

MODEL : MO-3604/MO-3616

List No : 1098-05

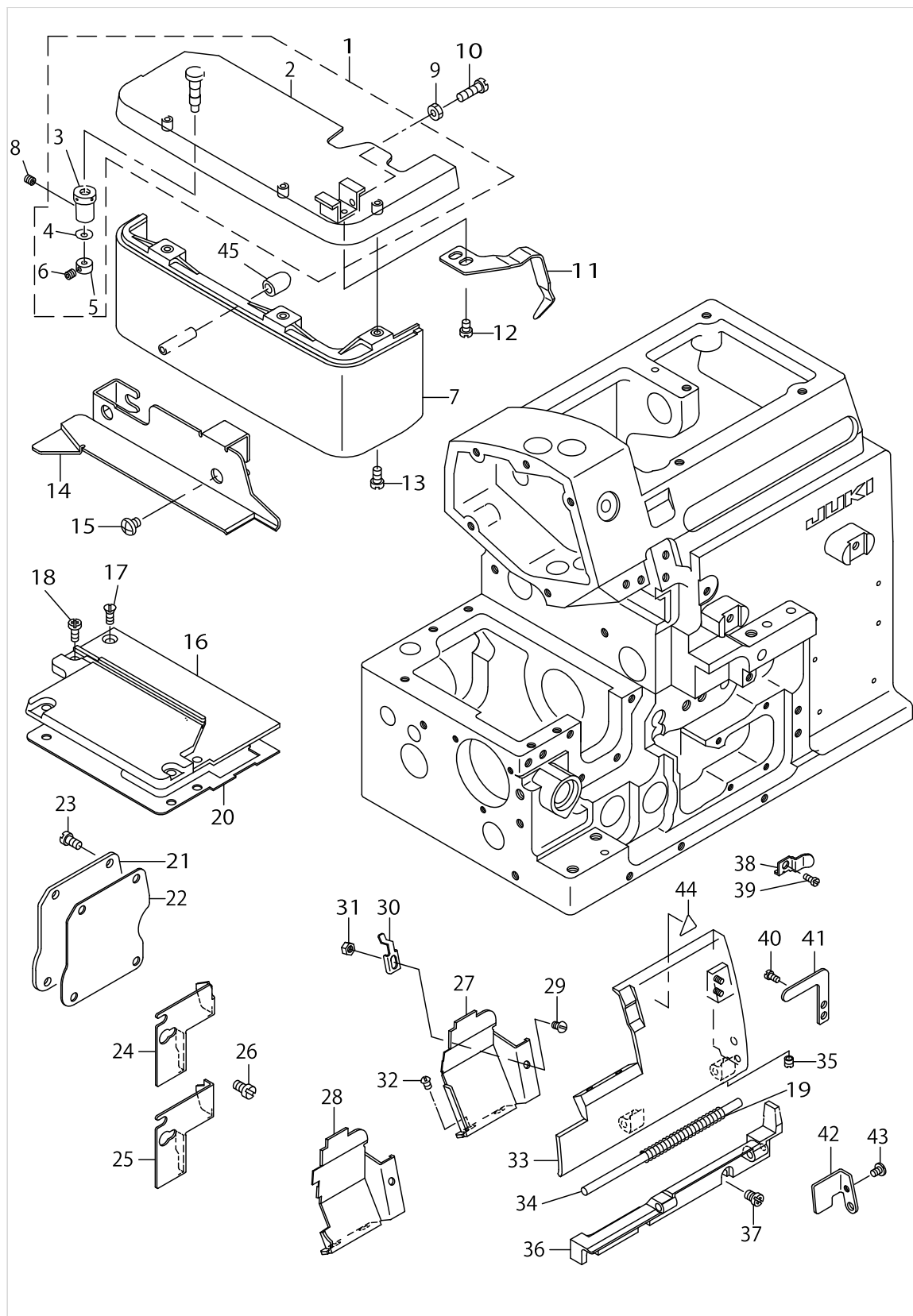
PARTS LIST

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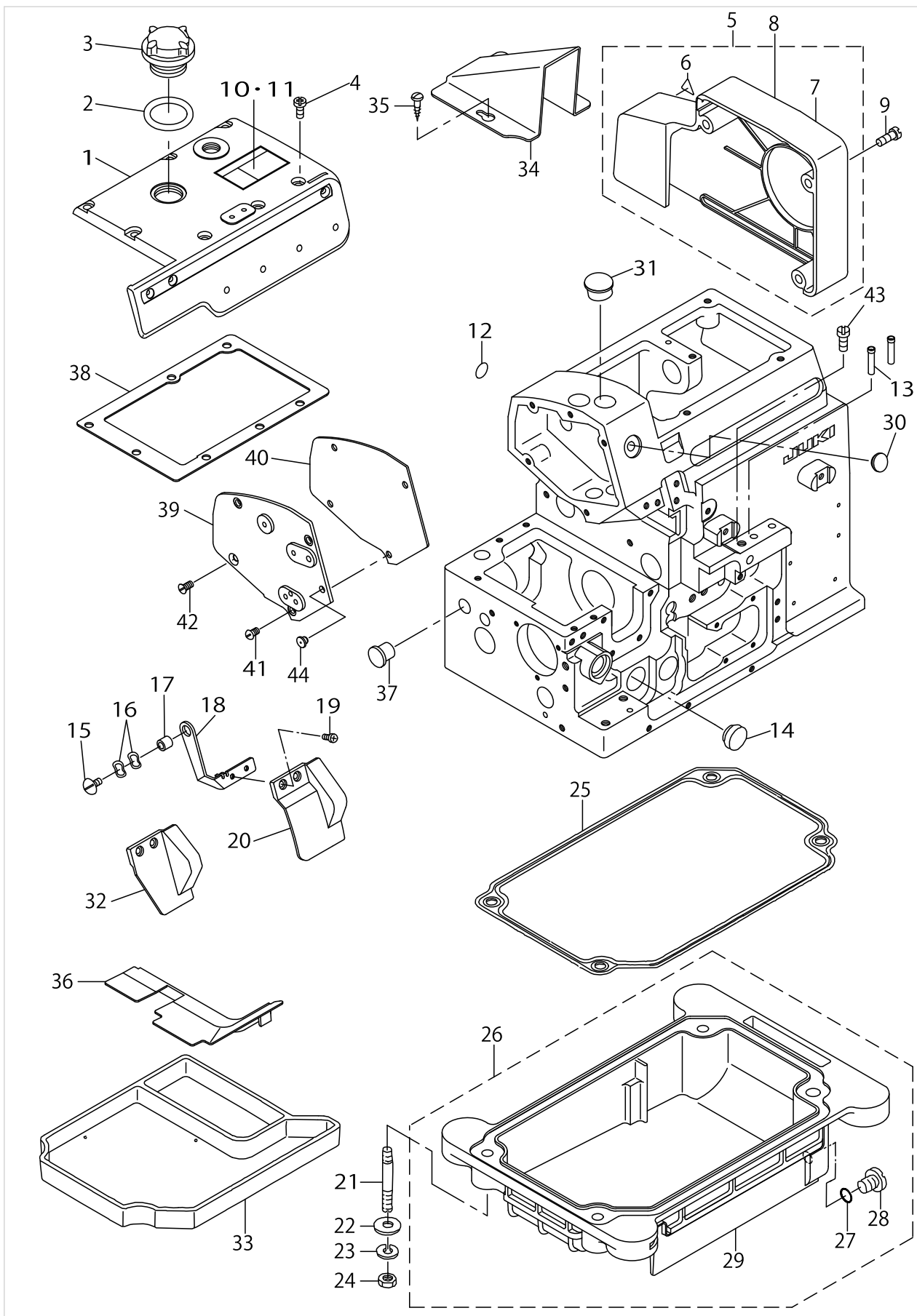
FRAME COMPONENTS (1)



FRAME COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	12105359	CLOTH PLATE ASM.				1
2	12102752	CLOTH PLATE ASM.		*		1
3	11501301	ECCENTRIC BUSHING		*		1
4	WZ0420350KP	DISC SPRING		*		1
5	CS0400671SD	THRUST HOLDER		*		1
6	SM8040302TP	SETSCREW		*		1
7	11949005	CLOTH BASE COVER				1
8	SS8110410TP	SCREW 11/64-40 L= 3.5				1
9	NS6110420SP	NUT 11/64-40				1
10	SS6111440SP	SCREW 11/64-40 L=14.0				1
11	11810207	STOPPER				1
12	SS7110510SP	SCREW 11/64-40 L=5				2
13	SS4091015SP	SCREW 9/64-40 L=10				3
14	12342101	CLOTH PLATE SIDE COVER				1
15	SS4120615SP	SCREW 3/16-28 L=6				2
16	12344503	FEED MECHANISM COVER				1
17	SM1040801SC	SCREW M4X0.7 L=8				1
18	SM4040855SP	SCREW				4
19	B1140716000	SPRING				1
20	12250601	GASKET				1
21	11951100	COVER				1
22	12270500	GASKET				1
23	SM4040855SP	SCREW				4
24	12102307	CHIP GUARD COVER, LEFT	FOR MO-3604,MO-3614			1
25	12102406	CHIP GUARD COVER, LEFT	FOR MO-3616			1
26	SS7110510SP	SCREW 11/64-40 L=5				2
27	12286803	CLOTH WASTE COVER	FOR MO-3604,MO-3614			1
28	12286902	CLOTH WASTE COVER	FOR MO-3616			1
29	SS2090520SL	SCREW 9/64-40 L=5				1
30	12101515	CROTH WASTE COVER STOPPER				1
31	NS6090310SN	NUT 9/64-40				1
32	SS3090610SP	SCREW 9/64-40 L=6				2
33	12101309	LOOPER COVER				1
34	11803004	LOOPER COVER HINGE PIN				1
35	SS8110410TP	SCREW 11/64-40 L= 3.5				1
36	12344909	LOOPER COVER BRACKET				1
37	SM4041055SP	SCREW				3
38	12103404	LOOPER COVER PRESSER SPRING				1
39	SM4040655SP	SCREW M4 L=6				1
40	SS7090530SP	SCREW 9/64-40 L= 4.5				1
41	12103206	LOOPER COVER PRESSER PLATE				1
42	12101408	GUIDE PLATE				1
43	SS7090610SP	SCREW 9/64-40 L=6				1
44	CM300200001	ATTENTION SEAL	FOR JE			1
45	11802204	RUBBER PLUG				1

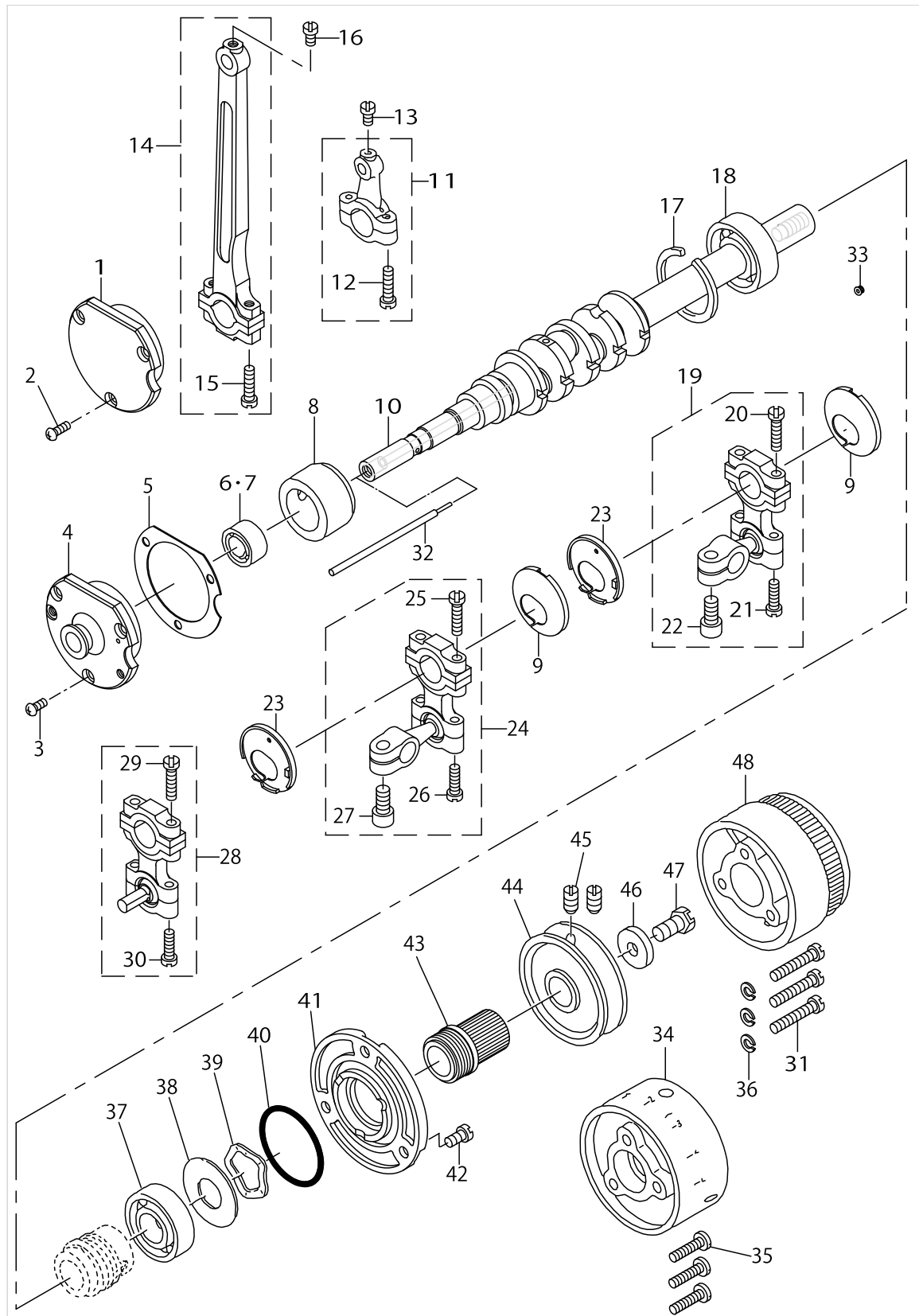
FRAME COMPONENTS (2)



FRAME COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	12270203	UPPER COVER				1
2	RO195240100	RUBBER RING				1
3	B3530555000	OIL SIGHT WINDOW				1
4	SM4051255SP	SCREW.,M5 L=12.				7
5	12101952	BELT COVER ASM.	FOR JAPAN			1
6	CM3002000A1	CAUTION LABEL(16)	FOR JAPAN	*		1
7	12101903	BELT COVER	FOR JAPAN	*		1
8	12101903	BELT COVER	FOR EXPORT			1
9	SS4151215SP	SCREW 15/64-28 L=12				3
10	CM300200101	SAFETY LABEL, 1(SMALL).	FOR JAPAN			1
11	CM3002001A1	SAFETY LABEL.,3 (SMALL).	FOR EXPORT(EXCEPT JE)			1
12	10004109	GROUND MARK				1
13	11805207	THREAD GUIDE, LARGE				2
14	TA1871602R0	RUBBER PLUG	FOR MO-3604,MO-3614			1
15	SS5110710SP	SCREW 11/64-40 L=7				1
16	WZ0850302K0	WAVED WASHER 8.5X12.5X0.3				2
17	B3013141H0A	WASHER				1
18	12342002	SAFETY PLATE BRACKET				1
19	SS7090611SL	SCREW 9/64-40 L=6.1				2
20	12102109	SAFETY PLATE	FOR MO-3616			1
21	11503703	SCREW STUD				4
22	WP0751576SD	WASHER 7.5X19X1.5				4
23	WS0822010KP	SPRING WASHER 8.2X15X2				4
24	NS6680410SP	NUT 9/32-28				4
25	11503919	OIL RESERVOIR GASKET				1
26	11503885	OIL RESERVOIR ASM.				1
27	RO074240100	RUBBER RING		*		1
28	SM0081001SD	SCREW		*		1
29	11503810	OIL RESERVOIR		*		1
30	TA1250406R0	RUBBER PLUG D=12.5 L=4				1
31	TA1701107R0	RUBBER PLUG				1
32	12104907	SAFETY PLATE	FOR MO-3604,MO-3614			1
33	11841350	FILTER BASE ASM.				1
34	12105201	BELT COVER	FOR JE			1
35	SK3412000SC	WOOD SCREW D=4.1 L=20	FOR JE			2
36	12271904	SHELTER PLATE				1
37	TA1120804R0	RUBBER PLUG				1
38	12270302	UPPER COVER GASKET				1
39	12345203	SIDE COVER				1
40	12100301	SIDE COVER GASKET				1
41	SM4040855SP	SCREW				3
42	SM1040801SC	SCREW M4X0.7 L=8				1
43	SS9151210TP	SCREW 15/64-28 L=11.8				1
44	12258000	BUSH				1

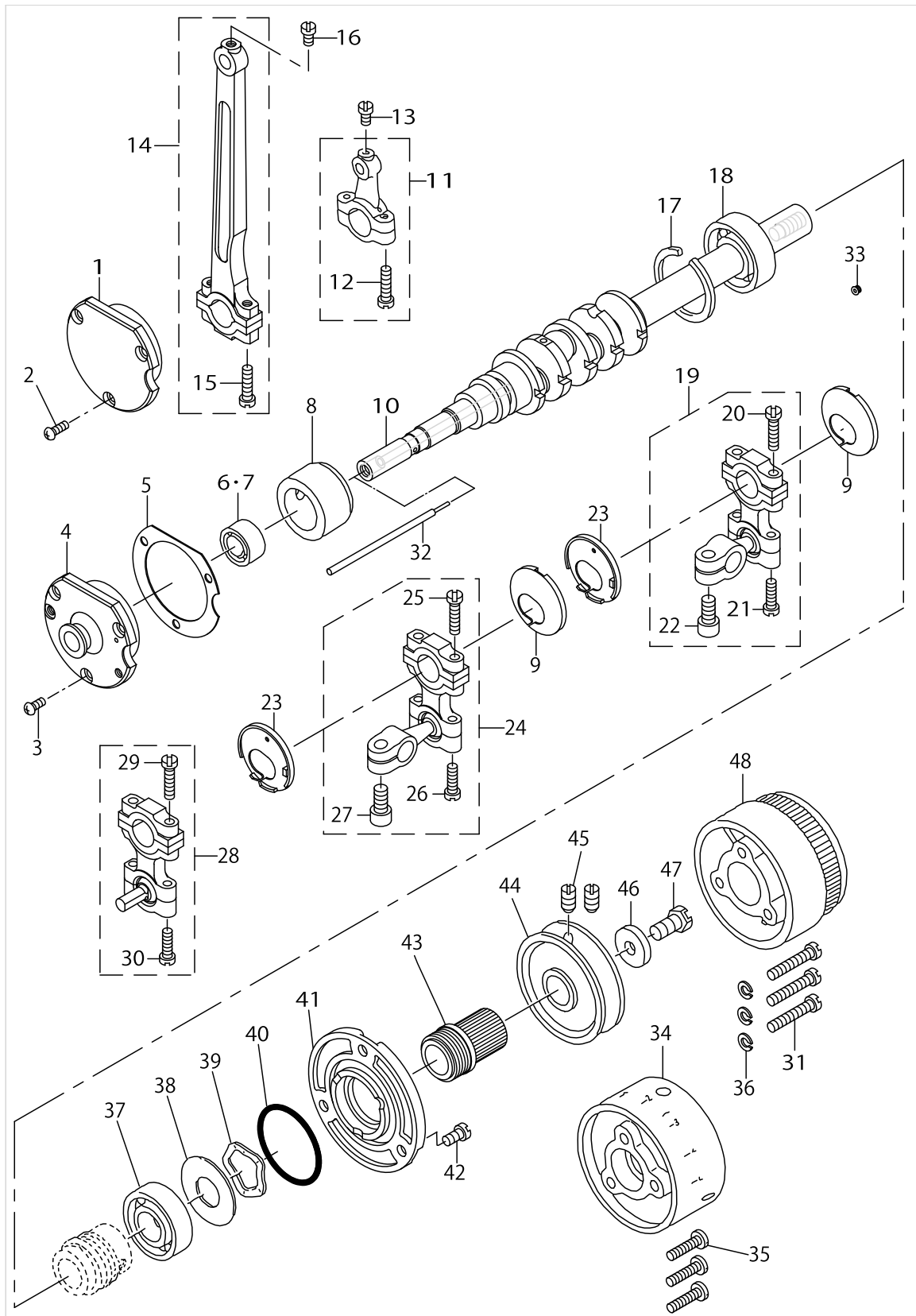
CRANKSHAFT COMPONENTS



CRANKSHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	12343406	CRANKSHAFT BUSHING D	FOR MO-3604,MO-3614			1
2	SM4040855SP	SCREW	FOR MO-3604,MO-3614			3
3	SM4040855SP	SCREW	FOR MO-3616			3
4	12343505	CRANKSHAFT BUSHING D	FOR MO-3616			1
5	12108403	GASKET				1
6	B1215804000	BALL BEARING D	FOR MO-3604,MO-3614			1
7	SB110000300	BALL BEARING	FOR MO-3616			1
8	12108007	CRANKSHAFT BUSHING C				1
9	12124509	STOPPER (R)				2
10	12107108	CRANKSHAFT				1
11	12132155	KNIFE DRIVING ROD ASM.				1
12	SS7111810TP	SCREW 11/64-40 L=18		*		1
13	SS7110840SP	SCREW 11/64-40 L=7.8				2
14	12109153	CONNECTING ROD ASM.				1
15	SS7111810TP	SCREW 11/64-40 L=18		*		2
16	SS7110840SP	SCREW 11/64-40 L=7.8				1
17	B1212704000	BEARING RETAINER				1
18	B1211804000	BALL BEARING B				1
19	12122362	UPPER LOOPER ROD ASM.				1
20	SS7111810TP	SCREW 11/64-40 L=18		*		2
21	SS7111410TP	SCREW 11/64-40 L=14		*		2
22	SM6061202TP	SCREW M6 L=12		*		1
23	12124400	STOPPER (L)				2
24	12123360	LOWER LOOPER ROD ASM., A	FOR MO-3604,MO-3614			1
25	SS7111810TP	SCREW 11/64-40 L=18		*		2
26	SS7111410TP	SCREW 11/64-40 L=14		*		2
27	SM6061202TP	SCREW M6 L=12		*		1
28	12120150	LOWER LOOPER ROD ASM., B	FOR MO-3616			1
29	SS7111810TP	SCREW 11/64-40 L=18		*		2
30	SS7111410TP	SCREW 11/64-40 L=14		*		2
31	SS7112420SP	SCREW 11/64-40 L=24	FOR EXPORT			3
32	12108106	OIL ADJUSTING BAR				1
33	SS5080212TP	SCREW 1/8-44 L=2				5
34	11956505	HANDWHEEL C	FOR JAPAN			1
35	SS7111810SP	SCREW 11/64-40 L=18	FOR JAPAN			3
36	WS0451040KP	SPRING WASHER 4.5X8.5X1	FOR EXPORT			3
37	B1211804000	BALL BEARING B				1
38	11510609	WASHER				1
39	WZ2640310KH	WAVED WASHER 26.4X33.9X3.5				1
40	RO347350100	RUBBER RING				1
41	12271706	THRUST HOLDER				1
42	SM4050855SP	SCREW				3
43	12280103	OIL SHIELD				1
44	11811205	HANDWHEEL A				1
45	SS8151150SP	SCREW 15/64-28 L=10.5				2
46	WP0764016SP	WASHER				1
47	SS9681610TP	SCREW 9/32-28 L=16				1

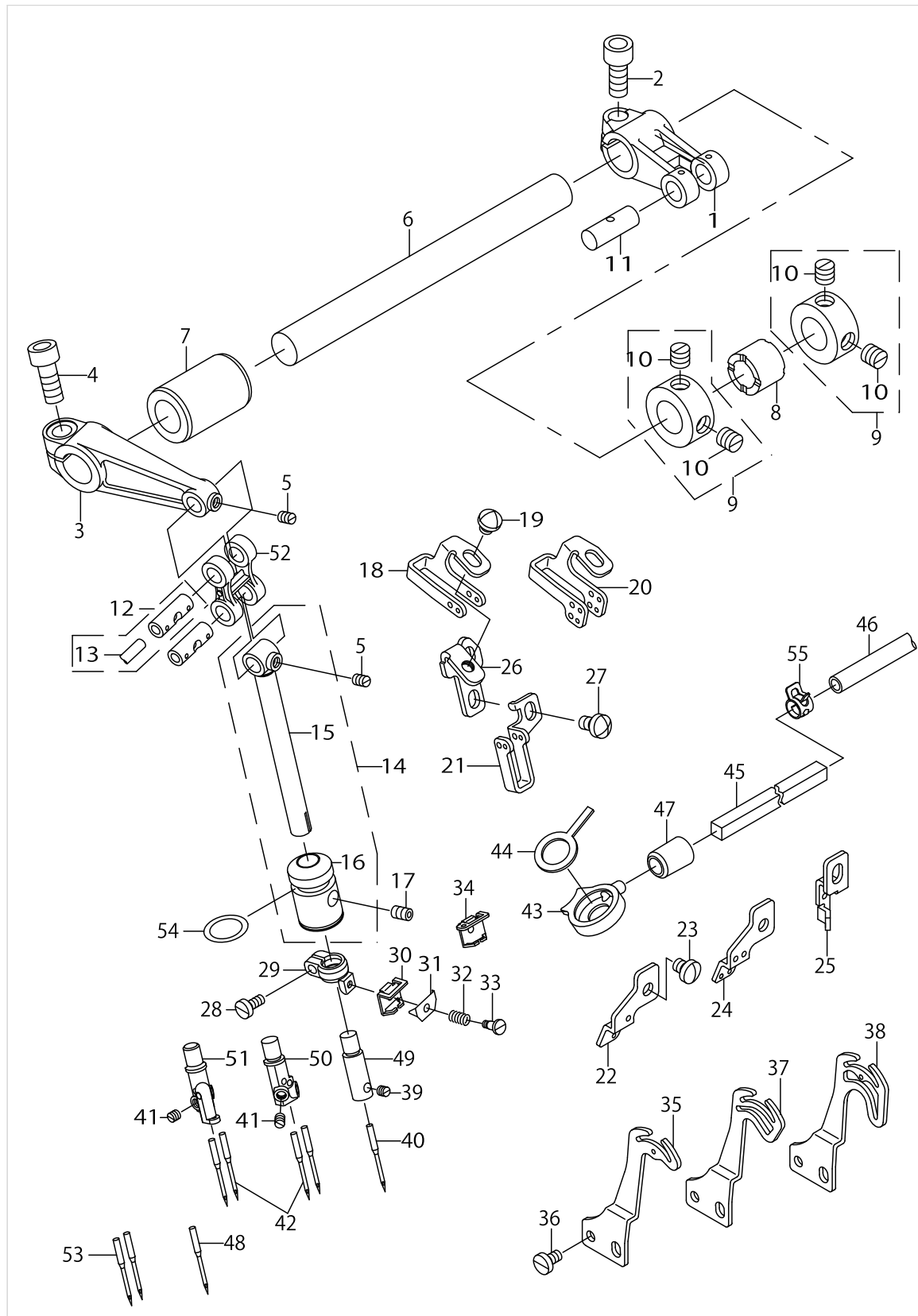
CRANKSHAFT COMPONENTS



CRANKSHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	11956307	HAND WHEEL B	FOR EXPORT			1

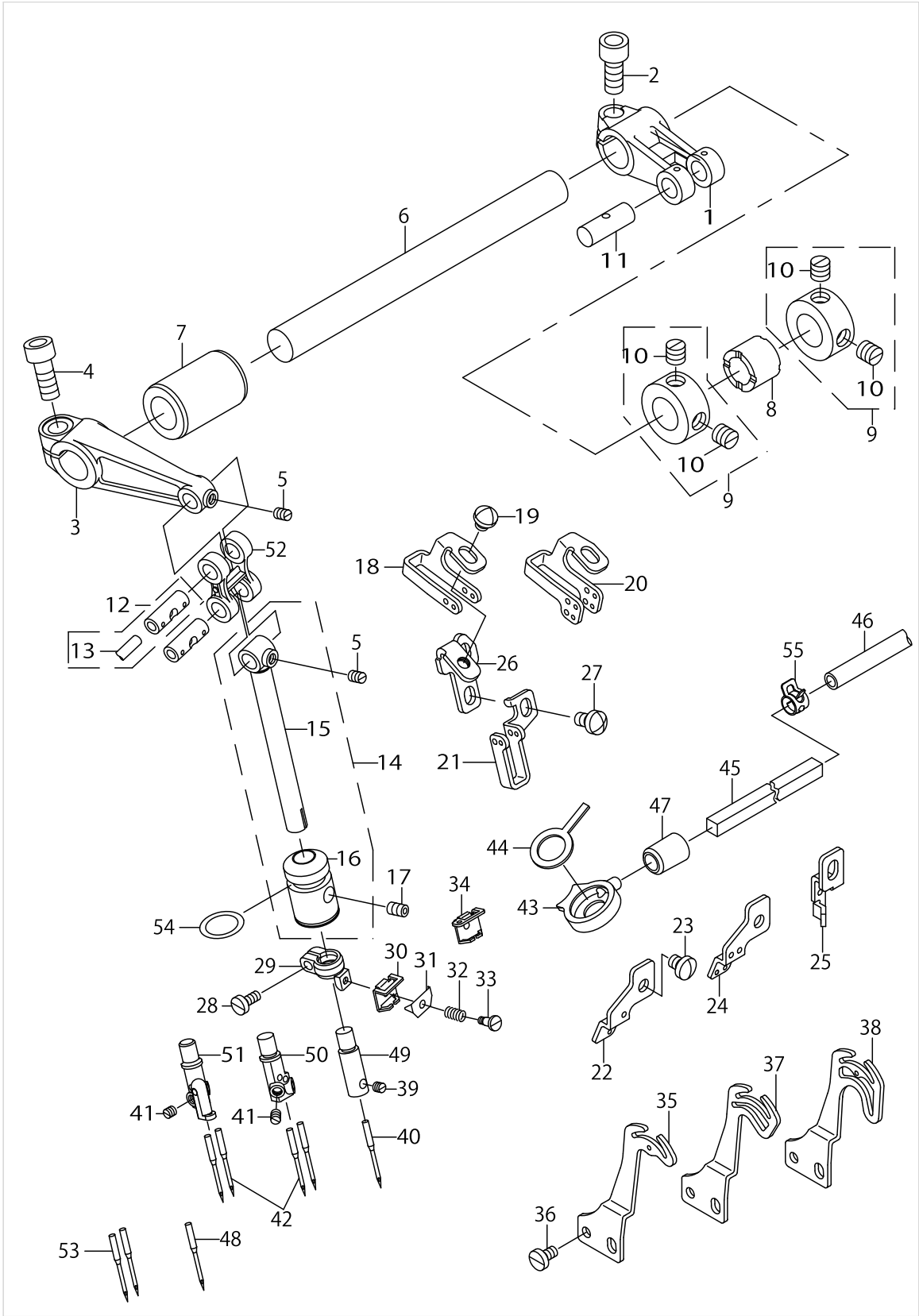
NEEDLE DRIVING SHAFT COMPONENTS



NEEDLE DRIVING SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	12280707	FEED FORKED CRANK				1
2	SM6061402TP	SCREW M6 L=14				1
3	12280806	NEEDLE DRIVING ARM				1
4	SM6061402TP	SCREW M6 L=14				1
5	SS8090530TP	SCREW 9/64-40 L= 5.0				2
6	12287108	NEEDLE DRIVING SHAFT				1
7	12280202	BUSHING, FRONT				1
8	12280301	BUSHING, REAR				1
9	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				2
10	SS8660610TP	SCREW 1/4-40 L=6		*		4
11	11823804	CRANK PIN C	SELECTING PART FOR FIT TOLERANCE			1
12	12109955	LINK PIN C ASM.	SELECTING PART FOR FIT TOLERANCE			2
13	CQ252000000	OIL WICK		*		0.1
14	12272555	NEEDLE HOLDER ASM.				1
15	12110227	NEEDLE HOLDER		*		1
16	12272506	NEEDLE HOLDER BUSHING		*		1
17	SM8040612TP	SCREW M4 L=6				1
18	12281101	NEEDLE THREAD GUIDE	FOR MO-3604,MO-3616			1
19	SS4110515SP	SCREW 11/64-40 L=5				1
20	12281200	THREAD GUIDE, 2-NEEDLE	FOR MO-3614			1
21	12281309	THREAD GUIDE, CHAIN LOOPER	FOR MO-3616			1
22	12281705	TAKE-UP LEVER GUIDE	FOR MO-3604,MO-3616			1
23	SM4040855SP	SCREW				1
24	12281804	TAKE-UP LEVER GUIDE, 2-NEEDLE	FOR MO-3614			1
25	12281903	TAKE-UP LEVER GUIDE CHAIN LOOP	FOR MO-3616			1
26	12112108	NEEDLE THREAD GUIDE STAND				1
27	SM4040855SP	SCREW				2
28	SS6080720SP	SCREW				1
29	12280608	NEEDLE CLAMP HOLDER				1
30	12280905	NEEDLE THREAD PRESSER GUIDE A	FOR MO-3604,MO-3614			1
31	12110904	NEEDLE THREAD PRESSER PLATE				1
32	12110805	NEEDLE THREAD PRESSER SPRING				1
33	SD0280401SL	HINGE SCREW D=2.8 H=4				1
34	12281002	NEEDLE THREAD PRESSER GUIDE B	FOR MO-3616			1
35	12281408	NEEDLE THREAD TAKE-UP LEVER	FOR MO-3604			1
36	SS6090670TP	SCREW 9/64-40 L=6				2
37	12281507	TAKE-UP LEVER, 2-NEEDLE	FOR MO-3614			1
38	12281606	TAKE-UP LEVER, CHAIN LOOPER	FOR MO-3616			1
39	SS8080310TP	SCREW 1/8-44 L=2.8	FOR MO-3604			1
40	MDC270B1100	NEEDLE DCX27 #11	FOR MO-3604			1
41	SS8080310TP	SCREW 1/8-44 L=2.8	FOR MO-3614,MO-3616			2
42	MDC270B1100	NEEDLE DCX27 #11	FOR MO-3614,MO-3616			2
43	12112207	COVER				1
44	12112306	FELT A				1
45	12253308	FELT B				1
46	BT0600402EA	OIL TUBE				0.1

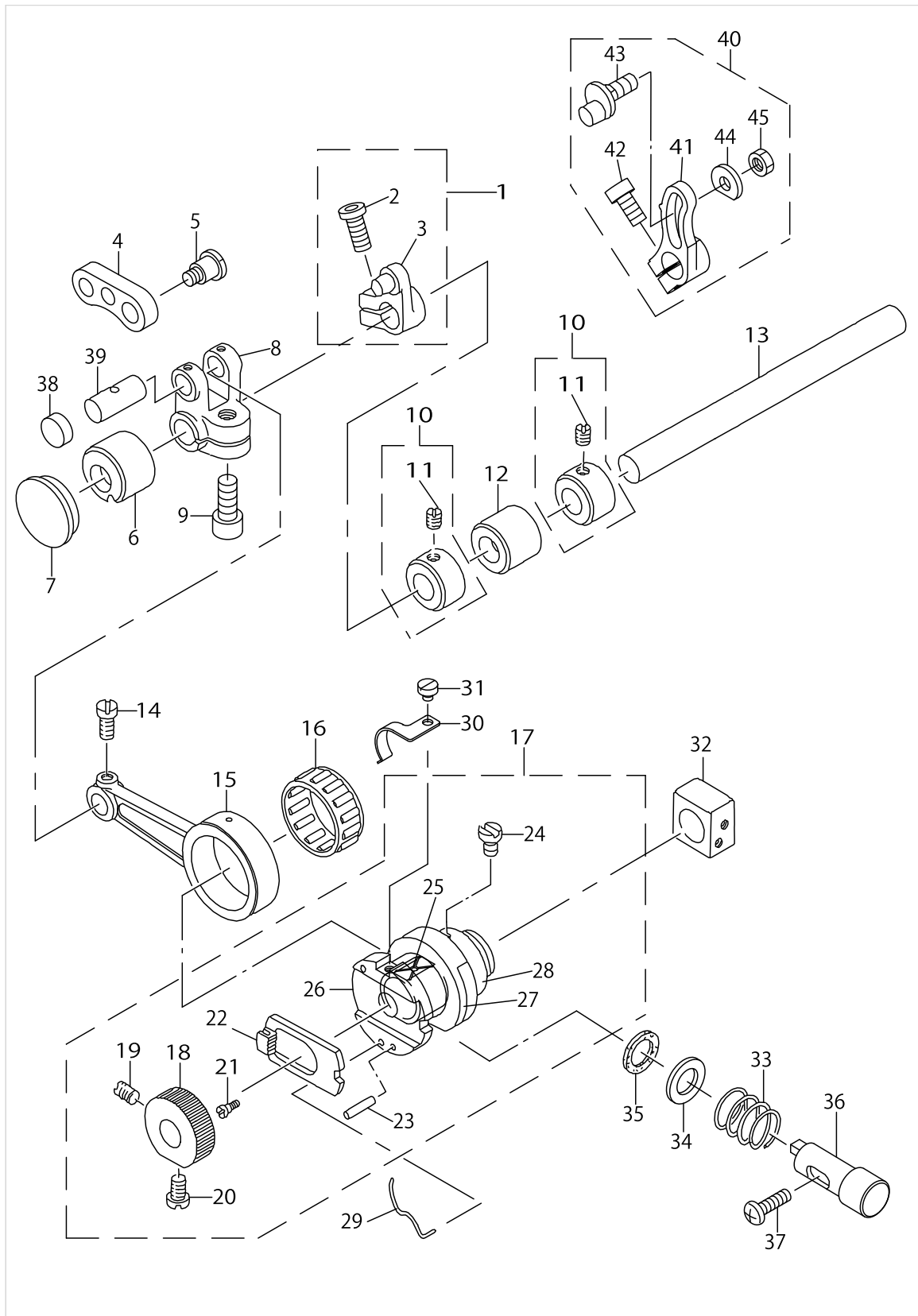
NEEDLE DRIVING SHAFT COMPONENTS



NEEDLE DRIVING SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	TA0951301R0	RUBBER PLUG				1
48	MC033600750	NEEDLE B-27 NM75	FOR JE(MO-3604)			1
49	12148607	NEEDLE CLAMP	FOR MO-3604			1
50	12148706	NEEDLE CLAMP, 2-NEEDLE	FOR MO-3614			1
51	12149803	NEEDLE CLAMP, CHAIN LOOPER	FOR MO-3616			1
52	12280400	NEEDLE DRIVING LINK				1
53	MC033600750	NEEDLE B-27 NM75	FOR JE(MO-3614,MO-3616)			2
54	RO118180100	RUBBER RING				1
55	12256004	OIL TUBE HOLDER				1

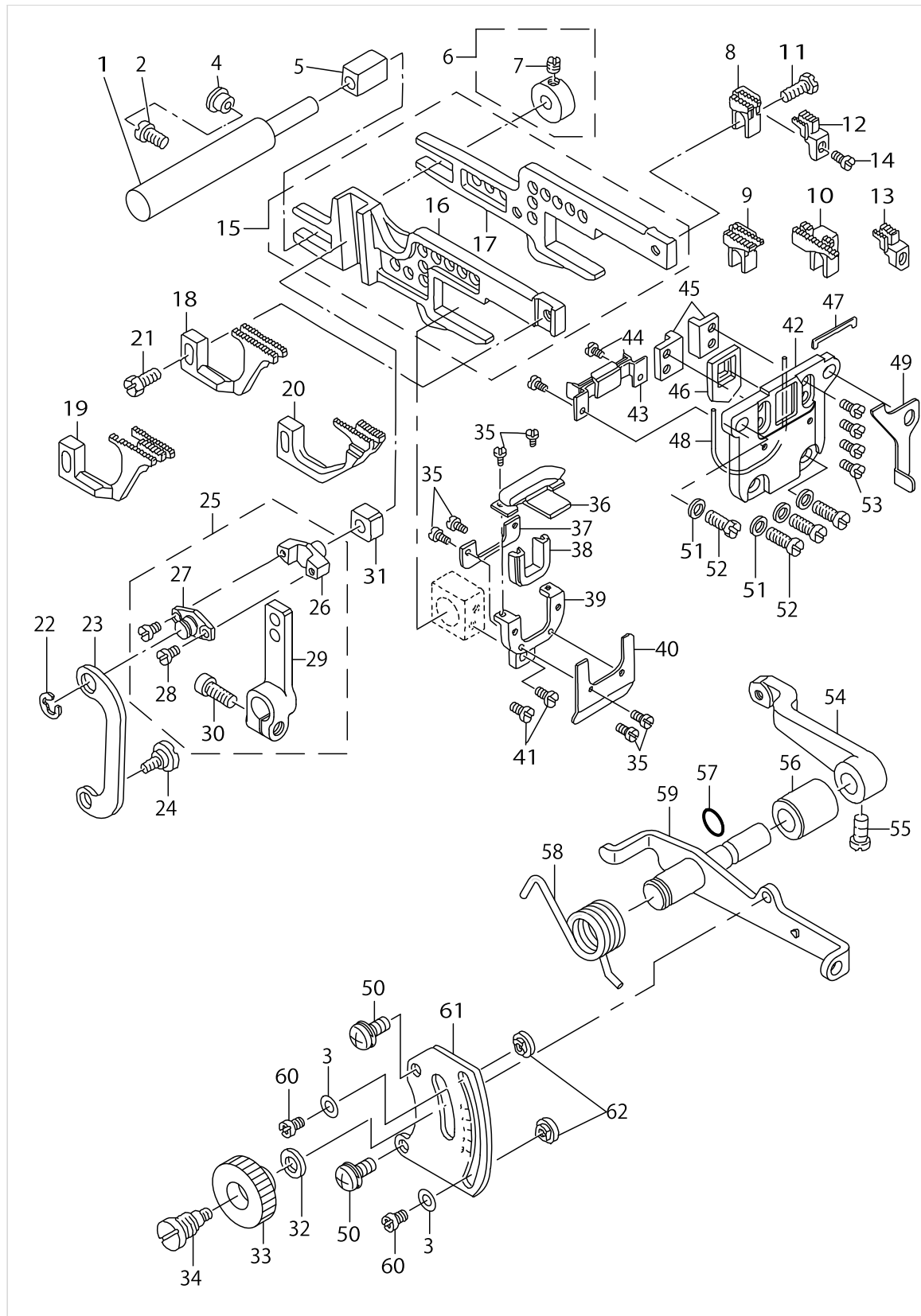
FEED MECHANISM COMPONENTS (1)



FEED MECHANISM COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	11827367	MAIN FEED ROCKER ASM.	FOR EXPORT			1
2	SM6051202TP	SCREW M5X0.8 L=12	FOR EXPORT	*		1
3	11827318	MAIN FEED ROCKER	FOR EXPORT	*		1
4	12273009	MAIN FEED LINK				1
5	SD0720601TH	HINGE SCREW D= 7.24 H= 6.0				1
6	12282703	FEED ROCKER SHAFT BUSHING, FRO				1
7	TA2050416R0	RUBBER PLUG				1
8	12284303	FORKED LINK				1
9	SM6061402TP	SCREW M6 L=14				1
10	CS095081ASH	THRUST COLLAR ASM. D=9.53 W=8				2
11	SS8110410TP	SCREW 11/64-40 L= 3.5		*		4
12	12282802	FEED ROCKER SHAFT BUSHING, REA				1
13	12283008	FEED SHAFT				1
14	SS7110910TP	SCREW 11/64-40 L= 8.5				1
15	12282604	CRANK ROD				1
16	12116703	NEEDLE BEARING B	SELECTING PART FOR FIT TOLERANCE			1
17	12116174	FEED ECCENTRIC BODY ASM.				1
18	12118808	RATCHET GEAR		*		1
19	SS8110750SP	SCREW 11/64-40 L= 6.5		*		1
20	SS6110710TP	SCREW 11/64-40 L= 6.5		*		1
21	SD0260271SP	HINGE SCREW D= 2.60 H= 2.7		*		1
22	B1604704000	RATCHET PAWL		*		1
23	PS0300132KH	SPRING PIN 3X13		*		2
24	SS7110810SP	SCREW 11/64-40 L= 8.0		*		2
25	12116307	FEED CAM BLOCK		*		1
26	12116406	FEED ADJUSTING CAM		*		1
27	12116216	FEED CAM		*		1
28	12116117	FEED ECCENTRIC BODY		*		1
29	B1606704000	RATCHET PAWL SPRING				1
30	12117107	RATCHET GEAR SPRING				1
31	SS6080320SP	SCREW 1/8-44 L= 2.5				1
32	11828704	SLIDE BLOCK				1
33	B1652704000	SPRING				1
34	B1654704000	WASHER				1
35	B1651704000	FELT				1
36	12287603	PUSH BUTTON STUD				1
37	SM4041455SN	SCREW M4 L=14				1
38	TA1030402R0	RUBBER PLUG D=10.3 L=4				1
39	11823804	CRANK PIN C	SELECTING PART FOR FIT TOLERANCE			1
40	11824067	MAIN FEED ROCKER ASM.	FOR JAPAN			1
41	11530110	MAIN FEED ROCKER		*		1
42	SM6051202TP	SCREW M5X0.8 L=12		*		1
43	11824018	PIN		*		1
44	11948601	WASHER B		*		1
45	NS6620320SP	NUT 3/16-32		*		1

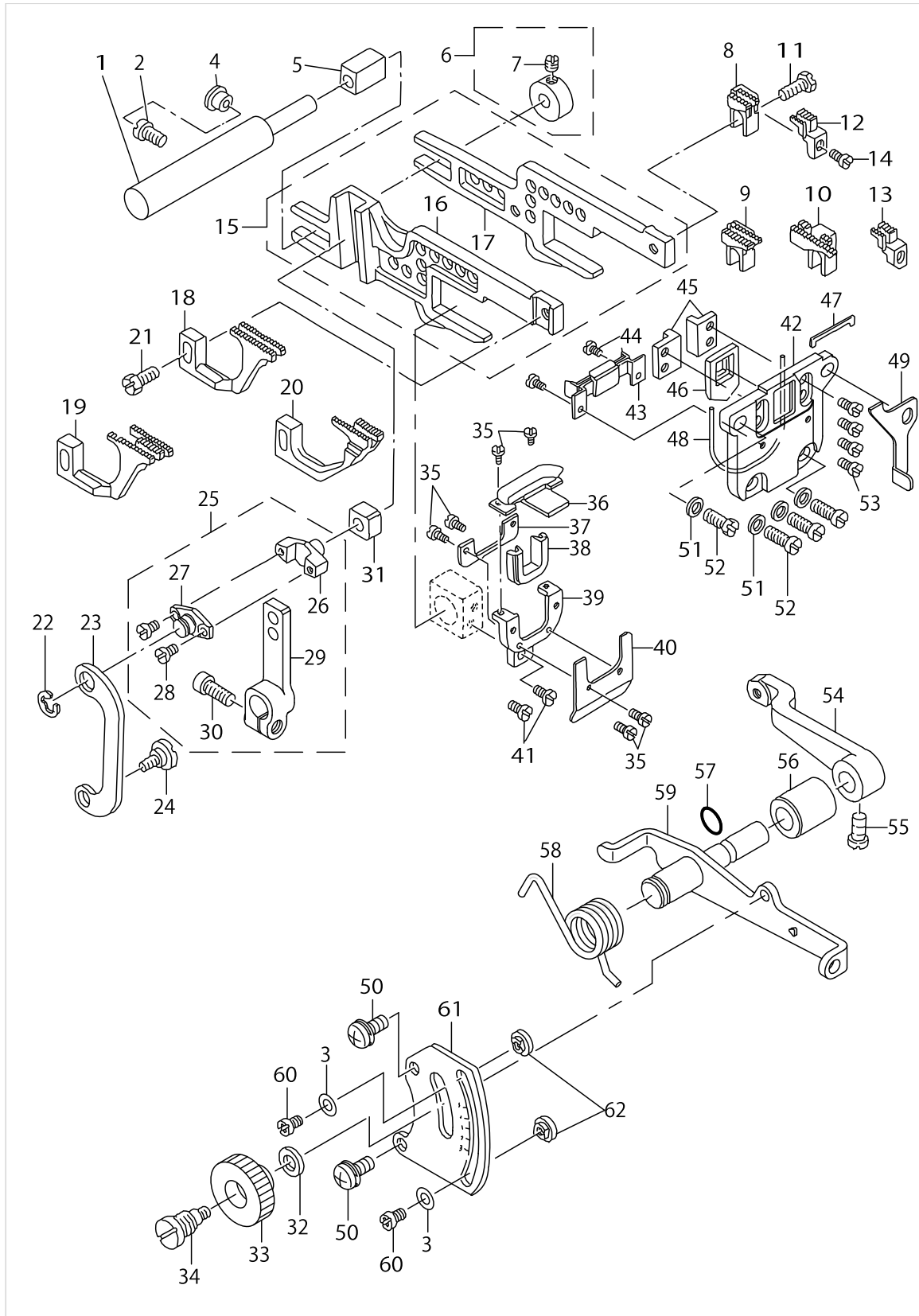
FEED MECHANISM COMPONENTS (2)



FEED MECHANISM COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	11827409	FEED BAR SHAFT				1
2	SM4040855SP	SCREW				1
3	WP0371016SD	WASHER 3.7X8X1				2
4	TA0800504R0	PLUG D=8 L=4.5				1
5	B1624704000	SLIDE BLOCK				1
6	11828050	COLLAR ASM.				1
7	SS8110410TP	SCREW 11/64-40 L= 3.5		*		1
8	11882107	MAIN FEED DOG	FOR MO-3604			1
9	11949807	MAIN FEED DOG	FOR MO-3614			1
10	11882800	MAIN FEED DOG	FOR MO-3616			1
11	SS9111050SP	SCREW 11/64-40 L=9.5				1
12	11887106	AUXILIARY FEED DOG	FOR MO-3604,MO-3614			1
13	11887403	AUXILIARY FEED DOG	FOR MO-3616			1
14	SS4080610SP	SCREW 1/8-44 L=6.4				1
15	12117461	MAIN FEED BAR ASM.				1
16	12117511	DIFFERENTIAL FEED BAR		*		1
17	12117412	MAIN FEED BAR		*		1
18	B165780400T	DIFFERENTIAL FEED DOG	FOR MO-3604			1
19	11949906	DIFFERENTIAL FEED DOG	FOR MO-3614			1
20	12172805	DIFFERENTIAL FEED DOG	FOR MO-3616			1
21	SS9111010SP	SCREW 11/64-40 L=9.5				1
22	RE0500000K0	E-RING				1
23	11826310	ADJUSTING LINK				1
24	SD0720271SP	HINGE SCREW D=7,2 H=2,7				1
25	11828563	DIFFERENTIAL FEED ROCKER ASM.				1
26	11825304	PIN		*		1
27	11826401	PIN COVER		*		1
28	SS6080410SP	SCREW 1/8-44 L=4		*		2
29	11828514	DIFFERENTIAL FEED ROCKER ASM.		*		1
30	SM6051202TP	SCREW M5X0.8 L=12		*		1
31	B1414555000	SLIDE BLOCK				1
32	WP0621016SD	WASHER 6.2X13X1				1
33	B1647704000A	DIFFERENTIAL FEED LOCK NUT				1
34	B1646704000A	DIFFERENTIAL FEED HINGE SCREW				1
35	SS7060310SP	SCREW 3/32-56 L=3				6
36	12119756	RUBBER PLATE ASM.				1
37	12119806	RUBBER PREESSER PLATE				1
38	12119608	OIL SHIELD RUBBER				1
39	12119905	RUBBER COVER				1
40	12120002	RUBBER BASE PLATE				1
41	SS7090620TP	SCREW 9/64-40 L=6.1				2
42	12119400	RUBBER CASE				1
43	11827607	OIL SHIELD RUBBER,LOWER				1
44	SS7060510SP	SCREW 3/32-56 L=4.8				2
45	12282901	FEED BAR SUPPORT				2
46	12119509	RUBBER				1
47	11827904	RUBBER				1

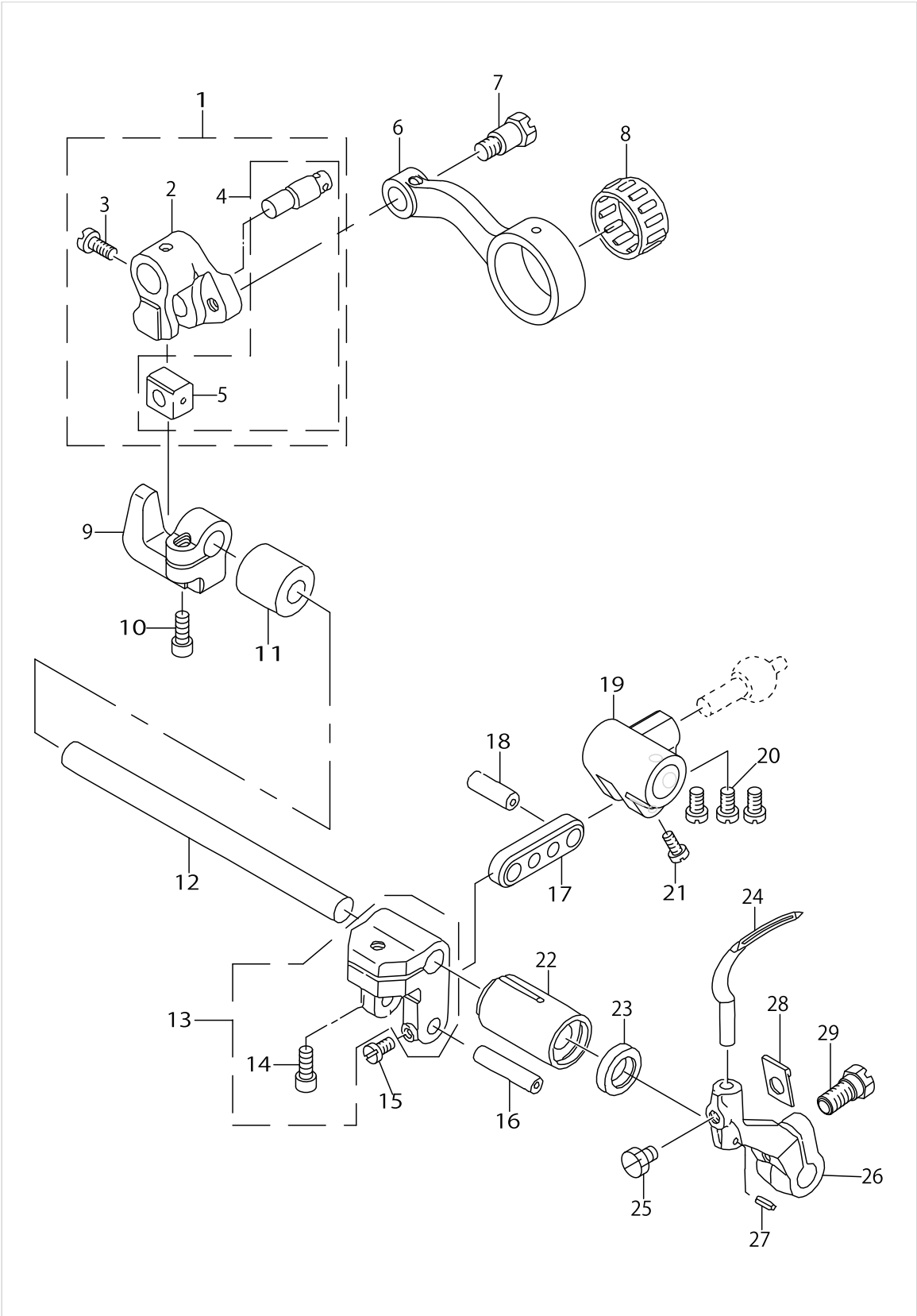
FEED MECHANISM COMPONENTS (2)



FEED MECHANISM COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	RO480120100	RUBBER RING				1
49	11828308	SUPPORT THROAT PLATE				1
50	SL4051231SC	SCREW M5 L=12				2
51	WP0480856SP	WASHER 4.8X8.4X0.8				4
52	SM4041055SP	SCREW				4
53	SS6090620SP	SCREW 9/64-40 L=6				4
54	11828605	DIFFERENTIAL FEED ROCKER				1
55	SS6661110SP	SCREW 1/4-40 L=11				1
56	B1645704000A	BUSHING				1
57	RO060150100	RUBBER RING				1
58	11991502	SPRING				1
59	12283255	ROCKER SHAFT ASM.				1
60	SS4090515SP	SCREW 9/64-40 L=5				2
61	12283107	DIFFERENTIAL FEED GRADUATION				1
62	11529005	STOPPER				2

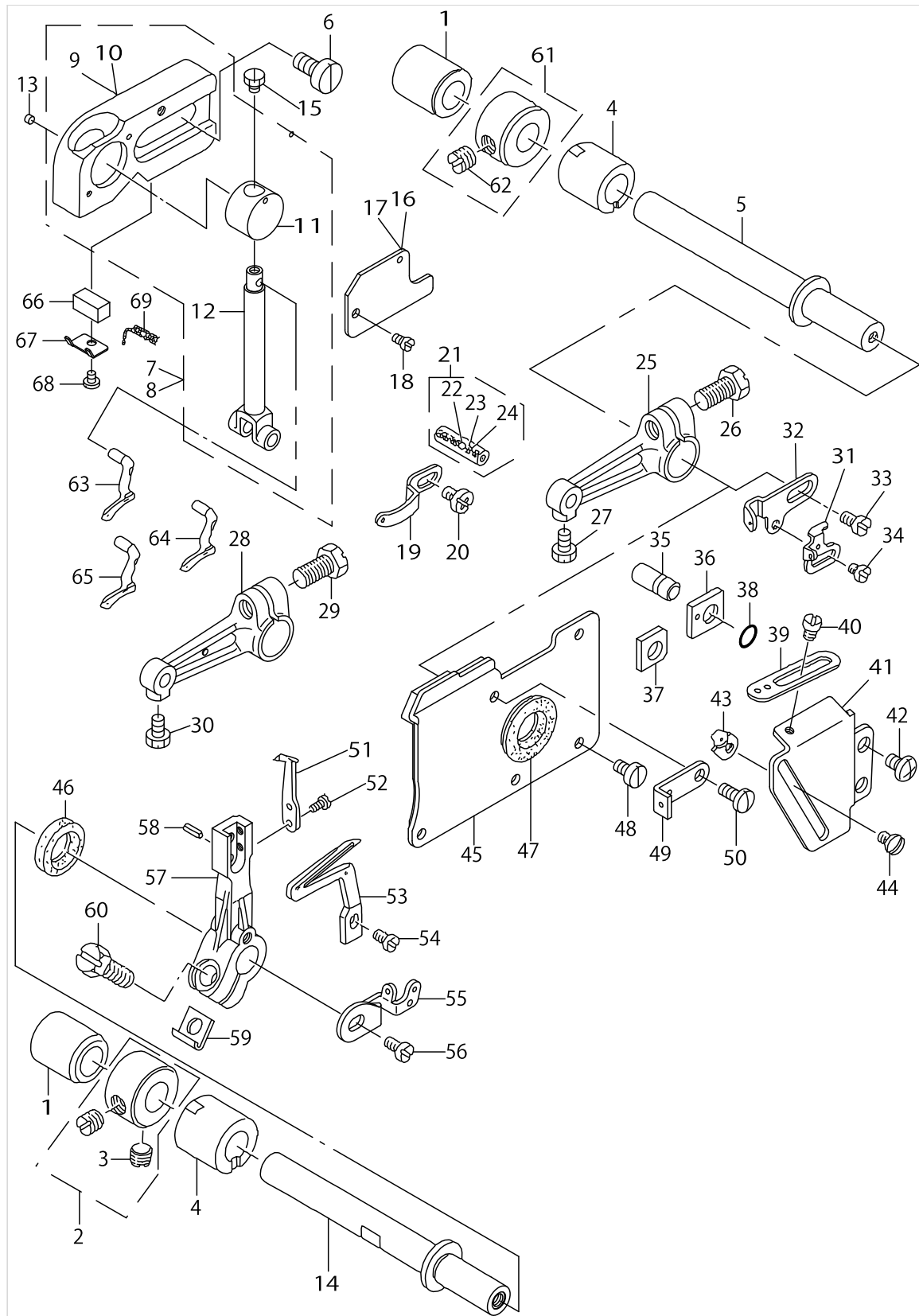
CHAIN LOOPER COMPONENTS (FOR MO-3616)



CHAIN LOOPER COMPONENTS (FOR MO-3616)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B21038160A0	SLIDER ARM ASM.				1
2	B2103816000B	CHAIN LOOPER SHAFT SLIDE ARM		*		1
3	SS7110720TP	SCREW 11/64-40 L=7		*		1
4	11829751	CHAIN LOOPER SLIDE BLOCK PIN		*		1
5	B2105816000	CHAIN LOOPER SLIDE BLOCK		*		1
6	12284105	CHAIN LOOPER ROD				1
7	SD0720803TH	STEP-SCREW D=7.24 H=8				1
8	B2119816B00	BEARING B	SELECTING PART FOR FIT TOLERANCE			1
9	12342309	BRACKET				1
10	SM6051202TP	SCREW M5X0.8 L=12				1
11	B2111716000	BUSHING, REAR				1
12	12283404	CHAIN LOOPER SHAFT				1
13	11539061	CHAIN LOOPER SHAFT DRIVING ARM				1
14	SM6051202TP	SCREW M5X0.8 L=12		*		1
15	SS4080610SP	SCREW 1/8-44 L=6.4				1
16	12258505	PIN, LONG	SELECTING PART FOR FIT TOLERANCE			1
17	12342200	CHAIN LOOPER SHAFT DRIV. LINK				1
18	12259008	PIN, SHORT	SELECTING PART FOR FIT TOLERANCE			1
19	12121612	DRIVING BALL ARM BRACKET				1
20	SS6110710TP	SCREW 11/64-40 L= 6.5				3
21	SS4080610SP	SCREW 1/8-44 L=6.4				1
22	12122008	BUSHING, FRONT				1
23	B2525352000	OIL SEAL RING				1
24	11829405	CHAIN LOOPER				1
25	SS9110430TP	SCREW 11/64-40 L=4				1
26	12283503	CHAIN LOOPER DRIVING ARM				1
27	PS0200062KH	SPRING PIN 2X6				1
28	B2531704000	WASHER				1
29	SS9151210TP	SCREW 15/64-28 L=11.8				1

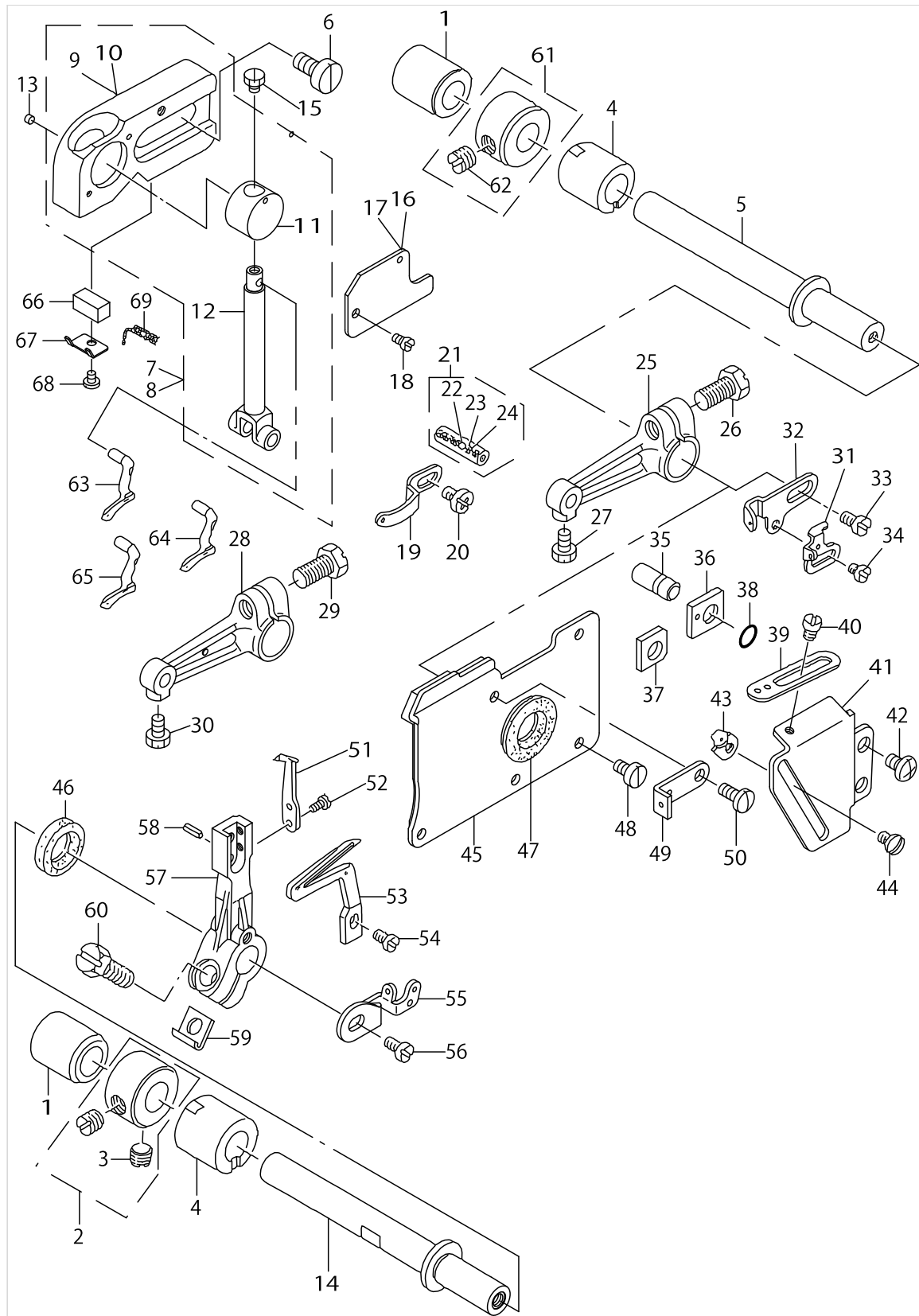
UPPER & LOWER LOOPER COMPONENTS



UPPER & LOWER LOOPER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	12254009	BUSHING, REAR				2
2	CS103121ASH	COLLAR ASM. D=10.32 W=12	FOR MO-3604,MO-3614			2
3	SS8660530TP	SCREW 1/4-40 L= 4.5		*		4
4	B2507804000B	BUSHING, FRONT				2
5	12122404	UPPER LOOPER SHAFT				1
6	SM6061200SP	SCREW				2
7	12273355	UPPER LOOPER GUIDE ASM.	FOR MO-3604,MO-3616			1
8	12273454	UPPER LOOPER GUIDE B ASM.	FOR MO-3614			1
9	11833613	UPPER LOOPER GUIDE SUPPORT	FOR MO-3604,MO-3616	*		1
10	11893302	UPPER LOOPER GUIDE SUPPORT B	FOR MO-3614	*		1
11	12273108	UPPER LOOPER GUIDE		*		1
12	12273207	UPPER LOOPER HOLDER		*		1
13	11842101	OIL FELT				1
14	12123410	LOWER LOOPER SHAFT				1
15	SS9090410TP	SCREW				1
16	11991601	UPPER LOOPER GUIDE COVER	FOR MO-3604,MO-3616			1
17	B251570400B	UPPER LOOPER GUIDE COVER B	FOR MO-3614			1
18	SS7060610SP	SCREW 3/32-56 L= 5.5				2
19	11833308	UPPER LOOPER THREAD GUIDE				1
20	SS4090615SP	SCREW 9/64-40 L=6				1
21	11831757	PIN ASM.	SELECTING PART FOR FIT TOLERANCE			1
22	11831708	OIL WICK STOPPER BALL		*		1
23	CQ202000000	OIL WICK		*		0.1
24	CQ200000000	OIL WICK		*		0.1
25	12284402	LOOPER HOLDER, A	FOR MO-3604,MO-3616			1
26	SS9151210TP	SCREW 15/64-28 L=11.8				1
27	SS9090610TP	SCREW 9/64-40 L=5.5				1
28	12284501	LOOPER HOLDER, B	FOR MO-3614			1
29	SS9151210TP	SCREW 15/64-28 L=11.8				1
30	SS9090610TP	SCREW 9/64-40 L=5.5				1
31	11833506	LOWER LOOPER THREAD TAKE-UP				1
32	12124004	THREAD TAKE-UP, RIGHT				1
33	SS7110840SP	SCREW 11/64-40 L=7.8				1
34	SS6080410SP	SCREW 1/8-44 L=4				1
35	11831906	PIN				1
36	11831807	GAUGE	FOR MO-3604,MO-3614			1
37	11991809	GAUGE	FOR MO-3616			1
38	RO037180100	RUBBER RING				1
39	12123907	THREAD GUIDE, RIGHT				1
40	SS3090610SP	SCREW 9/64-40 L=6				1
41	12123808	LOOPER THREAD TAKE-UP COVER				1
42	SM4040655SP	SCREW M4 L=6				2
43	11833407	LOWER LOOPER THREAD GUIDE				1
44	SS3090610SP	SCREW 9/64-40 L=6				1
45	12123659	OIL SHIELD PLATE ASM.				1
46	B2508704000	OIL SEAL				1
47	B2530704000	UPPER LOOPER SHAFT RUBBER RING				1

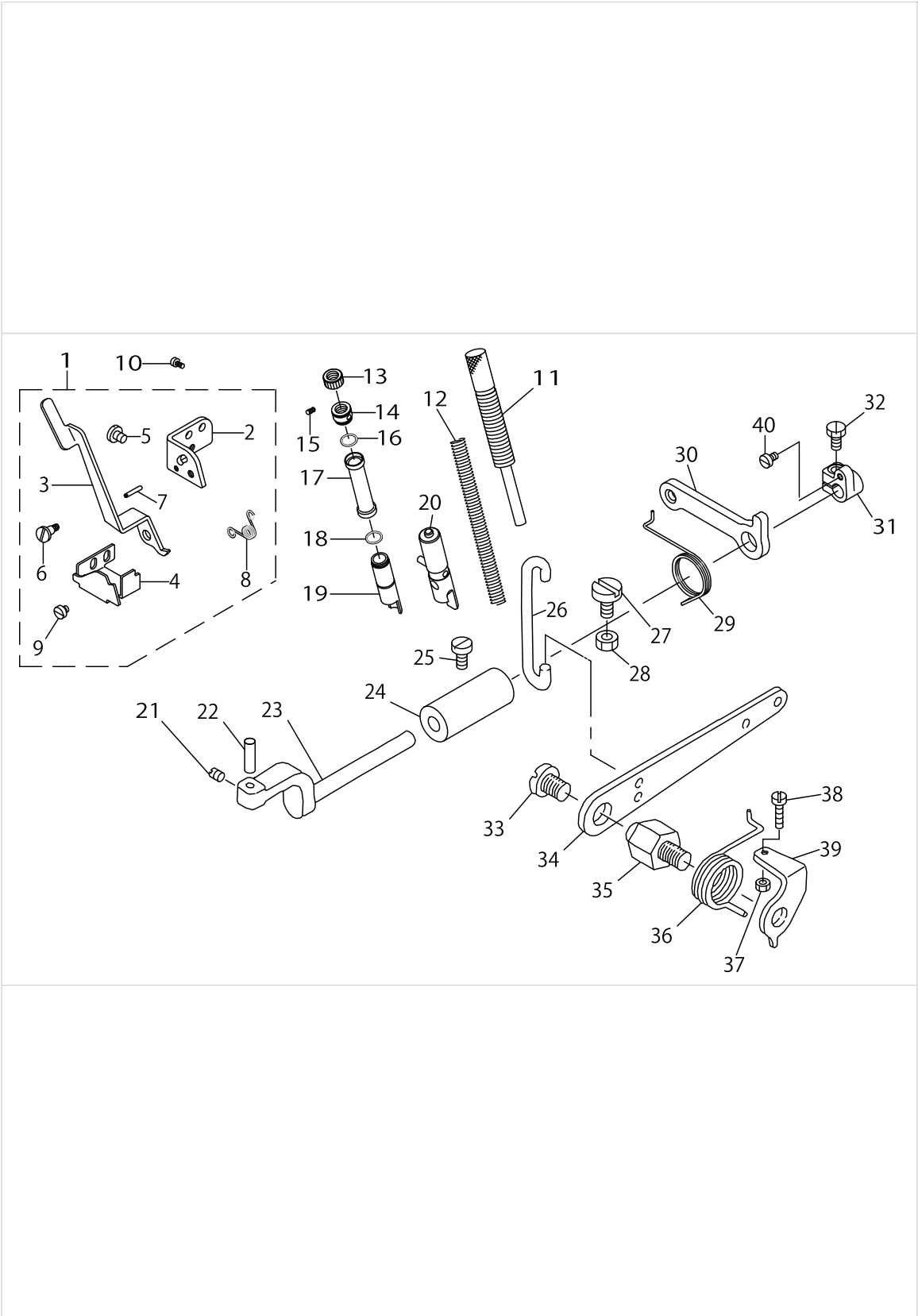
UPPER & LOWER LOOPER COMPONENTS



UPPER & LOWER LOOPER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS6090630SP	SCREW 9/64-40 L=6				4
49	11833100	LOOPER THREAD GUIDE				1
50	SS7090850SP	SCREW 9/64-40 L=8				1
51	11890001	TRAVELING NEEDLE GUARD				1
52	SS6060440TP	SCREW 3/32-56 L=3.5				2
53	11999307	LOWER LOOPER				1
54	SS6090620TP	SCREW				1
55	11833209	LOOPER THREAD TAKE-UP, LEFT				1
56	SS7110840SP	SCREW 11/64-40 L=7.8				1
57	12287306	LOWER LOOPER ARM				1
58	PS0300062KH	SPRING PIN 3X6				1
59	B2531704000	WASHER				1
60	SS9151210TP	SCREW 15/64-28 L=11.8				1
61	CS103121ASH	COLLAR ASM. D=10.32 W=12	FOR MO-3616			1
62	SS8660530TP	SCREW 1/4-40 L= 4.5		*		2
63	12176004	UPPER LOOPER	FOR MO-3614			1
64	11888104	UPPER LOOPER	FOR MO-3604,MO-3616 (NEEDLE #9,#11,#14)			1
65	11999208	UPPER LOOPER	FOR MO-3604,MO-3616 (NEEDLE #14,#16,#18)			1
66	12130803	OIL FELT				1
67	12130704	FELT HOLDER				1
68	SS7060310SP	SCREW 3/32-56 L=3				1
69	CQ202000000	OIL WICK				0.1

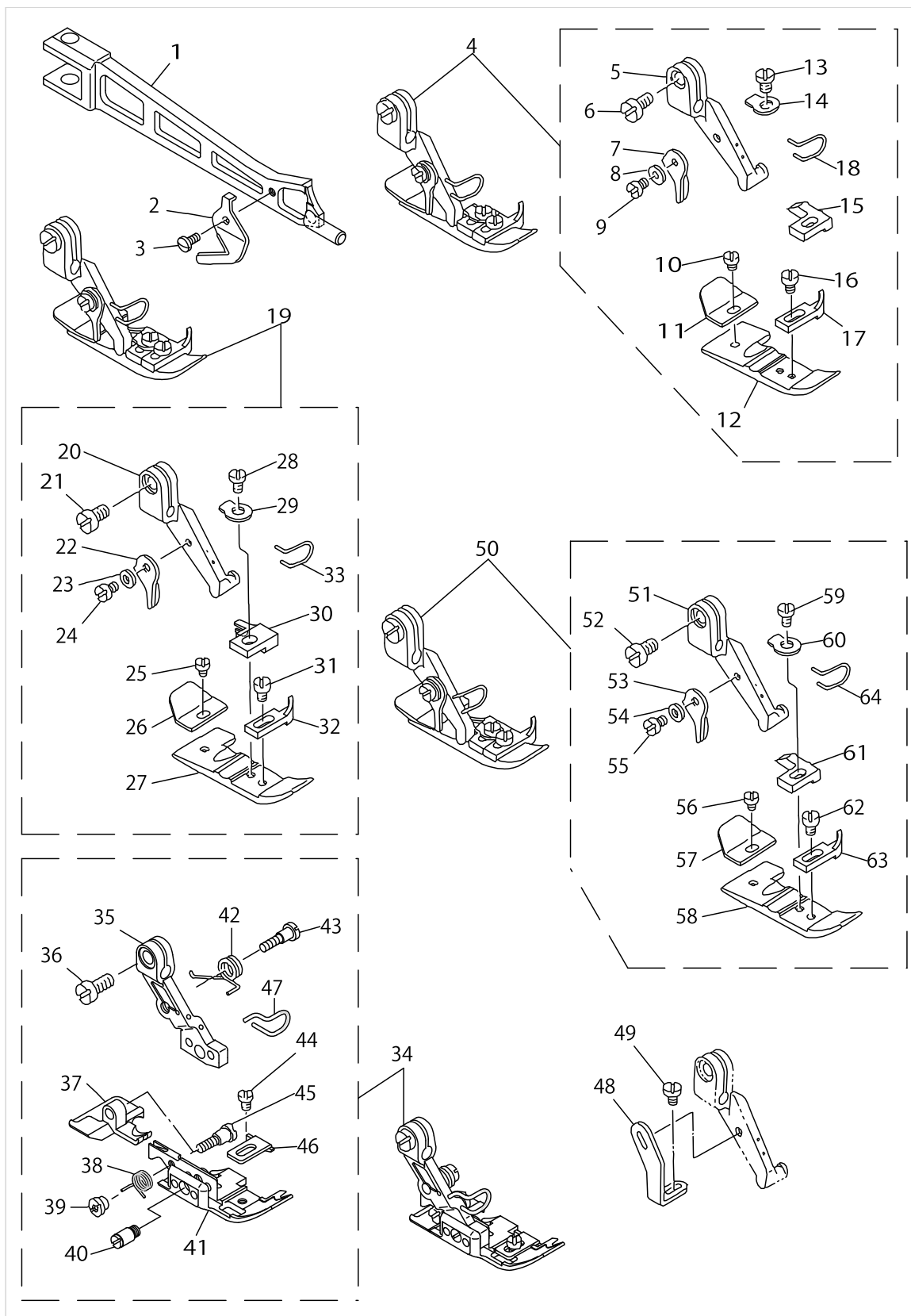
PRESSER FOOT COMPONENTS (1)



PRESSER FOOT COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	12282257	FOOT LIFTING LEVER STAND ASM.				1
2	12282208	FOOT LIFTING LEVER STAND		*		1
3	12282307	PRESSER FOOT LIFTING LEVER		*		1
4	12282406	STOPPER		*		1
5	SM7040550SP	SCREW M4 L=5		*		2
6	SD0640246SP	HINGE SCREW D=6.35 H=2.4		*		1
7	PS0300142KH	SPRING PIN 0.3 X 14		*		1
8	12282505	SPRING		*		1
9	SM6030350SD	SCREW M3 L=2.9		*		1
10	SS4110715SP	SCREW 11/64-40 L=7				2
11	12287207	PRESSER REGULATOR SCREW				1
12	12115903	PRESSER SPRING				1
13	12114807	PRESSER REGULATOR NUT				1
14	12288700	PRESSER REGULATOR SCREW WASHER				1
15	SM8040402TP	SCREW M4X0.7 L=4				1
16	RO110090100	RUBBER RING				1
17	12114906	PRESSER BAR COVER				1
18	RO110090100	RUBBER RING				2
19	12282109	PRESSER BAR BUSHING				1
20	12114468	PRESSER BAR ASM.				1
21	SS8110510SP	SCREW 11/64-40 L=5				1
22	B1534804000	PRESSER FOOT ARM HINGE SHAFT				1
23	12113205	PRESSER FOOT SHAFT				1
24	12113304	BUSHING				1
25	SS6121020SP	SCREW 3/16-28 L= 9.5				1
26	11819414	LIFTING HOOK				1
27	SM6061200SP	SCREW				1
28	NM6060003SC	NUT M6				1
29	11819703	PRESSER FOOT ARM SPRING				1
30	12113502	LIFTING ARM				1
31	12113403	PRESSER FOOT SHAFT THRUST ARM				1
32	SS9151210TP	SCREW 15/64-28 L=11.8				1
33	SS7161040SP	SCREW 1/4-24 L= 9.5				1
34	11819315	LIFTING LEVER				1
35	11819109	LIFTING LEVER SCREW				1
36	11819208	LIFTING LEVER SPRING				1
37	NS6110420SP	NUT 11/64-40				1
38	SS7111410SP	SCREW 11/64-40 L=14				1
39	B1529804000	PRESSER FOOT LIFTING LEVER STO				1
40	SS6110710TP	SCREW 11/64-40 L= 6.5				1

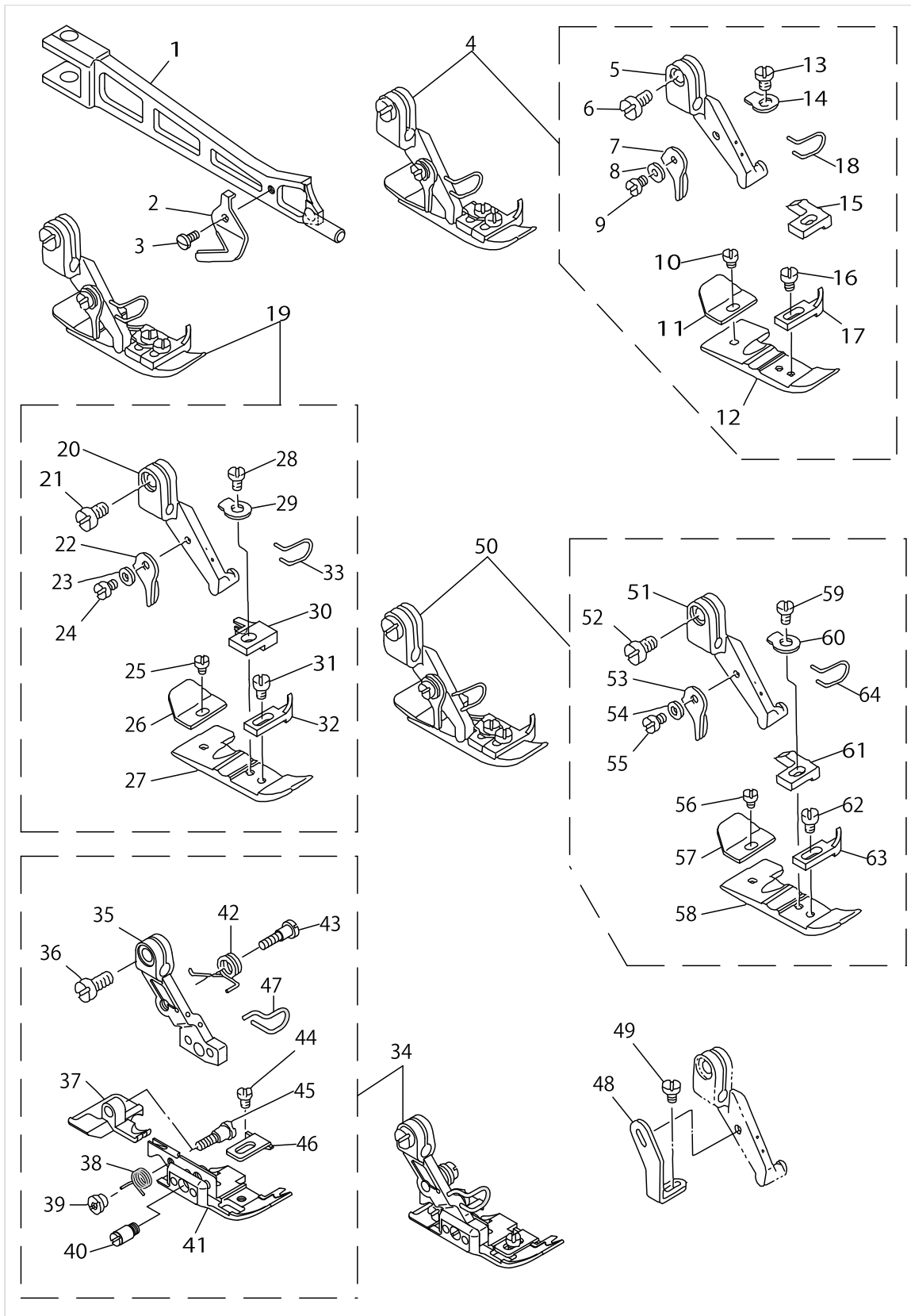
PRESSER FOOT COMPONENTS (2)



PRESSER FOOT COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	12253811	PRESSER FOOT ARM	FOR MO-3604			1
2	B1528804000A	THREAD TRIMMER				1
3	SS7060510SP	SCREW 3/32-56 L=4.8				1
4	11876166	PRESSER FOOT ASM.				1
5	11872009	PRESSER FOOT HINGE		*		1
6	SS6090650SP	SCREW 9/64-40 L=6		*		1
7	B1530804000	STOPPER		*		1
8	WP0250516SD	WASHER 2.5X6X0.5		*		1
9	SS7060610SP	SCREW 3/32-56 L= 5.5		*		1
10	SS6060210SP	SCREW 3/32-56 L= 1.9		*		1
11	B1511814000	REAR PRESSER FOOT		*		1
12	B1507804C00	PRESSER FOOT		*		1
13	SS7080520SP	SCREW 1/8-44 L=4.9		*		1
14	B150880400B	SPRING		*		1
15	B1509804C00	STITCH TONGUE		*		1
16	SS6060440TP	SCREW 3/32-56 L=3.5		*		1
17	B1510814000	CURL GUARD		*		1
18	11820701	FINGER GUARD		*		1
19	12152468	PRESSER FOOT..(FINGER GUARD).	FOR MO-3614(FOR JAPAN)			1
20	11872009	PRESSER FOOT HINGE		*		1
21	SS6090650SP	SCREW 9/64-40 L=6		*		1
22	B1530804000	STOPPER		*		1
23	WP0250516SD	WASHER 2.5X6X0.5		*		1
24	SS7060610SP	SCREW 3/32-56 L= 5.5		*		1
25	SS6060210SP	SCREW 3/32-56 L= 1.9		*		1
26	B1511814000	REAR PRESSER FOOT		*		1
27	B150781400P	PRESSER FOOT		*		1
28	SS7080520SP	SCREW 1/8-44 L=4.9		*		1
29	B150880400B	SPRING		*		1
30	12160008	STITCH TONGUE		*		1
31	SS6060440TP	SCREW 3/32-56 L=3.5		*		1
32	B1510814000	CURL GUARD		*		1
33	11820701	FINGER GUARD		*		1
34	12153763	PRESSER FOOT ASM.	FOR MO-3616			1
35	12156907	PRESSER FOOT HINGE		*		1
36	SS6090650SP	SCREW 9/64-40 L=6		*		1
37	12164802	REAR PRESSER FOOT		*		1
38	12167805	SPRING, FOR REAR PRESSER FOOT		*		1
39	B1513816000	NUT, FOR REAR PRESSER FOOT		*		1
40	12167409	HINGE PIN		*		1
41	12162202	PRESSER FOOT		*		1
42	12167607	PRESSER FOOT ARM SPRING		*		1
43	B1514816000	SCREW		*		1
44	SS6060340SP	SCREW 3/32-56 L= 2.5		*		1
45	12167508	HINGE SCREW		*		1
46	12167706	PRESSER FOOT		*		1
47	12115408	FINGER GUARD		*		1

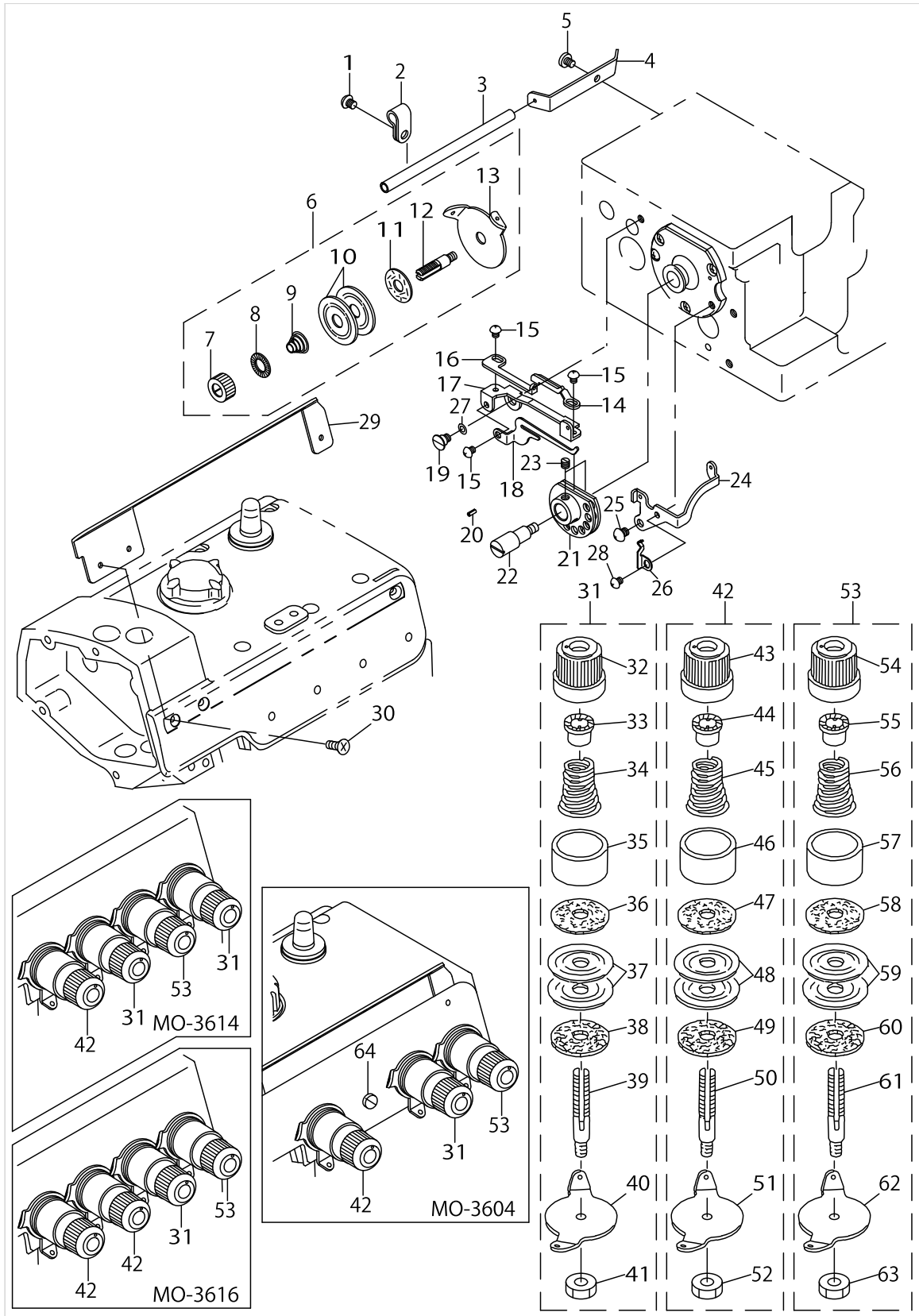
PRESSER FOOT COMPONENTS (2)



PRESSER FOOT COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1539804000	PRESSER FOOT FIXING PLATE	SPECIAL ORDER PART (FOR MO-3604,MO-3614)			1
49	SS6060410TP	SCREW 3/32-56 L= 3.5	SPECIAL ORDER PART (FOR MO-3604,MO-3614)			1
50	11876869	PRESSER FOOT ASM.	FOR MO-3614(FOR EXPORT)			1
51	11872009	PRESSER FOOT HINGE		*		1
52	SS6090650SP	SCREW 9/64-40 L=6		*		1
53	B1530804000	STOPPER		*		1
54	WP0250516SD	WASHER 2.5X6X0.5		*		1
55	SS7060610SP	SCREW 3/32-56 L= 5.5		*		1
56	SS6060210SP	SCREW 3/32-56 L= 1.9		*		1
57	B1511814000	REAR PRESSER FOOT		*		1
58	B150781400P	PRESSER FOOT		*		1
59	SS7080520SP	SCREW 1/8-44 L=4.9		*		1
60	B150880400B	SPRING		*		1
61	B150981400P	STITCH TONGUE		*		1
62	SS6060440TP	SCREW 3/32-56 L=3.5		*		1
63	B1510814000	CURL GUARD		*		1
64	11820701	FINGER GUARD		*		1

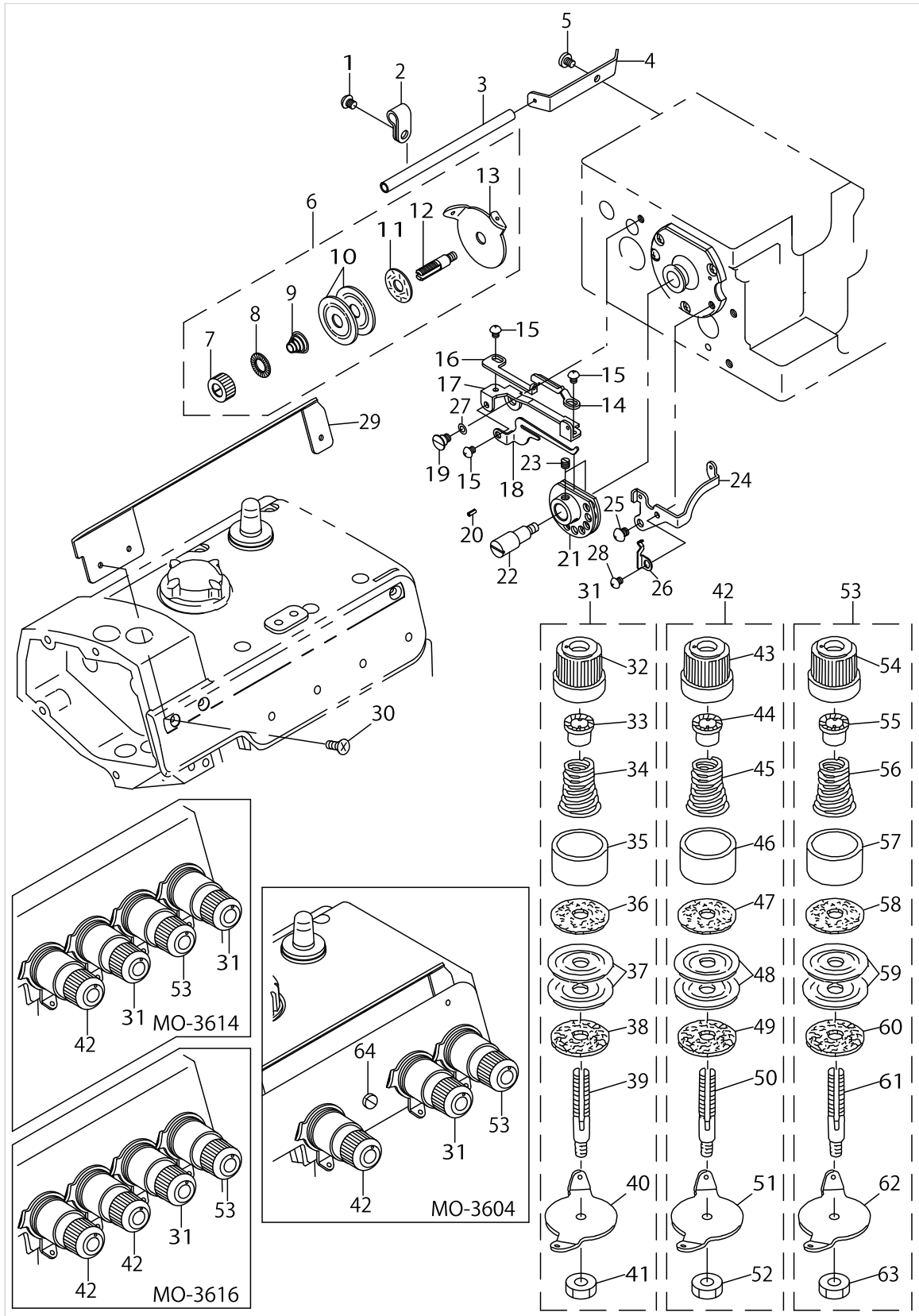
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SM4050855SP	SCREW				1
2	B3113352000	MOUNTING BRACKET				1
3	B2401816000	LOOPER THREAD GUIDE TUBE				1
4	B2402716000	LOOPER THREAD GUIDE TUBE GUIDE				1
5	SS5150510SP	SCREW 15/64-28 L=5				1
6	12286050	TENSION CONTROLLER ASM.				1
7	12286308	TENSION POST NUT		*		1
8	12286506	ROTATING STOPPER		*		1
9	12286407	TENSION SPRING		*		1
10	12286605	THREAD TENSION DISK		*		2
11	12286209	THREAD TENSION FELT		*		1
12	12286001	THREAD TENSION POST		*		1
13	12286100	THREAD GUIDE		*		1
14	12283701	THREAD GUIDE A				1
15	SS4090415SP	SCREW 9/64-40 L=4				3
16	12283800	THREAD GUIDE B				1
17	12283602	THREAD GUIDE BASE				1
18	12283909	THREAD GUIDE HOOK				1
19	SD0600341TP	HINGE SCREW D=6.0 H=3.4				1
20	PS0200052KH	SPRING PIN 2.3X5				1
21	12347555	LOWER THREAD CAM COMPL.				1
22	12287405	SHAFT				1
23	SS8110410TP	SCREW 11/64-40 L= 3.5				2
24	12284006	THREAD GUIDE				1
25	SS4110515SP	SCREW 11/64-40 L=5				1
26	12121307	THREAD GUIDE SPRING				1
27	WZ0640312K0	WAVED WASHER				1
28	SS4090415SP	SCREW 9/64-40 L=4				1
29	12288502	CENTER THREAD GUIDE				1
30	SM1030601SC	SCREW M3 L=6				3
31	12284857	THREAD TENSION SPRING JUNCTION				1
32	12285102	THREAD TENSION KNOB, YELLOW		*		1
33	12285508	TENSION SPRING BUSHING		*		1
34	12284808	TENSION SPRING, YELLOW		*		1
35	12285409	TENSION DISK PRESSER		*		1
36	12285607	THREAD TENSION SPRING FELT		*		1
37	12285706	THREAD TENSION DISK		*		2
38	12285805	THREAD TENSION RUBBER		*		1
39	12285300	TENSION POST		*		1
40	12285904	THREAD GUIDE		*		1
41	NS6110420SP	NUT 11/64-40		*		1
42	12284758	THREAD TENSION SPRING JUNCTION				1
43	12285003	THREAD TENSION KNOB, RED		*		1
44	12285508	TENSION SPRING BUSHING		*		1
45	12284709	TENSION SPRING, RED		*		1
46	12285409	TENSION DISK PRESSER		*		1
47	12285607	THREAD TENSION SPRING FELT		*		1

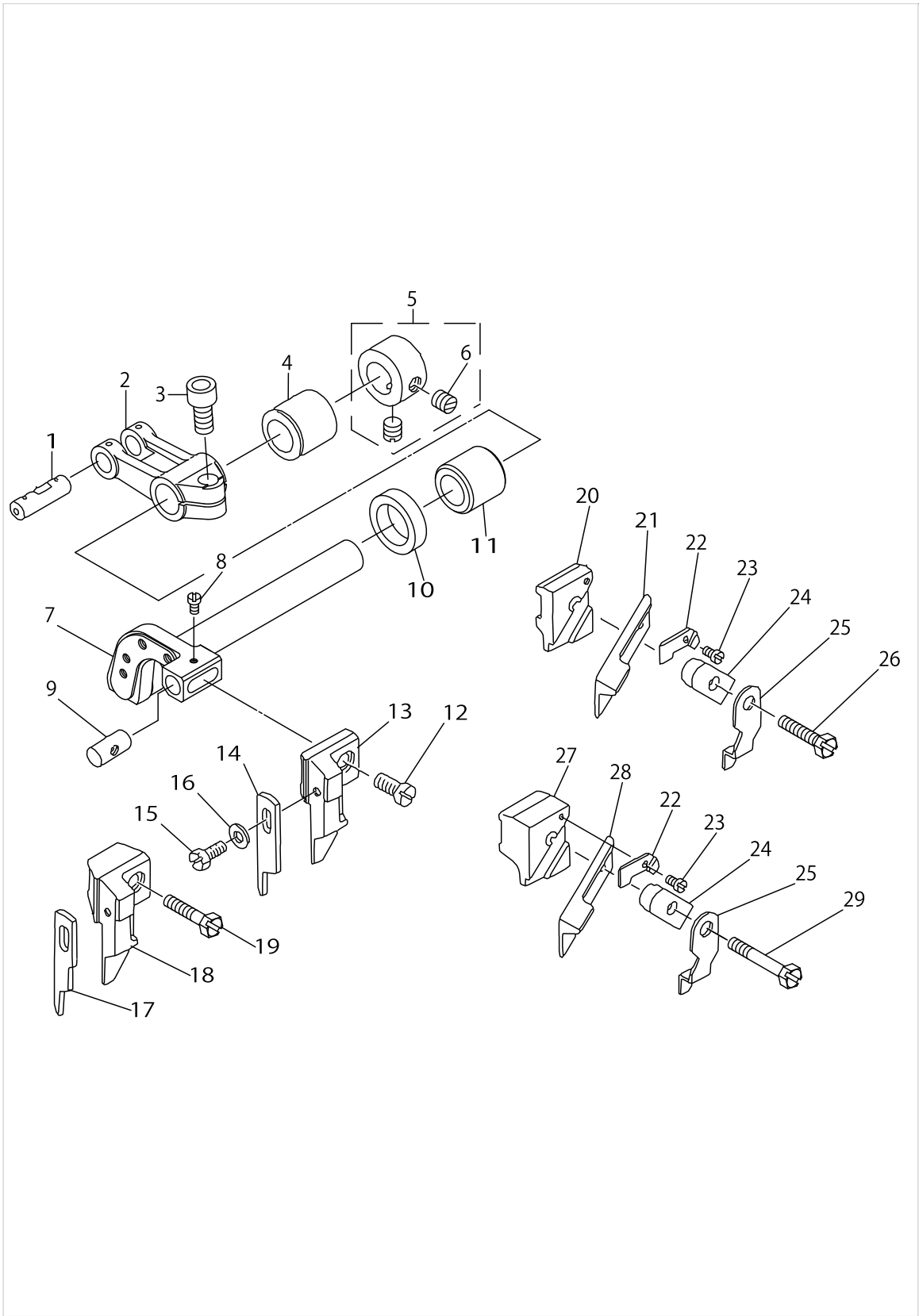
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	12285706	THREAD TENSION DISK		*		2
49	12285805	THREAD TENSION RUBBER		*		1
50	12285300	TENSION POST		*		1
51	12285904	THREAD GUIDE		*		1
52	NS6110420SP	NUT 11/64-40		*		1
53	12284956	THREAD TENSION SPRING JUNCTION				1
54	12285201	THREAD TENSION KNOB, BLUE		*		1
55	12285508	TENSION SPRING BUSHING		*		1
56	12284907	TENSION SPRING, BLUE		*		1
57	12285409	TENSION DISK PRESSER		*		1
58	12285607	THREAD TENSION SPRING FELT		*		1
59	12285706	THREAD TENSION DISK		*		2
60	12285805	THREAD TENSION RUBBER		*		1
61	12285300	TENSION POST		*		1
62	12285904	THREAD GUIDE		*		1
63	NS6110420SP	NUT 11/64-40		*		1
64	SS7110710SL	SCREW 11/64-40 L=7.0				1

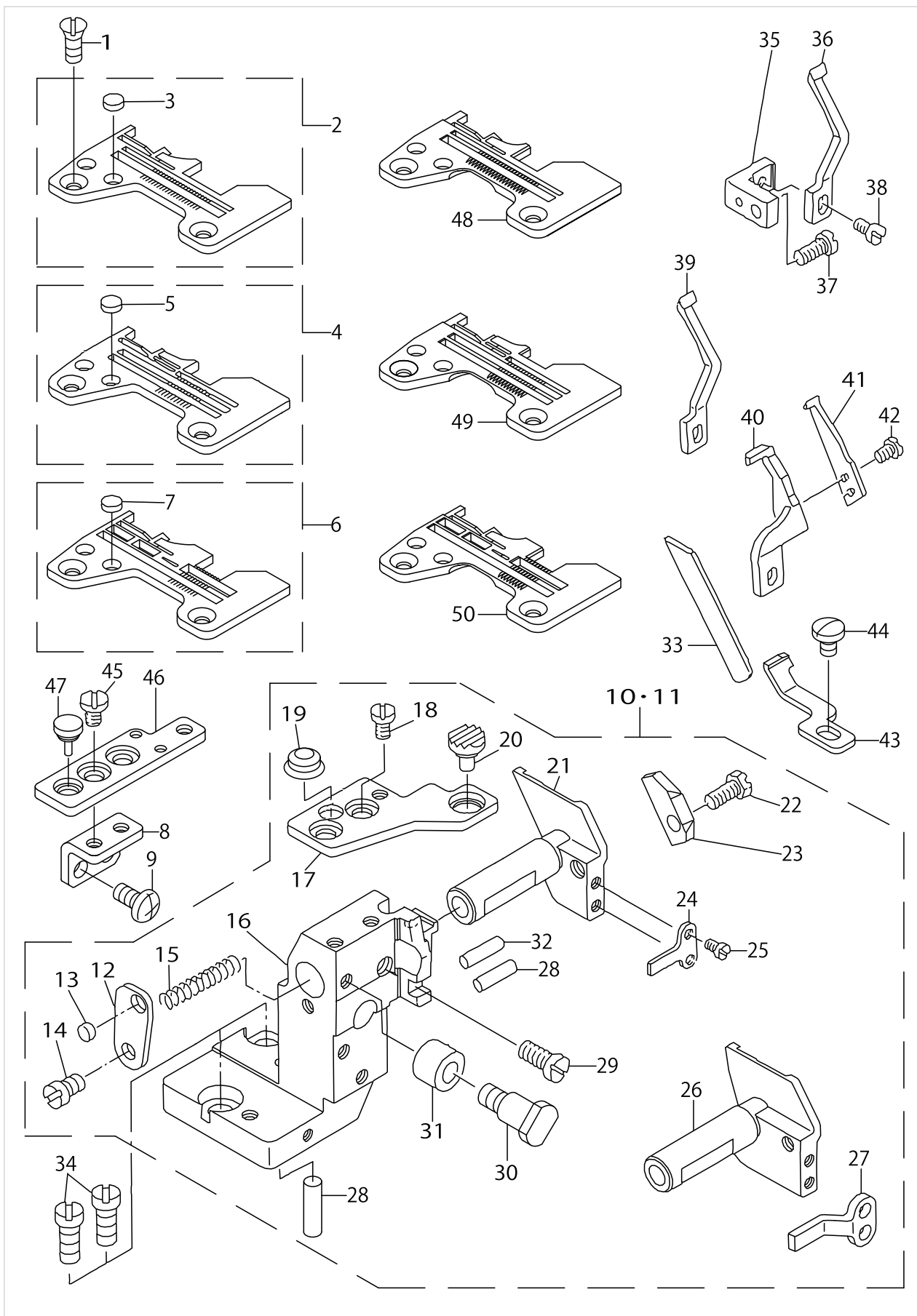
UPPER KNIFE COMPONENTS



UPPER KNIFE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	11823804	CRANK PIN C	SELECTING PART FOR FIT TOLERANCE	*		1
2	12286704	FEED FORKED ARM				1
3	SM6061402TP	SCREW M6 L=14				1
4	12132502	BUSHING, REAR				1
5	CS1111101ESH	COLLAR ASM. D=11.11 W=10				1
6	SS8660330SP	SCREW 1/4-40 L= 3.0				2
7	12132304	KNIFE DRIVING ARM SHAFT				1
8	SS4060310SP	SCREW 3/32-56 L=2.5	FOR EXPORT			1
9	11565801	UPPER KNIFE GUIDE SHAFT				1
10	11566809	OIL SEAL				1
11	12132403	BUSHING, FRONT				1
12	SS6111040SP	SCREW 11/64-40 L= 9.5	FOR MO-3604,MO-3614(FOR JAPAN)			1
13	12133302	UPPER KNIFE SUPPORT A	FOR MO-3604,MO-3614(FOR JAPAN)			1
14	11845609	KNIFE	FOR MO-3604,MO-3614(FOR JAPAN)			1
15	SS9090813TP	SCREW 9/64-40 L=8	FOR JAPAN			1
16	WP0370316SD	WASHER 3.7X8X0.3	FOR JAPAN			1
17	11845708	KNIFE	FOR MO-3616(FOR JAPAN)			1
18	12133401	UPPER KNIFE SUPPORT	FOR MO-3616(FOR JAPAN)			1
19	SS6111610SP	SCREW 11/64-40 L=16	FOR MO-3616(FOR JAPAN)			1
20	11598000	UPPER KNIFE SUPPORT	FOR MO-3604,MO-3614(FOR EXPORT)			1
21	11845807	UPPER KNIFE	FOR MO-3604,MO-3614(FOR EXPORT)			1
22	11565702	WASHER	FOR EXPORT			1
23	SS4060310SP	SCREW 3/32-56 L=2.5	FOR EXPORT			1
24	11565504	UPPER KNIFE PRESSER PLATE	FOR EXPORT			1
25	11848405	UPPER KNIFE COVER	FOR EXPORT			1
26	SS9111610SP	SCREW 11/64-40 L=16	FOR MO-3604,MO-3614(FOR EXPORT)			1
27	11845500	UPPER KNIFE SUPPORT	FOR MO-3616(FOR EXPORT)			1
28	11845906	UPPER KNIFE	FOR MO-3616(FOR EXPORT)			1
29	SS9112310SP	SCREW 11/64-40 L=23	FOR MO-3616(FOR EXPORT)			1

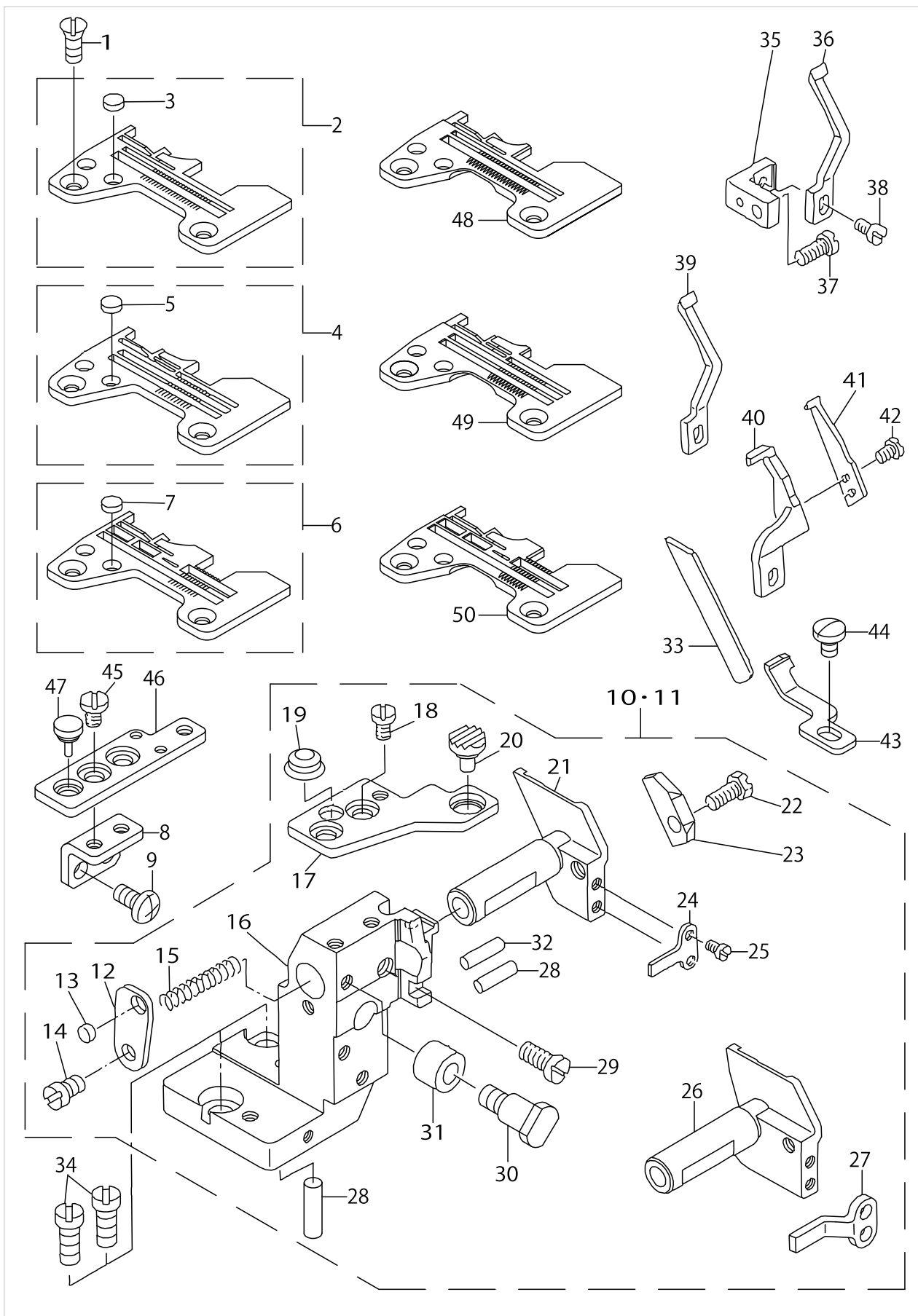
LOWER KNIFE COMPONENTS



LOWER KNIFE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS2110910SL	SCREW 11/64-40 L=9				2
2	R4200J0EDA0	THROAT PLATE ASM.	FOR MO-3604			1
3	11806304	PLUG		*		2
4	R4305J0EEA0	THROAT PLATE ASM.	FOR MO-3614			1
5	11806304	PLUG		*		2
6	R4508J0EDA0	THROAT PLATE ASM.	FOR MO-3616			1
7	11806304	PLUG		*		2
8	12288908	THROAT PLATE BASE B SUPPORT				1
9	SM4051055SP	SCREW				2
10	12257267	LOWER KNIFE BRACKET ASM.	FOR MO-3604,MO-3604(FOR JSP) MO-3614,MO-3614(FOR JSP)			1
11	12257366	LOWER KNIFE BRACKET ASM.	FOR MO-3616,MO-3616(FOR JSP)			1
12	12133211	SPRING STOPPER		*		1
13	11806304	PLUG		*		1
14	SS7110720SP	SCREW 11/64-40 L=7		*		1
15	11846607	SPRING		*		1
16	12132619	LOWER KNIFE BRACKET		*		1
17	12102208	THROAT PLATE BASE A		*		1
18	SS6110610TP	SCREW 11/64-40 L=6		*		2
19	12103701	RUBBER PLUG B		*		1
20	12103602	RUBBER PLUG A		*		1
21	12132700	LOWER KNIFE SLIDE STUD	FOR MO-3604,MO-3604(FOR JSP) MO-3614,MO-3614(FOR JSP)	*		1
22	SS9111010SP	SCREW 11/64-40 L=9.5		*		1
23	12133104	LOWER KNIFE PRESSER PLATE		*		1
24	12132908	ROTATING STOPPER	FOR MO-3604,MO-3604(FOR JSP) MO-3614,MO-3614(FOR JSP)	*		1
25	SS7090710SP	SCREW 9/64-40 L= 6.8		*		2
26	12132809	LOWER KNIFE SLIDE STUD	FOR MO-3616,MO-3616(FOR JSP)	*		1
27	12133005	ROTATING STOPPER	FOR MO-3616,MO-3616(FOR JSP)	*		1
28	11846805	HOLDER PIN		*		2
29	SS7151120SP	SCREW 15/64-28 L=11		*		1
30	B1423804000	UPPER PLATE		*		1
31	B1422804000	PIN		*		1
32	11846805	HOLDER PIN		*		1
33	11846003	LOWER KNIFE				1
34	SS6151440SP	SCREW 15/64-28 L=14				2
35	11847100	NEEDLE GUARD HOLDER				1
36	11890100	NEEDLE GUARD	FOR MO-3604,MO-3604(FOR JSP)			1
37	SS7110840SP	SCREW 11/64-40 L=7.8				1
38	SS7090610SP	SCREW 9/64-40 L=6				1
39	11890308	NEEDLE GUARD	FOR MO-3614,MO-3614(FOR JSP)			1
40	12015301	NEEDLE HOLDER	FOR MO-3616,MO-3616(FOR JSP)			1
41	12015400	NEEDLE HOLDER	FOR MO-3616,MO-3616(FOR JSP)			1
42	SS7060510SP	SCREW 3/32-56 L=4.8	FOR MO-3616,MO-3616(FOR JSP)			2
43	12177903	NEEDLE HOLDER	FOR MO-3616,MO-3616(FOR JSP)			1
44	SS7090510SP	SCREW 9/64-40 L= 4.6	FOR MO-3616,MO-3616(FOR JSP)			1
45	SS6110610TP	SCREW 11/64-40 L=6				2
46	12287801	THROAT PLATE BASE C				1

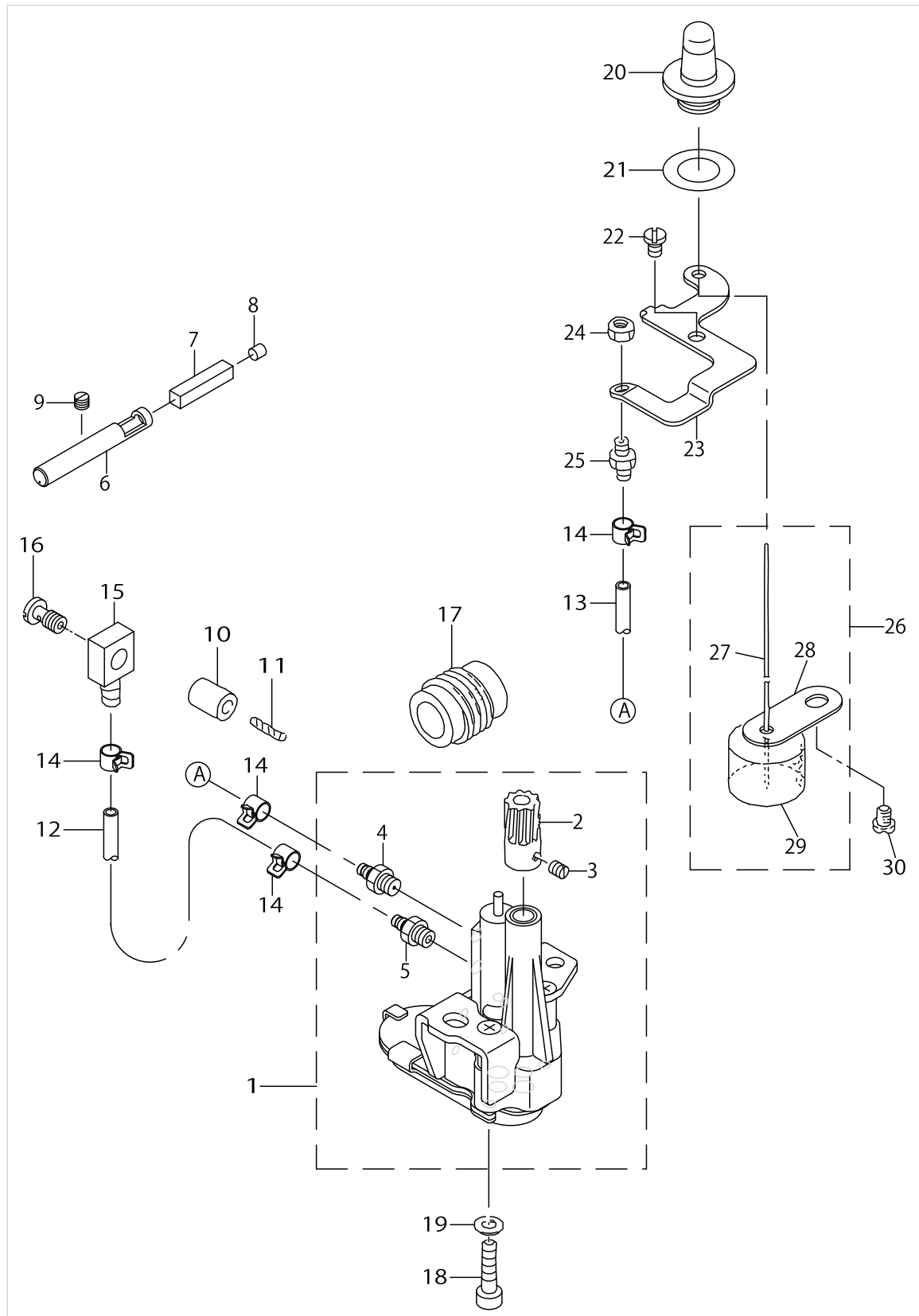
LOWER KNIFE COMPONENTS



LOWER KNIFE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	11804606	RUBBER PLUG				1
48	R4200J6ED00	THROAT PLATE	FOR MO-3604(FOR JSP)			1
49	R4305J6EE00	THROAT PLATE	FOR MO-3614(FOR JSP)			1
50	R4508J6ED00	THROAT PLATE	FOR MO-3616(FOR JSP)			1

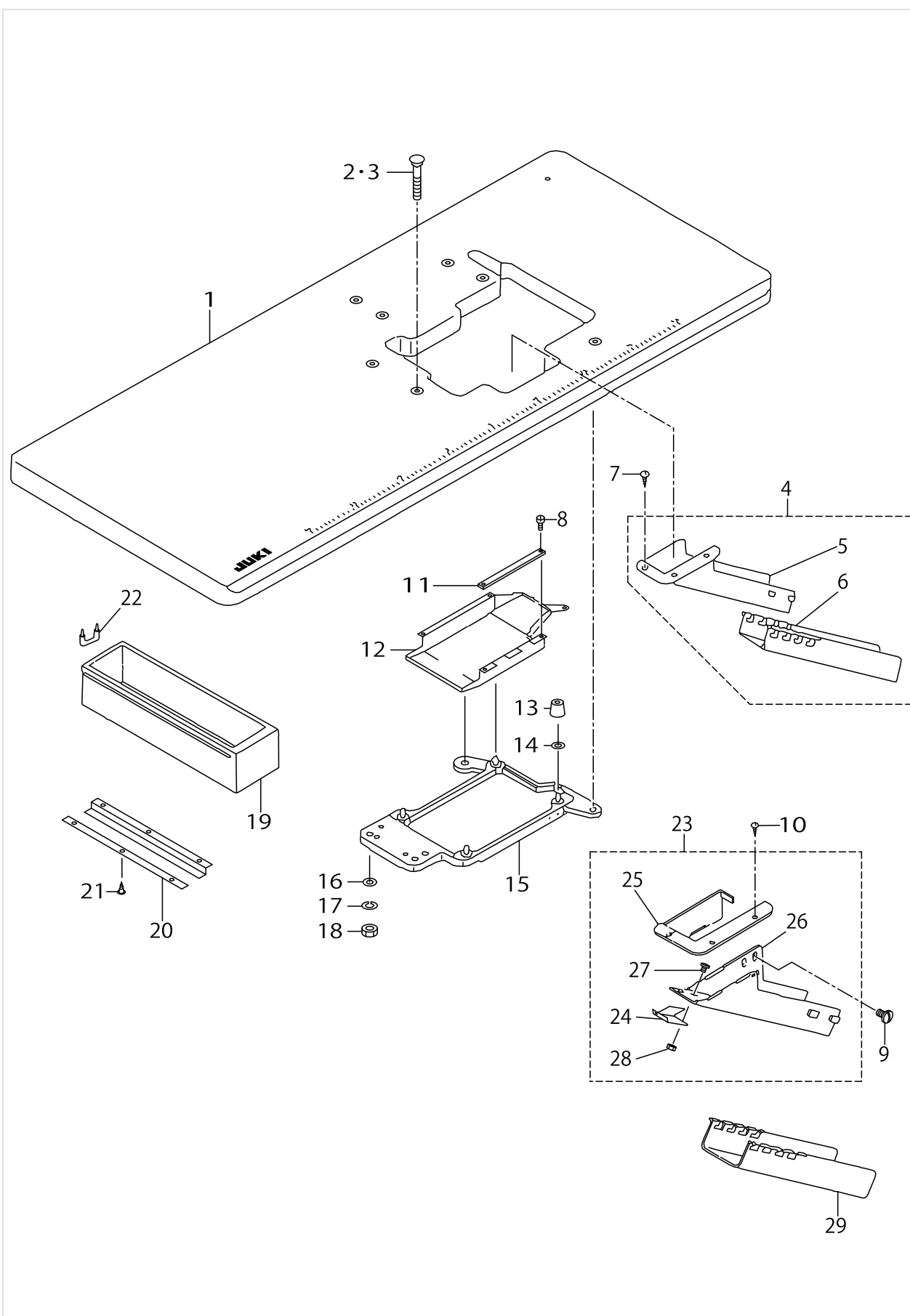
LUBRICATION MECHANISM COMPONENTS



LUBRICATION MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	12275962	OIL PUMP ASM.				1
2	12256103	WORM GEAR		*		1
3	SS8110410TP	SCREW 11/64-40 L= 3.5		*		2
4	SQ1150453MZ	CONNECTING SCREW		*		1
5	SQ1150451MZ	CONNECTING SCREW		*		1
6	12130308	OILING PIN				1
7	12130407	OIL FELT				1
8	TA0400301M0	PLUG D=4X4.5 L=3				1
9	SM8050402TP	SCREW				1
10	11834603	OIL SUPPLY BUSH				1
11	12252706	OIL SUPPLY FELT				0.1
12	BP300000200	VINYL PIPE				0.2
13	BP300000200	VINYL PIPE				0.3
14	12256004	OIL TUBE HOLDER				4
15	SQ0000451MZ	CONNECTING SCREW				1
16	SQ1150441SD	CONNECTING SCREW				1
17	12271805	WORM				1
18	SM6061802TP	SCREW M6 L=18				2
19	WP0651056SH	WASHER 6.5X11X1				2
20	12130100	OIL GAUGE				1
21	12130209	RUBBER PACKING				1
22	SM4050855SP	SCREW				2
23	12255907	OILING EXIT SUPPORT				1
24	NS6110310SP	NUT 11/64-40				1
25	SQ1110451MZ	CONNECTING SCREW				1
26	12129854	FLOAT ASM.				1
27	12129904	OIL GAUGE BAR		*		1
28	12130001	FLOAT SUPPORT		*		1
29	12129805	FLOAT		*		1
30	SM4060801SE	SCREW				1

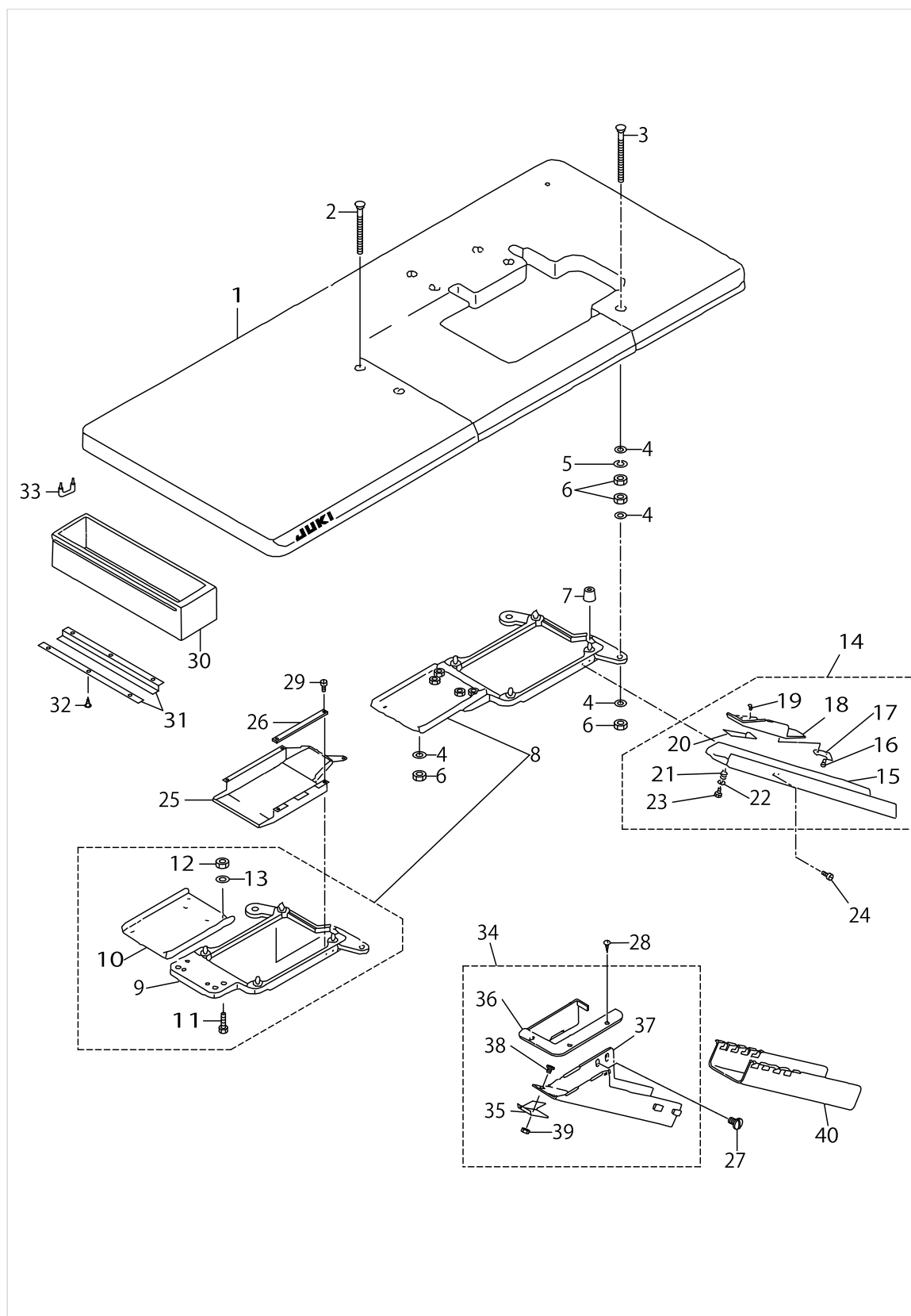
SEMI-SUNKEN TYPE TABLE COMPONENTS



SEMI-SUNKEN TYPE TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	11959400	TABLE (SEMI-SUNKEN)				1
2	11966702	BOLT A	FOR JAPAN			4
3	11571601	BOLT A	FOR EXPORT			4
4	12341954	CLOTH WASTE CHUTE ASM.				1
5	12341905	CLOTH WASTE CHUTE(SEMI-SUNKEN)		*		1
6	12341806	CLOTH WASTE CHUTE		*		1
7	SK2351600SC	WOOD SCREW D=3.5 L=16				3
8	SS6090630SP	SCREW 9/64-40 L=6				5
9	SS5110710SP	SCREW 11/64-40 L=7	FOR JE			2
10	SK2351600SC	WOOD SCREW D=3.5 L=16	FOR JE			3
11	11850815	CASE SPONGE				1
12	11849411	COOLING FAN CASE				1
13	11571403	RUBBER CUSHION				4
14	11849601	SPACER				4
15	11849361	FRAME SUPPORT PLATE ASM.				1
16	WP1002036SE	WASHER 10X21X2				4
17	WS1002560KR	SPRING WASHER 10X18X2.5				4
18	NS6240630SE	NUT 3/8-18				4
19	11155108	DRAWER				1
20	11155207	DRAWER SUPPORT				2
21	SK3311500SC	WOOD SCREW D=3.1 L=15				6
22	D8204555D00	DRAWER STOPPER				1
23	12135554	CLOTH WASTE CHUTE ASM.	FOR JE			1
24	12135505	CLOTH WASTE CHUTE SUPPORT		*		1
25	11962800	CLOTH WASTE CHUTE INLET		*		1
26	11962909	CLOTH WASTE CHUTE, UPPER		*		1
27	SS5090610SP	SCREW 9/64-40 L=6		*		3
28	NS6090310SP	NUT 9/64-40		*		3
29	11960002	CLOTH WASTE CHUTE,LOWER(BENCH)	FOR JE			1

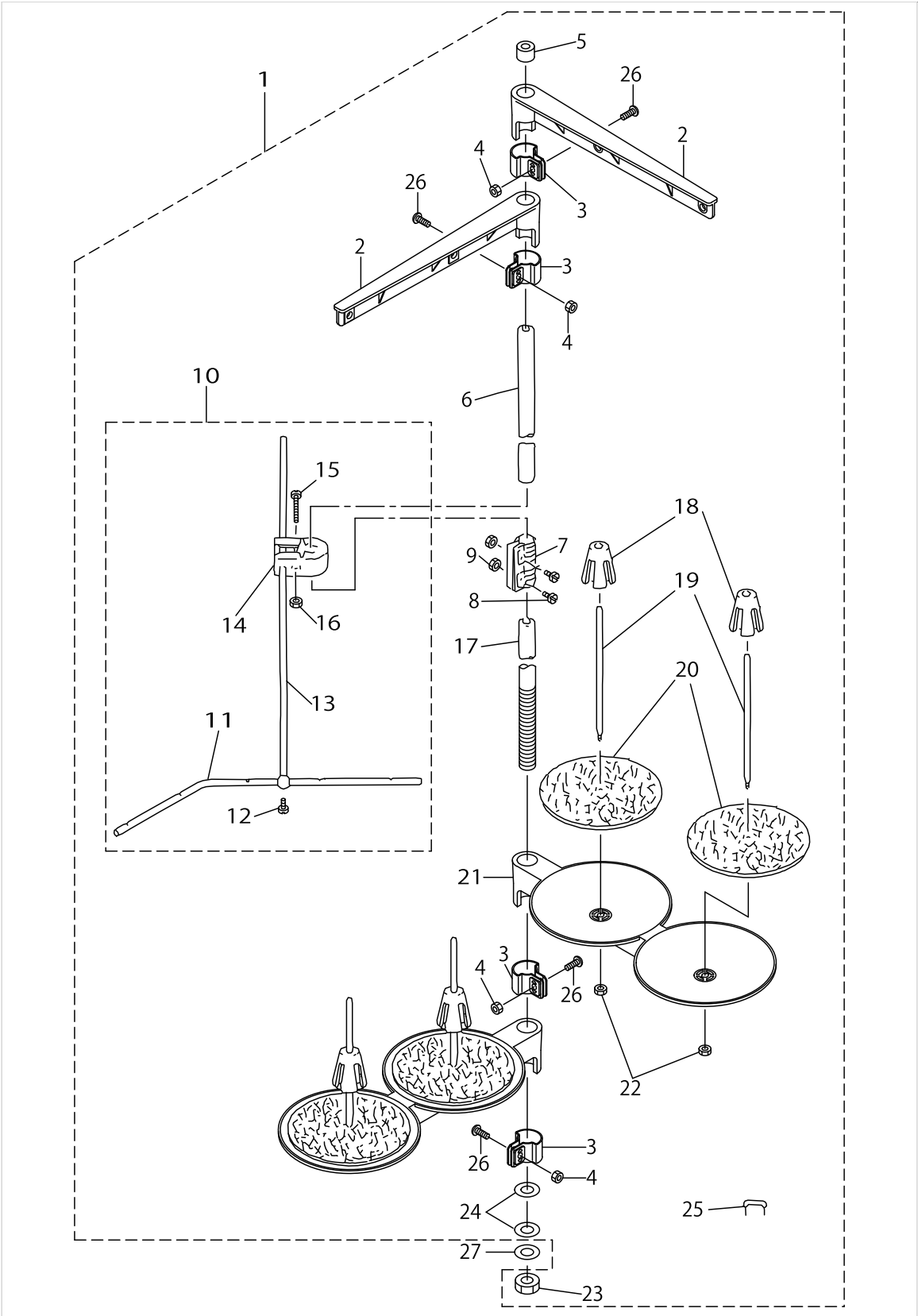
FULLY-SUNKEN TYPE TABLE COMPONENTS



FULLY--SUNKEN TYPE TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	11959558	TABLE ASM.				1
2	11571809	BOLT C				2
3	11571908	BOLT D				2
4	WP1002036SE	WASHER 10X21X2				12
5	WS1002560KR	SPRING WASHER 10X18X2.5				4
6	NS6240630SE	NUT 3/8-18				12
7	11571403	RUBBER CUSHION				4
8	11849379	FRAME SUPPORT PLATE ASM.				1
9	11849361	FRAME SUPPORT PLATE ASM.		*		1
10	11850906	FRAME SUPPORT AUXILIARY PLATE		*		1
11	SM9082513CF	SCREW M8 L=25		*		4
12	NM6080600SM	NUT M8		*		4
13	WP0850002SC	WASHER 8.5X18X1.6		*		4
14	11960259	CLOTH CHUTE ASM.				1
15	11960200	CLOTH WASTE CHUTE		*		1
16	ST60308210A	SCREW D=3-24 L=8		*		2
17	11850401	CLOTH WASTE CHUTE INLET LEVER		*		1
18	11960309	CLOTH WASTE CHUTE HOLE		*		1
19	SS6090420SP	SCREW 9/64-40 L= 4.0		*		2
20	11850609	RUBBER		*		1
21	11850500	SPRING		*		1
22	WP0370316SD	WASHER 3.7X8X0.3		*		1
23	ST60308210A	SCREW D=3-24 L=8		*		1
24	SS5110710SP	SCREW 11/64-40 L=7				2
25	11849411	COOLING FAN CASE				1
26	11850815	CASE SPONGE				1
27	SS5110710SP	SCREW 11/64-40 L=7	FOR JE			2
28	SK2351600SC	WOOD SCREW D=3.5 L=16	FOR JE			3
29	SS6090630SP	SCREW 9/64-40 L=6				5
30	11155108	DRAWER				1
31	11155207	DRAWER SUPPORT				2
32	SK3311500SC	WOOD SCREW D=3.1 L=15				6
33	D8204555D00	DRAWER STOPPER				1
34	12135554	CLOTH WASTE CHUTE ASM.	FOR JE			1
35	12135505	CLOTH WASTE CHUTE SUPPORT		*		1
36	11962800	CLOTH WASTE CHUTE INLET		*		1
37	11962909	CLOTH WASTE CHUTE, UPPER		*		1
38	SS5090610SP	SCREW 9/64-40 L=6		*		3
39	NS6090310SP	NUT 9/64-40		*		3
40	11960002	CLOTH WASTE CHUTE,LOWER(BENCH)	FOR JE			1

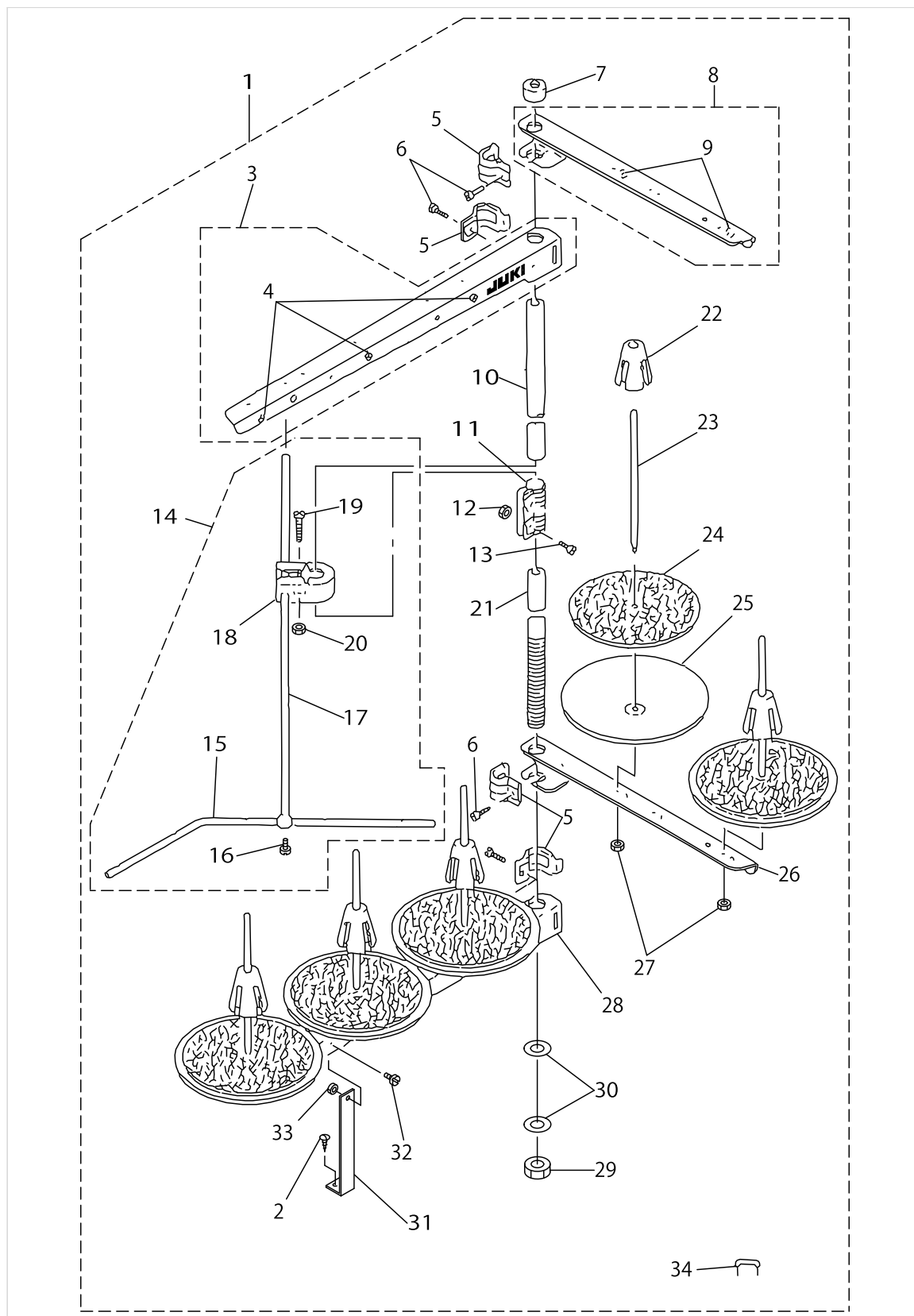
THREAD STAND COMPONENTS(FOR MO-3604,MO-3614)



THREAD STAND COMPONENTS(FOR MO-3604,MO-3614)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	11969458	THREAD STANDING DEVICE ASM.				1
2	11185352	THREAD GUIDE ASM.		*		2
3	11185402	THREAD GUIDE ARM JOINT		*		4
4	NM6050001SE	NUT M5		*		4
5	B3311704000	SPOOL REST ROD CAP		*		1
6	11185204	SPOOL REST ROD,UPPER		*		1
7	B3305704000A	SPOOL REST ROD JOINT		*		1
8	SM4051405SE	SCREW M5 L=14		*		2
9	NM6050001SE	NUT M5		*		2
10	B33097040A0	THREAD GUIDE ARM ASM.		*		1
11	B3311804000	LOWER THREAD GUIDE		*		1
12	SS7110540SP	SCREW 11/64-40 L=5		*		1
13	B3309704000	THREAD GUIDE ARM		*		1
14	B3304704000A	THREAD GUIDE ARM HOLDER		*		1
15	SM6053000SE	SCREW M5X0.8 L=30		*		1
16	NM6050001SE	NUT M5		*		1
17	11185105	SPOOL REST ROD,LOWER		*		1
18	11185501	SPOOL RETAINER		*		4
19	B3320704L00A	SPOOL PIN		*		4
20	B3311012000	SPOOL REST CUSHION		*		4
21	11185006	SPOOL REST ARM		*		2
22	NM6050001SE	NUT M5		*		4
23	B3317704000	NUT		*		1
24	WP1612616SE	WASHER 16X30X2.6		*		2
25	MAO11532000	CORD STAPLE		*		3
26	SM4051405SE	SCREW M5 L=14		*		4
27	WS1643202KN	SPRING WASHER 16.4X26.6X3.2				1

THREAD STAND COMPONENTS(FOR MO-3616)



THREAD STAND COMPONENTS(FOR MO-3616)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	11969557	THREAD STANDING DEVICE ASM.				1
2	SK3382001SE	SCREW D=3.8 L=20		*		1
3	11969565	SPOOL REST ARM A ASM.		*		1
4	B3319704L00	THREAD GUIDE		*		3
5	B3318704L00A	THREAD GUIDE ARM JOINT		*		4
6	SM6061610SC	SCREW M6 L=16		*		4
7	B3311704000	SPOOL REST ROD CAP		*		1
8	11969466	THREAD GUIDE ARM B ASM.		*		1
9	B3319704L00	THREAD GUIDE		*		2
10	11185204	SPOOL REST ROD,UPPER		*		1
11	B3305704000A	SPOOL REST ROD JOINT		*		1
12	NM6050001SE	NUT M5		*		2
13	SM4051405SE	SCREW M5 L=14		*		2
14	B33097040A0	THREAD GUIDE ARM ASM.		*		1
15	B3311804000	LOWER THREAD GUIDE		*		1
16	SS7110540SP	SCREW 11/64-40 L=5		*		1
17	B3309704000	THREAD GUIDE ARM		*		1
18	B3304704000A	THREAD GUIDE ARM HOLDER		*		1
19	SM6053000SE	SCREW M5X0.8 L=30		*		1
20	NM6050001SE	NUT M5		*		1
21	11185105	SPOOL REST ROD,LOWER		*		1
22	11185501	SPOOL RETAINER		*		5
23	B3320704L00A	SPOOL PIN		*		5
24	B3311012000	SPOOL REST CUSHION		*		5
25	11966504	SPOOL REST		*		5
26	11969409	THREAD GUIDE ARM B		*		1
27	NM6050001SE	NUT M5		*		5
28	11969508	SPOOL REST ARM A		*		1
29	B3317704000	NUT		*		1
30	WP1612616SE	WASHER 16X30X2.6		*		2
31	B3321704L00	SPOOL REST ARM SUPPORT, A		*		1
32	SM4061201SE	SCREW M6 L=12		*		1
33	NM6060001SE	NUT M6		*		1
34	MAO11532000	CORD STAPLE		*		3

LIST FOR INFORMATION OF CHANGE

No.1098-05・・・Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

• Each numeral indicates the number of parts required.

• "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの—————枠は、組構成であることを意味します。

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