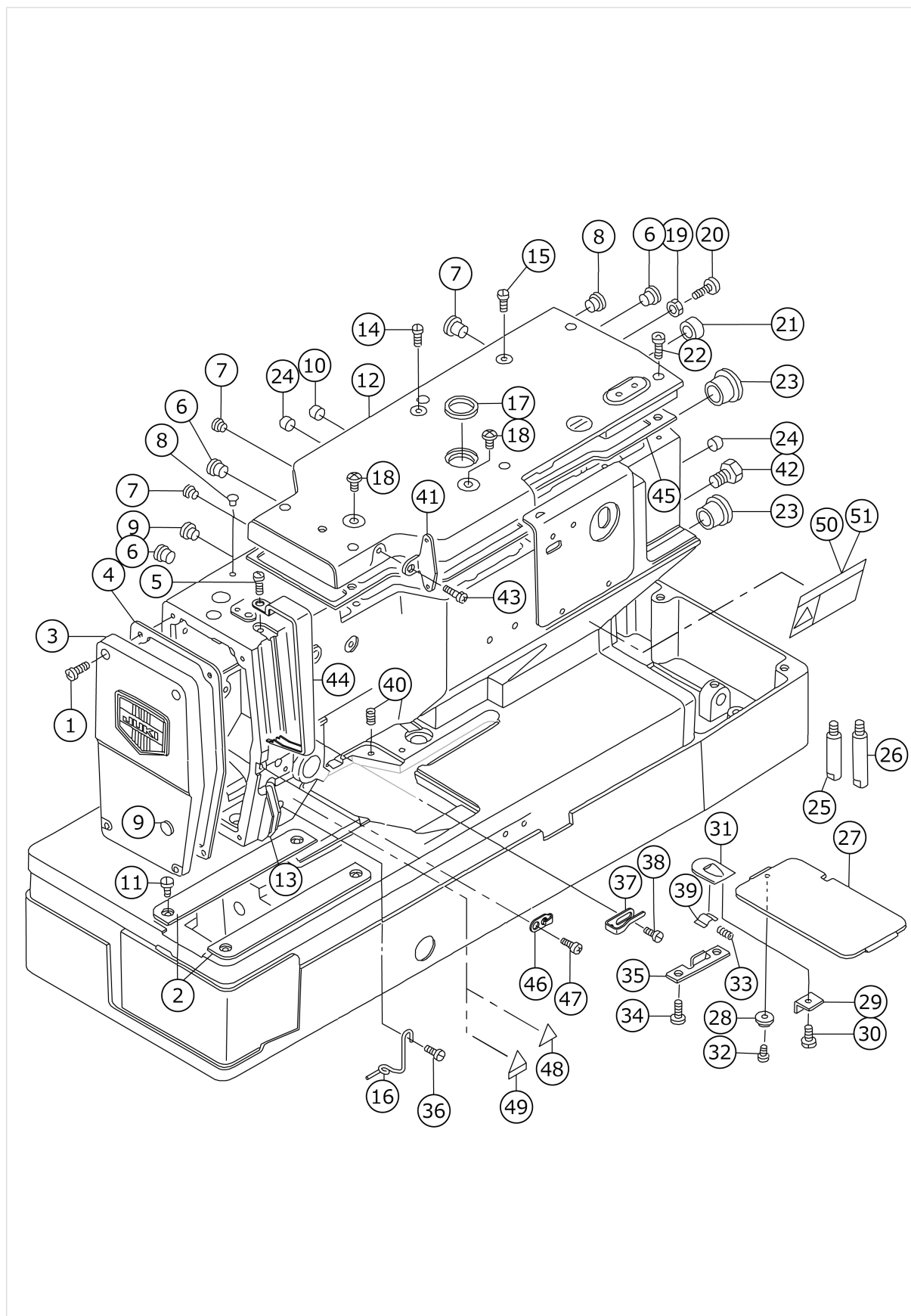


# LBH-791NS/LBH-791NS-1 SERIES

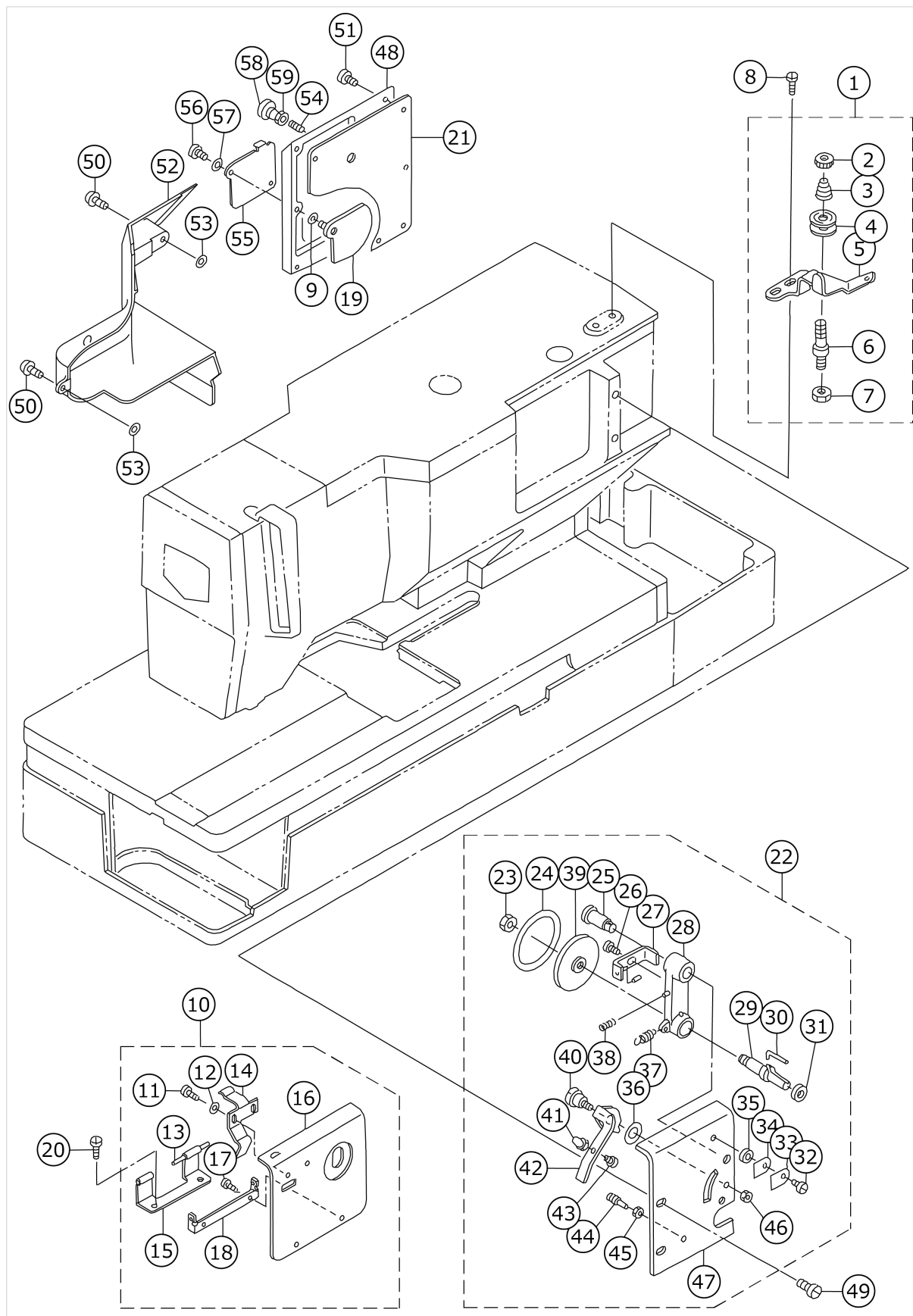
## MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (1)



| No. | 品番           | 品名                         | 備考               | 子部品 | 消耗品 | 個数   |
|-----|--------------|----------------------------|------------------|-----|-----|------|
| 1   | SS4121215SP  | SCREW 3/16-28 L=12         |                  |     |     | 4.00 |
| 2   | 13702907     | THROAT PLATE COVER, LEFT   |                  |     |     | 2.00 |
| 3   | 13900550     | FRAME COVER ASM.           |                  |     |     | 1.00 |
| 4   | 13701503     | GASKET                     |                  |     |     | 1.00 |
| 5   | SS4120615SP  | SCREW 3/16-28 L=6          |                  |     |     | 1.00 |
| 6   | TA1050504R0  | RUBBER PLUG                |                  |     |     | 3.00 |
| 7   | TA0850604R0  | RUBBER PLUG                |                  |     |     | 3.00 |
| 8   | TA0550604R0  | RUBBER PLUG                |                  |     |     | 2.00 |
| 9   | TA1250406R0  | RUBBER PLUG D=12.5 L=4     |                  |     |     | 1.00 |
| 10  | TA1270502R0  | RUBBER PLUG                |                  |     |     | 1.00 |
| 11  | SS5120810SP  | SCREW                      |                  |     |     | 4.00 |
| 12  | 13900303     | TOP COVER                  |                  |     |     | 1.00 |
| 13  | 13705207     | THREAD PATH GUIDE PLATE    |                  |     |     | 1.00 |
| 14  | SS4150715SP  | SCREW 15/64-28 L=7         |                  |     |     | 1.00 |
| 15  | SS4110615SP  | SCREW 11/64-40 L=6         |                  |     |     | 1.00 |
| 16  | 13719802     | NEEDLE BAR THREAD GUIDE    |                  |     |     | 1.00 |
| 17  | HX00055000C  | CABLE CLIP                 |                  |     |     | 1.00 |
| 18  | SS4701415SD  | SCREW                      |                  |     |     | 2.00 |
| 19  | NS6120310SP  | NUT 3/16-28                |                  |     |     | 1.00 |
| 20  | B1120352000  | BALL SCREW                 |                  |     |     | 1.00 |
| 21  | TA1900502R0  | RUBBER PLUG                |                  |     |     | 1.00 |
| 22  | SS4121415SP  | SCREW 3/16-28 L=14         |                  |     |     | 7.00 |
| 23  | TA2050406R0  | RUBBER PLUG                |                  |     |     | 2.00 |
| 24  | TA1450302R0  | RUBBER PLUG                |                  |     |     | 2.00 |
| 25  | 13700802     | BED SCREW STUD, SMALL      |                  |     |     | 1.00 |
| 26  | B1162771000  | BED SCREW STUD             |                  |     |     | 1.00 |
| 27  | 13703004     | BED SLIDE                  |                  |     |     | 1.00 |
| 28  | B1107481000  | CAM COVER GUIDE            |                  |     |     | 1.00 |
| 29  | 13703400     | SUSPENSION SCREW           |                  |     |     | 1.00 |
| 30  | SS6080340SP  | SCREW 1/8-44 L=2.9         |                  |     |     | 1.00 |
| 31  | B1110481000A | CAM COVER LATCH            |                  |     |     | 1.00 |
| 32  | SS6060340SP  | SCREW 3/32-56 L= 2.5       |                  |     |     | 1.00 |
| 33  | B1111481000  | SPRING                     |                  |     |     | 1.00 |
| 34  | SS4120615SP  | SCREW 3/16-28 L=6          |                  |     |     | 2.00 |
| 35  | 13703301     | BED SLIDE SPRING STOPPER   |                  |     |     | 1.00 |
| 36  | SS4120615SP  | SCREW 3/16-28 L=6          |                  |     |     | 1.00 |
| 37  | 13922109     | TAKE-UP THREAD GUIDE       |                  |     |     | 1.00 |
| 38  | SS6110610TP  | SCREW 11/64-40 L=6         |                  |     |     | 1.00 |
| 39  | 13703509     | BED SLIDE SPRING GUIDE     |                  |     |     | 1.00 |
| 40  | 13703608     | BED SLIDE SPRING           |                  |     |     | 1.00 |
| 41  | 13920400     | THREAD TENSION GUIDE PLATE |                  |     |     | 1.00 |
| 42  | SS4120615SP  | SCREW 3/16-28 L=6          |                  |     |     | 3.00 |
| 43  | SS4150715SP  | SCREW 15/64-28 L=7         |                  |     |     | 1.00 |
| 44  | 13920509     | THREAD TAKE-UP COVER       |                  |     |     | 1.00 |
| 45  | 13701206     | TOP COVER GASKET           |                  |     |     | 1.00 |
| 46  | 13922208     | TAKE-UP THREAD GUIDE B     |                  |     |     | 1.00 |
| 47  | SS4120615SP  | SCREW 3/16-28 L=6          |                  |     |     | 1.00 |
| 48  | CM300200001  | ATTENTION SEAL             | FOR JE           |     |     | 1.00 |
| 49  | CM3002000C1  | CAUTION LABEL              | FOR DOMESTIC USE |     |     | 1.00 |

|    |             |                          |                        |  |  |      |
|----|-------------|--------------------------|------------------------|--|--|------|
| 50 | CM300200101 | SAFETY LABEL, 1(SMALL).  | FOR DOMESTIC USE       |  |  | 1.00 |
| 51 | CM3002001A1 | SAFETY LABEL,,3 (SMALL). | FOR EXPORT (EXCEPT JE) |  |  | 1.00 |

## MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (2)

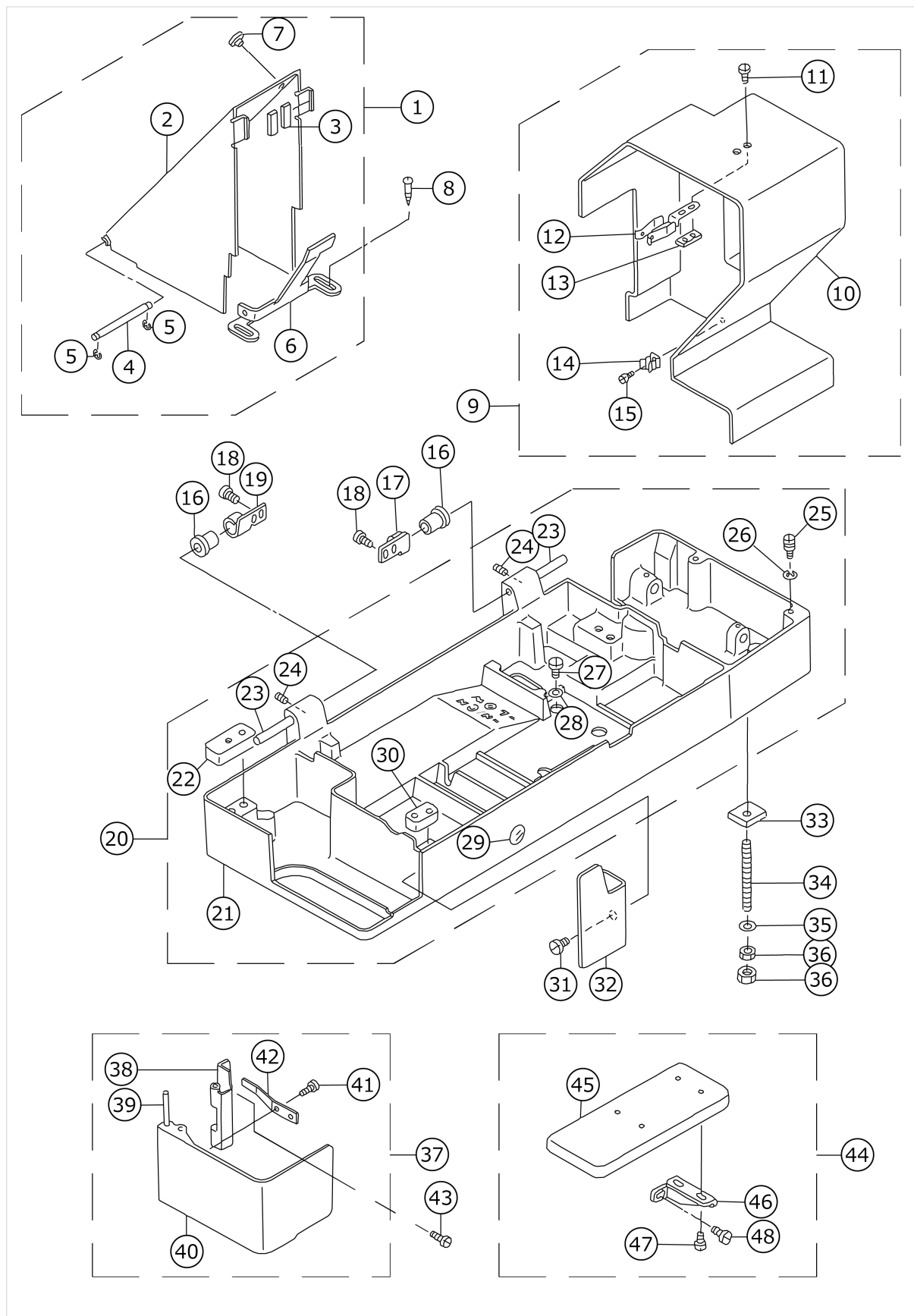




| No. | 品番          | 品名                            | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|-------------------------------|----|-----|-----|------|
| 1   | 13764352    | TENSION BRACKET CONNEC.       |    |     |     | 1.00 |
| 2   | B3216047000 | BOBBIN WINDER TENSION NUT     |    | *   |     | 1.00 |
| 3   | B3218232000 | BOBBIN WINDER TENSION SPRING  |    | *   |     | 1.00 |
| 4   | B3214047000 | BOBBIN WINDER TENSION DISC    |    | *   |     | 2.00 |
| 5   | 13764303    | BOBBIN WINDER TENSION BRACKET |    | *   |     | 1.00 |
| 6   | B3219232000 | BOBBIN WINDER TENSION POST    |    | *   |     | 1.00 |
| 7   | NS6110310SP | NUT 11/64-40                  |    | *   |     | 1.00 |
| 8   | SS7110840SP | SCREW 11/64-40 L=7.8          |    |     |     | 2.00 |
| 9   | RO048190100 | RUBBER RING                   |    |     |     | 1.00 |
| 10  | 13900857    | SPUR GEAR COVER COMPL.        |    |     |     | 1.00 |
| 11  | SS4090315SP | SCREW                         |    | *   |     | 2.00 |
| 12  | WP0450000SD | WASHER 4.5X8X0.5              |    | *   |     | 2.00 |
| 13  | 13702402    | SPUR GEAR COVER HINGE STUD    |    | *   |     | 1.00 |
| 14  | 13702501    | SPUR GEAR COVER SPRING        |    | *   |     | 1.00 |
| 15  | 13702303    | SPUR GEAR COVER HINGE B       |    | *   |     | 1.00 |
| 16  | 13900808    | SPUR GEAR COVER               |    | *   |     | 1.00 |
| 17  | SS4090315SP | SCREW                         |    | *   |     | 2.00 |
| 18  | 13702204    | SPUR GEAR COVER HINGE A       |    | *   |     | 1.00 |
| 19  | 13701958    | COVER, REAR ASM.              |    |     |     | 1.00 |
| 20  | SS4120615SP | SCREW 3/16-28 L=6             |    |     |     | 2.00 |
| 21  | 13701701    | FRAME SIDE COVER GASKET       |    |     |     | 1.00 |
| 22  | 13901459    | BOBBIN WINDER COMPL.          |    |     |     | 1.00 |
| 23  | NS6150350SP | NUT 15/64-28                  |    | *   |     | 1.00 |
| 24  | 13763800    | FRICTION PULLEY               |    | *   |     | 1.00 |
| 25  | SD0791301SP | HINGE SCREW D= 7.94 H=13.0    |    | *   |     | 1.00 |
| 26  | SD0450211SP | HINGE SCREW D= 4.50 H= 2.1    |    | *   |     | 1.00 |
| 27  | 13763651    | ADJUSTING PLATE ASM.          |    | *   |     | 1.00 |
| 28  | 13763255    | SHAFT BUSHING ASM.            |    | *   |     | 1.00 |
| 29  | 13763404    | BOBBIN WINDER SHAFT           |    | *   |     | 1.00 |
| 30  | B3210771000 | BOBBIN STOP SPRING            |    | *   |     | 1.00 |
| 31  | B3224771000 | COLLAR                        |    | *   |     | 1.00 |
| 32  | SS7110710SP | SCREW 11/64-40 L=7            |    | *   |     | 1.00 |
| 33  | 13764204    | BOBBIN WINDER HOLDER B        |    | *   |     | 1.00 |
| 34  | 13764105    | BOBBIN WINDER HOLDER A        |    | *   |     | 1.00 |
| 35  | B3108850000 | NEEDLE GUIDE SPACER           |    | *   |     | 1.00 |
| 36  | WP0551016SH | WASHER 5.5X13X1               |    | *   |     | 1.00 |
| 37  | 13764006    | SPRING                        |    | *   |     | 1.00 |
| 38  | 13763909    | SPRING                        |    | *   |     | 1.00 |
| 39  | 13763701    | BOBBIN WINDER WHEEL           |    | *   |     | 1.00 |
| 40  | SD0720221SP | HINGE SCREW D= 7.24 H= 2.2    |    | *   |     | 1.00 |
| 41  | B3215771000 | ADJUSTING NUT                 |    | *   |     | 1.00 |
| 42  | 13763503    | BOBBIN WINDER TRIP LATCH      |    | *   |     | 1.00 |
| 43  | B3214771000 | ADJUSTING SCREW               |    | *   |     | 1.00 |
| 44  | B1531415000 | SUSPENSION                    |    | *   |     | 1.00 |
| 45  | NS6080340SP | NUT 1/8-44                    |    | *   |     | 1.00 |
| 46  | NS6110310SP | NUT 11/64-40                  |    | *   |     | 1.00 |
| 47  | 13901400    | BOBBIN WINDER COVER           |    | *   |     | 1.00 |
| 48  | 13900600    | SIDE COVER                    |    |     |     | 1.00 |
| 49  | SS6121050SP | SCREW 3/16-28 L= 9.5          |    |     |     | 2.00 |
| 50  | SS4121215SP | SCREW 3/16-28 L=12            |    |     |     | 2.00 |

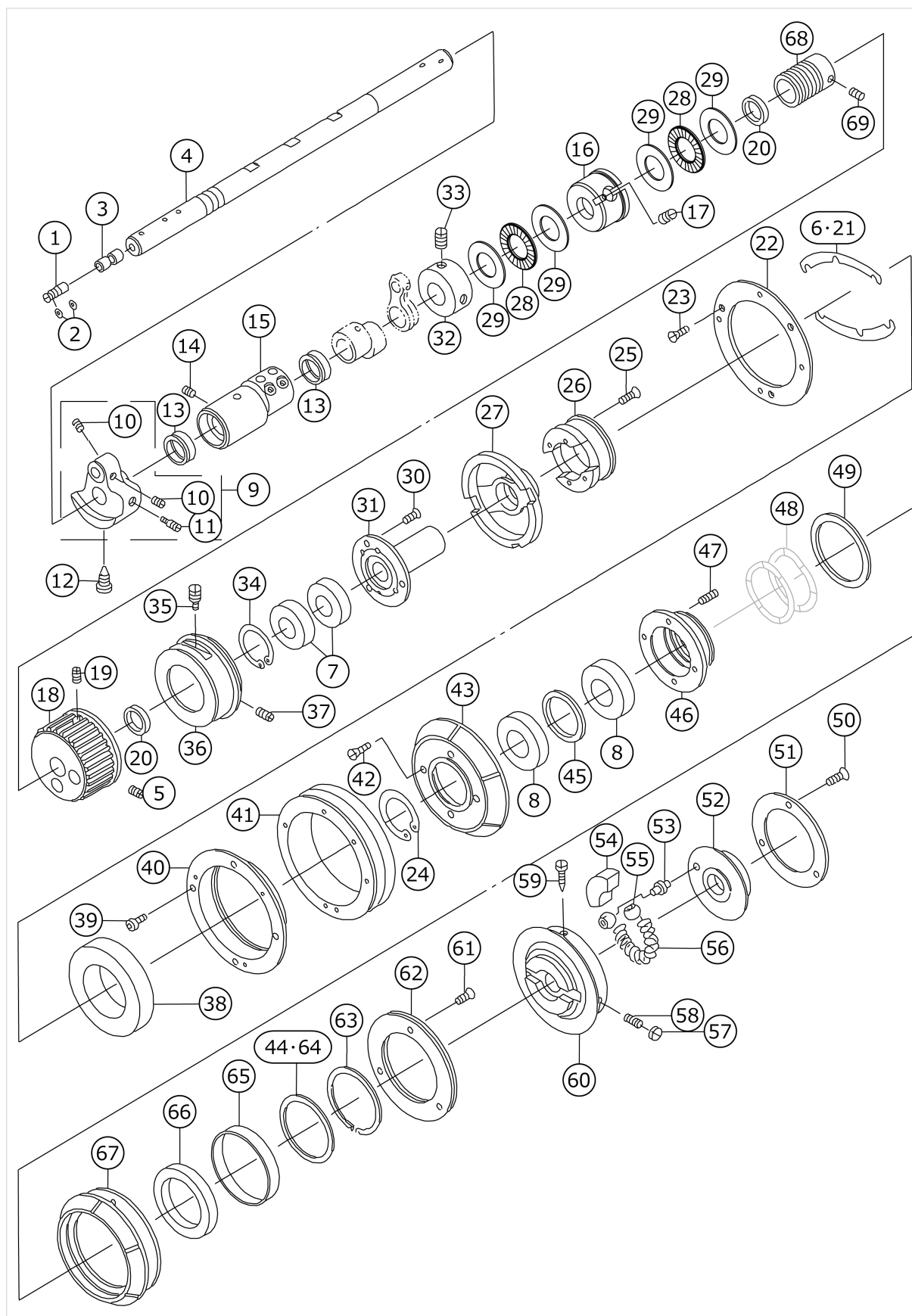
|    |             |                             |  |  |  |      |
|----|-------------|-----------------------------|--|--|--|------|
| 51 | SS4121215SP | SCREW 3/16-28 L=12          |  |  |  | 8.00 |
| 52 | 13922000    | FRAME SIDE COVER            |  |  |  | 1.00 |
| 53 | B1144771000 | FRAME SIDE COVER GASKET (C) |  |  |  | 2.00 |
| 54 | SS8152030SP | SCREW 15/64-28 L=20         |  |  |  | 1.00 |
| 55 | 13900709    | SCREW COVER LIST            |  |  |  | 1.00 |
| 56 | SS7090510SP | SCREW 9/64-40 L= 4.6        |  |  |  | 1.00 |
| 57 | B3125155000 | DISK SPRING                 |  |  |  | 1.00 |
| 58 | TA2050406R0 | RUBBER PLUG                 |  |  |  | 1.00 |
| 59 | NS6150310SP | NUT 15/64-28                |  |  |  | 1.00 |

## MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (3)



| No. | 品番          | 品名                           | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|------------------------------|----|-----|-----|------|
| 1   | 13901160    | BELT SIDE COVER COMPL.       |    |     |     | 1.00 |
| 2   | 13901152    | BELT SIDE COVER ASM.         |    | *   |     | 1.00 |
| 3   | 13704903    | BELT SIDE COVER FELT         |    | *   |     | 2.00 |
| 4   | 13704705    | BELT SIDE COVER SHAFT        |    | *   |     | 1.00 |
| 5   | RE0400000K0 | E-RING 4                     |    | *   |     | 2.00 |
| 6   | 13704606    | BELT SIDE COVER BASE         |    | *   |     | 1.00 |
| 7   | TA1250406R0 | RUBBER PLUG D=12.5 L=4       |    | *   |     | 1.00 |
| 8   | SK3452000SD | WOOD SCREW D=4.5 L=20        |    |     |     | 2.00 |
| 9   | 13901053    | BELT COVER COMPL.            |    |     |     | 1.00 |
| 10  | 13901004    | BELT COVER                   |    | *   |     | 1.00 |
| 11  | SS7110910SP | SCREW 11/64-40 L=8.5         |    | *   |     | 2.00 |
| 12  | 13704200    | BELT GUARD SPRING            |    | *   |     | 1.00 |
| 13  | B4127352000 | BOTTOM GUIDE                 |    | *   |     | 1.00 |
| 14  | 13704408    | SPRING                       |    | *   |     | 2.00 |
| 15  | SS7110410SP | SCREW 11/64-40 L=4           |    | *   |     | 2.00 |
| 16  | 13700703    | RUBBER HINGE                 |    |     |     | 2.00 |
| 17  | 13700406    | HINGE PLATE, A               |    |     |     | 1.00 |
| 18  | SS7151210SP | SCREW 15/64-28 L=12          |    |     |     | 4.00 |
| 19  | 13700505    | HINGE PLATE, B               |    |     |     | 1.00 |
| 20  | 13900253    | FRAME BASE COMPL.            |    |     |     | 1.00 |
| 21  | 13900204    | FRAME BASE                   |    | *   |     | 1.00 |
| 22  | 13701008    | RUBBER B                     |    | *   |     | 2.00 |
| 23  | 13700604    | HINGE PIN                    |    | *   |     | 2.00 |
| 24  | SS8150710SP | SCREW 15/64-28 L=7           |    | *   |     | 2.00 |
| 25  | 13704309    | GUIDE PIN                    |    | *   |     | 2.00 |
| 26  | RE0600000K0 | E-RING 6                     |    | *   |     | 2.00 |
| 27  | SS7740740SP | SCREW 3/8-28 L= 6.5          |    | *   |     | 1.00 |
| 28  | 13502604    | SLUSH HOLE PACKING           |    | *   |     | 1.00 |
| 29  | B1135352000 | OIL GUAGE                    |    | *   |     | 1.00 |
| 30  | 13700901    | RUBBER A                     |    | *   |     | 2.00 |
| 31  | SS6121010SP | SCREW 3/16-28 L=10           |    |     |     | 1.00 |
| 32  | 13943303    | OIL SHIELD                   |    |     |     | 1.00 |
| 33  | B1133761000 | MACHINE BASE FELT PAD        |    |     |     | 4.00 |
| 34  | B1153771000 | MACHINE BASE SCREW STUD      |    |     |     | 4.00 |
| 35  | WP0612056SD | WASHER 6.1X18.5X2            |    |     |     | 4.00 |
| 36  | NS6150310SP | NUT 15/64-28                 |    |     |     | 8.00 |
| 37  | 13900956    | HOOK OIL SHIELD COVER COMPL. |    |     |     | 1.00 |
| 38  | 13703806    | HOOK OIL SHIELD HINGE        |    | *   |     | 1.00 |
| 39  | 13703905    | HINGE PIN                    |    | *   |     | 1.00 |
| 40  | 13900907    | HOOK OIL SHIELD COVER        |    | *   |     | 1.00 |
| 41  | SS4110515SP | SCREW 11/64-40 L=5           |    | *   |     | 1.00 |
| 42  | 13704002    | HINGE SPRING                 |    | *   |     | 1.00 |
| 43  | SS4120615SP | SCREW 3/16-28 L=6            |    |     |     | 2.00 |
| 44  | 13901558    | AUXILIARY TABLE COMPL.       |    |     |     | 1.00 |
| 45  | 13901509    | AUXILIARY TABLE              |    | *   |     | 1.00 |
| 46  | 13785803    | INSTALLING PLATE             |    | *   |     | 2.00 |
| 47  | SS7110570SP | SCREW 11/64-40 L= 4.8        |    | *   |     | 4.00 |
| 48  | SS6151040SP | SCREW 15/64-28 L=10          |    | *   |     | 2.00 |

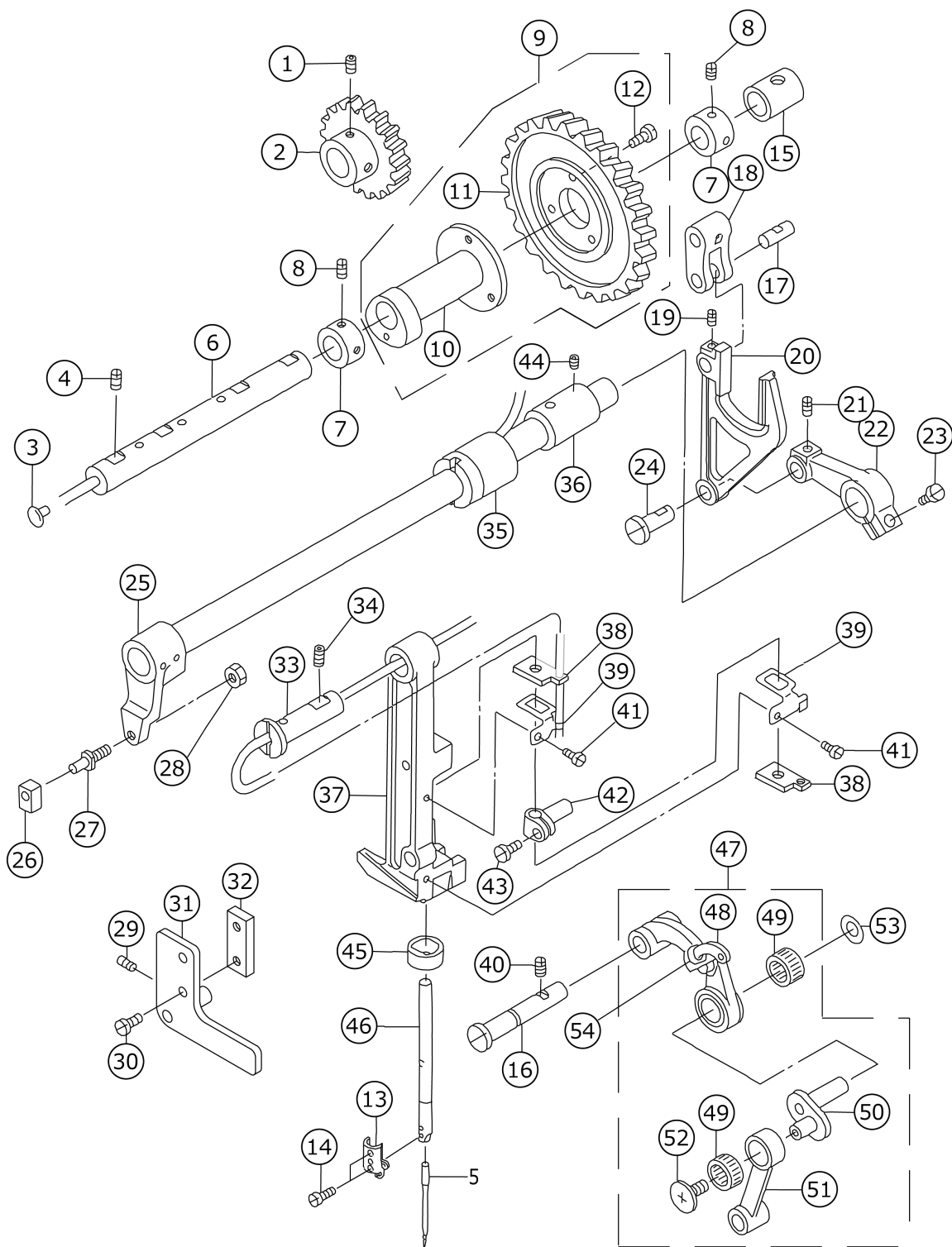
# MAIN SHAFT COMPONENTS



| No. | 品番          | 品名                            | 備考             | 子部品 | 消耗品 | 個数   |
|-----|-------------|-------------------------------|----------------|-----|-----|------|
| 1   | 13923107    | OIL ADJUSTING PIN             |                |     |     | 1.00 |
| 2   | RO040100210 | O-RING                        |                |     |     | 1.00 |
| 3   | 11002904    | ROLLER FELT                   |                |     |     | 2.00 |
| 4   | 13922802    | MAIN SHAFT                    |                |     |     | 1.00 |
| 5   | SS8661112TP | SCREW 1/4-40 L=11             |                |     |     | 1.00 |
| 6   | 13711502    | ADJUSTING SHIM                | SELECTIVE PART |     |     | 2.00 |
| 7   | SB115000500 | BALL BEARING                  |                |     |     | 2.00 |
| 8   | SB120000400 | BEARING, B                    |                |     |     | 2.00 |
| 9   | 13707252    | COUNTERWEIGHT CONNEC.         |                |     |     | 1.00 |
| 10  | SS8660512TP | SCREW 1/4-40 L=5              |                | *   |     | 2.00 |
| 11  | SS8681650TP | SCREW 9/32-28 L=16            |                | *   |     | 1.00 |
| 12  | SS7681650TP | SCREW 9/32-28 L=16            |                |     |     | 1.00 |
| 13  | 13707500    | OIL SEAL                      |                |     |     | 2.00 |
| 14  | SS8150822TP | SCREW 15/64-28 L=8            |                |     |     | 1.00 |
| 15  | 13707401    | BUSHING, FRONT                |                |     |     | 1.00 |
| 16  | 13922901    | MAIN SHAFT BUSHING, INTER     |                |     |     | 1.00 |
| 17  | SS8150822TP | SCREW 15/64-28 L=8            |                |     |     | 1.00 |
| 18  | 13710108    | MAIN SHAFT SPROCKET           |                |     |     | 1.00 |
| 19  | SS8660612TP | SCREW 1/4-40 L=6              |                |     |     | 1.00 |
| 20  | 13707807    | MAIN SHAFT STOPPER RING       |                |     |     | 2.00 |
| 21  | 13708201    | ADJUSTING SHEM                |                |     |     | 2.00 |
| 22  | 13708300    | LOW SPEED BEARING FIXED PLATE |                |     |     | 1.00 |
| 23  | SS2090620SP | SCREW 9/64-40 L=5.5           |                |     |     | 3.00 |
| 24  | RC4151817KP | RETAINING RING                |                |     |     | 1.00 |
| 25  | SS2092110SP | SCREW                         |                |     |     | 4.00 |
| 26  | 13708003    | LOW SPEED PULLEY BASE         |                |     |     | 1.00 |
| 27  | 13708102    | CHANGE-OVER PULLEY SHAFT      |                |     |     | 1.00 |
| 28  | B1211980000 | UPPER SHAFT THRUST BEARING    |                |     |     | 2.00 |
| 29  | B1220771000 | THRUST WASHER A               |                |     |     | 4.00 |
| 30  | SS1110821TP | SCREW 11/64-40 L=8.3          |                |     |     | 3.00 |
| 31  | 13707906    | SLIDE BEARING RETAINER        |                |     |     | 1.00 |
| 32  | CS1501011TH | THRUST COLLAR                 |                |     |     | 1.00 |
| 33  | SS8660530TP | SCREW 1/4-40 L= 4.5           |                |     |     | 2.00 |
| 34  | RC3781518KP | RETAINING RING                |                |     |     | 1.00 |
| 35  | SS8680940SP | SCREW 9/32-28 L= 9.0          |                |     |     | 1.00 |
| 36  | 13707708    | OUTER RING                    |                |     |     | 1.00 |
| 37  | SS8150710SP | SCREW 15/64-28 L=7            |                |     |     | 1.00 |
| 38  | SB145000300 | BEARING, A                    |                |     |     | 1.00 |
| 39  | SM6030602TP | SCREW M3X0.5 L=6              |                |     |     | 4.00 |
| 40  | 13708409    | LOW SPEED BEARING OUTER RING  |                |     |     | 1.00 |
| 41  | 13708508    | LOW-SPEED PULLEY              |                |     |     | 1.00 |
| 42  | SS2110920TP | SCREW 11/64-40 L=8.5          |                |     |     | 4.00 |
| 43  | 13708607    | CLUTCH                        |                |     |     | 1.00 |
| 44  | 13711809    | WASHER, B                     | SELECTIVE PART |     |     | 2.00 |
| 45  | 13708904    | CLUTCH RING                   |                |     |     | 1.00 |
| 46  | 13708805    | CLUTCH CLAW                   |                |     |     | 1.00 |
| 47  | 13708706    | SPRING                        |                |     |     | 4.00 |
| 48  | 13709100    | SPRING                        |                |     |     | 2.00 |
| 49  | 13709209    | WASHER                        |                |     |     | 1.00 |
| 50  | SS1110821TP | SCREW 11/64-40 L=8.3          |                |     |     | 3.00 |

|    |             |                                |  |  |  |      |
|----|-------------|--------------------------------|--|--|--|------|
| 51 | 13711304    | STOP-MOTION CAM PRESSER PLATE  |  |  |  | 1.00 |
| 52 | 13923008    | STOP-MOTION CAM                |  |  |  | 1.00 |
| 53 | B1209232000 | STOP-MOTION CAM POSITION PIN   |  |  |  | 1.00 |
| 54 | B1212232000 | BAKELITE SEGMENT               |  |  |  | 1.00 |
| 55 | B1210232000 | STOP-MOTION CAM PIN SLIDE BLOC |  |  |  | 2.00 |
| 56 | B1231771000 | STOP CAM PRESSURE SPRING       |  |  |  | 1.00 |
| 57 | SS7660510SP | SCREW 1/4-40 L=5.0             |  |  |  | 1.00 |
| 58 | SS8660512TP | SCREW 1/4-40 L=5               |  |  |  | 1.00 |
| 59 | B122477100B | SCREW (B)                      |  |  |  | 1.00 |
| 60 | 13709001    | DRIVING PULLEY                 |  |  |  | 1.00 |
| 61 | SS1110640TP | SCREW 11/64-40 L= 5.5          |  |  |  | 3.00 |
| 62 | 13709753    | FLAT CLUTCH DISC ASM.          |  |  |  | 1.00 |
| 63 | 13709407    | HIGH SPEED PULLEY C RING       |  |  |  | 1.00 |
| 64 | 13709308    | WASHER                         |  |  |  | 1.00 |
| 65 | 13709506    | BUSH                           |  |  |  | 1.00 |
| 66 | SB145000200 | BEARING, C                     |  |  |  | 1.00 |
| 67 | 13709902    | HIGH-SPEED PULLEY              |  |  |  | 1.00 |
| 68 | 13755608    | WORM                           |  |  |  | 1.00 |
| 69 | SS8660610TP | SCREW 1/4-40 L=6               |  |  |  | 2.00 |

## NEEDLE BAR COMPONENTS (1)

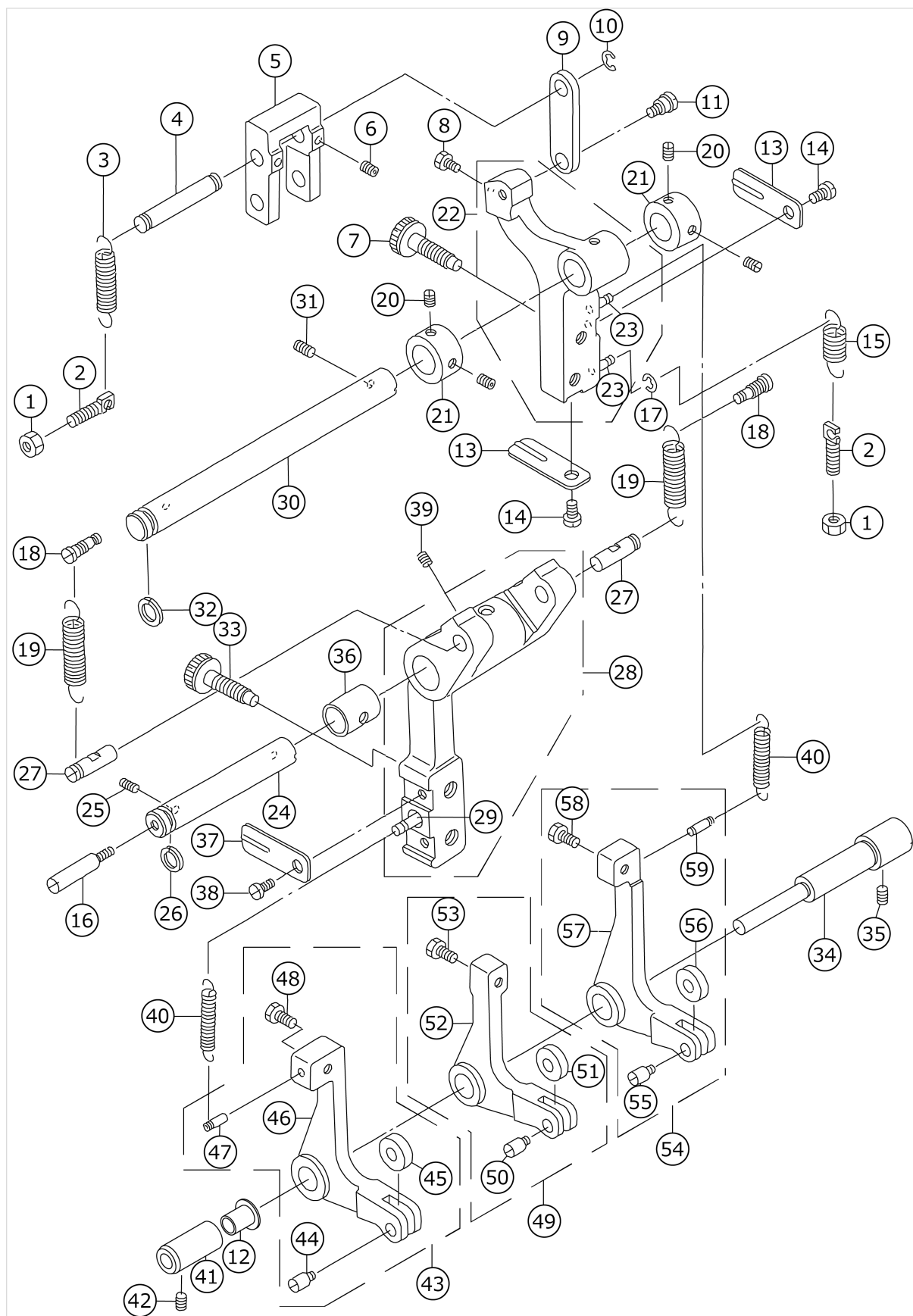




| No. | 品番          | 品名                             | 備考             | 子部品 | 消耗品 | 個数   |
|-----|-------------|--------------------------------|----------------|-----|-----|------|
| 1   | SS8660612TP | SCREW 1/4-40 L=6               |                |     |     | 2.00 |
| 2   | 13719208    | NEEDLE THROW GEAR SMALL B      | SELECTIVE PART |     |     | 1.00 |
| 3   | TA0550604R0 | RUBBER PLUG                    |                |     |     | 1.00 |
| 4   | SS8151230SP | SCREW 15/64-28 L=12            |                |     |     | 2.00 |
| 5   | MDP5J0B1100 | NEEDLE DPX5 #11J               |                |     |     | 1.00 |
| 6   | 13718903    | ROCK CAM SHAFT                 |                |     |     | 1.00 |
| 7   | CS1401014SP | THRUST COLLAR                  |                |     |     | 2.00 |
| 8   | SS8150410TP | SCREW 15/64-28 L= 4.0          |                |     |     | 4.00 |
| 9   | 13718754    | NEEDLE BAR ROCK CAM CONNEC.    |                |     |     | 1.00 |
| 10  | 13718705    | NEEDLE BAR ROCK CAM            |                | *   |     | 1.00 |
| 11  | 13718804    | NEEDLE THROW GEAR LARGE        |                | *   |     | 1.00 |
| 12  | SS7110710SP | SCREW 11/64-40 L=7             |                | *   |     | 3.00 |
| 13  | 13924303    | NEEDLE BAR BOBBIN THREAD GUIDE |                |     |     | 1.00 |
| 14  | SS7080510TP | SCREW 1/8-44 L=4.5             |                |     |     | 2.00 |
| 15  | 13719000    | BEARING, REAR B                |                |     |     | 2.00 |
| 16  | 13730304    | THREAD TAKE-UP SUPPORT ROD     |                |     |     | 1.00 |
| 17  | 13715909    | CONNECTING FORKED LINK PIN     |                |     |     | 1.00 |
| 18  | 13716006    | CONNECTING FORKED LINK         |                |     |     | 1.00 |
| 19  | SS8110422TP | SCREW 11/64-40 L=4             |                |     |     | 1.00 |
| 20  | 13715800    | NEEDLE BAR PITMAN              |                |     |     | 1.00 |
| 21  | SS8150510TP | SCREW 15/64-28 L= 4.7          |                |     |     | 1.00 |
| 22  | 13715602    | FRAME ROCK SHAFT CRANK, REAR   |                |     |     | 1.00 |
| 23  | SS7151210SP | SCREW 15/64-28 L=12            |                |     |     | 1.00 |
| 24  | 13715701    | FRAME ROCK SHAFT CRANK PIN     |                |     |     | 1.00 |
| 25  | 13715354    | FRAME ROCK SHAFT CRANK ASM.    |                |     |     | 1.00 |
| 26  | B1414232000 | SQUARE BLOCK                   | SELECTIVE PART |     |     | 1.00 |
| 27  | B1410771000 | STUD                           |                |     |     | 1.00 |
| 28  | NS6150310SP | NUT 15/64-28                   |                |     |     | 1.00 |
| 29  | SS8150822TP | SCREW 15/64-28 L=8             |                |     |     | 1.00 |
| 30  | SS6110610TP | SCREW 11/64-40 L=6             |                |     |     | 2.00 |
| 31  | 13924154    | FRAME SUPPORT PLATE ASM.       |                |     |     | 1.00 |
| 32  | 13924709    | NEEDLE BAR GUIDE BRACKET       |                |     |     | 1.00 |
| 33  | 13714803    | HINGE STUD                     |                |     |     | 1.00 |
| 34  | SS8150822TP | SCREW 15/64-28 L=8             |                |     |     | 1.00 |
| 35  | 13715404    | BUSHING                        |                |     |     | 1.00 |
| 36  | 13715503    | BUSHING, REAR                  |                |     |     | 1.00 |
| 37  | 13924600    | NEEDLE BAR FRAME               |                |     |     | 1.00 |
| 38  | 13714704    | OIL FELT                       |                |     |     | 2.00 |
| 39  | 13925102    | OIL FELT HOLDER                |                |     |     | 2.00 |
| 40  | SS8150822TP | SCREW 15/64-28 L=8             |                |     |     | 1.00 |
| 41  | SS7090530SP | SCREW 9/64-40 L= 4.5           |                |     |     | 2.00 |
| 42  | 13924501    | NEEDLE BAR CONNEC.             |                |     |     | 1.00 |
| 43  | SS6090670TP | SCREW 9/64-40 L=6              |                |     |     | 1.00 |
| 44  | SS8150822TP | SCREW 15/64-28 L=8             |                |     |     | 1.00 |
| 45  | 13920608    | NEEDLE BAR OIL METAL           |                |     |     | 1.00 |
| 46  | 13924402    | NEEDLE BAR                     |                |     |     | 1.00 |
| 47  | 13730270    | LINK TAKE-UP (CONNEC.DIAGRAM)  |                |     |     | 1.00 |
| 48  | 13730262    | LINK TAKE-UP ASM.              |                | *   |     | 1.00 |
| 49  | B1905541A00 | NEEDLE BEARING, A              | SELECTIVE PART | *   |     | 1.00 |
| 50  | 13707351    | NEEDLE BAR CRANK ASM.          |                | *   |     | 1.00 |

|    |             |                         |  |   |  |      |
|----|-------------|-------------------------|--|---|--|------|
| 51 | 13714407    | NEEDLE BAR CRANK ROD    |  | * |  | 1.00 |
| 52 | B1903552000 | LEFT SCREW              |  | * |  | 1.00 |
| 53 | B1223771000 | NEEDLE ROD CRANK WASHER |  |   |  | 1.00 |
| 54 | B1909505000 | RUBBER                  |  |   |  | 1.00 |

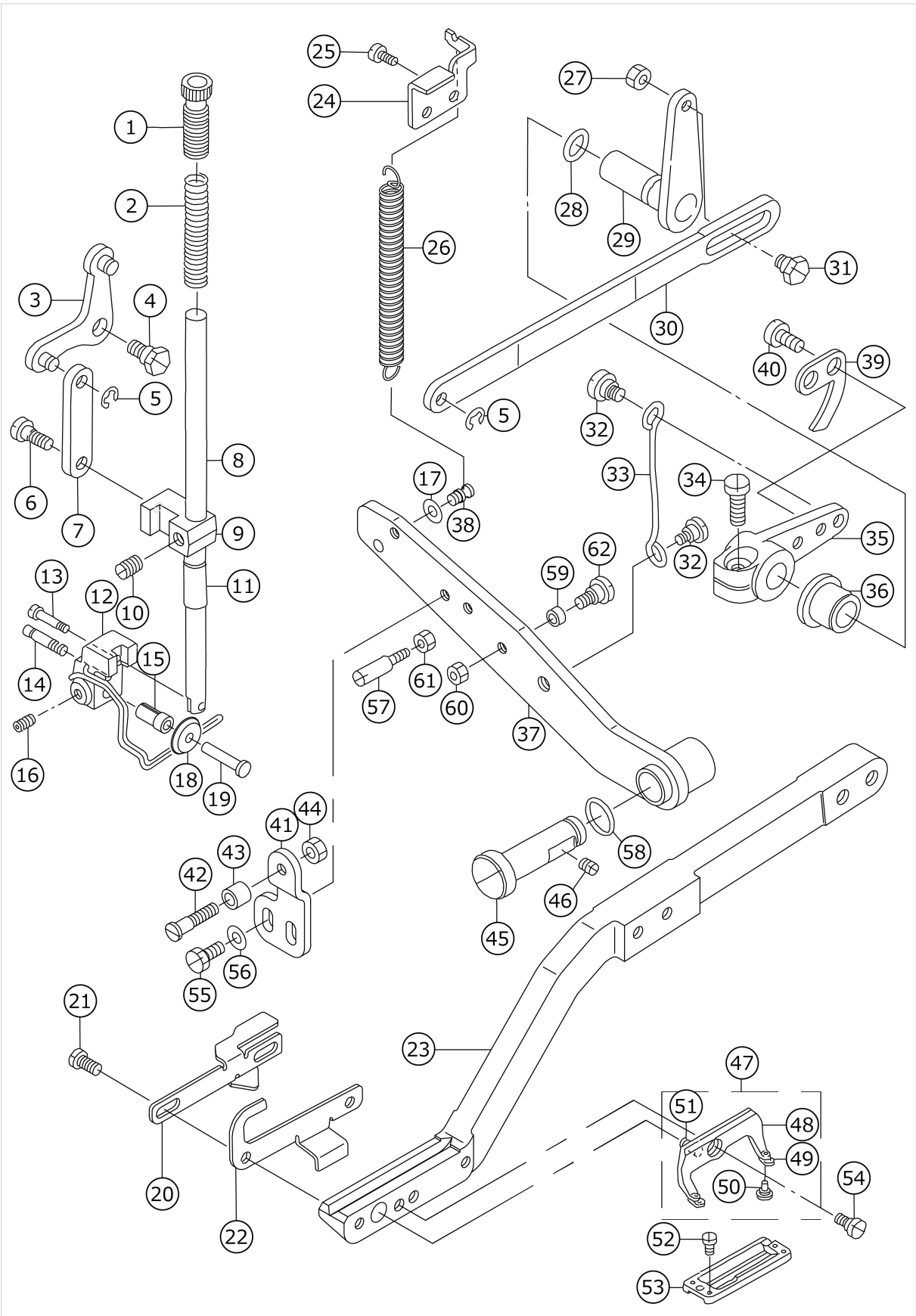
## NEEDLE BAR COMPONENTS (2)



| No. | 品番          | 品名                             | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|--------------------------------|----|-----|-----|------|
| 1   | NS6150310SP | NUT 15/64-28                   |    |     |     | 2.00 |
| 2   | 13717509    | SUSPENSION SCREW               |    |     |     | 2.00 |
| 3   | 13717400    | SPRING B                       |    |     |     | 1.00 |
| 4   | 13716105    | CONNECTING STUD                |    |     |     | 1.00 |
| 5   | 13716204    | REGULATING LEVER LINK          |    |     |     | 1.00 |
| 6   | SS8110422TP | SCREW 11/64-40 L=4             |    |     |     | 2.00 |
| 7   | 13717608    | SCREW                          |    |     |     | 2.00 |
| 8   | SS9110513TP | SCREW 11/64-40 L=5             |    |     |     | 1.00 |
| 9   | 13717004    | REGULATING HINGE PIN           |    |     |     | 1.00 |
| 10  | RE0600000K0 | E-RING 6                       |    |     |     | 1.00 |
| 11  | SD0800402TP | HINGE SCREW D= 8 H= 4          |    |     |     | 1.00 |
| 12  | 13925003    | REGULATING LEVER SHAFT COLLAR  |    |     |     | 1.00 |
| 13  | 13717707    | ROCKING ADJUSTING SCREW STOPPE |    |     |     | 2.00 |
| 14  | SS7110510SP | SCREW 11/64-40 L=5             |    |     |     | 2.00 |
| 15  | 13717301    | SPRING A                       |    |     |     | 1.00 |
| 16  | 13716600    | REPOSITIONING LEVER SHAFT B    |    |     |     | 1.00 |
| 17  | RE0250000K0 | E-RING 2.5                     |    |     |     | 1.00 |
| 18  | 13716907    | SUSPENSION SCREW               |    |     |     | 2.00 |
| 19  | 13716808    | SPRING                         |    |     |     | 2.00 |
| 20  | SS8150410TP | SCREW 15/64-28 L= 4.0          |    |     |     | 4.00 |
| 21  | CS1401014SP | THRUST COLLAR                  |    |     |     | 2.00 |
| 22  | 13717152    | REGULATING LEVER ASM.          |    |     |     | 1.00 |
| 23  | 13718606    | SUSPENSION SCREW               |    | *   |     | 2.00 |
| 24  | 13716501    | REPOSITIONING LEVER SHAFT A    |    |     |     | 1.00 |
| 25  | SS8150710SP | SCREW 15/64-28 L=7             |    |     |     | 2.00 |
| 26  | RO098240100 | RUBBER RING                    |    |     |     | 1.00 |
| 27  | 13716303    | REGULATING LEVER LINK STUD     |    |     |     | 2.00 |
| 28  | 13716451    | REPOSITIONING LEVER ASM.       |    |     |     | 1.00 |
| 29  | 13718606    | SUSPENSION SCREW               |    | *   |     | 1.00 |
| 30  | 13717202    | REGULATING LEVER SHAFT         |    |     |     | 1.00 |
| 31  | SS8150710SP | SCREW 15/64-28 L=7             |    |     |     | 2.00 |
| 32  | RO098240100 | RUBBER RING                    |    |     |     | 1.00 |
| 33  | 13717608    | SCREW                          |    |     |     | 2.00 |
| 34  | 13924907    | REGULATING LEVER SHAFT         |    |     |     | 1.00 |
| 35  | SS8150822TP | SCREW 15/64-28 L=8             |    |     |     | 1.00 |
| 36  | 13719000    | BEARING, REAR B                |    |     |     | 1.00 |
| 37  | 13717707    | ROCKING ADJUSTING SCREW STOPPE |    |     |     | 2.00 |
| 38  | SS7110510SP | SCREW 11/64-40 L=5             |    |     |     | 2.00 |
| 39  | SS8110422TP | SCREW 11/64-40 L=4             |    |     |     | 2.00 |
| 40  | 13718507    | SPRING                         |    |     |     | 2.00 |
| 41  | 13924808    | REGULATING LEVER SHAFT BOSS    |    |     |     | 1.00 |
| 42  | SS8150432TH | SCREW 15/64-28 L=4             |    |     |     | 1.00 |
| 43  | 13717855    | BEARING BRACKET                |    |     |     | 1.00 |
| 44  | 13718200    | CHANGE ROLLER SHAFT            |    | *   |     | 1.00 |
| 45  | 13718101    | CHANGE ROLLER                  |    | *   |     | 1.00 |
| 46  | 13717806    | REPOSITIONING ARM              |    | *   |     | 1.00 |
| 47  | 13718606    | SUSPENSION SCREW               |    | *   |     | 1.00 |
| 48  | SS9120643TP | SCREW 3/16-28 L=6              |    | *   |     | 1.00 |
| 49  | 13717954    | BELL CRANK ASM.                |    |     |     | 1.00 |
| 50  | 13718200    | CHANGE ROLLER SHAFT            |    | *   |     | 1.00 |

|    |             |                     |  |   |  |      |
|----|-------------|---------------------|--|---|--|------|
| 51 | 13718101    | CHANGE ROLLER       |  | * |  | 1.00 |
| 52 | 13717905    | BELL CRANK          |  | * |  | 1.00 |
| 53 | SS9120643TP | SCREW 3/16-28 L=6   |  | * |  | 1.00 |
| 54 | 13718051    | BARTACK LEVER ASM.  |  |   |  | 1.00 |
| 55 | 13718200    | CHANGE ROLLER SHAFT |  | * |  | 1.00 |
| 56 | 13718101    | CHANGE ROLLER       |  | * |  | 1.00 |
| 57 | 13718002    | BARTACK LEVER       |  | * |  | 1.00 |
| 58 | SS9120643TP | SCREW 3/16-28 L=6   |  | * |  | 1.00 |
| 59 | 13718606    | SUSPENSION SCREW    |  | * |  | 1.00 |

# LIFTING LEVER COMPONENTS

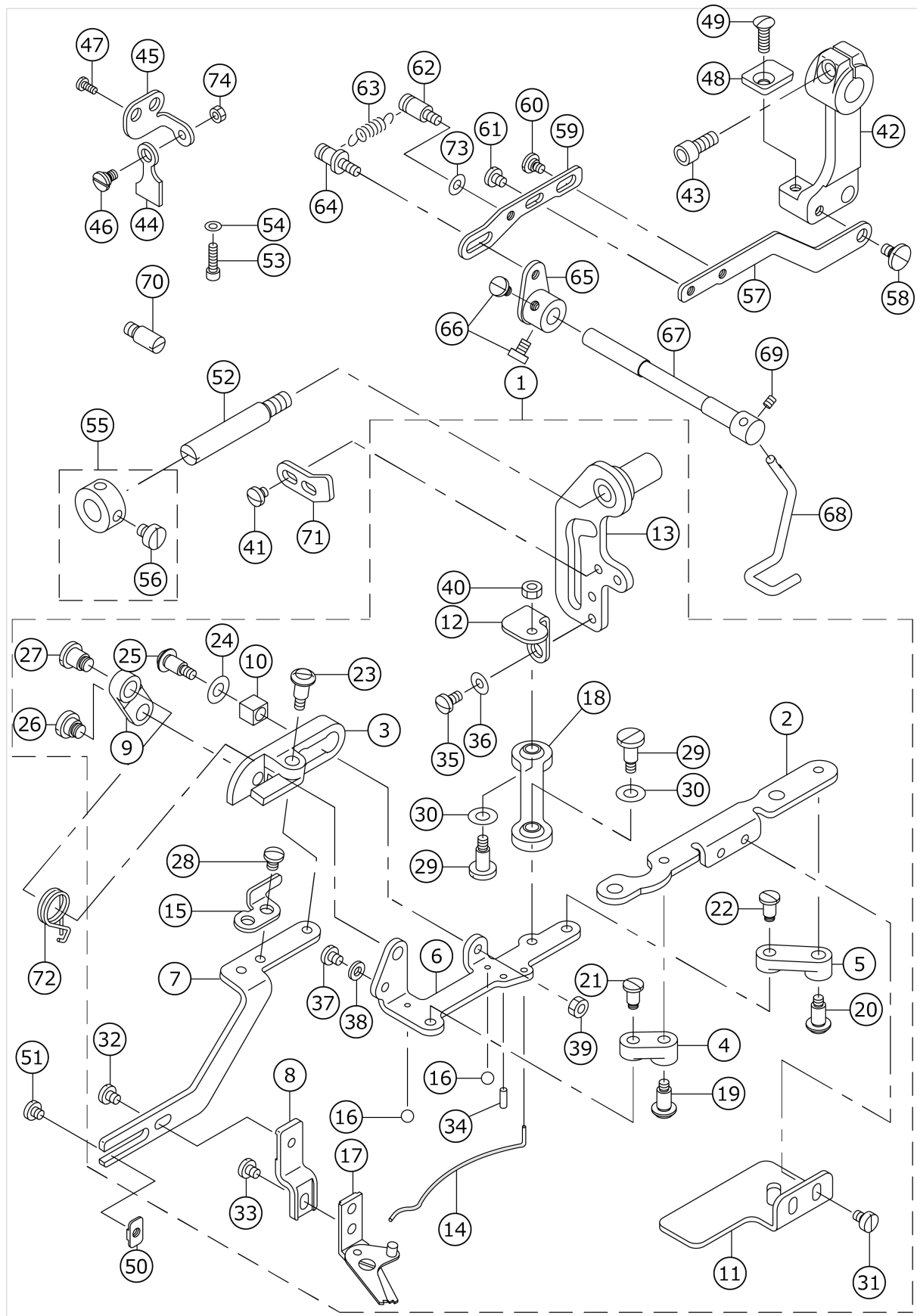


| No. | 品番           | 品名                             | 備考 | 子部品 | 消耗品 | 個数   |
|-----|--------------|--------------------------------|----|-----|-----|------|
| 1   | B1509012000  | PRESSER SPRING REGULATOR       |    |     |     | 1.00 |
| 2   | B1507761000  | PRESSER SPRING                 |    |     |     | 1.00 |
| 3   | 13720859     | LEVER ASM, FRONT               |    |     |     | 1.00 |
| 4   | SD0800342TP  | HINGE SCREW D=8 H=3.2          |    |     |     | 1.00 |
| 5   | RE0500000K0  | E-RING                         |    |     |     | 2.00 |
| 6   | SD0600452TP  | HINGE SCREW D=6 H=4.5          |    |     |     | 1.00 |
| 7   | 13721006     | LINK                           |    |     |     | 1.00 |
| 8   | 13720107     | PRESSER BAR                    |    |     |     | 1.00 |
| 9   | 13926209     | PRESSER BAR POSITION BRACKET   |    |     |     | 1.00 |
| 10  | SS8660810TP  | SCREW 1/4-40 L=8               |    |     |     | 1.00 |
| 11  | 13720206     | PRESSER BAR METAL              |    |     |     | 1.00 |
| 12  | 13720354     | ROLLER INSTALLING BASE ASM.    |    |     |     | 1.00 |
| 13  | SS4091520SP  | SCREW 9/64-40 L=15             |    |     |     | 1.00 |
| 14  | 13732102     | GUIDE PIN                      |    |     |     | 1.00 |
| 15  | 13926308     | COLLAR                         |    |     |     | 1.00 |
| 16  | SS8110422TP  | SCREW 11/64-40 L=4             |    |     |     | 1.00 |
| 17  | WP0450801SD  | WASHER 4.5X10X0.8              |    |     |     | 1.00 |
| 18  | 13925805     | SLIDE ROLLER                   |    |     |     | 1.00 |
| 19  | 13925904     | CONNECTING PIN                 |    |     |     | 1.00 |
| 20  | 13931001     | NEEDLE THREAD TRIMMER CAM      |    |     |     | 1.00 |
| 21  | SS7110840SP  | SCREW 11/64-40 L=7.8           |    |     |     | 2.00 |
| 22  | 13931100     | NEEDLE THREAD TRIMMER PLATE    |    |     |     | 1.00 |
| 23  | 13925706     | WORK CLAMP ARM                 |    |     |     | 1.00 |
| 24  | 13721808     | SUSPENSION SCREW A             |    |     |     | 1.00 |
| 25  | SS7120640SP  | SCREW 3/16-28 L=6              |    |     |     | 2.00 |
| 26  | 13926407     | PRESSER FOOT LIFTING SPRING    |    |     |     | 1.00 |
| 27  | NS6150310SP  | NUT 15/64-28                   |    |     |     | 1.00 |
| 28  | RO074240100  | RUBBER RING                    |    |     |     | 1.00 |
| 29  | 13721253     | LEVER ASM, REAR A              |    |     |     | 1.00 |
| 30  | 13721105     | PRESSER BAR LIFTING ROD, LONG  |    |     |     | 1.00 |
| 31  | SD0800342TP  | HINGE SCREW D=8 H=3.2          |    |     |     | 1.00 |
| 32  | SD0790435TP  | HINGE SCREW D=7 H=4.3          |    |     |     | 2.00 |
| 33  | 13721600     | PRESSER BAR LIFTING ROD        |    |     |     | 1.00 |
| 34  | SS6151412TP  | SCREW 15/64-28 L=14            |    |     |     | 1.00 |
| 35  | 13721402     | LINK REAR LEVER B              |    |     |     | 1.00 |
| 36  | 13721501     | LINK REAR LEVER BUSHING        |    |     |     | 1.00 |
| 37  | 13926050     | PRESSER FOOT LIFTING LEVER ASM |    |     |     | 1.00 |
| 38  | B1110280000  | THREAD CUTTING LINK SPRING RAC |    |     |     | 1.00 |
| 39  | 13933304     | STARTING SAFETY PLATE          |    |     |     | 1.00 |
| 40  | SS6121050SP  | SCREW 3/16-28 L= 9.5           |    |     |     | 2.00 |
| 41  | 13930904     | BRACKET                        |    |     |     | 1.00 |
| 42  | SD0500722TP  | HINGE SCREW                    |    |     |     | 1.00 |
| 43  | 13737804     | DRIVING ARM BOSS ROLLER        |    |     |     | 1.00 |
| 44  | NS6110420SP  | NUT 11/64-40                   |    |     |     | 1.00 |
| 45  | 13722400     | PRESSER BAR LEVER SHAFT        |    |     |     | 1.00 |
| 46  | SS8150510TP  | SCREW 15/64-28 L= 4.7          |    |     |     | 1.00 |
| 47  | 13926654     | PRESSER FOOT ASM.              |    |     |     | 1.00 |
| 48  | B1511771000A | WORK CLAMP CHECK HOLDER        |    | *   |     | 1.00 |
| 49  | B1509761000  | WORK CLAMP CHECK SPRING        |    | *   |     | 2.00 |
| 50  | 13926704     | PRESSER FOOT PIN               |    | *   |     | 2.00 |

|    |             |                                |  |   |  |      |
|----|-------------|--------------------------------|--|---|--|------|
| 51 | B1512761000 | WORK CLAMP CHECK HOLDER SPRING |  | * |  | 1.00 |
| 52 | SS6060210SP | SCREW 3/32-56 L= 1.9           |  |   |  | 2.00 |
| 53 | B1552781000 | WORK CLAMP CHECK               |  |   |  | 1.00 |
| 54 | SD0790203SP | HINGE SCREW D=7.94 H=2         |  |   |  | 1.00 |
| 55 | SS9111010SP | SCREW 11/64-40 L=9.5           |  |   |  | 2.00 |
| 56 | WP0450801SD | WASHER 4.5X10X0.8              |  |   |  | 2.00 |
| 57 | 13722103    | LIFTING LEVER STOPPER B        |  |   |  | 1.00 |
| 58 | RO074240100 | RUBBER RING                    |  |   |  | 1.00 |
| 59 | 13737804    | DRIVING ARM BOSS ROLLER        |  |   |  | 1.00 |
| 60 | NS6110420SP | NUT 11/64-40                   |  |   |  | 1.00 |
| 61 | NS6150430SP | NUT 15/64-28                   |  |   |  | 1.00 |
| 62 | SD0500722TP | HINGE SCREW                    |  |   |  | 1.00 |



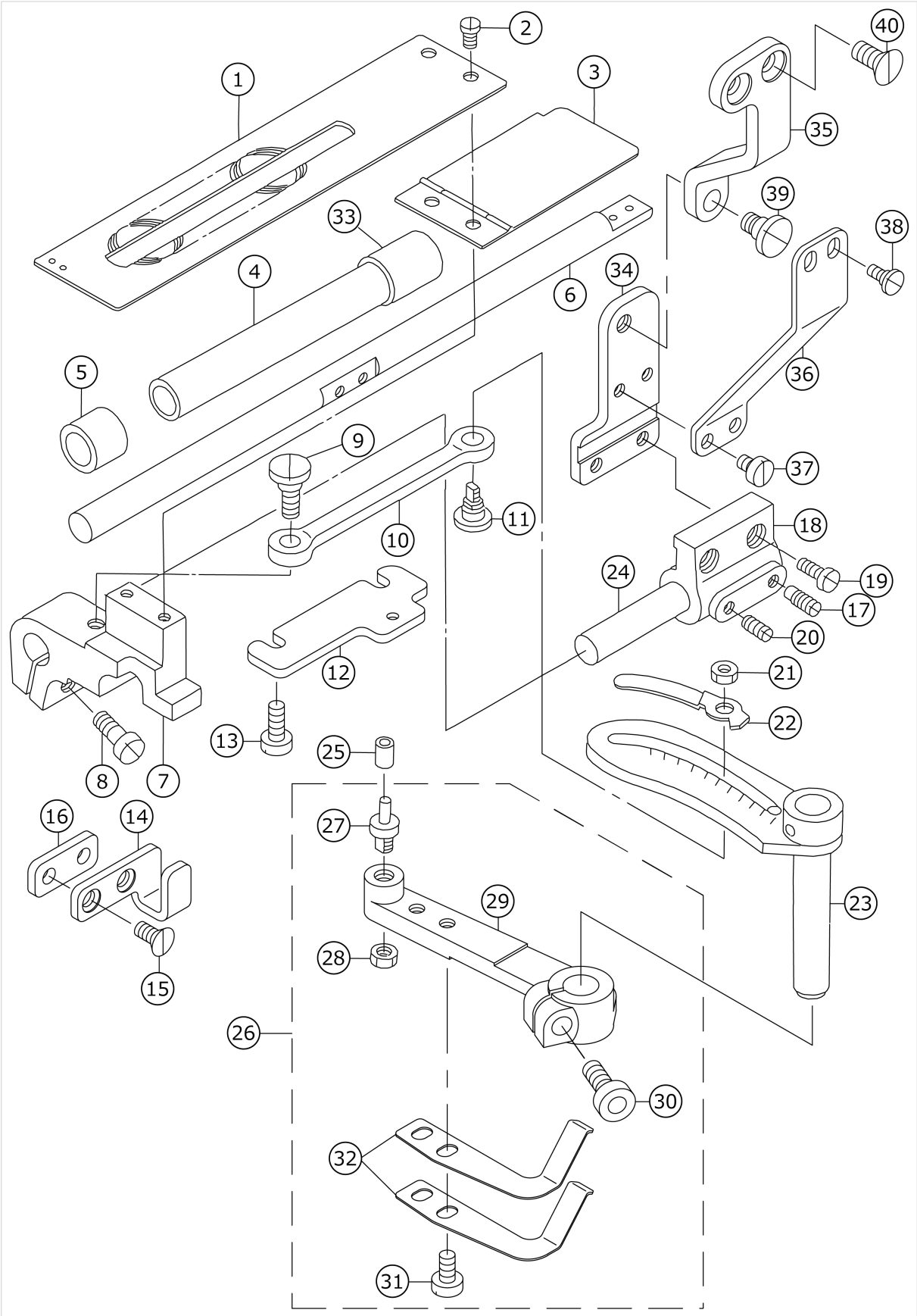
# NEEDLE THREAD TRIMMER&UPPER THREAD PULLING COMPONENTS



| No. | 品番          | 品名                           | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|------------------------------|----|-----|-----|------|
| 1   | 13932967    | LEVER COMPL.                 |    |     |     | 1.00 |
| 2   | 13931803    | NEEDLE THREAD TRIMMER BASE   |    | *   |     | 1.00 |
| 3   | 13931902    | THREAD TRIMMER DRIVING PLATE |    | *   |     | 1.00 |
| 4   | 13932009    | LINK A                       |    | *   |     | 1.00 |
| 5   | 13932108    | LINK B                       |    | *   |     | 1.00 |
| 6   | 13932207    | THREAD TRIMMER DRIVING BASE  |    | *   |     | 1.00 |
| 7   | 13932306    | KNIFE FITTING PLATE A        |    | *   |     | 1.00 |
| 8   | 13932405    | KNIFE FITTING PLATE B        |    | *   |     | 1.00 |
| 9   | 13932504    | LINK                         |    | *   |     | 1.00 |
| 10  | 13932603    | SQUARE BLOCK                 |    | *   |     | 1.00 |
| 11  | 13932702    | SUPPORT PLATE                |    | *   |     | 1.00 |
| 12  | 13932801    | LINK FITTING PLATE           |    | *   |     | 1.00 |
| 13  | 13932959    | LEVER ASM.                   |    | *   |     | 1.00 |
| 14  | 13933106    | PRESSER SPRING               |    | *   |     | 1.00 |
| 15  | 13933205    | KNIFE GUIDE PLATE            |    | *   |     | 1.00 |
| 16  | B1246372000 | BALL SMALL                   |    | *   |     | 2.00 |
| 17  | B20017710A0 | NEEDLE THREAD TRIMMER ASM.   |    | *   |     | 1.00 |
| 18  | D2509282A00 | WORK CAMP FOOT BALL LINK     |    | *   |     | 1.00 |
| 19  | SD0641005SP | HINGE SCREW                  |    | *   |     | 1.00 |
| 20  | SD0641005SP | HINGE SCREW                  |    | *   |     | 1.00 |
| 21  | SD0550701TP | STEP-SCREW D=5.5 H=7         |    | *   |     | 1.00 |
| 22  | SD0550701TP | STEP-SCREW D=5.5 H=7         |    | *   |     | 1.00 |
| 23  | SD0641003SP | HINGE SCREW D=6.35 H=10      |    | *   |     | 1.00 |
| 24  | B1223771000 | NEEDLE ROD CRANK WASHER      |    | *   |     | 1.00 |
| 25  | SD0641003SP | HINGE SCREW D=6.35 H=10      |    | *   |     | 1.00 |
| 26  | SD0800341SP | HINGE SCREW D=8 H=3.4        |    | *   |     | 1.00 |
| 27  | SD0800681SP | HINGE SCREW D=8 H=6.8        |    | *   |     | 1.00 |
| 28  | SS7110510SP | SCREW 11/64-40 L=5           |    | *   |     | 2.00 |
| 29  | SD0601021SP | HINGE SCREW D=6 H=10.2       |    | *   |     | 2.00 |
| 30  | WP0621016SD | WASHER 6.2X13X1              |    | *   |     | 2.00 |
| 31  | SS6110610TP | SCREW 11/64-40 L=6           |    | *   |     | 2.00 |
| 32  | SS7110570SP | SCREW 11/64-40 L= 4.8        |    | *   |     | 1.00 |
| 33  | SS7110570SP | SCREW 11/64-40 L= 4.8        |    | *   |     | 1.00 |
| 34  | PS0300082KH | SPRING PIN 3X8               |    | *   |     | 1.00 |
| 35  | SS7110840SP | SCREW 11/64-40 L=7.8         |    | *   |     | 2.00 |
| 36  | WP0450801SD | WASHER 4.5X10X0.8            |    | *   |     | 2.00 |
| 37  | SS7110510SP | SCREW 11/64-40 L=5           |    | *   |     | 1.00 |
| 38  | WP0482086SD | WASHER 4.8X11.5X2            |    | *   |     | 1.00 |
| 39  | NS6110420SP | NUT 11/64-40                 |    | *   |     | 1.00 |
| 40  | NS6110420SP | NUT 11/64-40                 |    | *   |     | 1.00 |
| 41  | SS7110840SP | SCREW 11/64-40 L=7.8         |    |     |     | 2.00 |
| 42  | 13931308    | SAFETY ARM                   |    |     |     | 1.00 |
| 43  | SS6151412TP | SCREW 15/64-28 L=14          |    |     |     | 1.00 |
| 44  | 13931407    | SAFETY PLATE                 |    |     |     | 1.00 |
| 45  | 13931506    | SAFETY PLATE MOUNTING BASE   |    |     |     | 1.00 |
| 46  | SD0640231SP | HINGE SCREW D= 6.35 H= 2.3   |    |     |     | 1.00 |
| 47  | SS7150740SP | SCREW 15/64-28 L=7           |    |     |     | 2.00 |
| 48  | 13931605    | HOLDING PLATE                |    |     |     | 1.00 |
| 49  | SS2621540SP | SCREW 3/16-32 L=15           |    |     |     | 1.00 |
| 50  | 13933403    | CUTTING SCISSORS             |    |     |     | 1.00 |

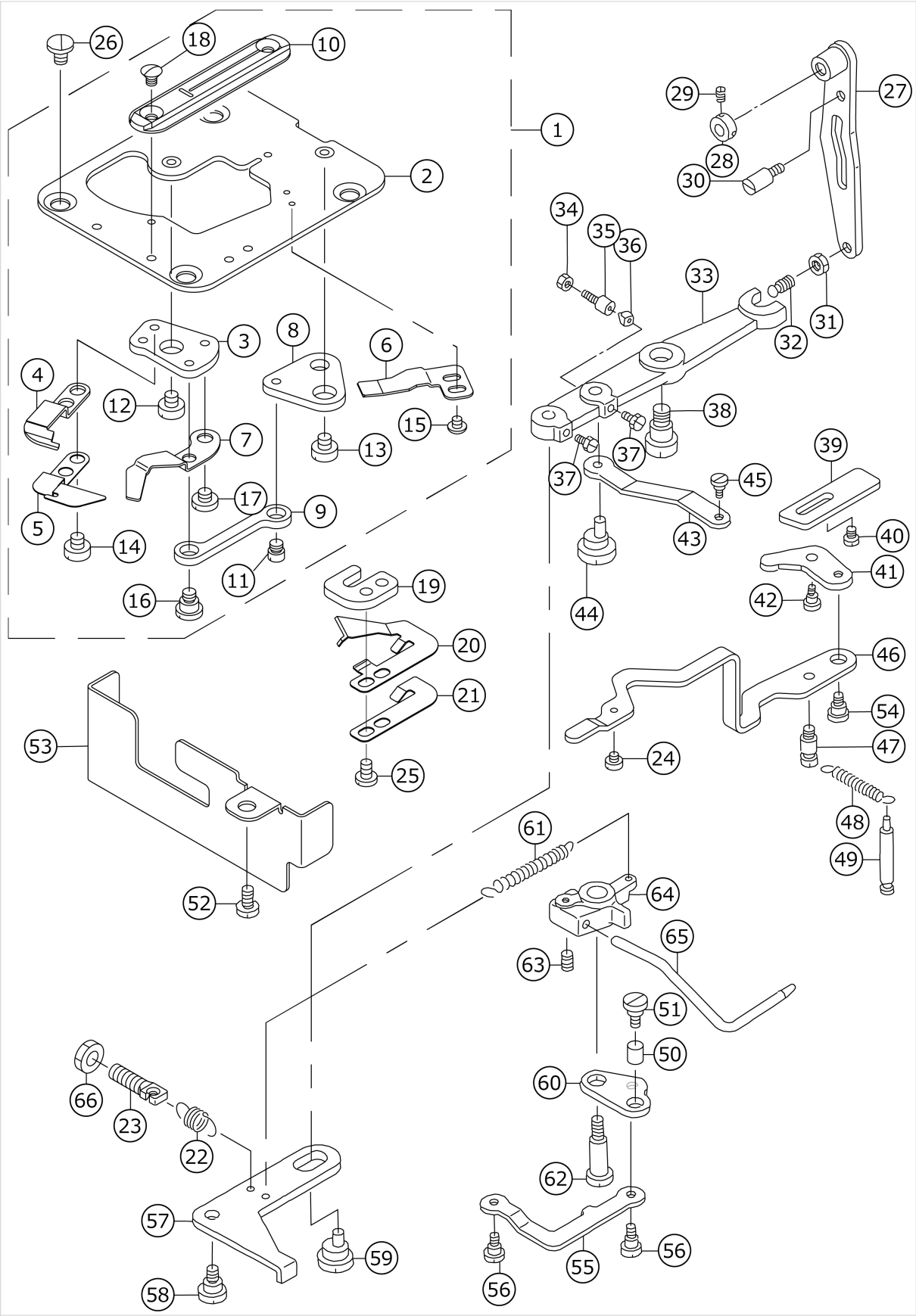
|    |             |                                |  |   |  |      |
|----|-------------|--------------------------------|--|---|--|------|
| 51 | SS7110570SP | SCREW 11/64-40 L= 4.8          |  |   |  | 1.00 |
| 52 | 13933601    | LEVER SHAFT                    |  |   |  | 1.00 |
| 53 | SS6151142TP | SCREW 15/64-28 L=10.5          |  |   |  | 2.00 |
| 54 | WP0621016SD | WASHER 6.2X13X1                |  |   |  | 2.00 |
| 55 | CS0800816SH | THRUST HOLDER D=8 W=8          |  |   |  | 1.00 |
| 56 | SS6110420TP | SCREW 11/64-40 L=4.8           |  | * |  | 2.00 |
| 57 | 13939806    | CONNECTING LINK A              |  |   |  | 1.00 |
| 58 | SD0640271TP | HINGE SCREW                    |  |   |  | 1.00 |
| 59 | 13939905    | CONNECTING LINK B              |  |   |  | 1.00 |
| 60 | SD0550212TP | HINGE SCREW D=5.5 H=2.1        |  |   |  | 1.00 |
| 61 | SS7110510SP | SCREW 11/64-40 L=5             |  |   |  | 1.00 |
| 62 | B1110280000 | THREAD CUTTING LINK SPRING RAC |  |   |  | 1.00 |
| 63 | 13747506    | SPRING                         |  |   |  | 1.00 |
| 64 | 13747308    | SUSPENSION SCREW               |  |   |  | 1.00 |
| 65 | 13939459    | THREAD PULLING ARM ASM.        |  |   |  | 1.00 |
| 66 | SS6110650TP | SCREW 11/64-40 L=5.5           |  |   |  | 2.00 |
| 67 | 13939707    | SHAFT                          |  |   |  | 1.00 |
| 68 | 13939608    | LEVER                          |  |   |  | 1.00 |
| 69 | SS8090410SP | SCREW 9/64-40 L= 3.5           |  |   |  | 1.00 |
| 70 | B3103850000 | HINGE STUD                     |  |   |  | 1.00 |
| 71 | 13931209    | STOPPER                        |  |   |  | 1.00 |
| 72 | 13933700    | SPRING                         |  |   |  | 1.00 |
| 73 | WP0450801SD | WASHER 4.5X10X0.8              |  |   |  | 1.00 |
| 74 | NS6110310SP | NUT 11/64-40                   |  |   |  | 1.00 |

WORK CLAMP CARRIER COMPONENTS



| No. | 品番          | 品名                             | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|--------------------------------|----|-----|-----|------|
| 1   | 13723507    | WORK CLAMP CARRIER             |    |     |     | 1.00 |
| 2   | SS5120810SP | SCREW                          |    |     |     | 2.00 |
| 3   | 13724653    | BRACKET COVER CONNEC.          |    |     |     | 1.00 |
| 4   | 13725700    | BEARING, REAR                  |    |     |     | 1.00 |
| 5   | 13725601    | BEARING, FRONT                 |    |     |     | 1.00 |
| 6   | 13927702    | SHAFT                          |    |     |     | 1.00 |
| 7   | 13723705    | WORK CLAMP ARM BRACKET         |    |     |     | 1.00 |
| 8   | SS6151440SP | SCREW 15/64-28 L=14            |    |     |     | 1.00 |
| 9   | SD0870401SP | HINGE SCREW D= 8.73 H= 4       |    |     |     | 1.00 |
| 10  | 13723903    | CLAMP CARRIER BRACKET PINMAN   |    |     |     | 1.00 |
| 11  | 13723804    | LENGTH REGULATING HINGE STUD   |    |     |     | 1.00 |
| 12  | 13927306    | GUIDE PLATE                    |    |     |     | 1.00 |
| 13  | SS6121210SP | SCREW 3/16-28 L=12             |    |     |     | 2.00 |
| 14  | 13927801    | PRESSER ARM GUIDE              |    |     |     | 1.00 |
| 15  | SS1121010SP | SCREW                          |    |     |     | 2.00 |
| 16  | 13926902    | SPACER                         |    |     |     | 1.00 |
| 17  | SS8150920SP | SET-SCREW                      |    |     |     | 1.00 |
| 18  | 13725007    | SUPPORTING BRACKET             |    |     |     | 1.00 |
| 19  | SS6121210SP | SCREW 3/16-28 L=12             |    |     |     | 2.00 |
| 20  | SS8150710SP | SCREW 15/64-28 L=7             |    |     |     | 1.00 |
| 21  | NS6150430SP | NUT 15/64-28                   |    |     |     | 1.00 |
| 22  | 13724406    | INDICATOR                      |    |     |     | 1.00 |
| 23  | 13724067    | WORK CLAMP UPPER ARM CONNEC.   |    |     |     | 1.00 |
| 24  | 13724505    | WORK CLAMP ARM SLIDE ROD       |    |     |     | 1.00 |
| 25  | B2502232000 | ROLLER                         |    |     |     | 1.00 |
| 26  | 13927959    | CLOTH FEEDER ARM COMPL.(LOWER) |    |     |     | 1.00 |
| 27  | B1602761000 | BELL CRANK ROLLER STUD         |    | *   |     | 1.00 |
| 28  | NS6150310SP | NUT 15/64-28                   |    | *   |     | 1.00 |
| 29  | 13927900    | CLOTH FEEDER ARM, LOWER        |    | *   |     | 1.00 |
| 30  | SS6151612TP | SCREW                          |    | *   |     | 1.00 |
| 31  | SS6120930TP | SCREW 3/16-28 L=9              |    | *   |     | 2.00 |
| 32  | 13928007    | SPRING                         |    | *   |     | 2.00 |
| 33  | 13725809    | BEARING, FRONT                 |    |     |     | 1.00 |
| 34  | 13927504    | CONNECTING PLATE B             |    |     |     | 1.00 |
| 35  | 13927603    | CONNECTING PLATE C             |    |     |     | 1.00 |
| 36  | 13927405    | CONNECTING PLATE A             |    |     |     | 1.00 |
| 37  | SS6110610TP | SCREW 11/64-40 L=6             |    |     |     | 2.00 |
| 38  | SD0500251SP | HINGE SCREW D= 5 H= 2.5        |    |     |     | 2.00 |
| 39  | SD0720501SP | HINGE SCREW D=7.24 H=5         |    |     |     | 1.00 |
| 40  | SS1151310TP | SCREW                          |    |     |     | 2.00 |

BOBBIN THREAD TRIMMER COMPONENTS

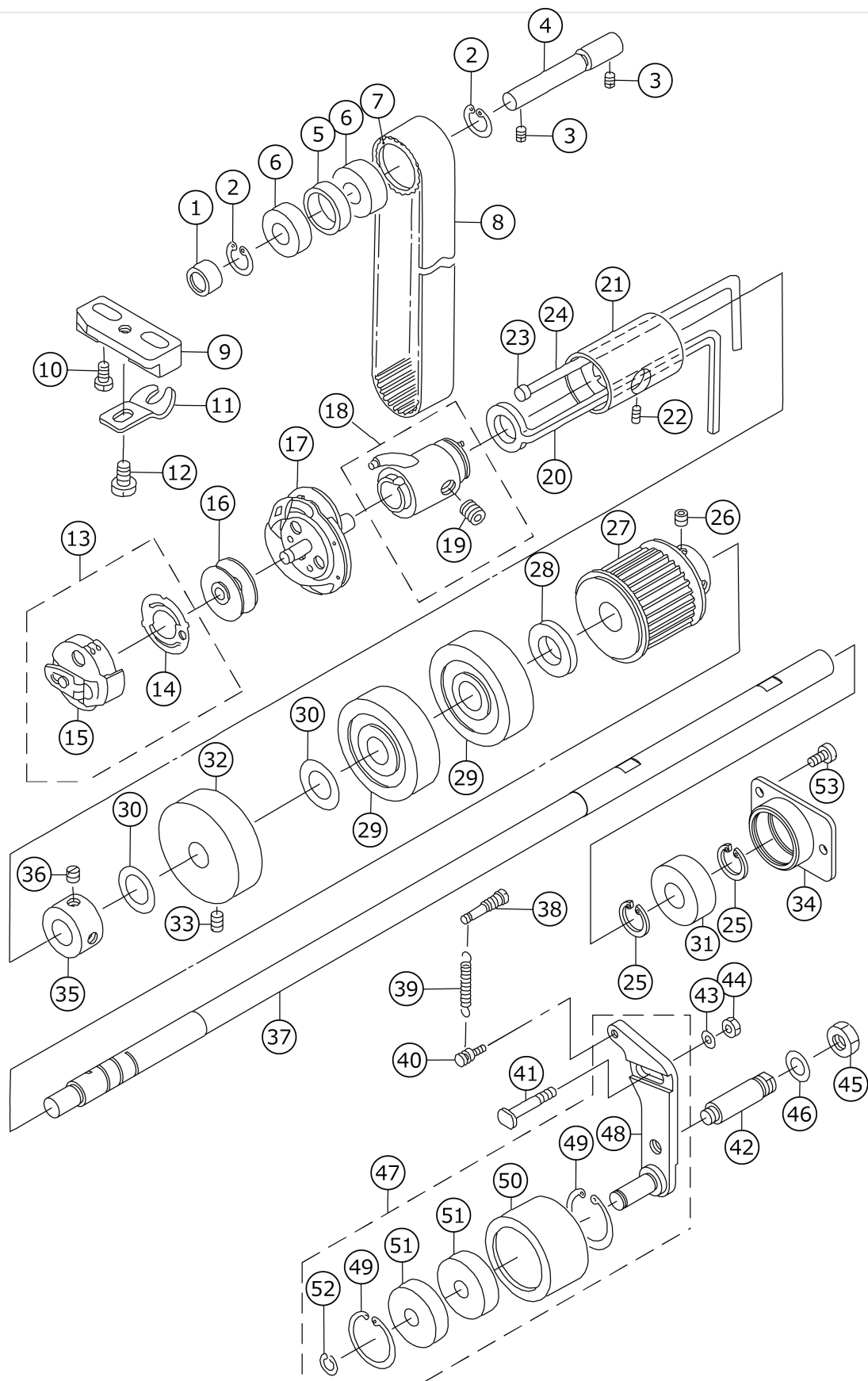


| No. | 品番          | 品名                         | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|----------------------------|----|-----|-----|------|
| 1   | 13934260    | THROAT PLATE COMPL.        |    |     |     | 1.00 |
| 2   | 13934252    | THROAT PLATE ASM.          |    | *   |     | 1.00 |
| 3   | 13934401    | KNIFE FITTING BASE         |    | *   |     | 1.00 |
| 4   | 13934500    | DRIVING KNIFE              |    | *   |     | 1.00 |
| 5   | 13934609    | BOBBIN THREAD GUIDE PLATE  |    | *   |     | 1.00 |
| 6   | 13934708    | FIXING KNIFE               |    | *   |     | 1.00 |
| 7   | 13934807    | BOBBIN THREAD PULLER       |    | *   |     | 1.00 |
| 8   | 13934906    | LINK B                     |    | *   |     | 1.00 |
| 9   | 13935002    | LINK C                     |    | *   |     | 1.00 |
| 10  | 13739107    | THROAT PLATE               |    | *   |     | 1.00 |
| 11  | D2522232D00 | PIN                        |    | *   |     | 1.00 |
| 12  | SS6110430TP | SCREW 11/64-40 L= 4.0      |    | *   |     | 1.00 |
| 13  | SS6110430TP | SCREW 11/64-40 L= 4.0      |    | *   |     | 1.00 |
| 14  | SS6110480SP | SCREW 11/64-40 L=4.3       |    | *   |     | 2.00 |
| 15  | SS4080310SP | SCREW 1/8-44 L=3.4         |    | *   |     | 2.00 |
| 16  | SD0640321SP | HINGE SCREW D= 6.35 H= 3.2 |    | *   |     | 1.00 |
| 17  | SS7110340SP | SCREW 11/64-40 L= 3.2      |    | *   |     | 1.00 |
| 18  | SS2090530SP | SCREW 9/64-40 L= 4.8       |    | *   |     | 2.00 |
| 19  | 13935101    | SPRING FITTING BASE        |    |     |     | 1.00 |
| 20  | 13935200    | SPRING                     |    |     |     | 1.00 |
| 21  | 13935507    | HOLD SPRING                |    |     |     | 1.00 |
| 22  | 13935705    | SPRING                     |    |     |     | 1.00 |
| 23  | 13717509    | SUSPENSION SCREW           |    |     |     | 1.00 |
| 24  | SS6060210SP | SCREW 3/32-56 L= 1.9       |    |     |     | 1.00 |
| 25  | SS7110710SP | SCREW 11/64-40 L=7         |    |     |     | 2.00 |
| 26  | SS6120620TP | SCREW                      |    |     |     | 4.00 |
| 27  | 13737655    | DRIVING ARM ASM.           |    |     |     | 1.00 |
| 28  | CS0800816SH | THRUST HOLDER D=8 W=8      |    |     |     | 1.00 |
| 29  | SS8110422TP | SCREW 11/64-40 L=4         |    |     |     | 2.00 |
| 30  | 13722004    | LIFTING LEVER STOPPER A    |    |     |     | 1.00 |
| 31  | NS6150310SP | NUT 15/64-28               |    |     |     | 1.00 |
| 32  | B2412047000 | BALL SCREW                 |    |     |     | 1.00 |
| 33  | 13736715    | DRIVING LEVER              |    |     |     | 1.00 |
| 34  | NS6150310SP | NUT 15/64-28               |    |     |     | 1.00 |
| 35  | B1453771000 | STOPPER                    |    |     |     | 1.00 |
| 36  | B1432761000 | SWING ARM STOPPER RUBBER   |    |     |     | 1.00 |
| 37  | SS9120910TP | SCREW 3/16-28 L=9          |    |     |     | 2.00 |
| 38  | SD0791271SP | HINGE SCREW D= 7.94 H=12.7 |    |     |     | 1.00 |
| 39  | 13935408    | SPRING RELEASING CAM       |    |     |     | 1.00 |
| 40  | SS6120940SP | SCREW 3/16-28 L=9          |    |     |     | 2.00 |
| 41  | 13737101    | ACTUATING LEVER            |    |     |     | 1.00 |
| 42  | SD0550271TP | HINGE SCREW D= 5.50 H= 2.7 |    |     |     | 1.00 |
| 43  | 13737309    | BOBBIN THREAD TRIMMER LINK |    |     |     | 1.00 |
| 44  | 13737408    | LINK ROD                   |    |     |     | 1.00 |
| 45  | SD0640321SP | HINGE SCREW D= 6.35 H= 3.2 |    |     |     | 1.00 |
| 46  | 13935309    | SPRING RELEASING PLATE     |    |     |     | 1.00 |
| 47  | 13737002    | SUSPENSION SCREW A         |    |     |     | 1.00 |
| 48  | GBR01606000 | RELEASE RETURN SPRING      |    |     |     | 1.00 |
| 49  | 13737507    | SUSPENSION SCREW B         |    |     |     | 1.00 |
| 50  | 13751300    | KNIFE STOP LEVER STOPPER   |    |     |     | 1.00 |

|    |             |                            |  |  |  |      |
|----|-------------|----------------------------|--|--|--|------|
| 51 | SD0640752TP | HINGE SCREW D= 6.35 H= 7.5 |  |  |  | 1.00 |
| 52 | SS6121050SP | SCREW 3/16-28 L= 9.5       |  |  |  | 1.00 |
| 53 | 13920707    | DUST PREVENTION COVER      |  |  |  | 1.00 |
| 54 | SD0550271TP | HINGE SCREW D= 5.50 H= 2.7 |  |  |  | 1.00 |
| 55 | 13738604    | LINK                       |  |  |  | 1.00 |
| 56 | SD0640321SP | HINGE SCREW D= 6.35 H= 3.2 |  |  |  | 2.00 |
| 57 | 13738117    | BOBBIN PRESSER LEVER       |  |  |  | 1.00 |
| 58 | SD0720331SP | HINGE SCREW D= 7.24 H= 3.3 |  |  |  | 1.00 |
| 59 | 13739008    | LINK ROD                   |  |  |  | 1.00 |
| 60 | 13738414    | SUSPENSION SCREW           |  |  |  | 1.00 |
| 61 | 13738711    | SPRING                     |  |  |  | 1.00 |
| 62 | SD0791503SP | HINGE SCREW D=7.94 H=15    |  |  |  | 1.00 |
| 63 | SS8110520TP | SCREW 11/64-40 L= 4.5      |  |  |  | 1.00 |
| 64 | 13738216    | BOBBIN PRESSER BASE        |  |  |  | 1.00 |
| 65 | 13738307    | BOBBIN PICKER BRACKET      |  |  |  | 1.00 |
| 66 | NS6150310SP | NUT 15/64-28               |  |  |  | 1.00 |



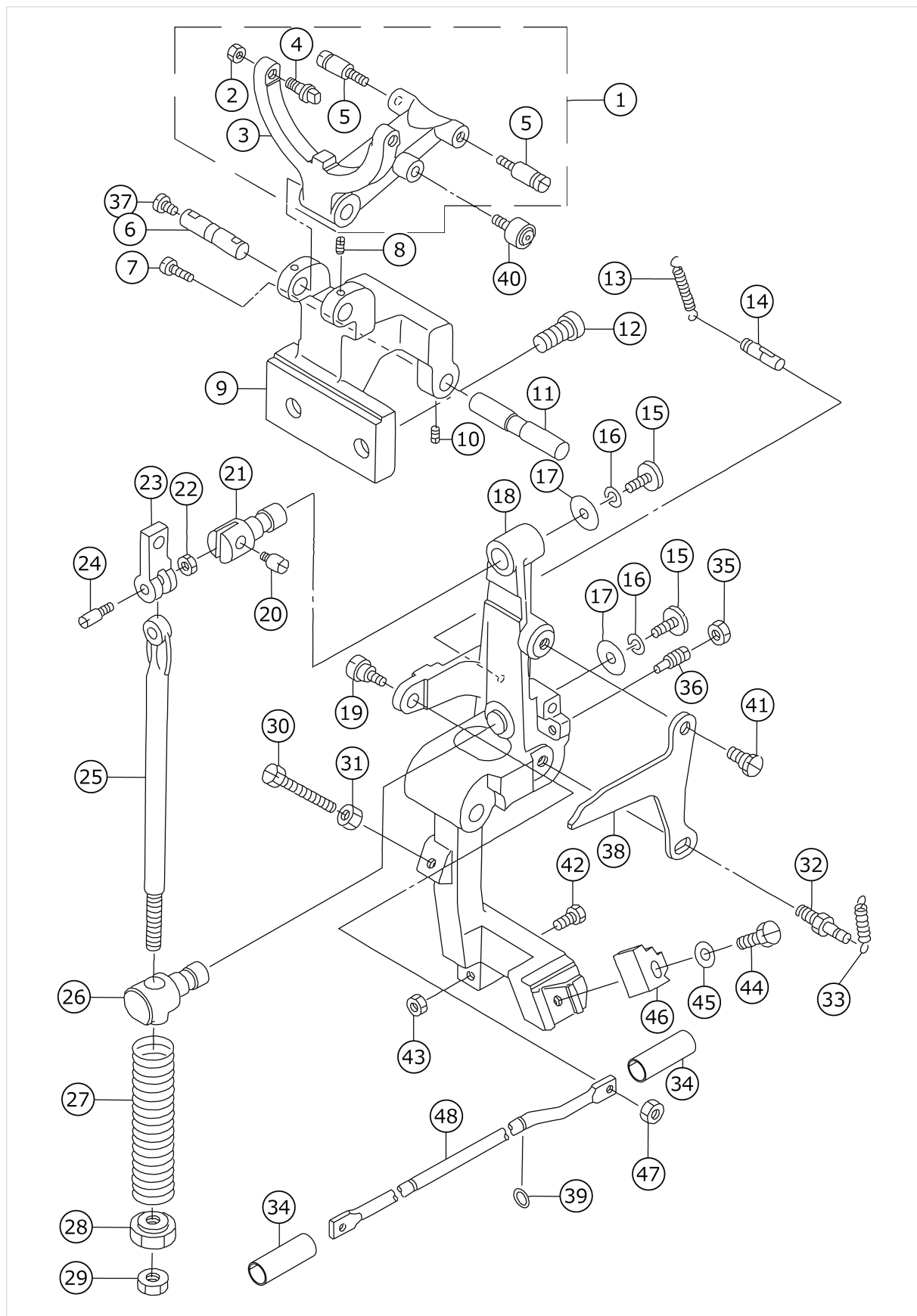
# HOOK DRIVING SHAFT COMPONENTS



| No. | 品番          | 品名                             | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|--------------------------------|----|-----|-----|------|
| 1   | 13710504    | INTERMEDIATE SPROCKET WASHER   |    |     |     | 1.00 |
| 2   | RC2791218KP | RETAINING RING                 |    |     |     | 2.00 |
| 3   | SS8150510TP | SCREW 15/64-28 L= 4.7          |    |     |     | 2.00 |
| 4   | 13710306    | INTERMEDIATE SPROCKET SHAFT    |    |     |     | 1.00 |
| 5   | 13710405    | INTERMEDIATE SPROCKET RING     |    |     |     | 1.00 |
| 6   | SB110000600 | BALL BEARING                   |    |     |     | 2.00 |
| 7   | 13710207    | INTERMEDIATE SPROCKET          |    |     |     | 1.00 |
| 8   | 13710603    | TIMING BELT                    |    |     |     | 1.00 |
| 9   | 13729306    | BOBBIN CASE POSITIONING PLATE  |    |     |     | 1.00 |
| 10  | SS6111040SP | SCREW 11/64-40 L= 9.5          |    |     |     | 2.00 |
| 11  | 13727102    | STOPPER                        |    |     |     | 1.00 |
| 12  | SS7110510SP | SCREW 11/64-40 L=5             |    |     |     | 1.00 |
| 13  | 13729769    | BOBBIN CASE ASM.               |    |     |     | 1.00 |
| 14  | 13729702    | BOBBIN CASE SPRING             |    | *   |     | 1.00 |
| 15  | 13729751    | BOBBIN CASE CONNEC.            |    | *   |     | 1.00 |
| 16  | B1811771000 | BOBBIN                         |    |     |     | 1.00 |
| 17  | 13729058    | HOOK CONNEC.                   |    |     |     | 1.00 |
| 18  | 13729652    | HOOK SLEEVE CONNEC.            |    |     |     | 1.00 |
| 19  | SS8660612TP | SCREW 1/4-40 L=6               |    | *   |     | 4.00 |
| 20  | 13728308    | OIL SUPPLY FELT                |    |     |     | 1.00 |
| 21  | 13928908    | BUSHING, FRONT                 |    |     |     | 1.00 |
| 22  | SS8150432TH | SCREW 15/64-28 L=4             |    |     |     | 1.00 |
| 23  | 13727300    | RUBBER PLUG                    |    |     |     | 1.00 |
| 24  | CQ3000000F0 | OIL FELT                       |    |     |     | 0.10 |
| 25  | RC3000002KP | RETAINING RING                 |    |     |     | 2.00 |
| 26  | SS8660612TP | SCREW 1/4-40 L=6               |    |     |     | 2.00 |
| 27  | 13727706    | HOOK DRIVING SHAFT SPROCKET    |    |     |     | 1.00 |
| 28  | B2924470000 | THRUST COLLAR                  |    |     |     | 1.00 |
| 29  | SB110000700 | BALL BEARING                   |    |     |     | 2.00 |
| 30  | 13728100    | WASHER                         |    |     |     | 1.00 |
| 31  | SB110000100 | BEARING                        |    |     |     | 1.00 |
| 32  | 13928809    | THRUST BRACKET                 |    |     |     | 1.00 |
| 33  | SS8150920SP | SET-SCREW                      |    |     |     | 1.00 |
| 34  | 13929005    | SUPPORT BEARING                |    |     |     | 1.00 |
| 35  | CS1001011SH | THRUST COLLAR                  |    |     |     | 1.00 |
| 36  | SS8660610TP | SCREW 1/4-40 L=6               |    |     |     | 2.00 |
| 37  | 13928700    | HOOK DRIVING SHAFT             |    |     |     | 1.00 |
| 38  | 13711205    | SUSPENSION SCREW               |    |     |     | 1.00 |
| 39  | 13711106    | IDLER PULLEY ADJUSTING SPRING  |    |     |     | 1.00 |
| 40  | B1110280000 | THREAD CUTTING LINK SPRING RAC |    |     |     | 1.00 |
| 41  | 13711007    | IDLER ADJUSTING SCREW          |    |     |     | 1.00 |
| 42  | 13923206    | SET-SCREW                      |    |     |     | 1.00 |
| 43  | WP0621016SD | WASHER 6.2X13X1                |    |     |     | 1.00 |
| 44  | NS6150310SP | NUT 15/64-28                   |    |     |     | 1.00 |
| 45  | NS6280610SP | NUT                            |    |     |     | 1.00 |
| 46  | WP1221016SP | WASHER                         |    |     |     | 1.00 |
| 47  | 13923362    | IDLER FIXED PLATE COMPL.       |    |     |     | 1.00 |
| 48  | 13923354    | IDLER FIXED PLATE ASM.         |    | *   |     | 1.00 |
| 49  | RC3781518KP | RETAINING RING                 |    | *   |     | 2.00 |
| 50  | 13710702    | IDLER PULLEY                   |    | *   |     | 1.00 |

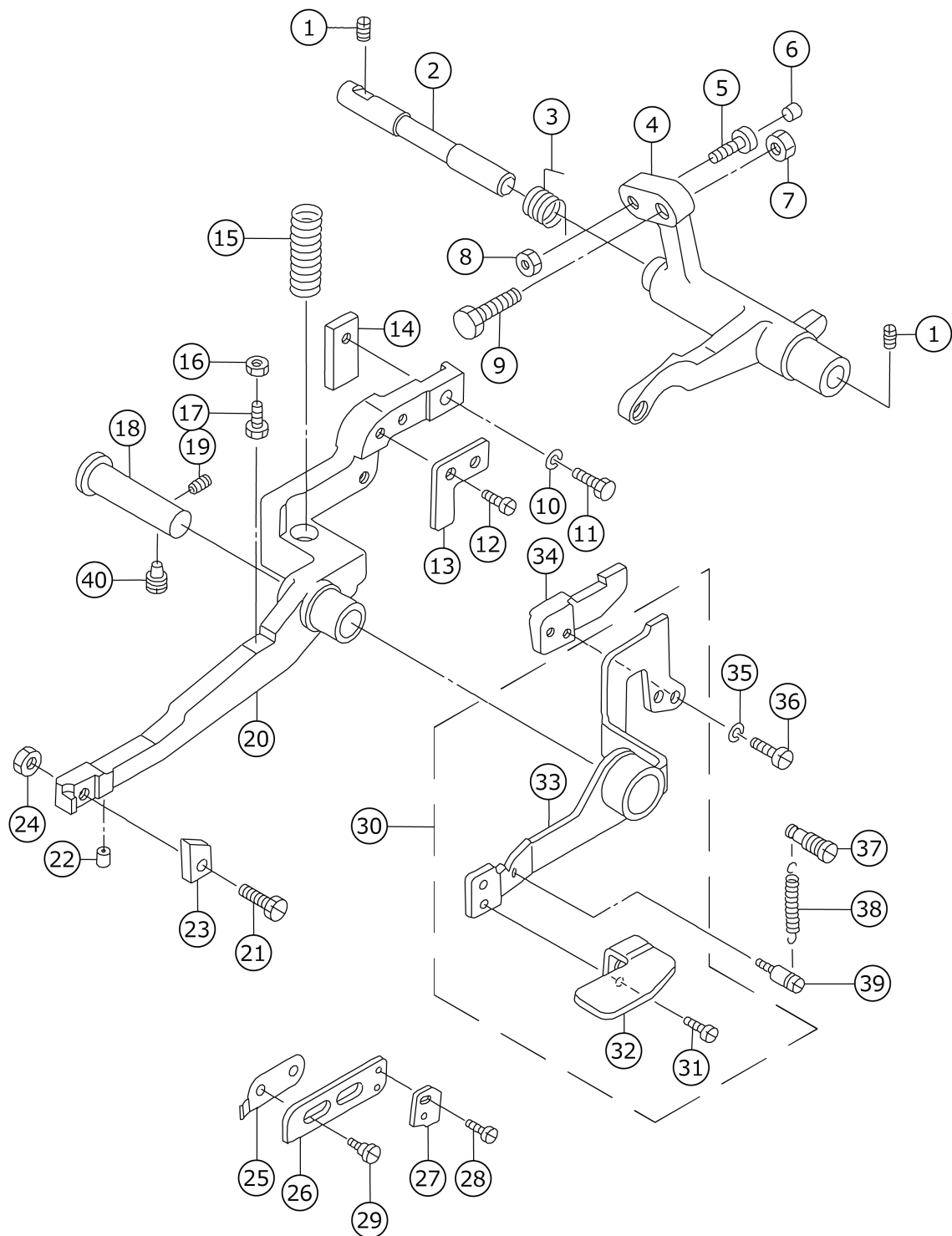
|    |             |                      |  |   |  |      |
|----|-------------|----------------------|--|---|--|------|
| 51 | SB110000700 | BALL BEARING         |  | * |  | 2.00 |
| 52 | RC0931011KP | RETAINING RING       |  | * |  | 1.00 |
| 53 | SS6121050SP | SCREW 3/16-28 L= 9.5 |  |   |  | 2.00 |

## STOP-MOTION COMPONENTS (1)



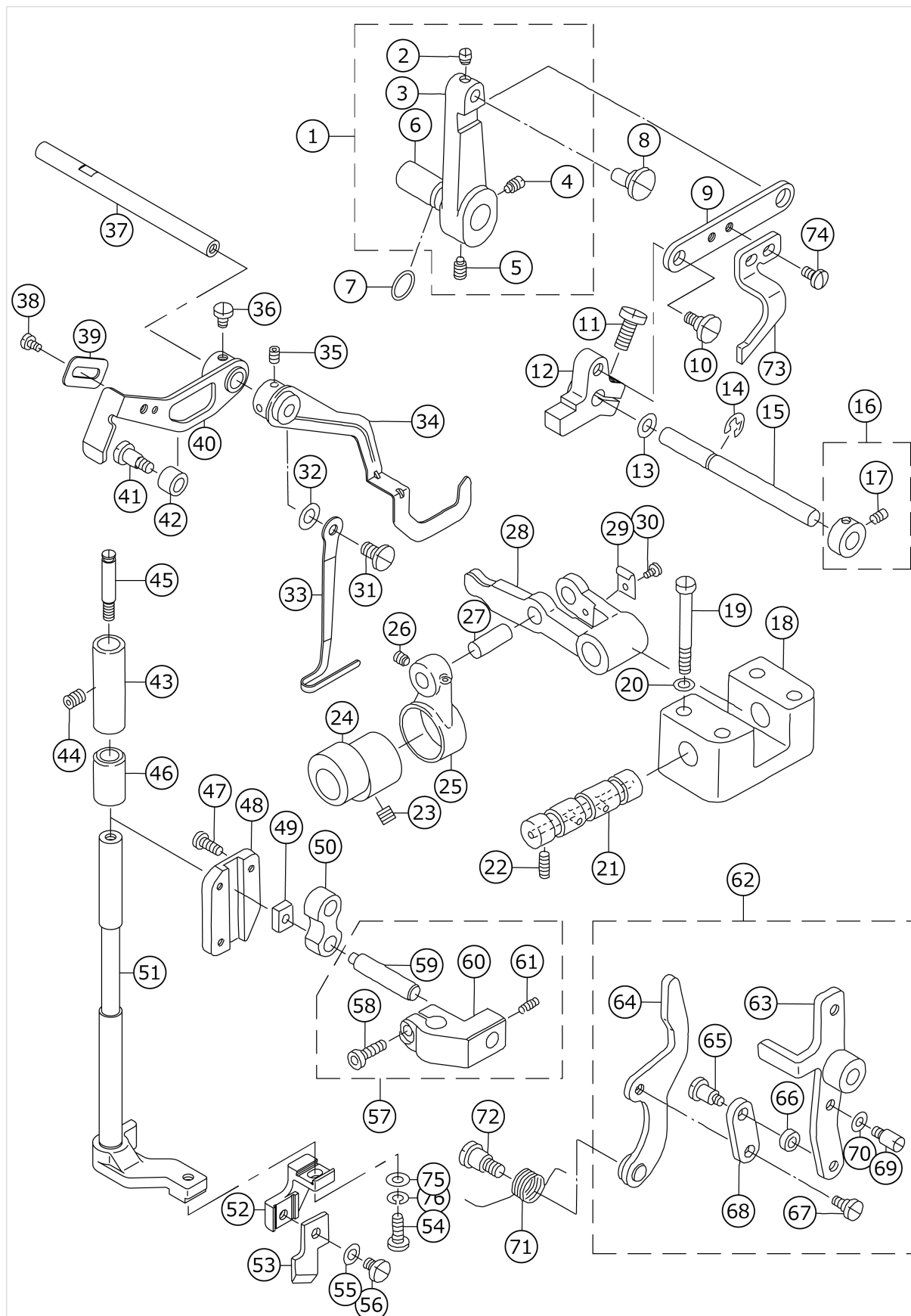
| No. | 品番          | 品名                             | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|--------------------------------|----|-----|-----|------|
| 1   | 13741251    | CLUTCH MANIPULATING ARM COMPL. |    |     |     | 1.00 |
| 2   | NS6150310SP | NUT 15/64-28                   |    | *   |     | 2.00 |
| 3   | 13741202    | CLUTCH MANIPULATING ARM        |    | *   |     | 1.00 |
| 4   | 13741103    | PIN                            |    | *   |     | 2.00 |
| 5   | B1631012B00 | SUSPENSION STUD B              |    | *   |     | 2.00 |
| 6   | 13741301    | PIN                            |    |     |     | 1.00 |
| 7   | SS7110510SP | SCREW 11/64-40 L=5             |    |     |     | 1.00 |
| 8   | SS8110422TP | SCREW 11/64-40 L=4             |    |     |     | 2.00 |
| 9   | 13741509    | STOP-MOTION BEARING BRACKET    |    |     |     | 1.00 |
| 10  | SS8150822TP | SCREW 15/64-28 L=8             |    |     |     | 2.00 |
| 11  | 13741608    | STOP-MOTION LEVER SHAFT        |    |     |     | 1.00 |
| 12  | SM6102002TP | SCREW M10 L=20                 |    |     |     | 2.00 |
| 13  | 13930201    | SPRING A                       |    |     |     | 2.00 |
| 14  | 13744800    | SUSPENSION SCREW               |    |     |     | 1.00 |
| 15  | SS7151330SP | SCREW 15/64-28 L=13.0          |    |     |     | 2.00 |
| 16  | B2623232000 | WASHER                         |    |     |     | 2.00 |
| 17  | WP0612056SD | WASHER 6.1X18.5X2              |    |     |     | 2.00 |
| 18  | 13741400    | STOP-MOTION LEVER              |    |     |     | 1.00 |
| 19  | B2646771000 | HINGE SCREW                    |    |     |     | 1.00 |
| 20  | B2611232000 | STOP LINK CONNECTING SCREW     |    |     |     | 1.00 |
| 21  | B2608232000 | STOP LINK HINGE STUD           |    |     |     | 1.00 |
| 22  | NS6620310SP | NUT 3/16-32                    |    |     |     | 1.00 |
| 23  | 13741905    | STOP LINK                      |    |     |     | 1.00 |
| 24  | B2613232000 | STOP LINK ROD HINGE SCREW      |    |     |     | 1.00 |
| 25  | B2612232000 | STOP LINK ROD                  |    |     |     | 1.00 |
| 26  | 13742002    | STOP LINK ROD HINGE STUD       |    |     |     | 1.00 |
| 27  | B2619232000 | STOP LINK ROD PRESSURE SPRING  |    |     |     | 1.00 |
| 28  | B2621232000 | NUT, FOR STOP LINK ROD         |    |     |     | 1.00 |
| 29  | NS6240630SP | NUT 3/8-18                     |    |     |     | 1.00 |
| 30  | SS9154540SP | SCREW 15/64-28 L=45            |    |     |     | 1.00 |
| 31  | NS6150310SP | NUT 15/64-28                   |    |     |     | 1.00 |
| 32  | 13740808    | INTERCEPTION SPRING STAND B    |    |     |     | 1.00 |
| 33  | 13930300    | SPRING B                       |    |     |     | 1.00 |
| 34  | 13767108    | OIL CAP                        |    |     |     | 2.00 |
| 35  | NS6150310SP | NUT 15/64-28                   |    |     |     | 1.00 |
| 36  | SS8151770SP | SCREW 15/64-28 L=17.0          |    |     |     | 1.00 |
| 37  | SS7110510SP | SCREW 11/64-40 L=5             |    |     |     | 1.00 |
| 38  | 13929906    | CLUTCH CHANGE-OVER CAM         |    |     |     | 1.00 |
| 39  | RO060150100 | RUBBER RING                    |    |     |     | 2.00 |
| 40  | 13930003    | CHANGE-OVER ROLLER             |    |     |     | 1.00 |
| 41  | SS9681610TP | SCREW 9/32-28 L=16             |    |     |     | 1.00 |
| 42  | SS9201510SN | BOLT 5/16-18 L=15              |    |     |     | 1.00 |
| 43  | NS6200520SP | NUT 5/16-18                    |    |     |     | 1.00 |
| 44  | SS9152130CP | SCREW 15/64-28 L=20.5          |    |     |     | 1.00 |
| 45  | WP0612516SD | WASHER 6.1X15.2X2.5            |    |     |     | 1.00 |
| 46  | 13930102    | HOOK A                         |    |     |     | 1.00 |
| 47  | NS6150310SP | NUT 15/64-28                   |    |     |     | 1.00 |
| 48  | 13742705    | STARTING LINK DRIVING ROD      |    |     |     | 1.00 |

## STOP-MOTION COMPONENTS (2)



| No. | 品番          | 品名                             | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|--------------------------------|----|-----|-----|------|
| 1   | SS8150510TP | SCREW 15/64-28 L= 4.7          |    |     |     | 2.00 |
| 2   | 13743604    | STARTING LEVER STUD            |    |     |     | 1.00 |
| 3   | 13743711    | SPRING                         |    |     |     | 1.00 |
| 4   | 13743513    | STARTING LEVER                 |    |     |     | 1.00 |
| 5   | B1453771000 | STOPPER                        |    |     |     | 1.00 |
| 6   | B1432761000 | SWING ARM STOPPER RUBBER       |    |     |     | 1.00 |
| 7   | NS6200710SP | NUT 5/16-18                    |    |     |     | 1.00 |
| 8   | NS6150310SP | NUT 15/64-28                   |    |     |     | 1.00 |
| 9   | SS9201973CP | SCREW 5/16-18 L=19             |    |     |     | 1.00 |
| 10  | WS0651510KP | SPRING WASHER 6.5X12.5X1.5     |    |     |     | 1.00 |
| 11  | SS9152130CP | SCREW 15/64-28 L=20.5          |    |     |     | 1.00 |
| 12  | SS6120930TP | SCREW 3/16-28 L=9              |    |     |     | 2.00 |
| 13  | 13743208    | EMERGENCY STOP HOLDER          |    |     |     | 1.00 |
| 14  | B2607761000 | LATCH(B)                       |    |     |     | 1.00 |
| 15  | 13740907    | SPRING, B                      |    |     |     | 1.00 |
| 16  | NS6150310SP | NUT 15/64-28                   |    |     |     | 1.00 |
| 17  | SS9151120CP | SCREW 15/64-28 L=11            |    |     |     | 1.00 |
| 18  | 13742309    | PRESSER BAR LEVER SHAFT        |    |     |     | 1.00 |
| 19  | SS8150710SP | SCREW 15/64-28 L=7             |    |     |     | 1.00 |
| 20  | 13742200    | TRIPPING LEVER                 |    |     |     | 1.00 |
| 21  | SS9152130CP | SCREW 15/64-28 L=20.5          |    |     |     | 1.00 |
| 22  | 13744909    | TRIPPING LEVER, RUBBER         |    |     |     | 1.00 |
| 23  | 13742606    | STOP-MOTION LEVER CATCH C      |    |     |     | 1.00 |
| 24  | NS6150430SP | NUT 15/64-28                   |    |     |     | 1.00 |
| 25  | 13745203    | SPRING                         |    |     |     | 1.00 |
| 26  | 13745104    | LOW SPEED STOPPER BRACKET      |    |     |     | 1.00 |
| 27  | 13745005    | LOW SPEED STOPPER              |    |     |     | 1.00 |
| 28  | SS4080320TP | SCREW 1/8-44 L=3.4             |    |     |     | 2.00 |
| 29  | SD0650302SP | HINGE SCREW D= 6.50 H= 3.0     |    |     |     | 2.00 |
| 30  | 13742861    | EMERGENCY STOPPER CONNEC.      |    |     |     | 1.00 |
| 31  | SS1110640TP | SCREW 11/64-40 L= 5.5          |    | *   |     | 2.00 |
| 32  | 13743307    | EMERGENCY STOP ARM, A          |    | *   |     | 1.00 |
| 33  | 13742853    | EMERGENCY STOPPER ASM.         |    | *   |     | 1.00 |
| 34  | 13743000    | EMERGENCY STOP PLATE           |    |     |     | 1.00 |
| 35  | WP0480856SP | WASHER 4.8X8.4X0.8             |    |     |     | 2.00 |
| 36  | SS7110910TP | SCREW 11/64-40 L= 8.5          |    |     |     | 2.00 |
| 37  | 13716907    | SUSPENSION SCREW               |    |     |     | 1.00 |
| 38  | 13525803    | LEVER SPRING. T                |    |     |     | 1.00 |
| 39  | B1110280000 | THREAD CUTTING LINK SPRING RAC |    |     |     | 1.00 |
| 40  | 13751805    | SCREW                          |    |     |     | 1.00 |

# KNIFE COMPONENTS (1)

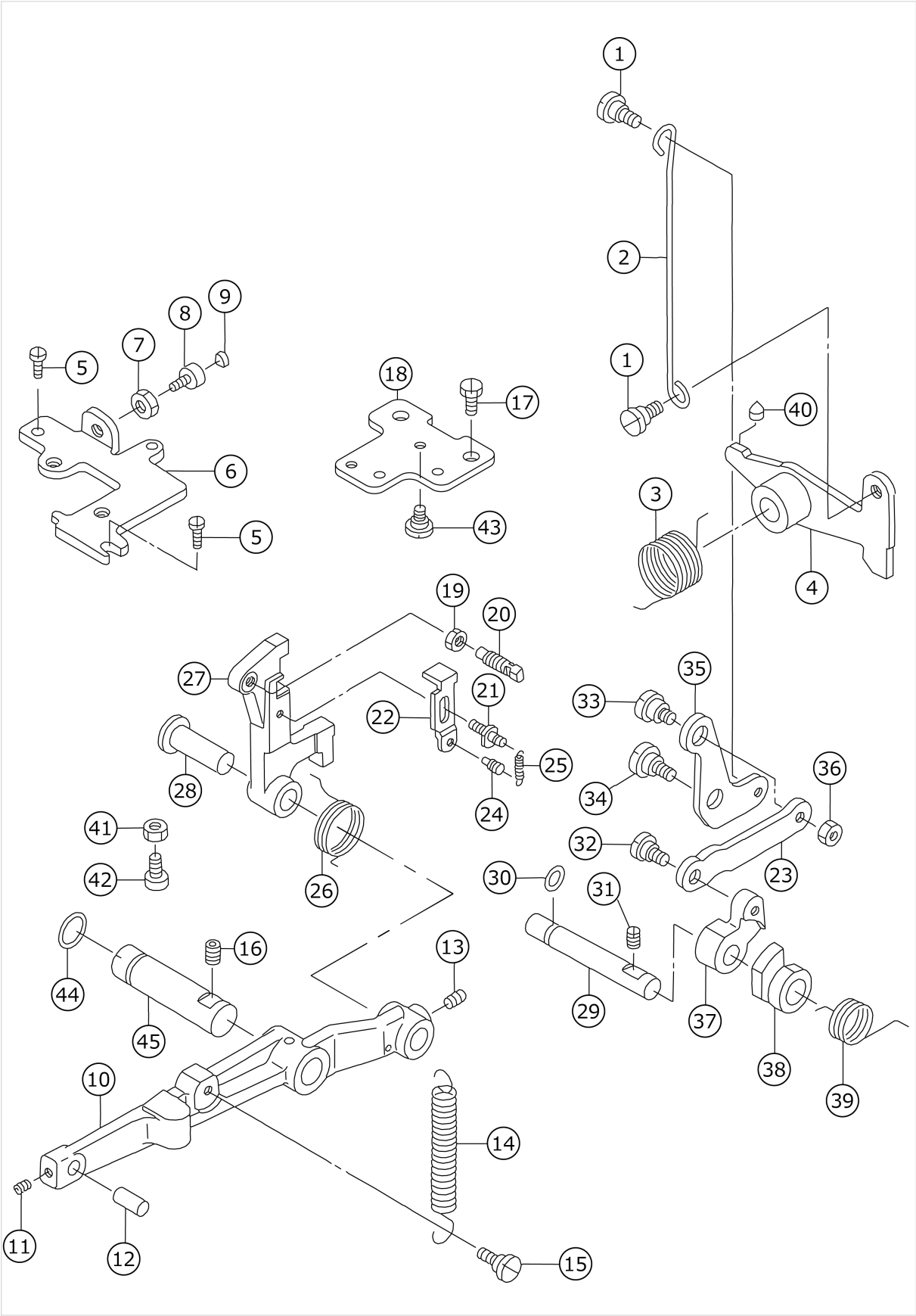




| No. | 品番          | 品名                             | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|--------------------------------|----|-----|-----|------|
| 1   | 13748355    | STOP-MOTION LINK ARM A CONNEC. |    |     |     | 1.00 |
| 2   | SS8620410TM | SCREW 3/16-32 L=4              |    | *   |     | 1.00 |
| 3   | 13748306    | ARM, A                         |    | *   |     | 1.00 |
| 4   | SS8150710SP | SCREW 15/64-28 L=7             |    | *   |     | 1.00 |
| 5   | 13751805    | SCREW                          |    | *   |     | 1.00 |
| 6   | 13732904    | STARTING SAFETY ARM PIN        |    | *   |     | 1.00 |
| 7   | RO074240100 | RUBBER RING                    |    |     |     | 1.00 |
| 8   | 13737408    | LINK ROD                       |    |     |     | 1.00 |
| 9   | 13936406    | LINK                           |    |     |     | 1.00 |
| 10  | SD0720331SP | HINGE SCREW D= 7.24 H= 3.3     |    |     |     | 1.00 |
| 11  | SS6151412TP | SCREW 15/64-28 L=14            |    |     |     | 1.00 |
| 12  | 13936505    | ARM, B                         |    |     |     | 1.00 |
| 13  | B1223771000 | NEEDLE ROD CRANK WASHER        |    |     |     | 1.00 |
| 14  | RE0600000K0 | E-RING 6                       |    |     |     | 1.00 |
| 15  | 13748603    | ARM SHAFT                      |    |     |     | 1.00 |
| 16  | CS080081BSH | THRUST COLLAR ASM. D=8.0 W=8   |    |     |     | 1.00 |
| 17  | SS6110420TP | SCREW 11/64-40 L=4.8           |    | *   |     | 2.00 |
| 18  | 13747704    | CRANK SHAFT BRACKET            |    |     |     | 1.00 |
| 19  | SS9154540SP | SCREW 15/64-28 L=45            |    |     |     | 4.00 |
| 20  | WP0651056SD | WASHER 6.5X11X1                |    |     |     | 4.00 |
| 21  | 13747803    | KNIFE BAR DRIVING CRANK SHAFT  |    |     |     | 1.00 |
| 22  | SS8150822TP | SCREW 15/64-28 L=8             |    |     |     | 2.00 |
| 23  | SS8660612TP | SCREW 1/4-40 L=6               |    |     |     | 2.00 |
| 24  | 13748207    | KNIFE BAR DRIVING CAM          |    |     |     | 1.00 |
| 25  | 13748108    | KNIFE BAR DRIVING CRANK        |    |     |     | 1.00 |
| 26  | SS8110422TP | SCREW 11/64-40 L=4             |    |     |     | 1.00 |
| 27  | 13748009    | KNIFE BAR DRIVING ROD SHAFT    |    |     |     | 1.00 |
| 28  | 13747902    | KNIFE BAR DRIVING CRANK        |    |     |     | 1.00 |
| 29  | B2657771000 | GUIDE                          |    |     |     | 1.00 |
| 30  | SS6090520SP | SCREW 9/64-40 L= 5.0           |    |     |     | 1.00 |
| 31  | SS6110810TP | SCREW 11/64-40 L=8             |    |     |     | 1.00 |
| 32  | WP0551016SH | WASHER 5.5X13X1                |    |     |     | 2.00 |
| 33  | 13936604    | THREAD CHECK WIRE              |    |     |     | 1.00 |
| 34  | 13750955    | KNIFE STOP LEVER ASM.          |    |     |     | 1.00 |
| 35  | SS8110422TP | SCREW 11/64-40 L=4             |    |     |     | 2.00 |
| 36  | SS7110540SP | SCREW 11/64-40 L=5             |    |     |     | 2.00 |
| 37  | 13936703    | GEARING ARM B ASM.             |    |     |     | 1.00 |
| 38  | SS7110410SP | SCREW 11/64-40 L=4             |    |     |     | 1.00 |
| 39  | 13937305    | KNIFE STOP LEVER WEIGHT        |    |     |     | 1.00 |
| 40  | 13937164    | KNIFE STOP LEVER ARM COMPL.    |    |     |     | 1.00 |
| 41  | SD0640641SP | HINGE SCREW D= 6.35 H= 6.4     |    |     |     | 1.00 |
| 42  | 13751300    | KNIFE STOP LEVER STOPPER       |    |     |     | 1.00 |
| 43  | 13746003    | KNIFE BAR UPPER BUSHING        |    |     |     | 1.00 |
| 44  | SS8150822TP | SCREW 15/64-28 L=8             |    |     |     | 1.00 |
| 45  | 13732102    | GUIDE PIN                      |    |     |     | 1.00 |
| 46  | 13745906    | KNIFE BAR LOWER BUSHING        |    |     |     | 1.00 |
| 47  | SS6111010TP | SCREW 11/64-40 L= 9.5          |    |     |     | 3.00 |
| 48  | 13746409    | CONNEC. SLIDE BLOCK GUIDE      |    |     |     | 1.00 |
| 49  | 13746300    | NEEDLE BAR CONNEC. SLIDE BLOCK |    |     |     | 1.00 |
| 50  | 13746508    | KNIFE BAR CONNECTING LINK      |    |     |     | 1.00 |

|    |             |                                |  |   |  |      |
|----|-------------|--------------------------------|--|---|--|------|
| 51 | 13936851    | KNIFE BAR ASM.                 |  |   |  | 1.00 |
| 52 | 13936109    | KNIFE FITTING BASE             |  |   |  | 1.00 |
| 53 | B2702047L00 | KNIFE 1/2                      |  |   |  | 1.00 |
| 54 | SS6621212TP | SCREW 3/16-32 L=12.0           |  |   |  | 2.00 |
| 55 | WP0501016SD | WASHER 5X10.5X1                |  |   |  | 1.00 |
| 56 | SS7620750SP | SCREW 3/16-32 L= 6.5           |  |   |  | 1.00 |
| 57 | 13746151    | KNIFE BAR BRACKET CONNEC.      |  |   |  | 1.00 |
| 58 | SS6151412TP | SCREW 15/64-28 L=14            |  | * |  | 1.00 |
| 59 | 13746201    | KNIFE BAR SHAFT                |  | * |  | 1.00 |
| 60 | 13746102    | KNIFE BAR BRACKET              |  | * |  | 1.00 |
| 61 | SS8110422TP | SCREW 11/64-40 L=4             |  | * |  | 1.00 |
| 62 | 13937065    | ARM COMPL.                     |  |   |  | 1.00 |
| 63 | 13937057    | ARM ASM.                       |  | * |  | 1.00 |
| 64 | 13749056    | LEVER ASM.                     |  | * |  | 1.00 |
| 65 | SD0640752TP | HINGE SCREW D= 6.35 H= 7.5     |  | * |  | 1.00 |
| 66 | B2613280000 | STOP-MOTION REGULATING CAM ROL |  | * |  | 1.00 |
| 67 | SD0640321TP | HINGE SCREW D=6.35 H=3.2       |  | * |  | 1.00 |
| 68 | 13748900    | LINK                           |  | * |  | 1.00 |
| 69 | B1114280000 | PIN                            |  | * |  | 1.00 |
| 70 | WP0450846SP | WASHER                         |  | * |  | 1.00 |
| 71 | 13749205    | SPRING                         |  |   |  | 1.00 |
| 72 | SD0791271SP | HINGE SCREW D= 7.94 H=12.7     |  |   |  | 1.00 |
| 73 | 13937206    | HIGH SPEED SAFETY PLATE        |  |   |  | 1.00 |
| 74 | SS7110840SP | SCREW 11/64-40 L=7.8           |  |   |  | 2.00 |
| 75 | WP0501016SD | WASHER 5X10.5X1                |  |   |  | 1.00 |
| 76 | WS0510002KN | SPRING WASHER                  |  |   |  | 1.00 |

KNIFE COMPONENTS (2)



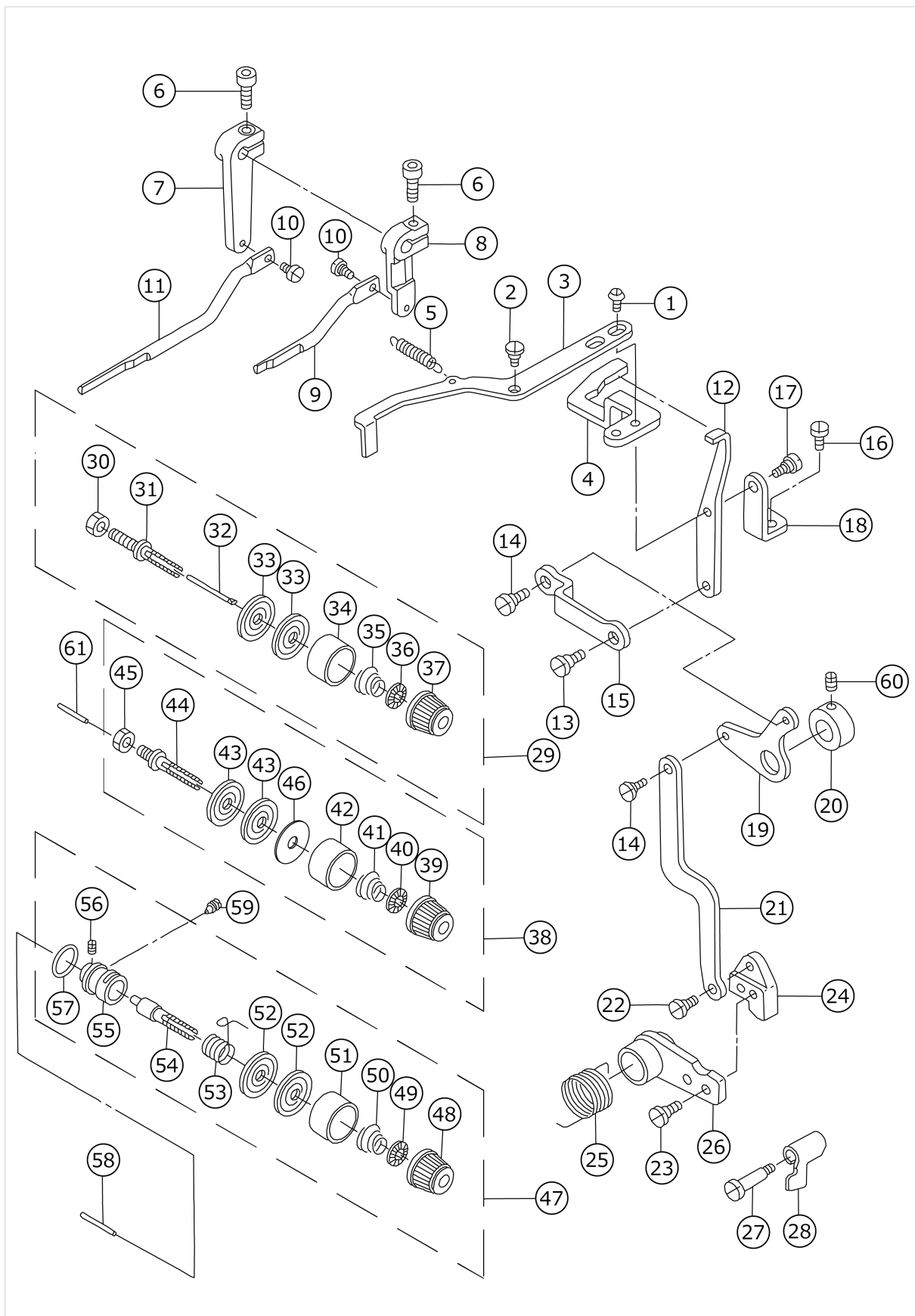
| No. | 品番          | 品名                             | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|--------------------------------|----|-----|-----|------|
| 1   | SD0600403TP | HINGE SCREW                    |    |     |     | 2.00 |
| 2   | 13749908    | RATCHET PAWL LINK LEVER        |    |     |     | 1.00 |
| 3   | 13749809    | SPRING                         |    |     |     | 1.00 |
| 4   | 13749650    | KNIFE DRIVING LINK ASM.        |    |     |     | 1.00 |
| 5   | SS6120940SP | SCREW 3/16-28 L=9              |    |     |     | 2.00 |
| 6   | 13751607    | STOPPER PLATE                  |    |     |     | 1.00 |
| 7   | NS6150310SP | NUT 15/64-28                   |    |     |     | 1.00 |
| 8   | B1453761000 | SWING ARM STOPPER              |    |     |     | 1.00 |
| 9   | B1432761000 | SWING ARM STOPPER RUBBER       |    |     |     | 1.00 |
| 10  | 13746706    | KNIFE BAR DRIVING LEVER        |    |     |     | 1.00 |
| 11  | SS8110422TP | SCREW 11/64-40 L=4             |    |     |     | 1.00 |
| 12  | 13746607    | HINGE SCREW                    |    |     |     | 1.00 |
| 13  | SS8150822TP | SCREW 15/64-28 L=8             |    |     |     | 1.00 |
| 14  | 13746904    | SPRING                         |    |     |     | 1.00 |
| 15  | SD0790201SD | HINGE SCREW D=7.9 H=2.0        |    |     |     | 1.00 |
| 16  | SS8150822TP | SCREW 15/64-28 L=8             |    |     |     | 1.00 |
| 17  | SS9151160CP | SCREW 15/64-28 L=10.5          |    |     |     | 2.00 |
| 18  | 13940606    | BRACKET                        |    |     |     | 1.00 |
| 19  | NS6660430SP | NUT 1/4-40                     |    |     |     | 1.00 |
| 20  | 13747605    | SCREW                          |    |     |     | 1.00 |
| 21  | 13747308    | SUSPENSION SCREW               |    |     |     | 1.00 |
| 22  | 13747407    | SUSPENSION PLATE               |    |     |     | 1.00 |
| 23  | 13750104    | RATCHET PAWL CONNECTION LINK   |    |     |     | 1.00 |
| 24  | B1110280000 | THREAD CUTTING LINK SPRING RAC |    |     |     | 1.00 |
| 25  | 13747506    | SPRING                         |    |     |     | 1.00 |
| 26  | 13747209    | SPRING                         |    |     |     | 1.00 |
| 27  | 13936307    | HOOK                           |    |     |     | 1.00 |
| 28  | 13747001    | BELL CRANK SHAFT               |    |     |     | 1.00 |
| 29  | 13750500    | RATCHET PAWL SHAFT             |    |     |     | 1.00 |
| 30  | RO048190100 | RUBBER RING                    |    |     |     | 1.00 |
| 31  | SS8150822TP | SCREW 15/64-28 L=8             |    |     |     | 1.00 |
| 32  | SD0600401TP | HINGE SCREW D= 6 H= 4          |    |     |     | 1.00 |
| 33  | 13751706    | SCREW                          |    |     |     | 1.00 |
| 34  | SD0790303SP | HINGE SCREW D= 7.94 H= 3.0     |    |     |     | 1.00 |
| 35  | 13750005    | RATCHET PAWL LINK              |    |     |     | 1.00 |
| 36  | NS6150310SP | NUT 15/64-28                   |    |     |     | 1.00 |
| 37  | 13750203    | RATCHET PAWL, A                |    |     |     | 1.00 |
| 38  | 13750302    | RATCHET PAWL, B                |    |     |     | 1.00 |
| 39  | 13750609    | SPRING                         |    |     |     | 1.00 |
| 40  | B1432761000 | SWING ARM STOPPER RUBBER       |    |     |     | 1.00 |
| 41  | NS6150810SP | NUT 15/64-28                   |    |     |     | 1.00 |
| 42  | 13750757    | STOPPER ASM.                   |    |     |     | 1.00 |
| 43  | SD0720221SP | HINGE SCREW D= 7.24 H= 2.2     |    |     |     | 1.00 |
| 44  | RO078190100 | RUBBER RING                    |    |     |     | 1.00 |
| 45  | 13746805    | KNIFE BAR DRIVING LEVER SHAFT  |    |     |     | 1.00 |

This technical diagram illustrates the exploded view of a mechanical assembly, featuring 58 numbered components. The assembly is centered around a vertical shaft (23) and a large circular gear (54). Key sub-assemblies include a top bracket (17) with a handle (8) and a roller (10), a central gear train (19, 21, 22, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33), and a bottom housing (56) with a large gear (54) and a handle (58). The diagram uses dashed lines to show the assembly sequence and alignment of the parts.

| No. | 品番          | 品名                        | 備考          | 子部品 | 消耗品 | 個数    |
|-----|-------------|---------------------------|-------------|-----|-----|-------|
| 1   | 13901368    | HANDLE CRANK COMPL.       |             |     |     | 1.00  |
| 2   | SS6060510TP | SCREW 3/32-56 L=4.5       |             | *   |     | 1.00  |
| 3   | 13755905    | HANDLE STOPPER            |             | *   |     | 1.00  |
| 4   | 13753009    | HANDLE SHAFT              |             | *   |     | 1.00  |
| 5   | 13752902    | SPRING                    |             | *   |     | 1.00  |
| 6   | B152751200E | SPRING                    |             | *   |     | 1.00  |
| 7   | 13901301    | HANDLE CRANK              |             | *   |     | 1.00  |
| 8   | 13756101    | HANDLE SHAFT              |             | *   |     | 1.00  |
| 9   | 13756010    | HANDLE SHAFT              |             | *   |     | 1.00  |
| 10  | SB308000600 | BALL BEARING              |             | *   |     | 1.00  |
| 11  | 13755814    | CLUTCH SHAFT              |             | *   |     | 1.00  |
| 12  | SS6110710TP | SCREW 11/64-40 L= 6.5     |             |     |     | 2.00  |
| 13  | RO061180100 | RUBBER RING               |             |     |     | 1.00  |
| 14  | 13938600    | STOP CAM                  |             |     |     | 1.00  |
| 15  | 13753306    | LOW-SPEED CAM             |             |     |     | 1.00  |
| 16  | SS7151410TP | SCREW 15/64-28 L=14       |             |     |     | 2.00  |
| 17  | 13754304    | FEED CAM DRIVING BEARING  |             |     |     | 1.00  |
| 18  | SS8660610TP | SCREW 1/4-40 L=6          |             |     |     | 4.00  |
| 19  | 13754403    | FEED CAM GEAR B           |             |     |     | 1.00  |
| 20  | SS9241513CP | SCREW 3/8-18 L=15         |             |     |     | 1.00  |
| 21  | 13752704    | FEED CAM GEAR A           |             |     |     | 1.00  |
| 22  | 13754510    | SHAFT                     |             |     |     | 1.00  |
| 23  | 13754205    | FEED CAM DRIVING SHAFT    |             |     |     | 1.00  |
| 24  | CS090121ASH | THRUST COLLAR ASM.        |             |     |     | 1.00  |
| 25  | SS8660530TP | SCREW 1/4-40 L= 4.5       |             | *   |     | 1.00  |
| 26  | SS8660610TP | SCREW 1/4-40 L=6          |             | *   |     | 1.00  |
| 27  | 13754809    | SPUR GEAR BUSHING         |             |     |     | 1.00  |
| 28  | 13754908    | SPUR GEAR OIL SEAL        |             |     |     | 1.00  |
| 29  | 13754650    | SPUR GEAR BUSHING CONNEC. |             |     |     | 2.00  |
| 30  | SS6121050SP | SCREW 3/16-28 L= 9.5      |             | *   |     | 4.00  |
| 31  | B2917761000 | SPUR GEAR BUSHING PIN     |             | *   |     | 4.00  |
| 32  | 13758602    | SPUR GEAR 113             | SEE PAGE 59 |     |     | 1.00  |
| 33  | 13758701    | SPUR GEAR 183             | SEE PAGE 59 |     |     | 1.00  |
| 34  | WP0480856SP | WASHER 4.8X8.4X0.8        |             |     |     | 14.00 |
| 35  | SS7111410TP | SCREW 11/64-40 L=14       |             |     |     | 14.00 |
| 36  | 13754007    | WASHER                    |             |     |     | 1.00  |
| 37  | 13938402    | HANDLE SHAFT METAL        |             |     |     | 1.00  |
| 38  | 13938501    | HANDLE SHAFT METAL WASHER |             |     |     | 1.00  |
| 39  | 13938709    | WORM GEAR SHAFT           |             |     |     | 1.00  |
| 40  | CS100101BSH | THRUST COLLAR ASM.        |             |     |     | 1.00  |
| 41  | SS8660330SP | SCREW 1/4-40 L= 3.0       |             | *   |     | 1.00  |
| 42  | SS8660530TP | SCREW 1/4-40 L= 4.5       |             | *   |     | 1.00  |
| 43  | 13754106    | FEED CAM DRIVING GEAR     |             |     |     | 1.00  |
| 44  | SS8660610TP | SCREW 1/4-40 L=6          |             |     |     | 2.00  |
| 45  | 13938303    | WORM GEAR                 |             |     |     | 1.00  |
| 46  | 13755400    | CLUTCH SPRING             |             |     |     | 1.00  |
| 47  | 13755350    | CLUTCH COLLAR CONNEC.     |             |     |     | 1.00  |
| 48  | SS8660810TP | SCREW 1/4-40 L=8          |             | *   |     | 1.00  |
| 49  | SS8660610TP | SCREW 1/4-40 L=6          |             | *   |     | 1.00  |
| 50  | SS6151412TP | SCREW 15/64-28 L=14       |             |     |     | 1.00  |

|    |             |                             |  |  |  |      |
|----|-------------|-----------------------------|--|--|--|------|
| 51 | WP0612056SD | WASHER 6.1X18.5X2           |  |  |  | 1.00 |
| 52 | 13753900    | FEED CAM SHAFT              |  |  |  | 1.00 |
| 53 | 13753819    | BAR TRIPPING SEGMENT, 2     |  |  |  | 1.00 |
| 54 | 13753116    | FEED CAM                    |  |  |  | 1.00 |
| 55 | 13753405    | KNIFE TRIPPING SEGMENT      |  |  |  | 1.00 |
| 56 | 13753611    | RELEASE TRIPPING SEGMENT, 2 |  |  |  | 1.00 |
| 57 | 13753512    | RELEASE TRIPPING SEGMENT, 1 |  |  |  | 1.00 |
| 58 | 13753702    | BAR TRIPPING SEGMENT NO.1   |  |  |  | 1.00 |

# THREAD TENSION COMPONENTS

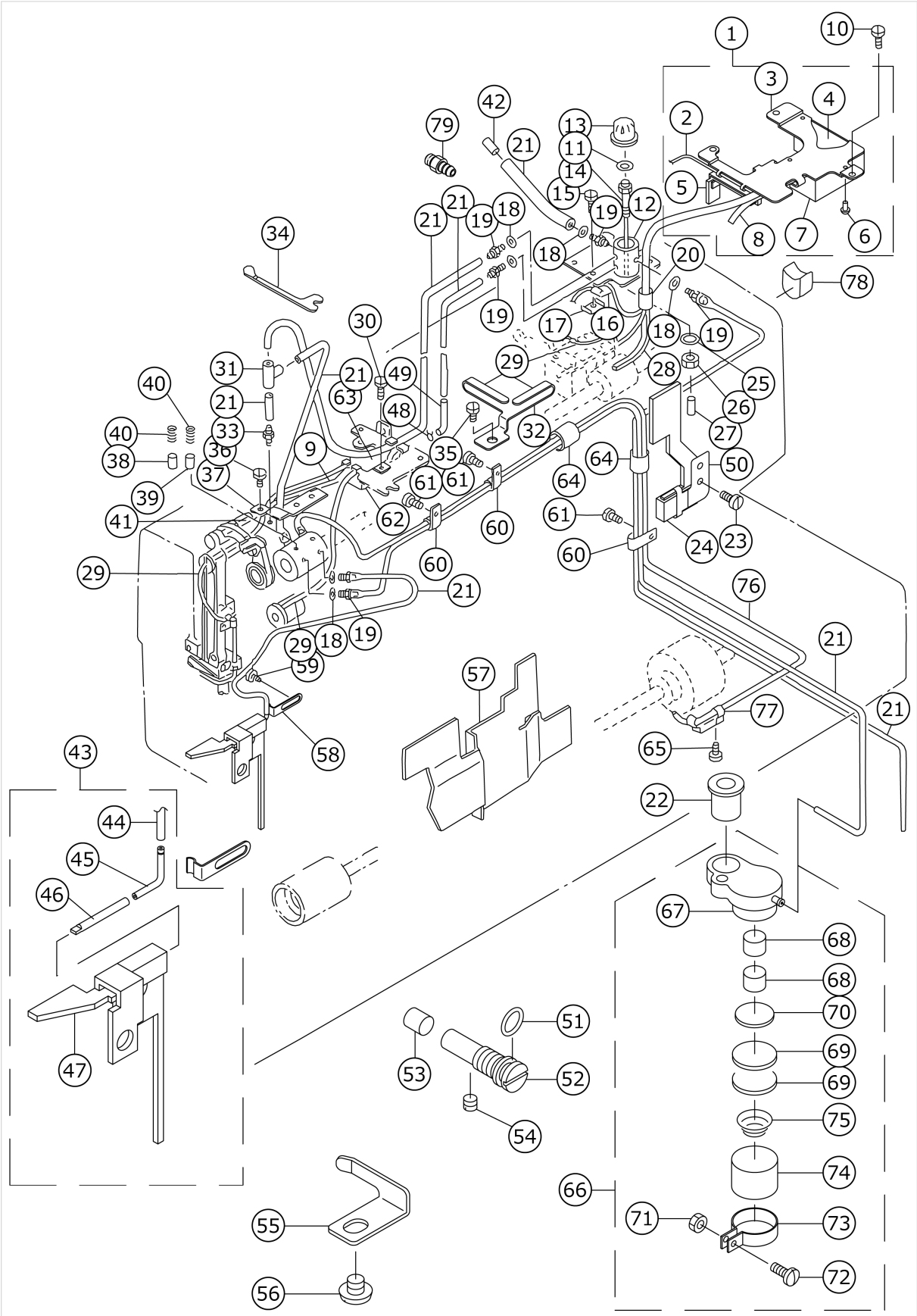




| No. | 品番          | 品名                           | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|------------------------------|----|-----|-----|------|
| 1   | SS6110810TP | SCREW 11/64-40 L=8           |    |     |     | 2.00 |
| 2   | SD0650305TP | HINGE SCREW D= 6.5 H= 3      |    |     |     | 1.00 |
| 3   | 13760608    | TENSION RELEASE PLATE B      |    |     |     | 1.00 |
| 4   | 13760509    | TENSION RELEASE PLATE A      |    |     |     | 1.00 |
| 5   | 13747506    | SPRING                       |    |     |     | 1.00 |
| 6   | SS6151412TP | SCREW 15/64-28 L=14          |    |     |     | 2.00 |
| 7   | 13761101    | LEVER CRANK NO.3             |    |     |     | 1.00 |
| 8   | 13760806    | LEVER CRANK NO.2             |    |     |     | 1.00 |
| 9   | 13760905    | TENSION RELEASE ROD NO.2     |    |     |     | 1.00 |
| 10  | SD0530221SP | HINGE SCREW D= 5.3 H= 2.2    |    |     |     | 2.00 |
| 11  | 13761200    | TENSION RELEASE ROD NO.3     |    |     |     | 1.00 |
| 12  | 13760301    | ARM                          |    |     |     | 1.00 |
| 13  | SD0640321SP | HINGE SCREW D= 6.35 H= 3.2   |    |     |     | 1.00 |
| 14  | SD0640321SP | HINGE SCREW D= 6.35 H= 3.2   |    |     |     | 2.00 |
| 15  | 13760202    | ROD                          |    |     |     | 1.00 |
| 16  | SS7150740SP | SCREW 15/64-28 L=7           |    |     |     | 2.00 |
| 17  | SD0640321SP | HINGE SCREW D= 6.35 H= 3.2   |    |     |     | 1.00 |
| 18  | 13760400    | LINK BRACKET                 |    |     |     | 1.00 |
| 19  | 13760103    | LINK                         |    |     |     | 1.00 |
| 20  | CS1401014SP | THRUST COLLAR                |    |     |     | 1.00 |
| 21  | 13760004    | ACTUATING ARM                |    |     |     | 1.00 |
| 22  | SD0640391TP | HINGE SCREW D= 6.35 H= 3.9   |    |     |     | 1.00 |
| 23  | SS6121010SP | SCREW 3/16-28 L=10           |    |     |     | 2.00 |
| 24  | 13759907    | NOTCH                        |    |     |     | 1.00 |
| 25  | 13759808    | SPRING                       |    |     |     | 1.00 |
| 26  | 13759659    | ACTUATING LINK ASM.          |    |     |     | 1.00 |
| 27  | SD0602001SP | HINGE SCREW D=6 H=20         |    |     |     | 1.00 |
| 28  | 13761309    | TENSION RELEASE PLATE NO.3   |    |     |     | 1.00 |
| 29  | 13940051    | THREAD TENSION NO.1 (COMPL.) |    |     |     | 1.00 |
| 30  | NS6160520SP | NUT 1/4-24                   |    | *   |     | 1.00 |
| 31  | B201937200S | TENSION POST NO.2            |    | *   |     | 1.00 |
| 32  | 13760707    | PIN                          |    | *   |     | 1.00 |
| 33  | B3126012000 | THREAD TENSION DISK          |    | *   |     | 2.00 |
| 34  | B3107804000 | THREAD TENSION DISK PRESSER  |    | *   |     | 1.00 |
| 35  | B3116761000 | TENSION SPRING NO.2          |    | *   |     | 1.00 |
| 36  | B3112704000 | TENSION SPRING BUSHING       |    | *   |     | 1.00 |
| 37  | 11956703    | THREAD TENSION PICK-UP (RED) |    | *   |     | 1.00 |
| 38  | 13940150    | THREAD TENSION NO.2 (COMPL.) |    |     |     | 1.00 |
| 39  | 11956901    | THREAD TENSION KNOB, YELLOW  |    | *   |     | 1.00 |
| 40  | B3112704000 | TENSION SPRING BUSHING       |    | *   |     | 1.00 |
| 41  | B2017372000 | TENSION SPRING NO.1          |    | *   |     | 1.00 |
| 42  | B3107804000 | THREAD TENSION DISK PRESSER  |    | *   |     | 1.00 |
| 43  | B3126012000 | THREAD TENSION DISK          |    | *   |     | 2.00 |
| 44  | 13761002    | TENSION POST NO.2            |    | *   |     | 1.00 |
| 45  | NS6150440SP | NUT 15/64-28                 |    | *   |     | 1.00 |
| 46  | B3120704000 | THREAD TENSION SPRING FELT   |    | *   |     | 1.00 |
| 47  | 13940259    | THREAD TENSION NO.3 (COMPL.) |    |     |     | 1.00 |
| 48  | 11956802    | THREAD TENSION KNOB, BLUE    |    | *   |     | 1.00 |
| 49  | B3112704000 | TENSION SPRING BUSHING       |    | *   |     | 1.00 |
| 50  | B3121111000 | TENSION SPRING, NO.2         |    | *   |     | 1.00 |

|    |             |                             |  |   |  |      |
|----|-------------|-----------------------------|--|---|--|------|
| 51 | B3107804000 | THREAD TENSION DISK PRESSER |  | * |  | 1.00 |
| 52 | B3126012000 | THREAD TENSION DISK         |  | * |  | 2.00 |
| 53 | B3112761000 | THREAD TAKE-UP SPRING       |  | * |  | 1.00 |
| 54 | B3111761000 | TENSION POST NO.3           |  | * |  | 1.00 |
| 55 | 13761507    | TENSION POST SOCKET         |  | * |  | 1.00 |
| 56 | SS8090670SP | SCREW 9/64-40 L= 5.5        |  | * |  | 1.00 |
| 57 | RO095200100 | RUBBER RING                 |  | * |  | 1.00 |
| 58 | B3118552D00 | TENSION RELEASE PIN, NO.2   |  |   |  | 1.00 |
| 59 | SS8150760TP | SCREW 15/64-28 L=7.0        |  |   |  | 1.00 |
| 60 | SS8150410TP | SCREW 15/64-28 L= 4.0       |  |   |  | 2.00 |
| 61 | B3118552H00 | THREAD RELEASE PIN          |  |   |  | 1.00 |

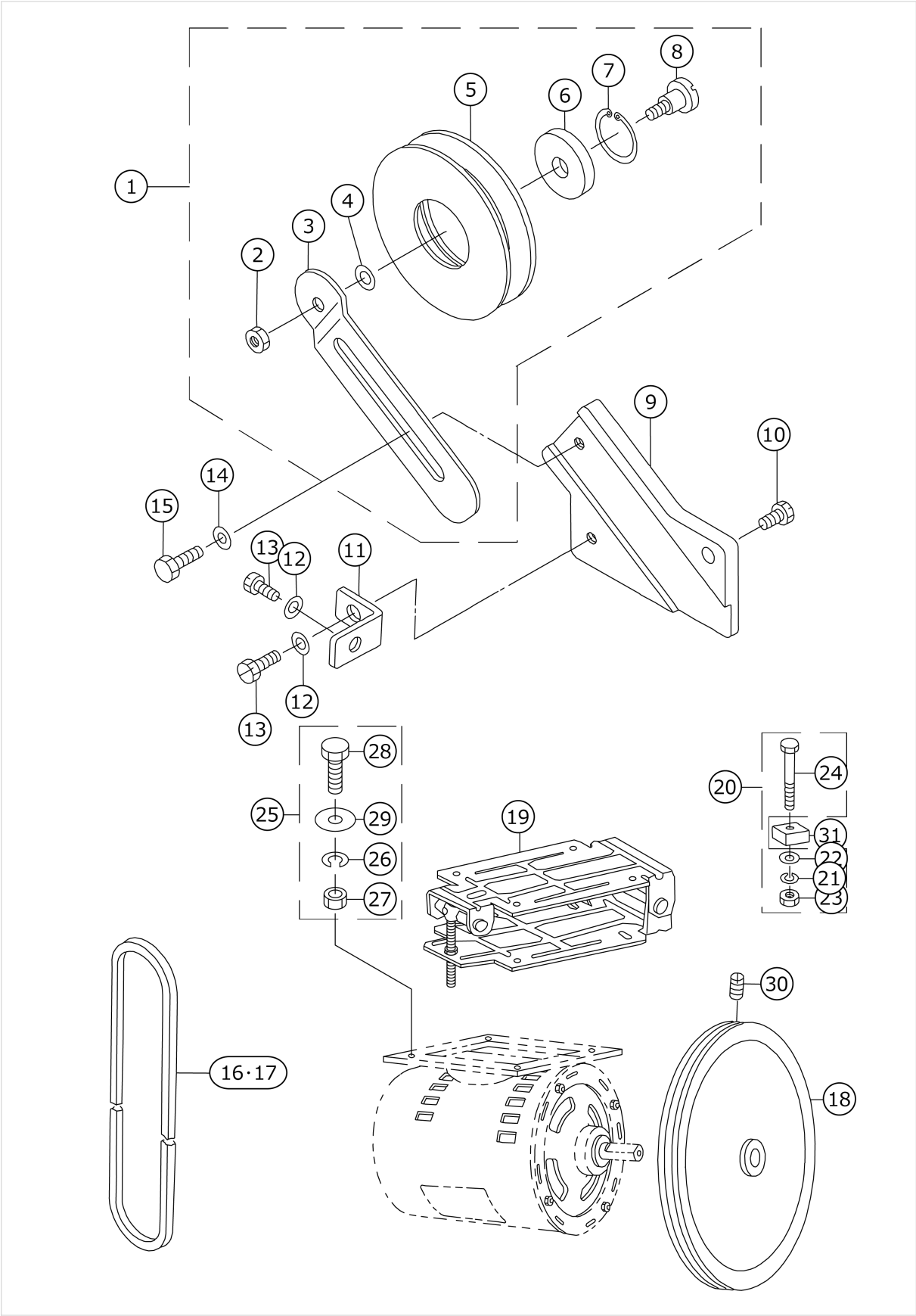
LUBRICATION MECHANISM COMPONENTS



| No. | 品番          | 品名                           | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|------------------------------|----|-----|-----|------|
| 1   | 13941463    | OIL TANK A COMPL.            |    |     |     | 1.00 |
| 2   | CQ303000000 | OIL WICK                     |    | *   |     | 0.20 |
| 3   | 13941505    | INSTALLING PLATE             |    | *   |     | 1.00 |
| 4   | 13766308    | OIL TANK A FELT              |    | *   |     | 1.00 |
| 5   | 13941455    | OIL TANK A BIREME B COMPL.   |    | *   |     | 1.00 |
| 6   | HX000940000 | NYLON RIVET                  |    | *   |     | 3.00 |
| 7   | 13766100    | OIL TANK A                   |    | *   |     | 1.00 |
| 8   | B3541012000 | OIL WICK                     |    | *   |     | 1.00 |
| 9   | CQ303000000 | OIL WICK                     |    |     |     | 0.60 |
| 10  | SS7120910TP | SCREW 3/16-28 L=9            |    |     |     | 3.00 |
| 11  | RO098190100 | RUBBER RING                  |    |     |     | 1.00 |
| 12  | 13765805    | SHAFT                        |    |     |     | 1.00 |
| 13  | 13765904    | OIL WINDOW                   |    |     |     | 1.00 |
| 14  | 13765706    | SHAFT SUPPORTER              |    |     |     | 1.00 |
| 15  | SS7091110TP | SCREW 9/64-40 L=10.5         |    |     |     | 1.00 |
| 16  | B3521280000 | OIL SPONGE                   |    |     |     | 1.00 |
| 17  | B3508280000 | BALANCE LUBRICATING PLATE    |    |     |     | 1.00 |
| 18  | B3534012000 | GASKET                       |    |     |     | 8.00 |
| 19  | SQ1110402MZ | CONNECTING SCREW             |    |     |     | 8.00 |
| 20  | BP800000000 | VINYL TUBE, WHITE D=8        |    |     |     | 0.10 |
| 21  | BT0500300EA | OIL TUBE                     |    |     |     | 2.00 |
| 22  | 13500400    | RUBBER BUSH                  |    |     |     | 1.00 |
| 23  | SS6111010TP | SCREW 11/64-40 L= 9.5        |    |     |     | 2.00 |
| 24  | 13941158    | OIL SUPPLY FELT A ASM.       |    |     |     | 1.00 |
| 25  | RO036080200 | RUBBER RING                  |    |     |     | 1.00 |
| 26  | NS6110420SP | NUT 11/64-40                 |    |     |     | 1.00 |
| 27  | TA0180401M0 | NEEDLE COOLER PLUG CAP       |    |     |     | 1.00 |
| 28  | B3541012000 | OIL WICK                     |    |     |     | 1.00 |
| 29  | CQ202000000 | OIL WICK                     |    |     |     | 1.40 |
| 30  | SS7110350SP | SCREW 11/64-40 L=3.5         |    |     |     | 1.00 |
| 31  | 13765607    | OIL CONNEC. ARM              |    |     |     | 1.00 |
| 32  | 13940804    | FELT GUIDE B                 |    |     |     | 1.00 |
| 33  | SQ1120451MZ | CONNECTING SCREW             |    |     |     | 1.00 |
| 34  | 13767603    | UPPER FACE COVER PACKING     |    |     |     | 1.00 |
| 35  | SS4120615SP | SCREW 3/16-28 L=6            |    |     |     | 1.00 |
| 36  | SS7150740SP | SCREW 15/64-28 L=7           |    |     |     | 1.00 |
| 37  | 13766605    | THRUST PLATE                 |    |     |     | 1.00 |
| 38  | B3534155000 | PLUNGER                      |    |     |     | 1.00 |
| 39  | 13767405    | PLUNGER                      |    |     |     | 1.00 |
| 40  | B1214038000 | PLUNGER SPRING               |    |     |     | 2.00 |
| 41  | CQ3000000F0 | OIL FELT                     |    |     |     | 0.10 |
| 42  | CQ252000000 | OIL WICK                     |    |     |     | 0.02 |
| 43  | 13941257    | FELT ASM.                    |    |     |     | 1.00 |
| 44  | BT0500300EA | OIL TUBE                     |    | *   |     | 0.20 |
| 45  | 13728506    | OIL RETURN FELT CONNEC. PIPE |    | *   |     | 1.00 |
| 46  | 13941307    | OIL RETURN FELT PIPE         |    | *   |     | 1.00 |
| 47  | 13941208    | OIL RETURN FELT              |    | *   |     | 1.00 |
| 48  | 10126803    | OIL TUBE HOLDER              |    |     |     | 1.00 |
| 49  | 13941000    | OIL WICK B                   |    |     |     | 1.00 |
| 50  | 13940705    | FELT GUIDE A                 |    |     |     | 1.00 |

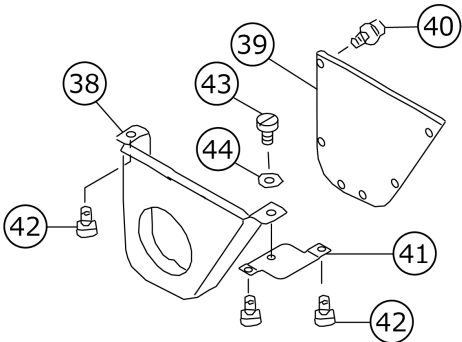
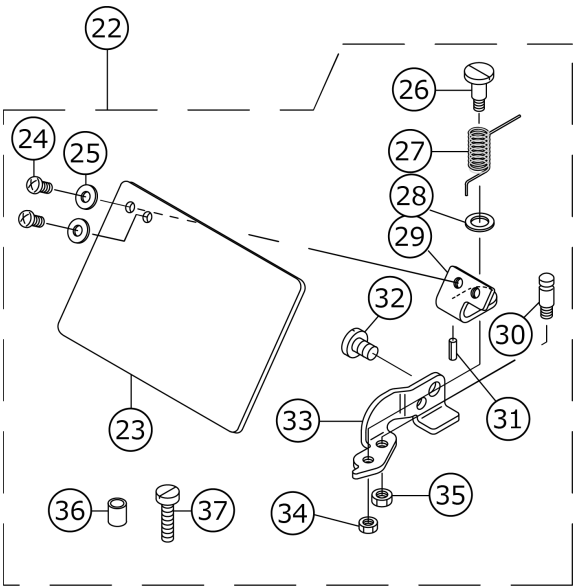
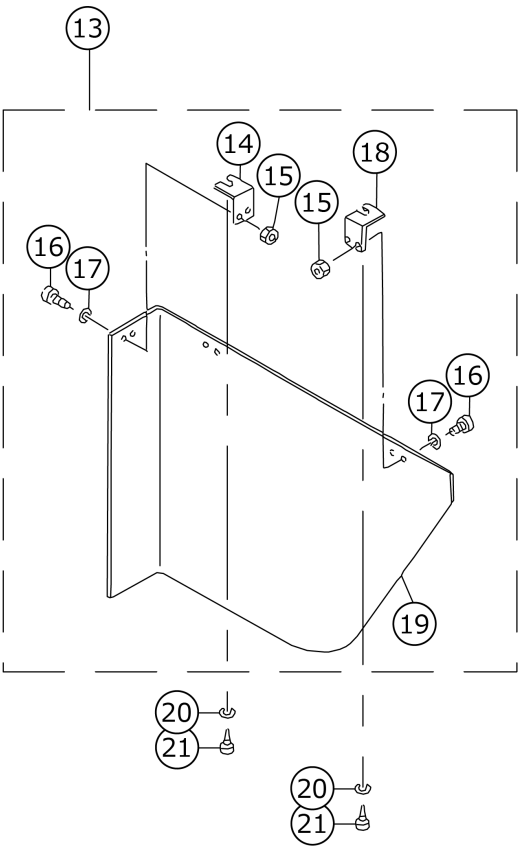
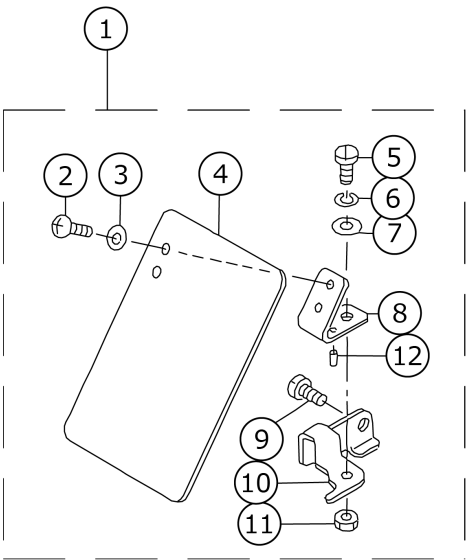
|    |             |                              |  |   |  |      |
|----|-------------|------------------------------|--|---|--|------|
| 51 | RO069180100 | RUBBER RING                  |  |   |  | 1.00 |
| 52 | 13929104    | ADJUSTING SCREW              |  |   |  | 1.00 |
| 53 | 13929302    | ADJUSTING SHAFT              |  |   |  | 1.00 |
| 54 | SS8120410SP | SCREW 3/16-28 L=3.8          |  |   |  | 1.00 |
| 55 | 13929203    | OIL WICK HOLDER              |  |   |  | 1.00 |
| 56 | SS5150510SP | SCREW 15/64-28 L=5           |  |   |  | 1.00 |
| 57 | 13768502    | OIL ADJUSTING PLATE          |  |   |  | 1.00 |
| 58 | 13790209    | OIL WICK HOLDER              |  |   |  | 1.00 |
| 59 | SS7150740SP | SCREW 15/64-28 L=7           |  |   |  | 1.00 |
| 60 | 13530209    | LUBRICATING OIL WICK STOPPER |  |   |  | 3.00 |
| 61 | SS7120640SP | SCREW 3/16-28 L=6            |  |   |  | 3.00 |
| 62 | 13766407    | OIL TANK B                   |  |   |  | 1.00 |
| 63 | 13766506    | OIL TANK B FELT              |  |   |  | 2.00 |
| 64 | BP900000000 | VINYL TUBE D=9               |  |   |  | 0.10 |
| 65 | SS4150715SP | SCREW 15/64-28 L=7           |  |   |  | 1.00 |
| 66 | 13941653    | OIL PUMP BASE ASM.           |  |   |  | 1.00 |
| 67 | 13941604    | OIL PUMP BASE                |  | * |  | 1.00 |
| 68 | 13941703    | FELT A                       |  | * |  | 2.00 |
| 69 | 13765201    | OIL FILTER                   |  | * |  | 2.00 |
| 70 | B3570771000 | FILTER                       |  | * |  | 1.00 |
| 71 | NS6090310SP | NUT 9/64-40                  |  | * |  | 1.00 |
| 72 | SS7090910SP | SCREW 9/64-40 L= 8.5         |  | * |  | 1.00 |
| 73 | B1850512000 | BUSHING HOLDER               |  | * |  | 1.00 |
| 74 | 13941802    | FILTER                       |  | * |  | 1.00 |
| 75 | B3118352000 | THREAD TENSION SPRING        |  | * |  | 1.00 |
| 76 | BT0500300EG | OIL TUBE                     |  |   |  | 0.70 |
| 77 | 13729801    | OIL DRAIN GUIDE              |  |   |  | 1.00 |
| 78 | 13766902    | OIL CAP, REAR METAL          |  |   |  | 1.00 |
| 79 | SQ1110403MZ | CONNECTING SCREW             |  |   |  | 1.00 |

MOTOR PULLEY COMPONENTS



| No. | 品番          | 品名                             | 備考                              | 子部品 | 消耗品 | 個数   |
|-----|-------------|--------------------------------|---------------------------------|-----|-----|------|
| 1   | 13768155    | V-BELT PULLEY ASM.             |                                 |     |     | 1.00 |
| 2   | NS6150310SP | NUT 15/64-28                   |                                 | *   |     | 1.00 |
| 3   | 13768205    | V BELT PULLEY INSTALLING PLATE |                                 | *   |     | 1.00 |
| 4   | WP0704016SP | WASHER 7X20X4                  |                                 | *   |     | 1.00 |
| 5   | 13768106    | V BELT PULLEY                  |                                 | *   |     | 1.00 |
| 6   | SB115000200 | BEARING                        |                                 | *   |     | 1.00 |
| 7   | RC3500002KP | RETAINING RING 35              |                                 | *   |     | 1.00 |
| 8   | SD1501101SP | HINGE SCREW D=14.5 H=11        |                                 | *   |     | 1.00 |
| 9   | 13768304    | V BELT PULLEY INSTALLING BASE  |                                 |     |     | 1.00 |
| 10  | SS9151540SR | SCREW 15/64-28 L=15            |                                 |     |     | 1.00 |
| 11  | 13768403    | V BELT PULLEY STOPPER          |                                 |     |     | 1.00 |
| 12  | WP0651056SD | WASHER 6.5X11X1                |                                 |     |     | 2.00 |
| 13  | SS9151120CP | SCREW 15/64-28 L=11            |                                 |     |     | 2.00 |
| 14  | WP0651056SD | WASHER 6.5X11X1                |                                 |     |     | 1.00 |
| 15  | SS4150715SP | SCREW 15/64-28 L=7             |                                 |     |     | 1.00 |
| 16  | MTJVM005400 | V-BELT, 54                     | SELECTIVE PART<br>(SEE PAGE 58) |     |     | 1.00 |
| 17  | MTJVM006000 | V-BELT, 60 INCH                | SELECTIVE PART<br>(SEE PAGE 58) |     |     | 1.00 |
| 18  | 13769302    | MOTOR PULLEY, 50HZ 3300 SPM    | SELECTIVE PART<br>(SEE PAGE 58) |     |     | 1.00 |
| 19  | B71307610A0 | MOTOR BASE ASM.                |                                 |     |     | 1.00 |
| 20  | MTJMS00000S | SCREW SET                      |                                 |     |     | 4.00 |
| 21  | WS0902010KR | SPRING WASHER                  |                                 | *   |     | 4.00 |
| 22  | WP0851616SE | WASHER                         |                                 | *   |     | 4.00 |
| 23  | NS6200710SE | HEXAGONAL NUT 5/16-18          |                                 | *   |     | 4.00 |
| 24  | MTJMS000000 | MOUNTING BOLT                  |                                 | *   |     | 4.00 |
| 25  | BNEGSET0008 | SCREW SET                      |                                 |     |     | 4.00 |
| 26  | WS0621210KR | SPRING WASHER 6.2X11.4X1.2     |                                 | *   |     | 4.00 |
| 27  | NM6060001SE | NUT M6                         |                                 | *   |     | 4.00 |
| 28  | SM9062003SC | SCREW M6 L=20                  |                                 | *   |     | 4.00 |
| 29  | WP0612056SE | WASHER 6.1X18.5X2              |                                 | *   |     | 8.00 |
| 30  | SS8151230SP | SCREW 15/64-28 L=12            |                                 |     |     | 2.00 |
| 31  | B7109771000 | SPACER                         |                                 |     |     | 4.00 |

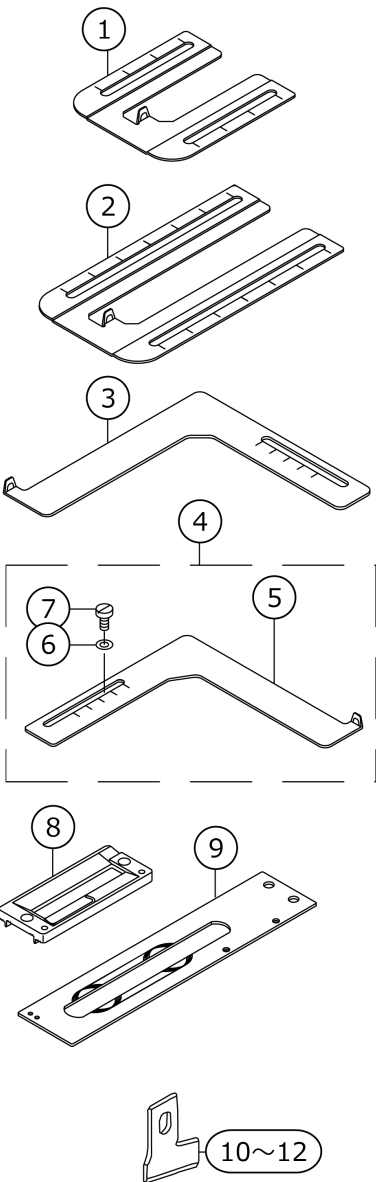
SAFETY PLATE COMPONENTS





| No. | 品番          | 品名                              | 備考                  | 子部品 | 消耗品 | 個数   |
|-----|-------------|---------------------------------|---------------------|-----|-----|------|
| 1   | 13772256    | SAFETY PLATE CONNEC.            | EXCEPT DOMESTIC USE |     |     | 1.00 |
| 2   | SS4110715SP | SCREW 11/64-40 L=7              |                     | *   |     | 2.00 |
| 3   | WP0450801SD | WASHER 4.5X10X0.8               |                     | *   |     | 2.00 |
| 4   | B3120372000 | SAFETY PLATE                    |                     | *   |     | 1.00 |
| 5   | SD0600401SD | HINGE SCREW D= 6 H= 4           |                     | *   |     | 1.00 |
| 6   | B3125155000 | DISK SPRING                     |                     | *   |     | 1.00 |
| 7   | WP0650876SD | WASHER 6.5X13X0.8               |                     | *   |     | 1.00 |
| 8   | B3121980000 | SAFETY PLATE INSTALLING PLATE   |                     | *   |     | 1.00 |
| 9   | SS7150740SP | SCREW 15/64-28 L=7              |                     | *   |     | 1.00 |
| 10  | 13772207    | SAFETY PLATE INSTALLING BASE    |                     | *   |     | 1.00 |
| 11  | NS6620310SP | NUT 3/16-32                     |                     | *   |     | 1.00 |
| 12  | PS0200062KH | SPRING PIN 2X6                  |                     | *   |     | 1.00 |
| 13  | 13772553    | MOTOR PULLEY COVER CONNEC.      |                     |     |     | 1.00 |
| 14  | B7272781000 | COVER MOUNTING BRACKET B        |                     | *   |     | 1.00 |
| 15  | NS6110310SP | NUT 11/64-40                    |                     | *   |     | 6.00 |
| 16  | SS7110710SP | SCREW 11/64-40 L=7              |                     | *   |     | 6.00 |
| 17  | WP0480856SP | WASHER 4.8X8.4X0.8              |                     | *   |     | 6.00 |
| 18  | B7271781000 | COVER MOUNTING BRACKET A        |                     | *   |     | 2.00 |
| 19  | 13772504    | MOTOR PULLEY COVER              |                     | *   |     | 1.00 |
| 20  | WP0501016SC | WASHER 5X10.5X1                 |                     |     |     | 3.00 |
| 21  | SK3452000SE | WOOD SCREW D=4.5 L=20           |                     |     |     | 3.00 |
| 22  | 13943055    | SAFETY PLATE ASM.               |                     |     |     | 1.00 |
| 23  | B3120372000 | SAFETY PLATE                    |                     | *   |     | 1.00 |
| 24  | SS4110715SP | SCREW 11/64-40 L=7              |                     | *   |     | 2.00 |
| 25  | WP0450801SD | WASHER 4.5X10X0.8               |                     | *   |     | 2.00 |
| 26  | SD0601021SP | HINGE SCREW D=6 H=10.2          |                     | *   |     | 1.00 |
| 27  | 13943204    | SAFETY PLATE RETURN SPRING      |                     | *   |     | 1.00 |
| 28  | WP0740516SP | WASHER 7.4X11.8X0.5             |                     | *   |     | 1.00 |
| 29  | 13943105    | SAFETY PLATE INSTALLING PLATE   |                     | *   |     | 1.00 |
| 30  | B1506352000 | TENSION SPRING RACK B           |                     | *   |     | 1.00 |
| 31  | PS0200062KH | SPRING PIN 2X6                  |                     | *   |     | 1.00 |
| 32  | SS7150740SP | SCREW 15/64-28 L=7              |                     | *   |     | 1.00 |
| 33  | 13943006    | SAFETY PLATE INSTALLING BASE    |                     | *   |     | 1.00 |
| 34  | NS6110310SP | NUT 11/64-40                    |                     | *   |     | 1.00 |
| 35  | NS6120310SP | NUT 3/16-28                     |                     | *   |     | 1.00 |
| 36  | D2121555D00 | BRACKET INSTALLING COLLAR       |                     | *   |     | 1.00 |
| 37  | SS6122030SP | SCREW 3/16-28 L=20              |                     | *   |     | 1.00 |
| 38  | B821021000B | MOTOR PULLEY COVER (A)          | FOR JE              |     |     | 1.00 |
| 39  | B821121000B | MOTOR PULLEY COVER (B)          | FOR JE              |     |     | 1.00 |
| 40  | SL4040691SC | SCREW M4 L=6                    | FOR JE              |     |     | 6.00 |
| 41  | 13944608    | MOTOR PULLEY COVER HOLDER PLATE | FOR JE              |     |     | 1.00 |
| 42  | SK3552500SC | WOOD SCREW D=5.5 L=25           | FOR JE              |     |     | 3.00 |
| 43  | SS6110610TP | SCREW 11/64-40 L=6              | FOR JE              |     |     | 1.00 |
| 44  | WP0501016SC | WASHER 5X10.5X1                 | FOR JE              |     |     | 1.00 |

SPECIAL SPEC COMPONENTS



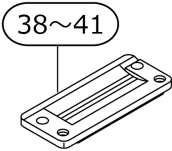
For plain knife  
平メス用

For large size plain knife  
大サイズ平メス用

For bar tacking  
(20% decrease)  
門止め用(20%減)

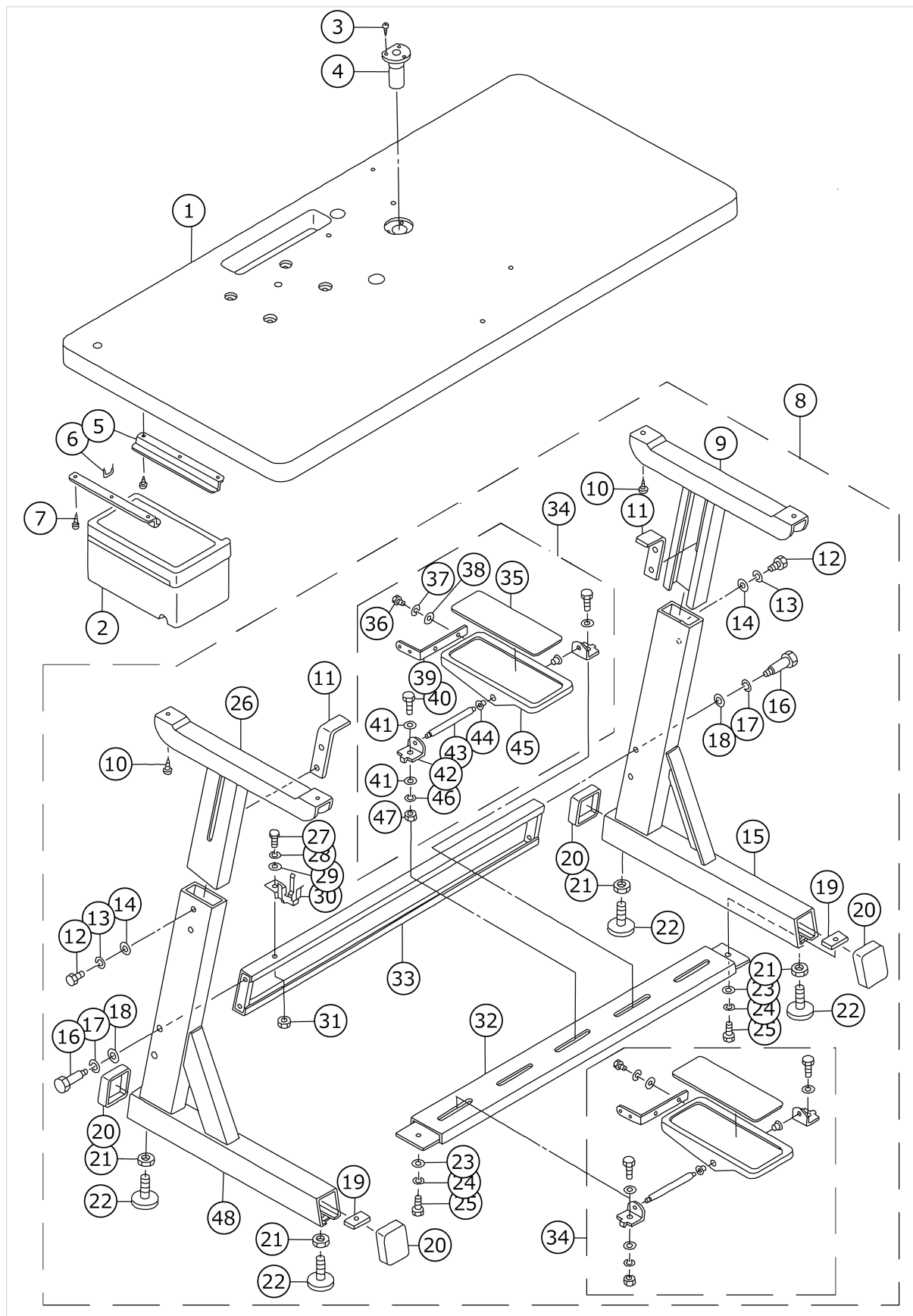
For bar tacking  
(20% increase)  
門止め用(20%増)

For bar tacking(60% increase)  
門止め用(60%増)



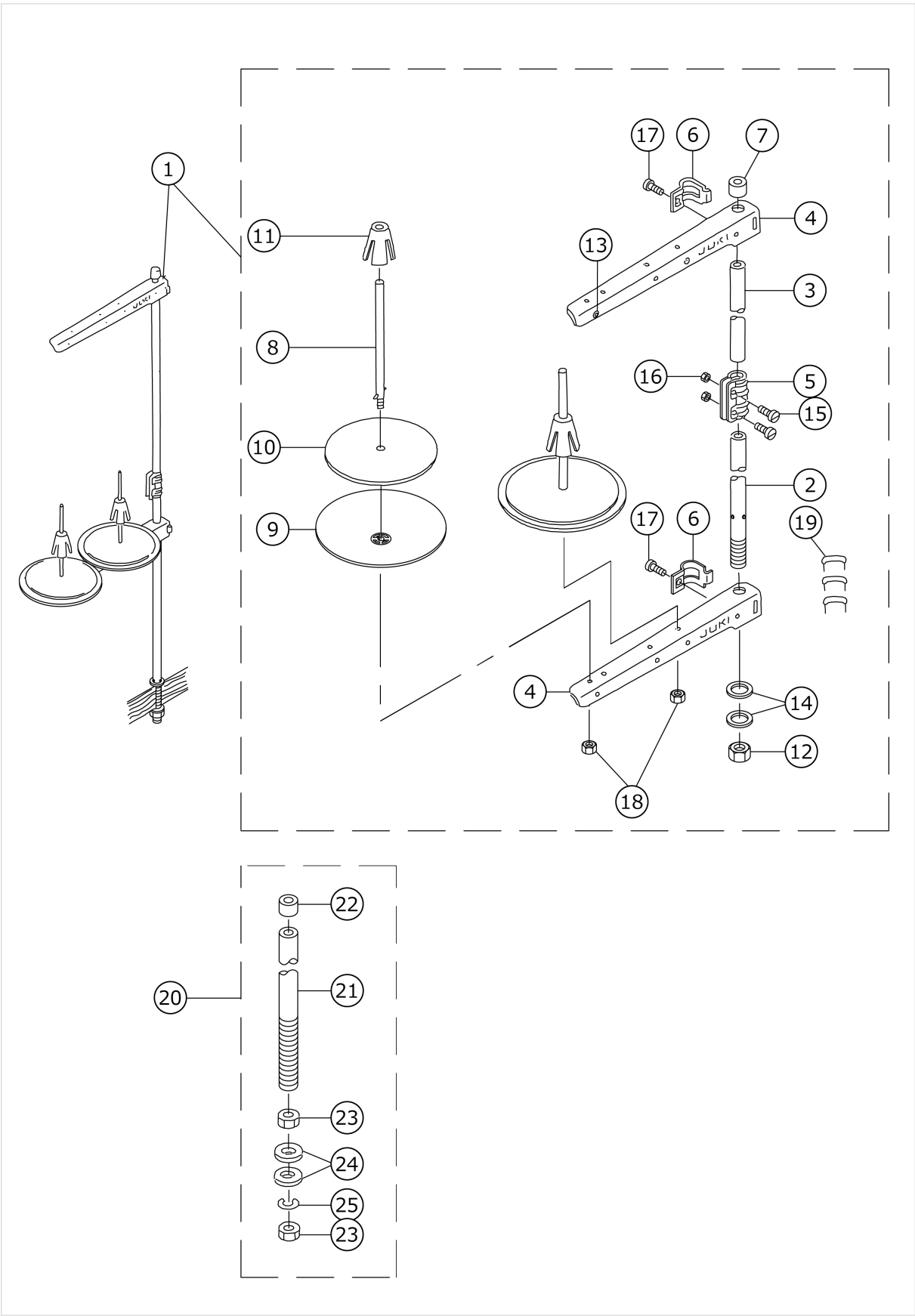
| No. | 品番          | 品名                            | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|-------------------------------|----|-----|-----|------|
| 1   | 13771209    | BUTTON-HOLE GAUGE, LENGTHWISE |    |     |     | 1.00 |
| 2   | 13782909    | GAUGE (LENGTHWISE, B)         |    |     |     | 1.00 |
| 3   | 13773502    | BUTTON-HOLE GAUGE, CROSSWISE  |    |     |     | 1.00 |
| 4   | 13771357    | GAUGE ASM., CROSSWISE         |    |     |     | 1.00 |
| 5   | 13771308    | BUTTON-HOLE GAUGE, CROSSWISE  |    | *   |     | 1.00 |
| 6   | WP0650876SD | WASHER 6.5X13X0.8             |    | *   |     | 2.00 |
| 7   | SS6121050SP | SCREW 3/16-28 L= 9.5          |    | *   |     | 2.00 |
| 8   | B1508771A00 | WORK CLAMP CHECK, KNIT GOOD   |    |     |     | 1.00 |
| 9   | 13785100    | WORK CLAMP CARRIER (FOR KNIT) |    |     |     | 1.00 |
| 10  | B2702047L0A | KNIFE (1/2)                   |    |     |     | 1.00 |
| 11  | B2702047M0A | KNIFE (5/8)                   |    |     |     | 1.00 |
| 12  | B2702047N0A | KNIFE 3/4                     |    |     |     | 1.00 |
| 13  | B2745771F00 | KNIFE 1/4(FLUOROCARBON)       |    |     |     | 1.00 |
| 14  | B2745771K00 | KNIFE 3/8(FLUOROCARBON)       |    |     |     | 1.00 |
| 15  | B2745771L00 | KNIFE 1/2                     |    |     |     | 1.00 |
| 16  | B2745771M00 | KNIFE 5/8                     |    |     |     | 1.00 |
| 17  | B2745771N00 | KNIFE 3/4                     |    |     |     | 1.00 |
| 18  | B2745771P00 | KNIFE 7/8(FLUOROCARBON)       |    |     |     | 1.00 |
| 19  | B2745771Q00 | KNIFE 1                       |    |     |     | 1.00 |
| 20  | B2745771R00 | KNIFE 1-1/8(FLUOROCARBON)     |    |     |     | 1.00 |
| 21  | B2745771S00 | KNIFE 1-1/4                   |    |     |     | 1.00 |
| 22  | B2746771000 | KNIFE GUARD                   |    |     |     | 1.00 |
| 23  | 13782800    | THROAT PLATE (FLUOROCARBON)   |    |     |     | 1.00 |
| 24  | 13739503    | FLUOROCARBON KINIFE 1-1/2     |    |     |     | 1.00 |
| 25  | 13739602    | KNIFE GUARD                   |    |     |     | 1.00 |
| 26  | 13739404    | THROAT PLATE (FLUOROCARBON)   |    |     |     | 1.00 |
| 27  | 13727466    | BOBBIN CASE ASM.              |    |     |     | 1.00 |
| 28  | 13727458    | BOBBIN CASE CONNEC            |    | *   |     | 1.00 |
| 29  | 13729702    | BOBBIN CASE SPRING            |    | *   |     | 1.00 |
| 30  | 13794003    | BAR TRIPPING SEGMENT NO.2 2V  |    |     |     | 1.00 |
| 31  | 13793906    | BAR TRIPPING SEGMENT NO.1 2V  |    |     |     | 1.00 |
| 32  | 13752209    | BAR TRIPPING SEGMENT NO.1     |    |     |     | 1.00 |
| 33  | 13752308    | BAR TRIPPING SEGMENT NO.2     |    |     |     | 1.00 |
| 34  | 13752506    | BAR TRIPPING SEGMENT NO.1     |    |     |     | 1.00 |
| 35  | 13752605    | BAR TRIPPING SEGMENT NO.2     |    |     |     | 1.00 |
| 36  | 13753504    | RELEASE TRIPPING SEGMENT 1    |    |     |     | 1.00 |
| 37  | 13752407    | RELEASE TRIPPING SEGMENT 2    |    |     |     | 1.00 |
| 38  | B155278100L | WORK CLAMP CHECK              |    |     |     | 1.00 |
| 39  | B155278200L | WORK CLAMP CHECK              |    |     |     | 1.00 |
| 40  | B155278300L | WORK CLAMP CHECK              |    |     |     | 1.00 |
| 41  | B155278400L | WORK CLAMP CHECK              |    |     |     | 1.00 |

# TABLE COMPONENTS



| No. | 品番          | 品名                            | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|-------------------------------|----|-----|-----|------|
| 1   | 13902606    | TABLE (G.P MOTOR)             |    |     |     | 1.00 |
| 2   | 11155108    | DRAWER                        |    |     |     | 1.00 |
| 3   | SK3311600SC | WOOD SCREW D=3.1 L=16         |    |     |     | 3.00 |
| 4   | B8236771000 | OIL REMOVING FUNNEL           |    |     |     | 1.00 |
| 5   | 11155207    | DRAWER SUPPORT                |    |     |     | 2.00 |
| 6   | D8204555D00 | DRAWER STOPPER                |    |     |     | 1.00 |
| 7   | SK3311600SC | WOOD SCREW D=3.1 L=16         |    |     |     | 6.00 |
| 8   | 13903554    | Z-STAND COMPL.                |    |     |     | 1.00 |
| 9   | B8102373NA0 | UPPER LEG, RIGHT ASM.         |    | *   |     | 1.00 |
| 10  | SK3513800SE | WOOD SCREW 5.1X38             |    | *   |     | 4.00 |
| 11  | B8104552000 | TABLE SUPPORT                 |    | *   |     | 2.00 |
| 12  | SM9082023SE | SCREW M8 L=20                 |    | *   |     | 4.00 |
| 13  | WS0861410KR | SPRING WASHER 8.6X15X1.4      |    | *   |     | 4.00 |
| 14  | WP0871602SE | WASHER 8.7X18X1.6             |    | *   |     | 4.00 |
| 15  | B8111373NA0 | STAY RIGHT ASM.               |    | *   |     | 1.00 |
| 16  | SD1204315SE | HINGE SCREW D=12 H=43.1       |    | *   |     | 4.00 |
| 17  | WS1253010KN | SPRING WASHER 12.5X21.5X3     |    | *   |     | 4.00 |
| 18  | WP1252210SC | WASHER 12.5X25.6X2.2          |    | *   |     | 4.00 |
| 19  | B8112552000 | LEG BOTTOM SUPPORT BRACKET    |    | *   |     | 2.00 |
| 20  | B8110373N00 | CAP                           |    | *   |     | 4.00 |
| 21  | NM6120003SE | NUT M12                       |    | *   |     | 4.00 |
| 22  | B81085550A0 | ADJUSTING SCREW ASM. WITH CAP |    | *   |     | 4.00 |
| 23  | WP0871602SE | WASHER 8.7X18X1.6             |    | *   |     | 2.00 |
| 24  | WS0861410KR | SPRING WASHER 8.6X15X1.4      |    | *   |     | 2.00 |
| 25  | SM9082023SE | SCREW M8 L=20                 |    | *   |     | 2.00 |
| 26  | B8101373NA0 | UPPER LEG, LEFT ASM.          |    | *   |     | 1.00 |
| 27  | SM9082023SE | SCREW M8 L=20                 |    | *   |     | 1.00 |
| 28  | WS0861410KR | SPRING WASHER 8.6X15X1.4      |    | *   |     | 1.00 |
| 29  | WP0871602SE | WASHER 8.7X18X1.6             |    | *   |     | 1.00 |
| 30  | 11074408    | SUPPORT BASE                  |    | *   |     | 1.00 |
| 31  | NM6080721SE | NUT M8                        |    | *   |     | 1.00 |
| 32  | B8107373NA0 | LOWER STAY ASM.               |    | *   |     | 1.00 |
| 33  | B8105373NA0 | SIDE STAY ASM.                |    | *   |     | 1.00 |
| 34  | 13817754    | Z-STAND PEDAL ASM.            |    | *   |     | 2.00 |
| 35  | GPF06070000 | PEDAL MAT                     |    | *   |     | 2.00 |
| 36  | SM9061203SE | SCREW M6 L=12                 |    | *   |     | 4.00 |
| 37  | WS0621210KR | SPRING WASHER 6.2X11.4X1.2    |    | *   |     | 4.00 |
| 38  | WP0671016SE | WASHER 6.7X13X1               |    | *   |     | 4.00 |
| 39  | GPF06080000 | PEDAL ADJUSTING PLATE         |    | *   |     | 2.00 |
| 40  | SM9082023SE | SCREW M8 L=20                 |    | *   |     | 4.00 |
| 41  | WP0871602SE | WASHER 8.7X18X1.6             |    | *   |     | 8.00 |
| 42  | 11159001    | PEDAL SHAFT BRACKET           |    | *   |     | 4.00 |
| 43  | B8153771000 | PEDAL CONNECTING ROD          |    | *   |     | 2.00 |
| 44  | D8113555B00 | PEDAL BUSHING                 |    | *   |     | 4.00 |
| 45  | GPF06060000 | PEDAL                         |    | *   |     | 2.00 |
| 46  | WS0861410KR | SPRING WASHER 8.6X15X1.4      |    | *   |     | 4.00 |
| 47  | NM6080721SE | NUT M8                        |    | *   |     | 4.00 |
| 48  | B8103373NA0 | STAY LEFT ASM.                |    | *   |     | 1.00 |

THREAD STAND & HEAD SUPPORT ROD COMPONENTS



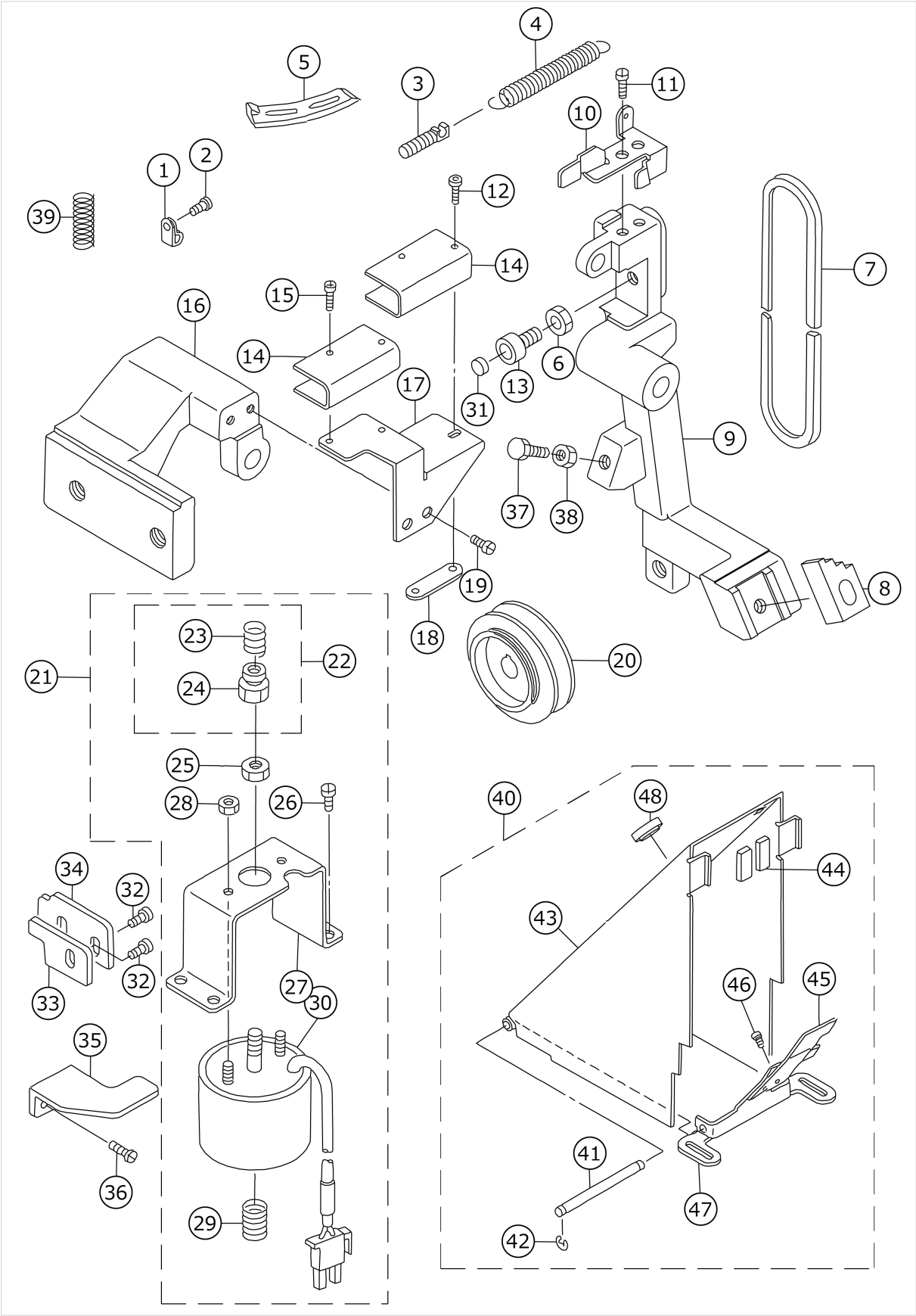
| No. | 品番           | 品名                       | 備考 | 子部品 | 消耗品 | 個数   |
|-----|--------------|--------------------------|----|-----|-----|------|
| 1   | 13946751     | THREAD STAND ASM.        |    |     |     | 1.00 |
| 2   | 11185105     | SPOOL REST ROD,LOWER     |    | *   |     | 1.00 |
| 3   | 11185204     | SPOOL REST ROD,UPPER     |    | *   |     | 1.00 |
| 4   | 11969409     | THREAD GUIDE ARM B       |    | *   |     | 2.00 |
| 5   | B3305704000A | SPOOL REST ROD JOINT     |    | *   |     | 1.00 |
| 6   | B3318704L00A | THREAD GUIDE ARM JOINT   |    | *   |     | 2.00 |
| 7   | B3311704000  | SPOOL REST ROD CAP       |    | *   |     | 1.00 |
| 8   | B3320704L00A | SPOOL PIN                |    | *   |     | 2.00 |
| 9   | 11966504     | SPOOL REST               |    | *   |     | 2.00 |
| 10  | B3311012000  | SPOOL REST CUSHION       |    | *   |     | 2.00 |
| 11  | 11185501     | SPOOL RETAINER           |    | *   |     | 2.00 |
| 12  | B3317704000  | NUT                      |    | *   |     | 1.00 |
| 13  | B3319704L00  | THREAD GUIDE             |    | *   |     | 2.00 |
| 14  | WP1612616SE  | WASHER 16X30X2.6         |    | *   |     | 2.00 |
| 15  | SM4051405SE  | SCREW M5 L=14            |    | *   |     | 2.00 |
| 16  | NM6050001SE  | NUT M5                   |    | *   |     | 2.00 |
| 17  | SM6061610SC  | SCREW M6 L=16            |    | *   |     | 2.00 |
| 18  | NM6050001SE  | NUT M5                   |    | *   |     | 2.00 |
| 19  | MA011532000  | CORD STAPLE              |    | *   |     | 3.00 |
| 20  | 13771456     | HEAD SUPPORT ROD CONNEC. |    |     |     | 1.00 |
| 21  | G5405161A00  | FRAME SUPPORT BAR        |    | *   |     | 1.00 |
| 22  | 13771704     | RUBBER CAP               |    | *   |     | 1.00 |
| 23  | B3317704000  | NUT                      |    | *   |     | 2.00 |
| 24  | WP1702600S0  | WASHER 17X30X2.6         |    | *   |     | 2.00 |
| 25  | WS1643202KR  | SPRING WASHER            |    | *   |     | 1.00 |





| No. | 品番           | 品名                         | 備考 | 子部品 | 消耗品 | 個数   |
|-----|--------------|----------------------------|----|-----|-----|------|
| 1   | M8524110AA0A | GENERATOR STATOR ASM.      |    |     |     | 1.00 |
| 2   | SS8110410TP  | SCREW 11/64-40 L= 3.5      |    |     |     | 2.00 |
| 3   | 13774260     | DRIVING PULLEY FOR EM ASM. |    |     |     | 1.00 |
| 4   | 13777453     | MAGNET BASE A ASM.         |    | *   |     | 1.00 |
| 5   | M40071100AB  | MAGNET FITTING BASE B ASM. |    | *   |     | 1.00 |
| 6   | WP0480856SP  | WASHER 4.8X8.4X0.8         |    | *   |     | 2.00 |
| 7   | SS7111810SP  | SCREW 11/64-40 L=18        |    | *   |     | 2.00 |
| 8   | 13774252     | DRIVING PULLEY FOR EM ASM. |    | *   |     | 1.00 |
| 9   | M4002110000  | GENERATOR ROTOR            |    | *   |     | 1.00 |
| 10  | 13774203     | DRIVING PULLEY FOR EM      |    | *   |     | 1.00 |
| 11  | SS8150510TP  | SCREW 15/64-28 L= 4.7      |    |     |     | 1.00 |
| 12  | B122477100B  | SCREW (B)                  |    |     |     | 1.00 |
| 13  | 13774401     | PULLEY COVER               |    |     |     | 1.00 |
| 14  | SS1121010SP  | SCREW                      |    |     |     | 3.00 |
| 15  | 13777552     | GROUND WIRE ASM. 380V      |    |     |     | 1.00 |
| 16  | SS6111210SP  | SCREW 11/64-40 L=12        |    |     |     | 3.00 |
| 17  | 13774104     | STATOR BASE                |    |     |     | 1.00 |
| 18  | WP0450826SC  | WASHER 4.5X10X0.8          |    |     |     | 2.00 |
| 19  | MA011532000  | CORD STAPLE                |    |     |     | 9.00 |
| 20  | HX00013000A  | CABLE CLIP                 |    |     |     | 0.40 |
| 21  | SK3412000SC  | WOOD SCREW D=4.1 L=20      |    |     |     | 2.00 |
| 22  | 13776356     | TRUNK CORD ASM.            |    |     |     | 1.00 |
| 23  | 13902804     | TABLE (E MOTOR)            |    |     |     | 2.00 |
| 24  | HX001350000  | CABLE CLAMP                |    |     |     | 2.00 |
| 25  | SK1312501SC  | WOOD SCREW D=3.1 L=25      |    |     |     | 2.00 |
| 26  | 13776166     | STOP-MOTION SWITCH ASM.    |    |     |     | 1.00 |
| 27  | SS4120615SP  | SCREW 3/16-28 L=6          |    |     |     | 2.00 |
| 28  | CM500300001  | DIRECTION LABEL            |    |     |     | 1.00 |

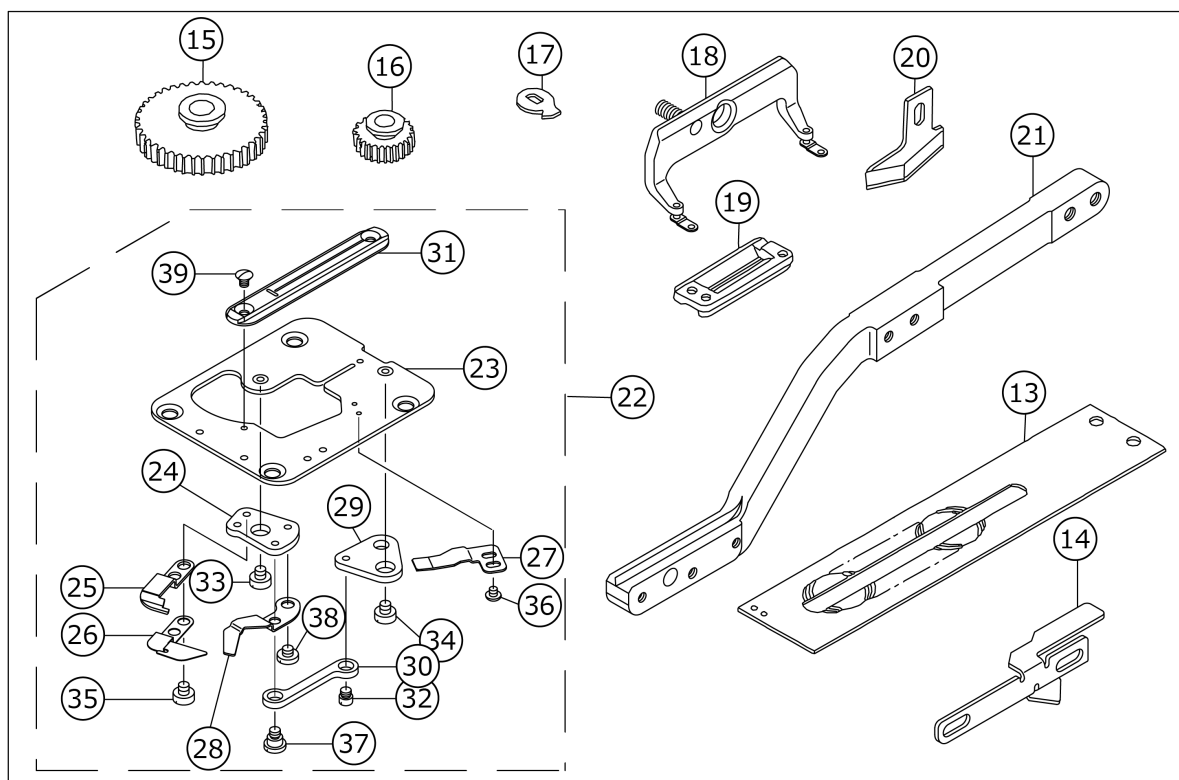
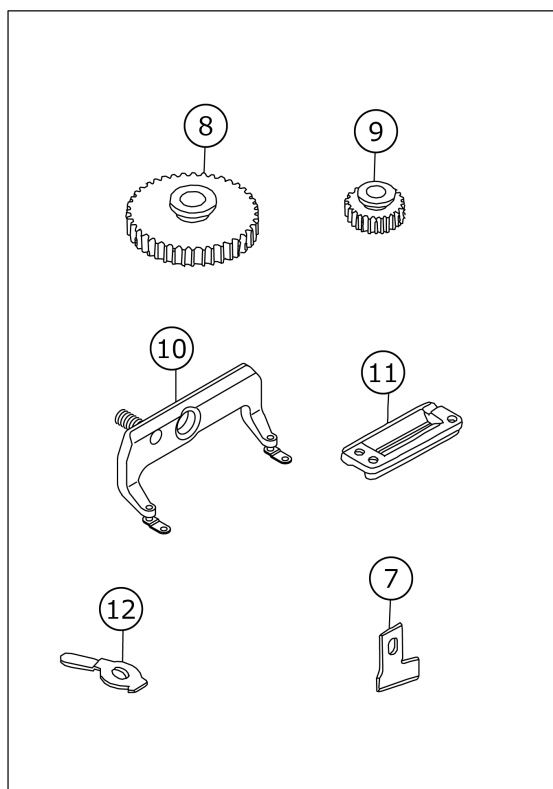
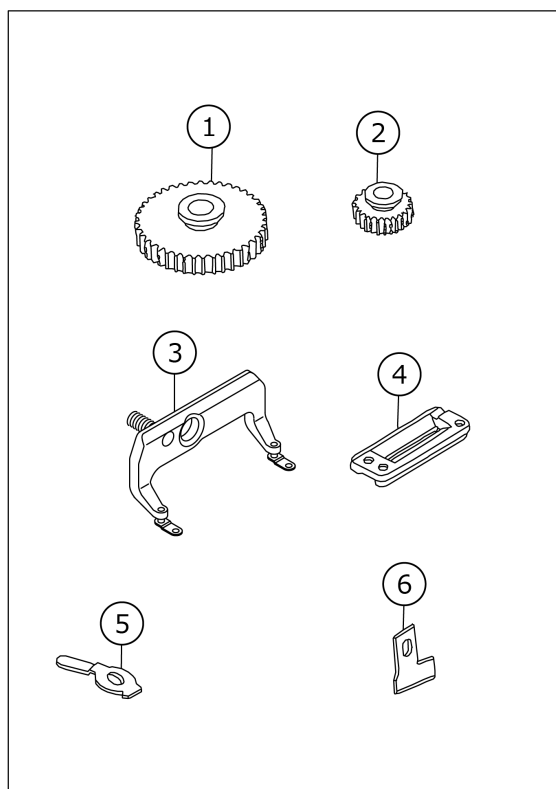
EXCLUSIVE PARTS FOR LBH-791NS-1 (2)



| No. | 品番          | 品名                            | 備考                              | 子部品 | 消耗品 | 個数   |
|-----|-------------|-------------------------------|---------------------------------|-----|-----|------|
| 1   | HX00123000A | CABLE CLIP                    |                                 |     |     | 2.00 |
| 2   | SS4120915SP | SCREW 3/16-28 L=9             |                                 |     |     | 2.00 |
| 3   | 13717509    | SUSPENSION SCREW              |                                 |     |     | 1.00 |
| 4   | 13944400    | SPRING                        |                                 |     |     | 1.00 |
| 5   | 13944509    | SPEED CHANG-OVER CAM          |                                 |     |     | 1.00 |
| 6   | NS6150310SP | NUT 15/64-28                  |                                 |     |     | 1.00 |
| 7   | MTJVM005600 | V-BELT, 56 INCH               | SELECTIVE PART<br>(SEE PAGE 58) |     |     | 1.00 |
| 8   | 13944301    | HOOK A                        |                                 |     |     | 1.00 |
| 9   | 13944103    | STOP-MOTON FRAME              |                                 |     |     | 1.00 |
| 10  | 13944202    | SWITCH PRESSER PLATE          |                                 |     |     | 1.00 |
| 11  | SS4120615SP | SCREW 3/16-28 L=6             |                                 |     |     | 2.00 |
| 12  | SM6032002TP | SCREW M3X0.5 L=20             |                                 |     |     | 2.00 |
| 13  | B1453771000 | STOPPER                       |                                 |     |     | 1.00 |
| 14  | MAO11602N00 | MICRO-SWITCH COVER            |                                 |     |     | 2.00 |
| 15  | SM4031401SC | SCREW M3X0.5 L=14             |                                 |     |     | 2.00 |
| 16  | 13774609    | STOP-MOTION LEVER BRACKET     |                                 |     |     | 1.00 |
| 17  | 13774807    | SWITCH BRACKET                |                                 |     |     | 1.00 |
| 18  | 13774906    | SWITCH BASE                   |                                 |     |     | 1.00 |
| 19  | SS4120915SP | SCREW 3/16-28 L=9             |                                 |     |     | 2.00 |
| 20  | MTSP00800B0 | MOTOR PULLEY ASM. 80          | SELECTIVE PART<br>(SEE PAGE 58) |     |     | 1.00 |
| 21  | 13775465    | SOLENOID ASM.                 |                                 |     |     | 1.00 |
| 22  | 13775655    | STOP-MOTION BAR ASM.          |                                 | *   |     | 1.00 |
| 23  | 13775705    | SPRING                        |                                 | *   |     | 1.00 |
| 24  | 13775606    | STOP-MOTION BAR               |                                 | *   |     | 1.00 |
| 25  | NS6660430SP | NUT 1/4-40                    |                                 | *   |     | 1.00 |
| 26  | SS7150740SP | SCREW 15/64-28 L=7            |                                 | *   |     | 4.00 |
| 27  | 13775507    | SOLENOID INSTALLING BRACKET   |                                 | *   |     | 1.00 |
| 28  | NM6040001SC | NUT M4                        |                                 | *   |     | 3.00 |
| 29  | 13775804    | SPRING                        |                                 | *   |     | 1.00 |
| 30  | 13775457    | SOLENOID                      |                                 | *   |     | 1.00 |
| 31  | B1432761000 | SWING ARM STOPPER RUBBER      |                                 |     |     | 1.00 |
| 32  | SS6121010SP | SCREW 3/16-28 L=10            |                                 |     |     | 3.00 |
| 33  | 13777016    | LEVER STOPPER                 |                                 |     |     | 1.00 |
| 34  | 13777107    | STOPPER GUIDE                 |                                 |     |     | 1.00 |
| 35  | 13775309    | STOP-MOTION PRESSER PLATE     |                                 |     |     | 1.00 |
| 36  | SS4120915SP | SCREW 3/16-28 L=9             |                                 |     |     | 2.00 |
| 37  | SS9154540SP | SCREW 15/64-28 L=45           |                                 |     |     | 1.00 |
| 38  | NS6150310SP | NUT 15/64-28                  |                                 |     |     | 1.00 |
| 39  | 13742408    | TRIPPING LEVER TENSION SPRING |                                 |     |     | 1.00 |
| 40  | 13901178    | EM SIDE BELT COVER COMPL.     |                                 |     |     | 1.00 |
| 41  | 13704705    | BELT SIDE COVER SHAFT         |                                 | *   |     | 1.00 |
| 42  | RE0400000K0 | E-RING 4                      |                                 | *   |     | 2.00 |
| 43  | 13901152    | BELT SIDE COVER ASM.          |                                 | *   |     | 1.00 |
| 44  | 13704903    | BELT SIDE COVER FELT          |                                 | *   |     | 2.00 |
| 45  | 13777305    | BELT GUIDE                    |                                 | *   |     | 1.00 |
| 46  | SS7110510SP | SCREW 11/64-40 L=5            |                                 | *   |     | 2.00 |
| 47  | 13704606    | BELT SIDE COVER BASE          |                                 | *   |     | 1.00 |
| 48  | TA1250406R0 | RUBBER PLUG D=12.5 L=4        |                                 | *   |     | 1.00 |

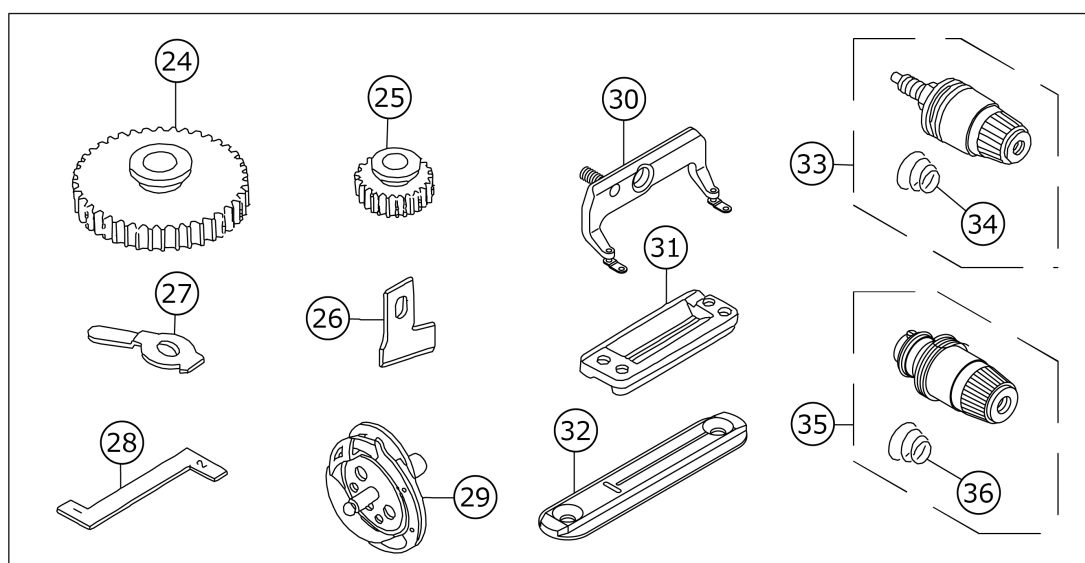
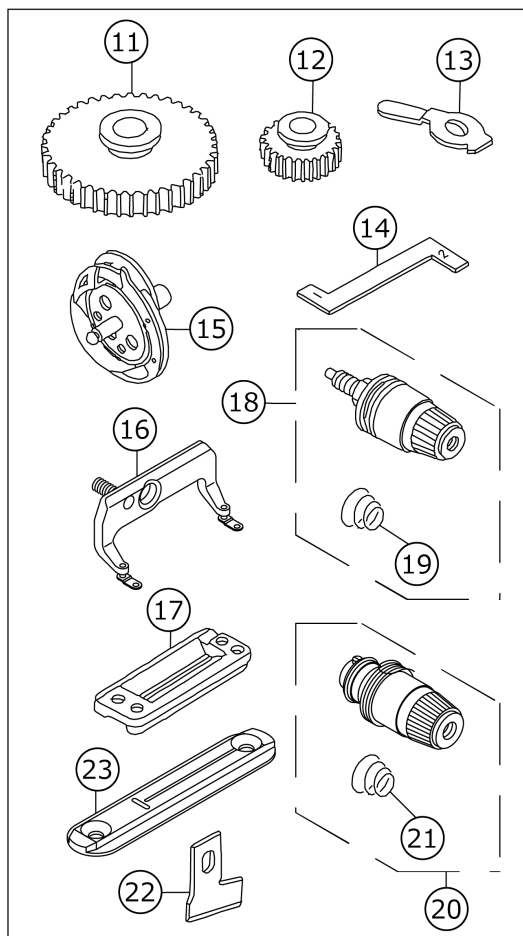
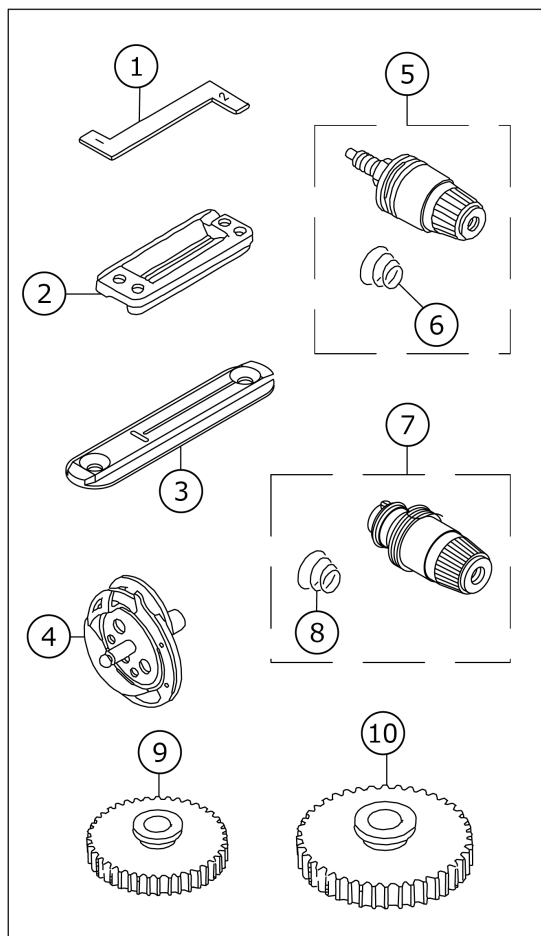


EXCLUSIVE PARTS FOR LBH-792NS,792NS-1,FOR LBH-793NS,793NS-1,  
FOR LBH-794NS,794NS-1



| No. | 品番          | 品名                          | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|-----------------------------|----|-----|-----|------|
| 1   | 13758503    | SPUR GEAR, 194              |    |     |     | 1.00 |
| 2   | 13758404    | SPUR GEAR, 107              |    |     |     | 1.00 |
| 3   | 13946454    | WORK CLAMP CHECK 2 ASM.     |    |     |     | 1.00 |
| 4   | B1552782000 | WORK CLAMP CHECK, 2         |    |     |     | 1.00 |
| 5   | 13780903    | GUIDE, 2                    |    |     |     | 1.00 |
| 6   | B2702047Q00 | KNIFE 1                     |    |     |     | 1.00 |
| 7   | B2702047S00 | KNIFE 1-1/4                 |    |     |     | 1.00 |
| 8   | 13758107    | SPUR GEAR, 216              |    |     |     | 1.00 |
| 9   | 13758008    | SPUR GEAR, 96               |    |     |     | 1.00 |
| 10  | 13946553    | WORK CLAMP CHECK 3 ASM.     |    |     |     | 1.00 |
| 11  | B1552783000 | WORK CLAMP CHECK, 3         |    |     |     | 1.00 |
| 12  | 13781000    | GUIDE, 3                    |    |     |     | 1.00 |
| 13  | 13781208    | WORK CLAMP CARRIER, 4       |    |     |     | 1.00 |
| 14  | 13933502    | NEEDLE THREAD TRIMMER CAM 4 |    |     |     | 1.00 |
| 15  | 13757505    | SPUR GEAR, 256              |    |     |     | 1.00 |
| 16  | 13757406    | SPUR GEAR, 81               |    |     |     | 1.00 |
| 17  | 13781109    | GUIDE, 4                    |    |     |     | 1.00 |
| 18  | 13946652    | WORK CLAMP CHECK 4 ASM.     |    |     |     | 1.00 |
| 19  | B1552784000 | WORK CLAMP CHECK            |    |     |     | 1.00 |
| 20  | B274577400B | KNIFE 1-1/2                 |    |     |     | 1.00 |
| 21  | 13926803    | WORK CLAMP ARM 4            |    |     |     | 1.00 |
| 22  | 13935861    | THROAT PLATE 4 COMPL.       |    |     |     | 1.00 |
| 23  | 13935853    | THROAT PLATE 4 ASM.         |    | *   |     | 1.00 |
| 24  | 13934401    | KNIFE FITTING BASE          |    | *   |     | 1.00 |
| 25  | 13934500    | DRIVING KNIFE               |    | *   |     | 1.00 |
| 26  | 13934609    | BOBBIN THREAD GUIDE PLATE   |    | *   |     | 1.00 |
| 27  | 13934708    | FIXING KNIFE                |    | *   |     | 1.00 |
| 28  | 13934807    | BOBBIN THREAD PULLER        |    | *   |     | 1.00 |
| 29  | 13934906    | LINK B                      |    | *   |     | 1.00 |
| 30  | 13935002    | LINK C                      |    | *   |     | 1.00 |
| 31  | 13780408    | THROAT PLATE                |    | *   |     | 1.00 |
| 32  | D2522232D00 | PIN                         |    | *   |     | 1.00 |
| 33  | SS6110430TP | SCREW 11/64-40 L= 4.0       |    | *   |     | 1.00 |
| 34  | SS6110430TP | SCREW 11/64-40 L= 4.0       |    | *   |     | 1.00 |
| 35  | SS6110480SP | SCREW 11/64-40 L=4.3        |    | *   |     | 2.00 |
| 36  | SS4080310SP | SCREW 1/8-44 L=3.4          |    | *   |     | 2.00 |
| 37  | SD0640321SP | HINGE SCREW D= 6.35 H= 3.2  |    | *   |     | 1.00 |
| 38  | SS7110340SP | SCREW 11/64-40 L= 3.2       |    | *   |     | 1.00 |
| 39  | SS2090530SP | SCREW 9/64-40 L= 4.8        |    | *   |     | 2.00 |

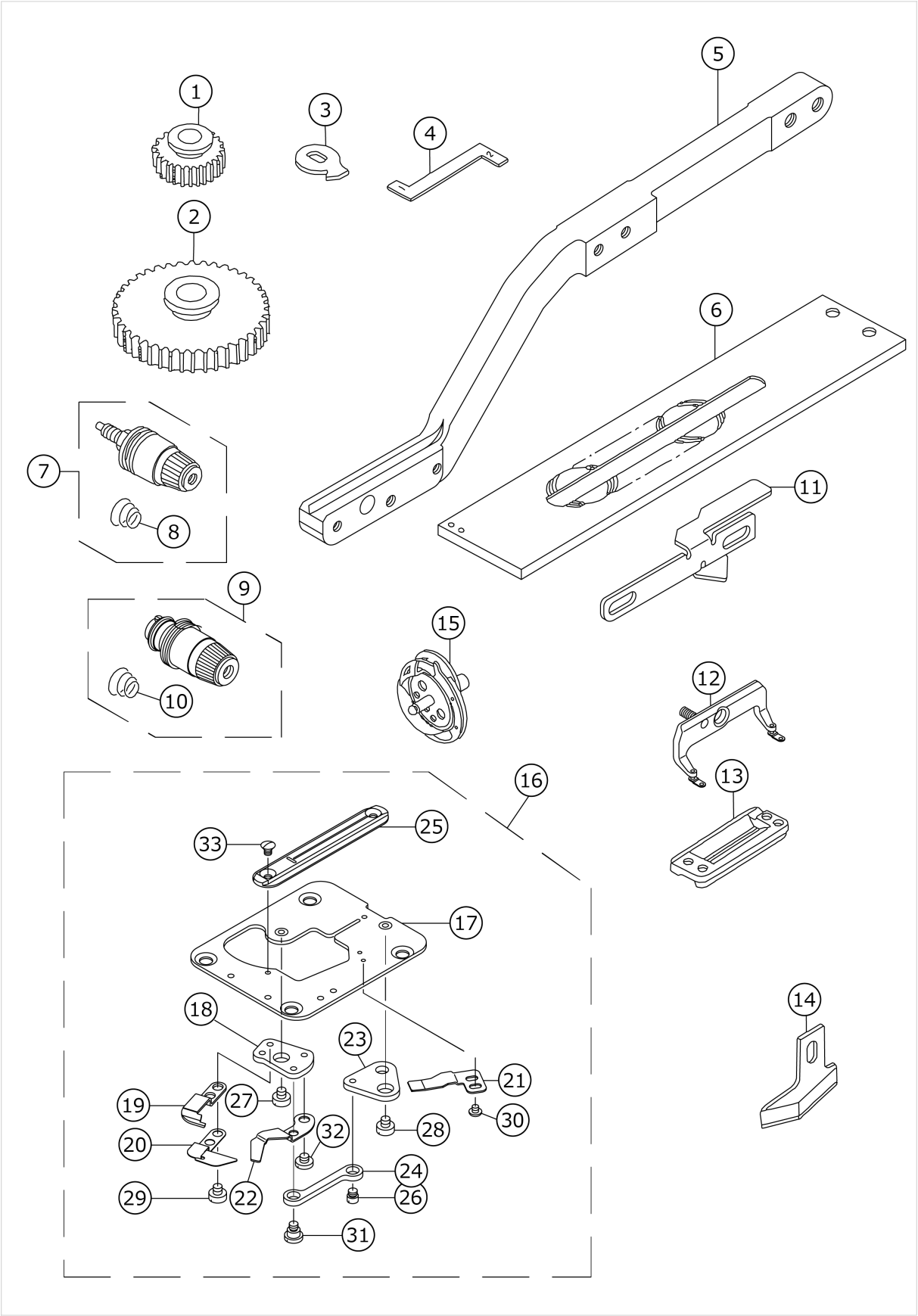
EXCLUSIVE PARTS FOR SUBCLASSES (LBH-791NK,791NK-1),(LBH-792N  
K,792NK-1),(LBH-793NK,793NK-1)



| No. | 品番          | 品名                           | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|------------------------------|----|-----|-----|------|
| 1   | 13782107    | HOOK TIMING GAUGE, K         |    |     |     | 1.00 |
| 2   | D1508771K00 | WORK CLAMP CHECK (K)         |    |     |     | 1.00 |
| 3   | 13782305    | NEEDLE PLATE K               |    |     |     | 1.00 |
| 4   | 13782057    | HOOK CONNEC                  |    |     |     | 1.00 |
| 5   | 13945159    | THREAD TENSION COMPL. NO.1   |    |     |     | 1.00 |
| 6   | B3129012A00 | TENSION SPRING               |    | *   |     | 1.00 |
| 7   | 13940259    | THREAD TENSION NO.3 (COMPL.) |    |     |     | 1.00 |
| 8   | B3121111000 | TENSION SPRING, NO.2         |    | *   |     | 1.00 |
| 9   | 13759006    | SPUR GEAR, 126               |    |     |     | 1.00 |
| 10  | 13759105    | SPUR GEAR, 164               |    |     |     | 1.00 |
| 11  | 13758503    | SPUR GEAR, 194               |    |     |     | 1.00 |
| 12  | 13758404    | SPUR GEAR, 107               |    |     |     | 1.00 |
| 13  | 13780903    | GUIDE, 2                     |    |     |     | 1.00 |
| 14  | 13782107    | HOOK TIMING GAUGE, K         |    |     |     | 1.00 |
| 15  | 13782057    | HOOK CONNEC                  |    |     |     | 1.00 |
| 16  | 13946454    | WORK CLAMP CHECK 2 ASM.      |    |     |     | 1.00 |
| 17  | D1508772K00 | WORK CLAMP CHECK (2K)        |    |     |     | 1.00 |
| 18  | 13945159    | THREAD TENSION COMPL. NO.1   |    |     |     | 1.00 |
| 19  | B3129012A00 | TENSION SPRING               |    | *   |     | 1.00 |
| 20  | 13940259    | THREAD TENSION NO.3 (COMPL.) |    |     |     | 1.00 |
| 21  | B3121111000 | TENSION SPRING, NO.2         |    | *   |     | 1.00 |
| 22  | B2702047Q00 | KNIFE 1                      |    |     |     | 1.00 |
| 23  | 13782305    | NEEDLE PLATE K               |    |     |     | 1.00 |
| 24  | 13758107    | SPUR GEAR, 216               |    |     |     | 1.00 |
| 25  | 13758008    | SPUR GEAR, 96                |    |     |     | 1.00 |
| 26  | B2702047S00 | KNIFE 1-1/4                  |    |     |     | 1.00 |
| 27  | 13781000    | GUIDE, 3                     |    |     |     | 1.00 |
| 28  | 13782107    | HOOK TIMING GAUGE, K         |    |     |     | 1.00 |
| 29  | 13782057    | HOOK CONNEC                  |    |     |     | 1.00 |
| 30  | 13946553    | WORK CLAMP CHECK 3 ASM.      |    |     |     | 1.00 |
| 31  | D1508773K00 | WORK CLAMP CHECK (3K)        |    |     |     | 1.00 |
| 32  | 13782305    | NEEDLE PLATE K               |    |     |     | 1.00 |
| 33  | 13945159    | THREAD TENSION COMPL. NO.1   |    |     |     | 1.00 |
| 34  | B3129012A00 | TENSION SPRING               |    | *   |     | 1.00 |
| 35  | 13940259    | THREAD TENSION NO.3 (COMPL.) |    |     |     | 1.00 |
| 36  | B3121111000 | TENSION SPRING, NO.2         |    | *   |     | 1.00 |

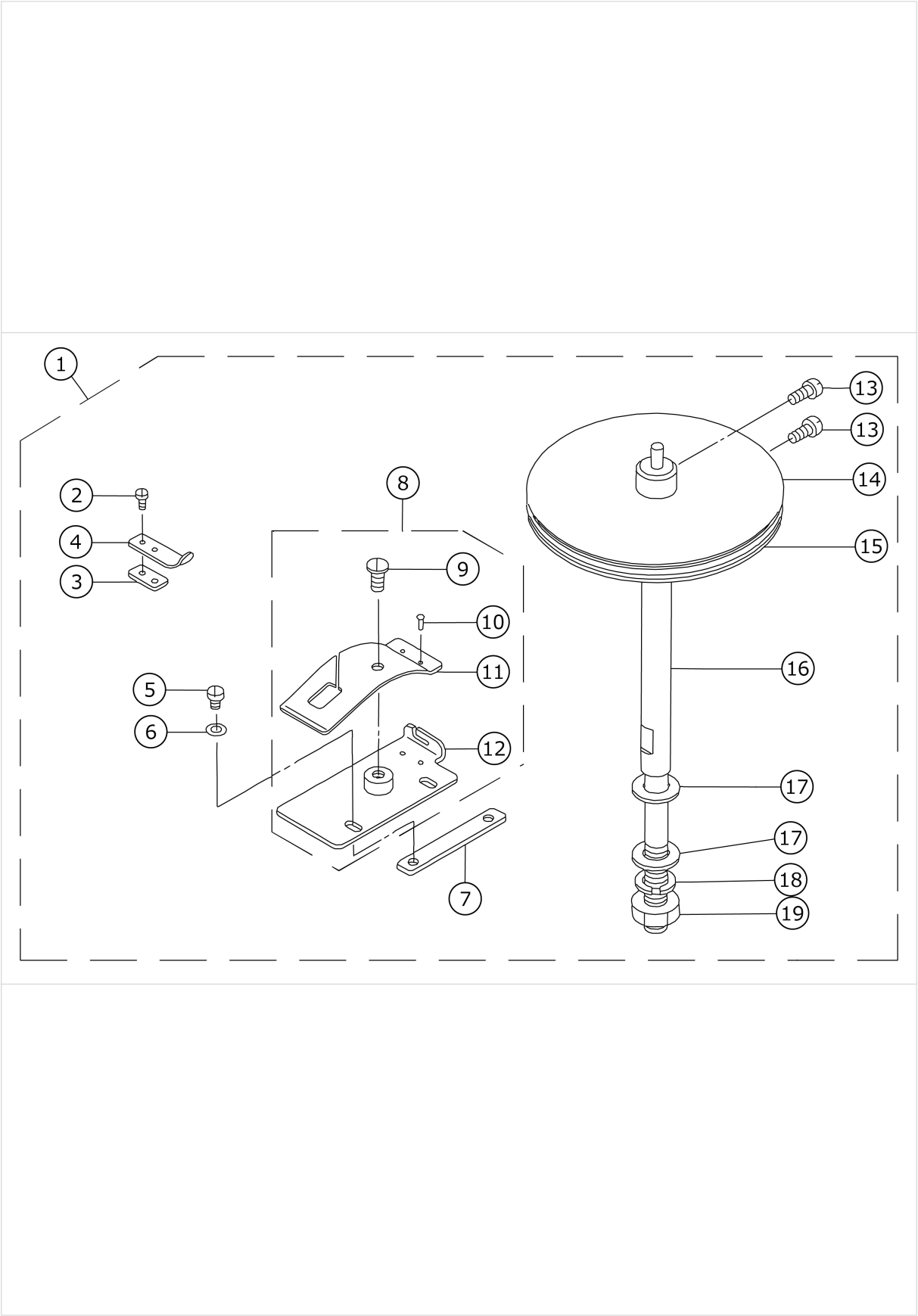


EXCLUSIVE PARTS FOR SUBCLASSES (LBH-794NK,794NK-1)



| No. | 品番          | 品名                           | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|------------------------------|----|-----|-----|------|
| 1   | 13757406    | SPUR GEAR, 81                |    |     |     | 1.00 |
| 2   | 13757505    | SPUR GEAR, 256               |    |     |     | 1.00 |
| 3   | 13781109    | GUIDE, 4                     |    |     |     | 1.00 |
| 4   | 13782107    | HOOK TIMING GAUGE, K         |    |     |     | 1.00 |
| 5   | 13926803    | WORK CLAMP ARM 4             |    |     |     | 1.00 |
| 6   | 13781208    | WORK CLAMP CARRIER, 4        |    |     |     | 1.00 |
| 7   | 13945159    | THREAD TENSION COMPL. NO.1   |    |     |     | 1.00 |
| 8   | B3129012A00 | TENSION SPRING               |    | *   |     | 1.00 |
| 9   | 13940259    | THREAD TENSION NO.3 (COMPL.) |    |     |     | 1.00 |
| 10  | B3121111000 | TENSION SPRING, NO.2         |    | *   |     | 1.00 |
| 11  | 13933502    | NEEDLE THREAD TRIMMER CAM 4  |    |     |     | 1.00 |
| 12  | 13946652    | WORK CLAMP CHECK 4 ASM.      |    |     |     | 1.00 |
| 13  | D1508774K00 | WORK CLAMP CHECK, K          |    |     |     | 1.00 |
| 14  | B274577400B | KNIFE 1-1/2                  |    |     |     | 1.00 |
| 15  | 13782057    | HOOK CONNEC                  |    |     |     | 1.00 |
| 16  | 13935952    | THROAT PLATE COMPL. (4K)     |    |     |     | 1.00 |
| 17  | 13935853    | THROAT PLATE 4 ASM.          |    | *   |     | 1.00 |
| 18  | 13934401    | KNIFE FITTING BASE           |    | *   |     | 1.00 |
| 19  | 13934500    | DRIVING KNIFE                |    | *   |     | 1.00 |
| 20  | 13934609    | BOBBIN THREAD GUIDE PLATE    |    | *   |     | 1.00 |
| 21  | 13934708    | FIXING KNIFE                 |    | *   |     | 1.00 |
| 22  | 13934807    | BOBBIN THREAD PULLER         |    | *   |     | 1.00 |
| 23  | 13934906    | LINK B                       |    | *   |     | 1.00 |
| 24  | 13935002    | LINK C                       |    | *   |     | 1.00 |
| 25  | 13782404    | THROAT PLATE                 |    | *   |     | 1.00 |
| 26  | D2522232D00 | PIN                          |    | *   |     | 1.00 |
| 27  | SS6110430TP | SCREW 11/64-40 L= 4.0        |    | *   |     | 1.00 |
| 28  | SS6110430TP | SCREW 11/64-40 L= 4.0        |    | *   |     | 1.00 |
| 29  | SS6110480SP | SCREW 11/64-40 L=4.3         |    | *   |     | 2.00 |
| 30  | SS4080310SP | SCREW 1/8-44 L=3.4           |    | *   |     | 2.00 |
| 31  | SD0640321SP | HINGE SCREW D= 6.35 H= 3.2   |    | *   |     | 1.00 |
| 32  | SS7110340SP | SCREW 11/64-40 L= 3.2        |    | *   |     | 1.00 |
| 33  | SS2090530SP | SCREW 9/64-40 L= 4.8         |    | *   |     | 2.00 |

TAPE FEEDER COMPONENTS (SPECIAL ORDER PART)



| No. | 品番          | 品名                            | 備考 | 子部品 | 消耗品 | 個数   |
|-----|-------------|-------------------------------|----|-----|-----|------|
| 1   | 13785654    | TAPE FEEDER ASM.              |    |     |     | 1.00 |
| 2   | SS6060210SP | SCREW 3/32-56 L= 1.9          |    | *   |     | 2.00 |
| 3   | B9205761000 | SPACER FOR TAPE RETAINER      |    | *   |     | 1.00 |
| 4   | B9207761000 | TAPE RETAINER SPRING          |    | *   |     | 1.00 |
| 5   | SS7090510SP | SCREW 9/64-40 L= 4.6          |    | *   |     | 2.00 |
| 6   | WP0450000SD | WASHER 4.5X8X0.5              |    | *   |     | 2.00 |
| 7   | 13785308    | SPACER                        |    | *   |     | 1.00 |
| 8   | 13785266    | TAPE GUIDE PLATE CONNEC       |    | *   |     | 1.00 |
| 9   | SS5110740TP | SCREW 11/64-40 L= 6.5         |    | *   |     | 1.00 |
| 10  | B9208761000 | SET PIN                       |    | *   |     | 2.00 |
| 11  | B9203761000 | SPRING                        |    | *   |     | 1.00 |
| 12  | 13785258    | TAPE GUIDE PLATE ASM.         |    | *   |     | 1.00 |
| 13  | SS4090810SP | SCREW 9/64-40 L=8             |    | *   |     | 2.00 |
| 14  | 13785456    | TAPE ATTACHMENT SUPPORT PLATE |    | *   |     | 2.00 |
| 15  | B9205047000 | ADJUSTING FELT                |    | *   |     | 2.00 |
| 16  | 13785605    | REINFORCING TAPE ATTACHMENT   |    | *   |     | 1.00 |
| 17  | WP0850002SC | WASHER 8.5X18X1.6             |    | *   |     | 2.00 |
| 18  | WS0902010KN | SPRING WASHER 9.0X15.0X2.0    |    | *   |     | 1.00 |
| 19  | NS6200710SN | NUT 5/16-18                   |    | *   |     | 1.00 |

CORRELATION TABLE OF V-BELT & MOTOR PULLEY

FOR GENERAL-PURPOSE MOTOR 汎用モータ用

| Sewing speed<br>回転数<br>(s.p.m) | Frequency<br>周波数<br>(Hz) | モータプーリ Motor pulley   |          |        |          |       |          |        |          | Vベルト V-belt    |             |               |             |
|--------------------------------|--------------------------|-----------------------|----------|--------|----------|-------|----------|--------|----------|----------------|-------------|---------------|-------------|
|                                |                          | Axial diameter<br>Ø14 |          | Ø19.05 |          | Ø12.7 |          | Ø15.88 |          | For High-speed |             | For low-speed |             |
|                                |                          | NO                    | 軸径       | NO     |          | NO    |          | NO     |          | NO             | 高速側         | NO            | 低速側         |
| 4000                           | 5 0                      | ①                     | 13769104 | ⑨      | 13769906 |       | -        |        | -        | ②3             | MTJVM006200 | ③1            | MTJVM005400 |
|                                | 6 0                      | ②                     | 13769500 | ⑩      | 13770300 | ⑰     | 13771506 |        | -        | ②4             | MTJVM006000 | ③2            | MTJVM005300 |
| 3600                           | 5 0                      | ③                     | 13769203 | ⑪      | 13770003 |       | -        |        | -        | ②5             | MTJVM006000 | ③3            | MTJVM005300 |
|                                | 6 0                      | ④                     | 13769609 | ⑫      | 13770409 | ⑱     | 13771605 |        | -        | ②6             | MTJVM005800 | ③4            | MTJVM005300 |
| 3300                           | 5 0                      | ⑤                     | 13769302 | ⑬      | 13770102 |       | -        | ⑳      | 13770904 | ②7             | MTJVM006000 | ③5            | MTJVM005400 |
|                                | 6 0                      | ⑥                     | 13769708 | ⑭      | 13770508 | ⑲     | 13770706 |        | -        | ②8             | MTJVM005800 | ③6            | MTJVM005300 |
| 3000                           | 5 0                      | ⑦                     | 13769401 | ⑮      | 13770201 |       | -        | ㉑      | 13771001 | ②9             | MTJVM005900 | ③7            | MTJVM005400 |
|                                | 6 0                      | ⑧                     | 13769807 | ⑯      | 13770607 | ㉒     | 13770805 |        | -        | ③0             | MTJVM005700 | ③8            | MTJVM005300 |

\* Special specification parts 特別仕様部品

FOR ELECTRONIC-STOP MOTOR Eモータ用

| Sewing speed<br>回転数<br>(s.p.m) | Frequency<br>周波数<br>(Hz) | Motor pulley |             | Outside diameter of<br>the motor pulley<br>モータプーリ<br>外径(mm) | V-belt |             |
|--------------------------------|--------------------------|--------------|-------------|-------------------------------------------------------------|--------|-------------|
|                                |                          | NO           | モータプーリ      |                                                             | NO     | Vベルト        |
| 4000                           | 5 0                      | 39           | MTSP00950B0 | 100                                                         | 47     | MTJVM005600 |
|                                | 6 0                      | 40           | MTSP00800B0 | 85                                                          | 48     | MTJVM005600 |
| 3600                           | 5 0                      | 41           | MTSP00850B0 | 90                                                          | 49     | MTJVM005600 |
|                                | 6 0                      | 42           | MTSP00700B0 | 75                                                          | 50     | MTJVM005500 |
| 3300                           | 5 0                      | 43           | MTSP00800B0 | 85                                                          | 51     | MTJVM005600 |
|                                | 6 0                      | 44           | MTSP00650B0 | 70                                                          | 52     | MTJVM005500 |
| 3000                           | 5 0                      | 45           | MTSP00750B0 | 80                                                          | 53     | MTJVM005600 |
|                                | 6 0                      | 46           | MTSP00600B0 | 65                                                          | 54     | MTJVM005500 |

\* Special specification parts 特別仕様部品

| No. | 品番          | 品名                          | 備考                          | 子部品 | 消耗品 | 個数   |
|-----|-------------|-----------------------------|-----------------------------|-----|-----|------|
| 1   | 13769104    | MOTOR PULLEY, 50HZ 4000 SPM | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 2   | 13769500    | MOTOR PULLEY, 60HZ 4000 SPM | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 3   | 13769203    | MOTOR PULLEY, 50HZ 3600 SPM |                             |     |     | 1.00 |
| 4   | 13769609    | MOTOR PULLEY, 60HZ 3600 SPM |                             |     |     | 1.00 |
| 5   | 13769302    | MOTOR PULLEY, 50HZ 3300 SPM |                             |     |     | 1.00 |
| 6   | 13769708    | MOTOR PULLEY, 60HZ 3300 SPM |                             |     |     | 1.00 |
| 7   | 13769401    | MOTOR PULLEY, 50HZ 3000 SPM |                             |     |     | 1.00 |
| 8   | 13769807    | MOTOR PULLEY, 60HZ 3000 SPM |                             |     |     | 1.00 |
| 9   | 13769906    | MOTOR PULLEY                | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 10  | 13770300    | MOTOR PULLEY                | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 11  | 13770003    | MOTOR PULLEY                | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 12  | 13770409    | MOTOR PULLEY                | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 13  | 13770102    | MOTOR PULLEY                | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 14  | 13770508    | MOTOR PULLEY                | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 15  | 13770201    | MOTOR PULLEY                | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 16  | 13770607    | MOTOR PULLEY                | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 17  | 13771506    | MOTOR PULLEY                | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 18  | 13771605    | MOTOR PULLEY                | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 19  | 13770706    | MOTOR PULLEY                | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 20  | 13770805    | MOTOR PULLEY                | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 21  | 13770904    | MOTOR PULLEY                |                             |     |     | 1.00 |
| 22  | 13771001    | MOTOR PULLEY                | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 23  | MTJVM006200 | V-BELT, E                   | SPECIAL SPECIFICATION PARTS |     |     | 1.00 |
| 24  | MTJVM006000 | V-BELT, 60 INCH             |                             |     |     | 1.00 |
| 25  | MTJVM006000 | V-BELT, 60 INCH             |                             |     |     | 1.00 |
| 26  | MTJVM005800 | V-BELT, 58 INCH             |                             |     |     | 1.00 |
| 27  | MTJVM006000 | V-BELT, 60 INCH             |                             |     |     | 1.00 |
| 28  | MTJVM005800 | V-BELT, 58 INCH             |                             |     |     | 1.00 |
| 29  | MTJVM005900 | V-BELT, C                   |                             |     |     | 1.00 |
| 30  | MTJVM005700 | V-BELT, 57 INCH             |                             |     |     | 1.00 |
| 31  | MTJVM005400 | V-BELT, 54                  |                             |     |     | 1.00 |
| 32  | MTJVM005300 | V-BELT, 53 INCH             |                             |     |     | 1.00 |
| 33  | MTJVM005300 | V-BELT, 53 INCH             |                             |     |     | 1.00 |
| 34  | MTJVM005300 | V-BELT, 53 INCH             |                             |     |     | 1.00 |

|    |             |                             |                                  |  |  |      |
|----|-------------|-----------------------------|----------------------------------|--|--|------|
| 35 | MTJVM005400 | V-BELT, 54                  |                                  |  |  | 1.00 |
| 36 | MTJVM005300 | V-BELT, 53 INCH             |                                  |  |  | 1.00 |
| 37 | MTJVM005400 | V-BELT, 54                  |                                  |  |  | 1.00 |
| 38 | MTJVM005300 | V-BELT, 53 INCH             |                                  |  |  | 1.00 |
| 39 | MTSP00950B0 | MOTOR PULLEY ASM. 95        | SPECIAL SPECIF<br>LOCATION PARTS |  |  | 1.00 |
| 40 | MTSP00800B0 | MOTOR PULLEY ASM. 80        | SPECIAL SPECIF<br>LOCATION PARTS |  |  | 1.00 |
| 41 | MTSP00850B0 | MOTOR PULLEY ASM. P.C.D 85  |                                  |  |  | 1.00 |
| 42 | MTSP00700B0 | MOTOR PULLEY ASM. P.C.D 70  |                                  |  |  | 1.00 |
| 43 | MTSP00800B0 | MOTOR PULLEY ASM. 80        |                                  |  |  | 1.00 |
| 44 | MTSP00650B0 | MOTOR PULLEY ASM. P.C.D. 65 |                                  |  |  | 1.00 |
| 45 | MTSP00750B0 | MOTOR PULLEY ASM. P.C.D 75  |                                  |  |  | 1.00 |
| 46 | MTSP00600B0 | MOTOR PULLEY ASM. P.D.C 60  |                                  |  |  | 1.00 |
| 47 | MTJVM005600 | V-BELT, 56 INCH             |                                  |  |  | 1.00 |
| 48 | MTJVM005600 | V-BELT, 56 INCH             |                                  |  |  | 1.00 |
| 49 | MTJVM005600 | V-BELT, 56 INCH             |                                  |  |  | 1.00 |
| 50 | MTJVM005500 | V-BELT, 55 INCH             |                                  |  |  | 1.00 |
| 51 | MTJVM005600 | V-BELT, 56 INCH             |                                  |  |  | 1.00 |
| 52 | MTJVM005500 | V-BELT, 55 INCH             |                                  |  |  | 1.00 |
| 53 | MTJVM005600 | V-BELT, 56 INCH             |                                  |  |  | 1.00 |
| 54 | MTJVM005500 | V-BELT, 55 INCH             |                                  |  |  | 1.00 |

# TABLE OF EXCHANGING GAUGE

TABLE OF CHANGING GEARS 交換歯車-覧表

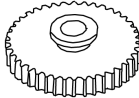
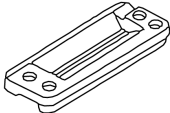
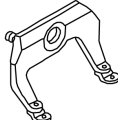
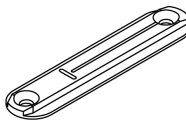
| 1. Small gear 小歯車                                                                 |                     |    |                | 2. Larger gear 大歯車                                                                 |    |                |  |
|-----------------------------------------------------------------------------------|---------------------|----|----------------|------------------------------------------------------------------------------------|----|----------------|--|
|  |                     |    |                |  |    |                |  |
| Set<br>組                                                                          | Stitch<br>No.<br>針数 | NO | Part No.<br>品番 | Stitch<br>No.<br>針数                                                                | NO | Part No.<br>品番 |  |
| A                                                                                 | 56                  | 1  | 13756200       | 370                                                                                | 18 | 13756309       |  |
| B                                                                                 | 60                  | 2  | 13756408       | 347                                                                                | 19 | 13756507       |  |
| C                                                                                 | 64                  | 3  | 13756606       | 326                                                                                | 20 | 13756705       |  |
| D                                                                                 | 68                  | 4  | 13756804       | 306                                                                                | 21 | 13756903       |  |
| E                                                                                 | 72                  | 5  | 13757000       | 288                                                                                | 22 | 13757109       |  |
| F                                                                                 | 76                  | 6  | 13757208       | 271                                                                                | 23 | 13757307       |  |
| G                                                                                 | 81                  | 7  | 13757406       | 256                                                                                | 24 | 13757505       |  |
| H                                                                                 | 86                  | 8  | 13757604       | 242                                                                                | 25 | 13757703       |  |
| I                                                                                 | 91                  | 9  | 13757802       | 228                                                                                | 26 | 13757901       |  |
| J                                                                                 | 96                  | 10 | 13758008       | 216                                                                                | 27 | 13758107       |  |
| K                                                                                 | 101                 | 11 | 13758206       | 204                                                                                | 28 | 13758305       |  |
| L                                                                                 | 107                 | 12 | 13758404       | 194                                                                                | 29 | 13758503       |  |
| M                                                                                 | 113                 | 13 | 13758602       | 183                                                                                | 30 | 13758701       |  |
| N                                                                                 | 119                 | 14 | 13758800       | 174                                                                                | 31 | 13758909       |  |
| O                                                                                 | 126                 | 15 | 13759006       | 164                                                                                | 32 | 13759105       |  |
| P                                                                                 | 133                 | 16 | 13759204       | 156                                                                                | 33 | 13759303       |  |
| Q                                                                                 | 140                 | 17 | 13759402       | 148                                                                                | 34 | 13759501       |  |

TABLE SHOWING PARTS USED IN CONNECTION WITH KNIVES 刃関連表

| Knife<br>メス                                                                         |    |               | Work clamp check<br>押さえ                                                             |                                | Presser foot asm.<br>押さえ足 (組)                                                       |             | Throat plate<br>針板                                                                    |                      |
|-------------------------------------------------------------------------------------|----|---------------|-------------------------------------------------------------------------------------|--------------------------------|-------------------------------------------------------------------------------------|-------------|---------------------------------------------------------------------------------------|----------------------|
| A                                                                                   |    |               | B                                                                                   |                                | B                                                                                   |             | C                                                                                     |                      |
|  |    |               |  |                                |  |             |  |                      |
| Size (mm)                                                                           | NO | Part No. 品番   | NO                                                                                  | Part No. 品番                    | NO                                                                                  | Part No. 品番 | NO                                                                                    | Part No. 品番          |
| 1/4" (6.35)                                                                         | 35 | B2702-047-F00 | 46                                                                                  | B1552-781-000<br>D1508-771-K00 | 54                                                                                  | 13926654    | 58<br>59                                                                              | 13739107<br>13782305 |
| 3/8" (9.53)                                                                         | 36 | B2702-047-K00 |                                                                                     |                                |                                                                                     |             |                                                                                       |                      |
| 1/2" (12.7)                                                                         | 37 | B2702-047-L00 |                                                                                     |                                |                                                                                     |             |                                                                                       |                      |
| 9/16" (14.29)                                                                       | 38 | B2702-047-V00 |                                                                                     |                                |                                                                                     |             |                                                                                       |                      |
| 5/8" (15.88)                                                                        | 39 | B2702-047-M00 |                                                                                     |                                |                                                                                     |             |                                                                                       |                      |
| 3/4" (19.05)                                                                        | 40 | B2702-047-N00 | 48                                                                                  | B1552-782-000<br>D1508-772-K00 | 55                                                                                  | 13946454    | 60<br>61                                                                              | 13780408<br>13782404 |
| 7/8" (22.23)                                                                        | 41 | B2702-047-P00 |                                                                                     |                                |                                                                                     |             |                                                                                       |                      |
| 1" (25.4)                                                                           | 42 | B2702-047-Q00 | 49                                                                                  | B1552-783-000<br>D1508-773-K00 | 56                                                                                  | 13946553    |                                                                                       |                      |
| 1.1/4" (31.75)                                                                      | 43 | B2702-047-S00 | 50                                                                                  | B1552-784-000<br>D1508-774-K00 | 57                                                                                  | 13946652    |                                                                                       |                      |
| 1.3/8" (34.9)                                                                       | 44 | B2745-774-00A | 52                                                                                  |                                |                                                                                     |             |                                                                                       |                      |
| 1.1/2" (38.1)                                                                       | 45 | B2745-774-00B | 53                                                                                  |                                |                                                                                     |             |                                                                                       |                      |

Note(注記) Standard model machine is used as the standard for work clamp check and throat plate.

押さえと針板は標準機種を基準にしています。

Upper side of presser foot and throat plate number is specified for type s and lower side is for type k.

押さえと針板は上段がSタイプ用、下段がKタイプ用となっています。



| No. | 品番          | 品名                    | 備考     | 子部品 | 消耗品 | 個数   |
|-----|-------------|-----------------------|--------|-----|-----|------|
| 1   | 13756200    | SPUR GEAR 56          |        |     |     | 1.00 |
| 2   | 13756408    | SPUR GEAR 60          |        |     |     | 1.00 |
| 3   | 13756606    | SPUR GEAR 64          |        |     |     | 1.00 |
| 4   | 13756804    | SPUR GEAR 68          |        |     |     | 1.00 |
| 5   | 13757000    | SPUR GEAR 72          |        |     |     | 1.00 |
| 6   | 13757208    | SPUR GEAR 76          |        |     |     | 1.00 |
| 7   | 13757406    | SPUR GEAR, 81         |        |     |     | 1.00 |
| 8   | 13757604    | SPUR GEAR 86          |        |     |     | 1.00 |
| 9   | 13757802    | SPUR GEAR, 91         |        |     |     | 1.00 |
| 10  | 13758008    | SPUR GEAR, 96         |        |     |     | 1.00 |
| 11  | 13758206    | SPUR GEAR 101         |        |     |     | 1.00 |
| 12  | 13758404    | SPUR GEAR, 107        |        |     |     | 1.00 |
| 13  | 13758602    | SPUR GEAR 113         |        |     |     | 1.00 |
| 14  | 13758800    | SPUR GEAR 119         |        |     |     | 1.00 |
| 15  | 13759006    | SPUR GEAR, 126        |        |     |     | 1.00 |
| 16  | 13759204    | GEAR 133              |        |     |     | 1.00 |
| 17  | 13759402    | SPUR GEAR 140         |        |     |     | 1.00 |
| 18  | 13756309    | SPUR GEAR 370         |        |     |     | 1.00 |
| 19  | 13756507    | SPUR GEAR 347         |        |     |     | 1.00 |
| 20  | 13756705    | SPUR GEAR 326         |        |     |     | 1.00 |
| 21  | 13756903    | SPUR GEAR 306         |        |     |     | 1.00 |
| 22  | 13757109    | SPUR GEAR 288         |        |     |     | 1.00 |
| 23  | 13757307    | SPUR GEAR 271         |        |     |     | 1.00 |
| 24  | 13757505    | SPUR GEAR, 256        |        |     |     | 1.00 |
| 25  | 13757703    | SPUR GEAR 242         |        |     |     | 1.00 |
| 26  | 13757901    | SPUR GEAR, 228        |        |     |     | 1.00 |
| 27  | 13758107    | SPUR GEAR, 216        |        |     |     | 1.00 |
| 28  | 13758305    | SPUR GEAR 204         |        |     |     | 1.00 |
| 29  | 13758503    | SPUR GEAR, 194        |        |     |     | 1.00 |
| 30  | 13758701    | SPUR GEAR 183         |        |     |     | 1.00 |
| 31  | 13758909    | SPUR GEAR 174         |        |     |     | 1.00 |
| 32  | 13759105    | SPUR GEAR, 164        |        |     |     | 1.00 |
| 33  | 13759303    | GEAR 156              |        |     |     | 1.00 |
| 34  | 13759501    | SPUR GEAR 148         |        |     |     | 1.00 |
| 35  | B2702047F00 | KNIFE 1/4             |        |     |     | 1.00 |
| 36  | B2702047K00 | KNIFE 3/8             |        |     |     | 1.00 |
| 37  | B2702047L00 | KNIFE 1/2             |        |     |     | 1.00 |
| 38  | B2702047V00 | KNIFE 9/16            |        |     |     | 1.00 |
| 39  | B2702047M00 | KNIFE 5/8             |        |     |     | 1.00 |
| 40  | B2702047N00 | KNIFE 3/4             |        |     |     | 1.00 |
| 41  | B2702047P00 | KNIFE 7/8             |        |     |     | 1.00 |
| 42  | B2702047Q00 | KNIFE 1               |        |     |     | 1.00 |
| 43  | B2702047S00 | KNIFE 1-1/4           |        |     |     | 1.00 |
| 44  | B274577400A | KNIFE 1-3/8           |        |     |     | 1.00 |
| 45  | B274577400B | KNIFE 1-1/2           |        |     |     | 1.00 |
| 46  | B1552781000 | WORK CLAMP CHECK      | TYPE S |     |     | 1.00 |
| 47  | D1508771K00 | WORK CLAMP CHECK (K)  | TYPE K |     |     | 1.00 |
| 48  | B1552782000 | WORK CLAMP CHECK, 2   | TYPE S |     |     | 1.00 |
| 49  | D1508772K00 | WORK CLAMP CHECK (2K) | TYPE K |     |     | 1.00 |
| 50  | B1552783000 | WORK CLAMP CHECK, 3   | TYPE S |     |     | 1.00 |

|    |             |                         |        |  |  |      |
|----|-------------|-------------------------|--------|--|--|------|
| 51 | D1508773K00 | WORK CLAMP CHECK (3K)   | TYPE K |  |  | 1.00 |
| 52 | B1552784000 | WORK CLAMP CHECK        | TYPE S |  |  | 1.00 |
| 53 | D1508774K00 | WORK CLAMP CHECK, K     | TYPE K |  |  | 1.00 |
| 54 | 13926654    | PRESSER FOOT ASM.       |        |  |  | 1.00 |
| 55 | 13946454    | WORK CLAMP CHECK 2 ASM. |        |  |  | 1.00 |
| 56 | 13946553    | WORK CLAMP CHECK 3 ASM. |        |  |  | 1.00 |
| 57 | 13946652    | WORK CLAMP CHECK 4 ASM. |        |  |  | 1.00 |
| 58 | 13739107    | THROAT PLATE            | TYPE S |  |  | 1.00 |
| 59 | 13782305    | NEEDLE PLATE K          | TYPE K |  |  | 1.00 |
| 60 | 13780408    | THROAT PLATE            | TYPE S |  |  | 1.00 |
| 61 | 13782404    | THROAT PLATE            | TYPE K |  |  | 1.00 |

# HOW TO MAKE USE OF THIS PARTS LIST

- 1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.
- 2.Codes on the "Qty" column
  - ・ Each numeral indicates the number of parts required.
  - ・ "0.1" and "2.5" indicate the length (in meters) of the respective parts.
- 3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
- 4.Dotted lines on the Figures indicate assembly parts.

- 1．リストページの# 0 1、# 0 2の印は、ページ下の“注記”の説明を参照下さい。
- 2．数量欄の数字は、個数を表し、0． 1、2． 5等の数値は、長さ（単位メートル）を表します。
- 3．数量欄の（ ）は、組部品を構成している子部品であることを意味します。
- 4．イラストページの―――枠は、組構成であることを意味します。

Illustration of this parts list is based on the model L B H－7 9 1 N S.  
このパーツリストは、L B H－7 9 1 N Sを基本にイラストを作成してあります。