

MODEL : PLC-2700 Series

List No : 1629-08

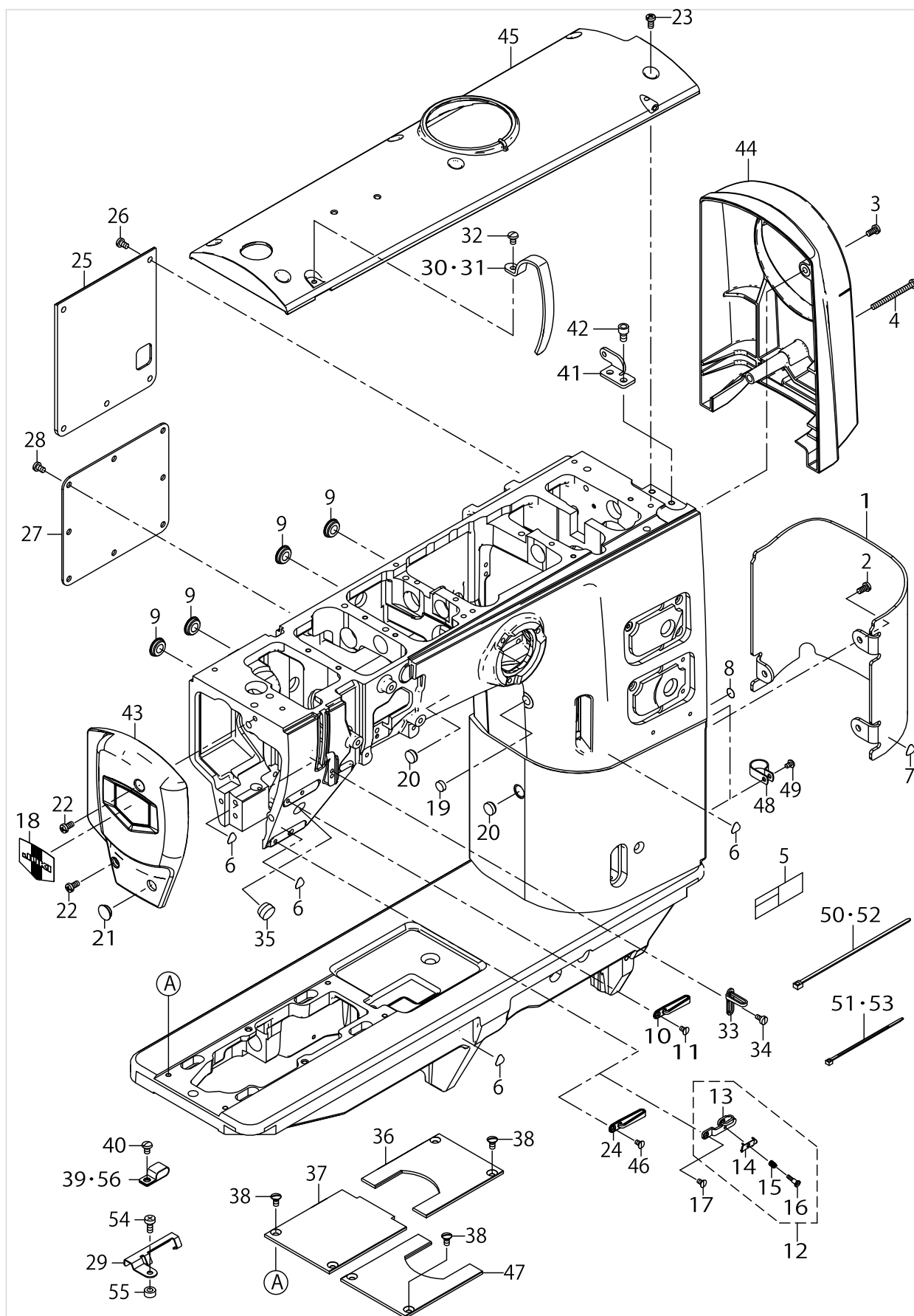
# PARTS LIST

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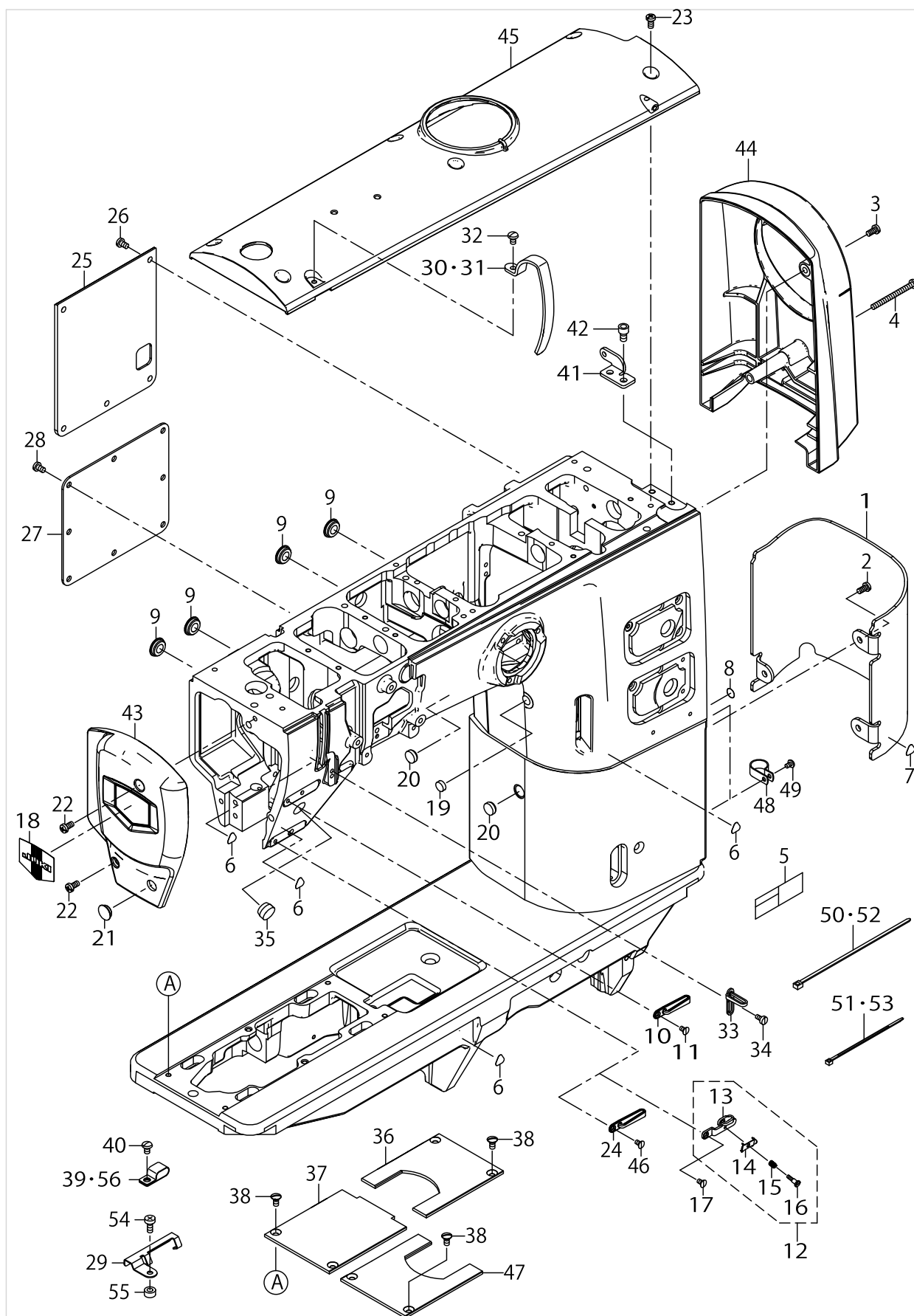
# FRAME & MISCELLANEOUS COVER COMPONENTS



# FRAME & MISCELLANEOUS COVER COMPONENTS

| No. | Parts No.   | Parts name                  | Remarks                                                                                                      | Level | Cons | Qty |
|-----|-------------|-----------------------------|--------------------------------------------------------------------------------------------------------------|-------|------|-----|
| 1   | 40129977    | POST_COVER                  | FOR PLC-2710-7,2760-7                                                                                        |       |      | 1   |
| 2   | SM4051055SP | SCREW                       | FOR PLC-2710-7,2760-7                                                                                        |       |      | 3   |
| 3   | SM4051055SP | SCREW                       | FOR PLC-2710-7,2760-7                                                                                        |       |      | 2   |
| 4   | SM4055501SC | SCREW M5X0.8 L=55           | FOR PLC-2710-7,2760-7                                                                                        |       |      | 1   |
| 5   | 40102261    | SAFETY_LABEL_S              |                                                                                                              |       |      | 1   |
| 6   | CM300200001 | ATTENTION SEAL              |                                                                                                              |       |      | 4   |
| 7   | CM300200001 | ATTENTION SEAL              | FOR PLC-2710-7,2760-7                                                                                        |       |      | 1   |
| 8   | 22901805    | GROUND MARK                 |                                                                                                              |       |      | 1   |
| 9   | TA1650406R0 | PRUG                        |                                                                                                              |       |      | 4   |
| 10  | 40084142    | THREAD_GUIDE_LOWER          |                                                                                                              |       | ☆    | 1   |
| 11  | SM1040750TP | SCREW M4 L=7                |                                                                                                              |       |      | 1   |
| 12  | 40034675    | THREAD_GUIDE_ASM_E          | FOR PLC-2710-7,2760-7,2765                                                                                   |       | ☆    | 1   |
| 13  | 40034674    | THREAD_GUIDE                |                                                                                                              | *     |      | 1   |
| 14  | 40042716    | THREAD_PRESSER_PLATE        |                                                                                                              | *     |      | 1   |
| 15  | B1132521000 | THREAD PRESSER PLATE SPRING |                                                                                                              | *     |      | 1   |
| 16  | SD0380556TL | SHOULDER SCREW D=3.8 H=5.5  |                                                                                                              | *     |      | 1   |
| 17  | SM1040750TP | SCREW M4 L=7                | FOR PLC-2710-7,2760-7,2765                                                                                   |       |      | 1   |
| 18  | 22902506    | FACE PLATE                  |                                                                                                              |       |      | 1   |
| 19  | TA1030402R0 | RUBBER PLUG D=10.3 L=4      |                                                                                                              |       |      | 1   |
| 20  | TA1270502R0 | RUBBER PLUG                 |                                                                                                              |       |      | 2   |
| 21  | TA1250406R0 | RUBBER PLUG D=12.5 L=4      |                                                                                                              |       |      | 1   |
| 22  | SM4051055SP | SCREW                       |                                                                                                              |       |      | 2   |
| 23  | SM4051055SP | SCREW                       |                                                                                                              |       |      | 6   |
| 24  | 40084142    | THREAD_GUIDE_LOWER          | FOR PLC-2710,2760,2760L                                                                                      |       | ☆    | 1   |
| 25  | 40129995    | APERTURE_COVER              |                                                                                                              |       |      | 1   |
| 26  | SM4050855SP | SCREW                       |                                                                                                              |       |      | 5   |
| 27  | 40129975    | APERTURE_PLATE              |                                                                                                              |       |      | 1   |
| 28  | SM4050855SP | SCREW                       |                                                                                                              |       |      | 8   |
| 29  | 40134805    | CABLE HOLDER                | FOR PLC-2710-7,2760-7, 2710(WI-TH AK,BT,DL), 2760(WITH AK,BT,D-L), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 1   |
| 30  | 40134834    | THREAD_TAKE_UP_LEVER COVER  | FOR PLC-2760L                                                                                                |       |      | 1   |
| 31  | 23600505    | THREAD TAKE-UP LEVER COVER  | FOR PLC-2710,2710-7,2760, 2760-7,2765                                                                        |       |      | 1   |
| 32  | SM4051055SP | SCREW                       |                                                                                                              |       |      | 1   |
| 33  | 40126221    | THREAD_GUIDE                |                                                                                                              |       | ☆    | 1   |
| 34  | SM6040870SP | SCREW                       |                                                                                                              |       |      | 1   |
| 35  | TA1550902R0 | PLUG                        |                                                                                                              |       |      | 1   |
| 36  | 40129982    | BED_COVER_A                 |                                                                                                              |       |      | 1   |
| 37  | 40129983    | BED_COVER_B                 | FOR PLC-2710,2710-7                                                                                          |       |      | 1   |
| 38  | SM2051000SC | SCREW                       |                                                                                                              |       |      | 4   |
| 39  | D2112555B00 | CORD HOLDER LARGE           | FOR PLC-2710-7,2760-7                                                                                        |       |      | 3   |
| 40  | SM4050855SP | SCREW                       | FOR PLC-2710-7,2760-7, 2710(WI-TH AK,BT,DL), 2760(WITH AK,BT,D-L), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 2   |
| 41  | 40112277    | PLATE                       | FOR PLC-2710,2760,2765,2760L                                                                                 |       |      | 1   |
| 42  | SM6061002TP | SCREW M6 L=10               | FOR PLC-2710,2760,2765,2760L                                                                                 |       |      | 2   |
| 43  | 40130704    | FACE_PLATE                  |                                                                                                              |       |      | 1   |
| 44  | 40130705    | MOTOR_COVER                 | FOR PLC-2710-7,2760-7                                                                                        |       |      | 1   |
| 45  | 40130706    | TOP_COVER                   |                                                                                                              |       |      | 1   |

# FRAME & MISCELLANEOUS COVER COMPONENTS



# FRAME & MISCELLANEOUS COVER COMPONENTS

| No. | Parts No.   | Parts name              | Remarks                                                                                      | Level | Cons | Qty |
|-----|-------------|-------------------------|----------------------------------------------------------------------------------------------|-------|------|-----|
| 46  | SM1040750TP | SCREW M4 L=7            | FOR PLC-2710,2760,2760L                                                                      |       |      | 1   |
| 47  | 40129982    | BED_COVER_A             | FOR PLC-2760,2760-7,2760L,2765                                                               |       |      | 1   |
| 48  | HX00150000H | CABLE CLAMP             | FOR PLC-2710,2760,2765,2760L                                                                 |       |      | 2   |
| 49  | SM4040655SP | SCREW M4 L=6            | FOR PLC-2710,2760,2765,2760L                                                                 |       |      | 2   |
| 50  | EA9500B0200 | CABLE BAND 150          | FOR PLC-2710,2760,2765,2760L                                                                 |       |      | 1   |
| 51  | EA9500B0100 | CABLE BAND              | FOR PLC-2710,2760,2765,2760L                                                                 |       |      | 6   |
| 52  | EA9500B0200 | CABLE BAND 150          | FOR PLC-2710-7,2760-7                                                                        |       |      | 3   |
| 53  | EA9500B0100 | CABLE BAND              | FOR PLC-2710-7,2760-7                                                                        |       |      | 5   |
| 54  | SM4051255SP | SCREW.,M5 L=12          | FOR PLC-2710(WITH AK,BT,DL), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 27-65(WITH AK,BT,DL) |       |      | 1   |
| 55  | B3417051000 | REAR LIFTING BAR ROLLER | FOR PLC-2710(WITH AK,BT,DL), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 27-65(WITH AK,BT,DL) |       |      | 1   |
| 56  | D2112555B00 | CORD HOLDER LARGE       | FOR PLC-2710(WITH AK,BT,DL), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 27-65(WITH AK,BT,DL) |       |      | 2   |

This exploded view diagram illustrates the assembly of a mechanical system, possibly a belt drive or a pump mechanism. The components are numbered 1 through 61, and their assembly is indicated by dashed lines and arrows.

**Key Components and Assembly Points:**

- Motor/Actuator (8):** The central driving component, connected to the main shaft (1-19).
- Shaft (1-19):** The central longitudinal shaft that supports multiple pulleys and gears.
- Pulleys and Gears:**
  - Large Pulley (2):** Mounted on the right end of the shaft, connected to a belt (11) and a smaller pulley (12).
  - Intermediate Pulleys (13, 16, 20, 24, 28, 30, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61):** Various sized pulleys and gears along the shaft, some with belts (11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61).
- Support and Mounting Components:**
  - Base (3):** The main mounting plate for the motor and pulleys.
  - Mounting Brackets (4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61):** Various brackets and supports for the pulleys and gears.

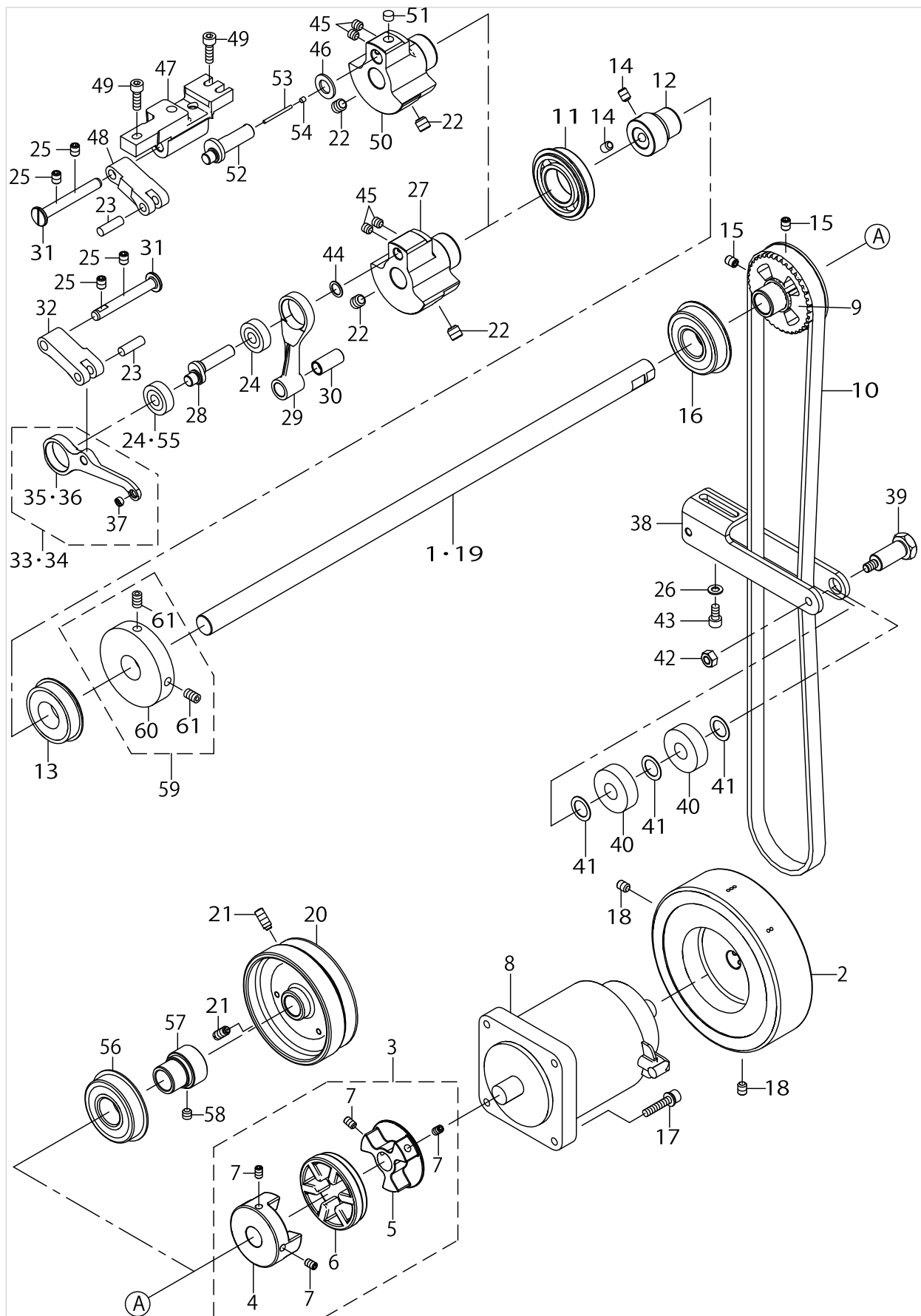
The diagram uses standard mechanical drawing conventions, including dashed lines to show the assembly path and arrows to indicate the direction of movement or assembly.

# MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS

| No. | Parts No.   | Parts name                 | Remarks                                                | Level | Cons | Qty |
|-----|-------------|----------------------------|--------------------------------------------------------|-------|------|-----|
| 1   | 40112087    | MAIN_SHAFT_DD              | FOR PLC-2710-7,2760-7                                  |       |      | 1   |
| 2   | 40130702    | HAND_WHEEL                 | FOR PLC-2710-7,2760-7                                  |       |      | 1   |
| 3   | 40112312    | COUPLING_ASSY              | FOR PLC-2710-7,2760-7                                  |       |      | 1   |
| 4   | 40130277    | HUB_L                      | FOR PLC-2710-7,2760-7                                  | *     |      | 1   |
| 5   | 40112106    | HUB_R                      | FOR PLC-2710-7,2760-7                                  | *     |      | 1   |
| 6   | 40125950    | SPIDER                     | FOR PLC-2710-7,2760-7                                  | *     |      | 1   |
| 7   | SM8050812TP | SCREW M5X8                 | FOR PLC-2710-7,2760-7                                  | *     |      | 4   |
| 8   | 40126244    | AC SERVO MOTOR             | FOR PLC-2710-7,2760-7                                  |       |      | 1   |
| 9   | 40126321    | SPROCKET_UPPER             |                                                        |       |      | 1   |
| 10  | 40130020    | TIMING_BELT                |                                                        |       | ☆    | 1   |
| 11  | B1203512000 | BUSHING                    |                                                        |       |      | 1   |
| 12  | 23605207    | MAIN SHAFT BEARING SUPPORT |                                                        |       |      | 1   |
| 13  | SB120001800 | BEARING                    |                                                        |       |      | 1   |
| 14  | SM80608A2TP | SCREW M6 L=8               |                                                        |       |      | 2   |
| 15  | SM8060812TP | SCREW M6 L=8               |                                                        |       |      | 2   |
| 16  | SB120002700 | BEARING                    | FOR PLC-2710-7,2760-7                                  |       |      | 1   |
| 17  | SL6052592TN | BOLT                       | FOR PLC-2710-7,2760-7                                  |       |      | 4   |
| 18  | SM8060812TP | SCREW M6 L=8               | FOR PLC-2710-7,2760-7                                  |       |      | 2   |
| 19  | 40112088    | MAIN_SHAFT                 | FOR PLC-2710,2760,2765,2760L                           |       |      | 1   |
| 20  | 40112299    | HAND_WHEEL_A               | FOR PLC-2710,2760,2765,2760L                           |       |      | 1   |
| 21  | SS8151550SP | SCREW 15/64-28 L=15        | FOR PLC-2710,2760,2765,2760L                           |       |      | 2   |
| 22  | SM8080812TP | SCREW M8X8                 |                                                        |       |      | 2   |
| 23  | 10721504    | FEED ADJUSTING PIN         |                                                        |       |      | 1   |
| 24  | SB108002400 | BEARING                    | FOR PLC-2710,2710-7,2760, 2760--<br>7,2760L 2760-7,276 |       |      | 2   |
| 25  | SM8060812TP | SCREW M6 L=8               |                                                        |       |      | 2   |
| 26  | WP0531000SD | WASHER M5                  |                                                        |       |      | 2   |
| 27  | 40112091    | COUNTER_WEIGHT             | FOR PLC-2710,2710-7,2760, 2760--<br>7,2760L 2760-7,276 |       |      | 1   |
| 28  | 40112092    | NEEDLE_BAR_CRANK           | FOR PLC-2710,2710-7,2760, 2760--<br>7,2760L 2760-7,276 |       |      | 1   |
| 29  | 40112093    | NEEDLE_BAR_CRANK_ROD       | FOR PLC-2710,2710-7,2760, 2760--<br>7,2760L 2760-7,276 |       |      | 1   |
| 30  | 40112094    | CRANK_ROD_BUSH             | FOR PLC-2710,2710-7,2760, 2760--<br>7,2760L 2760-7,276 |       |      | 1   |
| 31  | 40011902    | THREAD_TAKE_UP_CRANK_SHAFT |                                                        |       |      | 1   |
| 32  | 40125930    | TAKE_UP_LEVER_CRANK        | FOR PLC-2710,2710-7,2760, 2760--<br>7,2760L 2760-7,276 |       |      | 1   |
| 33  | 40127049    | THREAD_TAKE_UP_ASM.        | FOR PLC-2710,2710-7,2760, 2760-7,2765                  |       |      | 1   |
| 34  | 40134545    | THREAD_TAKE_UP_ASM.        | FOR PLC-2760L                                          |       |      | 1   |
| 35  | 40125939    | THREAD_TAKE_UP             | FOR PLC-2710,2710-7,2760, 2760-7,2765                  | *     |      | 1   |
| 36  | 40134532    | THREAD_TAKE_UP             | FOR PLC-2760L                                          | *     |      | 1   |
| 37  | 10546901    | BUSH                       |                                                        | *     |      | 1   |
| 38  | 40130021    | IDOLER_PLATE               |                                                        |       |      | 1   |
| 39  | 40130022    | IDOLER_SHAFT               |                                                        |       |      | 1   |
| 40  | B1803019000 | BALL BEARING INTERMEDIATE  |                                                        |       |      | 2   |
| 41  | E3026721000 | SLIDER                     |                                                        |       |      | 3   |
| 42  | NM6060001CP | NUT M6                     |                                                        |       |      | 1   |
| 43  | SM6051002TP | SCREW M5X0.8 L=10          |                                                        |       |      | 2   |
| 44  | WP0820516SP | WASHER 11.6X8.2X0.6        |                                                        |       |      | 1   |



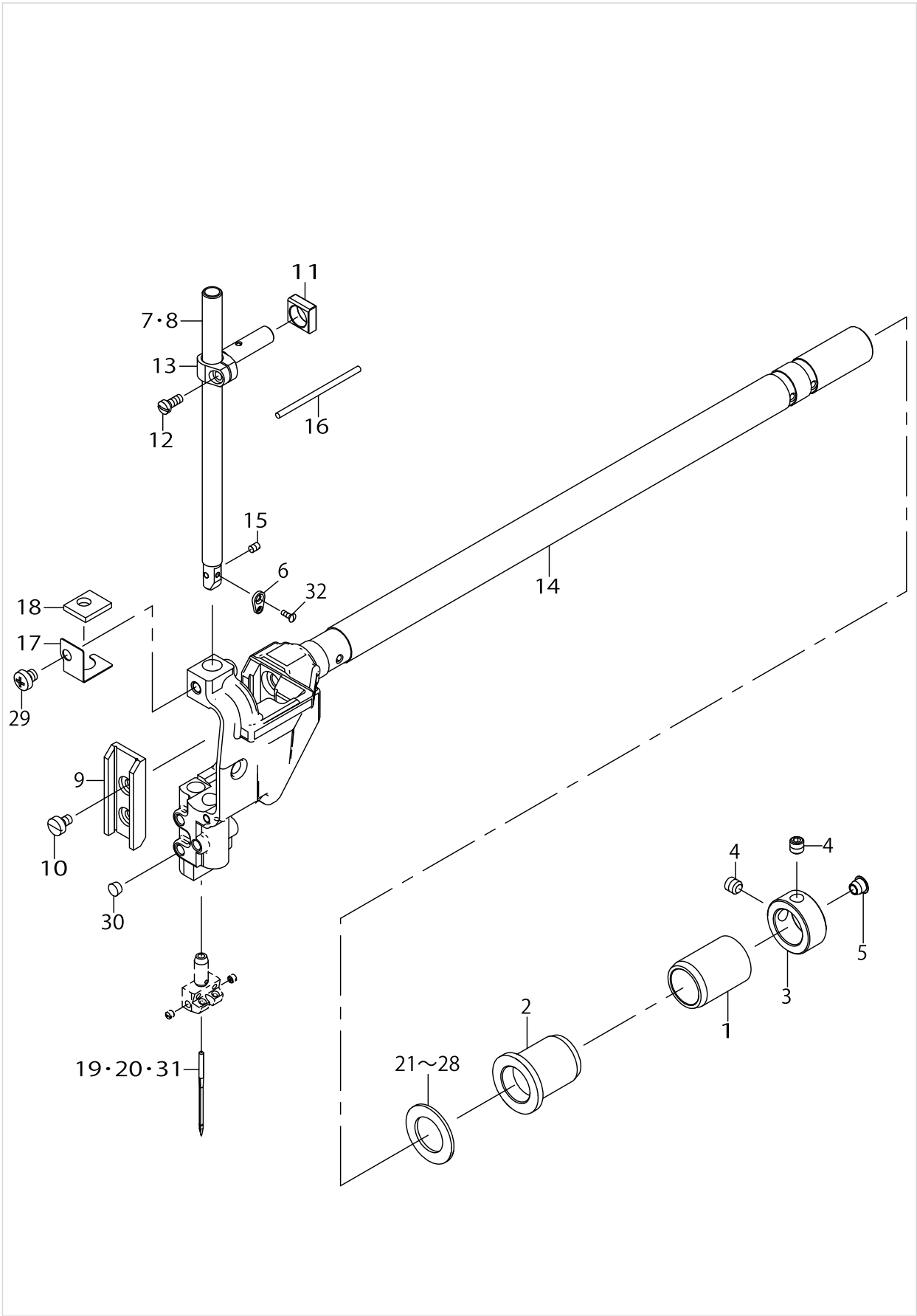
# MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS



# MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS

| No. | Parts No.   | Parts name                     | Remarks                      | Level | Cons | Qty   |
|-----|-------------|--------------------------------|------------------------------|-------|------|-------|
| 45  | SM8060612TP | SCREW M6 L=6                   |                              |       |      | 2     |
| 46  | 40026818    | WASHER                         | FOR PLC-2765                 |       |      | 1     |
| 47  | 40131642    | TAKE_UP_LEVER_CRANK_SHAFT_BASE | FOR PLC-2765                 |       |      | 1     |
| 48  | 40131643    | TAKE_UP_LEVER_CRANK            | FOR PLC-2765                 |       |      | 1     |
| 49  | SM6051602TP | SCREW M5X0.8 L=16              | FOR PLC-2765                 |       |      | 3     |
| 50  | 40131645    | COUNTER_WEIGHT                 | FOR PLC-2765                 |       |      | 1     |
| 51  | 40138482    | FELT                           | FOR PLC-2765                 |       |      | 1     |
| 52  | 40131646    | NEEDLE_BAR_CRANK               | FOR PLC-2765                 |       |      | 1     |
| 53  | CQ202000000 | OIL WICK                       | FOR PLC-2765                 |       |      | 0.027 |
| 54  | TA0290301M0 | PLUG                           | FOR PLC-2765                 |       |      | 1     |
| 55  | SB108001900 | BALL BEARING                   | FOR PLC-2765                 |       |      | 1     |
| 56  | SB120002700 | BEARING                        | FOR PLC-2710,2760,2765,2760L |       |      | 1     |
| 57  | 23605207    | MAIN SHAFT BEARING SUPPORT     | FOR PLC-2710,2760,2765,2760L |       |      | 1     |
| 58  | SM80608A2TP | SCREW M6 L=8                   | FOR PLC-2710,2760,2765,2760L |       |      | 2     |
| 59  | 40010533    | BTW_DRIVING_WHEEL_ASM          |                              |       |      | 1     |
| 60  | 40010534    | BTW_DRIVING_WHEEL              |                              | *     |      | 1     |
| 61  | 40010535    | DRIVING_WHEEL_SCREW            |                              | *     |      | 2     |

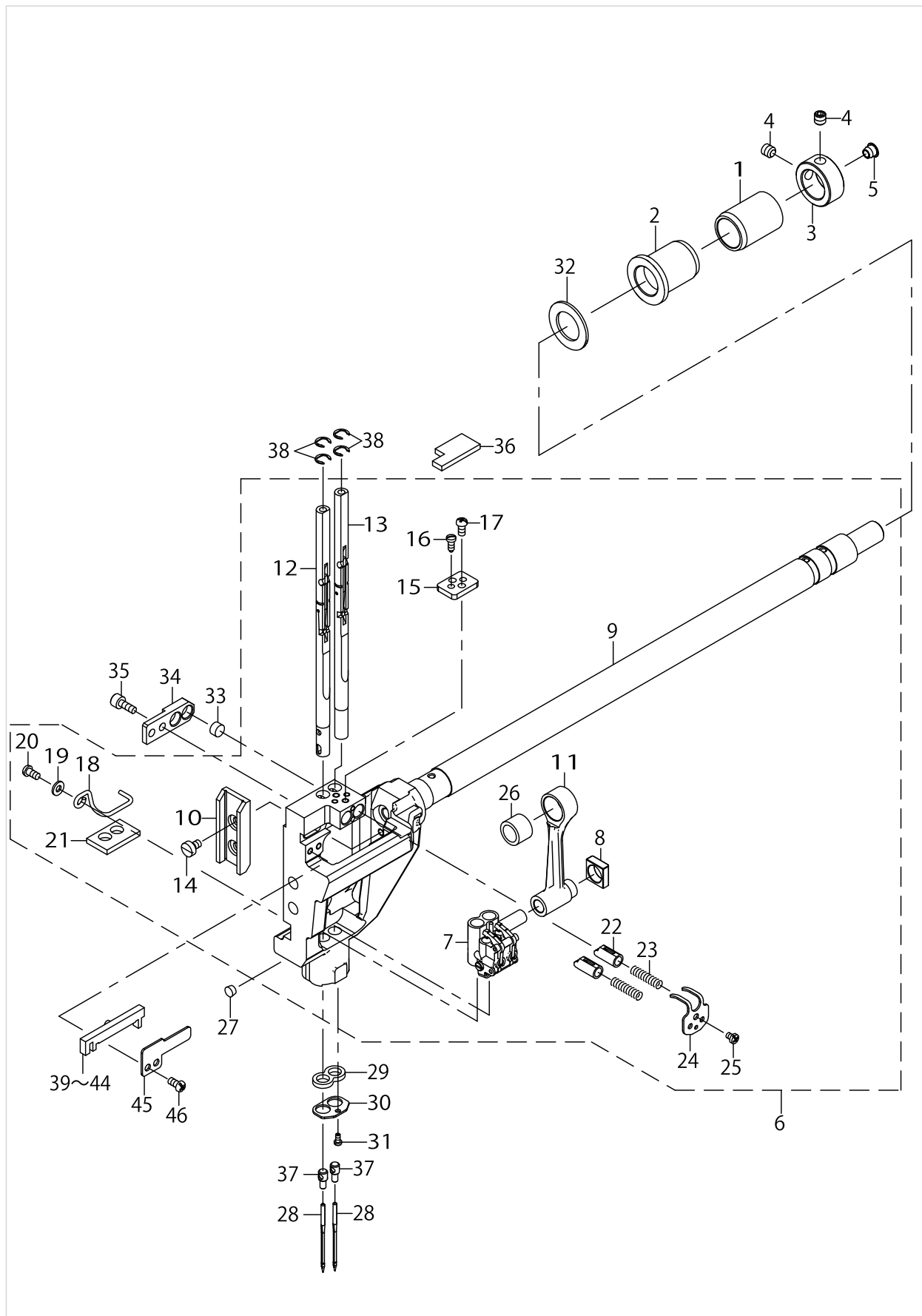
NEEDLE BAR COMPONENTS



# NEEDLE BAR COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks                   | Level | Cons | Qty  |
|-----|-------------|-------------------------------|---------------------------|-------|------|------|
| 1   | 40010709    | NF SHAFT BUSH R               |                           |       |      | 1    |
| 2   | 40023568    | BUSHING                       |                           |       |      | 1    |
| 3   | CS1701181TP | THRUST COLLAR D=17 W=11       |                           |       |      | 1    |
| 4   | SM8060612TP | SCREW M6 L=6                  |                           |       |      | 2    |
| 5   | TA0620504R0 | CAP                           |                           |       |      | 1    |
| 6   | 40143221    | NEEDLE_BAR_THREAD_GUIDE_2810A | FOR PLC-2710,2710-7       |       | ☆    | 1    |
| 7   | 40143220    | NEEDLE_BAR_2810A              | FOR PLC-2710,2710-7       |       |      | 1    |
| 8   | 21451406    | NEEDLE BAR                    | FOR PLC-2760,2760-7,2760L |       |      | 1    |
| 9   | 40127041    | NEEDLE_BAR_GUIDE              |                           |       |      | 1    |
| 10  | SM6040650TP | SCREW                         |                           |       |      | 2    |
| 11  | 40112152    | NEEDLE_ROD_SQUARE_BLOCK       |                           |       |      | 1    |
| 12  | SS7090910TP | SCREW 9/64-40 L=8.5           |                           |       |      | 1    |
| 13  | 40112273    | NEEDLE BAR CONNECTION         |                           |       |      | 1    |
| 14  | 40136296    | N_B_ROCKING_BASE_ASM.         |                           |       |      | 1    |
| 15  | SS8080410TP | SCREW 1/8-44 L=3.5            | FOR PLC-2710,2710-7       |       | ☆    | 1    |
| 16  | CQ252000000 | OIL WICK                      |                           |       |      | 0.05 |
| 17  | 40112270    | FELT HOLDER                   |                           |       |      | 1    |
| 18  | 40112272    | NEEDLE_BAR_FELT_E             |                           |       |      | 1    |
| 19  | M13517B1400 | NEEDLE 135X17 #140            | FOR PLC-2710,2710-7       |       | ☆    | 1    |
| 20  | M13517B1400 | NEEDLE 135X17 #140            | FOR PLC-2760,2760-7       |       | ☆    | 2    |
| 21  | B1438512B00 | WASHER 17.1X28X1.5            | SELECTIVE PARTS           |       |      | 1    |
| 22  | 22606206    | SPACER Y                      | SELECTIVE PARTS           |       |      | 1    |
| 23  | 22606305    | SPACER Z                      | SELECTIVE PARTS           |       |      | 1    |
| 24  | 22607600    | SPACER A                      | SELECTIVE PARTS           |       |      | 1    |
| 25  | 22607709    | SPACER B                      | SELECTIVE PARTS           |       |      | 1    |
| 26  | 22607808    | SPACER D                      | SELECTIVE PARTS           |       |      | 1    |
| 27  | 22607907    | SPACER E                      | SELECTIVE PARTS           |       |      | 1    |
| 28  | 22606404    | SPACER F                      | SELECTIVE PARTS           |       |      | 1    |
| 29  | SM4050501SC | SCREW M5X0.8 L=5              |                           |       |      | 1    |
| 30  | TA0500301R0 | PLUG 5X5.8 L=3                |                           |       |      | 4    |
| 31  | M13517B2000 | NEEDLE 135X17 #200            | FOR PLC-2760L             |       |      | 2    |
| 32  | SS2060310SP | SCREW 3/32-56 L=3             | FOR PLC-2710,2710-7       |       |      | 1    |

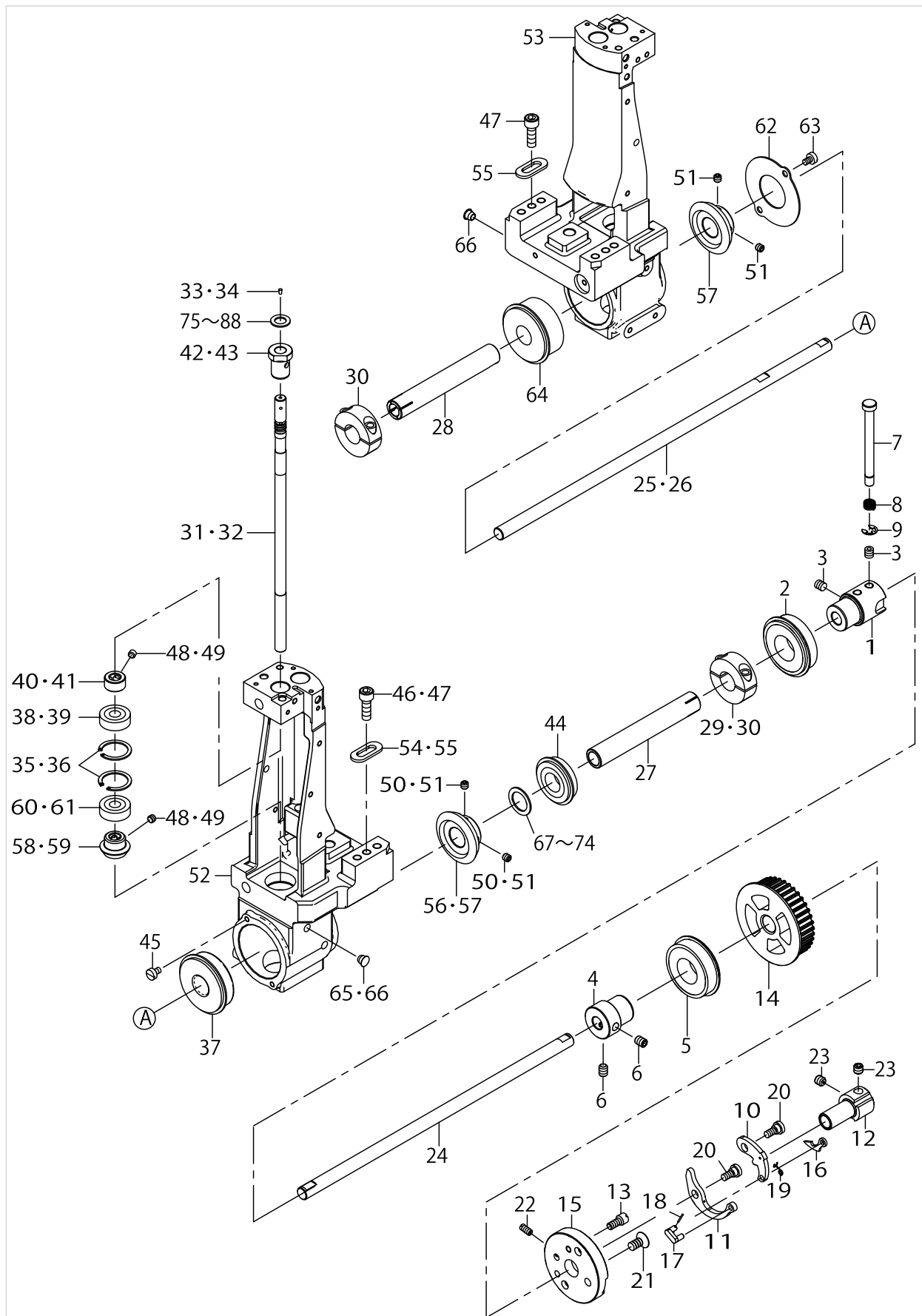
# NEEDLE BAR COMPONENTS (FOR PLC-2765)



# NEEDLE BAR COMPONENTS (FOR PLC-2765)

| No. | Parts No.   | Parts name                   | Remarks         | Level | Cons | Qty |
|-----|-------------|------------------------------|-----------------|-------|------|-----|
| 1   | 40010709    | NF SHAFT BUSH R              |                 |       |      | 1   |
| 2   | 40023568    | BUSHING                      |                 |       |      | 1   |
| 3   | CS1701181TP | THRUST COLLAR D=17 W=11      |                 |       |      | 1   |
| 4   | SM8060612TP | SCREW M6 L=6                 |                 |       |      | 2   |
| 5   | TA0620504R0 | CAP                          |                 |       |      | 1   |
| 6   | 40141331    | N_B_ROCKING_BASE_ASM_2865    |                 |       |      | 1   |
| 7   | 40032147    | NEEDLE_BAR_CONNECTION_ASM.   |                 | *     |      | 1   |
| 8   | 40112152    | NEEDLE_ROD_SQUARE_BLOCK      |                 | *     |      | 1   |
| 9   | 40138640    | NEEDLE_BAR_ROCKING_BASE_ASM. |                 | *     |      | 1   |
| 10  | 40127041    | NEEDLE_BAR_GUIDE             |                 | *     |      | 1   |
| 11  | 40131644    | NEEDLE_BAR_CRANK_ROD         |                 | *     |      | 1   |
| 12  | 40131649    | NEEDLE_BAR_ASM._LEFT         |                 | *     |      | 1   |
| 13  | 40131651    | NEEDLE_BAR_ASM._RIGHT        |                 | *     |      | 1   |
| 14  | SM6040650TP | SCREW                        |                 | *     |      | 2   |
| 15  | 22682702    | NEEDLE BAR SWIVEL STOPPER    |                 | *     |      | 1   |
| 16  | 22681712    | STOPPER SCREW                |                 | *     |      | 2   |
| 17  | SS4090715SP | SCREW 9/64-40 L=7            |                 | *     |      | 2   |
| 18  | 40131654    | FELT_GUIDE                   |                 | *     |      | 1   |
| 19  | WP0371016SD | WASHER 3.7X8X1               |                 | *     |      | 1   |
| 20  | SS4090715SP | SCREW 9/64-40 L=7            |                 | *     |      | 1   |
| 21  | 40131655    | OIL_GUARD_FELT               |                 | *     |      | 1   |
| 22  | 22681407    | NEEDLE BAR STOPPER           |                 | *     |      | 2   |
| 23  | 22681506    | SPRING                       |                 | *     |      | 2   |
| 24  | 40095222    | STOPPER_SPRING_COVER         |                 | *     |      | 1   |
| 25  | SM4030455SP | SCREW                        |                 | *     |      | 1   |
| 26  | SB310000300 | BALL BEARING                 |                 | *     |      | 1   |
| 27  | TA0500301R0 | PLUG 5X5.8 L=3               |                 |       |      | 1   |
| 28  | M13517B1400 | NEEDLE 135X17 #140           |                 |       | ☆    | 2   |
| 29  | 22686000    | NEEDLE BAR OIL SEAL FELT     |                 |       |      | 1   |
| 30  | 40131656    | NEEDLE_BAR_OIL_SEAL_PLATE    |                 |       |      | 1   |
| 31  | SS6060510TP | SCREW 3/32-56 L=4.5          |                 |       |      | 1   |
| 32  | 22607709    | SPACER B                     |                 |       |      | 1   |
| 33  | 11002904    | ROLLER FELT                  |                 |       |      | 2   |
| 34  | 40131653    | FELT_COVER                   |                 |       |      | 1   |
| 35  | SM6040602TP | SCREW M4X0.7 L=6             |                 |       |      | 2   |
| 36  | 40039629    | FELT                         |                 |       |      | 1   |
| 37  | 22682504    | SPRING BEARING               |                 |       |      | 2   |
| 38  | 40028668    | RING_A                       |                 |       |      | 4   |
| 39  | 22681951    | SLIDER BLOCK ASM. A          | SELECTIVE PARTS |       |      | 1   |
| 40  | 22682058    | SLIDER BLOCK ASM. B          | SELECTIVE PARTS |       |      | 1   |
| 41  | 22682157    | SLIDER BLOCK ASM. C          | SELECTIVE PARTS |       |      | 1   |
| 42  | 22682256    | SLIDER BLOCK ASM. D          | SELECTIVE PARTS |       |      | 1   |
| 43  | 22682355    | SLIDER BLOCK ASM. E          | SELECTIVE PARTS |       |      | 1   |
| 44  | 40117425    | SLIDER BLOCK ASM. F          | SELECTIVE PARTS |       |      | 1   |
| 45  | 22681803    | SLIDE BLOCK GUIDE PLATE      |                 |       |      | 1   |
| 46  | SS4090715SP | SCREW 9/64-40 L=7            |                 |       |      | 2   |

## LOWER SHAFT COMPONENTS

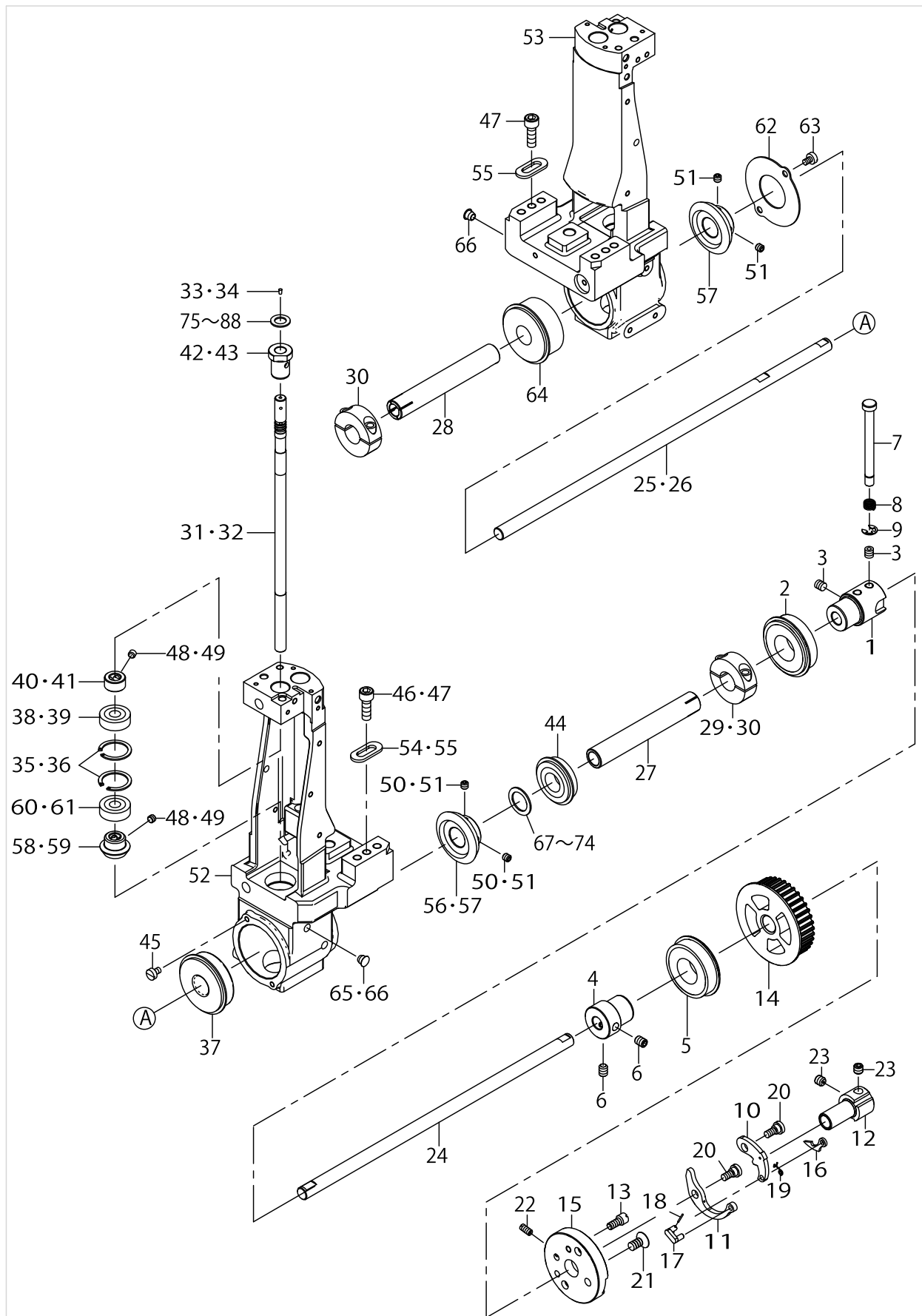


# LOWER SHAFT COMPONENTS

| No. | Parts No.   | Parts name                   | Remarks                        | Level | Cons | Qty |
|-----|-------------|------------------------------|--------------------------------|-------|------|-----|
| 1   | 40130041    | CONNECTION_BUSH              |                                |       |      | 1   |
| 2   | SB120001800 | BEARING                      |                                |       |      | 1   |
| 3   | SM8060812TP | SCREW M6 L=8                 |                                |       |      | 4   |
| 4   | 40123247    | BEARING_COLLAR               |                                |       |      | 1   |
| 5   | SB120001800 | BEARING                      |                                |       |      | 1   |
| 6   | SM8060812TP | SCREW M6 L=8                 |                                |       |      | 2   |
| 7   | 40112240    | SAFETY_REVERSE_BUTTON        |                                |       |      | 1   |
| 8   | B1639051000 | SPRING                       |                                |       |      | 1   |
| 9   | RE0500000K0 | E-RING                       |                                |       |      | 1   |
| 10  | 40144728    | SAFETY_CLUTCH_HOOK           |                                |       |      | 1   |
| 11  | 21387709    | SAFETY CLUTCH SPRING         |                                |       |      | 1   |
| 12  | 21387808    | SAFETY BASE                  |                                |       |      | 1   |
| 13  | 21387907    | ADJUSTING PIN (1.2)          |                                |       |      | 1   |
| 14  | 40125862    | LOWER_SHAFT_SPROCKET         |                                |       |      | 1   |
| 15  | 40126366    | CLUTCH_BASE                  |                                |       |      | 1   |
| 16  | B1308055000 | SAFETY CLUTCH COUNTER-HOOK   |                                |       |      | 1   |
| 17  | B1310055000 | SAFETY CLUTCH SMALL LINK     |                                |       |      | 1   |
| 18  | B1314055000 | SAFETY CLUTCH SMALL LINK PIN |                                |       |      | 1   |
| 19  | 40113224    | COUNTER HOOK SPRING          |                                |       |      | 1   |
| 20  | SD0640322TP | HINGE SCREW D=6.35 H=3.2     |                                |       |      | 2   |
| 21  | SM1061201SN | SCREW M6 L=12                |                                |       |      | 2   |
| 22  | SS8111010TP | SCREW 11/64-40 L=9.5         |                                |       |      | 1   |
| 23  | SS8660612TP | SCREW 1/4-40 L=6             |                                |       |      | 2   |
| 24  | 40130042    | LOWER_SHAFT_A                |                                |       |      | 1   |
| 25  | 40130043    | LOWER_SHAFT_B                | FOR PLC-2710,2710-7            |       |      | 1   |
| 26  | 40130044    | LOWER_SHAFT_C                | FOR PLC-2760,2760-7,2760L,2765 |       |      | 1   |
| 27  | 40112253    | LOWER_SHAFT_C                |                                |       |      | 1   |
| 28  | 40126454    | LOWER_SHAFT_D                | FOR PLC-2760,2760-7,2760L,2765 |       |      | 1   |
| 29  | 40152295    | LOWER_SHAFT_SET_COLLAR       | FOR PLC-2710,2710-7            |       |      | 1   |
| 30  | 40152295    | LOWER_SHAFT_SET_COLLAR       | FOR PLC-2760,2760-7,2760L,2765 |       |      | 2   |
| 31  | 40130035    | HOOK_SHAFT                   | FOR PLC-2710,2710-7            |       |      | 1   |
| 32  | 40130035    | HOOK_SHAFT                   | FOR PLC-2760,2760-7,2760L,2765 |       |      | 2   |
| 33  | TA0180401M0 | NEEDLE COOLER PLUG CAP       | FOR PLC-2710,2710-7            |       |      | 1   |
| 34  | TA0180401M0 | NEEDLE COOLER PLUG CAP       | FOR PLC-2760,2760-7,2760L,2765 |       |      | 2   |
| 35  | RC2351018KP | RETAINIG PIN 23.5            | FOR PLC-2710,2710-7            |       |      | 2   |
| 36  | RC2351018KP | RETAINIG PIN 23.5            | FOR PLC-2760,2760-7,2760L,2765 |       |      | 4   |
| 37  | G1216870000 | UPPER SHAFT REAR BEARING     |                                |       |      | 1   |
| 38  | SB108000400 | BUSHING                      | FOR PLC-2710,2710-7            |       |      | 1   |
| 39  | SB108000400 | BUSHING                      | FOR PLC-2760,2760-7,2760L,2765 |       |      | 2   |
| 40  | CS0800881TP | THRUST COLLAR                | FOR PLC-2710,2710-7            |       |      | 1   |
| 41  | CS0800881TP | THRUST COLLAR                | FOR PLC-2760,2760-7,2760L,2765 |       |      | 2   |
| 42  | 40130036    | BUSHING                      | FOR PLC-2710,2710-7            |       |      | 1   |
| 43  | 40130036    | BUSHING                      | FOR PLC-2760,2760-7,2760L,2765 |       |      | 2   |
| 44  | SB115001000 | ROLLING BEARING              |                                |       |      | 1   |
| 45  | SM6040650TP | SCREW                        |                                |       |      | 2   |
| 46  | SM6061802TP | SCREW M6 L=18                | FOR PLC-2710,2710-7            |       |      | 2   |
| 47  | SM6061802TP | SCREW M6 L=18                | FOR PLC-2760,2760-7,2760L,2765 |       |      | 4   |



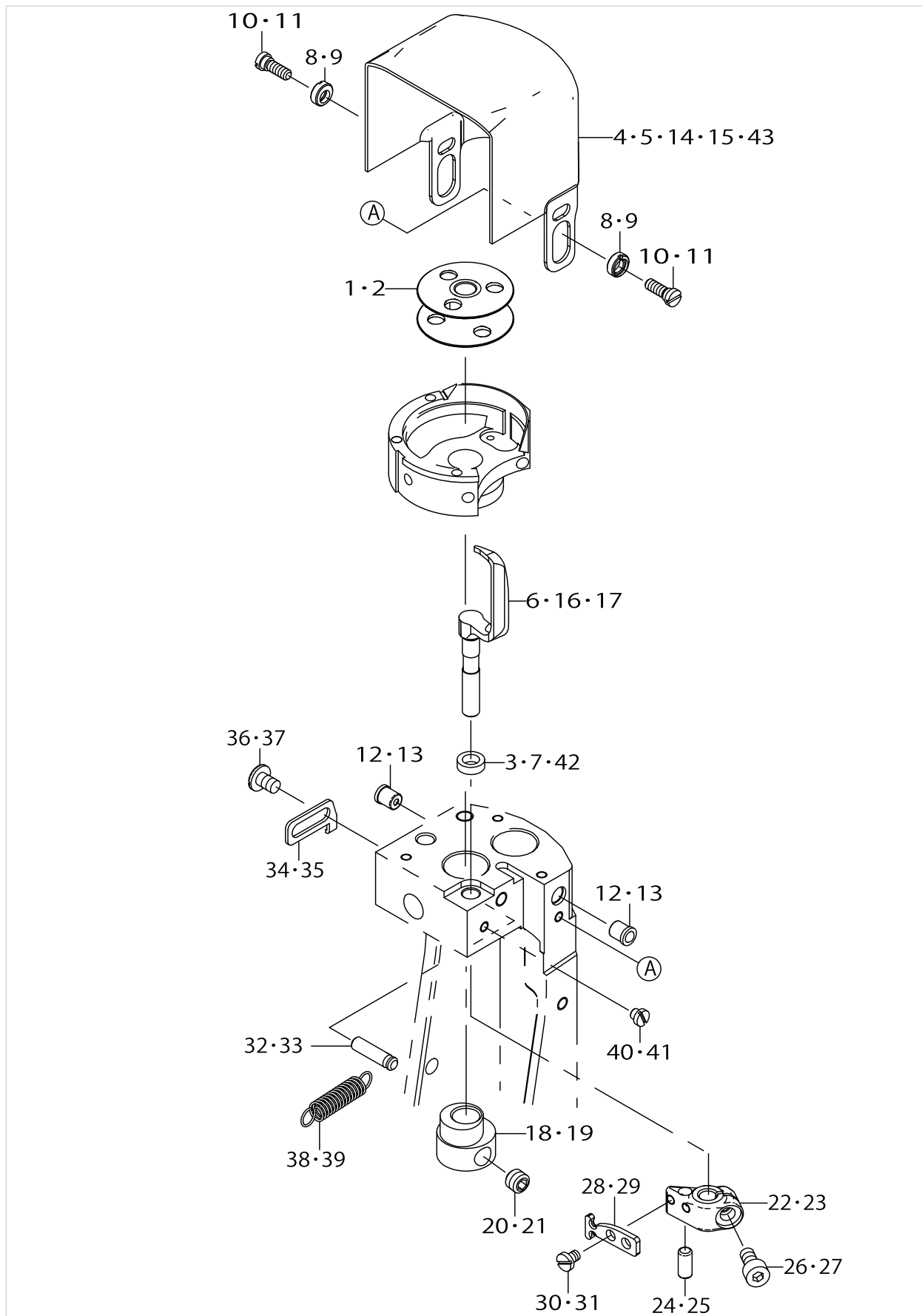
## LOWER SHAFT COMPONENTS



# LOWER SHAFT COMPONENTS

| No. | Parts No.   | Parts name                       | Remarks                        | Level | Cons | Qty |
|-----|-------------|----------------------------------|--------------------------------|-------|------|-----|
| 48  | SM8050412TP | SCREW M5 L=4                     | FOR PLC-2710,2710-7            |       |      | 4   |
| 49  | SM8050412TP | SCREW M5 L=4                     | FOR PLC-2760,2760-7,2760L,2765 |       |      | 8   |
| 50  | SM80506A2TP | SCREW M5 L=6                     | FOR PLC-2710,2710-7            |       |      | 2   |
| 51  | SM80506A2TP | SCREW M5 L=6                     | FOR PLC-2760,2760-7,2760L,2765 |       |      | 4   |
| 52  | 40133882    | HOOK_SHAFT_BASE_R_COMPONENTS     |                                |       |      | 1   |
| 53  | 40133883    | HOOK_SHAFT_BASE_L_COMPONENTS     | FOR PLC-2760,2760-7,2760L,2765 |       |      | 1   |
| 54  | 40139042    | WASHER                           | FOR PLC-2710,2710-7            |       |      | 2   |
| 55  | 40139042    | WASHER                           | FOR PLC-2760,2760-7,2760L,2765 |       |      | 4   |
| 56  | 40126372    | LOWER_SHAFT_GEAR                 | FOR PLC-2710,2710-7            |       |      | 1   |
| 57  | 40126372    | LOWER_SHAFT_GEAR                 | FOR PLC-2760,2760-7,2760L,2765 |       |      | 2   |
| 58  | 40112242    | HOOK_SHAFT_GEAR                  | FOR PLC-2710,2710-7            |       |      | 1   |
| 59  | 40112242    | HOOK_SHAFT_GEAR                  | FOR PLC-2760,2760-7,2760L,2765 |       |      | 2   |
| 60  | SB108000400 | BUSHING                          | FOR PLC-2710,2710-7            |       |      | 1   |
| 61  | SB108000400 | BUSHING                          | FOR PLC-2760,2760-7,2760L,2765 |       |      | 2   |
| 62  | 40126455    | HOOK_SHAFT_BASE_COVER            | FOR PLC-2760,2760-7,2760L,2765 |       |      | 1   |
| 63  | SM6040650TP | SCREW                            | FOR PLC-2760,2760-7,2760L,2765 |       |      | 2   |
| 64  | SB115002200 | BEARING                          | FOR PLC-2760,2760-7,2760L,2765 |       |      | 1   |
| 65  | TA0620504R0 | CAP                              | FOR PLC-2710,2710-7            |       |      | 2   |
| 66  | TA0620504R0 | CAP                              | FOR PLC-2760,2760-7,2760L,2765 |       |      | 4   |
| 67  | B122177100A | HIGH SPEED WASHER FOR BEARING    | SELECTIVE PARTS                |       |      | 1   |
| 68  | B122177100B | MAIN SHAFT THRUST WASHER B T=1.0 | SELECTIVE PARTS                |       |      | 1   |
| 69  | B125578100C | WASHER C                         | SELECTIVE PARTS                |       |      | 1   |
| 70  | B122177100D | MAIN SHAFT THRUST WASHER (D)     | SELECTIVE PARTS                |       |      | 1   |
| 71  | B122177100E | MAIN SHAFT THRUST WASHER (E)     | SELECTIVE PARTS                |       |      | 1   |
| 72  | B122177100F | MAIN SHAFT THRUST WASHER (F)     | SELECTIVE PARTS                |       |      | 1   |
| 73  | B122177100G | WASHER T=1.1                     | SELECTIVE PARTS                |       |      | 1   |
| 74  | B122177100H | WASHER T=1.3                     | SELECTIVE PARTS                |       |      | 1   |
| 75  | B255728000A | WASHER FOR DRIVING ARM           | SELECTIVE PARTS                |       |      | 1   |
| 76  | B255728000B | WASHER                           | SELECTIVE PARTS                |       |      | 1   |
| 77  | B255728000C | WASHER                           | SELECTIVE PARTS                |       |      | 1   |
| 78  | B255728000D | WASHER D                         | SELECTIVE PARTS                |       |      | 1   |
| 79  | B255728000E | WASHER                           | SELECTIVE PARTS                |       |      | 1   |
| 80  | 40138418    | WASHER T=1.3                     | SELECTIVE PARTS                |       |      | 1   |
| 81  | 40138419    | WASHER T=1.4                     | SELECTIVE PARTS                |       |      | 1   |
| 82  | 40138420    | WASHER T=1.5                     | SELECTIVE PARTS                |       |      | 1   |
| 83  | 40138421    | WASHER T=1.6                     | SELECTIVE PARTS                |       |      | 1   |
| 84  | 40138422    | WASHER T=1.7                     | SELECTIVE PARTS                |       |      | 1   |
| 85  | 40138423    | WASHER T=1.8                     | SELECTIVE PARTS                |       |      | 1   |
| 86  | 40143185    | WASHER_T=0.5                     | SELECTIVE PARTS                |       |      | 1   |
| 87  | 40143188    | WASHER_T=0.6                     | SELECTIVE PARTS                |       |      | 1   |
| 88  | 40143581    | WASHER_T=0.7                     | SELECTIVE PARTS                |       |      | 1   |

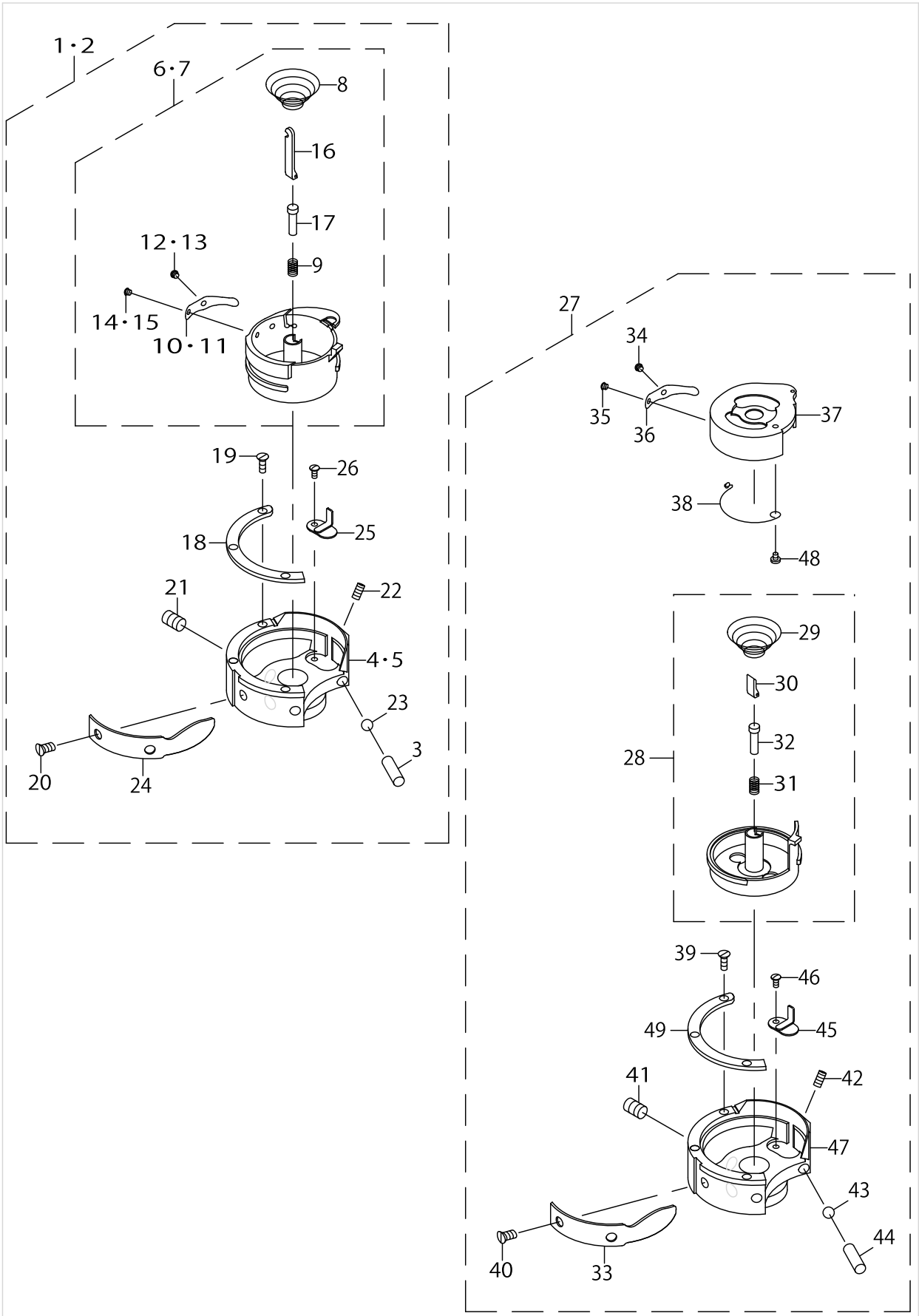
# OPENNER COMPONENTS



# OPENNER COMPONENTS

| No. | Parts No.   | Parts name                 | Remarks                        | Level | Cons | Qty |
|-----|-------------|----------------------------|--------------------------------|-------|------|-----|
| 1   | 21334800    | ALUMINUM BOBBIN WITH KNURL | FOR PLC-2710,2710-7            |       | ☆    | 1   |
| 2   | 21334800    | ALUMINUM BOBBIN WITH KNURL | FOR PLC-2760,2760-7,2765,2760L |       | ☆    | 2   |
| 3   | 40134531    | SPACER                     | FORPLC-2760,2760L              |       |      | 2   |
| 4   | 40137886    | HOOK_COVER ASM.            | FOR PLC-2710                   |       |      | 1   |
| 5   | 40137886    | HOOK_COVER ASM.            | FORPLC-2760,2760L              |       |      | 2   |
| 6   | 40137923    | OPENER 2765                | FOR PLC-2765                   |       |      | 1   |
| 7   | 40134531    | SPACER                     | FOR PLC-2710                   |       |      | 1   |
| 8   | 23007503    | ECCENTRIC ROLLER           | FOR PLC-2710,2710-7            |       |      | 2   |
| 9   | 23007503    | ECCENTRIC ROLLER           | FOR PLC-2760,2760-7,2765,2760L |       |      | 4   |
| 10  | 40163121    | HINGE_SCREW                | FOR PLC-2710,2710-7            |       |      | 2   |
| 11  | 40163121    | HINGE_SCREW                | FOR PLC-2760,2760-7,2765,2760L |       |      | 4   |
| 12  | 40130048    | BALL_PLUNGER               | FOR PLC-2710,2710-7            |       |      | 2   |
| 13  | 40130048    | BALL_PLUNGER               | FOR PLC-2760,2760-7,2765,2760L |       |      | 4   |
| 14  | 40130040    | HOOK_COVER                 | FOR PLC-2710-7                 |       |      | 1   |
| 15  | 40130040    | HOOK_COVER                 | FOR PLC-2760-7                 |       |      | 2   |
| 16  | 40130027    | OPENER                     | FOR PLC-2710,2710-7            |       | ☆    | 1   |
| 17  | 40130027    | OPENER                     | FOR PLC-2760,2760-7,2760L      |       | ☆    | 2   |
| 18  | 40130031    | OPENER_CAM                 | FOR PLC-2710,2710-7            |       |      | 1   |
| 19  | 40130031    | OPENER_CAM                 | FOR PLC-2760,2760-7,2765,2760L |       |      | 2   |
| 20  | SM8060552TP | SCREW M6 L=5               | FOR PLC-2710,2710-7            |       |      | 1   |
| 21  | SM8060552TP | SCREW M6 L=5               | FOR PLC-2760,2760-7,2765,2760L |       |      | 2   |
| 22  | 40130028    | OPENER_ARM                 | FOR PLC-2710,2710-7            |       |      | 1   |
| 23  | 40130028    | OPENER_ARM                 | FOR PLC-2760,2760-7,2765,2760L |       |      | 2   |
| 24  | B3019816000 | PIN                        | FOR PLC-2710,2710-7            |       |      | 1   |
| 25  | B3019816000 | PIN                        | FOR PLC-2760,2760-7,2765,2760L |       |      | 2   |
| 26  | SM6040802TP | SCREW M4X0.7 L=8           | FOR PLC-2710,2710-7            |       |      | 1   |
| 27  | SM6040802TP | SCREW M4X0.7 L=8           | FOR PLC-2760,2760-7,2765,2760L |       |      | 2   |
| 28  | 40130030    | SPRING_RACK                | FOR PLC-2710,2710-7            |       |      | 1   |
| 29  | 40130030    | SPRING_RACK                | FOR PLC-2760,2760-7,2765,2760L |       |      | 2   |
| 30  | SM6030450TP | SCREW M3 L=4               | FOR PLC-2710,2710-7            |       |      | 2   |
| 31  | SM6030450TP | SCREW M3 L=4               | FOR PLC-2760,2760-7,2765,2760L |       |      | 4   |
| 32  | 18219105    | DW PIN 4X16                | FOR PLC-2710,2710-7            |       |      | 1   |
| 33  | 18219105    | DW PIN 4X16                | FOR PLC-2760,2760-7,2765,2760L |       |      | 2   |
| 34  | 40163259    | H_C_STOPPER                | FOR PLC-2710,2710-7            |       |      | 1   |
| 35  | 40163259    | H_C_STOPPER                | FOR PLC-2760,2760-7,2765,2760L |       |      | 2   |
| 36  | SM6040650TP | SCREW                      | FOR PLC-2710,2710-7            |       |      | 2   |
| 37  | SM6040650TP | SCREW                      | FOR PLC-2760,2760-7,2765,2760L |       |      | 4   |
| 38  | 40133718    | SPRING                     | FOR PLC-2710,2710-7            |       |      | 1   |
| 39  | 40133718    | SPRING                     | FOR PLC-2760,2760-7,2765,2760L |       |      | 2   |
| 40  | SS6080320SP | SCREW 1/8-44 L=2.5         | FOR PLC-2710,2710-7            |       |      | 1   |
| 41  | SS6080320SP | SCREW 1/8-44 L=2.5         | FOR PLC-2760,2760-7,2765,2760L |       |      | 2   |
| 42  | 40137930    | SPACER                     | FOR PLC-2765                   |       |      | 2   |
| 43  | 40141066    | HOOK_COVER_ASM_B           | FOR PLC-2765                   |       |      | 2   |

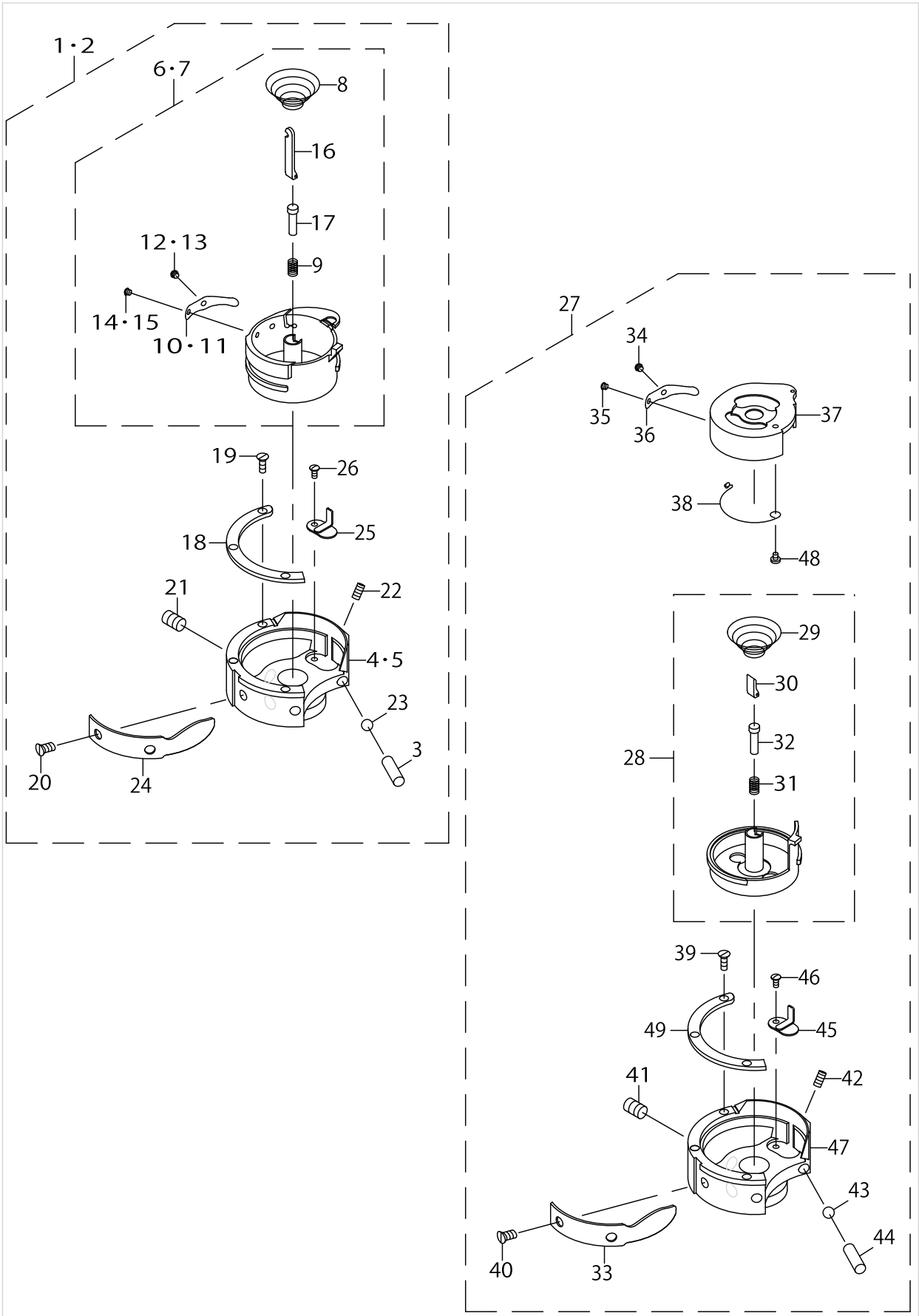
HOOK COMPONENTS



# HOOK COMPONENTS

| No. | Parts No. | Parts name                    | Remarks                 | Level | Cons | Qty |
|-----|-----------|-------------------------------|-------------------------|-------|------|-----|
| 1   | 40130034  | TRM_HOOK_ASM.                 | FOR PLC-2710-7,2760-7   |       |      | 1   |
| 2   | 40126399  | HOOK_ASM.                     | FOR PLC-2710,2760,2760L |       |      | 1   |
| 3   | 40148038  | SLIDE_PIN                     |                         | *     |      | 1   |
| 4   | 40148039  | OUTER_HOOK                    | FOR PLC-2710-7,2760-7   | *     |      | 1   |
| 5   | 40148031  | OUTER_HOOK                    | FOR PLC-2710,2760,2760L | *     |      | 1   |
| 6   | 40148041  | INNER_HOOK                    | FOR PLC-2710-7,2760-7   | *     |      | 1   |
| 7   | 40148032  | INNER_HOOK                    | FOR PLC-2710,2760,2760L | *     |      | 1   |
| 8   | 40079912  | IDLING PRIVENTION SPRING      |                         | *     |      | 1   |
| 9   | 40079904  | INNER HOOK HOLDER SETSCREW    |                         | *     |      | 3   |
| 10  | 40184941  | TENTION_SPRING                | FOR PLC-2710-7,2760-7   | *     |      | 1   |
| 11  | 40148034  | TENTION_SPRING                | FOR PLC-2710,2760,2760L | *     |      | 1   |
| 12  | 40079899  | ADJUSTING_SCREW               | FOR PLC-2710-7,2760-7   | *     |      | 1   |
| 13  | 40148035  | ADJUSTING_SCREW               | FOR PLC-2710,2760,2760L | *     |      | 1   |
| 14  | 40079900  | TENTION_SPRING_SETSCREW       | FOR PLC-2710-7,2760-7   | *     |      | 1   |
| 15  | 40148036  | TENTION_SPRING_SETSCREW       | FOR PLC-2710,2760,2760L | *     |      | 1   |
| 16  | 40079901  | BOBBIN_PRESSER                |                         | *     |      | 1   |
| 17  | 40079902  | PRESSER LIFTER                |                         | *     |      | 1   |
| 18  | 40148033  | INNER_HOOK_HOLDER             |                         | *     |      | 1   |
| 19  | 40079903  | PRESSER LIFTER SPRING         |                         | *     |      | 1   |
| 20  | 40079905  | NEEDLE HOLDER SETSCREW        |                         | *     |      | 2   |
| 21  | 40075542  | OUTER_HOOK_SETSCREW           |                         | *     |      | 2   |
| 22  | 40079909  | NEEDLE HOLDER ADJUSTING SCREW |                         | *     |      | 1   |
| 23  | 40148037  | BALL                          |                         | *     |      | 1   |
| 24  | 40079896  | NEEDLE HOLDER                 |                         | *     |      | 1   |
| 25  | 40075548  | OIL_COVER                     |                         | *     |      | 1   |
| 26  | 40075547  | OIL_COVER_SETSCREW            |                         | *     |      | 1   |
| 27  | 40134795  | HOOK_ASM..65                  | FOR PLC-2765            |       |      | 1   |
| 28  | 40148042  | INNER_HOOK                    |                         | *     |      | 1   |
| 29  | 40079912  | IDLING PRIVENTION SPRING      |                         | *     |      | 1   |
| 30  | 40148044  | BOBBIN_PRESSER                |                         | *     |      | 1   |
| 31  | 40079903  | PRESSER LIFTER SPRING         |                         | *     |      | 1   |
| 32  | 40079902  | PRESSER LIFTER                |                         | *     |      | 1   |
| 33  | 40079896  | NEEDLE HOLDER                 |                         | *     |      | 1   |
| 34  | 40148035  | ADJUSTING_SCREW               |                         | *     |      | 1   |
| 35  | 40148036  | TENTION_SPRING_SETSCREW       |                         | *     |      | 1   |
| 36  | 40148043  | TENTION_SPRING                |                         | *     |      | 1   |
| 37  | 40148047  | CAP                           |                         | *     |      | 1   |
| 38  | 40148045  | ABSORPTION_SPRING             |                         | *     |      | 1   |
| 39  | 40079904  | INNER HOOK HOLDER SETSCREW    |                         | *     |      | 3   |
| 40  | 40079905  | NEEDLE HOLDER SETSCREW        |                         | *     |      | 2   |
| 41  | 40075542  | OUTER_HOOK_SETSCREW           |                         | *     |      | 2   |
| 42  | 40079909  | NEEDLE HOLDER ADJUSTING SCREW |                         | *     |      | 1   |
| 43  | 40148037  | BALL                          |                         | *     |      | 1   |
| 44  | 40148038  | SLIDE_PIN                     |                         | *     |      | 1   |
| 45  | 40075548  | OIL_COVER                     |                         | *     |      | 1   |
| 46  | 40075547  | OIL_COVER_SETSCREW            |                         | *     |      | 1   |
| 47  | 40148031  | OUTER_HOOK                    |                         | *     |      | 1   |

HOOK COMPONENTS

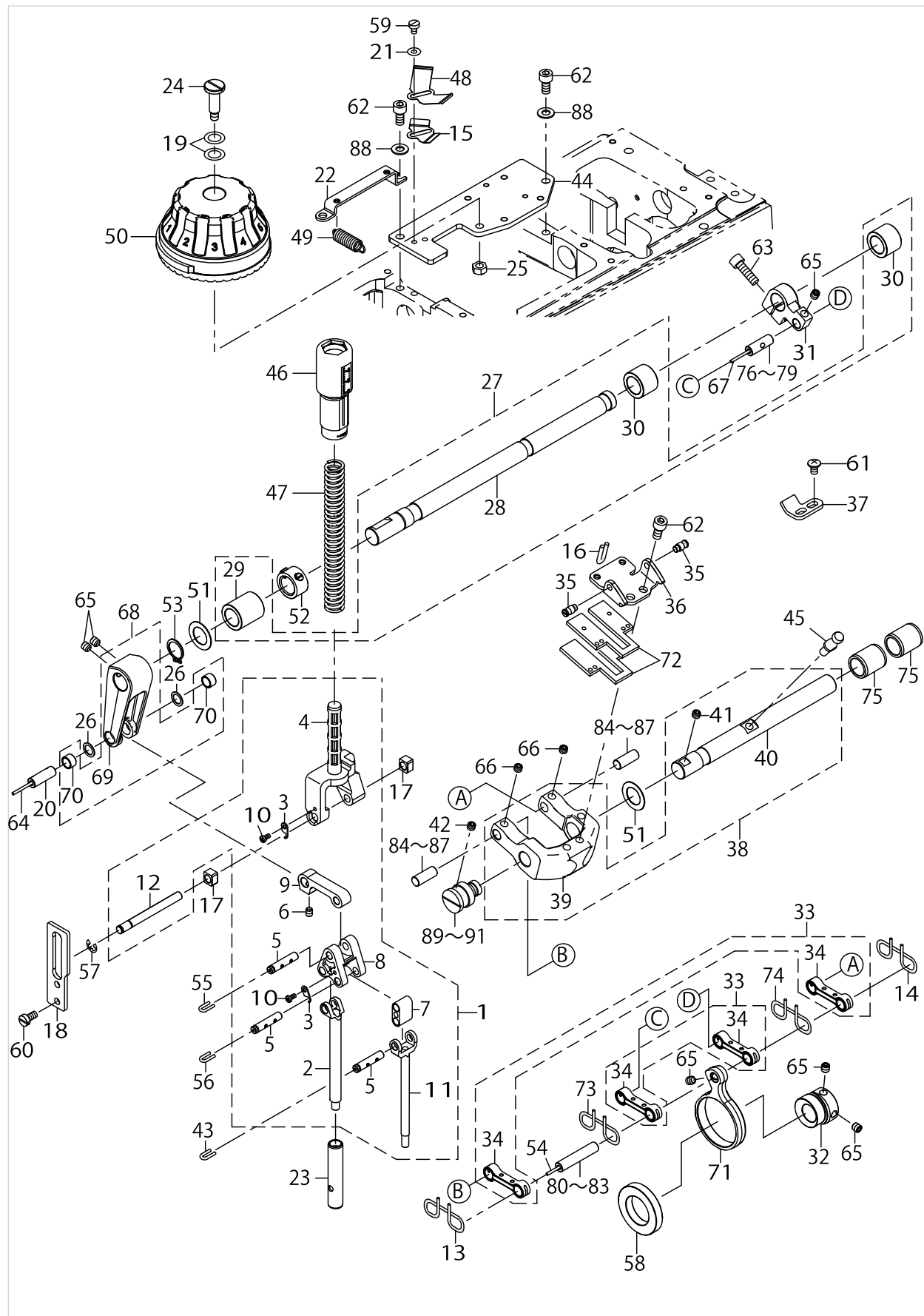


## HOOK COMPONENTS

| No. | Parts No. | Parts name              | Remarks | Level | Cons | Qty |
|-----|-----------|-------------------------|---------|-------|------|-----|
| 48  | 40148046  | ABSORPTION_SPRING_SCREW |         | *     |      | 1   |
| 49  | 40148033  | INNER_HOOK HOLDER       |         | *     |      | 1   |



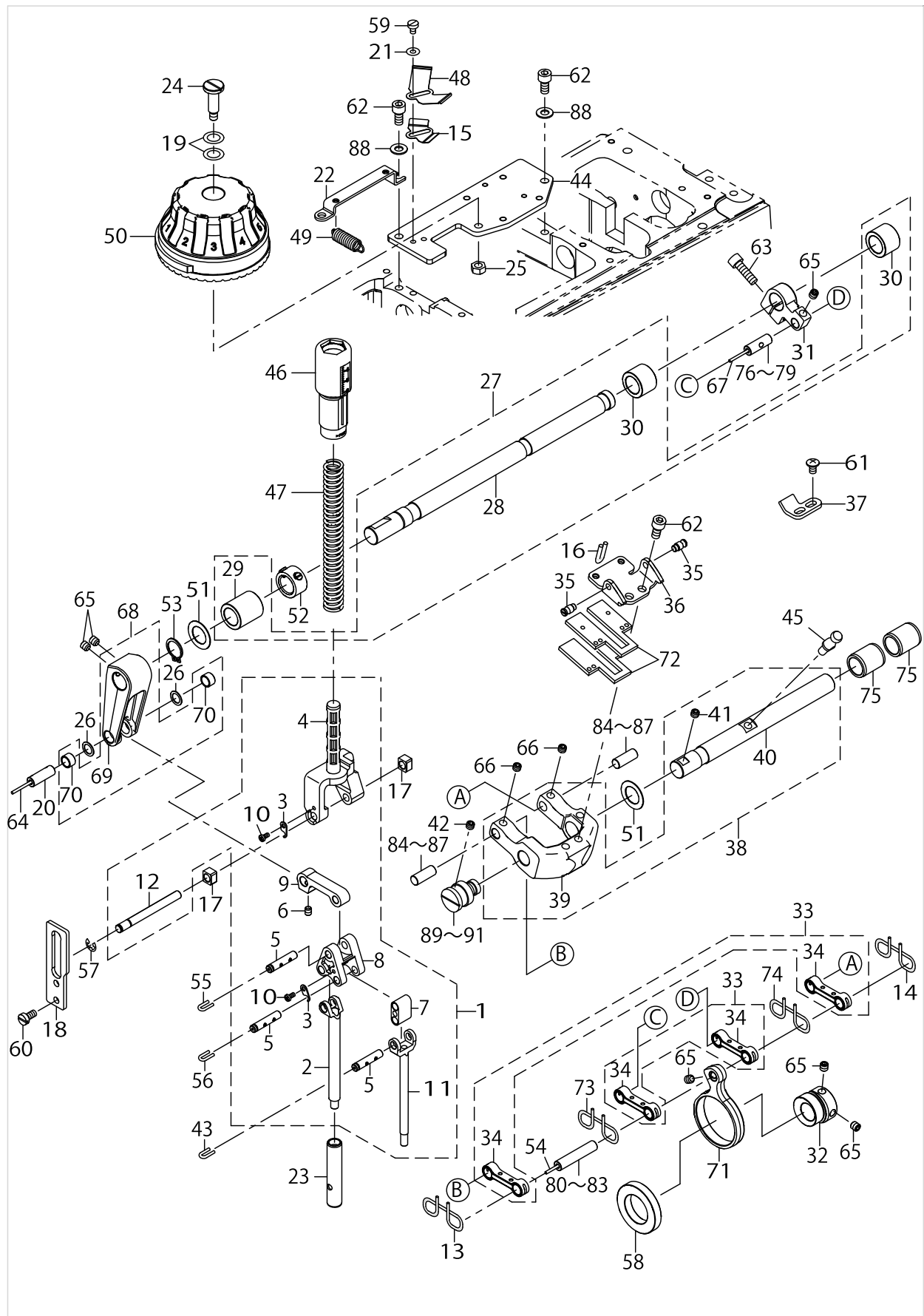
# UPPER FEED COMPONENTS



# UPPER FEED COMPONENTS

| No. | Parts No.   | Parts name                   | Remarks | Level | Cons | Qty   |
|-----|-------------|------------------------------|---------|-------|------|-------|
| 1   | 40144289    | UPPER_FEED_F_ASM_E           |         |       |      | 1     |
| 2   | 40125861    | PRESSURE_BAR_E               |         | *     |      | 1     |
| 3   | 10710804    | TRIANGLE LEVER SHAFT STOPPER |         | *     |      | 2     |
| 4   | 40144287    | SPRING_RECEIVING_E_ASM       |         | *     |      | 1     |
| 5   | 40112176    | CONNECTION_PIN               |         | *     |      | 3     |
| 6   | SM8050612TP | SCREW M5X6                   |         | *     |      | 1     |
| 7   | 40176628    | WALKING_BAR_DRIVING_LINK     |         | *     |      | 1     |
| 8   | 40125852    | TRIANGULAR_LEVER             |         | *     |      | 1     |
| 9   | 40125854    | UPPER_FEED_LINK_A            |         | *     |      | 1     |
| 10  | SM4030601SN | SCREW M3X6                   |         | *     |      | 2     |
| 11  | 40125937    | WALKING_BAR_E                |         | *     |      | 1     |
| 12  | 40126166    | PRESSER_BAR_GUIDE_SHAFT      |         | *     |      | 1     |
| 13  | CQ202000000 | OIL WICK                     |         |       |      | 0.25  |
| 14  | CQ202000000 | OIL WICK                     |         |       |      | 0.25  |
| 15  | 40154199    | LEAF_SPRING_ADJUSTING_PLATE  |         |       |      | 1     |
| 16  | CQ202000000 | OIL WICK                     |         |       |      | 0.1   |
| 17  | 40090058    | SLIDE BLOCK                  |         |       |      | 2     |
| 18  | 40125943    | PRESSER ROD GUIDE            |         |       |      | 1     |
| 19  | 40023627    | PRESSER PLATE SHEET WASHER   |         |       |      | 2     |
| 20  | 40123634    | ROCKING_LINK_PIN             |         |       |      | 1     |
| 21  | WP0430800SD | WASHER M4                    |         |       |      | 4     |
| 22  | 40125867    | SPRING_HOOK                  |         |       |      | 1     |
| 23  | 40171574    | PRESSER_BAR_BUSHING          |         |       |      | 1     |
| 24  | SD0802126TP | SHOULDER SCREW D=8 H=21.2    |         |       |      | 1     |
| 25  | NM6060001SD | NUT M6                       |         |       |      | 1     |
| 26  | E2613700000 | WASHER                       |         |       |      | 2     |
| 27  | 40123319    | UPPER_FEED_SHAFT_ASM.        |         |       |      | 1     |
| 28  | 40123262    | UPPER_FEED_SHAFT             |         | *     |      | 1     |
| 29  | 40123320    | UPPER_FEED_SHAFT_METAL_F     |         | *     |      | 1     |
| 30  | 40123321    | UPPER_FEED_SHAFT_METAL_R     |         | *     |      | 2     |
| 31  | 40126160    | UPPER_FEED_REAR_ARM          |         |       |      | 1     |
| 32  | 40126390    | UPPER_FEED_CAM               |         |       |      | 1     |
| 33  | 40126338    | CONNECTION_LINK_ASM.         |         |       |      | 2     |
| 34  | 40126223    | CONNECTION_LINK              |         | *     |      | 1     |
| 35  | 40038494    | THREAD_BIND_ARM_SPRING RAC   |         |       |      | 2     |
| 36  | 40126269    | CHANGE_BASE_SPRING_RACK      |         |       |      | 1     |
| 37  | 40126264    | CHANGE_BASE_STOPPER          |         |       |      | 1     |
| 38  | 40123416    | UPPER_FEED_CHANGE_BASE_ASM.  |         |       |      | 1     |
| 39  | 40123414    | UPPER_FEED_CHANGE_BASE       |         | *     |      | 1     |
| 40  | 40123555    | UF_CHANGE_BASE_SHAFT         |         | *     |      | 1     |
| 41  | SM80608A2TP | SCREW M6 L=8                 |         | *     |      | 1     |
| 42  | SM80608A2TP | SCREW M6 L=8                 |         |       |      | 1     |
| 43  | CQ252000000 | OIL WICK                     |         |       |      | 0.048 |
| 44  | 40125868    | INSTALLING_PLATE             |         |       |      | 1     |
| 45  | 40126374    | VERTICAL_ADJUSTING_PIN       |         |       |      | 1     |
| 46  | 40125926    | PRESSER_ADJUSTING_SCREW      |         |       |      | 1     |
| 47  | 40112197    | PRESSER_SPRING               |         |       |      | 1     |

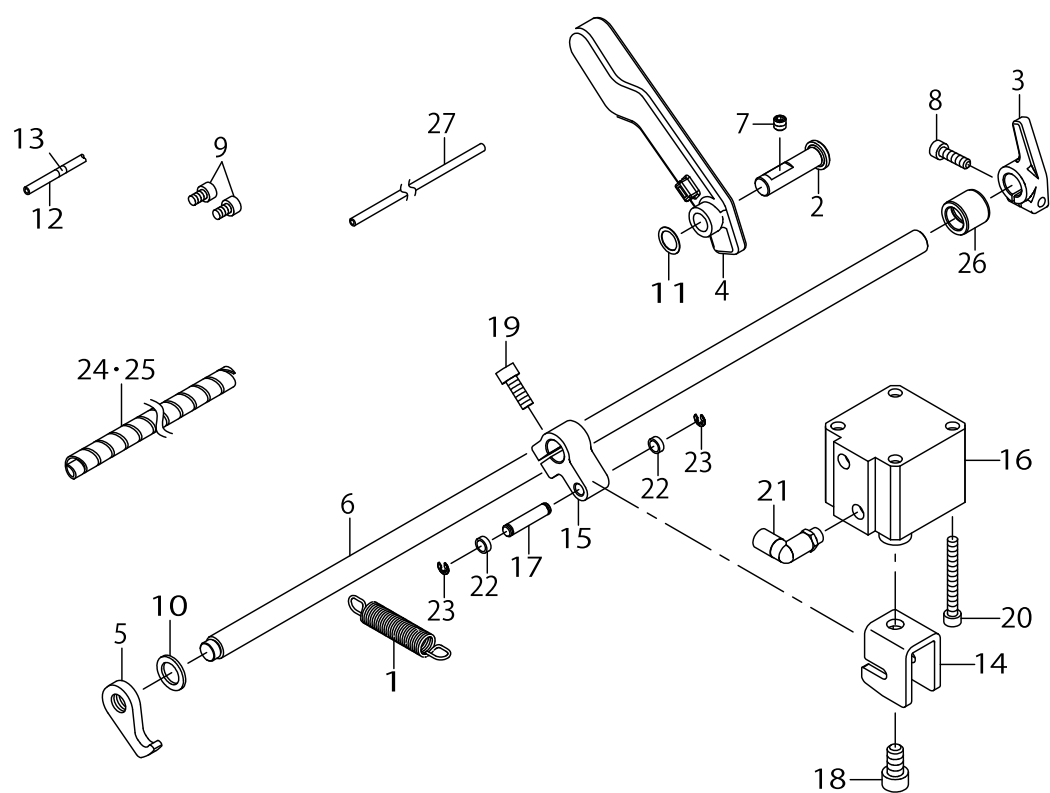
# UPPER FEED COMPONENTS



# UPPER FEED COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks         | Level | Cons | Qty   |
|-----|-------------|-------------------------------|-----------------|-------|------|-------|
| 48  | 40112199    | LEAF_SPRING                   |                 |       |      | 1     |
| 49  | 40126400    | SPRING                        |                 |       |      | 2     |
| 50  | 40125850    | VERTICAL_DIAL(VE)             |                 |       |      | 1     |
| 51  | D1231555B00 | WASHER                        |                 |       |      | 2     |
| 52  | 22904155    | MAIN SHAFT THRUST COLLAR ASM. |                 |       |      | 1     |
| 53  | RC0150001KP | RETAINING RING 13.8           |                 |       |      | 1     |
| 54  | CQ202000000 | OIL WICK                      |                 |       |      | 0.042 |
| 55  | CQ252000000 | OIL WICK                      |                 |       |      | 0.048 |
| 56  | CQ252000000 | OIL WICK                      |                 |       |      | 0.048 |
| 57  | RE0500000K0 | E-RING                        |                 |       |      | 1     |
| 58  | SB125000600 | BEARING                       |                 |       |      | 1     |
| 59  | SM6040650TP | SCREW                         |                 |       |      | 2     |
| 60  | SM6051000SP | SCREW                         |                 |       |      | 2     |
| 61  | SM0050801SC | SCREW                         |                 |       |      | 2     |
| 62  | SM6061202TP | SCREW M6 L=12                 |                 |       |      | 5     |
| 63  | SM6062002TP | SCREW M6 L=20                 |                 |       |      | 1     |
| 64  | CQ202000000 | OIL WICK                      |                 |       |      | 0.02  |
| 65  | SM8060612TP | SCREW M6 L=6                  |                 |       |      | 6     |
| 66  | SM8060552TP | SCREW M6 L=5                  |                 |       |      | 2     |
| 67  | CQ202000000 | OIL WICK                      |                 |       |      | 0.02  |
| 68  | 40126159    | UPPER_FEED_FRONT_ARM_ASM.     |                 |       |      | 1     |
| 69  | 40126157    | UPPER_FEED_FRONT_ARM          |                 | *     |      | 1     |
| 70  | 40126158    | UPPER_FEED_FRONT_ARM_BUSH     |                 | *     |      | 2     |
| 71  | 40125876    | UPPER_FEED_CAM_ROD            |                 |       |      | 1     |
| 72  | 40123345    | FELT                          |                 |       |      | 2     |
| 73  | CQ202000000 | OIL WICK                      |                 |       |      | 0.25  |
| 74  | CQ202000000 | OIL WICK                      |                 |       |      | 0.25  |
| 75  | 22913008    | FEED ROCKER SHAFT BUSHING     |                 |       |      | 2     |
| 76  | 40149115    | ROCKING_LINK_PIN_A            | SELECTIVE PARTS |       |      | 1     |
| 77  | 40149116    | ROCKING_LINK_PIN_B            | SELECTIVE PARTS |       |      | 1     |
| 78  | 40149117    | ROCKING_LINK_PIN_C            | SELECTIVE PARTS |       |      | 1     |
| 79  | 40149118    | ROCKING_LINK_PIN_D            | SELECTIVE PARTS |       |      | 1     |
| 80  | 40149125    | FEED_ROD_PIN_A                | SELECTIVE PARTS |       |      | 1     |
| 81  | 40149126    | FEED_ROD_PIN_B                | SELECTIVE PARTS |       |      | 1     |
| 82  | 40149127    | FEED_ROD_PIN_C                | SELECTIVE PARTS |       |      | 1     |
| 83  | 40149128    | FEED_ROD_PIN_D                | SELECTIVE PARTS |       |      | 1     |
| 84  | 40149121    | FEED_ADJUSTING_PIN_B          | SELECTIVE PARTS |       |      | 1     |
| 85  | 40149122    | FEED_ADJUSTING_PIN_C          | SELECTIVE PARTS |       |      | 1     |
| 86  | 40149123    | FEED_ADJUSTING_PIN_D          | SELECTIVE PARTS |       |      | 1     |
| 87  | 40149120    | FEED_ADJUSTING_PIN_A          | SELECTIVE PARTS |       |      | 2     |
| 88  | WP0651001SC | WASHER                        |                 |       |      | 2     |
| 89  | 40145548    | UF_CHANGE_BASE_SUPPORT_PIN_A  | SELECTIVE PARTS |       |      | 1     |
| 90  | 40145549    | UF_CHANGE_BASE_SUPPORT_PIN_B  | SELECTIVE PARTS |       |      | 1     |
| 91  | 40145550    | UF_CHANGE_BASE_SUPPORT_PIN_C  | SELECTIVE PARTS |       |      | 1     |

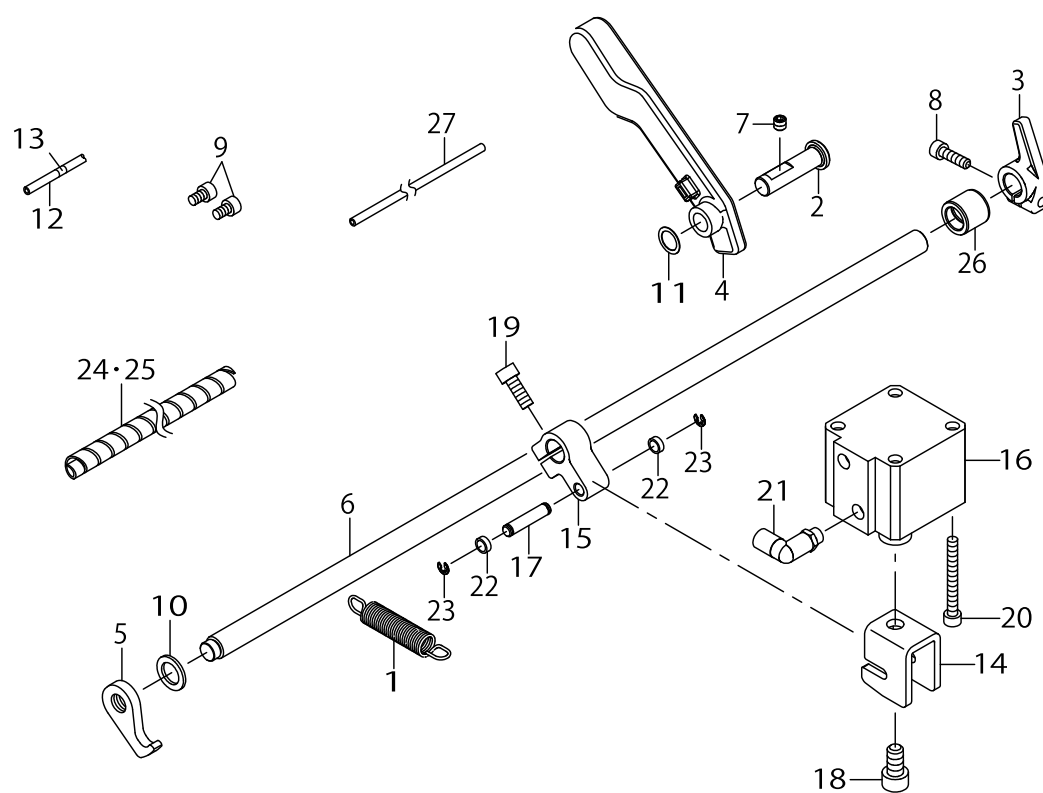
## HAND LIFTER & AUTO LIFTER COMPONENTS



# HAND LIFTER & AUTO LIFTER COMPONENTS

| No. | Parts No.   | Parts name           | Remarks                                                                                                                                                                 | Level | Cons | Qty |
|-----|-------------|----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|------|-----|
| 1   | 40126367    | SPRING               |                                                                                                                                                                         |       |      | 1   |
| 2   | 40006716    | THREAD_TRIMMER_SHAFT |                                                                                                                                                                         |       |      | 1   |
| 3   | 40112184    | LIFTER_LEVER_A       |                                                                                                                                                                         |       |      | 1   |
| 4   | 40126150    | LIFTER_LEVER_B       |                                                                                                                                                                         |       |      | 1   |
| 5   | 40144283    | LIFTER_PLATE         |                                                                                                                                                                         |       |      | 1   |
| 6   | 40126364    | LIFTER_SHAFT         |                                                                                                                                                                         |       |      | 1   |
| 7   | SM8060612TP | SCREW M6 L=6         |                                                                                                                                                                         |       |      | 1   |
| 8   | SM6051802TP | SCREW M5 L=18        |                                                                                                                                                                         |       |      | 1   |
| 9   | SM6050802TP | SCREW M5X0.8 L=8     |                                                                                                                                                                         |       |      | 2   |
| 10  | 13409107    | WASHER               |                                                                                                                                                                         |       |      | 1   |
| 11  | WZ1052010KP | WAVED WASHER         |                                                                                                                                                                         |       |      | 1   |
| 12  | BT0400251EB | URETHANE HOSE BLACK  | FOR PLC-2710-7,2760-7                                                                                                                                                   |       |      | 1   |
| 13  | 18035907    | WIRE MARK (10)       | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 2   |
| 14  | 40112187    | KNUCKLE_JOINT_A      | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 15  | 40112188    | LIFTING_ARM          | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 16  | PA400150200 | AIR CYLINDER         | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 17  | 22949101    | ROLLER FULCRUM SHAFT | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 18  | SM6081552TP | SCREW M8 L=15        | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 19  | SM6061602TP | SCREW M6 L=16        | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 20  | SM6054502TN | SCREW M5 L=45        | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 4   |
| 21  | PJ304045102 | ELBOW UNION C        | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 22  | 13951009    | PRESSER FOOT ROLLER  | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 2   |
| 23  | RE0400000K0 | E-RING 4             | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 2   |

## HAND LIFTER & AUTO LIFTER COMPONENTS



# HAND LIFTER & AUTO LIFTER COMPONENTS

| No. | Parts No.   | Parts name                | Remarks                                                                                                                                                   | Level | Cons | Qty |
|-----|-------------|---------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|-------|------|-----|
| 24  | HX003140000 | SPIRAL TABE               | FOR PLC-2710(WITH AK), 2760(WITH AK), 2760L(WITH AK), 2765(WITH AK)                                                                                       |       |      | 0.1 |
| 25  | HX00314000A | SPIRAL TUBE               | FOR PLC-2710(WITH AK,BT,DL), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL)                                                               |       |      | 0.1 |
| 26  | 40086018    | BUSHING_MAIN_FEED         |                                                                                                                                                           |       |      | 1   |
| 27  | BT0400251EB | URETHANE TUBE BLACK 4X2.5 | FOR PLC-2710(WITH AK), 2710(WITH AK,BT,-DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 1.8 |

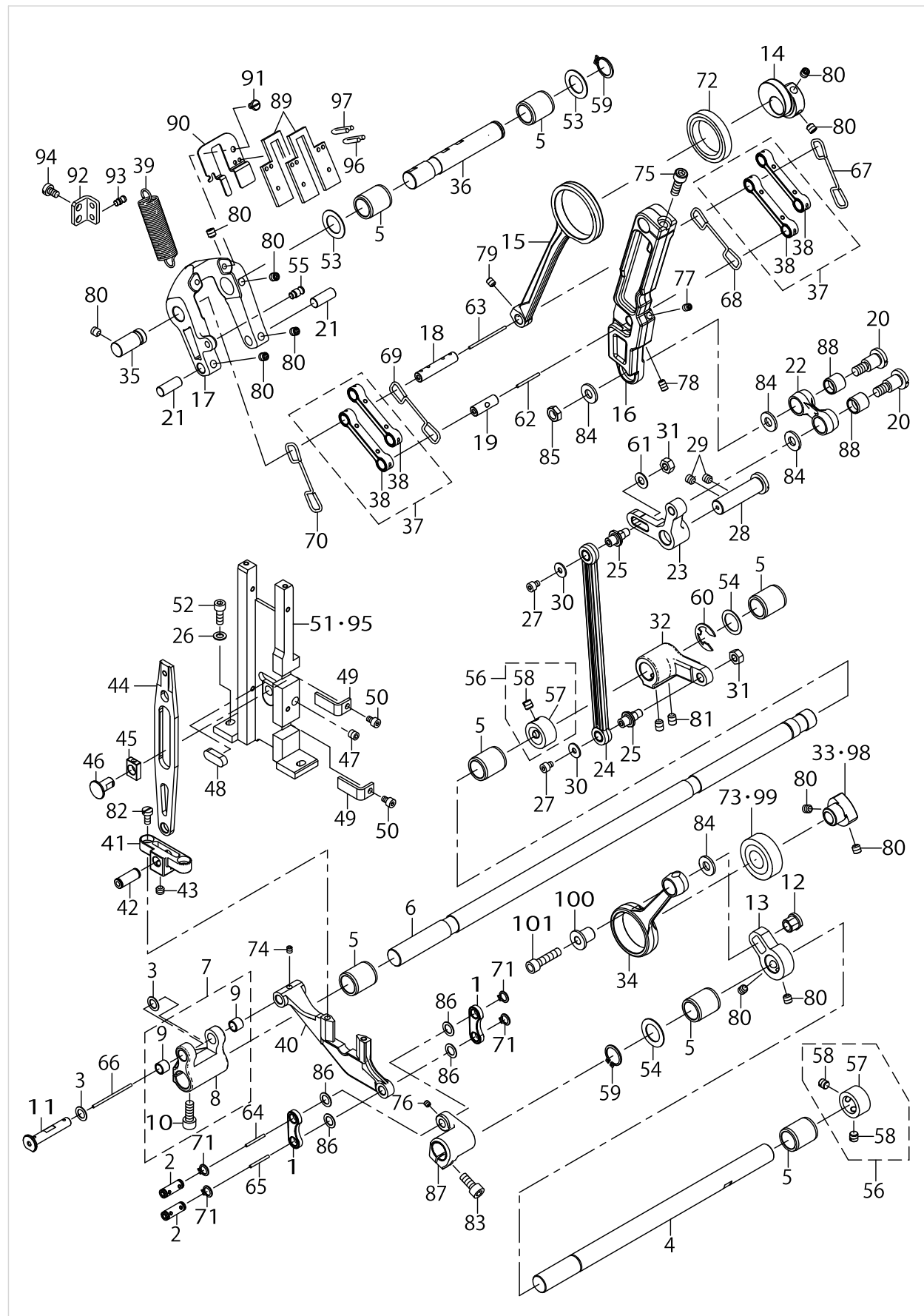




KNEE LIFTER COMPONENTS (FOR PLC-2710,2760,2760L,2765)

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 40126270    | KNEE_PAD_LINK_A               |         |       |      | 1   |
| 2   | 40126271    | KNEE_PAD_LINK_B               |         |       |      | 1   |
| 3   | 40126356    | KNEE_LIFTER_SHAFT_ASM.        |         |       |      | 1   |
| 4   | SM6051202TP | SCREW M5X0.8 L=12             |         |       |      | 1   |
| 5   | SM6051400SP | SCREW                         |         |       |      | 1   |
| 6   | 40130019    | KNEE_PAD_LINK                 |         |       |      | 1   |
| 7   | 40126273    | KNEE_PAD_DRIVING_ARM          |         |       |      | 1   |
| 8   | 40126274    | KNEE_PAD_LINK_C               |         |       |      | 1   |
| 9   | 40112127    | BACKWARD_FEED_CONNECTING_ARM  |         |       |      | 1   |
| 10  | 22932156    | KNEE LIFTER ROTATION ARM ASM. |         |       |      | 1   |
| 11  | 22932107    | KNEE LIFTING ROTATING ARM     |         | *     |      | 1   |
| 12  | NM6060001SE | NUT M6                        |         | *     |      | 2   |
| 13  | SM8063012TR | SCREW M6 L=30                 |         | *     |      | 2   |
| 14  | NS6110310SP | NUT 11/64-40                  |         |       |      | 2   |
| 15  | RE1000000K0 | E-RING 10                     |         |       |      | 1   |
| 16  | SD0500803TP | HINGE SCREW D=5 H=8           |         |       |      | 2   |
| 17  | 40082078    | SHOULDER SCREW D=7.24 H=3.3   |         |       |      | 2   |
| 18  | NM6060001SE | NUT M6                        |         |       |      | 2   |
| 19  | SD1000406TP | SHOULDER SCREW                |         |       |      | 1   |
| 20  | SM9061853SR | SCREW M6 L=17.5               |         |       |      | 2   |
| 21  | NM6050001SD | NUT M5X0.8                    |         |       |      | 1   |
| 22  | CS1201010SH | THRUST COLLAR ASM. D=12 W=10  |         |       |      | 1   |
| 23  | 23639503    | SPRING                        |         |       |      | 1   |

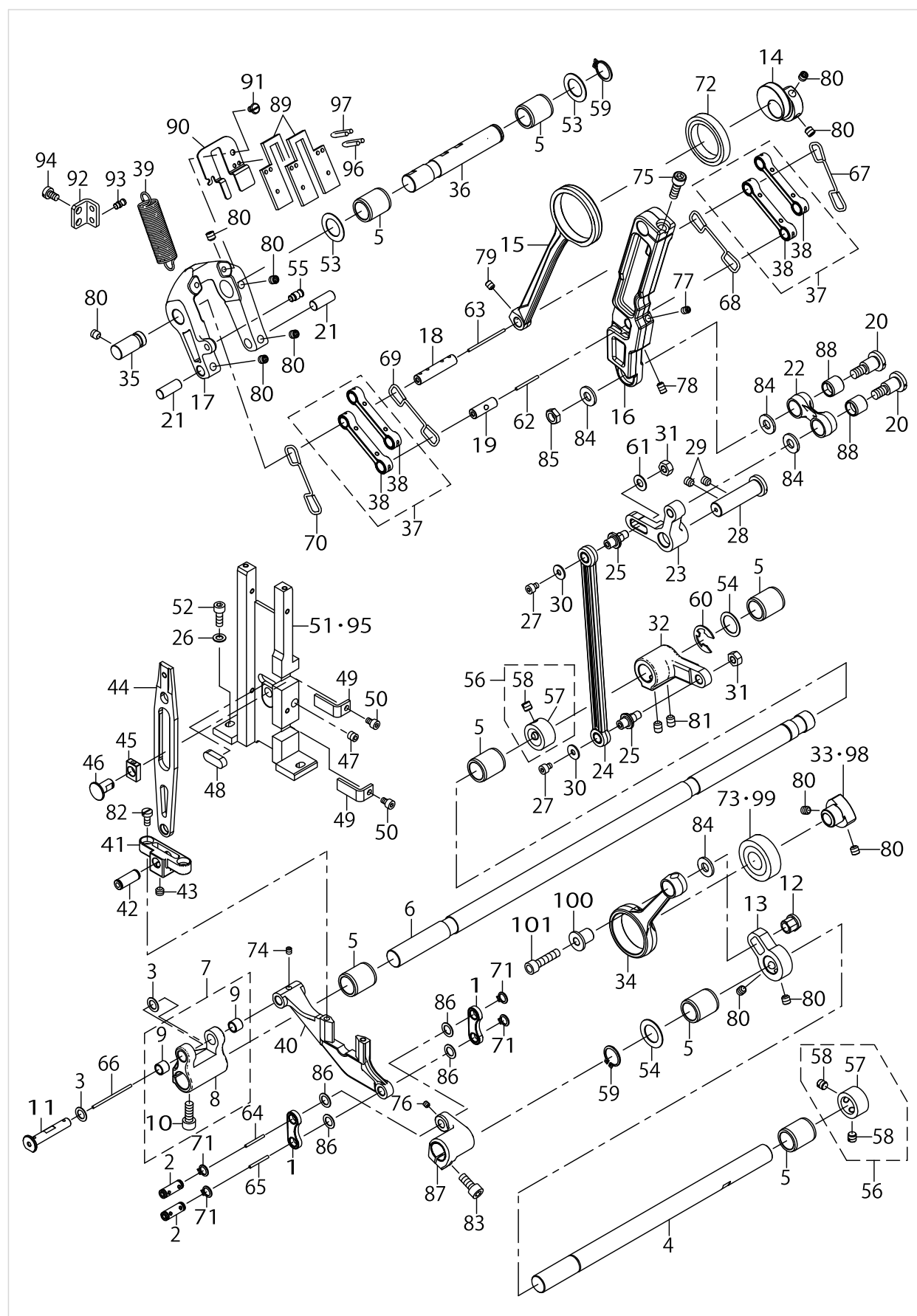
## LOWER FEED COMPONENTS



LOWER FEED COMPONENTS

| No. | Parts No.   | Parts name                     | Remarks                               | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------------------------------------|-------|------|-----|
| 1   | 40130013    | VERTICAL_LINK                  |                                       |       |      | 2   |
| 2   | 10718906    | VERTICAL FEED LINK SHAFT       |                                       |       |      | 2   |
| 3   | WP0740516SP | WASHER 7.4X11.8X0.5            |                                       |       |      | 2   |
| 4   | 40123667    | VERTICAL_FEED_LINK             |                                       |       |      | 1   |
| 5   | 22913008    | FEED ROCKER SHAFT BUSHING      |                                       |       |      | 7   |
| 6   | 40126386    | HORIZONTAL_FEED_SHAFT          |                                       |       |      | 1   |
| 7   | 40130011    | FEED_BASE_ARM_ASM.             |                                       |       |      | 1   |
| 8   | 40130010    | FEED_BASE_ARM                  |                                       | *     |      | 1   |
| 9   | 40126163    | FEED_BASE_ARM_BUSH             |                                       | *     |      | 2   |
| 10  | SM6051402TP | SCREW M5X0.8 L=14              |                                       | *     |      | 1   |
| 11  | 40112098    | FEED_BASE_SHAFT                |                                       |       |      | 1   |
| 12  | 40154832    | VERTICAL_FEED_ROD_NUT          |                                       |       |      | 1   |
| 13  | 40125843    | VERTICAL_FEED_ARM_REAR         |                                       |       |      | 1   |
| 14  | 40123626    | HORIZONTAL_FEED_CAM            |                                       |       |      | 1   |
| 15  | 40126151    | HORIZONTAL_FEED_ROD            |                                       |       |      | 1   |
| 16  | 40123547    | NEEDLE_BAR_ROCKING_LINK        |                                       |       |      | 1   |
| 17  | 40137553    | HORIZONTAL_FEED_CHANGE_BASE    |                                       |       |      | 1   |
| 18  | 40112118    | FEED_ROD_PIN                   |                                       |       |      | 1   |
| 19  | 40123634    | ROCKING_LINK_PIN               |                                       |       |      | 1   |
| 20  | SD1021251SP | SHOULDER SCREW D=10.2 H=12.5   |                                       |       |      | 2   |
| 21  | 40126375    | FEED_ADJUSTING_PIN_A           |                                       |       |      | 2   |
| 22  | 40125856    | CONNECTION_LINK                |                                       |       |      | 1   |
| 23  | 40130007    | LOWER_FEED_CONNECTING_TRIANGLE |                                       |       |      | 1   |
| 24  | 40131952    | CONNECTING_ROD_ASSY            |                                       |       |      | 1   |
| 25  | 40130409    | FEED_ROCK_SHAFT_HINGE_SCREW    |                                       |       |      | 2   |
| 26  | WP0550800SP | WASHER 5.5X10X0.8              |                                       |       |      | 2   |
| 27  | SM6040502TP | SCREW M4X0.7 L=5               |                                       |       |      | 2   |
| 28  | 26228304    | REGULATING LEVER STUD          |                                       |       |      | 1   |
| 29  | SM8060612TP | SCREW M6 L=6                   |                                       |       |      | 2   |
| 30  | WP0431005SP | PLAIN WASHER                   |                                       |       |      | 2   |
| 31  | NM6060001CP | NUT M6X1 TYPE1                 |                                       |       |      | 2   |
| 32  | 40130009    | HORIZONTAL_FEED_ARM            |                                       |       |      | 1   |
| 33  | 40123627    | VERTICAL_FEED_CAM              | FOR PLC-2710,2710-7,2760, 2760-7,2765 |       |      | 1   |
| 34  | 40125857    | VERTICAL_FEED_ROD              |                                       |       |      | 1   |
| 35  | 40123639    | HF_CHANGE_BASE_SUPPORT_PIN     |                                       |       |      | 1   |
| 36  | 40123332    | CHANGE_BASE_SHAFT              |                                       |       |      | 1   |
| 37  | 40126339    | CONNECTION_LINK_ASM.           |                                       |       |      | 2   |
| 38  | 40123252    | CONNECTION_LINK                |                                       | *     |      | 2   |
| 39  | 40126401    | SPRING_B                       |                                       |       |      | 1   |
| 40  | 40131954    | FEED BASE                      |                                       |       |      | 1   |
| 41  | 40130012    | FEED_LEVER_SUPPORT             |                                       |       |      | 1   |
| 42  | 10714103    | CONNECTION LINK PIN A          |                                       |       |      | 1   |
| 43  | SM8060552TP | SCREW M6 L=5                   |                                       |       |      | 1   |
| 44  | 40130016    | FEED_LEVER                     |                                       |       |      | 1   |
| 45  | 40130017    | SLIDE_BLOCK                    |                                       |       |      | 1   |
| 46  | 10714608    | CONNECTION LINK B SUPPORT PIN  |                                       |       |      | 1   |
| 47  | SM8060612TP | SCREW M6 L=6                   |                                       |       |      | 1   |

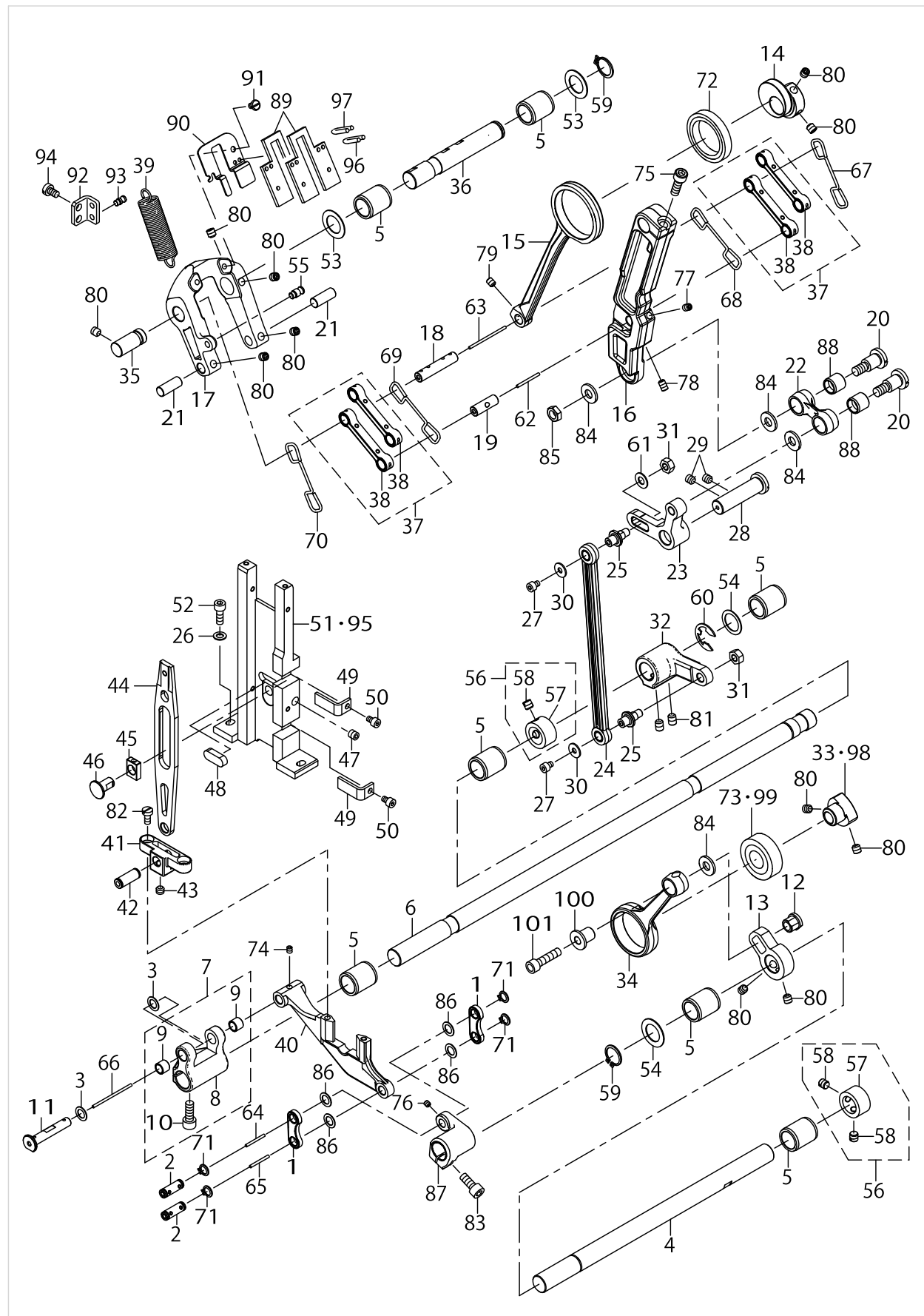
# LOWER FEED COMPONENTS



LOWER FEED COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks                               | Level | Cons | Qty   |
|-----|-------------|-------------------------------|---------------------------------------|-------|------|-------|
| 48  | 40130018    | FELT                          | FOR PLC-2710,2710-7                   | *     |      | 1     |
| 49  | 23036304    | FEED LEVER SUPPORT            |                                       |       |      | 2     |
| 50  | SS6090612TP | SCREW 9/64-40 L=6             |                                       |       |      | 2     |
| 51  | 40130014    | FEED_LEVER_BASE_2710          |                                       |       |      | 1     |
| 52  | SM6051402TP | SCREW M5X0.8 L=14             |                                       |       |      | 2     |
| 53  | D1231555B00 | WASHER                        |                                       |       |      | 2     |
| 54  | B125578100A | WASHER A                      |                                       |       |      | 2     |
| 55  | 40137780    | SPRING_RAC                    |                                       |       |      | 1     |
| 56  | 22904155    | MAIN SHAFT THRUST COLLAR ASM. |                                       |       |      | 2     |
| 57  | 22904106    | MAIN SHAFT THRUST COLLAR      |                                       |       |      | 1     |
| 58  | SS8660610TP | SCREW 1/4-40 L=6              |                                       |       |      | 2     |
| 59  | RC0150001KP | C-RING 15 (13.8)              |                                       |       |      | 2     |
| 60  | RE1200000K0 | E-RING 12                     |                                       |       |      | 1     |
| 61  | WP0650876SD | WASHER 6.5X13X0.8             |                                       |       |      | 1     |
| 62  | CQ202000000 | COTTON OIL WICK D=2           |                                       |       |      | 0.02  |
| 63  | CQ202000000 | COTTON OIL WICK D=2           |                                       |       |      | 0.042 |
| 64  | CQ202000000 | COTTON OIL WICK D=2           |                                       |       |      | 0.024 |
| 65  | CQ202000000 | COTTON OIL WICK D=2           |                                       |       |      | 0.024 |
| 66  | CQ202000000 | COTTON OIL WICK D=2           |                                       |       |      | 0.04  |
| 67  | CQ202000000 | COTTON OIL WICK D=2           |                                       |       |      | 0.3   |
| 68  | CQ202000000 | COTTON OIL WICK D=2           |                                       |       |      | 0.3   |
| 69  | CQ202000000 | COTTON OIL WICK D=2           |                                       |       |      | 0.3   |
| 70  | CQ202000000 | COTTON OIL WICK D=2           |                                       |       |      | 0.3   |
| 71  | RC0650811KP | C-RING 7 (6.5)                | FOR PLC-2710,2710-7,2760, 2760-7,2765 | *     |      | 4     |
| 72  | SB130000200 | BEARING                       |                                       |       |      | 1     |
| 73  | SB115000200 | BEARING                       |                                       |       |      | 1     |
| 74  | SS8110422TP | SCREW 11/64-40 L=4            |                                       |       |      | 1     |
| 75  | SM6061802TP | SCREW M6 L=18                 |                                       |       |      | 1     |
| 76  | SM8040412TP | SCREW M4X4                    |                                       |       |      | 1     |
| 77  | SM8050842TP | SETSCREW                      |                                       |       |      | 1     |
| 78  | SM8050812TP | SCREW M5X8                    |                                       |       |      | 1     |
| 79  | SM8050612TP | SCREW M5X6                    |                                       |       |      | 1     |
| 80  | SM8060612TP | SCREW M6 L=6                  |                                       |       |      | 11    |
| 81  | SM8060812TP | SCREW M6 L=8                  |                                       |       |      | 2     |
| 82  | SS6111010TP | SCREW 11/64-40 L=9.5          |                                       |       |      | 2     |
| 83  | SM6061402TP | SCREW M6 L=14                 |                                       |       |      | 1     |
| 84  | 26018705    | WASHER                        |                                       |       |      | 4     |
| 85  | NS6680410SP | HEXAGONAL NUT 9/32-28         |                                       |       |      | 1     |
| 86  | WP0740516SP | WASHER 7.4X11.8X0.5           |                                       |       |      | 4     |
| 87  | 40125935    | VERTICAL_FEED_ARM_FRONT       |                                       |       |      | 1     |
| 88  | 40126359    | VERTICAL_FEED_ROD_BUSH        |                                       |       |      | 2     |
| 89  | 40123345    | FELT                          |                                       |       |      | 2     |
| 90  | 40137554    | FELT HOLDER                   |                                       |       |      | 1     |
| 91  | SM6040650TP | SCREW                         |                                       |       |      | 1     |
| 92  | 40137779    | SUPPORT PLATE                 |                                       |       |      | 1     |
| 93  | 26017400    | SPRING RAC                    |                                       |       |      | 1     |
| 94  | SM6050800SP | SCREW M5 L=8                  |                                       |       |      | 2     |

# LOWER FEED COMPONENTS

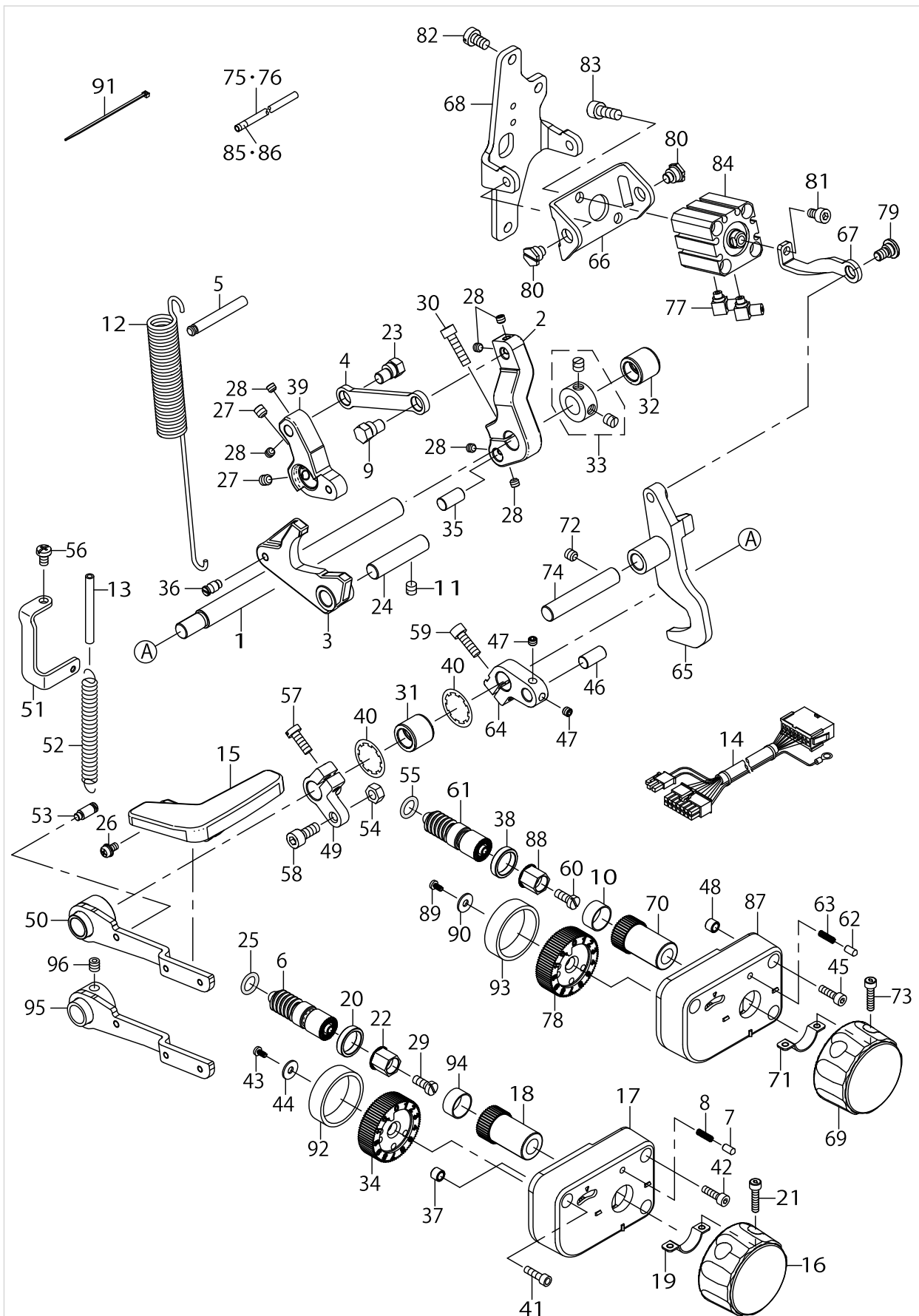


# LOWER FEED COMPONENTS

| No. | Parts No.   | Parts name           | Remarks                        | Level | Cons | Qty  |
|-----|-------------|----------------------|--------------------------------|-------|------|------|
| 95  | 40130015    | FEED_LEVER_BASE_2760 | FOR PLC-2760,2760-7,2760L,2765 |       |      | 1    |
| 96  | CQ202000000 | OIL WICK             |                                |       |      | 0.05 |
| 97  | CQ202000000 | OIL WICK             |                                |       |      | 0.05 |
| 98  | 40134534    | V_FEED_CAM_2.0       | FOR PLC-2760L                  |       |      | 1    |
| 99  | SB117000700 | BEARING              | FOR PLC-2760L                  |       |      | 1    |
| 100 | 40154833    | VERTICAL_FEED_COLLAR |                                |       |      | 1    |
| 101 | SM6062502TP | SCREW M6 L=25        |                                |       |      | 1    |



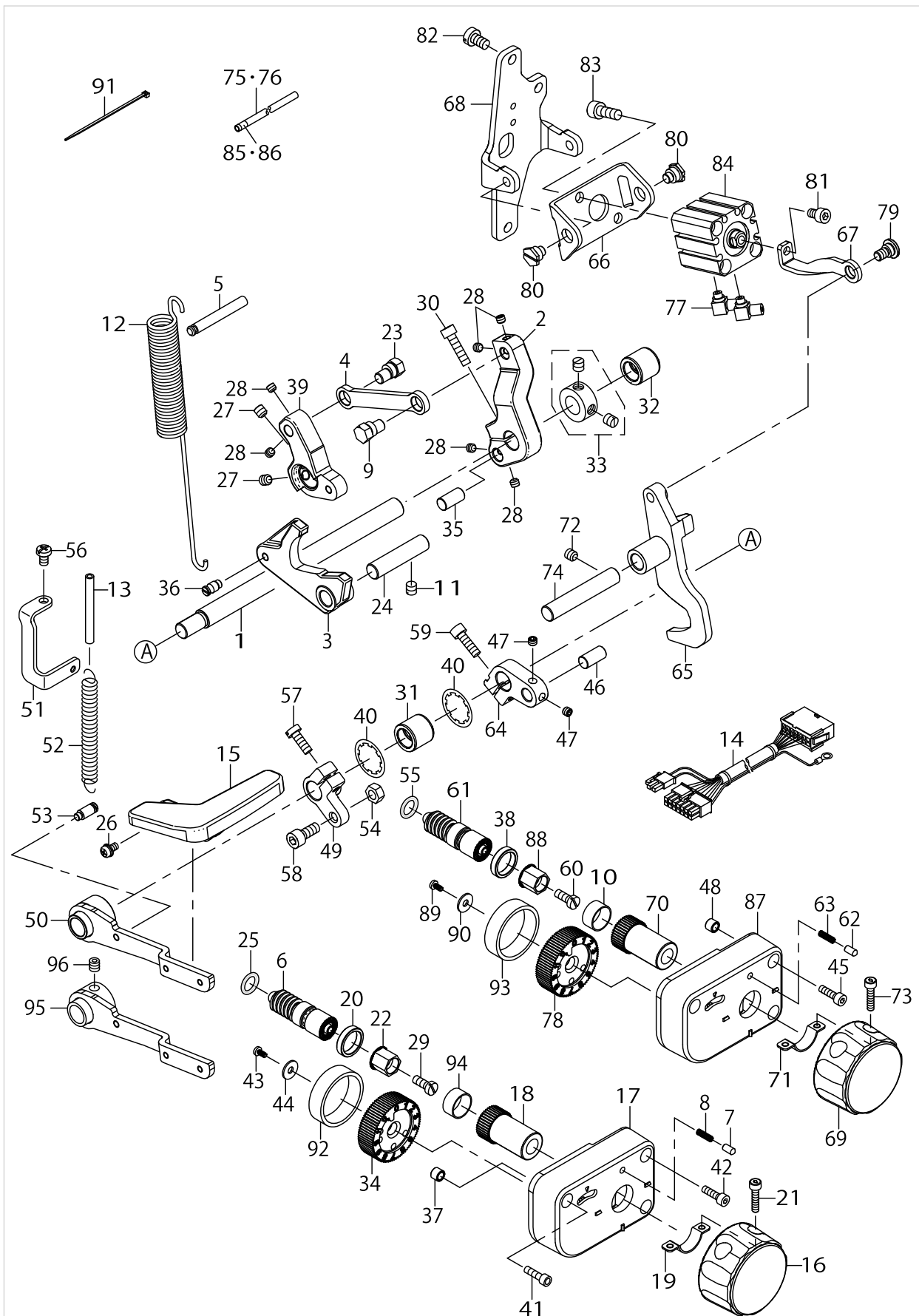
# FEED ADJUST COMPONENTS



# FEED ADJUST COMPONENTS

| No. | Parts No.   | Parts name                   | Remarks                                                                                                    | Level | Cons | Qty  |
|-----|-------------|------------------------------|------------------------------------------------------------------------------------------------------------|-------|------|------|
| 1   | 40126363    | BACKWARD_FEED_LEVER_SHAFT    |                                                                                                            |       |      | 1    |
| 2   | 40129986    | FEED_ADJUSTING_PIN_HOLDER_A  |                                                                                                            |       |      | 1    |
| 3   | 40129984    | ADJUSTING_BASE_A             |                                                                                                            |       |      | 1    |
| 4   | 40129988    | FEED_ADJUSTING_LINK          |                                                                                                            |       |      | 1    |
| 5   | 40134528    | SPRING SUSPENSION            |                                                                                                            |       |      | 1    |
| 6   | 22911804    | FEED REGULATOR SCREW         |                                                                                                            |       |      | 1    |
| 7   | 10715704    | VERTICAL DIAL PIN            |                                                                                                            |       | ☆    | 1    |
| 8   | B152652700G | SPRING                       |                                                                                                            |       |      | 1    |
| 9   | 23613409    | FEED ADJUSTING PIN           |                                                                                                            |       |      | 1    |
| 10  | 40137613    | DIAL_GEAR_BUSH               | FOR PLC-2710-7,2760-7                                                                                      |       |      | 1    |
| 11  | SM8060612TP | SCREW M6 L=6                 |                                                                                                            |       |      | 1    |
| 12  | 40134105    | FEED_ADJUSTING_BASE_SPRING   |                                                                                                            |       |      | 1    |
| 13  | 23630007    | TUBE                         | FOR PLC-2710-7,2760-7, 2710(WITH AK,BT,DL), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 0.08 |
| 14  | 40139455    | SOLENOID RELAY CABLE ASM.    | FOR PLC-2710(WITH AK,BT,DL), 2-760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL)               |       |      | 1    |
| 15  | 40126116    | REVERSE_FEED_LEVER_DRAFT     |                                                                                                            |       |      | 1    |
| 16  | 40130004    | FEED_DIAL_KNOB               |                                                                                                            |       | ☆    | 1    |
| 17  | 40130001    | FEED_DIAL_COVER_A            |                                                                                                            |       |      | 1    |
| 18  | 40130003    | FEED_DIAL_GEAR               |                                                                                                            |       |      | 1    |
| 19  | 40130005    | FEED_DIAL_SUPPORT_PLATE      |                                                                                                            |       |      | 1    |
| 20  | 40133826    | SPACER                       |                                                                                                            |       |      | 1    |
| 21  | SM6041802TP | SCREW M4 L=18                |                                                                                                            |       |      | 2    |
| 22  | 40130006    | HEXA_SHAFT                   |                                                                                                            |       |      | 1    |
| 23  | 23613409    | FEED ADJUSTING PIN           |                                                                                                            |       |      | 1    |
| 24  | 40033825    | HEAD_FIXED_SHAFT             |                                                                                                            |       |      | 1    |
| 25  | RO092270200 | O-RING                       |                                                                                                            |       | ☆    | 1    |
| 26  | SL4040881SC | SCREW M4 L=8                 |                                                                                                            |       |      | 2    |
| 27  | SM8060612TP | SCREW M6 L=6                 |                                                                                                            |       |      | 2    |
| 28  | SM8050412TP | SCREW M5 L=4                 |                                                                                                            |       |      | 6    |
| 29  | SS6121210SP | SCREW 3/16-28 L=12           |                                                                                                            |       |      | 1    |
| 30  | SM6052002TP | SCREW M5X0.8 L=20            |                                                                                                            |       |      | 1    |
| 31  | 13424502    | BUSHING FRONT                |                                                                                                            |       |      | 1    |
| 32  | 40086018    | BUSHING_MAIN_FEED            |                                                                                                            |       |      | 1    |
| 33  | CS1201010SH | THRUST COLLAR ASM. D=12 W=10 |                                                                                                            |       |      | 1    |
| 34  | 40132118    | FEED_DIAL_PLATE_A            |                                                                                                            |       |      | 1    |
| 35  | 40134959    | FEED ADJUSTING PIN A         |                                                                                                            |       |      | 1    |
| 36  | 40137780    | SPRING RAC                   |                                                                                                            |       |      | 1    |
| 37  | B4122804000 | ROLLER                       |                                                                                                            |       |      | 1    |
| 38  | 40133826    | SPACER                       | FOR PLC-2710-7,2760-7                                                                                      |       |      | 1    |
| 39  | 40130412    | FEED_ADJUSTING_ARM_BT        |                                                                                                            |       |      | 1    |
| 40  | WT1780011KP | TOOTHED WASHER 18            |                                                                                                            |       |      | 2    |
| 41  | SM6041402TP | SCREW M4 L=14                |                                                                                                            |       |      | 1    |
| 42  | SM6040802TP | SCREW M4X0.7 L=8             |                                                                                                            |       |      | 2    |
| 43  | 40130820    | SCREW                        |                                                                                                            |       |      | 1    |
| 44  | WP0431005SP | PLAIN WASHER                 |                                                                                                            |       |      | 1    |
| 45  | SM6041402TP | SCREW M4 L=14                | FOR PLC-2710-7,2760-7                                                                                      |       |      | 3    |

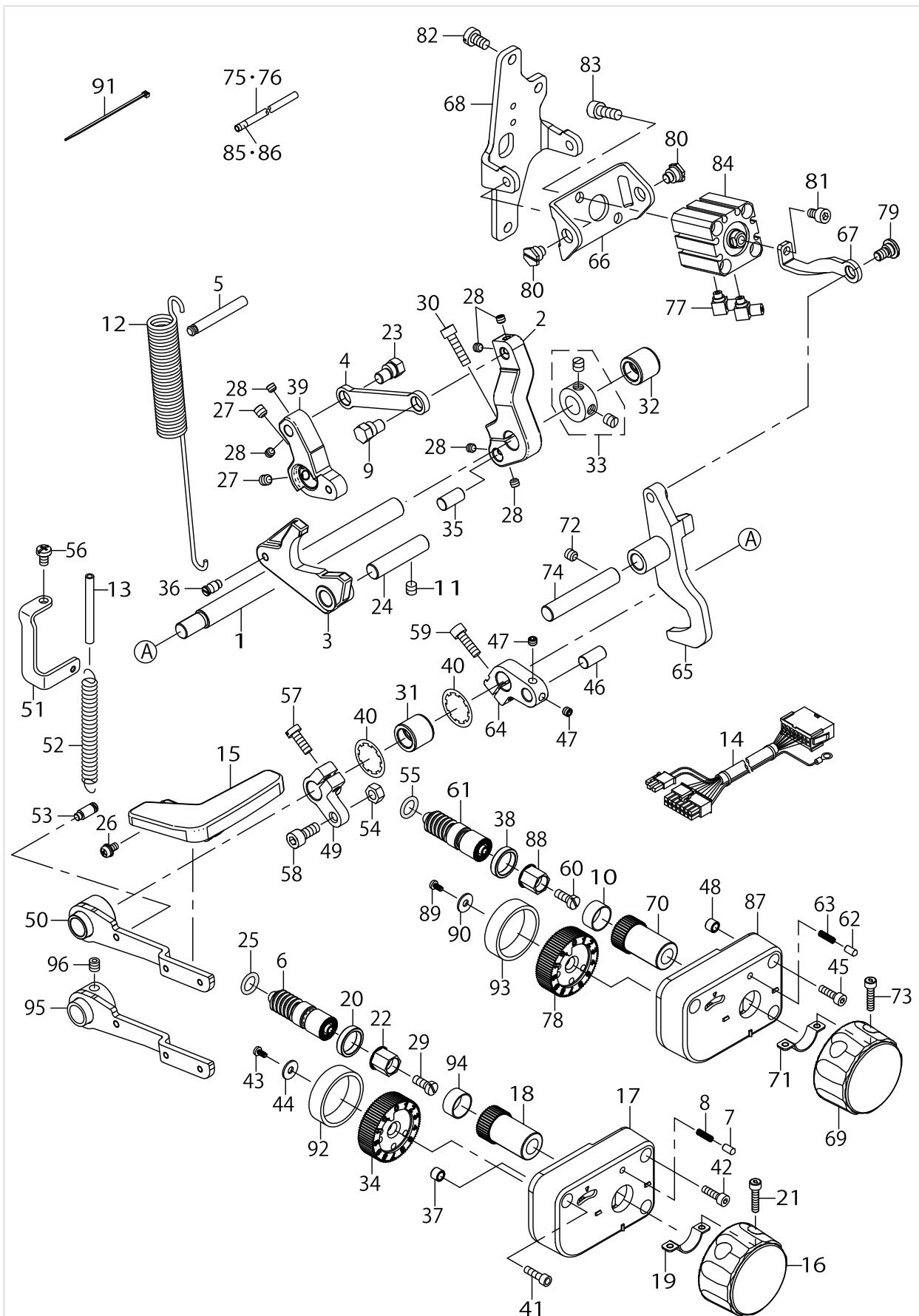
# FEED ADJUST COMPONENTS



# FEED ADJUST COMPONENTS

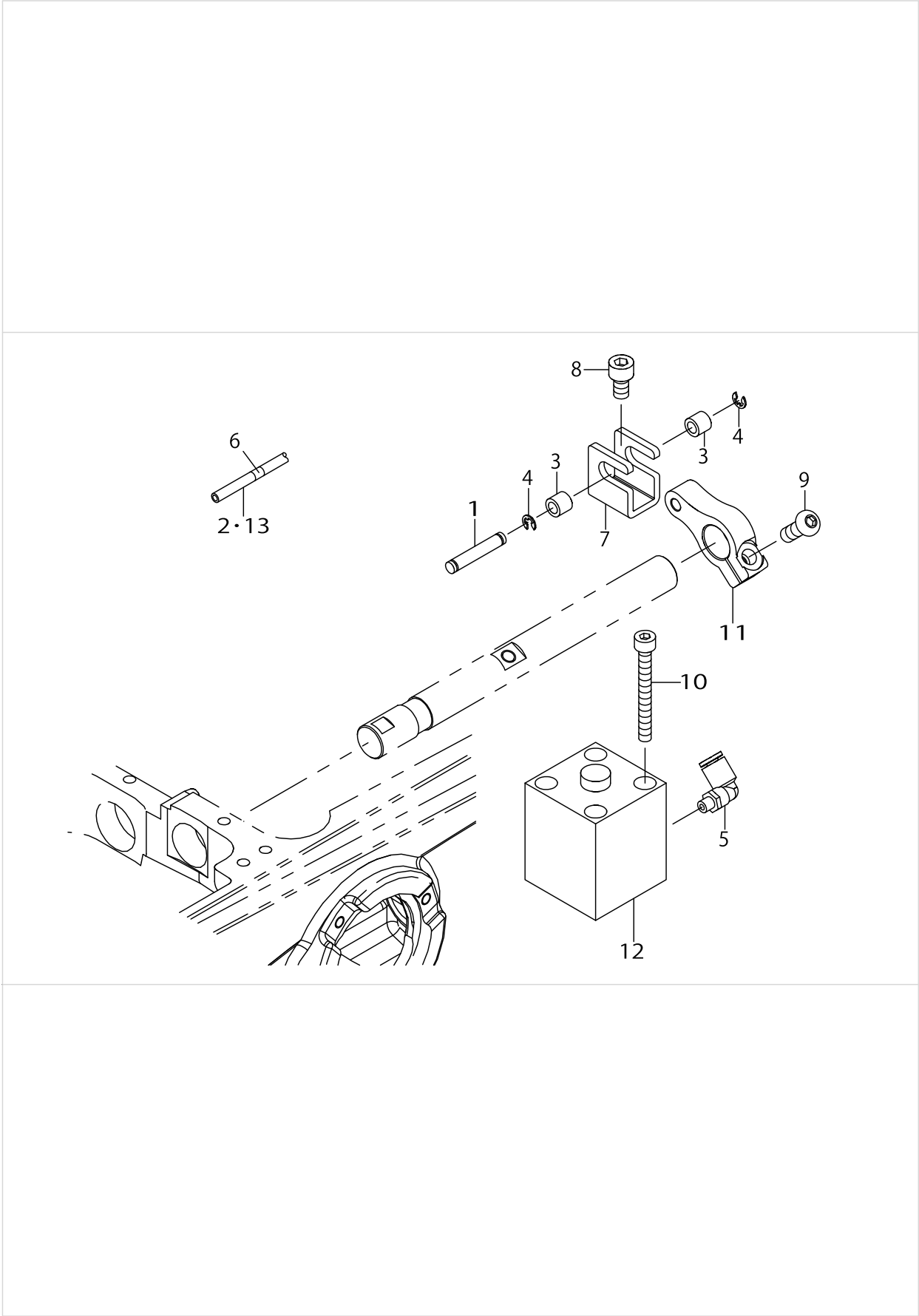
| No. | Parts No.   | Parts name                     | Remarks                                                                                                     | Level | Cons | Qty  |
|-----|-------------|--------------------------------|-------------------------------------------------------------------------------------------------------------|-------|------|------|
| 46  | 40131887    | FEED_ADJUSTING_PIN             | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 47  | SM8050412TP | SCREW M5 L=4                   | FOR PLC-2710-7,2760-7                                                                                       |       |      | 2    |
| 48  | B4122804000 | ROLLER                         | FOR PLC-2710-7,2760-7                                                                                       |       |      | 3    |
| 49  | 40112127    | BACKWARD_FEED_CONNECTING_ARM   | FOR PLC-2710-7,2760-7, 2710(WITH AK,BT,DL), 2760(WITH AK,BT,D-L), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 1    |
| 50  | 40129991    | REVERSE_FEED_LEVER_ASM         | FOR PLC-2710-7,2760-7, 2710(WITH AK,BT,DL), 2760(WITH AK,BT,D-L), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 1    |
| 51  | 40125864    | REVERSE_FEED_LEVER_SPRING_HOOK | FOR PLC-2710-7,2760-7, 2710(WITH AK,BT,DL), 2760(WITH AK,BT,D-L), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 1    |
| 52  | D2629M1YC0F | SPRING                         | FOR PLC-2710-7,2760-7, 2710(WITH AK,BT,DL), 2760(WITH AK,BT,D-L), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 1    |
| 53  | 26229302    | SUSPENSION SCREW               | FOR PLC-2710-7,2760-7, 2710(WITH AK,BT,DL), 2760(WITH AK,BT,D-L), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 1    |
| 54  | NM6050001SD | NUT M5X0.8 TYPE1               | FOR PLC-2710-7,2760-7, 2710(WITH AK,BT,DL), 2760(WITH AK,BT,D-L), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 1    |
| 55  | RO092270200 | O-RING                         | FOR PLC-2710-7,2760-7                                                                                       |       | ☆    | 1    |
| 56  | SM4050855SP | SCREW                          | FOR PLC-2710-7,2760-7, 2710(WITH AK,BT,DL), 2760(WITH AK,BT,D-L), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 1    |
| 57  | SM6051400SP | SCREW                          | FOR PLC-2710-7,2760-7, 2710(WITH AK,BT,DL), 2760(WITH AK,BT,D-L), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 1    |
| 58  | SM6051202TP | SCREW M5X0.8 L=12              | FOR PLC-2710-7,2760-7, 2710(WITH AK,BT,DL), 2760(WITH AK,BT,D-L), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 1    |
| 59  | SM6051602TP | SCREW M5X0.8 L=16              | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 60  | SS6121210SP | SCREW 3/16-28 L=12             | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 61  | 22911804    | FEED REGULATOR SCREW           | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 62  | 10715704    | VERTICAL DIAL PIN              | FOR PLC-2710-7,2760-7                                                                                       |       | ☆    | 1    |
| 63  | B152652700G | SPRING                         | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 64  | 40125858    | FEED_ADJUSTING_PIN_HOLDER_B    | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 65  | 40129985    | ADJUSTING_BASE_B               | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 66  | 40126642    | CYLINDER_BASE_A                | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 67  | 40129999    | CYLINDER_JOINT_B               | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 68  | 40126643    | CYLINDER_BASE_B                | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 69  | 40130004    | FEED_DIAL_KNOB                 | FOR PLC-2710-7,2760-7                                                                                       |       | ☆    | 1    |
| 70  | 40130003    | FEED_DIAL_GEAR                 | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 71  | 40130005    | FEED_DIAL_SUPPORT_PLATE        | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 72  | SM8060612TP | SCREW M6 L=6                   | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 73  | SM6041802TP | SCREW M4 L=18                  | FOR PLC-2710-7,2760-7                                                                                       |       |      | 2    |
| 74  | 40077931    | PRESSURE_LOWERING_SHAFT        | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 75  | BT0400251EB | URETHANE TUBE BLACK 4X2.5      | FOR PLC-2710-7,2760-7                                                                                       |       |      | 0.36 |
| 76  | BT0400251EB | URETHANE TUBE BLACK 4X2.5      | FOR PLC-2710-7,2760-7                                                                                       |       |      | 0.36 |
| 77  | PJ046052503 | HOSE ELBOW                     | FOR PLC-2710-7,2760-7                                                                                       |       |      | 2    |
| 78  | 40132118    | FEED_DIAL_PLATE_A              | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 79  | SD0800346TP | SHOULDER SCREW D=8 H=3.4       | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 80  | SD0900426TP | SHOULDER SCREW D=9 H=4.2       | FOR PLC-2710-7,2760-7                                                                                       |       |      | 2    |
| 81  | SM6050802TP | SCREW M5X0.8 L=8               | FOR PLC-2710-7,2760-7                                                                                       |       |      | 1    |
| 82  | SM6061010TP | SCREW M6 L=10                  | FOR PLC-2710-7,2760-7                                                                                       |       |      | 3    |
| 83  | SM6061602TP | SCREW M6 L=16                  | FOR PLC-2710-7,2760-7                                                                                       |       |      | 2    |

# FEED ADJUST COMPONENTS



# FEED ADJUST COMPONENTS

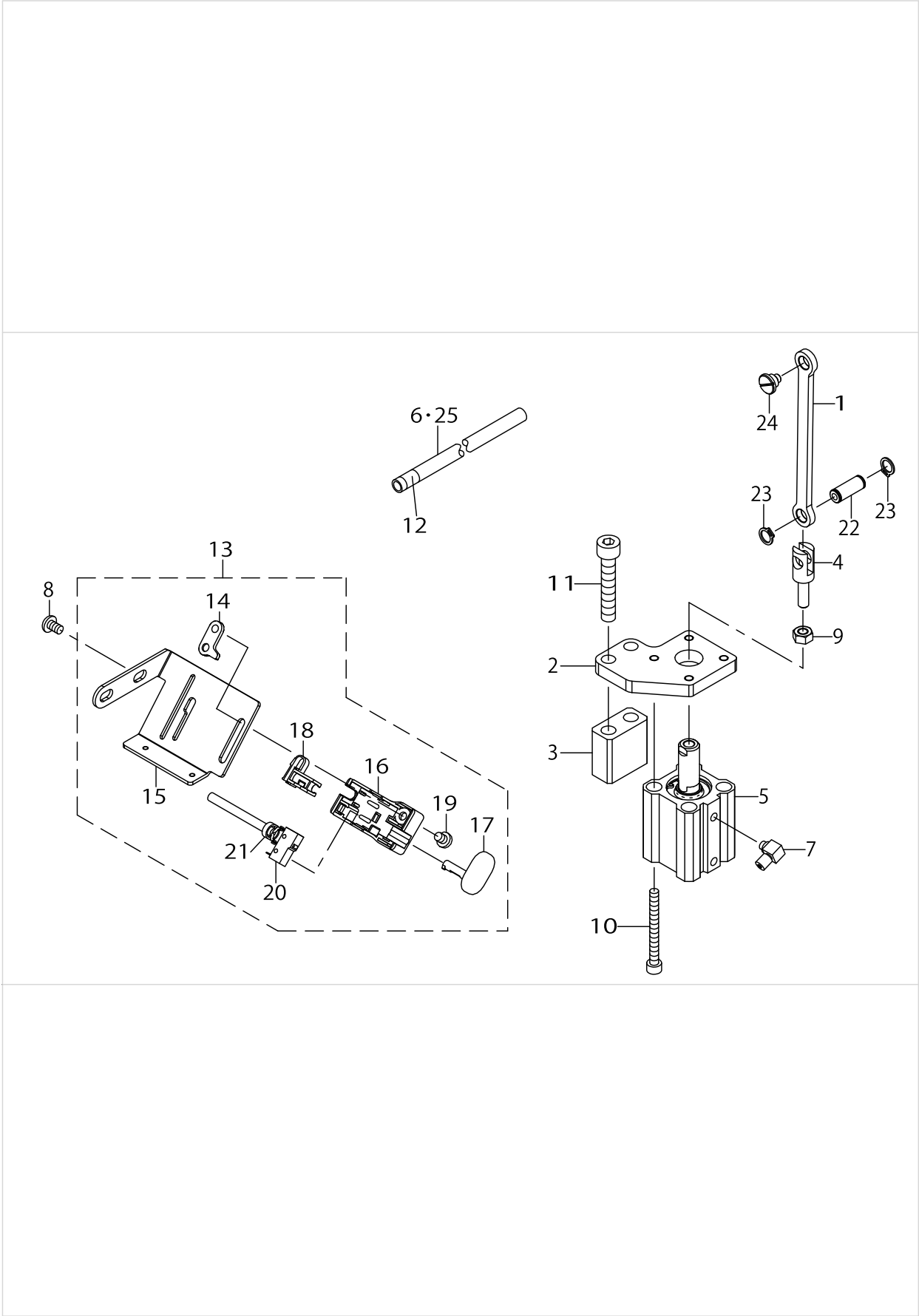
| No. | Parts No.   | Parts name               | Remarks                                                                                   | Level | Cons | Qty |
|-----|-------------|--------------------------|-------------------------------------------------------------------------------------------|-------|------|-----|
| 84  | PA200150900 | AIR CYLINDER             | FOR PLC-2710-7,2760-7                                                                     |       |      | 1   |
| 85  | 18035006    | CABLE MARK NO.1          | FOR PLC-2710-7,2760-7                                                                     |       |      | 2   |
| 86  | 18035105    | WIRE MARK (2)            | FOR PLC-2710-7,2760-7                                                                     |       |      | 2   |
| 87  | 40130819    | FEED_DIAL_COVER_B        | FOR PLC-2710-7,2760-7                                                                     |       |      | 1   |
| 88  | 40130006    | HEXA_SHAFT               | FOR PLC-2710-7,2760-7                                                                     |       |      | 1   |
| 89  | 40130820    | SCREW                    | FOR PLC-2710-7,2760-7                                                                     |       |      | 2   |
| 90  | WP0431005SP | PLAIN WASHER             | FOR PLC-2710-7,2760-7                                                                     |       |      | 2   |
| 91  | EA9500B0100 | CABLE BAND               | FOR PLC-2710-7,2760-7                                                                     |       |      | 2   |
| 92  | 40137612    | DIAL PLATE BUSH          |                                                                                           |       |      | 1   |
| 93  | 40137612    | DIAL PLATE BUSH          | FOR PLC-2710-7,2760-7                                                                     |       |      | 1   |
| 94  | 40137613    | DIAL_GEAR_BUSH           |                                                                                           |       |      | 1   |
| 95  | 40129992    | REVERSE_FEED_LEVER_ASM_B | FOR PLC-2710,2760,2760L,2765, 2-710(WITH AK),2760(WITH AK), 276-0L(WITH AK),2765(WITH AK) |       |      | 1   |
| 96  | SM8060612TP | SCREW M6 L=6             | FOR PLC-2710,2760,2760L,2765, 2-710(WITH AK),2760(WITH AK), 276-0L(WITH AK),2765(WITH AK) |       |      | 2   |



## DL COMPONENTS(FOR PLC-2710-7,2760-7,2710(WITH AK,BT,DL),2760(WITH AK,BT,DL),2760L(WITH AK,BT,DL),2765(WITH AK,BT,DL))

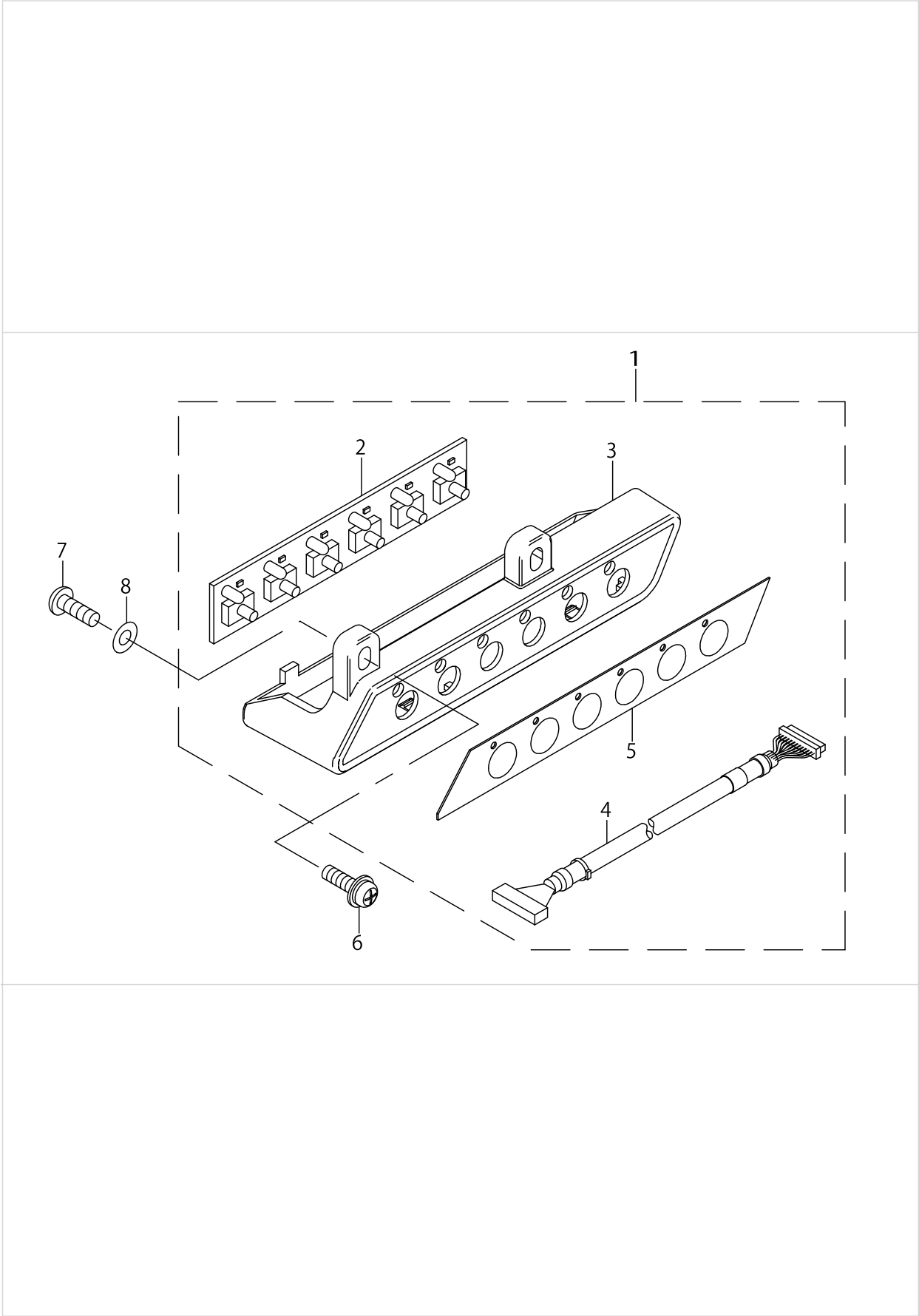
| No. | Parts No.   | Parts name                | Remarks                                                                                      | Level | Cons | Qty  |
|-----|-------------|---------------------------|----------------------------------------------------------------------------------------------|-------|------|------|
| 1   | B1504210000 | CONNECTING SHAFT          | FOR PLC-2710-7,2760-7                                                                        |       |      | 1    |
| 2   | BT0400251EB | URETHANE HOSE BLACK       |                                                                                              |       |      | 0.58 |
| 3   | B3031141H00 | CONNECTING STUD           |                                                                                              |       |      | 2    |
| 4   | RE0320000K0 | E-RING 3.2                |                                                                                              |       |      | 2    |
| 5   | PJ304040504 | ELBOW UNION               |                                                                                              |       |      | 1    |
| 6   | 18035501    | WIRE MARK (6)             |                                                                                              |       |      | 1    |
| 7   | 40112191    | KNUCKLE_JOINT_B           |                                                                                              |       |      | 1    |
| 8   | SM6061002TP | SCREW M6 L=10             |                                                                                              |       |      | 1    |
| 9   | SM3061652TN | SCREW M6 L=16             |                                                                                              |       |      | 1    |
| 10  | SM6054502TP | SCREW M5X0.8 L=45         |                                                                                              |       |      | 2    |
| 11  | 40112192    | TERTICAL_CYLINDER_ARM     |                                                                                              |       |      | 1    |
| 12  | PA250250900 | AIR CYLINDER              |                                                                                              |       |      | 1    |
| 13  | BT0400251EB | URETHANE TUBE BLACK 4X2.5 | FOR PLC-2710(WITH AK,BT,DL), 2-760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 1.8  |





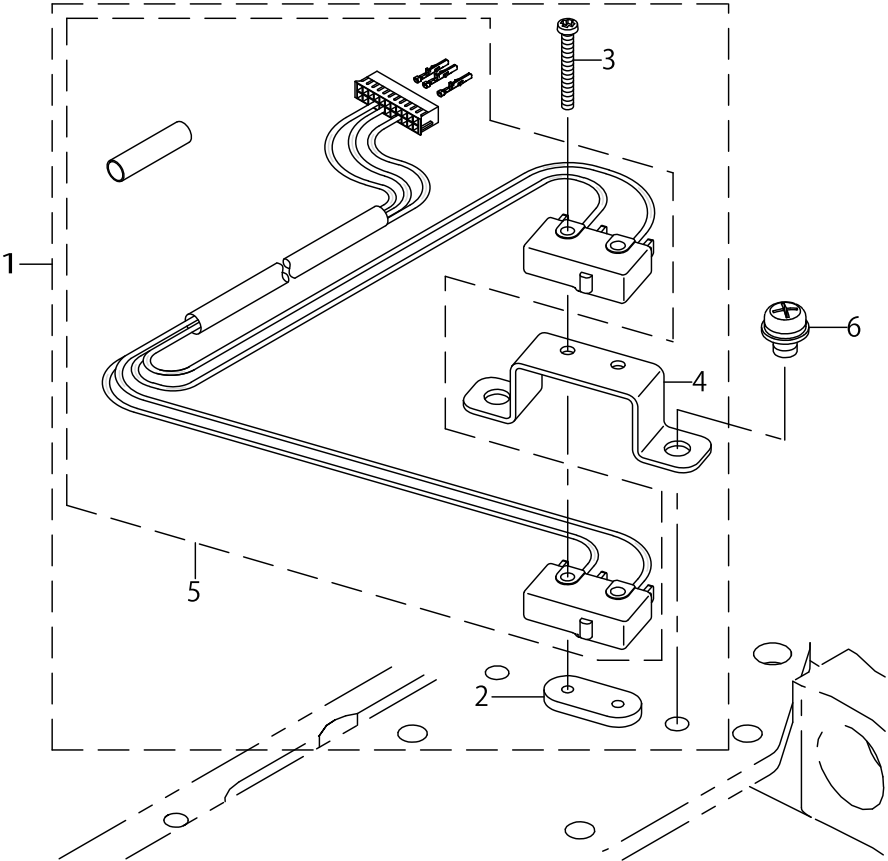
AUTO BT COMPONENTS(FOR PLC-2710-7,2760-7,2710(WITH AK,BT,DL),2760(WITH AK,BT,DL),2760L(WITH AK,BT,DL),2765(WITH AK,BT,DL))

| No. | Parts No.   | Parts name                     | Remarks                                                                                      | Level | Cons | Qty  |
|-----|-------------|--------------------------------|----------------------------------------------------------------------------------------------|-------|------|------|
| 1   | 40130413    | BT_LINK                        | FOR PLC-2710-7,2760-7                                                                        |       |      | 1    |
| 2   | 40130024    | BT_CYLINDER_PLATE              |                                                                                              |       |      | 1    |
| 3   | 40130414    | BT_CYLINDER_BLOCK              |                                                                                              |       |      | 1    |
| 4   | 40052254    | CYLINDER KNUCKLE JOINT         |                                                                                              |       |      | 1    |
| 5   | PA250250900 | AIR CYLINDER                   |                                                                                              |       |      | 1    |
| 6   | BT0400251EB | URETHANE TUBE BLACK 4X2.5      |                                                                                              |       |      | 0.27 |
| 7   | PJ046052503 | HOSE ELBOW                     |                                                                                              |       |      | 1    |
| 8   | SM4050855SP | SCREW                          |                                                                                              |       |      | 2    |
| 9   | NM6060001CP | NUT M6X1 TYPE1                 |                                                                                              |       |      | 1    |
| 10  | SM6055002TP | SCREW M5 L=50                  |                                                                                              |       |      | 4    |
| 11  | SM6084502TP | SCREW M8 L=45                  |                                                                                              |       |      | 2    |
| 12  | 18035709    | WIRE MARK (8)                  |                                                                                              |       |      | 1    |
| 13  | 40130285    | TB_SWITCH_ASSY                 |                                                                                              |       |      | 1    |
| 14  | 23632102    | REVERSE FEED SWITCH BASE GUIDE |                                                                                              | *     |      | 1    |
| 15  | 40112213    | TB_SW_MOUNTING_PLATE           |                                                                                              | *     |      | 1    |
| 16  | 23631708    | REVERSE FEED SWITCH COVER      |                                                                                              | *     |      | 1    |
| 17  | 23631807    | REVERSE FEED SWITCH SHAFT      |                                                                                              | *     |      | 1    |
| 18  | 23631906    | REVERSE FEED SWITCH SUPPORT    |                                                                                              | *     |      | 1    |
| 19  | SS7110740TP | SCREW 11/64-40 L=7             |                                                                                              | *     |      | 1    |
| 20  | 40130286    | REVERSE FEED CORD ASM          |                                                                                              | *     |      | 1    |
| 21  | EA9500B0100 | CABLE BAND                     |                                                                                              | *     |      | 1    |
| 22  | 10714103    | CONNECTION LINK PIN A          |                                                                                              |       |      | 1    |
| 23  | RC0740811KP | C-RING 8 (7.4)                 |                                                                                              |       |      | 2    |
| 24  | SD0800406TP | SHOULDER SCREW D=8 H=4         |                                                                                              |       |      | 1    |
| 25  | BT0400251EB | URETHANE TUBE BLACK 4X2.5      | FOR PLC-2710(WITH AK,BT,DL), 2-760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL) |       |      | 1.3  |



6-RANGE SW COMPONENTS(FOR PLC-2710-7,2760-7,2710(WITH AK,BT,DL),2760(WITH AK,BT,DL),2760L(WITH AK,BT,DL),2

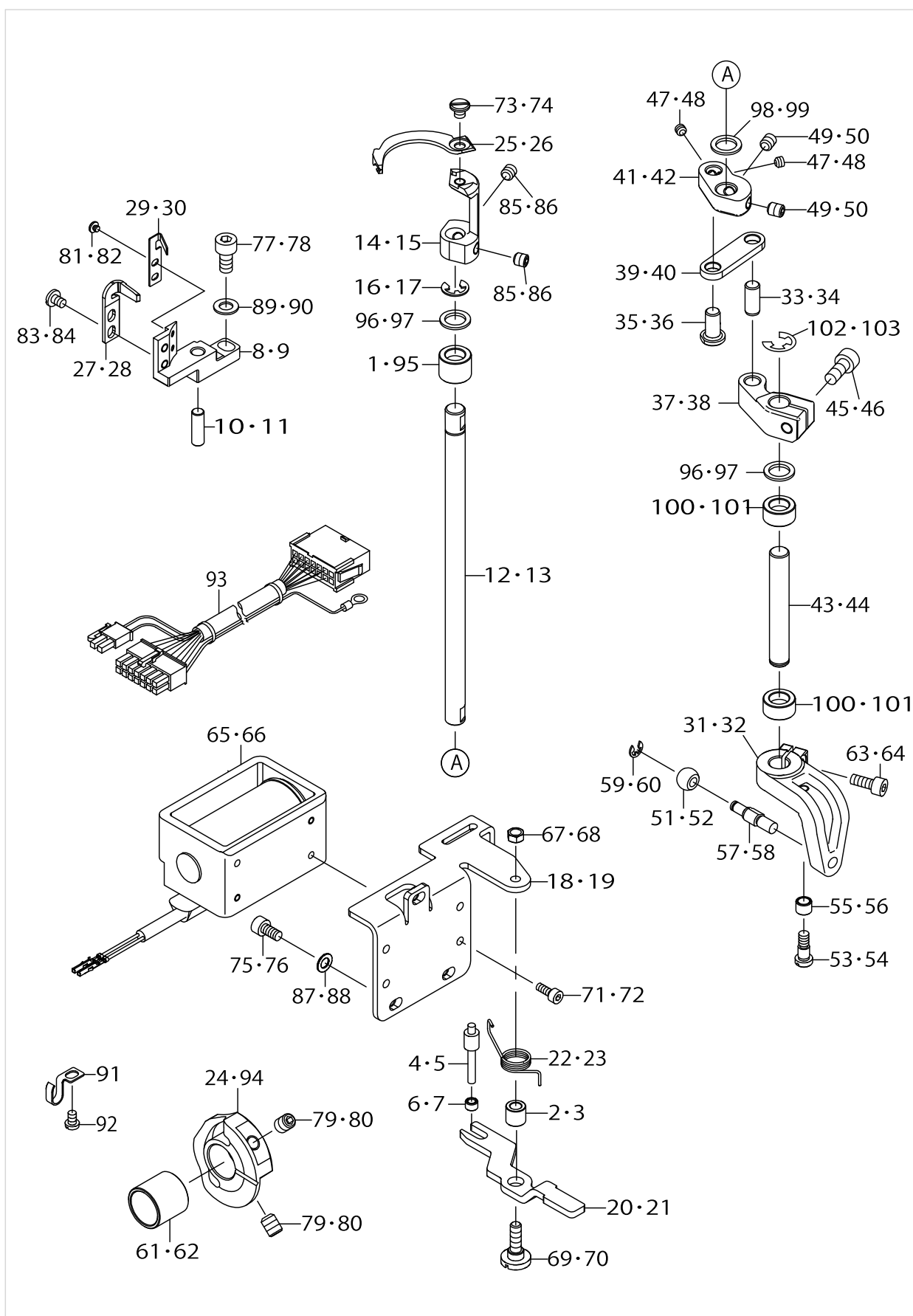
| No. | Parts No.   | Parts name               | Remarks                                                                                 | Level | Cons | Qty |
|-----|-------------|--------------------------|-----------------------------------------------------------------------------------------|-------|------|-----|
| 1   | 40130287    | 6RANGE SWITCH ASM        |                                                                                         |       |      | 1   |
| 2   | 40105510    | 6RANGE SWITCH PCB ASSY   |                                                                                         | *     |      | 1   |
| 3   | 40112215    | 6RANGE_SWITCH_COVER      |                                                                                         | *     |      | 1   |
| 4   | 40130288    | 6RANGE SWITCH CABLE ASM. |                                                                                         | *     |      | 1   |
| 5   | 40112216    | PANEL SHEET              |                                                                                         | *     |      | 1   |
| 6   | SL4041491SC | SCREW 4X14               | FOR PLC-2710-7,2760-7, 2710(WI-TH AK,BT,DL), 2760(WITH AK,BT,-DL), 2760L(WITH AK,BT,DL) |       |      | 2   |
| 7   | SM4041201SC | SCREW M4 L=12            | FOR PLC-2765(WITH AK,BT,DL)                                                             |       |      | 2   |
| 8   | WP0430801SC | WASHER M4                | FOR PLC-2765(WITH AK,BT,DL)                                                             |       |      | 2   |



## SPEED ADJUST COMPONENTS(FOR PLC-2710-7,2760-7,2710(WITH AK,BT,DL),2760(WITH AK,BT,DL),2765(WITH AK,BT,DL))

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 40130289    | VERTICAL_DETECTOR_SWITCH_ASM. |         |       |      | 1   |
| 2   | 23638406    | SAFETY SWITCH NUT             |         | *     |      | 1   |
| 3   | SM4021601SN | SCREW M2 L=16                 |         | *     |      | 2   |
| 4   | 40126259    | SENSOR_BRACKET                |         | *     |      | 1   |
| 5   | 40130290    | SPEED CONTROL CORD ASM.       |         | *     |      | 1   |
| 6   | SL4040691SC | SCREW M4 L=6                  |         |       |      | 2   |

# THREAD CUTTING COMPONENTS(FOR PLC-2710-7,2760-7)

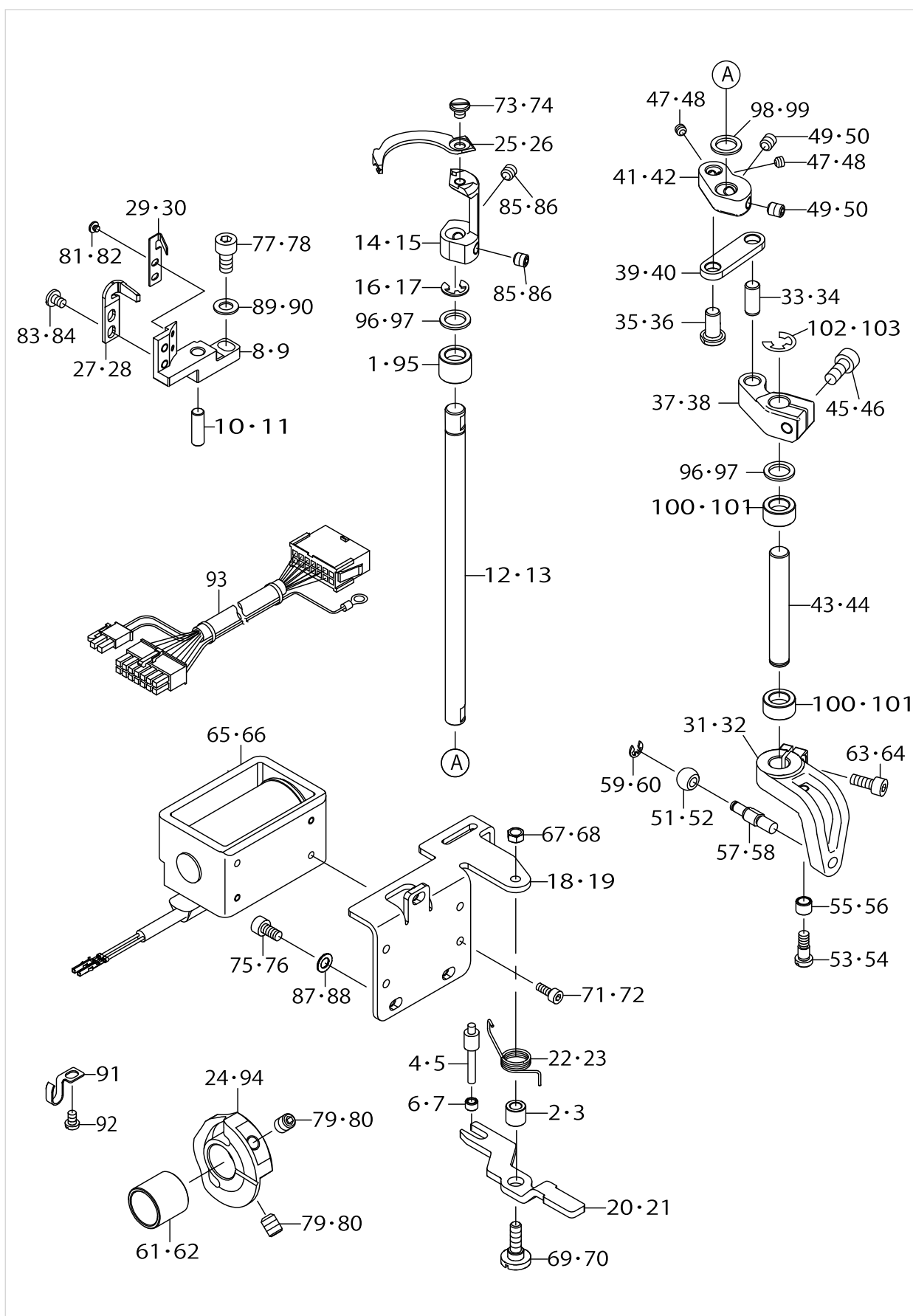


THREAD CUTTING COMPONENTS(FOR PLC-2710-7,2760-7)

| No. | Parts No.   | Parts name                    | Remarks        | Level | Cons | Qty |
|-----|-------------|-------------------------------|----------------|-------|------|-----|
| 1   | 40138044    | BEARING                       |                |       |      | 1   |
| 2   | 22956205    | WIPER HINGE SCREW COLLAR      | FOR PLC-2710-7 |       |      | 1   |
| 3   | 22956205    | WIPER HINGE SCREW COLLAR      | FOR PLC-2760-7 |       |      | 2   |
| 4   | 22957104    | WIPER SOLENOID SHAFT          | FOR PLC-2710-7 |       |      | 1   |
| 5   | 22957104    | WIPER SOLENOID SHAFT          | FOR PLC-2760-7 |       |      | 2   |
| 6   | 22957203    | WIPER LINK COLLAR             | FOR PLC-2710-7 |       |      | 1   |
| 7   | 22957203    | WIPER LINK COLLAR             | FOR PLC-2760-7 |       |      | 2   |
| 8   | 40130057    | F_KNIFE_BASE                  | FOR PLC-2710-7 |       |      | 1   |
| 9   | 40130057    | F_KNIFE_BASE                  | FOR PLC-2760-7 |       |      | 2   |
| 10  | 13416508    | PIN_DIFF_ADJ                  | FOR PLC-2710-7 |       |      | 1   |
| 11  | 13416508    | PIN_DIFF_ADJ                  | FOR PLC-2760-7 |       |      | 2   |
| 12  | 40130051    | M_KNIFE_SHAFT                 | FOR PLC-2710-7 |       |      | 1   |
| 13  | 40130051    | M_KNIFE_SHAFT                 | FOR PLC-2760-7 |       |      | 2   |
| 14  | 40130049    | M_KNIFE_BASE                  | FOR PLC-2710-7 |       |      | 1   |
| 15  | 40130049    | M_KNIFE_BASE                  | FOR PLC-2760-7 |       |      | 2   |
| 16  | RE0500000K0 | E-RING                        | FOR PLC-2710-7 |       |      | 1   |
| 17  | RE0500000K0 | E-RING                        | FOR PLC-2760-7 |       |      | 2   |
| 18  | 40133503    | THREAD TRIMMER SOL BASE PLATE | FOR PLC-2710-7 |       |      | 1   |
| 19  | 40133503    | THREAD TRIMMER SOL BASE PLATE | FOR PLC-2760-7 |       |      | 2   |
| 20  | 40112234    | KNIFE_DRIVING_ARM_LINK        | FOR PLC-2710-7 |       |      | 1   |
| 21  | 40112234    | KNIFE_DRIVING_ARM_LINK        | FOR PLC-2760-7 |       |      | 2   |
| 22  | 40112235    | DRIVING_ARM_RETURN_SPRING     | FOR PLC-2710-7 |       |      | 1   |
| 23  | 40112235    | DRIVING_ARM_RETURN_SPRING     | FOR PLC-2760-7 |       |      | 2   |
| 24  | 40130059    | THREAD_TRIMMER_CAM_RIGHT      |                |       |      | 1   |
| 25  | 40130050    | MOVING_KNIFE                  | FOR PLC-2710-7 |       | ☆    | 1   |
| 26  | 40130050    | MOVING_KNIFE                  | FOR PLC-2760-7 |       | ☆    | 2   |
| 27  | 40130056    | FIXED_KNIFE                   | FOR PLC-2710-7 |       | ☆    | 1   |
| 28  | 40130056    | FIXED_KNIFE                   | FOR PLC-2760-7 |       | ☆    | 2   |
| 29  | 40130055    | CLAMP_SPRING                  | FOR PLC-2710-7 |       | ☆    | 1   |
| 30  | 40130055    | CLAMP_SPRING                  | FOR PLC-2760-7 |       | ☆    | 2   |
| 31  | 40123248    | MOVING_KNIFE_DRIVING_ARM      | FOR PLC-2710-7 |       |      | 1   |
| 32  | 40123248    | MOVING_KNIFE_DRIVING_ARM      | FOR PLC-2760-7 |       |      | 2   |
| 33  | 13319405    | MAIN_FEED_ROCKER_PIN          | FOR PLC-2710-7 |       |      | 1   |
| 34  | 13319405    | MAIN_FEED_ROCKER_PIN          | FOR PLC-2760-7 |       |      | 2   |
| 35  | 13461504    | LINK_PIN                      | FOR PLC-2710-7 |       |      | 1   |
| 36  | 13461504    | LINK_PIN                      | FOR PLC-2760-7 |       |      | 2   |
| 37  | 40130052    | M_KNIFE_ARM_A                 | FOR PLC-2710-7 |       |      | 1   |
| 38  | 40130052    | M_KNIFE_ARM_A                 | FOR PLC-2760-7 |       |      | 2   |
| 39  | 40130053    | M_KNIFE_LINK                  | FOR PLC-2710-7 |       |      | 1   |
| 40  | 40130053    | M_KNIFE_LINK                  | FOR PLC-2760-7 |       |      | 2   |
| 41  | 40130054    | M_KNIFE_ARM_B                 | FOR PLC-2710-7 |       |      | 1   |
| 42  | 40130054    | M_KNIFE_ARM_B                 | FOR PLC-2760-7 |       |      | 2   |
| 43  | 40130058    | M_KNIFE_DRIVING_SHAFT         | FOR PLC-2710-7 |       |      | 1   |
| 44  | 40130058    | M_KNIFE_DRIVING_SHAFT         | FOR PLC-2760-7 |       |      | 2   |
| 45  | SM6051202TP | SCREW M5X0.8 L=12             | FOR PLC-2710-7 |       |      | 1   |
| 46  | SM6051202TP | SCREW M5X0.8 L=12             | FOR PLC-2760-7 |       |      | 2   |
| 47  | SM8040312TP | SCREW M4 L=3                  | FOR PLC-2710-7 |       |      | 2   |



# THREAD CUTTING COMPONENTS(FOR PLC-2710-7,2760-7)



THREAD CUTTING COMPONENTS(FOR PLC-2710-7,2760-7)

| No. | Parts No.   | Parts name                 | Remarks        | Level | Cons | Qty |
|-----|-------------|----------------------------|----------------|-------|------|-----|
| 48  | SM8040312TP | SCREW M4 L=3               | FOR PLC-2760-7 |       |      | 4   |
| 49  | SM8050612TP | SCREW M5X6                 | FOR PLC-2710-7 |       |      | 2   |
| 50  | SM8050612TP | SCREW M5X6                 | FOR PLC-2760-7 |       |      | 4   |
| 51  | 21470505    | CAM ROLLER(245-7SP)        | FOR PLC-2710-7 |       |      | 1   |
| 52  | 21470505    | CAM ROLLER(245-7SP)        | FOR PLC-2760-7 |       |      | 2   |
| 53  | SD0460576TP | SHOULDER SCREW D=4.6 H=5.7 | FOR PLC-2710-7 |       |      | 1   |
| 54  | SD0460576TP | SHOULDER SCREW D=4.6 H=5.7 | FOR PLC-2760-7 |       |      | 2   |
| 55  | B2508047000 | BLOCK ROLLER               | FOR PLC-2710-7 |       |      | 1   |
| 56  | B2508047000 | BLOCK ROLLER               | FOR PLC-2760-7 |       |      | 2   |
| 57  | 40130593    | ROLLER_SHAFT               | FOR PLC-2710-7 |       |      | 1   |
| 58  | 40130593    | ROLLER_SHAFT               | FOR PLC-2760-7 |       |      | 2   |
| 59  | RE0300000K0 | E-RING 3                   | FOR PLC-2710-7 |       |      | 1   |
| 60  | RE0300000K0 | E-RING 3                   | FOR PLC-2760-7 |       |      | 2   |
| 61  | 40130620    | SPACER                     | FOR PLC-2710-7 |       |      | 1   |
| 62  | 40130620    | SPACER                     | FOR PLC-2760-7 |       |      | 2   |
| 63  | SM6041002TP | SCREW M4X0.7 L=10          | FOR PLC-2710-7 |       |      | 1   |
| 64  | SM6041002TP | SCREW M4X0.7 L=10          | FOR PLC-2760-7 |       |      | 2   |
| 65  | 40151263    | THREAD_TRIMMER_SOLENOID    | FOR PLC-2710-7 |       |      | 1   |
| 66  | 40151263    | THREAD_TRIMMER_SOLENOID    | FOR PLC-2760-7 |       |      | 2   |
| 67  | NS6110310SP | HEXAGONAL NUT 11/64-40     | FOR PLC-2710-7 |       |      | 1   |
| 68  | NS6110310SP | HEXAGONAL NUT 11/64-40     | FOR PLC-2760-7 |       |      | 2   |
| 69  | SD0650321TP | SHOULDER SCREW D=6.5 H=3.2 | FOR PLC-2710-7 |       |      | 1   |
| 70  | SD0650321TP | SHOULDER SCREW D=6.5 H=3.2 | FOR PLC-2760-7 |       |      | 2   |
| 71  | SM6030602TP | SCREW M3X0.5 L=6           | FOR PLC-2710-7 |       |      | 4   |
| 72  | SM6030602TP | SCREW M3X0.5 L=6           | FOR PLC-2760-7 |       |      | 8   |
| 73  | SS6110480SP | SCREW 11/64-40 L=4.3       | FOR PLC-2710-7 |       |      | 1   |
| 74  | SS6110480SP | SCREW 11/64-40 L=4.3       | FOR PLC-2760-7 |       |      | 2   |
| 75  | SM6040802TP | SCREW M4X0.7 L=8           | FOR PLC-2710-7 |       |      | 3   |
| 76  | SM6040802TP | SCREW M4X0.7 L=8           | FOR PLC-2760-7 |       |      | 6   |
| 77  | SM6051002TP | SCREW M5X0.8 L=10          | FOR PLC-2710-7 |       |      | 1   |
| 78  | SM6051002TP | SCREW M5X0.8 L=10          | FOR PLC-2760-7 |       |      | 2   |
| 79  | SM8060812TP | SCREW M6 L=8               | FOR PLC-2710-7 |       |      | 2   |
| 80  | SM8060812TP | SCREW M6 L=8               | FOR PLC-2760-7 |       |      | 4   |
| 81  | SS6060220SP | SCREW 3/32-56 L=2.0        | FOR PLC-2710-7 |       |      | 2   |
| 82  | SS6060220SP | SCREW 3/32-56 L=2.0        | FOR PLC-2760-7 |       |      | 4   |
| 83  | SS6090520SP | SCREW 9/64-40 L=5.0        | FOR PLC-2710-7 |       |      | 2   |
| 84  | SS6090520SP | SCREW 9/64-40 L=5.0        | FOR PLC-2760-7 |       |      | 4   |
| 85  | SM8050512TP | SCREW                      | FOR PLC-2710-7 |       |      | 2   |
| 86  | SM8050512TP | SCREW                      | FOR PLC-2760-7 |       |      | 4   |
| 87  | WP0450000SD | WASHER 4.5X8X0.5           | FOR PLC-2710-7 |       |      | 3   |
| 88  | WP0450000SD | WASHER 4.5X8X0.5           | FOR PLC-2760-7 |       |      | 6   |
| 89  | WP0550800SP | WASHER 5.5X10X0.8          | FOR PLC-2710-7 |       |      | 1   |
| 90  | WP0550800SP | WASHER 5.5X10X0.8          | FOR PLC-2760-7 |       |      | 2   |
| 91  | 26231902    | OIL WICK PIPE STOPPER      |                |       |      | 1   |
| 92  | SM4040655SP | SCREW M4 L=6               |                |       |      | 1   |
| 93  | 40139455    | SOLENOID RELAY CABLE ASM.  |                |       |      | 1   |
| 94  | 40130060    | THREAD_TRIMMER_CAM_LEFT    | FOR PLC-2760-7 |       |      | 1   |

This diagram illustrates the exploded view of a mechanical assembly, showing the relationship between various components. The parts are identified by numerical callouts, and the assembly is marked with a circled 'A'.

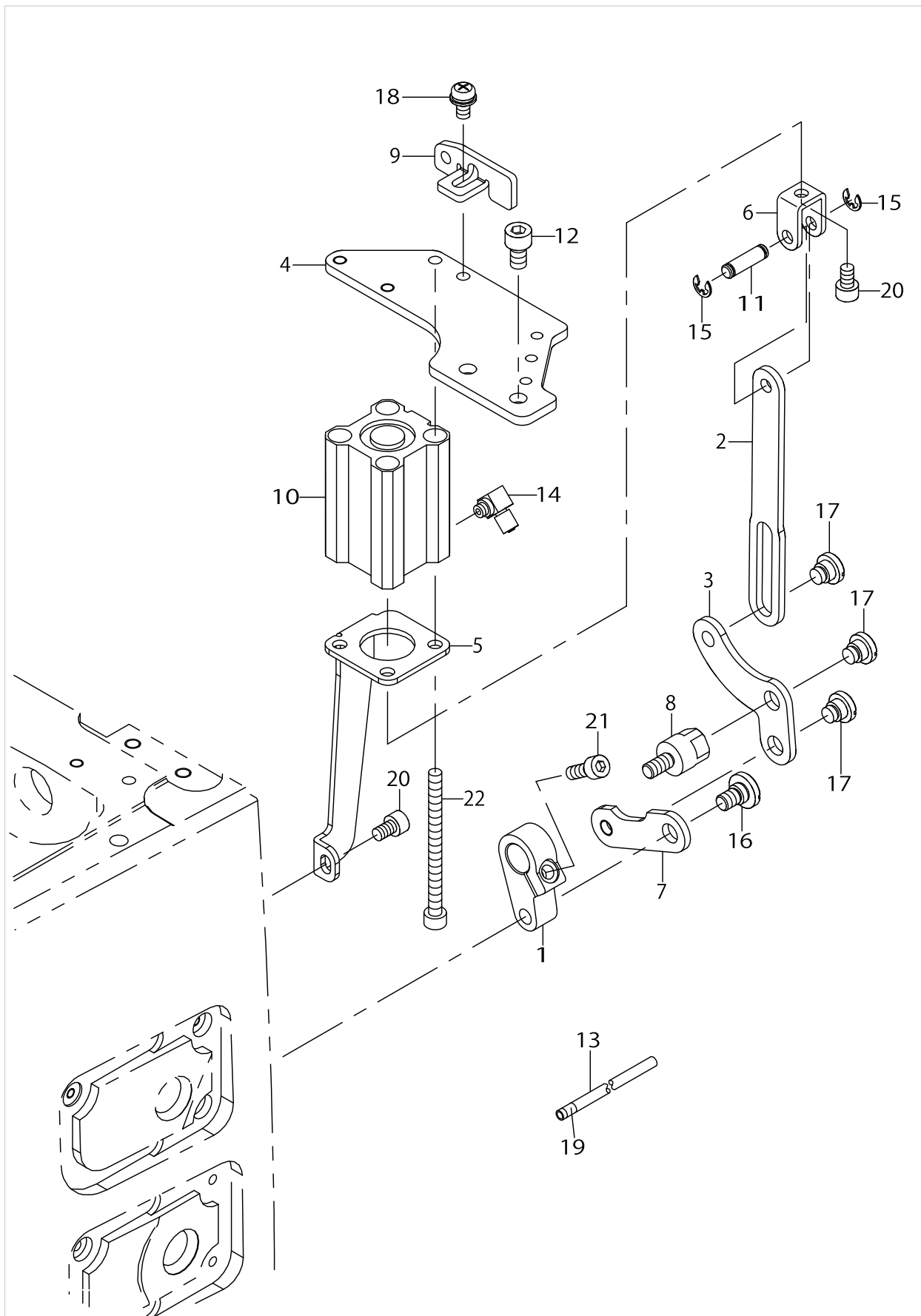
**Key Components and Callouts:**

- Top Left Assembly:** Includes parts 29·30, 81·82, 83·84, 27·28, 8·9, 10·11, 77·78, and 89·90.
- Central Vertical Assembly:** Features a long central shaft (12·13) with various bushings (1·95, 14·15, 16·17, 96·97), washers (85·86), and a top bracket (25·26) secured with a screw (73·74).
- Right Side Assembly:** Consists of a bracket (41·42) with screws (47·48, 49·50), a pin (39·40), a sleeve (33·34), a pin (35·36), a bracket (37·38) with a screw (45·46), a washer (96·97), a sleeve (100·101), and a long shaft (43·44).
- Bottom Left Assembly:** Includes a cable connector (93), a housing (65·66), a cable (75·76), a bracket (87·88), and a mounting bracket (18·19) with a screw (67·68).
- Bottom Right Assembly:** Features a bracket (31·32) with a screw (59·60), a pin (51·52), a screw (57·58), a bracket (55·56), a screw (53·54), a bracket (63·64), a bracket (20·21) with a screw (69·70), a bracket (22·23) with a pin (4·5), a bracket (6·7), a bracket (2·3), a bracket (79·80), a bracket (61·62), a bracket (91), and a bracket (92).

THREAD CUTTING COMPONENTS(FOR PLC-2710-7,2760-7)

| No. | Parts No.   | Parts name | Remarks        | Level | Cons | Qty |
|-----|-------------|------------|----------------|-------|------|-----|
| 95  | 40138044    | BEARING    | FOR PLC-2760-7 |       |      | 2   |
| 96  | 40137802    | WASHER     | FOR PLC-2710-7 |       |      | 2   |
| 97  | 40137802    | WASHER     | FOR PLC-2760-7 |       |      | 4   |
| 98  | 40137803    | WASHER     | FOR PLC-2710-7 |       |      | 1   |
| 99  | 40137803    | WASHER     | FOR PLC-2760-7 |       |      | 2   |
| 100 | 40137999    | BEARING    | FOR PLC-2710-7 |       |      | 2   |
| 101 | 40137999    | BEARING    | FOR PLC-2760-7 |       |      | 4   |
| 102 | RE0500000K0 | E-RING     | FOR PLC-2710-7 |       |      | 1   |
| 103 | RE0500000K0 | E-RING     | FOR PLC-2760-7 |       |      | 2   |

CONDENSE COMPONENTS(FOR PLC-2710-7,2760-7)



CONDENSE COMPONENTS(FOR PLC-2710-7,2760-7)

| No. | Parts No.   | Parts name                | Remarks | Level | Cons | Qty  |
|-----|-------------|---------------------------|---------|-------|------|------|
| 1   | 40133612    | CONDENSE ARM              |         |       |      | 1    |
| 2   | 40112137    | LINK_A                    |         |       |      | 1    |
| 3   | 40112138    | LINK_B                    |         |       |      | 1    |
| 4   | 40125872    | CYLINDER_BRACKET          |         |       |      | 1    |
| 5   | 40112140    | CYLINDER_STAY             |         |       |      | 1    |
| 6   | 40112149    | CYLINDER_KNUCKLE          |         |       |      | 1    |
| 7   | 40133655    | LINK D                    |         |       |      | 1    |
| 8   | 40171514    | BT_LINK_STUD              |         |       |      | 1    |
| 9   | 40112228    | MOTOR_COVER_FITTING_PLATE |         |       |      | 1    |
| 10  | PA200350300 | AIR CYLINDER              |         |       |      | 1    |
| 11  | D2464555B00 | LINK DRIVING MAGNET PIN   |         |       |      | 1    |
| 12  | SM6061002TP | SCREW M6 L=10             |         |       |      | 2    |
| 13  | BT0400251EB | URETHANE HOSE BLACK       |         |       |      | 0.27 |
| 14  | PJ046052503 | HOSE ELBOW                |         |       |      | 1    |
| 15  | RE0400000K0 | E-RING 4                  |         |       |      | 2    |
| 16  | SD0800321TH | HINGE SCREW D=8 H=3.2     |         |       |      | 1    |
| 17  | SD0800341SP | HINGE SCREW D=8 H=3.4     |         |       |      | 3    |
| 18  | SL4051091SC | SCREW M5X0.8 L=10         |         |       |      | 1    |
| 19  | 18035303    | WIRE MARK (4)             |         |       |      | 1    |
| 20  | SM6050802TP | SCREW M5X0.8 L=8          |         |       |      | 2    |
| 21  | SM6051402TP | SCREW M5X0.8 L=14         |         |       |      | 1    |
| 22  | SM6056552TP | SCREW                     |         |       |      | 3    |

This technical drawing is an exploded view of a mechanical assembly, likely a door hinge or latch mechanism. The components are numbered 1 through 43. The diagram shows the following parts and their assembly relationships:

- Part 1:** A small rectangular component with a circular feature, likely a hinge pin or bush.
- Part 2:** A small circular component, possibly a washer or spacer.
- Part 3:** A long, curved metal plate or bracket.
- Part 4:** A small rectangular component, possibly a hinge pin or bush.
- Part 5:** A small rectangular component, possibly a hinge pin or bush.
- Part 6:** A small rectangular component, possibly a hinge pin or bush.
- Part 7:** A small rectangular component, possibly a hinge pin or bush.
- Part 8:** A small rectangular component, possibly a hinge pin or bush.
- Part 9:** A small rectangular component, possibly a hinge pin or bush.
- Part 10:** A small rectangular component, possibly a hinge pin or bush.
- Part 11:** A small rectangular component, possibly a hinge pin or bush.
- Part 12:** A large, irregularly shaped metal plate or bracket.
- Part 13:** A small circular component, possibly a washer or spacer.
- Part 14:** A small rectangular component, possibly a hinge pin or bush.
- Part 15:** A small rectangular component, possibly a hinge pin or bush.
- Part 16:** A small rectangular component, possibly a hinge pin or bush.
- Part 17:** A small rectangular component, possibly a hinge pin or bush.
- Part 18:** A small rectangular component, possibly a hinge pin or bush.
- Part 19:** A small rectangular component, possibly a hinge pin or bush.
- Part 20:** A small rectangular component, possibly a hinge pin or bush.
- Part 21:** A small rectangular component, possibly a hinge pin or bush.
- Part 22:** A small rectangular component, possibly a hinge pin or bush.
- Part 23:** A small rectangular component, possibly a hinge pin or bush.
- Part 24:** A small rectangular component, possibly a hinge pin or bush.
- Part 25:** A small rectangular component, possibly a hinge pin or bush.
- Part 26:** A small rectangular component, possibly a hinge pin or bush.
- Part 27:** A small rectangular component, possibly a hinge pin or bush.
- Part 28:** A small rectangular component, possibly a hinge pin or bush.
- Part 29:** A small rectangular component, possibly a hinge pin or bush.
- Part 30:** A small rectangular component, possibly a hinge pin or bush.
- Part 31:** A small rectangular component, possibly a hinge pin or bush.
- Part 32:** A small rectangular component, possibly a hinge pin or bush.
- Part 33:** A small rectangular component, possibly a hinge pin or bush.
- Part 34:** A small rectangular component, possibly a hinge pin or bush.
- Part 35:** A small rectangular component, possibly a hinge pin or bush.
- Part 36:** A small rectangular component, possibly a hinge pin or bush.
- Part 37:** A small rectangular component, possibly a hinge pin or bush.
- Part 38:** A small rectangular component, possibly a hinge pin or bush.
- Part 39:** A small rectangular component, possibly a hinge pin or bush.
- Part 40:** A small rectangular component, possibly a hinge pin or bush.
- Part 41:** A small rectangular component, possibly a hinge pin or bush.
- Part 42:** A small rectangular component, possibly a hinge pin or bush.
- Part 43:** A small rectangular component, possibly a hinge pin or bush.

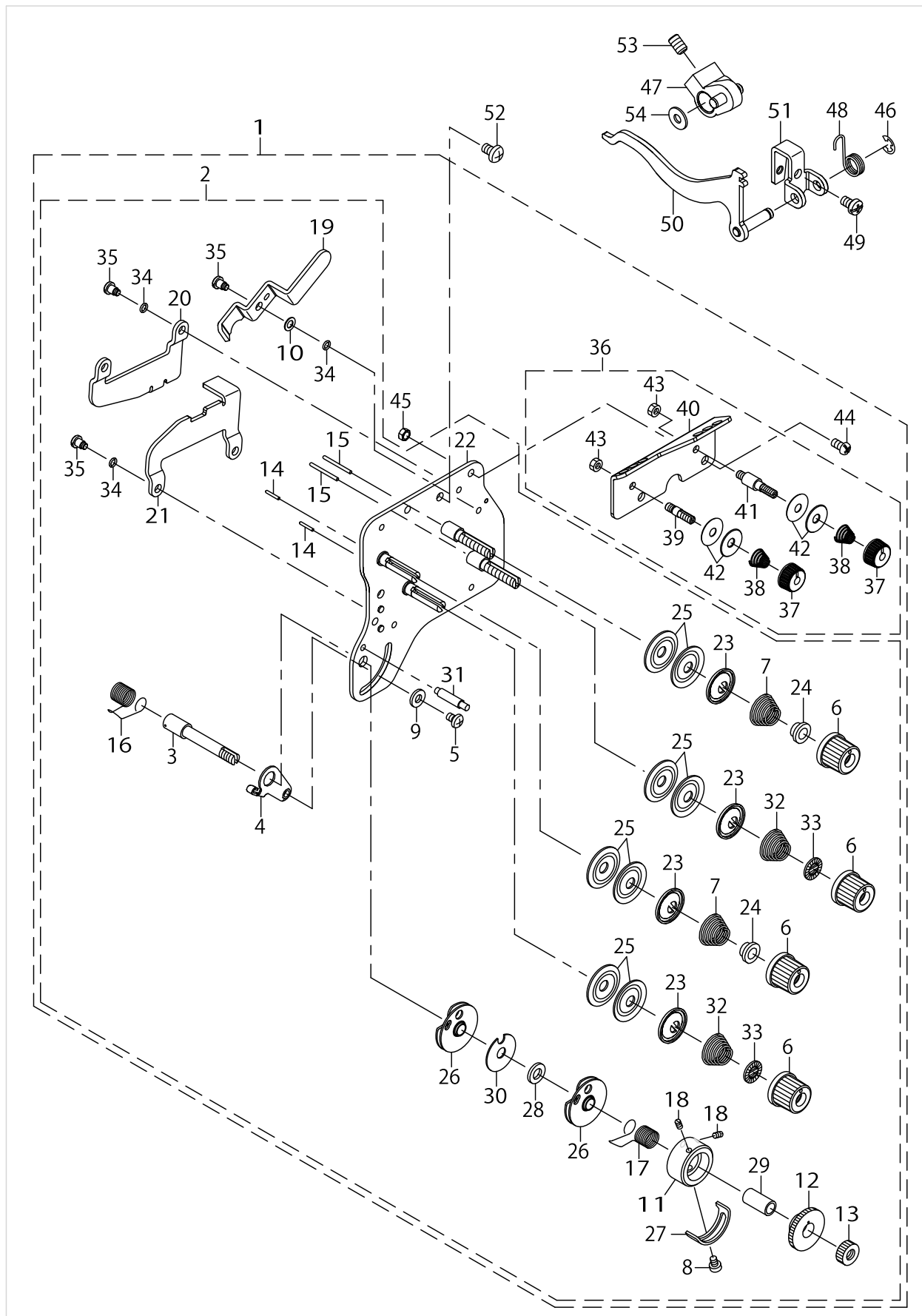
The diagram uses dashed lines to indicate the assembly path and alignment of the components. The parts are arranged in a way that shows how they fit together to form the final assembly.

THREAD TENSION COMPONENTS(FOR PLC-2710,2710-7)

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 22912257    | FEED REVERSE ARM ASM.         |         |       |      | 1   |
| 2   | 22954309    | REVERSE FEED SWITCH SPRING    |         |       |      | 1   |
| 3   | 40126265    | DISK_RELEASE_LINK_ASM.        |         |       |      | 1   |
| 4   | 40125873    | DISK_RELEASE_LINK_BASE        |         |       |      | 1   |
| 5   | 40176347    | THREAD_TENSION_ASSY_2710      |         |       |      | 1   |
| 6   | 40176349    | THREAD_TENSION_PLATE_ASM_2710 |         | *     |      | 1   |
| 7   | 22618201    | TENSION RELEASE PIN A         |         | *     | ☆    | 2   |
| 8   | B3112704000 | TENSION SPRING BUSHING        |         | *     |      | 1   |
| 9   | 40112204    | TENSION_RELEASE_LEVER         |         | *     |      | 1   |
| 10  | 40112218    | DISK_RELEASE_PLATE_A          |         | *     |      | 1   |
| 11  | 40112219    | DISK_RELEASE_PLATE_B          |         | *     |      | 1   |
| 12  | 40126404    | ASSY_TENSION_BASE_PLATE       |         | *     |      | 1   |
| 13  | 40126724    | TENSION_DISC HOLDER           |         | *     |      | 2   |
| 14  | 10697506    | THREAD TENSION BRACKET A      |         | *     |      | 1   |
| 15  | B31375270A0 | TAKE-UP SPRING GUIDE ASM.     |         | *     |      | 1   |
| 16  | 22617807    | NUT                           |         | *     |      | 1   |
| 17  | 12938304    | TENSION SPRING                |         | *     | ☆    | 1   |
| 18  | 13817408    | THREAD TENSION NUT            |         | *     |      | 2   |
| 19  | WP0501016SD | WASHER 5X10.5X1               |         | *     |      | 1   |
| 20  | 22921506    | THREAD TENSION DISK           |         | *     | ☆    | 4   |
| 21  | WP0460556SD | WASHER 4.6X7.5X0.5            |         | *     |      | 1   |
| 22  | B3129053000 | TENSION SPRING                |         | *     |      | 1   |
| 23  | 22921407    | ROTATION STOPPER              |         | *     |      | 1   |
| 24  | 22618706    | THREAD TAKE-UP SPRING A       |         | *     | ☆    | 1   |
| 25  | 10320109    | SCREW STUD                    |         | *     |      | 1   |
| 26  | RO037180100 | RUBBER RING                   |         | *     |      | 5   |
| 27  | SD0450401SP | HINGE SCREW D=4.5 H=4         |         | *     |      | 5   |
| 28  | SS3090710TP | SCREW 9/64-40 L=7             |         | *     |      | 1   |
| 29  | SS4110615SP | SCREW 11/64-40 L=6            |         | *     |      | 1   |
| 30  | 40155958    | THREAD_GUIDE_PLATE_ASM_2810   |         | *     |      | 1   |
| 31  | 40155994    | TEREAD_TENSION_POST_A         |         | *     |      | 1   |
| 32  | 22945703    | THREAD TENSION NUT            |         | *     |      | 1   |
| 33  | 22963409    | THREAD TENSION SPRING         |         | *     | ☆    | 1   |
| 34  | 40155960    | THREAD_GUIDE_PLATE            |         | *     |      | 1   |
| 35  | 22945802    | THREAD TENSION DISK           |         | *     | ☆    | 1   |
| 36  | NS6110310SP | NUT 11/64-40                  |         | *     |      | 1   |
| 37  | SS4110815SP | SCREW 11/64-40 L=8            |         | *     |      | 2   |
| 38  | NS6110310SP | HEXAGONAL NUT 11/64-40        |         | *     |      | 2   |
| 39  | SS8661012TP | SCREW                         |         |       |      | 1   |
| 40  | 22528509    | FELT                          |         |       |      | 1   |
| 41  | RE0500000K0 | E-RING                        |         |       |      | 1   |
| 42  | SM4050855SP | SCREW                         |         |       |      | 1   |
| 43  | SM4051001SN | SCREW M5                      |         |       |      | 3   |



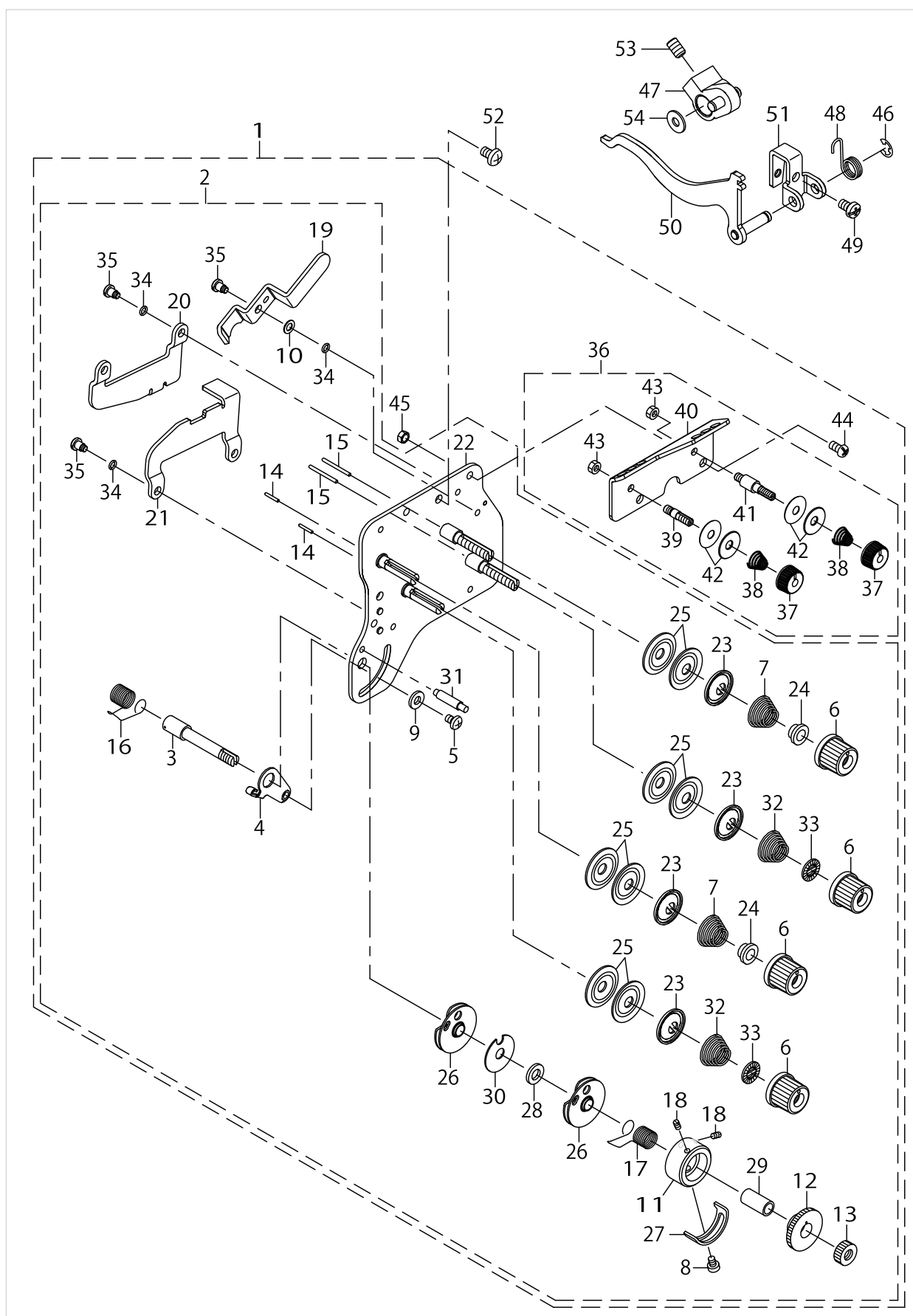
# THREAD TENSION COMPONENTS(FOR PLC-2760,2760-7,2760L)



THREAD TENSION COMPONENTS(FOR PLC-2760,2760-7,2760L)

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 40176348    | THREAD_TENSION_ASSY_2760      |         |       |      | 1   |
| 2   | 40176350    | THREAD_TENSION_PLATE_ASM_2760 |         | *     |      | 1   |
| 3   | 10697605    | THREAD TAKE-UP SPRING STUD    |         | *     |      | 1   |
| 4   | 10697506    | THREAD TENSION BRACKET A      |         | *     |      | 1   |
| 5   | SS4110615SP | SCREW 11/64-40 L=6            |         | *     |      | 1   |
| 6   | 13817408    | THREAD TENSION NUT            |         | *     | ☆    | 4   |
| 7   | 12938304    | TENSION SPRING                |         | *     | ☆    | 2   |
| 8   | SS7090510SP | SCREW 9/64-40 L=4.6           |         | *     |      | 1   |
| 9   | WP0501016SD | WASHER 5X10.5X1               |         | *     |      | 1   |
| 10  | WP0460556SD | WASHER 4.6X7.5X0.5            |         | *     |      | 1   |
| 11  | 22617609    | THREAD TENSION POST           |         | *     |      | 1   |
| 12  | 22617708    | TAKE-UP SPRING GUIDE          |         | *     |      | 1   |
| 13  | 22617807    | NUT                           |         | *     |      | 1   |
| 14  | 22618201    | TENSION RELEASE PIN A         |         | *     | ☆    | 2   |
| 15  | 22618300    | TENSION RELEASE PIN B         |         | *     | ☆    | 2   |
| 16  | 22618706    | THREAD TAKE-UP SPRING A       |         | *     | ☆    | 1   |
| 17  | 22618805    | THREAD TAKE-UP SPRING B       |         | *     | ☆    | 1   |
| 18  | 22618904    | SET SCREW                     |         | *     |      | 2   |
| 19  | 40112204    | TENSION_RELEASE_LEVER         |         | *     |      | 1   |
| 20  | 40112218    | DISK_RELEASE_PLATE_A          |         | *     |      | 1   |
| 21  | 40112219    | DISK_RELEASE_PLATE_B          |         | *     |      | 1   |
| 22  | 40126557    | ASSY_TENSION_BASE_PLATE       |         | *     |      | 1   |
| 23  | 40126724    | TENSION_DISC HOLDER           |         | *     |      | 4   |
| 24  | B3112704000 | TENSION SPRING BUSHING        |         | *     |      | 2   |
| 25  | 22921506    | THREAD TENSION DISK           |         | *     | ☆    | 8   |
| 26  | B31375270A0 | TAKE-UP SPRING GUIDE ASM.     |         | *     |      | 2   |
| 27  | B3138527000 | ADJUSTING PLATE B             |         | *     |      | 1   |
| 28  | B3139527000 | COLLAR                        |         | *     |      | 1   |
| 29  | B3141527000 | PRESSER COLLAR                |         | *     |      | 1   |
| 30  | B3142527000 | TAKE-UP SPRING GUIDE PLATE    |         | *     |      | 1   |
| 31  | B3143527000 | TAKE-UP SPRING GUIDE STUD     |         | *     |      | 1   |
| 32  | B312905300  | TENSION SPRING                |         | *     | ☆    | 2   |
| 33  | 22921407    | ROTATION STOPPER              |         | *     |      | 2   |
| 34  | RO037180100 | RUBBER RING                   |         | *     |      | 5   |
| 35  | SD0450401SP | HINGE SCREW D=4.5 H=4         |         | *     |      | 5   |
| 36  | 40155959    | THREAD_GUIDE_PLATE_ASM_2860   |         | *     |      | 1   |
| 37  | 22945703    | THREAD TENSION NUT            |         | *     |      | 2   |
| 38  | 22963409    | THREAD TENSION SPRING         |         | *     | ☆    | 2   |
| 39  | 40155994    | TEREAD_TENSION_POST_A         |         | *     |      | 1   |
| 40  | 40155960    | THREAD_GUIDE_PLATE            |         | *     |      | 1   |
| 41  | 40155995    | TEREAD_TENSION_POST_B         |         | *     |      | 1   |
| 42  | 22945802    | THREAD TENSION DISK           |         | *     | ☆    | 4   |
| 43  | NS6110310SP | HEXAGONAL NUT 11/64-40        |         | *     |      | 2   |
| 44  | SS4110815SP | SCREW 11/64-40 L=8            |         | *     |      | 2   |
| 45  | NS6110310SP | NUT 11/64-40                  |         | *     |      | 2   |
| 46  | RE0500000K0 | E-RING                        |         |       |      | 1   |
| 47  | 22912257    | FEED REVERSE ARM ASM.         |         |       |      | 1   |

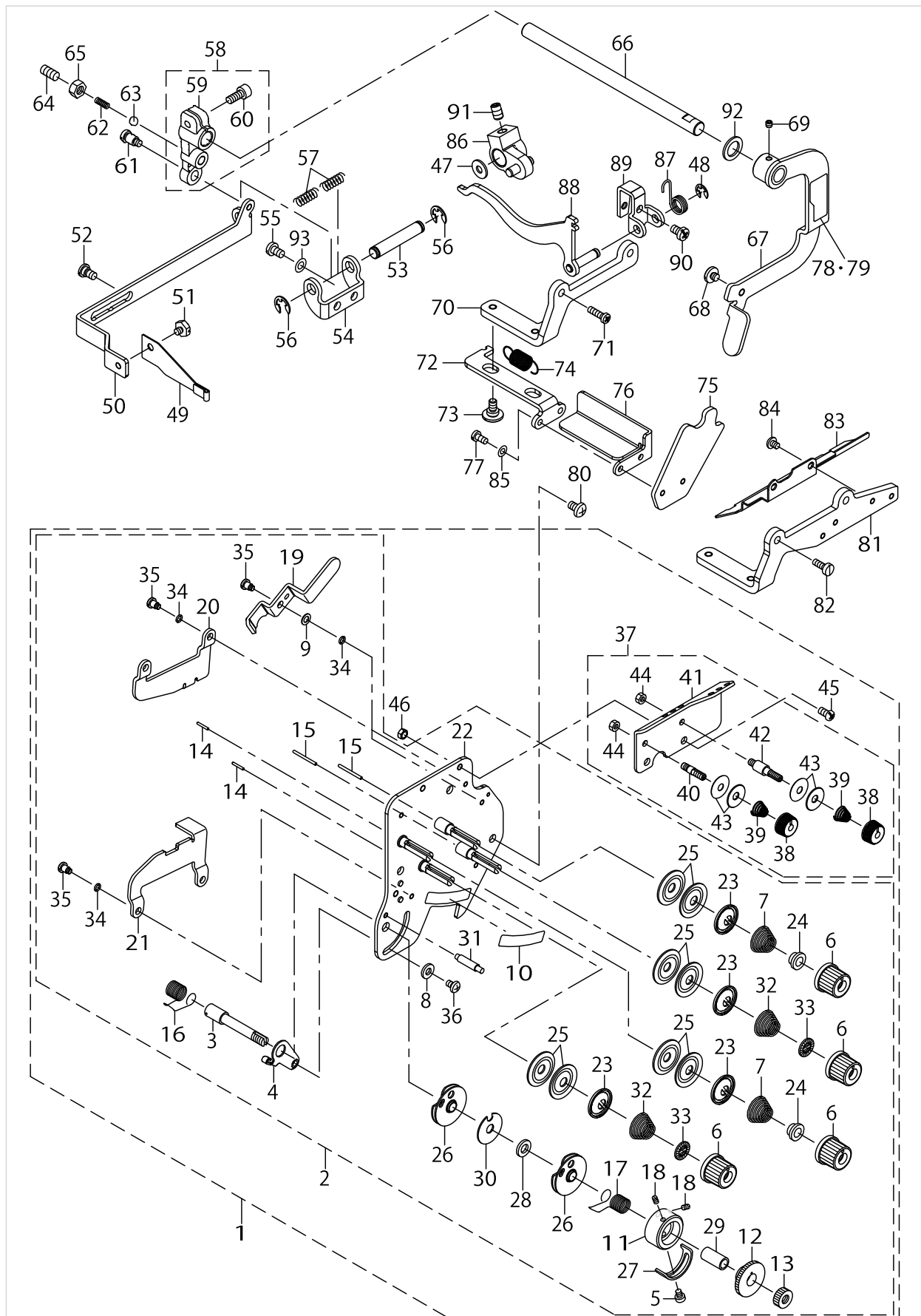
THREAD TENSION COMPONENTS(FOR PLC-2760,2760-7,2760L)



THREAD TENSION COMPONENTS(FOR PLC-2760,2760-7,2760L)

| No. | Parts No.   | Parts name                 | Remarks | Level | Cons | Qty |
|-----|-------------|----------------------------|---------|-------|------|-----|
| 48  | 22954309    | REVERSE FEED SWITCH SPRING |         |       |      | 1   |
| 49  | SM4050855SP | SCREW                      |         |       |      | 1   |
| 50  | 40126265    | DISK_RELEASE_LINK_ASM.     |         |       |      | 1   |
| 51  | 40125873    | DISK_RELEASE_LINK_BASE     |         |       |      | 1   |
| 52  | SM4051001SN | SCREW M5                   |         |       |      | 3   |
| 53  | SS8661012TP | SCREW                      |         |       |      | 1   |
| 54  | 22528509    | FELT                       |         |       |      | 1   |

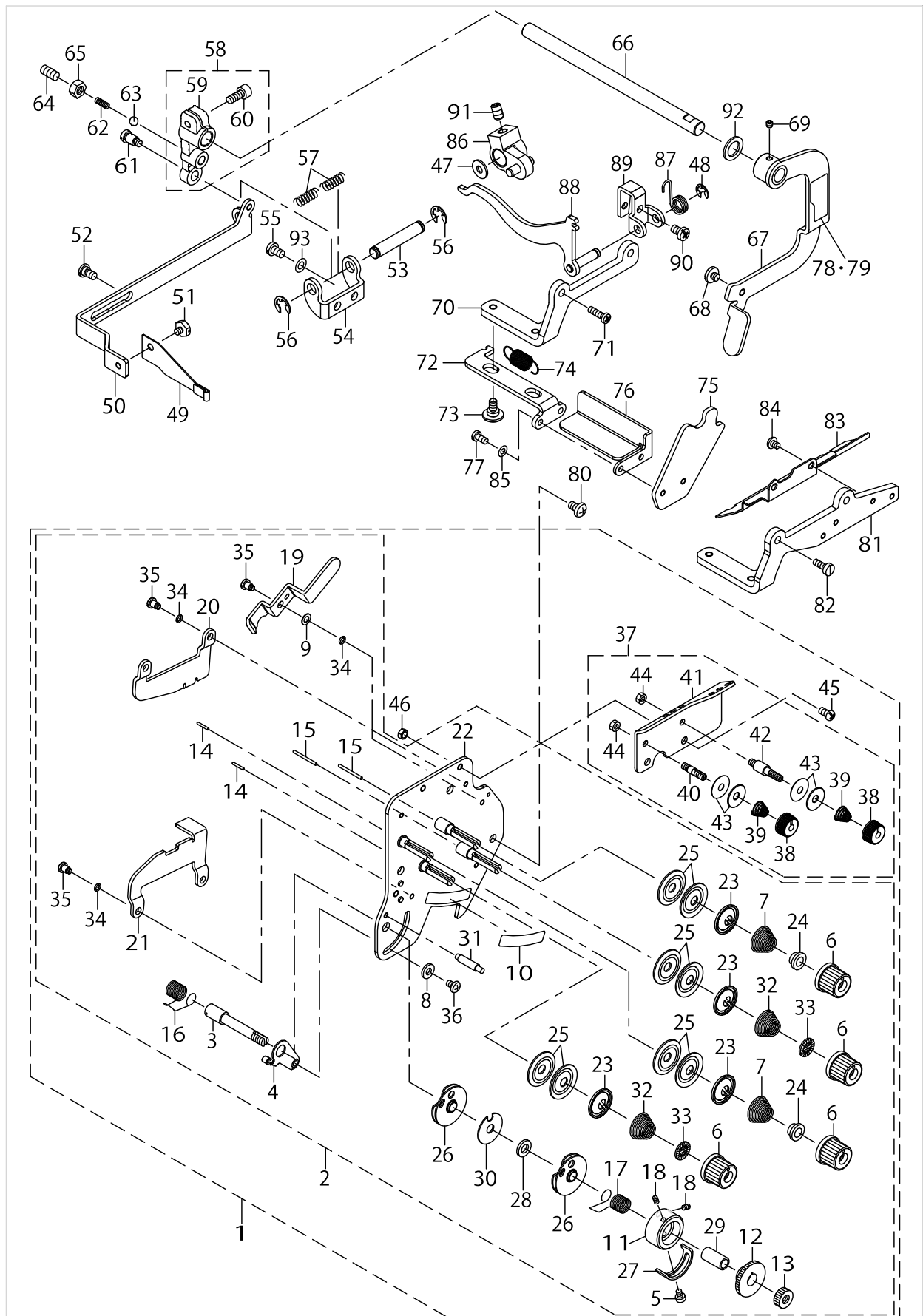
# NEEDLE STOP CHANGE LEVER & THREAD TENSION COMPONENTS(FOR PLC-2765)



NEEDLE STOP CHANGE LEVER & THREAD TENSION COMPONENTS(FOR PLC-2765)

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 40177393    | THREAD_TENSION_ASSY_2765      |         |       |      | 1   |
| 2   | 40177394    | THREAD_TENSION_PLATE_ASM_2765 |         | *     |      | 1   |
| 3   | 10697605    | THREAD TAKE-UP SPRING STUD    |         | *     |      | 1   |
| 4   | 10697506    | THREAD TENSION BRACKET        |         | *     |      | 1   |
| 5   | SS7090510SP | SCREW 9/64-40 L=4.6           |         | *     |      | 1   |
| 6   | 13817408    | THREAD TENSION NUT            |         | *     | ☆    | 4   |
| 7   | 12938304    | TENSION SPRING                |         | *     | ☆    | 2   |
| 8   | WP0501016SD | WASHER 5X10.5X1               |         | *     |      | 1   |
| 9   | WP0460556SD | WASHER 4.6X7.5X0.5            |         | *     |      | 1   |
| 10  | 40138484    | TENSION PLATE LABEL           |         | *     |      | 1   |
| 11  | 22617609    | THREAD TENSION POST           |         | *     |      | 1   |
| 12  | 22617708    | TAKE-UP SPRING GUIDE          |         | *     |      | 1   |
| 13  | 22617807    | NUT                           |         | *     |      | 1   |
| 14  | 22618201    | TENSION RELEASE PIN           |         | *     | ☆    | 2   |
| 15  | 22618300    | TENSION RELEASE PIN           |         | *     | ☆    | 2   |
| 16  | 22618706    | THREAD TAKE-UP SPRING A       |         | *     | ☆    | 1   |
| 17  | 22618805    | THREAD TAKE-UP SPRING B       |         | *     | ☆    | 1   |
| 18  | 22618904    | SET SCREW                     |         | *     |      | 2   |
| 19  | 40112204    | TENSION_RELEASE_LEVER         |         | *     |      | 1   |
| 20  | 40112218    | DISK_RELEASE_PLATE_A          |         | *     |      | 1   |
| 21  | 40112219    | DISK_RELEASE_PLATE_B          |         | *     |      | 1   |
| 22  | 40131668    | ASSY_TENSION_BASE_PLATE_2865  |         | *     |      | 1   |
| 23  | 40126724    | TENSION_DISC HOLDER           |         | *     |      | 4   |
| 24  | B3112704000 | TENSION SPRING BUSHING        |         | *     |      | 2   |
| 25  | 22921506    | THREAD TENSION DISK           |         | *     | ☆    | 8   |
| 26  | B31375270A0 | TAKE-UP SPRING GUIDE ASM.     |         | *     |      | 2   |
| 27  | B3138527000 | ADJUSTING PLATE B             |         | *     |      | 1   |
| 28  | B3139527000 | COLLAR                        |         | *     |      | 1   |
| 29  | B3141527000 | PRESSER COLLAR                |         | *     |      | 1   |
| 30  | B3142527000 | TAKE-UP SPRING GUIDE PLATE    |         | *     |      | 1   |
| 31  | B3143527000 | TAKE-UP SPRING GUIDE STUD     |         | *     |      | 1   |
| 32  | B3129053000 | TENSION SPRING                |         | *     |      | 2   |
| 33  | 22921407    | ROTATION STOPPER              |         | *     |      | 2   |
| 34  | RO037180100 | O-RING                        |         | *     |      | 5   |
| 35  | SD0450401SP | SHOULDER SCREW D=4.5 H=4      |         | *     |      | 5   |
| 36  | SS4110615SP | SCREW 11/64-40 L=6            |         | *     |      | 1   |
| 37  | 40177402    | THREAD_GUIDE_PLATE_ASM_2765   |         | *     |      | 1   |
| 38  | 22945703    | THREAD TENSION NUT            |         | *     |      | 2   |
| 39  | 22963409    | THREAD TENSION SPRING         |         | *     | ☆    | 2   |
| 40  | 40155994    | TEREAD_TENSION_POST_A         |         | *     |      | 1   |
| 41  | 40177400    | THREAD_GUIDE_PLATE_2765       |         | *     |      | 1   |
| 42  | 40155995    | TEREAD_TENSION_POST_B         |         | *     |      | 1   |
| 43  | 22945802    | THREAD TENSION DISK           |         | *     | ☆    | 4   |
| 44  | NS6110310SP | HEXAGONAL NUT 11/64-40        |         | *     |      | 2   |
| 45  | SS4110815SP | SCREW 11/64-40 L=8            |         | *     |      | 2   |
| 46  | NS6110310SP | HEXAGONAL NUT 11/64-40        |         | *     |      | 2   |
| 47  | 22528509    | FELT                          |         |       |      | 1   |

# NEEDLE STOP CHANGE LEVER & THREAD TENSION COMPONENTS(FOR PLC-2765)

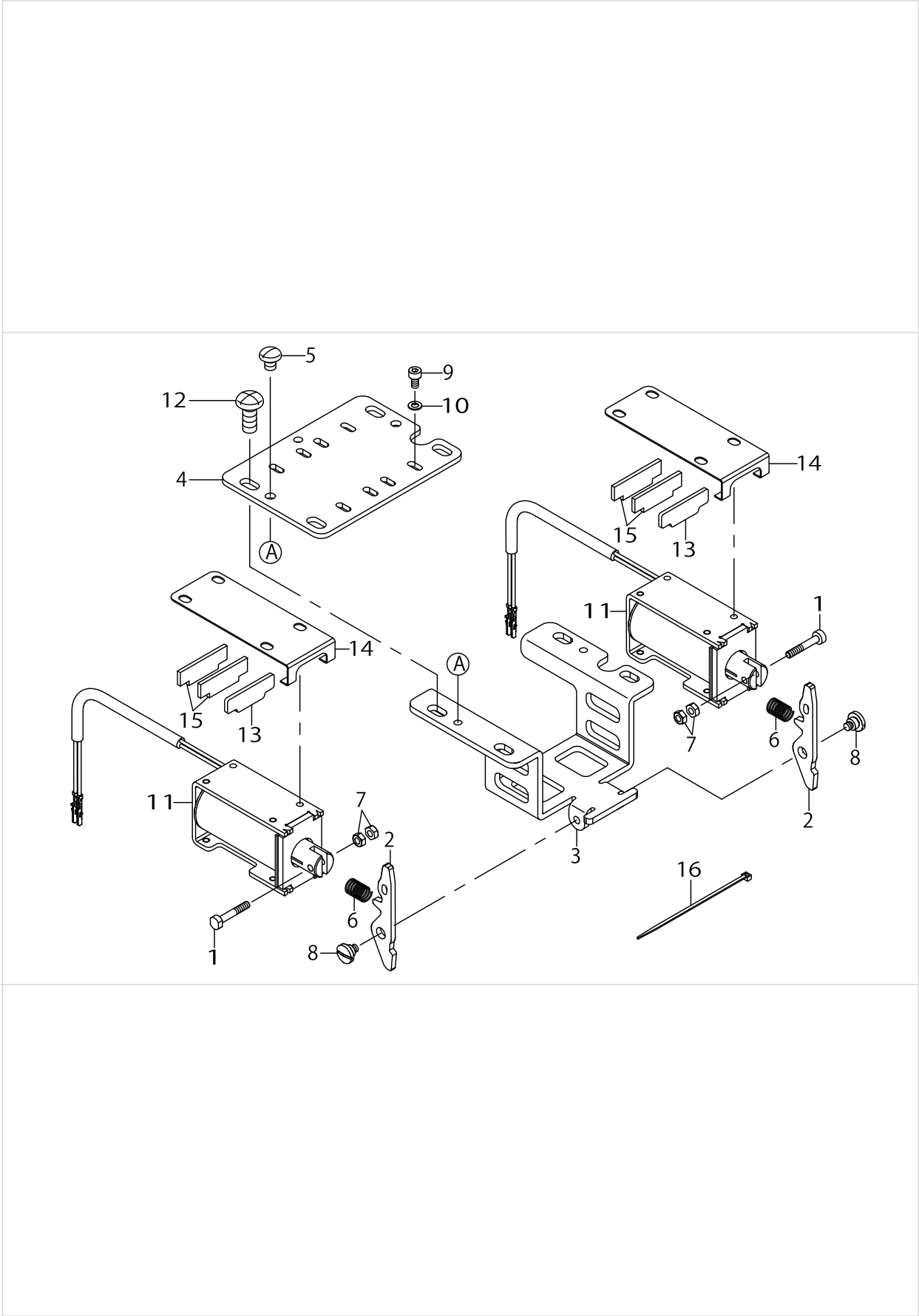


NEEDLE STOP CHANGE LEVER & THREAD TENSION COMPONENTS(FOR PLC-2765)

| No. | Parts No.   | Parts name                  | Remarks         | Level | Cons | Qty |
|-----|-------------|-----------------------------|-----------------|-------|------|-----|
| 48  | RE0500000K0 | E-RING                      |                 |       |      | 1   |
| 49  | 40131657    | LEAF_SPRING                 |                 |       |      | 1   |
| 50  | 40131658    | REPOSITIONING_PLATE         |                 |       |      | 1   |
| 51  | SS9110460CP | SCREW 11/64-40 L=4          |                 |       |      | 1   |
| 52  | SD0600346TP | SHOULDER SCREW              |                 |       |      | 2   |
| 53  | 22687701    | SPRING SHAFT                |                 |       |      | 1   |
| 54  | 40131659    | SPRING_BASE                 |                 |       |      | 1   |
| 55  | SM4050855SP | SCREW                       |                 |       |      | 2   |
| 56  | RE0700000K0 | E-RING 7                    |                 |       |      | 2   |
| 57  | 22687503    | SPRING                      |                 |       |      | 2   |
| 58  | 40032327    | ASSY_REPOSITIONING_ARM      |                 |       |      | 1   |
| 59  | 40028556    | REPOSITIONING_ARM           |                 | *     |      | 1   |
| 60  | SM6051202TP | SCREW M5X0.8 L=12           |                 | *     |      | 1   |
| 61  | SD0640752TP | SHOULDER SCREW D=6.35 H=7.5 |                 |       |      | 1   |
| 62  | 40028641    | ADJUSTING_SPRING            |                 |       |      | 1   |
| 63  | 22615702    | OIL ADJUSTING BALL          |                 |       |      | 1   |
| 64  | SM8061212TP | SCREW M6X12                 |                 |       |      | 1   |
| 65  | NM6060001CP | NUT M6X1 TYPE1              |                 |       |      | 1   |
| 66  | 40138477    | REPOSITIONING LEVER SHAFT   |                 |       |      | 1   |
| 67  | 40131660    | ASSY_REPOSITIONING_LEVER    |                 |       |      | 1   |
| 68  | SM6050450TP | SCREW M5 L=4                |                 |       |      | 1   |
| 69  | SM8040412TP | SCREW M4X4                  |                 |       |      | 2   |
| 70  | 40131662    | RELEASE_LEVER_PLATE_BASE    | EXCEPT AK,BT,DL |       |      | 1   |
| 71  | SM4041401SC | SCREW M4X0.7 L=14           | EXCEPT AK,BT,DL |       |      | 2   |
| 72  | 40131663    | RELEASE_LEVER_PLATE         |                 |       |      | 1   |
| 73  | SD0800327TP | SHOULDER SCREW D=8 H=3.2    |                 |       |      | 2   |
| 74  | 40131665    | SPRING                      |                 |       |      | 1   |
| 75  | 40131664    | RELEASE_LEVER               |                 |       |      | 1   |
| 76  | 40131666    | RELEASE_LEVER_COVER         |                 |       |      | 1   |
| 77  | SM6040870SP | SCREW                       |                 |       |      | 2   |
| 78  | CM300400901 | LABEL                       | FOR CHINA       |       |      | 1   |
| 79  | CM300400902 | LABEL                       | EXCEPT CHINA    |       |      | 1   |
| 80  | SM4051001SN | SCREW M5                    |                 |       |      | 3   |
| 81  | 40138933    | RELEASE LEVER PLATE B       | WITH AK,BT,DL   |       |      | 1   |
| 82  | SM6041150TP | SCREW                       | WITH AK,BT,DL   |       |      | 2   |
| 83  | 40138934    | SWICH COVER                 | WITH AK,BT,DL   |       |      | 1   |
| 84  | SM4040501SN | SCREW M4X0.7 L=5            | WITH AK,BT,DL   |       |      | 2   |
| 85  | WP0460326SF | WASHER 4.6X7.8X0.3          |                 |       |      | 2   |
| 86  | 22912257    | FEED REVERSE ARM ASM.       |                 |       |      | 1   |
| 87  | 22954309    | REVERSE FEED SWITCH SPRING  |                 |       |      | 1   |
| 88  | 40126265    | DISK_RELEASE_LINK_ASM.      |                 |       |      | 1   |
| 89  | 40125873    | DISK_RELEASE_LINK_BASE      |                 |       |      | 1   |
| 90  | SM4050855SP | SCREW                       |                 |       |      | 1   |
| 91  | SS8661012TP | SCREW                       |                 |       |      | 1   |
| 92  | WP1051416SD | WASHER 10.5X17X1.4          |                 |       |      | 1   |
| 93  | WP0531000SD | WASHER M5                   |                 |       |      | 2   |

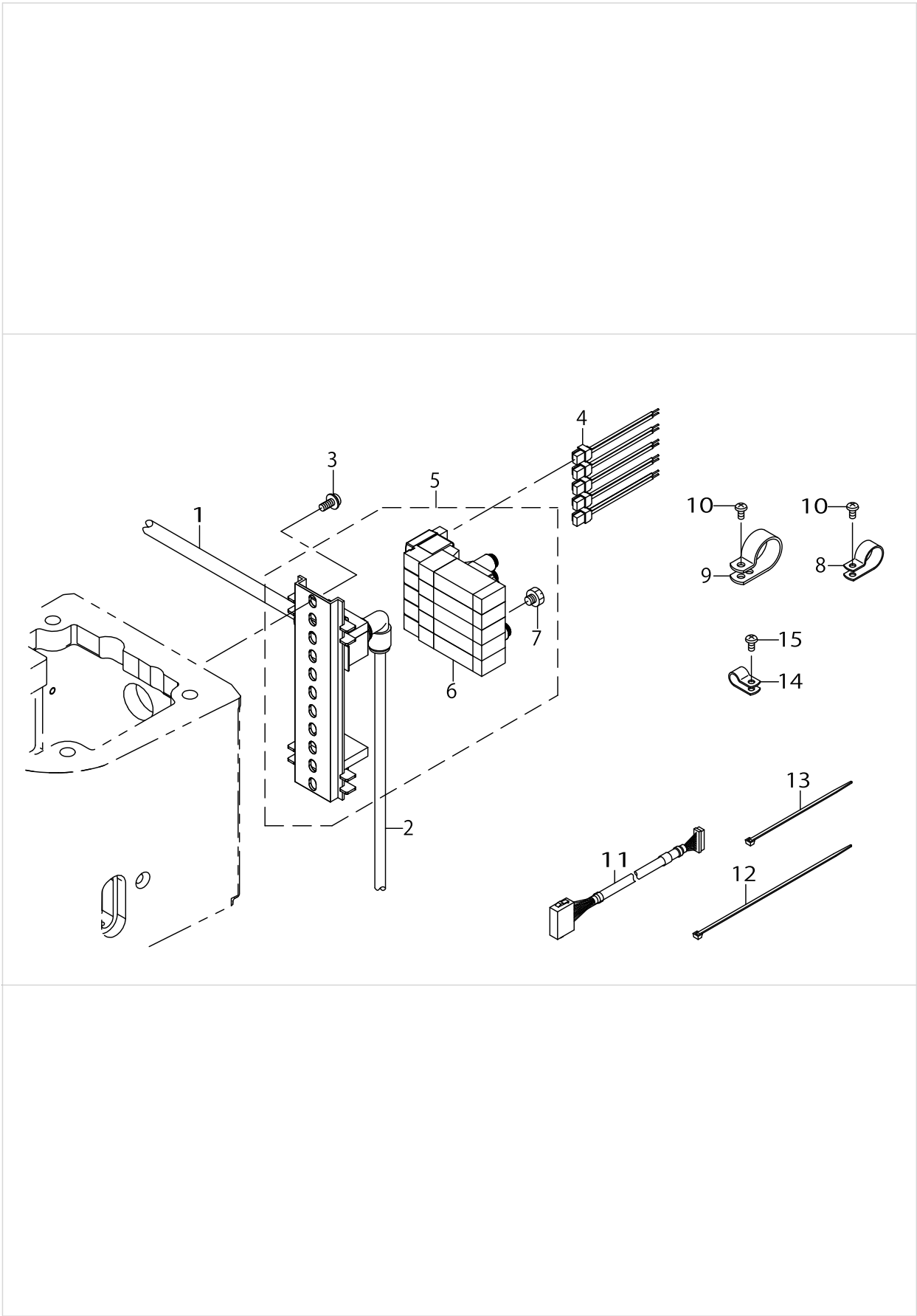


TENSION RELEASE COMPONENTS(FOR PLC-2710-7,2760-7)



## TENSION RELEASE COMPONENTS(FOR PLC-2710-7,2760-7)

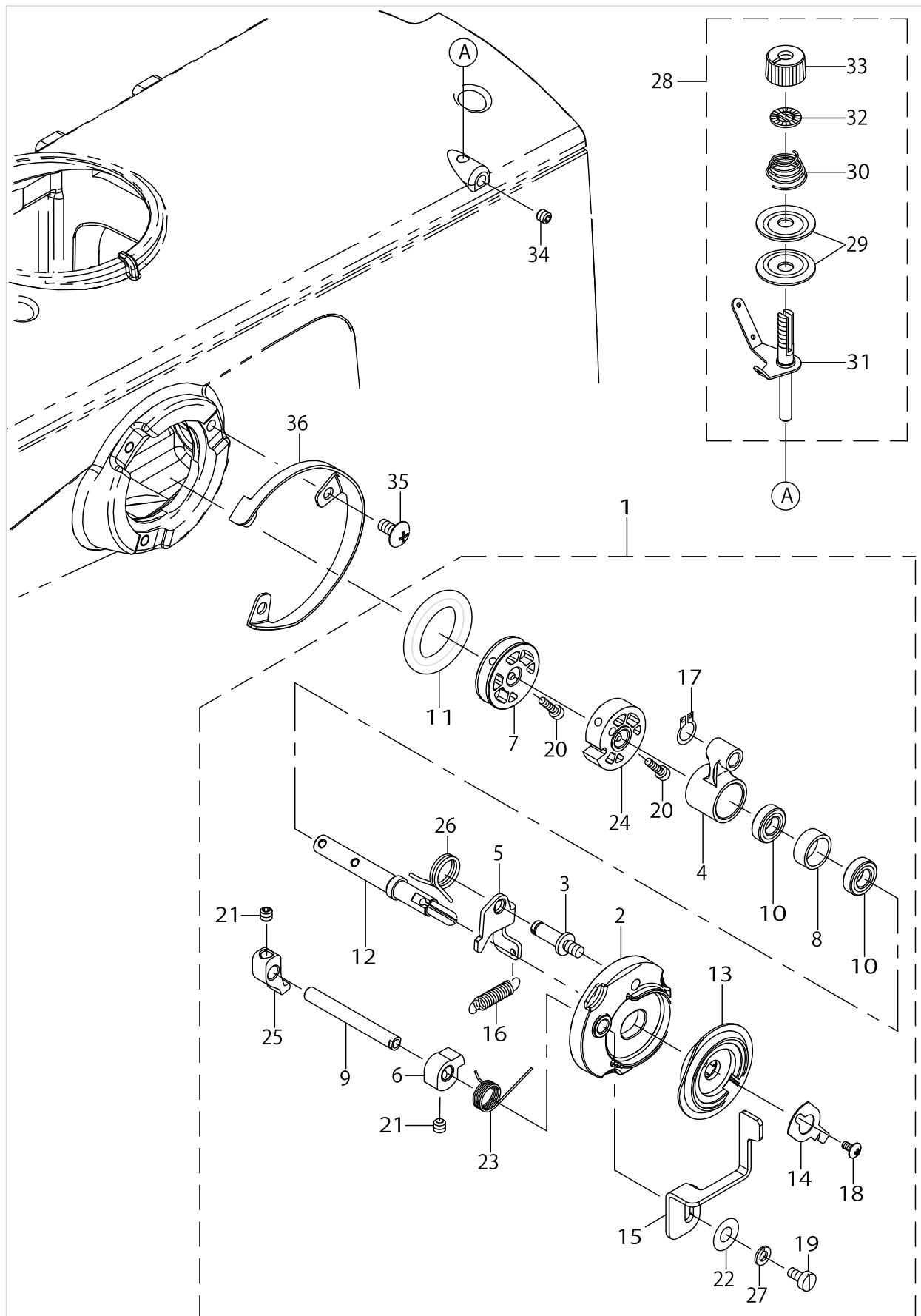
| No. | Parts No.   | Parts name                   | Remarks | Level | Cons | Qty |
|-----|-------------|------------------------------|---------|-------|------|-----|
| 1   | 40139345    | PLUNGER_LINK_PIN             |         |       |      | 2   |
| 2   | 40125948    | RELEASE_SOLENOID_LINK        |         |       |      | 2   |
| 3   | 40126263    | SOLENOID_LINK_MOUNTING_PLATE |         |       |      | 1   |
| 4   | 40125949    | RELEASE_SOLENOID_BASE        |         |       |      | 1   |
| 5   | SS4090515SP | SCREW 9/64-40 L=5            |         |       |      | 2   |
| 6   | 32055501    | AT (UPPER) SPRING            |         |       |      | 2   |
| 7   | NM6030001SC | NUT M3X0.5 TYPE1             |         |       |      | 4   |
| 8   | SD0550271TP | HINGE SCREW D=5.50 H=2.7     |         |       |      | 2   |
| 9   | SM6030602TP | SCREW M3X0.5 L=6             |         |       |      | 8   |
| 10  | WP0320501SE | WASHER 3.2X7.0X0.5           |         |       |      | 8   |
| 11  | 40130291    | TENSION_RELEASE_SOLENOID     |         |       |      | 2   |
| 12  | SM4051255SP | SCREW M5 L=12                |         |       |      | 4   |
| 13  | 40126563    | STOPPER_PLATE                |         |       |      | 2   |
| 14  | 40126562    | RUBBER HOLDER                |         |       |      | 2   |
| 15  | 40086679    | WIPER_STOPPER_RUBBER         |         |       |      | 4   |
| 16  | EA9500B0100 | CABLE BAND                   |         |       |      | 1   |



PNEUMATIC COMPONENTS(FOR PLC-2710-7,2760-7)

| No. | Parts No.   | Parts name                 | Remarks | Level | Cons | Qty |
|-----|-------------|----------------------------|---------|-------|------|-----|
| 1   | BT0600401EB | TUBE                       |         |       |      | 1.1 |
| 2   | BT0800501EB | VINYL TUBE                 |         |       |      | 1.1 |
| 3   | SL4041091SC | SCREW M4 L=10              |         |       |      | 2   |
| 4   | 40130284    | SOLENOID VALVE CABLE ASM.  |         |       |      | 1   |
| 5   | 40130283    | SOLENOID_VALVE_ASM.        |         |       |      | 1   |
| 6   | PV150209100 | SOLENOID VALVE             |         | *     |      | 5   |
| 7   | PJ020500002 | PLUG                       |         | *     |      | 4   |
| 8   | HX00150000H | CABLE CLIP                 |         |       |      | 1   |
| 9   | HX00150000M | CABLE CLIP                 |         |       |      | 1   |
| 10  | SM4040855SP | SCREW                      |         |       |      | 2   |
| 11  | 40126127    | AIR VALVE RELAY CABLE ASM. |         |       |      | 1   |
| 12  | EA9500B0200 | CABLE BAND 150             |         |       |      | 3   |
| 13  | EA9500B0100 | CABLE BAND                 |         |       |      | 2   |
| 14  | HX00150000C | CABLE CLIP                 |         |       |      | 1   |
| 15  | SM4040855SP | SCREW                      |         |       |      | 1   |

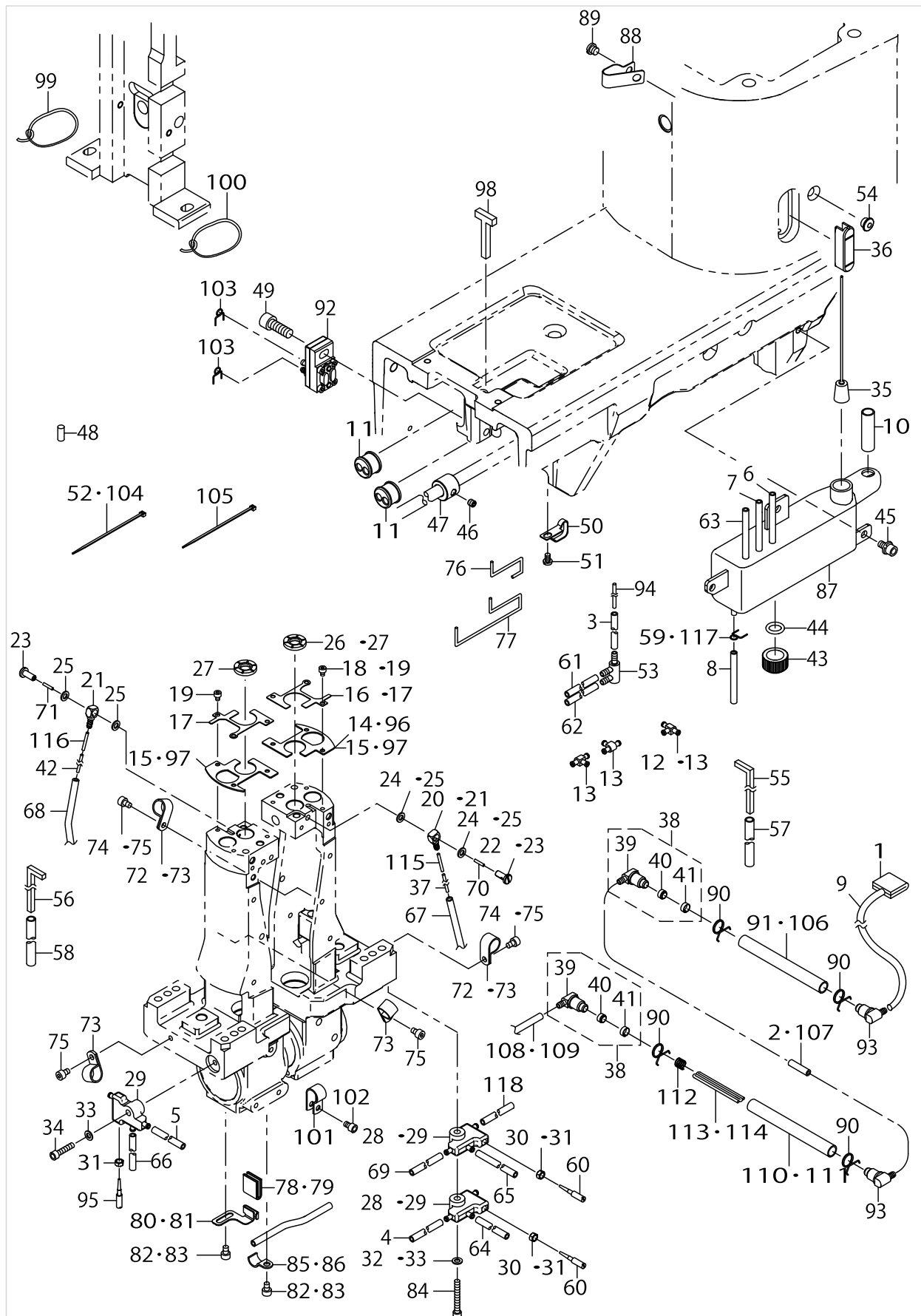
# BOBBIN WINDER COMPONENTS



## BOBBIN WINDER COMPONENTS

| No. | Parts No.   | Parts name                     | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------|-------|------|-----|
| 1   | 40126355    | BOBBIN_WINDER_UNIT             |         |       |      | 1   |
| 2   | 26260109    | BTW_BASE                       |         | *     |      | 1   |
| 3   | 26260307    | BTW_BASE_SHAFT                 |         | *     |      | 1   |
| 4   | 26260406    | BTW_SHAFT_BASE                 |         | *     |      | 1   |
| 5   | 40126594    | BTW_CAM_PLATE                  |         | *     |      | 1   |
| 6   | 26260505    | BTW_CAM_LEVER                  |         | *     |      | 1   |
| 7   | 40125851    | WINDER_WHEEL                   |         | *     |      | 1   |
| 8   | 26260802    | BTW_BEARING_SPACER             |         | *     |      | 1   |
| 9   | 26261008    | BTW_LEVER_SHAFT                |         | *     |      | 1   |
| 10  | 40126354    | WINDER_BEARING                 |         | *     |      | 2   |
| 11  | 26261503    | BTW_WHEEL_RUBBER               |         | *     | ☆    | 1   |
| 12  | 40126550    | BOBBIN_SHAFT                   |         | *     |      | 1   |
| 13  | 40125927    | BOBBIN_BASE                    |         | *     |      | 1   |
| 14  | 40126311    | WINDER_CUTTER                  |         | *     |      | 1   |
| 15  | 40151791    | BOBBIN_LEVER                   |         | *     |      | 1   |
| 16  | 13718507    | SPRING                         |         | *     |      | 1   |
| 17  | RC0560711KP | RETAINING RING                 |         | *     |      | 1   |
| 18  | SM0030601SC | SCREW M3X0.5 L=6               |         | *     |      | 1   |
| 19  | SM6040860TP | SCREW M4 L=8                   |         | *     |      | 1   |
| 20  | SM6031202TP | SCREW M3X0.5 L=12              |         | *     |      | 1   |
| 21  | SM8050502TP | SCREW M5 L=5                   |         | *     |      | 2   |
| 22  | WP0450801SP | WASHER                         |         | *     |      | 1   |
| 23  | 40126549    | HELICAL_TORSION_COIL_SPRING    |         | *     |      | 1   |
| 24  | 40125928    | WINDER_LATCH_CAM               |         | *     |      | 1   |
| 25  | 40125844    | WINDER_LATCH_B                 |         | *     |      | 1   |
| 26  | 40011144    | BTW_TORSION_SPRING             |         | *     |      | 1   |
| 27  | WS0451040KP | SPRING WASHER 4.5X8.5X1        |         | *     |      | 1   |
| 28  | 40088958    | BOBBIN THREAD TENSION ASM.     |         |       |      | 1   |
| 29  | 22921506    | THREAD TENSION DISK            |         | *     |      | 1   |
| 30  | 22921704    | THREAD TENSION SPRING A        |         | *     | ☆    | 1   |
| 31  | 40088959    | BOBBIN THREAD TENSION ROD ASM. |         | *     |      | 1   |
| 32  | 22921407    | ROTATION STOPPER               |         | *     |      | 1   |
| 33  | 22921308    | THREAD TENSION NUT             |         | *     |      | 1   |
| 34  | SM8051002TP | SCREW M5 L=10                  |         |       |      | 1   |
| 35  | SM0051001SC | SCREW                          |         |       |      | 3   |
| 36  | 40152022    | BTW_GUARD                      |         |       |      | 1   |

# LUBRICATION COMPONENTS

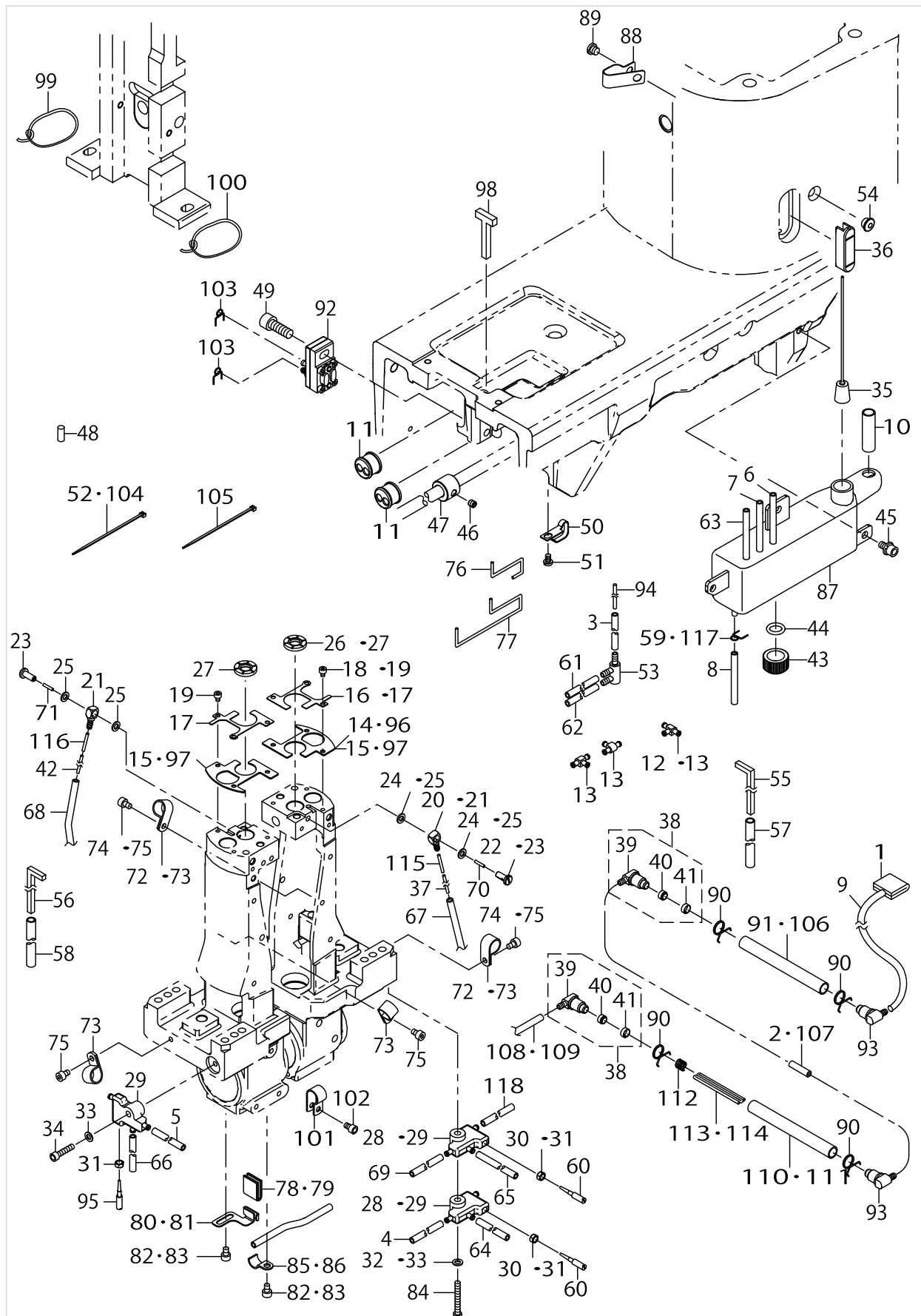


# LUBRICATION COMPONENTS

| No. | Parts No.   | Parts name             | Remarks                         | Level | Cons | Qty   |
|-----|-------------|------------------------|---------------------------------|-------|------|-------|
| 1   | 40112320    | FELT                   |                                 |       |      | 1     |
| 2   | 23630007    | TUBE                   |                                 |       |      | 0.04  |
| 3   | 23630007    | TUBE                   |                                 |       |      | 0.04  |
| 4   | 23630007    | TUBE                   |                                 |       |      | 0.025 |
| 5   | 23630007    | TUBE                   |                                 |       |      | 0.2   |
| 6   | 23630007    | TUBE                   |                                 |       |      | 1.15  |
| 7   | 23630007    | TUBE                   |                                 |       |      | 0.35  |
| 8   | 23630007    | TUBE                   |                                 |       |      | 0.02  |
| 9   | 23630007    | TUBE                   |                                 |       |      | 0.36  |
| 10  | 23630106    | TUBE B                 |                                 |       |      | 0.32  |
| 11  | 22935308    | MAGNET CORD RUBBER     |                                 |       |      | 2     |
| 12  | 13765607    | OIL CONNEC. ARM        | FOR PLC-2710,2710-7             |       |      | 1     |
| 13  | 13765607    | OIL CONNEC. ARM        | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 3     |
| 14  | 40130038    | FELT                   | FOR PLC-2710-7                  |       |      | 1     |
| 15  | 40130038    | FELT                   | FOR PLC-2760-7                  |       |      | 2     |
| 16  | 40130039    | FELT HOLDER            | FOR PLC-2710,2710-7             |       |      | 1     |
| 17  | 40130039    | FELT HOLDER            | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 2     |
| 18  | SM6030402TP | SCREW M3X0.5 L=4       | FOR PLC-2710,2710-7             |       |      | 3     |
| 19  | SM6030402TP | SCREW M3X0.5 L=4       | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 6     |
| 20  | SQ0000401MZ | CONNECTING SCREW       | FOR PLC-2710,2710-7             |       |      | 1     |
| 21  | SQ0000401MZ | CONNECTING SCREW       | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 2     |
| 22  | B3525357000 | CONNECTING SCREW (B)   | FOR PLC-2710,2710-7             |       |      | 1     |
| 23  | B3525357000 | CONNECTING SCREW (B)   | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 2     |
| 24  | B3534012000 | GASKET                 | FOR PLC-2710,2710-7             |       |      | 2     |
| 25  | B3534012000 | GASKET                 | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 4     |
| 26  | 40130037    | GROOVE_WASHER          | FOR PLC-2710,2710-7             |       |      | 1     |
| 27  | 40130037    | GROOVE_WASHER          | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 2     |
| 28  | 40032804    | BASE                   | FOR PLC-2710,2710-7             |       |      | 2     |
| 29  | 40032804    | BASE                   | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 3     |
| 30  | NS6110310SP | HEXAGONAL NUT 11/64-40 | FOR PLC-2710,2710-7             |       |      | 2     |
| 31  | NS6110310SP | HEXAGONAL NUT 11/64-40 | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 3     |
| 32  | WP0430800SD | WASHER M4              | FOR PLC-2710,2710-7             |       |      | 1     |
| 33  | WP0430800SD | WASHER M4              | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 2     |
| 34  | SM6041802TP | SCREW M4 L=18          | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 1     |
| 35  | 23628357    | FLOATER ASM.           |                                 |       |      | 1     |
| 36  | 40036167    | OIL_GAGE               |                                 |       |      | 1     |
| 37  | CQ200000000 | OIL WICK               |                                 |       |      | 0.27  |
| 38  | 23630650    | OIL FILTER JOINT ASM.  |                                 |       |      | 2     |
| 39  | 23630601    | OIL FILTER JOINT       |                                 | *     |      | 1     |
| 40  | 23630403    | OIL FILTER             |                                 | *     |      | 1     |
| 41  | 23630502    | OIL FILTER STOPPER     |                                 | *     |      | 1     |
| 42  | CQ200000000 | OIL WICK               | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 0.27  |
| 43  | 40013595    | OIL_EXIT_CAP           |                                 |       |      | 1     |
| 44  | RO098240100 | O-RING                 |                                 |       |      | 1     |
| 45  | SL6051092TN | SCREW M5 L=10          |                                 |       |      | 3     |
| 46  | SM8050512TP | SCREW                  |                                 |       |      | 1     |
| 47  | 40101721    | ECCENTRIC_CAM          |                                 |       |      | 1     |



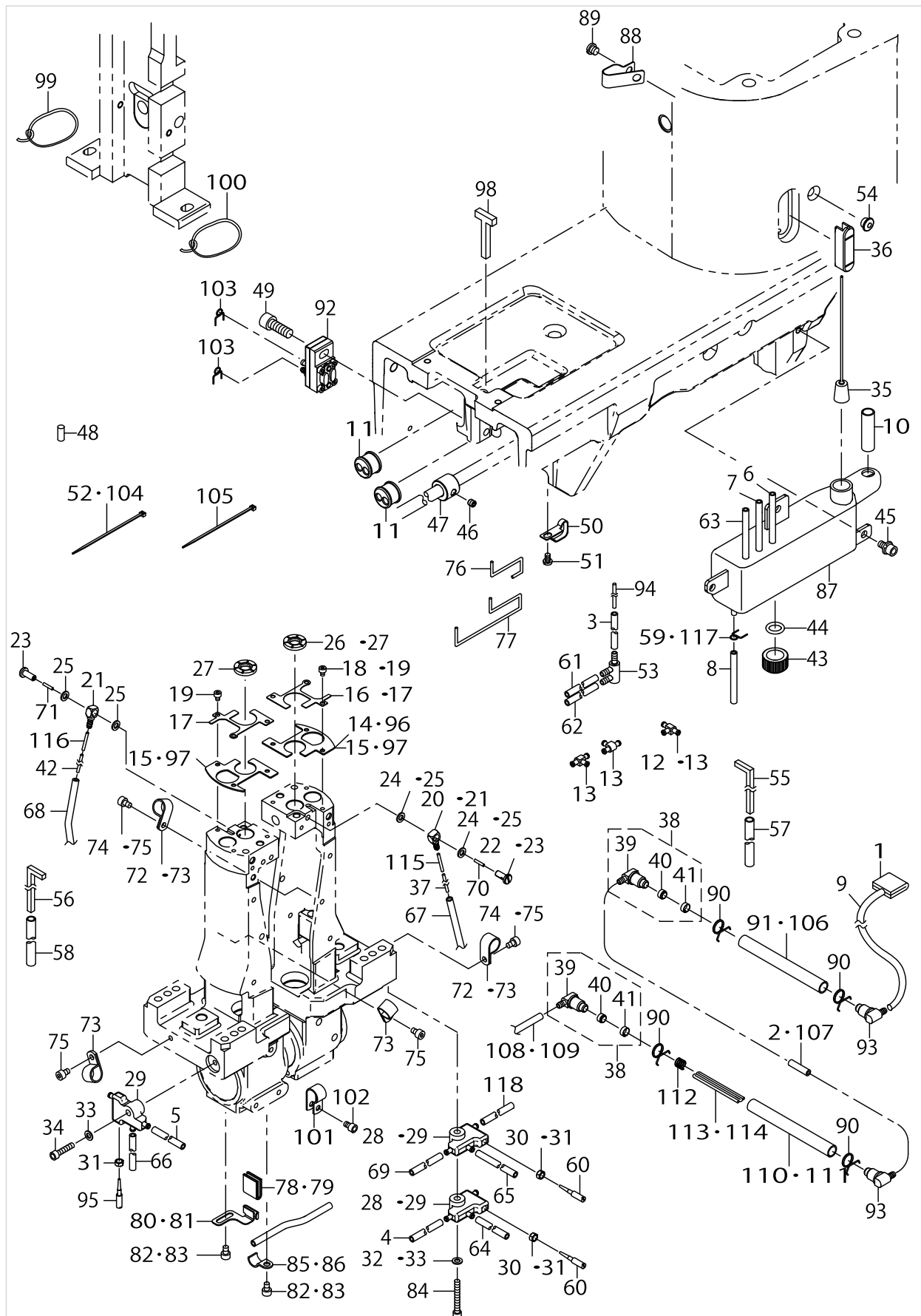
# LUBRICATION COMPONENTS



# LUBRICATION COMPONENTS

| No. | Parts No.    | Parts name             | Remarks                         | Level | Cons | Qty   |
|-----|--------------|------------------------|---------------------------------|-------|------|-------|
| 48  | 23540305     | CAP                    | FOR PLC-2710,2710-7             |       |      | 1     |
| 49  | SM6061802TP  | SCREW M6 L=18          |                                 |       |      | 1     |
| 50  | 40022407     | CORD HOLDER            |                                 |       |      | 1     |
| 51  | SM4040655SP  | SCREW M4 L=6           |                                 |       |      | 1     |
| 52  | EA9500B0100  | CABLE BAND             | FOR PLC-2710,2710-7             |       |      | 4     |
| 53  | 23629504     | DISTRIBUTOR            |                                 |       |      | 1     |
| 54  | 40126582     | RUBBER_PLUG            |                                 |       |      | 1     |
| 55  | 10773000     | FELT                   | FOR PLC-2710,2710-7             |       |      | 1     |
| 56  | 10773000     | FELT                   | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 2     |
| 57  | BP500000000  | VINYL PIPE             |                                 |       |      | 0.2   |
| 58  | BP500000000  | VINYL PIPE             | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 0.2   |
| 59  | 13142609     | OIL TUBE HOLDER        | FOR PLC-2710,2710-7             |       |      | 7     |
| 60  | B1834512000A | OIL ADJUSTING SCREW    |                                 |       |      | 2     |
| 61  | 23630007     | TUBE                   |                                 |       |      | 0.12  |
| 62  | 23630007     | TUBE                   |                                 |       |      | 0.14  |
| 63  | 23630007     | TUBE                   |                                 |       |      | 0.35  |
| 64  | 23630007     | TUBE                   | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 0.08  |
| 65  | 23630007     | TUBE                   | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 0.09  |
| 66  | 23630007     | TUBE                   | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 0.25  |
| 67  | 23630007     | TUBE                   |                                 |       |      | 0.3   |
| 68  | 23630007     | TUBE                   | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 0.3   |
| 69  | 23630007     | TUBE                   | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 0.26  |
| 70  | CQ202000000  | COTTON OIL WICK D=2    |                                 |       |      | 0.012 |
| 71  | CQ202000000  | COTTON OIL WICK D=2    | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 0.012 |
| 72  | HX00150000D  | CABLE CLAMP            | FOR PLC-2710,2710-7             |       |      | 2     |
| 73  | HX00150000D  | CABLE CLAMP            | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 4     |
| 74  | SM6040602TP  | SCREW M4X0.7 L=6       | FOR PLC-2710,2710-7             |       |      | 2     |
| 75  | SM6040602TP  | SCREW M4X0.7 L=6       | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 4     |
| 76  | CQ202000000  | COTTON OIL WICK D=2    | FOR PLC-2710,2710-7             |       |      | 0.1   |
| 77  | CQ202000000  | COTTON OIL WICK D=2    | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 0.48  |
| 78  | 40133762     | VILENE                 | FOR PLC-2710,2710-7             |       |      | 1     |
| 79  | 40133762     | VILENE                 | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 2     |
| 80  | 40133595     | VILENE_HOLDER          | FOR PLC-2710,2710-7             |       |      | 1     |
| 81  | 40133595     | VILENE_HOLDER          | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 2     |
| 82  | SM6040602TP  | SCREW M4X0.7 L=6       | FOR PLC-2710,2710-7             |       |      | 3     |
| 83  | SM6040602TP  | SCREW M4X0.7 L=6       | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 6     |
| 84  | SM6043002TN  | SCREW                  |                                 |       |      | 1     |
| 85  | B3538112000  | OIL RETURN TUBE HOLDER | FOR PLC-2710,2710-7             |       |      | 1     |
| 86  | B3538112000  | OIL RETURN TUBE HOLDER | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 2     |
| 87  | 40133922     | OIL_TANK               |                                 |       |      | 1     |
| 88  | D2112555B00  | CORD HOLDER            |                                 |       |      | 1     |
| 89  | SM6060550TP  | SCREW M6 L=4.5         |                                 |       |      | 1     |
| 90  | 23629405     | PIPE STOPPER B         |                                 |       |      | 8     |
| 91  | 23630106     | TUBE B                 |                                 |       |      | 0.03  |
| 92  | 40101719     | PUMP_BASE_ASSY         |                                 |       |      | 1     |
| 93  | 23630601     | OIL FILTER JOINT       |                                 |       |      | 6     |
| 94  | CQ252000000  | OIL WICK               |                                 |       |      | 0.025 |

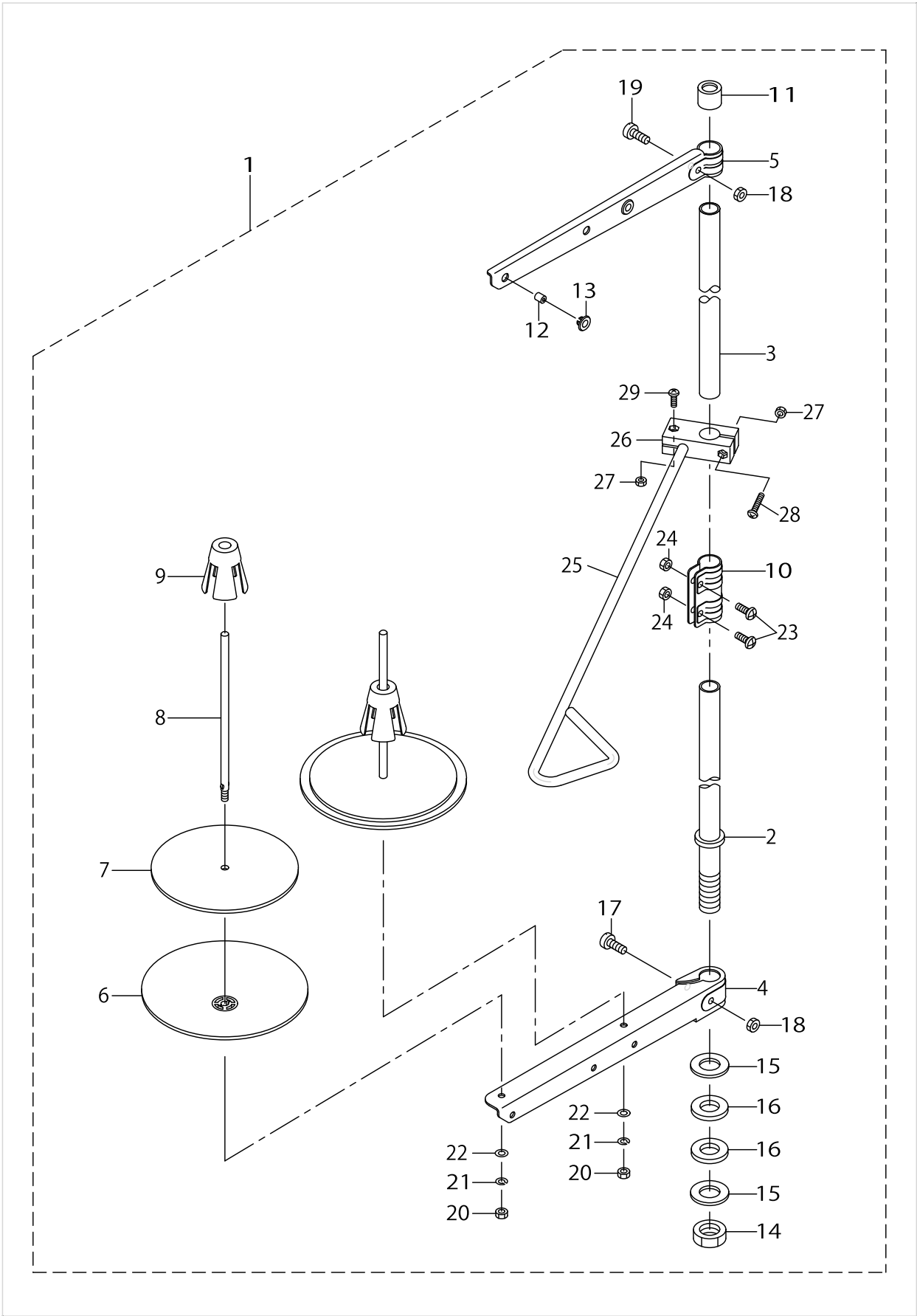
# LUBRICATION COMPONENTS



# LUBRICATION COMPONENTS

| No. | Parts No.    | Parts name            | Remarks                         | Level | Cons | Qty  |
|-----|--------------|-----------------------|---------------------------------|-------|------|------|
| 95  | B1834512000A | OIL ADJUSTING SCREW   | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 1    |
| 96  | 40137885     | FELT                  | FOR PLC-2710                    |       |      | 1    |
| 97  | 40137885     | FELT                  | FOR PLC-2760,2760L,2765         |       |      | 2    |
| 98  | 40137517     | FELT                  |                                 |       |      | 1    |
| 99  | CQ200000000  | OIL WICK              |                                 |       |      | 0.1  |
| 100 | CQ200000000  | OIL WICK              |                                 |       |      | 0.1  |
| 101 | HX00150000D  | CABLE CLIP            | FOR PLC-2760,2760L,2765         |       |      | 1    |
| 102 | SM6040602TP  | SCREW M4 L=6          | FOR PLC-2760,2760L,2765         |       |      | 1    |
| 103 | 23629306     | PIPE STOPPER A        |                                 |       |      | 2    |
| 104 | EA9500B0100  | CABLE BAND            | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 5    |
| 105 | EA9500B0200  | CABLE BAND 150        |                                 |       |      | 3    |
| 106 | 23630106     | TUBE B                |                                 |       |      | 0.03 |
| 107 | 23630007     | TUBE                  |                                 |       |      | 0.05 |
| 108 | 23630007     | TUBE                  |                                 |       |      | 0.1  |
| 109 | 23630007     | TUBE                  |                                 |       |      | 0.1  |
| 110 | 23630106     | TUBE B                |                                 |       |      | 0.09 |
| 111 | 23630106     | TUBE B                |                                 |       |      | 0.09 |
| 112 | 12210803     | SPRING                |                                 |       |      | 2    |
| 113 | CQ300000000  | OIL WICK              |                                 |       |      | 0.26 |
| 114 | CQ300000000  | OIL WICK              |                                 |       |      | 0.26 |
| 115 | 12316907     | OIL WICK (VERTICAL C) |                                 |       |      | 1    |
| 116 | 12316907     | OIL WICK (VERTICAL C) | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 1    |
| 117 | 13142609     | OIL TUBE HOLDER       | FOR PLC-2760,2760-7, 2760L,2765 |       |      | 10   |
| 118 | 23630007     | TUBE                  |                                 |       |      | 0.11 |

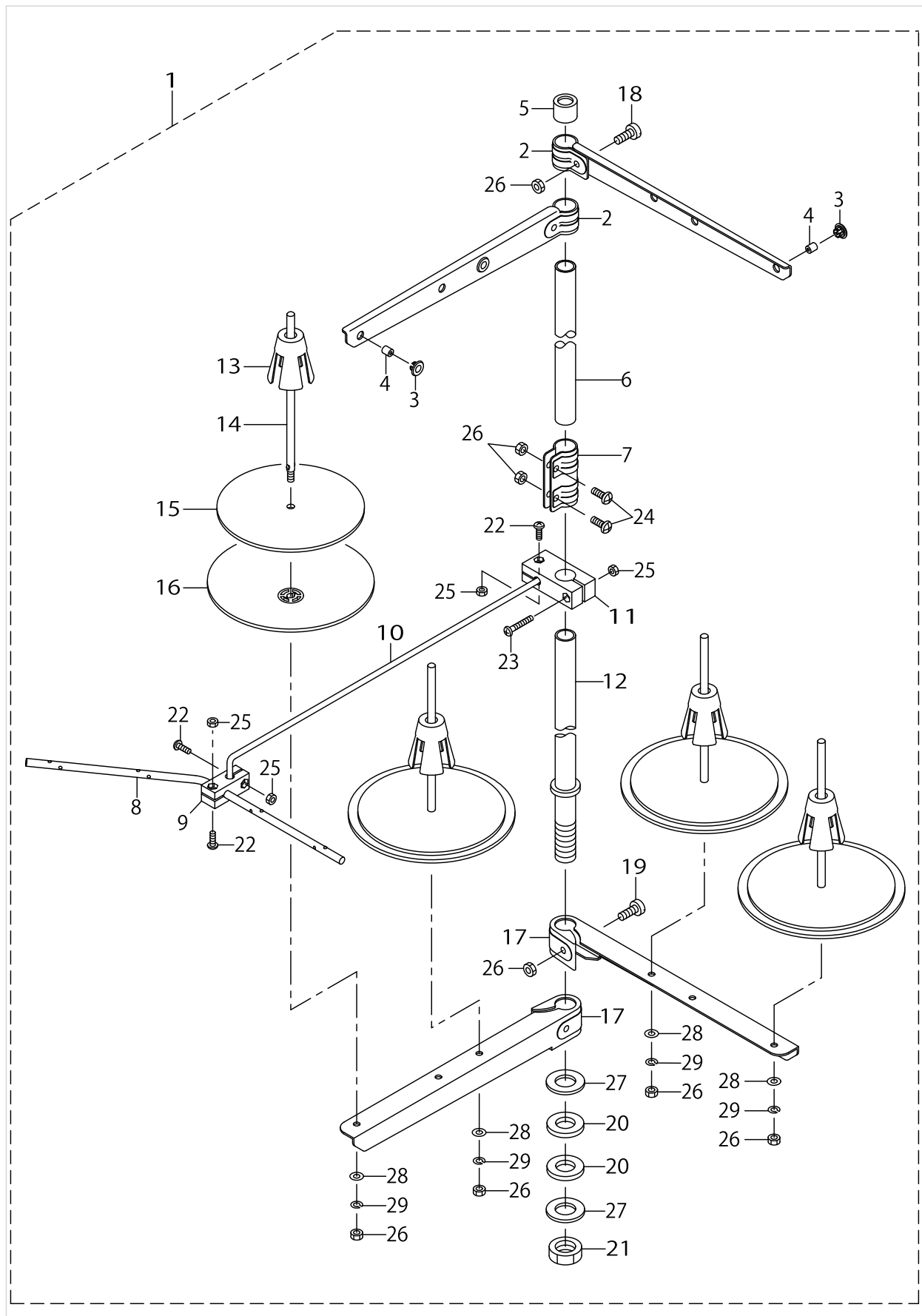
THREAD STAND COMPONENTS(FOR PLC-2710,2710-7)



THREAD STAND COMPONENTS(FOR PLC-2710,2710-7)

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 40111352    | THREAD STAND PACKING          |         |       |      | 1   |
| 2   | 40085784    | SPOOL REST ROD LOWER          |         | *     |      | 1   |
| 3   | 40085785    | SPOOL REST ROD UPPER          |         | *     |      | 1   |
| 4   | 40085786    | SPOOL REST ARM LOWER          |         | *     |      | 1   |
| 5   | 40085787    | SPOOL REST ARM UPPER          |         | *     |      | 1   |
| 6   | 40085788    | SPOOL REST                    |         | *     |      | 2   |
| 7   | 40085789    | SPOOL REST CUSHION            |         | *     |      | 2   |
| 8   | 40085790    | SPOOL PIN                     |         | *     |      | 2   |
| 9   | 40085791    | SPOOL RETAINER                |         | *     |      | 2   |
| 10  | 40085792    | SPOOL REST ROD JOINT          |         | *     |      | 1   |
| 11  | 40085793    | SPOOL REST ROD RUBBER CAP     |         | *     |      | 1   |
| 12  | 40085794    | THREAD GUIDE                  |         | *     |      | 2   |
| 13  | 40085795    | THREAD GUIDE BUSHING          |         | *     |      | 2   |
| 14  | 40096325    | SPOOL REST ROD NUT            |         | *     |      | 1   |
| 15  | WP1612616SE | WASHER 16X30X2.6              |         | *     |      | 2   |
| 16  | 40085796    | SPOOL REST ROD RUBBER CUSHION |         | *     |      | 2   |
| 17  | 40096326    | SPOOL REST ARM LOWER SCREW    |         | *     |      | 1   |
| 18  | NM6050001SE | NUT M5                        |         | *     |      | 2   |
| 19  | 40096327    | SPOOL REST ARM UPPER SCREW    |         | *     |      | 1   |
| 20  | NM6050001SE | NUT M5                        |         | *     |      | 2   |
| 21  | WS0510002KN | SPRING WASHER M5              |         | *     |      | 2   |
| 22  | WP0531001SC | WASHER M5                     |         | *     |      | 2   |
| 23  | SM4051405SE | SCREW M5 L=14                 |         | *     |      | 2   |
| 24  | NM6050001SE | NUT M5                        |         | *     |      | 2   |
| 25  | 40111350    | SPOOL REST THREAD GUIDE B     |         | *     |      | 1   |
| 26  | 40106579    | THREAD GUIDE ARM BASE         |         | *     |      | 1   |
| 27  | NM6040002SC | NUT M4                        |         | *     |      | 2   |
| 28  | SM4042501SC | SCREW M4X0.7 L=25             |         | *     |      | 1   |
| 29  | SM4041201SC | SCREW M4 L=12                 |         | *     |      | 1   |

THREAD STAND COMPONENTS(FOR PLC-2760,2760-7,2760L,2765)

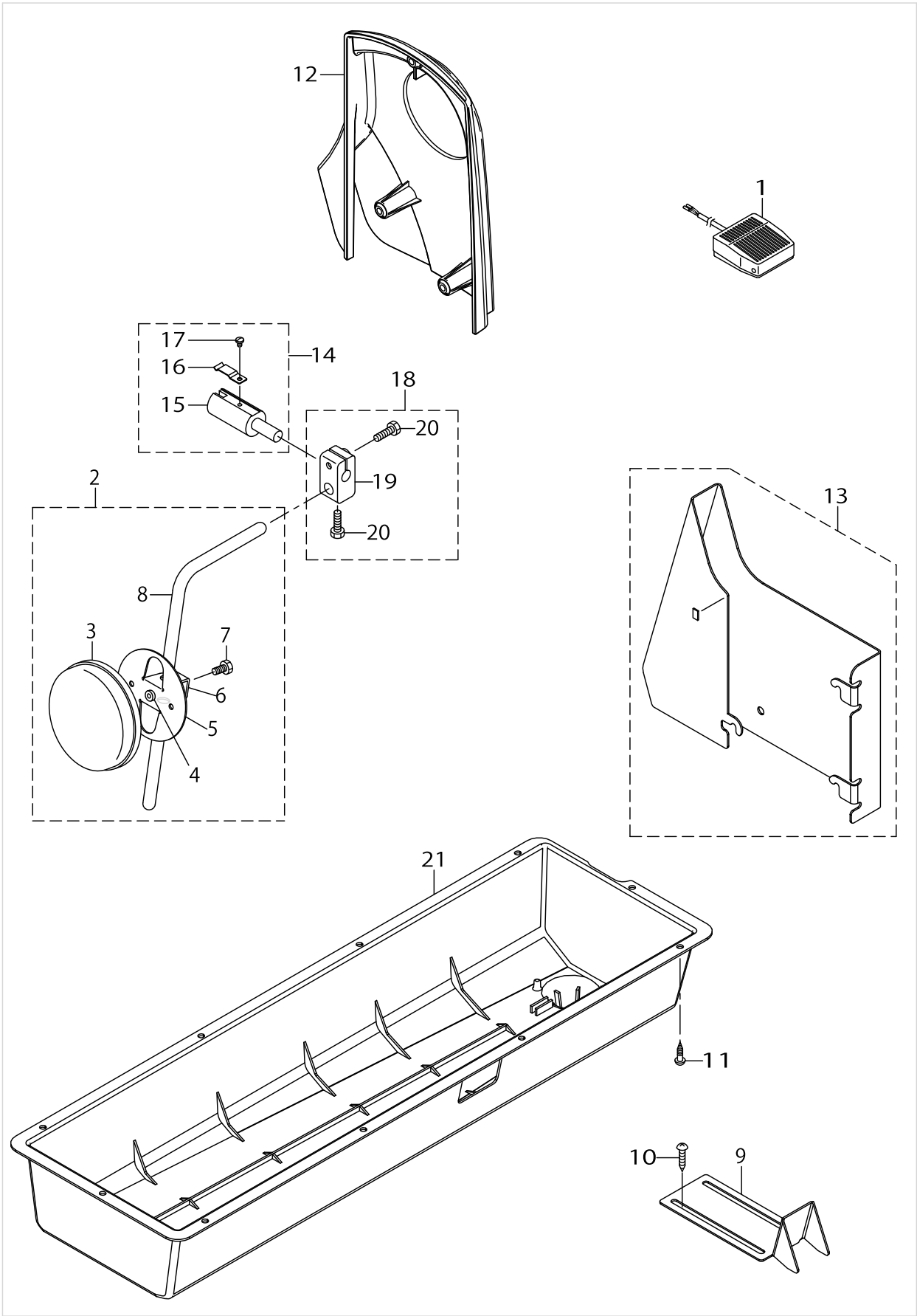


THREAD STAND COMPONENTS(FOR PLC-2760,2760-7,2760L,2765)

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 40106584    | THREAD STAND PACKING          |         |       |      | 1   |
| 2   | 40085787    | SPOOL REST ARM UPPER          |         | *     |      | 2   |
| 3   | 40085795    | THREAD GUIDE BUSHING          |         | *     |      | 4   |
| 4   | 40085794    | THREAD GUIDE                  |         | *     |      | 4   |
| 5   | 40085793    | SPOOL REST ROD RUBBER CAP     |         | *     |      | 1   |
| 6   | 40085785    | SPOOL REST ROD UPPER          |         | *     |      | 1   |
| 7   | 40085792    | SPOOL REST ROD JOINT          |         | *     |      | 1   |
| 8   | 40106582    | THREAD GUIDE 4                |         | *     |      | 1   |
| 9   | 40106580    | THREAD GUIDE UNDER BASE       |         | *     |      | 1   |
| 10  | 40106576    | THREAD GUIDE ARM              |         | *     |      | 1   |
| 11  | 40106579    | THREAD GUIDE ARM BASE         |         | *     |      | 1   |
| 12  | 40085784    | SPOOL REST ROD LOWER          |         | *     |      | 1   |
| 13  | 40085791    | SPOOL RETAINER                |         | *     |      | 4   |
| 14  | 40085790    | SPOOL PIN                     |         | *     |      | 4   |
| 15  | 40085789    | SPOOL REST CUSHION            |         | *     |      | 4   |
| 16  | 40085788    | SPOOL REST                    |         | *     |      | 4   |
| 17  | 40085786    | SPOOL REST ARM LOWER          |         | *     |      | 2   |
| 18  | 40096327    | SPOOL REST ARM UPPER SCREW    |         | *     |      | 2   |
| 19  | 40096326    | SPOOL REST ARM LOWER SCREW    |         | *     |      | 2   |
| 20  | 40085796    | SPOOL REST ROD RUBBER CUSHION |         | *     |      | 2   |
| 21  | 40096325    | SPOOL REST ROD NUT            |         | *     |      | 1   |
| 22  | SM4041201SC | SCREW M4 L=12                 |         | *     |      | 3   |
| 23  | SM4042501SC | SCREW M4X0.7 L=25             |         | *     |      | 1   |
| 24  | SM4051405SE | SCREW M5 L=14                 |         | *     |      | 2   |
| 25  | NM6040002SC | NUT M4                        |         | *     |      | 4   |
| 26  | NM6050001SE | NUT M5                        |         | *     |      | 10  |
| 27  | WP1612616SE | WASHER 16X30X2.6              |         | *     |      | 2   |
| 28  | WP0531001SC | WASHER M5                     |         | *     |      | 4   |
| 29  | WS0510002KN | SPRING WASHER M5              |         | *     |      | 4   |



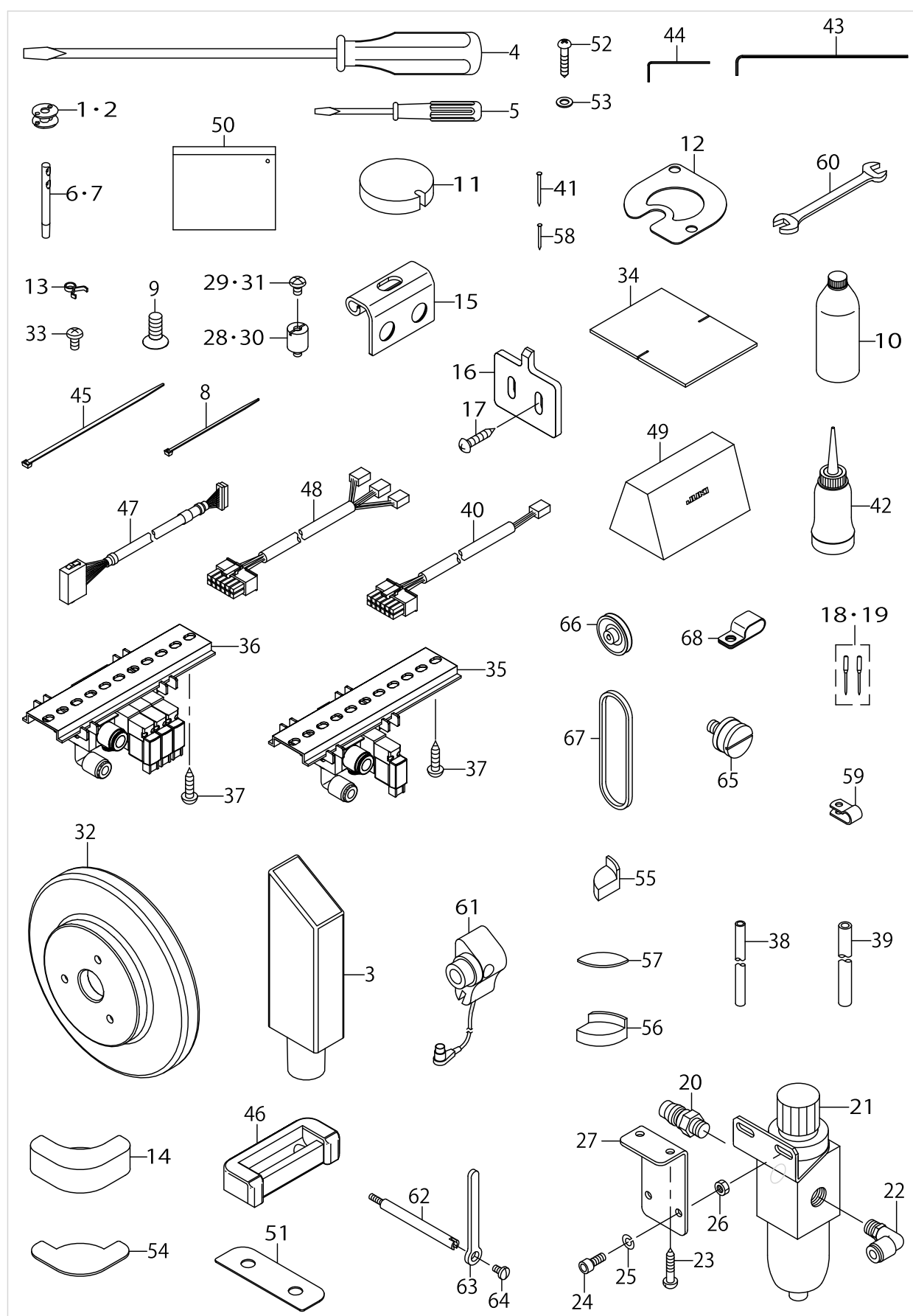
ACCESSORIES PARTS COMPONENTS (1)



ACCESSORIES PARTS COMPONENTS (1)

| No. | Parts No.   | Parts name             | Remarks                                                                                                                                                                        | Level | Cons | Qty |
|-----|-------------|------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|------|-----|
| 1   | 40143553    | KNEE_SW_ASM.           | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765(WITH AK), 2765(WITH AK,BT,DL)        |       |      | 1   |
| 2   | 21343157    | KNEE PRESS PLATE ASM.  | FOR PLC-2710,2760,2760L,2765                                                                                                                                                   |       |      | 1   |
| 3   | 22934509    | KNEE PAD PLATE COVER   |                                                                                                                                                                                | *     |      | 1   |
| 4   | 22934400    | KNEE PAD PLATE RUBBER  |                                                                                                                                                                                | *     |      | 1   |
| 5   | 22934202    | KNEE PAD PLATE         |                                                                                                                                                                                | *     |      | 1   |
| 6   | 22934301    | KNEE PAD PLATE SUPPORT |                                                                                                                                                                                | *     |      | 1   |
| 7   | SM9061203SE | SCREW M6 L=12          |                                                                                                                                                                                | *     |      | 1   |
| 8   | 21343108    | KNEE PRESS LEVER       |                                                                                                                                                                                | *     |      | 1   |
| 9   | 40130909    | POST_COVER_B           | FOR PLC-2710, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760,2760(WITH AK), 2760(WITH AK,BT,DL), 2760L,2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765,2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 10  | SK3482501SE | WOOD SCREW D=4.8 L=25  | FOR PLC-2710, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760,2760(WITH AK), 2760(WITH AK,BT,DL), 2760L,2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765,2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 2   |
| 11  | SK3482001SE | WOOD SCREW D=4.8 L=20  |                                                                                                                                                                                |       |      | 8   |
| 12  | 40139001    | BELT COVER ASM.        | FOR PLC-2710, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760,2760(WITH AK), 2760(WITH AK,BT,DL), 2760L,2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765,2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 13  | 40135153    | POST COVER ASM.        | FOR PLC-2710, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760,2760(WITH AK), 2760(WITH AK,BT,DL), 2760L,2760L(WITH AK), 2760L(WITH AK,BT,DL), 2765,2765(WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 14  | 22863252    | KNEE LIFTER JOINT ASM. | FOR PLC-2710,2760,2760L,2765                                                                                                                                                   |       |      | 1   |
| 15  | 22863203    | KNEE LIFTER JOINT      |                                                                                                                                                                                | *     |      | 1   |
| 16  | B3428521000 | PRESSER SPRING         |                                                                                                                                                                                | *     |      | 1   |
| 17  | SS7090510SP | SCREW 9/64-40 L=4.6    |                                                                                                                                                                                | *     |      | 1   |
| 18  | 22932453    | BRACKET ASM.           | FOR PLC-2710,2760,2760L,2765                                                                                                                                                   |       |      | 1   |
| 19  | 22932404    | BRACKET                |                                                                                                                                                                                | *     |      | 1   |
| 20  | 22934707    | SCREW                  |                                                                                                                                                                                | *     |      | 2   |
| 21  | 40126155    | OIL_PAN                |                                                                                                                                                                                |       |      | 1   |

## ACCESSORIES PARTS COMPONENTS (2)



# ACCESSORIES PARTS COMPONENTS (2)

| No. | Parts No.   | Parts name                     | Remarks                                                                                                                                                                   | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|------|-----|
| 1   | 21334800    | ALUMINUM BOBBIN WITH KNURL     | FOR PLC-2710,2710-7                                                                                                                                                       |       | ☆    | 1   |
| 2   | 21334800    | ALUMINUM BOBBIN WITH KNURL     | FOR PLC-2760,2760-7,2760L,2765                                                                                                                                            |       |      | 2   |
| 3   | 40133301    | FRAME_SUPPORT_BAR              |                                                                                                                                                                           |       |      | 1   |
| 4   | 22933105    | SCREW DRIVER MIDDLE            |                                                                                                                                                                           |       |      | 1   |
| 5   | 22933204    | SCREW DRIVER SMALL             |                                                                                                                                                                           |       |      | 1   |
| 6   | 22958300    | NEEDLE THREAD GUIDE PIN        | FOR PLC-2710,2710-7                                                                                                                                                       |       |      | 1   |
| 7   | 22958300    | NEEDLE THREAD GUIDE PIN        | FOR PLC-2760,2760-7,2760L,2765                                                                                                                                            |       |      | 2   |
| 8   | EA9500B0100 | CABLE BAND                     | FOR PLC-2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK),2760L(WITH AK), 2765(WITH AK), 2760(WITH AK,B-T,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL),                 |       |      | 2   |
| 9   | B1516210D00 | SCREW                          |                                                                                                                                                                           |       |      | 4   |
| 10  | MML007600CA | JUKI CORPORATION GENUINE OIL 7 |                                                                                                                                                                           |       |      | 1   |
| 11  | 40126405    | OIL_FILTER                     |                                                                                                                                                                           |       |      | 1   |
| 12  | 40126267    | FELT HOLDER                    |                                                                                                                                                                           |       |      | 1   |
| 13  | 23629306    | PIPE STOPPER A                 |                                                                                                                                                                           |       |      | 2   |
| 14  | 40151800    | CUSHION RUBBER                 |                                                                                                                                                                           |       |      | 2   |
| 15  | 40131015    | HINGE                          |                                                                                                                                                                           |       |      | 2   |
| 16  | 40131014    | HINGE_STOPPER                  |                                                                                                                                                                           |       |      | 2   |
| 17  | SK3482501SE | WOOD SCREW D=4.8 L=25          |                                                                                                                                                                           |       |      | 4   |
| 18  | M13517B2002 | NEEDLE 135X17 #200-2           | FOR PLC-2760L                                                                                                                                                             |       | ☆    | 1   |
| 19  | M13517B1402 | NEEDLE 135X17 #140-2           |                                                                                                                                                                           |       | ☆    | 1   |
| 20  | PJ025100003 | PLUG                           | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WIT-H AK), 2760L(WITH AK,BT,DL), 2765(-WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 21  | PF055107000 | FILTER REGULATOR               | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WIT-H AK), 2760L(WITH AK,BT,DL), 2765(-WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 22  | PJ304065101 | ELBOW UNION 6XPT1/8            | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WIT-H AK), 2760L(WITH AK,BT,DL), 2765(-WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 23  | SK3482001SE | WOOD SCREW D=4.8 L=20          | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WIT-H AK), 2760L(WITH AK,BT,DL), 2765(-WITH AK), 2765(WITH AK,BT,DL) |       |      | 2   |
| 24  | SM6051202TP | SCREW M5X0.8 L=12              | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WIT-H AK), 2760L(WITH AK,BT,DL), 2765(-WITH AK), 2765(WITH AK,BT,DL) |       |      | 2   |
| 25  | WS0510002KN | SPRING WASHER M5               | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WIT-H AK), 2760L(WITH AK,BT,DL), 2765(-WITH AK), 2765(WITH AK,BT,DL) |       |      | 2   |
| 26  | NM6050001SP | NUT M5                         | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WIT-H AK), 2760L(WITH AK,BT,DL), 2765(-WITH AK), 2765(WITH AK,BT,DL) |       |      | 2   |
| 27  | 13860408    | REGULATOR BRACKET              | FOR PLC-2710-7,2760-7, 2710(WITH AK), 2710(WITH AK,BT,DL), 2760(WITH AK), 2760(WITH AK,BT,DL), 2760L(WIT-H AK), 2760L(WITH AK,BT,DL), 2765(-WITH AK), 2765(WITH AK,BT,DL) |       |      | 1   |
| 28  | 40126222    | CP_SPACER                      | FOR PLC-2710-7,2760-7                                                                                                                                                     |       |      | 2   |

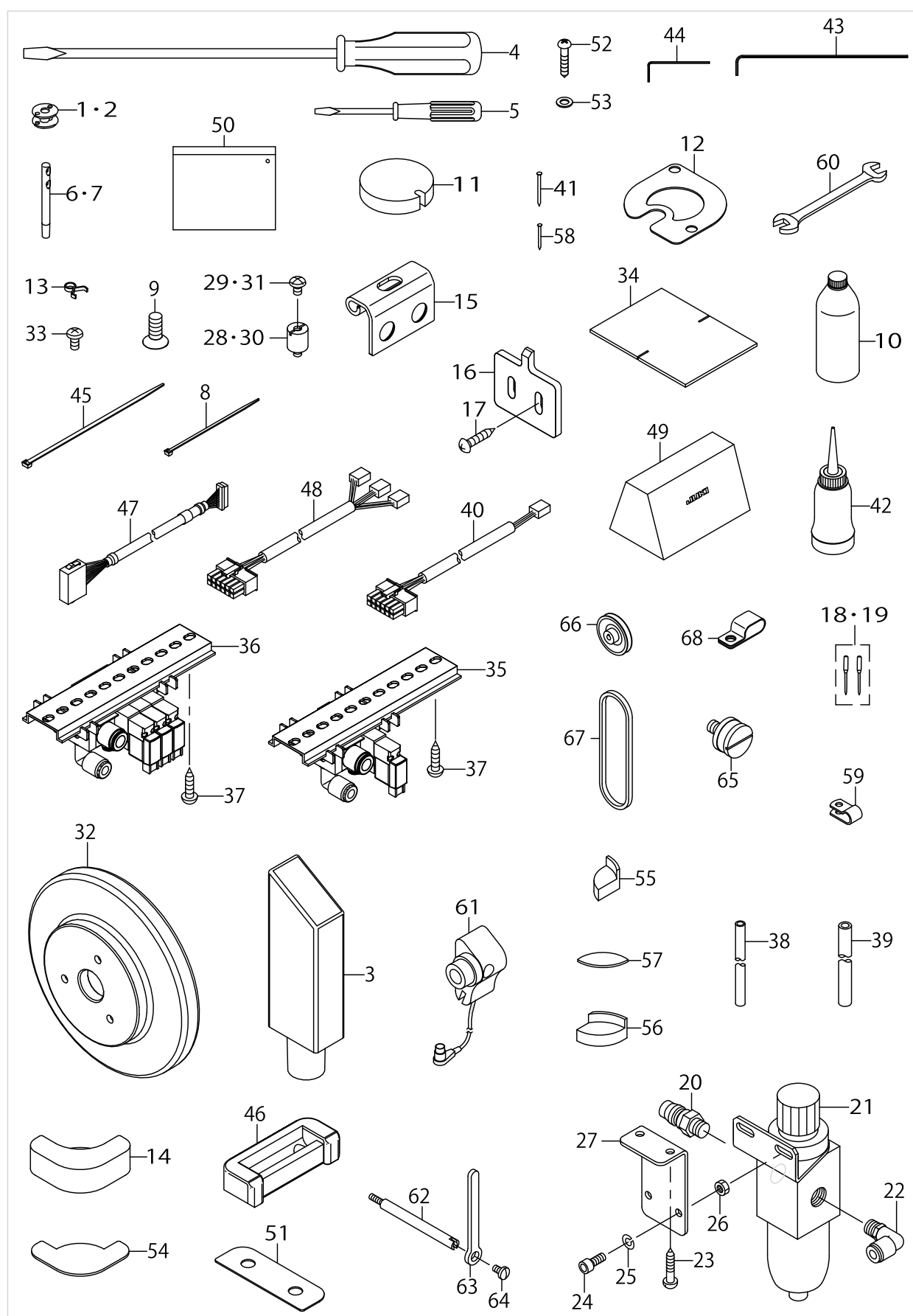
This exploded view diagram illustrates the components of a mechanical assembly, numbered 1 through 68. The parts include:

- Tools and Fasteners:** A screwdriver (4), a small screwdriver (5), a screw (52), a pin (53), a pin (41), a pin (58), a pin (44), a pin (43), a pin (60), a pin (13), a pin (9), a pin (29-31), a pin (33), a pin (28-30), a pin (45), a pin (8), a pin (47), a pin (48), a pin (40), a pin (36), a pin (35), a pin (37), a pin (66), a pin (68), a pin (67), a pin (65), a pin (18-19), a pin (59), a pin (55), a pin (57), a pin (56), a pin (38), a pin (39), a pin (62), a pin (63), a pin (64), a pin (24), a pin (25), a pin (26), a pin (23), a pin (27), a pin (20), a pin (21), a pin (22).
- Structural Components:** A plate (50), a ring (11), a bracket (12), a bracket (15), a bracket (16), a bracket (17), a bracket (34), a bracket (49), a bracket (32), a bracket (3), a bracket (61), a bracket (51), a bracket (54), a bracket (14), a bracket (46), a bracket (51), a bracket (62), a bracket (63), a bracket (64), a bracket (24), a bracket (25), a bracket (26), a bracket (23), a bracket (27), a bracket (20), a bracket (21), a bracket (22).
- Electrical Components:** A cable (47), a cable (48), a cable (40), a cable (36), a cable (35), a cable (37), a cable (66), a cable (68), a cable (67), a cable (65), a cable (18-19), a cable (59), a cable (55), a cable (57), a cable (56), a cable (38), a cable (39), a cable (62), a cable (63), a cable (64), a cable (24), a cable (25), a cable (26), a cable (23), a cable (27), a cable (20), a cable (21), a cable (22).
- Other Components:** A wheel (32), a motor (61), a motor (51), a motor (54), a motor (14), a motor (46), a motor (51), a motor (62), a motor (63), a motor (64), a motor (24), a motor (25), a motor (26), a motor (23), a motor (27), a motor (20), a motor (21), a motor (22).

# ACCESSORIES PARTS COMPONENTS (2)

| No. | Parts No.   | Parts name                 | Remarks                                                                                                                                                   | Level | Cons | Qty |
|-----|-------------|----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|-------|------|-----|
| 29  | SM4050855SP | SCREW                      | FOR PLC-2710-7,2760-7                                                                                                                                     |       |      | 2   |
| 30  | 40126222    | CP_SPACER                  |                                                                                                                                                           |       |      | 2   |
| 31  | SM4050855SP | SCREW                      |                                                                                                                                                           |       |      | 2   |
| 32  | 40026457    | HAND WHEEL B               | FOR PLC-2710,2760,2760L,2765                                                                                                                              |       |      | 1   |
| 33  | SM4051055SP | SCREW                      | FOR PLC-2710,2760,2760L,2765                                                                                                                              |       |      | 9   |
| 34  | 40133730    | OIL FILTER                 |                                                                                                                                                           |       |      | 1   |
| 35  | 40133982    | SOLENOID VALVE ASM.        | FOR PLC-2710(WITH AK), 2760(WITH AK),2760L(WITH AK), 2765(WITH AK)                                                                                        |       |      | 1   |
| 36  | 40133978    | SOLENOID VALVE ASM.        | FOR PLC-2710(WITH AK,BT,DL), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL)                                                               |       |      | 1   |
| 37  | SK3482001SE | WOOD SCREW D=4.8 L=20      | FOR PLC-2710(WITH AK), 2710(WITH AK,BT,-DL), 2760(WITH AK),2760L(WITH AK), 2765(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL), |       |      | 2   |
| 38  | BT0600401EB | TUBE                       | FOR PLC-2710(WITH AK), 2710(WITH AK,BT,-DL), 2760(WITH AK),2760L(WITH AK), 2765(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL), |       |      | 1.1 |
| 39  | BT0800501EB | VINYL TUBE                 | FOR PLC-2710(WITH AK), 2710(WITH AK,BT,-DL), 2760(WITH AK),2760L(WITH AK), 2765(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL), |       |      | 1.1 |
| 40  | 40133983    | SOLENOID VALVE CABLE ASM.  | FOR PLC-2710(WITH AK), 2760(WITH AK),2760L(WITH AK), 2765(WITH AK)                                                                                        |       |      | 1   |
| 41  | 10539906    | SET NAIL                   |                                                                                                                                                           |       |      | 6   |
| 42  | B91210120A0 | OILER ASM.                 |                                                                                                                                                           |       |      | 1   |
| 43  | 10777407    | WRENCH 2.5MM               |                                                                                                                                                           |       |      | 1   |
| 44  | 40079298    | WRENCH                     |                                                                                                                                                           |       |      | 1   |
| 45  | EA9500B0200 | CABLE BAND 150             | FOR PLC-2710(WITH AK), 2710(WITH AK,BT,-DL), 2760(WITH AK),2760L(WITH AK), 2765(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL), |       |      | 3   |
| 46  | 40164521    | HINGE_RUBBER               |                                                                                                                                                           |       |      | 2   |
| 47  | 40133985    | AIR VALVE RELAY CABLE ASM. | FOR PLC-2710(WITH AK), 2710(WITH AK,BT,-DL), 2760(WITH AK),2760L(WITH AK), 2765(WITH AK), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL), |       |      | 1   |
| 48  | 40133979    | SOLENOID VALVE CABLE ASM.  | FOR PLC-2710(WITH AK,BT,DL), 2760(WITH AK,BT,DL), 2760L(WITH AK,BT,DL), 2765(WITH AK,BT,DL)                                                               |       |      | 1   |
| 49  | 40027770    | VINYL COVER                |                                                                                                                                                           |       |      | 1   |
| 50  | 22932800    | ACCESSORIE BAG             |                                                                                                                                                           |       |      | 1   |
| 51  | 40163914    | HINGE_SPACER               |                                                                                                                                                           |       |      | 2   |
| 52  | SK3452501SE | SCREW D=4.5 L=25           |                                                                                                                                                           |       |      | 4   |
| 53  | WP0550800SP | WASHER 5.5X10X0.8          |                                                                                                                                                           |       |      | 4   |
| 54  | 10740900    | RUBBER                     |                                                                                                                                                           |       |      | 11  |
| 55  | 40151803    | RUBBER_CUSHION_LEFT        |                                                                                                                                                           |       |      | 1   |
| 56  | 40151804    | RUBBER_CUSHION_RIGHT       |                                                                                                                                                           |       |      | 1   |
| 57  | 40151805    | RUBBER_CUSHION_SHEET       |                                                                                                                                                           |       |      | 4   |
| 58  | 22926208    | NAIL                       |                                                                                                                                                           |       |      | 2   |
| 59  | HX00150000B | CABLE CLIP                 | FOR PLC-2710-7,2760-7                                                                                                                                     |       |      | 1   |
| 60  | B9113012000 | WRENCH (9X10)              | FOR PLC-2760,2760-7,2760L,2765                                                                                                                            |       |      | 1   |
| 61  | 40026920    | SYNCHRONIZER ASM           |                                                                                                                                                           |       |      | 1   |
| 62  | 40135507    | SYNCHRONIZER_HOLD_STUD     |                                                                                                                                                           |       |      | 1   |
| 63  | 40135506    | SYNCHRONIZER_HOLD_PLATE    |                                                                                                                                                           |       |      | 1   |
| 64  | SM4061201SC | SCREW M6 L=12              |                                                                                                                                                           |       |      | 1   |
| 65  | 22622401    | SYNCR0 FRNGE               |                                                                                                                                                           |       |      | 1   |
| 66  | MTSP00700B0 | MOTOR PULLEY ASM. P.C.D 70 |                                                                                                                                                           |       |      | 1   |

## ACCESSORIES PARTS COMPONENTS (2)

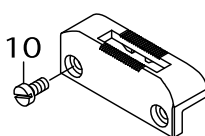


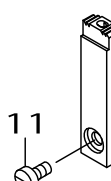
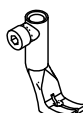
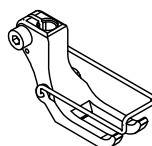
## ACCESSORIES PARTS COMPONENTS (2)

| No. | Parts No.   | Parts name     | Remarks | Level | Cons | Qty |
|-----|-------------|----------------|---------|-------|------|-----|
| 67  | MTJVH00540A | V BELT 54 INCH |         |       |      | 1   |
| 68  | D2112555B00 | CORD HOLDER    |         |       |      | 1   |



TABLE OF EXCHANGING GAUGE PARTS(FOR PLC-2710,2710-7)

| Needle bar threas guide<br>針棒糸掛け                                                  |           | Needle plate<br>針板                                                                 |           |            |           |
|-----------------------------------------------------------------------------------|-----------|------------------------------------------------------------------------------------|-----------|------------|-----------|
|  |           | PLC-2710                                                                           |           | PLC-2710-7 |           |
|                                                                                   |           |  |           |            |           |
| Ref.No.                                                                           | 1         | Ref.No.                                                                            | 2         | Ref.No.    | 3         |
| Part No.                                                                          | 401-43221 | Part No.                                                                           | 401-30068 | Part No.   | 401-30067 |

| Feed dog<br>送り歯                                                                    |           | Feed foot asm.<br>送り足 (組)                                                          |           | Presser foot asm.<br>押え足 (組)                                                         |           |
|------------------------------------------------------------------------------------|-----------|------------------------------------------------------------------------------------|-----------|--------------------------------------------------------------------------------------|-----------|
|  |           |  |           |  |           |
| Ref.No.                                                                            | 4         | Ref.No.                                                                            | 5         | Ref.No.                                                                              | 6         |
| Part No.                                                                           | 401-30061 | Part No.                                                                           | 107-11653 | Part No.                                                                             | 107-12552 |

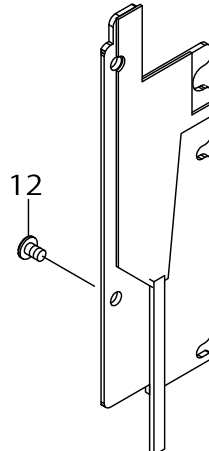
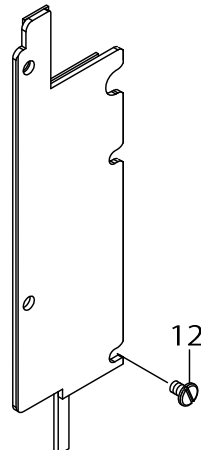
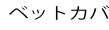
| Feed lever<br>base cover<br>送りてこ台カバー                                                |           | Feed lever base<br>cover F asm.<br>側面カバーF (組)                                       |           | Feed lever base<br>cover A asm.<br>側面カバーA (組)                                         |           |
|-------------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------|-----------|---------------------------------------------------------------------------------------|-----------|
|  |           |  |           |  |           |
| Ref.No.                                                                             | 7         | Ref.No.                                                                             | 8         | Ref.No.                                                                               | 9         |
| Part No.                                                                            | 401-29979 | Part No.                                                                            | 401-34098 | Part No.                                                                              | 401-34097 |

TABLE OF EXCHANGING GAUGE PARTS(FOR PLC-2710,2710-7)

| No. | Parts No.   | Parts name                    | Remarks                        | Level | Cons | Qty |
|-----|-------------|-------------------------------|--------------------------------|-------|------|-----|
| 1   | 40143221    | NEEDLE_BAR_THREAD_GUIDE_2810A | FOR PLC-2710<br>FOR PLC-2710-7 |       | ☆    | 1   |
| 2   | 40130068    | NEEDLE_PLATE                  |                                |       | ☆    | 1   |
| 3   | 40130067    | NEEDLE_PLATE                  |                                |       | ☆    | 1   |
| 4   | 40130061    | FEED_DOG                      |                                |       | ☆    | 1   |
| 5   | 10711653    | FEED FOOT ASM.                |                                |       | ☆    | 1   |
| 6   | 10712552    | PRESSER FOOT ASM.             |                                |       | ☆    | 1   |
| 7   | 40129979    | FEED_LEVER_BASE_COVER         |                                |       |      | 1   |
| 8   | 40134098    | FEED LEVER BASE COVER F ASM.  |                                |       |      | 1   |
| 9   | 40134097    | FEED LEVER BASE COVER A ASM.  |                                |       |      | 1   |
| 10  | SM6040800SP | SCREW                         |                                |       |      | 2   |
| 11  | SS6110480SP | SCREW 11/64-40 L=4.3          |                                |       |      | 1   |
| 12  | SM6040650TP | SCREW                         |                                |       |      | 4   |

TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-2760,2760-7,2760L,2765)

|                     |           |                        |  |           |  |           |  |           |  |           |  |           |
|---------------------|-----------|------------------------|-----------------------------------------------------------------------------------|-----------|------------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------|-----------|
| GAUGE SET<br>ゲージセット |           |                        | THROAT PLATE A<br>針板(糸切りなし)                                                       |           | THROAT PLATE A7<br>針板(糸切り有り)                                                       |           | FEED DOG<br>送り歯                                                                     |           | NEEDLE CLAMP<br>ASM.<br>針留め(組)                                                      |           | BED COBER A<br>ベットカバー A                                                             |           |
| No.                 | Part No.  | Name                   | No.                                                                               | Part No.  | No.                                                                                | Part No.  | No.                                                                                 | Part No.  | No.                                                                                 | Part No.  | No.                                                                                 | Part No.  |
| 1                   | 401-71198 | GAUGE SET 3MM(2760)    | 24                                                                                | 401-72353 |                                                                                    |           | 47                                                                                  | 401-45765 | 63                                                                                  | 401-44367 | 78                                                                                  | 401-29982 |
| 2                   | 401-71199 | GAUGE SET 3MM(2760-7)  |                                                                                   |           | 40                                                                                 | 401-45774 |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 3                   | 401-71200 | GAUGE SET 4MM(2760)    | 25                                                                                | 401-72354 |                                                                                    |           | 48                                                                                  | 401-64656 | 64                                                                                  | 401-44369 |                                                                                     |           |
| 4                   | 401-71201 | GAUGE SET 4MM(2760-7)  |                                                                                   |           | 41                                                                                 | 401-64657 |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 5                   | 401-71202 | GAUGE SET 6MM(2760)    | 26                                                                                | 401-31017 |                                                                                    |           | 49                                                                                  | 401-30925 | 65                                                                                  | 400-38778 |                                                                                     |           |
| 6                   | 401-71203 | GAUGE SET 6MM(2760-7)  |                                                                                   |           | 42                                                                                 | 401-30927 |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 7                   | 401-71204 | GAUGE SET 8MM(2760)    | 27                                                                                | 401-31016 |                                                                                    |           | 50                                                                                  | 401-30907 | 66                                                                                  | 400-38776 |                                                                                     |           |
| 8                   | 401-71205 | GAUGE SET 8MM(2760-7)  |                                                                                   |           | 43                                                                                 | 401-30908 |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 9                   | 401-71206 | GAUGE SET 8MM(2760L)   | 28                                                                                | 401-53188 |                                                                                    |           | 51                                                                                  | 401-53187 |                                                                                     |           |                                                                                     |           |
| 10                  | 401-71207 | GAUGE SET 8MM(2765)    | 29                                                                                | 401-31016 |                                                                                    |           | 52                                                                                  | 401-30907 | 67                                                                                  | 400-62043 |                                                                                     |           |
| 11                  | 401-71208 | GAUGE SET 10MM(2760)   | 30                                                                                | 401-30065 |                                                                                    |           |                                                                                     |           | 68                                                                                  | 400-62041 |                                                                                     |           |
| 12                  | 401-71210 | GAUGE SET 10MM(2760-7) |                                                                                   |           | 44                                                                                 | 401-30064 | 53                                                                                  | 401-30062 | 69                                                                                  | 400-38774 |                                                                                     |           |
| 13                  | 401-71212 | GAUGE SET 10MM(2760L)  | 31                                                                                | 401-30066 |                                                                                    |           | 54                                                                                  | 401-30063 | 70                                                                                  | 230-23856 |                                                                                     |           |
| 14                  | 401-71222 | GAUGE SET 10MM(2765)   | 32                                                                                | 401-30065 |                                                                                    |           | 55                                                                                  | 401-30062 | 71                                                                                  | 230-21355 |                                                                                     |           |
| 15                  | 401-71228 | GAUGE SET 12MM(2760)   | 33                                                                                | 401-31018 |                                                                                    |           | 56                                                                                  | 401-30926 | 72                                                                                  | 400-38772 |                                                                                     |           |
| 16                  | 401-71229 | GAUGE SET 12MM(2760-7) |                                                                                   |           | 45                                                                                 | 401-30928 |                                                                                     |           | 73                                                                                  | 401-72168 |                                                                                     |           |
| 17                  | 401-71230 | GAUGE SET 12MM(2760L)  | 34                                                                                | 401-71245 |                                                                                    |           | 57                                                                                  | 401-72165 | 74                                                                                  | 401-72170 |                                                                                     |           |
| 18                  | 401-71231 | GAUGE SET 12MM(2765)   | 35                                                                                | 401-31018 |                                                                                    |           | 58                                                                                  | 401-30926 |                                                                                     |           |                                                                                     |           |
| 19                  | 401-71232 | GAUGE SET 14MM(2760)   | 36                                                                                | 401-71244 |                                                                                    |           | 59                                                                                  | 401-71239 | 75                                                                                  | 401-44371 |                                                                                     |           |
| 20                  | 401-71233 | GAUGE SET 14MM(2760-7) |                                                                                   |           | 46                                                                                 | 401-71240 |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 21                  | 401-71234 | GAUGE SET 14MM(2760L)  | 37                                                                                | 401-71246 |                                                                                    |           | 60                                                                                  | 401-72166 | 76                                                                                  | 401-72171 |                                                                                     |           |
| 22                  | 401-71235 | GAUGE SET 14MM(2765)   | 38                                                                                | 401-71244 |                                                                                    |           | 61                                                                                  | 401-71239 | 77                                                                                  | 401-72172 |                                                                                     |           |
| 23                  | 401-71236 | GAUGE SET 16MM(2760L)  | 39                                                                                | 401-71247 |                                                                                    |           | 62                                                                                  | 401-72167 |                                                                                     |           |                                                                                     |           |

|                     |           |                        |  |  |  |  |  |           |     |           |
|---------------------|-----------|------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-----------|-----|-----------|
| GAUGE SET<br>ゲージセット |           |                        | PRESSER FOOT<br>ASM.<br>押え足(組)                                                      | FINGER GUARD<br>指ガード                                                                | FEED FOOT ASM.<br>送り足(組)                                                             | NEEDLE CLAMP<br>ASM.<br>針留め(組)                                                        | BED COBER A<br>ベットカバー A                                                               |           |     |           |
| No.                 | Part No.  | Name                   | No.                                                                                 | Part No.                                                                            | No.                                                                                  | Part No.                                                                              | No.                                                                                   | Part No.  |     |           |
| 1                   | 401-71198 | GAUGE SET 3MM(2760)    | 79                                                                                  | ※401-44390                                                                          | 85                                                                                   | 107-86903                                                                             | 88                                                                                    | 400-61164 | 98  | 401-45775 |
| 2                   | 401-71199 | GAUGE SET 3MM(2760-7)  |                                                                                     |                                                                                     |                                                                                      |                                                                                       | 89                                                                                    | 400-61806 | 99  | 401-64675 |
| 3                   | 401-71200 | GAUGE SET 4MM(2760)    | 80                                                                                  | ※107-81557                                                                          | 86                                                                                   | 400-38799                                                                             | 90                                                                                    | 400-38854 | 100 | 401-34017 |
| 4                   | 401-71201 | GAUGE SET 4MM(2760-7)  | 81                                                                                  | 400-38810                                                                           |                                                                                      |                                                                                       | 91                                                                                    | 400-38852 | 101 | 401-34018 |
| 5                   | 401-71202 | GAUGE SET 6MM(2760)    | 82                                                                                  | 400-38808                                                                           |                                                                                      |                                                                                       | 92                                                                                    | 400-67204 |     |           |
| 6                   | 401-71203 | GAUGE SET 6MM(2760-7)  |                                                                                     |                                                                                     |                                                                                      |                                                                                       | 93                                                                                    | 400-38852 |     |           |
| 7                   | 401-71204 | GAUGE SET 8MM(2760)    |                                                                                     |                                                                                     |                                                                                      |                                                                                       | 94                                                                                    | 400-38850 | 102 | 401-34019 |
| 8                   | 401-71205 | GAUGE SET 8MM(2760-7)  | 83                                                                                  | 400-38806                                                                           |                                                                                      |                                                                                       | 95                                                                                    | 400-39271 |     |           |
| 9                   | 401-71206 | GAUGE SET 8MM(2760L)   |                                                                                     |                                                                                     |                                                                                      |                                                                                       | 96                                                                                    | 400-38850 |     |           |
| 10                  | 401-71207 | GAUGE SET 8MM(2765)    |                                                                                     |                                                                                     |                                                                                      |                                                                                       | 97                                                                                    | 400-38848 | 103 | 401-34020 |
| 11                  | 401-71208 | GAUGE SET 10MM(2760)   | 84                                                                                  | 400-38802                                                                           |                                                                                      |                                                                                       |                                                                                       |           |     |           |
| 12                  | 401-71210 | GAUGE SET 10MM(2760-7) |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |           |     |           |
| 13                  | 401-71212 | GAUGE SET 10MM(2760L)  |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |           |     |           |
| 14                  | 401-71222 | GAUGE SET 10MM(2765)   |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |           |     |           |
| 15                  | 401-71228 | GAUGE SET 12MM(2760)   |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |           |     |           |
| 16                  | 401-71229 | GAUGE SET 12MM(2760-7) |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |           |     |           |
| 17                  | 401-71230 | GAUGE SET 12MM(2760L)  |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |           |     |           |
| 18                  | 401-71231 | GAUGE SET 12MM(2765)   |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |           |     |           |

※Without center guide

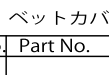
※センターガイド無し

Gauge set number not include slide plate  
 ゲージセットの構成には滑り板は含まれていません  
 Presser foot asm has finger guard  
 指ガードは押え足組の構成部品です

TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-2760,2760-7,2760L,2765)

| No. | Parts No. | Parts name             | Remarks | Level | Cons | Qty |
|-----|-----------|------------------------|---------|-------|------|-----|
| 1   | 40171198  | GAUGE_SET_3MM_2760     |         |       |      | 1   |
| 2   | 40171199  | GAUGE_SET_3MM_2760-7   |         |       |      | 1   |
| 3   | 40171200  | GAUGE_SET_4MM_2760     |         |       |      | 1   |
| 4   | 40171201  | GAUGE_SET_4MM_2760-7   |         |       |      | 1   |
| 5   | 40171202  | GAUGE_SET_6MM_2760     |         |       |      | 1   |
| 6   | 40171203  | GAUGE_SET_6MM_2760-7   |         |       |      | 1   |
| 7   | 40171204  | GAUGE_SET_8MM_2760     |         |       |      | 1   |
| 8   | 40171205  | GAUGE_SET_8MM_2760-7   |         |       |      | 1   |
| 9   | 40171206  | GAUGE_SET_8MM_2760L    |         |       |      | 1   |
| 10  | 40171207  | GAUGE_SET_8MM_2765     |         |       |      | 1   |
| 11  | 40171208  | GAUGE_SET_10MM_2760    |         |       |      | 1   |
| 12  | 40171210  | GAUGE_SET_10MM_2760-7  |         |       |      | 1   |
| 13  | 40171212  | GAUGE_SET_10MM_2760L   |         |       |      | 1   |
| 14  | 40171222  | GAUGE_SET_10MM_2765    |         |       |      | 1   |
| 15  | 40171228  | GAUGE_SET_12MM_2760    |         |       |      | 1   |
| 16  | 40171229  | GAUGE_SET_12MM_2760-7  |         |       |      | 1   |
| 17  | 40171230  | GAUGE_SET_12MM_2760L   |         |       |      | 1   |
| 18  | 40171231  | GAUGE_SET_12MM_2765    |         |       |      | 1   |
| 19  | 40171232  | GAUGE_SET_14MM_2760    |         |       |      | 1   |
| 20  | 40171233  | GAUGE_SET_14MM_2760-7  |         |       |      | 1   |
| 21  | 40171234  | GAUGE_SET_14MM_2760L   |         |       |      | 1   |
| 22  | 40171235  | GAUGE_SET_14MM_2765    |         |       |      | 1   |
| 23  | 40171236  | GAUGE_SET_16MM_2760L   |         |       |      | 1   |
| 24  | 40172353  | NEEDLE_PLATE_3MM_60    |         |       |      | 1   |
| 25  | 40172354  | NEEDLE_PLATE_4MM_60    |         |       |      | 1   |
| 26  | 40131017  | NEEDLE_PLATE_6MM_60    |         |       |      | 1   |
| 27  | 40131016  | NEEDLE_PLATE_8MM_60    |         |       |      | 1   |
| 28  | 40153188  | NEEDLE_PLATE_8MM_60L   |         |       |      | 1   |
| 29  | 40131016  | NEEDLE_PLATE_8MM_60    |         |       |      | 1   |
| 30  | 40130065  | NEEDLE_PLATE           |         |       |      | 1   |
| 31  | 40130066  | NEEDLE_PLATE           |         |       |      | 1   |
| 32  | 40130065  | NEEDLE_PLATE           |         |       |      | 1   |
| 33  | 40131018  | NEEDLE_PLATE_12MM_60   |         |       |      | 1   |
| 34  | 40171245  | NEEDLE_PLATE_12MM_60L  |         |       |      | 1   |
| 35  | 40131018  | NEEDLE_PLATE_12MM_60   |         |       |      | 1   |
| 36  | 40171244  | NEEDLE_PLATE_14MM_60   |         |       |      | 1   |
| 37  | 40171246  | NEEDLE_PLATE_14MM_60L  |         |       |      | 1   |
| 38  | 40171244  | NEEDLE_PLATE_14MM_60   |         |       |      | 1   |
| 39  | 40171247  | NEEDLE_PLATE_16MM_60L  |         |       |      | 1   |
| 40  | 40145774  | NEEDLE_PLATE_3MM_60_7  |         |       |      | 1   |
| 41  | 40164657  | NEEDLE_PLATE_4MM_60_7  |         |       |      | 1   |
| 42  | 40130927  | NEEDLE_PLATE_6MM_60_7  |         |       |      | 1   |
| 43  | 40130908  | NEEDLE_PLATE_8MM_60_7  |         |       |      | 1   |
| 44  | 40130064  | NEEDLE_PLATE           |         |       |      | 1   |
| 45  | 40130928  | NEEDLE_PLATE_12MM_60_7 |         |       |      | 1   |
| 46  | 40171240  | NEEDLE_PLATE_14MM_60_7 |         |       |      | 1   |
| 47  | 40145765  | FEED_DOG_3MM           |         |       |      | 1   |

TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-2760,2760-7,2760L,2765)

|                     |           |                        |  |           |  |           |  |           |  |           |  |           |
|---------------------|-----------|------------------------|-----------------------------------------------------------------------------------|-----------|------------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------|-----------|
| GAUGE SET<br>ゲージセット |           |                        | THROAT PLATE A<br>針板(糸切りなし)                                                       |           | THROAT PLATE A7<br>針板(糸切り有り)                                                       |           | FEED DOG<br>送り歯                                                                     |           | NEEDLE CLAMP<br>ASM.<br>針留め(組)                                                      |           | BED COBER A<br>ベットカバー A                                                             |           |
| No.                 | Part No.  | Name                   | No.                                                                               | Part No.  | No.                                                                                | Part No.  | No.                                                                                 | Part No.  | No.                                                                                 | Part No.  | No.                                                                                 | Part No.  |
| 1                   | 401-71198 | GAUGE SET 3MM(2760)    | 24                                                                                | 401-72353 |                                                                                    |           | 47                                                                                  | 401-45765 | 63                                                                                  | 401-44367 | 78                                                                                  | 401-29982 |
| 2                   | 401-71199 | GAUGE SET 3MM(2760-7)  |                                                                                   |           | 40                                                                                 | 401-45774 |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 3                   | 401-71200 | GAUGE SET 4MM(2760)    | 25                                                                                | 401-72354 |                                                                                    |           | 48                                                                                  | 401-64656 | 64                                                                                  | 401-44369 |                                                                                     |           |
| 4                   | 401-71201 | GAUGE SET 4MM(2760-7)  |                                                                                   |           | 41                                                                                 | 401-64657 |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 5                   | 401-71202 | GAUGE SET 6MM(2760)    | 26                                                                                | 401-31017 |                                                                                    |           | 49                                                                                  | 401-30925 | 65                                                                                  | 400-38778 |                                                                                     |           |
| 6                   | 401-71203 | GAUGE SET 6MM(2760-7)  |                                                                                   |           | 42                                                                                 | 401-30927 |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 7                   | 401-71204 | GAUGE SET 8MM(2760)    | 27                                                                                | 401-31016 |                                                                                    |           | 50                                                                                  | 401-30907 | 66                                                                                  | 400-38776 |                                                                                     |           |
| 8                   | 401-71205 | GAUGE SET 8MM(2760-7)  |                                                                                   |           | 43                                                                                 | 401-30908 |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 9                   | 401-71206 | GAUGE SET 8MM(2760L)   | 28                                                                                | 401-53188 |                                                                                    |           | 51                                                                                  | 401-53187 |                                                                                     |           |                                                                                     |           |
| 10                  | 401-71207 | GAUGE SET 8MM(2765)    | 29                                                                                | 401-31016 |                                                                                    |           | 52                                                                                  | 401-30907 | 67                                                                                  | 400-62043 |                                                                                     |           |
| 11                  | 401-71208 | GAUGE SET 10MM(2760)   | 30                                                                                | 401-30065 |                                                                                    |           |                                                                                     |           | 68                                                                                  | 400-62041 |                                                                                     |           |
| 12                  | 401-71210 | GAUGE SET 10MM(2760-7) |                                                                                   |           | 44                                                                                 | 401-30064 | 53                                                                                  | 401-30062 | 69                                                                                  | 400-38774 |                                                                                     |           |
| 13                  | 401-71212 | GAUGE SET 10MM(2760L)  | 31                                                                                | 401-30066 |                                                                                    |           | 54                                                                                  | 401-30063 | 70                                                                                  | 230-23856 |                                                                                     |           |
| 14                  | 401-71222 | GAUGE SET 10MM(2765)   | 32                                                                                | 401-30065 |                                                                                    |           | 55                                                                                  | 401-30062 | 71                                                                                  | 230-21355 |                                                                                     |           |
| 15                  | 401-71228 | GAUGE SET 12MM(2760)   | 33                                                                                | 401-31018 |                                                                                    |           |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 16                  | 401-71229 | GAUGE SET 12MM(2760-7) |                                                                                   |           | 45                                                                                 | 401-30928 | 56                                                                                  | 401-30926 | 72                                                                                  | 400-38772 |                                                                                     |           |
| 17                  | 401-71230 | GAUGE SET 12MM(2760L)  | 34                                                                                | 401-71245 |                                                                                    |           | 57                                                                                  | 401-72165 |                                                                                     |           |                                                                                     |           |
| 18                  | 401-71231 | GAUGE SET 12MM(2765)   | 35                                                                                | 401-31018 |                                                                                    |           | 58                                                                                  | 401-30926 | 73                                                                                  | 401-72168 |                                                                                     |           |
| 19                  | 401-71232 | GAUGE SET 14MM(2760)   | 36                                                                                | 401-71244 |                                                                                    |           |                                                                                     |           | 74                                                                                  | 401-72170 |                                                                                     |           |
| 20                  | 401-71233 | GAUGE SET 14MM(2760-7) |                                                                                   |           | 46                                                                                 | 401-71240 | 59                                                                                  | 401-71239 | 75                                                                                  | 401-44371 |                                                                                     |           |
| 21                  | 401-71234 | GAUGE SET 14MM(2760L)  | 37                                                                                | 401-71246 |                                                                                    |           | 60                                                                                  | 401-72166 |                                                                                     |           |                                                                                     |           |
| 22                  | 401-71235 | GAUGE SET 14MM(2765)   | 38                                                                                | 401-71244 |                                                                                    |           | 61                                                                                  | 401-71239 | 76                                                                                  | 401-72171 |                                                                                     |           |
| 23                  | 401-71236 | GAUGE SET 16MM(2760L)  | 39                                                                                | 401-71247 |                                                                                    |           | 62                                                                                  | 401-72167 | 77                                                                                  | 401-72172 |                                                                                     |           |

|                     |           |                        |  |            |  |           |  |           |  |           |  |           |
|---------------------|-----------|------------------------|-------------------------------------------------------------------------------------|------------|-------------------------------------------------------------------------------------|-----------|--------------------------------------------------------------------------------------|-----------|---------------------------------------------------------------------------------------|-----------|---------------------------------------------------------------------------------------|-----------|
| GAUGE SET<br>ゲージセット |           |                        | PRESSER FOOT<br>ASM.<br>押え足(組)                                                      |            | FINGER GUARD<br>指ガード                                                                |           | FEED FOOT ASM.<br>送り足(組)                                                             |           | NEEDLE CLAMP<br>ASM.<br>針留め(組)                                                        |           | BED COBER A<br>ベットカバー A                                                               |           |
| No.                 | Part No.  | Name                   | No.                                                                                 | Part No.   | No.                                                                                 | Part No.  | No.                                                                                  | Part No.  | No.                                                                                   | Part No.  | No.                                                                                   | Part No.  |
| 1                   | 401-71198 | GAUGE SET 3MM(2760)    | 79                                                                                  | ※401-44390 | 85                                                                                  | 107-86903 | 88                                                                                   | 400-61164 | 98                                                                                    | 401-45775 | 78                                                                                    | 401-29982 |
| 2                   | 401-71199 | GAUGE SET 3MM(2760-7)  |                                                                                     |            |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |
| 3                   | 401-71200 | GAUGE SET 4MM(2760)    | 80                                                                                  | ※107-81557 |                                                                                     |           | 89                                                                                   | 400-61806 | 99                                                                                    | 401-64675 |                                                                                       |           |
| 4                   | 401-71201 | GAUGE SET 4MM(2760-7)  |                                                                                     |            |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |
| 5                   | 401-71202 | GAUGE SET 6MM(2760)    | 81                                                                                  | 400-38810  |                                                                                     |           | 90                                                                                   | 400-38854 | 100                                                                                   | 401-34017 |                                                                                       |           |
| 6                   | 401-71203 | GAUGE SET 6MM(2760-7)  |                                                                                     |            |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |
| 7                   | 401-71204 | GAUGE SET 8MM(2760)    |                                                                                     |            |                                                                                     |           | 91                                                                                   | 400-38852 |                                                                                       |           |                                                                                       |           |
| 8                   | 401-71205 | GAUGE SET 8MM(2760-7)  |                                                                                     |            |                                                                                     |           | 92                                                                                   | 400-67204 | 101                                                                                   | 401-34018 |                                                                                       |           |
| 9                   | 401-71206 | GAUGE SET 8MM(2760L)   | 82                                                                                  | 400-38808  |                                                                                     |           | 93                                                                                   | 400-38852 |                                                                                       |           |                                                                                       |           |
| 10                  | 401-71207 | GAUGE SET 8MM(2765)    |                                                                                     |            |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |
| 11                  | 401-71208 | GAUGE SET 10MM(2760)   |                                                                                     |            |                                                                                     |           | 94                                                                                   | 400-38850 |                                                                                       |           |                                                                                       |           |
| 12                  | 401-71210 | GAUGE SET 10MM(2760-7) |                                                                                     |            |                                                                                     |           | 95                                                                                   | 400-39271 | 102                                                                                   | 401-34019 |                                                                                       |           |
| 13                  | 401-71212 | GAUGE SET 10MM(2760L)  | 83                                                                                  | 400-38806  |                                                                                     |           | 96                                                                                   | 400-38850 |                                                                                       |           |                                                                                       |           |
| 14                  | 401-71222 | GAUGE SET 10MM(2765)   |                                                                                     |            |                                                                                     |           | 97                                                                                   | 400-38848 |                                                                                       |           |                                                                                       |           |
| 15                  | 401-71228 | GAUGE SET 12MM(2760)   |                                                                                     |            |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |
| 16                  | 401-71229 | GAUGE SET 12MM(2760-7) |                                                                                     |            |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |
| 17                  | 401-71230 | GAUGE SET 12MM(2760L)  | 84                                                                                  | 400-38802  |                                                                                     |           |                                                                                      |           | 103                                                                                   | 401-34020 |                                                                                       |           |
| 18                  | 401-71231 | GAUGE SET 12MM(2765)   |                                                                                     |            |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |

※Without center guide

※センターガイド無し

Gauge set number not include slide plate  
 ゲージセットの構成には滑り板は含まれていません  
 Presser foot asm has finger guard  
 指ガードは押え足組の構成部品です

TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-2760,2760-7,2760L,2765)

| No. | Parts No. | Parts name                         | Remarks | Level | Cons | Qty |
|-----|-----------|------------------------------------|---------|-------|------|-----|
| 48  | 40164656  | FEED_DOG_4MM                       |         |       |      | 1   |
| 49  | 40130925  | FEED_DOG_6MM                       |         |       |      | 1   |
| 50  | 40130907  | FEED_DOG_8MM                       |         |       |      | 1   |
| 51  | 40153187  | FEED_DOG_8MM_60L                   |         |       |      | 1   |
| 52  | 40130907  | FEED_DOG_8MM                       |         |       |      | 1   |
| 53  | 40130062  | FEED_DOG_10MM                      |         |       |      | 1   |
| 54  | 40130063  | FEED_DOG_10MM_60L                  |         |       |      | 1   |
| 55  | 40130062  | FEED_DOG_10MM                      |         |       |      | 1   |
| 56  | 40130926  | FEED_DOG_12MM                      |         |       |      | 1   |
| 57  | 40172165  | FEED_DOG_12MM_60L                  |         |       |      | 1   |
| 58  | 40130926  | FEED_DOG_12MM                      |         |       |      | 1   |
| 59  | 40171239  | FEED_DOG_14MM                      |         |       |      | 1   |
| 60  | 40172166  | FEED_DOG_14MM_60L                  |         |       |      | 1   |
| 61  | 40171239  | FEED_DOG_14MM                      |         |       |      | 1   |
| 62  | 40172167  | FEED_DOG_16MM_60L                  |         |       |      | 1   |
| 63  | 40144367  | NEEDLE_CLAMP_(3MM)_ASM             |         |       |      | 1   |
| 64  | 40144369  | NEEDLE_CLAMP_(4MM)_ASM             |         |       |      | 1   |
| 65  | 40038778  | NEEDLE_CLAMP(6MM)ASM.              |         |       |      | 1   |
| 66  | 40038776  | NEEDLE_CLAMP(8MM)ASM.              |         |       |      | 1   |
| 67  | 40062043  | NEEDLE_CLAMP (L) 8MM ASM.          |         |       |      | 1   |
| 68  | 40062041  | NEEDLE_CLAMP (R) 8MM ASM.          |         |       |      | 1   |
| 69  | 40038774  | NEEDLE_CLAMP(10MM)ASM.             |         |       |      | 1   |
| 70  | 23023856  | NEEDLE_CLAMP LEFT ASM.10MM         |         |       |      | 1   |
| 71  | 23021355  | NEEDLE_CLAMP RIGHT ASM.10MM        |         |       |      | 1   |
| 72  | 40038772  | NEEDLE_CLAMP(12MM)ASM.             |         |       |      | 1   |
| 73  | 40172168  | NEEDLE_CLAMP (L) 12MM ASM.         |         |       |      | 1   |
| 74  | 40172170  | NEEDLE_CLAMP (R) 12MM ASM.         |         |       |      | 1   |
| 75  | 40144371  | NEEDLE_CLAMP_(14MM)_ASM            |         |       |      | 1   |
| 76  | 40172171  | NEEDLE_CLAMP (L) 14MM ASM.         |         |       |      | 1   |
| 77  | 40172172  | NEEDLE_CLAMP (R) 14MM ASM.         |         |       |      | 1   |
| 78  | 40129982  | BED_COVER_A                        |         |       |      | 1   |
| 79  | 40144390  | PRESSER_FOOT(3MM)_ASM              |         |       |      | 1   |
| 80  | 10781557  | PRESSER_FOOT ASM. 4MM              |         |       |      | 1   |
| 81  | 40038810  | PRESSER_FOOT WITH GUIDE(6MM) ASM.  |         |       |      | 1   |
| 82  | 40038808  | PRESSER_FOOT WITH GUIDE(8MM) ASM.  |         |       |      | 1   |
| 83  | 40038806  | PRESSER_FOOT WITH GUIDE(10MM) ASM. |         |       |      | 1   |
| 84  | 40038802  | PRESSER_FOOT WITH GUIDE(12MM) ASM. |         |       |      | 1   |
| 85  | 10786903  | FINGER_GUARD_COVER (4-8MM)         |         |       |      | 1   |
| 86  | 40038799  | FINGER_GUARD(4-8MM)                |         |       |      | 1   |
| 87  | 40038794  | FINGER_GUARD(10-12MM)              |         |       |      | 1   |
| 88  | 40061164  | FEED_FOOT(3MM) ASM.                |         |       |      | 1   |
| 89  | 40061806  | FEED_FOOT(4MM) ASM.                |         |       |      | 1   |
| 90  | 40038854  | FEED_FOOT FOR GUIDE(6MM)ASM.       |         |       |      | 1   |
| 91  | 40038852  | FEED_FOOT FOR GUIDE(8MM)ASM.       |         |       |      | 1   |
| 92  | 40067204  | FEED_FOOT FOR GUIDE(8MM)ASM.       |         |       |      | 1   |
| 93  | 40038852  | FEED_FOOT FOR GUIDE(8MM)ASM.       |         |       |      | 1   |
| 94  | 40038850  | FEED_FOOT FOR GUIDE(10MM)ASM.      |         |       |      | 1   |

TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-2760,2760-7,2760L,2765)

|                     |           |                        |  |           |  |           |  |           |  |           |  |           |
|---------------------|-----------|------------------------|-----------------------------------------------------------------------------------|-----------|------------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------|-----------|
| GAUGE SET<br>ゲージセット |           |                        | THROAT PLATE A<br>針板(糸切りなし)                                                       |           | THROAT PLATE A7<br>針板(糸切り有り)                                                       |           | FEED DOG<br>送り歯                                                                     |           | NEEDLE CLAMP<br>ASM.<br>針留め(組)                                                      |           | BED COBER A<br>ベットカバー A                                                             |           |
| No.                 | Part No.  | Name                   | No.                                                                               | Part No.  | No.                                                                                | Part No.  | No.                                                                                 | Part No.  | No.                                                                                 | Part No.  | No.                                                                                 | Part No.  |
| 1                   | 401-71198 | GAUGE SET 3MM(2760)    | 24                                                                                | 401-72353 |                                                                                    |           | 47                                                                                  | 401-45765 | 63                                                                                  | 401-44367 | 78                                                                                  | 401-29982 |
| 2                   | 401-71199 | GAUGE SET 3MM(2760-7)  |                                                                                   |           | 40                                                                                 | 401-45774 |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 3                   | 401-71200 | GAUGE SET 4MM(2760)    | 25                                                                                | 401-72354 |                                                                                    |           | 48                                                                                  | 401-64656 | 64                                                                                  | 401-44369 |                                                                                     |           |
| 4                   | 401-71201 | GAUGE SET 4MM(2760-7)  |                                                                                   |           | 41                                                                                 | 401-64657 |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 5                   | 401-71202 | GAUGE SET 6MM(2760)    | 26                                                                                | 401-31017 |                                                                                    |           | 49                                                                                  | 401-30925 | 65                                                                                  | 400-38778 |                                                                                     |           |
| 6                   | 401-71203 | GAUGE SET 6MM(2760-7)  |                                                                                   |           | 42                                                                                 | 401-30927 |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 7                   | 401-71204 | GAUGE SET 8MM(2760)    | 27                                                                                | 401-31016 |                                                                                    |           | 50                                                                                  | 401-30907 | 66                                                                                  | 400-38776 |                                                                                     |           |
| 8                   | 401-71205 | GAUGE SET 8MM(2760-7)  |                                                                                   |           | 43                                                                                 | 401-30908 |                                                                                     |           |                                                                                     |           |                                                                                     |           |
| 9                   | 401-71206 | GAUGE SET 8MM(2760L)   | 28                                                                                | 401-53188 |                                                                                    |           | 51                                                                                  | 401-53187 |                                                                                     |           |                                                                                     |           |
| 10                  | 401-71207 | GAUGE SET 8MM(2765)    | 29                                                                                | 401-31016 |                                                                                    |           | 52                                                                                  | 401-30907 | 67                                                                                  | 400-62043 |                                                                                     |           |
| 11                  | 401-71208 | GAUGE SET 10MM(2760)   | 30                                                                                | 401-30065 |                                                                                    |           |                                                                                     |           | 68                                                                                  | 400-62041 |                                                                                     |           |
| 12                  | 401-71210 | GAUGE SET 10MM(2760-7) |                                                                                   |           | 44                                                                                 | 401-30064 | 53                                                                                  | 401-30062 | 69                                                                                  | 400-38774 |                                                                                     |           |
| 13                  | 401-71212 | GAUGE SET 10MM(2760L)  | 31                                                                                | 401-30066 |                                                                                    |           | 54                                                                                  | 401-30063 |                                                                                     |           |                                                                                     |           |
| 14                  | 401-71222 | GAUGE SET 10MM(2765)   | 32                                                                                | 401-30065 |                                                                                    |           | 55                                                                                  | 401-30062 | 70                                                                                  | 230-23856 |                                                                                     |           |
| 15                  | 401-71228 | GAUGE SET 12MM(2760)   | 33                                                                                | 401-31018 |                                                                                    |           |                                                                                     |           | 71                                                                                  | 230-21355 |                                                                                     |           |
| 16                  | 401-71229 | GAUGE SET 12MM(2760-7) |                                                                                   |           | 45                                                                                 | 401-30928 | 56                                                                                  | 401-30926 | 72                                                                                  | 400-38772 |                                                                                     |           |
| 17                  | 401-71230 | GAUGE SET 12MM(2760L)  | 34                                                                                | 401-71245 |                                                                                    |           | 57                                                                                  | 401-72165 |                                                                                     |           |                                                                                     |           |
| 18                  | 401-71231 | GAUGE SET 12MM(2765)   | 35                                                                                | 401-31018 |                                                                                    |           | 58                                                                                  | 401-30926 | 73                                                                                  | 401-72168 |                                                                                     |           |
| 19                  | 401-71232 | GAUGE SET 14MM(2760)   | 36                                                                                | 401-71244 |                                                                                    |           |                                                                                     |           | 74                                                                                  | 401-72170 |                                                                                     |           |
| 20                  | 401-71233 | GAUGE SET 14MM(2760-7) |                                                                                   |           | 46                                                                                 | 401-71240 | 59                                                                                  | 401-71239 | 75                                                                                  | 401-44371 |                                                                                     |           |
| 21                  | 401-71234 | GAUGE SET 14MM(2760L)  | 37                                                                                | 401-71246 |                                                                                    |           | 60                                                                                  | 401-72166 |                                                                                     |           |                                                                                     |           |
| 22                  | 401-71235 | GAUGE SET 14MM(2765)   | 38                                                                                | 401-71244 |                                                                                    |           | 61                                                                                  | 401-71239 | 76                                                                                  | 401-72171 |                                                                                     |           |
| 23                  | 401-71236 | GAUGE SET 16MM(2760L)  | 39                                                                                | 401-71247 |                                                                                    |           | 62                                                                                  | 401-72167 | 77                                                                                  | 401-72172 |                                                                                     |           |

|                     |           |                        |  |            |  |           |  |           |  |           |  |           |
|---------------------|-----------|------------------------|-------------------------------------------------------------------------------------|------------|-------------------------------------------------------------------------------------|-----------|--------------------------------------------------------------------------------------|-----------|---------------------------------------------------------------------------------------|-----------|---------------------------------------------------------------------------------------|-----------|
| GAUGE SET<br>ゲージセット |           |                        | PRESSER FOOT<br>ASM.<br>押え足(組)                                                      |            | FINGER GUARD<br>指ガード                                                                |           | FEED FOOT ASM.<br>送り足(組)                                                             |           | NEEDLE CLAMP<br>ASM.<br>針留め(組)                                                        |           | BED COBER A<br>ベットカバー A                                                               |           |
| No.                 | Part No.  | Name                   | No.                                                                                 | Part No.   | No.                                                                                 | Part No.  | No.                                                                                  | Part No.  | No.                                                                                   | Part No.  | No.                                                                                   | Part No.  |
| 1                   | 401-71198 | GAUGE SET 3MM(2760)    | 79                                                                                  | ※401-44390 | 85                                                                                  | 107-86903 | 88                                                                                   | 400-61164 | 98                                                                                    | 401-45775 | 78                                                                                    | 401-29982 |
| 2                   | 401-71199 | GAUGE SET 3MM(2760-7)  |                                                                                     |            |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |
| 3                   | 401-71200 | GAUGE SET 4MM(2760)    | 80                                                                                  | ※107-81557 |                                                                                     |           | 89                                                                                   | 400-61806 | 99                                                                                    | 401-64675 |                                                                                       |           |
| 4                   | 401-71201 | GAUGE SET 4MM(2760-7)  |                                                                                     |            |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |
| 5                   | 401-71202 | GAUGE SET 6MM(2760)    | 81                                                                                  | 400-38810  |                                                                                     |           | 90                                                                                   | 400-38854 | 100                                                                                   | 401-34017 |                                                                                       |           |
| 6                   | 401-71203 | GAUGE SET 6MM(2760-7)  |                                                                                     |            |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |
| 7                   | 401-71204 | GAUGE SET 8MM(2760)    |                                                                                     |            |                                                                                     |           | 91                                                                                   | 400-38852 |                                                                                       |           |                                                                                       |           |
| 8                   | 401-71205 | GAUGE SET 8MM(2760-7)  |                                                                                     |            |                                                                                     |           | 92                                                                                   | 400-67204 | 101                                                                                   | 401-34018 |                                                                                       |           |
| 9                   | 401-71206 | GAUGE SET 8MM(2760L)   | 82                                                                                  | 400-38808  |                                                                                     |           | 93                                                                                   | 400-38852 |                                                                                       |           |                                                                                       |           |
| 10                  | 401-71207 | GAUGE SET 8MM(2765)    |                                                                                     |            |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |
| 11                  | 401-71208 | GAUGE SET 10MM(2760)   |                                                                                     |            |                                                                                     |           | 94                                                                                   | 400-38850 |                                                                                       |           |                                                                                       |           |
| 12                  | 401-71210 | GAUGE SET 10MM(2760-7) |                                                                                     |            |                                                                                     |           | 95                                                                                   | 400-39271 | 102                                                                                   | 401-34019 |                                                                                       |           |
| 13                  | 401-71212 | GAUGE SET 10MM(2760L)  | 83                                                                                  | 400-38806  |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |
| 14                  | 401-71222 | GAUGE SET 10MM(2765)   |                                                                                     |            |                                                                                     |           | 96                                                                                   | 400-38850 |                                                                                       |           |                                                                                       |           |
| 15                  | 401-71228 | GAUGE SET 12MM(2760)   |                                                                                     |            |                                                                                     |           | 97                                                                                   | 400-38848 |                                                                                       |           |                                                                                       |           |
| 16                  | 401-71229 | GAUGE SET 12MM(2760-7) |                                                                                     |            |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |
| 17                  | 401-71230 | GAUGE SET 12MM(2760L)  | 84                                                                                  | 400-38802  |                                                                                     |           |                                                                                      |           | 103                                                                                   | 401-34020 |                                                                                       |           |
| 18                  | 401-71231 | GAUGE SET 12MM(2765)   |                                                                                     |            |                                                                                     |           |                                                                                      |           |                                                                                       |           |                                                                                       |           |

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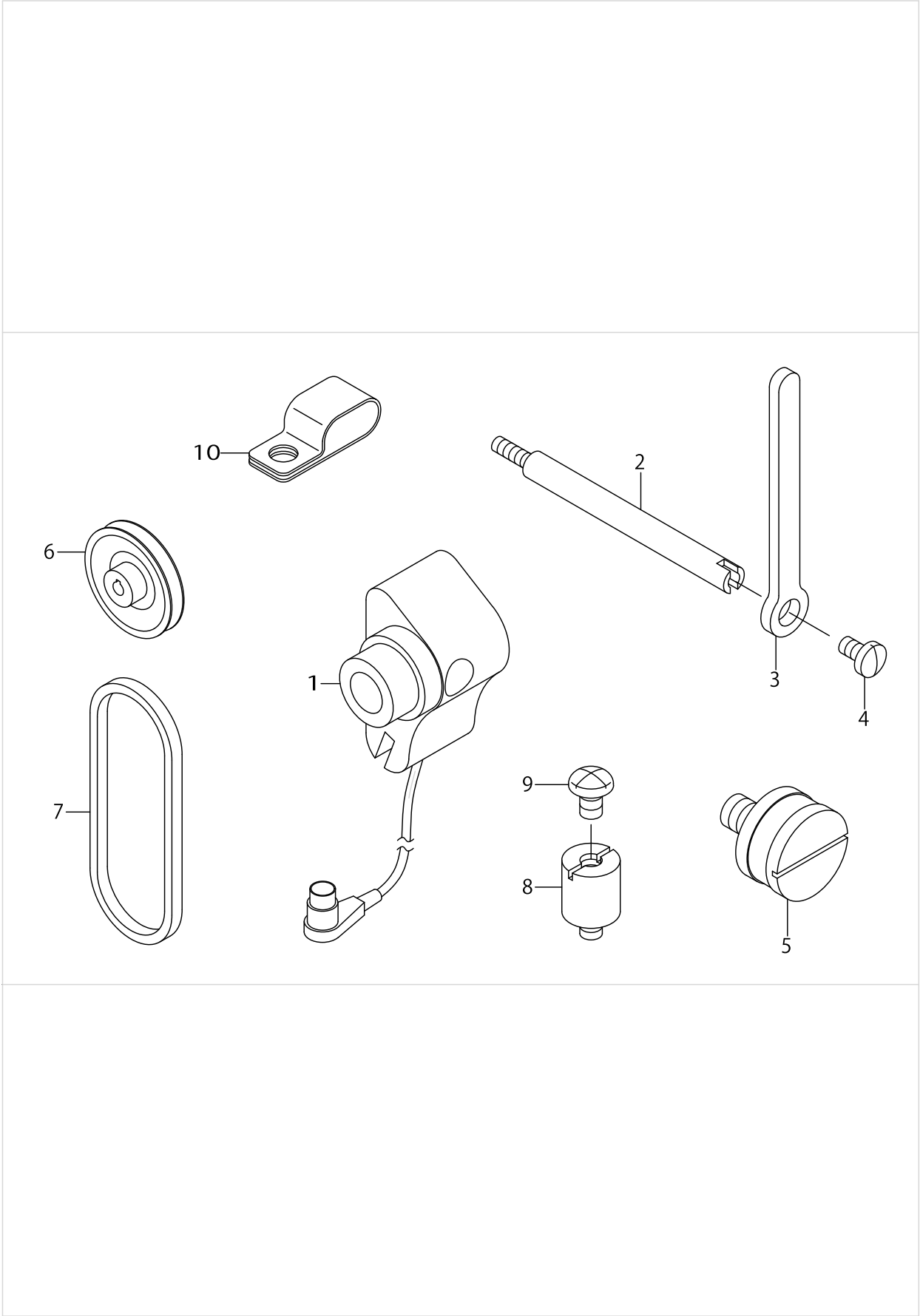
Gauge set number not include slide plate  
 ゲージセットの構成には滑り板は含まれていません  
 Presser foot asm has finger guard  
 指ガードは押え足組の構成部品です

TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-2760,2760-7,2760L,2765)

| No. | Parts No. | Parts name                          | Remarks | Level | Cons | Qty |
|-----|-----------|-------------------------------------|---------|-------|------|-----|
| 95  | 40039271  | FEED FOOT FOR GUIDE(10MM 60L)ASM.   |         |       |      | 1   |
| 96  | 40038850  | FEED FOOT FOR GUIDE(10MM)ASM.       |         |       |      | 1   |
| 97  | 40038848  | FEED FOOT FOR GUIDE(12MM)ASM.       |         |       |      | 1   |
| 98  | 40145775  | FEED_LEVER_BASE_COVER_3MM_ASM       |         |       |      | 1   |
| 99  | 40164675  | FEED_LEVER_BASE_COVER_4MM           |         |       |      | 1   |
| 100 | 40134017  | PH=FEED_LEVER_BASE_COVER_C_6MM ASM. |         |       |      | 1   |
| 101 | 40134018  | PH=FEED_LEVER_BASE_COVER_D_8MM ASM. |         |       |      | 1   |
| 102 | 40134019  | PH=FEED_LEVER_BASE_COVER_B_10M ASM. |         |       |      | 1   |
| 103 | 40134020  | PH=FEED_LEVER_BASE_COVER_E_12M ASM. |         |       |      | 1   |



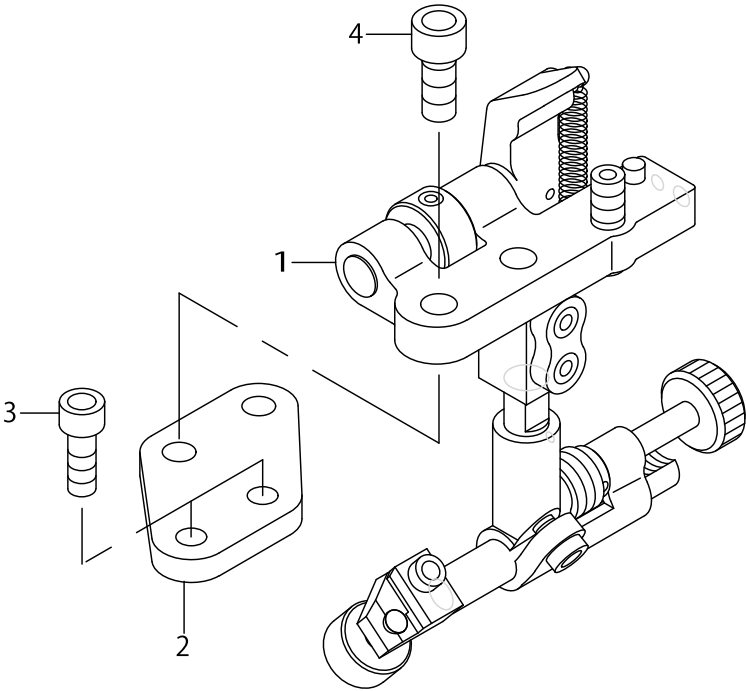
SC-922A KIT COMPONENTS (OPTIONAL PARTS)



SC-922A KIT COMPONENTS (OPTIONAL PARTS)

| No. | Parts No.   | Parts name                 | Remarks | Level | Cons | Qty |
|-----|-------------|----------------------------|---------|-------|------|-----|
| 1   | 40026920    | SYNCHRONIZER ASM.          |         |       |      | 1   |
| 2   | 40135507    | SYNCHRONIZER HOLD STUD     |         |       |      | 1   |
| 3   | 40135506    | SYNCHRONIZER HOLD PLATE    |         |       |      | 1   |
| 4   | SM4061201SC | SCREW M6 L=12              |         |       |      | 1   |
| 5   | 22622401    | SYNCRO FRNGE               |         |       |      | 1   |
| 6   | MTSP00700B0 | MOTOR PULLEY ASM. P.C.D 70 |         |       |      | 1   |
| 7   | MTJVH00540A | V BELT 54 INCH             |         |       |      | 1   |
| 8   | 40126222    | CP_SPACER                  |         |       |      | 2   |
| 9   | SM4050855SP | SCREW                      |         |       |      | 2   |
| 10  | D2112555B00 | CORD HOLDER LARGE          |         |       |      | 1   |

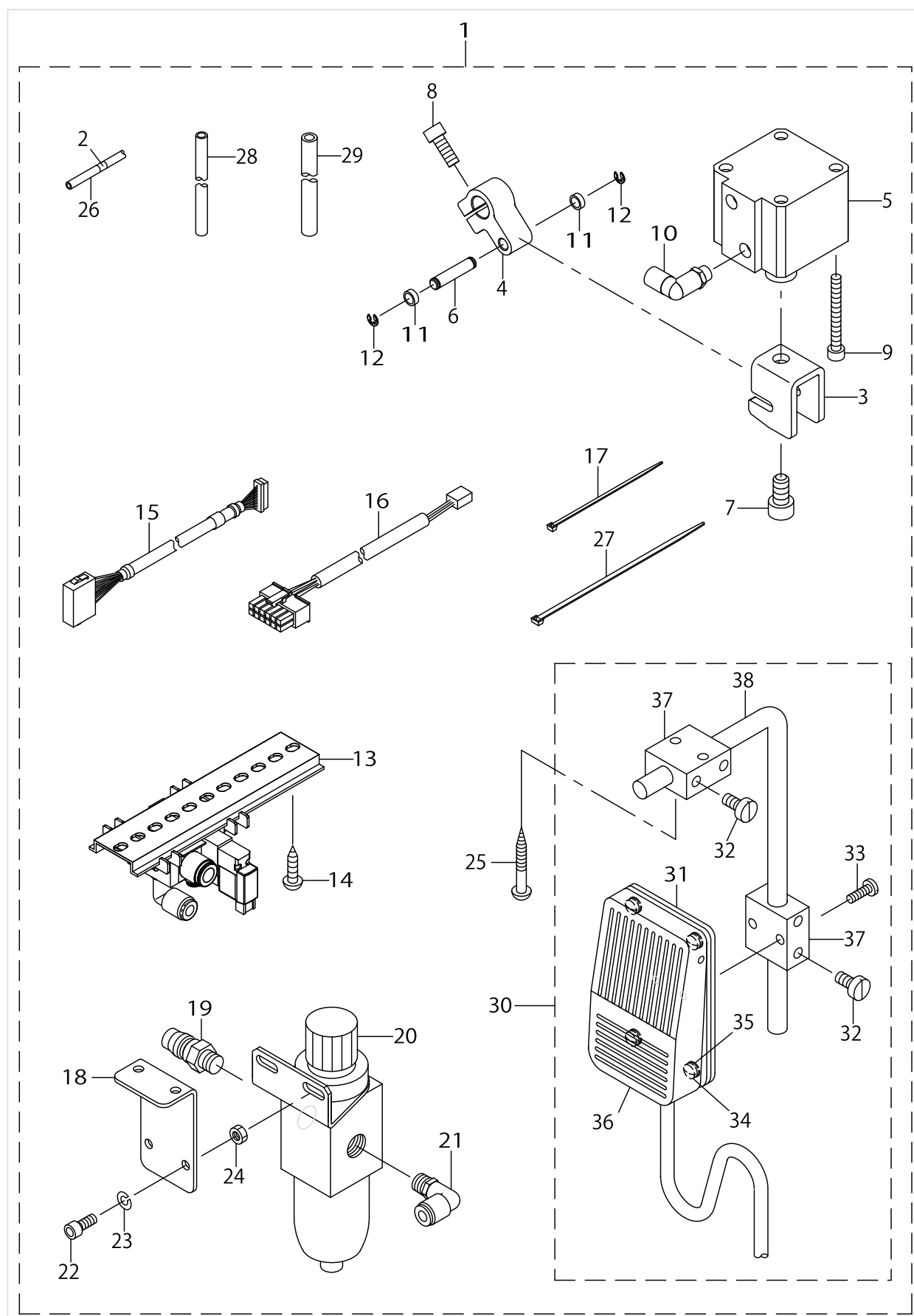
SUSPENSION SQUARE COMPONENTS (OPTIONAL PARTS)



# SUSPENSION SQUARE COMPONENTS (OPTIONAL PARTS)

| No. | Parts No.   | Parts name               | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------|---------|-------|------|-----|
| 1   | MAH152010A0 | RULER                    |         |       |      | 1   |
| 2   | 40112214    | EDGE_GUIDE_FITTING_PLATE |         |       |      | 1   |
| 3   | SM6051402TP | SCREW M5X0.8 L=14        |         |       |      | 2   |
| 4   | SM6061402TP | SCREW M6 L=14            |         |       |      | 2   |

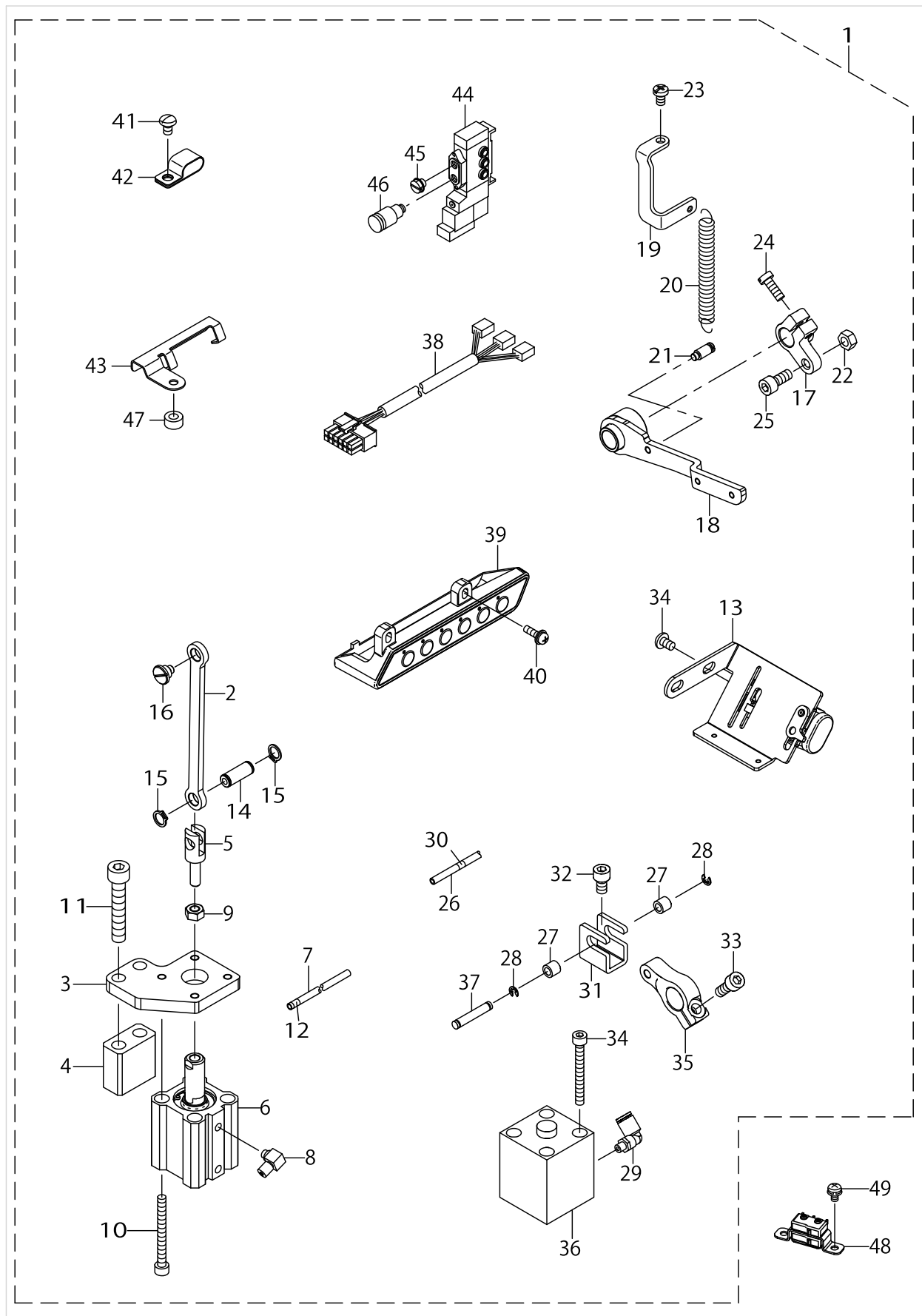
AK KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710,2760,2760L,2765)



AK KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710,2760,2760L,2765)

| No. | Parts No.   | Parts name                 | Remarks | Level | Cons | Qty |
|-----|-------------|----------------------------|---------|-------|------|-----|
| 1   | 40138572    | AK KIT                     |         |       |      | 1   |
| 2   | 18035907    | WIRE MARK (10)             |         | *     |      | 2   |
| 3   | 40112187    | KNUCKLE_JOINT_A            |         | *     |      | 1   |
| 4   | 40112188    | LIFTING_ARM                |         | *     |      | 1   |
| 5   | PA400150200 | AIR CYLINDER               |         | *     |      | 1   |
| 6   | 22949101    | ROLLER FULCRUM SHAFT       |         | *     |      | 1   |
| 7   | SM6081552TP | SCREW M8 L=15              |         | *     |      | 1   |
| 8   | SM6061602TP | SCREW M6 L=16              |         | *     |      | 1   |
| 9   | SM6054502TN | SCREW                      |         | *     |      | 4   |
| 10  | PJ304045102 | ELBOW UNION C              |         | *     |      | 1   |
| 11  | 13951009    | PRESSER FOOT ROLLER        |         | *     |      | 2   |
| 12  | RE0400000K0 | E-RING 4                   |         | *     |      | 2   |
| 13  | 40133982    | SOLENOID VALVE ASM.        |         | *     |      | 1   |
| 14  | SK3482001SE | WOOD SCREW D=4.8 L=20      |         | *     |      | 4   |
| 15  | 40133985    | AIR VALVE RELAY CABLE ASM. |         | *     |      | 1   |
| 16  | 40133983    | SOLENOID VALVE CABLE ASM.  |         | *     |      | 1   |
| 17  | EA9500B0100 | CABLE BAND                 |         | *     |      | 2   |
| 18  | 13860408    | REGULATOR BRACKET          |         | *     |      | 1   |
| 19  | PJ025100003 | PLUG                       |         | *     |      | 1   |
| 20  | PF055107000 | FILTER REGULATOR           |         | *     |      | 1   |
| 21  | PJ304065101 | ELBOW UNION 6XPT1/8        |         | *     |      | 1   |
| 22  | SM6051202TP | SCREW M5X0.8 L=12          |         | *     |      | 2   |
| 23  | WS0510002KN | SPRING WASHER M5           |         | *     |      | 2   |
| 24  | NM6050001SP | NUT M5                     |         | *     |      | 2   |
| 25  | SK3514000SC | WOOD SCREW D=5.1 L=40      |         | *     |      | 2   |
| 26  | BT0400251EB | URETHANE HOSE BLACK        |         | *     |      | 1.8 |
| 27  | EA9500B0200 | CABLE BAND 150             |         | *     |      | 3   |
| 28  | BT0600401EB | TUBE                       |         | *     |      | 1   |
| 29  | BT0800501EB | VINYL TUBE                 |         | *     |      | 1   |
| 30  | 40025036    | KNEE SWITCH ASM.           |         | *     |      | 1   |
| 31  | MAT80232T00 | KNEE SWITCH SUPPORT PLATE  |         | *     |      | 1   |
| 32  | SS6151220SP | SCREW 15/64-28 L=11.5      |         | *     |      | 4   |
| 33  | SS7111410SP | SCREW 11/64-40 L=14        |         | *     |      | 2   |
| 34  | SS7110710SL | SCREW 11/64-40 L=7.0       |         | *     |      | 4   |
| 35  | WP0480856SP | WASHER 4.8X8.4X0.8         |         | *     |      | 4   |
| 36  | 40025035    | KNEE SWITCH ASM.           |         | *     |      | 1   |
| 37  | MAT80230T00 | KNEE SWITCH SUPPORT BASE   |         | *     |      | 2   |
| 38  | MAT80231T00 | DRIVING BAR T002           |         | *     |      | 1   |

BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710(WITH AK),2760(WITH AK),2760L(WITH AK))

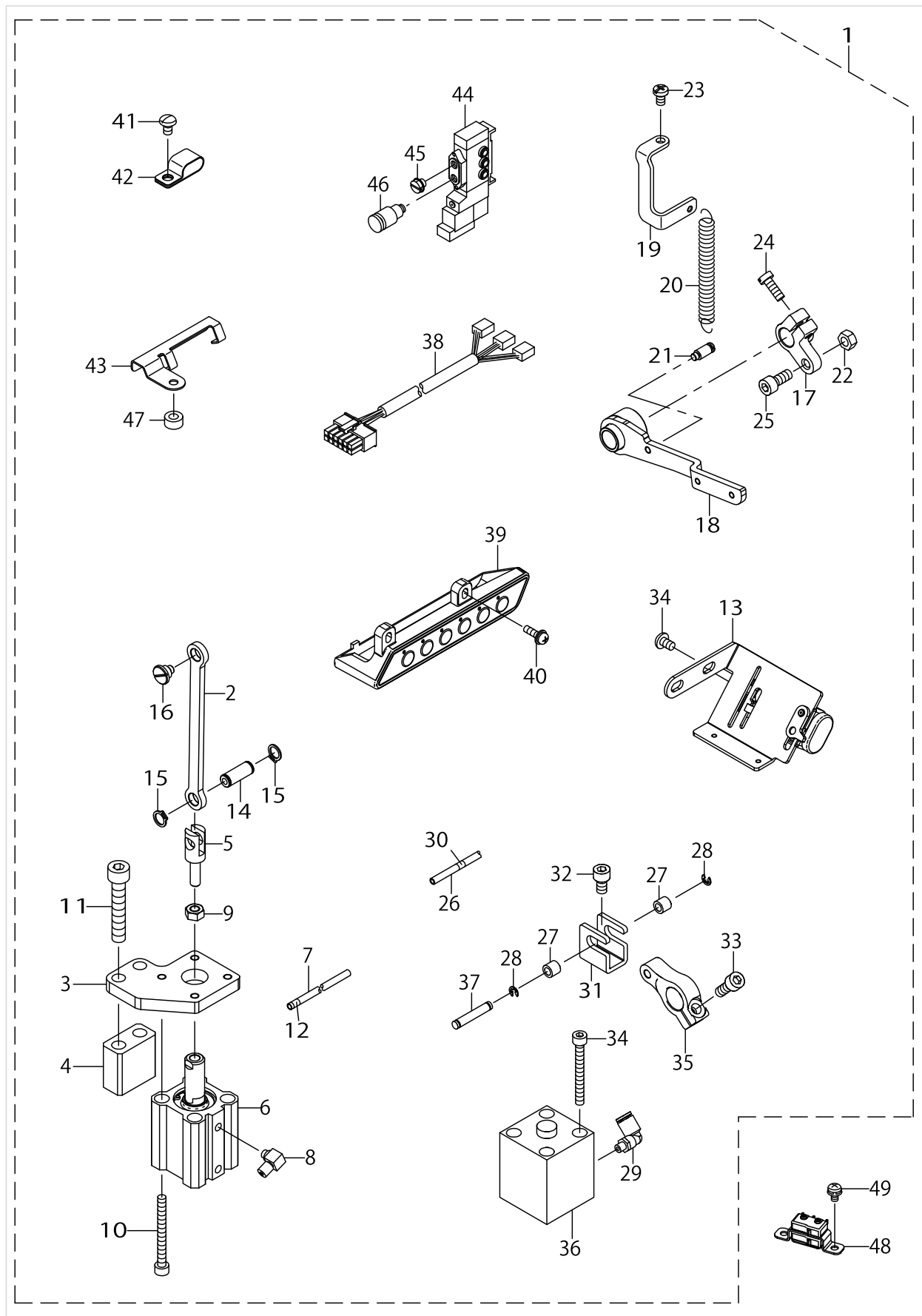


BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710(WITH AK),2760(WITH AK),2760L(WITH AK))

| No. | Parts No.   | Parts name                     | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------|-------|------|-----|
| 1   | 40138898    | BT_DL_KIT                      |         |       |      | 1   |
| 2   | 40130413    | BT_LINK                        |         | *     |      | 1   |
| 3   | 40130024    | BT_CYLINDER_PLATE              |         | *     |      | 1   |
| 4   | 40130414    | BT_CYLINDER_BLOCK              |         | *     |      | 1   |
| 5   | 40052254    | CYLINDER KNUCKLE JOINT         |         | *     |      | 1   |
| 6   | PA250250900 | AIR CYLINDER                   |         | *     |      | 1   |
| 7   | BT0400251EB | URETHANE HOSE BLACK            |         | *     |      | 1.8 |
| 8   | PJ046052503 | HOSE ELBOW                     |         | *     |      | 1   |
| 9   | NM6060001CP | NUT M6                         |         | *     |      | 1   |
| 10  | SM6055002TP | SCREW M5 L=50                  |         | *     |      | 4   |
| 11  | SM6084502TP | SCREW                          |         | *     |      | 2   |
| 12  | 18035709    | WIRE MARK (8)                  |         | *     |      | 2   |
| 13  | 40130285    | TB_SWITCH_ASSY                 |         | *     |      | 1   |
| 14  | 10714103    | CONNECTION LINK PIN A          |         | *     |      | 1   |
| 15  | RC0740811KP | C-RING                         |         | *     |      | 2   |
| 16  | SD0800406TP | SHOULDER SCREW D=8 H=4         |         | *     |      | 1   |
| 17  | 40112127    | BACKWARD_FEED_CONNECTING_ARM   |         | *     |      | 1   |
| 18  | 40129991    | REVERSE_FEED_LEVER_ASM.        |         | *     |      | 1   |
| 19  | 40125864    | REVERSE_FEED_LEVER_SPRING_HOOK |         | *     |      | 1   |
| 20  | D2629M1YC0F | SPRING                         |         | *     |      | 1   |
| 21  | 26229302    | SUSPENSION SCREW               |         | *     |      | 1   |
| 22  | NM6050001SD | NUT M5X0.8                     |         | *     |      | 1   |
| 23  | SM4050855SP | SCREW                          |         | *     |      | 3   |
| 24  | SM6051400SP | SCREW                          |         | *     |      | 1   |
| 25  | SM6051202TP | SCREW M5X0.8 L=12              |         | *     |      | 1   |
| 26  | BT0400251EB | URETHANE HOSE BLACK            |         | *     |      | 1.8 |
| 27  | B3031141H00 | CONNECTING STUD                |         | *     |      | 2   |
| 28  | RE0320000K0 | E-RING 3.2                     |         | *     |      | 2   |
| 29  | PJ304040504 | ELBOW UNION                    |         | *     |      | 1   |
| 30  | 18035501    | WIRE MARK (6)                  |         | *     |      | 2   |
| 31  | 40112191    | KNUCKLE_JOINT_B                |         | *     |      | 1   |
| 32  | SM6061002TP | SCREW M6 L=10                  |         | *     |      | 1   |
| 33  | SM6061602TP | SCREW M6 L=16                  |         | *     |      | 1   |
| 34  | SM6054502TP | SCREW M5X0.8 L=45              |         | *     |      | 2   |
| 35  | 40112192    | TERTICAL_CYLINDER_ARM          |         | *     |      | 1   |
| 36  | PA250250900 | AIR CYLINDER                   |         | *     |      | 1   |
| 37  | B1504210000 | CONNECTING SHAFT               |         | *     |      | 1   |
| 38  | 40133979    | SOLENOID VALVE CABLE ASM.      |         | *     |      | 1   |
| 39  | 40130287    | 6RANGE SWITCH ASM              |         | *     |      | 1   |
| 40  | SL4041491SC | SCREW 4X14                     |         | *     |      | 2   |
| 41  | SM4050855SP | SCREW                          |         | *     |      | 4   |
| 42  | D2112555B00 | CORD HOLDER LARGE              |         | *     |      | 3   |
| 43  | 40134805    | CABLE HOLDER                   |         | *     |      | 1   |
| 44  | PV150209100 | SOLENOID VALVE                 |         | *     |      | 2   |
| 45  | PJ020500002 | PLUG                           |         | *     |      | 2   |
| 46  | PJ301040502 | HALF UNION 4XM5                |         | *     |      | 2   |
| 47  | B3417051000 | REAR LIFTING BAR ROLLER        |         | *     |      | 1   |



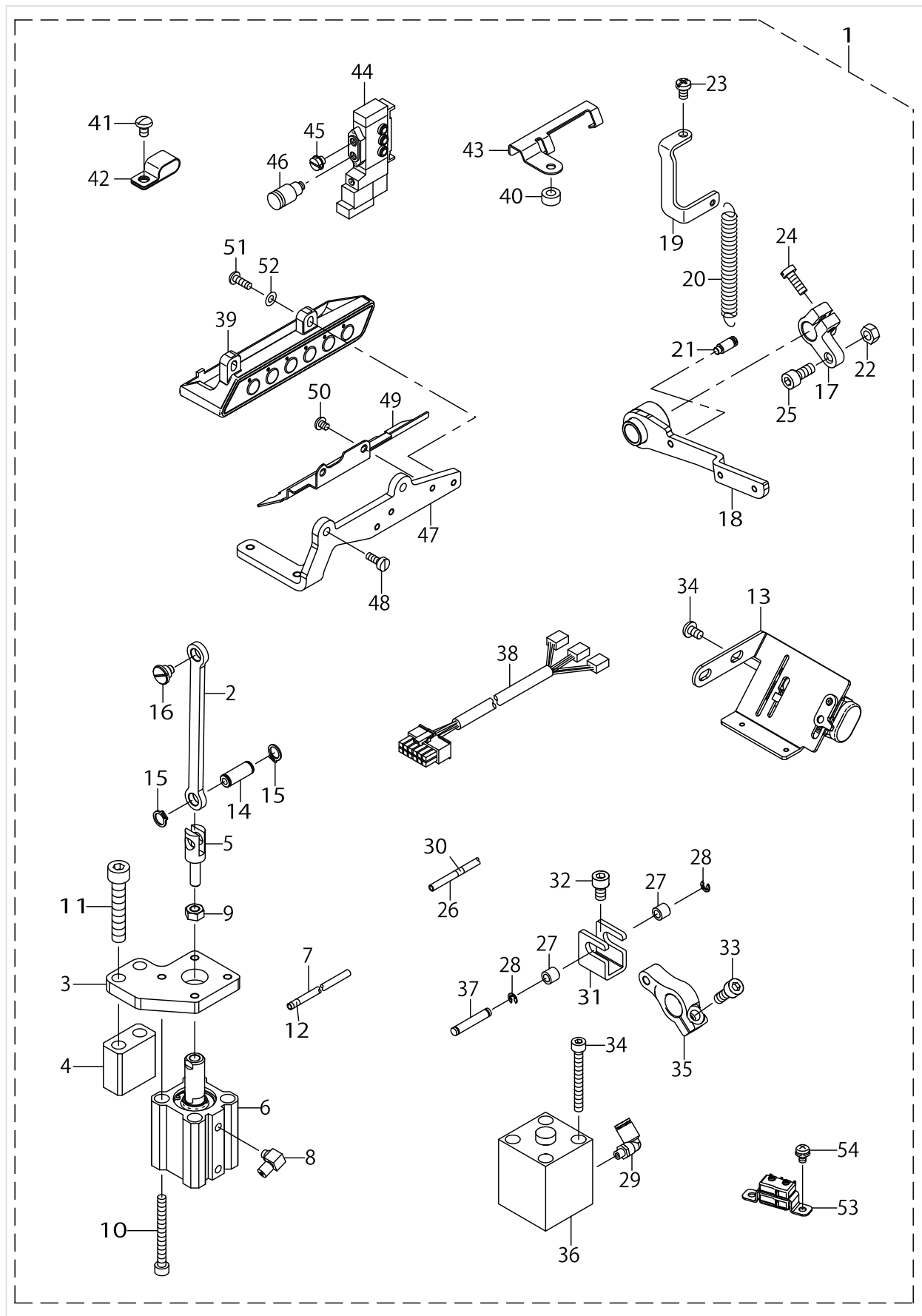
BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710(WITH AK),2760(WITH AK),2760L(WITH AK))



BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710(WITH AK),2760(WITH AK),2760L(WITH AK))

| No. | Parts No.   | Parts name                    | Remarks           | Level | Cons | Qty |
|-----|-------------|-------------------------------|-------------------|-------|------|-----|
| 48  | 40130289    | VERTICAL_DETECTOR_SWITCH_ASM. | FOR PLC-2710,2760 |       |      | 1   |
| 49  | SL4040691SC | SCREW M4 L=6                  | FOR PLC-2710,2760 |       |      | 2   |

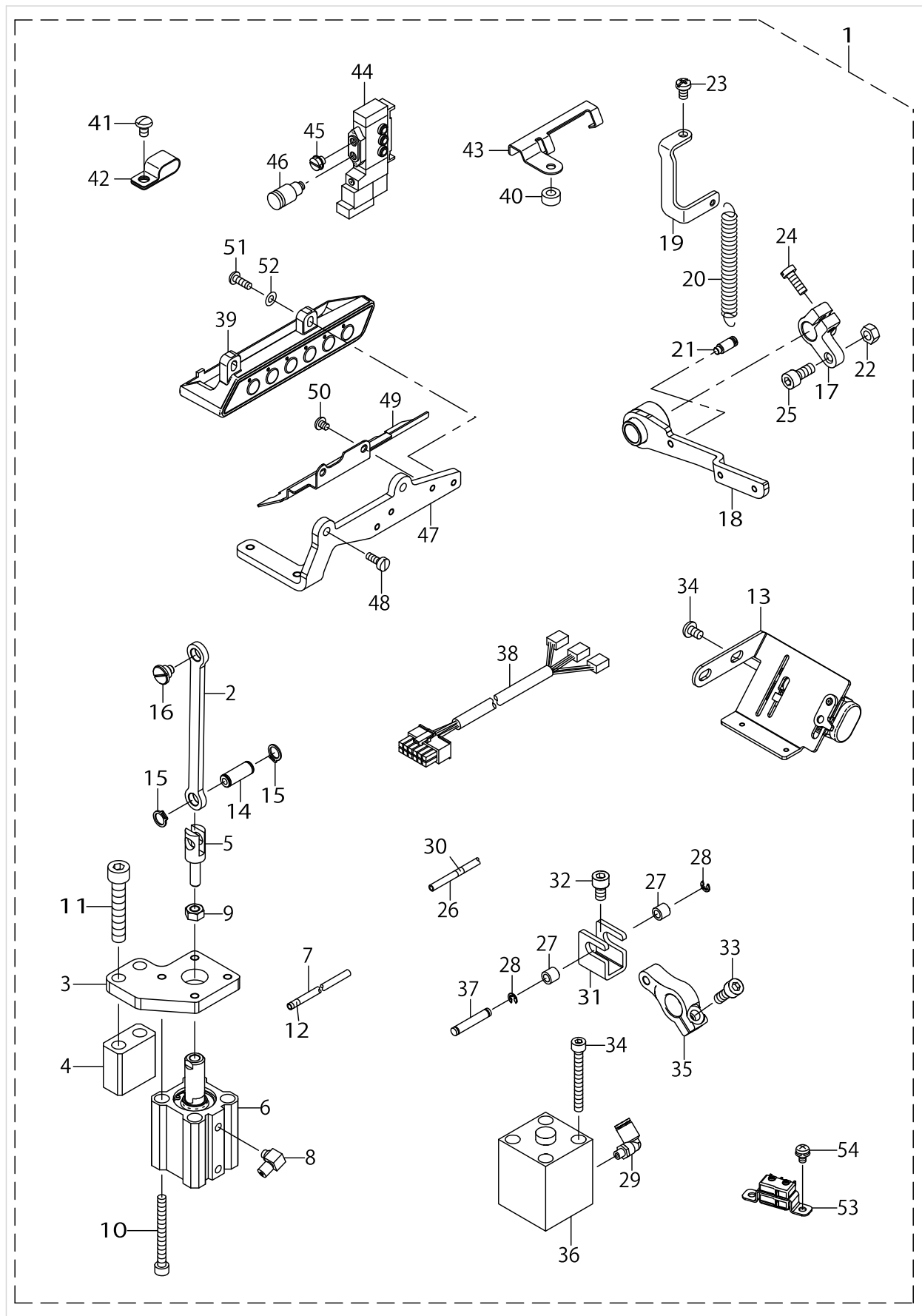
BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765(WITH AK))



BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765(WITH AK))

| No. | Parts No.   | Parts name                     | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------|-------|------|-----|
| 1   | 40139586    | BT_DL_KIT                      |         |       |      | 1   |
| 2   | 40130413    | BT_LINK                        |         | *     |      | 1   |
| 3   | 40130024    | BT_CYLINDER_PLATE              |         | *     |      | 1   |
| 4   | 40130414    | BT_CYLINDER_BLOCK              |         | *     |      | 1   |
| 5   | 40052254    | CYLINDER KNUCKLE JOINT         |         | *     |      | 1   |
| 6   | PA250250900 | AIR CYLINDER                   |         | *     |      | 1   |
| 7   | BT0400251EB | URETHANE HOSE BLACK            |         | *     |      | 1.8 |
| 8   | PJ046052503 | HOSE ELBOW                     |         | *     |      | 1   |
| 9   | NM6060001CP | NUT M6                         |         | *     |      | 1   |
| 10  | SM6055002TP | SCREW M5 L=50                  |         | *     |      | 4   |
| 11  | SM6084502TP | SCREW                          |         | *     |      | 2   |
| 12  | 18035709    | WIRE MARK (8)                  |         | *     |      | 2   |
| 13  | 40130285    | TB_SWITCH_ASSY                 |         | *     |      | 1   |
| 14  | 10714103    | CONNECTION LINK PIN A          |         | *     |      | 1   |
| 15  | RC0740811KP | C-RING                         |         | *     |      | 2   |
| 16  | SD0800406TP | SHOULDER SCREW D=8 H=4         |         | *     |      | 1   |
| 17  | 40112127    | BACKWARD_FEED_CONNECTING_ARM   |         | *     |      | 1   |
| 18  | 40129991    | REVERSE_FEED_LEVER_ASM.        |         | *     |      | 1   |
| 19  | 40125864    | REVERSE_FEED_LEVER_SPRING_HOOK |         | *     |      | 1   |
| 20  | D2629M1YC0F | SPRING                         |         | *     |      | 1   |
| 21  | 26229302    | SUSPENSION SCREW               |         | *     |      | 1   |
| 22  | NM6050001SD | NUT M5X0.8                     |         | *     |      | 1   |
| 23  | SM4050855SP | SCREW                          |         | *     |      | 3   |
| 24  | SM6051400SP | SCREW                          |         | *     |      | 1   |
| 25  | SM6051202TP | SCREW M5X0.8 L=12              |         | *     |      | 1   |
| 26  | BT0400251EB | URETHANE HOSE BLACK            |         | *     |      | 1.8 |
| 27  | B3031141H00 | CONNECTING STUD                |         | *     |      | 2   |
| 28  | RE0320000K0 | E-RING 3.2                     |         | *     |      | 2   |
| 29  | PJ304040504 | ELBOW UNION                    |         | *     |      | 1   |
| 30  | 18035501    | WIRE MARK (6)                  |         | *     |      | 2   |
| 31  | 40112191    | KNUCKLE_JOINT_B                |         | *     |      | 1   |
| 32  | SM6061002TP | SCREW M6 L=10                  |         | *     |      | 1   |
| 33  | SM6061602TP | SCREW M6 L=16                  |         | *     |      | 1   |
| 34  | SM6054502TP | SCREW M5X0.8 L=45              |         | *     |      | 2   |
| 35  | 40112192    | TERTICAL_CYLINDER_ARM          |         | *     |      | 1   |
| 36  | PA250250900 | AIR CYLINDER                   |         | *     |      | 1   |
| 37  | B1504210000 | CONNECTING SHAFT               |         | *     |      | 1   |
| 38  | 40133979    | SOLENOID VALVE CABLE ASM.      |         | *     |      | 1   |
| 39  | 40130287    | 6RANGE SWITCH ASM              |         | *     |      | 1   |
| 40  | B3417051000 | REAR LIFTING BAR ROLLER        |         | *     |      | 1   |
| 41  | SM4050855SP | SCREW                          |         | *     |      | 4   |
| 42  | D2112555B00 | CORD HOLDER LARGE              |         | *     |      | 3   |
| 43  | 40134805    | CABLE HOLDER                   |         | *     |      | 1   |
| 44  | PV150209100 | SOLENOID VALVE                 |         | *     |      | 2   |
| 45  | PJ020500002 | PLUG                           |         | *     |      | 2   |
| 46  | PJ301040502 | HALF UNION 4XM5                |         | *     |      | 2   |
| 47  | 40138933    | RELEASE LEVER PLATE B          |         | *     |      | 1   |

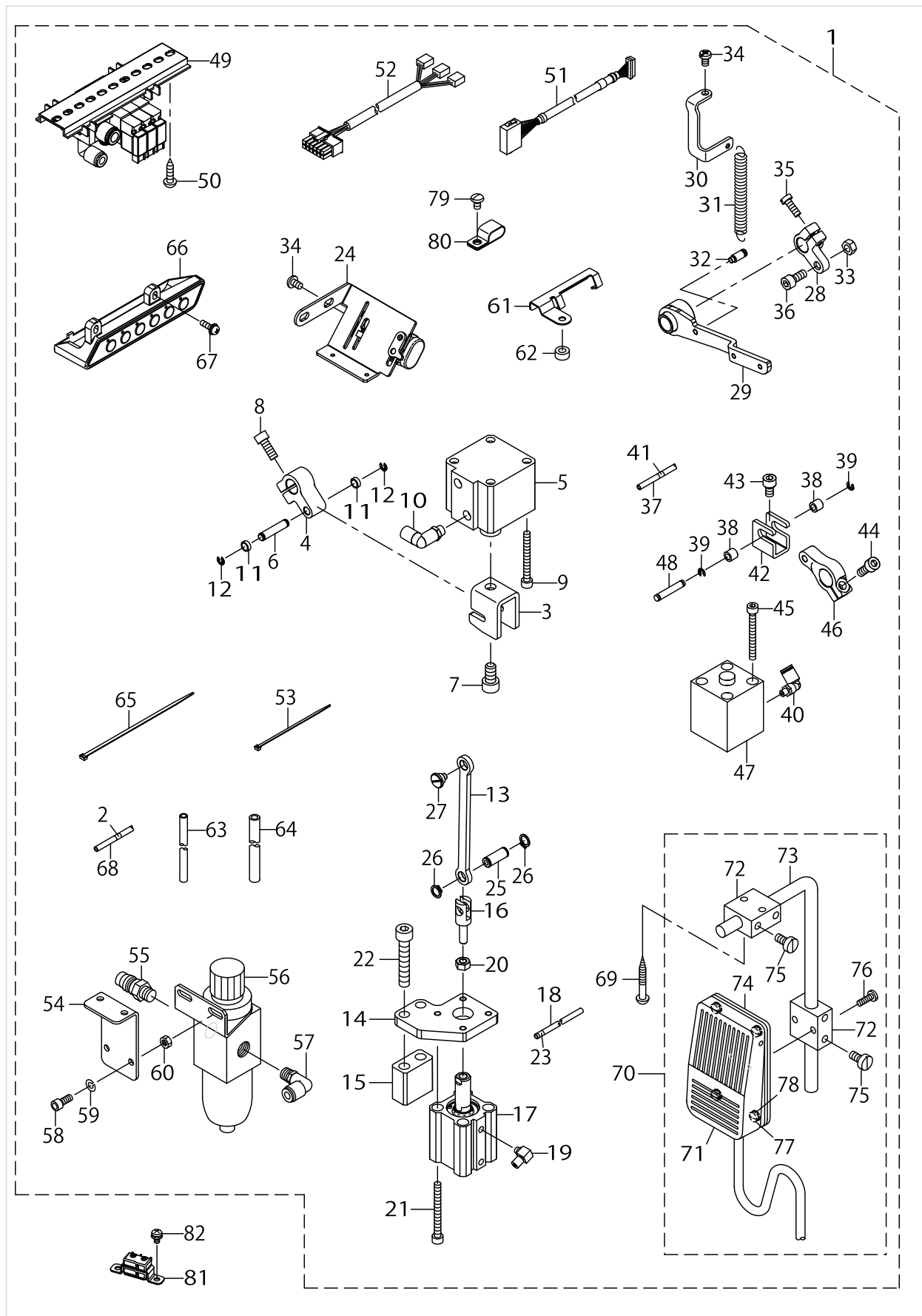
BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765(WITH AK))



BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765(WITH AK))

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 48  | SM6041150TP | SCREW                         |         | *     |      | 2   |
| 49  | 40138934    | SWICH COVER                   |         | *     |      | 1   |
| 50  | SM4040501SN | SCREW M4X0.7 L=5              |         | *     |      | 2   |
| 51  | SM4041201SC | SCREW M4 L=12                 |         | *     |      | 2   |
| 52  | WP0430801SC | WASHER M4                     |         | *     |      | 2   |
| 53  | 40130289    | VERTICAL_DETECTOR_SWITCH_ASM. |         | *     |      | 1   |
| 54  | SL4040691SC | SCREW M4 L=6                  |         | *     |      | 2   |

AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710,2760,2760L)

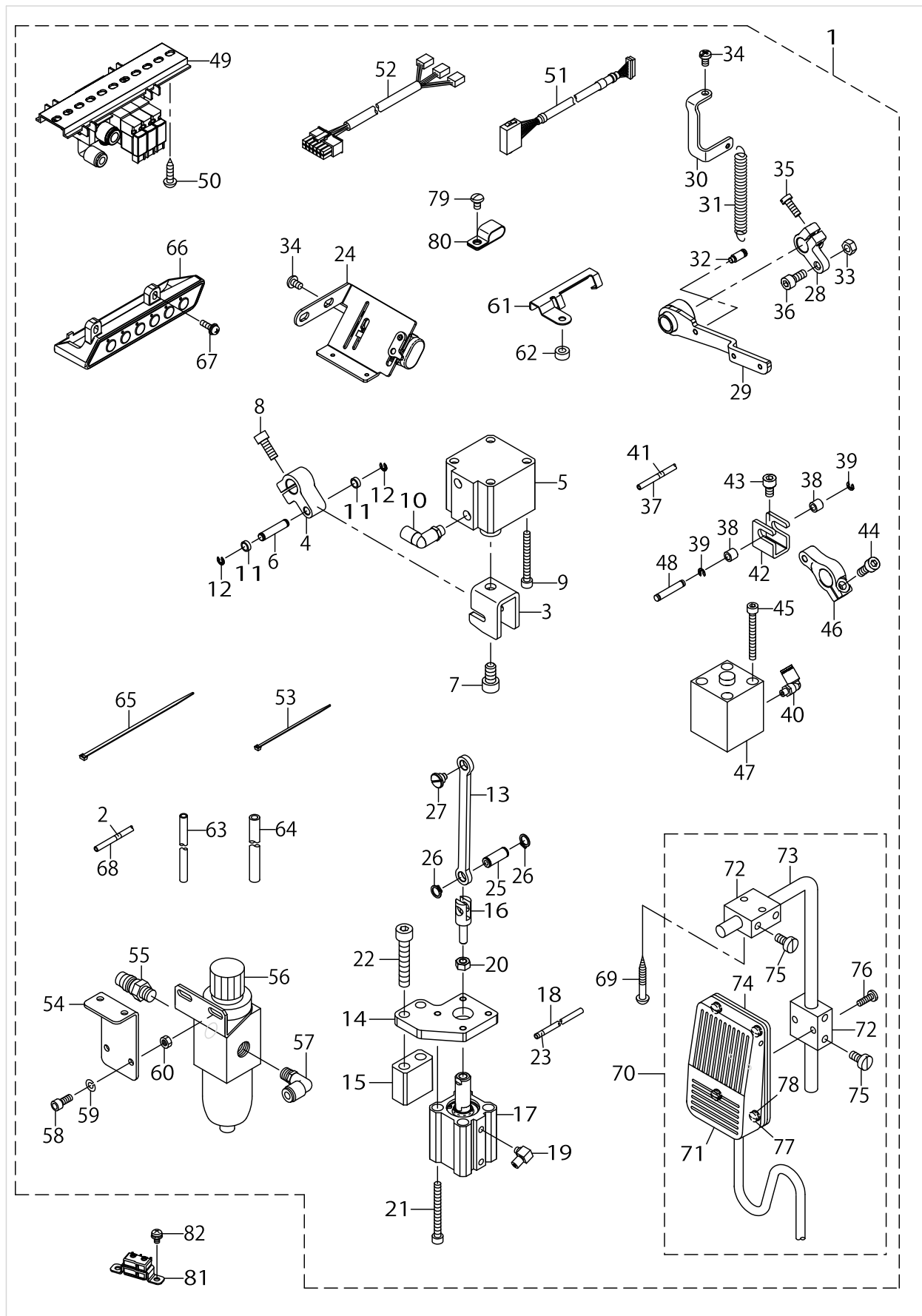


AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710,2760,2760L)

| No. | Parts No.   | Parts name                     | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------|-------|------|-----|
| 1   | 40138573    | AK_BT_DL_KIT                   |         |       |      | 1   |
| 2   | 18035907    | WIRE MARK (10)                 |         | *     |      | 2   |
| 3   | 40112187    | KNUCKLE_JOINT_A                |         | *     |      | 1   |
| 4   | 40112188    | LIFTING_ARM                    |         | *     |      | 1   |
| 5   | PA400150200 | AIR CYLINDER                   |         | *     |      | 1   |
| 6   | 22949101    | ROLLER FULCRUM SHAFT           |         | *     |      | 1   |
| 7   | SM6081552TP | SCREW M8 L=15                  |         | *     |      | 1   |
| 8   | SM6061602TP | SCREW M6 L=16                  |         | *     |      | 1   |
| 9   | SM6054502TN | SCREW                          |         | *     |      | 4   |
| 10  | PJ304045102 | ELBOW UNION C                  |         | *     |      | 1   |
| 11  | 13951009    | PRESSER FOOT ROLLER            |         | *     |      | 2   |
| 12  | RE0400000K0 | E-RING 4                       |         | *     |      | 2   |
| 13  | 40130413    | BT_LINK                        |         | *     |      | 1   |
| 14  | 40130024    | BT_CYLINDER_PLATE              |         | *     |      | 1   |
| 15  | 40130414    | BT_CYLINDER_BLOCK              |         | *     |      | 1   |
| 16  | 40052254    | CYLINDER KNUCKLE JOINT         |         | *     |      | 1   |
| 17  | PA250250900 | AIR CYLINDER                   |         | *     |      | 1   |
| 18  | BT0400251EB | URETHANE HOSE BLACK            |         | *     |      | 1.8 |
| 19  | PJ046052503 | HOSE ELBOW                     |         | *     |      | 1   |
| 20  | NM6060001CP | NUT M6                         |         | *     |      | 1   |
| 21  | SM6055002TP | SCREW M5 L=50                  |         | *     |      | 4   |
| 22  | SM6084502TP | SCREW                          |         | *     |      | 2   |
| 23  | 18035709    | WIRE MARK (8)                  |         | *     |      | 2   |
| 24  | 40130285    | TB_SWITCH_ASSY                 |         | *     |      | 1   |
| 25  | 10714103    | CONNECTION LINK PIN A          |         | *     |      | 1   |
| 26  | RC0740811KP | C-RING                         |         | *     |      | 2   |
| 27  | SD0800406TP | SHOULDER SCREW D=8 H=4         |         | *     |      | 1   |
| 28  | 40112127    | BACKWARD_FEED_CONNECTING_ARM   |         | *     |      | 1   |
| 29  | 40129991    | REVERSE_FEED_LEVER_ASM.        |         | *     |      | 1   |
| 30  | 40125864    | REVERSE_FEED_LEVER_SPRING_HOOK |         | *     |      | 1   |
| 31  | D2629M1YC0F | SPRING                         |         | *     |      | 1   |
| 32  | 26229302    | SUSPENSION SCREW               |         | *     |      | 1   |
| 33  | NM6050001SD | NUT M5X0.8                     |         | *     |      | 1   |
| 34  | SM4050855SP | SCREW                          |         | *     |      | 3   |
| 35  | SM6051400SP | SCREW                          |         | *     |      | 1   |
| 36  | SM6051202TP | SCREW M5X0.8 L=12              |         | *     |      | 1   |
| 37  | BT0400251EB | URETHANE HOSE BLACK            |         | *     |      | 1.8 |
| 38  | B3031141H00 | CONNECTING STUD                |         | *     |      | 2   |
| 39  | RE0320000K0 | E-RING 3.2                     |         | *     |      | 2   |
| 40  | PJ304040504 | ELBOW UNION                    |         | *     |      | 1   |
| 41  | 18035501    | WIRE MARK (6)                  |         | *     |      | 2   |
| 42  | 40112191    | KNUCKLE_JOINT_B                |         | *     |      | 1   |
| 43  | SM6061002TP | SCREW M6 L=10                  |         | *     |      | 1   |
| 44  | SM6061602TP | SCREW M6 L=16                  |         | *     |      | 1   |
| 45  | SM6054502TP | SCREW M5X0.8 L=45              |         | *     |      | 2   |
| 46  | 40112192    | TERTICAL_CYLINDER_ARM          |         | *     |      | 1   |
| 47  | PA250250900 | AIR CYLINDER                   |         | *     |      | 1   |



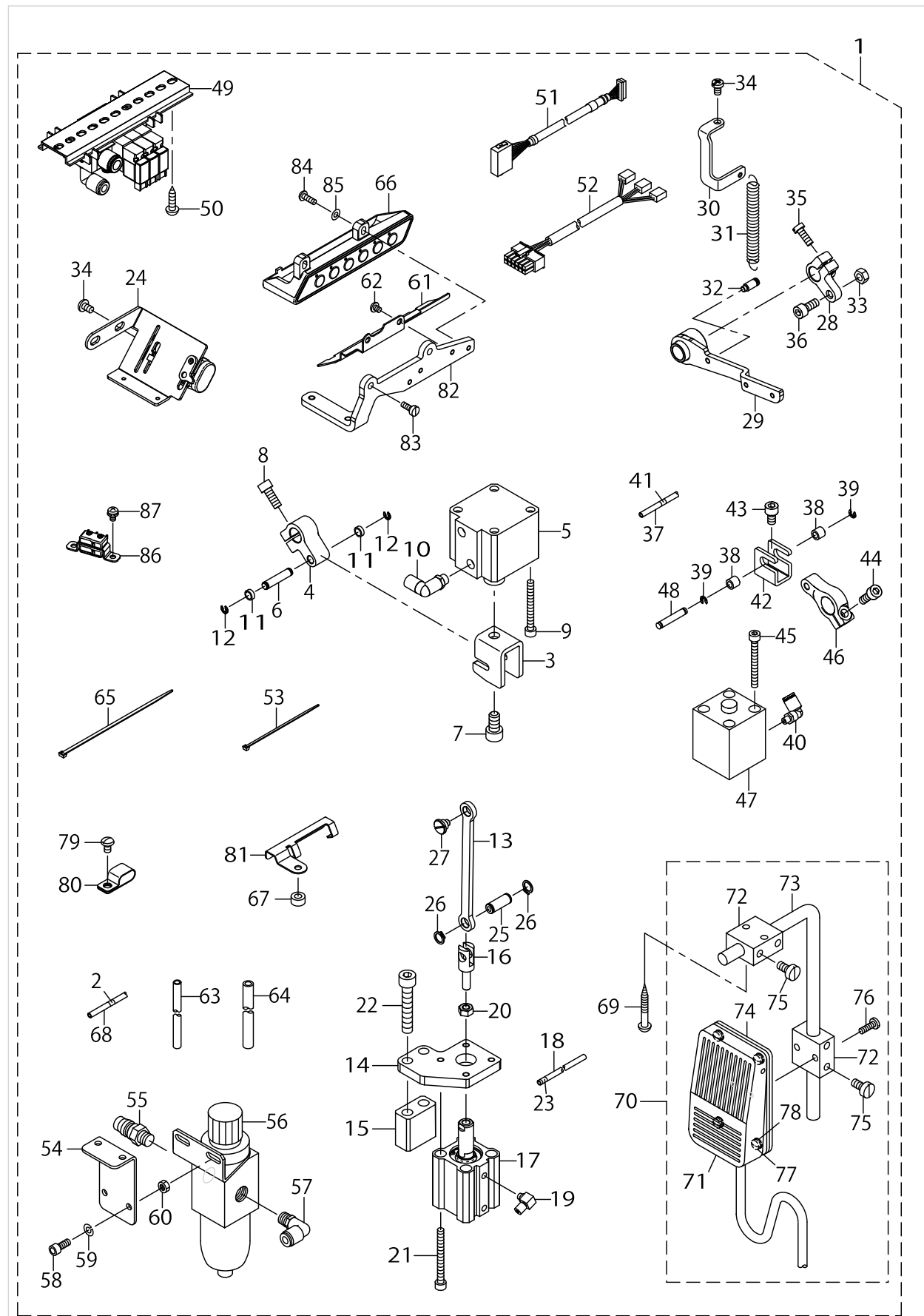
AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710,2760,2760L)



AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2710,2760,2760L)

| No. | Parts No.   | Parts name                    | Remarks           | Level | Cons | Qty |
|-----|-------------|-------------------------------|-------------------|-------|------|-----|
| 48  | B1504210000 | CONNECTING SHAFT              |                   | *     |      | 1   |
| 49  | 40133978    | SOLENOID VALVE ASM.           |                   | *     |      | 1   |
| 50  | SK3482001SE | WOOD SCREW D=4.8 L=20         |                   | *     |      | 4   |
| 51  | 40133985    | AIR VALVE RELAY CABLE ASM.    |                   | *     |      | 1   |
| 52  | 40133979    | SOLENOID VALVE CABLE ASM.     |                   | *     |      | 1   |
| 53  | EA9500B0100 | CABLE BAND                    |                   | *     |      | 2   |
| 54  | 13860408    | REGULATOR BRACKET             |                   | *     |      | 1   |
| 55  | PJ025100003 | PLUG                          |                   | *     |      | 1   |
| 56  | PF055107000 | FILTER REGULATOR              |                   | *     |      | 1   |
| 57  | PJ304065101 | ELBOW UNION 6XPT1/8           |                   | *     |      | 1   |
| 58  | SM6051202TP | SCREW M5X0.8 L=12             |                   | *     |      | 2   |
| 59  | WS0510002KN | SPRING WASHER M5              |                   | *     |      | 2   |
| 60  | NM6050001SP | NUT M5                        |                   | *     |      | 2   |
| 61  | 40134805    | CABLE HOLDER                  |                   | *     |      | 1   |
| 62  | B3417051000 | REAR LIFTING BAR ROLLER       |                   | *     |      | 1   |
| 63  | BT0600401EB | TUBE                          |                   | *     |      | 1.1 |
| 64  | BT0800501EB | VINYL TUBE                    |                   | *     |      | 1.1 |
| 65  | EA9500B0200 | CABLE BAND 150                |                   | *     |      | 3   |
| 66  | 40130287    | 6RANGE SWITCH ASM.            |                   | *     |      | 1   |
| 67  | SL4041491SC | SCREW 4X14                    |                   | *     |      | 2   |
| 68  | BT0400251EB | URETHANE HOSE BLACK           |                   | *     |      | 1.8 |
| 69  | SK3514000SC | WOOD SCREW D=5.1 L=40         |                   | *     |      | 2   |
| 70  | 40025036    | KNEE SWITCH ASM.              |                   | *     |      | 1   |
| 71  | 40025035    | KNEE SWITCH ASM.              |                   | *     |      | 1   |
| 72  | MAT80230T00 | KNEE SWITCH SUPPORT BASE      |                   | *     |      | 2   |
| 73  | MAT80231T00 | DRIVING BAR T002              |                   | *     |      | 1   |
| 74  | MAT80232T00 | KNEE SWITCH SUPPORT PLATE     |                   | *     |      | 1   |
| 75  | SS6151220SP | SCREW 15/64-28 L=11.5         |                   | *     |      | 4   |
| 76  | SS7111410SP | SCREW 11/64-40 L=14           |                   | *     |      | 2   |
| 77  | SS7110710SL | SCREW 11/64-40 L=7.0          |                   | *     |      | 4   |
| 78  | WP0480856SP | WASHER 4.8X8.4X0.8            |                   | *     |      | 4   |
| 79  | SM4050855SP | SCREW                         |                   | *     |      | 4   |
| 80  | D2112555B00 | CORD HOLDER LARGE             |                   | *     |      | 3   |
| 81  | 40130289    | VERTICAL_DETECTOR_SWITCH_ASM. | FOR PLC-2710,2760 |       |      | 1   |
| 82  | SL4040691SC | SCREW M4 L=6                  | FOR PLC-2710,2760 |       |      | 2   |

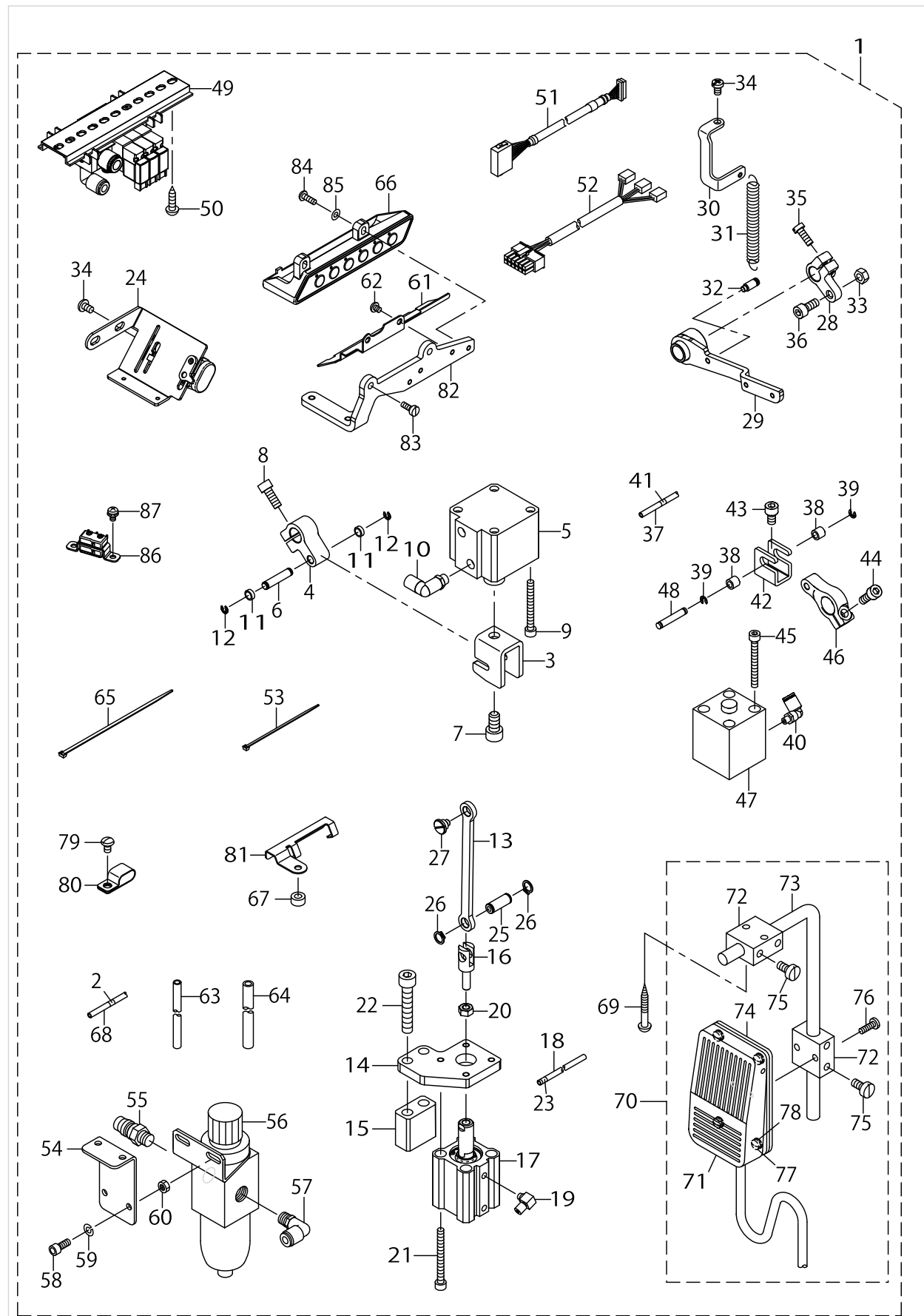
AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765)



AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765)

| No. | Parts No.   | Parts name                     | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------|-------|------|-----|
| 1   | 40139587    | AK_BT_DL_KIT                   |         |       |      | 1   |
| 2   | 18035907    | WIRE MARK (10)                 |         | *     |      | 2   |
| 3   | 40112187    | KNUCKLE_JOINT_A                |         | *     |      | 1   |
| 4   | 40112188    | LIFTING_ARM                    |         | *     |      | 1   |
| 5   | PA400150200 | AIR CYLINDER                   |         | *     |      | 1   |
| 6   | 22949101    | ROLLER FULCRUM SHAFT           |         | *     |      | 1   |
| 7   | SM6081552TP | SCREW M8 L=15                  |         | *     |      | 1   |
| 8   | SM6061602TP | SCREW M6 L=16                  |         | *     |      | 1   |
| 9   | SM6054502TN | SCREW                          |         | *     |      | 4   |
| 10  | PJ304045102 | ELBOW UNION C                  |         | *     |      | 1   |
| 11  | 13951009    | PRESSER FOOT ROLLER            |         | *     |      | 2   |
| 12  | RE0400000K0 | E-RING 4                       |         | *     |      | 2   |
| 13  | 40130413    | BT_LINK                        |         | *     |      | 1   |
| 14  | 40130024    | BT_CYLINDER_PLATE              |         | *     |      | 1   |
| 15  | 40130414    | BT_CYLINDER_BLOCK              |         | *     |      | 1   |
| 16  | 40052254    | CYLINDER KNUCKLE JOINT         |         | *     |      | 1   |
| 17  | PA250250900 | AIR CYLINDER                   |         | *     |      | 1   |
| 18  | BT0400251EB | URETHANE HOSE BLACK            |         | *     |      | 1.3 |
| 19  | PJ046052503 | HOSE ELBOW                     |         | *     |      | 1   |
| 20  | NM6060001CP | NUT M6                         |         | *     |      | 1   |
| 21  | SM6055002TP | SCREW M5 L=50                  |         | *     |      | 4   |
| 22  | SM6084502TP | SCREW                          |         | *     |      | 2   |
| 23  | 18035709    | WIRE MARK (8)                  |         | *     |      | 2   |
| 24  | 40130285    | TB_SWITCH_ASSY                 |         | *     |      | 1   |
| 25  | 10714103    | CONNECTION LINK PIN A          |         | *     |      | 1   |
| 26  | RC0740811KP | C-RING                         |         | *     |      | 2   |
| 27  | SD0800406TP | SHOULDER SCREW D=8 H=4         |         | *     |      | 1   |
| 28  | 40112127    | BACKWARD_FEED_CONNECTING_ARM   |         | *     |      | 1   |
| 29  | 40129991    | REVERSE_FEED_LEVER_ASM         |         | *     |      | 1   |
| 30  | 40125864    | REVERSE_FEED_LEVER_SPRING_HOOK |         | *     |      | 1   |
| 31  | D2629M1YC0F | SPRING                         |         | *     |      | 1   |
| 32  | 26229302    | SUSPENSION SCREW               |         | *     |      | 1   |
| 33  | NM6050001SD | NUT M5X0.8                     |         | *     |      | 1   |
| 34  | SM4050855SP | SCREW                          |         | *     |      | 3   |
| 35  | SM6051400SP | SCREW                          |         | *     |      | 1   |
| 36  | SM6051202TP | SCREW M5X0.8 L=12              |         | *     |      | 1   |
| 37  | BT0400251EB | URETHANE HOSE BLACK            |         | *     |      | 1.8 |
| 38  | B3031141H00 | CONNECTING STUD                |         | *     |      | 2   |
| 39  | RE0320000K0 | E-RING 3.2                     |         | *     |      | 2   |
| 40  | PJ304040504 | ELBOW UNION                    |         | *     |      | 1   |
| 41  | 18035501    | WIRE MARK (6)                  |         | *     |      | 2   |
| 42  | 40112191    | KNUCKLE_JOINT_B                |         | *     |      | 1   |
| 43  | SM6061002TP | SCREW M6 L=10                  |         | *     |      | 1   |
| 44  | SM6061602TP | SCREW M6 L=16                  |         | *     |      | 1   |
| 45  | SM6054502TP | SCREW M5X0.8 L=45              |         | *     |      | 2   |
| 46  | 40112192    | TERTICAL_CYLINDER_ARM          |         | *     |      | 1   |
| 47  | PA250250900 | AIR CYLINDER                   |         | *     |      | 1   |

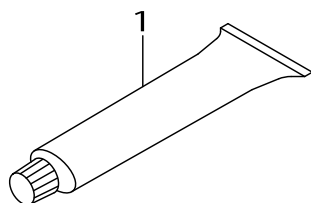
AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765)



AK,BT,DL KIT COMPONENTS (OPTIONAL PARTS)(FOR PLC-2765)

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 48  | B1504210000 | CONNECTING SHAFT              |         | *     |      | 1   |
| 49  | 40133978    | SOLENOID VALVE ASM.           |         | *     |      | 1   |
| 50  | SK3482001SE | WOOD SCREW D=4.8 L=20         |         | *     |      | 4   |
| 51  | 40133985    | AIR VALVE RELAY CABLE ASM.    |         | *     |      | 1   |
| 52  | 40133979    | SOLENOID VALVE CABLE ASM.     |         | *     |      | 1   |
| 53  | EA9500B0100 | CABLE BAND                    |         | *     |      | 2   |
| 54  | 13860408    | REGULATOR BRACKET             |         | *     |      | 1   |
| 55  | PJ025100003 | PLUG                          |         | *     |      | 1   |
| 56  | PF055107000 | FILTER REGULATOR              |         | *     |      | 1   |
| 57  | PJ304065101 | ELBOW UNION 6XPT1/8           |         | *     |      | 1   |
| 58  | SM6051202TP | SCREW M5X0.8 L=12             |         | *     |      | 2   |
| 59  | WS0510002KN | SPRING WASHER M5              |         | *     |      | 2   |
| 60  | NM6050001SP | NUT M5                        |         | *     |      | 2   |
| 61  | 40138934    | SWICH COVER                   |         | *     |      | 1   |
| 62  | SM4040501SN | SCREW M4X0.7 L=5              |         | *     |      | 2   |
| 63  | BT0600401EB | TUBE                          |         | *     |      | 1.1 |
| 64  | BT0800501EB | VINYL TUBE                    |         | *     |      | 1.1 |
| 65  | EA9500B0200 | CABLE BAND 150                |         | *     |      | 3   |
| 66  | 40130287    | 6RANGE SWITCH ASM.            |         | *     |      | 1   |
| 67  | B3417051000 | REAR LIFTING BAR ROLLER       |         | *     |      | 1   |
| 68  | BT0400251EB | URETHANE HOSE BLACK           |         | *     |      | 1.8 |
| 69  | SK3514000SC | WOOD SCREW D=5.1 L=40         |         | *     |      | 2   |
| 70  | 40025036    | KNEE SWITCH ASM.              |         | *     |      | 1   |
| 71  | 40025035    | KNEE SWITCH ASM.              |         | *     |      | 1   |
| 72  | MAT80230T00 | KNEE SWITCH SUPPORT BASE      |         | *     |      | 2   |
| 73  | MAT80231T00 | DRIVING BAR T002              |         | *     |      | 1   |
| 74  | MAT80232T00 | KNEE SWITCH SUPPORT PLATE     |         | *     |      | 1   |
| 75  | SS6151220SP | SCREW 15/64-28 L=11.5         |         | *     |      | 4   |
| 76  | SS7111410SP | SCREW 11/64-40 L=14           |         | *     |      | 2   |
| 77  | SS7110710SL | SCREW 11/64-40 L=7.0          |         | *     |      | 4   |
| 78  | WP0480856SP | WASHER 4.8X8.4X0.8            |         | *     |      | 4   |
| 79  | SM4050855SP | SCREW                         |         | *     |      | 4   |
| 80  | D2112555B00 | CORD HOLDER LARGE             |         | *     |      | 3   |
| 81  | 40134805    | CABLE HOLDER                  |         | *     |      | 1   |
| 82  | 40138933    | RELEASE LEVER PLATE B         |         | *     |      | 1   |
| 83  | SM6041150TP | SCREW                         |         | *     |      | 2   |
| 84  | SM4041201SC | SCREW M4 L=12                 |         | *     |      | 2   |
| 85  | WP0430801SC | WASHER M4                     |         | *     |      | 2   |
| 86  | 40130289    | VERTICAL_DETECTOR_SWITCH_ASM. |         | *     |      | 1   |
| 87  | SL4040691SC | SCREW M4 L=6                  |         | *     |      | 2   |

## OPTIONAL PARTS



# OPTIONAL PARTS

| No. | Parts No. | Parts name         | Remarks | Level | Cons | Qty |
|-----|-----------|--------------------|---------|-------|------|-----|
| 1   | 40006323  | JUKI GREASE A TUBE |         |       |      | 1   |



## HOW TO MAKE USE OF THIS PARTS LIST

### 1.Explanation of codes

1)"\*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

### 2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

### 1 ."注記"欄の記号説明

1) "\*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの—————枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

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| 10539906 | 92   | 41      | 13860408 | 108  | 18      | 22615702 | 70   | 63      |
| 10546901 | 6    | 37      | 13860408 | 120  | 54      | 22617609 | 64   | 11      |
| 10697506 | 62   | 14      | 13860408 | 124  | 54      | 22617609 | 68   | 11      |
| 10697506 | 64   | 4       | 13951009 | 28   | 22      | 22617708 | 64   | 12      |
| 10697506 | 68   | 4       | 13951009 | 108  | 11      | 22617708 | 68   | 12      |
| 10697605 | 64   | 3       | 13951009 | 118  | 11      | 22617807 | 62   | 16      |
| 10697605 | 68   | 3       | 13951009 | 122  | 11      | 22617807 | 64   | 13      |
| 10710804 | 24   | 3       | 18035006 | 44   | 85·86   | 22617807 | 68   | 13      |
| 10711653 | 96   | 5       | 18035105 | 44   | 85·86   | 22618201 | 62   | 7       |
| 10712552 | 96   | 6       | 18035303 | 60   | 19      | 22618201 | 64   | 14      |
| 10714103 | 34   | 42      | 18035501 | 46   | 6       | 22618201 | 68   | 14      |
| 10714103 | 48   | 22      | 18035501 | 110  | 30      | 22618300 | 64   | 15      |
| 10714103 | 110  | 14      | 18035501 | 114  | 30      | 22618300 | 68   | 15      |
| 10714103 | 114  | 14      | 18035501 | 118  | 41      | 22618706 | 62   | 24      |
| 10714103 | 118  | 25      | 18035501 | 122  | 41      | 22618706 | 64   | 16      |
| 10714103 | 122  | 25      | 18035709 | 48   | 12      | 22618706 | 68   | 16      |
| 10714608 | 34   | 46      | 18035709 | 110  | 12      | 22618805 | 64   | 17      |
| 10715704 | 40   | 62      | 18035709 | 114  | 12      | 22618805 | 68   | 17      |
| 10715704 | 42   | 62      | 18035709 | 118  | 23      | 22618904 | 64   | 18      |
| 10718906 | 34   | 2       | 18035709 | 122  | 23      | 22618904 | 68   | 18      |
| 10721504 | 6    | 23      | 18035907 | 28   | 13      | 22622401 | 92   | 65      |
| 10740900 | 92   | 54      | 18035907 | 108  | 2       | 22622401 | 104  | 5       |
| 10773000 | 80   | 56      | 18035907 | 118  | 2       | 22681407 | 12   | 22      |
| 10777407 | 92   | 43      | 18035907 | 122  | 2       | 22681506 | 12   | 23      |
| 10781557 | 100  | 80      | 18219105 | 18   | 32·33   | 22681712 | 12   | 16      |
| 10786903 | 100  | 85      | 21334800 | 18   | 1·2     | 22681803 | 12   | 45      |
| 11002904 | 12   | 33      | 21334800 | 90   | 1·2     | 22681951 | 12   | 39~44   |
| 12210803 | 82   | 112     | 21343108 | 88   | 8       | 22682058 | 12   | 39~44   |
| 12316907 | 82   | 116     | 21343157 | 88   | 2       | 22682157 | 12   | 39~44   |
| 12938304 | 62   | 17      | 21387709 | 14   | 11      | 22682256 | 12   | 39~44   |
| 12938304 | 64   | 7       | 21387808 | 14   | 12      | 22682355 | 12   | 39~44   |
| 12938304 | 68   | 7       | 21387907 | 14   | 13      | 22682504 | 12   | 37      |
| 13142609 | 80   | 59·117  | 21451406 | 10   | 7·8     | 22682702 | 12   | 15      |
| 13142609 | 82   | 59·117  | 21470505 | 56   | 51·52   | 22686000 | 12   | 29      |
| 13319405 | 54   | 33·34   | 22528509 | 62   | 40      | 22687503 | 70   | 57      |
| 13409107 | 28   | 10      | 22528509 | 66   | 54      | 22687701 | 70   | 53      |
| 13416508 | 54   | 10·11   | 22528509 | 68   | 47      | 22863203 | 88   | 15      |
| 13424502 | 40   | 31      | 22606206 | 10   | 21~28   | 22863252 | 88   | 14      |
| 13461504 | 54   | 35·36   | 22606305 | 10   | 21~28   | 22901805 | 2    | 8       |
| 13718507 | 76   | 16      | 22606404 | 10   | 21~28   | 22902506 | 2    | 18      |
| 13765607 | 78   | 13      | 22607600 | 10   | 21~28   | 22904106 | 36   | 57      |
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| 13817408 | 64   | 6       | 22607709 | 12   | 32      | 22904155 | 36   | 56      |
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| 22912257 | 64   | 47      | 22963409 | 62   | 33      | 26260307 | 76   | 3       |
| 22912257 | 70   | 86      | 22963409 | 64   | 38      | 26260406 | 76   | 4       |
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| 22913008 | 34   | 5       | 23007503 | 18   | 8·9     | 26260802 | 76   | 8       |
| 22921308 | 76   | 33      | 23021355 | 100  | 71      | 26261008 | 76   | 9       |
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| 22921407 | 64   | 33      | 23036304 | 36   | 49      | 32055501 | 72   | 6       |
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| 22921506 | 68   | 25      | 23613409 | 40   | 23      | 40010535 | 8    | 61      |
| 22921506 | 76   | 29      | 23628357 | 78   | 35      | 40010709 | 10   | 1       |
| 22921704 | 76   | 30      | 23629306 | 82   | 103     | 40010709 | 12   | 1       |
| 22926208 | 92   | 58      | 23629306 | 90   | 13      | 40011144 | 76   | 26      |
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| 22949101 | 122  | 6       | 26228304 | 34   | 28      | 40032804 | 78   | 29      |
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| 22954309 | 66   | 48      | 26229302 | 110  | 21      | 40034674 | 2    | 13      |
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| 40038776 | 100  | 66      | 40085785 | 84   | 3       | 40106582 | 86   | 8       |
| 40038778 | 100  | 65      | 40085785 | 86   | 6       | 40106584 | 86   | 1       |
| 40038794 | 100  | 87      | 40085786 | 84   | 4       | 40111350 | 84   | 25      |
| 40038799 | 100  | 86      | 40085786 | 86   | 17      | 40111352 | 84   | 1       |
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| 40038808 | 100  | 82      | 40085788 | 84   | 6       | 40112091 | 6    | 27      |
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| 40038850 | 102  | 96      | 40085790 | 84   | 8       | 40112098 | 34   | 11      |
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| 40052254 | 110  | 5       | 40085793 | 86   | 5       | 40112127 | 118  | 28      |
| 40052254 | 114  | 5       | 40085794 | 84   | 12      | 40112127 | 122  | 28      |
| 40052254 | 118  | 16      | 40085794 | 86   | 4       | 40112137 | 60   | 2       |
| 40052254 | 122  | 16      | 40085795 | 84   | 13      | 40112138 | 60   | 3       |
| 40061164 | 100  | 88      | 40085795 | 86   | 3       | 40112140 | 60   | 5       |
| 40061806 | 100  | 89      | 40085796 | 84   | 16      | 40112149 | 60   | 6       |
| 40062041 | 100  | 68      | 40085796 | 86   | 20      | 40112152 | 10   | 11      |
| 40062043 | 100  | 67      | 40086018 | 30   | 26      | 40112152 | 12   | 8       |
| 40067204 | 100  | 92      | 40086018 | 40   | 32      | 40112176 | 24   | 5       |
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| 40077931 | 42   | 74      | 40090058 | 24   | 17      | 40112187 | 118  | 3       |
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| 40079896 | 20   | 33      | 40096325 | 84   | 14      | 40112188 | 28   | 15      |
| 40079899 | 20   | 12·13   | 40096325 | 86   | 21      | 40112188 | 108  | 4       |
| 40079900 | 20   | 14·15   | 40096326 | 84   | 17      | 40112188 | 118  | 4       |
| 40079901 | 20   | 16      | 40096326 | 86   | 19      | 40112188 | 122  | 4       |
| 40079902 | 20   | 32      | 40096327 | 84   | 19      | 40112191 | 46   | 7       |
| 40079903 | 20   | 31      | 40096327 | 86   | 18      | 40112191 | 110  | 31      |
| 40079904 | 20   | 39      | 40101719 | 80   | 92      | 40112191 | 114  | 31      |
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| 40079909 | 20   | 42      | 40102261 | 2    | 5       | 40112191 | 122  | 42      |
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| 40112216 | 50   | 5       | 40125851 | 76   | 7       | 40126222 | 104  | 8       |
| 40112218 | 62   | 10      | 40125852 | 24   | 8       | 40126223 | 24   | 34      |
| 40112218 | 64   | 20      | 40125854 | 24   | 9       | 40126244 | 6    | 8       |
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| 40112219 | 62   | 11      | 40125857 | 34   | 34      | 40126263 | 72   | 3       |
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| 40112253 | 14   | 27      | 40125864 | 122  | 30      | 40126271 | 32   | 2       |
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