



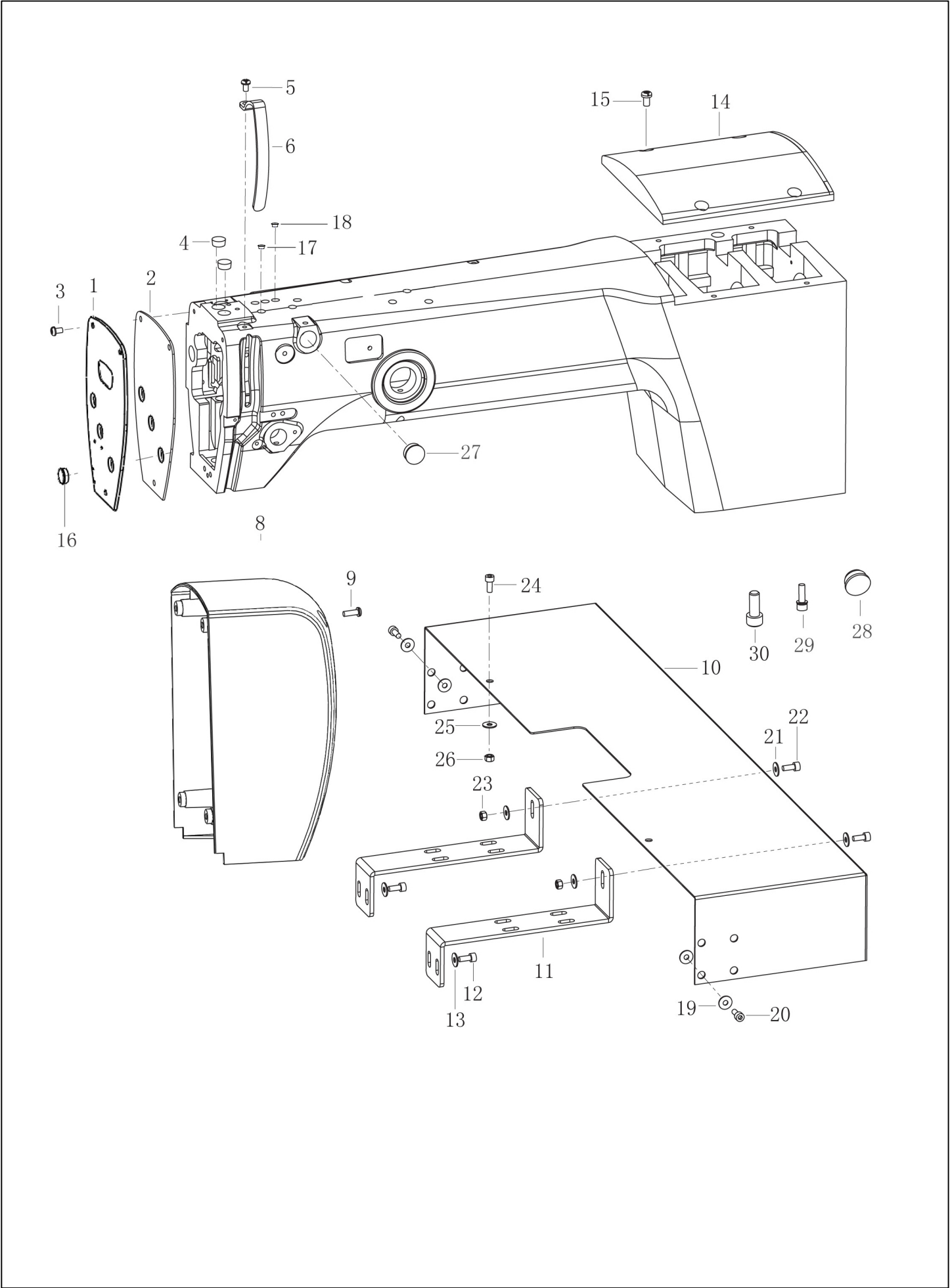
JK-T12080B
零件图册
Parts book

JACK 杰克

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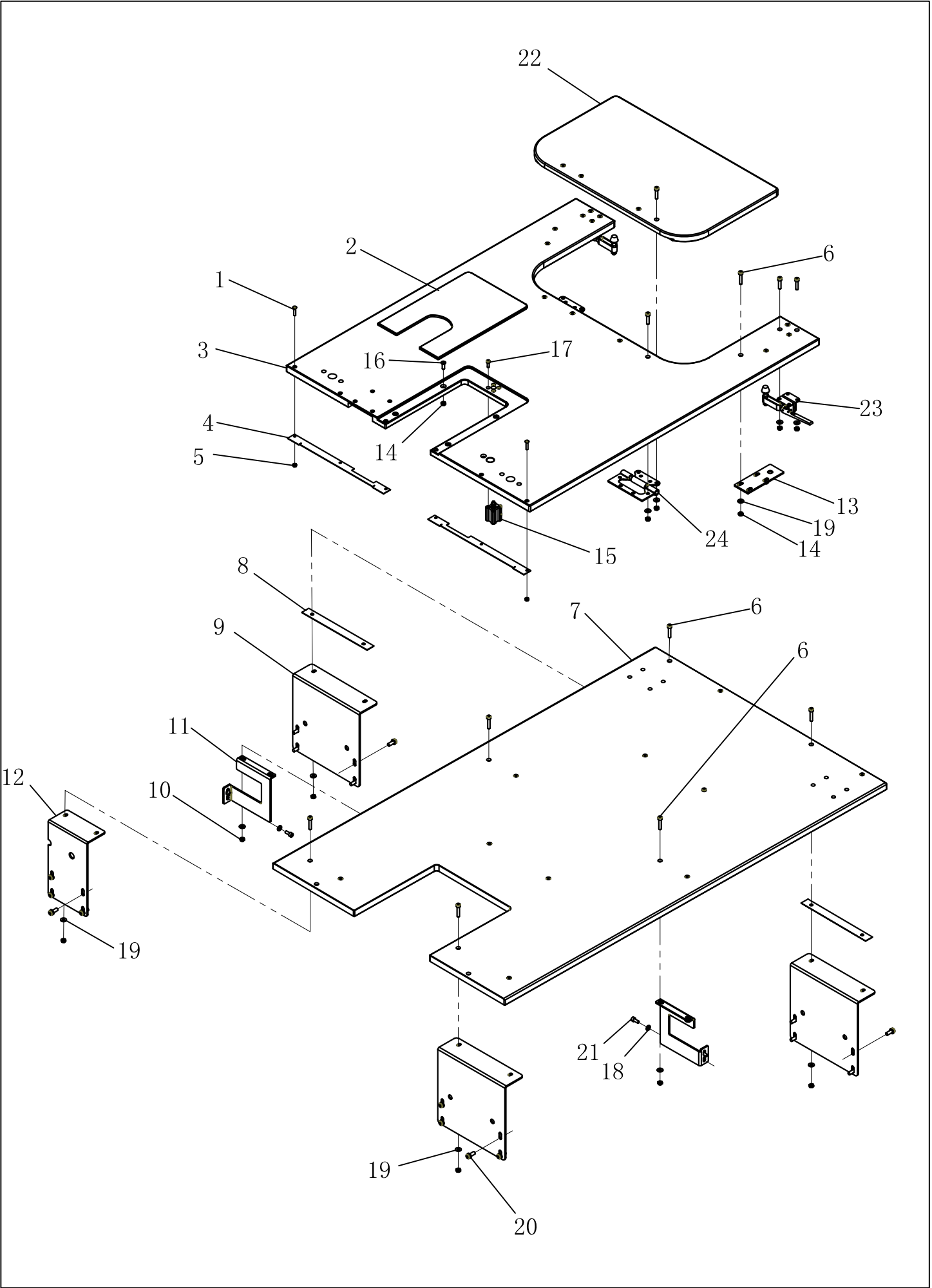
A1. 机体部分/Machine body



A1、机体部分/Machine body

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	303883	面板	Panel	1	41812211
2	41812212	面板垫片	Washer	1	
3	S04028	螺钉M5×8	Screw	3	
4	41722009	橡皮塞13	Rubber plug	2	
5	S04079	螺钉M5×8	Screw	1	
6	301760	挑线杆保护板	Thread take-up lever protector	1	
7					
8	41811211	马达罩	Motor protector	1	
9	S04099	螺钉M6×16	Screw	4	
10	303884	电控箱防尘盖	Control box dust cover	1	41812213
11	41812267	电控箱安装板	Control box installing base	2	
12	S05124	螺栓M5×16	Screw M5×16	14	
13	41728004	垫圈	Washer	14	
14	303888	上盖R	Top cover	1	41801219
15	S04038	螺钉M6×10	Screw	4	
16	41722004	橡皮塞15.5	Rubber plug15.5	1	
17	41722003	橡皮塞10.5	Rubber plug10.5	1	
18	10122005	挑线连杆销螺孔塞	Rubber plug	9	
19	41728004	垫圈	Washer	6	
20	S05123	螺栓M5×12	ScrewM5×12	6	
21	41728004	垫圈	Washer	4	
22	S05124	螺栓M5×16	ScrewM5×16	2	
23	407N01001	自锁螺母M5	Nut M5	2	
24	S05068	螺钉M5×20	Screw M5×20	2	
25	41728004	垫圈	Washer	2	
26	407N01001	自锁螺母M5	Nut M5	2	
27	14222007	橡皮塞18	Rubber plug18	1	
28	12522003	橡皮塞22	Rubber plug22	1	
29	417S30304	螺栓（带垫圈）M6×20	Screw(with washer) M6×20	1	
30	S05107	螺钉M10×25	ScrewM10×25	1	

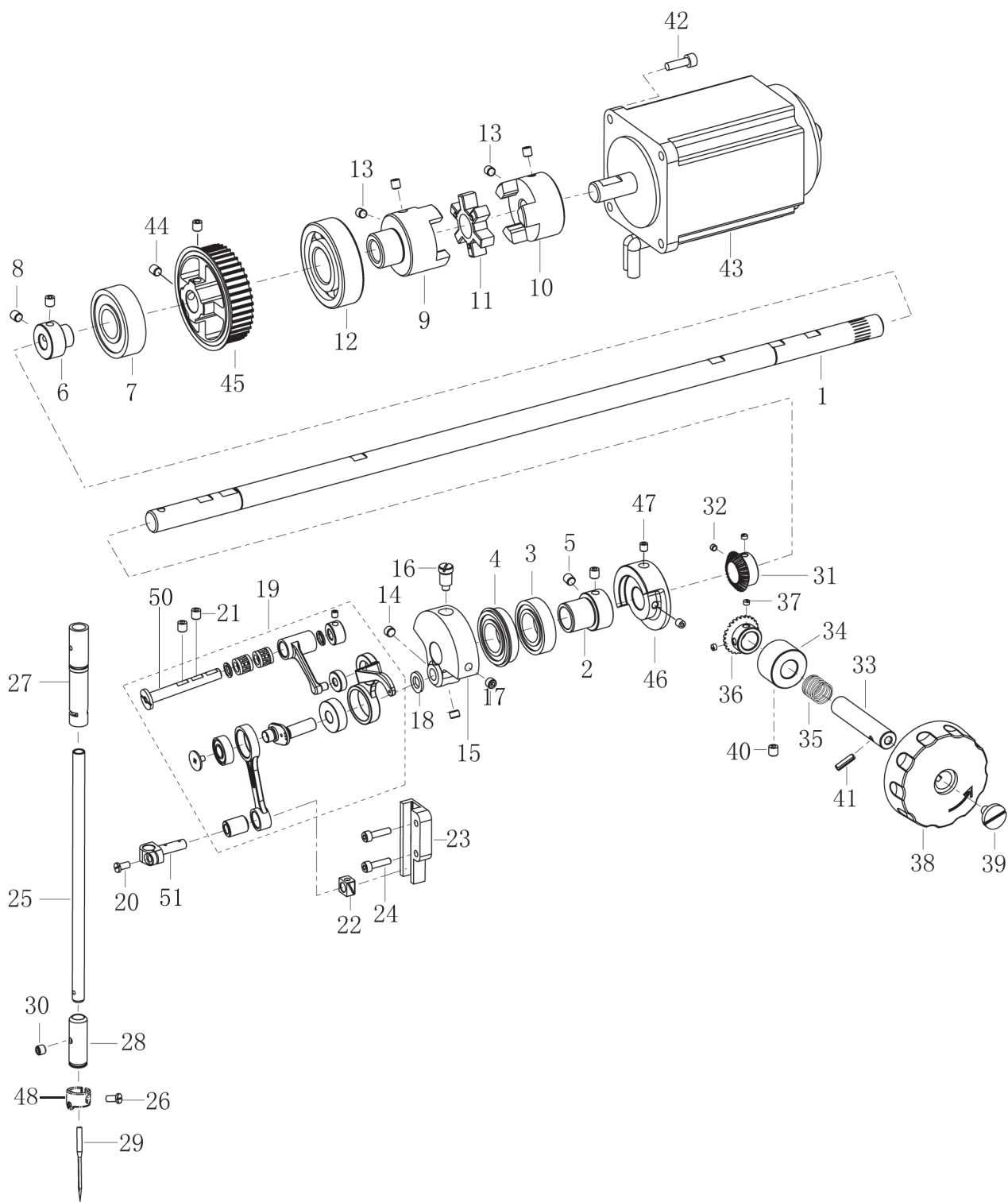
A2机体部分（KH台面）



A2、机体部分/Machine body

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	418S17212	沉头螺钉M4×20	ScrewM4×20	6	
2	41811231	U形旋梭盖板	Hook plate	1	
3	41832248	前台面KH	Front Table-board	1	
4	41812220	前台面卡板	Front table-board snap-gauge	2	
5	407N01002	六角螺母M4	Screw M4	6	
6	S05218	螺钉M5×22	ScrewM5×22	36	
7	41832242	主台面	Main plate	1	
8	41812219	薄垫板	Washer	2	
9	303886	主台面前支撑板	Support plate	3	41812218
10	407N01001	自锁螺母M5	Screw M5	12	
11	41812216	主台面中支撑板	Support plate	2	
12	303885	主台面右后支撑板	Support plate	1	41812214
13	41812221	前台面限位板	Spacing board	2	
14	407N01001	自锁螺母M5	Screw M5	24	
15	42230822	气缸	Air cylinder	1	
16	417S17852	螺钉M5×15	Screw M5×15	4	
17	S05010	螺钉M4×12	Screw M4×12	4	
18	41728028	垫圈5	Washer 5	4	
19	41728004	垫圈	Washer	32	
20	417S30304	螺栓（带垫圈）M6×20	Screw with washer M6×20	16	
21	S05123	螺钉M5×12	Screw M5×12	4	
22	41832013	开合台面	Open plate	1	
23	42231512	压紧夹具	Clamping fixture	2	
24	41831011	合页4寸	Hinge	2	

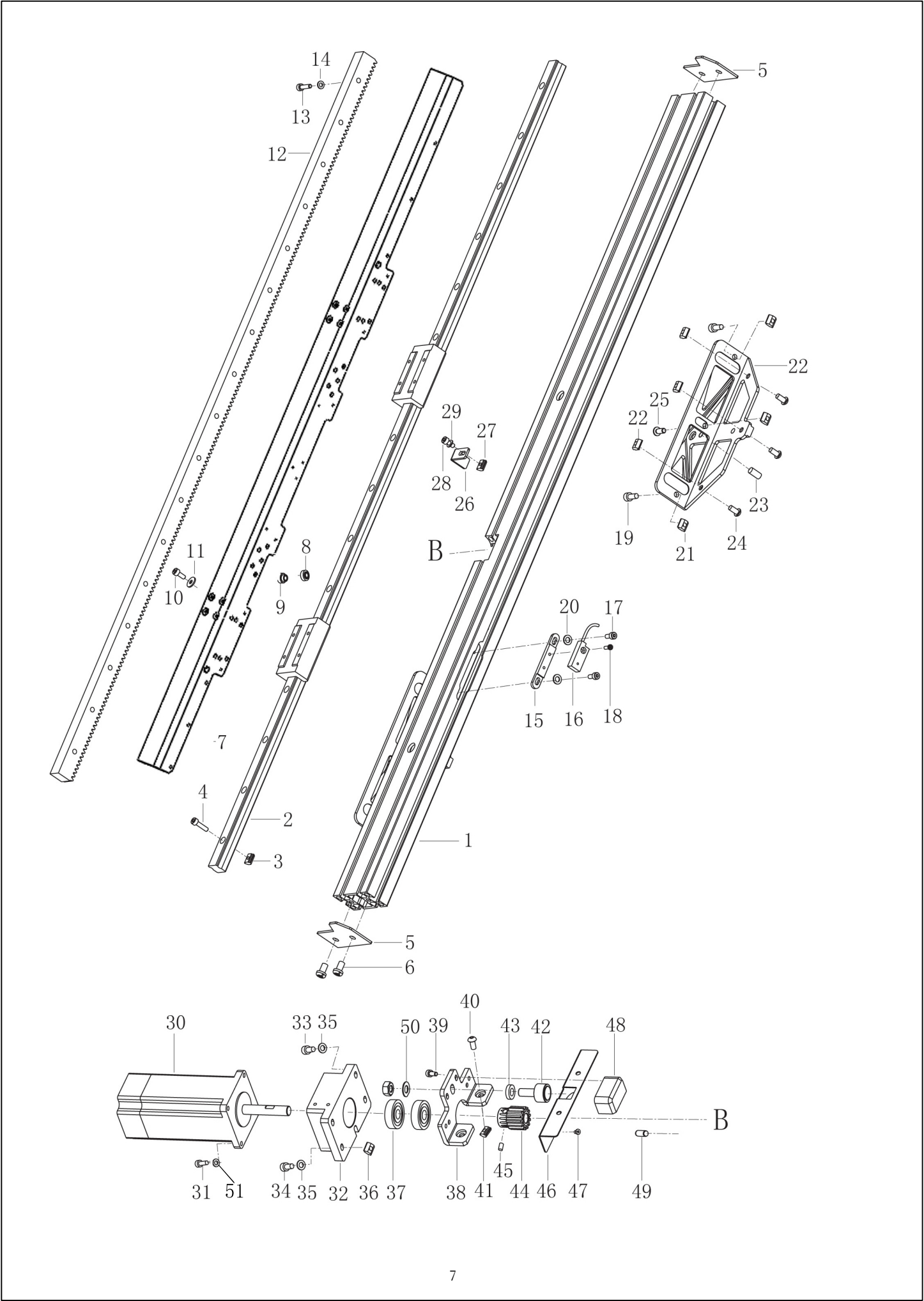
B. 上轴、针杆装置/Upper shaft and needle bar mechanism



B、上轴、针杆装置/Upper shaft and needle bar mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41802211	上轴	Mian shaft	1	
2	41803211	轴承套	Needle bearing protector	1	
3	B10014	轴承6904DDUNR	Needle bearing 6904DDUNR	1	
4	B06005	轴承R-6904DDU	Needle bearing R-6904DDU	1	
5	S10019	螺钉M6×6	Screw M6×6	2	
6	41803212	轴承套	Needle bearing protector	1	
7	B01029	轴承6204	Needle bearing 6204	1	
8	S10019	螺钉M6×6	Screw M6×6	2	
9	41803214	联轴器抱箍A	Coupling hoop A	1	
10	41803215	联轴器抱箍B	Coupling hoop B	1	
11	40322028	减震橡胶	Damping pubber	1	
12	B02007	轴承6305NR	Needle bearing 6305NR	1	
13	S10019	螺钉M6×6	Screw M6×6	4	
14	101S15004	针杆曲柄紧固螺钉	Screw	1	
15	41804011	针杆曲柄	Needle bar crank	1	
16	135S11002	针杆曲柄销定位螺钉	Screw	2	
17	116S14003	针杆曲柄销定位螺钉	Screw	1	
18	41712133	垫圈8	Washer	1	
19	4183801100	挑线杆连杆组件A	Thread take-up lever asm. A	1	
20	S04078	螺钉M4×8	Screw M4×8	1	
21	S10019	螺钉M6×6	Screw M6×6	2	
22	41709001	滑块	Slide block	1	
23	41709002	滑块导向B	Slide block guide B	1	
24	S05118	螺栓M4×16	Screw M4×16	2	
25	41702061	针杆	Needle bar	1	
26	417S15002	螺钉SM3. 57-40×4. 5	Screw SM3. 57-40×4. 5	1	
27	41703005	针杆轴套UK	Needle bearing protector UK	1	
28	42203508	针棒轴套D	Needle bearing protector D	1	
29	42217502	机针DP×5 10#	Needle DP X 5 10#	1	
30	S09019	螺钉M5×5	Screw M5×5	1	
31	40325010	上轴转动齿轮	Upper shaft gear	1	
32	S09019	螺钉M5×5	Screw M5×5	2	
33	41802212	手轮轴	handwheel shaft	1	
34	41803020	手轮轴套B	axle sleeve B	1	
35		弹簧	Spring	1	
36	40325011	手轮轴齿轮	handwheel gear	1	
37	S09019	螺钉M5×5	Screw M5×5	2	
38	40311003	手轮	Handwheel	1	
39	403S11003	手轮固定螺钉	Screw	1	
40	S10019	螺钉M6×6	ScrewM6×6	1	
41	P03002	销4×16	Pin 4×16	1	
42	S05124	螺栓M5×16	Screw M5×16	4	
43	41833212	主轴电机	Main shaft motor	1	
44	S10019	螺钉M6×6	Screw M6×6	1	
45	4183521800	上轴同步轮组件	synchronizing wheel asm.	1	
46	41803219	卷线驱动轮	Driving wheel	1	
47	S09019	螺钉M5×5	Screw M5×5	2	
48	41726014	针套	Needle guard	1	
50	41726021	挑线架销	Pin	1	
51	41704100	针杆接头	Needle bar joint	1	

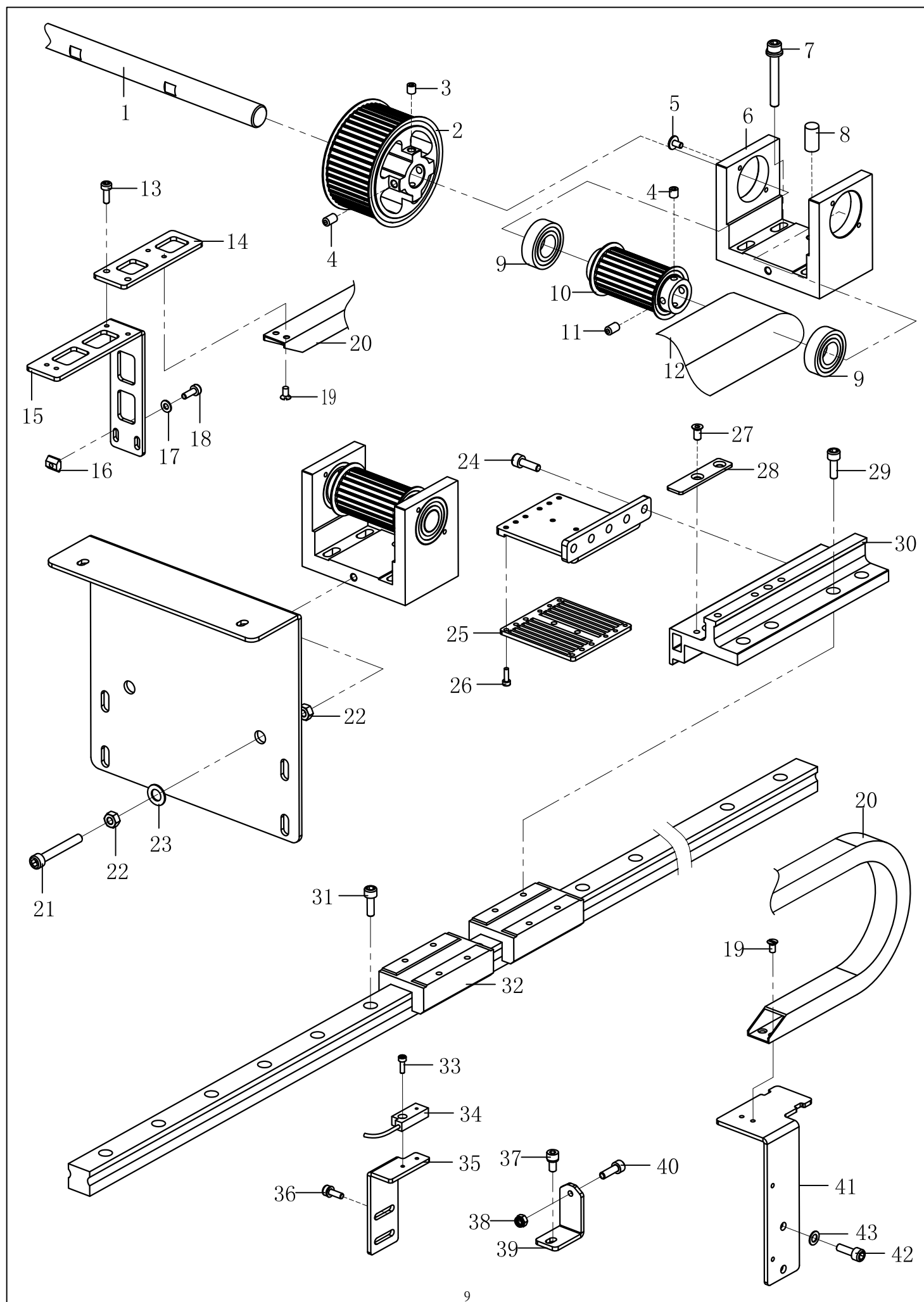
C1. 送料装置/Feed mechanism



C1、送料装置/Feed mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41842222	X送料基座	X feeding base	1	
2	41824011	X导轨	Guide	1	
3	418S16012	方形螺母块M4	Nut block M4	30	
4	S05118	螺栓M4×16	Screw	30	
5	41812017	X导轨挡板	Guide baffle	2	
6	S04038	螺钉M6×10	Screw M6×10	4	
7	41842216	导轨齿条联接座	Connection seat	1	
8	41708005	螺纹套	Thread bushing	4	
9	418S16013	滚花螺纹套M5	Thread bushing M5	6	
10	S05048	螺钉M4×10 12.9级	Screw M4×10 12.9	8	
11	41728024	垫圈4	Washer	8	
12	42225508	X齿条B	Rack	1	
13	S05118	螺栓M4×16	Screw M4×16	25	
14	W01001	M4垫片	Washer M4	25	
15	41812020	X传感器安装板	X sensor installing base	1	
16	41730851	X传感器	X sensor	1	
17	S05048	螺钉M4×10	Screw M4×10	2	
18	S04076	螺钉M3×8	Screw M3×8	1	
19	S05123	螺栓M5×12	Screw M5×12	4	
20	W01001	垫圈4	Washer 4	2	
21	418S16011	方形螺母块20M5	Nut Block 20M5	13	
22	41801046	送料基座联接座B	Connection seat	2	
23	41826011	圆柱销6×15	Pin 6×15	2	
24	S17005	螺栓M5×16	Screw M5×16	6	
25	417S13301	螺栓M5×12	Screw M5×12	1	
26	41812016	线卡	Ply-yarn drill	2	
27	418S16012	方形螺母块M4	Nut Block M4	2	
28	S05048	螺钉M4×10	Screw M4×10	2	
29	W01001	垫圈4	Washer 4	2	
30	41833011	X步进电机B	X stepping motor	1	
31	S05010	螺钉M4×12	Screw M4×12	4	
32	41842017	电机安装座	Motor mounting base	1	
33	S05121	螺栓M5×10	Screw M5×10	4	
34	S05123	螺栓M5×12	Screw M5×12	2	
35		垫圈5	Washer 5	4	
36	418S16011	方形螺母块20M5	Nut Block 20M5	2	
37	B01025	轴承6200	Gear 6200	1	
38	41812272	电机座安装支架	Motor base mounting bracket	1	
39	S05116	螺栓M4×8	Screw M4×8	2	
40	S17005	螺钉M5×10	Screw M5×10	2	
41	418S16011	方形螺母块20M5	Nut Block 20M5	2	
42	42224515	滚针导向轮	Guide wheel	1	
43	41828011	垫圈8	Washer 8	1	
43	41712133	垫圈8	Washer 8	1	
44	42225515	X送料齿轮14	feeding gear	1	
45	S10019	螺钉M6×6	Screw M6×6	2	
46	41812026	齿轮盖板	Cover plate	1	
47	S02031	螺钉M3×5	Screw M3×5	2	
48	41842018	导向轮盖	Guide wheel cover	1	
49	41826011	圆柱销6×15	Straight pin	1	
50	41712133	垫圈8	Washer 8	1	
51	W01001	垫圈4	Washer 4	4	

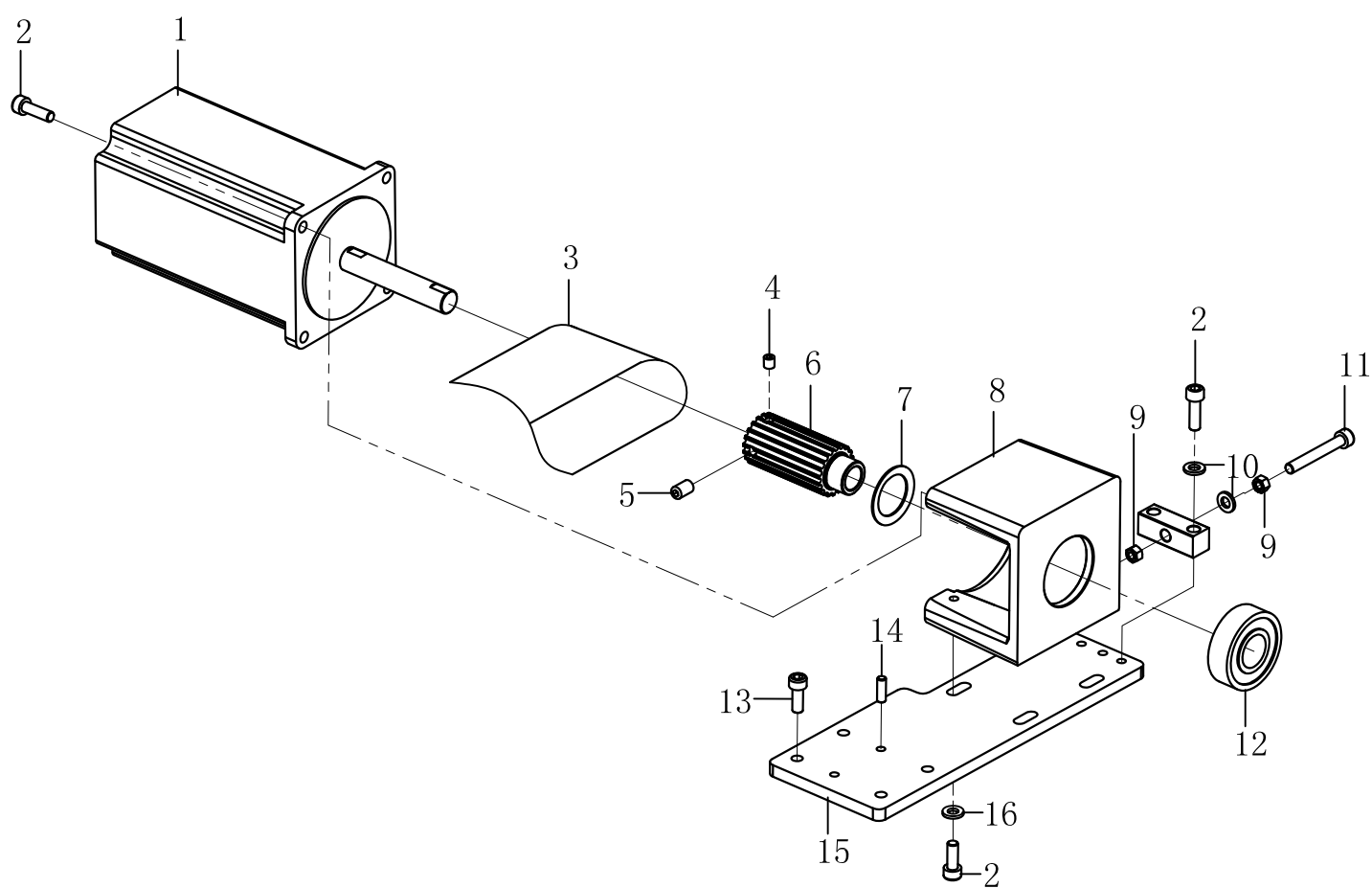
C2、送料装置(驱动)/Feed mechanism (prime mover)



C2、送料装置/Feed mechanism

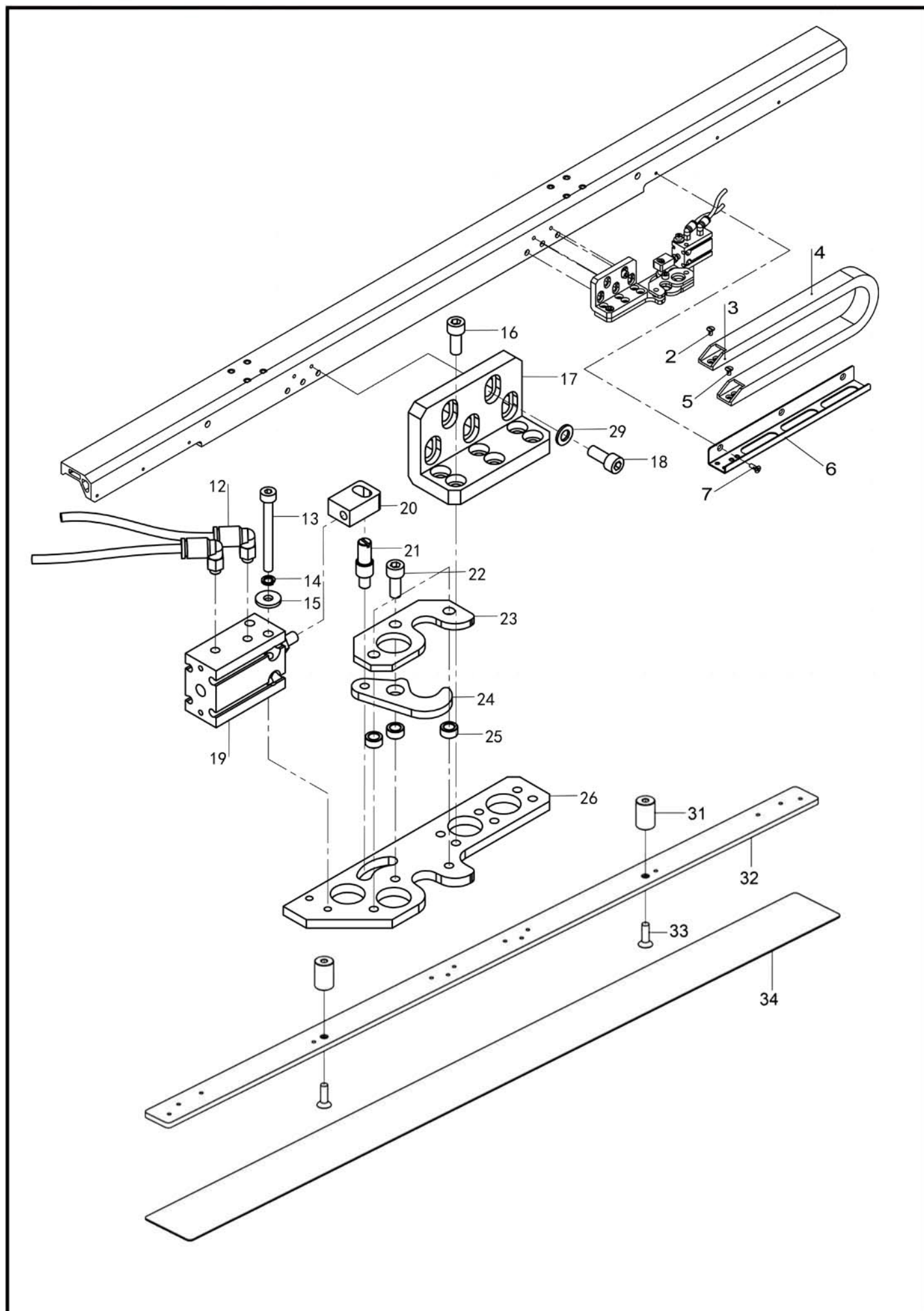
序号 No.	件号 Part. No.	零部件名称	Screw	数量 Amt.	备注
1	41802222	Y驱动轴	Y Driving shaft	1	
2	4183521100	Y从动轮组件	Y Slave wheel assembly	1	
3	S10024	螺钉M6×10	Screw M6×10	2	
4	S10022	凹端螺钉M6×8	Screw M6×10	10	
5	418S30218	螺钉M4×7	Screw M4×7	16	
6	41801212	Y同步轮座	Pulley base	4	
7	421S13036	螺钉M6×25	Screw M6×25	16	
8	41826213	圆柱销8×25	Straight pin 8×25	4	
9	B01030	轴承6003ZZ	Needle bearing 6003ZZ	8	
10	4183521300	Y送料同步带轮组件	Feeding synchronous belt Asm.	4	
11	S10019	螺钉M6×6	Screw M6×6	8	
12	41835215	Y送料同步带	Feeding synchronous belt	2	
13	S05116	螺栓M4×8	Screw M4×8	2	
14	41812019	Y拖链支架B	Drag chain bracket B	1	
15	41812018	Y拖链支架A	Drag chain bracket A	1	
16	418S16012	方形螺母块20M4	Nut Block 20M4	2	
17	W01001	M4垫片	Washer M4	2	
18	S05118	螺钉M4×16	Screw M4×16	2	
19	S02039	螺钉M4×8	Screw M4×8	4	
20	41811011	塑料拖链1818	Plastic drag chains 1818	1	
21	S05088	螺钉M6×45	Screw M6×45	2	
22	N01021	螺母M6	Nut M6	4	
23	41728004	垫片	Washer	2	
24	S05124	螺栓M5×16	Screw M5×16	10	
25	41812227	Y同步带齿形夹板	Plate	2	
26	S05094	螺钉M3×8	Screw M3×8	24	
27	421S17009	沉头螺钉M5×10	Screw M5×10	2	
28	41812159	Y感应板	Sensor board	1	
29	S05067	螺钉M5×10	Screw M5×10	16	
30	41842228	左滑块连接座	Left sliding block connecting base	1	
30	41842229	右滑块连接座	Right sliding block connecting base	1	
31	S05124	螺栓M5×16	Screw M5×16	22	
32	42224513	Y导向	Y guide	2	
33	S04082	螺钉M3×8	Screw M3×8	1	
34		传感器	Sensor	1	
35	41812229	Y传感器安装板	Mounting plate	1	
36	417S30302	螺栓（带垫片）M4×12	Screw M4×12	2	
37	S05124	螺栓M5×16	Screw M5×16	1	
38	407N01001	自锁螺母M5	Nut M5	1	
39	41712158	送料限位板	Feeding spacing board	1	
40	S05068	螺钉M5×20	Screw M5×20	1	
41	41812224	Y拖链后支架	Drag chain stand	1	
42	S05123	螺钉M5×12	Screw M5×12	2	
43	41728004	垫圈	Washer	2	

C3、送料装置(驱动)/Feed mechanism (prime mover)



C3、送料装置（驱动）/Feed mechanism（prime mover）

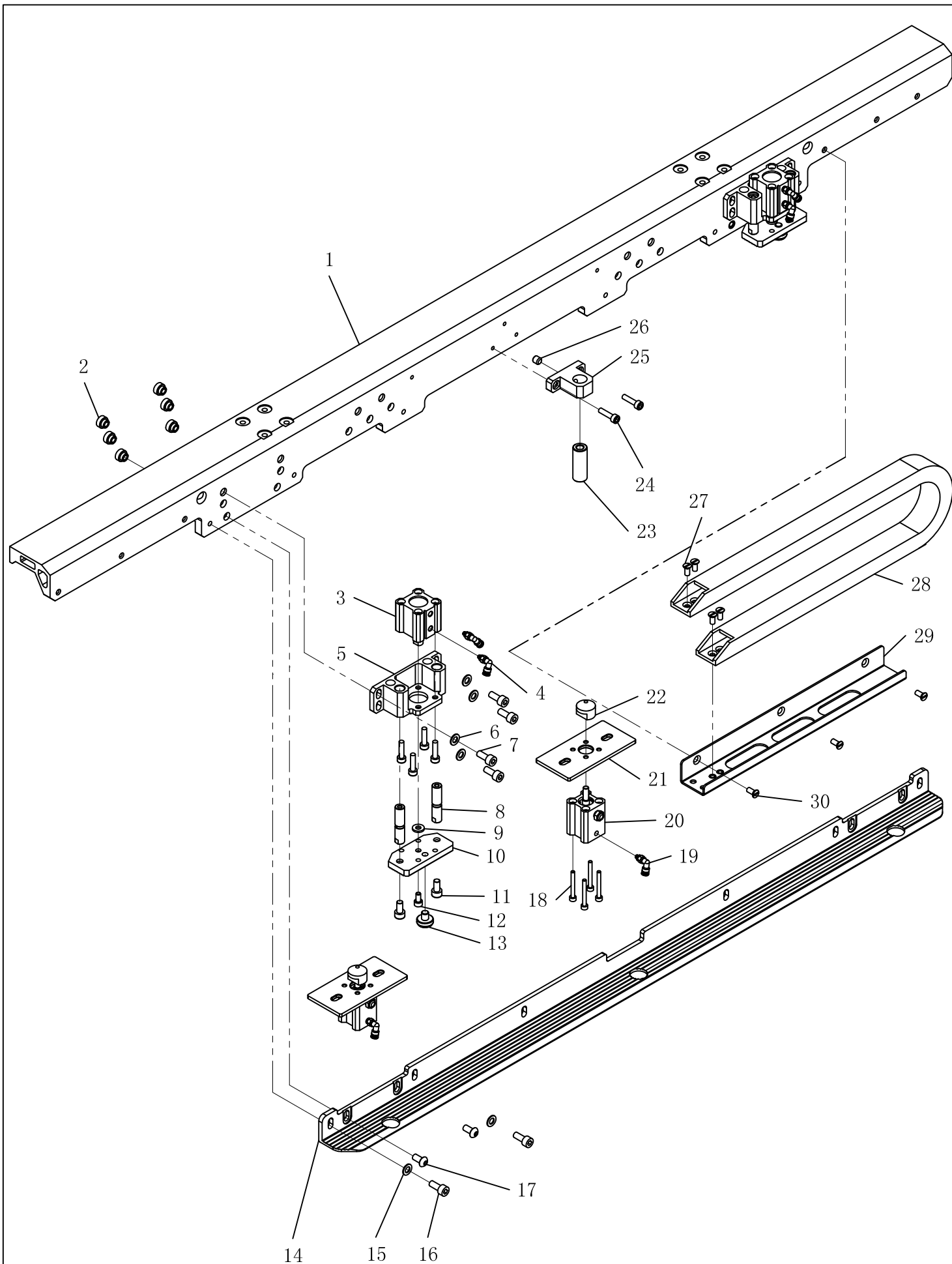
序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41830015	Y步进电机B	Stepping motor B	1	
2	S05111	螺栓M6×20	Screw M6 X 20	10	
3	41835216	Y同步带5M	Belt 5M	1	
4	S10019	螺钉M6×6	ScrewM6×6	1	
5	403514018	螺钉M6×6(凹端)	Screw M6×6	3	
6	41835217	Y驱动同步轮20	Driving wheel 20	1	
7	41828211	同步轮挡边	Synchronous wheel baffle	1	
8	41801215	Y电机支撑座	Y motor stand	1	
9	N01021	螺母M6	Nut M6	2	
10	W01003	M6垫片	Washer M 6	3	
11	S05088	螺钉M6×45	Screw M6×45	1	
12	B10003	轴承6004NR	Needle bearing 6004NR	1	
13	S05040	螺钉M6×16	Screw M6×16	4	
14	41826221	定位销5	Locating pin	1	
15	41812230	Y电机支撑座安装板	Mounting plate	1	
16	41728004	垫圈	Washer	4	



C4、送料装置/Feed mechanism

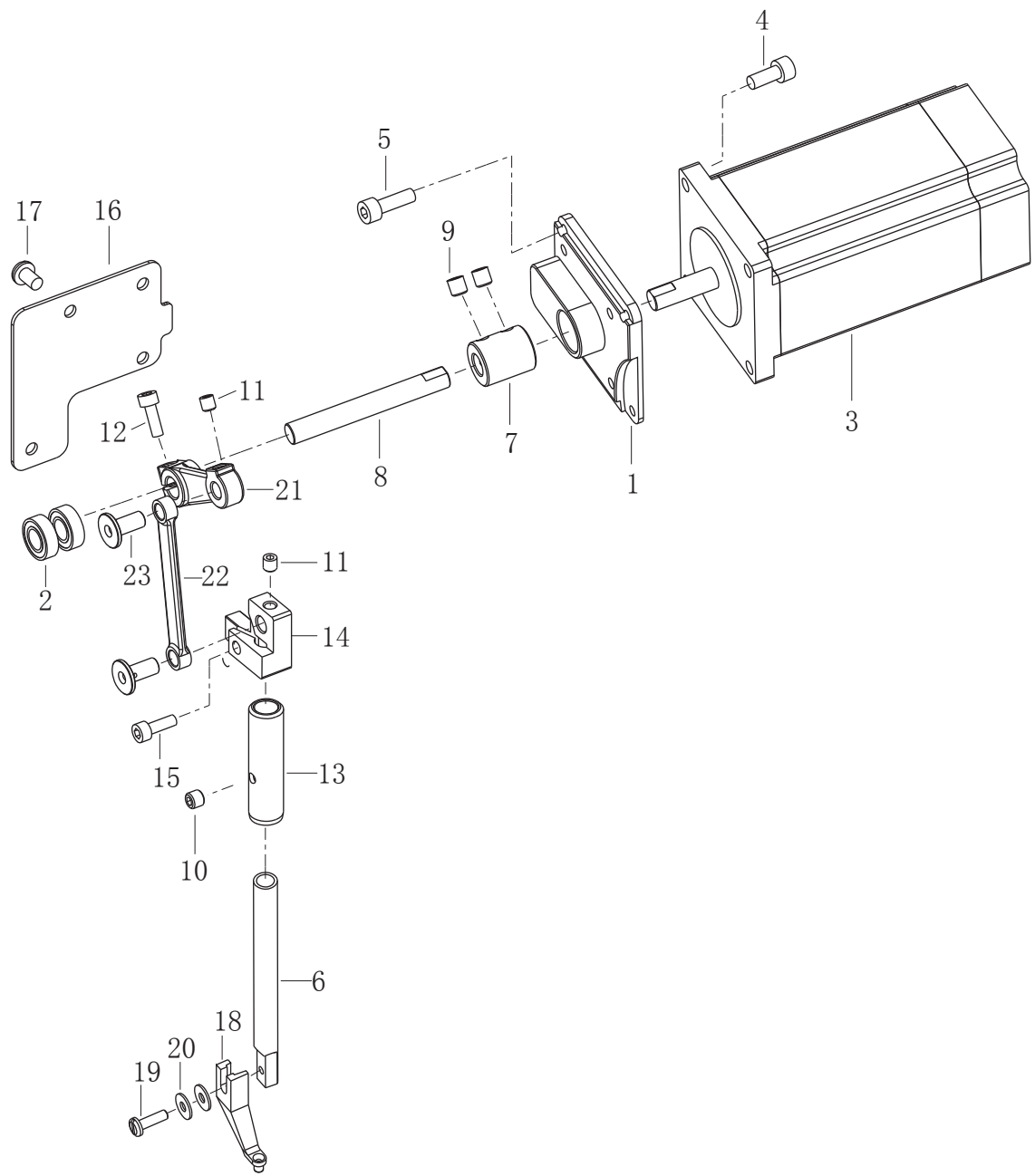
序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
2	S02039	螺钉M4×9	Screw M4×9	2	
3	42211527	塑料拖链0616接头	Nipple	1	
4	42211526	塑料拖链0616	Plastic drag chain 0616	1	
5	S02039	螺钉M4×9	Screw M4×9	4	
6	4181225600	X右拖链支架组件	Drag chain bracket assembly	1	
7	S02039	螺钉M4	Screw M4	3	
12	42230519	微型接头M-5HLH-4	Nipple M-5HLH-4	4	
13	S05065	螺钉M4×40	Screw M4×40	4	
14	W02008	弹簧垫圈2-4	Spring washer 2-4	4	
15	42128003	垫圈	Washer	4	
16	S05067	螺钉M5×10	Screw M5×10	12	
17	41842218	夹具联接板B	Clamping plate	2	
18	S05123	螺栓M5×12	Screw M5×12	10	
19	41730441	气缸CU16-15D	Air cylinder CU16-15D	2	
20	401727	接头	Nipple	2	
21	42226811	接头销	Pin	2	
22	S05123	螺栓M5×12	Screw M5×12	6	
23	42212607	夹紧杆挡板	Clamping rod baffle	2	
24	42212813	夹紧杆	Clamp bar	2	
25	42228811	转动垫圈	Rotary washer	6	
26	42212538	夹具安装板L	Fixture mounting plate	2	
29	W01009	垫圈5	Washer 5	10	
31	42226812	夹紧销	Pin	30	
32	42212800	塑料托板	Slipper sheet	15	
33	417S17852	螺钉M5×15	Screw M5×15	30	
34	42212820	透明托板	Plate	3	

C5. 送料装置 / Feed mechanism



C5、送料装置(下压式)/Feed mechanism (下压式)					
序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41842216	导轨齿条联接座Y	Connection seat	1	
2	41708005	螺纹套	Thread bushing	4	
3	418S16013	滚花螺纹套M5	Thread bushing M5	8	
4	41845011	气缸CQ2B16-10	Air cylinder CQ2B16-10	2	
5	42230519	微型接头M-5HLH-4	Nipple M-5HLH-4	4	
6	W01009	垫圈5	Washer 5	8	
7	S05123	螺栓 M5×12(滚花, 镀镍)	Screw M5×12	8	
8	41826013	导杆	Guide bar	4	
9	41828012	垫圈4	Washer 4	2	
10	41812022	模板压板	Pressing plate	2	
11	S17005	螺钉M5x10	Screw M5x10	4	
12	417S15008	螺栓M4x8	Screw M4x8	2	
13	41826014	模板定位锥销	Locating taper pin	2	
14	41842220	托板	Plate	1	
15	S17005	螺钉M5x10	Screw M5x10	10	
16	41801012	气缸导杆块	Guide block	2	
17	S05215	螺栓M3×25	Screw M3×25	8	
18	42230519	微型接头M-5HLH-4	Nipple M-5HLH-4	2	
19	41830211	气缸	Air cylinder CQ2B16-10	2	
20	41812258	顶柱气缸安装板	Mounting plate	2	
21	41826211	顶柱	Support pillar	2	
22	41826015	模板限位销	Spacing pin	1	
23	S05048	螺钉 M4×10(镀镍)	Screw M4×10	2	
24	41842016	限位销支座	Spacing pin holder	1	
25	S10019	螺钉 M6x6	Screw M6x6	1	
26	S02039	螺钉M4×9	Screw M4×9	4	
27	42211526	塑料拖链0616	Plastic drag chains 0616	1	
28	4181225600	X右拖链支架组件	Drag chain bracket assembly	1	
29	S02039	螺钉M4	Screw M4	3	

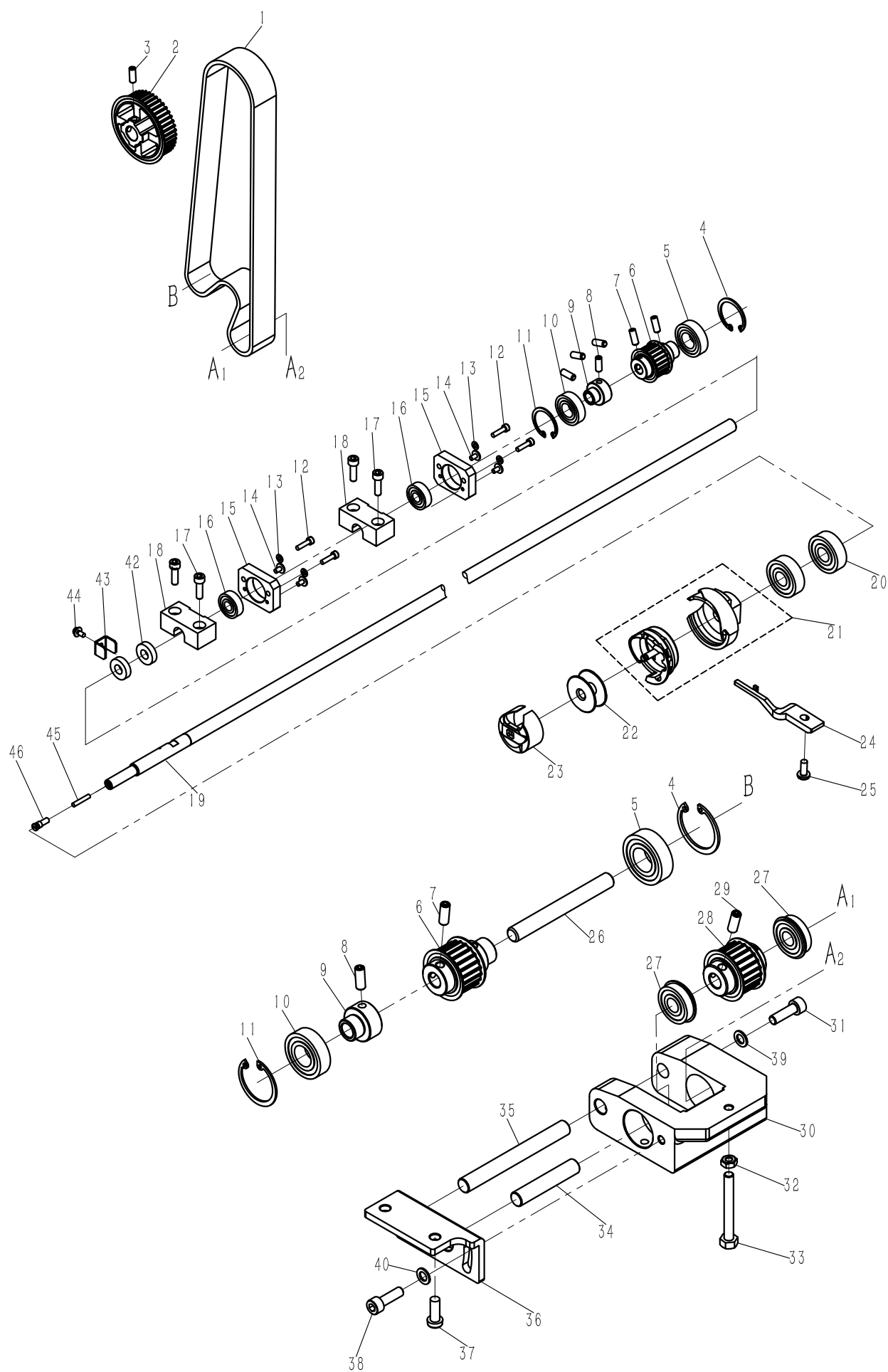
D1. 抬压脚装置/Work clamp lifter mechanism



D1、抬压脚装置/Work clamp lifter mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41801217	中压脚电机安装座	MOTOR BRACKET	1	
2	B01028	轴承628/8	BALL BEARING 628/8	2	
3	41833213	中压脚步进电机(含磁编)	WALK CLAMP SEVER MOTOR	1	
4	S05123	螺栓M5×12	BOLT SOCKET M5x12	4	
5	S05124	螺栓M5×16	BOLT SOCKET M5x16	4	
6	41802225	压紧杆B	PRESSER BAR B	1	
7	41803228	中压脚电机联轴器	WALK CLAMP MOTOR LINK	1	
8	41802224	中压脚驱动轴	WALK CLAMP DRIVING SHAFT	1	
9	S10019	螺钉M6×6	SCREW PAN M6x6	4	
10	S09019	螺钉M5×5	SCREW PAN M5x5	1	
11	S09019	螺钉M5×5	SCREW PAN M5x5	2	
12	S05133	螺栓M4×12	BOLT SOCKET M4x12	1	
13	41703015	压紧杆轴套	PRESSER BAR BUSH	1	
14	41809211	中压脚压杆导架		1	
15	S05133	螺栓M4×12	BOLT SOCKET M4x12	1	
16	303887	中压脚侧盖	WALK CLAMP SIDE COVER	1	41812259
17	417S30025	螺栓(带垫圈)M4×10	BOLT SOCKET(WITH WASHER)M4x10	4	
18	42216505	中压脚	WALK CLAMP	1	
19	417S15011	螺钉SM3.57×12	SCREW PAN SM3.57x12	1	
20	41728025	平垫圈L3.5	WASHER PAN L3.5	2	
21	41804211	中压脚摇杆		1	
22	41805212	中压脚连杆	STEPPING CLAMP CON. ROD	1	
23	41826212	连杆销		2	

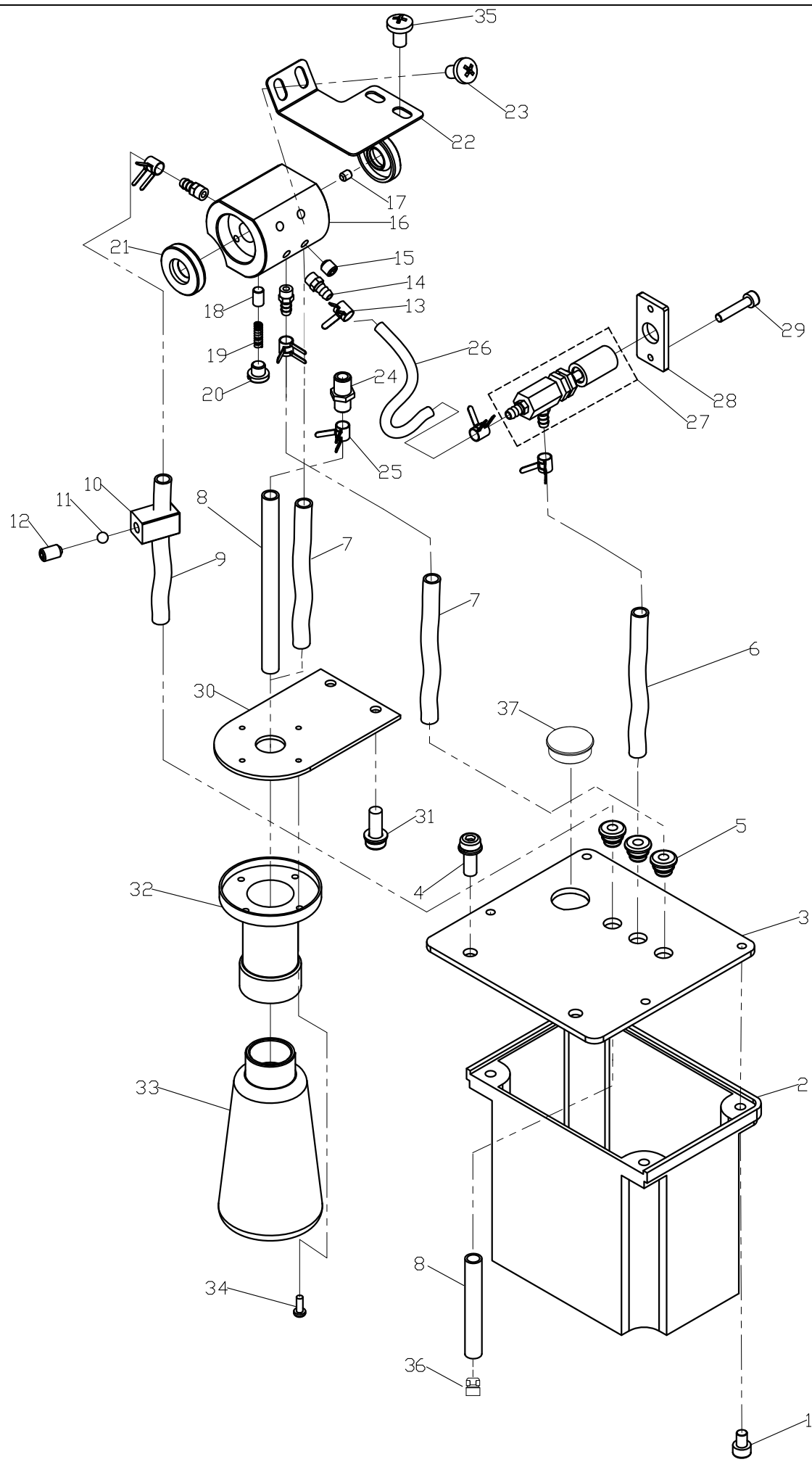
E、下轴装置/ Lower shaft mechanism



E、下轴装置/Lower shaft mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41835220	双面齿同步带	GEAR BELT	1	
2	4183521800	上轴同步轮组件	UPPER GEAR ASSEMBLY	1	
3	S10019	螺钉M6×6	SCREW PAN M6x6	4	
4	H01015	孔用弹性单圈35		2	
5	B01030	轴承6003ZZ	SHAFT 6003ZZ	2	
6	4183522100	下轴同步轮组件	LOWER GEAR ASSEMBLY	2	
7	S10019	螺钉M6×6	SCREW PAN M6x6	8	
8	S10019	螺钉M6×6	SCREW PAN M6x6	4	
9	41803218	轴承套	SHAFT BUSH	2	
10	B01031	轴承6002	SHAFT 6002	2	
11	H01017	孔用弹性挡圈31		2	
12	S05118	螺栓M4×16	BOLT SOCKET M4x16	4	
13	W01001	M4垫片	WASHER M4	4	
14	407N01002	自锁螺母M4	SELF-LOCKING NUT M4	4	
15	41811217	下轴导向板	LOWER GEAR LEAD PLANK	4	
16	B06006	轴承6000VV	SHAFT 6000VV	2	
17	S05111	螺栓M6×20	BOLT SOCKET M6x20	4	
18	41809212	下轴支撑座	LOWER GEAR BRACKER SEAT	2	
19	41802215	下轴	LOWER GEAR	1	
20	B06006	轴承6000VV	SHAFT 6000VV	2	
21	42218003	旋梭组件	HOOK COMPLETE	1	
22	10818501	大梭心	LARGE BOBBIN	1	
23	42218002	梭芯套组件	BOBBIN CASE ASSY	1	
24	42212555	旋梭定位钩	HOOK POSITIONER	1	
25	101S11011	旋梭定位钩螺钉	SCREW FOR HOOK POSITIONER	1	
26	41802216	同步轮轴	PULLER SHAFT	1	
27	B02008	轴承6000ZZNR	SHAFT 6000ZZNR	2	
28	4183522300	张紧同步轮组件	TENSION GEAR ASSY	1	
29	S10019	螺钉M6×6	SCREW PAN M6x6	6	
30	41801218	同步带张紧调节架	TENSION GEAR ADJUSTMENT BRACKET	1	
31	S05111	螺栓M6×20	BOLT SOCKET M6x20	1	
32	N01021	螺母M6	NUT M6	1	
33	S05088	螺钉M6×45	SCREW PAN M6x45	1	
34	41802217	张紧同步轮轴	TENSION GEAR SHAFT	1	
35		张紧旋转支点轴	TENSION ROTATION FULCRUM SHAFT	1	
36	41812232	张紧调节架固定板	TENSION ADJUSTING DEAD PLATE	1	
37	417S30304	螺栓（带垫圈）M6×20	BOLT (WITH WASHER) M6x20	1	
38	S05040	螺栓M6×16	BOLT SOCKET M6x16	2	
39	41728004	垫圈	WASHER	1	
40	41728004	垫圈	WASHER	2	
41	S05118	螺栓M4×16	BOLT SOCKET M4x16	8	
42	B04036	球轴承61900	BALL BEARING 61900	2	
43	41812169	轴承卡板	SHAFT PLATE	1	
44	417S30025	螺栓M4×10	BOLT SOCKET M4x10	1	
45	10123003	滤芯	FILTER ELEMENT	1	
46	101S30025	下轴限油螺钉	LOWER OIL-LIMITED SCREW	1	

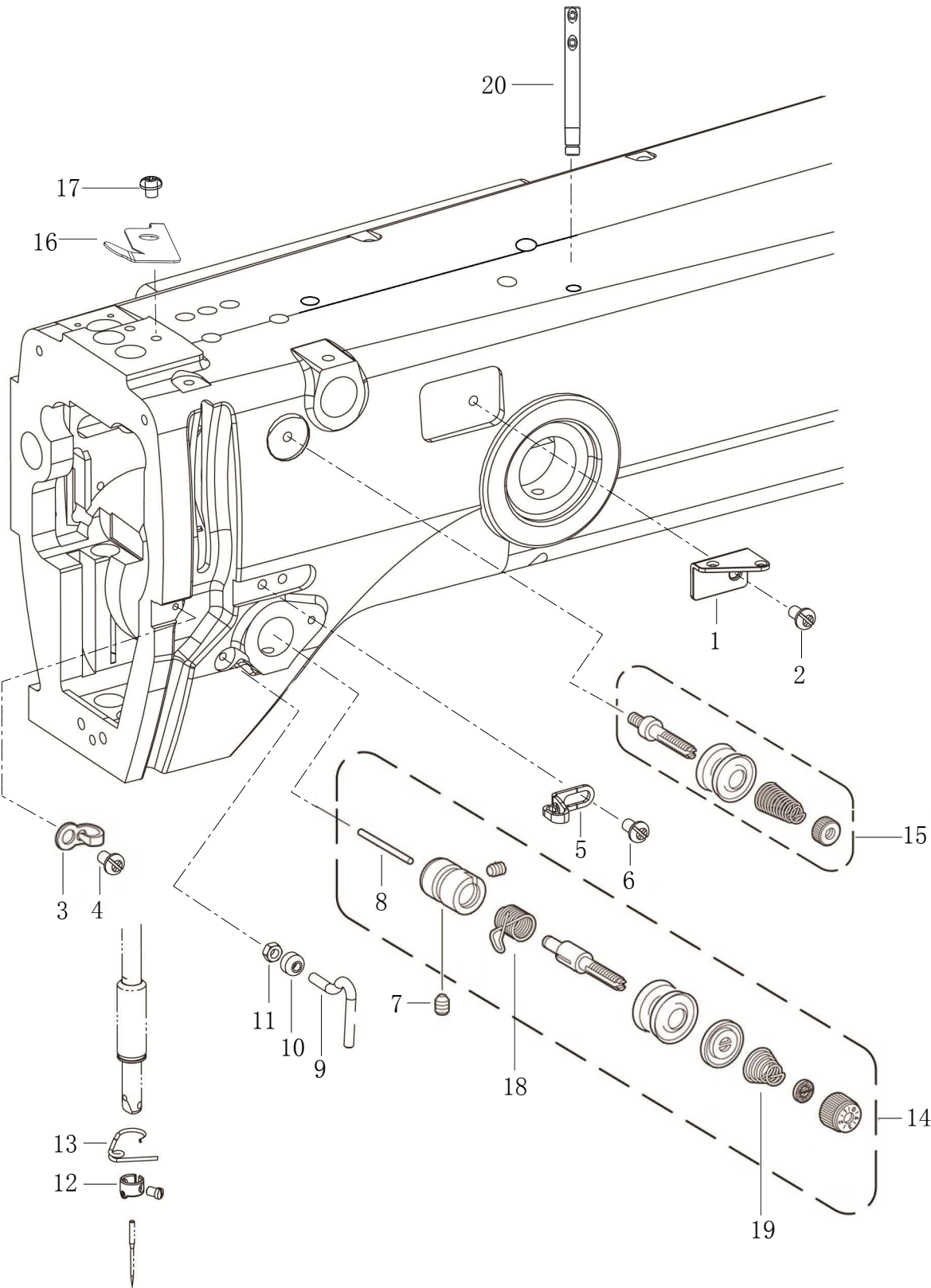
F、供油润滑装置/Lubrication



F、供油润滑装置/Lubrication

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	S05121	螺栓M5×10	BOLT SOCKET M5x10	4	
2	41811228	油杯	OIL CUP	1	
3	41812276	油壶安装板	CUP ASSEMBLE PLATE	1	
4	417S30302	螺栓（带垫圈）M4×12	BOLT (WITH WASHER) M4x12	4	
5	40322027	橡皮塞	ROBBER CAP	3	
6	12921002	维尼龙油管（φ3×φ5）	VINYLON OIL TUBE（φ3×φ5）	1	
7	12921002	维尼龙油管（φ3×φ5）	VINYLON OIL TUBE（φ3×φ5）	2	
8	12921006	维尼龙油管（φ6×φ8）	VINYLON OIL TUBE（φ6×φ8）	0.5	
9	12921002	维尼龙油管（φ3×φ5）	VINYLON OIL TUBE（φ3×φ5）	1	
10	42209616	润滑调节座B	LUBRICATION ADJUSTMENT SEAT B	1	
11	42212544	钢球	STEEL BALL	1	
12	S09066	螺钉M6×0.75×12	SCREW PAN M6x0.75x12	1	
13	11412055	Φ5.7油管卡黄	PIPE STOPPER Φ5.7	5	
14	41836015	油管嘴（小）	OIL NOZZLE (SMALL)	3	
15	S09019	油管嘴M5	OIL NOZZLE M5	1	
16	41803230	柱塞轴套	PLUNGER SHAFT CASE	1	
17	S09066	螺钉M4×4	SCREW PAN M4x4	1	
18	10526003	柱塞	PLUNGER	1	
19	41827213	柱塞弹簧	PLUNGER SPRING	1	
20	418S15211	柱塞螺钉	PLNGER SCREW	1	
21	41822216	油封10×25	OIL SEAL	2	
22	41812274	柱塞轴套固定板	PLUNGER SHAFT CASE PLATE	1	
23	S04030	螺钉M5×6	SCREW PAN M5x6	4	
24	12936004	油嘴管	OIL NOZZLE TUBE	1	
25	12912038	油管夹	OIL TUBE CLAMP	1	
26	12921002	维尼龙油管（φ3×φ5）	VINYLON OIL TUBE（φ3×φ5）	0.5	
27	42236513	调节阀	CONTROL VALVE	1	
28	41812275	调节阀安装板	CONTROL VALVE ASSEMBLE PLATE	1	
29	S05010	螺钉M4×12	SCREW PAN M4x12	2	
30	41812254	废油壶安装板	WASTE OILCAN ASSEMBELE PLATE	1	
31	417S30306	螺钉M5×12	SCREW PAN M5x12	2	
32	40311010	油壶接头	OILCAN LINK	1	
33	40311011	接油壶		1	
34	S05192	螺栓M3×6	BOLT SOCKET M3x6	4	
35		螺栓（带垫圈）M4×10DB	BOLT (WITH WASHER) M4x10DB	2	
36	1141103400	滤网	STRAINER	1	
37	14222007	橡皮塞18	ROBBER CAP 18	1	

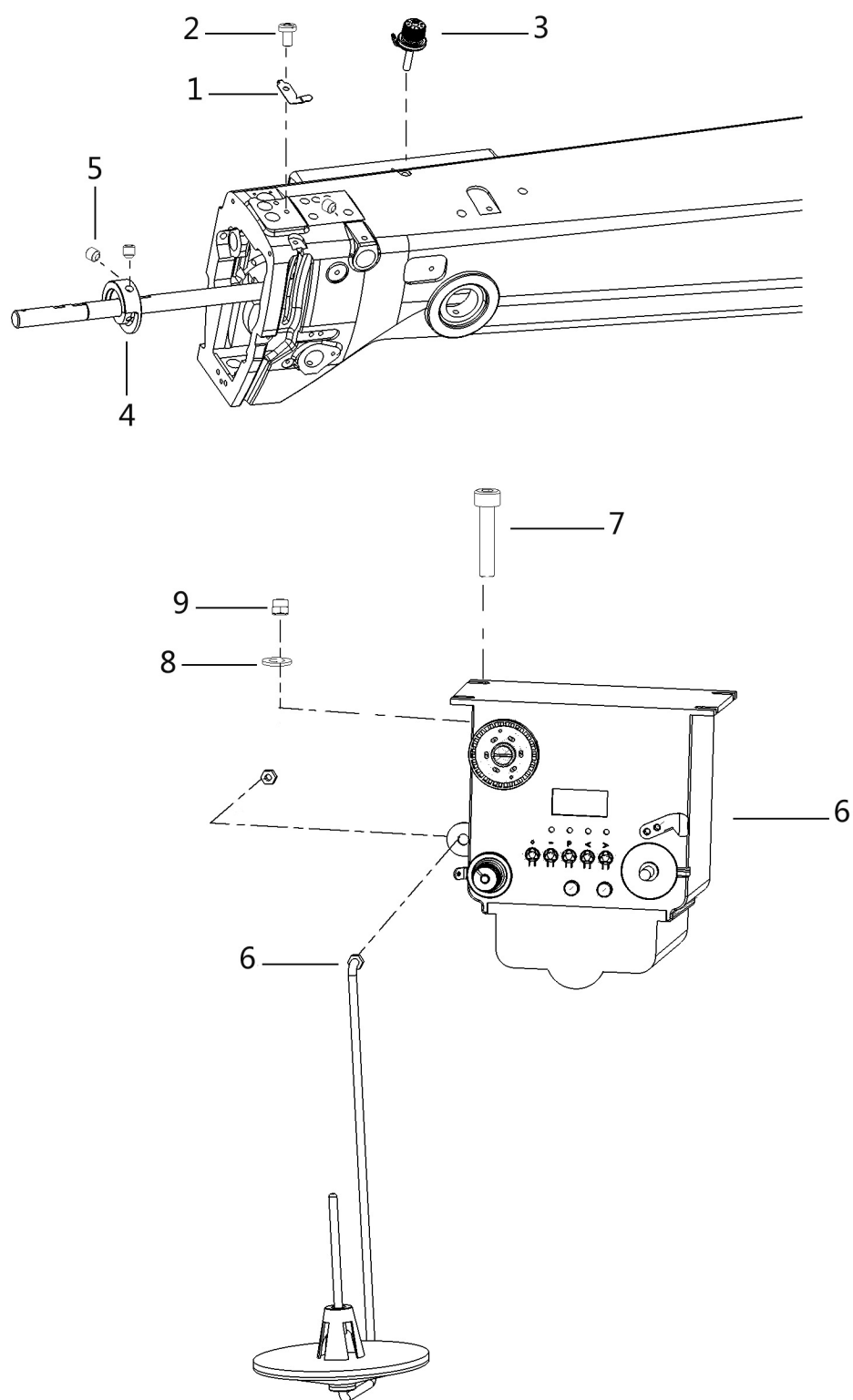
G. 穿线装置/Threading mechanism



G、穿线装置/Threading mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41712077	过线导向A	ARM THREAD GUIDE A	1	
2	S04028	螺钉M5×8	SCREW PAN M5x8	1	
3	41712078	过线导向B	ARM THREAD GUIDE B	1	
4	S04028	螺钉M5×8	SCREW PAN M5x8	1	
5	41712079	过线器C	ARM THREAD GUIDE C	1	
6	S04028	螺钉M5×8	SCREW PAN M5x8	1	
7	S12001	尖端紧定螺钉M6×8	TOP STRICT SCREW M6x8	1	
8	41702031	松线销	TENSION RELEASE PIN	1	
9	41713301	机壳线钩	THREAD GUIDE ARM	1	
10	41722320	减震橡皮	DAMPING FUBBER	1	
11	N01024	六角螺母M4	NUT M4	1	
12	41726014	针套	NEEDLE GUARD	1	
13	41712082	针杆轴套线导向D	N-BAR BUSH THREAD GUIDE D	1	
14	4221350200	主夹线器组件	THREAD TENSION REGULATOR ASSY	1	
15	4171301400	副夹线器组件	THREAD TENSION REGULATOR ASSY	1	
16	41719001	切刀	CUTTER	1	
17	S04028	螺钉M5×8	SCREW PAN M5x8	1	
18	41713002	挑线弹簧B	THREAD TAKE-UP SPRING B	1	
19	41713012	调节弹簧	TENSION SPRING	1	
20	41313013	过线轴	ARM THREAD GUIDE SHAFT	1	

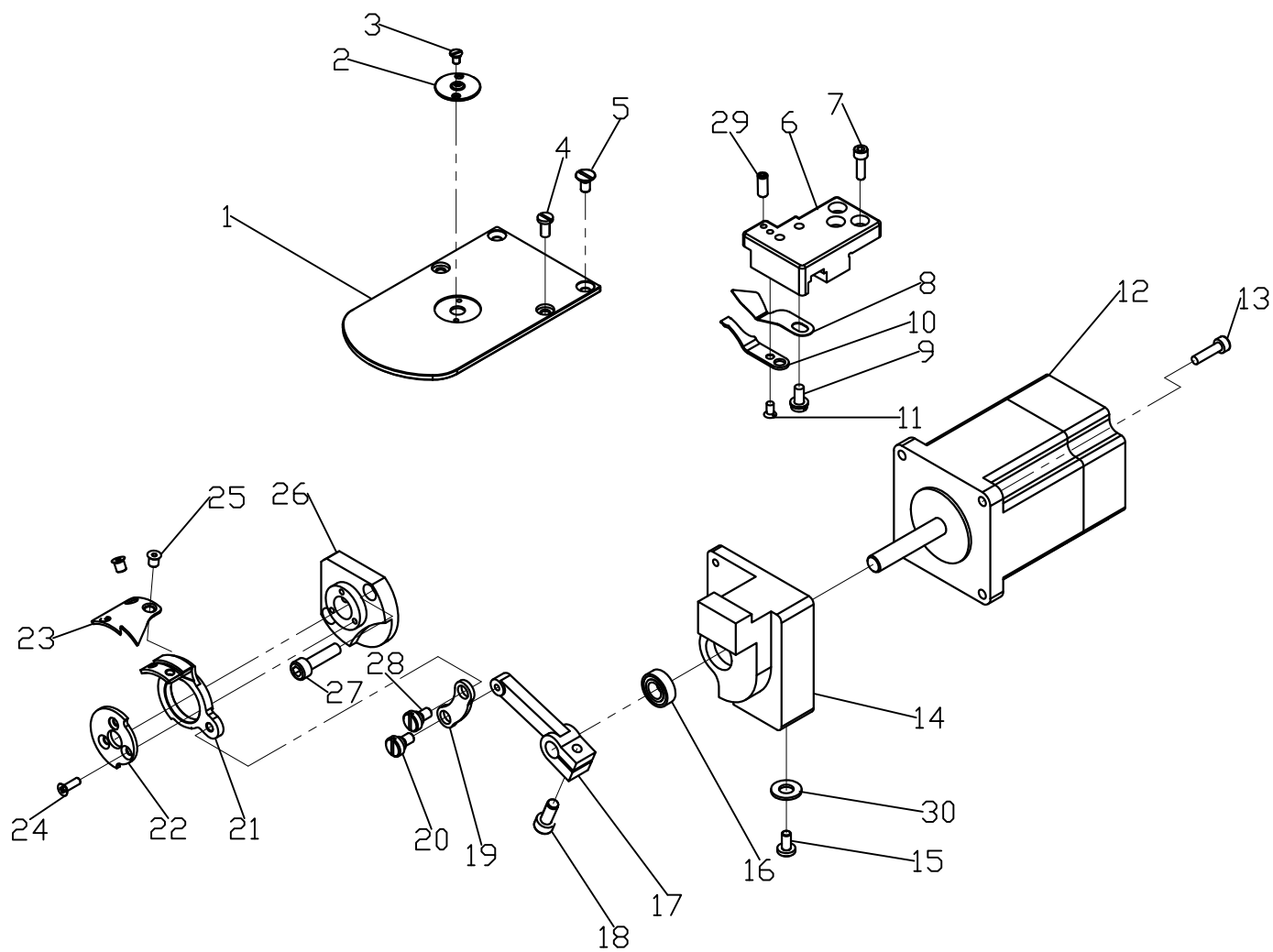
H、卷线装置/Bobbin winder mechanism



H、卷线装置/Bobbin winder mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41719001	切刀	CUTTER	1	
2	S04028	螺钉 M5×8(镀亮光铬)	SCREW M5×8	1	
3	1381300600	底线夹线器	BOTTOM LINE GRIP	1	
4	41803219	卷线驱动轮	REEL DRIVING WHEEL	1	
5	S09019	螺钉 M5×5(镀铬)	SCREW M5×5	2	
6	41831222	自动绕线器BOSHITE	AUTOMATIC WINDER	1	
7	S05035	M5×25螺钉	SCREW M5×25	4	
8	407N01001	自锁螺母M5	SELF-LOCKING NUT	4	
9	41728028	垫片M5	GASKET	4	

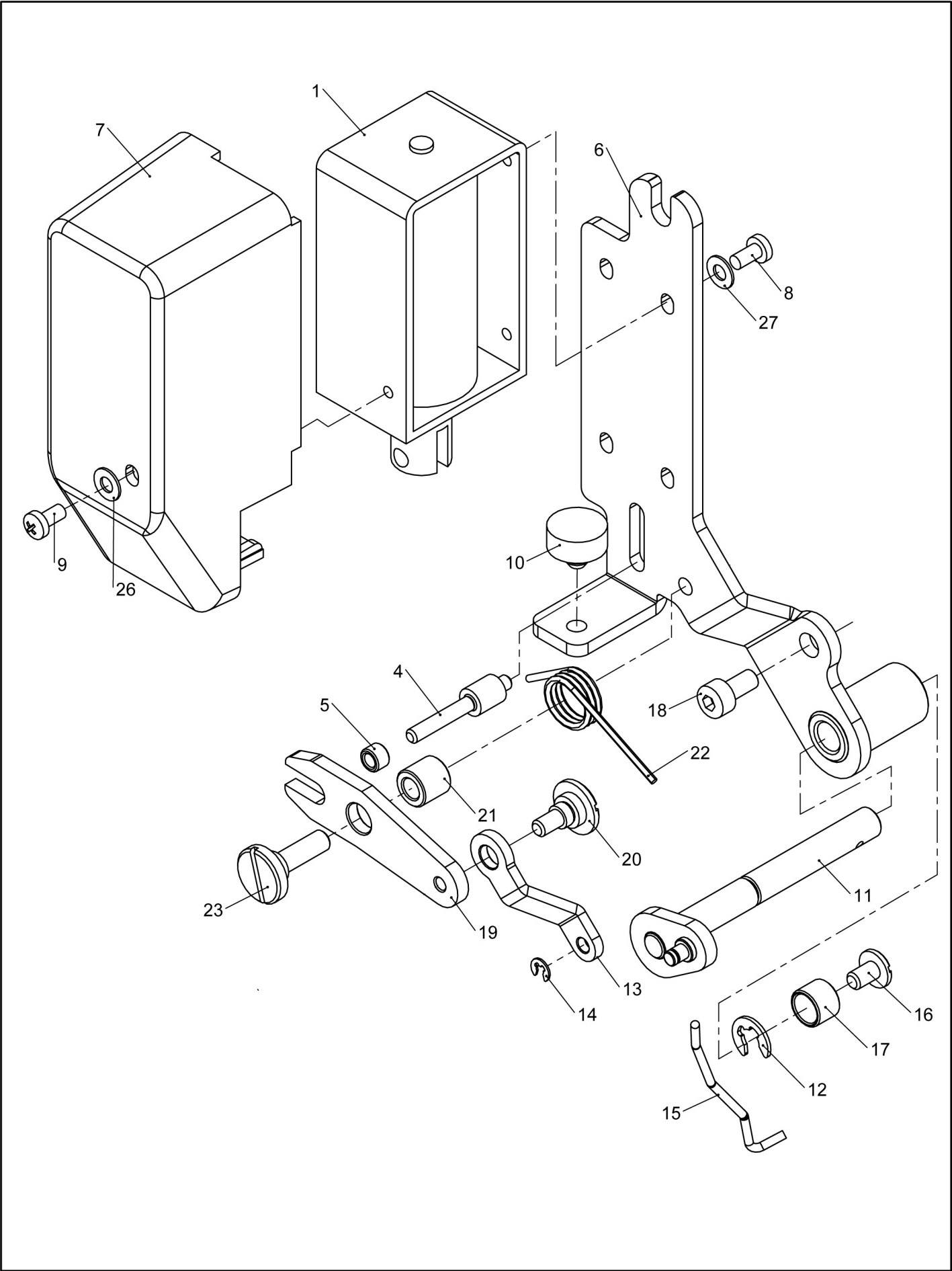
J、切线装置/Thread trimmer mechanism



J、切线装置/Thread trimmer mechanism

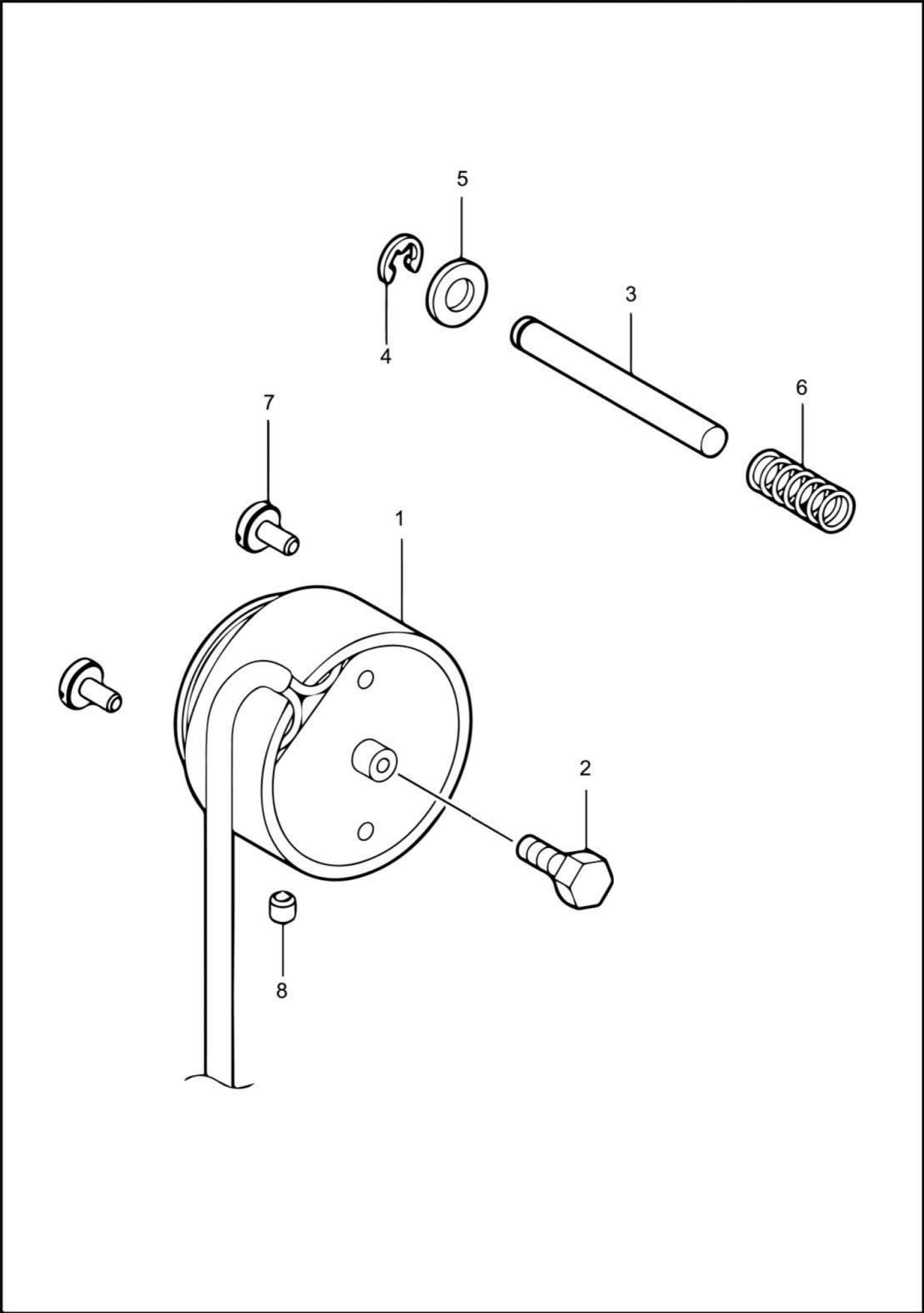
序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41815211	针板	NEEDLE PLATE	1	
2	42215502	针孔板 $\phi 1.8T2.0$	NEEDLE HOLE PLATE $\phi 1.8T2.0$	1	
2	41815012	针孔板 $\phi 1.6T1.6$	NEEDLE HOLE PLATE $\phi 1.6T1.6$	1	
2	41815013	针孔板 $\phi 2.0T1.6$	NEEDLE HOLE PLATE $\phi 2.0T1.6$	1	
3	417S17001	螺钉SM2.38	SCREW SM2.38	2	
4	417S15008	螺钉M4 $\times$ 8	SCREW M4x8	2	
5	417S15008	螺钉M4 $\times$ 8	SCREW M4x8	2	
6	41801222	定刀支座	BRACKET FOR FIXED BLADE	1	
7	S05048	螺钉M4 $\times$ 10	SCREW M4x10	3	
8	13112007	护针片	THREAD GUIDE	1	
9	114S11009	挂板螺钉		1	
10	13119001	定刀	FIXED BLADE	1	
11	113S17001	螺钉	SCREW	1	
12	41833215	切线步进电机	CUTTER MOTOR	1	
13	S05010	螺钉M4 $\times$ 12	SCREW M4x12	4	
14	41801221	切线电机安装座	CUTTER MOTOR ASSEMBLE SEAT	1	
15	S05118	螺钉M4 $\times$ 16	SCREW M4x16	2	
16	B01028	轴承628/8	SHAFT 628/8	1	
17	41804213	切线摆杆	TANGENT LEVER	1	
18	S05123	螺栓M5 $\times$ 12	BOLT SOCKET M5x12	1	
19	11505001	连杆	CONNECTING ROD	1	
20	113S20001	连杆螺钉	CONNECTING ROD SCREW	2	
21	13107002	剪线刀架	THREAD CUTTING TOOL	1	
22	42212668	异形刀架压板	PARTIALITY SHANK	1	
23	13119004	动刀	MOTORIAL KNIFE	1	
24	S02031	刀架压板螺钉	PARTIALITY SHANK SCREW	3	
25	113S17002	活动刀固定螺钉	SCREW	2	
26	41801220	动刀架支座	BRACKER FOR MOTORIAL KNIFE	1	
27	S05048	螺钉M4 $\times$ 10	SCREW M4x10	2	
28	418S20214	轴位螺钉	SHOULDER SCREW	1	
29	422S30514	螺钉SM1/8 $\times$ 44	SCREW SM1/8x44	1	
30	W01001	垫圈L4	WASHER L4	2	

K . 扫线装置 / Thread wiper mechanism



K、扫线装置/Thread wiper mechanism

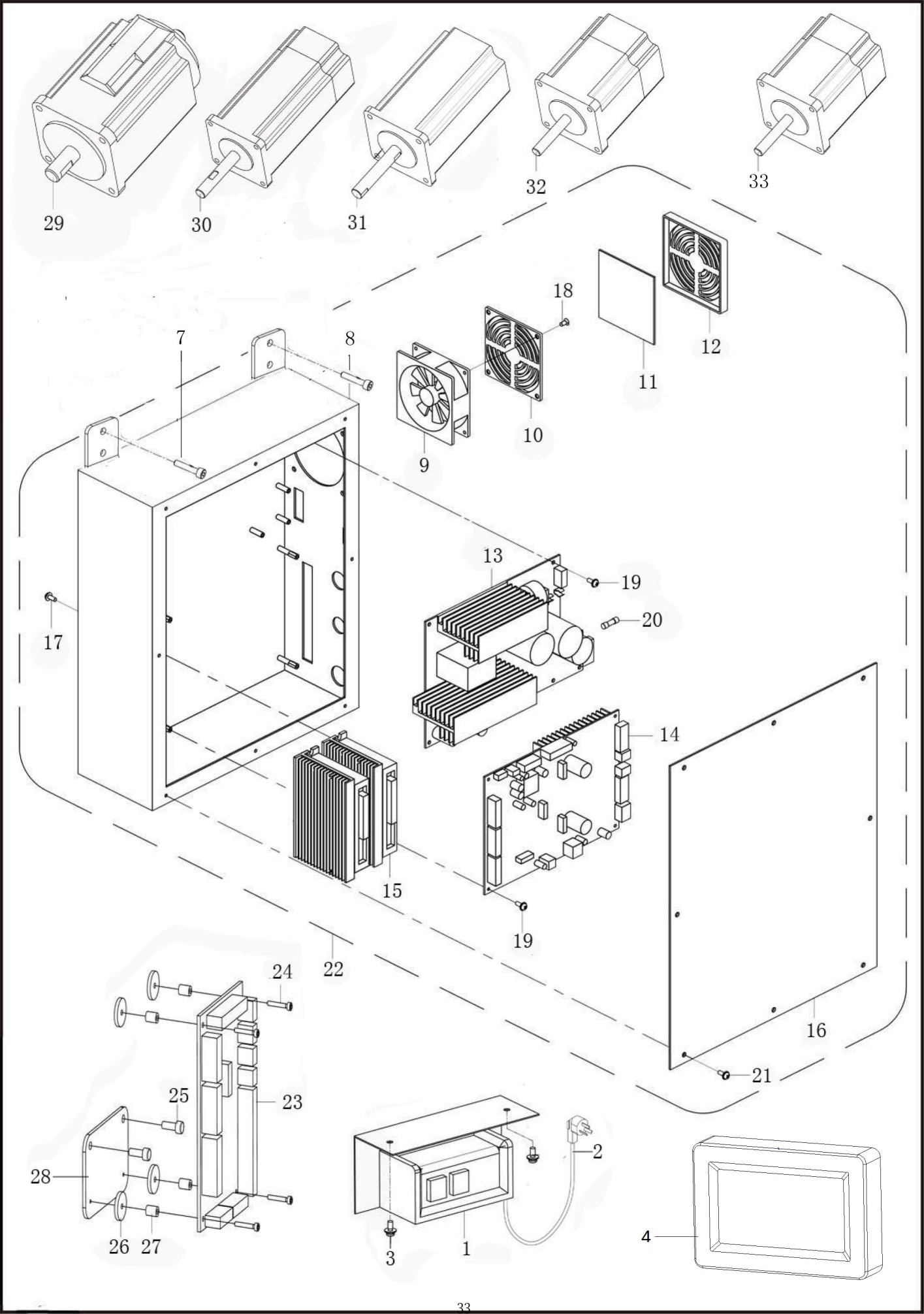
序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41830217	扫线电磁铁	THREAD WIPER SOLENOID	1	
4	41826215	销子		1	
5	41803223	铜垫圈	COPPER WASHER	1	
6	4181226100	扫线电磁铁安装板组件	T-WIPER SOLENIOD SETTING PLATE ASSY	1	
7	41811213	电磁铁盖	SOLENOID COVER	1	
8	S04082	螺钉M3×6	SCREW M3x6	4	
9	S04082	螺钉M3×6	SCREW M3x6	1	
10	41822213	缓冲块	BUMPER	1	
11	4180421400	扫线曲柄组件	THREAD WIPER CRANK ASSY	1	
12	H05006	挡圈5	RETAINING RING 5	1	
13	41812235	扫线连杆	THREAD WIPER ROD	1	
14	H05002	挡圈3	RETAINING RING 3	1	
15	41827211	扫线钢丝	WIPER	1	
16	417S15013	螺钉M4×5	SCREW M4x5	1	
17	41803220	挡线轴挡圈	THREAD WIPER STUD COLLAR	1	
18	417S30302	螺栓（带垫圈）M4×12	BOLT (WITH WASHER)M4x12	2	
19	41812264	驱动摆杆		1	
20	418S20212	轴位螺钉A	SHOULDER SCREW	1	
21	41803225	套管		1	
22	41827212	扭簧	SPRING	1	
23	418S20213	轴位螺钉B	SCREW B	1	
25	W01002	M2垫片	WASHER M2	1	
26	W01002	M3垫片	WASHER M3	4	



L、松线装置/Tension release mechanism

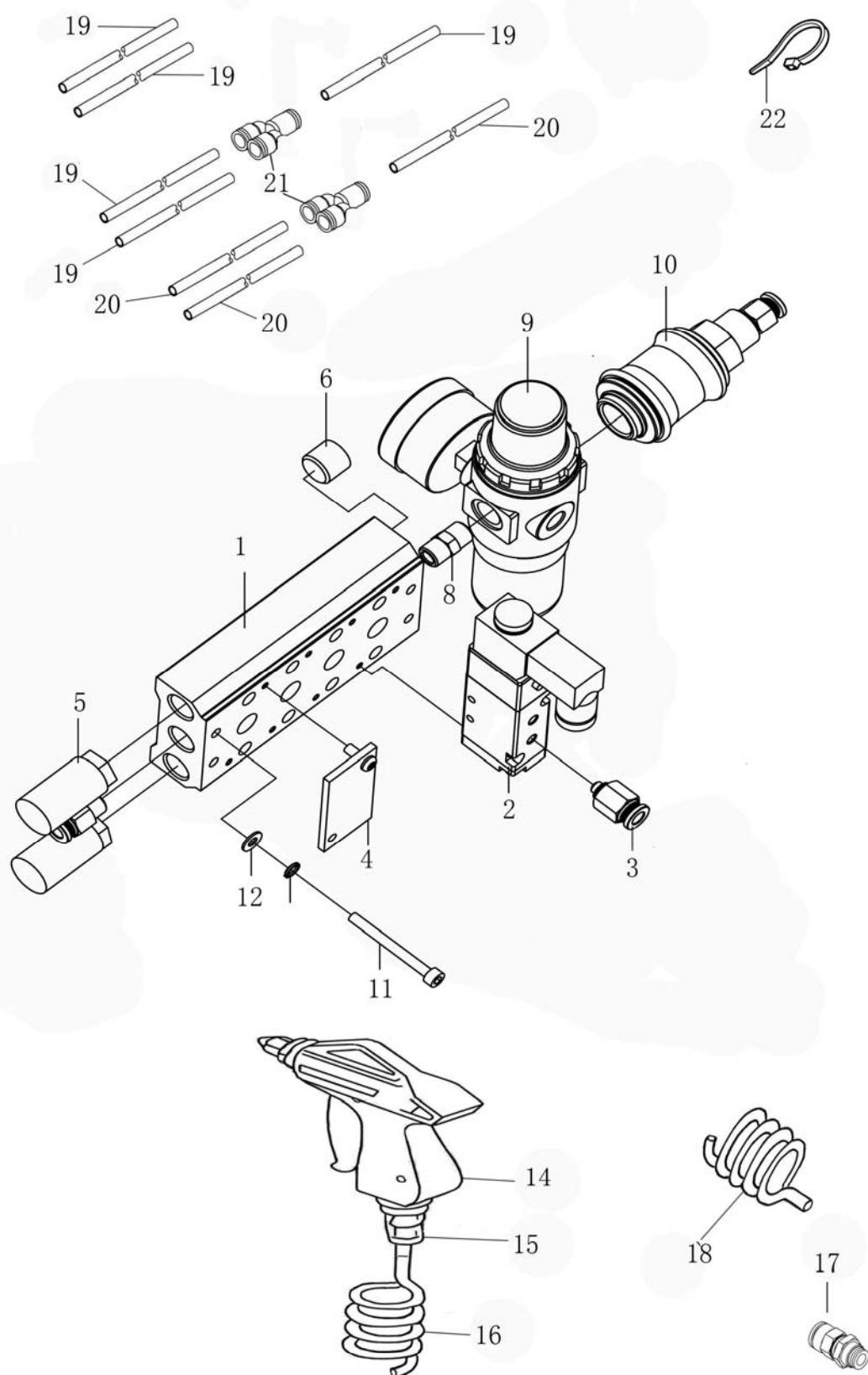
序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41730004	松线电磁铁HV	TENSION RELEASE SOLENIOD HV	1	
2	L02071	六角头螺栓M4×18	BOLT M4x18	1	
3	41826220	松线杆	TENSION RELEASE BAR	1	
4	H05029	挡圈E4	RETAINING RING	1	
5	W01009	垫圈5	WASHER PLANE 5	1	
6	41727013	弹簧	SPRING	1	
7	114S11003	螺钉3/16×28	SCREW 3/16x28	2	
8	S10025	螺钉M8×8	SCREW M8x8	1	

M. 控制箱装置 / Control box mechanism



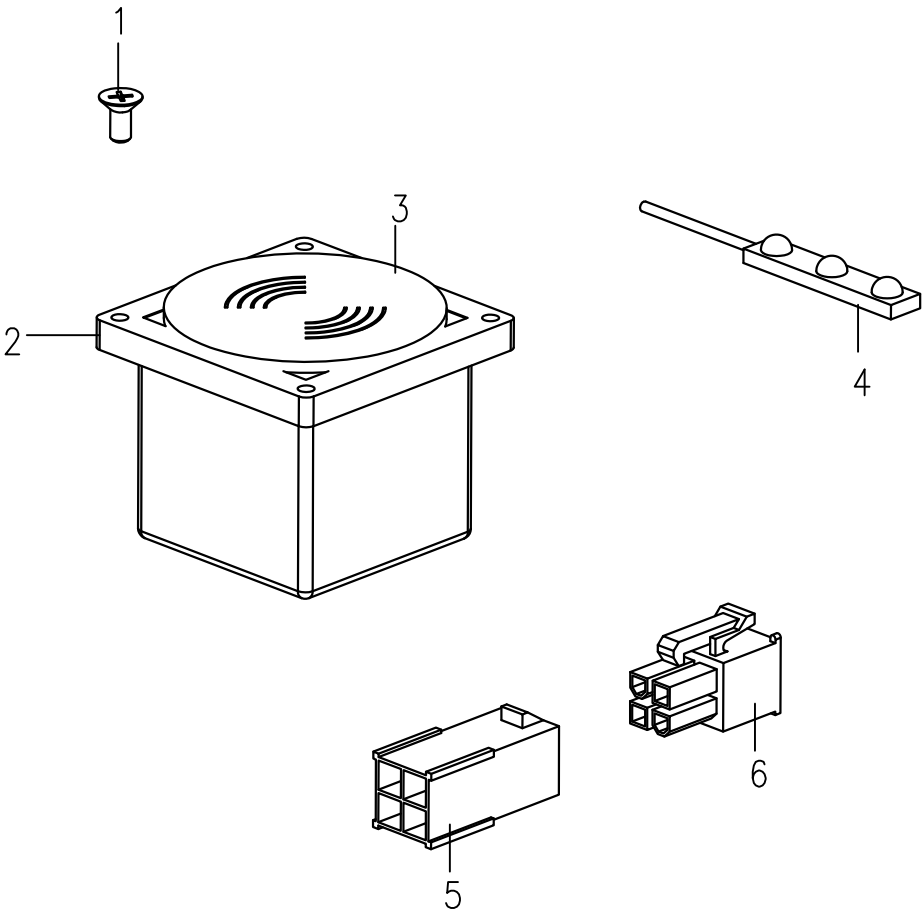
M、控制装置/Control box mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41830213	押扣开关	switch	1	
2	42230512	主电源开关线	main power switch line (5M)	1	
3	417S30025	螺栓 (带垫圈) M4×10CB	bolt with gasketM4×10CB	2	
4	41722010	显示屏 (星火)	screen(xinghuo)	1	
7	417S30302	M4×12	M4×12	4	
8	42212631	电控箱	Ele-controller box	1	
9	42230554	风扇	fan	1	
10	42211541	滤网罩B	strainer cover B	1	
11	42223511	滤网	strainer	1	
12	42211542	滤网罩A	strainer cover A	1	
13	42230555	电源板	power board	1	
14	42230557	主板	main board	1	
15	42230558	步进驱动板	stepper driving board	1	
16	42212632	电控箱盖板	Ele-controller box cover	1	
17	417S30021	螺钉M4×10	screw M4×10	4	
18	S02039	螺钉 M4	screw M4	4	
19	S04082	螺钉M3×6	screw M3×6	10	
21	417S30021	螺钉 M4×10	screw M4×10	8	
22	42230510	10080电控	ele-controller	1	
23	42230559	接口板	interface board	1	
24	422S11501	螺钉 M3×25	screw M3×25	4	
25	417S30036	螺栓 (带垫圈) M5×12	bolt with gasket M5×12	2	
26	41722010	补助板缓冲板	Supplement plate buffer plate	4	
27	42211508	接口板 垫圈	gasket in interface board	4	
28	41812270	接口板安装板	interface board installation board	1	
29	41833212	主轴电机	spindle motor	1	
30	41833011	X步进电机B	X stepper motor B	1	
31	41830015	Y步进电机B	Y stepper motor B	1	
32	41833213	中压脚步进电机	Medium pressure stepping motor	1	
33	41833215	切线步进电机	thread-cutting stepper motor	1	



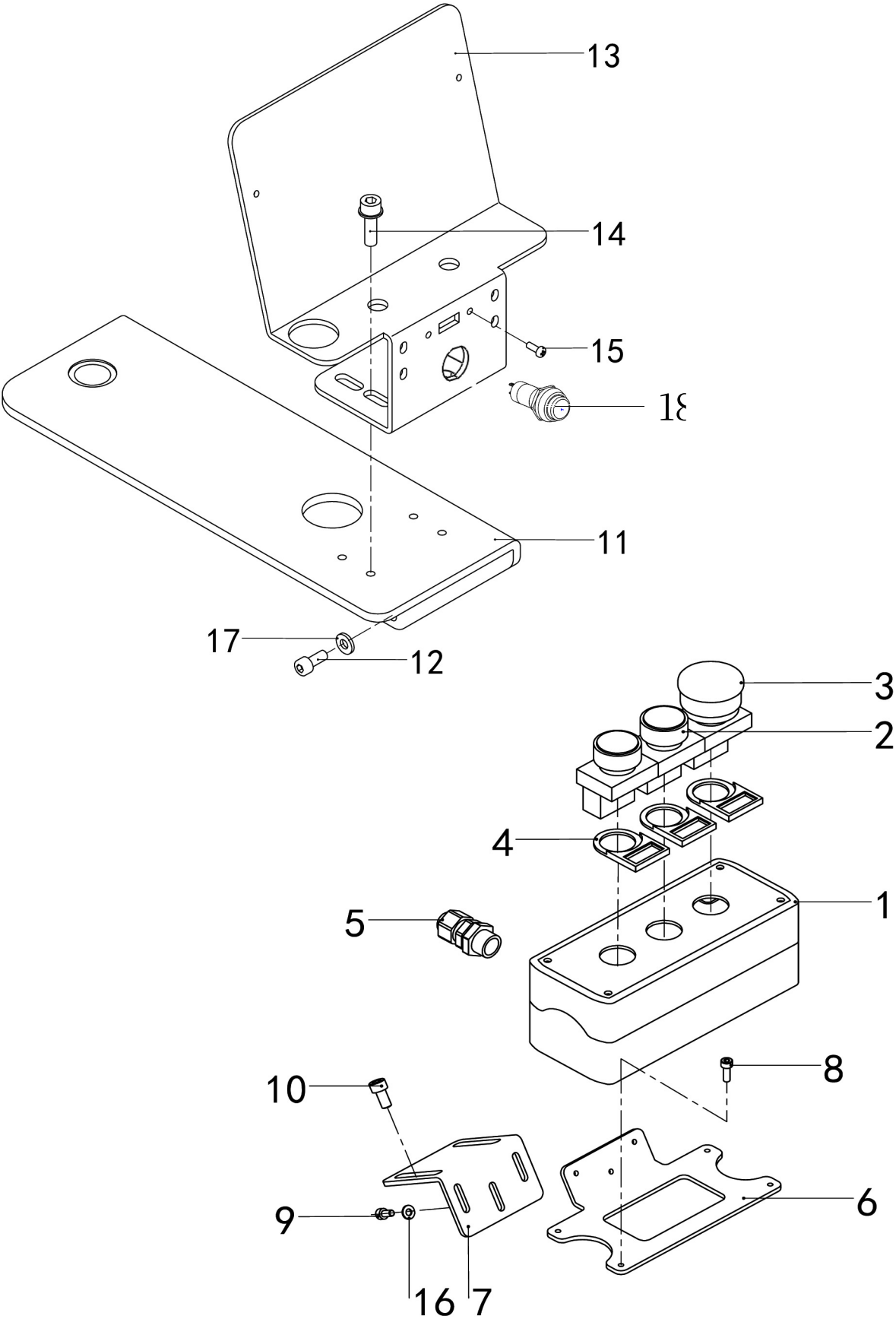
P、空压装置/Air pressure mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41845211	双通汇流板 100M-4F	Double pass confluence board 100M-4	1	
2	41845212	电磁阀4V110-06-B	magnetic valve 4V110-06-B	3	
3	41845222	螺纹直通APC4-01	thraight thread APC4-01	6	
4	41845213	盲盖100M	blind cover100M	1	
5	41845214	消音器PAL02	silencer PAL02	2	
6	41845219	内六角堵头ABP02	inner hex blockABP02	2	
8	41845221	双外螺纹直通接头PT1/4	double outter thread straight connec	1	
9	40730024	气源处理元件AFR2000	clean air component AFR2000	1	
10	42130096	手动开关VHK3	manual switch VHK3	1	
11	S05065	螺钉M4×40	screw M4×40	4	
12	W02008	垫圈	gasket	4	
14	41845220	气枪AG-B	air gun AG-B	1	
15	40736018	螺纹直通 APC6-02	thraight thread APC6-02	1	
16	42211540	螺旋气管6×4	spiral tracheal6*4	1	
17	40736022	气管接头APG6	pope joint APG6	1	
18	42221503	气管φ8	air pope φ8	3.5	
19	41845223	气管φ4×2.5透明蓝	air pope φ4×2.5transparant blue	10	
20	41845224	气管φ4×2.5黑色	air pope φ4×2.5 black	12	
21	40736036	气管接头 APY4	pope joint APY4	2	
22	11211005	线夹1M	thread clamping 1M	1	



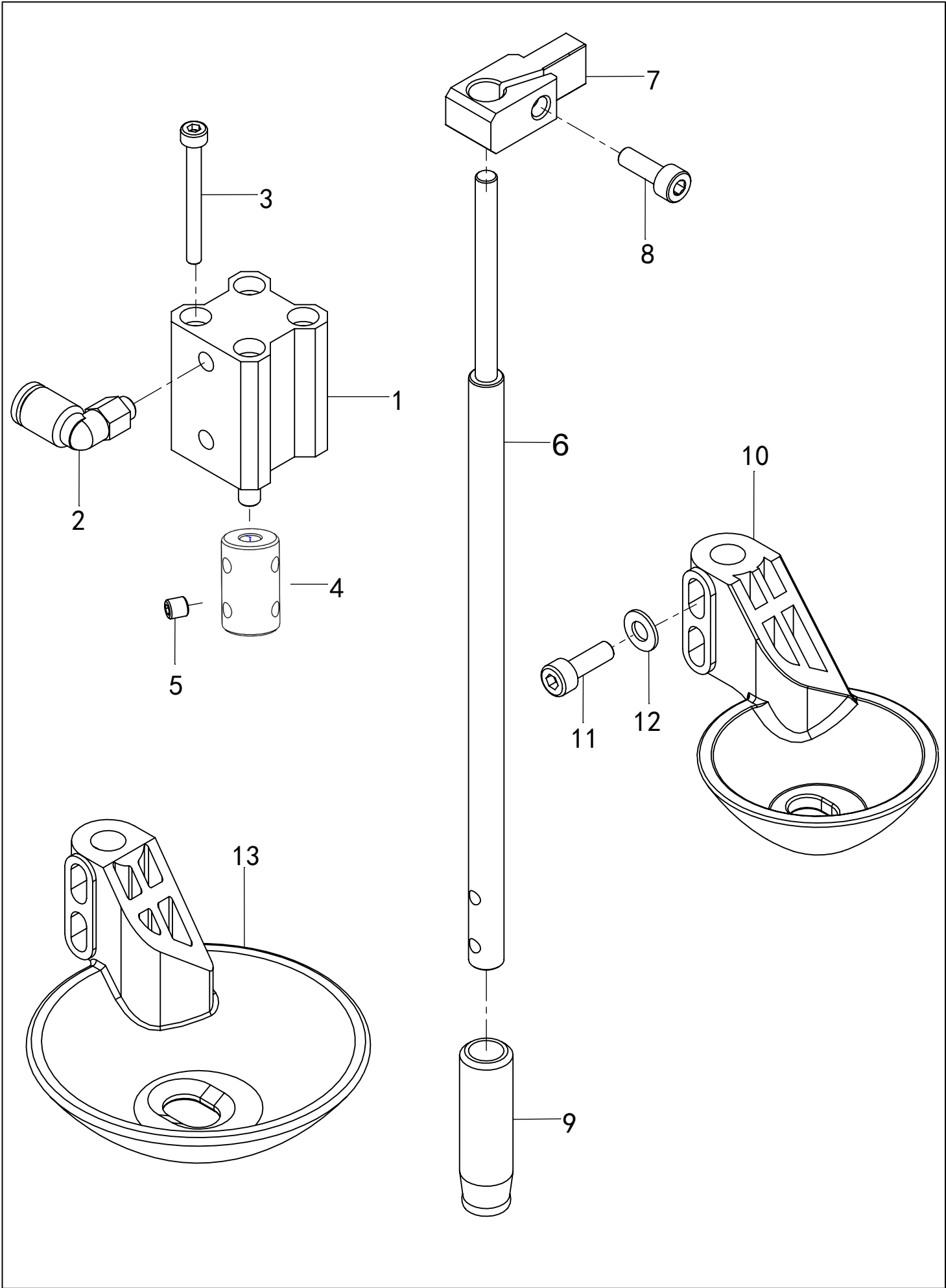
Q、电器部品装置/Power supply equipment mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	S02039	螺钉M4×9	screw M4×9	4	
2	4181121800	射频模块安装壳组件	RF module mounting shell assembly	1	
3	41811220	射频模块罩壳	RF module housing	1	
4	41730070	LED灯	LED light	1	
5	61905028	接插件5558-4P	connector 5558-4P	3	
6	61905012	接插件5557-4Y	connector 5557-4Y	3	



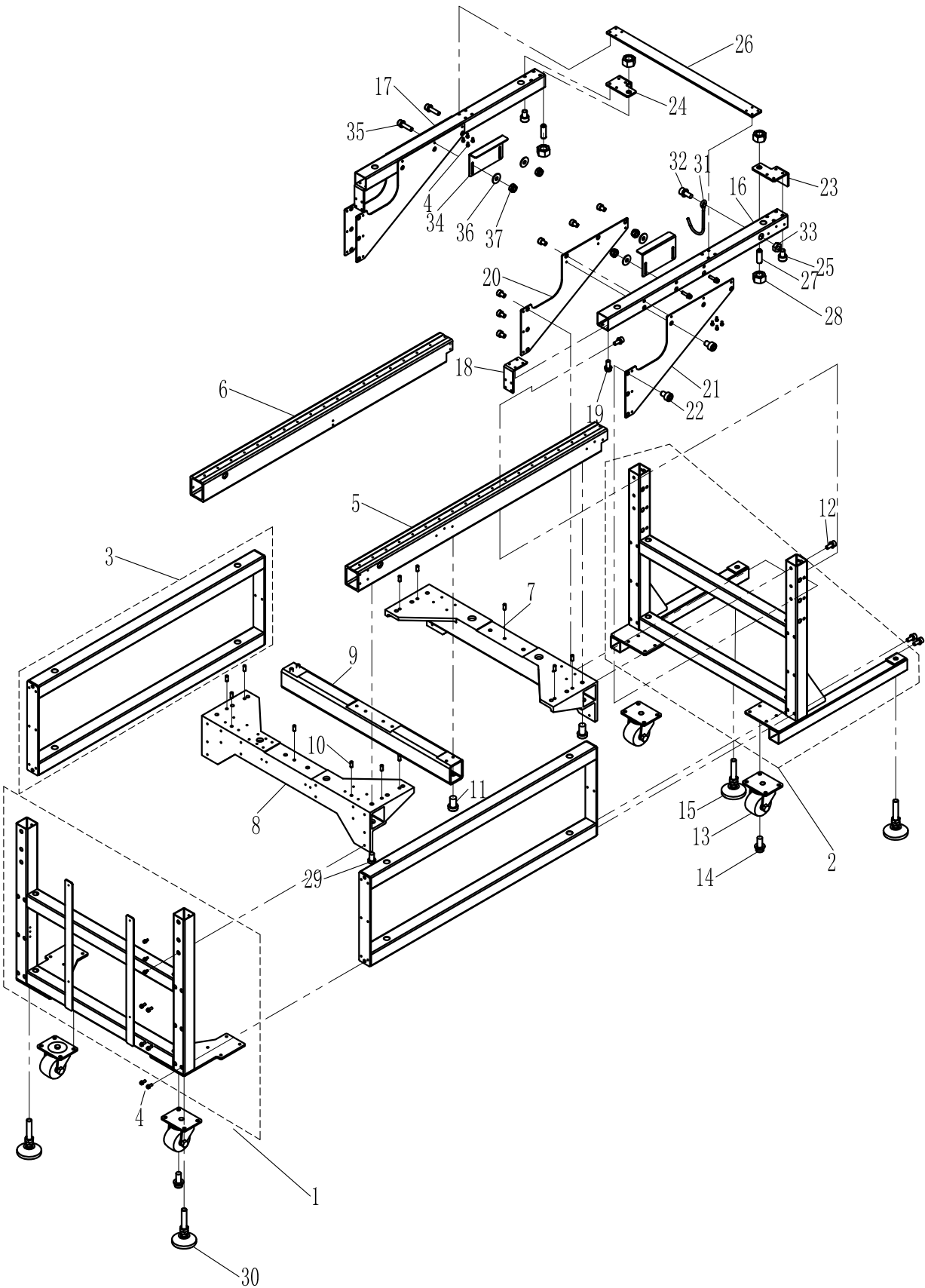
R、操作界面装置/Operation interface mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41811214	按钮开关盒	switch box	1	
2	41830214	按钮开关	button switch	2	
3	41830215	急停开关	switch for urgency	1	
4	41811216	开关标牌框组件	Switch sign frame component	2	
5	41811215	出线口	outlet	1	
6	41812237	开关盒安装板 A	Switch box mounting plate A	1	
7	41812238	开关盒安装板 B	Switch box mounting plate B	1	
8	417S30302	螺栓（带垫圈）M4×12	bolt with gasketM4×12	4	
9	S05116	螺栓 M4×8	bolt M4×8	3	
10	417S30037	螺栓 M6×14	bolt M6×14	2	
11	4181223900	操作屏支架组件	Operating screen support component	1	
12	S05124	螺栓 M5×16	bolt M5×16	4	
13	42212622	操作屏支架	Operating screen bracket	1	
14	417S30036	螺栓（带垫圈）M5×12	bolt with gasketM5×12	2	
15	S04076	螺钉M3×8	screw M3×8	2	
16	W01001	M4垫片	washer	3	
17	41728028	垫圈5	gasket 5	4	
18	84630032	按钮开关	button switch	1	



T、外压脚装置/External work clamp mechanism

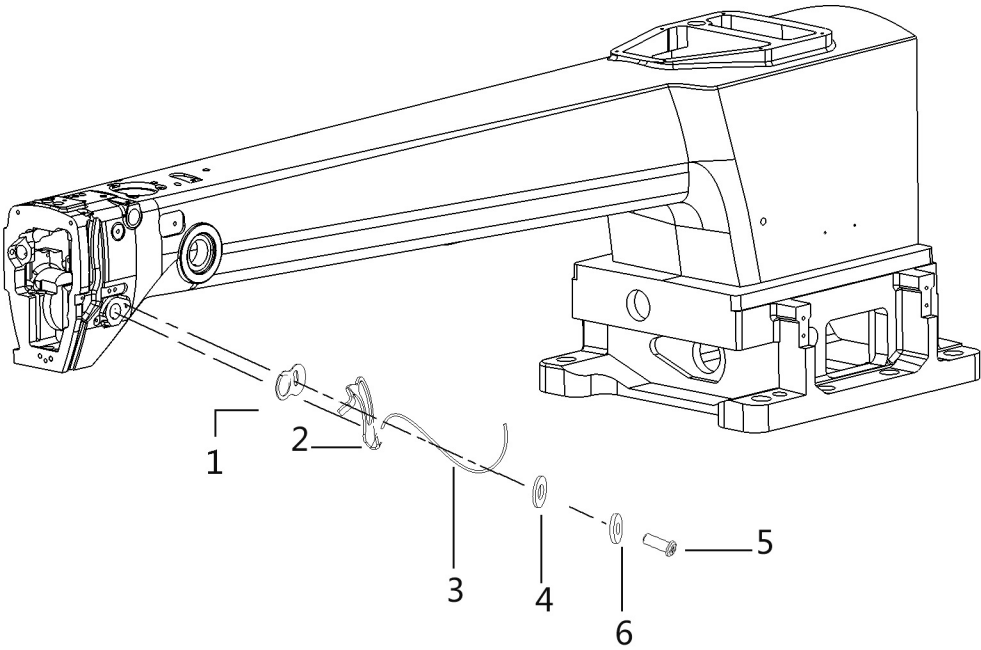
序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41845015	气缸CQ2B12-15DM	cylinder CQ2B12-15DM	1	
2	41845231	接头ASL4-M5	connerctor ASL4-M5	2	
3	S05330	螺钉 M3×45	screw M3×45	4	
4	41803024	大压脚气缸联轴器	Big pressure cylinder coupling	1	
5	S10007	螺钉M4×4	screw M4×4	1	
6	41802220	大压脚压杆	Big press rod	1	
7	41809213	大压脚压杆导架	Big pressure foot pressure bar guide	2	
8	S05133	螺钉M4×12	screw M4×12	1	
9	11403007	针杆下套	Needle rod	1	
10	41816211	大压脚B	big pressor foot B	3	
11	S05133	螺钉M4×12	screw M4×12	2	
12	41728024	平垫圈L3.5	flat gasket L3.5	1	
13	41811015	大压脚C	big pressor foot C	4	



U、机架装置/Table mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41832214	机架后支架组件	Rear bracket assembly	1	
2	41832215	机架前支架组件	Frame front support assembly	1	
3	4183222100	机架左右支架组件	Rack and left bracket assembly	2	
4	417S30037	螺栓M6×14	bolt M6×14	32	
5	41832225	Y左导轨座	Y Left guide rail	1	
6	41832226	Y右导轨座	Y Right guide sea	1	
7	41801224	底板前支座	Floor front support	1	
8	41801225	底板后支座	Backplane rear support	1	
9	41832224	底板中支座	Bottom support	1	
10	41826213	圆柱销 8×20	pin 8×20	12	
11	417S30304	螺栓（带垫圈）M6×20	bolt with gasket M6×20	4	
12	417S30304	螺栓（带垫圈）M6×20	bolt with gasket M6×20	16	
13	41831211	脚轮	truckle	4	
14	S05193	螺钉M8×16	screw M8×16	16	
15	41831216	脚垫M16×120	Mat M16×120	2	
16	41832223	前架梁（左）	Front frame beam(left)	1	
17	41832231	前架梁（右）	Front frame beam(right)	1	
18	41812248	连接板	connector board	2	
19	417S30037	螺栓M6×14	bolt M6×14	16	
20	41812246	前架梁外加固板	front beam outside reinforcement	2	
21	41812247	前架梁内加固板	front beam inside reinforcement	2	
22	S05136	螺钉 M6×8	screw M6×8	20	
23	41812244	前台板支承板左安装板	front plate support plate left	1	
24	41812245	前台板支承板右安装板	front plate support plate right	1	
25	417S30036	螺栓（带垫圈）M5×12	bolt with gasket M5×12	8	
26	41812171	前梁架连接	Front beam frame connection	1	
27	418S30214	支撑螺钉 M16	screw	2	
28	N01003	螺母M16	nut M16	4	
29	S05107	螺钉M10×25	screw M10×25	12	
30	41831212	脚垫M20	mat M20	2	
31	42212620	挂钩	pothook	1	
32	417S30304	螺栓（带垫圈）M6×20	bolt with gasket M6×20	1	
33	N01021	螺母M6	nut M6	1	
34	41812291	前台面托板	Front front panel	2	
35		螺钉M6×16	screw M6×16	4	
36	41728004	垫圈	gasket	4	
37	N01021	螺母M6	nut M6	4	

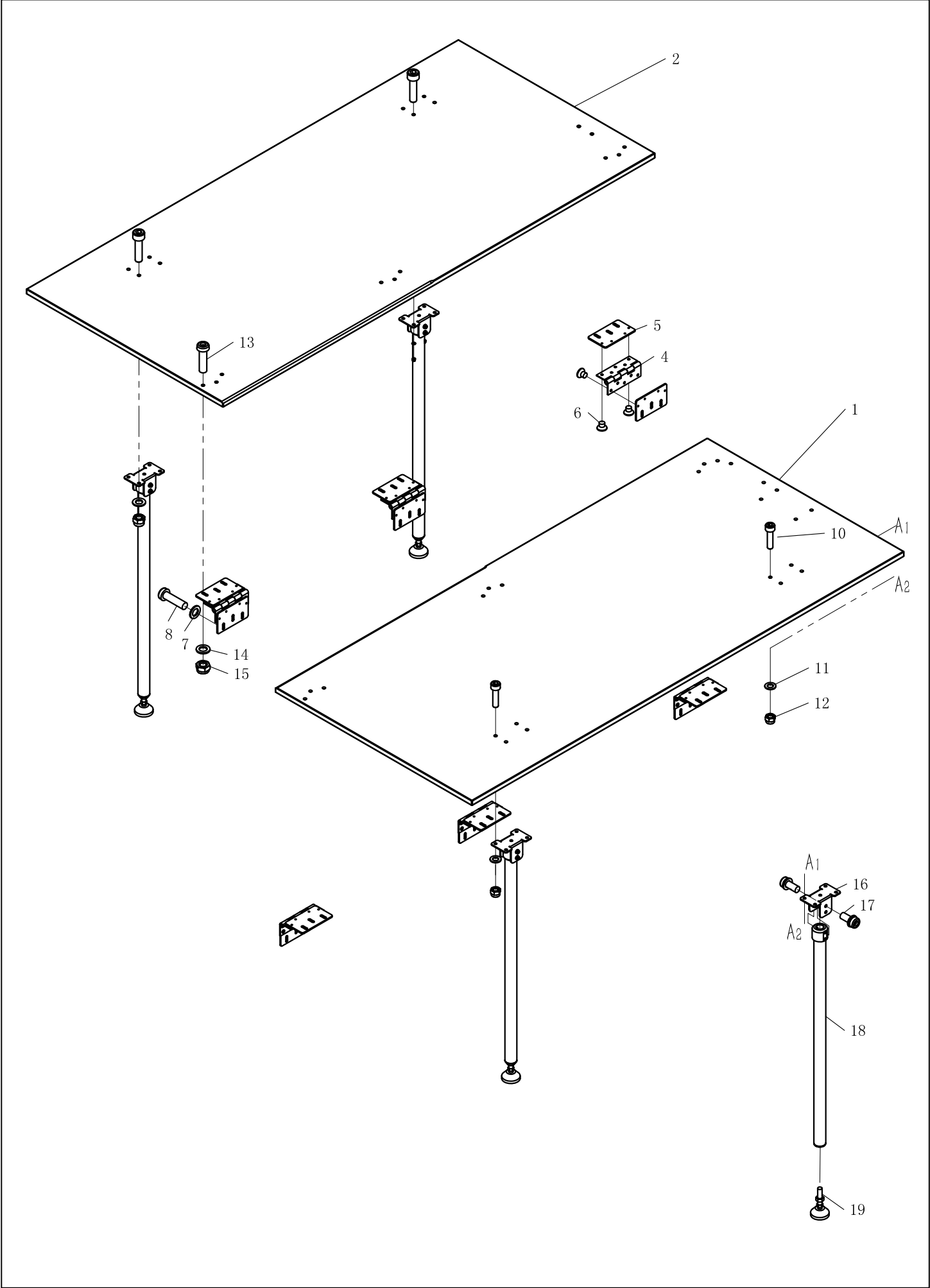
W1、断线感应装置/Thread breakage detector mechanism



W1、断线感应装置/Thread breakage detector mechanism

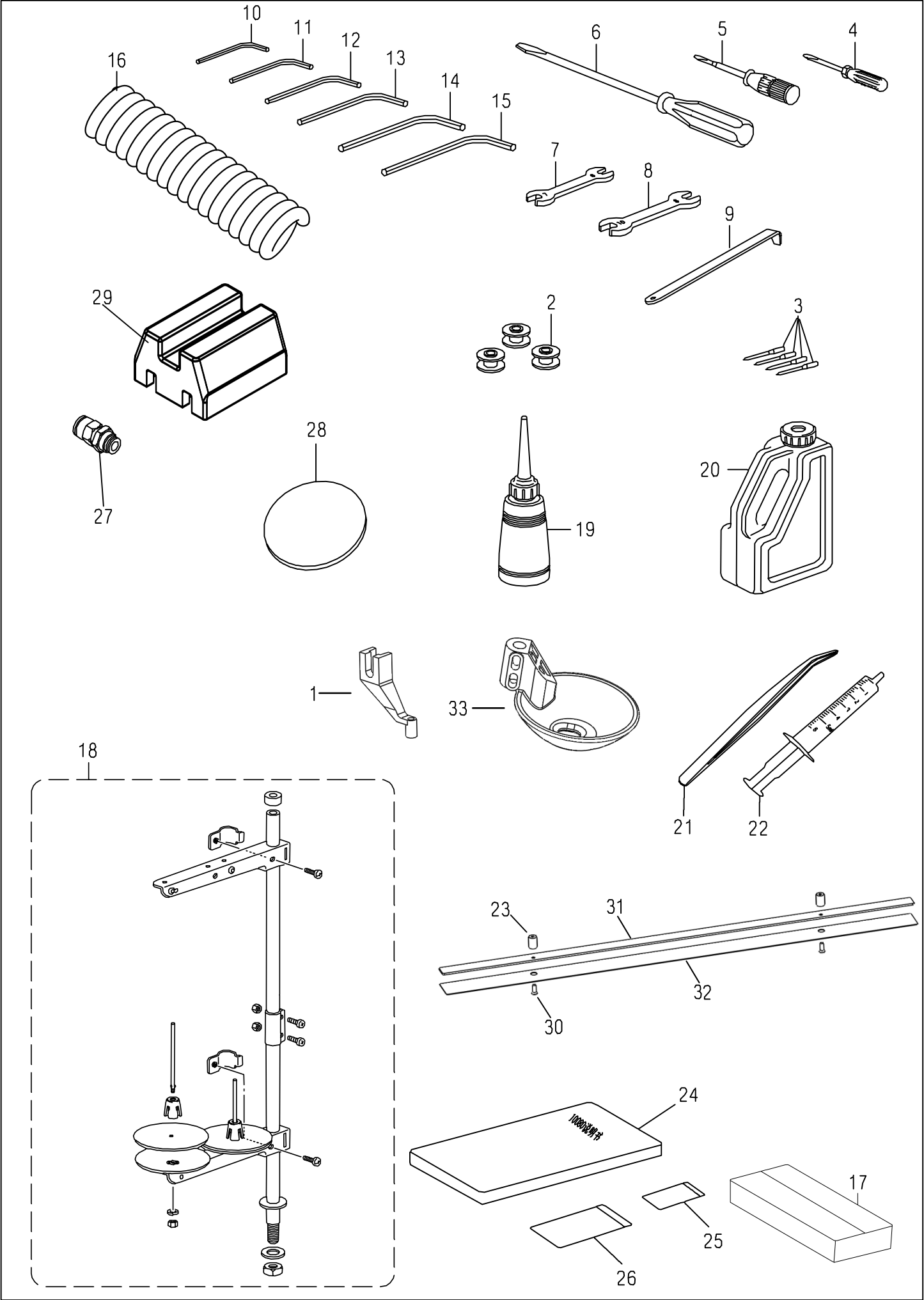
序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41711054	传感器内绝缘片	INSULATION SLICES	1	
2	42212837	感应铜片	INDUCTION COPPER	1	
3	62800016	导线单芯 (0.2mm)	WIRE	3	
4	41711053	传感器外绝缘片	INSULATION SLICES	1	
5	S04078	螺钉M4×8 (镀镍)	SCREW M4×8	1	
6	W01001	垫片M4	WASHER M4	1	

W2辅助台面装置



W2、辅助台面装置

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41832227	辅助台面（左）	Auxiliary table (left)	1	
2	41832228	辅助台面（右）	Auxiliary table (right)	1	
4	41831213	合页5寸	Hinges (5 inches)	6	
5	41812266	合页固定板	Hinge plate	12	
6	418S17211	沉头螺钉M5×6	screw M5×6	48	
7	41728004	垫圈	gasket	18	
8	S05123	螺钉M5×16	screw M5×16	18	
10	S05035	螺钉M5×25	screw M5×25	16	
11	41728024	垫圈	gasket	16	
12	407N01001	自锁螺母M5	self-locking nut M5	16	
13	S05068	螺钉M5×20	screw M5×20	18	
14	41728004	垫圈	gasket	18	
15	407N01001	自锁螺母M5	self-locking nut M5	18	
16	41812080	辅助支撑铰接支架	Supporting support hinged support	4	
17	417S30304	螺栓（带垫圈）M6×20	bolt with gasket M6×20	8	
18	303905	支撑柱组件	Support column assembly	4	4183201600
19	41832020	脚垫M12	mat M12	4	



Z、附件/Accessories

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41716001	压脚	pressor foot	4	
2	10818501	大梭心	big hook	3	S44633001
3	42217502	机针DP×5 <8#>	needle DP*5 <8#>	4	145646019
4	10131004	螺丝刀（小）	screw(small)	1	142443001
5	10131003	螺丝刀（中）	screw(mid)	1	118837001
6	10131002	螺丝刀（大）	screw(big)	1	101572102
7	30131005	双头扳手6×7	wrench 6×7	1	107779001
8	30131006	双手扳手8×10	wrench 8×10	1	100887001
9	41712355	专用螺丝刀	special screw	1	
10	30131007	内六角扳手1.5	inner-hex wrench 1.5	1	S07783001
11	20131046	内六角扳手2	inner-hex wrench 2	1	142002001
12	30131010	内六角扳手2.5	inner-hex wrench 2.5	1	154125001
13	30131012	内六角扳手3	inner-hex wrench 3	1	142721001
14	20131047	内六角扳手4	inner-hex wrench 4	1	118064001
15	20131056	内六角扳手5	inner-hex wrench 5	1	150335001
16	40730010	螺旋气管	spiral tracheal	6	
17	41731015	附件箱	accessories box	1	
18	1013100700	线架组件2DTHF	Frame assembly 2DTHF	1	S40574309
19	11631008	油壶	oil can	1	114483002
20	1011101200	油罐组件	oil can accessories	1	S55663001
20	915305	白油	white grease	1	
21	20131051	镊子	tweezer	1	
22	11411029	注射器	injector	1	
23	42226812	夹紧销	clamping pin	30	
24	41831220	说明书	instruction	1	
25	20131076	15×9袋	bag 15×9	5	
26	20131077	20×15袋	bag 20×15	2	
27	40736001	螺纹管套接头	Threaded pipe sleeve joint	1	
28	41830017	电子标签卡	Electronic label card	30	
29	42211812	机头支撑	Head support	1	
30	417S17852	螺钉M5×15	screw M5×15	30	
31	42212800	塑料托板	Plastic bracket	15	
32	42212820	透明托板	Transparent pallet	3	
33	41811015	大压脚	big pressor foot	3	

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