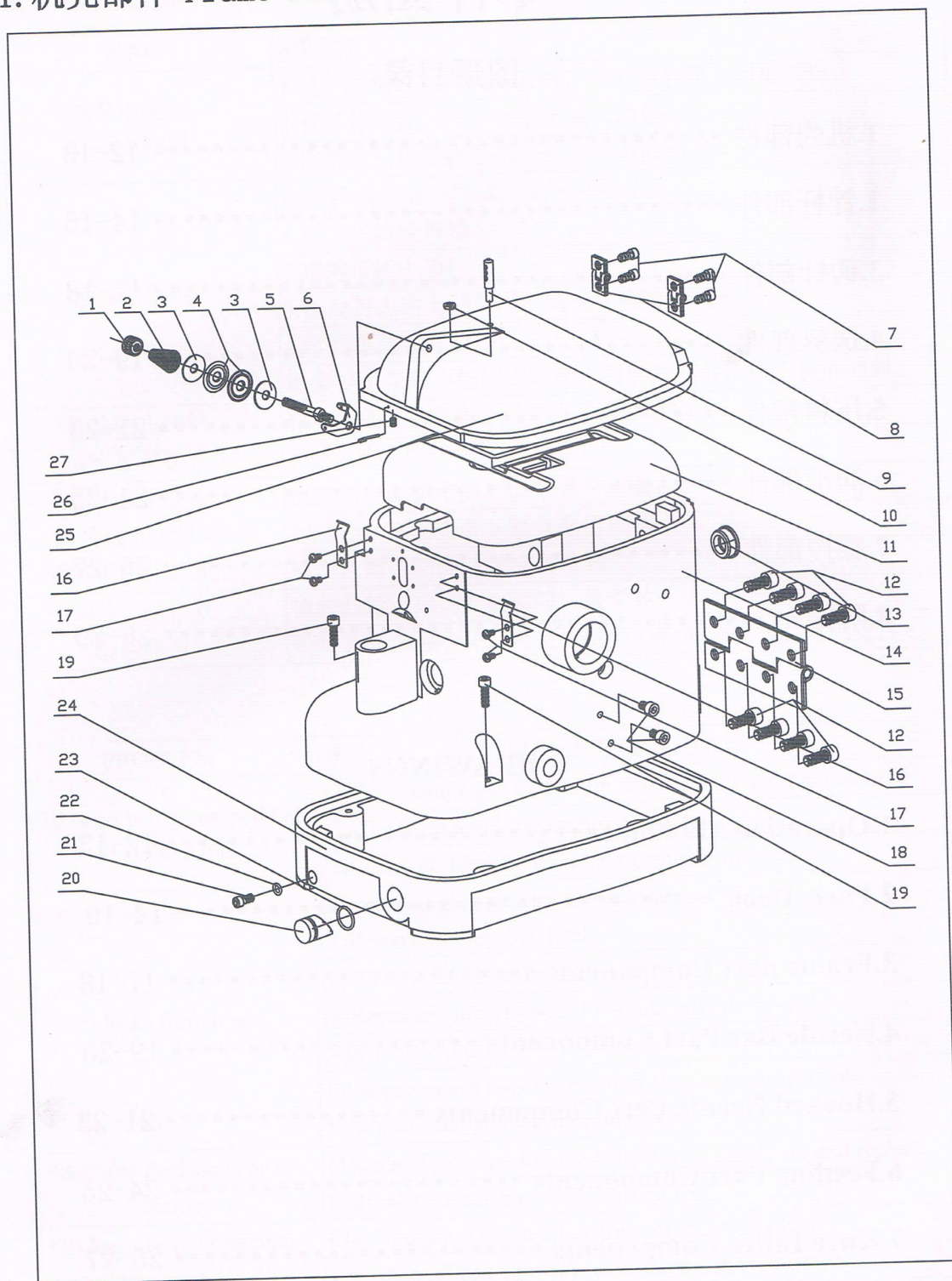


1. 机壳部件 Frame Part Comonents

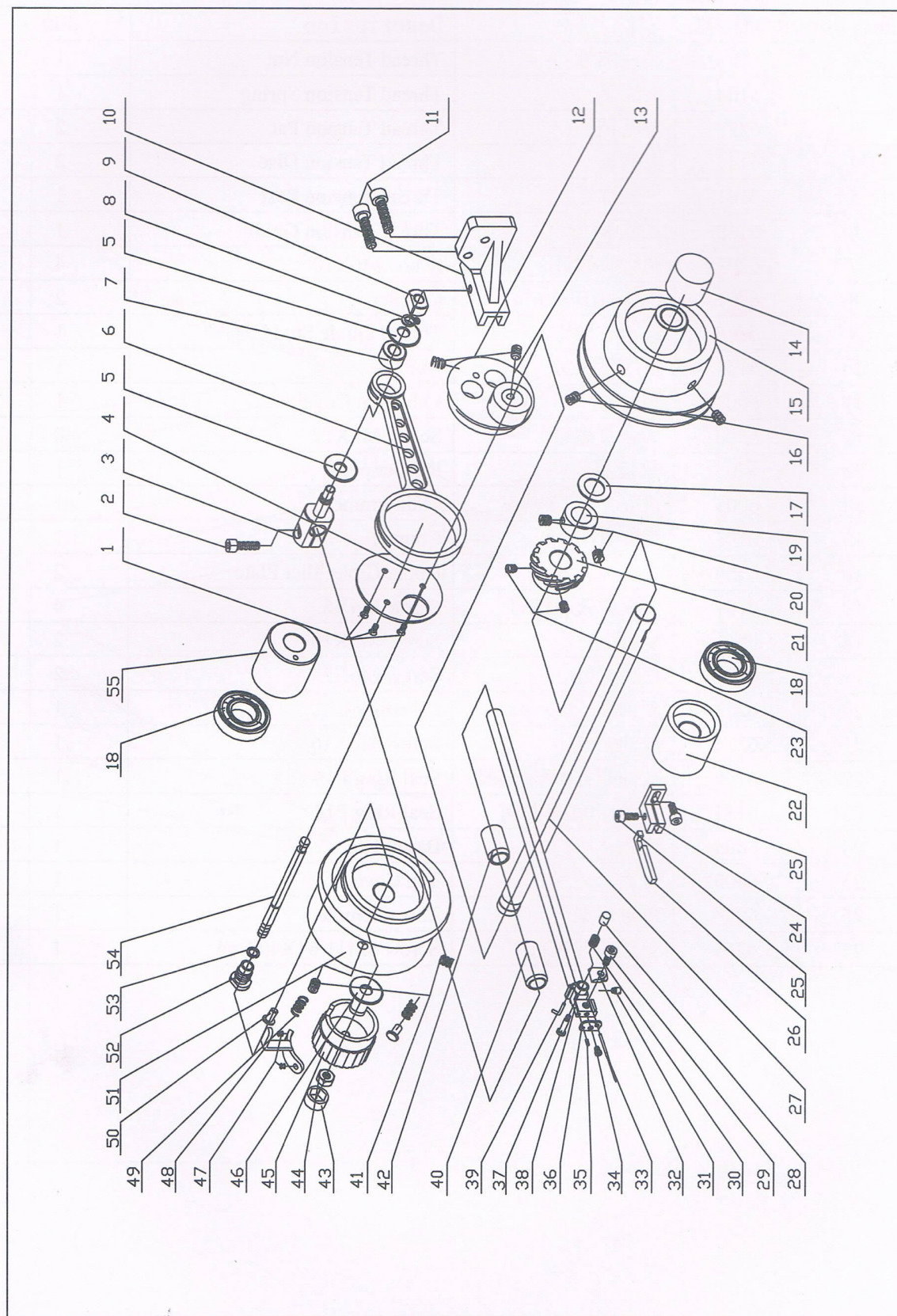


1. 机壳部件 Frame Part Components

Ref. NO	Parts. NO	零件名称	Description	600
1	6145	夹线螺母	Thread Tension Nut	1
2	6144	夹线簧	Thread Tension Spring	1
3	6252	羊毛毡	Thread Tension Pat	2
4	6143	夹线板	Thread Tension Disc	2
5	6141	夹线螺钉	Thread Tension Post	1
6	6139	过线板	Thread Tension Guide	1
7	6202	小合页螺钉	Screw M6X10	4
8	6201	小合页(组件)	Coupler	2
9	6146	顶盖过线钉	Thread Guide Stud	1
10	6147	过线钉螺母	Nut M5	1
11	6002	塑料盖	Lubricant Cover	1
12	6200	大合页螺钉	Screw M8X12	8
13	6205	橡胶塞	Rubber plug	1
14	6001	机壳	Main Frame	1
15	6198	大合页(组件)	Coupler	1
16	6186	上盖弹簧板	Upper Cover flint Plate	2
17	6187	上盖弹簧板螺钉	Screw M4X6	4
18	6141	螺钉	Screw M6X10	2
19	6221	底座螺钉	Screw M6X25	2
20	6203	观油窗	Oil window	1
21	6224	放油螺钉	Screw M6X16	1
22	6240	放油螺钉O型密封圈	Seal Ring P14×2.5	1
23	6131	观油窗O型密封圈	Seal Ring P14	1
24	6004	底座	Base Plate	1
25	6003	上盖	Top Cover	1
26	6064	单过线架	Thread Guide	1
27	6254	单过线架螺钉	Screw SM11/64X40 L=4	1

2.针杆部件 Needle Bar Part Components

2.



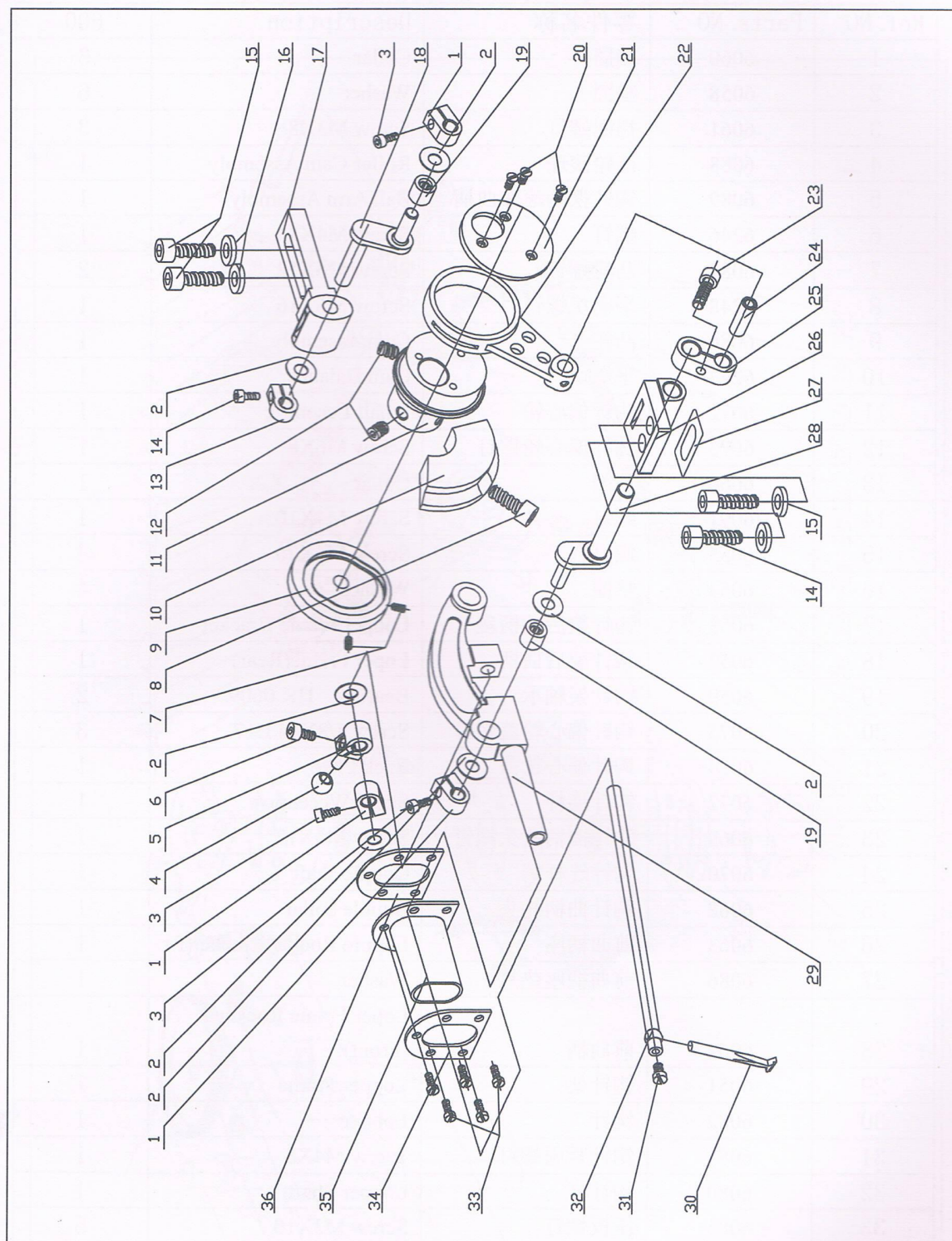
2. 针杆部件 Needle Bar Part Components

Ref. NO	Parts. NO	零件名称	Description	600
1	6026	针杆偏心轮盖螺钉	Screw SM1/8X44 L7	3
2	6028	针杆连接柱螺钉	Screw M5X16	1
3	6027	针杆连接柱	Needle Bar Tension Seat	1
4	6025	针杆偏心轮盖	Back Plate	1
5	6029	垫圈	Washer	2
6	6019	针杆连杆	Big Connection Rod	1
7	6030	轴套	Slide Block	1
8	6031	开口挡圈	Retaining Ring E6	1
9	6035	滑块	Slide Block	1
10	6032	滑块座	Needle Bar Tension Seat	1
11	6034	滑块座螺钉	Screw M6X25	2
12	6021	针杆偏心轮螺钉	Screw M6X6	2
13	6020	针杆偏心轮	Big Eccentric	1
14	6255	带轮帽	Belt Wheel Cover	1
15	6013	带轮	Belt Wheel	1
16	6071	紧定螺钉	Screw M6×8	2
17	6076	挡圈垫片	Washer	1
18	6256	骨架油封	Skeleton Oil Seal	2
19	6023	挡圈	Rollar	1
20	6024	紧定螺钉	Screw SM1/4X40 L6	2
21	6022	齿轮	Helical Gear	1
22	6257	主轴轴套（右）	Bush	1
23	6192	齿轮螺钉	Screw M5X6	2
24	6037	松线座	Loose Thread Seat	2
25	6038	松线座螺钉	Screw M4X10	1
26	6036	松线块	Losse Thread Block	1
27	6005	主轴	Main Shaft	1
28	6050	压线顶头	Plunger Nut	1
29	6047	机针压板螺钉	Screw M4X8	1
30	6049	压线弹簧	Needle Bar Tension Spring	1
31	6048	机针限位螺钉	Needle clamp Body	1
32	6044	机针压板	Needle Clamp	1
33	6253	机针	Needle Bar	1

2. 针杆部件 Needle Bar Part Components

34	6045	过线板螺钉	Screw M3X4	1
35	6241	过线板定位销	Needle Clamp Screw 4X10	1
36	6046	过线板	Needle Bar Tension Plate	1
37	6042	压线螺钉	Screw	1
38	6043	针杆夹头	Needle Stop Plate	1
39	6242	拦线钩	Clasp	1
40	6219	针杆前轴套	Needle Bar Bush(Gront)	1
41	6067	紧定螺钉	ScrewM6×6	2
42	6220	针杆后轴套	Needle Bar Bush(Rear)	1
43	6258	手轮帽	Hand Wheel Cover	1
44	6008	螺母	Nut 6X1	1
45	6010	针距调节旋钮	Stitch Length Adjustor	1
46	6245	大垫圈	Big Washer	1
47	6011	空心铆钉	Tubular rivet	2
48	6012	调节板	Adjusting plate	1
49	6017	弹簧	Spring	2
50	6018	弹簧定位销	Pin	2
51	6015	手轮	Belt Wheel	1
52	6009	主轴螺钉	MainShaft Set Screw	1
53	6007	弹性挡圈	Retaining Rings E3	1
54	6006	调节螺杆	Stitch Regulating Stud	1
55	6279	主轴轴套 (左)	Bush	1

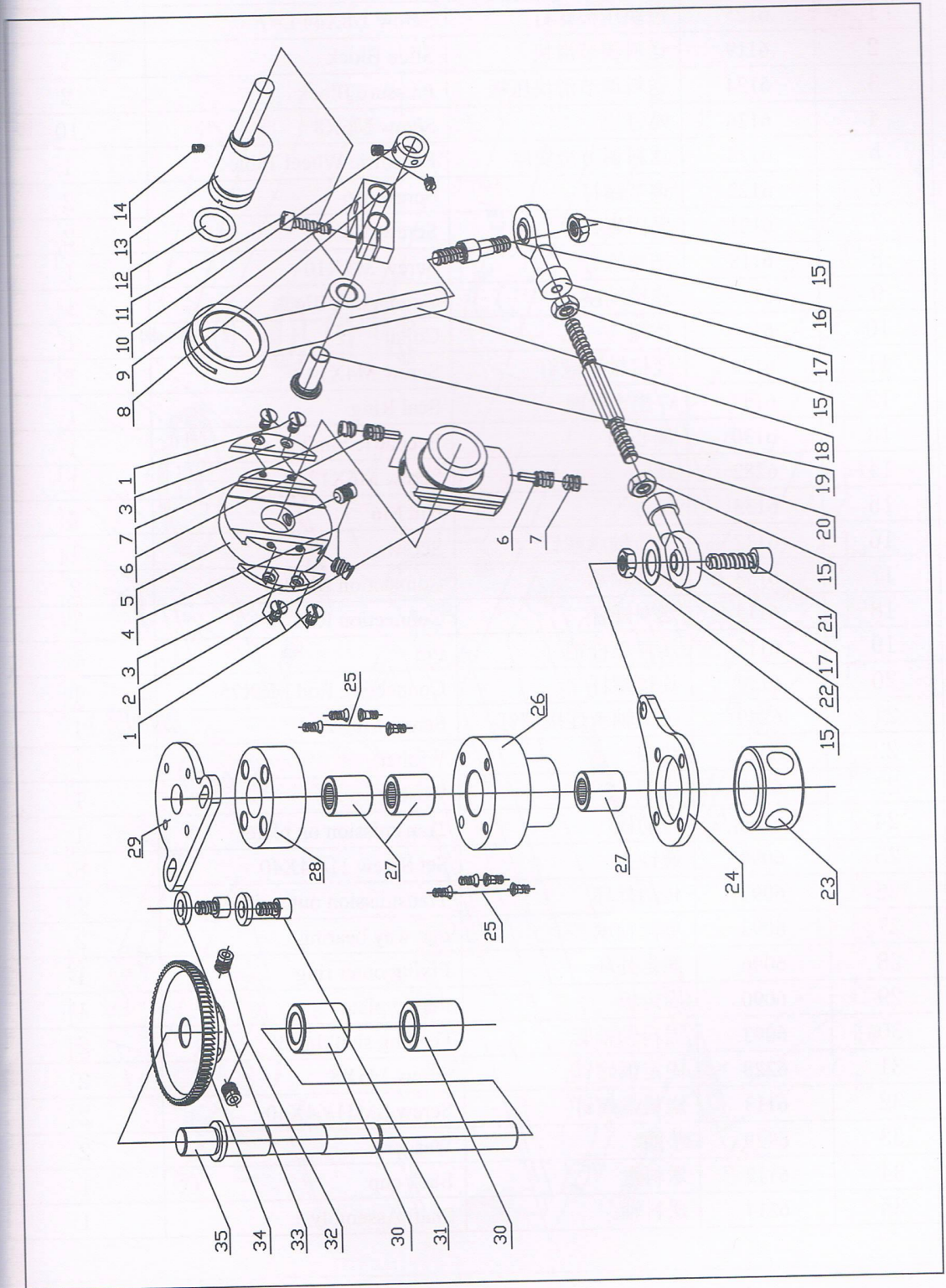
3. 钩针部件 Hooked Needle Part



3. 钩针部件 Hooked Needle Part

Ref. NO	Parts. NO	零件名称	Description	600
1	6060	挡圈	Collar	3
2	6058	垫圈	Washer	6
3	6061	挡圈螺钉	Screw M3X8	3
4	6088	凸轮滚珠	Roller Cam Assembly	1
5	6089	钩针摆动滚珠曲柄	Ball Arm Assembly	1
6	6246	螺钉	Screw M4X8	1
7	6087	凸轮螺钉	Screw M6X12	2
8	6248	平衡块螺钉	Screw M6X16	1
9	6086	凸轮	Cam Assembly	1
10	6247	平衡块	Cam Balance	1
11	6072	钩针偏心轮	Small Eccentric	1
12	6073	钩针偏心轮螺钉	Screw M6X8	1
13	6066	挡圈	Collar	1
14	6091	螺钉	Screw M4X10	1
15	6055	螺钉	Screw M6X20	4
16	6054	垫圈	Washer	4
17	6053	钩针架后曲柄座	Looper Frame Bracket	1
18	6052	钩针架后曲柄	Loper Frame(Rear)	1
19	6059	钩针架轴承	Bearing HK 0609	2
20	6075	钩针偏心轮盖螺钉	Screw 1/8X44 L=7	3
21	6074	钩针偏心轮盖	Back Plate	1
22	6072	钩针连杆	Small Wccentric	1
23	6069	钩针曲柄扎头螺钉	Screw M5X12	1
24	6070	钩针连杆销	Couple shaft	1
25	6068	钩针曲柄扎头	Bouble collar	1
26	6063	前曲柄座	Loppre Rocker Bracket(F)	1
27	6086	前曲柄座垫片	Washer	1
28	6062	前曲柄	Loper Frame Rocker (Front)	1
29	6051	钩针架	Lopper Frame	1
30	6082	钩针	Looper	1
31	6081	钩针紧固螺钉	Screw M4X8	1
32	6080	钩针杆	Looper Shaft	1
33	6085	压板螺钉	Screw M3X10	5
34	6078	钩针杆护套压板	Washer	1
35	6083	钩针杆护套	Lube Sleeve	1
36	6077	护套油封	Skeleton Oil Seal	1

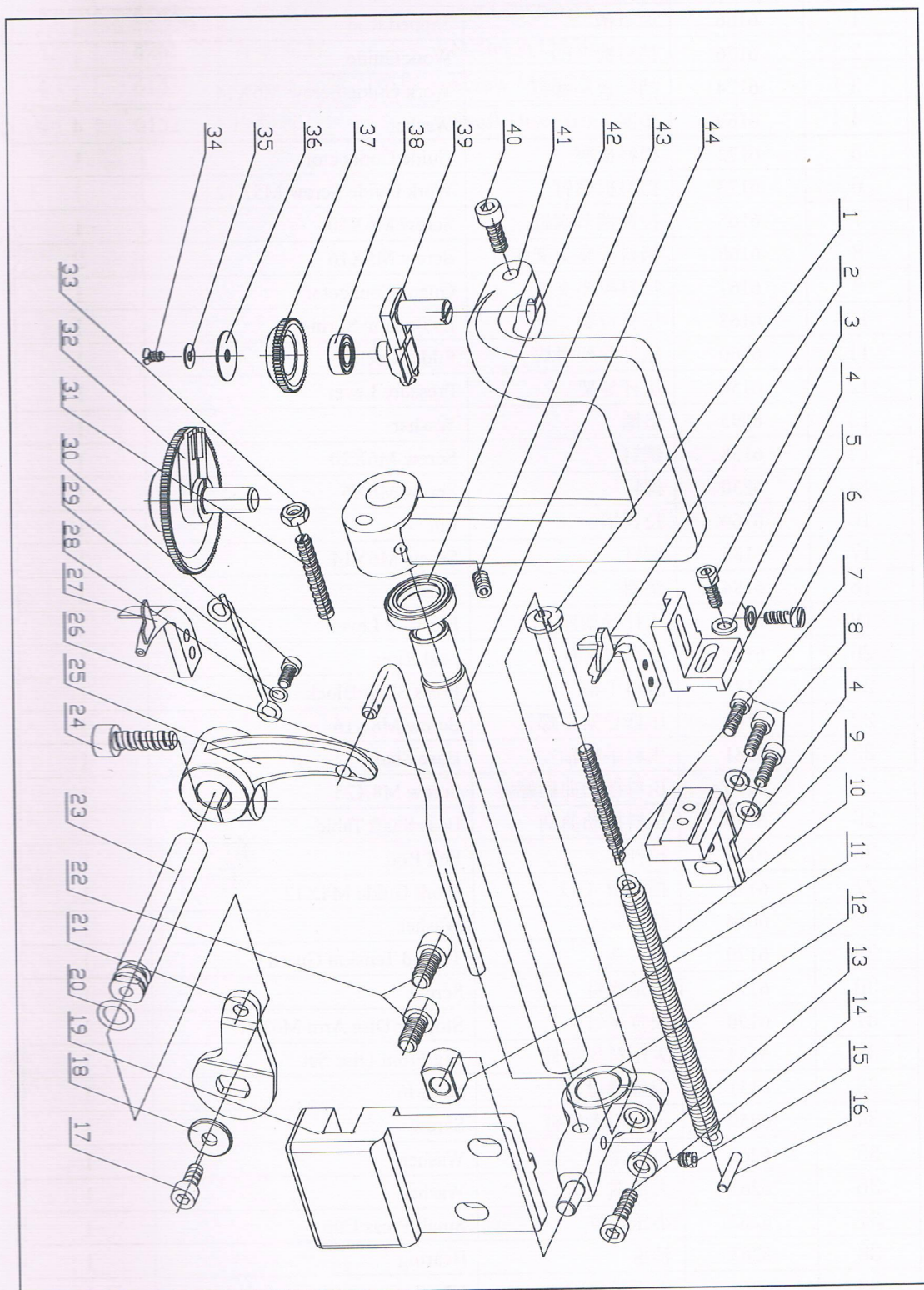
送料部件 Feeding Part Components



4. 送料部件 Feeding Part Components

Ref. NO	Parts. NO	零件名称	Description	600
1	6125	滑块压板螺钉	Screw 1/8X44 L=7	4
2	6119	送料调节滑块	Slide Block	1
3	6124	送料调节滑块压板	Pressure Block	2
4	6126	螺钉	Screw M6X8	10
5	6123	送料调节滑块座	Eccentric Wheel Table	1
6	6122	调节螺钉	Screw M6	2
7	6121	紧固螺钉	Screw M6	2
8	6118	挡圈螺钉	Screw M4X10	1
9	6127	连接轴座	Connection Block	1
10	6116	挡圈	Collar	1
11	6128	连接轴座螺钉	Screw M4X14	1
12	6157	O 型密封圈	Seal Ring	1
13	6130	偏心轴	Eccentric Shaft	1
14	6282	螺钉	Screw M6X12	1
15	6135	螺母	Nut M6	4
16	6132	关节轴承螺钉	Screw	1
17	6133	关节轴承	Connection Block	2
18	6115	送料连杆	Connection Rod	1
19	6117	送料连杆销	Pin	1
20	6134	连接螺杆	Connecting Rod M6X75	1
21	6249	关节轴承连接螺钉	Screw M6X20	1
22	6285	垫圈	Washer	1
23	6290	垫圈	Washer	1
24	6100	传动板	Transmission on plate	1
25	6099	螺钉	Set Screw 11/64X40	8
26	6097	传动外环	Transmission outer ring	1
27	6092	单向轴承	one way bearing	2
28	6096	固定外环	Fixing outer ring	1
29	6090	固定板	Fixing plate	1
30	6093	送料轴轴套	Feeding shaft bush	2
31	6228	固定板螺钉	Screw M5X8	2
32	6113	送料盘螺钉	Screw SM11/64X40	2
33	6229	垫圈	Wasger	2
34	6112	送料盘	Back cup	1
35	6114	送料轴	Shaft Assembly	1

5. 压料部件 Pressing Front Wheel Part Components



5. 压料部件 Pressing Front Wheel Part Components

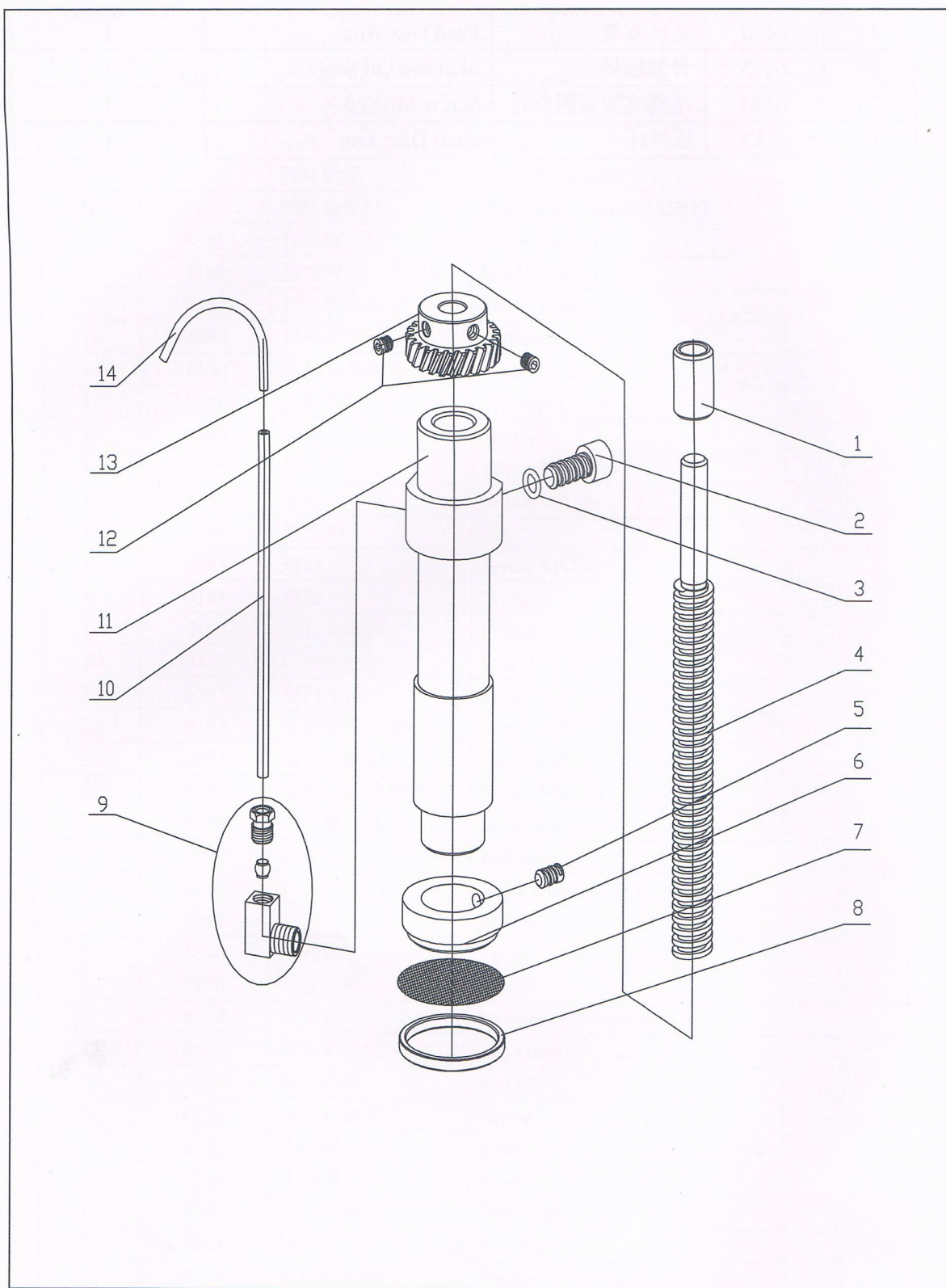
Ref. NO	Parts. NO	零件名称	Description	600
1	6166	调节销	Tapped Rod	1
2	6176	挡料板 (B)	Work Guide	1
3	6174	挡料板座螺钉	Work Guide Screw M5X14	1
4	6169	垫圈	Washer	4
5	6172	挡料板座	Guide Connector	1
6	6173	挡料板螺钉	Work Guide Screw M5X12	1
7	6165	拉簧调节螺钉	Screw M6X50	1
8	6168	挡料板座支架螺钉	Screw M5X16	2
9	6167	挡料板座支架	Guard Connector	1
10	6163	压料拉簧	ExTension Spring	1
11	6160	压杆导架滑块	Silde Block	1
12	6156	压杆导架	Pressure Lever	1
13	6095	垫圈	Washer	1
14	6158	螺钉	Screw M6X20	1
15	6230	螺钉	Screw M6X6	1
16	6164	拉簧销	Pin	1
17	6185	螺钉	Screw M6X14	1
18	6184	垫圈	Washer	1
19	6161	压杆导架座	Pressure Lever	1
20	6182	O 型密封圈	Ssal Ring	1
21	6183	压料手柄	Press Shaft Block	1
22	6162	压杆导架座螺钉	Screw M8X16	1
23	6181	压料手柄轴	Base Shaft	1
24	6180	压料摆动曲柄螺钉	Screw M8X25	1
25	6179	压料摆动曲柄	Bass Shaft Table	1
26	6177	拉杆	Pull Rod	1
27	6175	挡料板 (A)	Work Guide M4X12	1
28	6014	垫圈	Washer	1
29	6170	过线钩	Thread Tension Guard	1
30	6176	紧定螺钉	Screw	1
31	6150	限位螺钉	Stopper Disc Arm M6X40	1
32	6154	大压料盘组件	Big Front Disc Set	1
33	6151	限位螺母	Nut M6	1
34	6259	小压料盘螺钉	Screw	1
35	6260	小垫圈	Washer	1
36	6261	大垫圈	Washer	1
37	6262	小压料盘	Small Press Cup	1
38	6263	轴承	Bearing	1
39	6264	小压料盘轴	Needle Guard Plate	1
40	6149	压料支架螺钉	Screw M6X12	1

5. 压料部件 Pressing Front Wheel Part Components

41	6148	压料支架	Feed Disc Arm	1
42	6265	骨架油封	Skeleton Oil Seal	1
43	6153	压料支架紧固螺钉	Screw M6X20	1
44	6152	压料杆	Shaft Disc Arm	1



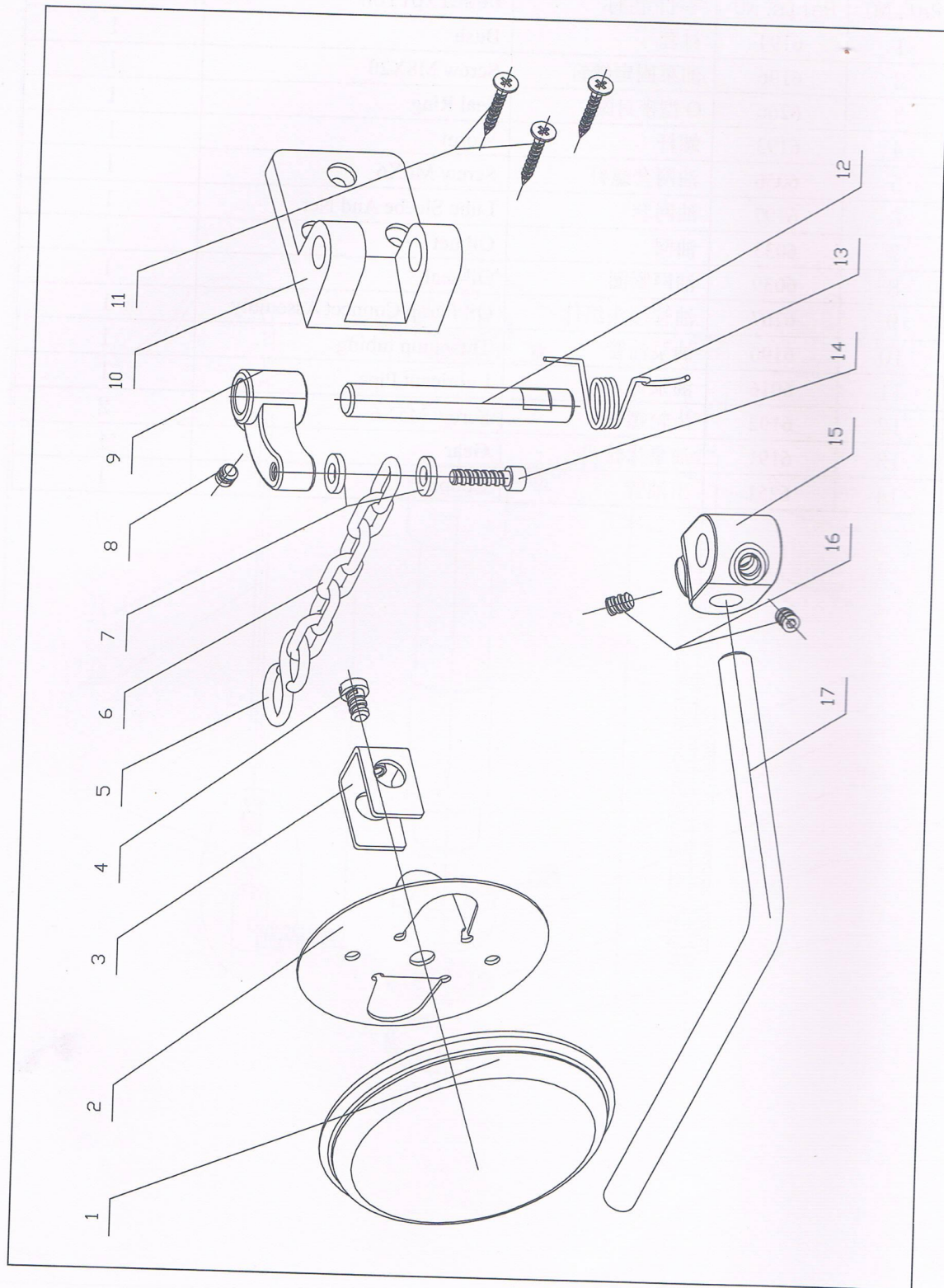
6. 润滑部件 Driving Oil Part Components



6. 润滑部件 Driving Oil Components

Ref. NO	Parts. NO	零件名称	Description	600
1	6194	衬套	Bush	1
2	6196	油泵固定螺钉	Screw M8X20	1
3	6266	O 型密封圈	Seal Ring	1
4	6193	螺杆	Worm	1
5	6056	油网套螺钉	Screw M6X6	1
6	6197	油网套	Lube Sleeve And Net	1
7	6033	油网	Oil net	1
8	6039	油网紧圈	Oil seal	1
9	6267	油管接头组件	Oil Pump Connect Assembly	1
10	6190	油泵油管	The pump tubing	1
11	6016	油泵体	Lubricant Pipe	1
12	6192	齿轮螺钉	Screw M5X6	2
13	6191	油泵齿轮	Gear	1
14	6251	出油管	Coupler	1

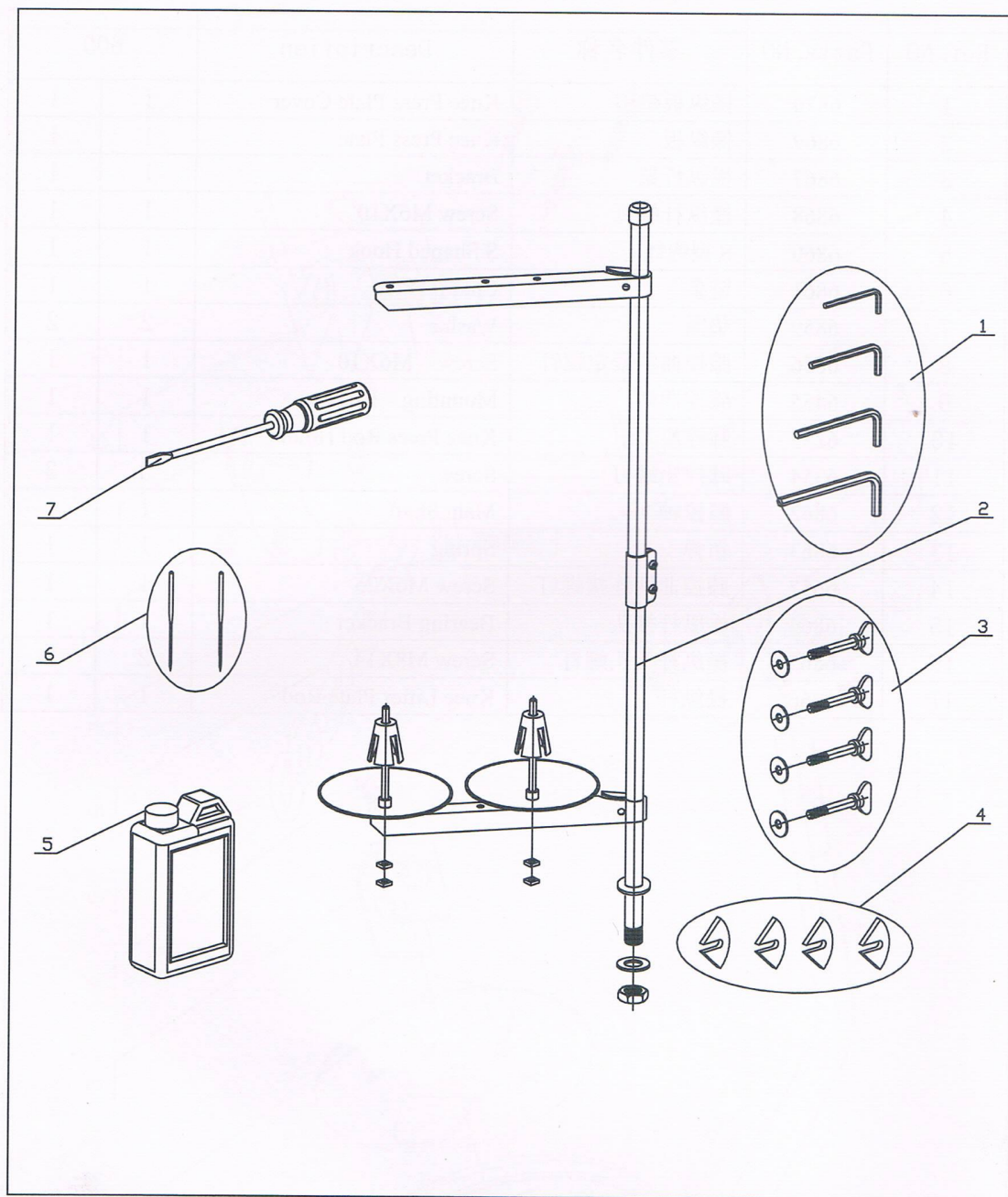
7. 膝控部件



7. 膝控部件

Ref. NO	Parts. NO	零件名称	Description	600	
1	6870	操纵板垫	Knee Press Plate Cover	1	1
2	6869	操纵板	Knee Press Plate	1	1
3	6867	操纵杆架	Bracket	1	1
4	6868	操纵杆螺钉	Screw M6X10	1	1
5	6860	S 型钩针	S Shaped Hook	1	1
6	6861	链条	Chain	1	1
7	6859	垫圈	Washer	2	2
8	6856	膝控曲柄紧定螺钉	Screw M6X10	1	1
9	6455	膝控曲柄	Mounting Bracker	1	1
10	6253	膝控座	Knee Prees Rod Holder	1	1
11	6354	膝控座螺钉	Screw	3	3
12	6862	膝控轴	Main Shaft	1	1
13	6863	钮弹	Spring	1	1
14	6657	膝控曲柄连接螺钉	Screw M6X25	1	1
15	6864	操纵杆接头	Bearing Bracket	1	1
16	6865	操纵杆接头螺钉	Screw M8X14	2	2
17	6866	操纵杆	Knee Lifter Plate Rod	1	1

8. 附件 Attachment Part



8. 附件 Attachment Part

Ref. NO	Parts. NO	零件名称	Description	600	
1	6209	内六角扳手	Wrench 2.5, 3, 4, 5	4	4
2	6212	线架	Thread Stand	1	1
3	6268	翼型螺钉	Screw M8X50	4	4
4	6252	橡胶垫	Cushion	4	4
5	6236	油壶	Oiler	1	1
6	6211	机针	Needle SBX1 19-21	1	1
7	6208	一字螺丝刀	Needle SBX1 19-22	1	1