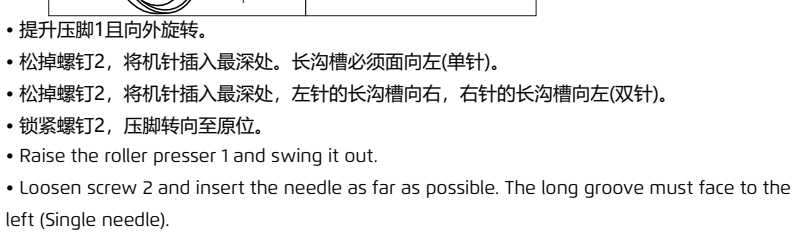
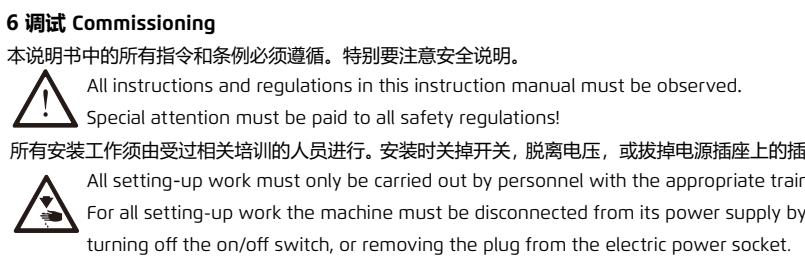


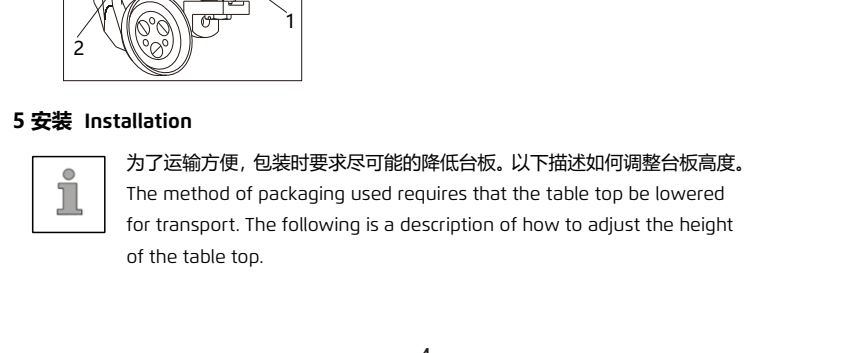
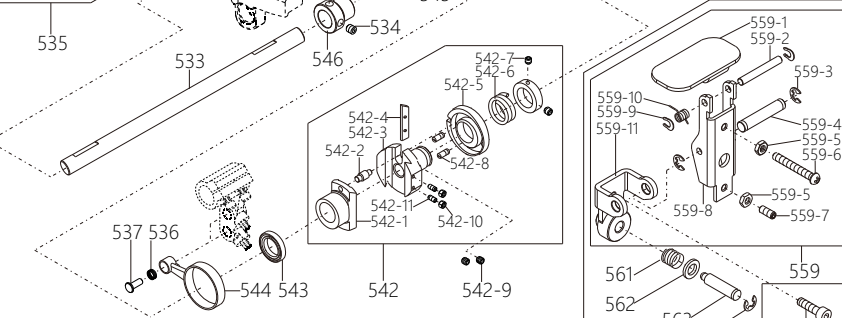
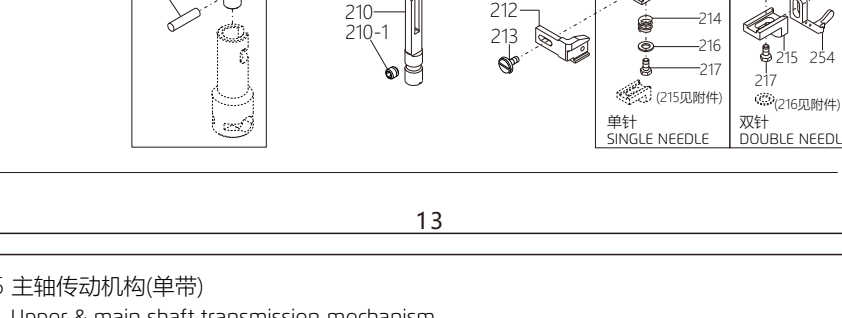
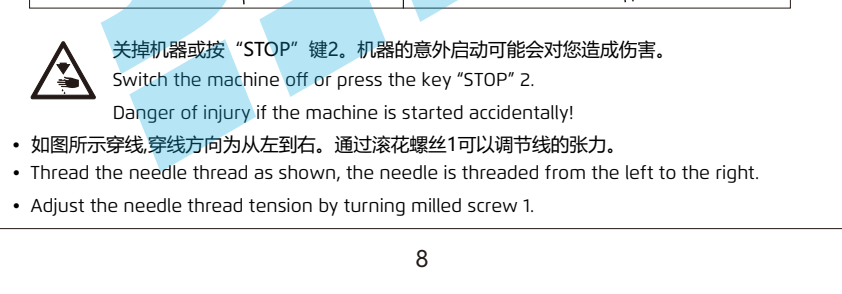
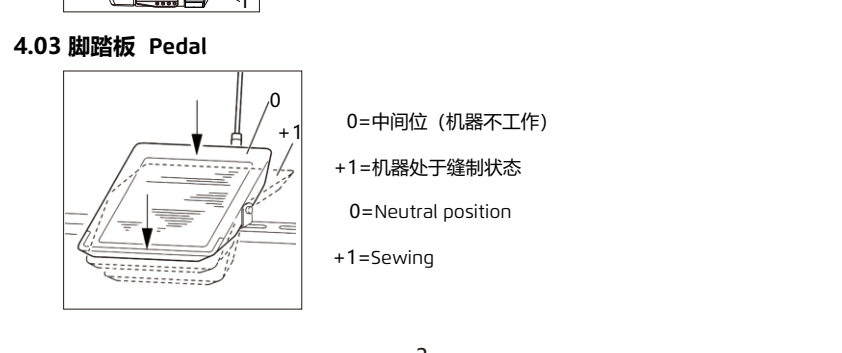


- Loosen screws 2 and insert the needles as far as possible. The long groove of the left needle is facing right, and that of the right needle is facing left (Double needle).
 - Tighten screws 2 and swing roller presser 1 back into position.
- ## 6.02 调整机针的高度 Adjusting the needle height
- 当针棒位于上死点时，针头到针床面必须有(单针24.5/双针23.5mm)的距离。
- 松开螺钉2来调整针棒1，不要转动针杆。
- When the needle bar is at top dead center, there must be a clearance of (Single needle 24.5/ Double needle 23.5 mm) between the needle point and the needle plate.
- Adjust needle bar 1 by screw 2. Without turning it.
- ## 6.03 旋梭勾线及护针片调整(单针)
- ### Adjusting the hook line and needle guard (Single needle)

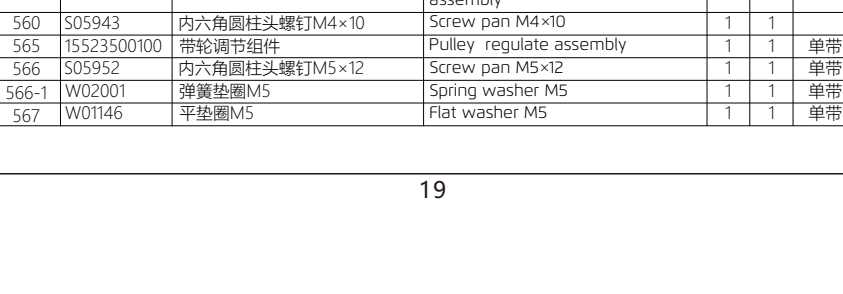
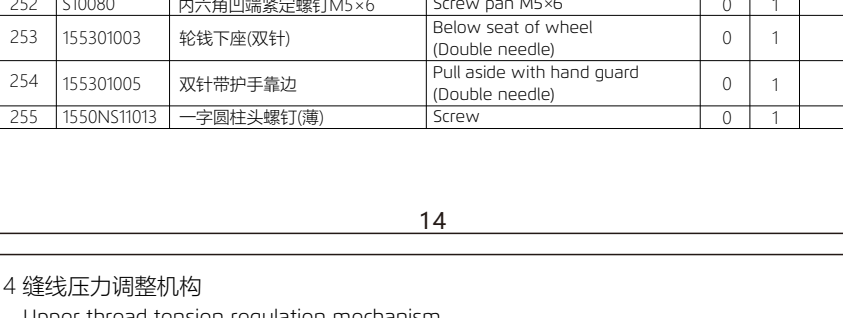
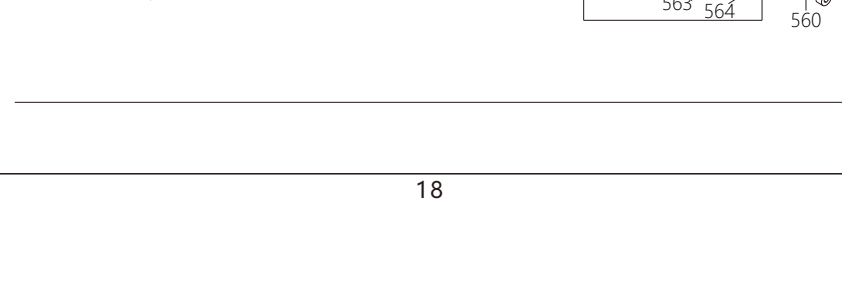
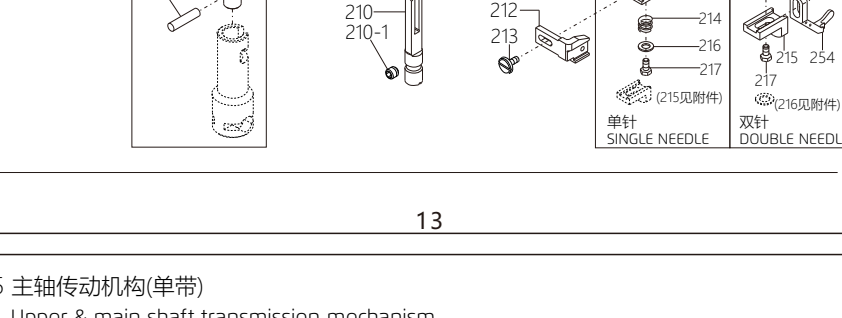
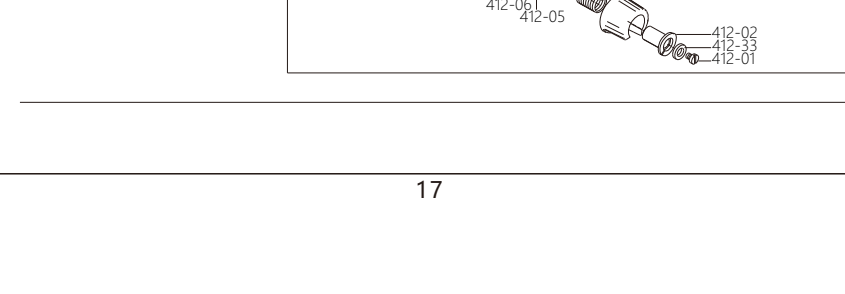
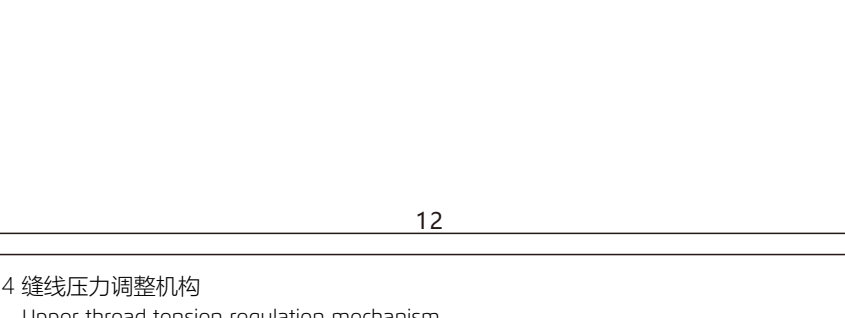
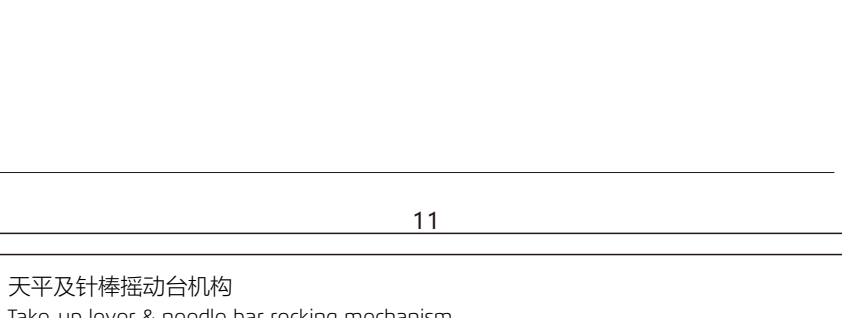
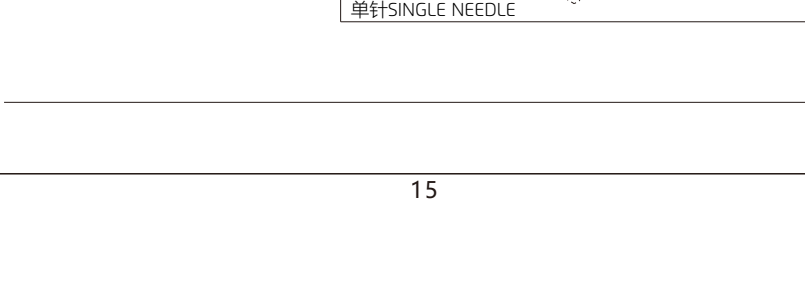
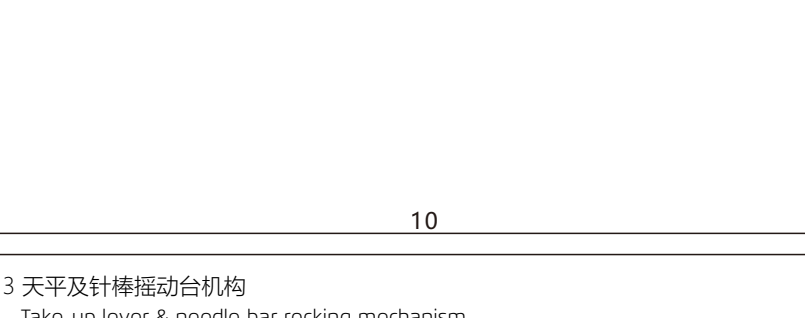
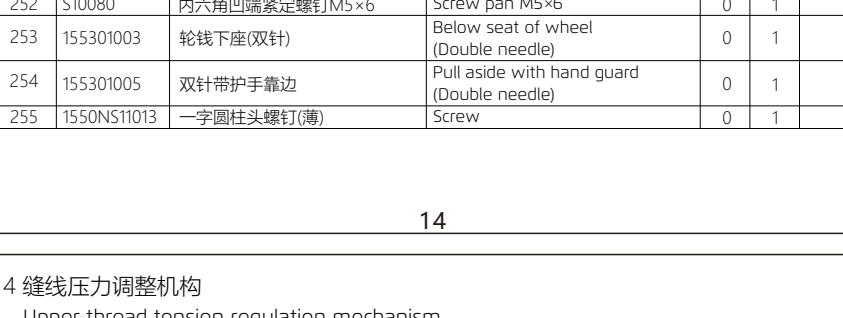


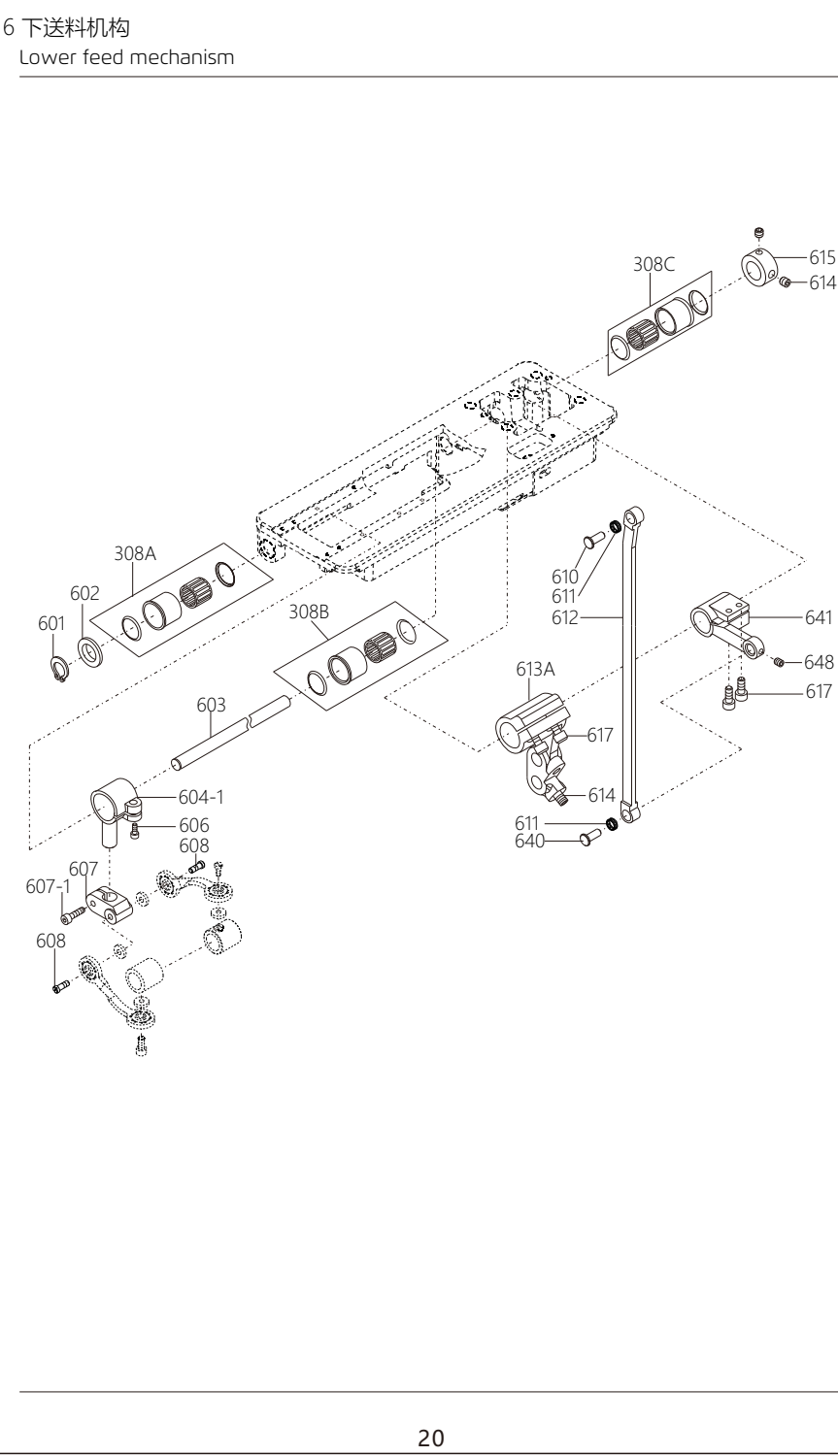
- 6.04 旋梭勾线及护针片调整(双针) Adjusting hook line and needle guard(Double needle)

- Adjust the feeding plane wheel 3. When pressure is applied to the gear 4, it should protrude from the needle plate by 10mm. Take care to see that the teeth of the feeding plane wheel 3 and gear 4 lock into each other properly.
 - Tighten screws 1.
 - When no pressure is applied to the gear 4, it should have a vertical clearance of approx. 0.3mm. If not, loosen screws 2 and adjust fixing plate 5. Finally, tighten screws 2.
 - All following adjustment may only be carried out by expert staff trained for this purpose.
- 6.07 绕线, 调节进线轴 2 Winding the bobbin thread, adjusting the thread tension**
- 安装空线 1 至线轴 2 上, 按照箭头 3 逆时针旋转线轴 2 几圈。
 2. Install empty thread 1 to the bobbin shaft 2, and rotate the bobbin shaft 2 counter-clockwise several times according to the arrow 3.
- 按下线轴 2 和顶杆 3 接通打线轴。
 3. Press the empty bobbin 2 onto the bobbin shaft 2. Thread the bobbin in accordance with the pictures



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