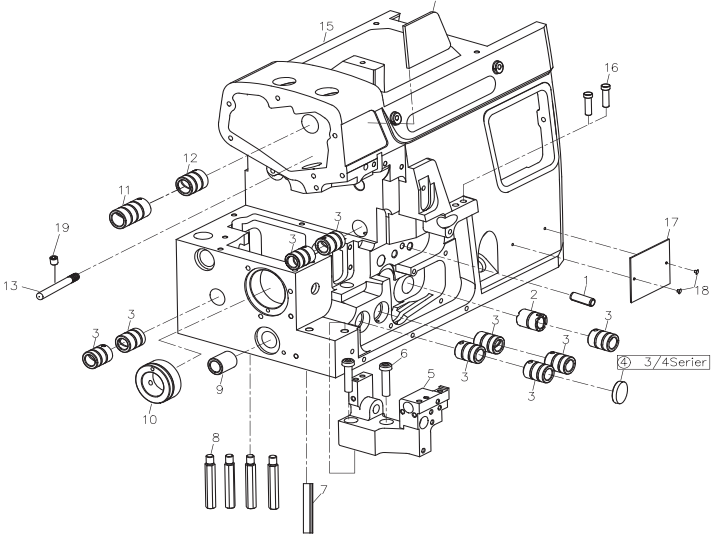


超高速包缝机零件图册

Direct-drive Super High-speed Automatic Overlock
Sewing machine series

900 V1.0

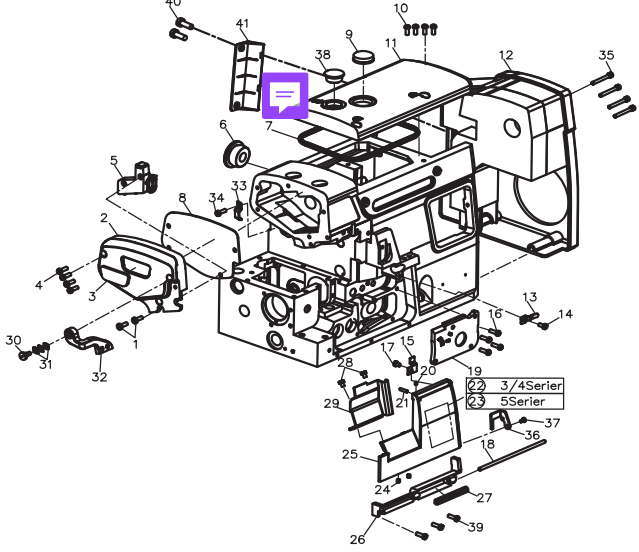
一、机壳部件/Machine Bed Frame



一、机壳部件/Machine Bed Frame

序号 Ref.No.	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)			
				三线 three-	四线 four- thread	五线 five- thread	
1	P270445516	限位销	Pin	1	1	1	
2	880007006	上弯针后轴套	Upper Looper Back Sleeve	1	1	1	
3	880007007	上弯针前轴套	Upper Looper Back Sleeve	7	7	9	
4	880001019	橡胶塞	Rubber Plug	1	1	0	
5	880001016	下刀座	Bracket Assembly	1	1	1	
6	M180601025	螺钉M6X25	Screw	2	2	2	
7	P270453840	油管 (弹簧销)	Pin	1	1	1	
8	880001017	支柱	Bed pin	4	4	4	
9	880009030	滚动轴套	Sleeve	1	1	1	
10	880004018	主轴轴套	Main Shaft Sleeve	1	1	1	
11	880005002	机针转动轴左套	Sleeve	1	1	1	
12	880005008	机针传动轴右套	Sleeve	1	1	1	
13	890001001	针杆供油管	Needle Bar Oil Tube	1	1	1	
14	900001017	系列牌	Machine Model Plate	1	1	1	
15	900001018	机壳	Machine Frame	1	1	1	
16	880001008	过线管	Pipe	2	2	2	
17	900001019	机身编码	Body code	1	1	1	
18	880001004	铆钉	Rivet	2	2	2	
19	M140400704	油管固定螺钉M4X4	Rivet M4X4	1	1	1	

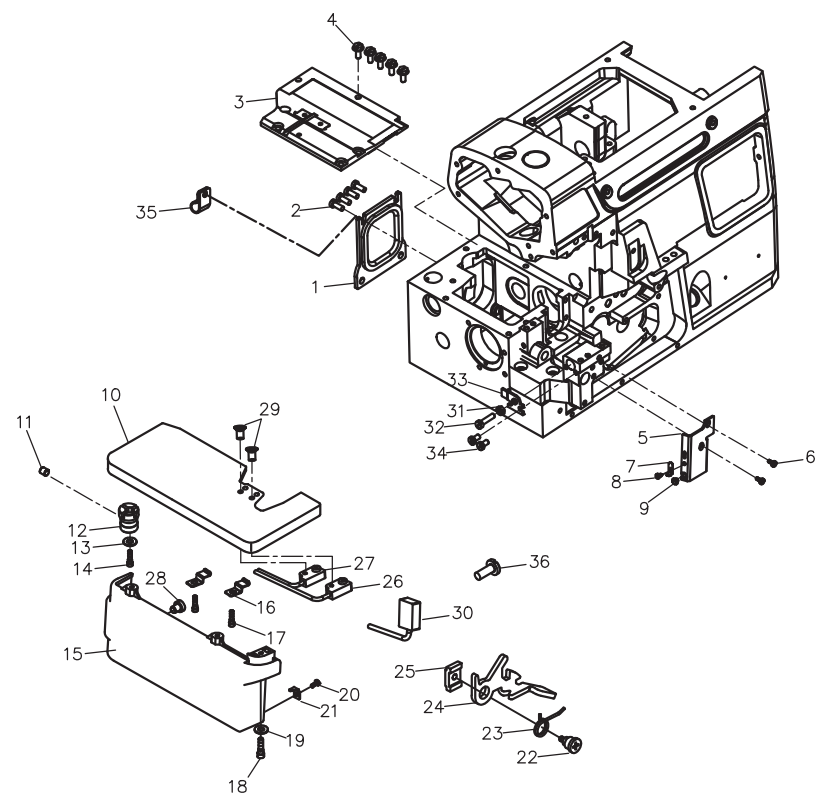
二、机壳机罩部件 (1) /Cover (1)



二、机壳机罩部件 (1) /Cover(1)

序号 Ref.No.	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)			
				三线 three-	四线 four- thread	五线 five- thread	
1	M070400712	剪线开关固定螺钉M4X12	Screw	2	2	2	
2	900002002	侧盖	Side Cover	1	1	1	
3	900002003	商标牌	Machine model plate	1	1	1	
4	M070400712	侧盖螺钉M4X12	Screw	4	4	4	
5	900002005	剪线开关组件	Trimmer switch sensor	1	1	1	
6	880003005	上弯针轴橡胶垫	Oil Seal	1	1	1	
7	900002007	上盖密封垫	Upper Gland	1	1	1	
8	900002008	内侧盖密封垫	Inside Gland	1	1	1	
9	880002004	油窗	Oil sight window	1	1	1	
10	M070400712	螺钉M4X12	Screw	4	4	4	
11	900002011	上盖	Top Cover	1	1	1	
12	900002012	控制器	Controller	1	1	1	
13	880002011	前罩板卡簧	Flat Spring	1	1	1	
14	M070400708-1	螺钉M4X8	Screw	1	1	1	
15	880002014	锁紧板	Latch	1	1	1	
16	M070400712	螺钉M4X12	Screw	4	4	4	
17	M070400705	前门板压板防转螺钉M4X5	Screw	1	1	1	
18	880002025	铰链销	Pin	1	1	1	
19	880002015	前盖板	Front Side Cover	1	1	1	
20	M150300503	支紧螺钉M3X3	Screw	1	1	1	
21	M140300512	调节螺钉M3X12	Screw	1	1	1	
22	900001022	穿线图	Thread diagram	1	1	0	
23	900001023	穿线图	Thread diagram	0	0	1	
24	M140400704	铰链轴固定螺钉M4X4	Screw	2	2	2	
25	900002025	前门板	Front Cover (right)	1	1	1	
26	880002028	铰链	Hinge	1	1	1	
27	880002030	铰链弹簧	Spring	1	1	1	
28	M070400705	前门板罩板螺钉M4X5	Screw	2	2	2	
29	900002029	前门板罩板	Front Cover (Left)	1	1	0	
30	900002030	护罩罩板手螺钉	Screw	1	1	1	
31	W250531002	波形垫圈	Washer	3	3	3	
32	900002032	护罩罩板手	Wrench	1	1	1	
33	900002033	线夹(带0903)	Clamp	1	1	1	
34	M070400708	线夹螺钉	Screw	1	1	1	
35	M180500845	控制器固定螺钉MSX45	Screw	4	4	4	
36	880002021	前门板防转板	Anti rotating plate	1	1	1	
37	M070300506	前门板防转板螺钉M3X6	Screw	1	1	1	
38	880002005	上盖注油孔橡胶垫	Oil Seal	1	1	1	
39	M070400712	铰链孔固定螺钉	Screw	3	3	3	
40	M070400708	电控盖螺钉	Screw	2	2	2	
41	900002041	电控盖	Electronic control cover	1	1	1	

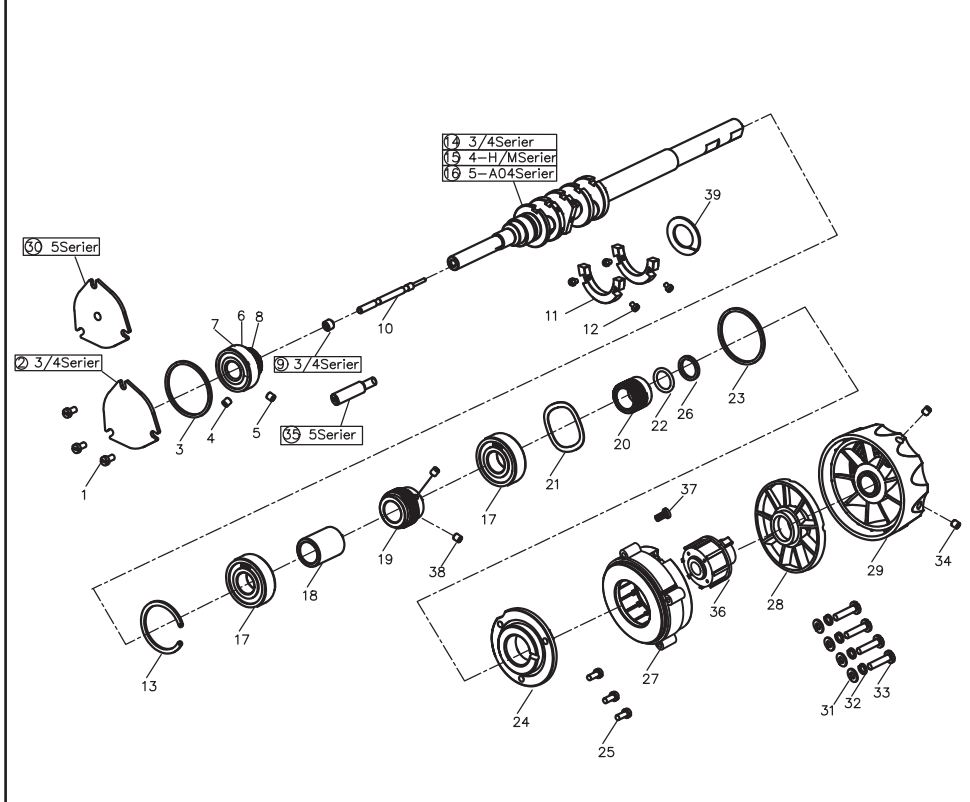
三、机壳机罩部件 (2) /Cover (2)



三、机壳机罩部件 (2) /Cover (2)

序号 Ref.No.	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)			
				三线 three-	四线 four- thread	五线 five- thread	
1	880003001	后盖板组件	Back Cover Plate	1	1	1	
2	M07040078	后盖板组件螺钉M4X8	Back Cover Plate Screw	4	4	4	
3	880003003	左上盖	Left upper cover	1	1	1	
4	M000400708	左上盖螺钉M4X8	Left upper cover Screw	5	5	5	
5	880003007	防护板	Fenders	1	1	1	
6	M040400707	防护板螺钉	Screw	2	2	2	
7	880003009	压板	Pressure plate	1	1	1	
8	M070350504	压板固定螺钉M3.5X4	Pressure plate Screw	1	1	1	
9	880003011	防震塞	Quakeproof Plug	3	3	3	
10	880003012	缝合组件	Sealing components	1	1	1	
11	M150400704	缝合转动轴固定螺钉M4X4	Screw	1	1	1	
12	880003014	缝合转动轴套	Stretch the sleeve	1	1	1	
13	W230651118	弹性垫圈	Elastic washer	1	1	1	
14	880003016	轴位螺钉	Screw	1	1	1	
15	900003015	缝台下罩壳	Cloth plate downside cover	1	1	1	
16	900003037	线夹	Clamp	2	2	2	
17	M070400708	螺钉M4X8	Screw	2	2	2	
18	M090400720	下罩壳固定螺钉 M4X20	Screw	1	1	1	
19	W230450901	弹簧垫圈	Spring washer	1	1	1	
20	M070300504	螺钉 M3X4	Screw	1	1	1	
21	880003025	下罩壳压板	Downside Pressure Plate	1	1	1	
22	880003020	缝合闸固定螺钉	Screw	1	1	1	
23	880003019	缝合闸弹簧	Spring	1	1	1	
24	880003018	缝合闸	Spring gates	1	1	1	
25	880003032	限位片	Limiter	1	1	1	
26	900003026	缝合前传感器	Cloth plate front sensor	1	1	1	
27	900003027	缝合后传感器	Cloth plate back sensor	1	1	1	
28	880003011	防震垫	Shockproof pad	1	1	1	
29	M050300505	传感器固定螺钉	Screw	2	2	2	
30	900003030	缝合安全开关组件	Seat safety switch assembly	1	1	1	
31	N210400703	调节螺母	AdjustNut	1	1	1	
32	M070400716	调节螺钉M4X16	Adjust Screw	1	1	1	
33	880011032	弹簧压板	Spring Plate	1	1	1	
34	M070400708	弹簧压板固定螺钉M4X8	Screw	2	2	2	
35	900003035	线夹	Clamp	2	2	2	
36	M070400705	缝合安全开关螺钉	Screw	1	1	1	

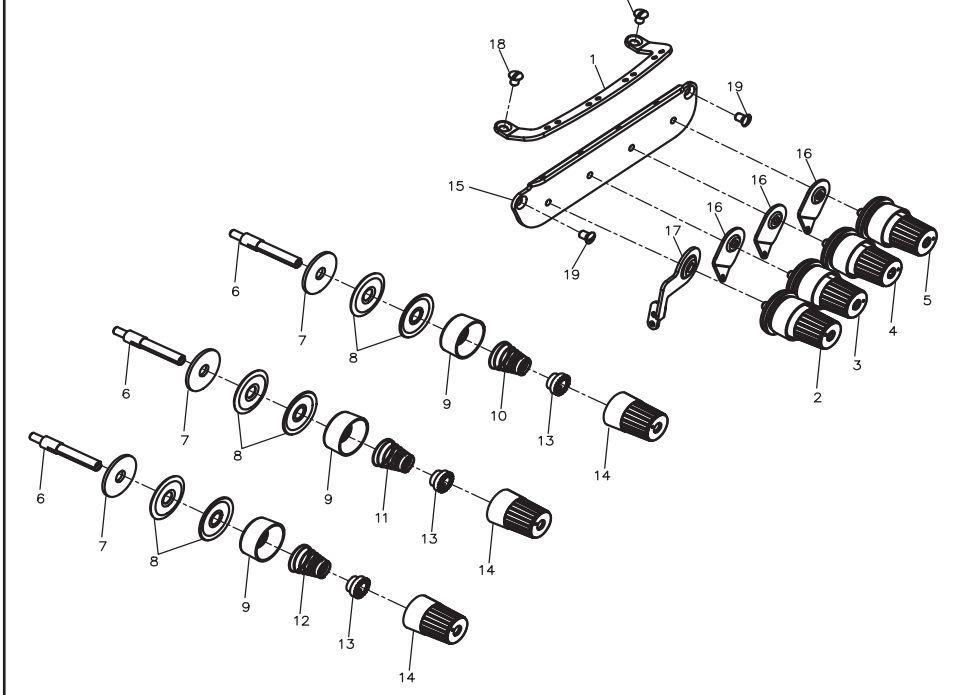
四、主轴部件/Crank Drive Mechanism



四、主轴部件/Crank Drive Mechanism

序号 Ref.No.	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four- thread	五线 five- thread
1	M070400708	轴承左端盖螺钉	Screw	3	3	3
2	900004002	左轴承端盖	Left Bearing Cover	1	1	0
3	O350390265	O型圈	O Ring	1	1	1
4	M150050806	轴承套固定螺钉B MSX6	Screw	1	1	1
5	M150050810	轴承套固定螺钉A MSX10	Screw	1	1	1
6	O350300012	O型圈	O Ring	2	2	2
7	880004004	轴承	Bearing	1	1	1
8	880004005	棘轮	Ratchet Wheel	1	1	1
9	900004008	主轴承钉	Screw	1	1	1
10	900004024	油量销	Pin	1	1	1
11	880004016	主轴承平衡块	Main Shaft Balance Section	2	2	2
12	M070300508	平衡块螺钉	Screw	4	4	4
13	880004019	卡簧	Ring	1	1	1
14	900004014	主轴	Main shaft	1	1	1
15	900004015	主轴	Main shaft	0	0	0
16	900004016	主轴	Main shaft	0	0	1
17	880004020	轴承	Bearing	2	2	2
18	900004018	主轴承轴限位轴套	Shaft Sleeve	1	1	1
19	880015012	蜗杆	Worm	1	1	1
20	900004020	甩油塞	Oil Seal	1	1	1
21	W223239535	波形垫圈	Washer	1	1	1
22	O350150025	O型圈14.5X2.5	O Ring	1	1	1
23	900004023	密封垫	Seal Ring	1	1	1
24	900004024	后轴承盖	Back Bearing Cover	1	1	1
25	M090400712	后轴承螺钉M4X12	Screw	3	3	3
26	W221511920	垫片	Washer	1	1	1
27	920102028	电机定子	Stator	1	1	1
28	900004028	风扇	Fan	1	1	1
29	900004029	手轮	Hand wheel	1	1	1
30	900004030	左轴承端盖	Left Bearing Cover	0	0	1
31	W224507010	电机垫片	Motor Washer	4	4	4
32	W234507008	电机弹性垫片	Motor Spring Washer	4	4	4
33	M180500835	电机螺钉MSX35	Motor Screw	4	4	4
34	M150601006	手轮固定螺钉M6X6	Screw	2	2	2
35	880004009	打线凸轮轴	Camshaft	1	1	1
36	920102029	电机转子	Motor Rotor	1	1	1
37	M070400708	地线螺钉	Screw	1	1	1
38	M140400704	蜗杆紧固螺钉	Worm Screw	2	2	2
39	880004039	缓冲垫圈	Cushion washer	4	4	4

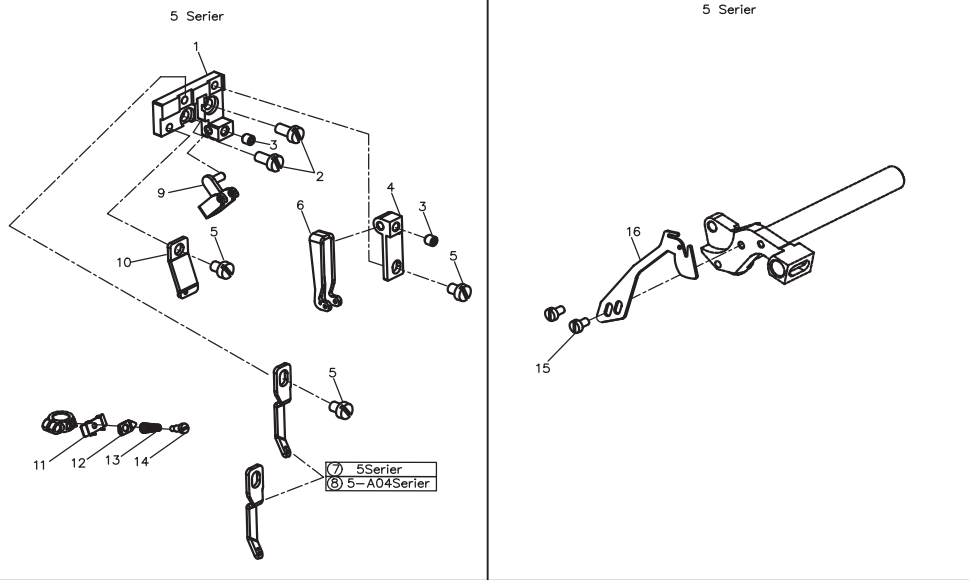
五、夹线部件/Thread Tension Mechanism



五、夹线部件/Thread Tension Mechanism

序号 Ref.No.	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four- thread	五线 five- thread
1	900005001	过线板	Thread Guide	1	2	2
2	900016002	夹线器组件A	Tension Spring Assembly A	1	2	2
3	900016003	夹线器组件B	Tension Spring Assembly B	1	2	2
4	900016004	夹线器组件C	Tension Spring Assembly C	0	0	1
5	900016005	夹线器组件D	Tension Spring Assembly D	0	0	1
6	880016006	夹线螺钉	Screw	3	4	4
7	880016007	羊毛垫	Felt	3	4	4
8	880016008	夹线片	Tension Disc	6	8	8
9	880016009	夹线器止动盖	Tension Device Cover	3	4	4
10	880016010	调压簧	Spring	1	2	2
11	880016011	调压簧	Spring	2	2	2
12	880016012	调压簧	Spring	0	0	1
13	880016014	调压止动套	Ratchet	3	4	4
14	900016015	调压螺母	Nut	3	4	4
15	900005016	过线板	Thread Guide Plate	1	1	1
16	900005008	穿线片	Thread Guide Piece	3	3	3
17	900005019G	穿线片	Thread Guide Piece	0	1	1
18	M070400708	过线板固定螺钉	Screw	2	2	2
19	M040400705	夹线器固定螺钉	Screw	2	2	2

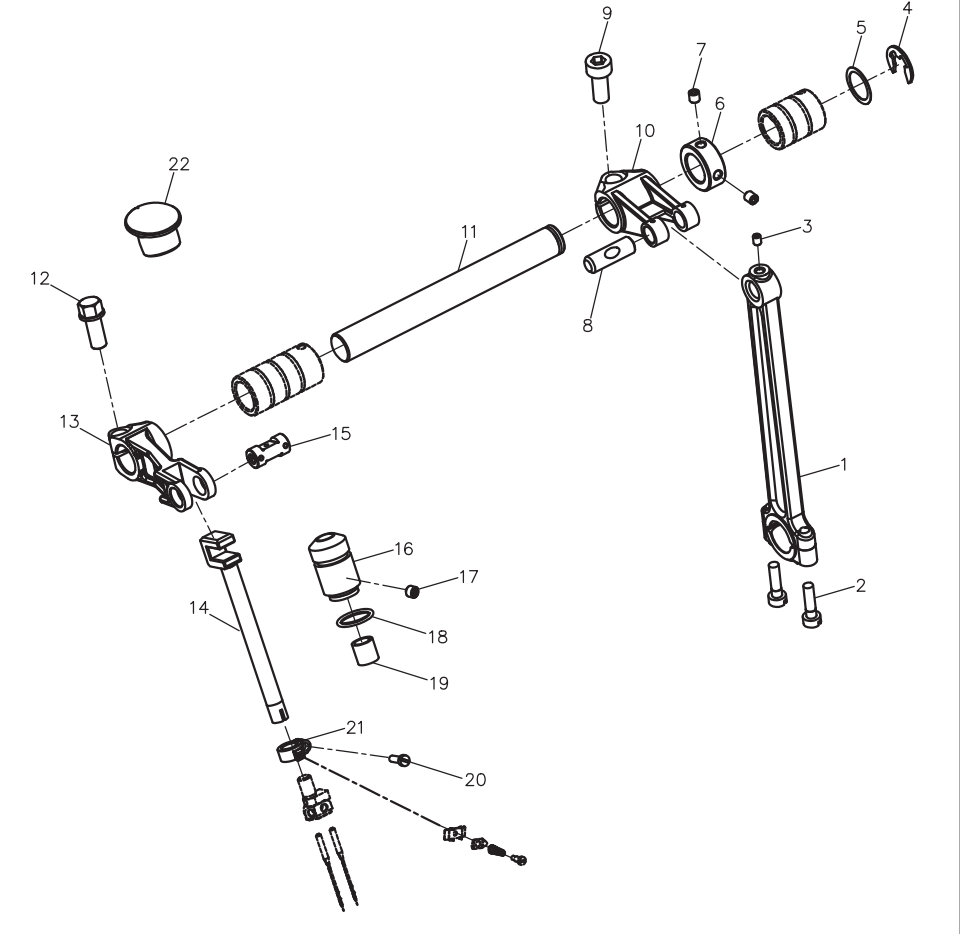
六、过线机构 (1) /Thread Guide and Thread Takeup (1)



六、过线机构 (1) /Thread Guide and Thread Takeup (1)

序号 Ref.No.	图 号 Part No.	名 称 Partname	零 件 描 述 Description	数 量(Number)		
				三线 three-	四线 four- thread	五线 five- thread
1	900006001	过线板固定座 (大)	Bracket	0	0	1
2	M070400708	过线板固定座螺钉M4X8	Screw	0	0	2
3	M140400704	过线板螺钉M4X4	Screw	0	0	2
4	900006004	过线板座 (小)	Bracket	0	0	1
5	M070400705	螺钉M4X5	Screw	0	0	3
6	880017014	二眼过线板	Thread Guide	0	0	1
7	880017009	单孔过线板	Thread Guide	0	0	1
8	880017010	单孔过线板	Thread Guide	0	0	1
9	880017003	过线板	Thread Guide	0	0	1
10	880017007	穿线板	Thread Guide	0	0	1
11	880005047	栏线板	Bracket	0	0	1
12	880005048	压线板	Thread Retainer	0	0	1
13	880005049	压簧	Spring	0	0	1
14	880005050	轴位螺钉	Screw	0	0	1
15	M080300505	挑线杆固定螺钉MBX5	Screw	0	0	2
16	900006016	挑线杆	Thread Take- up	0	0	1

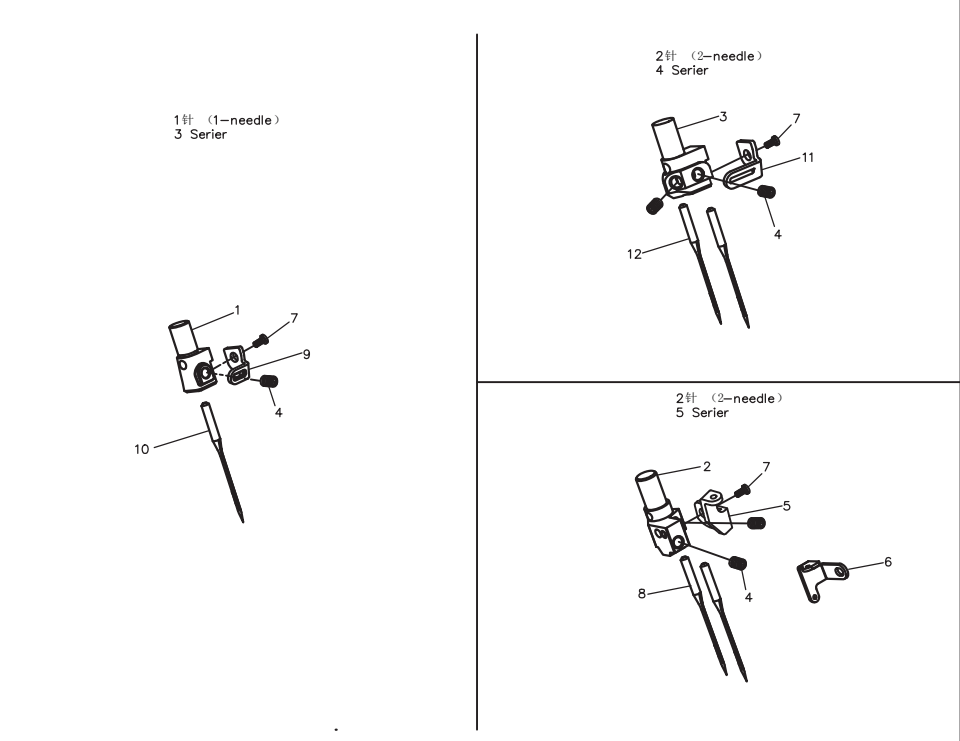
九、针杆部件 (1) /Need Drive Mechanism (1)



九、针杆部件 (1) /Need Drive Mechanism (1)

序号 Ref.No	图号 Part NO.	名称 Partname	零件描述 Description	数量(Quantity)		
				三 线 three-	四 线 four- thread	五 线 five- thread
1	900009001	针杆长连杆	Connection	1	1	1
2	M090400716	针杆连杆螺钉M4X16	Screw	2	2	2
3	M150400706	机针传动轴固定螺钉M4X6	Screw	1	1	1
4	E320801610	卡簧E8	Ring	1	1	1
5	880005009	铜垫片	Washer	1	1	1
6	880006006	机针传动轴挡圈	Retainer Ring	1	1	1
7	M140400704	挡圈固定螺钉M4X4	Screw	2	2	2
8	880005015	曲柄销	Pin	1	1	1
9	M180607512	机针传动轴曲柄螺钉M6X12	Screw	1	1	1
10	880005003	机针传动轴曲柄	Crank	1	1	1
11	880005001	机针传动轴	Shaft	1	1	1
12	M1906007514	机针传动轴杆螺钉M6X14	Screw	1	1	1
13	880005016	机针传动曲柄	Crank	1	1	1
14	900009015	针杆	Needle Bar	1	1	1
15	880005019	曲柄销	Shaft	1	1	1
16	880005028	针杆套	Needle Bar Sleeve	1	1	1
17	M160400705	针杆套螺钉M4X5	Screw	1	1	1
18	O350012018	O型圈	O Ring	1	1	1
19	880005026	毛毡	Oil Felt	1	1	1
20	M070300506	螺钉	Screw	1	1	1
21	880005030	栏板支架	Ring	1	1	1
22	900009024	针杆孔橡胶塞	Rubber Seal	1	1	1

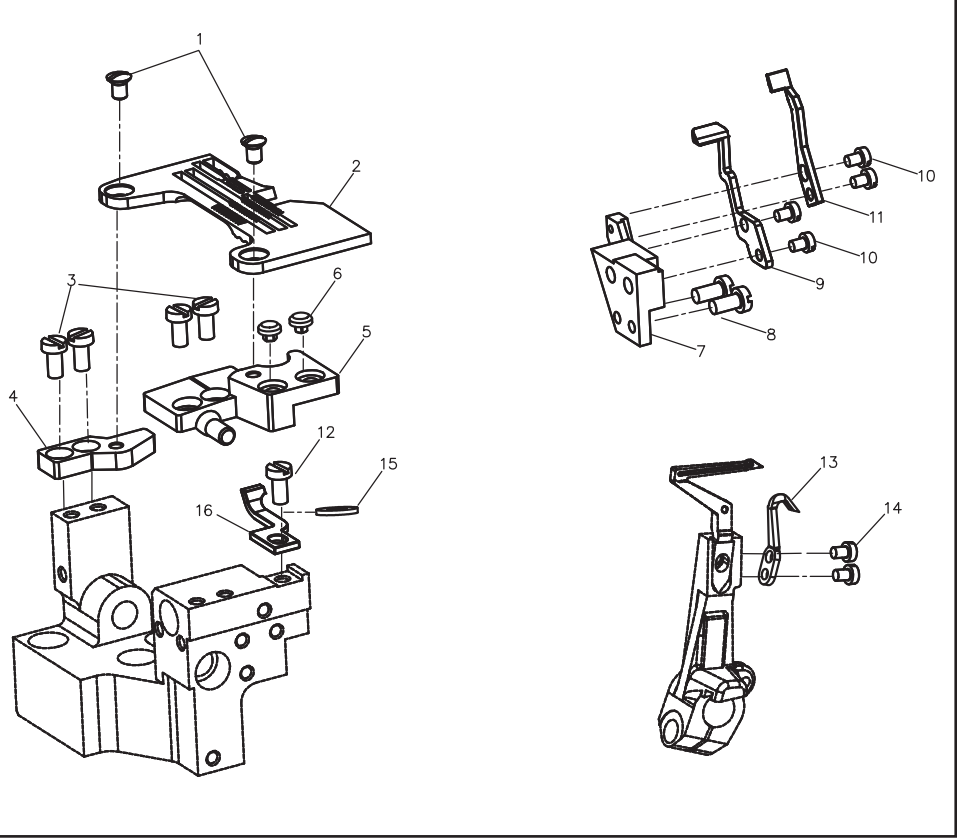
十、针杆部件 (2) /Need Drive Mechanism (2)



十、针杆部件 (2) /Need Drive Mechanism (2)

序号 Ref.No	图号 Part NO.	名称 Partname	零件描述 Description	数量(Quantity)		
				三 线 three-	四 线 four- thread	五 线 five- thread
1	880005037	针夹头	Needle Clamp	1	0	0
2	880005039	针夹头	Needle Clamp	0	1	0
3	880005041	针夹头	Needle Clamp	0	0	1
4	M150300503	针夹螺钉M3X3	Screw	1	2	2
5	880005053	机针穿线片	Thread Guide	0	0	1
6	880005054	机针穿线片	Thread Guide	0	0	1
7	M070200403	机针穿线片固定螺钉M2X3	Screw	1	1	1
8	880005045	机针	Needle	0	0	2
9	880005051	机针穿线片 (一针)	Thread Guide	1	0	0
10	880005043	机针	Needle	1	0	0
11	880005052	机针穿线片	Thread Guide	0	1	0
12	880005044	机针	Needle	0	2	0

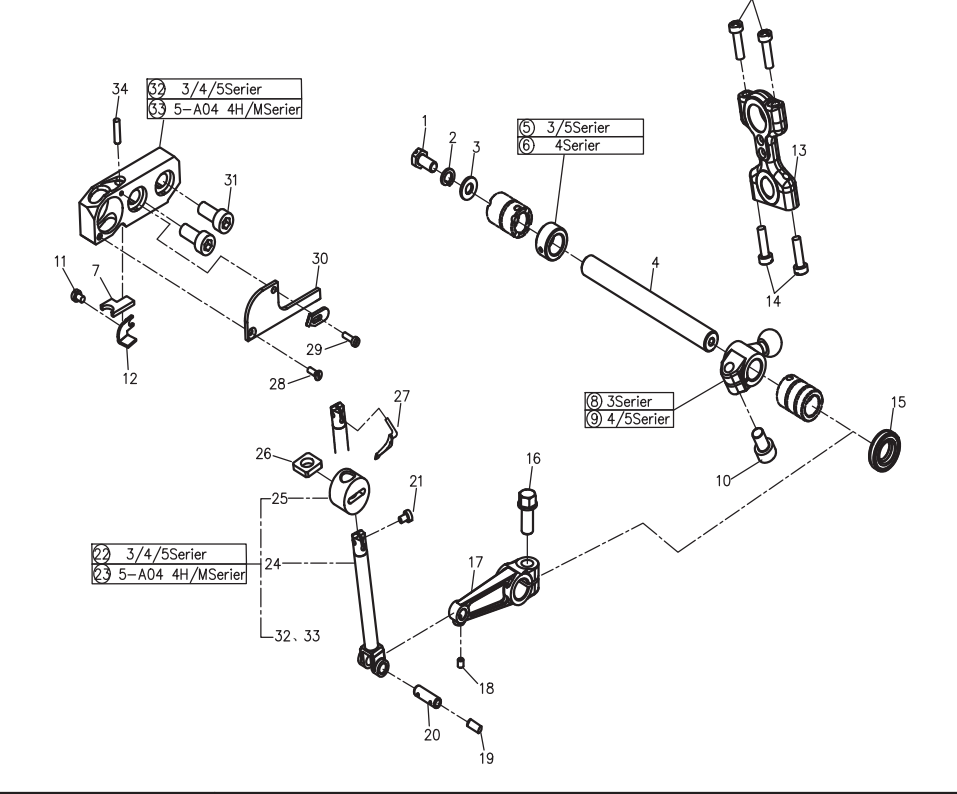
十一、针杆部件 (3) /Need Drive Mechanism (3)



十一、针杆部件 (3) /Need Drive Mechanism (3)

序号 Ref.No	图号 Part NO.	名称 Partname	零件描述 Description	数量(Quantity)		
				三 线 three-	四 线 four- thread	五 线 five- thread
1	M040400705	针板螺钉M4X5	Screw	2	2	2
2	880006017	针板 (3线)	Needle Plate(Three- Thread)	1	0	0
3	880006018	针板 (4线)	Needle Plate(Four- Thread)	0	1	0
4	880006019	针板 (5线)	Needle Plate(Five- Thread)	0	0	1
5	880006020	针板 (5线宽)	Needle Plate(Five- Thread)	0	0	1
6	880006021	针板 (5线厚)	Needle Plate(Five- Thread)	0	0	1
7	M070400708	针板定位块螺钉M4X8	Screw	4	4	4
8	880006015	针板定位块	Bracket	1	1	1
9	880006012	针板座	Needle Plate Bracket	1	1	1
10	880006011	防震垫	Cushion Rubber	2	2	2
11	880006023	护针板座	Bracket	0	0	1
12	M070400712	护针板座螺钉M4X12	Screw	0	0	2
13	880006005	后护针	Needle Guard	0	0	1
14	M070300504	螺钉M3X4	Screw	0	0	4
15	880006007	缝弯针护针	Needle Guard	0	0	1
16	M080400705	螺钉M4X5	Screw	1	1	1
17	880006001	主直针护针	Needle Guard	1	1	1
18	M070300504	前护针螺钉M3X4	Screw	2	2	2
19	W220300705	垫片	Spring	1	1	1
20	880006011	前护针	Needle Guard	1	1	0
21	880006010	前护针	Needle Guard	0	0	1

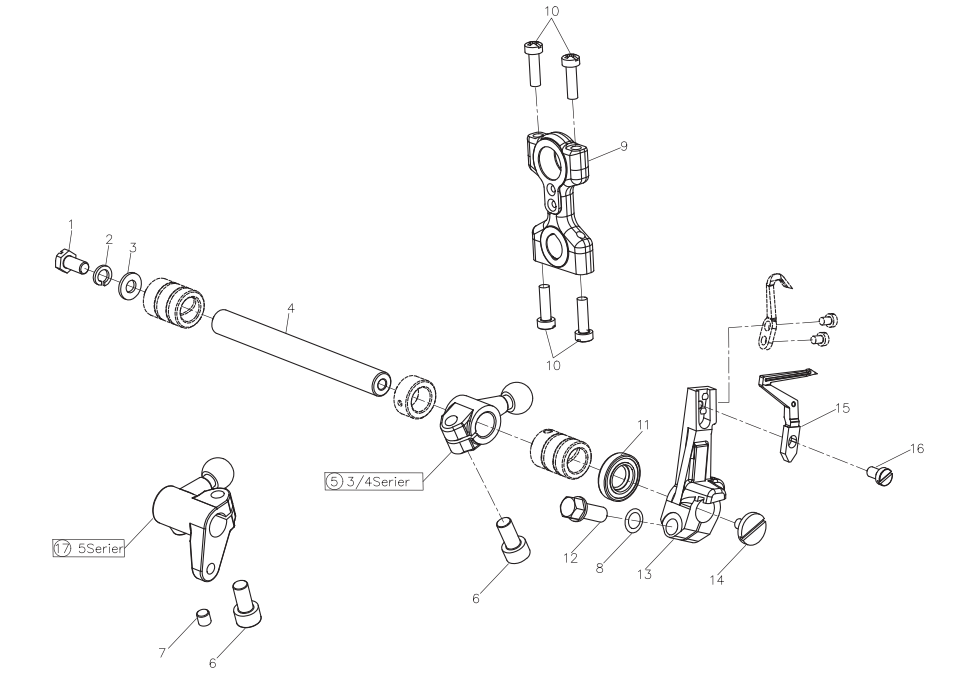
十二、上弯针部件/Upper Looper Drive Mechanism



十二、上弯针部件/Upper Looper Drive Mechanism

序号 Ref.No	图号 Part NO.	名称 Partname	零件描述 Description	数量(Quantity)		
				三 线 three-	四 线 four- thread	五 线 five- thread
1	M200500810	六角头开槽螺钉M5X10	Screw	1	1	1
2	W230507512	弹簧垫圈	Spring Washer	1	1	1
3	W220501614	弯针轴垫圈	Washer	1	1	1
4	880007020	弯针轴	Shaft	1	1	1
5	880007018	衬套	Bush	1	0	1
6	880007019	衬套	Bush	0	1	0
7	880007050	吸油棉	Cotton	1	1	1
8	880007009	上弯针球曲柄	Crank	1	0	0
9	880007011	上弯针球曲柄	Crank	0	1	1
10	M180607512	上弯针球曲柄螺钉M6X0.75L	Screw	1	1	1
11	M070300504	螺钉M3X4	Screw	1	1	1
12	880007051	压板	Pressure Plate	1	1	1
13	880007001	弯针连杆	Connection	1	1	1
14	M090400716	弯针连杆螺钉M4X16	Screw	4	4	4
15	880007017	油封	Oil Seal	1	1	1
16	M190607514	螺钉M6X14	Screw	1	1	1
17	880007013	连杆	Connecting Rod	1	1	1
18	M150300503	螺钉M3X3	screw	1	1	1
19	880007024	油线	Oil Thread	1	1	1
20	880007027	连杆销轴	Pin Assy.	1	1	1
21	M070350606	上弯针固定螺钉M3.5X6	Screw	1	1	1
22	880007041	上弯针滑杆组件	Upper Looper Holder Assy.	1	1	0
23	900012023	上弯针滑杆组件	Upper Looper Holder Assy.	0	0	1
24	880007042	上弯针滑杆	Upper Looper Slider	1	1	1
25	880007043	上弯针滑块	Upper Looper Slider	1	1	1
26	880007045	上弯针滑杆套油毡	Felt	1	1	1
27	880007033	上弯针	Upper Looper	1	1	1
28	M040254505	螺钉M2.5X5	Screw	1	1	1
29	M070254506	螺钉M2.5X6	Screw	1	1	1
30	880007037	盖板	Cover	1	1	1
31	M180601016	上弯针滑杆座螺钉M6X16	Screw	2	2	2
32	880007039	上弯针滑块座	Upper Looper Bracket	1	1	1
33	880007040	上弯针滑块座	Upper Looper Bracket	0	1	1
34	880007046	油塞	Oil Dam	1	1	1

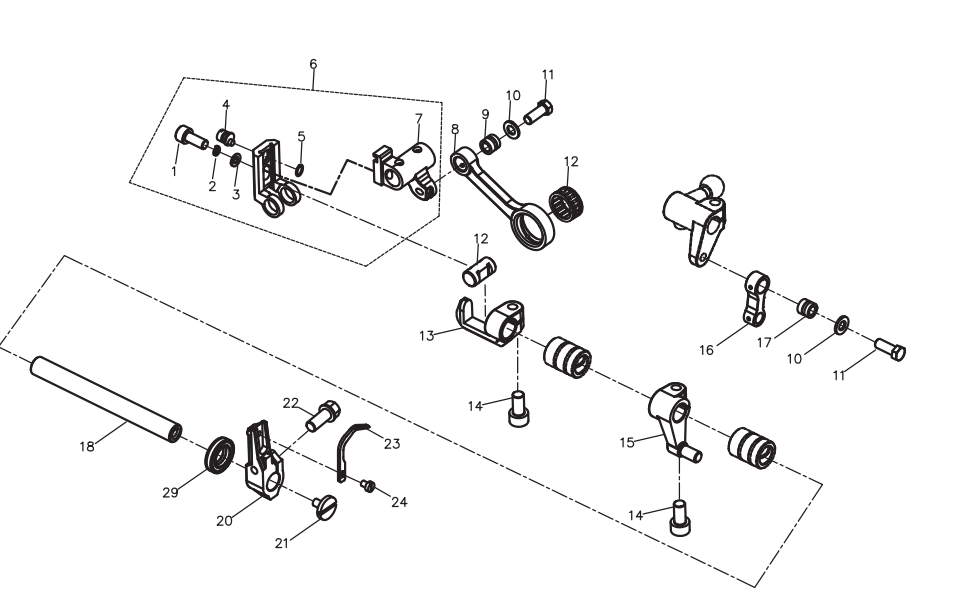
十三、下弯针部件/Lower Looper Drive Mechanism



十三、下弯针部件/Lower Looper Drive Mechanism

序号 Ref.No	图号 Part NO.	名称 Partname	零件描述 Description	数量(Quantity)		
				三 线 three-	四 线 four- thread	五 线 five- thread
1	M200500810	六角头开槽螺钉M5X10	Screw	1	1	1
2	W230507512	上弯针垫圈	Spring Washer	1	1	1
3	W220501614	垫圈	Washer	1	1	1
4	880007020	弯针轴	Shaft	1	1	1
5	880008002	下弯针球曲柄	Crank	1	1	0
6	M180607512	螺钉M6X0.75 L=12	Screw	1	1	1
7	M140500805	螺钉M5X5	Screw	0	0	1
8	900023019	垫片	Washer	1	1	1
9	880008021	弯针连杆	Connecting Rod	1	1	1
10	M090400716	弯针球连杆螺钉M4X16	Screw	4	4	4
11	880007017	油封	Oil Seal	1	1	1
12	S195952815	下弯针架螺钉SM15/64"X28 L=15	Screw	1	1	1
13	900013013	下弯针架	Lower Looper Holder	1	1	1
14	900013014	下弯针架螺钉	Screw	0	1	1
15	880008014	下弯针	Lower Looper	0	1	0
16	880008013	下弯针	Lower Looper	1	0	1
17	M080350506	下弯针固定螺钉M3.5X6	Screw	1	1	1
18	880008004	下弯针球曲柄	Crank	0	0	1

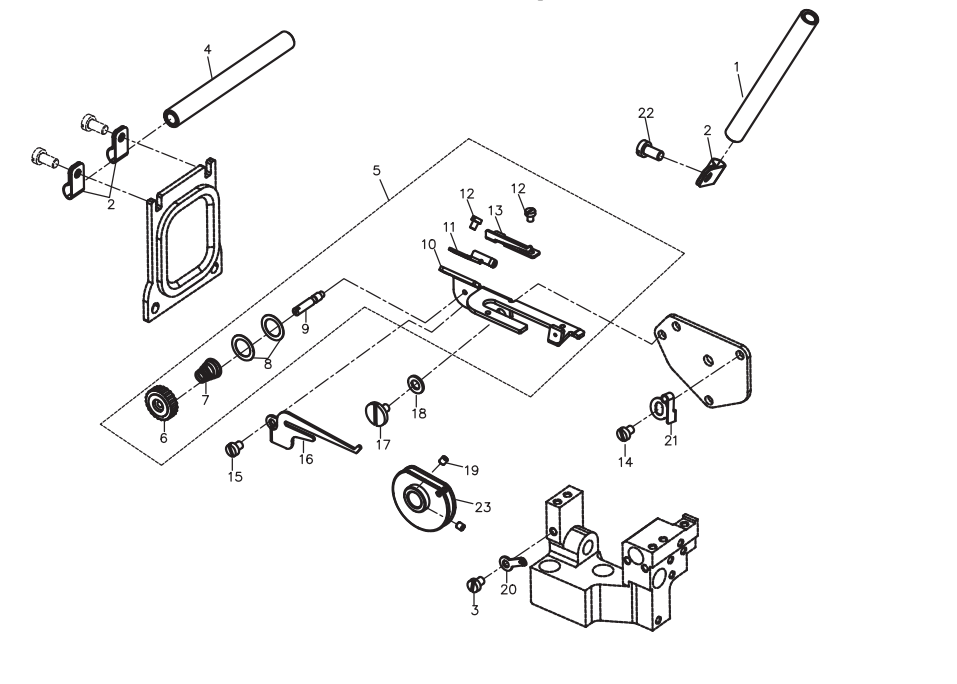
十四、二重环弯针机构 (1) /Chainstitch Looper Drive Mechanism (1)



十四、二重环弯针机构 (1) /Chainstitch Looper Drive Mechanism (1)

序号 Ref.No	图号 Part NO.	名称 Partname	零件描述 Description	数量(Quantity)		
				三 线 three-	四 线 four- thread	五 线 five- thread
1	M180500812	螺钉M5X12	Screw	0	0	1
2	W230507512	弹簧垫片	Spring Washer	0	0	1
3	W2205031010	垫片	Washer	0	0	1
4	880012015	偏心轴	Pin	0	0	1
5	880012014	O型圈	O Ring	0	0	1
6	880012010	滑块座组件	Slider	0	0	1
7	880012016	曲柄	Crank	0	0	1
8	880012017	前弯针驱动连杆	Connection	0	0	1
9	880010022	连杆套	Bushing	0	0	1
10	W220511115	垫片	Washer	0	0	2
11	M190500806	螺钉M5X6	Screw	0	0	2
12	880012009	驱动曲柄销	Shaft	0	0	1
13	880012006	驱动座	Hdder	0	0	1
14	M180607512	驱动座螺钉M6X0.75 L=12	Screw	0	0	2
15	880012003	前弯针曲柄	Crank	0	0	1
16	880010023	前弯针连杆	Looper Link	0	0	1
17	880010022	连杆套	Bushing	0	0	1
18	880012001	前弯针轴	Looper Shaft	0	0	1
19	880007017	油封	Oil Seal	0	0	1
20	900014021	前弯针架	Looper Holder	0	0	1
21	900013014	前弯针架螺钉	Screw	0	0	1
22	S195952815	螺钉SM15/64"X28 L=15	Screw	0	0	1
23	880012027	前弯针	Double Chainstith Looper	0	0	1
24	M070350606	前弯针 (厚)	Double Chainstith Looper (heavy duty)	0	0	1
25	M070350606	前弯针固定螺钉M3X6	Screw	0	0	1

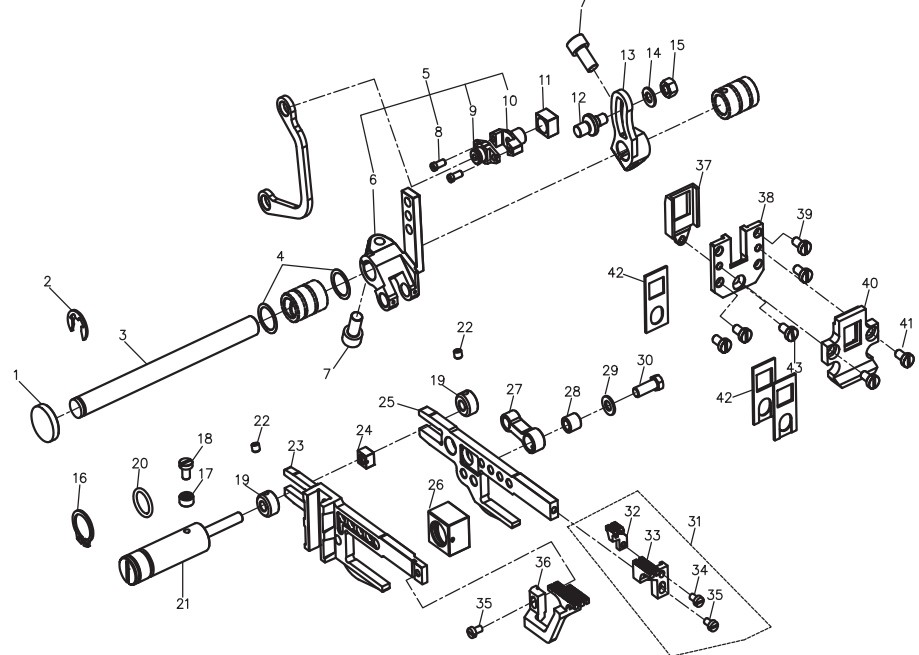
十五、二重环弯针机构 (2) /Chainstitch Looper Drive Mechanism (2)



十五、二重环弯针机构 (2) /Chainstitch Looper Drive Mechanism (2)

序号 of.No	图号 Part No.	名称 Partname	零件描述 Description	数量(Quantity)		
				三线 three-	四线 four- thread	五线 five- thread
1	880019001	过线管	Thread Guide Tube	0	0	1
2	880019002	过线管夹	Thread Guide Holder	0	0	3
3	M070400705	螺钉M4X5	Screw	0	0	1
4	880019004	长过线管	Long Thread Guide Tube	0	0	1
5	880019006	前弯针导线架组件	Looper Thread Takeup Assy.	0	0	1
6	880019014	压线螺母	Nut	0	0	1
7	880019013	压线簧	Spring	0	0	1
8	880019012	夹线片	Tension Disc	0	0	2
9	880019011	压线螺钉	Screw	0	0	1
10	880019010	打线架	Thread Takeup Assy.	0	0	1
11	880019009	左过线	Left Thread Guide	0	0	1
12	M070300504	过线板螺钉M3X4	Screw	0	0	2
13	880019007	右过线	Right Thread Guide	0	0	1
14	M070400705	导线板螺钉M4X5	Screw	0	0	1
15	880019017	分线板	Thread Guide	0	0	1
16	880019016	导线架螺钉	Screw	0	0	1
17	880019015	波型垫圈	Washer	0	0	2
18	880019020	垫片	Washer	0	0	1
19	M1140300503	凸轮轴紧定螺钉	Screw	0	0	2
20	880019022	过线	Thread Guide	0	0	1
21	880019005	过线环	Tread Guide Hook	0	0	1
22	M090400708	过线管夹固定螺钉	Screw	0	0	3
23	880019020	打线凸轮	Line cam	0	0	1

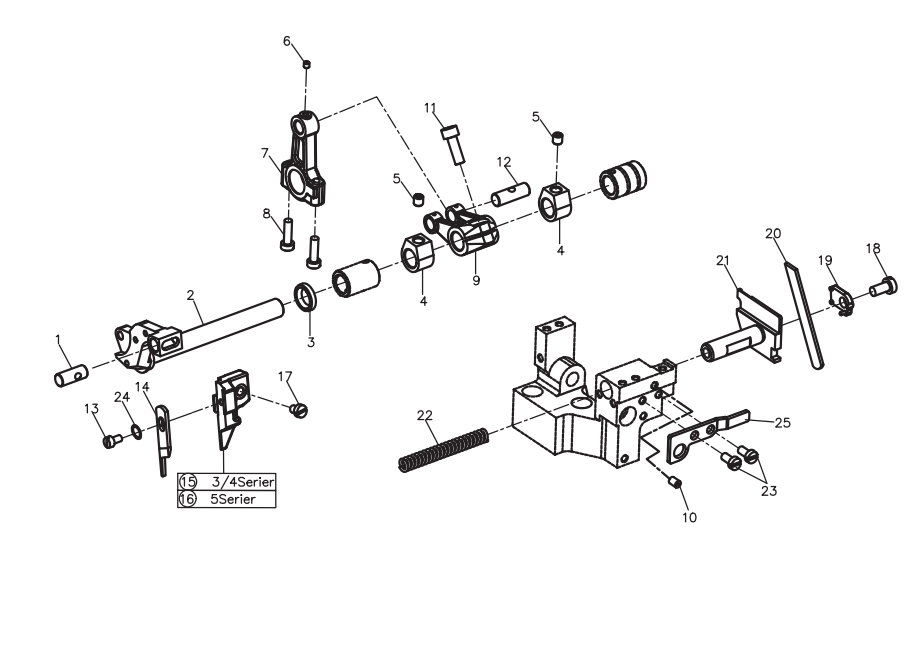
十七、送布机构/Feed Mechanism



十七、送布机构/Feed Mechanism

序号 Ref.No.	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four- thread	五线 five- thread
1	88001003	油封	Plug	1	1	1
2	E320701410	开口挡圈	Ring	1	1	1
3	880010001	送布轴	Shaft	1	1	1
4	880010004	铜垫片	Washer	2	2	2
5	880010007	送料曲柄组件	Crank	1	1	1
6	880010009	送料曲柄	Crank	1	1	1
7	M180607512	送料曲柄螺钉M6X12	Screw	2	2	2
8	M07030506	螺钉M3X6	Screw	2	2	2
9	880010011	曲柄	Crank	1	1	1
10	880010012	曲柄销	Crank Pin	1	1	1
11	880010013	滑块	Block	1	1	1
12	880010017	偏心销	Pin	1	1	1
13	880010015	送料曲柄	Crank	1	1	1
14	W220531010	送料曲柄销垫圈	Washer	1	1	1
15	N210508040	送料曲柄销螺母	Nut	1	1	1
16	R301381610	挡圈	Collar	1	1	1
17	900017017	O型圈	Gsket	1	1	1
18	M070400705	螺钉M4X5	Screw	1	1	1
19	880010025	挡圈	Collar	2	2	2
20	O350012018	O型圈	O Ring	1	1	1
21	880010034	牙叉轴	Pin	1	1	1
22	M140400704	挡圈螺钉M4X4	Screw	2	2	2
23	880010027	差动齿牙架	Differential Feed Bar	1	1	1
24	880010028	滑柱	Block	1	1	1
25	880010026	主送齿牙架	Main Feed Bar	1	1	1
26	880010029	抬牙滑块	Block	1	1	1
27	880010023	连杆	Link	1	1	1
28	880010022	连杆套	Bushing	1	1	1
29	W220511115	垫圈	Washer	1	1	1
30	M190508013	螺钉MSX13	Screw	1	1	1
31	880010045	牙齿组件	Main Feed Dog Complete	1	1	1
32	880010047	辅助齿	Auxiliary	1	1	1
33	880010046	主送牙	Main Feed Dog	1	1	1
34	M07030506	副送布牙螺钉M3X6	Screw	1	1	1
35	M07030608	主差动牙螺钉M3.5X8	Screw	2	2	2
36	880010036	差动齿	Differential Feed Dog	1	0	0
37	880010037	差动齿 (5线)	Differential Feed Dog	0	0	1
38	880010038	差动齿 (5线厚)	Differential Feed Dog	0	0	1
39	880010039	差动齿 (5线宽)	Differential Feed Dog	0	0	1
40	880010040	牙架挡油板	Feed Bar Oil Seal	1	1	1
41	M070400708	牙架导轨	Feed Bar	1	1	1
42	880010042	牙架挡块螺钉M4X8	Screw	4	4	4
43	M070400705	牙架挡油板螺钉M4X5	Screw	1	1	1
44	880010043	密封导架	Oil Seal	2	2	2
45	M040400708	螺钉M4X8	Screw	3	3	3

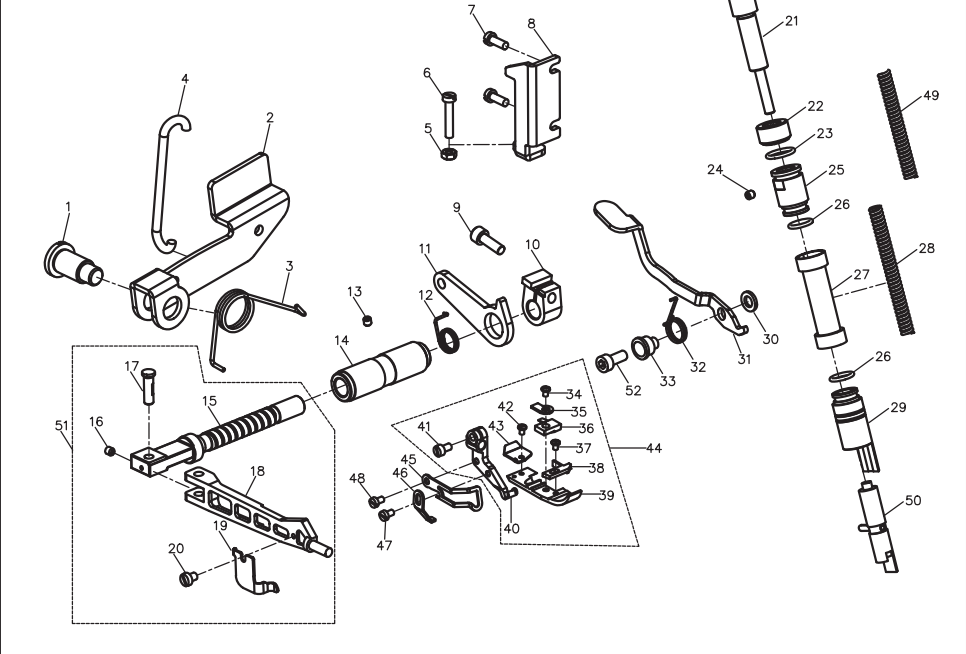
十八、剪布机构/Knife Drive Mechanism



十八、剪布机构/Knife Drive Mechanism

序号 Ref.No.	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four- thread	五线 five- thread
1	880011001	导向销	Pin	1	1	1
2	900011002	上刀架轴	Upper Knife Lever	1	1	1
3	880011003	油封	Oil Seal	1	1	1
4	880011006	挡圈	Collar	2	2	2
5	M140607505	挡圈螺钉M6X0.75 L=5	Screw	2	2	2
6	M090400706	螺钉M4X6	Screw	2	2	2
7	880011015	上刀连杆	Connection	1	1	1
8	M140400706	螺钉M4X6	Screw	1	1	1
9	880011009	上刀曲柄	Crank	1	1	0
10	M150400704	下刀架锁紧螺钉	Screw	1	1	1
11	M180607512	螺钉M6X12	Screw	1	1	1
12	880005015	销轴	Pin	1	1	1
13	M070350608	上刀固定螺钉M3.5X8	Screw	1	1	1
14	880011018	上刀	Upper Knife	1	1	1
15	880011020	上刀架	Upper Knife Clamp	1	1	0
16	880011021	上刀架	Upper Knife Clamp	0	0	1
17	S074374011	上刀架固定螺钉SM11/64" L=1	Screw	1	1	1
18	M200500810	螺钉MSX10	Screw	1	1	1
19	880011028	下刀压板	Lower Knife Clamp	1	1	1
20	880011027	下刀	Lower Knife	1	1	1
21	880011024	下刀架	Lower Knife Holder	1	1	0
22	880011025	下刀架	Lower Knife Holder	0	0	1
23	880011023	弹簧	Spring	1	1	1
24	M070400708	下刀架固定螺钉M4X8	Screw	2	2	2
25	900018028	垫片	Washer	1	1	1
26	880011030	下刀架支板	Lower Knife Holder Guard	1	1	1

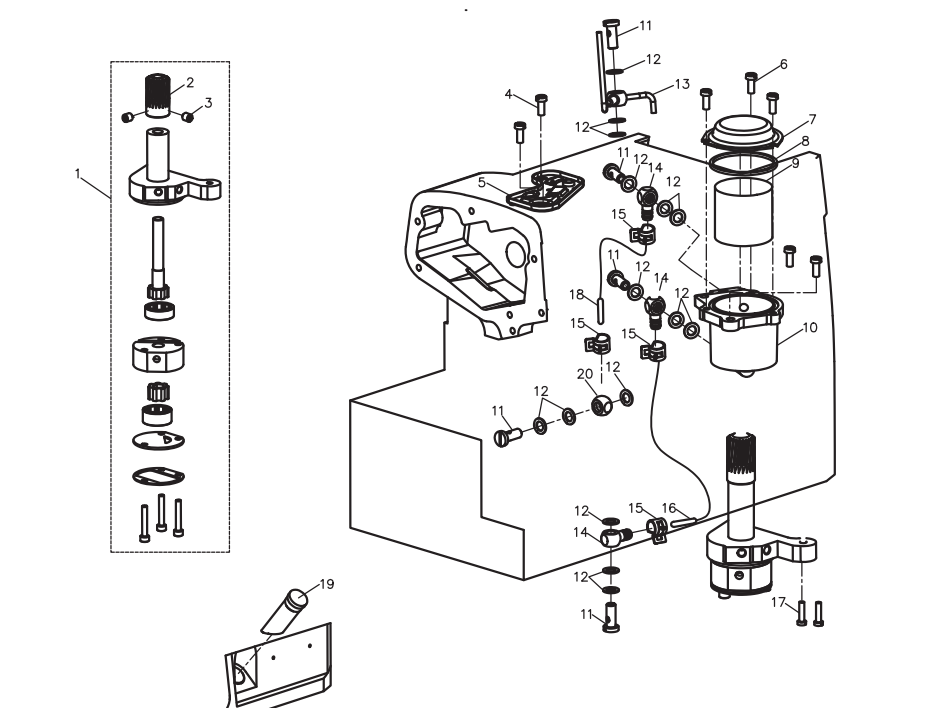
十九、抬压脚机构/Presser Foot Mechanism



十九、抬压脚机构/Presser Foot Mechanism

序号 Ref.No.	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four- thread	五线 five- thread
1	880013011	抬压脚杆枢位螺钉	Screw	1	1	1
2	900019002	抬压脚杆	Lever	1	1	1
3	880013009	杆簧	Spring	1	1	1
4	900019004	吊钩	Lifting Hook	1	1	1
5	N210508040	螺母	Nut	1	1	1
6	M070500824	螺钉MSX24	Screw	1	1	1
7	M070400708	螺钉M4X9	Screw	2	2	2
8	880013013	限位板	Stopper	1	1	1
9	M180607512	螺钉M6X12	Screw	1	1	1
10	880013007	抬压脚复位圈	Collar	1	1	1
11	880013005	抬压脚轴杆	Presser Foot Lifting Lever	1	1	1
12	900019012	小杆杆扭簧	Spring	1	1	1
13	M150400705	螺钉M4X4	Screw	1	1	1
14	880013002	压脚轴套	Bushing	1	1	1
15	900019015	压脚轴	Shaft	1	1	1
16	M150400704	抬压脚固定螺钉M4X4	Screw	1	1	1
17	900019017	压脚臂连杆销	Pin	1	1	1
18	900019018	抬压脚臂	Presser Arm	1	1	1
19	900019019	切刀挡板	Thred Cutter	1	1	1
20	M070300505	切刀挡板螺钉MSX5	Screw	1	1	1
21	900019021	调压螺钉	Nut	1	1	1
22	900019022	调压螺母	Nut	1	1	1
23	O351250018	O型圈φ12.5×φ1.8	O Ring	1	1	1
24	M150400704	螺钉M4X4	Screw	1	1	1
25	900019025	螺纹套	Thread Sleeve	1	1	1
26	O350900018	O型圈φ9×φ1.8	O Ring	2	2	2
27	900019027	压杆防油套	Oil Proof Slever	1	1	1
28	900019028	调压簧	Spring	1	1	1
29	900019029	压杆套	Strut Sleeve	1	1	1
30	900019030	垫片	Washer	1	1	1
31	900019031	压杆板手	Lever	1	1	1
32	900019032	压杆板手扭簧	Spring	1	1	1
33	900019033	压脚板手轴套	Screw	1	1	1
34	880021040	压脚柄压板固定螺钉	Screw	0	1	0
35	880021039	压脚柄压板	Presser Foot Lifting Lever Plate	0	1	0
36	880021025	小压脚	Small Presser Foot	0	1	0
37	880021002	压脚小舌固定螺钉	Screw	0	1	0
38	880021019	压脚小舌	Auxiliary Presser Foot	0	1	0
39	880021029	压脚底板	Presser Foot Baseboard	0	1	0
40	880021015	压脚柄	Rack	0	1	0
41	M070350608	压脚柄固定螺钉M3.5X8	Screw	0	1	0
42	880021042	挡布板固定螺钉	Screw	0	1	0
43	880021041	挡布板	Auxiliary Plank	0	1	0
44	880021001	压脚组件	Presser Foot Assy	0	1	0
45	880021007	护指圈	Finger Guard	0	1	0
46	880021009	压脚弹簧	Presser Foot Spring	0	1	0
47	M070300505	压脚弹簧固定螺钉M3X5	Screw	0	1	0
48	M070300504	压脚弹簧固定螺钉M3X4	Screw	0	1	0
49	900019049	调压簧 (厚料)	Spring	0	0	1
50	900019050	压杆头	Bushing	1	1	1
51	900019051	压脚组件	Presser Foot Form	1	1	1
52	M180500812	压脚板手螺丝	Screw	1	1	1

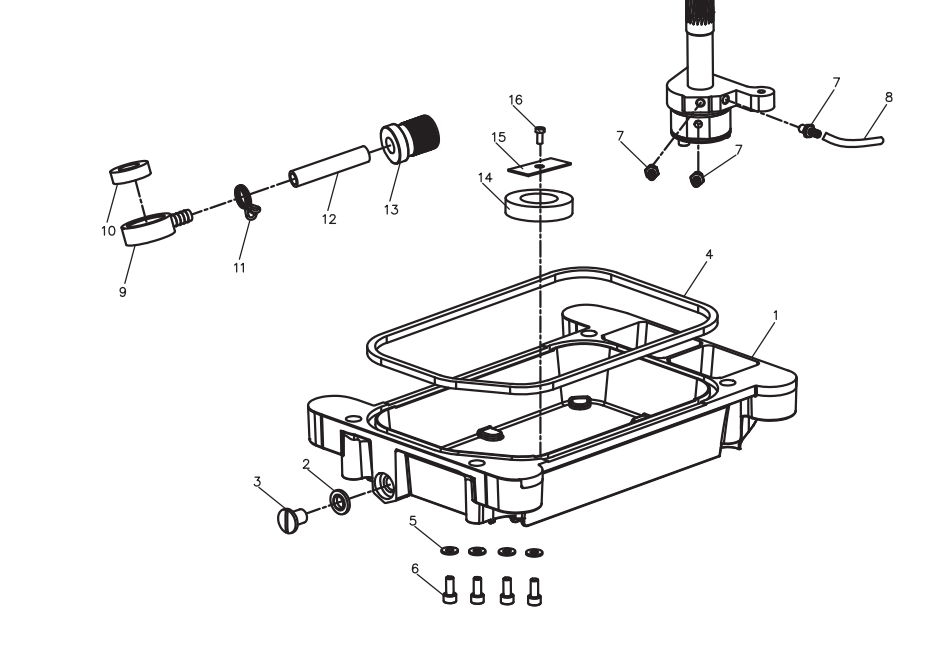
二十、供油机构 (1) /Lubrinarion Mechanism (1)



二十、供油机构 (1) /Lubrinarion Mechanism (1)

序号 Ref.No.	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four- thread	五线 five- thread
1	880014001	油泵组件	Pump asm	1	1	1
2	880014002	涡轮	Worm Wheel	1	1	1
3	M150500805	螺钉MSX5	Screw	2	2	2
4	M070400708	螺钉M4X8	Screw	2	2	2
5	900020005	接油盘	Oil Pan	1	1	1
6	M070400708	滤油器螺钉M4X8	Screw	3	3	3
7	900020007	滤油器盖	Cover	1	1	1
8	O350410018	O型圈	O Ring	1	1	1
9	880014016	滤油器	Oil Cleaner	1	1	1
10	900020010	滤油器缸	Tank	1	1	1
11	880014023	过油螺钉	Screw	5	5	5
12	W220631008	垫片	Washer	16	16	16
13	900020013	上喷油管	Upper Oil Tube	1	1	1
14	880014026	油管接头	Oil Tube Joint	3	3	3
15	880014024	油管卡簧	Oil Tube Snap Ring	4	4	4
16	900020016	油管	Oil Tube	0.15m	0.15m	0.15m
17	M070400716	螺钉M4X16	Screw	2	2	2
18	880014025	油管	Oil Tube	0.19m	0.19m	0.19m
19	880015019	油标	Oil sight	1	1	1
20	880014022	油管接头(双头)	Oil Tube Joint	1	1	1
21	M070400712	螺钉	Screw	2	2	2

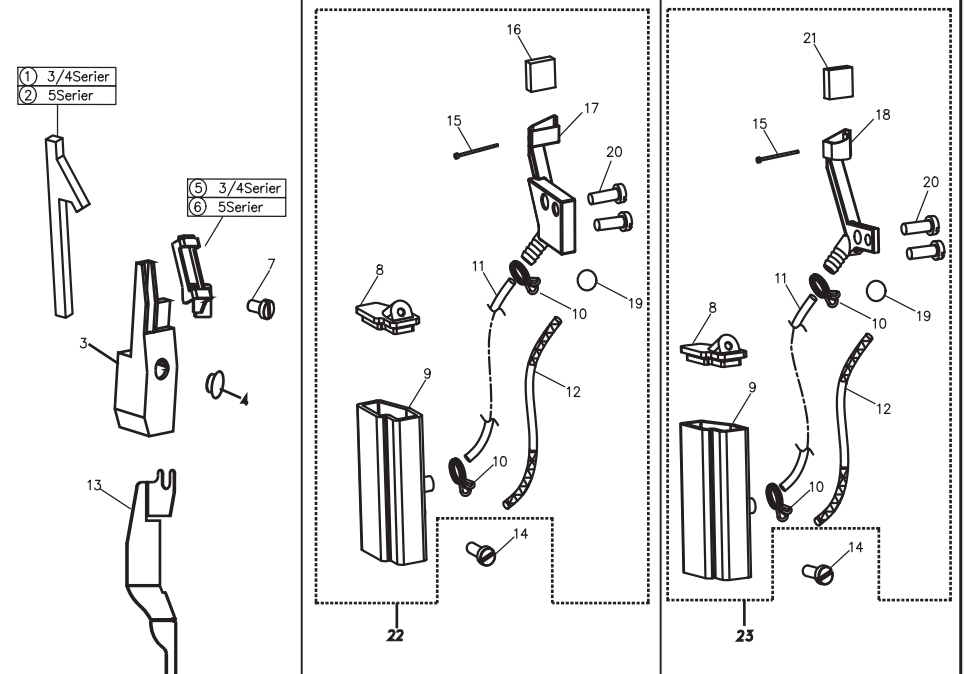
二十一、供油机构 (2) /Lubrinarion Mechanism (2)



三十一、供油机构 (2) /Lubrinarion Mechanism (2)

序号 Ref.No.	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four- thread	五线 five- thread
1	900021001	油盘	Oil Pan	1	1	1
2	880015003	放油螺钉油封	Oil Seal	1	1	1
3	880015004	放油螺钉	Screw	1	1	1
4	900021002	密封垫	Seal Washer	1	1	1
5	880015006	垫片	Washer	4	4	4
6	M180500812	油盘固定螺钉MSX12	Screw	4	4	4
7	880015008	油管接头	Oil Tube joint	3	3	3
8	880015009	油管	Oil Tube	1	1	1
9	880015015	回油套	Oil return sleeve	1	1	1
10	880015016	回油套毡	Oil felt	1	1	1
11	880015017	油管夹	Oil Tube clamp	2	2	2
12	880015018	回油管	Oil Return Tube	1	1	1
13	880015014	回油管塞	Oil Return plug	1	1	1
14	880015025	油盘磁铁	Pan magnet	1	1	1
15	680015027	油盘磁铁座	Oil pan magnet plate	1	1	1
16	S074374007	螺丝SM11/64"X40 L=7	Screw	1	1	1

二十二、HR装置机构部件
/H. R. Device

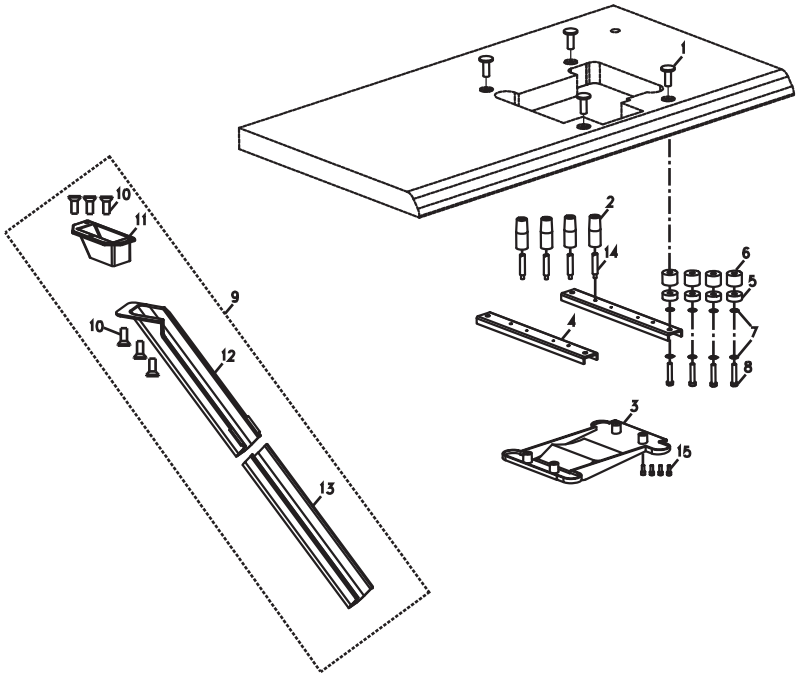


二十二、HR装置机构部件/H.R.Device

序号 Ref.No.	图号 Part No.	名称 Partname	零件描述 Description	数量(Numbe		
				三线 three-	四线 four- thread	五线 five- thread
1	880020001	滤油毡	Filter felt	1	1	0
2	880020002	滤油毡	Filter felt	0	0	1
3	900020003	硅油盒	Silicone oil box	1	1	1
4	900020004	橡胶塞	Rubber Plug	1	1	1
5	880020005	压板	Plate	1	1	1
6	880020006	压板	Plate	0	0	1
7	M070400712	压板螺钉M4X12	Screw	1	1	1
8	880020008	小油箱盖	Small tank cover	1	1	1
9	880020009	小油箱	Small tank	1	1	1
10	880020010	卡簧	Circlip	2	2	2
11	880020011	油管	Tube	1	1	1
12	880020012	油线	Oil wick	1	1	1
13	900020013	挡板	Snap Plate Bracket	1	1	1
14	M070400712	小油箱固定螺钉M4X12	Screw	1	1	1
15	880020015	机针冷却器油线钉	Needle Cooler Screw	1	1	1
16	880020016	油毡	Asphalt felt	1	1	0
17	880020019	机针冷却器	Needle cooler	1	1	0
18	880020021	机针冷却器	Needle cooler	0	0	1
19	880020022	钢球	Steel ball	1	1	1
20	M070400712	机针冷却器螺钉M4X12	Screw	1	1	0
21	880020017	油毡	Oil felt	0	0	1
22	880020018	机针冷却器组件	needle cooler assembly	1	1	0
23	880020020	机针冷却器组件	needle cooler assembly	0	0	1

二十三、线架部件/Thread Suard						
序号 Ref.No.	图 号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三 线 three-	四 线 four- thread	五 线 five- thread
1	900022001	过线架	Thread Guide	1	0	0
2	900022002	过线架	Thread Guide	0	0	1
3	900022003	线架端	Thread Stand Seal	1	1	1
4	900022004	上管	Upper Thread cdum	1	1	1
5	900022005	导线环螺母	Thread Guide Hook Nut	2	4	4
6	900022006	导线架 (短)	Thread Guide Bracket	0	2	1
7	900022007	过线环	Thread Guide Hook	3	2	4
8	900022008	线架螺钉	Screw	2	2	2
9	900022009	线架	Thread Stand	1	1	1
10	900022010	螺母	Nut	4	4	4
11	900022011	线架螺钉	Screw	2	2	2
12	900022012	螺母	Nut	4	4	4
13	900022013	导线环	Thread Guide Hook	2	4	4
14	900022014	导线环螺钉	Screw	2	4	4
15	900022015	导线架 (长)	Thread Spool Tray Bracket	1	0	1
16	900022016	导线架	Thread Guide Bracket	1	1	1
17	900022017	过线架	Thread Guide Bracket	0	1	0
18	900022018	固定器	Thread Guide Joint	1	1	1
19	M180500815	螺钉M5X15	ScrewM5X15	2	2	2
20	900022020	套	Bushing	1	1	1
21	900022021	套螺母	Nut	2	2	2
22	900022022	线圈定位套	Spool Cushion	3	4	5
23	900022023	线托棒	Spool Pin	3	4	5
24	900022024	线盘垫	Spool Tray Cushing	3	4	5
25	900022025	线盘	Spool Tray	3	4	5
26	900022026	托线架 (长)	Thread Spool Tray Bracket	1	0	1
27	900022027	螺母	Nut	3	4	5
28	900022028	垫圈	Washer	3	4	5
29	900022029	下管	Lower Thread Cloum	1	1	1
30	900022030	螺母	Nut	1	1	1
31	900022031	下管垫圈	Lower Waher	2	2	2
32	900022032	托线架 (短)	Thread Spool Tray Bracket	0	2	2
33	900022033	防震垫	Shakeproof Washer	2	2	2
34	900022034	过线架	Thread Guide Plate	0	0	1 (六线)
35	900022035	线架组件	Thrad Stand Component	1	0	0
36	900022036	线架组件	Thrad Stand Component	0	1	0
37	900022037	线架组件	Thrad Stand Component	0	0	1
38	900022038	线架组件	Thrad Stand Component	0	0	1 (六线)

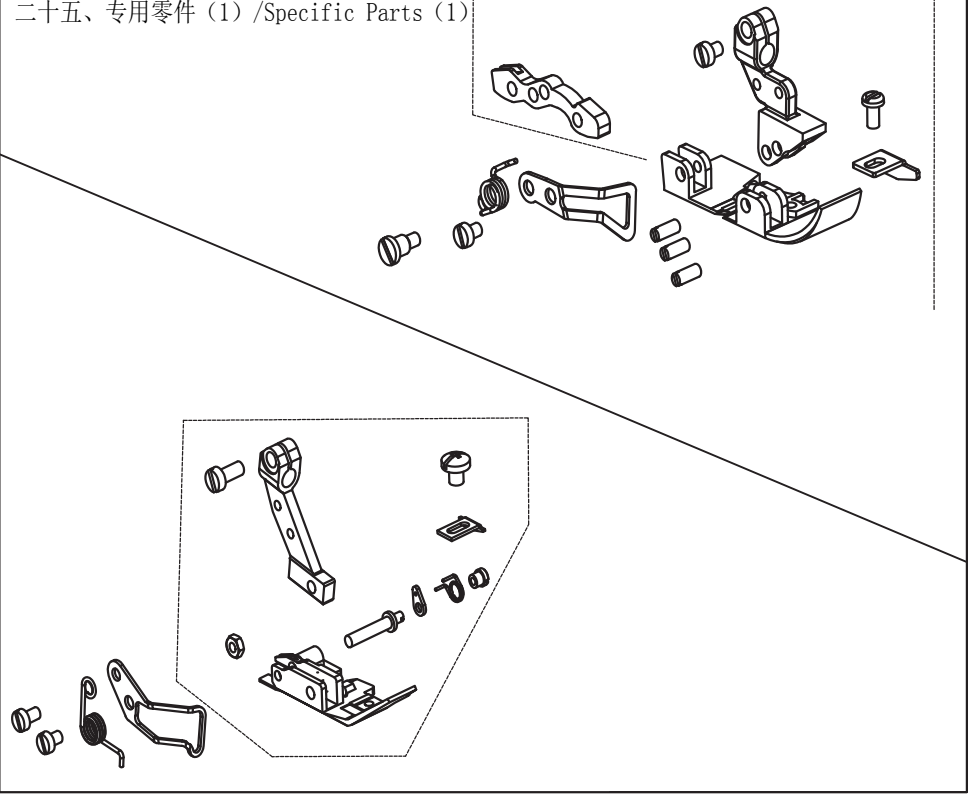
二十四、托盘部件/Parts For Simi-Submerged lnstallation



二十四、托盘部件/Parts For Simi- Submerged lnstallation

序号 Ref.No.	图 号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三 线 three-	四 线 four- thread	五 线 five- thread
1	900024001	托盘固定螺母	Nut	4	4	4
2	900024002	托盘防震连接垫	Shakeproof Connecting Washer	4	4	4
3	900024003	托盘	Plate	1	1	1
4	900024004	托架	Rest Board	2	2	2
5	900024005	减震垫圈	Shakeproof Washer	4	4	4
6	900024006	防震套	Shakeproof sleeve	4	4	4
7	900024007	大垫圈	Washer	8	8	8
8	900024008	托盘内六角螺钉	Screw	4	4	4
9	900024009	落料斗组件	Waste Chute Assy.	1	1	1
10	900024010	排料槽座螺钉	Screw	6	6	6
11	900024011	排料槽座	Row Material Troligh Bracket	1	1	1
12	900024012	排料槽1	Row Material Troligh	1	1	1
13	900024013	排料槽2	Row Material Troligh	1	1	1
14	900024014	螺钉	Screw	4	4	4
15	M180400707	螺钉M4X7.5	Screw	4	4	4

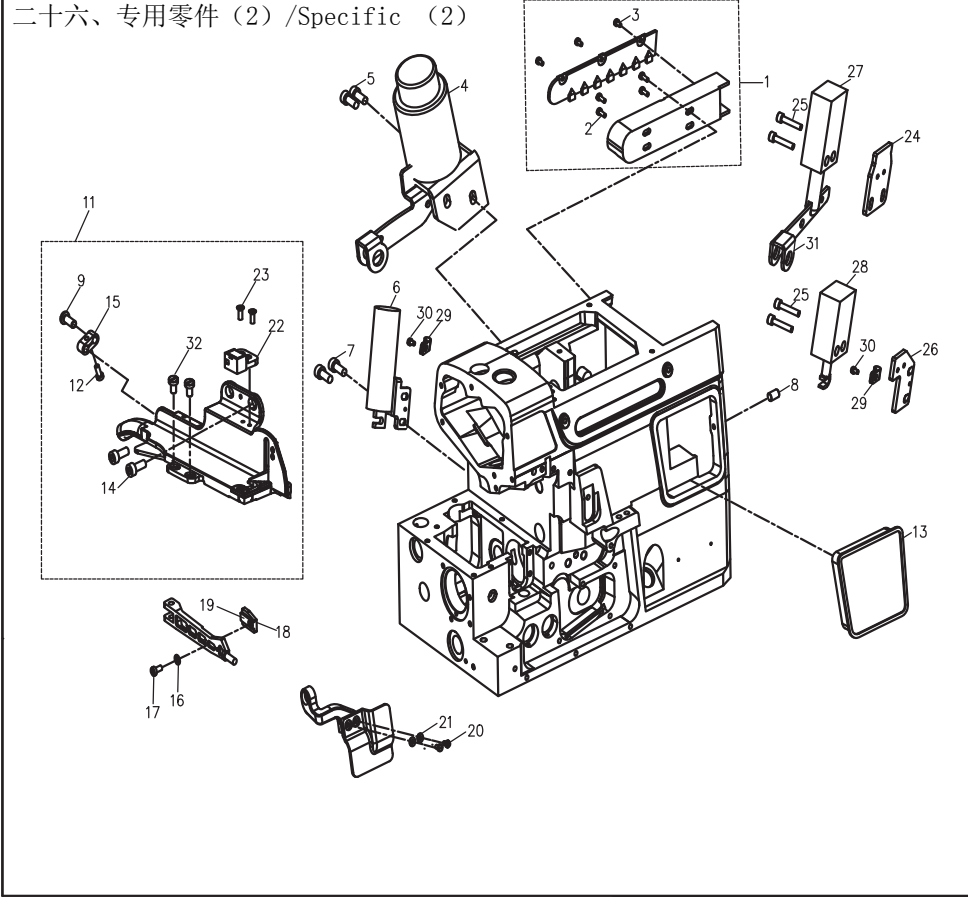
二十五、专用零件 (1) /Specific Parts (1)



二十五、专用零件 (1) /Specific Parts (1)

序号 Ref.No.	图 号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三 线 three-	四 线 four- thread	五 线 five- thread
1	880021004	压脚组件	Presser Foot Assy.	0	0	1
2	880021043	压脚脚连接件	Connection	0	0	1
3	M070350608	螺钉M3.5X7.5	Screw	0	0	1
4	880021017	压脚架	Presser Foot Frame	0	0	1
5	880021023	螺钉M3X4.5	Screw	0	0	1
6	880021021	护脚压板	Fabric Guard	0	0	1
7	880021031	压脚底板	Baseboard	0	0	1
8	880021028	小压脚底板	Baseboard	0	0	1
9	880021033	销	Pin	0	0	3
10	880021008	压脚挡片	Presser Foot Guard	0	0	1
11	880021011	压脚弹簧	Spring	0	0	1
12	M070300504	螺钉	Screw	0	0	1
13	880021013	轴位螺钉	Screw	0	0	1
14	880021005	压脚组件	Presser Foot Assy.	0	0	1
15	M070350608	螺钉	Screw	0	0	1
16	880021016	压脚架	Presser Foot Frame	0	0	1
17	880021042	螺钉	Screw	0	0	1
18	880021020	辅助压脚	Assist Presser Foot	0	0	1
19	880021030	压脚底板	Presser Foot Baseboard	0	0	1
20	880021033	销	Pin	0	0	1
21	880021038	螺母	Nut	0	0	1
22	880021037	轴位螺钉	Screw	0	0	1
23	880021035	压脚弹簧	Spring	0	0	1
24	880021027	小压脚	Small Preseer Foot	0	0	1
25	880021008	压脚护手	Finger Guard	0	0	1
26	880021010	压脚弹簧	Spring	0	0	1
27	M070300504	螺钉	Screw	0	0	2
28	900025029	挡板	Baffle	0	0	1
29	900025030	螺母	Nut	0	0	1

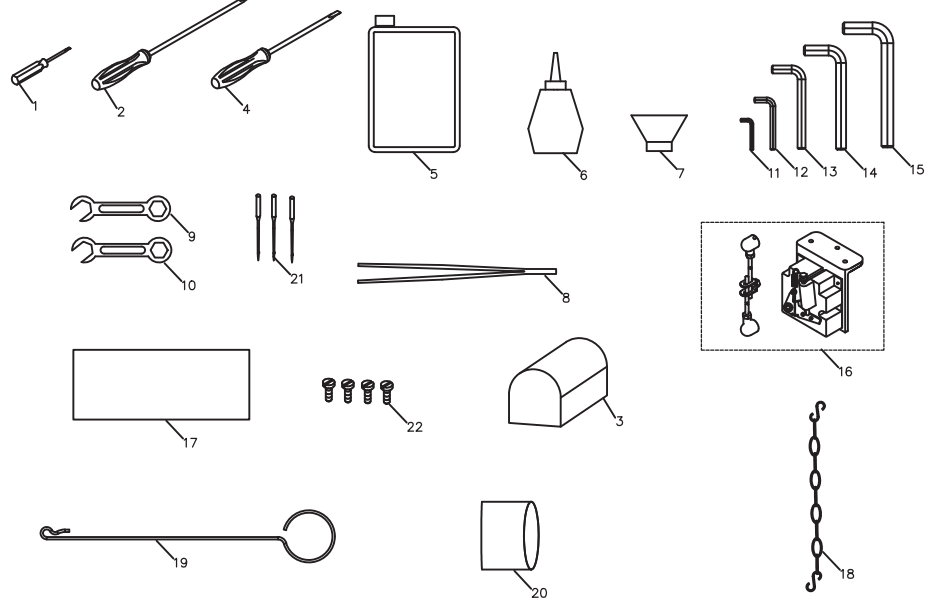
二十六、专用零件 (2) /Specific (2)



二十六、专用零件 (2) /Specific (2)

序号 Ref.No.	图 号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三 线 three-	四 线 four- thread	五 线 five- thread
1	900026001	过线盒线组件	Cover	1	1	1
2	M070400708	过线盒固定螺钉M4X8	Screw	4	4	4
3	M080300504	过线盒螺钉M3X4	Screw	3	3	3
4	900026004	抬压脚电磁铁组件	Electromagnetic Assembly	1	1	1
5	M180601012	螺钉M6X12	Screw	2	2	2
6	900026006	剪线电磁铁组件	Electromagnetic Assembly	1	1	1
7	M180601012	螺钉M6X12	Screw	2	2	2
8	M150400704	操作面板螺钉M4X4	Screw	1	1	1
9	900026009	销子	Pin	1	1	1
11	900026011	剪线刀组件	Cutter Assembly	1	1	1
12	M180400704	螺钉M4X4	Screw	1	1	1
13	900026013	操作面板组件	Operations Panel	1	1	1
14	M180601012	螺钉M6x12	Screw	2	2	2
15	900026015	刀组连接连杆	Crank	1	1	1
16	900026016	垫片	Washer	1	1	1
17	M070400708	螺钉M4X8	Screw	1	1	1
18	900026018	磁铁固定块	Bracket	1	1	1
19	900026019	压脚臂磁铁	Magnetic Iron	1	1	1
20	M070400707	螺钉M5X7.5	Screw	2	2	2
21	900026021	垫片	Washer	2	2	2
22	900026022	压脚臂霍尔	Presser armHdzer	1	1	1
23	M040300506	压脚臂霍尔固定螺钉	Screw	2	2	2
24	900026037	抬压脚气缸支架	Presser foot cylinder bracket	1	1	1
25	M180500825	螺钉M5X25	Screw	4	4	4
26	900026039	切刀气缸支架	Cutter cylinder Bracket	1	1	1
27	880025021	抬压脚气缸	Presser foot cylinder	1	1	1
28	880025003	切刀气缸	Cutter cylinder	1	1	1
29	880029002	线夹	Clamp	1	1	1
30	M070400708	线夹螺钉	Screw	1	1	1
31	880022033	抬压脚杠杆	Presser Foot Lever	1	1	1
32	M070400708-1	切刀架固定螺钉	Screw	2	2	2

二十七、随机附件部分/Accessories Assembles



二十七、随机附件部分/Accessories Assembles

序号 Ref.No.	图 号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三 线 three-	四 线 four- thread	五 线 five- thread
1	900027001	直柄内六角螺丝刀 (1.5mm)	Hexagonal Wrench1.5mm	1	1	1
2	900027002	螺丝刀 (小)	Screw Driver (S)	1	1	1
3	900027003	机头罩	Machine Head Cover	1	1	1
4	900027004	螺丝刀 (大)	Screw Driver (L)	1	1	1
5	900027005	油壶	Oil Can	1	1	1
6	900027006	小油壶 (尖嘴)	Oil Can	1	1	1
7	900027007	漏斗	Tundish	1	1	1
8	900027008	镊子	Tweezers	1	1	1
9	900027009	扳手 (8mm)	Wrench(8mm)	1	1	1
10	900027010	扳手 (7mm)	Wrench(7mm)	1	1	1
11	900027011	内六角扳手 (2mm)	Hexagnal screwdriver/2mm	1	1	1
12	900027012	内六角扳手 (4mm)	Hexagnal screwdriver/4mm	1	1	1
13	900027013	内六角扳手 (5mm)	Hexagnal screwdriver/5mm	1	1	1
14	900027014	内六角扳手 (6mm)	Hexagnal screwdriver/6mm	1	1	1
15	900027015	内六角扳手 (8mm)	Hexagnal screwdriver/8mm	1	1	1
16	900027016	控制器	Controller	1	1	1
17	900027017	附件盒	Attachment Box	1	1	1
18	900027018	脚踏板链条	Chain	1	1	1
19	900027019	线勾	Needle Threader	0	0	1
20	900027020	机头塑料袋	Plastic Machine Bag	1	1	1
21	880005043	机针	Needle	2	2	2
22	900027022	螺钉	Screw	4	4	4