

MODEL : LU-2810ES-7,LU-2818ES-7

List No : 1691-01

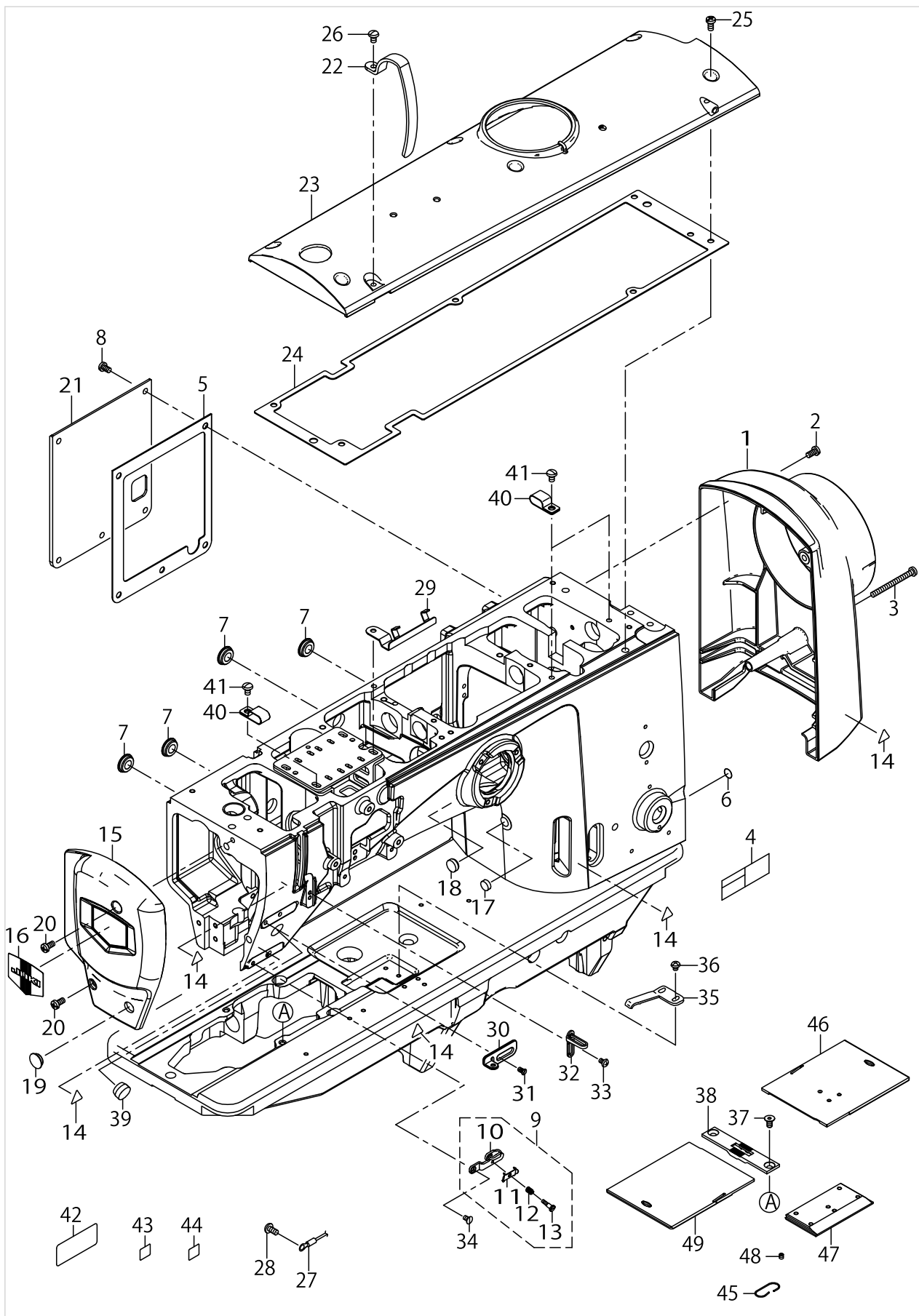
PARTS LIST

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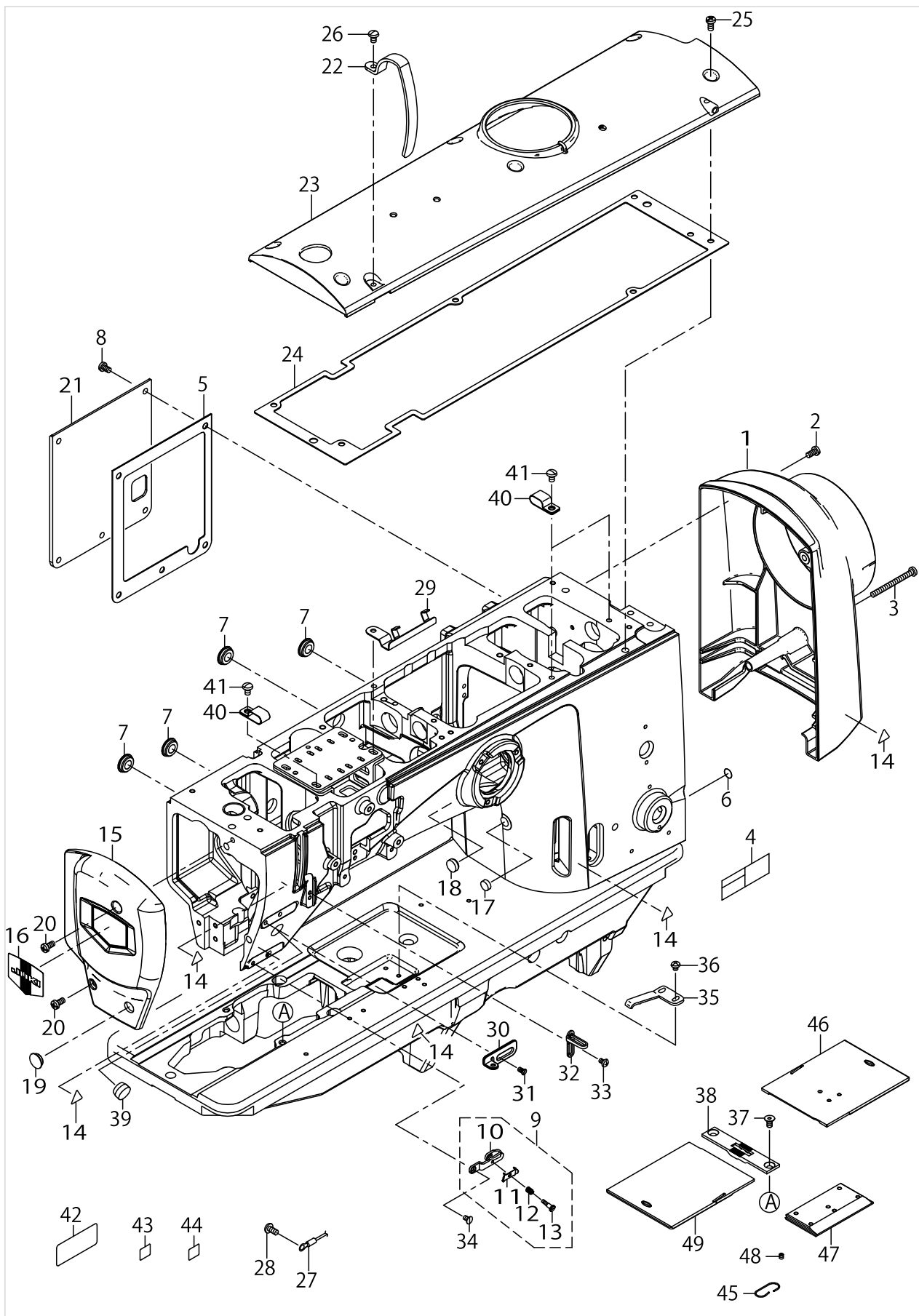
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40169640	MOTOR_COVER				1
2	SM4051055SP	SCREW				2
3	SM4055501SC	SCREW M5X0.8 L=55				1
4	40102261	SAFETY_LABEL_S				1
5	40151799	WINDOW_PLATE_PACKING				1
6	22901805	GROUND MARK				1
7	TA1650406R0	PRUG				4
8	SM4051055SP	SCREW				5
9	40034675	THREAD_GUIDE_ASM_E				1
10	40034674	THREAD_GUIDE		*		1
11	40042716	THREAD_PRESSER_PLATE		*		1
12	B1132521000	THREAD PRESSER PLATE SPRING		*		1
13	SD0380556TL	SHOULDER SCREW D=3.8 H=5.5		*		1
14	CM300200001	FINGER INJURY CAUTION LABEL (16)				5
15	40130704	FACE_PLATE				1
16	22902506	PLATE				1
17	TA1030402R0	RUBBER PLUG D=10.3 L=4				1
18	TA1270502R0	RUBBER PLUG				1
19	TA1250406R0	RUBBER PLUG D=12.5 L=4				1
20	SM4051055SP	SCREW				2
21	40129995	APERTURE_COVER				1
22	40134834	THREAD_TAKE_UP_LEVER COVER				1
23	40148283	TOP COVER LP				1
24	40147919	TOP_COVER_PACKING				1
25	SM4051055SP	SCREW				6
26	SM4040855SP	SCREW				1
27	22951552	GROUND WIRE ASM.				1
28	SM4051055SP	SCREW				1
29	40134805	CABLE HOLDER				1
30	40169642	THREAD_GUIDE_B				1
31	SM1040750TP	SCREW M4 L=7				1
32	40126221	THREAD_GUIDE				1
33	SM4040655SP	SCREW M4 L=6				1
34	SM1040750TP	SCREW M4 L=7				1
35	B1111563000	BED SLIDE SPRING				1
36	SM4040655SP	SCREW M4 L=6				2
37	SM1051052TN	PLATE SCREW M5 L=10				2
38	40147949	THROAT_PLATE_2818AL	EXCHANGING GAUGE PARTS (SEE.P.43)			1
39	TA1550902R0	PLUG				1
40	D2112555B00	CORD HOLDER				3
41	SM4050855SP	SCREW				3
42	40094561	SEWING MACHINE LABEL (EU)	FOR JE			1
43	CM600100101	WEEE MARK LABEL S	FOR JE			1
44	40150131	EAC_MARK_LABEL_S	FOR JE			1
45	B111105100B	SPRING				1
46	40147944	SLIDE_PLATE_2810R	EXCHANGING GAUGE PARTS (SEE.P.43)			1

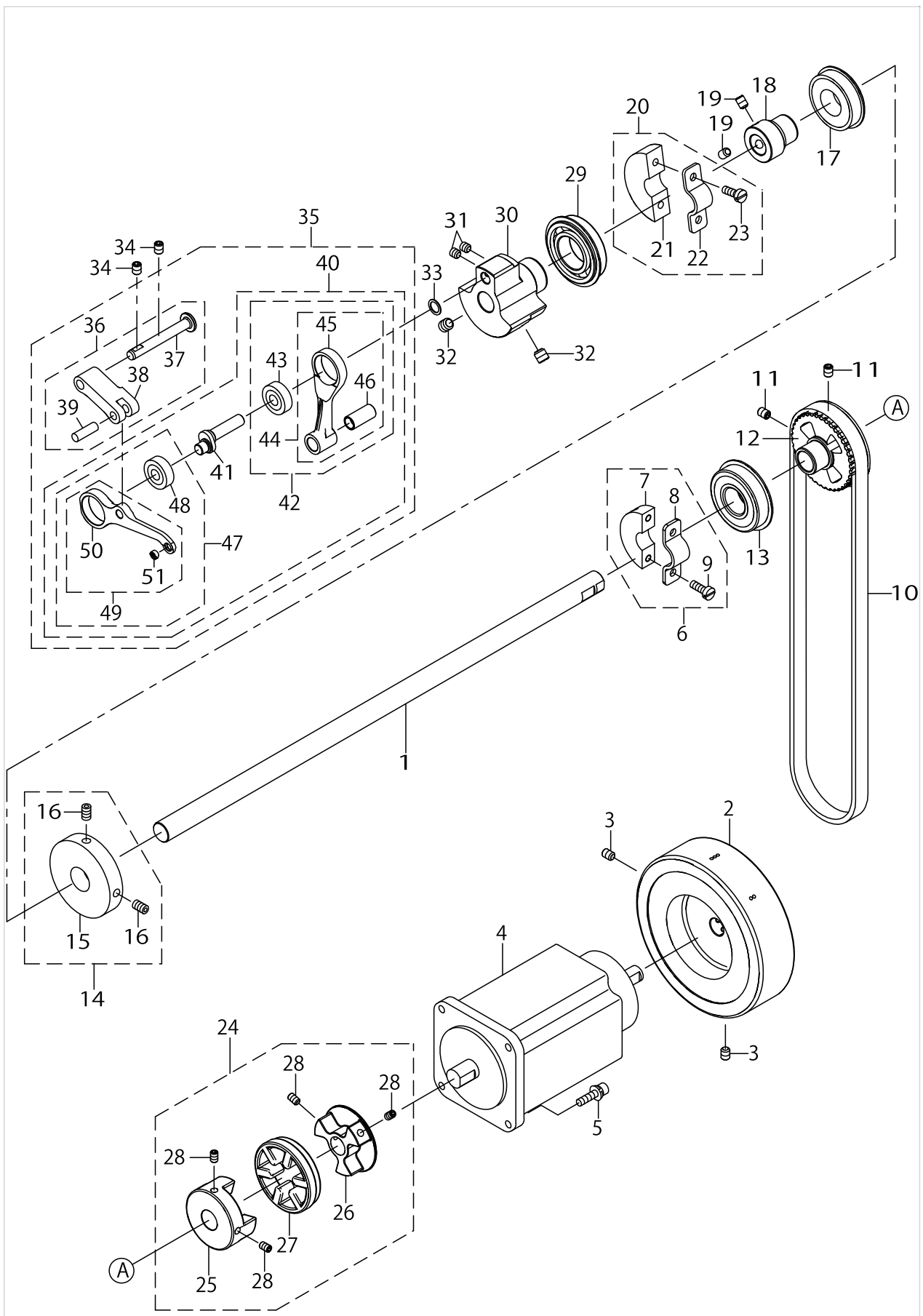
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	40147918	SLIDE_PLATE_FRONT	EXCHANGING GAUGE PARTS (SEE.P.43)			1
48	SM8040412TP	SET SCREW M4 L=4				3
49	40112224	SLIDE_PLATE_2810L	EXCHANGING GAUGE PARTS (SEE.P.43)			2

MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS



MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40112087	MAIN_SHAFT_DD				1
2	40169644	HAND_WHEEL				1
3	SM80608A2TP	SCREW M6 L=8				2
4	40169647	SERVO_MOTOR_800W				1
5	SL6052092TN	SCREW				4
6	40169700	CRANK_BALANCER_ASM				1
7	40169701	CRANK_BALANCER		*		1
8	40010439	CRANK_BALANCER_FIX_PLATE		*		1
9	40010440	CRANK_BALANCER_FIX_PLATE_SCREW		*		2
10	40112274	TIMING_BELT			☆	1
11	SM80608A2TP	SCREW M6 L=8				2
12	40126321	SPROCKET_UPPER				1
13	40143088	BEARING				1
14	40010533	BTW_DRIVING_WHEEL_ASM.				1
15	40010534	BTW_DRIVING_WHEEL		*		1
16	40010535	DRIVING_WHEEL_SCREW		*		2
17	SB120001800	BEARING				1
18	23605207	MAIN SHAFT BEARING SUPPORT				1
19	SM80608A2TP	SCREW M6 L=8				2
20	40010437	CRANK_BALANCER_ASM				1
21	40010438	CRANK_BALANCER		*		1
22	40010439	CRANK_BALANCER_FIX_PLATE		*		1
23	40010440	CRANK_BALANCER_FIX_PLATE_SCREW		*		2
24	40112312	COUPLING_ASSY				1
25	40130277	HUB_L		*		1
26	40112106	HUB_R		*		1
27	40125950	SPIDER		*		1
28	SM8050812TP	SCREW M5X8		*		4
29	40143083	BEARING				1
30	40112091	COUNTER_WEIGHT				1
31	SM8060612TP	SCREW M6 L=6				2
32	SM8080812TP	SCREW M8X8				2
33	WP0820516SP	WASHER 11.6X8.2X0.6				1
34	SM8060812TP	SCREW M6 L=8				2
35	40160240	THREAD_TAKE_UP_COMP_L				1
36	40143077	TAKE_UP_CRANK_ASM		*		1
37	40011902	THREAD_TAKE_UP_CRANK_SHAFT		*		1
38	40125930	TAKE_UP_LEVER_CRANK		*		1
39	10721504	FEED ADJUSTING PIN		*		1
40	40160241	THREAD_TAKE_UP_ASM_L_B		*		1
41	40112092	NEEDLE_BAR_CRANK		*		1
42	40143075	NEEDLE_BAR_CRANK_ROD_COMP		*		1
43	SB108002400	BEARING		*		1
44	40143076	NEEDLE_BAR_CRANK_ROD_ASM		*		1
45	40112093	NEEDLE_BAR_CRANK_ROD		*		1
46	40112094	CRANK_ROD_BUSH		*		1
47	40160242	THREAD_TAKE_UP_ASM_L_A		*		1

This technical drawing is an exploded view of a mechanical assembly, showing various components and their assembly relationships. The parts are numbered as follows:

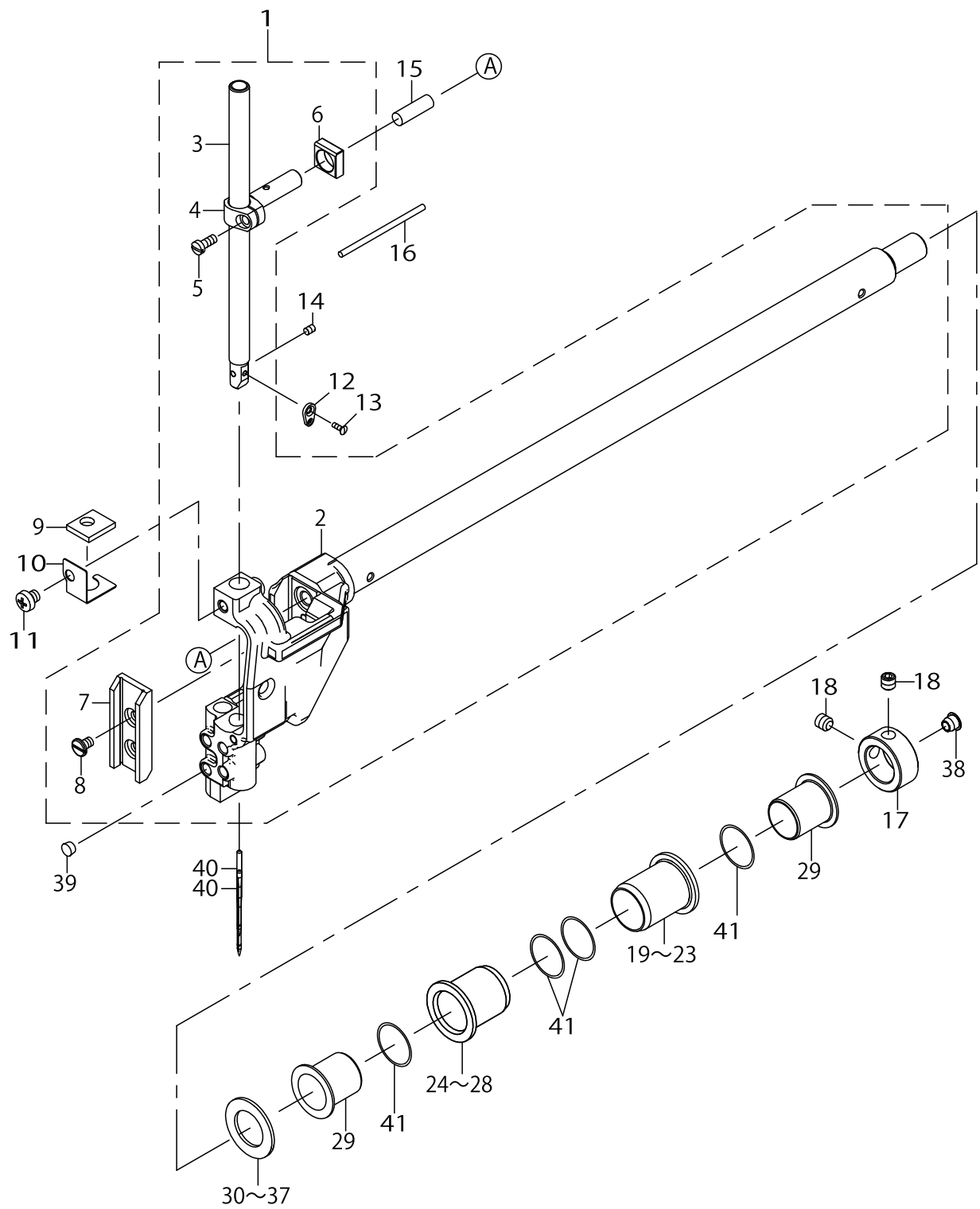
- 1**: A long, thin shaft or rod.
- 2**: A large circular flange or pulley.
- 3**: Small screws or fasteners.
- 4**: A rectangular motor or actuator unit.
- 5**: A cable or hose connection.
- 6**: A bracket or support arm.
- 7**: A small pulley or wheel.
- 8**: A small pulley or wheel.
- 9**: A small pulley or wheel.
- 10**: A long, thin vertical component, possibly a guide or support.
- 11**: A small pulley or wheel.
- 12**: A small pulley or wheel.
- 13**: A small pulley or wheel.
- 14**: A circular flange or pulley.
- 15**: A circular flange or pulley.
- 16**: A small pulley or wheel.
- 17**: A small pulley or wheel.
- 18**: A small pulley or wheel.
- 19**: A small pulley or wheel.
- 20**: A bracket or support arm.
- 21**: A small pulley or wheel.
- 22**: A small pulley or wheel.
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- 24**: A bracket or support arm.
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- 50**: A small pulley or wheel.
- 51**: A small pulley or wheel.

Dashed lines indicate the assembly paths and relationships between the components. A circled 'A' is located near part 10.

MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SB108002400	BEARING		*		1
49	40134545	THREAD_TAKE_UP_ASM		*		1
50	40134532	THREAD_TAKE_UP		*		1
51	10546901	BUSH		*		1

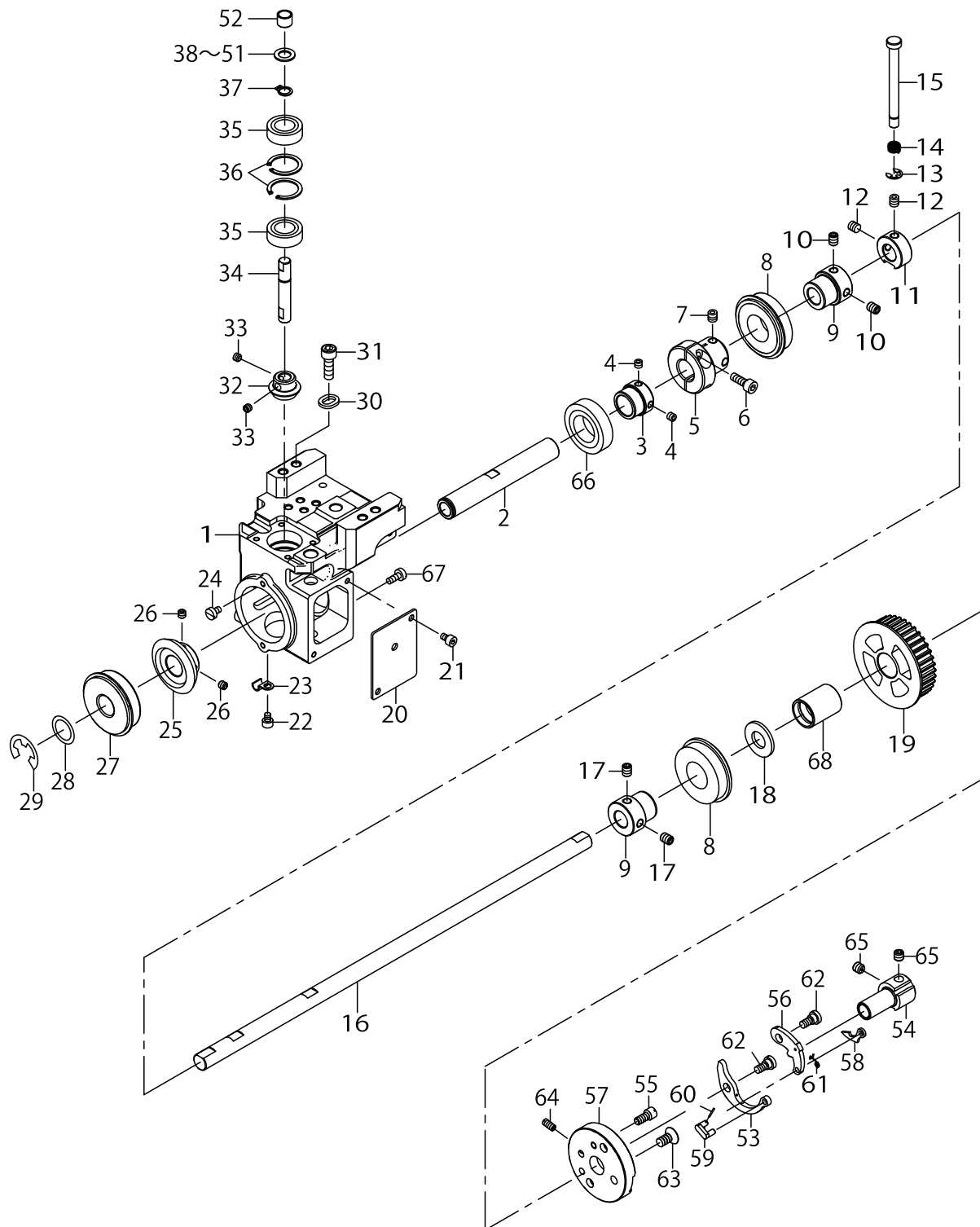
NEEDLE BAR COMPONENTS



NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40169656	N_B_ROCKING_BASE_ASM_2800ES				1
2	40169659	N_B_ROCKING_BASE_ASM_ES		*		1
3	40169657	NEEDLE_BAR_2800ES		*		1
4	40169658	NEEDLE BAR CONNECTION		*		1
5	SS7090910TP	SCREW 9/64-40 L=8.5		*		1
6	40112152	NEEDLE_ROD_SQUARE_BLOCK		*		1
7	40127041	NEEDLE_BAR_GUIDE		*		1
8	SM6040650TP	SCREW		*		2
9	40112272	NEEDLE_BAR_FELT_E				1
10	40112270	FELT HOLDER				1
11	SM4050501SC	SCREW M5X0.8 L=5				1
12	40143221	NEEDLE_BAR_THREAD_GUIDE_2810A				1
13	SS2060310SP	SCREW 3/32-56 L=3				1
14	SS8080410TP	SCREW 1/8-44 L=3.5				1
15	B1412051000	FELT				1
16	CQ252000000	COTTON OIL WICK D=2.5				0.05
17	CS1701181TP	THRUST COLLAR D=17 W=11				1
18	SM8060612TP	SCREW M6 L=6				2
19	40171403	NEE_BAR_ROCKING_SHAFT_B_BUSHING	SELECTIVE PARTS			1
20	40169649	NEE_BAR_ROCKING_SHAFT_B_BUSHING	SELECTIVE PARTS			1
21	40169650	NEE_BAR_ROCKING_SHAFT_B_BUSHING	SELECTIVE PARTS			1
22	40174557	NEE_BAR_ROCKING_SHAFT_B_BUSHING	SELECTIVE PARTS			1
23	40174558	NEE_BAR_ROCKING_SHAFT_B_BUSHING	SELECTIVE PARTS			1
24	40169652	NEE_BAR_ROCKING_SHAFT_F_BUSHING	SELECTIVE PARTS			1
25	40169653	NEE_BAR_ROCKING_SHAFT_F_BUSHING	SELECTIVE PARTS			1
26	40169654	NEE_BAR_ROCKING_SHAFT_F_BUSHING	SELECTIVE PARTS			1
27	40174559	NEE_BAR_ROCKING_SHAFT_F_BUSHING	SELECTIVE PARTS			1
28	40174560	NEE_BAR_ROCKING_SHAFT_F_BUSHING	SELECTIVE PARTS			1
29	40169651	ROCKING_SHAFT_PLASTIC_BUSHING				2
30	B1438512B00	WASHER 17.1X28X1.5	SELECTIVE PARTS			1
31	22606206	SPACER Y	SELECTIVE PARTS			1
32	22606305	SPACER Z	SELECTIVE PARTS			1
33	22607600	SPACER A	SELECTIVE PARTS			1
34	22607709	SPACER B	SELECTIVE PARTS			1
35	22607808	SPACER D	SELECTIVE PARTS			1
36	22607907	SPACER E	SELECTIVE PARTS			1
37	22606404	SPACER F	SELECTIVE PARTS			1
38	TA0620504R0	CAP				1
39	TA0500301R0	PLUG 5X5.8 L=3				4
40	M13517B1600	NEEDLE 135X17 #160			☆	1
41	40178188	O-RING				4

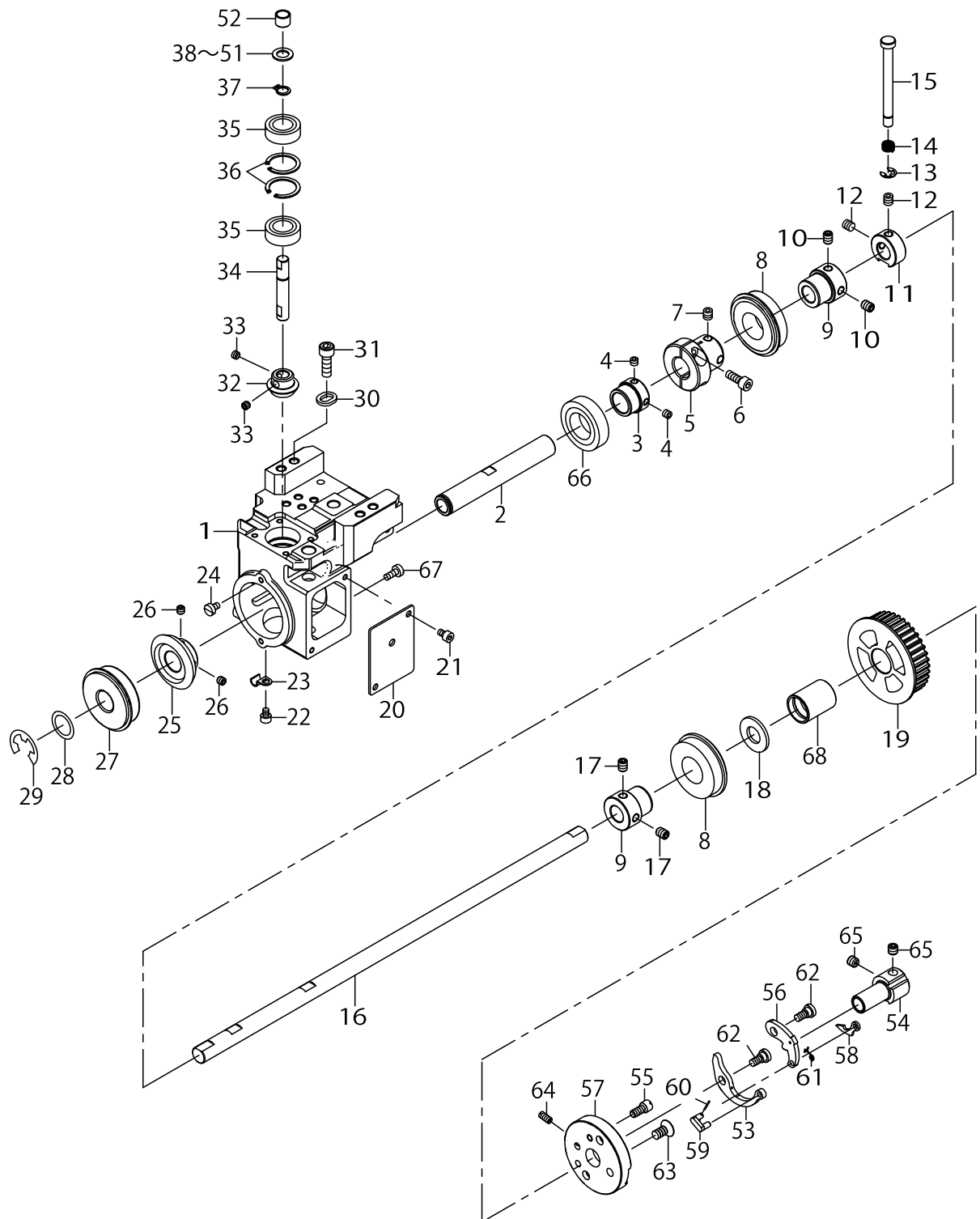
LOWER SHAFT COMPONENTS



LOWER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40169661	HOOK_SHAFT_BASE_RIGHT_TC				1
2	40169662	LOWER_SHAFT_C				1
3	40169663	BEARING_COLLAR				1
4	SM8050412TP	SCREW M5 L=4				2
5	40169664	CONNECTING_COLLAR				1
6	SM6051202TP	SCREW M5X0.8 L=12				2
7	SM80606A2TP	SCREW M6 L=6				2
8	SB120001800	BEARING				2
9	40169668	BEARING_COLLAR				2
10	SM8060812TP	SCREW M6 L=8				2
11	40169673	SAFETY CLUTCH DISC				1
12	SM80606A2TP	SCREW M6 L=6				2
13	RE0500000K0	E-RING				1
14	B1639051000	SPRING				1
15	40112240	SAFETY_REVERSE_BUTTON				1
16	40169667	LOWER_SHAFT				1
17	SM80606A2TP	SCREW M6 L=6				2
18	WP1252210SC	WASHER 12.5X25.6X2.2				1
19	40169671	LOWER_SHAFT_SPROCKET				1
20	40123340	HOOK_SHAFT_BASE_SIDE_PLATE				1
21	SM6040602TP	SCREW M4X0.7 L=6				2
22	SM6040502TP	SCREW M4X0.7 L=5				1
23	B3538112000	OIL RETURN TUBE HOLDER				1
24	SM6040650TP	SCREW				2
25	40126372	LOWER_SHAFT_GEAR				1
26	SM80506A2TP	SCREW M5 L=6				2
27	40143084	BUSHING				1
28	D1231555B00	WASHER				1
29	RE1200000K0	E-RING 12				1
30	40139043	HOOK_SHAFT_BASE_WASHER_2810				2
31	SM6061802TP	SCREW M6 L=18				2
32	40169666	HOOK_SHAFT_GEAR				1
33	SM8050412TP	SCREW M5 L=4				2
34	40169665	HOOK_SHAFT				1
35	SB108000600	BEARING				2
36	RC2400002KP	C-RING 24 (25.9)				2
37	RC0740816K0	C-RING 8 (7.4)				1
38	B255728000A	WASHER FOR DRIVING ARM	SELECTIVE PARTS			1
39	B255728000B	WASHER	SELECTIVE PARTS			1
40	B255728000C	WASHER	SELECTIVE PARTS			1
41	B255728000D	WASHER D	SELECTIVE PARTS			1
42	B255728000E	WASHER	SELECTIVE PARTS			1
43	40138418	WASHER_T=1.3	SELECTIVE PARTS			1
44	40138419	WASHER_T=1.4	SELECTIVE PARTS			1
45	40138420	WASHER_T=1.5	SELECTIVE PARTS			1
46	40138421	WASHER_T=1.6	SELECTIVE PARTS			1
47	40138422	WASHER_T=1.7	SELECTIVE PARTS			1

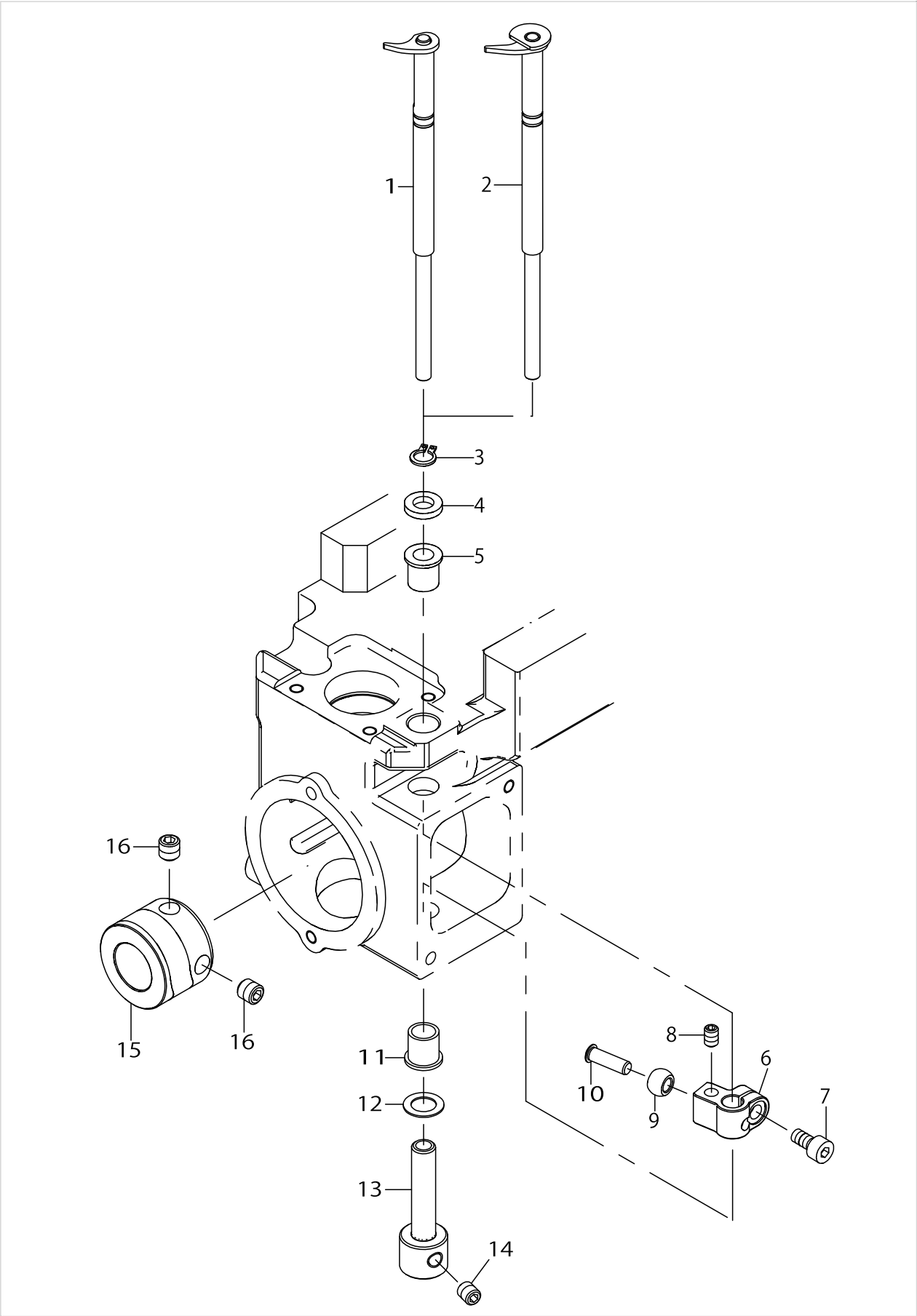
LOWER SHAFT COMPONENTS



LOWER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40138423	WASHER_T=1.8	SELECTIVE PARTS			1
49	40143185	WASHER_T=0.5	SELECTIVE PARTS			1
50	40143188	WASHER_T=0.6	SELECTIVE PARTS			1
51	40143581	WASHER_T=0.7	SELECTIVE PARTS			1
52	40126382	HOOK_SHAFT_COLLAR				1
53	21387709	SAFETY CLUTCH SPRING				1
54	40176783	SAFETY BASE				1
55	21387907	ADJUSTING PIN (1.2)				1
56	40169669	SAFETY_CLUTCH_HOOK				1
57	40169672	CLUTCH_BASE				1
58	B1308055000	SAFETY CLUTCH COUNTER-HOOK				1
59	B1310055000	SAFETY CLUTCH SMALL LINK				1
60	B1314055000	SAFETY CLUTCH SMALL LINK PIN				1
61	40113224	COUNTER HOOK SPRING				1
62	SD0640322TP	SHOULDER SCREW D=6.35 H=3.2				2
63	SM1061201SN	SCREW M6 L=12				2
64	SS8111010TP	SCREW 11/64-40 L=9.5				1
65	SM80606A2TP	SCREW M6 L=6				2
66	SB120003200	BEARING				1
67	SM6041050SN	SCREW M4 L=10				1
68	40178330	SAFETY_BASE_BUSHING				1

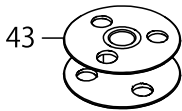
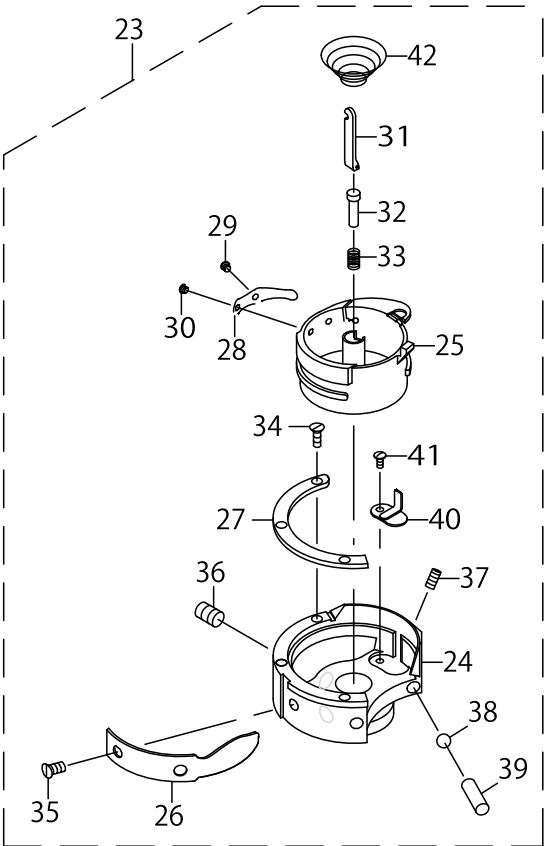
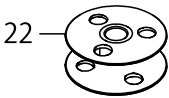
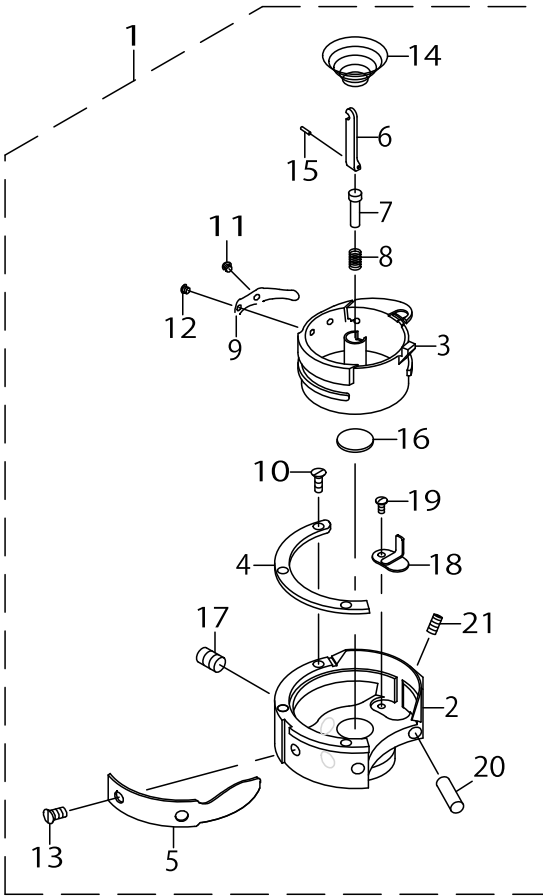
OPENNER COMPONENTS



OPENNER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40147915	OPENER_ASM_XXL	FOR LU-2818ES-7		☆	1
2	40137431	OPENER_ASM_L	FOR LU-2810ES-7		☆	2
3	RC0560711KP	C-RING 6(5.6)				1
4	WP0612066SP	WASHER 6.1X11X2				1
5	40112252	OPENER_METAL				1
6	40135475	OPENER_DRIVING_ARM				1
7	SM6040802TP	SCREW M4X0.7 L=8				2
8	SM8040612TP	SCREW M4 L=6				2
9	40126351	OPENER_CAM_ROLLER				2
10	40126360	OPENER_CAM_ROLLAR_SHAFT				2
11	40135473	OPENER_METAL				1
12	WP0740516SP	WASHER 7.4X11.8X0.5				1
13	40135472	OPENNER_SLEEVE				1
14	SM8050612TP	SCREW M5X6				2
15	40126391	OPENER_CAM_R				1
16	SM8060612TP	SCREW M6 L=6				2

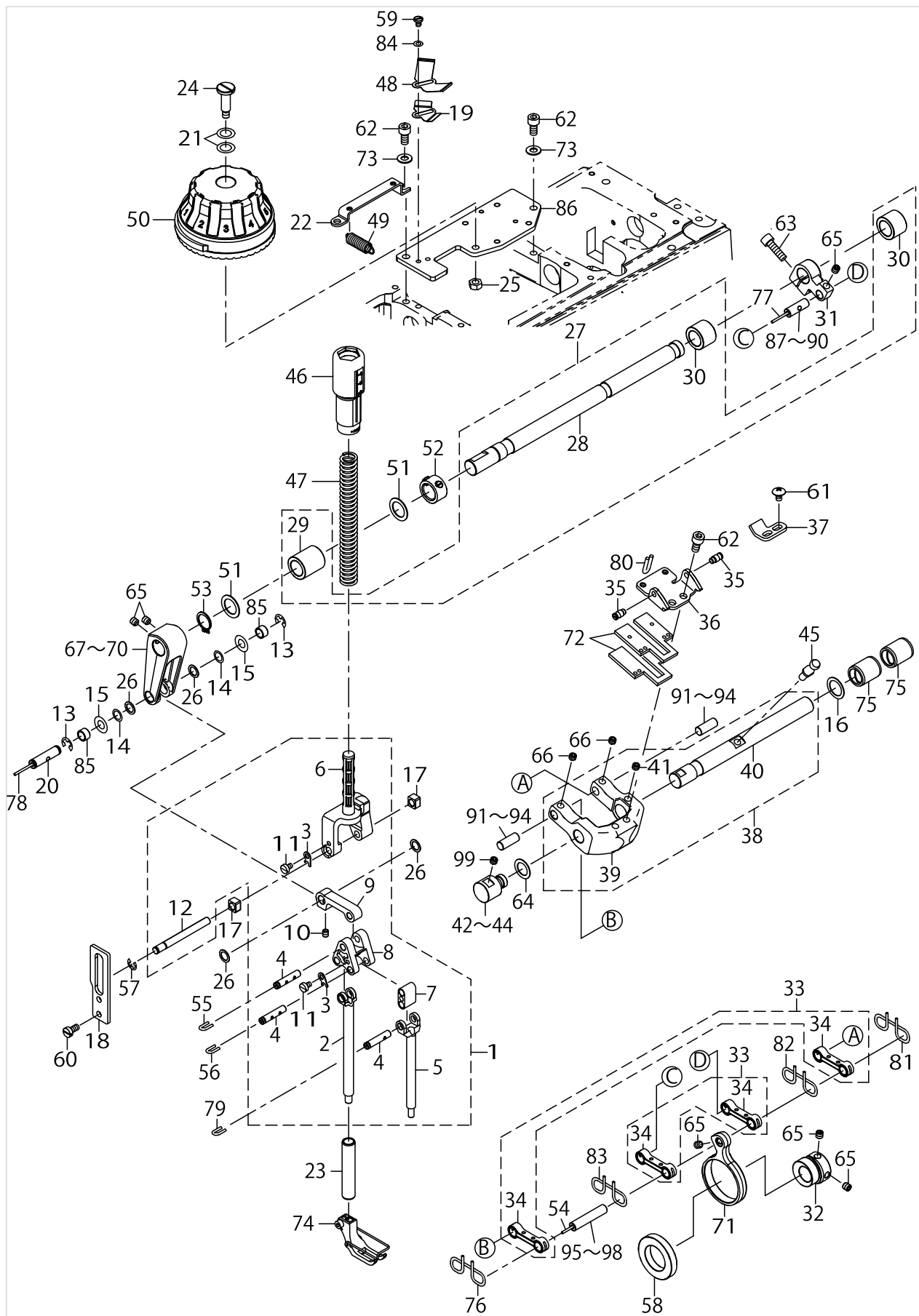
HOOK COMPONENTS



HOOK COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40142204	HOOK_T_ASM	FOR LU-2810ES-7			1
2	40169451	OUTER_HOOK		*		1
3	40169452	INNER_HOOK		*		1
4	40169433	INNER_HOOK_HOLDER		*		1
5	40169434	NEEDLE HOLDER		*		1
6	40169435	BOBBIN_PRESSER		*		1
7	40169436	BOBBIN_PRESSER_PIN		*		1
8	40169437	BOBBIN_PRESSER_SPRING		*		1
9	40169453	TENTION_SPRING		*		1
10	40169439	INNER_HOOK_HOLDER_SETSCREW		*		3
11	40169454	ADJUSTING_SCREW		*		1
12	40169455	TENTION_SPRING_SETSCREW		*		1
13	40169442	NEEDLE HOLDER_SETSCREW		*		2
14	40169443	IDLING_PRIVENTION_SPRING		*		1
15	40169444	BOBBIN_PRESSER_PIN		*		1
16	40169445	SHAFT_COVER		*		1
17	40169446	OUTER_HOOK_SETSCREW		*		2
18	40169447	OIL_COVER		*		1
19	40169448	OIL_COVER_SETSCREW		*		1
20	40169449	SLIDE_PIN		*		1
21	40169450	NEEDLE HOLDER_ADJUSTING_SCREW		*		1
22	21334800	ALUMINUM BOBBIN WITH KNURL	FOR LU-2810ES-7		☆	1
23	40147985	TRIM HOOK ASM. XXL LP	FOR LU-2818ES-7		☆	1
24	40149030	OUTER_HOOK		*	☆	1
25	40149038	INNER_HOOK		*	☆	1
26	40149032	NEEDLE HOLDER		*	☆	1
27	40149033	INNER_HOOK_HOLDER		*	☆	1
28	40079898	TENTION SPRING		*	☆	1
29	40079899	ADJUSTING SCREW		*	☆	1
30	40079900	TENTION SPRING SETSCREW		*	☆	1
31	40149034	BOBBIN_PRESSER		*	☆	1
32	40079902	PRESSER LIFTER		*	☆	1
33	40079903	PRESSER LIFTER SPRING		*	☆	1
34	40149035	INNER_HOOK_HOLDER_SETSCREW		*	☆	3
35	40149036	NEEDLE HOLDER_SETSCREW		*	☆	2
36	40075542	OUTER_HOOK_SETSCREW		*	☆	2
37	40079909	NEEDLE HOLDER ADJUSTING SCREW		*	☆	1
38	40148037	BALL		*	☆	1
39	40149037	SLIDE_PIN		*	☆	1
40	40075547	OIL_COVER_SETSCREW		*	☆	1
41	40075548	OIL_COVER		*	☆	1
42	40079912	IDLING PRIVENTION SPRING		*	☆	1
43	40147913	BOBBIN	FOR LU-2818ES-7		☆	1

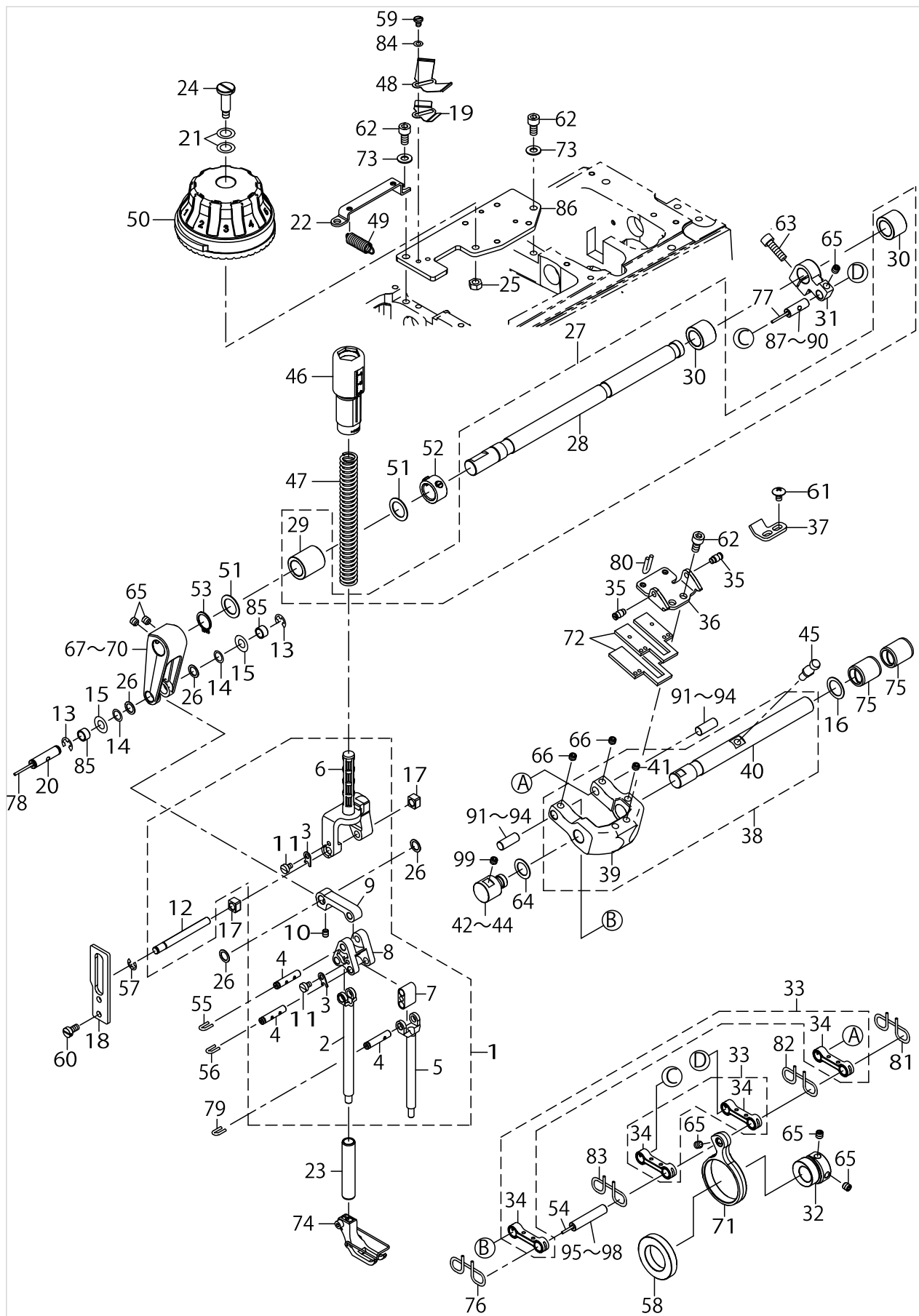
UPPER FEED COMPONENTS



UPPER FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40169674	UPPER_FEED_F_ASM_E				1
2	40169678	PRESSURE_BAR_E		*		1
3	40178095	TRIANGLE_LEVER_SHAFT_STOPPER		*		2
4	40169675	CONNECTION_PIN		*		3
5	40169676	WALKING_BAR_E		*		1
6	40178169	SPRING_RECEIVING_E_ASM		*		1
7	40176628	WALKING BAR DRIVING LINK		*		1
8	40178171	TRIANGULAR_LEVER		*		1
9	40125854	UPPER_FEED_LINK_A		*		1
10	SM8050612TP	SCREW M5X6		*		1
11	SM6040650TP	SCREW		*		2
12	40169677	PRESSURE_BAR_GUIDE_SHAFT		*		1
13	RE0600000K0	E-RING 6				2
14	WP0820516SP	WASHER 11.6X8.2X0.6				2
15	B1223771000	NEEDLE ROD CRANK WASHER				2
16	40169681	UF_CHANGE_BASE_SHAFT_WASHER				1
17	40090058	SLIDE BLOCK				2
18	40125943	PRESSER ROD GUIDE				1
19	40154199	LEAF_SPRING_ADJUSTING_PLATE				1
20	40173071	UPPER_FEED_FRONT_ARM_PIN				1
21	40023627	PRESSER PLATE SHEET WASHER				2
22	40125867	SPRING_HOOK				1
23	40171574	PRESSER_BAR_BUSHING				1
24	SD0802126TP	SHOULDER SCREW D=8 H=21.2				1
25	NM6060001SD	NUT M6X1 TYPE1				1
26	E2613700000	WASHER				4
27	40123319	UPPER_FEED_SHAFT_ASM				1
28	40123262	UPPER_FEED_SHAFT		*		1
29	40123320	UPPER_FEED_SHAFT_METAL_F		*		1
30	40123321	UPPER_FEED_SHAFT_METAL_R		*		2
31	40126160	UPPER_FEED_REAR_ARM				1
32	40126390	UPPER_FEED_CAM				1
33	40126338	CONNECTION_LINK_ASM				2
34	40126223	CONNECTION_LINK		*		2
35	40038494	THREAD_BIND_ARM_SPRING RAC				2
36	40126269	CHANGE_BASE_SPRING_RACK				1
37	40126264	CHANGE_BASE_STOPPER				1
38	40169679	UPPER_FEED_CHANGE_BASE_ASM				1
39	40123414	UPPER_FEED_CHANGE_BASE		*		1
40	40169680	UF_CHANGE_BASE_SHAFT		*		1
41	SM80608A2TP	SCREW M6 L=8		*		1
42	40145548	UF_CHANGE_BASE_SUPPORT_PIN_A	SELECTIVE PARTS			1
43	40145549	UF_CHANGE_BASE_SUPPORT_PIN_B	SELECTIVE PARTS			1
44	40145550	UF_CHANGE_BASE_SUPPORT_PIN_C	SELECTIVE PARTS			1
45	40126374	VERTICAL_ADJUSTING_PIN				1
46	40125926	PRESSER_ADJUSTING_SCREW				1
47	40178333	PRESSER_SPRING			☆	1

UPPER FEED COMPONENTS



UPPER FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40112199	LEAF_SPRING				1
49	40126400	SPRING				2
50	40125850	VERTICAL_DIAL(VE)				1
51	40169682	UPPER_FEED_SHAFT_PLASTIC_WASHER				2
52	22904155	MAIN SHAFT THRUST COLLAR ASM.				1
53	RC0150001KP	C-RING 15(13.8)				1
54	CQ202000000	COTTON OIL WICK D=2				0.5
55	CQ252000000	COTTON OIL WICK D=2.5				0.21
56	CQ252000000	COTTON OIL WICK D=2.5				0.24
57	RE0500000K0	E-RING				1
58	SB125000600	BEARING				1
59	SM6040650TP	SCREW				2
60	SM6051000SP	SCREW				2
61	SM0050801SC	SCREW				2
62	SM6061202TP	SCREW M6 L=12				5
63	SM6062002TP	SCREW M6 L=20				1
64	40169687	WASHER				1
65	SM80606A2TP	SCREW M6 L=6				6
66	SM8060552TP	SCREW M6 L=5				2
67	40169683	UPPER_FEED_FRONT_ARM_A	SELECTIVE PARTS			1
68	40169684	UPPER_FEED_FRONT_ARM_B	SELECTIVE PARTS			1
69	40174550	UPPER_FEED_FRONT_ARM_C	SELECTIVE PARTS			1
70	40174551	UPPER_FEED_FRONT_ARM_D	SELECTIVE PARTS			1
71	40125876	UPPER_FEED_CAM_ROD				1
72	40123345	FELT				2
73	WP0651001SC	WASHER				2
74	10712552	PRESSER FOOT ASM.	EXCHANGING GAUGE PARTS (SEE.P.43)			1
75	40169686	FEED ROCKER SHAFT BUSHING				2
76	CQ202000000	COTTON OIL WICK D=2				0.25
77	CQ202000000	COTTON OIL WICK D=2				0.02
78	CQ202000000	COTTON OIL WICK D=2				0.02
79	CQ252000000	COTTON OIL WICK D=2.5				0.048
80	CQ202000000	COTTON OIL WICK D=2				0.1
81	CQ202000000	COTTON OIL WICK D=2				0.25
82	CQ202000000	COTTON OIL WICK D=2				0.25
83	CQ202000000	COTTON OIL WICK D=2				0.25
84	WP0430800SD	WASHER M4				4
85	40169685	UPPER_FEED_FRONT_ARM_PLASTIC_BUSH				2
86	40125868	INSTALLING_PLATE				1
87	40149115	ROCKING_LINK_PIN_A	SELECTIVE PARTS			1
88	40149116	ROCKING_LINK_PIN_B	SELECTIVE PARTS			1
89	40149117	ROCKING_LINK_PIN_C	SELECTIVE PARTS			1
90	40149118	ROCKING_LINK_PIN_D	SELECTIVE PARTS			1
91	40149120	FEED_ADJUSTING_PIN_A	SELECTIVE PARTS			2
92	40149121	FEED_ADJUSTING_PIN_B	SELECTIVE PARTS			2
93	40149122	FEED_ADJUSTING_PIN_C	SELECTIVE PARTS			2

This diagram is an exploded view of a mechanical assembly, likely a pump or motor component. It shows the following parts and their assembly relationships:

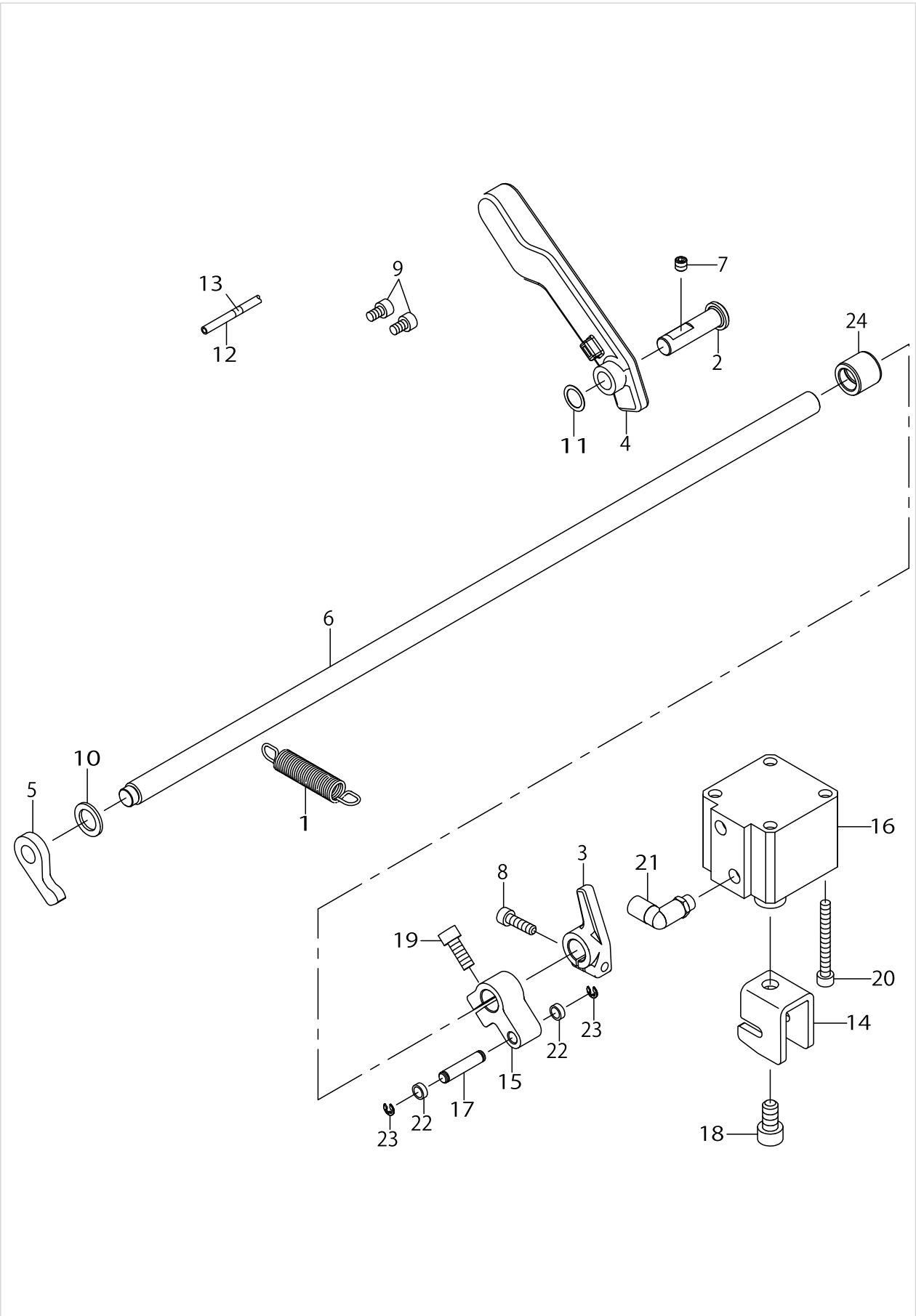
- Top Section:** Includes a cap (50) with a central pin (21, 24), a bracket (19) with a pin (48), and a main housing (86) with various mounting points (62, 73, 25, 27).
- Central Section:** Features a long shaft (28) with a coupling (46) and a spring (47). A pin (51) and a washer (52) are shown near the shaft.
- Left Section:** Shows a lever arm (67~70) with a pin (65) and a series of rollers (13, 14, 15, 26) mounted on a frame (78, 20, 85).
- Right Section:** Includes a bracket (37) with a pin (61), a plate (36) with a pin (62), and a shaft (40) with a coupling (45) and a pin (75).
- Bottom Section:** Shows a main frame (1) with a pin (17), a bracket (9) with a pin (11), and a series of rollers (12, 13, 14, 15, 26) mounted on a frame (78, 20, 85).
- Bottom Right Section:** Includes a bracket (34) with a pin (33), a pin (82), and a bracket (81) with a pin (80).

The diagram uses dashed lines to indicate the assembly path and relative positions of the components. The parts are numbered 1 through 100, with some numbers appearing in ranges (e.g., 67~70, 87~90, 91~94, 95~98).

UPPER FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
94	40149123	FEED_ADJUSTING_PIN_D	SELECTIVE PARTS			2
95	40149125	FEED_ROD_PIN_A	SELECTIVE PARTS			1
96	40149126	FEED_ROD_PIN_B	SELECTIVE PARTS			1
97	40149127	FEED_ROD_PIN_C	SELECTIVE PARTS			1
98	40149128	FEED_ROD_PIN_D	SELECTIVE PARTS			1
99	SM80608A2TP	SCREW M6 L=8				1

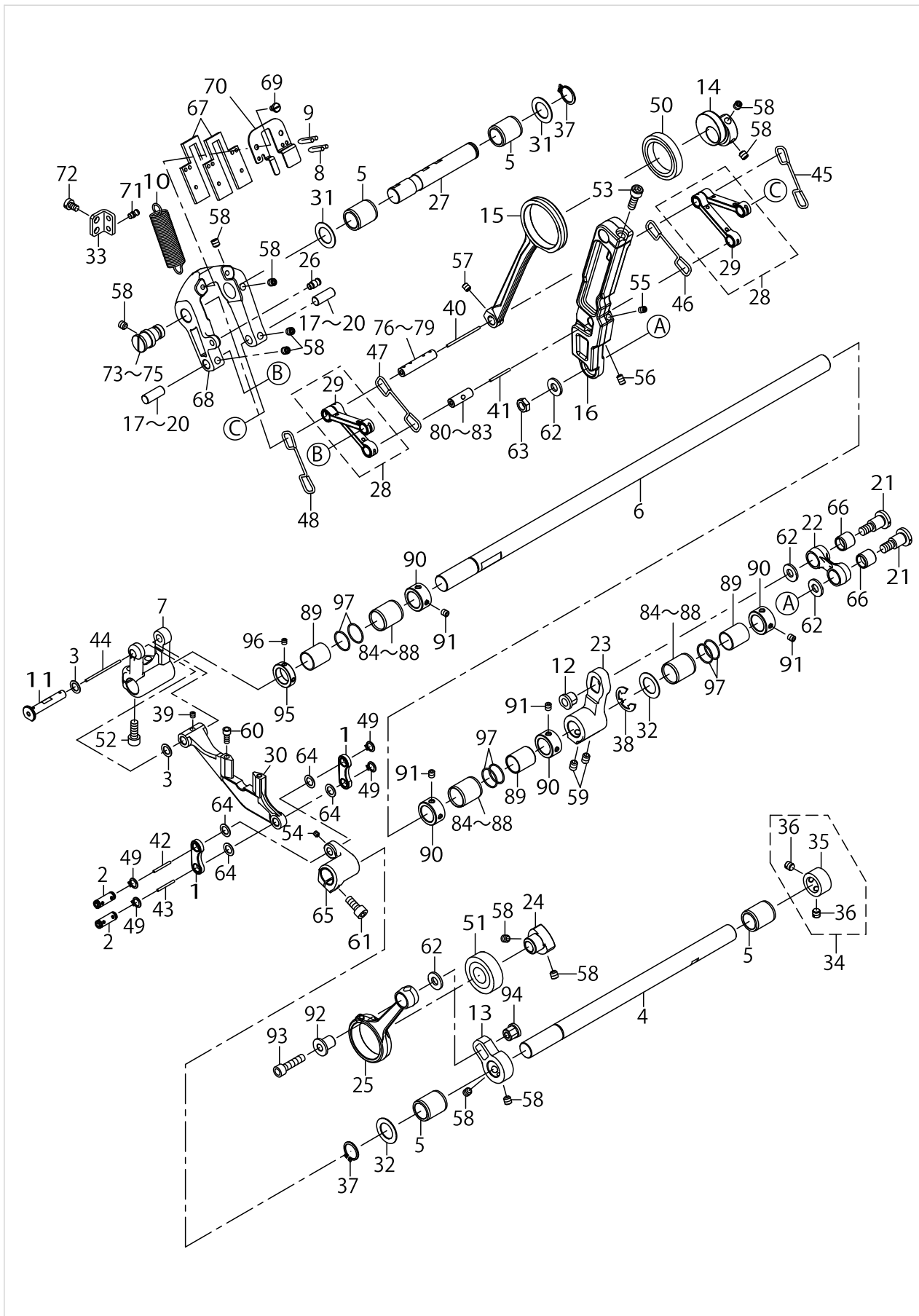
HAND LIFTER & AUTO LIFTER COMPONENTS



HAND LIFTER & AUTO LIFTER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40126367	SPRING				1
2	40006716	THREAD_TRIMMER_SHAFT				1
3	40112184	LIFTER_LEVER_A				1
4	40126150	LIFTER_LEVER_B				1
5	40144283	LIFTER PLATE				1
6	40126364	LIFTER_SHAFT				1
7	SM8060612TP	SCREW M6 L=6				1
8	SM6051802TP	SCREW M5 L=18				1
9	SM6050802TP	SCREW M5X0.8 L=8				2
10	13409107	WASHER				1
11	WZ1052010KP	WAVED WASHER				1
12	BT0400251EB	URETHANE HOSE BLACK				1
13	18035303	WIRE MARK (4)				1
14	40112187	KNUCKLE_JOINT_A				1
15	40112188	LIFTING_ARM				1
16	PA400150200	AIR CYLINDER				1
17	22949101	ROLLER FULCRUM SHAFT				1
18	SM6081552TP	SCREW M8 L=15				1
19	SM6061602TP	SCREW M6 L=16				1
20	SM6054502TN	SCREW M5 L=45				4
21	PJ304045102	ELBOW UNION C				1
22	13951009	PRESSER FOOT ROLLER				2
23	RE0400000K0	E-RING 4				2
24	40086018	BUSHING_MAIN_FEED				1

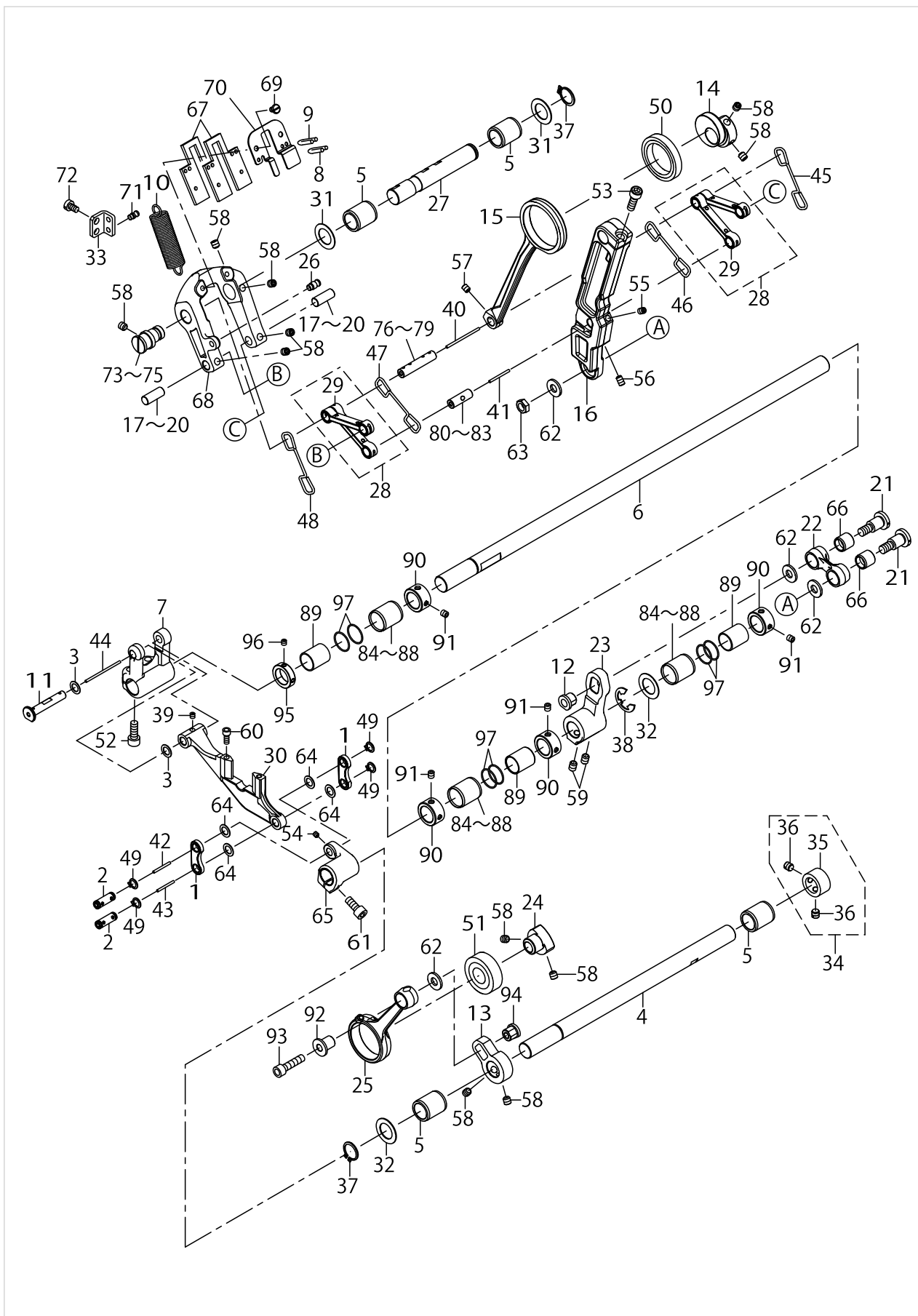
LOWER FEED COMPONENTS



LOWER FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40123666	VERTICAL_LINK				2
2	40169688	VERTICAL_FEED_LINK_SHAFT				2
3	WP0740516SP	WASHER 7.4X11.8X0.5				2
4	40123667	VERTICAL_FEED_LINK				1
5	40169686	FEED ROCKER SHAFT BUSHING				4
6	40169694	HORIZONTAL_FEED_SHAFT				1
7	40169695	FEED_BASE_ARM				1
8	CQ202000000	OIL WICK				0.05
9	CQ202000000	COTTON OIL WICK D=2				0.05
10	40126401	SPRING_B				1
11	40169696	FEED_BASE_SHAFT				1
12	40126357	VERTICAL_FEED_ROD_NUT				1
13	40125843	VERTICAL_FEED_ARM_REAR				1
14	40123626	HORIZONTAL_FEED_CAM				1
15	40126151	HORIZONTAL_FEED_ROD				1
16	40123547	NEEDLE_BAR_ROCKING_LINK				1
17	40149120	FEED_ADJUSTING_PIN_A	SELECTIVE PARTS			2
18	40149121	FEED_ADJUSTING_PIN_B	SELECTIVE PARTS			2
19	40149122	FEED_ADJUSTING_PIN_C	SELECTIVE PARTS			2
20	40149123	FEED_ADJUSTING_PIN_D	SELECTIVE PARTS			2
21	SD1021251SP	SHOULDER SCREW D=10.2 H=12.5				2
22	40125856	CONNECTION_LINK				1
23	40169697	HORIZONTAL_FEED_ARM				1
24	40169698	VERTICAL_FEED_CAM				1
25	40125857	VERTICAL_FEED_ROD				1
26	40137780	SPRING_RAC				1
27	40123332	CHANGE_BASE_SHAFT				1
28	40126339	CONNECTION_LINK_ASM				2
29	40123252	CONNECTION_LINK		*		2
30	40112293	FEED_BASE				1
31	D1231555B00	WASHER				2
32	B125578100A	WASHER A				2
33	40137779	SUPPORT_PLATE				1
34	22904155	MAIN SHAFT THRUST COLLAR ASM.				1
35	22904106	MAIN SHAFT THRUST COLLAR		*		1
36	SS8660610TP	SCREW 1/4-40 L=6		*		2
37	RC0150001KP	C-RING 15(13.8)				2
38	RE1200000K0	E-RING 12				1
39	SS8110422TP	SCREW 11/64-40 L=4				1
40	CQ202000000	COTTON OIL WICK D=2				0.042
41	CQ202000000	COTTON OIL WICK D=2				0.02
42	CQ202000000	COTTON OIL WICK D=2				0.024
43	CQ202000000	COTTON OIL WICK D=2				0.024
44	CQ202000000	COTTON OIL WICK D=2				0.04
45	CQ202000000	COTTON OIL WICK D=2				0.3
46	CQ202000000	COTTON OIL WICK D=2				0.3
47	CQ202000000	COTTON OIL WICK D=2				0.3

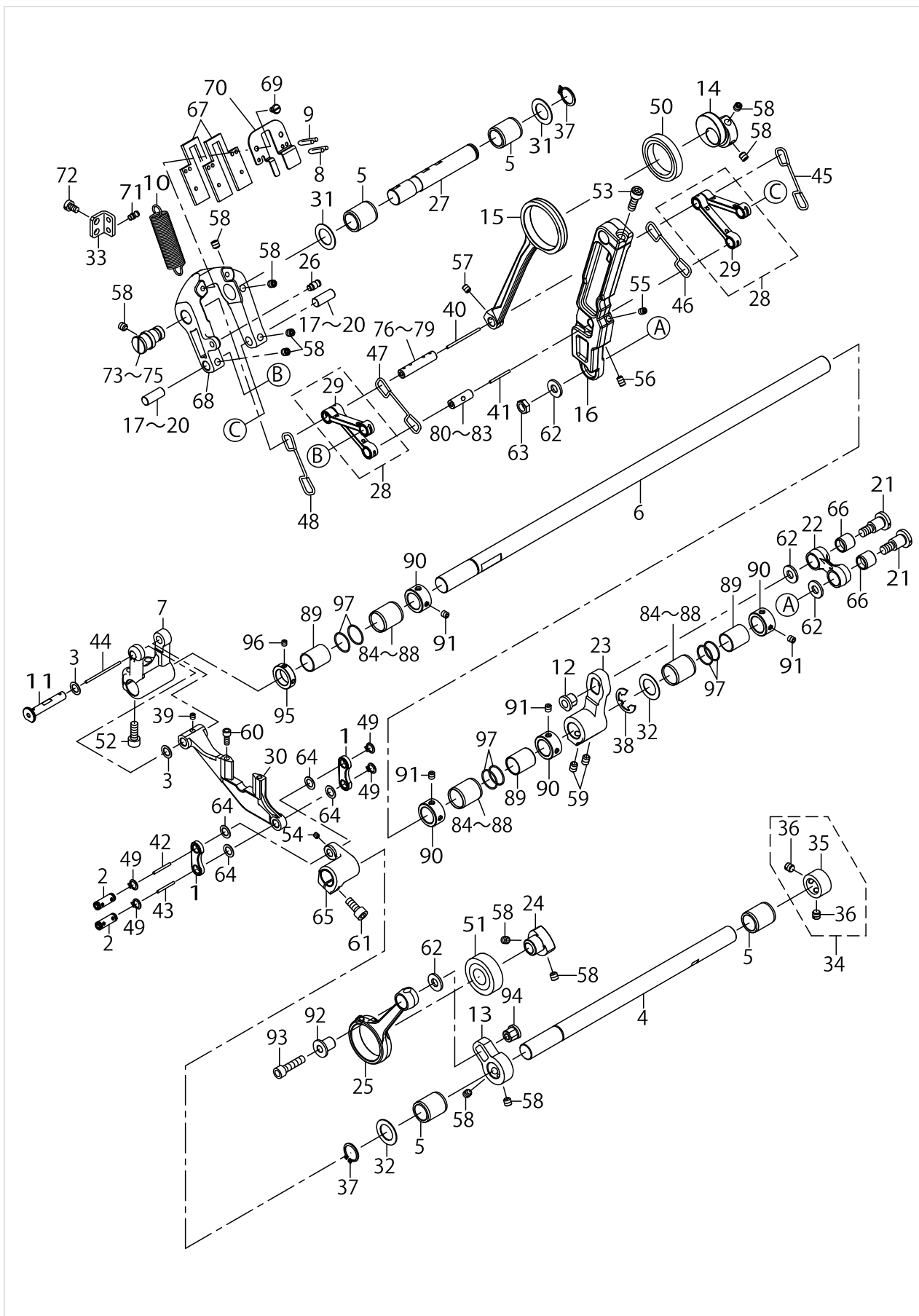
LOWER FEED COMPONENTS



LOWER FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	CQ202000000	COTTON OIL WICK D=2				0.3
49	RC0650811KP	C-RING 7(6.5)				4
50	40143087	BEARING				1
51	SB117000700	BEARING				1
52	SM6061602TP	SCREW M6 L=16				2
53	SM6061802TP	SCREW M6 L=18				1
54	SM8040412TP	SET SCREW M4 L=4				1
55	SM8050842TP	SETSCREW				1
56	SM8050812TP	SCREW M5X8				1
57	SM80506A2TP	SCREW M5 L=6				1
58	SM80606A2TP	SCREW M6 L=6				11
59	SM80608A2TP	SCREW M6 L=8				2
60	SS6111052TP	SCREW				2
61	SM6061402TP	SCREW M6 L=14				1
62	26018705	WASHER				4
63	NS6680410SP	NUT 9/32-28				1
64	WP0740516SP	WASHER 7.4X11.8X0.5				4
65	40125935	VERTICAL_FEED_ARM_FRONT				1
66	40126359	CONNECTION LINK BUSH				2
67	40123345	FELT				2
68	40137553	HORIZONTAL_FEED_CHANGE_BASE				1
69	SM6040650TP	SCREW				1
70	40137554	FELE HOLDER				1
71	26017400	SPRING RAC				1
72	SM6050800SP	SCREW M5 L=8				2
73	40171795	HF_CHANGE_BASE_SUPPORT_PIN_A	SELECTIVE PARTS			1
74	40171796	HF_CHANGE_BASE_SUPPORT_PIN_B	SELECTIVE PARTS			1
75	40171797	HF_CHANGE_BASE_SUPPORT_PIN_C	SELECTIVE PARTS			1
76	40149125	FEED_ROD_PIN_A	SELECTIVE PARTS			1
77	40149126	FEED_ROD_PIN_B	SELECTIVE PARTS			1
78	40149127	FEED_ROD_PIN_C	SELECTIVE PARTS			1
79	40149128	FEED_ROD_PIN_D	SELECTIVE PARTS			1
80	40149115	ROCKING_LINK_PIN_A	SELECTIVE PARTS			1
81	40149116	ROCKING_LINK_PIN_B	SELECTIVE PARTS			1
82	40149117	ROCKING_LINK_PIN_C	SELECTIVE PARTS			1
83	40149118	ROCKING_LINK_PIN_D	SELECTIVE PARTS			1
84	40178995	HORIZONTAL FEED SHAFT BUSHING F	SELECTIVE PARTS			3
85	40178996	HORIZONTAL FEED SHAFT BUSHING G	SELECTIVE PARTS			3
86	40169693	HORIZONTAL FEED SHAFT BUSHING C	SELECTIVE PARTS			3
87	40174552	HORIZONTAL FEED SHAFT BUSHING D	SELECTIVE PARTS			1
88	40174553	HORIZONTAL FEED SHAFT BUSHING E	SELECTIVE PARTS			1
89	40169690	H_FEED_SHAFT_PLASTIC_BUSHING				3
90	CS1501181TP	THRUST COLLAR D=15 W=11				4
91	SM8050512TP	SCREW				8
92	40154833	VERTICAL FEED COLLAR				1
93	SM6062502TP	SCREW M6 L=25				1
94	40154832	VERTICAL FEED ROD NUT				1

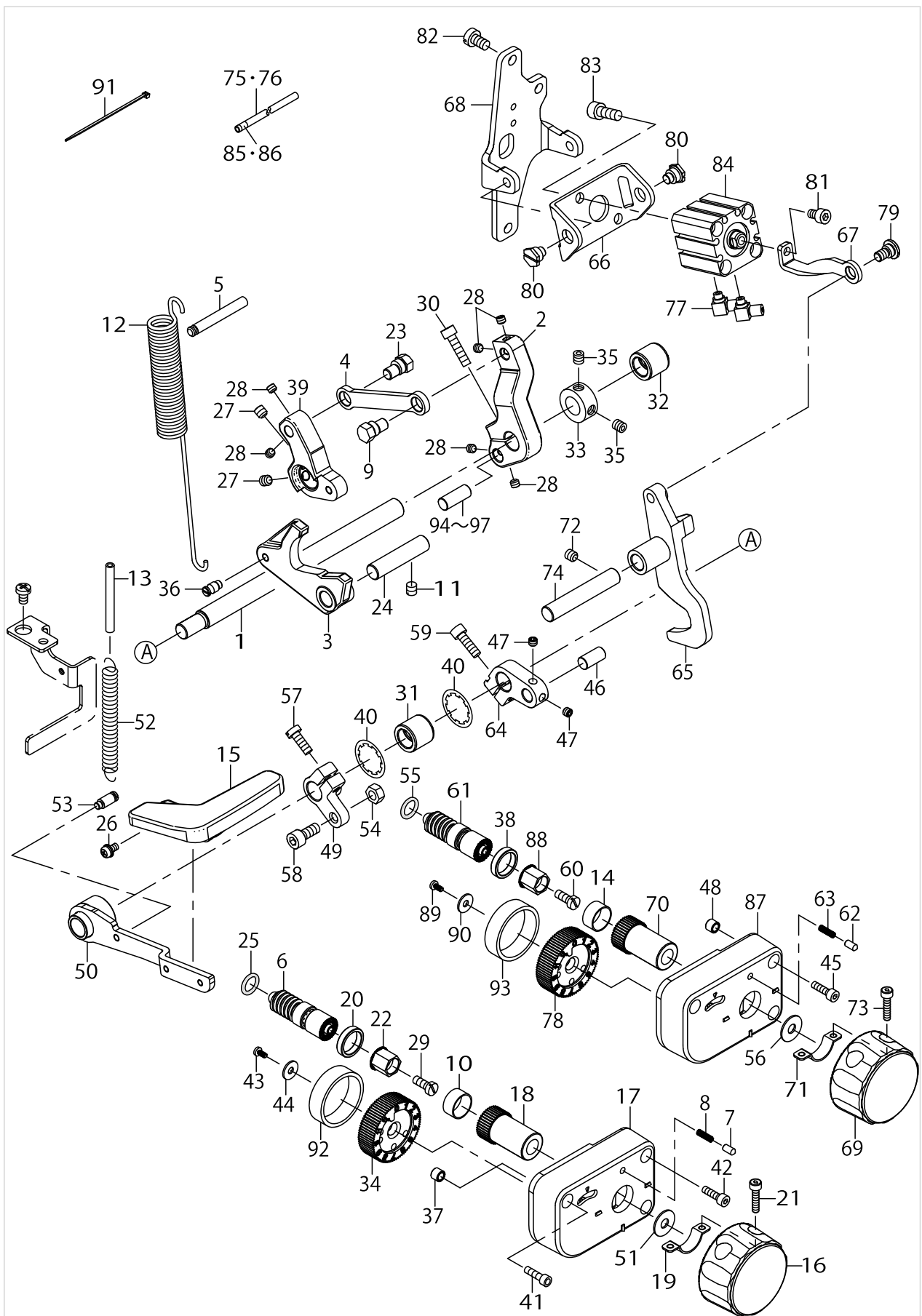
LOWER FEED COMPONENTS



LOWER FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	40171825	THRUST_COLLAR				1
96	SM8040412TP	SET SCREW M4 L=4				2
97	40176440	O-RING				6

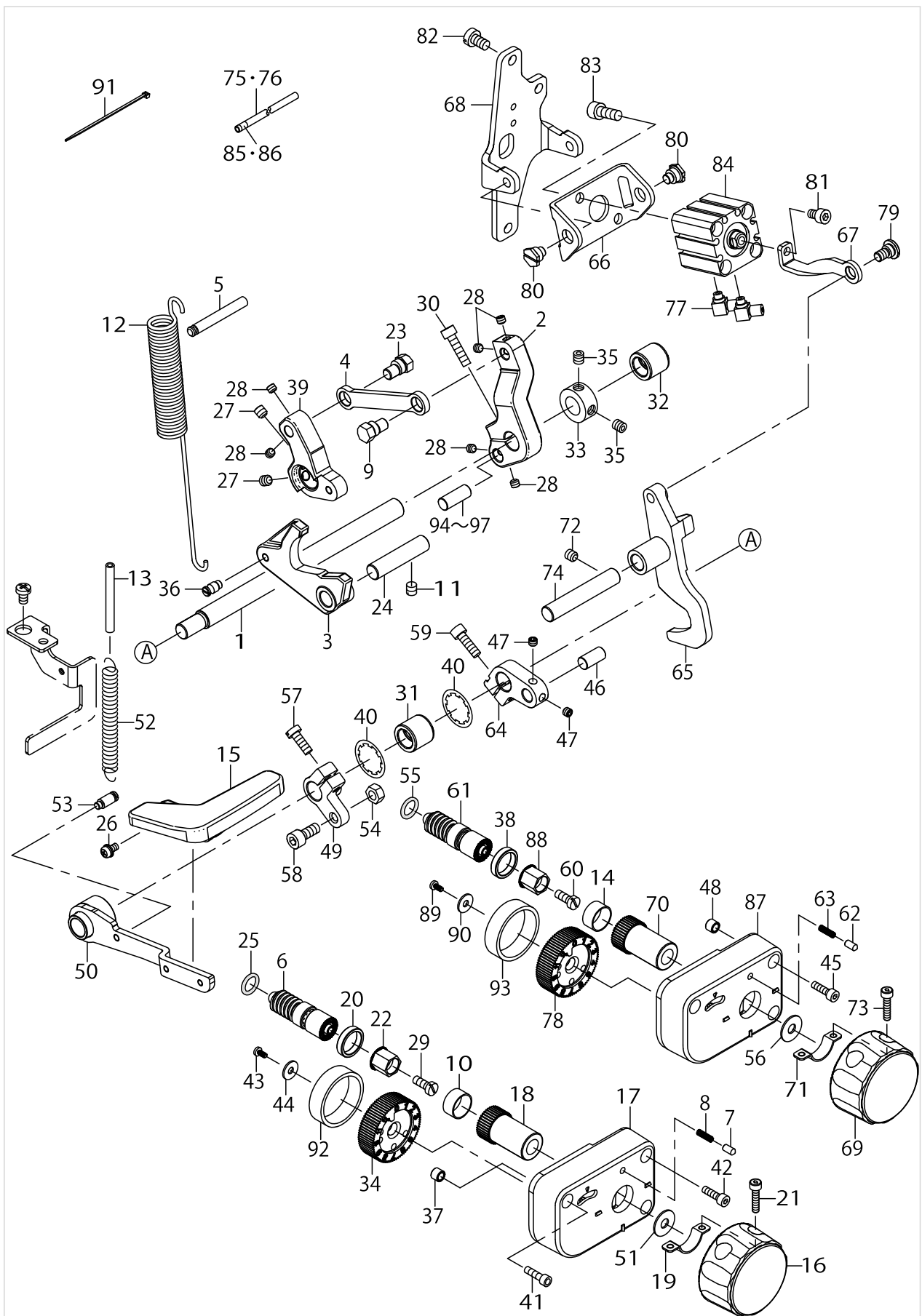
FEED ADJUST COMPONENTS



FEED ADJUST COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40126363	BACKWARD_FEED_LEVER_SHAFT				1
2	40129986	FEED_ADJUSTING_PIN HOLDER_A				1
3	40129984	ADJUSTING_BASE_A				1
4	40129988	FEED_ADJUSTING_LINK				1
5	40134528	ANCHOR				1
6	22911804	FEED REGULATOR SCREW			☆	1
7	10715704	VERTICAL DIAL PIN			☆	1
8	B152652700G	SPRING				1
9	40169702	FEED_ADJUST_PIN				1
10	40137613	DIAL_GEAR_BUSH				1
11	SM8060612TP	SCREW M6 L=6				1
12	40134105	FEED_ADJUSTING_BASE_SPRING				1
13	23630007	TUBE				0.08
14	40137613	DIAL_GEAR_BUSH				1
15	40126116	REVERSE_FEED_LEVER_DRAFT				1
16	40130004	FEED_DIAL_KNOB			☆	1
17	40130001	FEED_DIAL_COVER_A				1
18	40130003	FEED_DIAL_GEAR				1
19	40130005	FEED_DIAL_SUPPORT_PLATE				1
20	40133826	SPACER				1
21	SM6041802TP	SCREW M4 L=18				2
22	40130006	HEXA_SHAFT				1
23	40169702	FEED_ADJUST_PIN				1
24	40169629	HEAD_FIXED_SHAFT				1
25	RO092270200	O-RING			☆	1
26	SL4040881SC	SCREW M4 L=8				2
27	SM8060612TP	SCREW M6 L=6				2
28	SM8050412TP	SCREW M5 L=4				6
29	SS6121210SP	SCREW 3/16-28 L=12				1
30	SM6052002TP	SCREW M5X0.8 L=20				1
31	13424502	BUSHING FRONT				1
32	40143624	BACKWARD_LEVER_SHAFT_BUSH				1
33	CS1201171TP	THRUST COLLAR D=12 W=11				1
34	40132118	FEED_DIAL_PLATE_A				1
35	SM8060612TP	SCREW M6 L=6				2
36	40137780	SPRING RAC				1
37	B4122804000	ROLLER				1
38	40133826	SPACER				1
39	40130412	FEED_ADJUSTING_ARM_BT				1
40	WT1780011KP	TOOTHED WASHER 18				2
41	SM6041402TP	SCREW M4 L=14				1
42	SM6040802TP	SCREW M4X0.7 L=8				2
43	40130820	SCREW				1
44	WP0431005SP	PLAIN WASHER				1
45	SM6041402TP	SCREW M4 L=14				3
46	40171826	FEED_ADJUSTING_PIN				1
47	SM8050412TP	SCREW M5 L=4				2

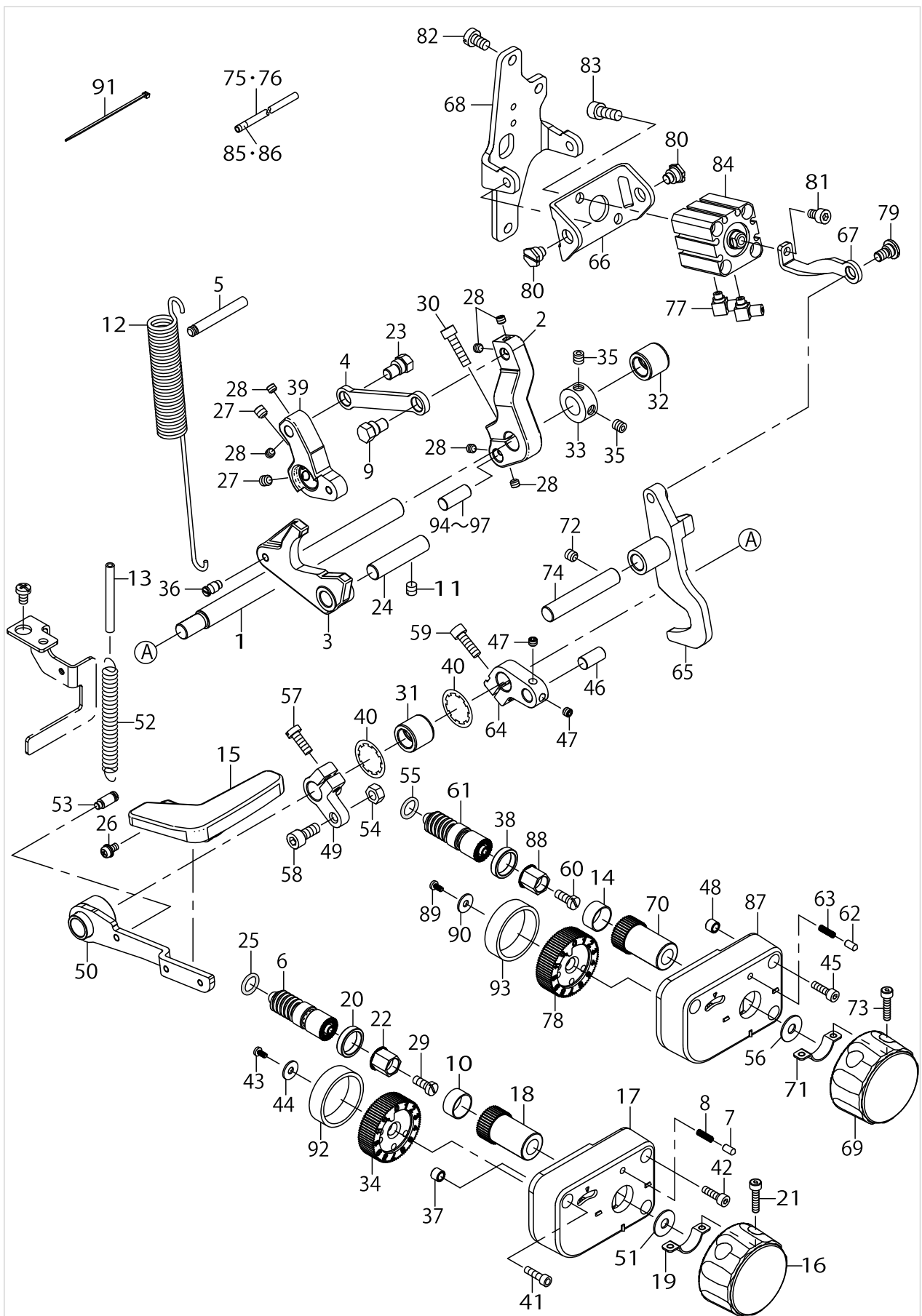
FEED ADJUST COMPONENTS



FEED ADJUST COMPONENTS

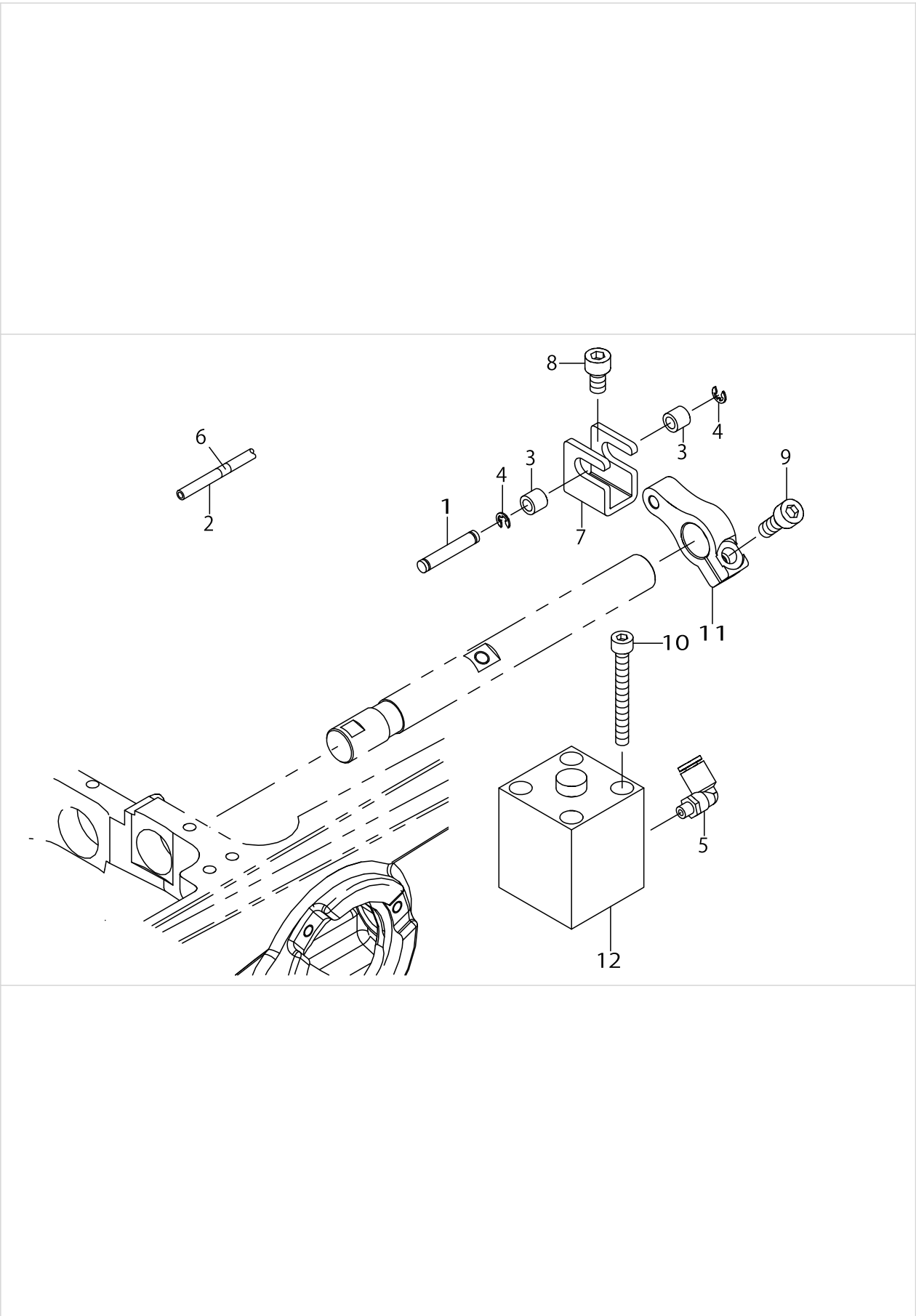
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B4122804000	ROLLER				3
49	40112127	BACKWARD_FEED_CONNECTING_ARM				1
50	40129991	REVERSE_FEED_LEVER_ASM				1
51	WP0621036SP	WASHER				4
52	D2629M1YC0F	SPRING				1
53	26229302	SUSPENSION SCREW				1
54	NM6050001SD	NUT M5X0.8 TYPE1				1
55	RO092270200	O-RING			☆	1
56	WP0621036SP	WASHER				4
57	SM6051400SP	SCREW				1
58	SM6051202TP	SCREW M5X0.8 L=12				1
59	SM6051602TP	SCREW M5X0.8 L=16				1
60	SS6121210SP	SCREW 3/16-28 L=12				1
61	22911804	FEED REGULATOR SCREW			☆	1
62	10715704	VERTICAL DIAL PIN			☆	1
63	B152652700G	SPRING				1
64	40125858	FEED_ADJUSTING_PIN HOLDER_B				1
65	40129985	ADJUSTING_BASE_B				1
66	40126642	CYLINDER_BASE_A				1
67	40129999	CYLINDER_JOINT_B				1
68	40126643	CYLINDER_BASE_B				1
69	40130004	FEED_DIAL_KNOB			☆	1
70	40130003	FEED_DIAL_GEAR				1
71	40130005	FEED_DIAL_SUPPORT_PLATE				1
72	SM8060612TP	SCREW M6 L=6				1
73	SM6041802TP	SCREW M4 L=18				2
74	40077931	PRESSURE_LOWERING_SHAFT				1
75	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.36
76	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.36
77	PJ046052503	HOSE ELBOW				2
78	40132118	FEED_DIAL_PLATE_A				1
79	SD0800346TP	SHOULDER SCREW D=8 H=3.4				1
80	SD0900426TP	SHOULDER SCREW D=9 H=4.2				2
81	SM6050802TP	SCREW M5X0.8 L=8				1
82	SM6061010TP	SCREW M6 L=10				3
83	SM6061602TP	SCREW M6 L=16				2
84	PA200150900	AIR CYLINDER				1
85	18035006	CABLE MARK NO.1				1
86	18035105	WIRE MARK (2)				1
87	40130819	FEED_DIAL_COVER_B				1
88	40130006	HEXA_SHAFT				1
89	40130820	SCREW				1
90	WP0431005SP	PLAIN WASHER				1
91	EA9500B0100	CABLE BAND				1
92	40137612	DIAL PLATE BUSH				1
93	40137612	DIAL PLATE BUSH				1
94	40149120	FEED_ADJUSTING_PIN_A	SELECTIVE PARTS			1

FEED ADJUST COMPONENTS



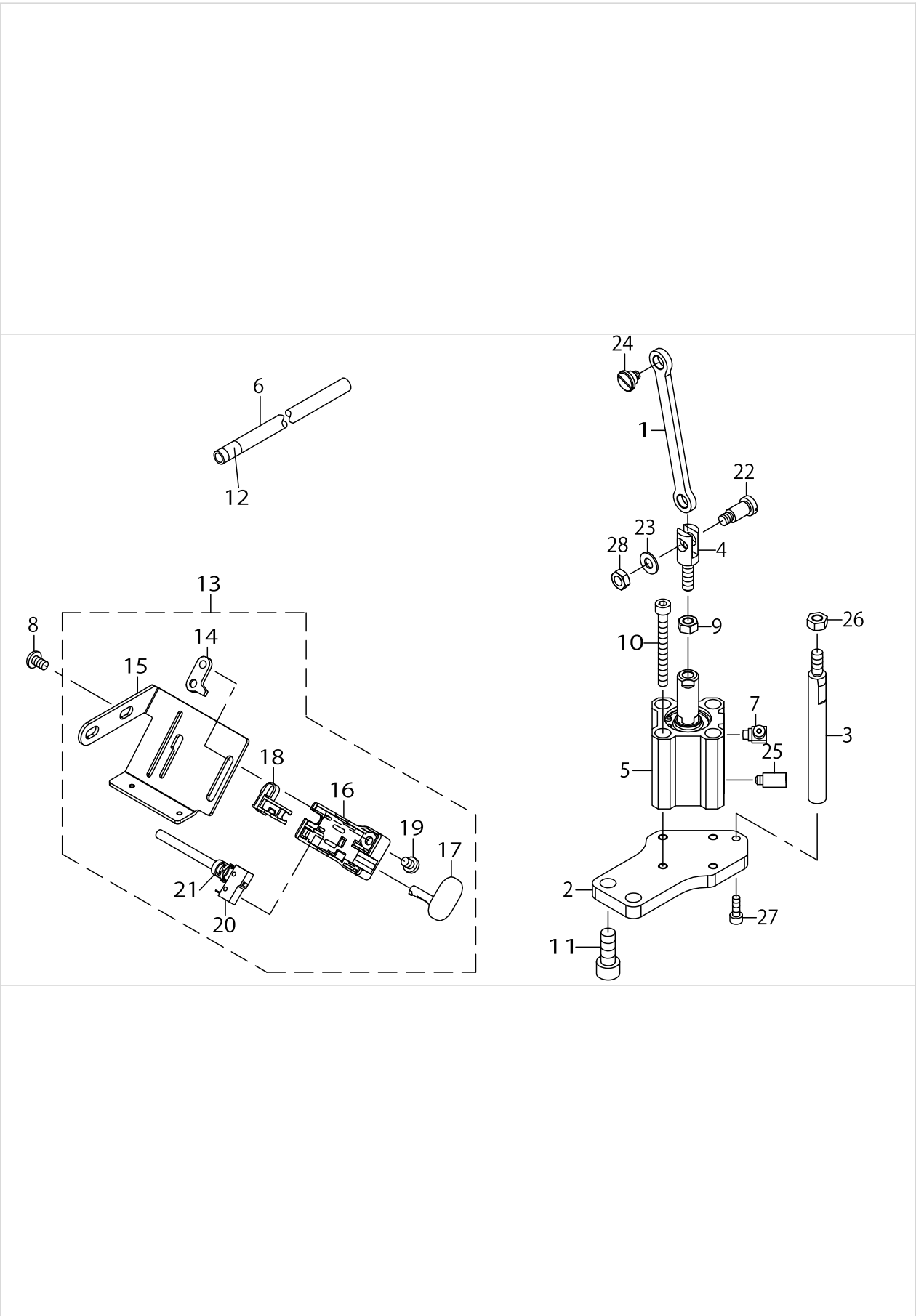
FEED ADJUST COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	40149121	FEED_ADJUSTING_PIN_B	SELECTIVE PARTS			1
96	40149122	FEED_ADJUSTING_PIN_C	SELECTIVE PARTS			1
97	40149123	FEED_ADJUSTING_PIN_D	SELECTIVE PARTS			1



DL COMPONENTS

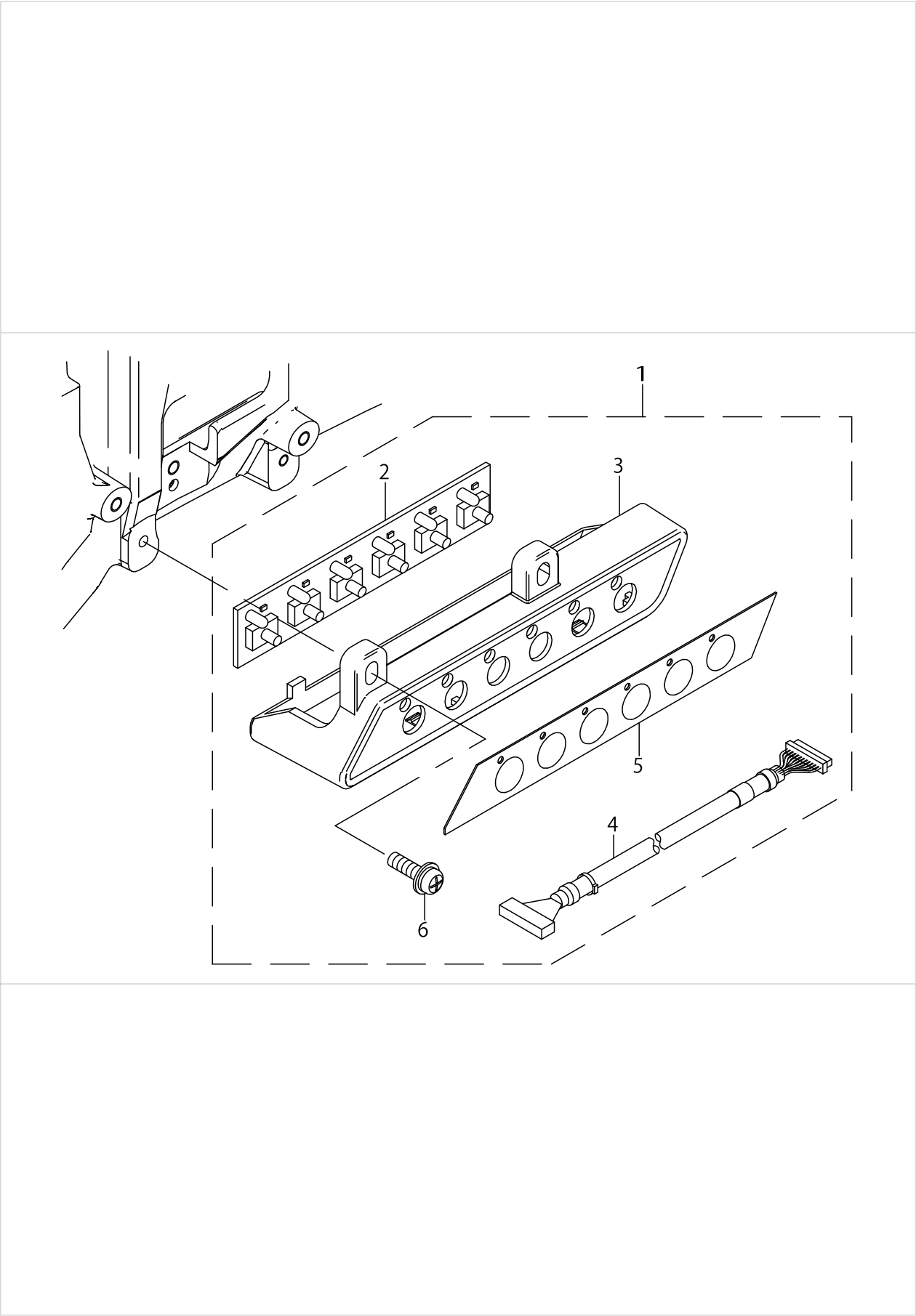
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1504210000	CONNECTING SHAFT				1
2	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.58
3	B3031141H00	CONNECTING STUD				2
4	RE0320000K0	E-RING 3.2				2
5	PJ304040504	UNION				1
6	18035501	WIRE MARK (6)				1
7	40112191	KNUCKLE_JOINT_B				1
8	SM6061002TP	SCREW M6 L=10				1
9	SM6061602TP	SCREW M6 L=16				1
10	SM6054502TP	SCREW M5X0.8 L=45				2
11	40112192	TERTICAL_CYLINDER_ARM				1
12	PA250250900	AIR CYLINDER				1



AUTO BT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40147946	BT_LINK				1
2	40147947	BT_CYLINDER_PLATE				1
3	40147948	BT_PLATE_STUD				1
4	40052254	CYLINDER KNUCKLE JOINT				1
5	PA250250900	AIR CYLINDER				1
6	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.3
7	PJ046052503	HOSE ELBOW				1
8	SM4050855SP	SCREW				2
9	NM6060001CP	NUT M6X1 TYPE1				1
10	SM6055002TP	SCREW M5 L=50				4
11	SM6082002TP	SCREW M8 L=20				2
12	18035907	WIRE MARK (10)				1
13	40112288	TB_SWITCH_ASSY				1
14	23632102	REVERSE FEED SWITCH BASE GUIDE		*		1
15	40112213	TB_SW_MOUNTING_PLATE		*		1
16	23631708	REVERSE FEED SWITCH COVER		*		1
17	23631807	REVERSE FEED SWITCH SHAFT		*		1
18	23631906	REVERSE FEED SWITCH SUPPORT		*		1
19	SS7110740TP	SCREW 11/64-40 L=7		*		1
20	40126129	REVERSE FEED CORD ASM		*		1
21	EA9500B0100	CABLE BAND		*		1
22	SD0791271SP	HINGE SCREW D=7.94 H=12.7				1
23	WP0621016SD	WASHER 6.2X13X1				1
24	SD0800406TP	SHOULDER SCREW D=8 H=4				1
25	PX050501000	SILENCER				1
26	NM6060001SC	NUT M6X1 TYPE1				1
27	SM6041202TP	SCREW M4X0.7 L=12				1
28	NS6150430SP	HEXAGONAL NUT 15/64-28				1

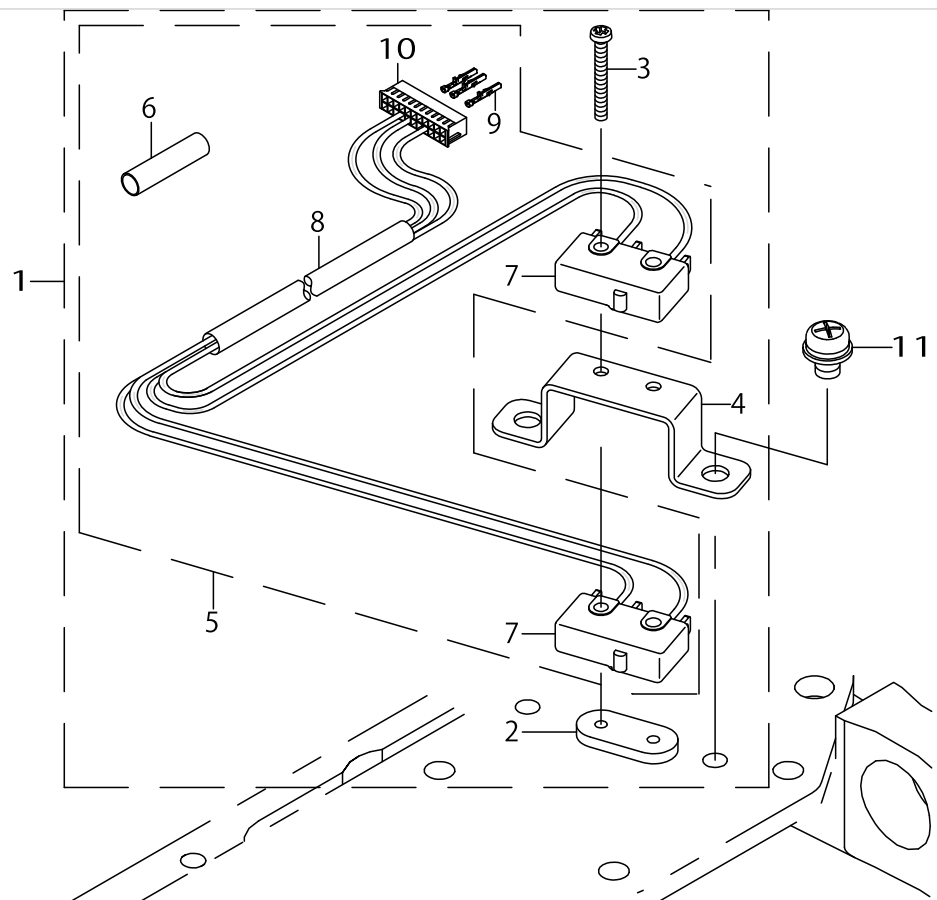
6-RANGE SW COMPONENTS



6-RANGE SW COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40105508	6RANGE SWITCH ASM				1
2	40105510	6RANGE SWITCH PCB ASSY		*		1
3	40112215	6RANGE_SWITCH_COVER		*		1
4	40105509	6RANGE SWITCH CABLE ASM		*		1
5	40112216	PANEL SHEET		*		1
6	SL4041491SC	SCREW 4X14		*		2

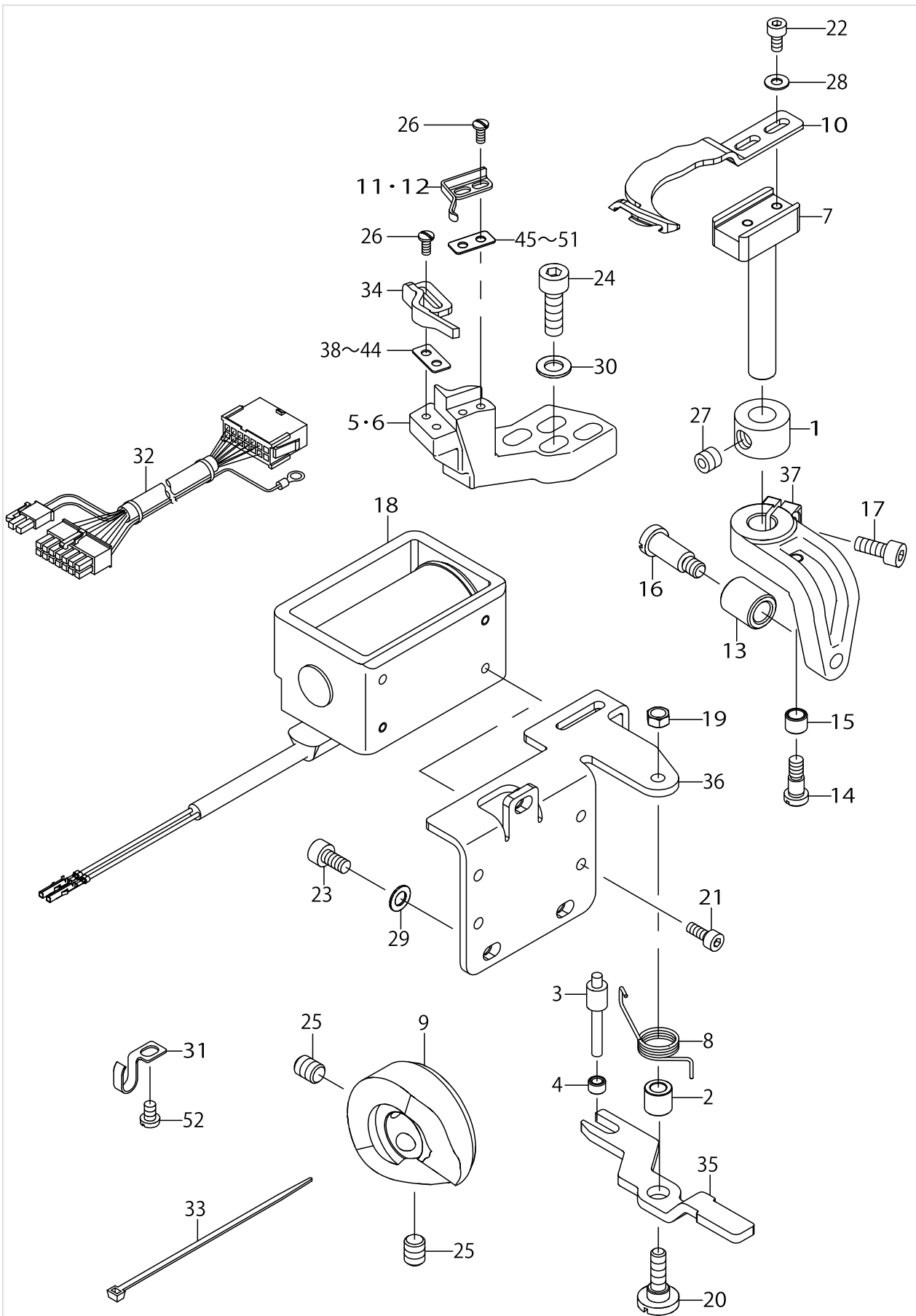
SPEED ADJUST COMPONENTS



SPEED ADJUST COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40126260	VERTICAL_DETECTOR_SWITCH_ASM				1
2	23638406	SAFETY SWITCH NUT		*		1
3	SM4021601SN	SCREW M2 L=16		*		2
4	40126259	SENSOR_BRACKET		*		1
5	40126131	SPEED CONTROL CORD ASM		*		1
6	E8760452D00	TUBE 0.015M		*		0.03
7	HA004680000	SWITCH		*		2
8	HW000840040	SHEATH CABLE		*		1.37
9	HK075230000	TERMINAL		*		3
10	HK063610220	CONNECTOR		*		1
11	SL4040691SC	SCREW M4 L=6				2

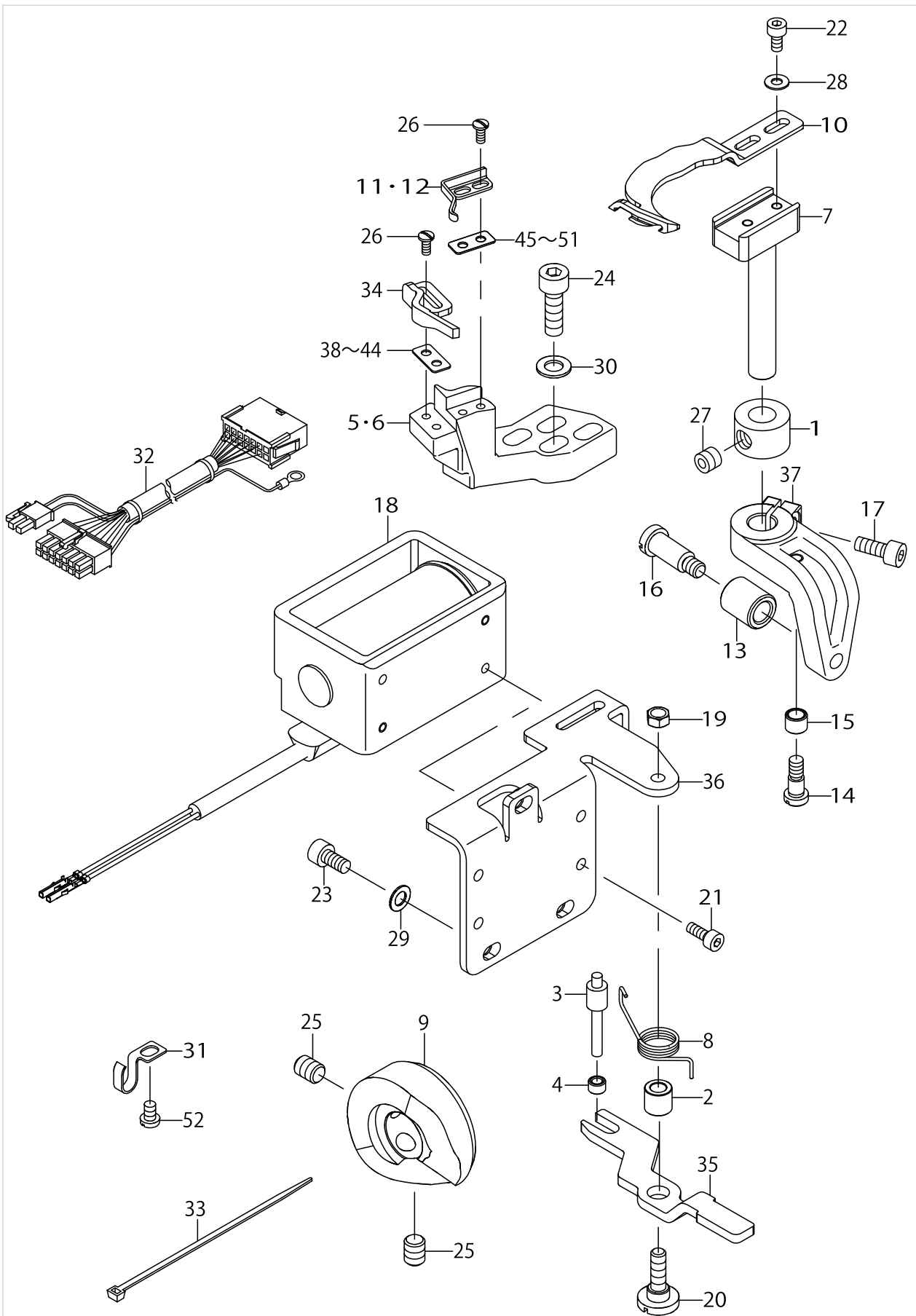
THREAD CUTTING COMPONENTS



THREAD CUTTING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40154825	THRUST_COLLAR				1
2	22956205	WIPER HINGE SCREW COLLAR				1
3	22957104	WIPER SOLENOID SHAFT				1
4	22957203	WIPER LINK COLLAR				1
5	40125879	FIXED_KNIFE_BASE	FOR LU-2810ES-7			1
6	40147942	FIXED_KNIFE_BASE_XXL	FOR LU-2818ES-7			1
7	40169703	MOVING_KNIFE_SHAFT_ES				1
8	40112235	DRIVING_ARM_RETURN_SPRING				1
9	40112278	THREAD_TRIMMER_RIGHT				1
10	40169704	MOVING_KNIFE_ES			☆	1
11	21389408	CLAMP_SPRING_XXL	FOR LU-2810ES-7		☆	1
12	40147943	CLAMP_SPRING_XXL	FOR LU-2818ES-7		☆	1
13	40112232	THREAD_TRIMMER_CAM_ROLLER				1
14	SD0460576TP	SHOULDER SCREW D=4.6 H=5.7				1
15	B2508047000	BLOCK ROLLER				1
16	SD0651301TH	SHOULDER SCREW D=6.5 H=13				1
17	SM6041002TP	SCREW M4X0.7 L=10				1
18	40137921	THREAD_TRIMMER_SOLENOID				1
19	NS6110310SP	HEXAGONAL NUT 11/64-40				1
20	SD0650321TP	SHOULDER SCREW D=6.56 H=3.2				1
21	SM6030602TP	SCREW M3X0.5 L=6				4
22	SM6030602TP	SCREW M3X0.5 L=6				2
23	SM6040802TP	SCREW M4X0.7 L=8				3
24	SM6051602TP	SCREW M5X0.8 L=16				2
25	SM8060812TP	SCREW M6 L=8				2
26	SS7060610SP	SCREW 3/32-56 L=5.5			☆	4
27	SM8060552TP	SCREW M6 L=5				2
28	WP0320501SC	WASHER M3				2
29	WP0450000SD	WASHER 4.5X8X0.5				3
30	WP0550800SP	WASHER 5.5X10X0.8				2
31	26231902	OIL WICK PIPE STOPPER				1
32	40126130	SOLENOID RELAY CABLE ASM				1
33	EA9500B0100	CABLE BAND				3
34	40169705	FIXED KNIFE_ES			☆	1
35	40112234	KNIFE_DRIVING_ARM_LINK				1
36	40112233	THREAD_TRIMMER_SOL_BASE_PLATE				1
37	40123248	MOVING_KNIFE_DRIVING_ARM				1
38	40155295	F_KNIFE_SPACER_T=0.2	SELECTIVE PARTS (FOR LU-2818ES-7)			1
39	40155296	F_KNIFE_SPACER_T=0.4	SELECTIVE PARTS (FOR LU-2818ES-7)			1
40	40155297	F_KNIFE_SPACER_T=0.6	SELECTIVE PARTS (FOR LU-2818ES-7)			1
41	40155298	F_KNIFE_SPACER_T=0.8	SELECTIVE PARTS (FOR LU-2818ES-7)			1
42	40155299	F_KNIFE_SPACER_T=1.0	SELECTIVE PARTS (FOR LU-2818ES-7)			1
43	40157628	F_KNIFE_SPACER_T=1.2	SELECTIVE PARTS (FOR LU-2818ES-7)			1
44	40157629	F_KNIFE_SPACER_T=1.4	SELECTIVE PARTS (FOR LU-2818ES-7)			1
45	40155301	CLAMP_SPRING_SPACER_T=0.2	SELECTIVE PARTS (FOR LU-2818ES-7)			1
46	40155302	CLAMP_SPRING_SPACER_T=0.4	SELECTIVE PARTS (FOR LU-2818ES-7)			1
47	40155303	CLAMP_SPRING_SPACER_T=0.6	SELECTIVE PARTS (FOR LU-2818ES-7)			1

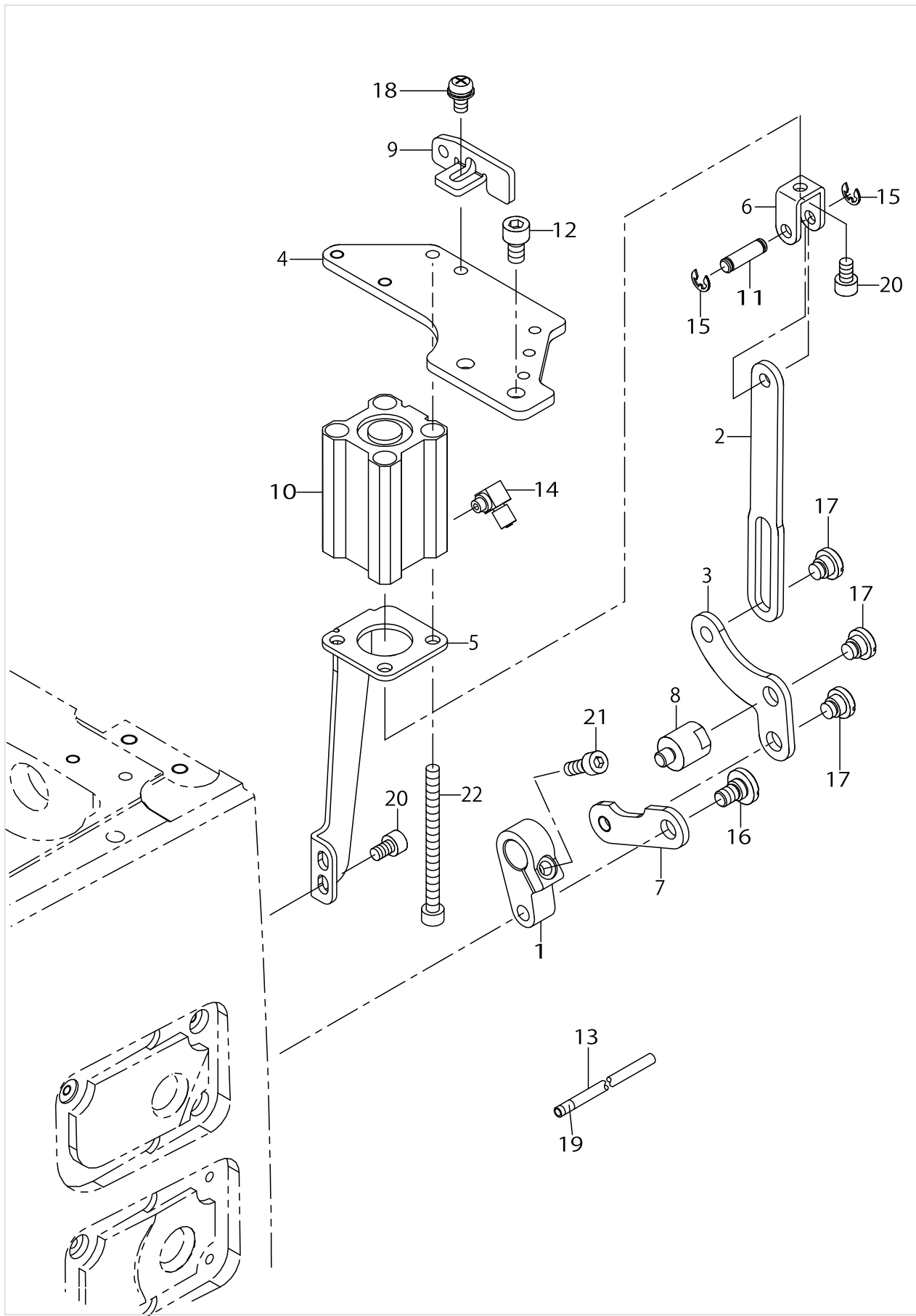
THREAD CUTTING COMPONENTS



THREAD CUTTING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40155304	CLAMP_SPRING_SPACER_T=0.8	SELECTIVE PARTS (FOR LU-2818ES-7)			1
49	40155305	CLAMP_SPRING_SPACER_T=1.0	SELECTIVE PARTS (FOR LU-2818ES-7)			1
50	40157625	CLAMP_SPRING_SPACER_T=1.2	SELECTIVE PARTS (FOR LU-2818ES-7)			1
51	40157626	CLAMP_SPRING_SPACER_T=1.4	SELECTIVE PARTS (FOR LU-2818ES-7)			1
52	SM4040855SP	SCREW				1

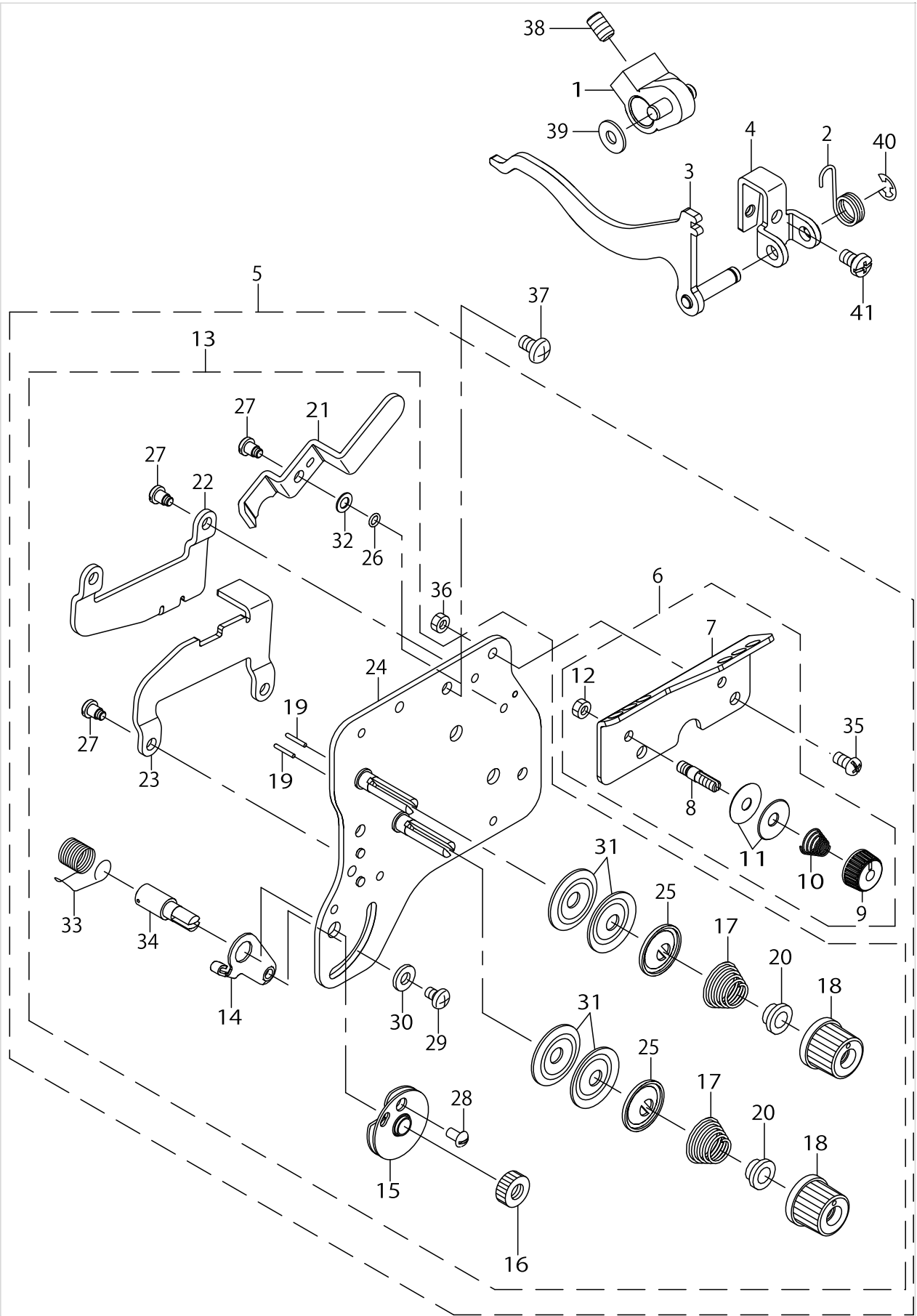
CONDENSE COMPONENTS



CONDENSE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40133612	CONDENSE ARM				1
2	40112137	LINK_A				1
3	40112138	LINK_B				1
4	40125872	CYLINDER_BRACKET				1
5	40112140	CYLINDER_STAY				1
6	40112149	CYLINDER_KNUCKLE				1
7	40133655	LINK D				1
8	40112151	BT_LINK_STUD				1
9	40112228	MOTOR_COVER_FITTING_PLATE				1
10	40142208	AIR CYLINDER				1
11	D2464555B00	LINK DRIVING MAGNET PIN				1
12	SM6061002TP	SCREW M6 L=10				2
13	BT0400251EB	URETHANE TUBE BLACK 4X2.5				0.27
14	PJ046052503	HOSE ELBOW				1
15	RE0400000K0	E-RING 4				2
16	SD0800321TH	SHOULDER SCREW D=8 H=3.2				1
17	SD0800341SP	SHOULDER SCREW D=8 H=3.4				3
18	SL4051091SC	SCREW M5X0.8 L=10				1
19	18035709	WIRE MARK (8)				1
20	SM6050802TP	SCREW M5X0.8 L=8				3
21	SM6051402TP	SCREW M5X0.8 L=14				1
22	SM6056552TP	SCREW				3

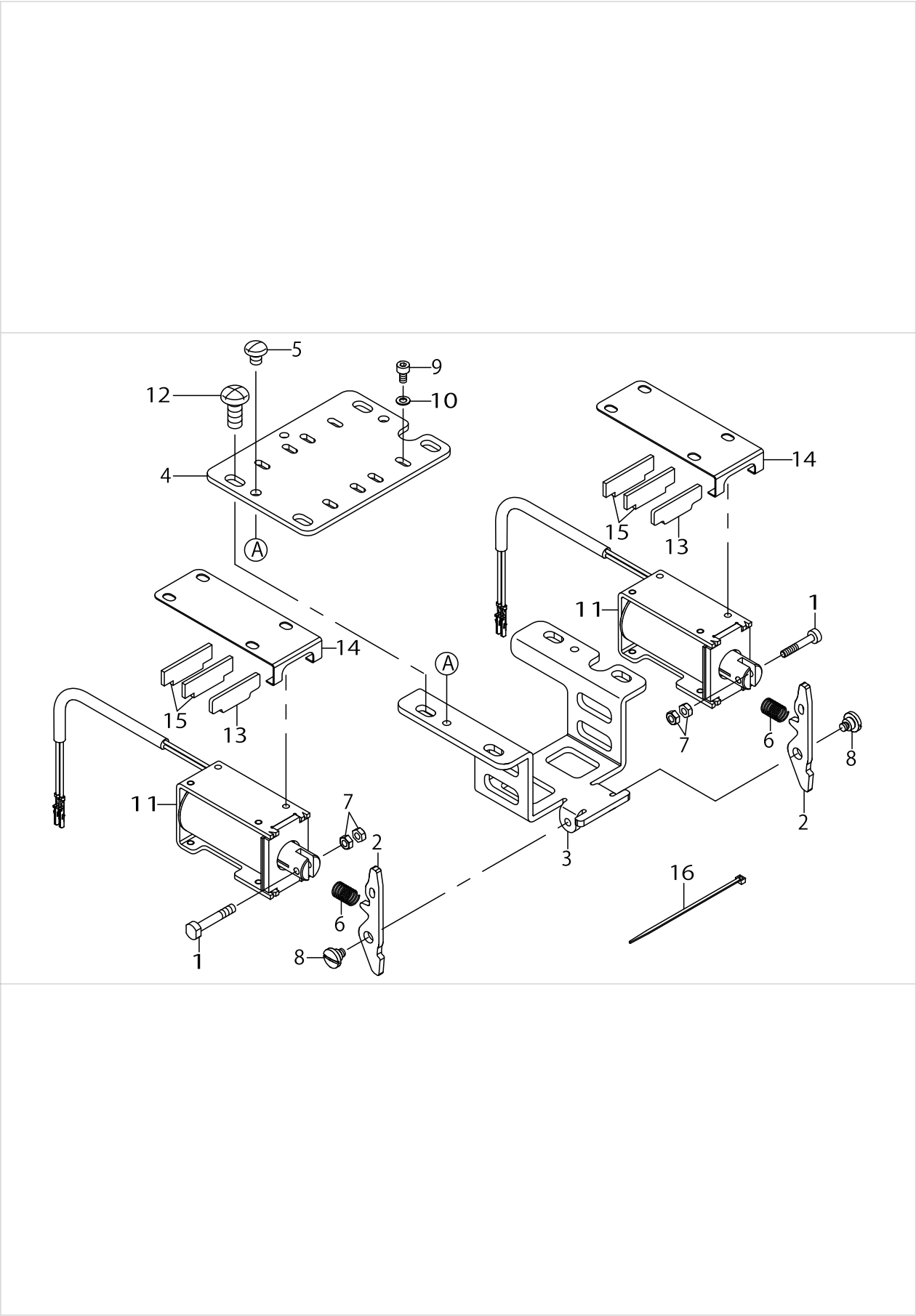
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22912257	FEED REVERSE ARM ASM.				1
2	22954309	REVERSE FEED SWITCH SPRING				1
3	40126265	DISK_RELEASE_LINK_ASM				1
4	40125873	DISK_RELEASE_LINK_BASE				1
5	40155956	THREAD_TENSION_ASSY_2810				1
6	40155958	THREAD_GUIDE_PLATE_ASM_2810		*		1
7	40155960	THREAD_GUIDE_PLATE		*		1
8	40155994	TEREAD_TENSION_POST_A		*		1
9	22945703	THREAD TENSION NUT		*		1
10	22963409	THREAD TENSION SPRING		*	☆	1
11	22945802	THREAD TENSION DISK		*		2
12	NS6110310SP	NUT 11/64-40		*		1
13	40161459	THREAD_TENSION_PLATE_ASM_2810		*		1
14	10697506	THREAD TENSION BRACKET A		*		1
15	B31375270A0	TAKE-UP SPRING GUIDE ASM.		*		1
16	22617807	NUT		*		1
17	12938304	TENSION SPRING		*	☆	2
18	13817408	THREAD TENSION NUT		*	☆	2
19	22618201	TENSION RELEASE PIN A		*		2
20	B3112704000	TENSION SPRING BUSHING		*		2
21	40112204	TENSION_RELEASE_LEVER		*		1
22	40112218	DISK_RELEASE_PLATE_A		*		1
23	40112219	DISK_RELEASE_PLATE_B		*		1
24	40126404	ASSY_TENSION_BASE_PLATE_2810		*		1
25	40126724	TENSION_DISC HOLDER		*		2
26	RO037180100	RUBBER RING		*		1
27	SD0450401SP	SHOULDER SCREW D=4.5 H=4		*		5
28	SS3090710TP	SCREW 9/64-40 L=7		*		1
29	SS4110615SP	SCREW 11/64-40 L=6		*		1
30	WP0501016SD	WASHER 5X10.5X1		*		1
31	22921506	THREAD TENSION DISK		*		4
32	WP0460556SD	WASHER 4.6X7.5X0.5		*		1
33	22618706	THREAD TAKE-UP SPRING A		*	☆	1
34	10320109	SCREW STUD		*		1
35	SS4110815SP	SCREW 11/64-40 L=8		*		2
36	NS6110310SP	HEXAGONAL NUT 11/64-40		*		2
37	SM4051001SN	SCREW M5				3
38	SS8661012TP	SCREW				1
39	22528509	FELT				1
40	RE0500000K0	E-RING				1
41	SM4050855SP	SCREW				1

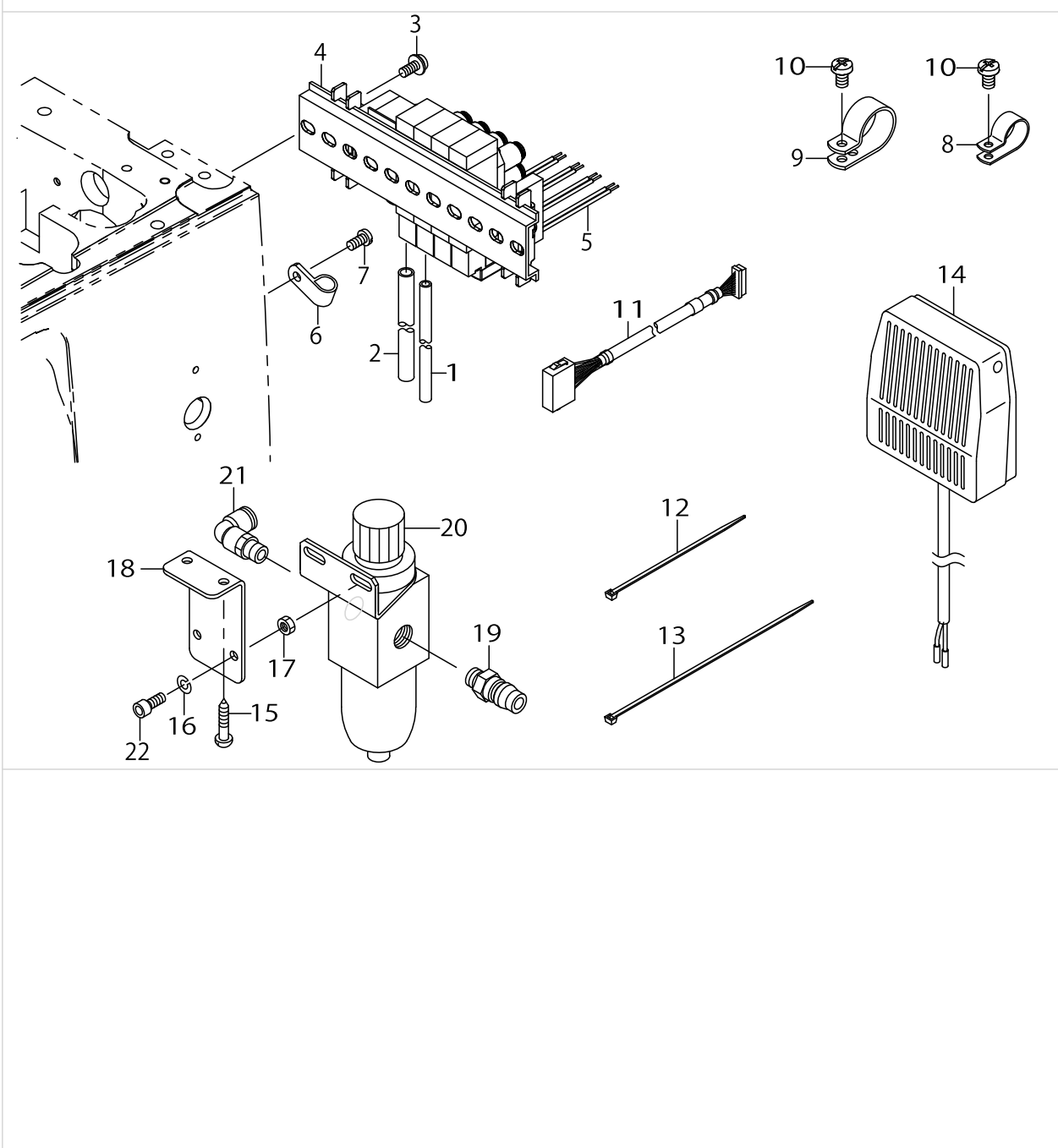
TENSION RELEASE COMPONENTS



TENSION RELEASE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40139345	PLUNGER_LINK_PIN				2
2	40125948	RELEASE_SOLENOID_LINK				2
3	40126263	SOLENOID_LINK_MOUNTING_PLATE				1
4	40125949	RELEASE_SOLENOID_BASE				1
5	SS4090515SP	SCREW 9/64-40 L=5				2
6	32055501	AT (UPPER) SPRING				2
7	NM6030001SC	NUT M3X0.5 TYPE1				4
8	SD0550271TP	SHOULDER SCREW D=5.50 H=2.7				2
9	SM6030602TP	SCREW M3X0.5 L=6				8
10	WP0320501SE	WASHER 3				8
11	40112285	TENSION_RELEASE_SOLENOID				2
12	SM4051255SP	SCREW M5 L=12				4
13	40126563	STOPPER_PLATE				2
14	40126562	RUBBER HOLDER				2
15	40086679	WIPER_STOPPER_RUBBER				4
16	EA9500B0100	CABLE BAND				4

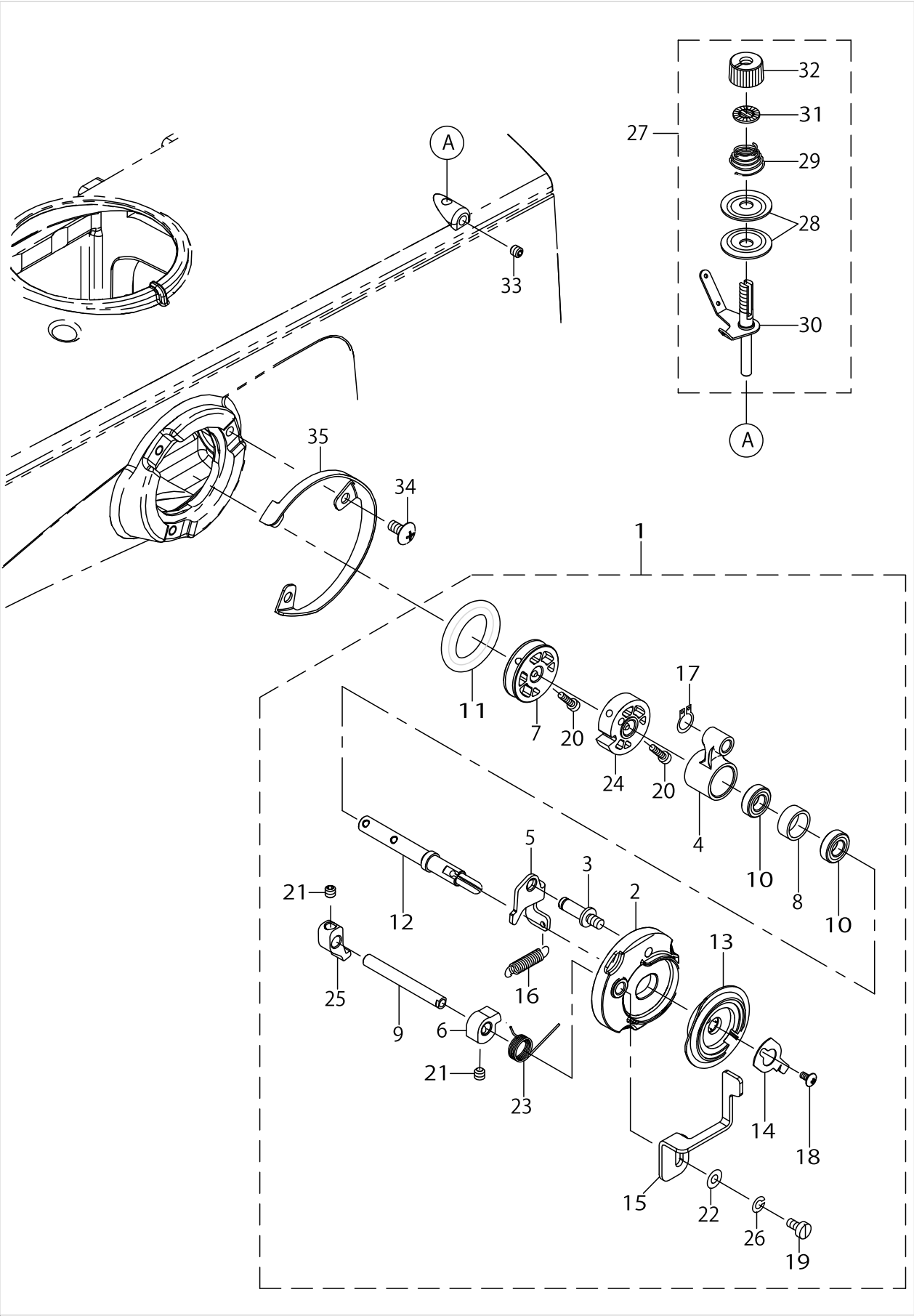
PNEUMATIC COMPONENTS



PNEUMATIC COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	BT0600401EB	URETHANE TUBE BLACK 6X4				1.1
2	BT0800501EB	URETHANE TUBE BLACK 8X5				1.1
3	SL4041091SC	SCREW M4 L=10				2
4	40130283	SOLENOID_VALVE_ASM				1
5	40130284	SOLENOID VALVE CABLE ASM				1
6	HX00150000C	CABLE CLAMP				1
7	SM4040855SP	SCREW				1
8	HX00150000H	CABLE CLAMP				1
9	HX00150000M	CABLE CLAMP				1
10	SM4040855SP	SCREW				2
11	40126127	AIR VALVE RELAY CABLE ASM				1
12	EA9500B0100	CABLE BAND				1
13	EA9500B0200	CABLE BAND 150				4
14	40143553	KNEE_SWITCH_ASM				1
15	SK3482001SE	WOOD SCREW D=4.8 L=20				2
16	WS0510002KN	SPRING WASHER M5				2
17	NM6050001SP	NUT M5X0.8 TYPE1				2
18	13860408	REGULATOR BRACKET				1
19	PJ025100003	PLUG				1
20	PF055107000	FILTER REGULATOR				1
21	PJ304065101	ELBOW UNION 6XPT1/8				1
22	SM6051202TP	SCREW M5X0.8 L=12				2

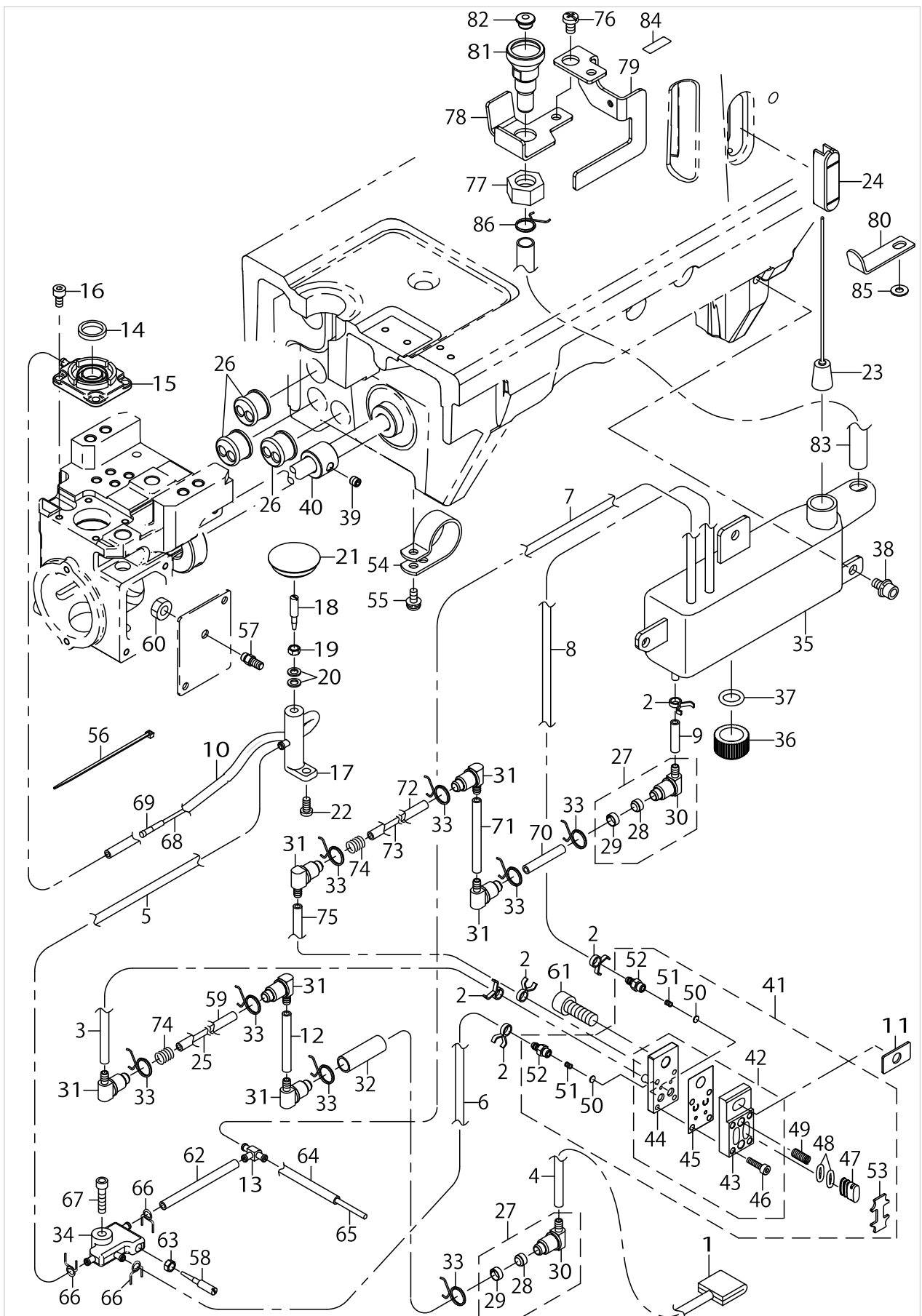
BOBBIN WINDER COMPONENTS



BOBBIN WINDER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40126355	BOBBIN_WINDER_UNIT				1
2	26260109	BTW_BASE		*		1
3	26260307	BTW_BASE_SHAFT		*		1
4	26260406	BTW_SHAFT_BASE		*		1
5	40126594	WINDER_CAM_PLATE		*		1
6	26260505	BTW_CAM_LEVER		*		1
7	40125851	WINDER_WHEEL		*		1
8	26260802	BTW_BEARING_SPACER		*		1
9	26261008	BTW_LEVER_SHAFT		*		1
10	40126354	WINDER_BEARING		*		1
11	26261503	BTW_WHEEL_RUBBER		*	☆	1
12	40126550	BOBBIN_SHAFT		*		1
13	40125927	BOBBIN_BASE		*		1
14	40126311	WINDER_CUTTER		*		1
15	40151791	BOBBIN_LEVER		*		1
16	13718507	SPRING		*		1
17	RC0560711KP	C-RING 6(5.6)		*		1
18	SM0030601SC	SCREW M3X6		*		1
19	SM6040860TP	SCREW M4 L=8		*		1
20	SM6031202TP	SCREW M3X0.5 L=12		*		1
21	SM8050502TP	SCREW M5 L=5		*		2
22	WP0450801SP	WASHER		*		1
23	40126549	HELICAL_TORSION_COIL_SPRING		*		1
24	40125928	WINDER_LATCH_CAM		*		1
25	40125844	WINDER_LATCH_B		*		1
26	WS0451040KP	SPRING WASHER 4.5X8.5X1		*		1
27	40088958	BOBBIN THREAD TENSION ASM.				1
28	22921506	THREAD TENSION DISK		*		2
29	22921704	THREAD TENSION SPRING		*	☆	1
30	40088959	BOBBIN THREAD TENSION ROD ASM.		*		1
31	22921407	ROTATION STOPPER		*		1
32	22921308	THREAD TENSION NUT		*		1
33	SM8051002TP	SCREW M5 L=10				1
34	SM0051001SC	SCREW				3
35	40152022	BTW_GUARD				1

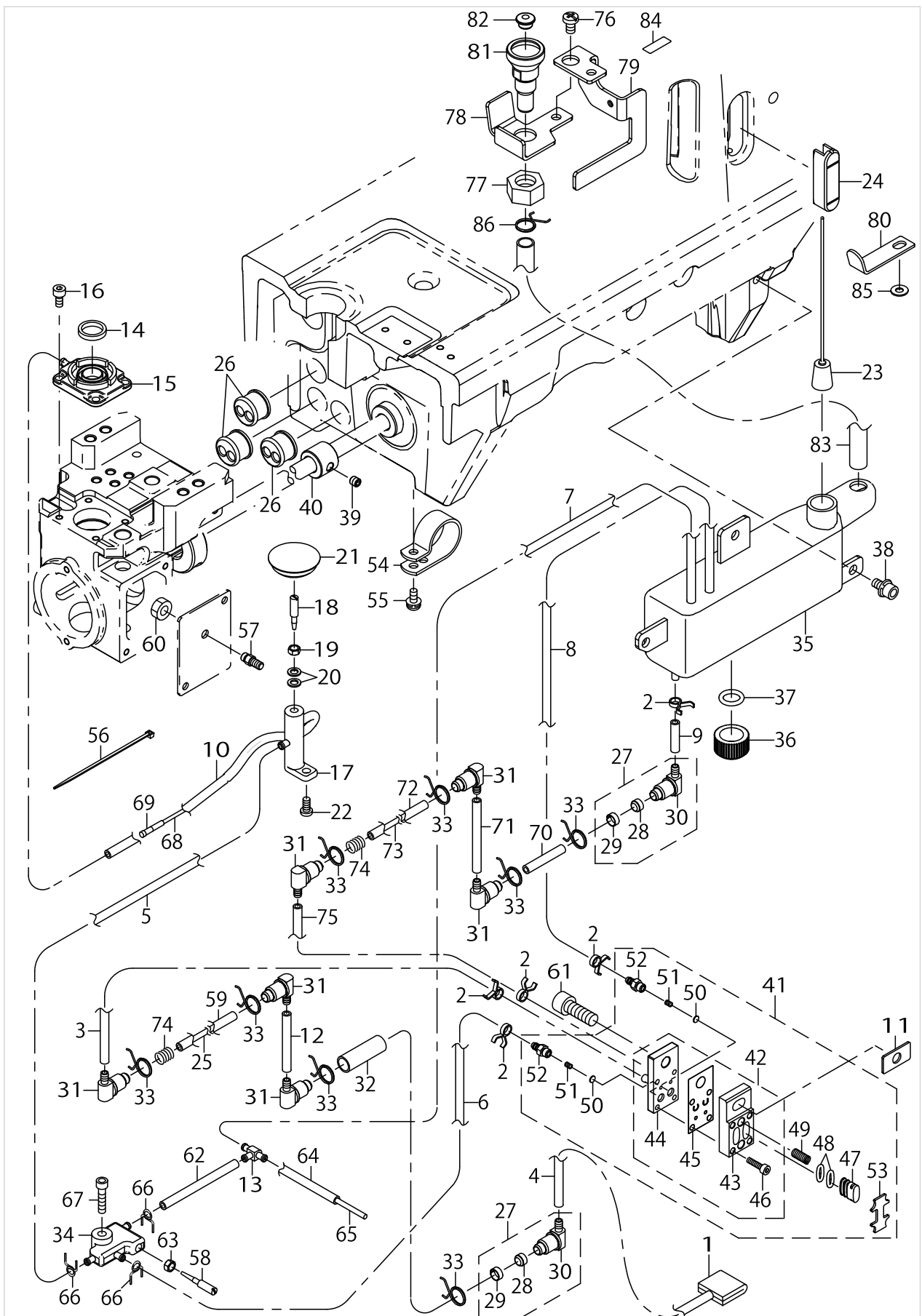
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40112320	FELT				1
2	13142609	OIL TUBE HOLDER				5
3	23630007	TUBE				0.1
4	23630007	TUBE				0.4
5	23630007	TUBE				0.12
6	23630007	TUBE				0.08
7	23630007	TUBE				0.31
8	23630007	TUBE				0.4
9	23630007	TUBE				0.02
10	23630007	TUBE				0.22
11	40169707	PUMP_SPACER				1
12	23630007	TUBE				0.04
13	13765607	OIL_CONNEC_ARM				1
14	40112318	OIL_SUPPLY_FELT				1
15	40112246	OIL_SUPPLY				1
16	SM6040802TP	SCREW_M4X0.7_L=8				4
17	40069741	OIL_REGULATING_VALVE				1
18	B1843563000	OIL_ADJUSTING_SCREW				1
19	NS6110310SP	HEXAGONAL NUT 11/64-40				1
20	WP0450846SP	WASHER				2
21	40028294	FEED_ADJUSTING_CAP				1
22	SM4040855SP	SCREW				1
23	23628357	FLOATERASM.				1
24	40036167	OIL_GAGE				1
25	CQ303000000	COTTON OIL WICK D=3				0.26
26	22935308	MAGNETCORDRUBBER				3
27	23630650	OIL_FILTER_JOINT_ASM.				2
28	23630403	OIL_FILTER_STOPPER		*	☆	1
29	23630502	OIL_FILTER		*		1
30	23630601	OIL_FILTER_JOINT		*		1
31	23630601	OIL_FILTER_JOINT				6
32	23630106	TUBE_B				0.03
33	23629405	PIPE STOPPER B				8
34	40032804	BASE				1
35	40125929	OIL_TANK				1
36	40013595	OIL_EXIT_CAP				1
37	RO098240100	O-RING				1
38	SL6051092TN	SCREW M5 L=10				3
39	SM8050512TP	SCREW				1
40	40169706	ECCENTRIC_CAM				1
41	40101719	PUMP_BASE_ASSY				1
42	40102249	PUMP_BASE_ASM		*		1
43	40101715	PUMP_BASE_TOP		*		1
44	40101716	PUMP_BASE_BOTTOM		*		1
45	40101717	VALVE_SHEET		*		1
46	SM6031202TP	SCREW_M3X0.5_L=12		*		4
47	40101713	OVAL_PLUNGER		*		2

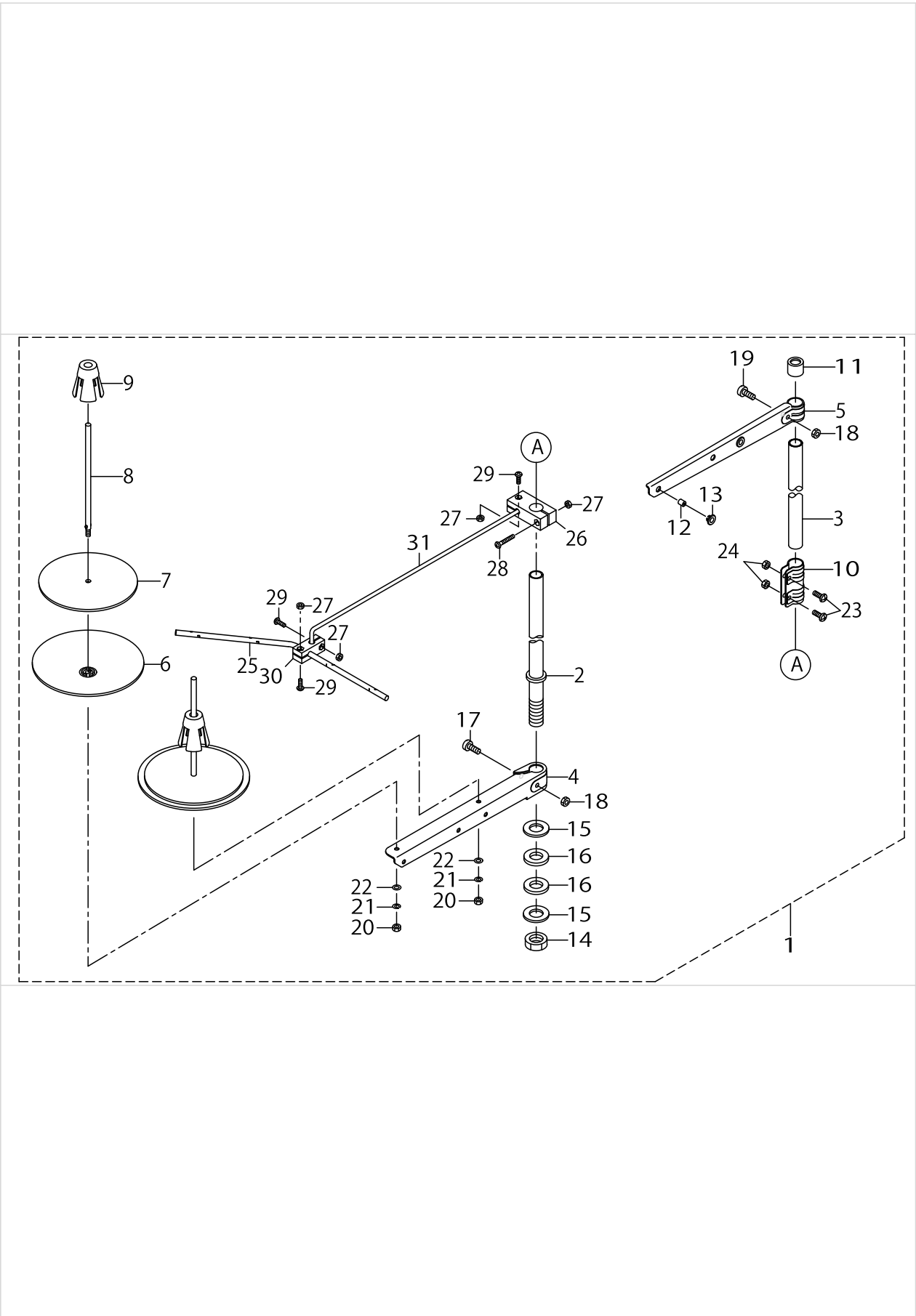
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40116455	OVAL_O_RING		*		4
49	40127446	SPRING		*		2
50	40116457	FREE_VALVE		*		2
51	40116458	SPRING		*		2
52	40116459	CONNECTING_SCREW		*		2
53	40101714	PLUNGER_HOLD_PLATE		*		1
54	HX00150000M	CABLE_CLAMP				1
55	SL4041091SC	SCREW M4 L=10				1
56	EA9500B0100	CABLE_BAND				4
57	SQ2050452MZ	CONNECTING_SCREW				1
58	B1843563000	OIL ADJUSTING SCREW				1
59	23630106	TUBE B				0.09
60	NM6050003SC	NUT M5X0.8 TYPE3				1
61	SM6061802TP	SCREW_M6_L=18				1
62	23630007	TUBE				0.06
63	NS6110310SP	HEXAGONAL NUT 11/64-40				1
64	23630007	TUBE				0.28
65	CQ202000000	COTTON OIL WICK D=2				0.05
66	13142609	OIL TUBE HOLDER				3
67	SM6041802TP	SCREW M4 L=18				1
68	CQ202000000	COTTON OIL WICK D=2				0.18
69	11015906	OIL WICK				2
70	23630106	TUBE B				0.03
71	23630007	TUBE				0.05
72	23630106	TUBE B				0.09
73	CQ303000000	COTTON OIL WICK D=3				0.26
74	12210803	SPRING				2
75	23630007	TUBE				0.1
76	SM4050855SP	SCREW				1
77	NM6120001CP	NUT M12X1.75 TYPE1				1
78	40147956	INLET_PLATE				1
79	40171133	TUBE HOLDER A				1
80	40155371	TUBE HOLDER B				1
81	40155440	LUBRICATING INLET				1
82	40126582	RUBBER_PLUG				1
83	23630106	TUBE B				0.35
84	B1140761000	OILING LABEL				1
85	WP0450801SP	WASHER				1
86	23629405	PIPE STOPPER B				1

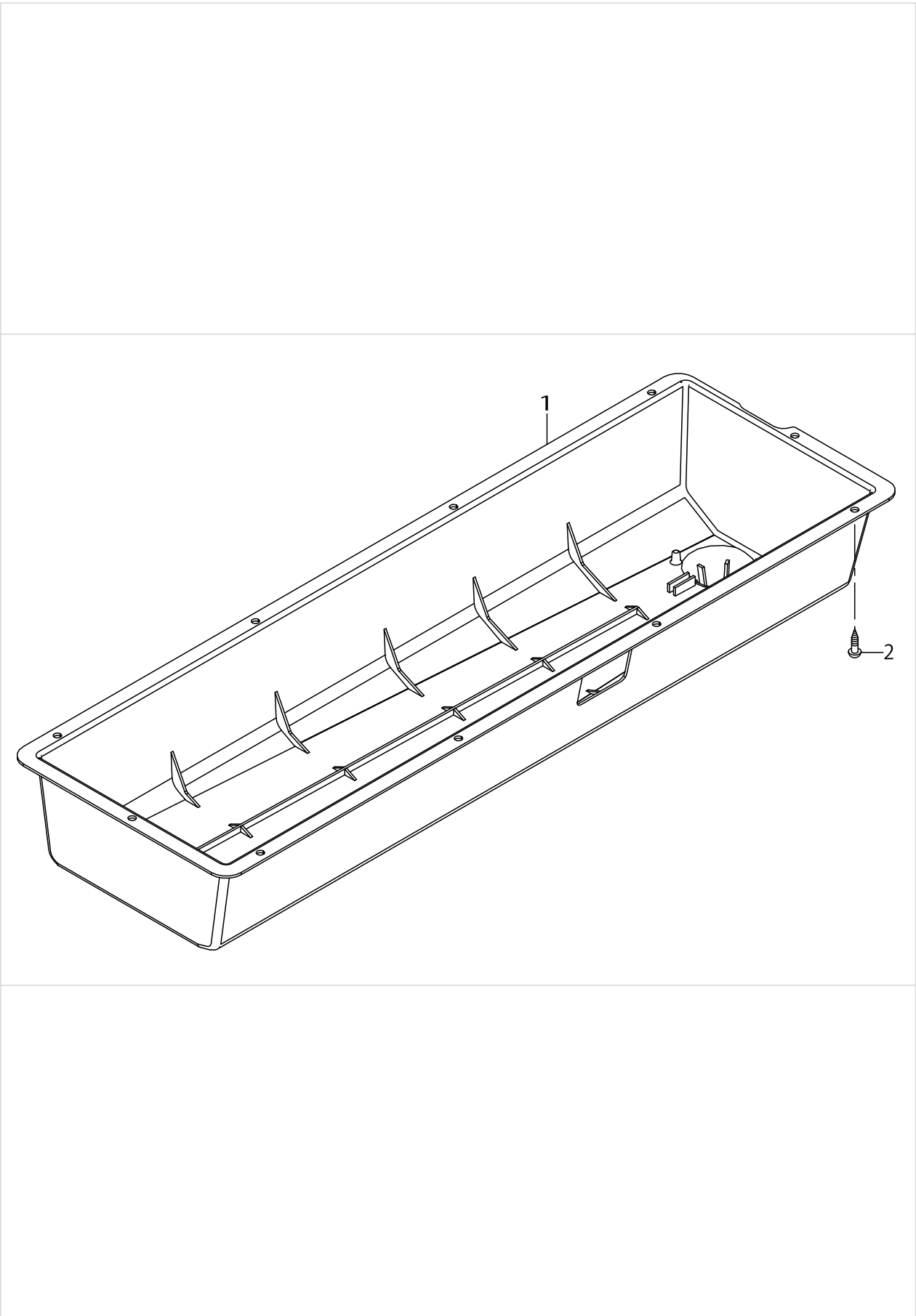
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40142213	THREAD_STAND_PACKING				1
2	40085784	SPOOL_REST_ROD_LOWER		*		1
3	40085785	SPOOL_REST_ROD_UPPER		*		1
4	40085786	SPOOL_REST_ARM_LOWER		*		1
5	40085787	SPOOL_REST_ARM_UPPER		*		1
6	40085788	SPOOL_REST		*		2
7	40085789	SPOOL_REST_CUSHION		*		2
8	40085790	SPOOL_PIN		*		2
9	40085791	SPOOL_RETAINER		*		2
10	40085792	SPOOL_REST_ROD_JOINT		*		1
11	40085793	SPOOL_REST_ROD_RUBBER_CAP		*		1
12	40085794	THREAD_GUIDE		*		2
13	40085795	THREAD_GUIDE_BUSHING		*		2
14	40096325	SPOOL_REST_ROD_NUT		*		1
15	WP1612616SE	WASHER_16X30X2.6		*		2
16	40085796	SPOOL_REST_ROD_RUBBER_CUSHION		*		2
17	40096326	SPOOL_REST_ARM_LOWER_SCREW		*		1
18	NM6050001SE	NUT M5X0.8 TYPE1		*		2
19	40096327	SPOOL_REST_ARM_UPPER_SCREW		*		1
20	NM6050001SE	NUT M5X0.8 TYPE1		*		2
21	WS0510002KN	SPRING_WASHER_M5		*		2
22	WP0531001SC	WASHER_M5		*		2
23	SM4051405SE	SCREW_M5_L=14		*		2
24	NM6050001SE	NUT M5X0.8 TYPE1		*		2
25	40106582	THREAD_GUIDE_4		*		1
26	40106579	THREAD_GUIDE_ARM_BASE		*		1
27	NM6040002SC	NUT_M4X0.7 TYPE2		*		4
28	SM4042501SC	SCREW_M4X0.7_L=25		*		1
29	SM4041201SC	SCREW_M4X0.7_L=12		*		3
30	40106580	THREAD_GUIDE_UNDER_BASE		*		1
31	40106576	THREAD_GUIDE_ARM		*		1

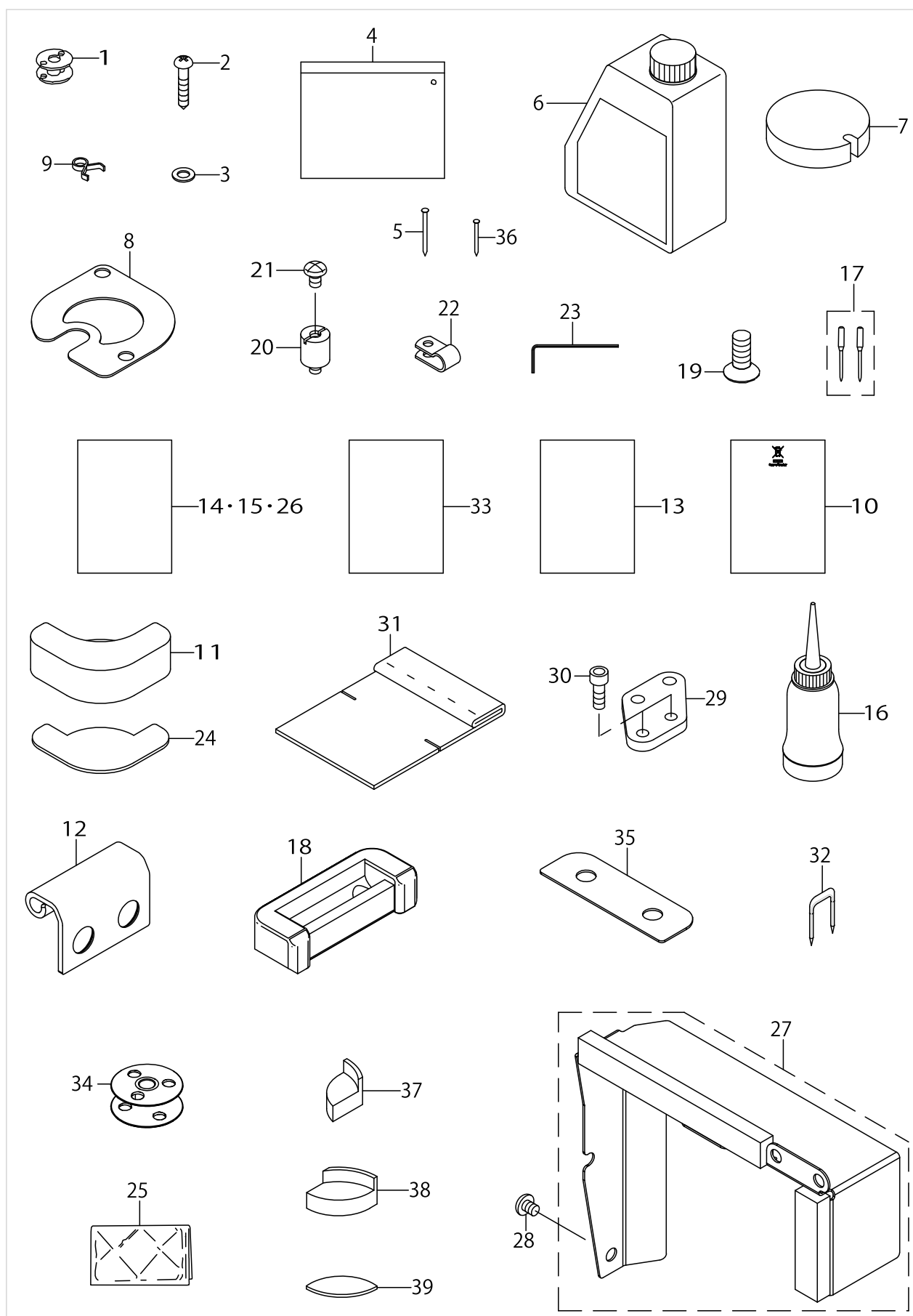
BOTTOM COVER COMPONENTS



BOTTOM COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40126155	OIL_PAN				1
2	SK3482001SE	WOOD SCREW D=4.8 L=20				10

ACCESSORIES PARTS COMPONENTS



ACCESSORIES PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21334800	ALUMINUM BOBBIN WITH KNURL	FOR LU-2810ES-7		☆	1
2	SK3452501SE	WOOD SCREW D=4.5 L=25				4
3	WP0550800SP	WASHER 5.5X10X0.8				4
4	21413158	ACCESSORY BAG ASM.				1
5	10539906	SET NAIL				6
6	40102087	JUKI_CORPORATION_GENUINE_OIL_7				1
7	40126405	OIL_FILTER				1
8	40126267	FELT HOLDER				1
9	23629306	PIPE STOPPER A				2
10	CM600100201	WEEE INFORMATION SHEET	FOR JE			1
11	40151800	CUSHION_RUBBER				2
12	40125869	HINGE				2
13	40142430	DECLARATION OF INCORPORATION (LU2800)	FOR JE			1
14	40169632	INSTRUCTION_MANUAL_CHINESE	FOR CHINA			1
15	40169631	INSTRUCTION_MANUAL_4K	EXCEPT CHINA			1
16	B91210120A0	OILER ASM.				1
17	M13517B1602	NEEDLE 135X17 #160-2			☆	1
18	40164521	HINGE RUBBER				2
19	B1516210D00	SCREW				4
20	40126222	CP_SPACER				2
21	SM4050855SP	SCREW				2
22	HX00150000B	CABLE CLAMP				2
23	40079298	WRENCH				1
24	10740900	RUBBER				8
25	40048536	HEAD_COVER				1
26	40169633	INSTRUCTION_MANUAL_9K	FOR JE			1
27	40131916	OIL_SHIELD_PLATE_ASSY				1
28	SM4050655SP	SCREW M5 L=6				4
29	40112214	EDGE_GUIDE_FITTING_PLATE				1
30	SM6051402TP	SCREW M5X0.8 L=14				2
31	40133730	OIL FILTER				1
32	MAO11532000	CORD STAPLE				3
33	40169630	PARTS_LIST				1
34	40147913	BOBBIN	FOR LU-2818ES-7		☆	1
35	40163914	HINGE SPACER				2
36	22926208	NAIL				2
37	40151803	RUBBER_CUSHION_LEFT				1
38	40151804	RUBBER_CUSHION_RIGHT				1
39	40151805	RUBBER_CUSHION_SHEET				4

TABLE OF EXCHANGING GAUGE PARTS

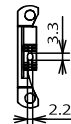
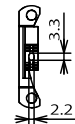
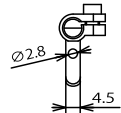
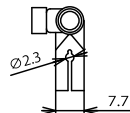
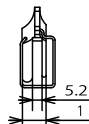
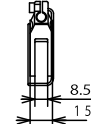
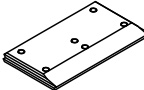
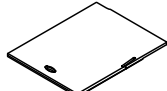
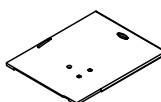
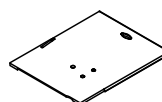
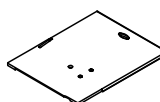
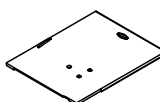
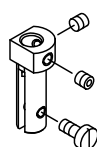
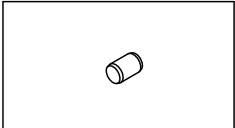
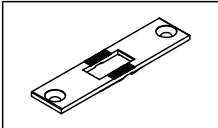
Item 品 名	Standard gauge 標準ゲージ				Europe gauge ヨーロッパゲージ			
Throat plate 針 板								
	No.	1	No.	2	No.	3	No.	4
	Part No.	401-12212	Part No.	401-26349	Part No.	401-12211	Part No.	401-26350
Feed dog 送 り 歯								
	No.	5			No.	6		
	Part No.	401-33270			Part No.	401-33272		
Working foot asm. 送 り 足 組								
	No.	7			No.	8		
	Part No.	401-43061			Part No.	107-11653		
Presser foot asm. 押 え 足 組								
	No.	9			No.	10		
	Part No.	213-50152			Part No.	107-12552		
Slide plate (front) 正 面 滑 り 板								
	No.	-			No.	11		
	Part No.	-			Part No.	401-47918		
Slide plate (left) 滑 り 板 左								
	No.	12						
	Part No.	401-12224						
Slide plate (right) 滑 り 板 右								
	No.	13	No.	14	No.	13	No.	14
	Part No.	401-42215	Part No.	401-12225	Part No.	401-42215	Part No.	401-12225
Presser bar s 押 え 棒 S			No.	Part No.				
			16	401-25877				
			17	SM-8040412-TP				
			18	SS-6090910-TP				

TABLE OF EXCHANGING GAUGE PARTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40112212	THROAT_PLATE_2810_S				1
2	40126349	THROAT_PLATE_2810				1
3	40112211	THROAT_PLATE_2810_E				1
4	40126350	THROAT_PLATE_2810				1
5	40133270	FEED_DOG_S(2.2X3.3)				1
6	40133272	FEED_DOG_E(2.2X3.3)				1
7	40143061	WALKING_FOOT_ASM				1
8	10711653	FEED FOOT ASM.				1
9	21350152	PRESSER FOOT ASM.				1
10	10712552	PRESSER FOOT ASM.				1
11	40147918	SLIDE_PLATE_FRONT				1
12	40112224	SLIDE_PLATE_2810L				1
13	40142215	SLIDE_PLATE_2810R_N				1
14	40112225	SLIDE_PLATE_2810R				1
15	40147944	SLIDE_PLATE_2810R				1
16	40125877	PRESSURE_BAR_S_B				1
17	SM8040412TP	SET SCREW M4 L=4				1
18	SS6090910TP	SCREW 9/64-40 L=9				1

TABLE OF EXCHANGING GAUGE PARTS SET

• LU-2818A-7



12MM to 9MM EXCHANGE GAGE SET 12mm→9mm交換ゲージセット			THROAT PLATE 針板		STOPPER PIN 送りダイヤルストッパーピン	
No.	Part No.	Name	No.	Part No.	No.	Part No.
1	401-56013	P=9交換系切り付き	2	401-26350	3	PH-0400062-C0

A 12mm to 9mm exchange gauge set becomes the composition of the [9mm throat plate] + [sending dial stopper pin].

12mm→9mm交換ゲージセットは[9mm針板]+[送りダイヤルストッパーピン]の構成になります。

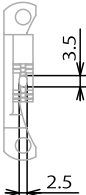
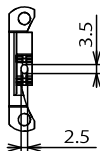
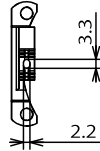
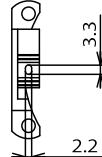
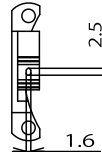
A slide plate is not contained in the contents of composition of a gauge set.

ゲージセットの構成内容に滑り板は含まれません

TABLE OF EXCHANGING GAUGE PARTS SET

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40156013	EXCHANGE_GAUGE_SET_1N(P=9_TC)				1
2	40126350	THROAT_PLATE_2810				1
3	PH0400062C0	PIN				1

TABLE OF OPTIONAL GAUGE PARTS (1)

Item 品名	LU-2810S,S-7	LU-2810A,A-7	LU-2818A-7		
Feed dog 送り歯					
		No.	Part No.	No.	Part No.
		2	401-33273	3	401-33272
				Without groove. 溝なし	
		No.	Part No.		
		4	107-17205		
				For fine yarn 細糸用	
		No.	Part No.		
		1	401-33271		
No.	Part No.				
5	107-17304				

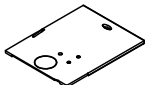
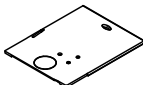
Item 品名	LU-2810S,S-7	LU-2810A,A-7	LU-2818A-7		
Slide plate (With a window) 滑り板（窓付）					
	No.	Part No.		No.	Part No.
	6	401-33312		7	401-55087

TABLE OF OPTIONAL GAUGE PARTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40133271	FEED_DOG_S(2.5X3.5)				1
2	40133273	FEED_DOS_E(2.5X3.5)				1
3	40133272	FEED_DOS_E(2.2X3.3)				1
4	10717205	FEED DOG,W10 GROOVE				1
5	10717304	FEED DOG (THIN THREAD)				1
6	40133312	SLIDE_PLATE_2810-7R_ASM				1
7	40155087	SLIDE_PLATE_1N_ASM				1

TABLE OF OPTIONAL GAUGE PARTS (2)

For piping パイピング用				
	Feed foot 送り足		Presser foot asm. 押え足（組）	
				
Size(mm)	No.	Part No.	No.	Part No.
Ø4.8mm(3/16)	1	B1478-245-000	2	B1530-245-0AD
Ø6.4mm(1/4)			3	B1530-245-0AF
Ø7.9mm(5/16)			4	B1530-245-0AH
Ø9.5mm(3/8)			5	B1530-245-0AK
				
Size(mm)	No.	Part No.	No.	Part No.
Ø4.8mm(3/16)	6	B1479-245-00D	9	B1531-245-0AD
Ø6.4mm(1/4)	7	B1479-245-00F	10	B1531-245-0AF
Ø7.9mm(5/16)	8	B1479-245-00H	11	B1531-245-0AH
Ø9.5mm(3/8)	-	-	-	-
				
Size(mm)	No.	Part No.	No.	Part No.
Ø4.8mm(3/16)	12	B1474-245-00D	16	B1527-245-0AD
Ø6.4mm(1/4)	13	B1474-245-00F	17	B1527-245-0AF
Ø7.9mm(5/16)	14	B1474-245-00H	18	B1527-245-0AH
Ø9.5mm(3/8)	15	B1474-245-00K	19	B1527-245-0AK

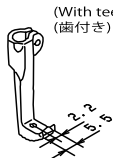
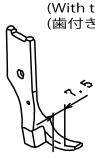
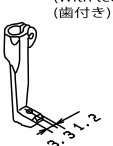
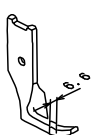
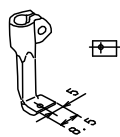
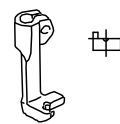
Right-edge presser 右片押え			
Feed foot 送り足		Presser foot asm. 押え足 (組)	
			
No.	Part No.	No.	Part No.
20	B1476-245-00A	21	B1529-245-0AA
Left-edge presser 左片押え			
			
No.	Part No.	No.	Part No.
22	103-38309	23	B1525-563-SA0
			
No.	Part No.	No.	Part No.
24	B1470-245-000	25	B1524-245-0A0
For binding テープ付け用			
			
No.	Part No.		
26	MAQ-09307000		
			
No.	Part No.	No.	Part No.
27	MAN-10452000	28	MAQ-093080A0

TABLE OF OPTIONAL GAUGE PARTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1478245000	INNER PRESSER				1
2	B15302450AD	OUTER PRESSER FOOT ASM.,3/16.				1
3	B15302450AF	OUTER PRESSER FOOT 1/4 ASM.				1
4	B15302450AH	OUTER PRESSER FOOT ASM. (5/16)				1
5	B15302450AK	OUTER PRESSER FOOT ASM. (3/8)				1
6	B147924500D	CENTER PRESSER FOOT 3/16				1
7	B147924500F	BACK CUT INNER PRESSER 1/4				1
8	B147924500H	BACK CUT INNER PRESSER 5/16				1
9	B15312450AD	OUTER PRESSER FOOT ASM. 3/16				1
10	B15312450AF	OUTER PRESSER ASM., 1/4				1
11	B15312450AH	FEEDING FRAME 5/16 ASM.				1
12	B147424500D	INNER PRESSER (BLADE) 3/16				1
13	B147424500F	WALKING FOOT, F				1
14	B147424500H	INNER PRESSER 5/16				1
15	B147424500K	CENTER PRESSER FOOT 3/8				1
16	B15272450AD	FEEDING FRAME 3/16 ASM.				1
17	B15272450AF	OUTER PRESSER ASM., 1/4				1
18	B15272450AH	OUTER PRESSER FOOT ASM. 5/16				1
19	B15272450AK	OUTER PRESSER FOOT ASM.3/8				1
20	B147624500A	INNER PRESSER				1
21	B15292450AA	OUTER PRESSER FOOT ASM., RIGHT				1
22	10338309	UPPER FEED FOOT				1
23	B1525563SA0	PRESSER FOOT ASM.				1
24	B1470245000	WALKING FOOT				1
25	B15242450A0	PRESSER FOOT ASM.				1
26	MAQ09307000	WALKING FOOT				1
27	MAN10452000	UPPER FEED FOOT				1
28	MAQ093080A0	PRESSER FOOT ASM.				1

TABLE OF OPTIONAL GAUGE PARTS (3)

For piping パイピング用				
Feed foot asm. 送り足 (組)			Presser foot asm. 押え足 (組)	
				
Size(mm)	No.	Part No.	No.	Part No.
Ø3mm	1	107-45354	5	107-47350
Ø4mm	2	107-45453	6	107-47459
Ø5mm	3	107-45552	7	107-47558
Ø6mm	4	107-45651	8	107-47657
Adjustment type 調整式				
				
Size(mm)	No.	Part No.	No.	Part No.
Ø3mm	9	107-46352	5	107-47350
Ø4mm	10	107-46451	6	107-47459
Ø5mm	11	107-46550	7	107-47558
Ø6mm	12	107-46659	8	107-47657

For urethane ウレタン用			
Feed foot asm. 送り足 (組)		Presser foot asm. 押え足 (組)	
For light-weight urethane 薄いウレタン用 			
No.	Part No.		
13	107-11653		
For light-weight urethane 薄いウレタン用 			
No.	Part No.		
14	107-12354		
For heavy-weight urethane 厚いウレタン用 			
No.	Part No.		
15	107-11752		
No.	Part No.	No.	Part No.
15	107-11752	16	107-12750

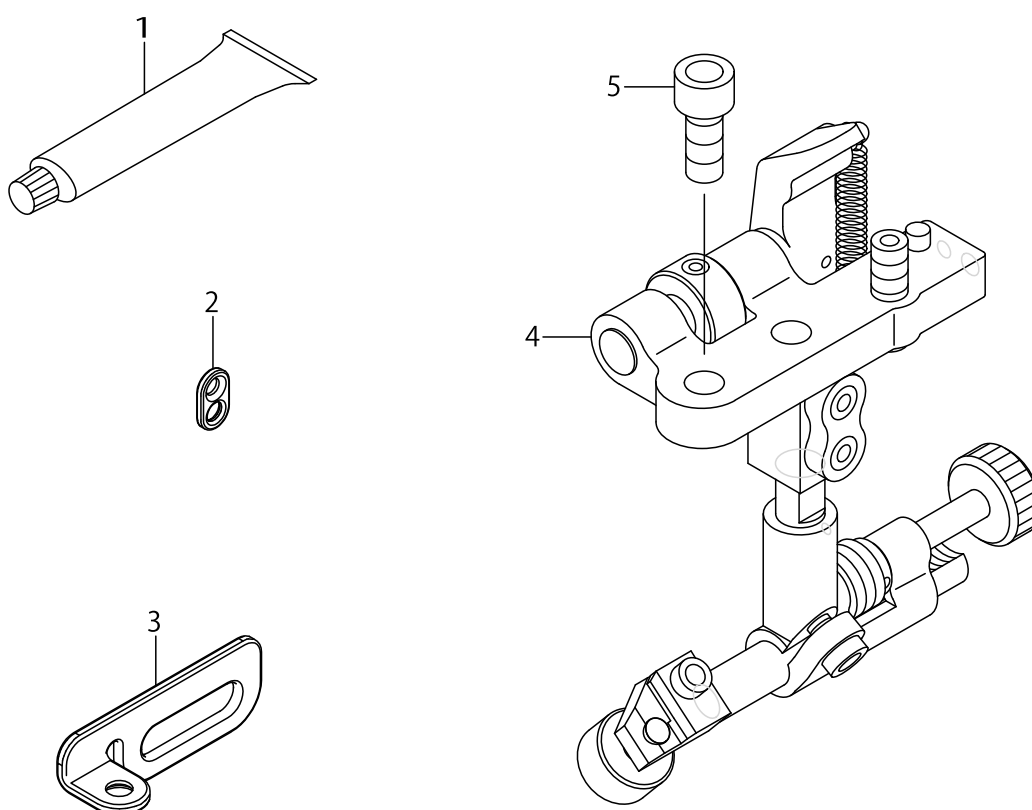
For thick thread 太糸用			
			
No.	Part No.	No.	Part No.
17	401-69655	18	107-12552

Right-edge presser 右片押え			
Feed foot asm. 送り足 (組)		Presser foot asm. 押え足 (組)	
			
No.	Part No.	No.	Part No.
19	107-11851	20	107-12859
Left-edge presser 左片押え			
			
No.	Part No.	No.	Part No.
21	107-11950	22	107-12958
Wide type 幅広タイプ			
			
No.	Part No.	No.	Part No.
23	107-12057	24	107-13055
Control area smallness 押え面積小			
			
No.	Part No.		
13	107-11653		
			
No.	Part No.		
14	107-12354		
No.	Part No.	No.	Part No.
14	107-12354	25	107-58456
For overlapped sections of material 段部用			
			
No.	Part No.		
13	107-11653		
			
No.	Part No.		
14	107-12354		
No.	Part No.	No.	Part No.
14	107-12354	26	107-12651

TABLE OF OPTIONAL GAUGE PARTS (3)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10745354	FEEDING FOOT (PIPING) 3MM				1
2	10745453	FEEDING FOOT (PIPING) 4MM				1
3	10745552	FEEDING FOOT (PIPING) 5MM				1
4	10745651	FEEDING FOOT (PIPING) 6MM				1
5	10747350	PRESSER FOOT (PIPING) 3MM				1
6	10747459	PRESSER FOOT (PIPING) 4MM				1
7	10747558	PRESSER FOOT (PIPING) 5MM				1
8	10747657	PIPING FOOT 6MM				1
9	10746352	FEEDING FOOT (PIPING) 3MM ADJUSTABL ASM.				1
10	10746451	FEEDING FOOT (PIPING) 4MM ADJUSTABL ASM.				1
11	10746550	FEEDING FOOT (PIPING) 5MM ADJUSTABL ASM.				1
12	10746659	FEEDING FOOT (PIPING) 6MM ADJUSTABL ASM.				1
13	10711653	FEED FOOT ASM.				1
14	10712354	FEED FOOT ASM.				1
15	10711752	FEEDING FOOT (URETHANE)				1
16	10712750	PRESSER FOOT, URETHANE				1
17	40169655	FEED_FOOT_3.0				1
18	10712552	PRESSER FOOT ASM.				1
19	10711851	FEEDING FOOT ASM. RIGHT				1
20	10712859	FEEDING FOOT, RIGHT				1
21	10711950	FEEDING FOOT ASM.,LEFT				1
22	10712958	PRESSER FOOT,LEFT				1
23	10712057	FEED FOOT ASM.				1
24	10713055	FEED FOOT ASM.				1
25	10758456	PRESSER FOOT ASM.				1
26	10712651	PRESSER FOOT ASM				1

OPTIONAL PARTS



OPTIONAL PARTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40006323	JUKI GREASE A TUBE				1
2	40173070	NEEDLE_BAR_THREAD_GUIDE_10ESA				1
3	40169642	THREAD_GUIDE_B				1
4	MAH152010A0	RULER				1
5	SM6061402TP	SCREW M6 L=14				2

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

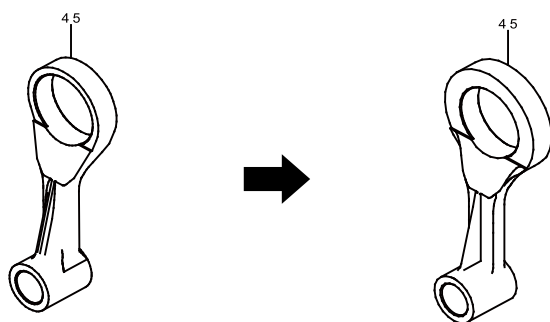
変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1691-01・・・Rev.No.

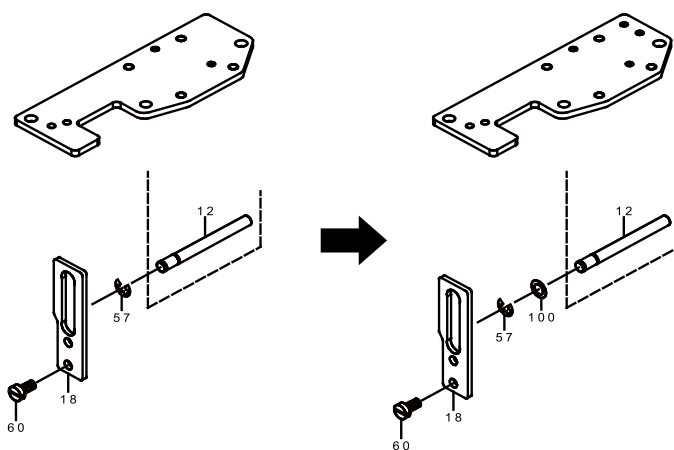
*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

CORRECTION AND SUPPLEMENT (1)



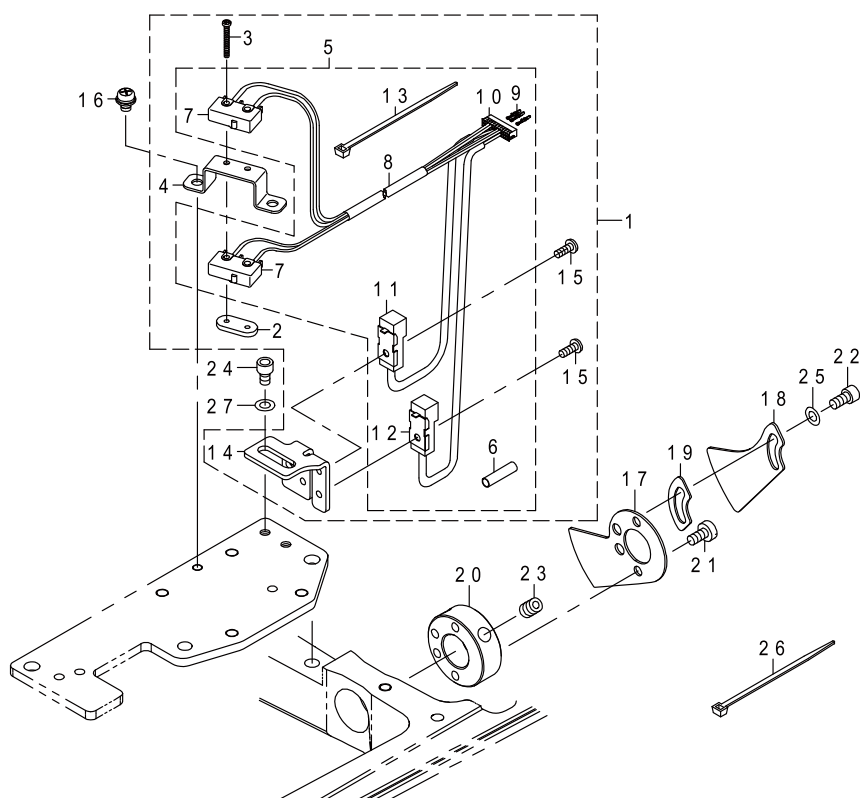
Page	Item	No.	Before a change	After a change	English Name	Japanese name	Qty.	Remarks
P.4	Main Shaft & Thread Take-up Lever Components	35	40160240	40182477	THREAD TAKE UP COMP L	L	1	-
		40	40160241	40182476	THREAD TAKE UP ASM L B	L_B	(1)	-
		42	40143075	40182475	NEEDLE BAR CRANK ROD COMP		(1)	-
		44	40143076	40182474	NEEDLE BAR CRANK ROD ASM		(1)	-
		45	40112093	40181687	NEEDLE BAR CRANK ROD		(1)	-



Page	Item	No.	Before a change	After a change	English Name	Japanese name	Qty.	Remarks
P.14	Upper Feed Components	57	RE0500000 K0	40181045	E_RING	E	1	-
		86	40125868	40182812	INSTALLING PLATE		1	-
		100	-	WP0650216 KD	WASHER 6.5X11 X0.2	6.5X11 X0.2	1	-

Page	Item	No.	Before a change	After a change	English Name	Japanese name	Qty.	Remarks
P.18	Upper Feed Components	96	SM8040412 TP	SM8030412 TP	SCREW	M3 L=4	2	-

CORRECTION AND SUPPLEMENT (2)



Page	Item	No.	Before a change	After a change	English Name	Japanese name	Qty.	Remarks
P.24	Speed Adjust Components	1	40126260	40183808	VERTICAL DETECTOR SWITCH ASM	S W	1	-
		5	40126131	40181864	SPEED CONTROL CORD ASM		(1)	-
		11	-	HD00203000C	SENSOR		(1)	-
		12	-	HD00203000D	SENSOR		(1)	-
		14	-	40183720	SENSOR BRACKET		(1)	-
		15	-	SM5030801SC	SCREW M3X0.5 L=8	M3X0.5 L=8	(2)	-
		17	-	40183718	SLIT PLATE A	A	1	-
		18	-	40183719	SLIT PLATE B	B	1	-
		19	-	40183737	SLIT PLATE WASHER		1	-
		20	-	40183739	SLIT PLATE COLLAR		1	-
		21	-	SM6040860 TP	SCREW M4 L=8		2	-
		22	-	SM6040802 TP	SCREW M4X0.7 L=8	M4X0.7 L=8	2	-
		23	-	SM80608 A2TP	SCREW M6 L=8	M6 L=8	2	-
		24	-	SM6040602 TP	SCREW M4X0.7 L=6	M4X0.7 L=6	2	-
		25	-	WP0430800SD	WASHER M4	M4	2	-
		26	-	EA9500 B0100	CABLE BAND		1	-
		27	-	WP0450801SD	WASHER 4.5X10X0.8	4.5X10X0.8	2	-

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

- 1) "*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

- 2) "#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1 ."注記"欄の記号説明

- 1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

- 2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの—————枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

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10539906	70	5	13765607	62	13	22949101	26	17
10546901	8	51	13817408	54	18	22951552	2	27
10697506	54	14	13860408	58	18	22954309	54	2
10711653	72	8	13951009	26	22	22956205	48	2
10711653	80	13	18035006	36	85・86	22957104	48	3
10711752	80	15	18035105	36	85・86	22957203	48	4
10711851	80	19	18035303	26	13	22963409	54	10
10711950	80	21	18035501	40	6	23605207	6	18
10712057	80	23	18035709	52	19	23628357	62	23
10712354	80	14	18035907	42	12	23629306	70	9
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10712552	72	10	21334800	70	1	23629405	64	86
10712552	80	18	21350152	72	9	23630007	34	13
10712651	80	26	21387709	14	53	23630007	62	75
10712750	80	16	21387907	14	55	23630007	64	75
10712859	80	20	21389408	48	11・12	23630106	62	83
10712958	80	22	21413158	70	4	23630106	64	83
10713055	80	24	22528509	54	39	23630403	62	28
10715704	34	62	22606206	10	30～37	23630502	62	29
10715704	36	62	22606305	10	30～37	23630601	62	31
10717205	76	4	22606404	10	30～37	23630650	62	27
10717304	76	5	22607600	10	30～37	23631708	42	16
10721504	6	39	22607709	10	30～37	23631807	42	17
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10745354	80	1	22607907	10	30～37	23632102	42	14
10745453	80	2	22617807	54	16	23638406	46	2
10745552	80	3	22618201	54	19	26017400	30	71
10745651	80	4	22618706	54	33	26018705	30	62
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10746451	80	10	22902506	2	16	26231902	48	31
10746550	80	11	22904106	28	35	26260109	60	2
10746659	80	12	22904155	22	52	26260307	60	3
10747350	80	5	22904155	28	34	26260406	60	4
10747459	80	6	22911804	34	61	26260505	60	6
10747558	80	7	22911804	36	61	26260802	60	8
10747657	80	8	22912257	54	1	26261008	60	9
10758456	80	25	22921308	60	32	26261503	60	11
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40143083	6	29	40149117	30	80~83	40155305	50	45~51
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40143185	14	38~51	40149120	28	17~20	40155958	54	6
40143188	14	38~51	40149120	36	94~97	40155960	54	7
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40143581	14	38~51	40149121	38	94~97	40157625	50	45~51
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40169449	18	20	40169679	20	38	40176628	20	7
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