

MODEL : MF-7900 Series

List No : 1598-03

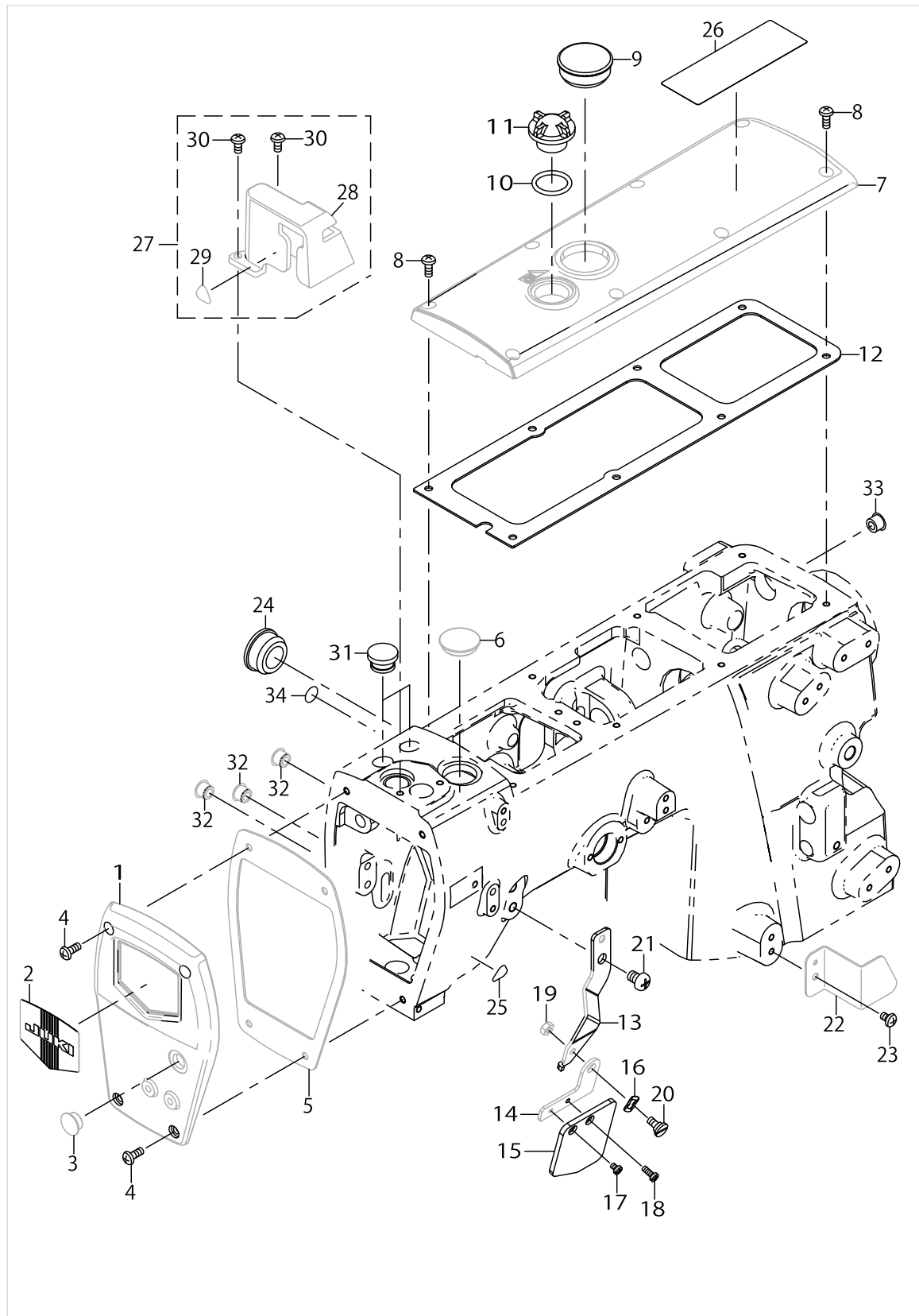
PARTS LIST

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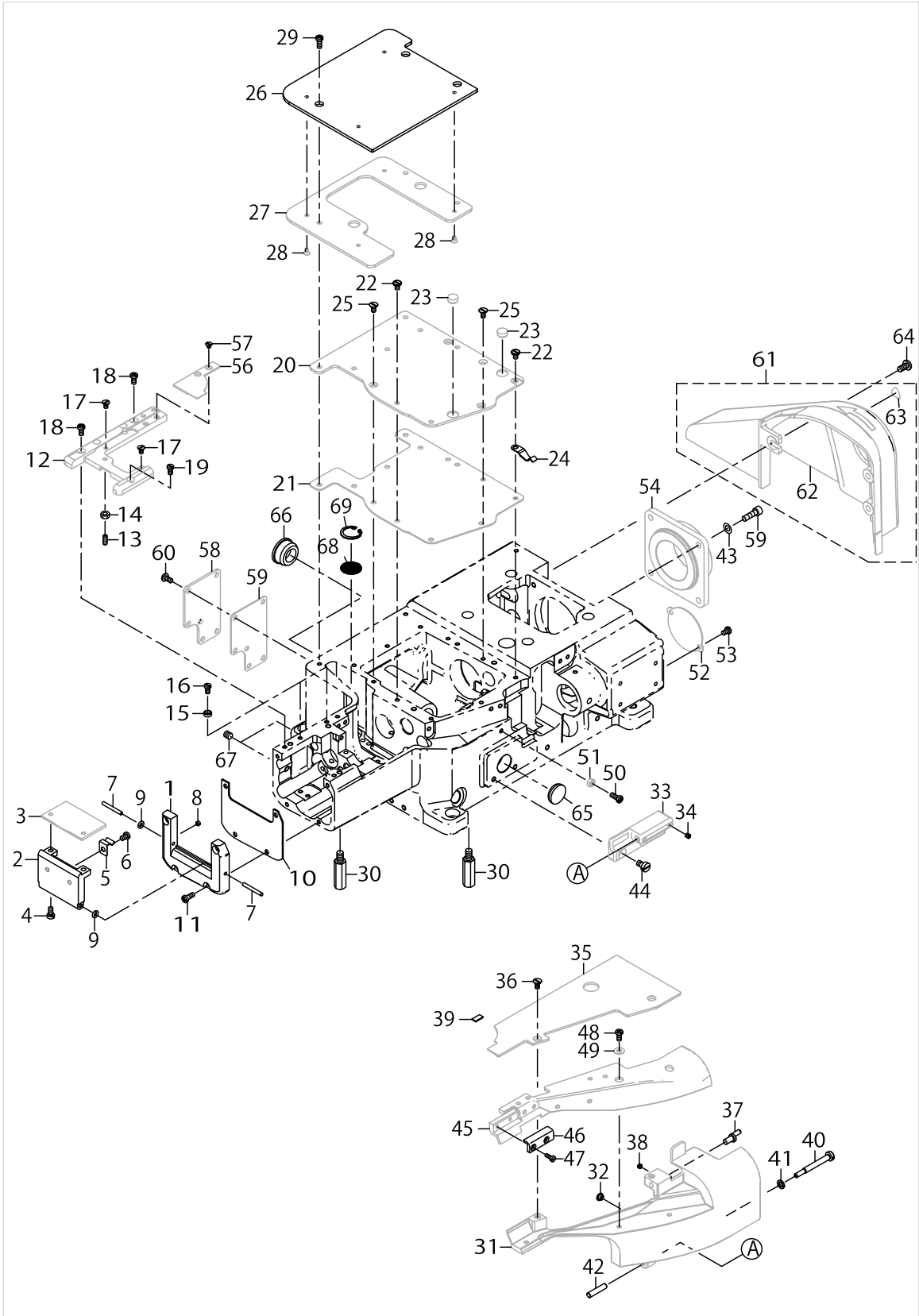
MISCELLANEOUS COVER COMPONENTS (1)



MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001411	FACE COVER				1
2	22902506	PLATE				1
3	TA1050504R0	RUBBER PLUG				1
4	SM4041055SP	SCREW			☆	4
5	70001416	GASKET H				1
6	TA2050406R0	RUBBER PLUG				1
7	70001409	TOP COVER				1
8	SM4041055SP	SCREW				8
9	10753309	WINDOW PLATE RUBBER PLUG				1
10	RO195240100	O-RING				1
11	22924708	OIL SIGHT WINDOW				1
12	13300801	GASKET T				1
13	70001421	BRACKET HOLDER				1
14	40033341	BRACKET				1
15	13301700	PROTECTION SHIELD				1
16	WZ0641510KP	WAVED WASHER 6.4X11X0.3				1
17	SM4030455SN	SCREW				1
18	SM4030855SN	SCREW M3 L=8.0				1
19	NM6040000SN	NUT M4				1
20	SD0640246SP	SHOULDER SCREW D=6.35 H=2.4				1
21	SM4060801SE	SCREW				1
22	70001677	THREAD_COVER				1
23	SM4040655SP	SCREW M4 L=6				1
24	TA2351004R0	RUBBER PLUG				1
25	CM301300001	SAFETY LABEL				1
26	CM300200001	ATTENTION SEAL				1
27	70001837	NEEDLE BAR GUARD ASSY				1
28	70001407	NEEDLE BAR GUARD		*		1
29	CM300200001	FINGER INJURY CAUTION LABEL (16)		*		1
30	SM4040855SP	SCREW		*		2
31	TA1250705R0	RUBBER PLUG				2
32	TA0850604R0	RUBBER PLUG				3
33	TA0850604R0	RUBBER PLUG				1
34	22901805	GROUND MARK				1

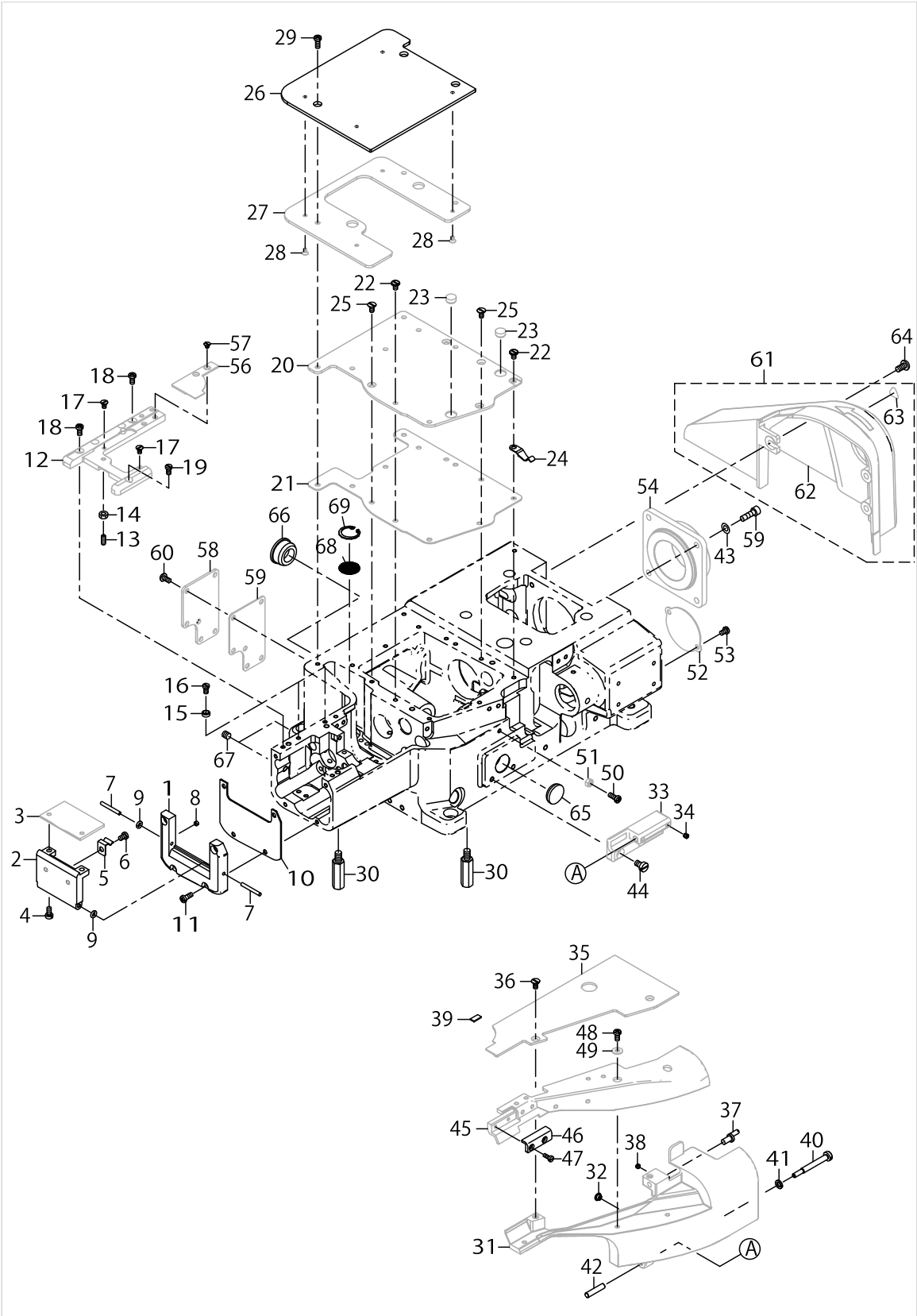
MISCELLANEOUS COVER COMPONENTS (2)



MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001657	CYLINDER COVER				1
2	70001655	SIDE COVER BOTTOM				1
3	70001653	SIDE COVER UPPER				1
4	SM6040800SP	SCREW				2
5	13401906	LATCH SPRING 2				1
6	SM4040655SP	SCREW M4 L=6				1
7	PH0300252C0	PARALLEL PIN TYPE B 3X25				2
8	SM8040360TP	SCREW				2
9	RO037180100	RUBBER RING				2
10	70001661	GASKET				1
11	SM4041055SP	SCREW				4
12	70001667	THROAT PLATE SUPPORT				1
13	SM8041012TP	SCREW M4 L=10				1
14	NM6040000SN	NUT M4				1
15	40082196	ADJUSTING COLLAR			☆	2
16	SM6040750TP	SCREW M4 L=7			☆	2
17	13302203	SCREW				2
18	SM4040855SP	SCREW				2
19	SM6040750TP	SCREW M4 L=7				1
20	70004366	COVER_PLATE				1
21	70001663	GASKET B				1
22	SM6040800SP	SCREW				6
23	TA0980502R0	RUBBER PLUG				2
24	13402003	LATCH SPRING			☆	1
25	SM1040860SP	SCREW				4
26	70001668	CLOTH PLATE REAR				1
27	70001670	CLOTH PLATE REAR LOWER				1
28	SM1030501SN	SCREW				2
29	SM4041055SP	SCREW				3
30	13301809	SUPPORT STUD				4
31	70001650	SWING DOWN COVER				1
32	13302302	RUBBER BUMPER				1
33	70004374	HINGE				1
34	SM8040412TP	SET SCREW M4 L=4				2
35	70001671	CLOTH PLATE FRONT				1
36	SM1040800SP	SCREW				2
37	13402706	PIN FOR COVER				1
38	SM8040360TP	SCREW				1
39	13403605	RUBBER_PLATE				1
40	70001414	SCREW				1
41	WS0510002KP	SPRING WASHER 5.1X9.2X1.3				1
42	13409800	DIFF LINK PIN				1
43	WP0531000SD	WASHER M5				4
44	SM6050800SP	SCREW M5 L=8				2
45	70001652	BRACKET				1
46	70001678	BRACKET				1
47	SM6030800SP	SCREW M3X0.5 L=8			☆	2

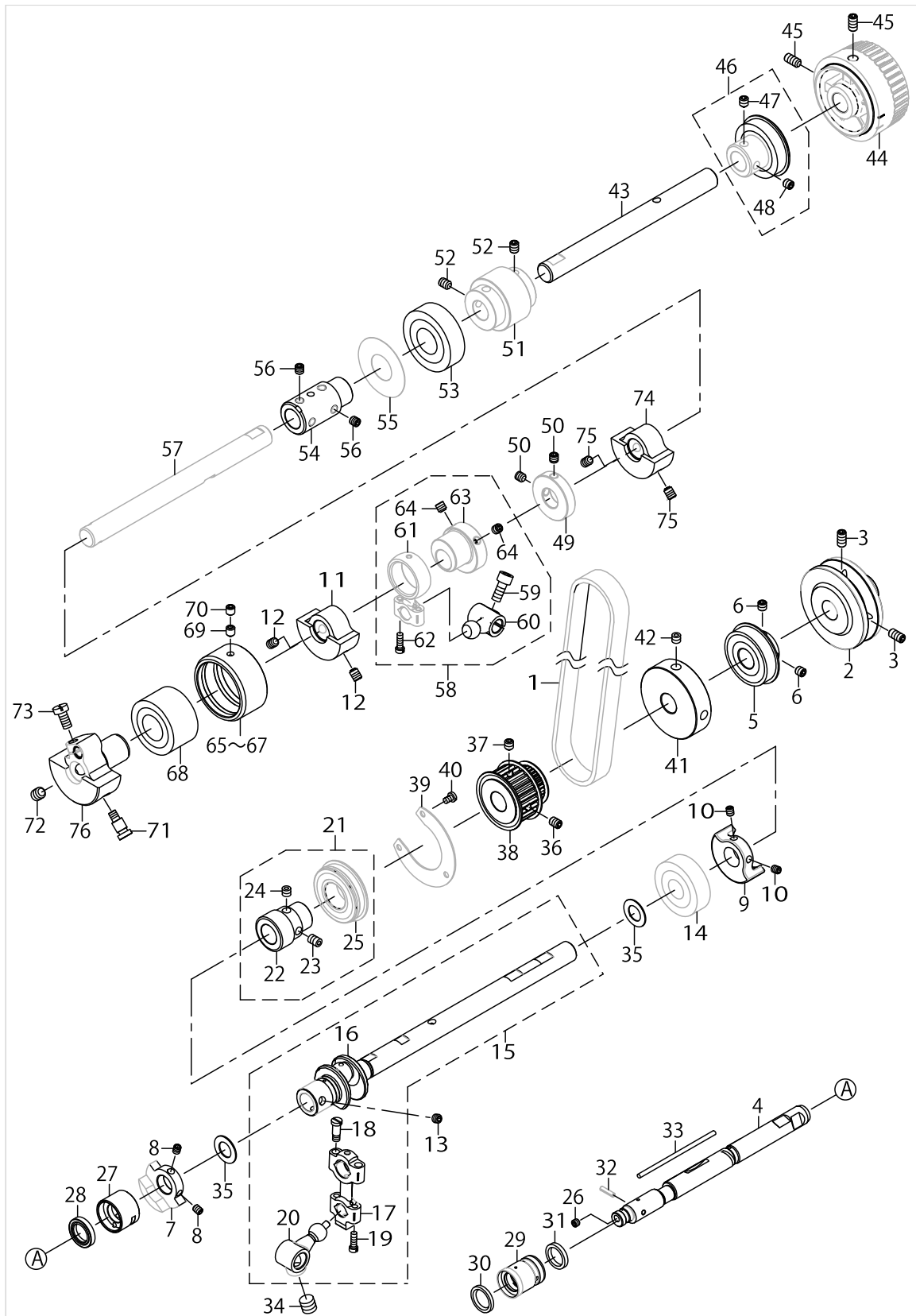
MISCELLANEOUS COVER COMPONENTS (2)



MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM4040855SP	SCREW			☆	2
49	WP0450801SC	WASHER 4.5X10X0.8				2
50	SM4041055SP	SCREW				1
51	NM6040000SN	NUT M4				1
52	70004372	LOOPER_THD_COVER				1
53	SM4040655SP	SCREW M4 L=6				2
54	70001436	HOUSING				1
55	SM6051602TP	SCREW M5X0.8 L=16				4
56	70001645	THROAT PLATE SUPPORT COVER				1
57	SM1030400SP	SCREW M3 L=4				2
58	70001642	COVER FOR FEED ADJUST				1
59	70001643	COVER FOR FEED ADJUST PACKING				1
60	SM4040855SP	SCREW				6
61	70001831	DRIVING BELT COVER ASSY				1
62	70001830	DRIVING BELT COVER		*		1
63	CM300200001	ATTENTION SEAL		*		1
64	SM4051055SP	SCREW				1
65	TA2000502R0	RUBBER PLUG				1
66	TA2351004R0	RUBBER PLUG				1
67	SM8060612TP	SCREW M6 L=6				2
68	13426903	MESH PLATE				1
69	RC1900002KP	C-RING				1

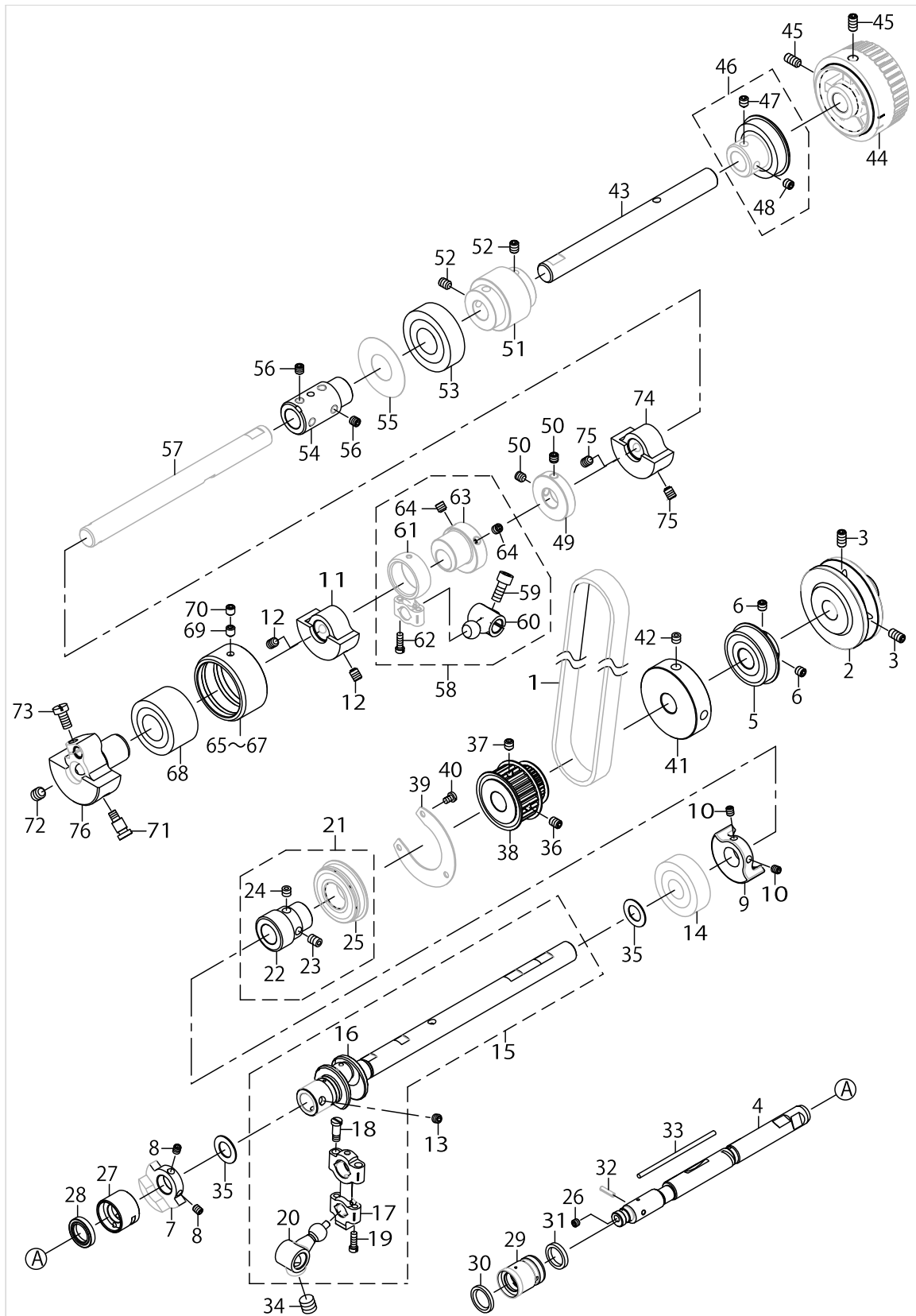
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70004636	TIMING_BELT				1
2	13406707	LOWER_PULLEY				1
3	SM8061212TP	SCREW M6X12				2
4	70001681	LOWER_MAINSHAFT_LEFT				1
5	70004640	COUPLING_E_ASSY				1
6	SM8060612TP	SCREW M6 L=6				2
7	13408406	BALANCE WEIGHT LMS 1				1
8	SM8050612TP	SCREW M5X6				2
9	13408505	BALANCE WEIGHT LMS 2				1
10	SM8050612TP	SCREW M5X6				2
11	13408307	BALANCE_WEIGHT_UMS	FOR PL11,PL12			1
12	SM8060812TP	SCREW M6 L=8	FOR PL11,PL12			2
13	SM8060552TP	SCREW M6 L=5				2
14	SB115002300	BEARING				1
15	70001680	LMS RIGHT ROD ASSY				1
16	70001687	LMS RIGHT		*		1
17	70001685	LOOPER ROD		*		1
18	SD055090CTP	SHOULDER SCREW D=5.5 H=9		*		2
19	13324108	SCREW		*		2
20	70001686	CRANK		*		1
21	70004489	LMS_WORM_ASSY				1
22	13308507	COUPLING D		*		1
23	SM8060552TP	SCREW M6 L=5		*		2
24	SM8060842TP	SCREW M6 L=8		*		1
25	70004484	BEARING		*		1
26	SM8050412TP	SCREW M5 L=4				1
27	70001682	BUSHING LMS MIDDLE				1
28	13408703	OIL SEAL				1
29	70001683	BUSHING LMS LEFT				1
30	13407903	OIL SEAL				1
31	13408604	FELT LMS LEFT BUSH				1
32	PS0300122KH	SPRING PIN 3X12				1
33	CQ300000001	OIL WICK				0.075
34	SM8550952TP	SCREW				1
35	40017824	LOOPER LOD STOPPER				2
36	SM8060812TP	SCREW M6 L=8				1
37	SM8060842TP	SCREW M6 L=8				1
38	70004184	LMS SPROCKET				1
39	70001451	THRUST PLATE				1
40	SM4040655SP	SCREW M4 L=6				3
41	70003316	FLY_WHEEL				1
42	SM8060612TP	SCREW M6 L=6				2
43	70001437	UPPER MAINSHAFT RIGHT				1
44	70001439	UPPER_PULLEY				1
45	SM8061212TP	SCREW M6X12				2
46	13307251	BEARING ASSY A				1
47	SM8060842TP	SCREW M6 L=8		*		1

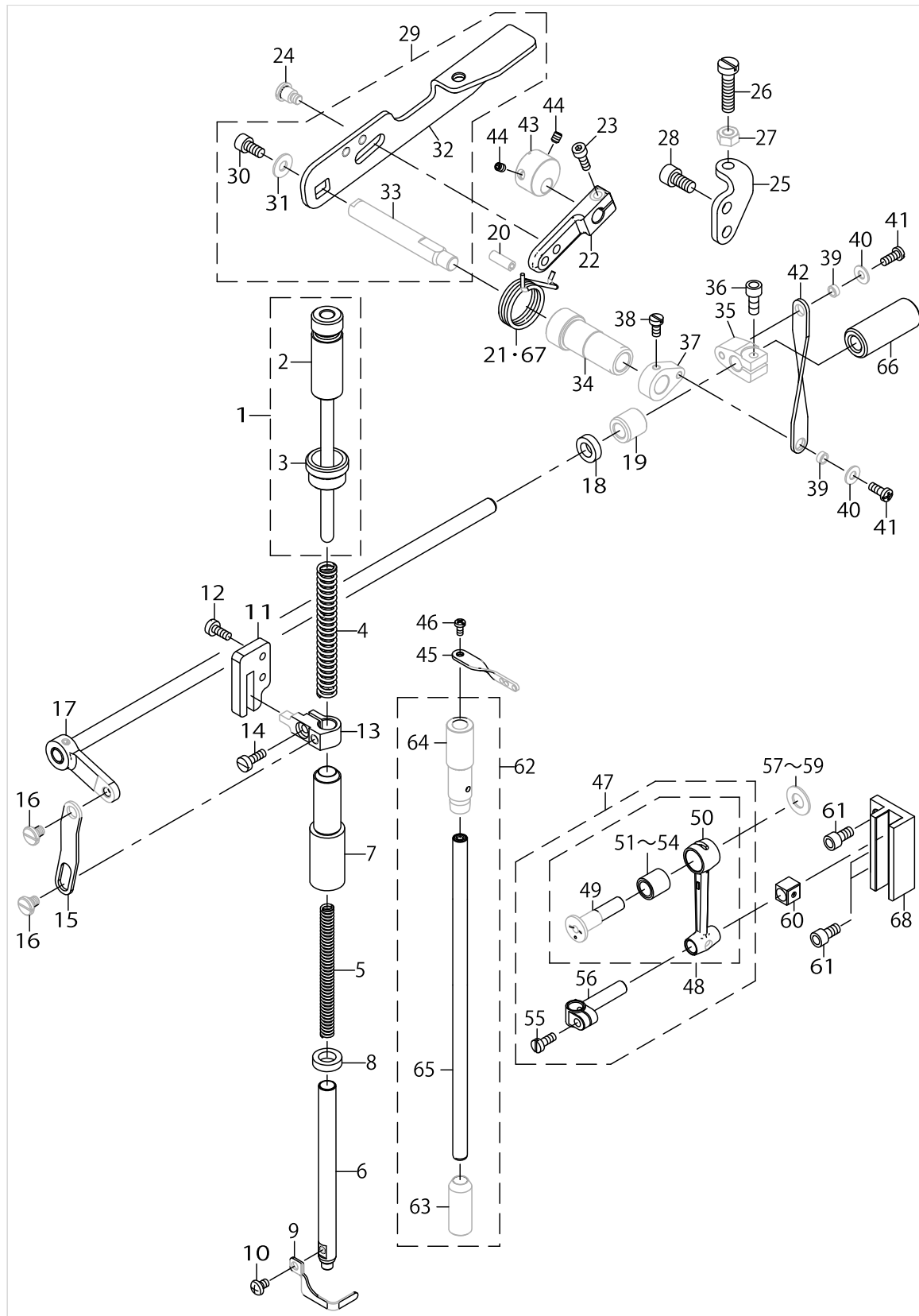
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM8060612TP	SCREW M6 L=6		*		1
49	70001443	COLLAR				1
50	SM8060612TP	SCREW M6 L=6				2
51	13307301	UMS SPROCKET				1
52	SM8060812TP	SCREW M6 L=8				4
53	SB120002200	BEARING				1
54	70001440	COUPLING B				1
55	70001638	BEARING COVER PLATE				1
56	SM8060612TP	SCREW M6 L=6				4
57	70001441	UPPER MAINSHAFT LEFT				1
58	70001442	TAKE UP ROD ASSY				1
59	SM6061402TP	SCREW M6 L=14		*		1
60	70001535	CRANK		*		1
61	70001536	ROD		*		1
62	13324108	SCREW		*		2
63	70001444	TAKE UP ECCENTRIC		*		1
64	SM8060612TP	SCREW M6 L=6		*		2
65	13307806	HOUSING A	SELECTIVE PARTS			1
66	13309307	HOUSING B	SELECTIVE PARTS			1
67	13309406	HOUSING C	SELECTIVE PARTS			1
68	SB120001900	BEARING				1
69	SM8060842TP	SCREW M6 L=8				1
70	SM8060612TP	SCREW M6 L=6				1
71	13309208	SCREW FOR COUNTERWEIGHT				1
72	SM8080812TP	SCREW M8X8				1
73	SM6061200SP	SCREW				1
74	13307707	COUNTER WEIGHT	EXCEPT PL11,PL12			1
75	13408307	BALANCE WEIGHT UMS	EXCEPT PL11,PL12			1
76	SM8060812TP	SCREW M6 L=8				2

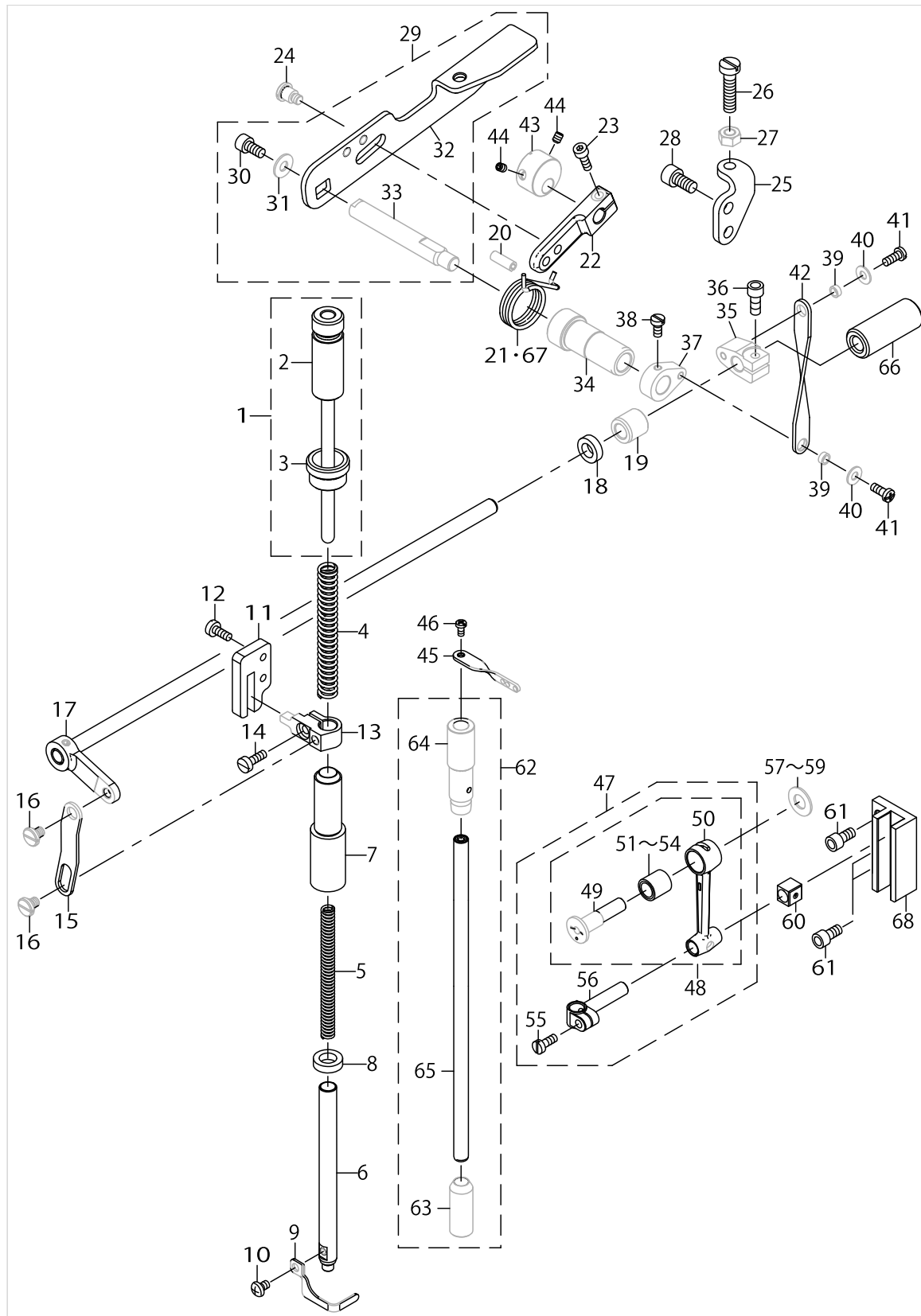
NEEDLE BAR & PRESSER COMPONENTS



NEEDLE BAR & PRESSER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40070574	ADJ SCREW P B NUT ASSY	EXCEPT UT52			1
2	40070573	ADJ SCREW P B ASSY		*		1
3	13313101	LOCKING NUT		*		1
4	13313309	SPRING PRESSER BAR A				1
5	70001480	SPRING PRESSER BAR B				1
6	70001481	PRESSER BAR				1
7	70001499	BUSHING_PRESSER_BAR				1
8	13315908	OIL SEAL				1
9	70001483	FINGER GUARD				1
10	SM4040655SP	SCREW M4 L=6			☆	1
11	13313804	GUIDE PLATE				1
12	SM6041000SP	SCREW M4 L=10				2
13	70001485	PRESSER BAR BRACKET				1
14	SM6041200SP	SCREW M4 L=12				1
15	13314109	LINK				1
16	SD0700206TP	SHOULDER SCREW D=7 H=2				2
17	13314356	ASSY LIFTER SHAFT				1
18	23537202	HOOK SHAFT OIL SEAL				1
19	70001486	BUSHING LIFTER FRONT				1
20	PS0500142KP	SPRING PIN TYPE W 5X14				1
21	70001498	SPRING LIFTER LEVER				1
22	70001494	TENSION RELEASE LEVER				1
23	SM6041202TP	SCREW M4X0.7 L=12				1
24	SD0700586TP	SHOULDER SCREW D=7 H=5.8				1
25	70001495	LIFTER LEVER STOPPER				1
26	SM6062550TP	SCREW M6 L=25			☆	1
27	NM6060001CP	NUT M6X1 TYPE1				1
28	SM6061202TP	SCREW M6 L=12				2
29	70001487	LIFTER LEVER ASSY				1
30	SM6051002TP	SCREW M5X0.8 L=10		*		1
31	WP0551016SH	WASHER 5.5X13X1		*		1
32	70001488	LIFTER LEVER		*		1
33	70001489	LIFTER LEVER SHAFT		*		1
34	70001490	BUSHING LIFTER LEVER				1
35	70001478	LIFTER SHAFT LEVER				1
36	SM6051202TP	SCREW M5X0.8 L=12				1
37	70001477	LIFTER LEVER COLLAR				1
38	SM6040800SP	SCREW				1
39	70001491	SPACER				2
40	WP0450826SC	WASHER 4.5X10X0.8				2
41	SM4041055SP	SCREW				2
42	70001492	LIFTER LEVER LINK				1
43	70001493	MINUTES LIFTING COLLAR				1
44	SM8040512TP	SCREW				2
45	13326806	NEEDLE BAR EYELET				1
46	SM4030855SN	SCREW M3 L=8.0				1
47	13311253	ASSY NEEDLE MECH				1

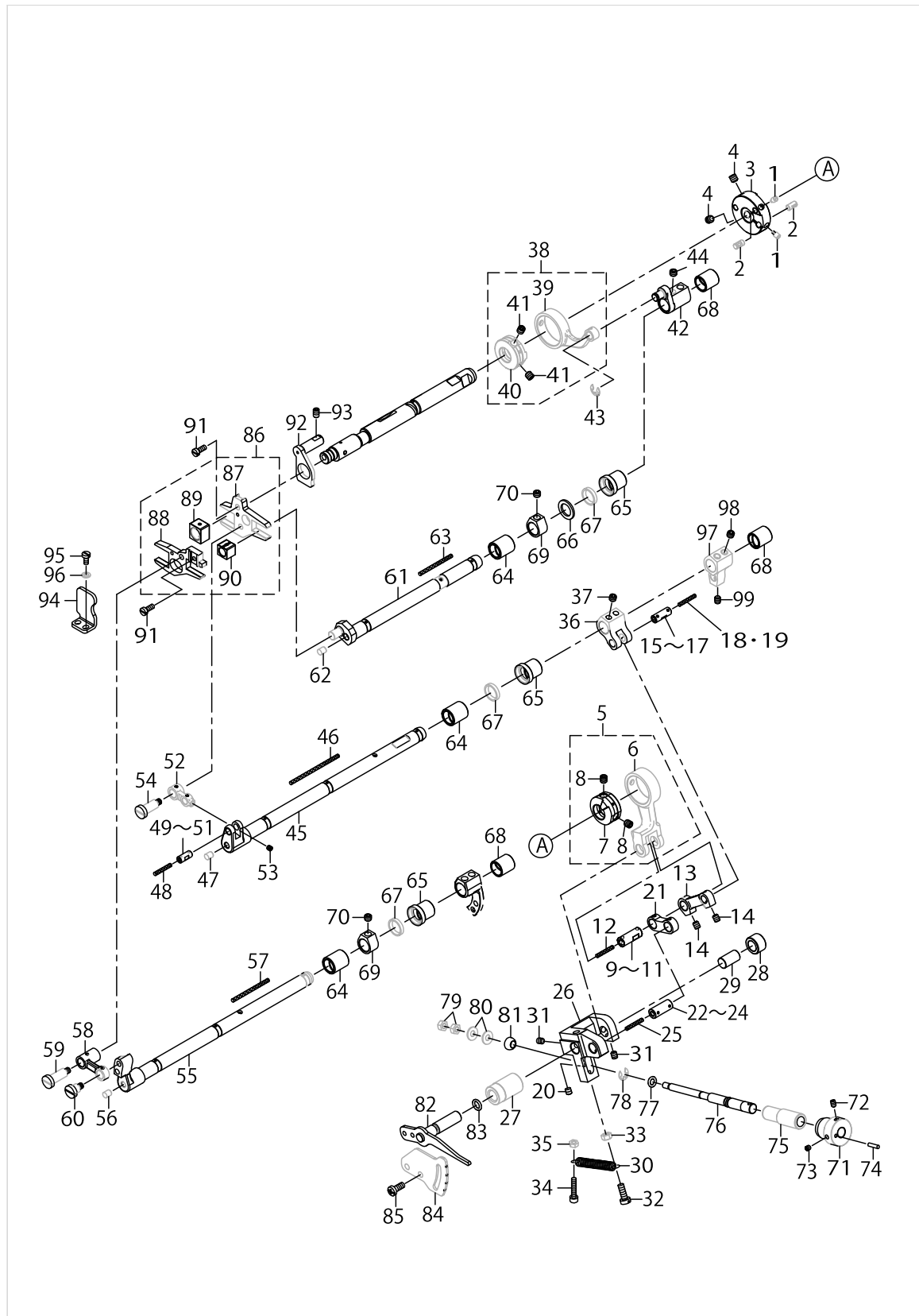
NEEDLE BAR & PRESSER COMPONENTS



NEEDLE BAR & PRESSER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	70004371	ASSY_CONNECTING_ROD		*		1
49	13311006	ECCENTRIC PIN		*		1
50	13311204	CONNECTING ROD		*		1
51	SB30800110A	BEARING	SELECTIVE PARTS	*		1
52	SB30800110B	BEARING	SELECTIVE PARTS	*		1
53	SB30800110C	BEARING	SELECTIVE PARTS	*		1
54	SB30800110D	BEARING	SELECTIVE PARTS	*		1
55	SM6041000SP	SCREW M4 L=10		*		1
56	13311303	NEEDLE BAR CLAMP		*		1
57	13312103	THRUST WASHER	SELECTIVE PARTS			1
58	13312202	THRUST WASHER	SELECTIVE PARTS			1
59	13312301	THRUST WASHER	SELECTIVE PARTS			1
60	13311501	SLIDE BLOCK				1
61	SM6051202TP	SCREW M5X0.8 L=12				3
62	13311956	ASSY BUSHING NB				1
63	13311907	BUSHING NB LOWER		*		1
64	13311808	BUSHING NB UPPER		*		1
65	13311451	NEEDLE BAR ASSY		*		1
66	70001500	BUSHING LIFTER REAR				1
67	13315205	SPRING LIFTER LEVER	FOR UT52			1
68	13311600	NEEDLE BAR GUIDE				1

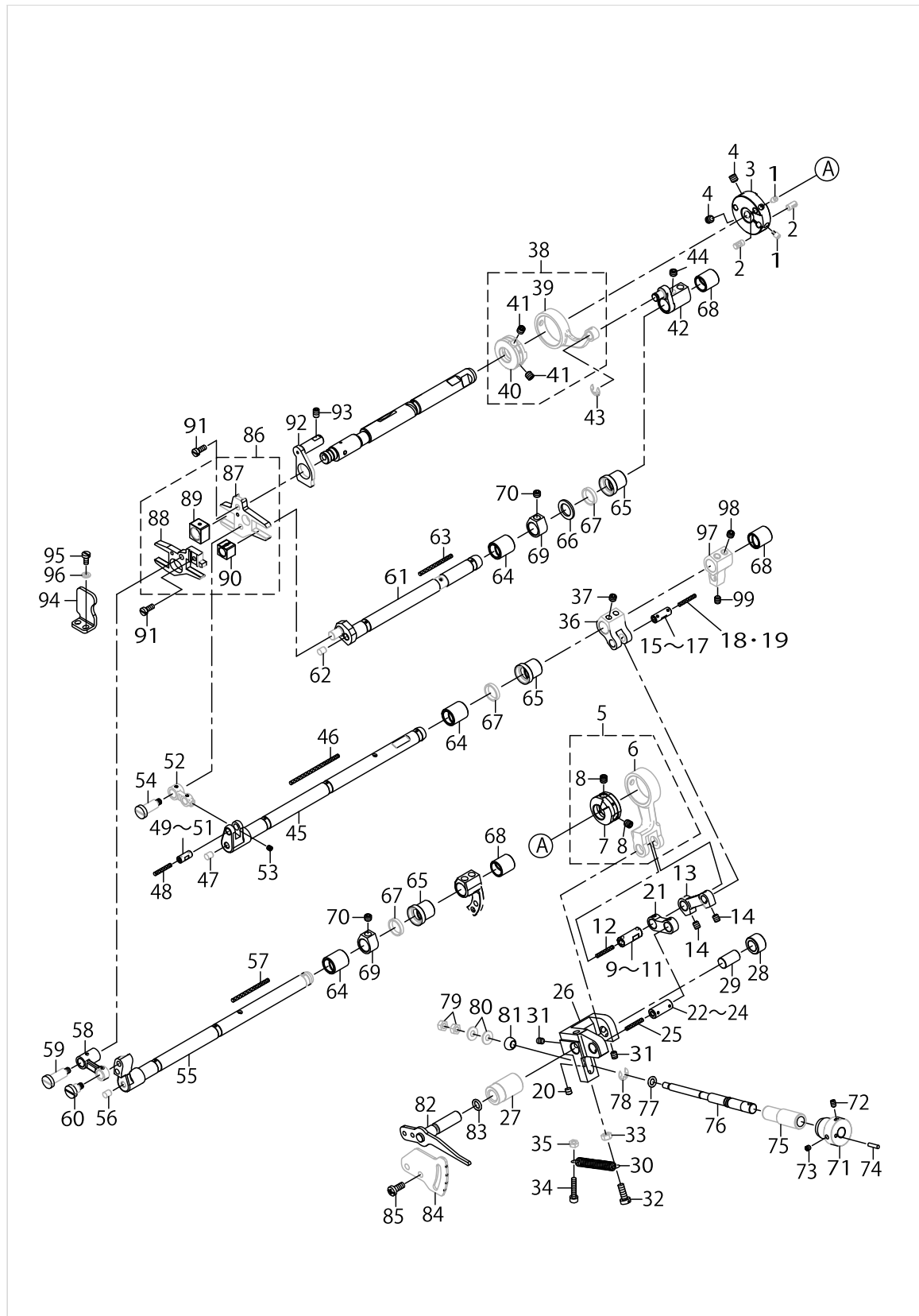
FEED DRIVE COMPONENTS (1)



FEED DRIVE COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001524	FEED ECCENTRIC SCREW				2
2	70001525	FEED ECCENTRIC PIN				2
3	70001697	POSITIONING CAM				1
4	SM8060612TP	SCREW M6 L=6				2
5	70001720	FEED ECCENTRIC HORIZON				1
6	70001700	CRANK ROD		*		1
7	70001715	FEED ECCENTRIC HORIZON		*		1
8	SM8060612TP	SCREW M6 L=6		*		2
9	13323308	FEED ADJ LINK PIN A	SELECTIVE PARTS			1
10	13323407	FEED ADJ LINK PIN B	SELECTIVE PARTS			1
11	13323506	FEED ADJ LINK PIN C	SELECTIVE PARTS			1
12	CQ303000000	OIL WICK				0.07
13	13410204	MAIN ADJ LINK				1
14	SM8050612TP	SCREW M5X6				2
15	13318704	MAIN FEED CRANK PIN A	SELECTIVE PARTS			1
16	13318803	MAIN FEED CRANK PIN B	SELECTIVE PARTS			1
17	13318902	MAIN FEED CRANK PIN C	SELECTIVE PARTS			1
18	CQ202000000	OIL WICK				0.02
19	CQ303000000	OIL WICK				0.04
20	SM8050612TP	SCREW M5X6				1
21	13317300	ADJUST LINK				1
22	13410600	FEED ADJ LINK PIN A	SELECTIVE PARTS			1
23	13410709	FEED ADJ LINK PIN B	SELECTIVE PARTS			1
24	13410808	FEED ADJ LINK PIN C	SELECTIVE PARTS			1
25	CQ303000000	OIL WICK				0.07
26	13415708	FEED ADJ BLOCK				1
27	70001702	BUSHING MAIN FEED ADJ				1
28	70001703	BUSHING MAIN FEED ADJ				1
29	13415906	SHAFT FEED ADJ BLOCK				1
30	B2546232000	PRESSURE SPRING				1
31	SM8050612TP	SCREW M5X6				4
32	SM6051400SP	SCREW				1
33	NM6050001SC	NUT M5X0.8 TYPE1				1
34	SM6042002TP	SCREW M4X0.7 L=20				1
35	NM6040000SN	NUT M4				1
36	13411509	MAIN FEED CRANK				1
37	SM8060552TP	SCREW M6 L=5				2
38	70001721	FEED ECCENTRIC VERTICAL				1
39	70001701	FEED LIFT ROD		*		1
40	70001716	FEED ECCENTRIC VERTICAL		*		1
41	SM8060612TP	SCREW M6 L=6		*		2
42	13414404	FEED LIFT LEVER				1
43	RE0500000K0	E-RING				1
44	SM8060552TP	SCREW M6 L=5				2
45	70001765	MAIN FEED SHAFT				1
46	CQ300000001	OIL WICK				1.5
47	TA0500601M0	PLUG D=5X5.4 L=6				1

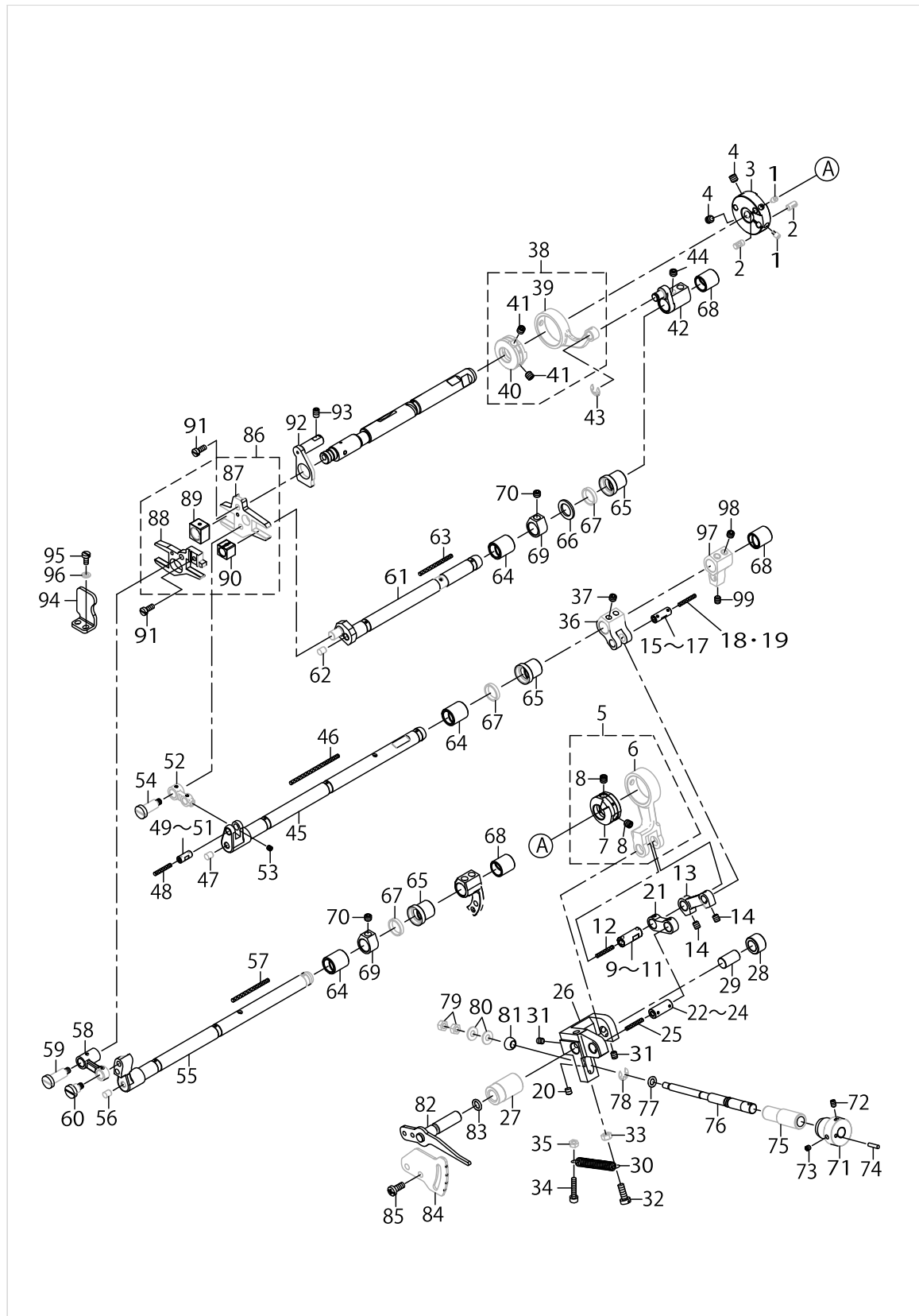
FEED DRIVE COMPONENTS (1)



FEED DRIVE COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	CQ200000000	OIL WICK				0.07
49	13412002	MAIN FEED LINK PIN A	SELECTIVE PARTS			1
50	13412101	MAIN FEED LINK PIN B	SELECTIVE PARTS			1
51	13412200	MAIN FEED LINK PIN C	SELECTIVE PARTS			1
52	13411905	MAIN FEED LINK				1
53	SM8040412TP	SET SCREW M4 L=4				1
54	SD080163CTH	SHOULDER SCREW D=8 H=16.3				1
55	70001699	DIFF FEED SHAFT				1
56	TA0500601M0	PLUG D=5X5.4 L=6				1
57	CQ300000001	OIL WICK				1
58	13413604	DIFF FEED LINK				1
59	SD080186CTH	SHOULDER SCREW D=8 H=18.6				1
60	SD080062CTH	SHOULDER SCREW D=8 H=6.2				1
61	13414503	FEED LIFT SHAFT				1
62	TA0500601M0	PLUG D=5X5.4 L=6				1
63	CQ300000001	OIL WICK				0.67
64	13411707	BUSHING FEED MECH				3
65	70001705	BUSHING FEED MECH				3
66	13409107	WASHER				1
67	70001403	OIL SEAL				3
68	70001706	BUSHING FEED MECH				3
69	13411806	COLLAR				2
70	SM8060552TP	SCREW M6 L=5				2
71	13318001	KNOB FEED ADJUST				1
72	SM8040602TP	SCREW M4X0.7 L=6				1
73	SM8040412TP	SET SCREW M4 L=4				1
74	B3215470000	PIN				1
75	13411400	BUSHING FEED ADJ				1
76	13411301	SHAFT FEED ADJ				1
77	RO055200100	RUBBER RING				1
78	RE0500000K0	E-RING				1
79	NM6050001SC	NUT M5X0.8 TYPE1				1
80	13120605	WASHER				2
81	13318308	STOPPER FEED ADJUST				1
82	13411152	INDICATOR ASSY				1
83	RO068190100	RUBBER RING				1
84	13411202	PLATE MAIN FEED ADJ				1
85	SM4051255SP	SCREW.,M5 L=12.				2
86	13413950	FEED BAR ASSY				1
87	13413901	MAIN FEED BAR		*		1
88	13414008	DIFF FEED BAR		*		1
89	13413703	SLIDE BLOCK 1		*		1
90	13413802	SLIDE BLOCK 2		*		1
91	SM6041000SP	SCREW M4 L=10				2
92	13414107	FEED BAR GUIDE 1				1
93	SM8050812TP	SCREW M5X8				1
94	13414206	FEED BAR GUIDE 2				1

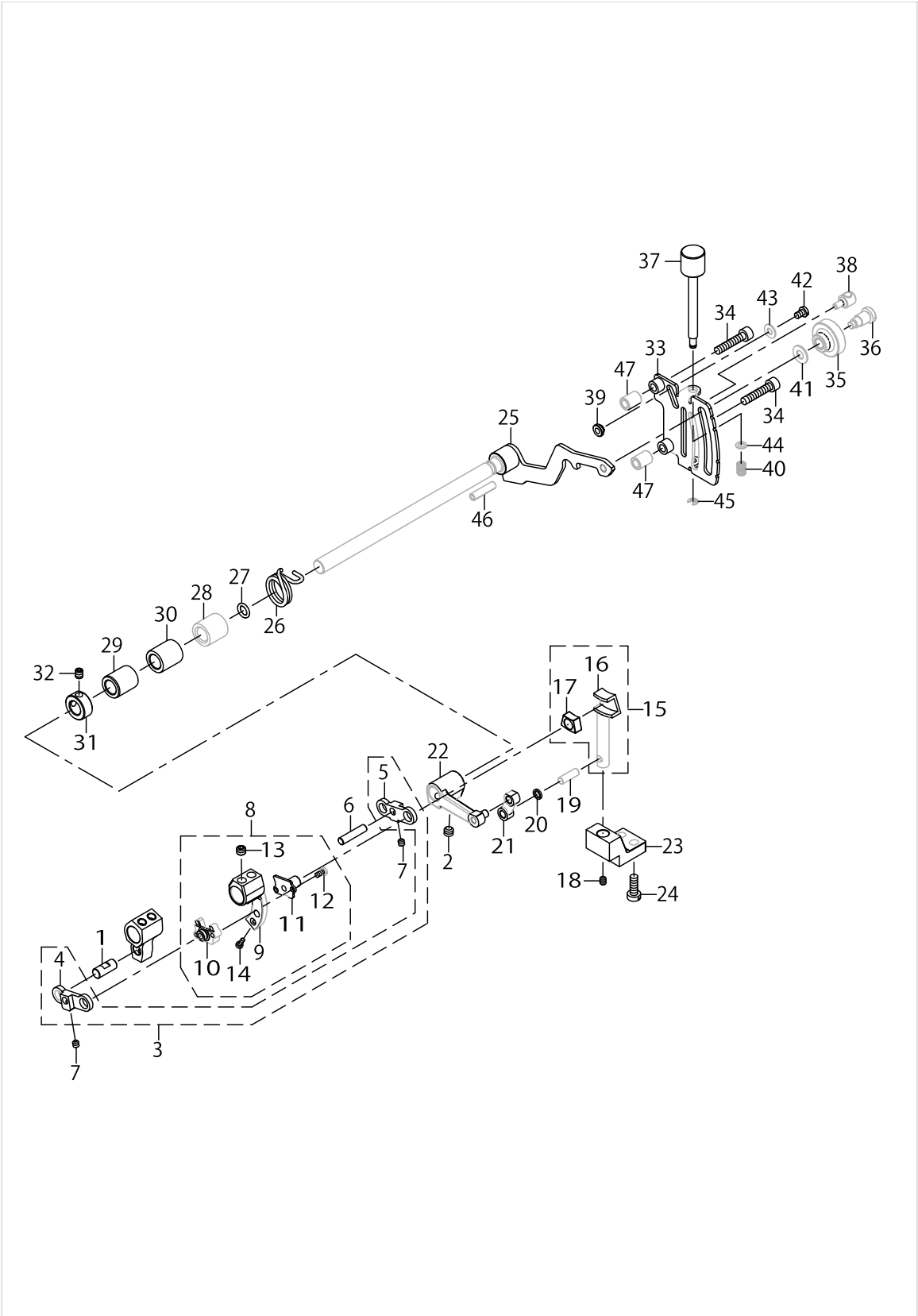
FEED DRIVE COMPONENTS (1)



FEED DRIVE COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	SM6040800SP	SCREW				2
96	WP0450846SP	WASHER				2
97	70001714	DIFF FEED CRANK				1
98	SM8060552TP	SCREW M6 L=5				2
99	SM8050612TP	SCREW M5X6				1

FEED DRIVE COMPONENTS (2)



FEED DRIVE COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13409909	DIFF FEED CRANK PIN				1
2	SM8060552TP	SCREW M6 L=5				2
3	13409651	DIFF DRIVE LINK ASSY				1
4	13409602	DIFF DRIVE LINK L		*		1
5	13409701	DIFF DRIVE LINK R		*		1
6	13409800	DIFF LINK PIN				1
7	SM8040412TP	SET SCREW M4 L=4				2
8	13416052	DIFF FEED ARM ASSY				1
9	13416003	DIFF FEED ARM		*		1
10	13416102	DIFF FEED PIN 1		*		1
11	13416201	DIFF FEED PIN 2		*		1
12	SM6030650TP	SCREW		*		2
13	SM8060552TP	SCREW M6 L=5		*		2
14	SM4850455SP	SCREW		*		1
15	13416458	SLIDER GUIDE ASSY				1
16	13416409	SLIDER GUIDE		*		1
17	13416607	SLIDER		*		1
18	SM8040612TP	SCREW M4 L=6				1
19	13416508	PIN DIFF ADJ				1
20	13412705	SPACER				1
21	13413208	DIFF ADJ LINK				1
22	13416854	DIFF ADJ LEVER ASSY				1
23	13416706	SLIDER GUIDE BLOCK				1
24	SM6051400SP	SCREW				2
25	70001707	DIFF ADJ LEVER ASSY				1
26	40040208	TORSION SPRING				1
27	RO068190100	RUBBER RING				1
28	70001709	BUSHING FEED ADJ				1
29	70001710	BUSHING FEED ADJ				1
30	70001711	BUSHING FEED ADJ				1
31	CS1000881TP	THRUST COLLAR				1
32	SM8050612TP	SCREW M5X6				2
33	40040155	PLATE DIFF ADJ LEVER				1
34	SM6052502TP	SCREW M5X0.8 L=25				2
35	13217500	DIFFERENTIAL FEED LOCK NUT				1
36	13217401	DIFFERENTIAL FEED HINGE SCREW				1
37	70001718	SCREW				1
38	13217708	DIFFERENTIAL FEED BLOCK				1
39	13321203	STOPPER DIFF ADJ				1
40	13123302	ADJUSTING SPRING				1
41	WP0621016SD	WASHER 6.2X13X1				1
42	SM4040655SP	SCREW M4 L=6			☆	1
43	WP0450826SC	WASHER 4.5X10X0.8				1
44	WP0460556SD	WASHER 4.6X7.5X0.5				1
45	RE0300000K0	E-RING 3				1
46	PS0500202KP	SPRING PIN 5X20				1
47	70001712	COLLAR				2

This exploded view diagram illustrates the assembly of a mechanical component, likely a door hinge or latch mechanism. The parts are numbered 1 through 60, and assembly points are marked with circled letters A and B.

Key Components and Assembly Points:

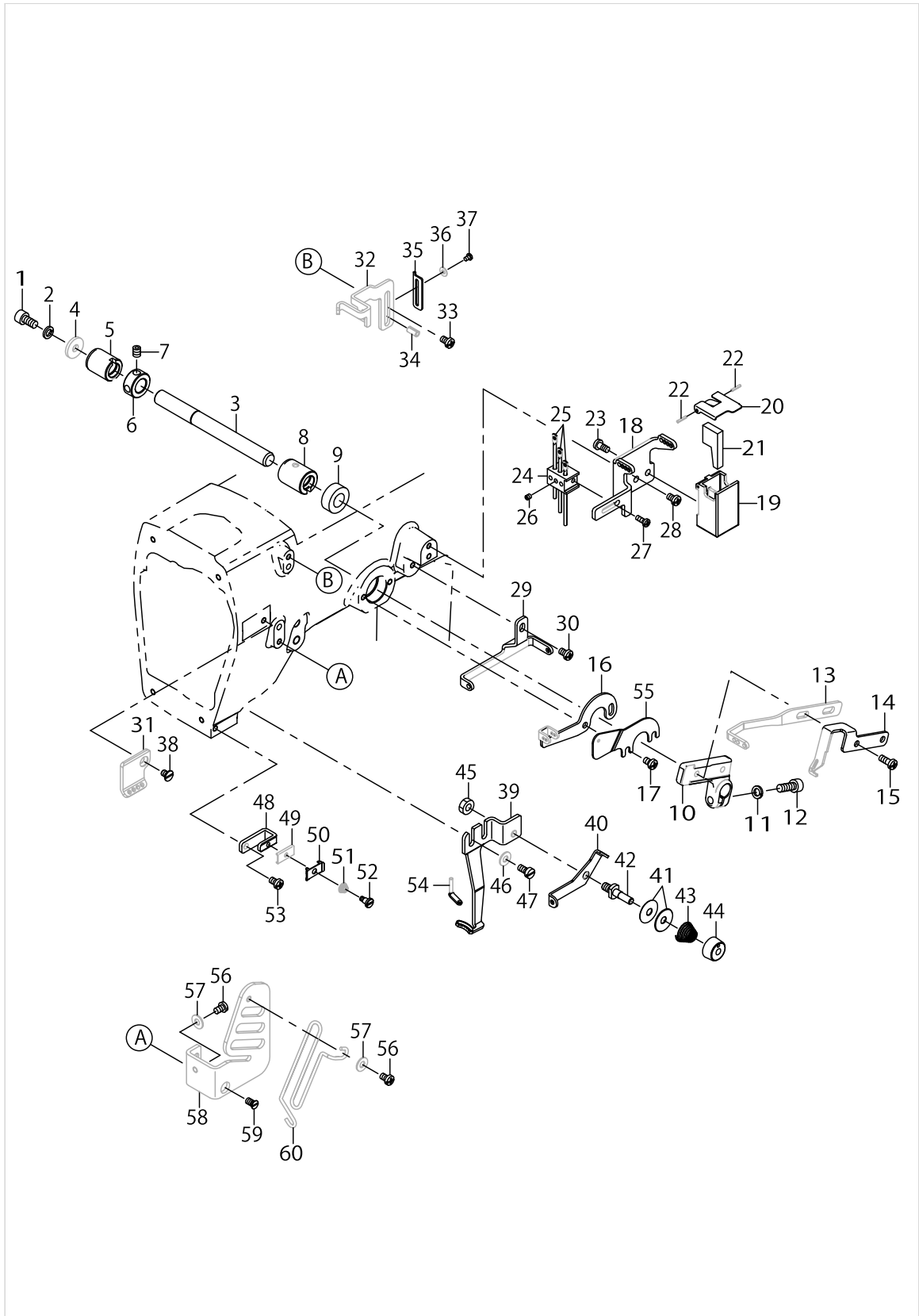
- Point A:** Located at the bottom left, it shows the assembly of a bracket (58) with a pin (59) and a spring (60). A separate part (57) is also shown.
- Point B:** Located in the upper middle, it shows the assembly of a bracket (32) with a pin (33) and a spring (34). A separate part (35) is also shown.
- Other Components:** The diagram includes various other parts such as a main housing (1), a pin (2), a spring (3), a bracket (4), a pin (5), a spring (6), a pin (7), a pin (8), a spring (9), a pin (10), a spring (11), a pin (12), a bracket (13), a pin (14), a spring (15), a pin (16), a spring (17), a pin (18), a spring (19), a pin (20), a spring (21), a pin (22), a spring (23), a pin (24), a spring (25), a pin (26), a spring (27), a pin (28), a spring (29), a pin (30), a bracket (31), a pin (32), a spring (33), a pin (34), a spring (35), a pin (36), a spring (37), a pin (38), a spring (39), a pin (40), a spring (41), a pin (42), a spring (43), a pin (44), a bracket (45), a pin (46), a spring (47), a pin (48), a spring (49), a pin (50), a spring (51), a pin (52), a spring (53), a pin (54), a bracket (55), a pin (56), a spring (57), a pin (58), a spring (59), and a pin (60).

The diagram uses dashed lines to indicate the assembly sequence and the relative positions of the components. The parts are shown in a disassembled state to facilitate identification and assembly.

THREAD TAKE-UP LEVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SM6051002TP	SCREW M5X0.8 L=10				1
2	WS0510002KP	SPRING WASHER 5.1X9.2X1.3				1
3	70001537	SHAFT				1
4	WP0522016SH	WASHER				1
5	13324504	BUSHING REAR				1
6	CS1000881TP	THRUST COLLAR D=10 W=8				1
7	SM8050612TP	SCREW M5X6				2
8	13324603	BUSHING FRONT				1
9	23612609	FEED CHANGING SHAFT OIL SEAL				1
10	13324702	HOLDER TAKE UP EYELET				1
11	WS0510002KN	SPRING WASHER M5				1
12	SM6051402TP	SCREW M5X0.8 L=14				1
13	70001548	NDL THD TAKE UP				1
14	13324900	UP LPR THREAD TAKE UP				1
15	SM4041055SP	SCREW				2
16	13325006	THREAD GUIDE				1
17	SM4040655SP	SCREW M4 L=6				2
18	70001540	THREAD TENSION GUIDE				1
19	13348008	TANK				1
20	70001546	SILICONE OIL TANK COVER				1
21	B9214850000	HEAT REMOVING FELT				1
22	PS0150082KH	SPRING PIN 1.5X8				2
23	ST4040851SN	TAPPING SCREW M4X8				2
24	13325204	HOLDER				1
25	40074316	NEEDLE_THREAD_EYELET				3
26	SM8030312TP	SCREW M3 L=3				3
27	SM4030855SN	SCREW M3 L=8.0				1
28	SM4040655SP	SCREW M4 L=6				2
29	70001541	THREAD GUIDE				1
30	SM4040655SP	SCREW M4 L=6				1
31	70001542	THREAD GUIDE				1
32	70001543	NDL THD STRIKE OFF				1
33	SM4040655SP	SCREW M4 L=6				1
34	PS0400082KP	SPRING PIN TYPE W 4X8				1
35	13326905	NDL THD STRIKE OFF R				1
36	WP0280501SC	WASHER M2.6				1
37	SM48504C5SP	SCREW				1
38	SM1040650TP	SCREW				1
39	13326301	THREAD GUIDE UPPER LPR				1
40	13326400	THREAD GUIDE				1
41	22945802	THREAD TENSION DISK				2
42	13326509	TENSION POST				1
43	22945505	THREAD TENSION SPRING				1
44	13326608	TENSION NUT				1
45	NM6050001SC	NUT M5X0.8 TYPE1				1
46	WP0450826SC	WASHER 4.5X10X0.8				2
47	SM6040800SP	SCREW				2

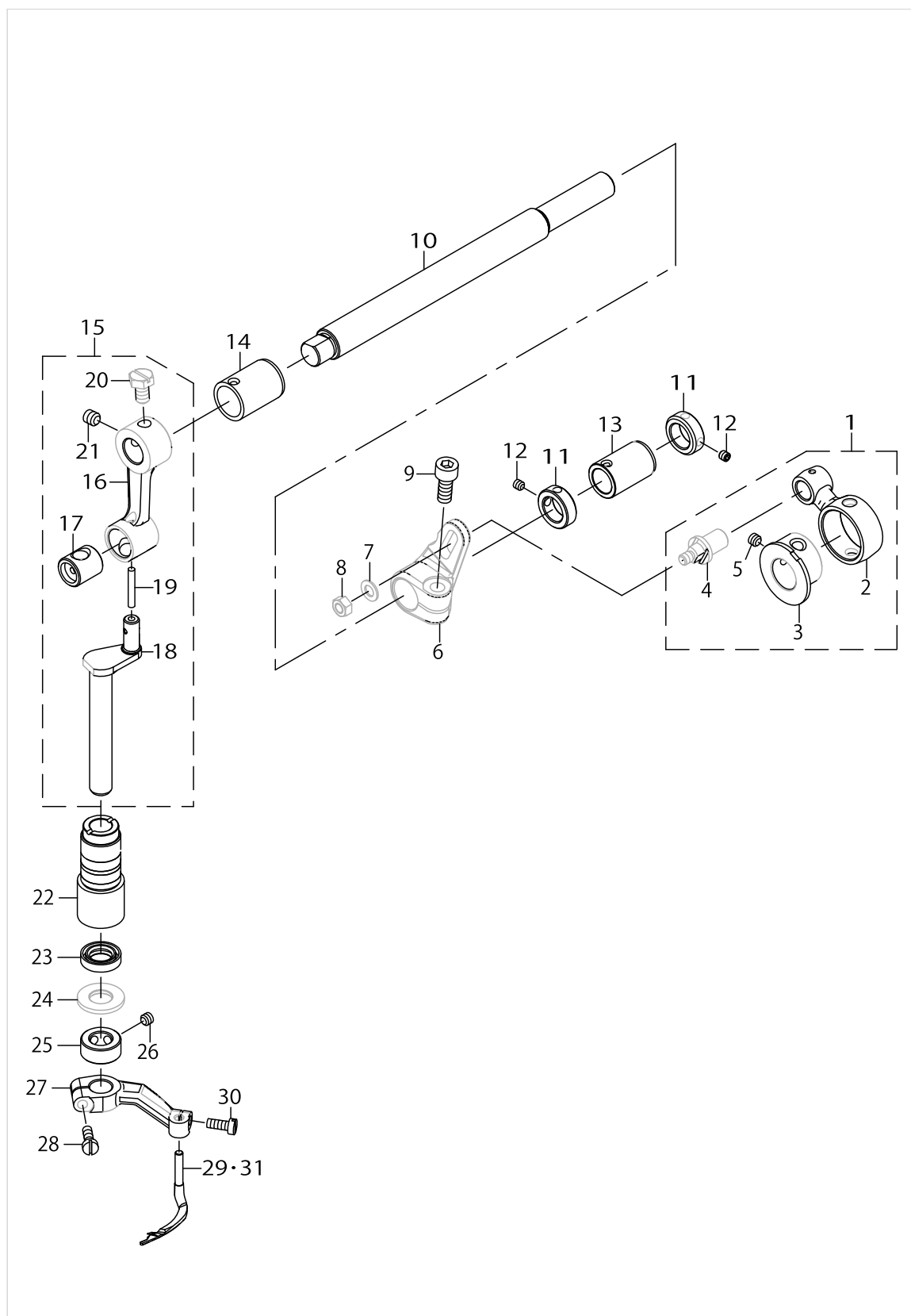
THREAD TAKE-UP LEVER COMPONENTS



THREAD TAKE-UP LEVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	13325808	NIPPER PLATE SUPPORT				1
49	13325907	NIPPER PLATE				1
50	13326004	NIPPER GUIDE PLATE				1
51	13326103	SPRING				1
52	13326202	SHOULDER SCREW				1
53	SM4040655SP	SCREW M4 L=6				1
54	13326707	THREAD GUIDE			☆	1
55	40085995	FINGER GUARD				1
56	SM40405C5SP	SCREW				2
57	WP0450801SC	WASHER 4.5X10X0.8				2
58	70001544	TAKE UP COVER				1
59	SM1040750TP	SCREW M4 L=7				1
60	70001545	FINGER GUARD				1

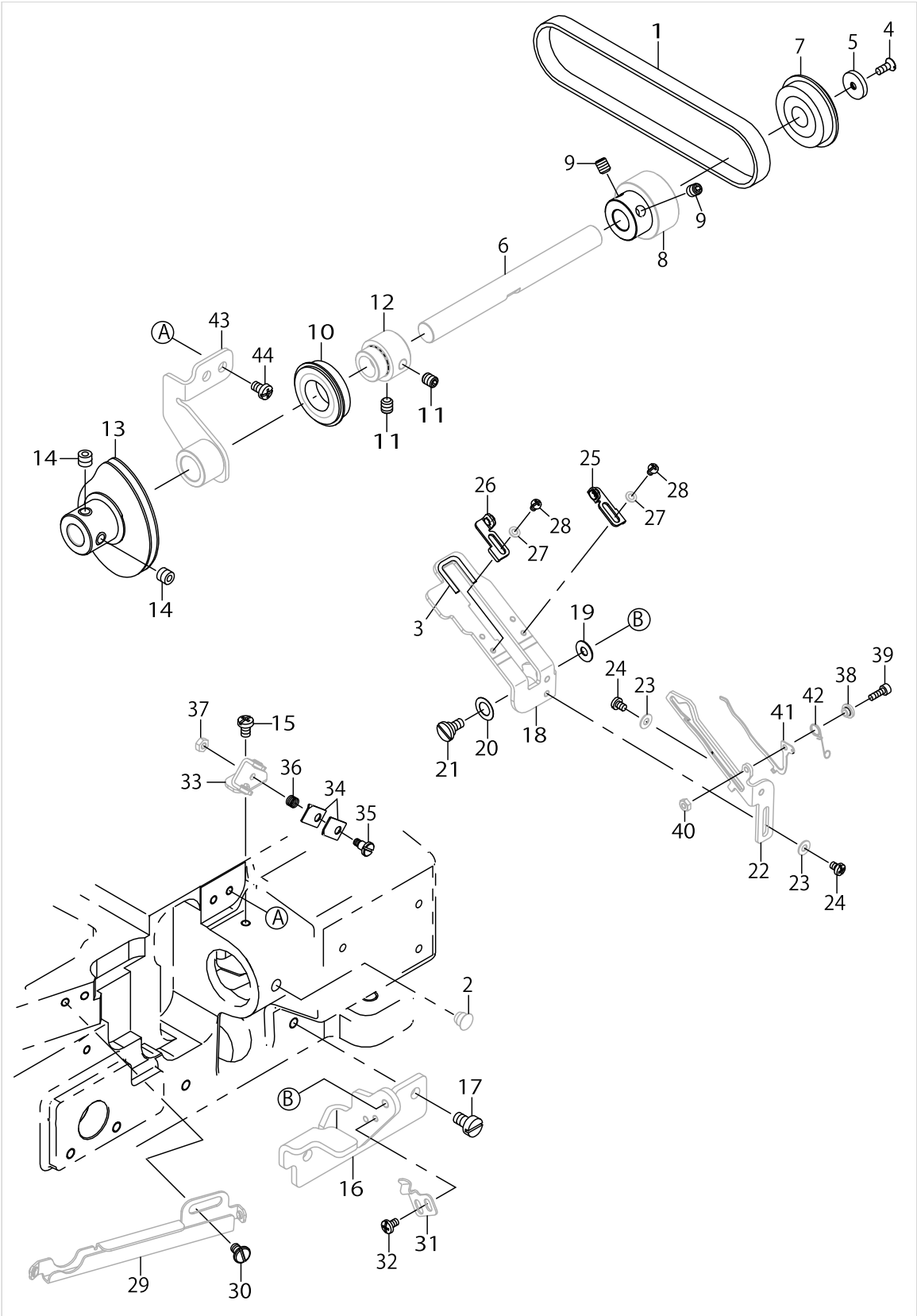
SPREADER COMPONENTS



SPREADER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13328158	ASSY UPPER LPR MECH				1
2	13328109	CONNROD FOR UPPER LPR		*		1
3	13328000	UPPER LOOPER ECCENTRIC		*		1
4	13328208	STUD		*		1
5	SM8050412TP	SCREW M5 L=4		*		2
6	70001555	DRIVING ARM				1
7	WP0550800SP	WASHER 5.5X10X0.8				1
8	NM6050001SC	NUT M5X0.8 TYPE1				1
9	SM6061402TP	SCREW M6 L=14				1
10	70001558	UPPER LOOPER SHAFT				1
11	13399209	COLLAR				2
12	SM8040412TP	SCREW M4X4				4
13	13329008	BUSHING REAR				1
14	70001559	BUSHINGFRONT				1
15	13328554	ASSY UPPER LPR MECH 2				1
16	13328505	CRANK ROD		*		1
17	13328604	UPPER LOOPER ROCKER		*		1
18	13328703	UP LPR SHAFT VERTICAL		*		1
19	CQ303000000	COTTON OIL WICK D=3		*		0.05
20	SM9061050TP	SCREW M6 L=10		*		1
21	SM8060612TP	SCREW M6 L=6		*		1
22	13329206	BUSHING VERTICAL				1
23	13338900	OIL SEAL				1
24	WP1022016SH	WASHER				1
25	CS1000881TP	THRUST COLLAR D=10 W=8				1
26	SM8050412TP	SCREW M5 L=4			☆	2
27	13328802	UPPER LOOPER HOLDER				1
28	SM6041200SP	SCREW M4 L=12			☆	1
29	70004223	UPPER_LOOPER	EXCEPT TYPE TURKEY (UT37A,UT57A)		☆	1
30	SM6041000SP	SCREW M4 L=10			☆	1
31	70004224	UPPER_LOOPER	TYPE TURKEY (UT37A,UT57A)		☆	1

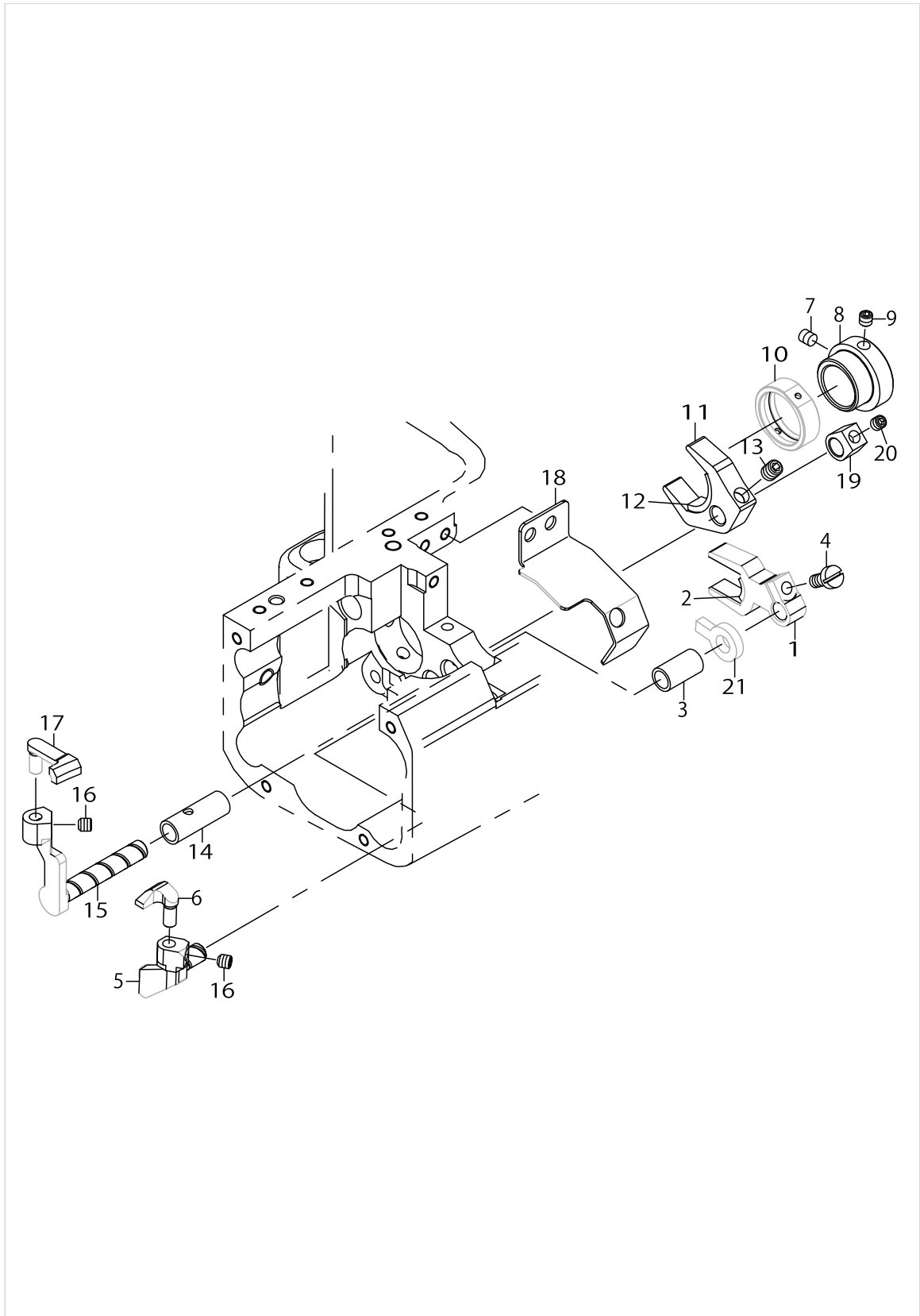
LOWER THREAD CAM COMPONENTS



LOWER THREAD CAM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001988	BELT TAKE UP				1
2	TA0620504R0	CAP				1
3	40087068	CAM THREAD CATCH				1
4	SM1030800SM	SCREW M3X0.5 L=8				1
5	13332606	WASHER TAKE UP				1
6	70001729	SHAFT TAKE UP				1
7	SB110001800	BEARING				1
8	13331301	SPROCKET TAKE UP				1
9	SM8050612TP	SCREW M5X6				2
10	SB115000600	BALL BEARING				1
11	SM8050612TP	SCREW M5X6				2
12	70001754	COUPLING				1
13	40019335	ASSY TAKE UP			☆	1
14	SM8060552TP	SCREW M6 L=5				2
15	SM4040655SP	SCREW M4 L=6				1
16	70001734	TAKE UP PLATE BASE				1
17	SM6050800SP	SCREW M5 L=8				2
18	70001735	TAKE UP PLATE				1
19	WP0410516SD	PLAIN WASHER				1
20	WZ0641510KP	WAVED WASHER 6.4X11X0.3				1
21	SD0640246SP	HINGE SCREW D=6.35 H=2.4				1
22	70004734	THREAD_GUIDE				1
23	WP0320501SC	WASHER M3				3
24	SM4030455SP	SCREW				3
25	40100773	EYELET L ASSY			☆	1
26	40100771	EYELET R ASSY			☆	1
27	WP0280500SC	WASHER				2
28	SM4850455SP	SCREW				2
29	70001738	ASSY THREAD GUIDE				1
30	SM6040650TP	SCREW				2
31	70001745	SPRING			☆	1
32	SM5030555SN	SCREW M3 L=5				2
33	70004375	NIPPER_PLATE				1
34	40100769	NIPPER SPRING PLATE				2
35	13326202	SHOULDER SCREW				1
36	13402805	SPRING				1
37	NM6030001SC	NUT M3X0.5 TYPE1				1
38	70001584	SPRING COLLAR				1
39	SM6850802TN	SCREW M2.5 L=8				1
40	NM6850001SC	NUT M2.5X0.45 TYPE1				1
41	70004733	THREAD_GUIDE_PLATE				1
42	70001753	THREAD GUIDE PLATE SPRING			☆	1
43	70001758	SHAFT TAKE UP COVER ASSY				1
44	SM4040655SP	SCREW M4 L=6				2

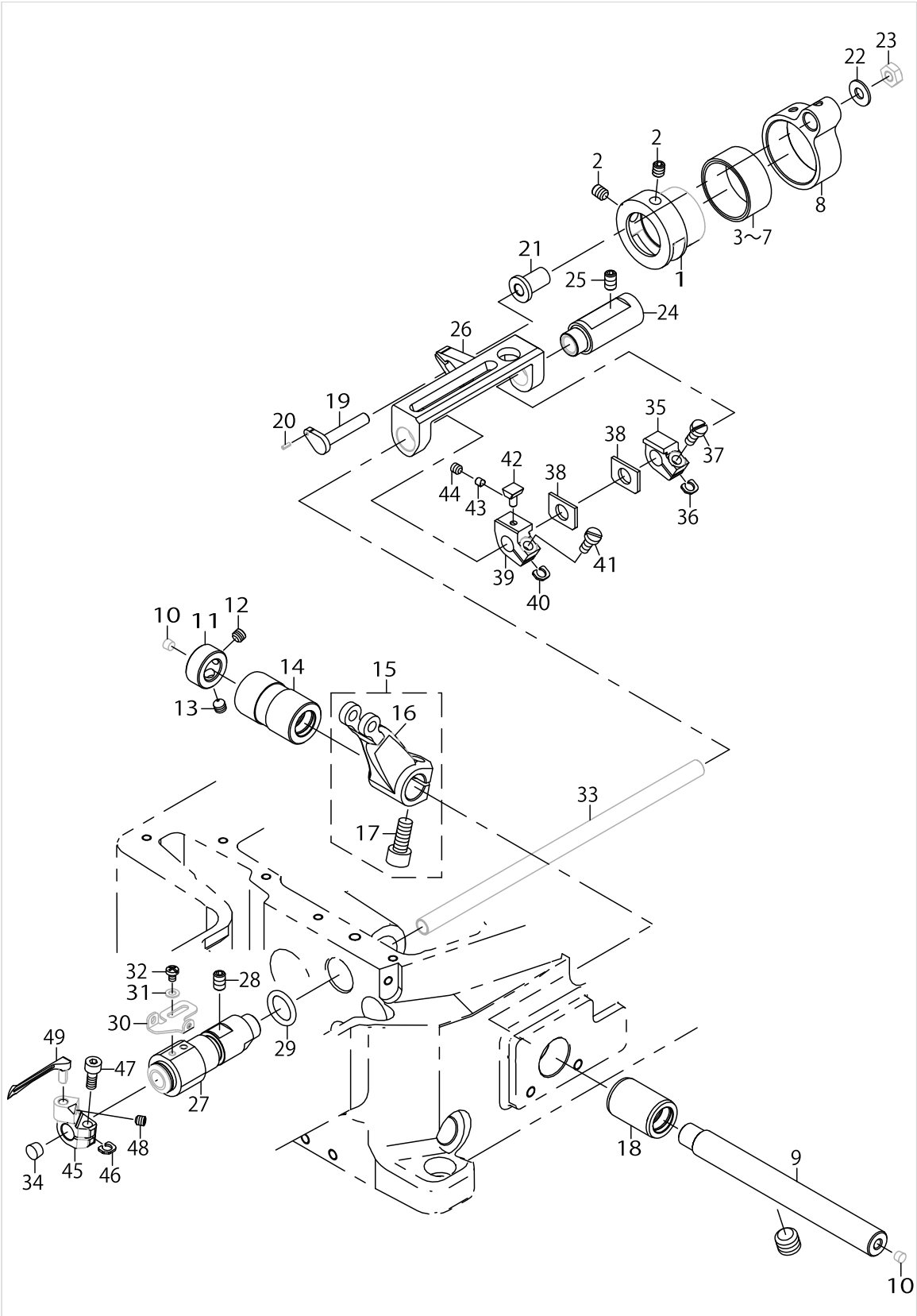
NEEDLE GUARD COMPONENTS



NEEDLE GUARD COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13420401	FORK FRONT NDL GUARD				1
2	13421201	FELT FRONT NDL GUARD				1
3	70001749	BUSH FRONT NDL GUARD				1
4	SM6040800SP	SCREW				1
5	13420500	HOLDER FRONT NDL GUARD				1
6	13420609	FRONT NDL GUARD			☆	1
7	SM8040412TP	SET SCREW M4 L=4				1
8	13420005	CAM REAR NDL GUARD				1
9	SM8040412TP	SET SCREW M4 L=4				1
10	13421003	REAR NEEDLE GUARD BLOCK				1
11	13420104	FORK REAR NDL GUARD				1
12	13421300	FELT REAR NDL GUARD				1
13	SM8050612TP	SCREW M5X6				1
14	70001750	BUSH REAR NDL GUARD				1
15	13420203	REAR NDL GUARD HOLDER				1
16	SM8040412TP	SET SCREW M4 L=4				2
17	13420302	REAR NEEDLE GUARD			☆	1
18	13420906	NDL GUARD COVER				1
19	13421409	COLLER FOR NDL GUARD				1
20	SM8040412TP	SET SCREW M4 L=4				1
21	70001954	FELT FOR NEEDLE GUARD				1

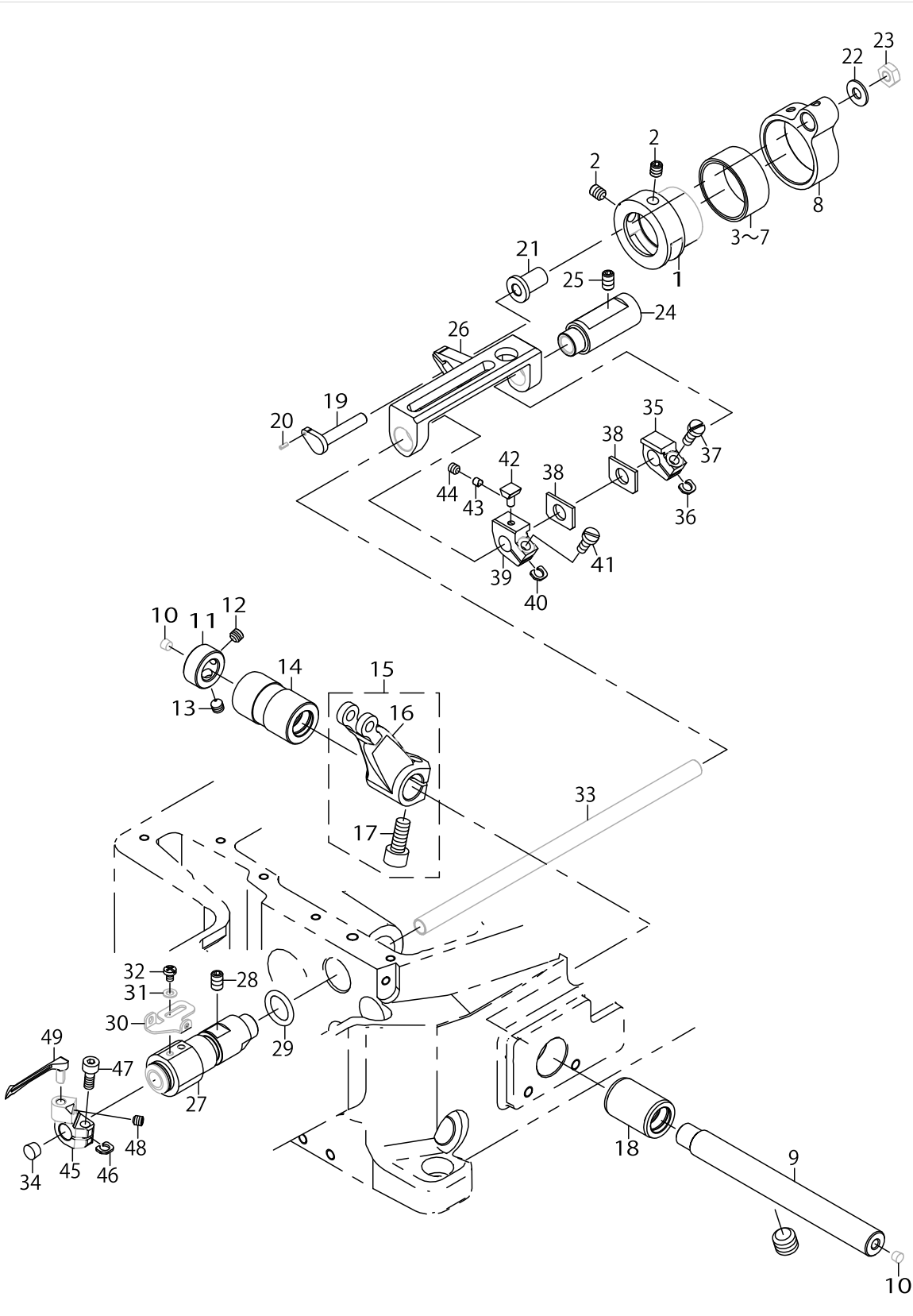
LOOPER COMPONENTS



LOOPER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13422001	LOOPER ADOID ECCENTRIC				1
2	SM8050612TP	SCREW M5X6				2
3	SB32600020A	BEARING	SELECTIVE PARTS			1
4	SB32600020B	BEARING	SELECTIVE PARTS			1
5	SB32600020C	BEARING	SELECTIVE PARTS			1
6	SB32600020D	BEARING	SELECTIVE PARTS			1
7	SB32600020E	BEARING	SELECTIVE PARTS			1
8	13422605	LOOPER AVOID LINK				1
9	13424304	LOOPER SHAFT				1
10	TA0400301M0	PLUG D=4X4.5 L=3				2
11	CS1000881TP	THRUST COLLAR				1
12	SM8050412TP	SCREW M5 L=4				1
13	SM8050642TP	SCREW				1
14	13423900	BUSHING REAR				1
15	13424452	LEVER ASSY				1
16	13424403	LEVER		*		1
17	SM6061402TP	SCREW M6 L=14		*		1
18	13424502	BUSHING FRONT				1
19	13422704	LOOPER AVOID PIN				1
20	PS0150042K0	SPRING PIN 1.5X 4				1
21	13422803	BUSHING				1
22	13120605	WASHER				1
23	NM6050001SC	NUT M5X0.8 TYPE1				1
24	13423009	BUSHING RIGHT				1
25	SM8050812TP	SCREW M5X8				1
26	13422902	GUIDE LOOPER BAR				1
27	70001761	BUSHING LEFT				1
28	SM8050812TP	SCREW M5X8				1
29	RO118240100	O-RING				1
30	70001762	THREAD GUIDE				1
31	WP0320500SC	WASHER M3				2
32	SM4030455SP	SCREW				2
33	13424601	LOOPER BAR				1
34	TA0600401R0	PLUG				1
35	13423405	HOLDER				1
36	13423801	WASHER				1
37	SM6041000SP	SCREW M4 L=10				1
38	13423603	WASHER				2
39	13423504	SLIDER HOLDER				1
40	13423801	WASHER				1
41	SM6041000SP	SCREW M4 L=10				1
42	13423306	SLIDER				1
43	13423702	PIN				1
44	SM8040412TP	SET SCREW M4 L=4				1
45	13424700	LOOPER HOLDER				1
46	13423801	WASHER				1
47	SM6041002TP	SCREW M4 L=10				1

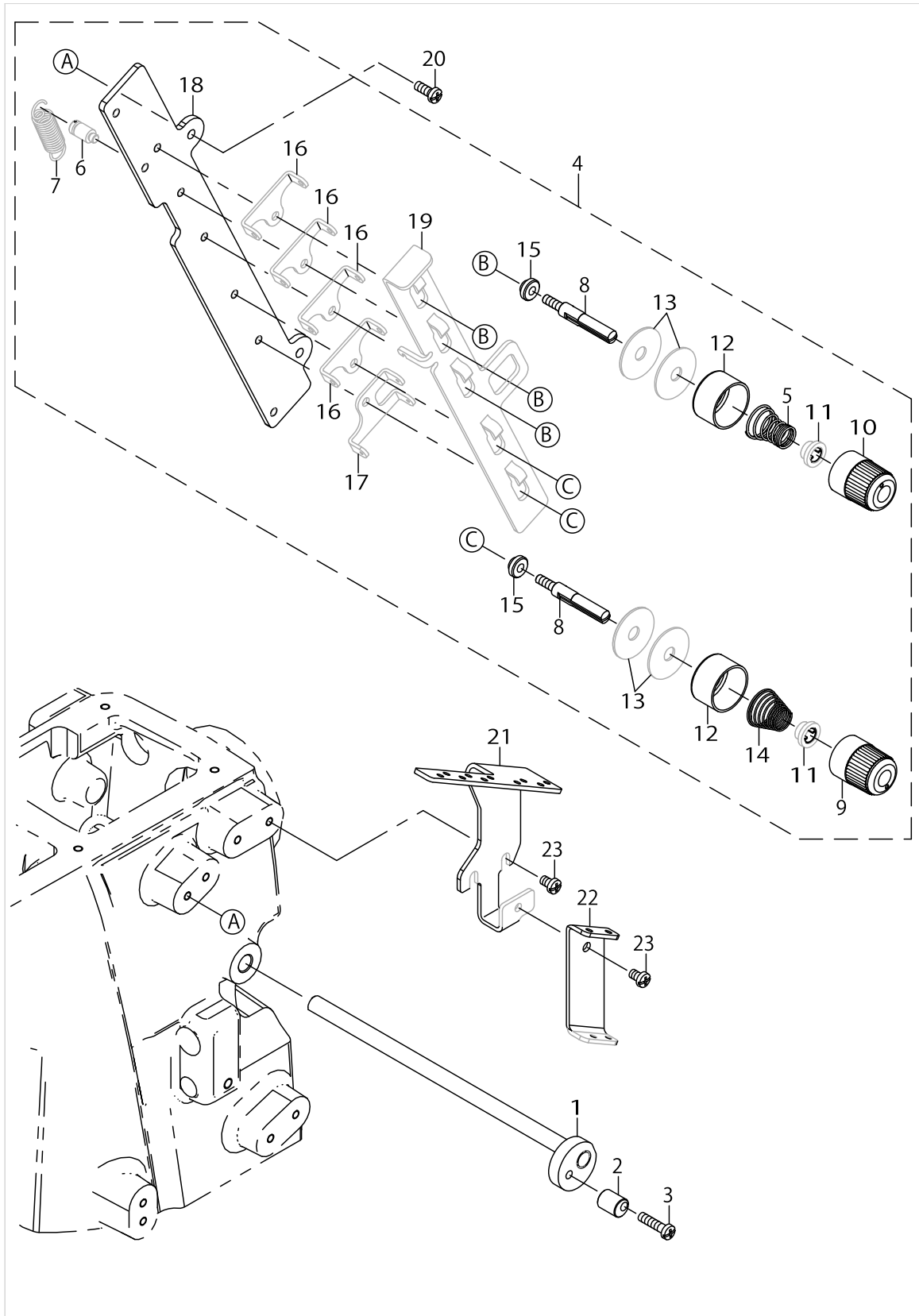
LOOPER COMPONENTS



LOOPER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM8040412TP	SET SCREW M4 L=4				1
49	13424809	LOOPER			☆	1

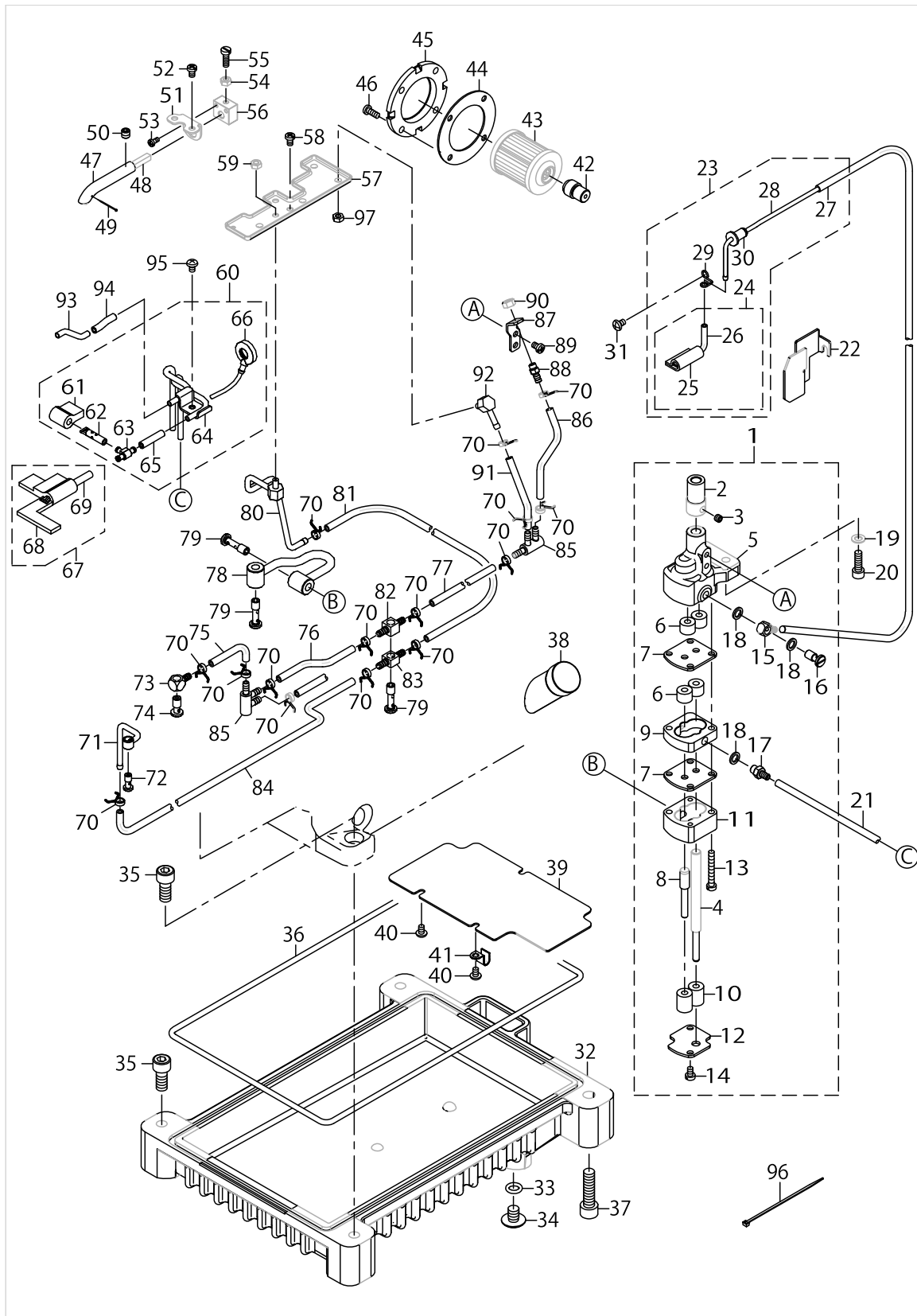
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001610	ASSY PULL OFF LEVER				1
2	40065785	TENS RELEASE ADJ ECC				1
3	SM4041655SP	SCREW M4 L=16				1
4	70001612	THREAD TENSION ASSY				1
5	13140504	TENSION SPRING		*		3
6	13340302	SHOULDER SCREW		*		1
7	26019000	THREAD TENSION SPRING		*		1
8	70001620	TENSION POST		*		5
9	40042363	KNOB		*		2
10	40042364	KNOB GREEN		*		3
11	40042365	SPRING BUSHING		*		5
12	40042366	THREAD TENSION DISK PRESSER		*		5
13	40101602	THREAD TENSION DISC		*		10
14	40102003	SPRING		*		2
15	70001617	SPACER		*		5
16	70001615	TENSION DISC EYELET A		*		4
17	70001616	TENSION DISC EYELET B		*		1
18	70001613	TENSION POST SUPPORT		*		1
19	70001614	TENSION DISC SEPARATOR		*		1
20	SM4041055SP	SCREW				2
21	13340005	THREAD GUIDE PLATE				1
22	13340104	THREAD GUIDE				1
23	SM4040655SP	SCREW M4 L=6				3

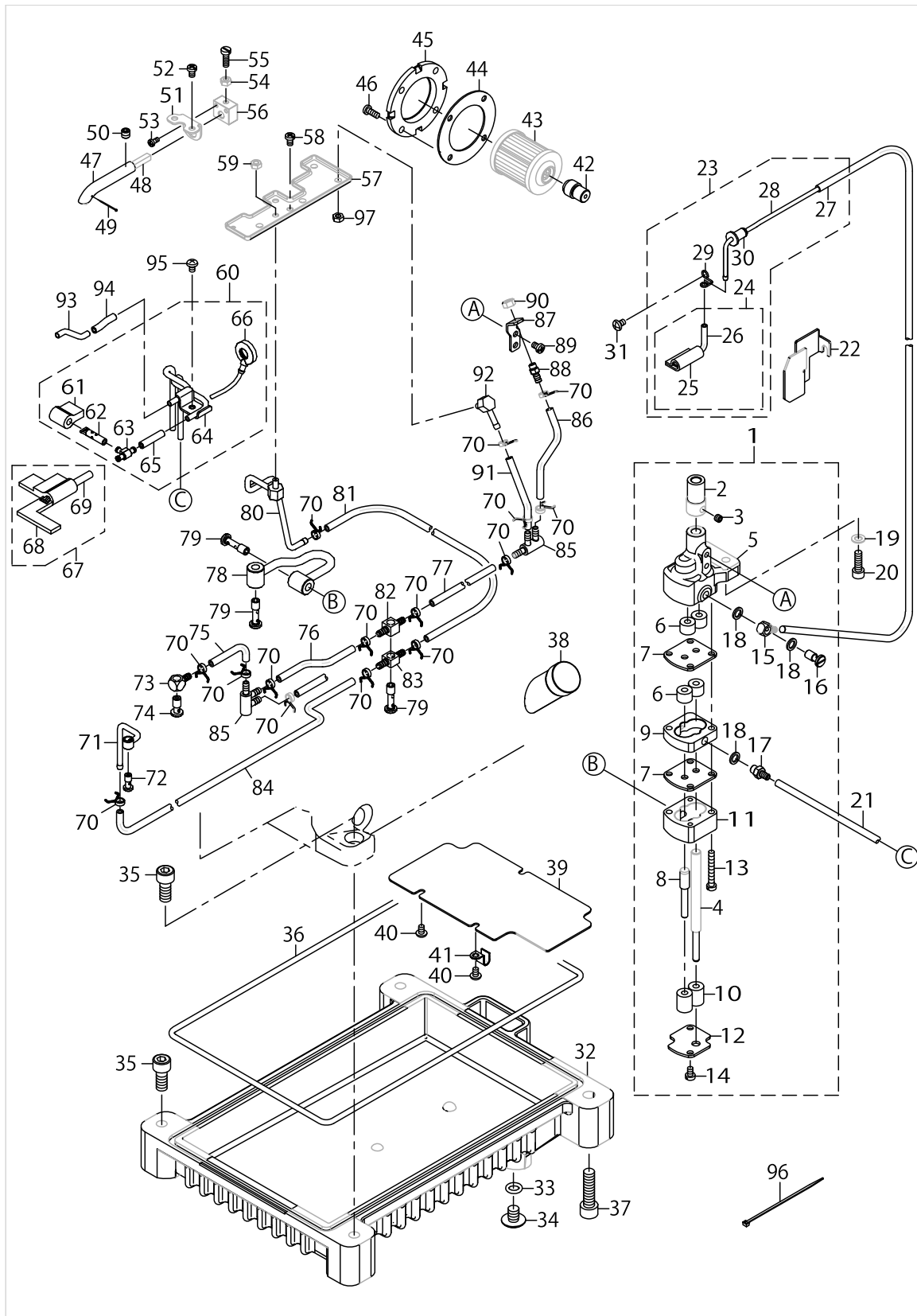
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13426051	ASSY PUMP 3-STAGE				1
2	13343009	WORM WHEEL		*		1
3	SM8050412TP	SCREW M5 L=4		*		2
4	13426002	OIL PUMP SHAFT LARGE		*		1
5	13343108	OIL PUMP HOUSING		*		1
6	13228309	OIL PUMP PINION		*		4
7	13343405	OIL PUMP SPACER		*		2
8	13426101	OIL PUMP SHAFT SMALL		*		1
9	13426200	OIL PUMP CASING UPPER		*		1
10	13228200	OIL PUMP PINION		*		2
11	13343207	OIL PUMP CASING		*		1
12	13343306	OIL PUMP COVER		*		1
13	SM6043000SP	SCREW		*		2
14	SM6040600SP	SCREW M4 L=6		*		2
15	SQ0000451MZ	CONNECTING SCREW		*		1
16	SQ2060443SD	CONNECTING SCREW		*		1
17	SQ2060451MZ	CONNECTING SCREW		*		1
18	40004749	GASKET		*		3
19	WP0550800SP	WASHER 5.5X10X0.8				2
20	SM6051602TP	SCREW M5X0.8 L=16				2
21	23630007	TUBE				0.2
22	13343900	OIL PROTECTION SHIELD				1
23	13344056	ASSY HEAD SUCTION				1
24	13344155	ASSY HEAD SUCTION 2		*		1
25	40019163	FELT FOR HEAD SUCTION		*		1
26	13346408	OIL TUBE FOR SUCTION		*		1
27	23630007	TUBE		*		0.43
28	13344601	SUCTION PIPE		*		1
29	13344502	PIPE CLAMP		*		1
30	13344700	BUSHING FOR SUCTION		*		1
31	SM4040655SP	SCREW M4 L=6				1
32	70001769	OIL PAN				1
33	13170105	RUBBER RING				1
34	13171004	DRAIN SCREW				1
35	SM6081802TP	SCREW				3
36	13426408	O RING				1
37	SM6083002TP	SCREW M8 L=30				1
38	13346101	OIL SIGHT GAUGE				1
39	70001770	DUSTPROOF PLATE				1
40	SM4040655SP	SCREW M4 L=6				3
41	13427604	TUBE HOLDER				1
42	13343801	FITTING FILTER				1
43	13142500	CARTRIDGE FILTER			☆	1
44	13344809	GASKET O				1
45	13345202	FILTER COVER				1
46	SM4041055SP	SCREW				4
47	13343603	OIL TUBE				1

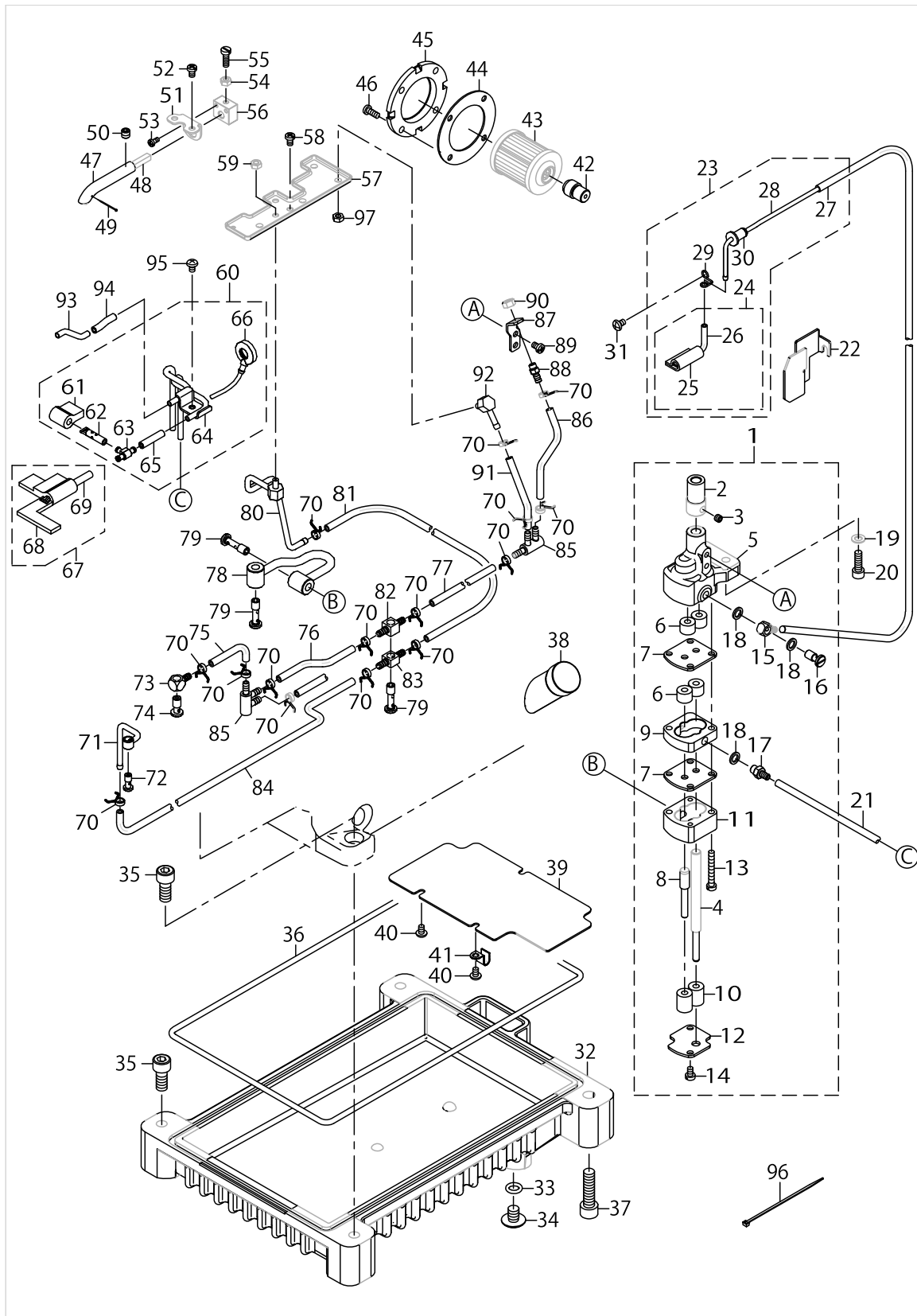
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	70001630	FELT FOR HEAD LUB				1
49	11856101	NEEDLE COOLER PIN				1
50	SM8060812TP	SCREW M6 L=8				1
51	70001633	LUBRICATION ADJUSTING PLATE				1
52	SM4040655SP	SCREW M4 L=6				2
53	SM4030855SN	SCREW M3 L=8.0				2
54	NM6040000SN	NUT M4				1
55	SM6041200SP	SCREW M4 L=12				1
56	70001632	LUBRICATION ADJUSTING BLOCK				1
57	70001631	OIL SAUCER				1
58	SM4040655SP	SCREW M4 L=6				2
59	NM6040000SN	NUT M4				1
60	13427851	ASSY BED SUCTION				1
61	13427802	FELT FOR BED SUCTION		*		1
62	13428305	OIL TUBE FOR SUCTION		*		1
63	13765607	OIL CONNEC. ARM		*		1
64	13426754	OIL SUCTION ASSY		*		1
65	23630007	TUBE		*		0.03
66	13428255	ASSY LOOPER SUCTION		*		1
67	13427752	ASSY CYLINDER SUCTION				1
68	13427703	FELT FOR C SUCTION		*		1
69	13346408	OIL TUBE FOR SUCTION		*		1
70	23629306	PIPE STOPPER A				15
71	13427455	ASSY OIL SUPPLY FOR LMS				1
72	SQ2050391SD	CONNECTING SCREW				1
73	SQ0000452MZ	CONNECTING SCREW				1
74	SQ2060443SD	CONNECTING SCREW				1
75	BP30000010R	VINYL PIPE				0.04
76	BP30000010R	VINYL PIPE				0.05
77	BP30000010R	VINYL PIPE				0.05
78	13427257	ASSY OIL PIPE				1
79	SQ2060442SD	CONNECTING SCREW				3
80	13345053	ASSY OIL SUPPLY FOR TOP				1
81	BP30000010R	VINYL PIPE				0.5
82	SQ0000453MZ	CONNECTING SCREW				1
83	SQ0000454MZ	CONNECTING SCREW				1
84	BP30000010R	VINYL PIPE				0.13
85	23629504	DISTRIBUTOR				2
86	BP30000010R	VINYL PIPE				1
87	13427307	CONNECTING SCR BRACKET				1
88	SQ2050452MZ	CONNECTING SCREW				1
89	SM4040655SP	SCREW M4 L=6				2
90	NM6050001SC	NUT M5X0.8 TYPE1				1
91	BP30000010R	VINYL PIPE				0.3
92	70001975	ASSY_OIL_SUPPLY				1
93	13428008	OIL SUCTION FOR BUSHING				1
94	23630007	TUBE				0.02

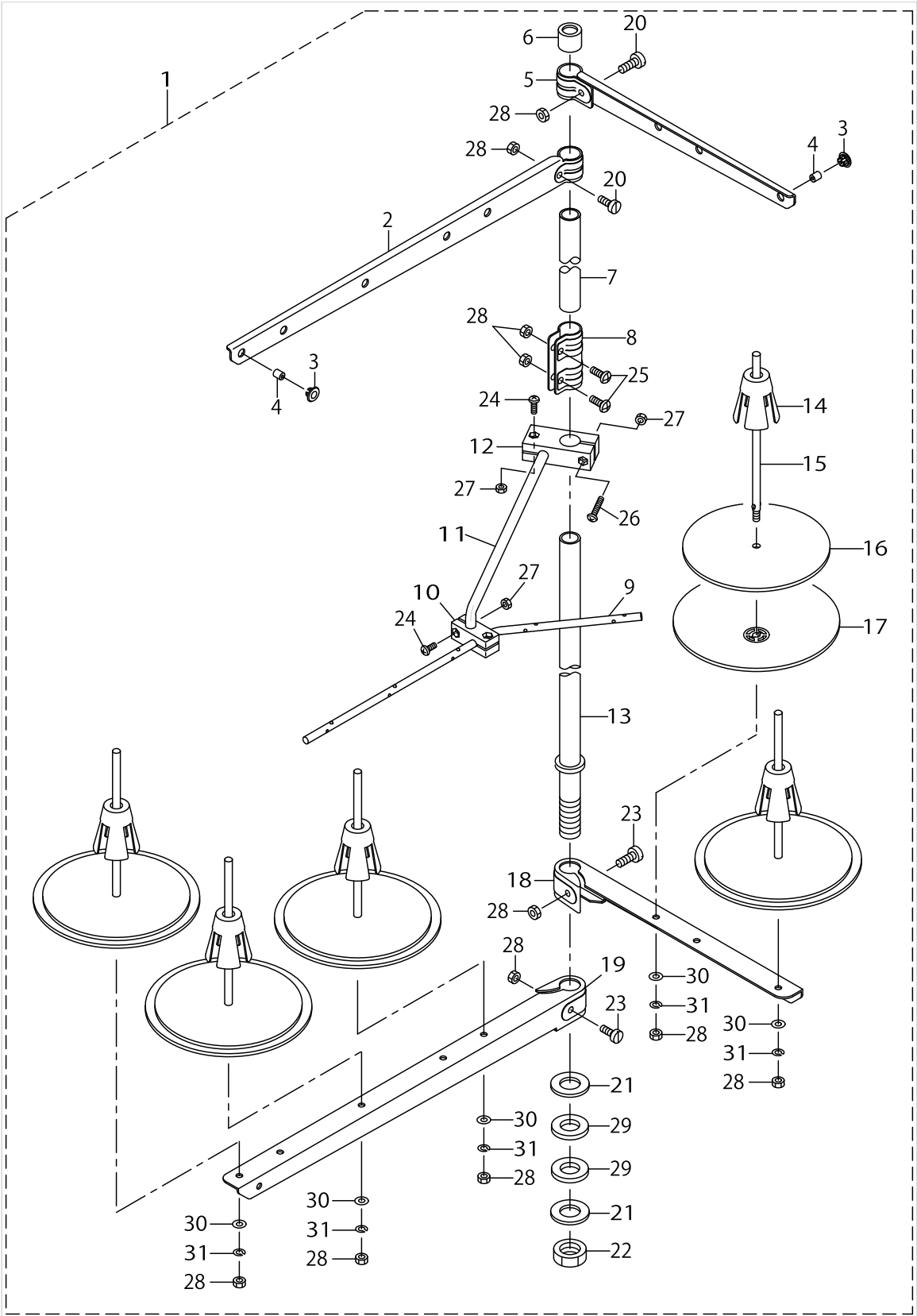
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	SM4040655SP	SCREW M4 L=6				1
96	EA9500B0100	CABLE BAND				2
97	NM6040000SN	NUT M4				1

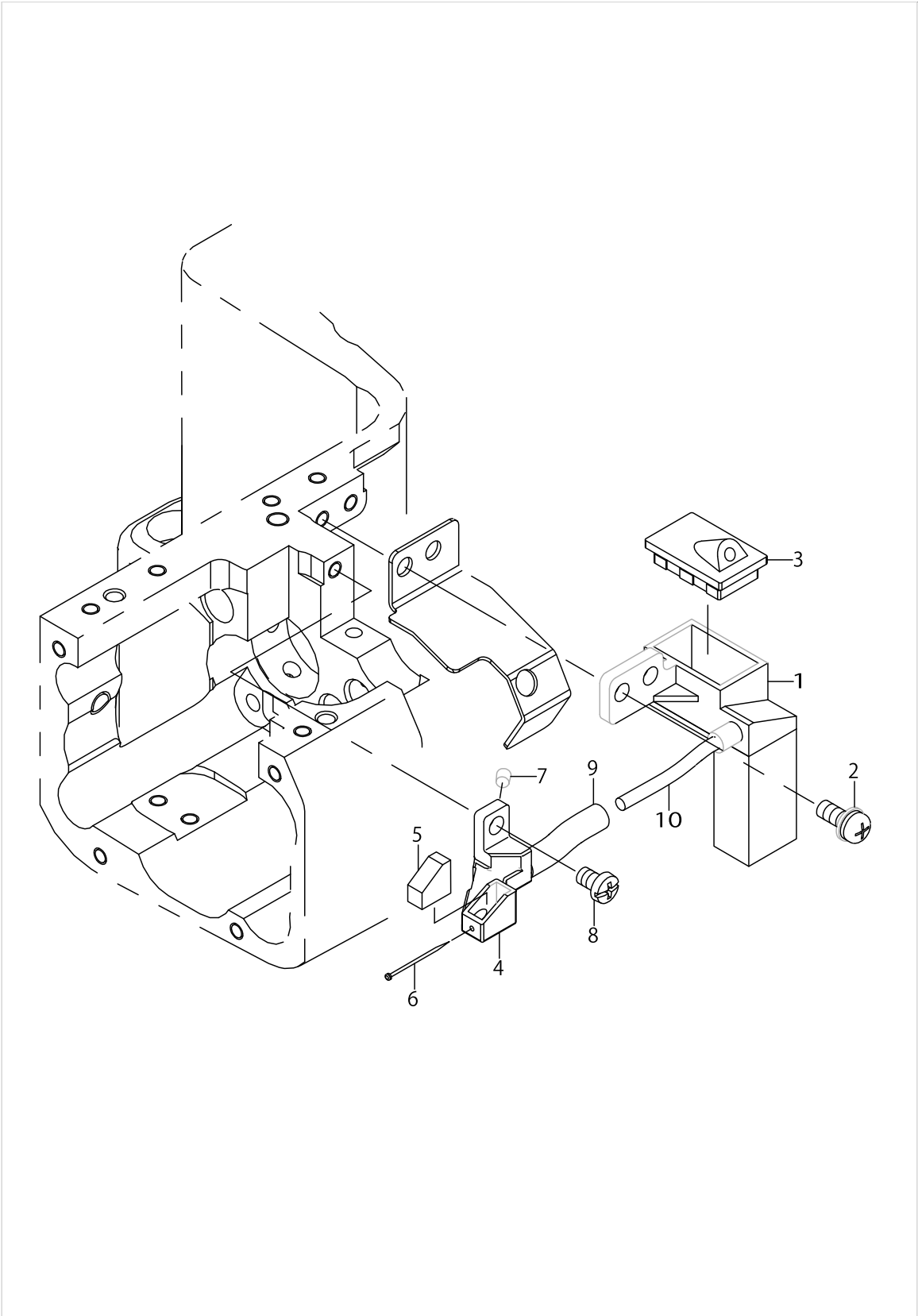
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40106591	THREAD STAND ASM.				1
2	40106575	SPOOL REST LONG ARM UPPER		*		1
3	40085794	THREAD GUIDE		*		5
4	40085795	THREAD GUIDE BUSHING		*		5
5	40085787	SPOOL REST ARM UPPER		*		1
6	40085793	SPOOL REST ROD RUBBER CAP		*		1
7	40085785	SPOOL REST ROD UPPER		*		1
8	40085792	SPOOL REST ROD JOINT		*		1
9	40106581	THREAD GUIDE 5		*		1
10	40106580	THREAD GUIDE UNDER BASE		*		1
11	40106576	THREAD GUIDE ARM		*		1
12	40106579	THREAD GUIDE ARM BASE		*		1
13	40085784	SPOOL REST ROD LOWER		*		1
14	40085791	SPOOL RETAINER		*		5
15	40085790	SPOOL PIN		*		5
16	40085789	SPOOL REST CUSHION		*		5
17	40085788	SPOOL REST		*		5
18	40085786	SPOOL REST ARM LOWER		*		1
19	40106574	SPOOL REST LONG ARM LOWER		*		1
20	40096327	SPOOL REST ARM UPPER SCREW		*		2
21	40085796	SPOOL REST ROD RUBBER CUSHION		*		2
22	40096325	SPOOL REST ROD NUT		*		1
23	40096326	SPOOL REST ARM LOWER SCREW		*		2
24	SM4041201SC	SCREW_M4X0.7_L=12		*		3
25	SM4051405SE	SCREW M5 L=14		*		2
26	SM4042501SC	SCREW M4X0.7 L=25		*		1
27	NM6040002SC	NUT_M4X0.7 TYPE2		*		4
28	NM6050001SE	NUT M5X0.8 TYPE1		*		11
29	WP1612616SE	WASHER 16X30X2.6		*		2
30	WP0531001SC	WASHER M5		*		5
31	WS0510002KN	SPRING WASHER M5		*		5

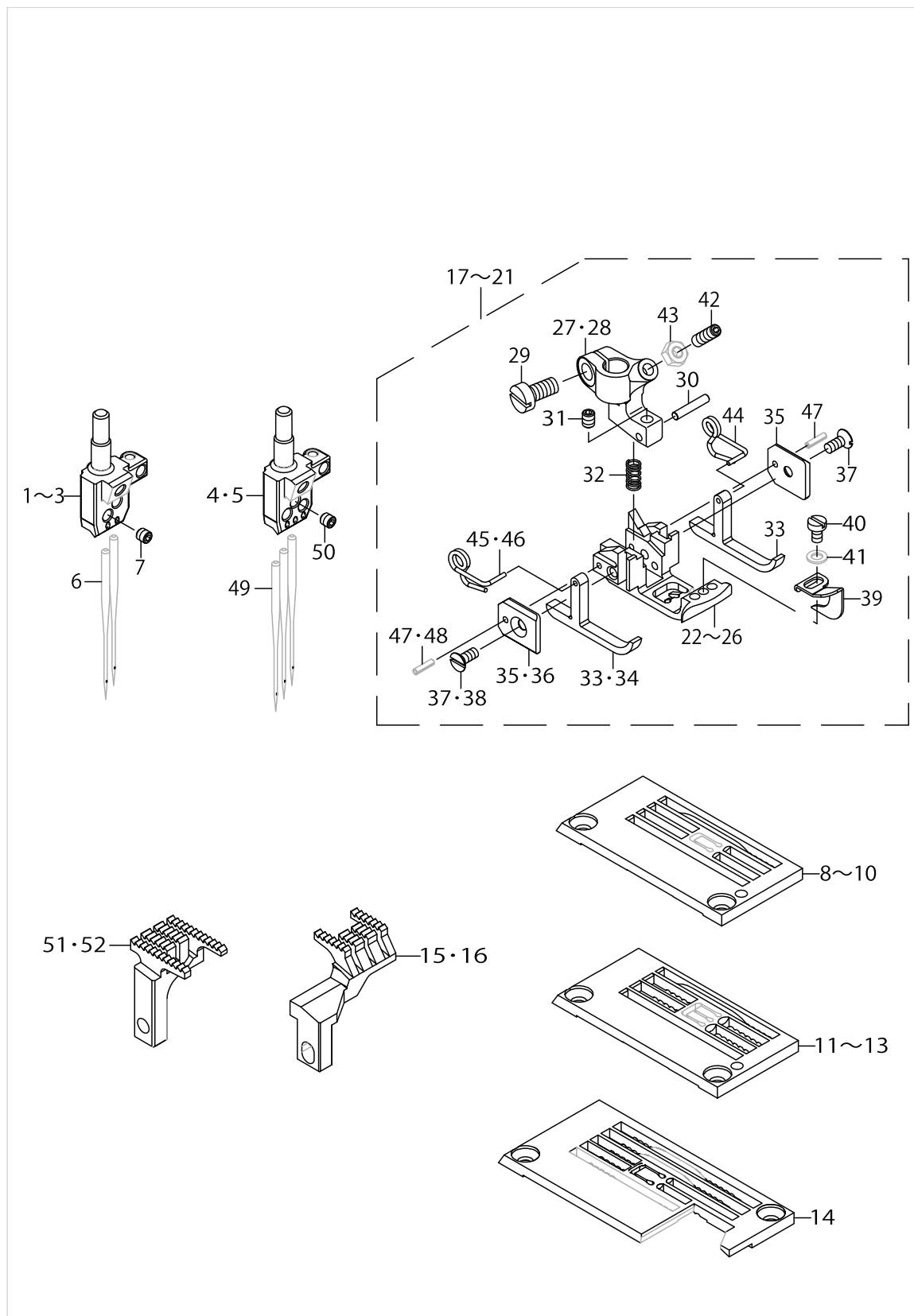
NEEDLE COOLING COMPONENTS



NEEDLE COOLING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13429055	SILICONE OIL TANK ASSY				1
2	SL4041081SC	SCREW M4 L=10				2
3	13429105	SILICONE OIL TANK CAP				1
4	13429204	SILICONE OIL CUP				1
5	13429303	FELT			☆	1
6	11856101	NEEDLE COOLER PIN				1
7	TA0290301M0	PLUG				1
8	SM4040655SP	SCREW M4 L=6				1
9	BT0600402EA	OIL TUBE				0.03
10	CQ303000000	OIL WICK				0.1

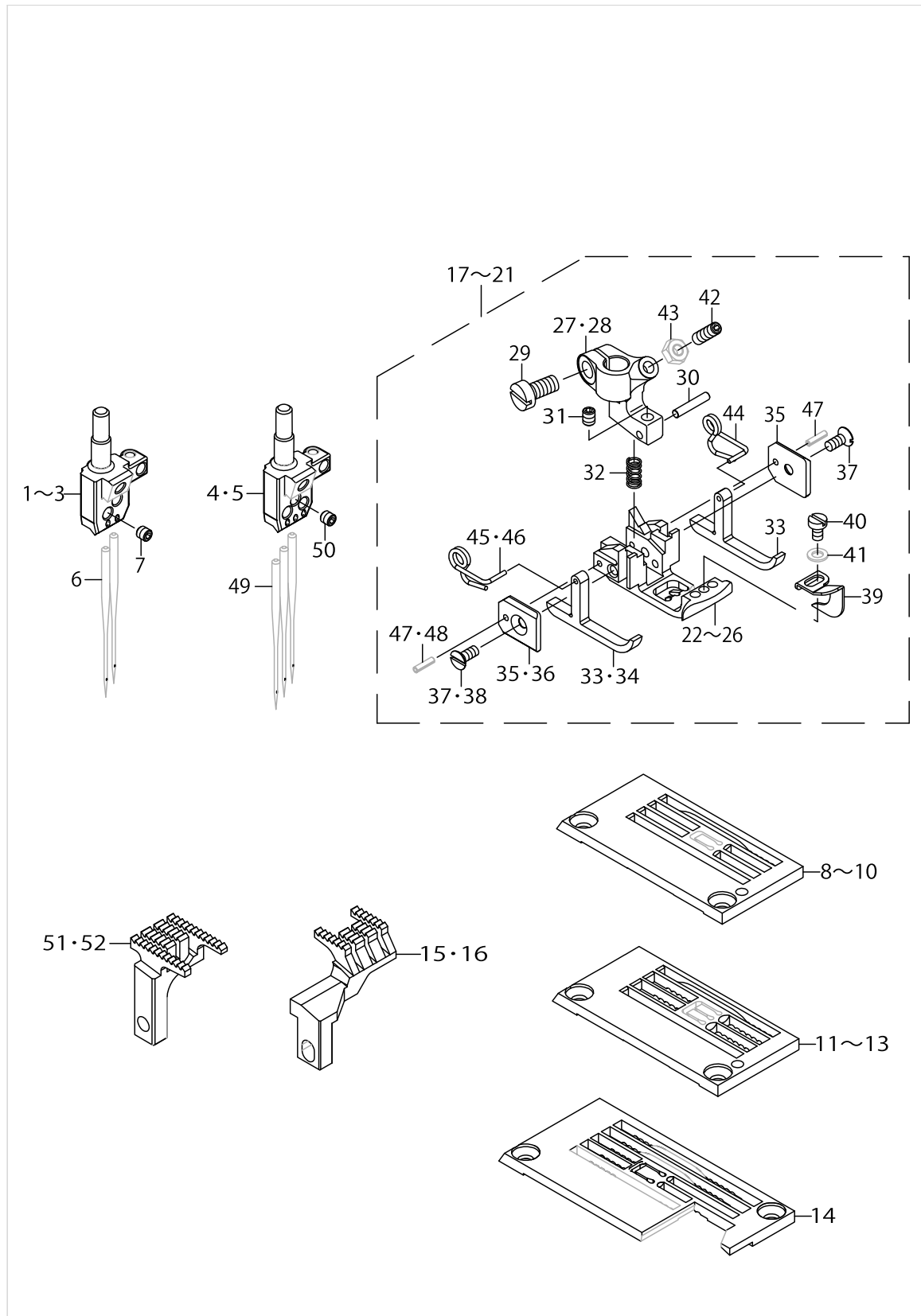
GAUGE PARTS COMPONENTS



GAUGE PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13350004	NEEDLE HEAD 32	FOR B32			1
2	13350103	NEEDLE HEAD 40	FOR B40			1
3	13350509	NEEDLE HEAD 48	FOR B48			1
4	13350301	NEEDLE HEAD 56	FOR B56			1
5	13350400	NEEDLE HEAD 64	FOR B64			1
6	MUY128S1000	NEEDLE			☆	2
7	SM8030312TP	SCREW M3 L=3				3
8	40058587	THROAT PLATE	FOR B32		☆	1
9	40058706	THROAT PLATE	FOR B40		☆	1
10	70004610	THROAT_PLATE	OPTIONAL PARTS			1
11	40040514	THROAT PLATE	FOR B48		☆	1
12	40058033	THROAT PLATE	FOR B56		☆	1
13	40040513	THROAT PLATE	FOR B64		☆	1
14	70004611	THROAT_PLATE	OPTIONAL PARTS			1
15	13433503	DIFF FEED DOG	FOR B32,B40,48		☆	1
16	13432109	DIFF FEED DOG	FOR B56,B64		☆	1
17	40090133	PRESSER FOOT ASSY	FOR B32		☆	1
18	40090196	PRESSER FOOT ASSY	FOR B40		☆	1
19	40090197	PRESSER FOOT ASSY	FOR B48		☆	1
20	40082974	PRESSER FOOT ASSY	FOR B56,B64		☆	1
21	70004613	PRESSER_FOOT_ASSY	OPTIONAL PARTS			1
22	40090130	PRESSER FOOT BOTTOM	FOR B32	*		1
23	40090131	PRESSER FOOT BOTTOM	FOR B40	*		1
24	40090132	PRESSER FOOT BOTTOM	FOR B48	*		1
25	40082975	PRESSER FOOT BOTTOM	FOR B56,B64	*		1
26	70004612	PRESSER_FOOT_BOTTOM	OPTIONAL PARTS	*		1
27	40070224	PRESSER FOOT HINGE	EXCEPT OPTIONAL PARTS	*		1
28	13467907	PRESSER_FOOT_SHANK	OPTIONAL PARTS	*		1
29	SM6040800SP	SCREW		*		1
30	13375209	PIVOT PIN		*		1
31	SM8030412TP	SCREW		*		1
32	13377106	SPRING		*		1
33	40070226	P F YIELDING SECTION	EXCEPT OPTIONAL PARTS	*		2
34	40038032	YIELDING SECTION	OPTIONAL PARTS	*		1
35	40070227	GUIDE PLATE	EXCEPT OPTIONAL PARTS	*		2
36	13468103	YIELDING_SECTION_PLATE	OPTIONAL PARTS	*		1
37	SM1850600SP	SCREW	EXCEPT OPTIONAL PARTS	*		2
38	SM1850600SP	SCREW	OPTIONAL PARTS	*		1
39	40070231	PRESSER FOOT GUIDE	EXCEPT OPTIONAL PARTS	*		1
40	SM6850400SP	SCREW M2.5 L=4	EXCEPT OPTIONAL PARTS	*		1
41	WP0280500SC	WASHER	EXCEPT OPTIONAL PARTS	*		1
42	SM8031002TP	SCREW	EXCEPT OPTIONAL PARTS	*		1
43	NM6030001SD	NUT M3X0.5	EXCEPT OPTIONAL PARTS	*		1
44	40070230	SPRING R	EXCEPT OPTIONAL PARTS	*		1
45	40070229	SPRING L	EXCEPT OPTIONAL PARTS	*		1
46	13375308	SPRING_L	OPTIONAL PARTS	*		1
47	PS0150065KP	SPRING PIN 1.5X6	EXCEPT OPTIONAL PARTS	*		2

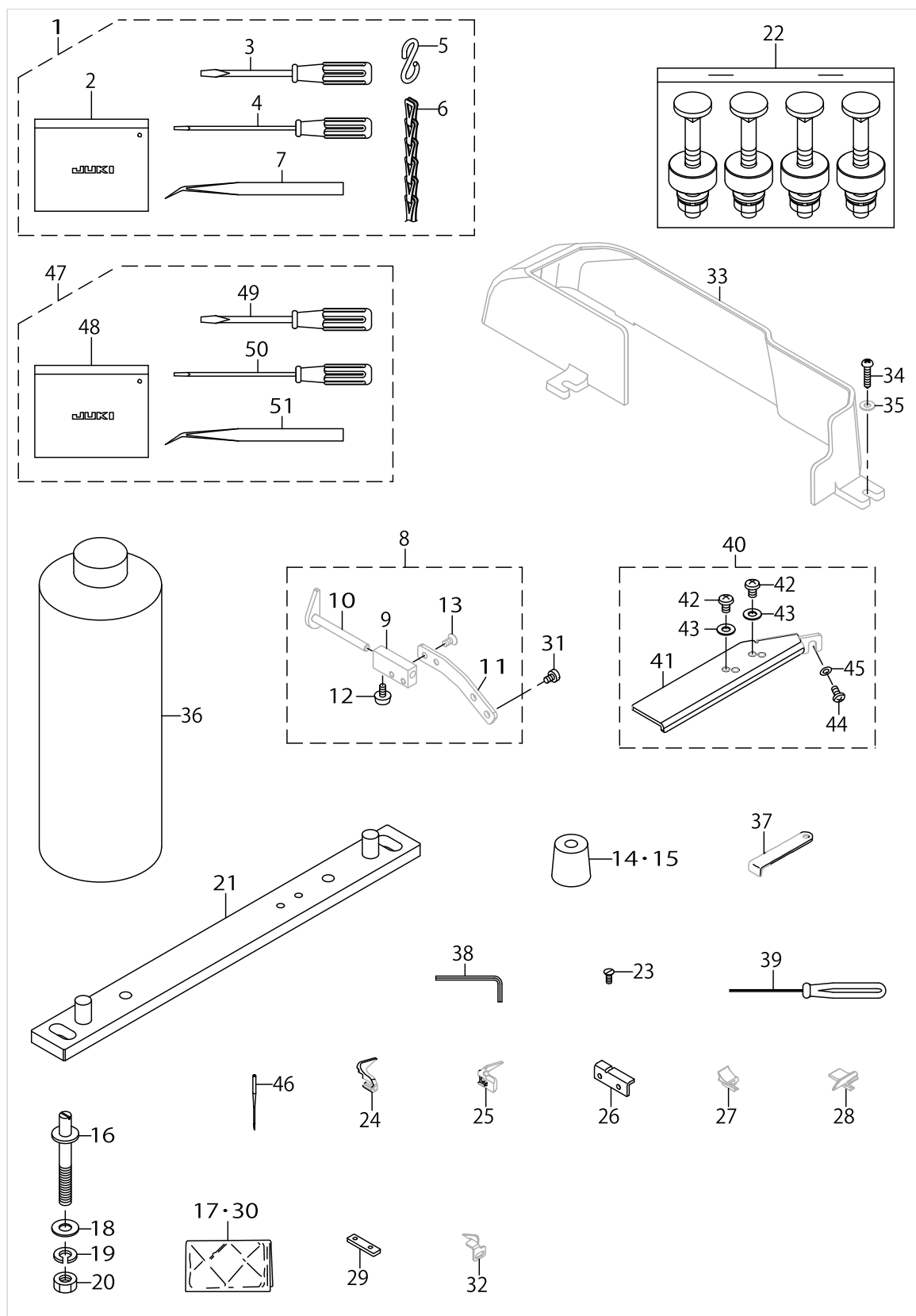
GAUGE PARTS COMPONENTS



GAUGE PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	PS0150082KH	SPRING PIN	OPTIONAL PARTS FOR B32,B40,48 FOR B56,B64	*		1
49	MUY128S1000	NEEDLE			☆	3
50	SM8030312TP	SCREW M3 L=3				4
51	13431200	MAIN FEED DOG			☆	1
52	13430103	MAIN FEED DOG			☆	1

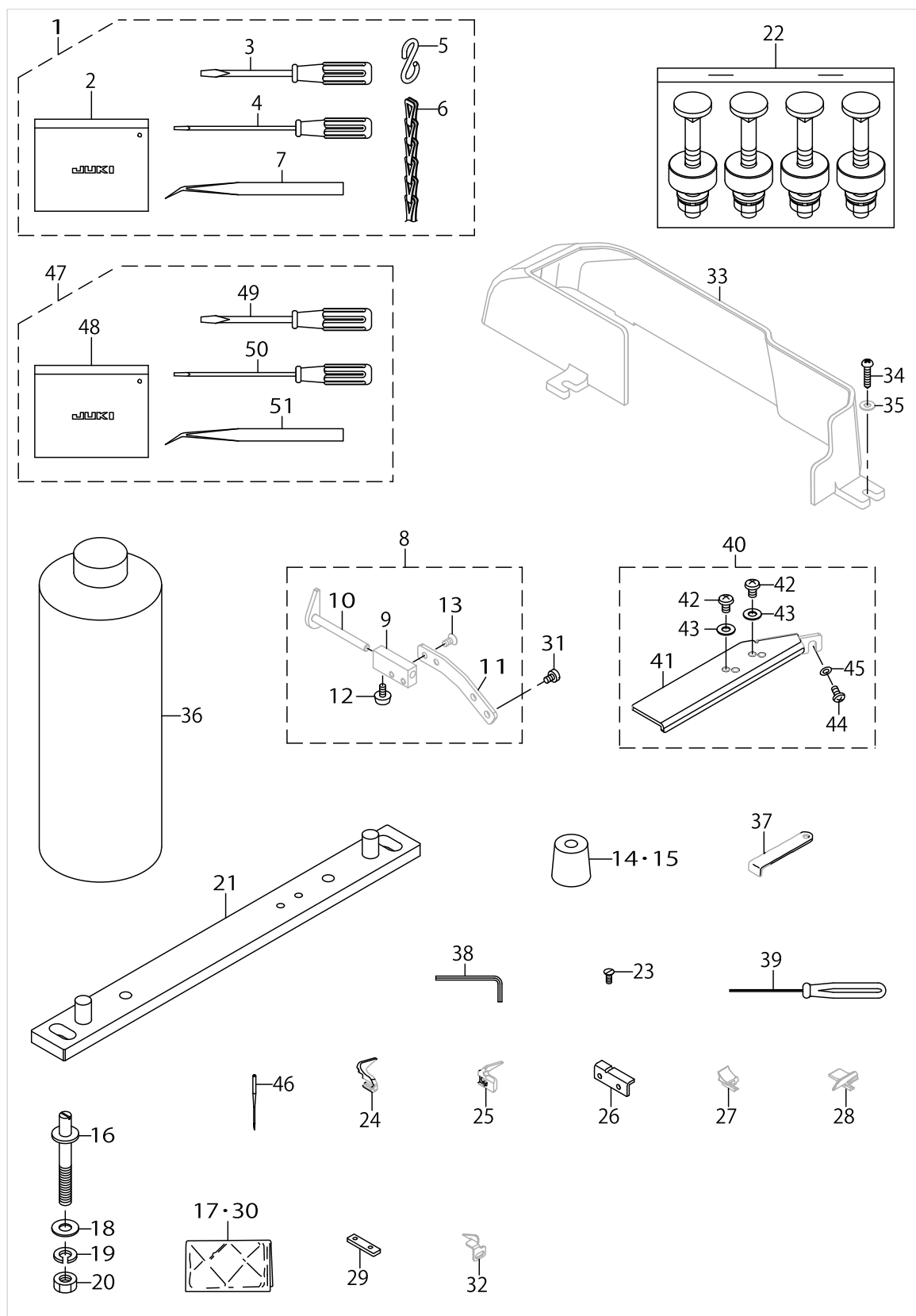
ACCESSORIES PARTS COMPONENTS



ACCESSORIES PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40013913	ACCESSORY BAG ASSY				1
2	22932800	ACCESSORIE BAG		*		1
3	22933105	SCREW DRIVER,MIDDLE		*		1
4	12347308	SCREW DRIVER (SMALL)		*		1
5	13160304	S SHAPED HOOK		*		2
6	70001840	CHAIN		*		1
7	12288403	TWEEZERS		*		1
8	70001964	HEM GUIDE ASSY				1
9	70001963	HEM GUIDE BASE 2		*		1
10	70001967	HEM GUIDE		*		1
11	70001962	HEM GUIDE BASE 1		*		1
12	40019379	KNOB SCREW		*		1
13	SM1040801SC	SCREW M4X0.7 L=8		*		2
14	40072505	ISOLATOR				1
15	13155403	ISOLATOR				3
16	13349600	PIN FOR RUBBER CUSHION				4
17	40066644	HEAD_COVER	FOR UT			1
18	WP0851216SC	WASHER 8.5X18.0X1.2				4
19	WS0820002KR	SPRING WASHER, M8				4
20	NM6080001SC	NUT M8X1.25				4
21	13348859	SUPPORT PLATE ASSY	SEMI-SUBMERGED TYPE			2
22	40026691	ASSY BOLT SET(7800 SUBMERGED)	SEMI-SUBMERGED TYPE			1
23	13302203	SCREW				1
24	70001813	COVERING GUIDE RIGHT			☆	1
25	70001814	COVERING GUIDE LEFT			☆	1
26	70001847	BRACKET			☆	1
27	70001838	COVERING GUARD L			☆	1
28	70001839	COVERING GUARD R			☆	1
29	70001848	BRACKET			☆	1
30	40066645	HEAD_COVER				1
31	SM6040650TP	SCREW			☆	2
32	70001842	GUIDE LEFT			☆	1
33	70001832	BELT COVER				1
34	SK3412001SE	WOOD SCREW D=4.1 L=20				3
35	WP0450826SC	WASHER 4.5X10X0.8				3
36	MML018800CB	JUKI CORPORATION GENUINE OIL 18			☆	1
37	B9101490000	DRIVER				1
38	J106600000B	HEXAGONAL WRENCH KEY (2MM)				1
39	40032763	HEXAGONAL DRIVER(1.5)				1
40	70001845	BINDER BRACKET ASSY				1
41	70001844	BINDER BRACKET		*		1
42	SM5050855SN	SCREW M5 L=8		*		2
43	WP0550836SC	WASHER 5.5X12X0.8		*		2
44	SM4040855SP	SCREW		*		2
45	WP0450801SC	WASHER 4.5X10X0.8		*		2
46	MUY128S1003	NEEDLES(PACKAGE_OF_3)				1
47	70004227	ACCESSORY BAG ASSY	FOR UT			1

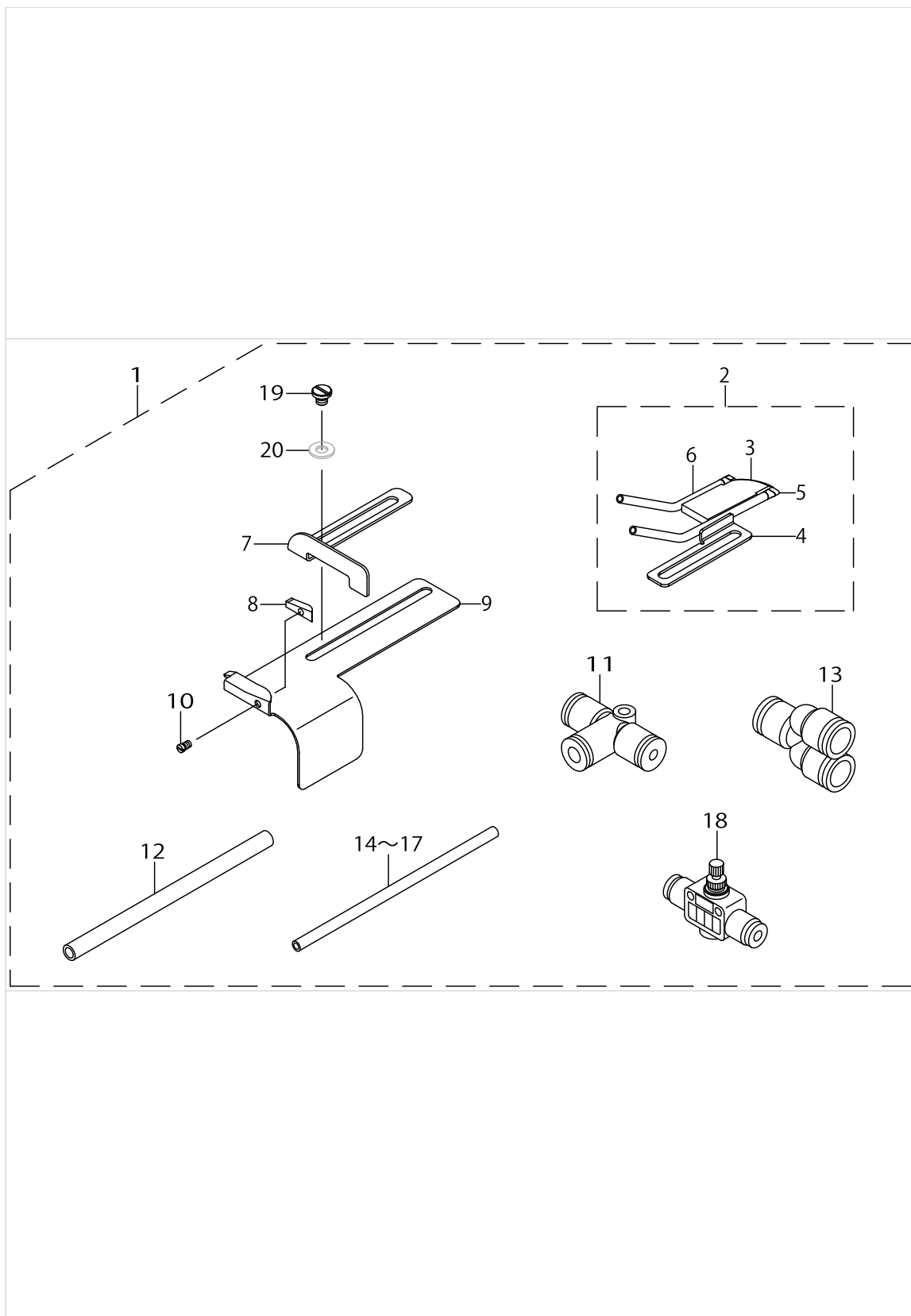
ACCESSORIES PARTS COMPONENTS



ACCESSORIES PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	22932800	ACCESSORIE BAG		*		1
49	22933105	SCREW DRIVER,MIDDLE		*		1
50	12347308	SCREW DRIVER (SMALL)		*		1
51	12288403	TWEEZERS		*		1

OPTIONAL PARTS COMPONENTS



OPTIONAL PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70005385	AIR_BLOW_HEM_GUIDE_DEVICE				1
2	70005042	AIR_BLOW_HEM_GUIDE_ASM		*		1
3	70005033	TUBE_BRACKFT		*		1
4	70005034	BRACKET		*		1
5	70005165	AIR_BLOW_TUBE		*		1
6	70005166	AIR_BLOW_TUBE		*		1
7	70005281	HEM_GUIDE_RIGHT		*		1
8	70005282	HEM_GUIDE_BLOCK		*		1
9	70005283	HEM_GUIDE_LEFT		*		1
10	SM6850350TP	FLAT SCREW		*		1
11	PJ305060004	TEE		*		1
12	BT0600401EB	URETHANE TUBE BLACK 6X4		*		1
13	PJ308060002	TEE UNION		*		1
14	BT0400251EB	URETHANE TUBE BLACK 4X2.5		*		1
15	BT0400251EB	URETHANE TUBE BLACK 4X2.5		*		1
16	BT0400251EB	URETHANE TUBE BLACK 4X2.5		*		1
17	BT0400251EB	URETHANE TUBE BLACK 4X2.5		*		1
18	PC012401000	SPEED CONTROLLER		*		1
19	SM6040450TP	SCREW M4 L=4		*		1
20	WP0430801SC	WASHER M4		*		1

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case, even obsoleted parts(D.) can be ordered with the
obsoleted part number, so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1598-03・・・Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの—————枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

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12288403	56	51	13313309	12	4	13328802	28	27
12347308	54	50	13313804	12	11	13329008	28	13
12347308	56	50	13314109	12	15	13329206	28	22
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13120605	34	22	13315205	14	21・67	13332606	30	5
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13228309	40	6	13324108	8	62	13343900	40	22
13300801	2	12	13324108	10	62	13344056	40	23
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13311451	14	65	13326806	12	45	13350509	50	1~3
13311501	14	60	13326905	24	35	13375209	50	30
13311600	14	68	13328000	28	3	13375308	50	45・46
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