

PARTS LIST

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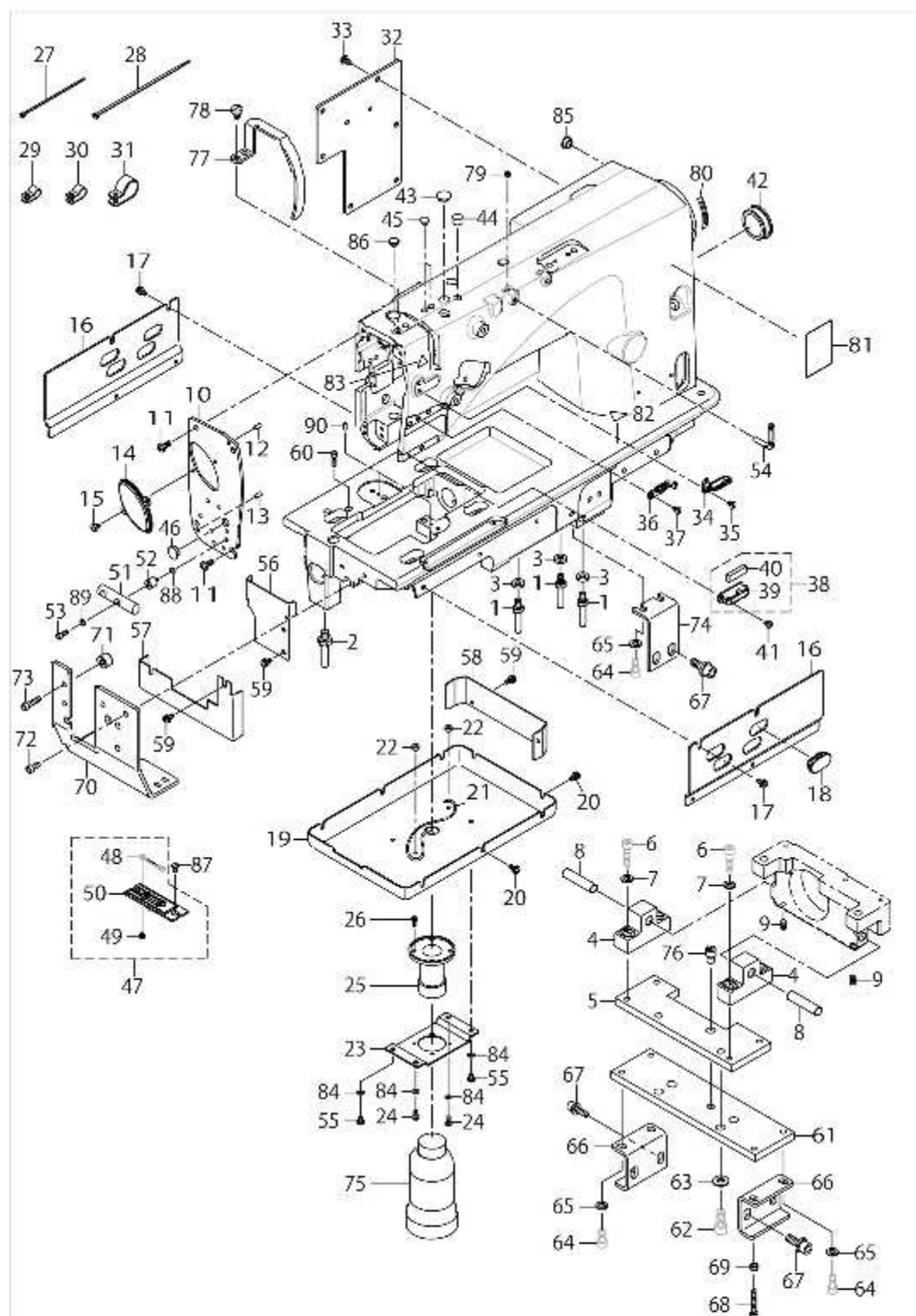
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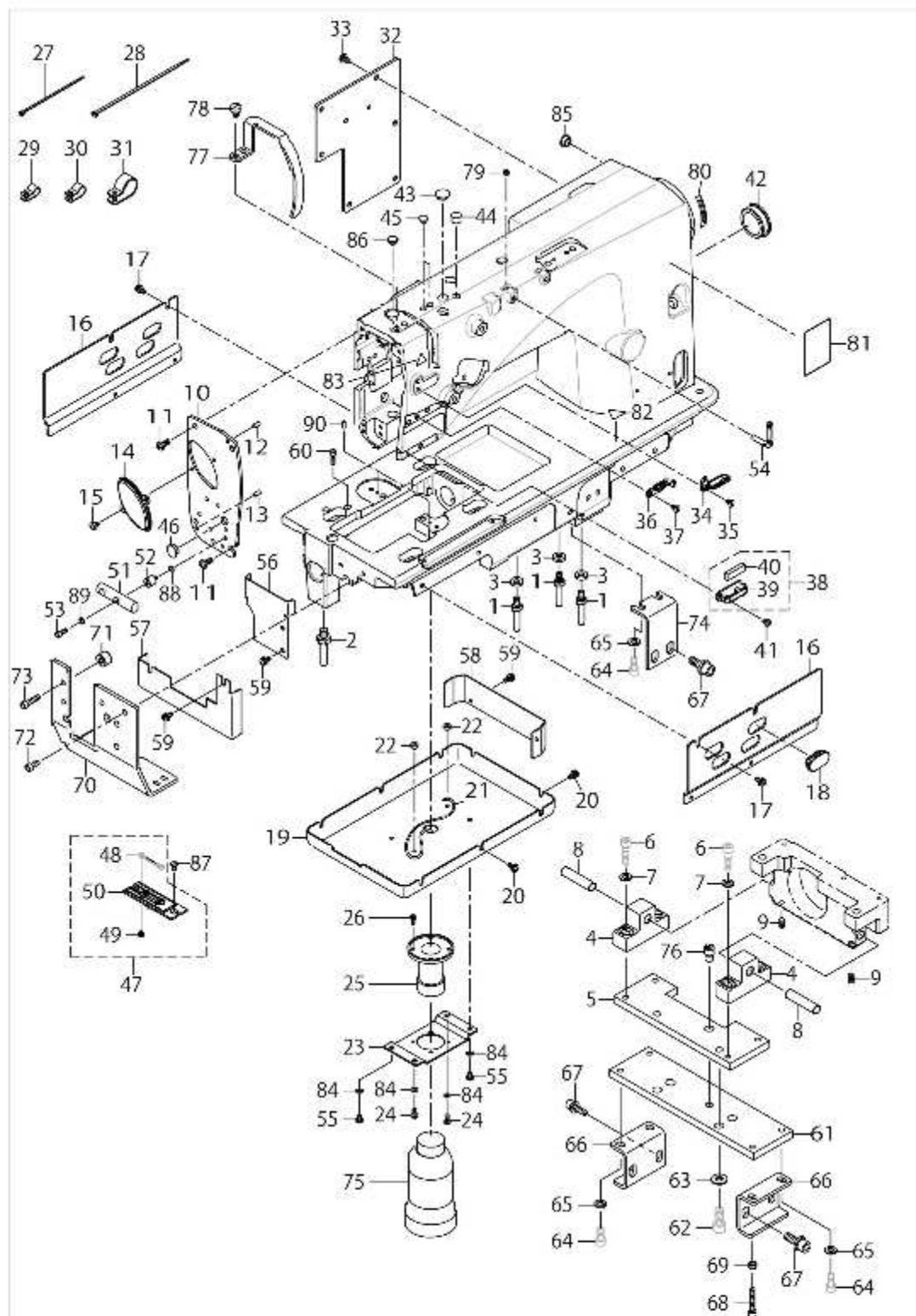
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40028555	STUD				3
2	40035180	BED_SCREW_STUD_B				1
3	40036690	WASHER				3
4	40033410	HEAD_BASE_A				2
5	40034481	HEAD_BASE_PLATE_B				1
6	SM6062502TN	HEXAGONAL-HOLE BOLT				4
7	WP0641601SC	WASHER				4
8	40033825	HEAD_FIXED_SHAFT				2
9	SM8051002TP	SCREW M5 L=10				2
10	40025640	FACE_PLATE_A				1
11	SM4050855SP	SCREW				4
12	PS0400082KP	SPRING PIN				1
13	PS0400082KP	SPRING PIN				1
14	40025641	FACE_PLATE_B				1
15	SM6040650TP	SCREW				2
16	40033441	OIL_COVER_A				2
17	SL4041091SC	SCREW M4 L=10				6
18	40028877	FACE_COVER_CAP				4
19	40033442	OIL_COVER_B				1
20	SL4041091SC	SCREW M4 L=10				6
21	CQ202000000	OIL WICK				1
22	NM6040000SN	NUT M4				2
23	40033443	OIL MANAGEMENT BRACKET				1
24	SM4040855SP	SCREW				2
25	B8202205000	OIL MANAGEMENT				1
26	SL4031081SC	SCREW M3 X 10				4
27	EA9500B0100	CABLE BAND				15
28	EA9500B0200	CABLE BAND 150				15
29	HX00150000C	CABLE CLIP				3
30	HX00150000D	CABLE CLIP				3
31	HX00150000K	CABLE CLIP				4
32	40028766	REAR_PLATE				1
33	SM4050855SP	SCREW				6
34	40029078	THREAD_GUIDE_UPPER				1
35	SM1040750TP	SCREW M4 L=7				1
36	40039785	THREAD_GUIDE_M			☆	1
37	SM1040750TP	SCREW M4 L=7				1
38	40031060	THREAD_GUIDE_F_ASM			☆	1
39	40033821	THREAD_GUIDE_F		*		1
40	40034444	FELT		*	☆	1
41	SM4040655SP	SCREW M4 L=6				1
42	22619100	CAP				1
43	TA1250406R0	RUBBER PLUG D=12.5 L=4				4
44	TA0950806R0	RUBBER PLUG				1
45	TA0750704R0	RUBBER PLUG				2
46	TA1050504R0	RUBBER PLUG				1
47	40046301	NEEDLE_PLATE_10_ASM				1

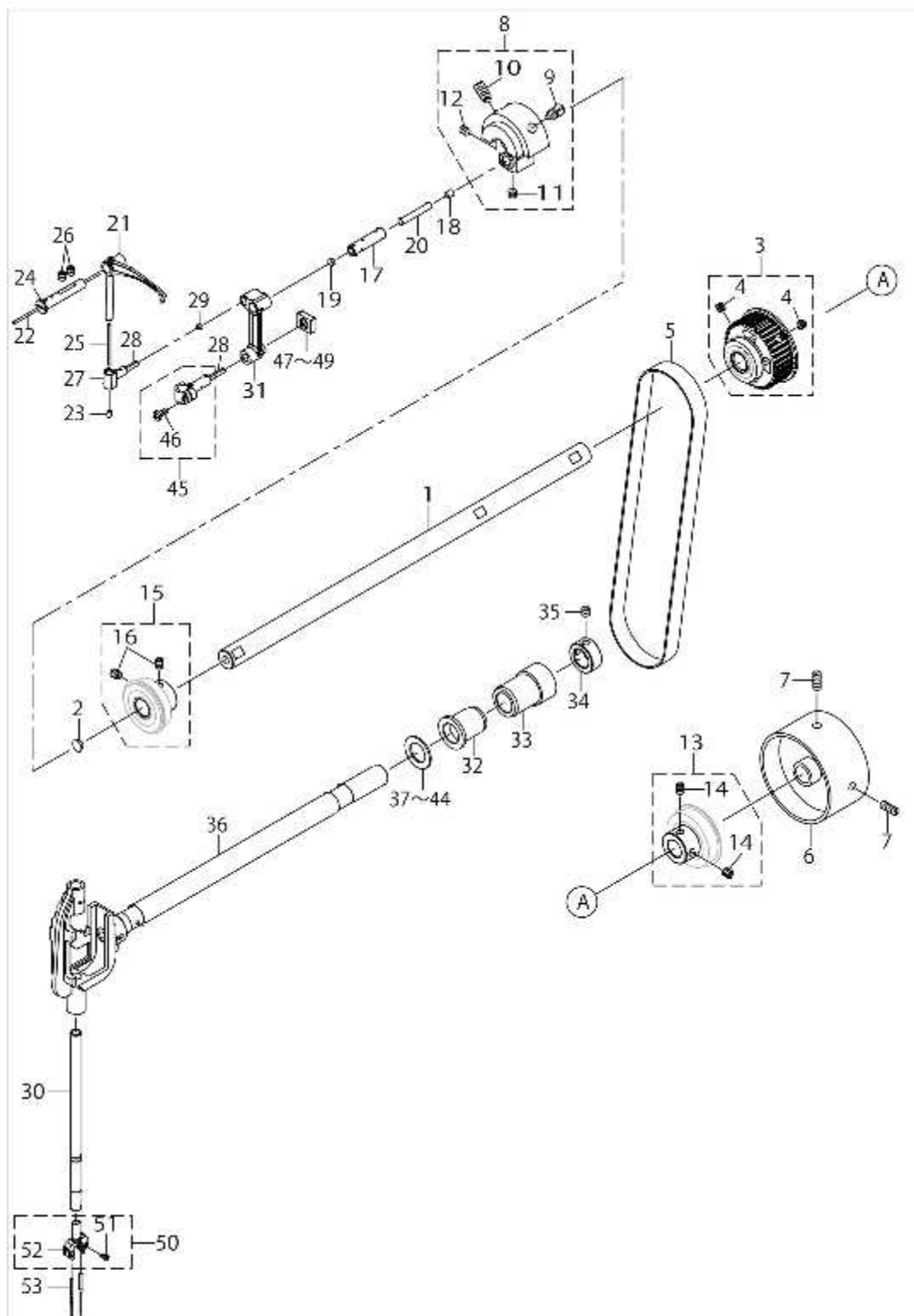
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	16403008	CONTER KNIFE RIGHT		*		1
49	SS6080320SP	SCREW 1/8-44 L= 2.5		*		2
50	40078201	NEEDLE_PLATE_10		*		1
51	40026344	ROCK SHAFT				1
52	40069615	FEED_BASE_SPACER				2
53	SM6041002TP	SCREW M4 L=10				2
54	22920706	TWO EYELET				2
55	SM4040655SP	SCREW M4 L=6				2
56	40042292	BED_OIL_COVER_A				1
57	40042293	BED_OIL_COVER_B				1
58	40042294	BED_OIL_COVER_C				1
59	SL4041091SC	SCREW M4 L=10				6
60	SM6041402TN	SCREW M4X0.7 L=14				2
61	40034482	HEAD_BASE_PLATE_A				1
62	SM6082002TN	SCREW M8 L=20				4
63	WP0841601SC	WASHER 8.4X17.4X1.6				4
64	SM6061402TN	BOLT				6
65	WP0641601SC	WASHER				6
66	40038253	FIXING_PLATE				2
67	SL6082092TN	BOLT				6
68	SM6053052TN	SCREW				4
69	NM6050001SC	NUT M5				4
70	40034480	HEAD FRONT BASE				1
71	40033444	FRONT_BASE_SPACER				2
72	SM6051400SP	SCREW				2
73	SM6052010SC	SCREW M5X0.8 L=20				2
74	40034479	HEAD_ROCK_PLATE				1
75	B9121012000	OIL CAN				1
76	40023180	FIXED_PIN				1
77	40028245	THREAD_TAKE_UP_LEVER_COVER				1
78	SM6060800SP	SCREW M6 L=8				1
79	SM8050412TP	SCREW M5 L=4				2
80	CM500300001	DIRECTION LABEL				1
81	CM301200001	SAFETY LABEL S				1
82	CM300200002	CAUTION LABEL(25)				1
83	CM300200001	ATTENTION SEAL				1
84	WP0430800SD	WASHER M4				4
85	TA1050504R0	RUBBER PLUG				1
86	TA0800504R0	PLUG D=8 L=4.5				1
87	SM1040870TP	SCREW				2
88	WP0501016SD	WASHER 5X10.5X1				2
89	WP0450846SP	WASHER				2
90	PH0300085S0	PIN				2

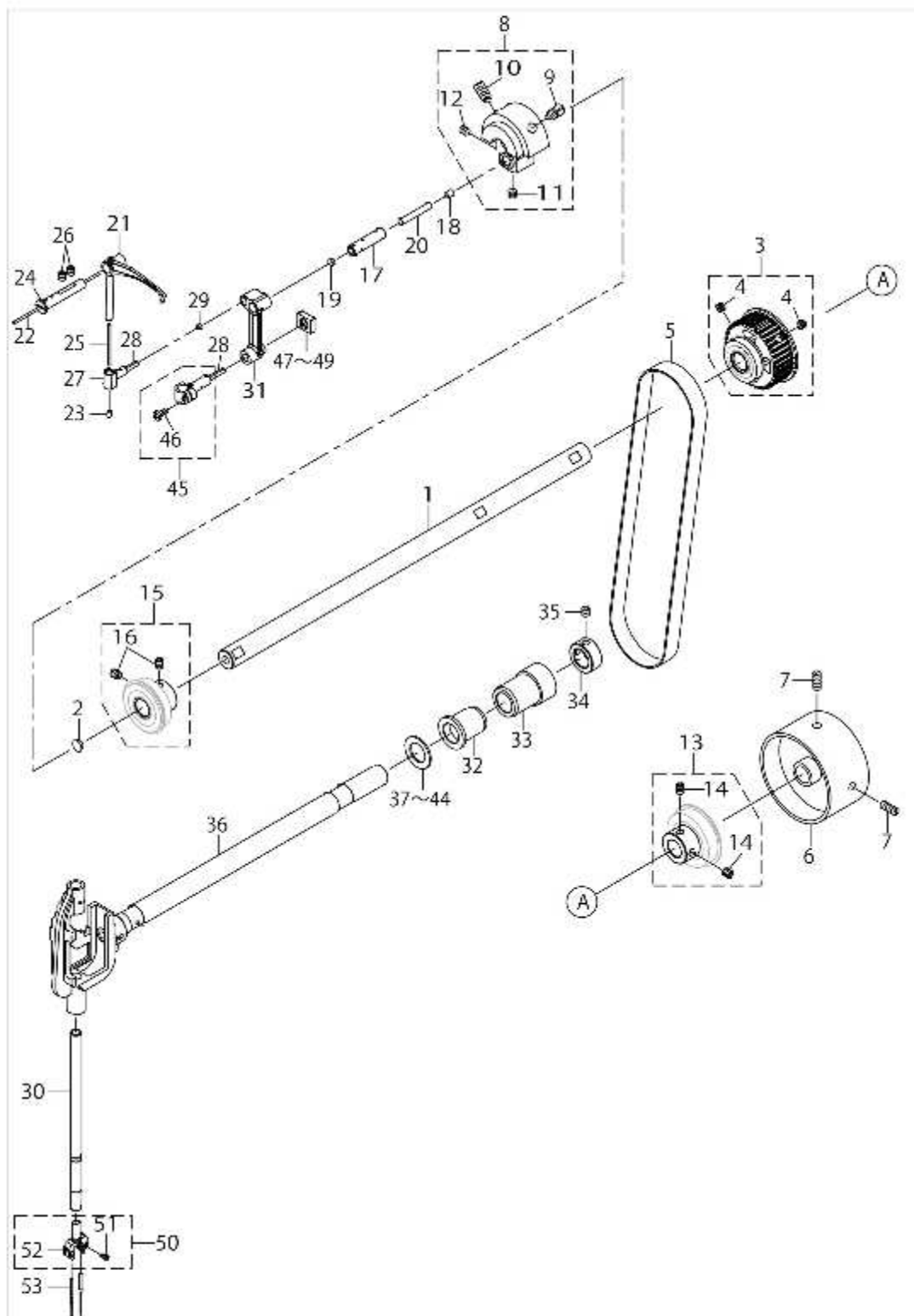
MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS



MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40024436	MAINSHAFT				1
2	TA0750404R0	PLUG D=7.5 L=3.5				1
3	40029048	ASSY_MAINSHAFT_BEARING_2				1
4	SM8060612TP	SCREW M6 L=6		*		4
5	40028652	TIMING_BELT				1
6	40050540	HAND_WHEEL				1
7	SM8061550TP	SCREW M6 L=15				2
8	40031864	ASSY_COUNTER_WEIGHT				1
9	40004171	COUNTER_WEIGHT_SCREW		*		1
10	SM8081652TP	SCREW M8 L=16		*		1
11	SM8060552TP	SCREW M6 L=5		*		1
12	SM8060612TP	SCREW M6 L=6		*		1
13	40029049	ASSY_MAINSHAFT_BEARING_3				1
14	SM8060812TP	SCREW M6 L=8		*		2
15	40029047	ASSY_MAINSHAFT_BEARING				1
16	40010417	BEARING_BUSH_SCREW		*		2
17	40029964	NEEDLE_BAR_CRANK_PIN				1
18	TA0490601R0	PLUG D=4.9X5.5 L=6				1
19	TA0500301R0	PLUG 5X5.8 L=3				1
20	CQ303000000	OIL WICK				0.02
21	40041107	TAKE_UP_LEVER_E				1
22	CQ202000000	OIL WICK				0.04
23	22810907	RUBBER PLUG				1
24	22605307	THREAD TAKE-UP LEVER PIN				1
25	CQ202000000	OIL WICK				0.15
26	SM8060612TP	SCREW M6 L=6				2
27	40027951	TAKE_UP_LEVER_THRUST_PIN				1
28	CQ252000000	OIL WICK				0.02
29	TA0370301R0	PLUG D=3.7X4.4 L=3				1
30	40033463	NEEDLE_BAR			☆	1
31	40022110	NEEDLE_BAR_CRANK_ROD				1
32	40023568	BUSHING				1
33	40023569	BUSHING				1
34	CS1701181TP	THRUST COLLAR D=17 W=11				1
35	SM8060612TP	SCREW M6 L=6				2
36	40026395	NEEDLE_BAR ROCKING_BASE_ASM.				1
37	B1438512B00	WASHER 17.1X28X1.5	SELECTIVE PARTS			1
38	22606206	SPACER Y	SELECTIVE PARTS			1
39	22606305	SPACER Z	SELECTIVE PARTS			1
40	22607600	SPACER A	SELECTIVE PARTS			1
41	22607709	SPACER B	SELECTIVE PARTS			1
42	22607808	SPACER D	SELECTIVE PARTS			1
43	22607907	SPACER E	SELECTIVE PARTS			1
44	22606404	SPACER F	SELECTIVE PARTS			1
45	40031862	ASSY_NEEDLE_BAR_CONNECTION				1
46	SM4041055SP	SCREW		*		1
47	23204506	ROCKING ROD SQUARE BLOCK A	SELECTIVE PARTS			1

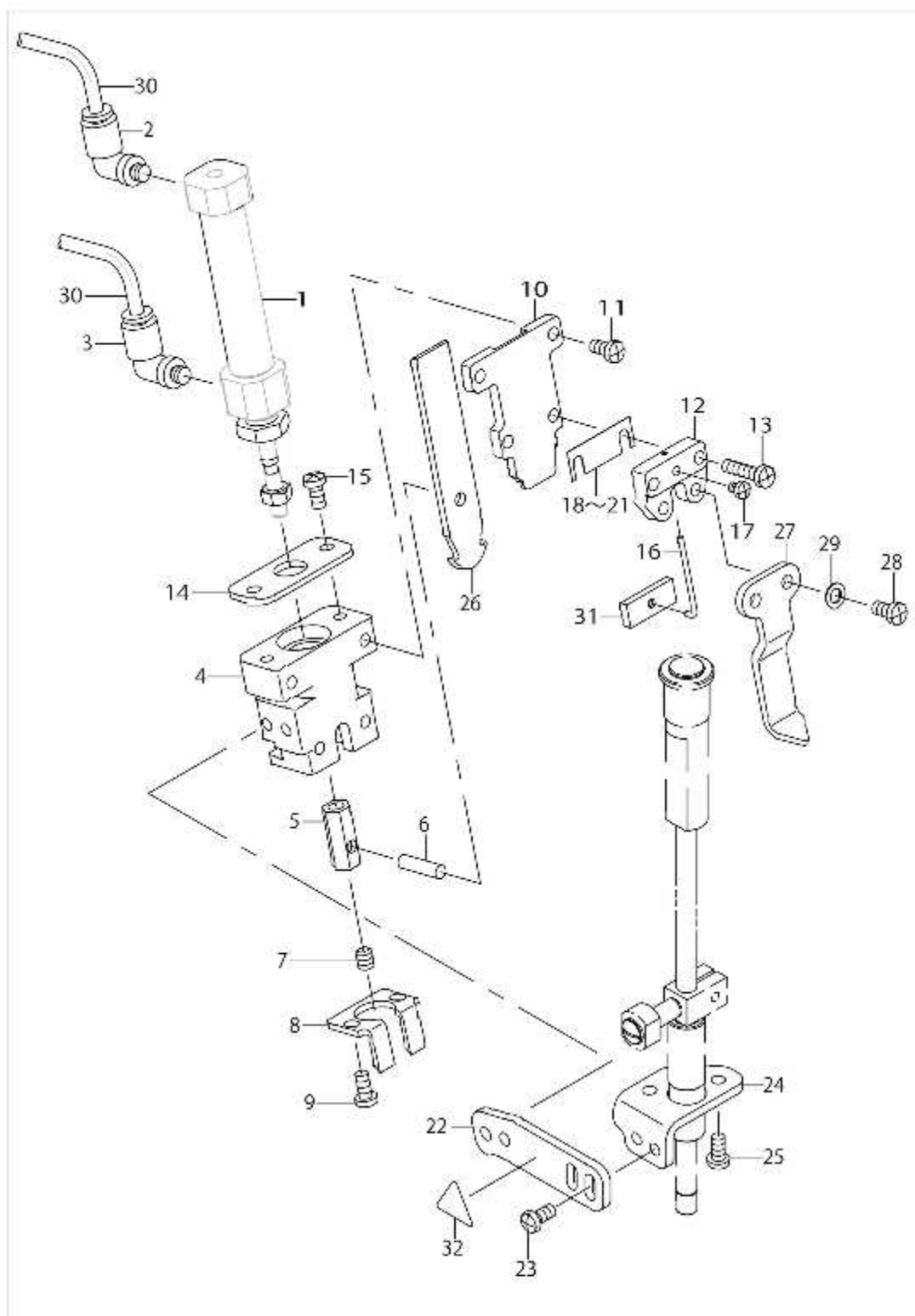
MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS



MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	23204605	ROCKING ROD SQUARE BLOCK B	SELECTIVE PARTS			1
49	23204704	ROCKING ROD SQUARE BLOCK C	SELECTIVE PARTS			1
50	40046314	NEEDLE_BAR_CLAMP_10_ASM.				1
51	SM6850400SP	SCREW M2.5 L=4		*		2
52	40033451	NEEDLE_BAR_CLAMP_10		*		1
53	MDP170B1600	NEEDLE DPX17 #16				2

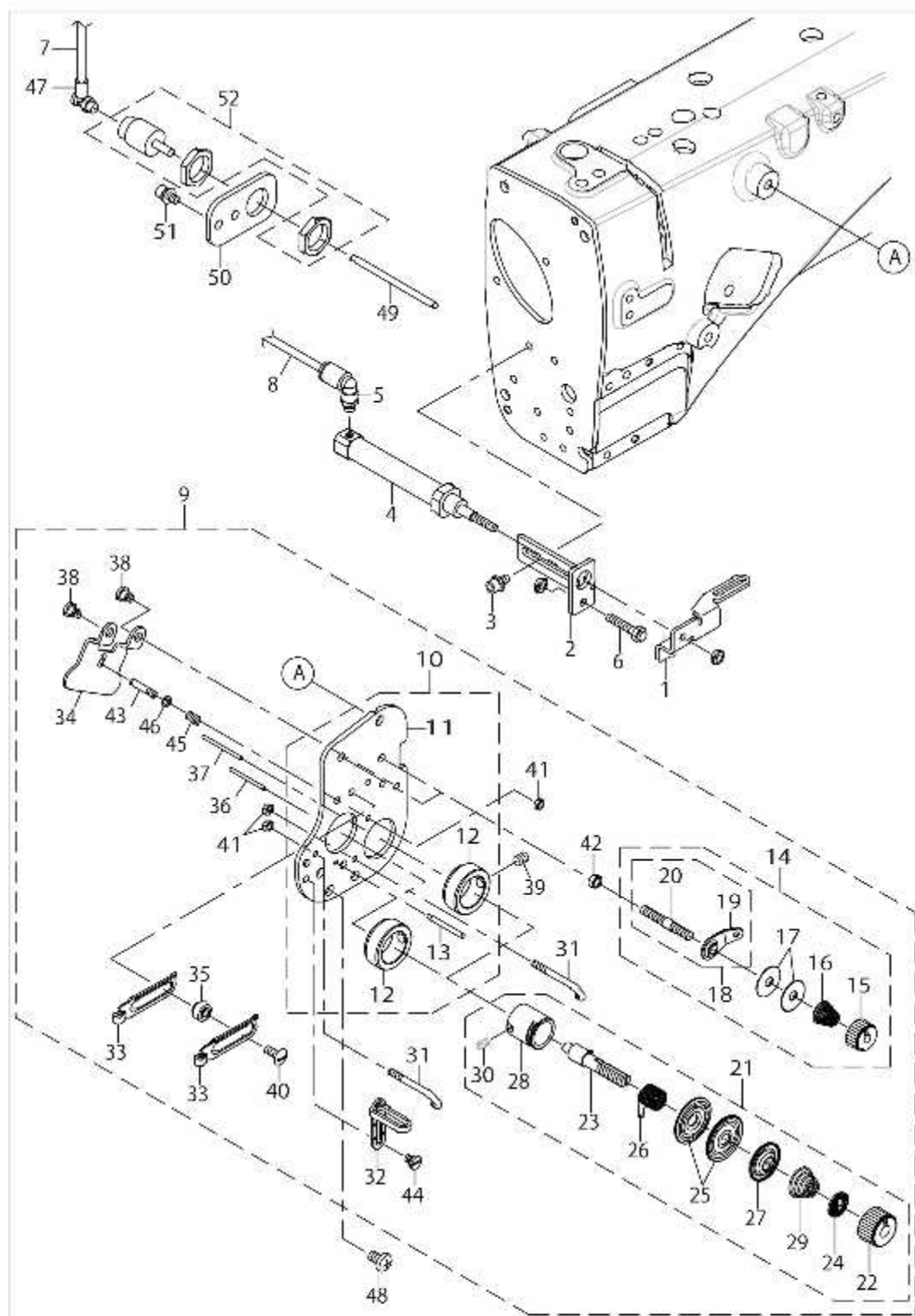
NEEDLE THREAD TRIMMER COMPONENTS



NEEDLE THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	PA1604005B0	ARI CYLINDER			☆	1
2	PJ304040504	ELBOW UNION				1
3	PJ304040506	ELBOW UNION				1
4	40023016	UPPER KNIFE BASE				1
5	40033537	UPPER_KNIFE_JOINT				1
6	B1505804000	HINGE SHAFT				1
7	SM8050612TP	SCREW M5X6				1
8	16409906	NEEDLE THREAD COUNTER KNIFE				1
9	SM4040855SP	SCREW				2
10	40023019	UPPER_KNIFE_GUIDE				1
11	SM4040855SP	SCREW				2
12	40023017	UPPER_KNIFE_CLAMP_BASE				1
13	SM4041655SP	SCREW M4 L=16				2
14	40023018	UPPER_KNIFE_PLATE				1
15	SM4040855SP	SCREW				2
16	40033816	CLAMP_SPRING			☆	1
17	SM4030455SP	SCREW				1
18	16410607	SPACER 0.2	SELECTIVE PARTS			1
19	16410706	SPACER 0.4	SELECTIVE PARTS			1
20	16410805	SPACER 0.6	SELECTIVE PARTS			1
21	16410904	SPACER 0.8	SELECTIVE PARTS			1
22	40026152	UPPER_THREAD_TRIMMER_PLATE				1
23	SM4040855SP	SCREW				4
24	40026153	UPPER_THREAD_TRIMMER_BASE				1
25	SM4040855SP	SCREW				2
26	40023020	UPPER KNIFE 10_12				1
27	40026151	CLOTH_SPREADER				1
28	SM4040855SP	SCREW				2
29	WP0450000SD	WASHER 4.5X8X0.5				2
30	BT0400251EB	URETHANE HOSE BLACK				2
31	40033815	CLAMP_PLATE				1
32	CM300200001	ATTENTION SEAL				1

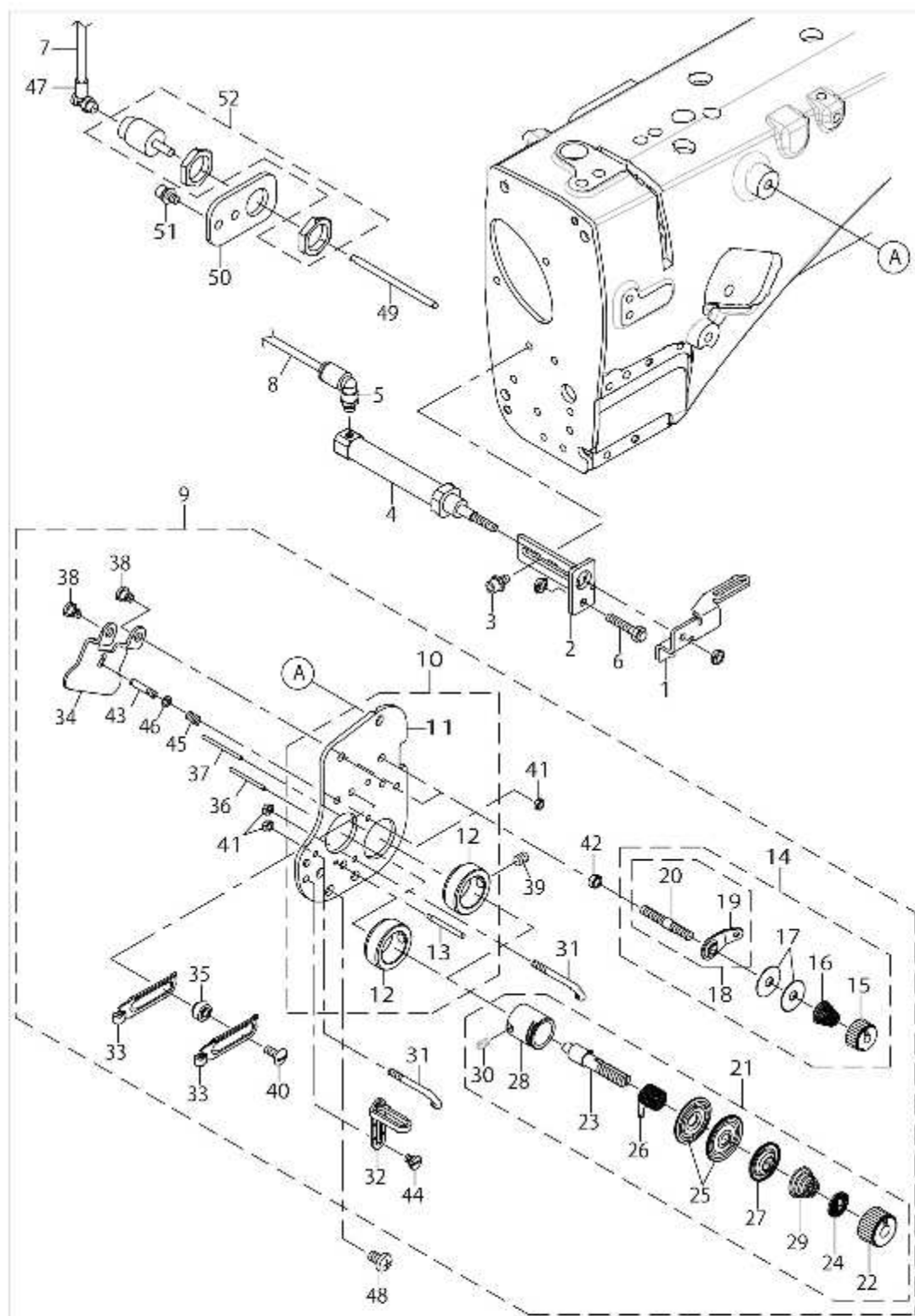
THREAD TENSION & WIPER COMPONENTS



THREAD TENSION & WIPER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40025634	WIPER			☆	1
2	40025635	WIPER_CYLINDER_BASE				1
3	SL6040892TN	BOLT				2
4	PA1002506A0	CYINDER				1
5	PJ304040506	ELBOW UNION				1
6	40044963	STOPPER_BOLT			☆	1
7	BT0400251EB	URETHANE HOSE BLACK				3
8	BT0400251EB	URETHANE HOSE BLACK				3
9	40061321	COMP_THREAD_TENSION				1
10	40028250	ASSY_TENSION_BASE_PLATE		*		1
11	40028251	TENSION_BASE_PLATE		*		1
12	40015697	THREAD_TENSION_BASE		*		2
13	40022463	THREAD_GUIDE_PIN		*		1
14	40022427	THREAD TENSION NUT		*		2
15	22945703	THREAD TENSION SPRING		*		1
16	22945505	BOBBIN WINDER TENSION DISC		*		1
17	B3214047000	BOBBIN WINDER TENSION DISC		*		1
18	22529473	BOBBIN THREAD TENSION ROD ASM.		*		1
19	22529408	BOBBIN THREAD GUIDE		*		1
20	22529515	BOBBIN THREAD TENSION ROD		*		1
21	23626062	THREAD TENSION ASM. H		*		2
22	23626005	THREAD TENSION NUT		*		1
23	22921209	THREAD TENSION POST		*		1
24	22921407	ROTATION STOPPER		*		1
25	22921506	THREAD TENSION DISK		*		2
26	22921605	THREAD TAKE-UP SPRING		*		1
27	22921803	DISK STOPPER		*		1
28	22945307	THREAD TENSION POST BASE		*		1
29	22962005	THREAD TENSION SPRING		*		1
30	SS8090670SP	SCREW 9/64-40 L= 5.5		*		1
31	B1118512000	THREAD TAKE-UP GUIDE LEVER (A)		*		2
32	22811301	THREAD GUIDE(UPPER) RIGHT		*		1
33	23203201	TAKE-UP THREAD GUIDE		*		2
34	40034660	DISK RELEASE PLATE		*		1
35	23203300	THREAD GUIDE COLLAR		*		2
36	B3118552A00	TENSION RELEASE PIN A		*		1
37	B3118552F00	TENSION RELEASING PIN		*		1
38	SD0470316TP	SHOULDER SCREW D=4.7 H=3.1		*		2
39	SM8050612TP	SCREW M5X6		*		2
40	SS5091020SP	SCREW 9/64-40 L= 9.5		*		2
41	NS6080210SP	NUT 1/8-44		*		3
42	NS6110310SP	NUT 11/64-40		*		2
43	40015699	SPRING_GUIDE		*		1
44	SS6090520SP	SCREW 9/64-40 L= 5.0		*		1
45	40009222	PRESSER PLATE ADJUSTING SPRING		*		1
46	WP0350516SD	WASHER 3.5X6X0.5		*		1
47	PJ304040506	ELBOW UNION				1

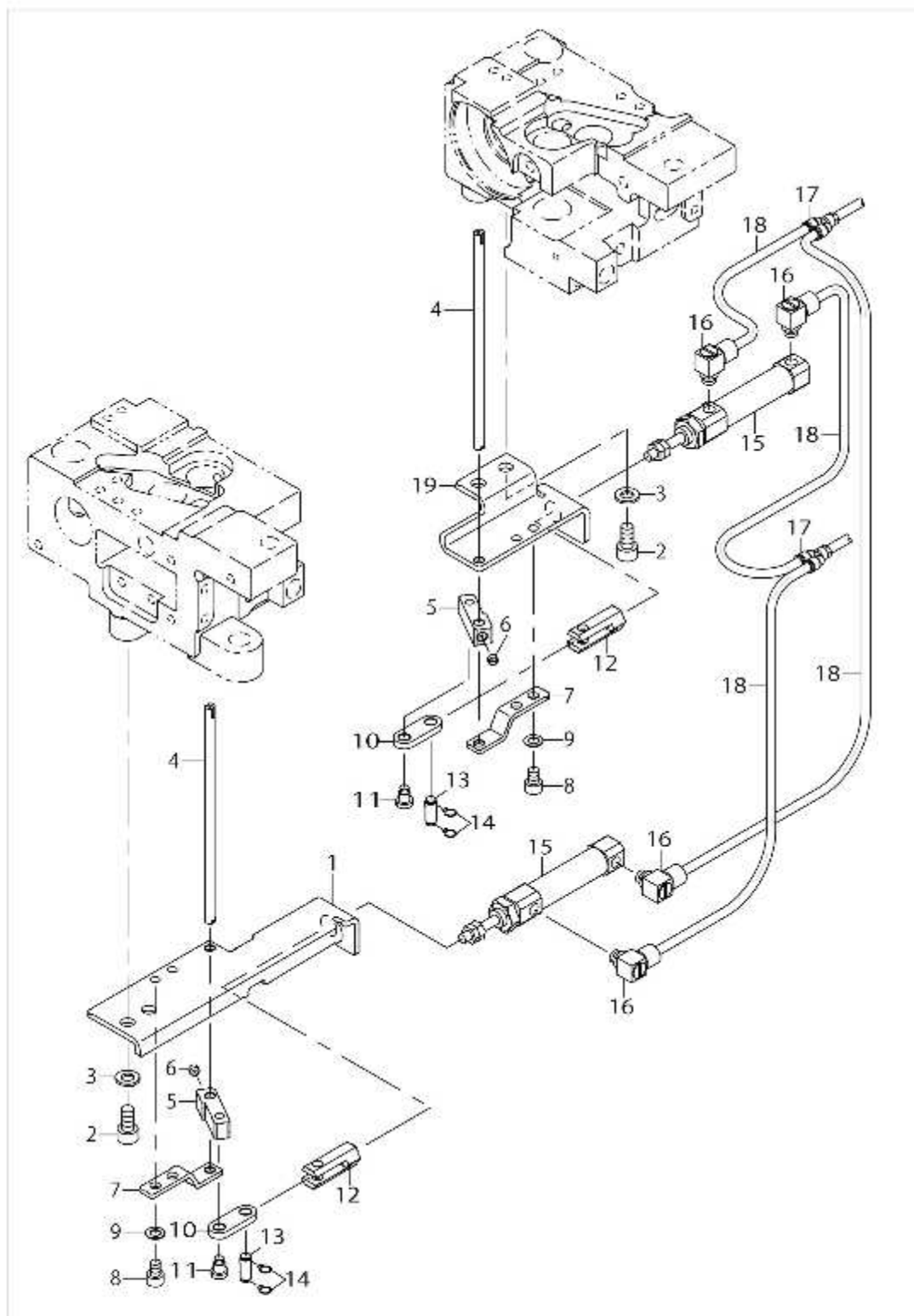
THREAD TENSION & WIPER COMPONENTS



THREAD TENSION & WIPER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM4050855SP	SCREW				2
49	40034974	TENSION_RELEASE_SHAFT				1
50	40025636	THREAD_TENSION_CYLINDER_BRACKET				1
51	SL6040892TN	BOLT				2
52	PA1000512A0	AIR CYLINDER				1

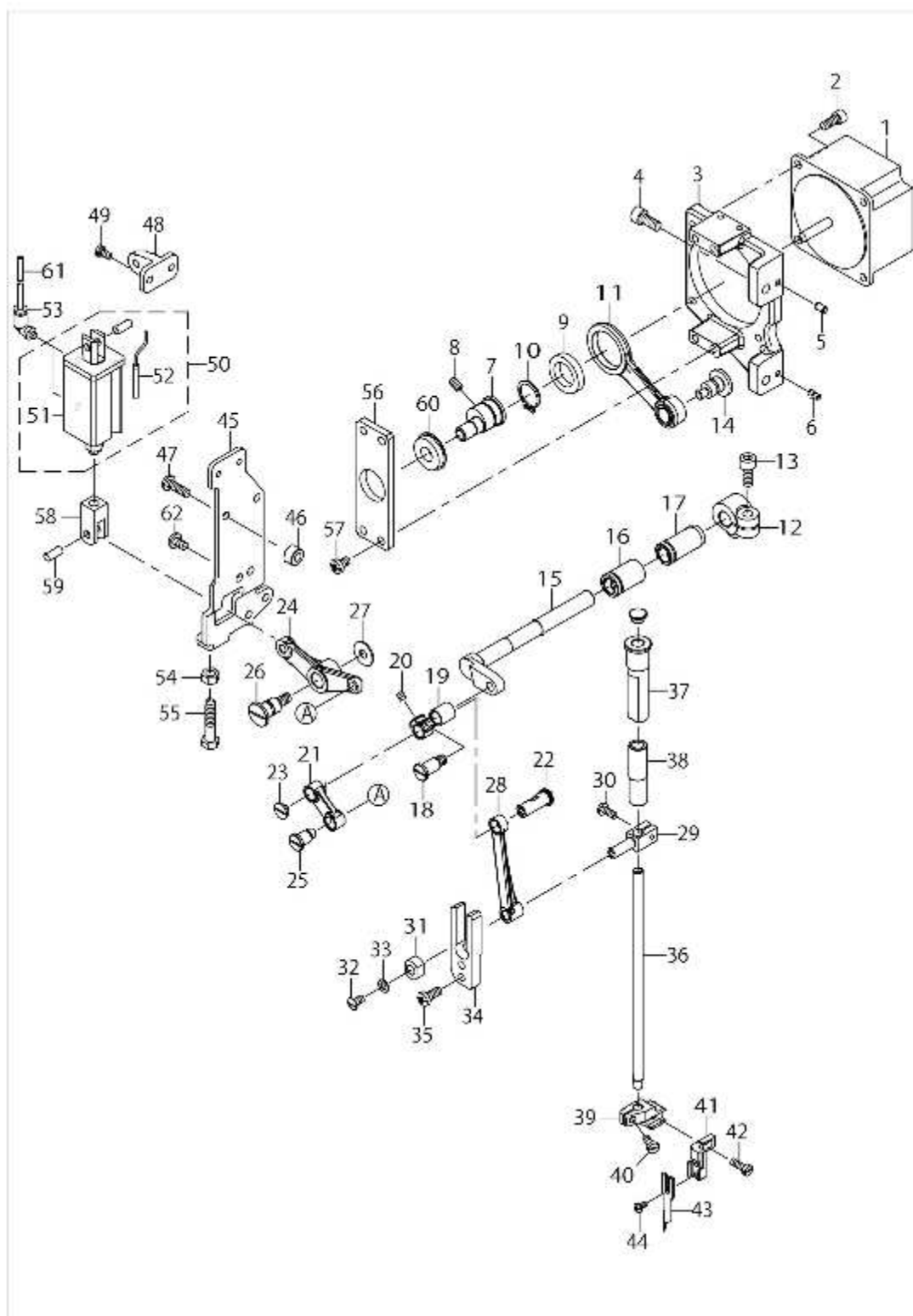
LOWER THREAD COMPONENTS



LOWER THREAD COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40025624	LOWER KNIFE BASE L				1
2	SM6051002TP	SCREW M5X0.8 L=10				4
3	WP0531000SD	WASHER M5				4
4	40025646	LOWER KNIFE			☆	2
5	40025622	KNIFE_LINK_ARM				2
6	SM8040360TP	SCREW				2
7	40025623	KNIFE_PRESSER_BASE				2
8	SM6040602TP	SCREW M4 L=6				2
9	WP0450000SD	WASHER 4.5X8X0.5				2
10	40033420	LOWER_KNIFE_LINK				2
11	SD0450401SP	HINGE SCREW D= 4.5 H= 4				2
12	40025661	CYLINDER_JOINT				2
13	B3034450000	LINK PIN				2
14	B3035450000	SNAP RING				4
15	PA1001521A0	AIR CYLINDER				2
16	PJ046052503	HOSE ELBOW				4
17	PJ308040002	QUICK COUPLING				2
18	BT0400251EB	URETHANE HOSE BLACK				6
19	40025625	LOWER_KNIFE_BASE_R				1

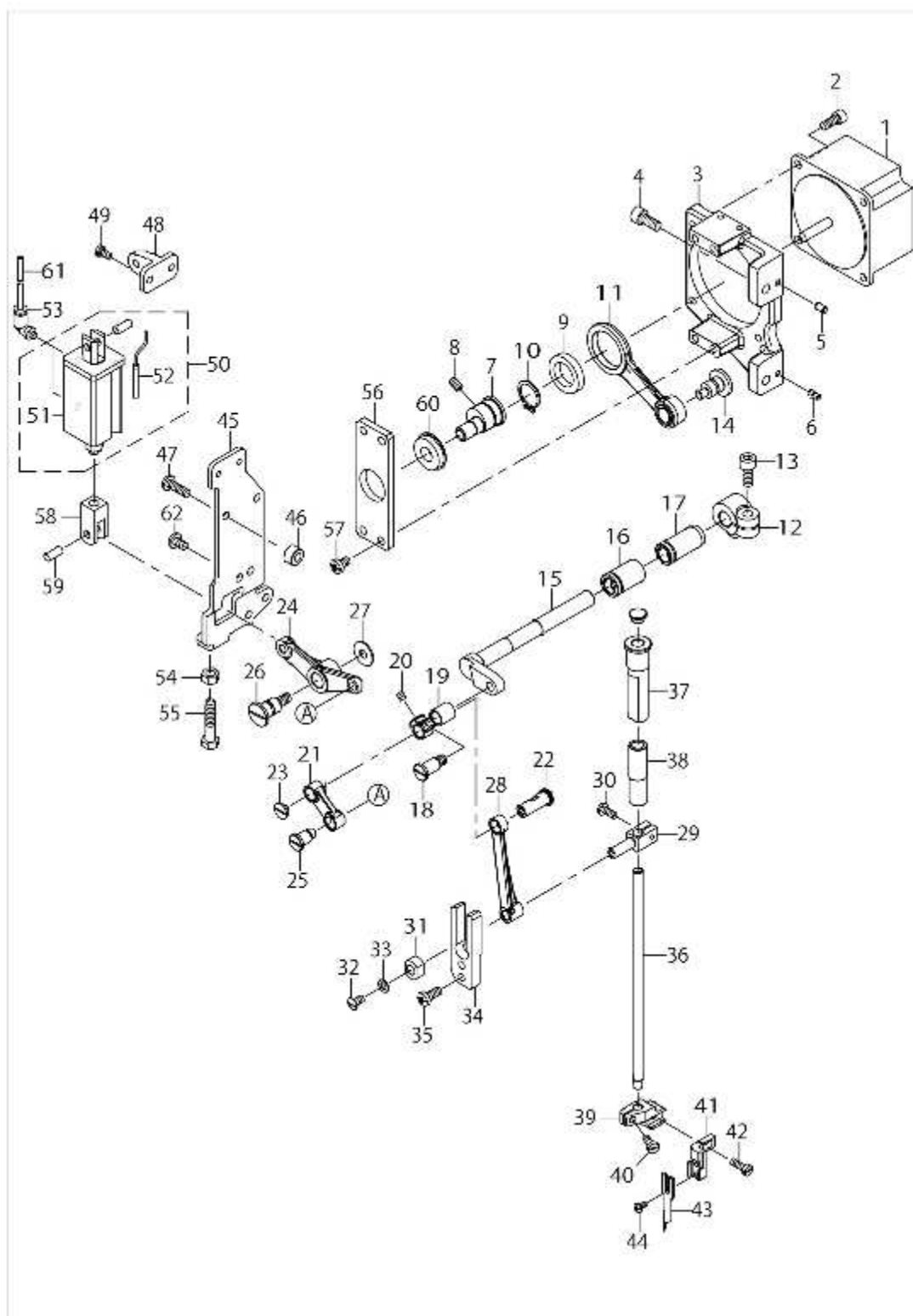
CENTER KNIFE COMPONENTS



CENTER KNIFE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	HM002130000	MOTOR			☆	1
2	SM6051202TP	SCREW M5X0.8 L=12				4
3	40026167	MOTOR_BASE				1
4	SM6061402TP	SCREW M6 L=14				2
5	13302500	DOWEL PIN 2				1
6	13301908	DOWEL PIN				1
7	40023015	KNIFE MOTOR CAM				1
8	SM8050612TP	SCREW M5X6				1
9	SB117000800	BEARING			☆	1
10	RC1700001KP	RETAINING RING				1
11	40023012	ASSY_CENTER_KNIFE_DRIVING_ROD				1
12	40026131	KNIFE_MOVING_ARM				1
13	SM6061402TP	SCREW M6 L=14				1
14	40026113	HINGE_SCREW_A				1
15	40026132	KNIFE_MOVING_SHAFT				1
16	40026133	KNIFE_MOVING_SHAFT_BUSHING_A				1
17	40026134	KNIFE_MOVING_SHAFT_BUSHING_B				1
18	40026114	HINGE_SCREW_B				1
19	40026126	KNIFE_LINK_A				1
20	SM8050612TP	SCREW M5X6				1
21	40026127	KNIFE_LINK_B				1
22	40026130	KNIFE_LINK_PIN				1
23	SM6040460TP	SCREW				1
24	40026129	KNIFE_LINK_D				1
25	40026115	HINGE_SCREW_C				1
26	40026116	HINGE_SCREW_D				1
27	40042089	THRUST WASHER				1
28	40026128	KNIFE_LINK_C				1
29	40069127	KNIFE_BAR_CLAMP				1
30	SM4041050TP	SCREW				1
31	40026136	SLIDE_BLOCK				1
32	SS5110810SP	SCREW 11/64-40 L=8				1
33	WP0480856SP	WASHER 4.8X8.4X0.8				1
34	40026137	SLIDE_BLOCK_GUIDE				1
35	SM4051255SP	SCREW M5 L=12				2
36	40026118	KNIFE_BAR			☆	1
37	40026120	KNIFE_BAR_BUSHING_B				1
38	40026119	KNIFE_BAR_BUSHING_A				1
39	40026121	KNIFE_BASE_A				1
40	SM6041000SP	SCREW M4 L=10				1
41	40060721	KNIFE_BASE_B				1
42	SM6041200SP	SCREW M4 L=12				1
43	40026155	KNIFE_RIGHT_A			☆	1
44	SM5030655SN	SCREW M3X0.5 L=6				2
45	40026109	CYLINDER_PLATE				1
46	40031059	CYLINDER_PLATE_SPACER				1
47	SM4051655SP	SCREW M5 L=16				1

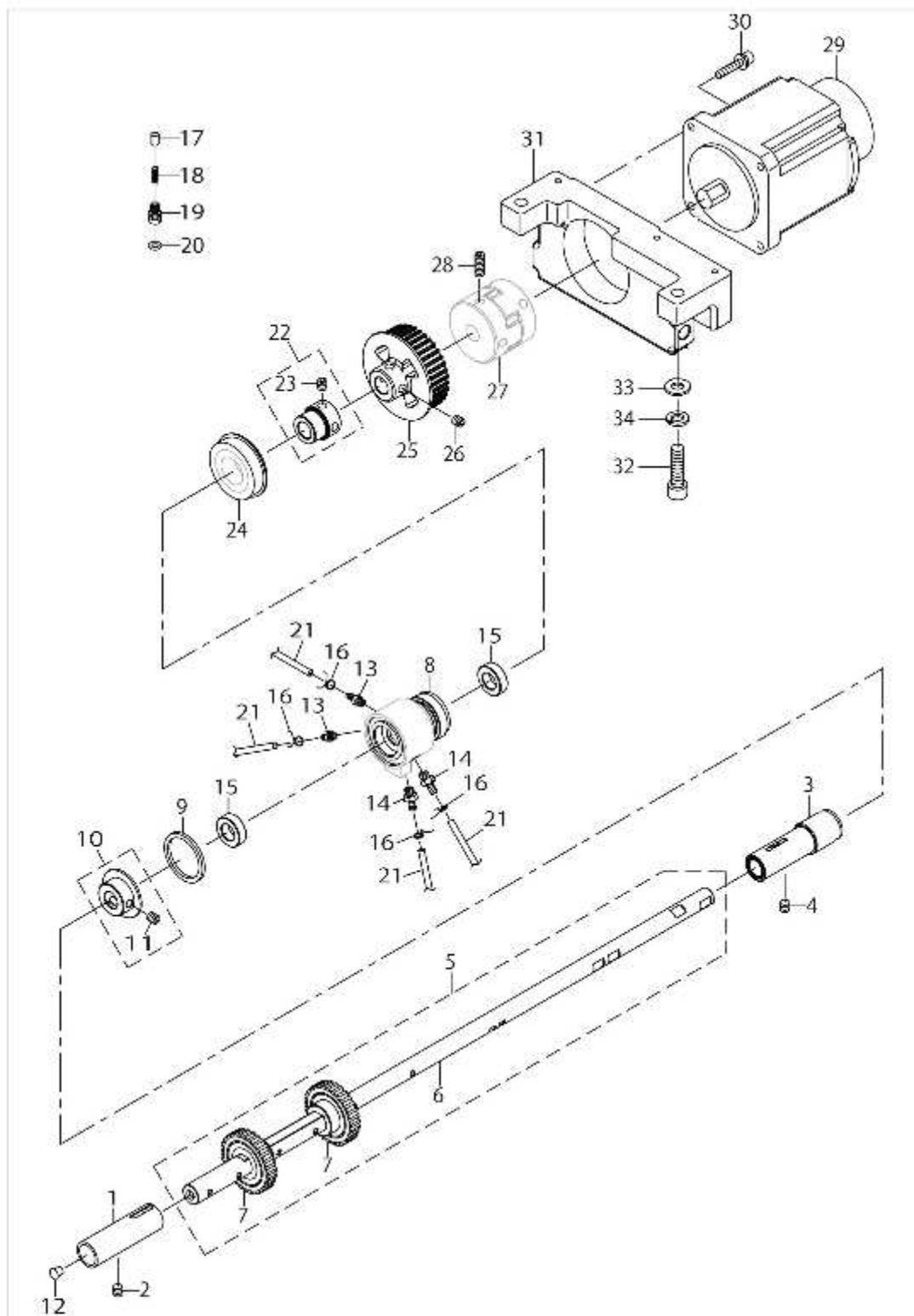
CENTER KNIFE COMPONENTS



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No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40026111	CYLINDER_BLOCK				1
49	SM4040855SP	SCREW				2
50	40033538	CENTER_KNIFE_CYLINDER			☆	1
51	PA1602012A0	AIR CYLINDER		*	☆	1
52	40044626	AIRCYLINDER SENSOR CN79A		*	☆	1
53	PJ304040504	ELBOW UNION				2
54	NM6060001SC	NUT M6				1
55	SM6063002TP	SCREW M6 L=30				1
56	40033464	BEARING_PLATE				1
57	SM4051255SP	SCREW M5 L=12				4
58	PA900011000	KNUCKLE JOINT FOR CYLINDER				1
59	PX500028DA0	PIN				1
60	SB110001200	BEARING				1
61	BT0400251EB	URETHANE HOSE BLACK				2
62	SM4050855SP	SCREW				5

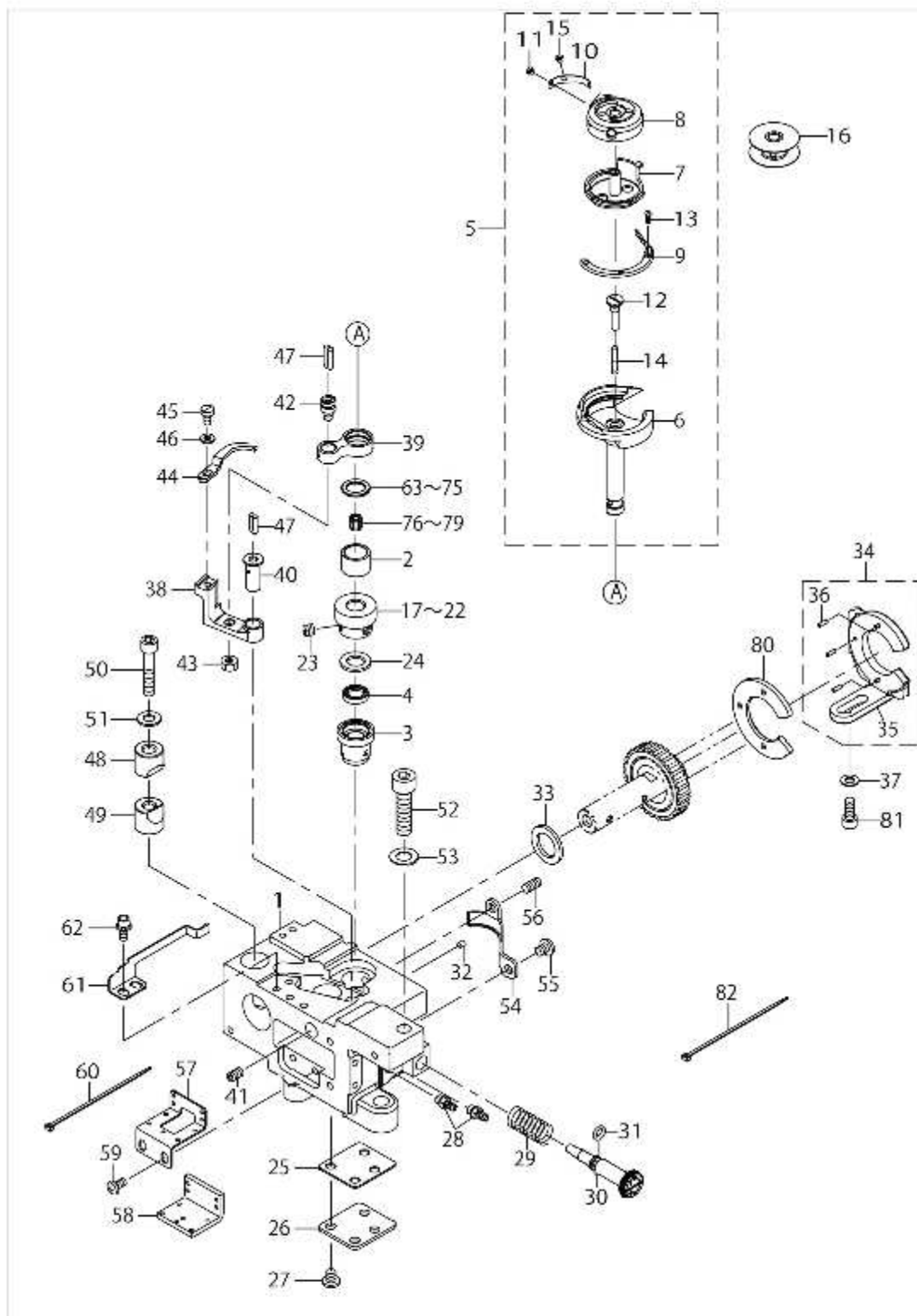
LOWER SHAFT COMPONENTS



LOWER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40020547	LOWER SHAFT BUSH-F				1
2	SM8060612TP	SCREW M6 L=6				1
3	40017576	ASSY-LOWER_SHAFT_BUSH-M				1
4	SM8060612TP	SCREW M6 L=6				1
5	40062486	ASSY_LOWER_SHAFT			☆	1
6	40038858	LOWER_SHAFT_D		*		1
7	40062317	LOWER SHAFT GEAR		*		2
8	40011947	LOWER_PLUNGER_BUSH				1
9	40013061	THRUST_WASHER				1
10	40031351	ASSY_LOWER_SHAFT_COLLAR				1
11	SM8060612TP	SCREW M6 L=6		*		2
12	TA0550604R0	RUBBER PLUG				1
13	SQ2050453MZ	CONNECTING SCREW				2
14	SQ2060451MZ	CONNECTING SCREW				2
15	22888507	OIL SEAL				2
16	23629306	PIPE STOPPER A				4
17	23628803	PLUNGER				2
18	23628902	PLUNGER SPRING				2
19	40013509	PLUNGER_SCREW				2
20	RO048190100	RUBBER RING				2
21	23630007	TUBE				1
22	40033666	BEARING_SUPPORT_ASM				1
23	SM8060612TP	SCREW M6 L=6		*		2
24	SB120000200	BEARING 20X42				1
25	40028117	LOWER_SPROCKET				1
26	SM8060612TP	SCREW M6 L=6				2
27	40025613	COUPLING				1
28	SM8061612TP	SCREW M6X16				4
29	40028015	AC SERVO MOTOR				1
30	SL6052592TN	BOLT				4
31	40033413	MOTOR_BASE				1
32	SM6083002TN	SCREW M8 L=30				2
33	WP0841601SC	WASHER 8.4X17.4X1.6				2
34	WS0820002KN	SPRING WASHER M8				2

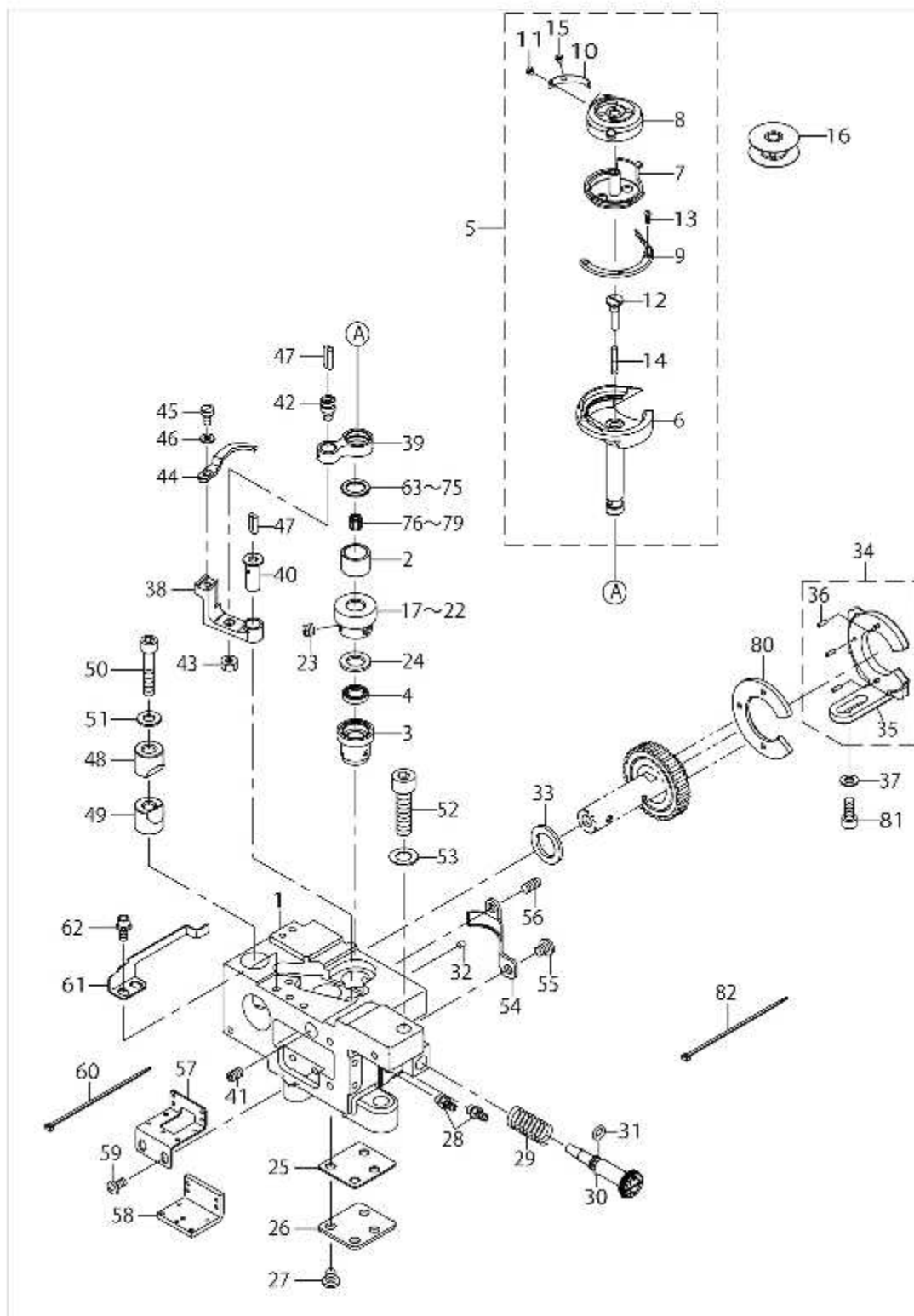
HOOK DRIVING SHAFT LEFT COMPONENTS



HOOK DRIVING SHAFT LEFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40025605	LAGE HOOK_SHAFT BASE L				1
2	40025660	HOOK_UPPER_BUSH				1
3	40025616	HOOK_LOWER_BUSH				1
4	B1631850000	OIL SEAL				1
5	40039741	ASSY-LARGE_HOOK			☆	1
6	40018977	OUTER_HOOK(L)		*		1
7	40034303	CAP INNERHOOK		*		1
8	40033433	ASSY_BOBBIN_CASE		*	☆	1
9	40018978	HOOK_GIB		*		1
10	22827406	SPRING(0.3)		*		1
11	10110500	TENSION SPRING INSTALLING SCREW		*		1
12	40012085	OIL_PLUG		*		1
13	10112803	SCREW		*		3
14	11015906	OIL WICK		*		1
15	10110609	TENSION ADJUSTING SCREW		*		1
16	40066272	ASSY_BOBBIN			☆	1
17	40028560	HOOK_SHAFT_GEAR-A	SELECTIVE PARTS			1
18	40028561	HOOK_SHAFT_GEAR-B	SELECTIVE PARTS			1
19	40028562	HOOK_SHAFT_GEAR-C	SELECTIVE PARTS			1
20	40028563	HOOK_SHAFT_GEAR-D	SELECTIVE PARTS			1
21	40040549	HOOK_SHAFT_GEAR-E	SELECTIVE PARTS			1
22	40040550	HOOK_SHAFT_GEAR-F	SELECTIVE PARTS			1
23	SM8060550TP	SCREW M6 L=4.5				3
24	40054979	GEAR_THRUST_WASHER				1
25	40022589	BOTTOM_COVER				1
26	40022590	BOTTOM_COVER GASKET				1
27	SM4050855SP	SCREW				4
28	SQ2050453MZ	CONNECTING SCREW				2
29	40016748	OIL_ADJUSTING SCREW				1
30	40029570	OIL_ADJUSTING_SPRING				1
31	RO044240100	RUBBER RING				1
32	TA0290301M0	PLUG				6
33	40011009	GEAR_SPACER-A				1
34	40025354	ASSY-GEAR HOLDER-L				1
35	40025345	GEAR_HOLDER-L		*		1
36	PS0200062KH	SPRING PIN 2X6		*		3
37	WP0550800SP	WASHER 5.5X10X0.8				2
38	40043311	OPENER_LEVER_CRANK_L			☆	1
39	22813000	BOBBIN CASE OPENING LEVER LINK				1
40	B1823051000	OPENING LEVER CRANK PIN				1
41	SM8050812TP	SCREW M5X8				1
42	B1821051000	CRANK SCREW STUD				1
43	NS6110420SP	NUT 11/64-40				1
44	40052837	OPENING LEVER				1
45	SM67506A0TP	SCREW M3.5 L=6				1
46	WP0371016SD	WASHER 3.7X8X1				1
47	CQ252000000	OIL WICK				0.05

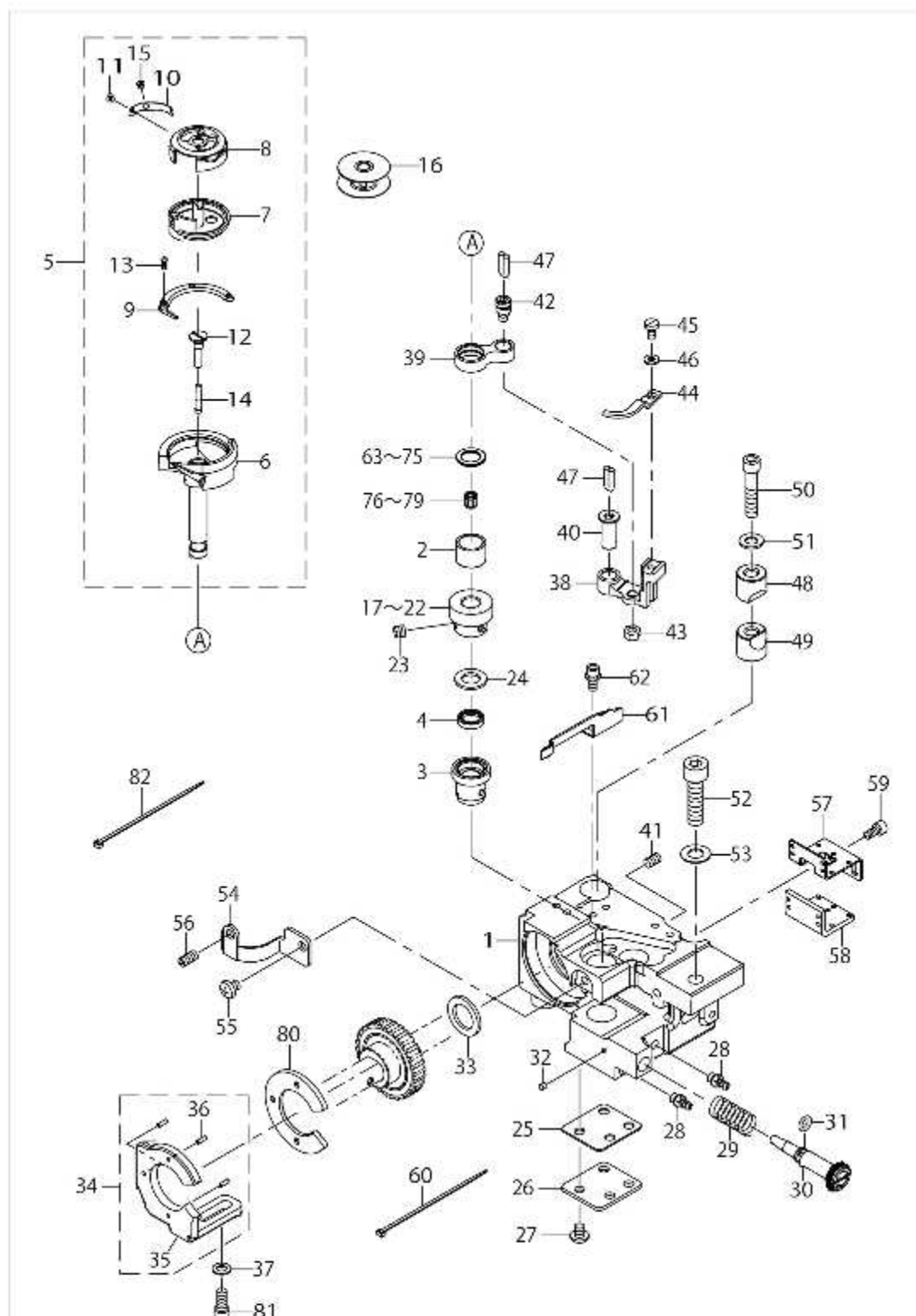
HOOK DRIVING SHAFT LEFT COMPONENTS



HOOK DRIVING SHAFT LEFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40032310	SADDLE INSTALLING BLOCK				1
49	40032309	SADDLE_INSTALLING_BLOCK				1
50	SS6153012TP	SCREW 15/64-28				1
51	WP0621016SD	WASHER 6.2X13X1				1
52	SM6083002TP	SCREW M8 L=30				1
53	WP0841600SD	WASHER M8				1
54	40018526	GEAR_COVER-L				1
55	SM4050655SP	SCREW M5 L=6				1
56	SM8051002TP	SCREW M5 L=10				1
57	40025662	GEAR_COVER_B			☆	1
58	40025663	GEAR_FELT			☆	1
59	SM4040855SP	SCREW				2
60	EA9500B0100	CABLE BAND				6
61	40025626	NIPPER_SPRING_L			☆	1
62	SL6041092TN	SCREW				2
63	10112506	THRUST WASHER 1.6	SELECTIVE PARTS			1
64	10111201	THRUST WASHER F	SELECTIVE PARTS			1
65	10109809	THRUST WASHER B	SELECTIVE PARTS			1
66	10112605	THRUST WASHER 1.7	SELECTIVE PARTS			1
67	10112704	THRUST WASHER 1.8	SELECTIVE PARTS			1
68	10111003	THRUST WASHER 1.2	SELECTIVE PARTS			1
69	10111102	THRUST WASHER 1.3	SELECTIVE PARTS			1
70	22614002	THRUST WASHER A	SELECTIVE PARTS			1
71	22614101	THRUST WASHER B	SELECTIVE PARTS			1
72	22614200	SPACER C	SELECTIVE PARTS			1
73	22614309	SPACER D	SELECTIVE PARTS			1
74	22614408	SPACER E	SELECTIVE PARTS			1
75	22614507	SPACER F	SELECTIVE PARTS			1
76	SB30953010A	NEEDLE BEARING 9.525X9.52	SELECTIVE PARTS			1
77	SB30953010B	NEEDEL BEARING	SELECTIVE PARTS			1
78	SB30953010C	NEEDLE BEARING 9.525X9.52	SELECTIVE PARTS			1
79	SB30953010D	BEARING	SELECTIVE PARTS			1
80	40025353	GEAR_SPACER-B				1
81	SM6051202TP	SCREW M5X0.8 L=12				2
82	EA9500B0000	CABLE BAND				4

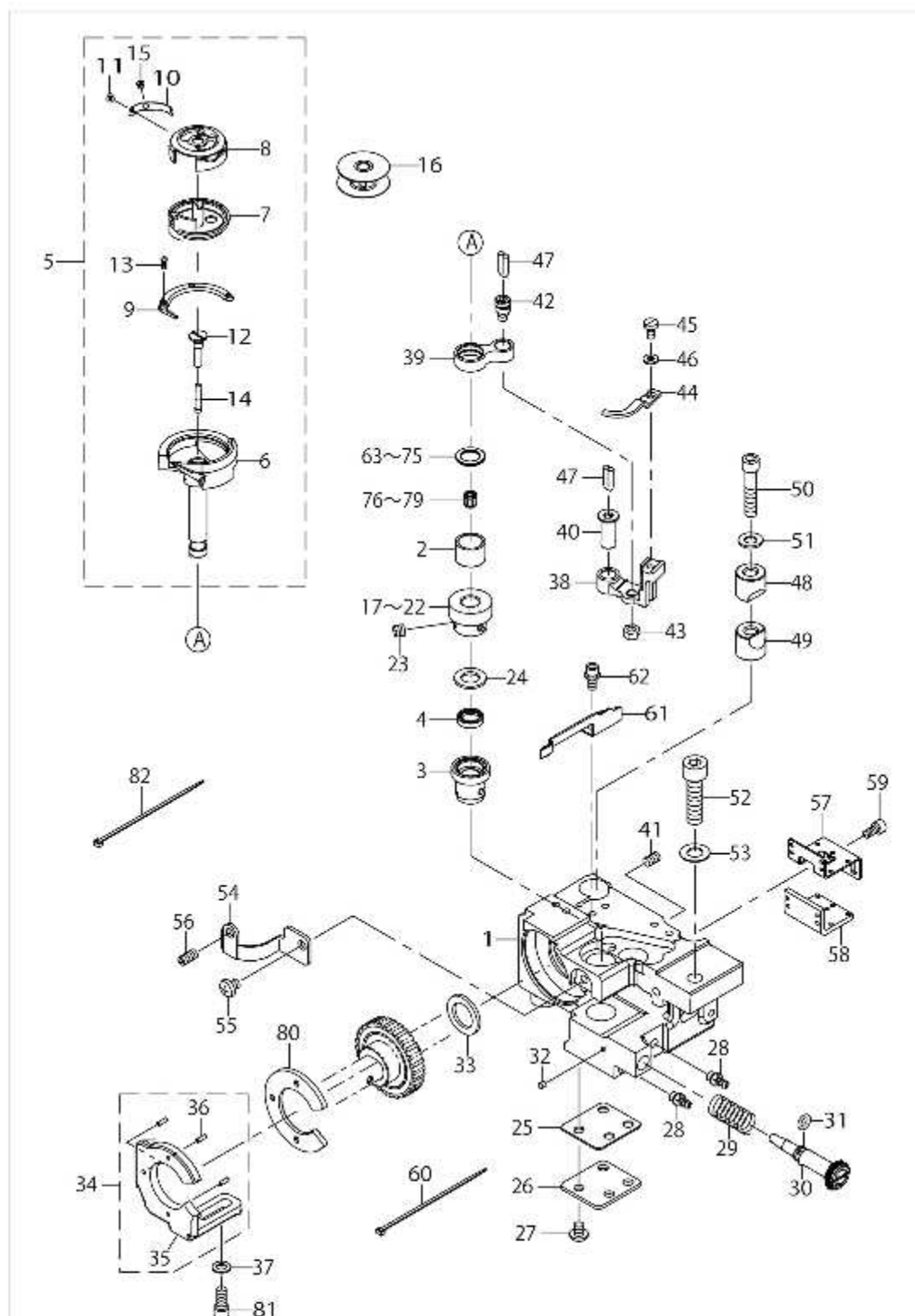
HOOK DRIVING SHAFT RIGHT COMPONENTS



HOOK DRIVING SHAFT RIGHT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40025606	LAGE HOOK_SHAFT BASE R				1
2	40025660	HOOK_UPPER_BUSH				1
3	40025616	HOOK_LOWER_BUSH				1
4	B1631850000	OIL SEAL				1
5	40039741	ASSY-LARGE_HOOK			☆	1
6	40018977	OUTER_HOOK(L)		*		1
7	40034303	CAP INNERHOOK		*		1
8	40033433	ASSY_BOBBIN_CASE		*	☆	1
9	40018978	HOOK_GIB		*		1
10	22827406	SPRING(0.3)		*		1
11	10110500	TENSION SPRING INSTALLING SCREW		*		1
12	40012085	OIL_PLUG		*		1
13	10112803	SCREW		*		3
14	11015906	OIL WICK		*		1
15	10110609	TENSION ADJUSTING SCREW		*		1
16	40066272	ASSY_BOBBIN			☆	1
17	40028560	HOOK_SHAFT_GEAR-A	SELECTIVE PARTS			1
18	40028561	HOOK_SHAFT_GEAR-B	SELECTIVE PARTS			1
19	40028562	HOOK_SHAFT_GEAR-C	SELECTIVE PARTS			1
20	40028563	HOOK_SHAFT_GEAR-D	SELECTIVE PARTS			1
21	40040549	HOOK_SHAFT_GEAR-E	SELECTIVE PARTS			1
22	40040550	HOOK_SHAFT_GEAR-F	SELECTIVE PARTS			1
23	SM8060550TP	SCREW M6 L=4.5				3
24	40054979	GEAR_THRUST_WASHER				1
25	40022589	BOTTOM_COVER				1
26	40022590	BOTTOM_COVER GASKET				1
27	SM4050855SP	SCREW				4
28	SQ2050453MZ	CONNECTING SCREW				2
29	40016748	OIL_ADJUSTING SCREW				1
30	40029570	OIL_ADJUSTING_SPRING				1
31	RO044240100	RUBBER RING				1
32	TA0290301M0	PLUG				6
33	40011009	GEAR_SPACER-A				1
34	40025355	ASSY-GEAR HOLDER-R				1
35	40025346	GEAR_HOLDER-R		*		1
36	PS0200062KH	SPRING PIN 2X6		*		3
37	WP0550800SP	WASHER 5.5X10X0.8				2
38	40041109	OPENING_LEVER_CRANK_R				1
39	22813000	BOBBIN CASE OPENING LEVER LINK				1
40	B1823051000	OPENING LEVER CRANK PIN				1
41	SM8050812TP	SCREW M5X8				1
42	B1821051000	CRANK SCREW STUD				1
43	NS6110420SP	NUT 11/64-40				1
44	40052837	OPENING LEVER				1
45	SM67506A0TP	SCREW M3.5 L=6				1
46	WP0371016SD	WASHER 3.7X8X1				1
47	CQ252000000	OIL WICK				0.05

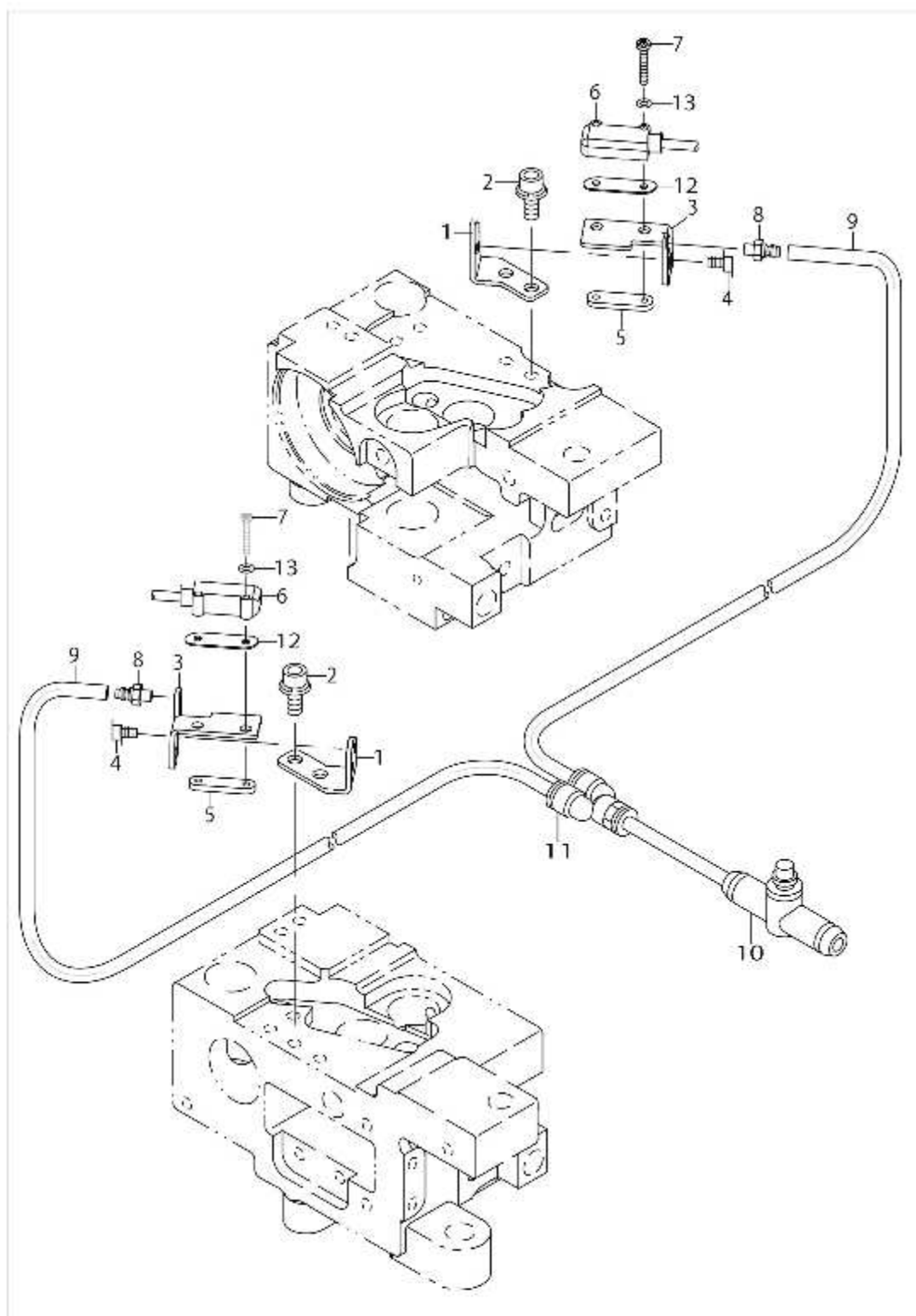
HOOK DRIVING SHAFT RIGHT COMPONENTS



HOOK DRIVING SHAFT RIGHT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10109908	SADDLE INSTALLING BLOCK UPPER				1
49	10112407	SADDLE INSTALLING BLOCK LOWER				1
50	SS6153012TP	SCREW 15/64-28				1
51	WP0621016SD	WASHER 6.2X13X1				1
52	SM6083002TP	SCREW M8 L=30				1
53	WP0841600SD	WASHER M8				1
54	40018527	GEAR COVER-R				1
55	SM4050655SP	SCREW M5 L=6				1
56	SM8051002TP	SCREW M5 L=10				1
57	40025662	GEAR COVER B			☆	1
58	40025663	GEAR FELT			☆	1
59	SM6040802TP	SCREW M4X0.7 L=8				2
60	EA9500B0100	CABLE BAND				6
61	40025627	NIPPER_SPRING_R			☆	1
62	SL6041092TN	SCREW				2
63	10112506	THRUST WASHER 1.6	SELECTIVE PARTS			1
64	10111201	THRUST WASHER F	SELECTIVE PARTS			1
65	10109809	THRUST WASHER B	SELECTIVE PARTS			1
66	10112605	THRUST WASHER 1.7	SELECTIVE PARTS			1
67	10112704	THRUST WASHER 1.8	SELECTIVE PARTS			1
68	10111003	THRUST WASHER 1.2	SELECTIVE PARTS			1
69	10111102	THRUST WASHER 1.3	SELECTIVE PARTS			1
70	22614002	THRUST WASHER A	SELECTIVE PARTS			1
71	22614101	THRUST WASHER B	SELECTIVE PARTS			1
72	22614200	SPACER C	SELECTIVE PARTS			1
73	22614309	SPACER D	SELECTIVE PARTS			1
74	22614408	SPACER E	SELECTIVE PARTS			1
75	22614507	SPACER F	SELECTIVE PARTS			1
76	SB30953010A	NEEDLE BEARING 9.525X9.52	SELECTIVE PARTS			1
77	SB30953010B	NEEDEL BEARING	SELECTIVE PARTS			1
78	SB30953010C	NEEDLE BEARING 9.525X9.52	SELECTIVE PARTS			1
79	SB30953010D	BEARING	SELECTIVE PARTS			1
80	40025353	GEAR_SPACER-B				1
81	SM6051202TP	SCREW M5X0.8 L=12				2
82	EA9500B0000	CABLE BAND				4

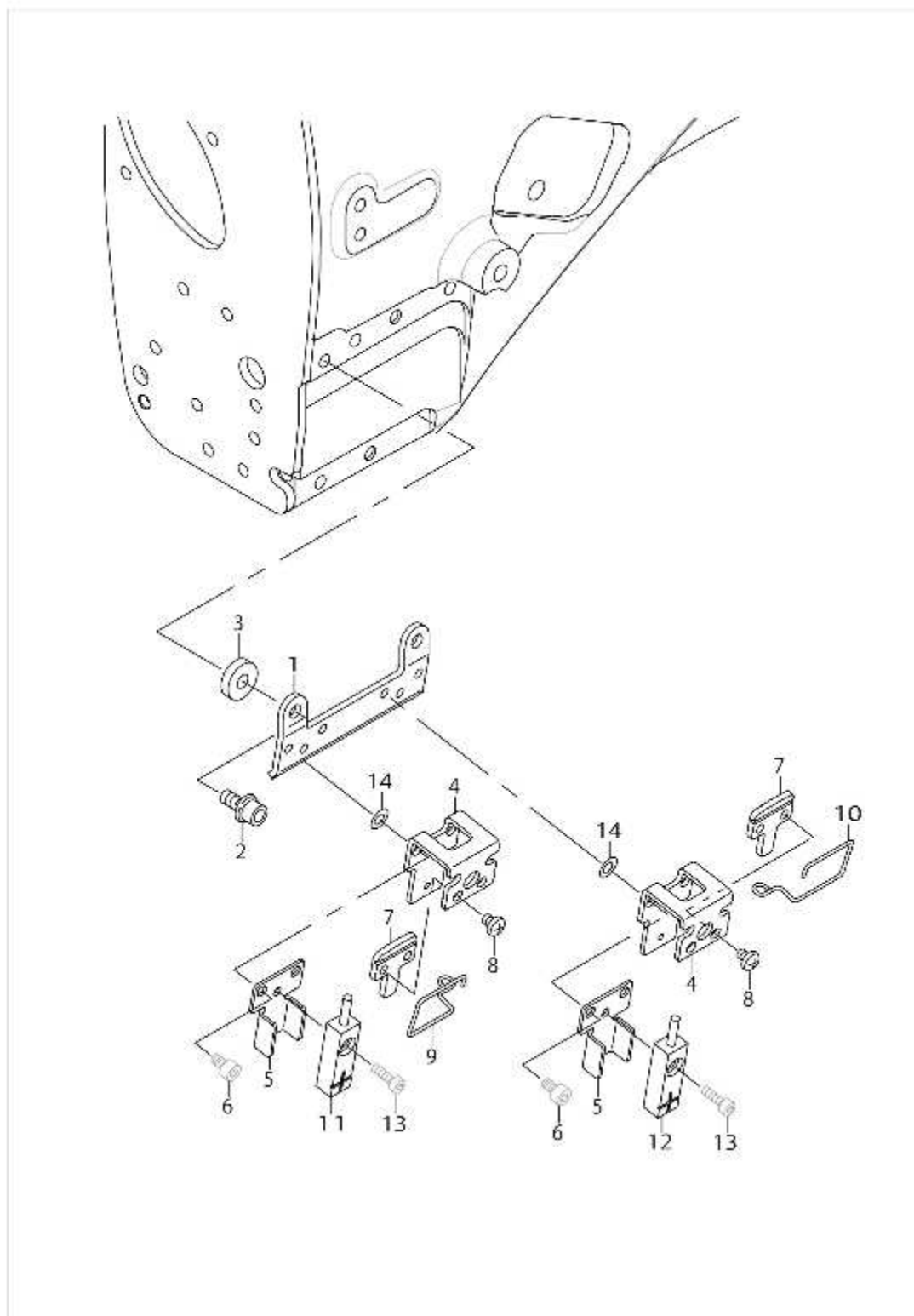
BOBBIN THREAD DETECTING COMPONENTS



BOBBIN THREAD DETECTING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40025657	FIBER BRACKET				2
2	SL6041092TN	SCREW				2
3	40033505	FIBER_BRACKET_B				2
4	SM6850502TN	SCREW M2.5 L=5				2
5	40033508	FIBER_BRACKET_C				2
6	40078663	BOBIN SENSOR N ASSY			☆	1
7	SM4021201SC	SCREW M2 L=12				4
8	PJ032039001	CONNECTOR				2
9	BT0400251EB	URETHANE HOSE BLACK				6
10	PC012406000	SPEED CONTROLLER				1
11	PJ308040002	QUICK COUPLING				1
12	40053421	FIBER_BRACKET_SPACER				2
13	WP0220300SC	WASHER				4

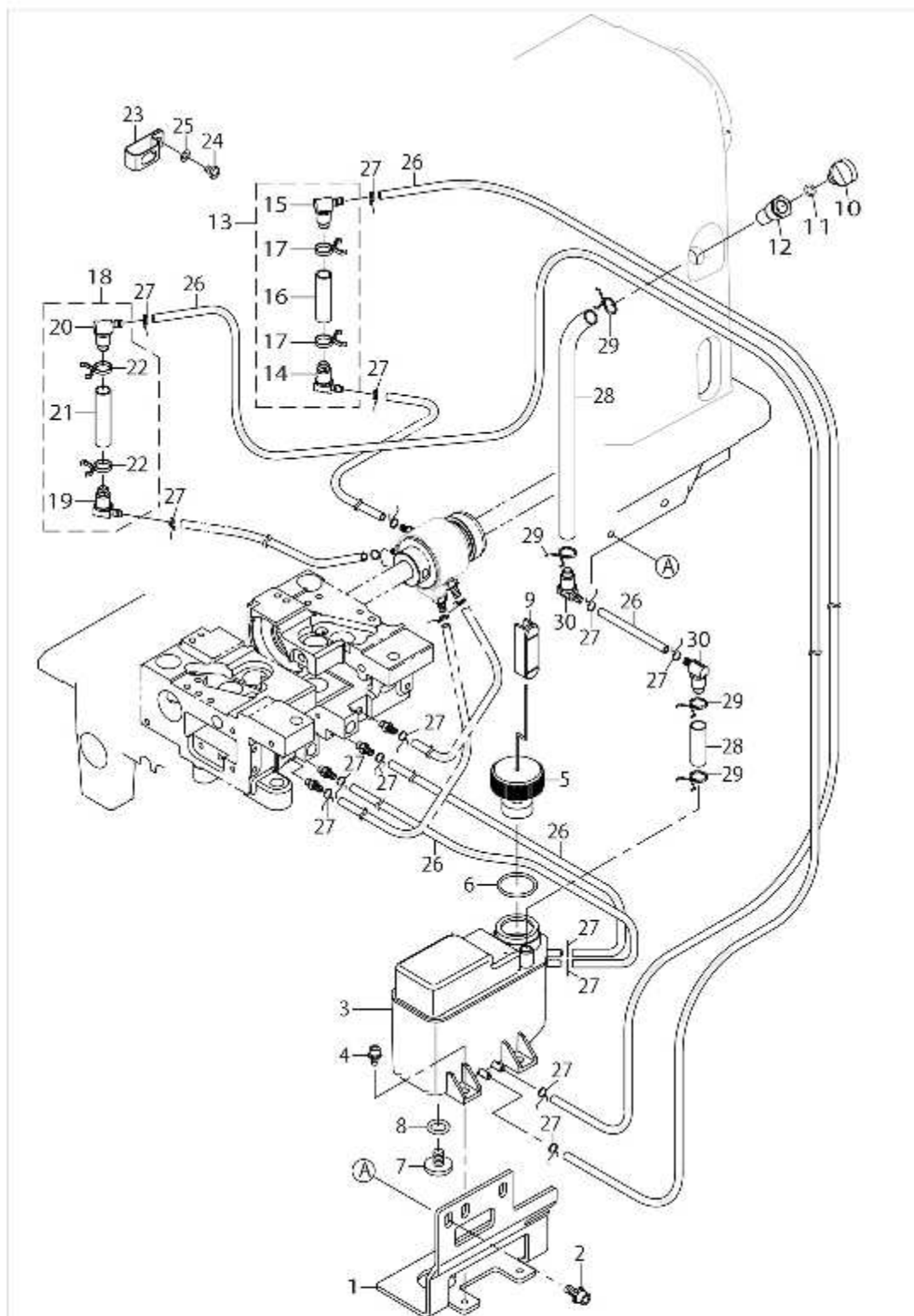
THREAD DETECTING COMPONENTS



THREAD DETECTING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40025631	DETECTING_BASE				1
2	SL6041092TN	SCREW				2
3	MA091003000	BSW PRESSER PLATE WASHER				2
4	40025632	SENSOR BASE				2
5	40025633	SENSOR_GARDE				2
6	SM6030602TP	SCREW M3X0.5 L=6				4
7	40077597	DETECTING_BAR_GUIDE				2
8	SM4030455SP	SCREW				4
9	40077595	DETECTING_BAR_L			☆	1
10	40077596	DETECTING_BAR_R			☆	1
11	40043997	THREAD CHECK SENSOR ASM(L)			☆	1
12	40043998	THREAD CHECK SENSOR ASM(R)			☆	1
13	SM6850802TN	SCREW M2.5 L=8				2
14	WP0320500SC	WASHER M3				4

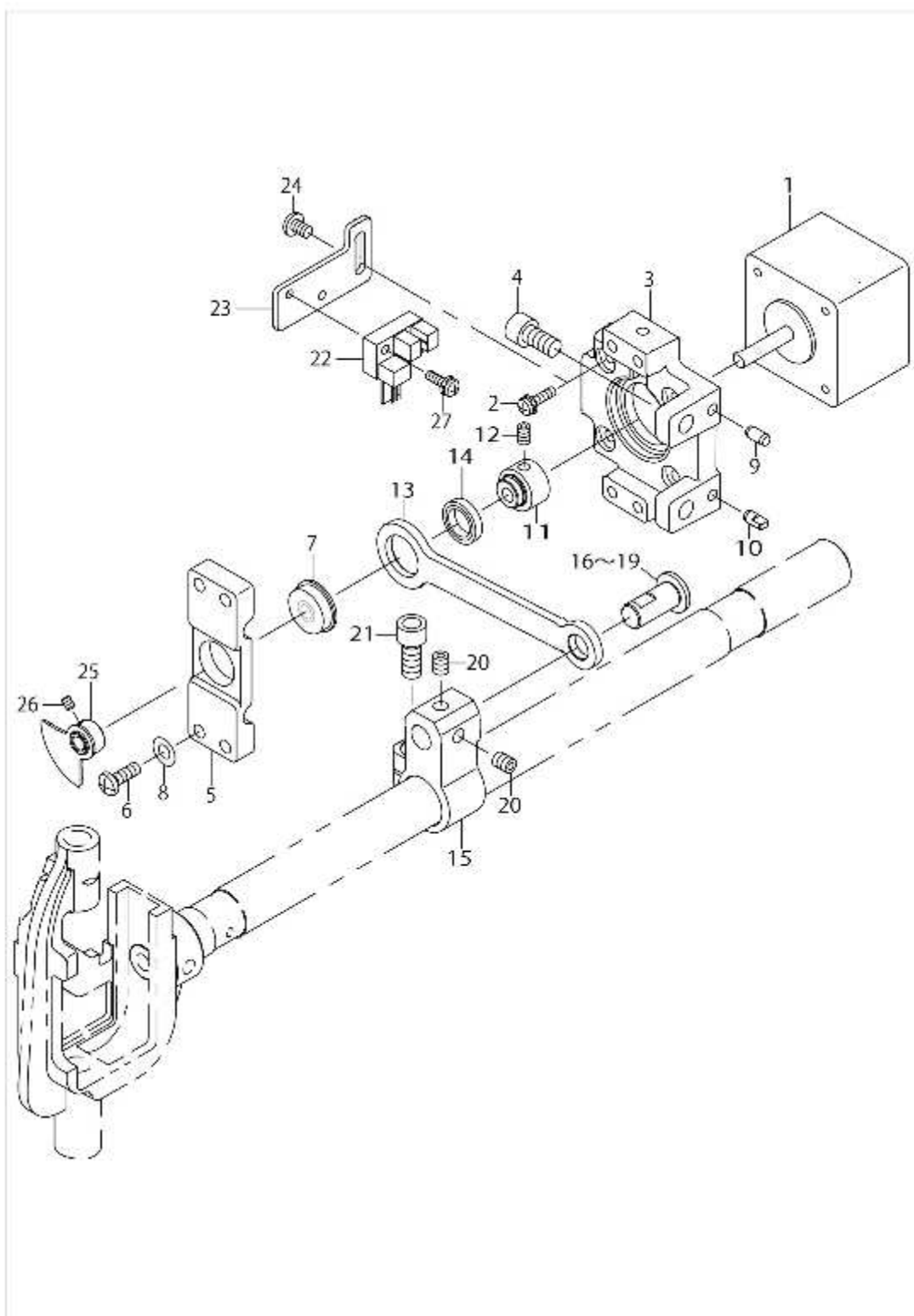
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40033445	OIL_TANK_BASE				1
2	SL6051292TN	BOLT				2
3	40034926	OIL_TANK_ASM.				1
4	SL6040892TN	BOLT				2
5	40044679	ASSY_FLOTER				1
6	RO219200100	O-RING				1
7	40028689	SCREW				1
8	RO098240100	RUBBER RING				1
9	40038167	OIL_GAGE				1
10	40000344	LUBRICATING INLET CAP				1
11	RO048190100	RUBBER RING				1
12	40029075	LUBRICATING_INLET				1
13	40042287	ASSY_OIL_FILTER_R				1
14	23630650	OIL_FILTER_JOINT_ASM.		*		1
15	23630601	OIL FILTER JOINT		*		1
16	23630106	TUBE B		*		0.04
17	23629405	PIPE STOPPER B		*		2
18	40042286	ASSY OIL FILTER L				1
19	23630650	OIL_FILTER_JOINT_ASM.		*		1
20	23630601	OIL FILTER JOINT		*		1
21	23630106	TUBE B		*		0.05
22	23629405	PIPE STOPPER B		*		2
23	40016749	TUBE HOLDER				1
24	SM4040655SP	SCREW M4 L=6				1
25	WP0430800SD	WASHER M4				1
26	23630007	TUBE				3
27	23629306	PIPE STOPPER A				14
28	23630106	TUBE B				1
29	23629405	PIPE STOPPER B				4
30	23630601	OIL FILTER JOINT				2

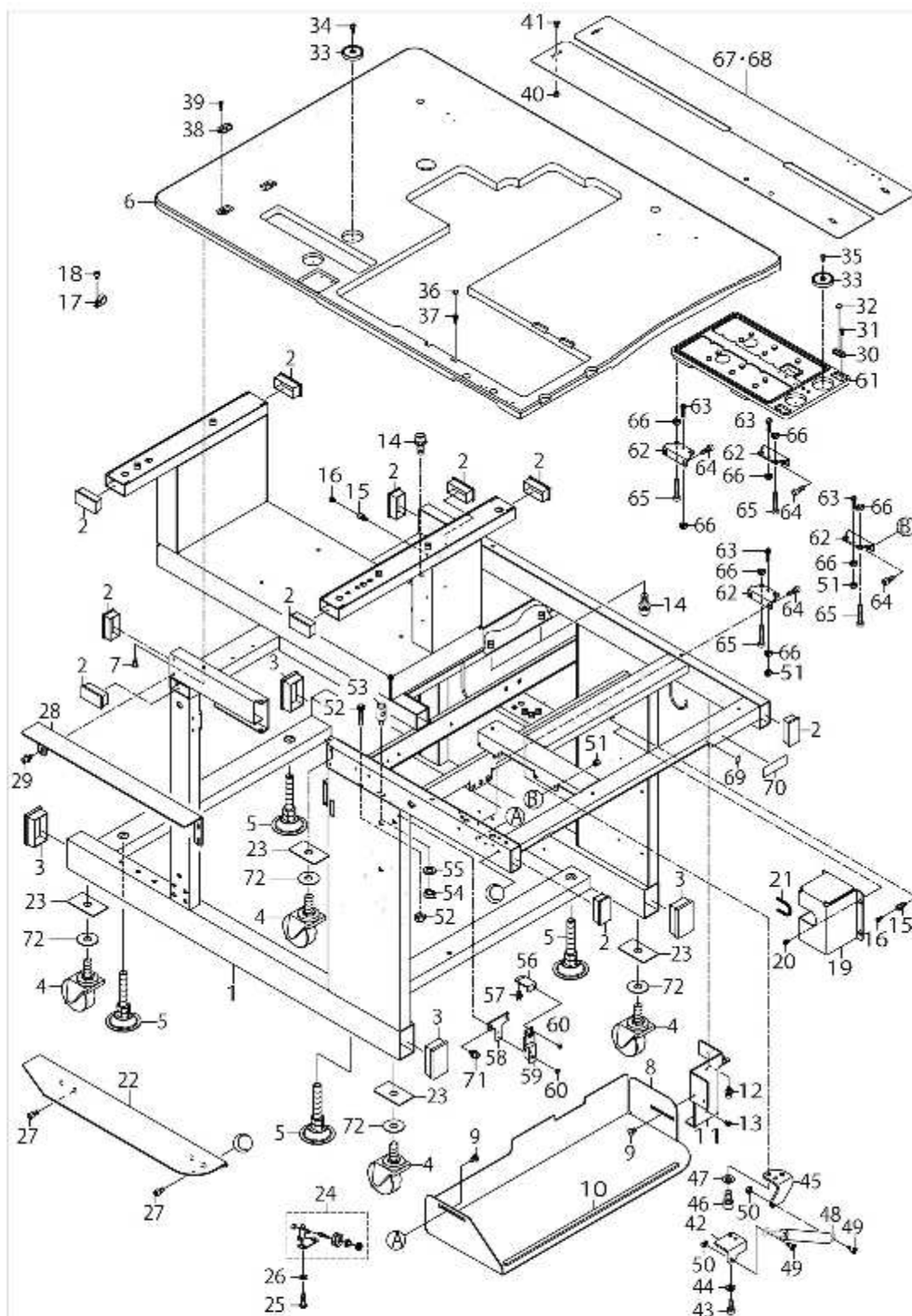
BACK TUCK COMPONENTS



BACK TUCK COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40044470	MARKING LIGHT MOTOR			☆	1
2	SL4031291SC	SCREW M3X12				4
3	40033448	PULSE_MOTOR_BASE				1
4	SM6061202TP	SCREW M6 L=12				2
5	40033469	BACK_TUCK_BEARING_PLATE				1
6	SM4041655SP	SCREW M4 L=16				4
7	SB105002000	BEARING			☆	1
8	WP0450000SD	WASHER 4.5X8X0.5				4
9	13302500	DOWEL PIN 2				1
10	13301908	DOWEL PIN				1
11	40031053	BACK_TUCK_CAM				1
12	SM8040612TP	SCREW M4 L=6				2
13	40031052	BACK_TUCK_LINK				1
14	SB110002100	BEARING				1
15	40026143	BACK FEED ARM				1
16	22572002	DRIVING PIN A	SELECTIVE PARTS			1
17	22572101	DRIVING PIN B	SELECTIVE PARTS			1
18	22572200	DRIVING PIN C	SELECTIVE PARTS			1
19	22572309	DRIVING PIN D	SELECTIVE PARTS			1
20	SM8050612TP	SCREW M5X6				2
21	SM6061402TP	SCREW M6 L=14				1
22	HD00057000A	PHOTO SENSOR				1
23	40031055	PHOTO SENSOR PLATE				1
24	SM4040655SP	SCREW M4 L=6				2
25	40031056	SENSOR_SLIT_ASM.				1
26	SM8030412TP	SCREW				2
27	SL4031091SC	SCREW M3 X 10				1

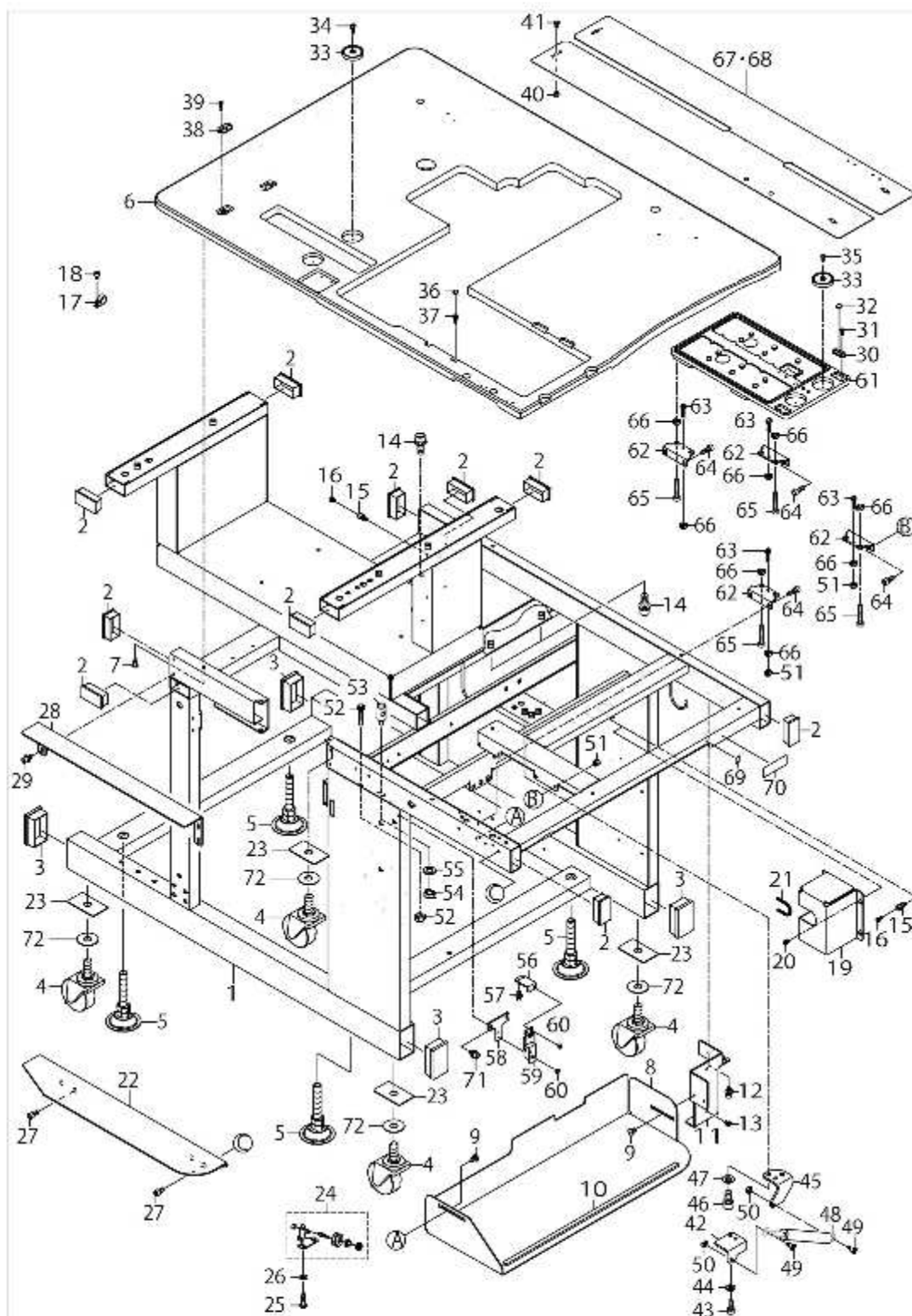
FRAME & COVER COMPONENTS (1)



FRAME & COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40023188	FRAME				1
2	40035075	CAP				10
3	40042653	CAP_LARGE				4
4	G5032164000	CASTER				4
5	40035074	ADJUST_BOLT				4
6	40026350	MAIN_TABLE				1
7	SK3451601SE	WOOD SCREW D=4.5 L=16				13
8	40026619	BOX_PLATE				1
9	SM0050801SC	SCREW M5 L=8				4
10	40033803	BOX_PLATE_RUBBER			☆	1
11	40033789	MAIN_SWITCH_BRACKET				1
12	SL6051092TN	BOLT				2
13	SM4040655SN	SCREW M4X0.7 L=6				2
14	SL6082092TN	BOLT				3
15	HX00056000B	SPACER				8
16	SL4030891SC	SCREW M3X8				8
17	HX00150000H	CABLE CLIP				7
18	SM6040602TN	BOLT				7
19	40039168	INT_COVER				1
20	SL4030891SC	SCREW M3X8				4
21	EA9002B1100	BUSHING L				0.13
22	40077661	SUB_TABLE				1
23	40101626	SUPPORT PLATE				4
24	40053150	BOBBIN_WINDER_TENSION_BRACKET_ASM.				1
25	SK3412001SC	WOOD SCREW D=4.1 L=20				2
26	WP0501016SC	WASHER 5X10.5X1				2
27	SM6051002TN	BOLT				4
28	40034007	STACKER_FLAT_PLATE				1
29	SL6051092TN	BOLT				4
30	40026351	PIVOT_PLATE_A				2
31	SM4030801SN	SCREW M3 L=8				4
32	40026355	POSITION_PIN				2
33	40035100	MAGNET				4
34	SK3381301SE	WOOD SCREW D=3.8 L=13				2
35	SM4030801SN	SCREW M3 L=8				2
36	E3160750000	BU MAGNET				2
37	SK1351601SE	WOOD SCREW D=3.5 L=16				2
38	40026353	PIVOT_PLATE_C				2
39	SK3271301SE	WOOD SCREW D=2.7 L=13				4
40	40026354	POSITION BOSS				2
41	SM1040801SC	SCREW M4X0.7 L=8				2
42	40023186	GAS_SPRING_BRACKET_A				1
43	SM6061402TN	BOLT				2
44	WP0641601SC	WASHER M6				2
45	40023182	GAS_SPRING_BRACKET_B				1
46	SM6081602TN	BOLT M8 L=16				3
47	WP0841601SC	WASHER 8.4X17.4X1.6				3

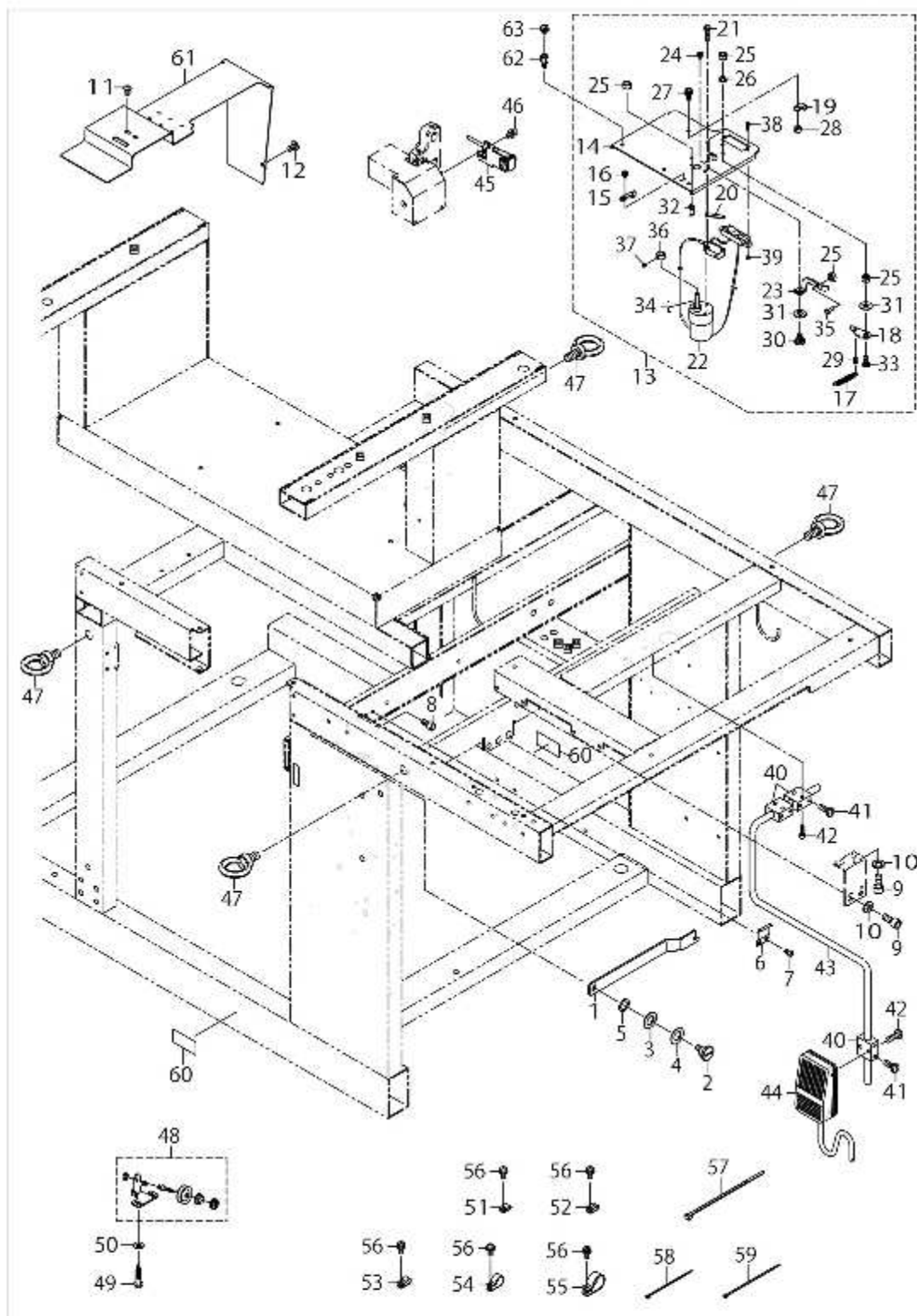
FRAME & COVER COMPONENTS (1)



FRAME & COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40023177	GAS_SPRING_A			☆	1
49	SD0801006TP	SHOULDER SCREW D8 H10				2
50	NM6050001SE	NUT M5				2
51	NM7050032SC	NUT M5				4
52	G6206875000	STOPPER BOLT				2
53	40023181	HEAD_GUIDE_PIN				1
54	NM6080001SE	NUT M8				1
55	WP0841601SC	WASHER 8.4X17.4X1.6				1
56	40023183	CLIP_BRACKET_A				1
57	SL6041092TN	SCREW				2
58	40023185	CLIP_BRACKET_B				1
59	40026872	CATCH_CLIP_A			☆	1
60	SM4030455SN	SCREW				4
61	40033778	SUCTION_BOX				1
62	40034474	SUCTION_BOX_BRACKET				4
63	40034475	SUCTION_BOX_ADJUST_BOLT				4
64	SM6051402TN	HEXAGONAL-HOLE BOLT M5 L=14				8
65	SM6052502TN	SCREW				8
66	NM6050001SP	NUT M5				12
67	40026357	SEWING_TABLE_UNIT_8_14	SELECTIVE PARTS		☆	1
68	40027366	SEWING_TABLE_UNIT_16_20	SELECTIVE PARTS		☆	1
69	CM600100101	WEEE MARK LABEL S				1
70	CM500100001	CE MARKING LABEL				1
71	SL6051092TN	BOLT				2
72	40101624	WASHER				4

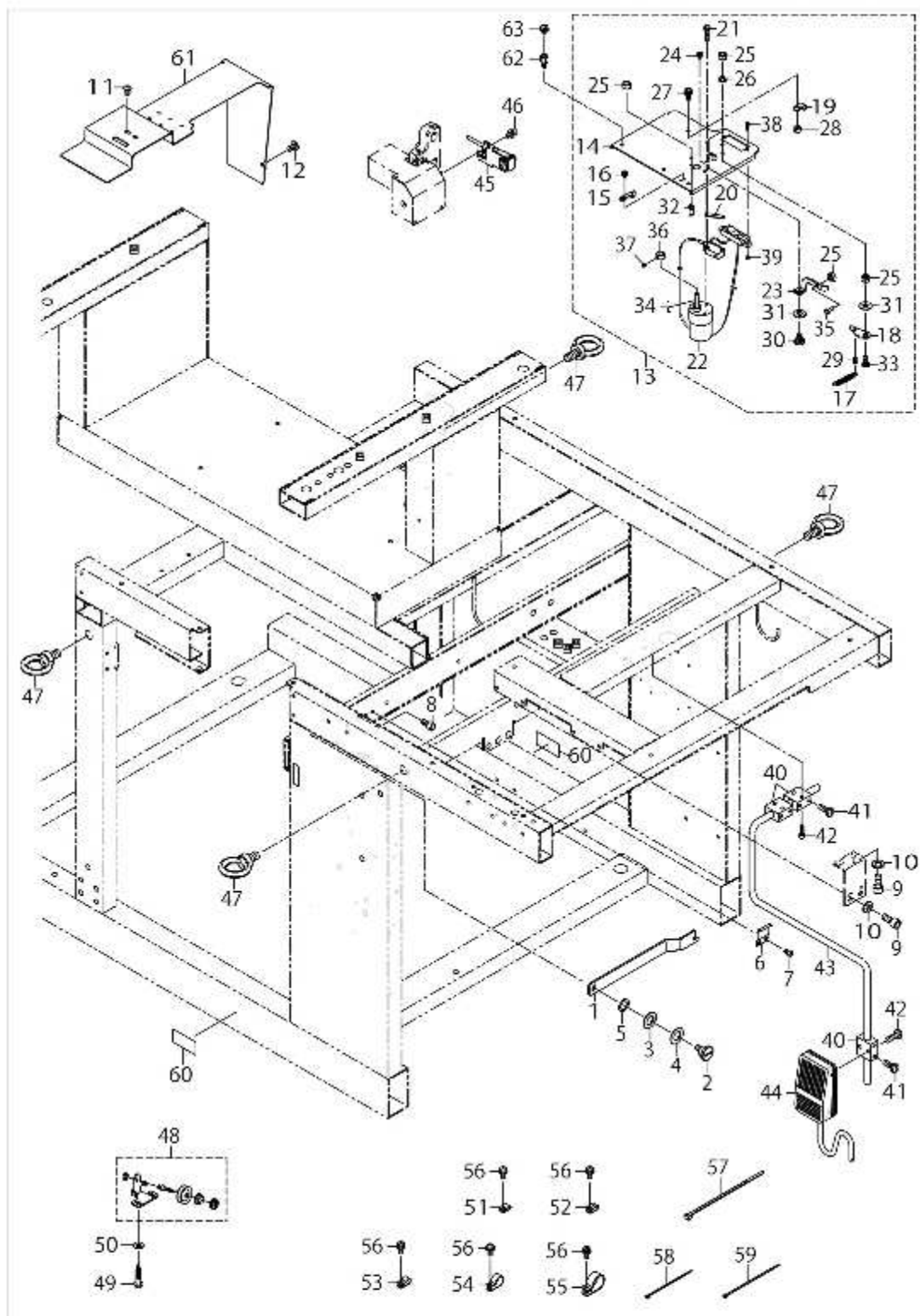
FRAME & COVER COMPONENTS (2)



FRAME & COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40025638	ROCK BAR				1
2	SD1000646TP	SHOULDER SCREW D10 H6.4				1
3	WP1021016SD	WASHER 10.2X18X1				1
4	WP1020616SD	WASHER				1
5	WZ1052010KP	WAVED WASHER 10.5X14.5X0.3				2
6	40025639	ROCK_BAR_SUPPORT_PLATE				1
7	SM6050802TN	BOLT				2
8	SM6051002TN	BOLT				1
9	SM6061402TN	BOLT				4
10	WP0641601SC	WASHER M6				4
11	SM0040801SC	SCREW M4 L=8				2
12	SM0050801SC	SCREW M5 L=8				1
13	40059868	BOBBIN_WINDER_ASSY				1
14	40059867	MOTOR_COVER		*		1
15	10502300	THREAD CUTTER		*		1
16	SL4030691SC	SCREW M3 L=6		*		1
17	B3041980000	SPRING		*		1
18	13889704	SWITCH PUSHING PLATE		*		1
19	HX001230000	CABLE CLIP		*		1
20	11102308	MICRO SWITCH PLATE		*		1
21	SL4031681SC	SCREW M3 X 16		*		2
22	40059866	MOTOR ASSY B		*	☆	1
23	13870605	BOBBIN GUIDE		*		1
24	SL4030691SC	SCREW M3 L=6		*		3
25	NS6110420SP	NUT 11/64-40		*		5
26	WS0451040KP	SPRING WASHER 4.5X8.5X1		*		2
27	SL4041081SC	SCREW M4 L=10		*		1
28	NM6040001SC	NUT M4		*		1
29	B1110280000	THREAD CUTTING LINK SPRING RACK		*		1
30	SD0720221SP	HINGE SCREW D= 7.24 H= 2.2		*		1
31	WP0551016SH	WASHER 5.5X13X1		*		2
32	B3413227000A	SPRING SUSPENSION		*		1
33	SD0720222TP	HINGE SCREW D=7.24 H=2.2		*		1
34	B3212761000	LATCH SPRING		*		1
35	B3208280000	BOBBIN WINDER ADJUSTING SCREW		*		1
36	CS0640611SP	THRUST HOLDER		*		1
37	SS8090530TP	SCREW 9/64-40 L= 5.0		*		1
38	SL4031281SC	SCREW M3 L=12		*		2
39	NM6030001SC	NUT M3		*		2
40	40034447	NEE_SWITCH_BASE				3
41	SM5051400SC	SCREW M5 L=14				6
42	SM6051602TN	BOLT				6
43	40034450	SWITCH_SHAFT				1
44	40026945	NEE_SWITCH_ASSY			☆	1
45	32002354	SWITCH ASM.				1
46	SL6040892TN	BOLT				2
47	G5039171000	EYE BOLT M12				4

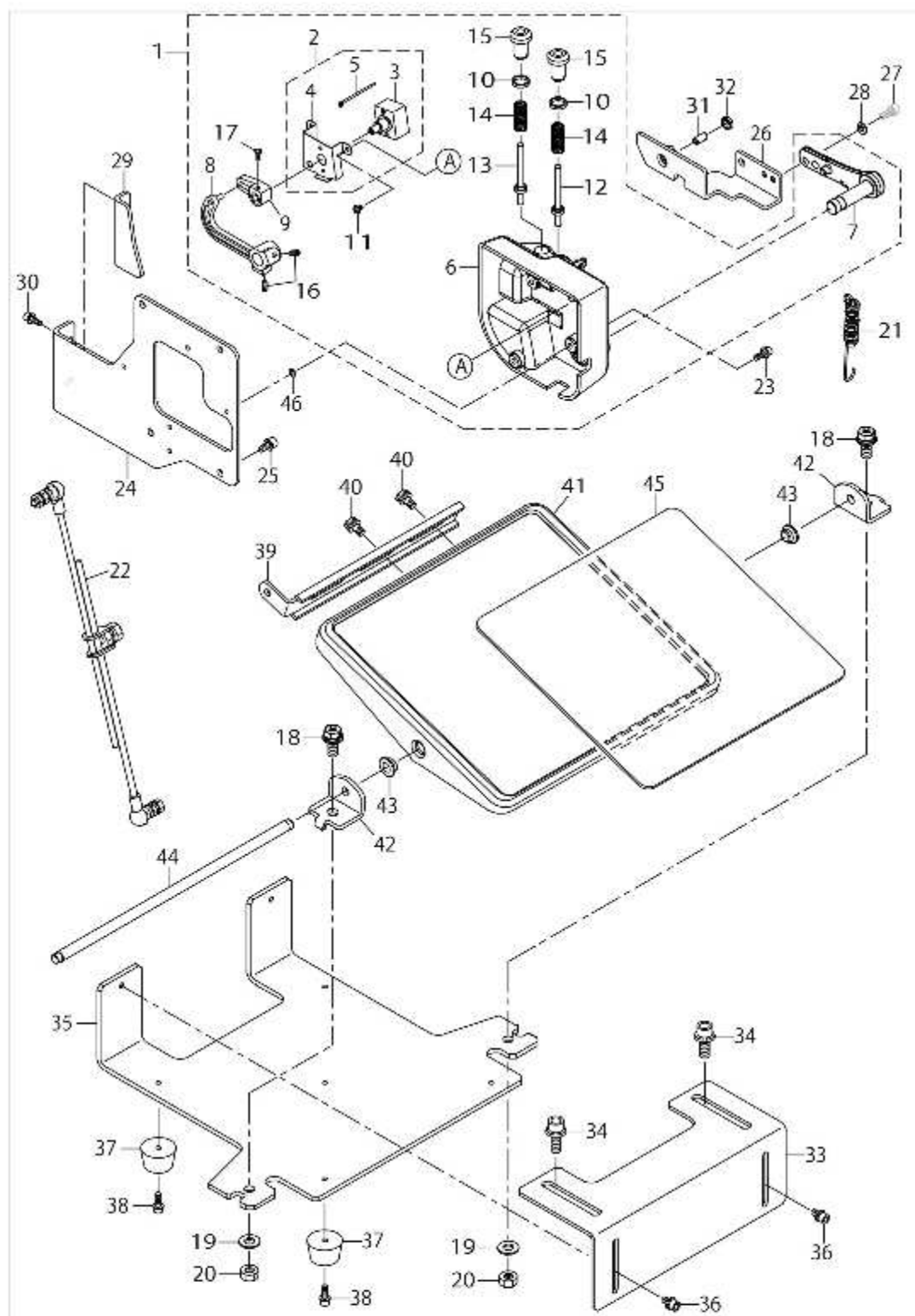
FRAME & COVER COMPONENTS (2)



FRAME & COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B32217710A0	BOBBIN WINDER TENSION BRACKET				1
49	SK3412001SC	WOOD SCREW D=4.1 L=20				2
50	WP0501016SC	WASHER 5X10.5X1				2
51	HX001500000	CLIP				3
52	HX00150000A	CABLE CLAMP				5
53	HX00150000C	CABLE CLIP				6
54	HX00150000H	CABLE CLIP				6
55	HX00150000M	CABLE CLIP				1
56	SL4041091SC	SCREW M4 L=10				17
57	HX00065000A	CABLE CLIP				3
58	EA9500B0100	CABLE BAND				16
59	EA9500B0200	CABLE BAND 150				5
60	16870206	GRAVITY SEAL				2
61	40034448	ARM_COVER				1
62	HX00339000E	SPACER				3
63	SL4040691SC	SCREW M4 L=6				3

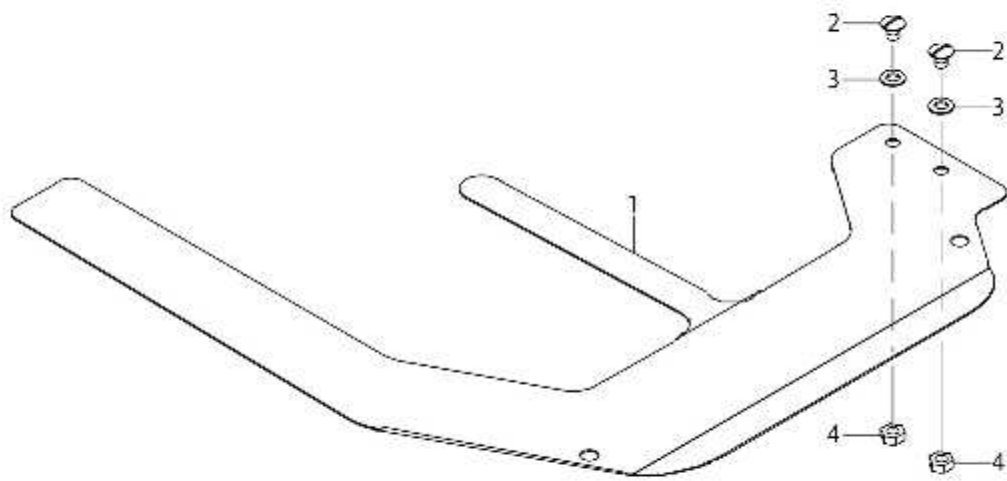
PEDAL SWITCH COMPONENTS



PEDAL SWITCH COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40006128	PEDAL SENSOR B ASM.				1
2	40006135	SENSOR HOLDING A PLATE ASM.		*		1
3	40006136	SENSOR A ASM.		*		1
4	40006206	SENSOR INSTALLING PLATE		*		1
5	EA9500B0100	CABLE BAND		*		1
6	40006104	PEDAL_SENSOR_BASE		*		1
7	40006112	PEDAL LEVER		*		1
8	40006204	PEDAL_LINK		*		1
9	40006205	VOLUME_LINK		*		1
10	40006202	ADJUST_NUT		*		2
11	SV4030601SN	SCREW M3 L=6		*		2
12	40006208	SPRING_SHAFT_A		*		1
13	40006209	SPRING_SHAFT_B		*		1
14	40006211	SPRING_B		*		2
15	40006212	ADJUST_SCREW		*		2
16	SM8040802TP	SCREW M4X8		*		2
17	SM4030801SC	SCREW M3 X 8		*		1
18	SL9082091SE	WASHER HEXAGONAL BOLT				2
19	WP0871602SE	WASHER 8.7X18X1.6				2
20	NM6080001SE	NUT M8				2
21	40038661	FRONT_SPRING_C			☆	1
22	22958458	CONNECTING ROD ASM. B				1
23	SL6041292TN	SCREW				3
24	40050225	PEDAL_BASE_A				1
25	SL6051092TN	BOLT				4
26	40050230	PEDAL_LEVER_BRACKET_VER2				1
27	SM6051202TN	SCREW M5X0.8 L=12				2
28	WP0531000SC	WASHER 5.3X10X1				2
29	40034457	PEDAL_LEVER_SUPPORT_GUIDE				1
30	SL6041092TN	SCREW				2
31	40050259	PLUNGER			☆	1
32	NM6100001SC	NUT M10X1.5				1
33	40034453	PEDAL_STAY_A				1
34	SL6082092TN	BOLT				2
35	40034454	PEDAL_STAY_B				1
36	SL6051092TN	BOLT				2
37	G5018136000	RUBBER LEGS RUBBER STUD				5
38	SL6041492TN	SCREW				5
39	11158706	PEDAL ADJUSTING PLATE				1
40	SL9061291SE	WASHER HEXAGONAL BOLT M6 L=12				2
41	11158805	PEDAL				1
42	11159001	PEDAL SHAFT BRACKET				2
43	D8113555B00	PEDAL BUSHING				2
44	D8115555B00	PEDAL SHAFT				1
45	11158904	PEDAL MAT				1
46	WP0482086SD	WASHER 4.8X11.5X2				3

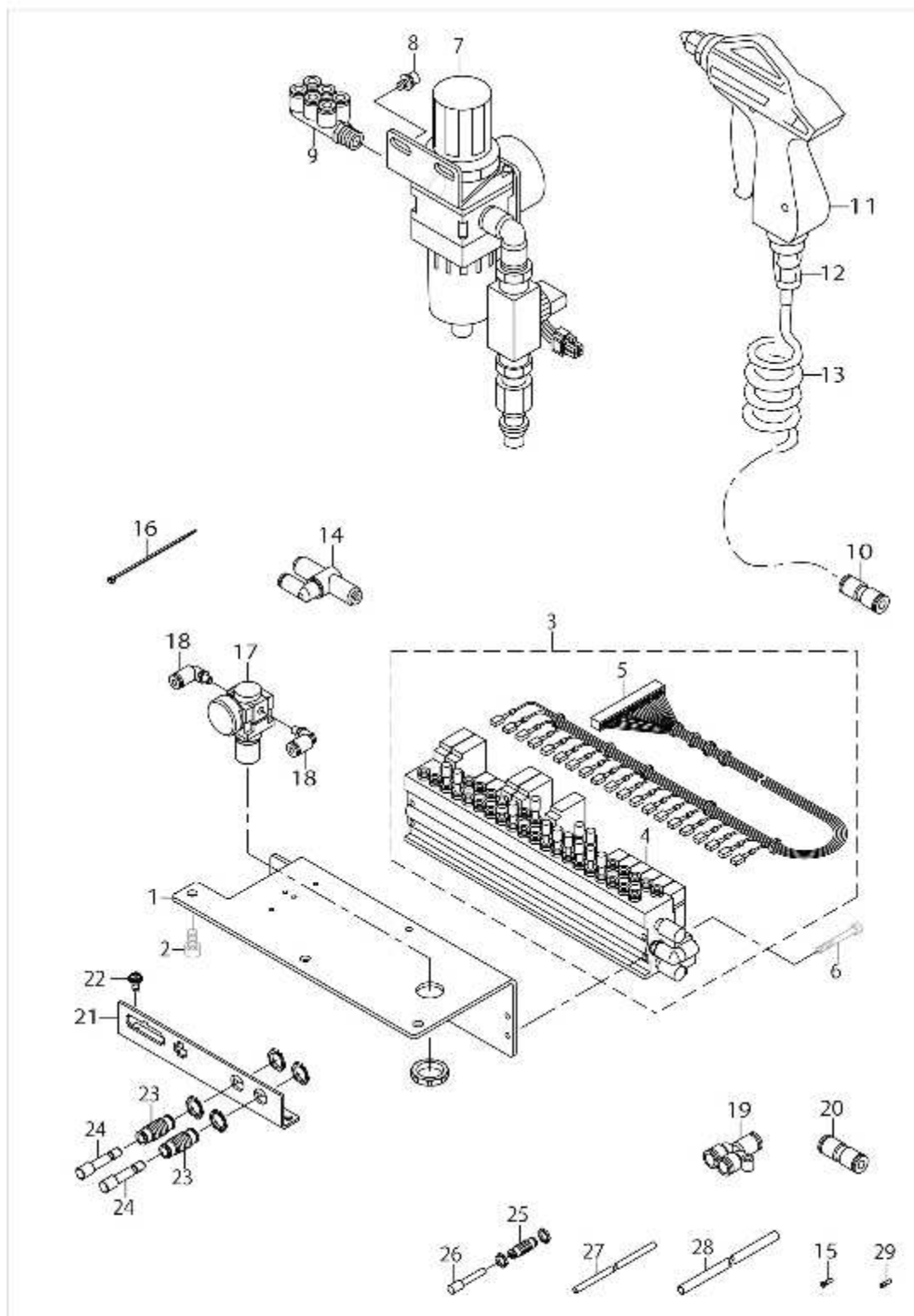
POCKET BAG CLAMP COMPONENTS



POCKET BAG CLAMP COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40034441	POCKET BAG CLAMP			☆	1
2	SM5040550TP	SCREW M4 L=5				2
3	WP0430800SD	WASHER M4				2
4	NM6040000SN	NUT M4				2

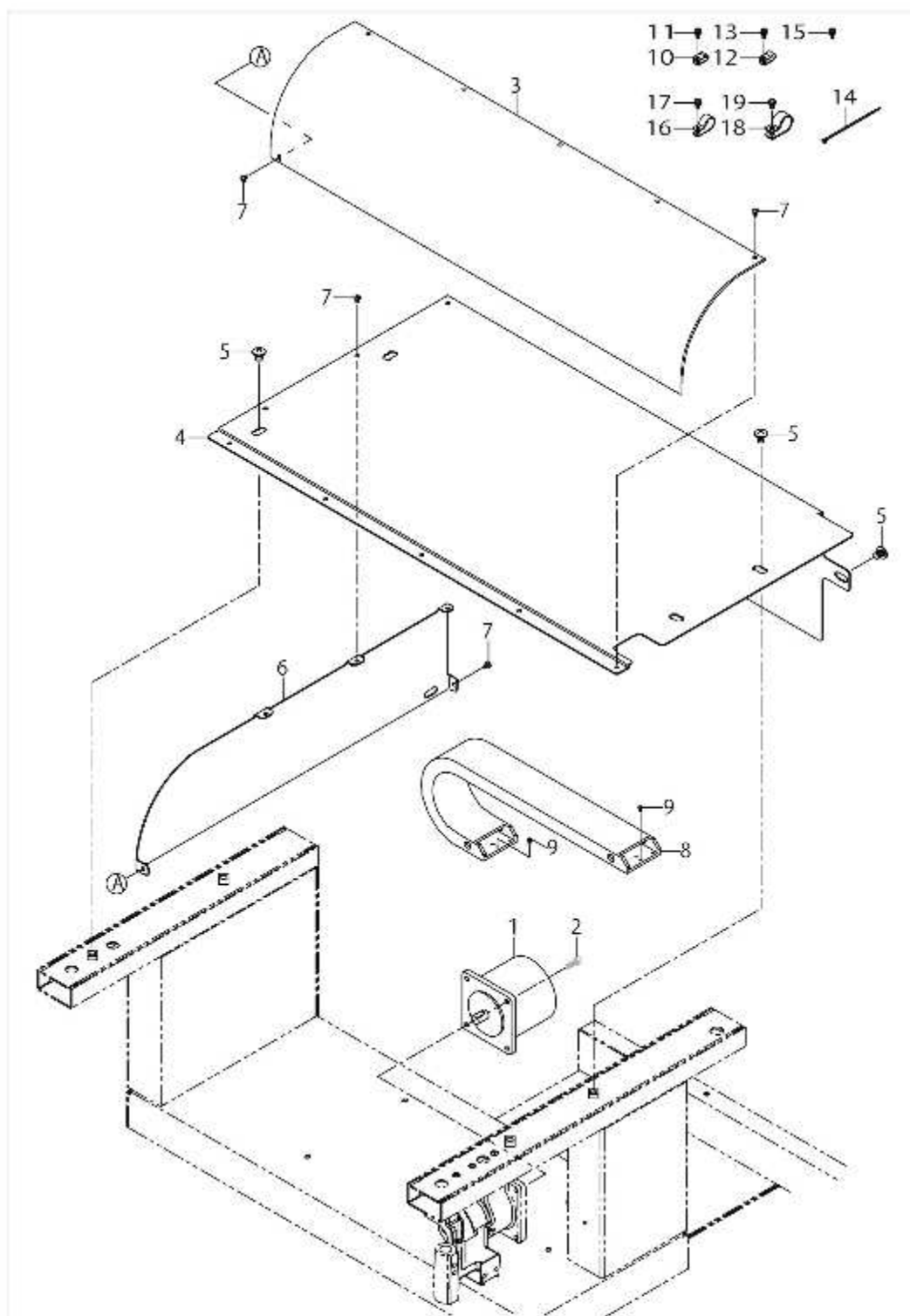
AIR EQUIPMENT COMPONENTS



AIR EQUIPMENT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40026348	MANIFOLD_VALVE BASE				1
2	SM6061202TN	BOLT				3
3	40044842	MANIFOLD_ASSY				1
4	40035097	MANIFOLD_VALVE ASSY		*	☆	1
5	40035098	AIR SORENOID VALVE CORD		*	☆	1
6	SM6043552TN	SCREW M4 L=35				4
7	G56042540A0	FILTER REGULATOR ASM.				1
8	SL6051092TN	BOLT				2
9	PJ309065201	TRIPLE BRANCH UNIVERSAL ELBOW				1
10	PJ303060001	STRAIGHT UNION				1
11	40044823	AIR_GUN			☆	1
12	PJ301065201	HALF UNION 6XPT1/4				1
13	GSS36020000	COIL TUBE				1
14	PV200202000	SHUTTLE VALVE				1
15	PC022403F00	INSERT RING				4
16	EA9500B0100	CABLE BAND				20
17	PF0205010C0	AIR REGULATOR			☆	1
18	PJ304040504	ELBOW UNION				2
19	PJ308060003	Y UNION				4
20	PJ303060001	STRAIGHT UNION				1
21	40034464	PLUG_BRACKET				1
22	SL4041091SC	SCREW M4 L=10				3
23	PJ230006200	UNION				5
24	PX950001000	PLUG				6
25	PJ230004200	UNION				1
26	PX500014000	PLUG				1
27	BT0400251EB	URETHANE HOSE BLACK				50
28	BT0600400EC	TUBE HOSE BLUE				50
29	PC022403E00	INSERT RING				3

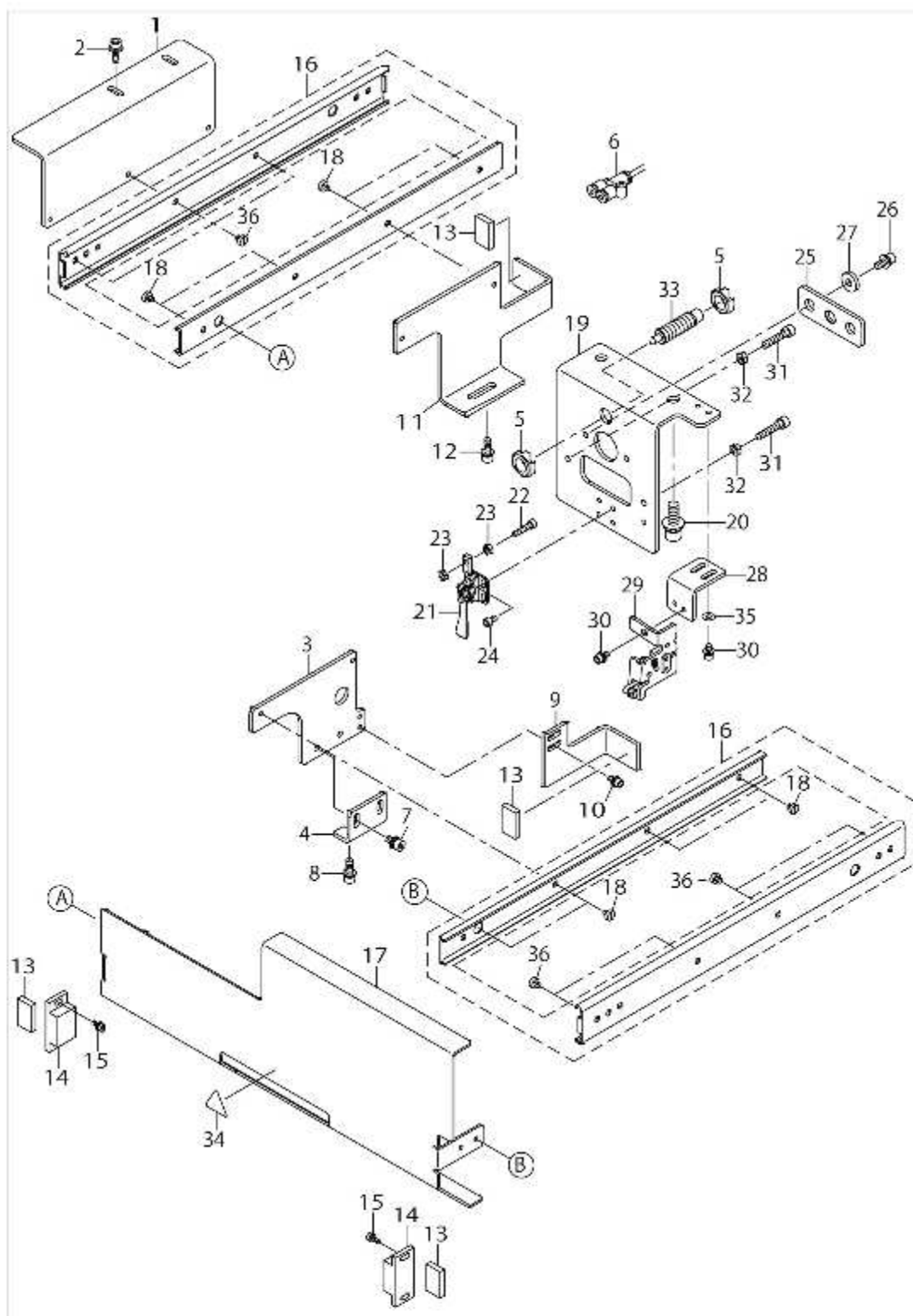
CLAMP FOOT COMPONENTS



CLAMP FOOT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40044472	BIG PRESSER MOTOR			☆	1
2	SM6051602TN	BOLT				4
3	40026618	CLAMP_FOOT_COVER			☆	1
4	40034445	CLAMP FOOT PLATE A			☆	1
5	SM0081001SC	SCREW M8 L=10				6
6	40034446	CLAMP_FOOT_PLATE_B				1
7	SM0040601SC	SCREW M4X0.7 L=6				10
8	40035104	CABLE_BEARER			☆	1
9	SM1030601SC	SCREW M3 L=6				8
10	HX00150000A	CABLE CLAMP				5
11	SL4041091SC	SCREW M4 L=10				5
12	HX00150000C	CABLE CLIP				4
13	SL4041091SC	SCREW M4 L=10				4
14	EA9500B0100	CABLE BAND				20
15	SL4041091SC	SCREW M4 L=10				2
16	HX00150000H	CABLE CLIP				1
17	SL4041091SC	SCREW M4 L=10				1
18	HX00150000K	CABLE CLIP				1
19	SL4041091SC	SCREW M4 L=10				1

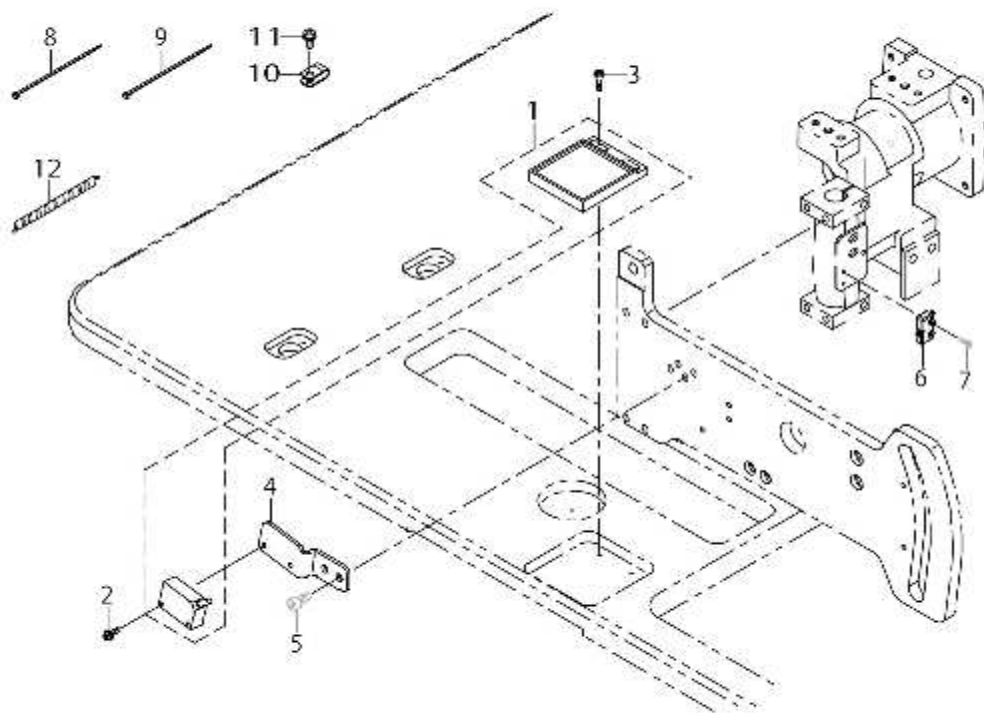
CORNER KNIFE COMPONENTS



CORNER KNIFE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40059494	SLIDE BASE A				1
2	SL6051492TN	BOLT				2
3	40023189	SLIDE_BRACKET_A				1
4	40023176	SLIDE BRACKET C				1
5	NM6120003SC	NUT M12				2
6	PJ308040002	QUICK COUPLING				2
7	SL6051092TN	BOLT				2
8	SL6051492TN	BOLT				2
9	40033795	UNIT_FIXED_BKT_A				1
10	SL6040892TN	BOLT				2
11	40023190	SLIDE_BRACKET_B				1
12	SL6051492TN	BOLT				2
13	40039896	CUSHION			☆	4
14	E5158715000	MAGNET CATCH				2
15	SL6030692TN	BOLT				4
16	40035072	SLIDE_RAIL			☆	2
17	40033793	CORNER_KNIFE_UNIT_COVER				1
18	SM6040460TP	SCREW M4 L=4.2				8
19	40023200	FRAME_BRACKET				1
20	SL6082092TN	BOLT				2
21	40033786	TOGGLE_CLAMP			☆	1
22	SM6041802TN	SCREW M4X0.7 L=18				1
23	NM6040001SC	NUT M4				2
24	SM6040602TN	BOLT				4
25	40033791	GUIDE_PLATE				1
26	SL6051292TN	BOLT				2
27	WP0553216SD	WASHER				2
28	40033797	OPEN_SENSOR_BRACKET				1
29	M8598610AA0	HEAD DETECT SWITCH ASM.				1
30	SL6040892TN	BOLT				3
31	SM6052502TN	HEXAGONAL-HOLE BOLT				2
32	NM6050001SC	NUT M5				2
33	40044019	SPRING_PLUNGER			☆	1
34	CM300200002	CAUTION LABEL(25)				1
35	WP0410516SD	PLAIN WASHER				2
36	SM6040650TP	SCREW				7

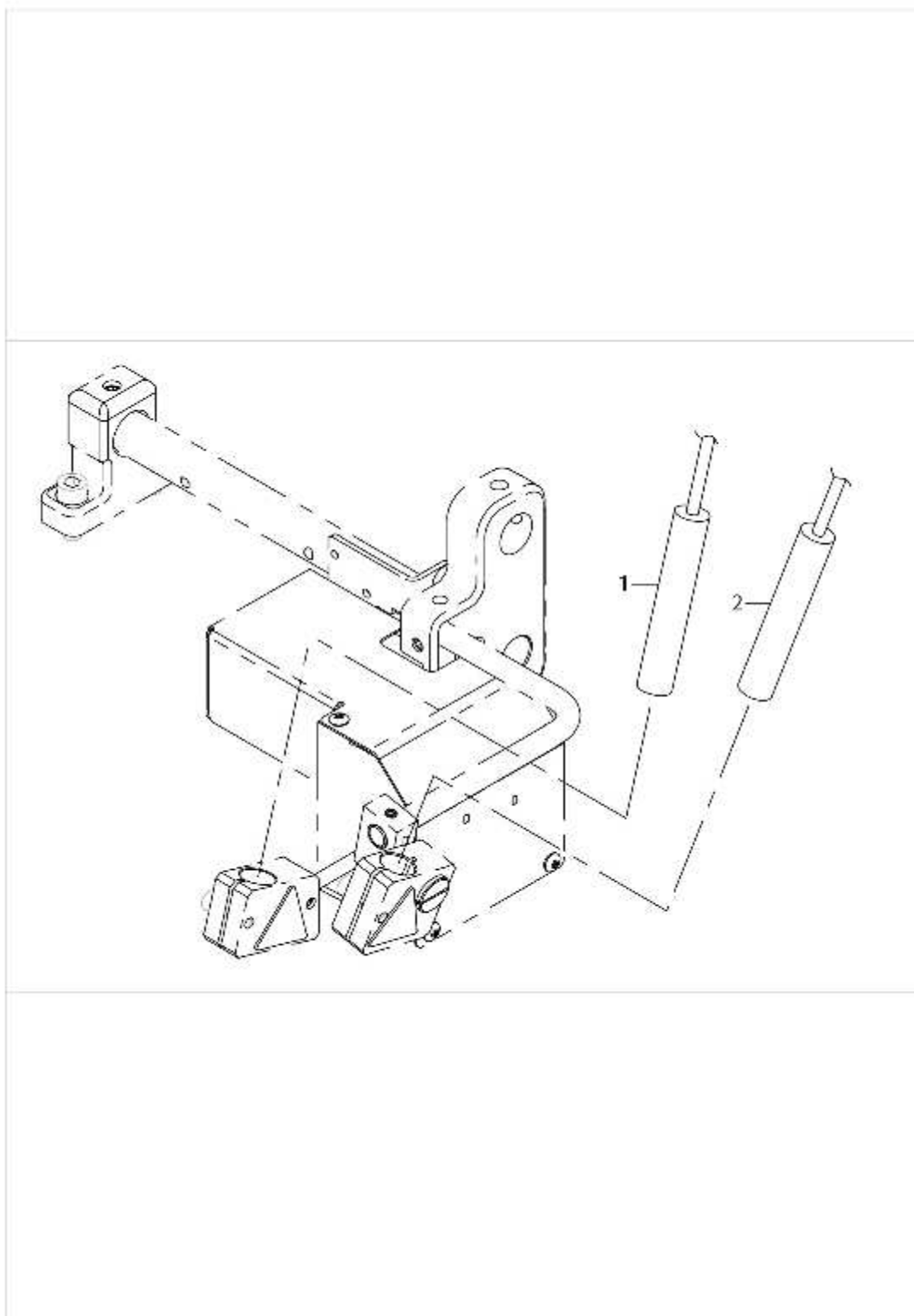
BINDER COMPONENTS



BINDER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40044002	SENSOR ASM.			☆	1
2	SL4031091SC	SCREW M3 X 10				2
3	SK3381301SE	WOOD SCREW D=3.8 L=13				2
4	40026356	SENSOR PLATE				1
5	SM6051002TN	BOLT				2
6	40044001	BINDER OPEN SWITCH ASM.			☆	1
7	SM6020802TN	SCREW M2 L=8				2
8	EA9500B0000	CLIP CV-70S				1
9	EA9500B0100	CABLE BAND				2
10	HX00150000A	CABLE CLAMP				1
11	SL4041091SC	SCREW M4 L=10				1
12	HX00314000B	SPIRAL TUBE				0.3

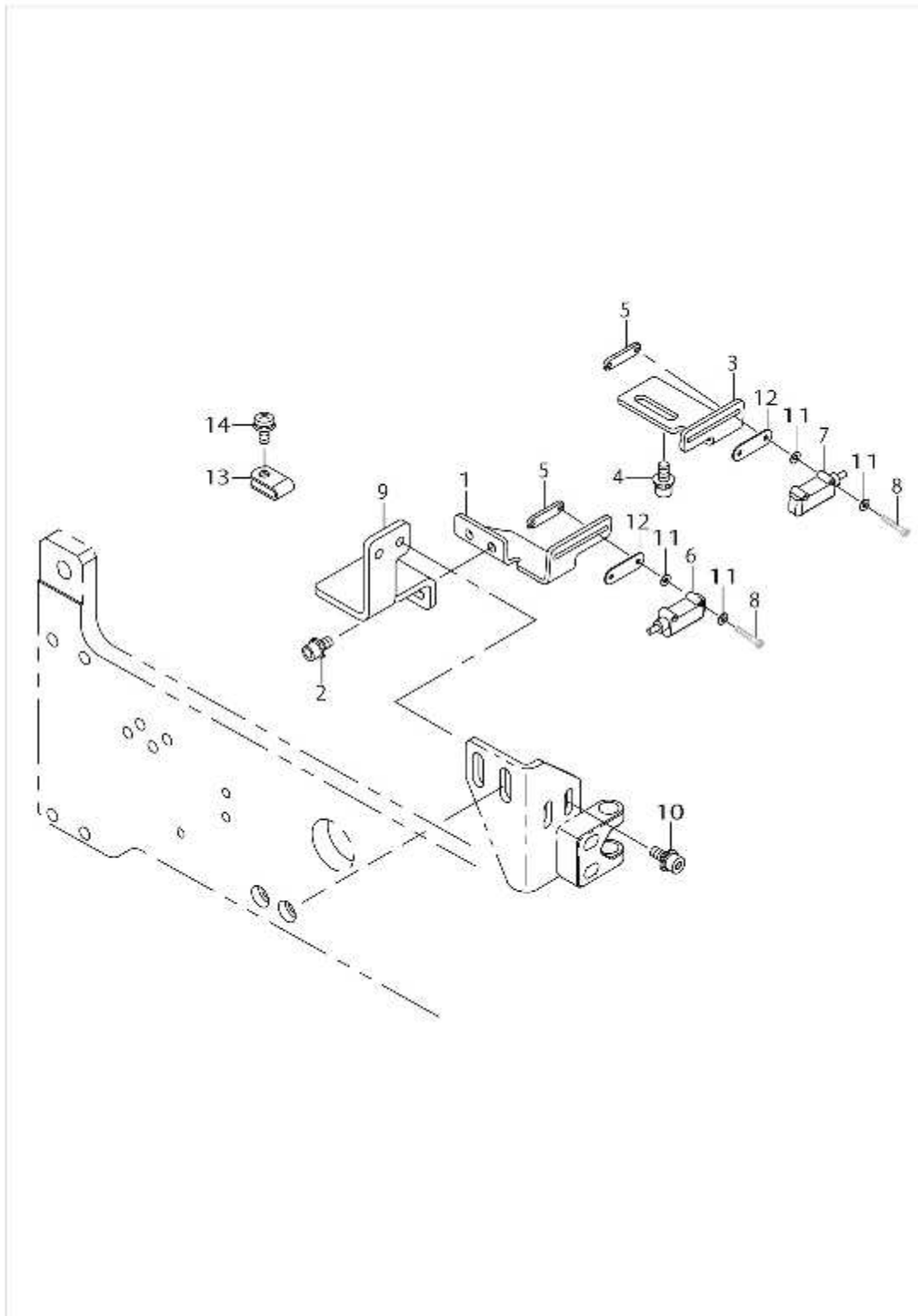
MARKING LIGHT COMPONENTS



MARKING LIGHT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	HE000530000	LAMP			☆	1
2	HE000520000	LAMP			☆	1

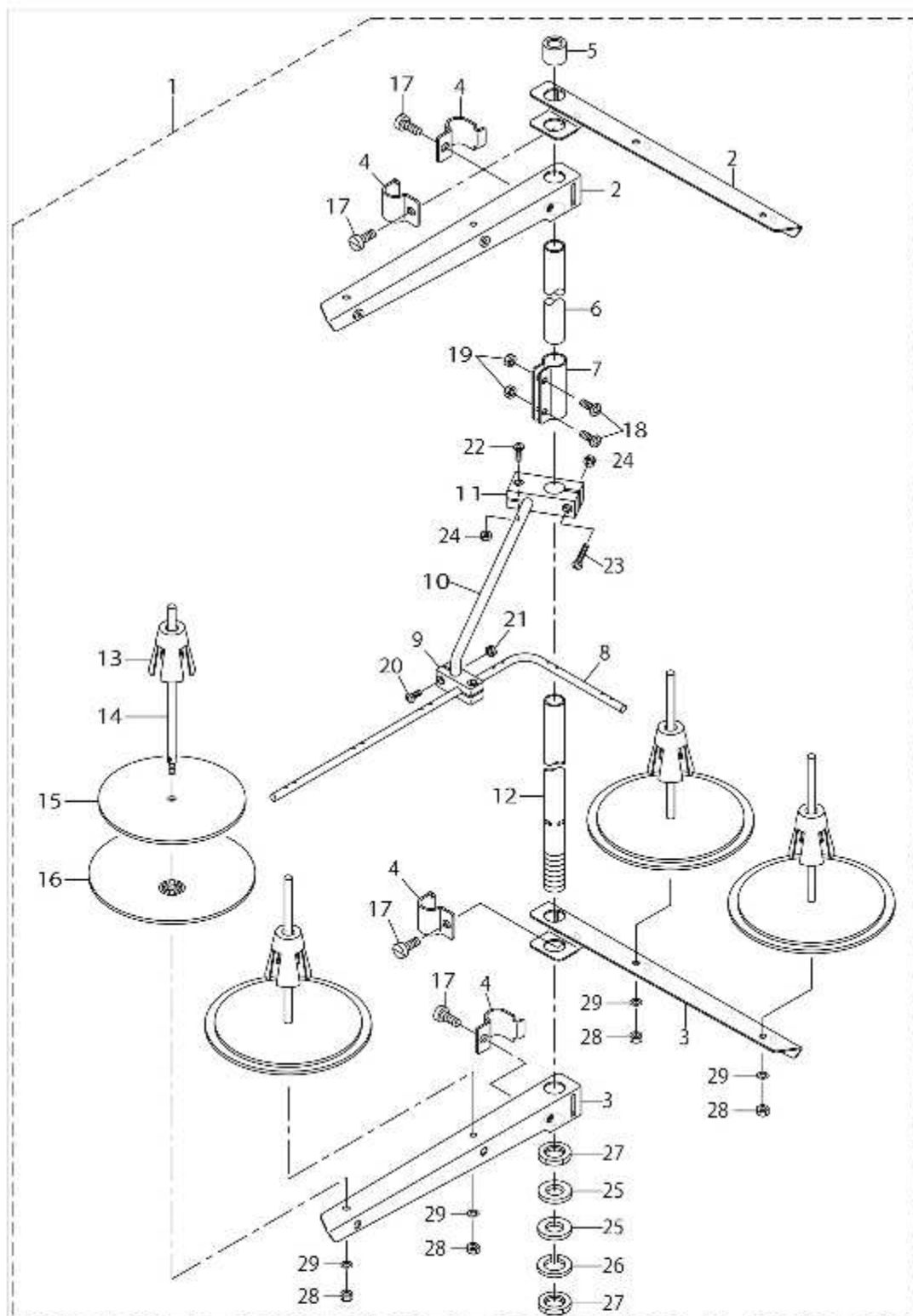
FLAP PHOTOTUBE COMPONENTS



FLAP PHOTOTUBE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40042205	FLAP_SENSOR_BRACKET_L				1
2	SL6040892TN	BOLT				2
3	40034459	FLAP_SENSOR_BRACKET_R				1
4	SL6040892TN	BOLT				2
5	40034460	FLAP_SENSOR_BRACKET				2
6	40078661	FLAP_SENSOR_N_ASM_L			☆	1
7	40078662	FLAP_SENSOR_N_ASM_R			☆	1
8	SM4021201SC	SCREW M2 L=12				4
9	40042206	FLAP_SENSOR_BRACKET_A				1
10	SL6041092TN	SCREW				4
11	WP0220301SC	WASHER M2				4
12	40053421	FIBER_BRACKET_SPACER				2
13	HX001500000	CLIP				1
14	SL4041091SC	SCREW M4 L=10				1

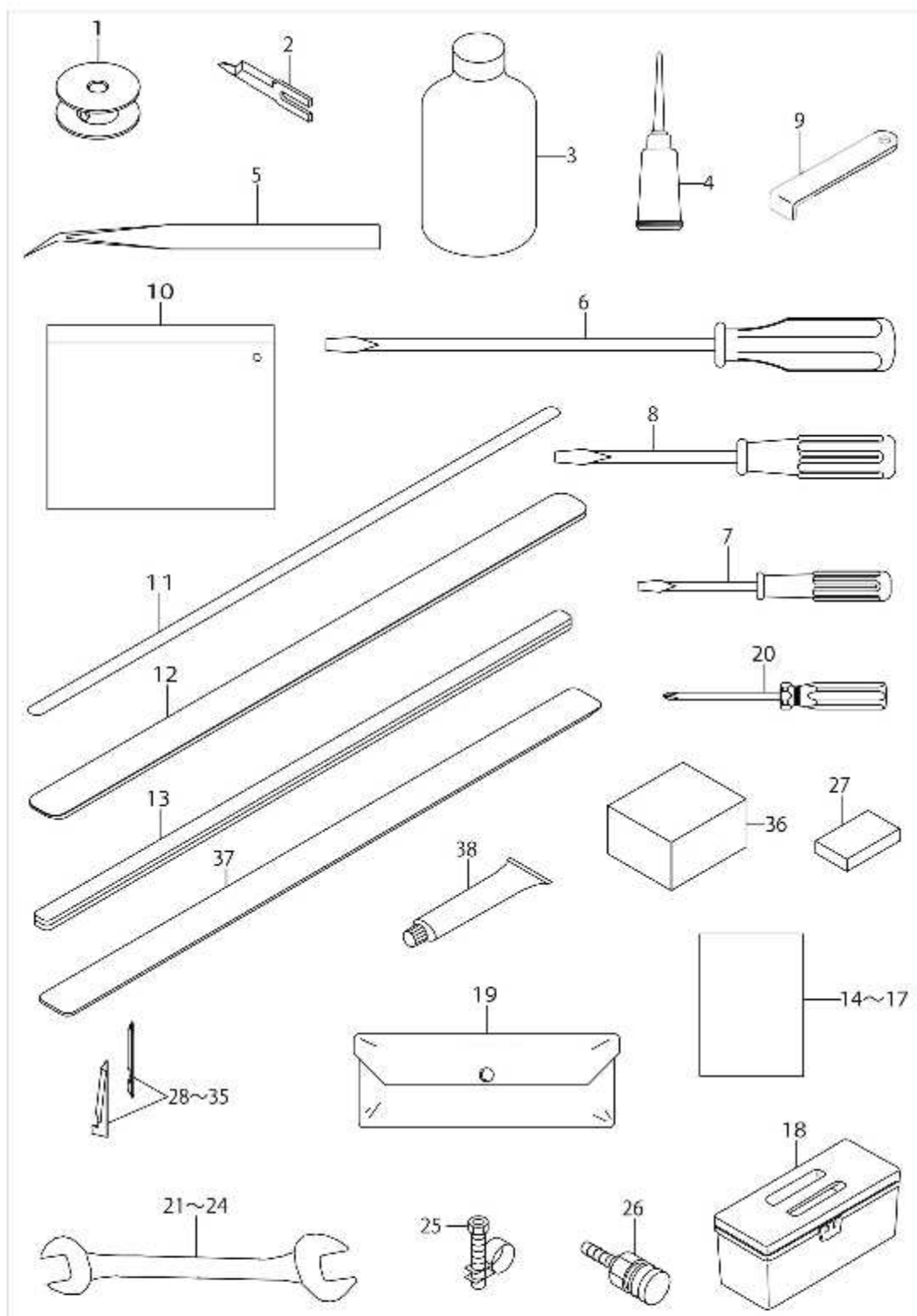
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13167556	THREAD STANDING DEVICE ASM.				1
2	22930556	THREAD STANDING ARM ASM.		*		2
3	22930507	SPOOL REST ARM		*		2
4	22930705	THREAD GUIDE ARM JOINT		*		4
5	22931406	SPOOL REST ROD RUBBER CAP		*		1
6	22930408	SPOOL REST ROD UPPER		*		1
7	22931307	SPOOL REST ROD JOINT		*		1
8	13167903	THREAD STANDING THREAD GUIDE		*		1
9	13168000	THREAD GUIDE BASE LOWER		*		1
10	13168109	THREAD GUIDE ARM BASE		*		1
11	13168208	THREAD GUIDE ARM BASE		*		1
12	22930309	SPOOL REST ROD LOWER		*		1
13	22931109	SPOOL RETAINER		*		4
14	22931000	SPOOL PIN		*		4
15	22930903	SPOOL REST CUSHION		*		4
16	22930804	SPOOL REST		*		4
17	SM6061610SC	SCREW M6 L=16		*		4
18	SM4051405SE	SCREW M5 L=14		*		2
19	NM6050001SE	NUT M5		*		2
20	SM4041001SC	SCREW M4X0.7 L=10		*		2
21	NM6040002SE	NUT M4X0.7		*		2
22	SM4041201SC	SCREW M4 L=12		*		1
23	SM4042001SC	SCREW M4 X 20		*		1
24	NM6040002SE	NUT M4X0.7		*		2
25	WP1612616SE	WASHER 16X30X2.6		*		2
26	WS1643202KR	SPRING WASHER		*		1
27	NM6160511SE	NUT M16X1.5		*		2
28	NM6050001SE	NUT M5		*		4
29	WS0510002KN	SPRING WASHER		*		4

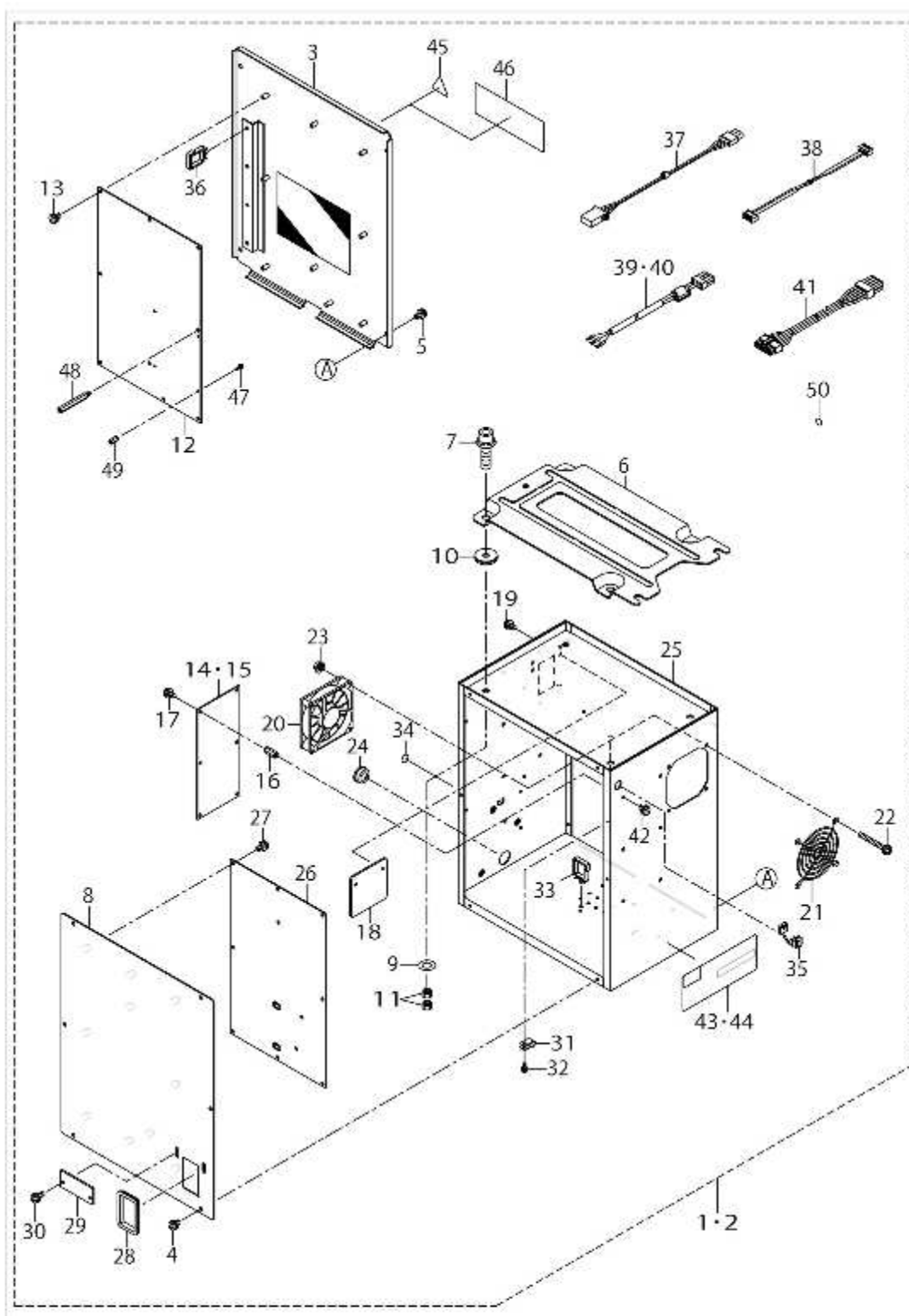
ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40066272	ASSY BOBBIN			☆	2
2	40026155	KNIFE_RIGHT_A				1
3	MDFRX1600C0	DEFRIX OIL NO.1(6000G)				1
4	B91210120A0	OILER ASM.				1
5	12288403	TWEEZERS				1
6	22933006	SCREW DRIVER (LARGE)				1
7	22933204	SCREW DRIVER (SMALL)				1
8	22933105	SCREW DRIVER (MIDDLE)				1
9	B9101490000	DRIVER				1
10	22932800	ACCESSORIE BAG				1
11	40039942	REFLECTION SHEET			☆	2
12	40034825	GARMENT CLAMP RUBBER			☆	2
13	40034826	FLAP PRESSER RUBBER			☆	2
14	40045752	INSTRUCTION MANUAL				1
15	40045753	INSTRUCTION MANUAL CD				1
16	29180502	EC DECLARATION				1
17	40045755	SAFETY INSTRUCTION				1
18	B8601WP10A0	TOOL BOX ASM.				1
19	G91011160A0	L-SHAPED WRENCH ASM.				1
20	MA117002000	RECESSED HEAD DRIVER (NO.1)				1
21	D9103555D00	WRENCH 6X7				1
22	B9110804000	WRENCH (8X9)				1
23	J1043000A0A	WRENCH 10X13				1
24	B9102761000	WRENCH (17X19)				1
25	PB000010000	HOSE BAND				1
26	PJ309520001	SOCKET				1
27	40039896	CUSHION			☆	4
28	16607301	CORNER KNIFE A1	SELECTIVE PARTS			1
29	16607400	CORNER KNIFE A2	SELECTIVE PARTS			1
30	16607509	CORNER KNIFE (B-1)	SELECTIVE PARTS			1
31	16607608	CORNER KNIFE (B-2)	SELECTIVE PARTS			1
32	16607707	CORNER KNIFE (C-1)	SELECTIVE PARTS			1
33	16607806	CORNER KNIFE (C-2)	SELECTIVE PARTS			1
34	16607905	CORNER KNIFE (D-1)	SELECTIVE PARTS			1
35	16608002	CORNER KNIFE (D-2)	SELECTIVE PARTS			1
36	40055297	HEAD COVER				1
37	40077797	GARMENT CLAMP RUBBER (SPONGE)				2
38	40006323	GREASE A TUBE				1

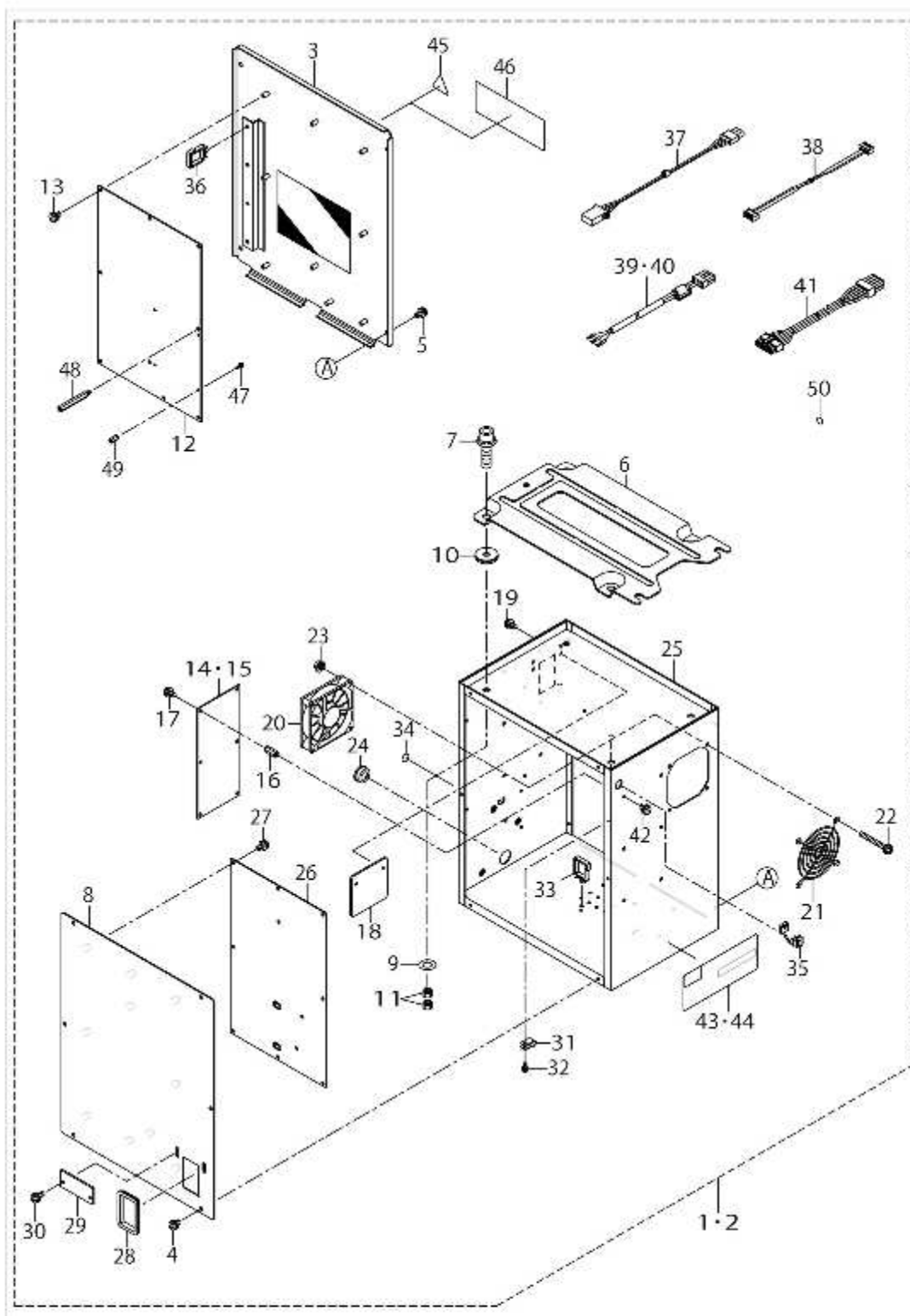
TRANSMISSION BOX COMPONENTS



TRANSMISSION BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40044231	CTL BOX A ASM.	FOR 1-PHASE 200~240V			1
2	40044232	CTL BOX B ASM.	FOR 3-PHASE 200~240V			1
3	40035729	CONTROL_BOX_FRONT_COVER (APW)		*		1
4	SL4040891SC	SCREW M4 L=8		*		6
5	SL4040891SC	SCREW M4 L=8		*		4
6	M3801476000	CONTROL BOX FITTING PLATE		*		1
7	SL6083092TN	SCREW		*		4
8	40035728	CONTROL_BOX_REAR_COVER (APW)		*		1
9	WP0841601SC	WASHER 8.4X17.4X1.6		*		4
10	M4206461000	WASHER		*		4
11	NM6080001SC	NUT M8X1.25		*		8
12	40025270	MAIN PCB ASSY		*		1
13	SL4040881SC	SCREW M4 L=8		*		8
14	40000046	FLT-S PCB A ASSY	FOR 1-PHASE 200~240V	*		1
15	40000056	FLT-T PCB A ASSY	FOR 3-PHASE 200~240V	*		1
16	HX00337000B	PARTS		*		6
17	SL4040881SC	SCREW M4 L=8		*		6
18	40006002	BOX SIDE COVER		*		1
19	SL4040891SC	SCREW M4 L=8		*		2
20	40005401	FAN MOTOR ASSY		*		1
21	KM000000480	FAN MOTOR		*		1
22	SL4043591SC	SCREW		*		4
23	NM3040520SC	NUT M4		*		4
24	HX00326000K	DOME PLUG		*		1
25	40055355	CONTROL BOX		*		1
26	40032977	SDC PCB ASSY		*		1
27	SL4040881SC	SCREW M4 L=8		*		10
28	HX004070000	BUSH		*		1
29	40084347	CORD FITTING PLATE		*		1
30	SL4041091SC	SCREW M4 L=10		*		2
31	HX00150000B	CABLE CLIP		*		1
32	SL4041091SC	SCREW M4 L=10		*		1
33	HX005110000	WIRE SADDLE		*		4
34	40003458	MASK SEAL		*		16
35	HX00410000A	STRAIN RELIEF BUSHING		*		1
36	HX005110000	WIRE SADDLE		*		3
37	40005393	FLT-SDC CORD P ASSY		*		1
38	40005394	FLT-SDC CORD S ASSY		*		1
39	40043974	AC POWER CORD B ASM.	FOR 1-PHASE 200~240V	*		1
40	40032971	AC POWER CORD C ASM.	FOR 3-PHASE 200~240V	*		1
41	40005726	SDC-MAIN CORD P ASSY		*		1
42	SL4040891SC	SCREW M4 L=8		*		6
43	40040388	RATING LABEL A DRAWING	FOR 1-PHASE 200~240V	*		1
44	40040389	RATING LABEL B DRAWING	FOR 3-PHASE 200~240V	*		1
45	CM300100001	LABEL	FOR 1-PHASE 200~240V	*		1
46	CM300100402	LABEL	FOR 3-PHASE 200~240V	*		1
47	SL4030881SC	SCREW M3X8		*		4

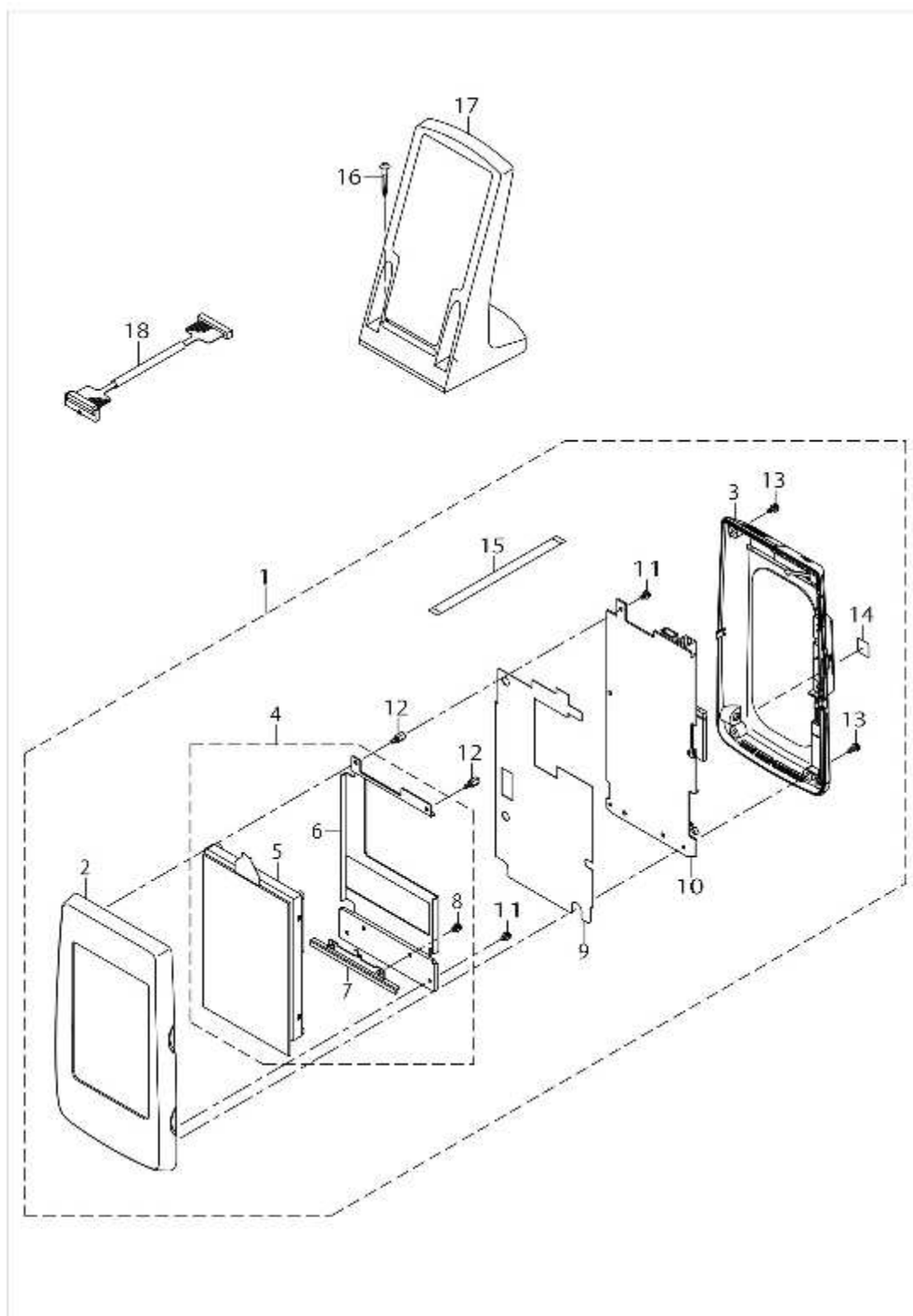
TRANSMISSION BOX COMPONENTS



TRANSMISSION BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	HX00339000G	BOARD SPACER		*		1
49	HX00418000D	SPACER		*		4
50	E9567319000	EARTH MARK		*		1

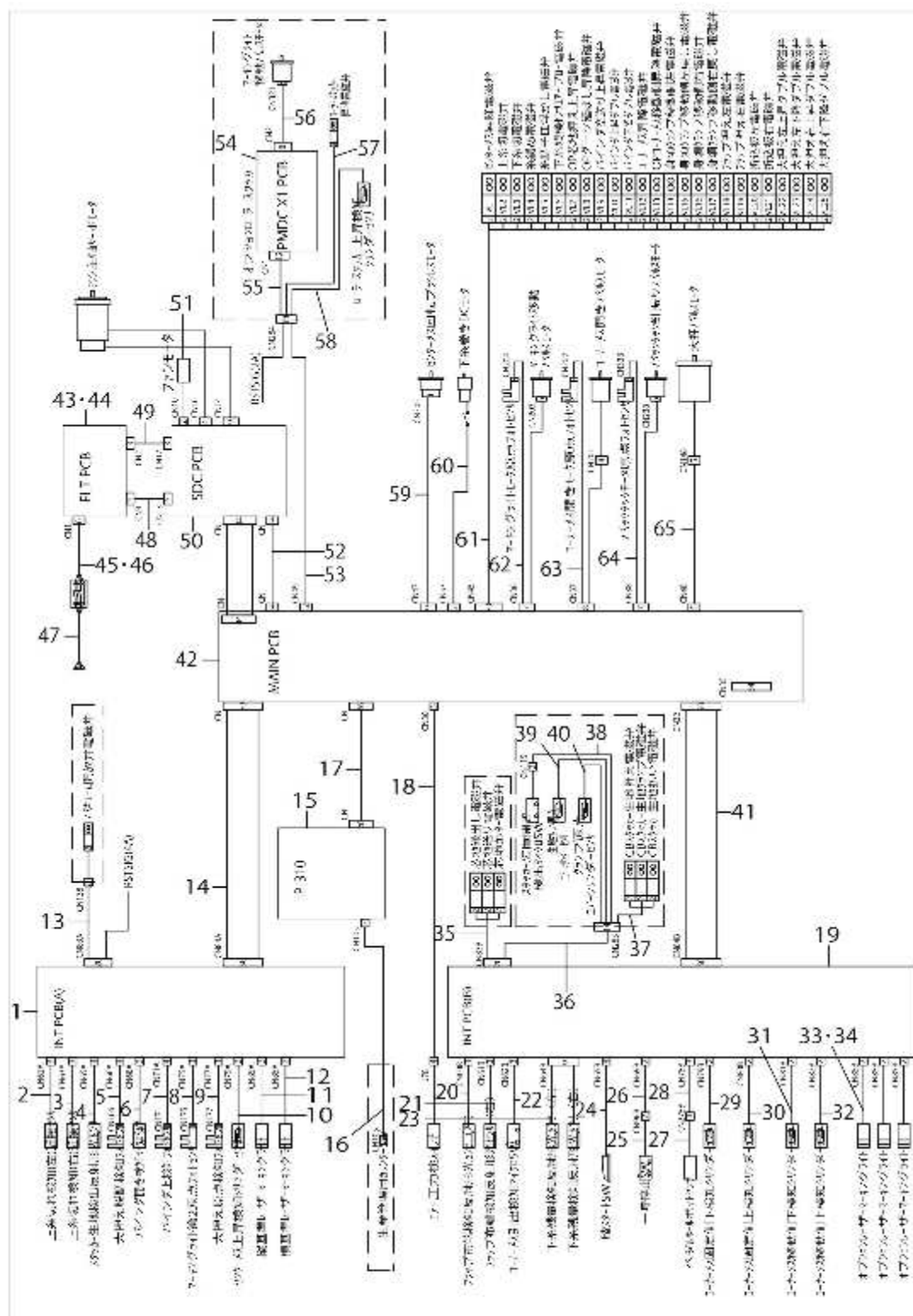
OPERATION PANEL COMPONENTS



OPERATION PANEL COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40101221	IP-420G PANEL ASSY				1
2	40078163	FRONT_CASE		*		1
3	40080799	REAR_CASE_ASSY		*		1
4	40080800	LCD ASSY		*		1
5	40086541	LCD TOUCH PANEL ASSY		*		1
6	40083668	LCD_BRACKET		*		1
7	40083666	LCD STAY		*		1
8	SL4030681SC	SCREW M3 L=6		*		2
9	40078168	INSULATION_SHEET		*		1
10	40083960	PANEL PCB ASSY		*		1
11	SL4030681SC	SCREW M3 L=6		*		3
12	HX00354000B	PCB SUPPORT L=8MM		*		2
13	SL4030881SC	SCREW M3X8		*		4
14	CM800100101	WEEE MARK LABEL S		*		1
15	HW002180200	FLAT CABLE		*		1
16	SK3413201SE	WOOD SCREW D=4.1 L=32				2
17	40035024	OPERATION_BOX_FIXED_PLATE (B) ASM.				1
18	40065566	PANEL CABLE D ASM.				1

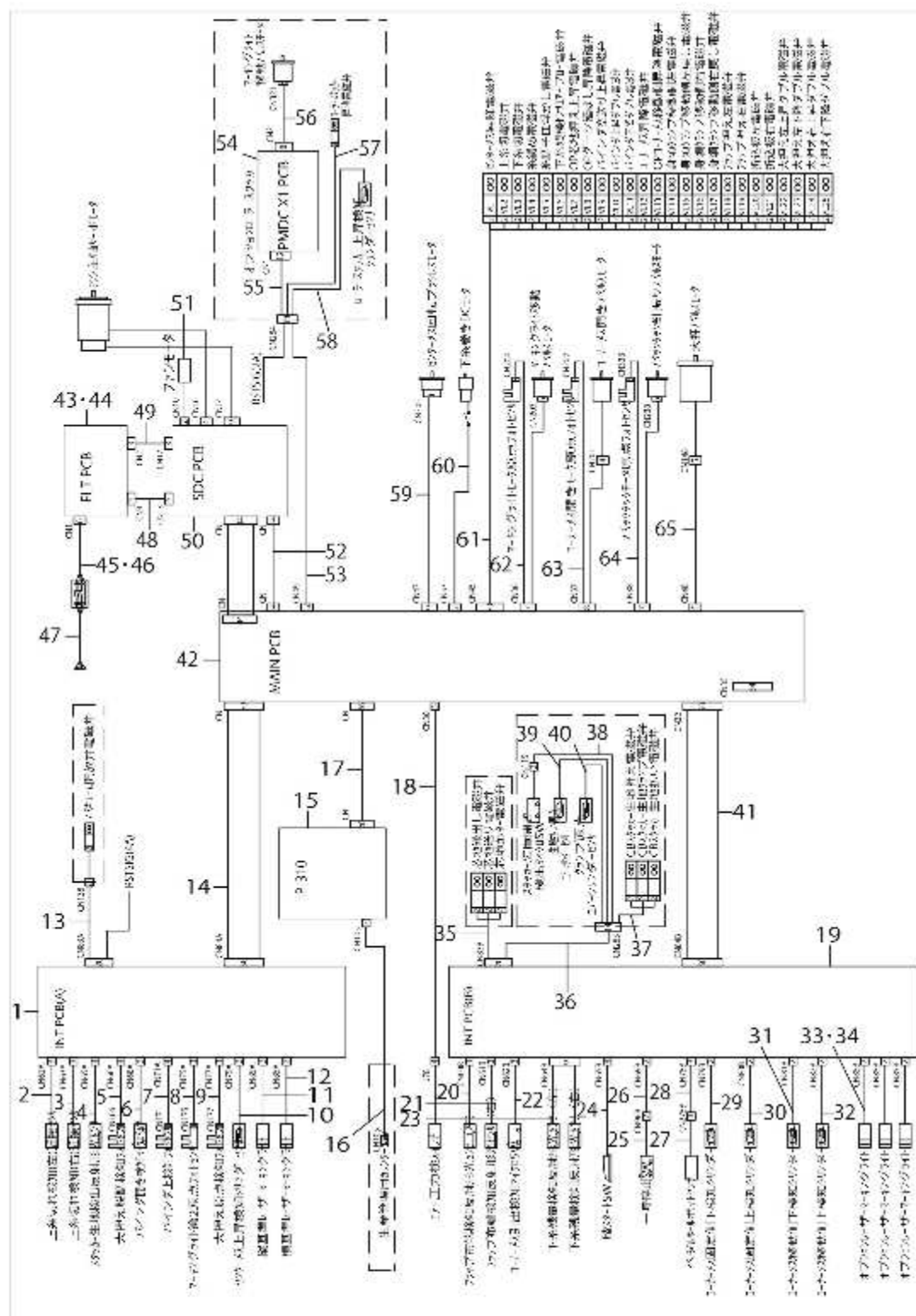
WIRING DIAGRAM



WIRING DIAGRAM

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40025260	INT PCB ASSY				1
2	40043997	THREAD CHECK SENSOR ASM. (L)			☆	1
3	40043996	THREAD CHECK SENSOR ASM. (R)			☆	1
4	40044002	SENSOR ASM.			☆	1
5	40043982	STEP OUT SENSOR CORD ASM.				1
6	40044002	SENSOR ASM.				1
7	40043989	BINDER SENSOR RERAY COAD ASM.				1
8	40043986	MARKING RIGHT 2NDORG CORD ASM.				1
9	40043983	BIG PRESSER ORG SENSOR CORD ASM.				1
10	40044626	AIRCYLINDER SENSOR CN79A			☆	1
11	HE000530000	LAMP			☆	1
12	HE000520000	LAMP			☆	1
13	40043987	VACUUM SOLENOID VALVE CORD ASM.				1
14	40043977	INT-I/F CORD A ASM.				1
15	40044896	IP-310 COMPLETE				1
16	40008168	OP SWITCH CABLE A ASSY	OPTIONAL DEVICE			1
17	40030983	PANEL CABLE ASSY				1
18	40043992	AIR SW CORD ASM.				1
19	40025260	INT PCB ASSY				1
20	40078661	FLAP SENSOR N ASM L			☆	1
21	40078662	FLAP SENSOR N ASM R			☆	1
22	40043991	CORNER KNIFE DRAWER SW CORD ASM.				1
23	40078663	BOBIN SENSOR N ASSY			☆	1
24	40026945	NEE_SWITCH_ASSY			☆	1
25	32002354	SWITCH ASM.				1
26	40043994	STOP SW RERAY COAD ASM.				1
27	40006136	SENSOR A ASM.				1
28	40043984	PEDAL SENSOR CORD ASM.				1
29	40044627	AIRCYLINDER SENSOR CN79B			☆	1
30	40044628	AIRCYLINDER SENSOR CN80B			☆	1
31	40044629	AIRCYLINDER SENSOR CN81B			☆	1
32	40044630	AIRCYLINDER SENSOR CN82B			☆	1
33	HE000520000	LAMP	OPTIONAL DEVICE		☆	1
34	HE000530000	LAMP	OPTIONAL DEVICE		☆	1
35	40032964	AIR VALVE CABLE ASM.	OPTIONAL DEVICE			1
36	40043985	STACKER CORD ASM.				1
37	40032964	AIR VALVE CABLE ASM.	OPTIONAL DEVICE			1
38	40044893	STACKER CORD B ASM.	OPTIONAL DEVICE			1
39	40044631	AIRCYLINDER SENSOR CN283	OPTIONAL DEVICE			1
40	40044631	AIRCYLINDER SENSOR CN283	OPTIONAL DEVICE			1
41	40043978	INT-I/F CORD B ASM.				1
42	40025270	MAIN PCB ASSY				1
43	40000046	FLT-S PCB A ASSY	FOR 1-PHASE 200~240V (JE GENERAL EXPORT)			1
44	40000056	FLT-T PCB A ASSY	FOR 3-PHASE 200~240V (USE IN JAPAN,JUS)			1
45	40043974	AC POWER CORD B ASM.	FOR 1-PHASE 200~240V (JE GENERAL EXPORT)			1
46	40032971	AC POWER CORD C ASM.	FOR 3-PHASE 200~240V (USE IN JAPAN,JUS)			1
47	40043981	AC POWER CORD A ASM.				1

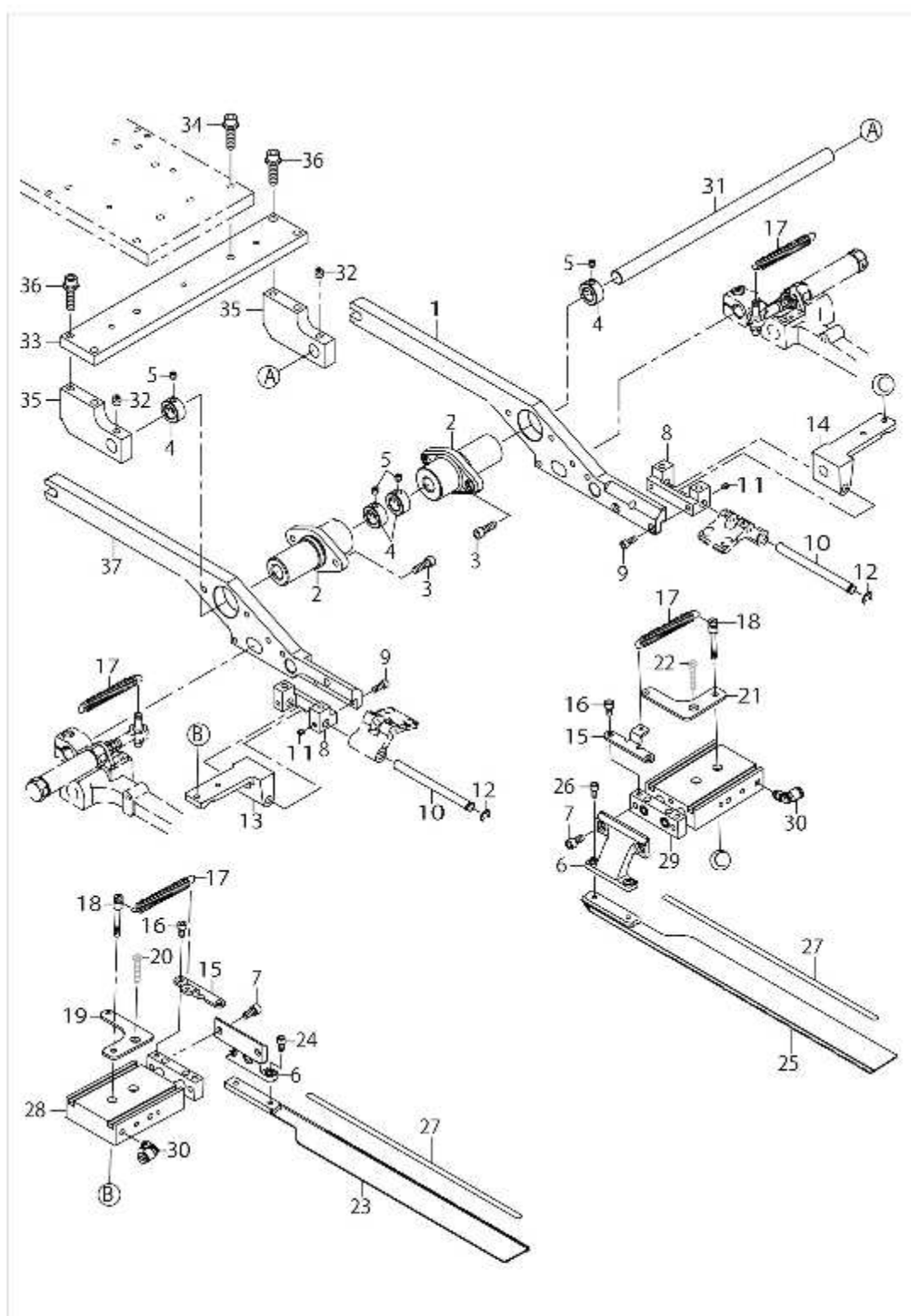
WIRING DIAGRAM



WIRING DIAGRAM

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40005394	FLT-SDC CORD S ASSY				1
49	40005393	FLT-SDC CORD P ASSY				1
50	40032977	SDC PCB ASSY				1
51	40005401	FAN MOTOR ASSY				1
52	40005726	SDC-MAIN CORD P ASSY				1
53	40044887	ROLLER STACKER RERAY CORD C ASM.				1
54	40040396	PMDC X1 PCB ASSY	OPTIONAL DEVICE			1
55	40044887	ROLLER STACKER RERAY CORD C ASM.	OPTIONAL DEVICE			1
56	40114334	ROLLER STACKER RELAY CORD E ASM.	OPTIONAL DEVICE			1
57	40032964	AIR VALVE CABLE ASM.	OPTIONAL DEVICE			1
58	40044632	AIRCYLINDER SENSOR CN284	OPTIONAL DEVICE			1
59	40043980	CENTER KNIFE MOTOR RERAY CORD ASM.				1
60	40032963	MOTOR ASSY			☆	1
61	40035098	AIR SORENOID VALVE CORD			☆	1
62	40043979	MARKING RIGHT MOTOR RERAY CORD ASM.				1
63	40043975	CORNER KNIFE MOTOR RERAY CORD ASM.				1
64	40043993	REVERSE FEED MOTOR RERAY CORD ASM.				1
65	40043990	BIG PRESSER MOTOR CORD ASM.				1

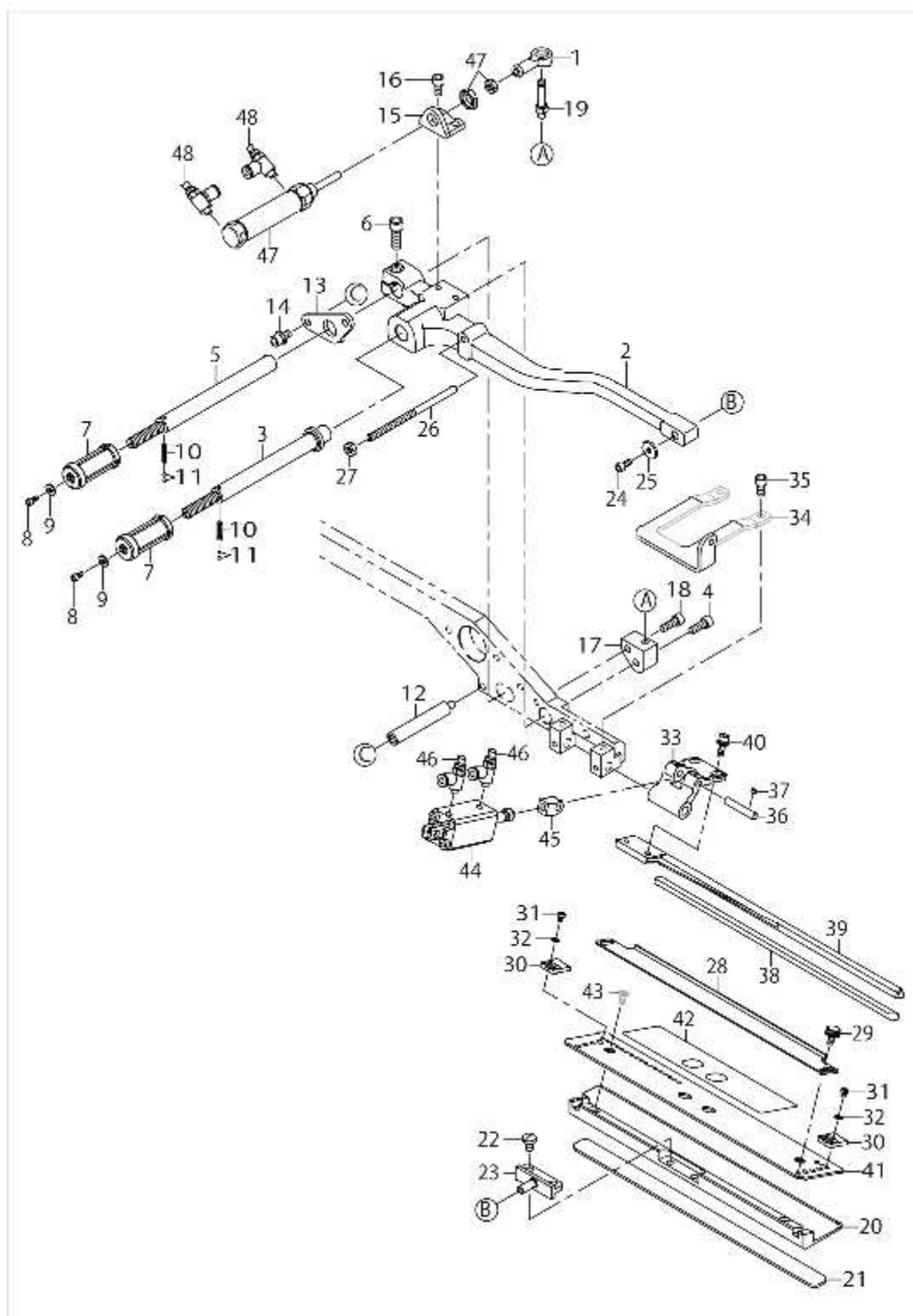
CLAMP FOOT UNIT (1)



CLAMP FOOT UNIT (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40026615	BASE PRESSER ARM_R				1
2	40034782	FULCLUM_BOSS				2
3	SM6051602TN	BOLT				4
4	CS1200981TP	THRUST COLLAR D=12 W=9				4
5	SM8050412TP	SCREW M5 L=4				4
6	40034804	FOLDING_PLATE_BKT				2
7	SM6051002TN	BOLT				4
8	40034800	TURNING_BASE_SUPPORT				2
9	SM6041002TN	BOLT				4
10	40034801	TURNING_BASE_SHAFT				2
11	SM8040412TP	SET SCREW M4 L=4				4
12	RE0500000K0	E-RING				2
13	40034802	TURNING_BASE_L				1
14	40034803	TURNING_BASE_R				1
15	40034810	FOLDING_PLATE_SPRING_BKT				2
16	SM6040802TN	SCREW				4
17	40037126	FOLDING_PLATE_SPRING_A			☆	4
18	40034807	SPRING_HOLD_PIN				2
19	40034808	SPRING_HOLD_PLATE_L				1
20	SM1042501SC	SCREW M4X0.7 L=25				1
21	40034809	SPRING_HOLD_PLATE_R				1
22	SM1042501SC	SCREW M4X0.7 L=25				1
23	40034805	FOLDING_PLATE_L				1
24	SM6040802TN	SCREW				2
25	40034806	FOLDING_PLATE_R				1
26	SM6040802TN	SCREW				2
27	40039942	REFLECTION_SHEET			☆	2
28	40044841	FOLDING_PLATE_CYLINDER_L			☆	1
29	40035101	FOLDING_PLATE_CYLINDER_R			☆	1
30	PJ304040504	ELBOW UNION				2
31	40026371	PIVOT_SHAFT				1
32	SM8060612TP	SCREW M6 L=6				2
33	40026604	PIVOT_BASE				1
34	SL6062592TN	SCREW				2
35	40026605	PIVOT_BKT				2
36	SL6062592TN	SCREW				4
37	40026614	BASE PRESSER ARM_L				1

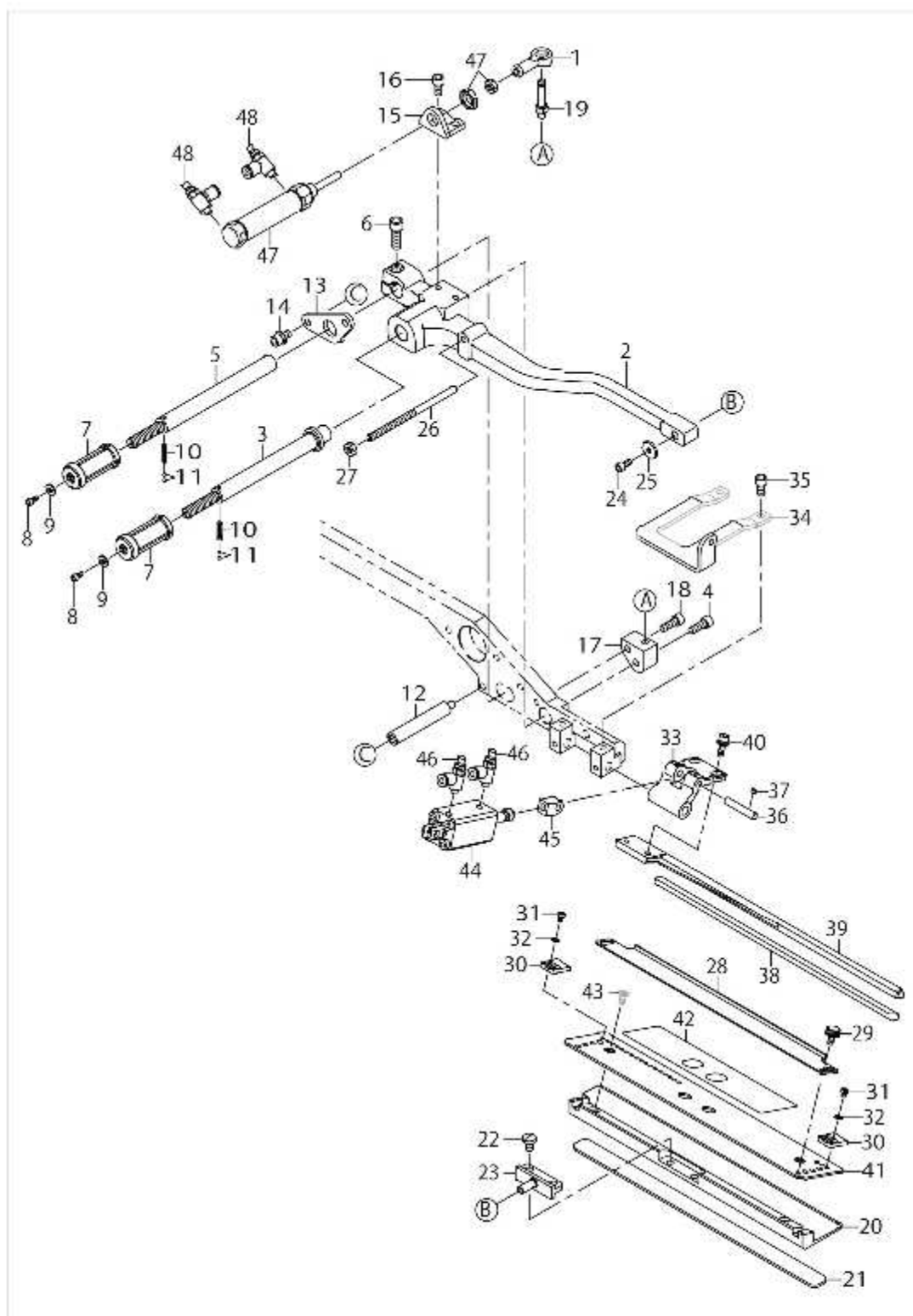
CLAMP FOOT UNIT (2)



CLAMP FOOT UNIT (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1632180000	FEED ADJUSTING JOINT				1
2	40034784	GARMENT_CLAMP_ARM_L				1
3	40034786	SLIDING_SHAFT_A				1
4	SM6051402TN	HEXAGONAL-HOLE BOLT M5 L=14				1
5	40034787	SLIDING_SHAFT_B				1
6	SM6061802TN	BOLT				1
7	40034788	RATCHET_KNOB				2
8	SM6030602TN	HEX SCREW M3 X 6				2
9	B1829232000	WASHER				2
10	40058597	RATCHET_SPRING				2
11	B1410526000	BALL				4
12	40034791	STOPPER_STAD				2
13	40034792	STOPPER_PLATE				1
14	SL6051092TN	BOLT				2
15	40034793	SLIDE_CYLINDER_BKT				1
16	SM6051002TN	BOLT				2
17	40034794	JYJOINT_PIN_BKT_L				1
18	SM6051402TN	HEXAGONAL-HOLE BOLT M5 L=14				1
19	40034796	JOINT_PIN				1
20	40034798	GARMENT_CLAMP_L				1
21	25419904	GARMENT_CLAMP_RABBER (RIGHT)			☆	1
22	SM7050850TP	SCREW M5 L=8				2
23	40034797	CLAMP_PIVOT_PIN				1
24	SM6040802TN	SCREW M4X0.7 L=8				1
25	B1707555000	WASHER				1
26	40034812	FOLDING_PLATE_STOPPER				1
27	NM6050001SC	NUT M5				1
28	40034823	FLAP_SCALE				1
29	40019379	KNOB_SCREW				2
30	40034824	FLAP_STOPPER				2
31	SM4030401SC	SCREW M3X0.5 L=4				2
32	WP0320500SC	WASHER M3				2
33	40034815	FLAP_PRESSER_ARM				1
34	40034813	FLAP_P_CYLINDER_BKT_L				1
35	SM6051002TN	BOLT				2
36	40034816	FLAP_PRESSER_PIN				1
37	SM8030312TP	SCREW M3 L=3				2
38	40034826	FLAP_PRESSER_RUBBER			☆	1
39	40034818	FLAP_PRESSER_L				1
40	SL6041092TN	SCREW				2
41	40034820	FLAP_BASE_L				1
42	40044825	FLAP_SCALE_SEAL			☆	1
43	SM1040801SC	SCREW M4X0.7 L=8				2
44	PA1202501A0	AIR_CYLINDER			☆	1
45	40034817	FLAP_PRESSER_JYJOINT				1
46	PC010508000	SPEED_CONTROLLER				2
47	PA1803503A0	AIR_CYLINDER			☆	1

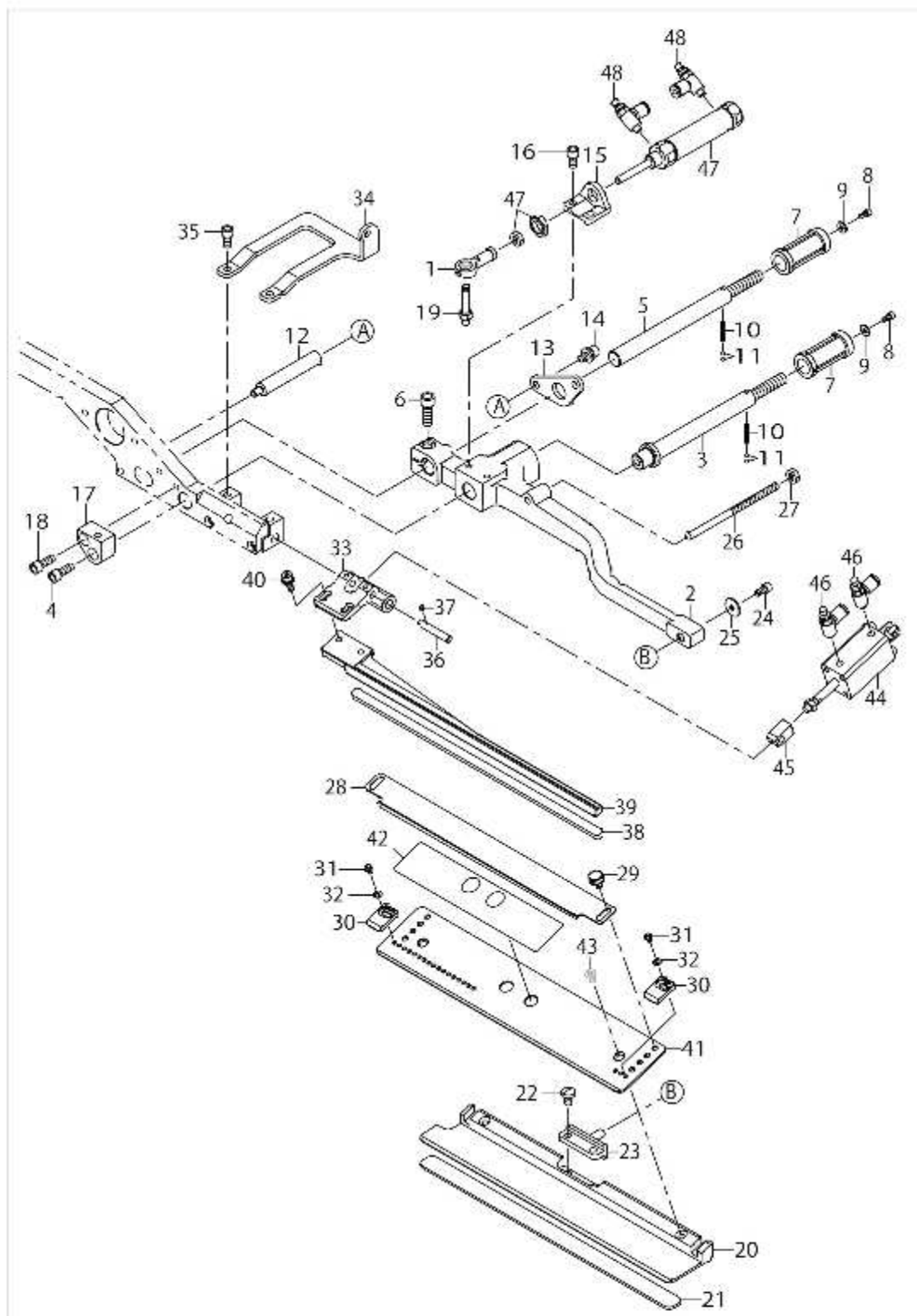
CLAMP FOOT UNIT (2)



CLAMP FOOT UNIT (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	PC010508000	SPEED CONTROLLER				2

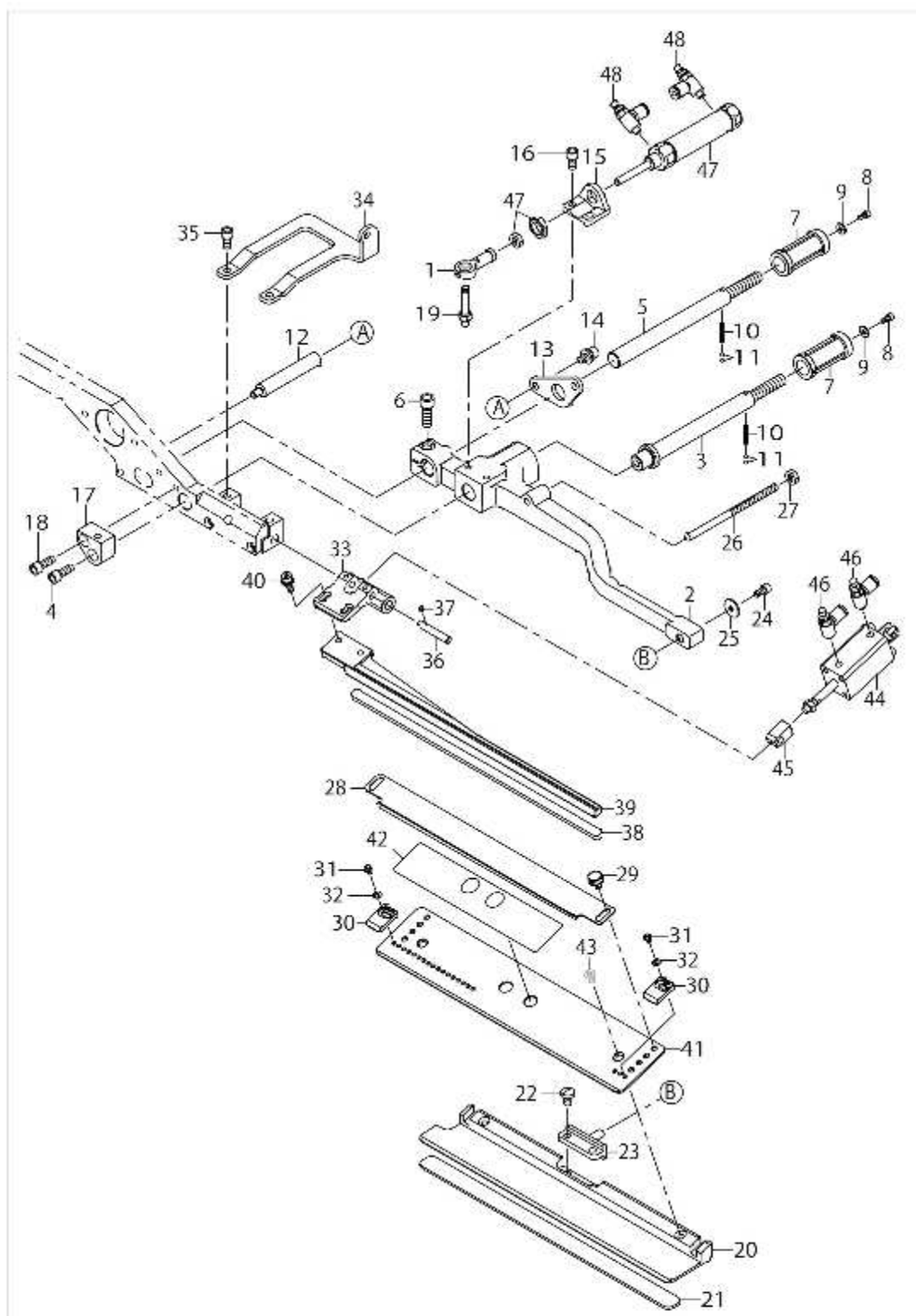
CLAMP FOOT UNIT (3)



CLAMP FOOT UNIT (3)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1632180000	FEED ADJUSTING JOINT				1
2	40034785	GARMENT_CLAMP_ARM_R				1
3	40034786	SLIDING_SHAFT_A				1
4	SM6051402TN	HEXAGONAL-HOLE BOLT M5 L=14				1
5	40034787	SLIDING_SHAFT_B				1
6	SM6061802TN	BOLT				1
7	40034788	RATCHET_KNOB				2
8	SM6030602TN	HEX SCREW M3 X 6				2
9	B1829232000	WASHER				2
10	40058597	RATCHET_SPRING				2
11	B1410526000	BALL				4
12	40034791	STOPPER_STAD				2
13	40034792	STOPPER_PLATE				1
14	SL6051092TN	BOLT				2
15	40034793	SLIDE_CYLINDER_BKT				1
16	SM6051002TN	BOLT				2
17	40034795	JYJOINT_PIN_BKT_R				1
18	SM6051402TN	HEXAGONAL-HOLE BOLT M5 L=14				1
19	40034796	JOINT_PIN				1
20	40034799	GARMENT_CLAMP_R				1
21	25419805	GARMENT_CLAMP_RABBER (LEFT)			☆	1
22	SM7050850TP	SCREW M5 L=8				2
23	40034797	CLAMP_PIVOT_PIN				1
24	SM6040802TN	SCREW				1
25	B1707555000	WASHER				1
26	40034812	FOLDING_PLATE_STOPPER				1
27	NM6050001SC	NUT M5				1
28	40034823	FLAP_SCALE				1
29	40019379	KNOB_SCREW				2
30	40034824	FLAP_STOPPER				2
31	SM4030401SC	SCREW M3X0.5 L=4				2
32	WP0320500SC	WASHER M3				2
33	40034815	FLAP_PRESSER_ARM				1
34	40034814	FLAP_P_CYLINDER_BKT_R				1
35	SM6051002TN	BOLT				2
36	40034816	FLAP_PRESSER_PIN				1
37	SM8030312TP	SCREW M3 L=3				2
38	40034826	FLAP_PRESSER_RUBBER			☆	1
39	40034819	FLAP_PRESSER_R				1
40	SL6041092TN	SCREW				2
41	40034821	FLAP_BASE_R				1
42	40044825	FLAP_SCALE_SEAL			☆	1
43	SM1040801SC	SCREW M4X0.7 L=8				2
44	PA1202501A0	AIR_CYLINDER			☆	1
45	40034817	FLAP_PRESSER_JYJOINT				1
46	PC010508000	SPEED_CONTROLLER				2
47	PA1803503A0	AIR_CYLINDER			☆	1

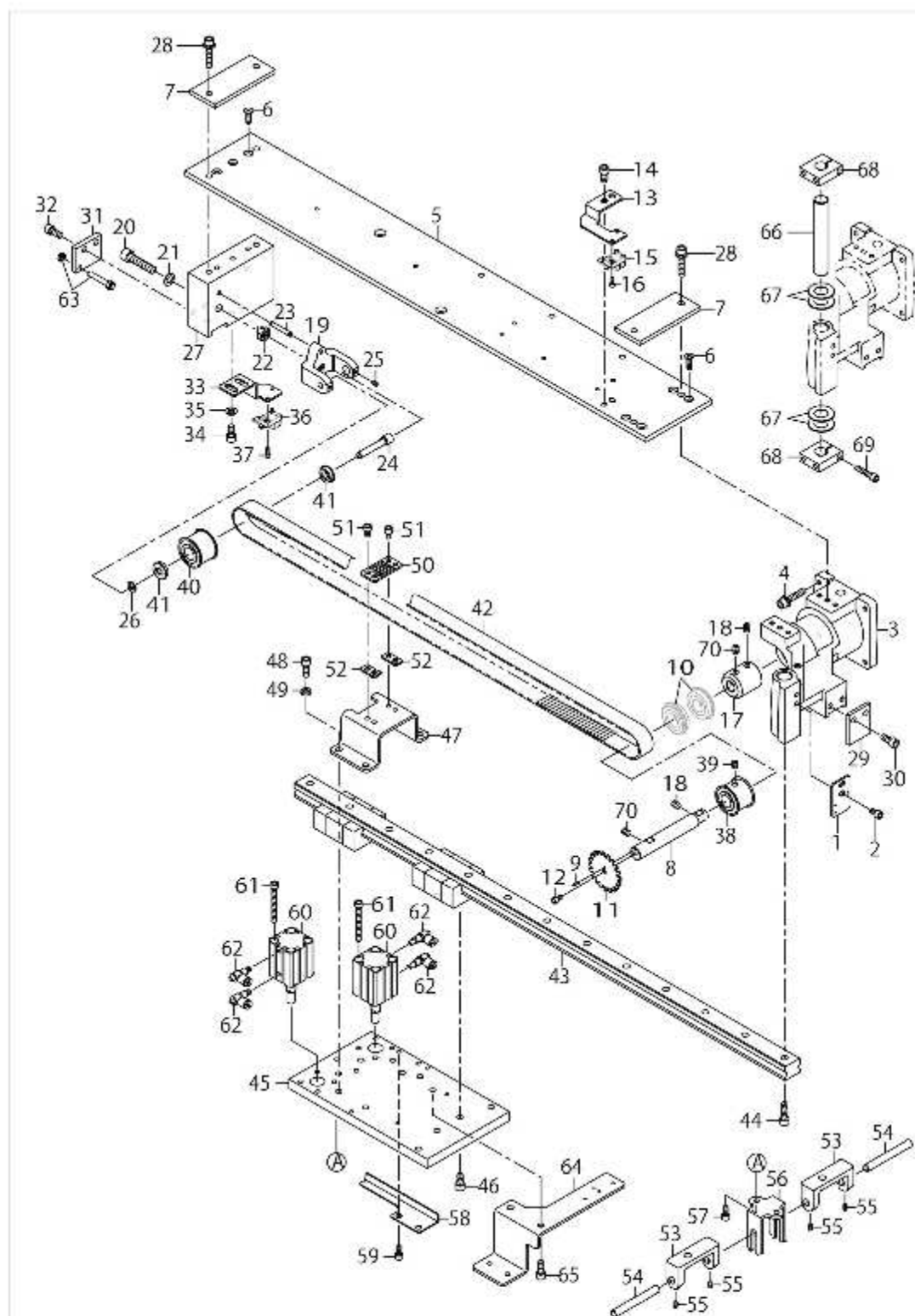
CLAMP FOOT UNIT (3)



CLAMP FOOT UNIT (3)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	PC010508000	SPEED CONTROLLER				2

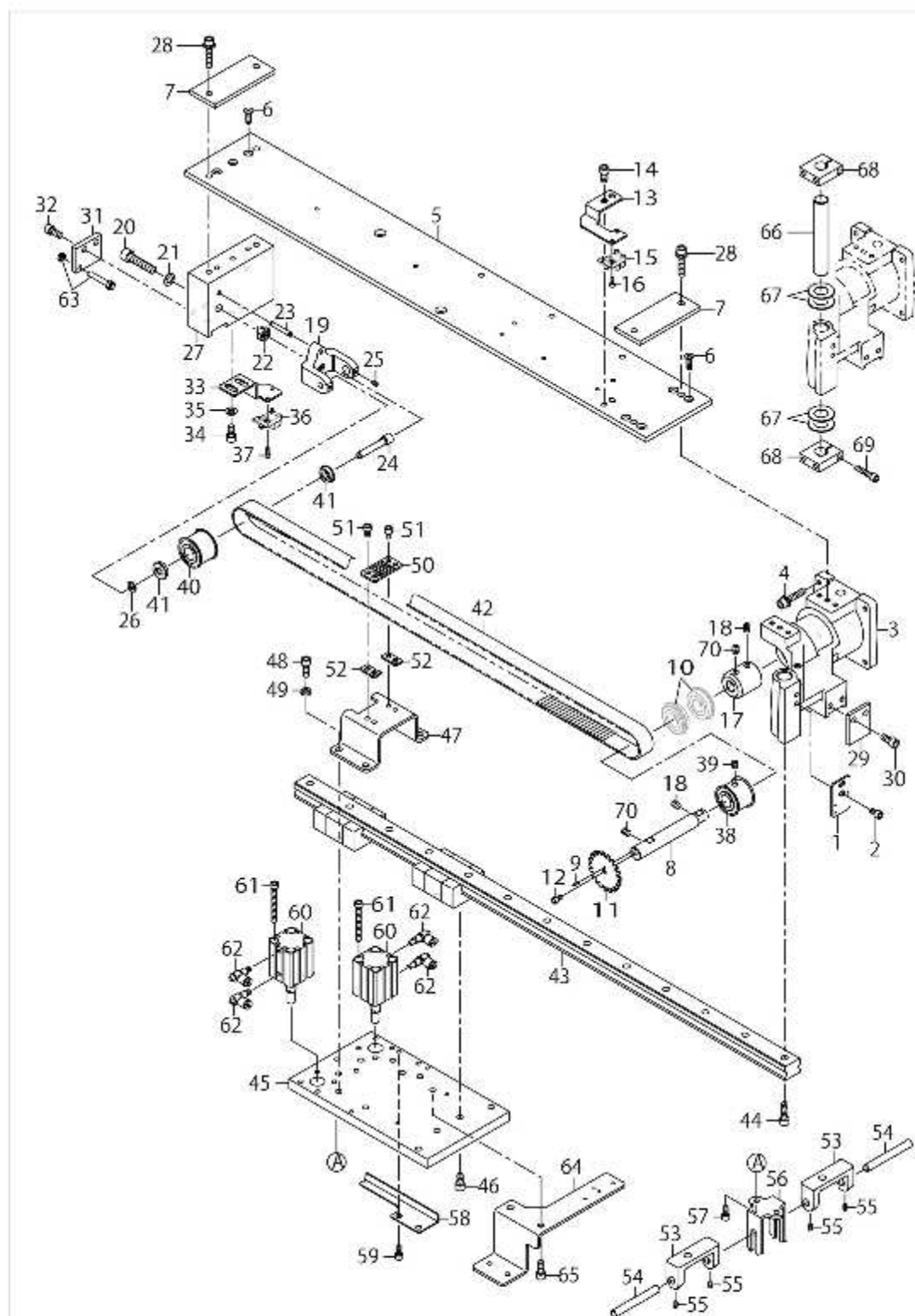
CLAMP FOOT FEED UNIT



CLAMP FOOT FEED UNIT

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40034662	SENSOR PLATE				1
2	SM6050802TN	BOLT				2
3	40026322	CLAMP_FOOT_BASE				1
4	SL6063092TN	SCREW M6 L=30				4
5	40026323	CLAMP_FOOT_PLATE				1
6	SM1051601SC	SCREW M5X0.8 L=16				7
7	40026349	CLAMP_FOOT_SPACER				2
8	40026363	CLAMP_FOOT_MAIN_SHAFT				1
9	PS0200082KH	SPRING PIN				1
10	SB115000700	BALL BEARING				2
11	40033800	CLAMP_FEED_DETECTIVE_PLATE				1
12	SM6040802TN	SCREW M4X0.7 L=8				1
13	40033801	CLAMP_FEED_SENSOR_BKT				1
14	SM6061202TN	BOLT				2
15	HD00057000A	PHOTO SENSOR				1
16	SM6030802TN	BOLT				1
17	40026364	COUPLING				1
18	SM8060812TP	SCREW M6 L=8				2
19	40026365	FOLLOW_PULLEY_BKT				1
20	SM6083502TN	SCREW				1
21	B255728000A	WASHER FOR DRIVING ARM				1
22	NM6080001SC	NUT M8X1.25				1
23	PS0400322KP	SPRING PIN 4.0X32				1
24	40026366	FOLLOW_PULLEY_SHAFT				1
25	SM8040612TP	SCREW M4 L=6				2
26	B4328220000	WASHER				1
27	40026367	CLAMP_FOOT_BLOCK				1
28	SL6063092TN	SCREW M6 L=30				4
29	40026368	LM_STOPPER_F				1
30	SM6061402TN	BOLT				2
31	40026369	LM_STOPPER_R				1
32	SM6061402TN	BOLT				2
33	40026370	SENSOR_BKT				1
34	SM6061202TN	BOLT				2
35	WP0641600SC	WASHEW 6.4X12.5X1.6				2
36	HD00057000A	PHOTO SENSOR				1
37	SM6030802TN	BOLT				1
38	40026418	DRIVING_PULLEY			☆	1
39	SM8060612TP	SCREW M6 L=6				2
40	40026419	FOLLOW_PULLEY			☆	1
41	SB107000500	BEARING				2
42	40026420	TIMING BELT			☆	1
43	40026421	LM_GUIDE			☆	1
44	SM6062002TN	SCREW M6 L=20				2
45	40026606	SLIDE_BASE				1
46	SM6061202TN	BOLT				4
47	40026607	BELT_CLAMP_BASE				1

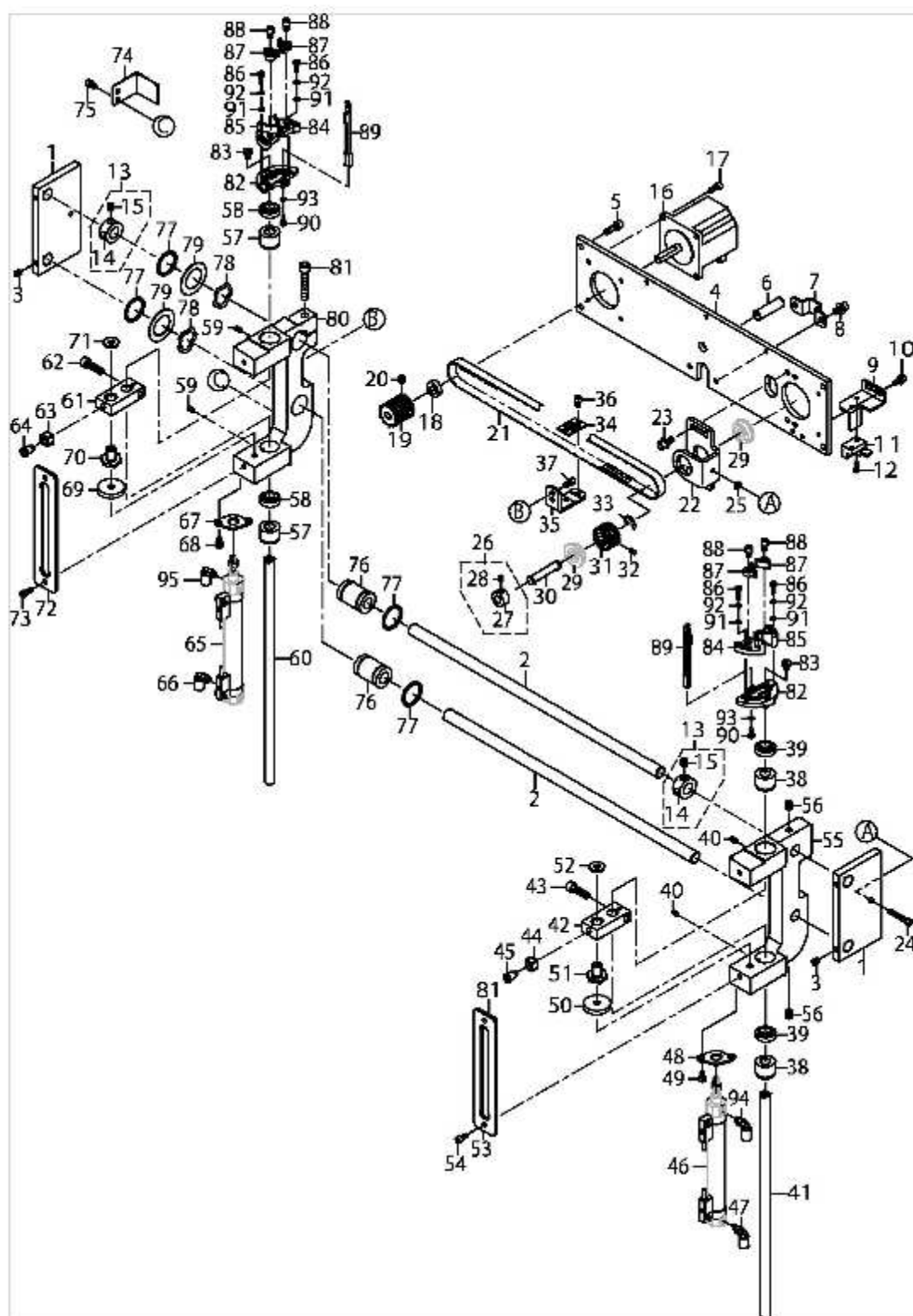
CLAMP FOOT FEED UNIT



GLAMP FOOT FEED UNIT

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM6061602TN	SCREW M6 L=16				4
49	WP0612066SP	WASHER 6.1X11X2				4
50	40026609	BELT_CLAMP				1
51	SM6050802TN	BOLT				4
52	40040845	BELT_CLAMP_SPACER				2
53	40026611	LIFTING_BLOCK				2
54	40026612	LIFTING_SHAFT				2
55	SM8040612TP	SCREW M4 L=6				4
56	40026613	LIFTING_GUIDE				1
57	SM6051002TN	BOLT				2
58	40026617	SENSOR_PLATE				1
59	SM6051002TN	BOLT				2
60	PA2001701A0	AIR CYLINDER			☆	2
61	SM6054502TN	SCREW M5 L=45				8
62	PC010508000	SPEED CONTROLLER				4
63	40026622	STOPPER_BOLT				1
64	40026610	PAVING_PLATE_BASE				1
65	SM6061402TN	BOLT				2
66	40026341	PIVOT_SHAFT				1
67	B1220771000	THRUST WASHER A				4
68	40026329	BINDER_PIVOT_BASE_A				2
69	SM6052502TP	SCREW M5X0.8 L=25				2
70	SM8060802TP	SCREW M6 L=8				2

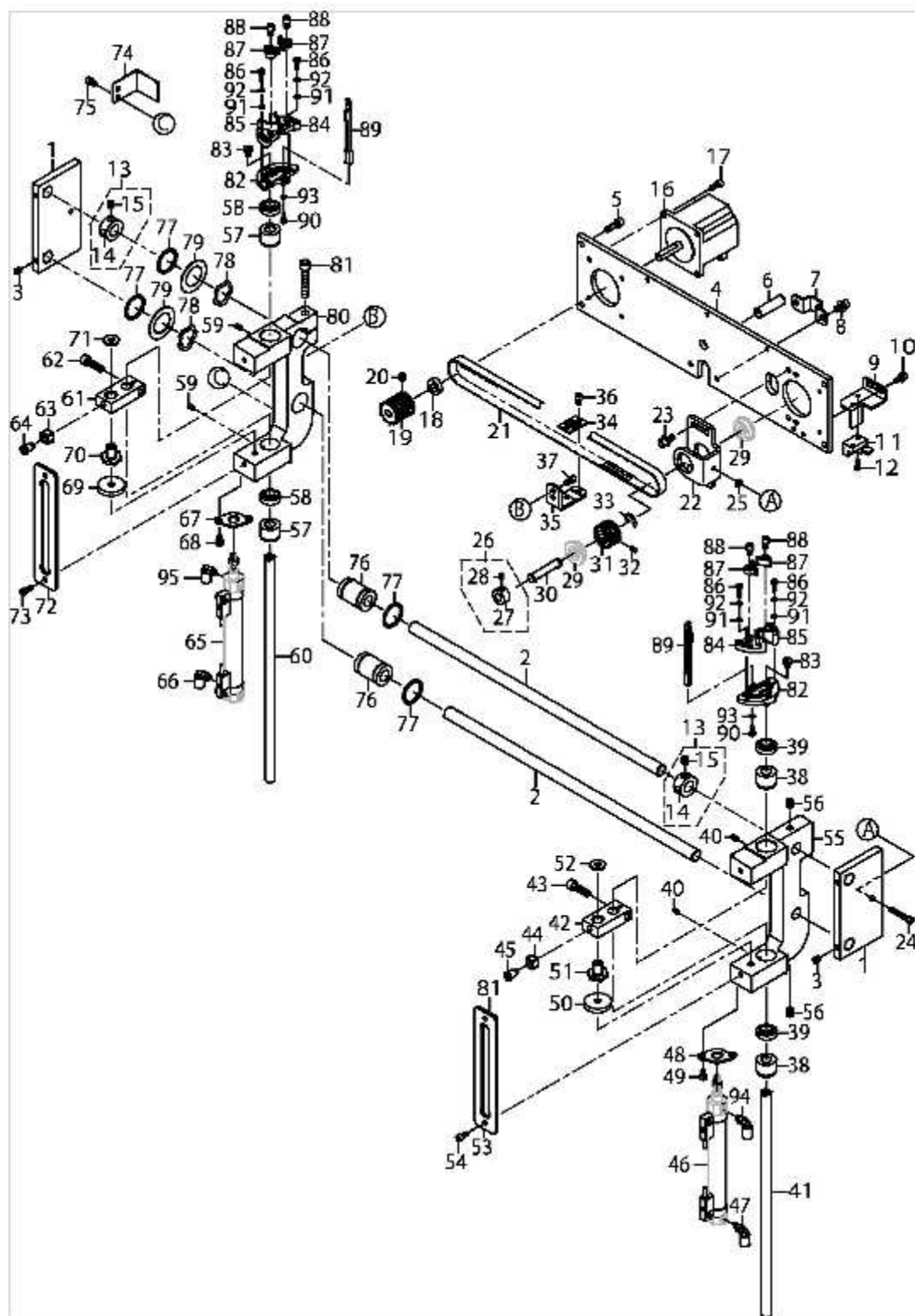
GORNER KNIFE UNIT



GORNER KNIFE UNIT

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40023197	BASE_B				2
2	40023199	SLIDE_SHAFT				2
3	SM8050602TP	SCREW M5 L=8				4
4	40023196	BASE_A				1
5	SM6051602TN	BOLT				4
6	PH1000332SH	PIN 10X33				1
7	40033792	FIXED_PLATE				1
8	SL6051092TN	BOLT				2
9	40023198	SENSOR_BRACKET				1
10	SL6041092TN	SCREW				2
11	HD00057000A	PHOTO SENSOR				1
12	SM6030802TN	BOLT				1
13	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				2
14	CS1201011SH	THRUST COLLAR D=12 W=10		*		1
15	SS8660610TP	SCREW 1/4-40 L=8		*		2
16	40044471	CORNER KNIFE MOTOR			☆	1
17	SM6041002TN	BOLT				4
18	SB408000100	BEARING				1
19	B2513210D00	DRIVE SPROCKET				1
20	SM8060552TP	SCREW M6 L=5				2
21	40023205	TIMING_BELT			☆	1
22	40023208	CORNER_KNIFE_FEED_BRACKET				1
23	SL6051292TN	BOLT				4
24	SM6042502TN	SCREW M4X0.7 L=25				1
25	NM6040003SC	NUT M4				1
26	CS0800810SH	THRUST COLLAR ASM. D=8.0 W=8				1
27	CS0800816SH	THRUST HOLDER D=8 W=8		*		1
28	SS8110520TP	SCREW 11/64-40 L= 4.5		*		2
29	SB108000500	RADIAL BEARING				2
30	26223701	LIFTING LEVER SHAFT				1
31	B2514210D00	DRIVEN SPROCKET				1
32	SM8040612TP	SCREW M4 L=6				1
33	RED700000K0	E-RING 7				1
34	B2509210D00	BELT RECEIVER				1
35	40023207	BELT HOLDER				1
36	SM6040602TN	BOLT				2
37	SM6040802TN	SCREW				2
38	40023211	METAL_A				2
39	40059362	DUST_SEAL			☆	2
40	SM8040602TP	SCREW M4X0.7 L=6				2
41	40023212	ELEVATING_SHAFT				1
42	40023213	LIFTING_BRACKET				1
43	SM6062002TN	SCREW M6 L=20				1
44	11214301	ROLLER				1
45	40023217	SHOULDER_SCREW				1
46	40023214	CYLINDER_A			☆	1
47	PJ304040504	ELBOW UNION				1

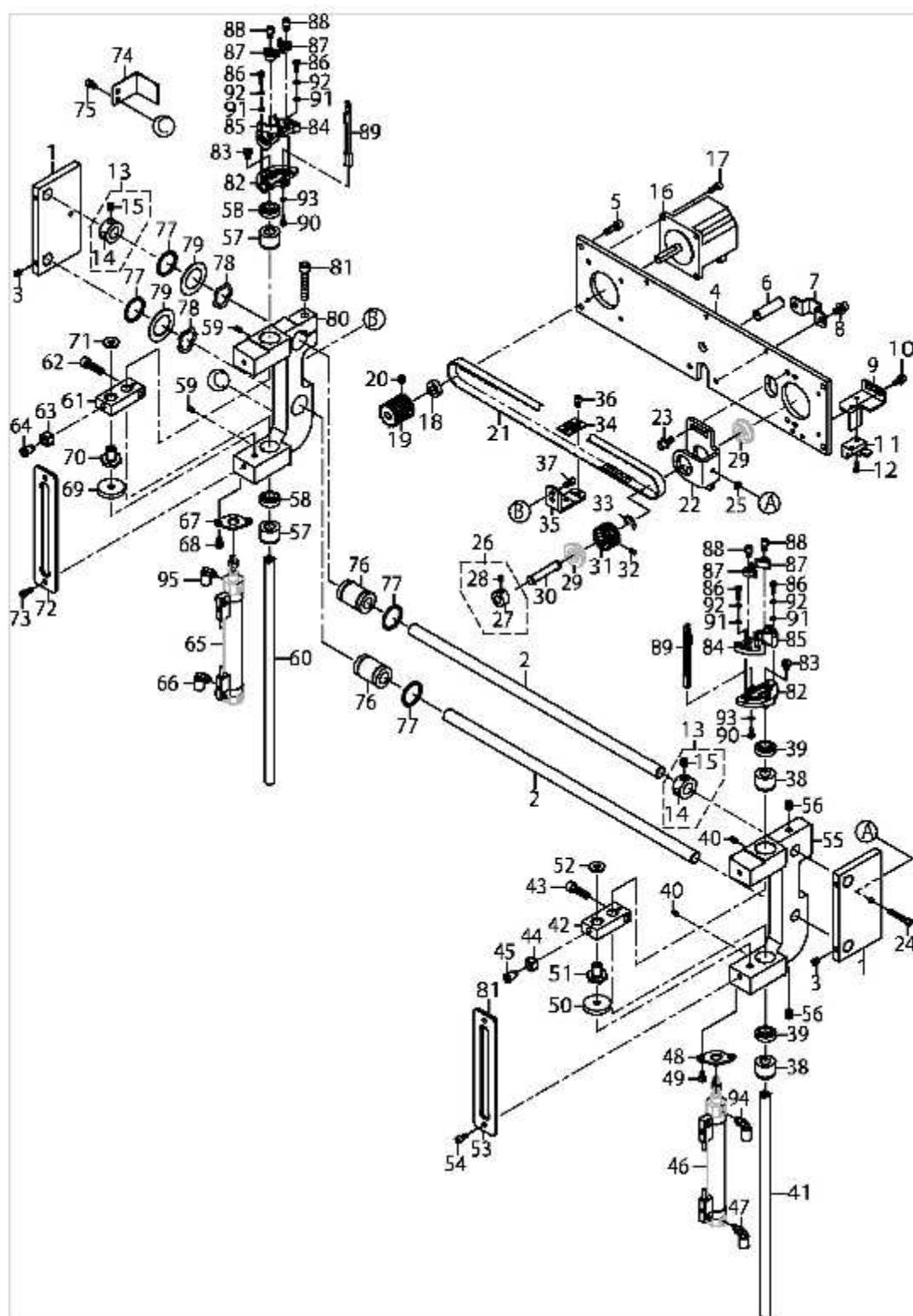
GORNER KNIFE UNIT



GORNER KNIFE UNIT

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40023215	CYLINDER_BRACKET				1
49	SM6040602TN	BOLT				2
50	17835307	CUSHION B				1
51	40023216	CYLINDER_NUT				1
52	WP0522016SH	WASHER				1
53	40023218	ELEVATING_GUIDE_PLATE				1
54	SM6040802TN	SCREW				2
55	40023208	ELEVATING_BRACKET_A				1
56	SM8080812TP	SCREW M6 L=8				2
57	40023211	METAL_A				2
58	40058362	DUST_SEAL			☆	2
59	SM8040602TP	SCREW M4X0.7 L=6				2
60	40023212	ELEVATING_SHAFT				1
61	40023213	LIFTING_BRACKET				1
62	SM6062002TN	SCREW M6 L=20				1
63	11214301	ROLLER				1
64	40023217	SHOULDER_SCREW				1
65	40033799	CYLINDER_B			☆	1
66	PJ304040504	ELBOW UNION				1
67	40023215	CYLINDER_BRACKET				1
68	SM6040602TN	BOLT				2
69	17835307	CUSHION B				1
70	40023216	CYLINDER_NUT				1
71	WP0522016SH	WASHER				1
72	40023218	ELEVATING_GUIDE_PLATE				1
73	SM6040802TN	SCREW				2
74	40023208	SENSOR_PLATE				1
75	SM6040602TN	BOLT				2
76	SB712000300	BEARING			☆	2
77	RC2851218KP	RETAINING RING				4
78	WZ2640310KH	WAVED WASHER 26.4X33.9X3.5				2
79	11419504	THRUST COLLAR A				2
80	40023210	ELEVATING_BRACKET_B				1
81	SM6063502TN	HEXAGONAL-HOLE BOLT M6 L=35				1
82	40023204	KNIFE HOLDER_BASE				2
83	SM6040600SP	SCREW M4 L=6				2
84	40023171	KNIFE HOLDER_A				2
85	40023172	KNIFE HOLDER_B				2
86	SM6031210SC	SCREW M3X0.5 L=12				4
87	40023173	KNIFE HOLDER_C				4
88	40023170	ECCENTRIC_PIN				4
89	40023175	KNIFE GUIDE				2
90	SM6030800SP	SCREW M3X0.5 L=8				2
91	WP0320500SC	WASHER M3				4
92	WS0310002KN	SPRING WASHER M3				4
93	WP0320500SC	WASHER M3				2
94	PJ304040506	ELBOW UNION				1

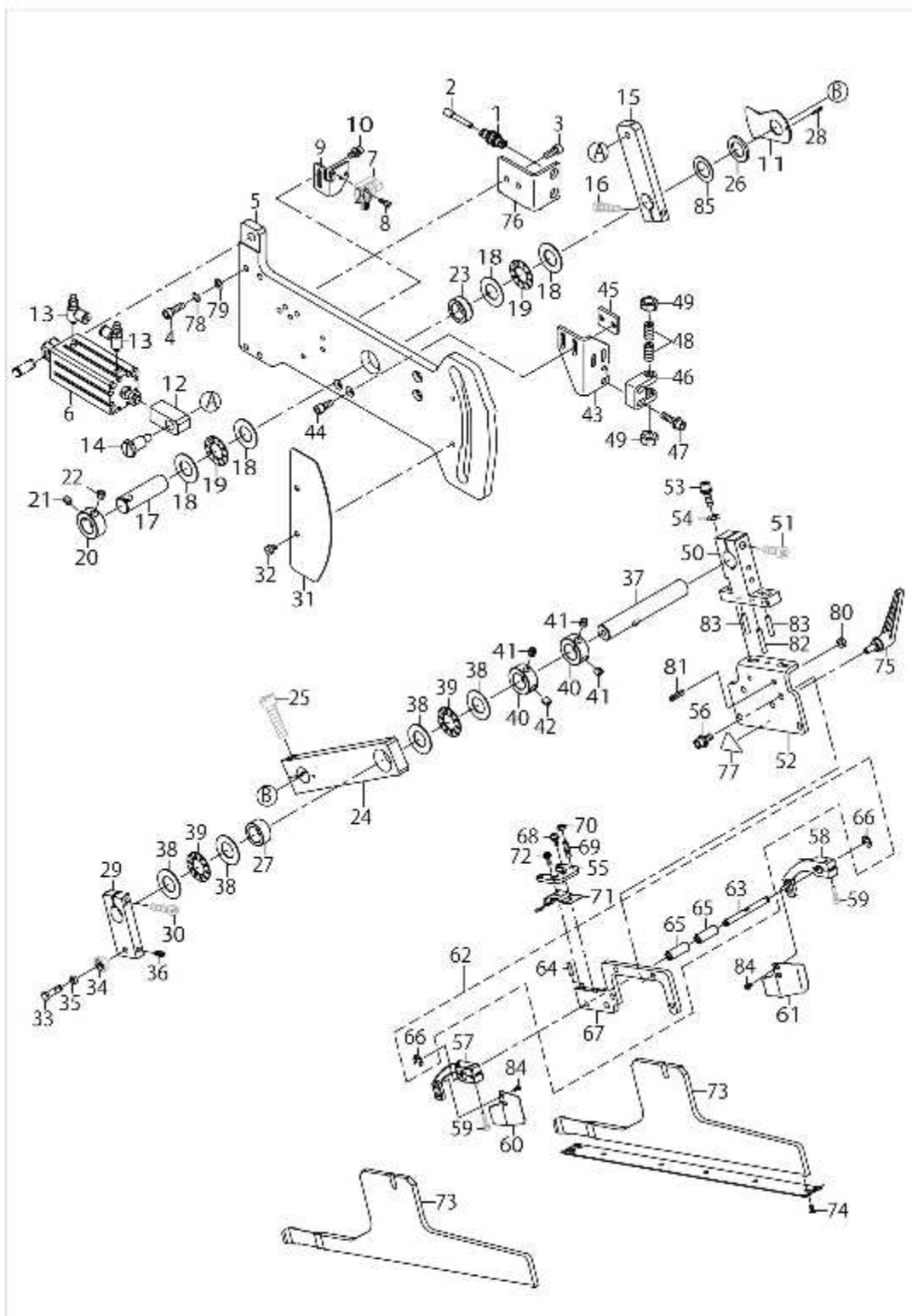
GORNER KNIFE UNIT



GORNER KNIFE UNIT

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	PJ304040506	ELBOW UNION				1

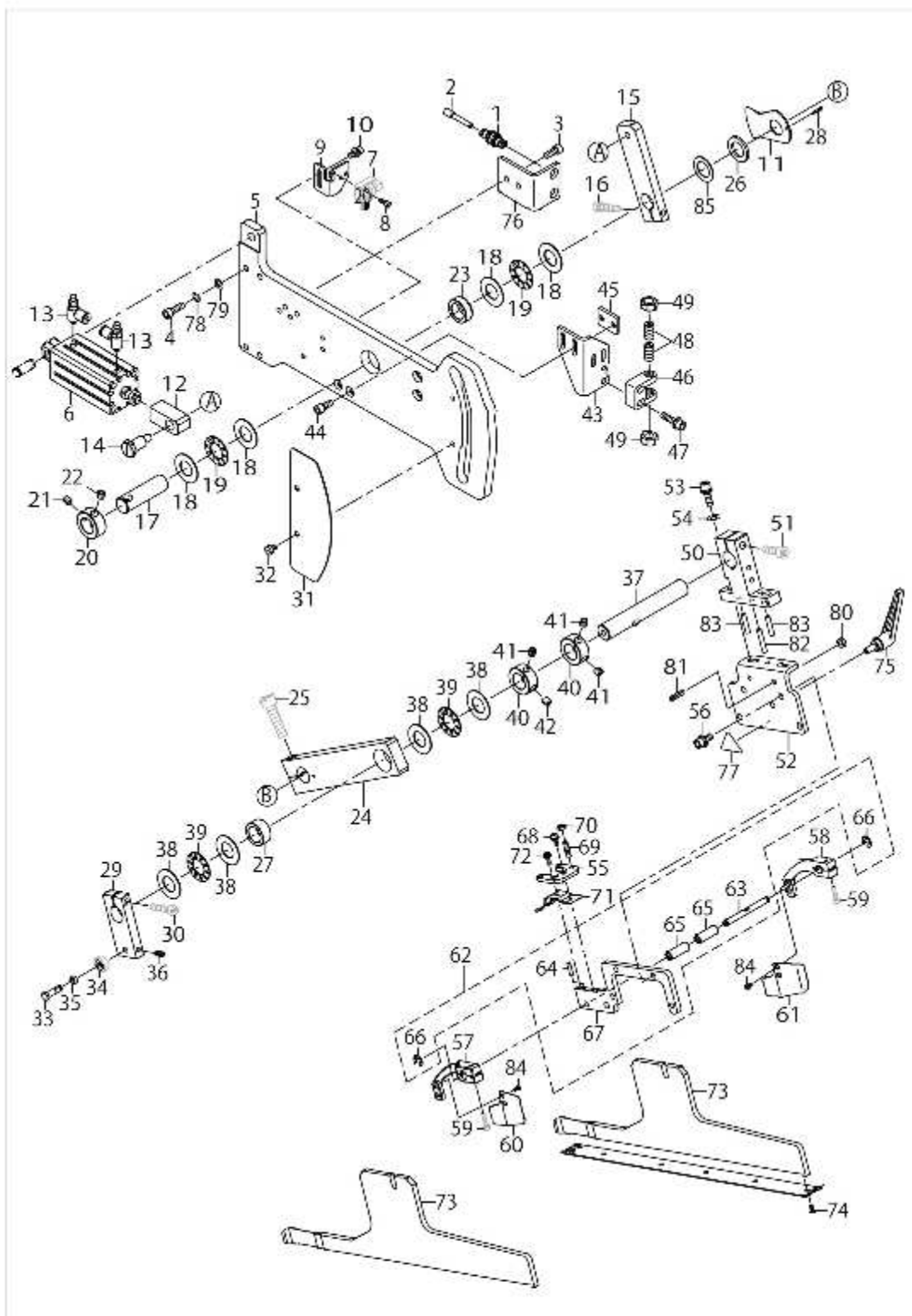
BINDER UNIT



BINDER UNIT

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	PJ230004200	UNION				2
2	PX500014000	PLUG				2
3	SM6051202TN	SCREW M5X0.8 L=12				2
4	SM6051602TN	BOLT				4
5	40026327	BINDER_BASE_PLATE				1
6	PA2005016A0	AIR CYLINDER			☆	1
7	HD00057000A	PHOTO SENSOR				1
8	SM6030802TN	BOLT				1
9	40039890	BINDER_SENSOR_BKT				1
10	SL6041092TN	SCREW				2
11	40039891	BINDER_SENSOR_PLATE				1
12	40039889	CYLINDER_JOINT_A				1
13	PC010523000	SPEED CONTROLLER			☆	2
14	SD1001526TP	SHOULDER SCREW				1
15	40026331	BINDER_PLATE_A				1
16	SM6052502TP	SCREW M5X0.8 L=25				1
17	40026345	SHAFT_A				1
18	B1220771000	THRUST WASHER A				4
19	B1211980000	UPPER SHAFT THRUST BEARING				2
20	CS1501171TP	THRUST COLLAR D=15 W=11				1
21	SM8060612TP	SCREW M6 L=6				1
22	SM8060842TP	SCREW M6 L=8				1
23	40026340	METAL				1
24	40026332	BINDER_PLATE_B				1
25	SM6083002TN	SCREW M8 L=30				1
26	WP1502500SC	WASHER 15X24X2.5				1
27	SB315000200	BEARING			☆	1
28	PS0200102KH	SPRING PIN 2.0 X 10				1
29	40026333	BINDER_PLATE_C				1
30	SM6052502TN	HEXAGONAL-HOLE BOLT				1
31	40127437	CAM_COVER				1
32	SM6040610SC	SCREW M4X0.7 L=6				2
33	40026326	BEARING_SHAFT				1
34	SB105000300	BALL BEARING				1
35	B1650210000	DRIVING LINK ROLLER				1
36	SM8041012TP	SCREW M4 L=10				1
37	40026346	SHAFT_B				1
38	B1220771000	THRUST WASHER A				4
39	B1211980000	UPPER SHAFT THRUST BEARING				2
40	CS1501171TP	THRUST COLLAR D=15 W=11				2
41	SM8060612TP	SCREW M6 L=6				3
42	SM8060842TP	SCREW M6 L=8				1
43	40026343	ROCK_PLATE				1
44	SM6051202TN	SCREW M5X0.8 L=12				2
45	40038025	ROCK_PLATE_BKT				1
46	40072875	ROCK_BASE				1
47	SL6052092TN	SCREW				2

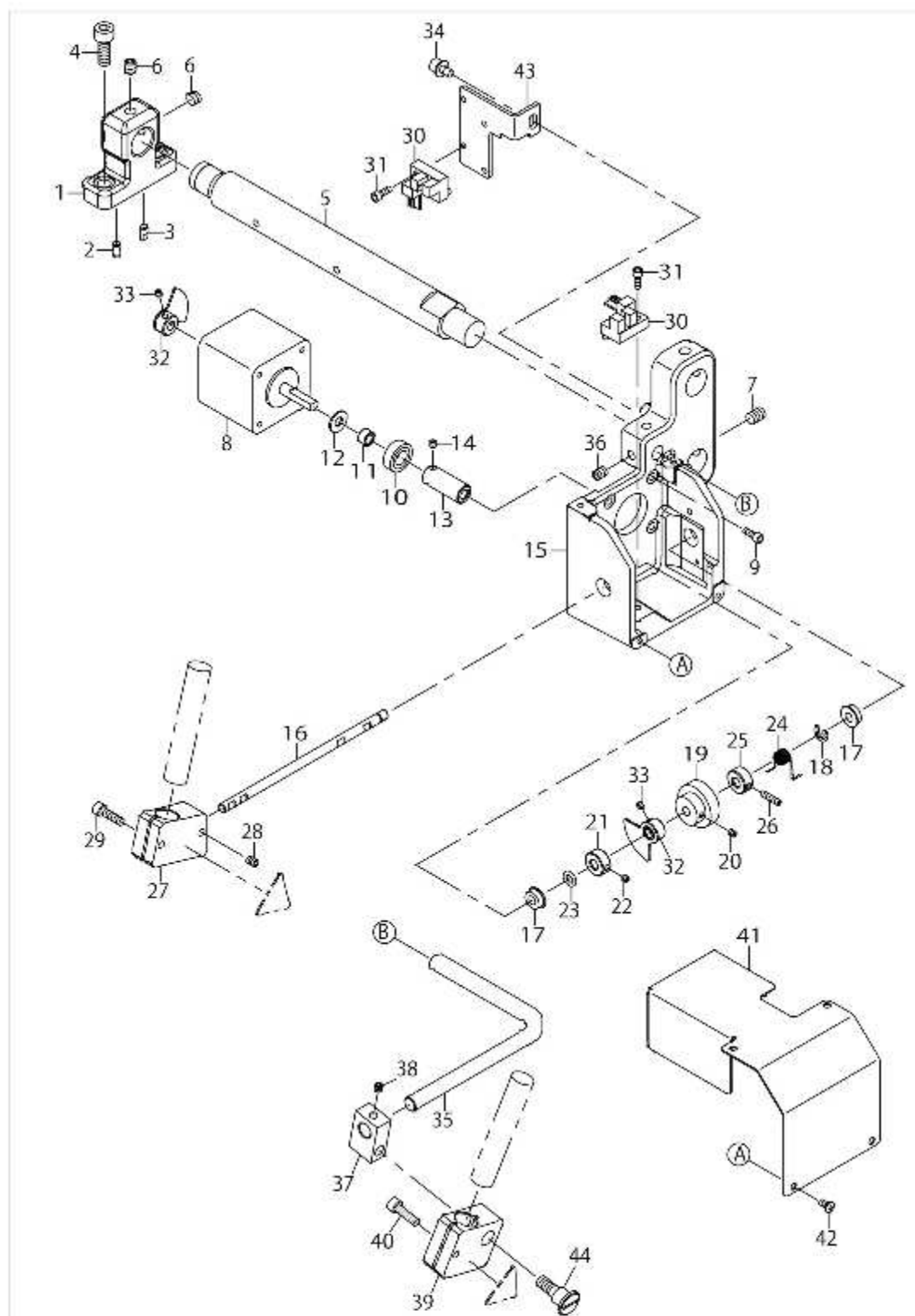
BINDER UNIT



BINDER UNIT

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40035107	BALL PLUNGER H			☆	2
49	NM6080001SC	NUT M8X1.25				2
50	40081412	BINDER_FITTING_BASE_A				1
51	SM6062002TN	SCREW M6 L=20				1
52	40081413	BINDER_FITTING_BASE_B				1
53	SL6051692TN	BOLT				4
54	WP0611626SP	WASHER 15X6X1.6				2
55	40034492	WORKPIECE_GUIDE_STOPPER				1
56	SL6051292TN	BOLT				2
57	40026622	CLOTH_GUIDE_ARM_L				1
58	40026623	CLOTH_GUIDE_ARM_R				1
59	SM6031202TN	BOLT				2
60	40026624	CLOTH_GUIDE_L				1
61	40026625	CLOTH_GUIDE_R				1
62	40100310	BINDER_FITTING_BASE_C_ASM.				1
63	40034490	GUIDE_PIN		*		1
64	SM8031212TP	SCREW		*		1
65	40034491	ARM_BUSHING		*		2
66	RE0320000K0	E-RING 3.2		*		2
67	40081414	BINDER_FITTING_BASE_C		*		1
68	SL6030892TN	SCREW				1
69	SM8041552TP	SCREW M4 L=15				4
70	NM6040001SC	NUT M4				4
71	40034493	WORKPIECE_GUIDE_SPRING_18				1
72	SL4030891SC	SCREW M3X8				1
73	40060720	BINDER BASE				2
74	SM1850600SP	SCREW				10
75	40035108	CLAMP LEVER			☆	1
76	40034665	CONNECTOR PLATE				1
77	CM300200002	CAUTION LABEL(25)				1
78	WS0510002KR	SPRING WASHER M5				4
79	WP0550800SP	WASHER 5.5X10X0.8				4
80	NM6040001SC	NUT M4				2
81	SM8041552TP	SCREW M4 L=15				2
82	PH0400185S0	PARALLEL PIN				1
83	PH0400225S0	PARALLEL PIN				2
84	SS1060610SP	SCREW 3/32-56 L=5.5				4
85	B125578100B	WASHER B				1

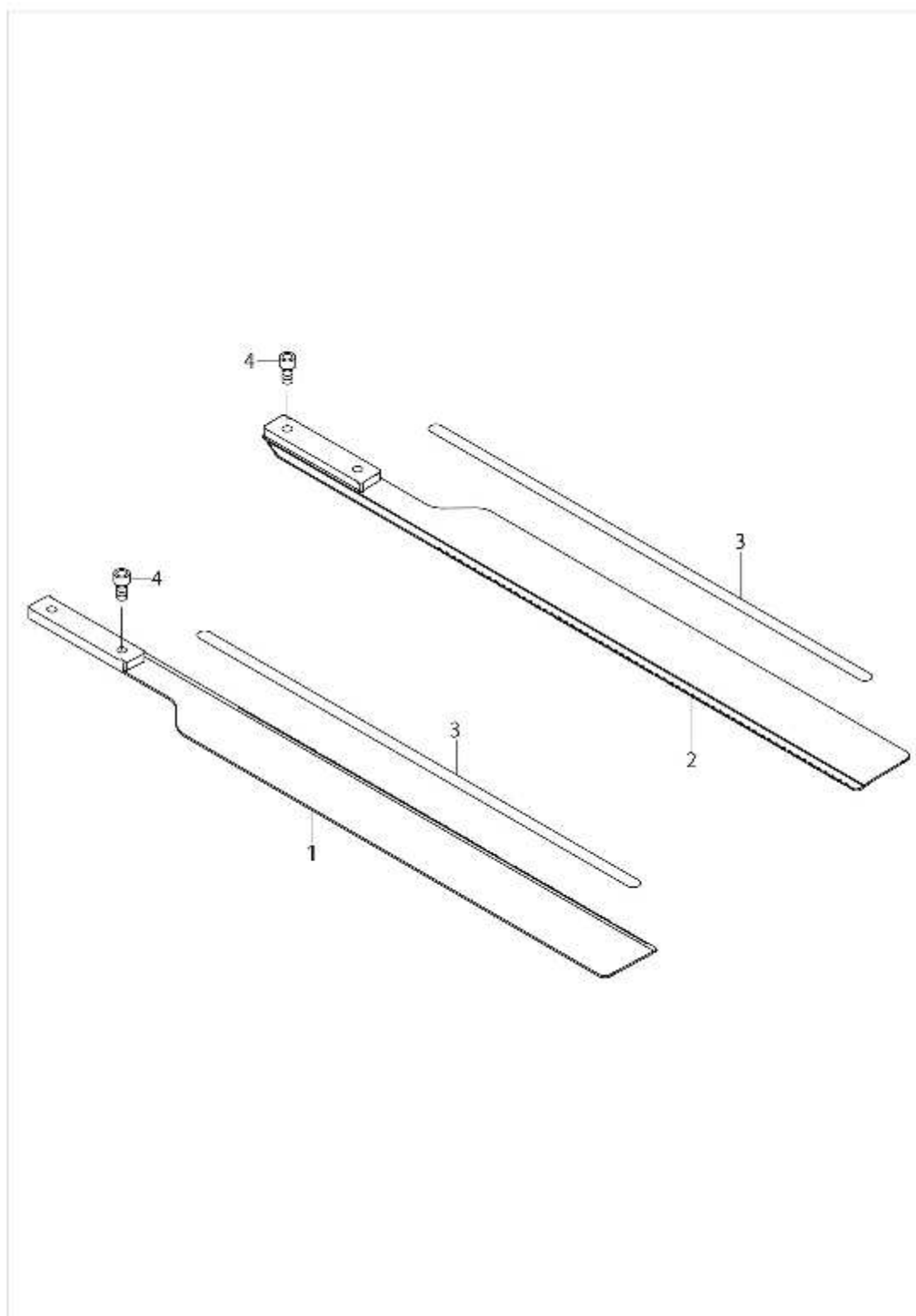
MARKING LIGHT UNIT



MARKING LIGHT UNIT

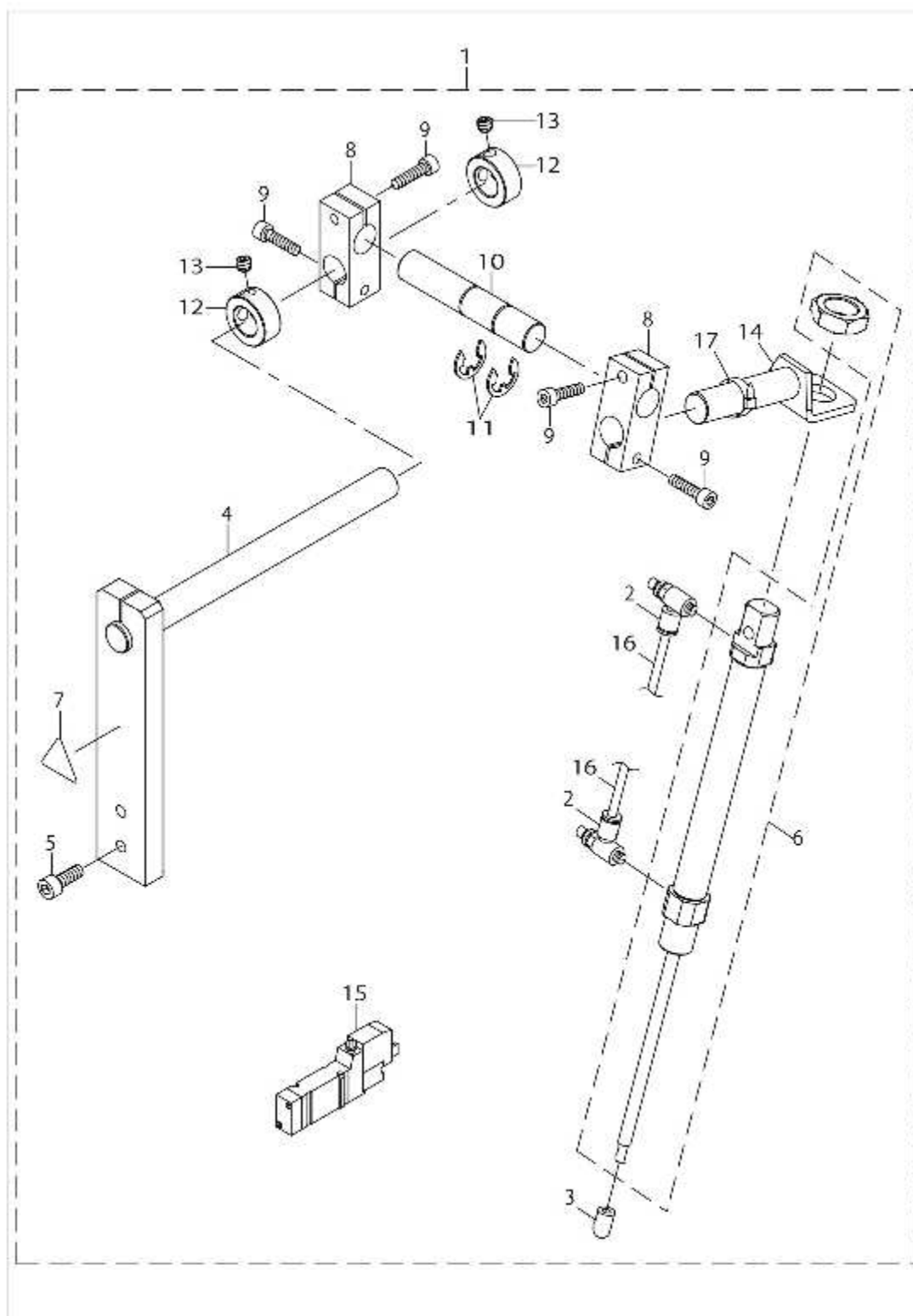
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40033997	MARKING LIGHT BASE				1
2	13302500	DOWEL PIN 2				1
3	13301908	DOWEL PIN				1
4	SM6061602TN	SCREW M6 L=16				2
5	40033998	MARKING_SHAFT				1
6	SM8060552TP	SCREW M6 L=5				3
7	SM8060842TP	SCREW M6 L=8				1
8	40044470	MARKING LIGHT MOTOR			☆	1
9	SM6030802TN	BOLT				4
10	SB408000100	BEARING				1
11	40027363	BEARING_COLLAR				1
12	B2107816000	WASHER				1
13	40028566	WORM			☆	1
14	SM8030312TP	SCREW M3 L=3				1
15	40027359	GEAR_BOX				1
16	40027362	GEAR_SHAFT				1
17	SB105000400	BEARING				2
18	RE0400000KP	E-RING 4				1
19	40028567	WORM_WHEEL			☆	1
20	SM8030312TP	SCREW M3 L=3				1
21	40040243	SPRING_HOOK				1
22	SM8030312TP	SCREW M3 L=3				1
23	RO048190100	RUBBER RING				1
24	40034004	SPRING			☆	1
25	40040243	SPRING_HOOK				1
26	SM8031212TP	SCREW				1
27	40027360	MARKING_LIGHT_HOLDER				1
28	SM8040512TP	SCREW				1
29	SM6041402TN	SCREW M4X0.7 L=14				1
30	HD00057000A	PHOTO SENSOR				2
31	SM6030802TN	BOLT				2
32	40031056	SENSOR_SLIT_ASM.				2
33	SM8030312TP	SCREW M3 L=3				4
34	SL6040892TN	BOLT				1
35	40034000	FIXED_SHAFT				1
36	SM8050602TP	SCREW M5 L=6				2
37	40034002	FIXED HOLDER B				1
38	SM8040412TP	SET SCREW M4 L=4				1
39	40034001	FIXED HOLDER A				1
40	SM6041402TN	SCREW M4X0.7 L=14				1
41	40034005	MARKING_LIGHT_COVER				1
42	SM0030601SC	SCREW M3X0.5 L=6				4
43	40010531	SENSOR_INSTALLING_BASE				1
44	SD0900706TP	SHOULDER SCREW D=9 H=7				1

THIN CLOTH FOLDING PLATE



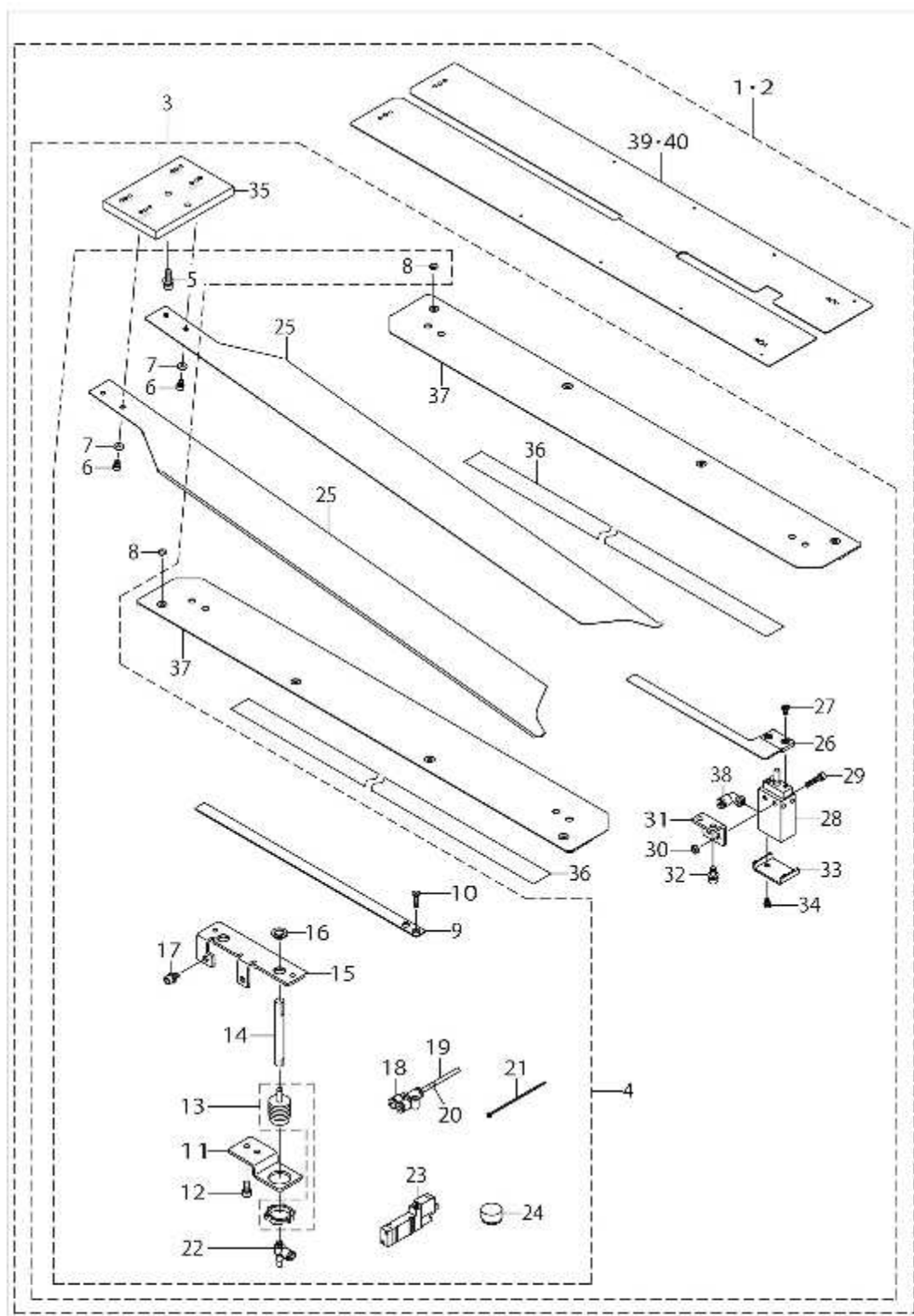
THIN CLOTH FOLDING PLATE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40062488	THIN CLOTH FOLDING PLATE L				1
2	40062487	THIN_CLOTH_FOLDING_PLATE_R				1
3	40039942	REFLECTION_SHEET				2
4	SM6040802TN	SCREW				4



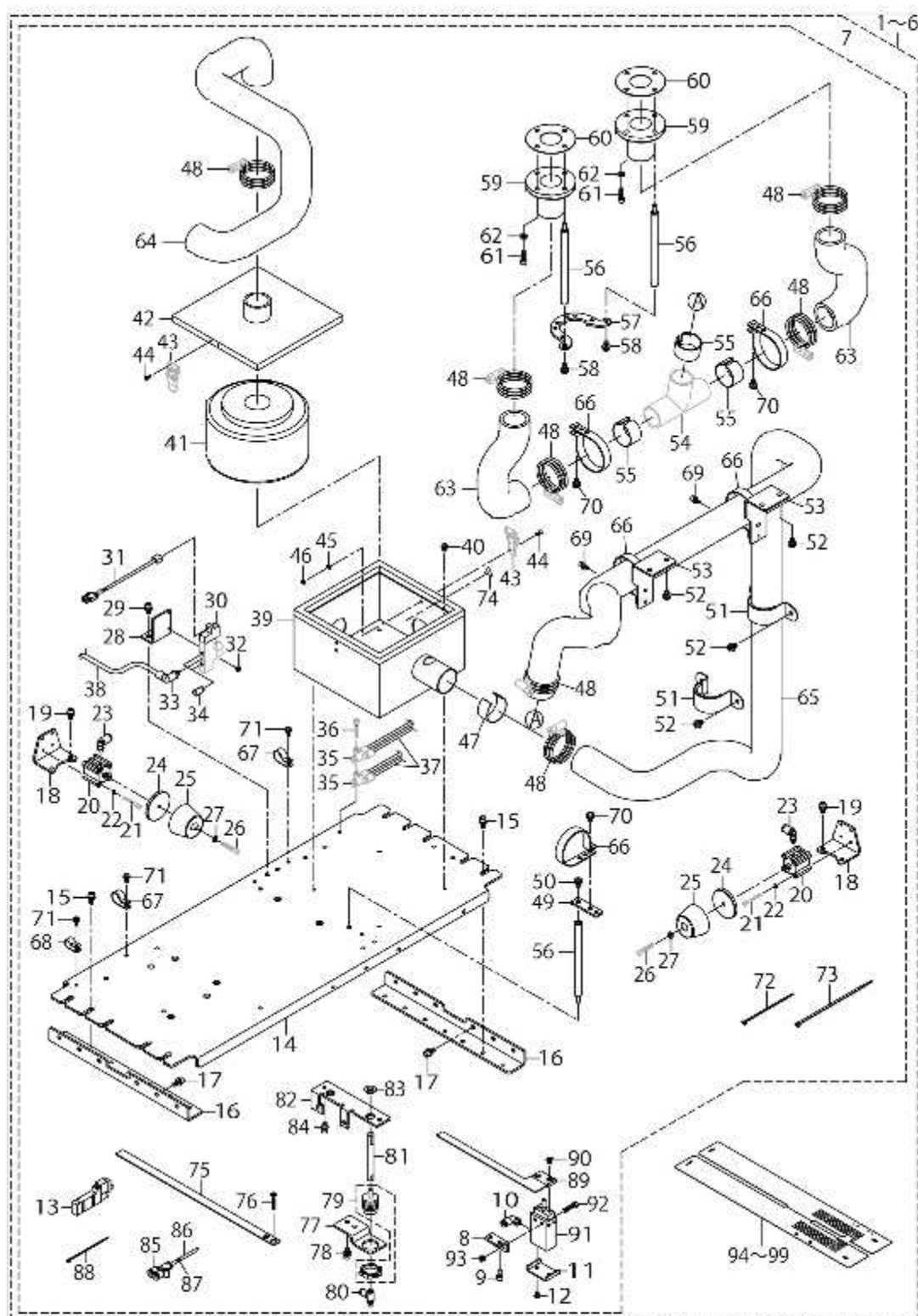
SA-117:CLOTH LENGTHEN DEVICE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40036270	SA117_CLOTH LENGTHEN DEVICE				1
2	PC010508000	SPEED CONTROLLER		*		2
3	40034733	CLOTH LENGTHEN EDGE		*	☆	1
4	40145456	CLOTH LENGTHEN BASE VE		*		1
5	SM6061602TN	SCREW M6 L=16		*		2
6	PA1609501A0	AIR CYLINDER		*	☆	1
7	CM300200002	CAUTION LABEL(25)		*		1
8	40039743	CLOTH_LENGTHEN_BRACKET_D		*		2
9	SM6052002TN	BOLT		*		4
10	40038103	CLOTH_LENGTHEN_BRACKET_SHAFT		*		1
11	RE1200000K0	E-RING 12		*		2
12	CS1501171TP	THRUST COLLAR D=15 W=11		*		2
13	SM6060612TP	SCREW M6 L=6		*		2
14	40039744	CLOTH_LENGTHEN_BKT_ASSY		*		1
15	PV150104000	5-PORT SOKENOID VALVE		*	☆	1
16	BT0400251EB	URETHANE HOSE BLACK		*		1
17	EA9500B0100	CABLE BAND		*		6



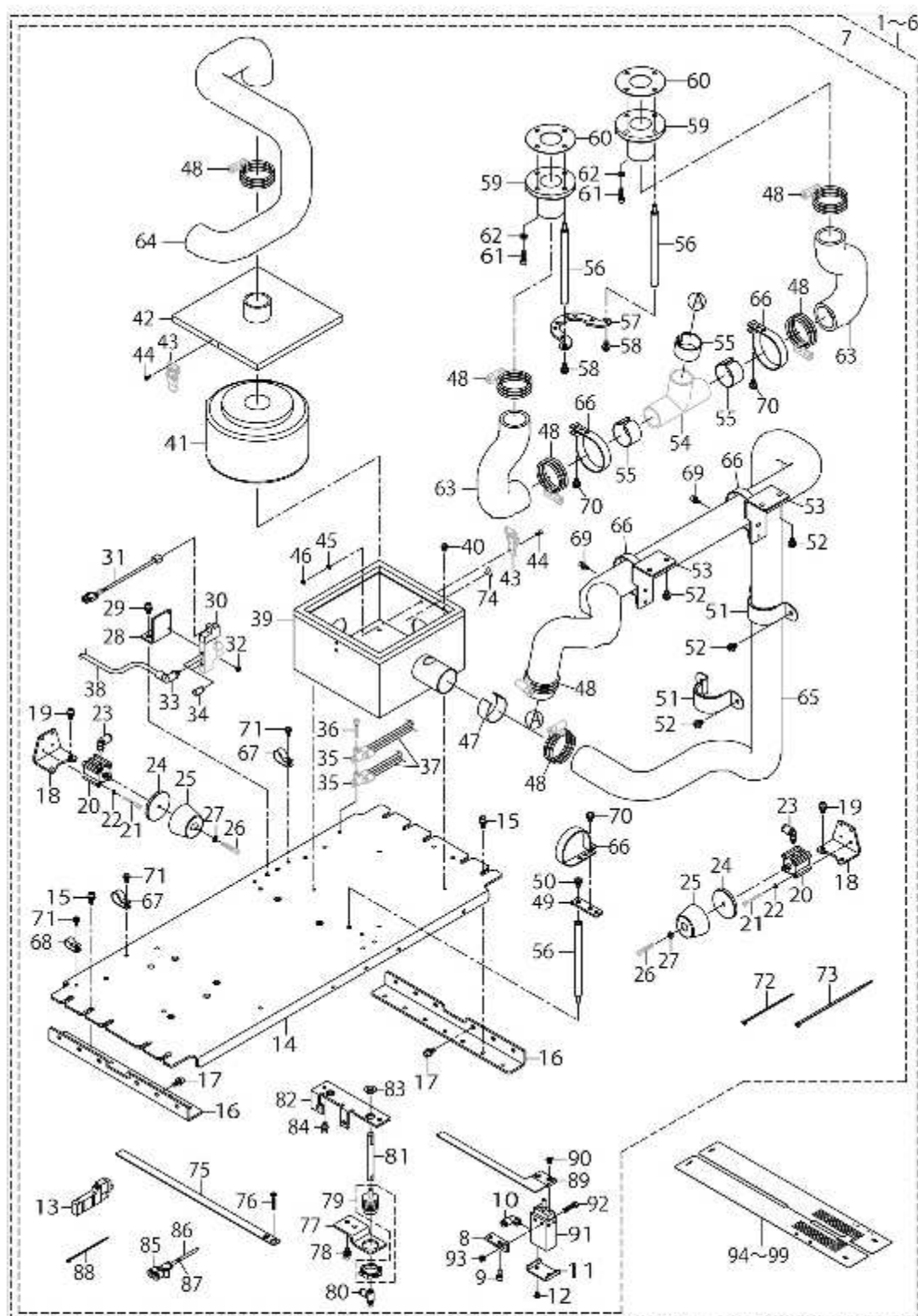
SA-118S:PAVING PLATE DEVICE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40046270	SA118S_PAVING PLATE DEVICE KIT	FOR SA-118S(8.14MM)			1
2	40046271	SA118S_PAVING_PLATE_DEVICE_KIT	FOR SA-118S(16.20MM)			1
3	40045770	SA118S_PAVING_PLATE_DEVICE		*		1
4	40046074	SA118_PAVING SUB ASSY		*		1
5	SL6051692TN	BOLT		*		2
6	SM6040602TN	BOLT		*		4
7	WP0431005SP	PLAIN WASHER 4.3X12X1		*		4
8	SS5090210SP	SCREW 9/64-40 L=2		*		8
9	40045750	WORK_PIECE_CLAMP_M		*	☆	1
10	SM1042501SC	SCREW M4X0.7 L=25		*		2
11	40034466	WORK_PIECE_CLAMP_CYLINDER_BRACKET		*		1
12	SM6051002TN	BOLT		*		2
13	PA1500505A0	AIR CYLINDER		*	☆	1
14	40034467	WORK_PIECE_CYLINDER_ROD		*		1
15	40034469	WORK_PIECE_CLAMP_GUIDE_PLATE		*		1
16	40034468	WORK_PIECE_CYLINDER_ROD_BUSH		*		2
17	SL6051092TN	BOLT		*		2
18	PJ308040002	QUICK COUPLING		*		1
19	BT0400251EB	URETHANE HOSE BLACK		*		1
20	18035600	WIRE MARK (7)		*		9
21	EA9500B0100	CABLE BAND		*		6
22	PC010507000	SPEED CONTROLLER		*		1
23	PV150104000	5-PORT SOKENOID VALVE		*		1
24	TA1701002R0	RUBBER PLUG		*		1
25	40034443	PAVING_PLATE		*	☆	2
26	40034470	HAIR CLOTH PRESSER		*	☆	1
27	SM1040801SC	SCREW M4X0.7 L=8		*		2
28	PA160152900	AIR CYLINDER		*	☆	1
29	SM6042002TN	BOLT		*		2
30	NM6040001SC	NUT M4		*		2
31	40034471	HAIR_CLOTH_PRESSER_CYLINDER_BR		*		1
32	SL6051292TN	BOLT		*		2
33	40043627	CYLINDER_COVER		*		1
34	SM4040655SN	SCREW M4X0.7 L=6		*		2
35	40028198	PAVING_PLATE_BKT		*		1
36	40044824	SLIDE_PROMOTING_TAPE		*	☆	4
37	40034442	PAVING PLATE GUIDE		*	☆	2
38	PJ304040506	ELBOW UNION		*		1
39	40027131	SEWING TABLE UNIT_PAVING 8.14	FOR SA-118S(8.14MM)	*		1
40	40033806	SEWING TABLE UNIT_PAVING 16.20	FOR SA-118S(16.20MM)	*	☆	1



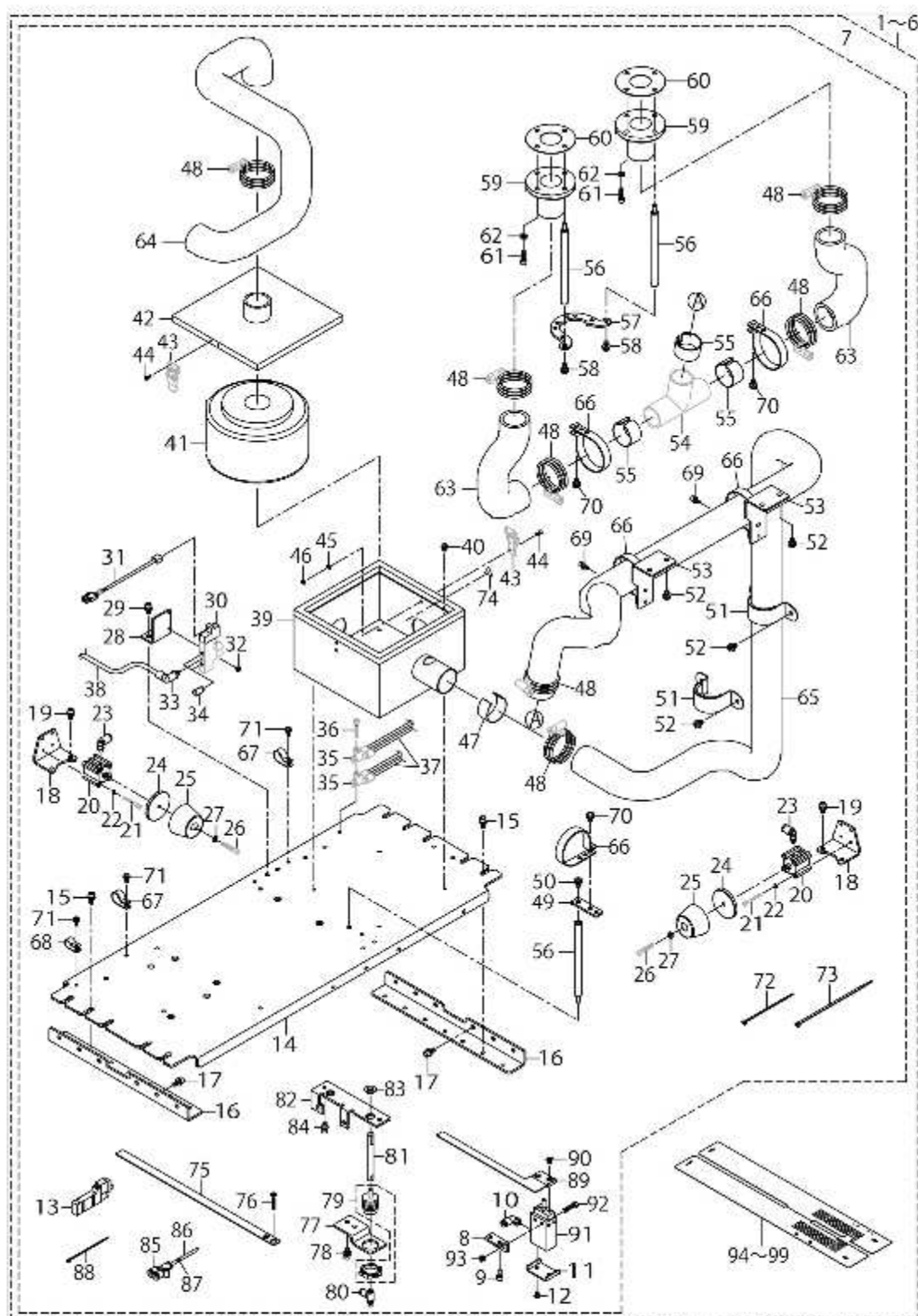
SA-119:VACUUM DEVICE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40052298	SA119_VACUUM_DEVICE_KIT_08_10	FOR 8_10MM			1
2	40052299	SA119_VACUUM_DEVICE_KIT_12	FOR 12MM			1
3	40052300	SA119_VACUUM_DEVICE_KIT_14	FOR 14MM			1
4	40052301	SA119_VACUUM_DEVICE_KIT_16	FOR 16MM			1
5	40052302	SA119_VACUUM_DEVICE_KIT_18	FOR 18MM			1
6	40052303	SA119_VACUUM_DEVICE_KIT_20	FOR 20MM			1
7	40045771	SA119_VACUUM_DEVICE		*		1
8	40034471	HAIR_CLOTH_PRESSER_CYLINDER_BRACKET		*		1
9	SM6051002TN	BOLT		*		2
10	PJ304040506	ELBOW UNION		*		1
11	40043627	CYLINDER_COVER		*		1
12	SM4040655SN	SCREW M4X0.7 L=6		*		2
13	PV150104000	5-PORT SOKENOID VALVE		*		1
14	40041735	SUCTION_BASE_PLATE_A_(VE)		*		1
15	SL6051292TN	BOLT		*		8
16	40041736	SUCTION_BASE_PLATE_B_(VE)		*		2
17	SL6051292TN	BOLT		*		8
18	40036409	VACUUM CHANGE CYLINDER BRACKET		*		2
19	SL6051092TN	BOLT		*		4
20	PA160100500	AIR CYLINDER		*		2
21	SM6033002TN	SCREW M3 L=30		*		8
22	WS0310002KN	SPRING WASHER M3		*		8
23	PJ304040506	ELBOW UNION		*		4
24	40040251	CYLINDER_BOSS		*		2
25	40040252	STOPPER_RUBBER		*		2
26	SM6044002TP	SCREW		*		2
27	WP0430801SC	WASHER 4.3X9X0.8		*		2
28	40036410	VALVE_PLATE		*		1
29	SL6051092TN	BOLT		*		2
30	PV1502060B0	5-PORT SOLENOID VALVE		*	☆	1
31	40032964	AIR VALVE CABLE ASM		*		1
32	SL4030691SC	SCREW M3X6		*		2
33	PJ304060502	ELBOW UNION 6XM5		*		1
34	PX050501000	SILENCER		*		2
35	PJ308040002	QUICK COUPLING		*		2
36	SM6042502TN	SCREW M4X0.7 L=25		*		1
37	BT0400251EB	URETHANE HOSE BLACK		*		1.5
38	BT0600401EB	TUBE		*		1
39	40042920	FILTER_BOX_ASSY		*		1
40	SL4040891SC	SCREW M4 L=8		*		4
41	GMC10004000	FILTER ELEMENT		*		1
42	GMC100050A0	TOP COVER ASM.		*		1
43	GMC10007000	METAL FITTINGS		*		2
44	SM1030801SC	SCREW M3 L=8		*		8
45	WP0320501SC	WASHER M3		*		4
46	NM6030001SC	NUT M3		*		4
47	G5171136000	VACUUM CONTROL PLATE		*		1



SA-119:VACUUM DEVICE

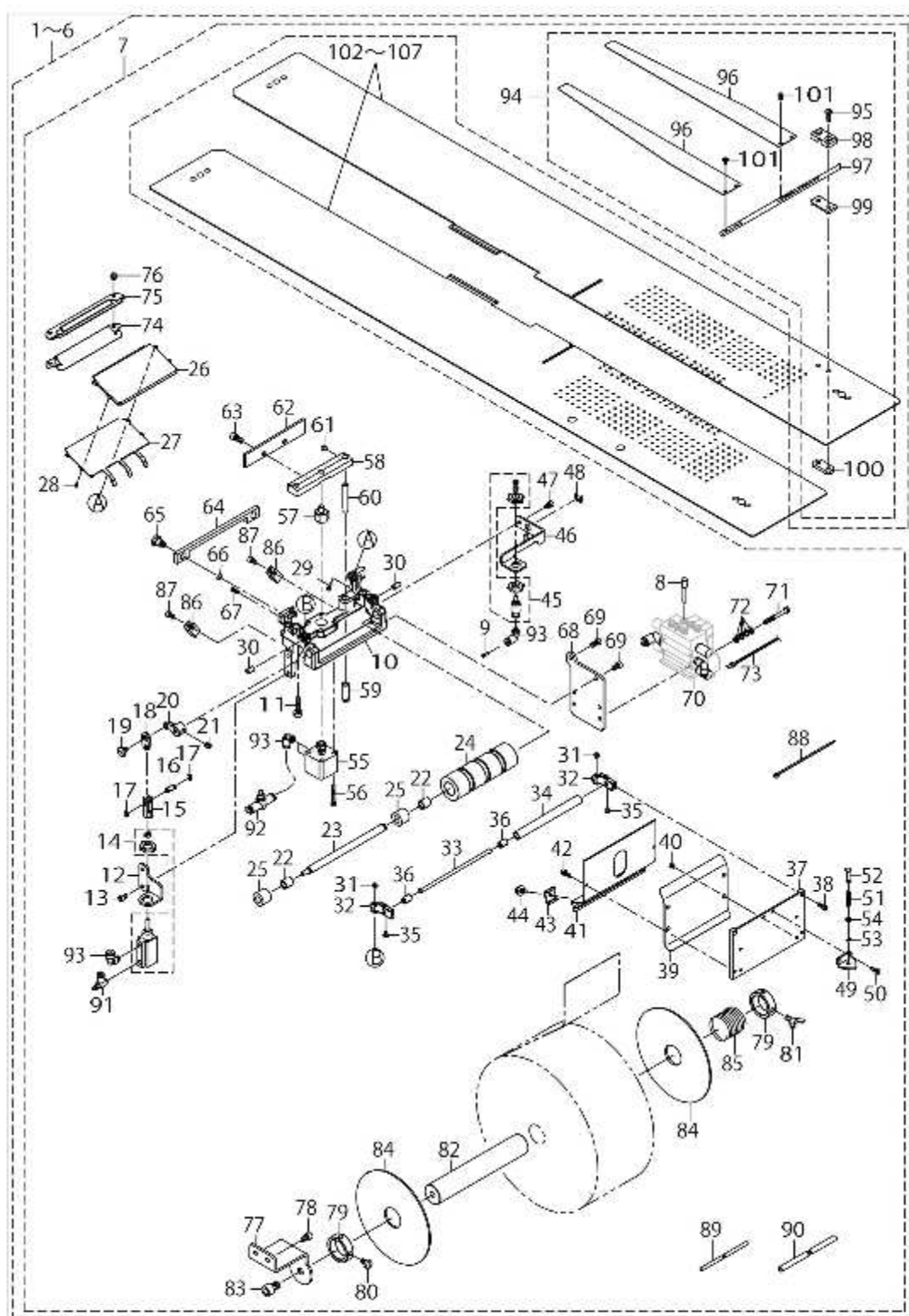
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	G5176136000	HOSE BAND		*		7
49	40036411	HOSE_SUPPORT_PLATE		*		1
50	SL4051091SC	SCREW M5X0.8 L=10		*		1
51	G53461720A0	HOSE HOLDER ASM.		*		2
52	SL4051091SC	SCREW M5X0.8 L=10		*		8
53	40036414	HOSE_CLAMP_BRACKET		*		2
54	40036415	T_PIPE		*		1
55	40039045	PIPE_SPACER		*		3
56	40036416	STAD		*		3
57	40036417	STAD_JOINT_PLATE		*		1
58	SL4051291SC	SCREW M5X0.8 L=12		*		2
59	40036418	SUCTION_HOSE_BASE		*		2
60	40036424	GASKET		*		2
61	SM6051602TN	BOLT		*		6
62	WP0531000SC	WASHER 5.3X10X1		*		6
63	40036419	HOSE_A		*		2
64	40036420	HOSE_B		*		1
65	40036421	HOSE_C		*		1
66	HX00150000S	CABLE BAND		*		5
67	HX00150000H	CABLE CLIP		*		2
68	HX00150000D	CABLE CLIP		*		1
69	SL6041092TN	SCREW		*		2
70	SL4051091SC	SCREW M5X0.8 L=10		*		3
71	SL4041091SC	SCREW M4 L=10		*		3
72	EA9500B0100	CABLE BAND		*		3
73	EA9500B0200	CABLE BAND 150		*		3
74	CM300200001	ATTENTION SEAL		*		2
75	40045750	WORK_PIECE_CLAMP_M		*		1
76	SM1042501SC	SCREW M4X0.7 L=25		*		2
77	40034466	WORK_PIECE_CLAMP_CYLINDER_BRACKET		*		1
78	SL6051292TN	BOLT		*		2
79	PA1500505A0	AIR CYLINDER		*		1
80	PC010507000	SPEED CONTROLLER		*		1
81	40034467	WORK_PIECE_CYLINDER_ROD		*		1
82	40034469	WORK_PIECE_CLAMP_GUIDE_PLATE		*		1
83	40034468	WORK_PIECE_CYLINDER_ROD_BUSH		*		2
84	SL6051092TN	BOLT		*		2
85	PJ308040002	QUICK COUPLING		*		1
86	BT0400251EB	URETHANE HOSE BLACK		*		1
87	18035600	WIRE MARK (7)		*		9
88	EA9500B0100	CABLE BAND		*		6
89	40034470	HAIR CLOTH PRESSER		*		1
90	SM1040801SC	SCREW M4X0.7 L=8		*		2
91	PA160152900	AIR CYLINDER		*	☆	1
92	SM6042002TN	BOLT		*		2
93	NM6040001SC	NUT M4		*		2
94	40057372	SEWING_TABLE_VACUUM_SEPARATE_8	FOR 8_10MM	*		1



SA-119:VACUUM DEVICE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	40057373	SEWING_TABLE_VACUUM_SEPARATE_12	FOR 12MM	*		1
96	40057374	SEWING_TABLE_VACUUM_SEPARATE_14	FOR 14MM	*		1
97	40057375	SEWING_TABLE_VACUUM_SEPARATE_16	FOR 16MM	*		1
98	40057376	SEWING_TABLE_VACUUM_SEPARATE_18	FOR 18MM	*		1
99	40057377	SEWING_TABLE_VACUUM_SEPARATE_20	FOR 20MM	*		1

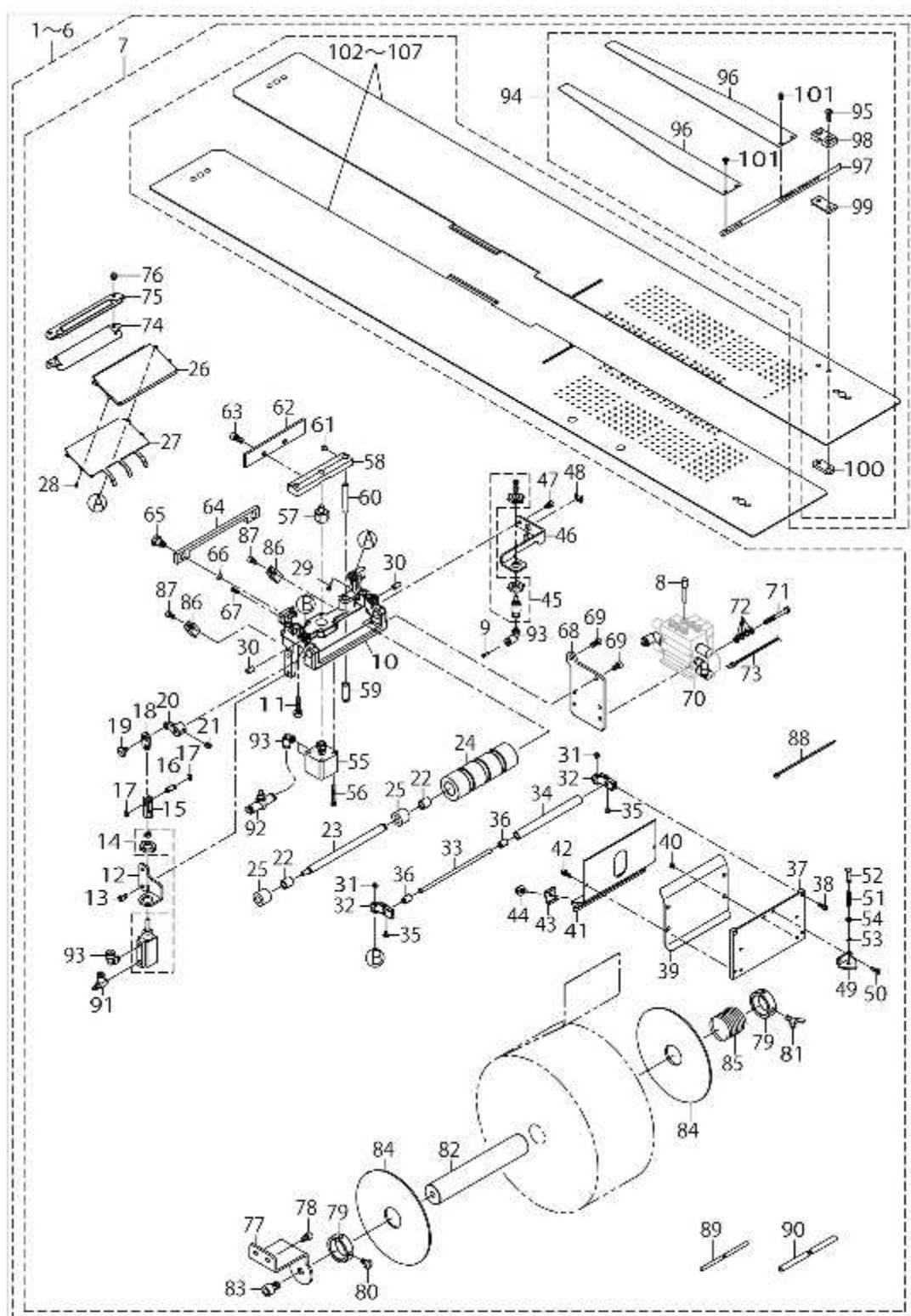
SA-120:AUTOMATIC INTER LING FEEDING DEVICE



SA-120:AUTOMATIC INTER LING FEEDING DEVICE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40052310	SA120_INTER_LING_DEVICE_KIT_08	FOR 8_10MM			1
2	40052311	SA120_INTER_LING_DEVICE_KIT_12	FOR 12MM			1
3	40052312	SA120_INTER_LING_DEVICE_KIT_14	FOR 14MM			1
4	40052313	SA120_INTER_LING_DEVICE_KIT_16	FOR 16MM			1
5	40052314	SA120_INTER_LING_DEVICE_KIT_18	FOR 18MM			1
6	40052315	SA120_INTER_LING_DEVICE_KIT_20	FOR 20MM			1
7	40045772	SA120_INTER_LING_DEVICE		*		1
8	PX500014000	PLUG		*		1
9	PG022403F00	INSERT RING		*		1
10	40036535	FEED_BASE		*		1
11	SM6052010SC	SCREW M5X0.8 L=20		*		2
12	40036534	CYLINDER_PLATE		*		1
13	SM6040602TN	BOLT		*		2
14	PA1001017A0	AIR CYLINDER		*		1
15	40025661	CYLINDER_JOINT		*		1
16	40036544	PIN		*		1
17	RE0300000K0	E-RING 3		*		2
18	40036580	FEED_LINK		*		1
19	SD0700226TP	SHOULDER SCREW D=7 H=2.2		*		1
20	40036539	FEED_ROLLER_CAM		*		1
21	SM8050612TP	SCREW M5X6		*		1
22	40036536	FEED_BASE_BUSHING		*		2
23	40036537	FEED_ROLLER_SHAFT		*		1
24	40036538	FEED_ROLLER		*		1
25	SB308001700	BEARING		*		2
26	40036554	CLOTH_GUIDE_BASE_B		*		1
27	40036555	CLOTH_GUIDE_C		*		1
28	SM6020450TP	SCREW		*		2
29	SM6021000TP	SCREW		*		2
30	PH0500102C0	PIN M5 L=10		*		2
31	SM4030455SN	SCREW		*		2
32	40036545	RELEASE_BASE		*		2
33	40036546	FEED_ROLLER_SHAFT		*		1
34	40036547	FEED_ROLLER		*		1
35	SM4030455SN	SCREW		*		2
36	40036567	SUB_FEED_ROLLER_BUSHING		*		2
37	40036548	CLOTH_GUIDE_BASE_A		*		1
38	SM6030802TP	SCREW M3X0.5 L=8		*		2
39	40036549	CLOTH_GUIDE_A		*		1
40	SM1030400SP	SCREW M3 L=4		*		4
41	40036550	CLOTH_GUIDE_B		*		1
42	SM6030802TP	SCREW M3X0.5 L=8		*		2
43	40018266	SIDE_GUIDE_B		*		2
44	40019379	KNOB_SCREW		*		2
45	PA0600510A0	AIR CYLINDER		*		1
46	40036551	RELEASE_CYLINDER_BASE		*		1
47	SM6040602TN	BOLT		*		1

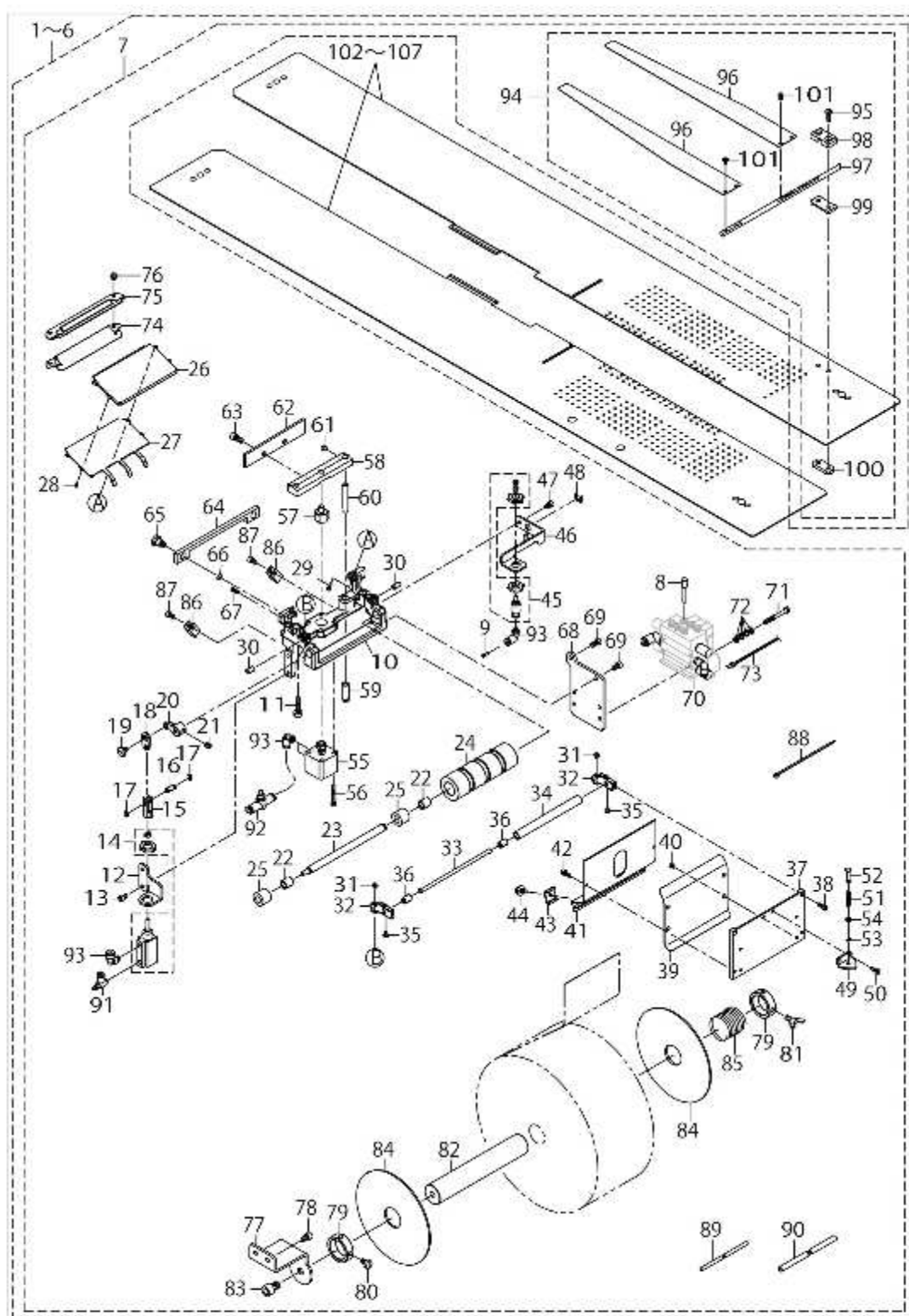
SA-120:AUTOMATIC INTER LING FEEDING DEVICE



SA-120:AUTOMATIC INTER LING FEEDING DEVICE

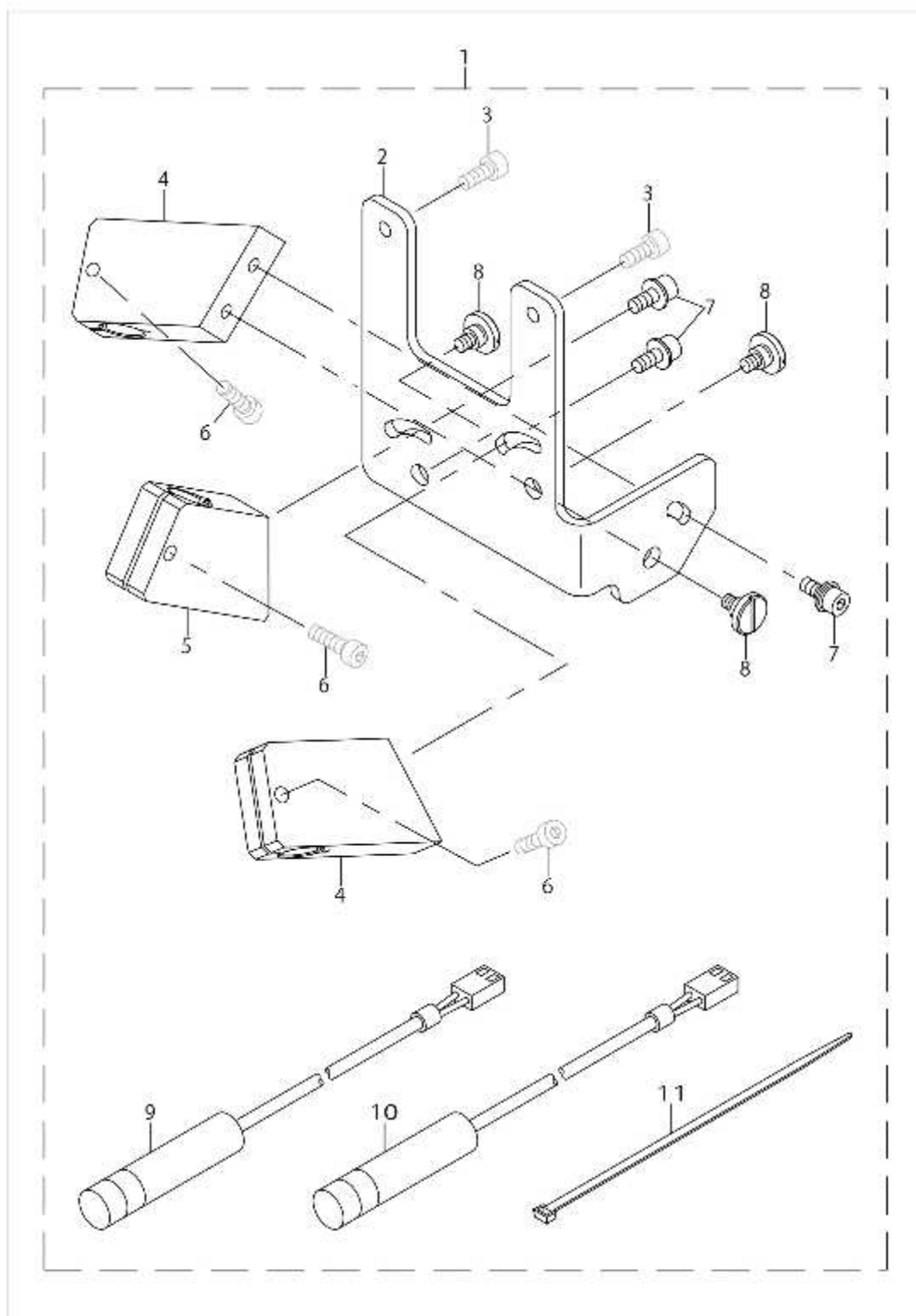
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	RE060000K0	E-RING 6		*		1
49	40036552	RELEASE_SPRING_PLATE		*		1
50	SM6030802TP	SCREW M3X0.5 L=8		*		2
51	40036553	RELEASE_SPRING		*		1
52	40000910	STOPPER PIN		*		1
53	RE020000K0	E-RING		*		1
54	WP0320500SC	WASHER M3		*		1
55	PA1600802A0	AIR CYLINDER		*		1
56	SM6032502TN	SCREW M3 L=25		*		4
57	40024381	COVER STUD RB(3M)		*		1
58	40036558	MOVING_CUTTER_BASE		*		1
59	40036556	KNIFE_GUIDE_SHAFT_BUSHING		*		2
60	40036557	KNIFE_GUIDE_SHAFT		*	☆	2
61	SM8050412TP	SCREW M5 L=4		*		2
62	40036559	MOVING_CUTTER		*	☆	1
63	SM6051002TP	SCREW M5X0.8 L=10		*		2
64	40036560	FIXED_KNIFE		*	☆	1
65	SD0800626TH	SHOULDER SCREW		*		2
66	WP0510516SD	WASHER 5.1X7.5X0.5		*		2
67	40036561	FIXED KNIFE SPRING		*	☆	2
68	40036275	MANIFOLD_BKT		*		1
69	SM6040602TN	BOLT		*		2
70	40040527	MANIFOLD VALVE ASSY		*		1
71	SM4043555SP	SCREW M4 L=35		*		4
72	WP0450846SP	WASHER		*		4
73	40032964	AIR VALVE CABLE ASM		*		3
74	40036563	GUIDE_PLATE_B		*		1
75	40073441	GUIDE_PLATE_A		*		1
76	SM5040550TP	SCREW M4 L=5		*		2
77	40034498	INTER_LING_BASE		*		1
78	SM6050802TP	SCREW M5X0.8 L=8		*		2
79	CS2501081TP	THRUST COLLAR D=25 W=10		*		2
80	SM6050800SP	SCREW M5 L=8		*		1
81	18204503	WING BOLT		*		1
82	40036564	INTER_LING_SHAFT		*		1
83	SM6081202TP	SCREW M8 L=12		*		1
84	40050525	SIDE PLATE		*		2
85	40050526	RETURN_SPRING		*		1
86	HX00150000D	CABLE CLIP		*		2
87	SM6040602TN	BOLT		*		2
88	EA9500B0100	CABLE BAND		*		5
89	BT0400251EB	URETHANE HOSE BLACK		*		1
90	BT0600401EB	TUBE		*		1.2
91	PC010508000	SPEED CONTROLLER		*		1
92	PC012406000	SPEED CONTROLLER		*		1
93	PJ304040504	ELBOW UNION		*		4
94	40045621	INTER_LING_POCKET_BAG_PRESSER		*		1

SA-120:AUTOMATIC INTER LING FEEDING DEVICE



SA-120:AUTOMATIC INTER LING FEEDING DEVICE

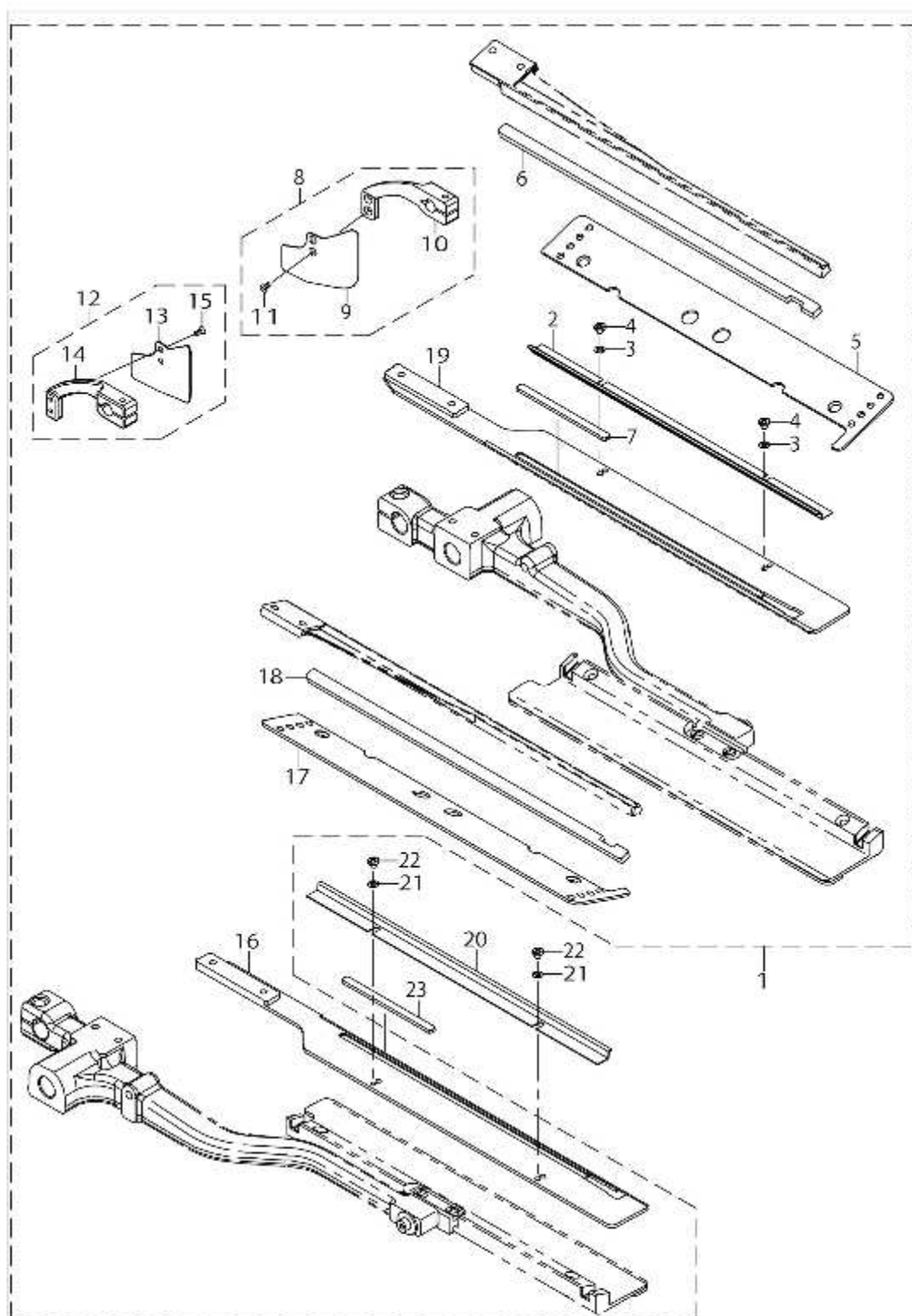
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	SM4041255SP	SCREW M4 L=12		*		2
96	40035389	POCKET_BAG_PRESSER		*	☆	2
97	40035390	SHAFT		*		1
98	40035387	CLAMP_BKT		*		1
99	40035386	SPACER		*		1
100	40035388	STOPPER_PLATE		*		1
101	SM4030601SN	SCREW M3 X 6		*		4
102	40049914	SEWING_TABLE_UNIT_INTER_8_10	FOR 8_10MM	*	☆	1
103	40049915	SEWING_TABLE_UNIT_INTER_12	FOR 12MM	*	☆	1
104	40049916	SEWING_TABLE_UNIT_INTER_14	FOR 14MM	*	☆	1
105	40049917	SEWING_TABLE_UNIT_INTER_16	FOR 16MM	*	☆	1
106	40049918	SEWING_TABLE_UNIT_INTER_18	FOR 18MM	*	☆	1
107	40049919	SEWING_TABLE_UNIT_INTER_20	FOR 20MM	*	☆	1



SA-121:FRAP MARKING DEVICE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40045773	SA121_FRAP MARKING DEVICE				1
2	40043754	MARKING_LIGHT_BASE_OP		*		1
3	SM6041002TN	BOLT		*		2
4	40043753	MARKING_LIGHT HOLDER_OP		*		2
5	40044410	MARKING_LIGHT HOLDER_OP_A		*		1
6	SM6041402TN	SCREW M4X0.7 L=14		*		3
7	SL6041092TN	SCREW		*		3
8	SD0640356TP	SHOULDER SCREW D=6.35 H=3.5		*		3
9	KE000000020	LAMP		*	☆	2
10	KE000000010	LAMP		*	☆	1
11	EA9500B0200	CABLE BAND 150		*		10

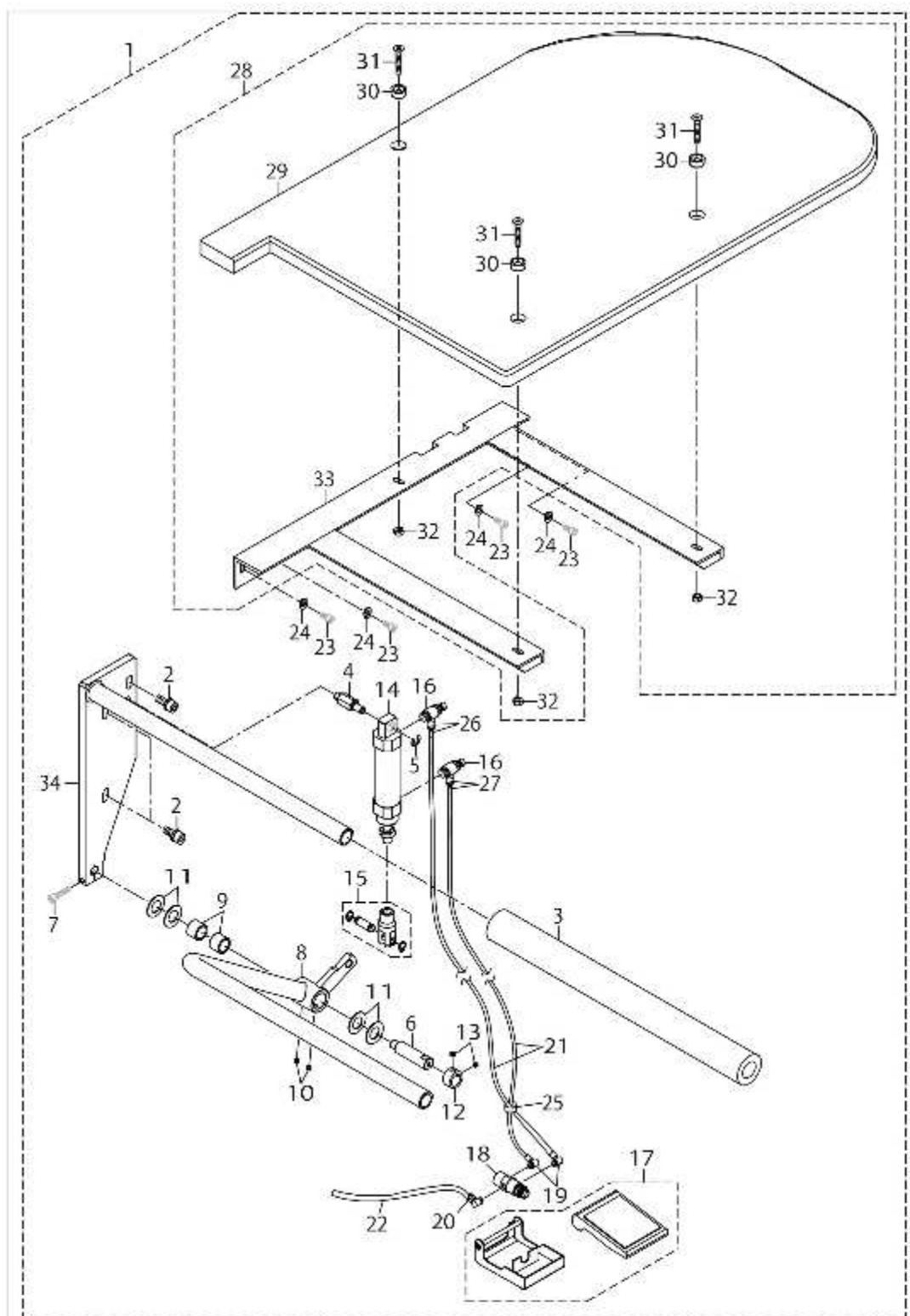
SA-125:ZIPPER ATTACHMENT



SA-125:ZIPPER ATTACHMENT

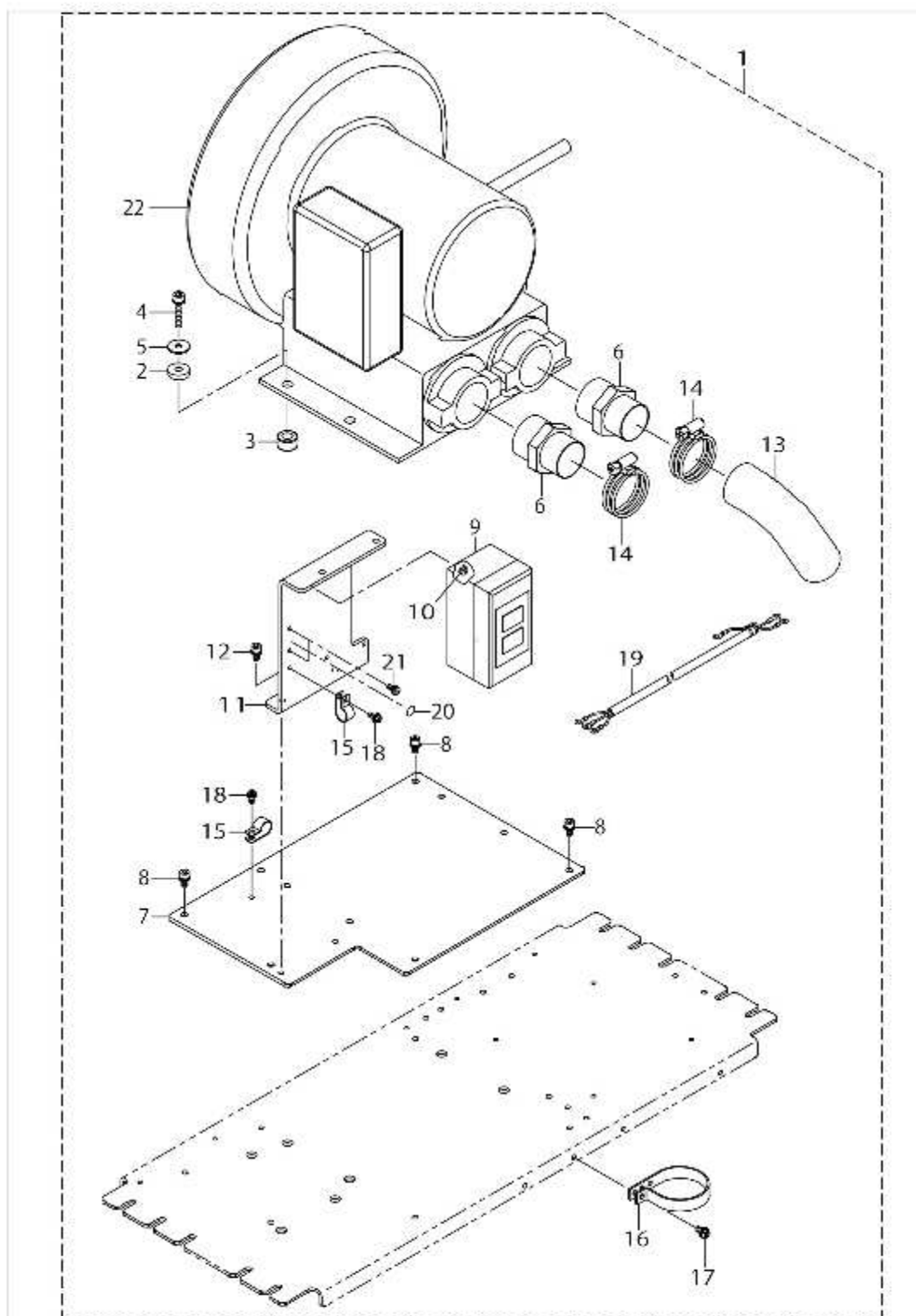
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40045777	SA125_ZIPPER ATTACHMENT				1
2	40048557	ZIPPER SET PLATE		*		1
3	WP0320500SC	WASHER M3		*		2
4	SM5030355SE	SCREW		*		2
5	40048559	ZIPPER PLATE BASE R		*		1
6	40048563	ZIPPER FLAP PRESSER RUBBER R		*	☆	1
7	40050693	ADJUST RUBBER		*	☆	1
8	40072888	ASSY_CLOTH_GUIDE_R		*		1
9	40050688	CLOTH_GUIDE_R_FOR_ZIPPER		*		1
10	40026623	CLOTH_GUIDE_ARM_R		*		1
11	SS1060610SP	SCREW 3/32-56 L=5.5		*		2
12	40072887	ASSY_CLOTH_GUIDE_L		*		1
13	40050687	CLOTH_GUIDE_L_FOR_ZIPPER		*		1
14	40026622	CLOTH_GUIDE_ARM_L		*		1
15	SS1060610SP	SCREW 3/32-56 L=5.5		*		2
16	40048560	INSERTION PLATE L		*		1
17	40048558	ZIPPER PLATE BASE L		*		1
18	40048562	ZIPPER FLAP PRESSER RUBBER L		*	☆	1
19	40048561	INSERTION PLATE R		*		1
20	40048557	ZIPPER SET PLATE				1
21	WP0320500SC	WASHER M3				2
22	SM5030355SE	SCREW				2
23	40050693	ADJUST RUBBER			☆	1

SA-126:BUNDLE CLAMP DEVICE



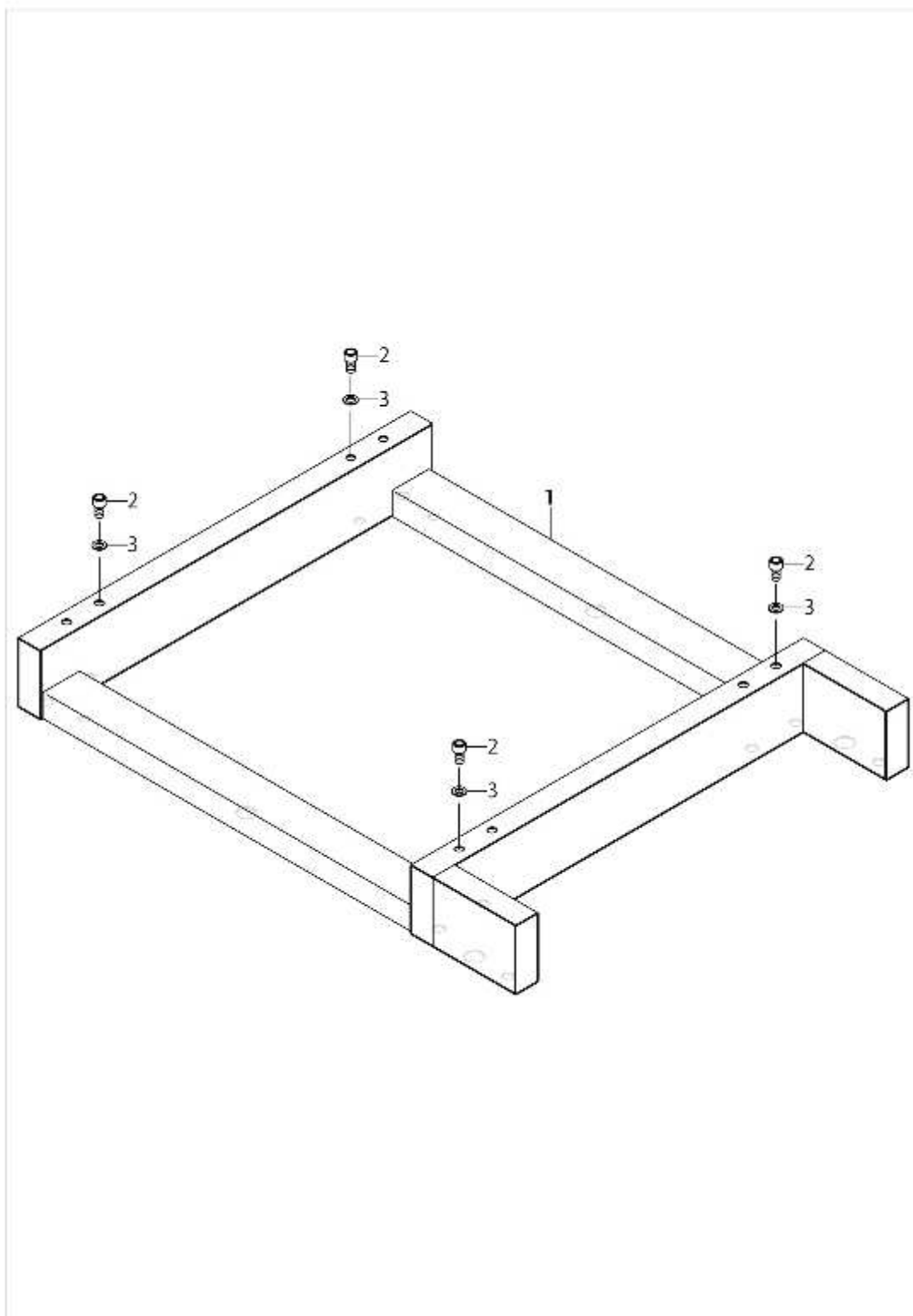
SA-126:BUNDLE CLAMP DEVICE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40045778	SA126 BUNDLE CLAMP				1
2	SL6082042TN	BOLT	ACCESSORIES PARTS	*		3
3	40035143	CLAMP_BASE_CUSHION		*		1
4	40035136	CYLINDER SHAFT A		*		1
5	RE0700000K0	E-RING 7		*		1
6	40041821	BUNDLE_SHAFT		*		1
7	SM6052502TN	HEXAGONAL-HOLE BOLT		*		1
8	40041822	BUNDLE_CLAMP_BASE_A		*		1
9	40051479	METAL		*		2
10	SM8050412TP	SCREW M5 L=4		*		2
11	40035144	THRUST WASHER		*		4
12	CS1501181TP	THRUST COLLAR D=15 W=11		*		1
13	SM8050412TP	SCREW M5 L=4		*		2
14	PA2505004A0	AIR CYLINDER		*		1
15	PA900071000	CYLINDER JOINT		*		1
16	PC015108000	SPEED CONTROLLER		*		2
17	PX020002000	ACTUATOR		*		1
18	PV010502000	AIR VALVE		*		1
19	PJ046052503	HOSE ELBOW		*		2
20	PJ046054002	HOSE ELBOW		*		1
21	BT0400251EB	URETHANE HOSE BLACK		*		2.2
22	BT0600401EB	TUBE		*		2.2
23	SM6051002TN	BOLT	ACCESSORIES PARTS	*		4
24	WP0651001SC	WASHER	ACCESSORIES PARTS	*		4
25	EA9500B0100	CABLE BAND		*		3
26	18039503	WIRE MARK (46)		*		2
27	18039602	WIRE MARK (47)		*		2
28	40059327	BUNDLE_TABLE_ASSY		*		1
29	40041823	BUNDLE_TABLE		*		1
30	40026362	TABLE_WASHER		*		3
31	SM1063552TN	SCREW M6 L=35		*		3
32	NM6060001SC	NUT M6		*		3
33	40041824	BUNDLE_ASSY_FRAME		*		1
34	40041820	BUNDLE CLAMP BASE B		*		1



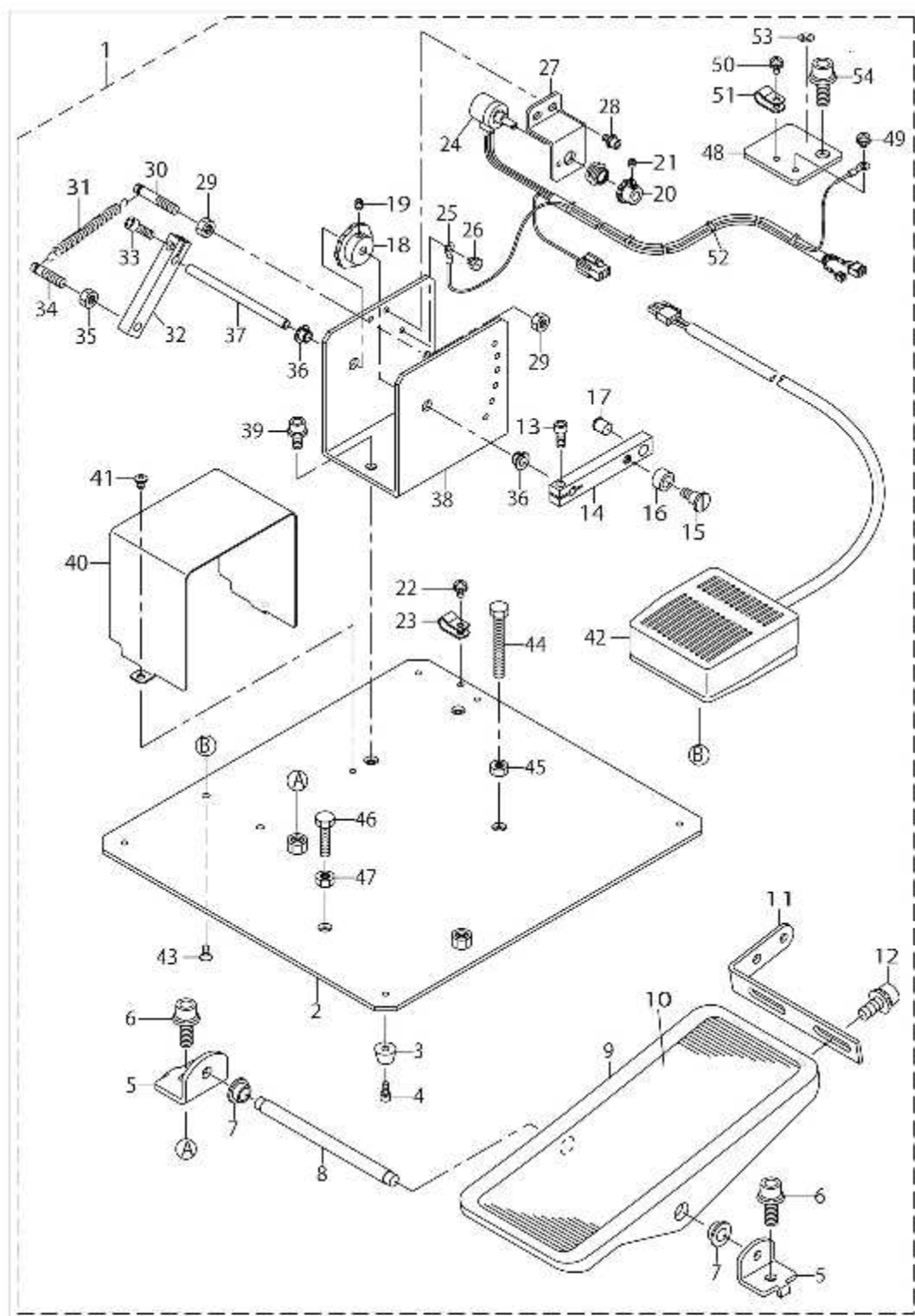
SA-127:VACUUM MOTOR DEVICE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40045779	SA127_VACUUM MOTOR				1
2	B4420373000	CUSHION		*		1
3	B1123205000	RUBBER PAD		*		1
4	SL6063042TN	BOLT		*		1
5	WP0651646SC	WASHER		*		1
6	G5345172000	BLOWER JOINT		*		1
7	40036422	VACUUM_MOTOR BASE		*	☆	1
8	SL6051092TN	BOLT		*		1
9	HA003980000	SWITCH		*		1
10	SL4041091SC	SCREW M4 L=10		*		2
11	40036423	SWITCH_BRACKET		*	☆	1
12	SL6051092TN	BOLT		*		1
13	40036419	HOSE_A		*		1
14	G5176136000	HOSE BAND		*		1
15	HX00150000F	CABLE CLIP		*		1
16	HX00150000S	CABLE BAND		*		1
17	SL4051091SC	SCREW M5X0.8 L=10		*		1
18	SL4041091SC	SCREW M4 L=10		*		1
19	40044892	AC POWER CORD D ASM.		*		1
20	E9567319000	EARTH MARK		*		1
21	SL4041091SC	SCREW M4 L=10		*		2
22	G6951172CA0	HITACHI POWER CORD COMPL.		*		1



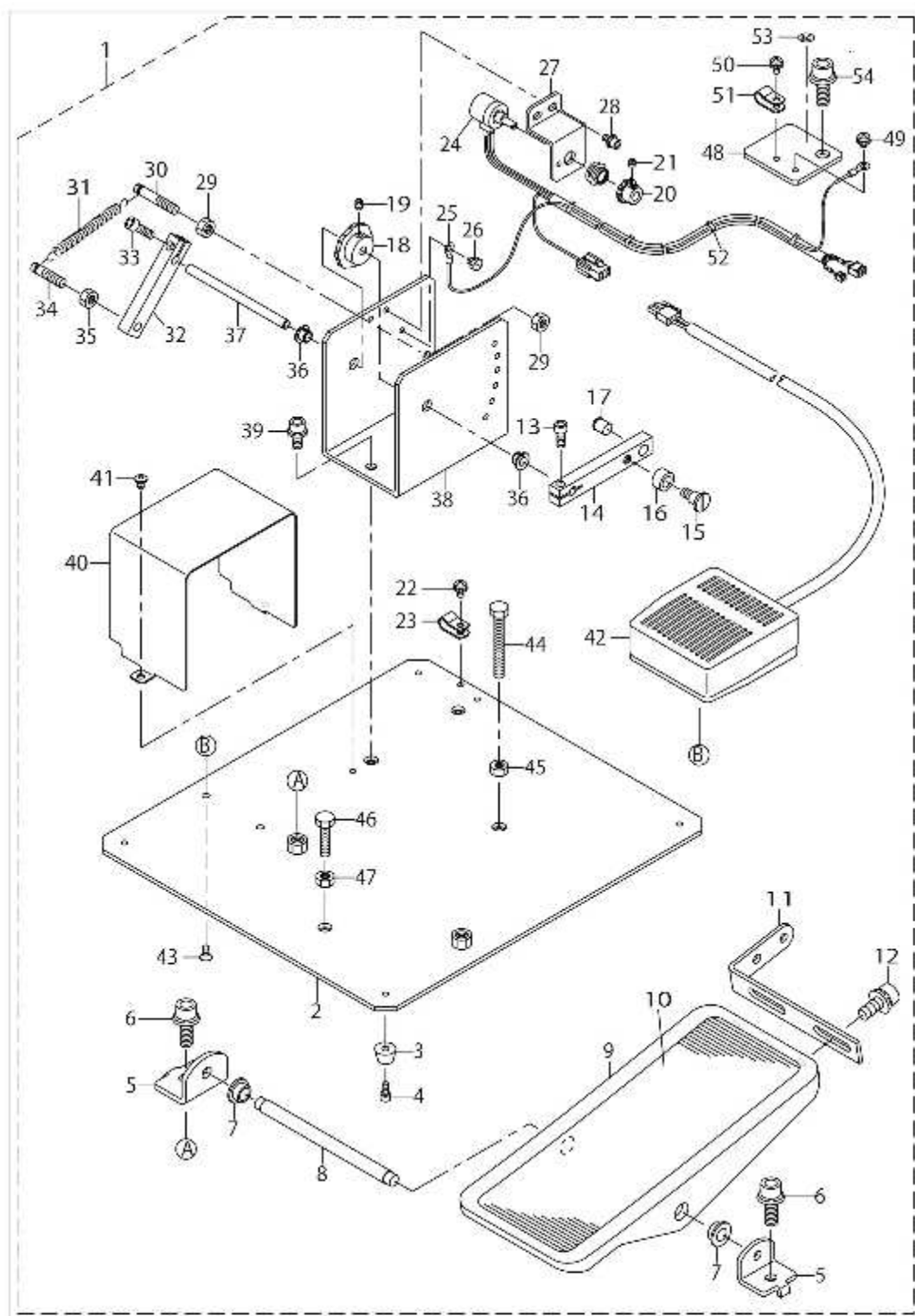
SA-129:STANDING WORK STAND

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40036142	STANDING BASE				1
2	SM6123002TN	SCWER M12 L=30				4
3	WP1202016SD	WASHER 12X21X2				4



SA-130:STANDING WORK PEDAL

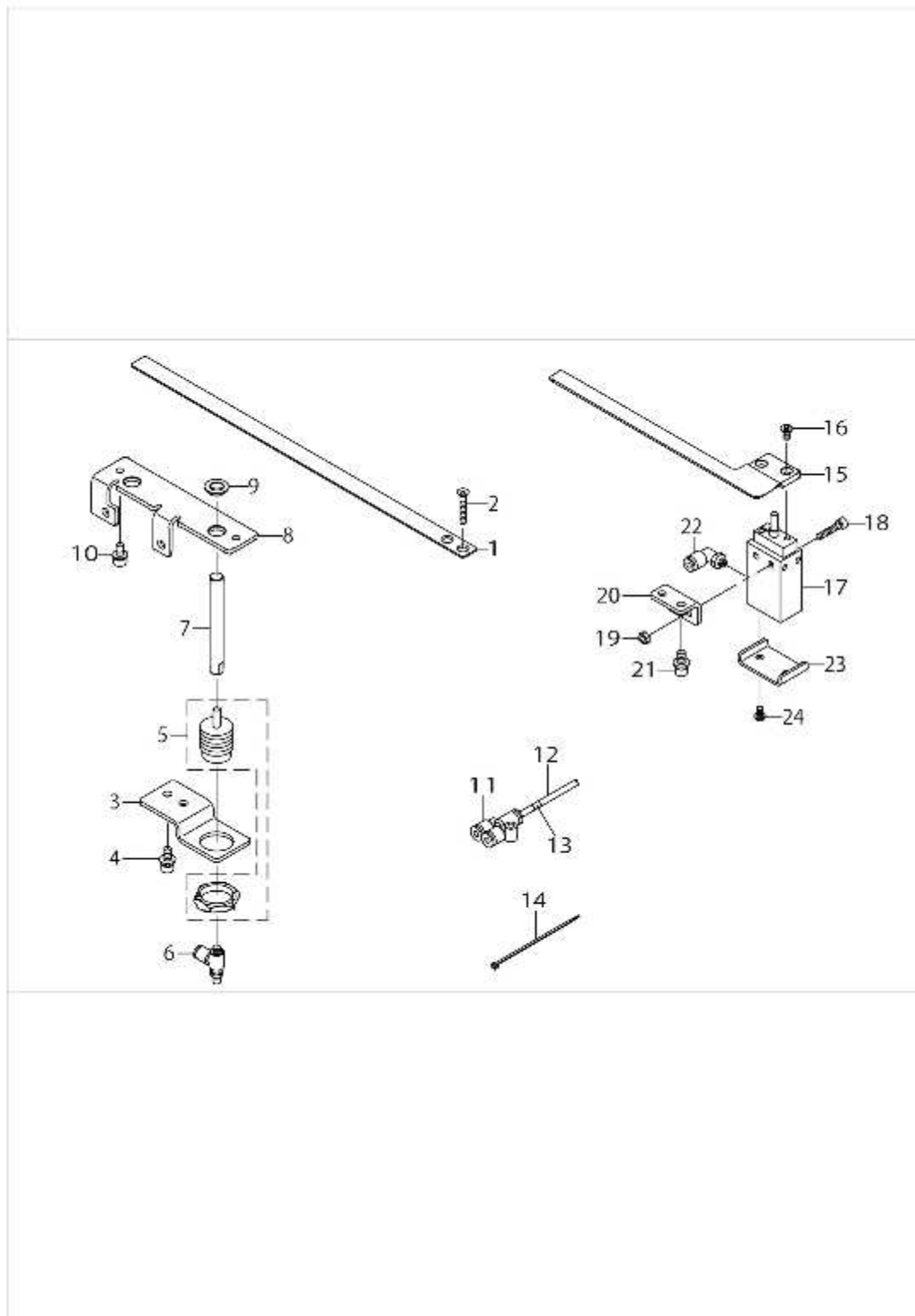
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40045782	SA130_STANDING WORK PEDAL				1
2	40049356	STEPPING_PEDAL_BASE		*		1
3	40056572	RUBBER_FOOT		*		4
4	SM6040802TN	SCREW		*		4
5	11159001	PEDAL SHAFT BRACKET		*		2
6	SL6082092TN	BOLT		*		2
7	D8113555B00	PEDAL BUSHING		*		2
8	B8153771000	PEDAL CONNECTING ROD		*		1
9	GPF06060000	PEDAL		*		1
10	GPF06070000	PEDAL MAT		*		1
11	GPF06080000	PEDAL ADJUSTING PLATE		*		1
12	SL6061492TN	BOLT		*		2
13	SM6051202TN	SCREW M5X0.8 L=12		*		1
14	40049360	STEPPING_LEVER		*		1
15	SD0800746TP	SHOULDER SCREW		*		1
16	40049361	COLLAR		*		1
17	40049366	BALL_PLUNGER		*		1
18	40049862	GEAR 2		*		1
19	SM8040612TP	SCREW M4 L=6		*		1
20	40049861	GEAR 1		*		1
21	SM8040412TP	SET SCREW M4 L=4		*		1
22	SL4040891SC	SCREW M4 L=8		*		1
23	HX00150000B	CABLE CLIP		*		1
24	40055805	PEDAL SWITCH CORD ASM		*		1
25	40017742	EARTH CORD ASSY		*		1
26	SM9040500SN	SCREW M4X0.7 L=5		*		1
27	40049359	SWITCH_BKT		*		1
28	SL6040892TN	BOLT		*		2
29	NM6060001SC	NUT M6		*		2
30	40049363	ANCHOR		*		1
31	40049365	SPRING		*		1
32	40049362	SPRING_HANG_ARM		*		1
33	SM6051202TN	SCREW M5X0.8 L=12		*		1
34	40049364	ANCHOR		*		1
35	NM6060001SC	NUT M6		*		1
36	40049367	METAL		*		2
37	40056893	LINK SHAFT		*		1
38	40049357	SWITCH_BOX		*		1
39	SL6061492TN	BOLT		*		2
40	40049358	SWITCH_BOX_COVER		*		1
41	SM0040601SC	SCREW M4X0.7 L=6		*		2
42	40055808	RESET PEDAL SW ASM		*		1
43	SM1040801SC	SCREW M4X0.7 L=8		*		2
44	SM9065003SC	SCREW M6 L=50		*		1
45	NM6060001SC	NUT M6		*		1
46	SM9062553SC	SCREW M6 L=25		*		1
47	NM6060001SC	NUT M6		*		1



SA-130:STANDING WORK PEDAL

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40055804	PEDAL SW EARTH PLATE		*		1
49	SL4040691SC	SCREW M4 L=6		*		1
50	HX00150000B	CABLE CLIP		*		1
51	SL4040891SC	SCREW M4 L=8		*		1
52	EA9500B0000	CLIP CV-70S		*		4
53	E9567319000	EARTH MARK		*		1
54	SL6082092TN	BOLT		*		1

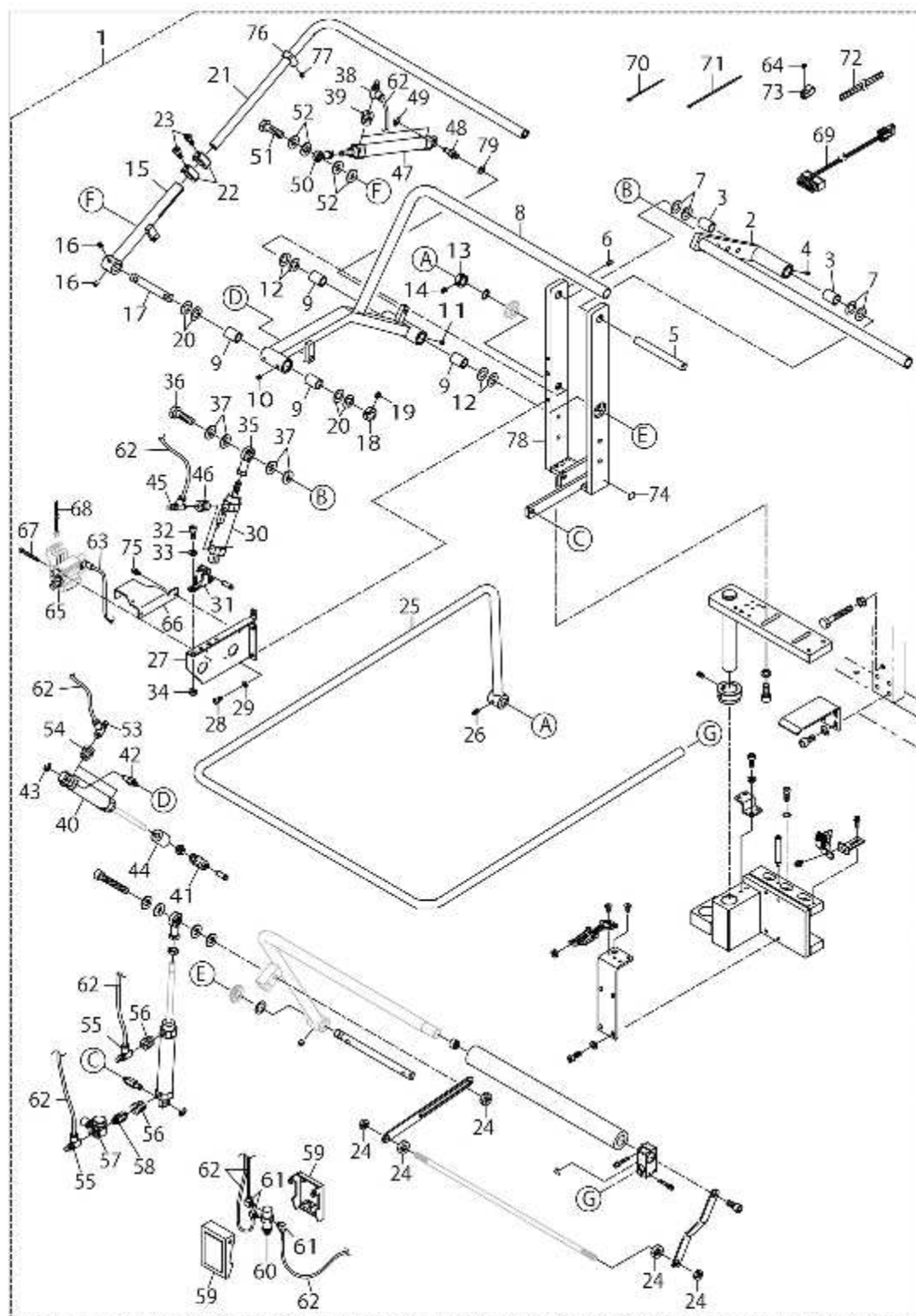
SA-136:WORK PIECE CLAMP DEVICE



SA-136:WORK PIECE CLAMP DEVICE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40045750	WORK_PIECE_CLAMP_M				1
2	SM1042501SC	SCREW M4X0.7 L=25				2
3	40034466	WORK_PIECE_CLAMP_CYLINDER_BRACKET				1
4	SL6051092TN	BOLT				2
5	PA1500505A0	AIR CYLINDER				1
6	PG010507000	SPEED CONTROLLER				1
7	40034467	WORK_PIECE_CYLINDER_ROD				1
8	40034469	WORK_PIECE_CLAMP_GUIDE_PLATE				1
9	40034468	WORK_PIECE_CYLINDER_ROD_BUSH				2
10	SL6051092TN	BOLT				2
11	PJ308040002	QUICK COUPLING				1
12	BT040025IEB	URETHANE HOSE BLACK				1
13	18035600	WIRE MARK (7)				9
14	EA9500B0100	CABLE BAND				6
15	40034470	HAIR CLOTH PRESSER				1
16	SM1040801SC	SCREW M4X0.7 L=8				2
17	PA180152900	AIR CYLINDER				1
18	SM6042002TN	BOLT				2
19	NM6040001SC	NUT M4				2
20	40034471	HAIR CLOTH PRESSER CYLINDER BRACKET				1
21	SL6051092TN	BOLT				2
22	PJ304040506	ELBOW UNION				1
23	40043627	CYLINDER COVER				1
24	SM4040655SN	SCREW M4X0.7 L=6				2

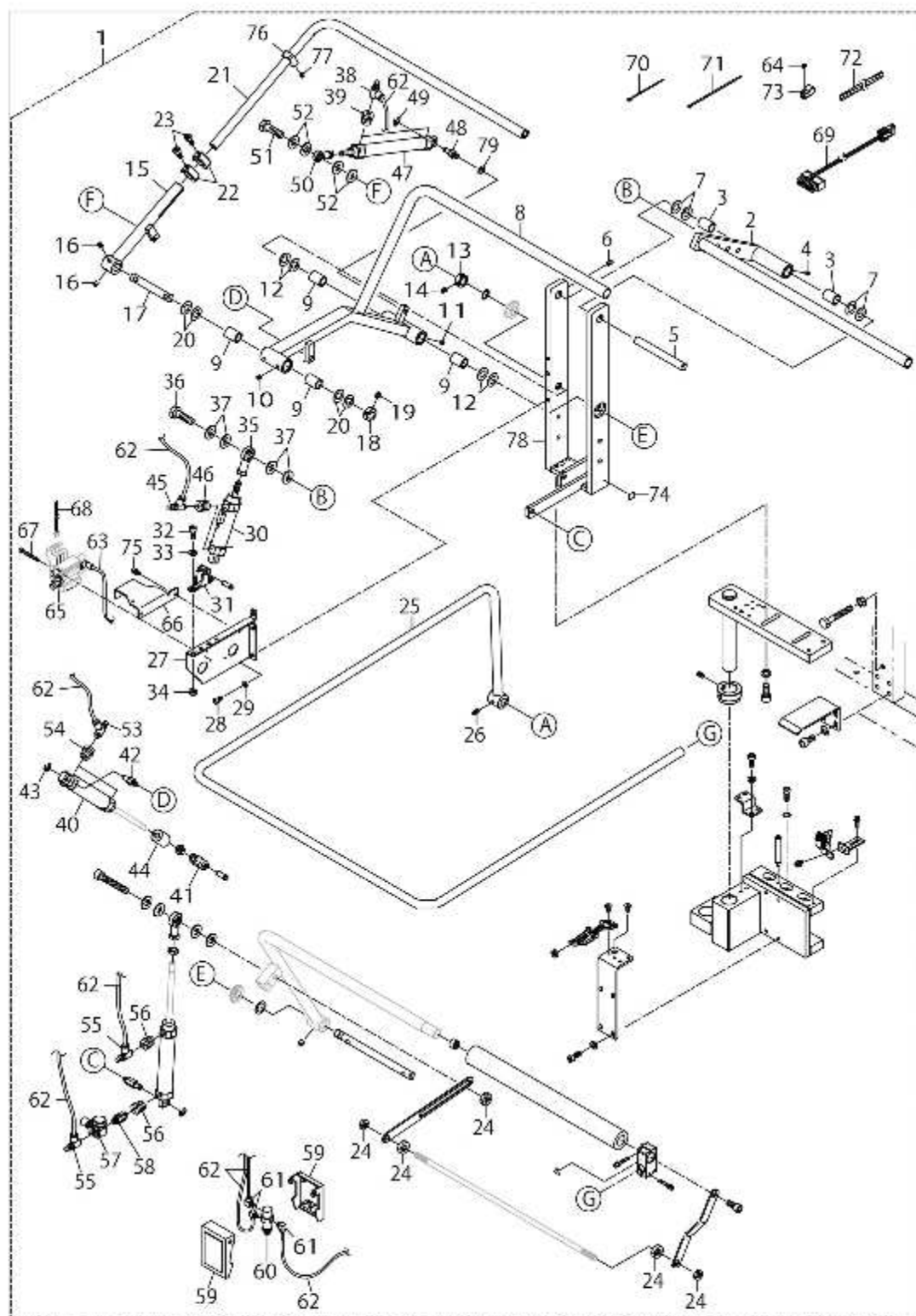
SP-46:CLAMP BAR STACKER DEVICE (1)



SP-46:CLAMP BAR STACKER DEVICE (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40036272	CLAMP BAR STACKER DEVICE				1
2	40101444	CLOTH_BRUSH_BAR_D		*	☆	1
3	40035147	METAL		*	☆	2
4	SM8050592TP	SCREW		*		2
5	40033781	SHAFT_B		*	☆	1
6	SM8051002TP	SCREW M5 L=10		*		2
7	40035145	THRUST WASHER		*	☆	4
8	40101443	CLOTH_BRUSH_BAR_A		*	☆	1
9	40035147	METAL		*	☆	4
10	SM8050592TP	SCREW		*		4
11	SM8051002TP	SCREW M5 L=10		*		2
12	40035145	THRUST WASHER		*	☆	4
13	CS1501171TP	THRUST COLLAR D=15 W=11		*		1
14	SM8060612TP	SCREW M6 L=8		*		2
15	40035121	CLOTH_BRUSH_BAR_B		*	☆	1
16	SM8060612TP	SCREW M6 L=8		*		2
17	40040602	SHAFT_A		*	☆	1
18	CS1501171TP	THRUST COLLAR D=15 W=11		*		1
19	SM8060612TP	SCREW M6 L=8		*		2
20	40035144	THRUST WASHER		*	☆	4
21	40035122	CLOTH_BRUSH_BAR_C		*	☆	1
22	40033783	CLAMP		*	☆	2
23	SM6061202TN	BOLT		*		2
24	NM6100003SC	NUT M10		*		5
25	40035124	SAFTY_BAR		*	☆	1
26	SM8060612TP	SCREW M6 L=8		*		2
27	40040601	VALVE_BRACKET		*	☆	1
28	SM6061202TN	BOLT		*		3
29	WP0651001SC	WASHER		*		3
30	40035148	CYLINDER(S=50)		*	☆	1
31	PA900060000	CLEVIS HOLDER		*		1
32	SM6061402TN	BOLT		*		2
33	WP0651001SC	WASHER		*		2
34	NM6060001SC	NUT M6		*		2
35	40040603	ROD_END		*	☆	1
36	SM9103513SC	SCREW M10 L=35		*		1
37	WP1052001SC	WASHER 10,5X21X2		*		4
38	PC010508000	SPEED CONTROLLER		*		2
39	PJ015105001	BUSHING		*		2
40	PA2511001A0	AIR CYLINDER		*		1
41	PA900071000	CYLINDER JOINT		*	☆	1
42	40035137	CYLINDER SHAFT_B		*	☆	1
43	RE0700000K0	E-RING 7		*		1
44	40035138	CYLINDER_ROD_STOPPER		*	☆	1
45	PC010508000	SPEED CONTROLLER		*		2
46	PJ015105001	BUSHING		*		2
47	40035150	CYLINDER(S=180)		*	☆	1

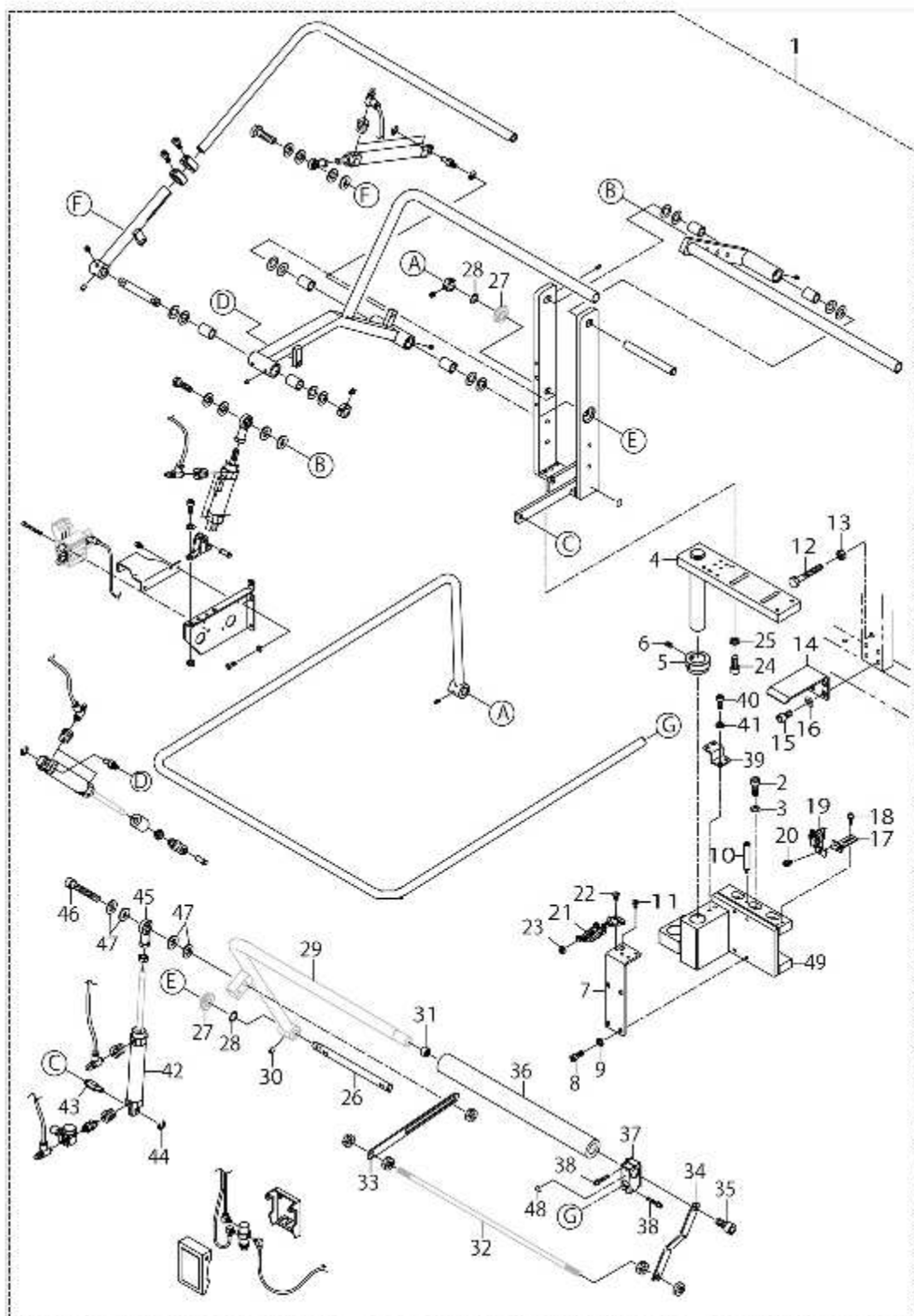
SP-46:CLAMP BAR STACKER DEVICE (1)



SP-46:CLAMP BAR STACKER DEVICE (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40035137	CYLINDER SHAFT B		*	☆	1
49	RE0700000K0	E-RING 7		*		1
50	40035314	ROD_END		*	☆	1
51	SM9082503SE	HEXAGONAL HEADED BOLT		*		1
52	WP0841600SE	WASHER 8.4X15.5X1.6		*		4
53	PG010508000	SPEED CONTROLLER		*		2
54	PJ015105001	BUSHING		*		2
55	PG010508000	SPEED CONTROLLER		*		2
56	PJ015105001	BUSHING		*		2
57	PF0205010A0	REGULATOR		*		1
58	PJ030050001	UNIVERSAL NIPPLE		*		1
59	PX020002000	ACTUATOR		*		1
60	PV010502000	AIR VALVE		*		1
61	PJ046052503	HOSE ELBOW		*		3
62	BT0400251EB	URETHANE HOSE BLACK		*		10
63	BT0600401EB	TUBE		*		1.5
64	SL4040891SC	SCREW M4 L=8		*		1
65	40040527	MANIFOLD VALVE ASSY		*	☆	1
66	40054973	VALVE_COVER		*		1
67	SM6043552TN	SCREW M4 L=35		*		2
68	40032964	AIR VALVE CABLE ASM.		*	☆	3
69	40044893	STACKER CORD B ASM.		*	☆	1
70	EA9500B0100	CABLE BAND		*		10
71	EA9500B0200	CABLE BAND 150		*		10
72	HX00314000B	SPIRAL TUBE		*		0.5
73	HX00150000D	CABLE CLIP		*		1
74	CM600100101	WEEE MARK LABEL S		*		1
75	SL6041092TN	SCREW		*		2
76	40097537	BAR STOPPER		*		1
77	SM8060802TP	SCREW M6 L=8		*		1
78	40101442	STACKER BASE E		*	☆	1
79	WP0820526SD	WASHER 8.2X14X0.5		*		1

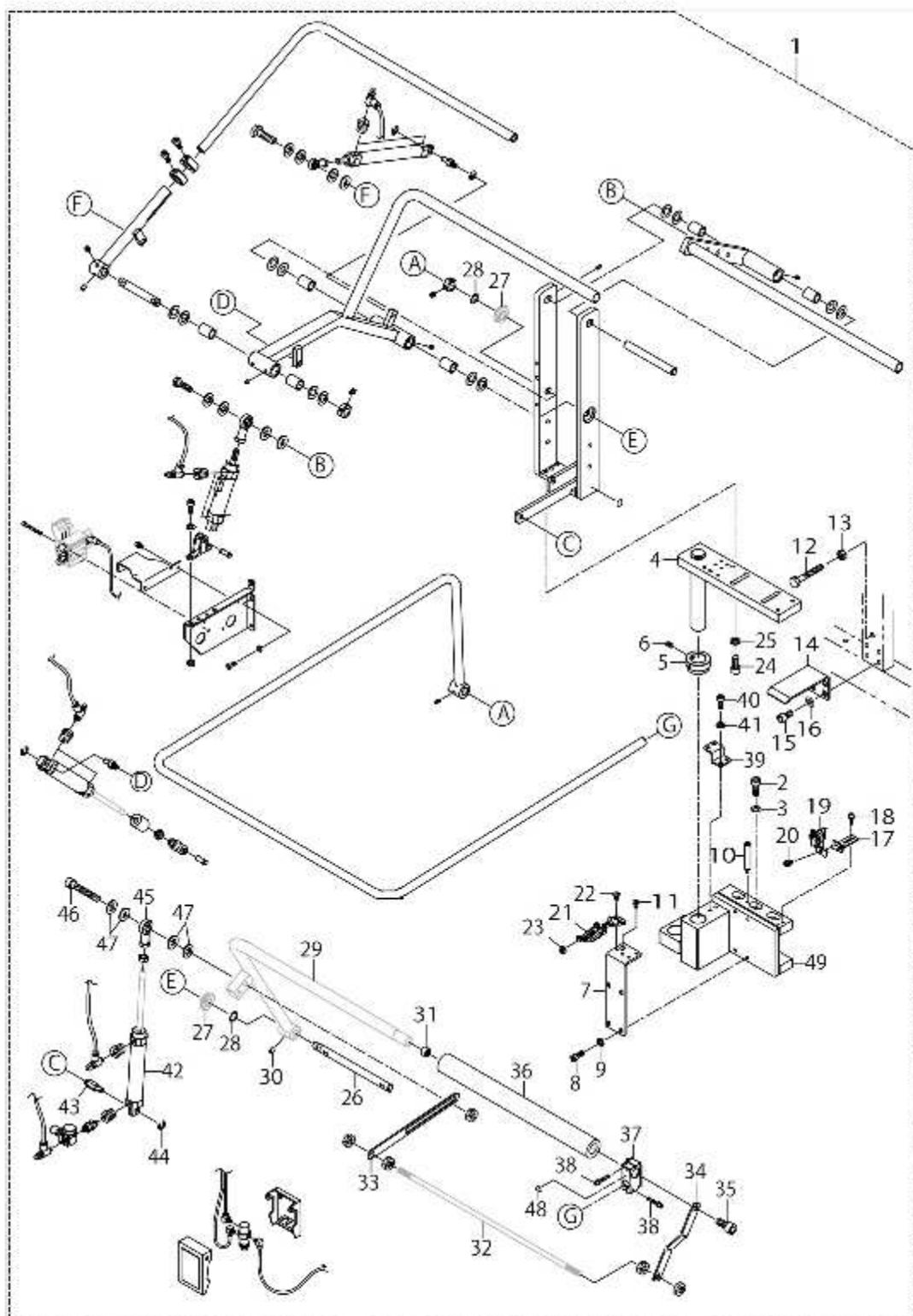
SP-46:CLAMP BAR STACKER DEVICE (2)



SP-46:CLAMP BAR STACKER DEVICE (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40036272	CLAMP BAR STACKER DEVICE				1
2	SM6082002TN	SCREW M8 L=20		*		3
3	WP0841600SC	WASHER		*		3
4	40040591	STACKER BASE C		*	☆	1
5	40035128	BASE_COLLAR		*	☆	1
6	SM8061002TP	SCREW M6 L=10		*		2
7	40040593	STACKER BASE F		*	☆	1
8	SM6061602TN	SCREW M6 L=16		*		4
9	WP0651001SC	WASHER		*		4
10	40040596	BASE_STAD		*	☆	1
11	SM1051001SC	SCREW M5 L=10		*		1
12	SM9085553SC	HEXAGONAL BOLT		*		1
13	NM6080001SC	NUT M8X1.25		*		1
14	40040597	STACKER_SUPPORT_PLATE		*	☆	1
15	SM6081602TN	BOLT M8 L=16		*		4
16	WP0841600SC	WASHER		*		4
17	40040587	SENSOR_PLATE		*	☆	1
18	SL6041092TN	SCREW		*		2
19	M8598610AA0	HEAD DETECT SWITCH ASM.		*		1
20	SL6041092TN	SCREW		*		1
21	40035146	ADJUSTABLE_FASTENERS		*	☆	1
22	SM1051001SC	SCREW M5 L=10		*		4
23	NM6060001SC	NUT M6		*		2
24	SM6082002TN	SCREW M8 L=20		*		4
25	WP0841600SC	WASHER		*		4
26	40033782	SHAFT_C		*	☆	1
27	SB115001000	ROLLING BEARING		*		2
28	D1231555B00	WASHER		*		2
29	40035119	CLAMP_BASE		*	☆	1
30	SM8060812TP	SCREW M6 L=8		*		2
31	40035130	CLAMP_BASE_NUT		*	☆	1
32	40040589	ASSIST_BAR		*	☆	1
33	40040590	ASSIST_PLATE		*	☆	1
34	40040588	ASSIST BAR SUPPORT_PLATE		*	☆	1
35	SM6102002TN	SCREW M10 L=20		*		1
36	40035143	CLAMP_BASE_CUSHION		*	☆	1
37	40035129	STRUT_CLAMP		*	☆	1
38	SL6042592TN	SCREW		*		4
39	40040595	STACKER ROCK PLATE		*	☆	1
40	SM6061402TN	BOLT		*		4
41	WP0651001SC	WASHER		*		4
42	PA2511001A0	AIR CYLINDER		*	☆	1
43	40035136	CYLINDER_SHAFT_A		*	☆	1
44	RE0700000K0	E-RING 7		*		1
45	40040603	ROD_END		*	☆	1
46	SM6105502TN	HEXAGONAL-HOLE BOLT M10 L=55		*		1
47	WP1052001SC	WASHER 10.5X21X2		*		4

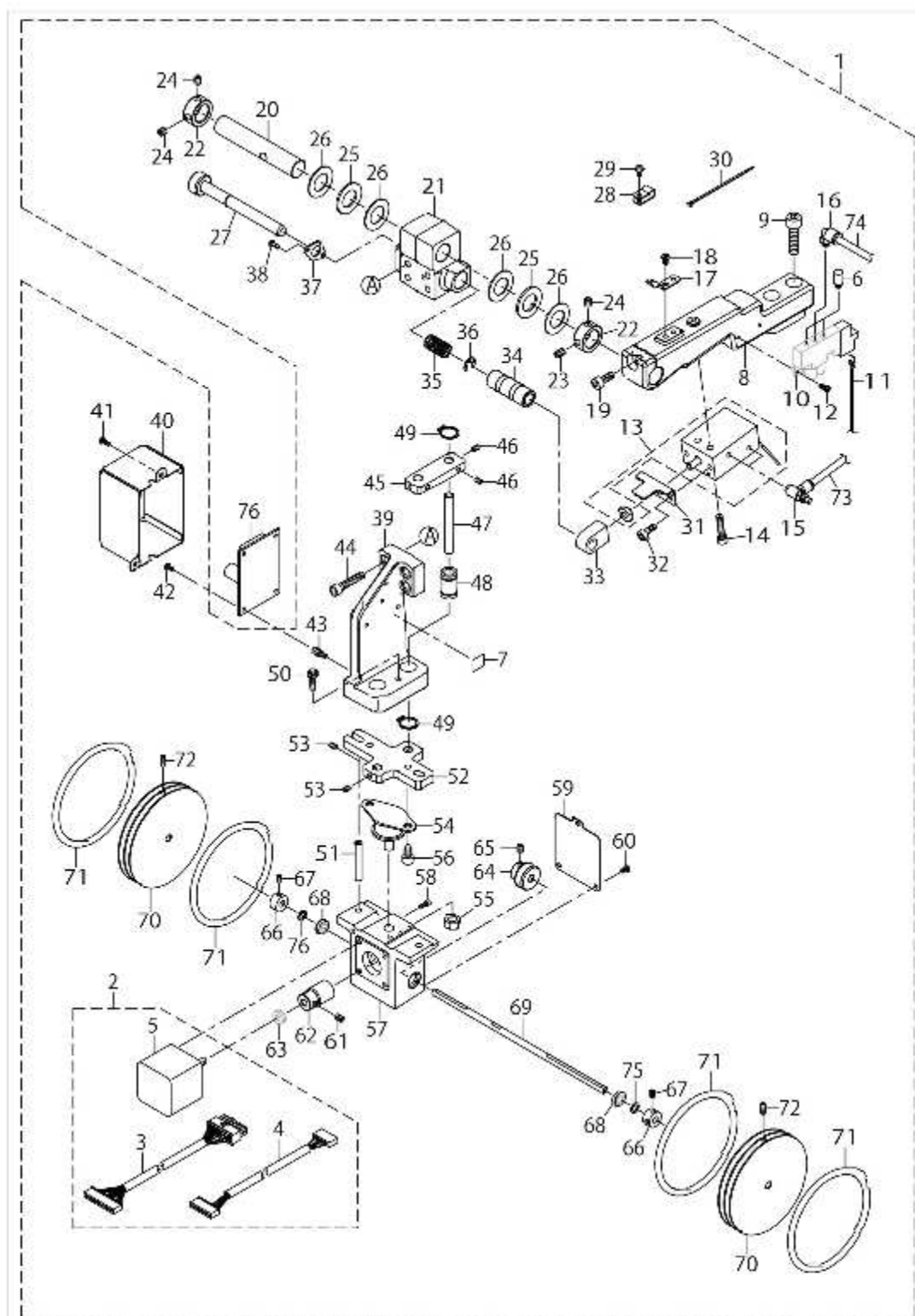
SP-46:CLAMP BAR STACKER DEVICE (2)



SP-46:CLAMP BAR STACKER DEVICE (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	CM300200001	ATTENTION SEAL		*		1
49	40040585	STACKER_BASE_A		*	☆	1

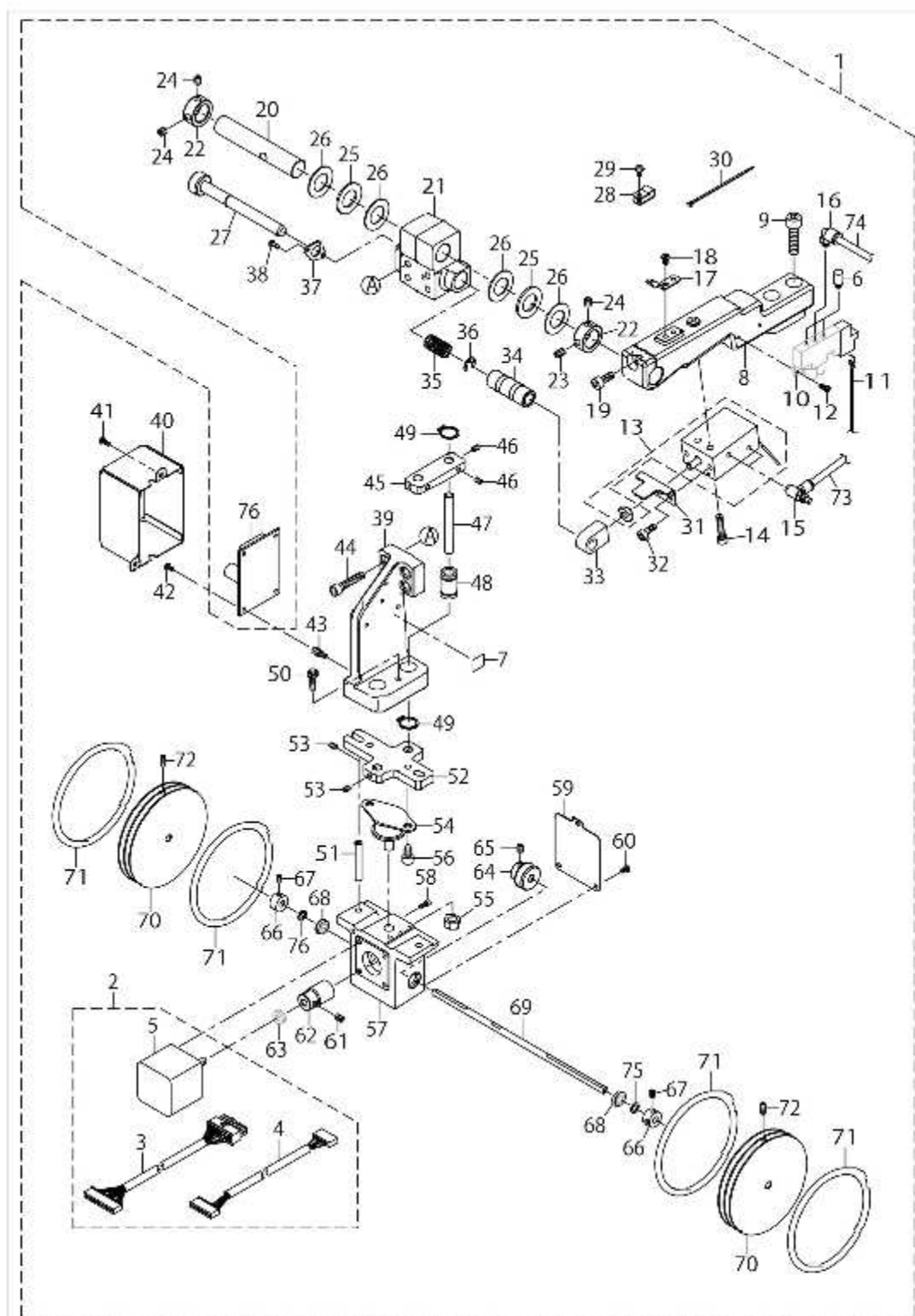
SP-47:ROLLER STACKER DEVICE



SP-47:ROLLER STACKER DEVICE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40036271	ROLLER STACKER DEVICE(SP-47)				1
2	40044897	ROLLER STACKER CTL		*		1
3	40044887	ROLLER STACKER RERAY CORD C ASM.		*		1
4	40114334	ROLLER STACKER RELAY CORD E ASM.		*		1
5	40044473	ROLLER STACKER MOTOR		*	☆	1
6	PX050501000	SILENCER		*		2
7	CM600100101	WEEE MARK LABEL S		*		1
8	40033769	ROLLER_STACKER_BASE_A		*		1
9	SM8083002TN	SCREW M8 L=30		*		2
10	PV1502060B0	5-PORT SOLENOID VALVE		*	☆	1
11	40032964	AIR VALVE CABLE ASM		*		1
12	SM4030855SN	SCREW M3 L=8.0		*		2
13	40033805	ASSY_ROLLER_STACKER_CYLINDER		*	☆	1
14	SM8052502TN	HEXAGONAL HOLE BOLT		*		2
15	PC010508000	SPEED CONTROLLER		*		2
16	PJ304040505	ELBOW		*		1
17	40033770	ROCK_SPRING		*	☆	1
18	SM4040655SN	SCREW M4X0.7 L=6		*		2
19	SM6061402TN	BOLT		*		1
20	40033771	PIVOT_SHAFT		*		1
21	40033768	PIVOT_BASE		*		1
22	CS1701181TP	THRUST COLLAR D=17 W=11		*		2
23	SM8060842TP	SCREW M6 L=8		*		1
24	SM8060612TP	SCREW M6 L=6		*		3
25	B1211280000	THRUST BEARING		*		2
26	B1643470000	THRUST WASHER		*		4
27	40033773	ROCK_SHAFT		*		1
28	HX00150000B	CABLE CLIP		*		3
29	SM4040655SN	SCREW M4X0.7 L=6		*		3
30	EA9500B0100	CABLE BAND		*		5
31	40041358	CYL_PLATE		*		1
32	SM6050802TN	BOLT		*		2
33	40041357	CYL_JOINT		*		1
34	40041370	METAL		*		1
35	40041372	SPRING		*		1
36	RE0700000K0	E-RING 7		*		1
37	40041371	SPRING PLATE		*		1
38	SM4030855SN	SCREW M3 L=8.0		*		2
39	40041360	ROLLER STACKER ARM		*		1
40	40114101	PCB COVER ASM.		*		1
41	SM4030855SN	SCREW M3 L=8.0		*		2
42	SM4030601SN	SCREW M3 L=6		*		4
43	G5858830000	STUD		*		4
44	SM8062002TN	SCREW M6 L=20		*		4
45	40041361	SHAFT_GUIDE_BLOCK		*		1
46	SM8040612TP	SCREW M4 L=6		*		4
47	40041363	GUIDE_SHAFT_A		*		2

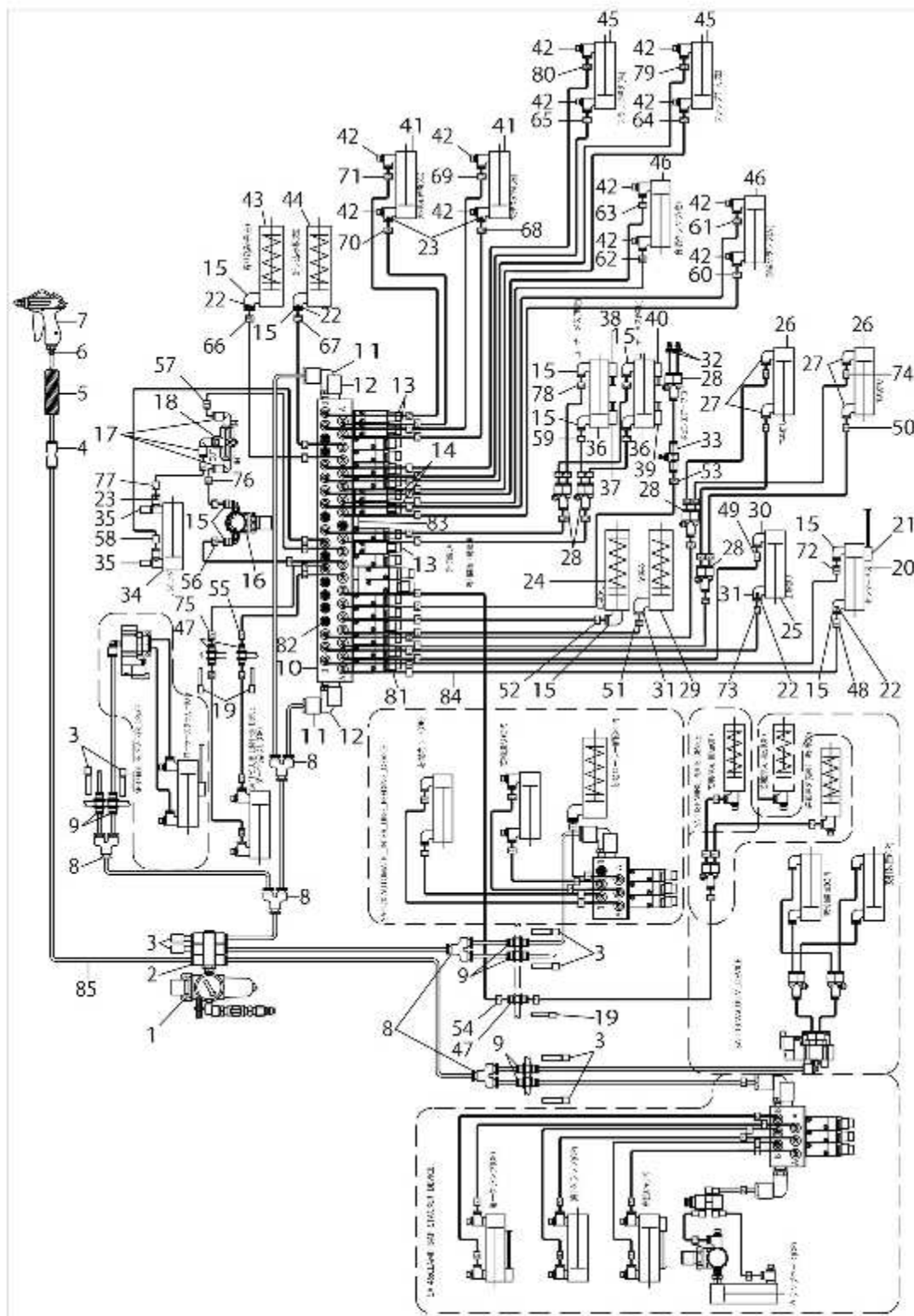
SP-47:ROLLER STACKER DEVICE



SP-47:ROLLER STACKER DEVICE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SB708000100	BEARING		*		2
49	RC0150001KP	RETAINING RING 13.8		*		4
50	40036277	STOPPER BOLT		*		1
51	40041364	GUIDE SHAFT_B		*		2
52	40041362	BASE_PLATE		*		1
53	SM8040612TP	SCREW M4 L=6		*		4
54	40039769	DAMPER		*		1
55	NM6080001SC	NUT M8X1.25		*		1
56	SM6061002TP	SCREW M6 L=10		*		2
57	40041366	GEAR_BOX		*		1
58	SM6030802TN	BOLT		*		4
59	40041367	GEAR_BOX_COVER		*		1
60	SM0030601SC	SCREW M3X0.5 L=6		*		3
61	SM8050612TP	SCREW M5X6		*		2
62	40043811	WORM		*		1
63	SB406000100	THRUST BEARING		*		1
64	40043812	WORM_WHEEL		*		1
65	SM8050612TP	SCREW M5X6		*		2
66	G6014880000	LINK THRUST HOLDER		*		2
67	SM8040612TP	SCREW M4 L=6		*		4
68	SB106000700	BALL BEARING		*		2
69	40041359	ROLLER_SHAFT		*		1
70	40041368	ROLLER 90		*		2
71	40041369	O_RING		*	☆	4
72	SM8041012TP	SCREW M4 L=10		*		2
73	BT0400251EB	URETHANE HOSE BLACK		*		0.5
74	BT0600400EC	TUBE HOSE BLUE		*		0.3
75	WP0621026SP	WASHER 6.2X9.5X1		*		2
76	40040396	PMDC X1 PCB ASSY			☆	1

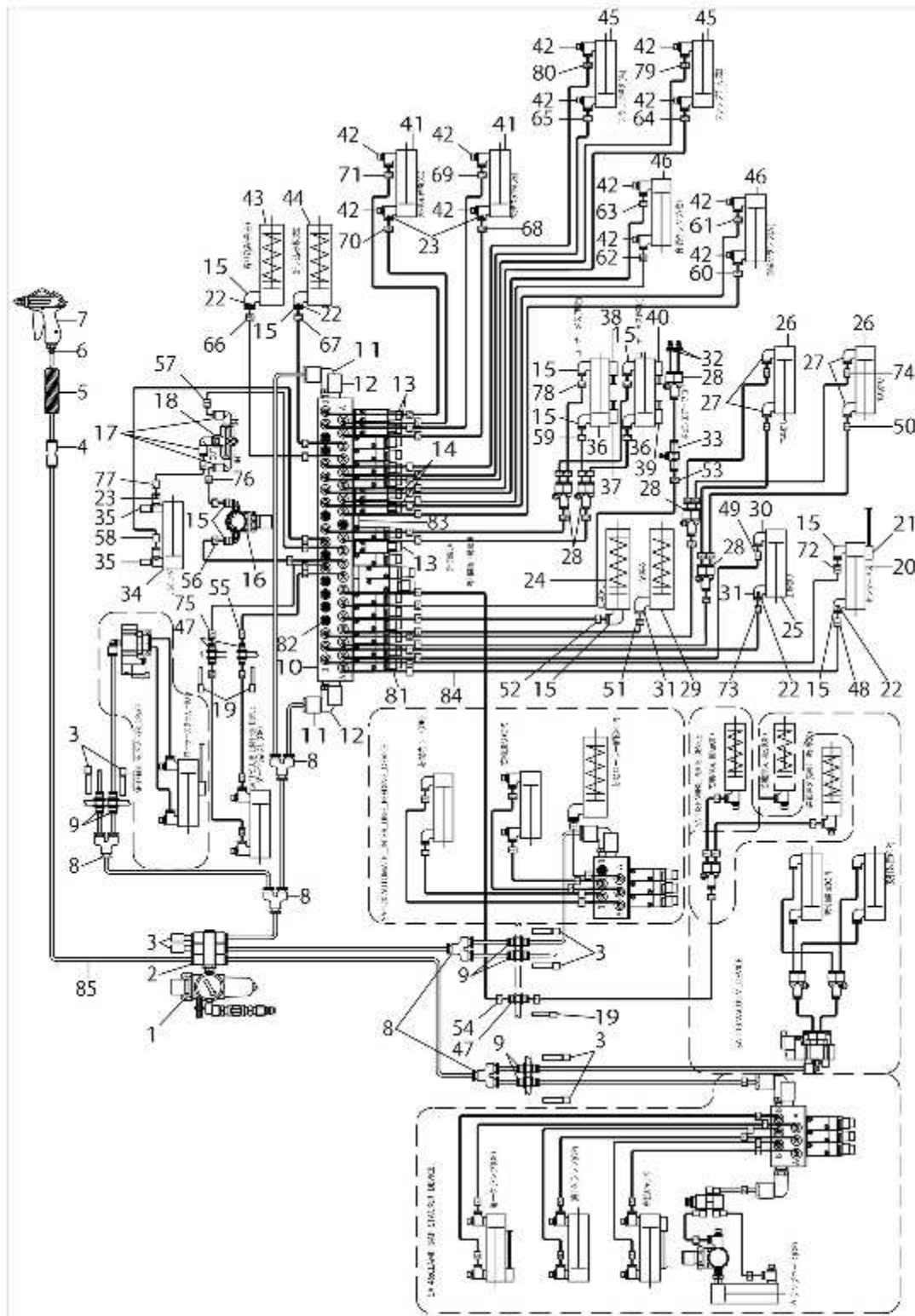
PNEUMATIC CIRCUIT DIAGRAM (1)



PNEUMATIC CIRCUIT DIAGRAM (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	G56042540A0	FILTER REGULATOR ASM.				1
2	PJ309065201	TRIPLE BRANCH UNIVERSAL ELBOW				1
3	PX950001000	PLUG				8
4	PJ303060001	STRAIGHT UNION				1
5	G5458116000	CURLED TUBE				1
6	PJ301065201	HALF UNION 6XPT1/4				1
7	40044823	AIR GUN				1
8	PJ308060003	Y UNION				5
9	PJ230006200	UNION				6
10	40035097	MANIFOLD_VALVE_ASSY				1
11	PJ304065101	ELBOW UNION 6XPT1/8				2
12	PX055104000	SILENCER (PT1/8)				4
13	PV150106000	5-PORT SOLENOID VALVE				3
14	PV150105000	5-PORT SOLENOID VALVE				2
15	PJ304040504	ELBOW UNION				11
16	PF0205010C0	AIR REGULATOR				1
17	PJ304045102	ELBOW UNION C				3
18	PV205101000	SHUTTLE VALVE				1
19	PX500014000	PLUG				3
20	PA1602012A0	AIR CYLINDER				1
21	40044626	AIRCYLINDER SENSOR CN79A				1
22	PC022403F00	INSERT RING				4
23	PC022403E00	INSERT RING				3
24	PA1000512A0	AIR CYLINDER				1
25	PA1604005B0	ARI CYLINDER				1
26	PA1001521A0	ARI CYLINDER				2
27	PJ046052503	HOSE ELBOW				4
28	PJ308040002	QUICK COUPLING				5
29	PA1002506A0	CYLINDER				1
30	PJ304040501	ELBOW UNION 4XM5				1
31	PJ304040506	ELBOW UNION				2
32	PJ032039001	CONNECTOR				2
33	PC012406000	SPEED CONTROLLER				1
34	PA2005016A0	AIR CYLINDER				1
35	PC010523000	SPEED CONTROLLER				2
36	PA1610004B0	AIR CYLINDER				2
37	40044627	AIRCYLINDER SENSOR CN79B				1
38	40044628	AIRCYLINDER SENSOR CN80B				1
39	40044629	AIRCYLINDER SENSOR CN81B				1
40	40044630	AIRCYLINDER SENSOR CN82B				1
41	PA2001701A0	AIR CYLINDER				2
42	PC010508000	SPEED CONTROLLER				12
43	40044841	FOLDING_PLATE_CYLINDER_L				1
44	40035101	FOLDING_PLATE_CYLINDER_R				1
45	PA1202501A0	AIR CYLINDER				2
46	PA1603503A0	AIR CYLINDER				2
47	PJ230004200	UNION				3

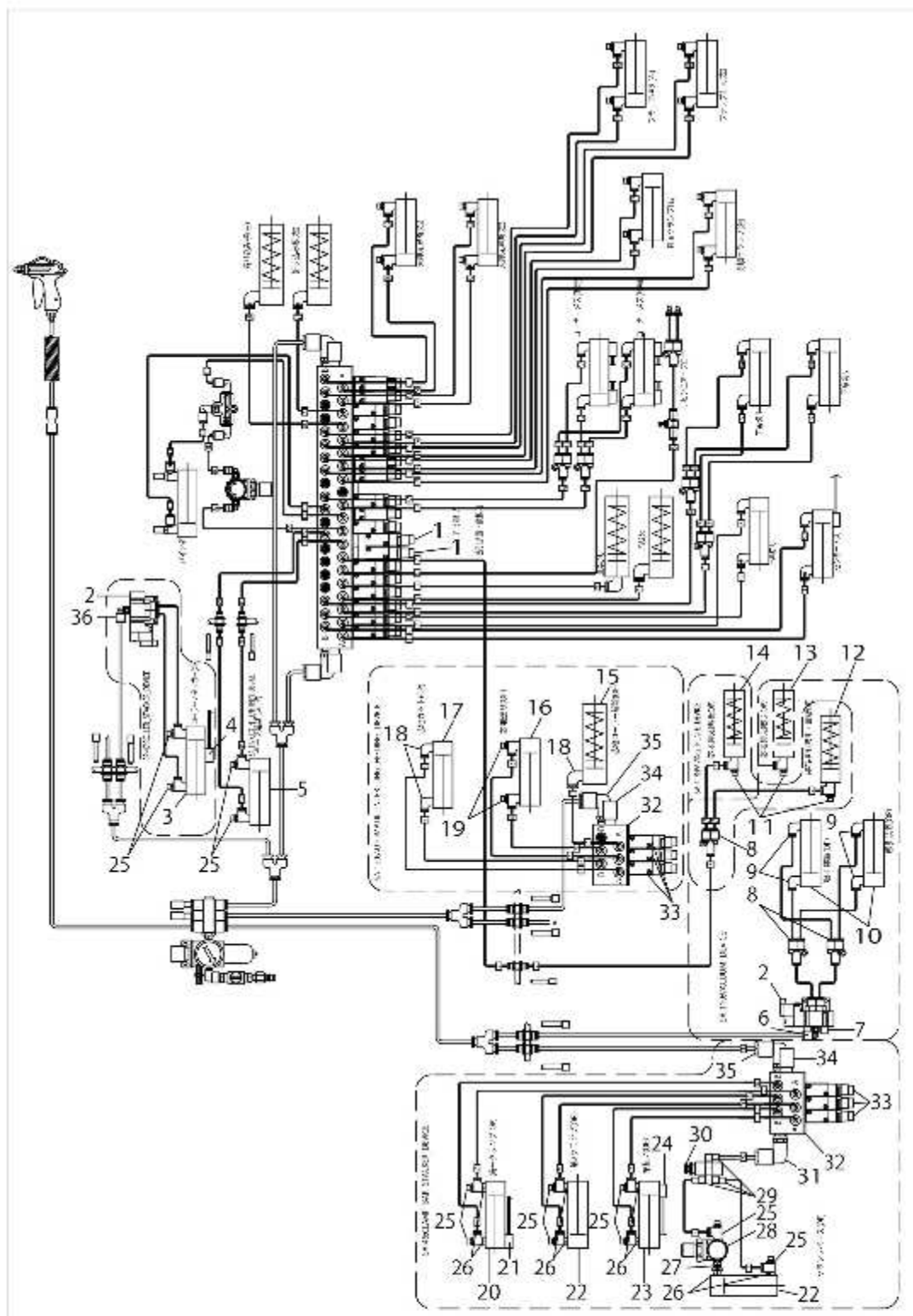
PNEUMATIC CIRCUIT DIAGRAM (1)



PNEUMATIC CIRCUIT DIAGRAM (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	18035006	CABLE MARK NO.1				2
49	18035105	WIRE MARK (2)				2
50	18035204	WIRE MARK (3)				6
51	18035303	WIRE MARK (4)				2
52	18035402	WIRE MARK (5)				2
53	18035501	WIRE MARK (6)				2
54	18035600	WIRE MARK (7)				1
55	18035709	WIRE MARK (8)				2
56	18035808	WIRE MARK (9)				2
57	18035907	WIRE MARK (10)				2
58	18036004	WIRE MARK (11)				2
59	18036103	WIRE MARK (12)				6
60	18036301	WIRE MARK (14)				2
61	18036400	WIRE MARK (15)				2
62	18036509	WIRE MARK (16)				2
63	18036608	WIRE MARK (17)				2
64	18036707	WIRE MARK (18)				2
65	18036806	WIRE MARK (19)				2
66	18036905	WIRE MARK (20)				2
67	18037002	WIRE MARK (21)				2
68	18037101	WIRE MARK (22)				2
69	18037200	WIRE MARK (23)				2
70	18037309	WIRE MARK (24)				2
71	18037408	WIRE MARK (25)				2
72	18038000	WIRE MARK (31)				2
73	18038109	WIRE MARK (32)				2
74	18038307	WIRE MARK (34)				6
75	18038802	WIRE MARK (39)				2
76	18038901	WIRE MARK (40)				3
77	18039008	WIRE MARK (41)				2
78	18039107	WIRE MARK (42)				6
79	18039305	WIRE MARK (44)				2
80	18039404	WIRE MARK (45)				2
81	PV150104000	5-PORT SOKENOID VALVE				12
82	40044631	AIRCYLINDER SENSOR CN283				9
83	PV920004000	BLANKING PLATE ASM.				3
84	BT0400251EB	URETHANE HOSE BLACK				1
85	BT0600400EC	TUBE HOSE BLUE				1

PNEUMATIC CIRCUIT DIAGRAM (2) (OPTION PARTS)



PNEUMATIC CIRCUIT DIAGRAM (2) (OPTION PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	PV150104000	5-PORT SOLENOID VALVE				2
2	PV1502060B0	5-PORT SOLENOID VALVE				2
3	PA2001006A0	AIR CYLINDER				1
4	40044632	AIRCYLINDER SENSOR CN284				1
5	PA1609501A0	AIR CYLINDER				1
6	PJ304060502	ELBOW UNION 6XM5				1
7	PX050501000	SILENCER				2
8	PJ308040002	QUICK COUPLING				3
9	PJ304040506	ELBOW UNION				4
10	PA160100500	AIR CYLINDER				2
11	PC010507000	SPEED CONTROLLER				2
12	PA1500505A0	AIR CYLINDER				1
13	PA1501007A0	PIN CYLINDER				1
14	PA160152900	AIR CYLINDER				1
15	PA0600505A0	AIR CYLINDER				1
16	PA1001017A0	AIR CYLINDER				1
17	PA1600802A0	AIR CYLINDER				1
18	PJ304040504	ELBOW UNION				3
19	PC010508000	SPEED CONTROLLER				2
20	PA2505004A0	AIR CYLINDER				1
21	40044631	AIRCYLINDER SENSOR CN283				1
22	PA2511001A0	AIR CYLINDER				2
23	PA2016001A0	AIR CYLINDER				1
24	40044631	AIRCYLINDER SENSOR CN283				1
25	PC015108000	SPEED CONTROLLER				12
26	PJ015105001	BUSHING				8
27	PJ030050001	UNIVERSAL NIPPLE				1
28	PF0205010A0	REGULATOR				1
29	PJ046052503	HOSE ELBOW				3
30	PV010502000	AIR VALVE				1
31	PJ304045102	ELBOW UNION C				1
32	PV035161000	MANIFOLD				2
33	PV150104000	5-PORT SOLENOID VALVE				6
34	PX055104000	SILENCER (PT1/8)				4
35	PJ304065101	ELBOW UNION 6XPT1/8				2
36	PJ304040505	ELBOW				1