

MODEL : LK-1900B Series

List No : 1653-04

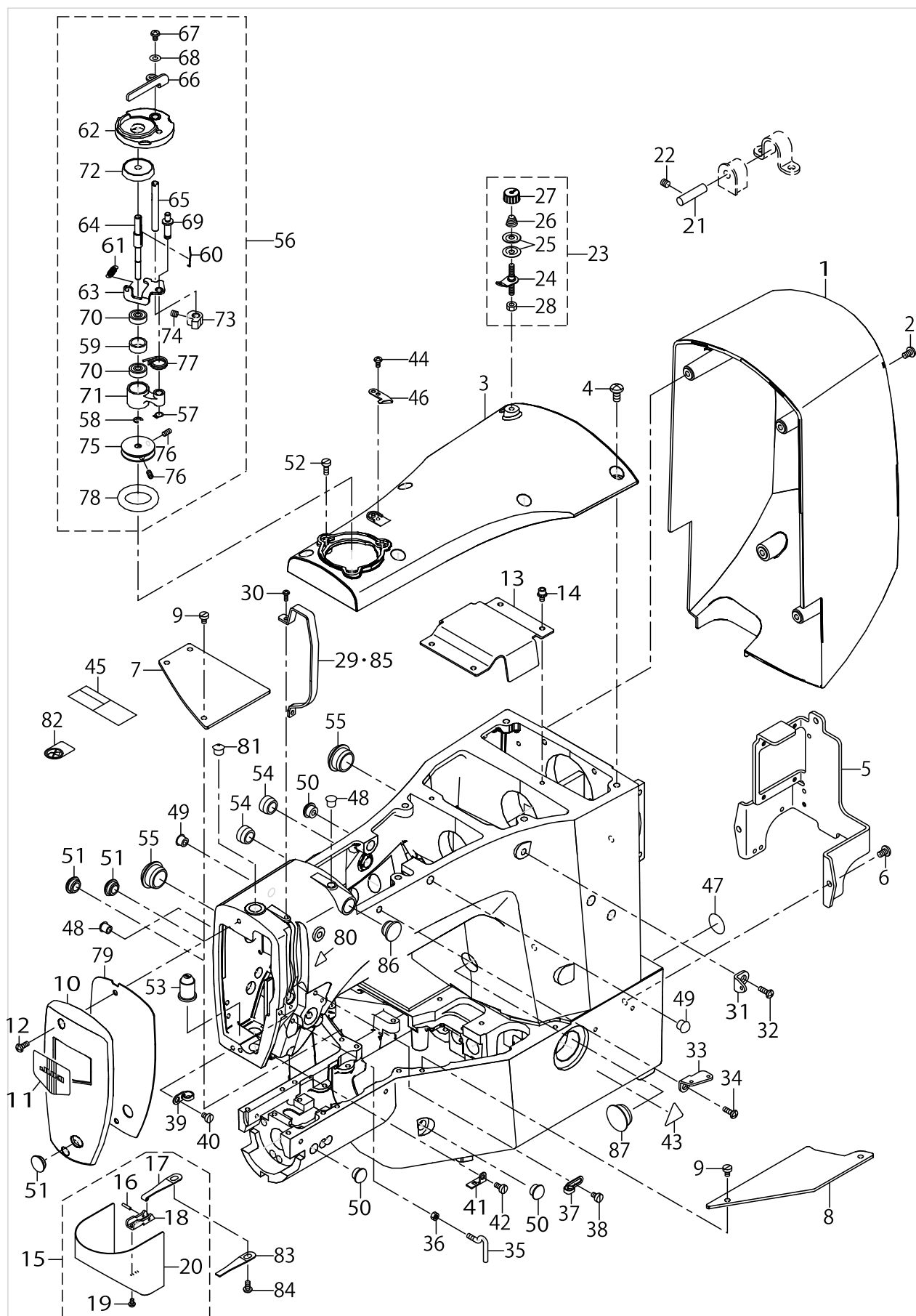
PARTS LIST

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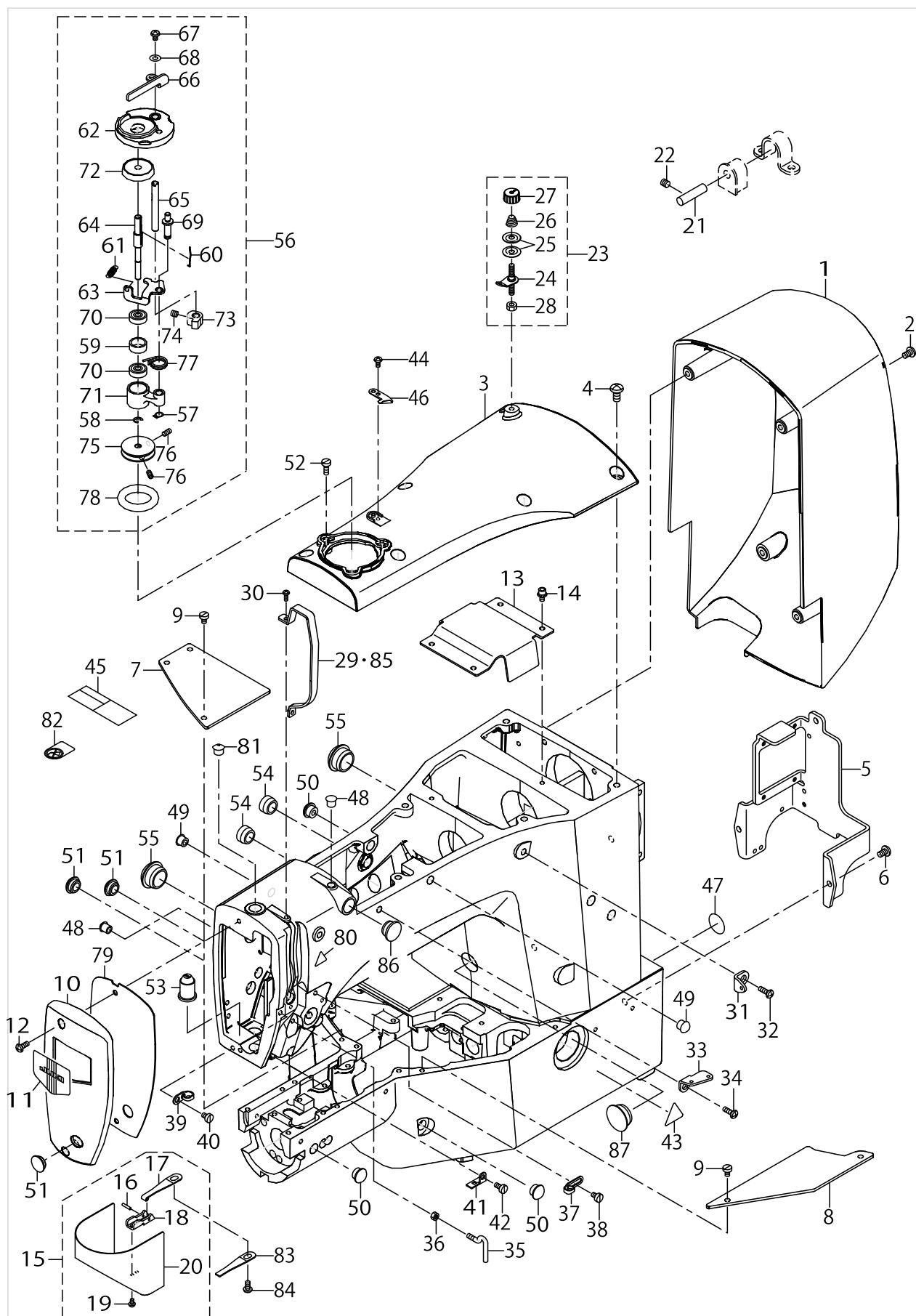
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40006475		MOTOR COVER						1	
2		SM5040855SN		SCREW						4	
3		40006478		UPSIDE COVER						1	
4		SM4061255SP		SCREW M6 L=12						6	
5		40010404		PROTECTION_PLATE						1	
6		SM4050855SP		SCREW						3	
7		40006487		BED COVER LEFT						1	
8		40006488		BED COVER RIGHT						1	
9		SM6040650TP		SCREW M4 L=6						5	
10		40006481		FACE COVER						1	
11		22902506		FACE PLATE						1	
12		SM4041055SP		SCREW						2	
13		40010405		CRANK_ROD_COVER						1	
14		SL6040892TN		BOLT						2	
15		40142674		CYLINDER_ARM_CAP_ASM.						1	
16		13508700		HOOK COVER PRE-SSER SPRING PIN				*		1	
17		26221101		HOOK COVER PRESSER SPRING A				*		1	
18	R	40142677	40142674	CYLINDER ARM CAP PLATE		A		*		1	1.00
18	R	40142677	40146832	CYLINDER ARM CAP PLATE		B		*		1	1.00
19		SM3030552TN		SCREW M3 L=5				*		2	
20		40142675		CYLINDER ARM CAP				*		1	
21		40009290		HINGE STUD						2	
22		SM8060612TP		SCREW M6 L=6						4	
23		14113468		BOBBIN THREAD TENSION ASM.						1	
24		14113450		BOBBIN THREAD T-ENSION ROD ASM.				*		1	
25	R	B3126012000	22921506	THREAD TENSION DISK				*		2	1.00
26		D7133555B00		CONNECTING ROD SPRING				*		1	
27		11072402		THREAD TENSION NUT				*		1	
28		NS6110310SP		NUT 11/64-40				*		1	
29		40030828		THREAD_TAKE_UP_LEVER_COVER	EXCEPT LK-1903B					1	
30		SM4030855SN		SCREW M3 L=8.0						2	
31		40010414		THREAD_GUIDE_NO.1						1	
32		SM4061255SP		SCREW M6 L=12						1	
33		26211904		THREAD GUIDE PLATE						1	
34		SM4061255SP		SCREW M6 L=12						1	
35		40010571		L_SHAPED_THREAD_GUIDE_A						1	
36		NM6040000SN		NUT M4						1	
37		22920508		ARMTHREADGUIDEA						1	
38		SM6040650TP		SCREW M4 L=6						1	
39		13705108		TAKE-UP THREAD GUIDE B						1	
40		SM6040650TP		SCREW						1	
41		B1129210000		FRAME THREAD GUIDE (B)						1	
42		SM6040860TP		SCREW M4 L=8						1	
43		CM300200002		CAUTION LABEL(25)						1	

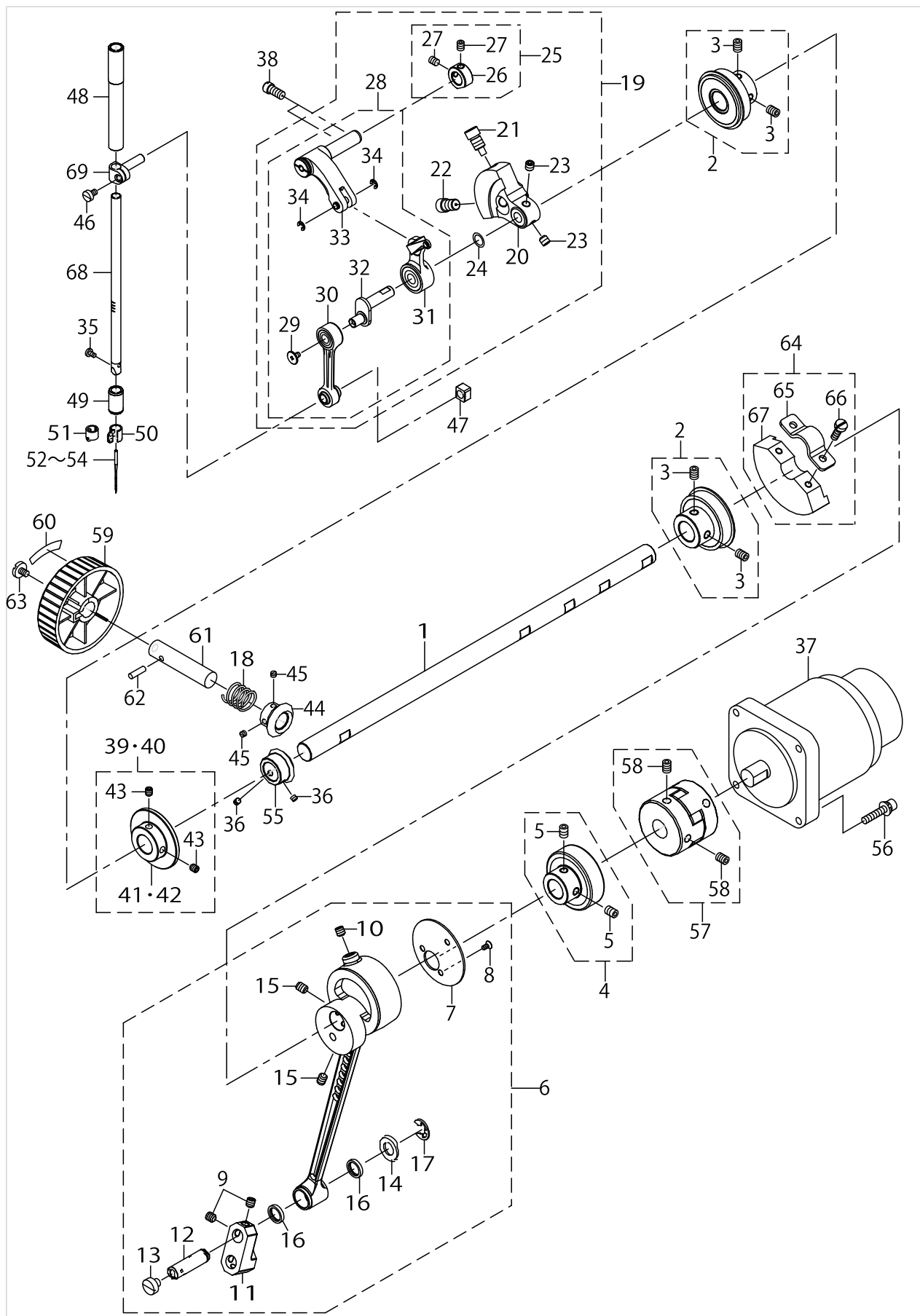
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
44		SM4030601SN		SCREW M3 L=6						1	
45		40102261		SAFETY_LABEL_S						1	
46		10502300		THREAD CUTTER						1	
47		22901805		GROUND MARK						1	
48		TA0750704R0		RUBBER PLUG						2	
49		TA0850604R0		RUBBER PLUG						2	
50		TA1050504R0		RUBBER PLUG						3	
51		TA1250406R0		RUBBER PLUG D=12.5 L=4						3	
52		SM6041150TP		SCREW M4 L=11						3	
53		13509807		OIL SHIELD CAP						1	
54		TA1550902R0		PLUG						2	
55		TA2100904R0		RUBBER PLUG						2	
56		40142740		BOBBIN_WINDER_UNIT						1	
57		RC0560711KP		RETAINING RING				*		1	
58		RE0400000K0		E-RING 4				*		1	
59	R	26260802	26260000	BTW BEARING SPACER				*		1	1.00
60		26261602		BOBBIN SPRING				*		1	
61		26261701		BTW SPRING				*		1	
62	R	26260109	26260000	BTW BASE				*		1	1.00
63		26260208		BTW CAM PLATE				*		1	
64		26260901		BTW SHAFT				*		1	
65		26261008		BTW LEVER SHAFT				*		1	
66		26261107		BTW LEVER				*		1	
67		SM5040655SN		SCREW				*		1	
68		WP0450826SC		WASHER 4.5X10X0.8				*		1	
69		26260307		BTW BASE SHAFT				*		1	
70	R	26261305	26260000	BTW BEARING				*		2	1.00
71	R	40142773	40142740	BTW_SHAFT_BASE				*		1	1.00
72		26261206		BTW SPACER				*		1	
73		26260505		BTW CAM LEVER				*		1	
74		SM8050502TP		SCREW M5 L=5				*		1	
75		26260604		BTW WHEEL				*		1	
76		SM8040802TP		SCREW M4X8				*		2	
77		26260703		BTW TORSION SPRING				*		1	
78		26261503		BTW WHEEL RUBBER				*	☆	1	
79		40142812		FACE_COVER_CUSHION						1	
80		CM300200001		ATTENTION SEAL						1	
81		22901409		NEEDLE BAR UPPER BUSH CAP						1	
82		CM100100001		OIL INJECTION PROHIBITION LABEL						1	
83		26221200		HOOK COVER PRESSER SPRING B					☆	1	
84		SM5040855SN		SCREW						1	
85		40144258		THREAD_TAKE_UP_LEVER_COVER	FOR LK-1903B					1	
86		TA1470704R0		RUBBER PLUG						1	
87		TA2100904R0		RUBBER PLUG	FOR LK-19-01B,LK-1903B					1	

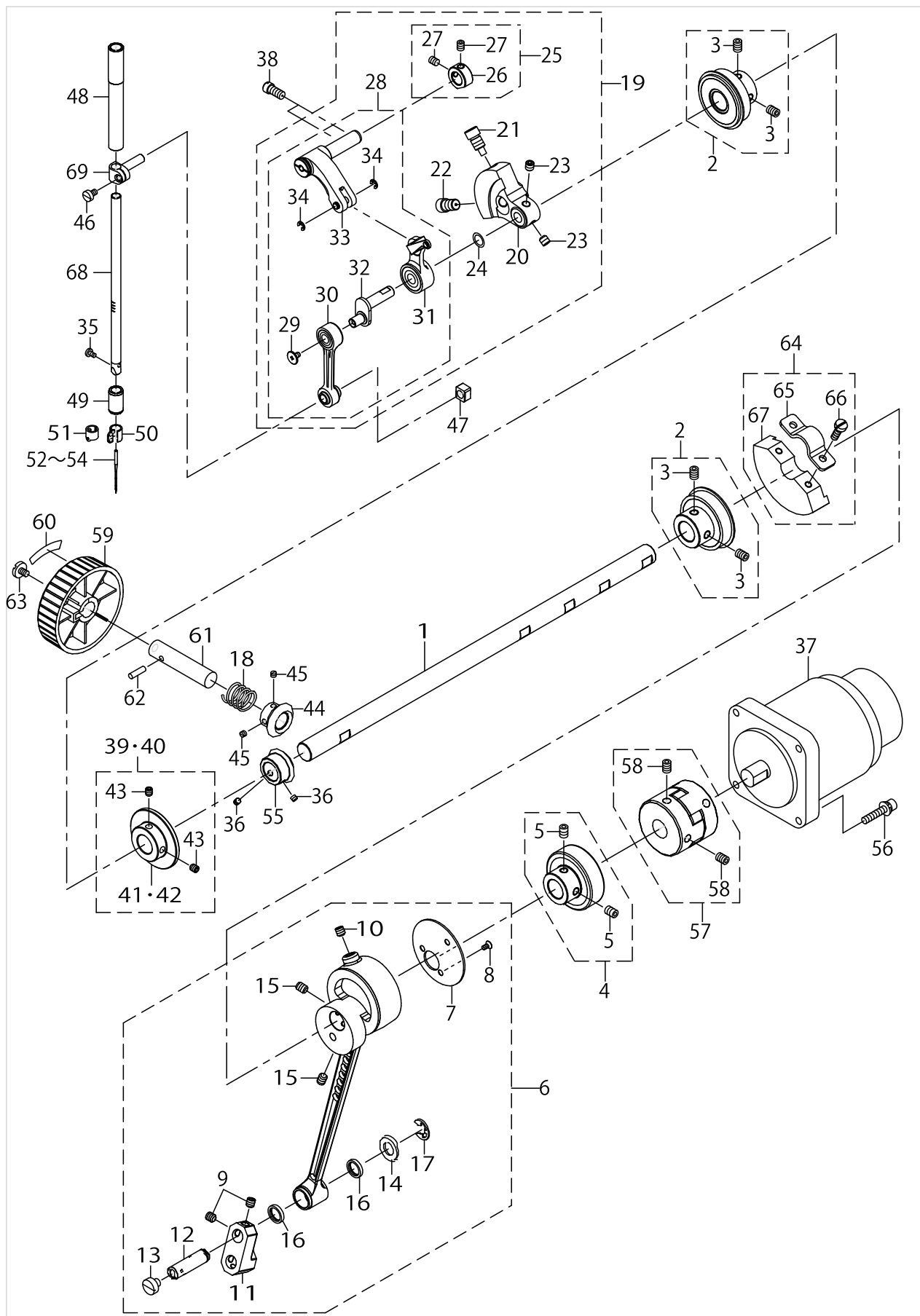
MAIN SHAFT & NEEDLE BAR COMPONENTS



MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40142678		MAIN_SHAFT						1	
2		40142685		FRONT_BEARING						2	
3		40010417		BEARING_BUSH_SCREW				*		4	
4		40142686		BACK_BEARING						1	
5		SM8480652TP		SCREW				*		2	
6		40112990		CRANK_ROD_ALL_ASM.						1	
7		40110825		CRANK_ROD_SUPPORT_PLATE				*		1	
8		SM1030601SP		SCREW M3 L=6				*		3	
9		SM8480652TP		SCREW				*		2	
10		SM8480652TP		SCREW				*		1	
11		40112993		OSCILLATOR_ARM				*		1	
12	R	40030939	40089367	OSCILLATOR_PIN				*		1	1.00
13		SM6060550TP		SCREW M6 L=4.5				*		1	
14		40026818		WASHER				*		1	
15		SM8060812TP		SCREW M6 L=8				*		2	
16		10108009		OIL SEAL				*		2	
17		RE0800000K0		E-SHAPED SNAP RING (8MM)				*		1	
18		GAF01007000		SPRING						1	
19		40142689		COUNTER_WEIGHT_COMPL.						1	
20	R	40142691	40142689	COUNTER_WEIGHT		A	LK1900B	*		1	1.00
20	R	40142691	40142785	COUNTER_WEIGHT		B	LK1903B	*		1	1.00
21		40010424		COUNTER_WEIGHT_SCREW_A				*		1	
22		40010425		COUNTER_WEIGHT_SCREW_B				*		1	
23		40010426		COUNTER_WEIGHT_SCREW_C				*		2	
24		WP0820516SP		WASHER 11.6X8.2X0.6				*		1	
25		40110841		THRUST_COLLAR_ASM.				*		1	
26		40110842		THRUST_COLLAR				*		1	
27		SM80506A2TP		SCREW M5 L=6				*		2	
28	R	40142692	40142689	THREAD_TAKE_UP_COMPL.				*		1	1.00
29	R	40142701	40142689	LEFT_HAND_SCREW				*		1	1.00
30	R	40142697	40142689	NEEDLE_BAR_CRANK_ROD_COMPL.		A	LK1900B	*		1	1.00
30	R	40142697	40142785	NEEDLE_BAR_CRANK_ROD_COMPL.		B	LK1903B	*		1	1.00
31	R	40142693	40142689	THREAD_TAKE_UP_ASM.				*		1	1.00
32	R	40142696	40142689	NEEDLE_BAR_CRANK				*		1	1.00
33	R	40142806	40142689	TAKE_UP_CRANK_ASM.				*		1	1.00
34		RE0300000K0		E-RING 3				*		2	
35		SM7030550TP		SCREW M3 L=4.5					☆	1	
36		SM8040310SS		SCREW M4 L=3						2	
37		40138137		IPM550W MOTOR						1	
38		40010470		SHUTTLE_ASM._SCREW						2	
39		40136292		BTW_DRIVING_WHEEL_ASM.	EXCEPT LK-1903B					1	
40		40144697		BTW DRIVING WHEEL 03 ASM.	FOR LK-1903B					1	
41		40136293		BTW_DRIVING_WHEEL	EXCEPT LK-1903B			*		1	
42		40144696		BTW_DRIVING_WHEEL	FOR LK-1903B			*		1	
43		SM80506A2TP		SCREW M5 L=6				*		2	
44		40006516		GEAR B						1	

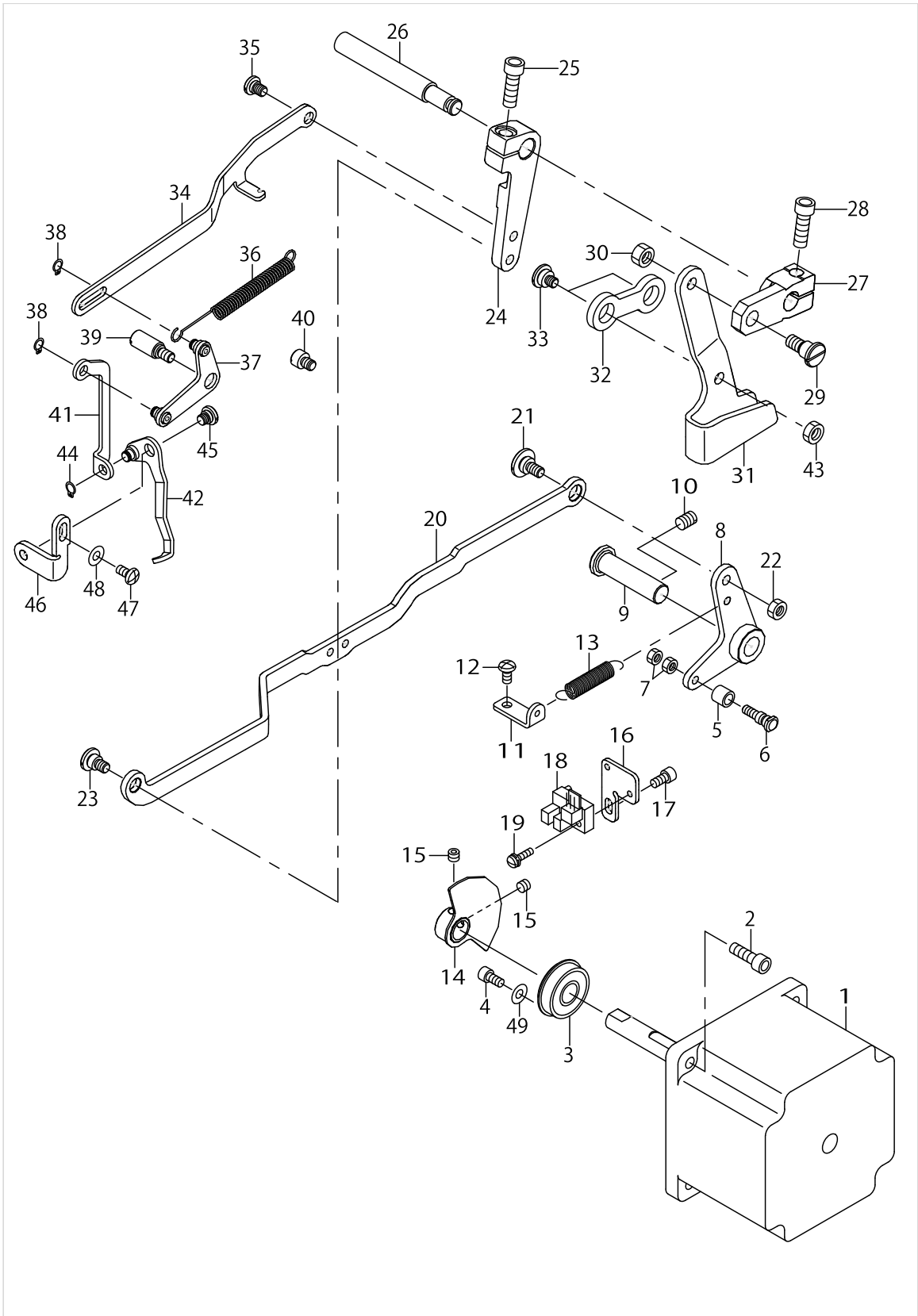
MAIN SHAFT & NEEDLE BAR COMPONENTS



MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
45		SM8040310SS		SCREW M4 L=3						2	
46		SS6090670TP		SCREW 9/64-40 L=6						1	
47		40090058		SLIDE BLOCK						1	
48		40142705		NEEDLE_BAR_METAL						1	
49		40142706		NEEDLE_BAR_LOWER_METAL						1	
50		40010574		THREAD_GUIDE	EXCEPT L-K-1900BH,BW				☆	1	
51		D1405L7AM00		NEEDLE BAR THREAD GUIDE	FOR LK-1900BH,BW				☆	1	
52		MDP500B1100		NEEDLE DPX5 #11	FOR LK-1900BF,BM				☆	1	
53		MDP500B1400		NEEDLE DPX5 #14	FOR LK-1900BS				☆	1	
54		MDP170B2100		NEEDLE DPX17 #21	FOR LK-1900BH,BW				☆	1	
55		40006515		GEAR A						1	
56		SL6052592TN		BOLT						4	
57		40142681		COUPLING ASM.						1	
58		SM80608A2TP		SCREW M6 L=8				*		4	
59		B1212210D00		PULLEY						1	
60		B1144210000		REVOLVING DIRECTION LABEL						1	
61		26500306		HAND PULLEY SHAFT						1	
62		PS0400142KH		SPRING PIN 4X14						1	
63	D	A123050000A		SET-SCREW						1	
64		40110812		CRANK_BALANCER_ASM.						1	
65		40010439		CRANK_BALANCER_FIX_PLATE				*		1	
66		40010440		CRANK_BALANCER_FIX_PLATE_SCREW				*		2	
67		40110813		CRANK_BALANCER				*		1	
68		40142704		NEEDLE_BAR						1	
69	R	B1411552000	B14115520A0	NEEDLE BAR CLAMP						1	1.00

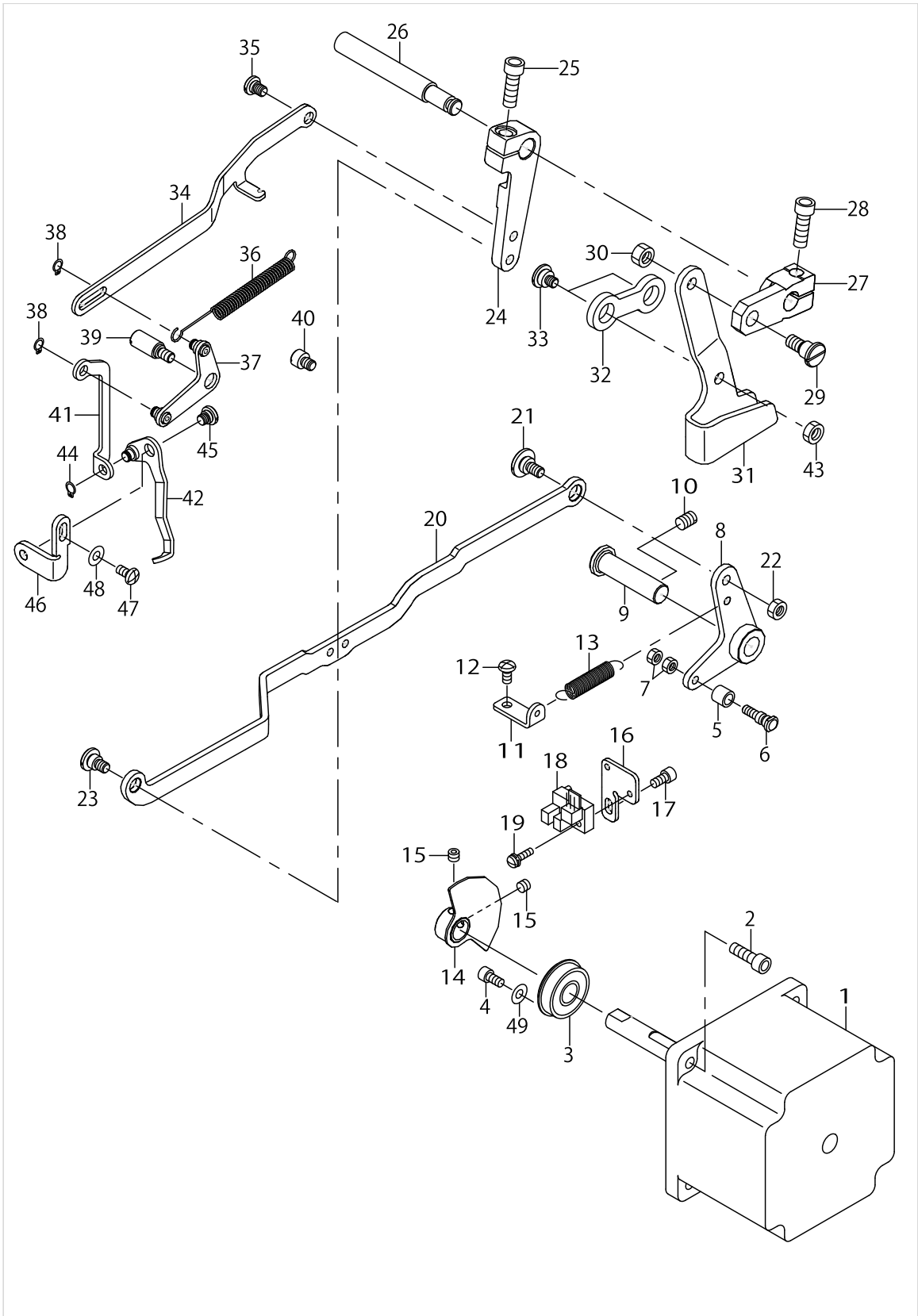
PRESSER LIFTER & WIPER COMPONENTS



PRESSER LIFTER & WIPER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40139178		PRESSER LIFTING MOTOR						1	
2		SM6051602TP		SCREW M5X0.8 L=16						4	
3		SB110002400		BEARING						1	
4		SM6040802TP		SCREW M4X0.7 L=8						1	
5		40004254		UTT_CAM_ROLLER						1	
6		40040256		CAM ROLLER SHAFT						1	
7		NM6040001SP		NUT M4X0.7						2	
8		40006661		LIFTER LINK A ASM.						1	
9		40006716		THREAD TRIMMER SHAFT						1	
10		SM8060812TP		SCREW M6 L=8						1	
11		40023831		SPRING_RACK						1	
12		SM4040855SP		SCREW						1	
13		26226209		SPRING						1	
14		40006666		SENSOR SLIT ASM.						1	
15		SM8050402TP		SCREW						2	
16		40010443		SENSOR_INSTALLING_BASE						1	
17		SM6040802TP		SCREW M4X0.7 L=8						1	
18		HD00057000A		PHOTO SENSOR						1	
19		SL4031291SC		SCREW M3X12						1	
20		40006665		LIFTER LINK B						1	
21		SD0800327TP		HINGE SCREW D=8 H=3.2						1	
22		NM6050001SP		NUT M5						1	
23		SD0700406TP		HINGESCREWD=7H=4						1	
24		40006671		CONNECTING ARM						1	
25		SM6061802TP		SCREW M6 L=18						1	
26		40083882		CONNECTING SHAFT						1	
27		40008693		LOWERING ARM						1	
28		SM6061802TP		SCREW M6 L=18						1	
29		SD0790606TP		HINGE SCREW D=7.94 H=6						1	
30		NM6060001CP		NUT M6						1	
31		40010450		LOWERING_FOOT						1	
32		14104400		CONNECTING LINK						1	
33		SD1000406TP		HINGE SCREW D=10 H=4						2	
34		40010460		WIPER CONNECTING LINK						1	
35		SD0600206TP		HINGESCREWD=6H=2						1	
36		26218008		SPRING						1	
37		40010451		WIPER_CONNECTING_ARM_ASM.						1	
38		RC0470611KP		RETAINING RING 4.7						2	
39		40010455		WIPER_CONNECTING_LINK_SHAFT						1	
40		40010457		WIPER_STOPPER						1	
41		40010458		WIPER_CONNECTING_PLATE						1	
42		40017202		WIPER C ASM.						1	
43		NM6060003SC		NUT M6						1	
44		RC0470611KP		RETAINING RING 4.7					☆	1	
45		SD0640216TP		HINGE SCREW D=6.35 H=2.1						1	
46		40006678		WIPER BASE PLATE						1	

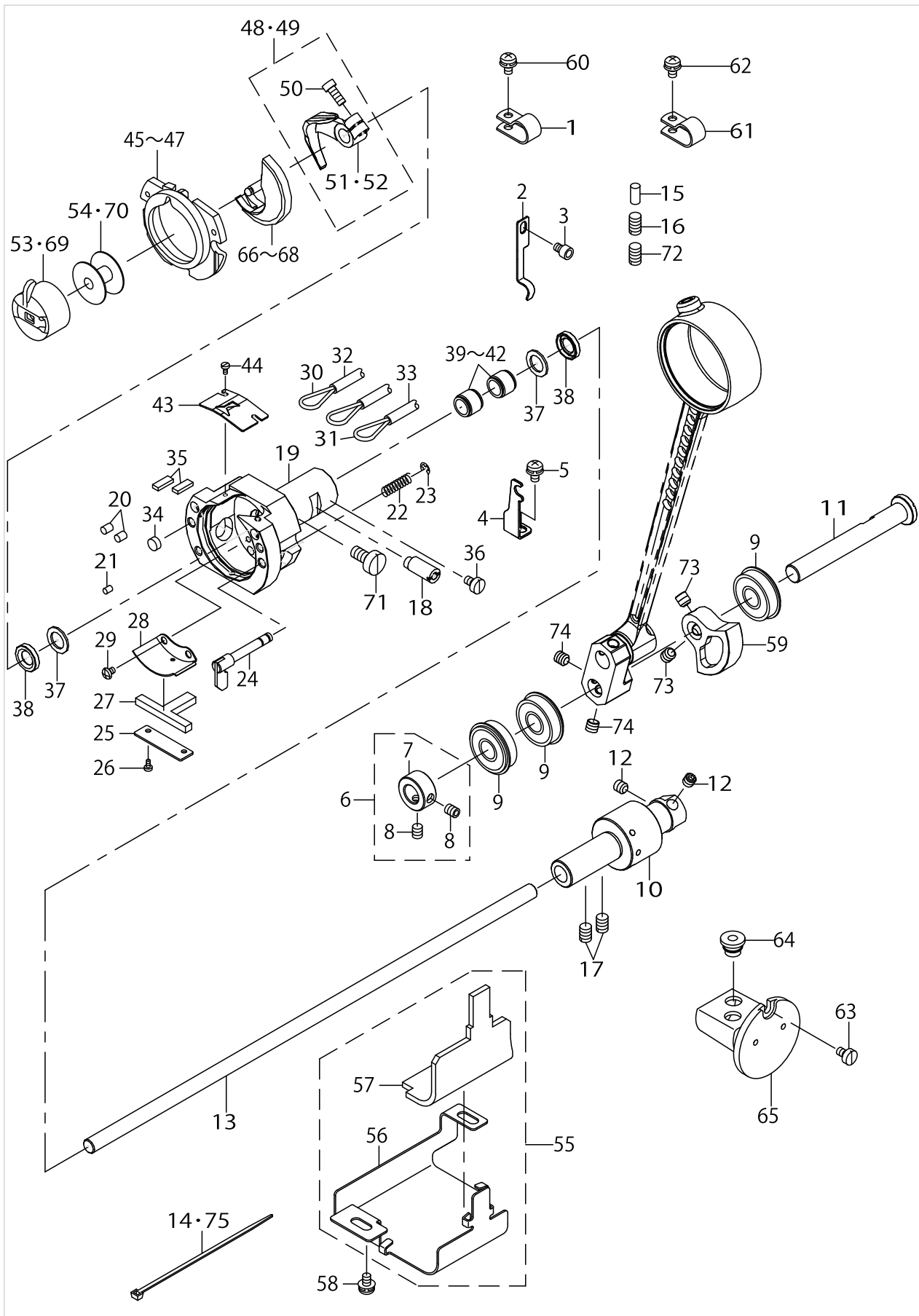
PRESSER LIFTER & WIPER COMPONENTS



PRESSER LIFTER & WIPER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		SM4040855SP		SCREW						1	
48		WP0450801SP		WASHER						1	
49		WP0450801SP		WASHER						1	

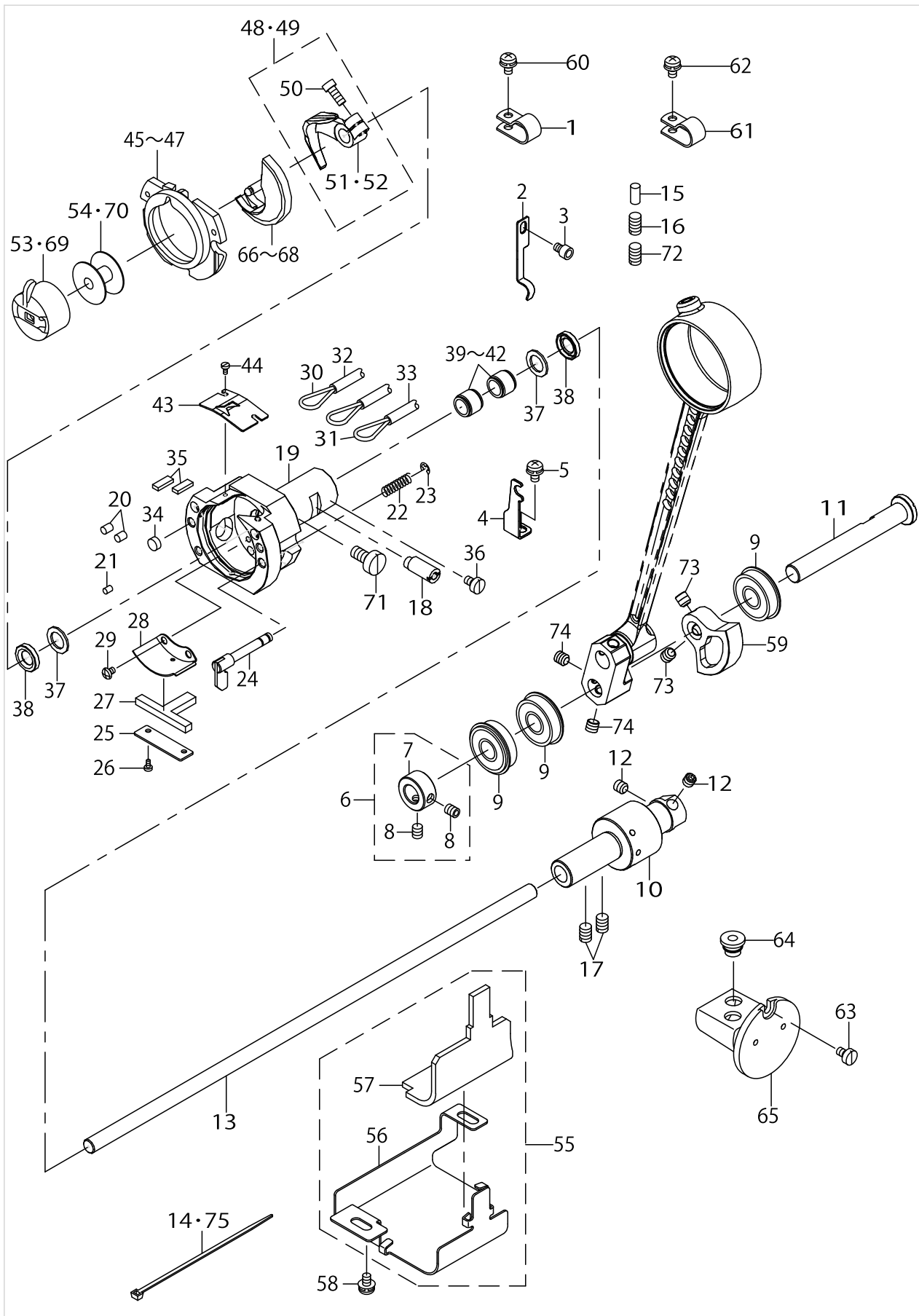
SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		HX00150000D		CABLE CLIP						1	
2		40012127		OIL_PIPE_HOLDER						1	
3		SM6040502TP		SCREW M4X0.7 L=5						1	
4		40013721		TUBE_CLAMP						1	
5		SL4040891SC		SCREW M4 L=8						1	
6		40010464		THRUST_COLLAR_ASM.						1	
7	R	40010467	40010464	THRUST_COLLAR				*		1	1.00
8		40010469		THRUST_COLLAR_SCREW				*		2	
9		SB110002400		BEARING						3	
10		40110830		LOWER_SHAFT_GEAR_ASM.						1	
11		40112994		OSCILLATOR_SHAFT						1	
12		SM8060612TP		SCREW M6 L=6						2	
13		40010575		LOWER SHAFT						1	
14		EA9500B0100		CABLE BAND						1	
15		40006578		OIL WICK PRESSER						1	
16		SM8061010TP		SCREW						1	
17		SM8060812TP		SCREW M6 L=8						2	
18		40010471		SHUTTLE_RACE_AD- JUSTING_SHAFT						1	
19		40089365		SHUTTLE						1	
20		B1820210D00		SHUTTLE OIL FELT A					☆	2	
21		B1821210D00		SHUTTLE OIL FELT B					☆	1	
22		B1822215P00		INNER HOOK PRESSER SPRING						2	
23		RE0300000K0		E-RING 3						2	
24		26501858		INNER HOOK PRESSER ASM.						2	
25		14104004		ONCE THROUGH OIL FELT PRESSER						1	
26		SM6020460TP		SCREW M2 L=3.5						2	
27		14103907		SHUTTLE ONCE TH- ROUGH OIL FELT						1	
28		40006577		SHUTTLE LUBRICATING PLATE						1	
29		SM4030455SP		SCREW						2	
30		CQ200000000		OIL WICK						2.6	
31		CQ200000000		OIL WICK						1.4	
32		23630007		TUBE						1	
33		23630007		TUBE						.6	
34		13529607		SHUTTLE PACKING					☆	2	
35		40142719		FELT						2	
36		SM6040650TP		SCREW M4 L=6						1	
37	R	40006575	40010472	SHUTTLE BEARING RING						2	1.00
38		40110856		SUTTLE_OIL_SEAL						2	
39		SB3080010CA		BEARING	SELECTIVE PARTS					2	
40		SB3080010CB		BEARING	SELECTIVE PARTS					2	
41		SB3080010CC		BEARING	SELECTIVE PARTS					2	
42		SB3080010CD		BEARING	SELECTIVE PARTS					2	
43		B1815210000		INNER HOOK UPPER SPRING						1	
44		SM6020460TP		SCREW M2 L=3.5						2	
45		14103253		INNER HOOK PRESSER ASM. A	FOR LK-1900BF,BM					1	

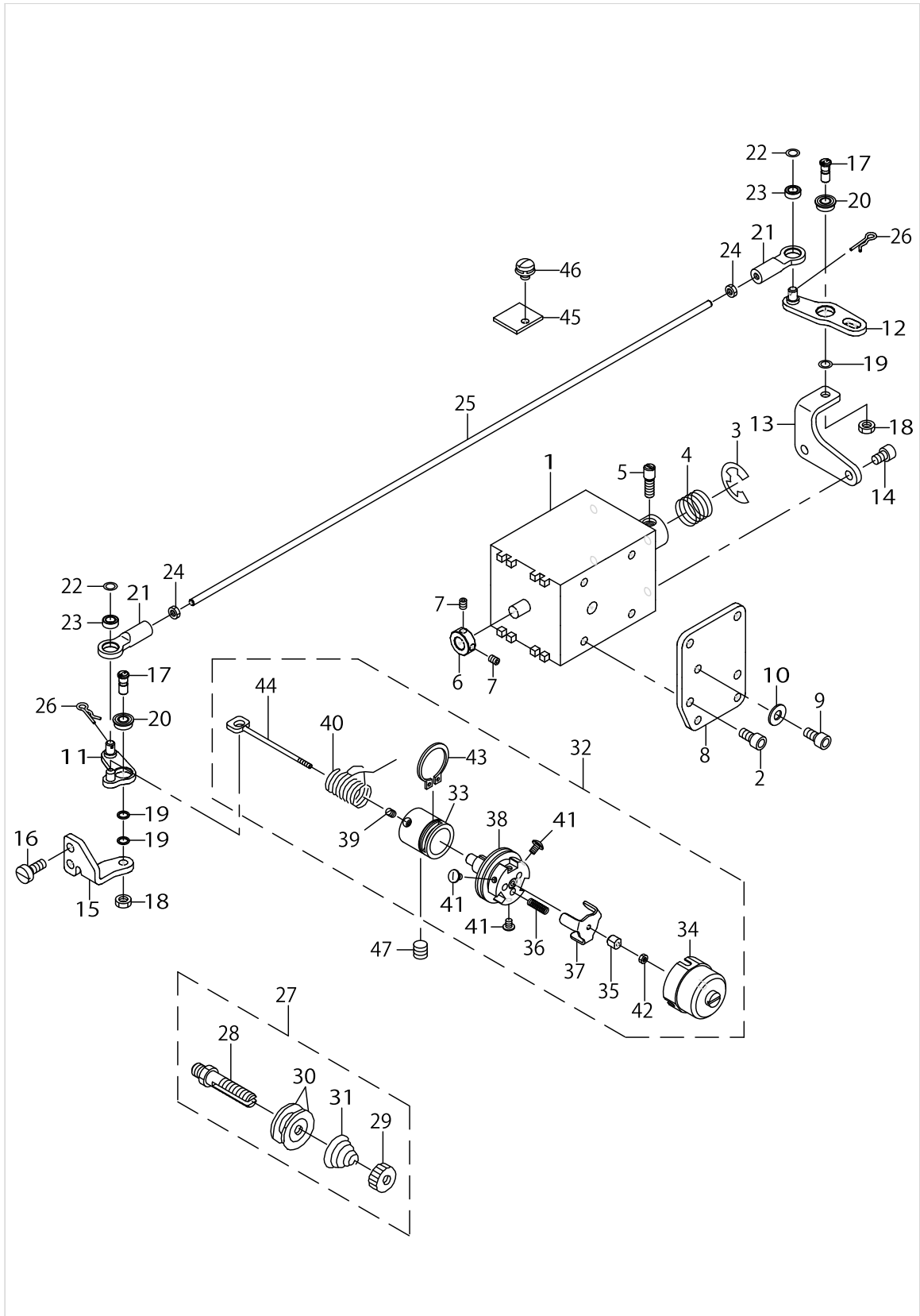
SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		14103352		INNER HOOK PRESSER ASM. B	FOR LK-1900BS					1	
47		14103659		SHUTTLE RACE RING ASM. C	FOR LK-1900BH,BW					1	
48		40011512		DRIVER_ASM.	EXCEPT L-K-1900BW					1	
49		40014963		SHUTTLE DRIVER ASM.	FOR LK-1900BW					1	
50		SS6121212TP		SCREW 3/16-28 L=12.0				*		1	
51	R	40011511	40011512	SHUTTLE_DRIVER	EXCEPT L-K-1900BW			*		1	1.00
52	R	40010879	40014963	SHUTTLE DRIVER	FOR LK-1900BW			*		1	1.00
53		B18289800BB		BOBBIN CASE ASM. (RACING PREVENTION)	EXCEPT L-K-1900BW				☆	1	
54		13812102		BOBBIN	EXCEPT L-K-1900BW				☆	1	
55		40142687		LOWER_SHAFT_GEAR_COVER_ASM.						1	
56		40142688		LOWER_SHAFT_GEAR_COVER				*		1	
57		40010475		LOWER_SHAFT_GEAR_FELT				*		1	
58		SL4040891SC		SCREW M4 L=8						2	
59		40110827		OSCILLATOR						1	
60		SL4040891SC		SCREW M4 L=8						1	
61		HX00150000B		CABLE CLIP						2	
62		SL4040891SC		SCREW M4 L=8						2	
63		SM6040650TP		SCREW M4 L=6						1	
64		40006840		RUBBER BUSH						2	
65		40006836		OIL TANK ASM.						1	
66		40110846		SHUTTLE	EXCEPT L-K-1900BH,BW				☆	1	
67		40112995		SHUTTLE(H)	FOR LK-1900BH				☆	1	
68		40014965		SHUTTLE(H)	FOR LK-1900BW				☆	1	
69		B1828210DAA		BOBBIN CASE ASM.	FOR LK-1900BW				☆	1	
70		B1806210D00		BOBBIN	FOR LK-1900BW				☆	1	
71		40010470		SHUTTLE_ASM_SCREW						1	
72		SM8061050TP		SCREW						1	
73		SM8480652TP		SCREW						2	
74		SM8480652TP		SCREW						2	
75		A4078009000		BAND (SMALL)						1	

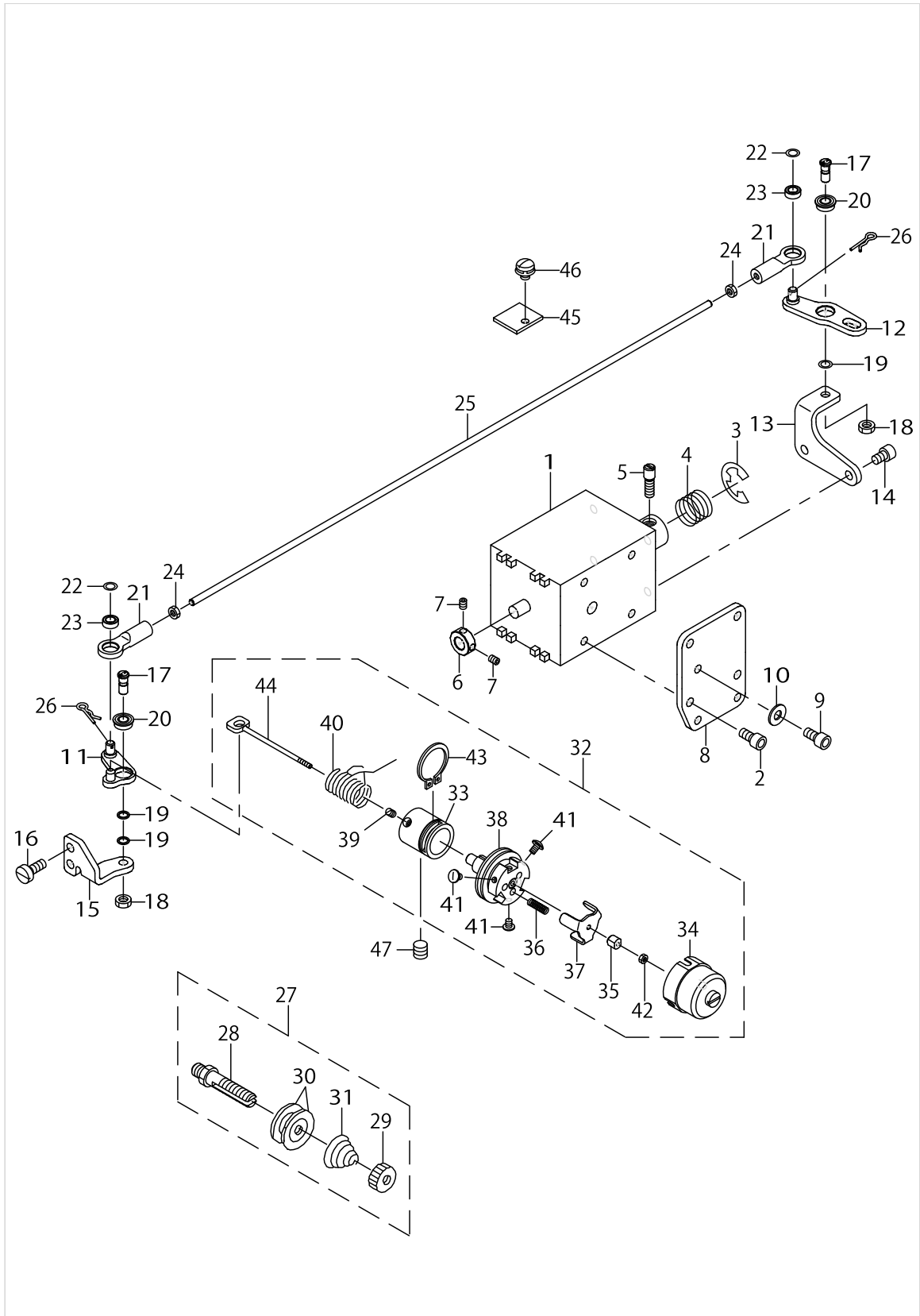
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40142273		AT SOLENOID						1	
2		SM6040802TP		SCREW M4X0.7 L=8						4	
3		RE0900000K0		E-RING 9						1	
4		40006625		SPRING						1	
5		40006617		AT SOL PIN						1	
6		40010477		AT_SOL_COLLAR						1	
7		SM8030412TP		SCREW						2	
8		40010479		AT_PLATE						1	
9		SM6040802TP		SCREW M4X0.7 L=8						2	
10		WP0450801SD		WASHER 4.5X10X0.8						2	
11		40010482		AT_DRIVE_LINK(F)_ASM.						1	
12		40010492		AT_DRIVE_LINK(R)_ASM.						1	
13		40010495		AT_PIVOT_BASE(R)						1	
14		SM6040602TP		SCREW M4 L=6						2	
15		40010486		AT_PIVOT_BASE(F)						1	
16		SM6041050TP		SCREW M4 L=10						2	
17		40010487		AT_PIVOT_SCREW						2	
18		NM6040003SC		NUT M4						2	
19		40010489		AT_PIVOT_SCREW_WASHER						3	
20		40010490		AT_PIVOT_BEARING						2	
21		40010497		AT_JOINT						2	
22		40010489		AT_PIVOT_SCREW_WASHER						2	
23		40010498		AT_JOINT_BEARING						2	
24		NM6030001SC		NUT M3X0.5 TYPE1						2	
25		40010500		AT_CONNECTION_BAR						1	
26		40006622		AT SNAP PIN						2	
27		40010503		THREAD_TENSION_1_ASM.						1	
28	R	40010504	40010503	THREAD_TENSION_SHAFT					*	1	1.00
29		22928808		NUT					*	1	
30		22921506		THREAD TENSION DISK					*	2	
31		26218602		FIRST_THREAD_TENSION_SPRING					*	1	
32		40010508		THREAD_TENSION_2_ASM.						1	
33		40010510		THREAD_TENSION_POST_BASE					*	1	
34		40010511		DISK_STOPPER_HOLDER_CAP					*	1	
35		40010512		THREAD_TENSION_SHAFT_COLLAR					*	1	
36		40010513		DISK_STOPPER_SPRING					*	3	
37		40010514		DISK_STOPPER					*	1	
38		40010515		ASSY_THREAD_TENSION_POST					*	1	
39		40010478		AT_SOL_COLLAR_SCREW					*	1	
40		22921605		THREAD TAKE-UP SPRING					*	☆	1
41		40010521		HOLD_CAP_SCREW					*	3	
42		40010522		SHAFT_NUT					*	1	
43	R	40010523	40010508	POST_BASE_C_RING					*	1	1.00
44		40010509		THREAD_TENSION_SHAFT					*	1	
45		40013967		AT-FELT						1	
46		SL4040681SC		SCREW M4 L=6						1	

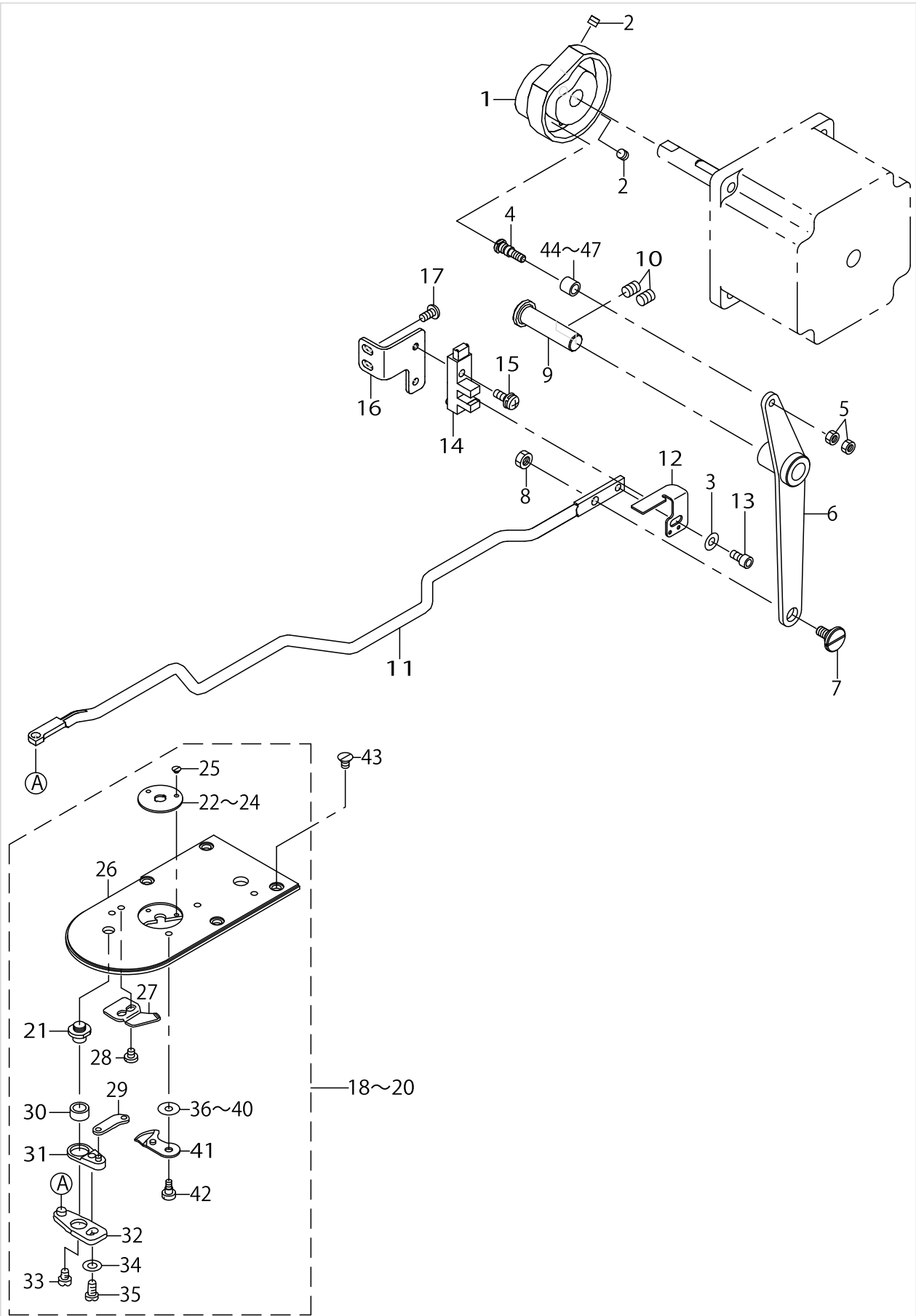
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		SM80606A2TP		SCREW M6 L=6						1	

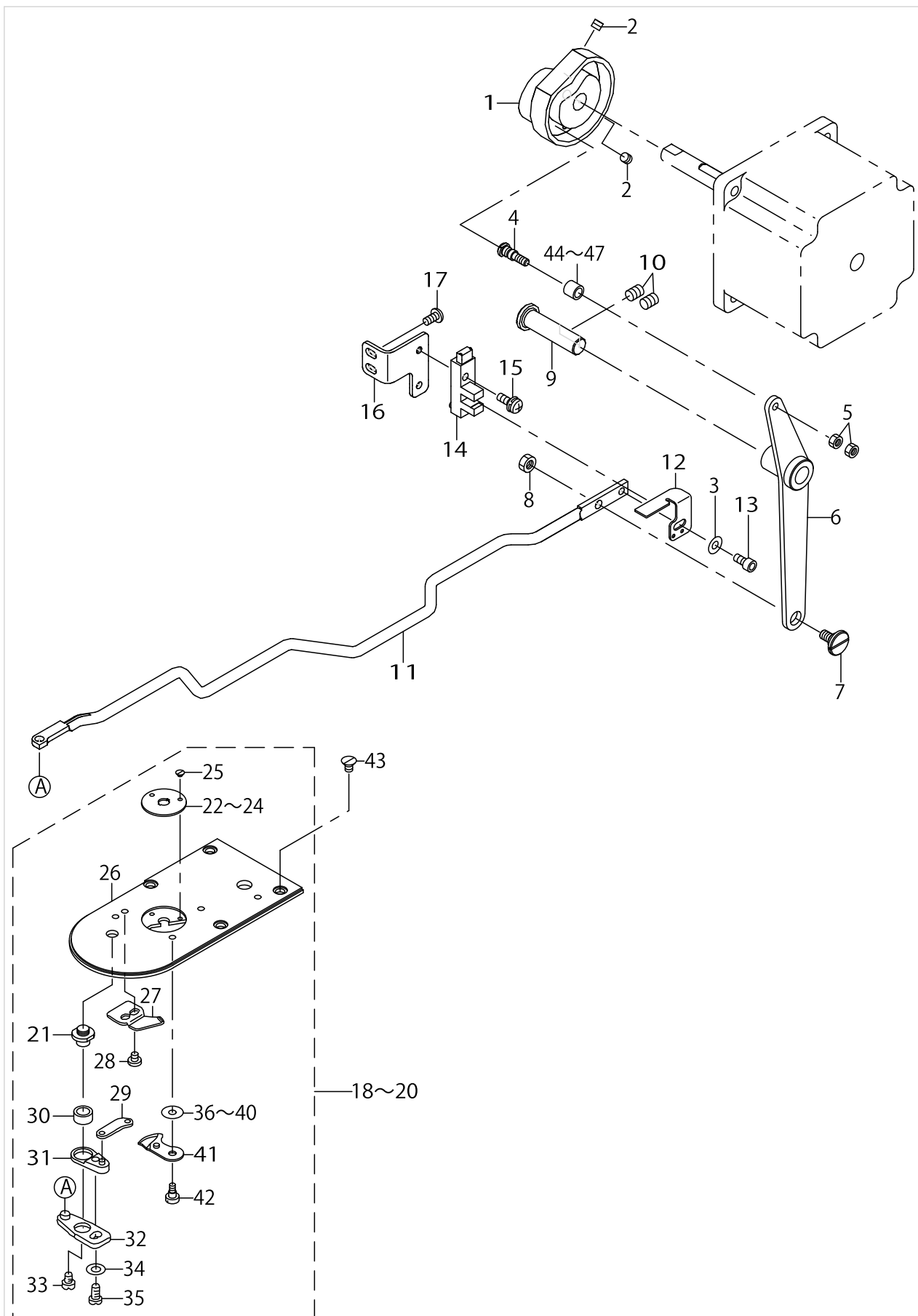
THREAD TRIMMER MECHANISM COMPONENTS



THREAD TRIMMER MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	40142728	40142727	THREAD_TRIMMER_CAM						1	1.00
2		SM8050592TP		SCREW						2	
3		WP0450801SP		WASHER						1	
4		40040256		CAM ROLLER SHAFT						1	
5		NM6040001SP		NUT M4X0.7						2	
6		40006712		THREAD TRIMMER LINK ASM.						1	
7		SD0800327TP		HINGE SCREW D=8 H=3.2						1	
8		NM6050001SP		NUT M5						1	
9		40006716		THREAD TRIMMER SHAFT						1	
10		SM8060812TP		SCREW M6 L=8						2	
11		40006717		CONNECTING BAR						1	
12		40010525		THREAD_TRIMMER_SENSOR_SLIT						1	
13		SM6040802TP		SCREW M4X0.7 L=8						1	
14		HD002230000		PHOTO SENSOR						1	
15		SL4041291SC		SCREW M4 L=12						1	
16		40010526		THREAD_TRIMMER_SENSOR_BASE						1	
17		SM4040855SP		SCREW						2	
18		40142720		NEEDLEPLATEASMA	FOR LK-1900BS					1	
19		40142721		NEEDLEPLATEASMH	FOR LK-1900BH,BW					1	
20		40142722		NEEDLEPLATEASME	FOR LK-1900BF,BM					1	
21		B2417280000		THREAD CUTTER LEVER SHAFT				*		1	
22		B2426280000		NEEDLE HOLE GUIDE	FOR LK-1900BS			*	☆	1	
23		14109607		NEEDLE HOLE GUIDE	FOR LK-1900BH,BW			*	☆	1	
24		D2426282C00		NEEDLE HOLE GUIDE	FOR LK-1900BF,BM			*	☆	1	
25		SS1060210TP		SCREW 3/32-56 L=2.2				*	☆	2	
26		40142725		NEEDLE PLATE				*		1	
27		B2424280000		FIXING KNIFE				*	☆	1	
28		SS7090410SP		SCREW 9/64-40 L=3.5				*		2	
29		B2418280000		MOVING KNIFE LINK				*		1	
30		B2416280000		THREAD CUTTING LEVER RING				*		1	
31		B24152800A0		THREAD CUTTER L- EVER ASM. (SMALL)				*		1	
32		B24142800A0		THREAD CUTTER L- EVER ASM. (LARGE)				*		1	
33		SS6110430TP		SCREW 11/64-40 L=4.0				*		1	
34		WP0450846SP		WASHER				*		1	
35		SS7110740TP		SCREW 11/64-40 L=7				*		1	
36		B242328000C		MOVING KNIFE WASHER C	SELECTIVE PARTS			*		1	
37		B242328000A		MOVING KNIFE WASHER A	SELECTIVE PARTS			*		1	
38		B242328000B		MOVING KNIFE WASHER B	SELECTIVE PARTS			*		1	
39		B242328000D		MOVING KNIFE WASHER D	SELECTIVE PARTS			*		1	
40		B242328000E		MOVING KNIFE WASHER E	SELECTIVE PARTS			*		1	
41		B24212800A0		MOVING KNIFE ASM.				*	☆	1	
42		SD0500091TP		HINGE SCREW D=5.0 H=0.9				*		1	
43		SM1040650TP		SCREW M4 L=6						4	
44		23517501		NEEDLE CAM ROLLER A						1	
45		23517600		NEEDLE CAM ROLLER B						1	

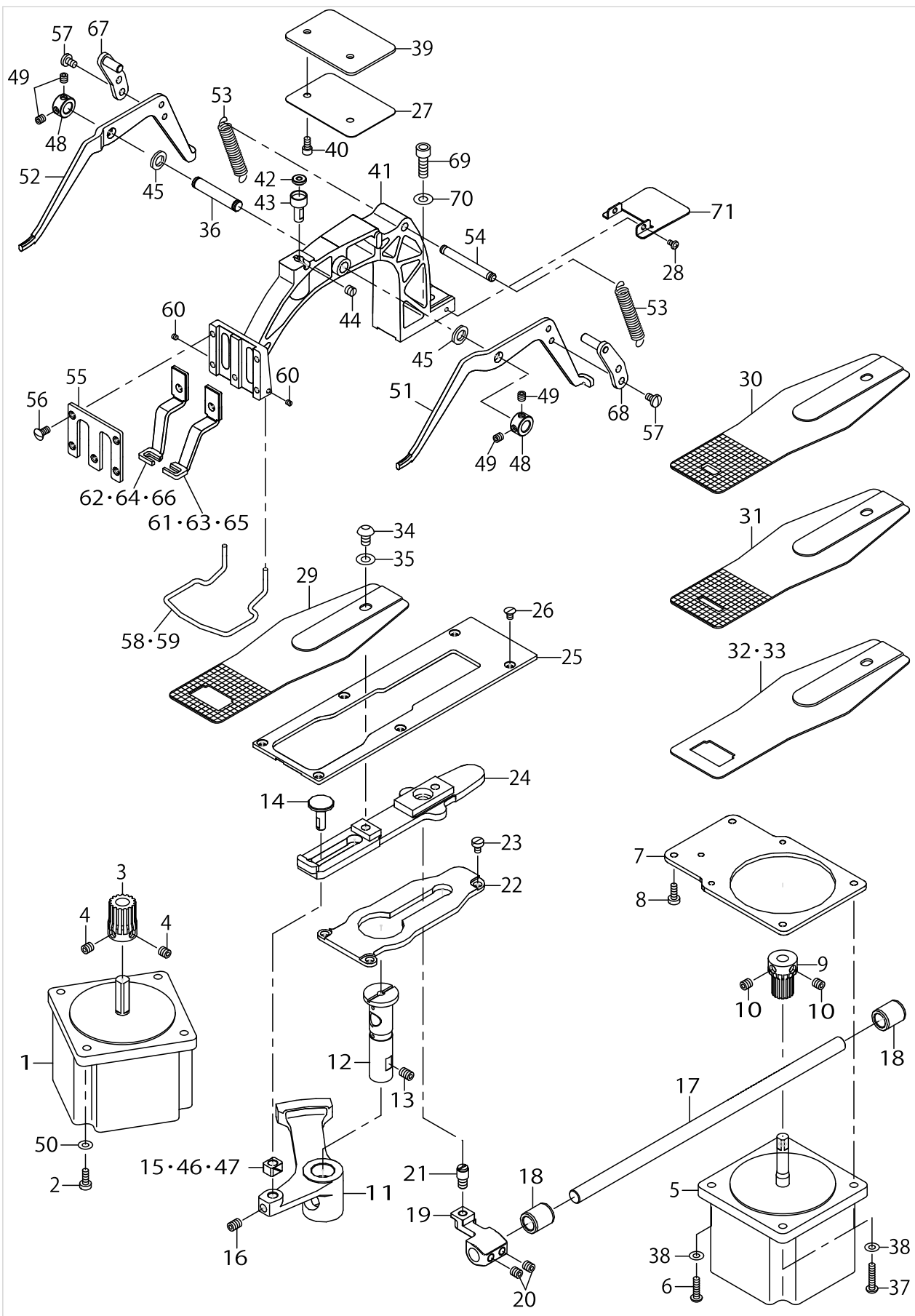
THREAD TRIMMER MECHANISM COMPONENTS



THREAD TRIMMER MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		23517709		NEEDLE CAM ROLLER C						1	
47		23517808		NEEDLE CAM ROLLER D						1	

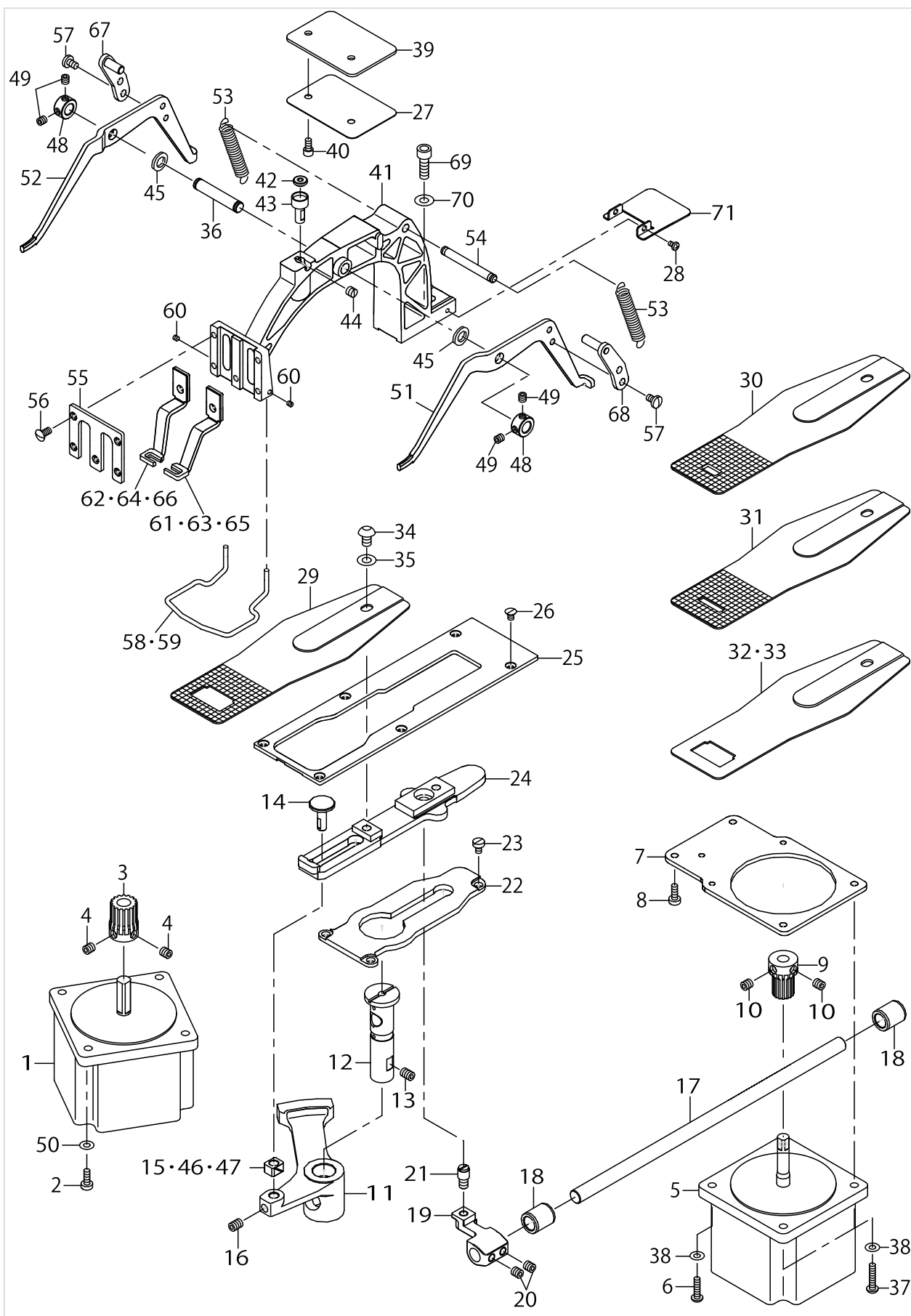
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40139176		X FEED MOTOR						1	
2		SM4041655SP		SCREW M4 L=16						4	
3		40142729		X FEED GEAR						1	
4		SM8480662TP		SCREW M6X0.75 L=6						2	
5		40139177		Y FEED MOTOR						1	
6		SM4041655SP		SCREW M4 L=16						2	
7		40010536		Y_FEED_MOTOR_BASE						1	
8		SM6041150TP		SCREW M4 L=11						2	
9		26501502		Y FEED GEAR						1	
10		SM8060602TP		SCREW M6X6						2	
11		40142731		CLOTH_FEED_ARM						1	
12		26222703		FEED DRIVING ARM SHAFT						1	
13		SM8060812TP		SCREW M6 L=8						1	
14		26223305		SLIDE BLOCK STUD						1	
15		B1414232000		SQUARE BLOCK	SELECTIVE PARTS					1	
16		SM8060812TP		SCREW M6 L=8						1	
17		40006738		Y FEED SHAFT						1	
18		B2509704000		BUSHING REAR						2	
19		40142733		LENGTHWISE FEED ARM						1	
20		SM8060612TP		SCREW M6 L=6						2	
21		26223503		HINGE STUD						1	
22		40006740		CLOTH FEED SUPPORT PLATE						1	
23		SM6040650TP		SCREW						3	
24		40006737		CLOTH FEED PLATE						1	
25		40006739		CLOTH FEED PRESSER PLATE						1	
26		SM1040650TP		SCREW M4 L=6						6	
27		40142735		SLIDER SHEET						1	
28		SM5030501SC		SCREW M3 L=5						2	
29		14116107		FEED PLATE A	FOR LK-1900BS					1	
30		14116206		FEED PLATE B	FOR LK-1900BM					1	
31		13554803		FEED PLATE	FOR LK-1900BH,BW					1	
32		14116800		FEED PLATE H	FOR LK-19-00BF(EXCEPT BB)					1	
33		14116404		FEED PLATE D	FOR LK-1900BF,BB					1	
34		SM3061052TP		SCREW M6 L=10						1	
35		WP0621016SD		WASHER 6.2X13X1						1	
36		40083883		LIFTING LEVER SHAFT B						1	
37		SM4042055SP		SCREW M4 L=20						2	
38		WP0450801SP		WASHER						4	
39		40142734		SUPPORT PLATE						1	
40		SM6040802TP		SCREW M4X0.7 L=8						2	
41		40039013		FEED BRACKET B						1	
42		40142736		SLIDER						1	
43		26224808		BALL RETAINER						1	
44		SS8150510TP		SCREW 15/64-28 L=4.7						1	
45		40083885		WASHER						2	
46		B141423200A		CRANK SLIDE BLOCK	SELECTIVE PARTS					1	

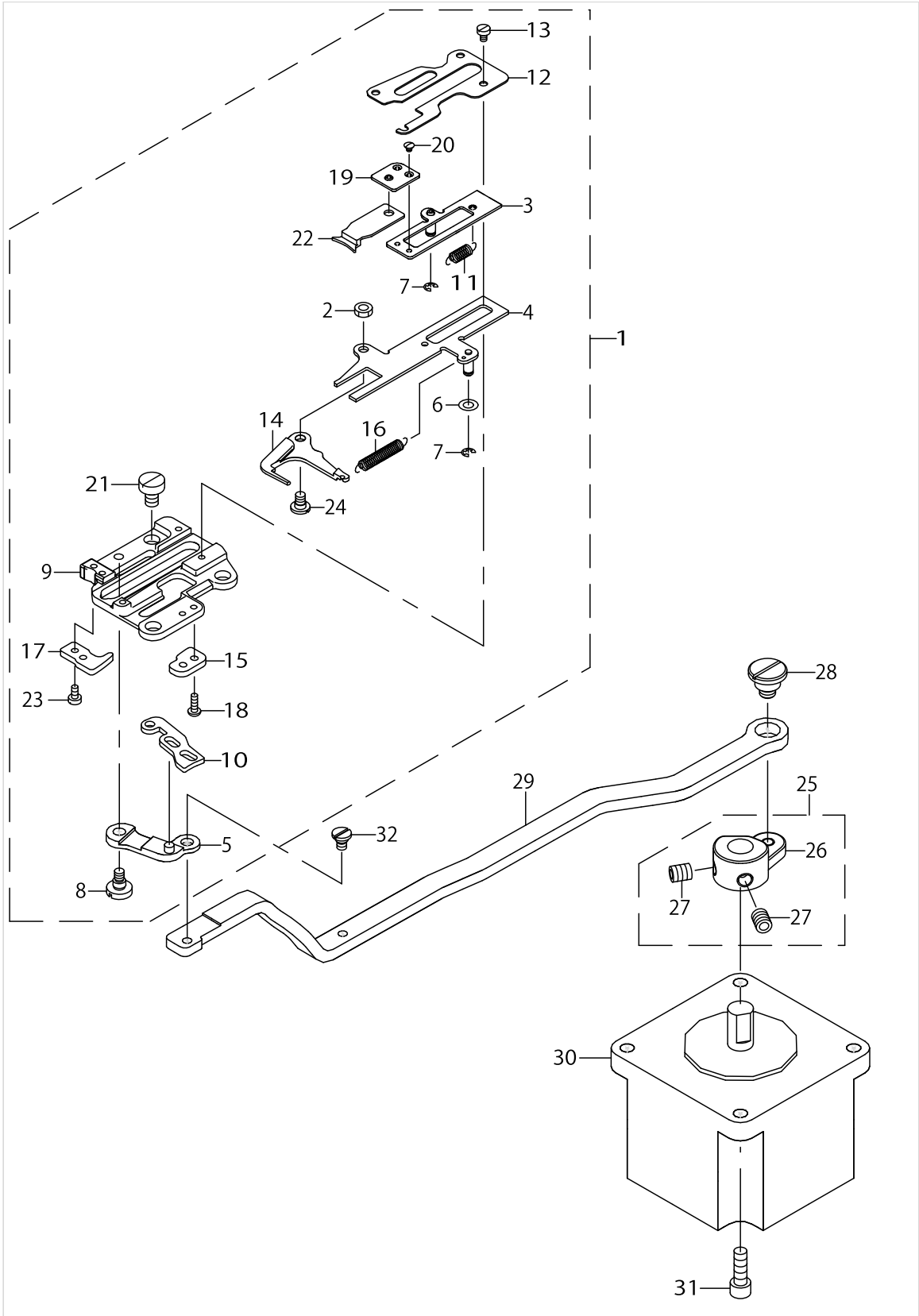
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		B141423200B		GUIDE ROLLER	SELECTIVE PARTS					1	
48		40083884		THRUST COLLAR D=8 W=8						2	
49		SM8050512TP		SCREW M5 L=5						4	
50		WP0450801SP		WASHER						4	
51		26204008		LIFTING LEVER (RIGHT)						1	
52		26204107		LIFTING LEVER (LEFT)						1	
53		14105407		CLOTH PRESSER SPRING						2	
54		13518501		SPRINGSUSPENSION						1	
55		26224105		WORK CLAMP FOOT FACE PLATE						1	
56		SS2110930SP		SCREW 11/64-40 L=8.7						5	
57		SS7110740TP		SCREW 11/64-40 L=7						4	
58		26224204		FINGER GUARD	EXCEPT L-K-1900BH,BW					1	
59		13548300		FINGER GUARD	FOR LK-1900BH,BW					1	
60		SS8080310TP		SCREW 1/8-44 L=2.8						2	
61		13518600		WORK CLAMP FOOT (RIGHT)	FOR LK-1900BS,BF					1	
62		13518709		WORK CLAMP FOOT (LEFT)	FOR LK-1900BS,BF					1	
63		13548102		WORK CLAMP FOOT (RIGHT)	FOR LK-1900BH,BW					1	
64		13548201		WORK CLAMP FOOT (LEFT)	FOR LK-1900BH,BW					1	
65		13542915		WORK CLAMP FOOT (RIGHT)	FOR LK-1900BM					1	
66		13543012		WORK CLAMP FOOT (LEFT)	FOR LK-1900BM					1	
67		40103155		LEVER_DRIVING_PLATE_L_ASM.						1	
68		40103154		LEVER_DRIVING_PLATE_R_ASM.						1	
69		SM6061802TP		SCREW M6 L=18						1	
70		WP0621016SD		WASHER 6.2X13X1						1	
71		40010570		HIDDEN_PLATE						1	

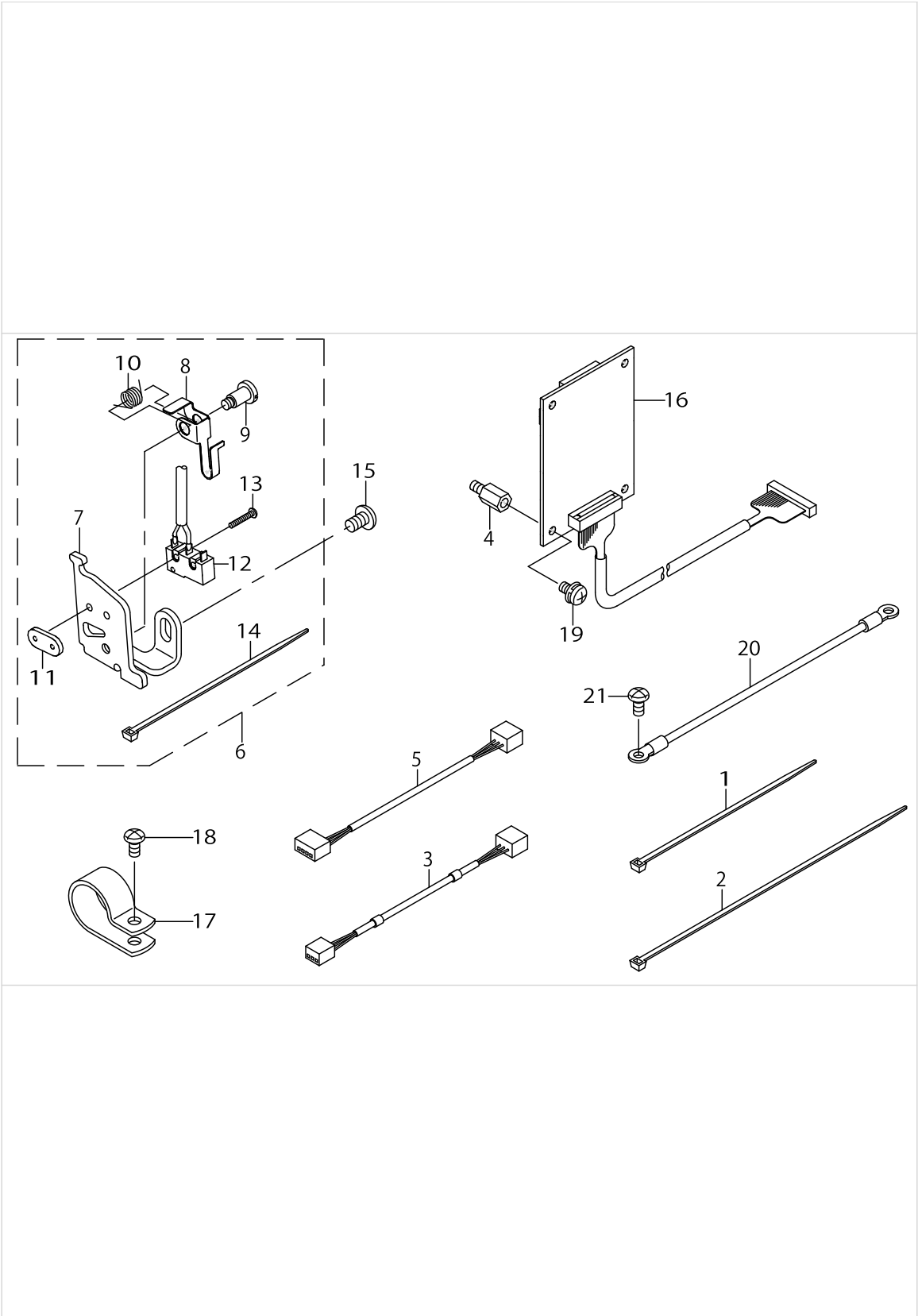
TC CLAMP COMPONENTS



TC CLAMP COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40142737		THREAD_CLAMP_UNIT_ASM.						1	
2		NM6030003SC		NUT M3				*		1	
3		40076233		TC_CLAMP_PLATE_ASM.				*		1	
4	R	40076238	40076235	TC_SUPPORT_PLATE				*		1	1.00
5		40015800		TC_LINK_ASM.				*		1	
6		WP0320500SC		WASHER M3				*		2	
7		RE0200000K0		E-RING				*		2	
8		SD0400266TP		HINGE SCREW D=4 H=2.6				*		1	
9		40076237		TC_BASE				*		1	
10		40010590		TC_CAM_PLATE				*		1	
11		40006780		TC_SPRING				*		1	
12		40076236		TC_BASE_COVER				*		1	
13		SM6020350SP		SCREW M2 L=2.5				*		4	
14	R	40076239	40155049	TC_OPEN_PLATE				*		1	1.00
15		40030943		TC_NOTCH_R_H				*		1	
16		40076232		TC_OPEN_SPRING				*		1	
17		40030942		TC_NOTCH_F_H				*		1	
18		SM4020600SP		SCREW M2 L=6				*		2	
19		40012815		TC JOINT ASM.				*		1	
20		SM2360110TP		SCREW				*		2	
21		SM6040650TP		SCREW				*		3	
22		40006761		TC CLAMP				*		1	
23		SM6020450TP		SCREW				*		2	
24		SD0350156TP		SHOULDER SCREW				*		1	
25		40010527		TC_DRIVING_ARM_ASM.						1	
26		40142739		TC_DRIVING_ARM				*		1	
27	R	40011152	40010527	TC_ARM_SCREW				*		2	1.00
28		SD0800407TP		SHOULDER SCREW						1	
29		40006776		TC_CONNECTING_LINK						1	
30		40139179		THREAD CLAMP MOTOR						1	
31		SM6041202TP		SCREW M4X0.7 L=12						4	
32		SD0350156TP		SHOULDER SCREW						1	

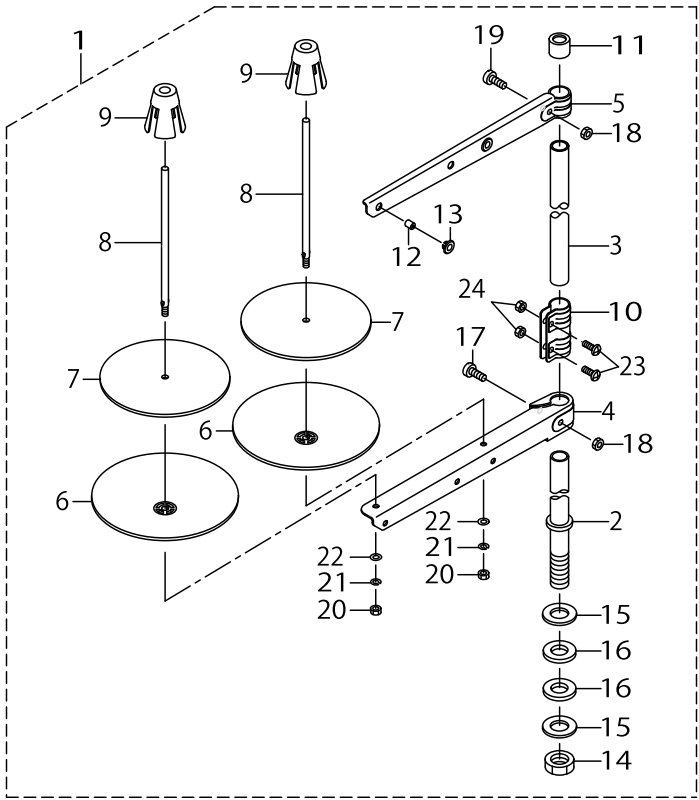
SENSOR COMPONENTS



SENSOR COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		EA9500B0100		CABLE BAND						2	
2		EA9500B0200		CABLE BAND 150						2	
3		40005732		PF SENSOR CABLE ASM.						1	
4		KX000000380		SPACER						4	
5		40142747		TT SENSOR CABLE ASM.						1	
6		40006495		SAFETY SW ASM.						1	
7	R	40006496	40006495	SAFETY SW BASE				*		1	1.00
8		23638109		SAFETY SWITCH ARM.				*		1	
9	R	40006497	40006495	SAFETY SW ARM SHAFT				*		1	1.00
10	R	23638208	23638059	SAFETY SWITCH SPRING				*		1	1.00
11	R	23638406	23638059	SAFETY SWITCH NUT				*		1	1.00
12		40005734		SAFETY SW CABLE ASM.				*		1	
13		SM4021201SC		SCREW M2 L=12				*		2	
14		EA9500B0100		CABLE BAND				*		1	
15		SM4050855SP		SCREW						1	
16		40137370		INT PCB ASM.						1	
17		HX00150000K		CABLE CLIP						1	
18		SM4040855SP		SCREW						1	
19		SL4040881SF		SCREW M4 L=8						4	
20		14115554		HEAD GROUND CABLE A ASM.						1	
21		SM4040855SP		SCREW						1	

THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40096354		THREAD STAND ASM.						1	
2		40085784		SPOOL REST ROD (LOWER)				*		1	
3		40085785		SPOOL REST ROD (UPPER)				*		1	
4		40085786		SPOOL REST ARM (LOWER)				*		1	
5		40085787		SPOOL REST ARM (UPPER)				*		1	
6		40085788		SPOOL REST				*		2	
7		40085789		SPOOL REST CUSHION				*		2	
8		40085790		SPOOL PIN				*		2	
9		40085791		SPOOL RETAINER				*		2	
10		40085792		SPOOL REST ROD JOINT				*		1	
11		40085793		SPOOL REST ROD RUBBER CAP				*		1	
12		40085794		THREAD GUIDE				*		2	
13		40085795		THREAD GUIDE BUSHING				*		2	
14		40096325		SPOOL REST ROD NUT				*		1	
15		WP1612616SE		WASHER 16X30X2.6				*		2	
16		40085796		SPOOL REST ROD RUBBER CUSHION				*		2	
17		40096326		SPOOL REST ARM LOWER SCREW				*		1	
18		NM6050001SE		NUT M5				*		2	
19	R	40096327	SM4053001SE	SPOOL REST ARM UPPER SCREW				*		1	1.00
20		NM6050001SE		NUT M5				*		2	
21		WS0510002KN		SPRING WASHER M5				*		2	
22		WP0531001SC		WASHER M5				*		2	
23		SM4051405SE		SCREW M5 L=14				*		2	
24		NM6050001SE		NUT M5				*		2	

TABLE STAND COMPONENTS (JT-K46)

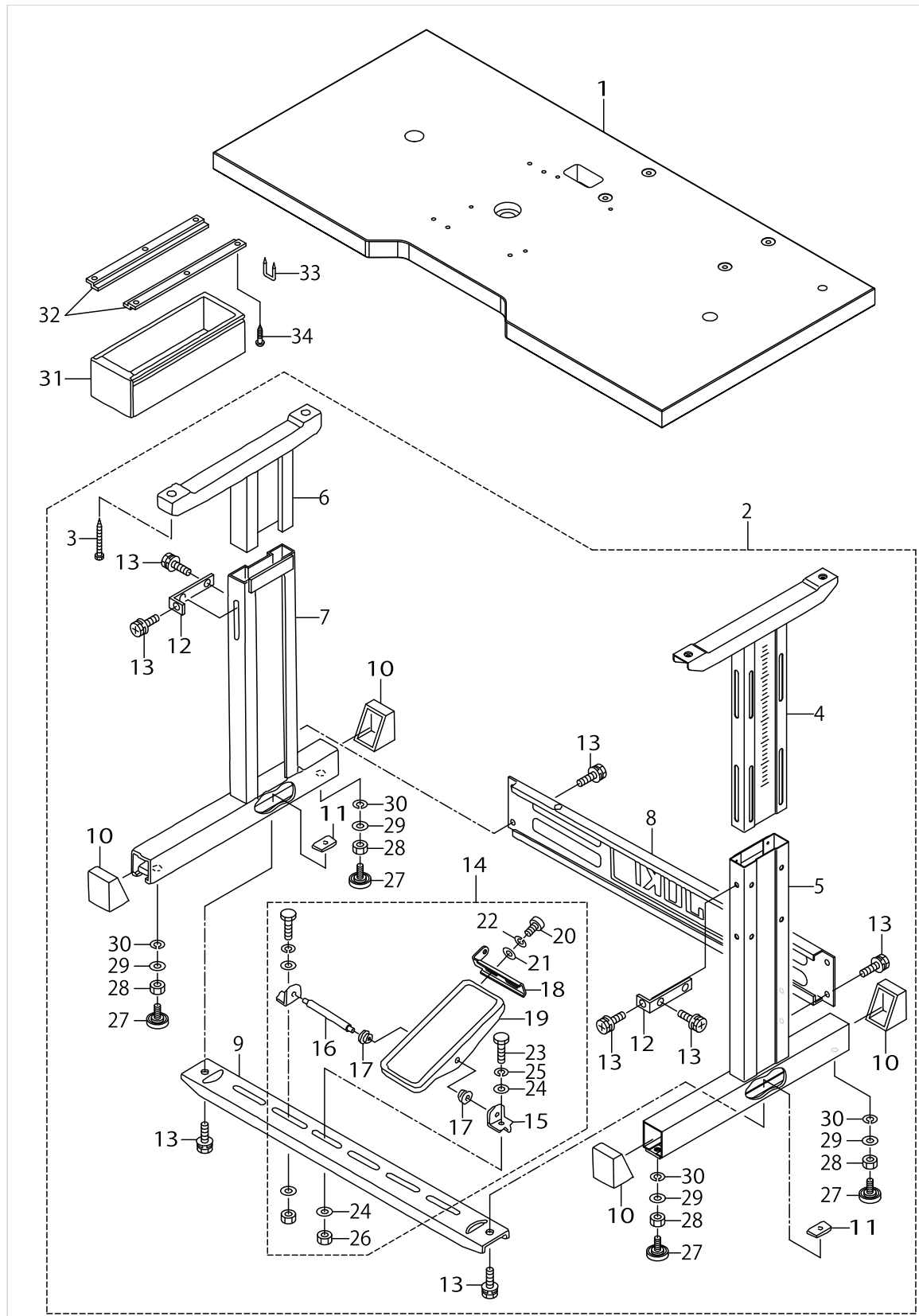
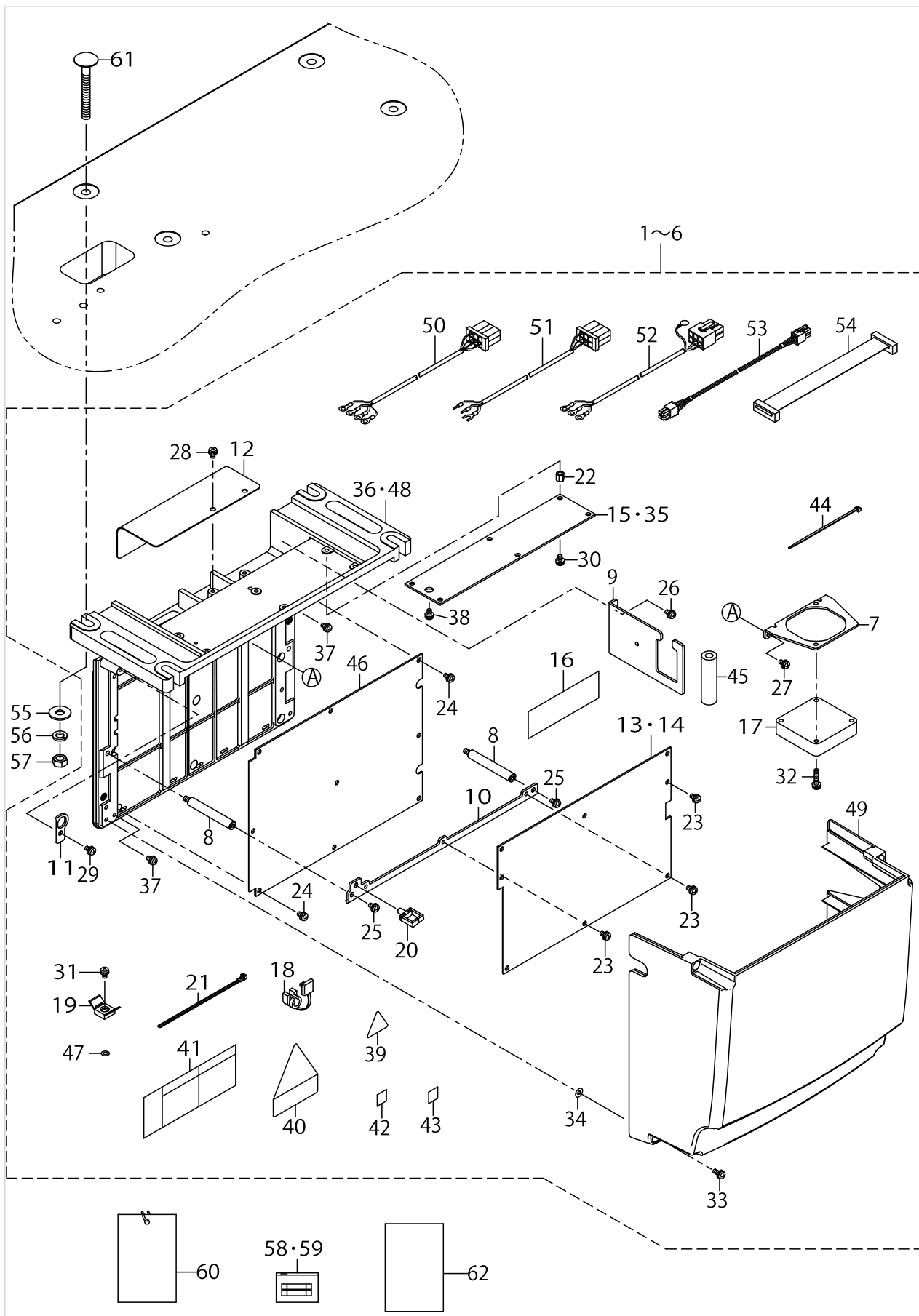


TABLE STAND COMPONENTS (JT-K46)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40143093		TABLE						1	
2		14118053		T-STAND COMPL.						1	
3		ST9053511SR		TAPPING SCREW M5X35				*		4	
4		14118152		UPPER STAND ASM. (RIGHT)				*		1	
5		14118251		STAND ASM. (RIGHT)				*		1	
6		B8101210AAB		UPPER STAND ASM.				*		1	
7		B8105210AAA		STAND ASM.				*		1	
8	D	11158300		STAND SIDE SUPPORT				*		1	
9		11158409		STAND SIDE SUPPORT				*		1	
10		11158607		RUBBER CAP				*		4	
11		17007402		NUT				*		2	
12		11158516		UPPERSTANDPLATE				*		2	
13		SL9082091SE		WASHER HEXAGONAL BOLT				*		12	
14		13817754		Z-STAND PEDAL ASM.				*		1	
15		11159001		PEDAL SHAFT BRACKET				*		1	
16		B8153771000		PEDAL CONNECTING ROD				*		1	
17		D8113555B00		PEDAL BUSHING				*		2	
18		GPF06080000		PEDAL ADJUSTING PLATE				*		1	
19		GPF060600A0		PEDAL ASM.				*		1	
20		SM9061203SE		SCREW M6 L=12				*		2	
21		WP0671016SE		WASHER 6.7X13X1				*		2	
22		WS0621210KR		SPRING WASHER 6.2X11.4X1.2				*		2	
23		SM9082023SE		SCREW M8 L=20				*		2	
24		WP0871602SE		WASHER 8.7X18X1.6				*		4	
25		WS0861410KR		SPRING WASHER 8.6X15X1.4				*		2	
26		NM6080721SE		NUT M8				*		2	
27		B81085550A0		ADJUSTING SCREW ASM. WITH CAP				*		4	
28		NM6120001SE		NUT M12				*		4	
29		WP1302501SE		WASHER M12				*		4	
30		WS1253010KN		SPRING WASHER 12.5X21.5X3				*		4	
31	R	11155108	11155157	DRAWER						1	1.00
32		11155207		DRAWER SUPPORT						2	
33		D8204555D00		DRAWER STOPPER						1	
34		SK3311601SE		WOOD SCREW D=3.1 L=16						6	

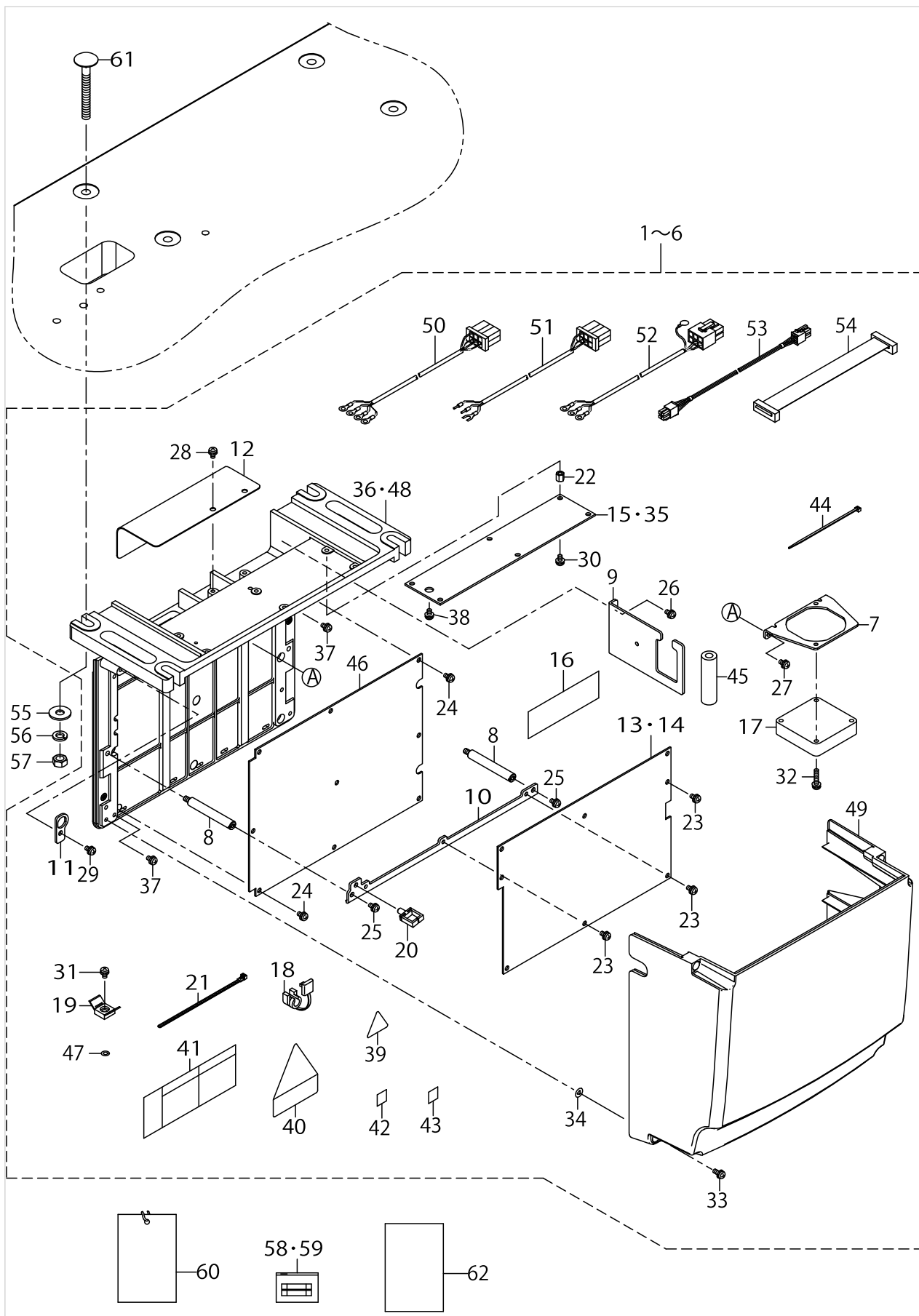
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40142663		CONTROLBOXAASM.	FOR 1-PH-ASE 220~240V					1	
2		40142664		CONTROLBOXBASM.	FOR 3-PH-ASE 200~240V					1	
3		40142665		CONTROLBOXCASM.	FOR 1-PH-ASE CE 220~240V					1	
4		40153140		CONTROLBOXAASM.	FOR 1-PH-ASE 220~--240V(MC-672)					1	
5		40153141		CONTROLBOXBASM.	FOR 3-PH-ASE 200~--240V(MC-672)					1	
6		40153142		CONTROLBOXCASM.	FOR 1-PH-ASE CE 220~240V(MC-672)					1	
7		40115874		FAN PLATE				*		1	
8		40143990		STUD				*		2	
9		40115876		PLATE B				*		1	
10		40115877		MAIN PLATE				*		1	
11		40115878		PLATE C				*		1	
12		40115879		FAN COVER				*		1	
13		40137360		MAIN PCB ASSY				*	☆	1	
14		40152920		MAIN PCB ASSY	FORMC-672			*	☆	1	
15		40105465		FLT-T PCB ASSY	FOR 3-PH-ASE 200~--240V(MC-670), 3-PH-ASE 200~--240V(MC-672)			*		1	
16		40114398		MAIN COOL SHEET				*		2	
17		40111214		FAN MOTOR ASSY				*		1	
18		KX000000320		BUSH				*		1	
19		KX000000260		SADDLE TYPE TIE MOUNT				*		1	
20		HX00222000D		WIRE SADDLE				*		1	
21		HX00292000A		CONNECTING PART				*		1	
22		HX00339000M		SPACER	FOR 3-PH-ASE 200~--240V, 1-P-HASE CE 2-20~240V			*		6	
23		SL4040881SC		SCREW M4 L=8				*		8	
24		SL4040881SC		SCREW M4 L=8				*		4	
25		SL4040881SC		SCREW M4 L=8				*		2	
26		SL4040881SC		SCREW M4 L=8				*		2	
27		SL4040881SC		SCREW M4 L=8				*		2	
28		SL4040881SC		SCREW M4 L=8				*		2	
29		SL4040881SC		SCREW M4 L=8				*		1	
30		SL4040881SC		SCREW M4 L=8	FOR 3-PH-ASE 200~--240V, 1-P-HASE CE 2-20~240V			*		6	
31		SL4040881SC		SCREW M4 L=8				*		1	
32		SL4042091SC		SCREW M4X0.7 L=20				*		2	
33		SL4041281SC		SCREW M4X0.7 L=12				*		4	
34		M8002430000		STOPPER				*		4	

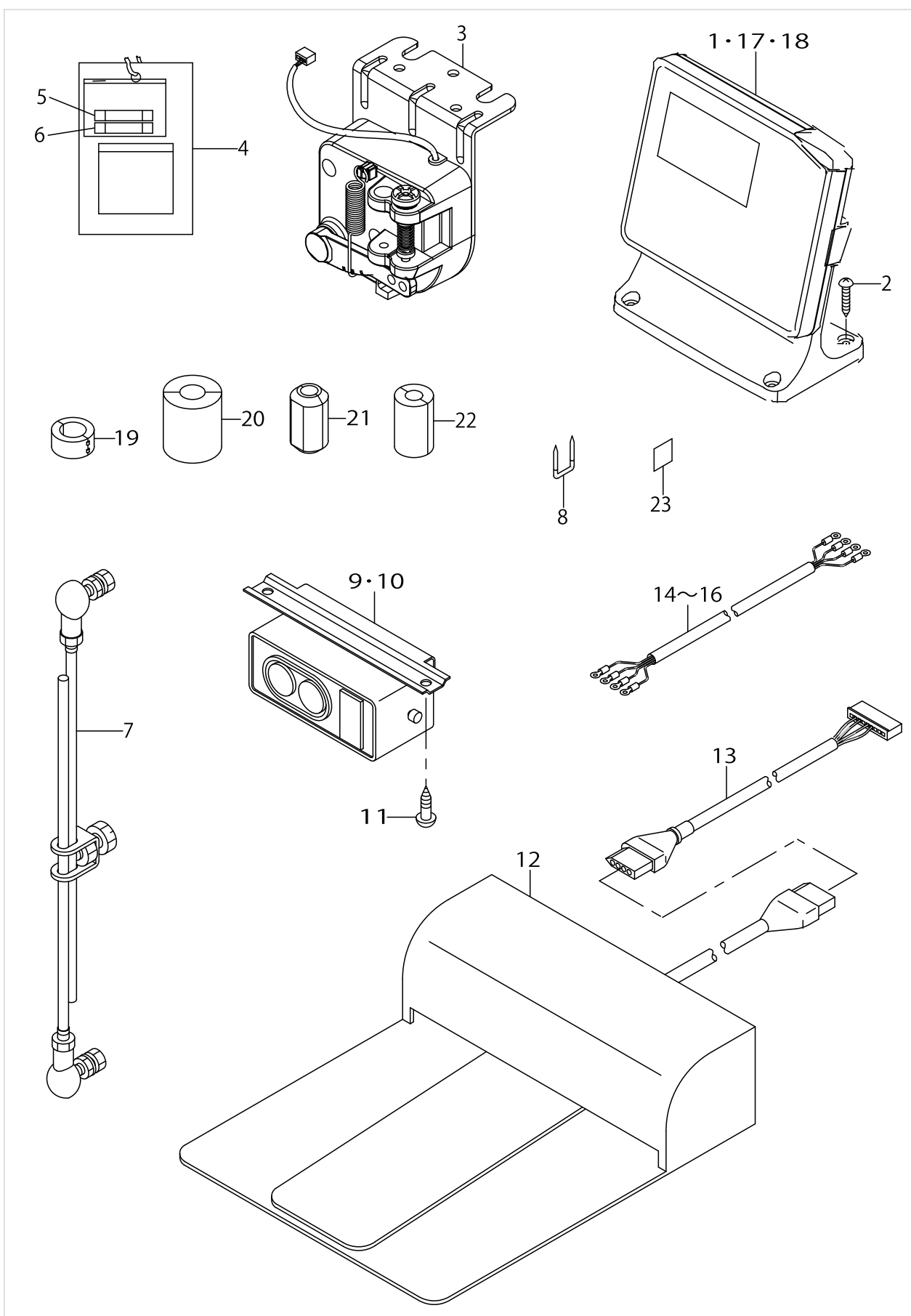
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
35		40145901		FLT-CE PCB ASSY	FOR 1-PH-ASE CE 220~240V(M-C-670) ,1-PHASE CE 220~240V(MC-672)			*		1	
36		40143988		FRAME A	FOR 1-PH-ASE 220~240V			*		1	
37		SL4040881SC		SCREW M4 L=8				*		3	
38		SL4030881SC		SCREW M3 L=8	FOR 3-PH-ASE 200~240V			*		1	
39		CM300100001		LABEL	FOR 1-PH-ASE 220~240V, 1-PHASE CE 220~240V, 1-PHASE 220~240V-(FOR CHINA)			*		1	
40		CM300400602		VOLTAGE CAUTION LABEL L=25				*		1	
41		CM300100402		VOLTAGE DANGER LABEL 3 (SMALL)	FOR 3-PH-ASE 200~240V			*		1	
42		CM600100101		WEEE MARK LABEL S	FOR 1-PH-ASE CE 220~240V			*		1	
43		40150131		EAC_MARK_LABEL_S	FOR 1-PH-ASE CE 220~240V			*		1	
44		EA9500B0100		CABLE BAND				*		1	
45	D	E8760452S00		TUBE				*		0.055	
46		40142267		SDC PCB ASSY				*		1	
47		WP0430800SC		WASHER M4	FOR 3-PH-ASE 200~240V, 1-PHASE CE 220~240V			*		1	
48		40143989		FRAME B	FOR 3-PH-ASE 200~240V, 1-PHASE CE 220~240V			*		1	
49		40114136		COVER				*		1	
50		40141488		AC_POWER_CORD_B_ASM				*		1	
51		40146295		AC_POWER_CORD_C_L_ASM				*		1	
52		40141487		AC POWER CORD A ASM				*		1	
53		40114373		SDC-MAIN P1 CORD ASM				*		1	
54		40114375		SDC-MAIN S CORD ASM				*		1	
55		WP0852086SC		WASHER M8						4	
56		WS0820002KR		SPRING WASHER M8						4	
57		NM6080002SC		NUT M8						4	
58		HF0013050P0		FUSE 5A						1	
59		HF003000200		FUSE 2A (220/240V)						1	
60		M300451100A		VOLTAGE INDICATION CARD A						1	
61		MTSHJ100003		BOLT						4	
62		40144511		CORE SET UP MANUAL	FOR 1-PH-ASE CE 220~240V					1	

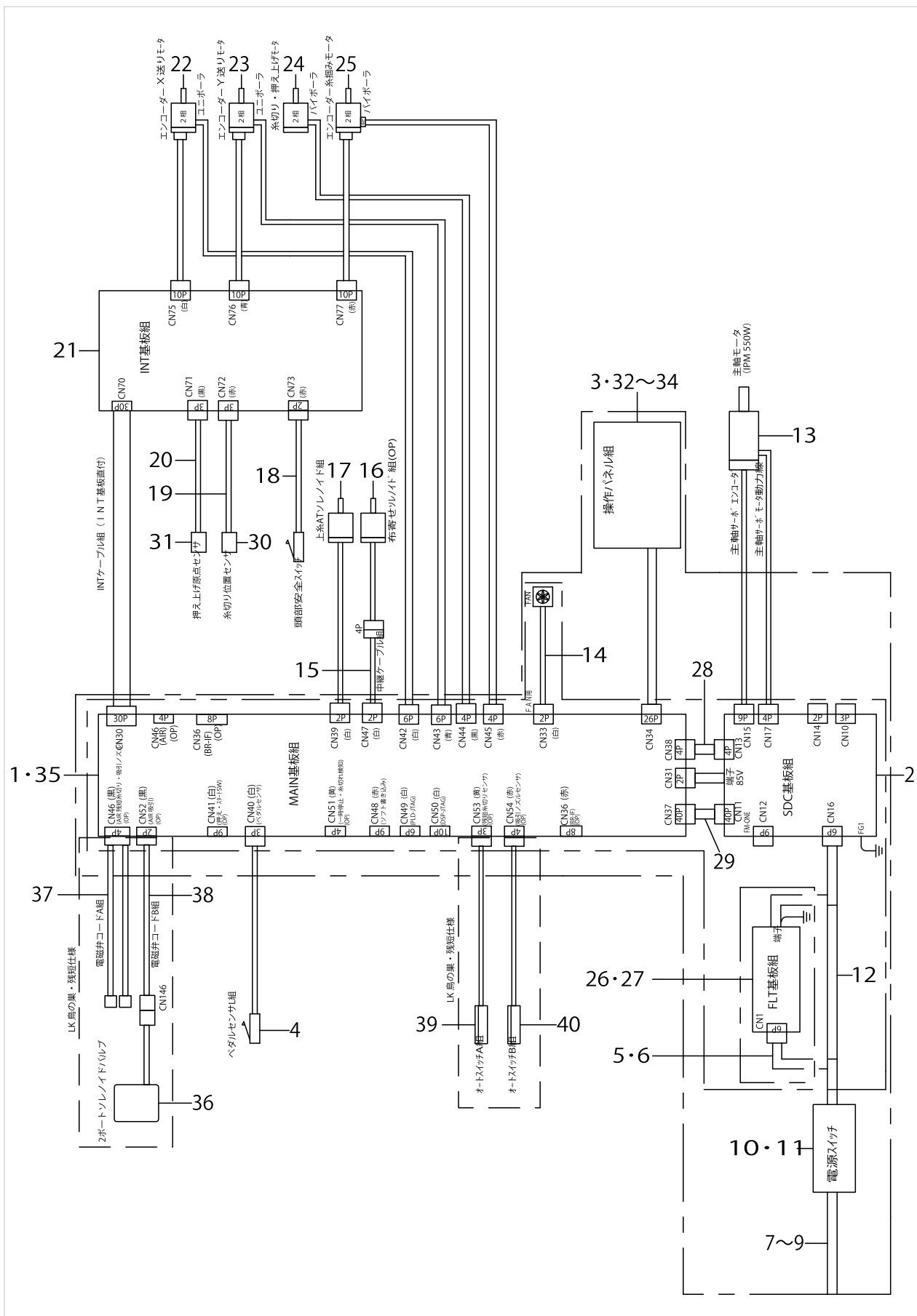
OPERATION PANEL COMPONENTS



OPERATION PANEL COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40142272		OPERATION BOX ASSY						1	
2		SK3382001SE		SCREW D=3.8 L=20						4	
3		40146296		PEDAL SENSOR LASM						1	
4		M300451100A		VOLTAGE INDICATION CARD A						1	
5		HF003000200		FUSE 2A (220/240V)						1	
6		HF0013050P0		FUSE 5A						1	
7		40042134		CONNECTING ROD ASSY						1	
8		MA011532000		CORD STAPLE						3	
9		HA004250000		SWITCH	FOR 3-PH-ASE 200~240V (USE IN JAPAN & JA)					1	
10		40113427		POWER SWITCH	FOR 1-PH-ASE 200~240V (GENERAL EXPORT & CHINA)					1	
11		SK3512001SE		WOOD SCREW D=5.1 L=20						2	
12		GPK570010B0		PEDAL SWITCH ASM.	OPTIONAL PARTS					1	
13		M90135900A0		PK57 TRANSFER CABLE ASM.	OPTIONAL PARTS					1	
14		M90175800A0		POWER CABLE ASM.	FOR 3-PH-ASE 200~240V (USE IN JAPAN & JA)					1	
15		40005390		CE POWER CABLE ASM.	1-PHASE CE 200~240V					1	
16		40023371		SINGLE PHASE POWER CORD ASSY	FOR 1-PH-ASE 200~240V (GENERAL EXPORT & CHINA)					1	
17		40152933		PUB OPERATION BOX ASSY	FOR 3-PH-ASE 200~240V (USE IN JAPAN & JA), 1-PH-ASE 200~240V (GENERAL EXPORT & CHINA) MC-672					1	
18		40146292		CE OPERATION BOX ASSY	FOR 1-PH-ASE CE 200~240V(MC-672)					1	
19		HN002460000		CORES	1-PHASE CE 200~240V					2	
20		HN001490000		CLAMP FILTER(L)	1-PHASE CE 200~240V					1	
21		HN002840000		CORES	1-PHASE CE 200~240V					1	
22		HN00149000A		CLAMP FILTER	1-PHASE CE 200~240V					1	
23		CM600100101		WEEE MARK LABEL S	1-PHASE CE 200~240V					1	

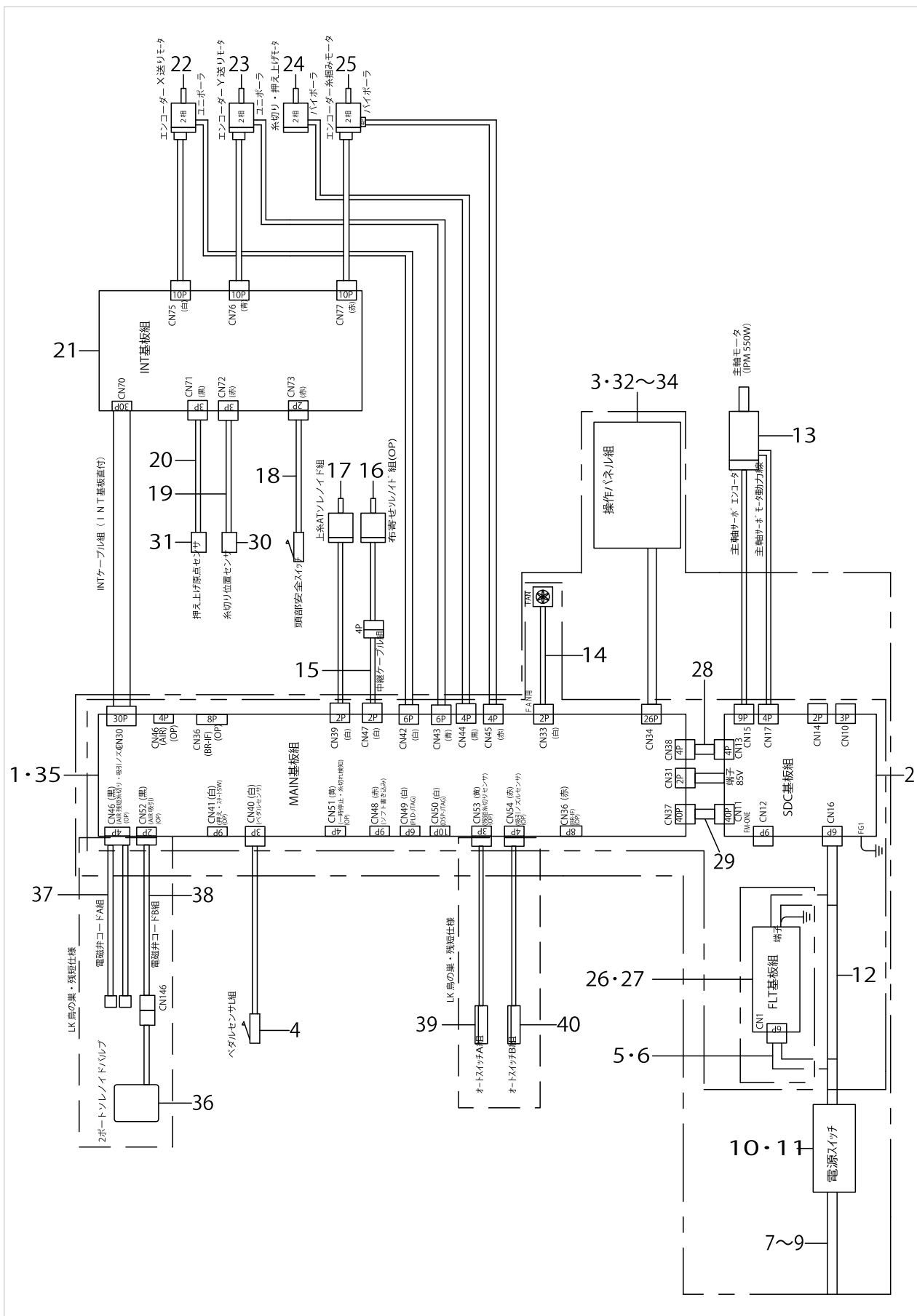
WIRING DIAGRAM



WIRING DIAGRAM

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40137360		MAIN PCB ASSY						1	
2		40142267		SDC PCB ASSY						1	
3		40142272		OPERATION BOX ASSY						1	
4		40146296		PEDALSENSORLASM						1	
5		40141488		AC POWER CORD B ASM.	FOR 3-PH-ASE 200~--240V (USE IN JAPAN & JA)					1	
6		40146295		AC POWER CORD C L ASM	FOR 1-PH-ASE CE 200~240V					1	
7		M90175800A0		POWER CABLE ASM.	FOR 3-PH-ASE 200~--240V (USE IN JAPAN & JA)					1	
8		40005390		JE POWER CABLE ASM.	FOR 1-PH-ASE CE 200~240V					1	
9		40023371		SINGLE PHASE POWER CORD ASSY	FOR 1-PH-ASE 200~--240V (GENERAL EXPORT & CHINA)					1	
10		HA004250000		SWITCH	FOR 3-PH-ASE 200~--240V (USE IN JAPAN & JA)					1	
11		40113427		POWER SWITCH	FOR 1-PH-ASE 200~--240V (GENERAL EXPORT & CHINA)					1	
12		40141487		AC POWER CORD A ASM.	FOR 1-PH-ASE 200~--240V (GENERAL EXPORT & CHINA)					1	
13		40138137		IPM550W MOTOR						1	
14		40111214		FAN MOTOR ASSY						1	
15		40005728		SOLENOID RELAY CABLE ASM.						1	
16		40006912		SOLENOID FOR PICK UP ASM.						1	
17		40142273		AT SOLENOID						1	
18		40006495		SAFETY_SW_ASM.						1	
19		40142747		TT SENSOR CABLE ASM.						1	
20		40005732		PF SENSOR CABLE ASM.						1	
21		40137370		INT PCB ASM.						1	
22		40139176		X FEED MOTOR						1	
23		40139177		Y FEED MOTOR						1	
24		40139178		PRESSER LIFTING MOTOR						1	
25		40139179		THREAD CLAMP MOTOR						1	
26		40105465		FLT-T PCB ASSY	FOR 3-PH-ASE 200~--240V (USE IN JAPAN & JA)					1	
27		40145901		FLT-CE PCB ASSY	FOR 1-PH-ASE CE 200~240V					1	
28		40114373		SDC-MAIN P1 CORD ASM.						1	
29		40114375		SDC-MAIN S CORD ASM.						1	
30		HD002230000		PHOTO SENSOR						1	
31		HD00057000A		PHOTO SENSOR						1	
32		40152933		PUB OPERATION BOX ASSY	MC-672 E-XCEPT CE					1	

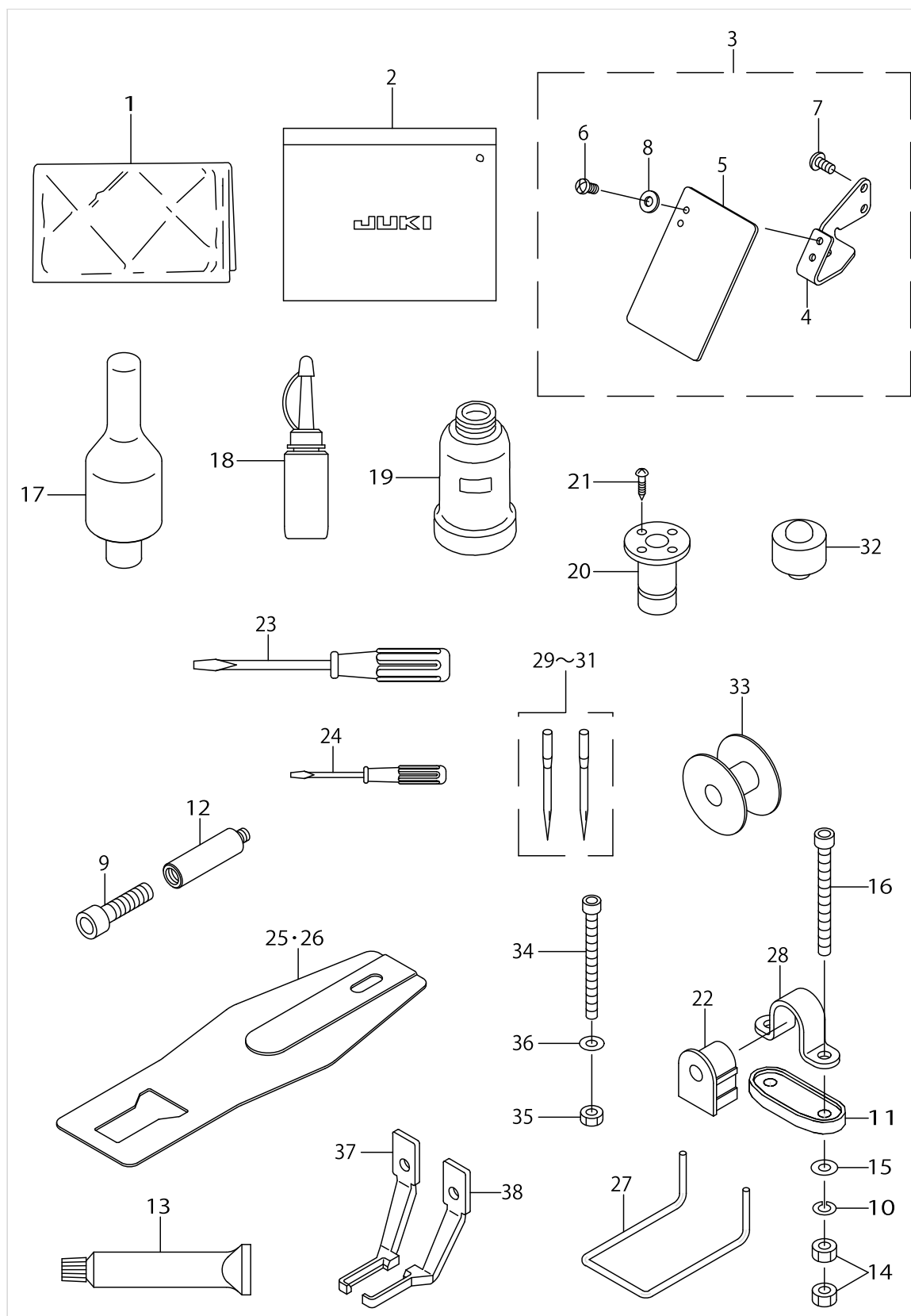
WIRING DIAGRAM



WIRING DIAGRAM

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
33		40146292		CE OPERATION BOX ASSY	FOR MC-672 CE					1	
34		40144886		IP-420U PANEL ASSY	FOR IP PANEL					1	
35		40152920		MAIN PCB ASSY	FORMC-672					1	
36		PV120205000		2-PORT SOLENOID VALVE						1	
37		40153196		AIR SOLENOID VAL- VE CORD A ASM						1	
38		40153197		AIR SOLENOID VAL- VE CORD B ASM						1	
39		40153194		AUTO SWITCH A ASM						1	
40		40153195		AUTO SWITCH B ASM						1	

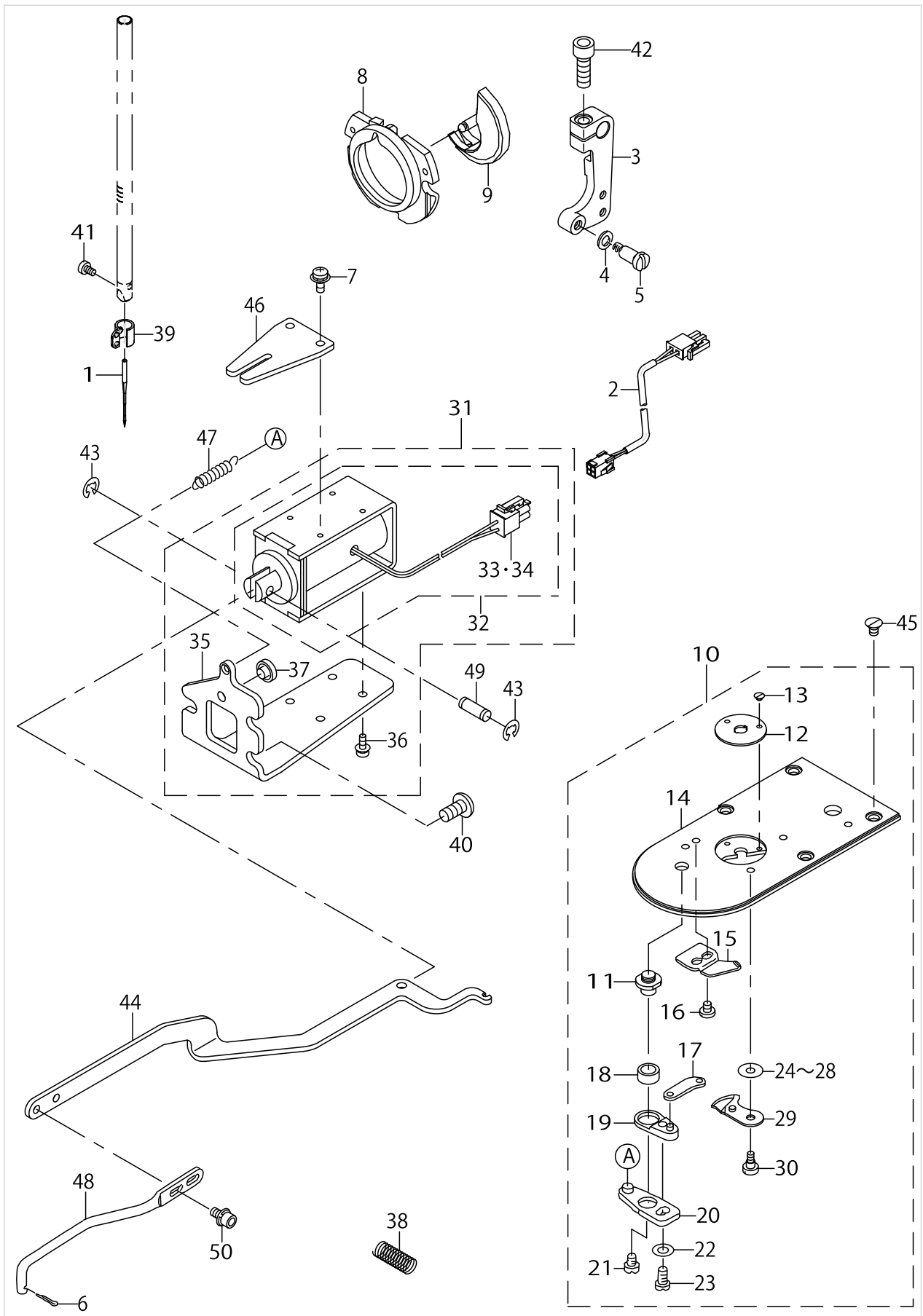
ACCESSORIE PARTS COMPONENTS



ACCESSORIE PARTS COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40048536		HEAD_COVER						1	
2		22932800		ACCESSORIE BAG						1	
3		40006484		SAFETY PLATE ASM.						1	
4		40051987		SAFETY PLATE BASE				*		1	
5		26037200		SAFETY PLATE				*		1	
6		SM4040655SP		SCREW M4 L=6				*		2	
7		SM4040855SP		SCREW				*		2	
8		WP0450801SD		WASHER 4.5X10X0.8				*		2	
9		SM6083002TN		SCREW M8 L=30						1	
10		WS0610002KN		SPRING WASHER 6.1X12.2X1.5						4	
11		40016195		BED_HINGE_RUBBER						2	
12		40036110		GREASE JOINT B						1	
13		40006323		JUKI GREASE A TUBE					☆	1	
14		NM6060001SC		NUT M6						8	
15		WP0651646SC		WASHER						4	
16		SM6066002TN		BOLT M6 L=60						4	
17		14101208		HEAD SUPPORT BAR						1	
18		B91212200A0		OILER (CONTAINING NO.2 OIL)						1	
19		B9121012000		OIL CAN						1	
20		B8202205000		OIL MANAGEMENT						1	
21		SK3311601SE		WOOD SCREW D=3.1 L=16						2	
22		40110844		HINGE_RUBBER						2	
23		22933105		SCREW DRIVER (MIDDLE)						1	
24		22933204		SCREW DRIVER (SMALL)						1	
25		14116503		FEED PLATE E	FOR LK-1900BF,BB					1	
26		14116909		FEED PLATE I	FOR LK-19-00BF(EXCEPT BB)					1	
27		13573407		FINGER GUARD	FOR LK-1900BF					1	
28		B1111210D00		BED HINGE						2	
29	R	MDP500B1402	MDP500B1400	NEEDLE DPX5#14-2	FOR LK-1900BS				☆	1	1.00
30		MDP170B2102		NEEDLE DPX17#21-2	FOR LK-1900BH,BW				☆	1	
31		MDP500B1102		DPX5#11-2	FOR LK-1900BF,BM				☆	1	
32		40016194		FRAME_SUPPORT_RUBBER						2	
33		13812102		BOBBIN					☆	1	
34		SM6066002TN		BOLT M6 L=60						1	
35		NM6060001SC		NUT M6						1	
36		WP0651646SC		WASHER						1	
37	R	13571906	13571955	CLOTH PRESSER FOOT (RIGHT)	FOR LK-1900BF					1	1.00
38	R	13572003	13571955	CLOTH PRESSER FOOT (LEFT)	FOR LK-1900BF					1	1.00

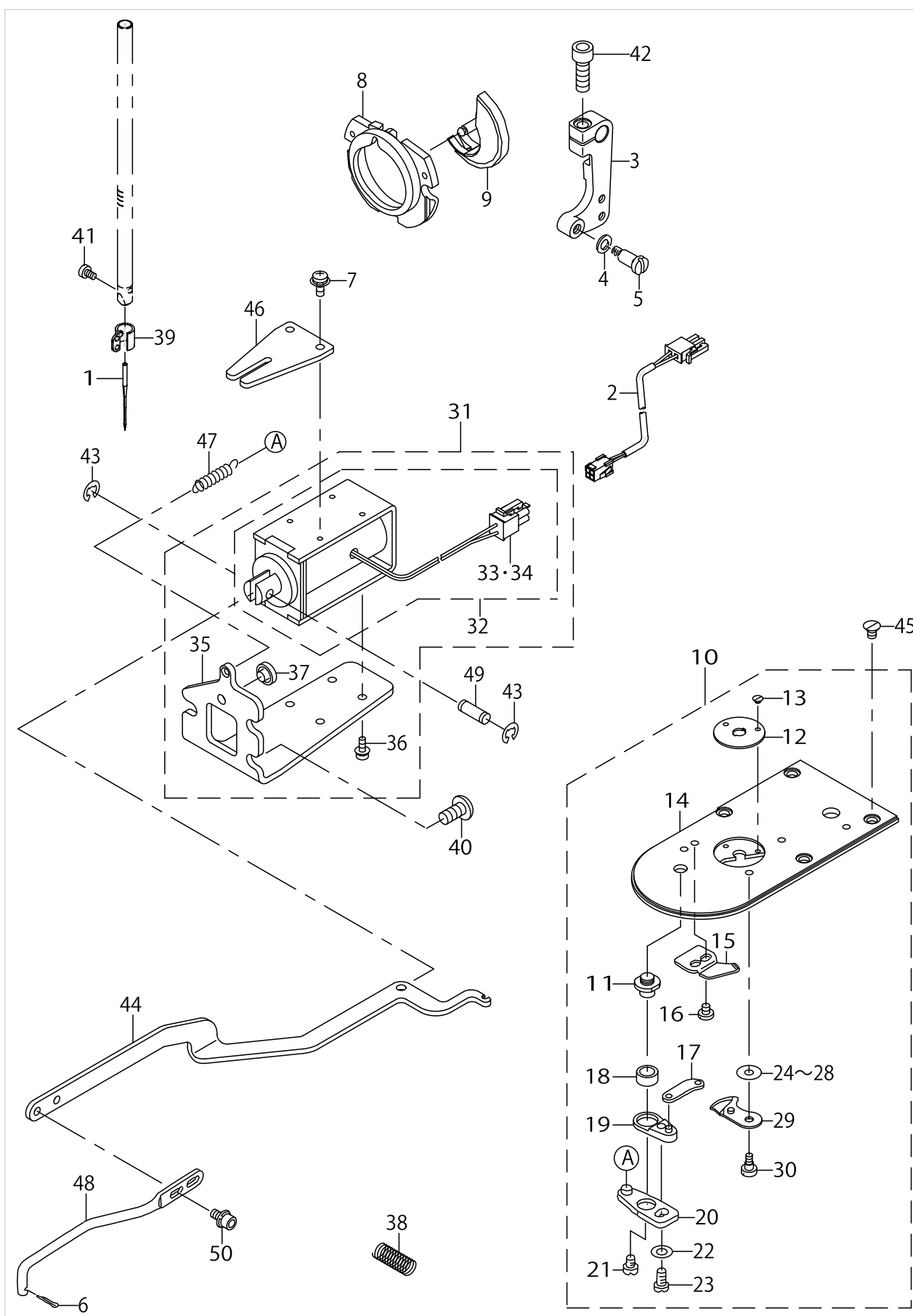
EXCLUSIVE PARTS FOR LK-1901BS (1)



EXCLUSIVE PARTS FOR LK-1901BS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		MDP500B1400		NEEDLE DPX5 #14					☆	1	
2		40005728		SOLENOID RELAY CABLE ASM.						1	
3		40011949		CONNECTING ARM B						1	
4		WP0651056SH		WASHER 6.5X11X1						1	
5		SD1201506TP		SHOULDER SCREW						1	
6		PD02010000B		SPLIT PIN						1	
7		SL4030681SC		SCREW M3 L=6						2	
8		14103352		INNER HOOK PRESSER ASM. B						1	
9		40110846		SHUTTLE					☆	1	
10		40142720		NEEDLEPLATEASM.A						1	
11		B2417280000		THREAD CUTTER LEVER SHAFT				*		1	
12		B2426280000		NEEDLE HOLE GUIDE				*	☆	1	
13		SS1060210TP		SCREW 3/32-56 L=2.2				*		2	
14		40142725		NEEDLE PLATE				*		1	
15		B2424280000		FIXING KNIFE				*	☆	1	
16		SS7090410SP		SCREW 9/64-40 L=3.5				*		1	
17		B2418280000		MOVING KNIFE LINK				*		1	
18		B2416280000		THREAD CUTTING LEVER RING				*		1	
19		B24152800A0		THREAD CUTTER L- EVER ASM. (SMALL)				*		1	
20		B24142800A0		THREAD CUTTER L- EVER ASM. (LARGE)				*		1	
21		SS6110430TP		SCREW 11/64-40 L=4.0				*		1	
22		WP0450846SP		WASHER				*		1	
23		SS7110740TP		SCREW 11/64-40 L=7				*		1	
24		B242328000C		MOVING KNIFE WASHER C	SELECTIVE PARTS			*		1	
25		B242328000A		MOVING KNIFE WASHER A	SELECTIVE PARTS			*		1	
26		B242328000B		MOVING KNIFE WASHER B	SELECTIVE PARTS			*		1	
27		B242328000D		MOVING KNIFE WASHER D	SELECTIVE PARTS			*		1	
28		B242328000E		MOVING KNIFE WASHER E	SELECTIVE PARTS			*		1	
29		B24212800A0		MOVING KNIFE ASM.				*	☆	1	
30		SD0500091TP		HINGE SCREW D=5.0 H=0.9				*		1	
31		40006912		SOLENOID FOR PICK UP ASM.						1	
32		14141758		SOLENOID FOR PICK-UP COMPL.				*		1	
33		HK03461004A		HOUSING BLUE 4P				*		1	
34		HK034640000		PIN CONTACT				*		2	
35		40006913		SOLENOID INSTALLING BASE				*		1	
36		SL4030881SC		SCREW M3X8				*		4	
37		12258000		BUSH				*		1	
38		14148407		VERTICAL FEED SHAFT SPRING						2	
39	R	40006525	40010574	NEEDLE BAR THREAD GUIDE					☆	1	1.00
40		SM4061255SP		SCREW M6 L=12						3	
41		SM6030500SN		SCREW M3 L=5					☆	1	
42		SM6061802TP		SCREW M6 L=18						1	
43		RC0410415KP		C-RING						2	
44		40006914		WORK CLAMP CONNECTING LINK						1	
45		SM1040650TP		SCREW						4	

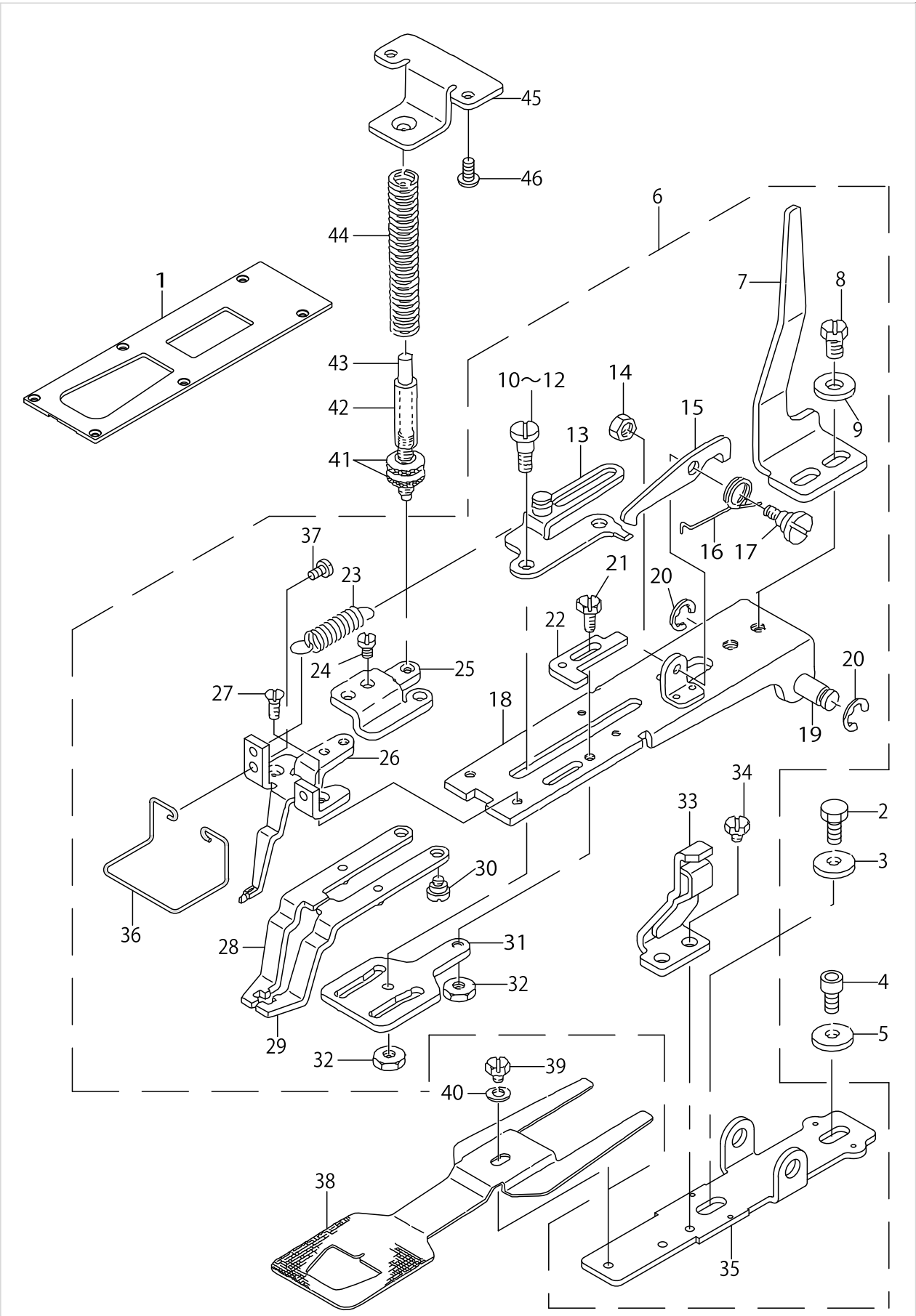
EXCLUSIVE PARTS FOR LK-1901BS (1)



EXCLUSIVE PARTS FOR LK-1901BS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		14142103		CONNECTING LINK GUIDE						1	
47		B1657506E00		SPRING						1	
48		13540604		DRIVING BAR B						1	
49		B302745000B		PIN						1	
50		SL6040892TN		BOLT						2	

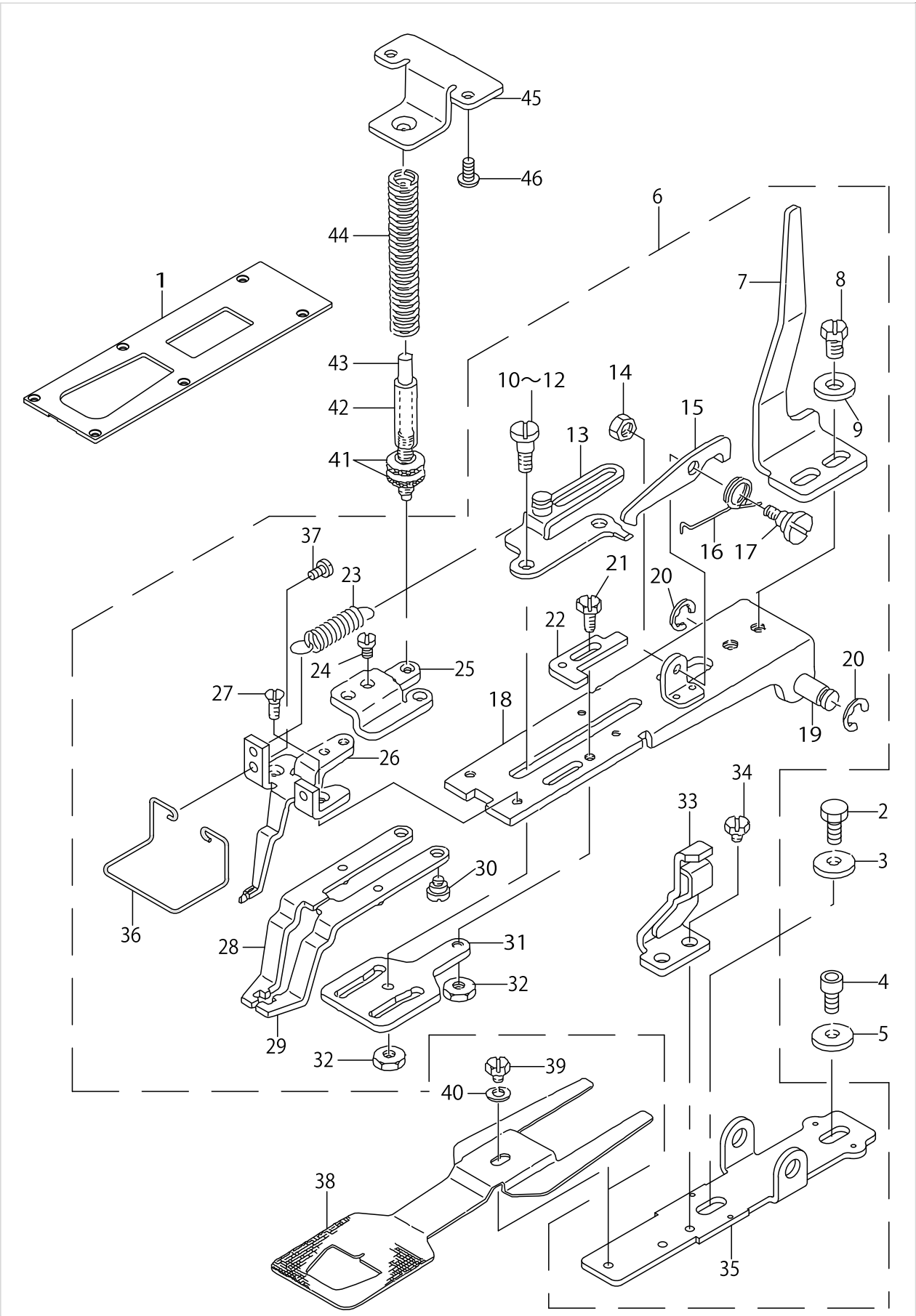
EXCLUSIVE PARTS FOR LK-1901BS (2)



EXCLUSIVE PARTS FOR LK-1901BS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40006935		CLOTH FEED PRESSER PLATE B						1	
2		SM9061403CP		SCREW M6 L=14						1	
3		WP0612516SD		WASHER 6.1X15.2X2.5						1	
4		SM6061202TP		SCREW M6 L=12						1	
5		WP0612516SD		WASHER 6.1X15.2X2.5						1	
6		14140255		WORK CLAMP FOOT BRACKET COMPL.						1	
7		13541404		WORK CLAMP FOOT LIFTING PLATE				*		1	
8		SS9151120CP		SCREW 15/64-28L=11				*		2	
9		WP0612516SD		WASHER 6.1X15.2X2.5				*		2	
10		D2545232D0A		HINGE SCREW	SELECTIVE PARTS			*		2	
11		D2545232D0B		HINGE SCREW	SELECTIVE PARTS			*		2	
12	R	D2545232D0C	D2545232D0A	HINGE SCREW	SELECTIVE PARTS			*		2	1.00
13		14141055		PULLING PLATE COMPL.				*		1	
14		NS6110530SP		NUT 11/64-40				*		1	
15		14141105		FIXING HOOK				*		1	
16		D2512232D00		TORSION SPRING				*		1	
17		D2511232D00		SCREW				*		1	
18		14140354		INSTALLING BASE COMPL.				*		1	
19		14141402		INSTALLING SHAFT				*		1	
20		RE0700000K0		E-RING 7				*		2	
21		SS9110920CP		SCREW 11/64-40 L=9				*		1	
22		14140909		ADJUSTING PLATE				*		1	
23		D2515232D00		TORSION SPRING				*		1	
24		SS7110510SP		SCREW 11/64-40 L=5				*		2	
25		13541107		WORK CLAMP FOOT SPRING HOLDER				*		1	
26		14140552		PICK-UP GUIDE COMPL.				*		1	
27		SS1110640TP		SCREW 11/64-40 L=5.5				*		2	
28		D2520232DA0		WORK CLAMP FOOT ASM. (LEFT)				*		1	
29		D2521232DA0		WORK CLAMP FOOT ASM. (RIGHT)				*		1	
30		SD0550271TP		HINGE SCREW D=5.50 H=2.7				*		2	
31		14141204		PLATE CAM				*		1	
32		NS6120480SP		NUT 3/16-28				*		2	
33		14140750		PREVENTING PLATE COMPL.				*		1	
34		SS9110460CP		SCREW 11/64-40 L=4				*		2	
35		14140206		PICK-UP INSTALLING BASE				*		1	
36		14141501		FINGER GUARD				*		1	
37		SS7090610SP		SCREW 9/64-40 L=6				*		2	
38		13541503		FEED PLATE						1	
39		SS9110460CP		SCREW 11/64-40 L=4						1	
40		WP0501016SD		WASHER 5X10.5X1						1	
41		B3117352000		THREAD TENSION POST NUT						2	
42		D2527232D00		SLEEVE						1	
43		D2528232D00		SHAFT						1	
44		D2529232D00		PRESSER SPRING						1	
45		13541602		WORK CLAMP FOOT SPRING HOLDER						1	

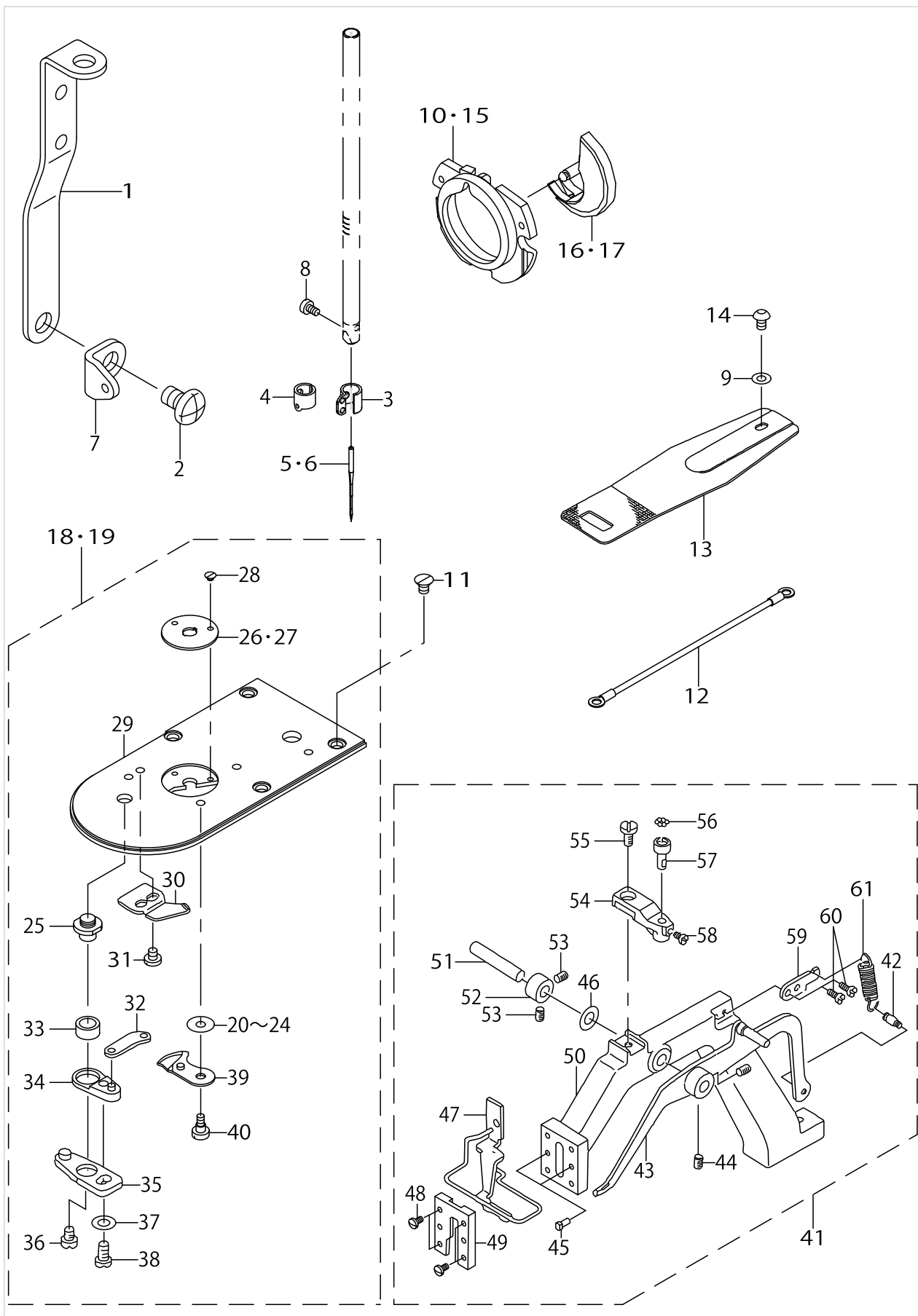
EXCLUSIVE PARTS FOR LK-1901BS (2)



EXCLUSIVE PARTS FOR LK-1901BS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		SM5040855SN		SCREW						2	

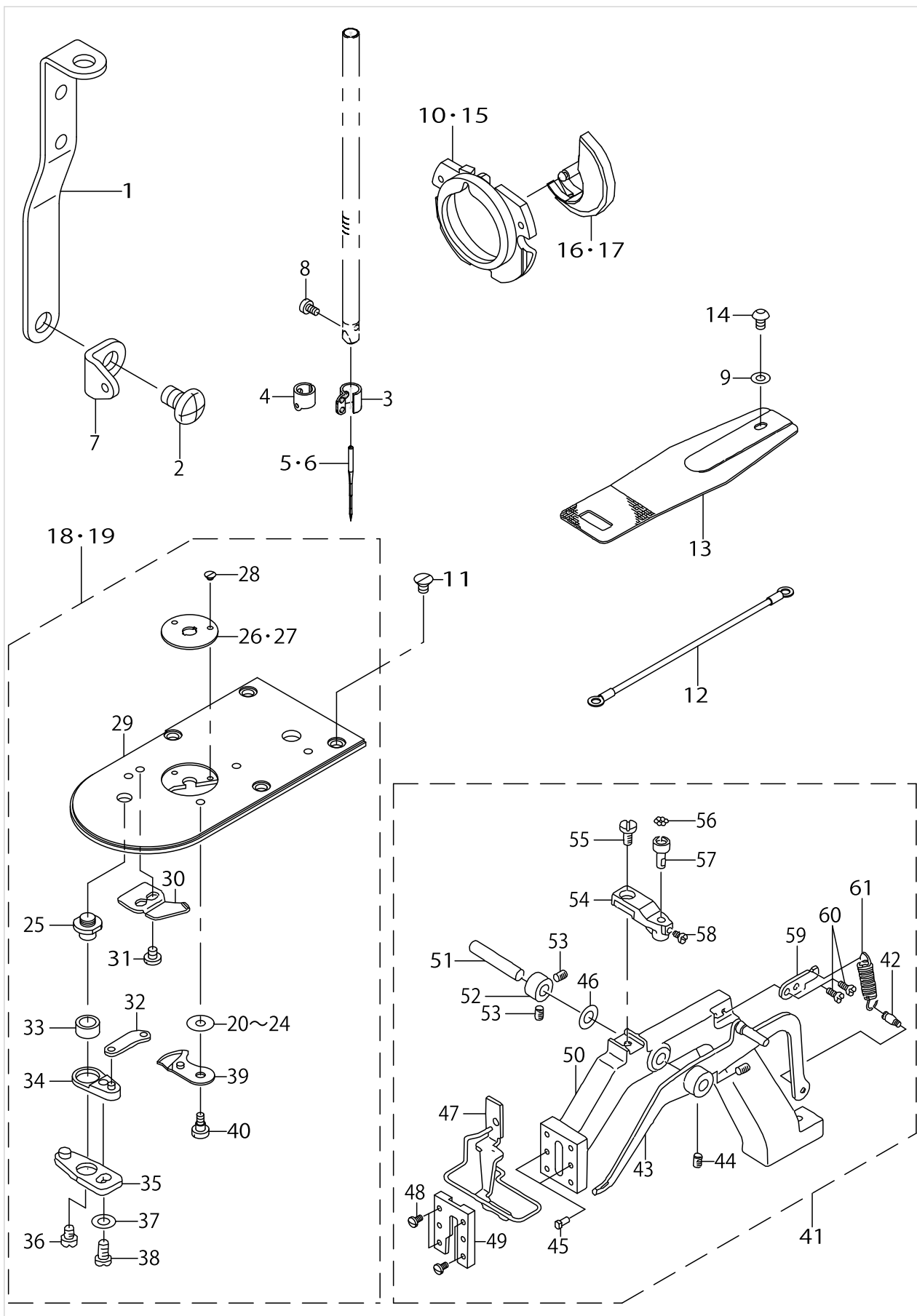
EXCLUSIVE PARTS FOR LK-1902BS,LK-1902BH



EXCLUSIVE PARTS FOR LK-1902BS,LK-1902BH

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		B1114581000		THREAD GUIDE PLATE						1	
2		SM4061255SP		SCREW M6 L=12						1	
3	R	40006525	40010574	NEEDLE BAR THREAD GUIDE	FOR LK-1902BS				☆	1	1.00
4		D1405L7AM00		NEEDLE BAR THREAD GUIDE	FOR LK-1902BH				☆	1	
5		MDP500B1400		NEEDLE DPX5 #14	FOR LK-1902BS				☆	1	
6		MDP170B2100		NEEDLE DPX17 #21	FOR LK-1902BH				☆	1	
7	R	13786306	40010414	THREAD GUIDE NO.1						1	1.00
8		SM6030500SN		SCREW M3 L=5					☆	1	
9		WP0621016SD		WASHER 6.2X13X1						1	
10		14103352		INNER HOOK PRESSER ASM. B	FOR LK-1902BS					1	
11		SM1040650TP		SCREW						4	
12		40005712		EARTH CORD ASM.						1	
13		14143002		FEED PLATE						1	
14		SM3061052TP		SCREW M6 L=10						1	
15		14103659		SHUTTLE RACE RING ASM. C	FOR LK-1902BH					1	
16		40110846		SHUTTLE	FOR LK-1902BS				☆	1	
17		40112995		SHUTTLE(H)	FOR LK-1902BH				☆	1	
18		40142720		NEEDLEPLATEASMA	FOR LK-1902BS					1	
19		40142721		NEEDLEPLATEASMH	FOR LK-1902BH					1	
20		B242328000C		MOVING KNIFE WASHER C	SELECTIVE PARTS			*		1	
21		B242328000A		MOVING KNIFE WASHER A	SELECTIVE PARTS			*		1	
22		B242328000B		MOVING KNIFE WASHER B	SELECTIVE PARTS			*		1	
23		B242328000D		MOVING KNIFE WASHER D	SELECTIVE PARTS			*		1	
24		B242328000E		MOVING KNIFE WASHER E	SELECTIVE PARTS			*		1	
25		B2417280000		THREAD CUTTER LEVER SHAFT				*		1	
26		B2426280000		NEEDLE HOLE GUIDE	FOR LK-1902BS			*	☆	1	
27		14109607		NEEDLE HOLE GUIDE	FOR LK-1902BH			*	☆	1	
28		SS1060210TP		SCREW 3/32-56 L=2.2				*		2	
29		40142725		NEEDLE PLATE				*		1	
30		B2424280000		FIXING KNIFE				*	☆	1	
31		SS7090410SP		SCREW 9/64-40 L=3.5				*		2	
32		B2418280000		MOVING KNIFE LINK				*		1	
33		B2416280000		THREAD CUTTING LEVER RING				*		1	
34		B24152800A0		THREAD CUTTER L- EVER ASM. (SMALL)				*		1	
35		B24142800A0		THREAD CUTTER L- EVER ASM. (LARGE)				*		1	
36		SS6110430TP		SCREW 11/64-40 L=4.0				*		1	
37		WP0450846SP		WASHER				*		1	
38		SS7110740TP		SCREW 11/64-40 L=7				*		1	
39		B24212800A0		MOVING KNIFE ASM.				*	☆	1	
40		SD0500091TP		HINGE SCREW D=5.0 H=0.9				*		1	
41	R	40090012	40104939	CLOTH FEED BASE ASM.						1	1.00
42		26229302		SUSPENSION SCREW				*		1	
43		13544051		LIFTING LEVER ASM.				*		1	
44		SS8150822TP		SCREW 15/64-28 L=8				*		2	
45		B1816280000		GUIDE PIN				*		2	

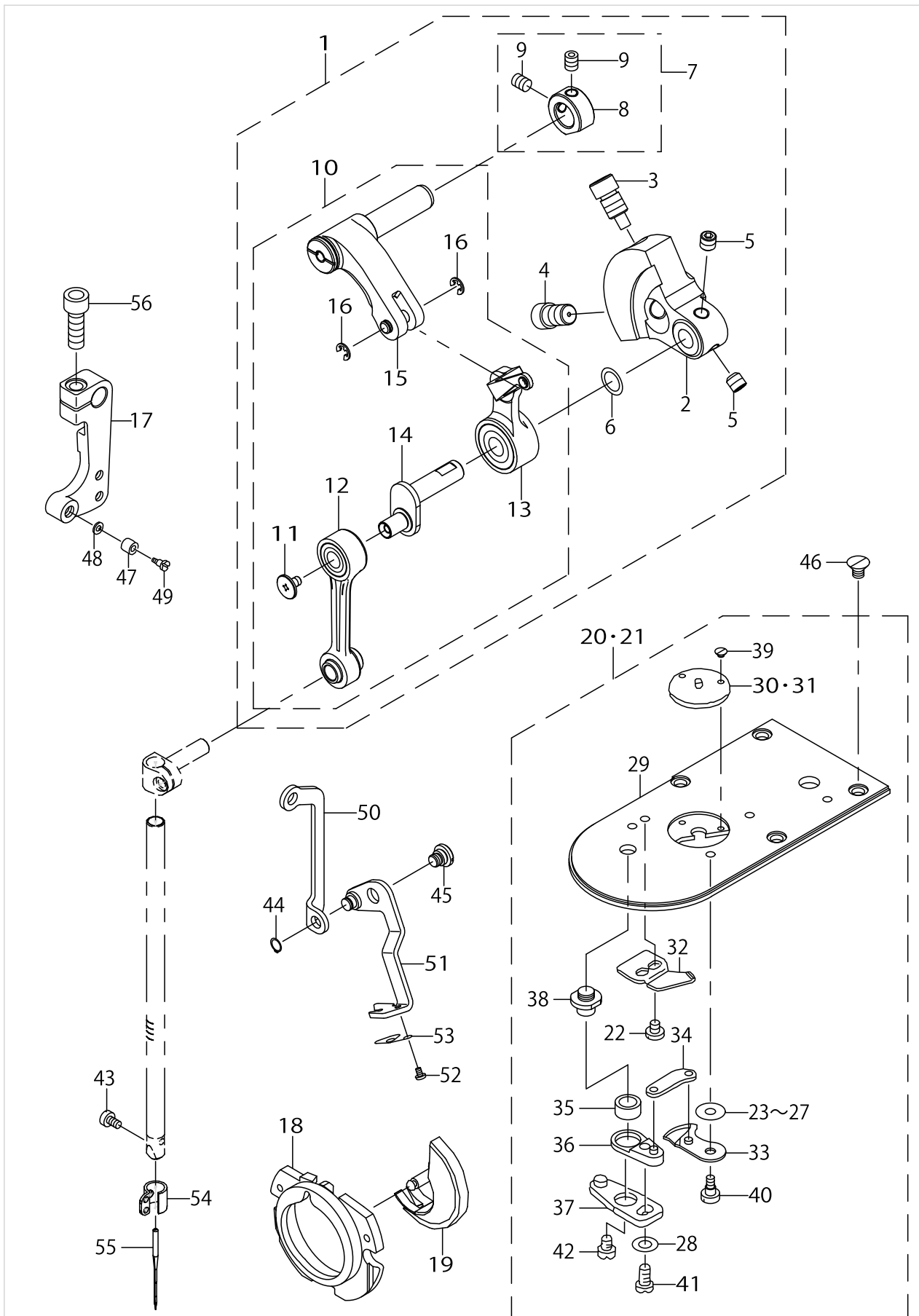
EXCLUSIVE PARTS FOR LK-1902BS,LK-1902BH



EXCLUSIVE PARTS FOR LK-1902BS,LK-1902BH

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		40090011		WASHER D				*		1	
47		13544465		CLOTH PRESSER FOOT ASM.				*		1	
48		SS7120910TP		SCREW 3/16-28 L=9				*		4	
49		13544614		CLOTH FEED BASE COVER				*		1	
50		13543715		CLOTH FEED BASE				*		1	
51		40089982		LIFTING LEVER SHAFT D				*		1	
52		40090010		THRUST COLLAR D				*		1	
53		SM8060612TP		SCREW M6 L=6				*		2	
54		13543806		BALL HOLDER				*		1	
55		SS7151210SP		SCREW15/64-28L=12				*		1	
56		B2549280000		WORK CLAMP FOOT MOUNTING BASE BALL				*		7	
57		26224808		BALL RETAINER				*		1	
58		SS7110740TP		SCREW 11/64-40 L=7				*		1	
59		13543905		SPRINGSUSPENSION				*		1	
60		SS6120940SP		SCREW 3/16-28 L=9				*		2	
61		13544705		SPRING				*		1	

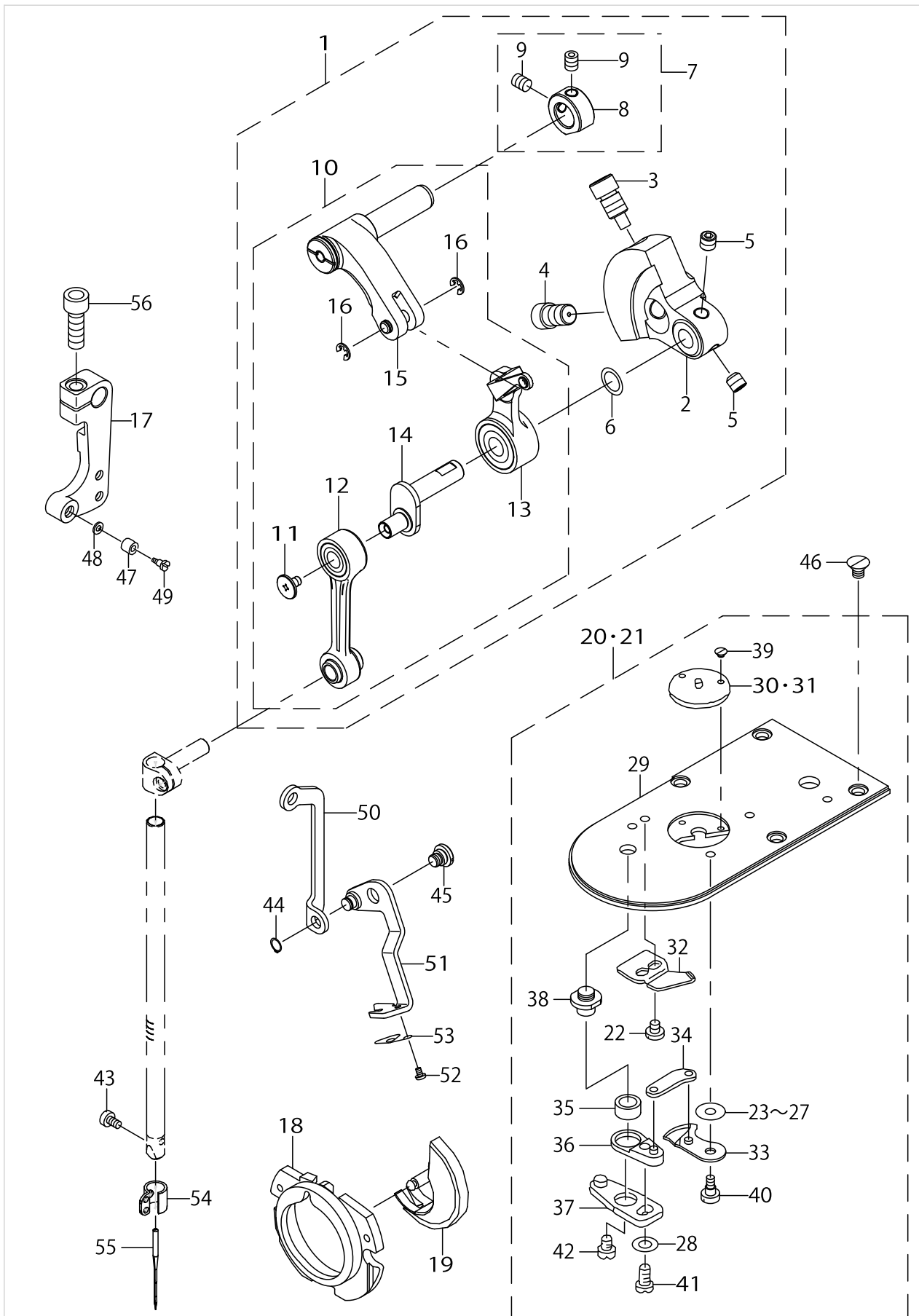
EXCLUSIVE PARTS FOR LK-1903BS-301,LK-1903BS-302(1)



EXCLUSIVE PARTS FOR LK-1903BS-301,LK-1903BS-302(1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40142785		COUNTER_WEIGHT_COMPL_3						1	
2	R	40142691	40142689	COUNTER_WEIGHT		A	LK1900B	*		1	1.00
2	R	40142691	40142785	COUNTER_WEIGHT		B	LK1903B	*		1	1.00
3		40010424		COUNTER_WEIGHT_SCREW_A				*		1	
4		40010425		COUNTER_WEIGHT_SCREW_B				*		1	
5		40010426		COUNTER_WEIGHT_SCREW_C				*		1	
6		WP0820516SP		WASHER 11.6X8.2X0.6				*		1	
7		40110841		THRUST_COLLAR_ASM.				*		1	
8		40110842		THRUST_COLLAR				*		1	
9		SM80506A2TP		SCREW M5 L=6				*		2	
10	R	40142786	40142785	THREAD_TAKE_UP_COMPL_3				*		1	1.00
11	R	40142701	40142689	LEFT_HAND_SCREW				*		1	1.00
12	R	40142697	40142689	NEEDLE_BAR_CRANK_ROD_COMPL.		A	LK1900B	*		1	1.00
12	R	40142697	40142785	NEEDLE_BAR_CRANK_ROD_COMPL.		B	LK1903B	*		1	1.00
13		40142787		THREAD_TAKE_UP_ASM_3				*		1	
14		40142790		NEEDLE_BAR_CRANK_3				*		1	
15		40142807		TAKE_UP_CRANK_ASM_3				*		1	
16		RE0300000K0		E-RING 3				*		2	
17		40011949		CONNECTING ARM B						1	
18		14103352		INNER HOOK PRESSER ASM. B						1	
19		40110846		SHUTTLE					☆	1	
20		40142723		NEEDLE PLATE ASM. M	FOR LK-19-03BS-301					1	
21		40142724		NEEDLEPLATEASM.K	FOR LK-19-03BS-302					1	
22		SS7090410SP		SCREW 9/64-40 L=3.5				*		2	
23		B242328000A		MOVING KNIFE WASHER A	SELECTIVE PARTS			*		1	
24		B242328000B		MOVING KNIFE WASHER B	SELECTIVE PARTS			*		1	
25		B242328000C		MOVING KNIFE WASHER C	SELECTIVE PARTS			*		1	
26		B242328000D		MOVING KNIFE WASHER D	SELECTIVE PARTS			*		1	
27		B242328000E		MOVING KNIFE WASHER E	SELECTIVE PARTS			*		1	
28		WP0450846SP		WASHER				*		1	
29		40142725		NEEDLE PLATE				*		1	
30		MAZ15801000		GUIDE	FOR LK-19-03BS-301			*	☆	1	
31		MAZ15601000		GUIDE	FOR LK-19-03BS-302			*	☆	1	
32		B2424280000		FIXING KNIFE				*	☆	1	
33		B24212800A0		MOVING KNIFE ASM.				*	☆	1	
34		B2418280000		MOVING KNIFE LINK				*		1	
35		B2416280000		THREAD CUTTING LEVER RING				*		1	
36		B24152800A0		THREAD CUTTER L- EVER ASM. (SMALL)				*		1	
37		B24142800A0		THREAD CUTTER L- EVER ASM. (LARGE)				*		1	
38		B2417280000		THREAD CUTTER LEVER SHAFT				*		1	
39		SS1060210TP		SCREW 3/32-56 L=2.2				*		2	
40		SD0500091TP		HINGE SCREW D=5.0 H=0.9				*		1	
41		SS7110740TP		SCREW 11/64-40 L=7				*		1	
42		SS6110430TP		SCREW 11/64-40 L=4.0				*		1	

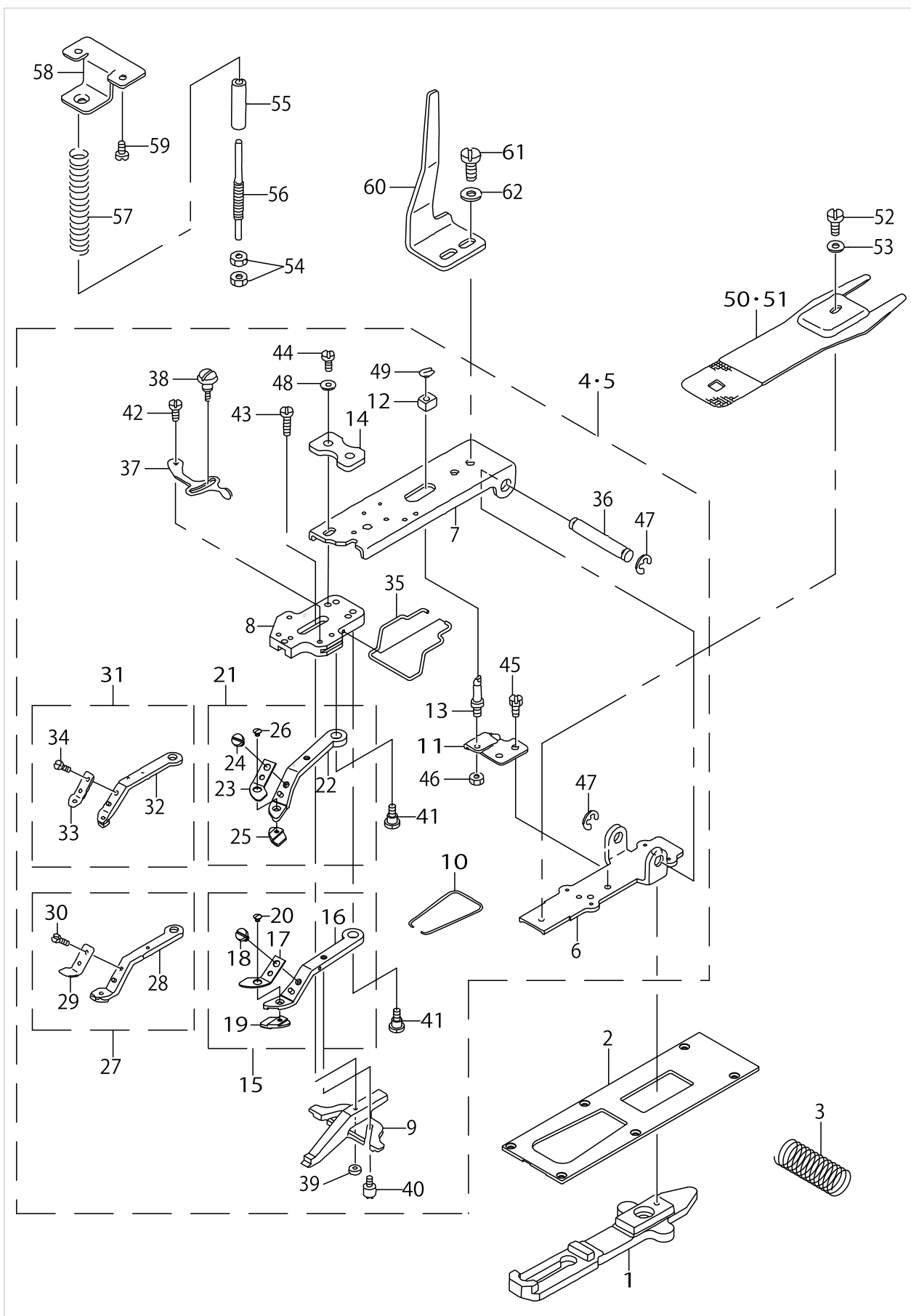
EXCLUSIVE PARTS FOR LK-1903BS-301,LK-1903BS-302(1)



EXCLUSIVE PARTS FOR LK-1903BS-301,LK-1903BS-302(1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
43		SM6030500SN		SCREW M3 L=5					☆	1	
44		RC0470611KP		RETAINING RING 4.7						1	
45		SD0640216TP		SHOULDER SCREW						1	
46		SM1040650TP		SCREW						4	
47	R	B2619372000	26028803	STOP MOTION TRIPPING LEVER CAM						1	1.00
48		B185351200E		HOOK SHAFT WASHER						1	
49		SD0791276TP		SHOULDER SCREW						1	
50		40006937		WIPER CONNECTING PLATE B						1	
51		40033047		WIPER ASM.						1	
52		SS5060310SP		SCREW 3/32-56 L=2.8						2	
53		40009860		WIPER THREAD CATCH SPRING					☆	1	
54	R	40006525	40010574	NEEDLE BAR THREAD GUIDE					☆	1	1.00
55		MDP170B1400		NEEDLE DPX17 #14					☆	1	
56		SM6061802TP		SCREW M6 L=18						1	

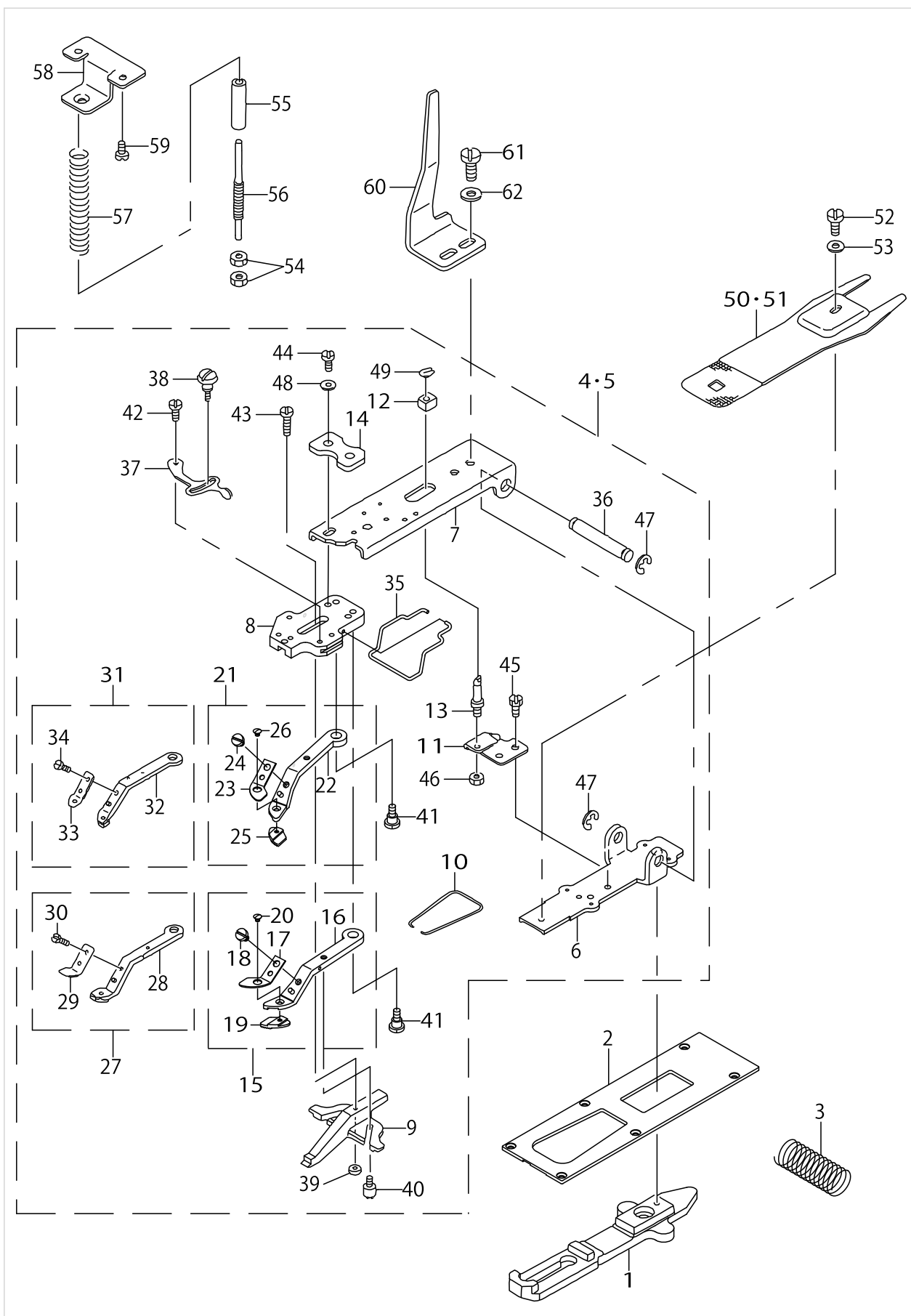
EXCLUSIVE PARTS FOR LK-1903BS-301,LK-1903BS-302(2)



EXCLUSIVE PARTS FOR LK-1903BS-301,LK-1903BS-302(2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		14145106		CLOTH FEED PLATE						1	
2		40006935		CLOTH FEED PRESSER PLATE B						1	
3		14148407		VERTICAL FEED SHAFT SPRING						1	
4		14145858		VERY SMALL CLAMP MECHANISM ASM.	FOR LK-19-03BS-301					1	
5		14145650		MEDIUM CLAMP MECHANISM ASM.	FOR LK-19-03BS-302					1	
6		14146104		PICK-UP INSTALLING BASE				*		1	
7		14146203		PICK-UP FOOT INSTALLING BASE				*		1	
8		14146302		PICK-UP FOOT INSTALLING BASE				*		1	
9	R	B2552372000	26025908	BUTTON CLAMP SLIDE				*		1	1.00
10		MAZ15513000		BUTTON CLAMP JAW LEVER SPRING				*		1	
11		MAZ15514000		SUPPORT PLATE				*		1	
12		MAZ15515000		SLIDE BLOCK				*		1	
13		13540901		STATIONING BLOCK SHAFT				*		1	
14		14146401		PRESSER PLATE				*		1	
15		14149058		MIDDLE CLAMP JAW LEVER ASM. (RIGHT)	FOR LK-19-03BS-302			*		1	
16	R	MAZ15507000	MAZ155070B0	SMALL CLAMP JAW LEVER ASM. (LEFT)				*		1	1.00
17		MAZ15509000		SPRING RIGHT				*		1	
18		SS7090410SP		SCREW 9/64-40 L=3.5				*		1	
19		14149009		PLATE L (RIGHT)				*		1	
20		SS2060310SP		SCREW 3/32-56 L=3				*		1	
21		14149157		MIDDLE CLAMP JAW LEVER ASM. (LEFT)	FOR LK-19-03BS-302			*		1	
22	R	MAZ15508000	MAZ155080B0	SMALL CLAMP JAW LEVER (LEFT)				*		1	1.00
23		MAZ15510000		SPRING (LEFT)				*		1	
24		SS7090410SP		SCREW 9/64-40 L=3.5				*		1	
25		14149108		PLATE L (LEFT)				*		1	
26		SS2060310SP		SCREW 3/32-56 L=3				*		1	
27		MAZ158070BB		EXTRA SMALL CLAMP LEVER ASM. (LEFT)	FOR LK-19-03BS-301			*		1	
28	R	MAZ158070AB	MAZ158070BB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)				*		1	1.00
29		MAZ15809000		SPRING (RIGHT)				*		1	
30		SS7090410SP		SCREW 9/64-40 L=3.5				*		1	
31		MAZ158080BB		EXTRA SMALL CLAMP LEVER ASM. (LEFT)	FOR LK-19-03BS-301			*		1	
32	R	MAZ158080AB	MAZ158080BB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)				*		1	1.00
33		MAZ15810000		SPRING (LEFT)				*		1	
34		SS7090410SP		SCREW 9/64-40 L=3.5				*		1	
35		D3130M1YC00		FINGER GUARD				*		1	
36		14141402		INSTALLING SHAFT				*		1	
37		B2548372000		SNAP FASTENER C-LAMP STOP LEVER				*		1	
38		B2549372000		CLAMP SCREW A				*		1	
39		B2553372000		NUT				*		1	
40		B2560372000		BUTTON CLAMP STOP PIN				*		2	
41		SD0640391TP		HINGE SCREW D=6.35 H=3.9				*		2	
42		SD0550181SP		HINGE SCREW D=5.50 H=1.8				*		1	

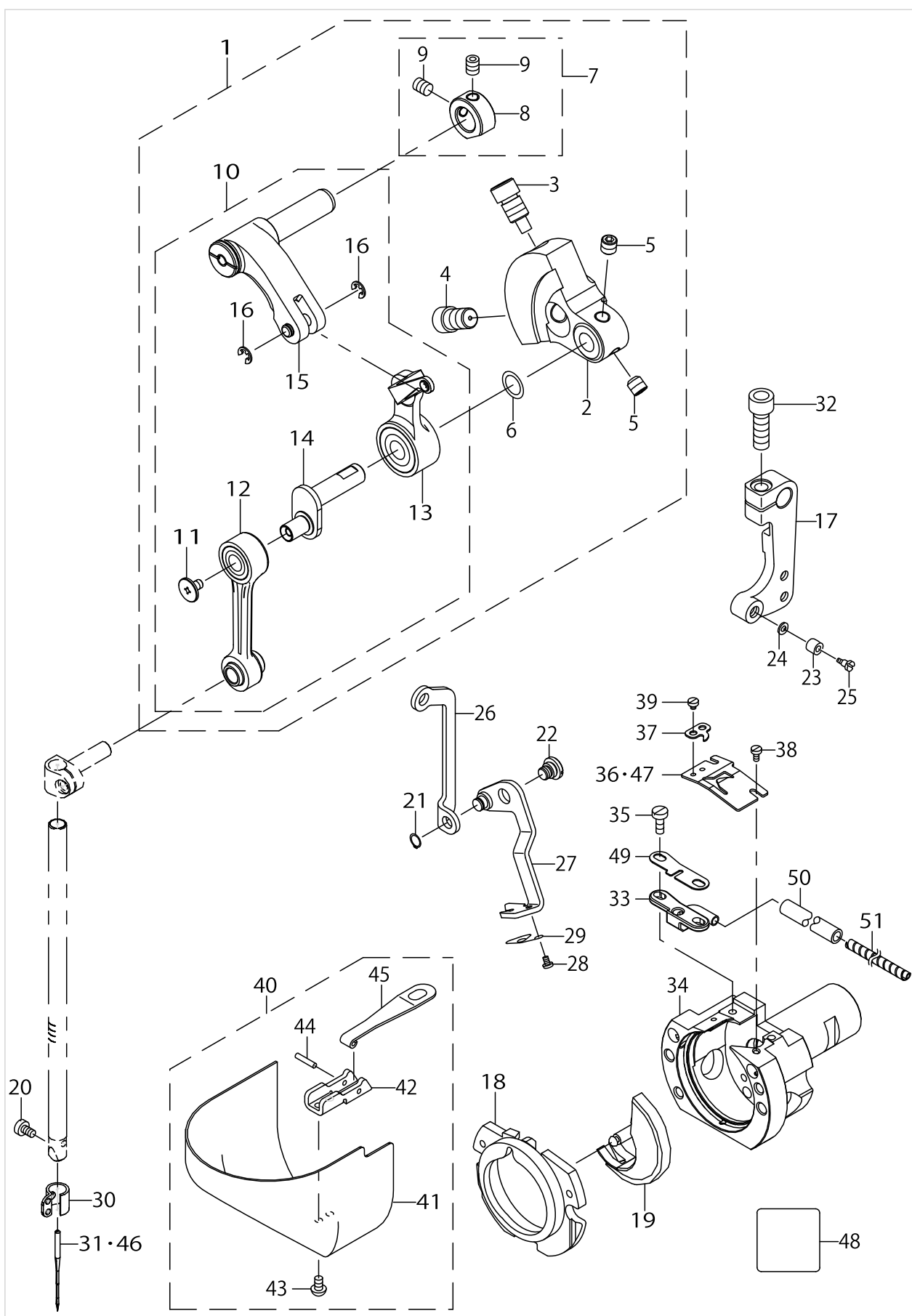
EXCLUSIVE PARTS FOR LK-1903BS-301,LK-1903BS-302(2)



EXCLUSIVE PARTS FOR LK-1903BS-301,LK-1903BS-302(2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
43		SD0550301SP		HINGE SCREW D=5.5 H=3				*		1	
44		SS9621413SP		SCREW 3/16-32 L=13.5				*		2	
45		SS9110460CP		SCREW 11/64-40 L=4				*		2	
46		NS6150310SP		NUT 15/64-28				*		1	
47		RE0700000K0		E-RING 7				*		2	
48		WP0501016SD		WASHER 5X10.5X1				*		2	
49		D2548232D00		SNAP RING FOR C-CONNECTING ROD				*		1	
50		MAZ15502000		PRESSURE PLATE	FOR LK-19-03BS-301					1	
51		MAZ15602000		PRESSURE PLATE	FOR LK-19-03BS-302					1	
52		SS9110543CP		SCREW 11/64-40 L=5.3						1	
53		WP0501016SD		WASHER 5X10.5X1						1	
54		22928808		NUT						2	
55		D2527232D00		SLEEVE						1	
56		14146906		ADJUSTING SHAFT						1	
57		13812003		PRESSURE SPRING						1	
58		13811906		ACCEPT PLATE (UPPER)						1	
59		SM5040855SN		SCREW						2	
60		MAZ15516000		MOVING PLATE						1	
61		SS9151120CP		SCREW15/64-28L=11						2	
62		WP0612516SD		WASHER6.1X15.2X2.5						2	

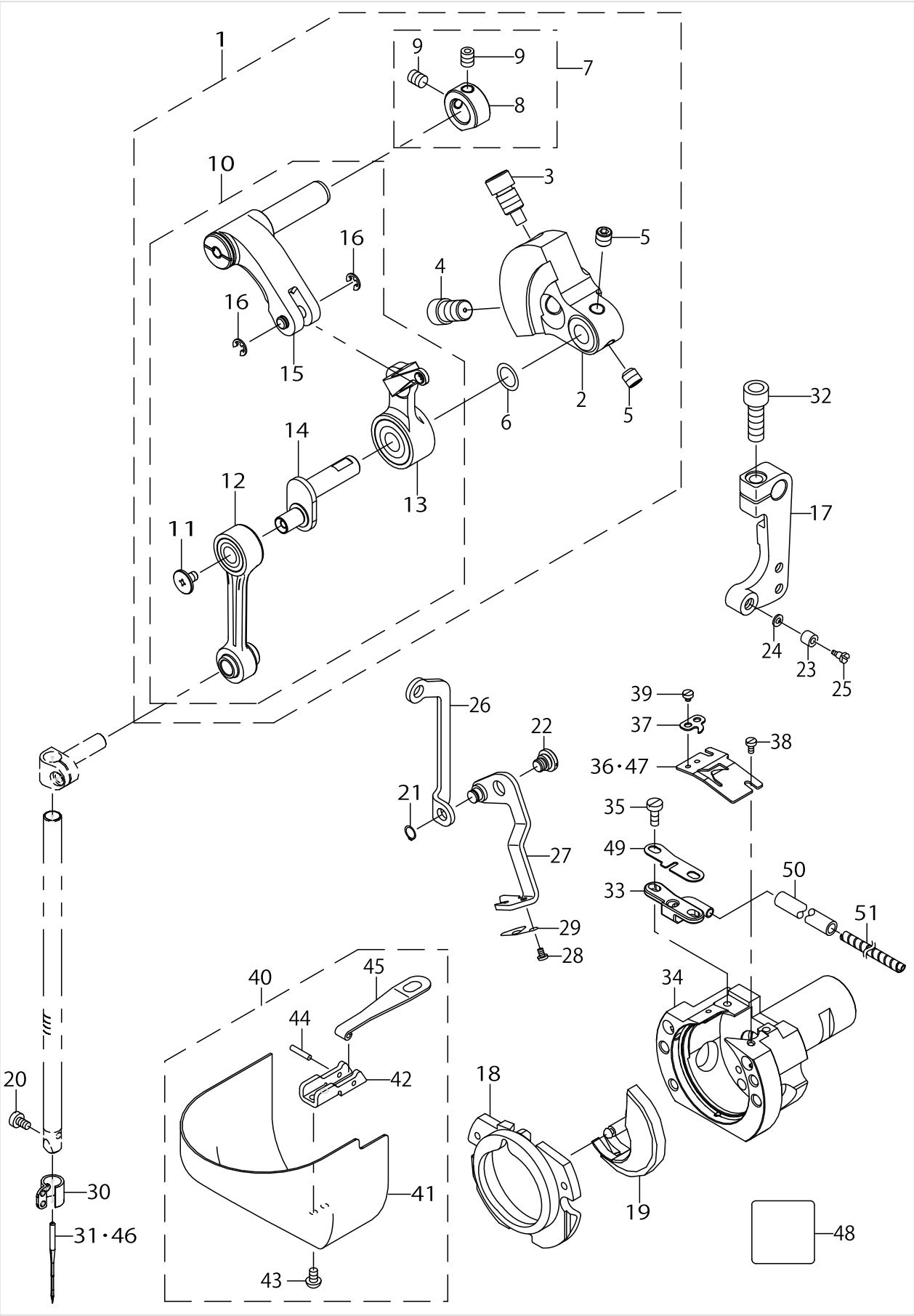
EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(1)



EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40142785		COUNTER_WEIGHT_COMPL_3	FOR LK-19-03B-BS-301					1	
2	R	40142691	40142689	COUNTER_WEIGHT		A	LK1900B	*		1	1.00
2	R	40142691	40142785	COUNTER_WEIGHT		B	LK1903B	*		1	1.00
3		40010424		COUNTER_WEIGHT_SCREW_A				*		1	
4		40010425		COUNTER_WEIGHT_SCREW_B				*		1	
5		40010426		COUNTER_WEIGHT_SCREW_C				*		1	
6		WP0820516SP		WASHER 11.6X8.2X0.6				*		1	
7		40110841		THRUST_COLLAR_ASM.				*		1	
8		40110842		THRUST_COLLAR				*		1	
9		SM80506A2TP		SCREW M5 L=6				*		2	
10	R	40142786	40142785	THREAD_TAKE_UP_COMPL_3				*		1	1.00
11	R	40142701	40142689	LEFT_HAND_SCREW				*		1	1.00
12	R	40142697	40142689	NEEDLE_BAR_CRANK_ROD_COMPL.		A	LK1900B	*		1	1.00
12	R	40142697	40142785	NEEDLE_BAR_CRANK_ROD_COMPL.		B	LK1903B	*		1	1.00
13		40142787		THREAD_TAKE_UP_ASM_3				*		1	
14		40142790		NEEDLE_BAR_CRANK_3				*		1	
15		40142807		TAKE_UP_CRANK_ASM_3				*		1	
16		RE0300000K0		E-RING 3				*		2	
17		40011949		CONNECTING ARM B	FOR LK-19-03B-BS-301					1	
18		14103352		INNER HOOK PRESSER ASM. B						1	
19		40110846		SHUTTLE					☆	1	
20		SM6030500SN		SCREW M3 L=5					☆	1	
21		RC0470611KP		RETAINING RING 4.7	FOR LK-19-03B-BS-301					1	
22		SD0640216TP		SHOULDER SCREW	FOR LK-19-03B-BS-301					1	
23	R	B2619372000	26028803	STOP MOTION TRIPPING LEVER CAM	FOR LK-19-03B-BS-301					1	1.00
24		B185351200E		HOOK SHAFT WASHER	FOR LK-19-03B-BS-301					1	
25		SD0791276TP		SHOULDER SCREW	FOR LK-19-03B-BS-301					1	
26		40006937		WIPER CONNECTING PLATE B	FOR LK-19-03B-BS-301					1	
27		40033047		WIPER ASM.	FOR LK-19-03B-BS-301					1	
28		SS5060310SP		SCREW 3/32-56 L=2.8	FOR LK-19-03B-BS-301					2	
29		40009860		WIPER THREAD CATCH SPRING	FOR LK-19-03B-BS-301				☆	1	
30	R	40006525	40010574	NEEDLE BAR THREAD GUIDE					☆	1	1.00
31		MDP170B1400		NEEDLE DPX17 #14	FOR LK-1900B-BS				☆	1	
32		SM6061802TP		SCREW M6 L=18						1	
33		40163512		PIPE ASM.						1	
34		40146853		SHUTTLE_B						1	
35		SM6030800SP		SCREW M3X0.5 L=8						2	
36		40153212		INNER_HOOK_UPPER_SPRING_03	FOR LK-19-03B-BS-301					1	
37		40153213		LOWER_THREAD HOLDER_B	FOR LK-19-03B-BS-301					1	
38		SM6020460TP		SCREW						2	
39		SM6020250TP		SCREW	FOR LK-19-03B-BS-301					2	

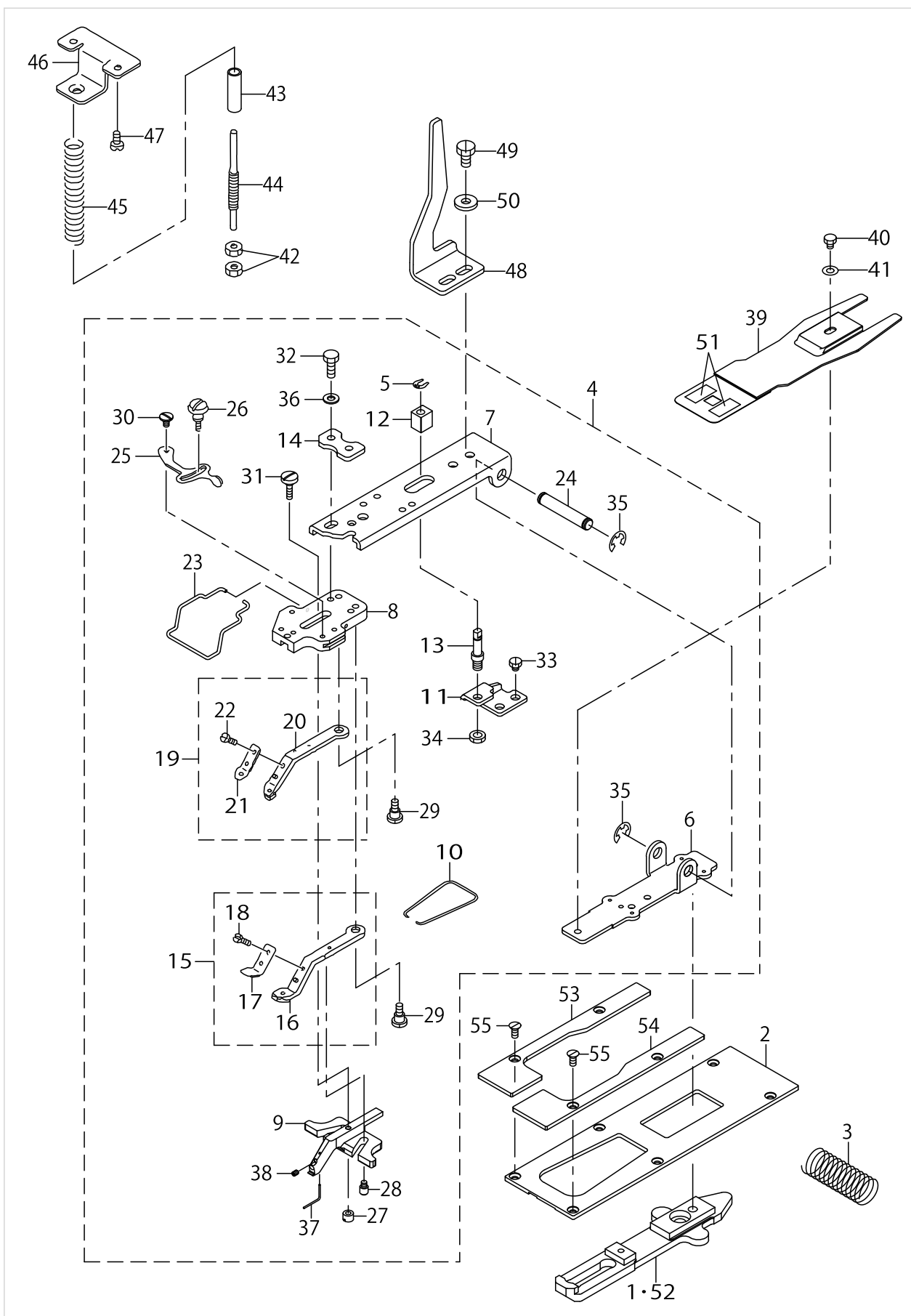
EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(1)



EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
40		40146832		CYLINDER_ARM_CAP_ASM						1	
41		40146833		CYLINDER_ARM_CAP				*		1	
42	R	40142677	40142674	CYLINDER ARM CAP PLATE		A		*		1	1.00
42	R	40142677	40146832	CYLINDER ARM CAP PLATE		B	LK1903B-- BS-301専用/Only L- K1903B-BS-301	*		1	1.00
43		SM3030552TN		SCREW M3 L=5				*		2	
44		13508700		HOOK COVER PRESSER SPRING PIN				*		1	
45		26221101		HOOK COVER PRESSER SPRING A				*		1	
46		MDP170B1100		NEEDLE DPX17 #11	FOR LK-19- 03B-BS-3- 01, LK-1900B-BF					1	
47		40146835		INNER_HOOK_UPPER_SPRING	FOR LK-19- 00B-BS,LK- -1900B-BF					1	
48		40156963		THREADING DIAGRAM	FOR LK-19- 03B-BS-301					1	
49		40163455		ABSORB PLATE						1	
50		BT0600401E0		TUBE						.37	
51		HX00314000D		SPIRAL TUBE						.08	

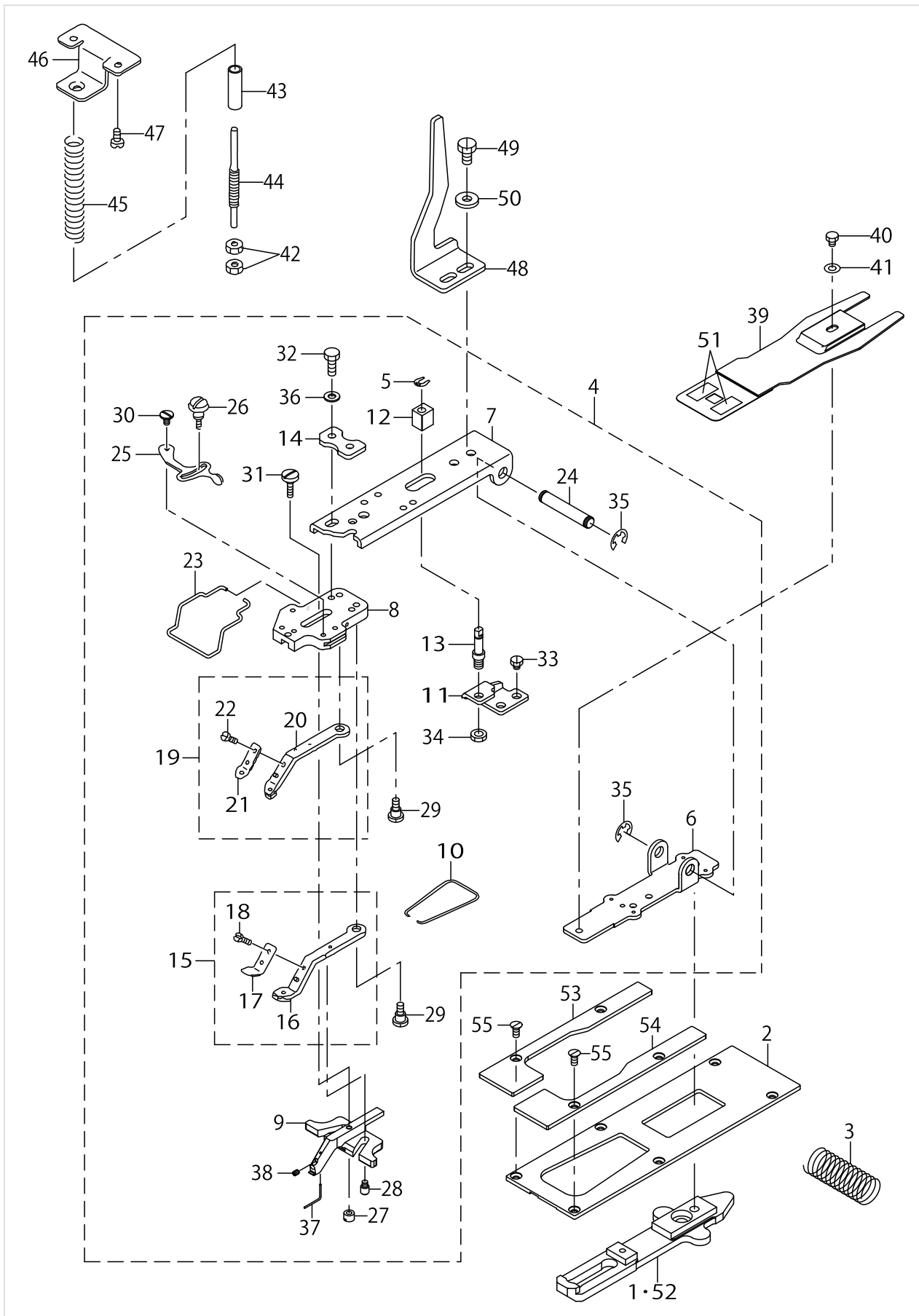
EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(2)



EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		14145106		CLOTH FEED PLATE	FOR LK-1903B-BS					1	
2		40006935		CLOTH FEED PRESSER PLATE B	FOR LK-1903B-BS					1	
3		14148407		VERTICAL FEED SHAFT SPRING	FOR LK-1903B-BS					1	
4		40146850		AVERY SMALL CLAMP MECHANISM ASM.	FOR LK-1903B-BS					1	
5		D2548232D00		SNAP RING FOR CONNECTING ROD				*		1	
6		14146104		PICK-UP INSTALLING BASE				*		1	
7		14146203		PICK-UP FOOT INSTALLING BASE				*		1	
8		14146302		PICK-UP FOOT INSTALLING BASE				*		1	
9		40146812		BUTTON_CLAMP_SLIDE				*		1	
10		MAZ15513000		BUTTON CLAMP JAW LEVER SPRING				*		1	
11		MAZ15514000		SUPPORT PLATE				*		1	
12		MAZ15515000		SLIDE BLOCK				*		1	
13		13540901		STATIONING BLOCK SHAFT				*		1	
14		14146401		PRESSER PLATE				*		1	
15		MAZ158070BB		EXTRA SMALL CLAMP LEVER ASM. (LEFT)				*		1	
16	R	MAZ158070AB	MAZ158070BB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)				*		1	1.00
17		MAZ15809000		SPRING (RIGHT)				*	☆	1	
18		SS7090410SP		SCREW 9/64-40 L=3.5				*		1	
19		MAZ158080BB		EXTRA SMALL CLAMP LEVER ASM. (LEFT)				*		1	
20	R	MAZ158080AB	MAZ158080BB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)				*		1	1.00
21		MAZ15810000		SPRING (LEFT)				*	☆	1	
22		SS7090410SP		SCREW 9/64-40 L=3.5				*		1	
23		D3130M1YC00		FINGER GUARD				*		1	
24		14141402		INSTALLING SHAFT				*		1	
25		B2548372000		SNAP FASTENER CLAMP STOP LEVER				*		1	
26		B2549372000		CLAMP SCREW A				*		1	
27		B2553372000		NUT				*		1	
28		B2560372000		BUTTON CLAMP STOP PIN				*		2	
29		SD0640391TP		HINGE SCREW D=6.35 H=3.9				*		2	
30		SD0550181SP		HINGE SCREW D=5.50 H=1.8				*		1	
31		SD0550301SP		HINGE SCREW D=5.5 H=3				*		1	
32		SS9621413SP		SCREW 3/16-32 L=13.5				*		2	
33		SS9110460CP		SCREW 11/64-40 L=4				*		2	
34		NS6150310SP		NUT 15/64-28				*		1	
35		RE0700000K0		E-RING 7				*		2	
36		WP0501016SD		WASHER 5X10.5X1				*		2	
37		40146831		BUTTON_RISING_BAR				*		1	
38		SM8030412TP		SCREW				*		1	
39		40146828		PRESSURE PLATE	FOR LK-1903B-BS					1	
40		SS9110543CP		SCREW 11/64-40 L=5.3	FOR LK-1903B-BS					1	
41		WP0501016SD		WASHER 5X10.5X1	FOR LK-1903B-BS					1	
42		22928808		NUT	FOR LK-1903B-BS					2	
43		D2527232D00		SLEEVE	FOR LK-1903B-BS					1	

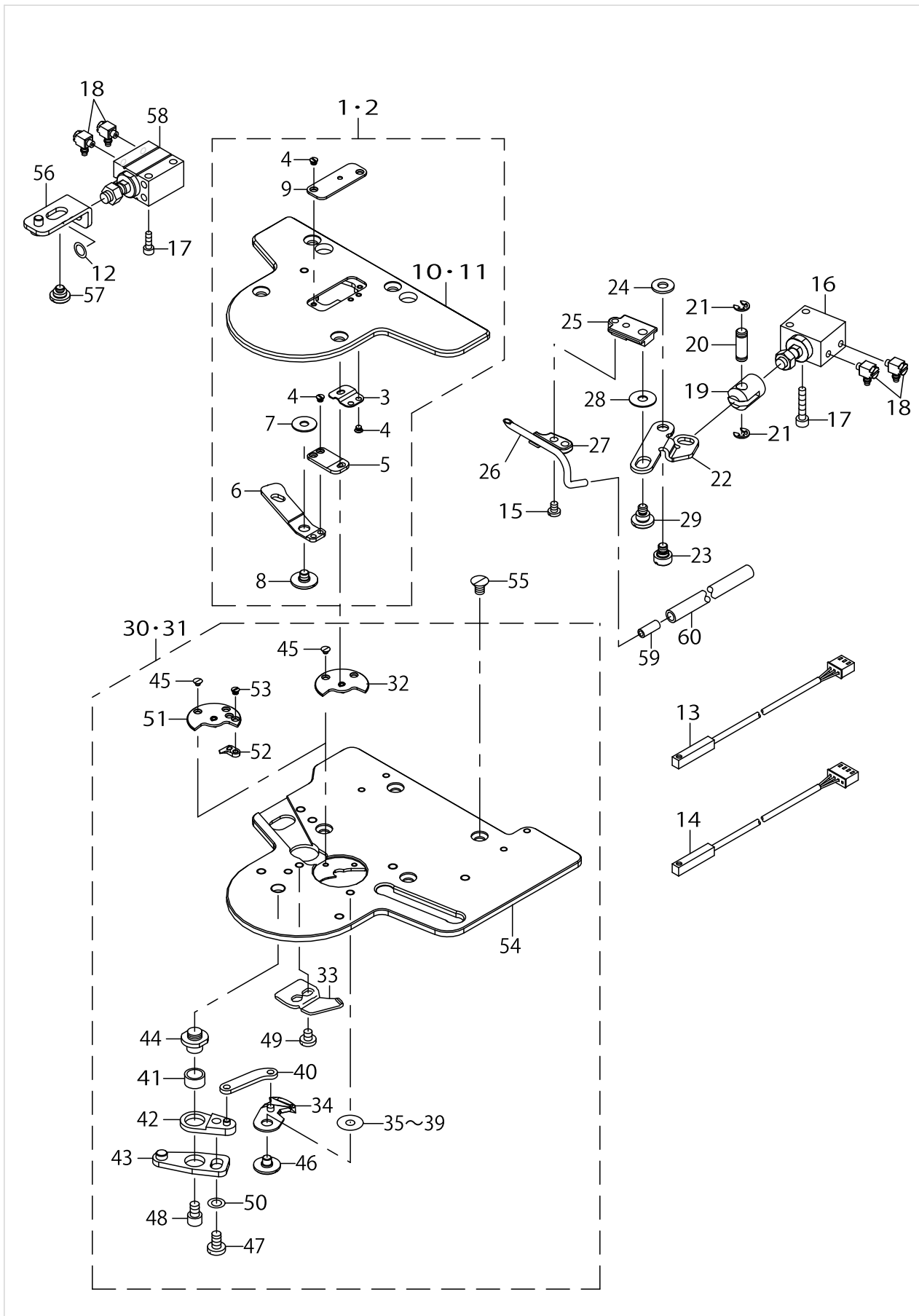
EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(2)



EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
44		14146906		ADJUSTING SHAFT	FOR LK-1903B-BS					1	
45		13812003		PRESSURE SPRING	FOR LK-1903B-BS					1	
46		13811906		ACCEPT PLATE (UPPER)	FOR LK-1903B-BS					1	
47		SM5040855SN		SCREW	FOR LK-1903B-BS					2	
48		MAZ15516000		MOVING PLATE	FOR LK-1903B-BS					1	
49		SS9151120CP		SCREW15/64-28L=11	FOR LK-1903B-BS					2	
50		WP0612516SD		WASHER6.1X15.2X2.5	FOR LK-1903B-BS					2	
51		40153218		SKID SHEET	FOR LK-1903B-BS					1	
52		40153219		CLOTH_FEED_PLATE_1900BBS	FOR LK-19-00B-BS,LK-1900B-BF					1	
53		40153235		FEED_PLATE_SPACER_L	FOR LK-19-00B-BS,LK-1900B-BF					1	
54		40153234		FEED_PLATE_SPACER_R	FOR LK-19-00B-BS,LK-1900B-BF					1	
55		SM1040950TP		SCREW M4 L=9	FOR LK-19-00B-BS,LK-1900B-BF					4	

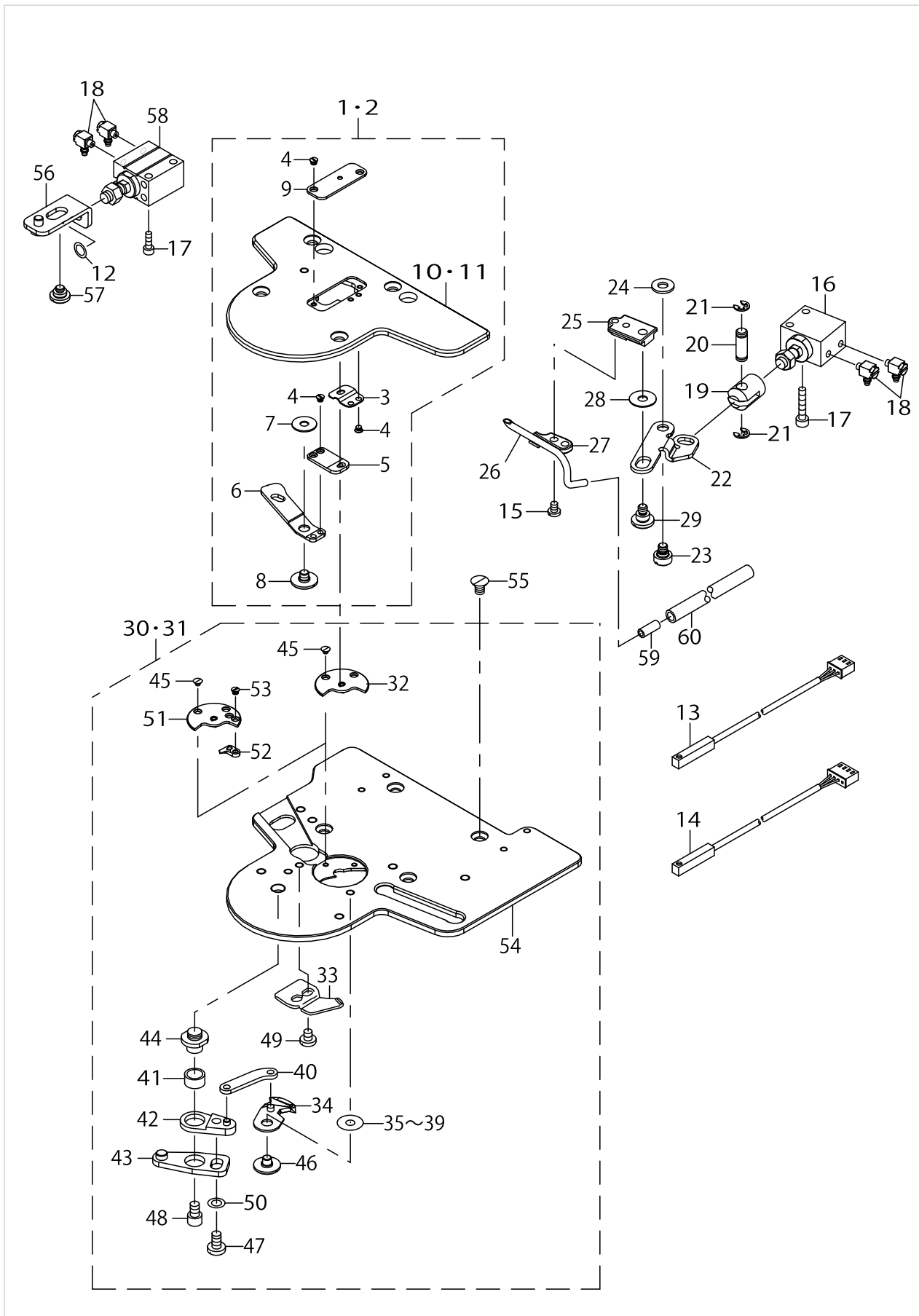
EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(3)



EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(3)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40162729		NEEDLE PLATE UPPER ASM. 03BB	FOR LK-1903B-BS					1	
2		40162730		NEEDLE PLATE UPPER ASM. 00BB	FOR LK-19-00B-BS,LK-1900B-BF					1	
3		40162660		FIXING KNIFE				*	☆	1	
4		SS1060210TP		SCREW 3/32-56 L=2.2				*		6	
5		40146806		MOVING_KNIFE				*	☆	1	
6		40162659		MOVING_KNIFE_BASE				*		1	
7	R	B2423280000	B242328000C	WASHER				*		1	1.00
8		SD0500091TP		HINGE SCREW D=5.0 H=0.9				*		1	
9		40162662		NEEDLE HOLE GUIDE B				*		1	
10		40162687		KNIFE_BASE_03BB	FOR LK-1903B-BS			*		1	
11		40162688		KNIFE_BASE_00BB	FOR LK-19-00B-BS,LK-1900B-BF			*		1	
12		WP0510516SD		WASHER 5.1X7.5X0.5						1	
13		40157670		SUTO SWITCH A ASM.						1	
14		40153195		AUT SWITCH B ASM.						1	
15		SM6030650TP		SCREW						2	
16		PA1000601A0		AIR CYLINDER						1	
17		SM6031602TP		SCREW						4	
18		PJ046039001		ELBOW						4	
19		40146827		CYLINDER_KNUCKLE						1	
20		40023635		CYLINDER PIN						1	
21		RE0300000K0		E-RING 3						2	
22		40146826		VACUUM_LINK						1	
23		SD0500166TP		SHOULDER SCREW D=5 H=1.6						1	
24		WP0451026SH		WASHER						1	
25		40146809		GUIDE_BLOCK						1	
26		40146824		VACUUM_PIPE						1	
27	R	40146825	40146823	VACUUM_PIPE_PLATE						1	1.00
28		WP0420516KH		THRUST WASHER 4.2						1	
29		SD0600326TP		SHOULDER SCREW D=6 H=3.2						1	
30		40162731		NEEDLE PLATE ASM. 03BB	FOR LK-1903B-BS					1	
31		40162732		NEEDLE PLATE ASM. 00BB	FOR LK-19-00B-BS,LK-1900B-BF					1	
32		40162664		GUIDE 03BB	FOR LK-1903B-BS			*	☆	1	
33		B2424280000		FIXING KNIFE				*	☆	1	
34		B24212800A0		MOVING KNIFE ASM.				*	☆	1	
35		B242328000A		MOVING KNIFE WASHER A	SELECTIVE PARTS			*		1	
36		B242328000B		MOVING KNIFE WASHER B	SELECTIVE PARTS			*		1	
37		B242328000C		MOVING KNIFE WASHER C	SELECTIVE PARTS			*		1	
38		B242328000D		MOVING KNIFE WASHER D	SELECTIVE PARTS			*		1	
39		B242328000E		MOVING KNIFE WASHER E	SELECTIVE PARTS			*		1	
40		B2418280000		MOVING KNIFE LINK				*		1	
41		B2416280000		THREAD CUTTING LEVER RING				*		1	
42		B24152800A0		THREAD CUTTER L- EVER ASM. SMALL				*		1	
43		B24142800A0		THREAD CUTTER L- EVER ASM. LARGE				*		1	

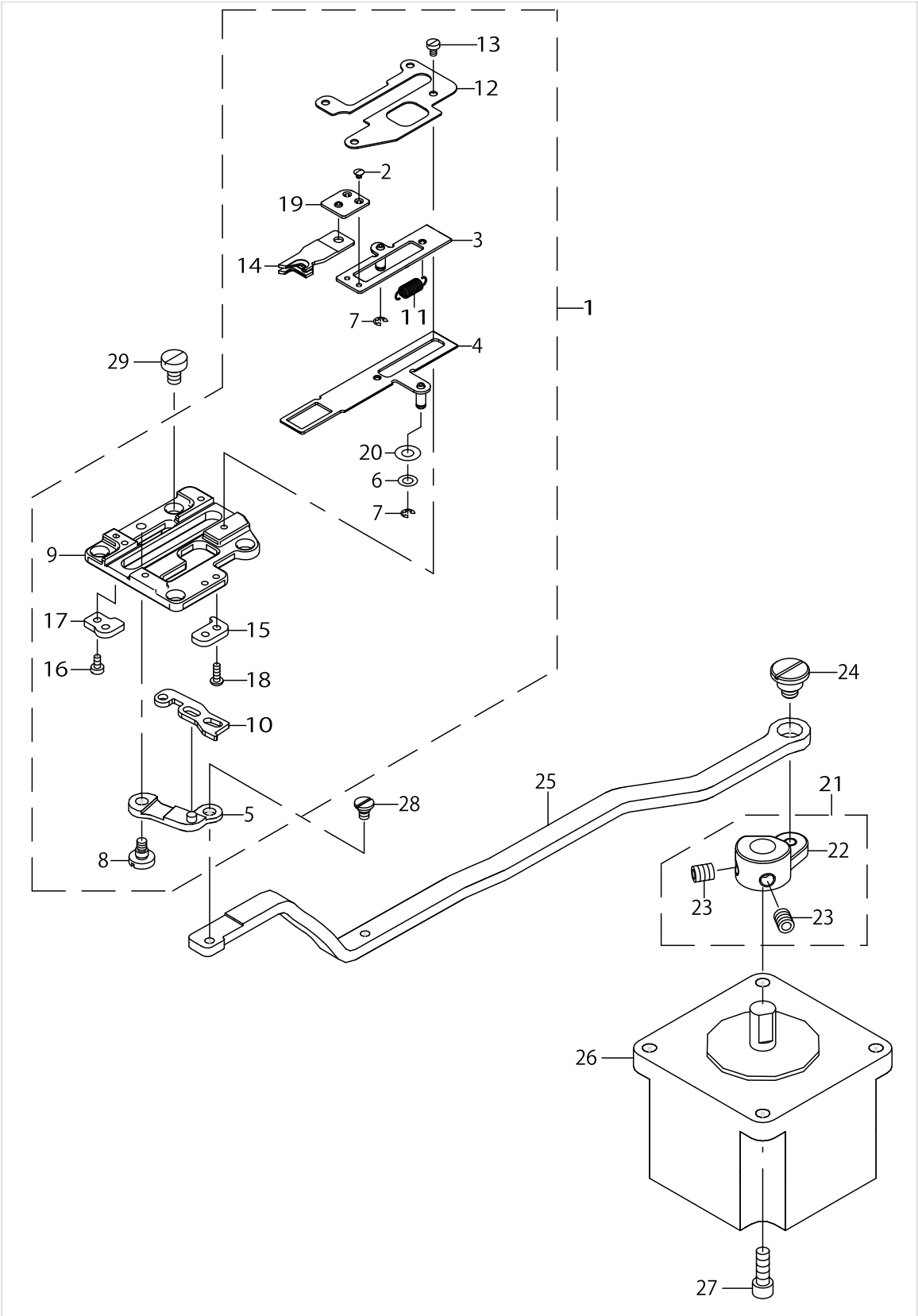
EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(3)



EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(3)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
44		B2417280000		THREAD CUTTER LEVER SHAFT				*		1	
45		SS1060210TP		SCREW 3/32-56 L=2.2				*		2	
46		SD0500091TP		HINGE SCREW D=5.0 H=0.9				*		1	
47		SS7110740TP		SCREW 11/64-40 L=7				*		1	
48		SS6110430TP		SCREW 11/64-40 L=4.0				*		1	
49		SS7090410SP		SCREW 9/64-40 L=3.5				*		2	
50		WP0450846SP		WASHER				*		1	
51	R	40162665	40162732	GUIDE 00BB	FOR LK-19-00B-BS,LK-1900B-BF			*		1	1.00
52		40163515		KNIFE	FOR LK-19-00B-BS,LK-1900B-BF			*		1	
53		SS1060210TP		SCREW 3/32-56 L=2.2	FOR LK-19-00B-BS,LK-1900B-BF			*		2	
54		40158171		NEEDLE PLATE				*		1	
55		SM1040650TP		SCREW						4	
56		40158169		CYLINDER GUIDE ASM.						1	
57		SD0600207TP		SHOULDER SCREW						1	
58		PA1000402A0		AIR CYLINDER						1	
59		BT0400251EB		URETHANE HOSE, BLACK						.01	
60		BT0600401E0		TUBE						.29	

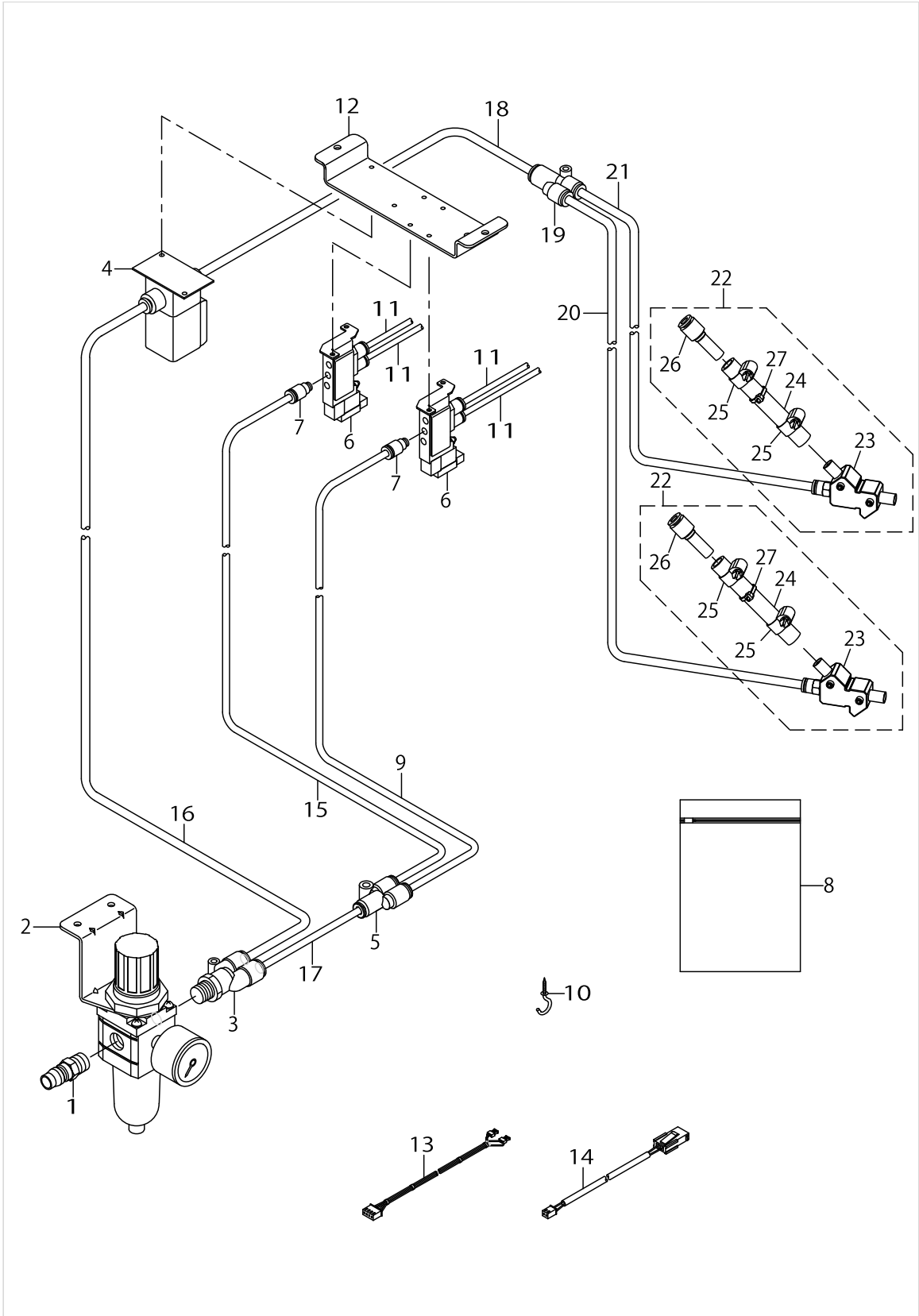
EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(4)



EXCLUSIVE PARTS FOR LK-1903B-BS-301,LK-1900B-BS,LK-1900B-BF(4)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40163528		TC CLAMP UNIT ASM.						1	
2		SM2360110TP		SCREW				*		2	
3		40006762		TC_CLAMP_PLATE_ASM				*		1	
4		40006765		TC_SUPPERT_PLATE_ASM				*		1	
5		40015800		TC_LINK_ASM.				*		1	
6		WP0320500SC		WASHER M3				*		2	
7		RE0200000K0		E-RING				*		2	
8		SD0400266TP		HINGE SCREW D=4 H=2.6				*		1	
9		40010589		TC_BASE				*		1	
10		40146838		TC_CAM_PLATE				*		1	
11		40146836		TC_SPRING				*		1	
12		40006781		TC_BASE_COVER				*		1	
13		SM6020350SP		SCREW M2 L=2.5				*		4	
14		40163514		TC CLAMP				*		1	
15		40146837		TC_NOTCH_R				*		1	
16		SM6020450TP		SCREW				*		2	
17		40030942		TC_NOTCH_F_H				*		1	
18		SM4020600SP		SCREW M2 L=6				*		2	
19		40012815		TC JOINT ASM.				*		1	
20		WP0370316SD		WASHER 3.7X8X0.3				*		1	
21		40142738		TC_DRIVING_ARM_ASM						1	
22		40142739		TC_DRIVING_ARM				*		1	
23	R	40011152	40010527	TC_ARM_SCREW				*		2	1.00
24		SD0800407TP		SHOULDER SCREW						1	
25		40006776		TC_CONNECTING_LINK						1	
26		40139179		THREAD CLAMP MOTOR						1	
27		SM6041202TP		SCREW M4X0.7 L=12						4	
28		SD0350156TP		SHOULDER SCREW						1	
29		SM6040650TP		SCREW						4	

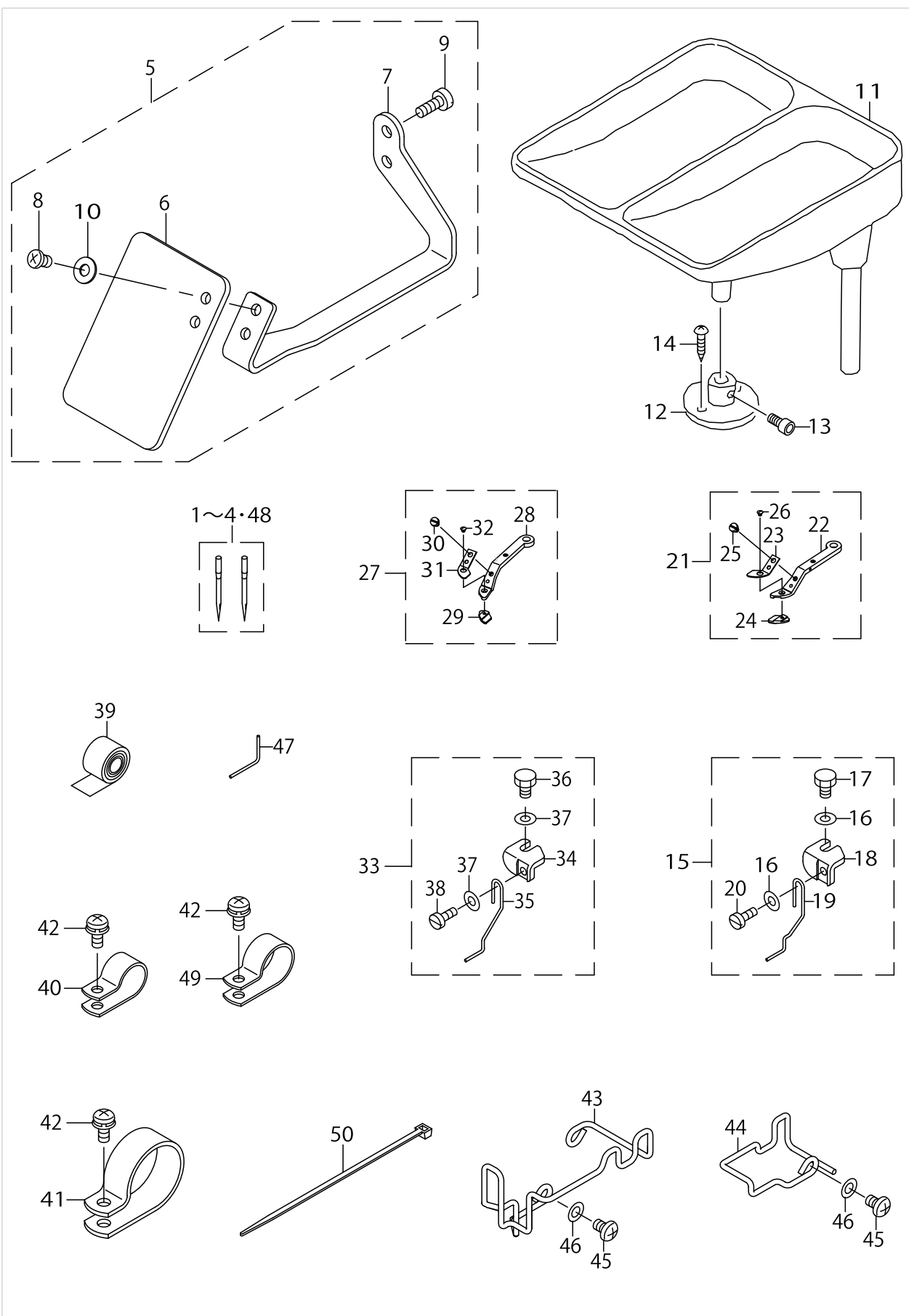
AIR COMPONENTS



AIR COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		PJ025200004		PLUG						1	
2		40163610		FILTER REGULATOR ASM.						1	
3		PJ308085202		UNION Y						1	
4		PV120206000		2-PORT SOLENOID VALVE						1	
5		PJ308080003		Y-UNION						1	
6		PV1502060A0		5 PORT MAGNETIC TRANSFER VALVE						2	
7		PJ210006100		HALF UNION						2	
8		40139091		DUST_BAG						1	
9		BT0600401EB		TUBE						1.2	
10		D2113555B00		CORD SET HOOK B						1	
11		BT0400251EB		URETHANE HOSE BLACK						3	
12		40146839		SOLENOID_VALVE_-ADJUSTING_BASE						1	
13		40153196		AIR SOLENOID VALVE CORD A ASM.						1	
14		40153197		AIR SOLENOID VALVE CORD B ASM.						1	
15		BT0600401EB		TUBE						.2	
16		BT0800501EB		VINYL TUBE						.3	
17		BT0800501EB		VINYL TUBE						.15	
18		BT0800501EB		VINYL TUBE						.15	
19		PJ308080003		Y-UNION						1	
20		BT0600401EB		TUBE						.2	
21		BT0600401EB		TUBE						.2	
22		40153246		TUBE ASM. 4						2	
23		40153248		NOZZLE ASM.				*		1	
24		BT1200801EF		TUBE				*		0.7	
25		16121907		HOSE BAND				*		2	
26		PJ301060003		REDUCER				*		1	
27		EA9500B0100		CABLE BAND				*		1	

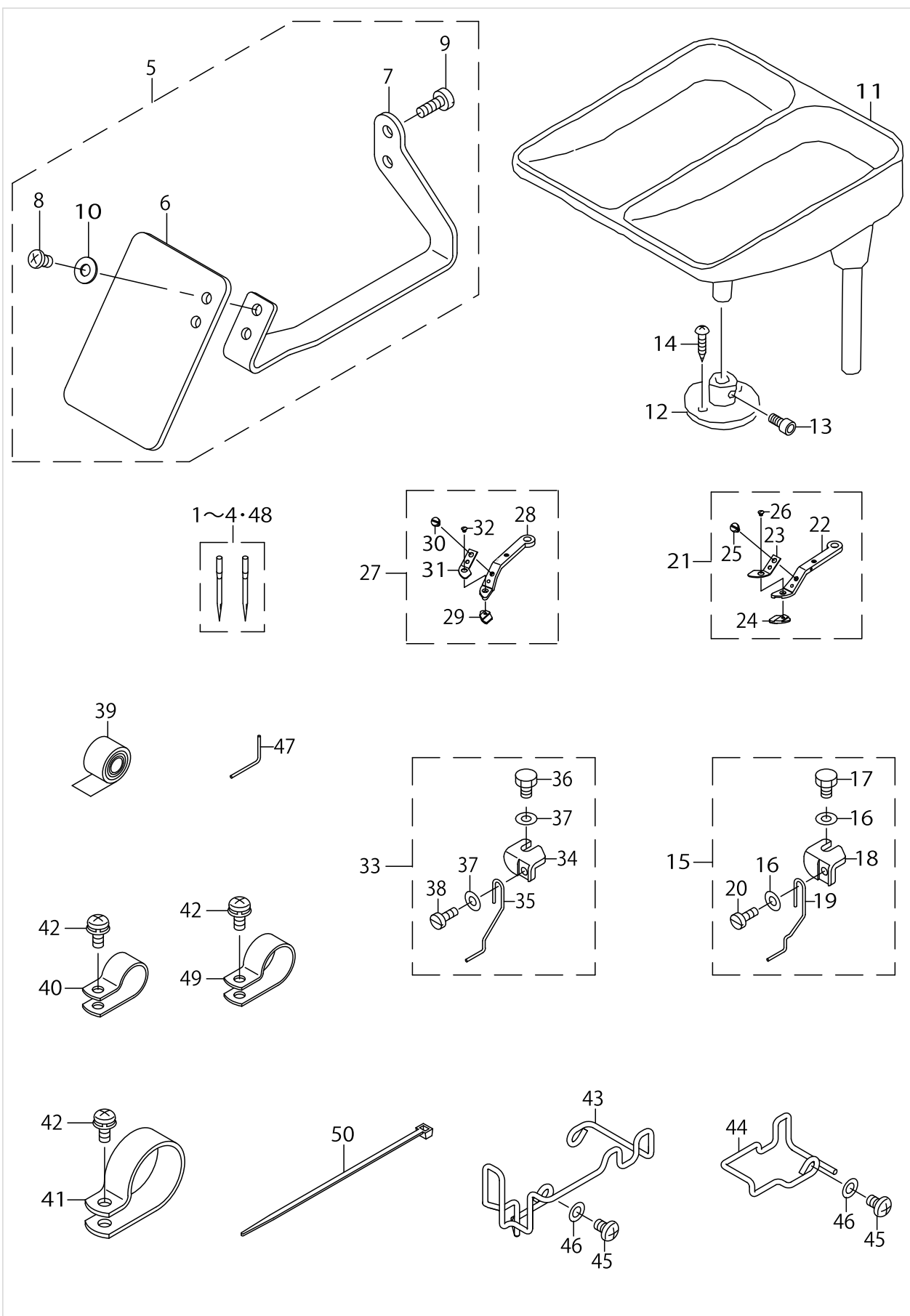
ACCESSORIE PARTS FOR LK-1900B SUBCLASSES



ACCESSORIE PARTS FOR LK-1900B SUBCLASSES

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	MDP500B1402	MDP500B1400	NEEDLE DPX5#14-2	FOR LK-19-01BS,LK-1-902BS USE IN JAPAN				☆	1	1.00
2	D	MDP500B1602		NEEDLE DPX5#16-2	FOR LK-19-01BS,LK-1-902BS EXCEPT USE IN JAPAN				☆	1	
3		MDP170B2102		NEEDLE DPX17#21-2	FOR LK-1902BH				☆	1	
4	R	MDP170B1402	MDP170B1400	NEEDLE DPX17#14-2	FOR LK-19-03BS-301, LK-1903BS-302				☆	1	1.00
5		40006485		SAFETY PLATE ASM. B	FOR LK-19-02BS,LK-1902BH					1	
6		13889407		SAFETY PLATE				*		1	
7		40052810		SAFETY PLATE INSTALLING BASE				*		1	
8		SM4040655SP		SCREW M4 L=6				*		2	
9		SM6041150TP		SCREW				*		2	
10		WP0450801SD		WASHER 4.5X10X0.8				*		2	
11		17848458		BUTTON TRAY ASM.	FOR LK-19-03BS-301, LK-1903BS-302, LK-1903BS-301					1	
12		40033635		BUTTON TRAY BASE	FOR LK-19-03BS-301, LK-1903BS-302, LK-1903BS-301					1	
13		SM6061202TP		SCREW M6 L=12	FOR LK-19-03BS-301, LK-1903BS-302, LK-1903BS-301					1	
14		SK3412001SE		WOOD SCREW D=4.1 L=20	FOR LK-19-03BS-301, LK-1903BS-302, LK-1903BS-301					2	
15		14146757		BUTTON RISING BAR ASM.	FOR LK-19-03BS-301, LK-1903BS-302					1	
16		WP0370316SD		WASHER 3.7X8X0.3				*		2	
17		SS9090813TP		SCREW 9/64-40 L=8				*		1	
18		14146807		INSTALLING BASE				*		1	
19		14146708		BUTTON RISING BAR				*	☆	1	
20		SS6080340SP		SCREW 1/8-44 L=2.9				*		1	
21		14148852		SMALL CLAMP JAW LEVER ASM. (RIGHT)	FOR LK-19-03BS-301, LK-1903BS-301					1	
22	R	MAZ15507000	MAZ155070B0	SMALL CLAMP JAW LEVER ASM. (RIGHT)				*		1	1.00
23		MAZ15509000		SPRING (RIGHT)				*	☆	1	
24	R	14148803	14148852	PLATE K (RIGHT)				*		1	1.00
25		SS7090410SP		SCREW 9/64-40 L=3.5				*		1	
26		SS2060310SP		SCREW 3/32-56 L=3				*		1	
27		14148951		SMALL CLAMP JAW LEVER ASM. (LEFT)	FOR LK-19-03BS-301, LK-1903BS-301					1	
28	R	MAZ15508000	MAZ155080B0	SMALL CLAMP JAW LEVER (LEFT)				*		1	1.00
29	R	14148902	14148951	PLATE K (LEFT)				*		1	1.00

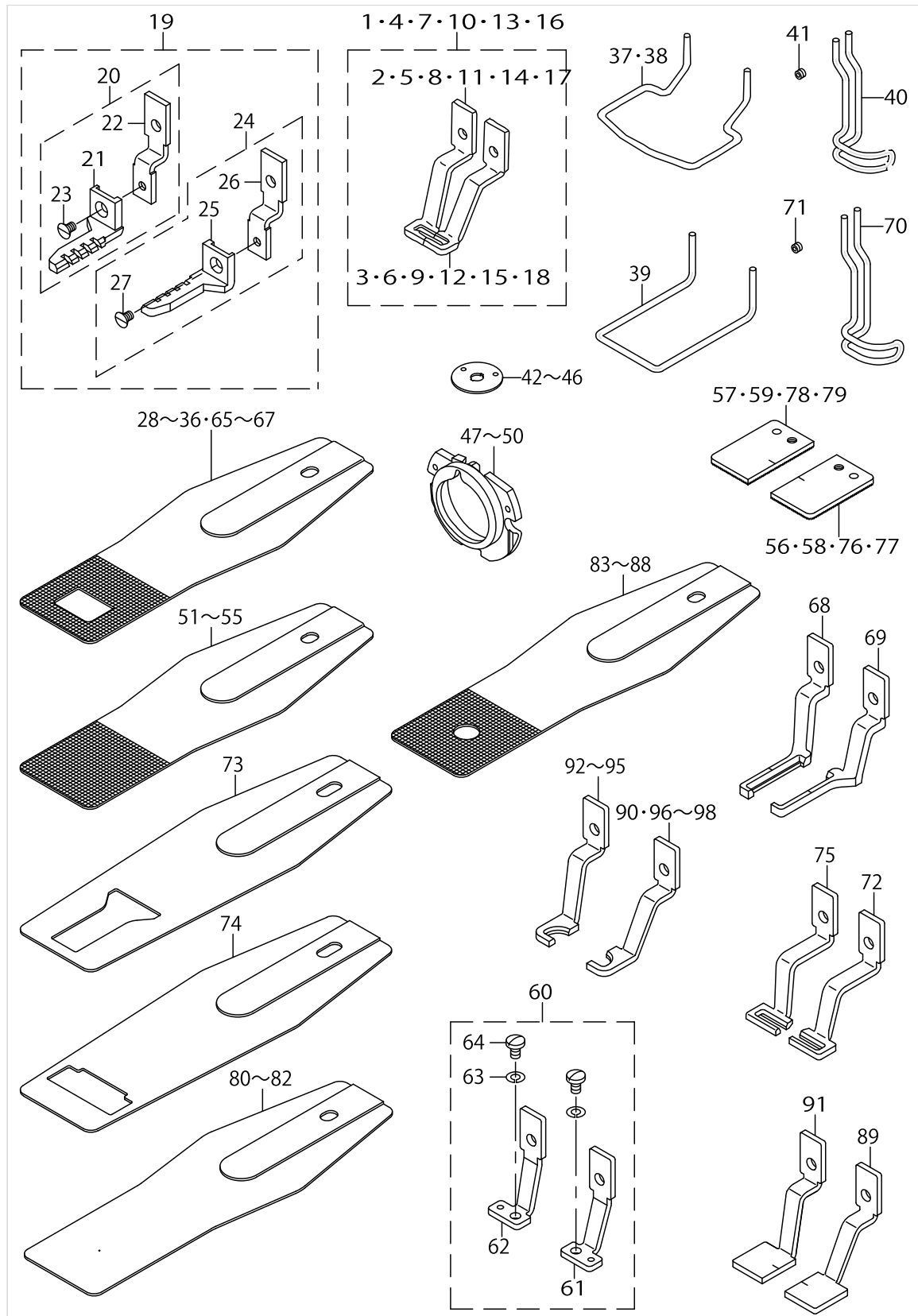
ACCESSORIE PARTS FOR LK-1900B SUBCLASSES



ACCESSORIE PARTS FOR LK-1900B SUBCLASSES

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
30		SS7090410SP		SCREW 9/64-40 L=3.5				*		1	
31		MAZ15510000		SPRING (LEFT)				*	☆	1	
32		SS2060310SP		SCREW 3/32-56 L=3				*		1	
33		40153216		BUTTON RISING BAR ASM.	FOR LK-19-03B-BS-301					1	
34		40153214		INSTALLING BASE				*		1	
35		40153215		BUTTON RISING BAR				*	☆	1	
36		SS9090813TP		SCREW 9/64-40 L=8				*		1	
37		WP0370316SD		WASHER 3.7X8X0.3				*		2	
38		SS6080340SP		SCREW 1/8-44 L=2.9				*		1	
39		40153218		SKID SHEET	FOR LK-19-03B-BS-301					1	
40		HX00150000F		CABLE CLIP	FOR LK-19-03B-BS-3-01, LK-19-0B-BS,LK--1900B-BF					2	
41		HX00150000N		CABLE CLIP	FOR LK-19-03B-BS-3-01, LK-19-0B-BS,LK--1900B-BF					1	
42		SL4041091SC		SCREW M4 L=10	FOR LK-19-03B-BS-3-01, LK-19-0B-BS,LK--1900B-BF					4	
43		40151278		FINGER_GUARD_RIGHT	FOR LK-19-03B-BS-3-01, LK-19-0B-BS,LK--1900B-BF					1	
44		40151279		FINGER_GUARD_LEFT	FOR LK-19-03B-BS-3-01, LK-19-0B-BS,LK--1900B-BF					1	
45		SM4040655SP		SCREW M4 L=6	FOR LK-19-03B-BS-3-01, LK-19-0B-BS,LK--1900B-BF					3	
46		WP0430800SC		WASHER M4	FOR LK-19-03B-BS-3-01, LK-19-0B-BS,LK--1900B-BF					3	
47		40146831		BUTTON_RISING_BAR	FOR LK-19-03B-BS-301				☆	1	
48		MDP170B1102		NEEDLE DPX17#11-2	FOR LK-19-03B-BS-3-01, LK-1900B-BF					1	
49		HX00150000H		CABLE CLIP	FOR LK-19-03B-BS-3-01, LK-19-0B-BS,LK--1900B-BF					1	
50		EA9500B0100		CABLE BAND						6	

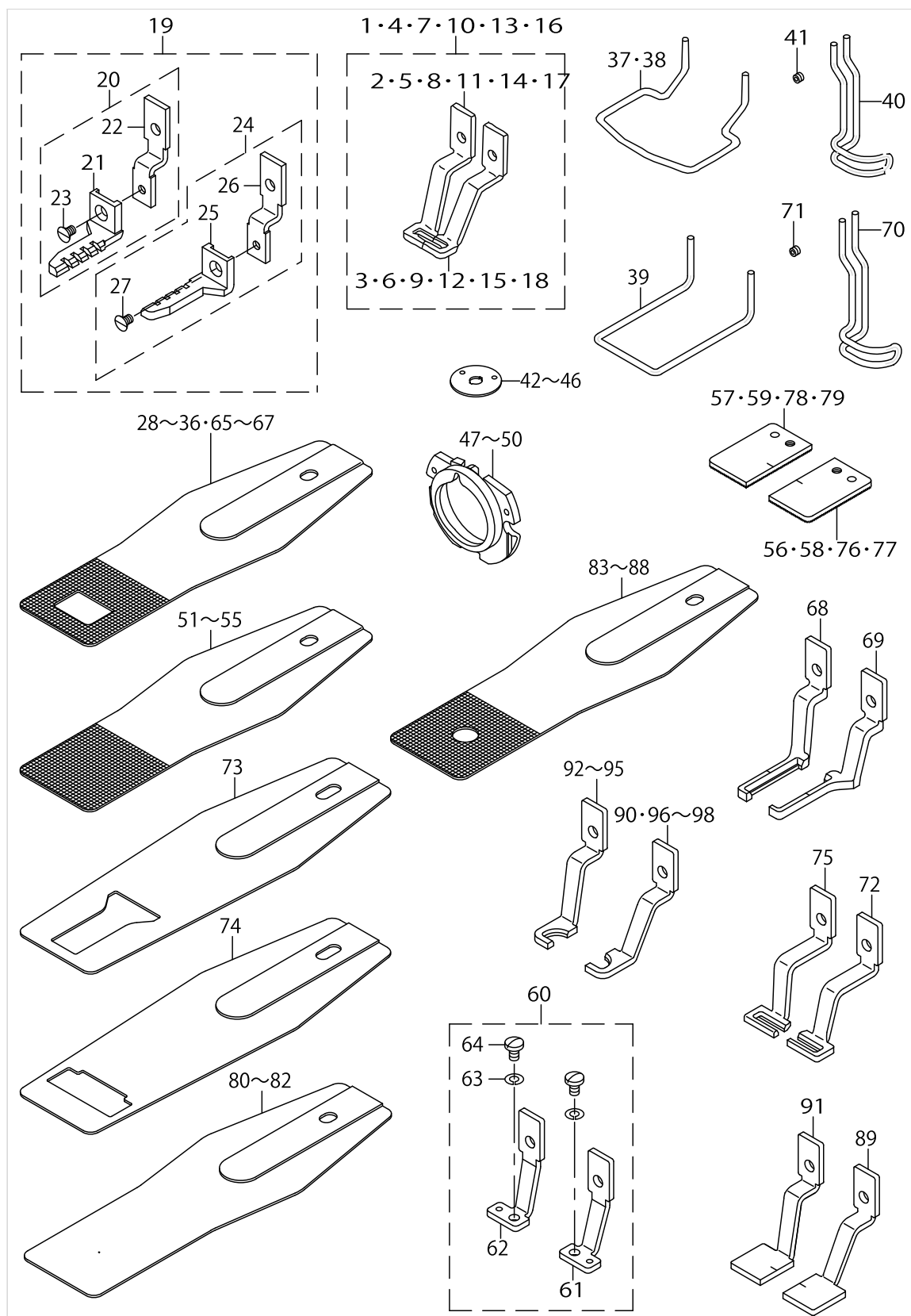
OPTION COMPONENTS (1)



OPTION COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13518659		WORK CLAMP FOOT ASM.						1	
2		13518600		WORK CLAMP FOOT (RIGHT)				*		1	
3		13518709		WORK CLAMP FOOT (LEFT)				*		1	
4		13548557		WORK CLAMP FOOT ASM.						1	
5		13548508		WORK CLAMP FOOT (RIGHT)				*		1	
6		13548607		WORK CLAMP FOOT (LEFT)				*		1	
7		13548151		CLOTH PRESSER FOOT ASM.						1	
8		13548102		WORK CLAMP FOOT (RIGHT)				*		1	
9		13548201		WORK CLAMP FOOT (LEFT)				*		1	
10		13542451		WORK CLAMP FOOT ASM.						1	
11		13542402		WORK CLAMP FOOT (RIGHT)				*		1	
12		13542501		WORK CLAMP FOOT (LEFT)				*		1	
13		13542964		PRESSER ASM.						1	
14		13542915		WORK CLAMP FOOT (RIGHT)				*		1	
15		13543012		WORK CLAMP FOOT (LEFT)				*		1	
16		13571955		WORK CLAMP FOOT ASM.						1	
17	R	13571906	13571955	CLOTH PRESSER FOOT (RIGHT)				*		1	1.00
18	R	13572003	13571955	CLOTH PRESSER FOOT (LEFT)				*		1	1.00
19		13561360		WORK CLAMP FOOT ASM.						1	
20		13561352		WORK CLAMP FOOT ASM. (RIGHT)				*		1	
21		13561303		CLOTH PRESSER FOOT (RIGHT)				*		1	
22		13562509		PRESSER FOOT SLIDING PLATE (RIGHT)				*		1	
23		SS1110640TP		SCREW 11/64-40 L=5.5				*		1	
24		13561451		WORK CLAMP FOOT ASM. (LEFT)				*		1	
25		13561402		CLOTH PRESSER FOOT (LEFT)				*		1	
26		13562608		PRESSER FOOT SLIDING PLATE (LEFT)				*		1	
27		SS1110640TP		SCREW 11/64-40 L=5.5				*		1	
28		14116107		FEED PLATE A						1	
29		14116404		FEED PLATE D						1	
30		14116305		FEED PLATE C						1	
31		13548003		FEED PLATE						1	
32		13554506		FEED PLATE						1	
33		14116602		FEED PLATE F						1	
34		14116206		FEED PLATE B						1	
35		14116503		FEED PLATE E						1	
36		14116701		FEED PLATE G						1	
37	R	13533104	26224204	FINGER GUARD						1	1.00
38		13548300		FINGER GUARD						1	
39		13573407		FINGER GUARD						1	
40		14120000		FINGER GUARD						1	
41		SM8040302TP		SETSCREW						1	
42		B2426280000		NEEDLE HOLE GUIDE					☆	1	
43		B242628000B		NEEDLE HOLE GUIDE B					☆	1	
44		14109607		NEEDLE HOLE GUIDE					☆	1	
45		D2426282C00		NEEDLE HOLE GUIDE					☆	1	

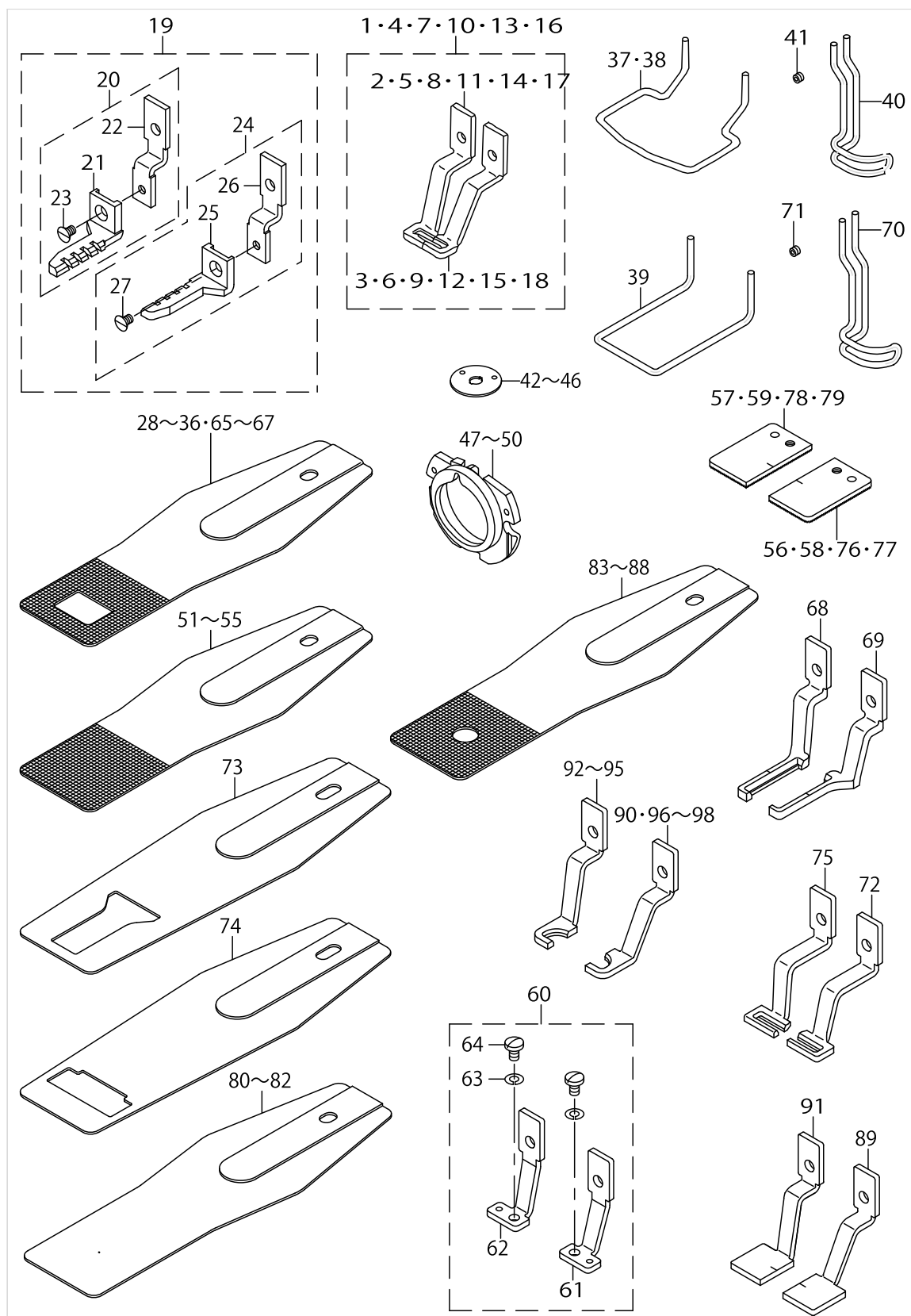
OPTION COMPONENTS (1)



OPTION COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		D2426MMCK00		NEEDLE HOLE GUIDE					☆	1	
47		14103253		INNER HOOK PRESSER ASM. A						1	
48		14103352		INNER HOOK PRESSER ASM. B						1	
49		14103659		SHUTTLE RACE RING ASM. C						1	
50		B1817210DAD		SHUTTLE RACE RING ASM. D						1	
51		14120109		FEED PLATE BLANK A						1	
52		14120208		FEED PLATE BLANK B						1	
53		14120505		FEED PLATE BLANK C						1	
54		14120307		FEED PLATE BLANK D						1	
55		14120406		FEED PLATE BLANK E						1	
56		14121701		CLOTH PRESSER B-LANK RIGHT(SURFACE)						1	
57		14121800		CLOTH PRESSER B-LANK LEFT(SURFACE)						1	
58		14121909		CLOTH PRESSER BLANK RIGHT						1	
59		14122006		CLOTH PRESSER BLANK LEFT						1	
60		14121263		WORK CLAMP FOOT ASM.						1	
61		14121255		WORK CLAMP FOOT ASM. (RIGHT)				*		1	
62		14121354		WORK CLAMP FOOT ASM. (LEFT)				*		1	
63		WS0451040KP		SPRING WASHER 4.5X8.5X1				*		2	
64		SS7110710SP		SCREW 11/64-40 L=7				*		2	
65		14116800		FEED PLATE H						1	
66		14116909		FEED PLATE I						1	
67		13554803		FEED PLATE						1	
68		14137608		WORK CLAMP FOOT A (LEFT)						1	
69		14137509		WORK CLAMP FOOT A (RIGHT)						1	
70		14135305		FINGER GUARD						1	
71		SM8040302TP		SETSCREW						1	
72		14137806		CLOTH PRESSER FOOT B (RIGHT)						1	
73		14137707		CLOTH PRESSER LOWER PLATE A						1	
74		14138002		CLOTH PRESSER LOWER PLATE B						1	
75		14137905		CLOTH PRESSER FOOT B (LEFT)						1	
76		40021851		WORK CLAMP BLANK RIGHT(PLATING)						1	
77		40021853		WORK CLAMP BLANK RIGHT(NO PLATING)						1	
78		40021852		WORK CLAMP BLANK LEFT(PLATING)						1	
79		40021854		WORK CLAMP BLANK LEFT(NO PLATING)						1	
80		40021855		FEED PLATE A(NO GIZA/PLATING)						1	
81		40021856		FEED PLATE B(NO GIZA/NO PLATING)						1	
82		40021857		FEED PLATE C(NO GIZA/SUS)						1	
83		40021858		FEED PLATE D(GIZA/PLATING)						1	
84		40021859		FEED PLATE E(GIZA/NO PLATING)						1	
85		40021873		FEED PLATE D9-14						1	
86		40021876		FEED PLATE 12						1	
87		40021879		FEED PLATE 10						1	
88		40021882		FEED PLATE 14						1	

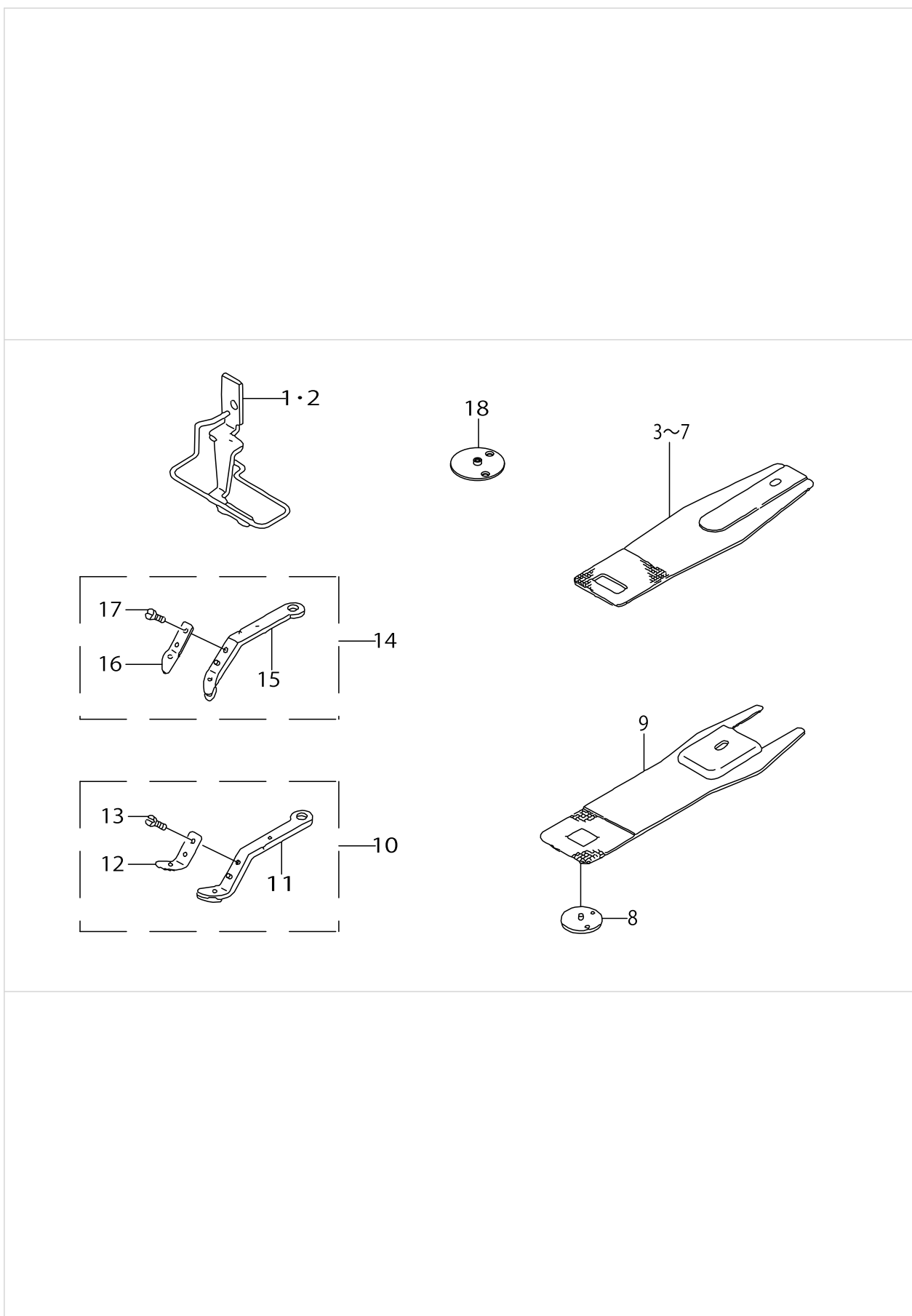
OPTION COMPONENTS (1)



OPTION COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
89		40021870		WORK CLAMP FOOT BLANK (LEFT)						1	
90		40021872		WORK CLAMP FOOT D9-14 (LEFT)						1	
91		40021869		WORK CLAMP FOOT BLANK (RIGHT)						1	
92		40021871		WORK CLAMP FOOT D9-14 (RIGHT)						1	
93		40021874		WORK CLAMP FOOT 12 (RIGHT)						1	
94		40021877		WORK CLAMP FOOT 10 (RIGHT)						1	
95		40021880		WORK CLAMP FOOT 14 (RIGHT)						1	
96		40021875		WORK CLAMP FOOT 12 (LEFT)						1	
97		40021878		WORK CLAMP FOOT 10 (LEFT)						1	
98		40021881		WORK CLAMP FOOT 14 (LEFT)						1	

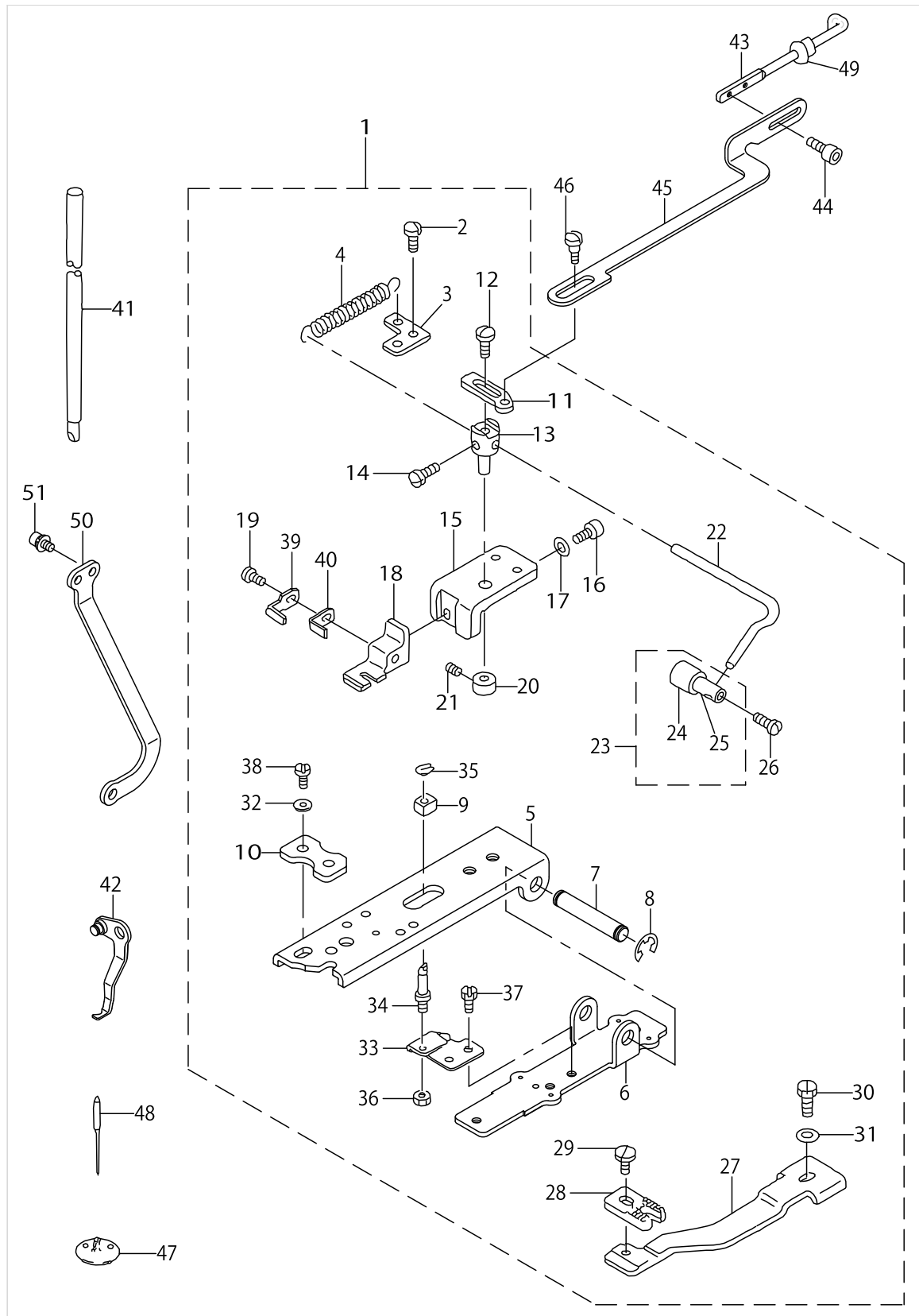
OPTION COMPONENTS (2) (FOR LK-1902B,LK-1903B)



OPTION COMPONENTS (2) (FOR LK-1902B,LK-1903B)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13545660		WORK CLAMP FOOT ASM.	FOR LK-1902B					1	
2		13547161		WORK CLAMP FOOT ASM.	FOR LK-1902B					1	
3		13545504		FEED PLATE	FOR LK-1902B					1	
4		13545801		FEED PLATE	FOR LK-1902B					1	
5		13547005		FEED PLATE	FOR LK-1902B					1	
6		13546700		CLOTH PRESSER PLATE	FOR LK-1902B					1	
7		13548706		CLOTH PRESSER LOWER PLATE	FOR LK-1902B					1	
8		MAZ15701000		GUIDE	FOR LK-1903B				☆	1	
9		MAZ15702000		PRESSURE PLATE	FOR LK-1903B					1	
10		MAZ157070BB		LARGE CLAMP JAW LEVER ASM. (RIGHT)	FOR LK-1903B					1	
11	R	MAZ157070AB	MAZ157070BB	LARGE CLAMP JAW LEVER ASM. (RIGHT)				*		1	1.00
12		MAZ15709000		SPRING (RIGHT)				*	☆	1	
13		SS7090410SP		SCREW 9/64-40 L=3.5				*		1	
14		MAZ157080BB		LARGE CLAMP JAW LEVER ASM. (LEFT)	FOR LK-1903B					1	
15	R	MAZ157080AB	MAZ157080BB	LARGE CLAMP JAW LEVER ASM. (LEFT)				*		1	1.00
16		MAZ15710000		SPRING (LEFT)				*	☆	1	
17		SS7090410SP		SCREW 9/64-40 L=3.5				*		1	
18		14149603		GUIDE	FOR LK-1903B				☆	1	

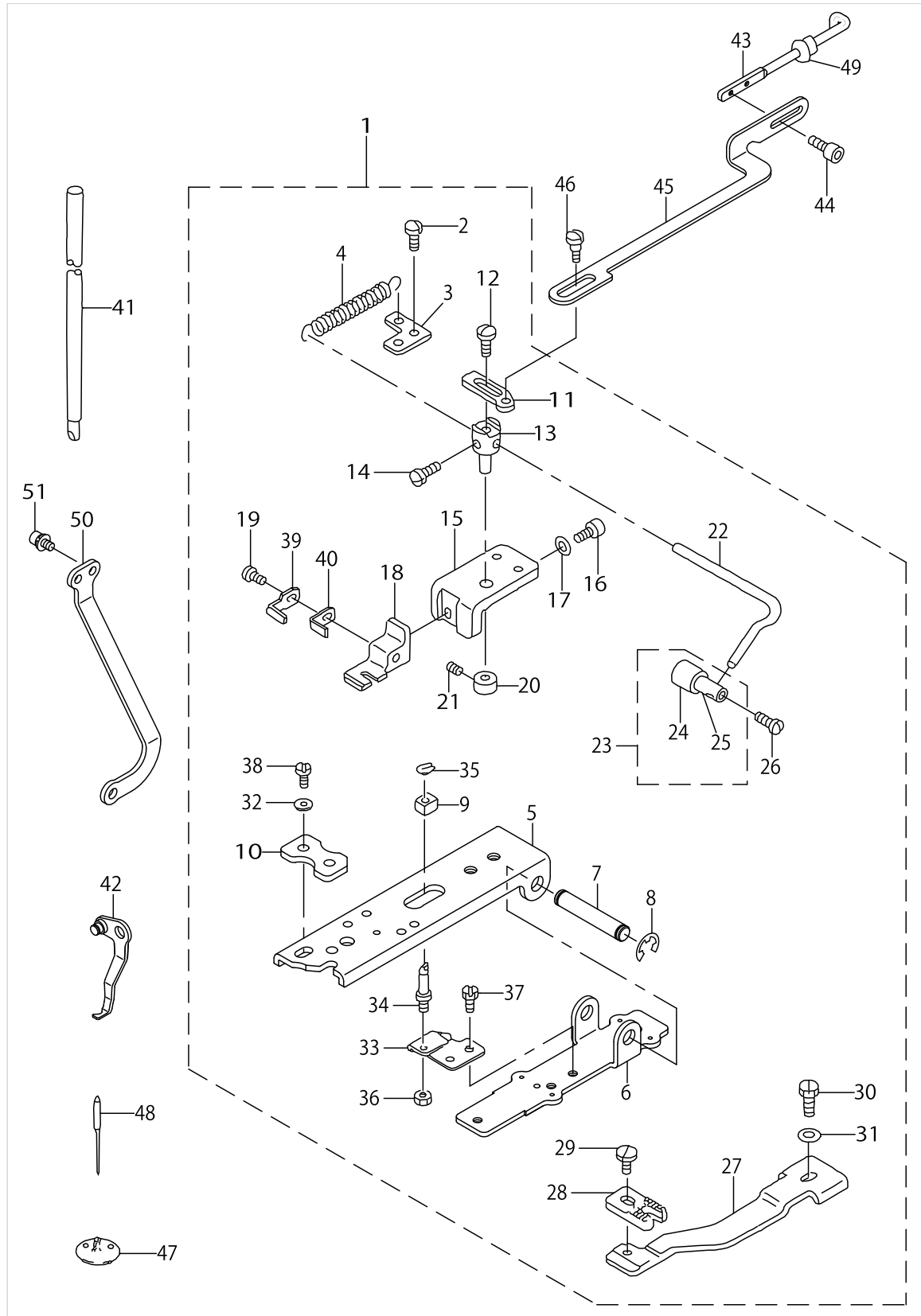
OPTION COMPONENTS (3) (FOR LK-1903B SHANK BUTTON)



OPTION COMPONENTS (3) (FOR LK-1903B SHANK BUTTON)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		14146054		PICK-UP DEVICE COMPL.						1	
2		SS7110740TP		SCREW 11/64-40 L=7				*		2	
3		MAZ16012000		LEVER SPRING HOOK				*		1	
4		MAZ16013000		BUTTON SUPPORT LEVER SPRING				*		1	
5		14146203		PICK-UP FOOT INSTALLING BASE				*		1	
6		14146104		PICK-UP INSTALLING BASE				*		1	
7		14141402		INSTALLING SHAFT				*		1	
8		RE0700000K0		E-RING 7				*		2	
9		MAZ15515000		SLIDE BLOCK				*		1	
10		14146401		PRESSER PLATE				*		1	
11		MAZ16014000		BUTTON SUPPORT RELEASE LEVER				*		1	
12		SS7110740TP		SCREW 11/64-40 L=7				*		1	
13		MAZ16011000		BUTTON SUPPORT LEVER SHAFT				*		1	
14		SS7110740TP		SCREW 11/64-40 L=7				*		1	
15		MAZ16004000		BUTTON CLAMP BASE				*		1	
16		SS6111052TP		SCREW				*		1	
17		WP0482086SD		WASHER 4.8X11.5X2				*		1	
18		MAZ16005000		BUTTON CLAMP BASE				*		1	
19		SS7090510SP		SCREW 9/64-40 L=4.6				*		1	
20		CS0640811SP		THRUST COLLAR D=6.35 W=8				*		1	
21		SS8110410TP		SCREW 11/64-40 L=3.5				*		1	
22		MAZ16010000		BUTTON SUPPORT LEVER				*		1	
23		MAZ160090A0		BUTTON SUPPORT RUBBER ASM.				*		1	
24		MAZ16009000		BUTTON SUPPORT RUBBER				*		1	
25		B2406372000		SHANK BUTTON HOLDING CLAMP				*		1	
26		SS7110740TP		SCREW 11/64-40 L=7				*		1	
27		MAZ16002000		FEED PLATE				*		1	
28		MAZ1600300A		FEED PLATE A				*		1	
29		SS6110480SP		SCREW 11/64-40 L=4.3				*		1	
30		SS9111010SP		SCREW 11/64-40 L=9.5				*		1	
31		WP0482086SD		WASHER 4.8X11.5X2				*		1	
32		WP0501016SD		WASHER 5X10.5X1				*		2	
33		MAZ15514000		SUPPORT PLATE				*		1	
34		13540901		STATIONING BLOCK SHAFT				*		1	
35		D2548232D00		SNAP RING FOR C-CONNECTING ROD				*		1	
36		NS6150310SP		NUT 15/64-28				*		1	
37		SS9110460CP		SCREW 11/64-40 L=4				*		2	
38		SS9621413SP		SCREW 3/16-32 L=13.5				*		2	
39		MAZ16022000		BUTTON CLAMP S-SUPPORT (FRONT)				*		1	
40		MAZ16023000		BUTTON CLAMP SUPPORT (REAR)				*		1	
41		D1401M1YC0A		NEEDLE BAR						1	
42		MAZ160170A0		WIPER ASM.						1	
43		13810908		MOVINGPLATELINKA						1	
44		SS6090612TP		SCREW 9/64-40 L=6						2	
45		MAZ16015000		BUTTON SUPPORT LINK						1	

OPTION COMPONENTS (3) (FOR LK-1903B SHANK BUTTON)



OPTION COMPONENTS (3) (FOR LK-1903B SHANK BUTTON)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		SD0640321TP		HINGE SCREW D=6.35 H=3.2						1	
47		MAZ16021000		NEEDLE HOLE GUIDE					☆	1	
48		MTQ300B1400		NEEDLE TQX3 #14					☆	1	
49		14148209		BUSHING						1	
50		40010103		CONNECTING LINK						1	
51		SL6040892TN		BOLT						2	

LIST FOR INFORMATION OF CHANGE (1)

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1653-04 Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

* Rev. No.	Page 頁	Ref. No.	Parts No. 品 番	* Rev. No.	Page 頁	Ref. No.	Parts No. 品 番
D 03	40	33	401-46844	A 04	40	33	401-63512
				A 04	40	49	401-63455
				A 04	40	50	BT-0600401-E0
				A 04	40	51	HX-0031400-0D
D 03	44	1	401-46848	A 04	44	1	401-62729
D 03	44	2	401-53236	A 04	44	2	401-62730
D 03	44	3	401-46807	A 04	44	3	401-62660
D 03	44	4	SS-8060210-TP	A 04	44	4	SS-1060210-TP
D 03	44	6	401-46813	A 04	44	6	401-62659
D 03	44	9	401-46816				
D 03	44	10	401-46817	A 04	44	10	401-62687
D 03	44	11	401-53233	A 04	44	11	401-62688
D 03	44	12	401-46821	A 04	44	9	401-62664
				A 04	44	12	WP-0510516-SD
D 03	44	13	SM-6850802-TN				
D 03	44	14	401-46845				
D 03	44	30	401-46849	A 04	44	30	401-62731
D 03	44	31	401-53222	A 04	44	31	401-62732
D 03	44	32	401-46822	A 04	44	32	401-62664
D 03	44	51	401-52556	A 04	44	51	401-62665
D 03	44	52	401-52555	A 04	44	52	401-63515
D 03	44	54	401-46818	A 04	44	54	401-58171
D 03	44	56	401-46814	A 04	44	56	401-58169
D 03	44	58	401-53194	A 04	44	13	401-57670
D 03	44	60	PA-1000401-A0	A 04	44	58	PA-1000402-A0
				A 04	44	59	BT-0400251-EB
				A 04	44	60	BT-0600401-E0
D 03	46	1	401-46852	A 04	46	1	401-63528
D 03	46	14	401-46811	A 04	46	14	401-63514
				A 04	46	20	WP-0370316-SD
D 03	48	1	PJ-0325260-01	A 04	48	1	PJ-0252000-04
D 03	48	2	400-03560	A 04	48	2	401-63610
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D 03	48	8	F1012-003-0A0				

LIST FOR INFORMATION OF CHANGE (2)

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの—————枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

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