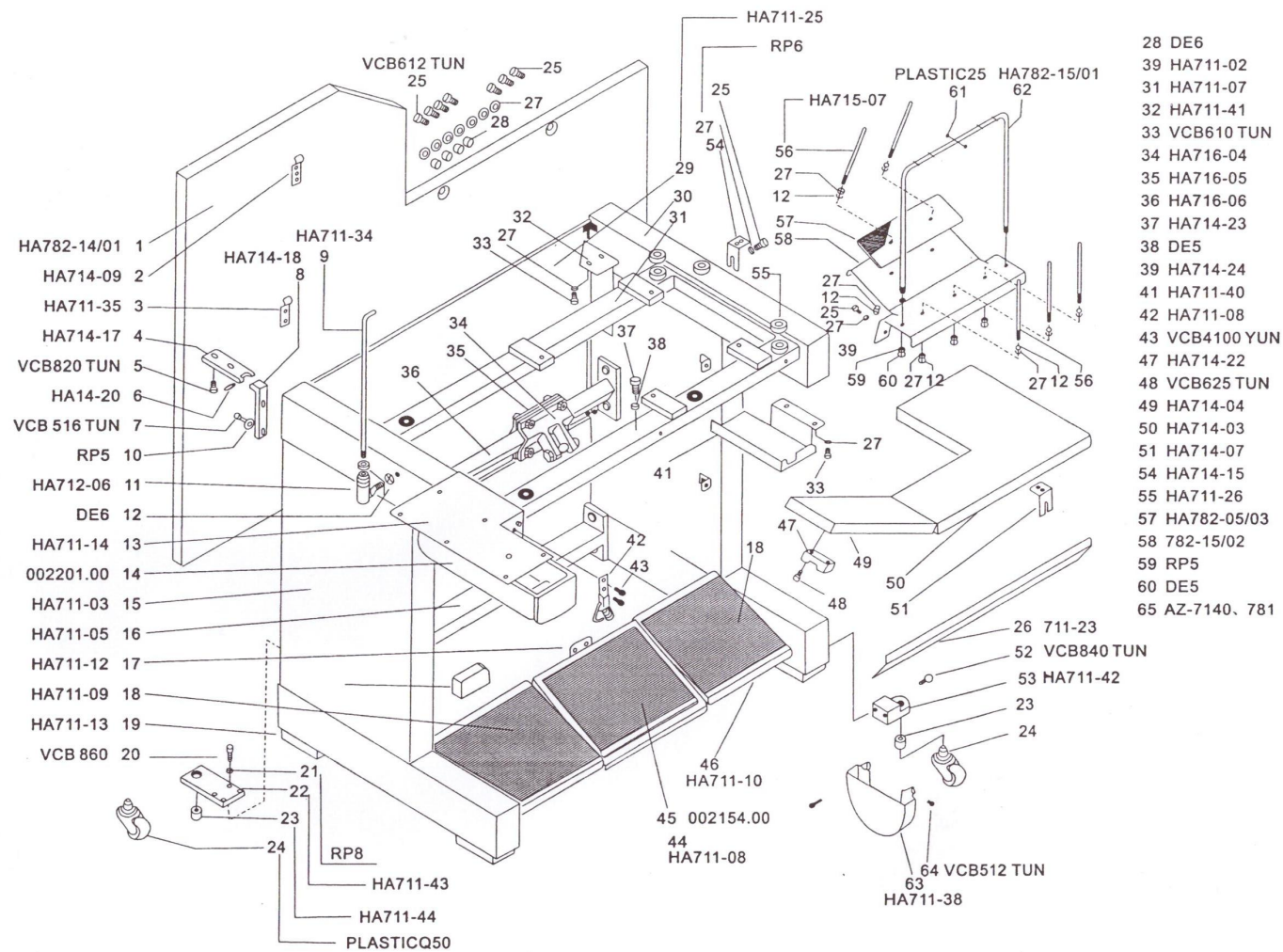


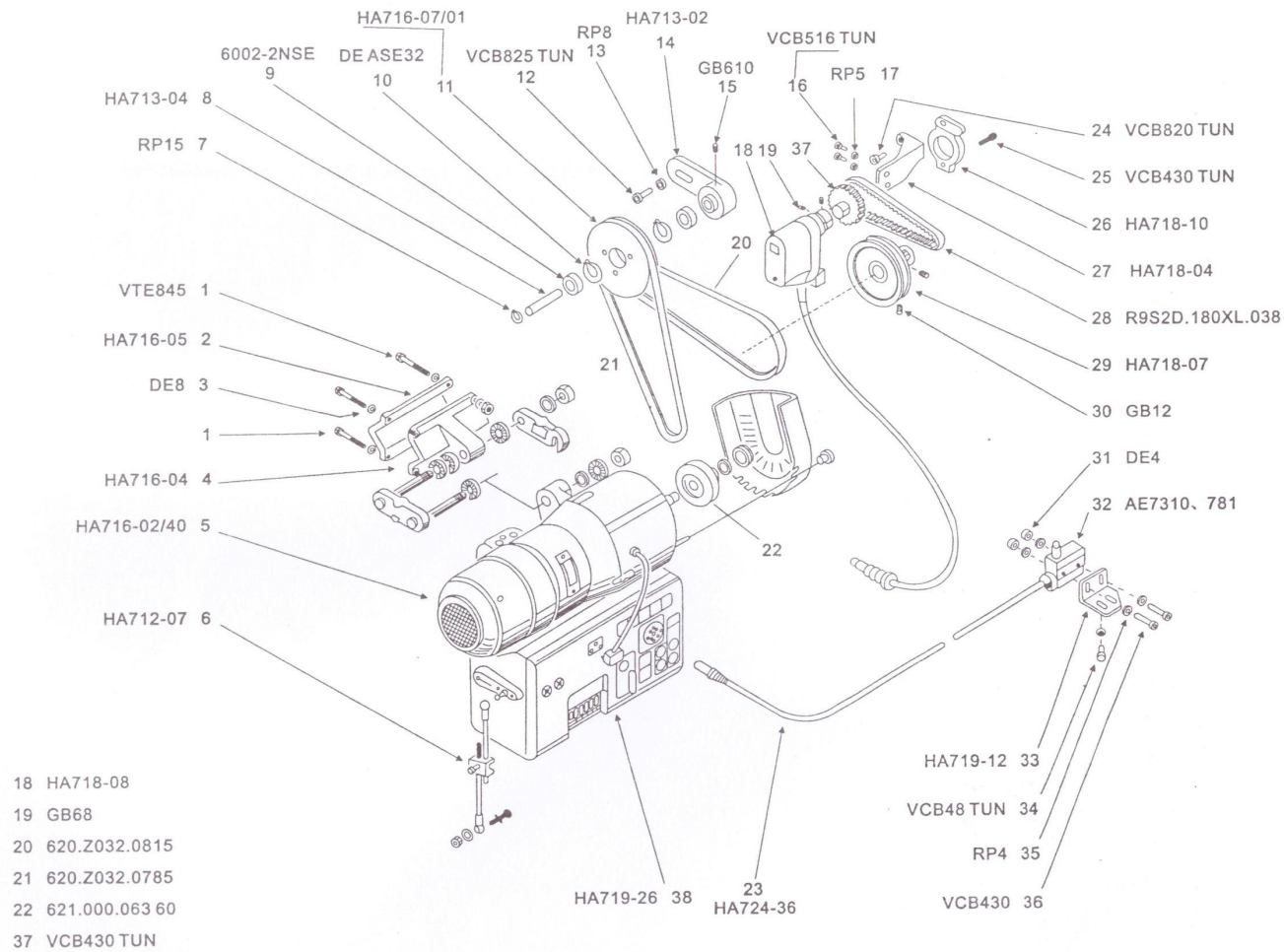
序号	数量	名 称	Name
1	HA782-14/01	1 操控工作台板	console table board
2	HA714-09	1 连接件	fastener latch
3	HA711-35	1 工作台向上翻覆钩	table tilt up hook
4	HA714-17	2 上合叶	upper hinge
5	VCB820 TUN	4 有头螺钉x	hex.soc.hd.cap screw
6	HA14-20	2 螺纹销钉	threaded pin
7	VCB516 TUN	4 有头螺钉x	hex.soc.hd.cap screw
8	HA714-18	2 下合叶	lower hinge
9	HA711-34	1 工作台板支架杆	table board support rod
10	RP5	4 平垫圈	flat washer
11	HA712-06	1 连接转向节	knuckle connection
12	DE6	12 螺帽	hex nut
13	HA711-14	1 抽屉支架板	drawer support plate
14	002201.00	1 抽屉	drawer
15	HA711-03	1 左桌脚	left hand leg assy
16	HA711-05	1 下背部横杆	lower rear traverse
17	HA711-12	1 脚踏板	foot treadle
18	HA711-09	2 踏板橡皮垫	treadle rubber pad
19	HA711-13	4 橡皮垫	rubber pad
20	VCB860 TUN	8 有头螺钉x	hex.soc.hd cap screw
21	RP8	8 平垫圈	flat washer
22	HA711-43	2 后轮支架板	rear wheels support plate
23	HA711-44	4 套筒	sleeve
24	PLASTICQ50	4 反转轮	turning wheel
25	VCB612 TUN	10 有头螺钉x	hex.soc.hd cap screw
26	HA711-23	1 前装饰板	front trimming
27	RP6	24 平垫圈	flat washer
28	DE6	4 螺帽	hex nut
29	HA711-25	1 后挡板	back guard
30	HA711-02	1 右桌脚	right hand leg assy
31	HA711-07	1 机器支撑框架	machine support frame
32	HA711-41	1 保护罩	guard

序号	数量	名 称	Name
33	VCB610 TUN	4 有头螺钉x	Hex.soc.hd cap screw
34	HA716-04	1 电动机前支架	motor front support
35	HA716-05	1 电动机后支架	motor back support
36	HA711-06	1 电动机支架横杆	motor support traverse
37	HA714-23	1 磁铁	magnet
38	DE5	1 螺帽	hex nut
39	HA714-24	5 工作台垫圈	spacer table
41	HA711-40	1 皮带	belt guard
42	HA714-08	1 锁定手柄	locking handle
43	VCB410 TUN	2 有头螺钉x	hex.soc.hd.cap screw
44	HA711-08	1 左边固定踏板	side fixed pedal
45	002154.00	1 工作台固定踏板	table fixed pedal
46	HA711-10	1 右边规定踏板	right fixed pedal
47	HA714-22	1 磁铁块	magnet block
48	VCB625 TUN	2 有头螺钉x	hex.soc.hd cap screw
49	HA714-04	1 折页工作台板	hinged table board
50	HA714-03	1 操控台板	console table board
51	HA714-07	1 支撑托架	support bracket
52	VCB840 TUN	4 有头螺钉x	hex.soc.hd.cap screw
53	HA711-42	2 前轮支架块	front wheels support square
54	HA714-15	1 支撑托架	support bracket
55	HA711-26	6 工作台支架垫	table support
56	HA715-07	5 螺栓	stud
57	HA782-15/03	1 泡沫保护垫	protection mousse
58	HA782-15/02	1 线轴支架块	spool-holder plate
59	RP5	4 垫圈	washer
60	DE5	2 螺帽	hex nut
61	PLASTIC25	10 管环	tubular ring
62	782-15/01	1 穿线杆	threading hook bar
63	711-38	1 轮子保护罩	guard for wheel
64	VCB512 TUN	3 有头螺钉x	hex.soc.hd.cap screw
65	AZ-7140、781	1 微型开关	micros wit

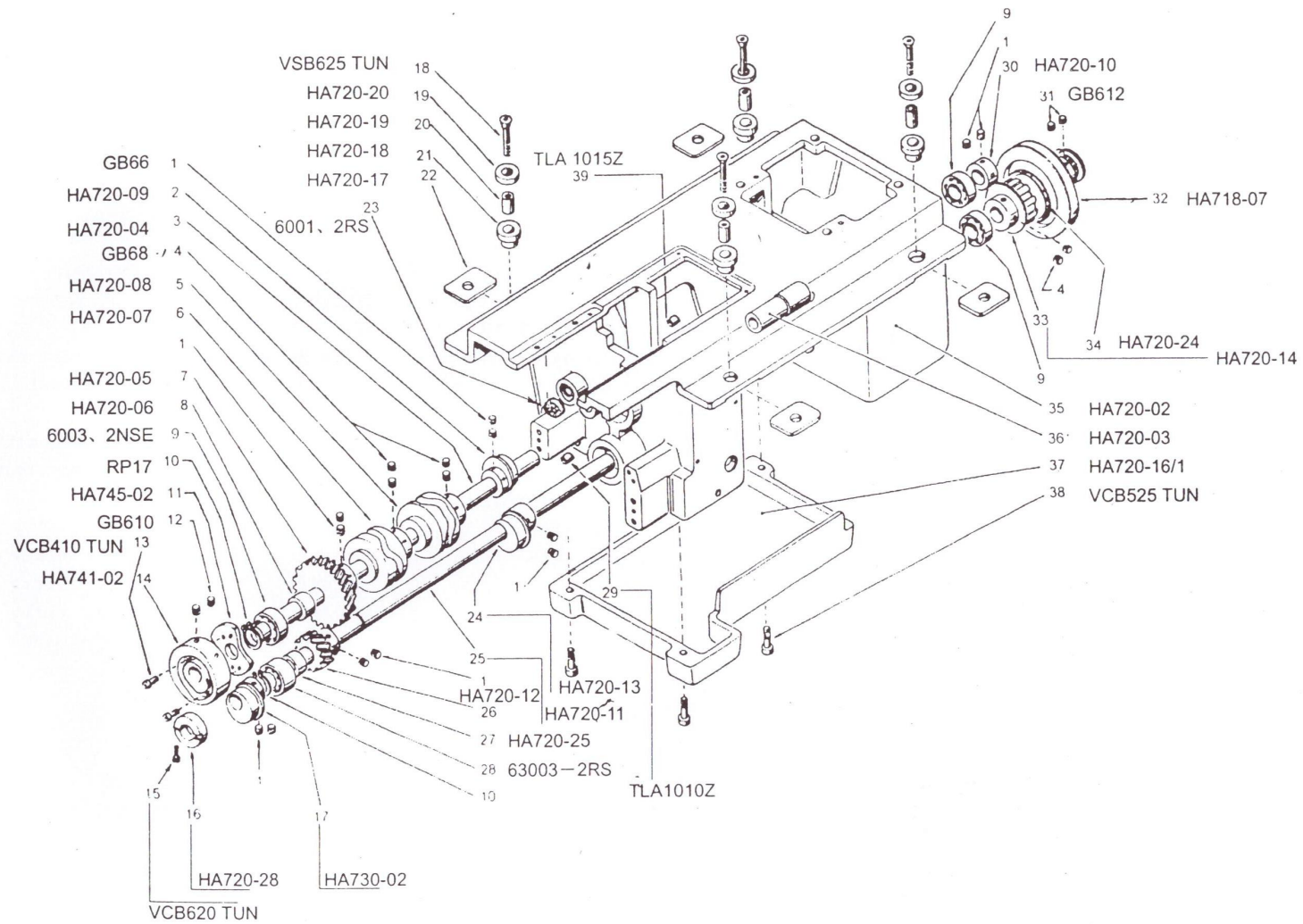


- 28 DE6
- 39 HA711-02
- 31 HA711-07
- 32 HA711-41
- 33 VCB610 TUN
- 34 HA716-04
- 35 HA716-05
- 36 HA716-06
- 37 HA714-23
- 38 DE5
- 39 HA714-24
- 41 HA711-40
- 42 HA711-08
- 43 VCB4100 YUN
- 47 HA714-22
- 48 VCB625 TUN
- 49 HA714-04
- 50 HA714-03
- 51 HA714-07
- 54 HA714-15
- 55 HA711-26
- 57 HA782-05/03
- 58 782-15/02
- 59 RP5
- 60 DE5
- 65 AZ-7140, 781

序号	数量	名 称	Name	序号	数量	名 称	Name		
1	VTE845	3	螺钉X	hex,hd screw	31	DE4	2	螺帽	hex nut
2	HA716-05	1	电动机后支架	motor back support	32	AZ7310、781	1	微型开关	micro switch
3	DE8	3	平垫圈	flat washer	33	HA719-12	1	开关托架	switch bracket
4	HA716-04	1	电动机前支架	motor front support	34	VCB48 TUN	1	有头螺钉x	hex.soc.hd.cap screw
5	HA716-02/30	1	三相电动机	three-phase motor	35	RP4	5	平垫圈	flat washer
5	HA716-02/40	1	单相电动机	single-phase motor	36	VCB430	2	有头螺钉x	hex.soc.hd.cap screw
6	HA712-07	1	带动连接杆	tie rod assy	37	HA718-09	1	皮带轮	pulley
7	RP15	1	卡环	ring	38	HA719-26	1	三相电控制盒	control box,three-phase
8	HA713-04	1	皮带轮销钉	pulley pin					
9	6002-2NSE	2	滚珠轴承	ball bearing					
10	DE ASE32	2	卡环	ring					
11	HA716-07/01	1	还原皮带轮	reduction pulley					
12	VCB825 TUN	2	螺钉X	hex.hd.screw					
13	RP8	2	平垫圈	flat washer					
14	HA713-02	1	支架	support					
15	GB610	2	定位螺丝	hex.soc.set screw					
16	VCB516 TUN	2	有头螺丝X	hex.soc.hd.cap screw					
17	RP5	2	平垫圈	flat washer					
18	HA718-08	1	同步器	synchronizer					
19	GB68	2	定位螺丝X	hex.soc.set screw					
20	620.z032.0815	1	“V”型皮带	“v” belt					
21	620.z032.0785	1	“V”型Z30 3/4皮带	“v” blet z30 3/4					
22	621.000.063	1	60周皮带驱动轮	60 cycle drive pulley					
22	621.000.075	1	50周皮带驱动轮	50 cycle drive pulley					
23	HA724-36	1	电缆连接器	cable with connector					
24	VCB820 TUN	1	有头螺钉x	hex.soc.hd.cap screw					
25	VCB430 TUN	2	有头螺钉x	hex.soc.flat hd.cap screw					
26	HA718-10	1	同步器夹	synchronizer holder clamp					
27	HA718-04	1	同步器托架	synchronizer bracket					
28	R9S2D.180XL.038	1	正时皮带	timing blet					
29	HA718-07	1	主正时皮带轮	main pulley with timing belt pulley					
30	GB12	2	定位螺丝X	hes.soc.set screw					

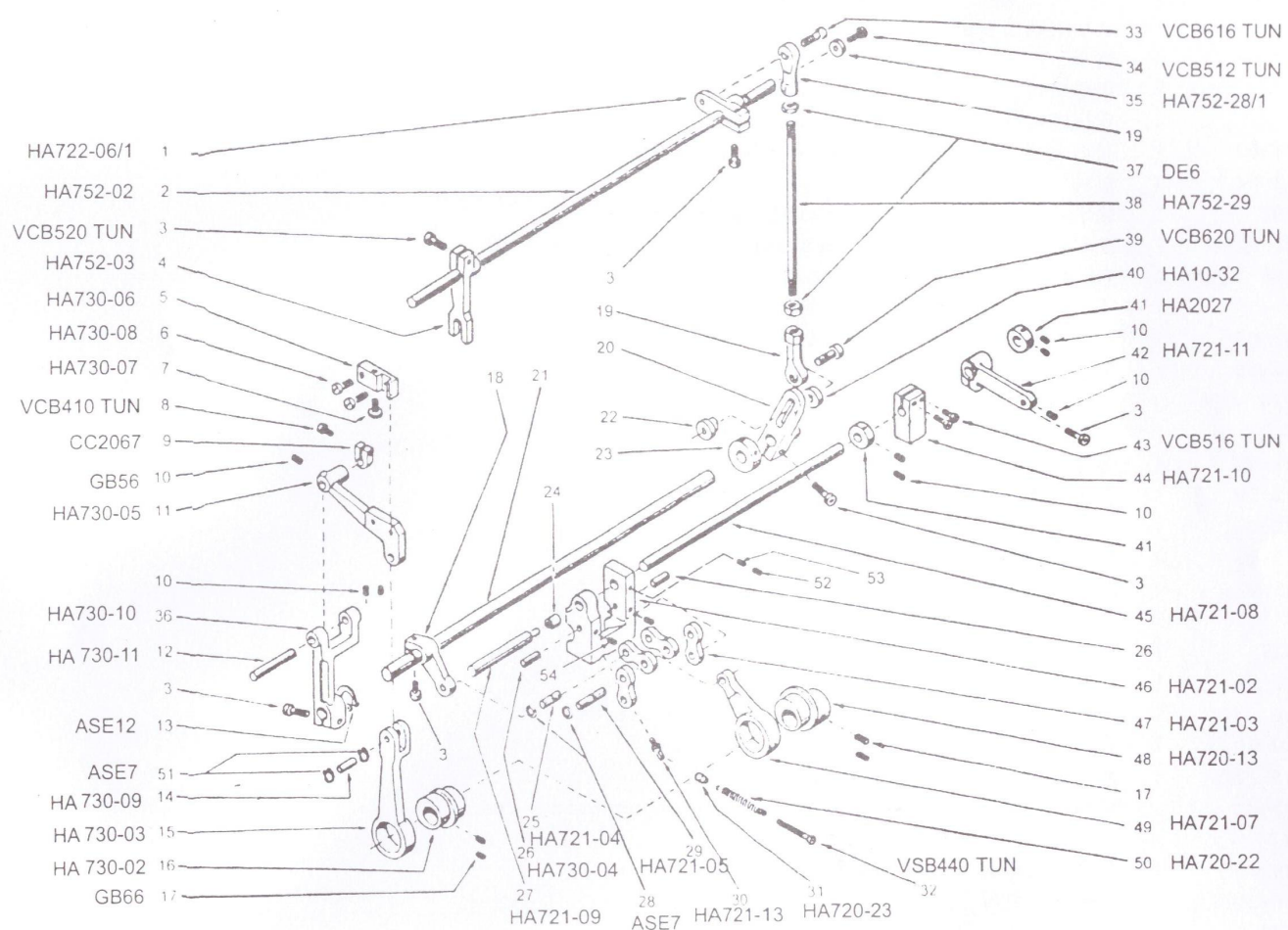


序号	数量	名 称	Name	序号	数量	名 称	Name
1	GB66	12 定位螺丝	hex.soc.set screw	32	HA718-07	1 主正时皮带轮	main pulley with timing belt pulley
2	HA720-09	1 短针偏心轮	stitch shortening eccentric	33	HA720-14	1 下正时皮带轮	lower timing belt pulley
3	HA720-04	1 下凸轮轴	lower com shaft	34	HA720-24	1 皮带轮凸缘	pulley flange
4	GB68	4 定位螺丝	hex.soc.set screw	35	HA720-02	1 机座	bed
5	HA720-08	1 提升凸轮	thread lifting cam	36	HA720-03	1 轴套	bushing
6	HA720-07	1 装载凸轮	thread loader cam	37	HA720-16/1	1 底盖	bottom cover
7	HA720-05	1 主动轮	driver gear	38	VCB525 TUN	3 有头螺杆	hex.soc.hd.cap screw
8	HA720-06	1 隔离套	spacer	39	TLA1015Z	1 轴承座套	roller-bearing sleeve
9	6003、2NSE	3 滚珠轴承	ball bearing				
10	RP17	2 卡环	ring				
11	HA745-02	1 脱轮缘凸轮	pull off rimger cam				
12	GB610	2 定位螺丝	hex.soc.set screw				
13	VCB410 TUN	2 有头螺钉	hex.soc.hd.cap screw				
14	HA741-02	1 张力驱动轮	tension drive cam				
15	VCB620 TUN	1 有头螺钉	hex.soc.hd.cap screw				
16	HA720-28	1 止动轴环	looper wheel stop collar				
17	HA730-02	1 供给提升偏心轮	feed lift eccentric				
18	VSB625 TUN	4 有头螺钉	hex.soc.flat hd.cap screw				
19	HA720-20	4 垫圈	washer				
20	HA720-19	4 隔离套	grommet spacer				
21	HA720-18	4 减震垫圈	shock absorber grommet				
22	HA720-17	4 支架垫片	support pad				
23	6001、2RS	2 滚珠轴承	ball bearing				
24	HA720-13	1 总管供给偏心轮	main feed eccentric				
25	HA720-11	1 下总轴	lower main shaft				
26	HA72012	1 主动齿轮	driving gear				
27	HA720-25	1 隔离套	spacer				
28	63003-2RS	1 滚珠轴承	ball bearing				
29	TLA1010Z	2 轴承座套	roller-bearing sleeve				
30	HA720-10	1 卡环	ring				
31	GB612	2 定位螺丝	hex.soc set screw				

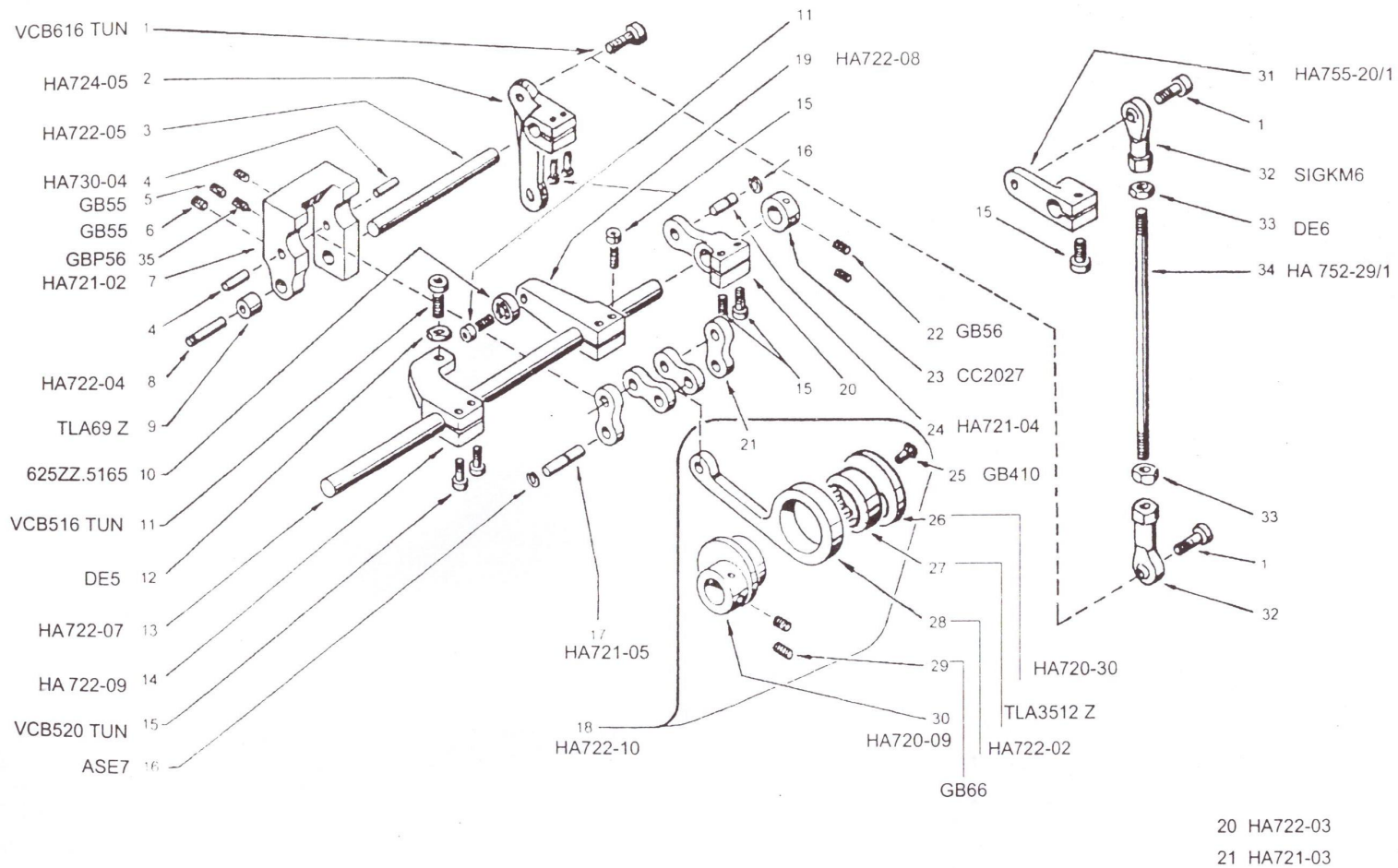


序号	数量	名 称	Name	序号	数量	名 称	Name		
1	HA722-06/1	1	控制杆	control lever	33	VCB616 TUN	1	有头螺钉	hex. soc. hd. cap screw
2	HA752-02	1	驱动轴	drive shaft, foot movement	34	VCB512 TUN	1	有头螺钉	hex. soc. hd. cap screw
3	VCB520 TUN	6	有头螺钉	hex. soc. hd. cap screw	35	HA752-28/1	1	垫圈	washer
4	HA752-03	1	叉杆	fork lever	36	HA730-10	1	供给挡块叉	feed dog fork
5	HA730-06	1	供给挡块固定器	feed dog holder	37	DE6	2	螺旋套	hex nut
6	HA730-08	2	供给挡块螺钉	feed dog screw	38	HA752-29	1	连杆	connecting rod
7	HA730-07	1	供给挡块高度调整螺钉	feed dog height adjustment screw	39	VCB620 TUN	1	有头螺钉	hex. soc. hd. cap screw
8	VCB410 TUN	1	有头螺钉	hex. soc. hd. cap screw	40	HA10-32	1	隔离垫圈	spacer ring
9	cc2067	1	夹钳	clamp	41	HA2027	2	圆环	ring
10	GB56	8	定位螺丝	hex. soc. set screw	42	HA721-11	1	长针控制杆	stitch-lengthner control lever
11	HA730-05	1	供给挡块运载棒	feed dog carrier bar	43	VCB516 TUN	2	有头螺钉	hex. soc. hd. cap screw
12	HA730-11	1	铰链销钉	hinge stud	44	HA721-10	1	钳块	clamp block
13	ASE12	1	卡环	ring	45	HA721-08	1	长针枢轴	stitch-lengthner pivot shaft
14	HA730-09	1	短轴	stud	46	HA721-02	1	长针支架	stitch-lengthner support
15	HA730-03	1	供给提升连接环	feed lift connecting tod	47	HA721-03	4	滑环	link
16	HA730-02	1	供给提升偏心轮	feed lift eccentric	48	HA721-13	1	主供给偏心轮	main feed eccentric
17	GB66	4	定位螺丝	hex. soc. set screw	49	HA721-07	1	长针连杆	stitch-lengthner connecting rod
18	HA721-06	1	长针控制杆	stitch- (lenthner) control lever	50	HA720-22	1	弹簧	spring
19	SIGKM6	2	球接头	articulated (endpiece)	51	ASE7	2	卡环	ring
20	HA730-13	1	压脚控制杆	foot control lever	52	GB55	1	定位螺丝	hex. soc. set screw
21	HA730-12	1	压脚驱动轴	feed drive rock shaft	53	GB56	1	定位螺丝	hex. soc. set screw
22	HA730-14	1	圆螺母	ring nut	54	GBP58	2	定位螺丝	hex. soc. set screw
23	HA743-04	1	圆环	ring					
24	TLA069Z	1	轴承座套	roller-bearing sleeve					
25	HA721-04	1	短轴	stud					
26	HA730-04	2	辊子	roller					
27	HA721-09	1	铰链销钉	hinge stud					
28	ASE7	2	防护环	retainning ring					
29	HA721-05	1	短轴	stud					
30	HA721-13	1	弹簧连接轴	spring connection					
31	HA720-23	1	圆螺母	ring nut					
32	VSB440 TUN	1	有头螺钉	hex. soc. falt hd. cap screw					

- 18 HA721-06
- 19 SIGKM6
- 20 HA730-13
- 21 HA730-12
- 22 HA730-14
- 23 HA743-04
- 24 TLA0609Z
- 52 GB55
- 53 GB56
- 54 GBP58



序号	数量	名称	Name	序号	数量	名称	Name
1	VCB616 TUN 2	有头螺钉	hex.soc.hd.cap screw	33	DE6 2	螺旋套	hex nut
2	HA724-05 1	针转化控制杆	stitch inversion control lever	34	HA752-29/1 1	连杆	connecting rod
3	HA722-05 1	放松支架控制轴	loose support control shaft	35	GBP56 1	定位螺丝	hex.soc.set screw
4	HA730-04 2	辊子	roller				
5	GB55 1	定位螺丝	hex.soc.set screw				
6	GB55 2	定位螺丝	hex.soc.set screw				
7	HA721-02 1	长针支架	stitch-lengthner support				
8	HA722-04 1	短轴	hinge stud				
9	TLA69Z 1	轴承座套	roller-bearing sleeve				
10	625ZZ.5165 1	滚珠轴承	ball bearing				
11	VCB516 TUN 2	有头螺钉	hex.soc.hd.cap screw				
12	DE5 1	螺旋套	hex nut				
13	HA722-07 1	控制轴	shaft, stitch correction lever				
14	HA722-09 1	辊子支持杆	counter lever				
15	VCB520 TUN 9	有头螺钉	hex.soc.hd.cap screw				
16	ASE7 2	定位环	retaining ring				
17	HA721-05 1	短轴	stud				
18	HA722-10 1	凸缘和偏心轮组件	cam with excentric				
19	HA722-08 1	针校正杠杆	stitch correction lever				
20	HA722-03 1	针校正控制杆	stitch correction control lever				
21	HA721-03 4	滑环	link				
22	GB56 2	定位螺丝	hex.soc.set screw				
23	CC2027 1	圆环	ring				
24	HA721-04 1	短轴	stud				
25	GB410 1	有头螺钉	hex.soc.flat hd.cap screw				
26	HA720-30 1	凸缘	flange				
27	TLA3512Z 1	轴承座套	roller-bearing sleeve				
28	HA722-02 1	针校正连接环	stitch correction connecting rod				
29	GB66 2	定位螺丝	hex.soc.set screw				
30	HA720-09 1	针缩短偏心轮	stitch shortening eccentric				
31	HA755-20/1 1	针校正控制杆	stitch correction control lever				
32	SIGKM6 2	球接头	articulates(endpiece)				

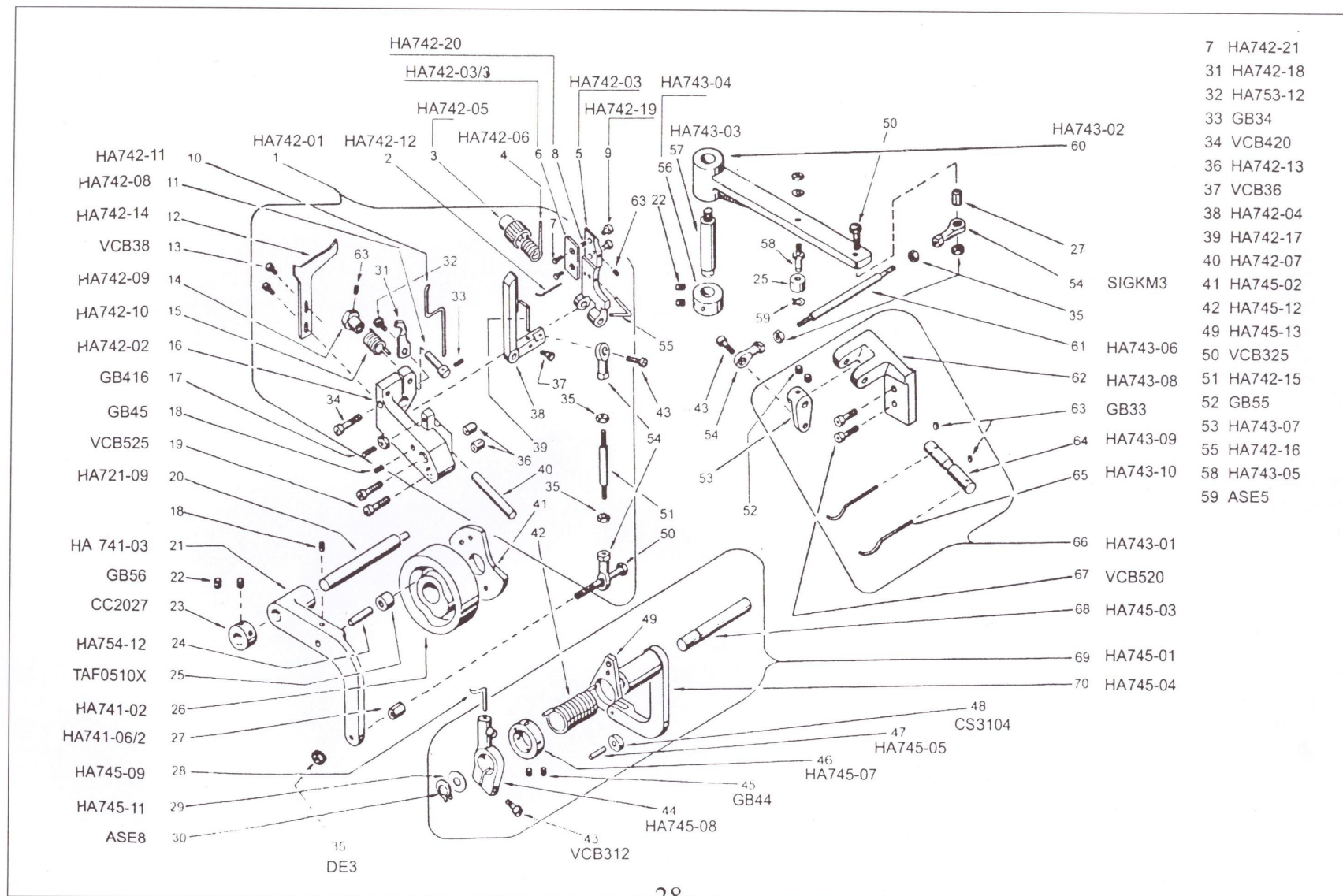


序号	数量	名称	Name
1	2	有头螺钉	hes.soc.flat hd.cap screw
2	4	有头螺钉	hex.soc.hd.cap screw
3	1	固定轮	stationary wheel
4	1	转动轮	wheel
5	1	轮毂	hub
6	1	定位螺丝	hes.soc.set screw
7	1	装载凸轮销钉	cam for(hread loader)wheel
8	3	有头螺钉	hex.soc.hd.cap screw
9	1	有头螺钉	hex.soc.hd.cap screw
10	1	滑轮轴	sheave shaft
11	1	轴承	bearing
12	2	有头螺钉	hex.soc.hd.cap screw
13	10	有头螺钉	hex.soc.hd.cap screw
14	2	有头螺钉	hex.soc.hd.cap screw
15	1	左盖板	left and cover plate
16	1	针板支架框	throat plate support frame
17	1	线分离器	thread separator
18	1	线导向板	thread guide plate
19	2	销钉	dowel pin
20	2	有头螺钉	hex.soc.flat hd.cap screw
21	1	旋转钩	rotary hook
22	1	有头螺钉	hex.soc.hd.cap screw
23	1	针导板	needle guide
24	1	接合销	dowel pin
25	1	线移动装置	thread shifter assembly
26	2	定位螺丝	hex.soc.set screw
27	2	球接头	articulated(endpiece)
28	1	螺钉	screw
29	2	螺旋套	hex nut
30	1	连杆	connecting rod
31	1	有头螺钉	hex.soc.flat hd.cap screw
32	1	垫圈	washer

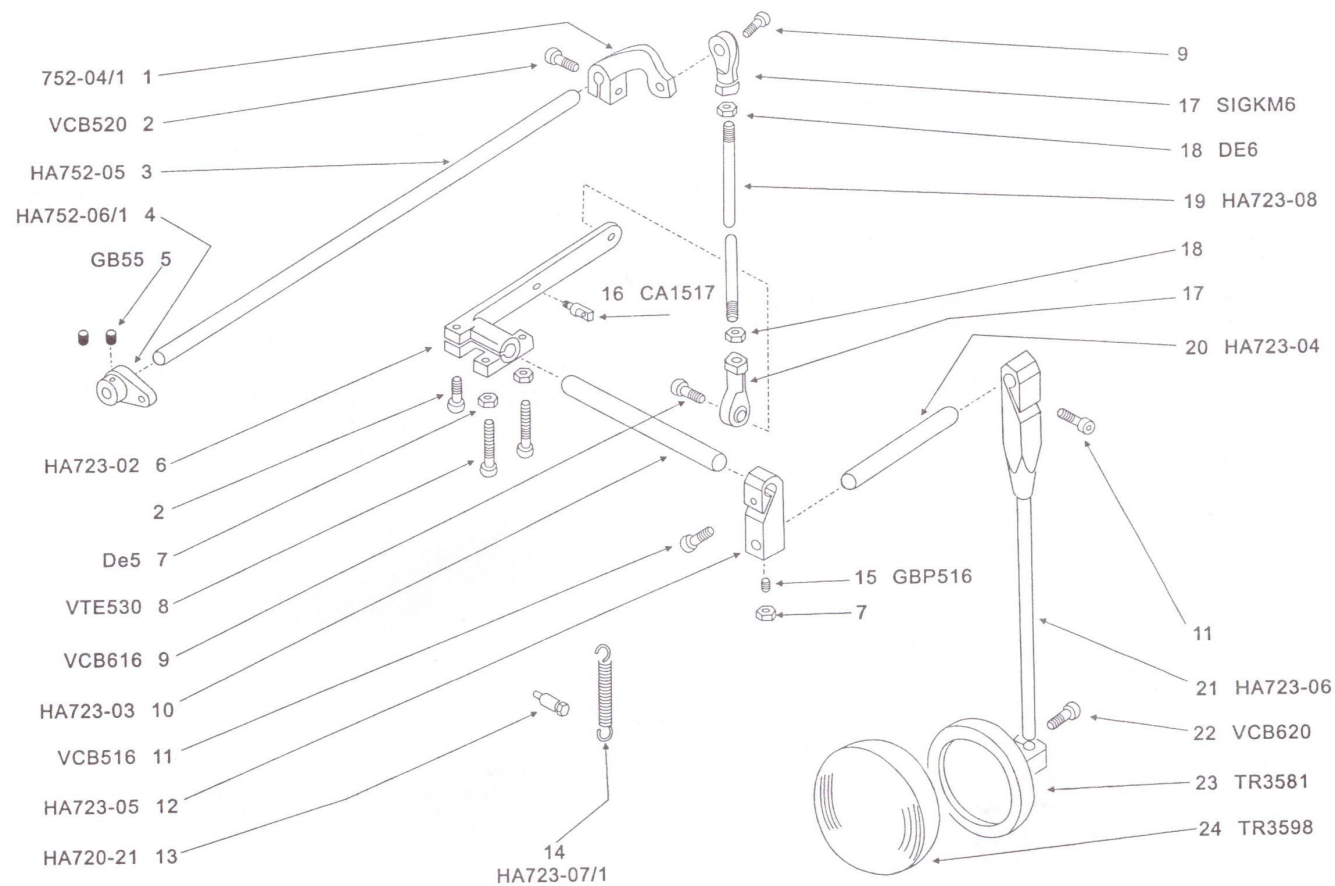
序号	数量	名称	Name
33	1	铰链短轴	hinge stud
34	1	圆环	ring
35	1	右盖板	right and cover plate
36	1	铰链叉	hinge fork
37	2	螺钉	screw
38	1	固定器	holder
39	1	线装载机	(thread loader)
40	1	有头螺钉	hex.soc.hd.cap screw
41	1	辊子轴套	rollers bearing
42	1	螺钉螺柱	screw stud
43	1	装载杆	thread loader lever
44	1	螺旋套	hex nut
45	1	辊子螺柱	roller stud
46	1	平垫圈	flat washer
47	1	螺旋套	hex nut
48	2	定位螺丝	hex.soc.set screw
49	1	有头螺钉	hex.soc.hd.cap screw



序号	数量	名 称	Name	序号	数量	名 称	Name		
1	HA742-01	1	张力组件	tension assembly	37	VCB36	1	有头螺钉	hex.soc.hd.cap screw
2	HA742-12	1	线固定钩	thread holder hook	38	HA742-04	1	左力张力叉	left hand tension prong
3	HA742-05	1	弹簧张力滚筒	spring tensioning drum	39	HA742-17	1	止动杆	stop lever
4	HA742-06	2	扭转弹簧	torsion spring	40	HA742-07	1	铰链轴	hinge shaft
5	HA742-03	1	右张力叉	right hand tension prong	41	HA745-02	1	脱缘指针轮	pull off finger cam
6	HA742-03/3	1	右张力叉板	plate	42	HA745-12	1	扭转弹簧	torsion spring
7	HA742-21	2	有头螺钉	hex.soc.flat hd.cap screw	43	VCB312	3	有头螺钉	hex.soc.hd.cap screw
8	HA742-20	1	止动螺钉弹簧	stop screw spring	44	HA745-08	1	线移动环	thread shifter lever
9	HA742-19	2	止动螺钉	stop screw	45	GB44	2	有头螺钉	hex.soc.hd.cap screw
10	HA742-11	1	线推动钩	thread pusher hook	46	HA745-07	1	调整轴环	adjusting collar
11	HA742-08	1	线推动螺栓	thread pusher stud	47	HA745-05	1	辊子	roller
12	HA742-14	1	线支架板	thread support plate	48	CS3404	1	滚珠轴承	ball bearing
13	VCB38	2	有头螺钉	hex.soc.hd.cap screw	49	HA745-13	1	卡爪	pawl
14	HA742-09	1	弹簧张力滚筒	spring tensioning drum	50	VCB325	2	有头螺钉	hex.soc.hd.cap screw
15	HA742-10	2	扭转弹簧	torsion spring	51	HA742-15	1	连接杆	connecting rod
16	HA742-02	1	张力支架	(pre-tensioning)support	52	GB55	2	定位螺丝	hex.soc.set screw
17	GB416	1	定位螺丝	hex.soc.set screw	53	HA743-07	1	针提升连接杆	thread lifter connecting rod
18	GB45	2	定位螺丝	hex.soc.set screw	54	SIGKM3	4	球接头	articulated endpiece
19	VCB525	2	有头螺钉	hes.soc.hd.cap screw	55	HA742-16	1	线擦拭手指	thread wiping finger
20	HA721-09	1	铰链销钉	hinge stud	56	HA743-04	1	圆环	ring
21	HA741-03	1	张力驱动杆	tension driver lever	57	HA743-03	1	销钉	pin for lever
22	GB56	4	定位螺丝	hex.soc.set screw	58	HA743-05	1	辊子螺栓	roller stud
23	cc2027	1	圆环	ring	59	ASB5	1	止环	ring
24	HA754-12	1	短轴	stud	60	HA743-02	1	针提升杆	thread lifting lever
25	TAF0510X	2	辊子轴套	rollers bearing	61	HA743-06	1	连接杆	tie-rod
26	HA741-02	1	张力驱动凸轮	tension drive cam	62	HA743-08	1	针提升支架	thread lifter support
27	HA741-06/2	2	螺纹套桶	screw stud	63	GB33	4	定位螺丝	hex.soc.set screw
28	HA745-09	1	钩	hook	64	HA743-09	1	线提升手指轴	thread lifting finger shaft
29	HA745-11	1	垫圈	washer	65	HA743-10	2	线提升手指	thread lifter
30	ASE8	1	卡环	ring	66	HA743-01	1	线提升手指组件	thread lifting finger assembly
31	HA742-18	1	止动杆	stop lever	67	VCB520	2	有头螺钉	hex.soc.hd.cap screw
32	HA753-12	1	螺钉	throat plate screw	68	HA745-03	1	防护轴	needle guard carrier shaft
33	GB34	1	定位螺丝	hex.soc.set screw	69	HA745-01	1	线提升组件	thread shifter assembly
34	VCB420	1	有头螺钉	hex.soc.hd.cap screw	70	HA745-04	1	线提升控制杆	thread shifter control lever
35	DE3	6	螺旋套	hex nut					
36	HA742-13	2	销轴套	bushing dowel					

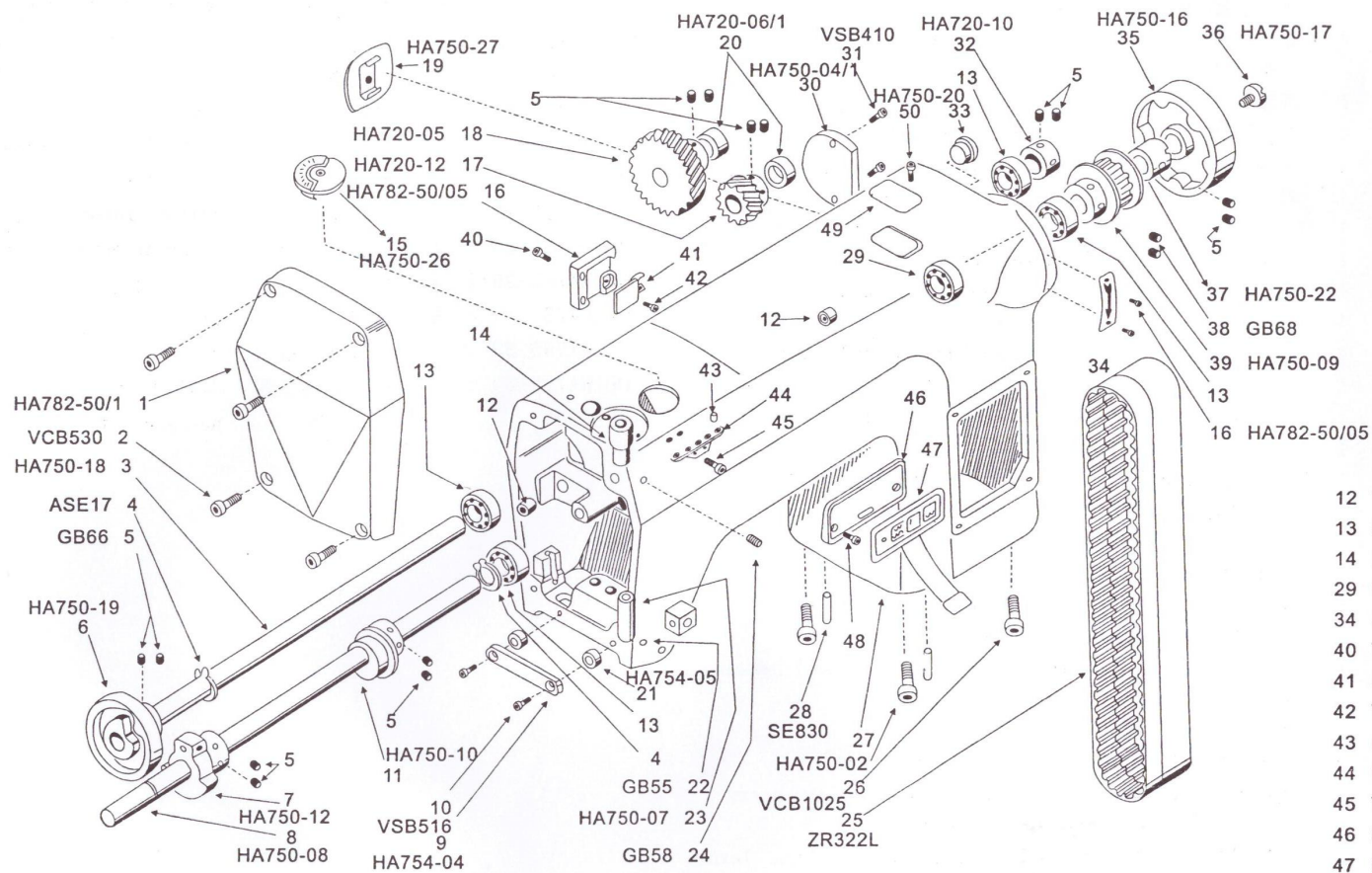


序号	数量	名 称	Name
1	752-04/1	1 压脚提升杆	foot lifter lever
2	VCB520	2 有头螺钉	hex.soc.hd.cap screw
3	HA752-05	1 压脚提升轴	foot lifter shaft
4	HA752-06/1	1 提升曲柄	lifting crank
5	GB55	2 定位螺丝	hex.soc.set screw
6	HA723-02	1 曲柄边接杆	knee lifter connection lever
7	DE5	3 螺旋套	hex nut
8	VTE530	2 螺钉	hex.hd. screw
9	VCB616	2 有头螺钉	hex.soc.hd.cap screw
10	HA723-03	1 曲柄枢轴	knee lever pivot shaft
11	VCB516	2 有头螺钉	hex.soc.hd.cap screw
12	HA723-05	1 调整接头	adjusting joint
13	HA720-21	1 螺纹螺栓	screw stud
14	HA723-07/1	1 螺旋弹簧	coil spring
15	GBP516	1 定位螺丝	hex.soc.set screw
16	ca1517	1 导线螺栓	thread guide
17	SIGKM6	2 球接头	articulated(endpiece)
18	DE6	2 螺旋套	hex nut
19	HA723-08	1 连接杆	connecting rod
20	HA723-04	1 杆轴	lever stud
21	HA723-06	1 曲杆	knee rod lever
22	VCB620	1 有头螺钉	hex.soc.ha.cap screw
23	TR3581	1 提升板	knee device
24	TR3598	1 提升板垫片	knee lever pad



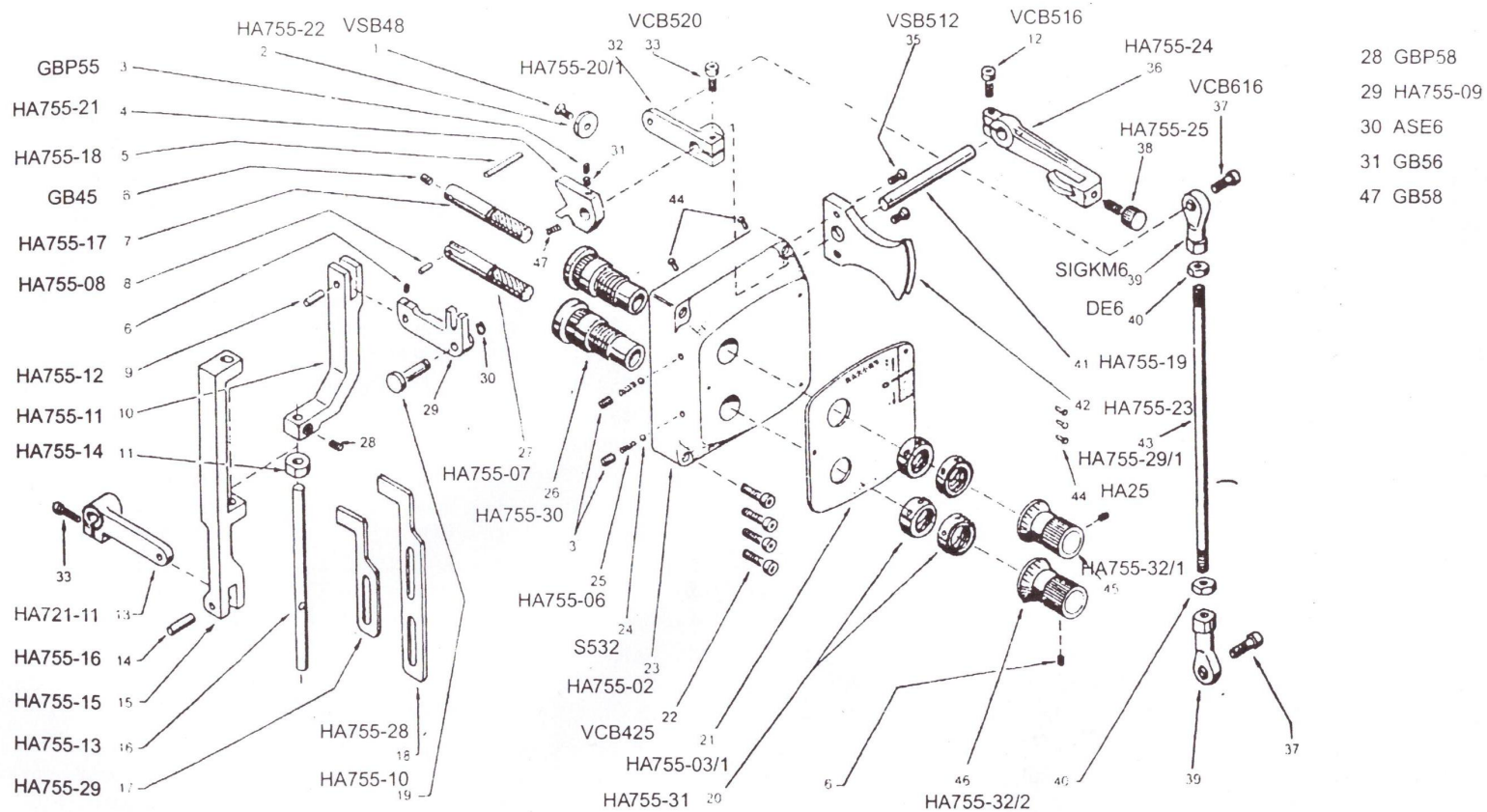
序号	数量	名 称	Name
1	HA782-50/1	1 车头盖	nose section
2	VCB530	4 有头螺钉	hes.soc.hd.cap screw
3	HA750-18	1 下凸轮轴	lower cam shaft
4	ASE17	2 卡环	ring
5	GB66	14 定位螺丝	hex.soc.set screw
6	HA750-19	1 上线环驱动轮	upper looper driver cam
7	HA750-12	1 针棒曲柄	needil bar crank
8	HA750-08	1 上主轴	upper main shaft
9	HA754-04	1 引导杠杆	lever guide
10	VSB516	2 有头螺钉	hex.soc.flat hd.cap screw
11	HA750-10	1 步行压脚提升偏心轮	walking presser lifting eccentric
12	TLA0810Z	2 轴承座套	roller-bearing sleeve
13	6003-2NSE	4 滚珠轴承	ball bearing
14	HA750-06	1 上针棒轴套	upper needle bar bushing
15	HA750-26	1 入口盖	access cover
16	HA782-50/05	1 支架底座连接板	support base for connection board
17	HA720-12	1 主动齿轮	driving gear
18	JA720-05	1 传动齿轮	driver gear
19	HA750-27	1 入口盖	access cover
20	HA720-06/1	2 隔离套	spacer
21	HA754-05	2 隔离套	spacer
22	GB55	1 定位螺丝	hex.soc.set screw
23	HA750-07	1 下针棒轴套	lower needle bar bushing
24	GB58	1 定位螺丝	hex.soc.set screw
25	ZR322L	2 带齿皮带	cogged belt
26	VCB1025	4 有头螺钉	hex.soc.hd.cap screw
27	HA750-02	1 机头	arm
28	SE830	2 销钉	spring pin
29	6000LLB/2A01	1 滚珠轴承	ball bearing
32	HA720-10	1 圆环	ring
33	HA750-20	1 塞子	plug
34	SA007.34	1 箭头标签	tag with arrow

序号	数量	名 称	Name
35	HA750-16	1 手轮	hand wheel
36	HA750-17	1 手轮螺钉	hand wheel screw
37	HA750-22	1 正时轴环	timing collar
38	GB68	2 定位螺丝	hex.soc.set screw
39	HA750-09	1 上正时皮带轮	upper timing belt pulley
40	VCB316	2 有头螺钉	hex.soc.hd.cap.crew
41	HA782-50/7	1 按钮带小连接板	small connection board for button-strip
42	VCB254	2 有头螺钉	hex.soc.hd.cap.crew
43	PLASTIC25	5 凸缘管	flanged tube
44	HA760-06	1 线分流器	thread guide
45	VCB48	2 有头螺钉	hex.soc.hd.cap.screw
46	HA782-50/4	1 键盘支架底座	support baes for keyboard
47	HA782-50/6	1 三按钮薄膜带	three-button membrane button strip
48	VCB36	2 有头螺钉	hex.soc.hd.cap.screw
49	HA750-32	1 开入螺钉板	plate with opening for access to gears screws
50	VCB48	1 有头螺钉	hex.soc.hd.cap screw

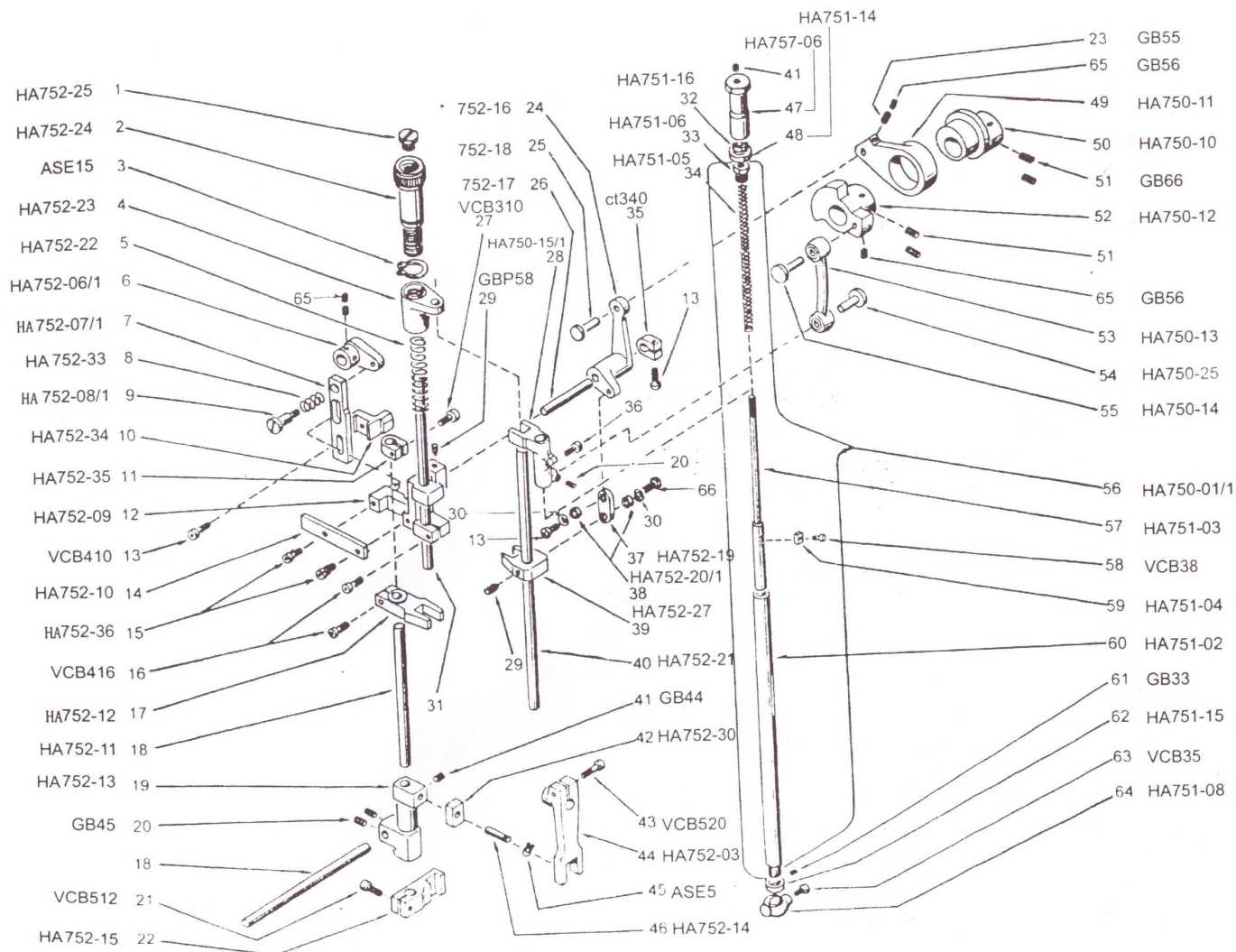


序号	数量	名 称	Name
1	VSB48	1 有头螺钉	Hex. soc. flat hd. cap screw
2	HA755-22	1 止动垫圈	stop washer
3	GBP55	3 定位螺丝	hex. soc. set screw
4	HA755-21	1 针顺序转化棱块	stitch sequence inversion prism
5	HA755-18	1 辊子	roller
6	GB45	4 定位螺丝	hex. soc. set screw
7	HA755-17	1 线迹调整螺钉	stitch regulation screw
8	HA755-08	1 辊子	roller
9	HA755-12	1 辊子	roller
10	HA755-11	1 连接杆	linkage lever
11	HA755-14	1 防震圈	shock absorber grommet
12	VCB516	1 有头螺钉	hex. soc. hd. cap screw
13	HA721-11	1 长针控制杆	stitch-lengthner control lever
14	HA755-16	1 连接销钉	connection stud
15	HA755-15	1 针长度控制杠杆	stitch length control
16	HA755-13	1 引导棒	guide bar
17	HA755-29	1 最小线迹限制器	minimum stitch length limit stop
18	HA755-28	1 最大线迹限制器	maximum stitch length limit stop
19	HA755-10	1 铰链销钉	hinge pin
20	HA755-31	4 螺旋套桶	ring nut for bush
21	HA755-03/1	1 标度盘板	panel dial plate
22	VCB425	4 有头螺钉	hex. soc. hd. cap screw
23	HA755-02	1 线迹控制面板机壳	stitch length control panel housing
24	S532	2 滚珠	ball
25	HA755-06	2 弹簧	spring
26	HA755-30	2 线迹调整螺母	stitch regulation nut
27	HA755-07	1 线迹长度调整螺丝	stitch length regulating screw
28	GBP58	1 定位螺丝	hex. soc. set screw
29	HA755-09	1 控制叉杆	stitch length control fork lever
30	ASE6	1 卡环	ring
31	GB56	1 定位螺丝	hex. soc. set screw
32	HA755-20/1	1 校正控制杆	stitch correction control lever

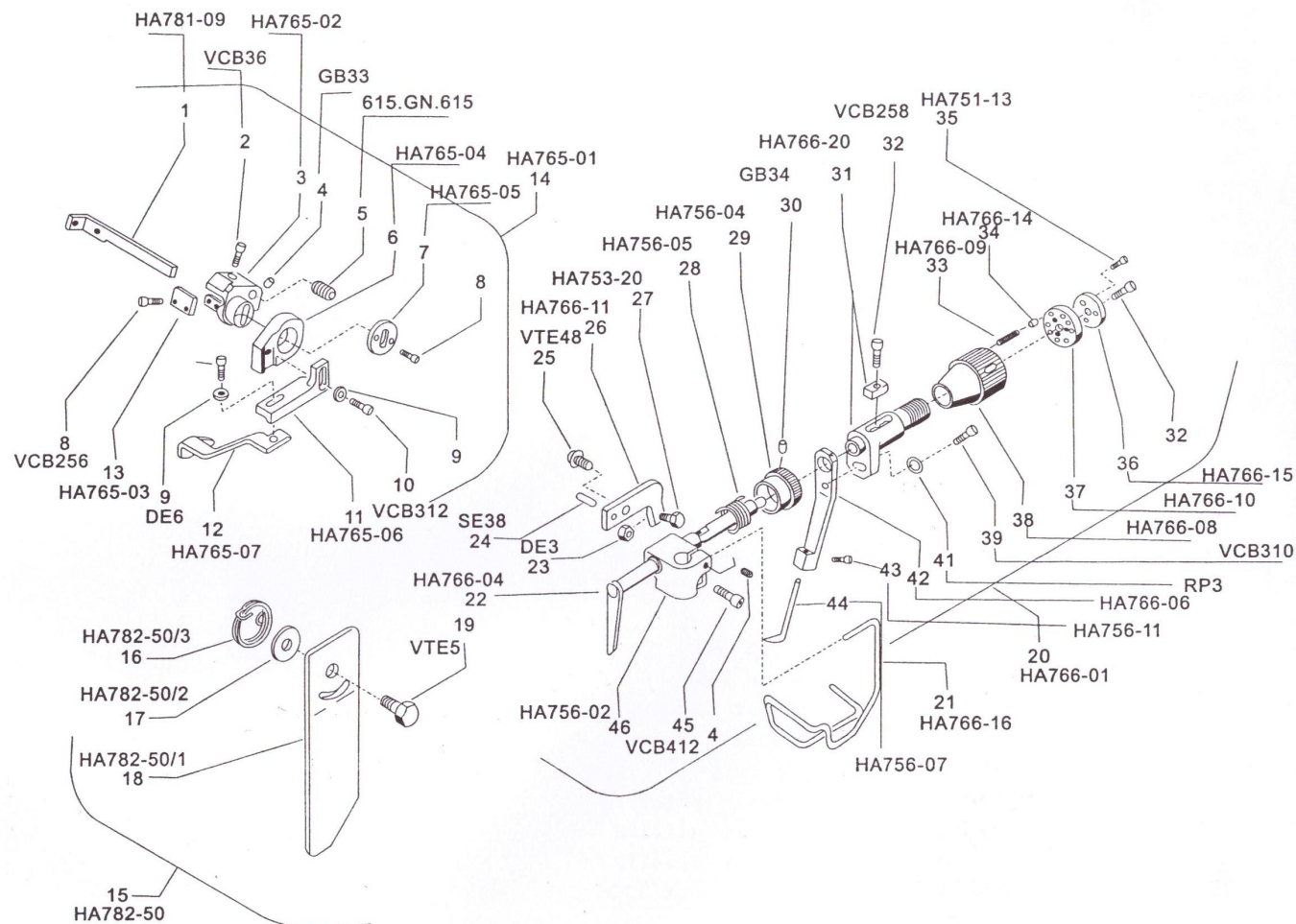
序号	数量	名 称	Name
33	VCB520	2 有头螺钉	hex. soc. hd cap screw
35	VSB512	2 有头螺钉	hex. soc. flat hd. cap screw
36	HA755-24	1 转化杆	stitch inverting lever
37	VCB616	2 有头螺钉	hex. soc. hd. cap screw
38	HA755-25	1 滚花头螺钉	knurled head screw
39	SIGKM6	2 球接头	articulated(endpiece)
40	DE6	2 螺旋套	hex nut
41	HA755-19	1 转化轴	stitch inversion spindle
42	HA755-23	1 转化导向板	stitch inverting lever guide plate
43	HA755-29/1	1 连杆	connecting rod
44	HA25	5 铆钉	rivet
45	HA755-32/1	1 刻度螺旋按钮	dial knob
46	HA755-32/2	1 刻度螺旋按钮	dial knob
47	GB58	1 定位螺丝	hex. soc. set screw



序号	数量	名 称	Name	序号	数量	名 称	Name		
1	HA752-25	1	螺塞	plug screw	34	HA751-05	1	针棒弹簧	Needle bar spring
2	HA752-24	1	压力调节螺钉	pressure regulator screw	35	ct340	1	夹钳	clamp
3	ASE15	1	卡环	ring	36	VCB412	1	有头螺钉	hex.soc.hd.cap screw
4	HA752-23	1	压力调节螺旋套	pressure regulator nut	37	HA752-19	1	链环	link
5	HA752-22	1	弹簧	spring	38	HA752-20/1	2	轴环	collar
6	HA752-06/1	1	提升曲柄	lifting crank	39	HA752-27	1	压脚提升车钩联杆	foot-lifter drawrod
7	HA752-07/1	1	引导压脚提升链环	presser feet lifting link	40	HA752-21	1	压脚杆	presser bar
8	HA752-33	1	弹簧	spring	41	GB44	2	定位螺丝	hex.soc.set screw
9	HA752-08/1	1	一字螺钉	shoulder screw	42	HA752-30	1	小块	small block
10	HA752-34	1	凹凸块	cam block	43	VCB520	1	有头螺钉	hex.soc.hd.cap screw
11	HA752-35	1	夹圈	clamp collar	44	HA752-03	1	叉杆	fork lever
12	HA752-09	1	压脚提升支架	foot-lifter bracket	45	ASE5	1	卡环	ring
13	VCB410	2	有头螺钉	hex.soc.hd.cap screw	46	HA752-14	1	短轴	stud
14	HA752-10	1	引导杆	guide	47	HA757-06	1	调节帽	adjust table cap
15	HA752-36	2	一字螺钉	shoulder screw	48	HA751-14	1	垫圈	cushion ring
16	VCB416	2	有头螺钉	hex.soc.hd.cap screw	49	HA750-11	1	连接滑环	connecting link
17	HA752-12	1	导叉	guide fork	50	HA750-10	1	步行压脚提升偏心轮	walking presser lifting eccentric
18	HA752-11	2	滑块棒	slider bar	51	GB66	4	定位螺丝	hex.soc.set screw
19	HA752-13	1	压脚驱动轴套	presser foot drive bushing	52	HA750-12	1	针棒曲柄	needle bar crank
20	GB45	3	定位螺丝	hex.soc.set screw	53	HA750-13	1	轴承连接滑环	connection link with bearing
21	VCB512	1	有头螺要	hex.soc.hd.cap screw	54	HA750-25	1	铰链销钉	hinge pin
22	HA752-15	1	步行压脚运行架	walking presser holder	55	HA750-14	1	铆钉	pin for con-rod
23	GB55	1	定位螺丝	hex.soc.set screw	56	HA751-01/1	1	针棒组件	needle bar assembly
24	HA752-16	1	曲柄	belt crank	57	HA751-03	1	织物棒	fabric-holder rod
25	JA752-18	1	铰链销钉	hinge pin	58	VCB38	1	有头螺钉	hex.soc.hd.cap screw
26	HA752-17	1	枢轴	pivot shaft	59	HA751-04	1	边块	side block
27	VCB310	1	有头螺钉	hex.soc.hd.cap screw	60	HA751-02	1	针棒	needle bar rod
28	HA750-15/1	1	夹钳	clamp	61	GB33	1	定位螺丝	hex.soc.set screw
29	GBP58	2	定位螺丝	hex.soc.set screw	62	HA751-15	1	针棒限动环	needle stop collar
30	ARO4010	2	弹簧	spring	63	VCB35	1	有头螺钉	hex.soc.hd.cap screw
31	HA752-26	1	导向杆	guide bar	64	HA751-08	1	针棒球接头	needle camp
32	HA751-16	1	垫圈	cushion ring	65	GB56	4	定位螺丝	hex.soc.set screw
33	HA751-06	1	针棒钳	needle bar clamp	66	HA752-20	2	有头螺钉	hex.soc.hd.cap screw



序号	数量	名 称	Name	序号	数量	名 称	Name		
1	HA781-09	1	引导支架	edge guide support bracket	32	VCB258	2	有头螺钉	hex.soc.hd.cap screw
2	VCB36	2	有头螺钉	hex.soc.hd.cap screw	33	HA766-09	1	弹簧	spring for pawl
3	HA765-02	1	可伸缩滑动支架	sliding support for retractable edge guide	34	HA766-14	1	滚珠卡爪	ball pawl
4	GB33	2	定位螺丝	hex.soc.set screw	35	HA751-13	3	线爪连接螺钉	latch wire fastening screw
5	615.GN.615	1	滚珠螺钉	ball presser	36	HA766-15	1	垫圈	washer
6	HA765-04	1	转向引导支架	rotating lever for retractable edge guide	37	HA766-10	1	外加圆盘	impressed disc
7	HA765-05	1	垫圈	washer for retractable edge guide	38	HA766-08	1	松线调节按钮	stitch slackening adjustment knob
8	VCB2-256	4	有头螺钉	hex.soc.hd.cap screw	39	VCB310	1	有头螺钉	hex.soc.hd.cap screw
9	DE6	2	平垫圈	flat washer	41	RP3	1	垫圈	washer
10	VCB312	1	有头螺钉	hex.soc.hd.cap screw	42	HA766-06	1	松线杆	stitch slackening lever
11	HA765-06	1	调节引导支架	adjustment support for retractable edge guide	43	HA756-11	1	连接螺钉	fastening screw cap
12	HA765-07	1	掀钮引导支架	snap retractable edge guide	44	HA756-07	1	松线指针	stitch slackening finger
13	HA765-03	1	锁板	lock plate for snap retractable edge guide	45	VCB412	1	有头螺钉	hex.soc.hd cap screw
14	HA7665-01	1	掀钮可伸缩引导组件	snap retractable edge guide assembly	46	HA756-02	1	松线轴衬	stitch slackening shaft bushing
15	HA782-50	1	眼防护组件	eyes guard unit					
16	HA782-50/3	1	眼防护复位弹簧	eyes guard return spring					
17	HA780-50/2	1	线圈	threaded washer					
18	HA70-50/1	1	眼防护片	eyes guard protection					
19	VTE5	1	针防护销钉	needle protection pin					
20	HA766-01	1	松线组件	stitch slackening assembly with clamp					
21	HA766-16	1	防护手指	finger guard					
22	HA766-04	1	松线杠杆	stitch slackening lever					
23	DE3	1	螺旋套	hex nut					
24	SE38	1	平行销钉	parallel pin					
25	VTE48	1	凸头螺钉	convex-headed screw					
26	HA766-11	1	杠杆锁	lever lock					
27	HA753-20	1	止动螺钉	stop screw					
28	HA756-05	1	扭转弹簧	torsion spring					
29	HA756-04	1	弹簧外套帽	spring housing cap					
30	GB34	1	定位螺丝	hex.soc.set screw					
31	HA766-20	1	螺纹套筒	threaded sleeve					

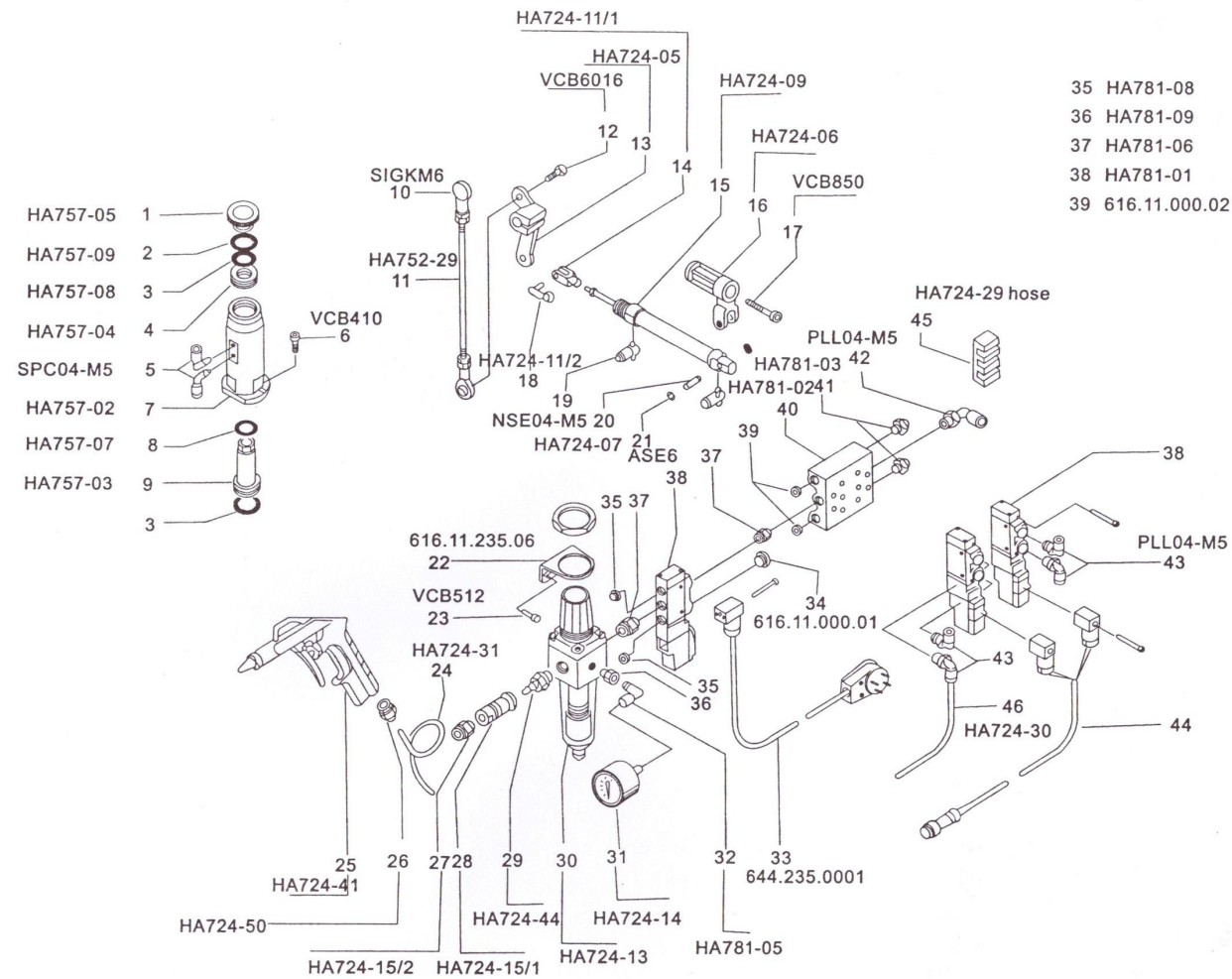


序号	数量	名 称	Name
1	HA753-13	1 固定线剪叶片	thread cutter guide
2	HA753-16	1 移动线剪叶片	thread cutter
3	HA753-18	1 弹簧	spring
4	HA753-14	1 线剪叶片螺钉	thread cutter screw
5	HA753-15	1 偏心轴	eccentric stud
6	HA753-17	1 螺钉	screw
7	HA753-19	1 “N.P” 线剪叶片组件	thread cutter assembly “n.p”
8	HA75333	1 “M.P” 缝纫组件	sewing unit “m.p”
9	HA753-21	1 导线钩	thread guide
10	HADE3	1 螺旋套	hex nut
11	HA753-09	1 螺钉	screw
12	HA753-10	1 止动杆	stop lever
13	HA753-02	1 步行压脚	walking presser
14	HA753-12	2 针板螺钉	throat plate screw
15	HA753-06	1 针板	plate
16	HA753-07	1 下送料挡块	drop feed dog
17	HA751-12	1 线爪	latch wire
18	HA753-27	1 “M.P” 步行压脚	presser feet “m.p”
19	VCB36	1 有头螺钉	hex.soc.hd.cap screw
20	HA730-07	1 送料挡块高度调节螺钉	feed dog height adjustment screw
21	HA753-08	1 边引导器	integrated edge guide
22	GB33	1 定位螺丝	hex.soc.set screw
23	HA780-090	1 780C 90型针	needle gauge 90 system 780c
23	HA780-100	1 780C 100型针	needle gauge 100system 780c
23	HA780-110	1 780C 100型针	needle gauge 110 system 780c
23	HA780-125	1 780C 125型针	needle gauge 125 system 780c
24	HA751-13	1 线爪紧固螺丝	latch wire fastening screw
25	HA751-09/1	1 90型针固定器	fabric holder for needle size90
25	HA751-09/2	1 100型针固定器	fabric holder for needle size100
25	HA751-09/3	1 110型针固定器	fabric holder for needle size110
25	HA751-09/4	1 125型针固定器	fabric holder for needle size 125
26	GB35	1 定位螺丝	hex.soc.set screw

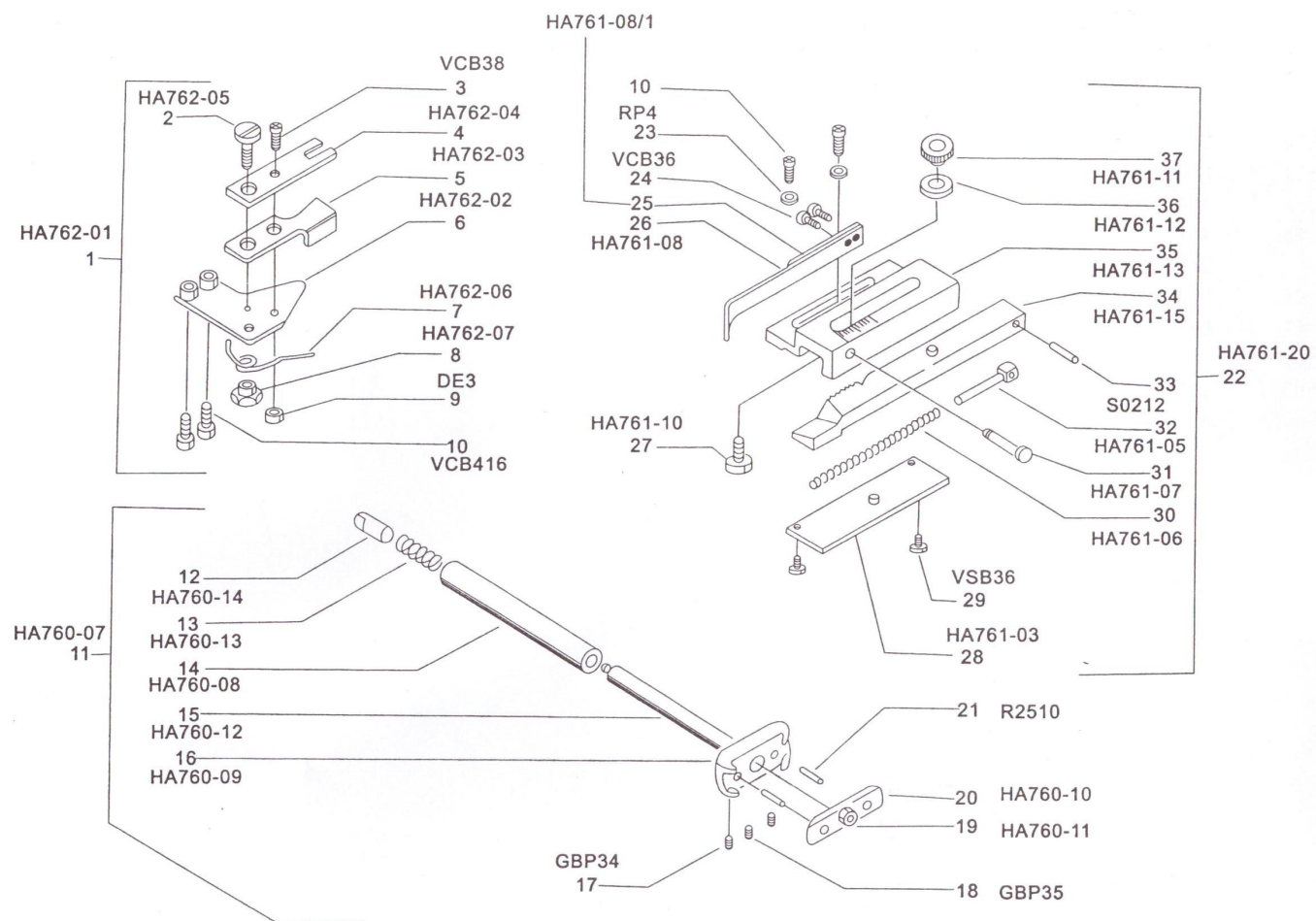
序号	数量	名 称	Name
27	HA753-1	1 “M.P” 步行压脚	presser feet “M.P”
28	VCB38	1 有头螺钉	hex.soc.hd.cap screw

序号	数量	名 称	Name
1 HA757-05	1	阀罩	cyinder cap
2 HA757-09	1	垫圈	02081 washer
3 HA757-08	2	垫圈	washer
4 HA757-04	1	螺纹引导器	threaded guide
5 SPC04-M5	2	肘管连接器	elbow pneumatic coupler
6 VCB410	2	有头螺钉	hex.soc.hd.cap screw
7 HA757-02	1	气体提升汽缸	tang-lifter cylinder
8 HA757-07	1	垫圈	washer
9 HA757-03	1	封闭活塞	seal piston
10 SIGKM6	2	球接头	articulated endpiece
11 HA752-29	1	连杆	connecting rod
12 VCB6016	1	有头螺钉	hex.soc.hd.cap screw
13 HA724-05	1	转化控制杆	stitch inversion control lever
14 HA724-11/1	1	叉	fork
15 HA724-09	1	汽缸体	cylinder body
16 HA724-06	1	耳轴支架	trunnion mounting
17 VCB850	1	有头螺钉	hex.soc.hd.cap screw
18 HA724-11/2	1	线夹	lock clips
19 NSE04-M5	2	调节器	regulator
20 HA724-07	1	铰链销钉	hinge pin
21 ASE6	2	卡环	ring
22 616.11.235.06	1	固定直角块	fixing square
23 VCB512	2	有头螺钉	hex.soc.hd.cap screw
24 HA724-31	1	软管	spring tube
25 HA724-41	1	空气枪	air gun
26 HA724-50	1	直接气流连接器	straight pneumatic coupler
27 HA724-15/2	1	直接气流连接器	straight pneumatic coupler
28 HA724-15/1	1	旋塞	faucet
29 HA724-44	1	主连接器	quick coupling
30 HA724-13	1	过滤器	filter
31 HA724-14	1	仪表	gauge
32 HA781-05	1	肘管气体连接器	elbow pneumatic coupler

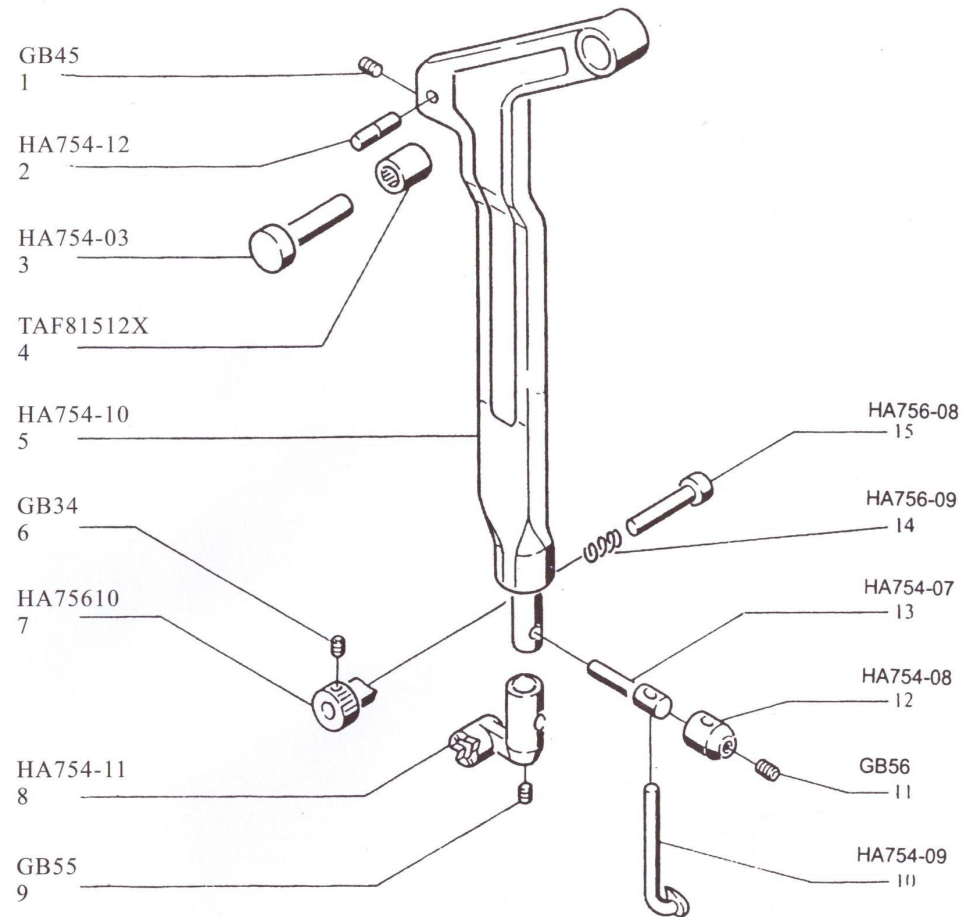
序号	数量	名 称	Name
33 644.235.0001	1	连接器	connector
34 616.11.000.01	1	螺旋塞	screw plug
35 HA781-08	2	消声器	muffler
36 HA781-09	1	延伸连接器	extension
37 HA781-06	2	螺纹接头	nipple
38 HA781-01	3	电阀	(electro valve)
39 616.11.000.02	2	螺旋塞	screw plug
40 HA781-02	1	底座接头	sub-base
41 HA781-03	2	消声器	muffler
42 PLL04-M5	1	肘管气体连接器	elbow pneumatic coupler
43 PLL04-M5	4	肘管气体连接器	elbow pneumatic coupler
44 644.781.0002	2	连接器	connector
45 HA724-29 hose	1	软管夹	clamp 4
46 HA724-30	1	导管	pipe



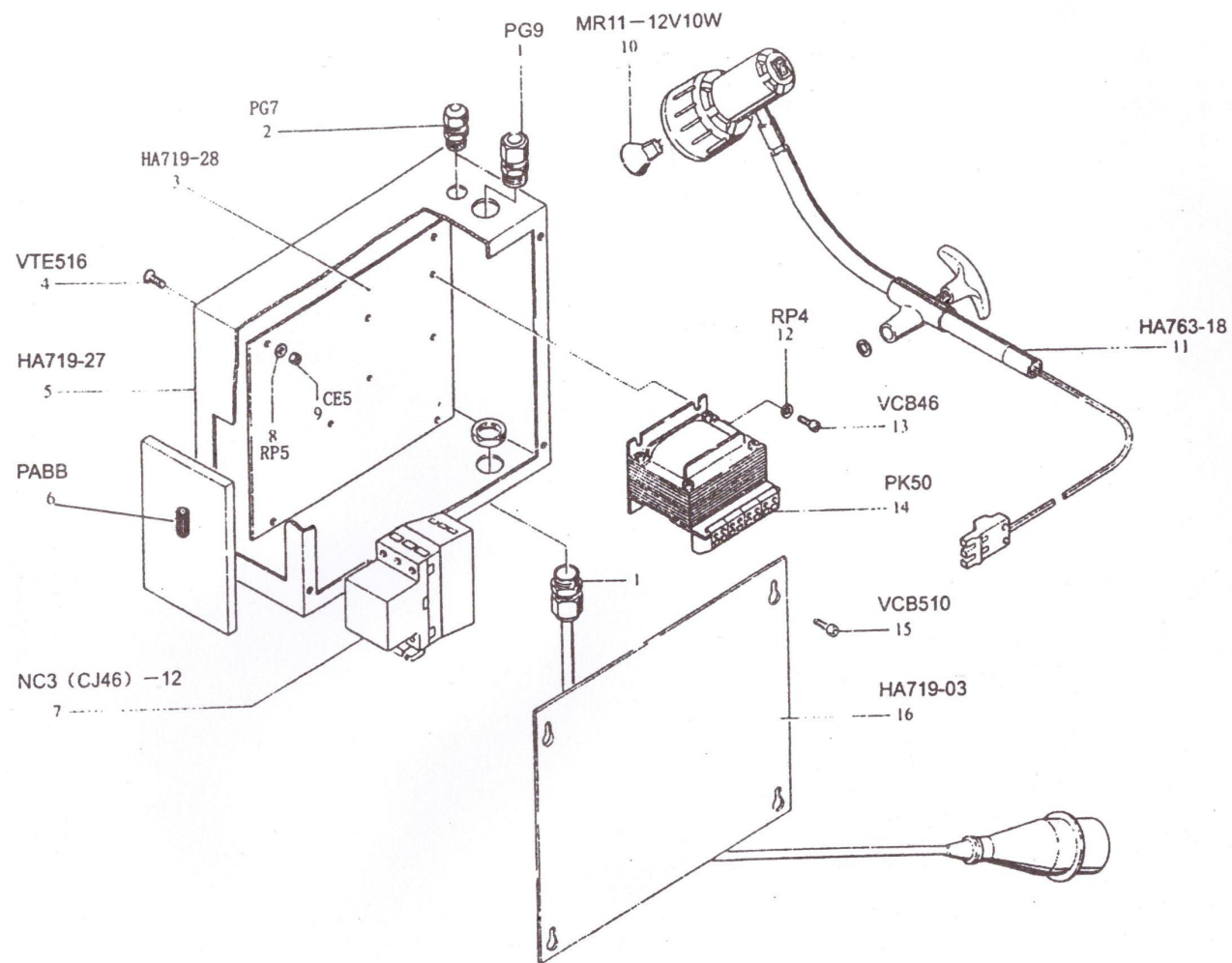
序号	数量	名 称	Name	序号	数量	名 称	Name		
1	HA762-01	1	剪刀组件	cutters assembly	33	S0212	1	销钉	spring pin
2	HA762-05	1	一字螺钉	blade screw	34	HA761-15	1	调节滑动棒	adjustable sliding bar
3	VCB38	1	有头螺钉	hex.soc.hd.cap screw	35	HA761-13	1	调节引导支架	adjustable guide support
4	HA762-04	1	弹簧刀片	spring blade	36	HA761-12	1	调节螺钮垫圈	index
5	HA762-03	1	可动刀片	moving blade	37	HA761-11	1	球状调节钮	ball grip for adjustable guide
6	HA762-02	1	固定刀片	stationary blade					
7	HA762-06	1	弹簧	spring					
8	HA762-07	1	螺母	nut					
9	DE3	1	螺旋套	hex nut					
10	VCB416	4	有头螺钉	hex.soc.hd.cap screw					
11	HA760-07	1	线闸张力组件	thread-brake tension group					
12	HA760-14	1	张力帽	tension cap					
13	HA760-13	1	弹簧	spring					
14	HA760-08	1	导套	guide sleeve					
15	HA760-12	1	钳刀松开棒	nipper release rod					
16	HA760-09	1	后压板	rear pressure plate					
17	GBP34	2	定位螺丝	hex.soc.set screw					
18	GBP35	1	定位螺丝	hex.soc.set screw					
19	HA760-11	1	螺母	nut					
20	HA760-10	1	前压板	front pressure plate					
21	R2510	2	辊子	roller					
22	HA761-20	1	可伸缩掀钮引导组件	snap retractable edge guide assembly					
23	RP4	2	平垫圈	flat washer					
24	VCB36	2	有头螺钉	hex.soc.hd.cap screw					
25	HA761-08/1	1	强化弹簧板	reinforcement for spring					
26	HA761-08	1	松放弹簧板	release spring for guide					
27	HA761-10	1	螺纹螺钉	threade block					
28	HA761-03	1	底部盖板	bottom for guide with lock					
29	VSB36	2	有头螺钉	hex.soc.flat hd.cap screw					
30	HA761-06	1	弹簧	spring for cloth-guide					
31	HA761-07	1	球头钉	push button for guide					
32	HA761-05	1	弹簧引导栓	spring guide point					



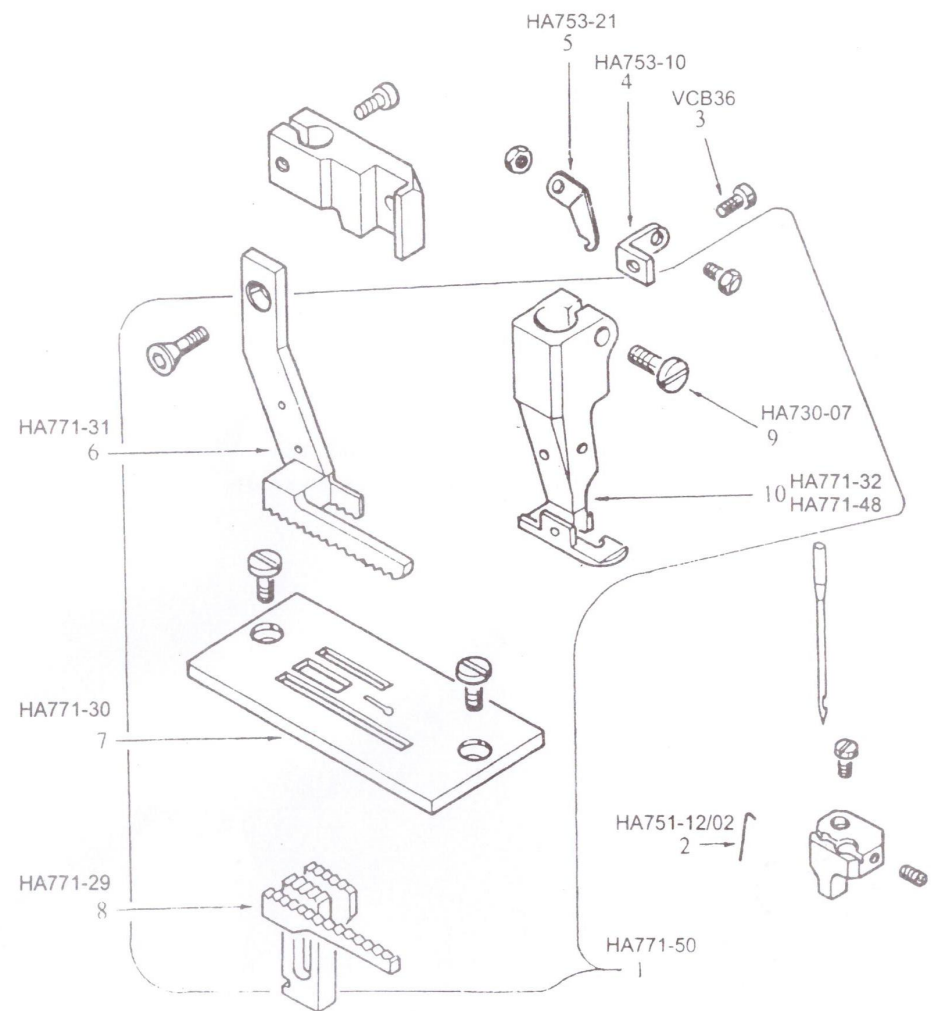
序号	数量	名 称	Name
1 GB45	1	定位螺丝	hex.soc.set screw
2 HA754-12	1	短轴	stud
3 HA754-03	1	铰链铆钉	hinge stud
4 TAF81512X	1	辊子轴承套	rollers bearing
5 HA754-10	1	上弯纱轮杆	upper looper lever
6 GB34	1	定位螺丝	hex.soc.set screw
7 HA756-10	1	控制按钮	control knob
8 HA754-11	1	上支架	upper looper support
9 GB55	1	定位螺丝	hex.soc.set screw
10 HA754-09	4	上弯纱轮线钩	upper looper
11 GB56	1	定位螺丝	hex.soc.set screw
12 HA754-08	1	固定帽	upper looper holder cap
13 HA754-07	1	帽钩	cap for hook
14 HA756-09	1	弹簧	spring
15 HA756-08	1	辊子螺栓	roller stud



序号	数量	名 称	Name
1 PG9	2	缆索支架	cable holder
2 PG7	1	缆索支架	cable holder
3 HA719-28	1	盒底座	box base
4 VTE516	2	有头螺钉	hex.soc.flat hd.cap screw
5 HA719-27	1	电源盒	electric box
6 PABB	1	分离盒	indented cover
7 NC3(CJ46)-12	1	过载电流断路器	circuit breaker with terminal overload
8 RP5	2	平垫圈	flat washer
9 CE5	2	螺旋套	hex nut
10 MR11-12V10W	1	电灯泡	light bulb
11 HA763-18	1	灯固定器	halogen lamp
12 RP4	2	垫圈	washer
13 VCB46	2	有头螺钉	hex.soc.hd.cap screw
14 PK50	1	变压器	transformer
15 VCB510	4	凸头螺钉	convex-headed screw
16 HA719-03	1	盒盖	box cover



序号	数量	名 称	Name
1	HA771-50	1 “L” 缝纫组件	Soft stitch feature “L”
1	HA771-62	1 “P.L” 缝纫组件	soft stitch feature “P.L”
2	HA751-12/02	1 线爪	latch wire
3	VCB36	2 有头螺钉	hex.soc.hd.cap screw
4	HA753-10	1 止动杆	stop lever
5	HA753-21	1 导线钩	thread guide
6	HA771-31	1 “L.-P.L.” 步行压脚	walking presser “L.-P.L.”
7	HA771-30	1 “L.-P.L.” 针板	Plate “L.-P.L.”
8	HA771-29	1 “L.-P.L.” 下送料挡块	drop feed dog “L.-P.L.”
9	HA730-07	4 送料挡块高度调节螺钉	feed dog height adjustment screw
10	HA771-32	1 “L” 步行压脚	presser foot “L”
10	HA771-48	1 “P.L” 步行压脚	presser foot “P.L”



序号	名 称	Name
1	注油壶	oiler
2	钳子	pincers
3	一字螺丝起子	angular screw driver
4	内六角头螺丝起	socket head screw driver mm.7
5	5, 5.7mm扳手	open and wrench mm.5,5.7
6	1.5mm六角螺丝起	hexagonal key mm.1.5
7	2mm六角螺丝起	hexagonal key mm.2
8	2.5mm六角螺丝起	hexagonal key mm.2.5
9	3mm六角螺丝起	hexagonal key mm.3
10	4mm六角螺丝起	hexagonal key mm.4
11	5mm六角螺丝起	hexagonal key mm.5
12	6mm六角螺丝起	hexagonal key mm.6
13	“M.P.-M.L.”型针板	sample throat plate type “m.p.-m.l.”
14	“L”型针板	sample throat plate type “l”
15	下顶针调节器	sample gauge for lower bad center (on demand)
16	下送料针高度板	template for height of drop feed dog and needle

