



PARTS BOOK

KM-560

Single-Needle Unison Feed
Lock Stitch Machine

KM-560-7

Single-Needle Unison Feed
Lock Stitch Machine
With Thread Trimmer

PME-110926

Information

A. Parts Book 구성

Structure of Part Book

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A Arm, Bed & Machine Body Mechanism
팔, 침대 및 외장품 관계

Ref. No	Parts No	Note	Name of Parts	품명	Q'ty	Assembly No.
A-1	01-01241-03		Arm	이완	1	
A-2	01-00731-00		Bed	침대	1	
A-3	01-00731-00		Face Plate	면판	1	
A-4	01-00081-00		Face Plate Gasket	면판 가스켓	1	
A-5	01-01741-022		Screw (1/8"×40)	볼트	10	
A-6	01-01011-030		Rubber Cap For Face Plate	면판 고무패드	2	
A-7	01-00141-030		Caution Switch	경고 스위치	1	
A-8	01-01071-00		Turn-up Lever Cover	날개커버	1	
A-9	01-00201-030		Screw (3/8"×40)	볼트 (3/8"×40)	1	
A-10	01-01741-00		Bed Cover(L)	침대커버(좌)	1	
A-11	01-01441-020		Bed Cover (Gasket)	침대커버 가스켓(좌)	1	
A-12	01-00431-030		Screw (1/8"×40)	볼트 (1/8"×40)	14	
A-13	40-00411-000		Washer	와셔	2	
A-14	01-01731-00		Bed Cover(R)	침대커버(우)	1	
A-15	01-01741-030		Bed Cover (Gasket)(R)	침대커버 가스켓(우)	1	
A-16	44-00111-000		31 Tank Rubber Cap	고압 탱크 고무패드	1	
A-17	01-00741-030		Thread Guide with Three Poles	세극관 삽입기(조)	1/Set	
A-18	01-01071-030		Thread Guide(L)	좌측 삽입기	1	
A-19	01-01071-030		Screw (3/8"×40)	볼트	2	
A-20	01-01071-030		Thread Guide(R)	우측 삽입기	1	
A-21	01-01071-030		Arm Thread Guide Assy	이완 삽입기 삽입기(조)	1	
A-22	11-01731-000		Nut	너트	1	
A-23	01-01071-030		Thread Guide(L)	삽입기(좌)	1	
A-24	01-01071-030		Thread Guide(R)	삽입기(우)	1	
A-25	01-01071-030		31 Tank Assy	삽입기 탱크 및 탱크	1/Set	
A-26	01-01071-030		31 Tank	삽입기 탱크	1	
A-27	01-01071-030		31 Tank Window	삽입기 창	1	
A-28	01-01071-030		31 Tank Part	삽입기 탱크 부품	1	
A-29	01-01071-030		Part for 31 Tank (L Supply)	삽입기 탱크 부품 (L 공급)	1	
A-30	01-01071-030		Screw (1/8"×40)	볼트	1	
A-31	01-01071-030		Arm Upper Part Rubber Cap	이완 상부 고무패드	2	
A-32	01-01071-030		Needle Ear Rubber Cap	침바늘 고무패드	1	
A-33	01-01071-030		Rubber Cap(L)	고압 탱크(좌)	4	
A-34	44-00111-000		Rubber Cap(R)	고압 탱크(우)	7	
A-35	01-01071-030		Bed Rubber	침대 고무	1	
A-36	01-01071-030		Bed Rubber	침대 고무	1	
A-37	01-01071-030		Model (Sticker)(M)	모델 스티커-중형	1	
A-38	01-01071-030		Model (Sticker)(M)	모델 스티커-중형	1	
A-39	01-01071-030		Model (Sticker)(L)	모델 스티커-대형	1	
A-40	01-01071-030		Model (Sticker)(K)	모델 스티커-소형	1	
A-41	01-01071-030		Tap Cover	타프 커버	2	
A-42	01-01071-030		Tap Cover	타프 커버	1	
A-43	41-01071-030		Bobbin Winder Assy	실감기(조)	1/Set	
A-44	41-01071-030		Bobbin Winder (Line Assy)	실감기 실감기(조)	1	
A-45	41-01071-030		Bobbin Winder (Shut)	실감기 구동	1	
A-46	01-01071-030		Screw (1/8"×40)	볼트	1	
A-47	01-01071-030		Screw (1/8"×40)	볼트	1	
A-48	01-01071-030		Bobbin Winder	실감기	1	
A-49	01-01071-030		Screw (1/8"×40)	볼트	2	
A-50	41-01071-030		Bobbin Winder Action Ring	실감기 리얼링	1	
A-51	41-01071-030		Bobbin Winder Upper Rubber Ring	실감기 고무링	1	
A-52	41-01071-030		Bobbin Winder Lower	실감기 하부	1	
A-53	41-01071-030		Bobbin Winder Adjusting Plate	실감기 조정판	1	
A-54	01-01071-030		Screw (1/8"×40)	볼트	1	
A-55	01-01071-030		Washer	와셔	1	
A-56	41-01071-030		Bobbin Winder Lower (Shut)	실감기 하부	1	
A-57	41-01071-030		Bobbin Winder Adjusting Assy	실감기 조정판	1	
A-58	01-01071-030		Screw (1/8"×40)	볼트	1	

Note: P=Heavy Material(중형), M=Medium Material(중형), K=Light Material(소형), L=Light Material(소형), EL=Large (Shuttle Model) (대형)

①:관계 별 고유 코드

Unique code by mechanism

②:관계 별 고유 명칭

Unique name by mechanism

③:관계도

Explode view

④Ref.No.:파트별 고유 식별 번호

Unique identification number by part

⑤Parts No.:고유 제품 코드

Unique Product code

Ex)

구분 Category	Code	비고 remarks
구 부품 Old part	01-030C-1230	
신 부품 New Part	AS-000000-00	조(조) 파트 Set parts
	GP-000000-00	기구적 파트 Instrumental parts
	EP-000000-00	전기적 파트 Electrical parts

⑥Note:공지사항 표기 및 메모

Refers to notice and memo

⑦품

명:파트의 고유 품명

Name of Part:Unique name of parts

⑧Q'ty :파트의 수량

The number of parts

⑨Assembly no.:조(조) 파트의 식별 번호

Unique identification number by set part

Warning

1. 조에 속한 파트는 개별 조립 시 제품의 파손 또는 재봉 불량 발생될 수 있어 해당 파트에 대한 주문 시에는 조 품목으로만 구입이 가능합니다.
2. 본 책자는 Parts Book으로 제작되었으므로 매뉴얼로 사용 불가합니다.
3. 사전 예고 없이 사양이 변경 될 수도 있습니다.

1. The parts classified as ass'y items may cause damage to the machine or bad sewing when they are separately assembled. Hence, when they are ordered, they can be purchased as ass'y items only.
2. This is a parts book. It cannot be used as a manual.
3. Parts are Subject to change in Design Without Prior Notice.

Note

- 썬스타 제품의 부품은 아래 인터넷주소로 접속하시어 신청할 수 있습니다.
<http://www.sunstarcs.com>
- 가입된 회원께서는 썬스타 포탈 사이트에 로그인후 필요한 부품을 신청할 수 있습니다.
- 부품관리-발주관리-발주등록 항목에서 부품번호와 신청수량을 입력하여 등록하시면 발주가 됩니다.
- 부품번호를 모르시는 경우 파츠북 조회를 클릭하시고 사용하는 기종을 검색하여 선택하시면 해당 기종의 파츠북을 조회할 수 있습니다.
- 파츠북은 관계별로 구분되어 있으며 관계를 알고 있다면 부품 찾기가 용이합니다.
- You can make an order for the parts of Sunstar machine to connect internet address.
<http://www.sunstarcs.com>
- You can request for parts you want after login if you are a registered member.
- In parts Management - Order Management - Order Registration entry, you can place an order by entering the part number and quantity.
- If you don't know the parts number, click the parts book menu bar.
In a download list, you can read parts book by searching model you use.
- This parts book is classified by the mechanism, therefore you can find part easily.

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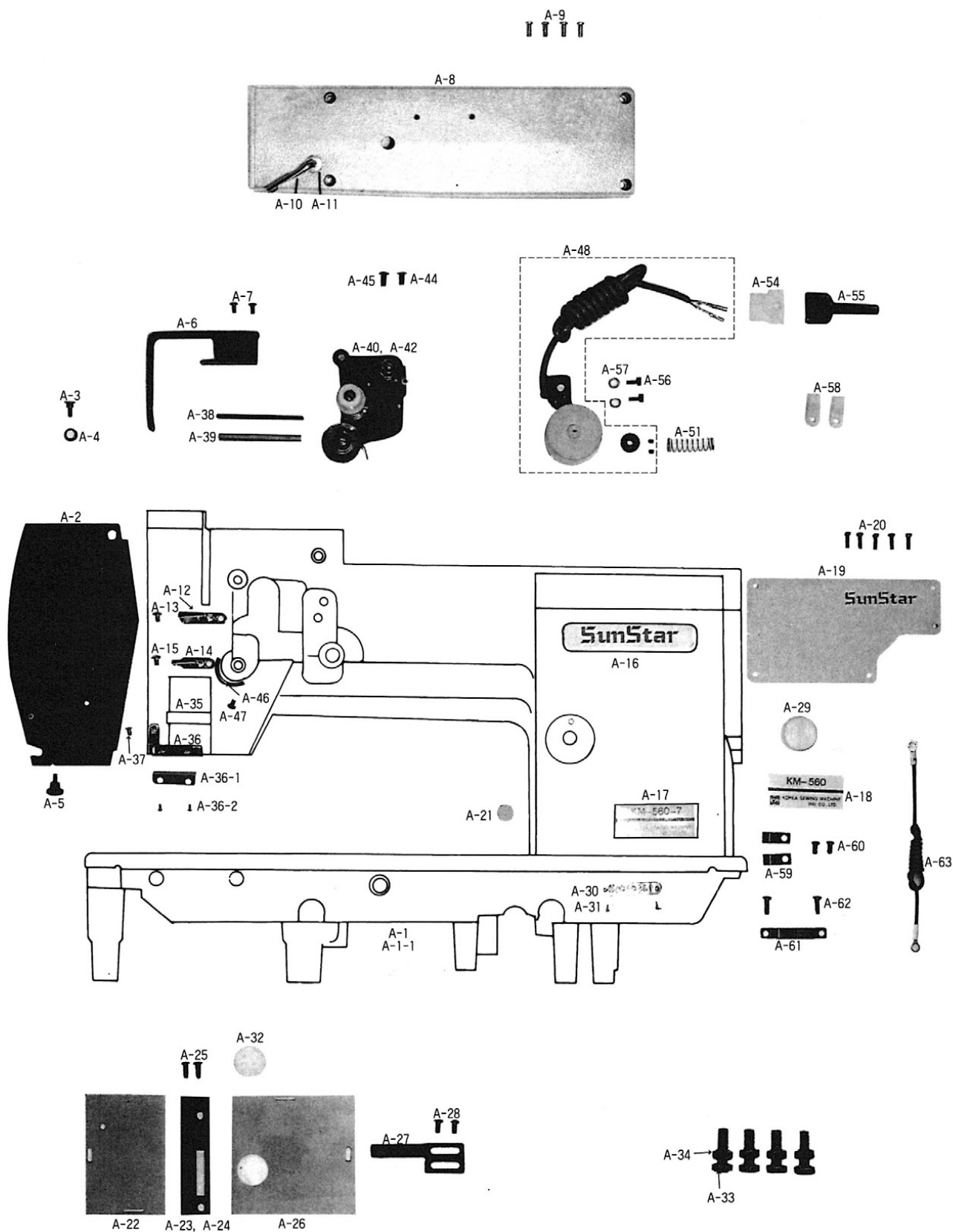
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A

Machine Body & Thread Tension Adjusting Mechanism

외장 & 실장력 조절 관계

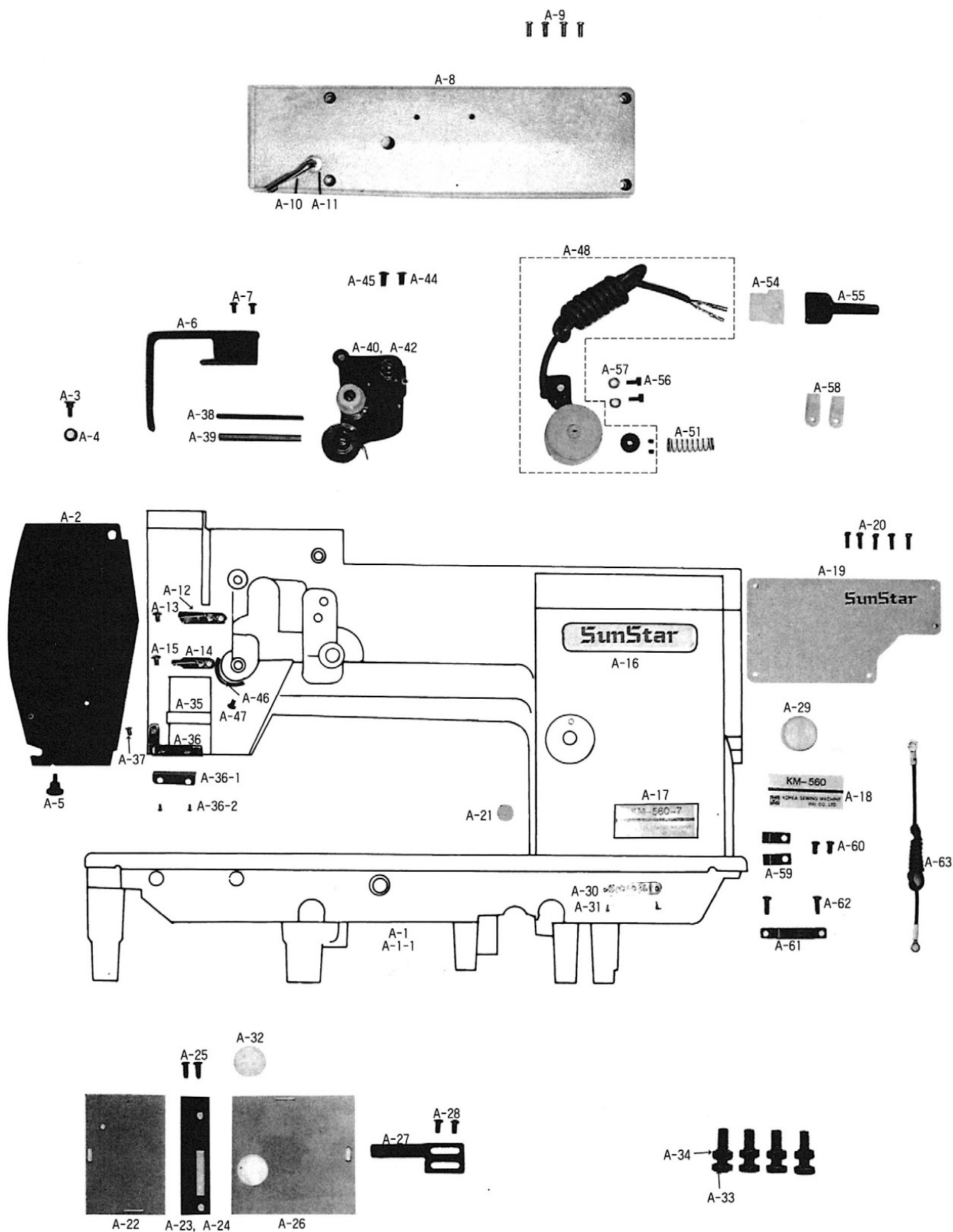


Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
A-1	01-001A-5607		Arm Bed Ass'y	암 베드(조)	1Set		
A-1-1	01-001A-5600		Arm Bed Ass'y	암 베드(조)		1Set	
A-2	CMB-LB008100		Face Plate	면판	1	1	
A-3	DSC-FA017200		Screw (Upper) For A-2	면판 집나사 (상)	1	1	
A-4	DWS-CB000600		Washer (Upper) For A-2	면판 와셔	1	1	
A-5	DSC-BJ002300		Screw (9/64"n=40)	홈볼이 동근납작 작은나사 (9/64"n=40)	1	1	
A-6	CMB-LA020100		Thread Take Up Cover	실채기 커버	1	1	
A-7	DSC-BJ001100		Screw (9/64"n=40)	홈볼이 동근납작 작은나사 (9/64"n=40)	2	2	
A-8	CMB-LA020300		Top Cover	윗뚜껑	1	1	
A-9	DSC-BJ000400		Screw (11/64"n=40)	홈볼이 동근납작 작은나사 (11/64"n=40)	4	4	
A-10	CMB-HK002700		Top Cover Thread Guide	윗실 걸이	1	1	
A-11	DSN-AA000700		Nut (15/64"n=28)	육각 너트 (15/64"n=28)	1	1	
A-12	CMB-HK005300		Arm Thread Guide Plate (U)	실걸이 (상)	1	1	
A-13	DSC-BC000200		Screw (9/64"n=40)	홈볼이 동근접시 작은나사 (9/64"n=40)	1	1	
A-14	CMB-HK007500		Arm Thread Guide Plate (L)	실걸이 (하)	1	1	
A-15	DSC-BC000200		Screw (9/64"n=40)	홈볼이 동근접시 작은나사 (9/64"n=40)	1	1	
A-16	CMB-LD004200		Brand Mark	상표마크 (암부)	1	1	
A-17	CMB-LD004000		Model Mark	모델 마크	1		
A-18	CMB-LD004100		Model Mark	모델 마크		1	
A-19	CMB-LA020400		Back Cover Plate	뒷뚜껑	1	1	
A-20	DSC-BJ001400		Screw (9/64"n=40)	홈볼이 동근납작 작은나사 (9/64"n=40)	5	5	
A-21	DPK-CA002600		Rubber Cap (S)	피트 조절기 구멍마개	1	1	
A-22	CMB-GH000900		Slide Plate (L)	미끄럼판 (左)	1	1	
A-23	CGA-GA004900		Needle Plate	침판	1		
A-24	CGA-GA005000		Needle Plate	침판		1	
A-25	DSC-BB001800		Screw (11/64"n=40)	홈볼이 접시 작은나사 (11/64"n=40)	2	2	
A-26	CMB-GH001000		Slide Plate (R)	미끄럼판 (右)	1	1	
A-27	CMB-BJ004600		Stopper For Slide Plate (R)	미끄럼판 (右) 스톱퍼	1	1	
A-28	DSC-BJ000200		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	2	2	
A-29	DPK-CA000600		Rubber Cap (L)	하측 후 붓심 고무마개	1	1	
A-30	CMB-BJ006600		Machine Number Plate	번호판	1	1	
A-31	PPN-AD000100		Pin For A-30	번호판 핀	2	2	
A-32	CMB-BJ004800		Bobbin Window	미끄럼판 보빈창	1	1	
A-33	DSC-AA003500		Screw (M8×1.25)	육각 보울트 (M8×1.25)	4	4	
A-34	PSN-AA002200		Nut For A-33	베드받침 너트	4	4	
A-35	CLB-JL006500		Felt (Upper Thread)	윗실 급유 헬트	1	1	
A-36	CMB-HK005500		Felt Holder For Upper Thread Supply	암 실안내(하)	1	1	
A-36-1	CLB-BG003800		Felt For Upper Thread Supply	윗실 급유 헬트잡이	1	1	
A-36-2	DSC-BJ001600		Screw (3/32"n=56)	홈볼이 동근납작 작은나사 (3/32"n=56)	2	2	
A-37	DSC-BC000200		Screw (9/64"n=40)	홈볼이 동근접시 작은나사 (9/64"n=40)	1	1	
A-38	CTR-KC000600		Thread Tension Release	실늦추기 축	1	1	
A-39	CTR-BQ000300		Pipe For A-38	동 파이프	1	1	
A-40	ATA-PS004600		Thread Tension Control Ass'y (T)	실조절 장치(조)	1Set		
A-42	ATA-PS004700		Thread Tension Control Ass'y (S)	실조절 장치(조)		1Set	
A-44	DSC-BJ000200		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	1	1	
A-45	DSC-BJ000400		Screw (9/64"n=40)	홈볼이 냄비 작은나사 (9/64"n=40)	1	1	
A-46	CTA-BJ001900		Stopper For Thread Take-Up Spring	실조절 장치 스톱퍼	1	1	
A-47	DSC-BJ001100		Screw (9/64"n=40)	홈볼이 동근납작 작은나사 (9/64"n=40)	1	1	
A-48	DSD-AA003400		Tension Release Solenoid Ass'y	실 늦추기 솔레노이드 (조)	1Set		
A-51	DSP-AA011200		Spring For A-49	솔레노이드 축 카라 스프링	1		
A-54	08-010B-3701		Plug For A-48	플러그 1490P1 (백색)	1		
A-55	17-436C-7907		Tube For A-48	사각 튜브 (小)	1		
A-56	PSC-AC006100		Screw (M5×0.8)	육각구멍볼이 보울트 (M5×0.8)	2		
A-57	CMB-LA020100		Washer For A-56	가마잡이 와셔	2		
A-58	PTC-AH000300		Cable Holder (5N)	케이블 잡이 C (5N)	2		
A-59	DTC-AH001000		Cable Holder	케이블 잡이	2		
A-60	DSC-BJ000200		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	2		

A

Machine Body & Thread Tension Adjusting Mechanism

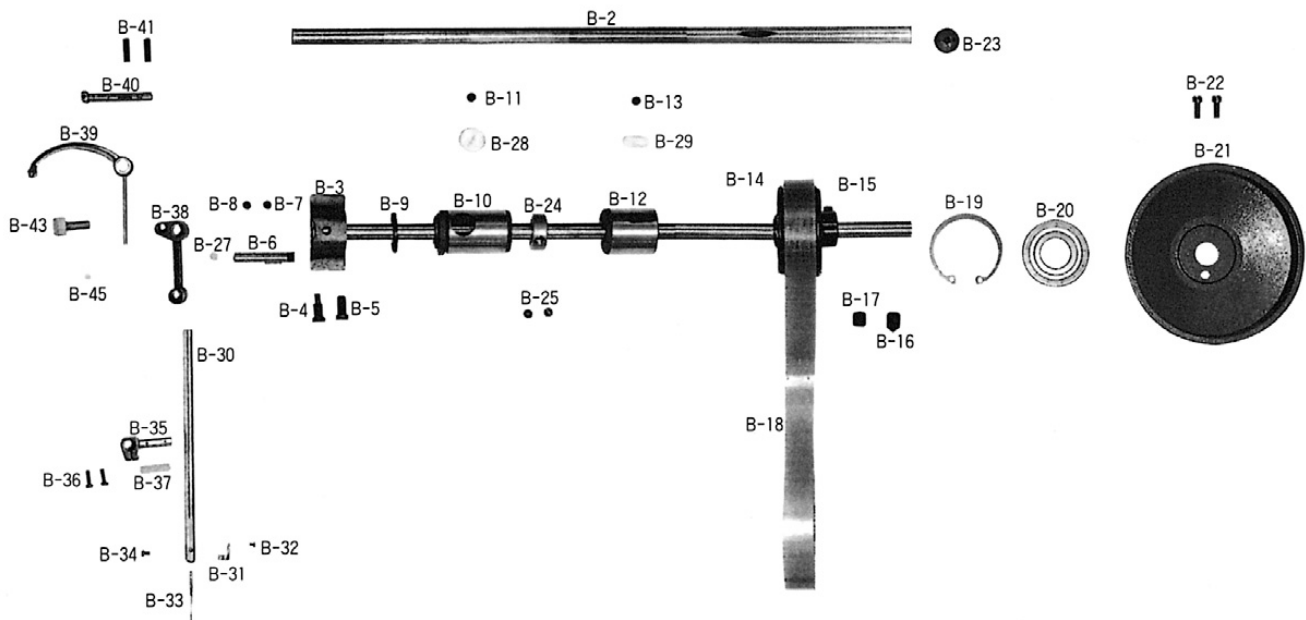
외장 & 실장력 조절 관계



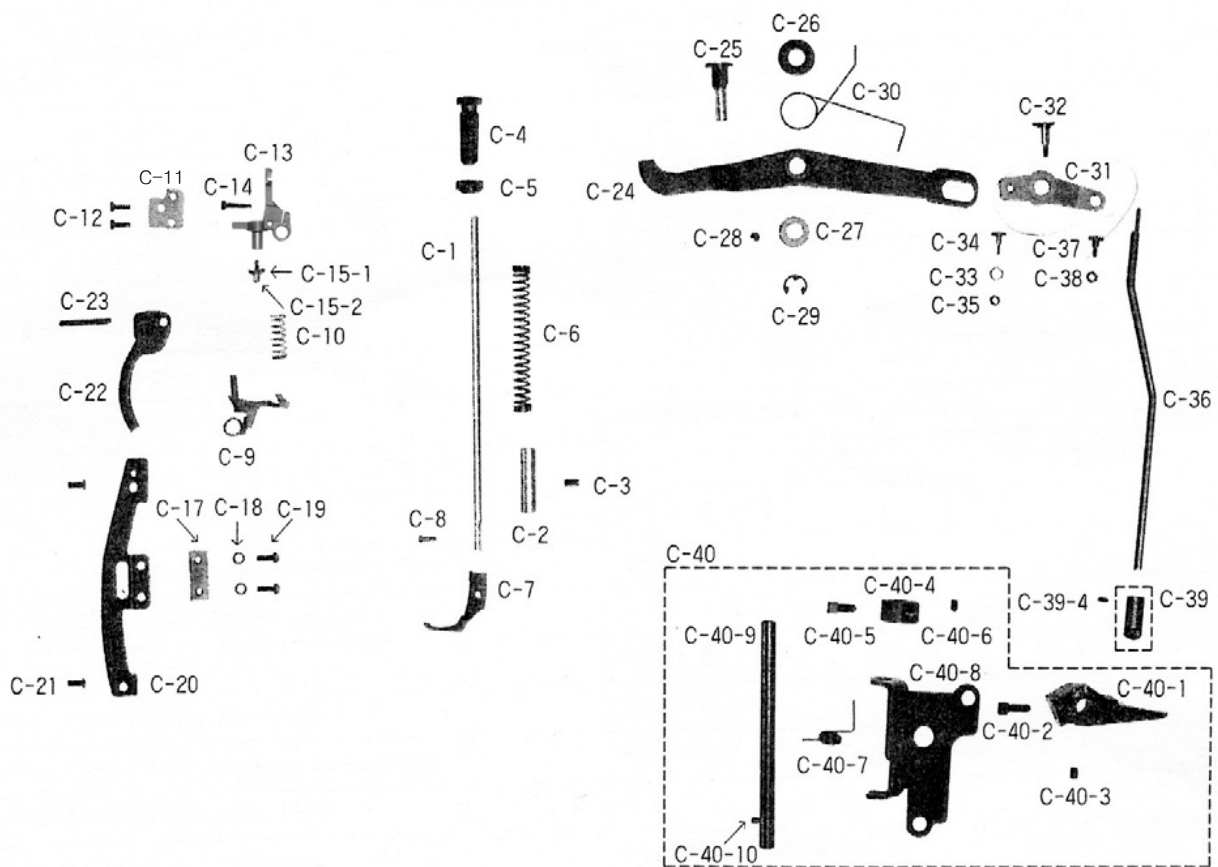
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Upper Shaft & Needle Bar Rock Mechanism

상축 & 바늘대 관계



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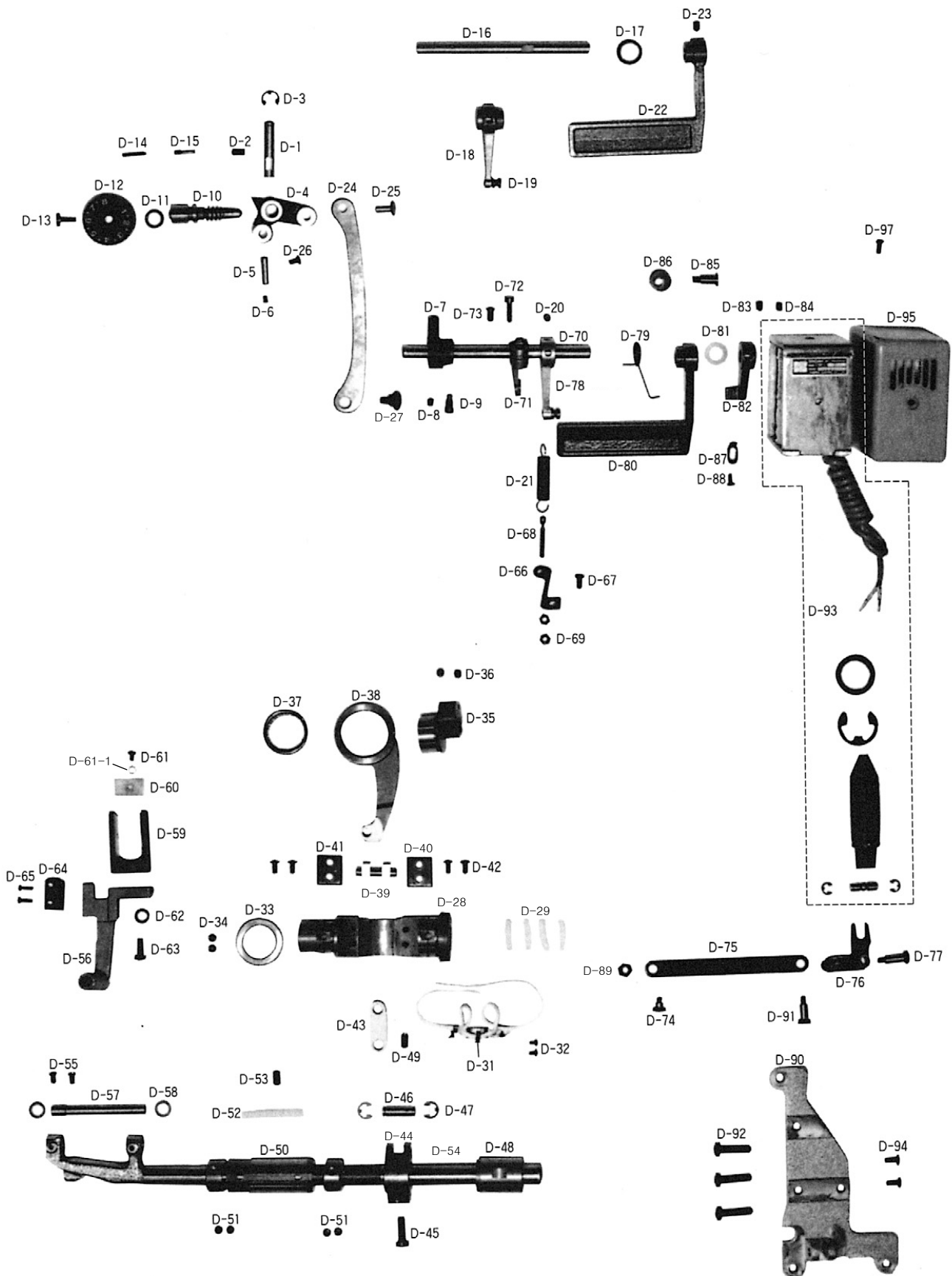


Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty		Applied Period
					KM-560-7	KM-560	
C-1	CPB-KB000901		Presser Bar	누름대	1	1	
C-2	DBS-DA022400		Presser Bar Bushing	누름대 붓싱	1	1	
C-3	DSC-CA000800		Screw (15/64"n=28)	홈볼이 멈춤나사 (15/64"n=28)	1	1	
C-4	DSC-HA000500		Screw (9/16"n=20)	홈볼이 납작 작은나사 (9/16"n=20)	1	1	
C-5	DSN-CC000600		Nut (9/16"n=20)	원형 너트 (9/16"n=20)	1	1	
C-6	DSP-AA011400		Spring For C-4	압력 조절 스프링	1	1	
C-7	CGA-GC002900		Sub Presser Foot	보조 노루발 (B)	1	1	
C-8	DSC-BF003800		Screw (9/64"n=40)	홈볼이 납작 작은나사 (9/64"n=40)	1	1	
C-9	CTR-BJ001700		Thread Tension Release (Ass'y)	실 늦추기 (조)	1Set	1Set	
C-10	DSP-AA009500		Return Spring For C-9	실 늦추기 리턴 스프링	1	1	
C-11	CTR-BA000200		Tension Release Base	실 늦추기 판(K2541)	1	1	
C-12	DSC-BF001000		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	2	2	
C-13	CPB-BB000900		Presser Bar Guide Bracket	누름대 브라켓	1	1	
C-14	DSC-BA001600		Screw (3/16"n=32)	홈볼이 냄비 작은나사 (3/16"n=32)	1	1	
C-15-1	DSC-FG002000		Roller Stud Screw	누름대 브라켓 축 나사	1	1	
C-15-2	CPB-CL000500		Roller For Presser Bracket	누름대 브라켓 로울러	1	1	
C-17	CPB-BK000400		Guide Bar Bracket Roller	누름대 브라켓 로울러 안내	1	1	
C-18	DWS-AA001100		Washer For C-17	뒷뚜껑 짐 와셔	2	2	
C-19	DSC-BF001000		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	2	2	
C-20	CPB-BJ001500		Plate for Roller Guide	로울러 안내 부착판	1	1	
C-21	DSC-BC001100		Screw (3/16"n=28)	홈볼이 둥근접시 작은나사 (3/16"n=28)	2	2	
C-22	CPB-CM000900		Presser Bar Lifter	누름대 올리기	1	1	
C-23	DSC-HB002300		Hinge Pin For C-22	누름대 올리기 힌지나사	1	1	
C-24	APM-PS001300		Knee Lifting Lever Ass'y	무릎올림 레버 (조)	1	1	
C-25	DSC-FH001100		Stud Screw For C-24	무릎올림 레버 단나사	1	1	
C-26	DWS-AA017000		Washer For C-24	무릎올림 레버 와셔	1	1	
C-27	DCL-AA008600		Collar For C-24	무릎올림 레버 카라	1	1	
C-28	DSC-CB000400		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1	1	
C-29	PSR-AC000600		E-Ring (Ø8)	실 늦추기 안내붓싱 E링 (Ø8)	1	1	
C-30	CPM-CA002000		Knee Lifter Lever Spring	무릎올림 레버 스프링	1	1	
C-31	CPM-CA002000		Knee Lifter Link	무릎올림 링크	1	1	
C-32	DSC-FA019500		Stud Screw For C-31	무릎올림 링크 단나사	1	1	
C-33	CPM-CL000900		Roller For Knee Lifter Link	무릎올림 링크 로울러	1	1	
C-34	DSC-FA019600		Stud Screw For Knee Lifter Roller	무릎올림 링크 로울러 단나사	1	1	
C-35	DSN-AA000900		Nut (11/64"n=40)	육각너트 (11/64"n=40)	1	1	
C-36	CPM-BH001000		Knee Lifter Rod	무릎올림 연결로드	1	1	
C-37	DSC-FA019700		Stud For Knee Lifter Connecting Rod	무릎올림 연결로드 단나사	1	1	
C-38	DSN-AA000600		Nut (3/16"n=32)	육각너트 (3/16"n=32)	1	1	
C-39	APM-PS001400		Roller Ass'y For Knee Rod	무릎올림봉 로울러 (조)	1	1	
C-39-4	DSC-CA001600		Screw (11/64"n=40)	홈볼이 멈춤나사 (11/64"n=40)	1	1	
C-40	90-001A-5607		Knee Lifter Ass'y	무릎올림 (조)	1	1	
C-40-1	CST-CM000200		Knee Lifter Lock Bar Lever	무릎올림 고정레버	1	1	
C-40-2	DSC-GF000100		Screw (A) For C-40-1	무릎올림 레버 고정나사	1	1	
C-40-3	43-027S-8130		Screw (B) For C-40-1	무릎올림 레버 고정나사 (소)	1	1	
C-40-4	DCL-AA008700		Lever Shaft Stopper Collar	레버축 스톱퍼 카라	1	1	
C-40-5	PSC-AA000200		Screw (M6×1.0)	육각볼트 (M6×1.0)	1	1	
C-40-6	43-027S-8130		Screw (B) For C-40-4	무릎올림 레버 고정나사 (소)	1	1	
C-40-7	DSP-AC006700		Return Spring For C-40-9	레버축 리턴 스프링	1	1	
C-40-8	CST-BB004300		Lever Shaft Bracket	레버축 브라켓	1	1	
C-40-9	CST-KC001400		Knee Lifting Rock Bracket Shaft	무릎올림봉 받침레버 축	1	1	
C-40-10	DPN-BC005100		Lever Shaft Guide Pin	안내핀	1	1	

D

Feed Mechanism

피이드 관계

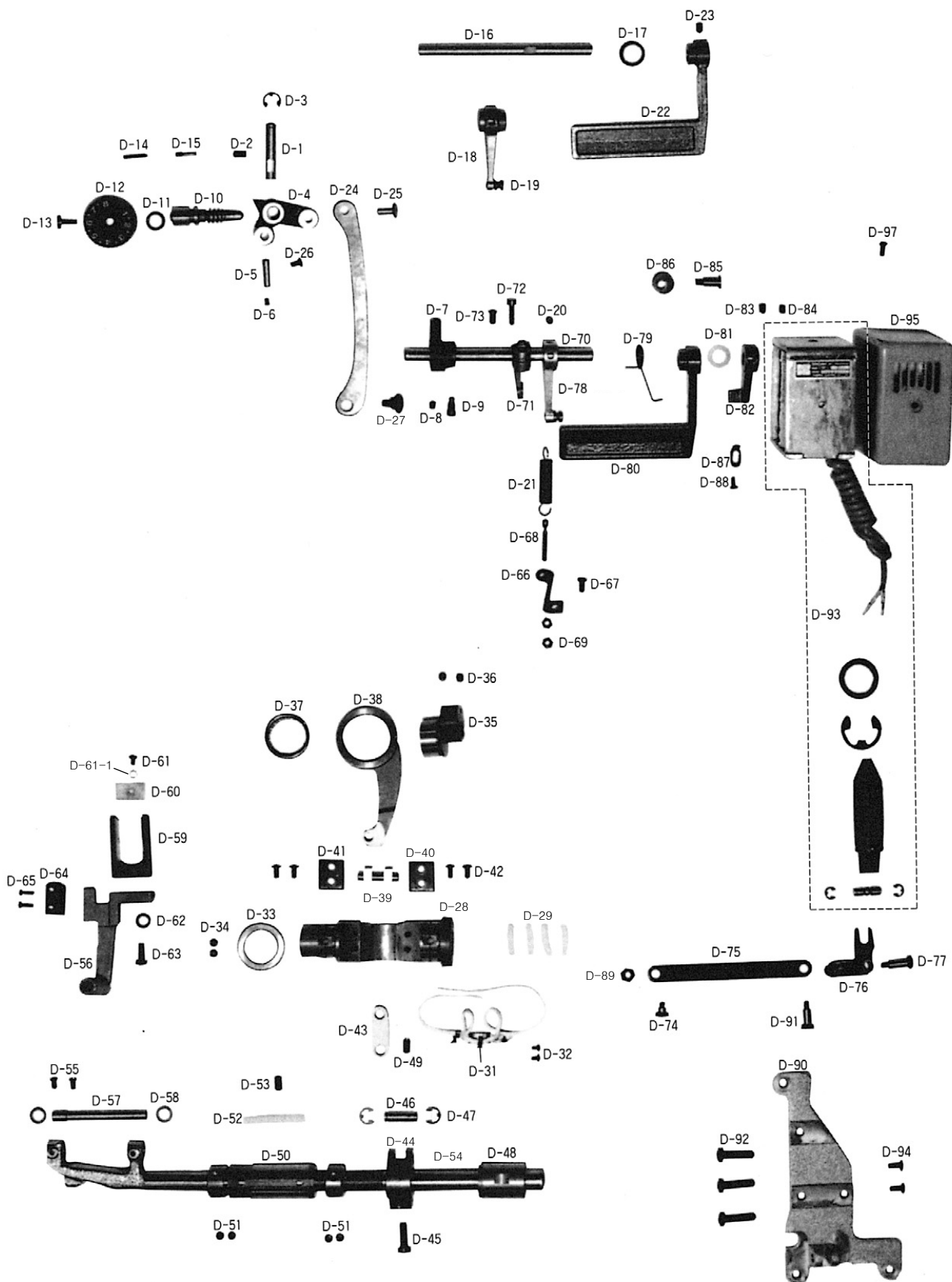


Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
D-1	DPN-AA015000		Feed Regulator stud	피이드 조절기 한지핀	1	1	
D-2	DSC-CB000900		Screw (15/64"n=28)	육각구멍볼이 멈춤나사 (15/64"n=28)	1	1	
D-3	PSR-AC000900		E-Ring (Ø7)	피이드 조절기 한지핀 E링 (Ø7)	1	1	
D-4	CFA-DF000900		Feed Regulator	피이드 조절기 (K2554)	1	1	
D-5	DPN-AA015100		Connecting Pin For D-4	피이드 조절기 연결핀	1	1	
D-6	DSC-CA001600		Screw (11/64"n=40)	홈볼이 멈춤나사 (11/64"n=40)	1	1	
D-7	CFA-BB001400		Feed Regulator Bracket	피이드 조절기 브라켓 (K2545)	1	1	
D-8	DSC-CB000500		Screw (15/64"n=28)	육각구멍볼이 멈춤나사 (15/64"n=28)	1	1	
D-9	DSC-AC002700		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1	1	
D-10	CFA-KJ001300		Feed Regulator Control Screw	피이드 조절 다이얼 축	1	1	
D-11	PPK-BA001600		O-Ring For D-10	다이얼 축 오링	1	1	
D-12	CFA-CQ002300		Feed Regulator Control Plate	다이얼 판	1	1	
D-13	DSC-BF001900		Screw (3/16"n=28)	홈볼이 납작 작은나사 (3/16"n=28)	1	1	
D-14	DPN-AA008700		Pin For D-12	다이얼 핀	1	1	
D-15	DSP-AA006400		Spring For D-12	다이얼 스프링	1	1	
D-16	CFA-KC001100		Feed Regulator Lever Shaft	역진레버 축		1	
D-17	DWS-AA013300		Washer For D-22	레버 와셔		1	
D-18	AFA-PS000900		Spring Holder For D-21	역진레버 축 스프링걸이		1	
D-19	DPN-BA000900		Hook For D-18	레버 축 스프링 걸이 핀		1	
D-20	DSC-CB000500		Screw (15/64"n=28)	육각구멍볼이 멈춤나사 (15/64"n=28)	1	1	
D-21	DSP-AB005000		Return Spring For Reverse Feed Lever	레버 스프링	1	1	
D-22	CFA-CM002100		Reverse Feed Control Lever	역진레버		1	
D-23	DSC-CB001800		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)		1	
D-24	CLF-CC002100		Feed Regulator Connecting Rod	절환기 연결 로드 (4.5T)	1	1	
D-25	DPN-AD002400		Pin For D-24	절환기 연결 로드 핀 (B)	1	1	
D-26	DSC-BJ000200		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	1	1	
D-27	DSC-FA020200		Stud Screw For D-24	절환기 연결 로드 단나사	1	1	
D-28	CLF-KK000500		Feed Regulator Shaft	절환기	1	1	
D-29	CLB-JL000800		Felt For D-28	절환기 헬트	5	5	
D-31	CLB-BG004200		Wick Holder	절환기 유심잡이	1	1	
D-32	DSC-BJ004600		Screw (1/8"n=44)	홈볼이 둥근납작 작은나사 (1/8"n=44)	2	2	
D-33	DCL-AA005400		Stopper Collar For D-28	절환기 스톱퍼 카라	1	1	
D-34	DSC-CB000500		Screw (15/64"n=28)	육각구멍볼이 멈춤나사 (15/64"n=28)	2	2	
D-35	CLF-DC002500		Feed Eccentric Cam	피이드 캠	1	1	
D-36	DSC-CB000500		Screw (15/64"n=28)	육각구멍볼이 멈춤나사 (15/64"n=28)	2	2	
D-37	PBR-BA002800		Needle Bearing	니이들 베어링	1	1	
D-38	CLF-CC002000		Feed Cam Connecting Rod	베어링 로드	1	1	
D-39	DPN-AA015200		Slide Block Shaft	베어링 로드 연결핀	1	1	
D-40	CLF-BK000500		Slide Block	슬라이드 블럭	2	2	
D-41	CLF-BJ001500		Slide Guide Plate	슬라이드 블럭 안내판	2	2	
D-42	DSC-BJ000200		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	4	4	
D-43	CLF-CA000800		Lever Feed Connecting Link	수평 피이드 연결 링크 (KS007)	1	1	
D-44	CLF-CB001500		Lever Feed Arm	수평밀대 크랭크	1	1	
D-45	DSC-BA001300		Screw (1/4"n=28)	홈볼이 냄비 작은나사 (1/4"n=28)	1	1	
D-46	06-139P-7400		Lever Feed Arm Pin	연결핀	1	1	
D-47	PSR-AC000500		E-ring (Ø6)	E링 (Ø6)	2	2	
D-48	DBS-DA015600		Feed Rock Shaft Bushing (Rear)	수평밀대 뒷봇싱	1	1	
D-49	DSC-CA000800		Screw (15/64"n=28)	홈볼이 멈춤나사 (15/64"n=28)	1	1	
D-50	DCL-AA005800		Feed Rock Shaft Collar	수평밀대 카라	2	2	
D-51	DSC-CA000500		Screw (1/4"n=40)	홈볼이 멈춤나사 (1/4"n=40)	4	4	
D-52	DBS-DA028500		Feed Rock Shaft Bushing (Front)	수평밀대 앞 봇싱	1	1	
D-53	DSC-CA000800		Screw (15/64"n=28)	홈볼이 멈춤나사 (15/64"n=28)	1	1	
D-54	CLF-KZ000800		Feed Rock Shaft	수평밀대	1	1	
D-55	DSC-BA001000		Screw (11/64"n=40)	홈볼이 냄비 작은나사 (11/64"n=40)	2	2	
D-56	CLF-BA001000		Feed Bar	톱니받침	1	1	
D-57	CLF-KF001200		Feed Bar Shaft	톱니받침 축	1	1	
D-58	DWS-AA001200		Washer For D-57	톱니받침 축 와셔	2	2	

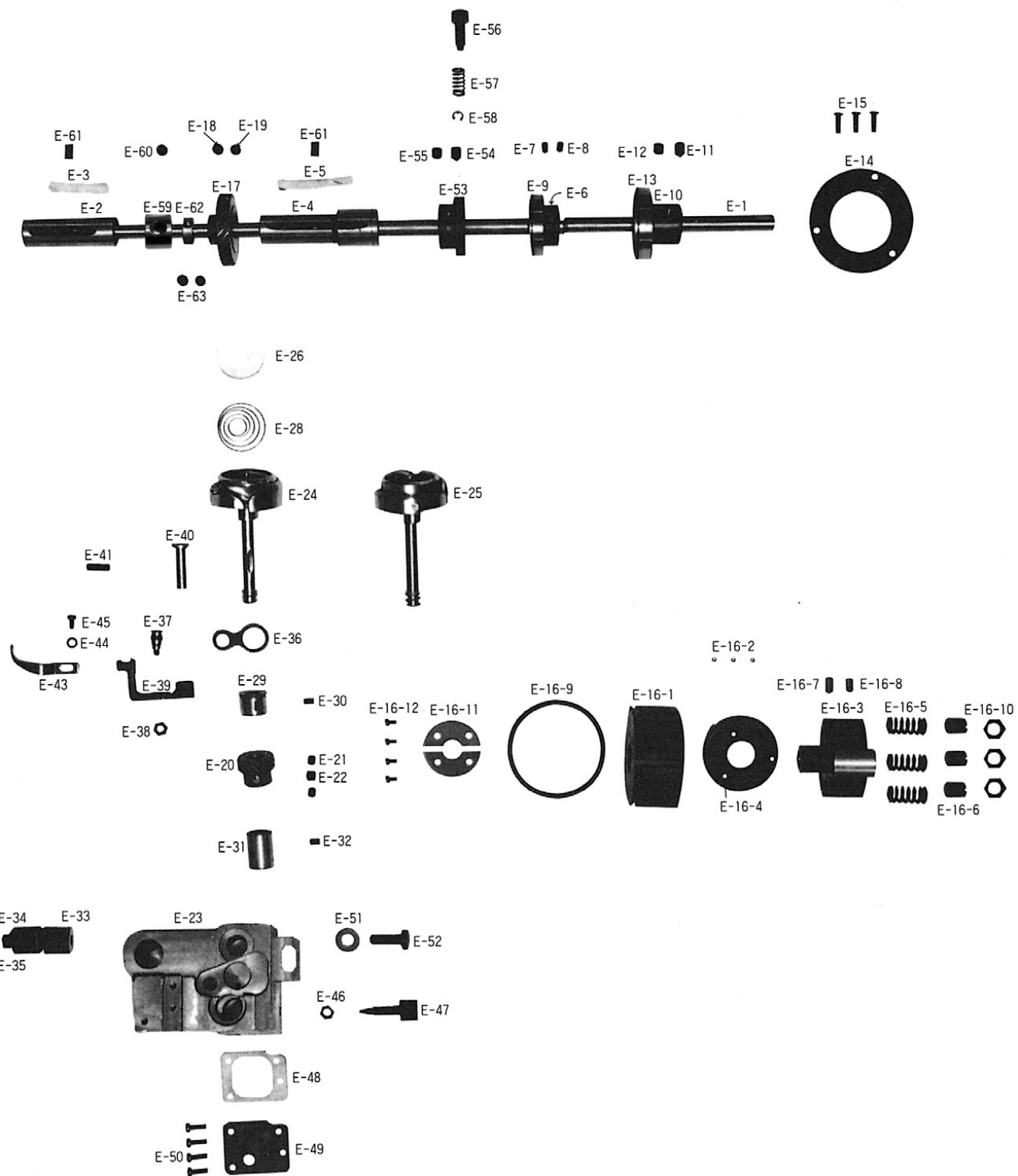
D

Feed Mechanism

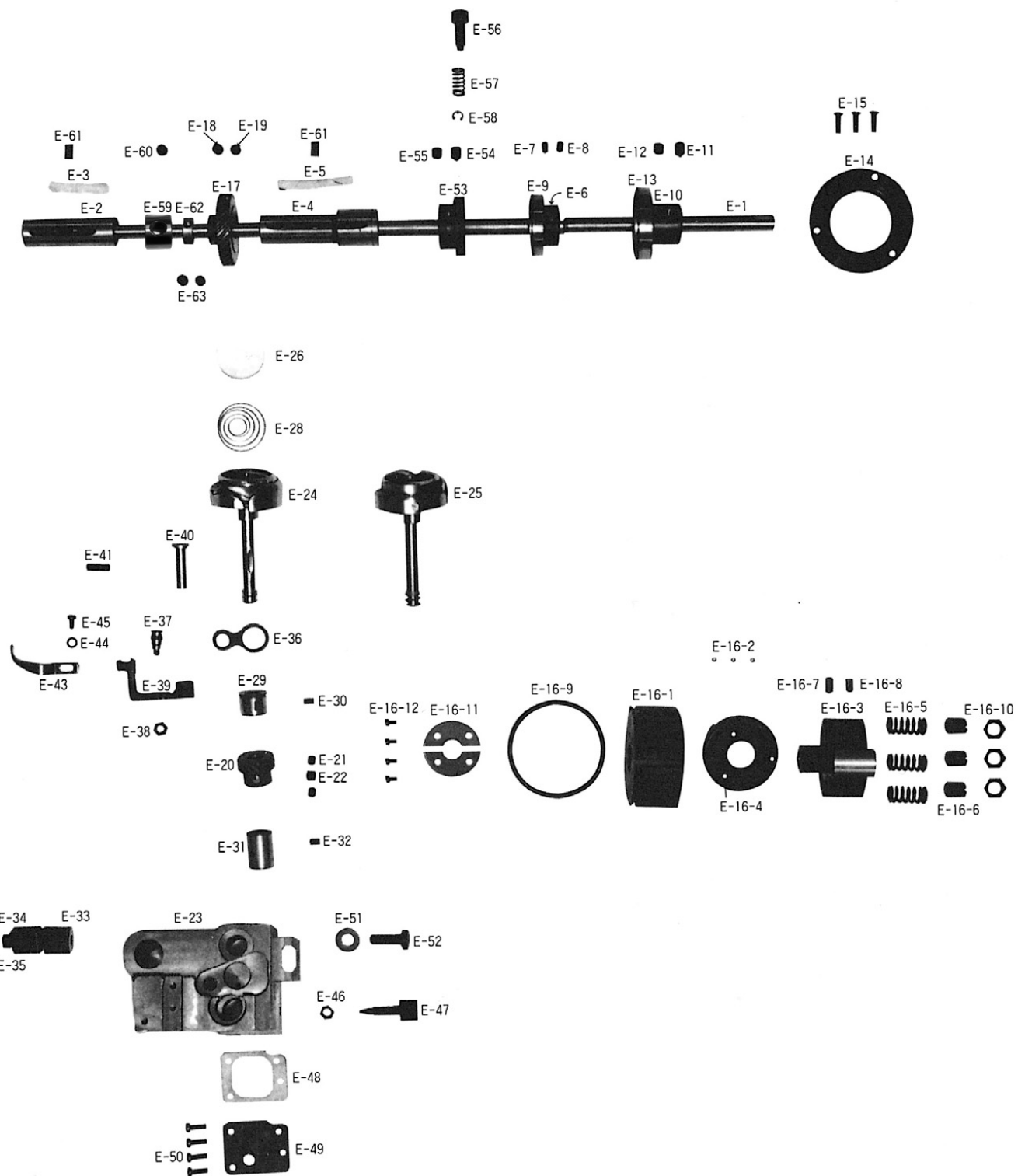
피이드 관계



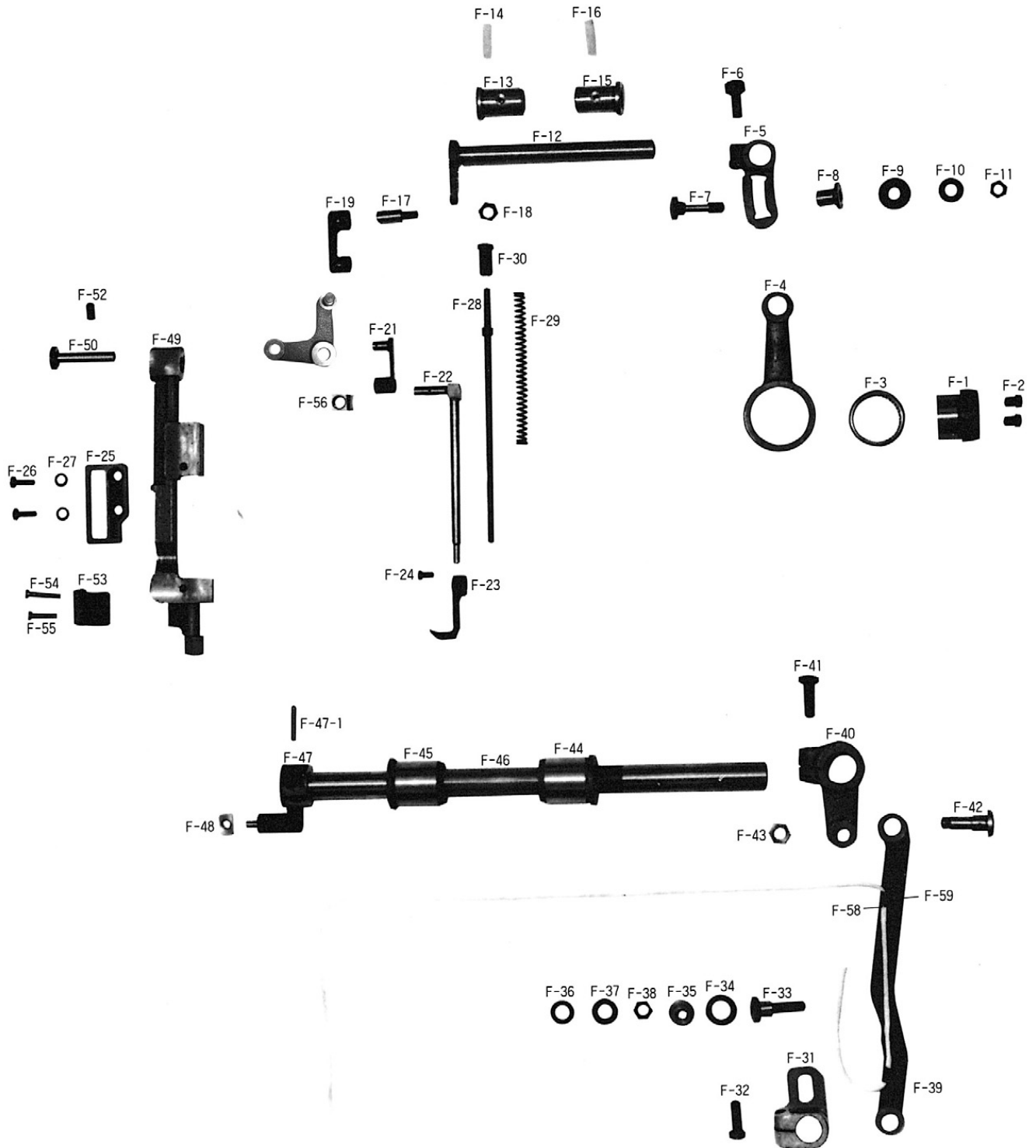
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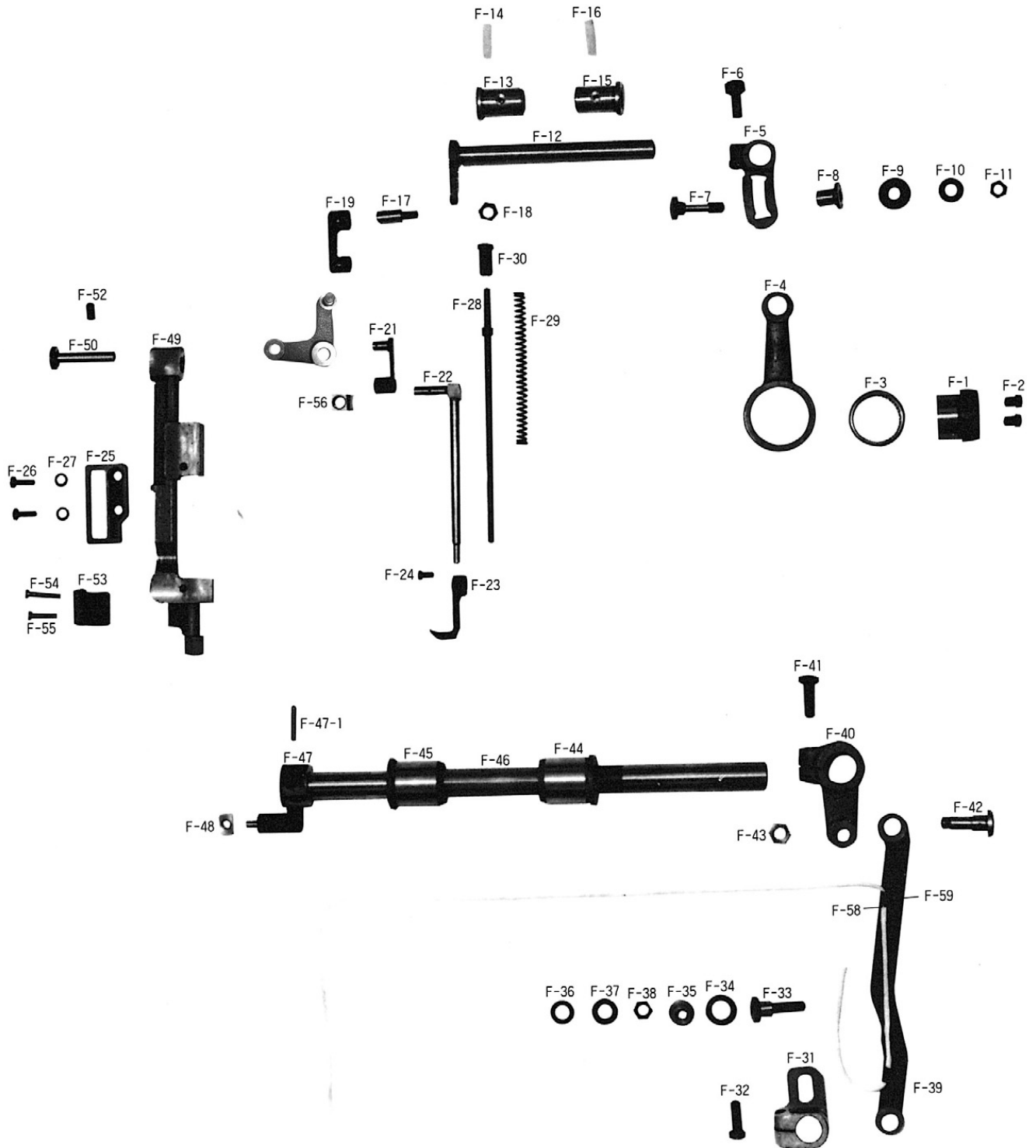
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
E-1	CLS-KF000700		Lower Shaft	하축	1	1	
E-2	DBS-DA028600		Lower Shaft Bushing (Front)	하축 전봇심	1	1	
E-3	CLB-JD000100		Felt For E-2	하축 앞 봇심 헬트 (5-4)	1	1	
E-4	DBS-DA028700		Lower Shaft Bushing (Middle)	하축 중봇심	1	1	
E-5	CLB-JD000100		Felt For E-4	하축 앞 봇심 헬트 (5-4)	1	1	
E-6	DCL-AB003500		Bearing Bushing (Middle)	하축 중베어링 봇심	1		
E-7	DSC-CA004800		Screw (11/64"n=40)	홈볼이 멈춤나사 (11/64"n=40)	1		
E-8	DSC-CA001600		Screw (11/64"n=40)	홈볼이 멈춤나사 (11/64"n=40)	1		
E-9	PBR-AA006000		Bearing (6904NR)	하축 중베어링 (6904NR)	1		
E-10	DCL-AB002300		Bearing Bushing (Rear)	하축 후베어링 봇심	1	1	
E-11	DSC-CB001800		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1	1	
E-12	DSC-CB000400		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1	1	
E-13	PBR-AA007400		Bearing (6004NR)	하축 후베어링 (6004NR)	1	1	
E-14	CLS-BJ000600		Bearing Presser	하축 후베어링 누름판	1	1	
E-15	DSC-BB003700		Screw (9/64"n=40)	접시머리 보울트 (9/64"n=40)	3	3	
E-16-1	DPL-BB000700		Safety Clutch Belt Pulley	안전장치 벨트 풀리	1	1	
E-16-2	PBR-AD000900		Safety Clutch Driving Ball	안전장치 클러치 구동용 볼 7/3	3	3	
E-16-3	CLS-BA000200		Safety Clutch Collar	안전장치 카라	1	1	
E-16-4	CLS-BJ001000		Safety Clutch Disc	안전장치 클러치 판 (K2542)	1	1	
E-16-5	DSP-AA009600		Safety Clutch Spring	안전장치 스프링	3	3	
E-16-6	DSC-CA004200		Screw (M10×1.25)	홈볼이 멈춤나사 (M10×1.25)	3	3	
E-16-7	DSC-CB001800		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1	1	
E-16-8	DSC-CB000400		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1	1	
E-16-9	DSR-AK000500		Safety Clutch Belt Pulley Ring	후렌치	1	1	
E-16-10	PSN-AA003600		Nut For E-16-7	안전장치 스프링 조정나사 너트	3	3	
E-16-11	CLS-BJ001100		Safety Clutch Collar Washer	안전장치 카라 와셔	2	2	
E-16-12	DSC-BB002000		Safety Clutch Collar Washer Screw	안전장치 카라 와셔 나사	4	4	
E-17	DGR-AB001100		Spiral Gear	기어 (대)	1	1	
E-18	DSC-CB000400		Screw (1/4"n=40)	홈볼이 멈춤나사 (1/4"n=40)	2	2	
E-19	DSC-CB001800		Screw (1/4"n=40)	홈볼이 멈춤나사 (1/4"n=40)	1	1	
E-20	DGR-AB001200		Rotary Hook Gear	기어 (소)	1	1	
E-21	DSC-CB001000		Screw (1/4"n=40)	홈볼이 멈춤나사 (1/4"n=40)	2	2	
E-22	DSC-CB001000		Screw (1/4"n=40)	홈볼이 멈춤나사 (1/4"n=40)	1	1	
E-23	CHB-BA001300		Hook Base	훅 받침	1	1	
E-24	CHK-HA002400		Rotary Hook (Ass'y) (HSH-12-15MMB(5)TR4)	가마 (HSH12-15(5)TRI)	1Set		
E-25	CHK-HA002500		Rotary Hook (Ass'y) (HSH-12-15MM(5))	가마 (HSH12-15MM(5))		1Set	
E-26	CHK-HB001000		Bobbin (AL)	보빈	1	1	
E-28	DSP-BA002600		Bobbin Tension Spring	보빈 장력조절 스프링	1	1	
E-29	DBS-DB008600		Rotary Hook Bushing (Upper)	가마 축 봇심 (상)	1	1	
E-30	PSC-CB000200		Screw (3/16"n=28)	홈볼이 멈춤나사 (3/16"n=28)	1	1	
E-31	DBS-DA027600		Rotary Hook Bushing (Lower)	가마 축 봇심 (하)	1	1	
E-32	PSC-CB000200		Screw (3/16"n=28)	홈볼이 멈춤나사 (3/16"n=28)	1	1	
E-33	CHB-BF000100		Pinch Sleeve (Upper)	가마 토대 슬리브 (上)	1	1	
E-34	CHB-BF000200		Pinch Sleeve (Lower)	가마 토대 슬리브 (下)	1	1	
E-35	DSC-BF012900		Screw (15/64"n=28)	홈볼이 납작 작은나사 (15/64"n=28)	1	1	
E-36	CHB-CA000100		Opener Link	오프너 링크	1	1	
E-37	DSC-GB000401		Stud Screw For Opener Link	오프너 링크 축	1	1	
E-38	DSN-AA000600		Nut (3/16"n=32)	육각너트 (3/16"n=32)	1	1	
E-39	CHB-CM000100		Opener Lever	오프너 레버	1	1	
E-40	CHB-KC000400		Opener Lever Stud	오프너 레버 축	1	1	
E-41	DSC-CA003000		Screw (3/16"n=32)	홈볼이 멈춤나사 (3/16"n=32)	1	1	
E-43	CHB-HN000101		Bobbin Case Opener	보빈 케이스 오프너	1	1	
E-44	DWS-AA003800		Opener Washer	상축 헬트 와셔	1	1	
E-45	DSC-BJ001400		Screw (9/64"n=40)	홈볼이 둥근납작 작은나사 (9/64"n=40)	1	1	
E-46	DSN-AA003200		Nut For E-47	유량 조절 너트	1	1	
E-47	DSC-HZ001700		Oil Adjusting Screw	유량 조절 나사	1	1	
E-48	CHB-FC000300		Hook Base Gasket	훅받침 가스켓	1	1	



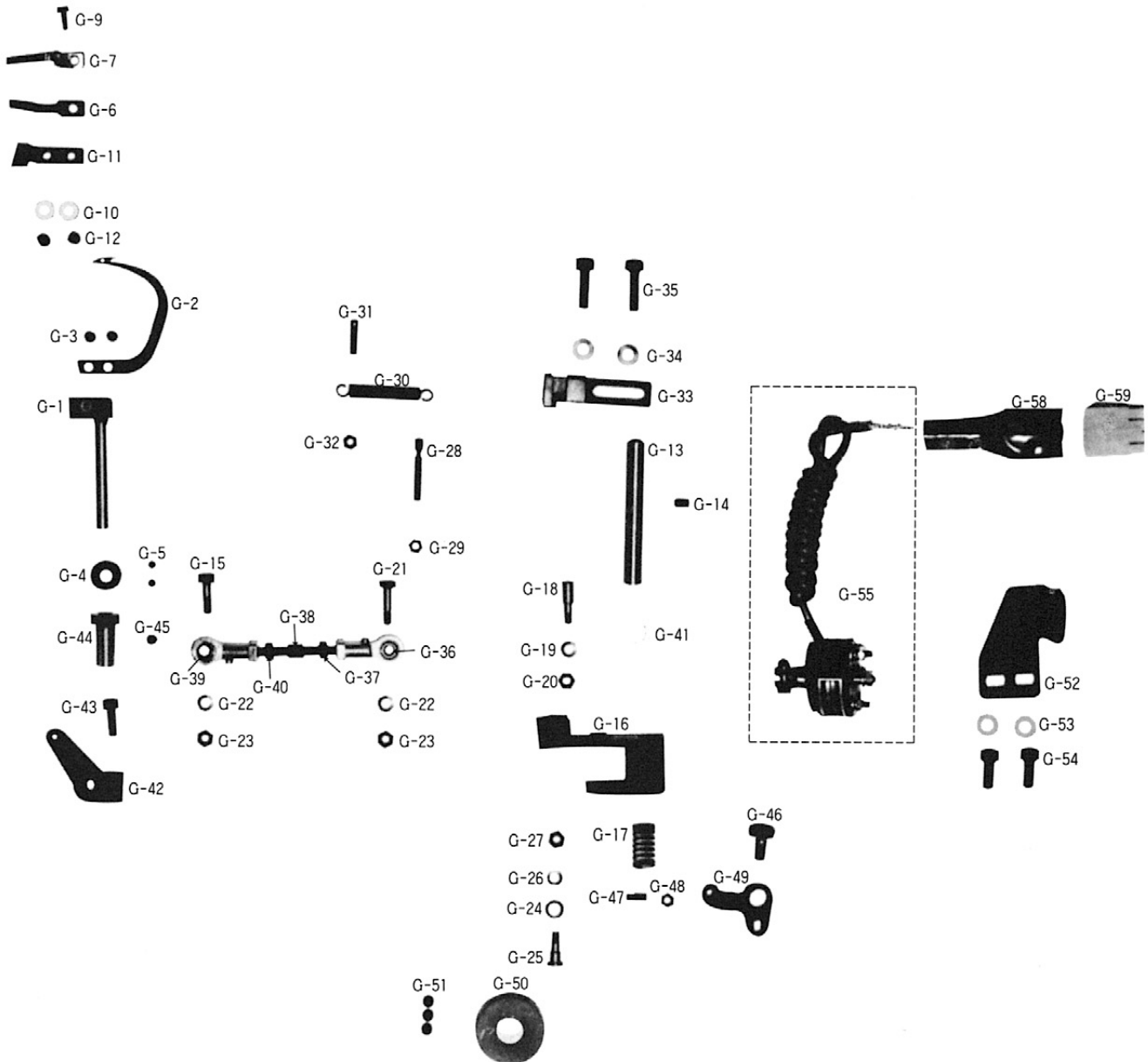
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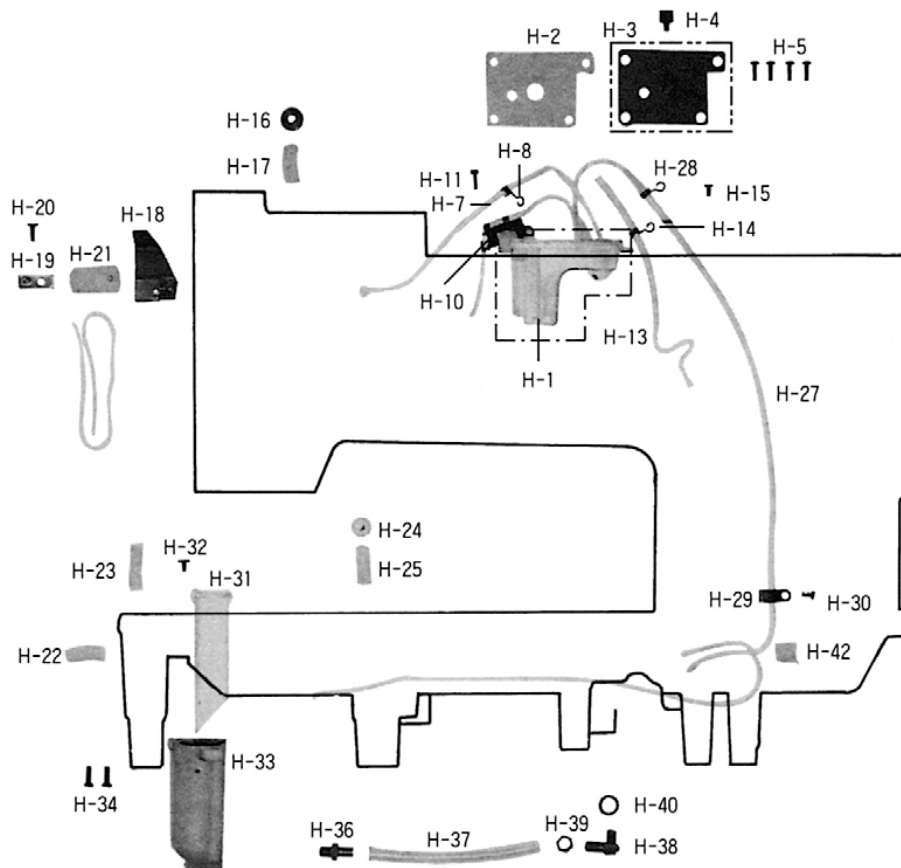
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
F-1	CUF-DC000500		Upper Feed Lifting Eccentric Cam	노루발 상하 운동 캠	1	1	
F-2	DSC-BJ002000		Screw For F-1	노루발 상하 운동 캠 고정나사	2	2	
F-3	PBR-BA002800		Needle Bearing	니들 베어링	1	1	
F-4	CUF-CC001500		Upper Feed Lifting Rod	노루발 상하 운동 캠 로드	1	1	
F-5	CUF-CB001900		Upper Feed Lifting Eccentric Wheel Crank	상하운동 크랭크 (K2556)	1	1	
F-6	DSC-AA000700		Screw (1/4"n=28)	육각 보울트 (1/4"n=28)	1	1	
F-7	CUF-KZ000700		Upper Feed Lifting Adjusting Shaft	노루발 상하운동 조절축	1	1	
F-8	DBS-DB006700		Upper Feed Lifting Adjusting Shaft Bushing	노루발 상하운동 조절축 붓심	1	1	
F-9	15-009A-5607		Collar For F-7	노루발 상하운동 조절축 카라	1	1	
F-10	DWS-AA006300		Washer For F-7	노루발 상하운동 조절축 와셔	1	1	
F-11	DSN-AA001300		Nut (1/4"n=40)	육각너트 (1/4"n=40)	1	1	
F-12	CUF-KZ000501		Upper Feed Driving Shaft	상하 운동축	1	1	
F-13	DBS-DB006200		Upper Feed Shaft Bushing (Front)	상하 운동축 전붓심	1	1	
F-14	CLB-JL009000		Felt For F-13	상하 운동축 전붓심 헬트	1	1	
F-15	DBS-DB006300		Upper Feed Shaft Bushing (Rear)	상하 운동축 후붓심	1	1	
F-16	CLB-JL009000		Felt For F-15	상하 운동축 후붓심 헬트	1	1	
F-17	DSC-FF001900		Stud Screw For Connecting Link	상피이드 연결 링크축 나사	1	1	
F-18	DSN-AA001300		Nut For F-17	상피이드 연결 링크축 나사너트	1	1	
F-19	CUF-CA001500		Upper Feed Lifting Connecting Link	상피이드 연결 링크	1	1	
F-20	CUF-CA001700		Link For Upper Feed Foot	상피이드 노루발 연결링크	1	1	
F-21	CUF-CA001800		Walking Bar Driving Link	상피이드 노루발 운동링크	1	1	
F-22	CUF-CR000100		Walking Bar	상피이드 노루발대	1	1	
F-23	CGA-GC005900		Upper Feed Presser Foot	상피이드 노루발 (B)	1	1	
F-24	DSC-BA001000		Screw (11/64"n=40)	홈볼이 냄비 작은나사 (11/64"n=40)	1	1	
F-25	CNB-BK001200		Walking Bar Guide Plate	노루발대 안내판 (K2555)	1	1	
F-26	DSC-BF001000		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	2	2	
F-27	DWS-AA001100		Washer For F-26	뒷뚜껑 찰와셔	2	2	
F-28	CUF-KF000300		Walking Foot Pressure Adjusting Pole	상피이드 노루발 압력봉	1	1	
F-29	DSP-AA009400		Spring For F-28	상피이드 노루발 압력 스프링	1	1	
F-30	DSC-BF003500		Screw (5/16"n=28)	홈볼이 납작 작은나사 (5/16"n=28)	1	1	
F-31	CUF-CB002800		Needle Bar Rock Crank	바늘대 요동 크랭크	1	1	
F-32	DSC-BA001300		Screw (1/4"n=28)	홈볼이 냄비 작은나사 (1/4"n=28)	1	1	
F-33	DSC-FA019800		Needle Bar Rock Crank Stud	바늘대 요동 크랭크 단나사	1	1	
F-34	DWS-AA010700		Washer (A) For F-31	바늘대 요동 크랭크 와셔 (A)	1	1	
F-35	DSN-CY001100		Needle Bar Rock Crank Holder	바늘대 요동 크랭크 카라	1	1	
F-36	DWS-AA002900		Washer (B) For F-31	새들 찰나사 와셔	1	1	
F-37	DWS-AA017100		Spring Washer For F-31	바늘대 요동 크랭크 스프링 와셔	1	1	
F-38	DSN-AA002200		Nut (9/32"n=28)	육각너트 (9/32"n=28)	1	1	
F-39	CUF-CC002200		Connecting Rod For Needle Bar Frame Driving Shaft	요동축 연결 로드	1	1	
F-40	CUF-CA002000		Needle Bar Rock Shaft Link	바늘대 요동 링크	1	1	
F-41	DSC-BJ004400		Screw For F-40	요동 로드 찰나사	1	1	
F-42	DSC-GA000901		Stud Screw Needle Bar Rock Shaft Link	요동 링크 단나사	1	1	
F-43	DSN-AA003000		Nut (5/16"n=24)	육각너트 (5/16"n=24)	1	1	
F-44	DBS-DB004300		Needle Bar Rock Shaft Bushing (R)	요동축 뒷 붓심	1	1	
F-45	DBS-DB004200		Needle Bar Rock Shaft Bushing (F)	요동축 앞 붓심	1	1	
F-46	CNB-KF000500		Needle Bar Frame Driving Shaft	요동축	1	1	
F-47	CNB-CB000500		Needle Bar Frame Shaft Crank	요동축 크랭크 (前)	1	1	
F-47-1	DPN-AB000200		Taper Pin	바늘대 후레임 고정핀	1	1	
F-48	CNB-CD001100		Needle Bar Block	바늘대 후레임 블럭	1	1	
F-49	CNB-BC000700		Needle Bar Frame	바늘대 후레임	1	1	
F-50	DPN-AB000400		Hinge Pin For Needle Bar Frame	바늘대 후레임 힌지핀	1	1	
F-52	DSC-CA000800		Screw (15/64"n=28)	홈볼이 멈춤나사 (15/64"n=28)	1	1	
F-53	CNB-BK001300		Guide For Needle Bar Frame	바늘대 후레임 안내판	1	1	
F-54	DSC-BJ005300		Screw (A) For F-53	바늘대 후레임 안내판 찰나사 B	1	1	
F-55	DSC-BA001100		Screw (11/64"n=40)	홈볼이 냄비 작은나사 (11/64"n=40)	1	1	
F-56	CUF-CD000200		Walking Bar Guide Block	상피이드 노루발 안내 블럭	1	1	
F-58	CLB-BG004100		Wick Supporter For F-57	유심잡이 (2-51)	2	2	



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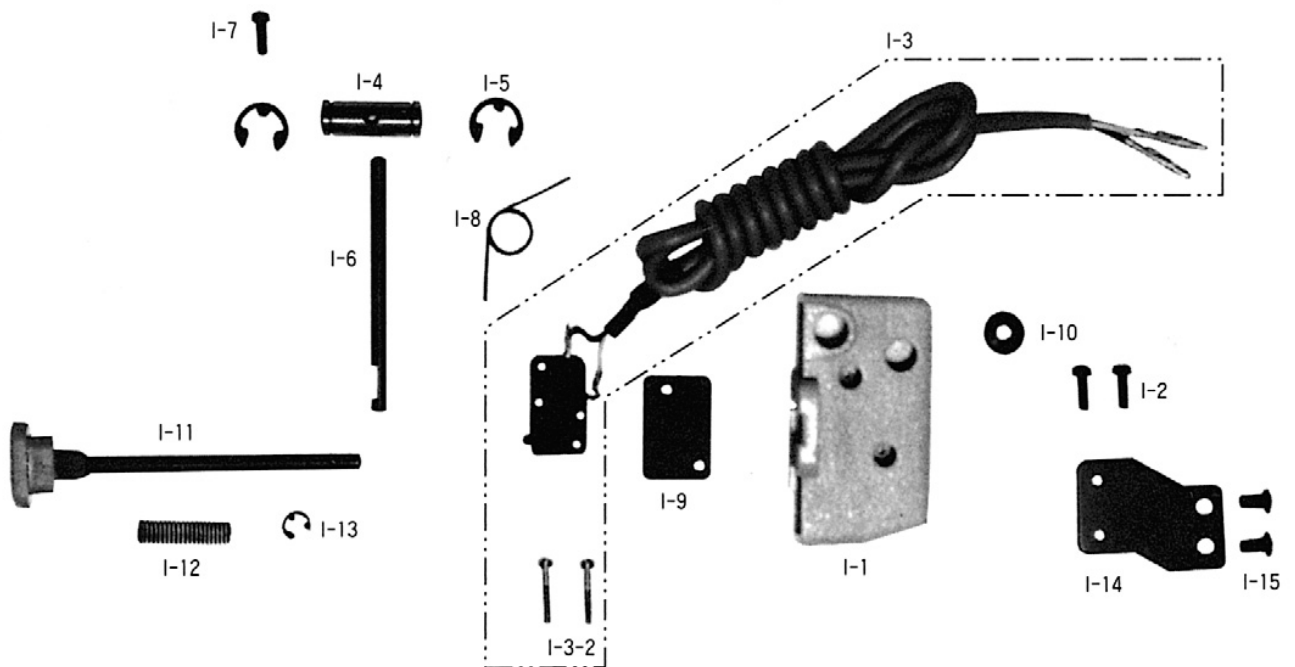
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
G-1	CTT-KZ000200		Moving Knife Shaft (R)	동메스 축 (우)	1		
G-2	CTT-NA001800		Moving Knife	회전메스 (T=1.8)	1		
G-3	DSC-BB001400		Screw (11/64"n=40)	접시머리 보울트(11/64"n=40)	2		
G-4	DCL-AA005900		Moving Knife Shaft Collar	동메스 축 카라	1		
G-5	PSC-CB000200		Screw (M4)	육각구멍볼이 멈춤나사(M4)	1		
G-6	CTT-BJ003800		Thread Catcher	밀실잡이	1		
G-7	CTT-NB001200		Fixed Knife	고정메스 (2122707-556A)	1		
G-9	DSC-BB001400		Screw (11/64"n=40)	접시머리 볼트(11/64"n=40)	1		
G-10	DWS-AA002100		Washer For Moving Knife Tension Adjusting	동메스 장력 조절 와셔	2		
G-11	CTT-BB003200		Moving Knife Bracket	동메스 브라켓	1		
G-12	PSC-AC001500		Screw (11/64"n=40)	접시머리 볼트(11/64"n=40)	2		
G-13	CTT-KC000800		Thread Trimming Rock Link Shaft	사절 요동 링크 축	1		
G-14	DSC-CB000100		Screw G-13	동메스 축 보싱 고정나사	1		
G-15	DSC-FA012700		Screw For Moving Knife Shaft Connecting Joint	동메스 축 연결 조인트 침나사	1		
G-16	CTT-CA001100		Thread Trimming Rock Link	사절 요동 링크	1		
G-17	DSP-AA006500		Return Spring For Stopper Pin	스토퍼 핀 복귀 스프링	1		
G-18	DSC-GB000300		Screw For Stopper Pin	스토퍼 핀 나사	1		
G-19	DWS-CA000100		Washer For Stopper Pin	가마 잡이 와셔	1		
G-20	DSN-AA001400		Nut For Stopper Pin	볼 조인트 침 너트 (우)	1		
G-21	DSC-FA014100		Stud Screw For Rod End	요동 링크 연결 조인트 단나사	1		
G-22	DWS-CA000100		Washer For Rod End	가마 잡이 와셔	1		
G-23	DSN-AA001400		Nut For G-21	볼 조인트 침 너트 (우)	1		
G-24	CTT-CL000300		Roller For Thread Trimming Cam Roller	로울러	1		
G-25	DSC-GA000400		Stud Screw For Thread Trimming Cam	사절 캠 로울러 단나사	1		
G-26	DWS-CA000100		Washer For G-25	가마잡이 와셔	1		
G-27	DSN-AA001400		Nut For G-25	볼 조인트 침 너트 (우)	1		
G-28	DSC-HD000200		Adjusting Screw For Return Spring	스프링 걸이 축 나사	1		
G-29	DSN-AA000900		Nut (11/64"n=40)	육각너트 (11/64"n=40)	1		
G-30	DSP-AB003600		Thread Trimming Return Spring	사절 리턴 스프링	1		
G-31	DSC-HD000200		Hook For Return Spring	리턴 스프링 걸이 축 나사	1		
G-32	DSN-AA000900		Nut (11/64"n=40)	육각너트 (11/64"n=40)	1		
G-33	CTT-BF001100		Holder For Stopper Pin	사절 캠 운동핀 홀더	1		
G-34	PWS-CA000500		Washer For G-33	싱크로 베이스 스프링 와셔 (Ø6)	2		
G-35	PSC-AC000600		Screw (M6)	육각구멍볼이 보울트 (M6)	2		
G-36	PBR-GB000100		Rod End (R) MTR BNF-5	롯데 앤드 (우)	1		
G-37	DSN-AA001400		Nut (R) For G-36	볼 조인트 침 너트 (우)	1		
G-38	CTT-CC001400		Joint Connection Stud	볼 조인트 연결봉 (1/16"~1/2")	1		
G-39	PBR-GB000500		Rod End (L) MTR BNF-5L	롯데 앤드 (좌)	1		
G-40	DSN-AA002600		Nut (L) For G-39	볼 조인트 침 너트 (좌)	1		
G-41	CTT-FB000200		Cushion Rubber	쿠션 고무 (B)	1		
G-42	CTT-CM003200		Thread Trimming Lever	사절 레버 (X)	1		
G-43	PSC-AC006100		Screw (M5×0.8)	육각구멍볼이 보울트 (M5×0.8)	1		
G-44	DBS-DB004400		Moving Knife Shaft Bushing (R)	동메스축 보싱 (우)	1		
G-45	DSC-CB000100		Screw (M4)	육각구멍볼이 멈춤나사 (M4)	1		
G-46	DSC-FA014000		Stud Screw For Clutch Lever	클러치 레버 단나사	1		
G-47	DSC-CA003300		Screw For Clutch Lever Pin	클러치 레버 핀 나사	1		
G-48	DSN-AA000900		Nut (11/64"n=40)	육각너트 (11/64"n=40)	1		
G-49	CTT-CM002000		Clutch Lever	클러치 레버	1		
G-50	CTT-DD000300		Thread Trimming Cam	사절캠	1		
G-51	DSC-CB000400		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	3		
G-52	CTT-BB002300		Bracket For G-55	사절 솔레노이드 브라켓	1		
G-53	PWS-CA000500		Spring Washer For G-52	싱크로 베이스 스프링 와셔 (Ø6)	3		
G-54	PSC-AC001200		Screw (M6)	육각구멍볼이 볼트 (M6)	2		
G-55	10-056A-7507		Thread Trimming Solenoid Ass'y	사절 솔레노이드 (조)	1Set		
G-58	11-019M-2350		Tube (Large) For G-55	솔레노이드 튜브	3		
G-59	11-018M-2350		Plug (Large) For G-55	솔레노이드 플러그	1		



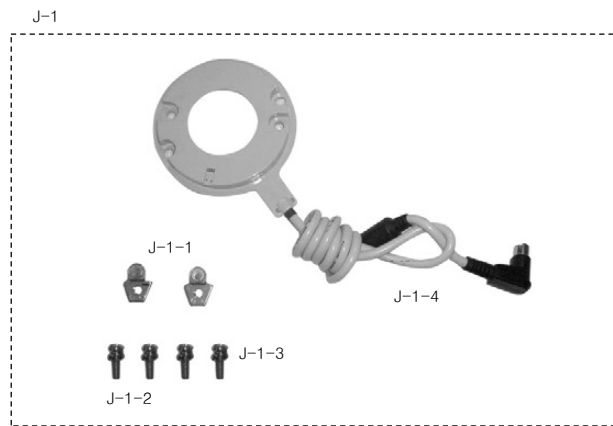
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Reverse Button Mechanism

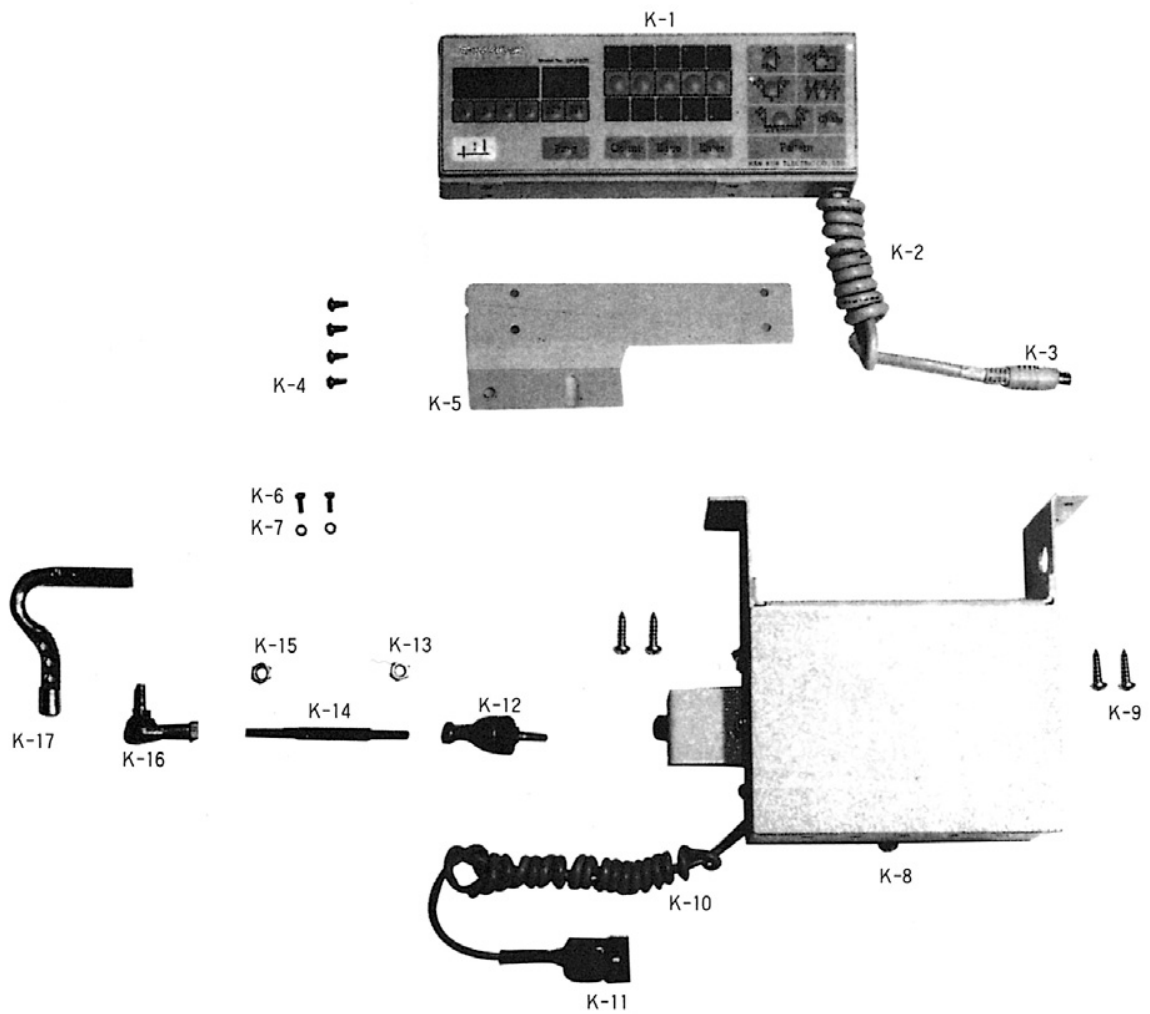
역진 버튼 관계



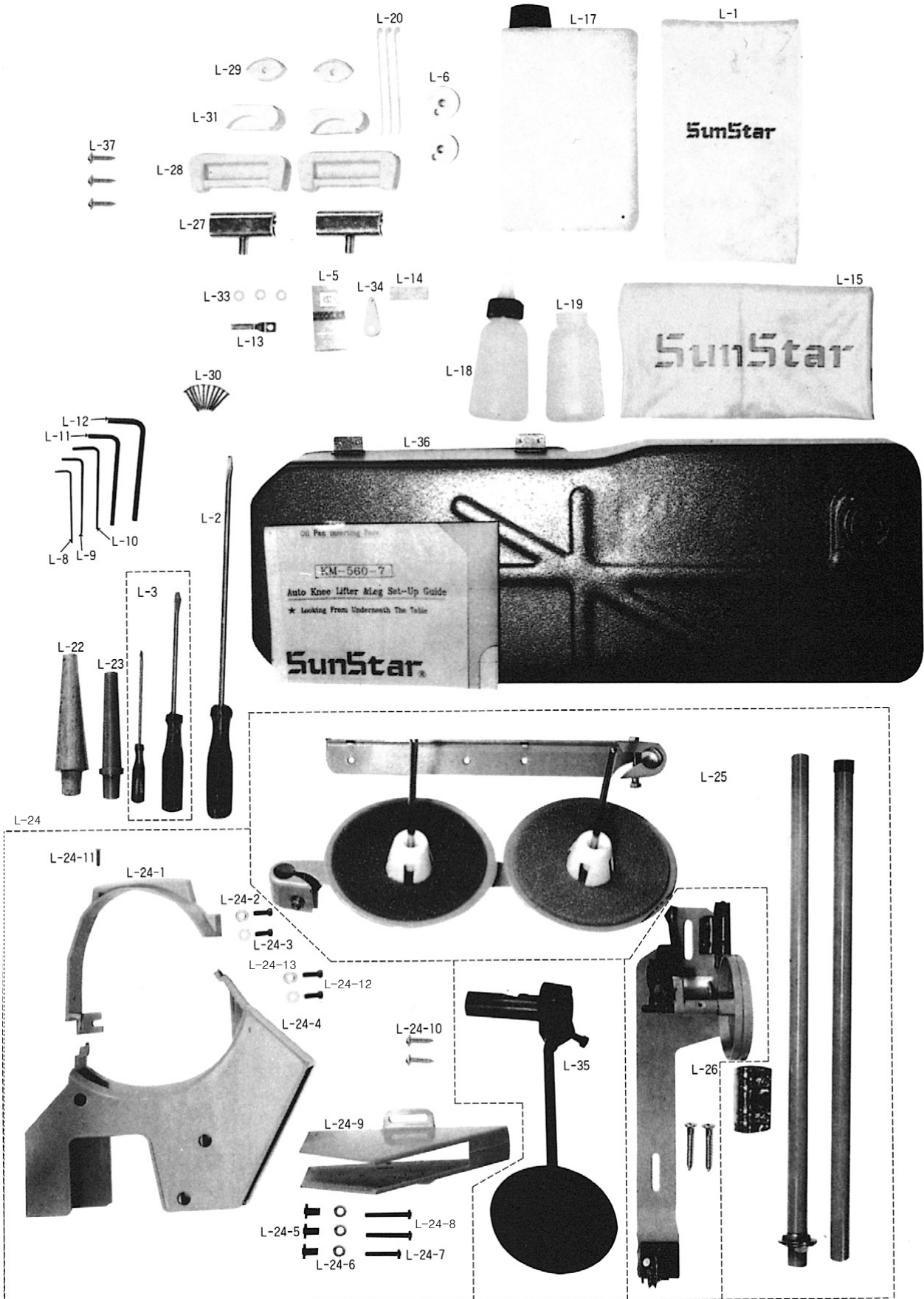
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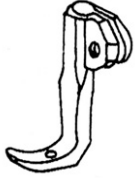
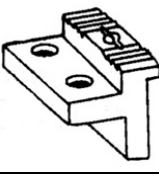
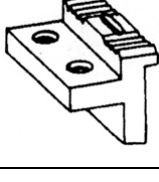


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KM-560 / KM-560-7

Ref. No.	Pt. No.	Code No.	Sub-Class Name of Parts		A-Type		B-Type		C-Type		D-Type	
					A-1	A-2	B-1	B-2	C-1	C-2	D-1	D-2
F-23	15-21A	CGA-GC007400	Upper Feed Presser Foot		*	*						
	15-21B	CGA-GC005900					*	*				
	15-21C	CGA-GC005800							*	*		
	15-21D	CGA-GC006100									*	*
C-7	5-7A	CGA-GC007500	Sub-Presser Foot		*	*						
	5-7B	CGA-GC002900					*	*	*	*	*	*
D-64	6-87A	CGA-GB002300	Feed Dog		*	*	*	*	*	*		
	6-87B	CGA-GB004200									*	*
A-24	I-30	CGA-GA004900	Needle Plate		*		*		*		*	
A-25	I-31	CGA-GA005000				*		*		*		*

*Note : □-1 : Thread Trimmer Parts

□-2 : Standard Parts

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01-001A-5607	Arm Bed Ass'y	7	A-1	CFA-FZ000100	Reverse Lever Stopper (Upper) Rubber	17	D-86	CLF-BA001000	Feed Bar	15	D-56
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