

MODEL : MF-7500-E11

List No : 1638-00

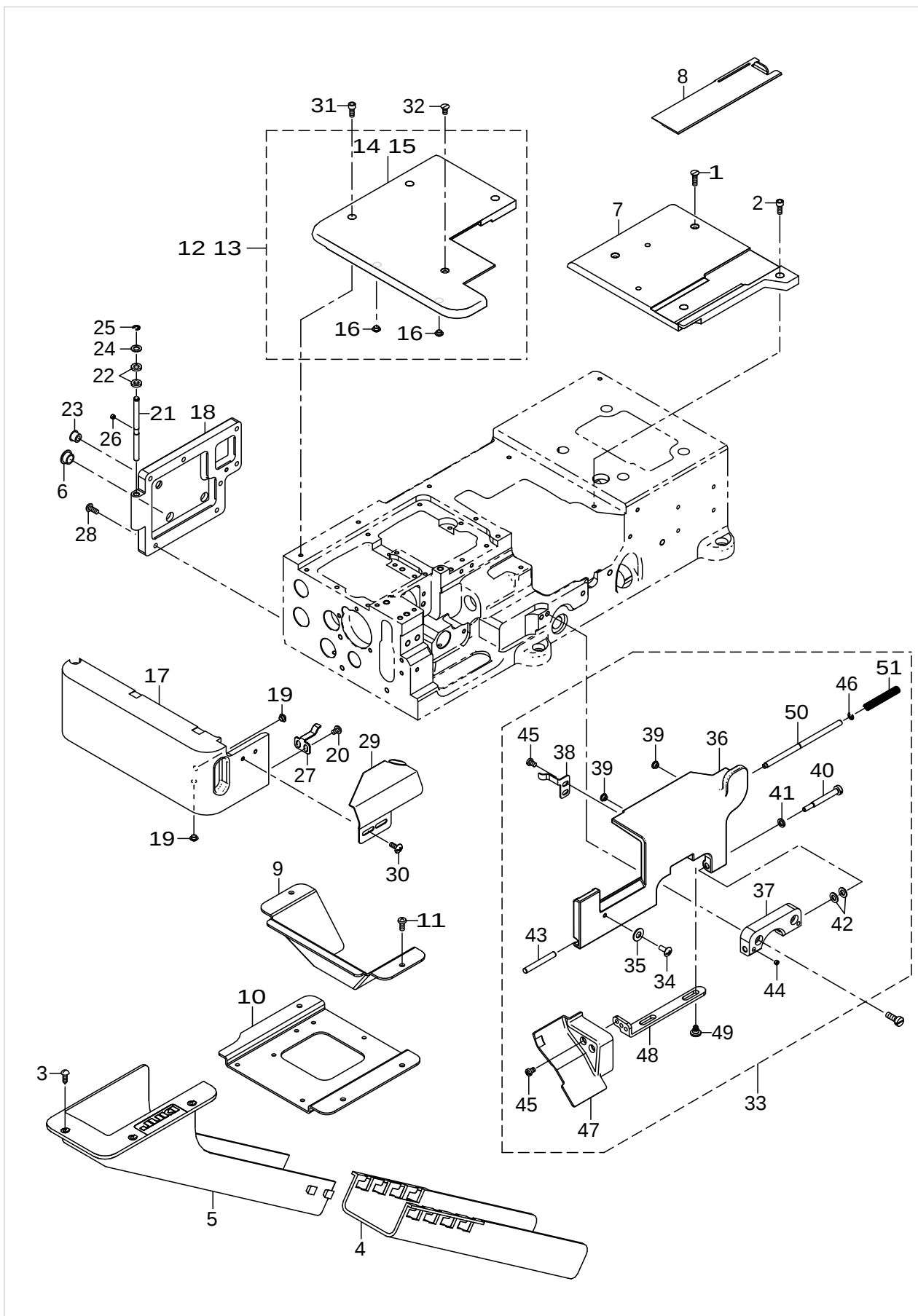
PARTS LIST

Published:09/10/2017

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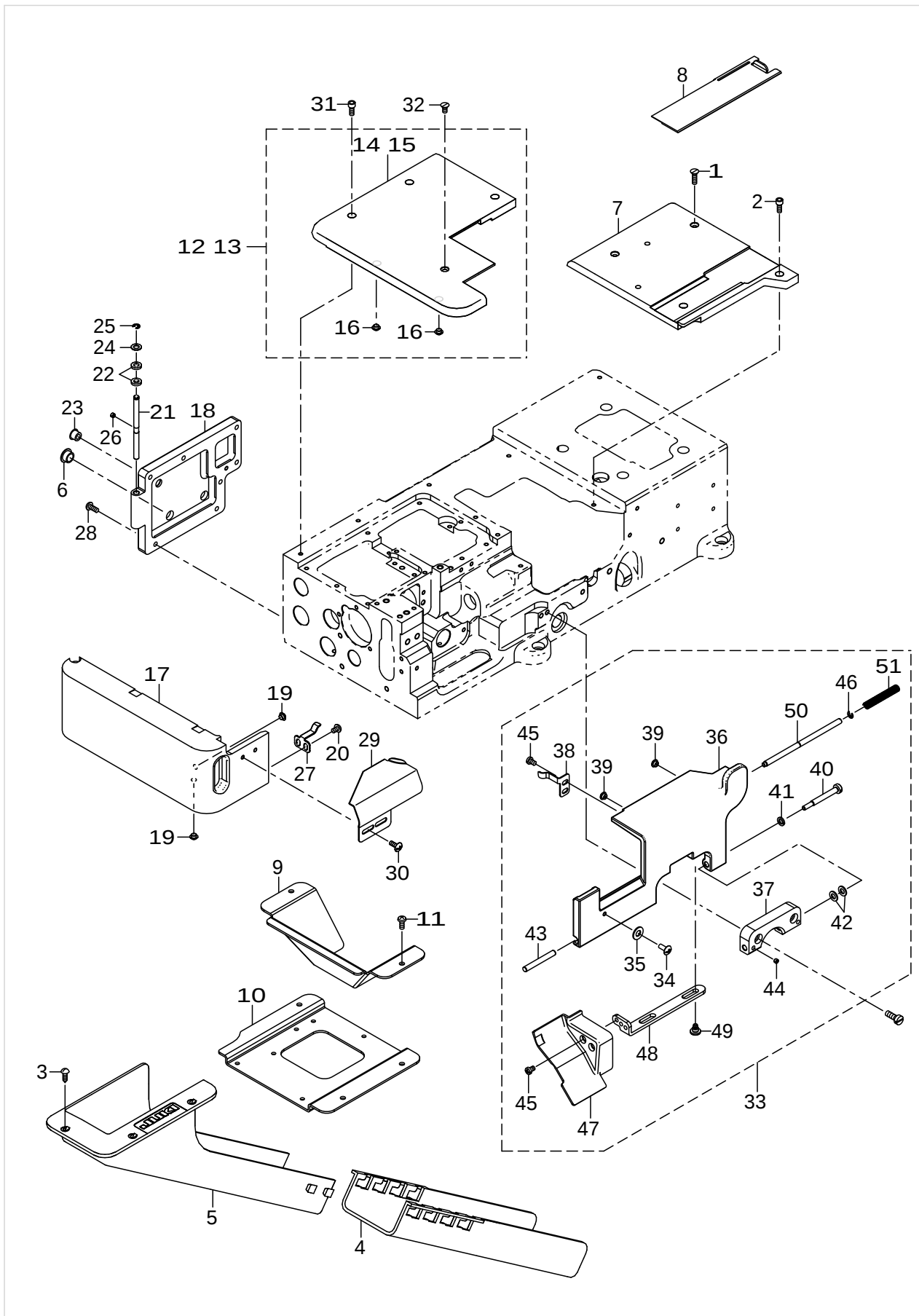
MISCELLANEOUS COVER COMPONENTS



MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SM1041400SP	SCREW				2
2	SM6041002TP	SCREW M4X0.7 L=10				2
3	SK3412001SE	WOOD SCREW D=4.1 L=20				5
4	12341806	CLOTH WASTE CHUTE				1
5	40017248	DUST_SHOOT_UP				1
6	TA1050504R0	RUBBER PLUG				2
7	13303706	CLOTH PLATE RIGHT				1
8	13303805	SLIDE COVER				1
9	40071739	DUST_CHUTE				1
10	40071738	DUST_CHUTE_BRACKET				1
11	SM5041055SN	SCREW M4X10				3
12	70003502	ASSY_CLOTH_PLATE_LEFT_E11	WITH NO TC16			1
13	70003997	ASSY_CLOTH_PLATE_LEFT_TC	WITH TC16			1
14	70003503	CLOTH_PLATE_LEFT_E11	WITH NO TC16	*		1
15	70003999	CLOTH_PLATE_LEFT_TC	WITH TC16	*		1
16	13302302	RUBBER BUMPER		*		2
17	70003500	SIDE_COVER				1
18	70001659	FEED_CHAMBER_COVER				1
19	13302302	RUBBER BUMPER				2
20	SM4040655SP	SCREW M4 L=6				2
21	13305107	PIN_FOR_SIDE_COVER				1
22	13302708	RUBBER_WASHER				2
23	TA0850604R0	RUBBER PLUG				1
24	WP0550800SP	WASHER 5.5X10X0.8				1
25	RE0300000K0	E-RING 3				1
26	SM8040360TP	SCREW				1
27	13304308	LATCH SPRING				1
28	SM4041055SP	SCREW				7
29	40040542	GUIDE_CIRCLE				1
30	SM0041055SP	SCREW				2
31	SM6041002TP	SCREW M4X0.7 L=10				3
32	SM1040800SP	SCREW				1
33	70003495	ASSY_SWING_DOWN_COVER_E11				1
34	SM0041055SP	SCREW		*		1
35	WP0621016SD	WASHER 6.2X13X1		*		1
36	70003496	SWING_DOWN_COVER_E11		*		1
37	70001431	HINGE		*		1
38	40008947	LATCH_SPRING		*		1
39	13302302	RUBBER BUMPER		*		2
40	70001414	SCREW		*		1
41	WS0510002KP	SPRING WASHER 5.1X9.2X1.3		*		1
42	WP0531000SC	WASHER 5.3X10X1		*		2
43	PH0500400C0	PARALLEL PIN		*		1
44	SM8040412TP	SET SCREW M4 L=4		*		2
45	SM4040655SP	SCREW M4 L=6		*		4
46	RE0300000K0	E-RING 3		*		1
47	70003498	SLIP_COVER		*		1

MISCELLANEOUS COVER COMPONENTS

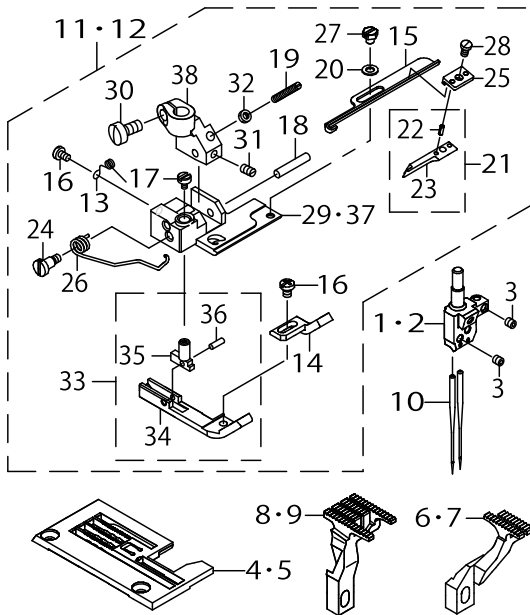


MISCELLANEOUS COVER COMPONENTS

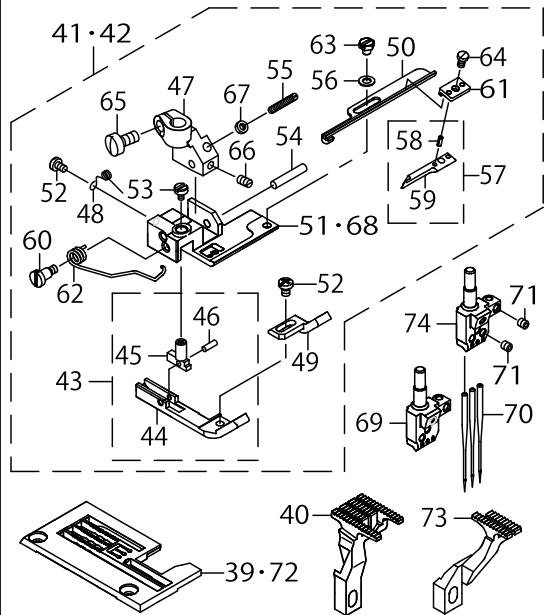
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40008939	PLATE_A		*		1
49	SD0600326TP	SHOULDER SCREW		*		2
50	40008940	SLIDE_SHAFT		*		1
51	13101209	LOOPER COVER SPRING		*		1

GAUGE PARTS COMPONENTS

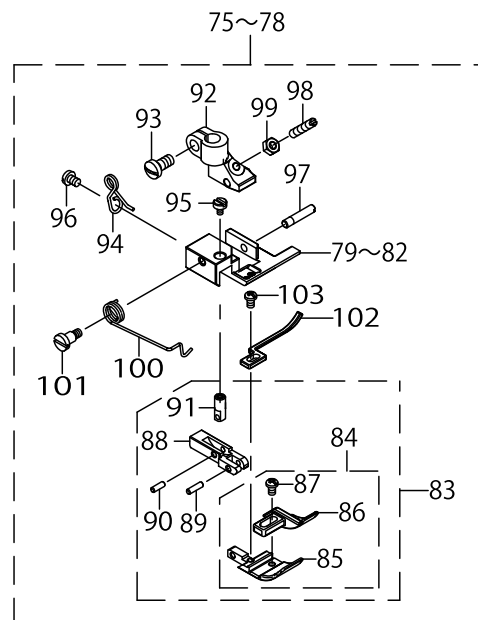
MF-7522-E11-B32
MF-7522-E11-B40



MF-7523-E11-B56
MF-7523-E11-B64



OPTION GAUGE PARTS

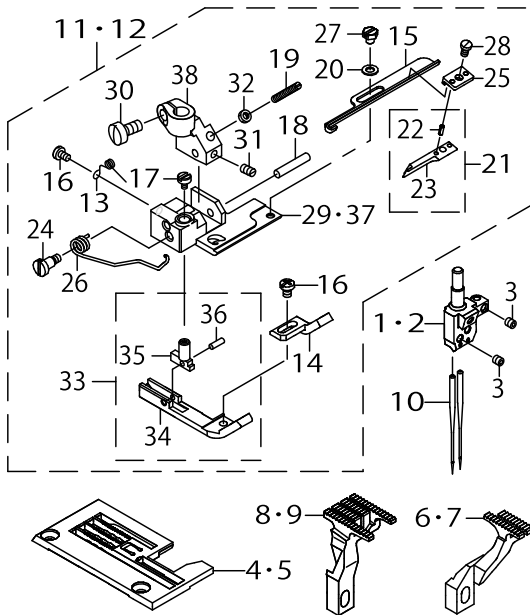


GAUGE PARTS COMPONENTS

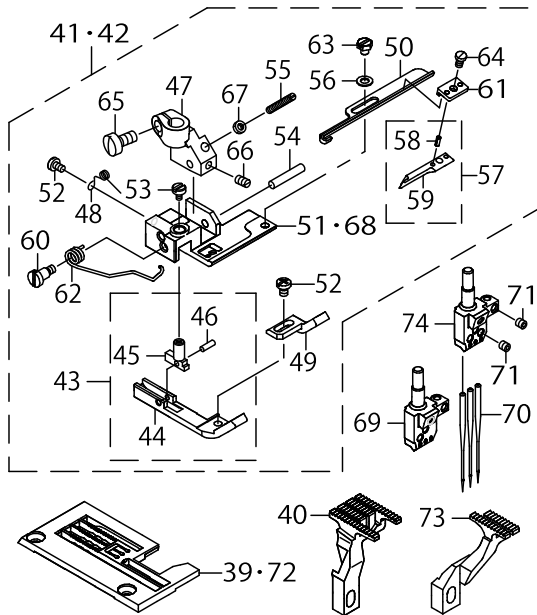
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13350103	NEEDLE_HEAD_40	FOR MF-7522-E10-B40			1
2	13350004	NEEDLE_HEAD_32	FOR MF-7522-E10-B32			1
3	SM8030312TP	SCREW M3 L=3				3
4	40058580	THROAT_PLATE	FOR MF-7522-E10-B32			1
5	13356001	THROAT_PLATE	FOR MF-7522-E10-B40			1
6	40058582	DIFF_FEED_DOG	FOR MF-7522-E10-B32			1
7	13358106	DIFF_FEED_DOG	FOR MF-7522-E10-B40			1
8	40079714	MAIN FEED DOG	FOR MF-7522-E10-B32			1
9	40079715	MAIN FEED DOG	FOR MF-7522-E10-B40			1
10	MUY128S1000	NEEDLE				2
11	40058591	PRESSER_FOOT_32_ASSY	FOR MF-7522-E10-B32			1
12	40018288	PRESSER_FOOT_40_ASSY	FOR MF-7522-E10-B40			1
13	13376603	YIELDING_SECTION_SPRING		*		1
14	13377601	KNIFE_GUIDE		*		1
15	13377908	TAPE_GUIDE_LEFT		*		1
16	SM4030455SP	SCREW		*		2
17	13376702	THREAD_SPRING_SCREW		*		1
18	PH0300162C0	PARALLEL PIN 3X16		*		1
19	13376801	SCREW_FOR_PRESSER_FOOT		*		1
20	WP0320500SC	WASHER M3		*		1
21	40027528	TAPE_GUIDE_RIGHT_ASSY		*		1
22	PS0150042K0	SPRING PIN 1.5X 4		*		2
23	40027527	TAPE_GUIDE_RIGHT		*		1
24	13377809	GUIDE_SCREW		*		1
25	13378203	PLATE_TAPE_GUIDE		*		1
26	13377700	YIELDING_SECTION_SPRING		*		1
27	13378005	SCREW		*		1
28	SM6850400SP	SCREW M2.5 L=4		*		1
29	40058590	PRESSER_FOOT_BOTTOM_32	FOR MF-7522-E10-B32	*		1
30	SM7040800SL	SCREW		*		1
31	SM8030500SP	SCREW		*		1
32	NM6030001SD	NUT M3X0.5		*		1
33	13377551	YIELDING_SECTION_ASSY		*		1
34	13377502	YIELDING_SECTION		*		1
35	13377205	YIELDING_SECTION_SHANK		*		1
36	13377304	PIVOT_PIN		*		1
37	13376108	PRESSER_FOOT_BOTTOM_40	FOR MF-7522-E10-B40	*		1
38	13376504	PRESSER_FOOT_SHANK		*		1
39	13356209	THROAT_PLATE	FOR MF-7523-E10-B56			1
40	40079716	MAIN FEED DOG				1
41	40099964	PRESSER_FOOT_56_ASSY	FOR MF-7523-E10-B56			1
42	40018289	PRESSER_FOOT_56_ASSY	FOR MF-7523-E10-B64			1
43	13377551	YIELDING_SECTION_ASSY		*		1
44	13377502	YIELDING_SECTION		*		1
45	13377205	YIELDING_SECTION_SHANK		*		1
46	13377304	PIVOT_PIN		*		1
47	13376504	PRESSER_FOOT_SHANK		*		1

GAUGE PARTS COMPONENTS

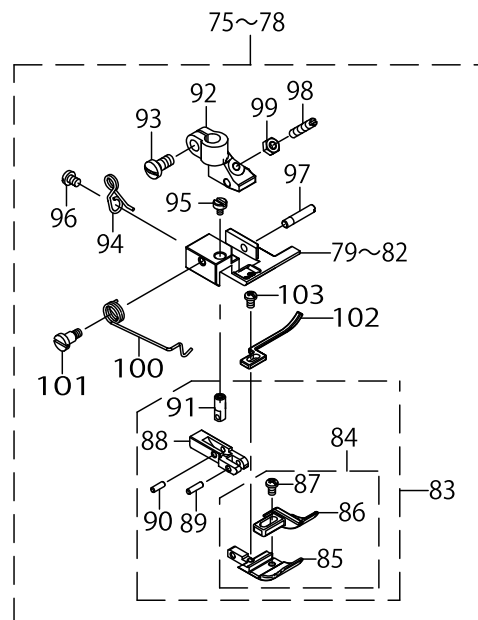
MF-7522-E11-B32
MF-7522-E11-B40



MF-7523-E11-B56
MF-7523-E11-B64



OPTION GAUGE PARTS

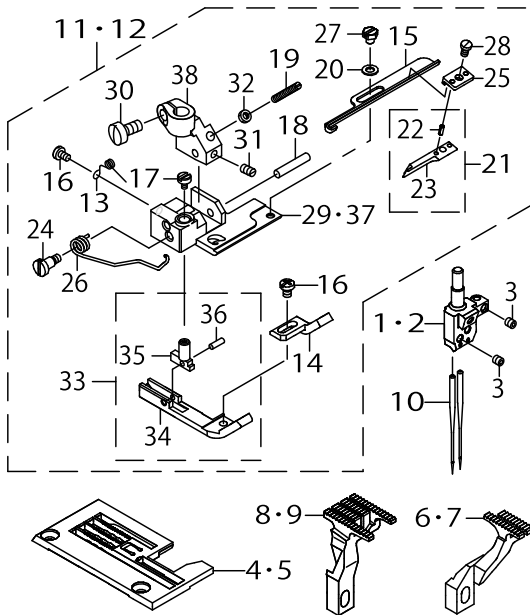


GAUGE PARTS COMPONENTS

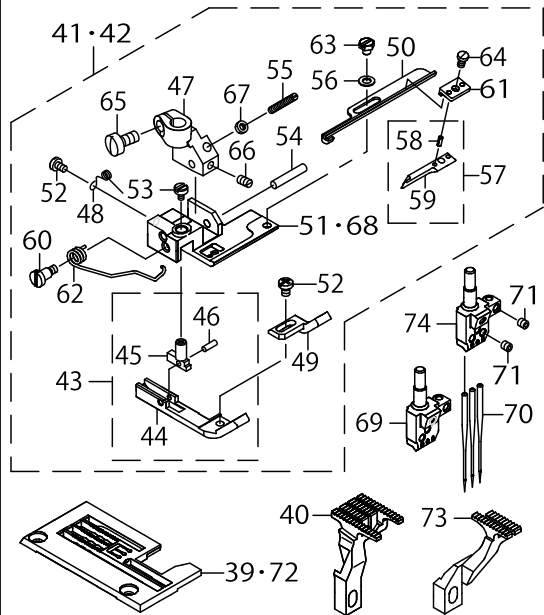
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	13376603	YIELDING_SECTION_SPRING		*		1
49	13377601	KNIFE_GUIDE		*		1
50	13377908	TAPE_GUIDE_LEFT		*		1
51	40099965	PRESSER_FOOT_BOTTOM_56	FOR MF-7523-E10-B56	*		1
52	SM4030455SP	SCREW		*		2
53	13376702	THREAD_SPRING_SCREW		*		1
54	PH0300162C0	PARALLEL PIN 3X16		*		1
55	13376801	SCREW_FOR_PRESSER_FOOT		*		1
56	WP0320500SC	WASHER M3		*		1
57	40027528	TAPE_GUIDE_RIGHT_ASSY		*		1
58	PS0150042K0	SPRING PIN 1.5X 4		*		2
59	40027527	TAPE_GUIDE_RIGHT		*		1
60	13377809	GUIDE_SCREW		*		1
61	13378203	PLATE_TAPE_GUIDE		*		1
62	13377700	YIELDING_SECTION_SPRING		*		1
63	13378005	SCREW		*		1
64	SM6850400SP	SCREW M2.5 L=4		*		1
65	SM7040800SL	SCREW		*		1
66	SM8030500SP	SCREW		*		1
67	NM6030001SD	NUT M3X0.5		*		1
68	13376207	PRESSER_FOOT_BOTTOM_56	FOR MF-7523-E10-B64	*		1
69	13350400	NEEDLE_HEAD_64	FOR MF-7523-E10-B64			1
70	MUY128S1000	NEEDLE				3
71	SM8030312TP	SCREW M3 L=3				4
72	13356308	THROAT_PLATE	FOR MF-7523-E10-B64			1
73	13358205	DIFF_FEED_DOG				1
74	13350301	NEEDLE_HEAD_56	FOR MF-7523-E10-B56			1
75	70003617	PRESSER_FOOT_32_ASSY	FOR MF-7522-E10-B32			1
76	70003619	PRESSER_FOOT_40_ASSY	FOR MF-7522-E10-B40			1
77	70003602	PRESSER_FOOT_56_ASSY	FOR MF-7523-E10-B56			1
78	70003621	PRESSER_FOOT_64_ASSY	FOR MF-7523-E10-B64			1
79	70003618	PRESSER_FOOT_BOTTOM_32	FOR MF-7522-E10-B32	*		1
80	70003620	PRESSER_FOOT_BOTTOM_40	FOR MF-7522-E10-B40	*		1
81	70003603	PRESSER_FOOT_BOTTOM_56	FOR MF-7523-E10-B56	*		1
82	70003622	PRESSER_FOOT_BOTTOM_64	FOR MF-7523-E10-B64	*		1
83	70003616	YIELDING_SECTION_ASSY		*		1
84	70003615	KNIFE GUIDE ASSY		*		1
85	70003604	YIELDING_SECTION_FRONT		*		1
86	70003609	KNIFE GUIDE		*		1
87	SM4850455SN	SCREW M2.5 L=4		*		1
88	70003605	YIELDING_SECTION		*		1
89	70003607	PIVOT_PIN		*		1
90	13377304	PIVOT_PIN		*		1
91	70003606	YIELDING_SECTION_SHANK		*		1
92	70003613	PRESSER_FOOT_SHANK		*		1
93	SM7040800SL	SCREW		*		1
94	70003612	YIELDING_SECTION_SPRING		*		1

GAUGE PARTS COMPONENTS

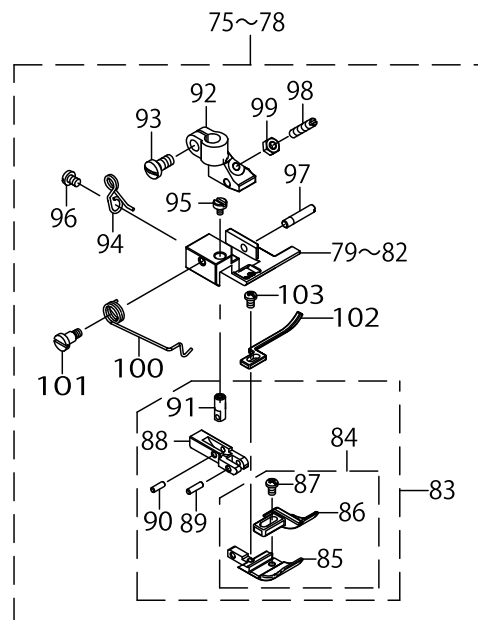
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MF-7522-E11-B40



MF-7523-E11-B56
MF-7523-E11-B64



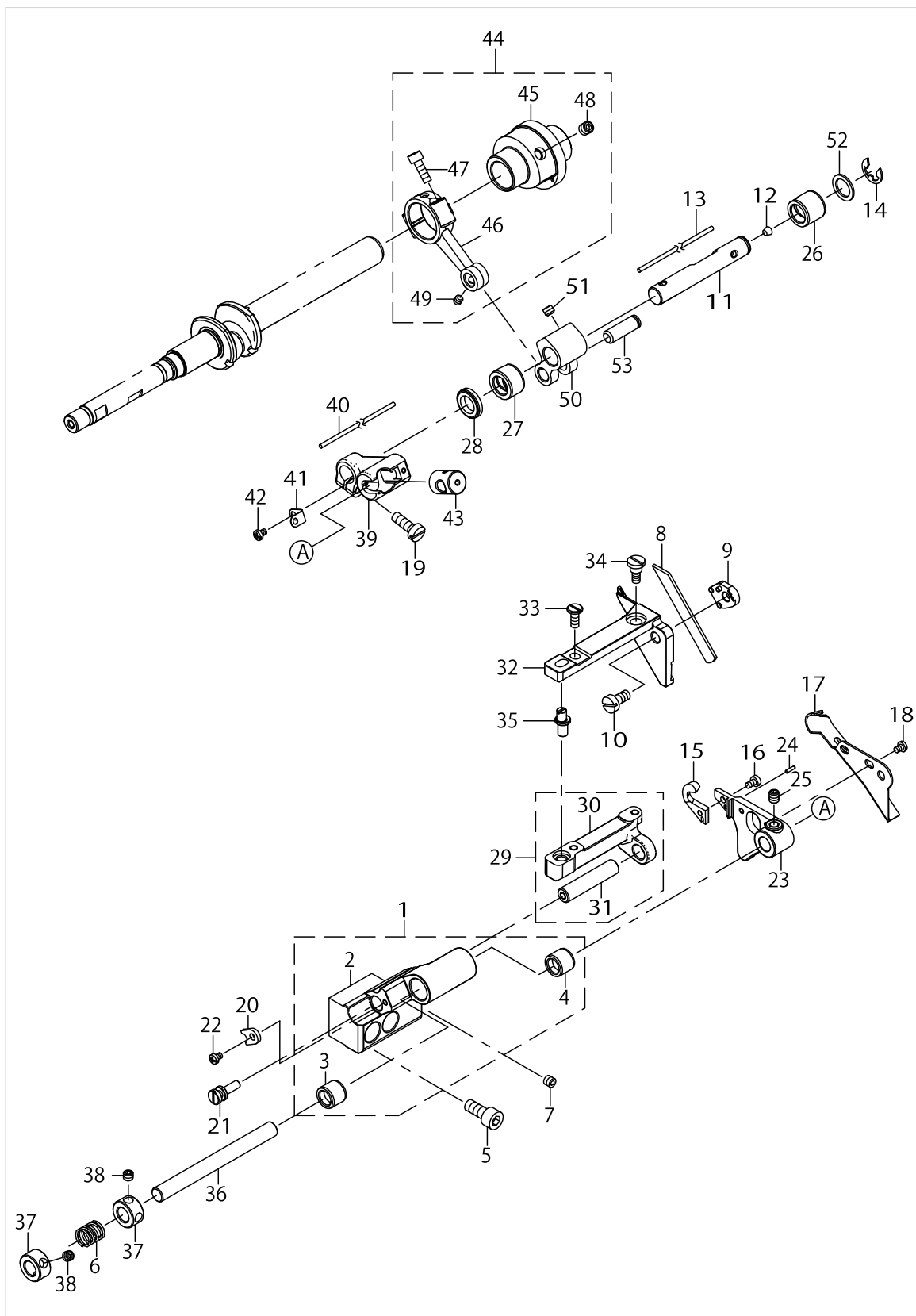
OPTION GAUGE PARTS



GAUGE PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	13376702	THREAD_SPRING_SCREW		*		1
96	SM4030455SP	SCREW		*		1
97	70003614	PARALLEL_PIN		*		1
98	13376801	SCREW_FOR_PRESSER_FOOT		*		1
99	NM6030001SD	NUT M3X0.5		*		1
100	70003611	YIELDING_SECTION_SPRING		*		1
101	13377809	GUIDE_SCREW		*		1
102	70003610	TAPE_GUIDE_LEFT		*		1
103	SM4850455SN	SCREW M2.5 L=4		*		1

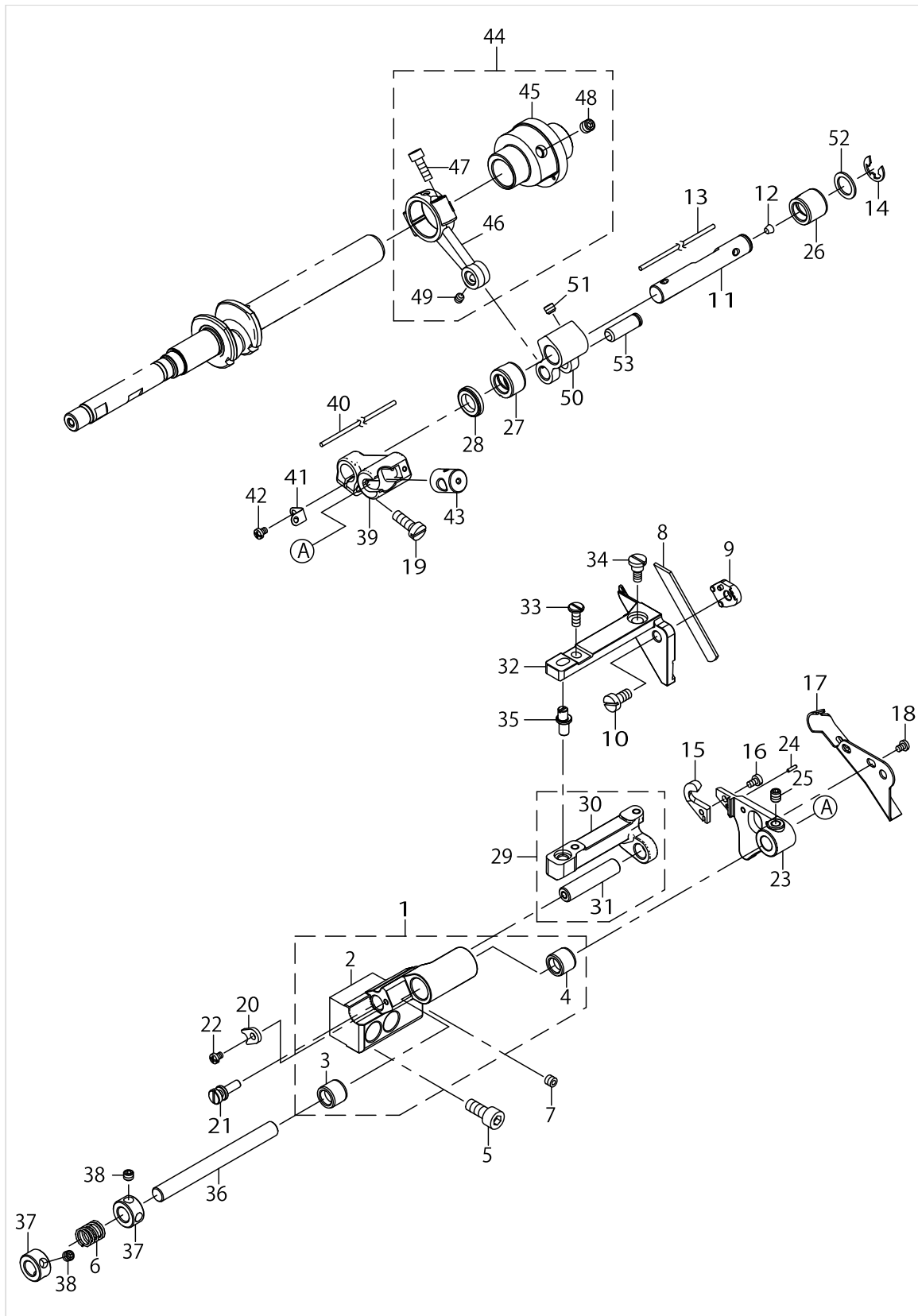
FABRIC TRIMMER RIGHT COMPONENTS



FABRIC TRIMMER RIGHT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70003517	TRIMMER_BASE_ASSY				1
2	70003518	TRIMMER_BASE		*		1
3	40040613	BUSHING_FABRIC_TRIM_RIGHT		*		1
4	70004171	BUSHING_FABRIC_TRIM_RIGHT		*		1
5	SM6061402TP	SCREW M6 L=14				2
6	40040306	UPPER_KNIFE_SPRING				1
7	SM8050412TP	SCREW M5 L=4				1
8	40038091	LOWER_KNIFE				1
9	40040547	LOWER_KNIFE_PRESSER_PLATE				1
10	SM6051000SP	SCREW				1
11	70003506	MOVING_KNIFE_DRIVE_SHAFT				1
12	TA0400301M0	PLUG D=4X4.5 L=3				1
13	CQ202000000	COTTON OIL WICK D=2				0.11
14	RE0700000K0	E-RING 7				1
15	70003483	MOVING_KNIFE				1
16	SM6030500SN	SCREW M3 L=5				1
17	70003510	FABRIC_CHIP_GUARD				1
18	SM4030455SP	SCREW				2
19	SM6051400SP	SCREW				1
20	40040535	ADJUST_PLATE				1
21	40040536	ADJUST_SCREW				1
22	SM4030455SP	SCREW				1
23	70003511	MOVING_KNIFE_BASE				1
24	PH0150065C0	PIN				1
25	SM8050612TP	SCREW M5X6				1
26	13334909	BUSHING_NDL_GUARD_A				1
27	13335005	BUSHING_NDL_GUARD_B				1
28	13335203	OIL_SEAL				1
29	70003514	FIXED_KNIFE_BASE_ASSY				1
30	70003515	FIXED_KNIFE_BASE		*		1
31	70003516	FIXED_KNIFE_BASE_SHAFT		*		1
32	70003513	LOWER_KNIFE_BASE				1
33	SM6041050TP	SCREW				1
34	SD0600406TP	SHOULDER_SCREW				1
35	70003512	ADJUST_PIN				1
36	70003509	MOVING_KNIFE_SHAFT				1
37	CS0800881TP	THRUST_COLLAR				2
38	SM8050412TP	SCREW M5 L=4				2
39	70003508	MOVING_KNIFE_DRIVE_LINK				1
40	CQ200000001	OIL_WICK				0.1
41	70003484	OIL_WICK_PLATE				1
42	SM4030455SN	SCREW				1
43	70003507	PIVOT_SHAFT				1
44	70003494	MOVING_KNIFE_DRIVE_CAM_ASSY				1
45	70003505	MOVING_KNIFE_DRIVE_CAM		*		1
46	13334107	NDL_GUARD_CONN_ROD		*		1
47	SM6041202TP	SCREW M4X0.7 L=12		*		2

FABRIC TRIMMER RIGHT COMPONENTS



FABRIC TRIMMER RIGHT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM8060612TP	SCREW M6 L=6		*		2
49	SM8040412TP	SET SCREW M4 L=4		*		1
50	13334206	NDL GUARD DRIVE LEVER				1
51	SM8050412TP	SCREW M5 L=4				2
52	WP1021026SH	WASHER				1
53	13334305	PIN NDL GUARD				1

HOW TO MAKE USE OF THIS PARTS LIST

- 1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.
- 2.Codes on the "Qty" column
 - Each numeral indicates the number of parts required.
 - "0.1" and "2.5" indicate the length (in meters) of the respective parts.
- 3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
- 4.Dotted lines on the Figures indicate assembly parts.

1. リストページの# 0 1、# 0 2の印は、ページ下の“注記”の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの—————枠は、組構成であることを意味します。

ALL PARTS NOT MENTIONED IN THIS PARTS LIST ARE SAME AS THOSE OF
MODEL MF-7500. OTHER PARTS LIST RELATED TO THIS MODEL.
*MF-7500. (NO.1596 PART NO.70002001)

このパーツリスト記載以外の部品はMF-7500.と共通です。
この機種に関連するパーツリストとして下記のパーツリストがあります。
* MF-7500 (NO.1596 品番70002001)

NUMERICAL INDEX OF PARTS

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13302302	2	39	13377908	8	50	70003505	12	45
13302708	2	22	13378005	6	63	70003506	12	11
13303706	2	7	13378005	8	63	70003507	12	43
13303805	2	8	13378203	6	61	70003508	12	39
13304308	2	27	13378203	8	61	70003509	12	36
13305107	2	21	40008939	4	48	70003510	12	17
13334107	12	46	40008940	4	50	70003511	12	23
13334206	14	50	40008947	2	38	70003512	12	35
13334305	14	53	40017248	2	5	70003513	12	32
13334909	12	26	40018288	6	11・12	70003514	12	29
13335005	12	27	40018289	6	41・42	70003515	12	30
13335203	12	28	40027527	6	59	70003516	12	31
13350004	6	1・2	40027527	8	59	70003517	12	1
13350103	6	1・2	40027528	6	57	70003518	12	2
13350301	8	74	40027528	8	57	70003602	8	75～78
13350400	8	69	40038091	12	8	70003603	8	79～82
13356001	6	4・5	40040306	12	6	70003604	8	85
13356209	6	39・72	40040535	12	20	70003605	8	88
13356308	8	39・72	40040536	12	21	70003606	8	91
13358106	6	6・7	40040542	2	29	70003607	8	89
13358205	8	73	40040547	12	9	70003609	8	86
13376108	6	29・37	40040613	12	3	70003610	10	102
13376207	8	51・68	40058580	6	4・5	70003611	10	100
13376504	6	47	40058582	6	6・7	70003612	8	94
13376603	6	48	40058590	6	29・37	70003613	8	92
13376603	8	48	40058591	6	11・12	70003614	10	97
13376702	6	95	40071738	2	10	70003615	8	84
13376702	8	95	40071739	2	9	70003616	8	83
13376702	10	95	40079714	6	8・9	70003617	8	75～78
13376801	6	98	40079715	6	8・9	70003618	8	79～82
13376801	8	98	40079716	6	40	70003619	8	75～78
13376801	10	98	40099964	6	41・42	70003620	8	79～82
13377205	6	45	40099965	8	51・68	70003621	8	75～78
13377304	6	90	70001414	2	40	70003622	8	79～82
13377304	8	90	70001431	2	37	70003997	2	12・13
13377502	6	44	70001659	2	18	70003999	2	14・15
13377551	6	43	70003483	12	15	70004171	12	4
13377601	6	49	70003484	12	41	CQ200000001	12	40
13377601	8	49	70003494	12	44	CQ202000000	12	13
13377700	6	62	70003495	2	33	CS0800881TP	12	37
13377700	8	62	70003496	2	36	MUY128S1000	6	70
13377809	6	101	70003498	2	47	MUY128S1000	8	70
13377809	8	101	70003500	2	17	NM6030001SD	6	99

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