



PARTS BOOK

KM-815/815C

High Post Bed, Single Needle Drop
Feed Lock Stitch Machine

KM-825/825C

High Post Bed, Twin Needle Drop
Feed Lock Stitch Machine

PME-120921

Information

A. Parts Book 구성

Structure of Part Book

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A Arm, Bed & Machine Body Mechanism
팔, 침대 및 외장품 관계

Ref. No	Parts No	Note	Name of Parts	품명	Q'ty	Assembly No.
A-1	GP-012842-03		Arm	이완	1	
A-2	GP-010073-06		Bed	침대	1	
A-3	GP-010102-00		Face Plate	면판	1	
A-4	GP-000384-130H		Face Plate Gasket	면판 가스켓	1	
A-5	GP-01174-4122		Screw(1/8"×40)	볼트	10	
A-6	GP-011011-1330		Rubber Cap For Face Plate	면판 고무패드	2	
A-7	GP-010014-1330		Caution Switch	경고 스위치	1	
A-8	GP-010107-00		Turn-up Lever Cover	날개커버	1	
A-9	GP-000208-1330		Screw(3/8"×40)	볼트(3/8"×40)	1	
A-10	GP-011749-00		Bed Cover(L)	침대커버(좌)	1	
A-11	GP-011486-1330H		Bed Cover(Gasket)	침대커버 가스켓(좌)	1	
A-12	GP-0043-1330		Screw(1/8"×40)	볼트(1/8"×40)	14	
A-13	GP-0044-1330		Washer	와셔	2	
A-14	GP-011750-00		Bed Cover(R)	침대커버(우)	1	
A-15	GP-011748-1330H		Bed Cover(Gasket)	침대커버 가스켓(우)	1	
A-16	4400111-100H		31 Tank Rubber Cap	고압 탱크 고무패드	1	
A-17	GP-010774-1330		Thread Guide with Three Poles	세극관 삽입기(조)	1/Set	
A-18	GP-010775-1330		Thread Guide(L)	좌측 삽입기	1	
A-19	GP-010776-1330		Screw(3/8"×40)	볼트	2	
A-20	GP-010777-1330		Thread Guide(R)	우측 삽입기	1	
A-21	GP-010778-00		Arm Thread Guide Assy	이완 삽입기 삽입기(조)	1	
A-22	11-0175-7500		Nut	너트	1	
A-23	GP-010779-1330H		Thread Guide(L)	삽입기(좌)	1	
A-24	GP-010780-1330H		31 Tank Assy	31 탱크 조립체(조)	1/Set	
A-25	GP-010781-1330H		31 Tank	삽입기 조립체	1	
A-26	GP-010782-1330H		31 Tank Window	삽입기 창	1	
A-27	GP-010783-1330H		31 Tank Part	삽입기 부품	1	
A-28	GP-010784-1330H		31 Tank Assy	삽입기 조립체	1	
A-29	GP-010785-1330H		31 Tank Window	삽입기 창	1	
A-30	GP-010786-1330H		31 Tank Part	삽입기 부품	1	
A-31	GP-010787-1330H		31 Tank Assy	삽입기 조립체	1	
A-32	GP-010788-1330H		31 Tank Window	삽입기 창	1	
A-33	GP-010789-1330H		31 Tank Part	삽입기 부품	1	
A-34	GP-010790-1330H		31 Tank Assy	삽입기 조립체	1	
A-35	GP-010791-1330H		31 Tank Window	삽입기 창	1	
A-36	GP-010792-1330H		31 Tank Part	삽입기 부품	1	
A-37	GP-010793-1330H		31 Tank Assy	삽입기 조립체	1	
A-38	GP-010794-1330H		31 Tank Window	삽입기 창	1	
A-39	GP-010795-1330H		31 Tank Part	삽입기 부품	1	
A-40	GP-010796-1330H		31 Tank Assy	삽입기 조립체	1	
A-41	GP-010797-1330H		31 Tank Window	삽입기 창	1	
A-42	GP-010798-1330H		31 Tank Part	삽입기 부품	1	
A-43	GP-010799-1330H		31 Tank Assy	삽입기 조립체	1	
A-44	GP-010800-1330H		31 Tank Window	삽입기 창	1	
A-45	GP-010801-1330H		31 Tank Part	삽입기 부품	1	
A-46	GP-010802-1330H		31 Tank Assy	삽입기 조립체	1	
A-47	GP-010803-1330H		31 Tank Window	삽입기 창	1	
A-48	GP-010804-1330H		31 Tank Part	삽입기 부품	1	
A-49	GP-010805-1330H		31 Tank Assy	삽입기 조립체	1	
A-50	GP-010806-1330H		31 Tank Window	삽입기 창	1	
A-51	GP-010807-1330H		31 Tank Part	삽입기 부품	1	
A-52	GP-010808-1330H		31 Tank Assy	삽입기 조립체	1	
A-53	GP-010809-1330H		31 Tank Window	삽입기 창	1	
A-54	GP-010810-1330H		31 Tank Part	삽입기 부품	1	
A-55	GP-010811-1330H		31 Tank Assy	삽입기 조립체	1	
A-56	GP-010812-1330H		31 Tank Window	삽입기 창	1	
A-57	GP-010813-1330H		31 Tank Part	삽입기 부품	1	
A-58	GP-010814-1330H		31 Tank Assy	삽입기 조립체	1	

Note: H=Heavy Material(중량재), M=Medium Material(중량재), L=Light Material(경량재), K=Kitt Material(키트재), EL=Large Shuttle Model(대형 셔틀 모델)

①:관계 별 고유 코드

Unique code by mechanism

②:관계 별 고유 명칭

Unique name by mechanism

③:관계도

Explode view

④Ref.No.:파트별 고유 식별 번호

Unique identification number by part

⑤Parts No.:고유 제품 코드

Unique Product code

Ex)

구분 Category	Code	비고 remarks
구 부품 Old part	01-030C-1230	
신 부품 New Part	AS-000000-00	조(조) 파트 Set parts
	GP-000000-00	기구적 파트 Instrumental parts
	EP-000000-00	전기적 파트 Electrical parts

⑥Note:공지사항 표기 및 메모

Refers to notice and memo

⑦품

명:파트의 고유 품명

Name of Part:Unique name of parts

⑧Q'ty :파트의 수량

The number of parts

⑨Assembly no.:조(조) 파트의 식별 번호

Unique identification number by set part

Warning

1. 조에 속한 파트는 개별 조립 시 제품의 파손 또는 재봉 불량일 수 있어 해당 파트에 대한 주문 시에는 조 품목으로만 구입이 가능합니다.
2. 본 책자는 Parts Book으로 제작되었으므로 매뉴얼로 사용 불가합니다.
3. 사전 예고 없이 사양이 변경 될 수도 있습니다.

1. The parts classified as ass'y items may cause damage to the machine or bad sewing when they are separately assembled. Hence, when they are ordered, they can be purchased as ass'y items only.
2. This is a parts book. It cannot be used as a manual.
3. Parts are Subject to change in Design Without Prior Notice.

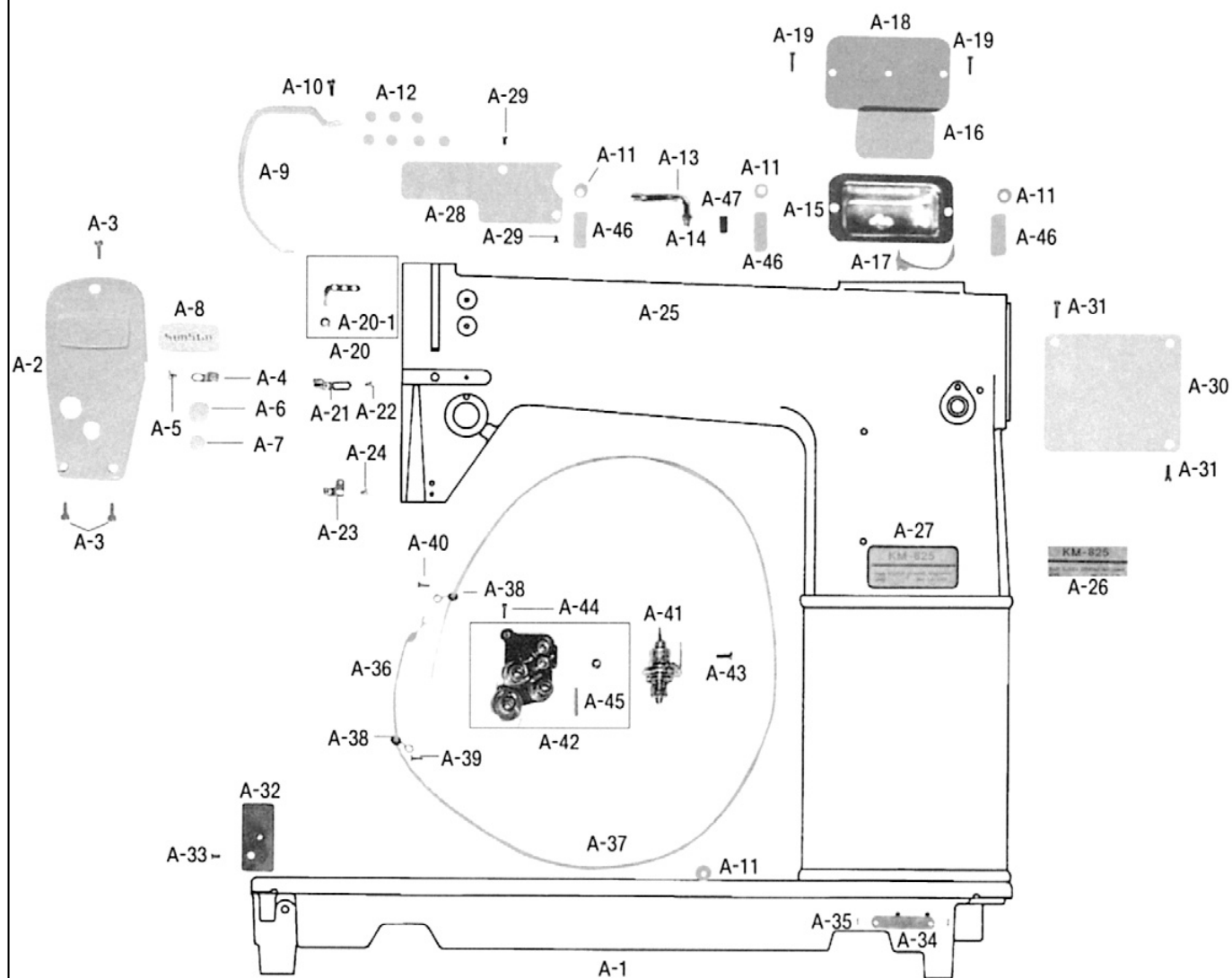
Note

- 썬스타 제품의 부품은 아래 인터넷주소로 접속하시어 신청할 수 있습니다.
<http://www.sunstarcs.com>
- 가입된 회원께서는 썬스타 포탈 사이트에 로그인후 필요한 부품을 신청할 수 있습니다.
- 부품관리-발주관리-발주등록 항목에서 부품번호와 신청수량을 입력하여 등록하시면 발주가 됩니다.
- 부품번호를 모르시는 경우 파츠북 조회를 클릭하시고 사용하는 기종을 검색하여 선택하시면 해당 기종의 파츠북을 조회할 수 있습니다.
- 파츠북은 관계별로 구분되어 있으며 관계를 알고 있다면 부품 찾기가 용이합니다.
- You can make an order for the parts of Sunstar machine to connect internet address.
<http://www.sunstarcs.com>
- You can request for parts you want after login if you are a registered member.
- In parts Management - Order Management - Order Registration entry, you can place an order by entering the part number and quantity.
- If you don't know the parts number, click the parts book menu bar.
In a download list, you can read parts book by searching model you use.
- This parts book is classified by the mechanism, therefore you can find part easily.

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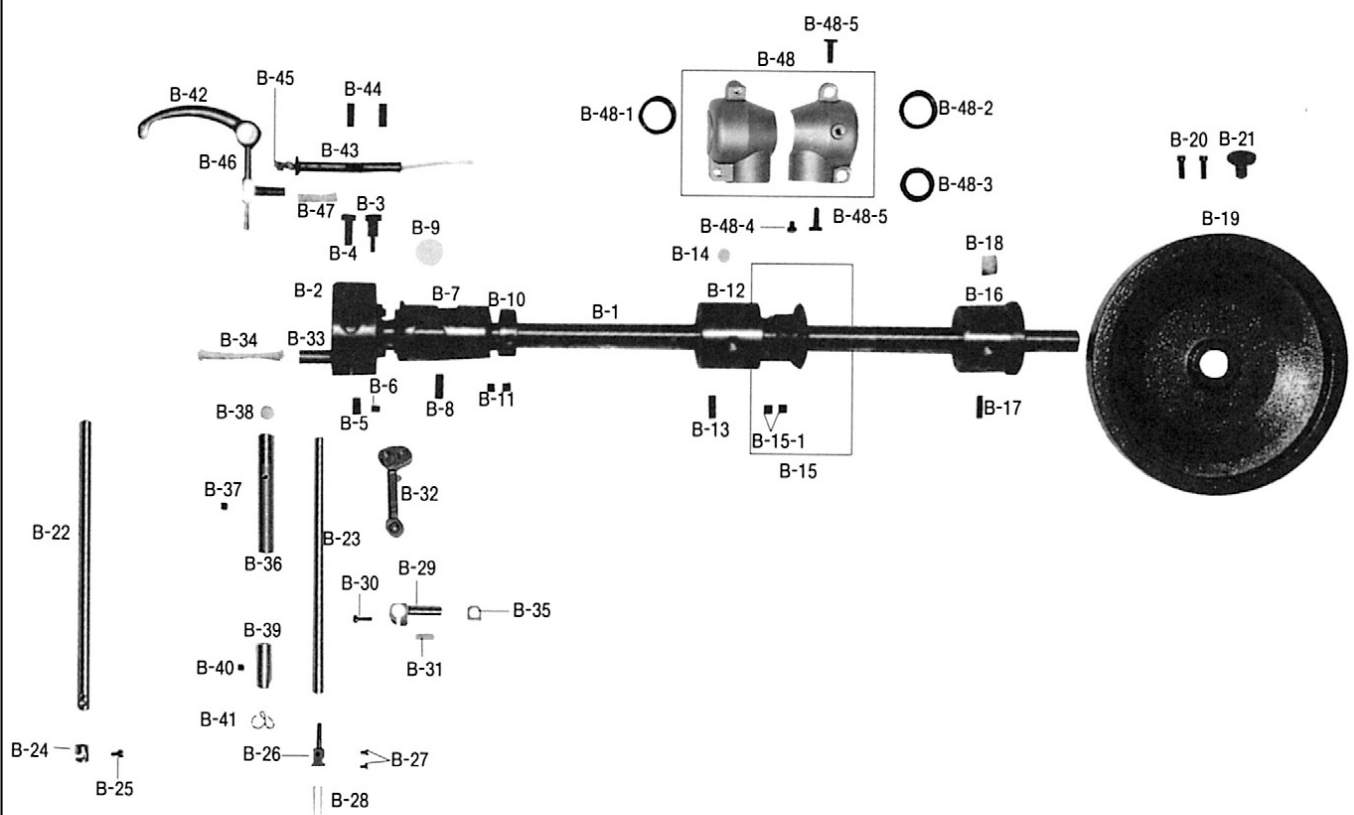


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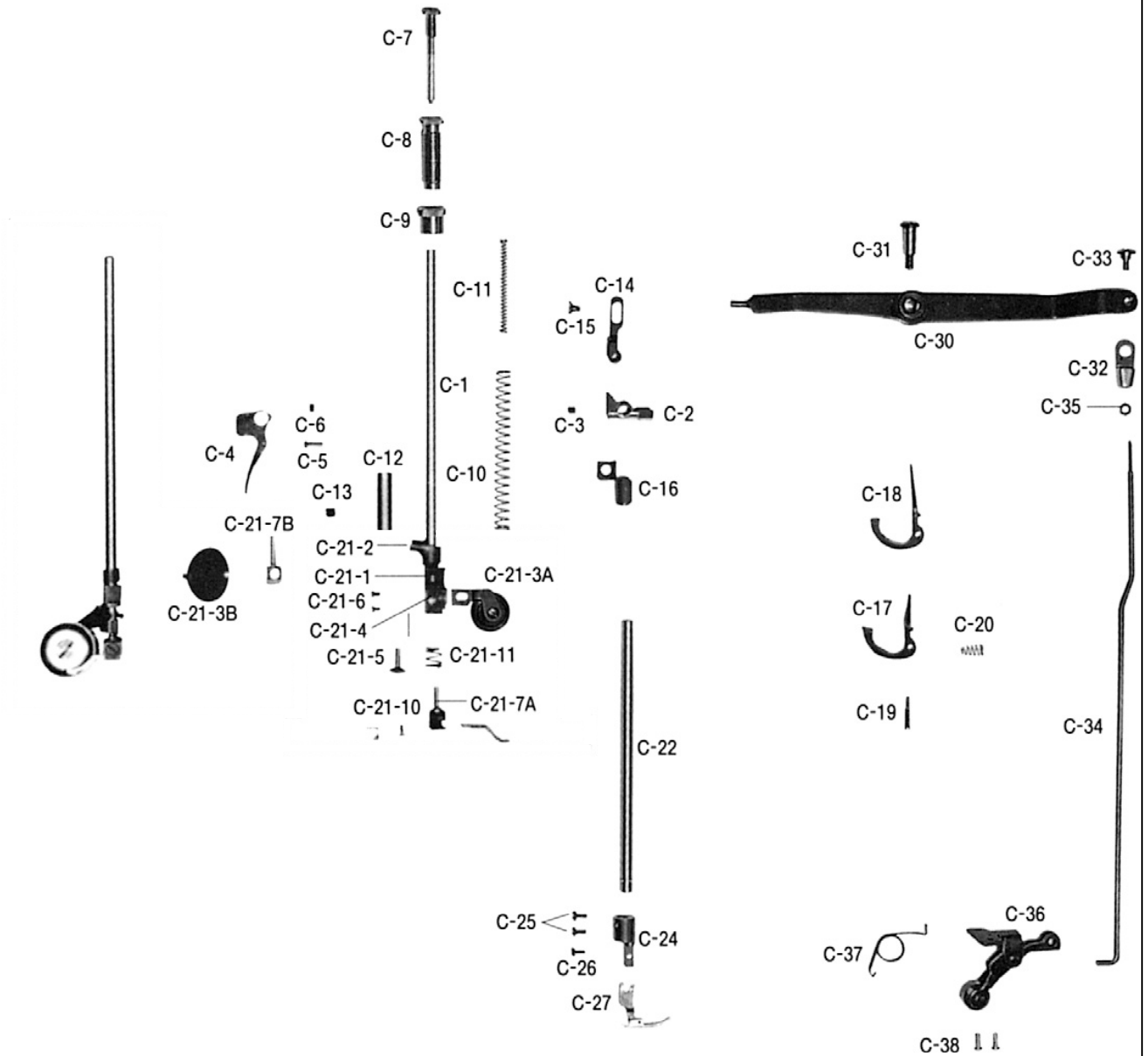
B

Upper Shaft & Needle Bar Mechanism

상축 및 바늘대 관계



Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-815	KM-825	
B-1	02-001A-8150		Upper Shaft	상축	1	1	
B-2	02-002A-8150		Link Cam	링크 캠(HP)	1	1	
B-3	SC-0123-1230		Screw (9/32"n=28)	홈볼이 납작 작은나사(9/32"n=28)	1	1	
B-4	SC-0124-7400		Screw (9/32"n=28)	홈볼이 납작 작은나사(9/32"n=28)	1	1	
B-5	SC-0504-1230		Screw (1/4"n=40)	홈볼이 멈춤나사(1/4"n=40)	1	1	
B-6	SC-0129-7400		Screw (1/4"n=40)	홈볼이 멈춤나사(1/4"n=40)	1	1	
B-7	02-007A-8150		Upper Shaft Bushing (F)	상축 전봇싱	1	1	
B-8	SC-0514-7400		Screw (15/64"n=28)	홈볼이 멈춤나사(15/64"n=28)	1	1	
B-9	02-009M-7400		Felt For B-7	상축 전봇싱 헬트A	1	1	
B-10	02-021A-1230		Collar For B-1	상축 카라	1	1	
B-11	SC-A129-4515		Screw (1/4"n=40)	홈볼이 멈춤나사(1/4"n=40)	2	2	
B-12	02-004A-3400		Upper Shaft Bushing (M)	상축 중봇싱	1	1	
B-13	SC-0514-7400		Screw (15/64"n=28)	홈볼이 멈춤나사(15/64"n=28)	1	1	
B-14	44-017M-3400		Felt For B-12	상축 중봇싱 급유 헬트	1	1	
B-15	02-211A-1230		Upper Shaft Gear Assembly	상축 기어	1	1	
B-15-1	SC-A129-4515		Screw (1/4"n=40)	홈볼이 멈춤나사(1/4"n=40)	2	2	
B-16	02-013A-8150		Upper Shaft Bushing (R)	상축 후봇싱	1	1	
B-17	SC-0514-7400		Screw (15/64"n=28)	홈볼이 멈춤나사(15/64"n=28)	1	1	
B-18	44-019M-7400		Felt For B-16	후 몸체 전봇싱 헬트	1	1	
B-19	02-015A-8150		Pulley	풀리	1	1	
B-20	SC-0150-2500		Screw (15/64"n=28)	홈볼이 납작 작은나사(15/64"n=28)	2	2	
B-21	SC-0188-1230		Screw (5/16"n=24)	홈볼이 바인딩 작은나사(5/16"n=24)	1	1	
B-22	GP-056101-00		Needle Bar	바늘대	1		Aug.06.12
B-23	04-001A-8250		Needle Bar	바늘대		1	
B-24	04-002C-1230		Needle Bar Thread Guide	바늘대 실걸이	1	1	
B-25	SC-A131-4522		Screw (1/8"n=44)	홈볼이 납작 작은나사(1/8"n=44)	1		
B-26	04-004A-8250		Needle Clamp	침지 (1/16)		1	
B-27	SC-0158-3710		Screw (9/64"n=40)	홈볼이 동근납작 작은나사(9/64"n=40)		2	
B-28	-		Needle	바늘	1	2	
B-29	04-008A-8150		Needle Bar Holder	바늘대 잡이	1	1	
B-30	SC-0158-4122		Screw (9/64"n=40)	홈볼이 납작 작은나사(9/64"n=40)	1	1	
B-31	06-033M-7400		Felt For B-29	절환기 헬트	1	1	
B-32	04-010A-8150		Needle Bar Crank	바늘대 크랭크	1	1	
B-33	PN-000277-00		Needle Bar Crank Shaft	링크캠 핀	1	1	
B-34	44-0000-1230		Oil Wick	유심	1	1	
B-35	04-006A-1230		Needle Bar Guide Slide Block	바늘대 안내 블럭	1	1	
B-36	04-008A-2350		Needle Bar Bushing (U)	바늘대 상봇싱	1	1	
B-37	SC-0110-4115		Screw (15/64"n=28)	홈볼이 멈춤나사(15/64"n=28)	1	1	
B-38	04-104R-1230		Rubber Cap For B-36	바늘대 상봇싱마개	1	1	
B-39	04-015A-8150		Needle Bar Bushing (L)	바늘대 하봇싱	1	1	
B-40	SC-0110-1230		Screw (15/64"n=28)	홈볼이 멈춤나사(15/64"n=28)	1	1	
B-41	04-003R-1600		Thread Guide For B-39	바늘대 하봇싱 실안내	1	1	
B-42	02-004A-8270		Thread Take-Up Lever	실채기	1	1	
B-43	08-001A-8130		Hinge Pin For Take-Up Lever	실채기 힌지핀	1	1	
B-44	SC-0514-7400		Screw (15/64"n=28)	홈볼이 멈춤나사(15/64"n=28)	2	2	
B-45	44-0000-1230		Oil Wick	유심	1	1	
B-46	02-003A-7400		Take-Up Lever Holder	실채기 잡이	1	1	
B-47	06-033M-7400		Felt For B-44	절환기 헬트	1	1	
B-48	03-010A-3710		Upper Gear Case Assembly	상기어 케이스(조)	1	1	
B-48-1	03-009R-3710		Oil Seal (A)	오일셀(A)	1	1	
B-48-2	03-013R-3710		Oil Seal (B)	오일셀(B)	1	1	
B-48-3	03-014R-3710		Oil Seal (C)	오일셀(C)	1	1	
B-48-4	SC-0205-3710		Screw (1/4"n=24)	홈볼이 납작 작은나사(1/4"n=24)	1	1	
B-48-5	SC-0109-2350		Screw (M6)	육각구멍볼이 보울트(M6)	2	2	

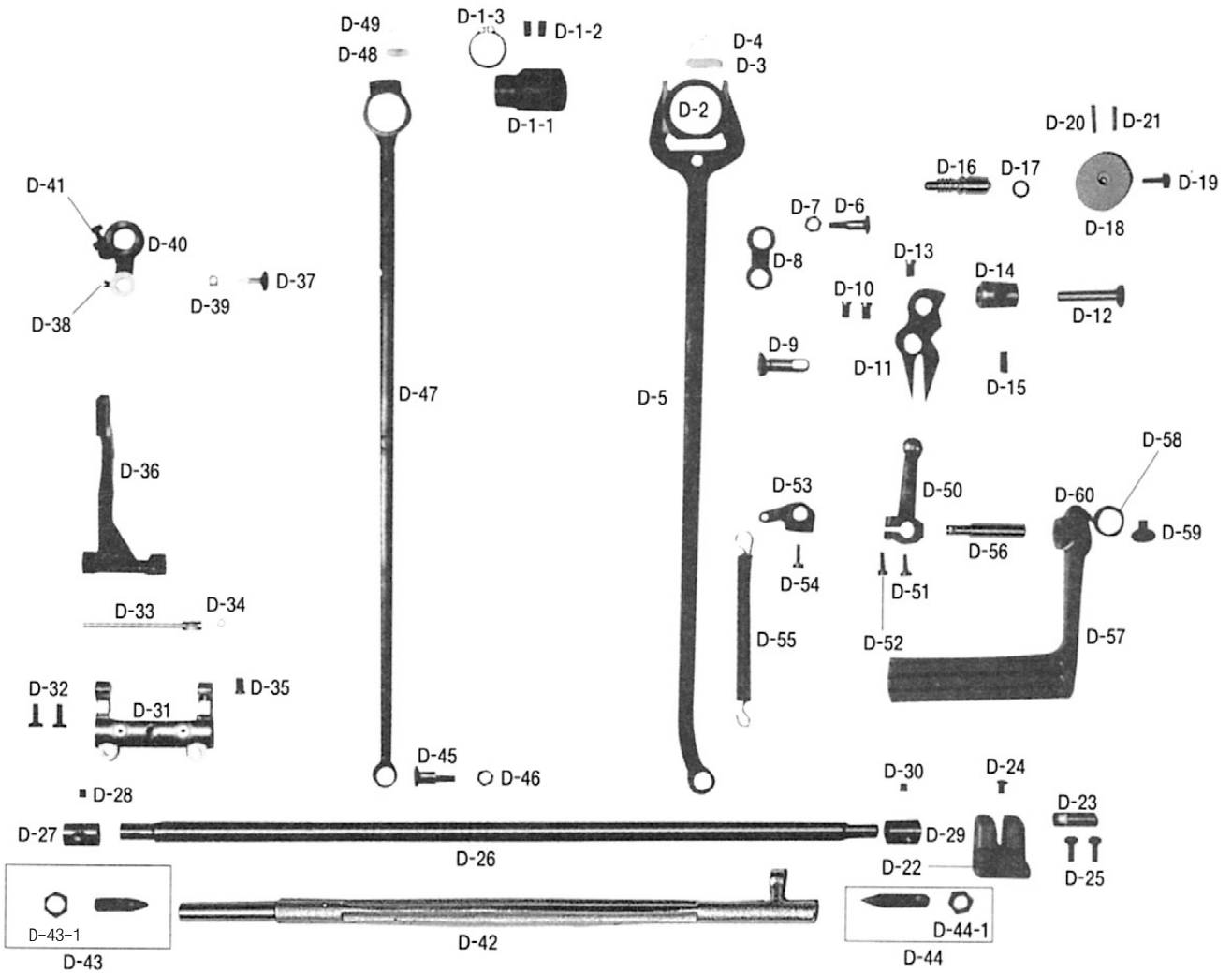


Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-815	KM-825	
C-1	05-301A-8150		Roller Presser Bar	누름대	1	1	
C-2	05-007A-8150		Presser Bar Bracket	누름대 올리기 브라켓	1	1	
C-3	SC-0114-1230		Screw (15/64"n=28)	홈볼이 멈춤나사(15/64"n=28)	1	1	
C-4	05-009A-8150		Presser Foot Lifter	누름대 올리기	1	1	
C-5	05-018P-3400		Hinge Pin For C-4	누름대 올리기 핀	1	1	
C-6	SC-0512-1230		Screw (11/64"n=40)	홈볼이 멈춤나사(11/64"n=40)	1	1	
C-7	05-025S-38LB		Sub Press Adjusting Screw	보조 압력 조절 나사	1	1	
C-8	05-026S-38LB		Presser Adjusting Screw	압력 조절 나사	1	1	
C-9	05-027C-38LB		Nut For C-8	압력 조절 나사 고정너트	1	1	
C-10	05-028G-38LB		Adjusting Spring For C-21-3	노루발 압력 조절 스프링	1	1	
C-11	05-029G-38LB		Sub Spring For C-21-3	노루발 압력 보조 스프링	1	1	
C-12	05-009A-7400		Presser Bar Bushing (L)	누름대 하봇심	1	1	
C-13	SC-0110-1230		Screw (15/64"n=28)	홈볼이 멈춤나사(15/64"n=28)	1	1	
C-14	GP-042491-00		Knee Lifting Lever Link	무릎올림 레버링크	1	1	Oct.30.08
	05-112C-8150		Knee Lifting Lever Link	무릎올림 레버링크	1	1	
C-15	05-013S-8150		Hinge Screw For C-14	무릎올림 레버링크 단나사	1	1	
C-16	05-014A-8150		Knee Lifting Lever Link Bracket	무릎올림 레버링크 몸체	1	1	
C-17	GP-019020-01		Thread Tension Release	실넛추기	1		Feb.09.09
	GP-019020-00		Thread Tension Release	실넛추기	1		
C-18	GP-019020-00		Thread Tension Release	실넛추기		1	
C-19	40-004S-8150		Hinge Screw For C-17, 18	실넛추기 힌지나사	1	1	
C-20	40-010G-8150		Return Spring For C-17, 18	실넛추기 리턴 스프링	1	1	
C-21A	-		Roller Presser Foot(L) Ass'y	로울러 노루발(L)(조)	1Set	1Set	
C-21B	-	Option	Roller Presser Foot(S) Ass'y	로울러 노루발(S)(조)	1Set	1Set	
C-21-1	81-104A-8260		Roller Presser Bracket	로울러 노루발 브라켓	1	1	
C-21-2	81-003S-8260		Stud For C-21-1	브라켓 힌지나사	1	1	
C-21-4	SC-0199-2700		Screw (11/64"n=40)	홈볼이 바인딩 작은나사(11/64"n=40)	1	1	
C-21-5	GP-043870-00		Stopper Pin For C-21-1	브라켓 스토퍼 핀	1		Feb.24.09
	04-005P-8260		Stopper Pin For C-21-1	브라켓 스토퍼 핀	1		
C-21-6	SC-0160-5607		Screw (9/64"n=40)	홈볼이 둥근납작 작은나사(9/64"n=40)	2	2	
C-21-7A	81-017A-8260		Needle Guide Holder (S)	로울러 노루발 바늘안내 홀더(소)		1	
C-21-7B	81-007A-8260	Option	Needle Guide Holder (L)	로울러 노루발 바늘안내 홀더(대)		1	
C-21-8	81-016A-8260		Needle Guide (1/16)	로울러 노루발 바늘안내(1/16)		1	
C-21-9	81-005W-8260		Washer For C-21-8	로울러 노루발 홀더 와셔		1	
C-21-10	SC-0130-1230		Screw (1/8"n=44)	홈볼이 납작 작은나사(1/8"n=44)		1	
C-21-11	04-004G-8260		Spring For C-21-1	브라켓 스프링	1	1	
C-22	05-101A-8150	Option	Flat Presser Bar	누름대	1		
C-24	05-018A-8150		Holder For Presser Foot	평노루발 홀더	1	1	
C-25	SC-0543-2302		Screw (11/64"n=40)	홈볼이 납작 작은나사(11/64"n=40)	2	2	
C-26	SC-0157-2118		Screw (9/64"n=40)	홈볼이 납작 작은나사(9/64"n=40)	1	1	
C-27	05-012A-1230	Option	Flat Presser Foot Assembly	평노루발	1		
C-30	GP-042579-00		Knee Lifting Lever	무릎올림 레버		1	Oct.30.08
	43-001A-8150		Knee Lifting Lever	무릎올림 레버		1	
C-31	43-009S-1230		Stud For C-30	무릎올림 레버 힌지나사	1	1	
C-32	43-003A-3400		Connection Holder	무릎올림봉 잡이	1	1	
C-33	43-004S-3400		Hinge Screw For C-32	무릎올림봉 단나사	1	1	
C-34	43-005A-8150		Knee Lifter Pull Rod	무릎올림봉	1	1	
C-35	SN-0119-4000		Nut (3/16"n=28)	육각너트(3/16"n=28)	1	1	
C-36	43-005A-3400		Knee Lifting Link Assembly	무릎올림 링크(조)	1	1	
C-37	43-006G-3400		Spring For C-36	무릎올림 스프링	1	1	
C-38	SC-0179-3710		Screw (11/64"n=40)	홈볼이 둥근납작 작은나사(11/64"n=40)	2	2	
C-39	AS-007629-00		Press Adjust Screw(set)	압력 조절 나사 (조)	1Set	1Set	

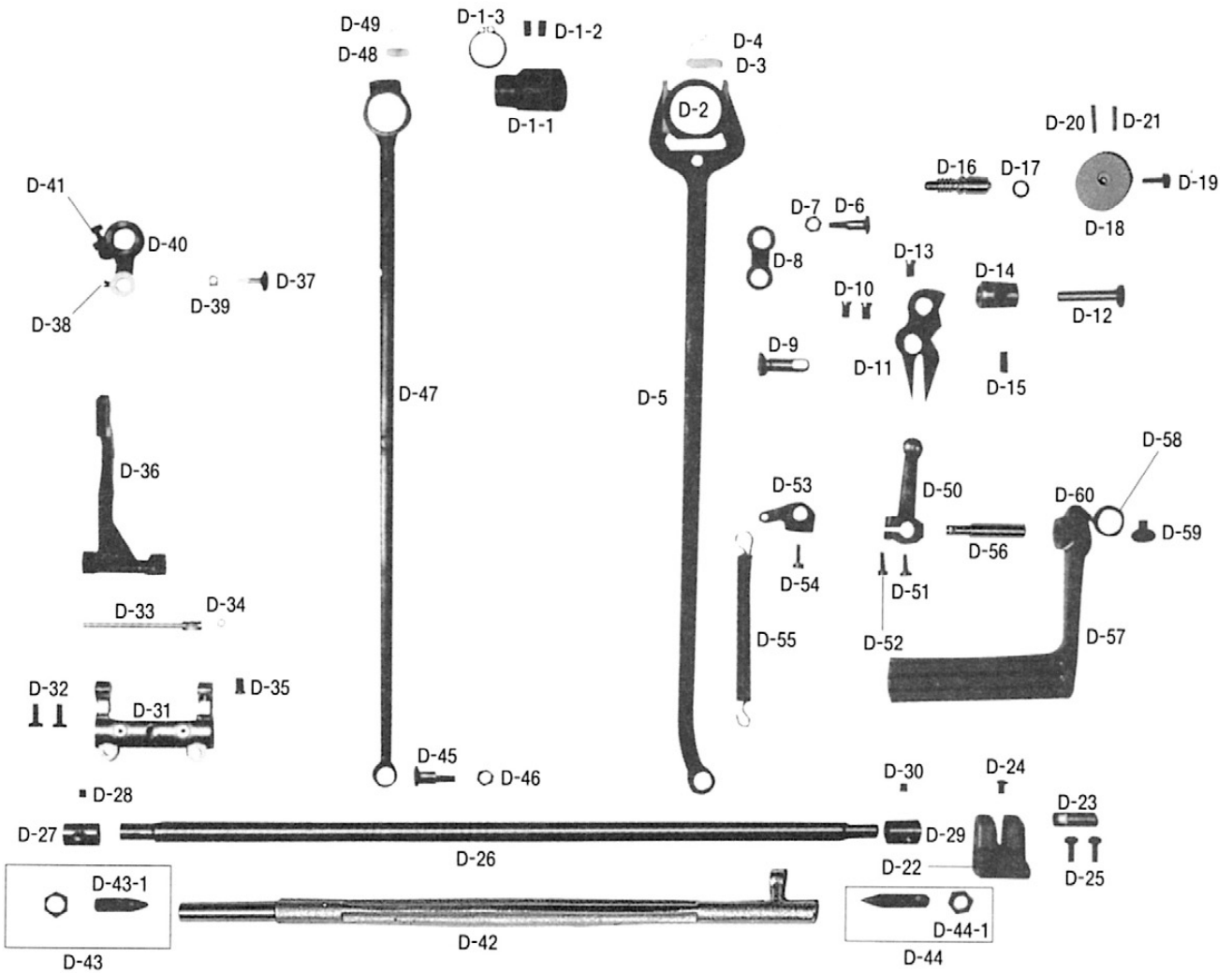
D

Feed Mechanism

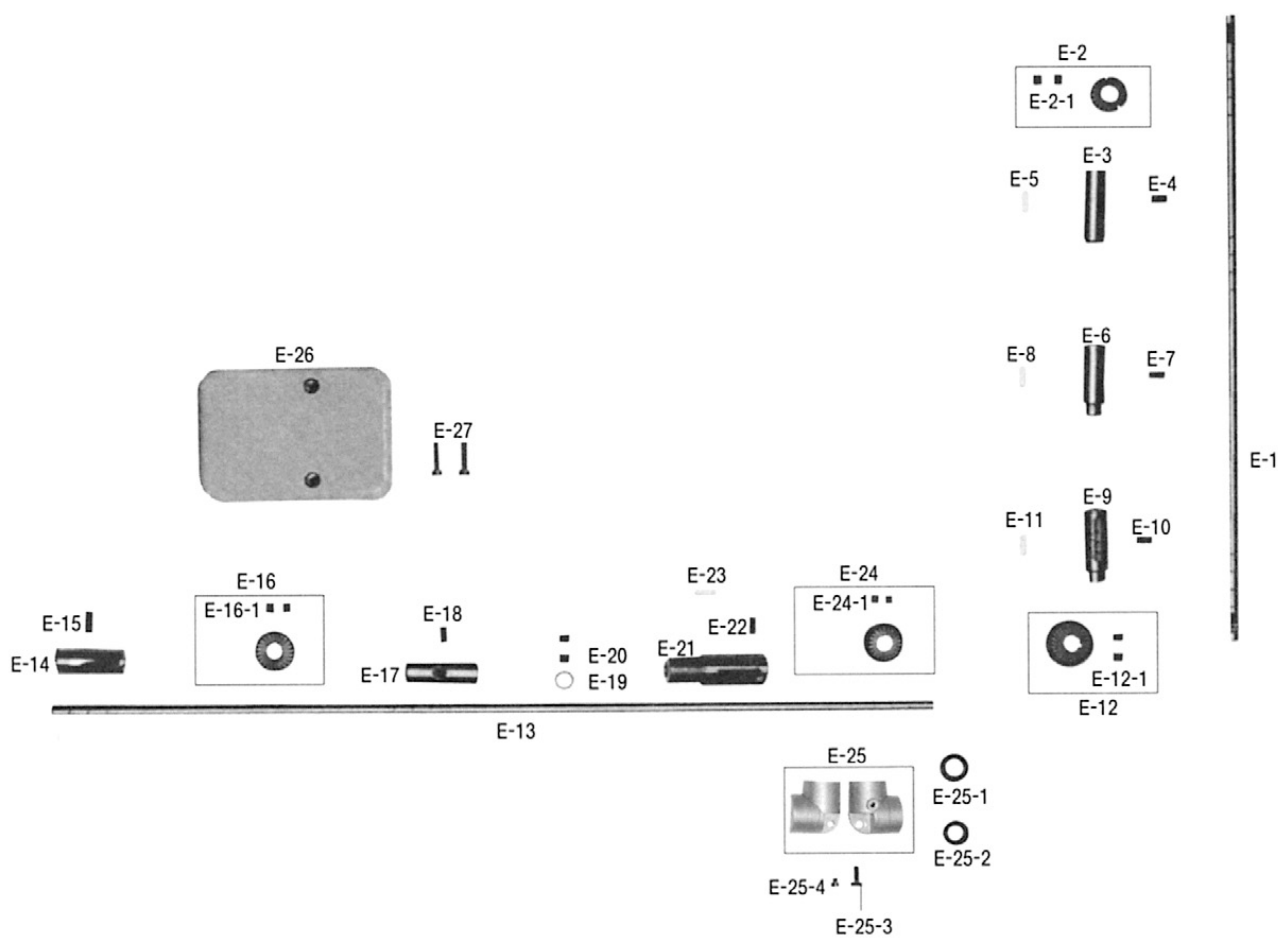
피이드 관계



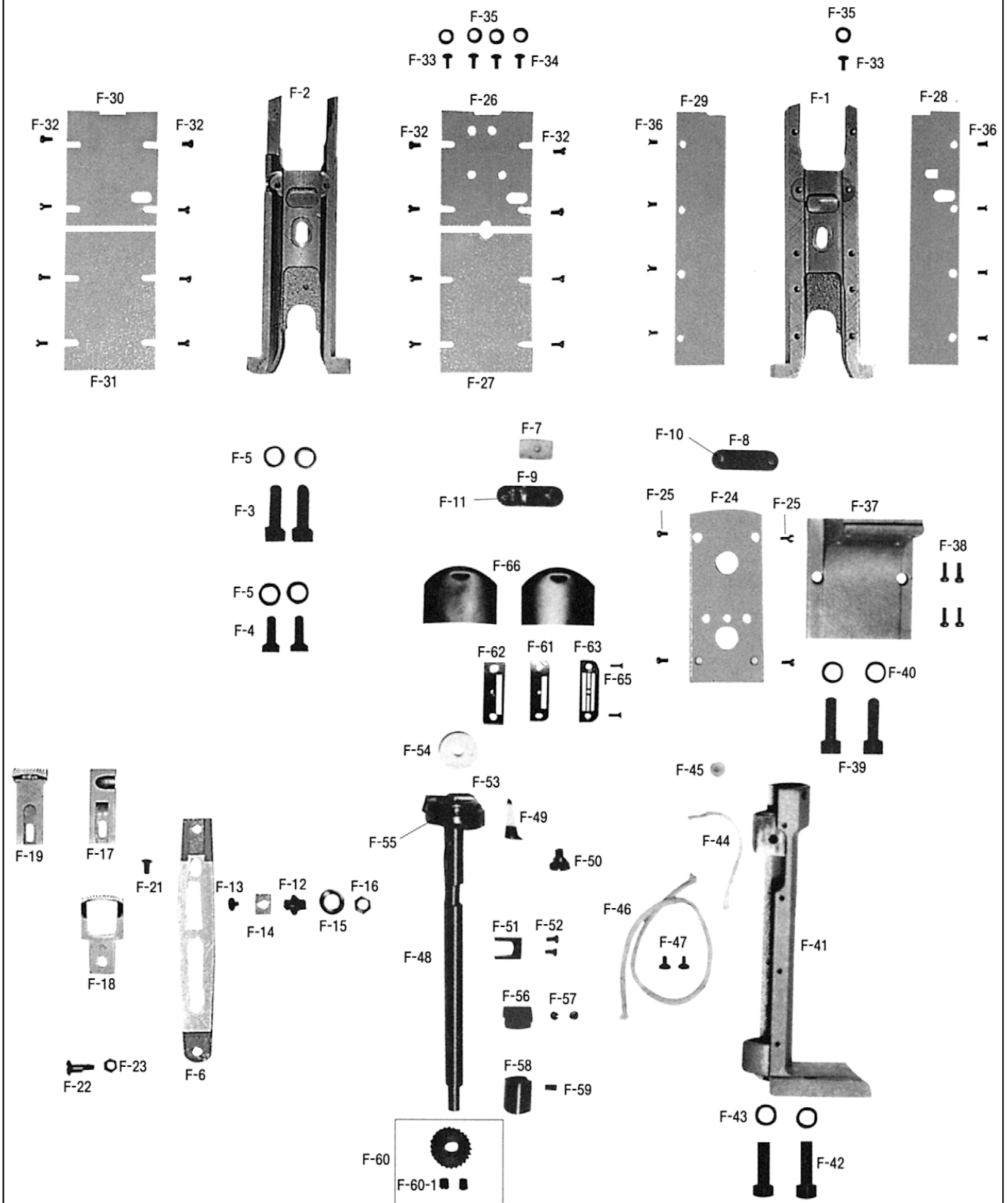
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-815	KM-825	
D-1-1	GP-022405-01		Feed Cam	피드캠 (HP)	1	1	
D-1-2	SC-0114-1230		Screw (15/64"n=28)	홈볼이 멈춤나사(15/64"n=28)	2	2	
D-1-3	06-007C-1600		C-Ring For D-1-1	크랭크 로트 스토퍼링 (20D)	1	1	
D-2	GP-018046-01		Connection Ring For Y-Rod	와이롯드 연결링	1	1	
D-3	44-018M-3400		Felt For D-2	와이롯드 연결링 급유 헬트	1	1	
D-4	44-015C-3400		Oil Felt Holder For D-2	상하운동 캠 로트 유심잡이	1	1	
D-5	06-002A-8130		Y-Rod	와이롯드(HP)	1	1	
D-6	06-032A-1230		Stud For D-5	피이드 조절기 연결 단나사	1	1	
D-7	SN-0107-4000		Nut (9/32"n=28)	육각너트(9/32"n=28)	1	1	
D-8	GP-035915-00		Feed Link	피이드 링크	1	1	
D-9	06-003A-8130		Feed Link Connecting Shaft	피이드 링크 연결축	1	1	
D-10	SC-0122-1230		Screw (15/64"n=28)	홈볼이 납작 작은나사(15/64"n=28)	2	2	
D-11	06-004A-8130		Feed Regulator	피이드 조절기(HP)	1	1	
D-12	06-009A-3400		Feed Regulator Shaft	피이드 조절축	1	1	
D-13	SC-0122-1230		Screw (15/64"n=28)	홈볼이 납작 작은나사(15/64"n=28)	1	1	
D-14	06-010A-3400		Feed Regulator Bushing	피이드 조절축 붓싱	1	1	
D-15	SC-0507-1230		Screw (15/64"n=28)	홈볼이 멈춤나사(15/64"n=28)	1	1	
D-16	06-013A-8150		Feed Regulator Dial Shaft	피이드 조절 다이알 축	1	1	
D-17	06-010R-1230		O-Ring For D-16	다이알 축 오링	1	1	
D-18	06-012C-123A		Feed Regulator Dial	다이알판(조)	1	1	
D-19	SC-0193-1230		Screw (3/16"n=28)	홈볼이 납작 작은나사(3/16"n=28)	1	1	
D-20	06-012P-7400		Pin For D-18	다이알 핀	1	1	
D-21	06-027G-7400		Spring For D-18	다이알 스프링	1	1	
D-22	06-007A-8130		Feed Rock Shaft Crank	수평 밀대 크랭크(후)	1	1	
D-23	06-006P-8130		Connection Pin For D-21	수평 밀대 크랭크(후) 연결핀	1	1	
D-24	SC-0175-1230		Screw (11/64"n=40)	홈볼이 납작 작은나사(11/64"n=40)	1	1	
D-25	SC-0491-1230		Screw (3/16"n=28)	홈볼이 납작 작은나사(3/16"n=28)	2	2	
D-26	06-023A-1230		Feed Rock Shaft	밀대	1	1	
D-27	06-008A-8130		Feed Rock Shaft Bushing (F)	수평 밀대 전붓싱	1	1	
D-28	SC-0114-1230		Screw (15/64"n=28)	홈볼이 멈춤나사(15/64"n=28)	1	1	
D-29	06-009A-8130		Feed Rock Shaft Bushing (R)	수평 밀대 후붓싱	1	1	
D-30	SC-0114-1230		Screw (15/64"n=28)	홈볼이 멈춤나사(15/64"n=28)	1	1	
D-31	06-008A-1230		Feed Bar Crank	톱니 받침 크랭크	1	1	
D-32	SC-0307-1230		Screw (3/16"n=32)	홈볼이 납작 작은나사(3/16"n=32)	2	2	
D-33	06-009A-1230		Feed Bar Shaft	톱니 받침 축	1	1	
D-34	06-002W-2350		Washer For D-32	톱니 받침 축 와셔	1	1	
D-35	SC-0122-1230		Screw (15/64"n=28)	홈볼이 납작 작은나사(15/64"n=28)	1	1	
D-36	06-010A-8130		Feed Bar	톱니 받침	1	1	
D-37	06-026A-3400		Feed Bar Block Shaft	톱니 받침 블럭 축	1	1	
D-38	SC-0128-7400		Screw (11/64"n=40)	홈볼이 냄비 작은 나사(11/64"n=40)	1	1	
D-39	06-127A-3400		Feed Bar Block	톱니 받침 블럭(10/16)	1	1	
D-40	GP-007659-00		Feed Lifting Shaft Crank (F)	들대 크랭크(전)	1	1	
D-41	SC-0497-1230		Screw (3/16"n=28)	홈볼이 납작 작은나사(3/16"n=28)	1	1	
D-42	06-039A-8150		Feed Lifting Shaft	들대	1	1	
D-43	SC-0360-3400		Screw (3/8"n=28)	홈볼이 멈춤나사(3/8"n=28)	1	1	
D-43-1	06-031S-3400		Nut For D-43	들대 지지나사 너트	1	1	
D-44	SC-0358-8130		Screw (3/8"n=28)	홈볼이 멈춤나사(3/8"n=28)	1	1	
D-44-1	06-031S-3400		Nut For D-44	들대 지지나사 너트	1	1	
D-45	06-032A-1230		Stud For Crank Rod	피이드 조절기 연결 단나사	1	1	
D-46	SN-0107-4000		Nut (9/32"n=28)	육각너트(9/32"n=28)	1	1	
D-47	06-013A-8130		Crank Rod	크랭크 로트	1	1	
D-48	44-023M-3400		Felt For D-47	노루발 상하 운동캠 로트 유심헬트	1	1	
D-49	44-015C-3400		Oil Felt Holder For D-48	상하 운동캠 로트 유심잡이	1	1	
D-50	06-060A-3400		Feed Regulator Arm Assembly	역진레버 크랭크(조)	1	1	
D-51	SC-A174-4122		Screw (11/64"n=40)	홈볼이 납작 작은나사(11/64"n=40)	1	1	
D-52	SC-0184-1600		Screw (3/16"n=28)	홈볼이 냄비 작은나사(3/16"n=28)	1	1	
D-53	06-135C-2350		Upper Spring Holder	역진 레버 스프링 걸이(상)	1	1	



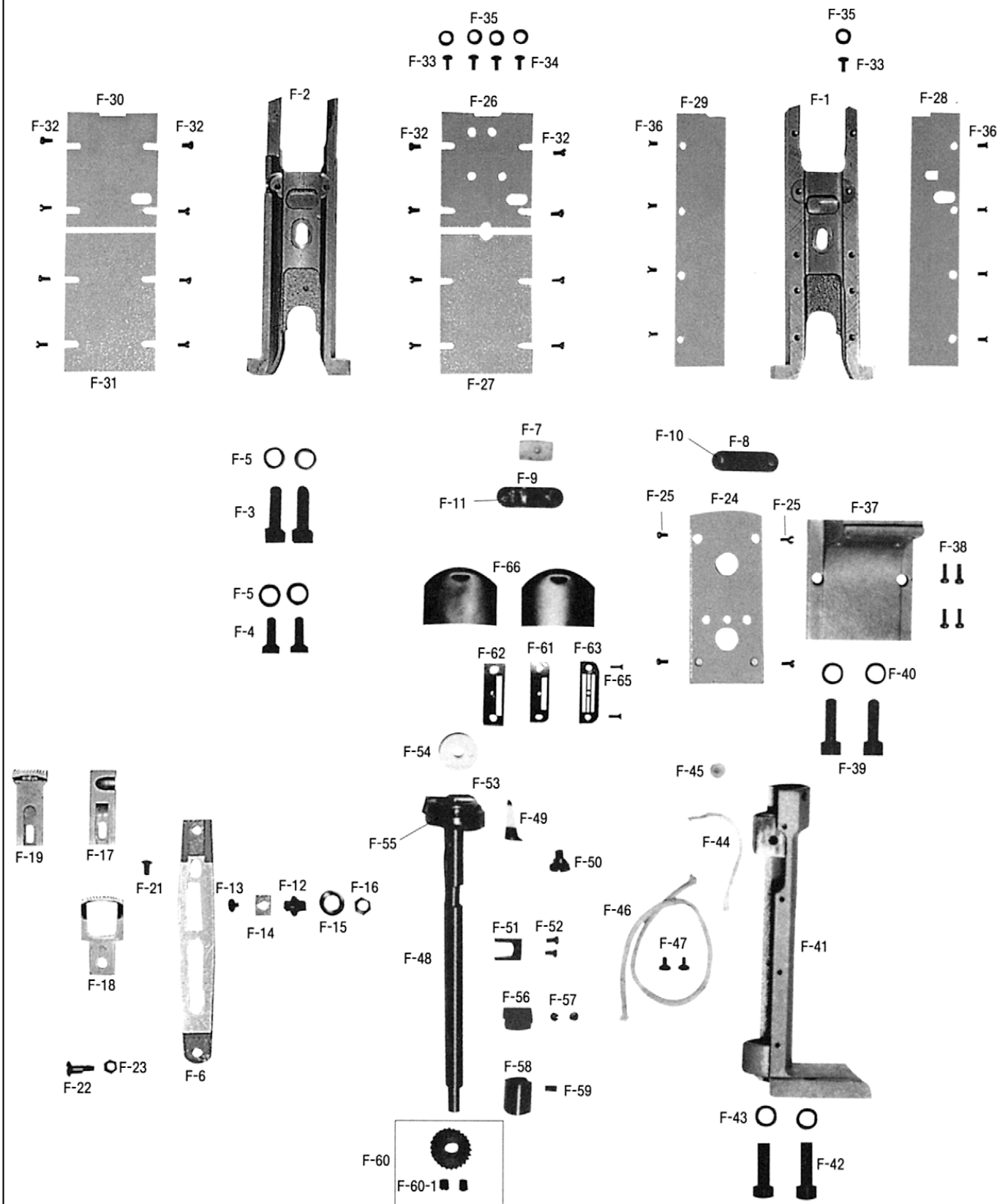
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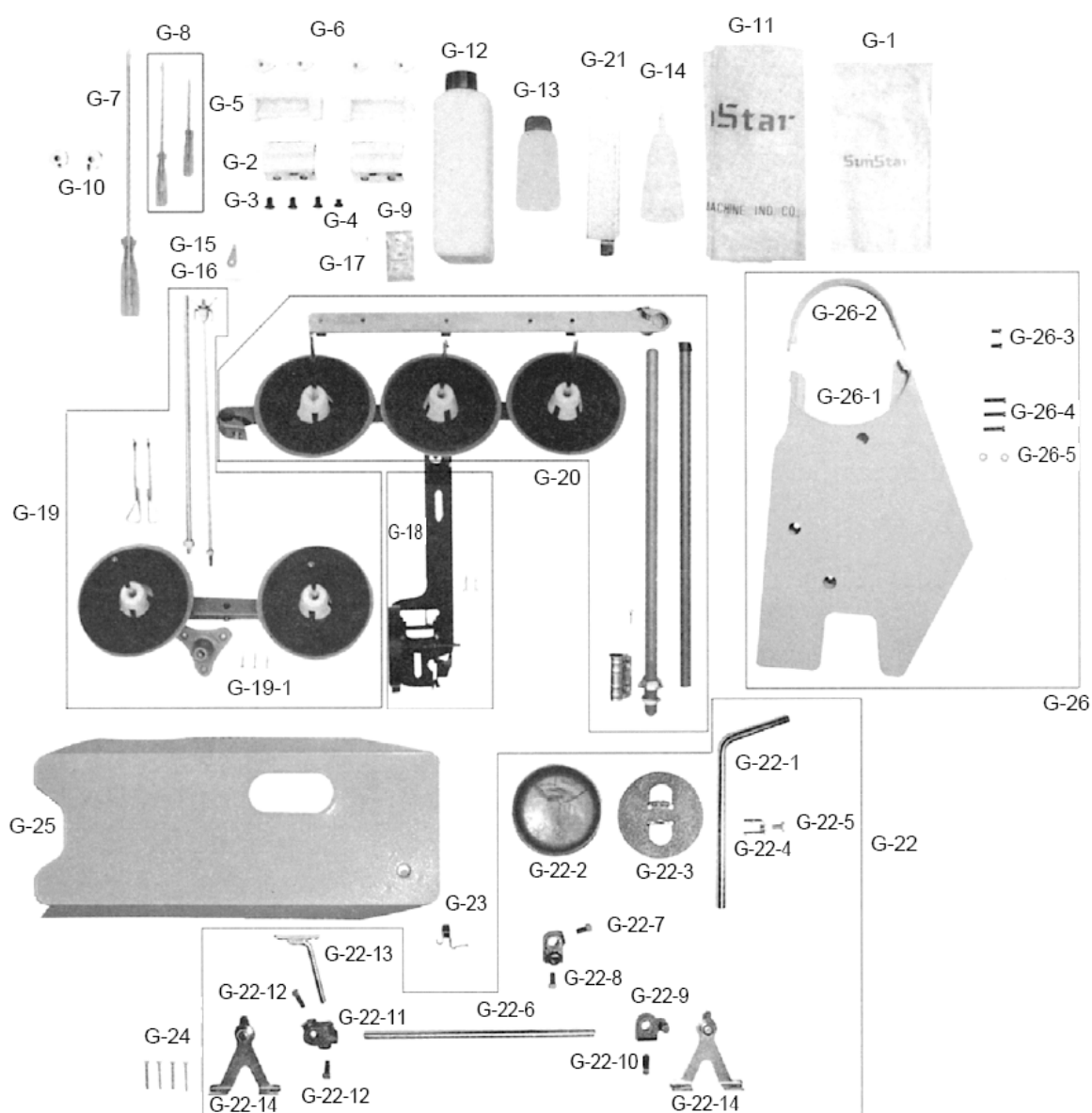
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Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-815	KM-825	
F-1	09-001A-8150		Post	포스트	1		
F-2	09-001A-8250		Post	포스트		1	
F-3	SC-0344-8260		Screw (5/16"n=24)	홈볼이 동근납작 작은나사(5/16"n=24)	2	2	
F-4	SC-0253-7406		Screw (1/4"n=28)	홈볼이 냄비 작은나사(1/4"n=28)		2	
F-5	09-025W-8270		Washer For F-3, F-4	새들 찰나사 와셔	2	4	
F-6	GP-022494-00		Feed Dog Lever	톱니 레버	1	1	
F-7	06-053M-7400		Felt For F-6	포크 헬트	1	1	
F-8	09-005C-8270		Guide Plate For F-6	톱니 레버 보강판	1		
F-9	09-005C-8270		Guide Plate For F-6	톱니 레버 보강판		1	
F-10	SC-0501-2302		Screw (11/64"n=40)	홈볼이 동근접시 작은나사(11/64"n=40)	2		
F-11	SC-0543-2302		Screw (11/64"n=40)	홈볼이 동근납작 작은나사(11/64"n=40)		2	
F-12	09-006S-8270		Slide Block Shaft	슬라이드 블럭 나사	1	1	
F-13	09-008S-8270		Screw For F-12	슬라이드 블럭 마개나사	1	1	
F-14	09-107A-8270		Slide Block (10/16)	톱니 레버 슬라이드 블럭	1	1	
F-15	09-009W-8270		Washer For F-12	슬라이드 블럭 와셔	1	1	
F-16	SN-0116-3400		Nut (1/4"n=40)	육각너트 (1/4"n=40)	1	1	
F-17	09-015A-8150		Feed Dog (Roller Presser Type)	톱니(로울러 노루발용)	1		
F-18	09-015A-8250		Feed Dog (Roller Presser Type)	톱니(로울러 노루발용)		1	
F-19	09-017A-8150	Option	Feed Dog (Flat Presser Type)	톱니(평 노루발용)	1		
F-21	SC-0543-2302		Screw (11/64"n=40)	홈볼이 동근납작 작은나사(1/8"n=44)	1	1	
F-22	06-008S-8270		Stud For Feed Bar	톱니 받침 나사	1	1	
F-23	SN-0115-7400		Nut (3/16"n=32)	육각너트(3/16"n=32)	1	1	
F-24	09-001A-8170		Post Left Cover	포스트 커버(좌)	1		
F-25	SC-0501-2302		Screw (11/64"n=40)	홈볼이 동근접시 작은나사(11/64"n=40)	4		
F-26	09-021C-8230		Post Front Cover (U)	포스트 커버(전) 상		1	
F-27	09-022C-8230		Post Front Cover (L)	포스트 커버(전) 하	1	1	
F-28	09-123C-8170		Post Right Cover (F)	포스트 커버(전) 우	1		
F-29	09-124C-8170		Post Left Cover (R)	포스트 커버(후) 좌		1	
F-30	09-023C-8230		Post Rear Cover (U)	포스트 커버(후) 상		1	
F-31	09-024C-8230		Post Rear Cover (L)	포스트 커버(후) 하		16	
F-32	SC-0502-2302		Screw (9/64"n=40)	홈볼이 동근납작 작은나사(9/64"n=40)	1	3	
F-33	SC-0537-8260		Screw (3/16"n=32)	홈볼이 동근납작 작은나사(3/16"n=32)		1	
F-34	SC-0538-8260		Screw (3/16"n=32)	홈볼이 동근납작 작은나사(3/16"n=32)	1	4	
F-35	01-023C-3710		Washer For F-33, F-34	와셔5	8		
F-36	SC-A301-4119		Screw (9/64"n=40)	홈볼이 접시 작은나사(9/64"n=40)	1		
F-37	09-002A-8170		Post Support	포스트 받침	4	2	
F-38	SC-0179-3710		Screw (11/64"n=40)	홈볼이 동근납작 작은나사(11/64"n=40)	2	4	
F-39	SC-0326-8266		Screw (5/16"n=24)	홈볼이 납작 작은나사(5/16"n=24)	2	4	
F-40	09-025W-8270		Washer For F-39	새들 찰나사 와셔	1	1	
F-41	09-004A-8130		Saddle	새들	2	2	
F-42	SC-0326-8260		Screw (5/16"n=24)	홈볼이 납작 작은나사(5/16"n=24)	2	1	
F-43	09-025W-8270		Washer For F-42	새들 찰나사 와셔	1	4	
F-44	44-0000-1230		Oil Wick	유심	1	2	
F-45	44-020C-7400		Felt For F-41	흑 몸체 후봇심 헬트	1	2	
F-46	44-0000-1230		Oil Wick	유심	2	2	
F-47	SC-0365-3710		Screw (9/64"n=40)	홈볼이 냄비 작은나사(9/64"n=40)	1	2	
F-48	09-040A-8150		Hook Shaft	가마축	1	4	
F-49	GP-025529-01		Opener	오프너	1	2	
F-50	09-015S-8270		Stud For F-49	오프너 단나사	1	2	
F-51	09-016A-8270		Fork For F-49	오프너 블럭	2	2	
F-52	SC-0502-2302		Screw (9/64"n=40)	홈볼이 동근납작 작은나사(9/64"n=40)	1set	2set	
F-53	09-036A-8570		Rotary Hook Assembly	가마	1	2	
F-54	09-130A-7400		Bobbin	보빈	1	2	
F-55	SC-0147-8270		Screw (9/64"n=40)	접시머리 보울트(9/64"n=40)	1	2	
F-56	09-001A-8130		Collar For F-48	흑 축 카라	1	2	
F-57	SC-0129-7400		Screw (1/4"n=40)	홈볼이 멈춤나사(1/4"n=40)	1	4	
F-58	06-040A-1230		Bushing For F-48	들대 붓싱(후)	1		



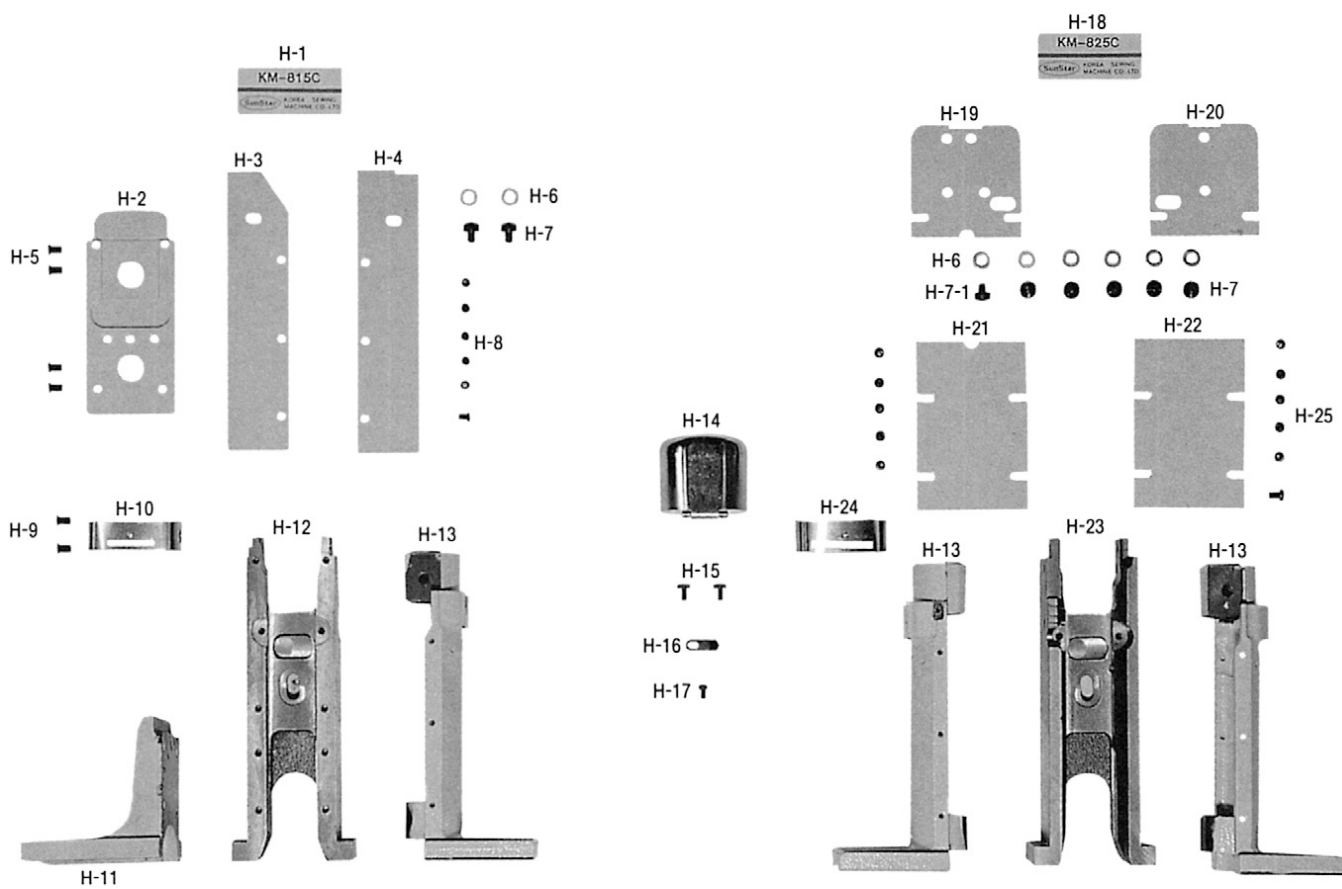
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Hook Cover (Hinge Type) Mechanism (KM-815C/825C)

경첩식 훅 커버 부착 사양 관계 (KM-815C/825C)



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Gauge Parts

게이지 파트

MODEL : KM-815, KM-815C

Name of Parts Gauge Type	Needle Plate			Feed Dog		Holder for Presser Foot	Presser Foot			Remark
	Slide-Type		Cover-Type							
										
Ref. No.	F-61	F-63	H-10	F-17	F-19	C-24	C-21-3A	C-21-3B	C-27	
Roller Presser Foot	09-054A-8150	—	09-054A-815C	09-015A-8150	—	—	05-017A-8150 @36 (Standard)	81-011A-8260 @26(Option)	—	
Plate Presser Foot	—	09-056A-8150	—	—	09-017A-8150 GP-021692-00 (Cap Type) GP-013503-00 (Wig Type)	05-018A-8150	—	—	05-012A-1230	

MODEL : KM-825, KM-825C

Name of Parts Gauge Type		Needle Plate		Feed Dog	Needle Clamp	Needle Guide	Presser Foot			Remark
		Slide-Type								
										
Inch	mm	F-62	H-24	F-18	B-26	C-21-8	C-21-3A	C-21-3B	I-1	
1/16	1.6	09-054A-8250	09-054A-825C	09-015A-8250	04-011A-8260	81-016A-8260	05-017A-8150 (@36)-Standard	81-011A-8260 (@26)-Option	-	Roller-Type
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90-003A-8670	Head Rest	23	G-21	SC-0158-3710	Screw (9/64"n=40)	9	B-27	SC-0543-2302	Screw (11/64"n=40)	19	F-21
91-001C-1230	Accessory Bag	23	G-1	SC-0158-4122	Screw (9/64"n=40)	9	B-30	SC-0546-1230	Screw (15/64"n=28)	23	G-26-4
91-001C-8270	Machine Head Cover	23	G-11	SC-0160-5607	Screw (9/64"n=40)	11	C-21-6	SC-0548-7400	Screw (3/16"n=28)	7	A-31
91-001S-3400	Screw For G-22-14	23	G-24	SC-0174-1230	Screw (11/64"n=40)	7	A-3	SC-A129-1230	Screw (1/4"n=40)	21	F-60-1
91-002C-1230	Driver (L)	23	G-7	SC-0174-1230	Screw (11/64"n=40)	17	E-25-3	SC-A129-4515	Screw (1/4"n=40)	9	B-11
91-002C-7400	Oil Receiver	23	G-14	SC-0175-1230	Screw (11/64"n=40)	13	D-24	SC-A129-4515	Screw (1/4"n=40)	9	B-15-1
91-003C-1230	Driver (M, S)	23	G-8	SC-0176-1230	Screw (11/64"n=40)	7	A-40	SC-A129-4515	Screw (1/4"n=40)	17	E-2-1
91-003S-2302	Screw For G-19	23	G-19-1	SC-0179-3710	Screw (11/64"n=40)	11	C-38	SC-A129-4515	Screw (1/4"n=40)	17	E-12-1
91-004C-7400	Head Hinge	23	G-2	SC-0179-3710	Screw (11/64"n=40)	19	F-38	SC-A129-4515	Screw (1/4"n=40)	17	E-16-1
91-007C-7400	Needle Thread Inserting Guide	23	G-15	SC-0181-4116	Screw (5/16"n=28)	23	G-22-8	SC-A129-4515	Screw (1/4"n=40)	17	E-24-1

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