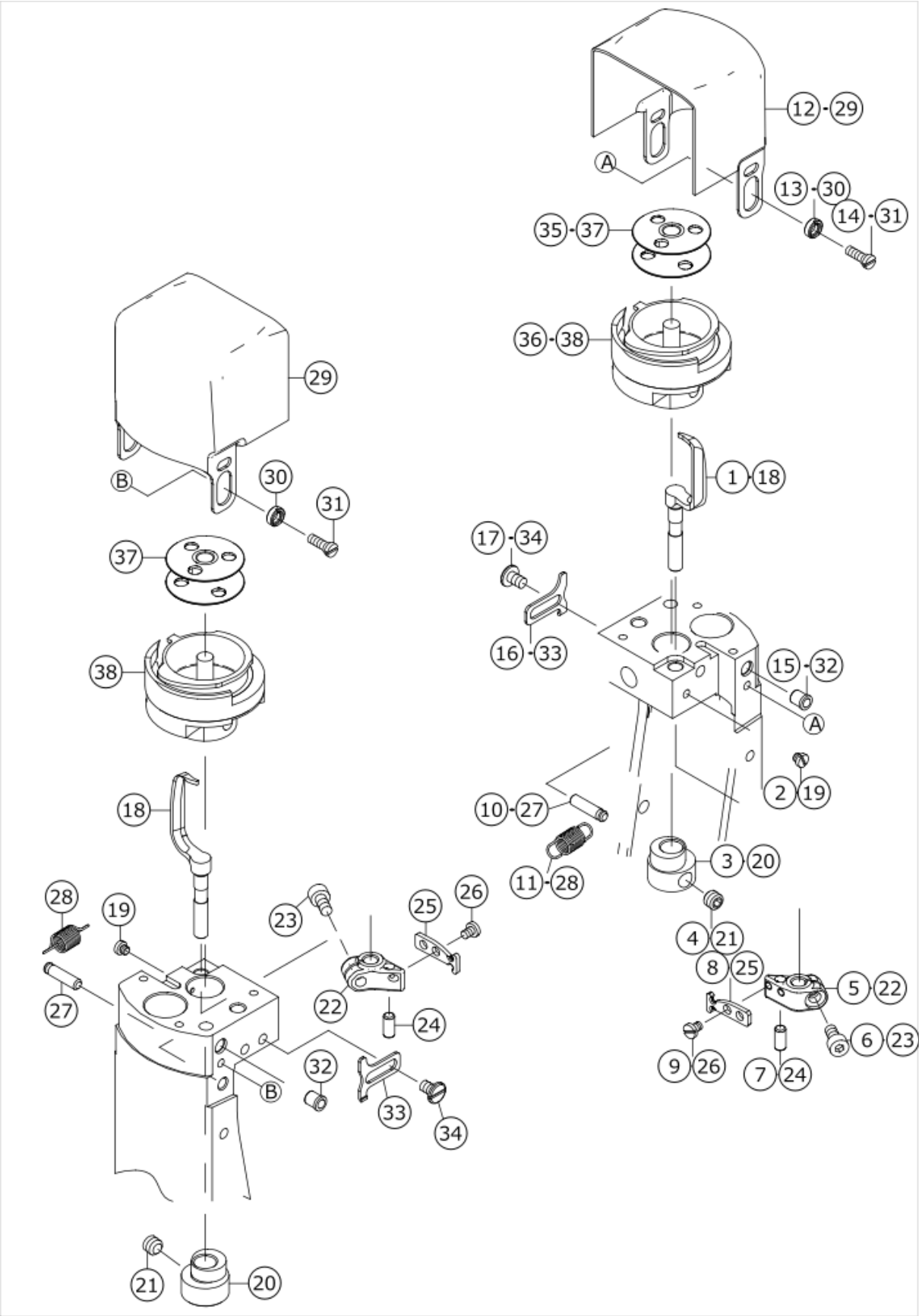
LOWER SHAFT COMPONENTS (FOR PLC-2760V)



No.	品番	品名	備考	子部品	消耗品	個数
1	40152295	LOWER_SHAFT_SET_COLLAR				2.00
2	40112253	LOWER_SHAFT_C				1.00
3	40216535	HOOK SHAFT BASE R COMPONENTS				1.00
4	SB115001000	ROLLING BEARING				1.00
5	SB115002200	BEARING				1.00
6	40130041	CONNECTION_BUSH				1.00
7	SM8060812TP	SCREW M6 L=8				4.00
8	40123247	BEARING_COLLAR				1.00
9	SM8060812TP	SCREW M6 L=8				2.00
10	40112240	SAFETY_REVERSE_BUTTON				1.00
11	B1639051000	SPRING				1.00
12	RE0500000K0	E-RING				1.00
13	G1216870000	UPPER SHAFT REAR BEARING				1.00
14	SM6040650TP	SCREW				2.00
15	SM6061802TP	SCREW M6 L=18				4.00
16	40139042	HOOK_SHAFT_BASE_WASHER_2860				4.00
17	TA0620504R0	CAP				4.00
18	40130035	HOOK_SHAFT				2.00
19	TA0180401M0	NEEDLE COOLER PLUG CAP				2.00
20	B255728000A	WASHER FOR DRIVING ARM	SELECTIVE PARTS			1.00
21	B255728000B	WASHER	SELECTIVE PARTS			1.00
22	B255728000C	WASHER	SELECTIVE PARTS			1.00
23	B255728000D	WASHER D	SELECTIVE PARTS			1.00
24	B255728000E	WASHER	SELECTIVE PARTS			1.00
25	40138418	WASHER_T=1.3	SELECTIVE PARTS			1.00
26	40138419	WASHER_T=1.4	SELECTIVE PARTS			1.00
27	40138420	WASHER_T=1.5	SELECTIVE PARTS			1.00
28	40138421	WASHER_T=1.6	SELECTIVE PARTS			1.00
29	40138422	WASHER_T=1.7	SELECTIVE PARTS			1.00
30	40138423	WASHER_T=1.8	SELECTIVE PARTS			1.00
31	40143185	WASHER_T=0.5	SELECTIVE PARTS			1.00
32	40143188	WASHER_T=0.6	SELECTIVE PARTS			1.00
33	40143581	WASHER_T=0.7	SELECTIVE PARTS			1.00
34	40130036	BUSHING				2.00
35	CS0800881TP	THRUST COLLAR				2.00
36	SB108000400	BUSHING				2.00

37	SB108000400	BUSHING				2.00
38	RC2351018KP	RETAINIG PIN 23.5				4.00
39	40112242	HOOK_SHAFT_GEAR				2.00
40	SM8050412TP	SCREW M5 L=4				8.00
41	40126372	LOWER_SHAFT_GEAR				2.00
42	SM80506A2TP	SCREW M5 L=6				4.00
43	40126454	LOWER_SHAFT_D				1.00
44	40216536	HOOK SHAFT BASE L COMPONENTS				1.00
45	40126455	HOOK_SHAFT_BASE_COVER				1.00
46	SM6040650TP	SCREW				2.00
47	40154313	SAFETY DEVICE ASM.				1.00
48	B1308055000	SAFETY CLUTCH COUNTER-HOOK		*		1.00
49	B1310055000	SAFETY CLUTCH SMALL LINK		*		1.00
50	B1314055000	SAFETY CLUTCH SMALL LINK PIN		*		1.00
51	40113224	COUNTER HOOK SPRING		*		1.00
52	SD0640322TP	SHOULDER SCREW D=6.35 H=3.2		*		2.00
53	SM1061201SN	SCREW M6 L=12		*		2.00
54	SS8111010TP	SCREW 11/64-40 L=9.5		*		1.00
55	SS8660612TP	SCREW 1/4-40 L=6		*		2.00
56	40144728	SAFETY_CLUTCH_HOOK		*		1.00
57	21387709	SAFETY CLUTCH SPRING		*		1.00
58	21387808	SAFETY BASE		*		1.00
59	21387907	ADJUSTING PIN (1.2)		*		1.00
60	40125862	LOWER_SHAFT_SPROCKET		*		1.00
61	40126366	CLUTCH_BASE		*		1.00
62	40130042	LOWER_SHAFT_A				1.00
63	40130044	LOWER_SHAFT_C				1.00
64	SB120001800	BEARING				1.00
65	SB120001800	BEARING				1.00

HOOK & OPENNER COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40130027	OPENER	FOR PLC-2710V			1.00
2	SS6080320SP	SCREW 1/8-44 L=2.5	FOR PLC-2710V			1.00
3	40130031	OPENER_CAM	FOR PLC-2710V			1.00
4	SM8060552TP	SCREW M6 L=5	FOR PLC-2710V			1.00
5	40130028	OPENER_ARM	FOR PLC-2710V			1.00
6	SM6040802TP	SCREW M4X0.7 L=8	FOR PLC-2710V			1.00
7	B3019816000	PIN	FOR PLC-2710V			1.00
8	40130030	SPRING_RACK	FOR PLC-2710V			1.00
9	SM6030450TP	SCREW M3 L=4	FOR PLC-2710V			2.00
10	18219105	DW PIN 4X16	FOR PLC-2710V			1.00
11	40133718	SPRING	FOR PLC-2710V			1.00
12	40130040	HOOK_COVER	FOR PLC-2710V			1.00
13	23007503	ECCENTRIC ROLLER	FOR PLC-2710V			2.00
14	40163121	HINGE_SCREW	FOR PLC-2710V			2.00
15	40130048	BALL_PLUNGER	FOR PLC-2710V			2.00
16	40210773	HOOK_COVER_STOPPER	FOR PLC-2710V			1.00
17	SM6040650TP	SCREW	FOR PLC-2710V			2.00
18	40130027	OPENER	FOR PLC-2760V			2.00
19	SS6080320SP	SCREW 1/8-44 L=2.5	FOR PLC-2760V			2.00
20	40130031	OPENER_CAM	FOR PLC-2760V			2.00
21	SM8060552TP	SCREW M6 L=5	FOR PLC-2760V			2.00
22	40130028	OPENER_ARM	FOR PLC-2760V			2.00
23	SM6040802TP	SCREW M4X0.7 L=8	FOR PLC-2760V			2.00
24	B3019816000	PIN	FOR PLC-2760V			2.00
25	40130030	SPRING_RACK	FOR PLC-2760V			2.00
26	SM6030450TP	SCREW M3 L=4	FOR PLC-2760V			4.00
27	18219105	DW PIN 4X16	FOR PLC-2760V			2.00
28	40133718	SPRING	FOR PLC-2760V			2.00
29	40130040	HOOK_COVER	FOR PLC-2760V			2.00
30	23007503	ECCENTRIC ROLLER	FOR PLC-2760V			4.00
31	40163121	HINGE_SCREW	FOR PLC-2760V			4.00
32	40130048	BALL_PLUNGER	FOR PLC-2760V			4.00
33	40210773	HOOK_COVER_STOPPER	FOR PLC-2760V			2.00
34	SM6040650TP	SCREW	FOR PLC-2760V			4.00
35	21334800	ALUMINUM BOBBIN WITH KNURL	FOR PLC-2710V			1.00
36	40211572	TRM HOOK ASM P	FOR PLC-2710V			1.00
37	21334800	ALUMINUM BOBBIN WITH KNURL	FOR PLC-2760V			2.00
38	40211572	TRM HOOK ASM P	FOR PLC-2760V			2.00

This exploded view diagram illustrates the assembly of a mechanical component, likely a valve or actuator. The main assembly is shown in the center, with various sub-assemblies and individual parts labeled with numbers and letters. The parts are numbered as follows:

- 1**: Main body or housing.
- 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113**: Individual parts and sub-assemblies.
- A, B, C, D, E**: Labels for specific sub-assemblies or groups of parts.

The diagram shows the following sub-assemblies and their components:

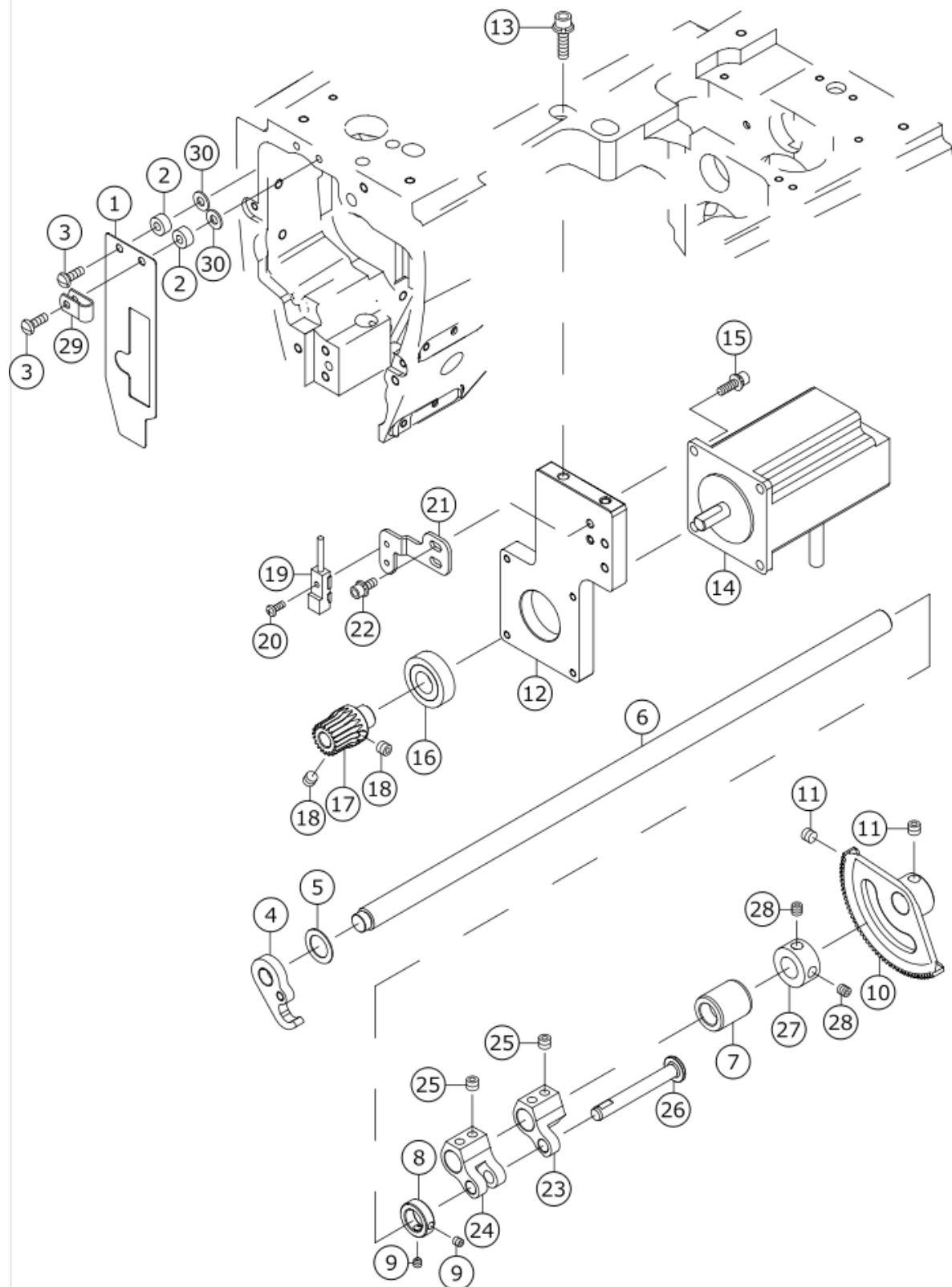
- Sub-assembly A**: Includes parts 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113.
- Sub-assembly B**: Includes parts 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113.
- Sub-assembly C**: Includes parts 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113.
- Sub-assembly D**: Includes parts 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113.
- Sub-assembly E**: Includes parts 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113.

No.	品番	品名	備考	子部品	消耗品	個数
1	40193638	UPPER_FEED_F_ASM_E				1.00
2	40169678	PRESSURE_BAR_E		*		1.00
3	40178095	TRIANGLE_LEVER_SHAFT_STOPPER		*		2.00
4	40169675	CONNECTION_PIN		*		3.00
5	40169676	WALKING_BAR_E		*		1.00
6	40193637	SPRING_RECEIVING_E_ASM		*		1.00
7	40176628	WALKING BAR DRIVING LINK		*		1.00
8	40178171	TRIANGULAR_LEVER		*		1.00
9	40125854	UPPER_FEED_LINK_A		*		1.00
10	SM8050612TP	SCREW M5X6		*		1.00
11	SM6040660TP	SCREW M4 L=6		*		2.00
12	40194911	PRESSURE_BAR_GUIDE_SHAFT		*		1.00
13	RE0600000K0	E-RING 6				1.00
14	WP0820516SP	WASHER 11.6X8.2X0.6				1.00
15	B1223771000	NEEDLE ROD CRANK WASHER				1.00
16	40169681	UF_CHANGE_BASE_SHAFT_WASHER				1.00
17	40090058	SLIDE BLOCK				1.00
18	40192392	PRESSER_ROD_GUIDE				1.00
19	40195126	UF_SHAFT_PLASTIC_WASHER				1.00
20	40191752	UPPER_FEED_FRONT_ARM_PIN				1.00
21	SB112000200	BEARING				1.00
22	40193170	UF_CHANGE_BASE_ARM_ASM				1.00
23	40171574	PRESSER_BAR_BUSHING				1.00
24	SM80608A2TP	SCREW M6 L=8				2.00
25	SL6041492TN	SCREW				4.00
26	E2613700000	WASHER				3.00
27	40192387	UPPER_FEED_SHAFT_ASM				1.00
28	40191887	UPPER_FEED_SHAFT		*		1.00
29	40193039	UPPER_FEED_SHAFT_METAL_F		*		1.00
30	40123321	UPPER_FEED_SHAFT_METAL_R		*		2.00
31	40126160	UPPER_FEED_REAR_ARM				1.00
32	40126390	UPPER_FEED_CAM				1.00
33	40126338	CONNECTION_LINK_ASM				2.00
34	40126223	CONNECTION_LINK		*		2.00
35	40192386	SPRING_RACK				1.00
36	40191231	FELT_PRESSER				1.00
37	40192408	PRESSER_ARM_SHAFT				1.00
38	40193670	UPPER_FEED_CHANGE_BASE_ASM				1.00
39	40123414	UPPER_FEED_CHANGE_BASE		*		1.00
40	40192388	UF_CHANGE_BASE_SHAFT		*		1.00
41	SM80608A2TP	SCREW M6 L=8		*		1.00
42	40145547	UF_CHANGE_BASE_SUPPORT_PIN				1.00
43	40172415	MAGNET				1.00
44	SM80608A2TP	SCREW M6 L=8				1.00
45	40259943	DL MOTOR L				1.00
46	40192348	PRESSER_SPRING_BUSH_ASM				1.00
47	40193633	PRESSER_SPRING_E				1.00
48	40100086	LOOPER CAM ROLLER B				1.00
49	40192354	SPRING				1.00
50	40192353	UF_CHANGE_BASE_CAM				1.00

51	40169682	UPPER_FEED_SHAFT_PLASTIC_WASHER				1.00
52	22904155	MAIN SHAFT THRUST COLLAR ASM.				1.00
53	RC0150001KP	C-RING 15 (13.8)				1.00
54	CQ202000000	COTTON OIL WICK D=2				0.50
55	CQ252000000	COTTON OIL WICK D=2.5				0.21
56	CQ252000000	COTTON OIL WICK D=2.5				0.24
57	SM6062002TP	SCREW M6 L=20				1.00
58	SB125000600	BEARING				1.00
59	SM80506A2TP	SCREW M5 L=6				2.00
60	SM6051000SP	SCREW				2.00
61	SM80608A2TP	SCREW M6 L=8				1.00
62	SM3061052TP	SCREW M6 L=10				2.00
63	SM6062002TP	SCREW M6 L=20				1.00
64	40169687	WASHER				1.00
65	SM80606A2TP	SCREW M6 L=6				6.00
66	SM8060552TP	SCREW M6 L=5				2.00
67	40169683	UPPER_FEED_FRONT_ARM_A	SELECTIVE PARTS			1.00
68	40169684	UPPER_FEED_FRONT_ARM_B	SELECTIVE PARTS			1.00
69	40174550	UPPER_FEED_FRONT_ARM_C	SELECTIVE PARTS			1.00
70	40174551	UPPER_FEED_FRONT_ARM_D	SELECTIVE PARTS			1.00
71	40125876	UPPER_FEED_CAM_ROD				1.00
72	40123345	FELT				2.00
73	SL6052092TN	SCREW				2.00
74	10781656	PRESSER FOOT ASM. 6MM	PLEASE REFER T O THE EXCHANGE GAUGE TABLE.			1.00
75	40169686	FEED ROCKER SHAFT BUSHING				1.00
76	CQ202000000	COTTON OIL WICK D=2				0.25
77	CQ202000000	COTTON OIL WICK D=2				0.02
78	CQ202000000	COTTON OIL WICK D=2				0.02
79	CQ252000000	COTTON OIL WICK D=2.5				0.05
80	CQ202000000	COTTON OIL WICK D=2				0.10
81	CQ202000000	COTTON OIL WICK D=2				0.25
82	CQ202000000	COTTON OIL WICK D=2				0.25
83	CQ202000000	COTTON OIL WICK D=2				0.25
84	40192357	UF_CHANGE_CAM_ROLLER_PIN				1.00
85	40169685	UPPER_FEED_FRONT_ARM_PLASTIC_BUSH				2.00
86	40192352	UF_CHANGE_MOTOR_BASE				1.00
87	40149115	ROCKING_LINK_PIN_A	SELECTIVE PARTS			1.00
88	40149116	ROCKING_LINK_PIN_B	SELECTIVE PARTS			1.00
89	40149117	ROCKING_LINK_PIN_C	SELECTIVE PARTS			1.00
90	40149118	ROCKING_LINK_PIN_D	SELECTIVE PARTS			1.00
91	40149120	FEED_ADJUSTING_PIN_A	SELECTIVE PARTS			2.00

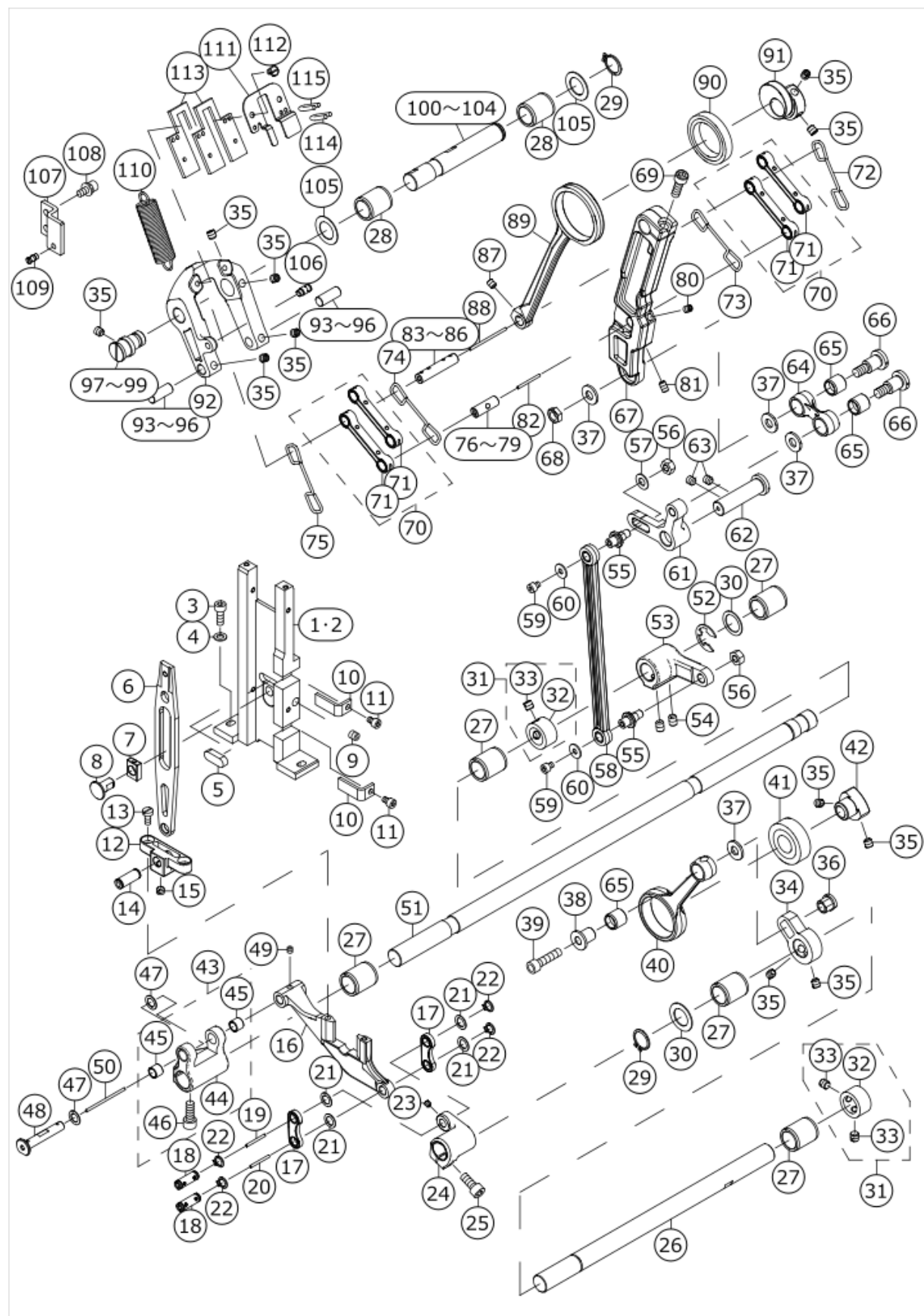
92	40149121	FEED_ADJUSTING_PIN_B	SELECTIVE PARTS			2.00
93	40149122	FEED_ADJUSTING_PIN_C	SELECTIVE PARTS			2.00
94	40149123	FEED_ADJUSTING_PIN_D	SELECTIVE PARTS			2.00
95	40149125	FEED_ROD_PIN_A	SELECTIVE PARTS			1.00
96	40149126	FEED_ROD_PIN_B	SELECTIVE PARTS			1.00
97	40149127	FEED_ROD_PIN_C	SELECTIVE PARTS			1.00
98	40149128	FEED_ROD_PIN_D	SELECTIVE PARTS			1.00
99	40193634	PRESSER_ADJUSTING_PLATE				1.00
100	B183924500B	THRUST PLATE				1.00
101	40192407	PRESSER_ARM				1.00
102	40192310	LINK				1.00
103	40192405	SHOULDER_SCREW				1.00
104	40192406	SHOULDER_SCREW				1.00
105	40192362	CLOTH_PRESSER_SENSOR_ASM_BASE				1.00
106	SM4040655SP	SCREW M4 L=6				2.00
107	40192446	CLOTH_PRESSER_SENSOR_ASM				1.00
108	SL4031691SC	SCREW M3 L=16				2.00
109	SL4031291SC	SCREW M3X12				1.00
110	40016878	CONNECTING_LINK_BUSH_L				3.00
111	40192359	FEED_BASE_BLOCK				1.00
112	WP0450000SD	WASHER 4.5X8X0.5	SELECTIVE PARTS (0 ~ 2 PIECES)			2.00
113	40135589	WALKING_FOOT_ASM (6MM)	PLEASE REFER TO THE EXCHANGE GAUGE TABLE.			1.00

AUTO LIFTER COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40191580	LIFTER_HOLDING_LEAF_SPRING				1.00
2	40141178	THREAD_GUIDE_COLLAR_A				2.00
3	SM4041255SP	SCREW M4 L=12				2.00
4	40193635	LIFTER_PLATE				1.00
5	40169687	WASHER				1.00
6	40192363	LIFTER_SHAFT				1.00
7	40192411	BUSHING_LEFT				1.00
8	13399209	COLLAR				1.00
9	SM8040412TP	SCREW M4X4				2.00
10	40192366	PRESSER_GEAR_LU				1.00
11	SM8060552TP	SCREW M6 L=5				2.00
12	40192364	PRESSER_MOTOR_BKT				1.00
13	SL6052092TN	SCREW M5 L=20				2.00
14	40259944	LIFTER MOTOR L				1.00
15	SL6041492TN	SCREW M4 L=14				4.00
16	SB112000200	BEARING				1.00
17	40192365	MOTOR_GEAR				1.00
18	SM8060552TP	SCREW M6 L=5				2.00
19	40192445	LIFTER_SENSOR_ASM				1.00
20	SM5030801SC	SCREW M3X0.5 L=8				1.00
21	40196400	PRESSER_SENSOR_BRACKET				1.00
22	SL6041092TN	SCREW M4 L=10				2.00
23	40193937	MAIN_FEED_CRANK				1.00
24	13411509	MAIN_FEED_CRANK				1.00
25	SM8060552TP	SCREW M6 L=5				4.00
26	40011902	THREAD_TAKE_UP_CRANK_SHAFT				1.00
27	40010435	THRUST_COLLAR				1.00
28	SM8050412TP	SCREW M5 L=4				2.00
29	HX00150000A	CABLE CLAMP				1.00
30	WP0501016SD	WASHER 5X10.5X1				2.00

LOWER FEED COMPONENTS

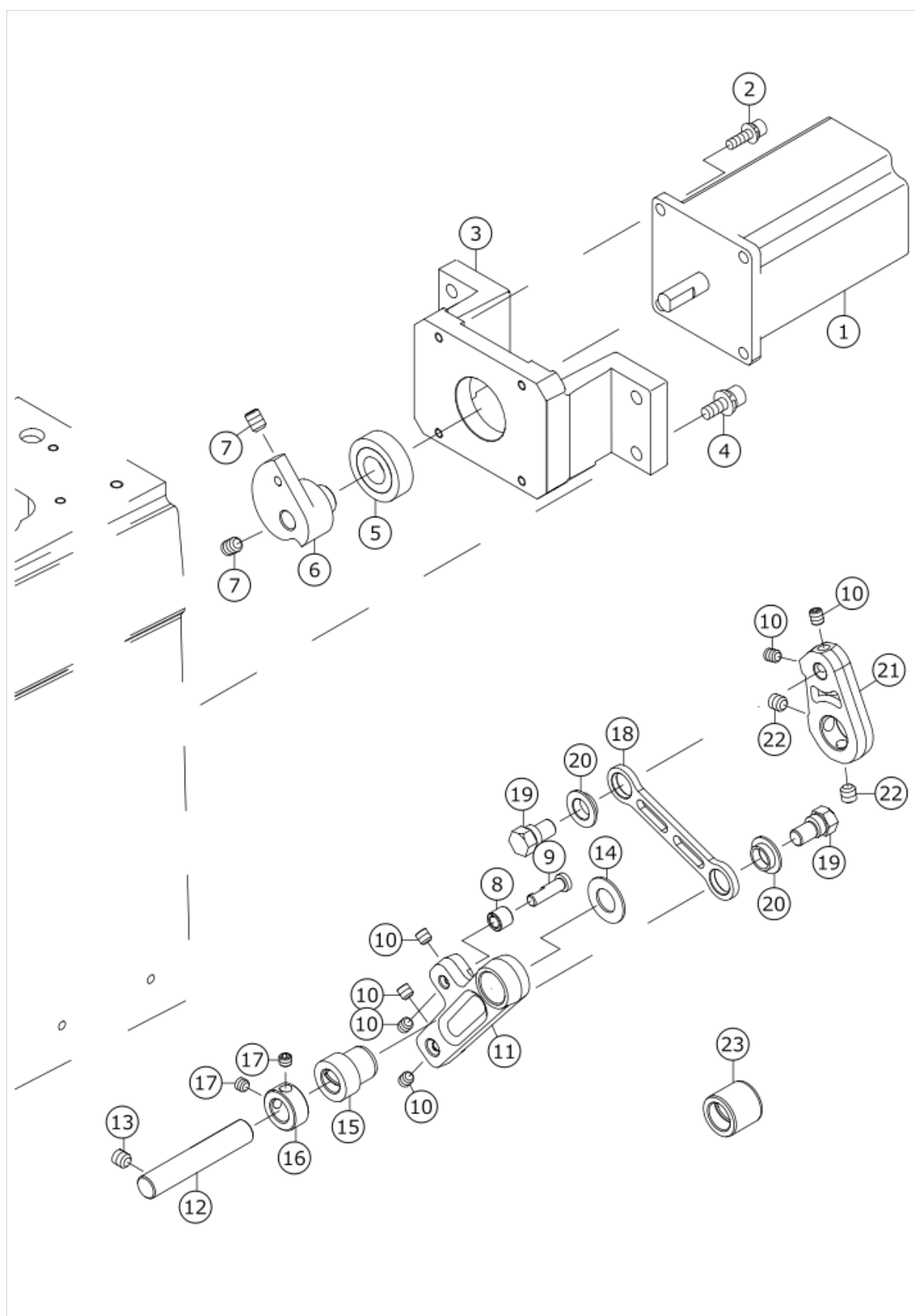


No.	品番	品名	備考	子部品	消耗品	個数
1	40130014	FEED_LEVER_BASE_2710	FOR PLC-2710V			1.00
2	40130015	FEED_LEVER_BASE_2760	FOR PLC-2760V			1.00
3	SM6051402TP	SCREW M5X0.8 L=14				2.00
4	WP0550800SP	WASHER 5.5X10X0.8				2.00
5	40130018	FELT				1.00
6	40130016	FEED_LEVER				1.00
7	40130017	SLIDE_BLOCK				1.00
8	10714608	CONNECTION LINK B SUPPORT PIN				1.00
9	SM80606A2TP	SCREW M6 L=6				1.00
10	23036304	FEED LEVER SUPPORT				2.00
11	SS6090612TP	SCREW 9/64-40 L=6				2.00
12	40130012	FEED_LEVER_SUPPORT				1.00
13	SS6111010TP	SCREW 11/64-40 L=9.5				2.00
14	10714103	CONNECTION LINK PIN A				1.00
15	SM8060552TP	SCREW M6 L=5				1.00
16	40131954	FEED_BASE				1.00
17	40130013	VERTICAL_LINK				2.00
18	10718906	VERTICAL FEED LINK SHAFT				2.00
19	CQ202000000	COTTON OIL WICK D=2				0.02
20	CQ202000000	COTTON OIL WICK D=2				0.02
21	WP0740516SP	WASHER 7.4X11.8X0.5				4.00
22	RC0650811KP	C-RING 7 (6.5)				4.00
23	SM8040412TP	SET SCREW M4 L=4				1.00
24	40125935	VERTICAL_FEED_ARM_FRONT				1.00
25	SM6061402TP	SCREW M6 L=14				1.00
26	40123667	VERTICAL_FEED_LINK				1.00
27	22913008	FEED ROCKER SHAFT BUSHING				5.00
28	40169686	FEED ROCKER SHAFT BUSHING				2.00
29	RC0150001KP	C-RING 15 (13.8)				2.00
30	B125578100A	WASHER A				2.00
31	22904155	MAIN SHAFT THRUST COLLAR ASM.				2.00
32	22904106	MAIN SHAFT THRUST COLLAR		*		1.00
33	SS8660610TP	SCREW 1/4-40 L=6		*		2.00
34	40125843	VERTICAL_FEED_ARM_REAR				1.00
35	SM80606A2TP	SCREW M6 L=6				11.00
36	40154832	VERTICAL_FEED_ROD_NUT				1.00
37	26018705	WASHER				4.00
38	40154833	VERTICAL_FEED_COLLAR				1.00
39	SM6062502TP	SCREW M6 L=25				1.00
40	40125857	VERTICAL_FEED_ROD				1.00
41	SB115000200	BEARING				1.00
42	40123627	VERTICAL_FEED_CAM				1.00
43	40130011	FEED_BASE_ARM_ASM				1.00
44	40130010	FEED_BASE_ARM		*		1.00
45	40126263	SOLENOID_LINK_MOUNTING_PLATE		*		2.00
46	SM6051402TP	SCREW M5X0.8 L=14		*		1.00
47	WP0740516SP	WASHER 7.4X11.8X0.5				2.00
48	40112098	FEED_BASE_SHAFT				1.00
49	SS8110422TP	SCREW 11/64-40 L=4				1.00
50	CQ202000000	COTTON OIL WICK D=2				0.04

51	40126386	HORIZONTAL_FEED_SHAFT				1.00
52	RE1200000K0	E-RING 12				1.00
53	40130009	HORIZONTAL_FEED_ARM				1.00
54	SM8060812TP	SCREW M6 L=8				2.00
55	40130409	FEED_ROCK_SHAFT_HINGE_SCREW				2.00
56	NM6060001CP	NUT M6				2.00
57	WP0650876SD	WASHER 6.5X13X0.8				1.00
58	40131952	CONNECTING_ROD_ASSY				1.00
59	SM6040502TP	SCREW M4X0.7 L=5				2.00
60	WP0431005SP	PLAIN WASHER 4.3X12X1				2.00
61	40130007	LOWER_FEED_CONNECTING_TRIANGLE				1.00
62	26228304	REGULATING LEVER STUD				1.00
63	SM80606A2TP	SCREW M6 L=6				2.00
64	40125856	CONNECTION_LINK				1.00
65	40126359	VERTICAL_FEED_ROD_BUSH				3.00
66	SD1021251SP	SHOULDER SCREW D=10.2 H=12.5				2.00
67	40123547	NEEDLE_BAR_ROCKING_LINK				1.00
68	NS6680410SP	NUT 9/32-28				1.00
69	SM6061802TP	SCREW M6 L=18				1.00
70	40126339	CONNECTION_LINK_ASM				2.00
71	40123252	CONNECTION_LINK		*		2.00
72	CQ202000000	COTTON OIL WICK D=2				0.30
73	CQ202000000	COTTON OIL WICK D=2				0.30
74	CQ202000000	COTTON OIL WICK D=2				0.30
75	CQ202000000	COTTON OIL WICK D=2				0.30
76	40149115	ROCKING_LINK_PIN_A	SELECTIVE PARTS			1.00
77	40149116	ROCKING_LINK_PIN_B	SELECTIVE PARTS			1.00
78	40149117	ROCKING_LINK_PIN_C	SELECTIVE PARTS			1.00
79	40149118	ROCKING_LINK_PIN_D	SELECTIVE PARTS			1.00
80	SM8050842TP	SETSCREW				1.00
81	SM8050812TP	SCREW M5X8				1.00
82	CQ202000000	COTTON OIL WICK D=2				0.02
83	40149125	FEED_ROD_PIN_A	SELECTIVE PARTS			1.00
84	40149126	FEED_ROD_PIN_B	SELECTIVE PARTS			1.00
85	40149127	FEED_ROD_PIN_C	SELECTIVE PARTS			1.00
86	40149128	FEED_ROD_PIN_D	SELECTIVE PARTS			1.00
87	SM80506A2TP	SCREW M5 L=6				1.00
88	CQ202000000	COTTON OIL WICK D=2				0.04
89	40126151	HORIZONTAL_FEED_ROD				1.00
90	40143087	BEARING				1.00
91	40123626	HORIZONTAL_FEED_CAM				1.00
92	40123629	HORIZONTAL_FEED_CHANGE_BASE				1.00
93	40149120	FEED_ADJUSTING_PIN_A	SELECTIVE PARTS			2.00

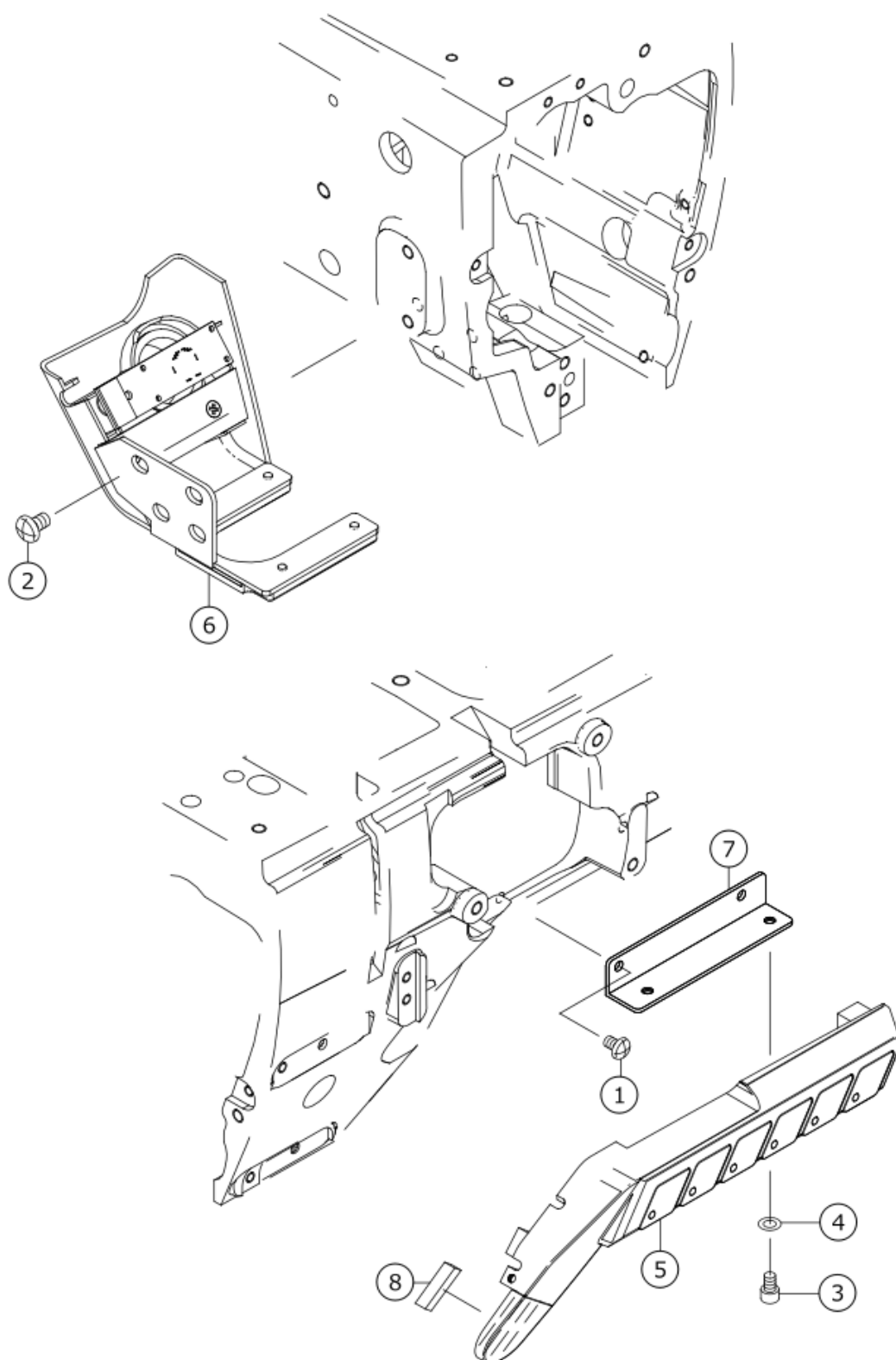
94	40149121	FEED_ADJUSTING_PIN_B	SELECTIVE PARTS			2.00
95	40149122	FEED_ADJUSTING_PIN_C	SELECTIVE PARTS			2.00
96	40149123	FEED_ADJUSTING_PIN_D	SELECTIVE PARTS			2.00
97	40171795	HF_CHANGE_BASE_SUPPORT_PIN_A	SELECTIVE PARTS			1.00
98	40171796	HF_CHANGE_BASE_SUPPORT_PIN_B	SELECTIVE PARTS			1.00
99	40171797	HF_CHANGE_BASE_SUPPORT_PIN_C	SELECTIVE PARTS			1.00
100	40192399	CHANGE_BASE_SHAFT	SELECTIVE PARTS			1.00
101	40199832	CHANGE_BASE_SHAFT_A	SELECTIVE PARTS			1.00
102	40200013	CHANGE_BASE_SHAFT_B	SELECTIVE PARTS			1.00
103	40200014	CHANGE_BASE_SHAFT_C	SELECTIVE PARTS			1.00
104	40200015	CHANGE_BASE_SHAFT_D	SELECTIVE PARTS			1.00
105	D1231555B00	WASHER				2.00
106	40038494	THREAD_BIND_ARM_SPRING RAC				1.00
107	40192367	SPRING_BRACKET				1.00
108	SL6051292TN	BOLT				2.00
109	26017400	SPRING RAC				1.00
110	40126401	SPRING_B				1.00
111	40199991	FELT HOLDER				1.00
112	SM6040650TP	SCREW				2.00
113	40123345	FELT				2.00
114	CQ202000000	COTTON OIL WICK D=2				0.05
115	CQ202000000	COTTON OIL WICK D=2				0.05

FEED ADJUST COMPONENTS



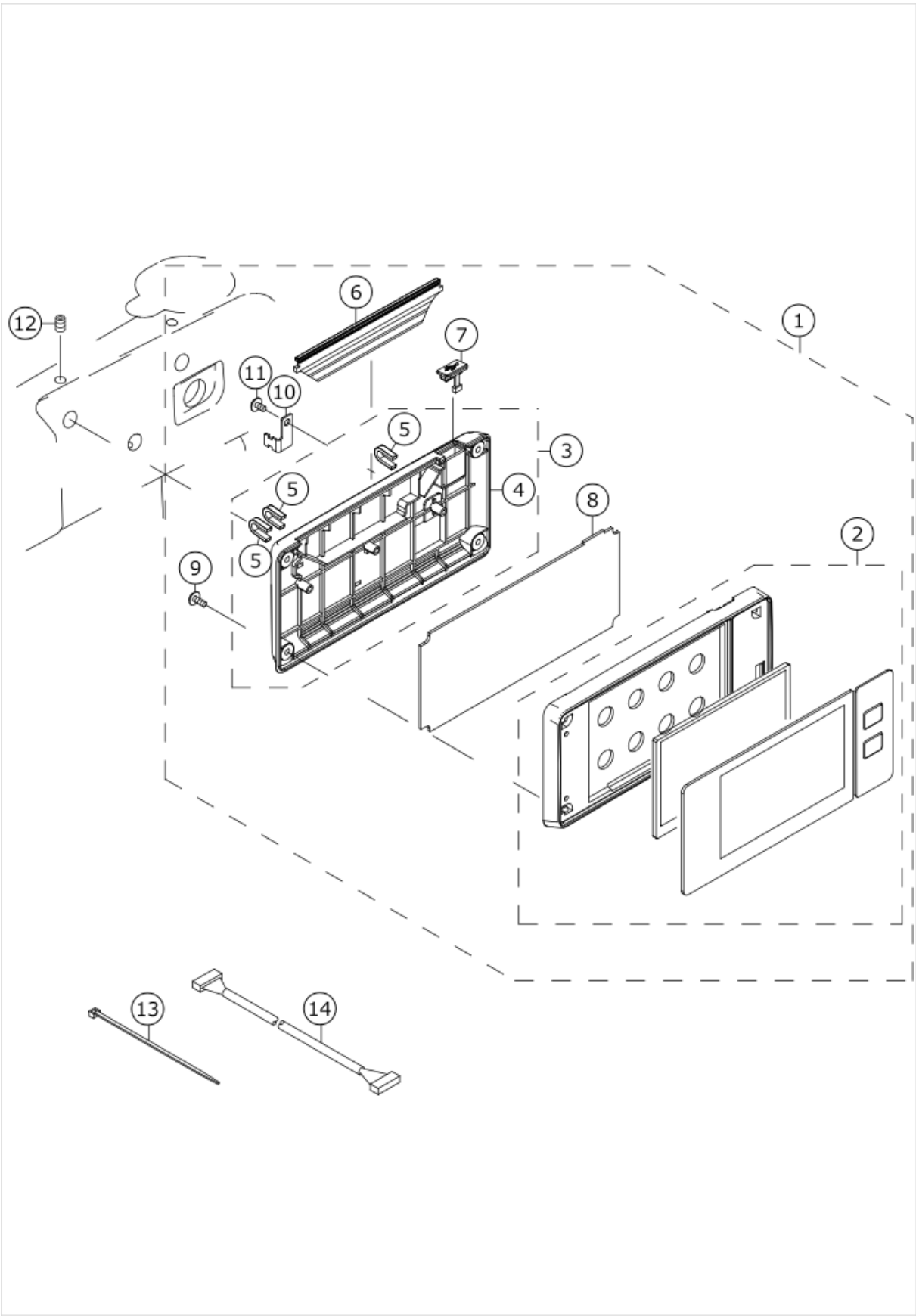
No.	品番	品名	備考	子部品	消耗品	個数
1	40259942	FEED MOTOR L				1.00
2	SL6041492TN	SCREW M4 L=14				4.00
3	40192401	MOTOR_BRACKET				1.00
4	SL6051492TN	SCREW M5 L=14				4.00
5	SB112000200	BEARING				1.00
6	40192394	FEED_ADJUSTING_CAM				1.00
7	SM80608A2TP	SCREW M6 L=8				2.00
8	13737804	DRIVING ARM BOSS ROLLER				1.00
9	40026326	BEARING_SHAFT				1.00
10	SM8050512TP	SCREW				6.00
11	40192395	FEED_ADJUSTING_PIN HOLDER				1.00
12	40192368	FEED_CAM_PIN				1.00
13	SM8060612TP	SCREW M6 L=6				1.00
14	40192412	WASHER				1.00
15	40215685	FEED CAM PIN METAL				1.00
16	40215686	THRUST COLLAR				1.00
17	SM8050412TP	SCREW M5 L=4				2.00
18	40192398	FEED_ADJUSTING_LINK				1.00
19	40192400	FEED_ADJUST_PIN				2.00
20	40034468	WORK_PIECE_CYLINDER_ROD_BUSH				2.00
21	40192397	FEED_ADJUSTING_ARM				1.00
22	SM8060612TP	SCREW M6 L=6				2.00
23	40086018	BUSHING_MAIN_FEED				1.00

SWITCH UNIT COMPONENTS



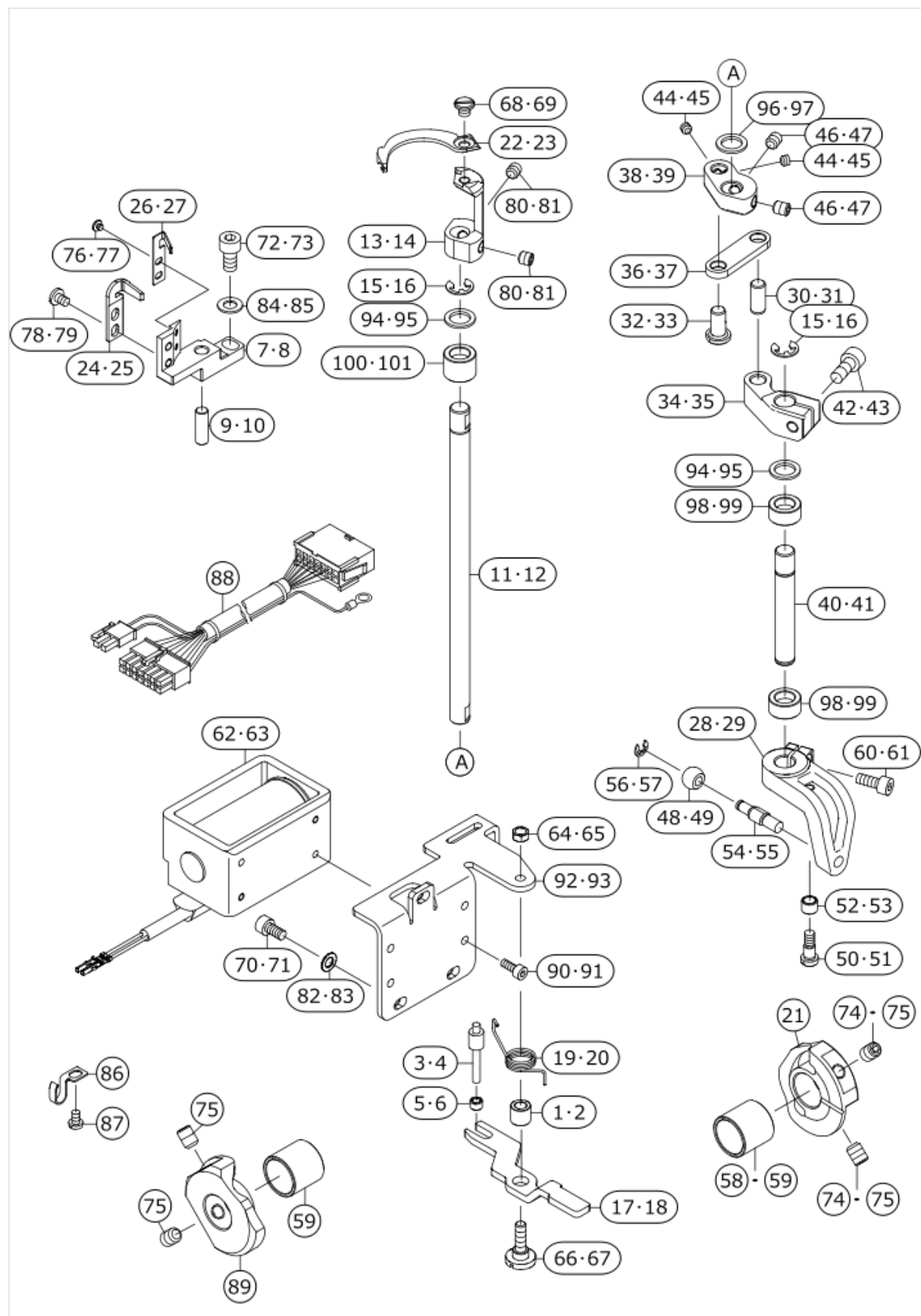
No.	品番	品名	備考	子部品	消耗品	個数
1	SM4040655SP	SCREW M4 L=6				2.00
2	SM4050855SP	SCREW				2.00
3	SM6040652TP	SCREW M4 L=6				2.00
4	WP0450000SD	WASHER 4.5X8X0.5				2.00
5	40191502	6RANGES SW UNIT				1.00
6	40191503	JOGDIAL LED UNIT				1.00
7	40192570	6RANGES SW BRACKET				1.00
8	40198201	RUBBER_CLAMP				1.00

OPERATION PANEL COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40192461	LU-2828V PANEL -F ASSY				1.00
2	40173451	PANEL_COVER_F ASSY		*		1.00
3	40173459	PANEL COVER R ASM		*		1.00
4	40172386	PANEL_COVER_R		*		1.00
5	40172420	FIX_PLATE		*		3.00
6	40172422	INDICATOR		*		1.00
7	40172423	USB_COVER		*		1.00
8	40169398	PNL-F PCB ASSY		*		1.00
9	SV4030802SN	TAPPING SCREW WITH FLANGE M3X8		*		4.00
10	40174580	PANEL_CABLE_CLAMP_PLATE		*		1.00
11	SV4030802SN	TAPPING SCREW WITH FLANGE M3X8		*		1.00
12	SM8050852TP	SCREW M5X8				3.00
13	EA9500B0100	CABLE BAND				1.00
14	40199922	CTL-PNL CORD L ASSY				1.00

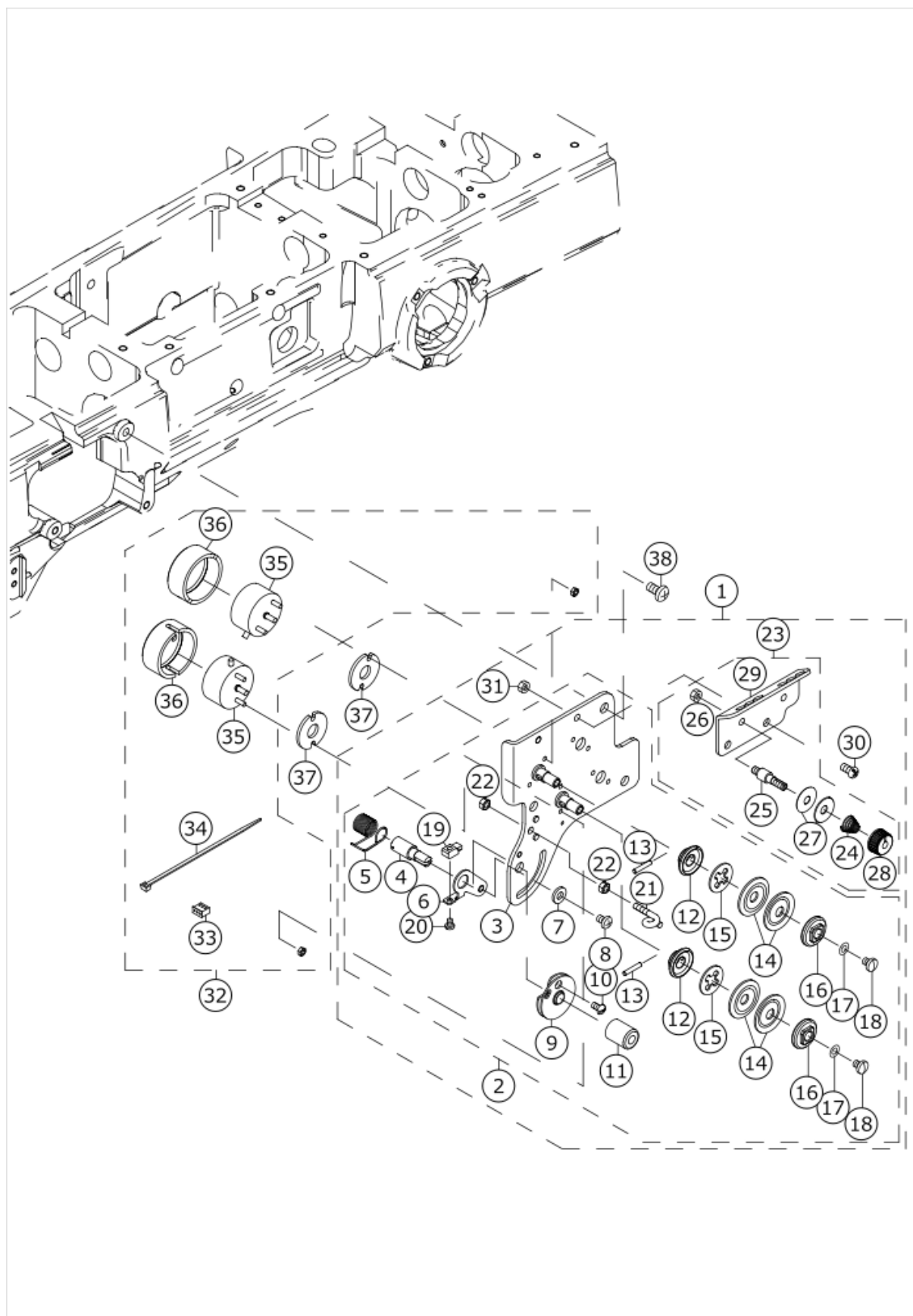
THREAD CUTTING COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	22956205	WIPER HINGE SCREW COLLAR	FOR PLC-2710V			1.00
2	22956205	WIPER HINGE SCREW COLLAR	FOR PLC-2760V			2.00
3	22957104	WIPER SOLENOID SHAFT	FOR PLC-2710V			1.00
4	22957104	WIPER SOLENOID SHAFT	FOR PLC-2760V			2.00
5	22957203	WIPER LINK COLLAR	FOR PLC-2710V			1.00
6	22957203	WIPER LINK COLLAR	FOR PLC-2760V			2.00
7	40130057	F_KNIFE_BASE	FOR PLC-2710V			1.00
8	40130057	F_KNIFE_BASE	FOR PLC-2760V			2.00
9	13416508	PIN_DIFF_ADJ	FOR PLC-2710V			1.00
10	13416508	PIN_DIFF_ADJ	FOR PLC-2760V			2.00
11	40130051	M_KNIFE_SHAFT	FOR PLC-2710V			1.00
12	40130051	M_KNIFE_SHAFT	FOR PLC-2760V			2.00
13	40130049	M_KNIFE_BASE	FOR PLC-2710V			1.00
14	40130049	M_KNIFE_BASE	FOR PLC-2760V			2.00
15	RE0500000K0	E-RING	FOR PLC-2710V			2.00
16	RE0500000K0	E-RING	FOR PLC-2760V			4.00
17	40112234	KNIFE_DRIVING_ARM_LINK	FOR PLC-2710V			1.00
18	40112234	KNIFE_DRIVING_ARM_LINK	FOR PLC-2760V			2.00
19	40112235	DRIVING_ARM_RETURN_SPRING	FOR PLC-2710V			1.00
20	40112235	DRIVING_ARM_RETURN_SPRING	FOR PLC-2760V			2.00
21	40130059	THREAD_TRIMMER_CAM_RIGHT				1.00
22	40130050	MOVING_KNIFE	FOR PLC-2710V			1.00
23	40130050	MOVING_KNIFE	FOR PLC-2760V			2.00
24	40130056	FIXED_KNIFE	FOR PLC-2710V			1.00
25	40130056	FIXED_KNIFE	FOR PLC-2760V			2.00
26	40130055	CLAMP_SPRING	FOR PLC-2710V			1.00
27	40130055	CLAMP_SPRING	FOR PLC-2760V			2.00
28	40123248	MOVING_KNIFE_DRIVING_ARM	FOR PLC-2710V			1.00
29	40123248	MOVING_KNIFE_DRIVING_ARM	FOR PLC-2760V			2.00
30	13319405	MAIN FEED ROCKER PIN	FOR PLC-2710V			1.00
31	13319405	MAIN FEED ROCKER PIN	FOR PLC-2760V			2.00
32	13461504	LINK_PIN	FOR PLC-2710V			1.00
33	13461504	LINK_PIN	FOR PLC-2760V			2.00
34	40130052	M_KNIFE_ARM_A	FOR PLC-2710V			1.00
35	40130052	M_KNIFE_ARM_A	FOR PLC-2760V			2.00
36	40130053	M_KNIFE_LINK	FOR PLC-2710V			1.00
37	40130053	M_KNIFE_LINK	FOR PLC-2760V			2.00
38	40130054	M_KNIFE_ARM_B	FOR PLC-2710V			1.00
39	40130054	M_KNIFE_ARM_B	FOR PLC-2760V			2.00
40	40130058	M_KNIFE_DRIVING_SHAFT	FOR PLC-2710V			1.00
41	40130058	M_KNIFE_DRIVING_SHAFT	FOR PLC-2760V			2.00
42	SM6051202TP	SCREW M5X0.8 L=12	FOR PLC-2710V			1.00
43	SM6051202TP	SCREW M5X0.8 L=12	FOR PLC-2760V			2.00
44	SM8040312TP	SCREW M4 L=3	FOR PLC-2710V			2.00
45	SM8040312TP	SCREW M4 L=3	FOR PLC-2760V			4.00
46	SM8050612TP	SCREW M5X6	FOR PLC-2710V			2.00
47	SM8050612TP	SCREW M5X6	FOR PLC-2760V			2.00
48	21470505	CAM ROLLER (245-7SP)	FOR PLC-2710V			1.00
49	21470505	CAM ROLLER (245-7SP)	FOR PLC-2760V			2.00
50	SD0460576TP	SHOULDER SCREW D=4.6 H=5.7	FOR PLC-2710V			1.00

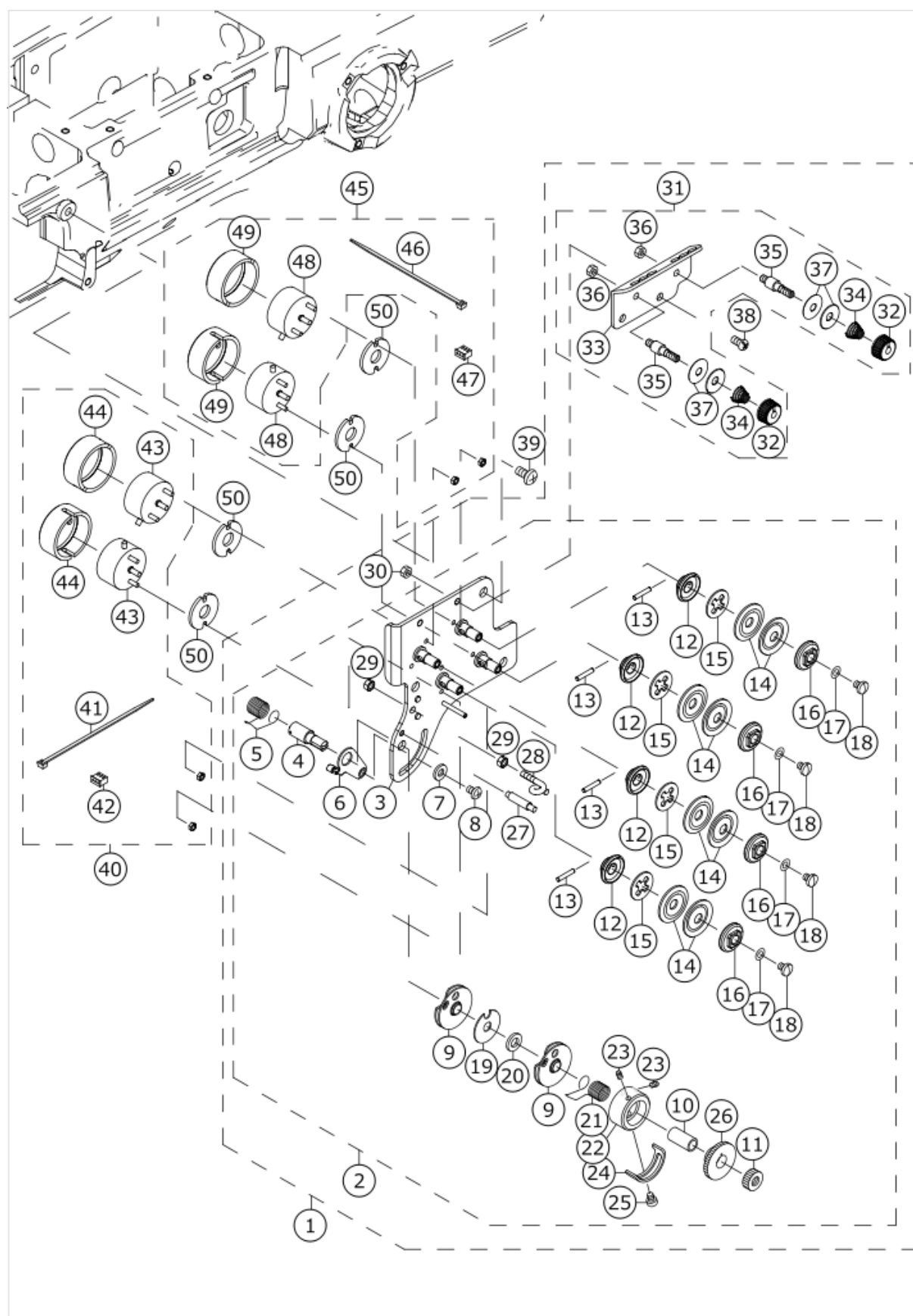
51	SD0460576TP	SHOULDER SCREW D=4.6 H=5.7	FOR PLC-2760V			2.00
52	B2508047000	BLOCK ROLLER	FOR PLC-2710V			1.00
53	B2508047000	BLOCK ROLLER	FOR PLC-2760V			2.00
54	40130593	ROLLER_SHAFT	FOR PLC-2710V			1.00
55	40130593	ROLLER_SHAFT	FOR PLC-2760V			2.00
56	RE0300000K0	E-RING 3	FOR PLC-2710V			1.00
57	RE0300000K0	E-RING 3	FOR PLC-2760V			2.00
58	40130620	SPACER	FOR PLC-2710V			1.00
59	40130620	SPACER	FOR PLC-2760V			2.00
60	SM6041002TP	SCREW M4X0.7 L=10	FOR PLC-2710V			1.00
61	SM6041002TP	SCREW M4X0.7 L=10	FOR PLC-2760V			2.00
62	40151263	THREAD_TRIMMER_SOLENOID	FOR PLC-2710V			1.00
63	40151263	THREAD_TRIMMER_SOLENOID	FOR PLC-2760V			2.00
64	NS6110310SP	HEXAGONAL NUT 11/64-40	FOR PLC-2710V			1.00
65	NS6110310SP	HEXAGONAL NUT 11/64-40	FOR PLC-2760V			2.00
66	SD0650321TP	SHOULDER SCREW D=6.56 H=3.2	FOR PLC-2710V			1.00
67	SD0650321TP	SHOULDER SCREW D=6.56 H=3.2	FOR PLC-2760V			2.00
68	SS6110480SP	SCREW 11/64-40 L=4.3	FOR PLC-2710V			1.00
69	SS6110480SP	SCREW 11/64-40 L=4.3	FOR PLC-2760V			2.00
70	SM6040802TP	SCREW M4X0.7 L=8	FOR PLC-2710V			3.00
71	SM6040802TP	SCREW M4X0.7 L=8	FOR PLC-2760V			6.00
72	SM6051002TP	SCREW M5X0.8 L=10	FOR PLC-2710V			1.00
73	SM6051002TP	SCREW M5X0.8 L=10	FOR PLC-2760V			2.00
74	SM8060812TP	SCREW M6 L=8	FOR PLC-2710V			2.00
75	SM8060812TP	SCREW M6 L=8	FOR PLC-2760V			4.00
76	SS6060220SP	SCREW 3/32-56 L=2.0	FOR PLC-2710V			2.00
77	SS6060220SP	SCREW 3/32-56 L=2.0	FOR PLC-2760V			4.00
78	SS6090520SP	SCREW 9/64-40 L=5.0	FOR PLC-2710V			2.00
79	SS6090520SP	SCREW 9/64-40 L=5.0	FOR PLC-2760V			4.00
80	SM8050512TP	SCREW	FOR PLC-2710V			2.00
81	SM8050512TP	SCREW	FOR PLC-2760V			4.00
82	WP0450000SD	WASHER 4.5X8X0.5	FOR PLC-2710V			3.00
83	WP0450000SD	WASHER 4.5X8X0.5	FOR PLC-2760V			6.00
84	WP0550800SP	WASHER 5.5X10X0.8	FOR PLC-2710V			1.00
85	WP0550800SP	WASHER 5.5X10X0.8	FOR PLC-2760V			2.00
86	26231902	OIL WICK PIPE STOPPER				1.00
87	SM4040655SP	SCREW M4 L=6				1.00
88	40139455	SOLENOID RELAY CABLE ASM				1.00
89	40130060	THREAD_TRIMMER_CAM_LEFT	FOR PLC-2760V			1.00
90	SM6030602TP	SCREW M3X0.5 L=6	FOR PLC-2710V			4.00
91	SM6030602TP	SCREW M3X0.5 L=6	FOR PLC-2760V			8.00
92	40133503	THREAD_TRIMMER_SOL_BASE_PLATE	FOR PLC-2710V			1.00
93	40133503	THREAD_TRIMMER_SOL_BASE_PLATE	FOR PLC-2760V			2.00
94	40137802	WASHER	FOR PLC-2710V			2.00
95	40137802	WASHER	FOR PLC-2760V			4.00
96	40137803	WASHER	FOR PLC-2710V			1.00
97	40137803	WASHER	FOR PLC-2760V			2.00
98	40137999	BEARING	FOR PLC-2710V			2.00
99	40137999	BEARING	FOR PLC-2760V			4.00
100	40138044	BEARING	FOR PLC-2710V			1.00
101	40138044	BEARING	FOR PLC-2760V			2.00

THREAD TENSION COMPONENTS (FOR PLC-2710V)



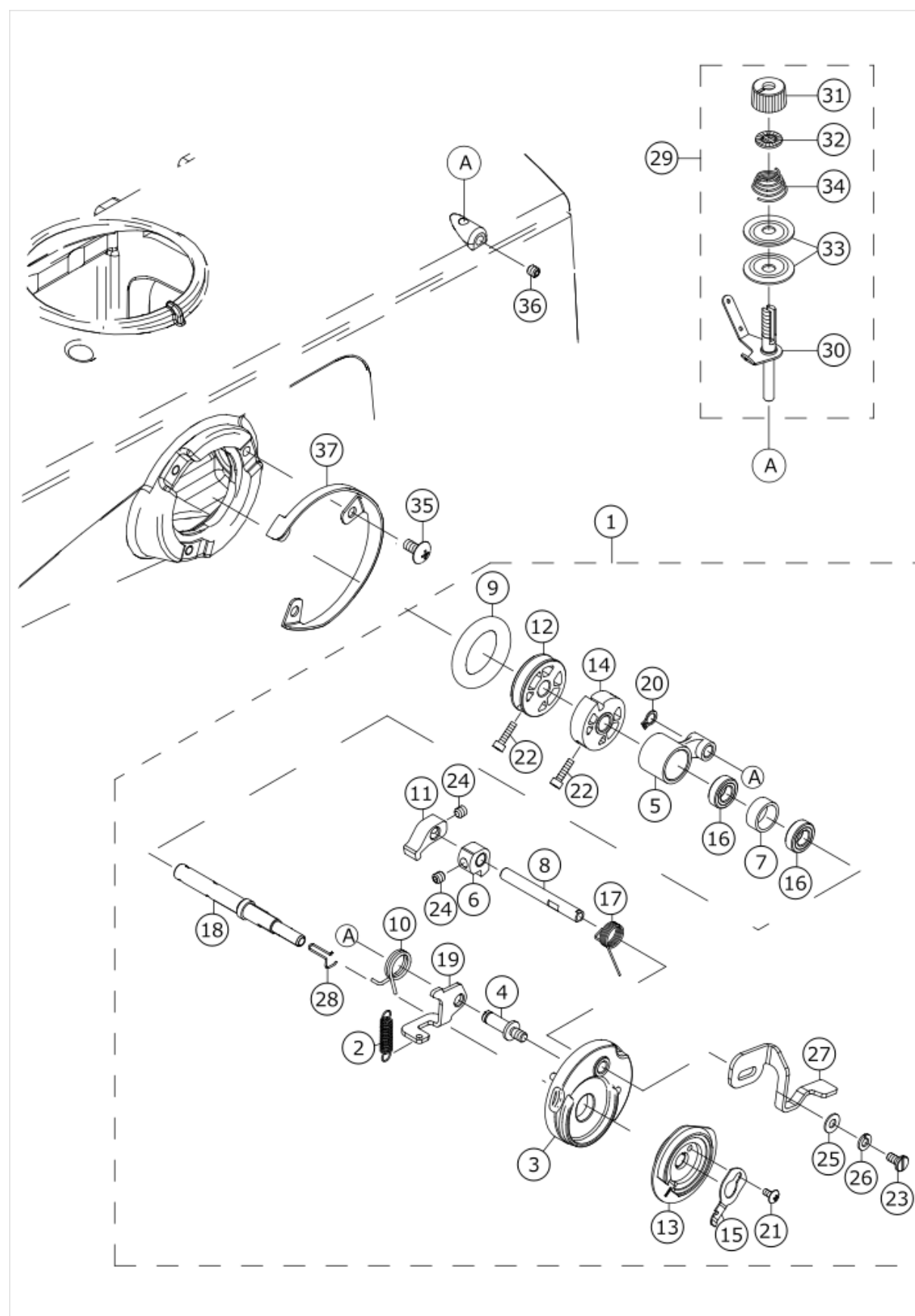
No.	品番	品名	備考	子部品	消耗品	個数
1	40219398	THREAD_TENSION_ASSY				1.00
2	40219397	THREAD_TENSION_PLATE_ASM		*		1.00
3	40191363	ASSY_TENSION_BASE_PLATE		*		1.00
4	10320109	SCREW STUD		*		1.00
5	10702405	THREAD TAKE-UP SPRING		*		1.00
6	40196348	THREAD_TENSION_BRACKET_A		*		1.00
7	WP0501016SD	WASHER 5X10.5X1		*		1.00
8	SS4110615SP	SCREW 11/64-40 L=6		*		1.00
9	B31375270A0	TAKE-UP SPRING GUIDE ASM.		*		1.00
10	SS3090710TP	SCREW 9/64-40 L=7		*		1.00
11	10320208	THRED TENSION STUD NUT		*		1.00
12	40192371	TENSION_DISC_PRESSER		*		2.00
13	40192373	TENSION_DISC_PRESSER_PIN		*		2.00
14	22921506	THREAD TENSION DISK		*		4.00
15	40174312	THREAD_TENSION_DISK_RUBBER		*		2.00
16	40192372	THREAD_TENSION_NUT		*		2.00
17	WP0430800MZ	WASHER		*		2.00
18	SM7040550SP	SCREW M4 L=5		*		2.00
19	40196349	THREAD_TENSION_BRACKET_B		*		1.00
20	SM6030450TP	SCREW M3 L=4		*		1.00
21	B3114771000	THREAD GUIDE		*		1.00
22	NS6090310SP	NUT 9/64-40		*		2.00
23	40191365	THREAD_GUIDE_PLATE_ASM		*		1.00
24	22963409	THREAD TENSION SPRING		*		1.00
25	40192375	THREAD_TENSION_POST_B		*		1.00
26	NS6110310SP	HEXAGONAL NUT 11/64-40		*		1.00
27	22945802	THREAD TENSION DISK		*		2.00
28	22945703	THREAD TENSION NUT		*		1.00
29	40192374	THREAD_GUIDE_PLATE_2860V		*		1.00
30	SS4110815SP	SCREW 11/64-40 L=8		*		2.00
31	NS6110310SP	HEXAGONAL NUT 11/64-40		*		2.00
32	40192455	AT_SOLENOID_SET_1 ASM				1.00
33	HK016510040	CONNECTOR		*		1.00
34	EA9500B0100	CABLE BAND		*		1.00
35	40192454	AT_SOLENOID		*		2.00
36	40192463	AT SOLENOID COVER		*		2.00
37	40192383	SOLENOID_SPACER				2.00
38	SM4051001SN	SCREW M5				3.00

THREAD TENSION COMPONENTS (FOR PLC-2760V)



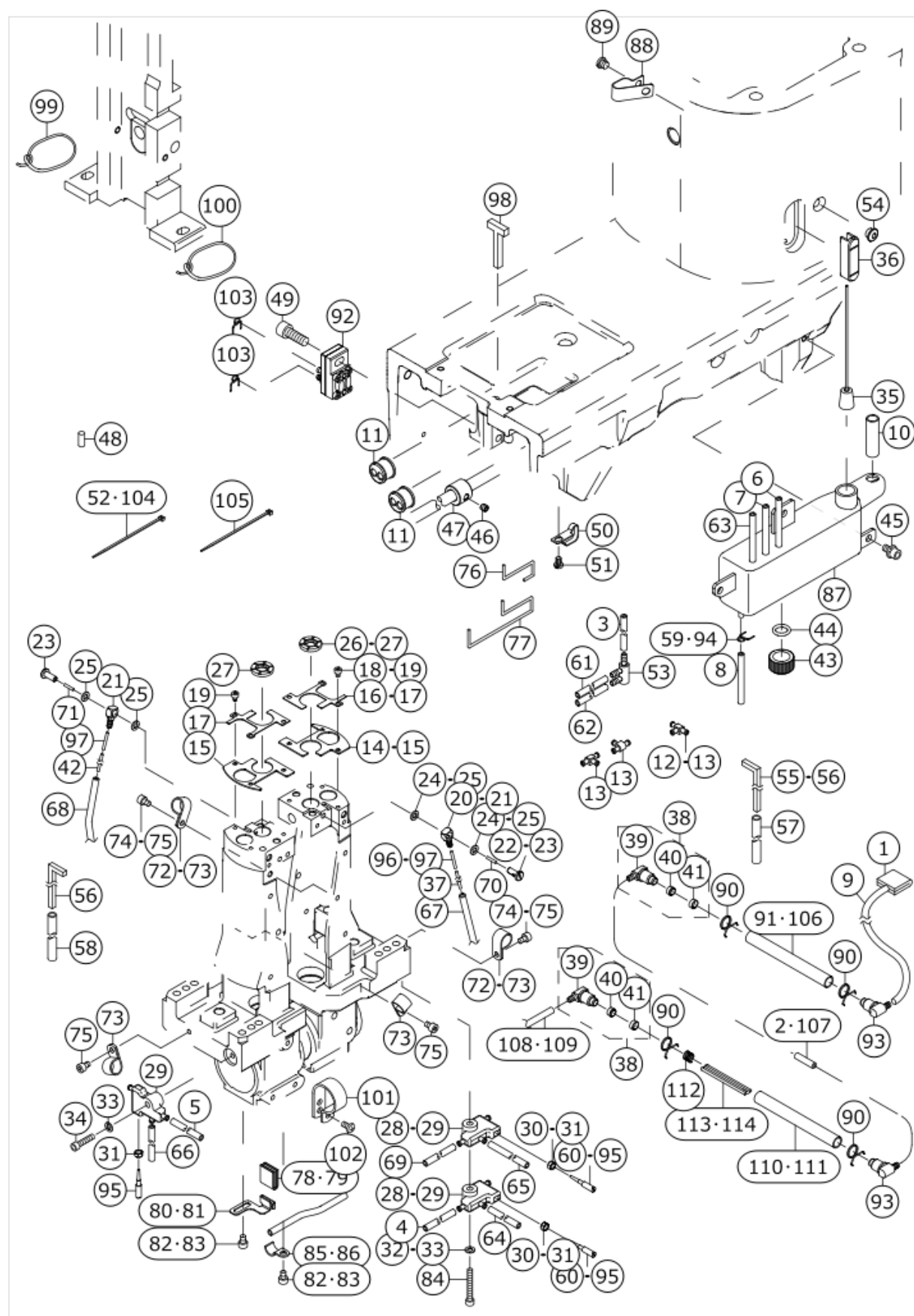
No.	品番	品名	備考	子部品	消耗品	個数
1	40191369	THREAD_TENSION_ASSY				1.00
2	40191368	THREAD_TENSION_PLATE_ASM_2860V		*		1.00
3	40191367	ASSY_TENSION_BASE_PLATE_2860V		*		1.00
4	10697605	THREAD TAKE-UP SPRING STUD		*		1.00
5	22618706	THREAD TAKE-UP SPRING A		*		1.00
6	10697506	THREAD TENSION BRACKET		*		1.00
7	WP0501016SD	WASHER 5X10.5X1		*		1.00
8	SS4110615SP	TAKE-UP SPRING GUIDE ASM.		*		1.00
9	B31375270A0	TAKE-UP SPRING GUIDE ASM		*		2.00
10	B3141527000	PRESSER_COLLAR		*		1.00
11	22617807	NUT		*		1.00
12	40192371	TENSION_DISC_PRESSER		*		4.00
13	40192373	TENSION_DISC_PRESSER_PIN		*		4.00
14	22921506	THREAD TENSION DISK		*		8.00
15	40174312	THREAD_TENSION_DISK_RUBBER		*		4.00
16	40192372	THREAD_TENSION_NUT		*		4.00
17	WP0430800MZ	WASHER		*		4.00
18	SM7040550SP	SCREW M4 L=5		*		4.00
19	B3142527000	TAKE-UP SPRING GUIDE PLATE		*		1.00
20	B3139527000	COLLAR		*		1.00
21	22618805	THREAD TAKE-UP SPRING B		*		1.00
22	22617609	THREAD TENSION POST		*		1.00
23	22618904	SET SCREW		*		2.00
24	B3138527000	ADJUSTING PLATE B		*		1.00
25	SS7090510SP	SCREW 9/64-40 L=4.6		*		1.00
26	22617708	TAKE-UP SPRING GUIDE		*		1.00
27	B3143527000	TAKE-UP SPRING GUIDE STUD		*		1.00
28	B3114771000	THREAD GUIDE		*		1.00
29	NS6090310SP	NUT 9/64-40		*		2.00
30	NS6110310SP	HEXAGONAL NUT 11/64-40		*		2.00
31	40192380	THREAD_GUIDE_PLATE_ASM		*		1.00
32	22945703	THREAD TENSION NUT		*		2.00
33	40192374	THREAD_GUIDE_PLATE_2860V		*		1.00
34	22963409	THREAD TENSION SPRING		*		2.00
35	40192375	THREAD_TENSION_POST_B		*		2.00
36	NS6110310SP	HEXAGONAL NUT 11/64-40		*		2.00
37	22945802	THREAD TENSION DISK		*		4.00
38	SS4110815SP	SCREW 11/64-40 L=8		*		2.00
39	SM4051001SN	SCREW M5				3.00
40	40192455	AT_SOLENOID_SET_1_ASM				1.00
41	EA9500B0100	CABLE BAND		*		1.00
42	HK016510040	CONNECTOR		*		1.00
43	40192454	AT_SOLENOID		*		2.00
44	40192463	AT SOLENOID COVER		*		2.00
45	40192456	AT_SOLENOID_SET_2_ASM				1.00
46	EA9500B0100	CABLE BAND		*		1.00
47	HK01651004A	CONNECTOR		*		1.00
48	40192454	AT_SOLENOID		*		2.00
49	40192463	AT SOLENOID COVER		*		2.00
50	40192383	SOLENOID_SPACER				4.00

BOBBIN WINDER COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40216772	BOBBIN WINDER UNIT				1.00
2	13718507	SPRING		*		1.00
3	40192946	BTW_BASE		*		1.00
4	26260307	BTW_BASE_SHAFT		*		1.00
5	26260406	BTW_SHAFT_BASE		*		1.00
6	26260505	BTW_CAM_LEVER		*		1.00
7	26260802	BTW_BEARING_SPACER		*		1.00
8	26261008	BTW_LEVER_SHAFT		*		1.00
9	26261503	BTW_WHEEL_RUBBER		*		1.00
10	40011144	BTW_TORSION_SPRING		*		1.00
11	40125844	WINDER_LATCH_B		*		1.00
12	40125851	WINDER_WHEEL		*		1.00
13	40125927	BOBBIN_BASE		*		1.00
14	40125928	WINDER_LATCH_CAM_		*		1.00
15	40196346	WINDER_CUTTER		*		1.00
16	40126354	WINDER_BEARING		*		2.00
17	40126549	HELICAL_TORSION_COIL_SPRING		*		1.00
18	40196347	BOBBIN_SHAFT		*		1.00
19	40126594	WINDER_CAM_PLATE		*		1.00
20	RC0560711KP	C-RING 6(5.6)		*		1.00
21	SM0030601SC	SCREW M3X6		*		1.00
22	SM6031202TP	SCREW M3X0.5 L=12		*		2.00
23	SM6040860TP	SCREW M4 L=8		*		1.00
24	SM8050502TP	SCREW M5 L=5		*		2.00
25	WP0450801SP	WASHER		*		1.00
26	WS0451040KP	SPRING WASHER 4.5X8.5X1		*		1.00
27	40192385	BOBBIN_LEVER		*		1.00
28	10703700	BOBBIN SPRING		*		1.00
29	40193552	BOBBIN_THREAD_TENSION_ASM.				1.00
30	40193553	BOBBIN_THREAD_TENSION_ROD_ASM.		*		1.00
31	22921308	THREAD TENSION NUT		*		1.00
32	22921407	ROTATION STOPPER		*		1.00
33	22921506	THREAD TENSION DISK		*		2.00
34	22921704	THREAD TENSION SPRING		*		1.00
35	SM0051001SC	SCREW				3.00
36	SM8051002TP	SCREW M5 L=10				1.00
37	40152022	BTW_GUARD				1.00

LUBRICATION COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40112320	FELT				1.00
2	23630007	TUBE				0.10
3	23630007	TUBE				0.04
4	23630007	TUBE				0.26
5	23630007	TUBE				0.20
6	23630007	TUBE				1.15
7	23630007	TUBE				0.35
8	23630007	TUBE				0.02
9	23630007	TUBE				0.36
10	23630106	TUBE B				0.32
11	22935308	MAGNET CORD RUBBER				2.00
12	13765607	OIL CONNEC. ARM	FOR PLC-2710V			1.00
13	13765607	OIL CONNEC. ARM	FOR PLC-2760V			3.00
14	40130038	FELT	FOR PLC-2710V			1.00
15	40130038	FELT	FOR PLC-2760V			2.00
16	40130039	FELT HOLDER	FOR PLC-2710V			1.00
17	40130039	FELT HOLDER	FOR PLC-2760V			2.00
18	SM6030402TP	SCREW M3X0.5 L=4	FOR PLC-2710V			3.00
19	SM6030402TP	SCREW M3X0.5 L=4	FOR PLC-2760V			6.00
20	SQ0000401MZ	CONNECTING SCREW	FOR PLC-2710V			1.00
21	SQ0000401MZ	CONNECTING SCREW	FOR PLC-2760V			2.00
22	B3525357000	CONNECTING SCREW (B)	FOR PLC-2710V			1.00
23	B3525357000	CONNECTING SCREW (B)	FOR PLC-2760V			2.00
24	B3534012000	GASKET	FOR PLC-2710V			2.00
25	B3534012000	GASKET	FOR PLC-2760V			4.00
26	40130037	GROOVE_WASHER	FOR PLC-2710V			1.00
27	40130037	GROOVE_WASHER	FOR PLC-2760V			2.00
28	40032804	BASE	FOR PLC-2710V			2.00
29	40032804	BASE	FOR PLC-2760V			3.00
30	NS6110310SP	HEXAGONAL NUT 11/64-40	FOR PLC-2710V			2.00
31	NS6110310SP	HEXAGONAL NUT 11/64-40	FOR PLC-2760V			3.00
32	WP0430800SD	WASHER M4	FOR PLC-2710V			1.00
33	WP0430800SD	WASHER M4	FOR PLC-2760V			2.00
34	SM6041802TP	SCREW M4 L=18	FOR PLC-2760V			1.00
35	23628357	FLOATER ASM.				1.00
36	40036167	OIL_GAGE				1.00
37	CQ200000000	OIL WICK				0.27
38	23630650	OIL FILTER JOINT ASM.				2.00
39	23630601	OIL FILTER JOINT		*		1.00
40	23630403	OIL FILTER		*		1.00
41	23630502	OIL FILTER STOPPER		*		1.00
42	CQ200000000	OIL WICK	FOR PLC-2760V			0.27
43	40013595	OIL_EXIT_CAP				1.00
44	RO098240100	O-RING				1.00
45	SL6051092TN	SCREW M5 L=10				3.00
46	SM8050512TP	SCREW				1.00
47	40101721	ECCENTRIC_CAM				1.00
48	40237089	CAP	FOR PLC-2710V			1.00
49	SM6061802TP	SCREW M6 L=18				1.00
50	40022407	CORD HOLDER	FOR PLC-2760V			1.00

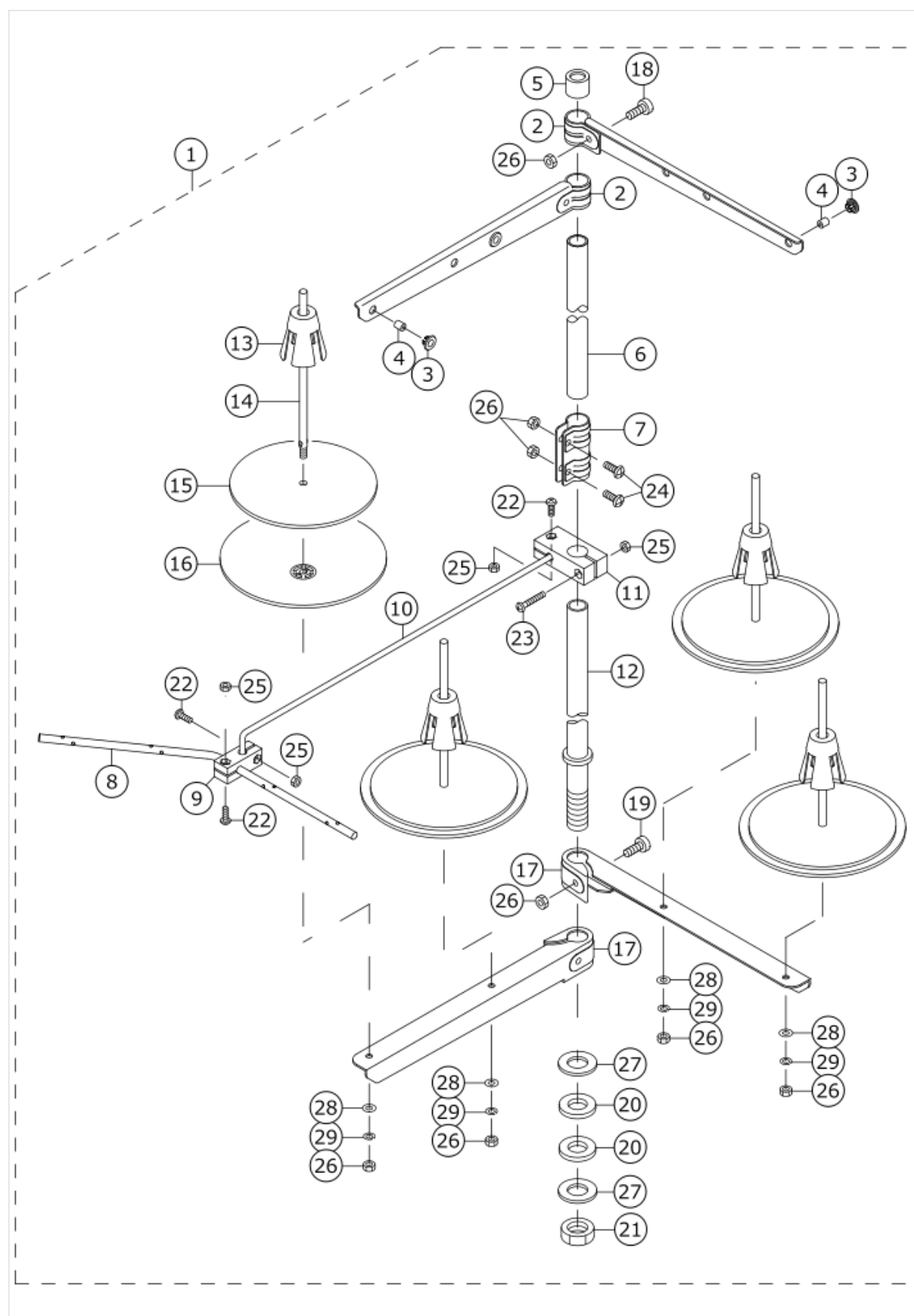
51	SM4040655SP	SCREW M4 L=6	FOR PLC-2760V			1.00
52	EA9500B0100	CABLE BAND	FOR PLC-2710V			4.00
53	23629504	DISTRIBUTOR				1.00
54	40126582	RUBBER_PLUG				1.00
55	10773000	FELT	FOR PLC-2710V			1.00
56	10773000	FELT	FOR PLC-2760V			2.00
57	BP500000000	VINYL PIPE				0.20
58	BP500000000	VINYL PIPE	FOR PLC-2760V			0.20
59	13142609	OIL TUBE HOLDER	FOR PLC-2710V			7.00
60	B1834512000A	OIL ADJUSTING SCREW	FOR PLC-2710V			2.00
61	23630007	TUBE				0.12
62	23630007	TUBE				0.14
63	23630007	TUBE				0.35
64	23630007	TUBE	FOR PLC-2760V			0.08
65	23630007	TUBE	FOR PLC-2760V			0.09
66	23630007	TUBE	FOR PLC-2760V			0.25
67	23630007	TUBE				0.30
68	23630007	TUBE	FOR PLC-2760V			0.30
69	23630007	TUBE	FOR PLC-2760V			0.03
70	CQ202000000	COTTON OIL WICK D=2				0.01
71	CQ202000000	COTTON OIL WICK D=2	FOR PLC-2760V			0.01
72	HX00150000D	CABLE CLAMP	FOR PLC-2710V			2.00
73	HX00150000D	CABLE CLAMP	FOR PLC-2760V			5.00
74	SM6040602TP	SCREW M4X0.7 L=6	FOR PLC-2710V			2.00
75	SM6040602TP	SCREW M4X0.7 L=6	FOR PLC-2760V			4.00
76	CQ202000000	COTTON OIL WICK D=2	FOR PLC-2710V			0.10
77	CQ202000000	COTTON OIL WICK D=2	FOR PLC-2760V			0.56
78	40133762	VILENE	FOR PLC-2710V			1.00
79	40133762	VILENE	FOR PLC-2760V			2.00
80	40133595	VILENE HOLDER	FOR PLC-2710V			1.00
81	40133595	VILENE HOLDER	FOR PLC-2760V			2.00
82	SM6040602TP	SCREW M4X0.7 L=6	FOR PLC-2710V			3.00
83	SM6040602TP	SCREW M4X0.7 L=6	FOR PLC-2760V			6.00
84	SM6043002TN	SCREW				1.00
85	B3538112000	OIL RETURN TUBE HOLDER	FOR PLC-2710V			1.00
86	B3538112000	OIL RETURN TUBE HOLDER	FOR PLC-2760V			2.00
87	40133922	OIL_TANK				1.00
88	D2112555B00	CORD HOLDER				1.00
89	SM6060550TP	SCREW M6 L=4.5				1.00
90	23629405	PIPE STOPPER B				8.00
91	23630106	TUBE B				0.03
92	40101719	PUMP_BASE_ASSY				1.00
93	23630601	OIL FILTER JOINT				6.00
94	13142609	OIL TUBE HOLDER	FOR PLC-2760V			10.00
95	B1834512000A	OIL ADJUSTING SCREW	FOR PLC-2760V			3.00
96	12316907	OIL WICK (VERTICAL C)	FOR PLC-2710V			1.00
97	12316907	OIL WICK (VERTICAL C)	FOR PLC-2760V			2.00
98	40137517	FELT				1.00
99	CQ200000000	OIL WICK				0.10
100	CQ200000000	OIL WICK				0.10
101	HX00150000M	CABLE CLAMP				1.00

102	SM4040855SP	SCREW				1.00
103	23629306	PIPE STOPPER A				2.00
104	EA9500B0100	CABLE BAND	FOR PLC-2760V			5.00
105	EA9500B0200	CABLE BAND 150				3.00
106	23630106	TUBE B				0.03
107	23630007	TUBE				0.05
108	23630007	TUBE				0.10
109	23630007	TUBE				0.10
110	23630106	TUBE B				0.09
111	23630106	TUBE B				0.09
112	12210803	SPRING				2.00
113	CQ300000000	OIL WICK				0.26
114	CQ300000000	OIL WICK				0.26

This exploded view diagram illustrates the assembly of a mechanical device, likely a lamp or a similar functional unit. The components are numbered 1 through 31. The assembly is organized into three main vertical sections. The leftmost section, indicated by a dashed line labeled '1', shows a vertical assembly starting with a base (1) and a central shaft (8) passing through two circular discs (7 and 6). The middle section shows a horizontal arm (25) and a vertical support structure (26) connected by a bracket (10). The rightmost section shows a vertical assembly with a central shaft (2) and a horizontal arm (4) connected by a bracket (5). Various screws (11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 27, 28, 29, 30, 31) and washers (15, 16) are shown in their respective positions for assembly. The diagram uses dashed lines to indicate the relative positions and alignment of the parts.

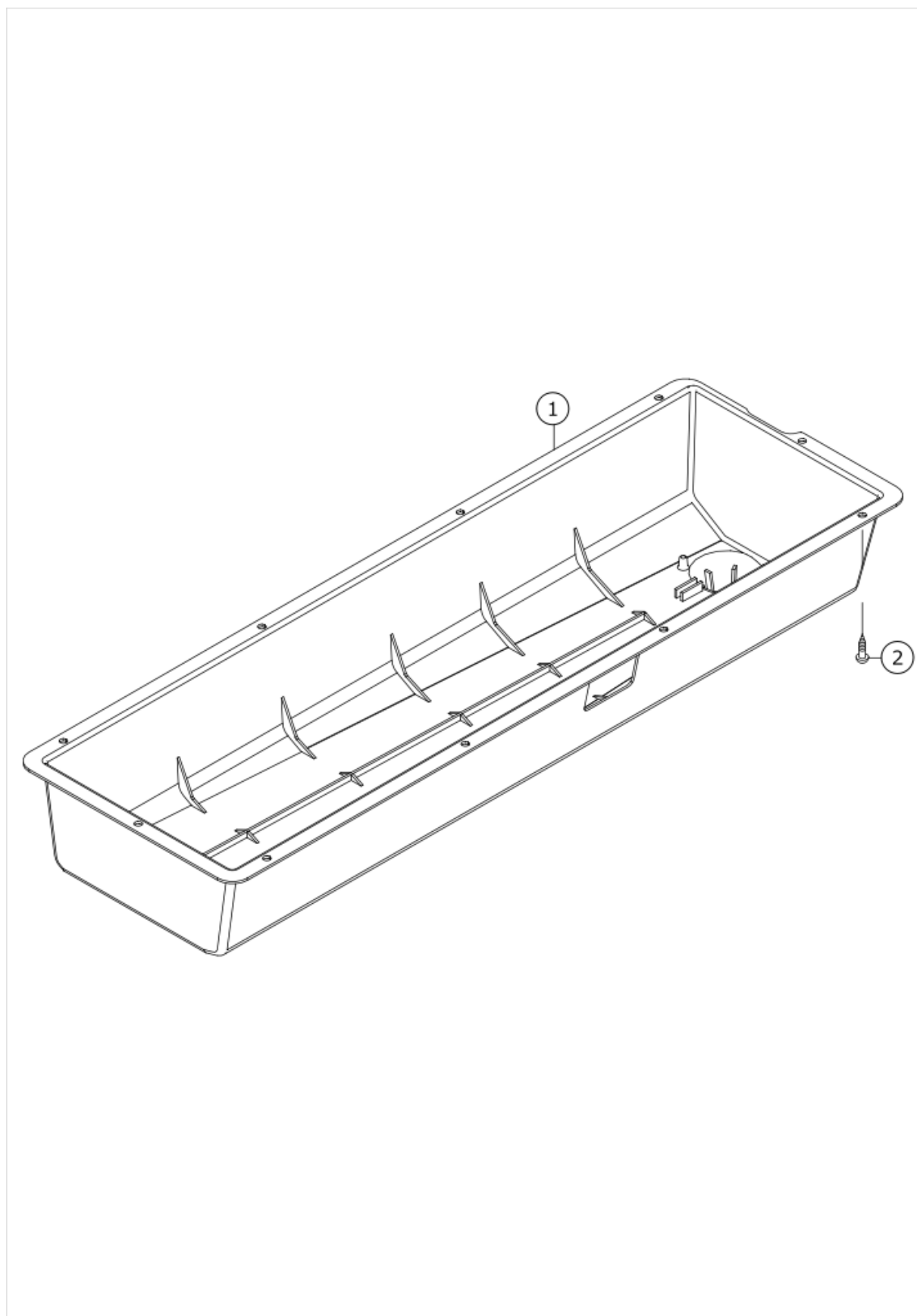
No.	品番	品名	備考	子部品	消耗品	個数
1	40192320	THREAD_STAND_PACKING				1.00
2	40192328	SPOOL_REST_ROD_LOWER		*		1.00
3	40192324	SPOOL_REST_ROD_UPPER		*		1.00
4	40192330	SPOOL_REST_ARM_LOWER		*		1.00
5	40192321	SPOOL_REST_ARM_UPPER		*		1.00
6	40192329	SPOOL_REST		*		2.00
7	40192331	SPOOL_REST_CUSHION		*		2.00
8	40085790	SPOOL_PIN		*		2.00
9	40085791	SPOOL_RETAINER		*		2.00
10	40085792	SPOOL_REST_ROD_JOINT		*		1.00
11	40085793	SPOOL_REST_ROD_RUBBER_CAP		*		1.00
12	40192323	THREAD_GUIDE		*		2.00
13	40192332	THREAD_GUIDE_BUSHING		*		2.00
14	40096325	SPOOL_REST_ROD_NUT		*		1.00
15	WP1612616SE	WASHER_16X30X2.6		*		2.00
16	40085796	SPOOL_REST_ROD_RUBBER_CUSHION		*		2.00
17	40096326	SPOOL_REST_ARM_LOWER_SCREW		*		1.00
18	NM6050001SE	NUT M5X0.8 TYPE1		*		2.00
19	40096327	SPOOL_REST_ARM_UPPER_SCREW		*		1.00
20	NM6050001SE	NUT M5X0.8 TYPE1		*		2.00
21	WS0510002KN	SPRING_WASHER_M5		*		2.00
22	WP0531001SC	WASHER_M5		*		2.00
23	SM4051405SE	SCREW_M5_L=14		*		2.00
24	NM6050001SE	NUT M5X0.8 TYPE1		*		2.00
25	40192325	THREAD_GUIDE_4		*		1.00
26	40106579	THREAD_GUIDE_ARM_BASE		*		1.00
27	NM6040002SC	NUT_M4X0.7 TYPE2		*		4.00
28	SM4042501SC	SCREW_M4X0.7_L=25		*		1.00
29	SM4041201SC	SCREW_M4X0.7_L=12		*		3.00
30	40192414	THREAD_GUIDE_UNDER_BASE		*		1.00
31	40106576	THREAD_GUIDE_ARM		*		1.00

THREAD STAND COMPONENTS (FOR PLC-2760V)



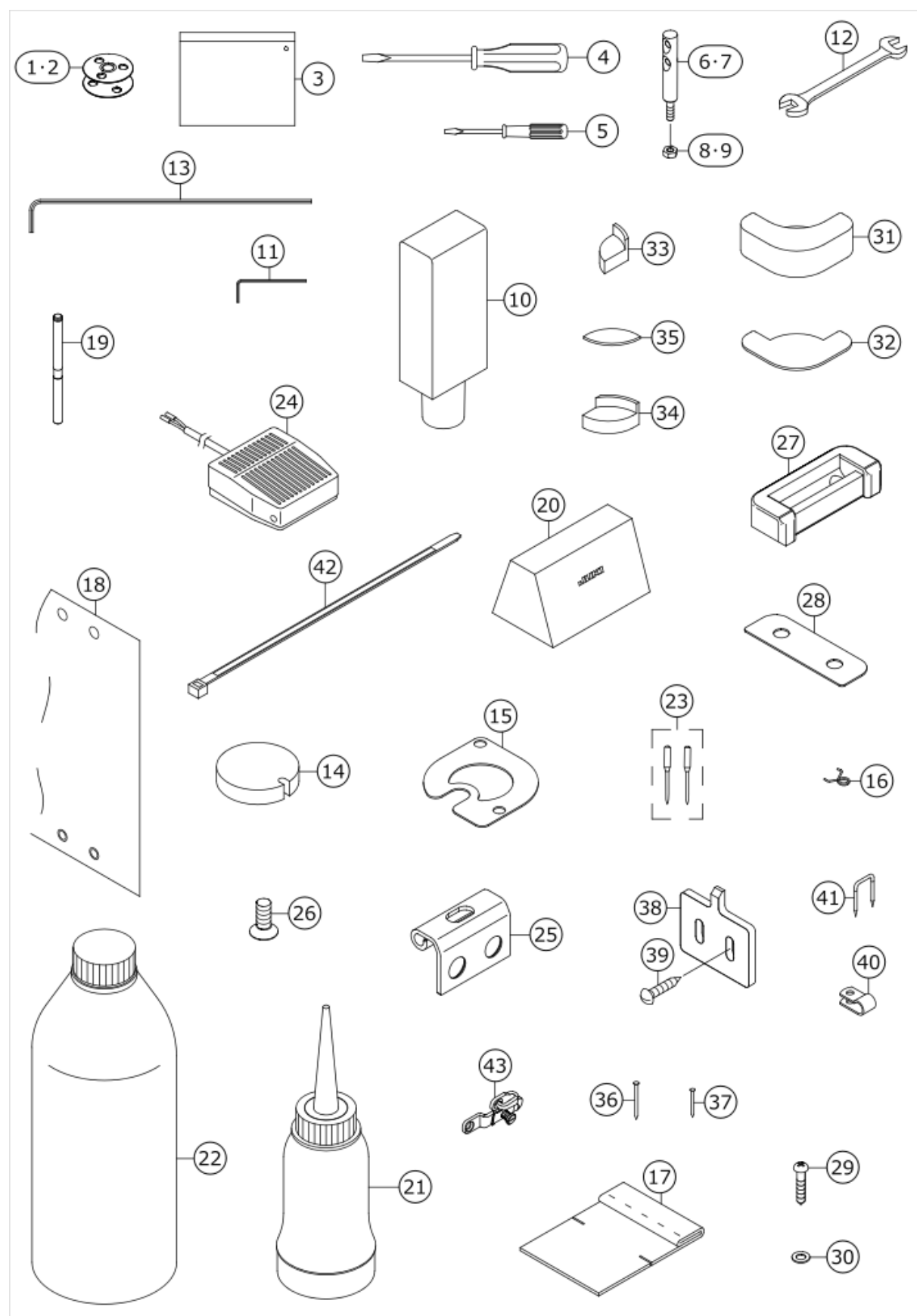
No.	品番	品名	備考	子部品	消耗品	個数
1	40193934	THREAD_STAND_PAKING				1.00
2	40192321	SPOOL_REST_ARM_UPPER		*		2.00
3	40192332	THREAD_GUIDE_BUSHING		*		4.00
4	40192323	THREAD_GUIDE		*		4.00
5	40085793	SPOOL REST ROD RUBBER CAP		*		1.00
6	40192324	SPOOL_REST_ROD_UPPER		*		1.00
7	40085792	SPOOL REST ROD JOINT		*		1.00
8	40192325	THREAD_GUIDE_4		*		1.00
9	40192414	THREAD_GUIDE_UNDER_BASE		*		1.00
10	40106576	THREAD GUIDE ARM		*		1.00
11	40106579	THREAD GUIDE ARM BASE		*		1.00
12	40192328	SPOOL_REST_ROD_LOWER		*		1.00
13	40085791	SPOOL RETAINER		*		4.00
14	40085790	SPOOL PIN		*		4.00
15	40192331	SPOOL_REST_CUSHION		*		4.00
16	40192329	SPOOL_REST		*		4.00
17	40192330	SPOOL_REST_ARM_LOWER		*		2.00
18	40096327	SPOOL REST ARM UPPER SCREW		*		2.00
19	40096326	SPOOL REST ARM LOWER SCREW		*		2.00
20	40085796	SPOOL REST ROD RUBBER CUSHION		*		2.00
21	40096325	SPOOL REST ROD NUT		*		1.00
22	SM4041201SC	SCREW M4X0.7 L=12		*		3.00
23	SM4042501SC	SCREW M4X0.7 L=25		*		1.00
24	SM4051405SE	SCREW M5 L=14		*		2.00
25	NM6040002SC	NUT M4X0.7 TYPE2		*		4.00
26	NM6050001SE	NUT M5X0.8 TYPE1		*		10.00
27	WP1612616SE	WASHER 16X30X2.6		*		2.00
28	WP0531001SC	WASHER M5		*		4.00
29	WS0510002KN	SPRING WASHER M5		*		4.00

BOTTOM COVER COMPONENTS



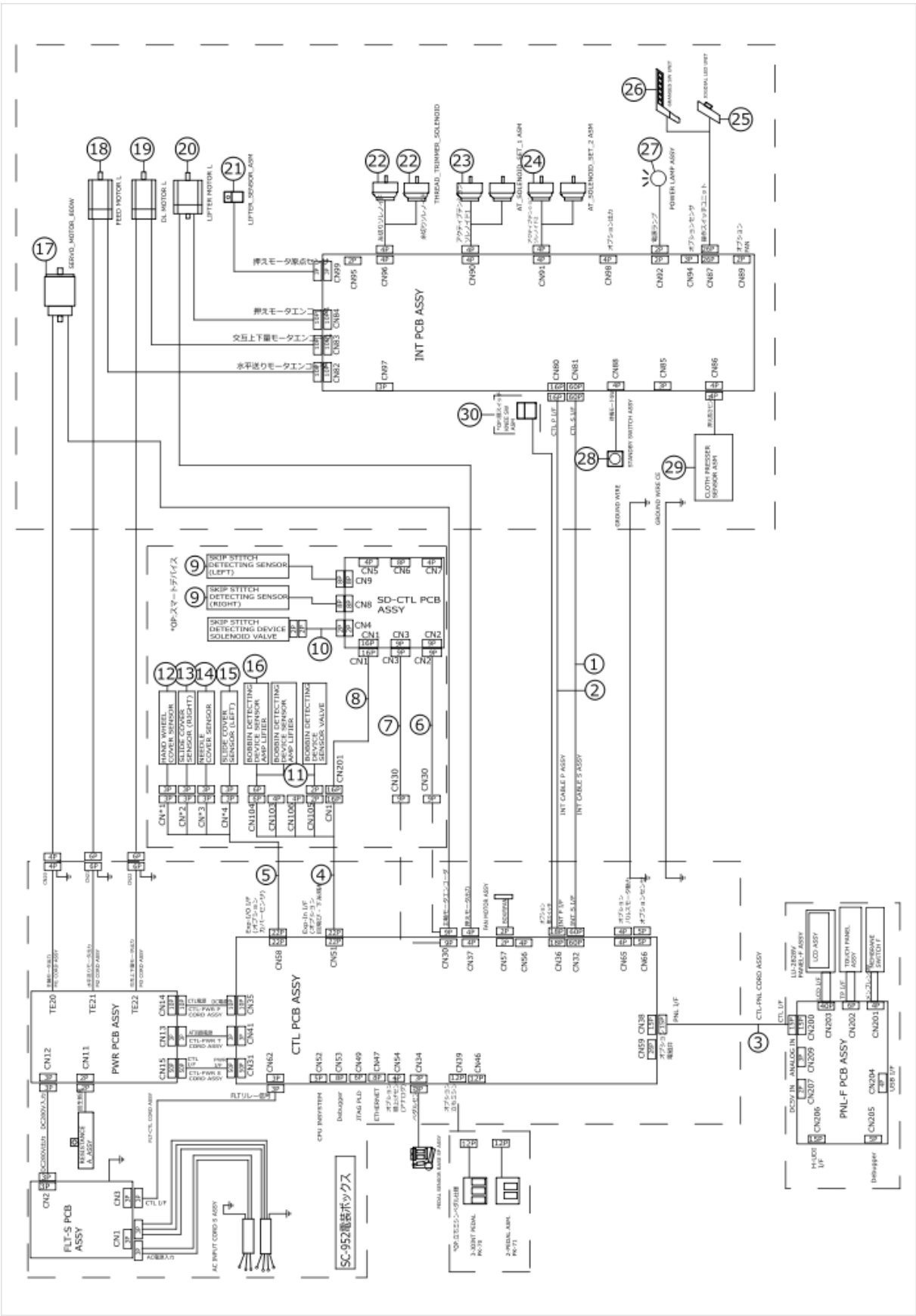
No.	品番	品名	備考	子部品	消耗品	個数
1	40126155	OIL_PAN				1.00
2	SK3482001SE	WOOD SCREW D=4.8 L=20				10.00

ACCESSORIES PARTS COMPONENTS



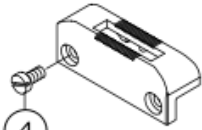
No.	品番	品名	備考	子部品	消耗品	個数
1	21334800	ALUMINUM BOBBIN WITH KNURL	FOR PLC-2710V			1.00
2	21334800	ALUMINUM BOBBIN WITH KNURL	FOR PLC-2760V			2.00
3	22932800	ACCESSORIE BAG				1.00
4	22933105	SCREW DRIVER				0.00
5	22933204	SCREW DRIVER				0.00
6	40192947	THREAD_GUIDE_PIN	FOR PLC-2710V			1.00
7	40192947	THREAD_GUIDE_PIN	FOR PLC-2760V			2.00
8	NM6040001SC	NUT M4X0.7 TYPE1	FOR PLC-2710V			1.00
9	NM6040001SC	NUT M4X0.7 TYPE1	FOR PLC-2760V			2.00
10	40208779	FRAME SUPPORT BAR				1.00
11	40079298	WRENCH				1.00
12	B9113012000	WRENCH (9X10)	FOR PLC-2760V			1.00
13	10777407	WRENCH 2.5MM	FOR PLC-2760V			1.00
14	40126405	OIL_FILTER				1.00
15	40126267	FELT HOLDER				1.00
16	23629306	PIPE STOPPER A				2.00
17	40133730	OIL_FILTER				1.00
18	40102736	BUTTON TUBE				0.45
19	13305107	PIN_FOR_SIDE_COVER				1.00
20	40027770	VINYL COVER				1.00
21	B91210120A0	OILER ASM.				1.00
22	MML007600CA	JUKI MACHINE OIL 7				1.00
23	MC321001402	NEEDLE 134-35 #140-2				1.00
24	40143553	KNEE_SW_ASM.				1.00
25	40131015	HINGE				2.00
26	B1516210D00	SCREW				4.00
27	40164521	HINGE_RUBBER				2.00
28	40163914	HINGE_SPACER				2.00
29	SK3452501SE	SCREW D=4.5 L=25				4.00
30	WP0550800SP	WASHER 5.5X10X0.8				4.00
31	40151800	CUSHION_RUBBER				2.00
32	10740900	RUBBER				11.00
33	40151803	RUBBER_CUSHION_LEFT				1.00
34	40151804	RUBBER_CUSHION_RIGHT				1.00
35	40151805	RUBBER_CUSHION_SHEET				4.00
36	10539906	SET NAIL				6.00
37	22926208	NAIL				2.00
38	40131014	HINGE_STOPPER				2.00
39	SK3482501SE	WOOD SCREW D=4.8 L=25				4.00
40	HX00150000B	CABLE CLAMP				2.00
41	MAO11532000	CORD STAPLE				3.00
42	HX00065000A	CABLE CLIP				2.00
43	40034675	THREAD_GUIDE_ASM_E				1.00

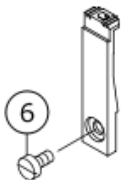
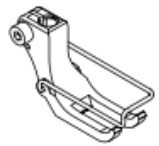
WIRING DIAGRAM

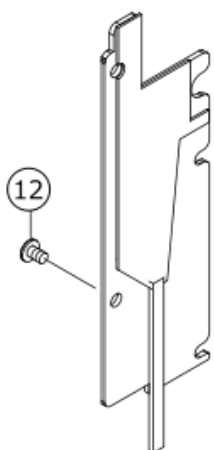
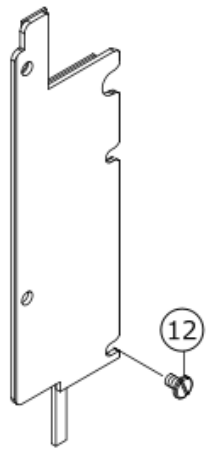


No.	品番	品名	備考	子部品	消耗品	個数
1	40192441	INT CABLE S ASSY				1.00
2	40192442	INT CABLE P ASSY				1.00
3	40175585	CTL-PNL CORD ASSY				1.00
4	40167083	AE_SD_RELAY_CORD_ASSY	OPTION(SMART DEVICE)			1.00
5	40193645	SAFETY SWITCH CODE ASSY	OPTION(SMART DEVICE)			1.00
6	40171394	ENCODER EXTENTION CABLE ASSY	OPTION(SMART DEVICE)			1.00
7	40171393	ENCODER RELAY CABLE ASSY	OPTION(SMART DEVICE)			1.00
8	40198296	SD-CTL EXTENSION CODE ASSY	OPTION(SMART DEVICE)			1.00
9	40167132	LED-SENS UNIT2800 ASM	OPTION(SMART DEVICE)			2.00
10	40167087	SOLENOID VALVE CONNECTER ASM.	OPTION(SMART DEVICE)			1.00
11	40162207	SOLENOID VALVE CONNECTER ASM.	OPTION(SMART DEVICE)			1.00
12	40151336	PROXIMITY SENSOR ASSY C	OPTION(SMART DEVICE)			1.00
13	40151319	PROXIMITY SENSOR ASSY B	OPTION(SMART DEVICE)			1.00
14	40151318	PROXIMITY SENSOR ASSY A	OPTION(SMART DEVICE)			1.00
15	40165312	PROXIMITY SENSOR ASSY D	OPTION(SMART DEVICE)			1.00
16	40102072	SENSOR AMP LIFIER B ASM.	OPTION(SMART DEVICE)			1.00
17	40169647	SERVO_MOTOR_800W				1.00
18	40259942	FEED MOTOR L				1.00
19	40259943	DL MOTOR L				1.00
20	40259944	LIFTER MOTOR L				1.00
21	40192445	LIFTER_SENSOR_ASM				1.00
22	40192453	THREAD_TRIMMER_SOLENOID				2.00
23	40192455	AT_SOLENOID_SET_1 ASM				1.00
24	40192456	AT_SOLENOID_SET_2 ASM				1.00
25	40191503	JOGDIAL LED UNIT				1.00
26	40191502	6RANGES SW UNIT				1.00
27	40192443	POWER LAMP ASSY				1.00
28	40192444	STANDBY SWITCH ASSY				1.00
29	40192446	CLOTH_PRESSER_SENSOR_ASM				1.00
30	40143553	KNEE_SW_ASM.				1.00

TABLE OF EXCHANING GAUGE PARTS (FOR PLC-2710V)

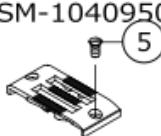
Needle bar threas guide 針棒糸掛け		Needle plate 針板	
 (SS-2060310-SP)		 (SM-6040800-SP)	
Ref.No.	①	Ref.No.	③
Part No.	401-43221	Part No.	402-16771

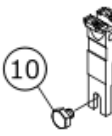
Feed dog 送り歯		Feed foot asm. 送り足 (組)		Presser foot asm. 押え足 (組)	
 (SS-6110480-SP)					
Ref.No.	⑤	Ref.No.	⑦	Ref.No.	⑧
Part No.	401-30061	Part No.	107-11653	Part No.	107-12552

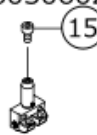
Feed lever base cover 送りてこ台カバー		Feed lever base cover F asm. 側面力バー-F (組)		Feed lever base cover A asm. 側面力バー-A (組)	
 (SM-6040650-TP)					
Ref.No.	⑨	Ref.No.	⑩	Ref.No.	⑪
Part No.	401-29979	Part No.	401-34098	Part No.	401-34097

No.	品番	品名	備考	子部品	消耗品	個数
1	40143221	NEEDLE_BAR_THREAD_GUIDE_2810A				1.00
2	SS2060310SP	SCREW 3/32-56 L=3				1.00
3	40216771	NEEDLE_PLATE_10_7				1.00
4	SM6040800SP	SCREW				2.00
5	40130061	FEED_DOG				1.00
6	SS6110480SP	SCREW 11/64-40 L=4.3				1.00
7	10711653	FEED FOOT ASM.				1.00
8	10712552	PRESSER FOOT ASM.				1.00
9	40129979	FEED_LEVER_BASE_COVER				1.00
10	40134098	PH=FEED_LEVER_BASE_COVER_F_ASM				1.00
11	40134097	PH=FEED_LEVER_BASE_COVER_A_ASM				1.00
12	SM6040650TP	SCREW				12.00

TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-2760V)

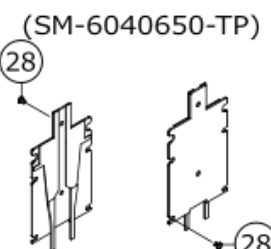
Needle gauge size 針幅		Throat plate 針板	
Code コード		(SM-1040950-TP) 	
	mm	Ref No.	Part No.
B	6	(1)	402-06348
C	8	(2)	402-10225
D	10	(3)	402-18661
E	12	(4)	401-30928

Needle gauge size 針幅		Feed dog 送り歯	
Code コード		 (SS-9110543-CP)	
	mm	Ref No.	Part No.
B	6	(6)	402-18803
C	8	(7)	401-30907
D	10	(8)	401-30062
E	12	(9)	401-30926

Needle gauge size 針幅		Needle clamp asm. 針留め(組)	
Code コード		(SM-6030602-TP) 	
	mm	Ref No.	Part No.
B	6	(11)	402-18728
C	8	(12)	402-16775
D	10	(13)	402-18701
E	12	(14)	402-31869

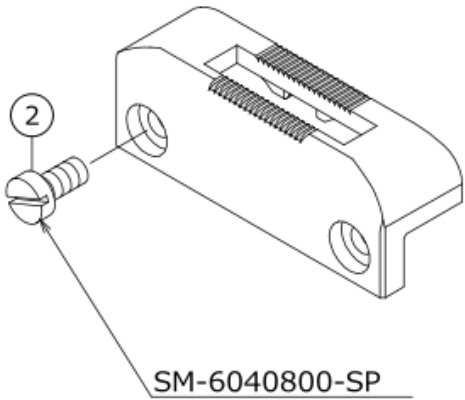
Needle gauge size 針幅		Feed foot for guide asm. ガイド用送り足 (組)	
Code コード			
	mm	Ref No.	Part No.
B	6	(16)	400-38854
C	8	(17)	400-38852
D	10	(18)	400-38850
E	12	(19)	400-38848

Needle gauge size 針幅		Presser foot with guide asm. センターガイド付き押え足 (組)	
Code コード			
	mm	Ref No.	Part No.
B	6	(20)	400-38810
C	8	(21)	400-38808
D	10	(22)	400-38806
E	12	(23)	400-38802

Needle gauge size 針幅		Feed lever base cover asm. 側面カバー (組)	
Code コード		(SM-6040650-TP) 	
	mm	Ref No.	Part No.
B	6	(24)	401-34017
C	8	(25)	401-34018
D	10	(26)	401-34019
E	12	(27)	401-34020

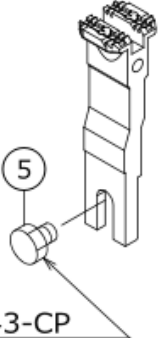
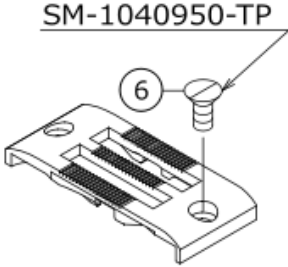
No.	品番	品名	備考	子部品	消耗品	個数
1	40206348	NEEDLE_PLATE_6MM_60_7				1.00
2	40210225	NEEDLE_PLATE_8MM_60_7				1.00
3	40218661	NEEDLE_PLATE_10MM_60_7				1.00
4	40130928	NEEDLE_PLATE_12MM_60_7				1.00
5	SM1040950TP	SCREW M4 L=9				2.00
6	40218803	FEED_DOG_6MM				1.00
7	40130907	FEED_DOG_8MM				1.00
8	40130062	FEED_DOG_10MM				1.00
9	40130926	FEED_DOG_12MM				1.00
10	SS9110543CP	SCREW 11/64-40 L=5.3				1.00
11	40218728	NEEDLE_CLAMP_6MM_ASM				1.00
12	40216775	NEEDLE_CLAMP(8MM)ASM.				1.00
13	40218701	NEEDLE_CLAMP_10MM_ASM				1.00
14	40231869	NEEDLE_CLAMP_12MM_ASM				1.00
15	SM6030602TP	SCREW M3X0.5 L=6				1.00
16	40038854	FEED FOOT FOR GUIDE(6MM)ASM.				1.00
17	40038852	FEED FOOT FOR GUIDE(8MM)ASM.				1.00
18	40038850	FEED FOOT FOR GUIDE(10MM)ASM.				1.00
19	40038848	FEED FOOT FOR GUIDE(12MM)ASM.				1.00
20	40038810	PRESSER FOOT WITH GUIDE(6MM)ASM.				1.00
21	40038808	PRESSER FOOT WITH GUIDE(8MM)ASM.				1.00
22	40038806	PRESSER FOOT WITH GUIDE(10MM)ASM.				1.00
23	40038802	PRESSER FOOT WITH GUIDE(12MM)ASM.				1.00
24	40134017	FEED_LEVER_BASE_COVER_C_6MM_ASM.				1.00
25	40134018	FEED_LEVER_BASE_COVER_D_8MM_ASM.				1.00
26	40134019	FEED_LEVER_BASE_COVER_B_10M_ASM.				1.00
27	40134020	FEED_LEVER_BASE_COVER_E_12M_ASM.				1.00
28	SM6040650TP	SCREW				12.00

TABLE OF OPTIONAL GAUGE PARTS (FOR PLC-2710V)

Needle plate 針板 (P=12MM用)	
	
Ref.No.	①
Part No.	401-30067

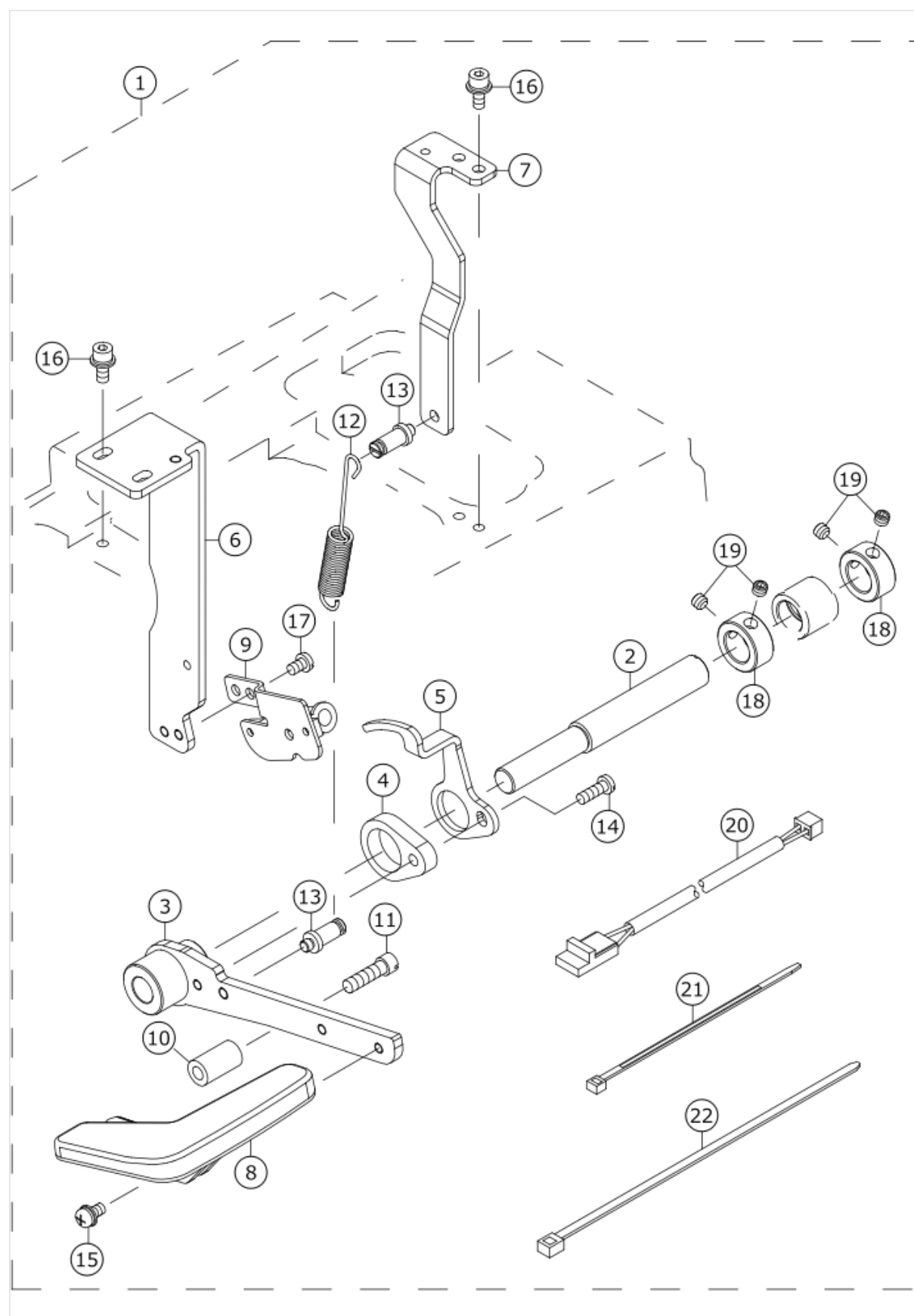
No.	品番	品名	備考	子部品	消耗品	個数
1	40130067	NEEDLE_PLATE				1.00
2	SM6040800SP	SCREW				2.00

TABLE OF OPTIONAL GAUGE PARTS (FOR PLC-2760V)

Needle gauge size 針 幅	Feed dog 溝付き送り歯		Throat plate 針板 (P = 12mm用)	
	 SS-9110543-CP		 SM-1040950-TP	
mm	No.	Part No.	No.	Part No.
8	(1)	402-19363	(3)	401-30908
10	(2)	402-21158	(4)	401-30064

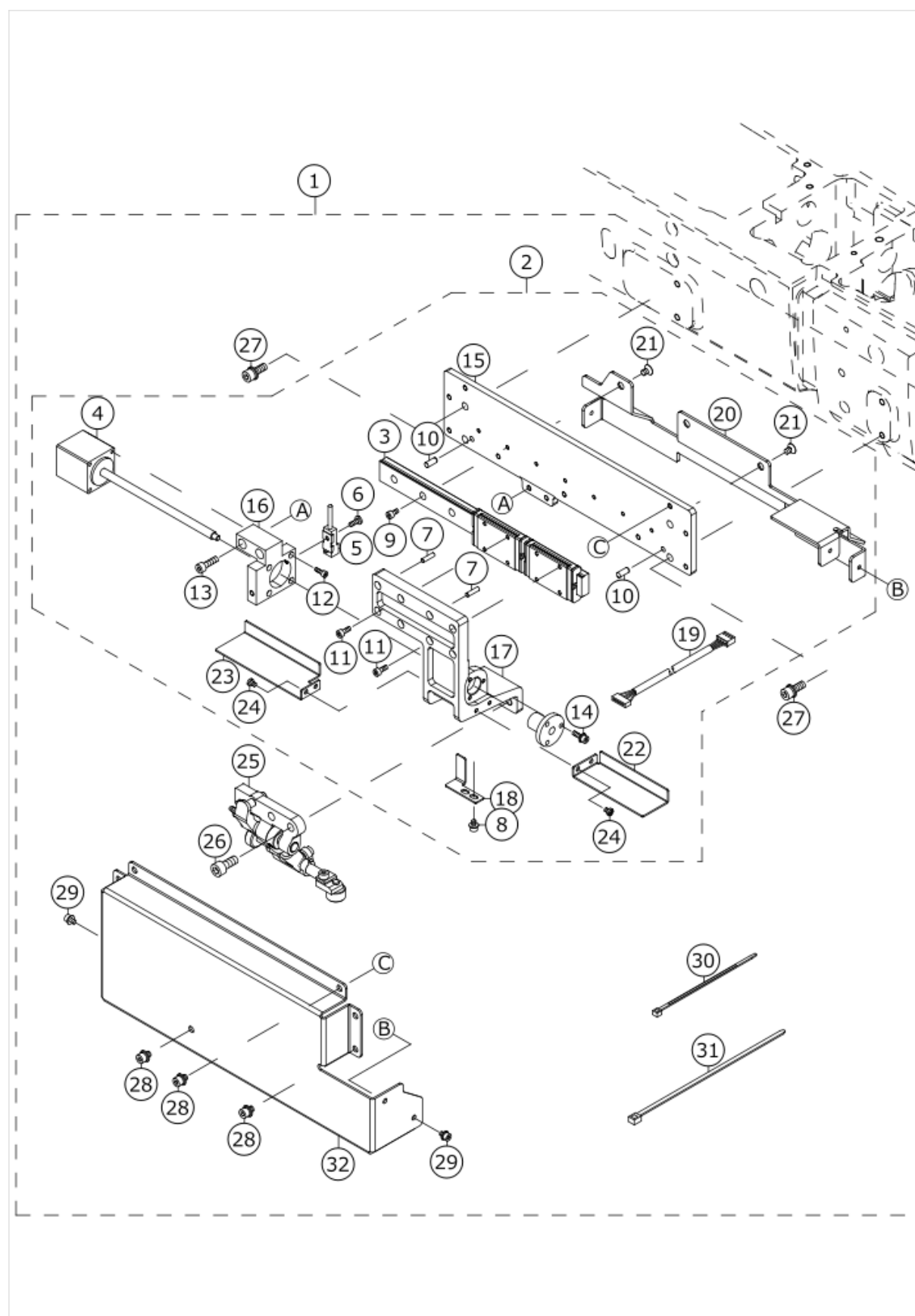
No.	品番	品名	備考	子部品	消耗品	個数
1	40219363	FEED_DOG_8MM_G				1.00
2	40221158	FEED_DOG_10MM_G				1.00
3	40130908	NEEDLE_PLATE_8MM_60_7				1.00
4	40130064	NEEDLE_PLATE				1.00
5	SS9110543CP	SCREW 11/64-40 L=5.3				1.00
6	SM1040950TP	SCREW M4 L=9				2.00

REVERSE FEED LEVER KIT (OPTIONAL PARTS)



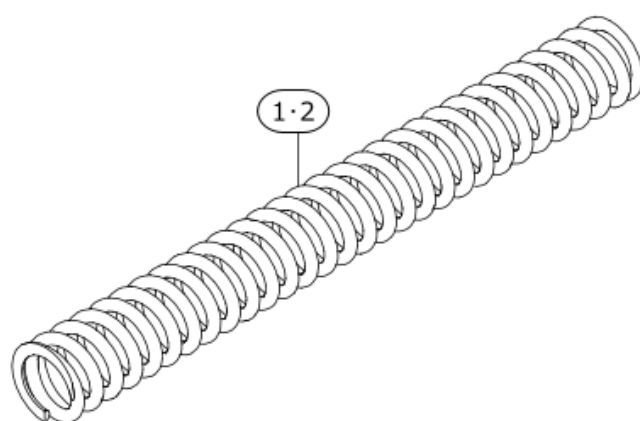
No.	品番	品名	備考	子部品	消耗品	個数
1	40207826	REVERSE_FEED_LEVER_ASM				1.00
2	40205819	REVERSE_FEED_LEVER_SHAFT		*		1.00
3	40205817	REVERSE_FEED_LEVER_ASM_B		*		1.00
4	40205818	SPASER		*		1.00
5	40205820	FEED_CONTROL_SENSOR_PLATE		*		1.00
6	40207828	REVERSE_FEED_SENSOR_BASE		*		1.00
7	40205821	SPRING_HOOK_PLATE		*		1.00
8	40126116	REVERSE_FEED_LEVER_DRAFT		*		1.00
9	40174405	FEED_CONTROL_SENSOR_BASE_ASM		*		1.00
10	22952501	BACK LEVER STOPPER		*		1.00
11	SM6051850TP	SCREW M5 L=18		*		1.00
12	11050705	LEVER RETURN SPRING		*		1.00
13	B3413227000	SPRING SUSPENSION		*		2.00
14	SM4041255SP	SCREW M4 L=12		*		1.00
15	SL4040881SC	SCREW M4 L=8		*		2.00
16	SL6041092TN	SCREW M4 L=10		*		4.00
17	SM4040655SP	SCREW		*		2.00
18	CS1200981TP	THRUST COLLAR D=12 W=9		*		2.00
19	SM8050412TP	SCREW M5 L=4		*		4.00
20	40204922	FEED LEVER RELAY CORD ASSY		*		1.00
21	EA9500B0100	CABLE BAND		*		5.00
22	EA9500B0200	CABLE BAND		*		3.00

DIGITAL EDGE GUIDE COMPONENTS (OPTIONAL PARTS)



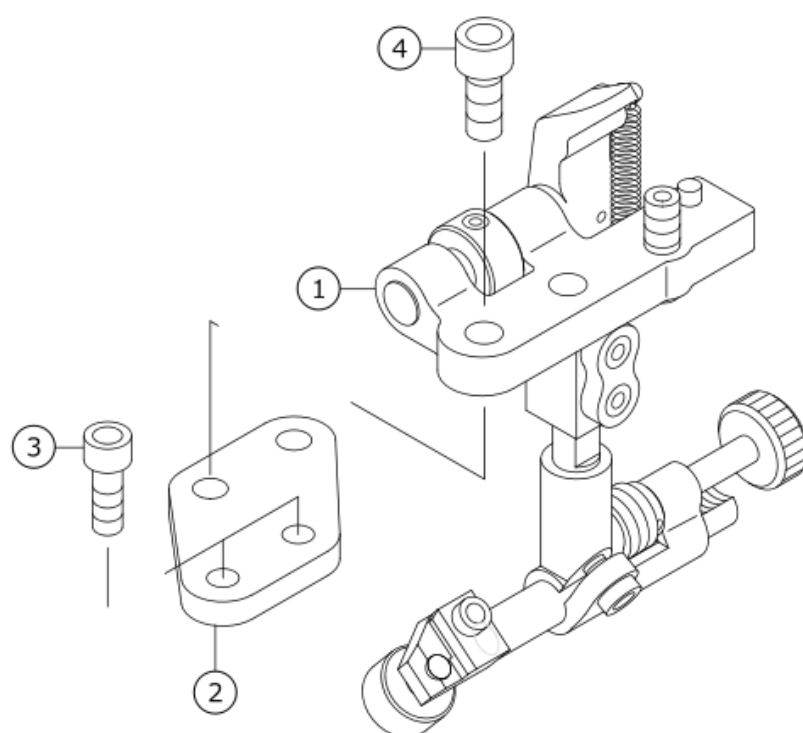
No.	品番	品名	備考	子部品	消耗品	個数
1	40198152	DIGITAL_EDGE_GUIDE_ALL_ASM				1.00
2	40198153	DIGITAL_EDGE_GUIDE_ASM		*		1.00
3	40215975	LINEAR_GUIDE		*		1.00
4	40192571	RULER MOTOR		*		1.00
5	40192572	RULER MOTOR SENSOR ASSY		*		1.00
6	SM5030801SC	SCREW M3X0.5 L=8		*		1.00
7	PH0300125S0	PARALLEL PIN TYPE A 3X12		*		2.00
8	SL6030592TN	SCREW M3 L=5		*		2.00
9	SM6030602TN	SCREW M3X6		*		4.00
10	PH0400105S0	PARALLEL PIN TYPE B 4X10		*		2.00
11	SM6030802TN	SCREW		*		8.00
12	SM6850802TN	SCREW M2.5 L=8		*		4.00
13	SM6041402TN	SCREW M4X0.7 L=14		*		2.00
14	SL6031092TN	SCREW M3 L=10		*		3.00
15	40207424	BASE_PLATE		*		1.00
16	40207425	MOTOR_BRACKET		*		1.00
17	40207554	EDGE_GUIDE_ARM		*		1.00
18	40207427	SENSOR_DETECTION_PLATE		*		1.00
19	40204912	RULER MOTOR CABLE ASSY		*		1.00
20	40208457	FRONT_COVER		*		1.00
21	SM1040801SC	SCREW M4X0.7 L=8		*		3.00
22	40208382	SLIDE_COVER_L		*		1.00
23	40208383	SLIDE_COVER_R		*		1.00
24	SM4030455SP	SCREW		*		4.00
25	MAH152010A0	RULER		*		1.00
26	SM6061402TP	SCREW M6 L=14		*		2.00
27	SL6051492TN	SCREW M5 L=14		*		4.00
28	SL6040692TN	SCREW M4 L=6		*		7.00
29	SL6030592TN	SCREW M3 L=5		*		3.00
30	EA9500B0100	CABLE BAND		*		4.00
31	EA9500B0200	CABLE BAND		*		1.00
32	40208508	COVER		*		1.00

PRESSER SPRING COMPONENTS (OPTIONAL PARTS)



No.	品番	品名	備考	子部品	消耗品	個数
1	40203636	PRESSER_SPRING_A				1.00
2	40203637	PRESSER_SPRING_B				1.00

SUSPENSION SQUARE COMPONENTS (OPTIONAL PARTS)



No.	品番	品名	備考	子部品	消耗品	個数
1	MAH152010A0	RULER				1.00
2	40112214	EDGE_GUIDE_FITTING_PLATE				1.00
3	SM6051402TP	SCREW M5X0.8 L=14				2.00
4	SM6061402TP	SCREW M6 L=14				2.00

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1730-03···Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

· Each numeral indicates the number of parts required.

· "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

パーツリストご利用に際して

1 ."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2 .数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3 .数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4 .イラストページの-----枠は、組構成であることを意味します。

5 .リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。