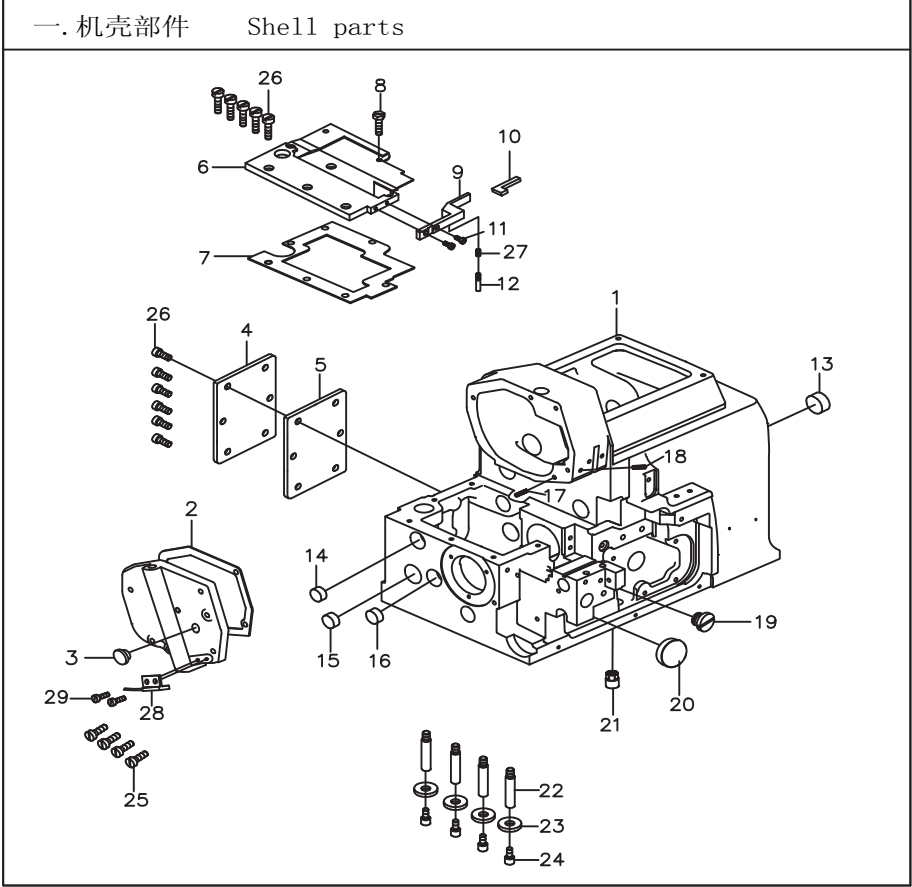


直驱式超高速包缝零件图册

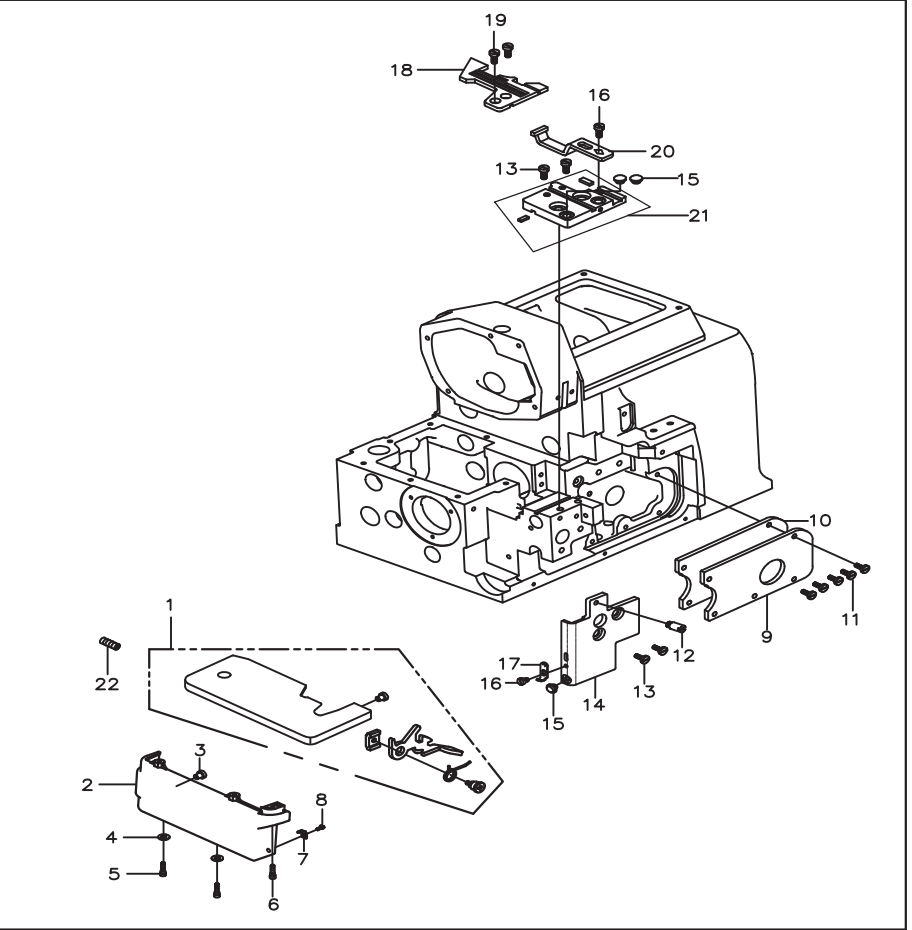
6800 V1.0



一. 机壳部件 Shell parts

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680001001	机壳	Shell	1	1	
	680001002	机壳	Shell			1
2	680001003	侧盖垫	Side cover pad	1	1	1
3	680001004	侧盖油塞	Side cover oil plug	1	1	1
4	680001005	后窗板	Rear window plate	1	1	1
5	680001006	后窗板垫	Rear window mat	1	1	1
6	680001007	左盖板	Left cover plate	1	1	1
7	680001008	左盖板垫	Left cover pad	1	1	1
8	680001009	六角头螺钉11/64	Screw	1	1	1
9	680001010	挡板	Baffle	1	1	1
10	680001011	针板胶垫	Needle plate rubber pad	1	1	1
11	S203574008	六角头螺钉9/64	Screw	2	2	2
12	680001013	顶丝	Screw	1	1	1
13	680001014	切刀轴孔塞	Cutter shaft hole plug	1	1	1
14	680001015	牙架偏心轴孔塞	SPressure eccentricity axle hole plug	1	1	1
15	680001016	送布轴孔塞	Feeder plug	1	1	1
16	680001017	横轴孔孔塞	Axial slug	1	1	1
17	680001018	滤油棉	Oil filter	1	1	1
18	680001019	堵油棉	Oil plugging	1	1	1
19	680001020	堵油螺钉	Oil plugging screw	1	1	1
20	680001021	前弯针轴孔塞	Front bend needle hole plug	1	1	1
21	680001022	滤油钉	Oil filter nail	4	4	4
22	680001023	油盘链接螺钉	Screw	4	4	4
23	680001024	油盘链接垫圈	Washer	4	4	4
24	S185952815	油盘螺钉	Screw	4	4	4
25	S074374008	侧盖螺钉	Screw	4	4	4
26	S084374010	后窗板螺钉	Screw	11	11	11
27	S123574003	挡板顶丝	Screw	1	1	1
28	680001029	照明灯组件	Lamp assembly	1	1	1
29	S073574008	照明灯紧固螺钉	Screw	2	2	2

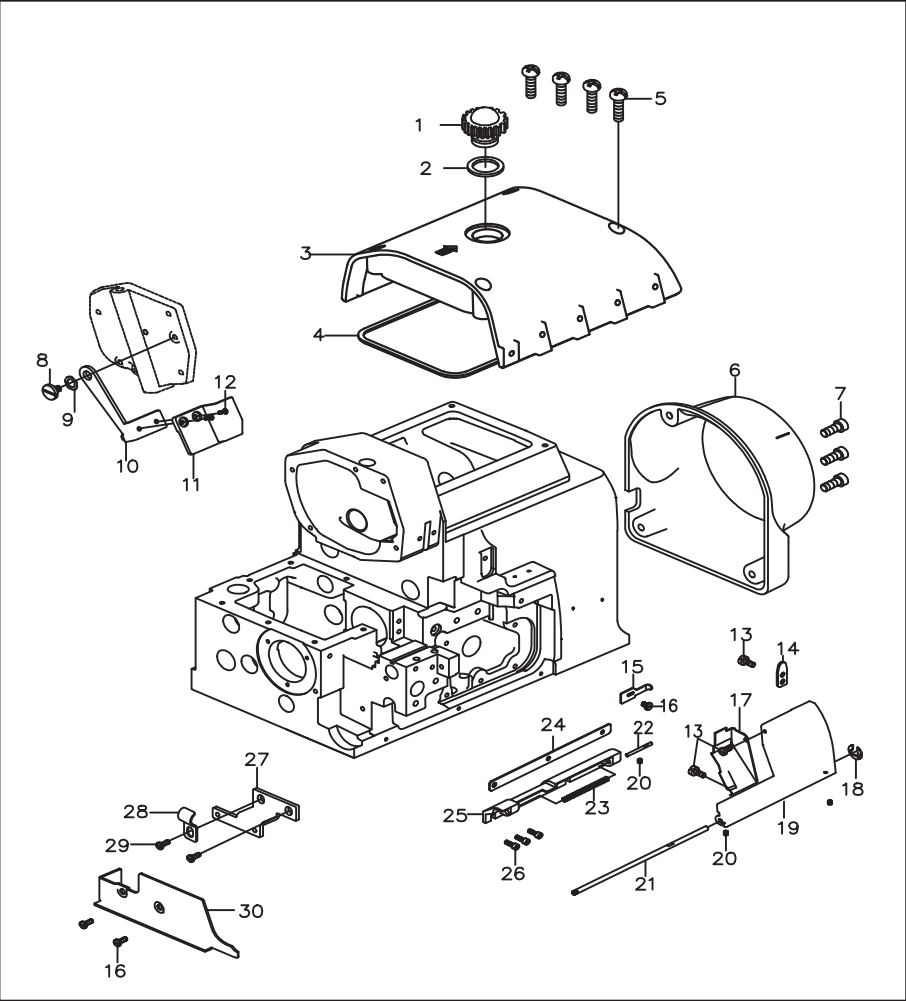
二. 缝台部件 Seaming parts



二. 缝台部件 Seaming parts

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680002001	缝台组件	Subassembly	1	1	1
2	680002002	缝台下罩壳	Shroud	1	1	1
3	680002003	减震垫（厚）	Cushioning pad (thick)	4	4	4
4	W220400810	垫圈Φ4	Washer	2	2	2
5	S073574012	下罩壳螺钉	Screw	2	2	2
6	S093574014	下罩壳长螺钉	Screw	1	1	1
7	680002007	限位板	Limit plate	1	1	1
8	M070300506	限位板螺钉	Screw	1	1	1
9	680002009	上弯针密封板	Sealing plate	1	1	1
10	680002010	上弯针密封板垫	Seal plate pad	1	1	1
11	S074374010	密封板螺钉	Screw	5	5	5
12	680002012	缝台限位销	Limit pin	1	1	1
13	S075952810	防护板螺钉	Screw	4	4	4
14	680002014	防护板	Protective plate	1	1	1
15	680002015	减震垫	Cushioning pad	3	3	3
16	S073574006	前护针螺钉	Screw	2	2	2
17	680002017	压板	Plate	1	1	1
	680002018			1		
18	680002019	针板	Needle plate		1	
	680002020					1
19	680002021	针板螺钉	Screw	2	2	2
20	680002022	前护针	Front guard needle	1	1	
21	680002023	针板座	Needle plate seat	1	1	1
22	S074374006	缝台紧定螺钉	Screw	1	1	1

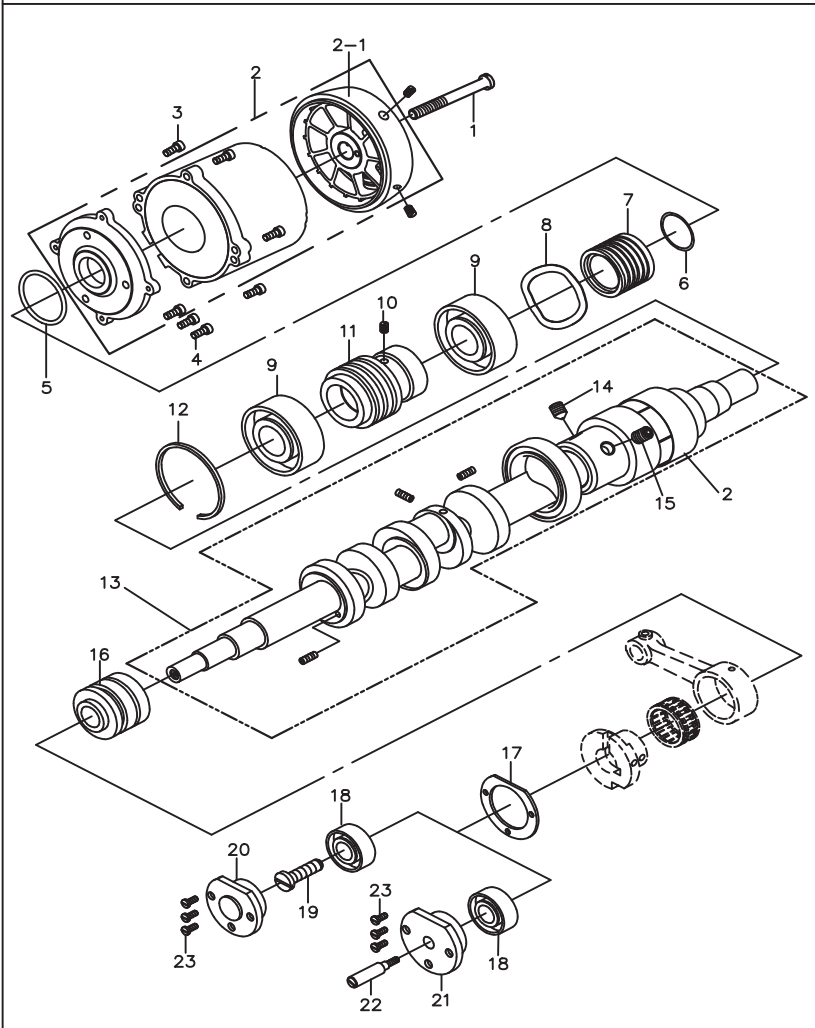
三. 机罩部件 Hood parts



三. 机罩部件 Hood parts

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680003001	油窗	Oil window	1	1	1
2	680003002	油窗垫	Oil window mat	1	1	1
3	680003003	上盖	On the cover	1	1	1
4	680003004	上盖密封垫	Cover seal	1	1	1
5	S094374018	上盖螺钉	Screw	4	4	4
6	680003006	电机罩壳	Motor hood	1	1	1
7	M090400710	电机罩螺钉	Screw	3	3	3
8	680003008	护目镜支架段螺钉M4	Screw	1	1	1
9	680003009	波形垫圈	Wave washer	1	1	1
10	680003010	护目镜支架	Goggle bracket	1	1	1
11	680003011	护目镜	Goggles	1	1	1
12	M070300505	护目罩螺钉	Screw	2	2	2
13	S074374006	前罩簧片螺钉	Screw	4	4	4
14	680003014	前罩簧片	Front reed reed	1	1	1
15	680003015	前罩挡板簧	Spring	1	1	1
16	680003016	挡板簧螺钉11/64	Screw	3	3	3
	680003017	前罩挡板	Front cover baffle	1	1	
	680003018	五线前罩挡板	Five wire front cover baffle			1
18	E320350908	铰链销卡簧	Circlip	1	1	1
19	680003019	前罩	Front cover	1	1	1
20	S143574004	铰链销紧定螺钉	Screw	3	3	3
21	680003021	前罩销	Front pin	1	1	1
22	680003022	前罩架销	Front rack pin	1	1	1
23	680003023	前罩架弹簧	Spring	1	1	1
24	680003024	前罩架垫	Front cover pad	1	1	1
25	680003025	前罩架	Front rack	1	1	1
26	S074374010	铰链螺钉	Screw	3	3	3
27	680003027	缝料挡板支架	Slit baffle bracket	1	1	1
28	680003028	过线夹	Cross clip	2	2	2
29	S074374008	挡板支架螺钉	Screw	2	2	2
30	680003030	缝料挡板	Slit baffle	1	1	1

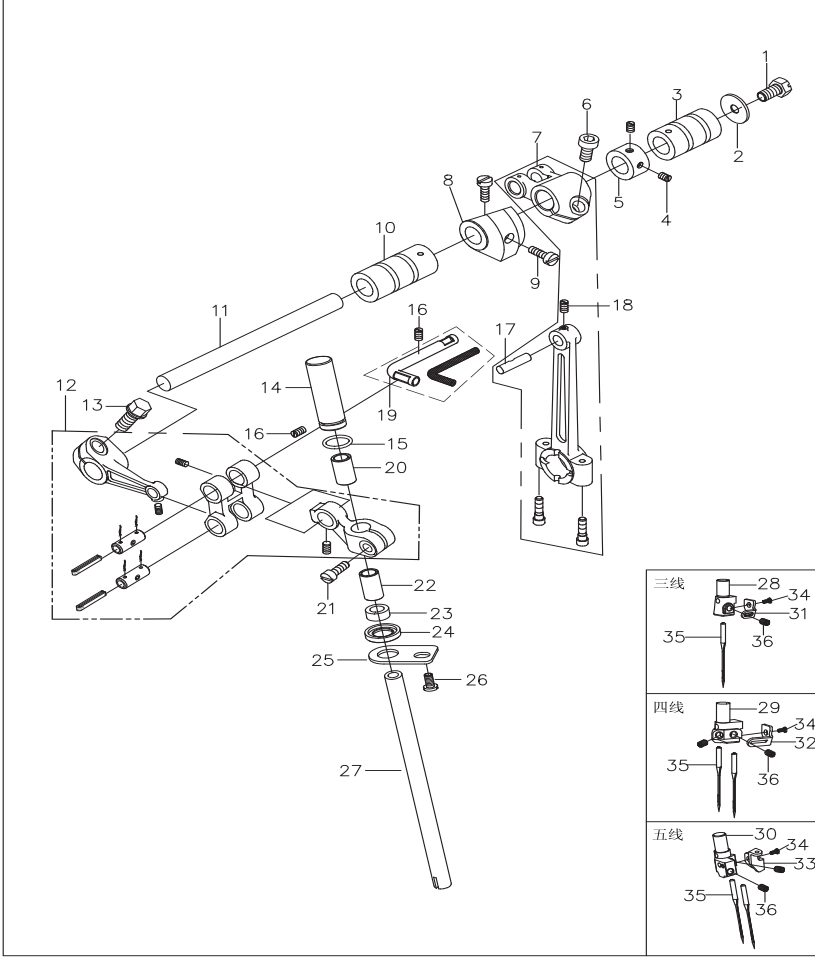
四. 主轴部件 Spindle unit



四. 主轴部件 Spindle unit

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680004001	主轴拉紧螺钉15/64x28	Screw	1	1	1
2	680004002	电机组件	Motor components	1	1	1
2-1	680004003	手轮	Handwheel	1	1	1
3	M180400710	电机锁紧螺钉	Screw	4	4	4
4	M180500810	法兰锁紧螺钉	Screw	3	3	3
5	Q353470265	O形密封圈	O shaped seal ring	1	1	1
6	680004007	O形密封圈	O shaped seal ring	1	1	1
7	680004008	回油隔套	Oil recovery sleeve	1	1	1
8	680004009	波形垫圈	Wave washer	1	1	1
9	680004010	深沟球轴承6003	Bearing	2	2	2
10	M140400704	蜗杆螺钉	Screw	2	2	2
11	680004012	油泵蜗杆	Worm	1	1	1
12	680004013	卡簧	Circlip	1	1	1
	680004014	三线主轴组件	Three line spindle assembly	1		
	680004015	四线主轴组件	Four line spindle assembly		1	
	680004016	五线主轴组件	Five line spindle assembly			1
14	M160607506	转子锥头紧定螺钉	Screw	1	1	1
15	M140607506	转子紧定螺钉	Screw	1	1	1
16	680004019	主轴套	Spindle sleeve	1	1	1
17	680004020	轴承盖垫	Bearing cover cushion	1	1	1
18	680004021	深沟球轴承6200	Deep groove ball bearing	1	1	1
19	S075952810	主轴堵油螺钉	Screw	1	1	
20	680004023	轴承端盖	Bearing end cover	1	1	
21	680004024	五线轴承端盖	Bearing end cover			1
22	680004025	凸轮轴	Camshaft			1
23	S074374008	轴承端盖螺钉	Screw	3	3	3

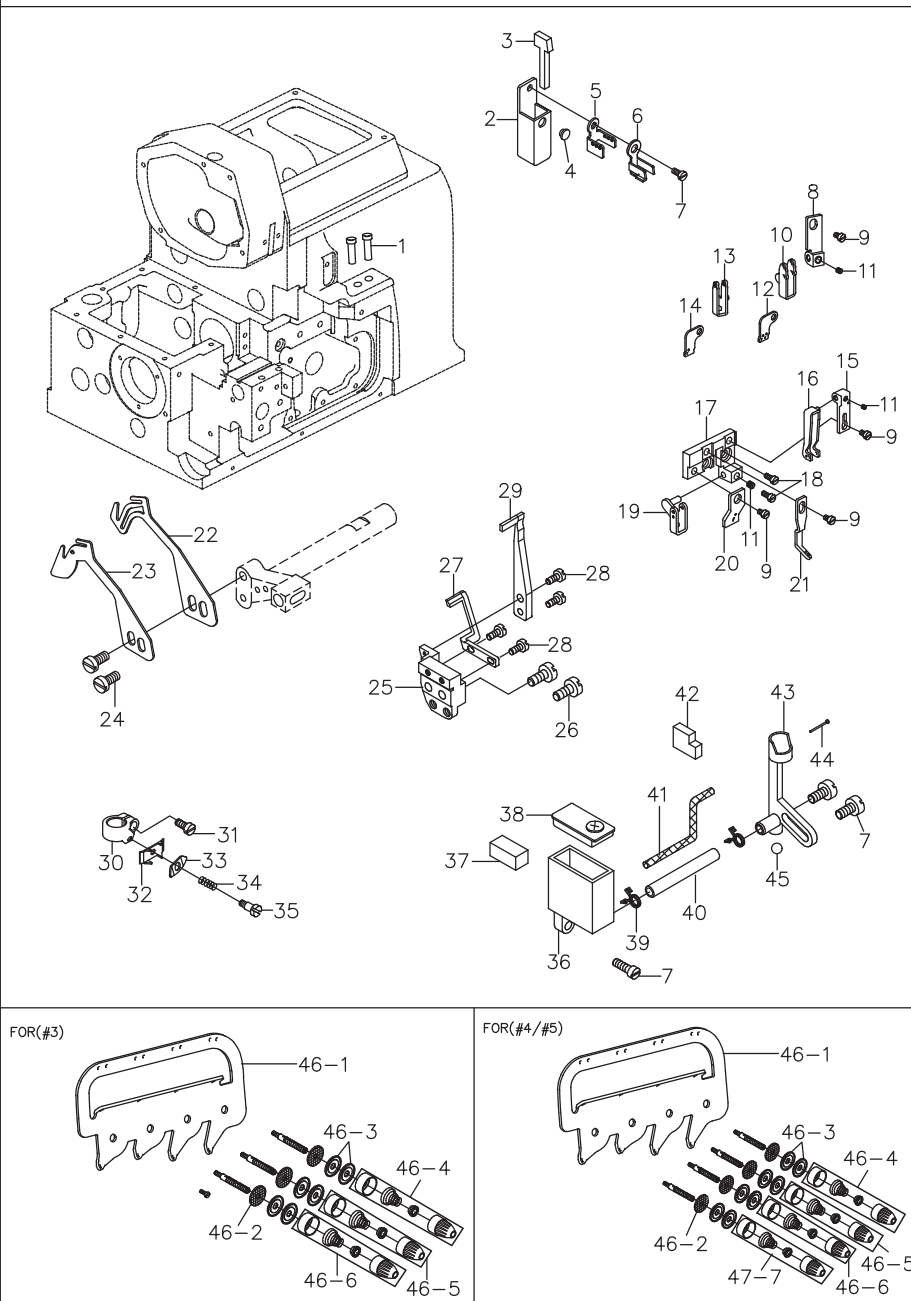
五. 针杆部件 Needle bar



五. 针杆部件 Needle bar

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	S204374010	六角头螺钉11/64	Screw	1	1	1
2	680005002	摩擦垫圈	Friction washer	1	1	1
3	680005003	针杆驱动轴右套	Axle sleeve	1	1	1
4	S144374006	挡圈螺钉	Screw	2	2	2
5	680005005	挡圈	Ring	1	1	1
6	M180607512	曲柄螺钉	Screw	1	1	1
7	680005007	针杆驱动曲柄	Needle rod drive crank	1	1	1
8	680005008	平衡块	Balance block	1	1	1
9	680005009	平衡块螺钉7/32	Screw	2	2	2
10	680005010	针杆驱动轴左套	Axle sleeve	1	1	1
11	680005011	针杆驱动轴	Pin drive shaft	1	1	1
12	680005012	针杆曲柄组件	Pin crank module	1	1	1
13	M190607512	针杆曲柄螺钉M6x0.75	Screw	1	1	1
14	680005014	针杆帽	Needle bar cap	1	1	1
15	680005015	O形圈	O ring	1	1	1
16	S144374006	针杆帽紧定螺钉	Crew	2	2	2
17	680005017	大连杆销	Dalian rod pin	1	1	1
18	M140040704	大连杆销紧定螺钉	Screw	1	1	1
19	680005019	过油管组件	Oil pipe assembly	1	1	1
20	680005020	针杆上套	Needle rod upper sleeve	1	1	1
21	S073574008	针杆夹头螺钉	Screw	1	1	1
22	680005022	针杆下套	Needle rod	1	1	1
23	680005023	针杆下油毡	Bottom linoleum	1	1	1
24	680005024	针杆下油封	Lower oil seal	1	1	1
25	680005025	针杆下压板	Needle bar lower pressure plate	1	1	1
26	S073574008	针杆下压板螺钉	Screw	1	1	1
27	680005027	针杆	Needle bar	1	1	1
28	680005028	三线针夹	Three wire clip	1		
29	680005029	四线针夹	Four wire clip		1	
30	680005030	五线针夹	Five wire clip			1
31	680005031	三线机针过线板	Passing plate	1		
32	680005032	四线机针过线板	Passing plate		1	
33	680005033	五线机针过线板	Passing plate			1
34	M040200405	机针过线板螺钉	Screw	1	1	1
35	DCX27	机针DCx27	Needle	1	2	2
36	M140030504	机针螺钉	Screw	1	2	2

六. 过线部件 Over line parts

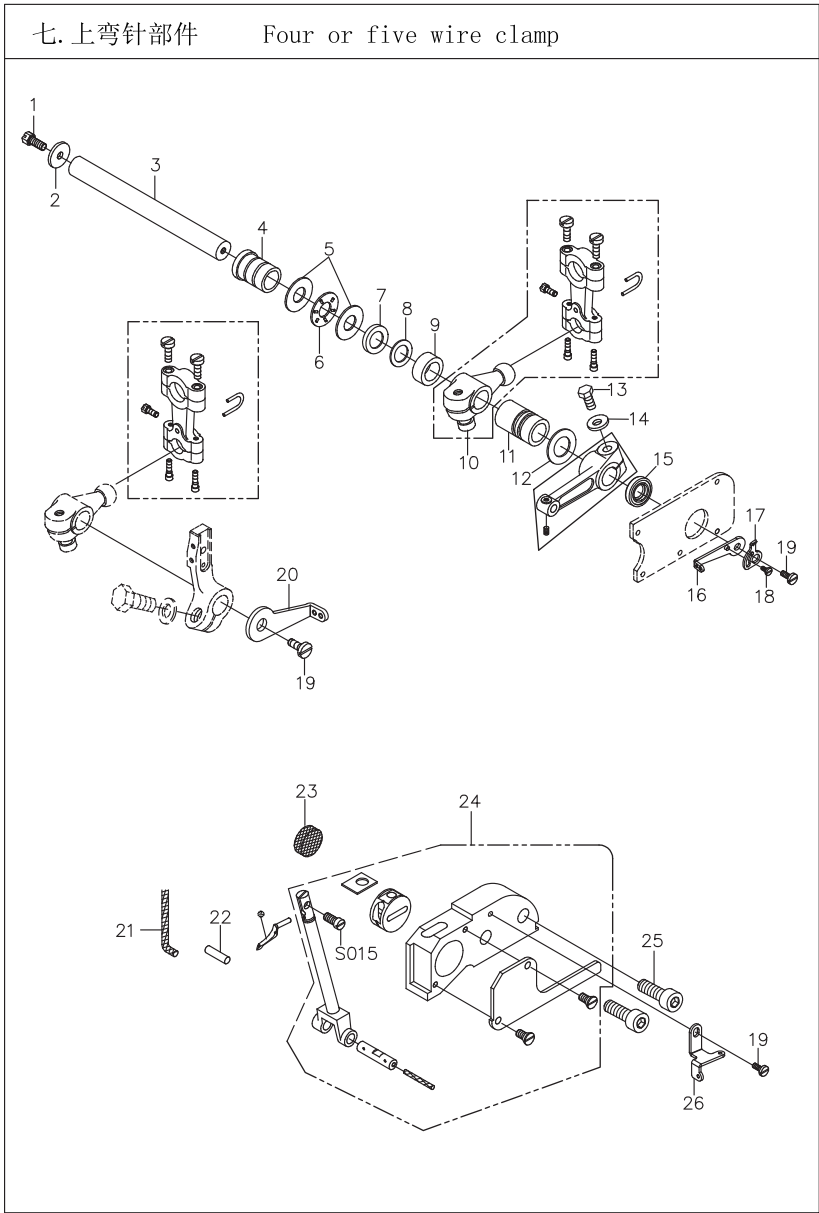


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六. 过线部件 Over line parts

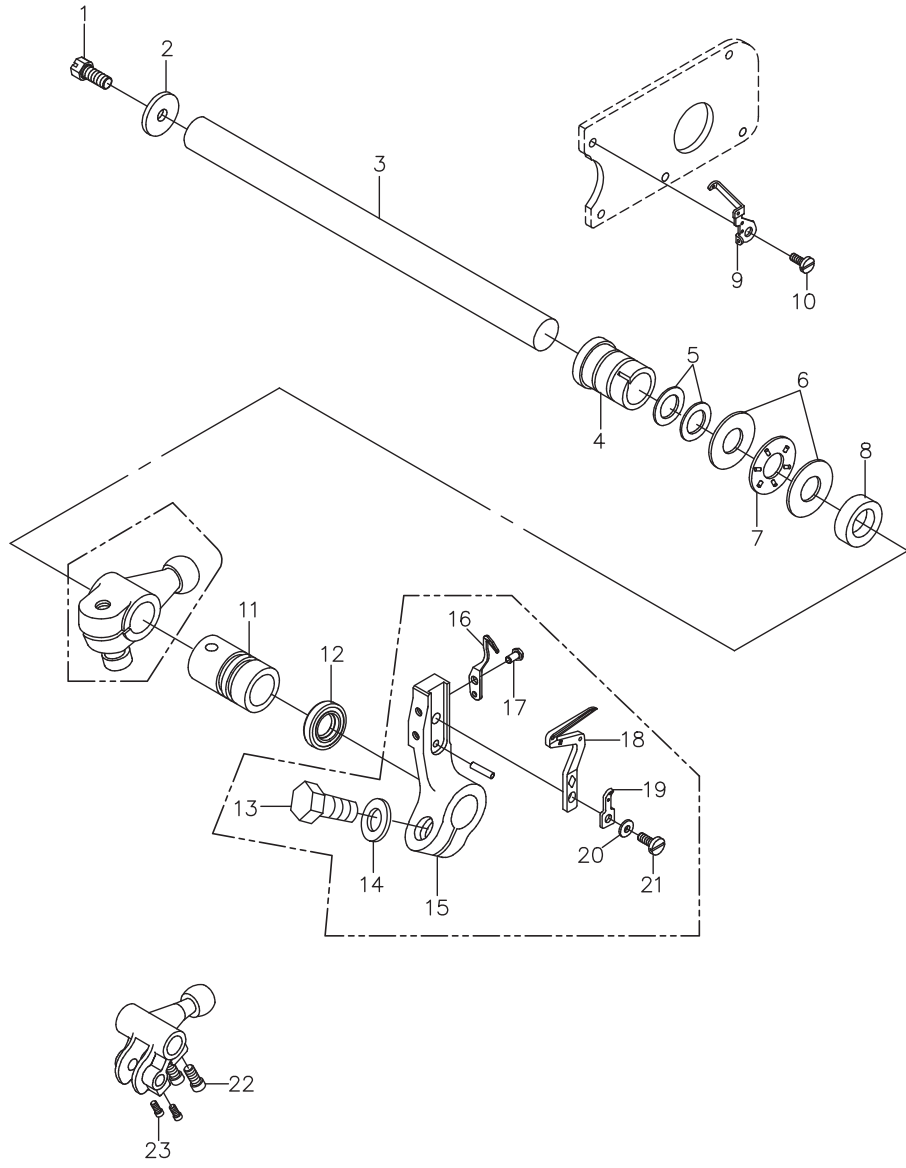
序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680006001	过线管	Over line tube	2	2	2
2	680006002	上硅油盒	Upper silicone oil box	1	1	1
3	680006003	上硅油盒油毡	Asphalt felt	1	1	1
4	680006004	上硅油盒油塞	Oil plug	1	1	1
5	680006005	上硅油盒过线架	Overhead line frame	1	1	1
6	680006006	油毡支架	Linoleum bracket	1	1	1
7	S074374008	上硅油盒螺钉	Screw	4	4	4
8	680006008	过线板支架	A support plate	1	1	
9	M070040705	过线板支架螺钉	Screw	4	4	4
10	680006010	二眼挑线过线板	Two eyes pick line board		1	
11	M140040704	挑线过线板紧固螺钉	Screw	3	3	3
12	680006012	二眼机针过线板	Two eye machine needle plate		1	
13	680006013	单眼挑线过线板	One thread passing plate	1		
14	680006014	单眼机针过线板	A monocular machine needle plate	1		
15	680006015	五线过线板支架	Five line plate bracket			1
16	680006016	五线挑线上过线板	Five line pick line board			1
17	680006017	过线板座	A board seat			1
18	S073574010	过线板座螺钉	Screw			2
19	680006019	五线挑线下过线板	Five line pick line passing plate			1
20	680006020	五线单眼机针过线板	Passing plate			1
21	680006021	链线过线板	Chain line board			1
22	680006022	挑线杆	Take-up lever	1	1	
23	680006023	五线挑线杆	Five wire rod			1
24	S073574006	挑线杆螺钉	Screw	2	2	2
25	680006025	护针挡座	Needle retaining block	1	1	
	680006026					1
26	S074374010	护针挡座螺钉	Screw	2	2	2
27	680006028	链线前护针	Front guard needle			1
28	S073185606	护针螺钉	Screw			4
29	680006030	链线后护针	Thread retaining needle			1
30	680006031	针杆圈栏线板支架	Column plate bracket	1	1	1
31	M070030506	栏线板支架螺钉	Screw	1	1	1
32	680006033	机针过线板	Passing plate	1	1	1
33	680006034	机针过线压板	Over line press plate	1	1	1
34	680006035	机针过线压板簧	Over line pressure plate spring	1	1	1
35	680006036	过线板段螺钉	Screw	1	1	1
36	680006037	下硅油盒	Lower silicone oil box	1	1	1
37	680006038	硅油棉块	Silicon oil cotton block	1	1	1
38	680006039	下硅油盒盖	Lower silicon oil box cover	1	1	1
39	680006040	油管夹	Oil pipe clamp	2	2	2
40	680006041	油管	Tubing	1	1	1
41	680006042	油线	Oil line	1	1	1
42	680006043	油棉	Cotton oil	1	1	
	680006044					1
43	680006045	机针冷却器	Machine needle cooler	1	1	
	680006046					1
44	680006047	油棉针	Oil and cotton needle	1	1	1
45	680006048	油堵	Oil plug	1	1	1
46	680006049	三线夹线器组件	Three wire clamp	1		
47	680006050	四、五线夹线器组件	Four or five wire clamp		1	1



七. 上弯针部件 Four or five wire clamp

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	S204374010	六角头螺钉11/64	Screw	1	1	1
2	680005002	摩擦垫圈	Friction washer	1	1	1
3	680007001	上弯针轴	Upper bending needle shaft	1	1	1
4	680007002	上弯针轴后套	Axle sleeve	1	1	1
5	680007004	轴承挡板	Bearing baffle	2	2	2
6	680007005	面滚针轴承	Needle roller bearing	1	1	1
7	680007006	厚垫圈	Thick washer	1	1	1
8	680007007	薄垫圈	Thin gasket	1	1	1
9	680007008	大隔套	Large septum	1	1	1
10	M180607512	曲柄螺钉	Screw	1	1	1
11	680007003	上弯针轴前套	Axle sleeve	1	1	1
12	680007010	橡胶圈	Rubber ring	1	1	1
13	S195952812	上弯针曲柄螺钉15/64	Screw	1	1	1
14	W220601116	曲柄螺钉垫圈	Crank screw washer	1	1	1
15	680007013	密封圈	Seal ring	1	1	1
16	680007014	上弯针轴挑线板	Take-up plate	1	1	1
17	680007015	上弯针线挑线板	Take-up plate	1	1	1
18	680007016	开槽螺钉M3	Screw	1	1	1
19	S074374008	挑线板螺钉	Screw	3	3	3
20	680007018	下弯针轴挑线板	Take-up plate	1	1	1
21	680007019	油线	Oil line	1	1	1
22	680007020	油销	Oil sales	1	1	1
23	680007021	油毡	Asphalt felt	1	1	1
24	680007022	上弯针滑杆组件	Upper bending needle bar assembly	1	1	1
25	S185952815	滑杆座螺钉	Screw	2	2	2
26	680007024	上弯针过线板	Curved needle plate	1	1	1

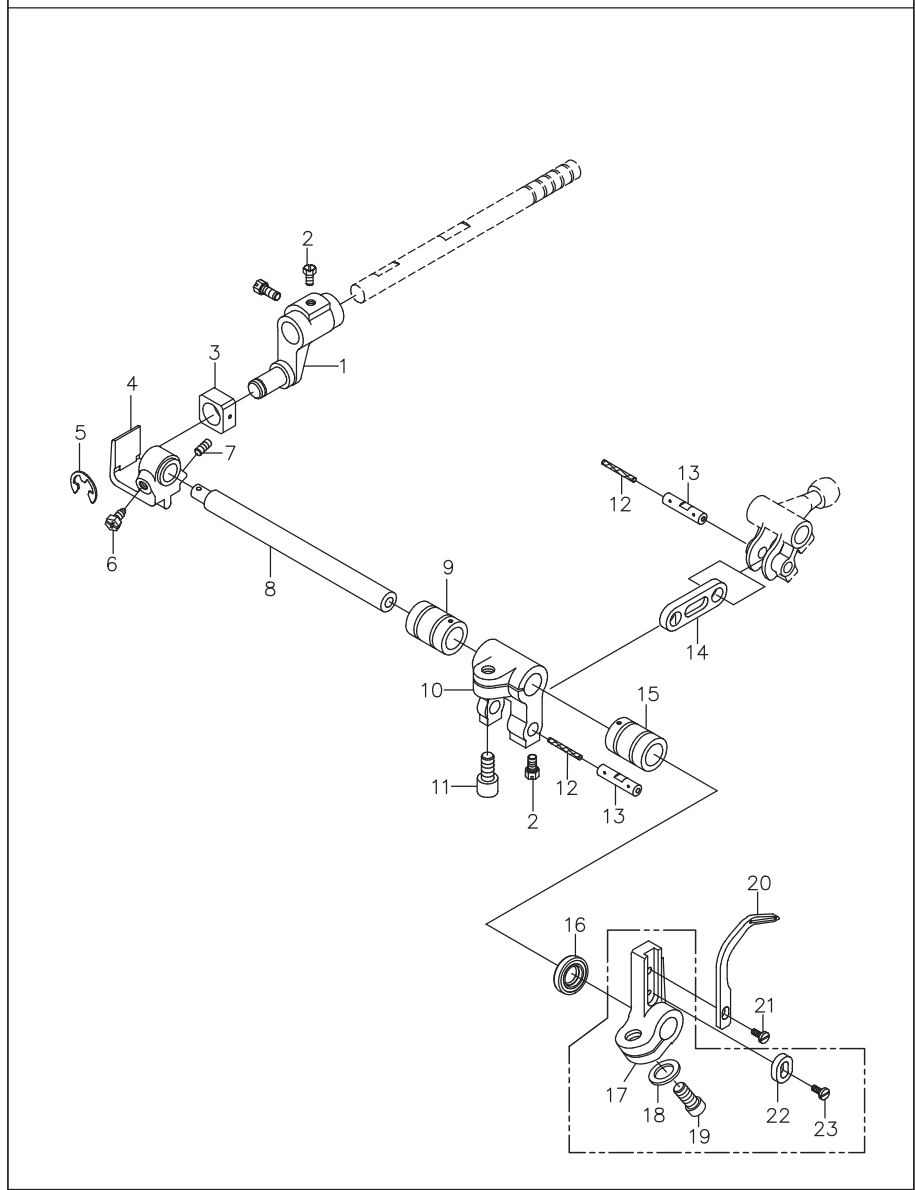
八. 下弯针部件 Bending needle



八. 下弯针部件 Bending needle

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	S204374010	六角头螺钉11/64	Screw	1	1	1
2	680005002	摩擦垫圈	Friction washer	1	1	1
3	680008001	下弯针轴	Downward bending needle shaft	1	1	1
4	680008002	下弯针轴后套	Axle sleeve	1	1	1
5	680008004	垫圈Ø10.2	Washer up Ø10.2	2	2	2
6	680008005	轴承小垫圈	Bearing small washer	2	2	2
7	680008006	滚针轴承	Needle bearing	1	1	1
8	680008007	隔套	Sleeve	1	1	1
9	680008008	上弯针线过线板	Passing plate	1	1	1
10	M074374010	过线板螺钉	Screw	1	1	1
11	680008003	下弯针轴前套	Axle sleeve	1	1	1
12	680008010	密封圈	Seal ring	1	1	1
13	S195952812	上弯针曲柄螺钉	Screw	1	1	1
14	W220601116	垫圈6	Gasket 6	1	1	1
15	680008011	下弯针架	Lower bending needle frame	1	1	1
16	680008012	后护针	Rear guard needle	1	1	1
17	680008013	后护针螺钉9/64	Screw	1	1	1
18	680008014	下弯针	Lower bending needle	1	1	1
19	680008015	下弯针过线	Down line needle crossing line	1	1	1
20	680008016	垫圈4	Washer	1	1	1
21	M070400708	下弯针螺钉	Screw4	1	1	1
22	M180607512	曲柄螺钉	Screw			2
23	680008019	锥头支紧螺钉9/64	Screw			2

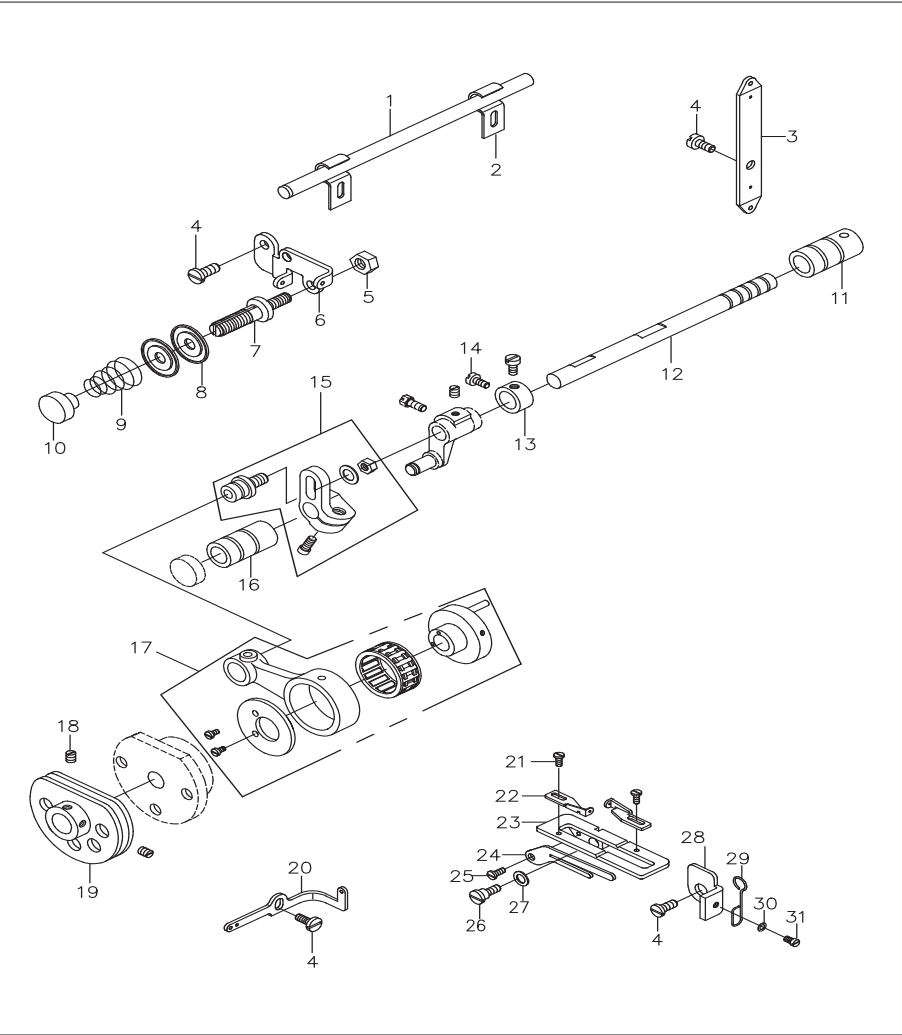
九. 前弯针部件 Front bend needle



九. 前弯针部件 Front bend needle

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680009001	驱动曲柄	Driving crank			1
2	S204374006	前弯针曲柄螺钉	Screw			3
3	680009003	前弯针滑块	Front bend needle slider			1
4	680009004	驱动座	Drive seat			1
5	680009005	开口挡圈	Circlip			1
6	680009006	驱动座螺钉	Screw			1
7	S144374006	前弯针轴锁紧螺钉	Screw			1
8	680009008	前弯针轴	ront bend needle shaft			1
9	680009009	前弯针轴后套	Axle sleeve			1
10	680009011	前弯针曲柄	Crank of front curved needle			1
11	S185952815	曲柄螺钉	Screw			1
12	680009013	油线	Oil line			2
13	680009014	调节板销	Regulating plate pin			2
14	680009015	调节板	Adjusting plate			1
15	680009010	前弯针轴前套	Axle sleeve			1
16	680008010	密封圈	Seal ring			1
17	680009016	前弯针架	Front bend needle frame			1
18	W220601116	垫圈6	Washer			1
19	S195952812	上弯针曲柄螺钉15/64	Screw			1
20	680009017	前弯针	Front bend needle			1
21	S074374010	前弯针螺钉	Screw			1
22	680009019	前弯针调节垫片	Shim			1
23	S072381006	调节片螺钉	Screw			1

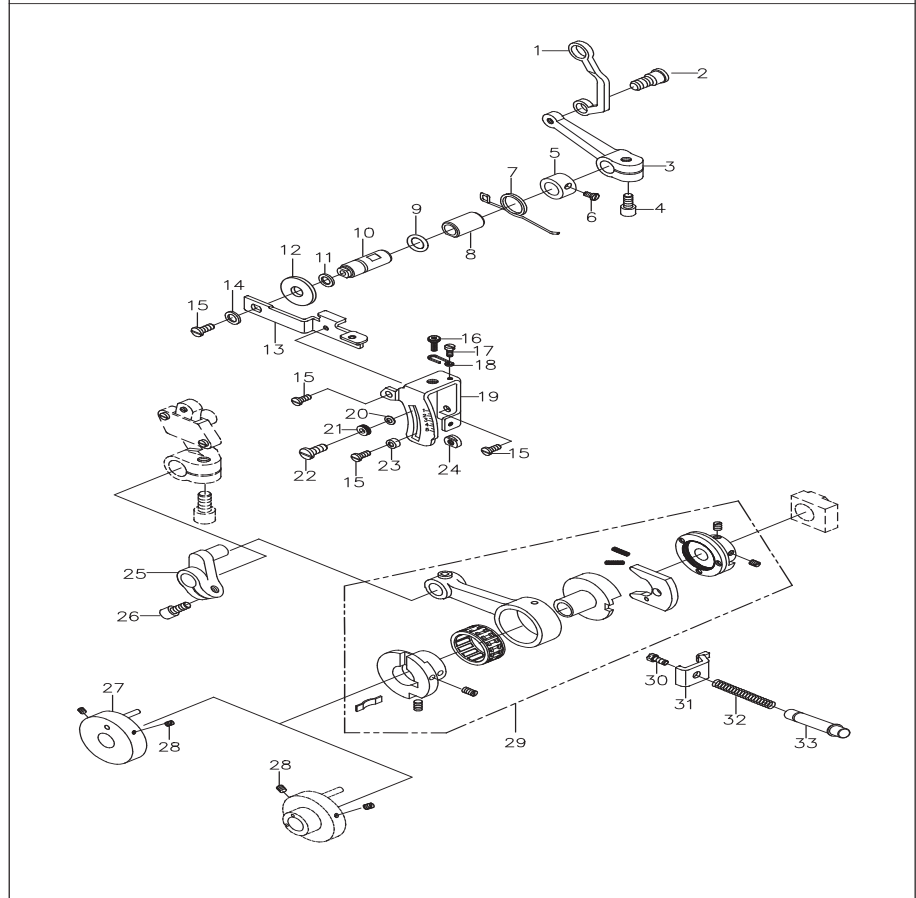
十. 打线凸轮部件 Line cam parts



十. 打线凸轮部件 Line cam parts

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680010001	过线管	Over line tube			1
2	680010002	过线管压板	Over line tube press plate			2
3	680010003	后导线板	Rear traverse plate			1
4	S074374008	后导板螺钉	Screw			1
5	N214374027	夹线钉螺母	Nut			1
6	680010006	压线器架	Press rack			1
7	680010007	夹线螺钉11/64	Screw			1
8	680010008	夹线片	Tension disc			2
9	680010009	夹线片弹簧	Spring			1
10	680010010	调压螺母	Nut			1
11	680010011	横轴右轴套	Axle sleeve			1
12	680010013	横轴曲柄轴	Shaft crank shaft			1
13	680010014	横轴挡圈	Cross shaft ring			1
14	S205954006	六角头螺钉11/64	Screw			2
15	680010016	横轴曲柄组件	Crankshaft crank module			1
16	680010012	横轴左轴套	Left axle bushing			1
17	680010017	横轴连杆组件	Cross shaft connecting rod assembly			1
18	M140300503	打线凸轮螺钉	Screw			2
19	680010019	打线凸轮	Line cam			1
20	680010020	二眼过线板	Two eye plate			1
21	S072385605	过线板螺钉	Screw			2
22	680010022	过线板	Passing plate			2
23	680010023	导线架	Traverse frame			1
24	680010024	导线板	Yarn feeder			1
25	M070400708	导线板螺钉	Screw			1
26	680010026	导线架段螺钉11/64	Screw			1
27	680003009	波形垫圈	Wave washer			1
28	680010027	限位板	Limit plate			1
29	680010028	限位弹簧	Spring			1
30	W220350705	限位弹簧垫圈	Washer			1
31	S073574006	限位弹簧螺钉	Screw			1

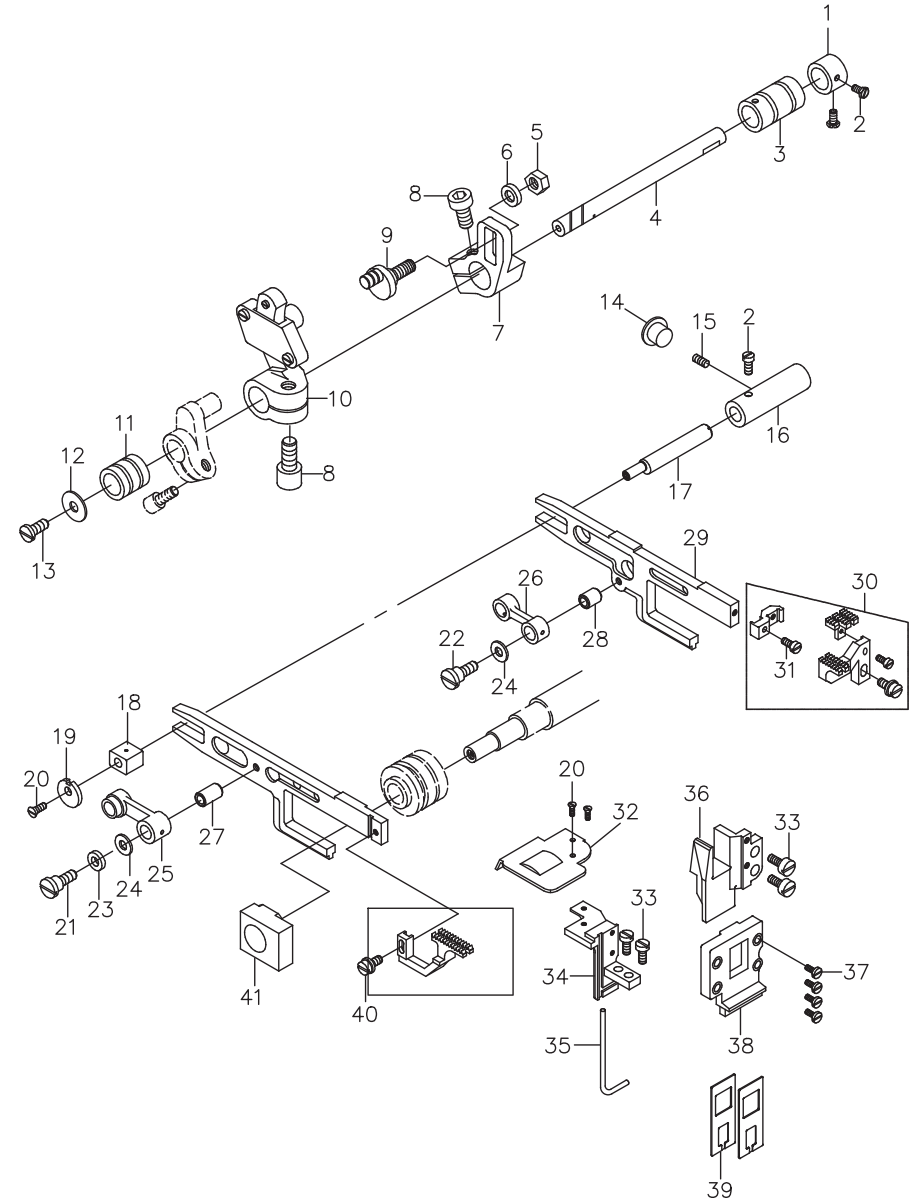
十一. 差动送布部件 Differential feeder



十一. 差动送布部件 Differential feeder

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680011001	差动连杆	Differential connecting rod	1	1	1
2	680011002	差动连杆螺钉	Screw	1	1	1
3	680011003	差动曲柄	Differential crank	1	1	1
4	S185952815	差动曲柄螺钉	Screw	1	1	1
5	680011005	挡圈	Ring	1	1	1
6	S204374006	六角头螺钉11/64	Screw	1	1	1
7	680011007	差动曲柄扭簧	Differential crank twist spring	1	1	1
8	680011008	差动轴套	Differential shaft sleeve	1	1	1
9	680011009	O形圈	O ring	1	1	1
10	680011010	销子	Pin	1	1	1
11	680011011	垫圈	Washer	1	1	1
12	680011012	大垫圈	Washer	1	1	1
13	680011013	差动扳手	Differential wrench	1	1	1
14	680011014	垫圈	Washer	1	1	1
15	S074374010	差动调节架螺钉	Screw	2	2	2
16	680011016	调节螺钉	Screw	1	1	1
17	680011017	卡簧螺钉	Screw	1	1	1
18	680011018	卡簧	Circlip	1	1	1
19	680011019	差动调节架	Differential adjustment frame	1	1	1
20	680011020	碟形垫圈	Dish washer	1	1	1
21	680011021	差动扳手锁紧螺母	Nut	1	1	1
22	680011022	差动扳手锁紧螺钉	Screw	1	1	1
23	680011023	差动扳手限位块	Limit block	1	1	1
24	680011024	调节滑块	Adjusting slider	1	1	1
25	680011025	送布曲柄	Feeding crank	1	1	1
26	S185952815	送布曲柄螺钉	Screw	1	1	1
27	680011027	送布凸轮座	Distribution cam seat	1	1	
28	S144374006	送布凸轮座螺钉	Screw	2	2	2
29	680011029	送布凸轮组件	Distribution cam assembly	1	1	1
30	680011030	六角头螺钉11/64	Screw	1	1	1
31	680011031	针距调节压板	Pin distance regulating press plate	1	1	1
32	680011032	针距调节弹簧	Spring	1	1	1
33	680011033	针距调节杆	Needle distance adjusting rod	1	1	1

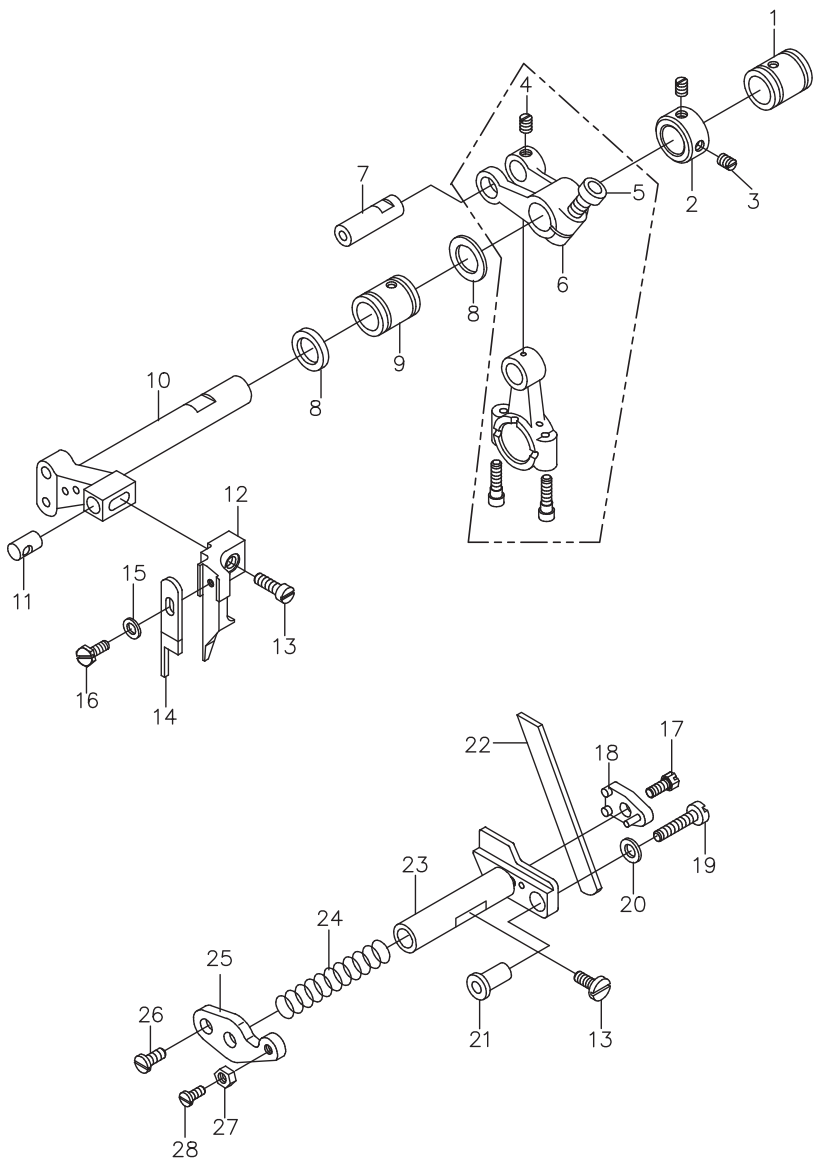
十二. 抬牙送布部件 Tooth carrying part



十二. 抬牙送布部件 Tooth carrying part

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680012001	挡圈	Ring	1	1	1
2	S204374006	六角头螺钉11/64	Screw	3	3	3
3	680012003	送布轴右套	Axle sleeve	1	1	1
4	680012004	送布轴	Distribution shaft	1	1	1
5	680012005	曲柄销螺母 (7/32)	Nut	1	1	1
6	680012006	曲柄销垫圈	Washer	1	1	1
7	680012007	送布曲柄	Feeding crank	1	1	1
8	S185952815	差动曲柄螺钉	Screw	2	2	2
9	680012009	曲柄销	Crank pin	1	1	1
10	680012010	差动曲柄组件	Differential crank module	1	1	1
11	680012011	送布轴左套	Axle sleeve	1	1	1
12	680012012	摩擦垫圈	Washer	1	1	1
13	S074374008	送布轴螺钉	Screw	1	1	1
14	680012014	橡胶塞	Rubber plug	1	1	1
15	S144374006	偏心套支紧螺钉	Screw	1	1	1
16	680012016	滑块偏心轴套	Slider eccentric axle sleeve	1	1	1
17	680012017	滑块偏心轴	Slider eccentricity axis	1	1	1
18	680012018	差动送布滑块	Differential slider	1	1	1
19	680012019	滑块偏心垫圈	Slider eccentric washer	1	1	1
20	T043184406	偏心轴螺钉	Screw	3	3	3
21	680012021	差动牙架连杆螺钉	Screw	1	1	1
22	680012022	送布牙架连杆螺钉	Screw	1	1	1
23	680012023	差动牙架连杆垫圈	Washer	1	1	1
24	680012024	牙架连杆垫圈	Washer	2	2	2
25	680012025	差动牙架连杆	Differential teeth connecting rod	1	1	1
26	680012026	送布牙架连杆	Connecting rod	1	1	1
27	680012027	差动牙架连杆套	Axle sleeve	1	1	1
28	680012028	送布牙架连杆套	Axle sleeve	1	1	1
29	680012029	牙架组件	Tooth rack component	1	1	1
30	680012030	送布牙组件	Feed tooth component	1	1	1
31	S073574008	主送布牙螺钉	Screw	1	1	1
32	680012032	挡油罩	Oil shield	1	1	1
33	S074374010	牙架导轨螺钉	Screw	4	4	4
34	680012034	挡油板	Oil baffle	1	1	1
35	680012035	密封圈	Seal ring	1	1	1
36	680012036	牙架导轨	Guideway	1	1	1
37	T093184405	密封导轨螺钉	Screw	4	4	4
38	680012038	密封导架	Sealing guide	1	1	1
39	680012039	活动油封	Activity oil seal	2	2	2
40	680012040	送布牙螺钉9/64	Screw	1	1	1
41	680012041	抬牙滑块	Dentate slider	1	1	1

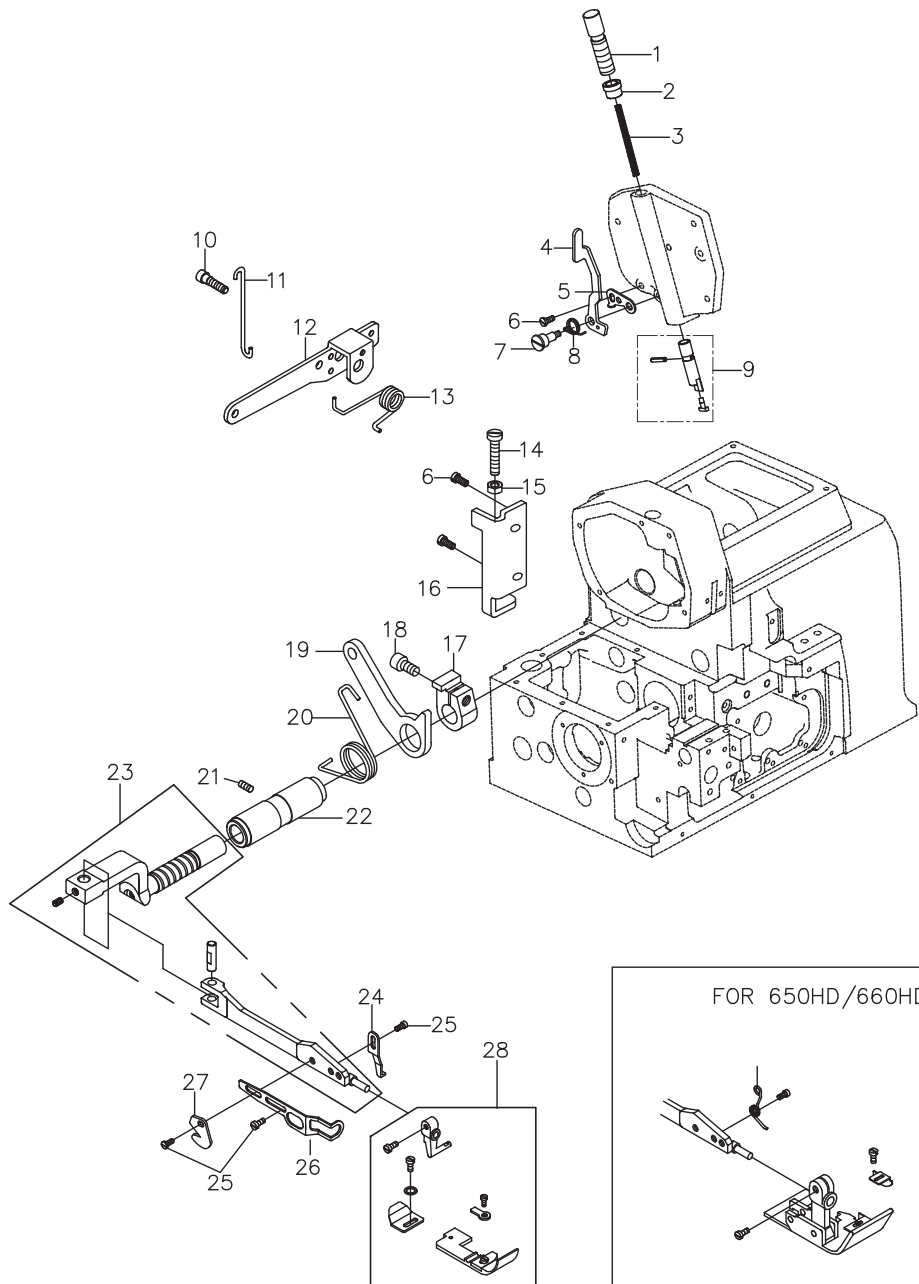
十三. 切刀部件 Cutter part



十三. 切刀部件 Cutter part

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680013001	上切刀轴右套	Axle sleeve	1	1	1
2	680013002	上切刀轴挡圈	Ring	1	1	1
3	680013003	挡圈螺钉7/32	Screw	2	2	2
4	S144374006	上刀曲柄销螺钉	Screw	1	1	1
5	S185952815	上刀曲柄螺钉	Screw	1	1	1
6	680013006	上刀曲柄	Knife crank	1	1	1
7	680013007	上刀曲柄销	Cutters crank pin	1	1	1
8	680013008	上刀曲柄垫圈	Washer	1	1	1
9	680013009	上切刀轴左套	Axle sleeve	1	1	1
10	6800130010	上切刀轴	Upper cutter shaft	1	1	1
11	680013011	上切刀座销	Upper cutter seat pin	1	1	1
12	680013012	上切刀座	Upper cutter seat	1	1	1
13	S074374010					
14	680013014	上切刀	Cutting knife	1	1	1
15	W220400805	垫圈Ø4	Washer	1	1	1
16	S203574008	上切刀螺钉	Screw	1	1	1
17	S204374010	下切刀压板螺钉	Screw	1	1	1
18	680013018	下切刀压板	Lower cutter press plate	1	1	1
19	680013019	下刀架套筒螺钉	Screw	1	1	1
20	W220500910	垫圈Ø5	垫圈	1	1	1
21	680013021	下刀架套筒	Axle sleeve	1	1	1
22	680013022	下切刀	Cutting knife	1	1	1
	680013015					
23	680013023	下切刀架	Lower cutting tool holder	1	1	1
	680013016					
24	680013024	下切刀架弹簧	Spring	1	1	1
25	680013025	下切刀架挡板	Lower cutter holder baffle	1	1	1
26	S074374008	下切刀挡板螺钉	Screw	1	1	1
27	N214374027	限位螺母	Nut	1	1	1
28	S094374015	限位螺钉	Screw	1	1	1

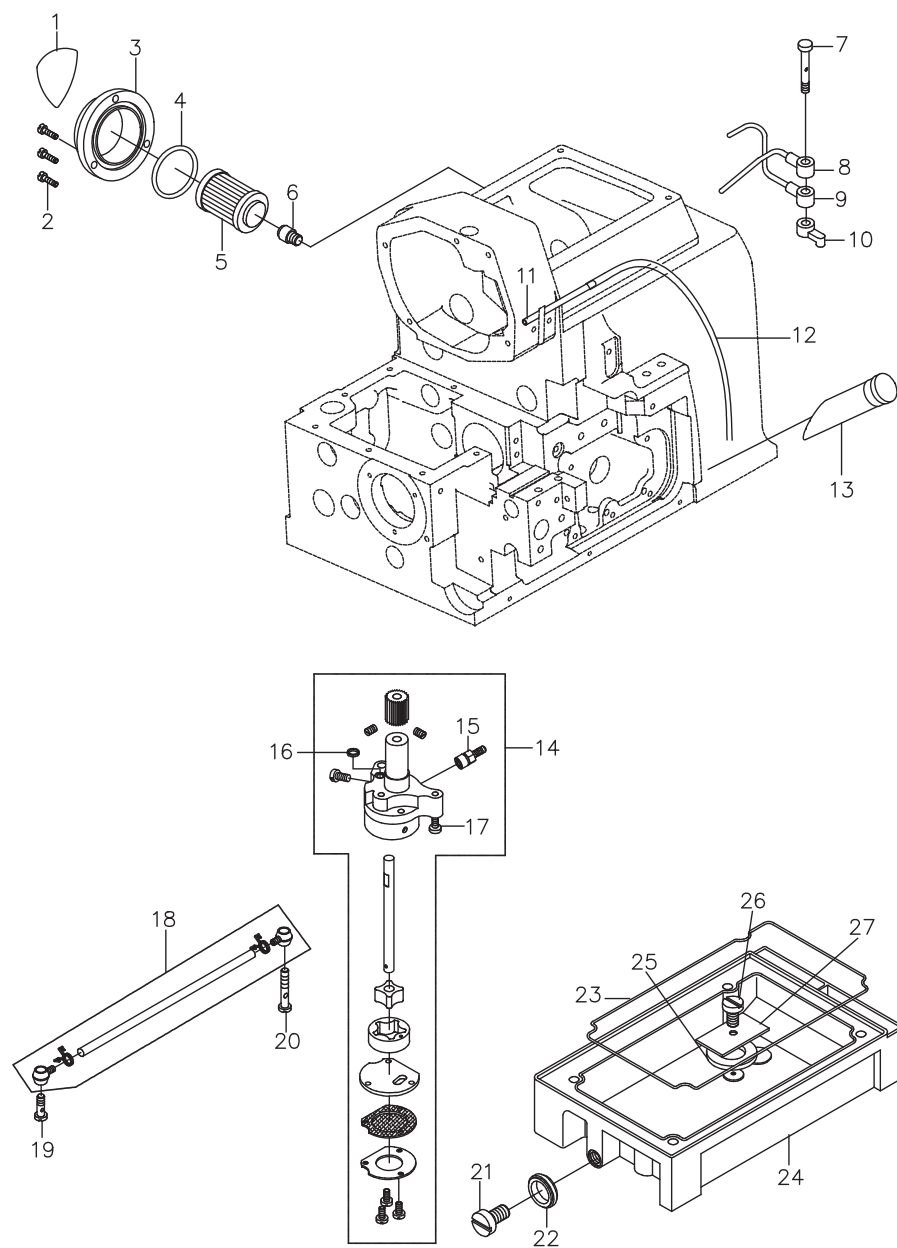
十四. 抬压脚部件 Lifting pin



十四. 抬压脚部件 Lifting pin

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680014001	调压螺钉	Screw	1	1	1
2	680014002	调压螺母	Nut	1	1	1
3	680014003	调压弹簧	Spring	1	1	1
4	680014004	压脚扳手	Wrench	1	1	1
5	680014005	压脚限位板	Press foot limit plate	1	1	1
6	S074374008	限位板螺钉	Screw	3	3	3
7	680014007	压脚扳手段螺钉11/64	Screw	1	1	1
8	680014008	压脚扭簧	Torsion spring	1	1	1
9	680014009	压杆头组件	Press rod head assembly	1	1	1
10	680014010	抬压脚杆杆螺钉15/64	Screw	1	1	1
11	680014011	抬压脚吊钩	Lifting hook	1	1	1
12	680014012	抬压脚杆杆	Lift lever lever	1	1	1
13	680014013	抬压脚曲柄簧	Lift lever spring	1	1	1
14	M080500825	杆杆限位螺钉	Screw	1	1	1
15	N210500840	杆杆限位螺母	Nut	1	1	1
16	680014016	抬压脚杆杆限位板	Limit plate	1	1	1
17	6800140174	抬压脚曲柄	Lifting crank	1	1	1
18	S185952812	抬压脚曲柄螺钉	Screw	1	1	1
19	680014019	抬压脚轴杆杆	Lift lever lever lever	1	1	1
20	680014020	扭簧	Torsion spring	1	1	1
21	S144374006	抬压脚轴套支紧螺钉	Screw	1	1	1
22	680014022	抬压脚轴套	Axle sleeve	1	1	1
23	680014023	压脚臂组件	Crank arm assembly	1	1	1
24	680014024	压脚限位板	Press foot limit plate	1	1	
25	M070300506	压脚限位板螺钉	Screw	3	3	3
26	680014026	护指器	Finger guard	1	1	1
27	680014027	割线刀	Cutters	1	1	1
	680014028	压脚组件	Presser assembly	1	1	
	680014029					
	680014030					

十五. 润滑部件 Lubricating component

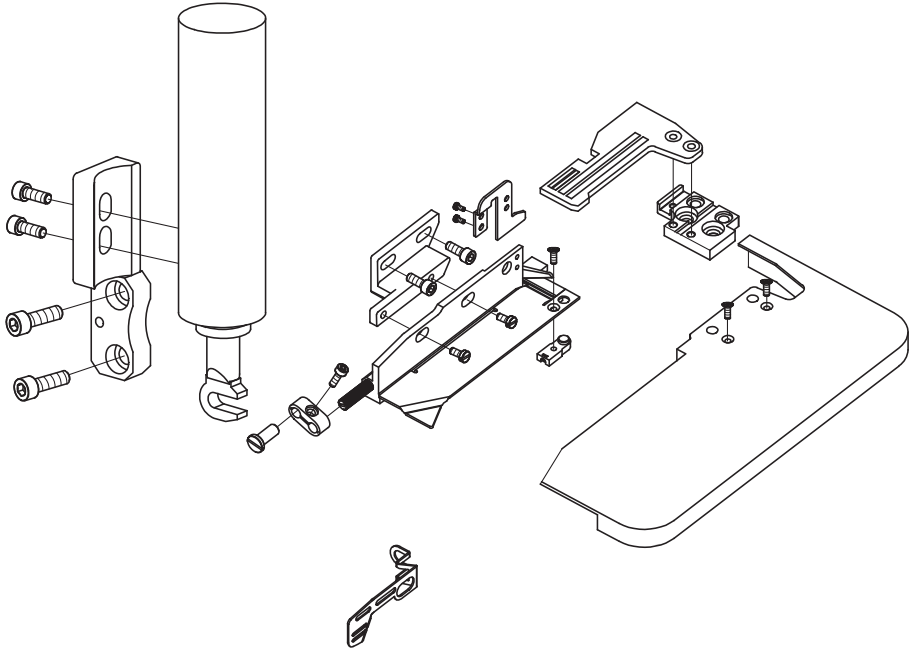
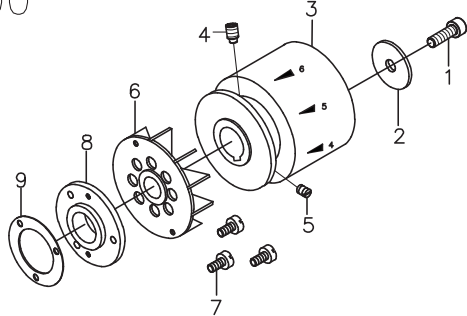


十五. 润滑部件 Lubricating component

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680015001	润滑标签	Lubricating label	1	1	1
2	S074374015	滤油器盖螺钉	Screw	3	3	3
3	680015003	滤油器盖	Oil filter cover	1	1	1
4	680015004	滤油器密封圈	Oil filter seal ring	1	1	1
5	680015005	滤油器	Oil filter	1	1	1
6	680015006	滤油器接头	Oil filter connector	1	1	1
7	680015007	配油器螺钉	Screw	1	1	1
8	680015008	上配油器	Oil distributor	1	1	1
9	680015009	下配油器	Lower oil distributor	1	1	1
10	680015010	润滑套	Lubricating sleeve	1	1	1
11	680015011	吸油铜管	Oil sucking copper tube	1	1	1
12	680015012	塑料管	Plastic pipe	1	1	1
13	680015013	油位标	Fuel indicator	1	1	1
14	680015014	油泵组件	Oil pump assembly	1	1	1
15	680015015	喷油嘴	Injection nozzle	1	1	1
16	680015016	O形圈	O ring	1	1	1
17	680015017	油泵螺钉11/64	Screw	1	1	1
18	680015018	输油管组件	Oil pipe assembly	1	1	1
19	680015019	过油短螺钉	Screw	1	1	1
20	680015020	过油长螺钉	Screw	1	1	1
21	680015021	放油螺钉	Screw	1	1	1
22	680015022	放油螺钉密封圈	Screw	1	1	1
23	680015023	油盘密封垫	The oil pan gasket	1	1	1
24	680015024	油盘	An oil pan	1	1	1
25	680015025	油盘磁铁	Pan magnet	1	1	1
26	S084374010	压板螺钉	Screw	1	1	1
27	680015027	油盘磁铁压板	The oil pan magnet plate	1	1	1

十六. 派生系列 Derived series

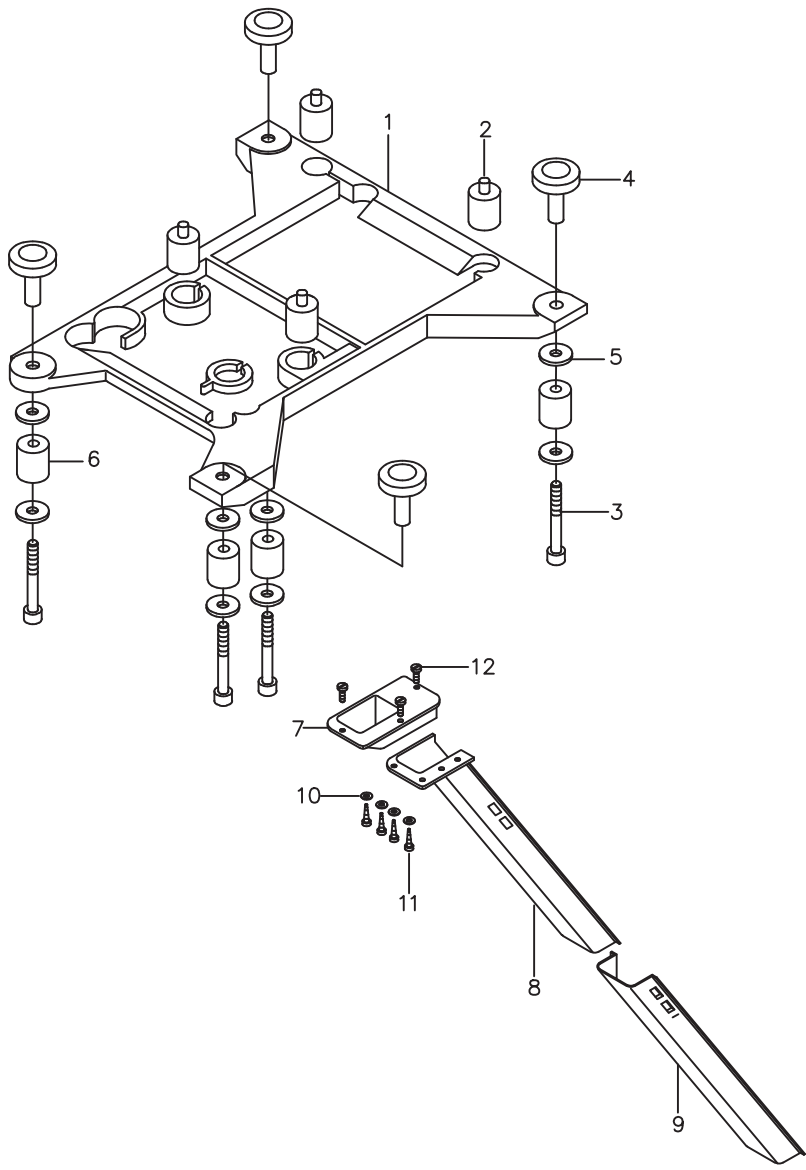
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十六. 派生系列 Derived series

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680016001	内六角圆柱头螺钉15/64	Screw	1	1	1
2	680016002	大垫圈	Big washer	1	1	1
3	680016003	皮带轮	Pulley	1	1	1
4	680016004	皮带轮支紧螺钉15/64	Screw	1	1	1
5	T14770832	内六角凹端紧定螺钉15/64	Screw	1	1	1
6	680016006	冷却风扇	Cooling fan	1	1	1
7	T07681012	开槽圆柱头螺钉11/64	Screw	3	3	3
8	680016008	轴承右端盖	Bearing right end cover	1	1	1
9	680016009	轴承右端盖垫	Bearing right end cushion	1	1	1

十七. 托盘部件 Pallet parts



十七. 托盘部件 Pallet parts

序号 Ref.No	零件编号 Part No	名称	Name	数量 Amt. Req		
				3线	4线	5线
1	680018001	托盘	Tray	1	1	1
2	680018002	橡胶垫	Rubber pad	4	4	4
3	680018003	托盘固定螺钉	Screw	4	4	4
4	680018004	托盘固定螺母	Nut	4	4	4
5	680018005	垫片	Shim	8	8	8
6	680018006	限位套	Limit set	4	4	4
7	680018007	排料槽座	Discharge slot seat	1	1	1
8	680018008	排料槽1	Discharge groove 1	1	1	1
9	680018009	排料槽2	Discharge groove 2	1	1	1
10	680018010	排料槽固定螺钉垫片	Shim	4	4	4
11	680018011	排料槽固定螺钉	Screw	4	4	4
12	680018012	排料槽座固定螺钉	Screw	3	3	3