



PARTS BOOK

KM-1170 Series

1-Needle Unison Feed Lock
Stitch M/C

KM-1172 Series

2-Needle Unison Feed Lock
Stitch M/C

PME-130214

Information

A. Parts Book 구성

Structure of Part Book

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A Arm, Bed & Machine Body Mechanism
팔, 베드 및 외장품 관계

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SunStar

Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty	Assembly No.
A-1	GP-01043-00		Arm	팔	1	
A-2	GP-01071-00		Bed	베드	1	
A-3	GP-01075-00		Face Plate	면판	1	
A-4	01-00086-100M		Face Plate Gasket	면판 가스켓	1	
A-5	SC-01174-0122		Screw(1.184"×M2)	볼트/나사	122	
A-6	01-11020-100		Subsidiary Cap For Face Plate	면판 고무뚜껑	2	
A-7	W-00010-1000		Washer	세탁기	1	
A-8	GP-01071-00		Take-up Lever Cover	슬리프 커버	1	
A-9	SC-01020-100		Screw(3/16"×M2)	볼트(3/16"×1/4")	1	
A-10	GP-01074-00		Bed Cover(L)	베드 커버(좌)	1	
A-11	01-01040-100M		Bed Cover Gasket(L)	베드 커버 가스켓(좌)	1	
A-12	SC-01040-1000		Screw(1.184"×M2)	볼트(1.184"×1/2")	14	
A-13-1	40-00400-1000		Washer	세탁기	2	
A-14	GP-01075-00		Bed Cover(R)	베드 커버(우)	1	
A-15	01-01040-100M		Bed Cover Gasket(R)	베드 커버 가스켓(우)	1	
A-16	4402010-100M		3/31 Turn Rubber Cap	조일물 고무뚜껑	1	
A-17	01-01074-100		Thread Guide with Three Pin	세우틀 가이드(3핀)	1Set	
A-18	01-01075-100		Thread Guide(L)	면판 가이드(좌)	1	
A-19	SC-01075-100		Screw(3/16"×M2)	볼트/나사	3	
A-20	01-01075-100		Thread Guide(R)	면판 가이드(우)	1	
A-21	GP-01043-00		Arm Thread Guide Assy	팔 가이드 세트	1	
A-22	11-01175-1000		Nut	너트	1	
A-23	01-01075-100M		Thread Guide(L)	슬리프 가이드(좌)	1	
A-24	01-01075-100M		Thread Guide(R)	슬리프 가이드(우)	1	
A-25	01-01075-100M		Silicon Tack	슬리프 고정용 실리콘	1	
A-26	01-01075-100M		Silicon Oil Window	슬리프 유압 창	1	
A-27	01-01075-100M		Silicon Pad	슬리프 고정용 패드	1	
A-28	GP-01075-00		Part for Sliding Oil Supply	슬리프 고정용 오일 공급부	1	
A-29	01-01075-100M		Washer	세탁기	1	
A-30	04-01040-100		Arm Upper Part Rubber Cap	팔 상부 고무뚜껑	3	
A-31	04-01040-100M		Needle Bar Rubber Cap	바늘대 고무뚜껑	1	
A-32	01-04010-040L		Rubber Cap(L)	고무뚜껑(좌)	4	
A-33	44-01010-1000		Rubber Cap(R)	고무뚜껑(우)	7	
A-34	01-01075-100M		Bed Rubber	베드 고무	1	
A-35	GP-01071-00		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-36	GP-01071-00		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-37	GP-01075-00		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-38	GP-01075-00		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-39	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-40	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-41	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-42	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-43	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-44	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-45	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-46	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-47	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-48	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-49	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-50	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-51	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-52	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-53	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-54	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-55	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-56	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-57	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	
A-58	01-01075-100M		Model (Shower/M)	조일물 스프레이-샤워용	1	

Note: M=Heavy Material(중량재), B=Medium Material(중량재), H=Heavy Material(중량재), L=Light Material(경량재), K=Knot Material(목재), EL=Large (Shuttle Head)(대 시틀 헤드)

①:관계 별 고유 코드

Unique code by mechanism

②:관계 별 고유 명칭

Unique name by mechanism

③:관계도

Explode view

④Ref.No.:파트별 고유 식별 번호

Unique identification number by part

⑤Parts No.:고유 제품 코드

Unique Product code

Ex)

구분 Category	Code	비고 remarks
구 부품 Old part	01-030C-1230	
신 부품 New Part	AS-000000-00	조(組) 파트 Set parts
	GP-000000-00	기구적 파트 Instrumental parts
	EP-000000-00	전기적 파트 Electrical parts

⑥Note:공시사항 표기 및 메모

Refers to notice and memo

⑦품

명:파트의 고유 품명

Name of Part:Unique name of parts

⑧Q'ty:파트의 수량

The number of parts

⑨Assembly no.:조(組) 파트의 식별 번호

Unique identification number by set part

Warning

1. 조에 속한 파트는 개별 조립 시 제품의 파손 또는 재봉 불량 발생될 수 있어 해당 파트에 대한 주문 시에는 조 품목으로만 구입이 가능합니다.
 2. 본 책자는 Parts Book으로 제작되었으므로 매뉴얼로 사용 불가합니다.
 3. 사전 예고 없이 사양이 변경 될 수도 있습니다.
-
1. The parts classified as ass'y items may cause damage to the machine or bad sewing when they are separately assembled. Hence, when they are ordered, they can be purchased as ass'y items only.
 2. This is a parts book. It cannot be used as a manual.
 3. Parts are Subject to change in Design Without Prior Notice.

Note

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 - 파츠북은 관계별로 구분되어 있으며 관계를 알고 있다면 부품 찾기가 용이합니다.
-
- You can make an order for the parts of Sunstar machine to connect internet address.
<http://www.sunstarcs.com>
 - You can request for parts you want after login if you are a registered member.
 - In parts Management - Order Management - Order Registration entry, you can place an order by entering the part number and quantity.
 - If you don't know the parts number, click the parts book menu bar.
In a download list, you can read parts book by searching model you use.
 - This parts book is classified by the mechanism, therefore you can find part easily.

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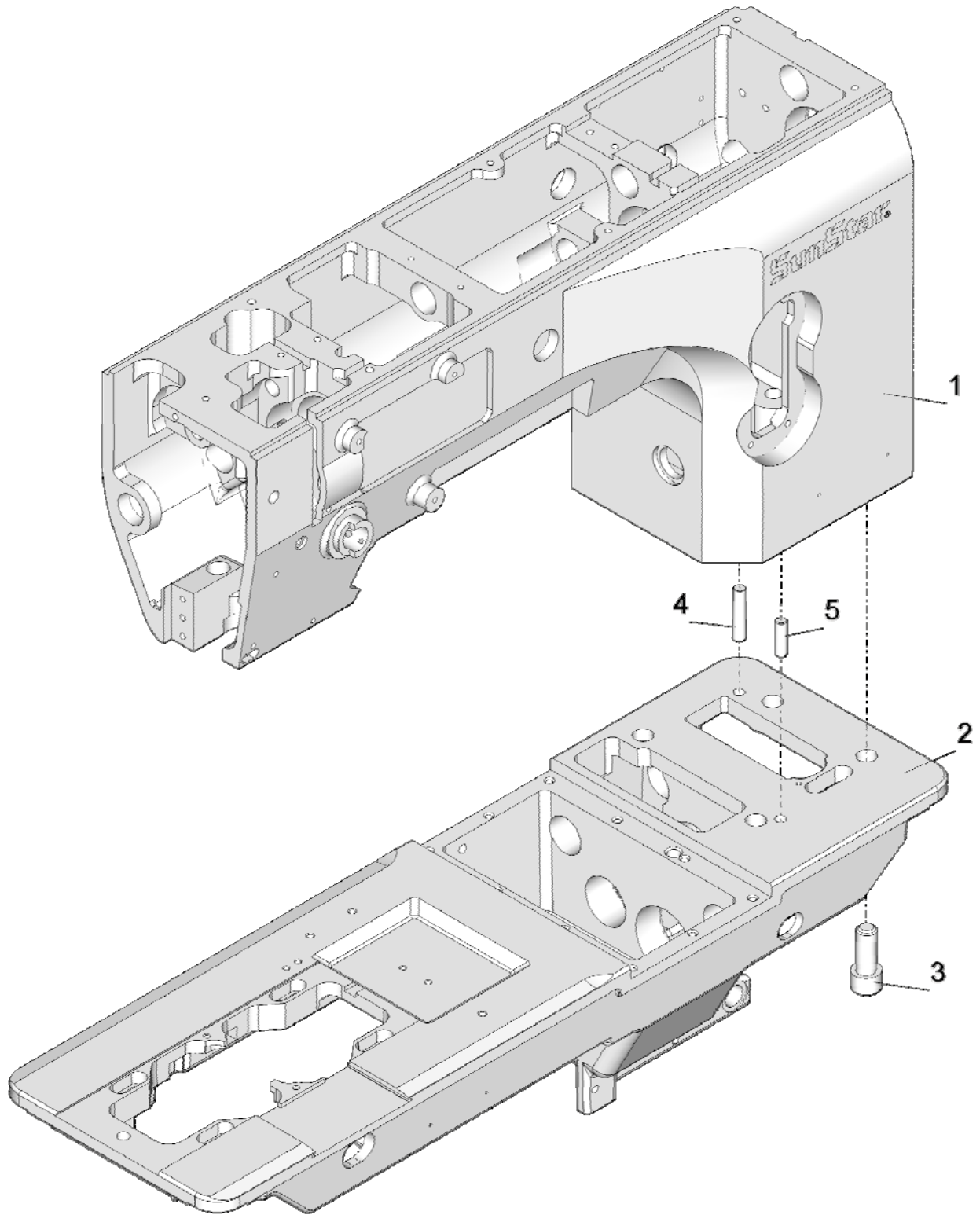
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A-1

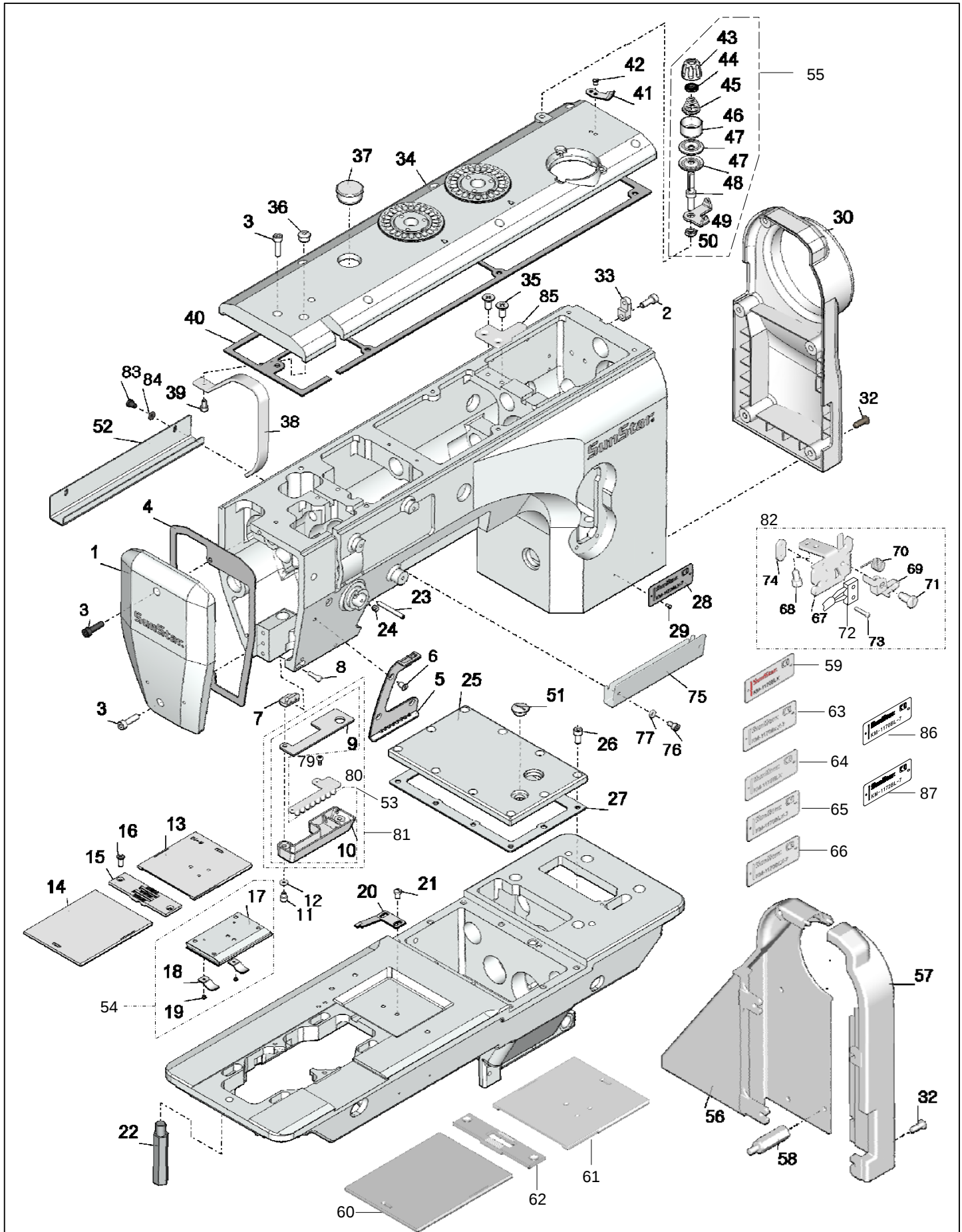
Arm/Bed Mechanism

암/베드 관계



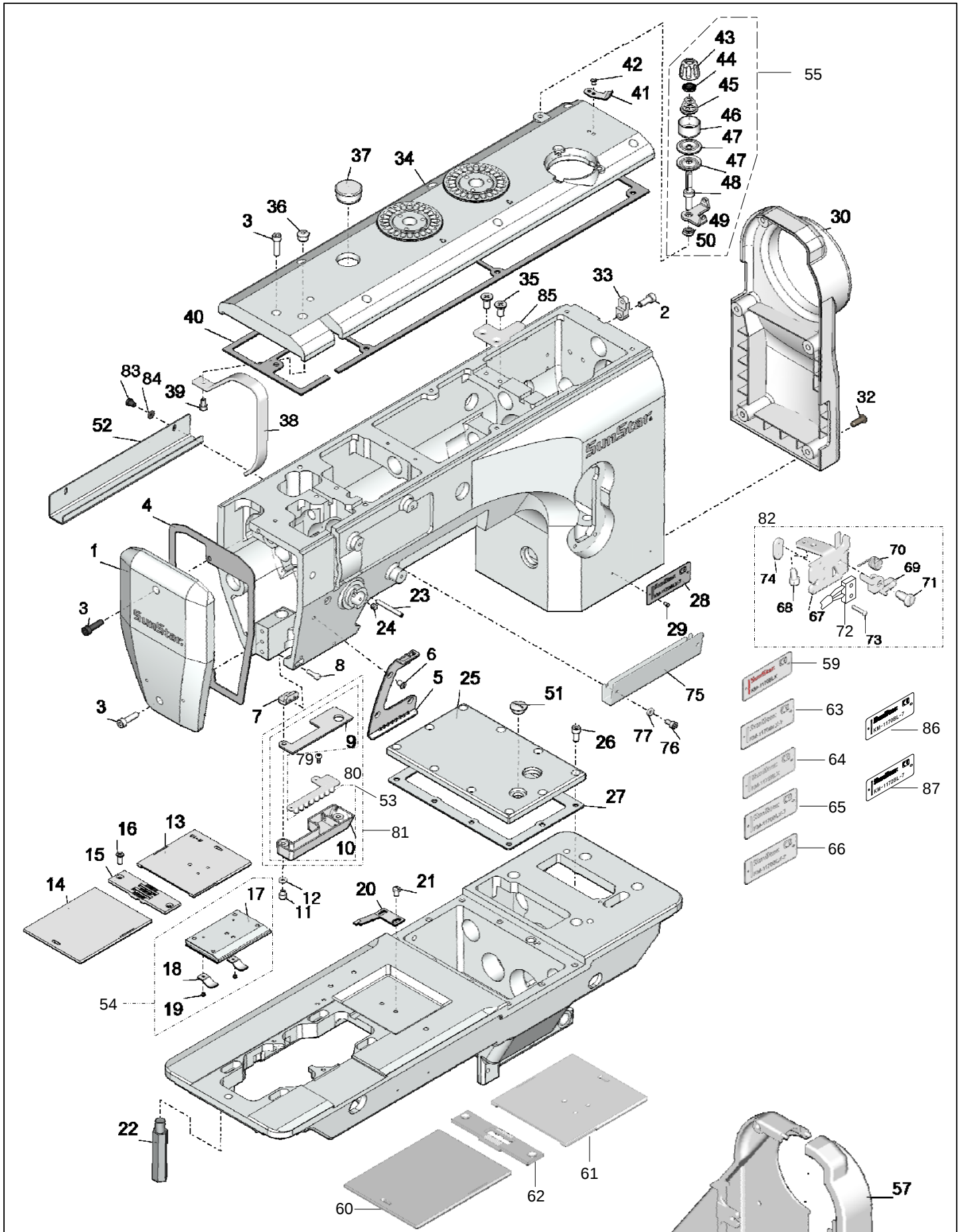
Ref .No	Part No.	Part Name	품 명	Application date	Interchang eability	Hard ware	Q'ty								Remarks
							A	B	C	D	E	F	G	H	
1	CAB-AA005003	Arm	암	Jan.19.12	~		1	1	1	1	1	1	1	1	
	CAB-AA005002	Arm	암	Oct.20.11			1	1	1	1	1	1	1	1	
2	CAB-AB004104	Bed	베드	Jan.19.12			1	1	1	1	1	1	1	1	
3	PSC-AC002500	Bolt	육각구멍볼이 볼트	Aug.08.11			4	4	4	4	4	4	4	4	
4	DPN-AB000100	Taper Pin	테이퍼 핀				1	1	1	1	1	1	1	1	
5	DPN-AA000100	Pin	평행핀				1	1	1	1	1	1	1	1	
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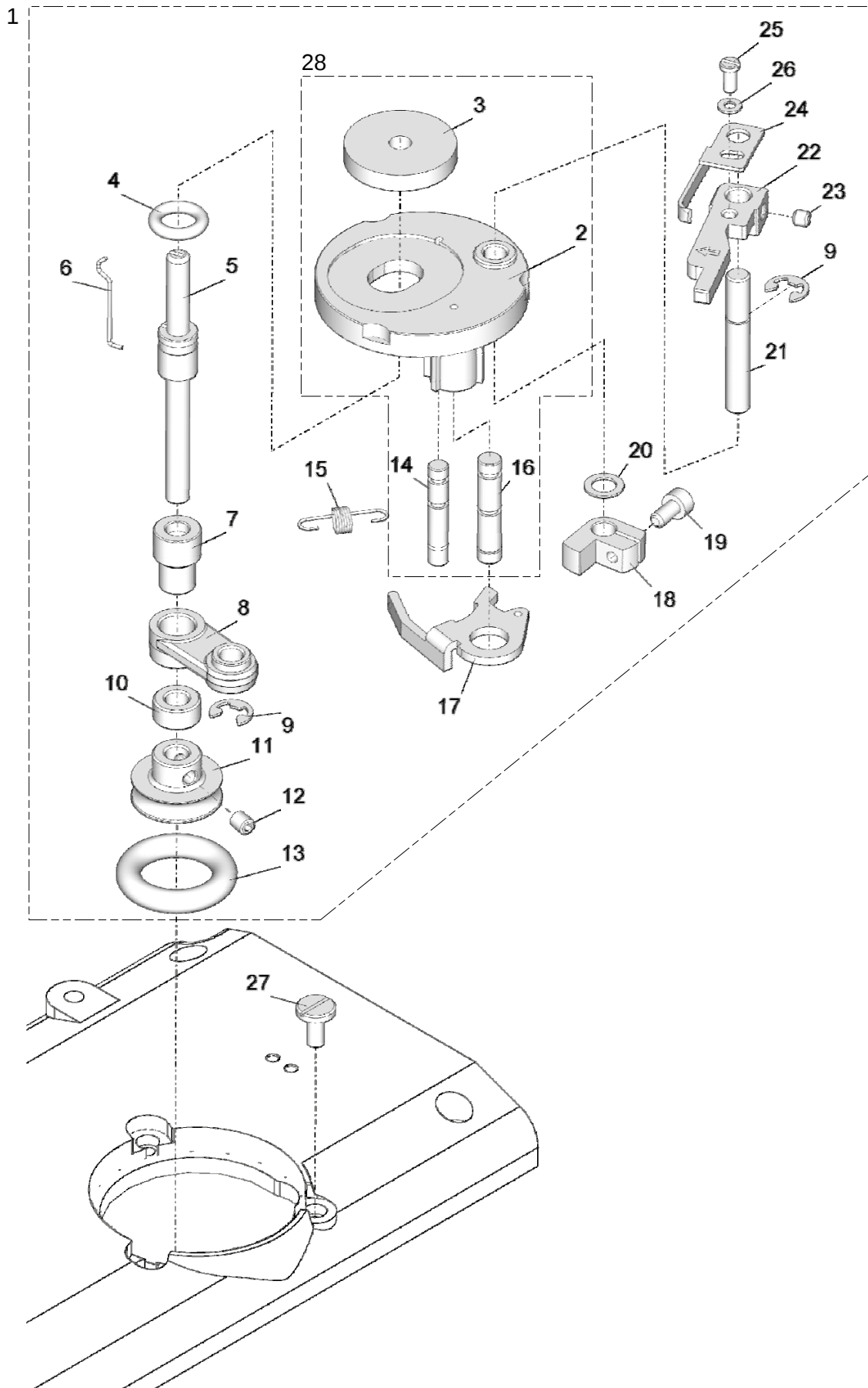
Note: A→KM-1170BLX B→KM-1170BLX-7
C→KM-1172BLX D→KM-1172BLX-7
E→KM-1170BLXH F→KM-1172BLXH
G→KM-1170BL-7 H→KM-1172BL-7



Ref .No	Part No.	Part Name	품 명	Application date	Interchang eability	Hard ware	Q'ty								Remarks
							A	B	C	D	E	F	G	H	
1	CMB-LA020701	Face Plate	면판				1	1	1	1	1	1	1	1	
2	PSC-AC000900	Bolt	육각구멍볼이 볼트				1	1	1	1	1	1	1	1	
3	PSC-AC003900	Bolt	육각구멍볼이 볼트				9	9	9	9	9	9	9	9	
4	CMB-FC006401	Face Plate Gasket	면판 개스킷				1	1	1	1	1	1	1	1	
5	CMB-HK008401	Thread Guide	실안내				1	1	1	1	1	1	1	1	
6	DSC-BC000100	Screw	둥근접시 작은나사				3	3	3	3	3	3	3	3	
7	CLA-BB000200	LED Lamp Bracket	LED 램프 브래킷				1	1	1	1	1	1	1	1	
8	PSC-AC007000	Screw	육각구멍볼이 볼트				2	2	2	2	2	2	2	2	
9	CLA-BJ000101	LED Cover	LED 커버				1	1	1	1	1	1	1	1	
10	CLA-LA000201	LED Body	LED 몸체				1	1	1	1	1	1	1	1	
11	PSC-AC012200	Screw	육각구멍볼이 볼트				2	2	2	2	2	2	2	2	
12	PWS-AA000200	Washer	원형 평washer				2	2	2	2	2	2	2	2	
13	CMB-GH000501	Slide Plate(R)	미끄럼 판(우)	Aug.19.11 ~			-	-	1	1	-	1	1	1	
14	CMB-GH000400	Slide Plate(L)	미끄럼 판(좌)				-	-	1	1	-	1	1	1	
15	CGA-GA001402	Needle Plate	침판	Feb.14.12 ~			-	-	1	1	-	1	1	1	
16	DSC-BB002400	Screw	접시 작은나사				2	2	2	2	2	2	2	2	
17	CMB-LA019200	Slide Plate(F)	미끄럼 판(전)				1	1	1	1	1	1	1	1	
18	DSP-AD001400	Flat Spring	판 스프링				2	2	2	2	2	2	2	2	
19	DSC-BD000300	Screw	둥근 작은나사				2	2	2	2	2	2	2	2	
20	CMB-BJ005201	Slide Plate Stopper	미끄럼 판 스토퍼	Jul.11.11 ~			1	1	1	1	1	1	1	1	
21	DSC-BJ000200	Screw	둥근납작 작은나사				2	2	2	2	2	2	2	2	
22	DSC-HC001000	Stud Screw	육각 지지나사				1	1	1	1	1	1	1	1	
23	DSC-FF002700	Hinge Screw	무두 단나사				1	1	1	1	1	1	1	1	
24	DSC-CB000700	Set Screw	육각구멍볼이 멈춤나사				1	1	1	1	1	1	1	1	
25	CMB-LA011800	Bed Cover	베드 커버				1	1	1	1	1	1	1	1	
26	PSC-AC005600	Bolt	육각구멍볼이 볼트				10	10	10	10	10	10	10	10	
27	CMB-FC004500	Bed Cover Gasket	베드 커버 개스킷				1	1	1	1	1	1	1	1	
28	CMB-LD002800	Model Mark	모델 마크				-	-	-	1	-	-	-	-	
29	PPN-AD000100	Pin	모델마크 핀				2	2	2	2	2	2	2	2	
30	CMB-LA019002	Side Cover	측면 커버				-	1	-	1	1	1	1	1	
32	PSC-AG000800	Bolt	둥근 육각구멍볼이 볼트				6	5	6	5	5	5	5	5	
33	CMB-BB008200	Side Cover Bracket	측면 커버 고정 브라켓				1	1	1	1	1	1	1	1	
34	CMB-LA020602	Top Cover	윗뚜껑	Nov.16.12 ~			1	1	1	1	1	1	1	1	
35	PSC-BB000600	Screw	접시 작은나사				2	2	2	2	2	2	2	2	
36	DPK-CB000700	Rubber Cap	부착형 고무마개				1	1	1	1	1	1	1	1	
37	DPK-CB002600	Rubber Cap	부착형 고무마개				1	1	1	1	1	1	1	1	
38	CMB-LA021201	Thread Take Up Lever Cover	실채기 커버				1	1	1	1	1	1	1	1	
39	PSC-AC001500	Bolt	육각구멍볼이 볼트				1	1	1	1	1	1	1	1	
40	CMB-FC006500	Top Cover Gasket	윗뚜껑 개스킷				1	1	1	1	1	1	1	1	
41	CMB-NB000100	Bobbin Winder Thread Mes	실감기 메스				1	1	1	1	1	1	1	1	
42	DSC-BC000200	Screw	둥근접시 작은나사				2	2	2	2	2	2	2	2	
43	DSN-CD001100	Thread Adjusting Nut	실조절너트				1	1	1	1	1	1	1	1	
44	CTA-BJ000100	Spring Stopper	스프링 스토퍼				1	1	1	1	1	1	1	1	
45	DSP-BA000100	Conical Spring	원추코일 스프링				1	1	1	1	1	1	1	1	
46	CTA-BD000200	Spring Cover	스프링 커버				1	1	1	1	1	1	1	1	
47	CTA-HL000101	Thread Guide Disk	실안내 접시				2	2	2	2	2	2	2	2	
48	CMB-HM000100	Thread Tension Adjusting Shaft	실조절장치축				1	1	1	1	1	1	1	1	
49	CMB-HK001000	Thread Guide Plate	실안내판				1	1	1	1	1	1	1	1	
50	DSN-AA000700	Nut	육각 너트				1	1	1	1	1	1	1	1	
51	DSC-BJ005001	Screw	둥근납작 작은나사	Jul.11.11 ~			1	1	1	1	1	1	1	1	

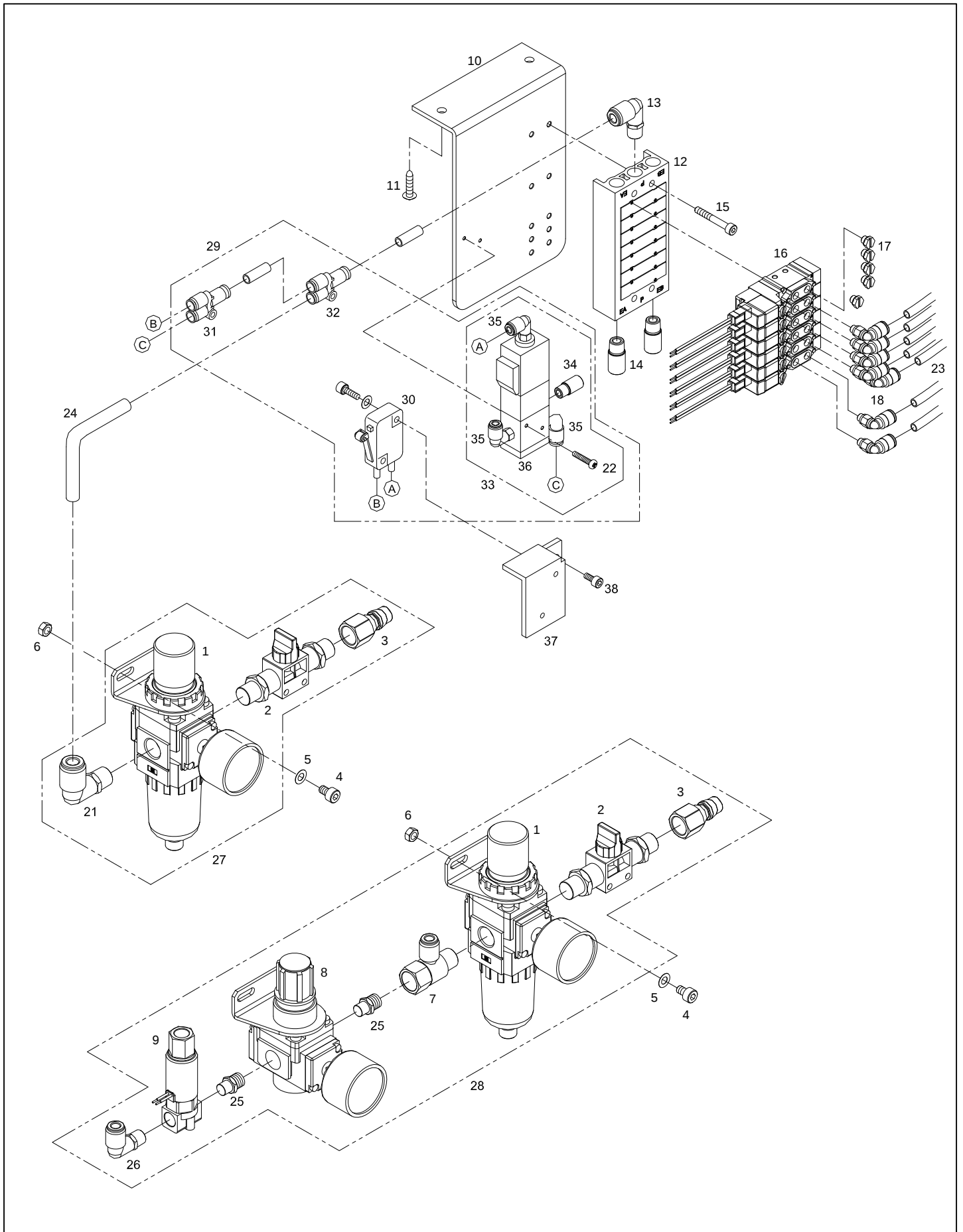
Note: A→KM-1170BLX B→KM-1170BLX-7
C→KM-1172BLX D→KM-1172BLX-7
E→KM-1170BLXH F→KM-1172BLXH
G→KM-1170BL-7 H→KM-1172BL-7

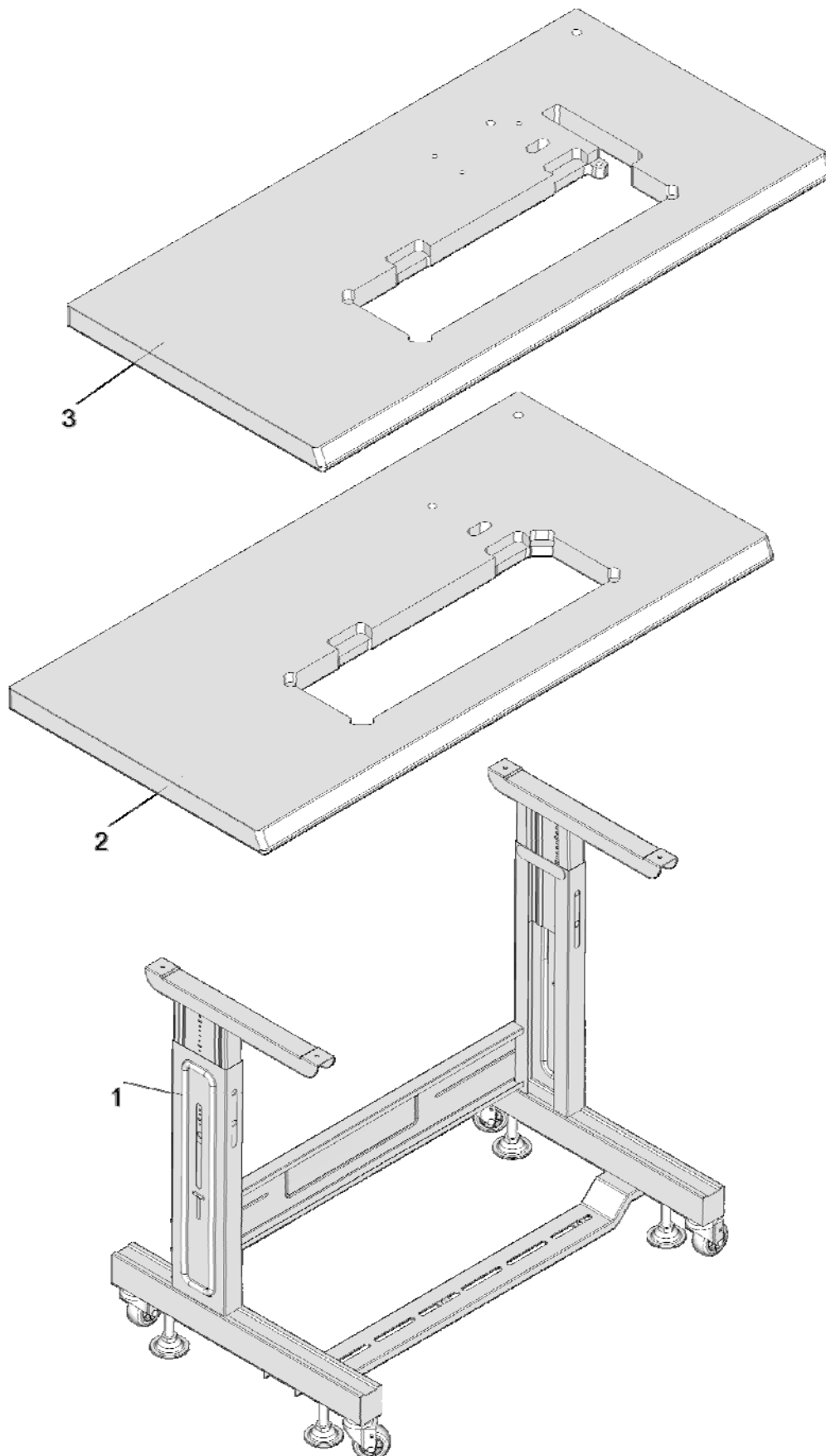




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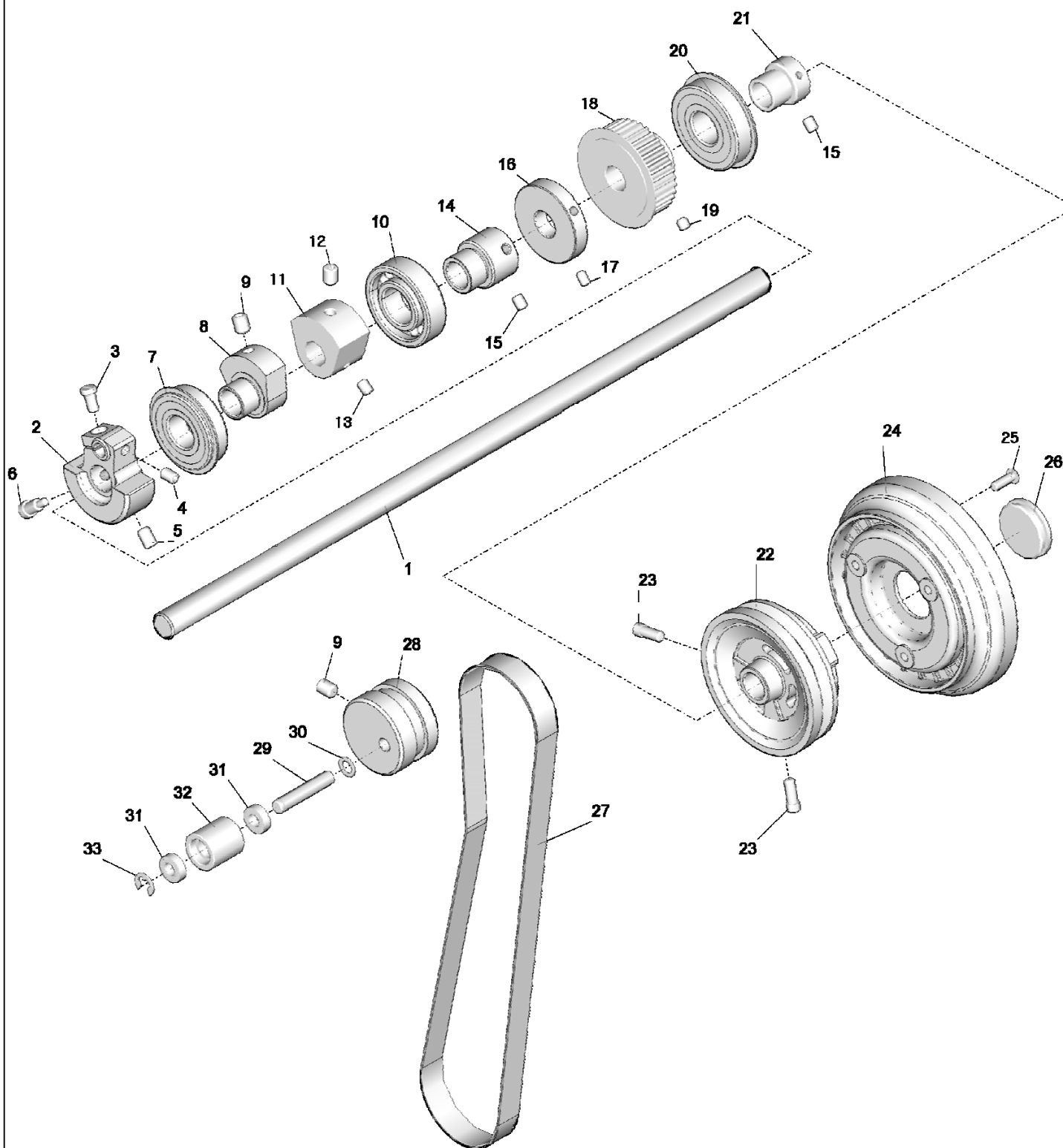
Note: A→KM-1170BLX	B→KM-1170BLX-7
C→KM-1172BLX	D→KM-1172BLX-7
E→KM-1170BLXH	F→KM-1172BLXH
G→KM-1170BL-7	H→KM-1172BL-7





B-1

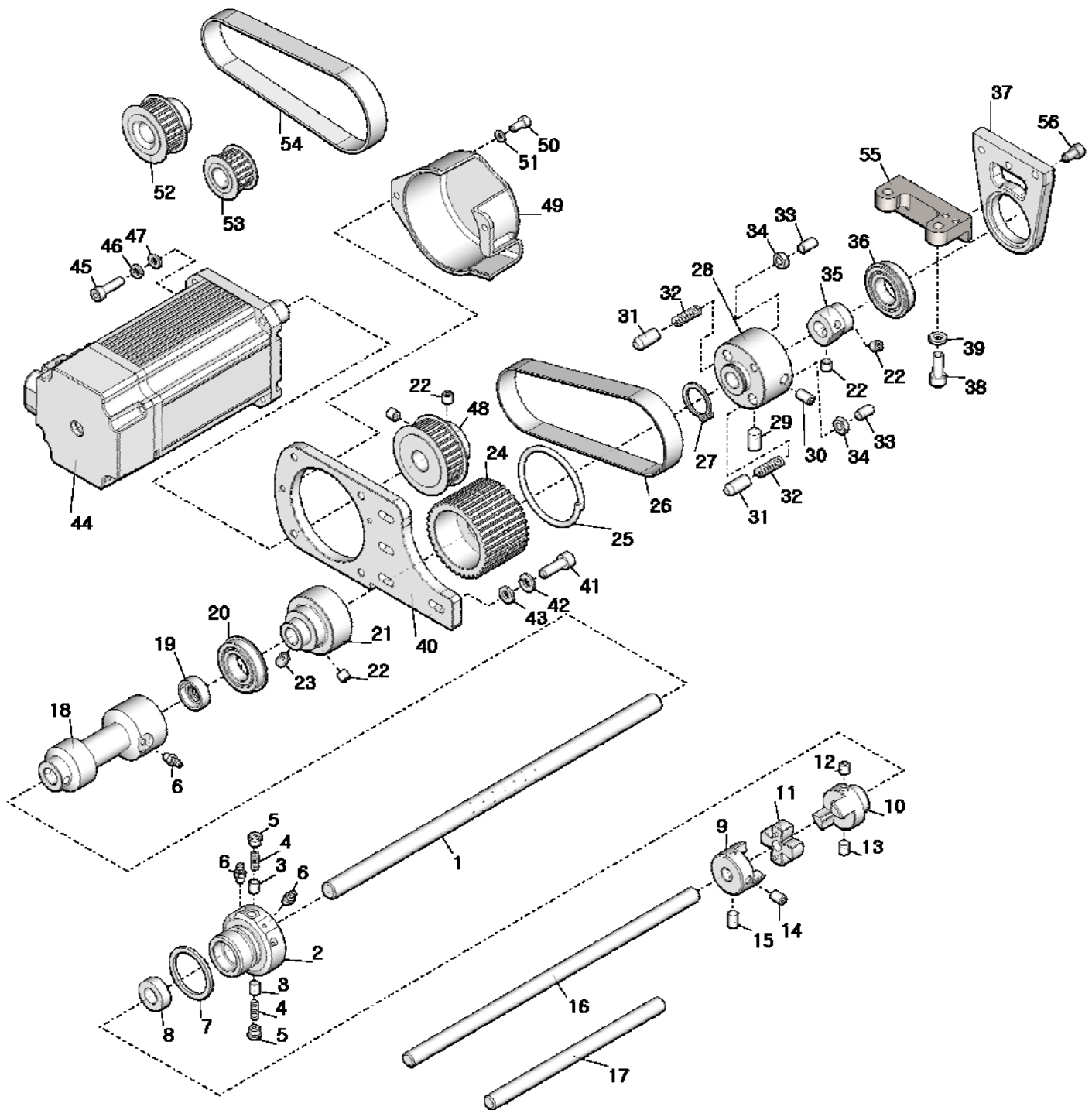
Upper Shaft Mechanism 상축 관계



B-2

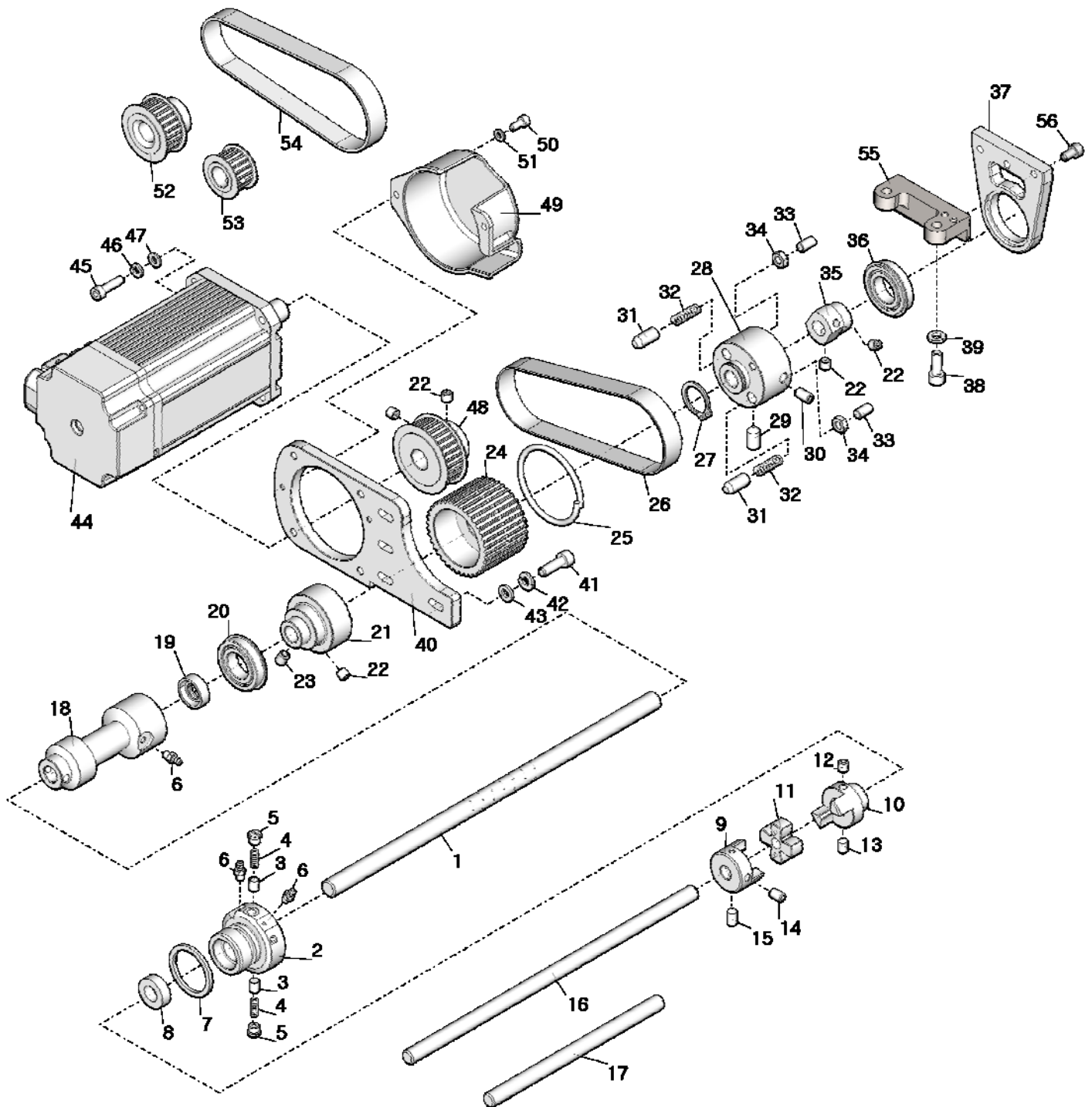
Lower Shaft Mechanism

하축 관계



Ref .No	Part No.	Part Name	품 명	Application date	Interchang eability	Hard ware	Q'ty								Remarks
							A	B	C	D	E	F	G	H	
1	CLS-KC003701	Lower Shaft(R)	하축(후)				1	1	1	1	1	1	1	1	
2	DBS-DA028300	Bushing	일반형 부싱				1	1	1	1	1	1	1	1	
3	CLB-CN000501	Piston	피스톤	Sep.21.12 ~			2	2	2	2	2	2	2	2	
4	DSP-AA012900	Compression Spring	압축 코일 스프링				2	2	2	2	2	2	2	2	
5	DSC-BF016500	Screw	납작 작은나사				2	2	2	2	2	2	2	2	
6	CLB-JP000100	Nipple	니플				2	2	2	2	2	2	2	2	
7	PPK-BB000101	O-Ring	고정용(G) 오링	May.22.12 ~			1	1	1	1	1	1	1	1	
8	PPK-AA001200	Oil Seal	S형 오일셀				1	1	1	1	1	1	1	1	
9	DCR-CA000100	Coupling Hub	커플링 허브				1	1	1	1	1	1	1	1	
10	DCR-CA000200	Coupling Hub	커플링 허브				1	1	1	1	1	1	1	1	
11	DCR-CB000100	Coupling Spacer	커플링 스페이서				1	1	1	1	1	1	1	1	
12	PSC-CB000100	Set Screw	육각구멍볼이 멈춤나사				1	1	1	1	1	1	1	1	
13	DSC-CB002600	Set Screw	육각구멍볼이 멈춤나사				1	1	1	1	1	1	1	1	
14	PSC-CB002500	Set Screw	멈춤나사				1	1	1	1	1	1	1	1	
15	DSC-CB003000	Set Screw	멈춤나사				1	1	1	1	1	1	1	1	
16	CLS-KC002800	Lower Shaft	하축				-	-	1	1	-	1	-	1	
17	CLS-KC002900	Lower Shaft	하축				1	1	-	-	1	-	1	-	
18	DBS-DA026101	Bushing	일반형 부싱				1	1	1	1	1	1	1	1	
19	PPK-AA000400	Oil Seal	S형 오일셀				1	1	1	1	1	1	1	1	
20	PBR-AA006000	Ball Bearing	볼 베어링				1	1	1	1	1	1	1	1	
21	DCL-AB003400	Bearing Bushing Collar	베어링부싱 칼라				1	1	1	1	1	1	1	1	
22	DSC-CB000400	Set Screw	육각구멍볼이 멈춤나사				3	3	3	3	3	3	3	3	
23	DSC-CB001800	Set Screw	육각구멍볼이 멈춤나사				1	1	1	1	1	1	1	1	
24	DPL-BD003000	Timing Pulley	GT형 타이밍폴리				1	1	1	1	1	1	1	1	
25	DSR-AK000500	Snap Ring	타이밍폴리 고정링				1	1	1	1	1	1	1	1	
26	DBT-BD000100	Timing Belt	GT형 타이밍벨트				-	1	-	1	-	-	1	1	
27	PSR-AA001400	C-Ring	C형(축용) 멈춤링				1	1	1	1	1	1	1	1	
28	CLS-BA000101	Safety Clutch Body	안전장치 몸체	Nov.17.11 ~			1	1	1	1	1	1	1	1	
29	DSC-CB002700	Set Screw	육각구멍볼이 멈춤나사				1	1	1	1	1	1	1	1	
30	PSC-CB002600	Set Screw	육각구멍볼이 멈춤나사				1	1	1	1	1	1	1	1	
31	CLS-CN000101	Safety Clutch Piston	안전장치 피스톤	Dec.20.11 ~			2	2	2	2	2	2	2	2	
32	DSP-AA007500	Compression Spring	압축 코일 스프링				2	2	2	2	2	2	2	2	
33	DSC-CA005800	Set Screw	홈볼이 멈춤나사				2	2	2	2	2	2	2	2	
34	PSN-AA003100	Nut	육각 너트				2	2	2	2	2	2	2	2	
35	DCL-AB004301	Bearing Bushing Collar	베어링부싱 칼라				1	1	1	1	1	1	1	1	
36	PBR-AA006000	Ball Bearing	볼 베어링				1	1	1	1	1	1	1	1	
37	CLS-BB001003	Lower Shaft Bearing Bracket	하축 베어링 브라켓	Jul.04.12 ~			1	1	1	1	1	1	1	1	
38	DSC-AC002600	Bolt	육각구멍볼이 볼트				2	2	2	2	2	2	2	2	
39	PWS-AA001400	Washer	원형 평washer				2	2	2	2	2	2	2	2	
40	CLS-BB000901	Main Motor Bracket	메인 모터 브래킷				-	1	-	1	1	1	1	1	
41	PSC-AC003400	Bolt	육각구멍볼이 볼트				-	4	-	4	4	4	4	4	
42	PWS-CA000600	Spring Washer	스프링 washer				-	4	-	4	4	4	4	4	
43	PWS-AA001400	Washer	washer				-	4	-	4	4	4	4	4	
44	SFAM-750-001	Servo Motor(750W)	서보 모터(750W)				-	1	-	1	1	1	1	1	
45	PSC-AC003700	Bolt	육각구멍볼이 볼트				-	4	-	4	4	4	4	4	
46	DWS-CA000100	Spring Washer	스프링 washer				-	4	-	4	4	4	4	4	
47	DWS-AA000600	Washer	washer				-	4	-	4	4	4	4	4	
48	DPL-BD003100	Timing Pulley	GT형 타이밍폴리				-	1	-	1	-	-	1	1	
49	CMB-LA019100	Belt Cover	벨트 커버				-	1	-	1	1	1	1	1	
50	PSC-AC000200	Bolt	육각구멍볼이 볼트				-	2	-	2	2	2	2	2	

Note: A→KM-1170BLX B→KM-1170BLX-7
C→KM-1172BLX D→KM-1172BLX-7
E→KM-1170BLXH F→KM-1172BLXH
G→KM-1170BL-7 H→KM-1172BL-7



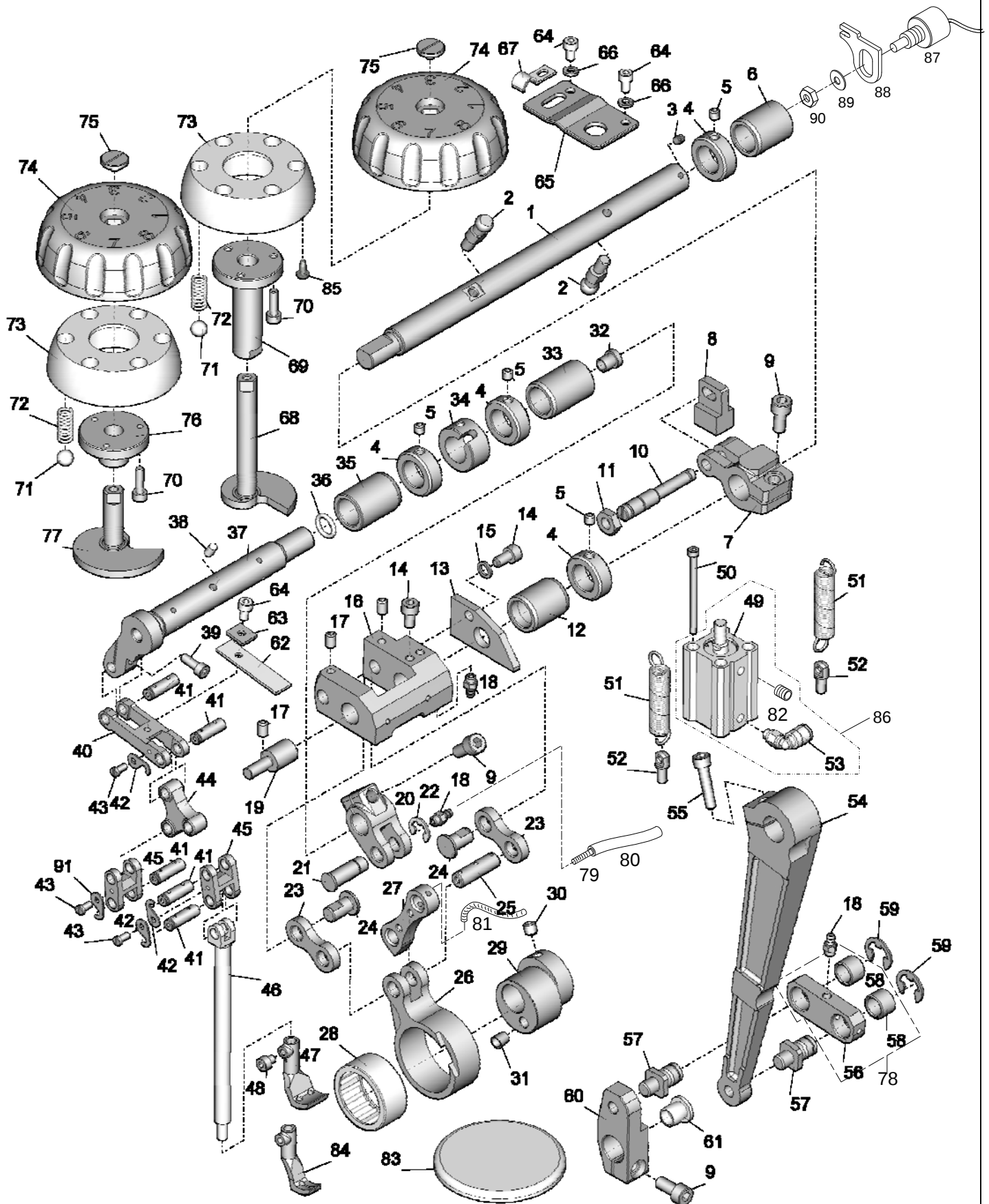
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Note: A→KM-1170BLX	B→KM-1170BLX-7
C→KM-1172BLX	D→KM-1172BLX-7
E→KM-1170BLXH	F→KM-1172BLXH
G→KM-1170BL-7	H→KM-1172BL-7

B-3

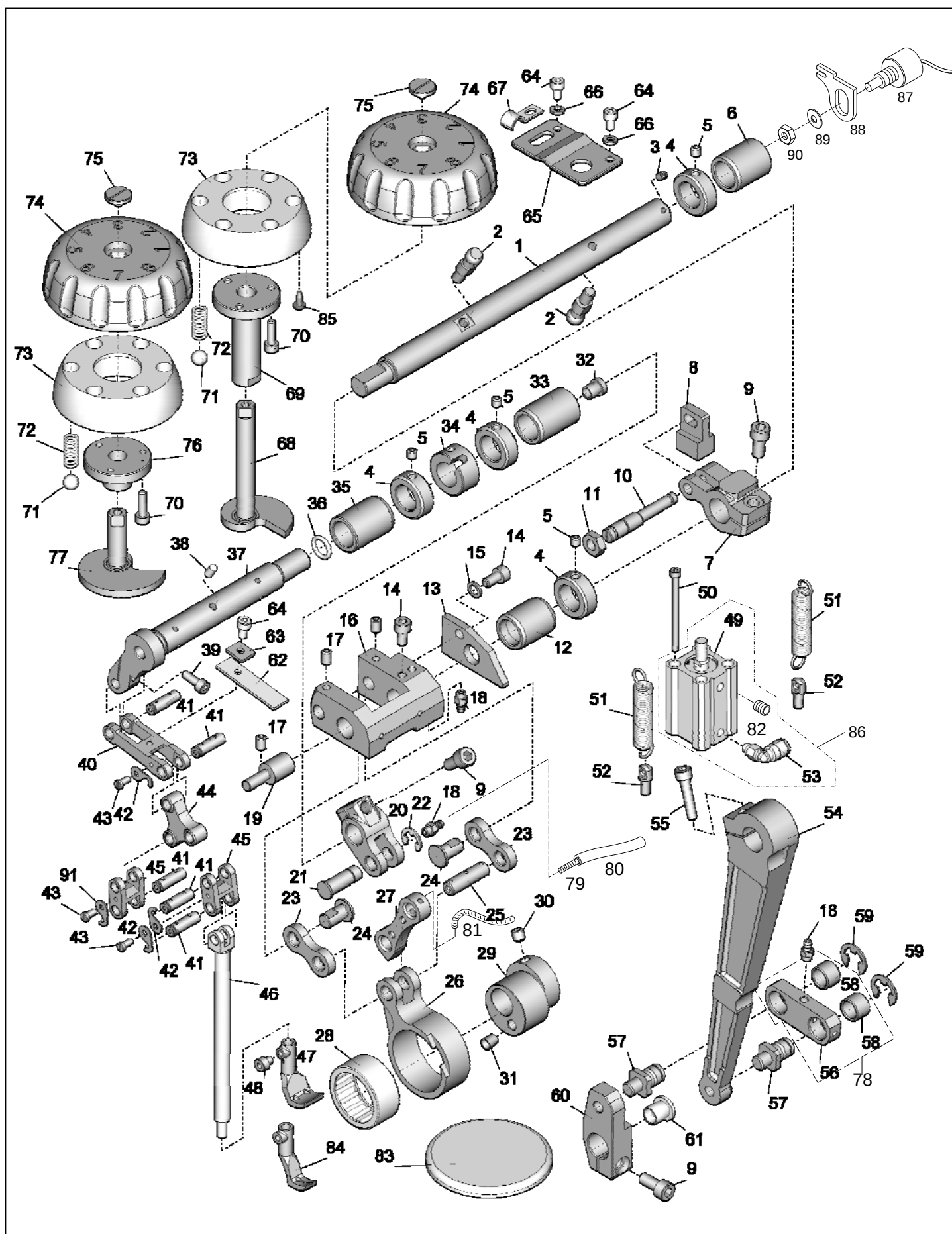
Upper Feed Mechanism

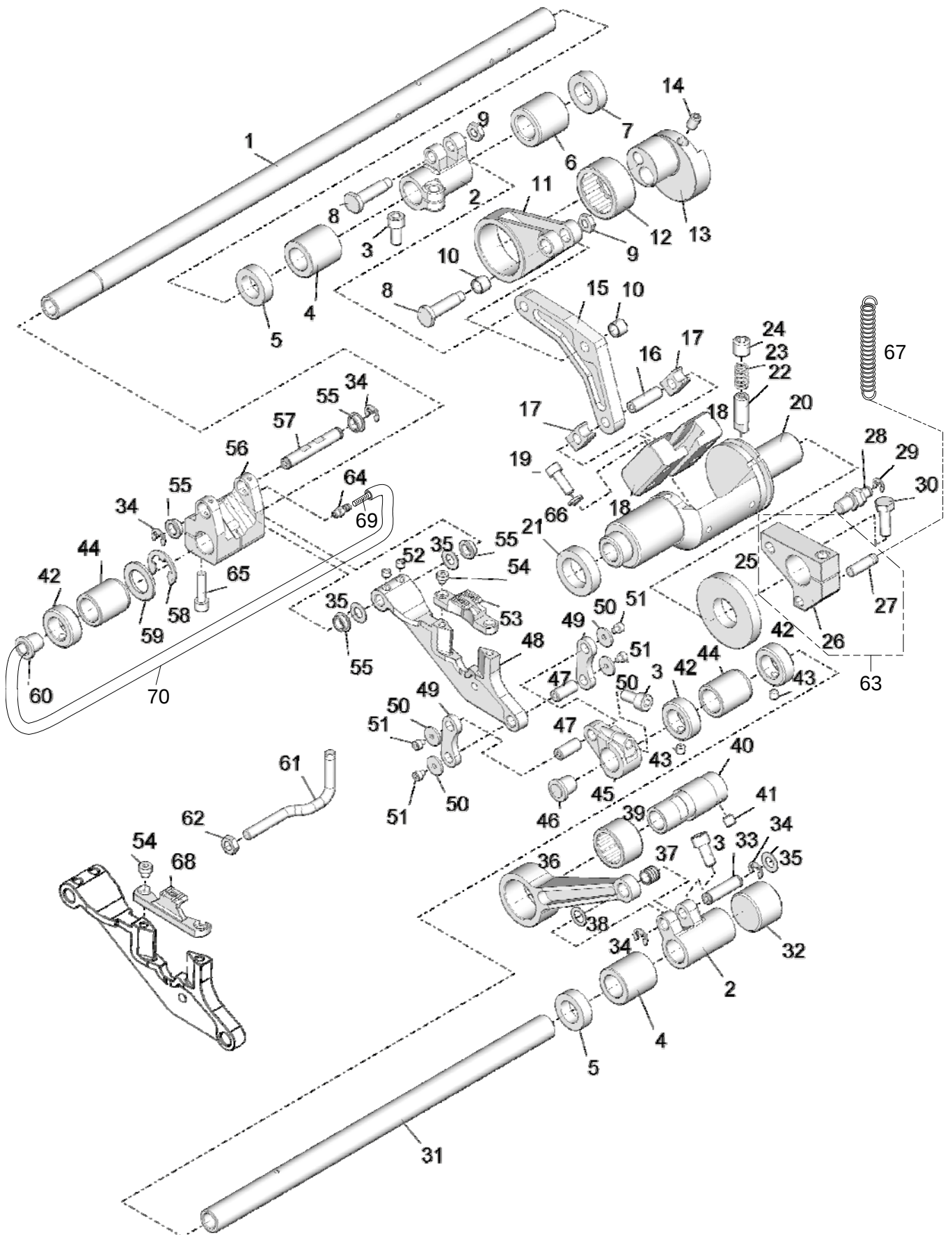
상 피이드 관계



Ref .No	Part No.	Part Name	품 명	Application date	Interchang eability	Hard ware	Q'ty								Remarks
							A	B	C	D	E	F	G	H	
1	CUF-KF000200	Climb Shaft	클라임 축				1	1	1	1	1	1	1	1	
2	DPN-BB002000	Locating Pin	위치결정핀				1	2	1	2	2	2	2	2	
3	PSC-CB000600	Set Screw	육각구멍볼이 멈춤나사				1	1	1	1	1	1	1	1	
4	DCL-AA006201	Collar	고정나사형 칼라				4	4	4	4	4	4	4	4	
5	PSC-CB000300	Set Screw	육각구멍볼이 멈춤나사				4	4	4	4	4	4	4	4	
6	DBS-DA016401	Bushing	일반형 부싱	May.11.12 ~			1	1	1	1	1	1	1	1	
7	CUF-CB001600	Climb Device Crank	클라임 장치 크랭크				1	1	1	1	1	1	1	1	
8	CUF-BM000100	Cylinder Knuckle	실린더 너클				-	1	-	1	1	1	1	1	
9	PSC-AC001200	Bolt	육각구멍볼이 볼트				3	3	3	3	3	3	3	3	
10	DPN-BA000700	Spring Holder Pin	스프링걸이 핀				1	1	1	1	1	1	1	1	
11	DSN-AA003500	Nut	육각 너트				1	1	1	1	1	1	1	1	
12	DBS-DA016600	Bushing	일반형 부싱				1	1	1	1	1	1	1	1	
13	CUF-BJ000500	Climb Device Body Stopper	클라임 장치 몸체 스톱퍼				1	1	1	1	1	1	1	1	
14	PSC-AC012600	Bolt	육각구멍볼이 볼트				2	2	2	2	2	2	2	2	
15	DWS-AA014900	Washer	원형 평와셔				1	1	1	1	1	1	1	1	
16	CUF-CB001400	Climb Device Body	클라임 장치 몸체				1	1	1	1	1	1	1	1	
17	PSC-CB001900	Set Screw	육각구멍볼이 멈춤나사				2	2	2	2	2	2	2	2	
18	CLB-JP002400	Nipple	니플				3	3	3	3	3	3	3	3	
19	CUF-KF000100	Climb Shaft	클라임 축				1	1	1	1	1	1	1	1	
20	CUF-CB001500	Upper Feed Crank	상피이드 크랭크				1	1	1	1	1	1	1	1	
21	DPN-AD008200	Pin	헤드볼이 핀				1	1	1	1	1	1	1	1	
22	PSR-AC000700	E-Ring	E형 멈춤링				1	1	1	1	1	1	1	1	
23	CUF-CA001200	Climb Shaft Connecting Link	클라임 축 연결 링크				2	2	2	2	2	2	2	2	
24	DPN-AD008100	Pin	헤드볼이 핀				2	2	2	2	2	2	2	2	
25	DPN-AA012200	Pin	평행핀				1	1	1	1	1	1	1	1	
26	CUF-CC000201	Upper Feed Connecting Rod	상피이드 연결 로드	Aug.24.11 ~			1	1	1	1	1	1	1	1	
27	CUF-CA001300	Climb Shaft Connecting Link	클라임 축 연결 링크				1	1	1	1	1	1	1	1	
28	PBR-BA003300	Needle Bearing	니들 베어링				1	1	1	1	1	1	1	1	
29	CUF-DC000300	Upper Feed Driving Cam	노루발 상하 운동캠				1	1	1	1	1	1	1	1	
30	PSC-CB002400	Set Screw	육각구멍볼이 멈춤나사				2	2	2	2	2	2	2	2	
31	DPK-CY001500	Cap	마개				1	1	1	1	1	1	1	1	
32	DPK-CY001400	Cap	마개				1	1	1	1	1	1	1	1	
33	DBS-DA018800	Bushing	일반형 부싱				1	1	1	1	1	1	1	1	
34	DCL-AA006600	Collar	고정나사형 칼라				1	1	1	1	1	1	1	1	
35	DBS-DA018700	Bushing	일반형 부싱				1	1	1	1	1	1	1	1	
36	DPK-BA000500	O-Ring	운동용(P) 오링				1	1	1	1	1	1	1	1	
37	CUF-KZ000201	Upper Feed Driving Shaft	노루발 상하 운동축				1	1	1	1	1	1	1	1	
38	CLB-JL008000	Lubrication Felt	급유 펄트				1	1	1	1	1	1	1	1	
39	PSC-AC000800	Bolt	육각구멍볼이 볼트				1	1	1	1	1	1	1	1	
40	CUF-CA000502	Upper Feed Connecting Link	상피이드 연결 링크	Dec.12.11 ~			1	1	1	1	1	1	1	1	
41	DPN-AA011000	Pin	평행핀				5	5	5	5	5	5	5	5	
42	CUF-BG000100	Connecting Pin Holder	연결핀 홀더				3	3	3	3	3	3	3	3	
43	DSC-BF006200	Screw	납작 작은나사				3	3	3	3	3	3	3	3	
44	CUF-CA000601	Upper Feed Link	상피이드 링크				1	1	1	1	1	1	1	1	
45	CUF-CC000903	Upper Feed Connecting Rod	상피이드 연결 로드				2	2	2	2	2	2	2	2	
46	CPB-CR000500	Presser Bar	누름대				1	1	1	1	1	1	1	1	
47	CGA-GC002401	Upper Feed Presser Foot	상 피이드 노루발				-	-	1	1	-	1	-	1	
48	PSC-AC012200	Bolt	육각구멍볼이 볼트				1	1	1	1	1	1	1	1	
49	PPP-CA003701	Air Cylinder	에어 실린더				-	1	-	1	1	1	1	1	
50	PSC-AC012700	Bolt	육각구멍볼이 볼트				-	4	-	4	4	4	4	4	

Note: A→KM-1170BLX B→KM-1170BLX-7
C→KM-1172BLX D→KM-1172BLX-7
E→KM-1170BLXH F→KM-1172BLXH
G→KM-1170BL-7 H→KM-1172BL-7





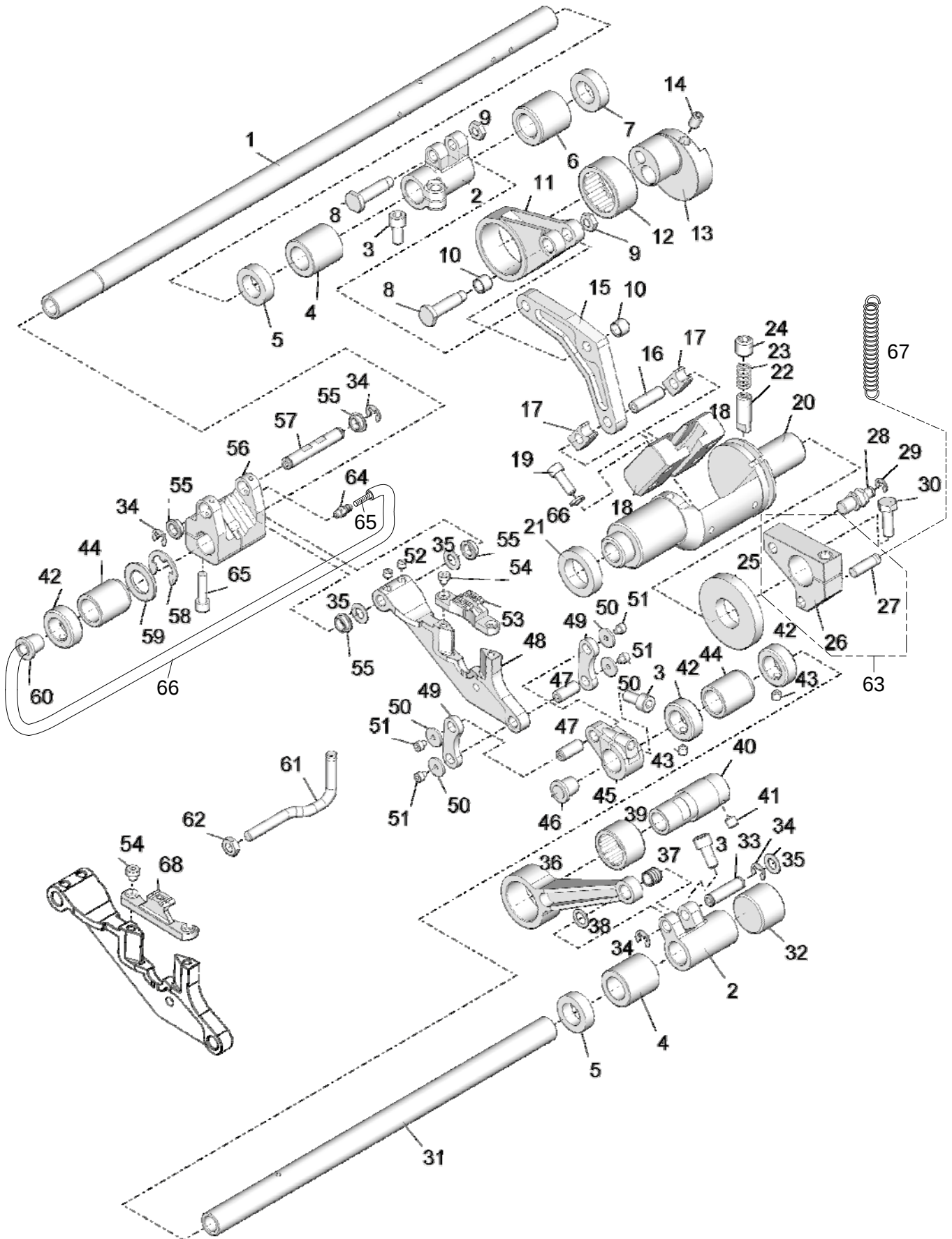
Ref .No	Part No.	Part Name	품 명	Application date	Interchang eability	Hard ware	Q'ty								Remarks
							A	B	C	D	E	F	G	H	
1	CLF-KD000300	Feed Rock Shaft	수평 밀대				1	1	1	1	1	1	1	1	
2	CLF-CB001600	Feed Rock Crank(R)	수평밀대 크랭크(후)				2	2	2	2	2	2	2	2	
3	PSC-AC001200	Bolt	육각구멍볼이 볼트				3	3	3	3	3	3	3	3	
4	DBS-DA016500	Bushing	일반형 부싱				2	2	2	2	2	2	2	2	
5	PPK-AA000700	Oil Seal	S형 오일씰				2	2	2	2	2	2	2	2	
6	DBS-DA016800	Bushing	일반형 부싱				1	1	1	1	1	1	1	1	
7	PPK-AA000800	Oil Seal	S형 오일씰				1	1	1	1	1	1	1	1	
8	DSC-FA015100	Hinge Screw	납작 단나사				2	2	2	2	2	2	2	2	
9	DSN-AA003400	Nut	육각 너트				2	2	2	2	2	2	2	2	
10	PBS-BA000800	DU Bushing	DU 부싱				2	2	2	2	2	2	2	2	
11	CLF-CC001300	Feed Cam Connecting Rod	피이드 캠 연결 로드				1	1	1	1	1	1	1	1	
12	PBR-BA003200	Needle Bearing	니들 베어링				1	1	1	1	1	1	1	1	
13	CLF-DC002800	Feed Cam	피이드 캠				1	1	1	1	1	1	1	1	
14	PSC-CB002200	Set Screw	육각구멍볼이 멈춤나사				2	2	2	2	2	2	2	2	
15	CLF-CC001401	Feed Regulator Shaft Connecting Rod	절환기 연결 로드				1	1	1	1	1	1	1	1	
16	DPN-AA010600	Pin	평행핀				1	1	1	1	1	1	1	1	
17	CLF-CD001200	Slide Block	슬라이드 블록				2	2	2	2	2	2	2	2	
18	CLF-BK000300	Slide Block Guide	슬라이드 블록 가이드				2	2	2	2	2	2	2	2	
19	PSC-AC000900	Bolt	육각구멍볼이 볼트				4	4	4	4	4	4	4	4	
20	CLF-KK000301	Feed Regulator Shaft	절환기				1	1	1	1	1	1	1	1	
21	PPK-AA000500	Oil Seal	S형 오일씰				1	1	1	1	1	1	1	1	
22	DPN-BB001901	Locating Pin	위치결정핀				1	1	1	1	1	1	1	1	
23	DSP-AA007400	Compression Spring	압축 코일 스프링				1	1	1	1	1	1	1	1	
24	PSC-CB002700	Set Screw	육각구멍볼이 멈춤나사				1	1	1	1	1	1	1	1	
25	PPK-AA000600	Oil Seal	S형 오일씰				1	1	1	1	1	1	1	1	
26	CLF-CB002200	Feed Regulator Shaft Crank	절환기 연결 크랭크				1	1	1	1	1	1	1	1	
27	DPN-BA000600	Spring Holder Pin	스프링걸이 핀				1	1	1	1	1	1	1	1	
28	DSC-HD001100	Spring Holder Screw	스프링걸이 나사				1	1	1	1	1	1	1	1	
29	PSR-AC000300	E-Ring	E형 멈춤링				1	1	1	1	1	1	1	1	
30	PSC-AA001300	Bolt	육각 볼트				1	1	1	1	1	1	1	1	
31	CLF-KD000401	Feed Lifting Shaft	들대	Nov.21.11 ~			1	1	1	1	1	1	1	1	
32	DPK-CA002700	Rubber Cap	삽입형 고무마개				1	1	1	1	1	1	1	1	
33	DPN-AA010300	Pin	평행핀				1	1	1	1	1	1	1	1	
34	PSR-AC000200	E-Ring	E형 멈춤링				4	4	4	4	4	4	4	4	
35	DWS-AA014000	Washer	원형 평와셔				3	3	3	3	3	3	3	3	
36	CLF-CC001200	Feed Lifting Cam Rod	들대 캠 연결 로드				1	1	1	1	1	1	1	1	
37	DBS-DA016700	Bushing	일반형 부싱				1	1	1	1	1	1	1	1	
38	DWS-AA013800	Washer	원형 평와셔				1	1	1	1	1	1	1	1	
39	PBR-BA003100	Needle Bearing	니들 베어링				1	1	1	1	1	1	1	1	
40	CLF-DC002002	Feed Lifting Cam	들대 캠	May.11.12 ~			1	1	1	1	1	1	1	1	
41	PSC-CB002100	Set Screw	육각구멍볼이 멈춤나사				2	2	2	2	2	2	2	2	
42	DCL-AA006201	Collar	고정나사형 칼라				3	3	3	3	3	3	3	3	
43	DSC-CB000700	Set Screw	육각구멍볼이 멈춤나사				2	2	2	2	2	2	2	2	
44	DBS-DA016401	Bushing	일반형 부싱	May.11.12 ~			2	2	2	2	2	2	2	2	
45	CLF-CB001700	Feed Lifting Shaft Crank(F)	들대 크랭크(전)				1	1	1	1	1	1	1	1	
46	DPK-CY001000	Cap	마개				1	1	1	1	1	1	1	1	
47	DPN-AA010400	Pin	평행핀				2	2	2	2	2	2	2	2	
48	CLF-BA001100	Feed Base	톱니받침				1	1	1	1	1	1	1	1	
49	CLF-CA000900	Feed Base Connecting Link	톱니받침 연결 링크				2	2	2	2	2	2	2	2	
50	DWS-AA014100	Washer	원형 평와셔				4	4	4	4	4	4	4	4	

Note: A→KM-1170BLX B→KM-1170BLX-7
C→KM-1172BLX D→KM-1172BLX-7
E→KM-1170BLXH F→KM-1172BLXH
G→KM-1170BL-7 H→KM-1172BL-7

B-4

Lower Feed Mechanism

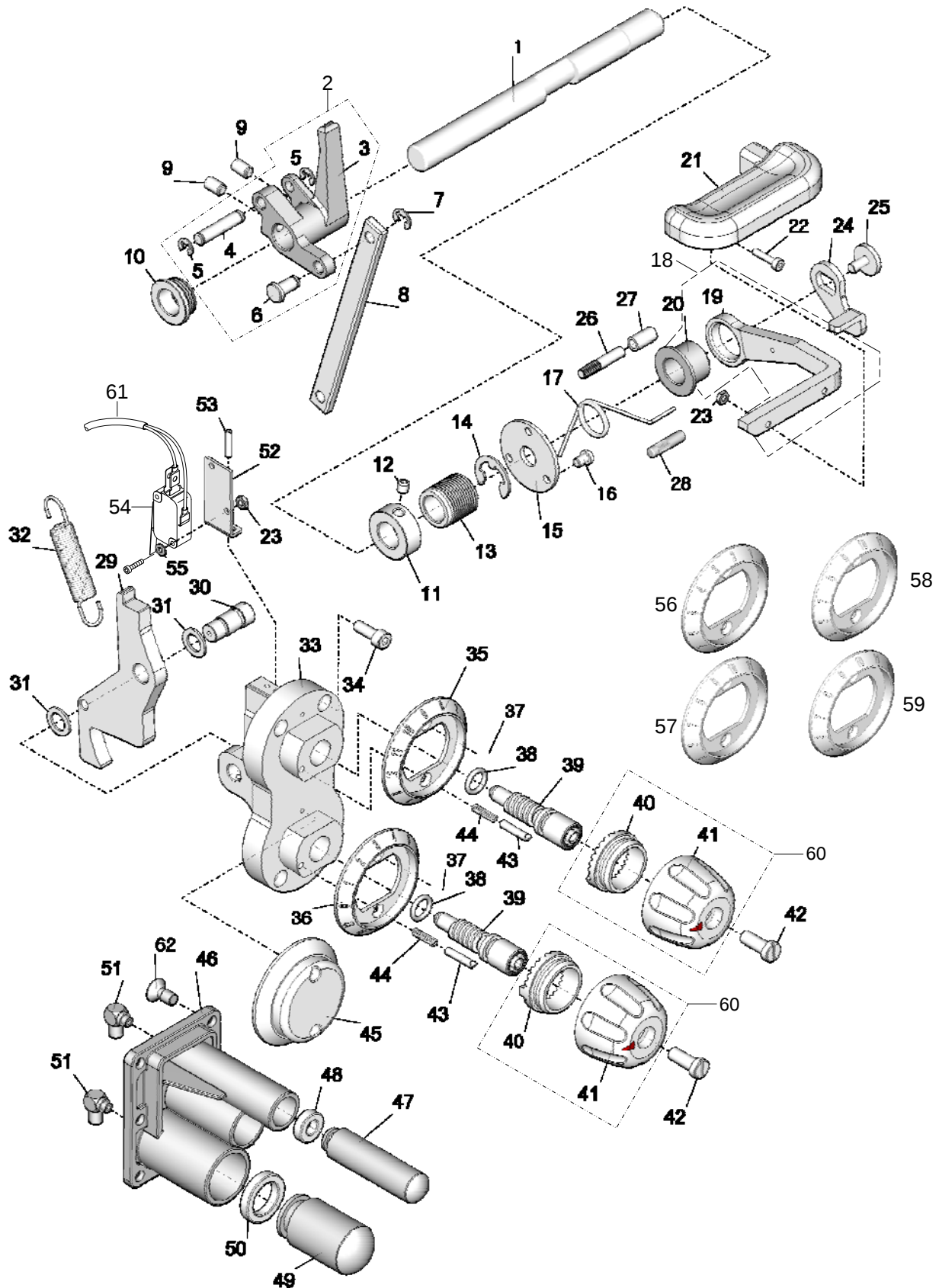
하 피이드 관계



B-5

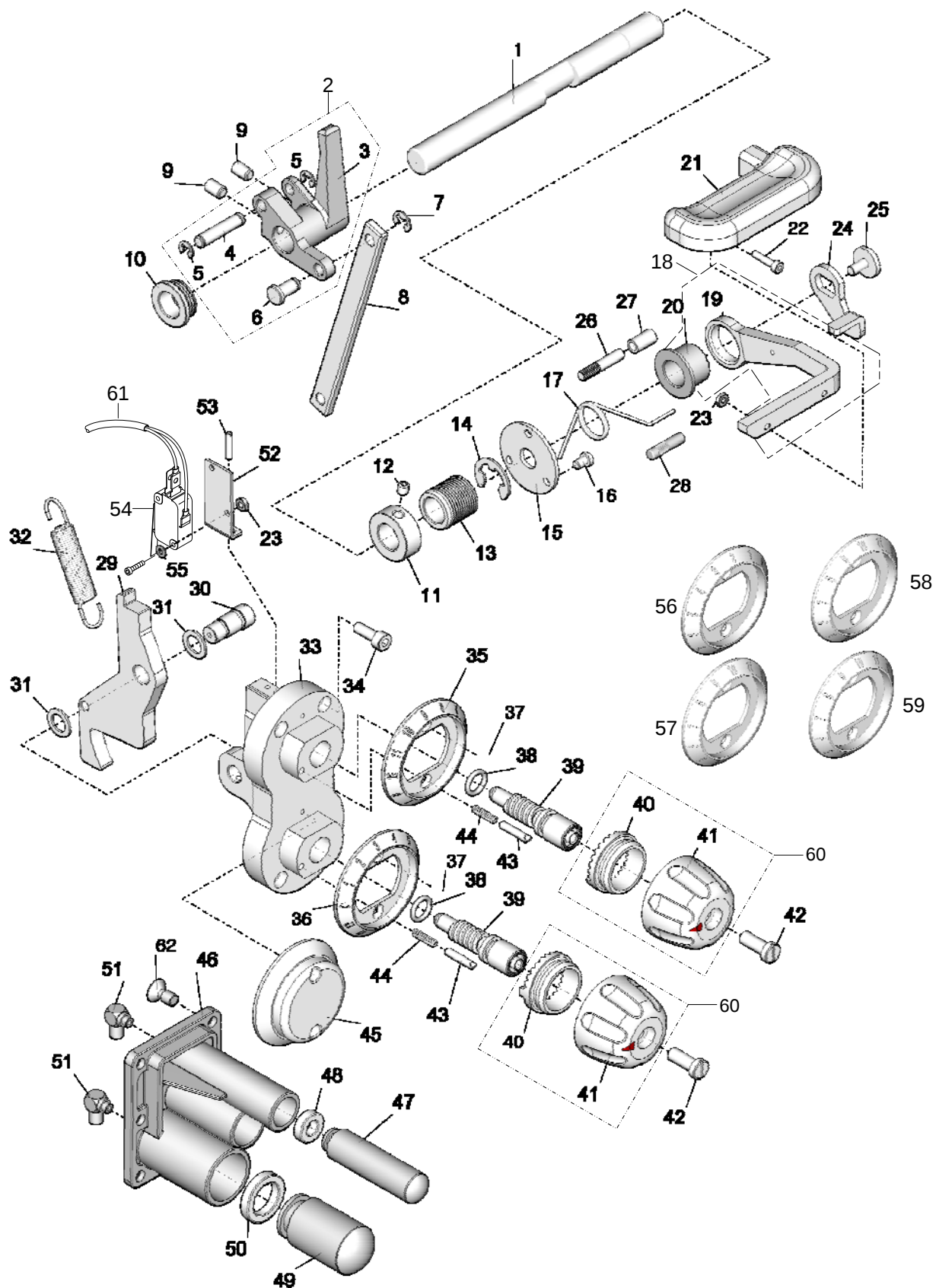
Feed Adjusting Mechanism

피이드 조절 관계



Ref. No	Part No.	Part Name	품명	Application date	Interchangeability	Hard ware	Q'ty								Remarks
							A	B	C	D	E	F	G	H	
1	CFA-KC001700	Reverse Lever Shaft	역진레버 축				1	1	1	1	1	1	1	1	
2	AFA-PS000800	Feed Adjusting Lever Assembly	피이드 조절 레버(조)				1	1	1	1	1	1	1	1	
3	CFA-CM001800	Feed Adjusting Lever	피이드 조절 레버				1	1	1	1	1	1	1	1	
4	DPN-AA010900	Pin	평행핀				1	1	1	1	1	1	1	1	
5	PSR-AC000300	E-Ring	E형 멈춤링				2	2	2	2	2	2	2	2	
6	DPN-AD007700	Pin	헤드볼이 핀				1	1	1	1	1	1	1	1	
7	PSR-AC000200	E-Ring	E형 멈춤링				1	1	1	1	1	1	1	1	
8	CFA-CC001400	Feed Regulator Connecting Rod	피이드 조절기 연결 로드	Jul.14.11			1	1	1	1	1	1	1	1	
	CFA-CC000800	Feed Regulator Connecting Rod	피이드 조절기 연결 로드				1	1	1	1	1	1	1	1	
9	PSC-CB002500	Set Screw	육각구멍볼이 멈춤나사				2	2	2	2	2	2	2	2	
10	DBS-DB007400	Bushing	플렌지형 부싱				1	1	1	1	1	1	1	1	
11	DCL-AA006300	Collar	고정나사형 칼라				1	1	1	1	1	1	1	1	
12	PSC-CB002300	Set Screw	육각구멍볼이 멈춤나사				1	1	1	1	1	1	1	1	
13	DBS-DA024800	Bushing	일반형 부싱				1	1	1	1	1	1	1	1	
14	PSR-AC001400	E-Ring	E형 멈춤링				1	1	1	1	1	1	1	1	
15	CFA-BJ000700	Reverse Lever Shaft Cover	역진레버 축 커버				1	1	1	1	1	1	1	1	
16	DSC-BJ000200	Screw	둥근납작 작은나사				3	3	3	3	3	3	3	3	
17	DSP-AC004800	Torsion Spring	비틀림 코일 스프링				1	1	1	1	1	1	1	1	
18	AFA-PS000700	Reverse Feed Lever Crank Assembly	역진레버 크랭크(조)				1	1	1	1	1	1	1	1	
19	CFA-CM002001	Reverse Feed Lever	역진레버	Feb.17.12			1	1	1	1	1	1	1	1	
20	CFA-CM001900	Reverse Feed Lever Bushing	역진레버 부싱				1	1	1	1	1	1	1	1	
21	CFA-LA000400	Reverse Feed Lever Handle	역진레버 핸들				1	1	1	1	1	1	1	1	
22	PSC-AC007300	Screw	육각구멍볼이 볼트				2	2	2	2	2	2	2	2	
23	PSN-AA001900	Nut	육각 너트				2	4	2	4	4	4	4	4	
24	CFA-BB001700	Reverse Feed Lever Connecting Bracket	역진레버 연결 브래킷				1	1	1	1	1	1	1	1	
25	DSC-BJ002400	Screw	둥근납작 작은나사				1	1	1	1	1	1	1	1	
26	CFA-KZ000100	Reverse Lever Stopper	역진레버 스토퍼				1	1	1	1	1	1	1	1	
27	CFA-FZ000200	Reverse Lever Stopper Rubber	역진레버 스토퍼 고무				1	1	1	1	1	1	1	1	
28	CFA-KZ000300	Reverse Lever Stopper	역진레버 스토퍼				1	1	1	1	1	1	1	1	
29	CFA-CM002900	Feed Regulator	피이드 조절기	Jul.14.11			1	1	1	1	1	1	1	1	
	CFA-CA001400	Feed Regulator	피이드 조절기				1	1	1	1	1	1	1	1	
30	CFA-KF000502	Feed Regulator Shaft	피이드 조절기 축				1	1	1	1	1	1	1	1	
31	DWS-AA014200	Washer	원형 평와셔				2	2	2	2	2	2	2	2	
32	DSP-AB006401	Extension Spring	인장 코일 스프링				1	1	1	1	1	1	1	1	
33	CFA-BB001801	Feed Regulator Bracket	피이드 조절기 브래킷				1	1	1	1	1	1	1	1	
34	PSC-AC000900	Bolt	육각구멍볼이 볼트				4	4	4	4	4	4	4	4	
35	CFA-CQ001400	Scale Ring (U) (12mm)	눈금링 (상) (12mm)				1	1	1	1	1	1	1	1	
36	CFA-CQ001700	Scale Ring (L) (12mm)	눈금링 (하) (12mm)				-	1	-	1	1	1	1	1	
37	PSC-BF000400	Screw	납작 작은나사				2	4	2	4	4	4	4	4	
38	PPK-BA001600	O-Ring	운동용(P) 오링				1	2	1	2	2	2	2	2	
39	CFA-KJ000901	Feed Adjusting Dial Shaft	피이드 조절 다이얼 축				1	2	1	2	2	2	2	2	
40	CFA-CQ002100	Feed Regulator Dial Insert	피이드 조절 다이얼 인서트				1	2	1	2	2	2	2	2	
41	CFA-CQ002000	Feed Regulator Dial	피이드 조절 다이얼				1	2	1	2	2	2	2	2	
42	DSC-BF015000	Screw	납작 작은나사				1	2	1	2	2	2	2	2	
43	DPN-BB002100	Locating Pin	위치결정핀				1	2	1	2	2	2	2	2	
44	DSP-AA002800	Compression Spring	압축 코일 스프링				1	2	1	2	2	2	2	2	
45	CFA-LA000500	Feed Regulator Cover	피이드 조절기 커버				1	-	1	-	-	-	-	-	
46	DPP-CA000201	Air Cylinder	에어 실린더	Jul.10.12 ~			1	1	1	1	1	1	1	1	
47	CFA-CN000200	Piston	피스톤				-	1	-	1	1	1	1	1	
48	PPK-AA001000	Oil Seal	S형 오일씸				-	1	-	1	1	1	1	1	

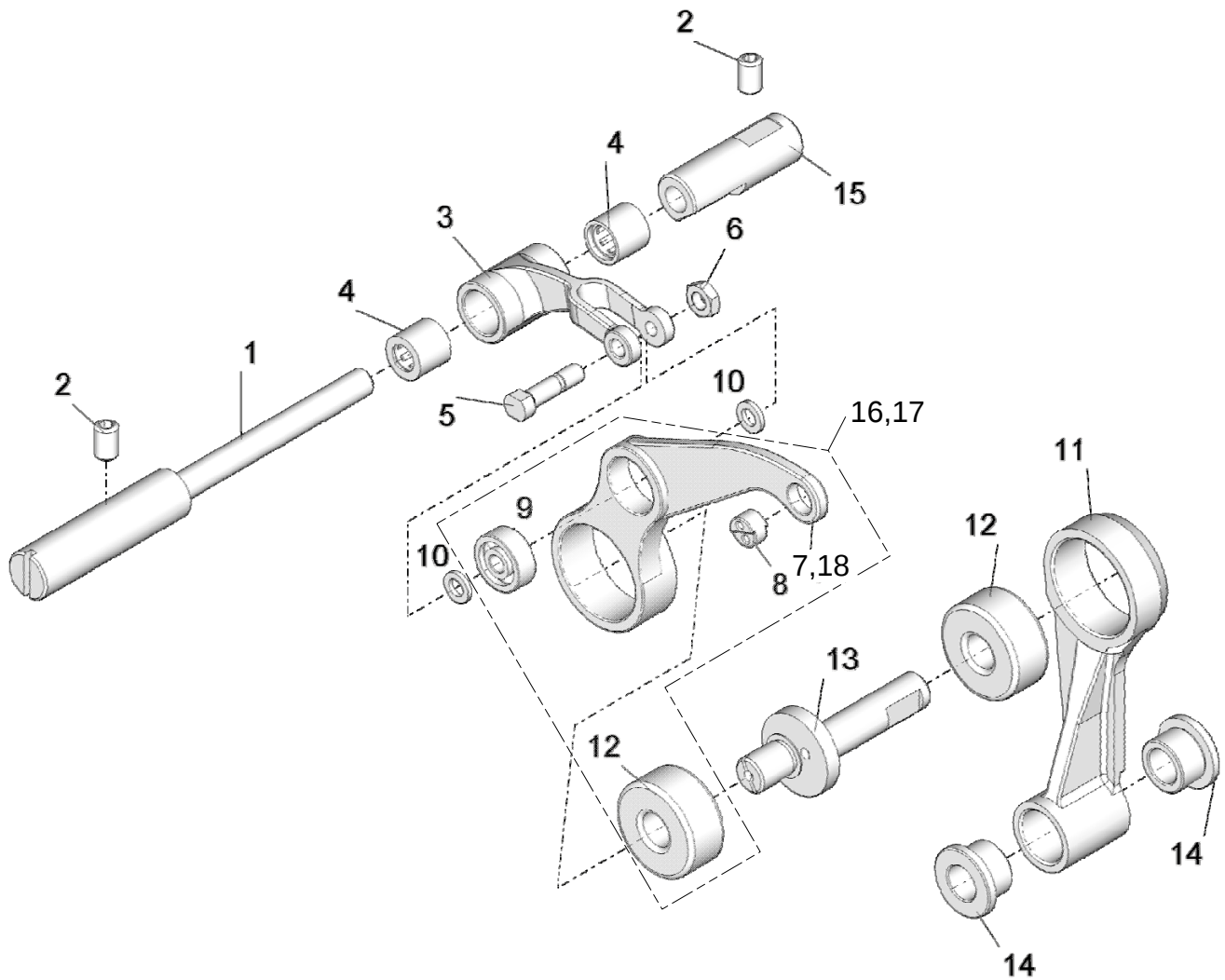
Note: A→KM-1170BLX B→KM-1170BLX-7
C→KM-1172BLX D→KM-1172BLX-7
E→KM-1170BLXH F→KM-1172BLXH
G→KM-1170BL-7 H→KM-1172BL-7

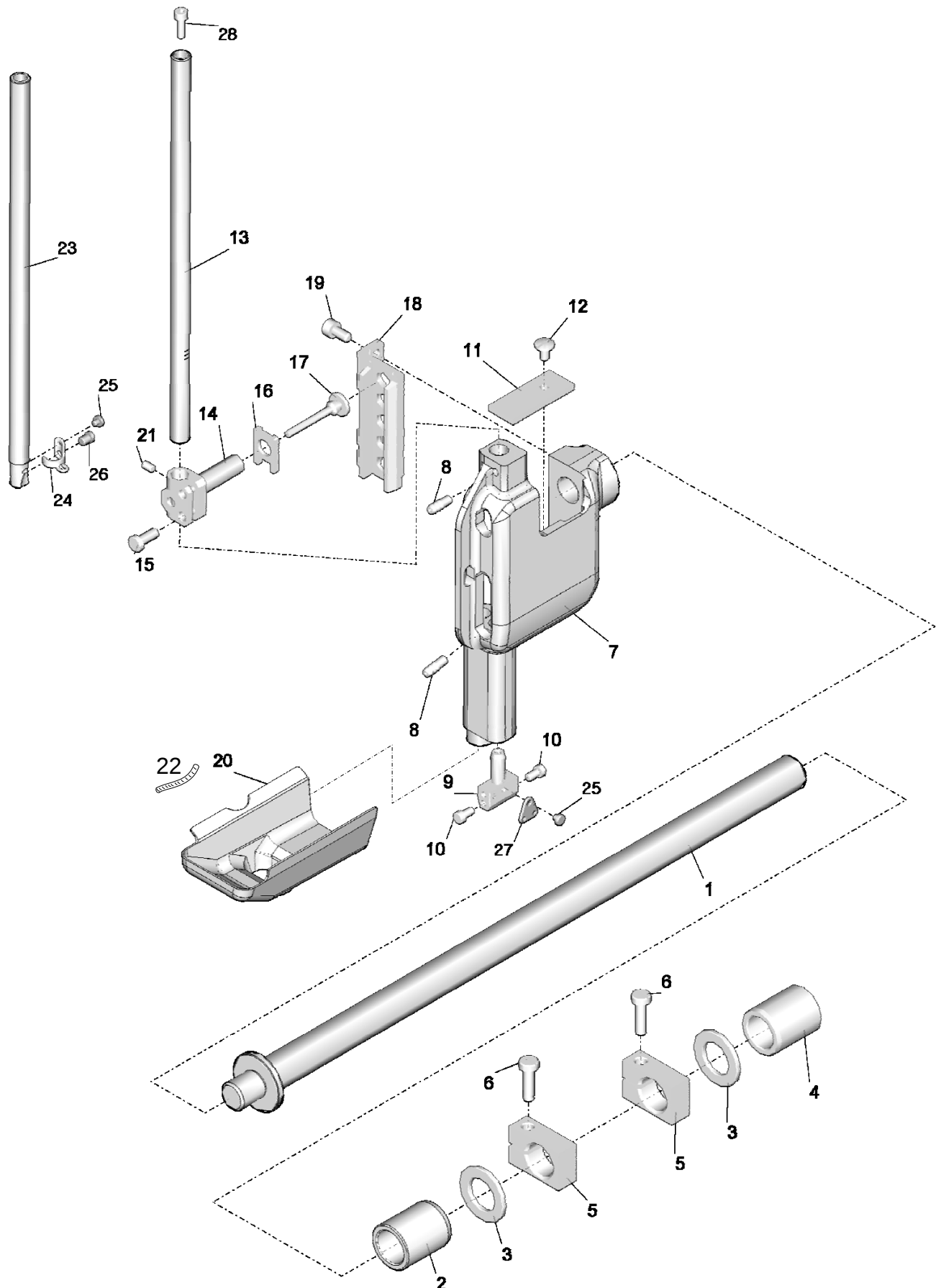


C-1

Thread Take Up Lever Mechanism

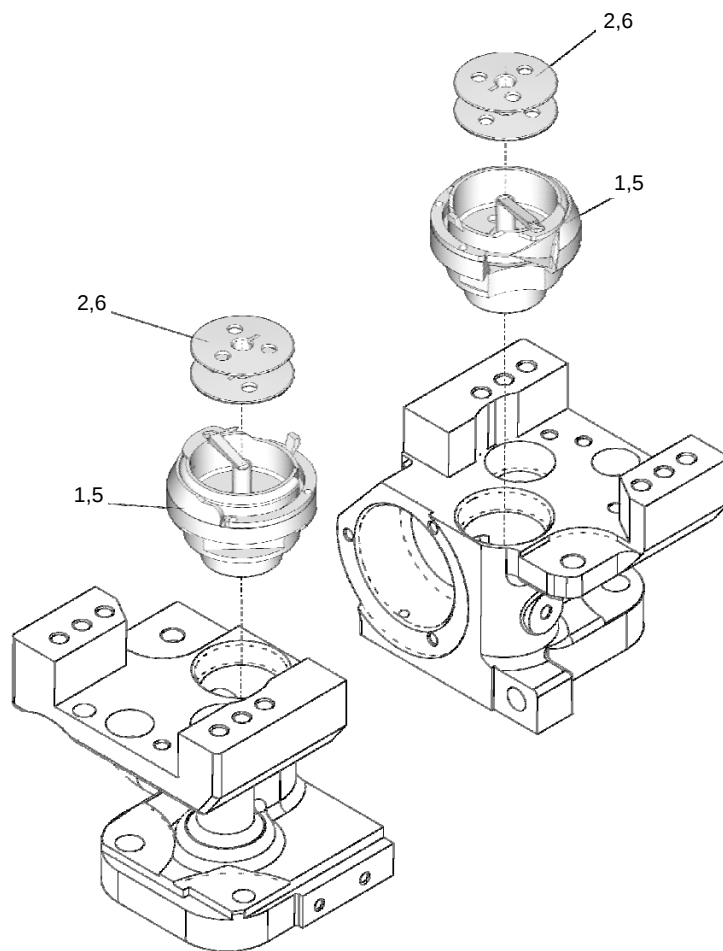
실채기 관계



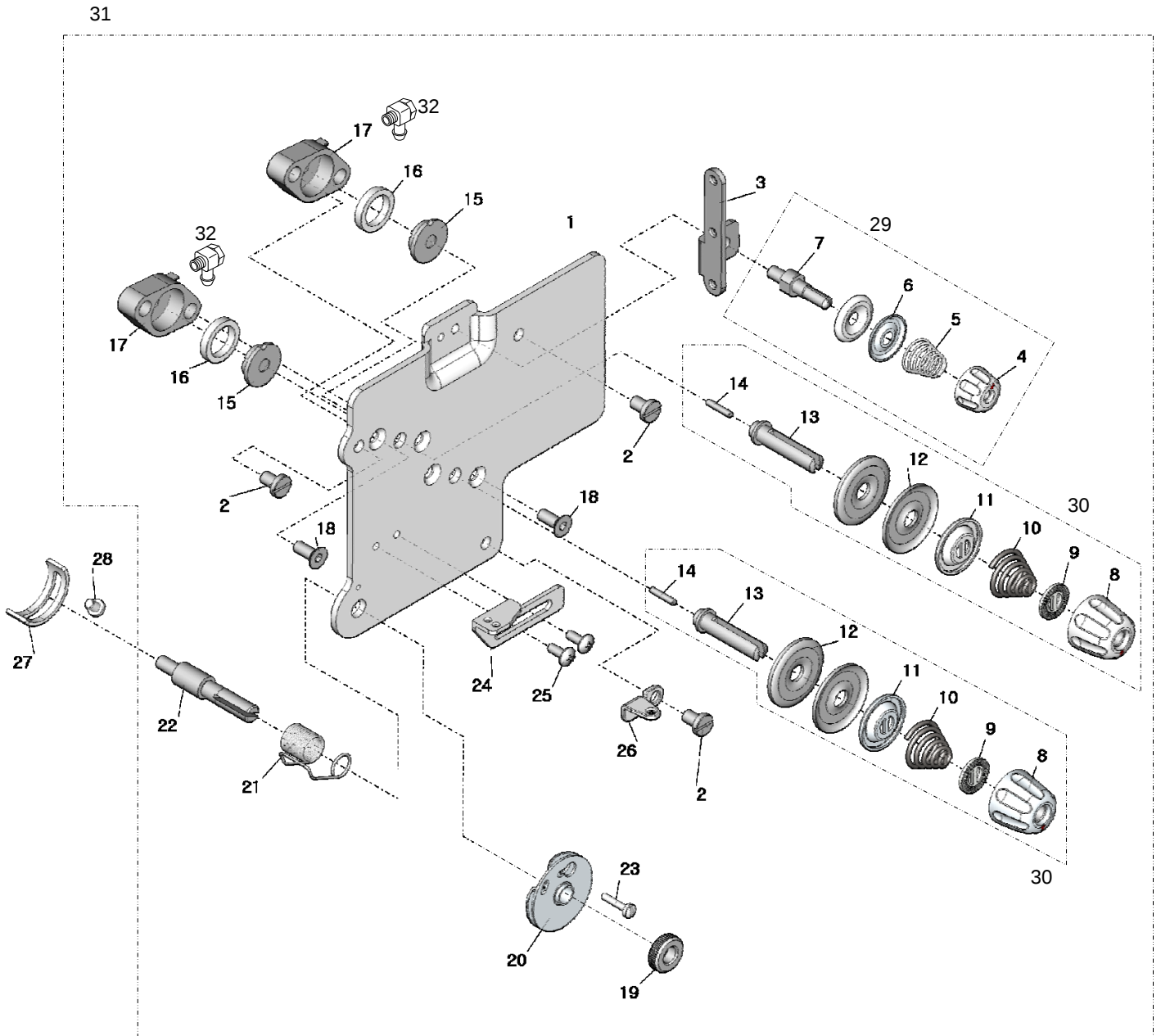


[illegible]

Note: A→KM-1170BLX	B→KM-1170BLX-7
C→KM-1172BLX	D→KM-1172BLX-7
E→KM-1170BLXH	F→KM-1172BLXH
G→KM-1170BL-7	H→KM-1172BL-7

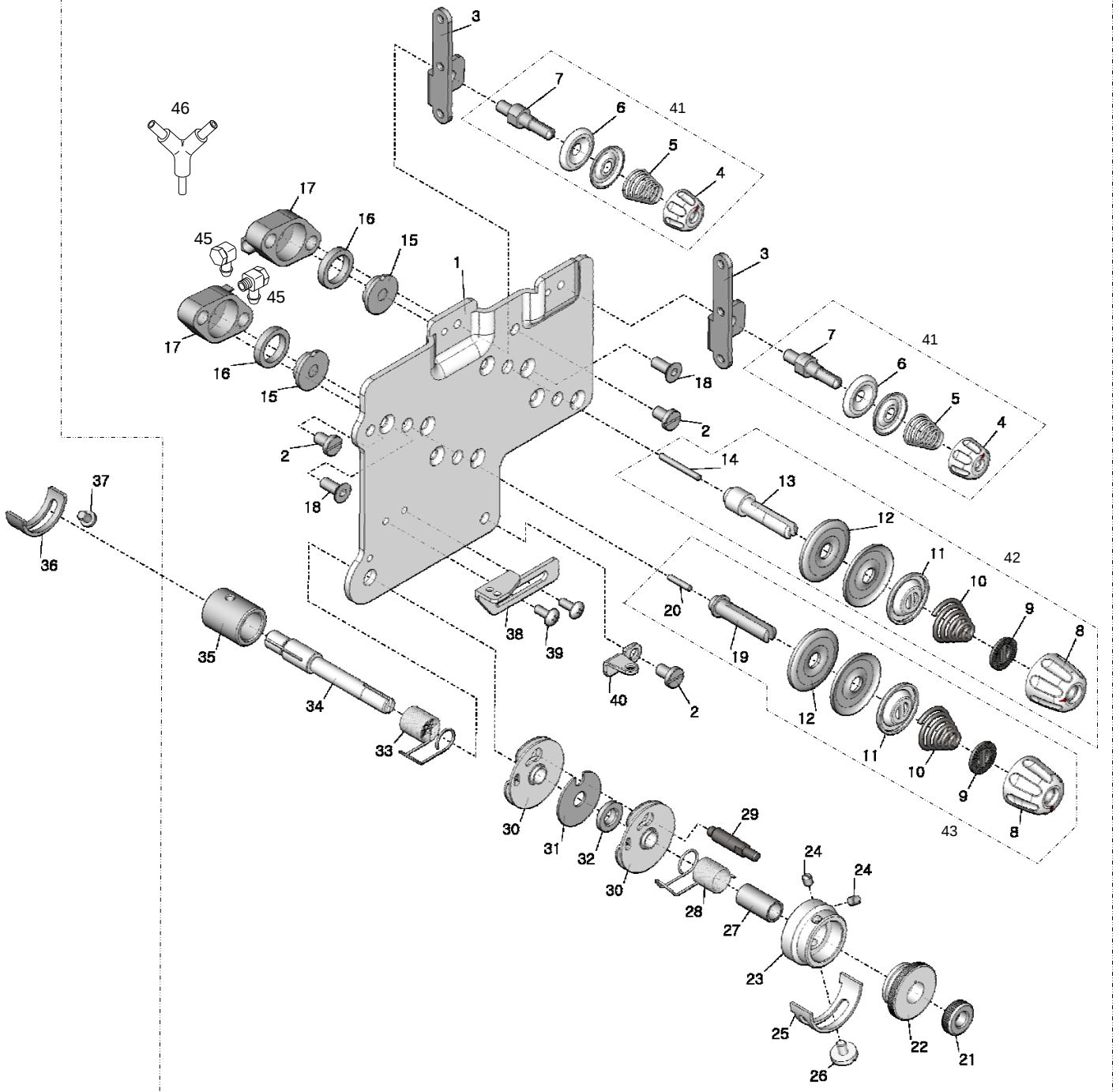


Thread Tension Adjusting Mechanism(KM-1170 series) 실장력 조절 관계 (KM-1170 시리즈)



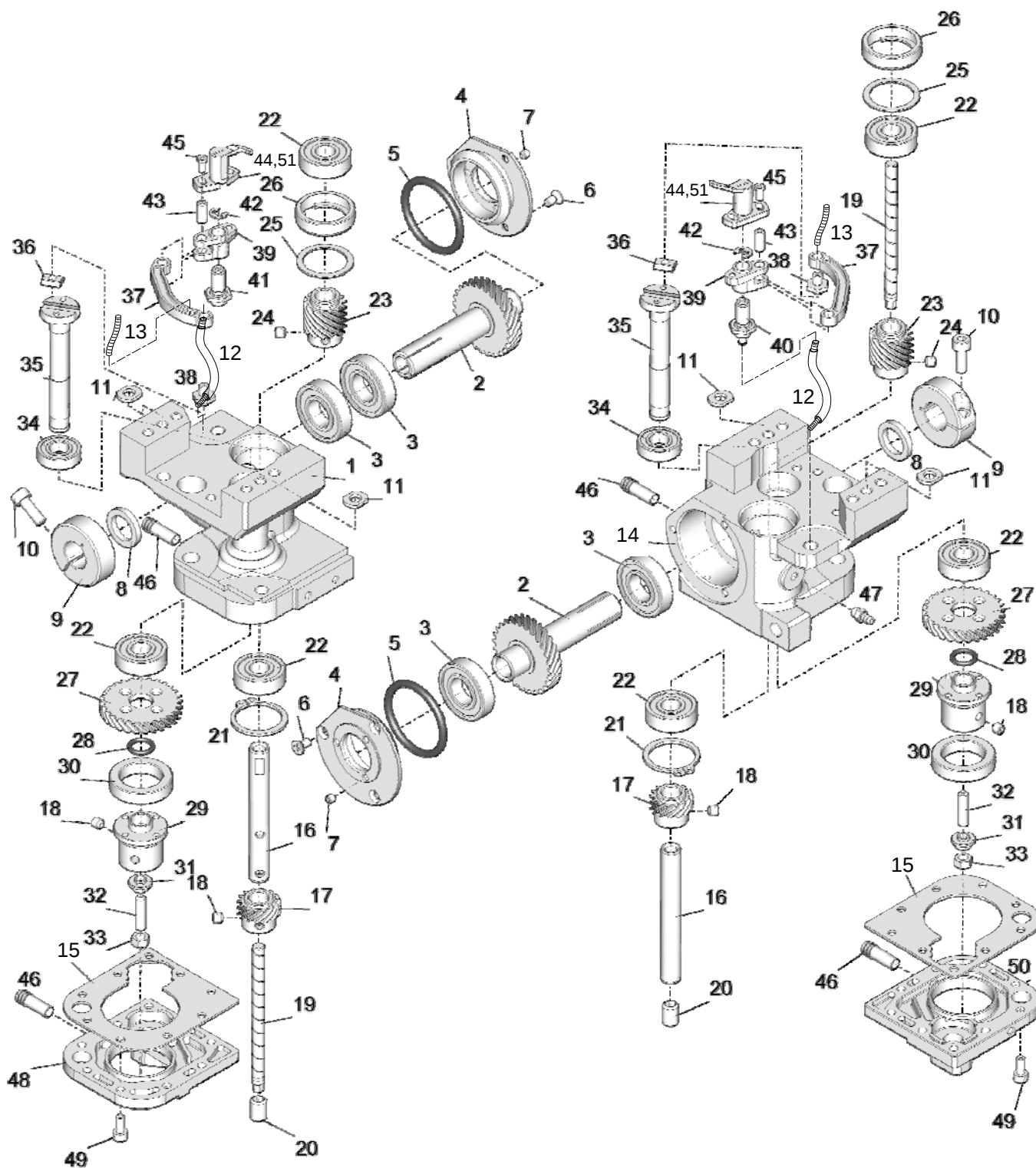
Thread Tension Adjusting Mechanism(KM-1172 series) 실장력 조절 관계 (KM-1172 시리즈)

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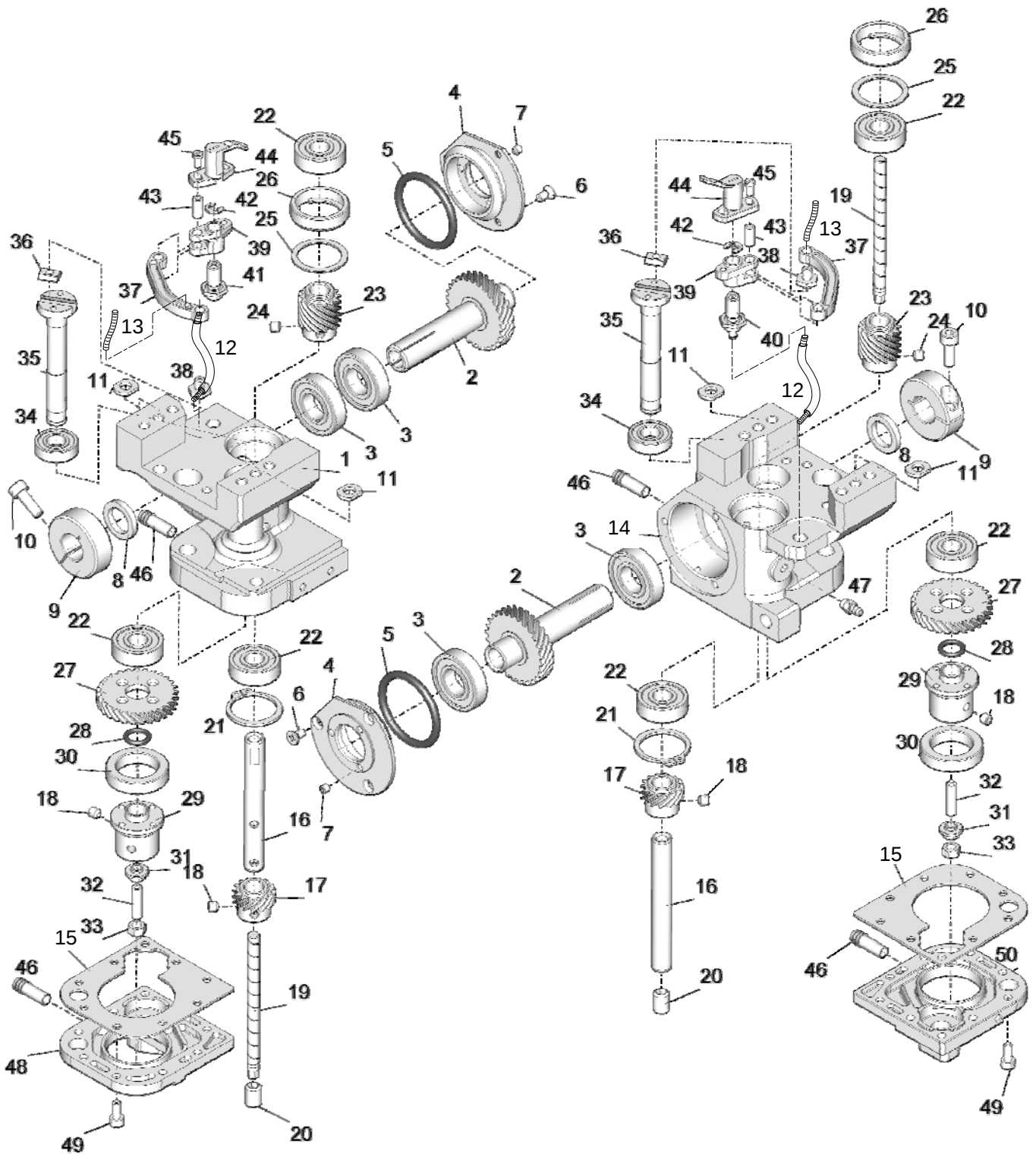
Ref. No	Part No.	Part Name	품명	Application date	Interchang eability	Hard ware	Q'ty								Remarks
							A	B	C	D	E	F	G	H	
1	CTA-BJ002500	Thread Tension Adjusting Ass'y Base	실조절 장치 베이스				-	-	1	1	-	1	-	1	
2	DSC-BF002200	Screw	납작 작은나사				-	-	3	3	-	3	-	3	
3	CMB-HK007200	Thread Guide	실안내				-	-	2	2	-	2	-	2	
4	DSN-CD001000	Thread Adjusting Nut	보조실장력조절캡				-	-	2	2	-	2	-	2	
5	DSP-BA003200	Conical Spring	원추코일 스프링				-	-	2	2	-	2	-	2	
6	CTA-HL000500	Thread Guide Disk	실안내 접시				-	-	2	2	-	2	-	2	
7	CTA-HM000700	Thread Tension Adjusting Shaft	실조절장치축				-	-	2	2	-	2	-	2	
8	DSN-CD001100	Thread Adjusting Nut	윗실장력조절캡				-	-	4	4	-	4	-	4	
9	CTA-BJ000100	Spring Stopper	스프링 스토퍼				-	-	4	4	-	4	-	4	
10	DSP-BA003000	Conical Spring	원추코일 스프링				-	-	4	4	-	4	-	4	
11	CTA-BJ000200	Thread Guide Disk Presser Plate	실안내 접시 누름판				-	-	4	4	-	4	-	4	
12	CTA-HL001400	Thread Guide Disk	실 안내 접시				-	-	4	4	-	4	-	4	
13	CTA-HM001800	Thread Tension Adjusting Shaft	실조절장치축				-	-	2	2	-	2	-	2	
14	DPN-AA021000	Pin	평행핀				-	-	2	2	-	2	-	2	
15	CTA-CN000100	Piston	피스톤				-	-	4	4	-	4	-	4	
16	PPK-DA000100	Piston Ring	피스톤 링				-	-	4	4	-	4	-	4	
17	DPP-CA000100	Air Cylinder	에어 실린더				-	-	4	4	-	4	-	4	
18	PSC-BB001500	Screw	접시 작은나사				-	-	8	8	-	8	-	8	
19	CTA-HM002900	Thread Tension Adjusting Shaft	실조절장치축				-	-	2	2	-	2	-	2	
20	DPN-AA020900	Pin	평행핀				-	-	2	2	-	2	-	2	
21	DSN-CD000700	Thread Adjusting Nut	실조절너트				-	-	1	1	-	1	-	1	
22	CTA-BK000200	Thread Take Up Spring Plate	실채기 스프링 판				-	-	1	1	-	1	-	1	
23	CTA-BA000900	Thread Tension Adjusting Body	실장력 조절장치 몸체				-	-	1	1	-	1	-	1	
24	DSC-CA003100	Set Screw	홈볼이 멈춤나사				-	-	2	2	-	2	-	2	
25	CTA-BJ002200	Thread Take Up Spring Stopper	실채기 스프링 스토퍼				-	-	1	1	-	1	-	1	
26	DSC-BF016100	Screw	납작 작은나사				-	-	1	1	-	1	-	1	
27	DCL-BB001900	Space Collar	외륜용 스페이서				-	-	1	1	-	1	-	1	
28	DSP-BB001201	Thread Take Up Spring	실채기 스프링	Nov. 19.12 ~			-	-	1	1	-	1	-	1	
29	CTA-KF000200	Thread Take Up Spring Guide	실채기 스프링 안내				-	-	1	1	-	1	-	1	
30	CTA-BJ002300	Thread Take Up Spring Guide	실채기 스프링 안내				-	-	2	2	-	2	-	2	
31	DWS-AA013600	Washer	원형 평와셔				-	-	1	1	-	1	-	1	
32	DCL-BB001800	Space Collar	외륜용 스페이서				-	-	1	1	-	1	-	1	
33	DSP-BB001301	Thread Take Up Spring	실채기 스프링	Nov. 19.12 ~			-	-	1	1	-	1	-	1	
34	CTA-HM001700	Thread Tension Adjusting Shaft	실조절장치축				-	-	1	1	-	1	-	1	
35	DBS-DA023000	Bushing	일반형 부싱				-	-	1	1	-	1	-	1	
36	CTA-BJ001900	Thread Take Up Spring Stopper	실채기 스프링 스토퍼				-	-	1	1	-	1	-	1	
37	DSC-BJ001100	Screw	둥근납작 작은나사				-	-	1	1	-	1	-	1	
38	CMB-HK005200	Thread Guide	실안내				-	-	1	1	-	1	-	1	
39	PSC-BH001000	Screw	트러스 작은나사				-	-	2	2	-	2	-	2	
40	CMB-HK002900	Thread Guide	실안내				-	-	1	1	-	1	-	1	
41	ATA-PS004300	Sub Thread Tension Adjusting Ass'y	보조 실장력조절 장치(조)				-	-	2	2	-	2	-	2	
42	ATA-PS006200	Thread Tension Adjusting Ass'y	주 실장력조절 장치(조)				-	-	2	2	-	2	-	2	
43	ATA-PS004400	Thread Tension Adjusting Ass'y	주 실장력조절 장치(조)				-	-	2	2	-	2	-	2	
44	ATA-PS004500	Thread Tension Adjusting Ass'y	실장력조절 장치(조)				-	-	1	1	-	1	-	1	
45	PPP-AA002500	Fitting	피팅				-	-	4	4	-	4	-	4	
46	PPP-AA004500	Fitting	피팅				-	-	2	2	-	2	-	2	

Note: A→KM-1170BLX B→KM-1170BLX-7
C→KM-1172BLX D→KM-1172BLX-7
E→KM-1170BLXH F→KM-1172BLXH
G→KM-1170BL-7 H→KM-1172BL-7



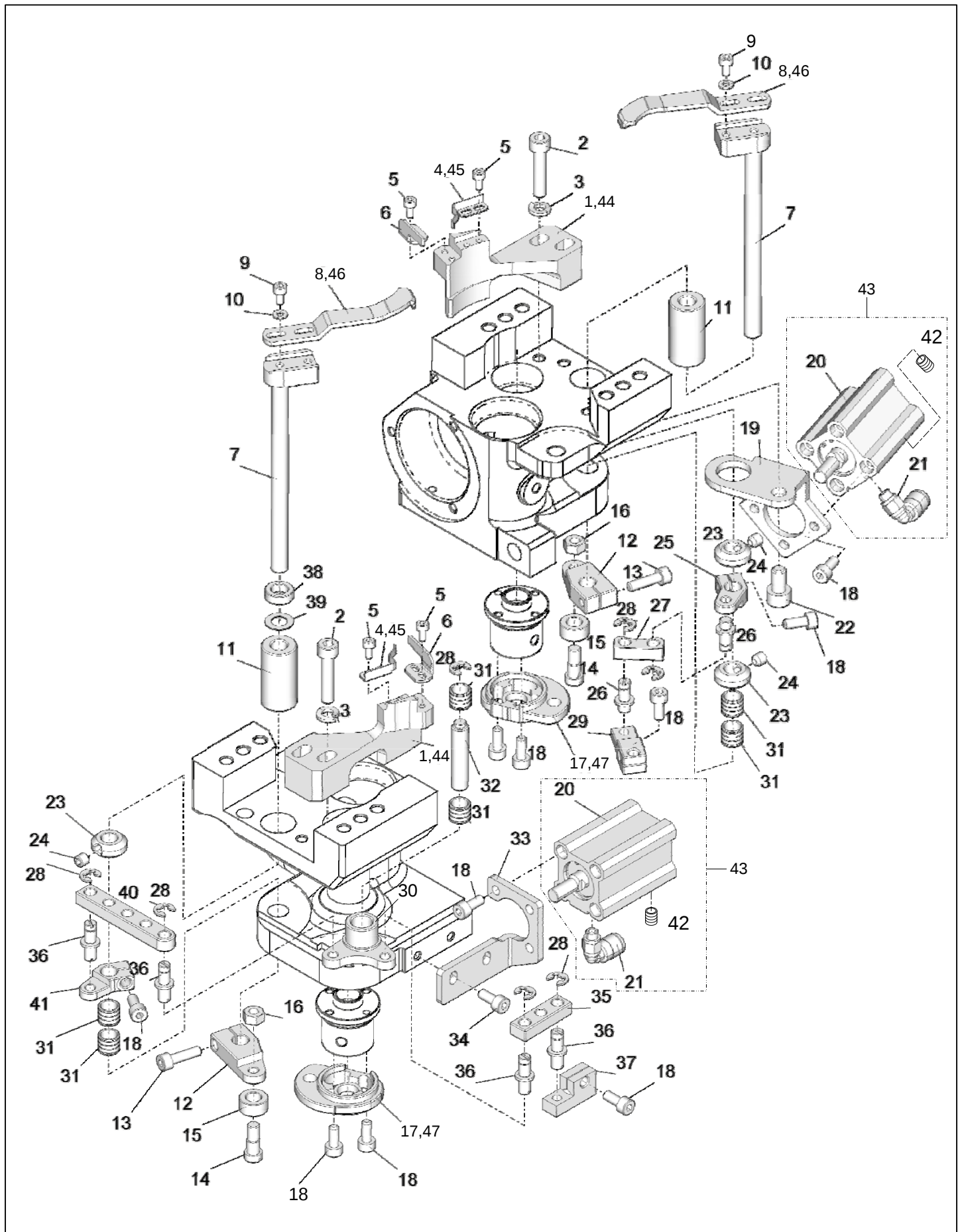
Ref .No	Part No.	Part Name	품 명	Application date	Interchang eability	Hard ware	Q'ty								Remarks
							A	B	C	D	E	F	G	H	
1	CHB-BA000901	Hook Base(L)	훅베이스(좌)				-	-	1	1	-	1	-	1	
2	DGR-AB001801	Helical Gear	헬리컬 기어	Oct.19.12 ~			1	1	2	2	1	2	1	2	
3	PBR-AA008301	Ball Bearing	볼 베어링				2	2	4	4	2	4	2	4	
4	CHB-LA000300	Hook Base Cover(F)	훅베이스 커버(전)				1	1	2	2	1	2	1	2	
5	PPK-BA001900	O-Ring	운동용(P) 오링				1	1	2	2	1	2	1	2	
6	PSC-BB000400	Screw	접시 작은나사				3	3	6	6	3	6	3	6	
7	PSC-CB002900	Set Screw	육각구멍볼이 멈춤나사				3	3	6	6	3	6	3	6	
8	PPK-AD000200	Oil Seal	G형 오일씰				1	1	2	2	1	2	1	2	
9	DCL-AC000500	Collar	슬릿형 칼라				1	1	2	2	1	2	1	2	
10	PSC-AC003900	Bolt	육각구멍볼이 볼트				1	1	2	2	1	2	1	2	
11	DWS-AA014300	Washer	원형 평와셔				2	2	4	4	2	4	2	4	
12	CLB-JG000500	Oil Hose	급유 호스				1	1	1	1	1	1	1	1	
13	CLB-JD000300	Oil Wick	유심				1	1	1	1	1	1	1	1	
14	CHB-BA001002	Hook Base(R)	훅베이스(우)	Oct.09.12 ~			1	1	1	1	1	1	1	1	
15	CHB-FC000200	Hook Base Cover Gasket	훅베이스 커버 개스킷				1	1	2	2	1	2	1	2	
16	CHB-KC000100	Hook Shaft	훅 축				1	1	2	2	1	2	1	2	
17	DGR-AB001600	Helical Gear	헬리컬 기어				1	1	2	2	1	2	1	2	
18	DSC-CB000700	Set Screw	육각구멍볼이 멈춤나사				4	4	8	8	4	8	4	8	
19	CHB-KC000200	Hook Shaft	훅 축				1	1	2	2	1	2	1	2	
20	CHB-BF000300	Hook Shaft Holder	훅 축 홀더				1	1	2	2	1	2	1	2	
21	PSR-AA001600	C-Ring	C형(축용) 멈춤링				1	1	2	2	1	2	1	2	
22	PBR-AA008100	Ball Bearing	볼 베어링				3	3	6	6	3	6	3	6	
23	DGR-AB001500	Helical Gear	헬리컬 기어				1	1	2	2	1	2	1	2	
24	PSC-CB000300	Set Screw	육각구멍볼이 멈춤나사				2	2	4	4	2	4	2	4	
25	DWS-AA014800	Washer	원형 평와셔				1	1	2	2	1	2	1	2	
26	CHB-BN000100	Hook Support Ring	훅 받침 링				1	1	2	2	1	2	1	2	
27	DGR-AB001700	Helical Gear	헬리컬 기어				1	1	2	2	1	2	1	2	
28	DPK-BA000500	O-Ring	운동용(P) 오링				1	1	2	2	1	2	1	2	
29	DBS-DB005300	Bushing	플렌지형 부싱				1	1	2	2	1	2	1	2	
30	PPK-AA001100	Oil Seal	S형 오일씰				1	1	2	2	1	2	1	2	
31	DSN-CY000700	Fixed Nut	고정 너트				1	1	2	2	1	2	1	2	
32	PSC-CB002800	Set Screw	육각구멍볼이 멈춤나사				1	1	2	2	1	2	1	2	
33	PSN-AA000700	Nut	육각 너트				1	1	2	2	1	2	1	2	
34	PBR-AA008200	Ball Bearing	볼 베어링				1	1	2	2	1	2	1	2	
35	CHB-KZ000100	Opener Shaft	오프너 축				1	1	2	2	1	2	1	2	
36	CHB-CD000100	Opener Slide Block	오프너 슬라이드 블록				1	1	2	2	1	2	1	2	
37	CHB-CA000200	Opener Link	오프너 링크				1	1	2	2	1	2	1	2	
38	DSC-FG001700	Hinge Screw	무두받침 단나사				1	1	2	2	1	2	1	2	
39	CHB-BA000500	Opener Base	오프너 베이스				1	1	2	2	1	2	1	2	
40	DSC-FG001500	Hinge Screw	무두받침 단나사				1	1	1	1	1	1	1	1	
41	DSC-FG001600	Hinge Screw	무두받침 단나사				-	-	1	1	-	1	-	1	
42	PSR-AC000300	E-Ring	E형 멈춤링				1	1	2	2	1	2	1	2	
43	DPN-AA012100	Pin	평행핀				1	1	2	2	1	2	1	2	
44	CHB-HN000201	Opener	오프너				1	1	2	2	1	2	-	-	
45	DSC-BF006200	Screw	납작 작은나사				2	2	4	4	2	4	2	4	
46	CLB-JP002600	Nipple	니플				2	2	4	4	2	4	2	4	
47	CLB-JP002400	Nipple	니플				1	1	1	1	1	1	1	1	
48	CHB-LA000100	Hook Base Cover(L)	훅베이스 커버(좌)				-	-	1	1	-	1	-	1	
49	PSC-AC000200	Bolt	육각구멍볼이 볼트				9	9	18	18	9	18	9	18	
50	CHB-LA000200	Hook Base Cover(R)	훅베이스 커버(우)				1	1	1	1	1	1	1	1	

Note: A→KM-1170BLX B→KM-1170BLX-7
C→KM-1172BLX D→KM-1172BLX-7
E→KM-1170BLXH F→KM-1172BLXH
G→KM-1170BL-7 H→KM-1172BL-7



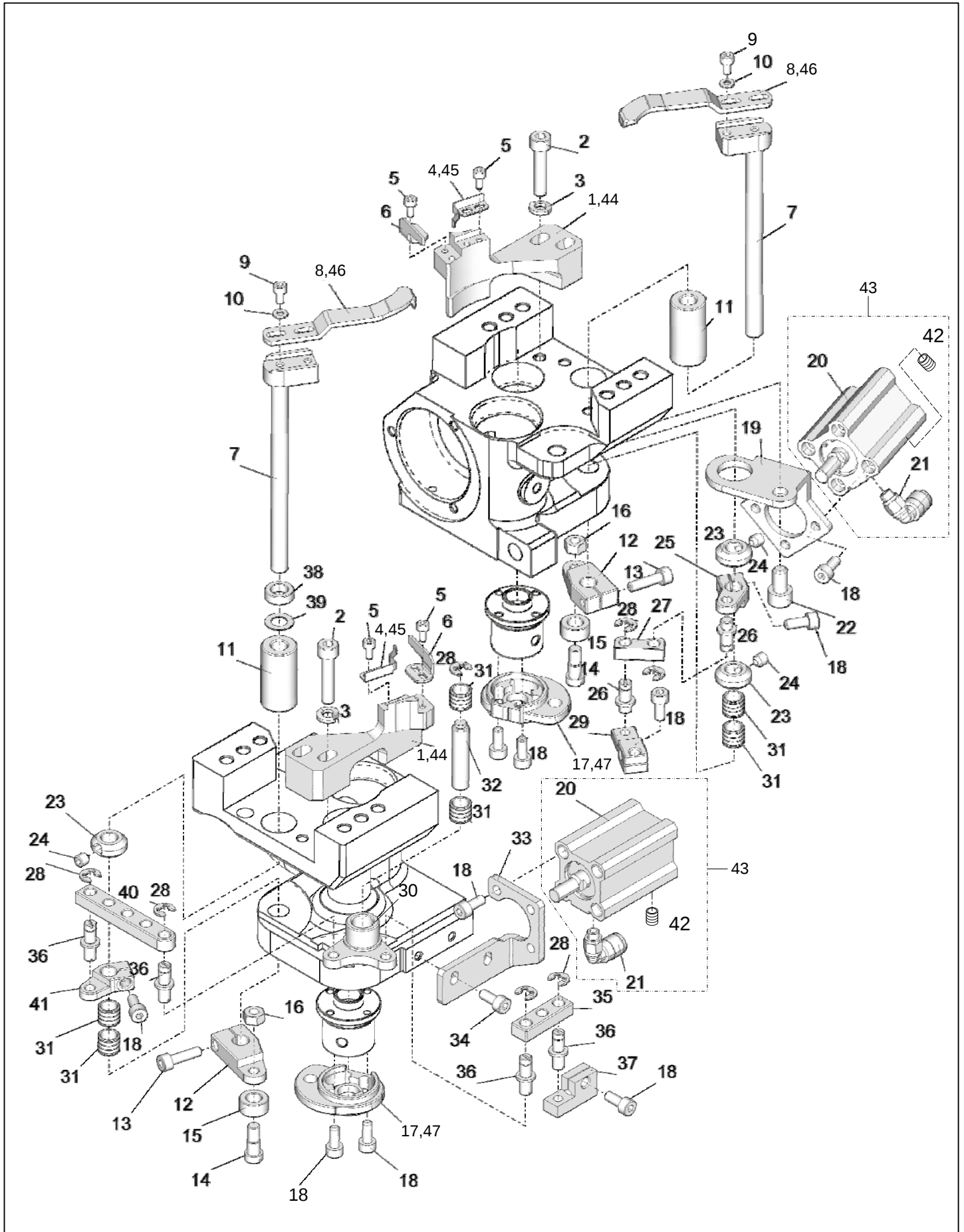
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Note: A	→KM-1170BLX	B	→KM-1170BLX-7
C	→KM-1172BLX	D	→KM-1172BLX-7
E	→KM-1170BLXH	F	→KM-1172BLXH
G	→KM-1170BL-7	H	→KM-1172BL-7



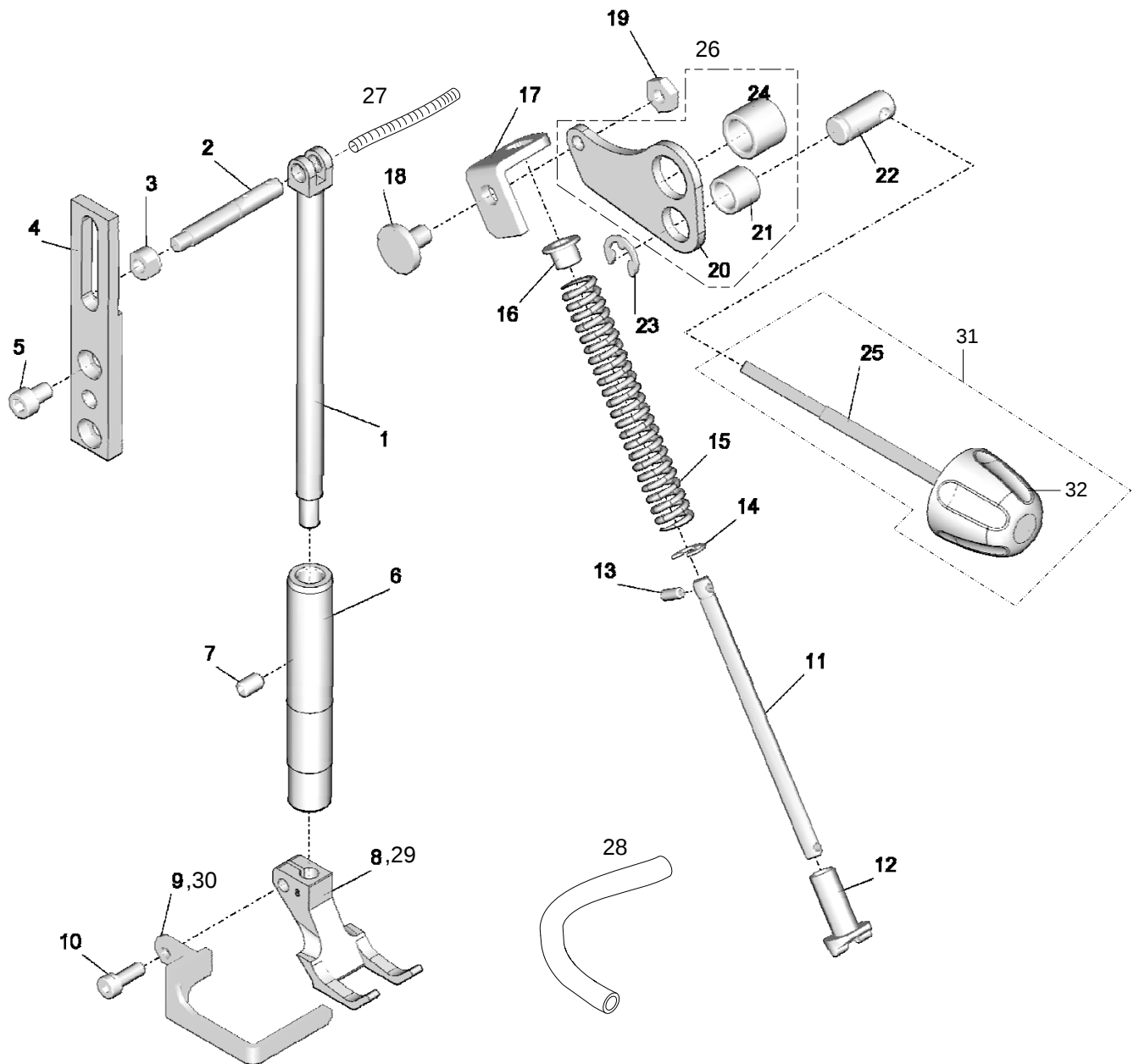
Ref. No	Part No.	Part Name	품 명	Application date	Interchang eability	Hard ware	Q'ty								Remarks
							A	B	C	D	E	F	G	H	
1	CTT-BA001701	Fixed Mes Base	고정메스 베이스	Aug.23.11 ~			-	1	-	2	-	-	-	-	
	CTT-BA000900	Fixed Mes Base	고정메스 베이스				-	1	-	2	-	-	-	-	
2	PSC-AC012100	Bolt	육각구멍볼이 볼트				-	2	-	4	-	-	2	4	
3	DWS-CA000100	Spring Washer	스프링 와셔				-	2	-	4	-	-	2	4	
4	CTT-BJ005501	Thread Holder	실잡이	Feb.03.12 ~			-	1	-	2	-	-	-	-	
	CTT-BJ005500	Thread Holder	실잡이	Jul.19.11 ~			-	1	-	2	-	-	-	-	
	CTT-BJ004300	Thread Holder	실잡이				-	1	-	2	-	-	-	-	
5	DSC-AC001800	Bolt	육각구멍볼이 볼트				-	4	-	8	-	-	4	8	
6	CTT-NB002302	Fixed Mes	고정메스	Aug.24.11 ~			-	1	-	2	-	-	1	2	
	CTT-NB002301	Fixed Mes	고정메스	Aug.24.11 ~			-	1	-	2	-	-	1	2	
	CTT-NB001300	Fixed Mes	고정메스				-	1	-	2	-	-	1	2	
7	CTT-KZ000300	Moving Mes Shaft	동메스 축				-	1	-	2	-	-	1	2	
8	CTT-NA002201	Moving Mes	동메스	Mar.20.12 ~			-	1	-	2	-	-	-	-	
	CTT-NA002200	Moving Mes	동메스	Aug.23.11 ~			-	1	-	2	-	-	-	-	
	CTT-NA001200	Moving Mes	동메스				-	1	-	2	-	-	-	-	
9	PSC-AC007600	Bolt	육각구멍볼이 볼트				-	2	-	4	-	-	2	4	
10	PWS-AA001900	Washer	원형 평와셔				-	2	-	4	-	-	2	4	
11	DBS-DA018601	Bushing	일반형 부싱	Dec.19.11 ~			-	1	-	2	-	-	1	2	
12	CTT-CM002100	Thread Trimming Lever	사절레버				-	1	-	2	-	-	1	2	
13	PSC-AC006200	Bolt	육각구멍볼이 볼트				-	1	-	2	-	-	1	2	
14	DSC-FA015900	Hinge Screw	납작 단나사				-	1	-	2	-	-	1	2	
15	DBS-AA000901	Bushing	미끄럼베어링용 부싱	Sep.26.11 ~			-	1	-	2	-	-	1	2	
16	DSN-AA002600	Nut	육각 너트				-	1	-	2	-	-	1	2	
17	CTT-DF000600	Thread Trimming Cam	사절 캠	Oct.19.12 ~			-	1	-	2	-	-	-	-	
	CTT-DF000301	Thread Trimming Cam	사절 캠	Oct.18.12 ~			-	1	-	2	-	-	-	-	
18	PSC-AC000200	Bolt	육각구멍볼이 볼트				-	9	-	17	-	-	9	17	
19	CTT-BB002600	Cylinder Bracket	실린더 브래킷				-	1	-	1	-	-	1	1	
20	PPP-CA003600	Air Cylinder	에어 실린더				-	1	-	2	-	-	1	2	
21	PPP-AA003900	Fitting	피팅				-	1	-	2	-	-	1	2	
22	PSC-AC012000	Bolt	육각구멍볼이 볼트				-	1	-	1	-	-	1	1	
23	DCL-AA006501	Collar	고정나사형 칼라				-	2	-	3	-	-	2	3	
24	DSC-CB000700	Set Screw	육각구멍볼이 멈춤나사				-	2	-	3	-	-	2	3	
25	CTT-CA001302	Thread Trimming Lever Connecting Link	사절레버 연결 링크	Sep.07.12 ~			-	1	-	1	-	-	1	1	
	CTT-CA001301	Thread Trimming Lever Connecting Link	사절레버 연결 링크	Jul.04.12 ~			-	1	-	1	-	-	1	1	
26	DSC-FG002300	Hinge Screw	무두받침 단나사				-	2	-	2	-	-	2	2	
27	CTT-CC001700	Thread Trimming Connecting Rod	사절 연결 로드				-	1	-	1	-	-	1	1	
28	PSR-AC000300	E-Ring	E형 멈춤링				-	2	-	7	-	-	2	7	
29	CTT-BL000101	Cylinder Knuckle	실린더 너클	Sep.07.12 ~			-	1	-	1	-	-	1	1	
30	CTT-CL000700	Thread Trimming Lever Roller	사절레버 롤러				-	-	-	1	-	-	-	1	
31	DBS-DA016700	Bushing	일반형 부싱				-	2	-	6	-	-	2	6	
32	DPN-BC003400	Pin	다단핀				-	-	-	1	-	-	-	1	
33	CTT-BB002700	Cylinder Bracket	실린더 브래킷				-	-	-	1	-	-	-	1	
34	PSC-AC011900	Bolt	육각구멍볼이 볼트				-	-	-	2	-	-	-	2	
35	CTT-CC001600	Thread Trimming Connecting Rod	사절 연결 로드				-	-	-	1	-	-	-	1	
36	DSC-FG002400	Hinge Screw	무두받침 단나사				-	-	-	4	-	-	-	4	
37	CTT-BL000200	Cylinder Knuckle	실린더 너클				-	-	-	1	-	-	-	1	
38	DWS-AA014500	Washer	원형 평와셔				-	-	-	1	-	-	-	1	
39	DWS-AA014600	Washer	원형 평와셔				-	-	-	1	-	-	-	1	
40	CTT-CC001500	Thread Trimming Connecting Rod	사절 연결 로드				-	-	-	1	-	-	-	1	
41	CTT-CA001000	Thread Trimming Lever Connecting Link	사절레버 연결 링크				-	-	-	1	-	-	-	1	

Note: A→KM-1170BLX B→KM-1170BLX-7
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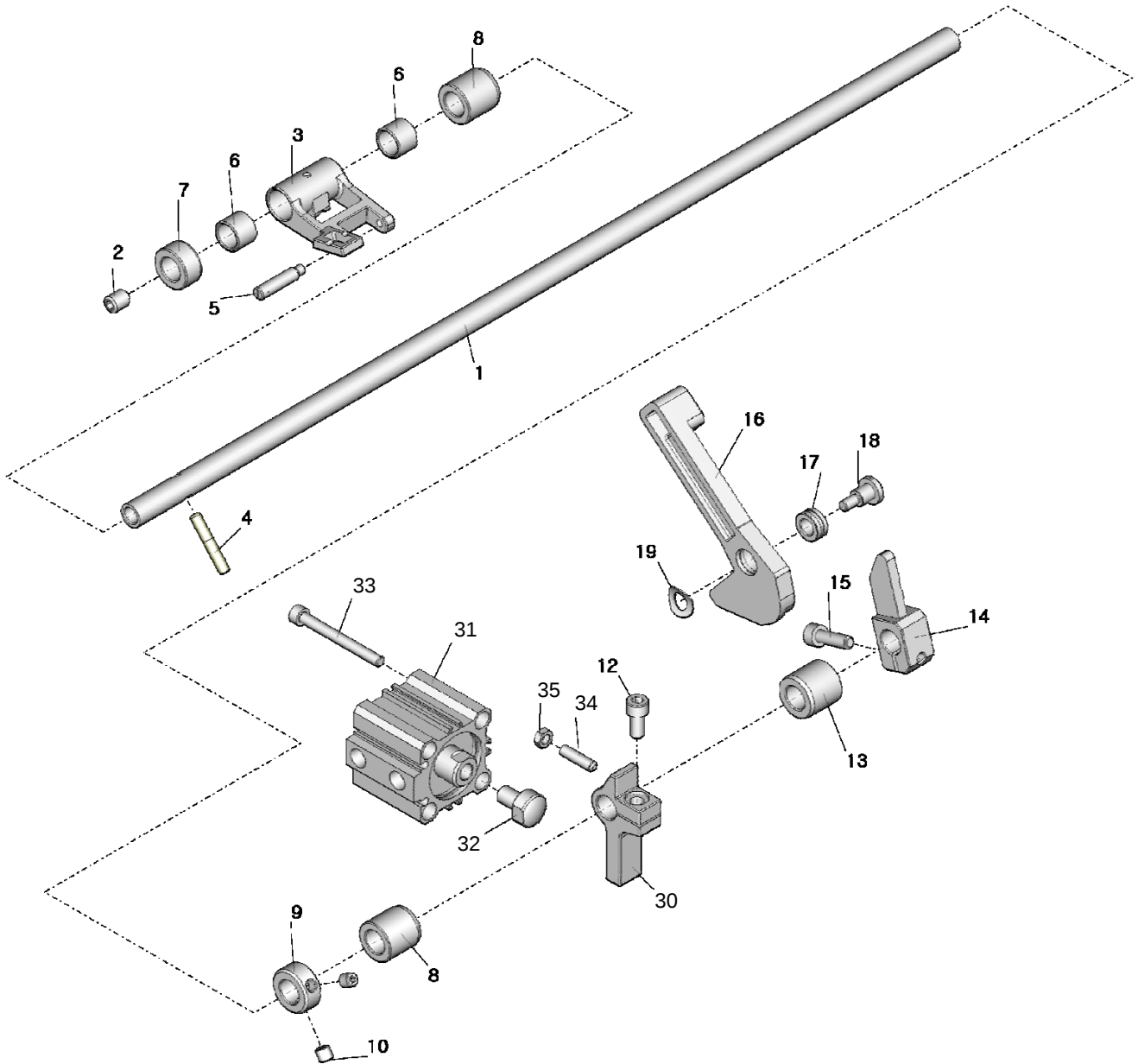
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Note:	A→KM-1170BLX	B→KM-1170BLX-7
	C→KM-1172BLX	D→KM-1172BLX-7
	E→KM-1170BLXH	F→KM-1172BLXH
	G→KM-1170BL-7	H→KM-1172BL-7

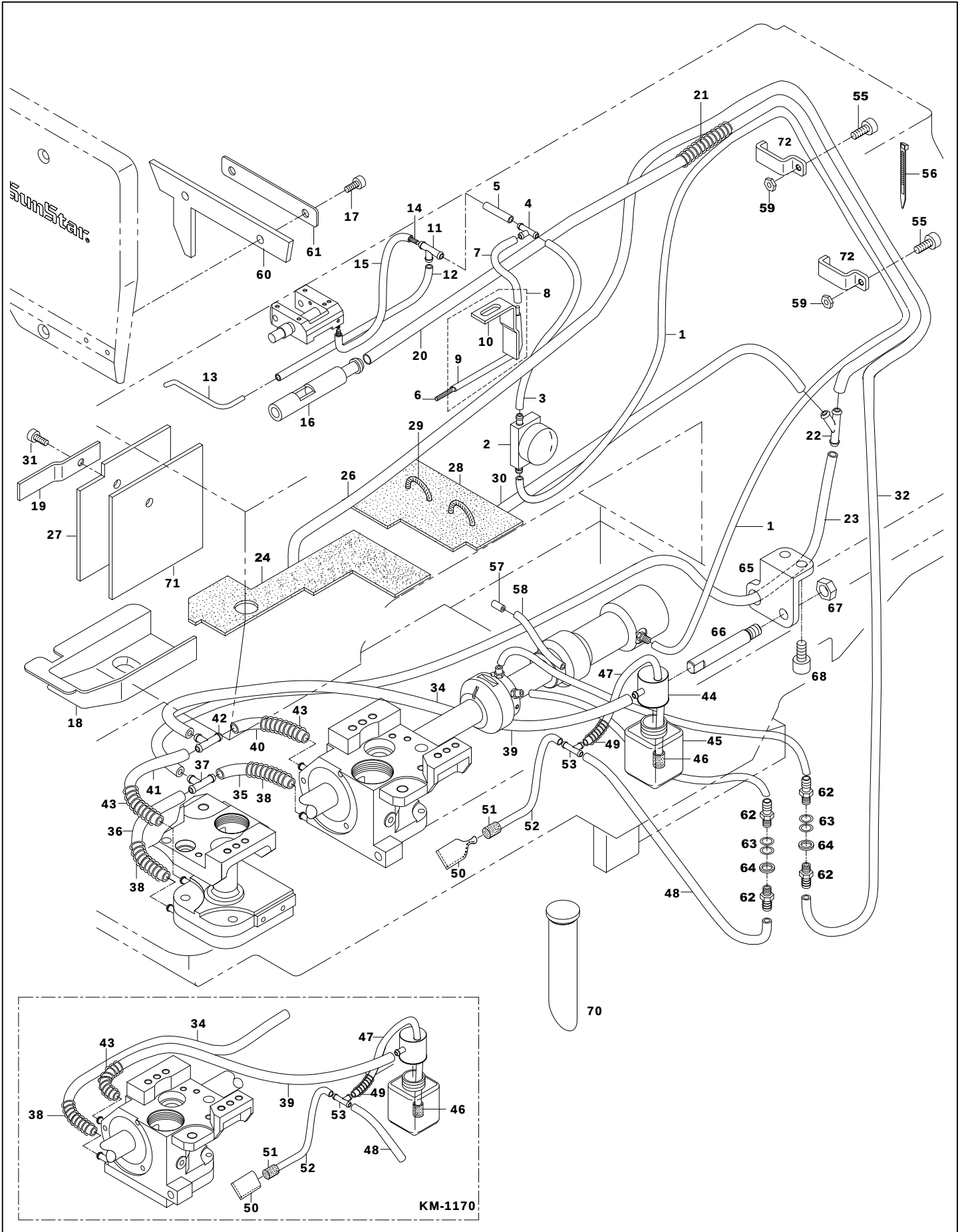


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Note: A→KM-1170BLX	B→KM-1170BLX-7
C→KM-1172BLX	D→KM-1172BLX-7
E→KM-1170BLXH	F→KM-1172BLXH
G→KM-1170BL-7	H→KM-1172BL-7

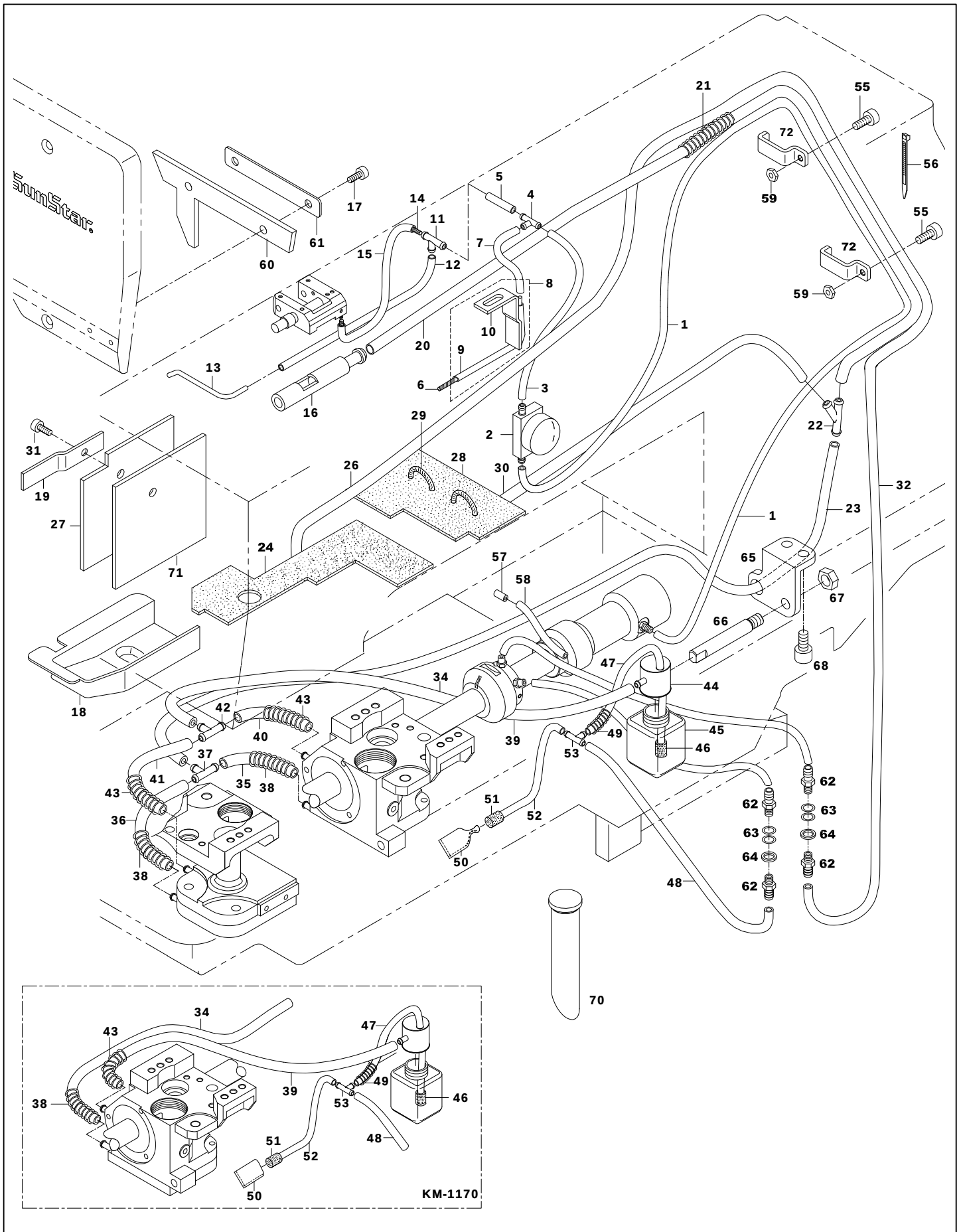


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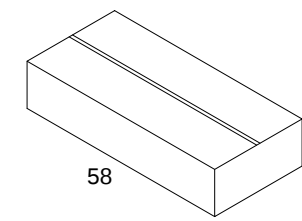
Ref .No	Part No.	Part Name	품 명	Application date	Interchang eability	Hard ware	Q'ty								Remarks
							A	B	C	D	E	F	G	H	
1	CLB-JG000500	Oil Supply Hose	오일 급유 호스				1	1	1	1	1	1	1	1	
2	CLB-JJ001101	Oil Gauge Window	유창				1	1	1	1	1	1	1	1	
3	CLB-JG001200	Oil Supply Hose For Oil Gage Windows	유창 오일 급유호스				1	1	1	1	1	1	1	1	
4	CLB-JH000700	Oil Terminal "A"	오일 터미널 "A"				1	1	1	1	1	1	1	1	
5	CLB-JH000700	Oil Supply Hose For Oil Terminal "A"	오일 터미널 "A" 급유호스				1	1	1	1	1	1	1	1	
6	CLB-JD000300	Oil Wick	노루발 상하운동 캠 급유유심				1	1	1	1	1	1	1	1	
7	CLB-JH000700	Oil Supply Hose	노루발 상하운동 캠 급유호스				1	1	1	1	1	1	1	1	
8	ALB-PS001700	Oil Supply Pipe (set)	노루발 상하운동 캠 급유 파이프 (set)				1 set	1 set	1 set	1 set	1 set	1 set	1 set	1 set	
9	CLB-JF001600	Oil Supply Pipe	노루발 상하운동 캠 급유 파이프				1	1	1	1	1	1	1	1	
10	CLB-BB001400	Oil Supply Pipe	노루발 상하운동 캠 급유 파이프 브라켓				1	1	1	1	1	1	1	1	
11	CLB-JH000700	Oil Terminal "B"	오일 터미널 "B"				1	1	1	1	1	1	1	1	
12	CLB-JH000700	Oil Supply Hose	상하 운동축 급유호스				1	1	1	1	1	1	1	1	
13	CLB-BQ000200	Oil Supply Pipe	상하 운동축 급유 파이프				1	1	1	1	1	1	1	1	
14	CLB-JD000300	Oil Supply Hose	클라임 장치 몸체 급유유심				1	1	1	1	1	1	1	1	
15	CLB-JH000700	Oil Supply Hose	클라임 장치 몸체 급유호스				1	1	1	1	1	1	1	1	
16	CLB-JP001900	Reflux Nipple	상하 운동축 환류 니플				1	1	1	1	1	1	1	1	
17	PSC-BH000400	Screw	면판 펠트 고정 브라켓 고정 나사				2	2	2	2	2	2	2	2	
18	CLB-LA000901	Sealing Cover for Needle Bar Frame	바늘대 후레임 누유 방지 커버	Aug.08.12 ~			1	1	1	1	1	1	1	1	
19	CLB-BJ002800	Oil Sealing Cover Bracket	누유 방지 커버 브라켓				1	1	1	1	1	1	1	1	
20	CLB-JG001200	Reflux Hose	상하 운동축 환류 호스				1	1	1	1	1	1	1	1	
21	DSP-AA008100	Reflux Hose	상하 운동축 환류 호스 가이드 스프링 "D"				1	1	1	1	1	1	1	1	
22	CLB-JH000900	Reflux Oil Terminal	상하 운동축 환류 호스 오일 터미널 (Y-Type)				1	1	1	1	1	1	1	1	
23	CLB-JG001200	Connecting Hose "A" For Oil Terminal	오일 터미널 연결 호스 "A"				1	1	1	1	1	1	1	1	
24	CLB-JL011102	Face Plate Part Felt	Head부 펠트	Aug.30.12 ~			1	1	1	1	1	1	1	1	
	CLB-JL011100	Face Plate Part Felt	Head부 펠트	Jan.31.12 ~			1	1	1	1	1	1	1	1	
	CLB-JL008300	Face Plate Part Felt	Head부 펠트				1	1	1	1	1	1	1	1	
26	CLB-JG000500	Reflux Hose	Head부 환류 호스				1	1	1	1	1	1	1	1	
27	CLB-JL008400	Sealing Felt	누유 방지 펠트				1	1	1	1	1	1	1	1	
28	CLB-JL011000	Reflux Felt	암 환류 펠트				1	1	1	1	1	1	1	1	
29	CLB-JD001200	Reflux Oil Wick	암 환류 유심				1	1	1	1	1	1	1	1	
30	CLB-JG001200	Reflux Hose	암 환류 호스				1	1	1	1	1	1	1	1	
31	PSC-BH000700	Screw	누유 방지 커버 브라켓 고정나사				1	1	1	1	1	1	1	1	
32	CLB-JG000100	Connecting Hose "B" For Oil Terminal	오일 터미널 연결 호스 "B"				1	1	1	1	1	1	1	1	
33	CLB-BJ002700	Support	면판부 펠트 "A" 받침				1	1	1	1	1	1	1	1	
34	CLB-JG000100	Oil Supply Hose	촉 베이스 급유호스 "A"				1	1	1	1	1	1	1	1	
35	CLB-JG000100	Oil Supply Hose	촉 베이스 급유호스 "B"				-	-	1	1	-	1	-	1	
36	CLB-JG000100	Oil Supply Hose	촉 베이스 급유호스 "C"				-	-	1	1	-	1	-	1	
37	CLB-JH000801	Oil Supply Hose	촉 베이스 급유호스 오일 터미널 (T-Type)				-	-	1	1	-	1	-	1	
38	DSP-AA007900	Oil Supply Hose Spring	촉 베이스 급유호스 스프링				1	1	2	2	1	2	1	2	
39	CLB-JG000100	Oil Supply Hose	촉 베이스 환류호스 "A"				1	1	1	1	1	1	1	1	
40	CLB-JG000100	Oil Supply Hose	촉 베이스 환류호스 "B"				-	-	1	1	-	1	-	1	
41	CLB-JG000100	Oil Supply Hose	촉 베이스 환류호스 "C"				-	-	1	1	-	1	-	1	
42	CLB-JH000801	Oil Supply Hose	촉 베이스 환류호스 오일 터미널 (T-Type)				-	-	1	1	-	1	-	1	
43	DSP-AA007900	Oil Supply Hose Spring	촉 베이스 환류호스 스프링				1	1	2	2	1	2	1	2	
44	CLB-JB001300	Oil Tank "A"	오일 탱크 "A"				1	1	1	1	1	1	1	1	
45	CLB-JB001400	Oil Tank "B"	오일 탱크 "B"				1	1	1	1	1	1	1	1	
46	CLB-JK000400	Oil Tank Nipple	오일 탱크 필터				1	1	1	1	1	1	1	1	
47	CLB-JH000700	Reflux Hose "A"	오일 환류호스 "A"				1	1	1	1	1	1	1	1	
48	CLB-JH000700	Reflux Hose "B"	오일 환류호스 "B"				1	1	1	1	1	1	1	1	
49	DSP-AA008201	Guide Spring "C" For Reflux Hose "B"	환류 호스 "B" 가이드 스프링 "C"				1	1	1	1	1	1	1	1	

Note: A→KM-1170BLX B→KM-1170BLX-7
C→KM-1172BLX D→KM-1172BLX-7
E→KM-1170BLXH F→KM-1172BLXH
G→KM-1170BL-7 H→KM-1172BL-7

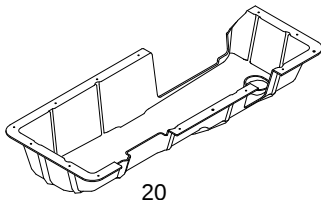


[illegible]

Note: A→KM-1170BLX	B→KM-1170BLX-7
C→KM-1172BLX	D→KM-1172BLX-7
E→KM-1170BLXH	F→KM-1172BLXH
G→KM-1170BL-7	H→KM-1172BL-7

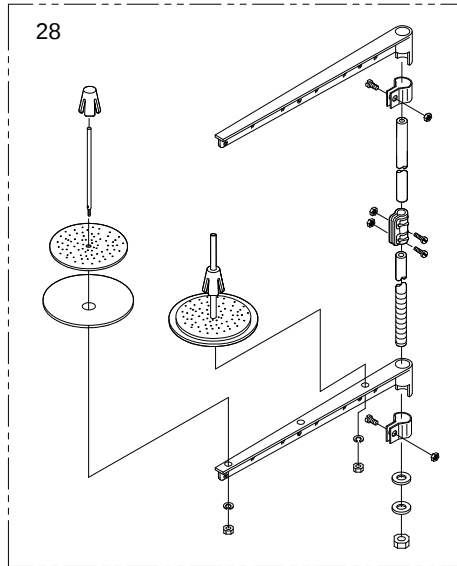


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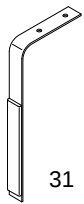
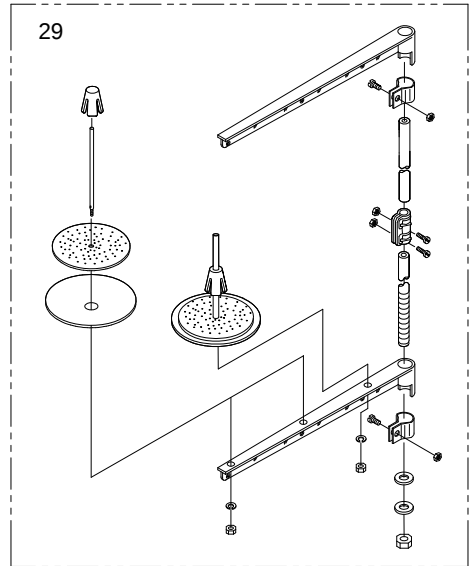


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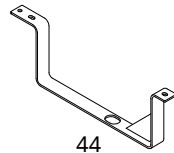
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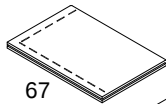
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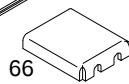
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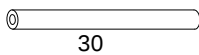
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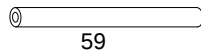
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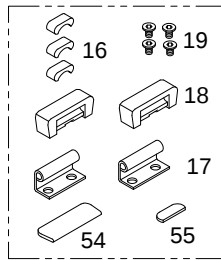
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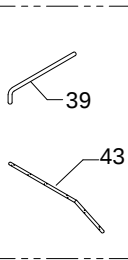
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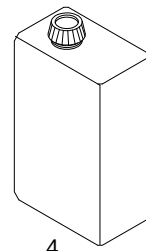
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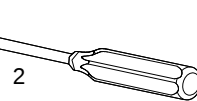
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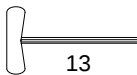
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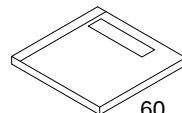
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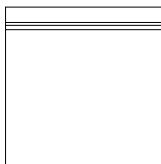
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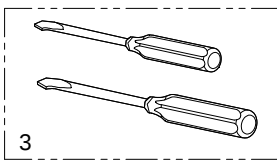
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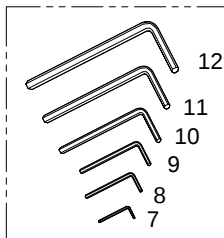
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1



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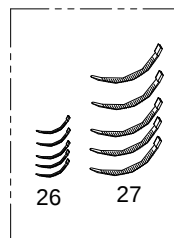
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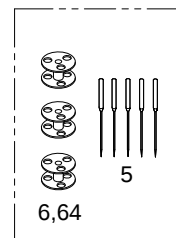
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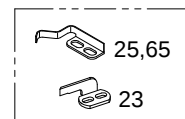
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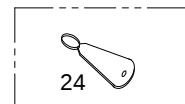
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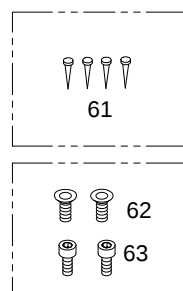
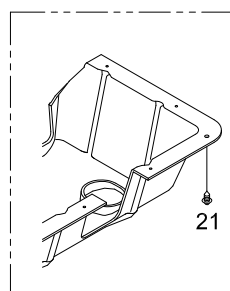
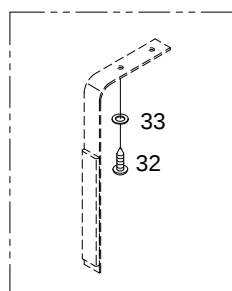
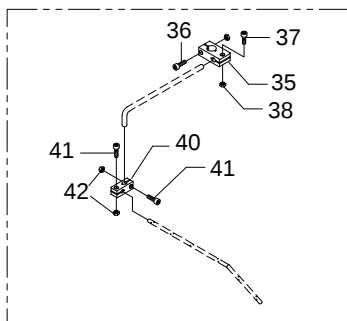


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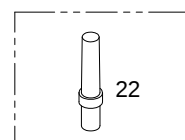
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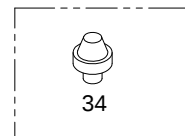
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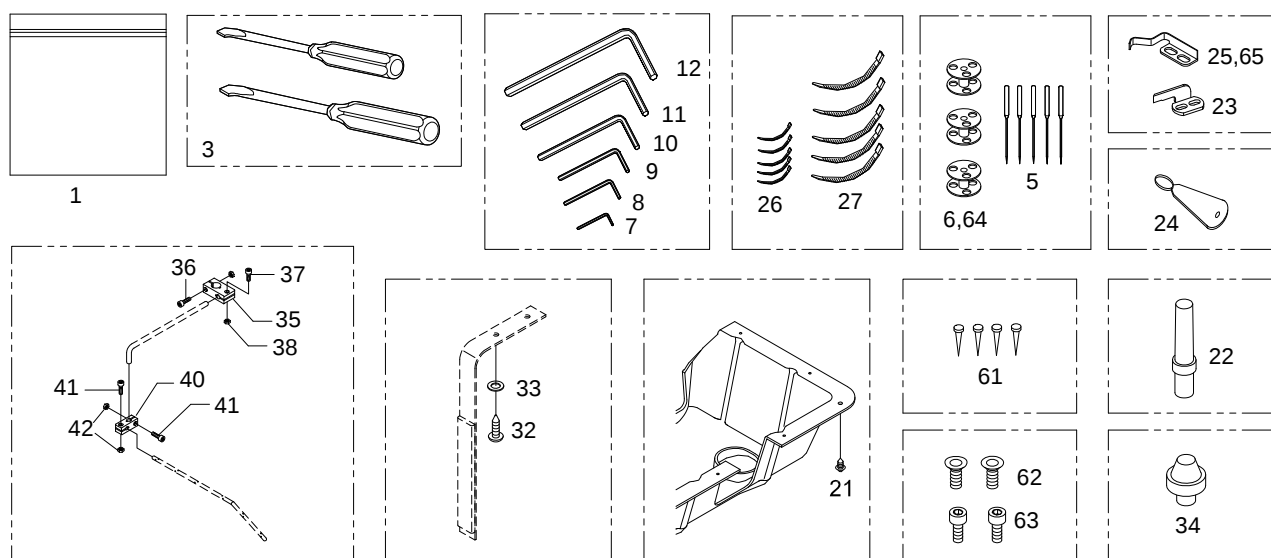
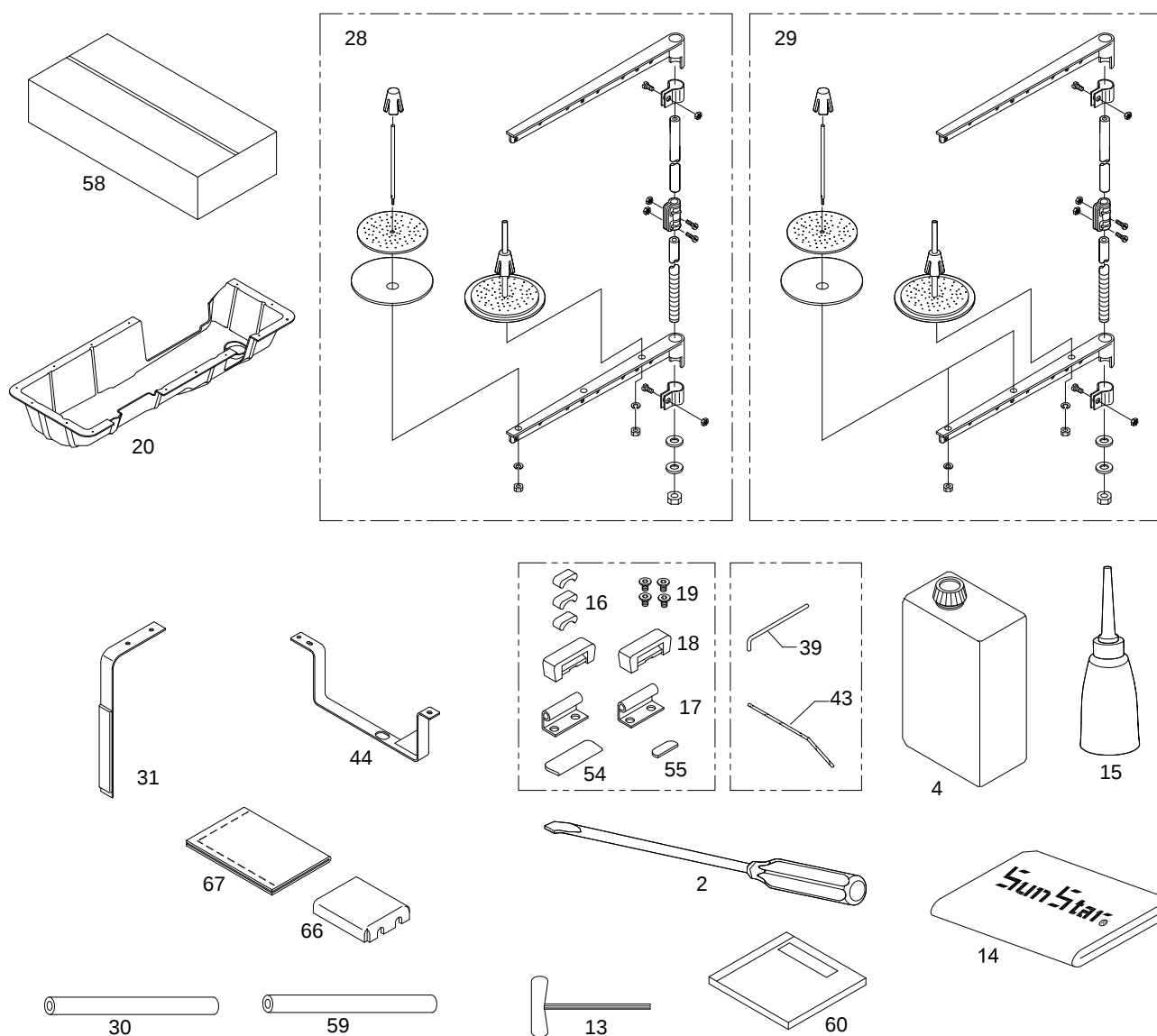
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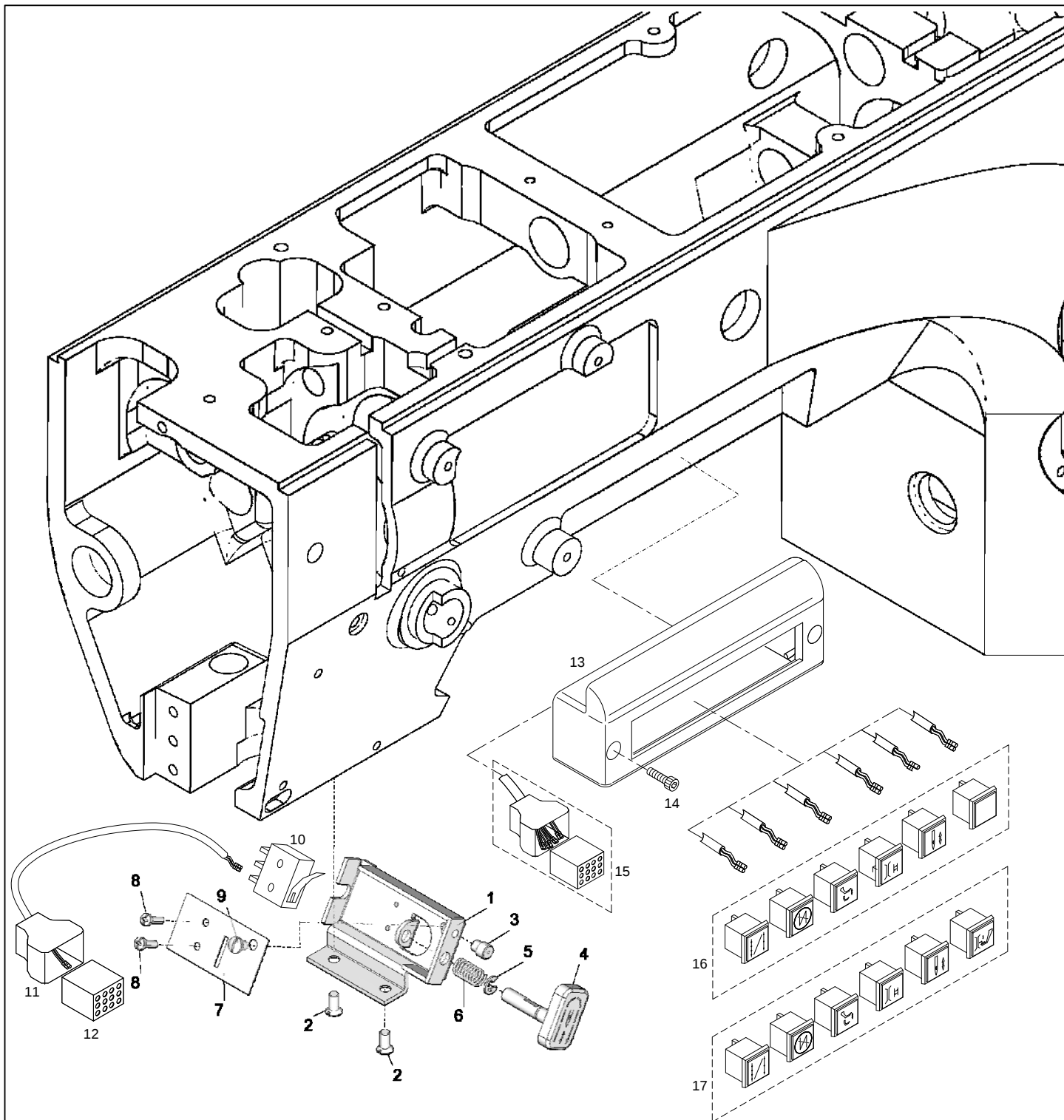


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Ref .No	Part No.	Part Name	품 명	Application date	Interchang eability	Hard ware	Q'ty								Remarks
							A	B	C	D	E	F	G	H	
1	CAC-MH000100	Accessories Bag	액세서리 백				1	1	1	1	1	1	1	1	
2	PTL-BA000100	Driver (Large)	드라이버 (大)				1	1	1	1	1	1	1	1	
3	PTL-BA000200	Driver (Small, Middle)	드라이버 (小,中)				1	1	1	1	1	1	1	1	
4	CAC-MD000300	Oil	오일캔				1	1	1	1	1	1	1	1	
5	PTC-CA001600	Needle (DP×35 #22)	바늘 (DP×35 #22)				5	5	5	5	5	5	5	5	
6	CHK-HB000900	Bobbin(2.5)	보빈(2.5)				3	3	3	3	3	3	-	-	
7	PTL-AB000600	L-Wrench (1.5mm)	L 렌치 (1.5mm)				1	1	1	1	1	1	1	1	
8	PTL-AB000100	L-Wrench (2.0mm)	L 렌치 (2.0mm)				1	1	1	1	1	1	1	1	
9	PTL-AB000300	L-Wrench (2.5mm)	L 렌치 (2.5mm)				1	1	1	1	1	1	1	1	
10	PTL-AB000500	L-Wrench (3.0mm)	L 렌치 (3.0mm)				1	1	1	1	1	1	1	1	
11	PTL-AB000400	L-Wrench (4.0mm)	L 렌치 (4.0mm)				1	1	1	1	1	1	1	1	
12	PTL-AB000200	L-Wrench (5.0mm)	L 렌치 (5.0mm)				1	1	1	1	1	1	1	1	
13	PTL-AA000100	T-Wrench (2.5mm) Long Type	T 렌치 (2.5mm)				-	-	1	1	-	1	-	1	
14	CAC-MA000300	Head Cover	미싱커버				1	1	1	1	1	1	1	1	
15	CAC-JB000100	Oiler	오일 주유통				1	1	1	1	1	1	1	1	
16	CST-FD002300	Nail For K-20	베드받침 고무				3	4	3	4	4	4	4	4	
17	CST-BB003600	Hinge	힌지쇠				2	2	2	2	2	2	2	2	
18	CST-FF000401	Hinge Rubber	힌지고무				2	2	2	2	2	2	2	2	
19	PSC-BB001600	Screw (M6 X P 1.0 ,L=12)	힌지쇠 고정나사				4	4	4	4	4	4	4	4	
20	CST-JA002601	Oil Pan	오일팬				1	1	1	1	1	1	1	1	
21	PSC-DD000200	Fixed Screw For Oil Pan	오일팬 고정나사				10	10	10	10	10	10	10	10	
22	CST-CR000100	Head Rest	두부 지지봉				1	1	1	1	1	1	1	1	
23	CTT-NB001300	Fixed Mess	고정메스				-	1	-	1	-	-	1	1	
24	CAC-BJ000600	Needle Thread Inserting Guide	실끼우기				1	1	1	1	1	1	1	1	
25	CTT-BJ004300	Lower Thread Catcher	밑실 잡이				-	1	-	1	-	-	-	-	
26	PTC-AG000100	Band Clip (S)	밴드클립 (小)				5	5	5	5	5	5	5	5	
27	PTC-AG000200	Band Clip (M)	밴드클립 (中)				5	5	5	5	5	5	5	5	
28	CST-MF000100	Thread Stand Assembly	실패꽃이 (組)				1	1	-	-	1	-	1	-	
29	CST-MF000300	Thread Stand Assembly	실패꽃이 (組)				-	-	1	1	-	1	-	1	
30	PPP-AD000200	Urethane Hose	우레탄 호스				1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	
31	CST-BB002800	Knee Switch Bracket	무릎 스위치 브래킷				1	1	1	1	1	1	1	1	
32	PSC-DA000100	Screw	무릎올림 스위치 브래킷 고정나사				3	3	3	3	3	3	3	3	
33	DWS-AA002700	Washer	무릎올림 스위치 브래킷 고정나사 와셔				3	3	3	3	3	3	3	3	
34	CMB-FD000100	Rubber	베드 고무				1	-	1	-	-	-	-	-	
35	CST-BF000200	Holder For Thread Guide Sub-Bar	실패꽃이 보조가이드 잡이				1	1	1	1	1	1	1	1	
36	PSC-AC012300	Screw(M4xP0.7,L=20)	실패꽃이 보조가이드 잡이 고정나사'A'				1	1	1	1	1	1	1	1	
37	PSC-AC004900	Screw(M4xP0.7,L=12)	실패꽃이 보조가이드 잡이 고정나사'B'				1	1	1	1	1	1	1	1	
38	PSN-AA001500	Nut(M4xP0.7)	실패꽃이 보조가이드 잡이 고정너트				2	2	2	2	2	2	2	2	
39	CST-BH000100	Thread Guide Sub-Bar	실패꽃이 보조가이드				1	1	1	1	1	1	1	1	
40	CST-BF000100	Holder For Thread Guide Bar	실패꽃이 보조가이드 잡이				1	1	1	1	1	1	1	1	
41	PSC-AC004900	Screw(M4xP0.7,L=12)	실패꽃이 가이드 잡이 고정나사				2	2	2	2	2	2	2	2	
42	PSN-AA001500	Nut(M4xP0.7)	실패꽃이 가이드 잡이 고정너트				2	2	2	2	2	2	2	2	
43	CST-BH000400	Thread Guide Bar	실패꽃이 가이드				1	1	1	1	1	1	1	1	
44	CPM-BB001401	Cylinder Bracket(Clutch Motor)	실린더 브래킷 (Clutch 모터)				1	-	1	-	-	-	-	-	
54	CST-FD003300	Spacer For Hinge Rubber	힌지고무(대) 스페이서				4	4	4	4	4	4	4	4	
55	CST-FD003200	Spacer For Bed Support Rubber	베드 받침 고무 스페이서				8	8	8	8	8	8	8	8	
58	-	Inner Box	인너박스				1	1	1	1	1	1	1	1	
59	PPP-AD000100	Air Hose(TU-0425)	에어호스(TU-0425)				2	2	2	2	2	2	2	2	
60	-	CD Manual	CD 매뉴얼				1	1	1	1	1	1	1	1	
61	-	Nail	못				10	10	10	10	10	10	10	10	

Note: A→KM-1170BLX B→KM-1170BLX-7
C→KM-1172BLX D→KM-1172BLX-7
E→KM-1170BLXH F→KM-1172BLXH
G→KM-1170BL-7 H→KM-1172BL-7





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Gauge Mechanism

게이지 관계

1) KM-1170 Series

No.	Gauge Size 게이지 사이즈	Assembly No. 조 품번	Feed Regulator Control Dial 멈수 다이얼		Slide Plate (L/R) 미끄럼판		Feed Dog 톱니		Feeding Foot 주 노루발	Presser Foot 보조 노루발	Throat Plate 침판
			UP 상	DOWN 하	L	R	BLX-7	BLXH	BLX-7/BLXH	BLX-7/BLXH	BLX-7/BLXH
1	6mm Standard Gauge	AGA-PS008100	CFA-CQ002400	CFA-CQ002500	CMB-GH001100	CMB-GH001201	CGA-GB004301	-	CGA-GC004702	CGA-GC007601	CGA-GA006402 (6mm)
2	9mm Standard Gauge	AGA-PS007200	CFA-CQ002600	CFA-CQ002700			CGA-GB004301	-	CGA-GC004702	CGA-GC007601	CGA-GA006502 (7mm)
3	12mm Standard Gauge	AGA-PS008200	CFA-CQ000600	CFA-CQ000700				-			CGA-GA005304 (12mm)
4	Car-seat Special 1	AGA-PS007300	CFA-CQ002600	CFA-CQ002700			CGA-GB004901	-	CGA-GC007700	CGA-GC009200	CGA-GA006602 (9mm)
5	Piping Presser Foot 파이핑 노루발	AS-008822-00	CFA-CQ000600	CFA-CQ000700			-	CGA-GB005100	CGA-GC009000	CGA-GC009300	CGA-GA005302 (12mm)
6	Car-seat Special 2	AS-008042-01	CFA-CQ002600	CFA-CQ002700			CGA-GB005001	-	CGA-GC009100	CGA-GC009401	CGA-GA006702 (9mm)
7	5mm Edge Gauge	AGA-PS013100	CFA-CQ002400	CFA-CQ002500			CGA-GB004901	-	CGA-GC007700	CGA-GC009200	CGA-GA020701 (6mm)
8		AGA-PS013200	CFA-CQ000600	CFA-CQ000700				-			CGA-GA023700 (12mm)
9	6mm Edge Gauge	AGA-PS013300	CFA-CQ002400	CFA-CQ002500			CGA-GB005001	-	CGA-GC009100	CGA-GC009401	CGA-GA025300 (6mm)
10		AGA-PS013400	CFA-CQ000600	CFA-CQ000700				-			CGA-GA025400 (12mm)

2) KM-1172 Series

No.	Needle Distance 침간	Assembly No.	Needle Holder	Thread Guide of Needle Holder	Finger Guard	Feed Regulator Control Dial		Slide Plate (L/R)	
		조 품 번	바늘 잡이	바늘잡이실안내	핑거 가드	UP 상	DOWN 하	L 좌	R 우
1	3.2mm	AGA-PS010200 AGA-PS007100 AGA-PS010300	CGA-GD001101	CNB-HK002600	CPB-BJ001601	CFA-CQ002400 CFA-CQ002600 CFA-CQ000600	CFA-CQ002500 CFA-CQ002700 CFA-CQ000700	CMB-GH001300	CMB-GH001600
2	3.2mm Special 1	AGA-PS006100 AGA-PS006200 AGA-PS006300			CPB-BJ002300	CFA-CQ002400 CFA-CQ002600 CFA-CQ000600	CFA-CQ002500 CFA-CQ002700 CFA-CQ000700		
3	4mm	AGA-PS009900 AGA-PS010000 AGA-PS010100			CPB-BJ001601	CFA-CQ002400 CFA-CQ002600 CFA-CQ000600	CFA-CQ002500 CFA-CQ002700 CFA-CQ000700		
4	6mm	AGA-PS008700 AGA-PS008900 AGA-PS009100	CGA-GD001300			CFA-CQ002400 CFA-CQ002600 CFA-CQ000600	CFA-CQ002500 CFA-CQ002700 CFA-CQ000700	CMB-GH001400	CMB-GH001700
5	6mm Medium Materials	AGA-PS008800 AGA-PS009000 AGA-PS009200				CFA-CQ002400 CFA-CQ002600 CFA-CQ000600	CFA-CQ002500 CFA-CQ002700 CFA-CQ000700		
6	6.4mm	AGA-PS009500 AGA-PS009600 AGA-PS009300			CGA-GD001401	CFA-CQ002400 CFA-CQ002600 CFA-CQ000600	CFA-CQ002500 CFA-CQ002700 CFA-CQ000700		
7	17/64"	AGA-PS009700 AGA-PS009800 AGA-PS009400	CGA-GD009500		AGA-PS005800	CFA-CQ002400 CFA-CQ002600 CFA-CQ000600	CFA-CQ002500 CFA-CQ002700 CFA-CQ000700	CMB-GH000400	CMB-GH000501
8	8mm	AGA-PS010500 AGA-PS010600 AGA-PS010400	CGA-GD000600	CPB-BJ001601		CFA-CQ002400 CFA-CQ002600 CFA-CQ000600	CFA-CQ002500 CFA-CQ002700 CFA-CQ000700		
9	3/8"	AGA-PS011200 AGA-PS011300 AGA-PS011400	CGA-GD001501		CNB-HK002700	CPB-BJ001001	CFA-CQ002400 CFA-CQ002600 CFA-CQ000600		
10	10mm	AGA-PS010800 AGA-PS010900 AGA-PS011000	CGA-GD001601	CFA-CQ002400 CFA-CQ002600 CFA-CQ000600			CFA-CQ002500 CFA-CQ002700 CFA-CQ000700		
11	10mm Medium Materials	AGA-PS011100		CFA-CQ000600 CFA-CQ000700					
12	12mm	AGA-PS008400 AGA-PS008500 AGA-PS008300	CGA-GD001701	CFA-CQ002400 CFA-CQ002600 CFA-CQ000600			CFA-CQ002500 CFA-CQ002700 CFA-CQ000700	CMB-GH001500	CMB-GH001800
13	12mm Medium Materials	AGA-PS008600		CFA-CQ000600 CFA-CQ000700					
14	1/2"	AGA-PS011500 AGA-PS011600 AGA-PS011700	CGA-GD001801				CFA-CQ002400 CFA-CQ002600 CFA-CQ000600	CFA-CQ002500 CFA-CQ002700 CFA-CQ000700	
15	16mm	AGA-PS011800 AGA-PS011900 AGA-PS012000	CGA-GD009600	CNB-HK004200	CGA-BJ001200	CFA-CQ002400 CFA-CQ002600 CFA-CQ000600	CFA-CQ002500 CFA-CQ002700 CFA-CQ000700	CMB-GH004900	CMB-GH005000
16	18mm	AGA-PS012100 AGA-PS012200 AGA-PS012300	-	-	-	-	-	-	-
17	1"	AGA-PS012400 AGA-PS012500 AGA-PS006801	CGA-GD009000	CNB-HK004000	AGA-PS006900	CFA-CQ002400 CFA-CQ002600 CFA-CQ000600	CFA-CQ002500 CFA-CQ002700 CFA-CQ000700	CMB-GH004400	CMB-GH004500
18	40mm	AGA-PS012600 AGA-PS012700 AGA-PS012800	CGA-GD008501	CNB-HK003200	AGA-PS005700	CFA-CQ002400 CFA-CQ002600 CFA-CQ000600	CFA-CQ002500 CFA-CQ002700 CFA-CQ000700	CMB-GH003800	CMB-GH003900



Gauge Mechanism(게이지 관계)

No.	Needle Distance 침간	Assembly No. 조 품번	Feed Dog 톱니		Feeding Foot 주 노루발		Presser Foot 보조 노루발			Throat Plate 침판					
			BLX-7	BLXH	Standard 기본	Compensation Presser Foot 단차 노루발	Standard 기본	Seam Center Guide 심센터 가이드		BLX-7 /BLXH					
					BLX-7/BLXH	BLX-7/BLXH	BLX-7/BLXH	BLX-7	BLXH						
1	3.2mm	AGA-PS010200	CGA-GB005201	-	CGA-GC008400	-	CGA-GC008502	-	-	CGA-GA005402(6mm)					
		AGA-PS007100								CGA-GA006802(9mm)					
		AGA-PS010300								CGA-GA005502(12mm)					
2	3.2mm Special 1	AGA-PS006100	CGA-GB020200							CGA-GA019700(6mm)					
		AGA-PS006200								CGA-GA019800(9mm)					
		AGA-PS006300								CGA-GA019900(12mm)					
3	4mm	AGA-PS009900	CGA-GB022301		CGA-GC008300	CGA-GC019200	CGA-GA021501(6mm)								
		AGA-PS010000						CGA-GA021601(9mm)							
		AGA-PS010100						CGA-GA021701(12mm)							
4	6mm	AGA-PS008700	CGA-GB021301		CGA-GC008201	AGA-PS003100 (OPTION)	CGA-GC008602	AGA-PS003700 (OPTION)	-	CGA-GA023801(6mm)					
		AGA-PS008900								CAG-GA023901(9mm)					
		AGA-PS009100								CFA-GA024001(12mm)					
5	6mm Medium Materials	AGA-PS008800	CGA-GB001501							CGA-GC008100	-	CGA-GC008701	-	-	CGA-GA023801(6mm)
		AGA-PS009000													CGA-GA023901(9mm)
		AGA-PS009200													CFA-GA024001(12mm)
6	6.4mm	AGA-PS009500	CGA-GB005301		CGA-GC008100	-	CGA-GC008701	-	-						CGA-GA023301(6mm)
		AGA-PS009600													CGA-GA023401(9mm)
		AGA-PS009300													CGA-GA005603(12mm)
7	17/64"	AGA-PS009700	CGA-GB021102							CGA-GC019300	-	-	-	-	CGA-GA023301(6mm)
		AGA-PS009800													CGA-GA023401(9mm)
		AGA-PS009400													CGA-GA005602(12mm)
8	8mm	AGA-PS010500	CGA-GB001401		CGA-GC002402	AGA-PS003200 (OPTION)	CGA-GC002702	AGA-PS003800 (OPTION)	-	CGA-GA005702 (6mm)					
		AGA-PS010600								CGA-GA005802(9mm)					
		AGA-PS010400								CGA-GA001403(12mm)					
9	3/8"	AGA-PS011200	CGA-GB004401	CGA-GB004700 (OPTION)	CGA-GC008000	AGA-PS003300 (OPTION)	CGA-GC008801	AGA-PS003900 (OPTION)	AGA-PS004000 (OPTION)	CGA-GA005902(6mm)					
		AGA-PS011300								CGA-GA006002(9mm)					
		AGA-PS011400								CGA-GA006103(12mm)					
10	10mm	AGA-PS010800	CGA-GB004501	CGA-GB005400 (OPTION)	CGA-GC007901	AGA-PS003400 (OPTION)				CGA-GA005901 (6mm)					
		AGA-PS010900								CGA-GA006002(9mm)					
		AGA-PS011000								CGA-GA006103(12mm)					
11	10mm Medium Materials	AGA-PS011100			CGA-GC019500					CGA-GA006103(12mm)					
12	12mm	AGA-PS008400	CGA-GB004601	-	CGA-GC007800	AGA-PS003500 (OPTION)	CGA-GC008901	AGA-PS004100 (OPTION)	AGA-PS004200 (OPTION)	CGA-GA022701(6mm)					
		AGA-PS008500								CGA-GA022801(9mm)					
		AGA-PS008300								CGA-GA006202(12mm)					
13	12mm Medium Materials	AGA-PS008600			CGA-GC019600					CGA-GA006202(12mm)					
14	1/2"	AGA-PS011500	CGA-GB021601	CGA-GB004800 (OPTION)	CGA-GC019700	AGA-PS003600 (OPTION)	-	-	-	CGA-GA024101(6mm)					
		AGA-PS011600								CGA-GA024201(9mm)					
		AGA-PS011700								CGA-GA024301(12mm)					
15	16mm	AGA-PS011800	CGA-GB021201	-	CGA-GC019800	-	CGA-GC020000	-	-	CGA-GA024401(6mm)					
		AGA-PS011900								CGA-GA024501(9mm)					
		AGA-PS012000								CGA-GA024601(12mm)					
16	1"	AGA-PS012400	CGA-GB021900	-	CGA-GC025800	-	CGA-GC025700	-	-	CGA-GA025000(6mm)					
		AGA-PS012500								CGA-GA025100(9mm)					
		AGA-PS006801								CGA-GA021101(12mm)					
17	18mm	AGA-PS012100	-	-	-	-	-	-	-	CGA-GA024701(6mm)					
		AGA-PS012200								CGA-GA024801(9mm)					
		AGA-PS012300								CGA-GA024901(12mm)					
18	40mm	AGA-PS012600	CGA-GB018801	-	CGA-GC018000	-	CGA-GC018100	-	-	CGA-GA018002(6mm)					
		AGA-PS012700								CGA-GA017902(9mm)					
		AGA-PS012800								CGA-GA017802(12mm)					

Edge Guide Mechanism (Option) 엣지 가이드 관계 (선택사양)

