No.	6	7	8	9	10	11
Work clamp	13548151(asm.)		13542451 (asm.)	m.) 13571955 (asm.)		13561360 (asm.)
foot			10 22 47	5.6 12		2007
Feed plate	13548003	13554803	14116602	14116503	14116909	14116701
	(With knurl)	(With knurl)	(With knurl)	(Without knurl)	(Without knurl)	(Without knurl)
	25	27.4	24	25	5.6 F	2.4 F
Sewing spec-	S	H/W	S	F	F	
ification	10000		13533104	13573407		
* Finger guard	13548300 Optional Standard acces-		Optional	Accessory part for F (foundation) type. (Depends on the destination)		Optional
sory for (Heavy materia W type capacit		sory for H type (Heavy-weight material) and W type(Double- capacity hook) machine head.	Ориона			Optiona.

No.	12	13	14	15	16
Work clamp	14137509 (right)	40021871 (right)	40021874 (right)	40021877 (right)	40021880 (right)
foot	14137608 (left)	40021872 (left)	40021875 (left)	40021878 (left)	40021881 (left)
	25 EE 4 13.6	14 23	65 65 65 65 65 65 65 65 65 65 65 65 65 6	500000000000000000000000000000000000000	24 2 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Feed plate	14137707	40021873	40021876	40021879	40021882
	(Without knurl)	(With knurl)	(With knurl)	(With knurl)	(With knurl)
	16.6	14.4	O. D. S.	0,000	079.9
Sewing spec-	F	S	S	S	S
ification					
* Finger guard	14135305	13533104			
Remarks	Optional	Optional	Optional	Optional	Optional

<sup>\*</sup> Install a finger guard suitable for each work clamp foot when replacing the work clamp foot.

<sup>\*</sup> The work clamp foot No. 12 (optional) should be used for the standard patterns Nos. 41 to 46 (lengthwise bartacking) of "(5) Table of standard patterns".

## (3) Table of the work clamp foot

	· · · · · · · · · · · · · · · · · · ·						
No.	1	2	3	4	5		
Work clamp	13518659 (asm.)			13548557 (asm.)	13542964 (asm.)		
foot		04 27 29 29 29 29 29 29 29 29 29 29 29 29 29		27 1.5	22 33 4 8 8 8 8 8 8		
Feed plate	14116107	14116404	14116800	14116305	14116206		
	(With knurl)	(Without knurl)	(Without knurl)	(With knurl)	(With knurl)		
	29 25 17.5 25 17.5 17.5	29 29 14.5	20	21.2	11.4		
Sewing spec-	S	F	F	H/W	М		
ification							
* Finger guard							
Remarks	Standard ac-	Supplied with F (f	oundation) type	Optional	Standard ac-		
	cessory for S	machine head.			cessory for M		
	(standard) type	(Depends on the	destination)		(knit goods) type		
	machine head.				machine head.		

<sup>\*</sup> Install a finger guard suitable for each work clamp foot when replacing the work clamp foot.