



PARTS BOOK

KM-380BL

Cylinder-Bed Type, 1-Needle
Unison Feed, Vertical Large Hook,
Lock Stitch Machine
실린더 베드형, 1본침 본봉 총합송
재봉기 (수직 2배hook)

KM-380BLB

Cylinder-Bed Type, 1-Needle
Unison Feed, Vertical Large Hook,
Lock Stitch Machine
With Synchronized Binder
실린더 베드형, 1본침 본봉 총합송
바인더부착 재봉기(수직 2배hook)

PME-110926

Information

A. Parts Book 구성

Structure of Part Book

①
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③
④
⑤
⑥
⑦
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⑨

A Arm, Bed & Machine Body Mechanism
팔, 침대 및 외장품 관계

Ref. No	Parts No	Note	Name of Parts	품명	Q'ty	Assembly No.
A-1	01-01040-03		Arm	이완	1	
A-2	01-01070-06		Bed	침대	1	
A-3	01-01070-06		Face Plate	면판	1	
A-4	01-01070-06		Face Plate Gasket	면판 가스켓	1	
A-5	01-01070-06		Screw (1/8" x 40)	볼트	10	
A-6	01-01070-06		Rubber Cap For Face Plate	면판 고무패드	2	
A-7	01-01070-06		Caution Switch	경고 스위치	1	
A-8	01-01070-06		Turn-up Lever Cover	날개커버	1	
A-9	01-01070-06		Screw (1/8" x 40)	볼트	1	
A-10	01-01070-06		Bed Cover(L)	침대커버(좌)	1	
A-11	01-01070-06		Bed Cover(R)	침대커버(우)	1	
A-12	01-01070-06		Bed Cover Gasket(L)	침대커버 가스켓(좌)	1	
A-13	01-01070-06		Screw (1/8" x 40)	볼트	14	
A-14	01-01070-06		Washer	와셔	2	
A-15	01-01070-06		Bed Cover(R)	침대커버(우)	1	
A-16	01-01070-06		Bed Cover Gasket(R)	침대커버 가스켓(우)	1	
A-17	01-01070-06		31 Tank Rubber Cap	고압 탱크 고무패드	1	
A-18	01-01070-06		Thread Guide with Three Poles	세극관 삽입기(조)	1	
A-19	01-01070-06		Thread Guide(L)	좌측 삽입기	2	
A-20	01-01070-06		Screw (1/8" x 40)	볼트	3	
A-21	01-01070-06		Thread Guide(R)	우측 삽입기	1	
A-22	01-01070-06		Arm Thread Guide Assy	이완 삽입기 삽입기(조)	1	
A-23	01-01070-06		Nut	너트	1	
A-24	01-01070-06		Thread Guide(L)	좌측 삽입기	1	
A-25	01-01070-06		31 Tank Assy	31 탱크 조립체	1	
A-26	01-01070-06		31 Tank	31 탱크	1	
A-27	01-01070-06		31 Tank Window	31 탱크 창	1	
A-28	01-01070-06		31 Tank Part	31 탱크 부품	1	
A-29	01-01070-06		Part for 31 Tank (L Supply)	31 탱크 부품 (L 공급)	1	
A-30	01-01070-06		Screw (1/8" x 40)	볼트	1	
A-31	01-01070-06		Arm Upper Part Rubber Cap	이완 상부 고무패드	2	
A-32	01-01070-06		Needle Ear Rubber Cap	침바늘 고무패드	1	
A-33	01-01070-06		Rubber Cap(L)	고압 탱크(좌)	4	
A-34	01-01070-06		Rubber Cap(R)	고압 탱크(우)	4	
A-35	01-01070-06		Rubber Cap	고압 탱크	7	
A-36	01-01070-06		Bed Rubber	침대 고무	1	
A-37	01-01070-06		Model (Sticker)	모델 스티커	1	
A-38	01-01070-06		Model (Sticker)	모델 스티커	1	
A-39	01-01070-06		Model (Sticker)	모델 스티커	1	
A-40	01-01070-06		Model (Sticker)	모델 스티커	1	
A-41	01-01070-06		Model (Sticker)	모델 스티커	1	
A-42	01-01070-06		Model (Sticker)	모델 스티커	1	
A-43	01-01070-06		Model (Sticker)	모델 스티커	1	
A-44	01-01070-06		Model (Sticker)	모델 스티커	1	
A-45	01-01070-06		Model (Sticker)	모델 스티커	1	
A-46	01-01070-06		Model (Sticker)	모델 스티커	1	
A-47	01-01070-06		Model (Sticker)	모델 스티커	1	
A-48	01-01070-06		Model (Sticker)	모델 스티커	1	
A-49	01-01070-06		Model (Sticker)	모델 스티커	1	
A-50	01-01070-06		Model (Sticker)	모델 스티커	1	
A-51	01-01070-06		Model (Sticker)	모델 스티커	1	
A-52	01-01070-06		Model (Sticker)	모델 스티커	1	
A-53	01-01070-06		Model (Sticker)	모델 스티커	1	
A-54	01-01070-06		Model (Sticker)	모델 스티커	1	
A-55	01-01070-06		Model (Sticker)	모델 스티커	1	
A-56	01-01070-06		Model (Sticker)	모델 스티커	1	
A-57	01-01070-06		Model (Sticker)	모델 스티커	1	
A-58	01-01070-06		Model (Sticker)	모델 스티커	1	

Note: H=Heavy Material(중량재), M=Medium Material(중량재), L=Light Material(경량재), K=Kitt Material(키트재), EL=Large Shuttle Model(대형 셔틀 모델)

①:관계 별 고유 코드

Unique code by mechanism

②:관계 별 고유 명칭

Unique name by mechanism

③:관계도

Explode view

④Ref.No.:파트별 고유 식별 번호

Unique identification number by part

⑤Parts No.:고유 제품 코드

Unique Product code

Ex)

구분 Category	Code	비고 remarks
구 부품 Old part	01-030C-1230	
신 부품 New Part	AS-000000-00	조(조) 파트 Set parts
	GP-000000-00	기구적 파트 Instrumental parts
	EP-000000-00	전기적 파트 Electrical parts

⑥Note:공지사항 표기 및 메모

Refers to notice and memo

⑦품

명:파트의 고유 품명

Name of Part:Unique name of parts

⑧Q'ty :파트의 수량

The number of parts

⑨Assembly no.:조(조) 파트의 식별 번호

Unique identification number by set part

Warning

1. 조에 속한 파트는 개별 조립 시 제품의 파손 또는 재봉 불량일 수 있어 해당 파트에 대한 주문 시에는 조 품목으로만 구입이 가능합니다.
2. 본 책자는 Parts Book으로 제작되었으므로 매뉴얼로 사용 불가합니다.
3. 사전 예고 없이 사양이 변경 될 수도 있습니다.

1. The parts classified as ass'y items may cause damage to the machine or bad sewing when they are separately assembled. Hence, when they are ordered, they can be purchased as ass'y items only.
2. This is a parts book. It cannot be used as a manual.
3. Parts are Subject to change in Design Without Prior Notice.

Note

- 썬스타 제품의 부품은 아래 인터넷주소로 접속하시어 신청할 수 있습니다.
<http://www.sunstarcs.com>
- 가입된 회원께서는 썬스타 포탈 사이트에 로그인후 필요한 부품을 신청할 수 있습니다.
- 부품관리-발주관리-발주등록 항목에서 부품번호와 신청수량을 입력하여 등록하시면 발주가 됩니다.
- 부품번호를 모르시는 경우 파츠북 조회를 클릭하시고 사용하는 기종을 검색하여 선택하시면 해당 기종의 파츠북을 조회할 수 있습니다.
- 파츠북은 관계별로 구분되어 있으며 관계를 알고 있다면 부품 찾기가 용이합니다.
- You can make an order for the parts of Sunstar machine to connect internet address.
<http://www.sunstarcs.com>
- You can request for parts you want after login if you are a registered member.
- In parts Management - Order Management - Order Registration entry, you can place an order by entering the part number and quantity.
- If you don't know the parts number, click the parts book menu bar.
In a download list, you can read parts book by searching model you use.
- This parts book is classified by the mechanism, therefore you can find part easily.

MODEL

FOR HEAVY MATERIAL

- **KM-380BL**

CYANDER-BED TYPE, 1- NEEDLE UNISON FEED, VERYICAL LARGE HOOK, LOCK-STITCH MACHINE

- **KM-380BLB**

CYANDER-BED TYPE, 1- NEEDLE UNISON FEED, VERYICAL LARGE HOOK, LOCK-STITCH MACHINE
WITH SYNCHRONIZED BINDER

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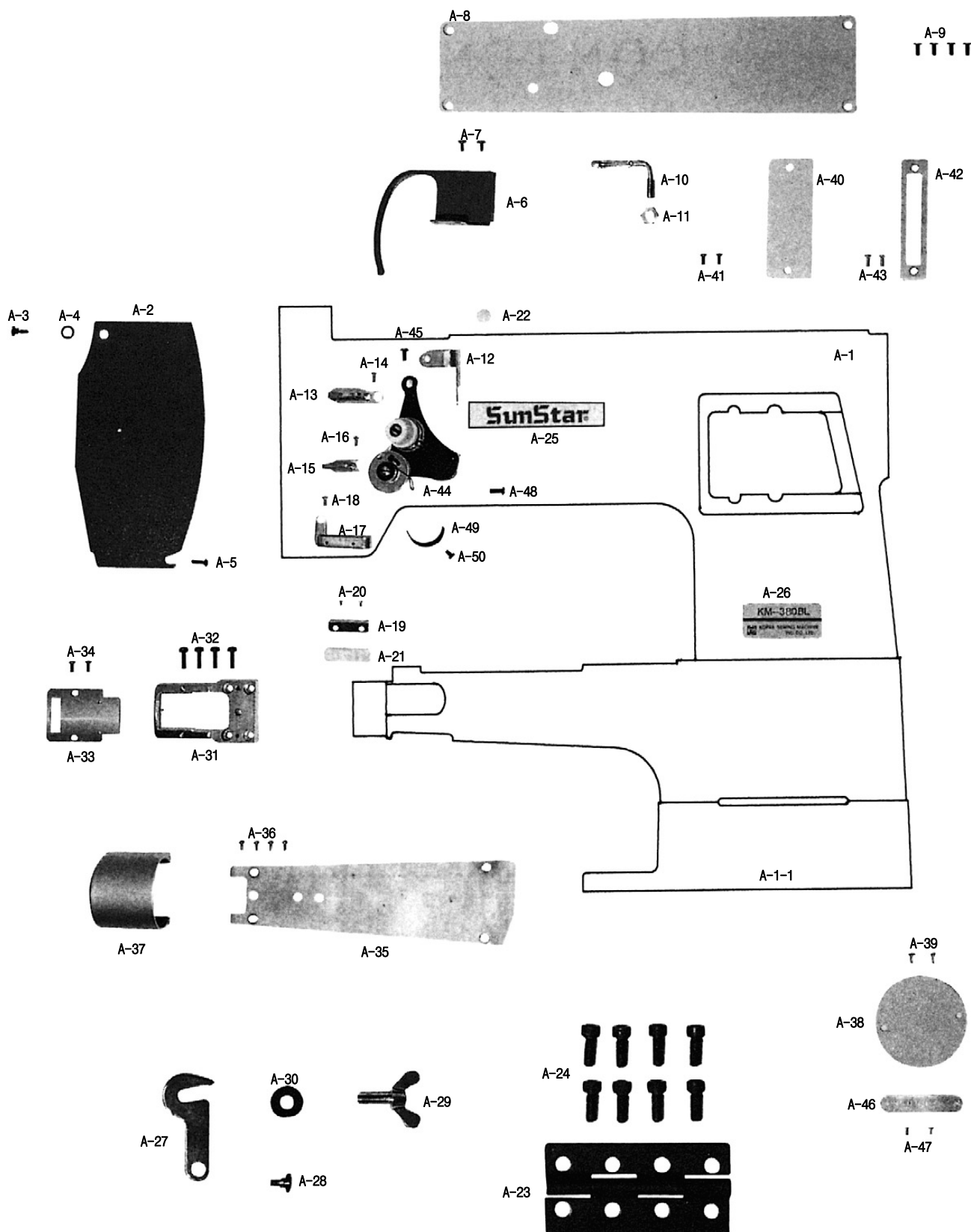
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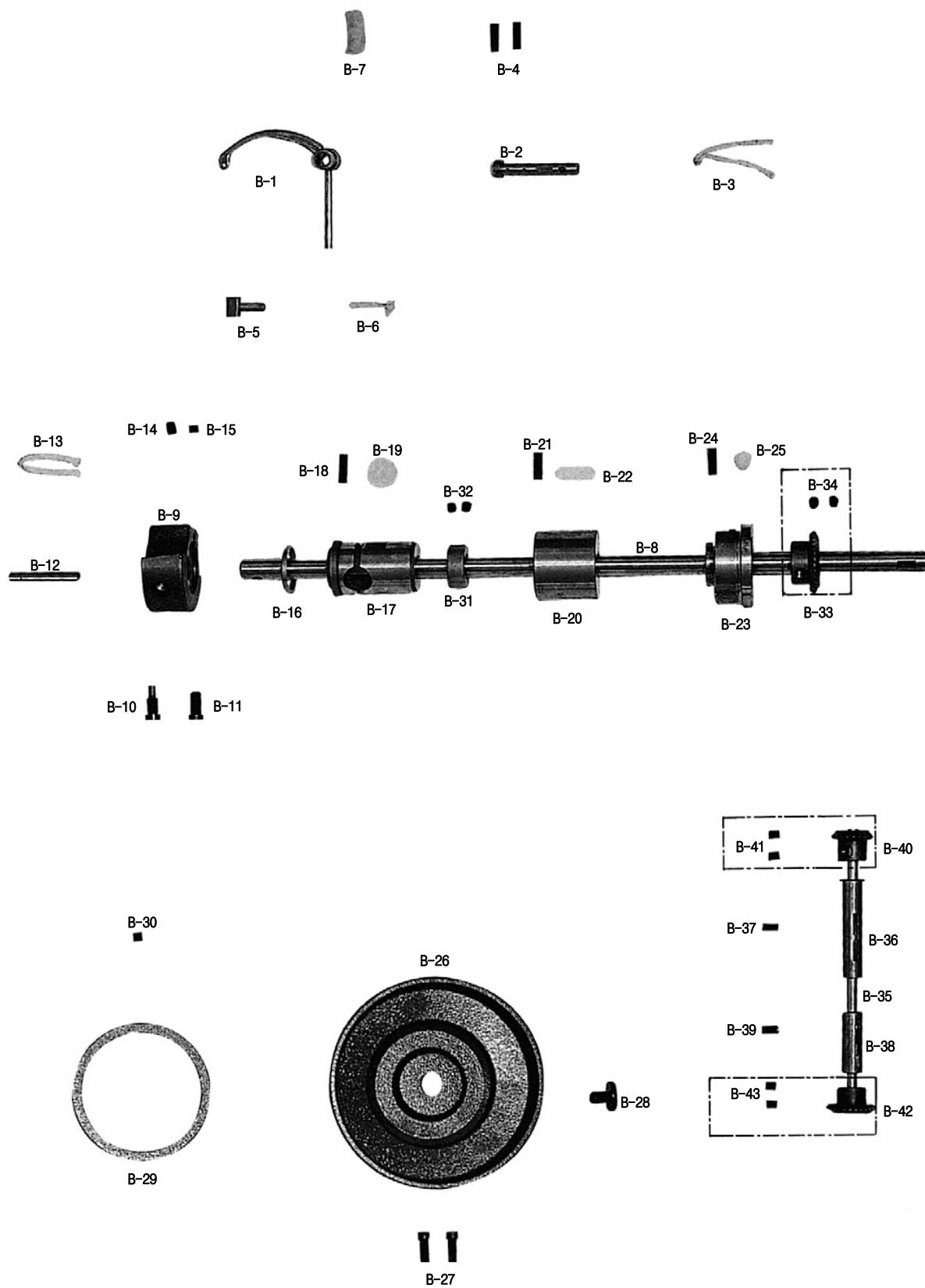
Machine Body & Thread Tension Adjusting Mechanism

외장 & 실장력 조절 관계



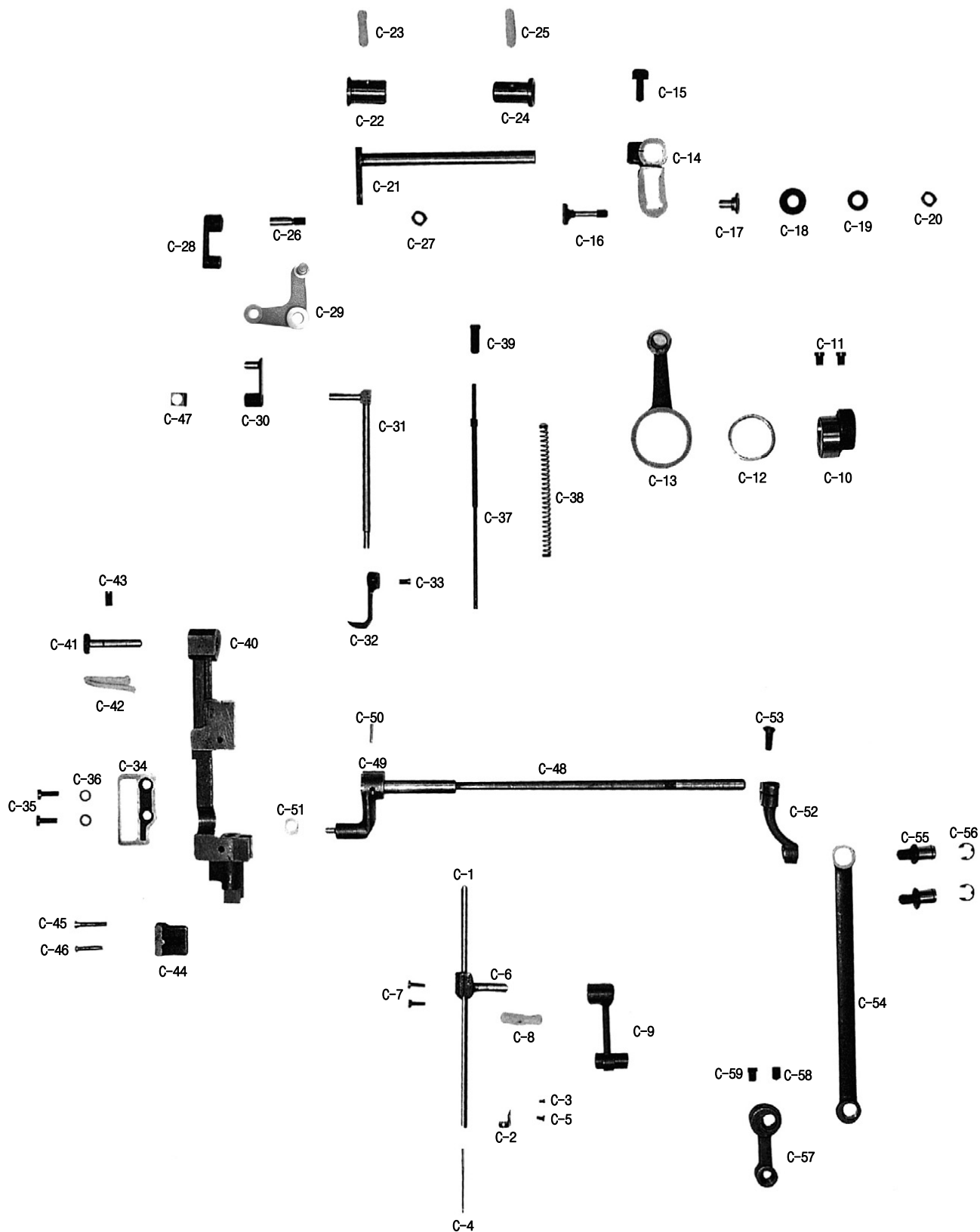
Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
A-1	01-002A-38LB	BL	Arm, Cylinder Bed	암, 실린더 베드	1Set	
A-1-1	CAB-BA000200		Base	두부 받침	1	
A-2	CMB-BJ005600		Face Plate	면판	1	
A-3	DSC-FA017200		Screw (Upper) For A-2	면판 집나사 (상)	1	
A-4	DWS-CB000600		Washer For A-3	면판 와셔	1	
A-5	DSC-BA000900		Screw (9/64″n=40)	면판 측면 카바나사 (하) (9/64″ n=40)	1	
A-6	CMB-LA015300		Thread Take Up Cover	실채기 커버	1	
A-7	DSC-BA000900		Screw (9/64″n=40)	면판 측면 카바나사 (하) (9/64″ n=40)	2	
A-8	CMB-LA014900		Top Cover	윗뚜껑	1	
A-9	DSC-BF003600		Screw (11/64″n=40)	실채기 카바나사 (11/64″ n=40)	4	
A-10	CMB-HK007600		Top Cover Thread Guide	윗실걸이	1	
A-11	DSN-AA000700		Nut (15/64″n=28)	세구멍 실걸이 너트 (15/64″ n=28)	1	
A-12	CMB-HK007300		Three Hole Thread Guide Plate	세구멍 실걸이	1	
A-13	CMB-HK007400		Arm Thread Guide Plate(U)	실걸이 (상)	1	
A-14	DSC-BC000700		Screw (9/64″n=40)	바늘판 받침 침나사 (9/64″ n=40)	1	
A-15	CMB-HK007500		Arm Thread Guide Plate (M)	실걸이 (중)	1	
A-16	DSC-BC000700		Screw (9/64″n=40)	바늘판 받침 침나사 (9/64″ n=40)	1	
A-17	CMB-HK005500		Arm Thread Guide Plate (L)	실걸이 (하)	1	
A-18	DSC-BC000700		Screw (9/64″n=40)	바늘판 받침 침나사 (9/64″ n=40)	1	
A-19	CLB-BG003800		Holder For Upper Thread Oil Supply Felt	윗실 급유 헬트잡이	1	
A-20	DSC-BJ001600		Screw (3/32″n=56)	윗실 헬트잡이 침나사 (3/32″ n=56)	2	
A-21	CLB-JL008800		Felt (Upper Thread)	윗실 급유 헬트	1	
A-22	DPK-CB001101		Rubber Cap	고무마개 (Hole)	1	Aug.22.11
A-23	AST-PS000500		Bed Hinge (Ass'y)	베드힌지 (조)	1(Set)	
A-24	PSC-AC005300		Screw(M8×1.25)	베드힌지 침나사 (M8×1.25)	8	
A-25	CMB-LD006500		Brand Mark	상표마크	1	
A-26	CMB-LD007400	BL	Model Mark	모델마크	1	
A-27	CMB-BJ005700		Latch	두부 고정쇠	1	
A-28	DSC-FD000300		Hinge Screw For A-27	무릎올림봉 단나사	1	
A-29	DSC-AD000100		Bolt For A-27	두부 고정 나비볼트	1	
A-30	DWS-AA015400		Washer For A-27	두부 고정 와셔	1	
A-31	CMB-BA000900	BL	Needle Plate Base	바늘판 부착판	1	
A-32	PSC-AC001500	BL	Screw For A-31	동메스 침나사	4	
A-33	CGA-GA001600	BL	Needle Plate	침판	1	
A-34	DSC-BB002000	BL	Screw (9/64″n=40)	홈볼이 접시 작은나사 (9/64″ n=40)	2	
A-35	CMB-LA015000	BL	Bed Cover	베드커버	1	
A-36	DSC-BJ001300	BL	Screw (9/64″n=40)	면판 실걸이 나사 (9/64″ n=40)	4	
A-37	CMB-LA015100		Hook Cover	훅 커버	1	
A-38	CMB-LB006900		Lower Shaft Cover	하축 커버	1	
A-39	DSC-BA000900		Screw (9/64″n=40)	면판 측면 카바나사 (하) (9/64″ n=40)	2	
A-40	CMB-LA015200		Front Cover	전면 커버	1	
A-41	DSC-BA000900		Screw (9/64″n=40)	면판 측면 카바나사 (하) (9/64″ n=40)	2	
A-42	CFA-BJ001300		Length Control Plate	문자판	1	
A-43	DSC-BB002000		Screw (9/64″n=40)	홈볼이 접시 작은나사 (9/64″ n=40)	2	
A-44	ATA-PS003200		Thread Tension Control (Ass'y)	실조절 장치 (조)	1(Set)	
A-45	DSC-BJ000200		Screw (11/64″n=40)	톱카바 힌지 고정나사 (11/64″ n=40)	1	
A-46	CMB-BJ006600		Machine Number Plate	번호판	1	
A-47	PPN-AD000100		Pin for A-46	번호판 핀	2	
A-48	DSC-BJ000300		Screw (9/64″n=40)	톱카바 나사 (우) (9/64″ n=40)	1	
A-49	CTA-BJ001900		Stopper For A-44	실조절 장치 스토퍼	1	
A-50	DSC-BJ001100		Screw (9/64″n=40)	톱카바 고정판 고정나사 (소) (9/64″ n=40)	1	

NOTE:
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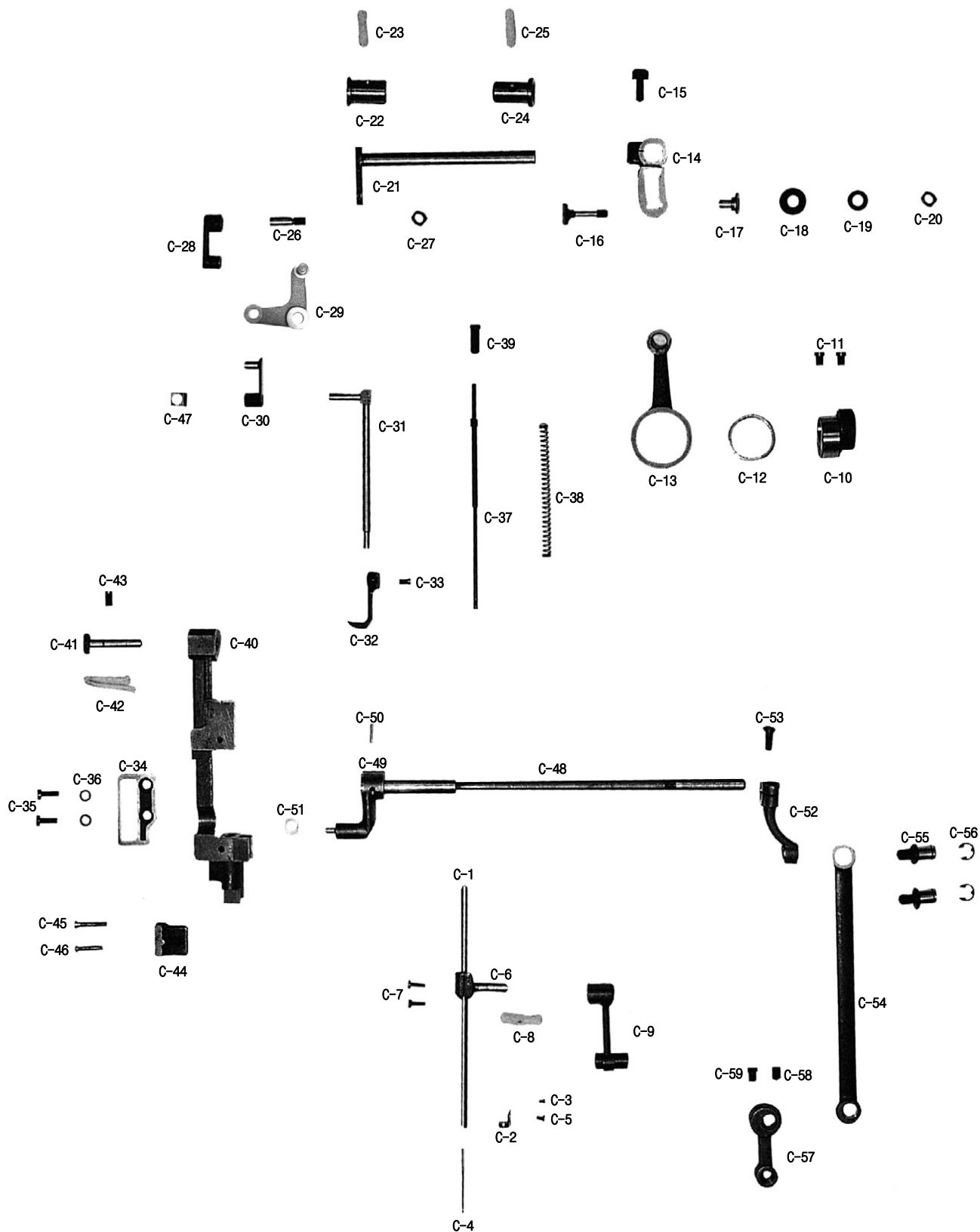
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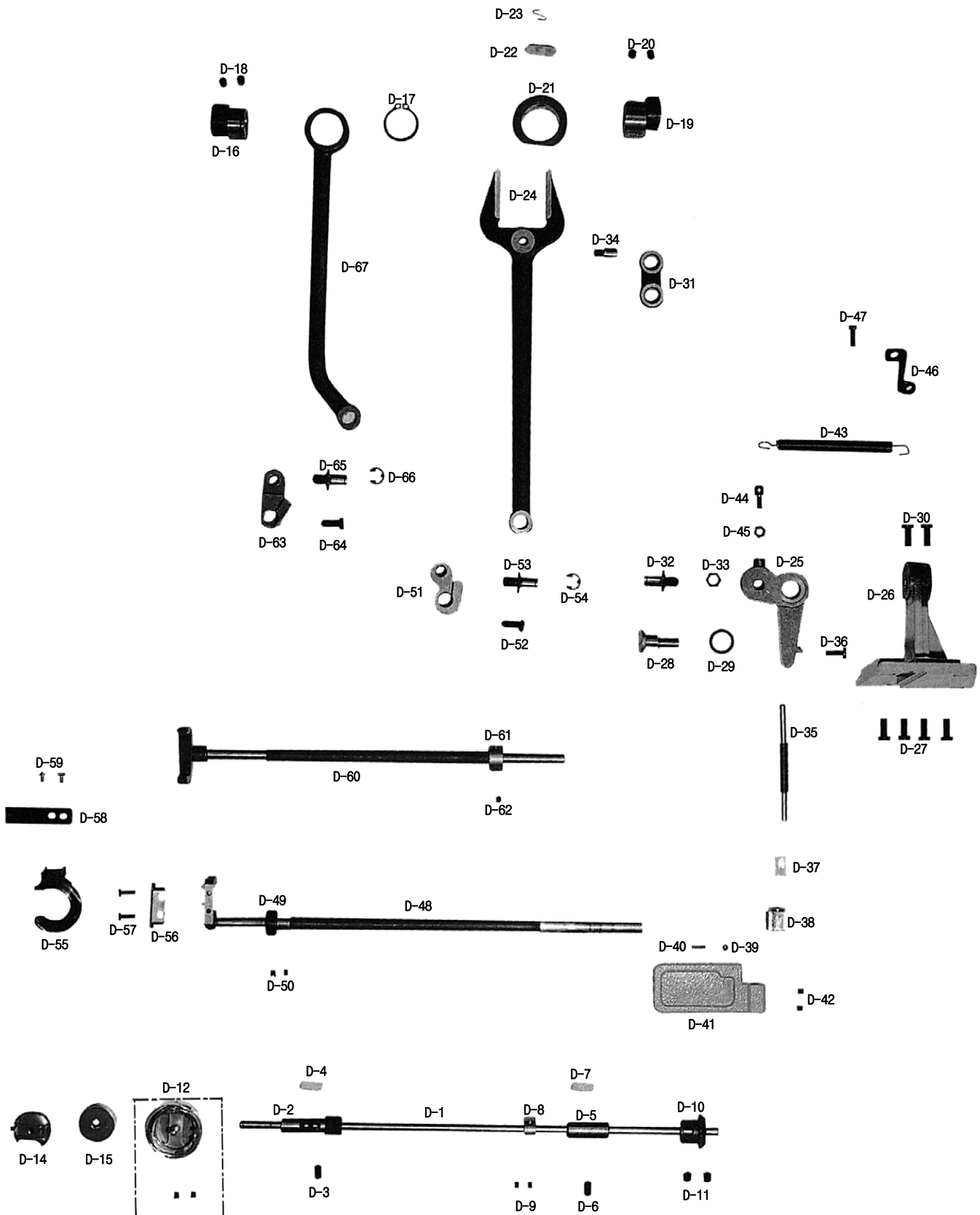
Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
C-1	CNB-KA002000		Needle Bar	바늘대	1	
C-2	CNB-HK001500		Needle Guide For Needle Bar	바늘대 실안내	1	
C-3	DSC-BJ002200		Screw (3/32"n=56)	바늘대 실안내 첩나사 (3/32"n=56)	1	
C-4	-		Needle	바늘	1	
C-5	DSC-BJ004300		Screw (9/64"n=40)	바늘 첩나사 (9/64"n=40)	1	
C-6	CNB-BF001800		Needle Bar Holder	바늘대 잡이	1	
C-7	DSC-BJ000300		Screw (9/64"n=40)	톱카바나사 (우) (9/64"n=40)	2	
C-8	CLB-JL000800		Oil Felt	질환기 헬트	1	
C-9	CTH-CC001400		Needle Bar Crank	바늘대 크랭크	1	
C-10	CUF-DC000400		Upper Feed Lifting Eccentric Cam	노루발 상하운동 캠	1	
C-11	DSC-BJ002000		Screw For C-10	노루발 상하운동 캠 고정나사	2	
C-12	PBR-BA002800		Needle Bearing	니어들 베어링	1	
C-13	CUF-CC001500		Upper Feed Lifting Cam Lod	노루발 상하운동 캠 로드	1	
C-14	CUF-CB001900		Upper Feed Eccentric Wheel Crank	상하운동 크랭크 (K2556)	1	
C-15	DSC-AA000700		Screw (1/4"n=28)	상하운동 크랭크 첩나사 (1/4"n=28)	1	
C-16	CUF-KZ000700		Upper Feed Lifting Adjusting Shaft	노루발 상하운동 조절축	1	
C-17	DBS-DB006700		Bushing For C-16	노루발 상하운동 조절축 붓싱	1	
C-18	15-009A-5607		Collar For C-16	노루발 상하운동 조절축 카라	1	
C-19	DWS-AA006300		Washer For C-16	노루발 상하운동 조절축 와셔	1	
C-20	DSN-AA000500		Nut(1/4"n=40)	수평운동 조절축 너트 (1/4"n=40)	1	
C-21	CUF-KZ000501		Upper Feed Driving Shaft	상하운동축	1	
C-22	DBS-DB006200		Front Bushing For C-21	상하운동축 전 붓싱	1	
C-23	CLB-JL009000		Felt For C-22	상하운동축 전 붓싱 헬트	1	
C-24	DBS-DB006300		Rear Bushing For C-21	상하운동축 후 붓싱	1	
C-25	CLB-JL009000		Felt For C-24	상하운동축 후 붓싱 헬트	1	
C-26	DSC-FF001900		Stud Screw For Connection Link	상피이드 연결링크 축나사	1	
C-27	DSN-AA000500		Nut(1/4"n=40)	수평운동 조절축 너트 (1/4"n=40)	1	
C-28	CUF-CA001500		Connecting Link For Upper Feed Lifting	상피이드 연결링크	1	
C-29	CUF-CA001700		Link For Upper Feed Foot	상피이드 노루발 연결링크	1	
C-30	CUF-CA001800		Walking Bar Driving Link	상피이드 노루발 운동링크	1	
C-31	CUF-KZ000600		Walking Bar	상피이드 노루발대	1	
C-32	CGA-GC005900	BL	Upper Feed Presser Foot	상피이드 노루발 (B)	1	
C-33	DSC-BA001000		Screw (11/64"n=40)	인봉카라 첩나사 (11/64"n=40)	1	
C-34	CNB-BK001200		Walking Bar Guide Plate	노루발대 안내판 (K2555)	1	
C-35	DSC-BF000500		Screw (11/64"n=40)	어스나사 (다도금) (11/64"n=40)	1	
C-36	DWS-AA009500		Washer For C-34	와셔5	2	
C-37	CUF-KF000300		Walking Foot Pressure Adjusting Pole	상피이드 노루발 압력봉	1	
C-38	DSP-AA009400		Walking Foot Pressure Spring	상피이드 노루발 압력 스프링	1	
C-39	DSC-BF003500		Screw (5/16"n=28)	상피이드 노루발 압력 조절나사 (5/16"n=28)	1	
C-40	CNB-BC000700		Needle Bar Frame	바늘대 후레임	1	
C-41	DPN-AD008500		Hinge Pin For C-40	바늘대 후레임 힌지핀	1	
C-42	CLB-JD000300		Oil Wick	유심	1	
C-43	DSC-CA000800		Screw (15/64"n=28)	상축 붓싱 고정나사 (15/64"n=28)	1	
C-44	CNB-BK001300		Guide For Needle Bar Frame	바늘대 후레임 안내판	1	
C-45	DSC-BJ005300		Screw (A) For C-44	바늘대 후레임 안내판 첩나사 (B)	1	
C-46	DSC-BA001100		Screw (11/64"n=40)	위뚜껑 첩나사 (11/64"n=40)	1	
C-47	CUF-CD000200		Walking Bar Guide Block	상피이드 노루발대 안내블럭	1	
C-48	CNB-KF000300		Needle Bar Frame Driving Shaft	바늘대 후레임 요동축	1	
C-49	CNB-CB000300		Needle Bar Frame Shaft Crank (F)	요동축 크랭크 (전)	1	
C-50	DPN-AB000300		Pin For C-49	로울러 축 고정핀	1	
C-51	CNB-CD001100		Needle Bar Frame Block	바늘대 후레임 블럭	1	
C-52	CUF-CB001800		Needle Bar Rock Crank	요동축 크랭크 (후)	1	
C-53	DSC-BJ000600		Screw (15/64"n=28)	포크 첩나사 (15/64"n=28)	1	
C-54	CUF-CC001600		Connecting Rod For C-48	요동축 연결로드	1	
C-55	DSC-FG001800		Stud Screw For C-54	수평밀대 크랭크 연결 단나사	2	
C-56	PSR-AC000900		E-Ring (φ7)	피이드 조절기 힌지핀 E링 (φ7)	2	
C-57	CUF-CB001700		Needle Bar Rock Crank	바늘대 요동크랭크	1	

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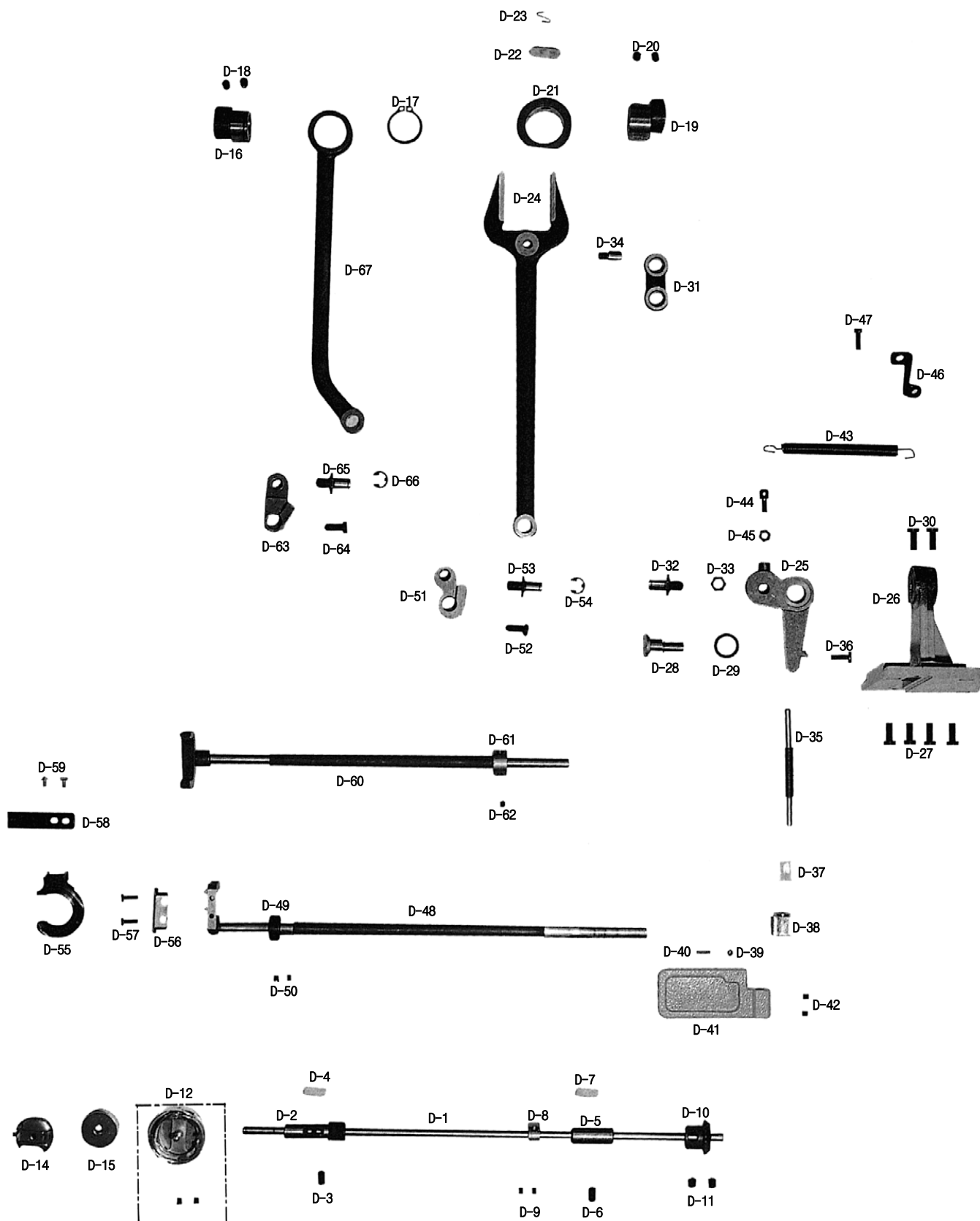
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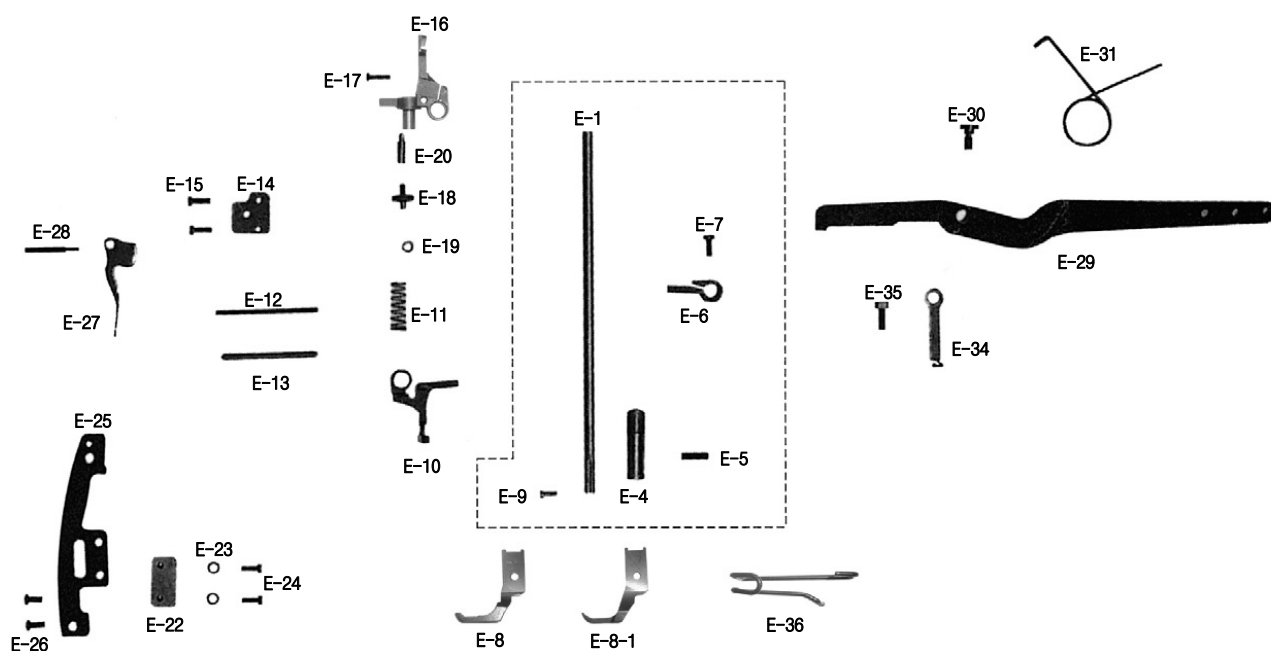
Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
D-1	CLS-KC002500		Lower Shaft	하축	1	
D-2	DBS-CB006400	BL	Lower Shaft Front Bushing	하축 앞 붓싱	1	
D-3	DSC-CB000900		Screw (15/64"n=28)	바란스링 짐나사 (15/64"n=28)	1	
D-4	CLB-JL009400		Felt (15×4)	헬트 (15×4)	1	
D-5	DBS-DA022300		Lower Shaft Rear Bushing	하축 후 붓싱	1	
D-6	DSC-CA000800		Screw (15/64"n=28)	상축 붓싱 고정나사 (15/64"n=28)	1	
D-7	CLB-JL009400		Felt (15×4)	헬트 (15×4)	1	
D-8	DCL-AA007500		Collar For Lower Shaft	하축 카라	1	
D-9	DSC-CA004000		Screw (15/64"n=28)	테이프 안내 짐나사 (15/64"n=28)	1	
D-10	DGR-AD000400		Lower Shaft Gear	하축 기어	1	
D-11	DSC-CB001100		Screw (1/4"n=40)	편심 카라 짐나사 (1/4"n=40)	2	
D-12	CHK-HA001400		Rotary Hook	로터리 훅 KHS-GTVG	1	
D-14	CHK-HC000500		Bobbin Case	보빈 케이스 BC-DBM (1)	2	
D-15	CHK-HB000700		Bobbin	보빈	1	
D-16	CLS-KC002500	BL	Feed Cam (A)	피이드 캠 (A)	1	
D-17	PSR-AA001400	BL	Feed Cam (A) Stop Ring (φ22)	피이드 캠 (A) 멈춤링 (φ22)	1	
D-18	DSC-CA001900	BL	Screw (1/4"n=40)	기어나사 (5-16) (1/4"n=40)	2	
D-19	CLF-DC001600		Feed Cam (B)	피이드 캠 (B)	1	
D-20	DSC-CA001900		Screw (1/4"n=40)	기어나사 (5-16) (1/4"n=40)	2	
D-21	CLF-BN000100		Connection Ring For Y-Rod	Y-로드 연결링	1	
D-22	CLB-JL007600		Felt For D-21	Y-로드 연결링 급유 헬트	1	
D-23	CLB-BH001800		Holder For D-22	상하운동 캠로드 유심잡이	1	
D-24	CLF-CC001700		Y-Rod	Y-로드	1	
D-25	CFA-CM001500		Feed Regulator	피이드 조절기	1	
D-26	CFA-BC000100		Feed Regulator Supporting Frame	피이드 조절기 부착 후레임	1	
D-27	DSC-BJ000600		Screw (15/64"n=28)	포크 짐나사 (15/64"n=28)	4	
D-28	CFA-KH000200		Feed Regulator Shaft	피이드 조절기 축	1	
D-29	DWS-CB000800		Washer For D-28	피이드 조절기 축 와셔	1	
D-30	DSC-BJ000600		Screw (15/64"n=28)	포크 짐나사 (15/64"n=28)	2	
D-31	CFA-CA001200		Feed Link	피이드 링크	1	
D-32	DSC-FG001900		Feed Link Connecting Screw (A)	피이드 조절기 연결축 나사	1	
D-33	DSN-AA002200		Nut(9/32"n=28)	새드조절기 조절연결단나사 너트 (9/32"n=28)	1	
D-34	DSC-FF002000		Feed Link Connecting Lever Shaft	피이드 링크 연결축 나사 B	1	
D-35	CFA-KZ000200		Reverse Feed Control Lever Shaft	역진 레버축	1	
D-36	DSC-BF002600		Screw (3/16"n=32)	톱니받침 크랭크 짐나사 (3/16"n=32)	1	
D-37	CFA-BQ000100		Feed Adjusting Pipe	피이드 조절 파이프	1	
D-38	DSN-CZ000900		Nut For Feed Regulator	맘수 조절 너트	1	
D-39	PBR-AD000200		Ball For Feed Regulator	역진 레버 볼	1	
D-40	DSP-AA006400		Spring For Feed Regulator	다이알 스프링	1	
D-41	CFA-CM001600		Reverse Feed Control Lever	역진레버	1	
D-42	DSC-CB000700		Screw (M5)	캠 접축 카바 고정나사 (M5)	2	
D-43	DSP-AB004400		Feed Regulator Return Spring	피이드 조절기 리턴 스프링	1	
D-44	CUF-BF000300		Hook (A) For D-43	피이드 조절기 리턴 스프링 걸이 (A)	1	
D-45	DSN-AA000600		Nut (3/16"n=32)	오프너 너트 (3/16"n=32)	1	
D-46	CFA-BG000100		Supension Bracket	역진 레버 스프링 걸이	1	
D-47	DSC-BF001100		Screw (3/16"n=28)	틀대 크랭크 (전) 고정나사 (3/16"n=28)	1	
D-48	CLF-KZ000500	BL	Feed Rock Shaft	수평밀대	1	
D-49	DCL-AA007400		Feed Rock Shaft Collar	수평밀대 카라	1	
D-50	DSC-CA000600		Screw (11/64"n=40)	곡봉 실걸이 나사 (11/64"n=40)	2	
D-51	CLF-CB002800		Feed Rock Shaft Crank	수평밀대 크랭크	1	
D-52	DSC-BJ000600		Screw (15/64"n=28)	포크 짐나사 (11/64"n=28)	1	
D-53	DSC-FG001800		Feed Rock Shaft Crank Stud	수평밀대 크랭크 연결 단나사	1	
D-54	PSR-AC000900		E-Ring (φ7)	피이드 조절기 힌지 핀 E링 (φ7)	1	
D-55	CLF-BA000600	BL	Feed Bar	톱니 받침	1	
D-56	CLF-BB000600	BL	Feed Bar Guide	톱니 받침 안내	1	
D-57	DSC-BJ000300	BL	Screw (9/64"n=40)	톱카바 나사 (우) (9/64"n=40)	2	
D-58	CGA-GB001600	BL	Feed Dog	톱니	1	

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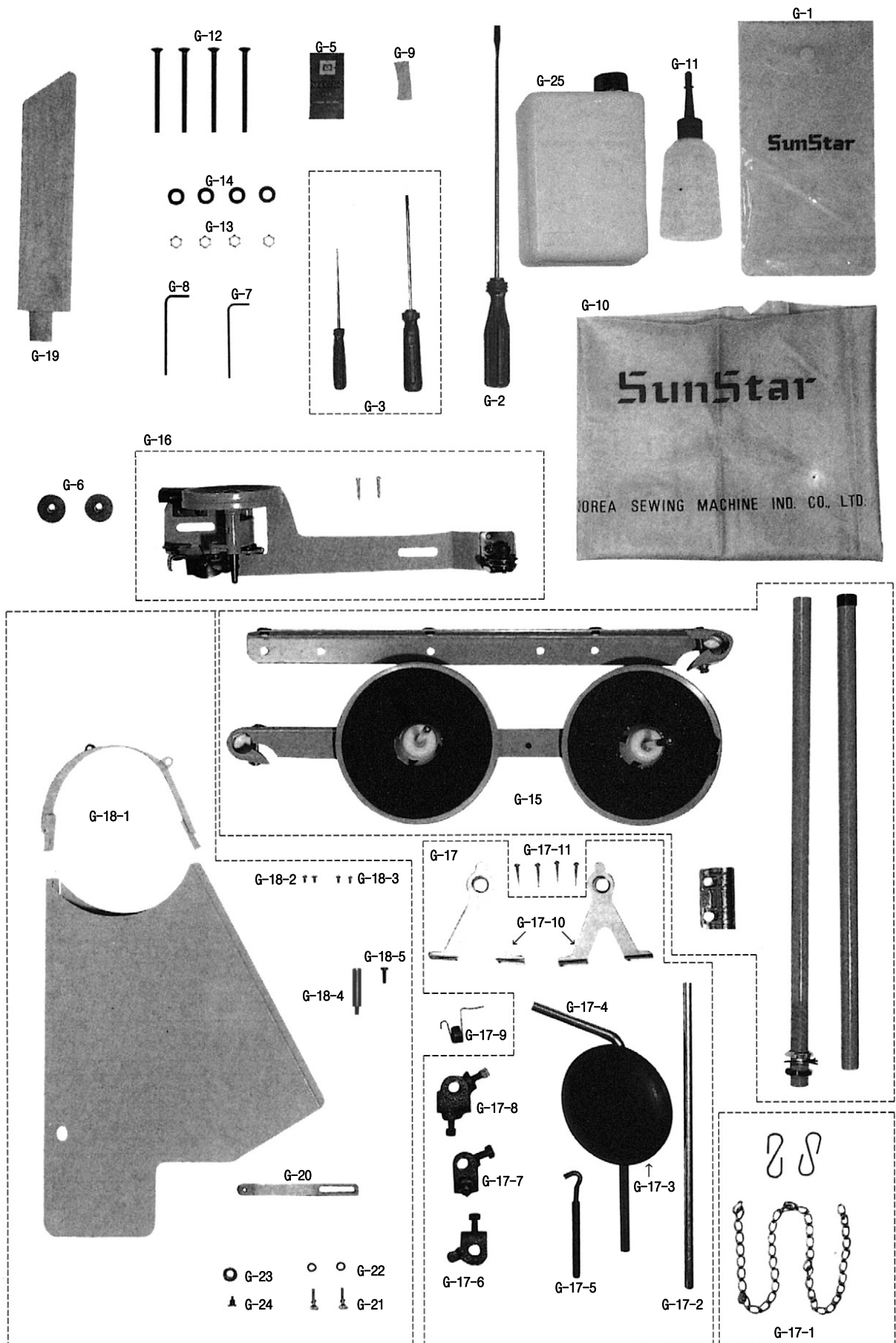
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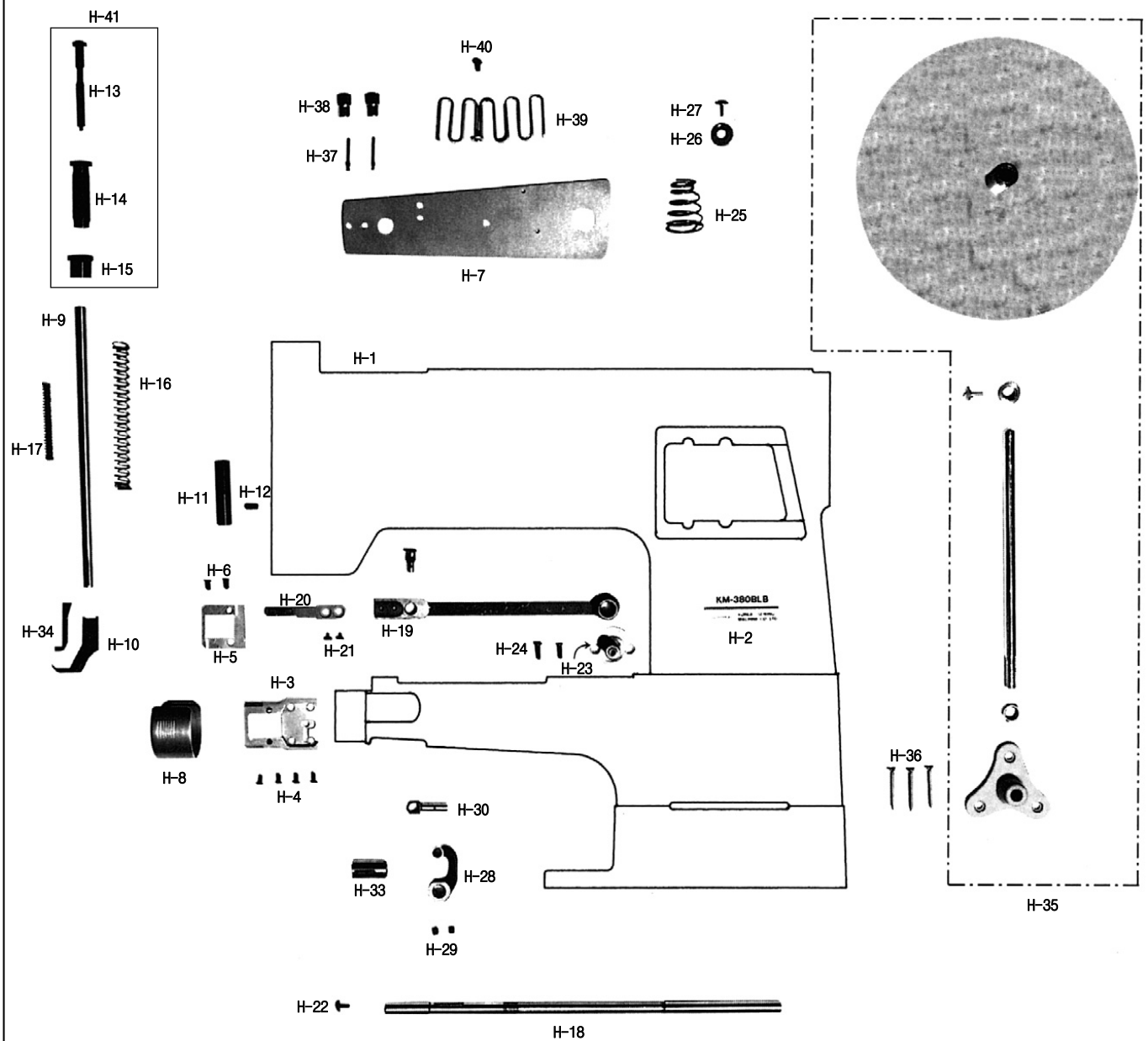


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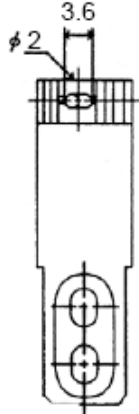
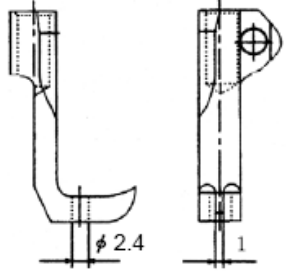
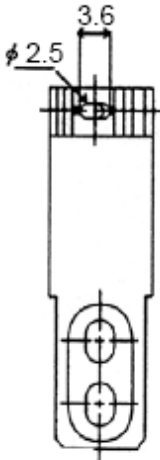
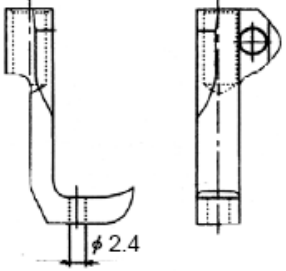
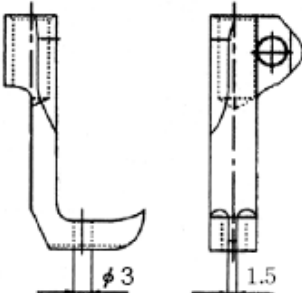
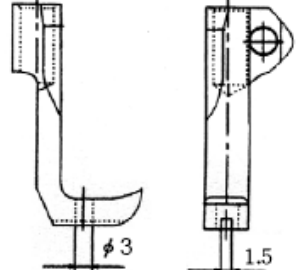
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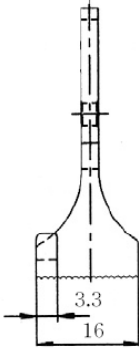
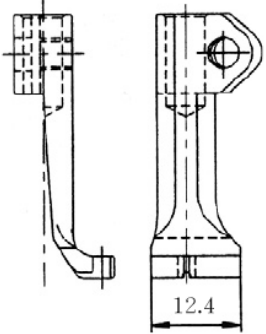
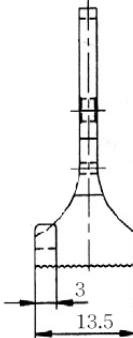
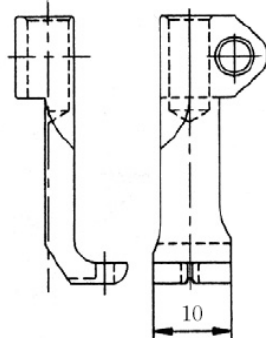
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KM-380BL

Feed Dog (톱니)			Upper Feed Presser Foot (상 피이드 노루발)		
Ref. No.	Parts No.	Specification	Ref. No.	Parts No.	Specification
D-58	CGA-GB001600	Standard Parts	C-32	CGA-GC005800	Standard Parts
					
	CGA-GB003800	Option Parts		CGA-GC005900	Option Parts
					
				CGA-GC005700	Option Parts(1)
					
				CGA-GC006100	Option Parts(2)
					

*If You Wish to Use Special Order Parts, Use "Parts No." Above The Chart to Order It.

KM-380BLB

Sub Presser Foot (보조 노루발)			Upper Feed Presser Foot (상 피이드 노루발)		
Ref. No.	Parts No.	Specification	Ref. No.	Parts No.	Specification
H-10	CGA-GC006000	Standard Parts 	H-34	CGA-GC006200	Standard Parts 
	CGA-GC006700	Option Parts 		CGA-GC006800	Option Parts 

Index

Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.
01-001A-38LB	Arm, Cylinder Bed, Base	25	H-1	CLB-JD000300	Oil Wick	9	B-13	CNB-BK001300	Guide For Needle Bar Frame	11	C-44
01-002A-38LB	Arm, Cylinder Bed	7	A-1	CLB-JD000300	Oil Wick	11	C-42	CNB-CB000300	Needle Bar Frame Shaft Crank (F)	11	C-49
01-028W-380L	Washer For G-20	23	G-22	CLB-JG000300	Hose For F-12	21	F-13	CNB-CD001100	Needle Bar Frame Block	11	C-51
05-108A-5607	Sub Presser Foot	19	E-8-1	CLB-JG000300	Hose For F-16	21	F-20	CNB-HK001500	Needle Guide For Needle Bar	11	C-2
06-044A-38LB	Feed Dog	25	H-20	CLB-JG000300	Hose For F-31	21	F-32	CNB-KA002000	Needle Bar	11	C-1
15-009A-5607	Collar For C-16	11	C-18	CLB-JG000300	Hose For F-6	21	F-7	CNB-KF000300	Needle Bar Frame Driving Shaft	11	C-48
40-008A-5607	Thread Tension Release Shaft	19	E-12	CLB-JL000800	Oil Felt	11	C-8	CPB-BB000900	Presser Bar Guide Bracket	19	E-16
43-006A-3800	Knee Lifting (Ass'y)	23	G-17	CLB-JL003000	Felt For B-1	9	B-7	CPB-BF001000	Presser Bar Bracket	19	E-6
60-005C-1230	Support Pin For G-18-1	23	G-18-4	CLB-JL003000	Felt For B-23	9	B-25	CPB-BH000900	Safety Guard	19	E-36
AAC-PS000101	Bobbin Winder (Ass'y)	23	G-16	CLB-JL006600	Felt For B-17	9	B-19	CPB-BJ001300	Plate For Roller Guide	19	E-25
ABA-PS000101	Tape Stand (Ass'y)	25	H-35	CLB-JL007600	Felt For D-21	15	D-22	CPB-BK000400	Guide Bar Bracket Roller	19	E-22
ALB-PS001600	Oil Tank (Ass'y)	21	F-1	CLB-JL008800	Felt (Upper Thread)	7	A-21	CPB-BK000600	Presser Bar Guide	25	H-11
AMB-PS002700	Belt Cover (Ass'y)	23	G-18-1	CLB-JL008800	Felt (Upper Thread)	23	G-9	CPB-CL000500	Roller For Presser Bracket	19	E-19
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ATA-PS003200	Thread Tension Control (Ass'y)	7	A-44	CLB-JL009400	Felt (15×4)	15	D-4	CPB-KB001400	Presser Bar	25	H-9
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CAC-BH000100	Connecting Hook For G-17-1	23	G-17-5	CLB-JL009500	Felt For B-20	9	B-22	CPM-BJ001200	Stopper For Knee Lifting Lever	19	E-34
CAC-JB000100	Oiler	23	G-11	CLB-LA000600	Oil Tank Pushing Plate (Ass'y)	21	F-4	CPM-CM001800	Knee Lifting Lever	19	E-29
CAC-JB000200	Oil Tank	23	G-25	CLF-BA000600	Feed Bar	15	D-55	CST-BB004100	Bracket For G-17-2	23	G-17-10
CAC-MA000500	Head Cover	23	G-10	CLF-BA000700	Feed Dog Base	25	H-19	CST-CB000200	Knee Lifting Adjusting Crank	23	G-17-8
CAC-MH000100	Accessory Bag	23	G-1	CLF-BB000600	Feed Bar Guide	15	D-56	CST-CB000500	Crank For G-17-4	23	G-17-7
CBA-BH000100	Tape Guide	25	H-39	CLF-BF000400	Feed Dog Feeding Holder	25	H-30	CST-CB000600	Crank For G-17-5	23	G-17-6
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