



PARTS BOOK

KM-750	KM-790-7
KM-750BL-7	KM-790BL-7
KM-750	KM-790
KM-750BL	KM-790BL

For 2- Needle,
Needle Feed Lock Stitch Machine

PME-120921

Information

A. Parts Book 구성

Structure of Part Book

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⑨

A Arm, Bed & Machine Body Mechanism
팔, 침대 및 외장품 관계

Ref. No	Parts No	Note	Name of Parts	품명	Q'ty	Assembly No.
A-1	GP-012842-03		Arm	이완	1	
A-2	GP-010073-06		Bed	침대	1	
A-3	GP-010102-00		Face Plate	면판	1	
A-4	GP-000384-130H		Face Plate Gasket	면판 가스켓	1	
A-5	GP-01174-4122		Screw(1/8"×40)	볼트	10	
A-6	GP-011011-1330		Rubber Cap For Face Plate	면판 고무패드	2	
A-7	GP-010014-1330		Caution Switch	경고 스위치	1	
A-8	GP-010107-00		Turn-up Lever Cover	날개커버	1	
A-9	GP-000208-1330		Screw(3/8"×40)	볼트(3/8"×40)	1	
A-10	GP-01174-03		Bed Cover(L)	침대커버(좌)	1	
A-11	GP-01148-1330H		Bed Cover(Gasket)	침대커버 가스켓(좌)	1	
A-12	GP-0043-1330		Screw(1/8"×40)	볼트(1/8"×40)	14	
A-13	GP-0044-1330		Washer	와셔	2	
A-14	GP-01174-03		Bed Cover(R)	침대커버(우)	1	
A-15	GP-01174-1330H		Bed Cover(Gasket)(R)	침대커버 가스켓(우)	1	
A-16	440011-130H		31 Tank Rubber Cap	고압 탱크 고무패드	1	
A-17	GP-01074-1330		Thread Guide with Three Poles	세극관 삽입기(조)	15set	
A-18	GP-01074-1330		Thread Guide(L)	좌측 삽입기	1	
A-19	GP-01074-1330		Screw(3/8"×40)	볼트	2	
A-20	GP-01000-1330		Thread Guide(R)	우측 삽입기	1	
A-21	GP-01063-00		Arm Thread Guide Assy	이완 삽입기 삽입기(조)	1	
A-22	GP-01174-1330		Nut	너트	1	
A-23	GP-01074-1330		Thread Guide(L)	좌측 삽입기	1	
A-24	GP-01074-1330		Thread Guide(R)	우측 삽입기	15set	
A-25	GP-01000-1330H		31 Tank Assy	삽입기 압력 탱크(조)	1	
A-26	GP-01000-1330H		31 Tank	삽입기 압력 탱크	1	
A-27	GP-01000-1330H		31 Tank Window	삽입기 창문	1	
A-28	GP-01000-1330H		31 Tank Part	삽입기 압력 탱크 부품	1	
A-29	GP-01000-1330H		Part for 31 Tank Oil Supply	삽입기 압력 탱크 오일공급	1	
A-30	GP-01000-1330H		Screw(1/8"×40)	볼트	1	
A-31	GP-01000-1330H		Arm Upper Part Rubber Cap	이완 상부 고무패드	2	
A-32	GP-01000-1330H		Needle Ear Rubber Cap	침바늘 고무패드	1	
A-33	GP-01000-1330H		Rubber Cap(L)	고압 탱크(좌)	4	
A-34	GP-01000-1330H		Rubber Cap(R)	고압 탱크(우)	7	
A-35	GP-01000-1330H		Bed Rubber	침대 고무	1	
A-36	GP-01000-1330H		Bed Rubber	침대 고무	1	
A-37	GP-01000-1330H		Model (Sticker)(M)	모델 스티커-중형	1	
A-38	GP-01000-1330H		Model (Sticker)(M)	모델 스티커-중형	1	
A-39	GP-01000-1330H		Model (Sticker)(L)	모델 스티커-대형	1	
A-40	GP-01000-1330H		Model (Sticker)(K)	모델 스티커-대형	1	
A-41	GP-01000-1330H		Model (Sticker)(K)	모델 스티커-대형	2	
A-42	GP-01000-1330H		Top Cover	상부 덮개	1	
A-43	GP-01000-1330H		Bobbin Winder Assy	실감기(조)	15set	
A-44	GP-01000-1330H		Bobbin Winder (Line Assy)	실감기 실감기(조)	1	
A-45	GP-01000-1330H		Bobbin Winder (Shut)	실감기 셔플	1	
A-46	GP-01000-1330H		Screw(1/8"×40)	볼트	1	
A-47	GP-01000-1330H		Screw(1/8"×40)	볼트	1	
A-48	GP-01000-1330H		Bobbin Winder	실감기	1	
A-49	GP-01000-1330H		Screw(1/8"×40)	볼트	2	
A-50	GP-01000-1330H		Bobbin Winder Action Ring	실감기 리플링	1	
A-51	GP-01000-1330H		Bobbin Winder Upper Rubber Ring	실감기 리플링 고무링	1	
A-52	GP-01000-1330H		Bobbin Winder Lower	실감기 리플링	1	
A-53	GP-01000-1330H		Bobbin Winder Adjusting Plate	실감기 조정판	1	
A-54	GP-01000-1330H		Screw(1/8"×40)	볼트	1	
A-55	GP-01000-1330H		Washer	와셔	1	
A-56	GP-01000-1330H		Bobbin Winder Lower (Shut)	실감기 리플링	1	
A-57	GP-01000-1330H		Bobbin Winder Adjusting Assy	실감기 조정판	1	
A-58	GP-01000-1330H		Screw(1/8"×40)	볼트	1	

Note: P=Heavy Material(중형), M=Medium Material(중형), K=Light Material(가벼운), L=Large (Shuttle Model)(대형 셔틀)
L=Light Material(가벼운), K=Light Material(가벼운), L=Large (Shuttle Model)(대형 셔틀)

①:관계 별 고유 코드

Unique code by mechanism

②:관계 별 고유 명칭

Unique name by mechanism

③:관계도

Explode view

④Ref.No.:파트별 고유 식별 번호

Unique identification number by part

⑤Parts No.:고유 제품 코드

Unique Product code

Ex)

구분 Category	Code	비고 remarks
구 부품 Old part	01-030C-1230	
신 부품 New Part	AS-000000-00	조(조) 파트 Set parts
	GP-000000-00	기구적 파트 Instrumental parts
	EP-000000-00	전기적 파트 Electrical parts

⑥Note:공지사항 표기 및 메모

Refers to notice and memo

⑦품

명:파트의 고유 품명

Name of Part:Unique name of parts

⑧Q'ty :파트의 수량

The number of parts

⑨Assembly no.:조(조) 파트의 식별 번호

Unique identification number by set part

Warning

1. 조에 속한 파트는 개별 조립 시 제품의 파손 또는 재봉 불량일 수 있어 해당 파트에 대한 주문 시에는 조 품목으로만 구입이 가능합니다.
2. 본 책자는 Parts Book으로 제작되었으므로 매뉴얼로 사용 불가합니다.
3. 사전 예고 없이 사양이 변경 될 수도 있습니다.

1. The parts classified as ass'y items may cause damage to the machine or bad sewing when they are separately assembled. Hence, when they are ordered, they can be purchased as ass'y items only.
2. This is a parts book. It cannot be used as a manual.
3. Parts are Subject to change in Design Without Prior Notice.

Note

- 썬스타 제품의 부품은 아래 인터넷주소로 접속하시어 신청할 수 있습니다.
<http://www.sunstarcs.com>
- 가입된 회원께서는 썬스타 포탈 사이트에 로그인후 필요한 부품을 신청할 수 있습니다.
- 부품관리-발주관리-발주등록 항목에서 부품번호와 신청수량을 입력하여 등록하시면 발주가 됩니다.
- 부품번호를 모르시는 경우 파츠북 조회를 클릭하시고 사용하는 기종을 검색하여 선택하시면 해당 기종의 파츠북을 조회할 수 있습니다.
- 파츠북은 관계별로 구분되어 있으며 관계를 알고 있다면 부품 찾기가 용이합니다.
- You can make an order for the parts of Sunstar machine to connect internet address.
<http://www.sunstarcs.com>
- You can request for parts you want after login if you are a registered member.
- In parts Management - Order Management - Order Registration entry, you can place an order by entering the part number and quantity.
- If you don't know the parts number, click the parts book menu bar.
In a download list, you can read parts book by searching model you use.
- This parts book is classified by the mechanism, therefore you can find part easily.

MODEL

- **KM-750-7**

2-NEEDLE, NEEDLE FEED LOCK STITCH MACHINE WITH THREAD TRIMMER

- **KM-750BL-7**

2-NEEDLE, NEEDLE FEED LOCK STITCH MACHINE WITH THREAD TRIMMER

- **KM-750**

2-NEEDLE, NEEDLE FEED LOCK STITCH MACHINE

- **KM-750BL**

2-NEEDLE, NEEDLE FEED LOCK STITCH MACHINE WITH LARGE HOOK

- **KM-790-7**

2-NEEDLE, NEEDLE FEED SPLIT NEEDLE BAR LOCK STITCH MACHINE WITH THREAD TRIMMER

- **KM-790BL-7**

2-NEEDLE, NEEDLE FEED SPLIT NEEDLE BAR LOCK STITCH MACHINE WITH LARGE HOOK
AND THREAD TRIMMER

- **KM-790**

2-NEEDLE, NEEDLE FEED SPLIT NEEDLE BAR LOCK STITCH MACHINE

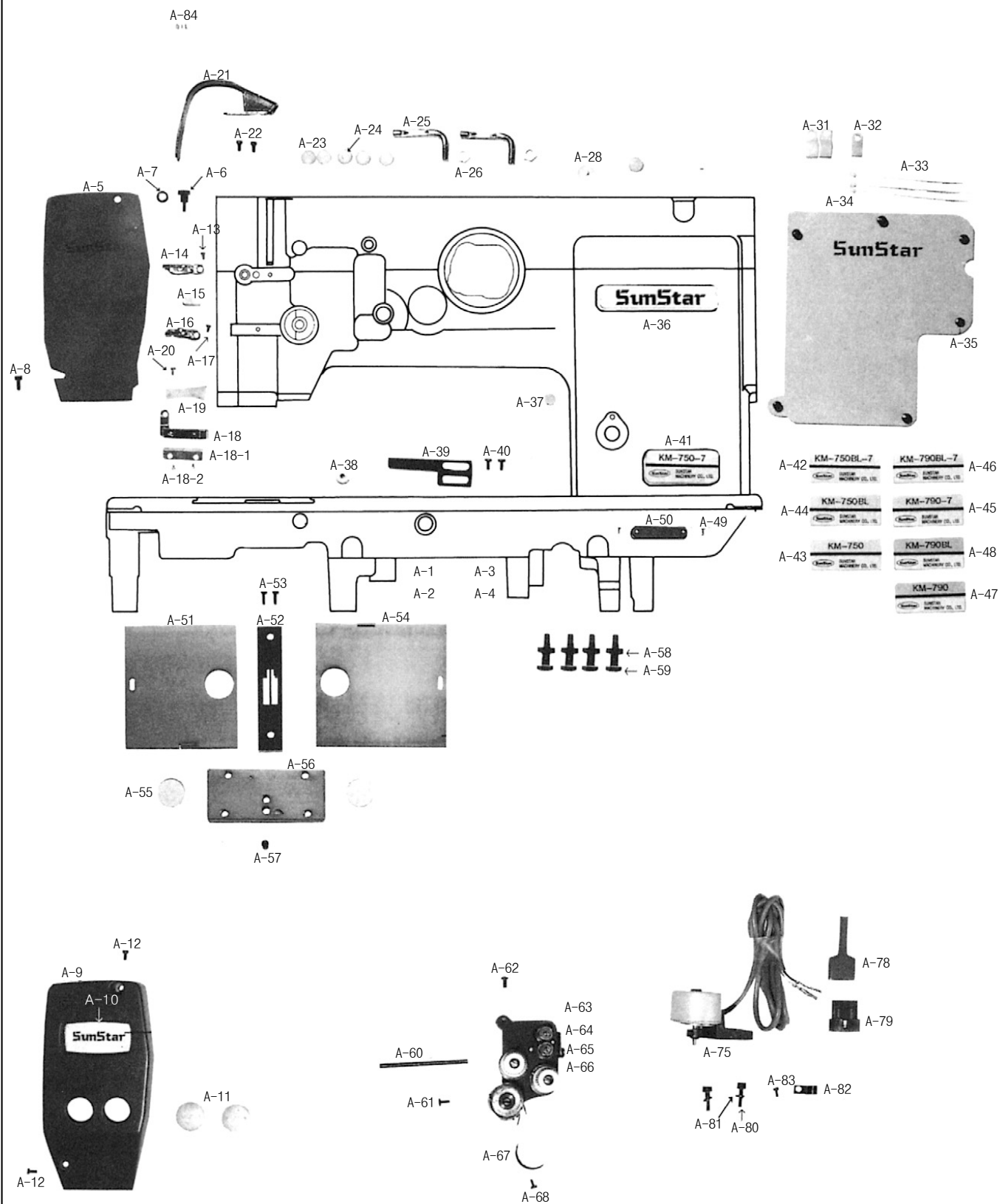
- **KM-790BL**

2-NEEDLE, NEEDLE FEED SPLIT NEEDLE BAR LOCK STITCH MACHINE WITH LARGE HOOK

CONTENTS

목 차

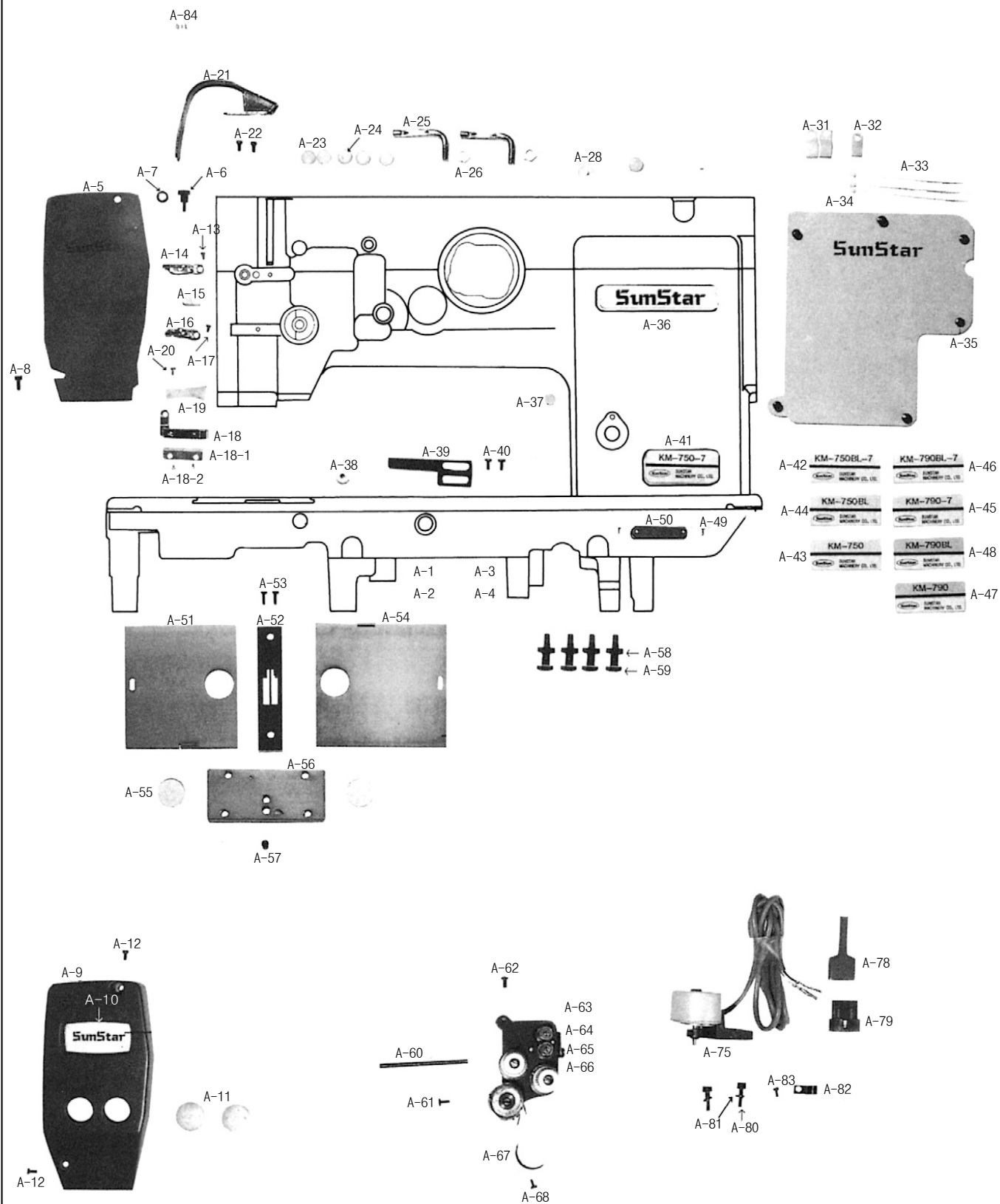
A	Machine Body & Threading Mechanism 외장 및 실장력 조절 관계	6
B	Upper Shaft Mechanism 상축 관계	10
C	Presser Foot & Knee Lifting Mechanism 노루발 및 무릎 올림 관계	12
D	Needle Bar Rocking Mechanism 바늘대 요동 관계	14
E	Needle Bar Flip-Up Mechanism 바늘대 절환 관계	18
F	Feed Mechanism 피이드 관계	20
G	Lower Shaft & Rotary Hook Mechanism 하축 및 로터리 훅 관계	24
H	Lubrication Mechanism 급유 관계	28
I	Thread Trimmer Mechanism 사절 관계	30
J	Wiper Mechanism 와이퍼 관계	34
K	Reverse Button Mechanism 역진버튼 관계	36
L	Synchronizer Mechanism 위치검출기 관계	38
N	Program Unit Box & Auto Presser Foot Lifting Solenoid Mechanism 프로그램 유닛 박스 & 자동 무릎 올림 관계	40
O	Accessories Mechanism 액세서리 관계	42
P	Gauge Parts 게이지 파트	44
	Index 인덱스	50



Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
A-1	01-001A-7507	A,AL	Arm. Bed Ass'y	아암. 베드(조)	1Set	
A-2	01-001A-7500	A-1,AL-1	Arm. Bed Ass'y	아암. 베드(조)	1Set	
A-3	01-001A-7907	B,BL	Arm. Bed Ass'y	아암. 베드(조)	1Set	
A-4	01-001A-7900	B-1,BL-1	Arm. Bed Ass'y	아암. 베드(조)	1Set	
A-5	CMB-LB006301	A,AL,A-1,AL-1	Face Plate	면판	1	Apr. 05. 11
A-6	01-007S-7500	A,AL,A-1,AL-1	Screw(Upper) For A-5	면판 첩나사(上)	1	
A-7	01-007W-7400	A,AL,A-1,AL-1	Washer(Upper) For A-5	면판 와셔	1	
A-8	01-009S-7500	A,AL,A-1,AL-1	Screw(Lower) For A-5	면판 첩나사(下)	1	
A-9	01-006A-7900	B,BL,B-1,BL-1	Face Plate	면판	1	
A-10	01-029M-1230	B,BL,B-1,BL-1	Brand Mark	면판 마크	1	
A-11	01-008R-3400	B,BL,B-1,BL-1	Face Plate Cap	면판 급유 마개	2	
A-12	SC-0158-3710	B,BL,B-1,BL-1	Screw(9/64"n=40)	면판 첩나사(9/64"n=40)	2	
A-13	SC-0519-2302		Screw(9/64"n=40)	마크 첩나사(9/64"n=40)	1	
A-14	01-018A-7500		Arm Thread Guide Plate(U)	아암 실안내(上)	1	
A-15	01-013R-7900	B,BL,B-1,BL-1	Oil Cap For Slide Block Cover	슬라이드 블럭 카바 고무마개	1	
A-16	01-020A-7500		Arm Thread Guide Plate(M)	아암 실안내(中)	1	
A-17	SC-0519-2302		Screw(9/64"n=40)	마크 첩나사(9/64"n=40)	1	
A-18	01-022A-7500		Arm Thread Guide Plate(L)	아암 실안내(下)	1	
A-18-1	01-024A-7500		Felt For Upper Thread Supply	윗실 급유 헬트잡이	1	
A-18-2	SC-0536-7500		Screw(3/32"n=56)	윗실 헬트 잡이 첩나사(3/32"n=56)	2	
A-19	44-024M-7500		Felt For Upper Thread Supply	윗실 급유 헬트	1	
A-20	SC-0519-2302		Screw(9/64"n=40)	마크 첩나사(9/64"n=40)	1	
A-21	GP-013234-00		Thread Take Up Cover	실채기 커버	1	
A-22	SC-0502-2302		Screw(9/64"n=40)	윗뚜껑 첩나사(9/64"n=40)	2	
A-23	44-021R-7400		Rubber Cap	베드 기름 마개	5	
A-24	01-007R-8130		Oil Cap	고무마개(Hole)	2	
A-25	01-015A-7400		Top Cover Thread Guide	세구멍 실걸이	2	
A-26	SN-0121-7400		Nut(15/64"n=28)	세구멍 실걸이 너트(15/64"n=28)	2	
A-28	44-008M-7500		Oil Seat	오일 시트	1	
A-31	01-001C-2350	A,AL,B,BL	Cable Holder 5N	케이블 잡이C(5N)	2	
A-32	01-009R-2700	A,AL,B,BL	Cable Holder 6N	케이블 잡이A(6N)	1	
A-33	02-003A-2700	A,AL,B,BL	Band Clip	나일론 클립	5	
A-34	01-038A-7500		Back Cover Plate	뒤뚜껑	1	
A-35	SC-0179-3710		Screw(11/64"n=40)	윗뚜껑 첩나사(11/64"n=40)	6	
A-36	01-010M-2350		Brand Mark	상표마크(암부)	1	
A-37	06-001C-7400		Oil Cap	피드 조절기 구멍마개	1	
A-38	01-007R-8130		Oil Cap	고무마개(Hole)	1	
A-39	01-046A-7500		Stopper For Slide Plate(R)	미끄럼판(右) 스토퍼	1	
A-40	SC-0543-2302		Screw(11/64"N=40)	톱카바 힌지 고정나사(11/64"n=40)	2	
A-41	01-028M-7507	A	Model Mark(KM-750-7)	모델 마크	1	
A-42	01-012M-75L7	AL	Model Mark(KM-750BL-7)	모델 마크	1	
A-43	01-012M-7500	A-1	Model Mark(KM-750)	모델 마크	1	
A-44	01-031M-750L	AL-1	Model Mark(KM-750BL)	모델 마크	1	
A-45	01-032M-7907	B	Model Mark(KM-790-7)	모델 마크	1	
A-46	01-033M-79L7	BL	Model Mark(KM-790BL-7)	모델 마크	1	
A-47	01-034M-7900	B-1	Model Mark(KM-790)	모델 마크	1	
A-48	01-035M-790L	BL-1	Model Mark(KM-790BL)	모델 마크	1	
A-49	01-035P-7400		Pin For A-50	번호판 핀	2	
A-50	01-035P-1370		Machine Number Plate	번호판	1	
A-51	01-045A-7500		Slide Plate(R)	미끄럼판(右)	1	
A-52*	01-40SA-7500		Needle Plate 1/4	침판 1/4(비사절)	1	
A-53	SC-0119-7600		Screw(11/64"n=40)	미끄럼판 첩나사(11/64"n=40)	2	
A-54	01-044A-7500		Slide Plate(L)	미끄럼판(左)	1	
A-55	01-048A-7500		Bobbin Window	미끄럼판 보빈창	2	
A-56	01-042A-7500		Slide Plate "Front"Ass'y	미끄럼판(前) 組	1	
A-57	SC-0110-1230		Screw(15/64"n=28)	바늘대 B/S 나사(15/64"n=28)	1	
A-58	01-014C-8130		Nut For A-59	베드받침 너트(M8×P1.25) 3층	4	

NOTE:

- ①A=KM-750-7
AL=KM-750BL-7
A-1=KM-750
AL-1=KM-750BL
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL
②The "*" mark
is option parts.

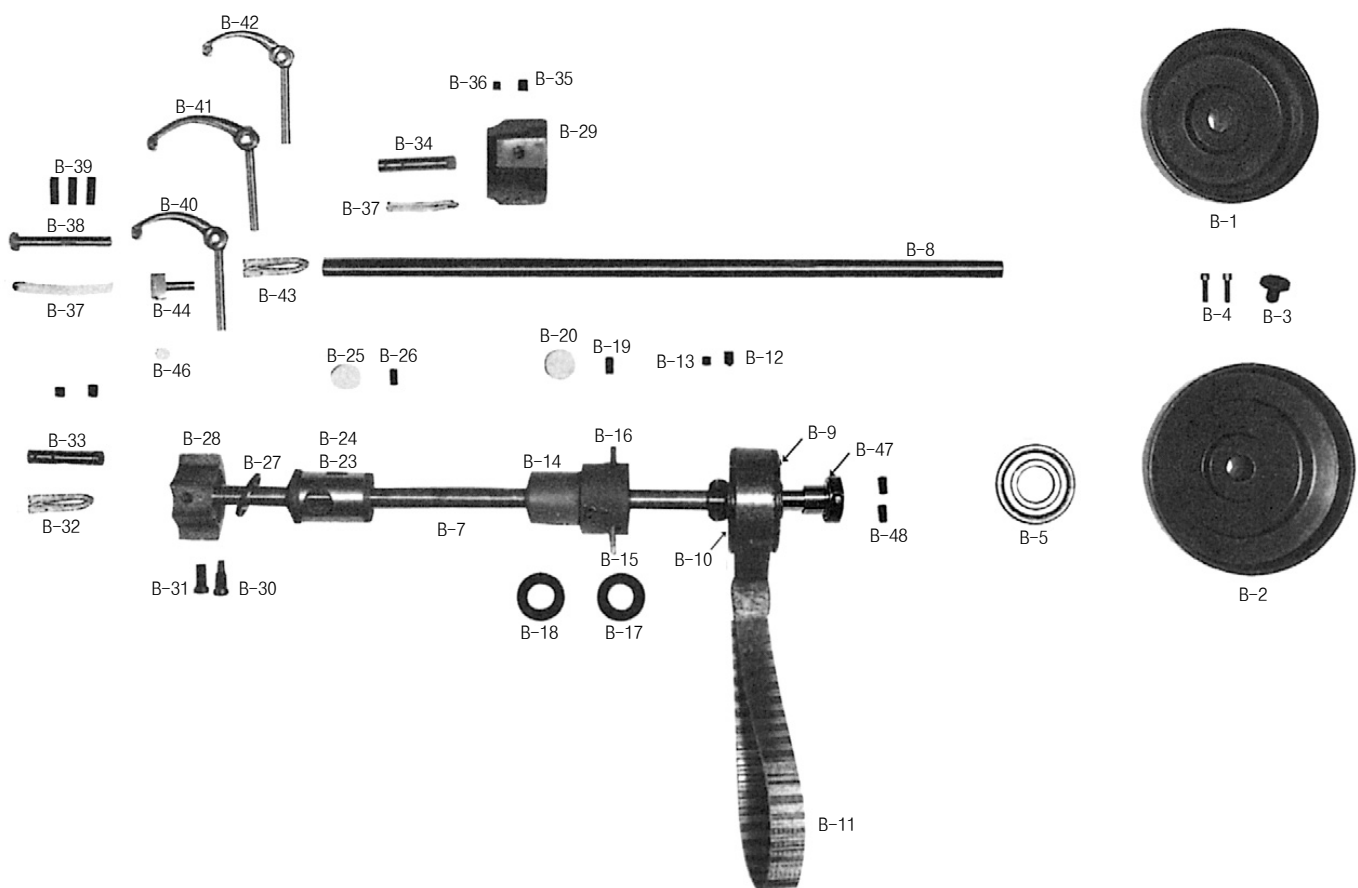


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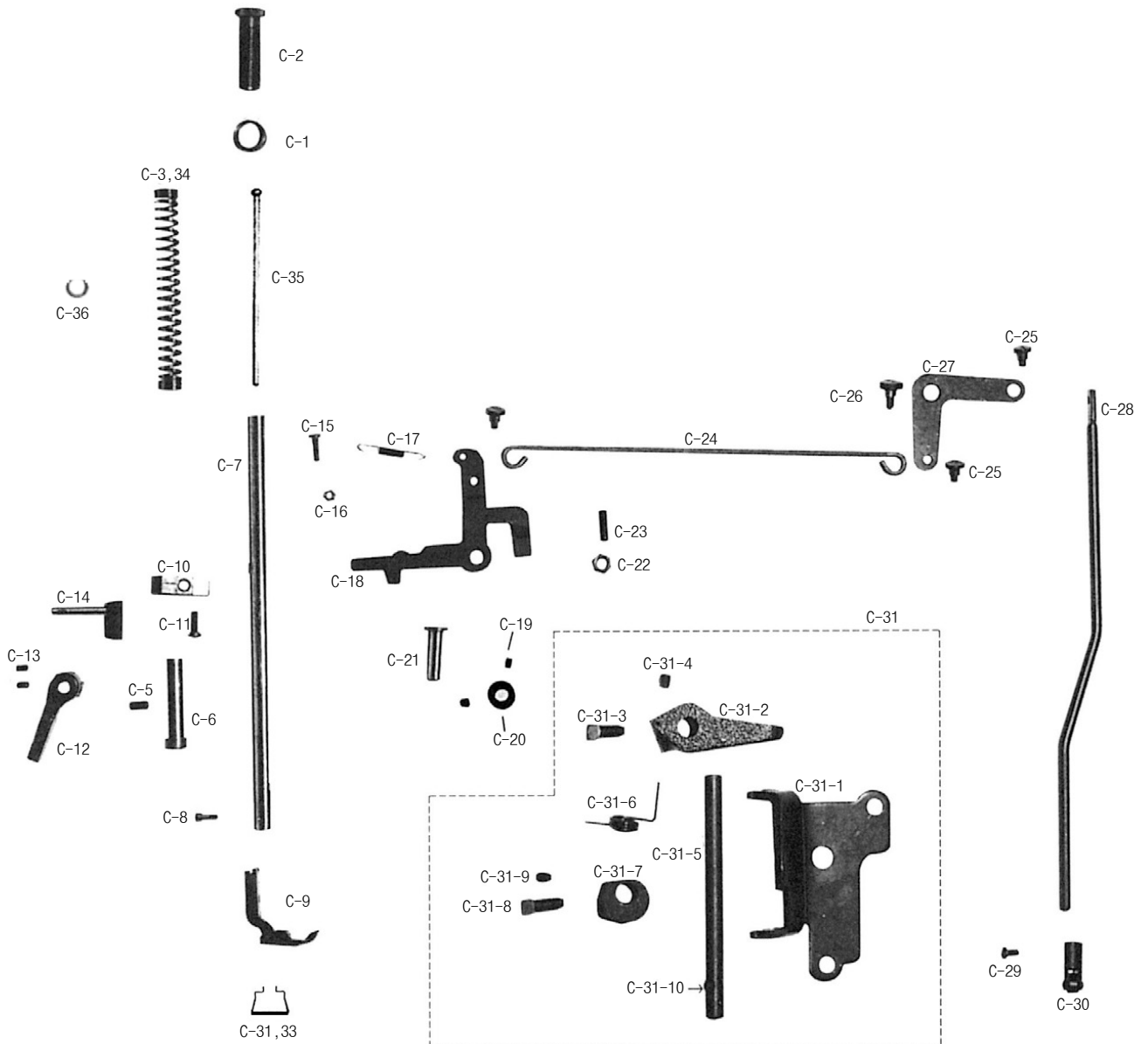
NOTE:

① A=KM-750-7
AL=KM-750BL-7
A-1=KM-750
AL-1=KM-750BL
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL

② The “*” mark
is option parts.



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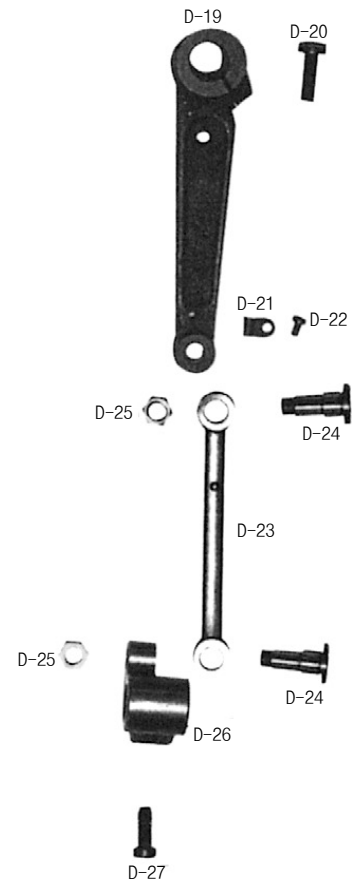
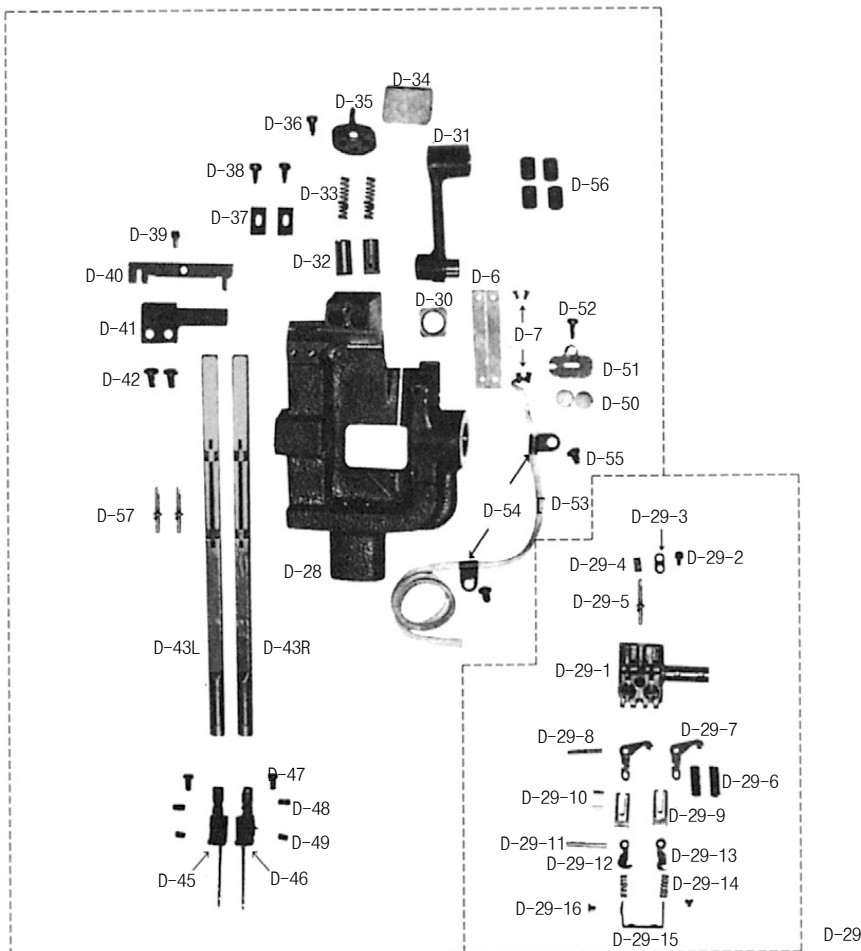
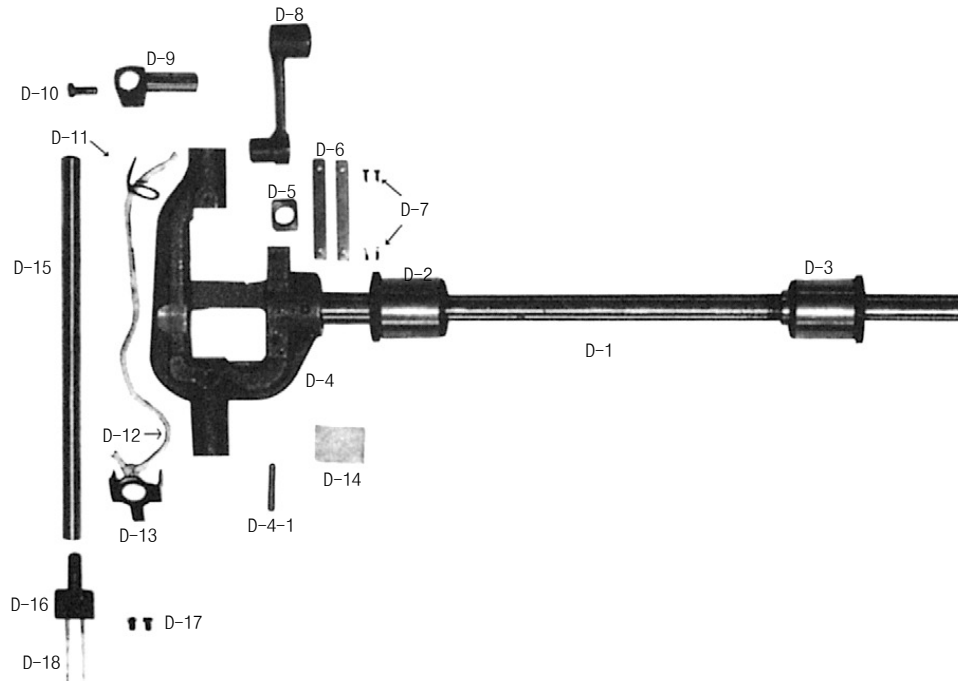


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D

Needle Bar Rocking Mechanism

바늘대 요동 관계



Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
D-1	04-110A-7400		Needle Bar Rock Shaft	요동축	1	
D-2	04-111A-7400		Needle Bar Rock Shaft Bush(F)	요동축 앞봇싱	1	
D-3	04-114A-7400		Needle Bar Rock Shaft Bush(R)	요동축 뒷봇싱	1	
D-4	AS-004803-01	A,AL,A-1,AL-1	Needle Bar Frame	바늘대 후레임	1	
D-4-1	PN-000381-00	A,AL,A-1,AL-1	Taper Pin	바늘대 후레임 고정핀	1	
D-5	04-105A-7400	A,AL,A-1,AL-1	Needle Bar Guide Slide Block	바늘대 안내블럭	1	
D-6	04-107A-7400		Needle Bar Guide Plate	보강판	2	
D-7	SC-0116-7400		Screw(3/32"n=56)	안내판 고정나사((3/32"n=56)	4	
D-8	04-004A-7400	A,AL,A-1,AL-1	Needle Bar Crank	바늘대 크랭크	1	
D-9	04-102A-7400	A,AL,A-1,AL-1	Needle Bar Clamp	바늘대 잡이	1	
D-10	SC-0158-3710	A,AL,A-1,AL-1	Screw(9/64"n=40)	면판 첩나사(9/64"n=40)	1	
D-11	04-012C-7400	A,AL,A-1,AL-1	Needle Bar Wick Holder(Upper)	요동축 유심잡이(上)	1	
D-12	44-0000-1230	A,AL,A-1,AL-1	Oil Wick	오일 심지	1	
D-13	04-013C-7400	A,AL,A-1,AL-1	Needle Bar Wick Holder(Lower)	요동축 유심잡이(下)	1	
D-14	44-107M-7900	A,AL,A-1,AL-1	Felt For Needle Bar Frame	바늘대 급유헬트(A)	1	
D-15	CNB-KA001501	A,AL,A-1,AL-1	Needle Bar	바늘대	1	
D-16*	02-021A-7400	A,AL,A-1,AL-1	Needle Clamp 1/4	침지 1/4	1	
D-17	SC-0160-5607	A,AL,A-1,AL-1	Screw(9/64"n=40)	바늘 첩나사(9/64"n=40)	2	
D-18	-		Needle	바늘	2	
D-19	GP-014888-00		Needle Bar Connecting Rod	바늘대 요동축 연결로드	1	
D-20	04-020S-7400		Screw For D-19	요동 로드 첩나사	1	
D-21	04-021C-7400		Wick Supporter	유심 잡이(2-51)	1	
D-22	SC-0531-2302		Screw(9/64"n=40)	톱카바 고정판 고정나사(소) (9/64"n=40)	1	
D-23	04-115A-7400		Needle Bar Rock Link	바늘대 요동 링크	1	
D-24	GP-030851-00		Screw For Needle Bar Rock Link	요동 링크 단나사	2	
D-25	SN-0109-3710		Nut(5/16"n=24)	지그자그 조절 스토퍼 축 너트(5/16"n=24)	2	
D-26	GP-014889-01		Needle Bar Connecting Crank	요동 크랭크	1	
D-27	SC-0108-2350		Screw(1/4"n=28)	요동 크랭크 첩나사(1/4"n=28)	1	
D-28	GP-019575-00	B,BL,B-1,BL-1	Needle Bar Frame	바늘대 후레임	1	
D-29	04-010A-7900	B,BL,B-1,BL-1	Needle Bar Clamp Assembly	바늘대 잡이(組)	1	
D-29-1	04-016A-7900	B,BL,B-1,BL-1	Needle Bar Clamp	바늘대 잡이(K4189)	1	
D-29-2	04-021S-7900	B,BL,B-1,BL-1	Screw For D-29-3	바늘대 복귀 핀 커버 첩나사	1	
D-29-3	04-024A-7900	B,BL,B-1,BL-1	Cover For Releasing Pin	바늘대 복귀 핀 커버	1	
D-29-4	04-030G-7900	B,BL,B-1,BL-1	Release Pin Return Spring	바늘대 복귀 핀 리턴 스프링	1	
D-29-5	04-025P-7900	B,BL,B-1,BL-1	Needle Bar Releasing Pin	바늘대 복귀 핀	1	
D-29-6	04-031G-7900	B,BL,B-1,BL-1	Clutch Lever Return Spring	바늘대 클러치 레버 복귀 스프링	2	
D-29-7	GP-020645-01	B,BL,B-1,BL-1	Clutch Lever	클러치 레버(K4193)	2	
D-29-8	04-026P-7900	B,BL,B-1,BL-1	Hinge Pin "A" For Clutch Lever	클러치 레버 힌지핀 A(2×15.8)	1	
D-29-9	04-033P-7900	B,BL,B-1,BL-1	Needle Bar Down Positioning Pin	바늘대 하 고정핀	2	
D-29-10	04-028P-7900	B,BL,B-1,BL-1	Hinge Pin "B" For Clutch Lever	클러치 레버 힌지핀 B(1.5×5.8)	2	
D-29-11	04-029P-7900	B,BL,B-1,BL-1	Hinge Pin For Latchet	래치트 힌지핀(2×17.8)	1	
D-29-12	04-018A-7900	B,BL,B-1,BL-1	Latchet(L)	래치트(左) K4194	1	
D-29-13	04-019A-7900	B,BL,B-1,BL-1	Latchet(R)	래치트(右) K4195	1	
D-29-14	04-032G-7900	B,BL,B-1,BL-1	Latchet Return Spring	바늘대 래치트 복귀 스프링	2	
D-29-15	04-023A-7900	B,BL,B-1,BL-1	Latchet Bracket	래치트 브라켓	1	
D-29-16	04-022S-7900	B,BL,B-1,BL-1	Screw For D-29-15	래치트 브라켓 첩나사	2	
D-30	15-017A-7900	B,BL,B-1,BL-1	Needle Bar Guide Slide Block	바늘대 안내 블럭	1	
D-31	04-005A-7900	B,BL,B-1,BL-1	Needle Bar Crank	바늘대 크랭크	1	
D-32	PN-000355-00	B,BL,B-1,BL-1	Needle Bar Up Positioning Pin	바늘대 상 고정핀	2	
D-33	15-022G-7900	B,BL,B-1,BL-1	Spring For D-32	바늘대 상 고정핀 스프링	2	
D-34	44-107M-7900	B,BL,B-1,BL-1	Needle Bar Felt(A)	바늘대 급유 헬트(A)	1	
D-35	15-023C-7900	B,BL,B-1,BL-1	Spring Cover	상 고정핀 스프링 커버	1	
D-36	SC-0323-7900	B,BL,B-1,BL-1	Screw(1/8"n=40)	바늘대 회전 방지 블럭 첩나사(1/8"n=40)	1	
D-37	15-325A-7900	B,BL,B-1,BL-1	Needle Bar Rotate Stopper Block	바늘대 회전 방지 블럭	2	
D-38	SC-0323-7900	B,BL,B-1,BL-1	Screw(1/8"n=40)	바늘대 회전 방지 블럭 첩나사(1/8"n=40)	2	
D-39	PN-000355-00	B,BL,B-1,BL-1	Stopper Pin For Slide Block	슬라이드 블럭 스토퍼 핀	1	
D-40#	15-020A-7900	B,BL,B-1,BL-1	Slide Block	슬라이드 블럭	1	

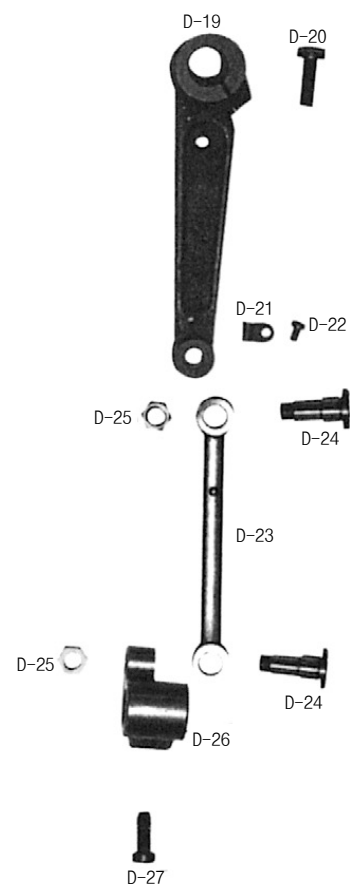
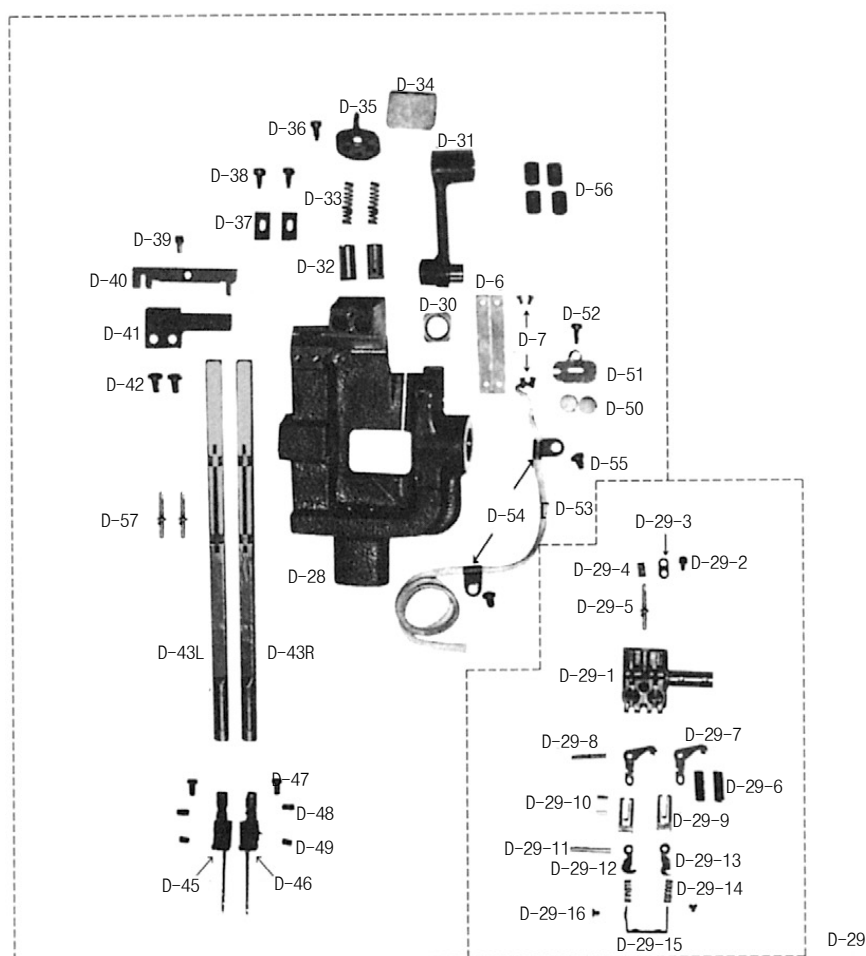
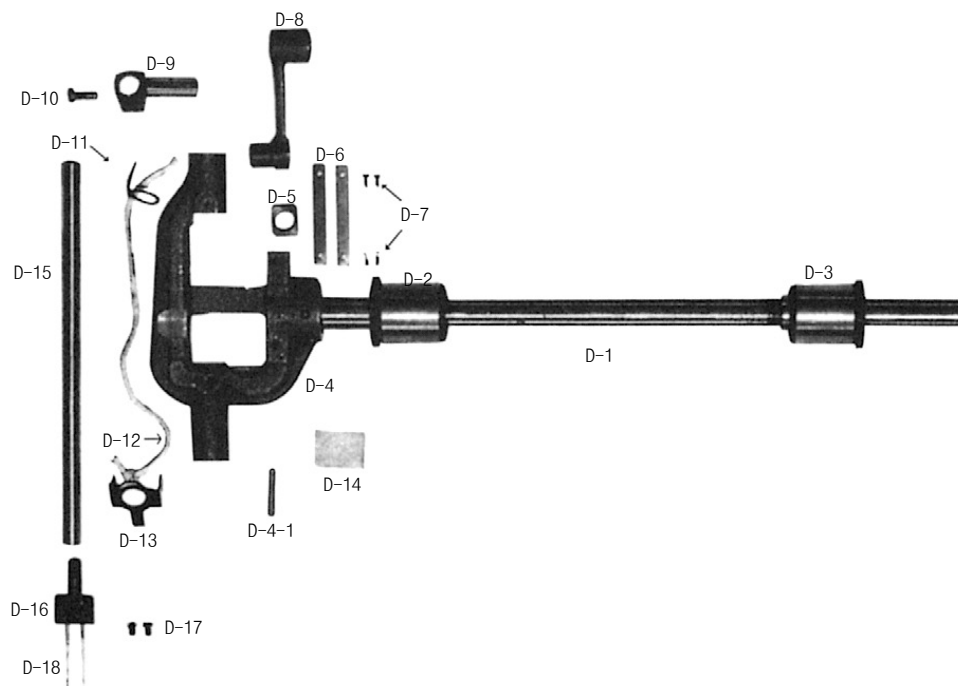
NOTE:

- ①A=KM-750-7
AL=KM-750BL-7
A-1=KM-750
AL-1=KM-750BL
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL
- ②The "*" mark is option parts.
- ③Refer to page 44 for items marked with an asterisk(#)

D

Needle Bar Rocking Mechanism

바늘대 요동 관계



[illegible]

NOTE:

①A=KM-750-7
AL=KM-750BL-7
A-1=KM-750
AL-1=KM-750BL
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL

②The “*” mark is option parts
③Refer to page 44 for items marked with an asterisk(#)



NOTE:

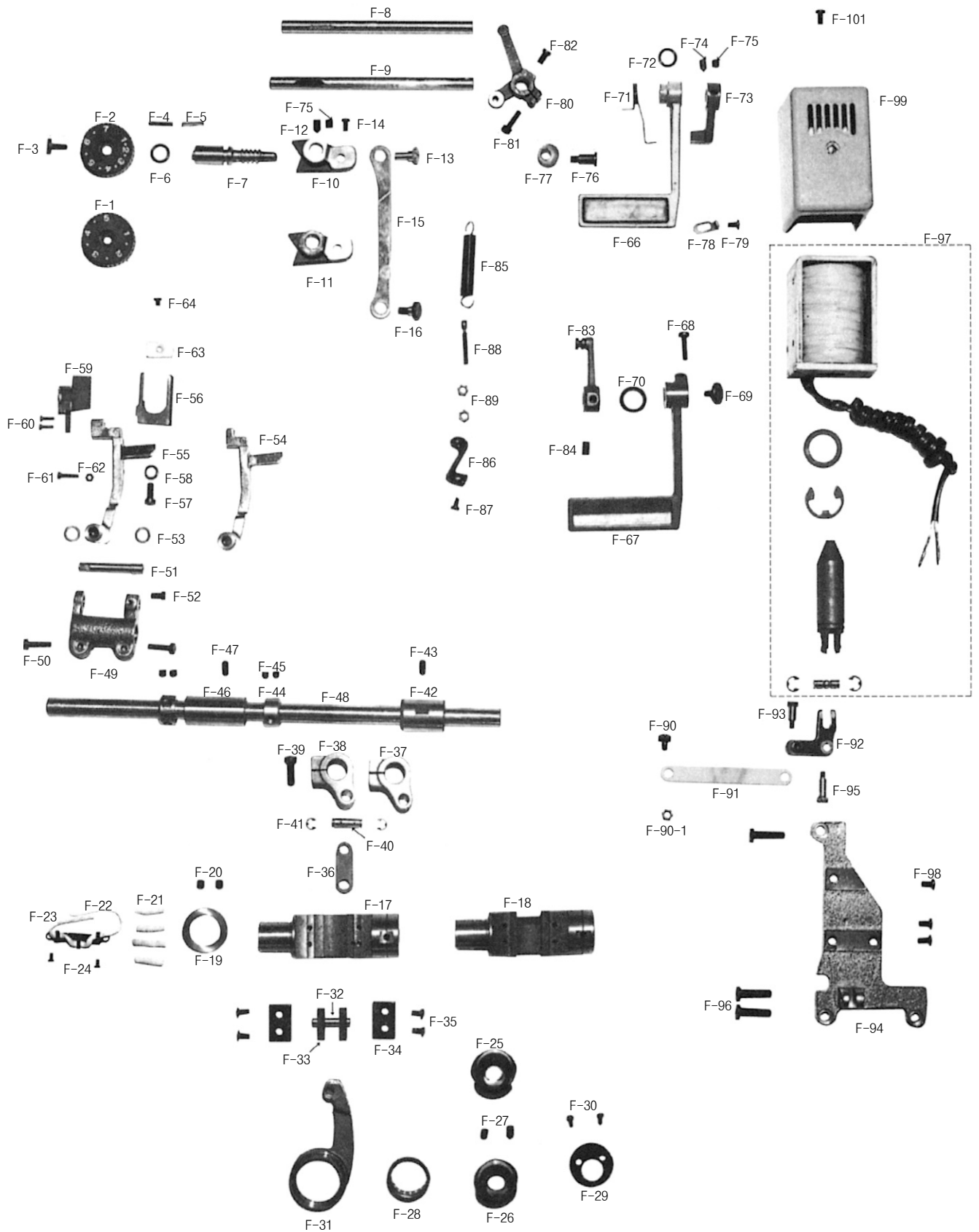
① A=KM-750-7
AL=KM-750BL-7
A-1=KM-750
AL-1=KM-750BL
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL

② The “*” mark is option parts.

F

Feed Mechanism

피이드 관계



Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
F-1	06-001A-7500	A,A-1,B,B-1	Length Control Dial Plate	다이알 문자판(5)	1	
F-2	06-013M-740L	AL,AL-1,BL,BL-1	Length Control Dial Plate	다이알 숫자판(7)	1	
F-3	SC-0193-1230		Screw(3/16"n=28)	다이알 판 고정나사(3/16"n=28)	1	
F-4	06-012P-7400		Pin For F-1	다이알 핀	1	
F-5	06-027G-7400		Spring For F-1	다이알 스프링	1	
F-6	06-010R-1230		O-Ring For F-7	다이알 축 오링	1	
F-7	GP-013504-00		Feed Regulator Dial Shaft	피이드 조절 다이알 축	1	
F-8	06-107A-7507	A,AL,B,BL	Reverse Feed Control Shaft	역진 레버 축(사절)	1	
F-9	06-008A-7500	A-1,AL-1B-1,BL-1	Reverse Feed Control Shaft	역진 레버 축(비사절)	1	
F-10	GP-043462-00	A,A-1,B,B-1	Feed Regulator	피이드 조절기(S)	1	
	06-009A-7500	A,A-1,B,B-1	Feed Regulator	피이드 조절기(S)	1	
F-11	GP-043469-00	AL,AL-1,BL,BL-1	Feed Regulator	피이드 조절기(BL)	1	
	06-010A-750L	AL,AL-1,BL,BL-1	Feed Regulator	피이드 조절기(BL)	1	
F-12	SC-A117-4417		Screw(1/4"n=40)	육각구멍볼이 멈춤나사(1/4"n=40)	2	
F-13	06-112A-7500		Feed Regulator Eccentric Wheel Shaft	피이드 조절기 편심축	1	
F-14	SC-0173-1230		Screw(3/16"n=32)	톱니 받침 볼력 고정나사(3/16"n=32)	1	
F-15	06-114A-7500		Feed Regulator Connecting Rod	절환기 연결로드(2본침)	1	
F-16	06-015A-7500		Stud Screw For F-15	절환기 연결로드 단나사	1	
F-17	06-116A-7500	A,A-1,B,B-1	Feed Regulator Shaft	절환기(S)	1	
F-18	06-116A-750L	AL,AL-1,BL,BL-1	Feed Regulator Shaft	절환기(BL)	1	
F-19	07-252A-5607		Stopper Collar For F-17, F-18	절환기 스톱퍼 카라	1	
F-20	SC-0317-2700		Screw(15/64"n=28)	캡 접축 안내 고정나사(15/64"n=28)	2	
F-21	06-033M-7400		Felt For F-17, F-18	절환기 헬트	4	
F-22	44-0000-1230		Oil Wick	오일 심지	1	
F-23	44-058C-5607		Wick Holder For F-17, F-18	절환기 유심잡이	1	
F-24	SC-0549-2302		Screw(1/8"n=44)	바늘대 후레임 실결이 나사(1/8"n=44)	2	
F-25	06-120A-7500	A,A-1,B,B-1	Feed Cam	피이드 캠(S)	1	
F-26	06-120A-750L	AL,AL-1,BL,BL-1	Feed Cam	피이드 캠(BL)	1	
F-27	SC-A308-4517		Screw(1/4"n=40)	육각구멍볼이 멈춤나사(1/4"n=40)	2	
F-28	06-036A-7400		Needle Bearing For F-25, F-26	니이들 베어링	1	
F-29	06-024A-7500		Bearing Cover For Feed Cam	피이드 캠 베어링 커버	1	
F-30	SC-A301-4119		Screw(9/64"n=40)	홈볼이 접시 작은나사(9/64"n=40)	2	
F-31	GP-020928-02		Feed Cam Connecting Rod	베어링 로드	1	Dec.22.09
	06-035A-7400		Feed Cam Connecting Rod	베어링 로드	1	
F-32	06-032P-7400		Slide Block Shaft	베어링 로드 연결핀	1	
F-33	15-220A-7900		Slide Block	슬라이드 볼력(절환기)	2	
F-34	06-029A-7500		Slide Block Guide Plate	슬라이드 볼력 안내판	2	
F-35	SC-0543-2302		Screw(11/64"n=40)	톱카바 힌지 고정나사(11/64"n=40)	4	
F-36	06-137A-7400		Level Feed Connecting Link	수평 피이드 연결링크(KS007)	1	
F-37	06-141A-7400	A,A-1,B,B-1	Level Feed Crank	수평밀대 크랭크	1	
F-38	06-141A-750L	AL,AL-1,BL,BL-1	Level Feed Crank	수평밀대 크랭크	1	
F-39	SC-0253-7400		Screw(1/4"n=28)	오동 크랭크 쥘나사(1/4"n=28)	1	
F-40	06-040P-7400		Stud For F-37, F-38	연결핀	1	
F-41	06-020C-7400		E-Ring(Ø6)	E링(Ø6)	2	
F-42	06-139A-7400		Feed Rock Shaft Bushing(R)	수평밀대 뒷봇싱	1	
F-43	SC-0507-1230		Screw(15/64"n=28)	상축 봇싱 고정나사(15/64"n=28)	1	
F-44	06-142A-7400		Collar For F-48	수평밀대 카라	2	
F-45	SC-0129-4515		Screw(1/4"n=40)	홈볼이 멈춤나사(1/4"n=40)	4	
F-46	06-141A-7500		Feed Rock Shaft Front Bushing	수평밀대 전봇싱	1	
F-47	SC-0507-1230		Screw(15/64"n=28)	상축 봇싱 고정나사(15/64"n=28)	1	
F-48	06-143A-7500		Feed Rock Shaft	수평밀대	1	
F-49	06-144A-7500		Feed Bar Crank	톱니받침 크랭크	1	
F-50	SC-0184-1600		Screw(3/16"n=28)	수평밀대 크랭크 쥘나사(3/16"n=28)	2	
F-51	06-146A-7500		Feed Bar Shaft	톱니 받침 축	1	
F-52	SC-0173-1230		Scre(3/16"n=32)	톱니 받침 볼력 고정나사(3/16"n=32)	1	
F-53	06-046W-7400		Washer For F-51	톱니 받침 축 와셔	2	
F-54	06-149A-7507	A,AL,B,BL	Feed Bar	톱니 받침(사절)	1	

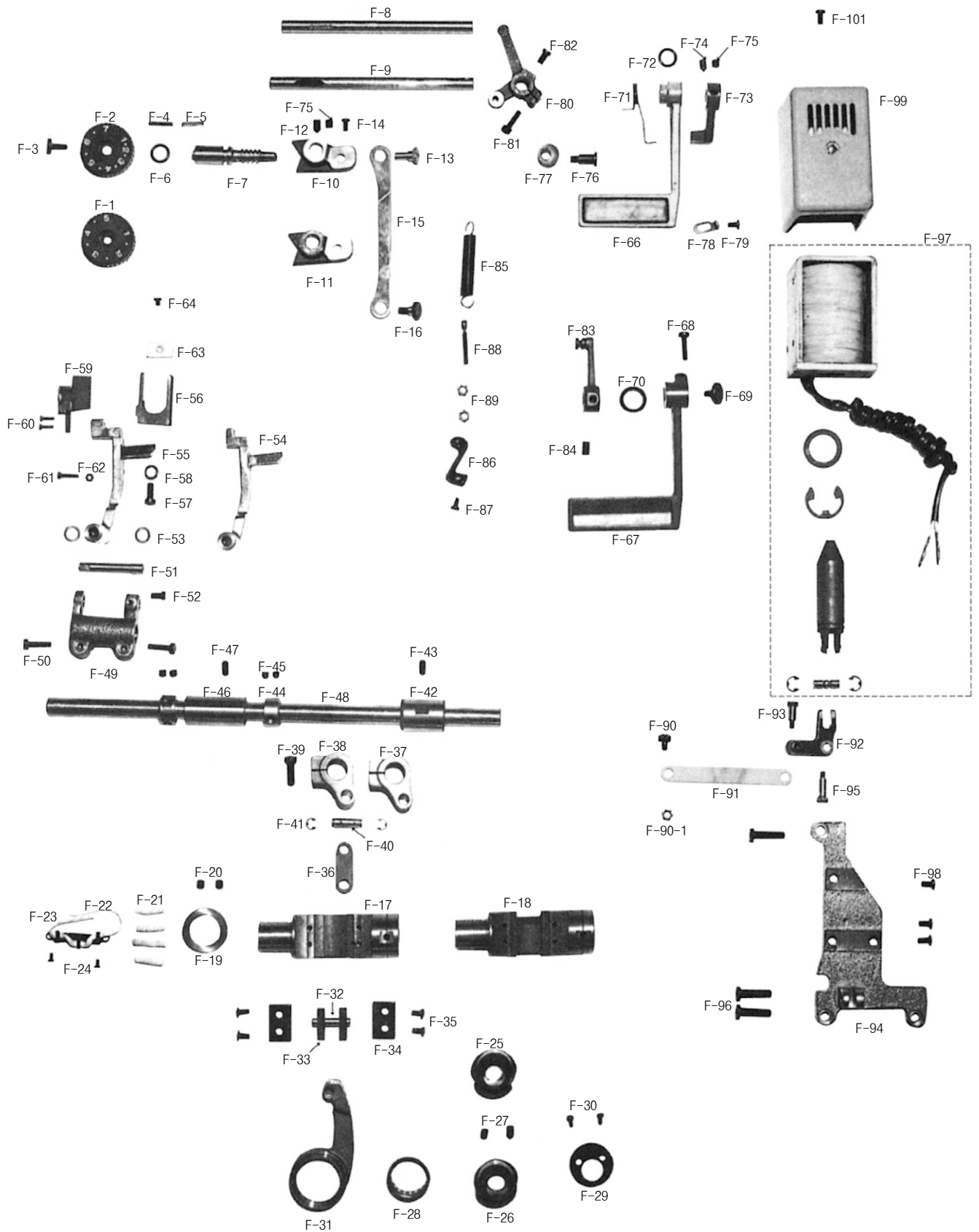
NOTE:

- ①A=KM-750-7
AL=KM-750BL-7
A-1=KM-750
AL-1=KM-750BL
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL
②The "*" mark
is option parts.

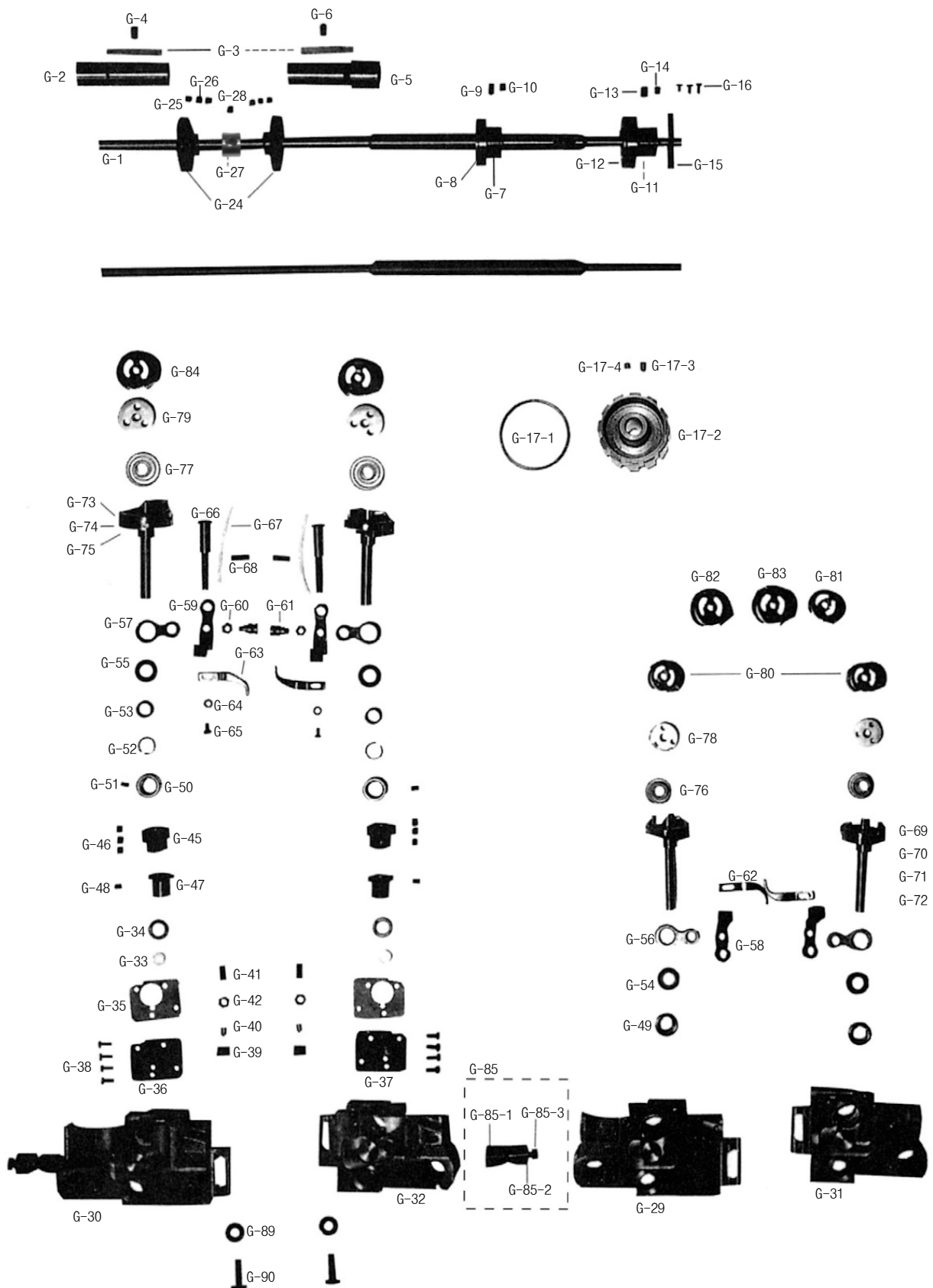
F

Feed Mechanism

피이드 관계



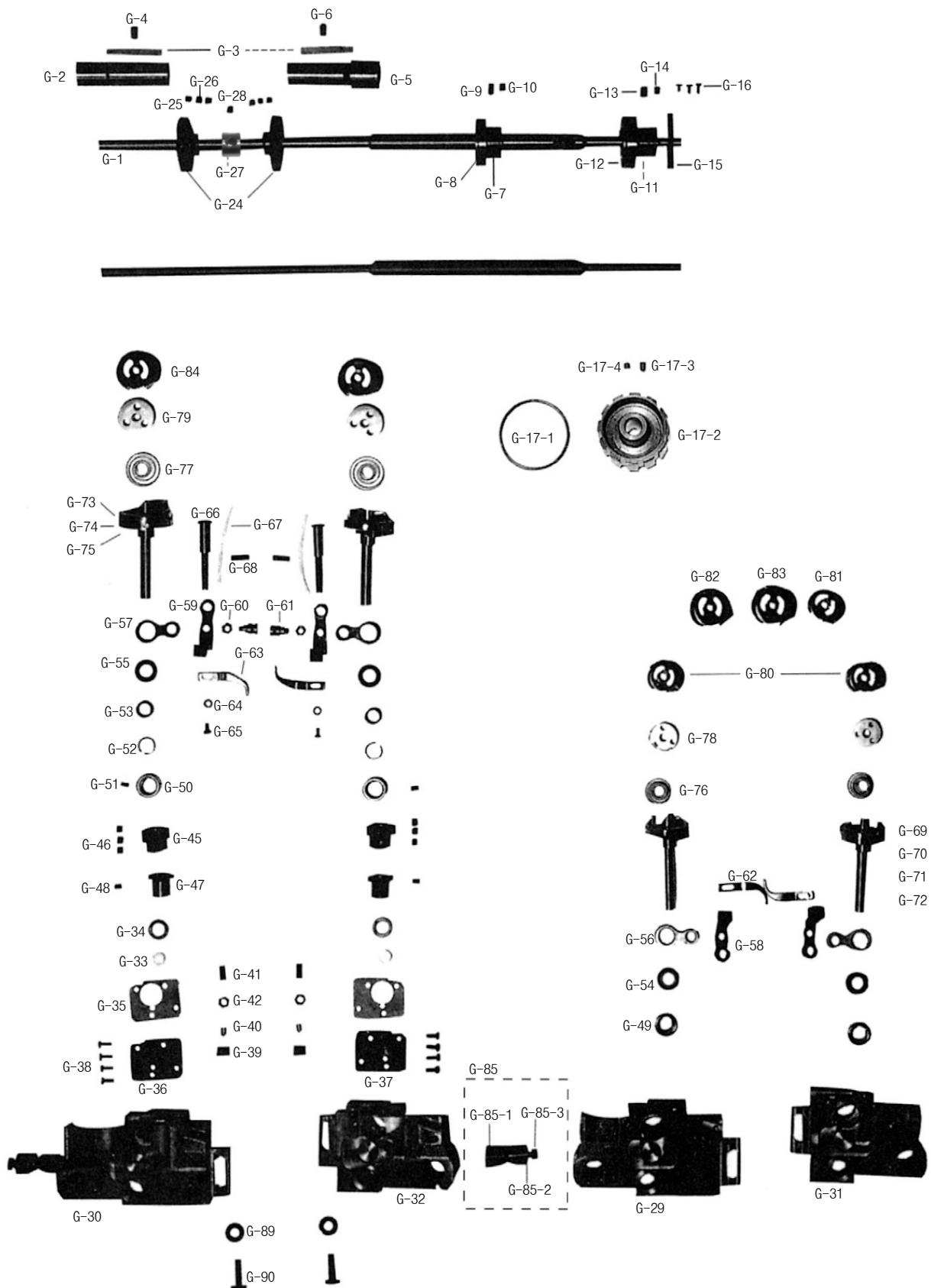
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Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
G-1	07-101A-7500	A-1,AL-1,B-1,BL-1	Lower Shaft	하축	1	
G-1-1	07-001A-7507	A,AL,B,BL	Lower Shaft	하축	1	
G-2#	07-002A-7500		Lower Shaft Front Bushing	하축 전봇싱(표준)	1	
G-3	07-004M-7400		Felt For G-2, 5	하축 앞봇싱 헬트(5-4)	2	
G-4	SC-0507-1230		Screw(15/64"n=28)	상축 봅싱 고정나사(15/64"n=28)	1	
G-5#	07-104A-7500		Lower Shaft Middle Bushing	하축 중봇싱(표준)	1	
G-6	SC-0507-1230		Screw(15/64"n=28)	상축 봅싱 고정나사(15/64"n=28)	1	
G-7	07-106A-7500		Bearing Bushing	하축 중 베어링 봅싱	1	
G-8	07-007A-5607		Bearing (6904NR)	하축 중 베어링(6904NR)	1	
G-9	SC-A117-4417		Screw(1/4"n=40)	육각구멍볼이 멈춤나사(1/4"n=40)	1	
G-10	SC-A308-4517		Screw(1/4"n=40)	사절 캠 고정나사(1/4"n=40)	1	
G-11	07-108A-5607		Bearing Bushing	하축 후 베어링 봅싱	1	
G-12	07-011A-5607		Bearing(6004NR)	하축 후 베어링(6004NR)	1	
G-13	SC-A117-4417		Screw(1/4"n=40)	육각구멍볼이 멈춤나사(1/4"n=40)	1	
G-14	SC-A308-4517		Screw(1/4"n=40)	육각구멍볼이 멈춤나사(1/4"n=40)	1	
G-15	07-112A-5607		Bearing Presser	하축 후 베어링 누름판	1	
G-16	SC-0155-7400		Screw(9/64"n=40)	베어링 카바 절나사(9/64"n=40)	3	Nov. 24. 01
G-17-1	02-015C-7400		Safety Clutch Belt Pulley Ring	후렌치	1	Nov. 24. 01
G-17-2	07-017A-7500		Timing Belt Pulley(Lower)	안전장치 폴리	1	Nov. 24. 01
G-17-3	SC-A117-4417		Screw(1/4"n=40)	육각 홈볼이 멈춤나사(1/4"n=40)	1	Nov. 24. 01
G-17-4	SC-A117-4417		Screw(1/4"n=40)	사절 캠 고정나사(1/4"n=40)	1	Nov. 24. 01
G-24	09-001A-7400		Lower Shaft Spiral Gear	기어(大)	2	
G-25	SC-A550-4517		Screw(1/4"n=40)	육각구멍 볼이 멈춤나사(1/4"n=40)	4	
G-26	SC-A117-4417		Screw(1/4"n=40)	홈볼이 멈춤나사(1/4"n=40)	2	
G-27	06-054A-5700		Vertical Feed Eccentric Cam	편심 캠	1	
G-28	SC-A550-4517		Screw(1/4"n=40)	육각구멍 볼이 멈춤나사(1/4"n=40)	1	
G-29	GP-009940-00	A,A-1,B,B-1	Rotary Hook Base(Left)	훅 받침(左)	1	
G-30	GP-009948-00	AL,AL-1,BL,BL-1	Rotary Hook Base(Left)	훅 받침(左)	1	
G-31	GP-010036-00	A,A-1,B,B-1	Rotary Hook Base(Right)	훅 받침(右)	1	
G-32	GP-010038-00	AL,AL-1,BL,BL-1	Rotary Hook Base(Right)	훅 받침(右)	1	
G-33	44-039M-7500		Hook Oil Felt	훅 급유 헬트	2	
G-34	44-040W-7500		Felt Washer For Hook Base	훅 급유 헬트 와셔	2	
G-35	44-098M-7500		Hook Base Cover Gasket	훅 받침 커버 가스켓	2	
G-36	44-100A-7500		Hook Base Cover(L)	훅 받침 커버(左)	1	
G-37	44-099A-7500		Hook Base Cover(R)	훅 받침 커버(右)	1	
G-38	SC-0158-3710		Screw(9/64"n=40)	면판 절나사(9/64"n=40)	8	
G-39	44-094R-7500		Oil Adjusting Tube	유량 조절 고무	2	
G-40	44-095P-7500		Oil Adjusting Pin	유량 조절 핀	2	
G-41	SC-0354-7500		Screw(M6×1.0)	유량 조절 나사(M6×1.0)	2	
G-42	44-097C-7500		Nut For Oil Adjusting	유량 조절 너트	2	
G-45	09-002A-7400		Hook Gear	기어(小)	2	
G-46	SC-A550-4517		Screw(1/4"n=40)	육각구멍볼이 멈춤나사(1/4"n=40)	6	
G-47	07-142A-7500		Rotary Hook Bushing(Lower)	로터리 훅 봅싱(下)	2	
G-48	SC-0105-7500		Screw(11/64"n=40)	동메스 축 카바 고정나사(11/64"n=40)	2	
G-49	07-044A-7500	A,A-1,B,B-1	Rotary Hook Bushing(Upper)	로터리 훅 봅싱(上)	2	
G-50	07-145A-750L	AL,AL-1,BL,BL-1	Rotary Hook Bushing(Upper)	로터리 훅 봅싱(上)	2	
G-51	SC-0105-7500		Screw(11/64"n=40)	동메스 축 카바 고정나사(11/64"n=40)	2	
G-52	07-047W-7500		Rotary Hook Bearing Stop Ring	로터리 훅 B/R(동심링)	2	
G-53	07-048A-7500		Rotary Hook Needle Bearing	로터리 훅 니들 베어링	2	
G-54	CHB-BN000300	A,A-1,B,B-1	Hook Thrust Ring	훅 받침 링(c)	2	
	RI-000175-00	A,A-1,B,B-1	Hook Thrust Ring(1.55mm)	훅 받침 링(1.55mm)	2	
	RI-000177-00	A,A-1,B,B-1	Hook Thrust Ring(1.95mm)	훅 받침 링(1.95mm)	2	
G-55	WS-000611-00		Washer for Hook Base(t=1)	훅 받침 와셔(t=1)	2	
	WS-000612-00		Washer for Hook Base(t=1.2)	훅 받침 와셔(t=1.2)	2	
	WS-000613-00		Washer for Hook Base(t=1.4)	훅 받침 와셔(t=1.4)	2	
G-56	09-005A-7400	A,A-1,B,B-1	Opener Link	오프너 링크	2	
G-57	09-116A-740L	AL,AL-1,BL,BL-1	Opener Link	오프너 링크	2	

NOTE:

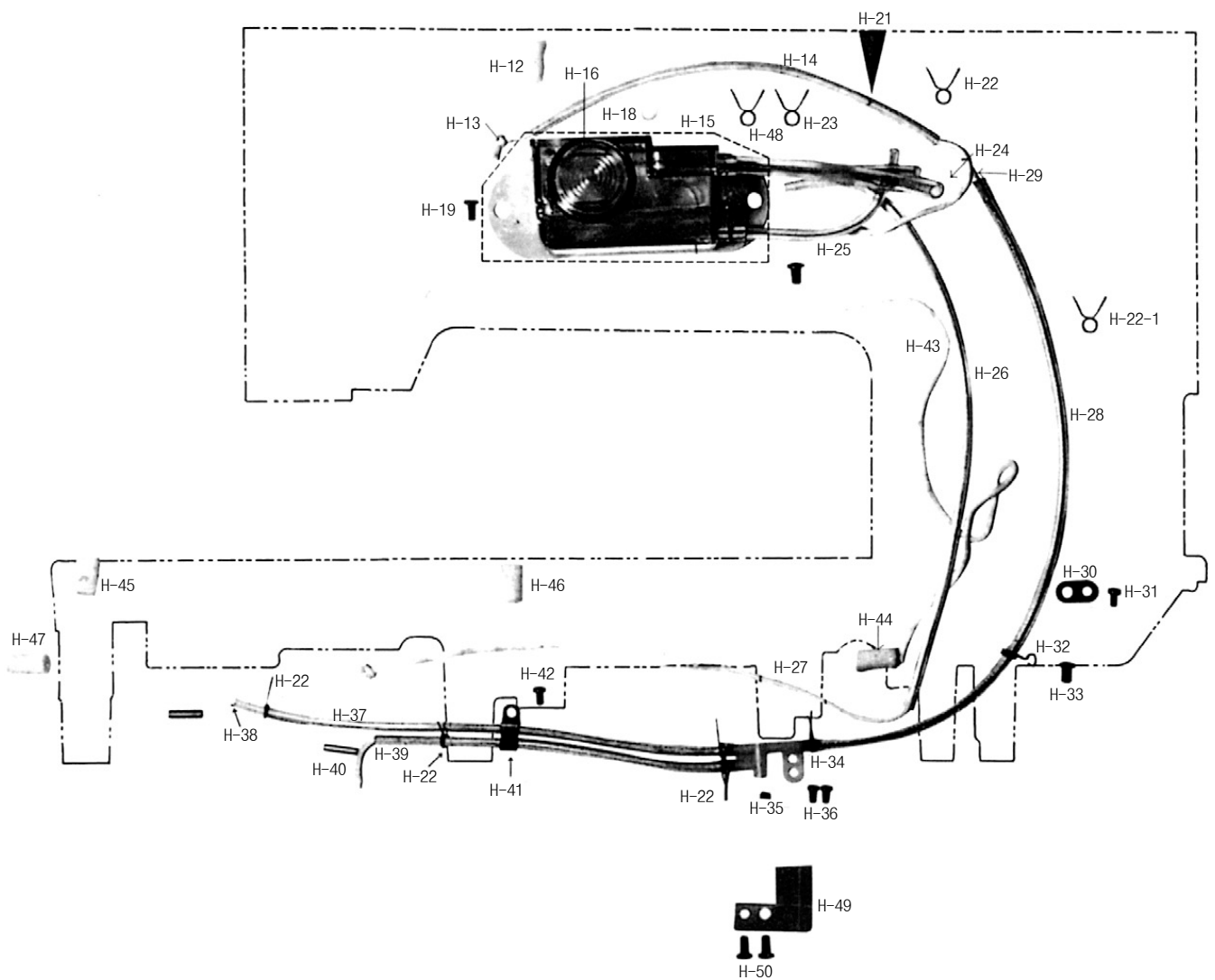
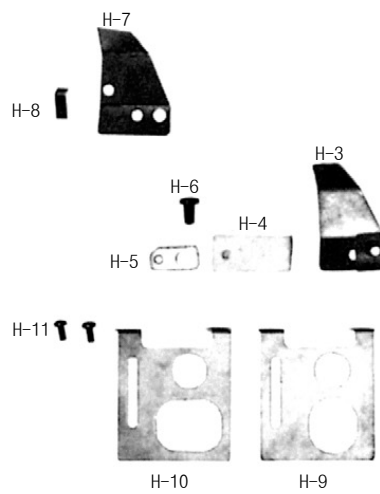
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AL=KM-750BL-7
A-1=KM-750
AL-1=KM-750BL
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL
②The "*" mark
is option parts.



NOTE:

① A=KM-750-7
AL=KM-750BL-7
A-1=KM-750
AL-1=KM-750BL
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL

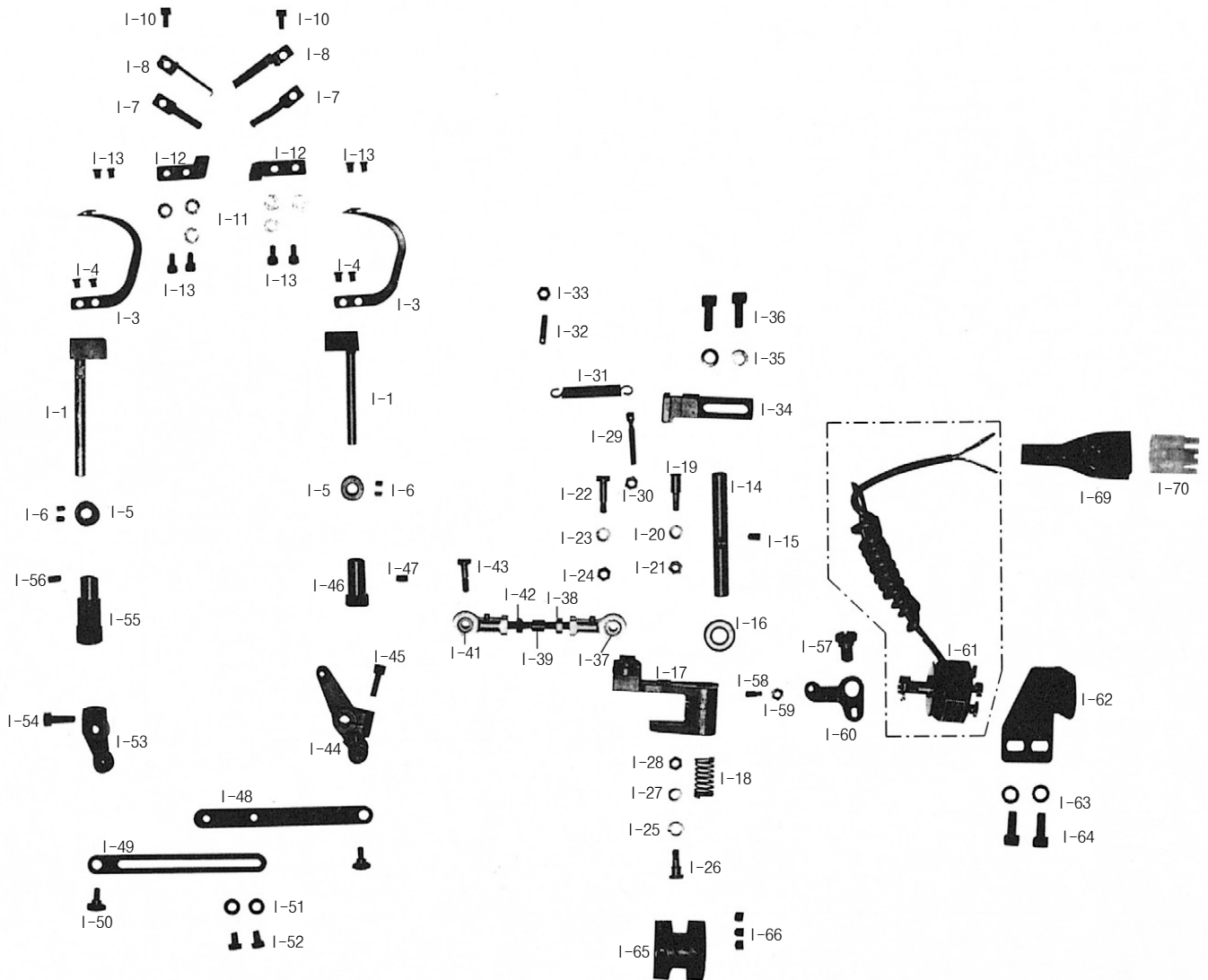
② The “*” mark is option parts.



[illegible]

Thread Trimmer Mechanism

사절 관계



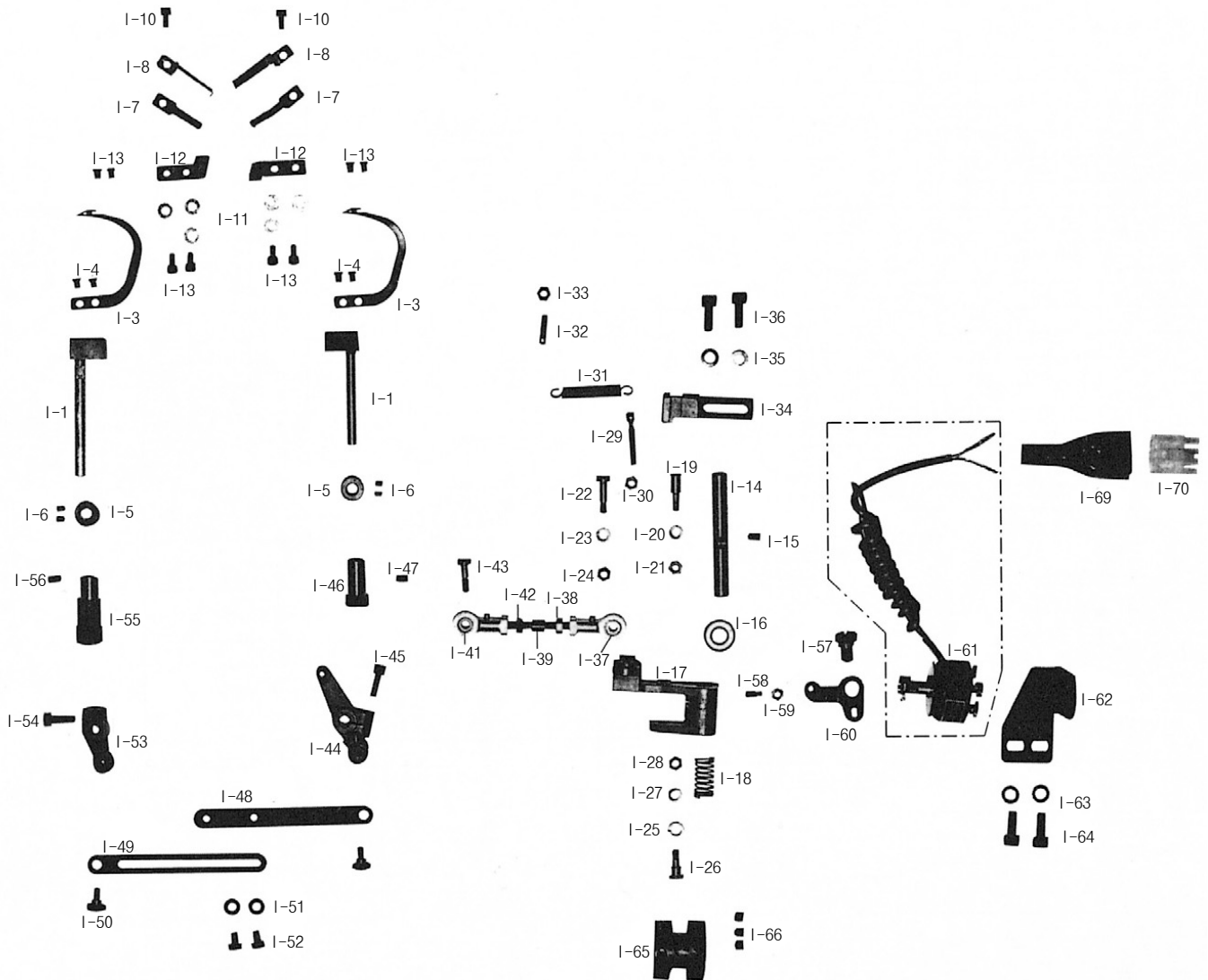
Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
I-1	10-001A-7507	A,AL,B,BL	Moving Knife Shaft(L)	동 메스축(左)	1	
I-2	10-101A-7507	A,AL,B,BL	Moving Knife Shaft(R)	동 메스축(右)	1	
I-3	GP-012112-02	A,AL,B,BL	Moving Knife	동 메스(2122707-553A)	2	Aug.31.09
I-4	SC-A154-4114	A,AL,B,BL	Screw(11/64"n=40)	접시 머리 보울트(11/64"n=40)	4	
I-5	10-004A-7507	A,AL,B,BL	Moving Knife Shaft Collar	동 메스축 카라	2	
I-6	SC-0105-4517	A,AL,B,BL	Screw(M4)	육각구멍볼이 멈춤나사(M4)	4	
I-7	10-106A-7507	A,AL,B,BL	Thread Catcher	밀실 잡이	2	
I-8	GP-012111-00	A,AL,B,BL	Fixed Knife	고정 메스(2122707-556A)	2	
I-10	SC-A154-4114	A,AL,B,BL	Screw(11/64"n=40)	접시 머리 보울트(11/64"n=40)	2	
I-11	10-010W-7507	A,AL,B,BL	Washer For Moving Knife Tension Adjusting	동 메스 장력 조절 와셔	1	
	WS-000625-00	A,AL,B,BL	Washer For Moving Knife Tension Adjusting(t=0.4)	동 메스 장력 조절 와셔(t=0.4)	1	
I-12	10-001A-7507	A,AL,B,BL	Moving Knife Bracket	동 메스 브라켓	1	
I-13	SC-0211-4113	A,AL,B,BL	Screw(M4×0.7)	육각구멍볼이 보울트(M4×0.7)	4	
I-14	10-013A-7507	A,AL,B,BL	Thread Trimming Rock Link Shaft	사절 요동 링크축	1	
I-15	10-017S-8577	A,AL,B,BL	Screw For I-14	동 메스 축 붓싱 고정나사	1	
I-16	10-044R-5607	A,AL,B,BL	Cushion Rubber	쿠션 고무(B)	1	
I-17	10-015A-7507	A,AL,B,BL	Thread Trimming Rock Link	사절 요동 링크	1	
I-18	41-288G-7500	A,AL,B,BL	Return Spring For Stopper Pin	스토퍼 핀 복귀 스프링	1	
I-19	10-050S-8577	A,AL,B,BL	Screw For Stopper Pin	스토퍼 핀나사	1	
I-20	07-011W-1230	A,AL,B,BL	Washer For Stopper Pin	가마잡이 와셔	1	
I-21	10-033C-7507	A,AL,B,BL	Nut For Stopper Pin	볼 조인트 너트(右)	1	
I-22	10-034S-7507	A,AL,B,BL	Stud Screw For Rod End(R)	요동 링크 연결 조인트 단나사	1	
I-23	07-011W-1230	A,AL,B,BL	Washer For I-22	가마잡이 와셔	1	
I-24	10-033C-7507	A,AL,B,BL	Nut For I-22	볼 조인트 너트(右)	1	
I-25	10-066A-7507	A,AL,B,BL	Roller For Thread Trimming Cam	로울러	1	
I-26	10-067S-7507	A,AL,B,BL	Stud Screw For Thread Trimming Cam Roller	사절 캠 로울러 단나사	1	
I-27	07-011W-1230	A,AL,B,BL	Washer For I-26	가마잡이 와셔	1	
I-28	10-033C-7507	A,AL,B,BL	Nut For I-26	볼 조인트 너트(右)	1	
I-29	06-040S-1600	A,AL,B,BL	Adjusting Screw For Return Spring	스프링 걸이 축나사	1	
I-30	SN-0101-4000	A,AL,B,BL	Nut(11/64"n=40)	육각너트(11/64"n=40)	1	
I-31	10-021G-7507	A,AL,B,BL	Thread Trimming Return Spring	사절 리턴 스프링	1	
I-32	10-019S-7507	A,AL,B,BL	Return Spring Hook	리턴 스프링 걸이 축나사	1	
I-33	SN-0101-4000	A,AL,B,BL	Nut(11/64"n=40)	육각너트(11/64"n=40)	1	
I-34	10-029A-7507	A,AL,B,BL	Holder For Stopper Pin	사절 캠 운동핀 홀더	1	
I-35	01-020W-2350	A,AL,B,BL	Washer For I-34	싱크로베이스 스프링 와셔(ø6)	2	
I-36	SC-0108-4113	A,AL,B,BL	Screw(M6)	육각구멍볼이 보울트(M6)	2	
I-37	10-220A-8577	A,AL,B,BL	Rod End Bearing(R)	로트 앤드(右)	1	
I-38	10-033C-7507	A,AL,B,BL	Nut(R) For I-37	볼 조인트 너트(右)	1	
I-39#	10-034A-7507	A,AL,B,BL	Joint Connection Stud (1/16"~1 1/2")	볼 조인트 연결봉(1/16"~1 1/2")	1	
I-41	10-221A-8577	A,AL,B,BL	Rod End Bearing(L)	로트 앤드(左)	1	
I-42	10-036C-7507	A,AL,B,BL	Nut(L) For I-41	볼 조인트 너트(左)	1	
I-43	10-024S-8677	A,AL,B,BL	Screw For Moving Knife Shaft Joint	동 메스 축 연결 조인트 침나사	1	
I-44	10-038A-7507	A,AL,B,BL	Moving Knife Shaft Crank(R)	동 메스 축 크랭크(右)	1	
I-45	SC-0162-4113	A,AL,B,BL	Screw(M5×0.8)	육각구멍볼이 보울트(M5×0.8)	1	
I-46	10-140A-7507	A,AL,B,BL	Moving Knife Shaft Bushing(R)	동 메스 축 붓싱(右)	1	
I-47	SC-0105-4517	A,AL,B,BL	Screw(M4)	육각구멍볼이 멈춤나사(M4)	2	
I-48	10-044A-7507	A,AL,B,BL	Moving Knife Shaft Connection Rod(R)	동 메스 축 연결 로트(右)	1	
I-49	10-045A-7507	A,AL,B,BL	Moving Knife Shaft Connection Rod(L)	동 메스 축 연결 로트(左)	1	
I-50	10-046S-7507	A,AL,B,BL	Hinge Screw For I-48, I-49	동 메스 축 연결 로트 힌지나사	2	
I-51	10-020W-2700	A,AL,B,BL	Washer For I-49	스토퍼 짐와셔	2	
I-52	SC-0332-4111	A,AL,B,BL	Screw(M5×0.8)	육각보울트(M5×0.8)	2	
I-53	10-049A-7507	A,AL,B,BL	Moving Knife Shaft Crank(L)	동 메스 축 크랭크(左)	1	
I-54	SC-0162-4113	A,AL,B,BL	Screw(M5×0.8)	육각구멍볼이 보울트(M5×0.8)	1	
I-55	10-051A-7507	A,AL,B,BL	Moving Knife Shaft Bushing(L)	동 메스 축 붓싱(左)	1	
I-56	SC-0105-7500	A,AL,B,BL	Screw(M4)	동 메스 축 카라 고정나사(M4)	1	
I-57	10-053S-7507	A,AL,B,BL	Stud Screw For Clutch Lever	클러치 레버 단나사	1	
I-58	10-551S-7507	A,AL,B,BL	Screw For Clutch Lever Pin	클러치 레버 핀나사	1	

NOTE:

- ①A=KM-750-7
AL=KM-750BL-7
A-1=KM-750
AL-1=KM-750BL
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL
- ②The "*" mark is option parts.
- ③Refer to page 44 for items marked with an asterisk(#)

Thread Trimmer Mechanism

사절 관계

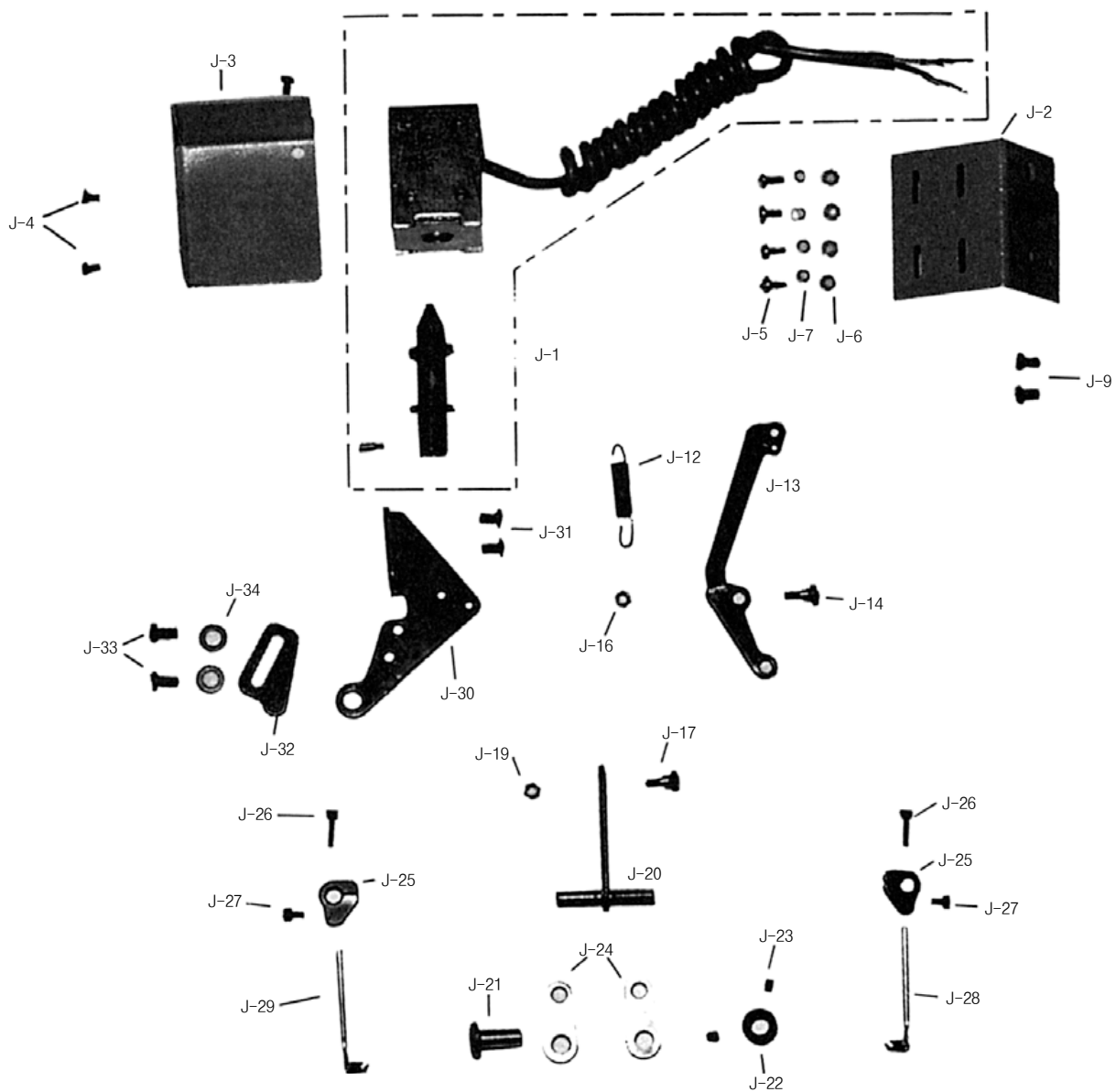


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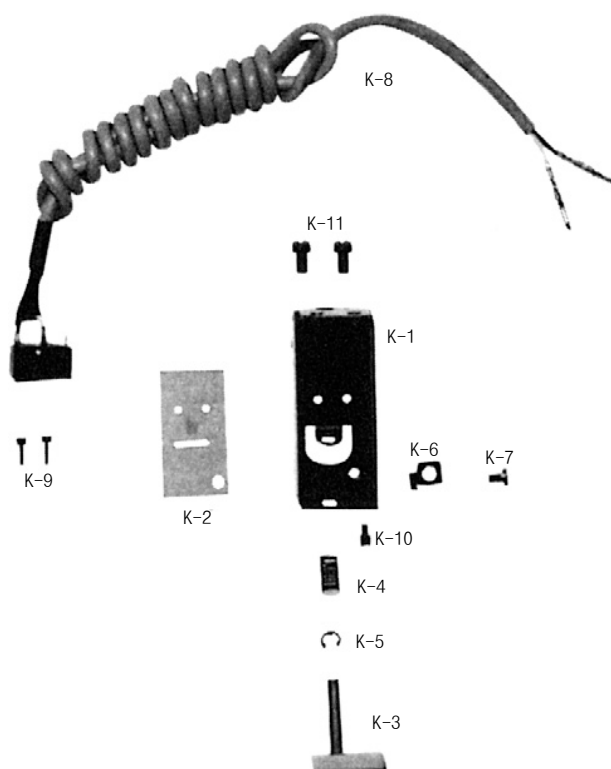
NOTE:

①A=KM-750-7
AL=KM-750BL-7
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AL-1=KM-750BL
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL

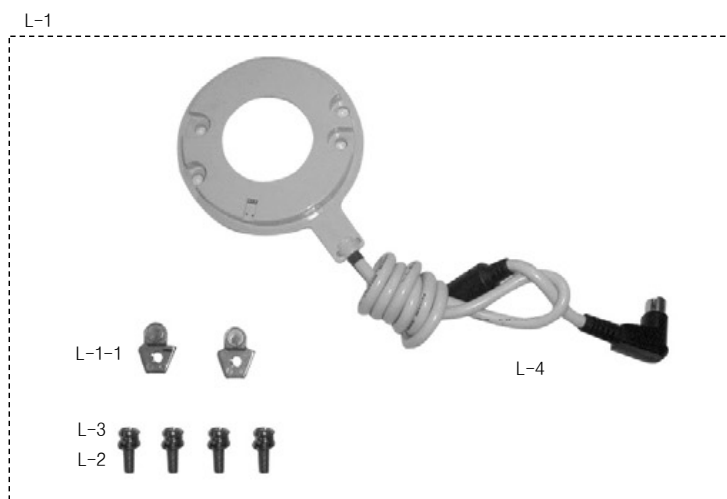
②The “*” mark is option parts.
③Refer to page 44 for items marked with an asterisk(#)



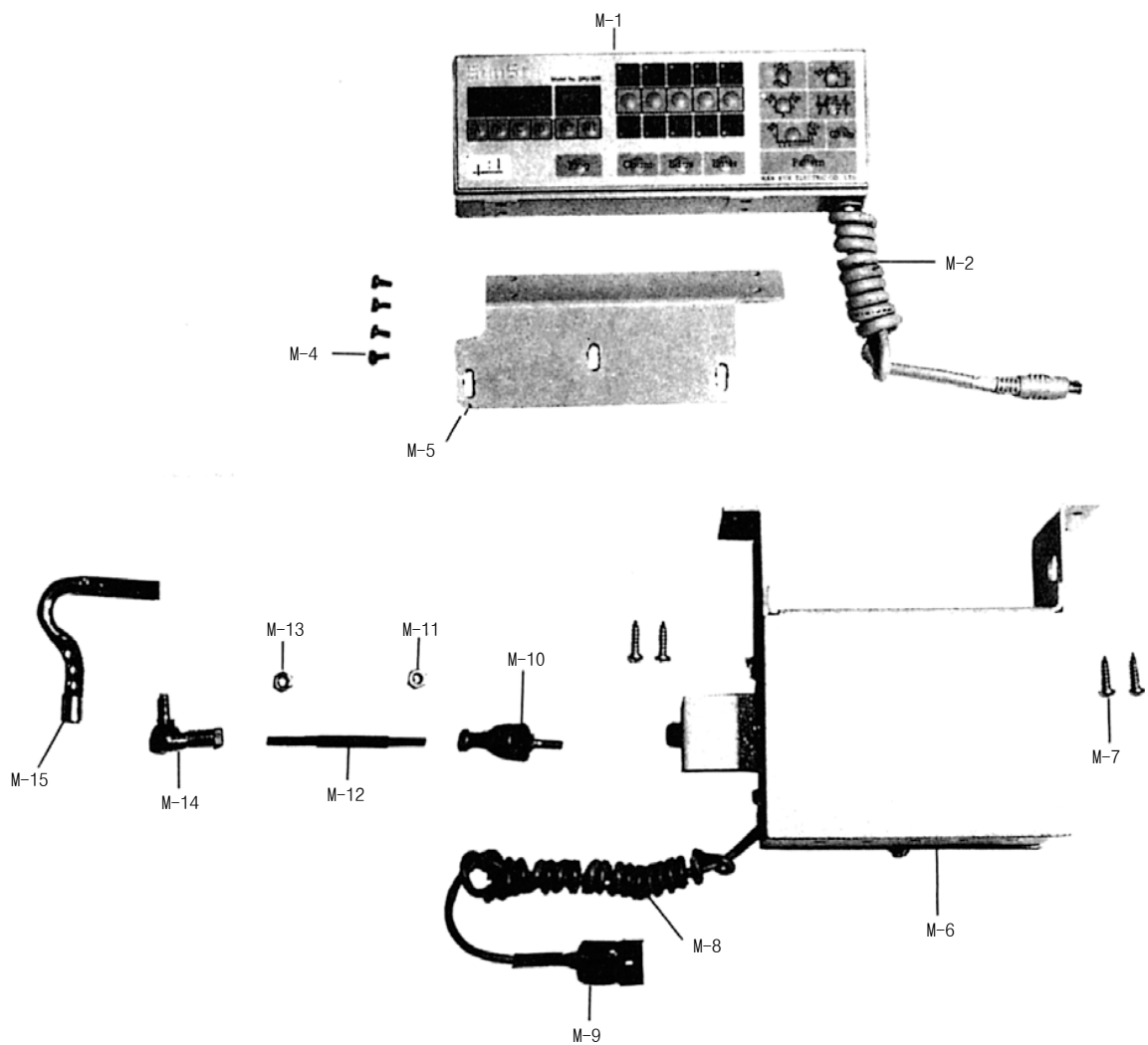
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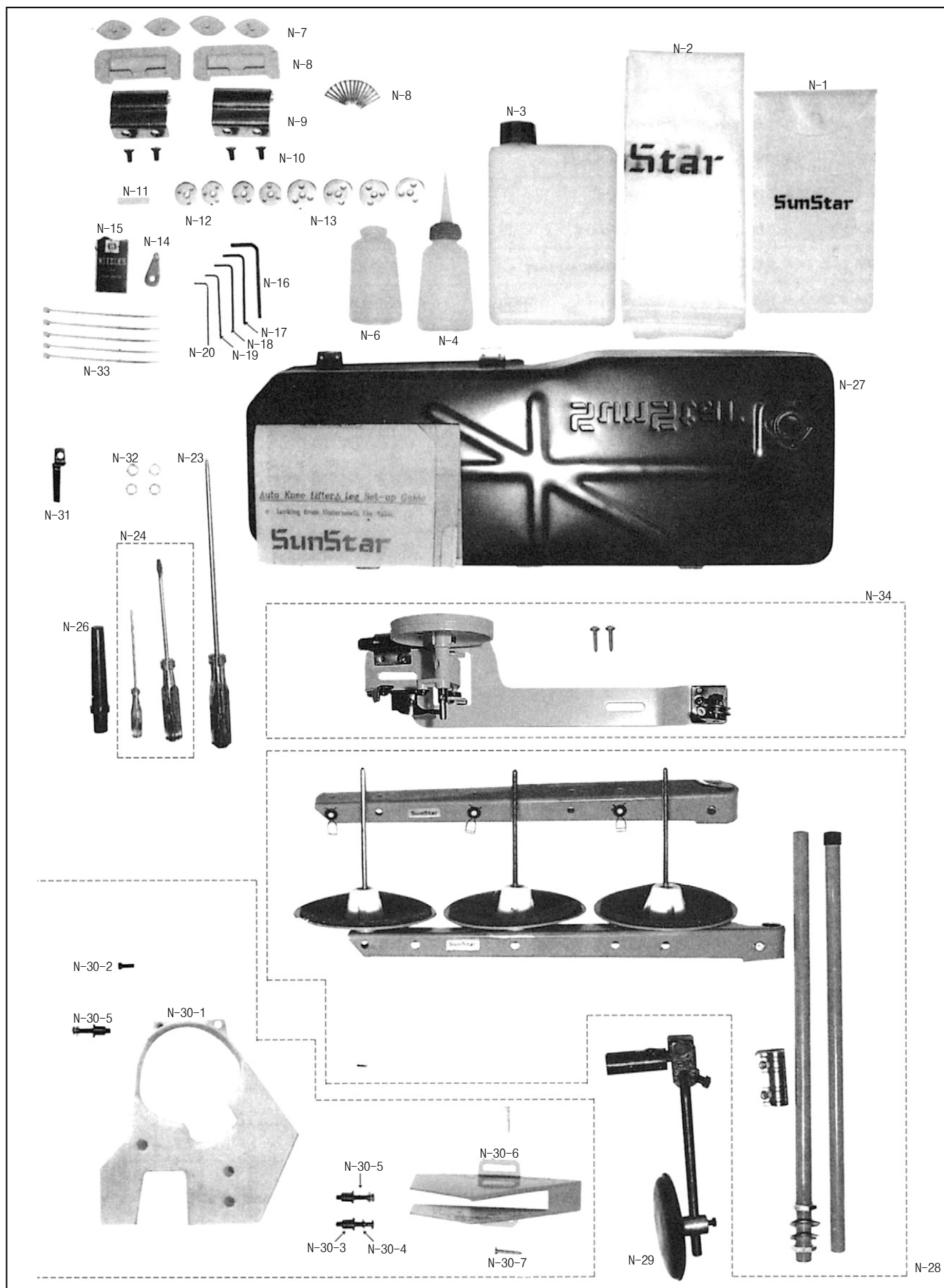
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NOTE:

① A=KM-750-7
AL=KM-750BL-7
A-1=KM-750
AL-1=KM-750BL
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL

② The “*” mark is option parts.



NOTE:

① A=KM-750-7
AL=KM-750BL-7
A-1=KM-750
AL-1=KM-750BL
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL

② The “*” mark is option parts.



Gauge Parts

게이지 파트

1	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
 Needle Plate (A-52)	1/16"(1.6mm)	CGA-GA011100	*	*						
	3/32"(2.4mm)	CGA-GA011200	*	*			*	*		
	1/8"(3.2mm)	CGA-GA011300	*	*			*	*		
	5/32"(4.0mm)	CGA-GA011400	*	*			*	*		
	3/16"(4.8mm)	CGA-GA011500	*	*			*	*		
	7/32"(5.6mm)	CGA-GA011600					*	*		
	1/4"(6.4mm)	CGA-GA001300	*	*			*	*		
	5/16"(7.9mm)	CGA-GA011700	*	*			*	*		
	3/8"(9.5mm)	CGA-GA011800	*	*			*	*		
	7/16"(11.1mm)	CGA-GA011900	*	*			*	*		
	1/2"(12.7mm)	CGA-GA012000	*	*			*	*		
	5/8"(15.9mm)	CGA-GA012100	*	*			*	*		
	3/4"(19.1mm)	CGA-GA012200	*	*			*	*		
	7/8"(22.2mm)	CGA-GA012300	*	*						
	1"(25.4mm)	CGA-GA012400	*	*						
	1,1/4"(31.8mm)	CGA-GA012500	*	*			*	*		
	1,3/8"(34.9mm)	CGA-GA012600	*	*						
	1,1/2"(38.1mm)	CGA-GA012700	*	*						
	2"(50.8mm)	CGA-GA012800	*							

2	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
 Needle Plate (A-52)	1/16"(1.6mm)	01-47SA-7500			*	*				
	3/32"(2.4mm)	01-56SA-7500			*	*			*	*
	1/8"(3.2mm)	01-46SA-7500			*	*			*	*
	5/32"(4.0mm)	01-43SA-7500			*	*			*	*
	3/16"(4.8mm)	01-45SA-7500			*	*			*	*
	7/32"(5.6mm)	01-57SA-7500							*	*
	1/4"(6.4mm)	01-40SA-7500			*	*			*	*
	5/16"(7.9mm)	01-44SA-7500			*	*			*	*
	3/8"(9.5mm)	01-41SA-7500			*	*			*	*
	7/16"(11.1mm)	01-48SA-7500			*	*			*	*
	1/2"(12.7mm)	01-49SA-7500			*	*			*	*
	5/8"(15.9mm)	01-50SA-7500			*	*			*	*
	3/4"(19.1mm)	01-58SA-7500			*	*			*	*
	7/8"(22.2mm)	01-59SA-7500			*	*				
	1"(25.4mm)	01-51SA-7500			*	*				
	1,1/4"(31.8mm)	01-52SA-7500			*	*			*	*
	1,3/8"(34.9mm)	01-60SA-7500			*	*				
	1,1/2"(38.1mm)	01-53SA-7500			*	*				
	2"(50.8mm)	01-54SA-7500			*					
	2,1/16"(52.4mm)	01-55SA-7500			*					

NOTE:

① A=KM-750-7
 AL=KM-750BL-7
 A-1=KM-750
 AL-1=KM-750BL
 B=KM-790-7
 BL=KM-790BL-7
 B-1=KM-790
 BL-1=KM-790BL

3	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
 Presser Foot (C-9)	1/16"(1.6mm)	CGA-GC013800	*		*					
	3/32"(2.4mm)	CGA-GC013900	*		*		*		*	
	1/8"(3.2mm)	CGA-GC014000	*		*		*		*	
	5/32"(4.0mm)	CGA-GC014100	*		*		*		*	
	3/16"(4.8mm)	CGA-GC014200	*		*		*		*	
	7/32"(5.6mm)	CGA-GC014300					*		*	
	1/4"(6.4mm)	CGA-GC014400	*		*		*		*	
	5/16"(7.9mm)	CGA-GC014500	*		*		*		*	
	3/8"(9.5mm)	CGA-GC014600	*		*				*	
	7/16"(11.1mm)	CGA-GC014700	*		*				*	
	1/2"(12.7mm)	CGA-GC014800	*		*				*	
	5/8"(15.9mm)	CGA-GC014900	*		*				*	
	3/4"(19.1mm)	CGA-GC015000	*		*					
	7/8"(22.2mm)	CGA-GC015100	*		*					
	1"(25.4mm)	CGA-GC015200	*		*					
	1,1/4"(31.8mm)	CGA-GC015300	*		*		*		*	
	1,3/8"(34.9mm)	CGA-GC015400	*		*					
	1,1/2"(38.1mm)	CGA-GC015500	*		*					
	2"(50.8mm)	CGA-GC015600	*		*					
	2,1/16"(52.4mm)	CGA-GC015700			*					

4	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
 Presser Foot (C-9)	1/16"(1.6mm)	CGA-GC016300		*		*				
	3/32"(2.4mm)	CGA-GC016000		*		*		*		*
	1/8"(3.2mm)	CGA-GC016100		*		*		*		*
	5/32"(4.0mm)	CGA-GC016400		*		*		*		*
	3/16"(4.8mm)	CGA-GC016200		*		*		*		*
	7/32"(5.6mm)	CGA-GC015900						*		*
	1/4"(6.4mm)	CGA-GC002000		*		*		*		*
	5/16"(7.9mm)	CGA-GC016500		*		*		*		*
	3/8"(9.5mm)	CGA-GC016600		*		*		*		*
	7/16"(11.1mm)	CGA-GC016900		*		*		*		*
	1/2"(12.7mm)	CGA-GC016700		*		*		*		*
	5/8"(15.9mm)	CGA-GC016800		*		*		*		*
	3/4"(19.1mm)	CGA-GC017000		*		*		*		*
	7/8"(22.2mm)	CGA-GC017100		*		*				
	1"(25.4mm)	CGA-GC017200		*		*				
	1,1/4"(31.8mm)	CGA-GC017300		*		*		*		*
	1,3/8"(34.9mm)	CGA-GC017400		*		*				
	1,1/2"(38.1mm)	CGA-GC017500		*		*				

NOTE:
 ①A=KM-750-7
 AL=KM-750BL-7
 A-1=KM-750
 AL-1=KM-750BL
 B=KM-790-7
 BL=KM-790BL-7
 B-1=KM-790
 BL-1=KM-790BL

P

Gauge Parts

게이지 파트

5	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
	1/16"(1.6mm)	CGA-GD007200	*	*	*	*				
	3/32"(2.4mm)	CGA-GD004100	*	*	*	*				
	1/8"(3.2mm)	CGA-GD007300	*	*	*	*				
	5/32"(4.0mm)	CGA-GD007400	*	*	*	*				
	3/16"(4.8mm)	CGA-GD007500	*	*	*	*				
	1/4"(6.4mm)	CGA-GD000300	*	*	*	*				
	5/16"(7.9mm)	CGA-GD007600	*	*	*	*				
	3/8"(9.5mm)	CGA-GD007700	*	*	*	*				
	7/16"(11.1mm)	CGA-GD008100	*	*	*	*				
	1/2"(12.7mm)	CGA-GD007900	*	*	*	*				
	5/8"(15.9mm)	CGA-GD007800	*	*	*	*				
	3/4"(19.1mm)	CGA-GD008200	*	*	*	*				
	7/8"(22.2mm)	CGA-GD004200	*	*	*	*				
	1"(25.4mm)	CGA-GD008000	*	*	*	*				
	1,1/4"(31.8mm)	CGA-GD004300	*	*	*	*				
	1,3/8"(34.9mm)	CGA-GD004400	*	*	*	*				
	1,1/2"(38.1mm)	CGA-GD004500	*	*	*	*				
	2"(50.8mm)	CGA-GD004600	*		*					
	2,1/16"(52.4mm)	CGA-GD004700			*					

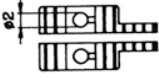
Needle Clamp
(D-16)

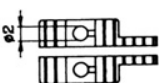
6	Gauge Size		Parts No.	Name of Model							
				A	AL	A-1	AL-1	B	BL	B-1	BL-1
	3/32"(2.4mm)	L	CGA-GD005000					*	*	*	*
		R	CGA-GD005100					*	*	*	*
	1/8"(3.2mm)	L	CGA-GD005600					*	*	*	*
		R	CGA-GD006600					*	*	*	*
	5/32"(4.0mm)	L	CGA-GD005700					*	*	*	*
		R	CGA-GD006700					*	*	*	*
	3/16"(4.8mm)	L	CGA-GD005500					*	*	*	*
		R	CGA-GD006500					*	*	*	*
	7/32"(5.6mm)	L	CGA-GD005800					*	*	*	*
		R	CGA-GD006800					*	*	*	*
	1/4"(6.4mm)	L	CGA-GD005200					*	*	*	*
		R	CGA-GD006200					*	*	*	*
	5/16"(7.9mm)	L	CGA-GD005300					*	*	*	*
		R	CGA-GD006300					*	*	*	*
	3/8"(9.5mm)	L	CGA-GD005400					*	*	*	*
		R	CGA-GD006400					*	*	*	*
	7/16"(11.1mm)	L	CGA-GD005900					*	*	*	*
		R	CGA-GD006900					*	*	*	*
	1/2"(12.7mm)	L	CGA-GD006000					*	*	*	*
		R	CGA-GD007000					*	*	*	*
	5/8"(15.9mm)	L	CGA-GD006100					*	*	*	*
		R	CGA-GD007100					*	*	*	*
	1,1/4"(31.8mm)	L	04-22LA-7900					*	*	*	*
		R	04-22RA-7900					*	*	*	*
	3/4"(19.1mm)	L	04-23LA-7900					*	*	*	*
		R	04-23RA-7900					*	*	*	*

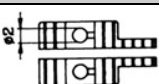
Needle Clamp
(D-45, D-46)

NOTE:

①A=KM-750-7
AL=KM-750BL-7
A-1=KM-750
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL
②L=Left
R=Right

7	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
  Feed Dog (F-59)	1/16"(1.6mm)	CGA-GB008200	*							
	3/32"(2.4mm)	CGA-GB008300	*				*			
	1/8"(3.2mm)	CGA-GB008400	*				*			
	5/32"(4.0mm)	CGA-GB008500	*				*			
	3/16"(4.8mm)	CGA-GB008600	*				*			
	7/32"(5.6mm)	CGA-GB008700					*			
	1/4"(6.4mm)	CGA-GB008800	*				*			
	5/16"(7.9mm)	CGA-GB008900	*				*			
	3/8"(9.5mm)	CGA-GB009000	*				*			
	7/16"(11.1mm)	CGA-GB009100	*				*			
	1/2"(12.7mm)	CGA-GB009200	*				*			
	5/8"(15.9mm)	CGA-GB009300	*				*			
	3/4"(19.1mm)	CGA-GB009400	*				*			
	7/8"(22.2mm)	CGA-GB009500	*							
	1"(25.4mm)	CGA-GB009600	*							
	1, 1/4"(31.8mm)	CGA-GB009700	*				*			
	1, 3/8"(34.9mm)	CGA-GB009800	*							
	1, 1/2"(38.1mm)	CGA-GB009900	*							
	2"(50.8mm)	CGA-GB010000	*							

8	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
  Feed Dog (F-59)	1/16"(1.6mm)	CGA-GB010100		*						
	3/32"(2.4mm)	CGA-GB010200		*			*(Option)	*		
	1/8"(3.2mm)	CGA-GB010300		*			*(Option)	*		
	5/32"(4.0mm)	CGA-GB010400		*			*(Option)	*		
	3/16"(4.8mm)	CGA-GB010500		*			*(Option)	*		
	7/32"(5.6mm)	CGA-GB010600					*(Option)	*		
	1/4"(6.4mm)	CGA-GB001300		*			*(Option)	*		
	5/16"(7.9mm)	CGA-GB010700		*			*(Option)	*		
	3/8"(9.5mm)	CGA-GB017800		*			*(Option)	*		
	7/16"(11.1mm)	CGA-GB010800		*			*(Option)	*		
	1/2"(12.7mm)	CGA-GB010900		*			*(Option)	*		
	5/8"(15.9mm)	CGA-GB011000		*			*(Option)	*		
	3/4"(19.1mm)	CGA-GB011100		*			*(Option)	*		
	7/8"(22.2mm)	CGA-GB011200		*						
	1"(25.4mm)	CGA-GB011300		*						
	1, 1/4"(31.8mm)	CGA-GB011400		*			*(Option)	*		
	1, 3/8"(34.9mm)	CGA-GB011500		*						
	1, 1/2"(38.1mm)	CGA-GB011600		*						

9	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
  Feed Dog (F-59-2)	3/32"(2.4mm)	CGA-GB011700						*(Option)		
	1/8"(3.2mm)	CGA-GB011800						*(Option)		
	5/32"(4.0mm)	CGA-GB011900						*(Option)		
	3/16"(4.8mm)	CGA-GB012000						*(Option)		
	7/32"(5.6mm)	CGA-GB012100						*(Option)		
	1/4"(6.4mm)	CGA-GB012300						*(Option)		
	5/16"(7.9mm)	CGA-GB012200						*(Option)		
	3/8"(9.5mm)	CGA-GB012400						*(Option)		
	7/16"(11.1mm)	CGA-GB012500						*(Option)		
	1/2"(12.7mm)	CGA-GB012600						*(Option)		
	5/8"(15.9mm)	CGA-GB012700						*(Option)		

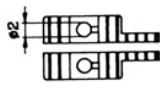
NOTE:

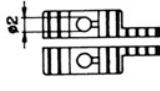
①A=KM-750-7
 AL=KM-750BL-7
 A-1=KM-750
 AL-1=KM-750BL
 B=KM-790-7
 BL=KM-790BL-7
 B-1=KM-790
 BL-1=KM-790BL

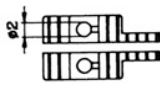
P

Gauge Parts

게이지 파트

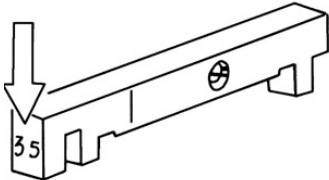
10	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
  Feed Dog (F-59)	1/16" (1.6mm)	CGA-GB012800			*					
	3/32" (2.4mm)	CGA-GB012900			*				*	
	1/8" (3.2mm)	CGA-GB013000			*				*	
	5/32" (4.0mm)	CGA-GB013800			*				*	
	3/16" (4.8mm)	CGA-GB013100			*				*	
	7/32" (5.6mm)	CGA-GB013700							*	
	1/4" (6.4mm)	CGA-GB008000			*				*	
	5/16" (7.9mm)	CGA-GB013200			*				*	
	3/8" (9.5mm)	CGA-GB013300			*				*	
	7/16" (11.1mm)	CGA-GB013900			*				*	
	1/2" (12.7mm)	CGA-GB013500			*				*	
	5/8" (15.9mm)	CGA-GB013400			*				*	
	3/4" (19.1mm)	CGA-GB014000			*				*	
	7/8" (22.2mm)	CGA-GB014100			*					
	1" (25.4mm)	CGA-GB013600			*					
	1, 1/4" (31.8mm)	CGA-GB014200			*				*	
	1, 3/8" (34.9mm)	CGA-GB014600			*					
	1, 1/2" (38.1mm)	CGA-GB014300			*					
	2" (50.8mm)	CGA-GB014400			*					
	2, 1/16" (52.4mm)	CGA-GB014500			*					

11	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
  Feed Dog (F-59)	1/16" (1.6mm)	CGA-GB014900				*				
	3/32" (2.4mm)	CGA-GB015000				*			*(Option)	*
	1/8" (3.2mm)	CGA-GB015100				*			*(Option)	*
	5/32" (4.0mm)	CGA-GB015200				*			*(Option)	*
	3/16" (4.8mm)	CGA-GB015300				*			*(Option)	*
	7/32" (5.6mm)	CGA-GB014800							*(Option)	*
	1/4" (6.4mm)	CGA-GB017900				*			*(Option)	*
	5/16" (7.9mm)	CGA-GB015400				*			*(Option)	*
	3/8" (9.5mm)	CGA-GB015500				*			*(Option)	*
	7/16" (11.1mm)	CGA-GB015600				*			*(Option)	*
	1/2" (12.7mm)	CGA-GB015700				*			*(Option)	*
	5/8" (15.9mm)	CGA-GB015800				*			*(Option)	*
	3/4" (19.1mm)	CGA-GB015900				*			*(Option)	*
	7/8" (22.2mm)	CGA-GB016000				*				
	1" (25.4mm)	CGA-GB016100				*				
	1, 1/4" (31.8mm)	CGA-GB016200				*			*(Option)	*
	1, 3/8" (34.9mm)	CGA-GB016300				*				
	1, 1/2" (38.1mm)	CGA-GB016400				*				

12	Gauge Size	Parts No.	Name of Model							
			A	AL	A-1	AL-1	B	BL	B-1	BL-1
  Feed Dog (F-59)	3/32" (2.4mm)	CGA-GB016500								*(Option)
	1/8" (3.2mm)	CGA-GB016600								*(Option)
	5/32" (4.0mm)	CGA-GB016700								*(Option)
	3/16" (4.8mm)	CGA-GB016800								*(Option)
	7/32" (5.6mm)	CGA-GB016900								*(Option)
	1/4" (6.4mm)	CGA-GB017000								*(Option)
	5/16" (7.9mm)	CGA-GB017100								*(Option)
	3/8" (9.5mm)	CGA-GB017200								*(Option)
	7/16" (11.1mm)	CGA-GB017300								*(Option)
	1/2" (12.7mm)	CGA-GB017400								*(Option)
	5/8" (15.9mm)	CGA-GB017500								*(Option)

NOTE:

① A=KM-750-7
 AL=KM-750BL-7
 A-1=KM-750
 AL-1=KM-750BL
 B=KM-790-7
 BL=KM-790BL-7
 B-1=KM-790
 BL-1=KM-790BL

Ref. No	Slide Block Assembly	Mark	Parts No.	Name of Model			
				B	BL	B-1	BL-1
D-40	Mark 	05(11.05mm)	CNB-BK002400	*	*	*	*
		10(11.10mm)	CNB-BK002500	*	*	*	*
		15(11.15mm)	CNB-BK002600	*	*	*	*
		20(11.20mm)	CNB-BK002700	*	*	*	*
		25(11.25mm)	CNB-BK002800	*	*	*	*
		30(11.30mm)	CNB-BK002900	*	*	*	*
		35(11.35mm)	CNB-BK003000	*	*	*	*
		40(11.40mm)	CNB-BK003100	*	*	*	*
		45(11.45mm)	CNB-BK003200	*	*	*	*
		50(11.50mm)	CNB-BK003300	*	*	*	*
		55(11.55mm)	CNB-BK003400	*	*	*	*
		60(11.60mm)	CNB-BK003500	*	*	*	*
		65(11.65mm)	CNB-BK003600	*	*	*	*
		70(11.70mm)	CNB-BK003700	*	*	*	*
		75(11.75mm)	CNB-BK003800	*	*	*	*
		80(11.80mm)	CNB-BK003900	*	*	*	*
		85(11.85mm)	CNB-BK004000	*	*	*	*
		90(11.90mm)	CNB-BK004100	*	*	*	*
		95(11.95mm)	CNB-BK004200	*	*	*	*

* Check the replacement index
for the above parts before
ordering

NOTE:

①A=KM-750-7
AL=KM-750BL-7
A-1=KM-750
AL-1=KM-750BL
B=KM-790-7
BL=KM-790BL-7
B-1=KM-790
BL-1=KM-790BL

Index

Parts No.	Name of Parts	Page	Ref.No.
01-001A-7500	Arm. Bed Ass'y	7	A-2
01-001A-7507	Arm. Bed Ass'y	7	A-1
01-001A-7900	Arm. Bed Ass'y	7	A-4
01-001A-7907	Arm. Bed Ass'y	7	A-3
01-001C-2350	Cable Holder 5N	7	A-31
01-006A-7900	Face Plate	7	A-9
01-007R-8130	Oil Cap	7	A-24
01-007R-8130	Oil Cap	7	A-38
01-007S-7500	Screw(Upper) For A-5	7	A-6
01-007W-7400	Washer(Upper) For A-5	7	A-7
01-008R-3400	Face Plate Cap	7	A-11
01-009R-2700	Cable Holder 6N	7	A-32
01-009S-7500	Screw(Lower) For A-5	7	A-8
01-010M-2350	Brand Mark	7	A-36
01-012M-7500	Model Mark(KM-750)	7	A-43
01-012M-75L7	Model Mark(KM-750BL-7)	7	A-42
01-013R-7900	Oil Cap For Slide Block Cover	7	A-15
01-014C-8130	Nut For A-59	7	A-58
01-015A-7400	Top Cover Thread Guide	7	A-25
01-018A-7500	Arm Thread Guide Plate(U)	7	A-14
01-019C-7400	Stopper For Thread Take-Up Spring	9	A-67
01-020A-7500	Arm Thread Guide Plate(M)	7	A-16
01-020W-2350	Spring Washer For I-62	33	I-63
01-020W-2350	Washer For I-34	31	I-35
01-022A-7500	Arm Thread Guide Plate(L)	7	A-18
01-024A-7500	Felt For Upper Thread Supply	7	A-18-1
01-028M-7507	Model Mark(KM-750-7)	7	A-41
01-029M-1230	Brand Mark	7	A-10
01-031M-750L	Model Mark(KM-750BL)	7	A-44
01-032M-7907	Model Mark(KM-790-7)	7	A-45
01-033M-79L7	Model Mark(KM-790BL-7)	7	A-46
01-034M-7900	Model Mark(KM-790)	7	A-47
01-035M-790L	Model Mark(KM-790BL)	7	A-48
01-035P-1370	Machine Number Plate	7	A-50
01-035P-7400	Pin For A-50	7	A-49
01-038A-7500	Back Cover Plate	7	A-34
01-042A-7500	Slide Plate "Front"Ass'y	7	A-56
01-044A-7500	Slide Plate(L)	7	A-54
01-045A-7500	Slide Plate(R)	7	A-51
01-046A-7500	Stopper For Slide Plate(R)	7	A-39
01-048A-7500	Bobbin Window	7	A-55
01-101C-7500	Finger Guard	13	C-32
01-101C-7507	Finger Guard	13	C-33
01-40SA-7500	Needle Plate 1/4	7	A-52*
02-003A-2700	Band Clip	7	A-33
02-003A-2700	Nylon Clip	43	N-33
02-004P-7400	Needle Bar Crank Shaft	11	B-33
02-007A-7400	Thrust Ring	11	B-27
02-009M-7400	Oil Felt(A) For B-14	11	B-20
02-009M-7400	Oil Felt(A) For B-23, 24	11	B-25
02-012A-7500	Upper Shaft Bushing(M)	11	B-14
02-013A-7400	Timing Belt	11	B-11
02-014A-7500	Timing Belt Pulley(Upper)	11	B-9
02-015C-7400	Safety Clutch Belt Pulley Ring	25	G-17-1
02-015C-7400	Side Ring	11	B-10
02-019W-1230	Washer For G-62, G-63	27	G-64
02-021A-7400	Needle Clamp 1/4	15	D-16*
02-021A-7507	Pulley(T)	11	B-1
02-022A-7500	Pulley(S)	11	B-2
02-027S-577S	Bushing	11	B-47
02-101A-7500	Upper Shaft(S)	11	B-8
02-101A-7507	Upper Shaft(T)	11	B-7

Parts No.	Name of Parts	Page	Ref.No.
02-103A-740L	Thread Take-Up Lever Holder	11	B-44
02-105A-7400	Link Cam	11	B-28
02-105A-7900	Link Cam	11	B-29
02-108A-7400	Upper Shaft Bushing(F)	11	B-23
02-108A-7400	Upper Shaft Bushing(F)	11	B-24
04-0025-7900	Screw(9/64"n=40)	17	D-42
04-002A-7500	Thread Tension Control Ass'y	9	A-66
04-003A-7900	Needle Bar Crank Shaft	11	B-34
04-004A-7400	Needle Bar Crank	15	D-8
04-005A-7900	Needle Bar Crank	15	D-31
04-010A-7900	Needle Bar Clamp Assembly	15	D-29
04-012C-7400	Needle Bar Wick Holder(Upper)	15	D-11
04-013C-7400	Needle Bar Wick Holder(Lower)	15	D-13
04-016A-7900	Needle Bar Clamp	15	D-29-1
04-018A-7900	Latchet(L)	15	D-29-12
04-019A-7900	Latchet(R)	15	D-29-13
04-020S-7400	Screw For D-19	15	D-20
04-020S-7400	Screw For Hook Base	27	G-90
04-021C-7400	Wick Support(Needle Bar Frame)	17	D-54
04-021C-7400	Wick Supporter	15	D-21
04-021S-7900	Screw For D-29-3	15	D-29-2
04-022S-7900	Screw For D-29-15	15	D-29-16
04-023A-7900	Latchet Bracket	15	D-29-15
04-024A-7900	Cover For Releasing Pin	15	D-29-3
04-025P-7900	Needle Bar Releasing Pin	15	D-29-5
04-026P-7900	Hinge Pin "A" For Clutch Lever	15	D-29-8
04-028P-7900	Hinge Pin "B" For Clutch Lever	15	D-29-10
04-029P-7900	Hinge Pin For Latchet	15	D-29-11
04-030G-7900	Release Pin Return Spring	15	D-29-4
04-031G-7900	Clutch Lever Return Spring	15	D-29-6
04-032G-7900	Latchet Return Spring	15	D-29-14
04-033P-7900	Needle Bar Down Positioning Pin	15	D-29-9
04-102A-7400	Needle Bar Clamp	15	D-9
04-105A-7400	Needle Bar Guide Slide Block	15	D-5
04-107A-7400	Needle Bar Guide Plate	15	D-6
04-110A-7400	Needle Bar Rock Shaft	15	D-1
04-111A-7400	Needle Bar Rock Shaft Bush(F)	15	D-2
04-114A-7400	Needle Bar Rock Shaft Bush(R)	15	D-3
04-115A-7400	Needle Bar Rock Link	15	D-23
04-11LA-7900	Needle Clamp(L)	17	D-45*
04-11RA-7900	Needle Clamp(R)	17	D-46*
05-001A-7500	Presser Bar Bushing(L)	13	C-6
05-002C-2500	Nut(9/16"n=20)	13	C-1
05-007C-1230	Presser Adjusting Bar	13	C-35
05-014C-250A	Spring For C-2	13	C-3
05-014C-250B	Spring For C-2	13	C-34
05-020A-7400	Presser Foot 1/4	13	C-9*
05-106A-2070	Presser Bar	13	C-7
06-001A-7500	Length Control Dial Plate	21	F-1
06-001C-7400	Oil Cap	7	A-37
06-005A-7500	Link For Reverse Lever Spring Assembly	23	F-83
06-008A-7500	Reverse Feed Control Shaft	21	F-9
06-009A-7500	Feed Regulator	21	F-10
06-010A-750L	Feed Regulator	21	F-11
06-010R-1230	O-Ring For F-7	21	F-6
06-012P-7400	Pin For F-1	21	F-4
06-013M-740L	Length Control Dial Plate	21	F-2
06-015A-7500	Stud Screw For F-15	21	F-16
06-019A-5607	Stud Screw For F-80	23	F-90
06-020C-7400	E-Ring(Ø6)	21	F-41
06-022A-5607	Stud Screw For F-92	23	F-93
06-022C-7400	Reverse Lever Stopper(Lower)	23	F-78

Parts No.	Name of Parts	Page	Ref.No.
06-023A-5607	Reverse Solenoid Bracket	23	F-94
06-023M-2700	Plug For E-36	19	E-39
06-024A-5607	Stud For F-92	23	F-95
06-024A-7500	Bearing Cover For Feed Cam	21	F-29
06-024G-1230	Reverse Lever Return Spring	23	F-85
06-026A-5607	Reverse Solenoid Assembly	23	F-97
06-027G-7400	Spring For F-1	21	F-5
06-029A-5607	Reverse Solenoid Cover	23	F-99
06-029A-7500	Slide Block Guide Plate	21	F-34
06-032P-7400	Slide Block Shaft	21	F-32
06-033M-3800	E-Ring(Ø3)	37	K-5
06-033M-7400	Felt For F-17, F-18	21	F-21
06-033M-7400	Oil Felt	11	B-46
06-035A-7400	Feed Cam Connecting Rod	21	F-31
06-036A-7400	Needle Bearing For F-25, F-26	21	F-28
06-040P-7400	Stud For F-37, F-38	21	F-40
06-040S-1600	Adjusting Screw For Return Spring	31	I-29
06-040S-1600	Stud Screw For F-86	23	F-88
06-043W-5607	Washer For F-73	23	F-72
06-044A-5607	Auto Reverse Lever	23	F-73
06-046W-7400	Washer For F-51	21	F-53
06-050A-7500	Feed Bar	23	F-55
06-051W-7400	Washer For Feed Bar Fork	23	F-58
06-053M-7400	Felt For F-56	23	F-63
06-053W-1230	Washer For F-67	23	F-70
06-054A-5700	Vertical Feed Eccentric Cam	25	G-27
06-054A-7400	Feed Dog 1/4	23	F-59*
06-062A-7500	Reverse Lever	23	F-67
06-066G-7507	Reverse Lever Spring(A)	23	F-71
06-071S-7507	Stud Screw For F-67	23	F-76
06-072R-7507	Upper Stopper Rubber For Reverse Lever	23	F-77
06-075A-7507	Reverse Crank Assembly	23	F-80
06-086A-7507	Reverse Link	23	F-91
06-107A-7507	Reverse Feed Control Shaft	21	F-8
06-112A-7500	Feed Regulator Eccentric Wheel Shaft	21	F-13
06-114A-7500	Feed Regulator Connecting Rod	21	F-15
06-116A-7500	Feed Regulator Shaft	21	F-17
06-116A-750L	Feed Regulator Shaft	21	F-18
06-118A-5607	Reverse Solenoid Crank	23	F-92
06-120A-7500	Feed Cam	21	F-25
06-120A-750L	Feed Cam	21	F-26
06-137A-7400	Level Feed Connecting Link	21	F-36
06-139A-7400	Feed Rock Shaft Bushing(R)	21	F-42
06-139C-1600	Spring Hook For Reverse Lever	23	F-86
06-141A-7400	Level Feed Crank	21	F-37
06-141A-7500	Feed Rock Shaft Front Bushing	21	F-46
06-141A-750L	Level Feed Crank	21	F-38
06-142A-7400	Collar For F-48	21	F-44
06-143A-7500	Feed Rock Shaft	21	F-48
06-144A-7500	Feed Bar Crank	21	F-49
06-146A-7500	Feed Bar Shaft	21	F-51
06-149A-7507	Feed Bar	21	F-54
06-152A-7400	Feed Bar Fork	23	F-56
07-001A-7507	Lower Shaft	25	G-1-1
07-002A-7500	Lower Shaft Front Bushing	25	G-2#
07-003M-7400	Felt	29	H-47
07-004M-7400	Felt For G-2, 5	25	G-3
07-007A-5607	Bearing (6904NR)	25	G-8
07-011A-5607	Bearing(6004NR)	11	B-5
07-011A-5607	Bearing(6004NR)	25	G-12
07-011W-1230	Washer For A-75	9	A-81
07-011W-1230	Washer For I-22	31	I-23

Index

Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.
07-011W-1230	Washer For I-26	31	I-27	10-020W-2700	Washer For I-49	31	I-51	11-032P-7507	Stopper	35	J-32
07-011W-1230	Washer For Stopper Pin	31	I-20	10-020W-2700	Washer For J-32	35	J-34	11-125A-7507	Wiper Link "C"	35	J-24
07-017A-7500	Timing Belt Pulley(Lower)	25	G-17-2	10-020W-2700	Washer For N-30-1	43	N-30-4	12-001A-7507	Reverse Button Case	37	K-1
07-044A-7500	Rotary Hook Bushing(Upper)	25	G-49	10-021G-7507	Thread Trimming Return Spring	31	I-31	12-002A-7507	Insulation Film	37	K-2
07-047W-7500	Rotary Hook Bearing Stop Ring	25	G-52	10-024S-8677	Screw For Moving Knife Shaft Joint	31	I-43	12-003A-7507	Reverse Button S/W Assembly	37	K-8
07-048A-7500	Rotary Hook Needle Bearing	25	G-53	10-029A-7507	Holder For Stopper Pin	31	I-34	12-004A-7507	Spring For Reverse Button	37	K-4
07-051A-7507	Hook	27	G-69	10-033C-7507	Nut For I-22	31	I-24	12-006P-7507	Stopper For Reverse Button	37	K-6
07-052A-75L7	Hook	27	G-73	10-033C-7507	Nut For Stopper Pin	31	I-21	12-013A-7507	Reverse Button Assembly	37	K-3
07-052A-790L	Hook	27	G-75	10-033C-7507	Nut For I-26	31	I-28	12-015M-2350	Cable For Auto Knee Lifting Solenoid	41	M-8
07-053A-7500	Hook	27	G-70	10-033A-7507	Joint Connection Stud (1/16"~1/2 ")	31	I-39#	13-0000-SE55	Synchronizer Ass'y-Servo	39	L-1-4
07-054A-750L	Hook	27	G-74	10-034S-7507	Stud Screw For Rod End(R)	31	I-22	15-017A-7900	Needle Bar Guide Slide Block	15	D-30
07-055A-7900	Hook	27	G-72	10-036C-7507	Nut(L) For I-41	31	I-42	15-018A-7900	Slide Block Cover	17	D-41
07-056A-7907	Hook	27	G-71	10-038A-7507	Moving Knife Shaft Crank(R)	31	I-44	15-020A-7900	Slide Block	15	D-40#
07-058G-7507	Bobbin Tension Spring	27	G-76	10-044A-7507	Moving Knife Shaft Connection Rod(R)	31	I-48	15-022G-7900	Spring For D-32	15	D-33
07-062A-75L7	Bobbin Case	27	G-82	10-044R-5607	Cushion Rubber	31	I-16	15-023C-7900	Spring Cover	15	D-35
07-063A-7900	Bobbin Case	27	G-80	10-045A-7507	Moving Knife Shaft Connection Rod(L)	31	I-49	15-220A-7900	Slide Block	21	F-33
07-063A-7900	Bobbin Case	27	G-81	10-046S-7507	Hinge Screw For I-48, I-49	31	I-50	15-325A-7900	Needle Bar Rotate Stopper Block	15	D-37
07-064A-790L	Bobbin Case	27	G-83	10-049A-7507	Moving Knife Shaft Crank(L)	31	I-53	17-001A-7900	Needle Bar Change Lever Bracket	19	E-1
07-064A-790L	Bobbin Case	27	G-84	10-050S-8577	Screw For Stopper Pin	31	I-19	17-003A-7900	Slide Plate	19	E-3
07-101A-7500	Lower Shaft	25	G-1	10-051A-7507	Moving Knife Shaft Bushing(L)	31	I-55	17-004A-7900	Set Screw For Slide Plate	19	E-4
07-104A-7500	Lower Shaft Middle Bushing	25	G-5#	10-053S-7507	Stud Screw For Clutch Lever	31	I-57	17-005A-7900	Releasing Plate For Needle Bar	19	E-6
07-106A-7500	Bearing Bushing	25	G-7	10-056A-7507	Thread Trimming Solenoid Assembly	33	I-61	17-007G-7907	Return Spring For Solenoid Shaft	19	E-29
07-108A-5607	Bearing Bushing	25	G-11	10-057A-7507	Bracket For I-61	33	I-62	17-007S-7900	Spring For E-6	19	E-5
07-112A-5607	Bearing Presser	25	G-15	10-066A-7507	Roller For Thread Trimming Cam	31	I-25	17-008A-7900	Needle Bar Change Lever Assembly	19	E-8
07-142A-7500	Rotary Hook Bushing(Lower)	25	G-47	10-067S-7507	Stud Screw For Thread Trimming Cam Roller	31	I-26	17-010A-7900	Needle Bar Change Indication Plate	19	E-10
07-145A-750L	Rotary Hook Bushing(Upper)	25	G-50	10-101A-7507	Moving Knife Shaft(R)	31	I-2	17-012A-7900	Ball Guide Bushing	19	E-12
07-160A-7500	Bobbin	27	G-78	10-106A-7507	Thread Catcher	31	I-7	17-013G-7900	Neutral Spring For E-8	19	E-13
07-160A-7500	Bobbin	43	N-12	10-140A-7507	Moving Knife Shaft Bushing(R)	31	I-46	17-014A-7900	Neutral Positioning Ball	19	E-14
07-161A-750L	Bobbin	27	G-79	10-220A-8577	Rod End Bearing(R)	31	I-37	17-017S-7507	Set Screw(B) For E-18, E-19	19	E-28
07-161A-750L	Bobbin	43	N-13	10-221A-8577	Rod End Bearing(L)	31	I-41	17-017S-7900	Hinge Pin Screw For E-18, 19	19	E-17
07-172A-7500	Opener Lever Shaft	27	G-66	10-551S-7507	Screw For Clutch Lever Pin	31	I-58	17-019G-7907	Return Spring For E-8	19	E-22
07-252A-5607	Stopper Collar For F-17, F-18	21	F-19	10-554A-7507	Clutch Lever	33	I-60	17-020A-7900	Bracket For Slide Block Moving Shaft	19	E-23
08-002A-750L	Thread Take-Up Lever	11	B-40	11-0000-2507	Synchronizer Ass'y	39	L-1	17-022A-7907	Slide Block Moving Shaft(T)	19	E-19
08-004A-790L	Thread Take-Up Lever	11	B-42	11-001A-7507	Wiper Solenoid	35	J-1	17-023A-7900	Slide Block Moving Shaft(S)	19	E-18
08-010B-3701	Plug For A-75	9	A-79	11-002A-7507	Wiper Solenoid Bracket	35	J-2	17-024A-7900	Slide Block Moving Lever	19	E-25
08-014C-3701	Tube(C)	41	M-9	11-003A-7507	Wiper Solenoid Cover	35	J-3	17-025G-7900	Positioning Spring For Slide Block	19	E-26
08-101A-8130	Hinge Pin For Thread Take Up Lever	11	B-38	11-013G-7507	Return Spring For J-1	35	J-12	17-027A-7907	Set Screw For E-41	19	E-35
08-103A-7500	Thread Take-Up Lever	11	B-41	11-014A-7507	Wiper Link "A" Ass'y	35	J-13	17-028A-7900	Collar For Slide Block Moving Shaft	19	E-20
09-001A-7400	Lower Shaft Spiral Gear	25	G-24	11-015S-7507	Stud Screw For J-13	35	J-14	17-033A-7907	Needle Bar Change Solenoid	19	E-36
09-002A-7400	Hook Gear	25	G-45	11-015S-7507	Stud Screw For J-20	35	J-17	17-041S-7907	Ball Guide Screw	19	E-46
09-003A-7400	Opener	27	G-62	11-016W-2700	Spring Washer For E-36	19	E-45-3	17-042A-7907	Connection Lever For E-41	19	E-44
09-005A-7400	Opener Link	25	G-56	11-016W-2700	Spring Washer For J-1	35	J-7	17-084A-7900	Stud For Needle Bar Change Guide Plate	19	E-9
09-014A-740L	Opener	27	G-63	11-017C-7507	Nut For J-14	35	J-16	17-311A-7907	Cover For Solenoid	19	E-30
09-025W-8270	Washer(1.2t)	13	C-36	11-017C-7507	Stud Nut For J-17	35	J-19	17-312A-7907	Stud For Solenoid Shaft Connection Lever	19	E-32
09-026A-7400	Pinch Sleeve(Upper)	27	G-85-1	11-017S-7500	Nut For C-17	13	C-16	17-314S-7907	Nut For E-32	19	E-34
09-027A-7400	Pinch Sleeve(Lower)	27	G-85-2	11-017W-2700	Washer For E-36	19	E-45-2	17-436C-7907	Tube For A-75	9	A-78
09-034W-7400	Washer For Hook Base	27	G-89	11-017W-2700	Washer For J-1	35	J-6	17-437C-7907	Tube For E-36	19	E-40
09-043G-740L	Bobbin Tension Spring	27	G-77	11-018M-2350	Plug Cover For E-47	19	E-50	17-500A-7907	Needle Bar Change Switch	19	E-47
09-104A-740L	Opener Lever	27	G-58	11-018M-2350	Plug(Large) For I-61	33	I-70	18-015S-5607	Nut(L)	41	M-13
09-106A-7400	Screw For Opener Link Shaft	27	G-61	11-019M-2350	Tube For E-47	19	E-51	18-016S-5607	Nut(R)	41	M-11
09-115A-740L	Opener Lever	27	G-59	11-019M-2350	Tube(Large) For I-61	33	I-69	18-020A-5607	Ball Joint(Right)	41	M-10
09-116A-740L	Opener Link	25	G-57	11-020A-2500	Magnetic Holder	39	L-1-1	18-021A-5607	Ball Joint(Left)	41	M-14
10-001A-7507	Moving Knife Bracket	31	I-12	11-021A-7507	Wiper Shaft Ass'y	35	J-20	18-107B-9000	Auto Knee Lifter Solenoid	41	M-6
10-001A-7507	Moving Knife Shaft(L)	31	I-1	11-021S-2500	Screw For L-1-1	39	L-1-3	25-004A-3200	Middle Connecting Bar	41	M-12
10-004A-7507	Moving Knife Shaft Collar	31	I-5	11-022A-7507	Wiper Link Shaft	35	J-21	25-006A-3200	Knee Lifting Shaft	41	M-15
10-007A-7507	Fixed Knife	43	N-31	11-022W-2500	Washer For L-1-1	39	L-1-2	30-001M-SE55	Screw	41	M-4
10-010W-7507	Washer For Moving Knife Tension Adjusting	31	I-11	11-023A-7507	Collar For C-21	13	C-20	40-002A-7500	Thread Tension Control Ass'y	9	A-65
10-010W-7507	Washer For Moving Knife Tension Adjusting	43	N-32	11-023A-7507	Collar For J-23	35	J-22	40-002A-7507	Thread Tension Control Ass'y	9	A-63
10-013A-7507	Thread Trimming Rock Link Shaft	31	I-14	11-026A-7507	Wiper Holder	35	J-25	40-002A-7507	Thread Tension Control Ass'y	9	A-64
10-015A-7507	Thread Trimming Rock Link	31	I-17	11-029A-7507	Wiper(Right)	35	J-28	40-006A-7507	Tension Release Solenoid Assembly	9	A-75
10-017S-8577	Screw For I-14	31	I-15	11-029B-7507	Wiper(Left)	35	J-29	40-010A-5607	Tension Release Bar	9	A-60
10-019S-7507	Return Spring Hook	31	I-32					40-014M-7507	Cable Holder	9	A-82

Index

Parts No.	Name of Parts	Page	Ref.No.
41-101A-1230	Bobbin Winder Assembly	43	N-34
41-288G-7500	Return Spring For Stopper Pin	31	I-18
43-001A-640L	Presser Bar Lifter	13	C-12
43-005C-7500	Nut For C-18	13	C-22
43-007A-7500	Presser Bar Lifter Stud	13	C-21
43-013A-7500	Knee Lifter Lever	13	C-27
43-014S-7500	Stud Screw For C-27	13	C-26
43-015A-5607	Knee Lifting Roller Bracket Assembly	13	C-30
43-015A-7500	Knee Lifter Connecting Rod	13	C-24
43-016A-7500	Knee Lifter Bar	13	C-28
43-017S-7500	Stud Screw For C-24	13	C-25
43-018A-7500	Knee Lifter Assembly	13	C-31
43-026A-7500	Knee Lifter Rock Bar Lever	13	C-31-2
43-026S-8130	Screw(A) For C-31-2	13	C-31-3
43-027A-8130	Lever Shaft Stopper Collar	13	C-31-7
43-027G-8130	Return Spring For C-31-5	13	C-31-6
43-027S-8130	Screw(B) For C-31-2	13	C-31-4
43-027S-8130	Screw(B) For C-31-7	13	C-31-9
43-028A-8130	Lever Shaft Bracket	13	C-31-1
43-030P-8130	Lever Shaft Guide Pin	13	C-31-10
43-116A-8130	Knee Lifting Pad Assembly	43	N-29
44-0000-1230	Oil Wick	11	B-32
44-0000-1230	Oil Wick	11	B-37
44-0000-1230	Oil Wick	11	B-43
44-0000-1230	Oil Wick	15	D-12
44-0000-1230	Oil Wick	17	D-53
44-0000-1230	Oil Wick	21	F-22
44-0000-1230	Oil Wick	27	G-67
44-0000-1230	Oil Wick	29	H-13
44-0000-1230	Oil Wick	29	H-27
44-0000-1230	Oil Wick	29	H-29
44-0000-1230	Oil Wick	29	H-38
44-0000-1230	Oil Wick	29	H-43
44-001C-1230	Tube Holder Spring	29	H-22
44-002A-8130	Oil Pan Assembly	43	N-27
44-004A-7500	Dust Protector	29	H-9
44-008M-7500	Oil Seat	7	A-28
44-009M-7500	Oil Felter	29	H-21
44-010M-7500	Oil Seal(L) For B-14	11	B-18
44-011C-7400	Oil Wick Setting Plate	29	H-41
44-011M-7500	Oil Seal(R) For B-14	11	B-17
44-012C-1230	Oil Hose Left(Hook Base)	29	H-37
44-012C-1230	Oil Hose Ø3(Oil Tank)	29	H-24
44-012C-1230	Oil Hose Ø3(Oil Tank)	29	H-25
44-012C-1230	Oil Hose Right(Hook Base)	29	H-39
44-012C-1230	Oil Hose(Feed Regulator Shaft)	29	H-26
44-012C-1230	Oil Hose(Hook)	29	H-28
44-012C-1230	Oil Hose(Thread Take Up)	29	H-14
44-012P-7500	Oil Tube Pin(A) For B-14	11	B-15
44-012P-7500	Oil Tube Pin(Hook Base)	29	H-40
44-013P-7500	Oil Tube Pin(B) For B-14	11	B-16
44-014A-7500	Oil Tank Ass'y	29	H-15
44-016M-7400	Oil Felt For Thread Takup	29	H-4
44-018C-8130	Oil Tube Choke Plate	29	H-5
44-018R-7500	Oil Cap	29	H-35
44-019M-7400	Felt	29	H-44
44-019M-7400	Felt	29	H-45
44-019M-7400	Felt	29	H-46
44-019M-7400	Felt(B)	29	H-12
44-021A-7500	Oil Terminal	29	H-34
44-021R-7400	Rubber Cap	7	A-23
44-021R-7400	Rubber Cap	29	H-18

Parts No.	Name of Parts	Page	Ref.No.
44-024M-7500	Felt	43	N-11
44-024M-7500	Felt For Upper Thread Supply	7	A-19
44-026G-7400	Tube Holder	29	H-32
44-033C-5607	Oil Cover	29	H-3
44-033C-7500	Oil Cover	29	H-7
44-039M-7500	Hook Oil Felt	25	G-33
44-040W-7500	Felt Washer For Hook Base	25	G-34
44-041M-7500	Oil Hose Ø5(Oil Tank)	29	H-23
44-058C-5607	Wick Holder For F-17, F-18	21	F-23
44-071M-7500	Oil Stopper Plate Presser	29	H-8
44-084M-7500	Supporter For Oil Terminal Tube	29	H-30
44-094R-7500	Oil Adjusting Tube	25	G-39
44-095P-7500	Oil Adjusting Pin	25	G-40
44-097C-7500	Nut For Oil Adjusting	25	G-42
44-098M-7500	Hook Base Cover Gasket	25	G-35
44-099A-7500	Hook Base Cover(R)	25	G-37
44-100A-7500	Hook Base Cover(L)	25	G-36
44-101A-1230	Tube Holder Spring	29	H-48
44-101C-1230	Tube Holder Spring(L)	29	H-22-1
44-106A-7900	Dust Protector	29	H-10
44-107M-7900	Felt For Needle Bar Frame	15	D-14
44-107M-7900	Needle Bar Felt(A)	15	D-34
44-108M-7900	Needle Bar Felt(B)	17	D-50
44-109C-7900	Oil Wick Holder	17	D-51
44-116M-7900	Oil Sticker	9	A-84
44-144M-7500	O-Ring	29	H-16
44-279C-5700	Reinforcement Plate For H-35	29	H-49
60-002A-7500	Belt Cover "A"	43	N-30-1
60-004A-2350	Belt Cover(D)	43	N-30-6
60-005R-5607	Rubber Collar For N-30-1	43	N-30-3
91-001C-1230	Accessory Box	43	N-1
91-001C-2700	L Wrench(2mm)	43	N-20
91-001C-3800	L Wrench(4mm)	43	N-17
91-002C-2700	L Wrench(5mm)	43	N-16
91-002C-7400	Oiler	43	N-6
91-002S-3400	Screw For Belt Cover	43	N-30-7
91-003C-2700	L Wrench(3mm)	43	N-18
91-004C-2700	L Wrench(2.5mm)	43	N-19
91-004C-7400	Head Hinge	43	N-9
91-006C-2700	Head Cover	43	N-2
91-007C-7400	Needle Thread Inserting Guide	43	N-14
91-008A-7400	Thread Stand Assembly	43	N-28
91-011C-1230	Oil Tank	43	N-4
91-012C-1230	Head Rest	43	N-26
91-027B-3000	Screw	41	M-7
91-102C-1230	Driver(L)	43	N-23
91-103C-1230	Driver(S, M)	43	N-24
91-103R-7400	Head Cushion	43	N-7
91-106R-7400	Rubber Cushion For Hinge	43	N-8
91-108C-1230	Oil	43	N-3
AS-004803-01	Needle Bar Frame	15	D-4
CA-000479-00	P/U Connector Cable(SE-013)	41	M-2
CHB-BN000300	Hook Thrust Ring	25	G-54
CMB-LB006301	Face Plate	7	A-5
CNB-KA0015	Needle Bar	15	D-15
CWP-BB001301	Wiper Link Body	35	J-30
EE-001523-00	S-5 P/U Board Ass'y	41	M-1
GP-009940-00	Rotary Hook Base(Left)	25	G-29
GP-009948-00	Rotary Hook Base(Left)	25	G-30
GP-010036-00	Rotary Hook Base(Right)	25	G-31
GP-010038-00	Rotary Hook Base(Right)	25	G-32
GP-012111-00	Fixed Knife	31	I-8

Parts No.	Name of Parts	Page	Ref.No.
GP-012112-02	Moving Knife	31	I-3
GP-012621-00	Thread Trimming Cam	33	I-65
GP-012781-00	Reverse Lever	23	F-66
GP-012864-00	Spring For Presser Bar Lifter Lever	13	C-17
GP-012979-01	Needle Bar(R)	17	D-43R
GP-012980-01	Needle Bar(L)	17	D-43L
GP-013204-00	Presser Bar Holder	13	C-10
GP-013234-00	Thread Take Up Cover	7	A-21
GP-013504-00	Feed Regulator Dial Shaft	21	F-7
GP-014704-00	Crank For Needle Bar Stopping Shaft	19	E-15
GP-014888-00	Needle Bar Connecting Rod	15	D-19
GP-014889-01	Needle Bar Connecting Crank	15	D-26
GP-018050-00	Knee Lifter Rock Bar Lever Shaft	13	C-31-5
GP-019575-00	Needle Bar Frame	15	D-28
GP-020645-01	Clutch Lever	15	D-29-7
GP-020928-02	Feed Cam Connecting Rod	21	F-31
GP-022806-00	SeaSaw Lever	17	D-57
GP-025414-01	Presser Bar Lifter Crank	13	C-14
GP-025423-00	Presser Bar Lifter Lever	13	C-18
GP-030851-00	Screw For Needle Bar Rock Link	15	D-24
GP-043462-00	Feed Regulator	21	F-10
GP-043469-00	Feed Regulator	21	F-11
GP-051359-00	PU Bracket	41	M-5
GP-053166-00	Thread Take-Up Lever	11	B-41
HK-000004-00	Hook	27	G-74
PN-000355-00	Needle Bar Up Positioning Pin	15	D-32
PN-000355-00	Stopper Pin For Slide Block	15	D-39
PN-000381-00	Taper Pin	15	D-4-1
RI-000175-00	Hook Thrust Ring(1.55mm)	25	G-54
RI-000177-00	Hook Thrust Ring(1.95mm)	25	G-54
SC-001792-00	Stud Screw For C-27	13	C-26
SC-0105-4517	Screw(M4)	31	I-6
SC-0105-4517	Screw(M4)	31	I-47
SC-0105-7500	Screw(11/64"n=40)	13	C-19
SC-0105-7500	Screw(11/64"n=40)	25	G-48
SC-0105-7500	Screw(11/64"n=40)	25	G-51
SC-0105-7500	Screw(M4)	31	I-56
SC-0105-7500	Screw(M4)	35	J-23
SC-0106-7400	Screw(15/64"n=28)	23	F-57
SC-0107-1600	Screw(M6×1.0)	13	C-31-8
SC-0108-2350	Screw(1/4"n=28)	15	D-27
SC-0108-4113	Screw(M6)	31	I-36
SC-0109-2350	Screw(M6)	33	I-64
SC-0110-1230	Screw(15/64"n=28)	7	A-57
SC-0116-7400	Screw(3/32"n=56)	15	D-7
SC-0118-7400	Screw(1/4"n=24)	43	N-10
SC-0119-7600	Screw(11/64"n=40)	7	A-53
SC-0122-1230	Screw(15/64"n=28)	23	F-82
SC-0122-1230	Screw(15/64"n=28)	23	F-84
SC-0123-1230	Screw(9/32"n=28)	11	B-30
SC-0124-7400	Screw(9/32"n=28)	11	B-31
SC-0126-3800	Screw(3/32"n=56)	37	K-9
SC-0129-4515	Screw(1/4"n=40)	21	F-45
SC-0129-7400	Screw(1/4"n=40)	11	B-36
SC-0132-7500	Screw(M3)	35	J-27
SC-0150-2500	Screw(15/64"n=28)	11	B-4
SC-0155-7400	Screw(9/64"n=40)	25	G-16
SC-0158-3710	Screw(9/64"n=40)	25	G-38
SC-0158-3710	Screw(9/64"n=40)	7	A-12
SC-0158-3710	Screw(9/64"n=40)	9	A-61
SC-0158-3710	Screw(9/64"n=40)	15	D-10
SC-0160-5607	Screw(9/64"n=40)	15	D-17

Index

Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.
SC-0162-4113	Screw(M5×0.8)	31	I-45	SC-0508-1230	Screw(15/64"n=28)	11	B-39	WS-000611-00	Washer for Hook Base(t=1)	25	G-55
SC-0162-4113	Screw(M5×0.8)	31	I-54	SC-0511-7500	Screw(1/4"n=28)	13	C-23	WS-000612-00	Washer for Hook Base(t=1.2)	25	G-55
SC-0162-5607	Screw(3/16"n=32)	19	E-16	SC-0519-2302	Screw(9/64"n=40)	7	A-13	WS-000613-00	Washer for Hook Base(t=1.4)	25	G-55
SC-0162-5607	Screw(M5×0.8)	9	A-80	SC-0519-2302	Screw(9/64"n=40)	7	A-17	WS-000625-00	Washer For Moving Knife Tension Adjusting(t=0.4)	31	I-11
SC-0164-2700	Screw(M5)	13	C-13	SC-0519-2302	Screw(9/64"n=40)	7	A-20	-	Nail	43	N-5
SC-0164-2700	Screw(M5)	19	E-21	SC-0528-1230	Screw(9/64"n=40)	13	C-15	-	Needle	15	D-18
SC-0167-7900	Screw(M8×1.25)	17	D-56	SC-0531-2302	Screw(9/64"n=40)	9	A-68	-	Needle	43	N-15
SC-0173-1230	Scre(3/16"n=32)	21	F-52	SC-0531-2302	Screw(9/64"n=40)	9	A-83				
SC-0173-1230	Screw(3/16"n=32)	19	E-2	SC-0531-2302	Screw(9/64"n=40)	15	D-22				
SC-0173-1230	Screw(3/16"n=32)	19	E-11	SC-0531-2302	Screw(9/64"n=40)	17	D-55				
SC-0173-1230	Screw(3/16"n=32)	19	E-31	SC-0531-2302	Screw(9/64"n=40)	37	K-7				
SC-0173-1230	Screw(3/16"n=32)	19	E-55	SC-0531-4125	Screw(9/64"n=40)	29	H-31				
SC-0173-1230	Screw(3/16"n=32)	21	F-14	SC-0531-4125	Screw(9/64"n=40)	29	H-33				
SC-0173-1230	Screw(3/16"n=32)	23	F-87	SC-0531-4125	Screw(9/64"n=40)	29	H-36				
SC-0173-1230	Screw(3/16"n=32)	23	F-98	SC-0531-4125	Screw(9/64"n=40)	29	H-42				
SC-0173-1230	Screw(3/16"n=32)	23	F-101	SC-0536-7500	Screw(3/32"n=56)	7	A-18-2				
SC-0173-1230	Screw(3/16"n=32)	35	J-31	SC-0542-1230	Screw(11/64"n=40)	13	C-29				
SC-0173-1230	Screw(3/16"n=32)	35	J-33	SC-0543-2302	Screw(11/64"N=40)	7	A-40				
SC-0173-4118	Screw(3/16"n=32)	29	H-6	SC-0543-2302	Screw(11/64"n=40)	19	E-24				
SC-0174-1230	Screw(11/64"n=40)	13	C-11	SC-0543-2302	Screw(11/64"n=40)	21	F-35				
SC-0179-3710	Screw(11/64"n=40)	7	A-35	SC-0543-2302	Screw(11/64"n=40)	23	F-79				
SC-0179-3710	Screw(11/64"n=40)	9	A-62	SC-0543-2302	Screw(11/64"n=40)	35	J-9				
SC-0184-1600	Screw(3/16"n=28)	21	F-50	SC-0543-2302	Screw(11/64"n=40)	37	K-11				
SC-0185-1230	Screw(3/16"n=32)	23	F-69	SC-0543-4525	Screw(11/64"n=40)	29	H-50				
SC-0186-1230	Screw(3/16"n=32)	23	F-68	SC-0549-2302	Screw(1/8"n=44)	21	F-24				
SC-0188-1230	Screw(5/16"n=24)	11	B-3	SC-A117-4417	Screw(1/4"n=40)	21	F-12				
SC-0193-1230	Screw(3/16"n=28)	21	F-3	SC-A117-4417	Screw(1/4"n=40)	23	F-74				
SC-0195-7507	Screw(M4×0.7)	19	E-27	SC-A117-4417	Screw(1/4"n=40)	25	G-9				
SC-0195-7507	Screw(M4×0.7)	37	K-10	SC-A117-4417	Screw(1/4"n=40)	25	G-13				
SC-0196-2700	Screw(M3×0.5)	19	E-45-1	SC-A117-4417	Screw(1/4"n=40)	25	G-17-3				
SC-0196-2700	Screw(M3×0.5)	35	J-5	SC-A117-4417	Screw(1/4"n=40)	25	G-17-4				
SC-0211-4113	Screw(M4×0.7)	31	I-13	SC-A117-4417	Screw(1/4"n=40)	25	G-26				
SC-0212-7400	Screw(1/8"n=44)	23	F-61	SC-A117-4417	Screw(1/4"n=40)	11	B-12				
SC-0253-7400	Screw(1/4"n=28)	21	F-39	SC-A117-4417	Screw(1/4"n=40)	11	B-48				
SC-0253-7400	Screw(1/4"n=28)	23	F-96	SC-A154-4114	Screw(11/64"n=40)	31	I-4				
SC-0296-3900	Screw(3/16"n=32)	23	F-81	SC-A154-4114	Screw(11/64"n=40)	31	I-10				
SC-0298-7500	Screw(M3×0.5)	35	J-26	SC-A156-2302	Screw(9/64"n=40)	43	N-30-2				
SC-0300-5607	Screw(3/16"n=28)	43	N-30-5	SC-A297-4118	Screw(1/8"n=40)	17	D-47				
SC-0307-1230	Screw(3/16"n=32)	29	H-19	SC-A301-4119	Screw(9/64"n=40)	21	F-30				
SC-0315-2302	Screw(9/64"n=40)	13	C-8	SC-A301-4119	Screw(9/64"n=40)	23	F-64				
SC-0317-2700	Screw(15/64"n=28)	21	F-20	SC-A306-4113	Screw(1/8"n=44)	23	F-60				
SC-0323-7900	Screw(1/8"n=40)	15	D-36	SC-A308-4517	Screw(1/4"n=40)	21	F-27				
SC-0323-7900	Screw(1/8"n=40)	15	D-38	SC-A308-4517	Screw(1/4"n=40)	23	F-75				
SC-0323-7900	Screw(1/8"n=40)	17	D-52	SC-A308-4517	Screw(1/4"n=40)	25	G-10				
SC-0329-8130	Screw(M8×1.25)	9	A-59	SC-A308-4517	Screw(1/4"n=40)	25	G-14				
SC-0331-4122	Screw(15/64"n=28)	27	G-85-3	SC-A308-4517	Screw(1/4"n=40)	11	B-13				
SC-0332-4111	Screw(M5×0.8)	31	I-52	SC-A308-4517	Screw(1/4"n=40)	11	B-35				
SC-0339-1230	Screw(9/16"n=20)	13	C-2	SC-A308-5607	Screw(1/4"n=40)	33	I-66				
SC-0353-7400	Screw(3/16"n=32)	27	G-68	SC-A320-4222	Screw(1/8"n=40)	17	D-48				
SC-0354-7500	Screw(M6×1.0)	25	G-41	SC-A350-4515	Screw(1/8"n=40)	17	D-49				
SC-0502-2302	Screw(9/64"n=40)	7	A-22	SC-A550-4517	Screw(1/4"n=40)	25	G-25				
SC-0502-2302	Screw(9/64"n=40)	19	E-7	SC-A550-4517	Screw(1/4"n=40)	25	G-28				
SC-0502-2302	Screw(9/64"n=40)	27	G-65	SC-A550-4517	Screw(1/4"n=40)	25	G-46				
SC-0502-2302	Screw(9/64"n=40)	35	J-4	SN-0101-1600	Nut(11/64"n=40)	33	I-59				
SC-0502-4125	Screw(9/64"n=40)	29	H-11	SN-0101-4000	Nut(11/64"n=40)	31	I-30				
SC-0507-1230	Screw(15/64"n=28)	13	C-5	SN-0101-4000	Nut(11/64"n=40)	31	I-33				
SC-0507-1230	Screw(15/64"n=28)	21	F-43	SN-0101-7400	Nut(11/64"n=40)	23	F-90-1				
SC-0507-1230	Screw(15/64"n=28)	21	F-47	SN-0109-3710	Nut(5/16"n=24)	15	D-25				
SC-0507-1230	Screw(15/64"n=28)	25	G-4	SN-0113-7400	Nut(1/8"n=44)	23	F-62				
SC-0507-1230	Screw(15/64"n=28)	25	G-6	SN-0115-7400	Nut(3/16"n=32)	23	F-89				
SC-0507-1230	Screw(15/64"n=28)	11	B-19	SN-0115-7400	Nut(3/16"n=32)	27	G-60				
SC-0507-1230	Screw(15/64"n=28)	11	B-26	SN-0121-7400	Nut(15/64"n=28)	7	A-26				