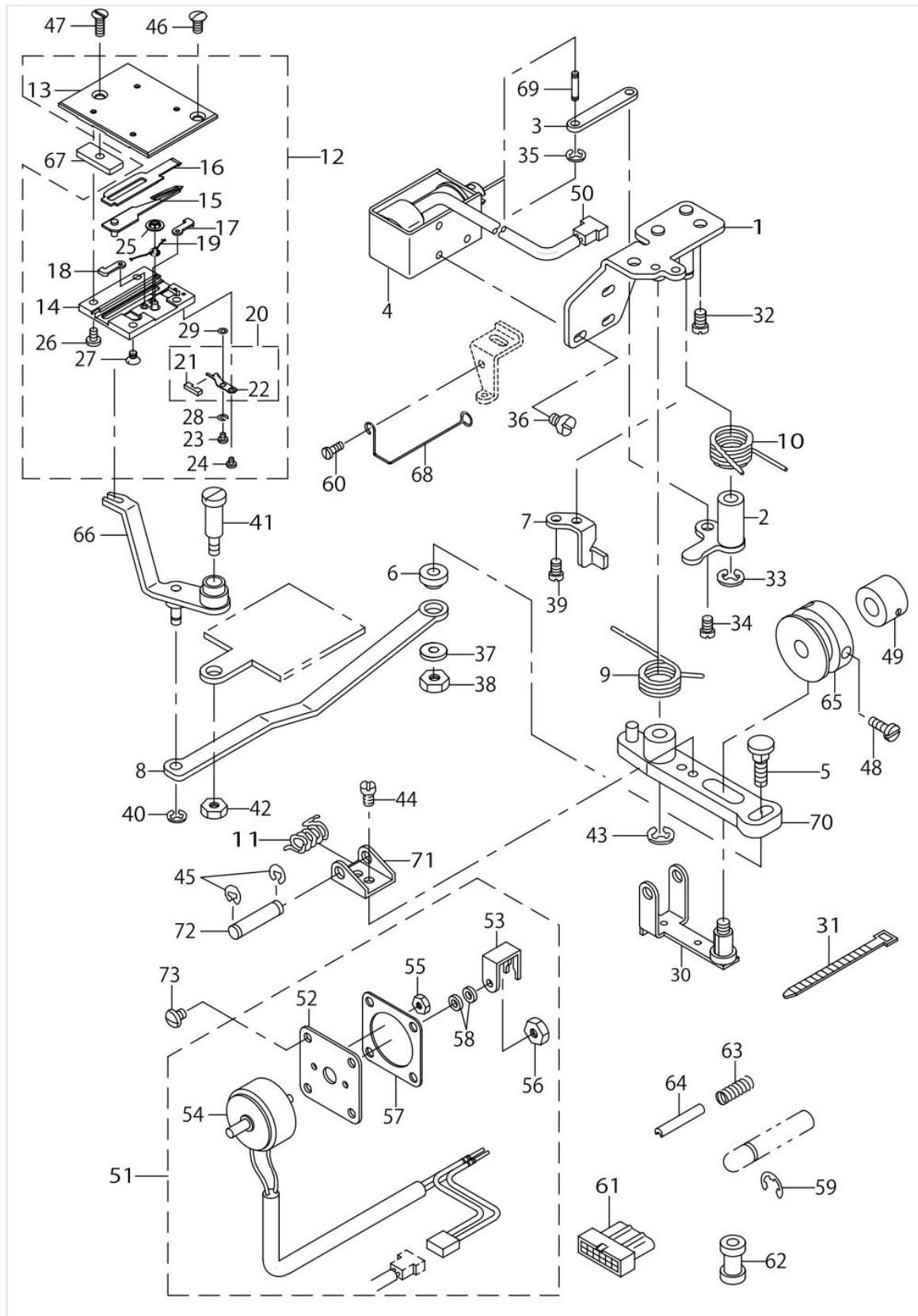


THREAD TRIMMER MECHANISM COMPONENTS



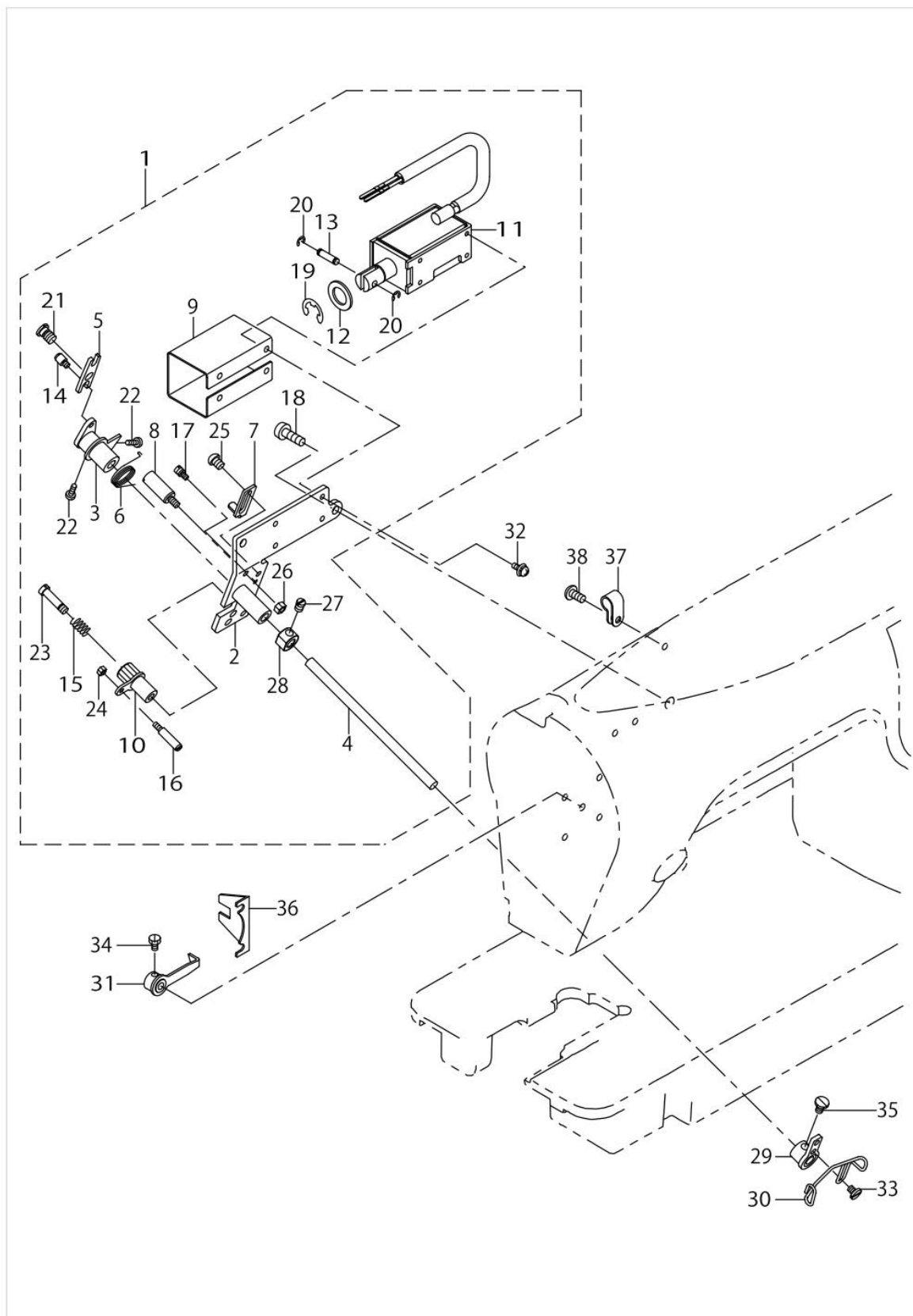
THREAD TRIMMER MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		22554158		BASE PLATE ASM.						1	
2		22554356		CLUTCH PLATE ASM.						1	
3		22554505		CLUTCH LINK						1	
4	R	22554604	40106079	MAGNET						1	1.00
5	R	22554703	40010295	MOVING KNIFE LINK PIN						1	1.00
6		22554802		MOVING KNIFE LINK BASE						1	
7		22554901		DRIVING ARM STOPPER						1	
8		22555007		MOVING KNIFE LINK						1	
9		22555106		KNIFE RETURN SPRING						1	
10		22555205		CLUTCH SPRING						1	
11		22555304		ROLLER RETURN SPRING						1	
12		22557458		KNIFE UNIT						1	
13		22558308		SLIDING PLATE				*		1	
14		22558407		KNIFE BASE				*		1	
15		22557557		DRIVING KNIFE ASM.				*		1	
16		22557706		FIXED KNIFE				*		1	
17		22557805		KNIFE STOPPER, RIGHT				*		1	
18		22557904		KNIFE STOPPER, LEFT				*		1	
19		22558209		SPRING				*		1	
20		22558159		CLAMP PLATE ASM.				*		1	
21		22558001		FELT				*		1	
22		22558100		CLAMP PLATE				*		1	
23		SS7060310SP		SCREW 3/32-56 L=3				*		1	
24		SS7060310SP		SCREW 3/32-56 L=3				*		1	
25		NP210300000		LOCATING SPRING WASHER				*		1	
26		SS7090610SP		SCREW 9/64-40 L=6				*		2	
27		SS1090510SP		SCREW 9/64-40 L=5				*		2	
28		WS0270002KN		SPRINGWASHERM2.6				*		1	
29		D2056772B0B		WASHER B T=0.4				*		1	
30		22555858		ROLLER ARM ASM.						1	
31		EA9500B0100		CABLE BAND						2	
32		SS4150915SP		SCREW 15/64-28 L=9						2	
33		RE0600000K0		E-RING 6						1	
34		SD0600291TP		HINGE SCREW D=6 H=2.9						1	
35		RE0250000K0		E-RING 2.5						2	
36		SM4040601SB		SCREW M4 L=6						3	
37		WP0621016SH		WASHER						1	
38		NS6150430SP		NUT 15/64-28						1	
39		SS4110915SP		SCREW 11/64-40 L=9						2	
40		RE0500000K0		E-RING						1	
41		SD0791503SP		HINGE SCREW D=7.94 H=15						1	
42		NS6150310SP		NUT 15/64-28						1	
43		RE0600000K0		E-RING 6						1	
44		SS7090610SP		SCREW 9/64-40 L=6						1	
45		RE0400000K0		E-RING 4						1	
46		SS2110920TP		SCREW 11/64-40 L=8.5						1	

THREAD TRIMMER MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		SS2111010TP		SCREW 11/64-40 L=9.5						1	
48		SS6660710TP		SCREW 1/4-40 L=7						2	
49		CS095101BSH		THRUST COLLAR A-SM. D=9.53 W=10						1	
50		HK00443002A		HOUSING 2P						1	
51		22552764		SOLENOID ASM.						1	
52		22552806		SOLENOID FITTING BASE				*		1	
53		22552905		THREAD RELEASE PUSH PLATE				*		1	
54	R	22552756	22552764	THREAD RELEASE SOLENOID ASM.				*		1	1.00
55		NM6030001SC		NUT M3				*		2	
56		NM6040001SN		NUT M4X0.7				*		1	
57		22501704		GASKET				*		1	
58		13705603		FRAME SIDE COVER GASKET				*		2	
59		RE0400000K0		E-RING 4						1	
60		SS4110515SP		SCREW 11/64-40 L=5						1	
61		HK034610140		HOUSING 14P						1	
62		D2467555B00		RUBBER PLUG						2	
63		16194300		SPRING						1	
64		PS0300182KF		SPRING PIN 3X18						1	
65		22558506		THREAD CUTTING CAM B						1	
66		22555551		FORK KNIFE ASM.						1	
67		22556906		FIXED PLATE						1	
68		22557003		CORD PRESSER						1	
69		D2107555B00		WIPER LINK SHAFT, A						1	
70	R	11040854	22948558	KNIFE DRIVING ARM ASM.						1	1.00
71	R	11041308	22949002	ROLLER ARM BRACKET						1	1.00
72	R	11041407	22949101	ROLLER FULCRUM SHAFT						1	1.00
73		SS4120615SP		SCREW 3/16-28 L=6						4	

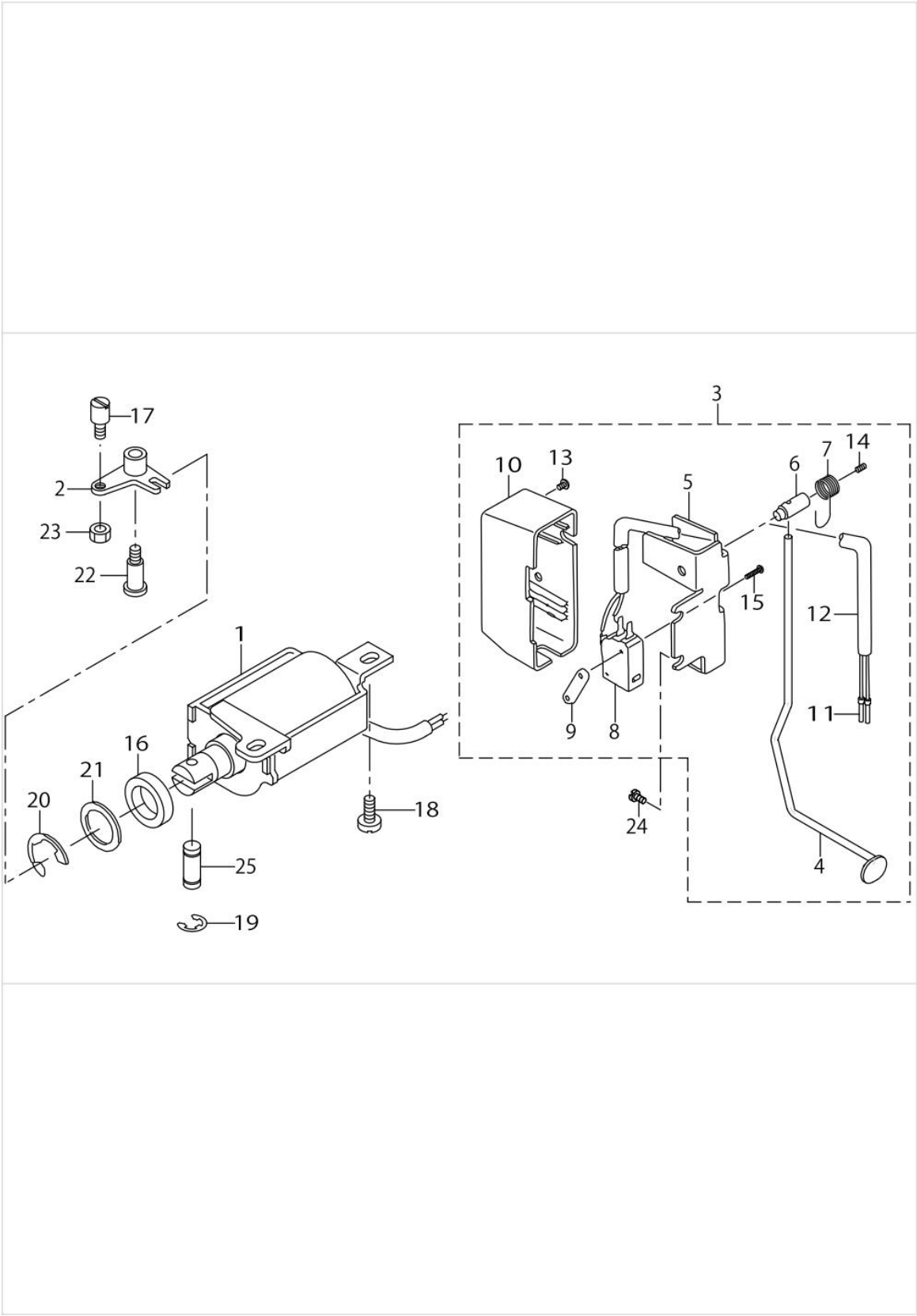
UPPER THREAD FEEDER COMPONENTS



UPPER THREAD FEEDER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		22564157		THREAD FEEDER ASM.						1	
2		22564256		FITTING BASE COMPL.				*		1	
3		22564454		FEED LEVER COMPL.				*		1	
4		22564702		FEED LEVER SHAFT				*		1	
5		22564801		LINK				*		1	
6		22565204		FEED LEVER SPRING				*		1	
7		22565303		STOPPER				*		1	
8	R	22565402	40116710	SHAFT				*		1	1.00
9		22565501		SOLENOID COVER				*		1	
10		22565659		PLATE				*		1	
11		22565857		SOLENOID COMPL.				*		1	
12		11234408		SOLENOID RUBBER				*		1	
13		11234507		PLUNGER CONNECTING PIN				*		1	
14		B2560372000		BUTTON CLAMP STOP PIN				*		1	
15		B2626372000		SPRING				*		1	
16	R	B2034372000	26020503	THREAD RELEASING SCREW STUD				*		1	1.00
17	R	B2024771000	40009196	SUSPENSION SCREW				*		1	1.00
18		SS4120915SP		SCREW 3/16-28 L=9				*		2	
19		RE0900000K0		E-RING 9				*		1	
20		RE0300000K0		E-RING 3				*		2	
21		SD0640241SP		HINGE SCREW D= 6.35 H= 2.4				*		1	
22		SS7110540SP		SCREW 11/64-40 L=5				*		2	
23		SD0481451SP		HINGE SCREW D= 4.80 H=14.5				*		1	
24		NS6080340SP		NUT 1/8-44				*		1	
25		SS4120615SP		SCREW 3/16-28 L=6				*		1	
26		NS6120310SP		NUT 3/16-28				*		1	
27		SS7110540SP		SCREW 11/64-40 L=5				*		2	
28		CS0640863SH		THRUST COLLAR D=6.35 W=8				*		1	
29		22564959		FITTING PLATE COMPL.						1	
30		22565105		WIRE						1	
31		22566152		STOPPER PLATE COMPL.						1	
32		SL4030881SF		SCREW M3 L=8						4	
33		SS6090540SP		SCREW 9/64-40 L=5.0						2	
34		SS9090610TP		SCREW 9/64-40 L=5.5						2	
35		SS9110620TP		SCREW						2	
36		22566301		STOPPER PLATE GUIDE						1	
37		HX00123000A		CABLE CLIP	FOR LZ-22-80N-7-00					1	
38		SS4121015SP		SCREW 3/16-28 L=10	FOR LZ-22-80N-7-00					1	

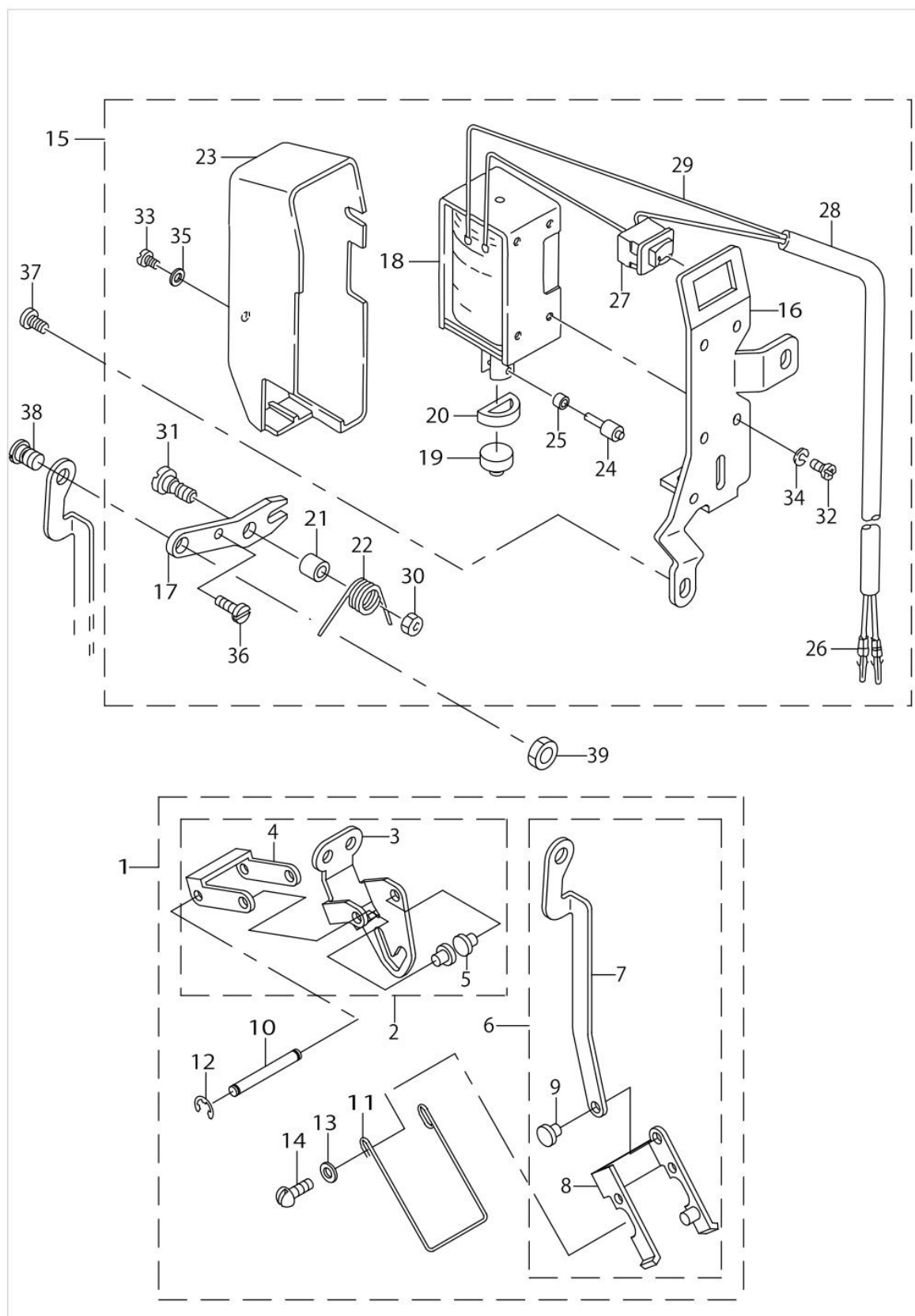
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS



AUTOMATIC REVERSE FEED MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	22559058	40108060	MAGNET ASM.						1	1.00
2		22544159		REVERSE FEED MAGNET LINK						1	
3		22559850		REVERSE FEED SWITCH						1	
4		22559900		REVERSE FEED SWITCH LEVER				*		1	
5	R	11102001	22954101	REVERSE FEED SWITCH BASE				*		1	1.00
6	R	11102100	22954200	REVERSE FEED SWITCH SHAFT				*		1	1.00
7	R	11102209	22954309	REVERSE FEED SWITCH SPRING				*		1	1.00
8		HA001900000		MICROSWITCH				*		1	
9	R	11102308	22954408	MICRO SWITCH PLATE				*		1	1.00
10	R	11072501	22954606	REVERSE FEED SWITCH COVER				*		1	1.00
11		HK03464000B		PIN CONTACT				*		2	
12		HW500070000		2-CORE CABTYRE CORD				*		1.5	
13		SM4040655SP		SCREW M4 L=6				*		1	
14		SM8040802TP		SCREW M4X8				*		1	
15		SM4031501SC		SCREW M3 L=15				*		2	
16		D2468555B00		RUBBER PLUNGER						1	
17		B1213372000		SCREW						1	
18		SS4150915SP		SCREW 15/64-28 L=9						2	
19		RE0400000K0		E-RING 4						2	
20		RE1200000K0		E-RING 12						1	
21		WP1602616SZ		WASHER 16X24X2.6						1	
22		SD0791503SP		HINGE SCREW D=7.94 H=15						1	
23		NS6150310SP		NUT 15/64-28						1	
24		SS4120615SP		SCREW 3/16-28 L=6						2	
25	R	11101003	22953509	PLUNGER ARM PIN						1	1.00

WIPER MECHANISM COMPONENTS



WIPER MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		22561757		WIPER ASM.						1	
2		22561856		WIPER BASE ASM.				*		1	
3	R	22561807	22561856	WIPER BASE				*		1	1.00
4	R	10208601	10208551	WIPER LINK 1				*		1	1.00
5		D2107490D00		PIN				*		2	
6		22561955		WIPER LINK COMPL.				*		1	
7	R	22561906	22561955	WIPER LINK				*		1	1.00
8	R	10208858	10208866	WIPER LINK ASM. 2				*		1	1.00
9		D2107490D00		PIN				*		1	
10		10208700		WIPER LINK SHAFT				*		1	
11		22561708		WIPER				*		1	
12		RE0320000K0		E-RING 3.2				*		2	
13		WP0371016SD		WASHER 3.7X8X1				*		2	
14		SS3090520SP		SCREW 9/64-40 L=4.5				*		2	
15		22562052		SOLENOID ASM.						1	
16		22562102		WIPER BASE				*		1	
17		22562201		WIPER LINK				*		1	
18	R	11110301	40106936	WIPER SOLENOID				*		1	1.00
19		22955900		WIPER RUBBER A				*		1	
20		22956007		WIPER RUBBER B				*		1	
21		22956205		WIPER HINGE SCREW COLLAR				*		1	
22	R	11110806	22956304	WIPER SPRING				*		1	1.00
23		22955504		WIPER COVER				*		1	
24		22957104		WIPER SOLENOID SHAFT				*		1	
25		22957203		WIPER LINK COLLAR				*		1	
26		HK03464000B		PIN CONTACT				*		2	
27		HA000590000		POWER SWITCH				*		1	
28		HW500070000		2-CORE CABTYRE CORD				*		1.5	
29		HW200390000		ELECTRIC WIRE				*		0.1	
30		NS6110310SP		NUT 11/64-40				*		1	
31		SD0650321TP		HINGE SCREW D=6.5 H=3.2				*		1	
32		SM4030601SN		SCREW M3 X 6				*		4	
33		SM4030601SN		SCREW M3 X 6				*		1	
34		WS0310002KN		SPRING WASHER M3				*		4	
35		WP0320501SC		WASHER M3				*		1	
36		SS6111040SP		SCREW 11/64-40 L= 9.5				*		1	
37		SS4120615SP		SCREW 3/16-28 L=6						2	
38		SD0600271SP		HINGE SCREW D= 6 H= 2.7						1	
39		NS6110310SP		NUT 11/64-40						1	

