



PARTS BOOK

KM-757-7S KM-797-7S
KM-757BL-7S KM-797BL-7S
KM-757 KM-797
KM-757BL KM-797BL

High Speed, Twin Needle,
Needle Feed Lock Stitch Machine
With Large Hook and Thread Trimmer

PME-120607

Information

A. Parts Book 구성

Structure of Part Book

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A Arm, Bed & Machine Body Mechanism
팔, 침대 및 외장품 관계

Ref. No	Parts No	Note	Name of Parts	품명	Q'ty	Assembly No.
A-1	GP-012842-03		Arm	이완	1	
A-2	GP-010073-06		Bed	침대	1	
A-3	GP-010102-00		Face Plate	면판	1	
A-4	GP-000384-1300		Face Plate Gasket	면판 가스켓	1	
A-5	GP-01174-4122		Screw(1/8"×40)	볼트	10	
A-6	GP-011011-1330		Rubber Cap For Face Plate	면판 고무패드	2	
A-7	GP-010014-1330		Caution Switch	경고 스위치	1	
A-8	GP-010107-00		Turn-up Lever Cover	날개커버	1	
A-9	GP-000208-1330		Screw(3/8"×40)	볼트(3/8"×40)	1	
A-10	GP-011740-00		Bed Cover(L)	침대커버(좌)	1	
A-11	GP-011486-1330		Bed Cover(Gasket)	침대커버 가스켓(좌)	1	
A-12	GP-0043-1330		Screw(1/8"×40)	볼트(1/8"×40)	14	
A-13	GP-0044-1330		Washer	와셔	2	
A-14	GP-011750-00		Bed Cover(R)	침대커버(우)	1	
A-15	GP-011746-1330		Bed Cover(Gasket(R))	침대커버 가스켓(우)	1	
A-16	GP-000110-1300		31 Tank Rubber Cap	고압 탱크 고무패드	1	
A-17	GP-01074-1330		Thread Guide with Three Poles	세극관 삽입지(3)	15Set	
A-18	GP-01074-1330		Thread Guide(L)	세극관 삽입지(좌)	1	
A-19	GP-01074-1330		Screw(3/8"×40)	볼트	2	
A-20	GP-01074-1330		Thread Guide(R)	세극관 삽입지(우)	1	
A-21	GP-01074-1330		Arm Thread Guide Assy	이완 삽입지 삽입지(우)	1	
A-22	GP-01074-1330		Arm Thread Guide Assy	이완 삽입지 삽입지(우)	1	
A-23	GP-01074-1330		Nut	너트	1	
A-24	GP-01074-1330		Thread Guide(L)	세극관 삽입지(좌)	1	
A-25	GP-01074-1330		31 Tank Assy	31 탱크 조립체	15Set	
A-26	GP-01074-1330		31 Tank	31 탱크	1	
A-27	GP-01074-1330		31 Tank Window	31 탱크 창	1	
A-28	GP-01074-1330		31 Tank Part	31 탱크 부품	1	
A-29	GP-01074-1330		Part for 31 Tank Oil Supply	31 탱크 기름 공급 부품	1	
A-30	GP-01074-1330		Screw(1/8"×40)	볼트	1	
A-31	GP-01074-1330		Arm Upper Part Rubber Cap	이완 상부 고무패드	2	
A-32	GP-01074-1330		Needle Ear Rubber Cap	침바늘 고무패드	1	
A-33	GP-01074-1330		Rubber Cap(L)	고압 탱크(좌)	4	
A-34	GP-01074-1330		Rubber Cap(R)	고압 탱크(우)	4	
A-35	GP-01074-1330		Rubber Cap	고압 탱크	7	
A-36	GP-01074-1330		Bed Rubber	침대 고무	1	
A-37	GP-01074-1330		Model (Sticker(M))	모델 스티커(중형)	1	
A-38	GP-01074-1330		Model (Sticker(M))	모델 스티커(중형)	1	
A-39	GP-01074-1330		Model (Sticker(L))	모델 스티커(대형)	1	
A-40	GP-01074-1330		Model (Sticker(K))	모델 스티커(소형)	1	
A-41	GP-01074-1330		Tap Cover	타프 커버	2	
A-42	GP-01074-1330		Tap Cover	타프 커버	1	
A-43	GP-01074-1330		Bobbin Winder Assy	실감기 조립체	15Set	
A-44	GP-01074-1330		Bobbin Winder (Line Assy)	실감기 실감기(조)	1	
A-45	GP-01074-1330		Bobbin Winder (Shut)	실감기 셔플	1	
A-46	GP-01074-1330		Screw(M)	볼트	1	
A-47	GP-01074-1330		Screw(M)	볼트	1	
A-48	GP-01074-1330		Bobbin Winder	실감기	1	
A-49	GP-01074-1330		Screw(1/8"×40)	볼트	2	
A-50	GP-01074-1330		Bobbin Winder Action Ring	실감기 리플링	1	
A-51	GP-01074-1330		Bobbin Winder Upper Rubber Ring	실감기 고무링	1	
A-52	GP-01074-1330		Bobbin Winder Lower	실감기 하부	1	
A-53	GP-01074-1330		Bobbin Winder Adjusting Plate	실감기 조정판	1	
A-54	GP-01074-1330		Screw(1/8"×40)	볼트	1	
A-55	GP-01074-1330		Washer	와셔	1	
A-56	GP-01074-1330		Bobbin Winder Lower (Shut)	실감기 하부 셔플	1	
A-57	GP-01074-1330		Bobbin Winder Adjusting Assy	실감기 조정판	1	
A-58	GP-01074-1330		Screw(M)	볼트	1	

Note: P=Heavy Material(중형), M=Medium Material(중형), K=Light Material(소형), L=Large (Shuttle Model) (대형)

①:관계 별 고유 코드

Unique code by mechanism

②:관계 별 고유 명칭

Unique name by mechanism

③:관계도

Explode view

④Ref.No.:파트별 고유 식별 번호

Unique identification number by part

⑤Parts No.:고유 제품 코드

Unique Product code

Ex)

구분 Category	Code	비고 remarks
구 부품 Old part	01-030C-1230	
신 부품 New Part	AS-000000-00	조(조) 파트 Set parts
	GP-000000-00	기구적 파트 Instrumental parts
	EP-000000-00	전기적 파트 Electrical parts

⑥Note:공지사항 표기 및 메모

Refers to notice and memo

⑦품

명:파트의 고유 품명

Name of Part:Unique name of parts

⑧Q'ty :파트의 수량

The number of parts

⑨Assembly no.:조(조) 파트의 식별 번호

Unique identification number by set part

Warning

1. 조에 속한 파트는 개별 조립 시 제품의 파손 또는 재봉 불량일 수 있어 해당 파트에 대한 주문 시에는 조 품목으로만 구입이 가능합니다.
2. 본 책자는 Parts Book으로 제작되었으므로 매뉴얼로 사용 불가합니다.
3. 사전 예고 없이 사양이 변경 될 수도 있습니다.

1. The parts classified as ass'y items may cause damage to the machine or bad sewing when they are separately assembled. Hence, when they are ordered, they can be purchased as ass'y items only.
2. This is a parts book. It cannot be used as a manual.
3. Parts are Subject to change in Design Without Prior Notice.

Note

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<http://www.sunstarcs.com>
- 가입된 회원께서는 썬스타 포탈 사이트에 로그인후 필요한 부품을 신청할 수 있습니다.
- 부품관리-발주관리-발주등록 항목에서 부품번호와 신청수량을 입력하여 등록하시면 발주가 됩니다.
- 부품번호를 모르시는 경우 파츠북 조회를 클릭하시고 사용하는 기종을 검색하여 선택하시면 해당 기종의 파츠북을 조회할 수 있습니다.
- 파츠북은 관계별로 구분되어 있으며 관계를 알고 있다면 부품 찾기가 용이합니다.
- You can make an order for the parts of Sunstar machine to connect internet address.
<http://www.sunstarcs.com>
- You can request for parts you want after login if you are a registered member.
- In parts Management - Order Management - Order Registration entry, you can place an order by entering the part number and quantity.
- If you don't know the parts number, click the parts book menu bar.
In a download list, you can read parts book by searching model you use.
- This parts book is classified by the mechanism, therefore you can find part easily.

MODEL

- **KM-757-7S**

High Speed, Twin Needle, Needle Feed Lock Stitch Machine with Thread Trimmer

- **KM-757BL-7S**

High Speed, Twin Needle, Needle Feed Lock Stitch Machine with Large Hook and Thread Trimmer

- **KM-757**

High Speed, Twin Needle, Needle Feed Lock Stitch Machine

- **KM-757BL**

High Speed, Twin Needle, Needle Feed Lock Stitch Machine With Large Hook

- **KM-797-7S**

High Speed, Twin Needle, Needle Feed Split Needle Bar Lock Stitch Machine With Thread Trimmer

- **KM-797BL-7S**

High Speed, Twin Needle, Needle Feed Split Needle Bar Lock Stitch Machine With Large Hook and Thread Trimmer

- **KM-797**

High Speed, Twin Needle, Needle Feed Split Needle Bar Lock Stitch Machine

- **KM-797BL**

High Speed, Twin Needle, Needle Feed Split Needle Bar Lock Stitch Machine With Large Hook

CONTENTS

목 차

A	Machine Body Mechanism 외장 관계	6
B	Upper Shaft & Thread Take-up Lever Mechanism 상축 및 실채기 관계	8
C	Needle Bar Flip-Up Mechanism 바늘대 절환 관계	12
D	Needle Bar Rocking Mechanism 바늘대 요동 관계	14
E	Presser Foot, Knee Lifting & Tension Release Mechanism 노루발 올림 및 실 늦추기 관계	16
F	Feed Mechanism 피이드 관계	22
G	Lower Shaft & Rotary Hook Mechanism 하축 및 훅 관계	26
H	Lubrication Mechanism 급유 관계	30
I	Thread Trimmer Mechanism 사절 관계	34
J	Wiper Mechanism 와이퍼 관계	38
K	Reverse Button Mechanism 역진버튼 관계	40
L	Synchronizer Mechanism (Servo Motor Type) 위치검출기 관계 (서보모터형)	42
N	Program Unit Box Mechanism 프로그램 유니트 박스 관계	44
O	Accessories Mechanism 액세서리 관계	46
P	Gauge Parts 게이지 파트	48
Q	Needle Bar Flip-Up Switch Mechanism (Option) 바늘대 절환 관계 (선택사양)	54
	Index 인덱스	56

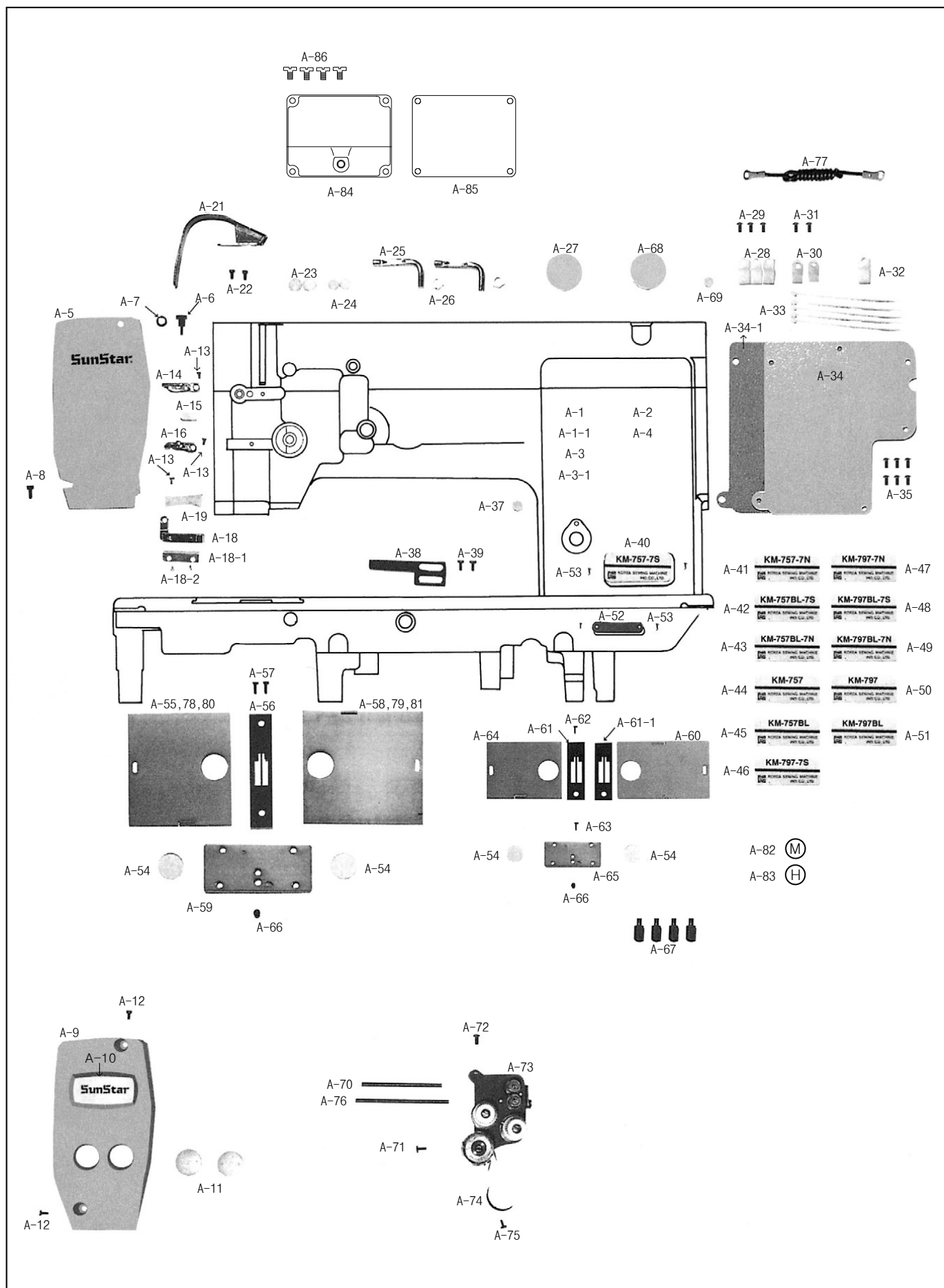
두부외장 관계



Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
A-1	AS-015930-01	A,AL	Arm. Bed - Servo Motor	아암. 베드(조)	1Set	
A-1-1	01-001A-577N	A,AL	Arm. Bed - N,P Motor	아암. 베드(조)	1Set	
A-2	01-001A-5700	A-1,AL-1	Arm. Bed	아암. 베드(조)	1Set	
A-3	01-001A-977S	B,BL	Arm. Bed - Servo Motor	아암. 베드(조)	1Set	
A-3-1	01-001A-977N	B,BL	Arm. Bed - N,P Motor	아암. 베드(조)	1Set	
A-4	01-001A-9700	B-1,BL-1	Arm. Bed	아암. 베드(조)	1Set	
A-5	CMB-LB006301	A,AL,A-1,AL-1	Face Plate	면판	1	Apr. 05. 11
A-6	DSC-GD000100	A,AL,A-1,AL-1	Screw(Upper) For A-5	면판 첩나사(상)	1	
A-7	DWS-CB000600	A,AL,A-1,AL-1	Washer(Upper) For A-5	면판 와셔	1	
A-8	DSC-FD001200	A,AL,A-1,AL-1	Screw(Lower) For A-5 (9/64"n=40)	면판 첩나사(하) (9/64"n=40)	1	
A-9	CMB-LA013000	B,BL,B-1,BL-1	Face Plate	면판	1	
A-10	CMB-LD011000	B,BL,B-1,BL-1	Brand Mark	면판(상표) 마크	1	
A-11	DPK-CB001800	B,BL,B-1,BL-1	Face Plate Rubber Cap	면판 고무 마개	2	
A-12	DSC-BF010100	B,BL,B-1,BL-1	Screw(9/64"n=40)	면판 첩나사	2	
A-13	DSC-BC000200		Screw(9/64"n=40)	아암 실안내 첩나사(9/64"n=40)	3	
A-14	CMB-HK005300		Arm Thread Guide Plate(U)	아암 실안내(상)	1	
A-15	DPK-CB003400	B,BL,B-1,BL-1	Rubber Cap For Slide Block Cover	슬라이드 블럭 커버 고무마개	1	
A-16	CMB-HK005400		Arm Thread Guide Plate(M)	아암 실안내(중)	1	
A-18	CMB-HK005500		Arm Thread Guide Plate(L)	아암 실안내(하)	1	
A-18-1	CLB-BG003800		Felt Presser For Upper Thread Oil Supply	윗실 급유 헬트잡이	1	
A-18-2	DSC-BJ001600		Screw(3/64"n=56)	윗실 급유 헬트잡이 첩나사	2	
A-19	CLB-JL006500		Felt For Upper Thread Oil Supply	윗실 급유 헬트	1	
A-21	CMB-LA011700		Thread Take Up Cover	실채기 커버	1	
A-22	DSC-BC001000		Screw(9/64"n=40)	실채기 커버 첩나사	2	
A-23	DPK-CB000700		Rubber Cap	암 고무마개	3	
A-24	DPK-CB002500		Rubber Cap (S)	암 고무마개(소)	2	
A-25	CMB-HK002700		Thread Retainer	세구멍 실걸이	2	
A-26	DSN-AA000700		Nut(15/64"n=28)	세구멍 실걸이 너트(15/64"n=28)	2	
A-27	DPK-CB002600		Rubber Cap	암 후면부 고무마개	1	
A-28	DTC-AH000500	B,BL	Cable Holder (4N)	케이블 잡이(4N)	3	
A-29	DSC-BJ001100	B,BL	Screw For A-28	케이블 잡이(4N) 첩나사	3	
A-30	PTC-AH000100	A,AL	Cable holder (5N)	케이블 잡이(5N)	2	
A-31	DSC-BJ001100	A,AL	Screw For A-30	케이블 잡이(5N) 첩나사	2	
A-32	PTC-AH000300	A,AL,B,BL	Cable Holder (6N)	케이블 잡이(6N)	1	
A-33	PTC-AG000100	A,AL,B,BL	Band Clip	나이론 클립	9	
A-34	CMB-LB006400		Back Cover Plate	뒷뚜껑	1	
A-34-1	CMB-FC004300		Gasket For Back Cover Plate	뒷뚜껑 가스켓(CORK)(C)	1	
A-35	DSC-BJ000400		Screw(11/64"n=40)	뒷뚜껑 첩나사	6	
A-37	DPK-CA002600		Oil Cap	피드 조절기 구멍마개	1	
A-38	CMB-BJ004600	A,AL,B,BL	Stopper For Slide Plate(R)	미끄럼판(우) 스토퍼	1	
A-39	DSC-BJ000200	A,AL,B,BL	Screw(11/64"n=40)	미끄럼판 스토퍼 첩나사	2	
A-40	CMB-LD011300	A(S)	Model Mark(KM-757-7S)	모델 마크	1	
A-41	CMB-LD011701	A(N)	Model Mark(KM-757-7N)	모델 마크	1	
A-42	CMB-LD011601	AL(S)	Model Mark(KM-757BL-7S)	모델 마크	1	
A-43	CMB-LD011400	AL(N)	Model Mark(KM-757BL-7N)	모델 마크	1	
A-44	CMB-LD011101	A-1	Model Mark(KM-757)	모델 마크	1	
A-45	CMB-DC011201	AL-1	Model Mark(KM-757BL)	모델 마크	1	
A-46	CMB-LD011801	B(S)	Model Mark(KM-797-7S)	모델 마크	1	
A-47	DMB-LD011500	B(N)	Model Mark(KM-797-7N)	모델 마크	1	
A-48	CMB-LD011901	BL(S)	Model Mark(KM-797BL-7S)	모델 마크	1	
A-49	CMB-LD012001	BL(N)	Model Mark(KM-797BL-7N)	모델 마크	1	
A-50	CMB-LD012101	B-1	Model Mark(KM-797)	모델 마크	1	
A-51	CMB-LD012201	BL-1	Model Mark(KM-797BL)	모델 마크	1	
A-52	CMB-BJ006600		Machine Number Plate	기번판	1	
A-53	PPN-AD000100		Pin For A-52	기번판 핀	4	
A-54	CMB-BJ004800		Bobbin Window	미끄럼판 보빈창	2	
A-55	CMB-GH000100	A,AL,B,BL	Slide Plate(L)	미끄럼판(左)	1	

NOTE:

- ①A=KM-757-7
AL=KM-757BL-7
A-1=KM-757
AL-1=KM-757BL
B=KM-797-7
BL=KM-797BL-7
B-1=KM-797
BL-1=KM-797BL
- ②The "*" mark is option parts.
- ③S=Servo Motor



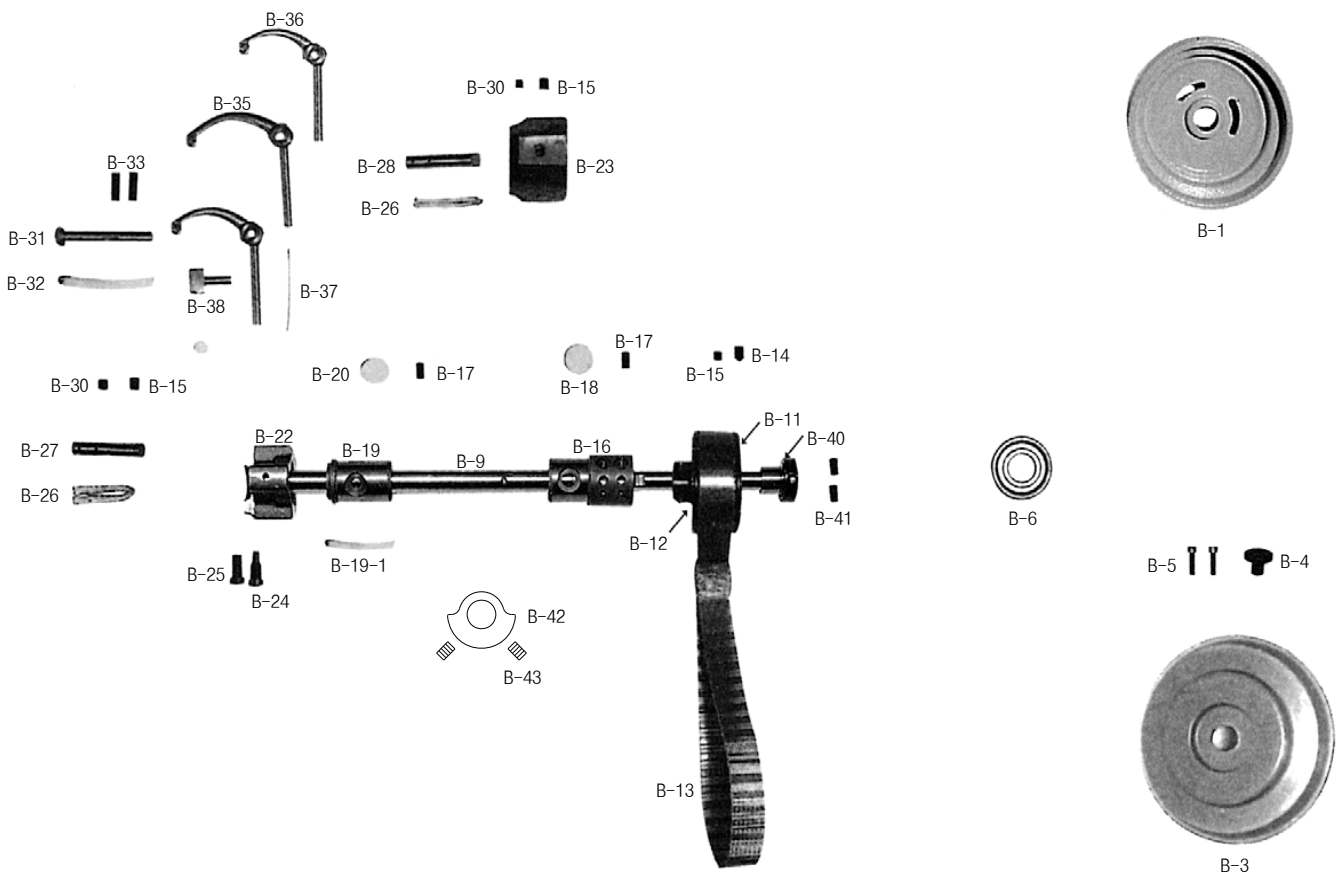
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NOTE:

① A=KM-757-7
AL=KM-757BL-7
A-1=KM-757
AL-1=KM-757BL
B=KM-797-7
BL=KM-797BL-7
B-1=KM-797
BL-1=KM-797BL

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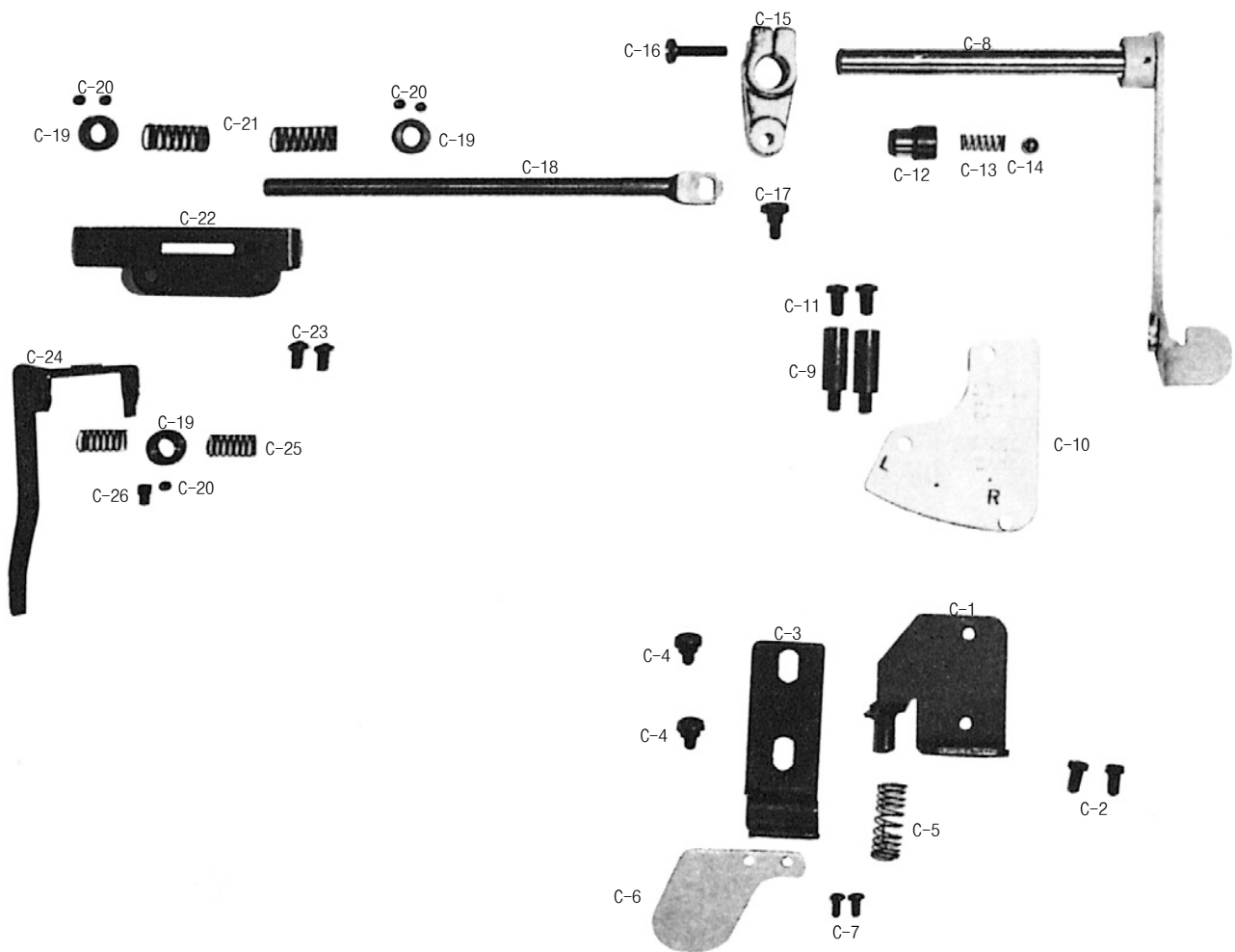
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NOTE:

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AL=KM-757BL-7
A-1=KM-757
AL-1=KM-757BL
B=KM-797-7
BL=KM-797BL-7
B-1=KM-797
BL-1=KM-797BL

② The “*” mark is option parts

③ S=Servo Motor



[illegible]

NOTE:

① A=KM-757-7
AL=KM-757BL-7
A-1=KM-757
AL-1=KM-757BL
B=KM-797-7
BL=KM-797BL-7
B-1=KM-797
BL-1=KM-797BL

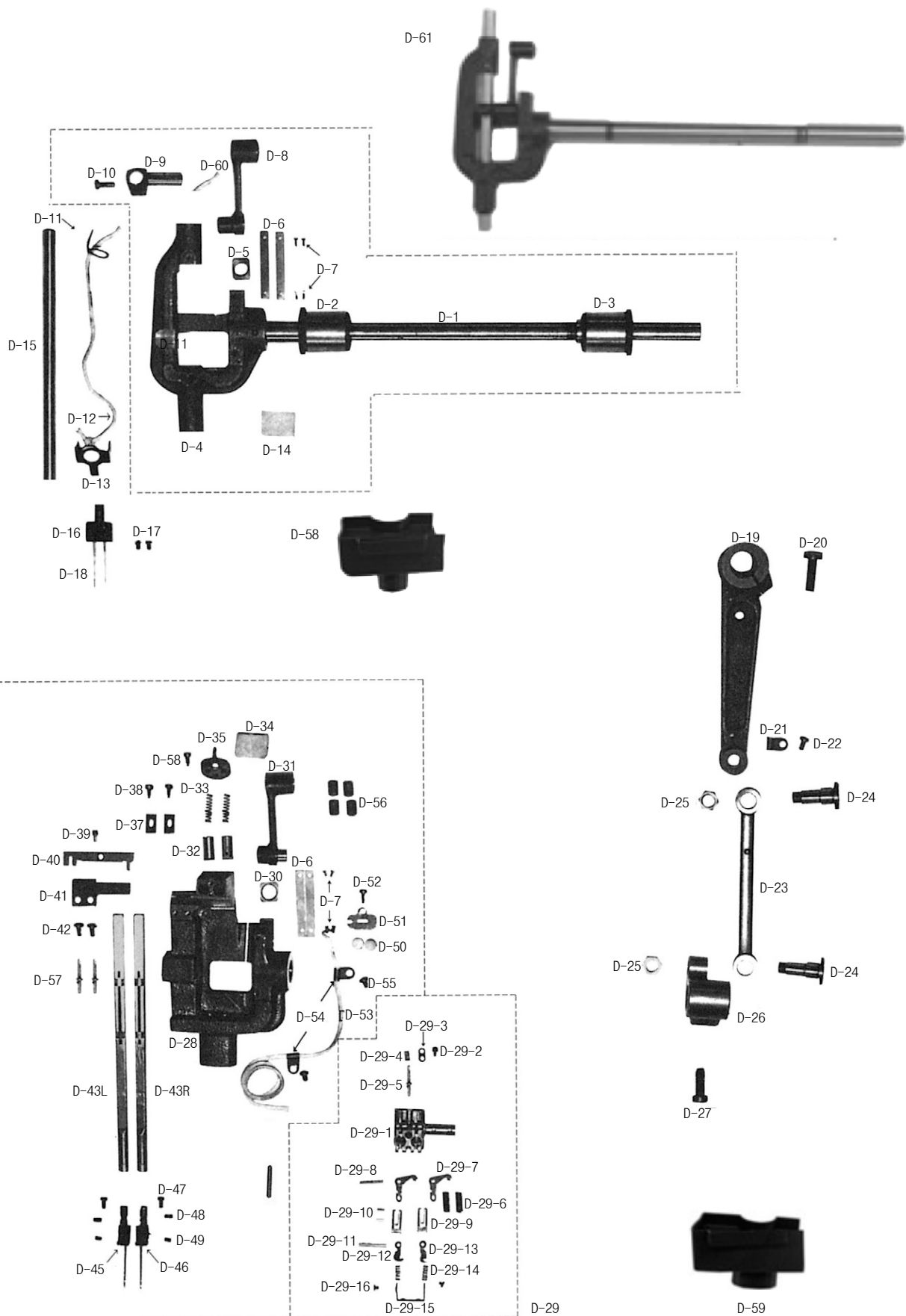
② The “*” mark is option parts

③ S=Servo Motor

D

Needle Bar Rocking Mechanism

바늘대 요동 관계



Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
D-1	CNB-KF000200		Needle Bar Rock Shaft	요동축	1	
D-2	DBS-DB004200		Needle Bar Rock Shaft Bush(F)	요동축 앞봇싱	1	
D-3	DBS-DB004300		Needle Bar Rock Shaft Bush(R)	요동축 뒷봇싱	1	
D-4	AS-004803-01		Needle Bar Frame	바늘대 후레임	1	
D-5	CNB-CD000700		Needle Bar Guide Slide Block	바늘대 안내 블럭	1	
D-6	CNB-BJ000700		Needle Bar Guide Plate	바늘대 안내 블럭판	2	
D-7	DSC-BC000500		Screw(3/64"n=56)	바늘대 안내 블럭판 집나사	4	
D-8	CTH-CC001000		Needle Bar Crank	바늘대 크랭크	1	
D-9	CNB-BF001300		Needle Bar Clamp	바늘대 잡이	1	
D-10	DSC-BF010100		Screw(9/64"n=40)	바늘대 잡이 고정나사	1	
D-11	CLB-BG004000		Needle Bar Wick Holder(Upper)	요동축 유심잡이(上)	1	
D-12	CLB-JD000300		Oil Wick	오일심지	1	
D-13	CLB-BG003900		Needle Bar Wick Holder(Lower)	요동축 유심잡이(下)	1	
D-14	CLB-JL006700		Felt For Needle Bar Frame	바늘대 급유헤트(A)	1	
D-15	CNB-KA001500		Needle Bar	바늘대	1	
D-16*	CGA-GD000300		Needle Clamp 1/4	침지 1/4	1	
D-17	DSC-BJ004300		Screw(9/64"n=40)	바늘 고정나사	2	
D-18	-		Needle	바늘	2	
D-19	CUF-CC000300		Needle Bar Connecting Rod	바늘대 요동축 연결로드	1	
D-20	DSC-BJ004400		Screw For D-19	요동 로드 집나사	1	
D-21	CLB-BG004100		Wick Supporter	유심잡이(2-51)(C)	1	
D-22	DSC-BJ001100		Screw(9/64"n=40)	유심잡이 집나사	1	
D-23	CUF-CA000200		Needle Bar Rock Link	바늘대 요동링크	1	
D-24	DSC-GA000900		Screw For Needle Bar Rock Link	바늘대 요동링크 단나사	2	
D-25	DSN-AA003000		Nut(5/64"n=24)	바늘대 요동링크 단나사 너트	2	
D-26	CUF-CB000300		Needle Bar Connecting Crank	바늘대 요동 크랭크	1	
D-27	DSC-BA001300		Screw(1/64"n=28)	바늘대 요동 크랭크 집나사	1	
D-28	CNB-BC000400		Needle Bar Frame	바늘대 후레임	1	
D-29	04-010A-7900		Needle Bar Clamp Assembly	바늘대 잡이(조)	1	
D-29-1	CNB-BF001500		Needle Bar Clamp	바늘대 잡이(K4189)	1	
D-29-2	DSC-BF003400		Screw For D-29-3	바늘대 복귀핀 커버 집나사	1	
D-29-3	CNB-BJ000900		Cover For Releasing Pin	바늘대 복귀핀 커버	1	
D-29-4	DSP-AA007300		Release Pin Return Spring	바늘대 복귀핀 리턴 스프링	1	
D-29-5	DPN-BC003100		Needle Bar Releasing Pin	바늘대 복귀핀	1	
D-29-6	DSP-AA006800		Clutch Lever Return Spring	바늘대 클러치 레버 복귀 스프링	2	
D-29-7	CNB-CM000300		Clutch Lever	클러치 레버(K4193)	2	
D-29-8	DPN-AA009700		Hinge Pin "A" For Clutch Lever	클러치 레버 힌지핀A(2×15.8)	1	
D-29-9	DPN-AA010000		Needle Bar Down Positioning Pin	바늘대 하 고정핀	2	
D-29-10	DPN-AA009800		Hinge Pin "B" For Clutch Lever	클러치 레버 힌지핀B(1.5×5.8)	2	
D-29-11	DPN-AA009900		Hinge Pin For Latchet	래치트 힌지핀(2×17.8)	1	
D-29-12	CNB-CS000100		Latchet(L)	래치트(左) K4194	1	
D-29-13	CNB-CS000200		Latchet(R)	래치트(右) K4195	1	
D-29-14	DSP-AA006900		Latchet Return Spring	바늘대 래치트 복귀 스프링	2	
D-29-15	CNB-BB000400		Latchet Bracket	래치트 브라켓	1	
D-29-16	DSC-BJ004900		Screw For D-29-15	래치트 브라켓 집나사	2	
D-30	CNB-CD000800		Needle Bar Guide Slide Block	바늘대 안내 블럭	1	
D-31	CTH-CC001200		Needle Bar Crank	바늘대 크랭크(C)	1	
D-32	DPN-BC002900		Needle Bar Up Positioning Pin	바늘대 상 고정핀	2	
D-33	DSP-AA006700		Spring For D-32	바늘대 상 고정핀 스프링	2	
D-34	CLB-JL006700		Needle Bar Felt(A)	바늘대 급유헤트(A)	1	
D-35	CNB-BJ001000		Spring Cover	상 고정핀 스프링 커버(C)	1	
D-36	DSC-BJ004800		Screw(1/8"n=40)	스프링 커버 고정나사	1	
D-37	CNB-CD000900		Needle Bar Rotate Stopper Block	바늘대 회전 방지 블럭	2	
D-38	DSC-BJ004800		Screw(1/8"n=40)	바늘대 회전 방지 블럭 집나사	2	
D-39	DPN-BC003000		Stopper Pin For Slide Block	슬라이드 블럭 스톱퍼 핀	1	
D-40#	CNB-BK000900		Slide Block	슬라이드 블럭	1	
D-41	CNB-BJ000800		Slide Block Cover	슬라이드 블럭 커버(C)	1	

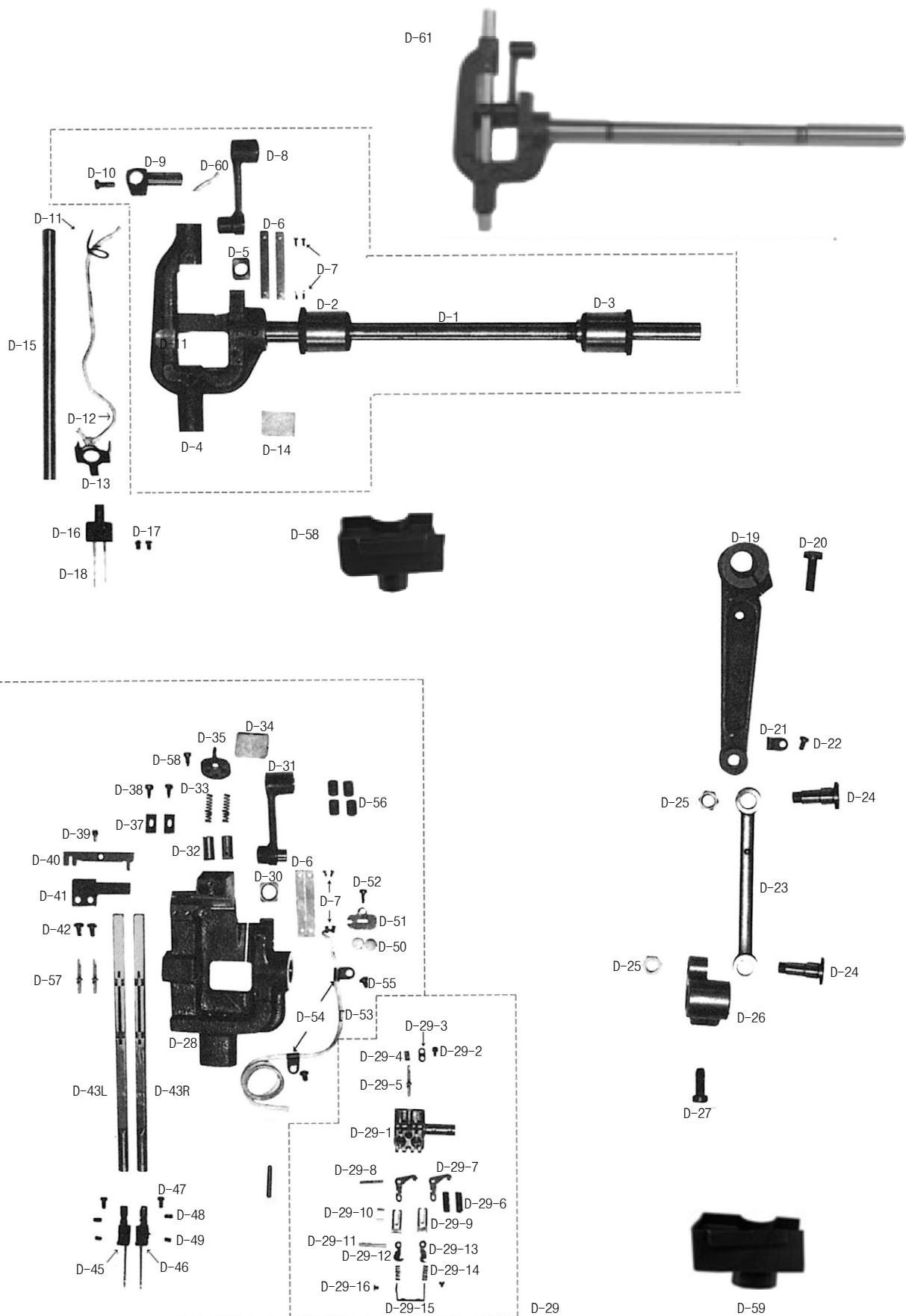
NOTE:

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BL-1=KM-797BL
- ②The "*" mark is option parts.
- ③Refer to page 48 for items marked with an asterisk(#)

D

Needle Bar Rocking Mechanism

바늘대 요동 관계



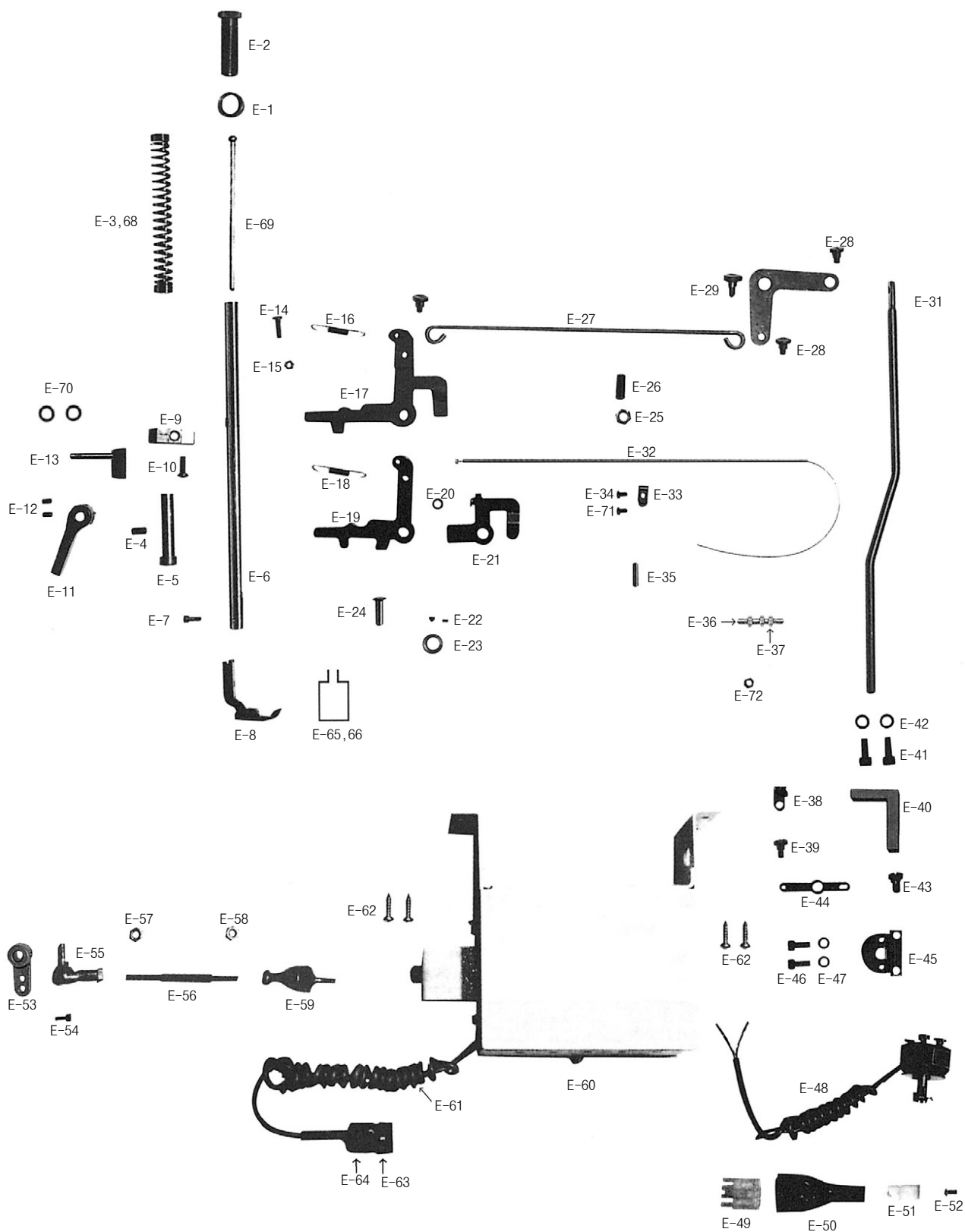
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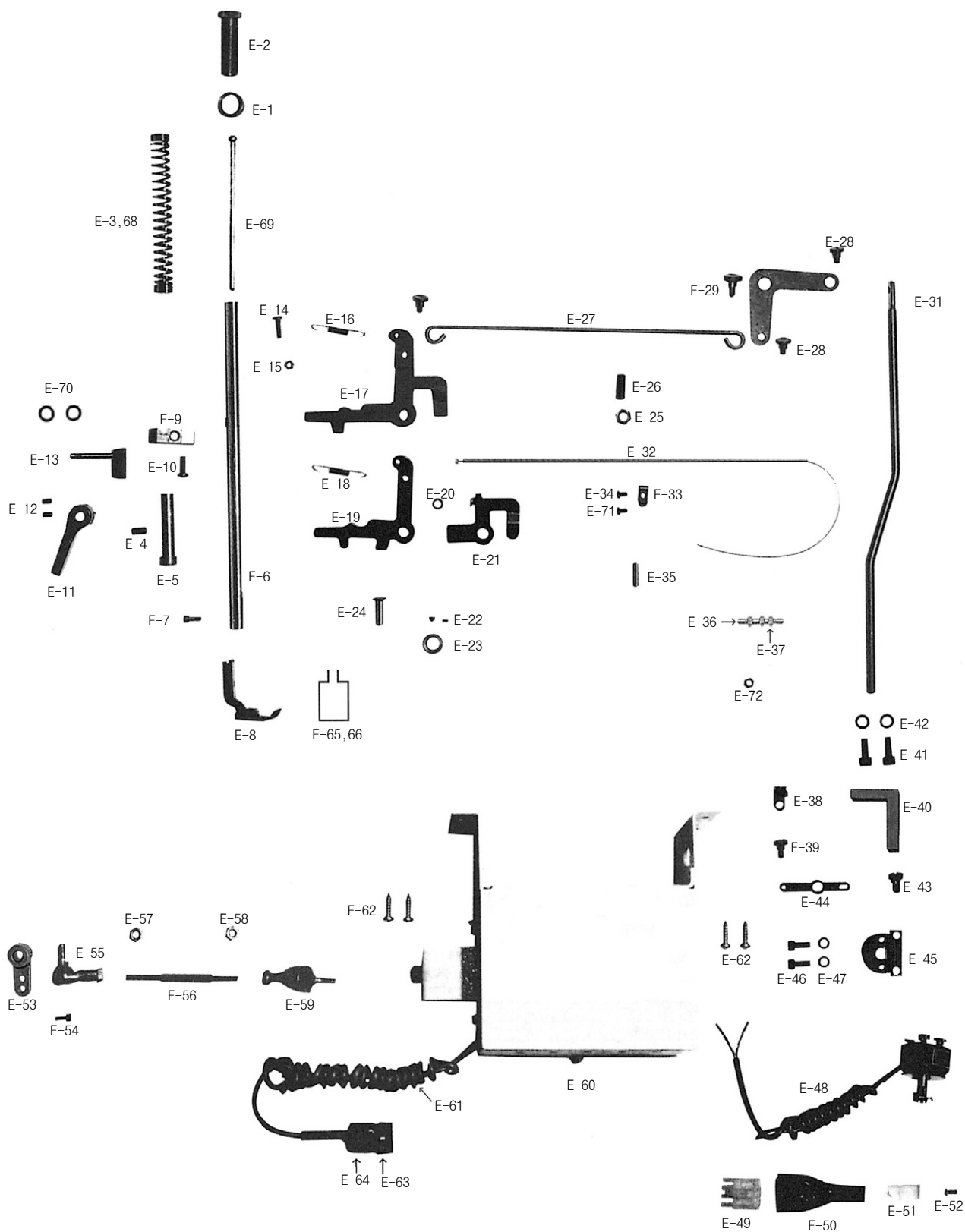
③Refer to page 48 for items marked with an asterisk(#)



Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
E-1	DSN-CC000100		Nut(9/64"n=20)	압력 조절 나사 너트	1	
E-2	DSC-HA000100		Screw(9/64"n=20)	압력 조절 나사	1	
E-3	DSP-AA001700	A,A-1,B,B-1	Spring For E-2	압력 조절 스프링	1	
E-4	DSC-CA000800		Screw(15/64"n=28)	누름대 붓싱 고정나사	1	
E-5	DBS-DA031100		Presser Bar Bushing(L)	누름대 붓싱(C)	1	
E-6	CPB-KB000300		Presser Bar	누름대	1	
E-7	DSC-BF003800		Screw(9/64"n=40)	노루발 찢나사	1	
E-8*	CGA-GC002000		Presser Foot(1/64")	노루발(1/64")	1	
E-9	CPB-BF000800		Presser Bar Holder	누름대 잡이	1	
E-10	DSC-BF003100		Screw(11/64"n=40)	누름대 잡이 찢나사	1	
E-11	CPB-CM000500		Presser Bar Lifter	누름대 올리기	1	
E-12	DSC-CB000700		Screw(M5)	누름대 올리기 찢나사(M5)	2	
E-13	CPB-DF000500		Presser Bar Lifter Crank	누름대 올리기 크랭크	1	
E-14	DSC-BJ000300		Screw(9/64"n=40)	누름대 올림 레버 스프링 나사	1	
E-15	DSN-AA001100		Nut For E-16	누름대 올림 레버 스프링 너트	1	
E-16	DSP-AB003400	A-1,AL-1,B-1,BL-1	Spring For Presser Bar Lifter Lever	누름대 올림 레버 스프링	1	
E-17	CPM-CM001400	A-1,AL-1,B-1,BL-1	Presser Bar Lifter Lever	누름대 올리기 레버	1	
E-18	DSP-AB003400	A,AL,B,BL	Spring For E-21	누름대 올림 레버 스프링	2	
E-19	CPM-CM001400	A,AL,B,BL	Presser Bar Lifter Lever	누름대 올리기 레버	1	
E-20	DWS-AA013400	A,AL,B,BL	Washer For E-21	실닛추기 레버 와셔	1	
E-21	CTR-CM000900	A,AL,B,BL	Thread Tension Release Lever	실닛추기 레버	1	
E-22	DSC-CA002400		Screw(11/64"n=40)	레버축 카라 고정나사	2	
E-23	DCL-AA005700		Collar For E-24	누름대 올리기 레버축 카라	1	
E-24	DPN-AD010600		Presser Bar Lifter Stud	누름대 올리기 레버축	1	
E-25	DSN-AA003700		Nut For E-17, 19	누름대 올리기 레버 지지 너트	1	
E-26	DSC-CA005100		Screw(1/64"n=28)	누름대 올리기 레버 지지 나사	1	
E-27	CPM-BH000700		Knee Lifter Connecting Rod	무릎올림 연결로드	1	
E-28	DSC-FA013500		Stud Screw For E-27	무릎올림 연결로드 단나사	3	
E-29	DSC-FA021400		Stud Screw For E-30	무릎올림 레버 단나사	1	
E-30	CPM-CM001500		Knee Lifter Lever	무릎올림 레버	1	
E-31	CPM-CR000500		Knee Lifter Bar	무릎올림 봉	1	
E-32	ATR-PS000900	A,AL,B,BL	Tension Release Cable Ass'y	실닛추기 케이블(組)	1	
E-33	CTR-BG000700	A,AL,B,BL	Holder(U) For E-32	실닛추기 케이블 잡이(上)	1	
E-34	DSC-BJ000200	A,AL,B,BL	Screw(9/64"n=40)	실닛추기 케이블 잡이 찢나사	1	
E-35	DPN-AF000100	A,AL,B,BL	Spring Pin(Ø4)	실닛추기 케이블 가이드 핀	1	
E-36	DSC-HZ001100	A,AL,B,BL	Connecting Bolt For E-32	케이블 연결 볼트	1	
E-37	PSN-AA001700	A,AL,B,BL	Nut For E-32	케이블 연결 너트	3	
E-38	CTR-CM001100	A,AL,B,BL	Lever(B) For E-48	실닛추기 솔레노이드 레버(B)	1	
E-39	DSC-FA014300	A,AL,B,BL	Stud Screw For E-38	실닛추기 솔레노이드 레버(B) 단나사	1	
E-40	CTR-BA000100	A,AL,B,BL	Supporter For E-44	실닛추기 솔레노이드 레버(A) 받침	1	
E-41	PSC-AC001000	A,AL,B,BL	Screw For E-44	솔레노이드 레버(A) 받침 찢나사	2	
E-42	DWS-CA000100	A,AL,B,BL	Washer For E-44	솔레노이드 레버(A) 받침 와셔	2	
E-43	DSC-FA014000	A,AL,B,BL	Stud Screw For E-44	실닛추기 솔레노이드 레버(A) 단나사	1	
E-44	CTR-CM001000	A,AL,B,BL	Lever(A) For E-48	실닛추기 솔레노이드 레버(A)	1	
E-45	CTR-BB000900	A,AL,B,BL	Bracket For E-48	실닛추기 솔레노이드 브라켓	1	
E-46	PSC-AC011100	A,AL,B,BL	Screw(M6×P1.0)	실닛추기 솔레노이드 브라켓 찢나사	2	
E-47	DWS-CA000100	A,AL,B,BL	Washer For E-45	실닛추기 솔레노이드 브라켓 와셔	2	
E-48	40-031A-5770	A,AL,B,BL	Thread Tension Release Solenoid Assembly	실닛추기 솔레노이드(組)	1	
E-49	06-023M-2700	A,AL,B,BL	Plug For E-48	플러그(청)	1	
E-50	17-437C-7907	A,AL,B,BL	Tube For E-48	사각 튜브(小)	1	
E-51	DTC-AH000100	A,AL,B,BL	Cable Holder	솔레노이드 리드선 잡이	1	
E-52	DSC-BJ001100	A,AL,B,BL	Screw(9/64"n=40)	솔레노이드 리드선 잡이 찢나사	1	
E-53*	18-118A-9000		Crank For Auto Knee Lifter	자동 무릎올림 연결 크랭크	1	
E-54*	SC-0346-2350		Screw(5/64"n=18)	자동 무릎올림 연결 크랭크 찢나사	1	
E-55*	18-021A-5607		Ball Joint(Left)	볼 조인트(左)	1	
E-56*	25-004A-3200		Ball Joint Connecting Rod	조인트 연결봉	1	
E-57*	18-015S-5607		Nut(L) For E-56	조인트 연결봉 고정너트(左)	1	

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- ③S=Servo Motor



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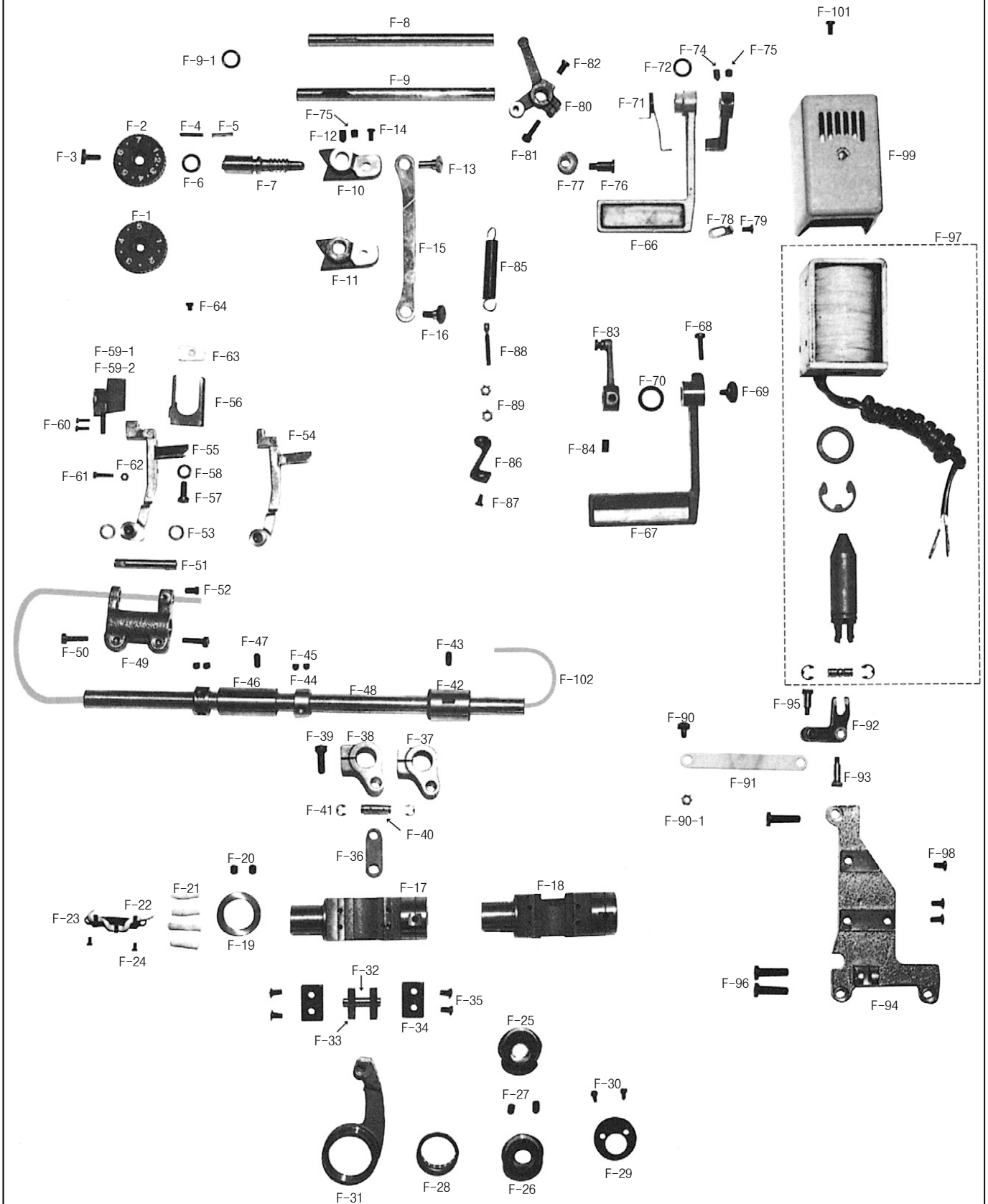
② The “*” mark is option parts

③ S=Servo Motor

F

Feed Mechanism

피이드 관계



Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
F-1	CFA-CQ003200	A,A-1,B,B-1	Length Control Dial Plate	다이알 문자판(5)	1	
F-2	CFA-CQ000800	AL,AL-1,BL,BL-1	Length Control Dial Plate	다이알 숫자판(7)	1	
F-3	DSC-BF001900		Screw(3/64"n=28)	다이알 문자판 접나사	1	
F-4	DPN-AA008700		Pin For F-1	다이알 문자판 핀	1	
F-5	DSP-AA006400		Spring For F-1	다이알 문자판 핀 스프링	1	
F-6	PPK-BA001600		O-Ring For F-7	다이알 축 오링	1	
F-7	CFA-KJ000700		Feed Regulator Dial Shaft	피이드 조절 다이알 축	1	
F-8	CFA-KC000800	A,AL,B,BL	Reverse Feed Control Shaft	역진 레버 축(사절)	1	
F-9	CFA-KC001600	A-1,AL-1,B-1,BL-1	Reverse Feed Control Shaft	역진 레버 축(비사절)	1	
F-9-1	PPK-BA000500		O-Ring For F-8, 9	O링	1	
F-10	CFA-DF001200	A,A-1,B,B-1	Feed Regulator	피이드 조절기(S)	1	
F-11	CFA-DF000500	AL,AL-1,BL,BL-1	Feed Regulator	피이드 조절기(BL)	1	
F-12	DSC-CB001800		Screw(1/64"n=40)	피이드 조절기 고정나사	1	
F-13	CFA-CH000200		Feed Regulator Eccentric Wheel Shaft	피이드 조절기 편심축	1	
F-14	DSC-BJ004700		Screw(3/64"n=32)	피이드 조절기 편심축 고정나사	1	
F-15	CLF-CC000800		Feed Regulator Connecting Rod	절환기 연결로드(2분침)	1	
F-16	DSC-FA013600		Stud Screw For F-15	절환기 연결로드 단나사	1	
F-17	CLF-KK000800	A,A-1,B,B-1	Feed Regulator Shaft	절환기(S)	1	
F-18	CLF-KK000900	AL,AL-1,BL,BL-1	Feed Regulator Shaft	절환기(BL)	1	
F-19	DCL-AA005400		Stopper Collar For F-17, F-18	절환기 스톱퍼 카라	1	
F-20	DSC-CB000500		Screw(15/64"n=28)	절환기 스톱퍼 카라 고정나사	2	
F-21	CLB-JL000800		Felt For F-17, F-18	절환기 헬트	4	
F-22	CLB-JD000300		Oil Wick	절환기 유심A	1	
F-23	CLB-BG004200		Wick Holder For F-17, F-18	절환기 유심잡이	1	
F-24	DSC-BJ004600		Screw(1/8"n=44)	절환기 유심잡이 접나사	2	
F-25	CLF-DC003300	A,A-1,B,B-1	Feed Cam	피이드 캠(S)	1	
F-26	CLF-DC000800	AL,AL-1,BL,BL-1	Feed Cam	피이드 캠(BL)	1	
F-27	DSC-CB000400		Screw(1/64"n=40)	피이드 캠 고정나사	2	
F-28	PBR-BA002800		Needle Bearing For F-25, F-26	니들 베어링	1	
F-29	CLF-BJ001200		Bearing Cover For Feed Cam	피이드 캠 베어링 커버	1	
F-30	DSC-BB002000		Screw(9/64"n=40)	피이드 캠 베어링 커버 접나사	2	
F-31	CLF-CC000700		Feed Cam Connecting Rod	베어링 로드	1	
F-32	DPN-AA000200		Slide Block Shaft	베어링 로드 연결핀(C)	1	
F-33	CLF-CD000900		Slide Block	슬라이드 블럭(절환기)	2	
F-34	CLF-BJ001300		Slide Block Guide Plate	슬라이드 블럭 안내판(C)	2	
F-35	DSC-BJ000200		Screw(11/64"n=40)	슬라이드 블럭 안내판 접나사	4	
F-36	CLF-CA000800		Level Feed Connecting Link	수평 피이드 연결링크(KS007)	1	
F-37	CLF-CB004100	A,A-1,B,B-1	Level Feed Crank	수평 밀대 크랭크	1	
F-38	CLF-CB001500	AL,AL-1,BL,BL-1	Level Feed Crank	수평 밀대 크랭크	1	
F-39	DSC-BA001300		Screw(1/64"n=28)	수평 밀대 크랭크 접나사	1	
F-40	DPN-AA008900		Stud For F-37, F-38	연결핀(C)	1	
F-41	PSR-AC000500		E-Ring(Ø6)	E링(Ø6)	2	
F-42	DBS-DA015600		Feed Rock Shaft Bushing(R)	수평 밀대 후봇심	1	
F-43	DSC-CA000800		Screw(15/64"n=28)	수평 밀대 후봇심 고정나사	1	
F-44	DCL-AA005800		Collar For F-48	수평 밀대 카라	2	
F-45	DSC-CA001900		Screw(1/64"n=40)	수평 밀대 카라 고정나사	4	
F-46	DBS-DA015500		Feed Rock Shaft Front Bushing	수평 밀대 전봇심	1	
F-47	DSC-CA000800		Screw(15/64"n=28)	수평 밀대 전봇심 고정나사	1	
F-48	CLF-KC000800		Feed Rock Shaft	수평 밀대	1	
F-49	CLF-CB001400		Feed Bar Crank	톱니받침 크랭크	1	
F-50	DSC-BA000400		Screw(3/64"n=28)	톱니받침 크랭크 접나사	2	
F-51	CLF-KF000500		Feed Bar Shaft	톱니받침 축	1	
F-52	DSC-BF007900		Screw(3/64"n=32)	톱니받침 축 고정나사	1	
F-53	DWS-AA001200		Washer For F-51	톱니받침 축 와셔	2	
F-54	CLF-BA000200	A,AL,B,BL	Feed Bar	톱니받침(사절)	1	
F-55	CLF-BA001701	A-1,AL-1,B-1,BL-1	Feed Bar	톱니받침(비사절)	1	
F-56	CLF-BB000500		Feed Bar Fork	톱니받침 포오크(KSM004)	1	

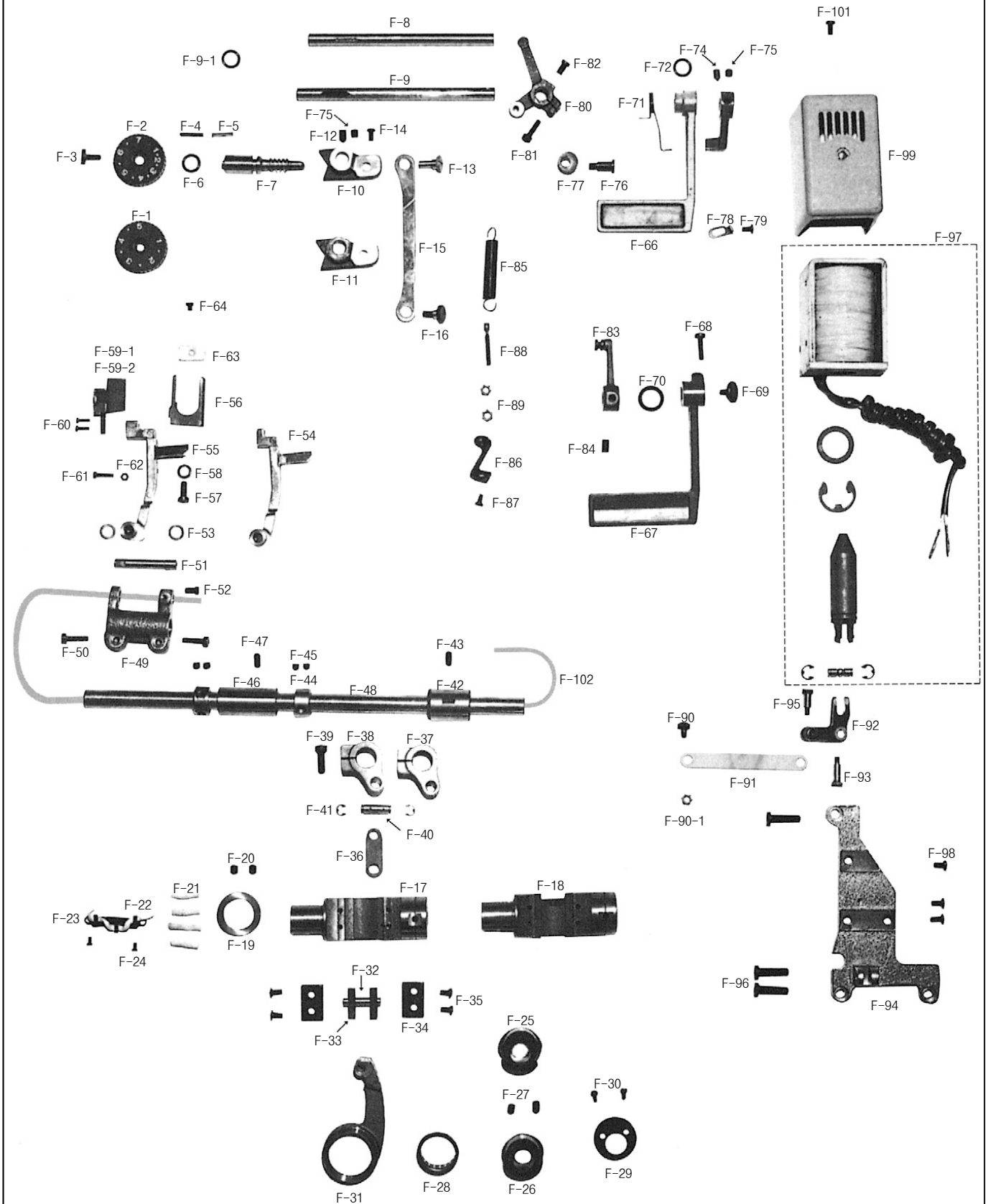
NOTE:

- ①A=KM-757-7
AL=KM-757BL-7
A-1=KM-757
AL-1=KM-757BL
B=KM-797-7
BL=KM-797BL-7
B-1=KM-797
BL-1=KM-797BL
- ②The "*" mark is option parts.
- ③S=Servo Motor

F

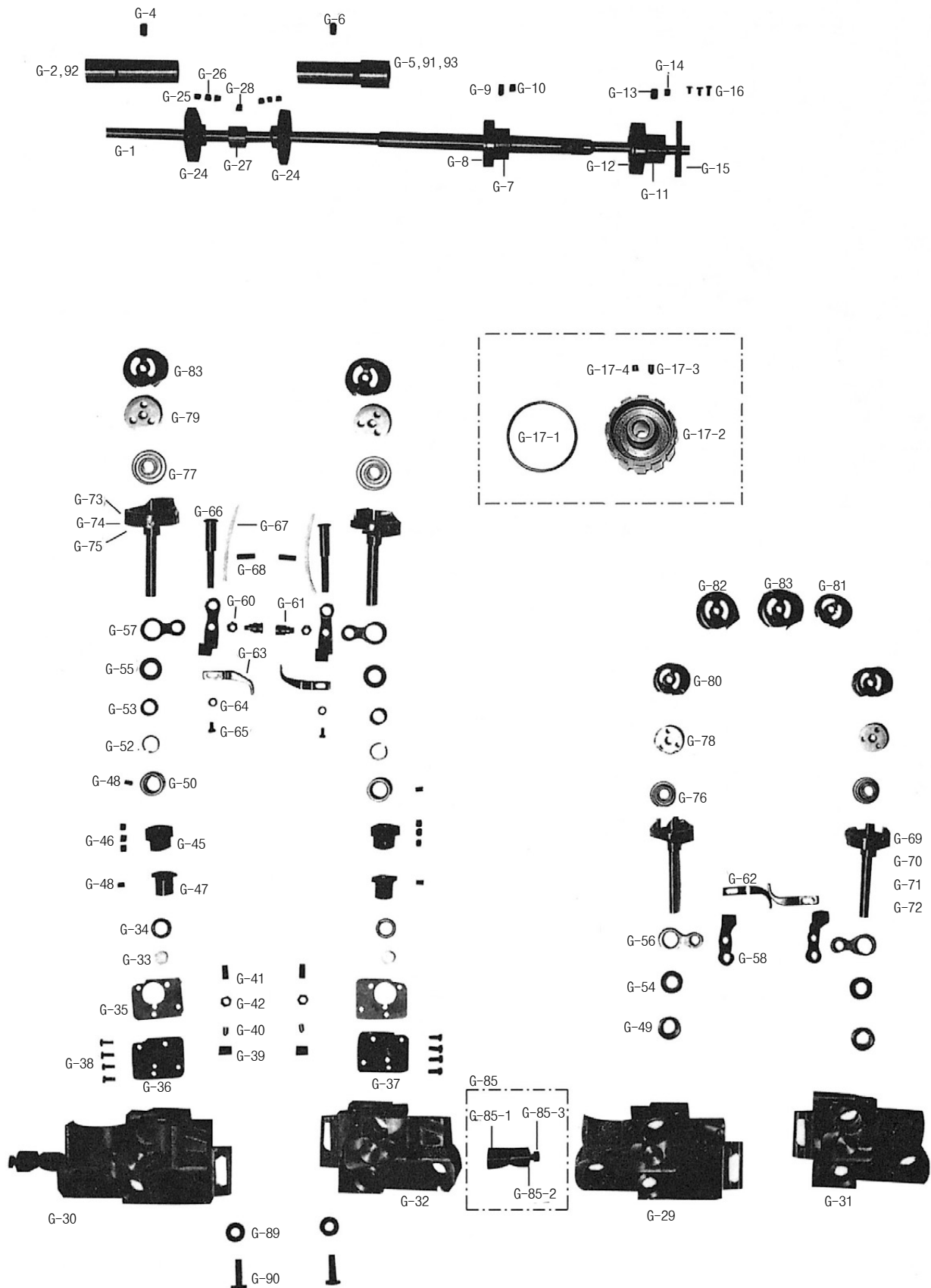
Feed Mechanism

피이드 관계



NOTE:

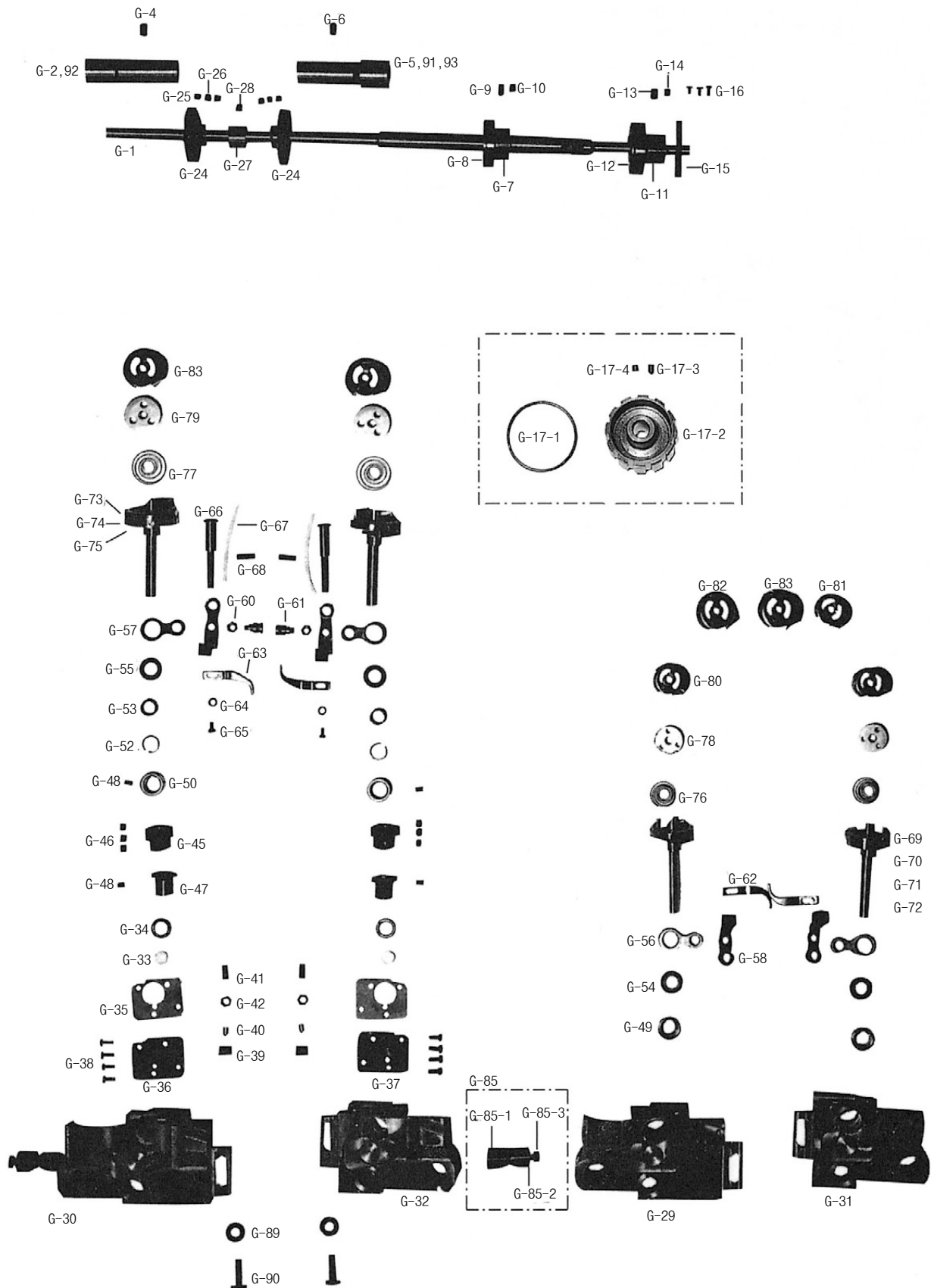
- ① A=KM-757-7
AL=KM-757BL-7
A-1=KM-757
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Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty	Applied Period
G-1	CLS-KF000400		Lower Shaft	하축	1	
G-2#	DBS-DA015700		Lower Shaft Front Bushing	하축 전봇싱(표준)	1	
G-4	DSC-CA000800		Screw(15/64"n=28)	하축 전봇싱 고정나사	1	
G-5#	DBS-DA015800		Lower Shaft Middle Bushing	하축 중봇싱(표준)	1	
G-6	DSC-CA000800		Screw(15/64"n=28)	하축 중봇싱 고정나사	1	
G-7	DCL-AB002200		Bearing Bushing	하축 중 베어링 봇싱	1	
G-8	PBR-AA006000		Bearing(6904NR)	하축 중 베어링 (6904NR)	1	
G-9	DSC-CB001800		Screw(1/64"n=40)	하축 중 베어링 봇싱 고정나사(A)	1	
G-10	DSC-CB000400		Screw(1/64"n=40)	하축 중 베어링 봇싱 고정나사(B)	1	
G-11	DCL-AB002300		Bearing Bushing	하축 후 베어링 봇싱	1	
G-12	PBR-AA007400		Bearing(6004NR)	하축 후 베어링 (6004NR)	1	
G-13	DSC-CB001800		Screw(1/64"n=40)	하축 후 베어링 봇싱 고정나사(A)	1	
G-14	DSC-CB000400		Screw(1/64"n=40)	하축 후 베어링 봇싱 고정나사(B)	1	
G-15	CLS-BJ000600		Bearing Presser	하축 후 베어링 누름판	1	
G-16	DSC-BB003700		Screw(9/64"n=40)	하축 후 베어링 누름판 잠나사	3	
G-17-1	DSR-AK000500		Safety Clutch Belt Pulley Ring	후렌치	1	
G-17-2	PL-000084-00		Timming Belt Pulley(L) Point1:φ58.97<+0~-+0.02>	타이밍 벨트 폴리(하) 각인1:φ58.97<+0~-+0.02>	1	Nov. 24. 01
	DPL-BB000602		Timming Belt Pulley(L) Point2:φ58.97<+0.1~-+0.12>	타이밍 벨트 폴리(하) 각인2:φ58.97<+0.1~-+0.12>	1	Nov. 24. 01
	PL-000083-00		Timming Belt Pulley(L) Point3:φ58.97<+0.2~-+0.22>	타이밍 벨트 폴리(하) 각인3:φ58.97<+0.2~-+0.22>	1	Nov. 24. 01
	PL-000085-00		Timming Belt Pulley(L) Point4:φ58.97<+0.3~-+0.32>	타이밍 벨트 폴리(하) 각인4:φ58.97<+0.3~-+0.32>	1	Nov. 24. 01
	PL-000086-00		Timming Belt Pulley(L) Point5:φ58.97<+0.4~-+0.42>	타이밍 벨트 폴리(하) 각인5:φ58.97<+0.4~-+0.42>	1	Nov. 24. 01
G-17-3	DSC-CB001800		Screw(1/64"n=40)	타이밍 벨트 폴리(하) 고정나사(A)	1	
G-17-4	DSC-CB000400		Screw(1/64"n=40)	타이밍 벨트 폴리(하) 고정나사(B)	1	
G-24	DGR-AB001100		Lower Shaft Spiral Gear	기어(大)	2	
G-25	DSC-CB000400		Screw(1/64"n=40)	하축 기어 잠나사(A)	4	
G-26	DSC-CB001800		Screw(1/64"n=40)	하축 기어 잠나사(B)	2	
G-27	CLF-DC001100		Vertical Feed Eccentric Cam	편심 캠(C)	1	
G-28	DSC-CB001000		Screw(1/64"n=40)	편심 캠 고정나사	1	
G-29	CHB-BA002000	A,A-1,B,B-1	Rotary Hook Base(Left)	훅 받침(左)	1	
G-30	CHB-BA000100	AL,AL-1,BL,BL-1	Rotary Hook Base(Left)	훅 받침(左)	1	
G-31	CHB-BA002100	A,A-1,B,B-1	Rotary Hook Base(Right)	훅 받침(右)	1	
G-32	CHB-BA000200	AL,AL-1,BL,BL-1	Rotary Hook Base(Right)	훅 받침(右)	1	
G-33	CLB-JL006900		Hook Oil Felt	훅 급유 펠트	2	
G-34	DWS-AA013500		Felt Washer For Hook Base	훅 급유 펠트 와셔(C)	2	
G-35	CHB-FC000100		Hook Base Cover Gasket	훅 받침 커버 가스켓	2	
G-36	CHB-BJ000100		Hook Base Cover(L)	훅 받침 커버(左)	1	
G-37	CHB-BJ000200		Hook Base Cover(R)	훅 받침 커버(右)	1	
G-38	DSC-BF010100		Screw(9/64"n=40)	훅 받침 커버 잠나사	8	
G-39	CLB-FZ000500		Oil Adjusting Tube	유량 조절 고무	2	
G-40	DPN-AA007100		Oil Adjusting Pin	유량 조절 핀	2	
G-41	DSC-CA002900		Screw(M6×1.0)	유량 조절 나사	2	
G-42	DSN-AA003200		Nut For Oil Adjusting	유량 조절 너트	2	
G-45	DGR-AB001200		Hook Gear	기어(小)	2	
G-46	DSC-CB001000		Screw(1/64"n=40)	훅 기어 잠나사	6	
G-47	DBS-DB004600		Rotary Hook Bushing(Lower)	로터리 훅 봇싱(下)	2	
G-48	PSC-CB000200		Screw(3/64"n=28)	로터리 훅 봇싱(下) 고정나사	4	
G-49	DBS-DA031300		Rotary Hook Bushing(Upper)	로터리 훅 봇싱(上)	2	
G-50	DBS-DA015900	AL,AL-1,BL,BL-1	Rotary Hook Bushing(Upper)	로터리 훅 봇싱(上)	2	
G-52	DSR-AF000100		Rotary Hook Bearing Stop Ring	로터리 훅 B/R(동심링)	2	
G-53	PBR-BA002900		Rotary Hook Needle Bearing	로터리 훅 니들 베어링	2	
G-54	CHB-BN003300	A,A-1,B,B-1	Hook Thrust Ring	훅 받침 링(C)	2	
G-55	WS-000611-00		Washer for Hook Base(t=1)	훅 받침 와셔(t=1)	2	
	WS-000612-00		Washer for Hook Base(t=1.2)	훅 받침 와셔(t=1.2)	2	
	WS-000613-00		Washer for Hook Base(t=1.4)	훅 받침 와셔(t=1.4)	2	
G-56	CHB-CA000400	A,A-1,B,B-1	Opener Link	오프너 링크	2	
G-57	CHB-CA000100	AL,AL-1,BL,BL-1	Opener Link	오프너 링크	2	
G-58	CHB-CM000200	A,A-1,B,B-1	Opener Lever	오프너 레버	2	

NOTE:

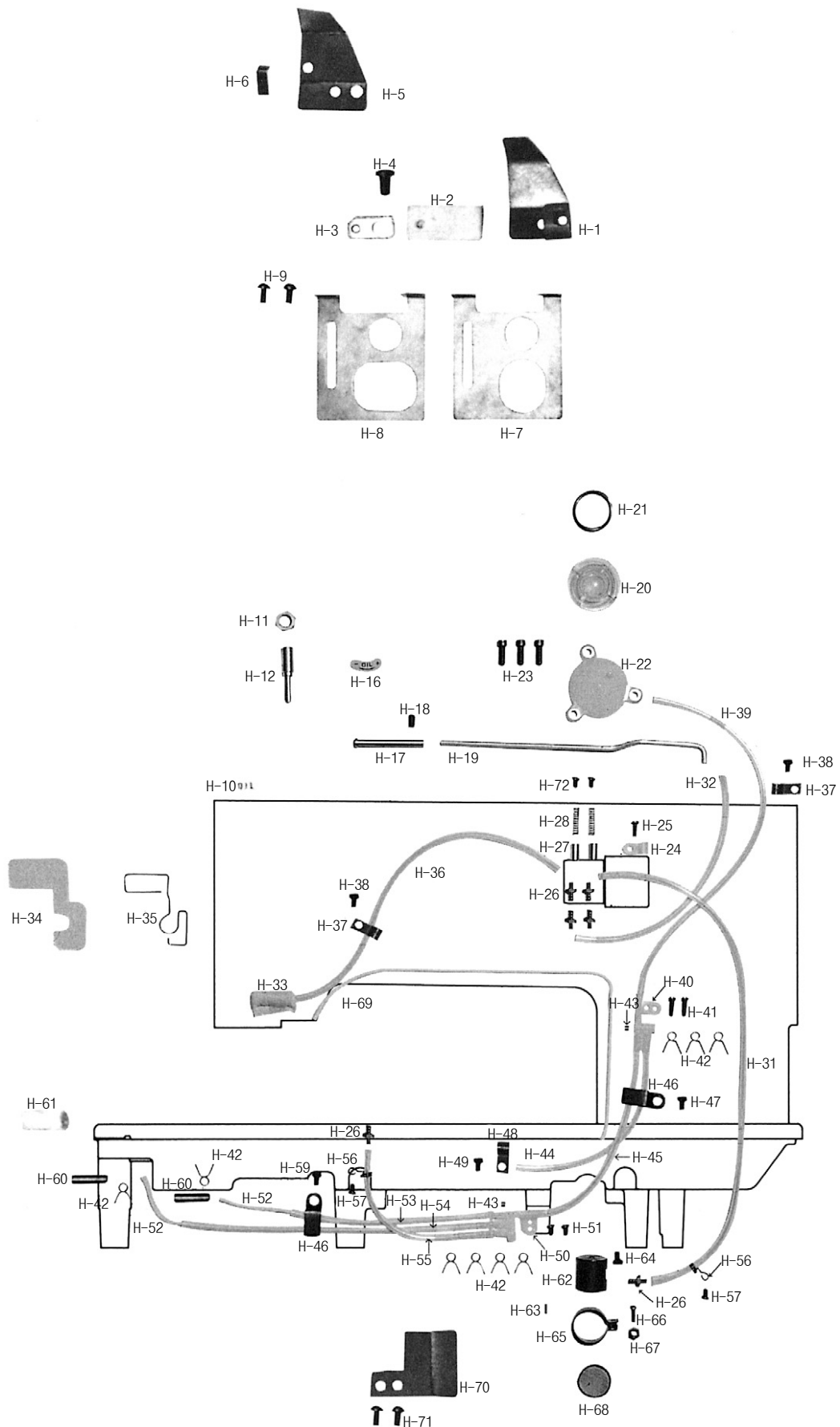
- ①A=KM-757-7
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A-1=KM-757
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[illegible]

NOTE:

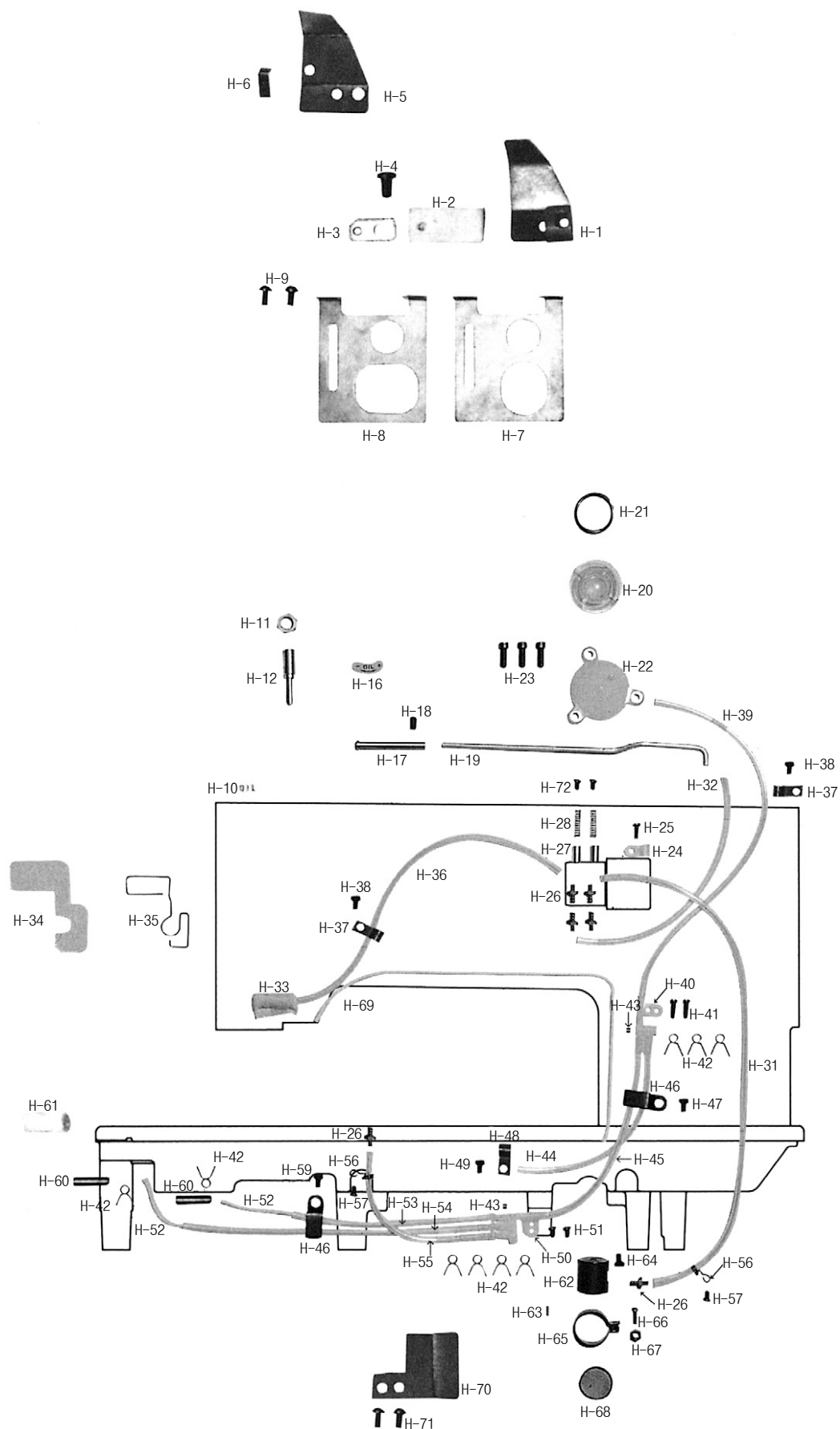
- ① A=KM-757-7
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A-1=KM-757
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BL=KM-797BL-7
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Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
H-1	CLB-BJ001900	A,AL,A-1,AL-1	Oil Cover	유방판	1	
H-2	CLB-JL006400		Oil Felt For Thread Take-Up	실채기 급유 헬트	1	
H-3	CLB-BJ002100		Oil Tube Choke Plate	유방판 잡이	1	
H-4	DSC-BJ004700		Screw(3/64"n=32)	유방판 잡이 첩나사	1	
H-5	CLB-BJ002300	B,BL,B-1BL-1	Oil Cover	유방판	1	
H-6	CLB-BJ002500	B,BL,B-1BL-1	Oil Stopper Plate Presser	오일 튜브 유량 조절판	1	
H-7	CLB-BJ002000	A,AL,A-1,AL-1	Dust Protector	먼지막이 판	1	
H-8	CLB-BJ002400	B,BL,B-1BL-1	Dust Protector	먼지막이 판	1	
H-9	DSC-BJ001400		Screw(9/64"n=40)	먼지막이 판 첩나사	2	
H-10	CMB-LD000100	B,BL,B-1BL-1	Needle Bar Oil Supply Mark	바늘대 급유 표시 스티커	1	
H-11	DSN-AA003100		Nut(3/8"n=28)	면판부 유량조절나사 고정너트	1	
H-12	DSC-FJ000100		Oil Adjusting Screw For Face Plate Part	면판부 유량조절나사	1	
H-16	CMB-LD013300		Oil Adjusting Mark For Face Plate Part	면판부 유량조절 스티커	1	
H-17	CLB-JP001800		Oil Supply Nipple For Face Plate Part	면판부 급유 니플	1	
H-18	DSC-CA000600		Screw(11/64"n=40)	면판부 급유 니플 첩나사	1	
H-19	CLB-BQ000100		Oil Supply Pipe For Face Plate Part	면판부 급유 파이프	1	
H-20	CLB-JJ000400		Oil Window	유창	1	
H-21	PPK-BB000101		O-Ring For H-20	유창 O링	1	May.22.12
H-22	CLB-JB001200		Oil Catcher	유창 오일받이	1	
H-23	DSC-BA001100		Screw(11/64"n=40)	유창 오일받이 첩나사	3	
H-24	PTC-AH000500		Cable Holder(3N)	흡입 호스잡이	1	
H-25	DSC-BG000100		Screw(9/64"n=40)	흡입 호스잡이 첩나사	1	
H-26	CLB-JP000100		Nipple	니플	6	
H-27	CLB-CN000300		Piston	피스톤	2	
H-28	DSP-AA006300		Piston Spring	피스톤 스프링	2	
H-31	CLB-JG000900		Oil Suction Hose	오일 흡입 호스	1	
H-32	CLB-JG000900		Oil Exhaust Hose	오일 토출 호스	1	
H-33	CLB-JL007100		Oil Return Felt(A)	환류 헬트(A)	1	
H-34	CLB-JL006300		Oil Return Felt(B)	환류 헬트(B)	1	
H-35	CLB-BH001700		Oil Return Felt Holder	환류 헬트 잡이	1	
H-36	CLB-JG000900		Oil Return Hose	환류 호스	1	
H-37	DTC-AH001000		Oil Return Hose Holder	환류 호스 잡이	2	
H-38	DSC-BJ001400		Screw(9/64"n=40)	환류 호스 잡이 첩나사	2	
H-39	CLB-JG000900		Upper Oil Terminal Connecting Hose	오일터미널(상) 연결호스	1	
H-40	CLB-JH000600		Oil Terminal(Upper)	오일터미널(상)	1	
H-41	DSC-BF000100		Screw(9/64"n=40)	오일터미널(상) 첩나사	2	
H-42	CLB-BF000200		Tube Holder Spring	오일터미널 호스잡이 스프링	9	
H-43	DPK-CA002201		Rubber Cap For Oil Terminal	오일터미널 고무마개	2	
H-44	CLB-JG000900		Oil Supply Hose For Feed Regulator Shaft	절환기 급유 호스	1	
H-45	CLB-JG000900		Lower Oil Terminal Connecting Hose	오일터미널(하) 연결호스	1	
H-46	CLB-BF000400		Guider Plate For Oil Hose	급유호스 가이드 판(C)	2	
H-47	DSC-BJ001100		Screw(9/64"n=40)	급유호스 가이드 판 첩나사	1	
H-48	DTC-AH001000		Holder For H-44	절환기 급유 호스잡이	1	
H-49	DSC-BJ001400		Screw(9/64"n=40)	절환기 급유 호스잡이 첩나사	1	
H-50	CLB-JH000500		Oil Terminal(Lower)	오일터미널(하)	1	
H-51	DSC-BJ001100		Screw(9/64"n=40)	오일터미널(하) 첩나사	2	
H-52	CLB-JD000300		Oil Wick For Hook Base	흑받침 급유 유심	1	
H-53	CLB-JG000900		Oil Hose For Hook Base(Right)	흑받침(우) 급유 호스	1	
H-54	CLB-JG000900		Oil Hose For Hook Base(Left)	흑받침(좌) 급유 호스	1	
H-55	CLB-JG000900		Oil Hose For Lower Shaft	하축 급유 호스	1	
H-56	CLB-BH000400		Holder For Oil Hose	급유 호스 잡이	2	
H-57	DSC-BJ001100		Screw(9/64"N=40)	급유 호스 잡이 첩나사	2	
H-59	DSC-BJ001100		Screw(9/64"n=40)	흑급유 오일 호스잡이 첩나사	1	
H-60	CLB-JP002101		Oil Tube Pin For Hook Base	흑 받침 급유 유심 튜브 핀	2	Aug.05.11
H-61	CLB-JL007000		Cover Felt For Lower Shaft Front B/S	하축 전봇싱 마개 헬트	1	
H-62	CLB-BK000700		Oil Absord Body	오일 흡수 몸체	1	
H-63	PPN-AF000900		Pin For H-62	오일 흡수 몸체 고정핀	1	

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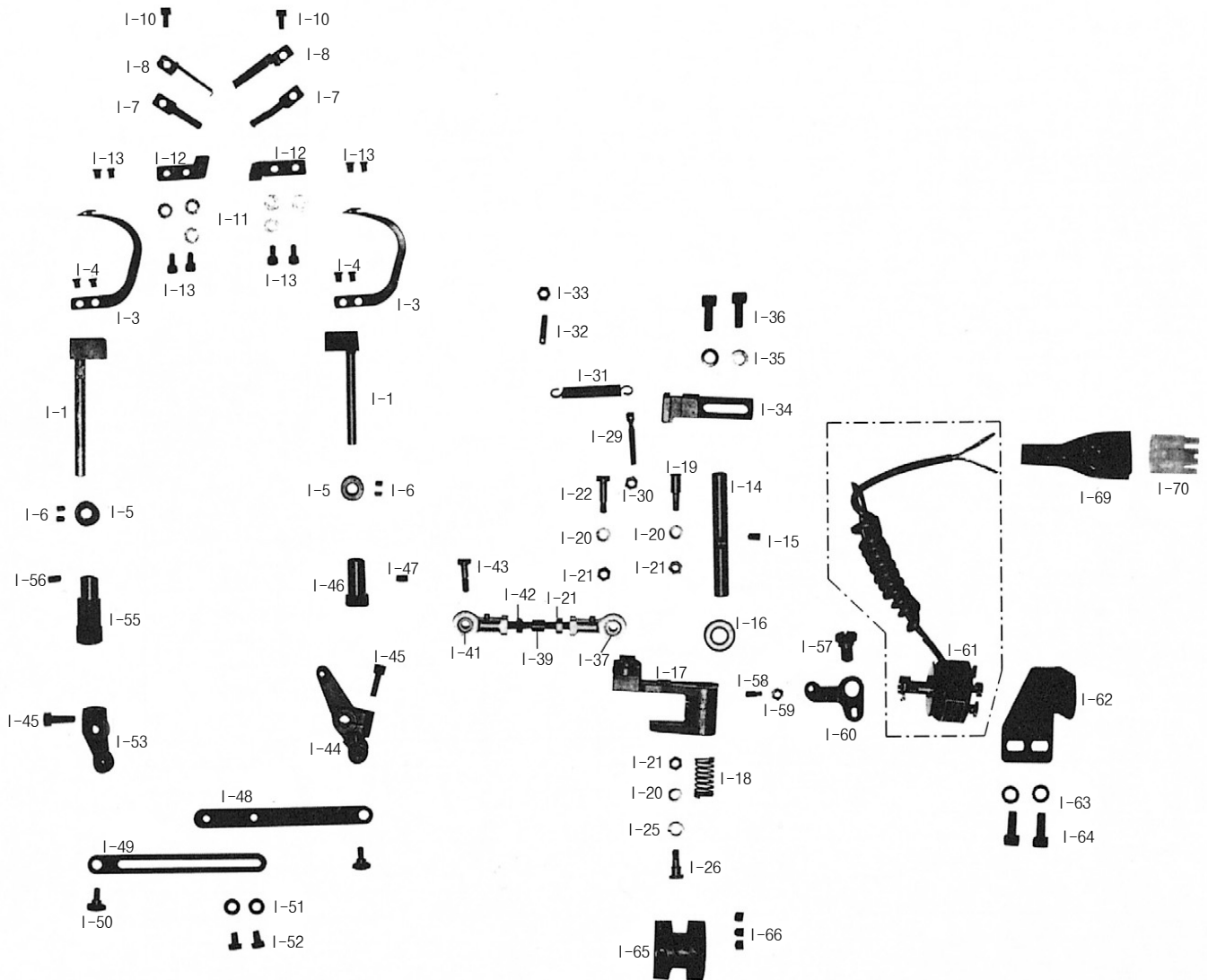


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Thread Trimmer Mechanism

사절 관계



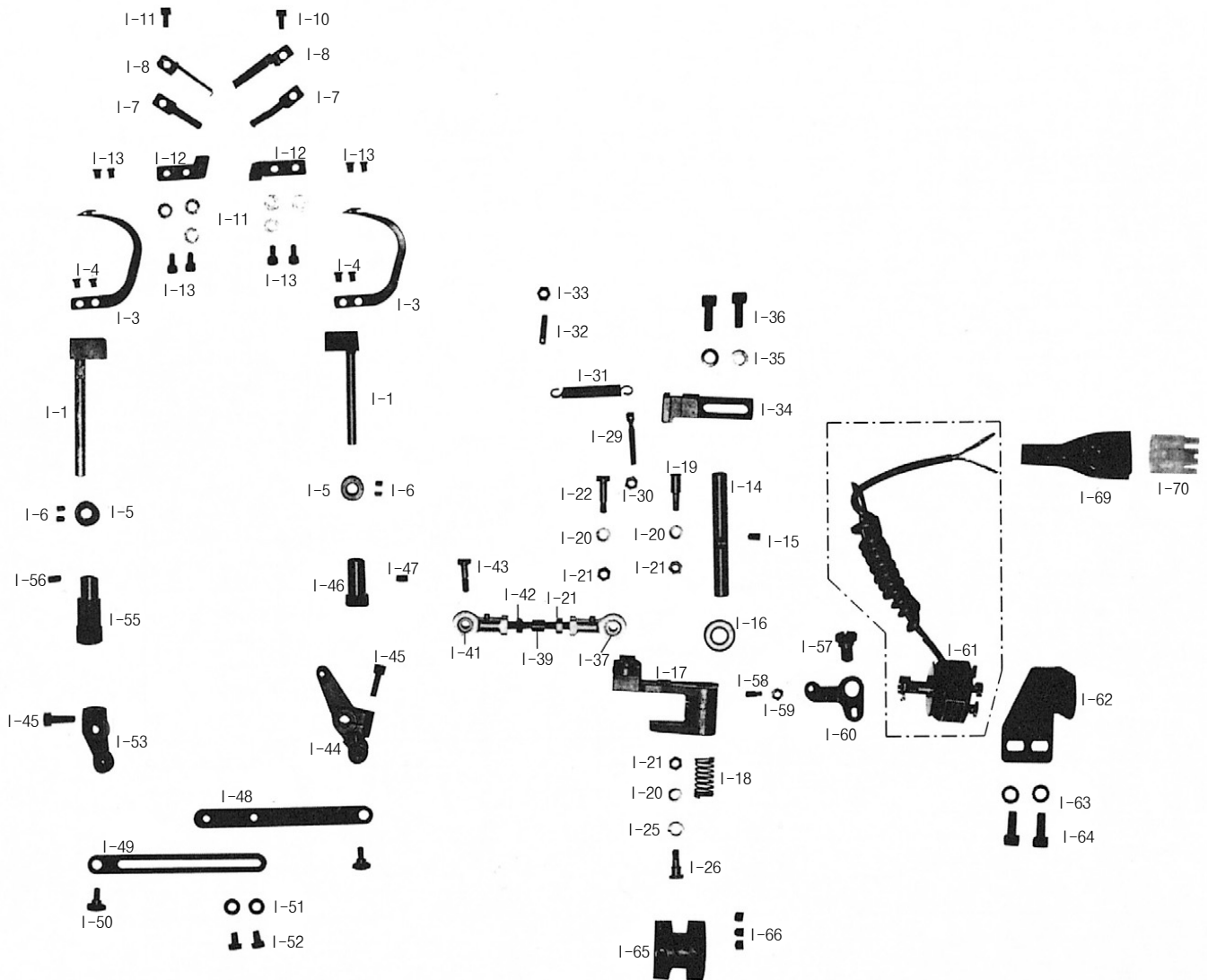
Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
I-1	CTT-KZ000100	A,AL,B,BL	Moving Knife Shaft(L)	동 메스 축(左)(C)	1	
I-2	CTT-KZ000200	A,AL,B,BL	Moving Knife Shaft(R)	동 메스 축(右)(C)	1	
I-3	CTT-NA001100	A,AL,B,BL	Moving Knife	동 메스(2122707-553A)	2	
I-4	DSC-BB001400	A,AL,B,BL	Screw(11/64"n=40)	동 메스 고정나사	4	
I-5	DCL-AA005900	A,AL,B,BL	Moving Knife Shaft Collar	동 메스 축 카라	2	
I-6	PSC-CB000200	A,AL,B,BL	Screw(M4)	동 메스 축 카라 고정나사	4	
I-7	CTT-BJ003800	A,AL,B,BL	Thread Catcher	밀실 잡이	2	
I-8	CTT-NB001200	A,AL,B,BL	Fixed Knife	고정 메스(2122707-556A)	2	
I-10	DSC-BB001400	A,AL,B,BL	Screw(11/64"n=40)	고정 메스 고정나사	2	
I-11	DWS-AA002100	A,AL,B,BL	Washer For Moving Knife Tension Adjusting	동 메스 장력 조절 와셔	4	
	WS-000625-00	A,AL,B,BL	Washer For Moving Knife Tension Adjusting(t=0.4)	동 메스 장력 조절 와셔(t=0.4)	4	
I-12	CTT-BB002400	A,AL,B,BL	Moving Knife Bracket	동 메스 브라켓	2	
I-13	PSC-AC001500	A,AL,B,BL	Screw(M4×0.7)	동 메스 브라켓 고정나사	4	
I-14	CTT-KC000800	A,AL,B,BL	Thread Trimming Rock Link Shaft	사절 요동 링크 축	1	
I-15	DSC-CB000100	A,AL,B,BL	Screw For I-14	사절 요동 링크 축 고정나사	1	
I-16	CTT-FB000200	A,AL,B,BL	Cushion Rubber	쿠션 고무(B)	1	
I-17	CTT-CA001100	A,AL,B,BL	Thread Trimming Rock Link	사절 요동 링크(C)	1	
I-18	DSP-AA006500	A,AL,B,BL	Return Spring For Stopper Pin	스토퍼 핀 복귀 스프링	1	
I-19	DSC-GB000300	A,AL,B,BL	Screw For Stopper Pin	스토퍼 핀 나사	1	
I-20	DWS-CA000100	A,AL,B,BL	Washer For Stopper Pin	가마잡이 와셔	3	
I-21	DSN-AA001400	A,AL,B,BL	Nut For Stopper Pin	볼 조인트 첼너트(右)	4	
I-22	DSC-FA014100	A,AL,B,BL	Stud Screw For Rod End(R)	요동 링크 연결 조인트 단나사	1	
I-25	CTT-CL000300	A,AL,B,BL	Roller For Thread Trimming Cam	로울러(C)	1	
I-26	DSC-GA000400	A,AL,B,BL	Stud Screw For Thread Trimming Cam Roller	사절 캠 로울러 단나사	1	
I-29	DSC-HD000600	A,AL,B,BL	Adjusting Screw For Return Spring	스프링 걸이 축 나사	1	
I-30	DSN-AA000900	A,AL,B,BL	Nut(11/64"n=40)	스프링 걸이 축 나사 너트	1	
I-31	DSP-AB003600	A,AL,B,BL	Thread Trimming Return Spring	사절 리턴 스프링	1	
I-32	DSC-HD000200	A,AL,B,BL	Screw For Return Spring	리턴 스프링 걸이 축 나사	1	
I-33	DSN-AA000900	A,AL,B,BL	Nut(11/64"n=40)	리턴 스프링 걸이 축 나사 너트	1	
I-34	CTT-BF001100	A,AL,B,BL	Holder For Stopper Pin	사절 캠 운동핀 홀더	1	
I-35	PWS-CA000500	A,AL,B,BL	Washer For I-34	싱크로 베이스 스프링 와셔(Ø6)	2	
I-36	PSC-AC000600	A,AL,B,BL	Screw(M6)	육각구멍볼이 보울트(M6)	2	
I-37	PBR-GB000100	A,AL,B,BL	Rod End Bearing(R)	롯데 앤드(右)	1	
I-39#	CTT-CC001400	A,AL,B,BL	Joint Connection Stud(1/64"~11/2")	볼 조인트 연결봉(1/64"~11/2)	1	
I-41	PBR-GB000500	A,AL,B,BL	Rod End Bearing(L)	롯데 앤드(左)	1	
I-42	DSN-AA002600	A,AL,B,BL	Nut(L) For I-41	볼 조인트 첼너트(左)	1	
I-43	DSC-FA012700	A,AL,B,BL	Screw For Moving Knife Shaft Joint	동 메스 축 연결 조인트 첼너사	1	
I-44	CTT-CB001500	A,AL,B,BL	Moving Knife Shaft Crank(R)	동 메스 축 크랭크(右)	1	
I-45	PSC-AC006100	A,AL,B,BL	Screw(M5×0.8)	사절 레버 첼너사(M5×0.8)	2	
I-46	DBS-DB004400	A,AL,B,BL	Moving Knife Shaft Bushing(R)	동 메스 축 붓싱(右)	1	
I-47	PSC-CB000200	A,AL,B,BL	Screw(M4)	육각구멍볼이 멈춤나사(M4)	2	
I-48	CTT-CC001200	A,AL,B,BL	Moving Knife Shaft Connection Rod(R)	동 메스 축 연결 롯데(右)(C)	1	
I-49	CTT-CC001300	A,AL,B,BL	Moving Knife Shaft Connection Rod(L)	동 메스 축 연결 롯데(左)(C)	1	
I-50	DSC-FD001300	A,AL,B,BL	Hinge Screw For I-48, I-49	동 메스 축 연결 롯데 힌지나사	2	
I-51	DWS-AA000600	A,AL,B,BL	Washer For I-49	스토퍼 첼와셔	2	
I-52	PSC-AC011800	A,AL,B,BL	Screw(M5×0.8)	육각보울트(M5×0.8)	2	
I-53	CTT-CB001400	A,AL,B,BL	Moving Knife Shaft Crank(L)	동 메스 축 크랭크(左)	1	
I-55	DBS-DB004500	A,AL,B,BL	Moving Knife Shaft Bushing(L)	동 메스 축 붓싱(左)	1	
I-56	DSC-CB000100	A,AL,B,BL	Screw(M4)	육각구멍볼이 멈춤나사(M4)	1	
I-57	DSC-FA014000	A,AL,B,BL	Stud Screw For Clutch Lever	클러치 레버 단나사	1	
I-58	DSC-CA003300	A,AL,B,BL	Screw For Clutch Lever Pin	클러치 레버 핀나사	1	
I-59	DSN-AA000300	A,AL,B,BL	Nut(11/64"n=40)	클러치 레버 너트	1	
I-60	CTT-CM002000	A,AL,B,BL	Clutch Lever	클러치 레버	1	
I-61	10-056A-7507	A,AL,B,BL	Thread Trimming Solenoid Assembly	사절 솔레노이드(組)	1	
I-62	CTT-BB002300	A,AL,B,BL	Bracket For I-61	사절 솔레노이드 브라켓	1	
I-63	PWS-CA000500	A,AL,B,BL	Spring Washer For I-62	싱크로 베이스 스프링 와셔(Ø6)	4	
I-64	PSC-AC001200	A,AL,B,BL	Screw(M6)	육각구멍볼이 보울트(M6)	2	

NOTE:

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B-1=KM-797
BL-1=KM-797BL
- ②The "*" mark is option parts.
- ③Refer to page 48 for items marked with an asterisk(#)

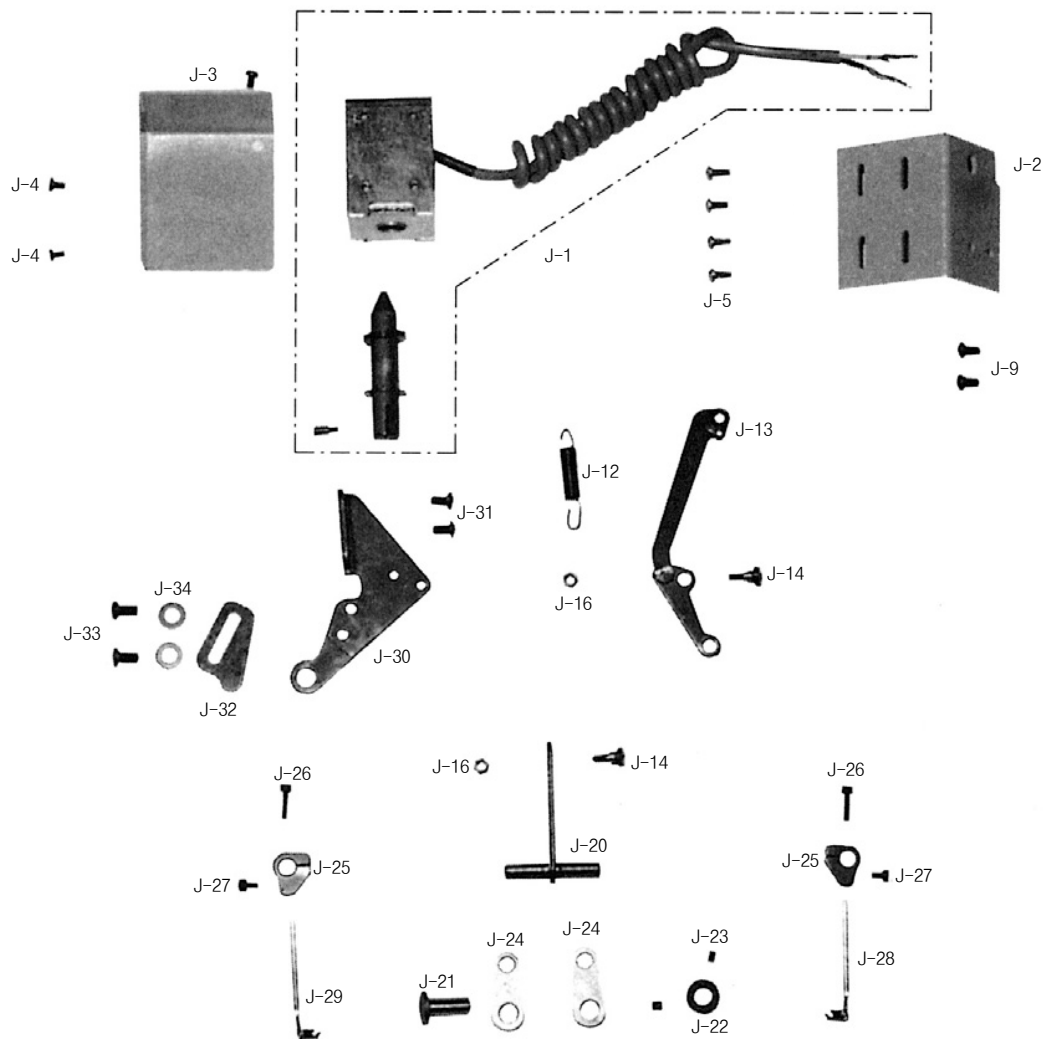
Thread Trimmer Mechanism

사절 관계

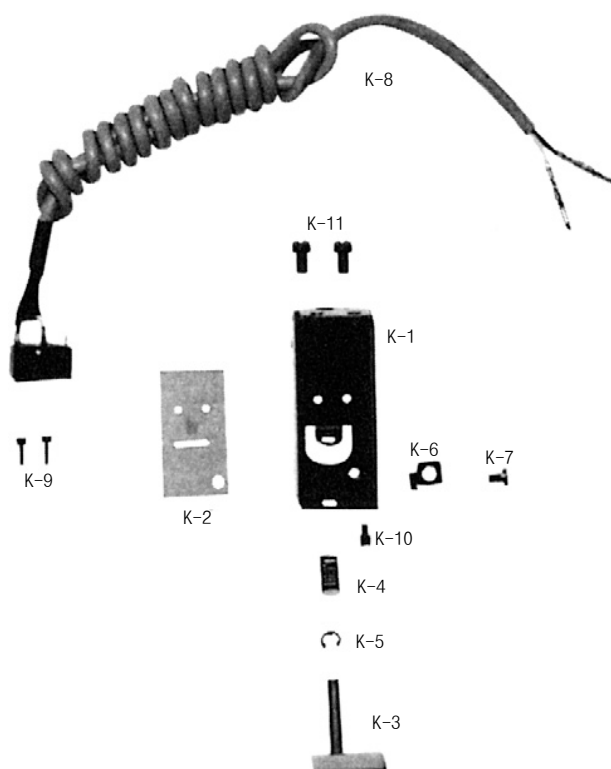


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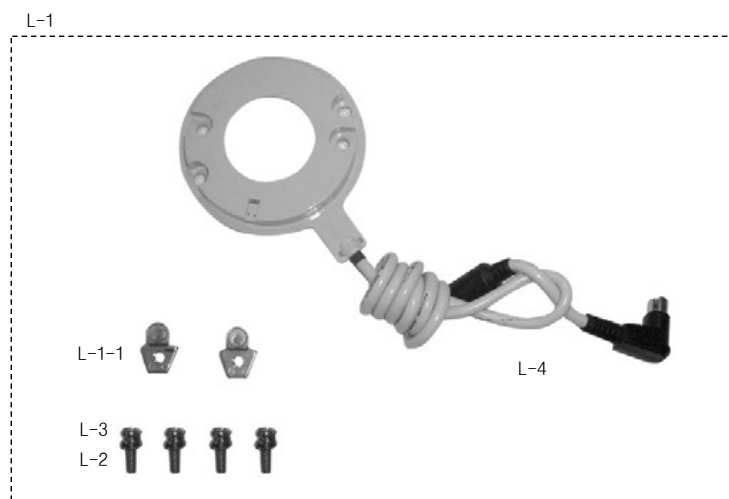
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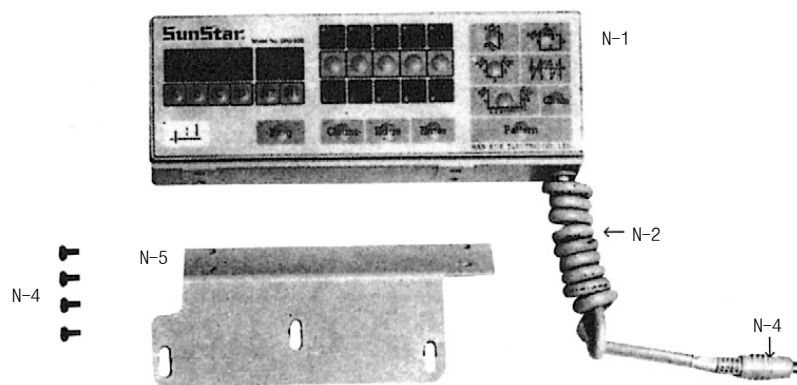
Synchronizer Mechanism (Servo Motor Type)

위치검출기 관계 (서보모터 형)



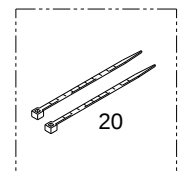
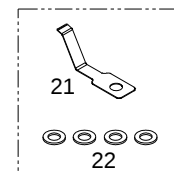
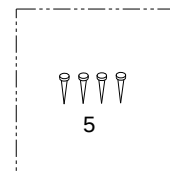
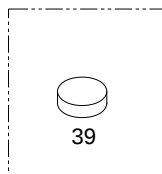
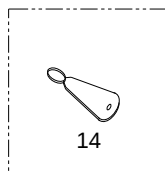
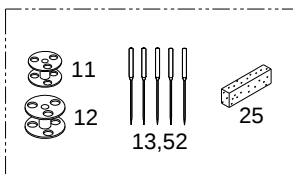
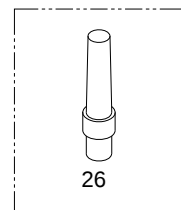
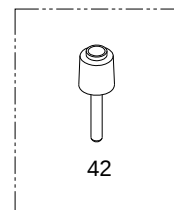
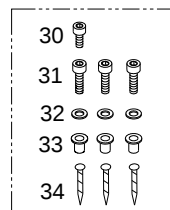
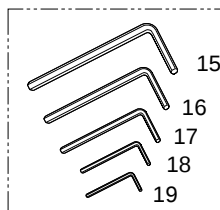
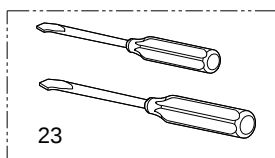
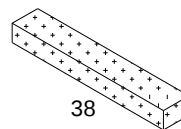
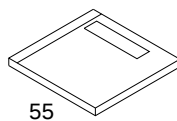
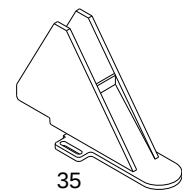
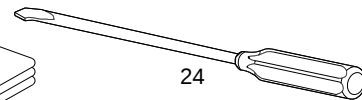
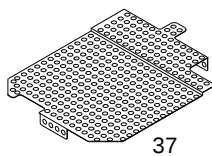
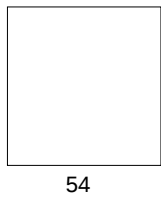
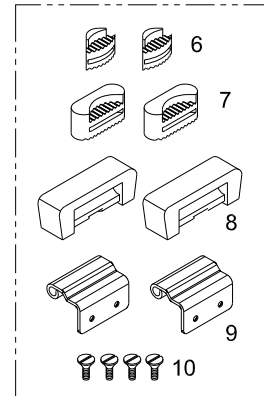
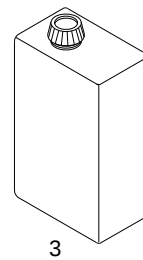
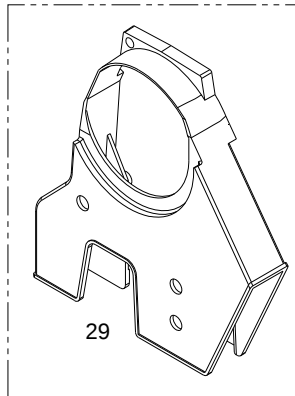
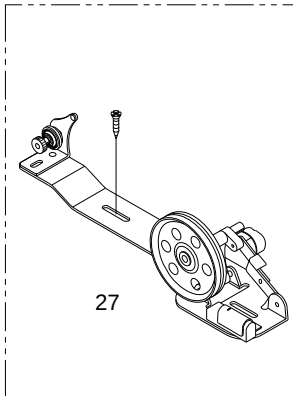
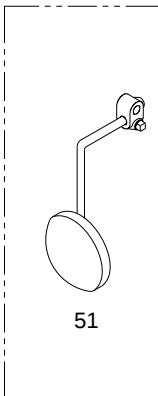
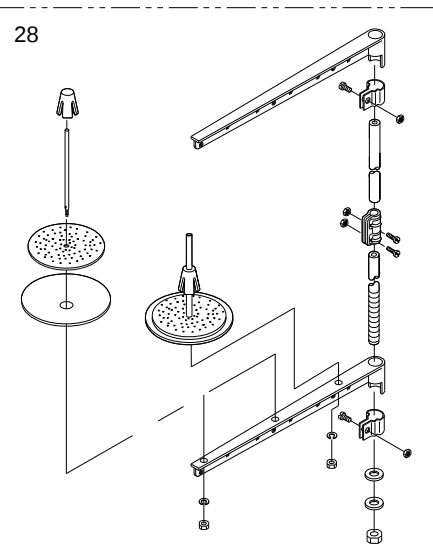
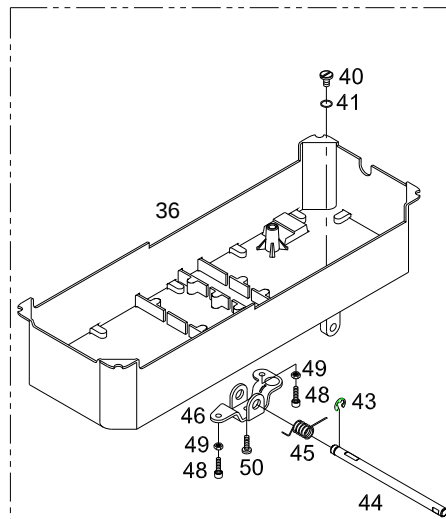
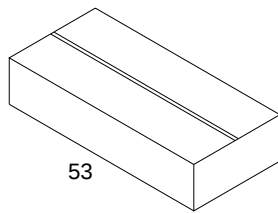
NOTE:

- ① A=KM-757-7
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- ③ S=Servo Motor



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Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
O-1	CAC-MH000100		Accessory Box	액세서리 봉투	1	
O-2	CAC-MA000700		Head Cover	미싱 커버(C)	1	
O-3	CAC-JB000300		Oil	오일캔(본봉용 1.0ℓ)	1	
O-4	CAC-JB000100		Oiler	오일 주유통	1	
O-5	-		Nail	못	12	
O-6	CST-FD001200		Head Support Rubber(Middle)	헤드 지지 고무(소)	2	
O-7	CST-FD001100		Head Support Rubber(Small)	헤드 지지 고무(중)	2	
O-8	CST-FF000400		Rubber Cushion For Hinge	힌지 고무	2	
O-9	CST-BB003300		Hinge	힌지 쇠(C)	2	
O-10	DSC-BB003800		Screw(1/64"n=24)	힌지 고정 나사	4	
O-11	CHK-HB001100	A,A-1,B,B-1	Bobbin	보빈	4	
O-12	CHK-HB000800	AL,AL-1,BL,BL-1	Bobbin	보빈	4	
O-13	-	A,A-1,B,B-1	Needle	바늘(#DP16)	5	
O-14	CAC-BJ000600		Needle Thread Inserting Guide	실 끼우기	1	
O-15	PTL-AB000200	A,AL,B,BL	L Wrench(5mm)	렌치(5mm)	1	
O-16	PTL-AB000400		L Wrench(4mm)	렌치(4mm)	1	
O-17	PTL-AB000500		L Wrench(3mm)	렌치(3mm)	1	
O-18	PTL-AB000300		L Wrench(2.5mm)	렌치(2.5mm)	1	
O-19	PTL-AB000100		L Wrench(2mm)	렌치(2mm)	1	
O-20	PTC-AG000100	A,AL,B,BL	Nylon Clip	나일론 클립	5	
O-21	CTT-NB001200	A,AL,B,BL	Fixed Mes	고정 메스	1	
O-22	DWS-AA002100	A,AL,B,BL	Washer For Moving Mes Tension Adjusting	필터 레귤레이터 고정 와셔	4	
O-23	PTL-BA000200		Driver(Middle, Small)	드라이버(中, 小)	1	
O-24	PTL-BA000100		Driver(Large)	드라이버(大)	1	
O-25	CLB-JL006500		Felt	felt 급유 헬트	1	
O-26	CST-CR000400		Head Rest	두부 지지봉	1	
O-27	GP-018166-00		Bobbin Winder Assembly	실감기(組)	1Set	
O-28	CST-MF000300		Thread Stand Assembly	3본 사립봉	1Set	
O-29	CMB-LA012800		Belt Cover "A"	벨트 커버(A)	1	
O-30	DSC-BA001700		Screw(9/64"n=40)	벨트 커버(A) 침나사(小)	1	
O-31	DSC-BJ006400		Screw(3/64"n=28)	벨트 커버(A) 침나사(大)	3	
O-32	DWS-AA000600		Washer For O-29	벨트 커버(A) 침나사 와셔	3	
O-33	DCL-BA001500		Rubber Collar For O-29	벨트 커버(A) 고무카라	3	
O-34	PSC-DD000100		Set Screw For O-35	벨트 커버(D) 고정나사	2	
O-35	CMB-LA012900		Belt Cover(D)	벨트 커버(D)	1	
O-36	CST-BR000100		Oil Pan	오일팬	1	
O-37	CLB-JK000700		Oil Pan Filter A	오일팬 필터 A	1	
O-38	CLB-MG000400		Oil Pan Filter B	오일팬 필터 B	1	
O-39	DTC-AK000300		Magnetic	자석	1	
O-40	DSC-BF006100		Screw(M8×1.25)	배유구멍나사	1	
O-41	CST-FB000200		O-Ring For O-41	배유구멍나사 O링	1	
O-42	CST-CR000500		Knee Base Rubber	무릎올림봉 받침 캡	1	
O-43	PSR-AC000100		E-Ring(Ø9)	제어체 축 E링(Ø9)	1	
O-44	CST-KC000700		Knee Lifting Controller Shaft	제어체 축	1	
O-45	DSP-AC005000		Return Spring For C-57	제어체 리턴 스프링	1	
O-46	CST-BB002900		Knee Lifting Controller	제어체	1	
O-48	DSC-BA002800		Screw(15/64"n=28)	제어체 운동 조절나사(B)	2	
O-49	DSN-AA000400		Nut(15/64"n=28)	제어체 운동 조절나사 너트	2	
O-50	DSC-AA000300		Screw(15/64"n=28)	포크 침나사(육각)	1	
O-51	AST-PS000400		Knee Lifting Pad Assembly	무릎올림(組) (포장용)	1Set	
O-52	-	AL,AL-1,BL,BL-1	Needle	바늘(#DP22)	5	
O-53	-		Inner Box	인너박스	1	
O-54	-		Bag	단위포장봉투	1	
O-55	-		CD Manual	CD 매뉴얼	1	

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1	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
 Needle Plate (A-56)	1/16"(1.6mm)	CGA-GA011100	*	*						
	3/32"(2.4mm)	CGA-GA011200	*	*			*	*		
	1/8"(3.2mm)	CGA-GA011300	*	*			*	*		
	5/32"(4.0mm)	CGA-GA011400	*	*			*	*		
	3/16"(4.8mm)	CGA-GA011500	*	*			*	*		
	7/32"(5.6mm)	CGA-GA011600	*				*	*		
	1/4"(6.4mm)	CGA-GA001300	*	*			*	*		
	5/16"(7.9mm)	CGA-GA011700	*	*			*	*		
	3/8"(9.5mm)	CGA-GA011800	*	*			*	*		
	7/16"(11.1mm)	CGA-GA011900	*	*			*	*		
	1/2"(12.7mm)	CGA-GA012000	*	*			*	*		
	5/8"(15.9mm)	CGA-GA012100	*	*			*	*		
	3/64"(19.1mm)	CGA-GA012200	*	*						
	7/8"(22.2mm)	CGA-GA012300	*	*						
	1"(25.4mm)	CGA-GA012400	*	*						
	1,1/4"(31.8mm)	CGA-GA012500	*	*						
	1,3/8"(34.9mm)	CGA-GA012600	*	*						
	1,1/2"(38.1mm)	CGA-GA012700	*	*						
	2"(50.8mm)	CGA-GA012800	*							
	1/4"(6.4mm)	CGA-GA012900	*(Option)				*(Option)			

※Option : Thin Material

2	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
 Needle Plate (A-61)	1/16"(1.6mm)	CGA-GA013000				*				
	3/32"(2.4mm)	CGA-GA013100				*				*
	1/8"(3.2mm)	CGA-GA013300				*				*
	5/32"(4.0mm)	CGA-GA013400				*				*
	3/16"(4.8mm)	CGA-GA013500				*				*
	7/32"(5.6mm)	CGA-GA013600								*
	1/4"(6.4mm)	CGA-GA013700				*				*
	5/16"(7.9mm)	CGA-GA013800				*				*
	3/8"(9.5mm)	CGA-GA013900				*				*
	7/16"(11.1mm)	CGA-GA014000				*				*
	1/2"(12.7mm)	CGA-GA014100				*				*
	5/8"(15.9mm)	CGA-GA014200				*				*
	3/4"(19.1mm)	CGA-GA014300				*				
	7/8"(22.2mm)	CGA-GA014400				*				
	1"(25.4mm)	CGA-GA015000				*				
	1,1/4"(31.8mm)	CGA-GA014500				*				
	1,3/8"(34.9mm)	CGA-GA014700				*				
	1,1/2"(38.1mm)	CGA-GA014600				*				
	2"(50.8mm)	CGA-GA014800				*				
	2,1/16"(52.4mm)	CGA-GA014900				*				
	1-1/10"(28mm)	CGA-GA013200				*				

NOTE:

①A=KM-757-7
 AL=KM-757BL-7
 A-1=KM-757
 AL-1=KM-757BL
 B=KM-797-7
 BL=KM-797BL-7
 B-1=KM-797
 BL-1=KM-797BL

3	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
 Presser Foot (E-8)	1/16" (1.6mm)	CGA-GC013800	*		*					
	3/32" (2.4mm)	CGA-GC013900	*		*		*		*	
	1/8" (3.2mm)	CGA-GC014000	*		*		*		*	
	5/32" (4.0mm)	CGA-GC014100	*		*		*		*	
	3/16" (4.8mm)	CGA-GC014200	*		*		*		*	
	7/32" (5.6mm)	CGA-GC014300	*				*		*	
	1/4" (6.4mm)	CGA-GC014400	*		*		*		*	
	5/16" (7.9mm)	CGA-GC014500	*		*		*		*	
	3/8" (9.5mm)	CGA-GC014600	*		*		*		*	
	7/16" (11.1mm)	CGA-GC014700	*		*		*		*	
	1/2" (12.7mm)	CGA-GC014800	*		*		*		*	
	5/8" (15.9mm)	CGA-GC014900	*		*		*		*	
	3/4" (19.1mm)	CGA-GC015000	*		*					
	7/8" (22.2mm)	CGA-GC015100	*		*					
	1" (25.4mm)	CGA-GC015200	*		*					
	1, 1/4" (31.8mm)	CGA-GC015300	*		*					
	1, 3/8" (34.9mm)	CGA-GC015400	*		*					
	1, 1/2" (38.1mm)	CGA-GC015500	*		*					
	2" (50.8mm)	CGA-GC015600	*		*					
	2, 1/16" (52.4mm)	CGA-GC015700			*					

4	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
 Presser Foot (E-8)	1/16" (1.6mm)	CGA-GC016300		*		*				
	3/32" (2.4mm)	CGA-GC016000		*		*		*		*
	1/8" (3.2mm)	CGA-GC016100		*		*		*		*
	5/32" (4.0mm)	CGA-GC016400		*		*		*		*
	3/16" (4.8mm)	CGA-GC016200		*		*		*		*
	7/32" (5.6mm)	CGA-GC015900						*		*
	1/4" (6.4mm)	CGA-GC002000		*		*		*		*
	5/16" (7.9mm)	CGA-GC016500		*		*		*		*
	3/8" (9.5mm)	CGA-GC016600		*		*		*		*
	7/16" (11.1mm)	CGA-GC016900		*		*		*		*
	1/2" (12.7mm)	CGA-GC016700		*		*		*		*
	5/8" (15.9mm)	CGA-GC016800		*		*		*		*
	3/4" (19.1mm)	CGA-GC017000		*		*				
	7/8" (22.2mm)	CGA-GC017100		*		*				
	1" (25.4mm)	CGA-GC017200		*		*				
	1, 1/4" (31.8mm)	CGA-GC017300		*		*				
	1, 3/8" (34.9mm)	CGA-GC017400		*		*				
	1, 1/2" (38.1mm)	CGA-GC017500		*		*				
	1-1/10" (28mm)	CGA-GC015800				*				

NOTE:
 ①A=KM-757-7
 AL=KM-757BL-7
 A-1=KM-757
 AL-1=KM-757BL
 B=KM-797-7
 BL=KM-797BL-7
 B-1=KM-797
 BL-1=KM-797BL

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Gauge Parts

게이지 파트

5	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
	1/16"(1.6mm)	CGA-GD007200	*	*	*	*				
	3/32"(2.4mm)	CGA-GD004100	*	*	*	*				
	1/8"(3.2mm)	CGA-GD007300	*	*	*	*				
	5/32"(4.0mm)	CGA-GD007400	*	*	*	*				
	3/16"(4.8mm)	CGA-GD007500	*	*	*	*				
	1/4"(6.4mm)	CGA-GD000300	*	*	*	*				
	5/16"(7.9mm)	CGA-GD007600	*	*	*	*				
	3/8"(9.5mm)	CGA-GD007700	*	*	*	*				
	7/16"(11.1mm)	CGA-GD008100	*	*	*	*				
	1/2"(12.7mm)	CGA-GD007900	*	*	*	*				
	5/8"(15.9mm)	CGA-GD007800	*	*	*	*				
	3/4"(19.1mm)	CGA-GD008200	*	*	*	*				
	7/8"(22.2mm)	CGA-GD004200	*	*	*	*				
	1"(25.4mm)	CGA-GD008000	*	*	*	*				
	1,1/4"(31.8mm)	CGA-GD004300	*	*	*	*				
	1,3/8"(34.9mm)	CGA-GD004400	*	*	*	*				
	1,1/2"(38.1mm)	CGA-GD004500	*	*	*	*				
	2"(50.8mm)	CGA-GD004600	*		*					
	2,1/16"(52.4mm)	CGA-GD004700			*					
	7/32"(5.6mm)	CGA-GD004800	*							
	1-1/10"(28mm)	CGA-GD004900				*				

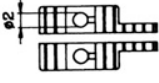
Needle Clamp
(D-16)

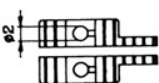
6	Gauge Size		Parts No.	Name of Model							
				A	AL	A-1	AL-1	B	BL	B-1	BL-1
	3/32"(2.4mm)	L	CGA-GD005000					*	*	*	*
		R	CGA-GD005100					*	*	*	*
	1/8"(3.2mm)	L	CGA-GD005600					*	*	*	*
		R	CGA-GD006600					*	*	*	*
	5/32"(4.0mm)	L	CGA-GD005700					*	*	*	*
		R	CGA-GD006700					*	*	*	*
	3/16"(4.8mm)	L	CGA-GD005500					*	*	*	*
		R	CGA-GD006500					*	*	*	*
	7/32"(5.6mm)	L	CGA-GD005800					*	*	*	*
		R	CGA-GD006800					*	*	*	*
	1/4"(6.4mm)	L	CGA-GD005200					*	*	*	*
		R	CGA-GD006200					*	*	*	*
	5/16"(7.9mm)	L	CGA-GD005300					*	*	*	*
		R	CGA-GD006300					*	*	*	*
	3/8"(9.5mm)	L	CGA-GD005400					*	*	*	*
		R	CGA-GD006400					*	*	*	*
	7/16"(11.1mm)	L	CGA-GD005900					*	*	*	*
		R	CGA-GD006900					*	*	*	*
	1/2"(12.7mm)	L	CGA-GD006000					*	*	*	*
		R	CGA-GD007000					*	*	*	*
	5/8"(15.9mm)	L	CGA-GD006100					*	*	*	*
		R	CGA-GD007100					*	*	*	*

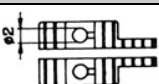
Needle Clamp
(C-45, D-46)

NOTE:

①A=KM-757-7
AL=KM-757BL-7
A-1=KM-757
AL-1=KM-757BL
B=KM-797-7
BL=KM-797BL-7
B-1=KM-797
BL-1=KM-797BL

7	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
  Feed Dog (F-59-2)	1/16" (1.6mm)	CGA-GB008200	*							
	3/32" (2.4mm)	CGA-GB008300	*				*			
	1/8" (3.2mm)	CGA-GB008400	*				*			
	5/32" (4.0mm)	CGA-GB008500	*				*			
	3/16" (4.8mm)	CGA-GB008600	*				*			
	7/32" (5.6mm)	CGA-GB008700	*				*			
	1/4" (6.4mm)	CGA-GB008800	*				*			
	5/16" (7.9mm)	CGA-GB008900	*				*			
	3/8" (9.5mm)	CGA-GB009000	*				*			
	7/16" (11.1mm)	CGA-GB009100	*				*			
	1/2" (12.7mm)	CGA-GB009200	*				*			
	5/8" (15.9mm)	CGA-GB009300	*				*			
	3/4" (19.1mm)	CGA-GB009400	*							
	7/8" (22.2mm)	CGA-GB009500	*							
	1" (25.4mm)	CGA-GB009600	*							
	1, 1/4" (31.8mm)	CGA-GB009700	*							
	1, 3/8" (34.9mm)	CGA-GB009800	*							
	1, 1/2" (38.1mm)	CGA-GB009900	*							
	2" (50.8mm)	CGA-GB010000	*							
	1/4" (6.4mm)	06-01TA-5770	*(Option)							

8	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
  Feed Dog (F-59-2)	1/16" (1.6mm)	CGA-GB010100		*						
	3/32" (2.4mm)	CGA-GB010200		*			*(Option)	*		
	1/8" (3.2mm)	CGA-GB010300		*			*(Option)	*		
	5/32" (4.0mm)	CGA-GB010400		*			*(Option)	*		
	3/16" (4.8mm)	CGA-GB010500		*			*(Option)	*		
	7/32" (5.6mm)	CGA-GB010600					*(Option)	*		
	1/4" (6.4mm)	CGA-GB001300		*			*(Option)	*		
	5/16" (7.9mm)	CGA-GB010700		*			*(Option)	*		
	3/8" (9.5mm)	CGA-GB017800		*			*(Option)	*		
	7/16" (11.1mm)	CGA-GB010800		*			*(Option)	*		
	1/2" (12.7mm)	CGA-GB010900		*			*(Option)	*		
	5/8" (15.9mm)	CGA-GB011000		*			*(Option)	*		
	3/4" (19.1mm)	CGA-GB011100		*						
	7/8" (22.2mm)	CGA-GB011200		*						
	1" (25.4mm)	CGA-GB011300		*						
	1, 1/4" (31.8mm)	CGA-GB011400		*						
	1, 3/8" (34.9mm)	CGA-GB011500		*						
	1, 1/2" (38.1mm)	CGA-GB011600		*						

9	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
  Feed Dog (F-59-2)	3/32" (2.4mm)	CGA-GB011700						*(Option)		
	1/8" (3.2mm)	CGA-GB011800						*(Option)		
	5/32" (4.0mm)	CGA-GB011900						*(Option)		
	3/16" (4.8mm)	CGA-GB012000						*(Option)		
	7/32" (5.6mm)	CGA-GB012100						*(Option)		
	1/4" (6.4mm)	CGA-GB012300						*(Option)		
	5/16" (7.9mm)	CGA-GB012200						*(Option)		
	3/8" (9.5mm)	CGA-GB012400						*(Option)		
	7/16" (11.1mm)	CGA-GB012500						*(Option)		
	1/2" (12.7mm)	CGA-GB012600						*(Option)		
	5/8" (15.9mm)	CGA-GB012700						*(Option)		

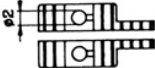
NOTE:

①A=KM-757-7
 AL=KM-757BL-7
 A-1=KM-757
 AL-1=KM-757BL
 B=KM-797-7
 BL=KM-797BL-7
 B-1=KM-797
 BL-1=KM-797BL

P

Gauge Parts

게이지 파트

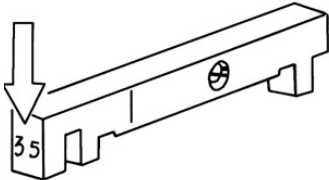
10	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
 	1/16" (1.6mm)	CGA-GB012800			*					
	3/32" (2.4mm)	CGA-GB012900			*				*	
	1/8" (3.2mm)	CGA-GB013000			*				*	
	5/32" (4.0mm)	CGA-GB013800			*				*	
	3/16" (4.8mm)	CGA-GB013100			*				*	
	7/32" (5.6mm)	CGA-GB013700							*	
	1/4" (6.4mm)	CGA-GB008000			*				*	
	5/16" (7.9mm)	CGA-GB013200			*				*	
	3/8" (9.5mm)	CGA-GB013300			*				*	
	7/16" (11.1mm)	CGA-GB013900			*				*	
	1/2" (12.7mm)	CGA-GB013500			*				*	
	5/8" (15.9mm)	CGA-GB013400			*				*	
	3/4" (19.1mm)	CGA-GB014000			*					
	7/8" (22.2mm)	CGA-GB014100			*					
	1" (25.4mm)	CGA-GB013600			*					
	1, 1/4" (31.8mm)	CGA-GB014200			*					
	1, 3/8" (34.9mm)	CGA-GB014600			*					
	1, 1/2" (38.1mm)	CGA-GB014300			*					
	2" (50.8mm)	CGA-GB014400			*					
	2, 1/16" (52.4mm)	CGA-GB014500			*					
	1/4" (6.4mm)	06-01SA-5700			*(Option)					

11	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
 	1/16" (1.6mm)	CGA-GB014900				*				
	3/32" (2.4mm)	CGA-GB015000				*			*(Option)	*
	1/8" (3.2mm)	CGA-GB015100				*			*(Option)	*
	5/32" (4.0mm)	CGA-GB015200				*			*(Option)	*
	3/16" (4.8mm)	CGA-GB015300				*			*(Option)	*
	7/32" (5.6mm)	CGA-GB014800							*(Option)	*
	1/4" (6.4mm)	CGA-GB017900				*			*(Option)	*
	5/16" (7.9mm)	CGA-GB015400				*			*(Option)	*
	3/8" (9.5mm)	CGA-GB015500				*			*(Option)	*
	7/16" (11.1mm)	CGA-GB015600				*			*(Option)	*
	1/2" (12.7mm)	CGA-GB015700				*			*(Option)	*
	5/8" (15.9mm)	CGA-GB015800				*			*(Option)	*
	3/4" (19.1mm)	CGA-GB015900				*				
	7/8" (22.2mm)	CGA-GB016000				*				
	1" (25.4mm)	CGA-GB016100				*				
	1, 1/4" (31.8mm)	CGA-GB016200				*				
	1, 3/8" (34.9mm)	CGA-GB016300				*				
	1, 1/2" (38.1mm)	CGA-GB016400				*				
	1-1/10" (28mm)	CGA-GB014700				*				
	3/8" (FOR SOFA)	CGA-GB018000				*			*	

12	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
 	3/32" (2.4mm)	CGA-GB016500								*(Option)
	1/8" (3.2mm)	CGA-GB016600								*(Option)
	5/32" (4.0mm)	CGA-GB016700								*(Option)
	3/16" (4.8mm)	CGA-GB016800								*(Option)
	7/32" (5.6mm)	CGA-GB016900								*(Option)
	1/4" (6.4mm)	CGA-GB017000								*(Option)
	5/16" (7.9mm)	CGA-GB017100								*(Option)
	3/8" (9.5mm)	CGA-GB017200								*(Option)
	7/16" (11.1mm)	CGA-GB017300								*(Option)
	1/2" (12.7mm)	CGA-GB017400								*(Option)
	5/8" (15.9mm)	CGA-GB017500								*(Option)

NOTE:

① A=KM-757-7
 AL=KM-757BL-7
 A-1=KM-757
 AL-1=KM-757BL
 B=KM-797-7
 BL=KM-797BL-7
 B-1=KM-797
 BL-1=KM-797BL

Ref. No	Slide Block Assembly	Mark	Parts No.	Name of Model			
				B	BL	B-1	BL-1
D-40	 Mark * Check the replacement index for the above parts before ordering	05(11.05mm)	CNB-BK002400	*	*	*	*
		10(11.10mm)	CNB-BK002500	*	*	*	*
		15(11.15mm)	CNB-BK002600	*	*	*	*
		20(11.20mm)	CNB-BK002700	*	*	*	*
		25(11.25mm)	CNB-BK002800	*	*	*	*
		30(11.30mm)	CNB-BK002900	*	*	*	*
		35(11.35mm)	CNB-BK003000	*	*	*	*
		40(11.40mm)	CNB-BK003100	*	*	*	*
		45(11.45mm)	CNB-BK003200	*	*	*	*
		50(11.50mm)	CNB-BK003300	*	*	*	*
		55(11.55mm)	CNB-BK003400	*	*	*	*
		60(11.60mm)	CNB-BK003500	*	*	*	*
		65(11.65mm)	CNB-BK003600	*	*	*	*
		70(11.70mm)	CNB-BK003700	*	*	*	*
		75(11.75mm)	CNB-BK003800	*	*	*	*
		80(11.80mm)	CNB-BK003900	*	*	*	*
		85(11.85mm)	CNB-BK004000	*	*	*	*
		90(11.90mm)	CNB-BK004100	*	*	*	*
		95(11.95mm)	CNB-BK004200	*	*	*	*

8	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
 Needle Plate (A-61-1)	1/16"(1.6mm)	CGA-GA015100			*					
	3/32"(2.4mm)	CGA-GA015200			*				*	
	1/8"(3.2mm)	CGA-GA015300			*				*	
	5/32"(4.0mm)	CGA-GA015400			*				*	
	3/16"(4.8mm)	CGA-GA015500			*				*	
	7/32"(5.6mm)	CGA-GA015800							*	
	1/4"(6.4mm)	CGA-GA017100			*				*	
	5/16"(7.9mm)	CGA-GA015600			*				*	
	3/8"(9.5mm)	CGA-GA015700			*				*	
	7/16"(11.1mm)	CGA-GA015900			*				*	
	1/2"(12.7mm)	CGA-GA016000			*				*	
	5/8"(15.9mm)	CGA-GA016100			*				*	
	3/4"(19.1mm)	CGA-GA016200			*				*	
	7/8"(22.2mm)	CGA-GA016300			*					
	1"(25.4mm)	CGA-GA016400			*					
	1,1/4"(31.8mm)	CGA-GA016500			*					
	1,3/8"(34.9mm)	CGA-GA016700			*					
	1,1/2"(38.1mm)	CGA-GA016600			*					
	2"(50.8mm)	CGA-GA016800			*					
	2,1/16"(52.4mm)	CGA-GA016900			*					
	1/4"(6.4mm)	CGA-GA017000			Option				Option	

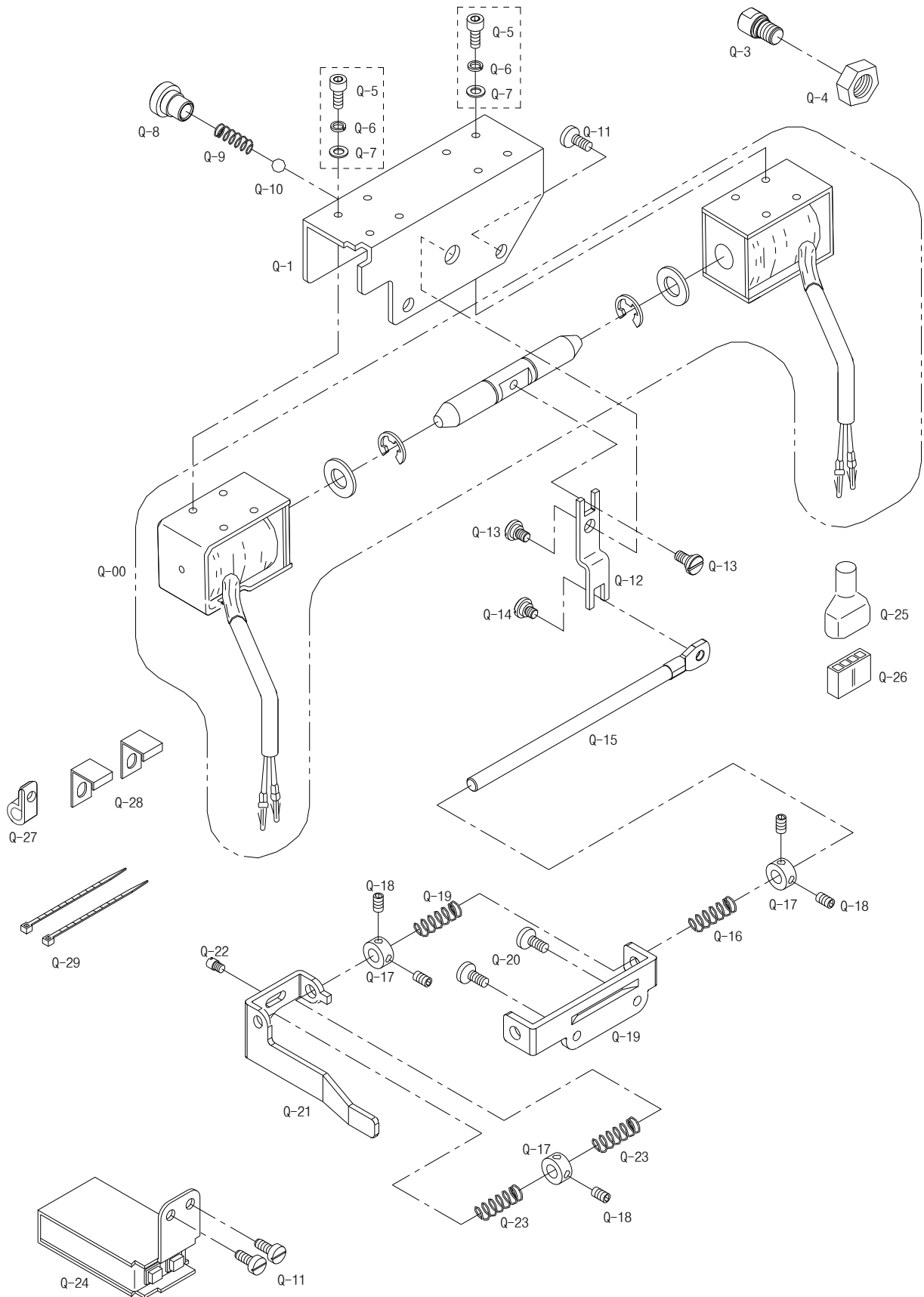
NOTE:

①A=KM-757-7
AL=KM-757BL-7
A-1=KM-757
AL-1=KM-757BL
B=KM-797-7
BL=KM-797BL-7
B-1=KM-797
BL-1=KM-797BL

- ※ 1. A-61-1 : Change Parts ▶ KM-757, KM-797
2. A-61 : 'A-1' and 'B-1' are wrong marks.
3. Option : Thin Material

Needle Bar Flip-Up Switch Mechanism (Option)

바늘대 절환 스위치 관계 (선택사양)



[illegible]

Index

Parts No.	Name of Parts	Page	Ref.No.
01-001A-5700	Arm. Bed	7	A-2
01-001A-577N	Arm. Bed - N,P Motor	7	A-1-1
01-001A-9700	Arm. Bed	7	A-4
01-001A-977N	Arm. Bed - N,P Motor	7	A-3-1
01-001A-977S	Arm. Bed - Servo Motor	7	A-3
02-016M-2350	Earth Line	9	A-77
04-010A-7900	Needle Bar Clamp Assembly	15	D-29
06-023M-2700	Plug For E-48	19	E-49
06-023M-2700	Plug(Blue)	55	Q-26
06-026A-5607	Reverse Solenoid Assembly	25	F-97
10-056A-7507	Thread Trimming Solenoid Assembly	35	I-61
11-0000-2507	Synchronizer Ass'y	43	L-1
11-001A-7507	Wiper Solenoid	39	J-1
11-018M-2350	Plug(Large) For I-61	37	I-70
11-019M-2350	Tube(Large) For I-61	37	I-69
11-020A-2500	Magnetic Holder	43	L-1-1
11-021S-2500	Screw For L-1	43	L-1-3
11-022W-2500	Washer For L-1	43	L-1-2
12-003A-7507	Reverse Button S/W Assembly	41	K-8
12-015M-2350	Cable For E-60	21	E-61*
13-0000-SE55	Synchronizer Ass'y (Servo)	43	L-1-4
17-016B-3000	Plug For E-60	21	E-63*
17-033A-7907	Needle Bar Change Solenoid Ass'y	55	Q-1
17-437C-7907	Tube For E-48	19	E-50
17-438C-7907	Tube	55	Q-25
17-500A-7907	Needle Bar Change Switch Ass'y	55	Q-24
18-015S-5607	Nut(L) For E-56	19	E-57*
18-016S-5607	Nut(R) For E-56	21	E-58*
18-020A-5607	Ball Joint(Right)	21	E-59*
18-021A-5607	Ball Joint(Left)	19	E-55*
18-107B-9000	Auto Knee Lifter Solenoid Assembly	21	E-60*
18-118A-9000	Crank For Auto Knee Lifter	19	E-53*
20-016A-S100	Cable For M-1	45	N-2
20-016A-S100	Plug For M-1	45	N-3
25-004A-3200	Ball Joint Connecting Rod	19	E-56*
40-031A-5770	Thread Tension Release Solenoid Assembly	19	E-48
85-014C-3701	Tube For E-60	21	E-64*
91-002S-S100	Bracket For M-1	45	N-5
91-027B-3000	Screw For E-60	21	E-62*
91-029S-S100	Screw For M-1	45	N-4
AFU-PS000100	Needle Bar Change Lever Assembly	13	C-8
AMB-PS002400	Slide Plate "Front" Ass'y	9	A-59
AMB-PS004600	Slide Plate "Front" Ass'y	9	A-65
ARB-PS000400	Reverse Button Assembly	41	K-3
AS-004803-01	Needle Bar Frame	15	D-4
AS-004803-01	Needle Bar Rock Shaft Ass'y	17	D-61
AS-015930-01	Arm. Bed - Servo Motor	7	A-1
AST-PS000400	Knee Lifting Pad Assembly	47	O-51
ATA-PS005500	Thread Tension Adjusting Ass'y	9	A-73
ATR-PS000900	Tension Release Cable Ass'y	19	E-32
AWP-PS001200	Wiper Link "A" Ass'y	39	J-13
CAC-BJ000600	Needle Thread Inserting Guide	47	O-14
CAC-JB000100	Oiler	47	O-4
CAC-JB000300	Oil	47	O-3
CAC-MA000700	Head Cover	47	O-2
CAC-MH000100	Accessory Box	47	O-1
CFA-BB000800	Reverse Solenoid Bracket	25	F-94
CFA-BB001500	Reverse Lever Stopper(Lower)	25	F-78
CFA-BG000100	Spring Hook For Reverse Lever	25	F-86
CFA-CA001000	Reverse Link	25	F-91
CFA-CB001000	Reverse Crank Assembly	25	F-80
CFA-CB001100	Reverse Solenoid Crank	25	F-92

Parts No.	Name of Parts	Page	Ref.No.
CFA-CB001800	Link For Reverse Lever Spring Assembly	25	F-83
CFA-CH000200	Feed Regulator Eccentric Wheel Shaft	23	F-13
CFA-CM001100	Auto Reverse Lever	25	F-73
CFA-CM002300	Reverse Lever	25	F-67
CFA-CM002500	Reverse Lever	25	F-66
CFA-CQ000800	Length Control Dial Plate	23	F-2
CFA-CQ003200	Length Control Dial Plate	23	F-1
CFA-DF000500	Feed Regulator	23	F-11
CFA-DF001200	Feed Regulator	23	F-10
CFA-FZ000100	Upper Stopper Rubber For Reverse Lever	25	F-77
CFA-KC000800	Reverse Feed Control Shaft	23	F-8
CFA-KC001600	Reverse Feed Control Shaft	23	F-9
CFA-KJ000700	Feed Regulator Dial Shaft	23	F-7
CFA-LA000300	Reverse Solenoid Cover	25	F-99
CFU-BB000100	Needle Bar Change Lever Bracket	13	C-1
CFU-BB000200	Bracket For Slide Block Moving Shaft	13	C-22
CFU-BB000200	Bracket For Slide Block Moving Shaft	55	Q-19
CFU-BJ000100	Slide Plate	13	C-3
CFU-BJ000200	Releasing Plate For Needle Bar	13	C-6
CFU-BJ000300	Needle Bar Change Indication Plate	13	C-10
CFU-CB000100	Crank For Needle Bar Stopping Shaft	13	C-15
CFU-CM000100	Slide Block Moving Lever	13	C-24
CFU-CM000100	Slide Block Moving Lever	55	Q-21
CFU-CM000300	Connection Lever for Solenoid Shaft	55	Q-12
CFU-KZ000200	Slide Block Moving Shaft(S)	13	C-18
CFU-KZ000300	Slide Block Moving Shaft(T)	55	Q-15
CFU-LA000100	Cover For Solenoid	55	Q-2
CGA-BH000100	Finger Guard	21	E-65
CGA-GA001300	Needle Plate 1/4	9	A-56*
CGA-GA017200	Needle Plate 1/4	9	A-61
CGA-GA017300	Needle Plate 1/4	9	A-61-1
CGA-GB008000	Feed Dog 1/4"	25	F-59-1*
CGA-GB008800	Feed Dog 1/4"(Trimming)	25	F-59-2*
CGA-GC002000	Presser Foot(1/64")	19	E-8*
CGA-GD000300	Needle Clamp 1/4	15	D-16*
CGA-GD000400	Needle Clamp(L)	17	D-45*
CGA-GD000500	Needle Clamp(R)	17	D-46*
CHB-BA000100	Rotary Hook Base(Left)	27	G-30
CHB-BA000200	Rotary Hook Base(Right)	27	G-32
CHB-BA002000	Rotary Hook Base(Left)	27	G-29
CHB-BA002100	Rotary Hook Base(Right)	27	G-31
CHB-BF000100	Pinch Sleeve(Upper)	29	G-85-1
CHB-BF000200	Pinch Sleeve(Lower)	29	G-85-2
CHB-BJ000100	Hook Base Cover(L)	27	G-36
CHB-BJ000200	Hook Base Cover(R)	27	G-37
CHB-BN003300	Hook Thrust Ring	27	G-54
CHB-CA000100	Opener Link	27	G-57
CHB-CA000400	Opener Link	27	G-56
CHB-CM000100	Opener Lever	29	G-59
CHB-CM000200	Opener Lever	27	G-58
CHB-FC000100	Hook Base Cover Gasket	27	G-35
CHB-HN000101	Opener	29	G-63
CHB-HN000600	Opener	29	G-62
CHB-KF000100	Opener Lever Shaft	29	G-66
CHK-HA001000	Hook	29	G-73
CHK-HA002600	Hook	29	G-69
CHK-HA002700	Hook	29	G-70
CHK-HA002800	Hook	29	G-71
CHK-HA002900	Hook	29	G-72
CHK-HA003000	Hook	29	G-74
CHK-HA003100	Hook	29	G-75
CHK-HB000800	Bobbin	29	G-79

Parts No.	Name of Parts	Page	Ref.No.
CHK-HB000800	Bobbin	47	O-12
CHK-HB001100	Bobbin	29	G-78
CHK-HB001100	Bobbin	47	O-11
CHK-HC001000	Bobbin Case	29	G-82
CHK-HC001100	Bobbin Case	29	G-83
CLB-BF000200	Tube Holder Spring	31	H-42
CLB-BF000400	Guider Plate For Oil Hose	31	H-46
CLB-BG003800	Felt Presser For Upper Thread Oil Supply	7	A-18-1
CLB-BG003900	Needle Bar Wick Holder(Lower)	15	D-13
CLB-BG004000	Needle Bar Wick Holder(Upper)	15	D-11
CLB-BG004100	Wick Support(Needle Bar Frame)	17	D-54
CLB-BG004100	Wick Supporter	15	D-21
CLB-BG004200	Wick Holder For F-17, F-18	23	F-23
CLB-BG004300	Oil Filter Holder	33	H-65
CLB-BG004400	Oil Wick Holder	17	D-51
CLB-BH000400	Holder For Oil Hose	31	H-56
CLB-BH001700	Oil Return Felt Holder	31	H-35
CLB-BJ001900	Oil Cover	31	H-1
CLB-BJ002000	Dust Protector	31	H-7
CLB-BJ002100	Oil Tube Choke Plate	31	H-3
CLB-BJ002200	Beinforcement Plate	33	H-70
CLB-BJ002300	Oil Cover	31	H-5
CLB-BJ002400	Dust Protector	31	H-8
CLB-BJ002500	Oil Stopper Plate Presser	31	H-6
CLB-BK000700	Oil Absord Body	31	H-62
CLB-BQ000100	Oil Supply Pipe For Face Plate Part	31	H-19
CLB-CN000300	Piston	31	H-27
CLB-FZ000400	Rubber	17	D-58
CLB-FZ000500	Oil Adjusting Tube	27	G-39
CLB-FZ000600	Rubber	17	D-59
CLB-JB001200	Oil Catcher	31	H-22
CLB-JC000600	Upper Shaft Bushing(M)	11	B-16
CLB-JD000300	Oil Wick	11	B-19-1
CLB-JD000300	Oil Wick	11	B-26
CLB-JD000300	Oil Wick	11	B-32
CLB-JD000300	Oil Wick	11	B-37
CLB-JD000300	Oil Wick	15	D-12
CLB-JD000300	Oil Wick	17	D-53
CLB-JD000300	Oil Wick	25	F-102
CLB-JD000300	Oil Wick	23	F-22
CLB-JD000300	Oil Wick	29	G-67
CLB-JD000300	Oil Wick	33	H-69
CLB-JD000300	Oil Wick For Hook Base	31	H-52
CLB-JG000900	Lower Oil Terminal Connecting Hose	31	H-45
CLB-JG000900	Oil Exhaust Hose	31	H-32
CLB-JG000900	Oil Hose For Hook Base(Left)	31	H-54
CLB-JG000900	Oil Hose For Hook Base(Right)	31	H-53
CLB-JG000900	Oil Hose For Lower Shaft	31	H-55
CLB-JG000900	Oil Return Hose	31	H-36
CLB-JG000900	Oil Suction Hose	31	H-31
CLB-JG000900	Oil Supply Hose For Feed Regulator Shaft	31	H-44
CLB-JG000900	Upper Oil Terminal Connecting Hose	31	H-39
CLB-JH000500	Oil Terminal(Lower)	31	H-50
CLB-JH000600	Oil Terminal(Upper)	31	H-40
CLB-JJ000400	Oil Window	31	H-20
CLB-JK000300	Oil Filter	33	H-68
CLB-JK000700	Oil Pan Filter A	47	O-37
CLB-JL000800	Felt	17	D-60
CLB-JL000800	Felt For F-17, F-18	23	F-21
CLB-JL000800	Oil Felt	11	B-39
CLB-JL001500	Needle Bar Felt(B)	17	D-50
CLB-JL006300	Oil Return Felt(B)	31	H-34

Index

Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.
CLB-JL006400	Oil Felt For Thread Take-Up	31	H-2	CMB-LD011000	Brand Mark	7	A-10	CTH-CC001200	Needle Bar Crank	15	D-31
CLB-JL006500	Felt	47	O-25	CMB-LD011101	Model Mark(KM-757)	7	A-44	CTH-HJ001500	Thread Take-Up Lever	11	B-34
CLB-JL006500	Felt For Upper Thread Oil Supply	7	A-19	CMB-LD011300	Model Mark(KM-757-7S)	7	A-40	CTH-HJ001600	Thread Take-Up Lever	11	B-36
CLB-JL006600	Oil Felt For B-16	11	B-18	CMB-LD011400	Model Mark(KM-757BL-7N)	7	A-43	CTH-HJ002700	Thread Take-Up Lever	11	B-35
CLB-JL006600	Oil Felt For B-18	11	B-20	CMB-LD011601	Model Mark(KM-757BL-7S)	7	A-42	CTR-BA000100	Supporter For E-44	19	E-40
CLB-JL006700	Felt For Needle Bar Frame	15	D-14	CMB-LD011701	Model Mark(KM-757-7N)	7	A-41	CTR-BB000900	Bracket For E-48	19	E-45
CLB-JL006700	Needle Bar Felt(A)	15	D-34	CMB-LD011801	Model Mark(KM-797-7S)	7	A-46	CTR-BG000700	Holder(U) For E-32	19	E-33
CLB-JL006800	Felt For F-56	25	F-63	CMB-LD011901	Model Mark(KM-797BL-7S)	7	A-48	CTR-CM000900	Thread Tension Release Lever	19	E-21
CLB-JL006900	Hook Oil Felt	27	G-33	CMB-LD012001	Model Mark(KM-797BL-7N)	7	A-49	CTR-CM001000	Lever(A) For E-48	19	E-44
CLB-JL007000	Cover Felt For Lower Shaft Front B/S	31	H-61	CMB-LD012101	Model Mark(KM-797)	7	A-50	CTR-CM001100	Lever(B) For E-48	19	E-38
CLB-JL007100	Oil Return Felt(A)	31	H-33	CMB-LD012201	Model Mark(KM-797BL)	7	A-51	CTR-KC000600	Tension Release Bar	9	A-70
CLB-JP000100	Nipple	31	H-26	CMB-LD013100	Sticker "M"	9	A-82	CTT-BB002300	Bracket For I-61	35	I-62
CLB-JP001800	Oil Supply Nipple For Face Plate Part	31	H-17	CMB-LD013200	Sticker "H"	9	A-83	CTT-BB002400	Moving Knife Bracket	35	I-12
CLB-JP002101	Oil Tube Pin For Hook Base	31	H-60	CMB-LD013300	Oil Adjusting Mark For Face Plate Part	31	H-16	CTT-BF001100	Holder For Stopper Pin	35	I-34
CLB-MG000400	Oil Pan Filter B	47	O-38	CNB-BB000400	Latchet Bracket	15	D-29-15	CTT-BJ003800	Thread Catcher	35	I-7
CLF-BA000200	Feed Bar	23	F-54	CNB-BC000400	Needle Bar Frame	15	D-28	CTT-CA001100	Thread Trimming Rock Link	35	I-17
CLF-BA001701	Feed Bar	23	F-55	CNB-BF001300	Needle Bar Clamp	15	D-9	CTT-CB001400	Moving Knife Shaft Crank(L)	35	I-53
CLF-BB000500	Feed Bar Fork	23	F-56	CNB-BF001500	Needle Bar Clamp	15	D-29-1	CTT-CB001500	Moving Knife Shaft Crank(R)	35	I-44
CLF-BJ001200	Bearing Cover For Feed Cam	23	F-29	CNB-BJ000700	Needle Bar Guide Plate	15	D-6	CTT-CC001200	Moving Knife Shaft Connection Rod(R)	35	I-48
CLF-BJ001300	Slide Block Guide Plate	23	F-34	CNB-BJ000800	Slide Block Cover	15	D-41	CTT-CC001300	Moving Knife Shaft Connection Rod(L)	35	I-49
CLF-CA000800	Level Feed Connecting Link	23	F-36	CNB-BJ000900	Cover For Releasing Pin	15	D-29-3	CTT-CC001400	Joint Connection Stud(1/64"~11/2")	35	I-39#
CLF-CB001400	Feed Bar Crank	23	F-49	CNB-BJ001000	Spring Cover	15	D-35	CTT-CL000300	Roller For Thread Trimming Cam	35	I-25
CLF-CB001500	Level Feed Crank	23	F-38	CNB-BK000900	Slide Block	15	D-40#	CTT-CM002000	Clutch Lever	35	I-60
CLF-CB004100	Level Feed Crank	23	F-37	CNB-CD000700	Needle Bar Guide Slide Block	15	D-5	CTT-DD000300	Thread Trimming Cam	37	I-65
CLF-CC000700	Feed Cam Connecting Rod	23	F-31	CNB-CD000800	Needle Bar Guide Slide Block	15	D-30	CTT-FB000200	Cushion Rubber	35	I-16
CLF-CC000800	Feed Regulator Connecting Rod	23	F-15	CNB-CD000900	Needle Bar Rotate Stopper Block	15	D-37	CTT-KC000800	Thread Trimming Rock Link Shaft	35	I-14
CLF-CD000900	Slide Block	23	F-33	CNB-CM000201	SeaSaw Lever	17	D-57	CTT-KZ000100	Moving Knife Shaft(L)	35	I-1
CLF-DC000800	Feed Cam	23	F-26	CNB-CM000300	Clutch Lever	15	D-29-7	CTT-KZ000200	Moving Knife Shaft(R)	35	I-2
CLF-DC001100	Vertical Feed Eccentric Cam	27	G-27	CNB-CS000100	Latchet(L)	15	D-29-12	CTT-NA001100	Moving Knife	35	I-3
CLF-DC003300	Feed Cam	23	F-25	CNB-CS000200	Latchet(R)	15	D-29-13	CTT-NB001200	Fixed Knife	35	I-8
CLF-KC000800	Feed Rock Shaft	23	F-48	CNB-KA001500	Needle Bar	15	D-15	CTT-NB001200	Fixed Mes	47	O-21
CLF-KF000500	Feed Bar Shaft	23	F-51	CNB-KA001700	Needle Bar(L)	17	D-43L	CUF-CA000200	Needle Bar Rock Link	15	D-23
CLF-KK000800	Feed Regulator Shaft	23	F-17	CNB-KA001800	Needle Bar(R)	17	D-43R	CUF-CB000300	Needle Bar Connecting Crank	15	D-26
CLF-KK000900	Feed Regulator Shaft	23	F-18	CNB-KF000200	Needle Bar Rock Shaft	15	D-1	CUF-CC000300	Needle Bar Connecting Rod	15	D-19
CLS-BJ000600	Bearing Presser	27	G-15	CPB-BF000800	Presser Bar Holder	19	E-9	CUS-DA001501	Link Cam	11	B-22
CLS-KF000400	Lower Shaft	27	G-1	CPB-BH000700	Finger Guard	21	E-66	CUS-DA001700	Link Cam	11	B-23
CMB-BJ004600	Stopper For Slide Plate(R)	7	A-38	CPB-CM000500	Presser Bar Lifter	19	E-11	CUS-DB001200	Balance Cam	11	B-42
CMB-BJ004800	Bobbin Window	7	A-54	CPB-DF000500	Presser Bar Lifter Crank	19	E-13	CUS-KC001400	Upper Shaft	11	B-9
CMB-BJ006600	Machine Number Plate	7	A-52	CPB-KB000300	Presser Bar	19	E-6	CWP-BB001200	Wiper Solenoid Bracket	39	J-2
CMB-DC011201	Model Mark(KM-757BL)	7	A-45	CPB-KC000300	Presser Adjusting Bar	21	E-69	CWP-BB001301	Wiper Link Body	39	J-30
CMB-FC004300	Gasket For Back Cover Plate	7	A-34-1	CPM-BH000700	Knee Lifter Connecting Rod	19	E-27	CWP-BF000400	Wiper Holder	39	J-25
CMB-FC008800	Top Cover Gasket	9	A-85	CPM-CM001400	Presser Bar Lifter Lever	19	E-17	CWP-BH000700	Wiper(Left)	39	J-29
CMB-GH000100	Slide Plate(L)	7	A-55	CPM-CM001400	Presser Bar Lifter Lever	19	E-19	CWP-BH000800	Wiper(Right)	39	J-28
CMB-GH000200	Slide Plate(R)	9	A-58	CPM-CM001500	Knee Lifter Lever	19	E-30	CWP-BJ001300	Stopper	39	J-32
CMB-GH002800	Slide Plate(R)	9	A-64	CPM-CR000500	Knee Lifter Bar	19	E-31	CWP-CA001600	Wiper Link "C"	39	J-24
CMB-GH002900	Slide Plate(L)(1-1/2")	9	A-78	CRB-BJ000300	Stopper For Reverse Button	41	K-6	CWP-KZ000100	Wiper Shaft Ass'y	39	J-20
CMB-GH003000	Slide Plate(R)(1-1/2")	9	A-79	CRB-LC000201	Reverse Button Case	41	K-1	CWP-LB000200	Wiper Solenoid Cover	39	J-3
CMB-GH003100	Slide Plate(L)(2")	9	A-80	CRB-LF000100	Insulation Film	41	K-2	DBS-DA015500	Feed Rock Shaft Front Bushing	23	F-46
CMB-GH003200	Slide Plate(R)(2")	9	A-81	CST-BB002900	Knee Lifting Controller	47	O-46	DBS-DA015600	Feed Rock Shaft Bushing(R)	23	F-42
CMB-GH003600	Silde Plate(L)	9	A-60	CST-BB003300	Hinge	47	O-9	DBS-DA015700	Lower Shaft Front Bushing	27	G-2#
CMB-HK002700	Thread Retainer	7	A-25	CST-BR000100	Oil Pan	47	O-36	DBS-DA015800	Lower Shaft Middle Bushing	27	G-5#
CMB-HK005300	Arm Thread Guide Plate(U)	7	A-14	CST-CR000400	Head Rest	47	O-26	DBS-DA015900	Rotary Hook Bushing(Upper)	27	G-50
CMB-HK005400	Arm Thread Guide Plate(M)	7	A-16	CST-CR000500	Knee Base Rubber	47	O-42	DBS-DA031100	Presser Bar Bushing(L)	19	E-5
CMB-HK005500	Arm Thread Guide Plate(L)	7	A-18	CST-FB000200	O-Ring For O-41	47	O-41	DBS-DA031300	Rotary Hook Bushing(Upper)	27	G-49
CMB-LA011700	Thread Take Up Cover	7	A-21	CST-FD001100	Head Support Rubber(Small)	47	O-7	DBS-DA031500	Lower Shaft Middle Bushing(1-1/2")	29	G-91
CMB-LA012800	Belt Cover "A"	47	O-29	CST-FD001200	Head Support Rubber(Middle)	47	O-6	DBS-DA031600	Lower Shaft Front Bushing(2")	29	G-92
CMB-LA012900	Belt Cover(D)	47	O-35	CST-FF000400	Rubber Cushion For Hinge	47	O-8	DBS-DA031700	Lower Shaft Middle Bushing(2")	29	G-93
CMB-LA013000	Face Plate	7	A-9	CST-KC000700	Knee Lifting Controller Shaft	47	O-44	DBS-DB004100	Upper Shaft Bushing(F)	11	B-19
CMB-LA027900	Top Cover	9	A-84	CST-MF000300	Thread Stand Assembly	47	O-28	DBS-DB004200	Needle Bar Rock Shaft Bush(F)	15	D-2
CMB-LB006301	Face Plate	7	A-5	CTA-BJ001900	Stopper For A-73	9	A-74	DBS-DB004300	Needle Bar Rock Shaft Bush(R)	15	D-3
CMB-LB006400	Back Cover Plate	7	A-34	CTH-BF000100	Thread Take-Up Lever Holder	11	B-38	DBS-DB004400	Moving Knife Shaft Bushing(R)	35	I-46
CMB-LD000100	Needle Bar Oil Supply Mark	31	H-10	CTH-CC001000	Needle Bar Crank	15	D-8	DBS-DB004500	Moving Knife Shaft Bushing(L)	35	I-55

Index

Parts No.	Name of Parts	Page	Ref.No.
DBS-DB004600	Rotary Hook Bushing(Lower)	27	G-47
DBS-DB004700	Ball Guide Bushing	13	C-12
DCL-AA000600	Collar For J-23	39	J-22
DCL-AA005400	Stopper Collar For F-17, F-18	23	F-19
DCL-AA005700	Collar For E-24	19	E-23
DCL-AA005800	Collar For F-48	23	F-44
DCL-AA005900	Moving Knife Shaft Collar	35	I-5
DCL-AA006000	Collar For Slide Block Moving Shaft	13	C-19
DCL-AA006000	Collar For Slide Block Moving Shaft	55	Q-17
DCL-AB002100	Bushing For B-6	11	B-40
DCL-AB002200	Bearing Bushing	27	G-7
DCL-AB002300	Bearing Bushing	27	G-11
DCL-BA001500	Rubber Collar For O-29	47	O-33
DGR-AB001100	Lower Shaft Spiral Gear	27	G-24
DGR-AB001200	Hook Gear	27	G-45
DHK-HC001700	Bobbin Case	29	G-80
DMB-LD011500	Model Mark(KM-797-7N)	7	A-47
DPK-CA000100	Rubber Cap	9	A-69
DPK-CA002201	Rubber Cap For Oil Terminal	31	H-43
DPK-CA002500	Rubber Cap	9	A-68
DPK-CA002600	Oil Cap	7	A-37
DPK-CB000700	Rubber Cap	7	A-23
DPK-CB001800	Face Plate Rubber Cap	7	A-11
DPK-CB002500	Rubber Cap (S)	7	A-24
DPK-CB002600	Rubber Cap	7	A-27
DPK-CB003400	Rubber Cap For Slide Block Cover	7	A-15
DPL-AA000600	Pulley(Servo)	11	B-1
DPL-AA001600	Pulley	11	B-3
DPL-BB000500	Timing Belt Pulley(Upper)	11	B-11
DPL-BB000602	Timing Belt Pulley(L Point2-658.97<0.1~+0.12>	27	G-17-2
DPN-AA000200	Slide Block Shaft	23	F-32
DPN-AA007100	Oil Adjusting Pin	27	G-40
DPN-AA008700	Pin For F-1	23	F-4
DPN-AA008801	Needle Bar Crank Shaft	11	B-27
DPN-AA008900	Stud For F-37, F-38	23	F-40
DPN-AA009500	Tension Release Bar For Thread Trimmer	9	A-76
DPN-AA009600	Needle Bar Crank Shaft	11	B-28
DPN-AA009700	Hinge Pin "A" For Clutch Lever	15	D-29-8
DPN-AA009800	Hinge Pin "B" For Clutch Lever	15	D-29-10
DPN-AA009900	Hinge Pin For Latchet	15	D-29-11
DPN-AA010000	Needle Bar Down Positioning Pin	15	D-29-9
DPN-AD007400	Hinge Pin For Thread Take Up Lever	11	B-31
DPN-AD007600	Wiper Link Shaft	39	J-21
DPN-AD010600	Presser Bar Lifter Stud	19	E-24
DPN-AF000100	Spring Pin(Ø4)	19	E-35
DPN-BA000900	Pin	25	F-83-1
DPN-BC002900	Needle Bar Up Positioning Pin	15	D-32
DPN-BC003000	Stopper Pin For Slide Block	15	D-39
DPN-BC003100	Needle Bar Releasing Pin	15	D-29-5
DSC-AA000300	Screw(15/64"n=28)	25	F-57
DSC-AA000300	Screw(15/64"n=28)	47	O-50
DSC-AA002800	Screw(3/64"n=32)	25	F-81
DSC-AC000500	Screw(M3)	39	J-27
DSC-AC000500	Screw(M3×0.5)	39	J-5
DSC-AC001500	Screw(1/8"n=44)	25	F-60
DSC-BA000400	Screw(3/64"n=28)	23	F-50
DSC-BA001100	Screw(11/64"n=40)	31	H-23
DSC-BA001200	Screw(3/64"n=56)	41	K-9
DSC-BA001300	Screw(1/64"n=28)	15	D-27
DSC-BA001300	Screw(1/64"n=28)	23	F-39
DSC-BA001400	Screw(3/64"n=32)	13	C-16
DSC-BA001400	Screw(3/64"n=32)	25	F-68

Parts No.	Name of Parts	Page	Ref.No.
DSC-BA001700	Screw(9/64"n=40)	47	O-30
DSC-BA002800	Screw(15/64"n=28)	47	O-48
DSC-BB001400	Screw(11/64"n=40)	35	I-10
DSC-BB001400	Screw(11/64"n=40)	35	I-4
DSC-BB001800	Screw(11/64"n=40)	9	A-57
DSC-BB002000	Screw(9/64"n=40)	23	F-30
DSC-BB002000	Screw(9/64"n=40)	25	F-64
DSC-BB003700	Screw(9/64"n=40)	27	G-16
DSC-BB003800	Screw(1/64"n=24)	47	O-10
DSC-BB004600	Screw(11/64"n=40)	9	A-63
DSC-BC000200	Screw(9/64"n=40)	7	A-13
DSC-BC000500	Screw(3/64"n=56)	15	D-7
DSC-BC001000	Screw(9/64"n=40)	7	A-22
DSC-BD000200	Screw[M3×P=0.5]	55	Q-5
DSC-BF000100	Screw(9/64"n=40)	31	H-41
DSC-BF000400	Screw(15/64"n=28)	25	F-82
DSC-BF000400	Screw(15/64"n=28)	25	F-84
DSC-BF000800	Screw(15/64"n=28)	11	B-5
DSC-BF001900	Screw(3/64"n=28)	23	F-3
DSC-BF002600	Screw(3/64"n=32)	25	F-98
DSC-BF003100	Screw(11/64"n=40)	19	E-10
DSC-BF003400	Screw For D-29-3	15	D-29-2
DSC-BF003700	Screw(9/64"n=28)	11	B-24
DSC-BF003800	Screw(9/64"n=40)	19	E-7
DSC-BF006100	Screw(M8×1.25)	47	O-40
DSC-BF006200	Screw(1/8"n=40)	33	H-66
DSC-BF006300	Screw(11/64"n=40)	33	H-64
DSC-BF007900	Screw(3/64"n=32)	23	F-52
DSC-BF010100	Screw(9/64"n=40)	7	A-12
DSC-BF010100	Screw(9/64"n=40)	9	A-71
DSC-BF010100	Screw(9/64"n=40)	15	D-10
DSC-BF010100	Screw(9/64"n=40)	27	G-38
DSC-BF011500	Screw(9/64"n=28)	11	B-25
DSC-BF012100	Screw(1/8"n=40)	17	D-48
DSC-BF012800	Screw [M4×P=0.7]	55	Q-22
DSC-BF012800	Screw(M4×0.7)	13	C-26
DSC-BF012800	Screw(M4×0.7)	41	K-10
DSC-BF012900	Screw(15/64"n=28)	29	G-85-3
DSC-BF013000	Screw	33	H-72
DSC-BF016600	Screw(1/64"n=28)	25	F-96
DSC-BG000100	Screw(11/64"n=40)	9	A-62
DSC-BG000100	Screw(9/64"n=40)	31	H-25
DSC-BG000200	Screw(5/64"n=24)	11	B-4
DSC-BJ000200	Screw	33	H-71
DSC-BJ000200	Screw [11/64" n=40]	55	Q-20
DSC-BJ000200	Screw(11/64"n=40)	7	A-39
DSC-BJ000200	Screw(11/64"n=40)	9	A-72
DSC-BJ000200	Screw(11/64"n=40)	13	C-23
DSC-BJ000200	Screw(11/64"n=40)	23	F-35
DSC-BJ000200	Screw(11/64"n=40)	25	F-79
DSC-BJ000200	Screw(11/64"n=40)	41	K-11
DSC-BJ000200	Screw(9/64"n=40)	19	E-34
DSC-BJ000300	Screw(9/64"n=40)	19	E-14
DSC-BJ000400	Screw(11/64"n=40)	7	A-35
DSC-BJ000400	Screw(11/64"n=40)	39	J-9
DSC-BJ001100	Screw	21	E-71
DSC-BJ001100	Screw For A-28	7	A-29
DSC-BJ001100	Screw For A-30	7	A-31
DSC-BJ001100	Screw(9/64"n=40)	9	A-75
DSC-BJ001100	Screw(9/64"n=40)	15	D-22
DSC-BJ001100	Screw(9/64"n=40)	17	D-55
DSC-BJ001100	Screw(9/64"n=40)	19	E-52

Parts No.	Name of Parts	Page	Ref.No.
DSC-BJ001100	Screw(9/64"n=40)	31	H-47
DSC-BJ001100	Screw(9/64"n=40)	31	H-51
DSC-BJ001100	Screw(9/64"N=40)	31	H-57
DSC-BJ001100	Screw(9/64"n=40)	31	H-59
DSC-BJ001100	Screw(9/64"n=40)	39	J-4
DSC-BJ001100	Screw(9/64"n=40)	41	K-7
DSC-BJ001400	Screw(9/64"n=40)	13	C-7
DSC-BJ001400	Screw(9/64"n=40)	17	D-42
DSC-BJ001400	Screw(9/64"n=40)	29	G-65
DSC-BJ001400	Screw(9/64"n=40)	31	H-38
DSC-BJ001400	Screw(9/64"n=40)	31	H-49
DSC-BJ001400	Screw(9/64"n=40)	31	H-9
DSC-BJ001600	Screw(3/64"n=56)	7	A-18-2
DSC-BJ002400	Screw(3/64"n=32)	25	F-69
DSC-BJ004100	Screw(1/8"n=44)	25	F-61
DSC-BJ004300	Screw(9/64"n=40)	15	D-17
DSC-BJ004400	Screw For D-19	15	D-20
DSC-BJ004400	Screw For Hook Base	29	G-90
DSC-BJ004600	Screw(1/8"n=44)	23	F-24
DSC-BJ004700	Screw(3/64"n=32)	13	C-11
DSC-BJ004700	Screw(3/64"n=32)	13	C-2
DSC-BJ004700	Screw(3/64"n=32)	25	F-101
DSC-BJ004700	Screw(3/64"n=32)	23	F-14
DSC-BJ004700	Screw(3/64"n=32)	25	F-87
DSC-BJ004700	Screw(3/64"n=32)	31	H-4
DSC-BJ004700	Screw(3/64"n=32)	39	J-31
DSC-BJ004700	Screw(3/64"n=32)	39	J-33
DSC-BJ004700	Screw[3/16" n=32]	55	Q-11
DSC-BJ004800	Screw(1/8"n=40)	15	D-36
DSC-BJ004800	Screw(1/8"n=40)	15	D-38
DSC-BJ004800	Screw(1/8"n=40)	17	D-52
DSC-BJ004900	Screw For D-29-15	15	D-29-16
DSC-BJ006400	Screw(3/64"n=28)	47	O-31
DSC-CA000600	Screw(11/64"n=40)	31	H-18
DSC-CA000800	Screw(15/64"n=28)	11	B-17
DSC-CA000800	Screw(15/64"n=28)	19	E-4
DSC-CA000800	Screw(15/64"n=28)	23	F-43
DSC-CA000800	Screw(15/64"n=28)	23	F-47
DSC-CA000800	Screw(15/64"n=28)	27	G-4
DSC-CA000800	Screw(15/64"n=28)	27	G-6
DSC-CA001700	Screw(15/64"n=28)	9	A-66
DSC-CA001900	Screw(1/64"n=40)	23	F-45
DSC-CA002400	Screw(11/64"n=40)	19	E-22
DSC-CA002800	Screw(15/64"n=28)	11	B-33
DSC-CA002900	Screw(M6×1.0)	27	G-41
DSC-CA003000	Screw(3/64"n=32)	29	G-68
DSC-CA003200	Screw(1/8"n=40)	17	D-49
DSC-CA003300	Screw For Clutch Lever Pin	35	I-58
DSC-CA005100	Screw(1/64"n=28)	19	E-26
DSC-CB000100	Screw For I-14	35	I-15
DSC-CB000100	Screw(M4)	35	I-56
DSC-CB000400	Screw(1/64"n=40)	11	B-15
DSC-CB000400	Screw(1/64"n=40)	23	F-27
DSC-CB000400	Screw(1/64"n=40)	25	F-75
DSC-CB000400	Screw(1/64"n=40)	27	G-10
DSC-CB000400	Screw(1/64"n=40)	27	G-14
DSC-CB000400	Screw(1/64"n=40)	27	G-17-4
DSC-CB000400	Screw(1/64"n=40)	27	G-25
DSC-CB000400	Screw(1/64"n=40)	37	I-66
DSC-CB000500	Screw(15/64"n=28)	23	F-20
DSC-CB000700	Screw(M5)	19	E-12
DSC-CB001000	Screw(1/64"n=40)	11	B-30

Index

Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.
DSC-CB001000	Screw(1/64"n=40)	27	G-28	DSN-AA003200	Nut For Oil Adjusting	27	G-42	PBR-BA002800	Needle Bearing For F-25, F-26	23	F-28
DSC-CB001000	Screw(1/64"n=40)	27	G-46	DSN-AA003700	Nut For E-17, 19	19	E-25	PBR-BA002900	Rotary Hook Needle Bearing	27	G-53
DSC-CB001800	Screw(1/64"n=40)	11	B-14	DSN-AA005300	Nut[M8×P=1]	55	Q-4	PBR-GB000100	Rod End Bearing(R)	35	I-37
DSC-CB001800	Screw(1/64"n=40)	11	B-41	DSN-CC000100	Nut(9/64"n=20)	19	E-1	PBR-GB000500	Rod End Bearing(L)	35	I-41
DSC-CB001800	Screw(1/64"n=40)	23	F-12	DSP-AA001700	Spring For E-2	19	E-3	PBT-BB000200	Timing Belt	11	B-13
DSC-CB001800	Screw(1/64"n=40)	25	F-74	DSP-AA004800	Neutral Spring For C-8	13	C-13	PL-000083-00	Timing Belt Pulley(L) Point3:φ58.97<0.2-+0.22>	27	G-17-2
DSC-CB001800	Screw(1/64"n=40)	27	G-13	DSP-AA004800	Neutral Spring for Change Lever	55	Q-9	PL-000084-00	Timing Belt Pulley(L) Point1:φ58.97<0-+0.02>	27	G-17-2
DSC-CB001800	Screw(1/64"n=40)	27	G-17-3	DSP-AA006200	Spring For E-2	21	E-68	PL-000085-00	Timing Belt Pulley(L) Point4:φ58.97<0.3-+0.32>	27	G-17-2
DSC-CB001800	Screw(1/64"n=40)	27	G-26	DSP-AA006300	Piston Spring	31	H-28	PL-000086-00	Timing Belt Pulley(L) Point5:φ58.97<0.4-+0.42>	27	G-17-2
DSC-CB001800	Screw(1/64"n=40)	27	G-9	DSP-AA006400	Spring For F-1	23	F-5	PPK-BA000500	O-Ring For F-8, 9	23	F-9-1
DSC-CB002500	Screw(M8×1.25)	17	D-56	DSP-AA006500	Return Spring For Stopper Pin	35	I-18	PPK-BA001600	O-Ring For F-7	23	F-6
DSC-FA006200	Stud Screw For F-67	25	F-76	DSP-AA006600	Spring For Reverse Button	41	K-4	PPK-BB000101	O-Ring For H-20	31	H-21
DSC-FA012700	Screw For Moving Knife Shaft Joint	35	I-43	DSP-AA006700	Spring For D-32	15	D-33	PPN-AD000100	Pin For A-52	7	A-53
DSC-FA013500	Stud Screw For E-27	19	E-28	DSP-AA006800	Clutch Lever Return Spring	15	D-29-6	PPN-AF000900	Pin For H-62	31	H-63
DSC-FA013600	Stud Screw For F-15	23	F-16	DSP-AA006900	Latchet Return Spring	15	D-29-14	PSC-AC000600	Screw(M6)	35	I-36
DSC-FA013700	Stud Screw For F-80	25	F-90	DSP-AA007000	Return Spring For Solenoid Shaft	55	Q-16	PSC-AC001000	Screw For E-44	19	E-41
DSC-FA013800	Stud For F-92	25	F-95	DSP-AA007000	Spring For C-6	13	C-5	PSC-AC001200	Screw(M6)	35	I-64
DSC-FA013900	Stud Screw For F-92	25	F-93	DSP-AA007100	Return Spring For C-8	13	C-21	PSC-AC001500	Screw(M4×0.7)	35	I-13
DSC-FA014000	Stud Screw For Clutch Lever	35	I-57	DSP-AA007200	Positioning Spring For Slide Block	13	C-25	PSC-AC006100	Screw(M5×0.8)	35	I-45
DSC-FA014000	Stud Screw For E-44	19	E-43	DSP-AA007300	Release Pin Return Spring	15	D-29-4	PSC-AC007000	Screw(M3×0.5)	39	J-26
DSC-FA014100	Stud Screw For Rod End(R)	35	I-22	DSP-AA013300	Positioning Spring For Slide Block	55	Q-23	PSC-AC011100	Screw(M6×P1.0)	19	E-46
DSC-FA014200	Stud Screw For J-13	39	J-14	DSP-AB003400	Spring For E-21	19	E-18	PSC-AC011800	Screw(M5×0.8)	35	I-52
DSC-FA014300	Set Screw(B) For Slide Block	55	Q-14	DSP-AB003400	Spring For Presser Bar Lifter Lever	19	E-16	PSC-AC011900	Screw(M4×L10)	9	A-86
DSC-FA014300	Stud Screw For E-38	19	E-39	DSP-AB003500	Reverse Lever Return Spring	25	F-85	PSC-BJ000100	Screw(1/8"n=40)	17	D-47
DSC-FA014500	Set Screw For Slide Plate	13	C-4	DSP-AB003600	Thread Trimming Return Spring	35	I-31	PSC-CB000200	Screw	13	C-20
DSC-FA014600	Hinge Pin Screw For C-18, 19	13	C-17	DSP-AB003700	Return Spring For J-1	39	J-12	PSC-CB000200	Screw [M5]	55	Q-18
DSC-FA021400	Stud Screw For E-30	19	E-29	DSP-AC004900	Reverse Lever Spring(A)	25	F-71	PSC-CB000200	Screw(3/64"n=28)	27	G-48
DSC-FA021500	Set Screw for Solenoid Shaft	55	Q-13	DSP-AC005000	Return Spring For C-57	47	O-45	PSC-CB000200	Screw(M4)	35	I-47
DSC-FD001200	Screw(Lower) For A-5 (9/64"n=40)	7	A-8	DSP-BA002100	Bobbin Tension Spring	29	G-77	PSC-CB000200	Screw(M4)	35	I-6
DSC-FD001300	Hinge Screw For I-48, I-49	35	I-50	DSP-BA002800	Bobbin Tension Spring	29	G-76	PSC-CB000200	Screw(M4)	39	J-23
DSC-FH001300	Ball Guide Screw	55	Q-8	DSR-AF000100	Rotary Hook Bearing Stop Ring	27	G-52	PSC-CB002500	Screw(M6xL10)	11	B-43
DSC-FJ000100	Oil Adjusting Screw For Face Plate Part	31	H-12	DSR-AK000500	Safety Clutch Belt Pulley Ring	27	G-17-1	PSC-DD000100	Set Screw For O-35	47	O-34
DSC-GA000400	Stud Screw For Thread Trimming Cam Roller	35	I-26	DSR-AK000500	Side Ring	11	B-12	PSN-AA001700	Nut For E-32	19	E-37
DSC-GA000900	Screw For Needle Bar Rock Link	15	D-24	DTC-AH000100	Cable Holder	19	E-51	PSR-AC000100	E-Ring(Ø9)	47	O-43
DSC-GB000300	Screw For Stopper Pin	35	I-19	DTC-AH000500	Cable Holder (4N)	7	A-28	PSR-AC000400	E-Ring(Ø3)	41	K-5
DSC-GB000400	Screw For Opener Link Shaft	29	G-61	DTC-AH001000	Holder For H-44	31	H-48	PSR-AC000500	E-Ring(Ø6)	23	F-41
DSC-GB000600	Stud For Solenoid Shaft Connection Lever	55	Q-3	DTC-AH001000	Oil Return Hose Holder	31	H-37	PTC-AG000100	Band Clip	7	A-33
DSC-GD000100	Screw(Upper) For A-5	7	A-6	DTC-AK000300	Magnetic	47	O-39	PTC-AG000100	Nylon Clip	47	O-20
DSC-HA000100	Screw(9/64"n=20)	19	E-2	DWS-AA000600	Washer For I-49	35	I-51	PTC-AG000200	Cable Tie(13inch)	55	Q-29
DSC-HB002100	Stud For Needle Bar Change Guide Plate	13	C-9	DWS-AA000600	Washer For J-32	39	J-34	PTC-AH000100	Cable holder (5N)	7	A-30
DSC-HC000900	Bed Base	9	A-67	DWS-AA000600	Washer For O-29	47	O-32	PTC-AH000300	Cable Holder (6N)	7	A-32
DSC-HD000200	Screw For Return Spring	35	I-32	DWS-AA001200	Washer For F-51	23	F-53	PTC-AH000300	Cable Holder(6N)	55	Q-28
DSC-HD000600	Adjusting Screw For Return Spring	35	I-29	DWS-AA002100	Washer For Moving Knife Tension Adjusting	35	I-11	PTC-AH000400	Cable Holder(10N)	55	Q-27
DSC-HD000600	Stud Screw For F-86	25	F-88	DWS-AA002100	Washer For Moving Mes Tension Adjusting	47	O-22	PTC-AH000500	Cable Holder(3N)	31	H-24
DSC-HZ001100	Connecting Bolt For E-32	19	E-36	DWS-AA002200	Washer For Hook Base	29	G-89	PTL-AB000100	L Wrench(2mm)	47	O-19
DSN-AA000300	Nut(11/64"n=40)	35	I-59	DWS-AA002900	Washer(1.2t)	21	E-70	PTL-AB000200	L Wrench(5mm)	47	O-15
DSN-AA000400	Nut(15/64"n=28)	47	O-49	DWS-AA003800	Washer For G-62, G-63	29	G-64	PTL-AB000300	L Wrench(2.5mm)	47	O-18
DSN-AA000600	Nut(3/64"n=32)	29	G-60	DWS-AA013300	Washer For F-73	25	F-72	PTL-AB000400	L Wrench(4mm)	47	O-16
DSN-AA000700	Nut(15/64"n=28)	7	A-26	DWS-AA013400	Washer For E-21	19	E-20	PTL-AB000500	L Wrench(3mm)	47	O-17
DSN-AA000900	Nut(11/64"n=40)	25	F-90-1	DWS-AA013500	Felt Washer For Hook Base	27	G-34	PTL-BA000100	Driver(Large)	47	O-24
DSN-AA000900	Nut(11/64"n=40)	35	I-30	DWS-AA014400	Washer For Feed Bar Fork	25	F-58	PTL-BA000200	Driver(Middle, Small)	47	O-23
DSN-AA000900	Nut(11/64"n=40)	35	I-33	DWS-CA000100	Washer For E-44	19	E-42	PWS-AA000500	Washer	55	Q-6
DSN-AA000900	Nut(3/64"n=32)	25	F-89	DWS-CA000100	Washer For E-45	19	E-47	PWS-CA000100	Spring Washer	55	Q-7
DSN-AA001100	Nut For E-16	19	E-15	DWS-CA000100	Washer For Stopper Pin	35	I-20	PWS-CA000500	Spring Washer For I-62	35	I-63
DSN-AA001400	Nut For Stopper Pin	35	I-21	DWS-CB000200	Washer For F-67	25	F-70	PWS-CA000500	Washer For I-34	35	I-35
DSN-AA001700	Nut(1/8"n=40)	33	H-67	DWS-CB000600	Washer(Upper) For A-5	7	A-7	S P - 2 0 0	Program Unit Box	45	N-1
DSN-AA002000	Nut For J-14	39	J-16	GP-018166-00	Bobbin Winder Assembly	47	O-27	SC-0346-2350	Screw(5/64"n=18)	19	E-54*
DSN-AA002400	Nut(A)	21	E-72	PBR-AA006000	Bearing(6904NR)	27	G-8	WS-000611-00	Washer for Hook Base(t=1)	27	G-55
DSN-AA002600	Nut(L) For I-41	35	I-42	PBR-AA007400	Bearing(6004NR)	11	B-6	WS-000612-00	Washer for Hook Base(t=1.2)	27	G-55
DSN-AA002700	Nut(1/8"n=44)	25	F-62	PBR-AA007400	Bearing(6004NR)	27	G-12	WS-000613-00	Washer for Hook Base(t=1.4)	27	G-55
DSN-AA003000	Nut(5/64"n=24)	15	D-25	PBR-AD000800	Neutral Positioning Ball	13	C-14	WS-000625-00	Washer For Moving Knife Tension Adjusting(t=0.4)	35	I-11
DSN-AA003100	Nut(3/8"n=28)	31	H-11	PBR-AD000800	Neutral Positioning Ball	55	Q-10	-	Bag	47	O-54

Index

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Index

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