

MODEL : MB-1373/MB-1377

List No : 1493-02

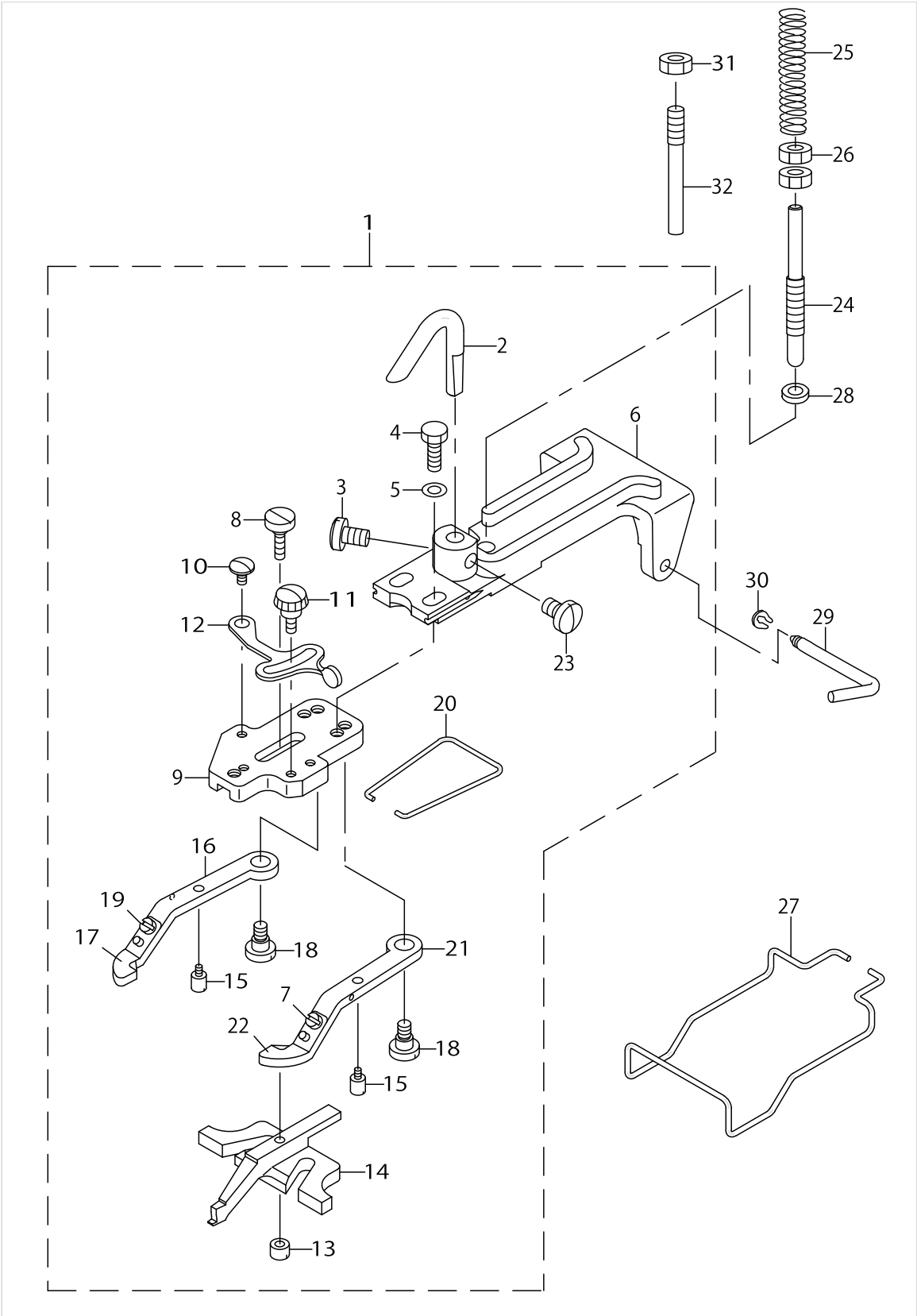
PARTS LIST

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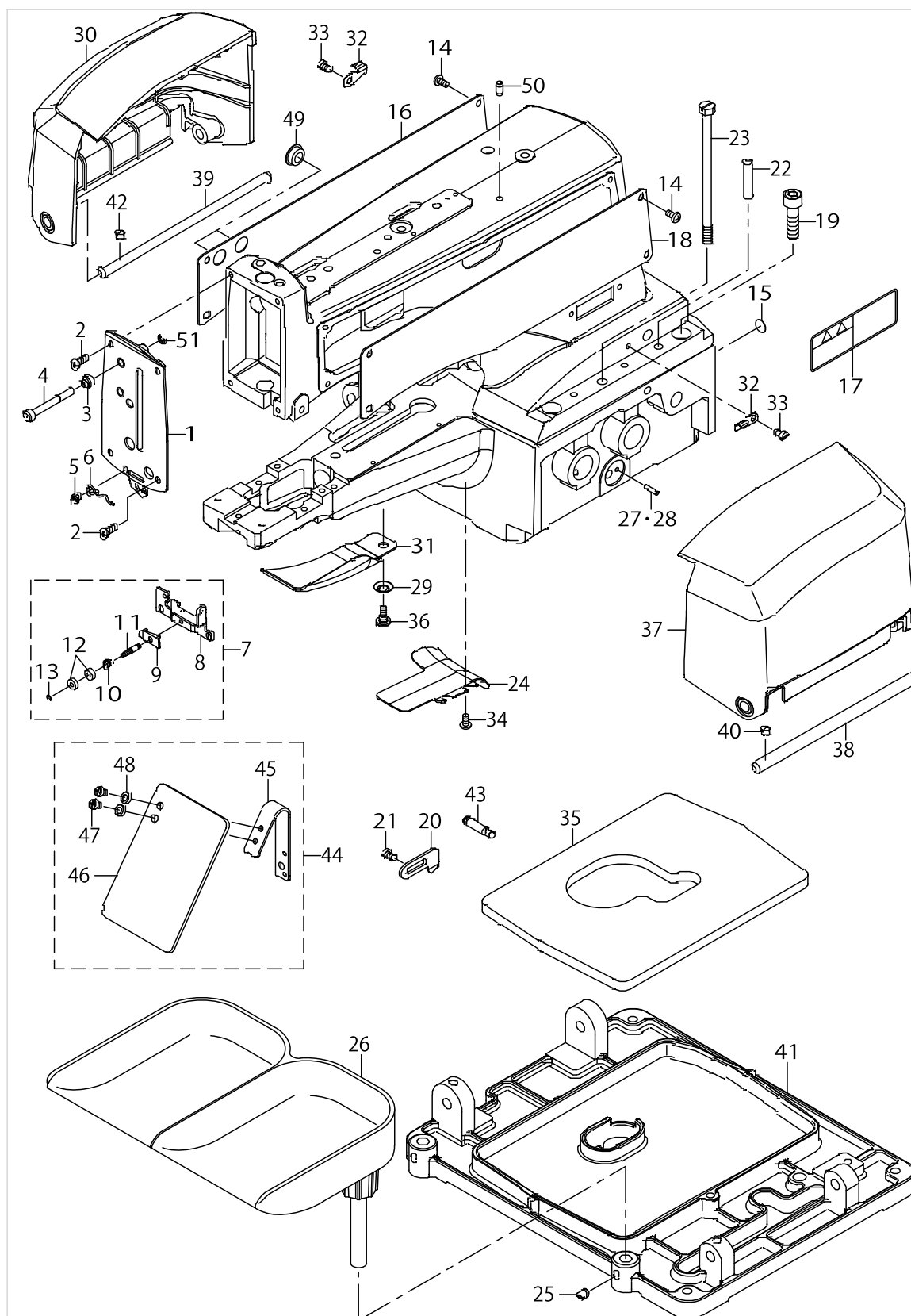
BUTTON CLAMP MECHANISM COMPONENTS



BUTTON CLAMP MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		26026856		PICK-UP DEVICE ASM.						1	
2		40041058		BUTTON CLAMP LIFTING HOOK				*		1	
3		SS7150940SP		SCREW 15/64-28 L=9				*		1	
4		SS9621413SP		SCREW 3/16-32 L=13.5				*		2	
5		WP0501016SD		WASHER 5X10.5X1				*		2	
6		26025502		BUTTON CLAMP HOLDER				*		1	
7		SS7090410SP		SCREW 9/64-40 L=3.5				*		1	
8		SD0550301SP		HINGE SCREW D=5.5 H=3				*		1	
9		26025403		JAW LEVER HOLDER				*		1	
10		SD0550181SP		HINGE SCREW D= 5.50 H= 1.8				*		1	
11		26025809		CLAMP SCREW A				*		1	
12	R	26025700	B2548372000	SNAP FASTENER C-LAMP STOP LEVER				*		1	1.00
13		26026005		NUT				*		1	
14		26025908		BUTTON CLAMP SLIDE				*		1	
15	R	26026609	B2560372000	BUTTON CLAMP STOP PIN				*		2	1.00
16	R	26026104	B2555372000	BUTTON CLAMP LEVER JAW (LEFT)				*		1	1.00
17	R	26026203	B2556372000	BUTTON HOLDING SPRING, LEFT				*		1	1.00
18		SD0640391TP		HINGE SCREW D= 6.35 H= 3.9				*		2	
19		SS7090410SP		SCREW 9/64-40 L=3.5				*		1	
20	R	26026708	B2561372000	BUTTON CLAMP SPRING				*		1	1.00
21	R	26026302	B2557372000	BUTTON CLAMP LEVER JAW RIGHT				*		1	1.00
22	R	26026401	B2558372000	BUTTON HOLDING SPRING, RIGHT				*		1	1.00
23		SS7150940SP		SCREW 15/64-28 L=9				*		1	
24		40040938		BUTTON CLAMP_P-RESSURE_ADJUSTIN						1	
25		26027102		PRESSURE ADJUSTING SPRING						1	
26		NM6060001CP		NUT M6						2	
27		26027409		FINGER GUARD						1	
28		40041069		SPRING_HOLDING_PLATE						1	
29		26025205		HINGE PIN						1	
30		B2541372000		SNAP RING						1	
31		NM6060001CP		NUT M6						1	
32		40040937		PICK_UP_DEVICE_STOPPER_PIN						1	

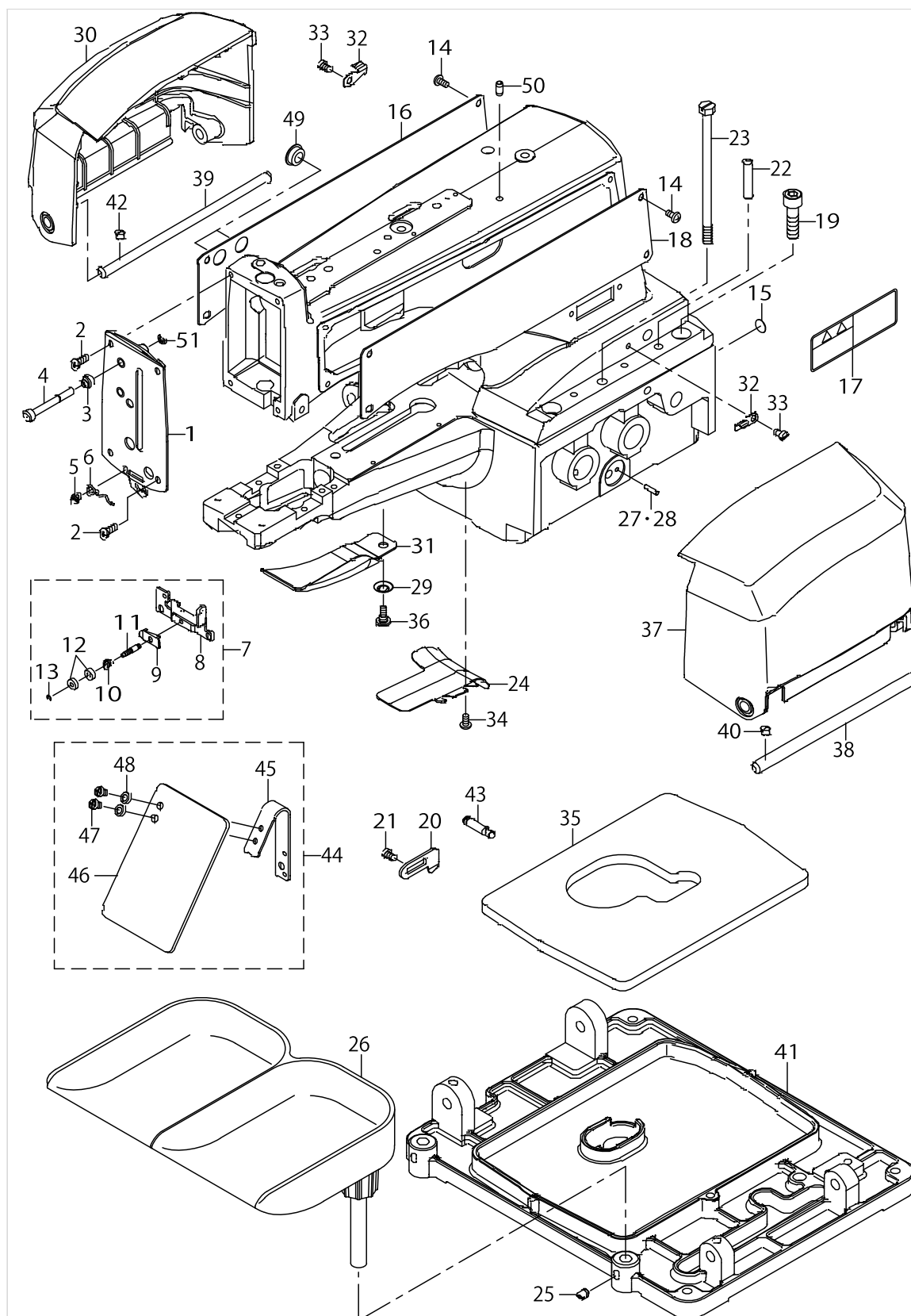
ARM & MISCELLANEOUS COVERS COMPONENTS



ARM & MISCELLANEOUS COVERS COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40038426		FACE_PLATE_COMPL.						1	
2		SM4040855SP		SCREW						4	
3		26021600		TENSION SPRING						1	
4		26032003		NIPPER RELEASING STUD						1	
5		SM6040650TP		SCREW						1	
6		26031203		THREAD GUIDE NO.4						1	
7		26031351		THREAD TENSION NO.3 ASM.						1	
8		26031302		TENSION ADJUSTING BASE NO.3				*		1	
9	R	26031401	10129104	THREAD PRESSER PLATE				*		1	1.00
10	R	26031500	B1136850000	TENSION SPRING B				*		1	1.00
11	R	26031609	25002809	THREAD TENSION STUD				*		1	1.00
12	R	26031708	26031351	THREAD TENSION NUT				*		2	1.00
13		RE0200000K0		E-RING 2				*		1	
14		SM4040855SP		SCREW						8	
15		TA2050406R0		RUBBER PLUG						1	
16		40040931		SIDE_COVER_RIGHT						1	
17		CM301300001		SAFETY LABEL						1	
18		40040932		SIDE_COVER_LEFT						1	
19		SM6083042CH		SCREW M8 L=30						4	
20		26033704		STOPPER						1	
21		SM6050800SP		SCREW M5 L=8						2	
22		26011205		GUIDE PIN						2	
23		40038483		SET_SCREW						1	
24		40038431		BED_OIL_SHIELD						1	
25		SM8060610TP		SCREW						1	
26		40041022		BUTTON_TRAY_ASM.						1	
27		26022608		CAM INDICATING PIN A	SELECTIVE PARTS					2	
28		26022707		CAM INDICATING PIN B	SELECTIVE PARTS					2	
29		WS0650389KP		SPRING WASHER 6.5X14.0X17						1	
30		40038425		SIDE_COVER_LEFT						1	
31		40038430		LOOPER_COVER						1	
32		40041067		SIDE_COVER_SPRING						2	
33		SM6040600SP		SCREW M4 L=6						2	
34		SM4040855SP		SCREW						2	
35		40038173		OIL_DRIP_FELT						1	
36		SD0600277TP		SHOULDER SCREW D=6 H=2.7						1	
37		40038424		SIDE_COVER_RIGHT						1	
38		40040936		SIDE_COVER_HINGE_SHAFT_RIGHT						2	
39		40040935		SIDE_COVER_HINGE_SHAFT_LEFT						1	
40		SM8060612TP		SCREW M6 L=6						1	
41		40038446		MACHINE_SUB_BASE						1	
42		SM8060612TP		SCREW M6 L=6						1	
43		40038471		SUSPENSION_SCREW_B						1	
44		40054729		ASSY SAFETY PLATE						1	
45		40054730		SAFETY PLATE INSTALLING BASE				*		1	
46		26037200		SAFETY PLATE				*		1	

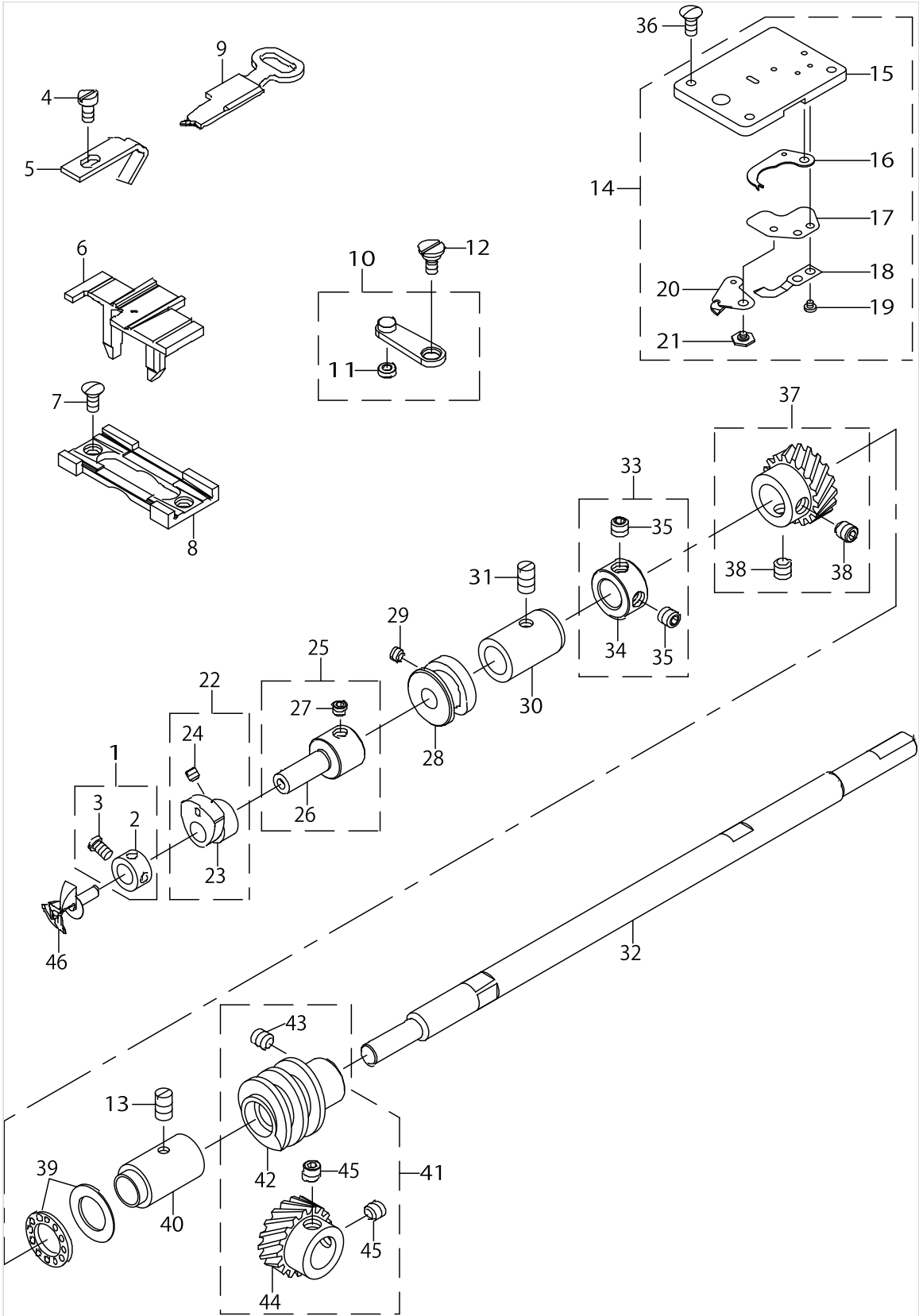
ARM & MISCELLANEOUS COVERS COMPONENTS



ARM & MISCELLANEOUS COVERS COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		SM4040655SP		SCREW M4 L=6				*		2	
48		WP0430800SD		WASHER M4				*		2	
49		TA1250406R0		RUBBER PLUG D=12.5 L=4						2	
50		PS0500102KH		SPRING PIN 5.0X10						1	
51		RE0320000K0		E-RING 3.2						1	

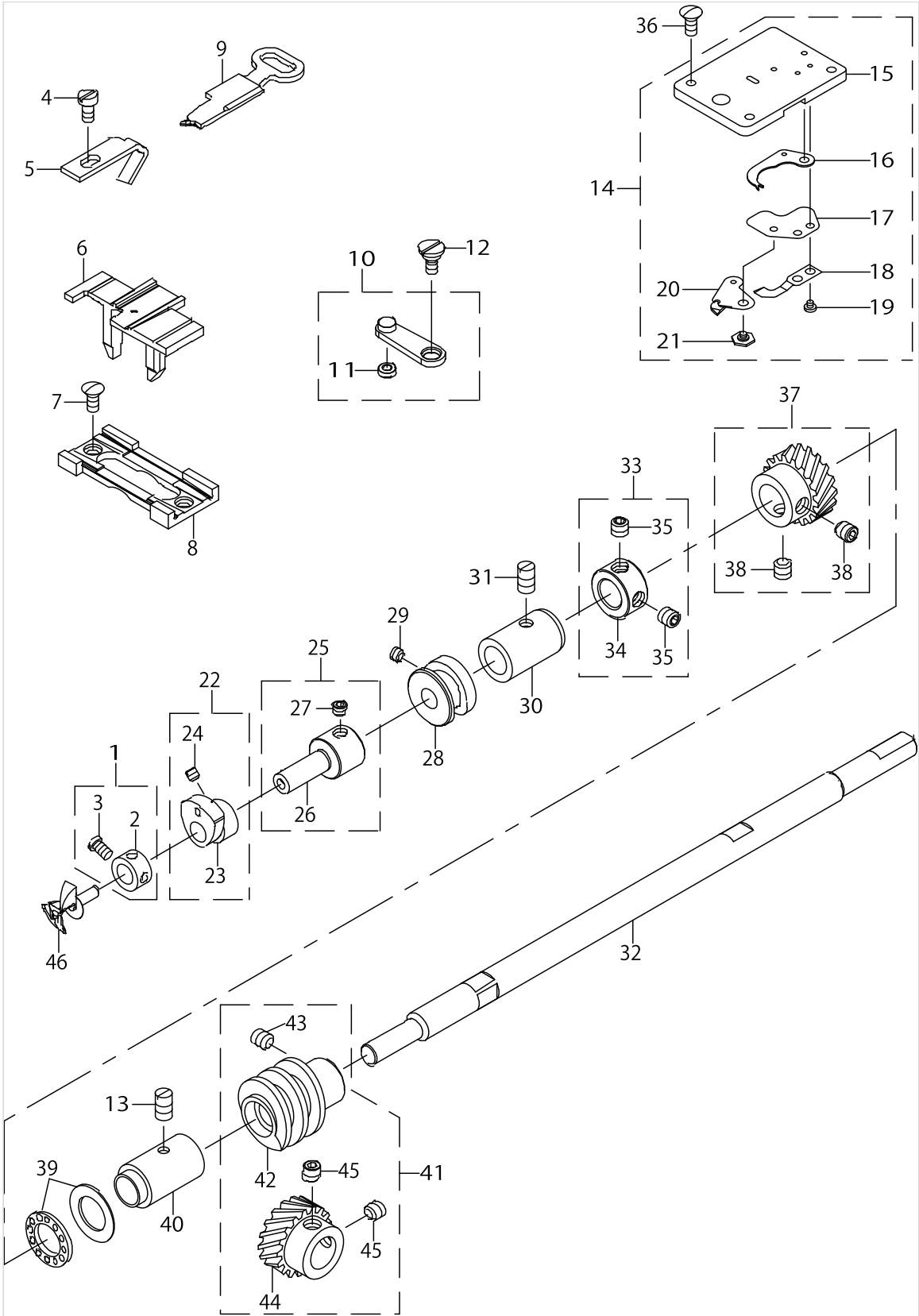
LOOPER SHAFT MECHANISM COMPONENTS



LOOPER SHAFT MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		CS079072ATH		THRUST COLLAR ASM.						1	
2		CS0790721TH		THRUST COLLAR D=7.94 W=7				*		1	
3		SS7090620TP		SCREW 9/64-40 L=6.1				*		1	
4		SM6040800SP		SCREW						1	
5		40038484		NEEDLE_GUARD						1	
6		26013607		POSITIONING FINGER YOKE SLIDE						1	
7		SM1040950TP		SCREW M4 L=9						2	
8		26013409		YOKE SLIDE INSERT						1	
9		26013805		YOKE SLIDE						1	
10		40038400		ASSY_LOOP_POSITI- ONING_FINGER_LEVER						1	
11	R	40038403	40038400	LOOP_POSITIONING- _FINGER_CAM_ROLL				*		1	1.00
12		SD0640246SP		HINGE SCREW D=6.35 H=2.4						1	
13		SM8061010TP		SCREW						1	
14		B12413770B0		THROAT PLATE SET						1	
15		B12413770A0		THROAT PLATE ASM.				*		1	
16		B27033770A0		THREAD BIND PLATE ASM.				*		1	
17		B2702377000		THREAD BIND SUPPORT PLATE				*		1	
18		B2410373000		COUNTER KNIFE				*		1	
19		SS7080310SP		SCREW 1/8-44 L= 3.0				*		2	
20		B24063730A0		MOVING KNIFE ASM.				*		1	
21		SD0600095TH		HINGE SCREW D= 6 H= 0.85				*		1	
22		40041106		ASSY_LOOP_POSITI- ONING_FINGER_CAM						1	
23		26003103		LOOP POSITIONING FINGER CAM				*		1	
24		SS8110410TP		SCREW 11/64-40 L= 3.5				*		2	
25		40038482		ASSY_CAM_AND_LOOPER_SLEEVE						1	
26		26015503		CAM AND LOOPER SLEEVE				*		1	
27		SS8150410TP		SCREW 15/64-28 L= 4.0				*		2	
28		26015404		LOOP POSITIONING FINGER CAM						1	
29		SS8110310SP		SCREW 11/64-40 L= 2.8						2	
30		26015305		LOOPER SHAFT BUSHING FRONT						1	
31		SM8061010TP		SCREW						1	
32		40038111		LOOPER_SHAFT						1	
33	D	40098872		COLLER_ASSY						1	
34		40097991		COLLER				*		1	
35		SS8110422TP		SCREW 11/64-40 L=4				*		2	
36		SM1040870TP		SCREW						3	
37		B12243720A0		LOOPER SHAFT DR- IVEN GEAR ASM.						1	
38		SS8660612TP		SCREW 1/4-40 L=6				*		2	
39		B1215372A00		THRUST BALL BEARING						1	
40		26013102		LOOPER SHAFT BUSHING REAR						1	
41		B1221373NA0		WORM WHEEL ASM.						1	
42	R	B1221373N00	B1221373NA0	WORM				*		1	1.00
43		SS6660712TP		SCREW 1/4-40 L= 7.0				*		2	
44	R	B1220372000	B1221373NA0	CAM SHAFT DRIVEN GEAR				*		1	1.00
45		SS8660612TP		SCREW 1/4-40 L=6				*		2	

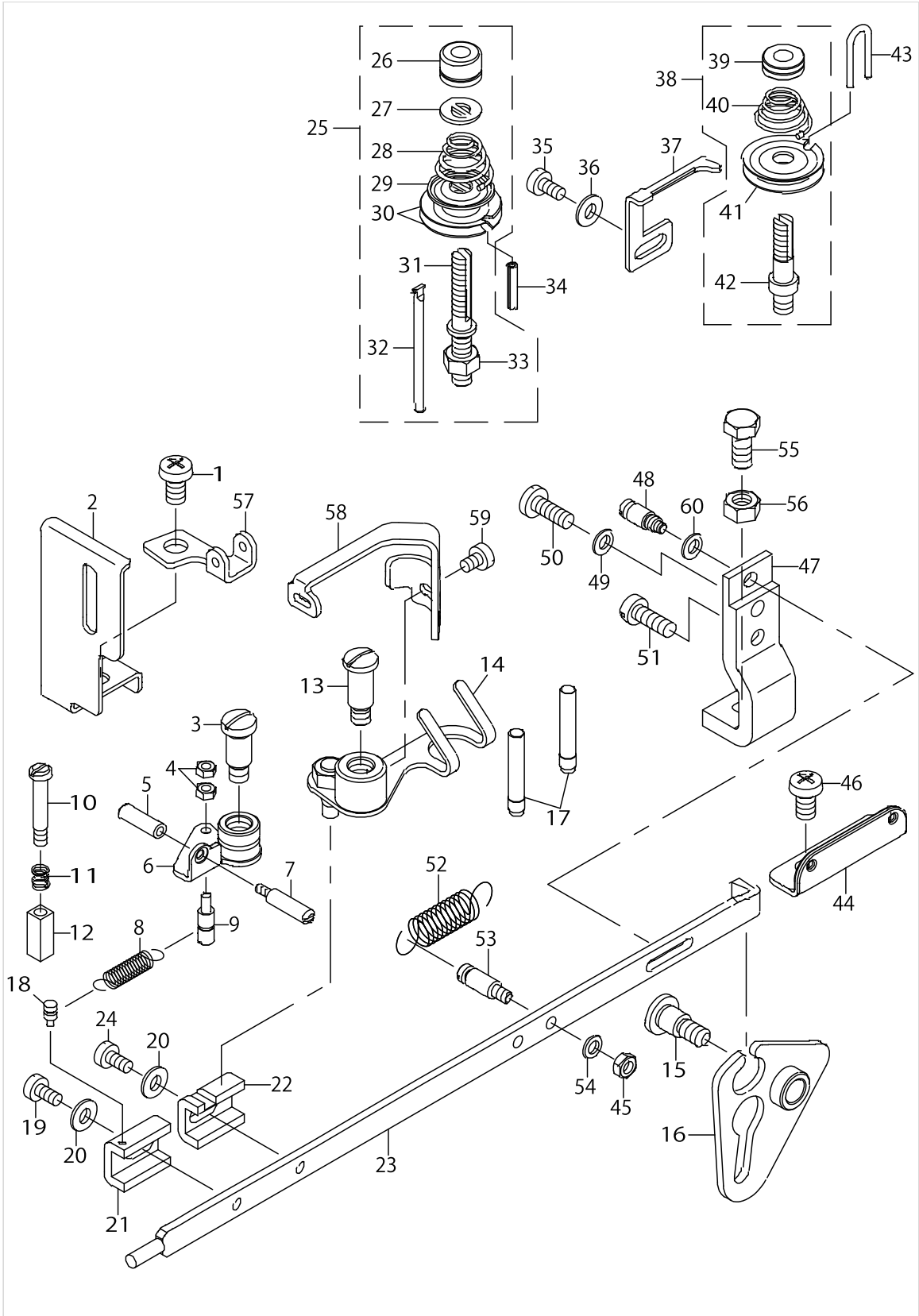
LOOPER SHAFT MECHANISM COMPONENTS



LOOPER SHAFT MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		B1239372000		LOOPER						1	

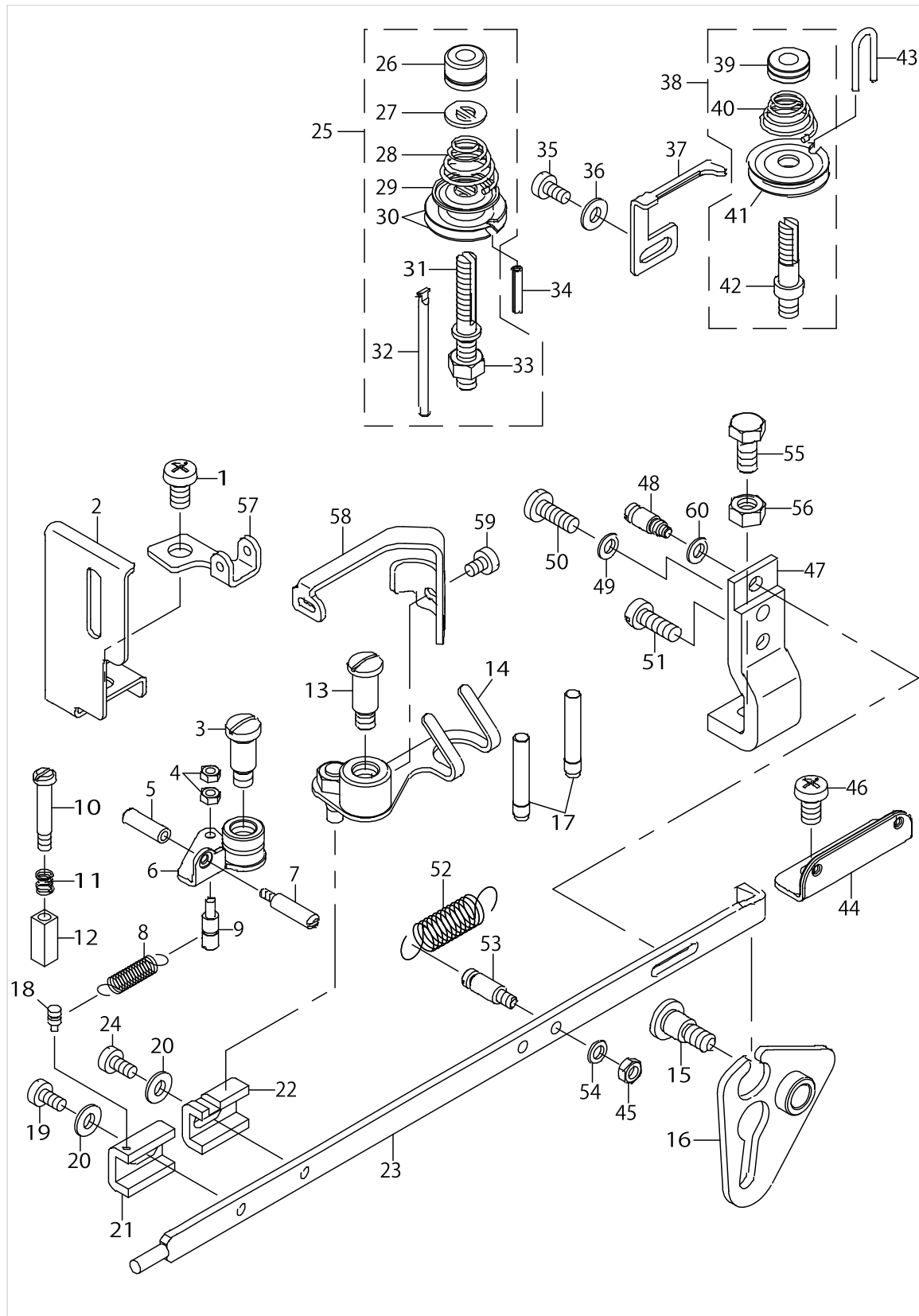
NIPPER & THREAD TENSION PARTS COMPONENTS



NIPPER & THREAD TENSION PARTS COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		SM4061255SP		SCREW M6 L=12						1	
2		40038205		NEEDLE_BAR_GUARD						1	
3		SD0791276TP		SHOULDER SCREW						1	
4		NM6030001SN		NUT						2	
5		26020602		NUT						1	
6		26000950		NIPPER COMPL.						1	
7		26020503		LOOPER SHAFT BUSHING REAR						1	
8		40041077		NIPPER_BAR_BLOCK_SPRING						1	
9		40038492		NIPPER_BAR_BLOCK- K_SPRING_SCREW						1	
10		SD0402001TP		HINGE SCREW D=4 H=20						1	
11		26020404		NIPPER SLIDE BLOCK SPRING						1	
12		26020305		NIPPER BLOCK						1	
13		SD0791506TP		SHOULDER SCREW D=7.94 H=15						1	
14		40038476		THREAD_PULL_OFF_LEVER_ASM						1	
15		SD0790806TP		SHOULDER SCREW D=7.94 H=8						1	
16		26000455		NIPPER BAR ACTU- ATING LEVER ASM						1	
17		26020206		THREAD GUIDE PIN						2	
18		26019406		NIPPER BAR BLOCK SPRING PIN						1	
19		SM6040800SP		SCREW						1	
20		WP0450801SP		WASHER						2	
21		26019307		NIPPER BAR BLOCK						1	
22		26019208		TENSION LEVER ROCKING PIECE						1	
23		40038479		NIPPER_BAR						1	
24		SM6040800SP		SCREW						1	
25		40038208		TENSION_POST_ASM_NO.2						1	
26		40038214		TENSION_NUT				*		1	
27		22921407		ROTATION STOPPER				*		1	
28	R	26019901	40038208	THREAD TENSION SPRING				*		1	1.00
29		26020107		THREAD TENSION DISK PRESSER				*		1	
30	R	26005207	40038404	THREAD TENSION_DISK_NO.1				*		2	1.00
31		40038210		TENSION_POST_NO.2				*		1	
32	R	26019802	40038208	TENSION_RELEASE_PIN				*		1	1.00
33		NM6060001CP		NUT M6				*		1	
34		PS0300162KH		SPRING PIN 3X16						1	
35		SM6040800SP		SCREW						1	
36		WP0450801SP		WASHER						1	
37		26019109		THREAD TENSION RELEASING LEVER						1	
38		40038404		ASSY_THREAD_TENSION_NO.1						1	
39		40038408		THREAD_TENSION_NUT				*		1	
40	R	26005306	40038404	FIRST THREAD TENSION SPRING				*		1	1.00
41	R	26005207	40038404	THREAD TENSION_DISK_NO.1				*		2	1.00
42	R	40038405	40038404	THREAD_TENSION_POST_NO.1				*		1	1.00
43		26019505		THREAD GUIDE						1	
44		26021402		THREAD GUIDE NO.1						1	
45		NM6040002SN		NUT M4						1	

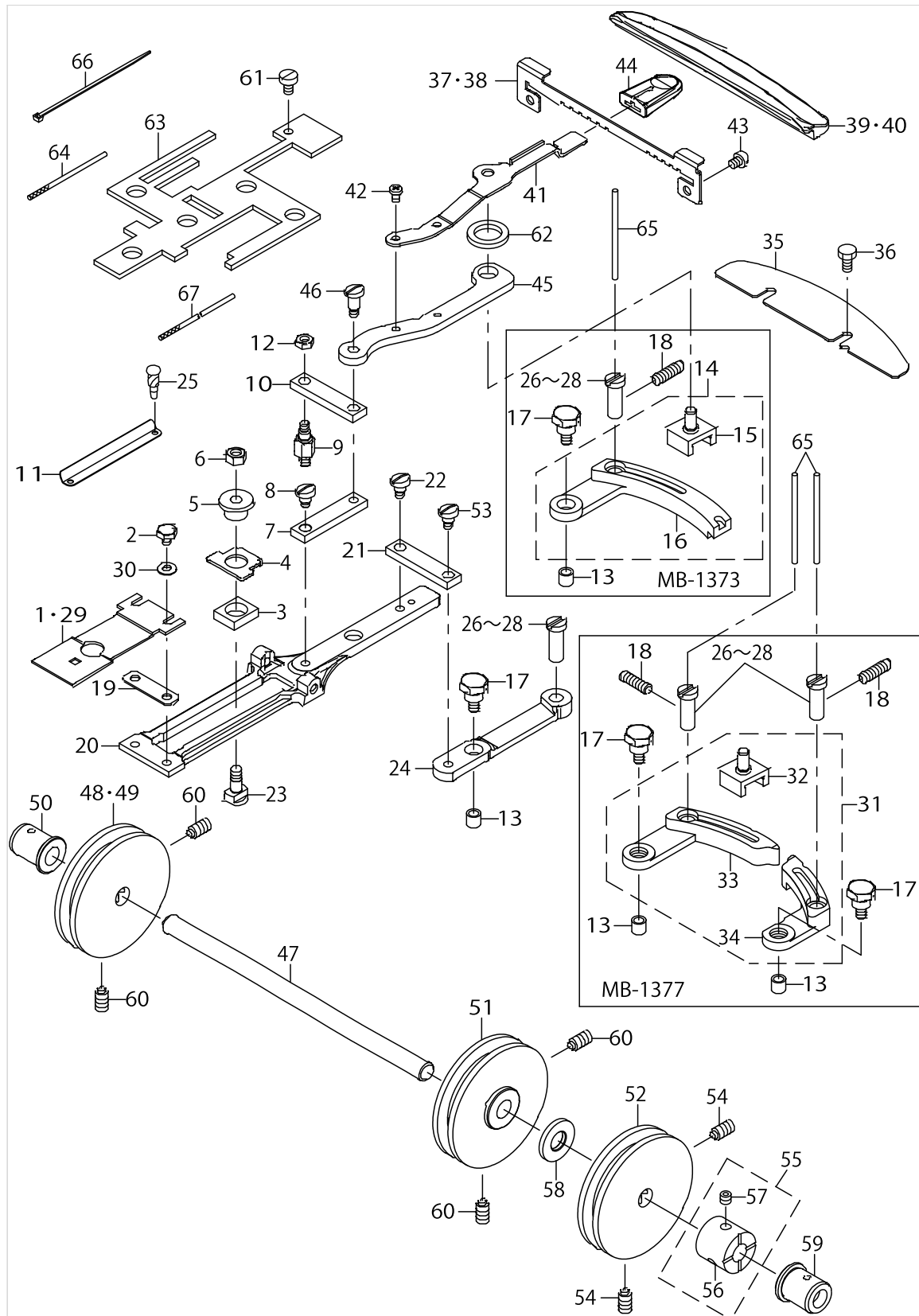
NIPPER & THREAD TENSION PARTS COMPONENTS



NIPPER & THREAD TENSION PARTS COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46	D	SM4061255SP		SCREW M6 L=12						1	
47		40038396		NIPPER_BAR_BEARING_BLOCK						1	
48		40038206		ADJUSTING_SCREW						1	
49		WP0550800SP		WASHER 5.5X10X0.8						1	
50		SM7051460TP		SCREW M5 L=14						1	
51		SM6051400SP		SCREW						1	
52		26019000		THREAD TENSION SPRING						1	
53		40038207		NIPPER_BAR_SPRING_SCREW						1	
54		WP0450846SP		WASHER						1	
55		SM9061403CP		SCREW M6 L=14						1	
56		NM6060001SE		NUT M6						1	
57		26021105		THREAD GUIDE						1	
58		40038320		LEVER						1	
59		SM6040600SP		SCREW M4 L=6						1	
60		WP0501016SD		WASHER 5X10.5X1						1	

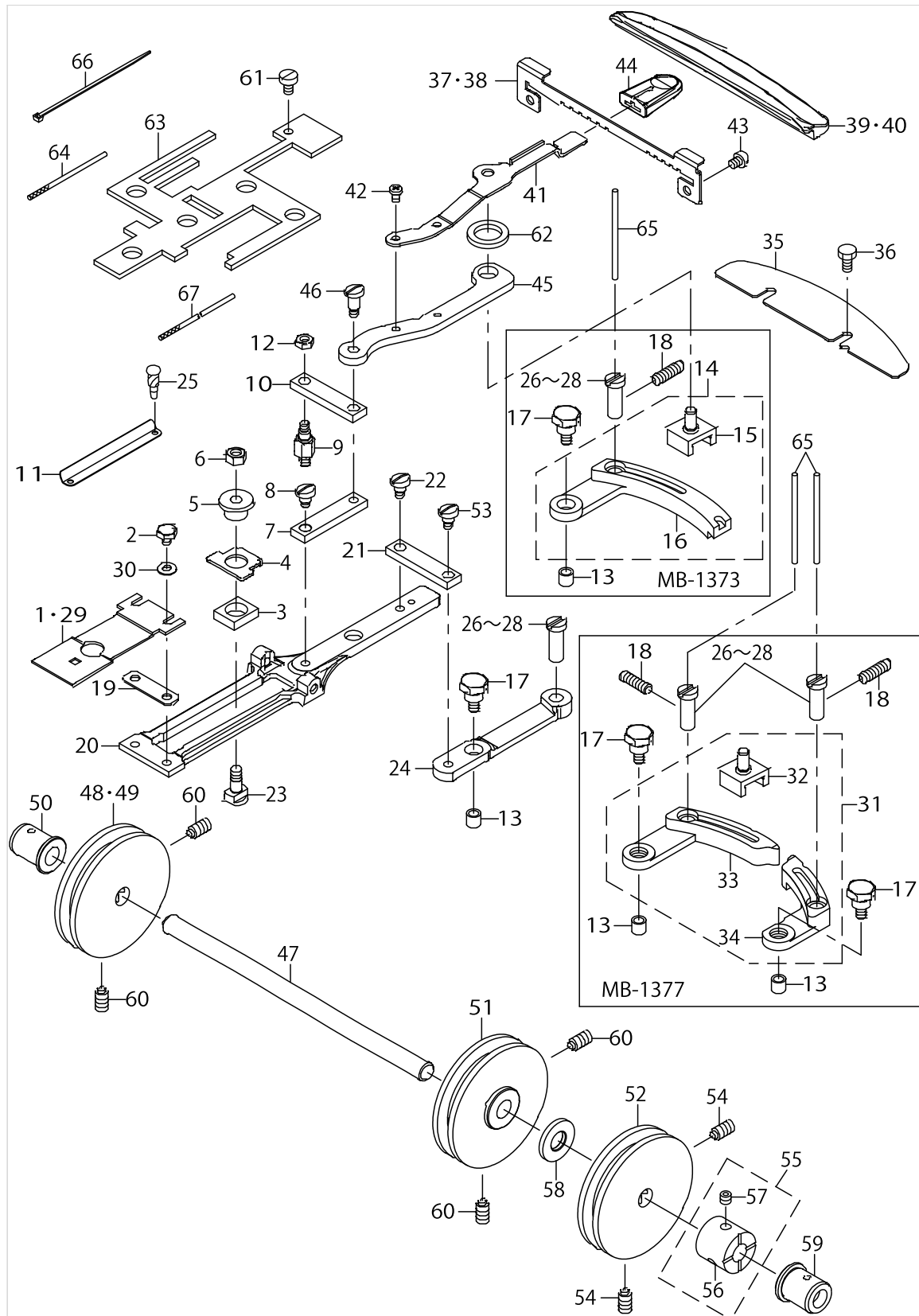
FEED PLATE COMPONENTS



FEED PLATE COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		B2529373000		FEED PLATE, SMALL BUTTON						1	
2		SS9120643TP		SCREW 3/16-28 L=6						2	
3		26024604		INDICATOR PIN BEARING BLOCK						1	
4		26024901		CROSSWISE FEED INDICATOR						1	
5		26024703		CROSSWISE FEED INDICATOR PIN						1	
6		NM6060001CP		NUT M6						1	
7		40038498		SLIDE_PLATE_CONNECTING_LINK						1	
8		SD0640481SP		HINGE SCREW D= 6.35 H= 4.8						1	
9		40038499		STUD						1	
10		26024208		INTERMEDI CONNECTING LINK						1	
11		40041052		CROSSWISE_FEED_-_GRADVATED_PLATE						1	
12		NM6050001SP		NUT M5						1	
13		26023200		CAM ROLL						2	
14		40041030		LENGTHWISE_FEED_-_LEVER_ARM_1373						1	
15	R	40038439	40041030	LENGTHWISE_FEED_LEVER_SLIDE				*		1	1.00
16	R	40041029	40041030	FEED_LEVER_1373				*		1	1.00
17		40038496		CAM_ROLL_SCREW_STUD						2	
18		SM8061212TP		SCREW M6X12						1	
19		26025106		SPACER PLATE						1	
20		40038463		FEED_PLATE						1	
21		26024208		INTERMEDI CONNECTING LINK						1	
22		SD0640481SP		HINGE SCREW D= 6.35 H= 4.8						1	
23		40098330		HINGE_SCREW_FOW-_CROSSWISE_FEED						1	
24		40038453		CROSSWISE_FEED_LEVER						1	
25		B1161227000		RIVET						2	
26		40041055		FEED_STUD_A	SELECTIVE PARTS					1	
27		40041056		FEED_STUD_B	SELECTIVE PARTS					1	
28		40041057		FEED_STUD_C	SELECTIVE PARTS					1	
29		D2529373B00A		FEED PLATE ,SMALLBUTTON						1	
30		WP0501016SD		WASHER 5X10.5X1						2	
31		40038469		LENGTHWISE_FEED_LEVER_ARM	FOR MB-1377					1	
32	R	40038439	40041030	LENGTHWISE_FEED_LEVER_SLIDE				*		1	1.00
33		40038432		FEED_LEVER_L				*		1	
34		40038433		FEED_LEVER_R				*		1	
35		40041061		FEED_KNOB_GUIDE_PLATE						2	
36		SM9050813SE		SCREW M5X0.8 L=8						1	
37		40042279		PLATE_BASE_(MB-1373)	FOR MB-1373					1	
38		40038436		PLATE_BASE_(MB-1377)	FOR MB-1377					1	
39		40038313		GRADUATE_PLATE(MB-1373)	FOR MB-1373					1	
40		40038314		GRADUATE_PLATE(MB-1377)	FOR MB-1377					1	
41		40042281		HANDLE_AND_INDICATOR_SPRING						1	
42		SM4040655SP		SCREW M4 L=6						2	
43		SM4050855SP		SCREW						2	
44		40038442		KNOB						1	
45		40040965		INDICATOR_SPRING-_CONNECTING_LINK						1	

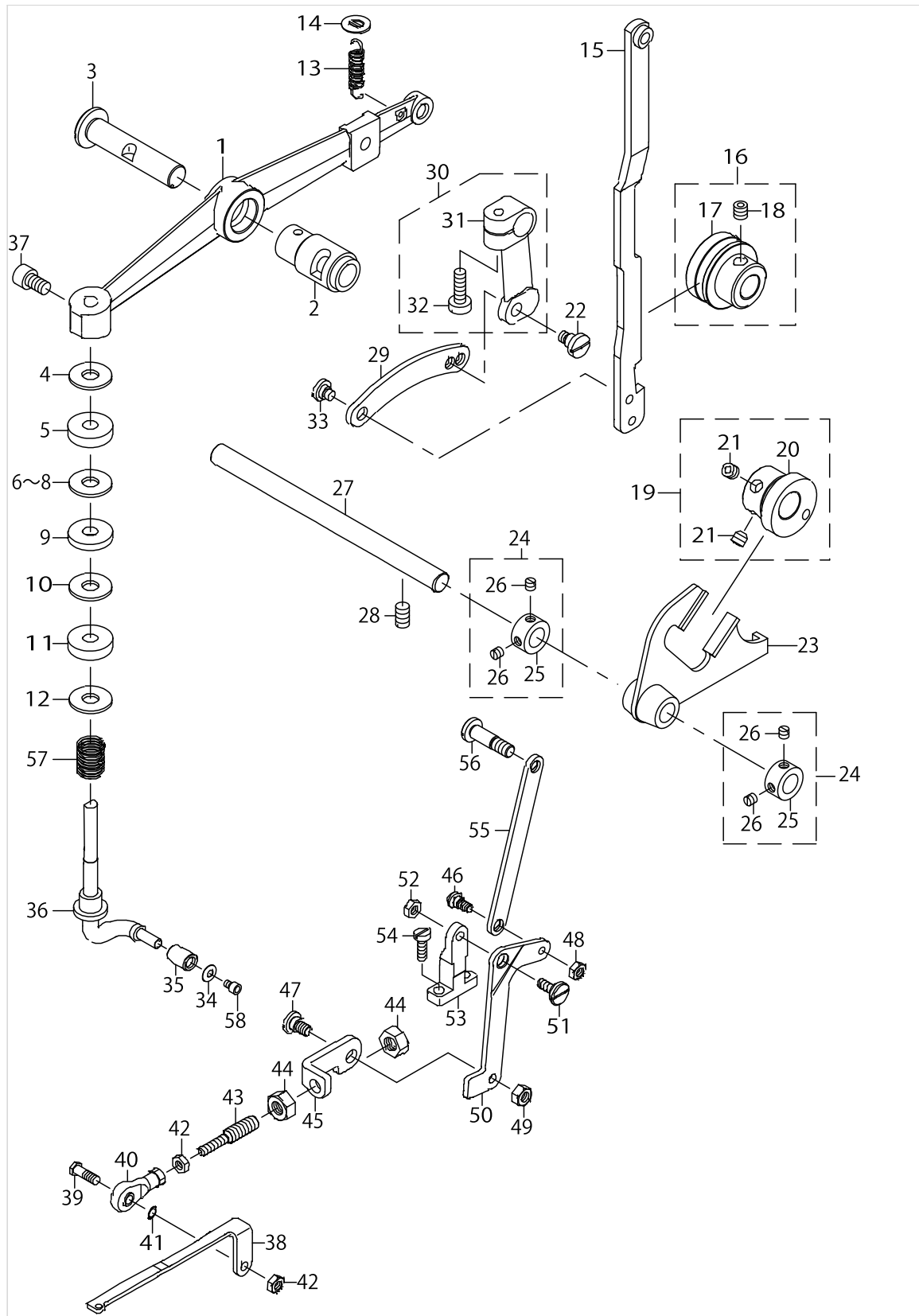
FEED PLATE COMPONENTS



FEED PLATE COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		SD0640976TP		SHOULDER SCREW D=6.35 H=9.7						2	
47		40038444		CAM_SHAFT						1	
48		40041032		LENGTHWISE_FEED_CAM(X)						1	
49		B2506373000A		LONGITUDINAL FEED CAM	FOR MB-1373					1	
50		26022509		CAM SHAFT BUSHING.LEFT						1	
51		40041033		LATERAL_FEED_CAM						1	
52		40041025		LONGITUDINAL_FEED_CAM_A	FOR MB-1377					1	
53		SD0640486TP		SHOULDER SCREW D=6.35 H=4.8						1	
54		SS8681412TP		SCREW 9/32-28 L=13.5	FOR MB-1377					2	
55		40040964		THRUST_COLLAR_ASSY	FOR MB-1373					1	
56		40040961		THRUST_COLLAR				*		1	
57		SM8060552TP		SCREW M6 L=5				*		2	
58		40042081		SPACER	FOR MB-1377					1	
59		26022400		CAM SHAFT BUSHING.RIGHT						1	
60		SS8681412TP		SCREW 9/32-28 L=13.5						4	
61		SM6050800SP		SCREW M5 L=8						1	
62		40041045		OIL_RETAINING_FELT						1	
63		40041044		FEED_SHOULDER_SCREW_FELT						1	
64		CQ252000000		OIL WICK						.06	
65		CQ3000000F0		OIL FELT						.06	
66		EA9500B0100		CABLE BAND						4	
67		CQ252000000		OIL WICK						.3	

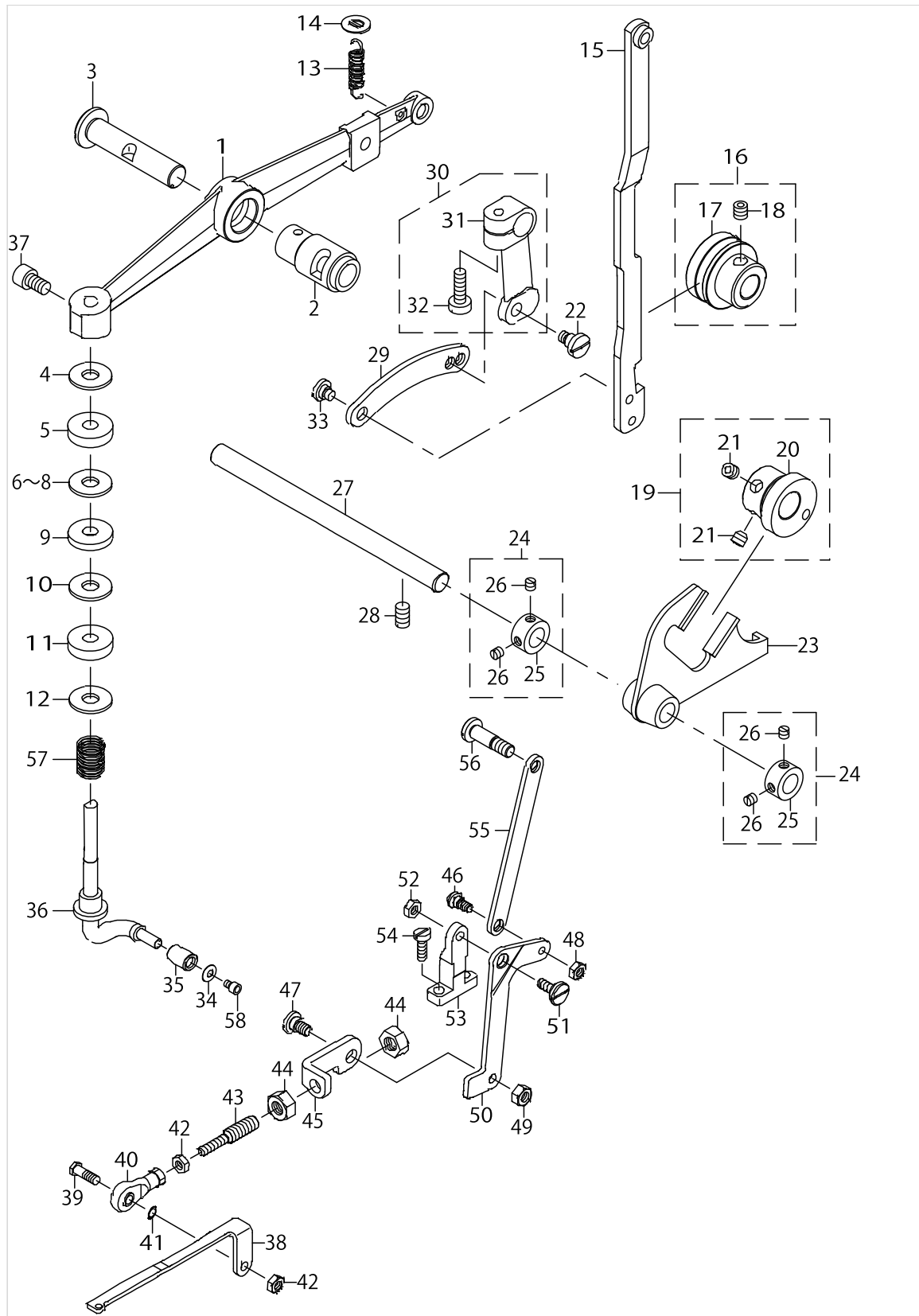
BUTTON CLAMP LIFTER COMPONENT



BUTTON CLAMP LIFTER COMPONENT

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40038119		LIFTING_LEVER						1	
2		26018101		BUSHING						1	
3		40038116		NEEDLE_BAR_LEVER						1	
4		WP0851216SC		WASHER 8.5X18.0X1.2						1	
5		B4420373000		CUSHION						1	
6		WP0851216SC		WASHER 8.5X18.0X1.2	SELECTIVE PARTS (USE OF ONE PARTS)					1	
7		WP0751576SD		WASHER 7.5X19X1.5	SELECTIVE PARTS (USE OF ONE PARTS)					1	
8		10510808		WASHER	SELECTIVE PARTS (USE OF ONE PARTS)					1	
9		WP0751576SD		WASHER 7.5X19X1.5						1	
10		WP0751576SD		WASHER 7.5X19X1.5						1	
11		B4420373000		CUSHION						1	
12		WP0703516SP		WASHER 7X20X3.5						1	
13		26033407		SPRING						1	
14		26033308		WASHER						1	
15	R	B4411372000	B4411372000A	BUTTON CLAMP LIFTING LINK						1	1.00
16		40040962		ASSY_SLIDING_ROLLER						1	
17		40040953		SLIDING_ROLLER				*		1	
18		SM8060612TP		SCREW M6 L=6				*		1	
19		40038321		ECCENTRIC_CAM						1	
20	R	40038398	40038321	ECCENTRIC_CAM				*		1	1.00
21		SM8060612TP		SCREW M6 L=6				*		2	
22		SD0640481SP		HINGE SCREW D= 6.35 H= 4.8						1	
23		40120628		BUTTON_CLAMP_LIFTING_LINK						1	
24		CS0950810SH		THRUST COLLAR ASM. D=9.5 W=8						2	
25	R	CS0950816SH	CS0950810SH	THRUST COLLAR D=9.5 W=8				*		1	1.00
26		SS8110410TP		SCREW 11/64-40 L= 3.5				*		2	
27		40038445		LEVER_SHAFT						1	
28		SM8061010TP		SCREW						2	
29		26032508		LIFTING_LINK						1	
30		40038414		LIFTING_PLATE_GUIDE_ROD_ASM						1	
31		40038413		LIFTING_PLATE_GUIDE_ROD				*		1	
32		SM6051600SP		SCREW M5 L=16				*		1	
33		SD0640211SP		HINGE SCREW D= 6.35 H= 2.1						1	
34		WP0330501SB		WASHER M3						1	
35		40038283		L_TYPE_LIFTING_BAR_ROLLER						1	
36		40038502		BUTTON_CLAMP_LIFTING_ROD_A						1	
37		SM6061002TP		SCREW M6 L=10						1	
38		40038428		CONNECTING_LINK_FRONT						1	
39		26022202		JOINT STUD						1	
40		B1632180000		FEED ADJUSTING JOINT						1	
41		WP0510516SD		WASHER 5.1X7.5X0.5						1	
42		NM6050001SP		NUT M5						2	
43		40038219		CONNECTING_SCREW						1	

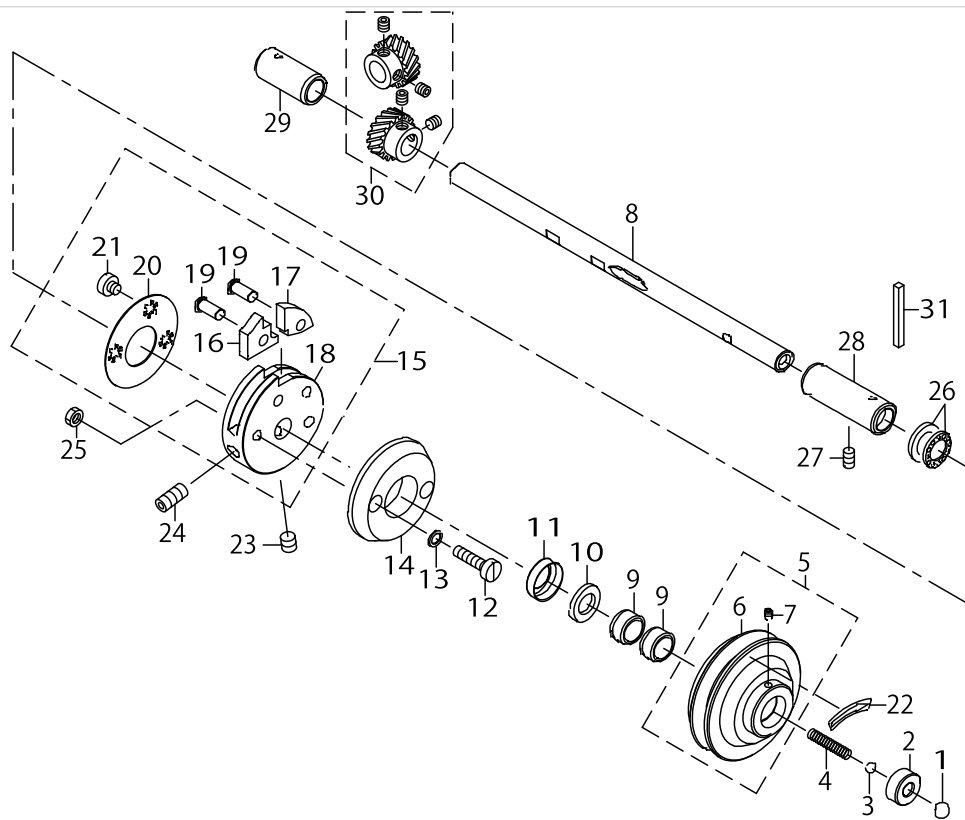
BUTTON CLAMP LIFTER COMPONENT



BUTTON CLAMP LIFTER COMPONENT

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
44		NM6080021SP		NUT M8 TYPE1						2	
45		40038429		CONNECTING_LINK_REAR						1	
46		SD0640323TP		HINGE SCREW D= 6.35 H= 3.2						1	
47		SD0790402TP		HINGE SCREW D= 7.94 H= 4						1	
48		NS6620310SP		NUT 3/16-32						1	
49		NS6150310SP		NUT 15/64-28						1	
50		40038397		THREAD_TRIMMING_LEVER						1	
51		SD0790316TP		SHOULDER SCREW D=7.94 H=3.1						1	
52		NM6050001SP		NUT M5						1	
53		40038495		THREAD_TRIM_LEVER_BASE						1	
54		SM7051460TP		SCREW M5 L=14						2	
55		26021709		THREAD TRIMMING LINK						1	
56		SD0641322TP		HINGE SCREW D=6.35 H=13.2						1	
57		26033605		SPRING						1	
58		SM6030402TP		SCREW M3X0.5 L=4						1	

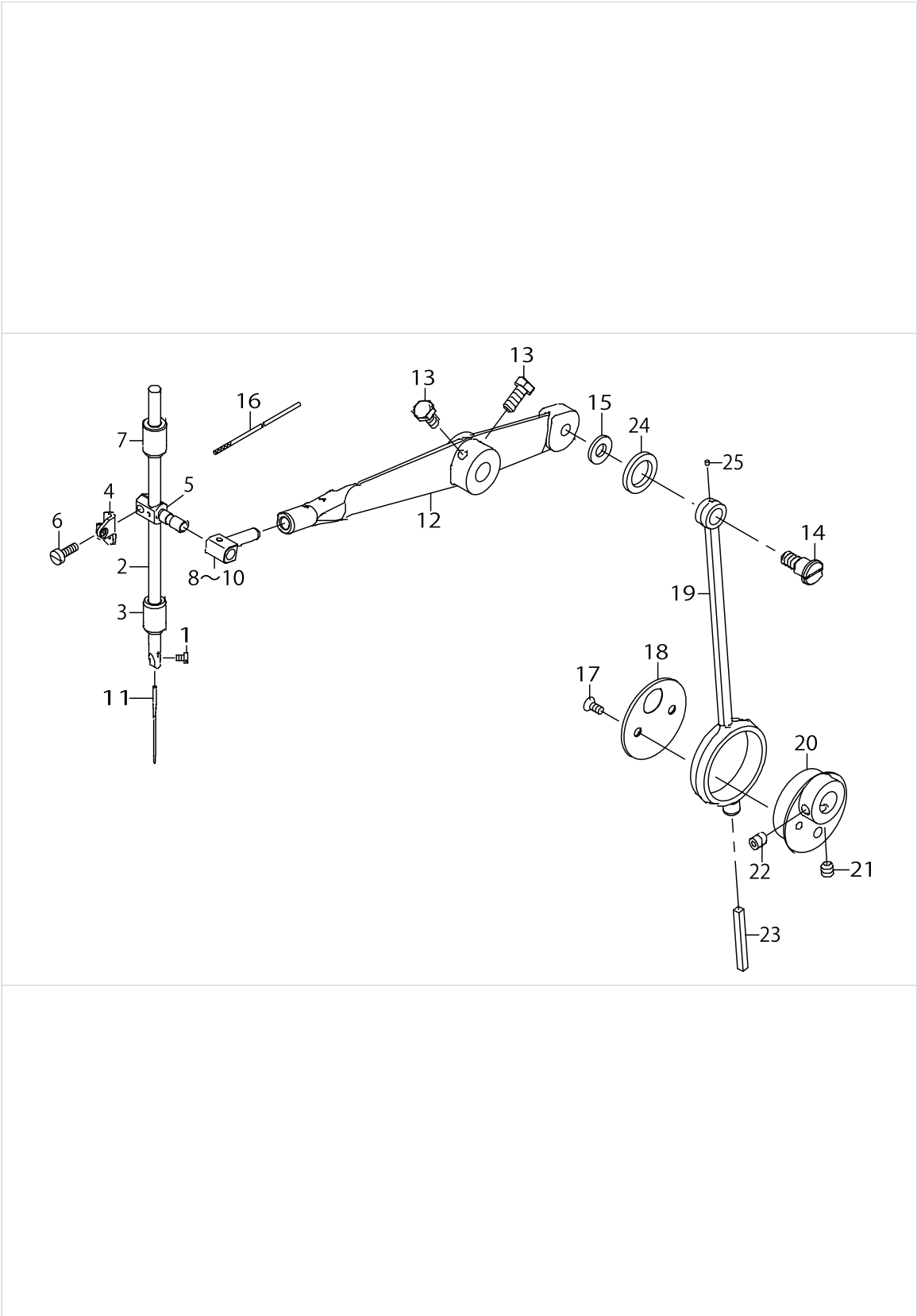
NEEDLE DRIVING PULLEY SHAFT COMPONENTS



NEEDLE DRIVING PULLEY SHAFT COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		B1203372000		BALL LARGE						1	
2		26012401		PULLEY INSERT						1	
3		40038203		BALL_SMALL						1	
4		26012500		SPRING						1	
5		40038169		DRIVING_PULLEY_ASM.						1	
6		40038175		DRIVING_PULLEY				*		1	
7		SM8040612TP		SCREW M4 L=6				*		1	
8		40038449		NEEDLE_DRIVING_PULLEY_SHAFT						1	
9		B1243372000		NEEDLE BEARING						2	
10		26012609		GREASE RTETAINING WICK						1	
11		26012708		RETAINING WASHER						1	
12		SM6062450TP		SCREW M6 L=23.5						2	
13		WP0621026SP		WASHER 6.2X9.5X1						2	
14		B1208372000		NEEDLE DRIVING P- ULLEY CLUTCH D						1	
15		40038137		STOP_MOTION_DISC_ASM.						1	
16	R	40038135	40038137	STOP_MOTION_DISC_LATCH_A				*		1	1.00
17	R	40038136	40038137	STOP_MOTION_DISC_LATCH_B				*		1	1.00
18	R	40038138	40038137	STOP_MOTION_DISC				*		1	1.00
19	R	40038139	40038137	STOP_MOTION_PAWL_SHAFT				*		2	1.00
20	R	40038140	40038137	STOP_MOTION_DISC_WASHER				*		1	1.00
21		SM6060550TP		SCREW M6 L=4.5				*		1	
22		CM500200001		DIRECTION LABEL.						1	
23		SM8080812TP		SCREW M8X8						1	
24		SM8081752TP		SCREW M8 L=17						1	
25		NM6060003SP		NUT M6 TYPE3						2	
26		B1215372B00		THRUST BALL BEARING						1	
27		SM8061010TP		SCREW						1	
28		40038461		PULLEY_SHAFT_BUSHING_RIGHT						1	
29		40042148		PULLEY_SHAFT_BUSHING_LEFT						1	
30		B12173720BA		DRIVING GEAR (A) ASM.						1	
31		26018309		OIL WICK						1	

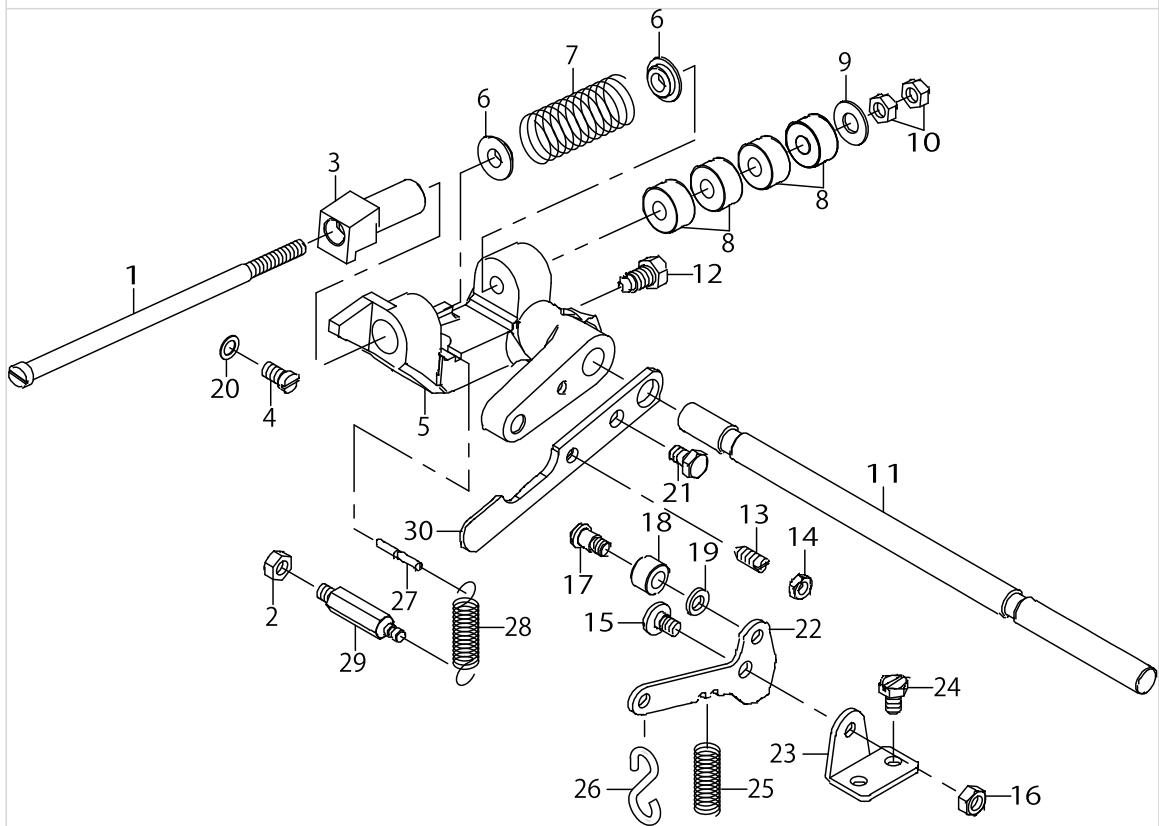
NEEDLE BAR DRIVING MECHANISM COMPONENTS



NEEDLE BAR DRIVING MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		SS7080510TP		SCREW 1/8-44 L=4.5						1	
2		14606107		NEEDLE ROD						1	
3		26017707		NEEDLE BAR BUSHING LOWER						1	
4		40040951		NEEDLE_BAR_BALANCE						1	
5		40040952		NEEDLE_BAR_CLAMP						1	
6		SM6041200SP		SCREW M4 L=12						1	
7		40038142		NEEDLE_BAR_BUSHING_UPPER						1	
8		40038120		NEEDLE_BAR_SLIDE_BLOCK_A	SELECTIVE PARTS					1	
9		40038121		NEEDLE_BAR_SLIDE_BLOCK_B	SELECTIVE PARTS					1	
10		40038122		NEEDLE_BAR_SLIDE_BLOCK_C	SELECTIVE PARTS					1	
11		MTQ100B1600		NEEDLE TQX1 #16						1	
12		40038117		NEEDLE_BAR_DRIVING_LEVER						1	
13		SM9061403CP		SCREW M6 L=14						2	
14		SD0950804TP		SHOULDER SCREW D=9.53 H=8						1	
15		26018705		WASHER						1	
16		CQ202000000		OIL WICK						.1	
17		SS2110920TP		SCREW 11/64-40 L=8.5						2	
18		26018606		THRUST HOLDER						1	
19		26018408		CRANK ROD						1	
20	R	26018507	26018457	ECCENTRIC CAM						1	1.00
21		SS8660612TP		SCREW 1/4-40 L=6						1	
22		SS8660942TP		SCREW 1/4-40 L= 8.5						1	
23		26018309		OIL WICK						1	
24		40041045		OIL_RETAINING_FELT						1	
25		CQ2500000F0		OIL WICK						.01	

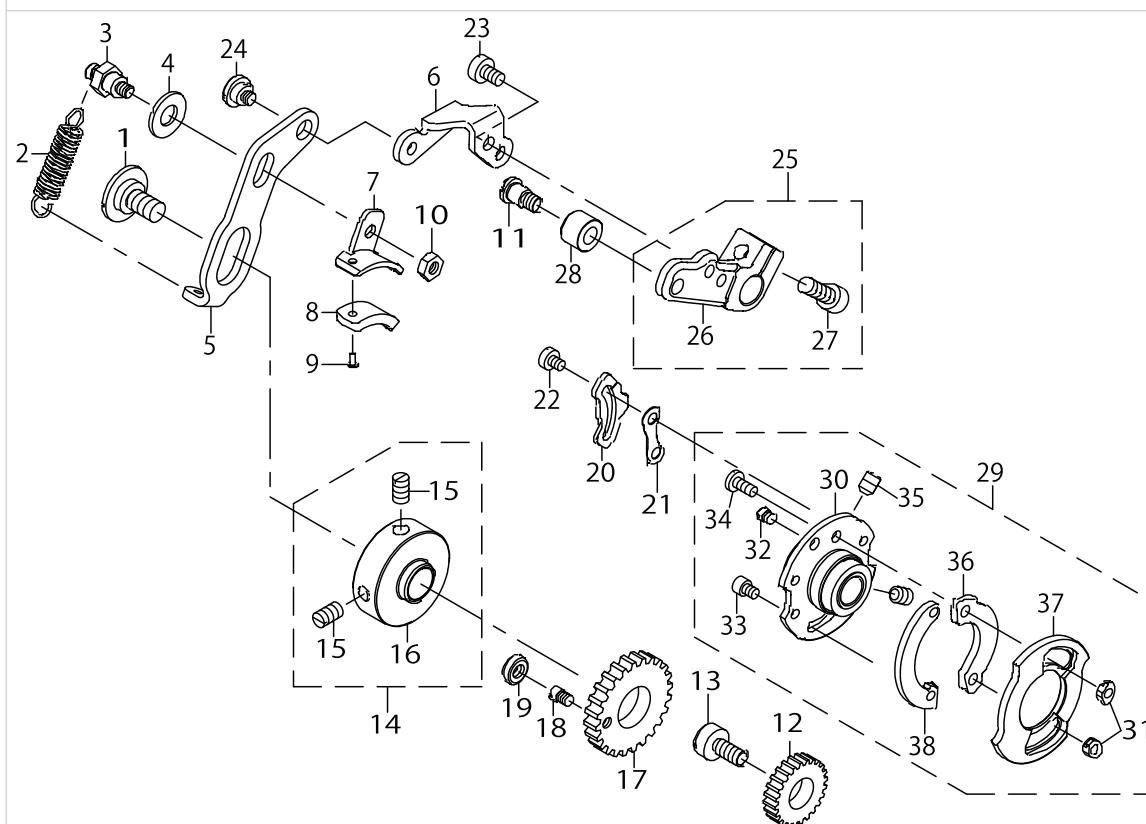
STOP MOTION MECHANISM COMPONENTS



STOP MOTION MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		26027805		STOP MOTION PLUNGER ROD						1	
2		NM6060003SP		NUT M6 TYPE3						1	
3		40038118		CROSSING_HOOK						1	
4		SM6061150TP		SCREW M6 L=11						1	
5	D	40038270		STOP_MOTION_PLUNGER_LEVER						1	
6		26229104		WASHER						2	
7		40038110		STOP_MOTION_SPRING						30	
8		B2608280000		RUBBER CUSHION						4	
9		26030601		WASHER						1	
10		NS6680410SP		NUT 9/32-28						2	
11		40038448		STOP_MOTION_SHAFT						1	
12		40042437		SCREW						1	
13		SS8151570SP		SCREW 15/64-28 L=15.0						1	
14		NS6150310SP		NUT 15/64-28						1	
15		SD0680276TP		SHOULDER SCREW D=6.8 H=2.7						1	
16		NM6060001CP		NUT M6						1	
17		SD0800706TP		SHOULDER SCREW D=8 H=7						1	
18		40087058		STITCH_ADJUSTING_ROLLER						1	
19		WP0612066SP		WASHER 6.1X11X2						1	
20	R	26019604	26217604	WASHER						1	1.00
21		SM9061003CP		SCREW M6 L=10						1	
22		40038160		STOP_MOTION_TRIP_LEVER						1	
23		26028308		STOP MOTION TRIP LEVER BRACKET						1	
24		SM9061250TP		SCREW M6 L=12						2	
25		22924906		OIL REGULATOR SCREW SPRING						1	
26		13160304		S SHAPED HOOK						1	
27		26028001		STOP MOTION LEVER SPRING PIN						1	
28		40038410		STOP_MOTION_LEVER_SPRING						1	
29		40040940		SCREW_STUD						1	
30		B2611373N00		PRESSURE APPLYING LEVER						1	

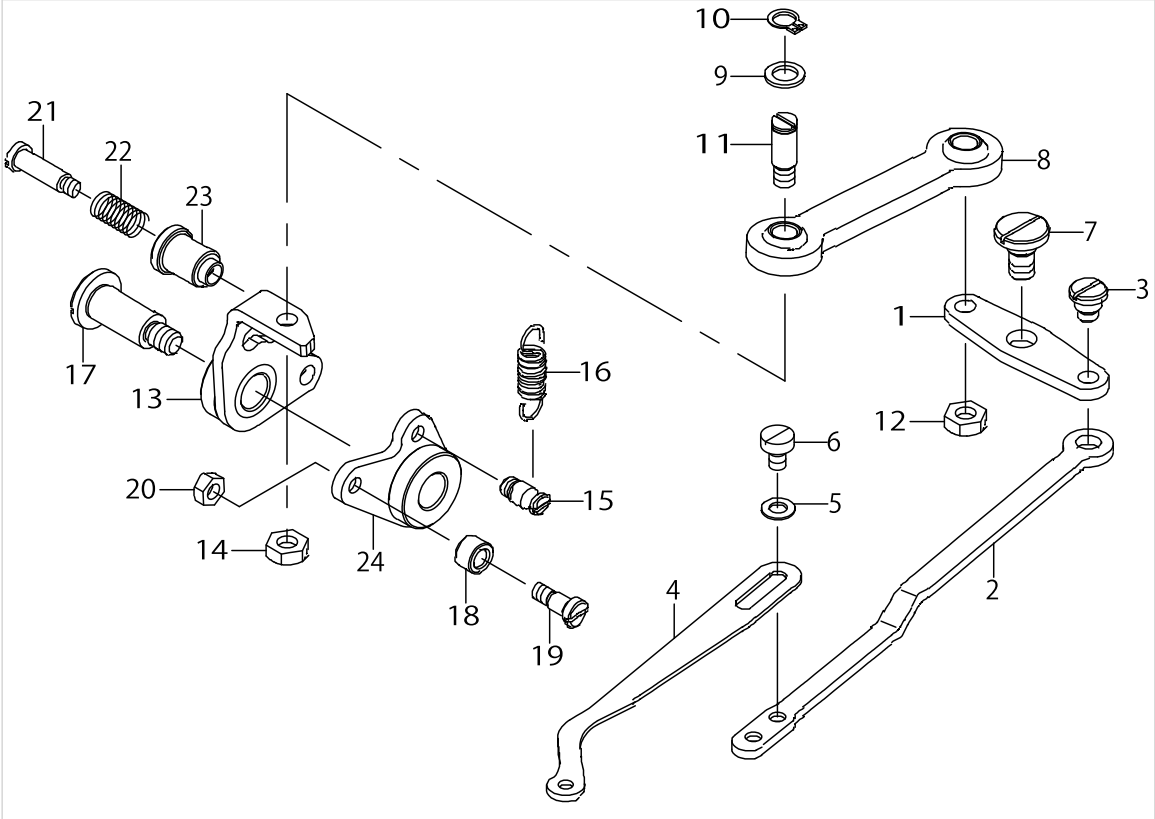
STITCH SELECTING PARTS COMPONENTS



STITCH SELECTING PARTS COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		SD1270346TP		SHOULDER SCREW D=12.7 H=3.4						1	
2		26030304		SPRING FOR FRICTION PLATE						1	
3		26030007		FRICTION PLATE R-OTATING SHAFT						1	
4		WP0850002SP		WASHER 8.5X18X1.6						1	
5		26030908		SPEED SLOWING LEVER						1	
6		26031005		FITTING PLATE						1	
7		26030106		FRICTION PLATE HOLDER						1	
8		B2640372000		SPEED SLOWING FRICTION PLATE						1	
9		B3211232000		POSITIONING PIN						2	
10		NS6110310SP		NUT 11/64-40						1	
11		SD0710706TP		SHOULDER SCREW D=7.14 H=7						1	
12		B2629372000		STITCH SELECTING SPUR GEAR						1	
13		40040943		INTERMEDIATE_GEAR_SHAFT						1	
14		40040942		ASSY_SPEED_SLOW-ING_FRICTION_WHEEL						1	
15		SM8061010TP		SCREW				*		2	
16		40040944		SPEED_SLOWING_FRICTION_WHEEL				*		1	
17		B2630372000A		GEAR,LARGE						1	
18		B2631372000		SCREW						1	
19		B2632372000A		ROLLER						1	
20		40040946		THREAD_BIND_NOTCH						1	
21		26030809		SPACER						1	
22		SM6040560TP		SCREW M4X0.5 L=4.5						2	
23		SM6050800SP		SCREW M5 L=8						2	
24		SD0800341SP		HINGE SCREW D=8 H=3.4						1	
25		40038269		STITCH_ADJUSTING_ARM_ASM.						1	
26		40038271		STITCH_ADJUSTING_ARM				*		1	
27		SM6061602TN		SCREW M6 L=16				*		1	
28	R	26029207	40087058	STITCH ADJUSTING ROLLER						1	1.00
29		40041046		STITCH_ADJUSTING_CAM_A_ASSY						1	
30		40041054		STITCH_ADJUSTING_CAM_A_ASM.				*		1	
31		40041050		NUT				*		2	
32		40038304		SCREW				*		1	
33		SM6040502TP		SCREW M4X0.7 L=5				*		1	
34		SS7090910TP		SCREW 9/64-40 L= 8.5				*		2	
35		SM8060812TP		SCREW M6 L=8				*		2	
36	R	40041048	40041046	SPACER				*		1	1.00
37		40041049		STITCH_CAM_A				*		1	
38	R	40041051	40041046	STOP MOTION CAM SHOE				*		1	1.00

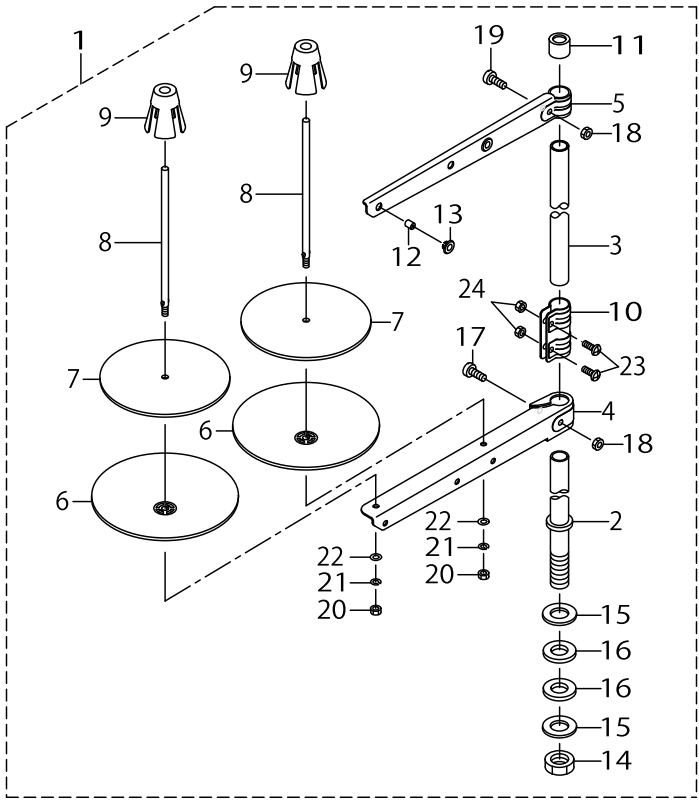
THREAD BIND NOTCH COMPONENTS(FOR MB-1377)



THREAD BIND NOTCH COMPONENTS(FOR MB-1377)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40038488		THREAD_BIND_LEVER						1	
2		40038452		CONNECTING_PLATE_LARGE						1	
3		SD0640328TP		SHOULDER SCREW D=6.35 H=3.2						1	
4		40038486		CONNECTING_PLATE_SMALL						1	
5		WP0430800SD		WASHER M4						2	
6		SM6040650TP		SCREW						2	
7		SD0720336SP		SHOULDER SCREW						1	
8		D2509282A00		WORK CAMP FOOT BALL LINK						1	
9		40038489		THREAD_BIND_LINK_SHAFT						2	
10		WP0621026SP		WASHER 6.2X9.5X1						2	
11		RC0560711KP		RETAINING RING						2	
12		NM6050001SP		NUT M5						1	
13		40038456		THREAD_BIND_ARM_B						1	
14		NM6050001SP		NUT M5						1	
15		40038494		THREAD_BIND_ARM_SPRING RAC						1	
16		26017103		SPRING						1	
17		SD0901806TP		SHOULDER SCREW						1	
18		26017301		ROLLER						1	
19		SD0460576TP		SHOULDER SCREW D=4.6 H=5.7						1	
20		NM6040001SP		NUT M4X0.7						1	
21		SD0481456TP		SHOULDER SCREW D=4.8 H=14.5						1	
22		40038306		SPRING						1	
23		40038305		STITCH_ADJUSTING_CAM_KNOB						1	
24		40038455		ASS_THREAD_BIND_ARM_A						1	

THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40096354		THREAD STAND ASM.						1	
2		40085784		SPOOL REST ROD LOWER				*		1	
3		40085785		SPOOL REST ROD UPPER				*		1	
4		40085786		SPOOL REST ARM LOWER				*		1	
5		40085787		SPOOL REST ARM UPPER				*		1	
6		40085788		SPOOL REST				*		2	
7		40085789		SPOOL REST CUSHION				*		2	
8		40085790		SPOOL PIN				*		2	
9		40085791		SPOOL RETAINER				*		2	
10		40085792		SPOOL REST ROD JOINT				*		1	
11		40085793		SPOOL REST ROD RUBBER CAP				*		1	
12		40085794		THREAD GUIDE				*		2	
13		40085795		THREAD GUIDE BUSHING				*		2	
14		40096325		SPOOL REST ROD NUT				*		1	
15		WP1612616SE		WASHER 16X30X2.6				*		2	
16		40085796		SPOOL REST ROD RUBBER CUSHION				*		2	
17		40096326		SPOOL REST ARM LOWER SCREW				*		1	
18		NM6050001SE		NUT M5				*		2	
19	R	40096327	SM4053001SE	SPOOL REST ARM UPPER SCREW				*		1	1.00
20		NM6050001SE		NUT M5				*		2	
21		WS0510002KN		SPRING WASHER M5				*		2	
22		WP0531001SC		WASHER M5				*		2	
23		SM4051405SE		SCREW M5 L=14				*		2	
24		NM6050001SE		NUT M5				*		2	

TABLE & STAND COMPONENTS

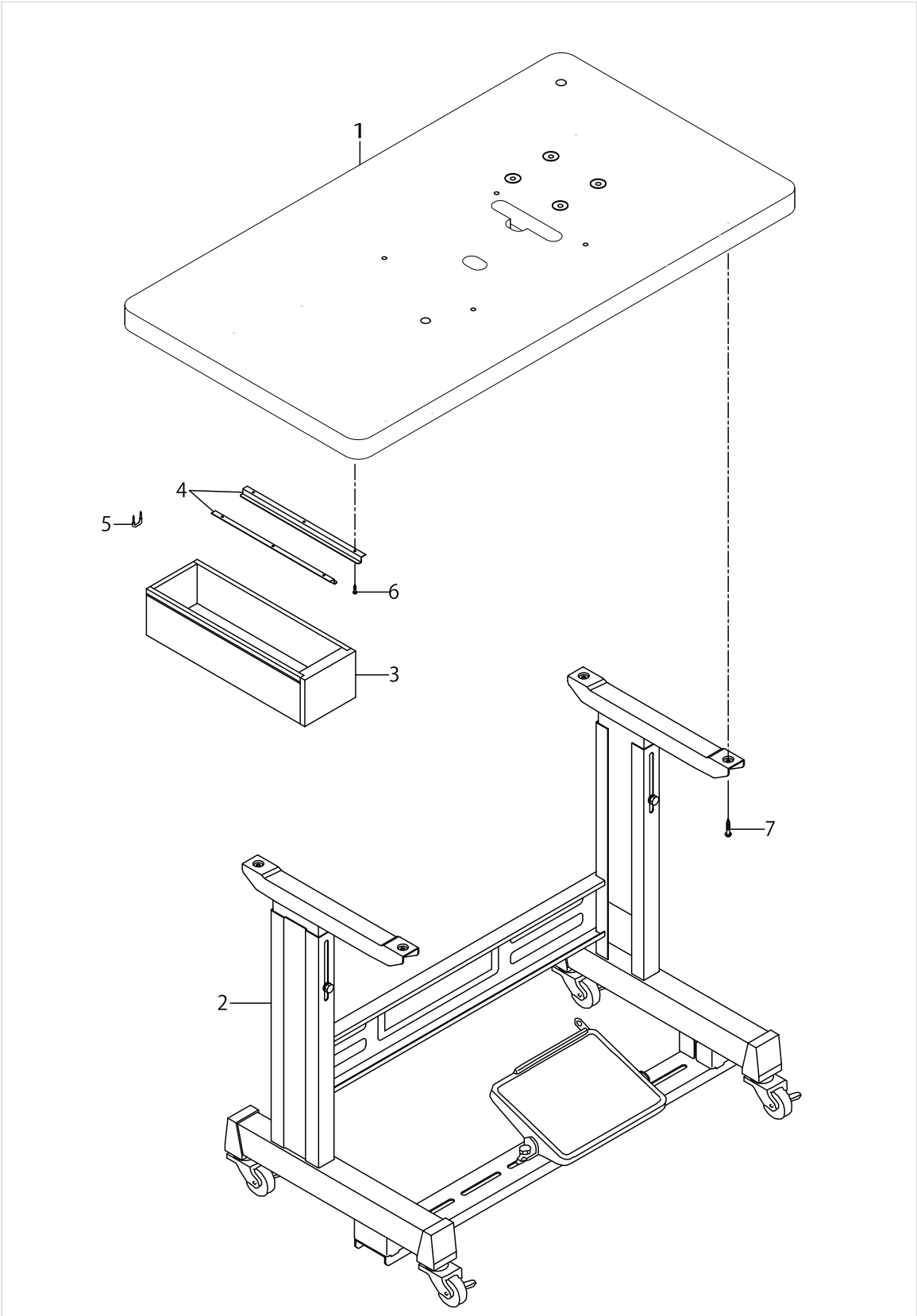
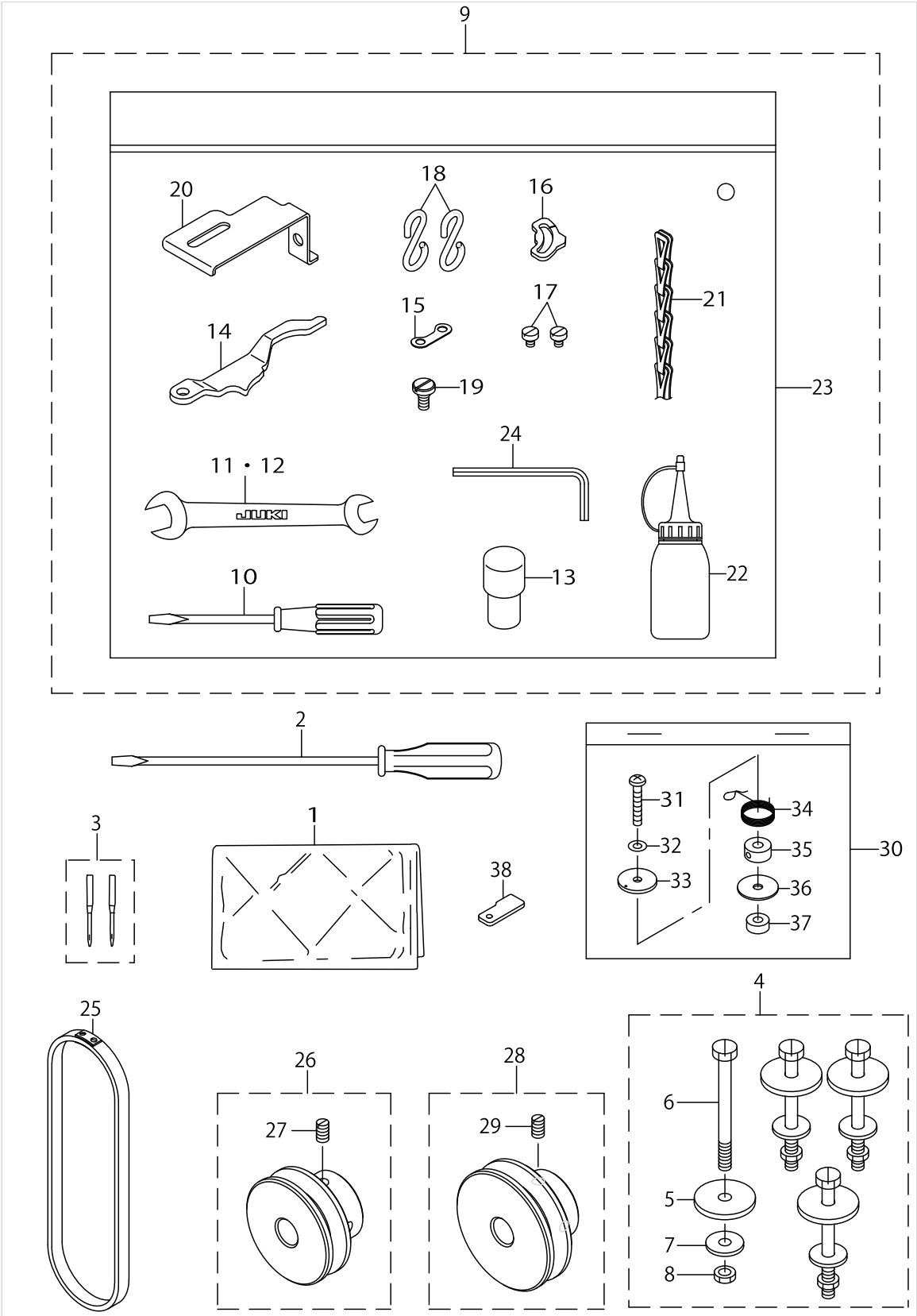


TABLE & STAND COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	40040971	11155157	TABLE						1	1.00
2		11159365		T STAND JUNCTION						1	
3		11155108		DRAWER						1	
4		11155207		DRAWER SUPPORT						2	
5		D8204555D00		DRAWER STOPPER						1	
6		SK3311600SE		WOOD SCREW D=3.1 L=16						6	
7		SK3483200SE		WOOD SCREW D=4.8 L=32						4	

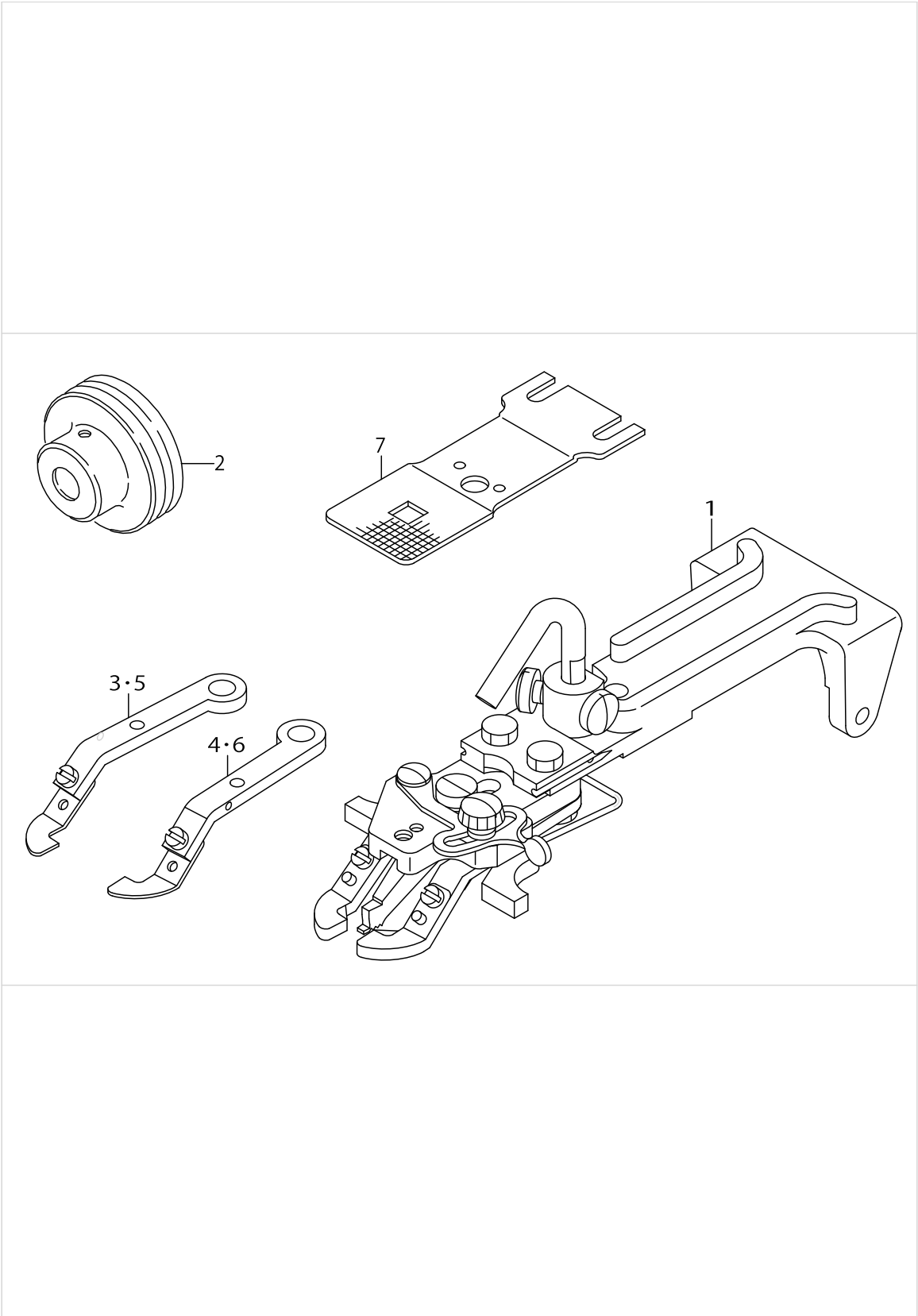
ACCESSORIE PARTS COMPONENTS



ACCESSORIE PARTS COMPONENTS

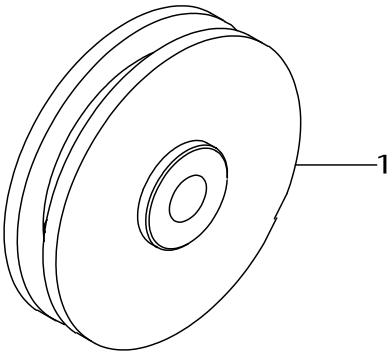
No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		22933303		VINYL COVER						1	
2		22933006		SCREW DRIVER,LARGE						1	
3		MTQ700B1802		NEEDLE TQX7#18-2						1	
4		40041072		BASE_SCREW_SET						1	
5		40038174		RUBBER_CUSHION				*		4	
6		SS9156830SP		SCREW15/64-28L=68				*		4	
7		WP0612056SD		WASHER 6.1X18.5X2				*		4	
8		NS6150310SP		NUT 15/64-28				*		4	
9		40041073		ACCESSORIE_BAG_ASM.						1	
10		22933105		SCREW DRIVER,MIDDLE				*		1	
11		26233700		WRENCH				*		1	
12		26034801		WRENCH				*		1	
13		40033327		FRAME_SUPPORT_BAR				*		1	
14		40038459		STITCH_NUMBER_LEVER				*		1	
15		26030809		SPACER				*		1	
16		40040946		THREAD_BIND_NOTCH				*		1	
17		SM6040560TP		SCREW M4X0.5 L=4.5				*		2	
18		13160304		S SHAPED HOOK				*		2	
19		SD0600346TP		SHOULDER SCREW D=6 H=3.4				*		1	
20		40038205		NEEDLE_BAR_GUARD				*		1	
21		26037903		CHAIN				*		1	
22		J1067000000		OILER				*		1	
23		22932800		ACCESSORIE BAG				*		1	
24		40055591		HEXAGONAL WRENCH KYE				*		1	
25		MTJVM00000C		V ROPE 820MM (LACING)						1	
26		40038286		MOTOR_PULLEY_60-HZ_1300RPM_ASM.						1	
27		SM8061010TP		SCREW				*		2	
28		40038285		MOTOR_PULLEY_50-HZ_1300RPM_ASM.						1	
29		SM8061010TP		SCREW				*		2	
30		40112426		THREAD_TENSION_NO3_ASSY						1	
31		SM4042501SC		SCREW M4X0.7 L=25				*		1	
32		WP0430801SE		WASHER 4.3X9X0.8				*		1	
33		40112427		SPRING_BASE				*		1	
34		B3105377B00		THREAD TAKE-UP SPRING				*		1	
35		40040243		SPRING_HOOK				*		1	
36		WP0451016SP		WASHER 4.5X20X1				*		1	
37		D2063772B00		LOCKING CAM PLATE HOLDER				*		1	
38		40041085		GAUGE						1	

SPECIAL ORDER SPEC COMPONENTS



SPECIAL ORDER SPEC COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		MAZ201010A0		PICK-UP DEVICE ASM. L BUTTON						1	
2		40038290		MOTOR,PULLEY,50- HZ_1500RPM_ASM						1	
3		B25563720AA		BUTTON CLAMP JA- W LEVER ASM., L						1	
4		B25583720AA		BUTTON CLAMP JA- W LEVER ASM., R						1	
5		D2556372CAA		BUTTON CLAMP JA- W LEVER ASM., L						1	
6		D2558372CAA		BUTTON CLAMP JA- W LEVER ASM., R						1	
7		D2529373C00A		FEED PLATE, LARGE BUTTON						1	



SUBCLASS COMPONENTS(FOR MB-1373-11)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40041032		LENGTHWISE_FEED_CAM(X)						1	

HOW TO MAKE USE OF THIS PARTS LIST

1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1. リストページの# 0 1、# 0 2の印は、ページ下の"注記"の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。

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11155108	36	3	26019604	28	20	26030106	30	7
11155207	36	4	26019802	12	32	26030304	30	2
11159365	36	2	26019901	12	28	26030601	28	9
13160304	28	26	26020107	12	29	26030809	30	21
13160304	38	18	26020206	12	17	26030809	38	15
14606107	26	2	26020305	12	12	26030908	30	5
22921407	12	27	26020404	12	11	26031005	30	6
22924906	28	25	26020503	12	7	26031203	4	6
22932800	38	23	26020602	12	5	26031302	4	8
22933006	38	2	26021105	14	57	26031351	4	7
22933105	38	10	26021402	12	44	26031401	4	9
22933303	38	1	26021600	4	3	26031500	4	10
26000455	12	16	26021709	22	55	26031609	4	11
26000950	12	6	26022202	20	39	26031708	4	12
26003103	8	23	26022400	18	59	26032003	4	4
26005207	12	41	26022509	18	50	26032508	20	29
26005306	12	40	26022608	4	27	26033308	20	14
26011205	4	22	26022707	4	28	26033407	20	13
26012401	24	2	26023200	16	13	26033605	22	57
26012500	24	4	26024208	16	21	26033704	4	20
26012609	24	10	26024604	16	3	26034801	38	12
26012708	24	11	26024703	16	5	26037200	4	46
26013102	8	40	26024901	16	4	26037903	38	21
26013409	8	8	26025106	16	19	26229104	28	6
26013607	8	6	26025205	2	29	26233700	38	11
26013805	8	9	26025403	2	9	40033327	38	13
26015305	8	30	26025502	2	6	40038110	28	7
26015404	8	28	26025700	2	12	40038111	8	32
26015503	8	26	26025809	2	11	40038116	20	3
26017103	32	16	26025908	2	14	40038117	26	12
26017301	32	18	26026005	2	13	40038118	28	3
26017707	26	3	26026104	2	16	40038119	20	1
26018101	20	2	26026203	2	17	40038120	26	8
26018309	24	31	26026302	2	21	40038121	26	9
26018309	26	23	26026401	2	22	40038122	26	10
26018408	26	19	26026609	2	15	40038135	24	16
26018507	26	20	26026708	2	20	40038136	24	17
26018606	26	18	26026856	2	1	40038137	24	15
26018705	26	15	26027102	2	25	40038138	24	18
26019000	14	52	26027409	2	27	40038139	24	19
26019109	12	37	26027805	28	1	40038140	24	20
26019208	12	22	26028001	28	27	40038142	26	7
26019307	12	21	26028308	28	23	40038160	28	22
26019406	12	18	26029207	30	28	40038169	24	5

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40038175	24	6	40038439	16	32	40040952	26	5
40038203	24	3	40038442	16	44	40040953	20	17
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40038210	12	31	40038452	32	2	40041022	4	26
40038214	12	26	40038453	16	24	40041025	18	52
40038219	20	43	40038455	32	24	40041029	16	16
40038269	30	25	40038456	32	13	40041030	16	14
40038270	28	5	40038459	38	14	40041032	18	48
40038271	30	26	40038461	24	28	40041032	42	1
40038283	20	35	40038463	16	20	40041033	18	51
40038285	38	28	40038469	16	31	40041044	18	63
40038286	38	26	40038471	4	43	40041045	18	62
40038290	40	2	40038476	12	14	40041045	26	24
40038304	30	32	40038479	12	23	40041046	30	29
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40038306	32	22	40038483	4	23	40041049	30	37
40038313	16	39	40038484	8	5	40041050	30	31
40038314	16	40	40038486	32	4	40041051	30	38
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40038396	14	47	40038492	12	9	40041055	16	26
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40038398	20	20	40038495	22	53	40041057	16	28
40038400	8	10	40038496	16	17	40041058	2	2
40038403	8	11	40038498	16	7	40041061	16	35
40038404	12	38	40038499	16	9	40041067	4	32
40038405	12	42	40038502	20	36	40041069	2	28
40038408	12	39	40040243	38	35	40041072	38	4
40038410	28	28	40040931	4	16	40041073	38	9
40038413	20	31	40040932	4	18	40041077	12	8
40038414	20	30	40040935	4	39	40041085	38	38
40038424	4	37	40040936	4	38	40041106	8	22
40038425	4	30	40040937	2	32	40042081	18	58
40038426	4	1	40040938	2	24	40042148	24	29
40038428	20	38	40040940	28	29	40042279	16	37
40038429	22	45	40040942	30	14	40042281	16	41
40038430	4	31	40040943	30	13	40042437	28	12
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40085786	34	4	B2611373N00	28	30	NM6060001CP	16	6
40085787	34	5	B2629372000	30	12	NM6060001CP	28	16
40085788	34	6	B2630372000A	30	17	NM6060001SE	14	56
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40085791	34	9	B2640372000	30	8	NM6080021SP	22	44
40085792	34	10	B2702377000	8	17	NS6110310SP	30	10
40085793	34	11	B27033770A0	8	16	NS6150310SP	22	49
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40085795	34	13	B3211232000	30	9	NS6150310SP	38	8
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40096354	34	1	CQ2500000F0	26	25	RE0200000K0	4	13
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B1203372000	24	1	D2509282A00	32	8	SD0600277TP	4	36
B1208372000	24	14	D2529373B00A	16	29	SD0600346TP	38	19
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B12173720BA	24	30	D2558372CAA	40	6	SD0640323TP	22	46
B1220372000	8	44	D8204555D00	36	5	SD0640328TP	32	3
B1221373N00	8	42	EA9500B0100	18	66	SD0640391TP	2	18
B1221373NA0	8	41	J1067000000	38	22	SD0640481SP	16	22
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B12413770A0	8	15	MTQ100B1600	26	11	SD0640976TP	18	46
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