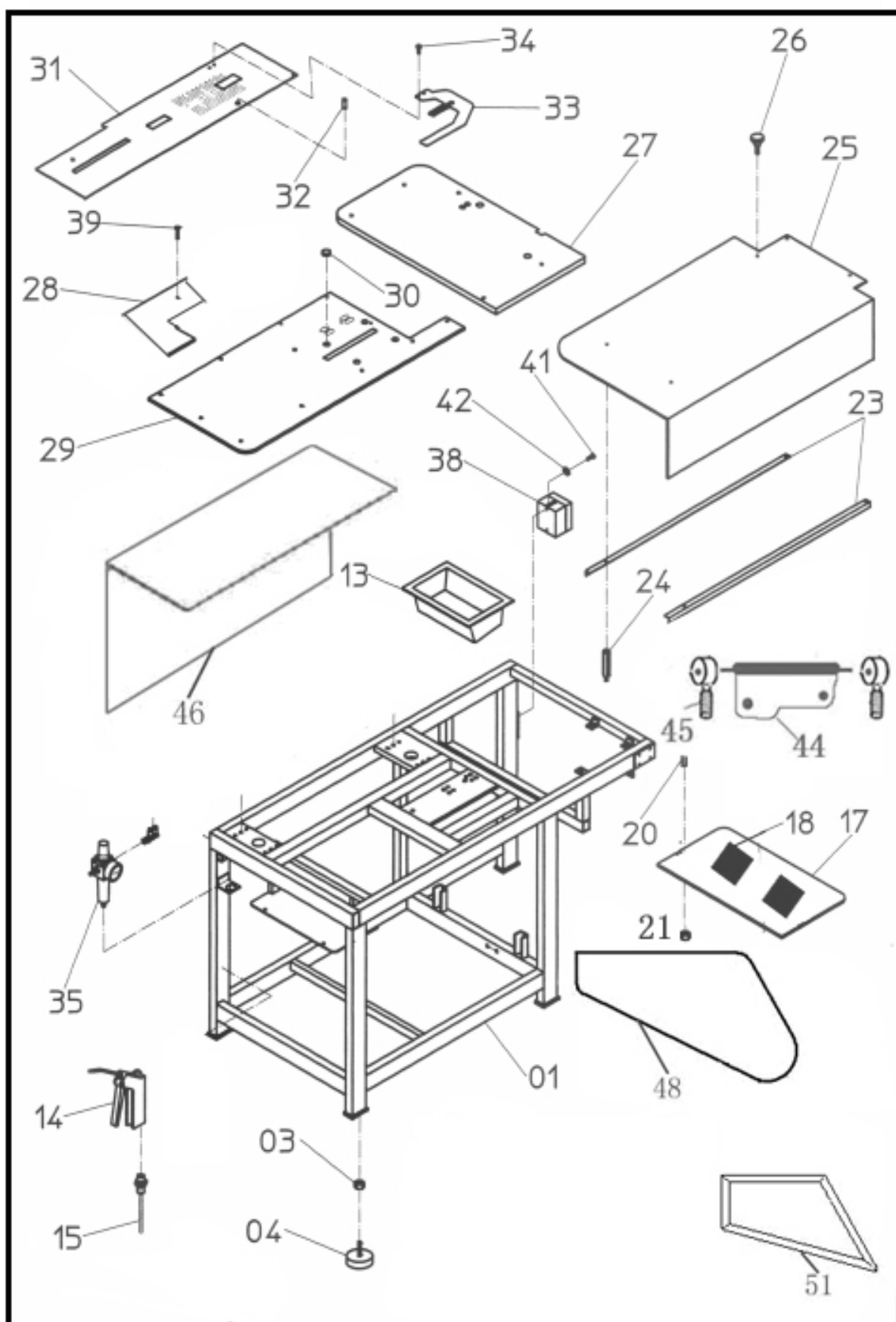


目录 CONTENTS

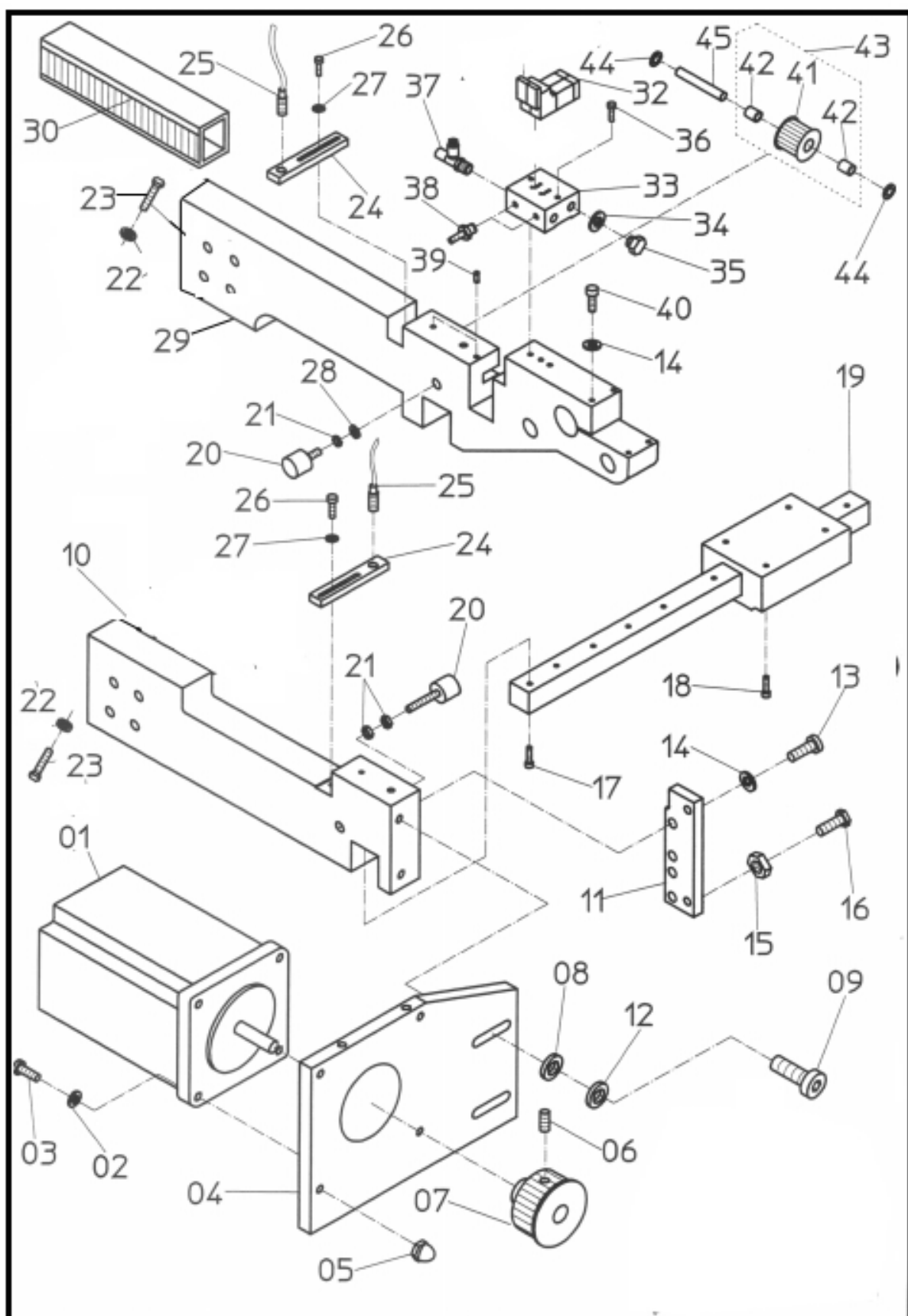
一、	台板 / TABLE FRAME.....	1
二、	传动机构 / TRANSMISSION MECHANISM.....	3
三、	送布拖架 / CLAMP.....	5
四、	压脚机构(左)/ LEFT PRESSER FOOT.....	7
五、	压脚机构(右)/ RIGHT PRESSER FOOT.....	9
六、	袋盖夹件/ CLAMP HOLDER.....	11
七、	角刀组件 / TAB KNIFE ASSEMBLY.....	13
八、	提升折边器装置 / PATCH GUIDE.....	17
九、	折边器套件/ PATCH GUIDE ASSEMBLY.....	19
十、	拉链引导装置/ PATCH GUIDE ASSEMBLY FOR ZIPPER.....	21
十一、	拉链传动装置 / ZIPPER FEEDING ASSEMBLY.....	23
十二、	拉链剪刀装置 / ZIP CUTTING ASSEMBLY.....	25
十三、	里衬传动装置 / VACUUM SYSTEM WITH PELON FEED.....	27
十四、	里衬固定装置/ SCROLL.....	29
十五、	拖布装置 / GARMENT REMOVER ASSEMBLY.....	31
十六、	电磁阀组件 / VALVES.....	33
十七、	控制屏 / CONTROL PANEL ASSEMBLY.....	35
十八、	机头零件 / SEWING ASSEMBLY.....	37
十九、	夹剪线组件 / THREAD PICK-UP ASSEMBLY.....	39
二十、	梭线检测器 / BOBBIN THREAD MONITOR.....	41
二十一、	中刀组件 / CENTER KNIFE SYSTEM.....	43
二十二、	分针机构 / CANCELLYING SYSTEM.....	45
二十三、	堆叠器 / STACKER.....	47
二十四、	堆叠器组件 / STACKER.....	48
二十五、	堆叠器连接臂 / STACKER CONNECTOR ARM.....	49
二十六、	机头部分&剪线机构 / MACHINE BODY & TENSION TRIMMER MECHANISM.....	51
二十七、	上轴机构&针杆机构/ UPPER SHAFT & NEEDLE BAR ROCKING MECHANISM.....	53
二十八、	下轴机构&旋梭机构 / LOWER SHAFT & ROTARY HOOK MECHANISM	55
二十九、	润滑机构/LUBRICATION	57
三十、	过线压线机构 / THREAD MECHANISM.....	59
三十一、	绕线部件 / BOBBIN WINDER MECHANISM.....	61
三十二、	附属部件 / ACCESSORIES.....	63



一 Group1	台板 TABLE FRAME	平缝自动开袋机 FLAP POCKET MACHINE
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一、台板 / TABLE FRAME

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	4073200100	桌子框架	Table Frame	1
2	40703020	挡圈（固定磁铁用）	Set Collar	8
3	N01010	螺母 M12	Nut M12	5
4	40731001	脚轮	Foot Holder	5
13	40711001	抽屉	Drawer	1
14	40730001	气枪	Air Gun	1
15	40736001	螺纹套管接头	Fitting	1
17	40732002	踏板	Treadle plate	1
18	40730002	踏板开关	Foot Switch	2
20	407S17009	踏板固定螺钉 M5*20	Screw M5×20	4
21	N01014	螺母 M5	Nut M5	4
23	40701001	盖板支架（左）	Cover Plate Bracket	1
	40701118	盖板支架（右）	Cover Plate Bracket	1
24	407S30001	止动螺栓（长）	Shoulder Bolt	2
	407S30031	止动螺栓（短）	Shoulder Bolt	2
25	40711002	盖板	Cover Plate	1
26	407S30002	螺钉	Screw	4
27	40732003	没有气动的桌盖	Tableplate without pellow feed	1
28	40732004	桌盖	Table plate	1
29	40732005	桌盖	Table plate	1
31	40712001	滑动板 NA10-12	Slideplate	1
	40712021	滑动板 NA14-16	Slideplate	1
33	40712002	衬布夹板	Pocket Guide Spring	1
34	407S17002	十字沉头螺钉 M3*6	Screw M3×6	2
35	4073000300	气压阀组件	Filter Regulator	1
38	40730004	主电源开关	Main Switch	1
39	407S17007	台板固定螺钉 M5*10	Screw M5×10	15
43	4070110900	机头电机安装板	Bracket	1
44	4070111000	机头支架总成	Bracket	1
45	4070111100	机头支架支撑螺栓	Shoulder Bolt	2
46	40711011	L 型小盖板	Cover Plate	1
48	40732050	撑料板	Cover Plate	1
50	40732007	滑轮	Pulley	4
51	40732053	撑料板支架	Cover Plate Bracket	1
54	4073200800	滑轮支架	Pulley Bracket	4
55	40732009	滑轮支架	Pulley Bracket	4



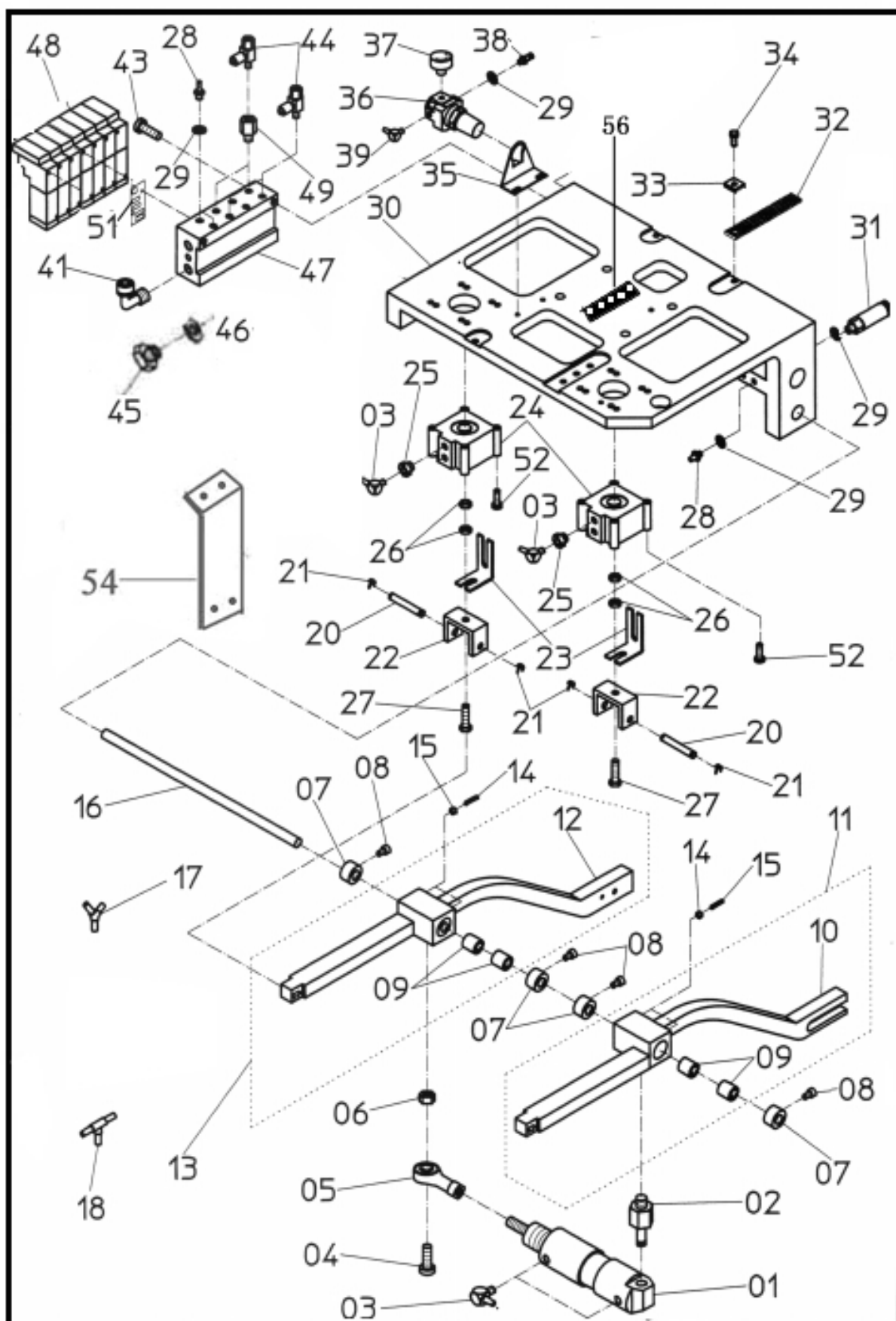
二
Group2

传送机构
TRANSMISSION

平缝自动开袋机
FLAP POCKET MACHINE

二、传动机构 / TRANSMISSION MECHANISM

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40733002	电动机	Clamping Motor	1
2	W01009	垫片 M5	Washer M5	4
3	S05035	内六角螺钉 M5*25	Screw M5×25	4
4	40701002	电动机固定板	Motor Plate	1
5	407S16008	螺帽 M5	Nut M5	4
6	407S15008	螺钉 M5*6	Screw M5×6	2
7	40735003	齿轮	Drive Pulley	1
8	W01009	垫片 M5	Washer M5	2
9	S05068	内六角螺钉 M5*20	Screw M5×20	2
10	40701003	后臂板	Rear Arm	1
11	40701004	凸出块	Bracket	1
13	S05068	内六角螺钉 M5*20	Screw M5×20	2
14	W01009	垫圈 M5	Washer M5	1
15	N01014	螺母 M5	Nut M5	2
16	S05035	内六角螺钉 M5*25	Screw M5×25	1
17	S05076	内六角螺钉 M8*40	Screw M8×40	2
18	L02020	外六角螺钉 M10*30	Screw M10×30	4
19	40709001	电机导轨	Linear Motor Bearing	1
20	40722001	橡胶缓冲垫	Rubber Bumper	2
22	W01010	垫圈 M8	Washer M8	8
23	S05076	内六角螺钉 M8*40	Screw M8×40	8
24	40701005	支架	Switch Bracket	2
25	40730005	NPN 开关	Switch	1
26	S05061	内六角螺钉 M4*15	Screw M4×15	1
27	W01001	垫片 M4	Washer M4	1
29	40701006	前臂板	Front Arm	1
	40730021	销子	Taper Pin	1
	40730022	销子	Taper Pin	1
30	40711003	电缆沟 200	Cable channel 200	1
32	4073000600	吹气电磁阀	Solenoid Valve	1
36	S05064	内六角螺钉 M4*30	Screw M4×30	2
37	40736002	Φ6 直角气管接头 (1 分螺纹)	Fitting 1	1
38	40736003	Φ6 弯角气管接头 (1 分螺纹)	Fitting	2
39	407S15009	螺钉 M5*10	Screw M5×10	2
40	S05073	内六角螺钉 M6*40	Screw M6×40	2
41	40735004	滑轮	Pulley	1
42	40724001	轴承 L-1680HH	Ball Bearing	2
45	40702001	轴	Shaft	1



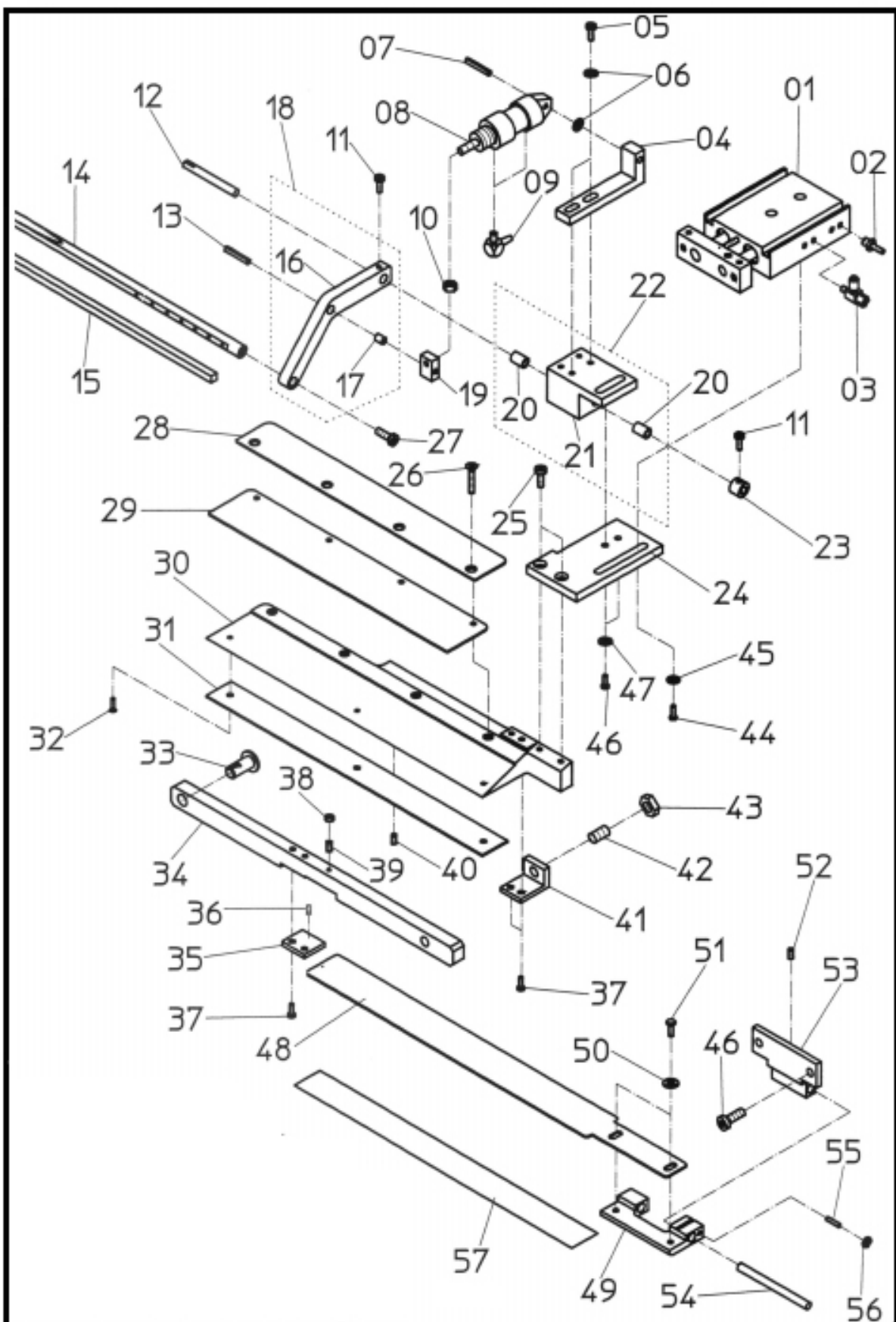
三
Group 3

送布压脚
CLAMP

平缝自动开袋机
FLAP POCKET MACHINE

三、送布拖架 / CLAMP

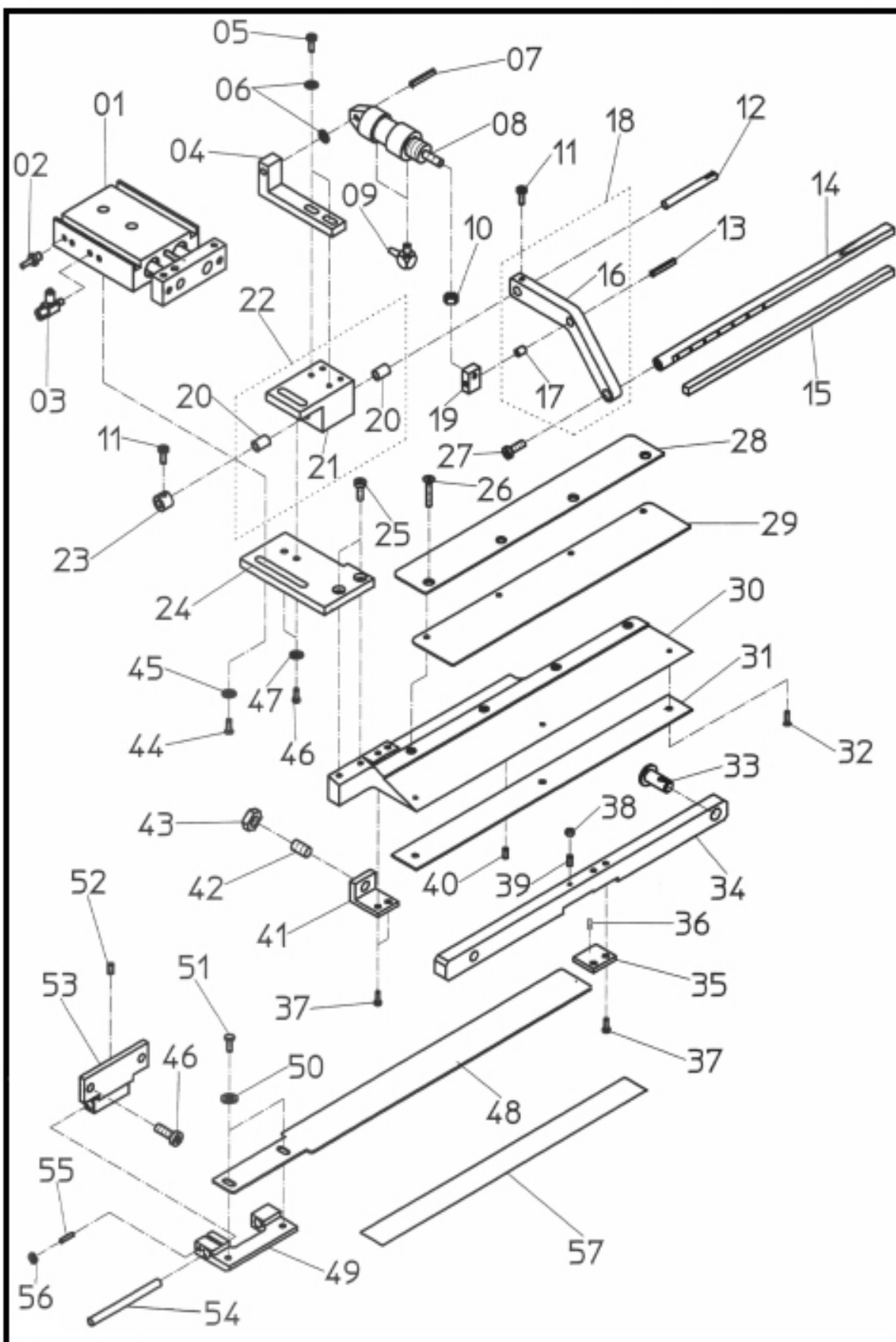
序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40730007	气缸 MA16*15	Cylinder 16×15	1
2	407S30003	螺栓	Bolt	1
3	4073600400	Φ4 可调节气管接头 (M5)	Fitting	2
4	407S30004	螺栓	Screw	1
5	40736005	鱼耳型气缸接头	Ball Joint 6mm	1
6	N01012	螺母 M6	Nut M6	1
7	40708001	定位环	Set Collar	4
8	S05034	螺钉 M5*15	Screw M5×15	4
	40703001	套筒	Sleeve	1
9	40703022	套筒	Sleeve	1
10	40701007	左夹臂	Left Clamp arm	1
12	40701008	右夹臂	Right Clamp arm	1
14	407S15010	螺钉 M5*15	Screw M5×15	4
15	N01014	螺母 M5	Nut M5	4
16	40702002	轴	Shaft	1
17	40736006	Y 形气管接头	Connector Y-PK	1
18	40736007	T 形气管接头	Connector T-PK	1
20	40702003	轴	Shaft	2
21	40729001	卡簧	"C"Clip	4
22	40729002	卡簧	Clamp arm holder	2
23	40701009	气缸叉	Cylinder Bracket	2
24	40730008	气缸 SDA32*10	Cylinder 32×10	2
25	40736008	Φ4 可调节气管接头	Fitting	4
26	N01012	螺母 M6	Nut M6	4
27	L02016	螺钉 M6*25	Screw M6×25	2
28	40736009	Φ4 气管接头 (螺纹 M5)	Fitting	18
30	40701010	夹具外壳	Clamp housing	1
31	40736010	Φ4 迷你式气管接头 (螺纹 M5)	Fitting	8
32	40735008	同步带	Timing Belt	1
33	40701011	夹具	Clamp	2
34	S05061	螺钉 M4*15	Screw M4×15	2
35	4073000900	压力调节器	Mounting Bracket	1
38	40736011	Φ6 弯角气管接头 (M5 螺纹)	Fitting	2
41	40736003	Φ6 弯角气管接头 (1 分螺纹)	Fitting	1
43	S05064	螺钉 M4*30	Screw M4×30	4
44	40736004	Φ4 可调节气管接头 (螺纹 M5)	Flow Control	4
45	407S12002	汇流板密封螺钉	Fitting	1
46	40728003	消声器	Washer	4
47	40730012	双通汇流板 (7 位)	Base plate	1
48	40730013	双通电磁阀	Selenoit Valve	7
49	407S30030	连接螺钉	Screw	2
52	S05072	螺钉 M6*30	Screw M6×30	8
54	40701112	支架	Holder	1
56	61910005	气管夹	Fitting	1



四 Group4	左压脚机构 LEFT PRESSER FOOT	平缝自动开袋机 FLAP POCKET MACHINE
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四、左压脚机构 / LEFT PRESSER FOOT

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40730014	气缸 15*10	Cylinder 15×10	1
2	40736009	Φ4 气管接头(M5)	Fitting	1
3	40736004	Φ4 可调节气管接头（螺纹 M5）	Flow control	1
4	40701013	气缸支架	Cylinder Bracket	1
5	S05061	螺钉 M4*15	Screw M4×15	2
6	W01001	垫片 M4	Washer M4	3
7	40726001	锯齿圆锥销	Taper Pin	1
8	40730015	气缸 17*12	Cylinder 17×12	1
9	40736009	Φ4 气管接头（M5）	Fitting	2
11	407S15011	螺钉 M4*5	Screw M4×5	2
12	40702004	轴	Pin	1
13	40702005	轴	Taper Pin	1
14	40701014	左夹钳	Flap clamp	1
15	40722002	橡胶膜	Rubber Strip	1
16	40705001	杠杆	Lever	1
17	40703002	套筒	Bushing	1
19	40701015	盖板	Cover plate	1
20	40703003	套筒	Sleeve	2
21	40701016	紧固器	Holder	1
23	40708002	轴环	Set collar	1
24	40701017	板	Plate	1
25	S05059	内六角圆柱头螺钉 M4*12	Screw M4×12	2
26	407S17008	十字沉头螺钉 M4*6	Screw M4×6	4
27	S05071	螺钉 M6*20	Screw M6×20	1
28	40712018	板	Plate	1
29	40712004	盖板	Workholder bar	1
30	40701018	左夹钳	Clamp left	1
31	40722002	橡胶膜	Rubber Strip	1
32	407S17003	螺钉 M3*4	Screw M3×4	3
33	407S30005	螺栓	Bolt	1
34	40701019	夹钳臂	Clamp arm	1
35	40701020	盖板	Cover plate	1
36	40727001	弹簧	Spring	1
37	407S17001	螺钉 M4*10	Screw M4×10	4
38	N01015	螺母 M4	Nut M4	1
39	S05062	螺钉 M4*20	Screw M4×20	1
41	40701021	方板	Bracket	1
42	407S15001	螺钉 M8*15	Screw M8×15	1
43	N01011	螺母 M8	Nut M8	1
44	S05034	螺钉 M5*15	Screw M5×15	2
45	W01009	垫片 M5	Washer M5	2
46	S05068	螺钉 M5*20	Screw M5×20	4
47	W01009	垫片 M5	Washer M5	2
48	40712006	左折叠片	Brush Blade	1
49	40701022	左板	Left Plate	1
50	W01001	垫片 M4	Washer M4	2
51	S05057	螺钉 M4*6	Screw M4×6	2
52	407S15011	螺钉 M4*5	Screw M4×5	1
53	40701023	板	Plate	1
54	40702006	轴	Shaft	1
55	S05053	螺钉 M3*15	Screw M3×15	1
56	N01013	螺母 M3	Nut M3	1
57	40730016	光电轴反光片	Reflective Tape	1



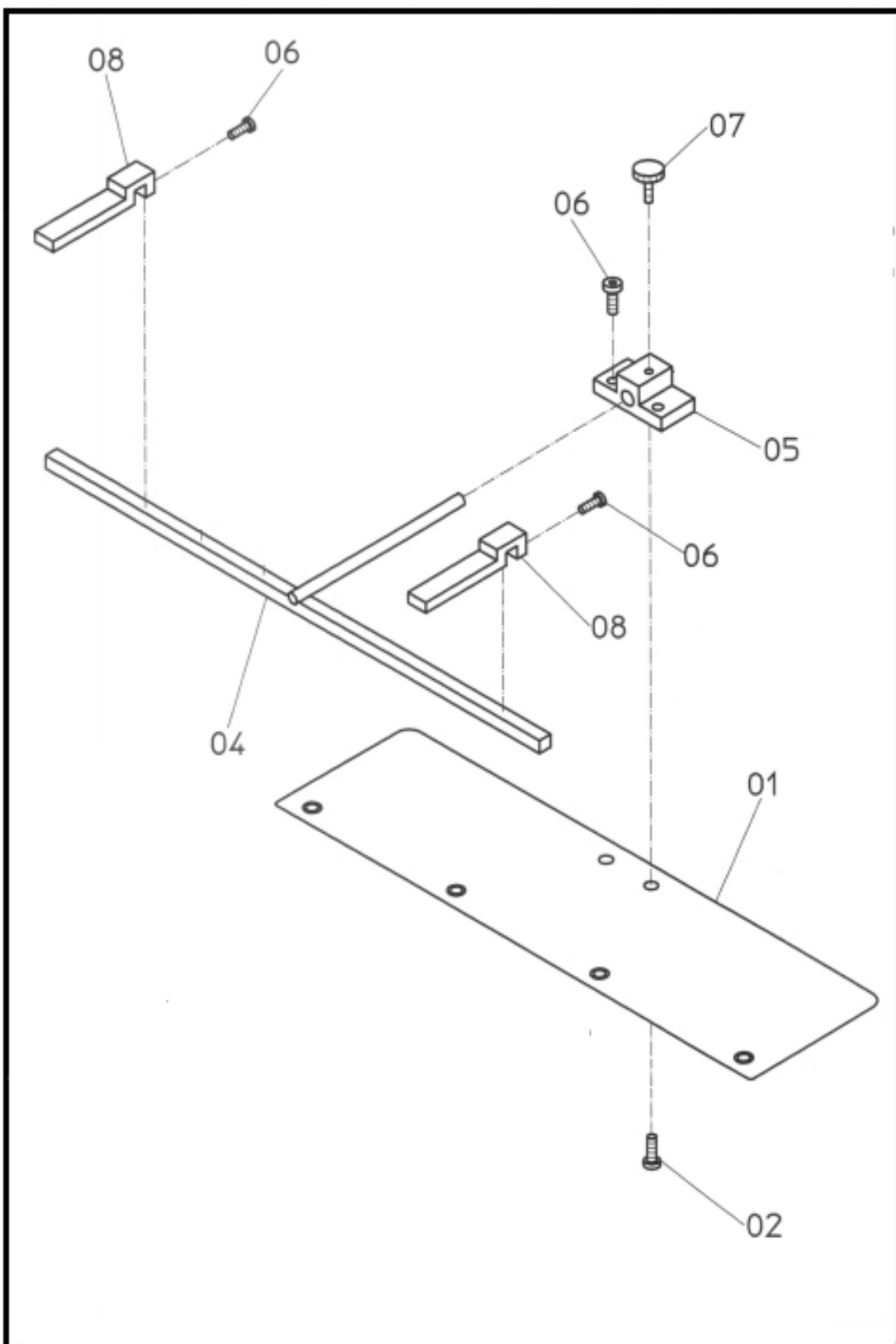
五
Group 5

右压脚机构
RIGHT PRESSER FOOT

平缝自动开袋机
FLAP POCKET MACHINE

五、右压脚/ RIGHT PRESSER FOOT

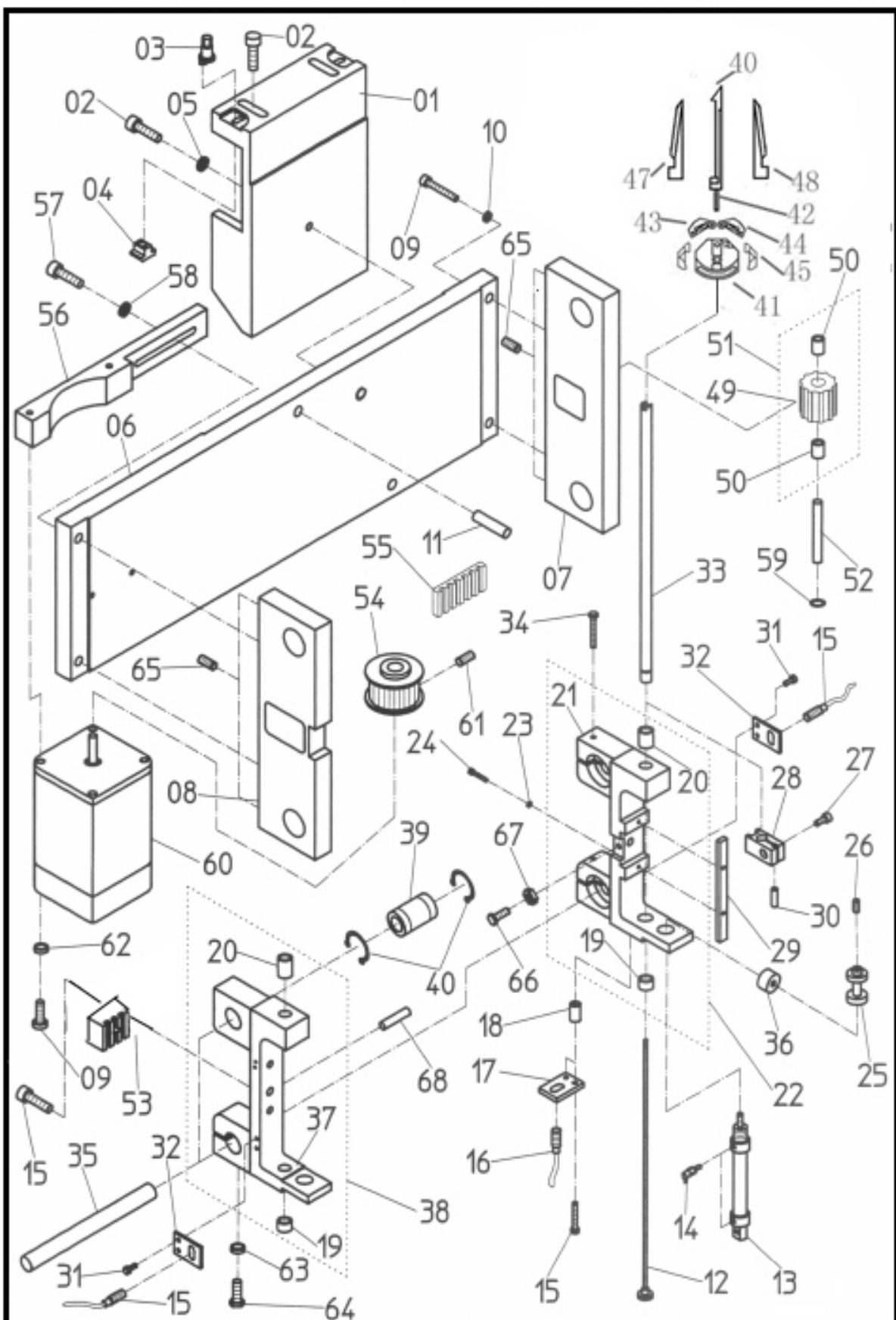
序号 NO.	件 号 SAP CODE	名 称	NAME OF PARTS	用量 QTY
1	40730014	气缸 15*10	Cylinder 15×10	1
2	40736009	Φ4 气管接头(M5)	Fitting	1
3	40736004	Φ4 可调节气管接头（螺纹 M5）	Flow Control	1
4	40701128	气缸支架	Cylinder Bracket	1
5	S05061	螺钉 M4*15	Screw M4×15	2
6	W01001	垫片 M4	Washer M4	2
7	40726001	锯齿圆锥销	Notched Taper Pin	1
8	40730015	气缸 17*12	Cylinder 17×12	1
9	40736009	Φ4 气管接头（M5）	Fitting	2
11	407S15011	螺钉 M4*5	Screw M4×5	2
12	40702004	轴	Pin	1
13	40702005	轴	Taper Pin	1
14	40701014	左夹钳	Clamp	1
15	40722002	橡胶膜	Rubber Strip	1
16	40705001	杠杆	Lever	1
17	40703002	套筒	Bushing	1
19	40701015	盖板	Cover plate	1
20	40703003	套筒	Sleeve	2
21	40701016	支架	Holder	1
23	40708002	轴环	Set collar	1
24	40701024	板	Plate	1
25	S05059	螺钉 M4*12	Screw M4×12	2
26	407S17008	十字沉头螺钉 M4*6	Screw M4×6	4
27	S05071	螺钉 M6*20	Screw M6×20	1
28	40712003	板	Plate	1
29	40712004	盖板	Workholder Bar	1
30	40701025	右夹钳	Clamp right	1
31	40722002	橡胶膜	Rubber Strip	1
32	407S17003	螺钉 M3*4	Screw M3×4	3
33	407S30005	螺栓	Bolt	1
34	40701019	夹钳臂	Clamp arm	1
35	40701020	盖板	Cover plate	1
36	40727001	弹簧	Spring	1
37	407S17001	螺钉 M4*10	Screw M4×10	4
38	N01015	螺母 M4	Nut M4	1
39	S05062	螺钉 M4*20	Screw M4×20	1
41	40701021	方板	Bracket	1
42	407S15001	螺钉 M8*15	Screw M8×15	1
43	N01011	螺母 M8	Nut M8	1
44	S05034	螺钉 M5*15	Screw M5×15	2
45	W01009	垫片 M5	Washer M5	2
46	S05068	螺钉 M5*20	Screw M5×20	4
47	W01009	垫片 M5	Washer M5	2
48	40712007	右折叠片	Brush Blade	1
49	40701026	右板	Plate Right	1
50	W01001	垫片 M4	Washer M4	2
51	S05057	螺钉 M4*6	Screw M4×6	2
52	407S15011	螺钉 M4*5	Screw M4×5	1
53	40701023	板	Plate	1
54	40702006	轴	Shaft	1
55	S05053	螺钉 M3*15	Screw M3×15	1
56	N01013	螺母 M3	Nut M3	1
57	40730016	光电电池反光片	Reflective Tape	1



六 Group 6	袋盖夹件 CLAMP HOLDER	平缝自动开袋机 FLAP POCKET MACHINE
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六、袋盖夹件/ CLAMP HOLDER

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40712003	板	Plate	1
2	407S17001	螺钉 M4*10	Screw M4×10	4
4	40701027	袋盖条	Guide	1
5	40701028	夹具	Clamp	1
6	S05051	螺钉 M3*6	Screw M3×6	2
7	407S30006	有槽帽钉 M4*10	Screw M4×10	1
8	40701029	压接块	Guide Bracket	2



七
Group 7

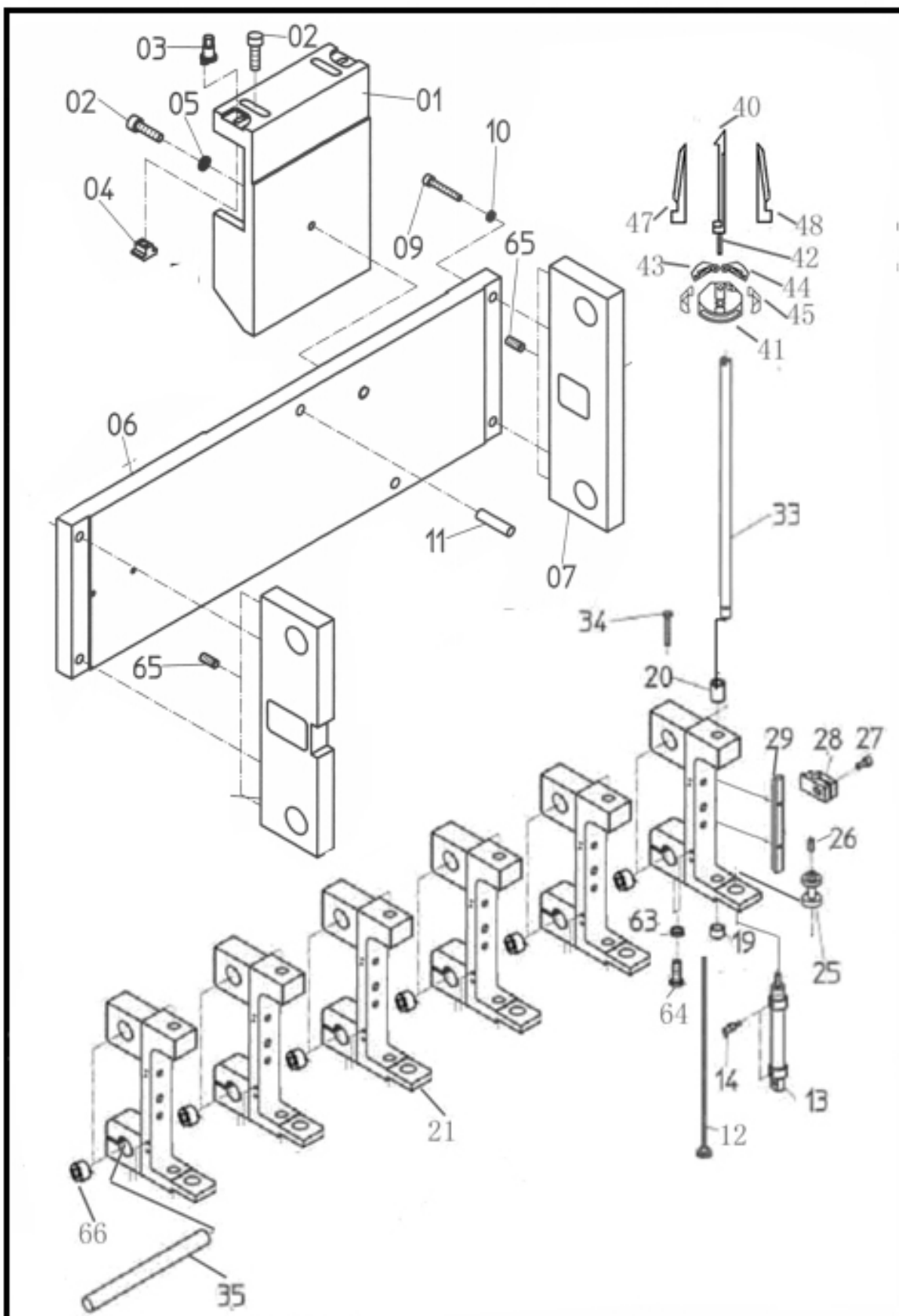
角刀机构 (一)
TAB KNIFE ASSEMBLY

平缝自动开袋机
FLAP POCKET MACHINE

七、角刀组件 / TAB KNIFE ASSEMBLY

(一)

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40701030	方形托架	Support Bracket	1
2	S05075	螺钉 M8*30	Screw M8×30	3
4	407S16001	开缝螺母 M8	M8 Guide Nut	2
5	W01010	垫片 M8	Washer M8	1
6	40701031	底板	Base plate	1
7	40701032	支架	Right Flange	1
8	40701033	支架	Holder	1
9	S05035	螺钉 M5*25	Screw M5×25	1
10	W02001	弹簧垫片 M5	Spri.washer M5	8
11	40726002	销钉	Pin	4
12	40705002	芯骨	Draw Scahft	2
13	40730017	气缸 16*60	Cylinder 16×60	2
14	40736011	Φ6 弯角气管接头 (M5 螺纹)	Fitting	4
15	61300006	传感器	Sensor	2
16	40730005	传感器	Sensor	1
17	40701034	传感器支架	Slide Bracket	1
19	40703004	套筒	Sleeve Bearing	2
21	40701035	支架	Slide Bracket	1
23	W01001	垫片 M4	Slide Bracket Comp	4
24	S05061	螺钉 M4*15	Screw M4×15	4
25	40709002	滚筒	Roller	2
26	407S15007	螺钉 M6*6	Screw M6×6	2
27	S05034	螺钉 M5*15	Screw M5×15	2
28	40709003	主动器	Actuator	2
29	40709004	导杆	Guide Bar	2
31	S05058	螺钉 M4*10	Screw M4×10	4
32	4070103600	支架	Bracket	2
33	40702007	中心套筒	Privot Shaft	2
34	S05065	螺钉 M4*40	Screw M4×40	2
35	40702008	轴	Shaft	2
37	40701037	支架	Slide Bracket	1
40	40701146	冲头	Pointer	6
41	40701152	角刀支架	Slide Bracket	6
42	40726003	销	Pin	6
43	40701143	左角刀支架	Left Tab Knife Slide Bracket	6
44	40701144	右角刀支架	Righr Tab Knife Slide Bracket	6
45	40701145	角刀压板	Tab Knife Cover Plate	12
46	40701147	角刀固定头	Tab Knife Holder	6
47	40719016	左角刀 10-12MM	Left Tab Knife 10-12MM	6
	40719018	左角刀 14-16MM	Left Tab Knife 16-16MM	6
	40719020	左角刀 18-20MM	Left Tab Knife 18-20MM	6
	40719027	左角刀 22-24MM	Left Tab Knife 22-24MM	6
48	40719017	右角刀 10-12MM	Right Tab Knife 10-12MM	6
	40719019	右角刀 14-16MM	Right Tab Knife 14-16MM	6
	40719021	右角刀 18-20MM	Right Tab Knife 18-20MM	6
	40719028	右角刀 22-24MM	Right Tab Knife 22-24MM	6
49	4073501500	同步带轮	Pulley	1
52	40702018	轴	Shaft	1
54	40735016	同步带轮	Pulley	1
55	40735008	同步带	Belt	1
60	61300005	电机	Motor	1
63	W01001	垫片 M4	Washer M4	1
64	S05064	螺钉 M4*30	Screw M4×30	1
66	40708008	挡圈	Set Collar	4



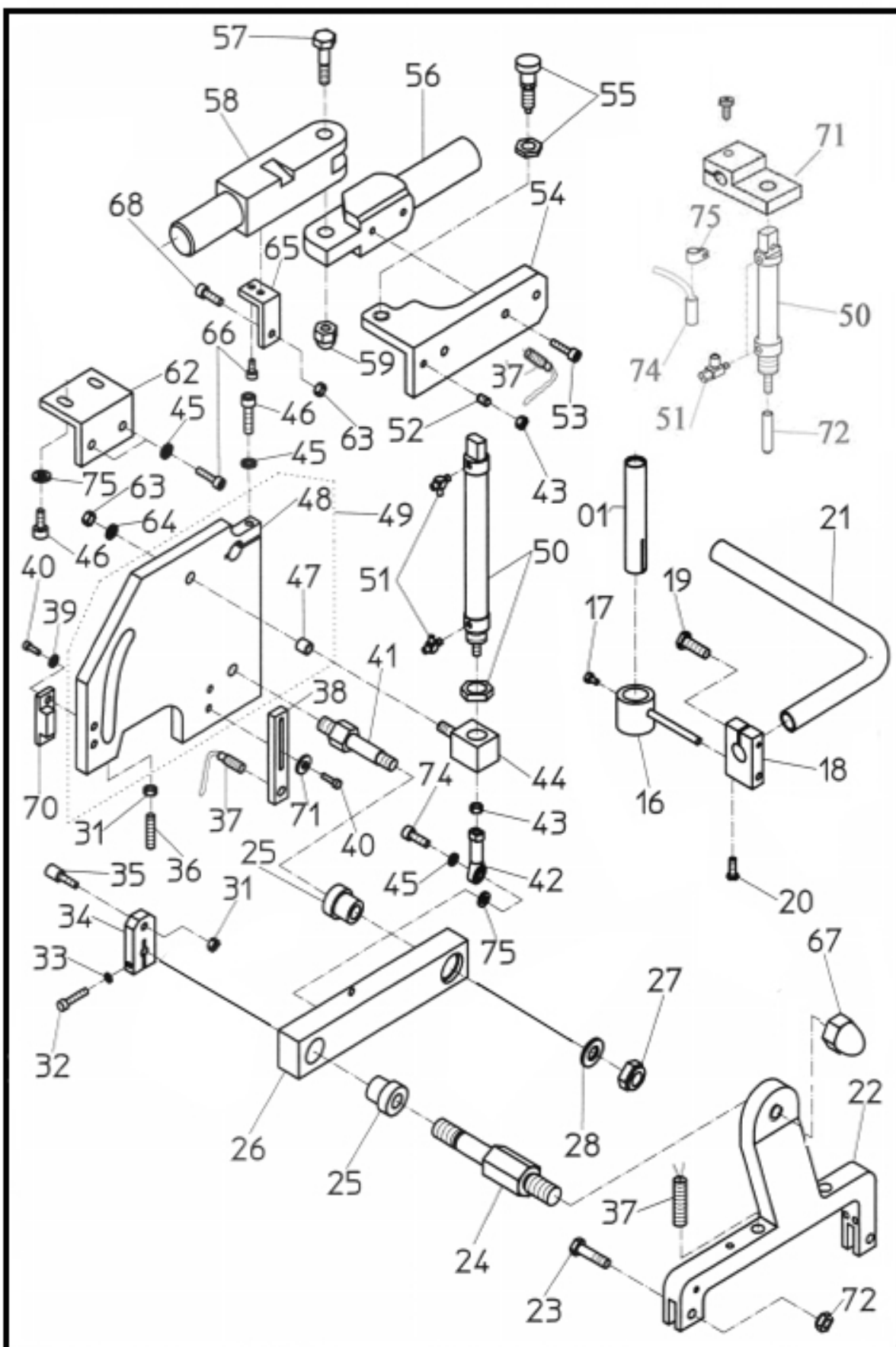
七
Group 7

角刀机构(二)
TAB KNIFE ASSEMBLY

平缝自动开袋机
FLAP POCKET MACHINE

(二)

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40701030	方形托架	Support Bracket	1
2	S05075	螺钉 M8*30	Screw M8×30	3
4	407S16001	开缝螺母 M8	M8 Guide Nut	2
5	W01010	垫片 M8	Washer M8	1
6	40701031	底板	Base plate	1
7	40701032	支架	Right Flange	1
8	40701033	支架	Holder	1
9	S05035	螺钉 M5*25	Screw M5×25	1
10	W02001	弹簧垫片 M5	Spri.washer M5	8
11	40726002	销钉	Pin	4
12	40705002	芯骨	Draw Scahft	6
13	40730017	气缸 16*60	Cylinder 16×60	6
14	40736011	Φ6 弯角气管接头 (M5 螺纹)	Fitting	12
19	40703004	套筒	Sleeve Bearing	6
21	40701035	支架	Slide Bracket	6
23	W01001	垫片 M4	Slide Bracket Comp	4
24	S05061	螺钉 M4*15	Screw M4×15	6
25	40709002	滚筒	Roller	6
26	407S15007	螺钉 M6*6	Screw M6×6	6
27	S05034	螺钉 M5*15	Screw M5×15	6
28	40709003	主动器	Actuator	6
29	40709004	导杆	Guide Bar	6
31	S05058	螺钉 M4*10	Screw M4×10	6
33	40702007	中心套筒	Privot Shaft	6
34	S05065	螺钉 M4*40	Screw M4×40	6
35	40702008	轴	Shaft	2
40	40701146	冲头	Pointer	6
41	40701152	角刀支架	Slide Bracket	6
42	40726003	销	Pin	6
43	40701143	左角刀支架	Left Tab Knife Slide Bracket	6
44	40701144	右角刀支架	Righr Tab Knife Slide Bracket	6
45	40701145	角刀压板	Tab Knife Cover Plate	12
46	40701147	角刀固定头	Tab Knife Holder	6
47	40719016	左角刀 10-12MM	Left Tab Knife 10-12MM	6
	40719018	左角刀 14-16MM	Left Tab Knife 16-16MM	6
	40719020	左角刀 18-20MM	Left Tab Knife 18-20MM	6
	40719027	左角刀 22-24MM	Left Tab Knife 22-24MM	6
48	40719017	右角刀 10-12MM	Right Tab Knife 10-12MM	6
	40719019	右角刀 14-16MM	Right Tab Knife 14-16MM	6
	40719021	右角刀 18-20MM	Right Tab Knife 18-20MM	6
	40719028	右角刀 22-24MM	Right Tab Knife 22-24MM	6
63	W01001	垫片 M4	Washer M4	6
64	S05064	螺钉 M4*30	Screw M4×30	6
66	40708008	挡圈	Set Collar	12



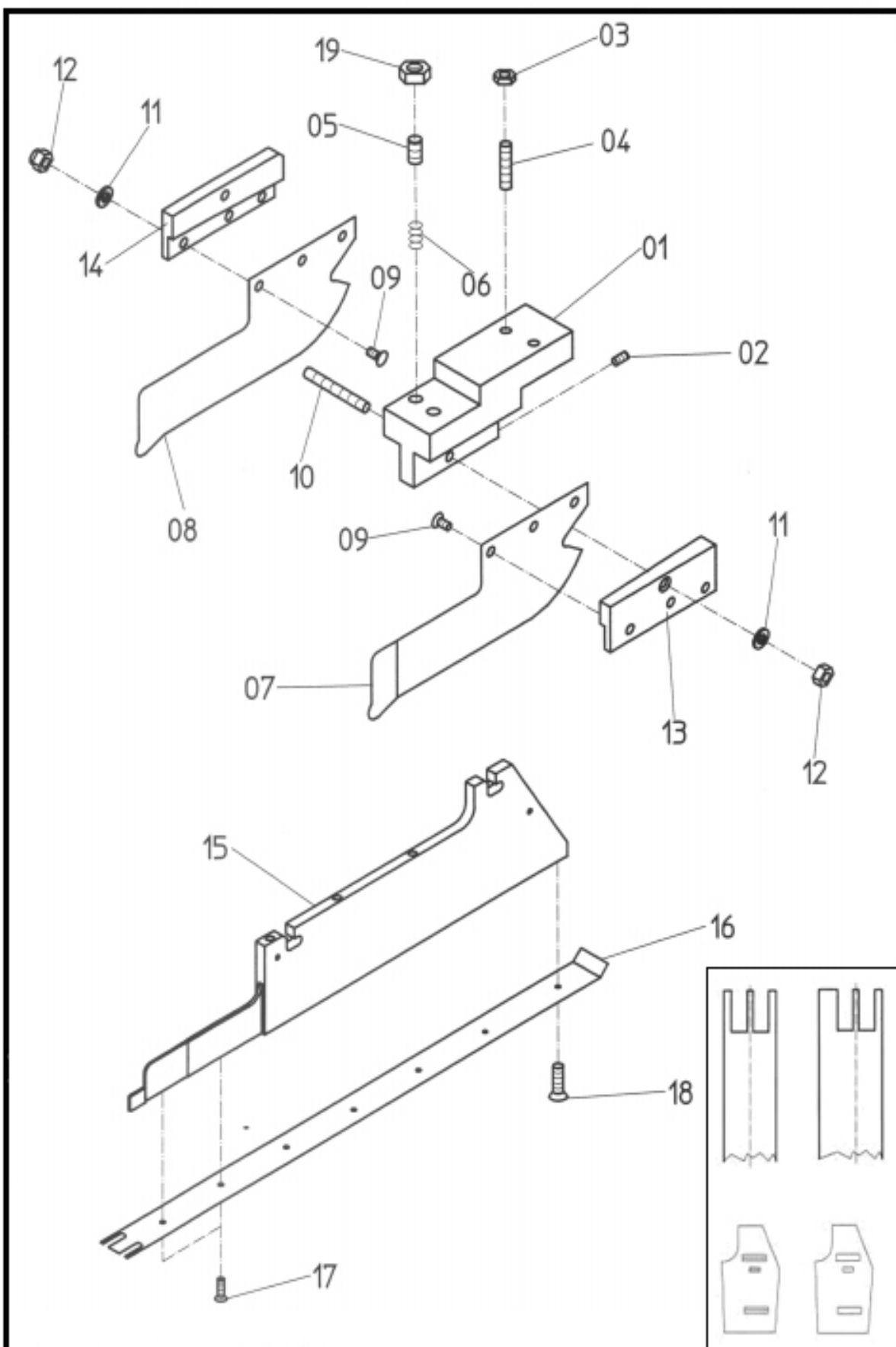
八
Group 8

提升折边器装置
PATCH GUIDE

平缝自动开袋机
FLAP POCKET MACHINE

八、提升折边器装置 / PATCH GUIDE

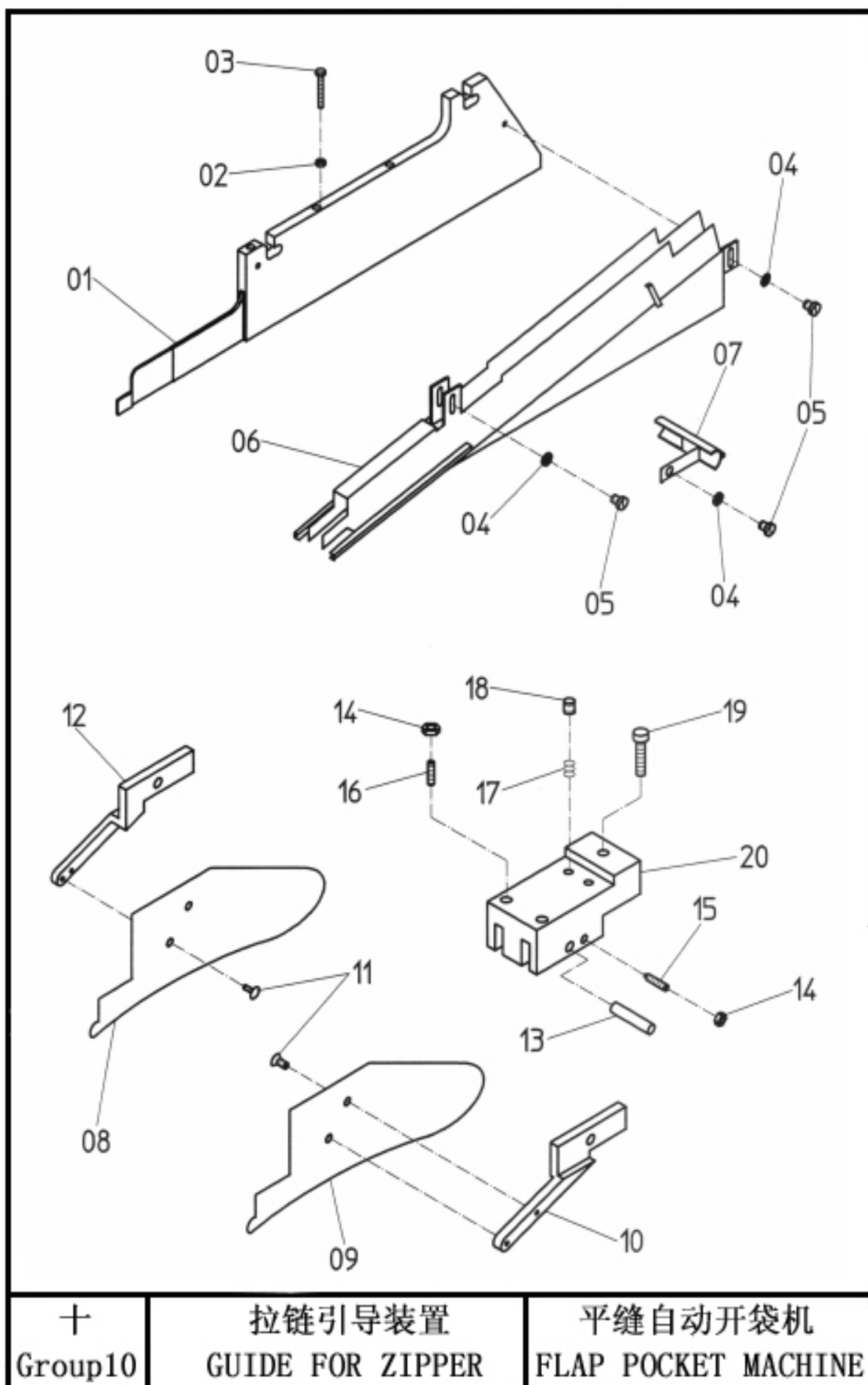
序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	4073001800	灯	Lamp	3
	40701126	支架	Holder	3
16	407S30033	测头支架柄	Holder	3
17	S05061	螺钉 M4*15	Screw M4×15	3
18	40701041	夹具	Clamp	3
19	S05063	螺钉 M4*25	Screw M4×25	3
20	S05058	螺钉 M4*10	Screw M4×10	6
21	40701042	支架管	Support	1
22	40701043	金属引导支架	Patch guide holder	1
23	S05034	螺钉 M5*15	Screw M5×15	2
24	407S30008	拉杆螺栓	Bolt	1
25	B04017	轴承 6001Z	Ball bearing	4
	40701044	支架	Swing arm	1
26	40703023	铜套	Sleeve Bearing	1
27	407S16003	螺帽 M12	Nut M12	1
28	W01016	垫片 M12	Washer M12	1
31	N01012	螺母 M6	Nut M6	2
32	S05072	螺钉 M6*30	Screw M6×30	1
34	40701045	夹具	Clamp	1
35	40724002	轴承	Roll	1
36	S05072	螺钉 M6*30	Screw M6×30	1
37	40730005	接近开关	Switch	3
38	40701046	支架	Holder	1
39	W01001	垫片 M4	Washer M4	2
40	S05059	螺钉 M4*12	Screw M4×12	2
41	407S30009	螺栓	Bolt	1
42	40736005	鱼耳型气缸接头	6mm Ball joint	1
44	40701047	支架	Holder	1
45	W01003	垫圈 M6	Washer M6	4
47	40703006	套管	Bushing	1
48	40701048	板	Plate	1
50	40730019	气缸 16*80	Cylinder 16×80	2
51	40736010	可调节气管接头	Flow Control	4
52	S05071	螺钉 M6*20	Screw M6×20	3
54	40701049	压接件	Bracket	1
55	407S3001000	螺栓组件	Bolt and Nut	1
56	40701050	枢扭臂	Pivot Arm	1
57	407S30011	螺栓	Shoulder Bolt	1
58	40701051	枢扭臂	Pivot Arm	1
59	407S16002	杯状螺母 M10	Cup nut	1
62	40701052	方板	Angel Bracket	1
63	N01011	螺母 M8	Nut M8	2
65	40701053	方板	Bracket	1
66	S05071	螺钉 M6*20	Screw M6×20	4
67	407S16003	杯状螺母 M12	Cup Nut M12	1
68	S05074	螺钉 M8*20	Screw M8×20	1
70	40708003	夹片	Clamp Bracket	1
71	40701130	气缸支架	Cylinder Holder	1
72	40701131	顶杆	Draw Scahft	1
74	61300006	磁感应开关	Switch	1
75	61300007	固定夹	Clip	1



九 Group 9	折边器 PATCH GUIDE ASSEMBLY	平缝自动开袋机 FLAP POCKET MACHINE
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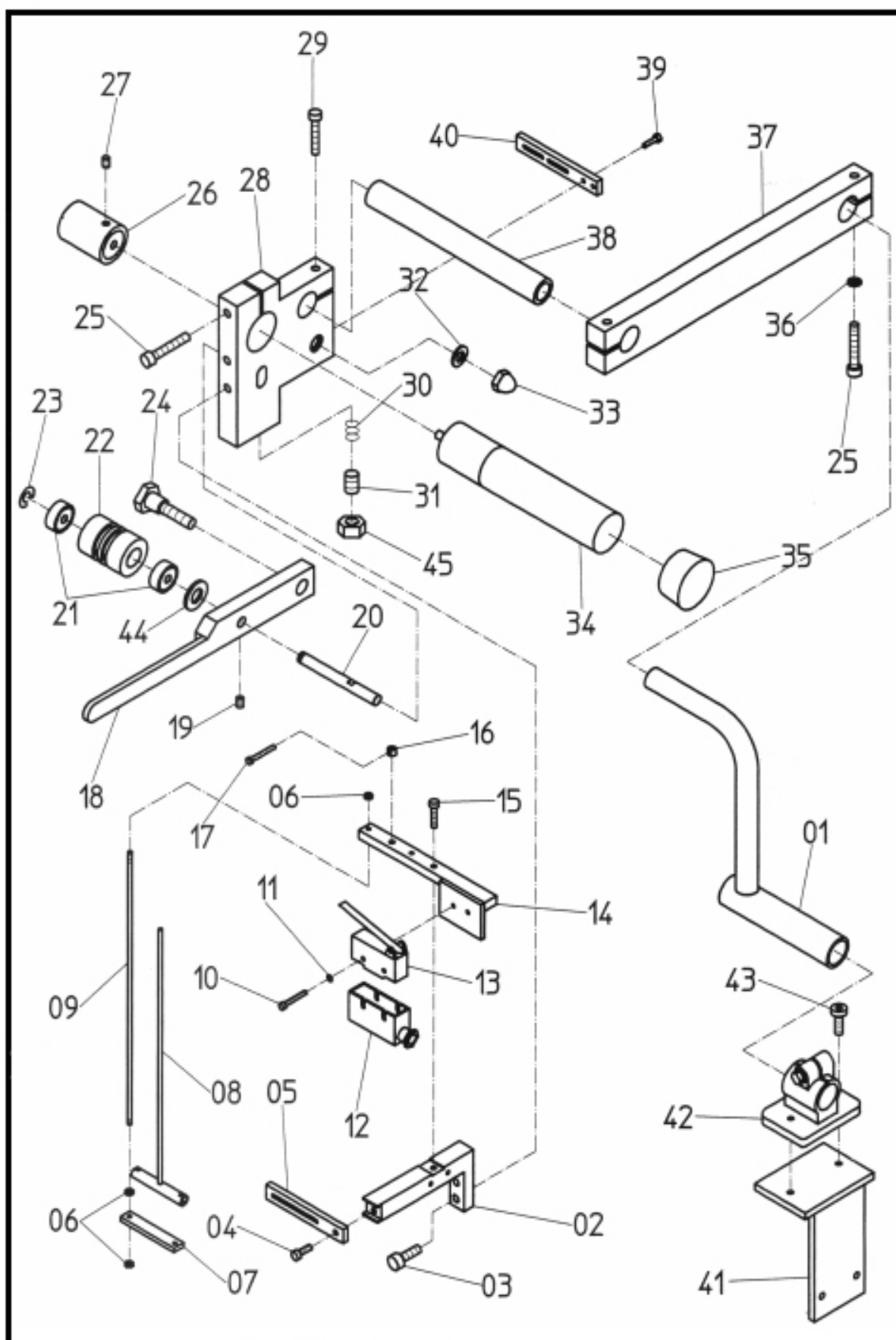
九、折边器套件/ PATCH GUIDE ASSEMBLY

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40701054	支架	Holder	1
2	S08003	螺钉 M3*5	Screw M3×5	2
3	N01015	螺母 M4	Nut M4	2
4	407S15002	螺钉 M4*20	Screw M4×20	2
5	S05034	螺钉 M5*15	Screw M5×15	2
6	40727002	弹簧	Spring	2
7	40712008	左板	Slide plate (left)	1
8	40712009	右板	Slide plate (right)	1
9	407S17002	螺钉 M3*6	Screw M3×6	6
10	407S15003	螺钉 M4*25	Screw M4×25	1
11	W01001	垫片 M4	Washer M4	2
12	407S16007	杯状螺母 M4	Cup Nut M4	2
13	40701055	左支架 10-12	Holder 10-12 Left	1
14	40701056	右支架 10-12	Holder 10-12 Right	1
15	40701057	导板	Patch guide	1
16	40712010	10mm 双贴边	Double welt	1
	40712011	12mm 双贴边	Double welt	1
	40712012	10mm 单贴边	Single welt	1
	40712013	12mm 单贴边	Single welt	1
	40712024	14mm 双贴边	Double welt	1
	40712023	14mm 单贴边	Single welt	1
	40712034	16mm 单贴边	Single welt	1
	40712035	16mm 双贴边	Double welt	1
	40712036	18mm 单贴边	Single welt	1
	40712037	18mm 双贴边	Double welt	1
	40712030	20mm 单贴边	Single welt	1
	40712031	20mm 双贴边	Double welt	1
	40712038	22mm 单贴边	Single welt	1
	40712039	22mm 双贴边	Double welt	1
	40712040	24mm 单贴边	Single welt	1
	40712041	24mm 双贴边	Double welt	1
17	407S17005	螺钉 M2*4	Screw M2×4	2
18	407S17002	螺钉 M3*6	Screw M3×6	4
19	N01002	螺母 M5	Nut M5	2



十、拉链引导装置/ GUIDE FOR ZIPPER

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40701057	金属导片	Patch Guide	1
2	N01015	螺母 M4	Nut M4	1
3	407S15003	螺钉 M4*25	Screw M4×25	1
4	W01001	垫片 M4	Washer M4	3
5	407S17004	螺钉 M4*5	Screw M4×5	3
6	40712014	拉链引导装置	Zipper guide	1
7	40712015	拉链引导装置	Zipper guide	1
8	40712016	右导片	Slide plate (right)	1
9	40712017	左导片	Slide plate (left)	1
10	40701058	左支架	Holder (left)	1
11	407S17002	螺钉 M3*6	Screw M3×6	4
12	40701059	右支架	Holder (right)	1
13	40702009	轴	Shaft	1
14	N01002	螺母 M5	Nut M5	2
15	407S15004	螺钉 M4*10	Screw M4×10	1
16	407S15005	螺钉 M4*15	Screw M4×15	2
17	40727002	弹簧	Spring	2
18	407S15005	螺钉 M4*15	Screw M4×15	2
19	S05061	螺钉 M4*15	Screw M4×15	1
20	40701060	支架 14MM	Holder 14mm	1
	40701061	支架 16MM	Holder 16mm	1
21	40712014	双贴边	Double weit	1
23	407S17002	螺钉 M3*6	Screw M3×6	1
24	407S17005	螺钉 M2*4	Screw M2×4	1
25	40712015	拉链引导装置	Zipper guide	1



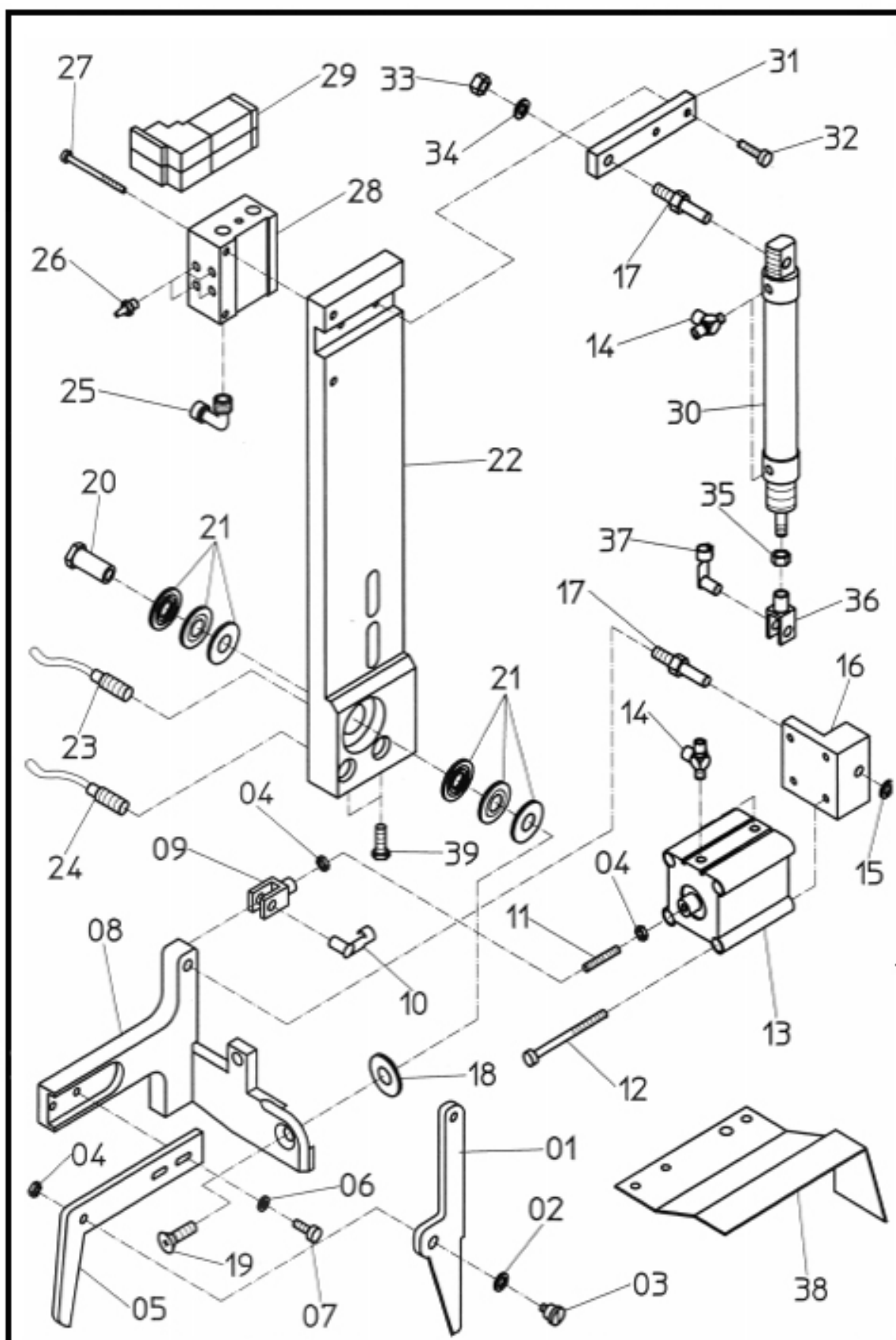
十一
Group 11

拉链传动装置
ZIPPER FEEDING

平缝自动开袋机
FLAP POCKET MACHINE

十一、拉链传动装置 / ZIPPER FEEDING

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40701062	支架	Holder	1
2	40701063	支架	Holder	1
3	S05034	螺钉 M5*15	Screw M5×15	2
4	S05058	螺钉 M4*10	Screw M4×10	1
5	40701064	导板	Guide	1
6	N01013	螺母 M3	Nut M3	6
7	40709005	梁	Guide	1
8	40709006	操作杆	Control rod	1
9	40705003	杆	Shaft	2
10	S05054	螺钉 M3*20	Screw M3×20	2
12	4073002000	微开关	Cover	1
14	40701065	导板	Guide	1
15	S05061	螺钉 M4*15	Screw M4×15	1
16	40708004	挡圈 M3	Set Collar M3	2
17	S05056	螺钉 M3*35	Screw M3×35	2
18	40701066	杆	Lever	1
19	S05066	螺钉 M5*6	Screw M5×6	1
20	40702010	轴	Shaft	1
21	40724003	滚珠轴承	Ball bearing	2
22	40725001	滚筒	Roller	1
23	40729003	卡簧	"C"Clip	1
24	407S30012	螺钉	Screw	1
25	S05068	螺钉 M5*20	Screw M5×20	2
26	40722003	滚筒	Bushing	1
27	S08004	螺钉 M4*6	Screw M4×6	1
28	40701067	电动机支架	Clamp Plate	1
29	S05035	螺钉 M5*25	Screw M5×25	1
30	40727003	弹簧	Spring	1
31	407S15001	螺钉 M8*15	Screw M8×15	1
32	W01010	垫片 M8	Washer M8	1
33	407S16004	杯形螺母 M8	Cup Nut M8	1
34	4073300300	拉链电动机	Zipper Feed Motor	1
35	40733005	止动设备	Stop	1
36	W01009	垫片 M5	Washer M5	1
37	40701068	盖板	Cover Plate	1
38	40705004	管	Pipe	2
40	40701069	盖板	Cover Plate	1
41	40701070	方块	Bracket	1
42	40701071	夹具	Clamp	1
43	S05071	螺钉 M6*20	Screw M6×20	2
44	W01010	垫片 M8	Washer M8	1
45	N01011	螺母 M8	Nut M8	1
46	40708005	垫圈	Nut	1



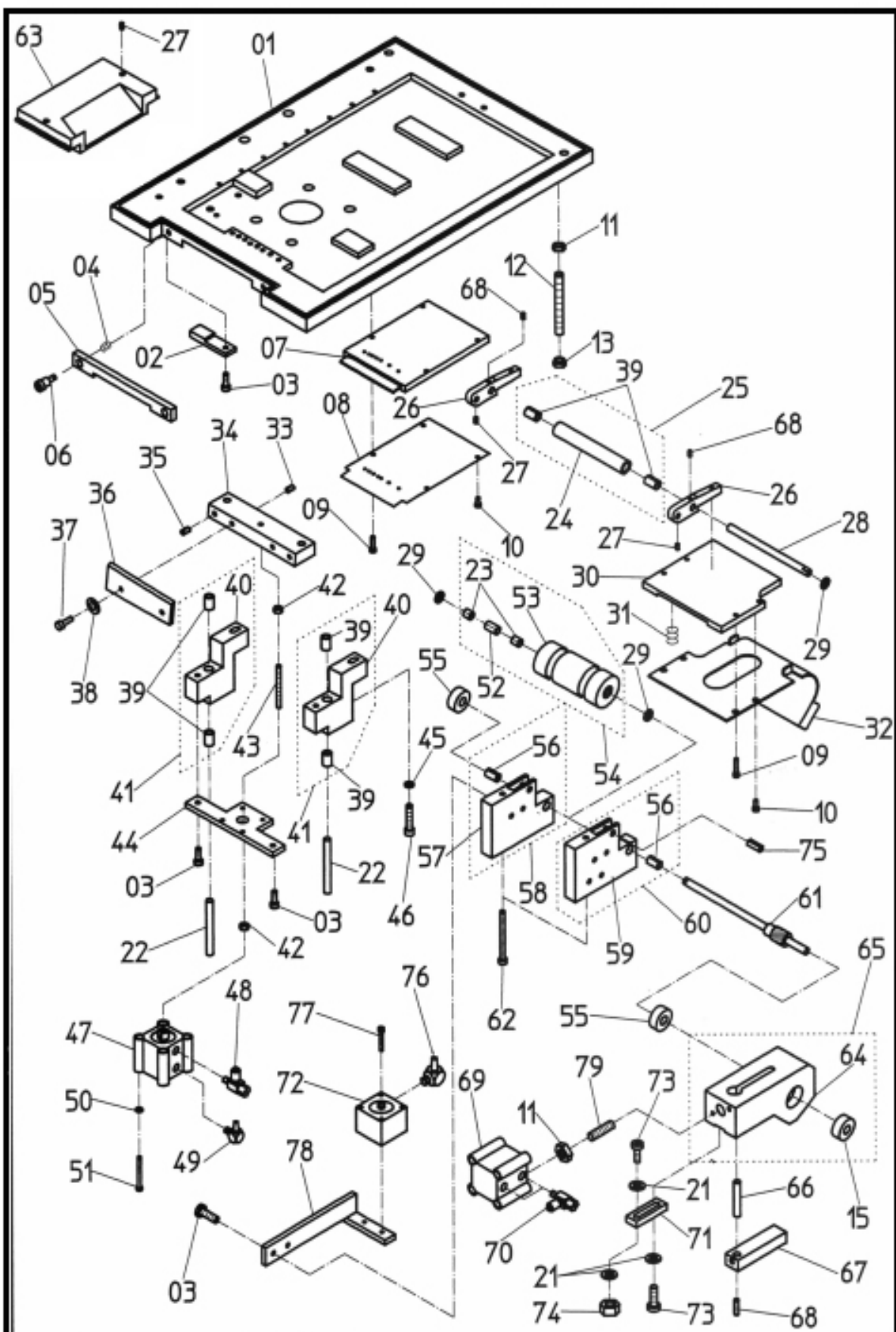
十二
Group12

拉链剪切装置
ZIP CUTTING ASSEMBLY

平缝自动开袋机
FLAP POCKET MACHINE

十二、拉链剪切装置 / ZIP CUTTING ASSEMBLY

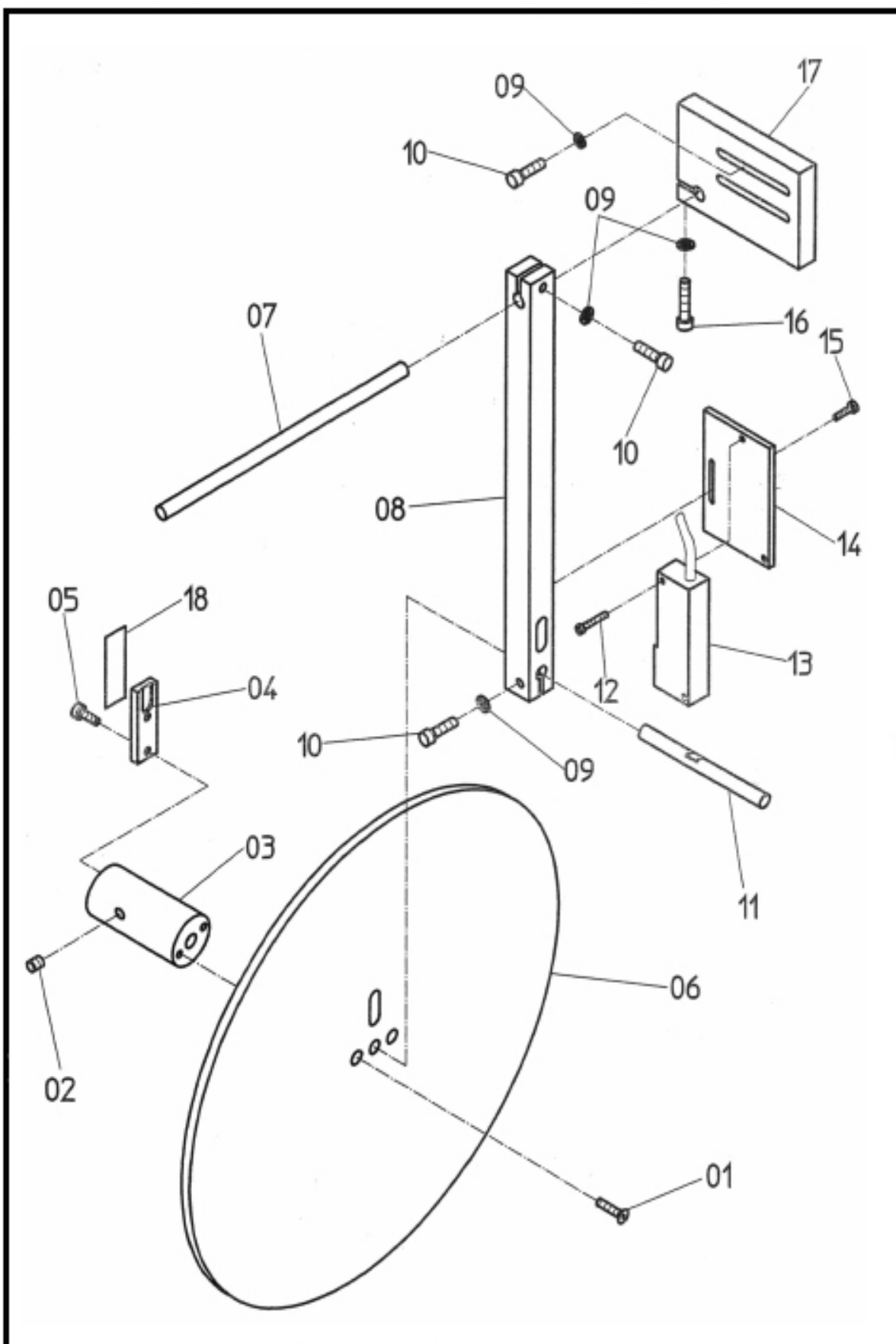
序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40719003	刀	Knife	1
2	40728001	锁紧垫圈	Lockwasher	1
3	407S30013	螺钉	Screw	1
4	N01012	螺母 M6	Nut M6	3
5	40719004	刀	Knife	1
6	W01009	垫片 M5	Washer M5	2
7	S05034	螺钉 M5*15	Screw M5×15	2
8	40701073	支架	Holder	1
9	40736011	Y 型气缸接头	Fork crown 6mm	1
10	40736012	螺栓	Bolt	1
11	S05072	螺钉 M6*30	Screw M6×30	1
12	S04023	螺钉 M4*50	Screw M4×50	4
13	40730021	气缸 20*25	Cylinder 20×25	1
14	40736003	气管接头	Flow Control 5/4	4
15	40729004	卡簧	"C"Clip	1
16	40701074	支架	Holder	1
17	407S30014	气缸螺栓	Bolt	2
18	W01009	垫片 M5	Washer M5	1
19	407S17006	螺钉 M5*20	Screw M5×20	1
20	407S30015	螺钉	Screw	1
21	40724004	滚珠轴承	Ball bearing	2
22	40701075	盖板	Cover Plate	1
23	40730005	NPN 接近开关	Switch	1
24	40730022	PNP 接近开关	Switch	1
25	40736003	气管接头	Fitting 1/8-6	1
26	4073600400	气管接头	Fitting 5/4	4
27	S05063	螺钉 M4*25	Screw M4×25	4
28	40730023	2 座单通汇流板	Base Plate	1
29	4073001100	单通电磁阀	Solenoid Valve 5/2	2
30	40730024	气缸 16*50	Cylinder 16×50	1
31	40701076	盖板	Cover Plate	1
32	S05061	螺钉 M4*15	Screw M4×15	2
33	N01005	螺母 M4	Nut M4	1
34	W01003	垫片 M6	Washer M6	1
35	N01012	螺母 M6	Nut M6	1
36	40736020	Y 型气缸接头	Clevis	1
37	40736012	螺栓	Bolt	1
39	S05075	螺钉 M8*30	Screw M8×30	2
40	40701077	垫板		1



十三	里衬传送装置	平缝自动开袋机
Group 13	VACUUM WITH PELONFEED	FLAP POCKET MACHINE

十三、里衬传动装置 / VACUUM WITH PELONFEED

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40701078	板	Plate	1
2	40701079	盖板	Cover Plate	1
3	407S17001	螺钉 M4*10	Screw M4×10	4
4	40727004	弹簧	Spring	1
5	40719005	刀	Knife	1
6	407S30016	螺栓	Fitting Bolt	1
7	40709011	导板	Guide	1
8	40712016	盖板	Cover Plate	1
9	S05053	螺钉 M3*15	Screw M3×15	3
10	S05051	螺钉 M3*6	Screw M3×6	3
12	407S15006	螺钉 M6*60	Screw M6×60	3
15	40724005	滚珠轴承	Ball bearing	1
22	40702011	轴	Shaft	2
23	40703007	套筒	Bushing	2
24	40703008	套筒	Shaft	1
26	40701080	横档	Bracket	2
27	S05057	螺钉 M4*6	Screw M4×6	4
28	40702012	轴	Shaft	1
30	40709007	导板	Guide	1
31	40727005	弹簧	Spring	1
32	40712017	盖板	Cover Plate	1
33	S08004	螺钉 M4*6	Screw M4×6	1
34	40701081	刀支架	Knife holder	1
35	407S17001	螺钉 M4*10	Screw M4×10	1
36	40719006	刀	Knife	1
37	S05059	螺钉 M4*12	Screw M4×12	2
39	40703009	套筒	Bushing	6
40	40701082	承重块	Bearing Bracket	2
43	407S15003	螺钉 M4*25	Screw M4×25	1
44	40701083	梁	Cylinder Carrier	1
46	S05061	螺钉 M4*15	Screw M4×15	2
47	40730025	气缸 16*10	Cylinder 16×10	1
49	4073600400	气管接头	Fitting 5/4	1
50	40728002	弹簧垫片 M3	Spring Washer M3	4
51	S05055	螺钉 M3*30	Screw M3×30	4
52	40703010	套筒	Bushing	1
53	40722004	传动轴	Drive Shaft	1
55	40708006	挡圈	Set Collar	2
56	40703011	套筒	Bushing	2
57	40701084	承重块	Bearing Bracket	1
59	40701085	承重块	Bearing Bracket	1
61	40725002	齿轮传动轴	Shaft	1
62	S05065	螺钉 M4*40	Screw M4×40	2
63	40709008	导板	Guide	1
64	40701086	机座	Housing	1
66	407S30017	螺栓	Bolt	1
67	40725003	齿条	Gear Rack	1
68	S05052	螺钉 M3*10	Screw M3×10	3
69	40730026	气缸 12*25	Cylinder 12×25	1
70	40736010	Φ4 可调节气管接头	Flow Control 5/4	2
71	40701087	盖板	Cover Plate	1
72	40730027	气缸 12*6	Cylinder 12×6	1
75	40702013	轴	Shaft	1
76	4073600400	气管接头	Fitting 5/4	2
77	S05064	螺钉 M4*30	Screw M4×30	4
78	40701088	支架	Holder	1



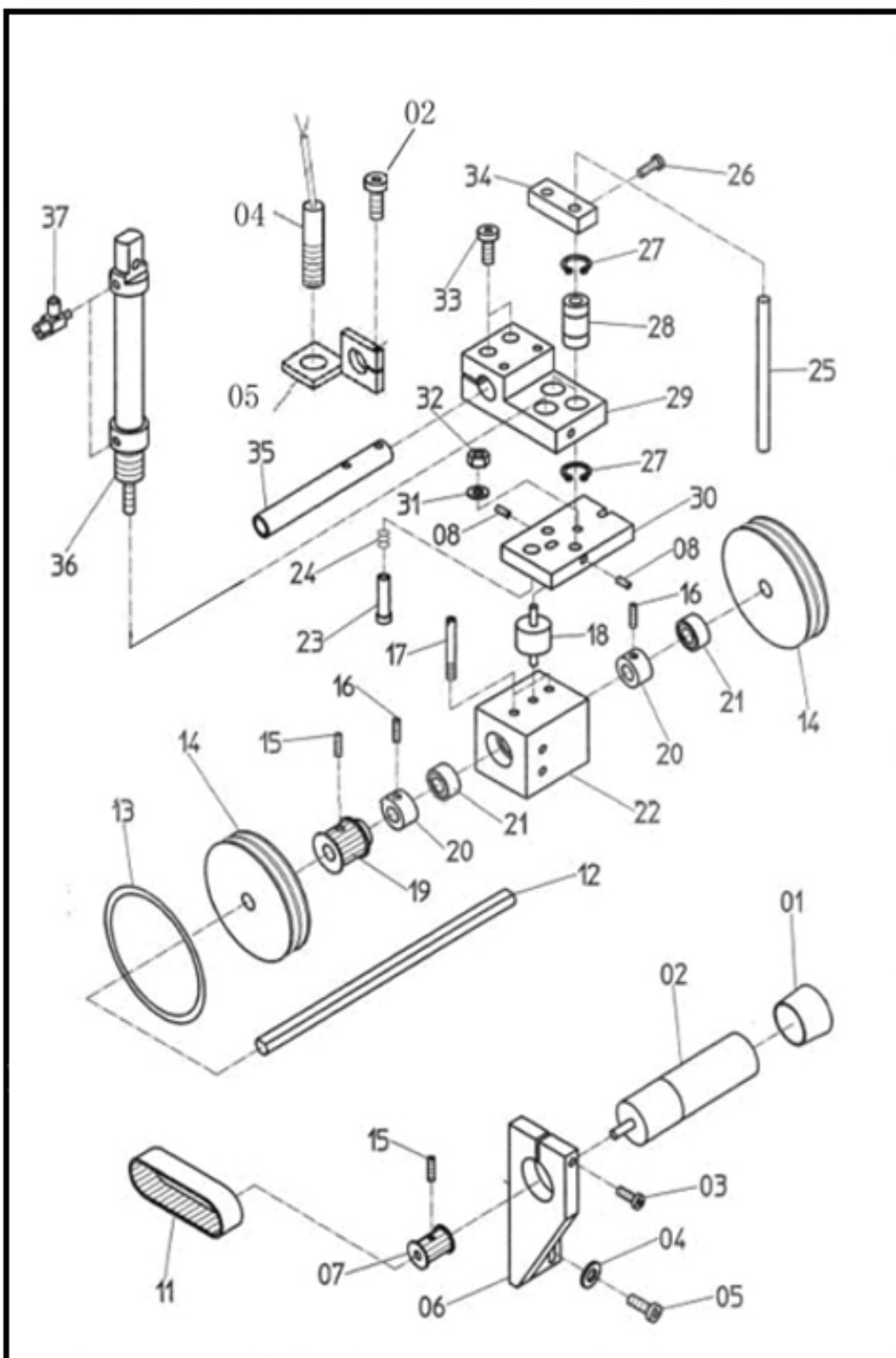
十四
Group 14

里衬固定装置
SCROLL

平缝自动开袋机
FLAP POCKET MACHINE

十四、里衬固定装置/ SCROLL

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	S05058	螺钉	Screw	1
2	407S16005	螺母	Nut	1
3	40722005	橡胶套筒	Clamp Bushing	1
6	40711004	里衬盘	Disk	1
7	40702014	轴	Shaft	1
8	40701090	支架	Holder	1
9	W01009	垫片 M5	Washer M5	4
10	S05034	螺钉	Screw	1
11	407S30018	螺栓	Bolt	1
16	S05068	螺钉	Screw	1
17	40701089	支撑板	Support	1



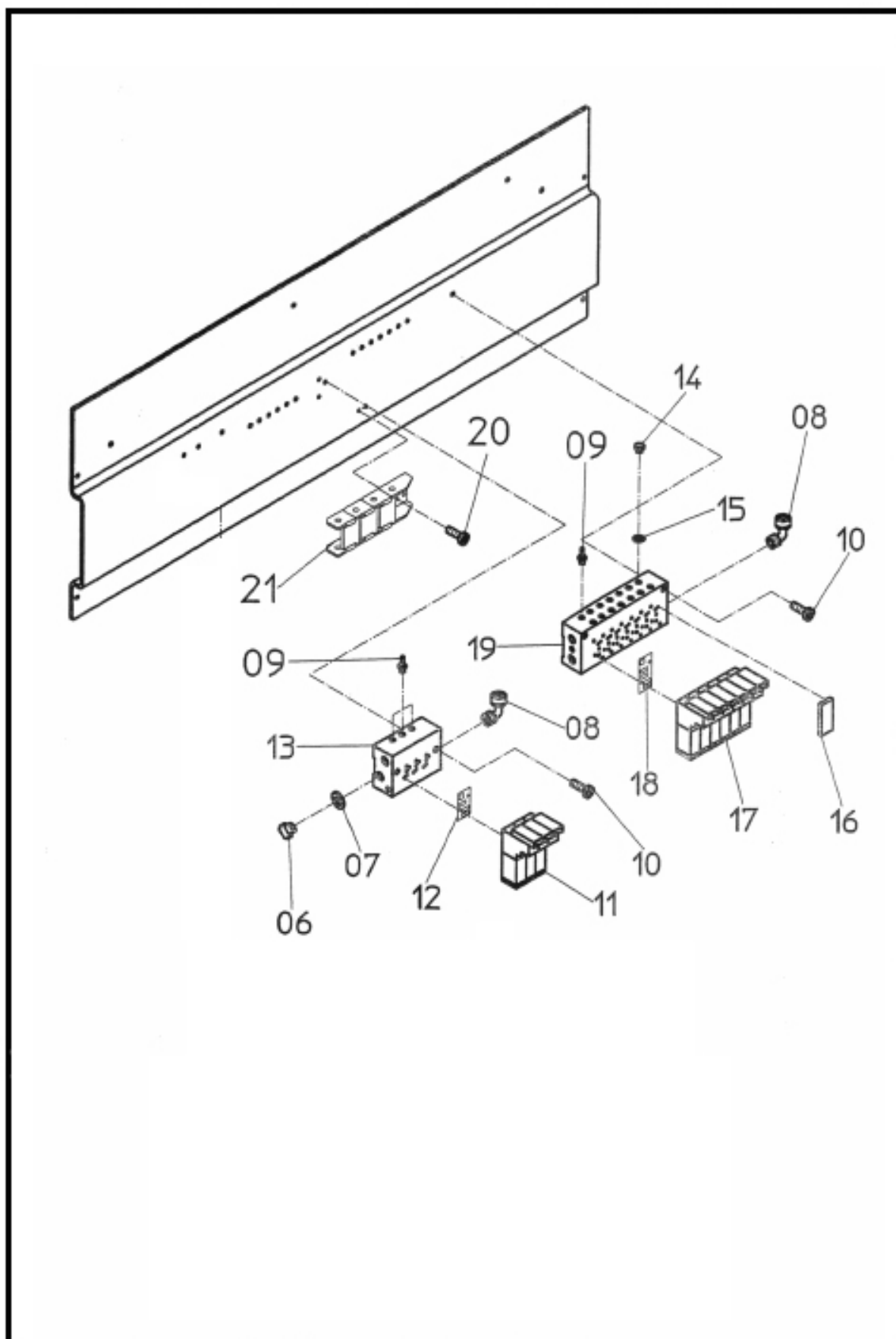
十五
Group 15

拖布装置
GARMENT REMOVER

平缝自动开袋机
FLAP POCKET MACHINE

十五、拖布装置 / GARMENT REMOVER

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
4	40730029	光电池	Photocell	1
5	40701093	支架	Holder	1
6	40701064	电机支架	Motor Bracket	1
7	4073502100	同步带轮	Pulley	1
11	40735023	同步带	Belt	1
13	40722008	O 形橡胶圈	O-Ring	2
14	40735024	拖布轮	Roller	2
17	407S30035	螺栓	Screw	2
19	4073502200	同步带轮	Pulley	1
21	B04012	轴承	Ball Bearing	2
22	40701066	支架	Bearing	1
25	40702019	轴	Shaft	1
29	40701091	夹具	Clamp	1
33	S05071	螺钉 M6*20	Screw M6×20	2
35	40705005	管	Tube	1
37	40736003	气管接头	Flow Control	1
38	61910004	塑料小管	Tube	1
44	40701092	定位块	Holder	1



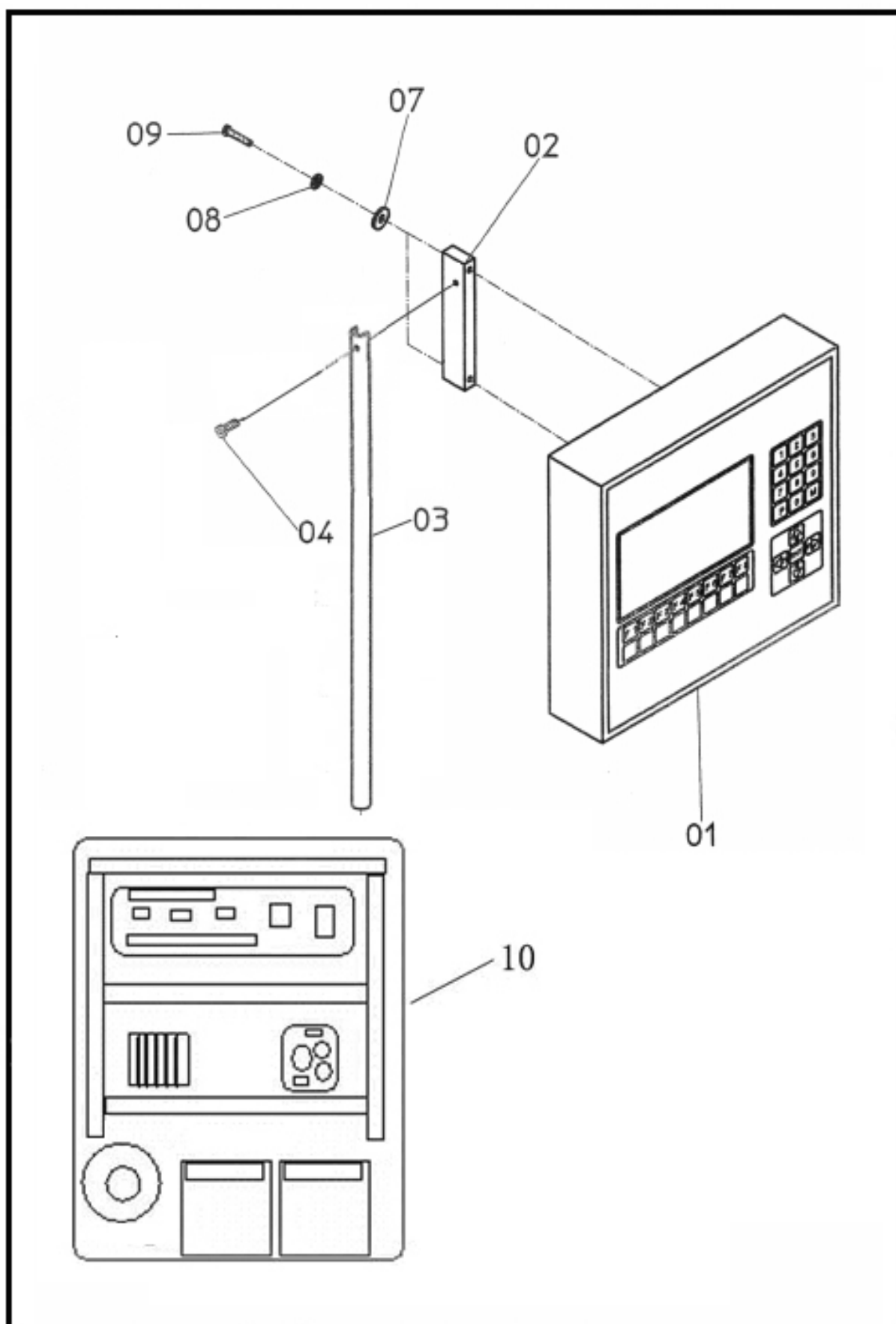
十六
Group16

电磁阀组件
VALVES

平缝自动开袋机
FLAP POCKET MACHINE

十六、 电磁阀组件 / VALVES

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
6	407S12002	汇流板密封螺钉	Fitting	1
8	40736015	Φ6 三通气管接头 (1 分螺纹)	Fitting	2
9	40736009	Φ4 气管接头 (M5)	Fitting	6
10	S05063	螺钉 M4*25	Screw	6
11	4073001100	单通电磁阀	Solenoid Valve	4
13	4073003000	单通汇流板	Base plate	1
14	40736016	Φ6 气管接头 (M5)	Air Fitting	4
16	40730031	电磁阀盖板	Cover plate	1
17	4073001300	双通电磁阀	Solenoid Valve	5
19	40730032	双通汇流板	Base plate	1
20	S05051	螺钉 M3*6	Screw M3×6	2
21	40711005	链条	Chain	1



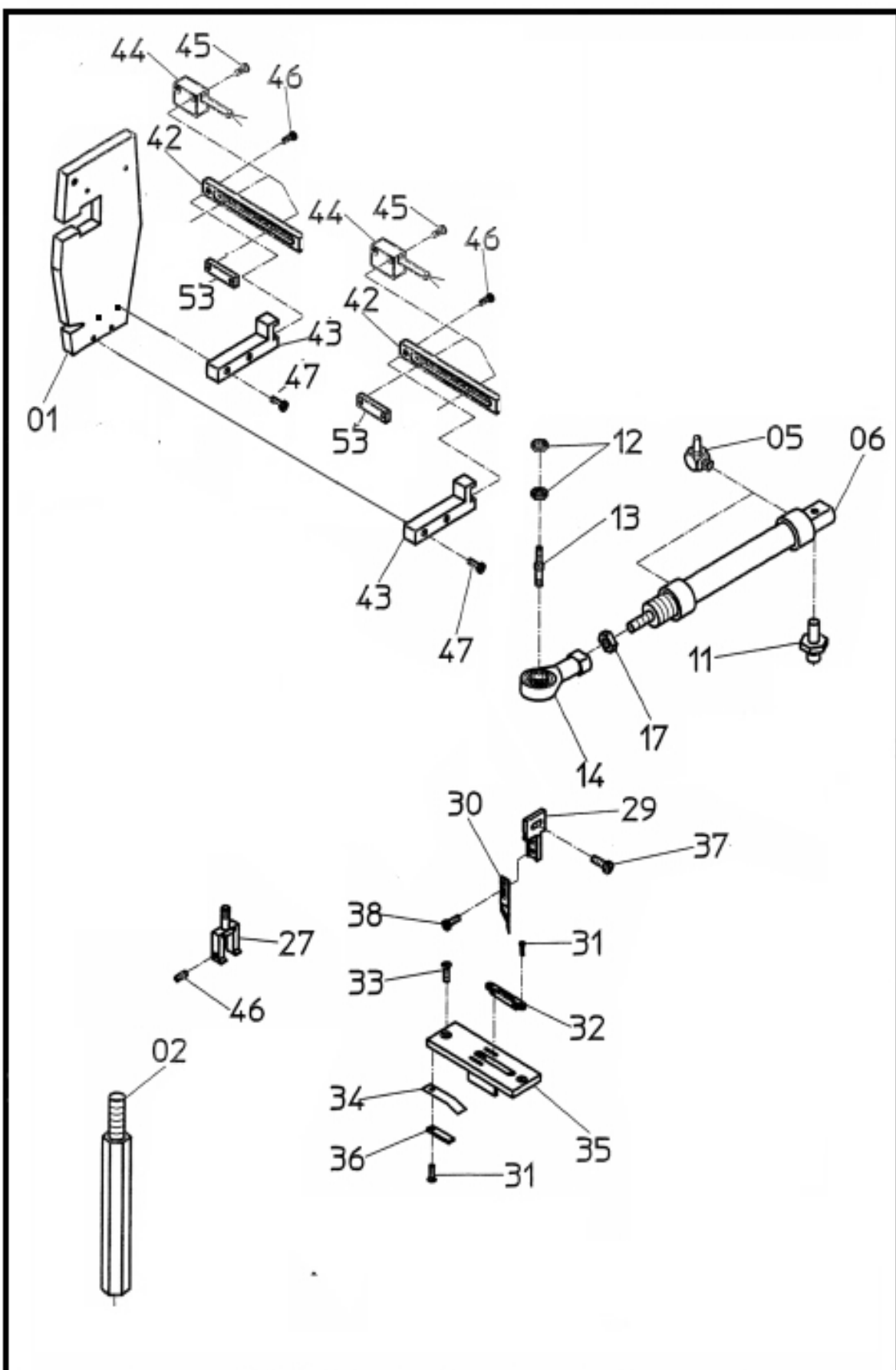
十七
Group17

控制屏
CONTROL PANEL

平缝自动开袋机
FLAP POCKET MACHINE

十七、控制屏 / CONTROL PANEL

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
01	40730033	控制屏	Control Panel	1
	40730044	控制屏安装盒	Control Panel Box	1
	40730048	控制屏面膜		1
02	40701094	压接块	Bracket	1
03	40701095	支架	Holder	1
04	S05072	螺钉 M6*30	Screw M6×30	1
07	W01001	垫片 M4	Washer M4	2
09	S05064	螺钉 M4*30	Screw M4×30	2
10	4073004300	电控箱组件	Electrical System	1



十八
Group18

机头零件
SEWING ASSEMBLY

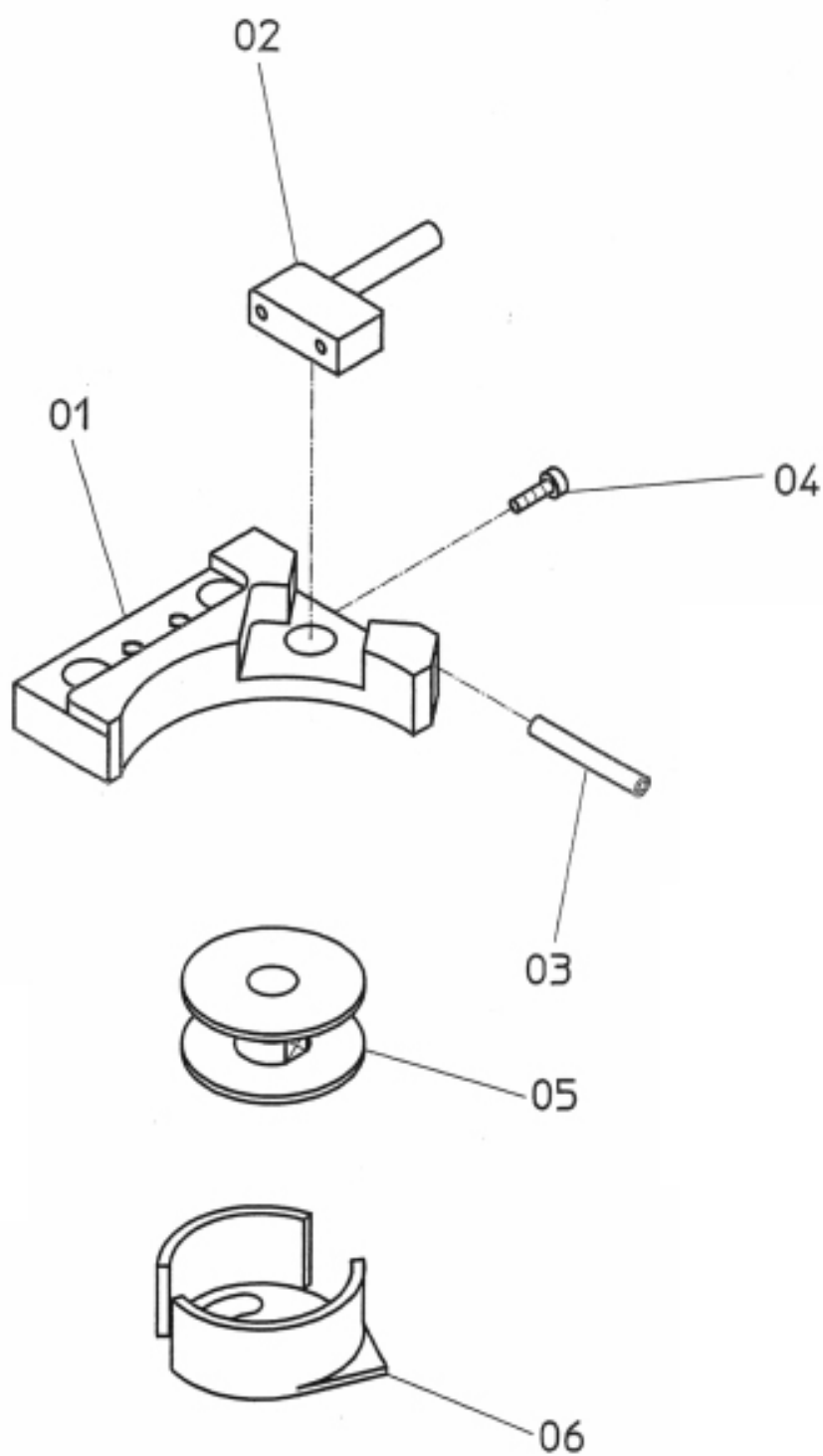
平缝自动开袋机
FLAP POCKET MACHINE

十八、 机头零件 / SEWING ASSEMBLY

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40701096	盖板	Cover	1
2	407S30019	支柱	Standoff	1
5	40736004	气管接头	Fitting	2
6	40730034	气缸 16*10	Cylinder 16×10	1
13	407S30023	螺钉	Screw	1
14	40736005	鱼耳型气缸接头	6mm Ball Joint	1
27	40734001	针夹 12	Neadle holder 12	1
	40734002	针夹 14	Neadle holder 14	1
	40734003	针夹 10	Neadle holder 10	1
	40734015	针夹 8	Neadle holder8	1
	40734018	针夹 16	Neadle holder16	1
	40734021	针夹 18	Neadle holder18	1
	40734014	针夹 20	Neadle holder20	1
	40734024	针夹 22	Neadle holder22	1
	40734027	针夹 24	Neadle holder24	1
29	40701097	中刀架	Center Knife carrier	1
30	40719007	中刀 1	Center Knife	1
31	407S30024	螺钉	Screw	2
32	40719008	中刀 2	Center Knife	1
33	407S30025	螺钉	Screw	2
34	40719009	弹簧片	Spring	2
35	40715001	针板 12	Throat plate 12	1
	40715002	针板 14	Throat plate 14	1
	40715003	针板 10	Throat plate 10	1
	40715004	针板 8	Throat plate8	1
	40715006	针板 16	Throat plate16	1
	40715007	针板 18	Throat plate18	1
	40715005	针板 20	Throat plate20	1
	40715008	针板 22	Throat plate22	1
	40715009	针板 24	Throat plate24	1
36	12019002	底线剪刀	Fixed Knife	2
37	S05058	螺钉 M4*10	Screw M4×10	2
38	S05052	螺钉 M3*10	Screw M3×10	2
42	40701098	光电池支架	Cover plate	2
43	40701099	光电池支架	Holder	2
44	40730035	光电池	Photocell	2
45	S05054	螺钉 M3*20	Screw M3×20	4
46	407S15013	螺钉 M3*5	Screw M3×5	2
47	S05053	螺钉 M3*15	Screw M3×15	4

十九、夹剪线组件 / THREAD PICK-UP

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40719011	夹线板 10-12	Thread Catcher 10-12	1
	40719015	夹线板 14-16	Thread Catcher 14-16	1
	40719023	夹线板 18-20	Thread Catcher 18-20	1
	40719026	夹线板 22-24	Thread Catcher 22-24	1
2	40702015	轴	Shaft	1
3	W01002	垫片 M3	Washer M3	1
4	S05052	螺钉 M3*10	Screw M3×10	1
5	40719012	切刀 10-12	Knife 10-12	1
	40719024	切刀 14-16	Knife 14-16	1
	40719022	切刀 18-20	Knife 18-20	1
	40719025	切刀 22-24	Knife 22-24	1
6	40703012	套筒	Bushing	2
7	40701100	导板	Guide	1
9	40736009	Φ4 气管接头	Fitting 5/4	2
10	S04023	螺钉 M4*50	Screw M4×50	4
11	40730037	气缸 SDA16*25	Cylinder 16×25	1
12	40712022	弹簧钢片 10-12	Spring 10-12	1
	40712043	弹簧钢片 14-16	Spring 14-16	1
	40712033	弹簧钢片 18-20	Spring 18-20	1
	40712044	弹簧钢片 22-24	Spring 22-24	1
13	40712019	支架 10-12	Holder10-12	1
	40712025	支架 14-16	Holder14-16	1
	40712032	支架 18-20	Holder18-20	1
	40712042	支架 22-24	Holder22-24	1
14	40701101	导板	Guide	1
15	S05051	螺钉 M3*6	Screw M3×6	2
16	S05058	螺钉 M4*10	Screw M4×10	1
17	40712020	垫条 10-12	Guard 10-12	1
	40712025	垫条 14-16	Guard 14-16	1
	40712032	垫条 18-20	Guard 18-20	1
	40712042	垫条 22-24	Guard 22-24	1
18	40701102	方板	Support	1
19	S05034	螺钉 M5*15	Screw M5×15	2



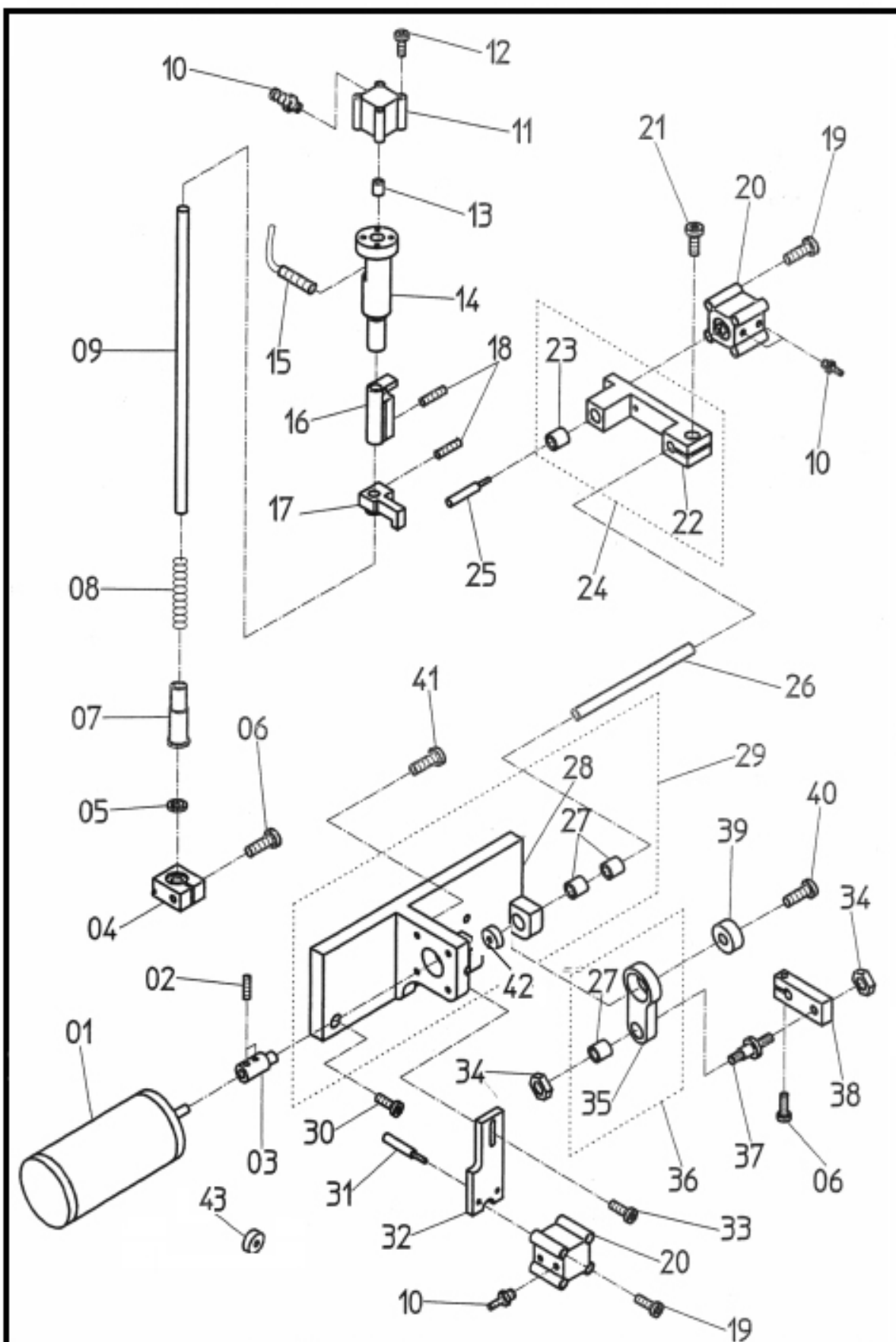
二十
Group20

梭线检测器
BOBBIN THREAD MONITOR

平缝自动开袋机
FLAP POCKET MACHINE

二十、梭线检测器 / BOBBIN THREAD MONITOR

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40701103	支架	Holder	1
2	40730038	传感器	Photocell	1
3	40736014	铜管	Tubin	1
4	407S30026	螺钉 M2*8	Screw M2×8	2
5	40718001	梭芯	Bobbin	2
6	40718002	梭壳	Bobbin case	2



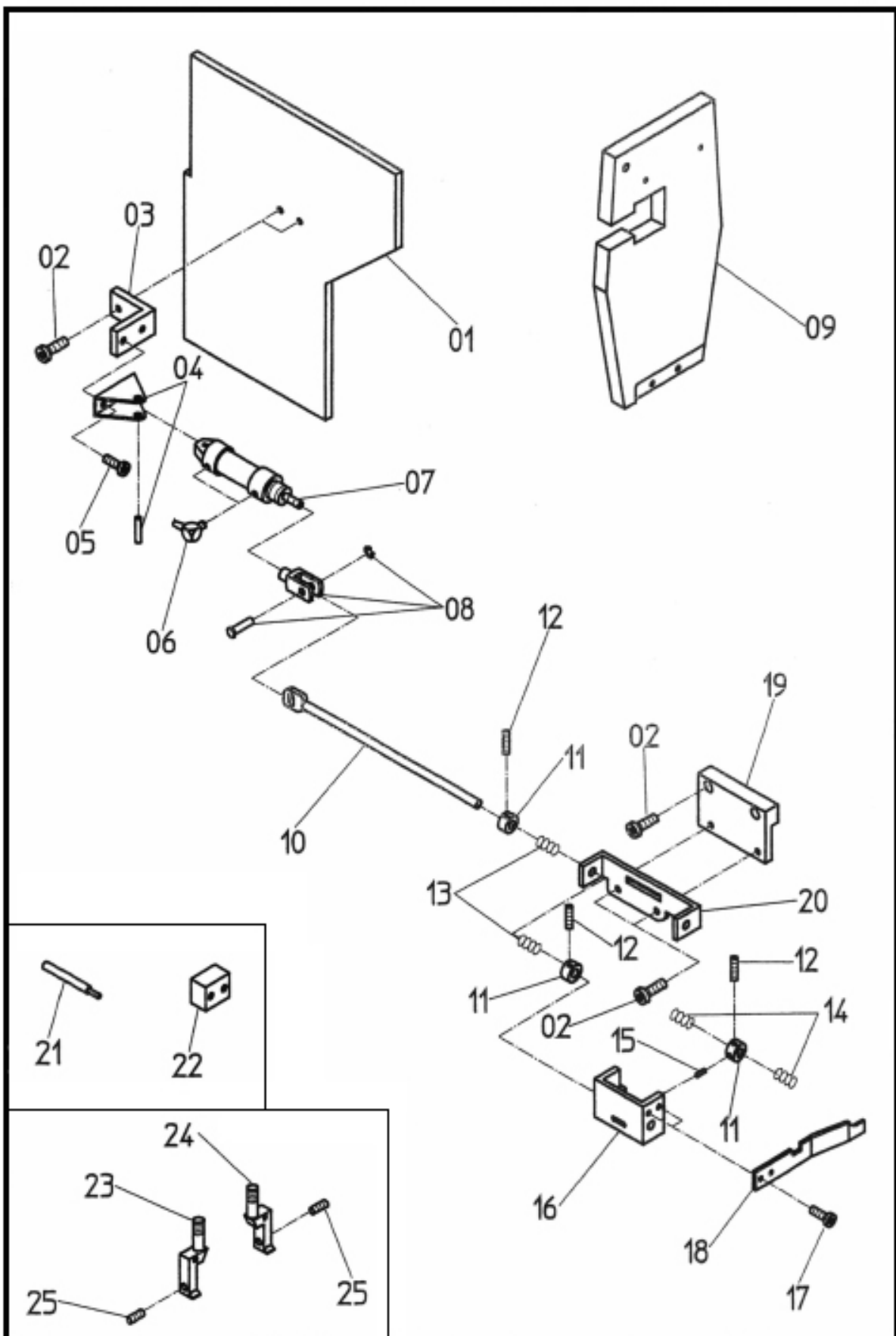
二十一
Group 21

中刀组件
CENTER KNIFE

平缝自动开袋机
FLAP POCKET MACHINE

二十一、中刀组件 / CENTER KNIFE

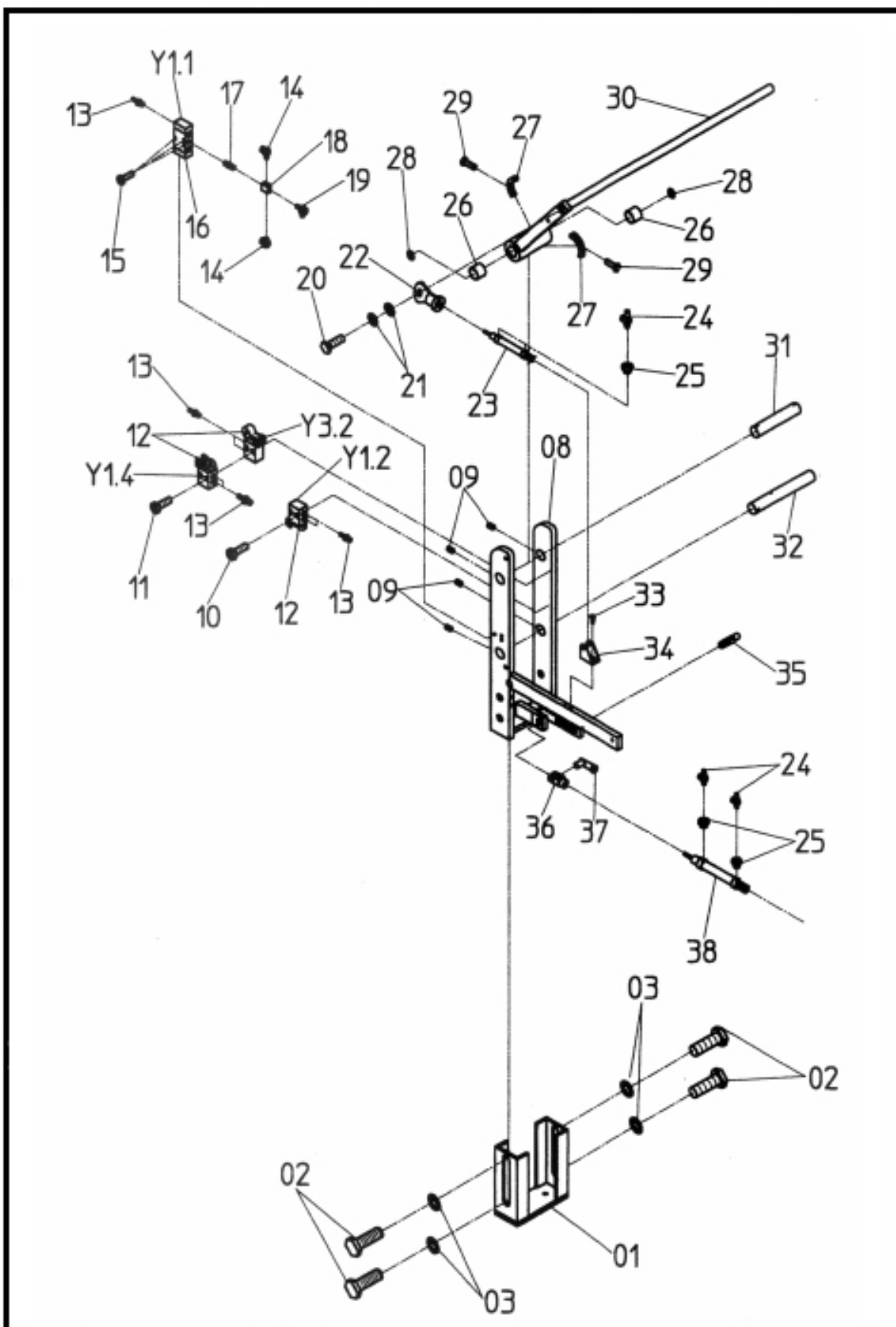
序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40733004	中刀电动机	Center Knife Motor	1
2	407S15011	螺钉 M4*5	Screw M4×6	2
3	40710001	偏心轮	Eccentric	1
4	40701104	刀支架	Knife holder	1
5	40722006	橡胶圈	Disk	1
6	S05034	螺钉 M5*15	Screw M5×15	1
7	40703013	切刀套筒	Bushing	1
8	40727006	弹簧	Spring	1
9	40702016	轴	Shaft	1
10	40736009	Φ4 气管接头	Fitting	1
11	40730039	气缸 SDA16*15	Cylinder 16×15	1
12	S04023	螺钉 M3*40	Screw M3×40	4
13	40722007	橡胶套筒	Bushing	1
14	40703014	套筒	Bushing	1
15	40730005	接近开关	Switch	1
16	40709009	主动器	Actuator	1
17	40709010	导板	Guide	1
18	407S15007	螺钉 M6*6	Screw M6×6	1
19	S04055	螺钉 M3*30	Screw M3×30	4
20	4073004000	气缸 SDA12*5	Cylinder 12×5	1
21	S05068	螺钉 M5*20	Screw M5×20	1
22	40705006	主动器	Actuator	1
23	40703015	套筒	Bushing	1
26	40702017	轴	Shaft	1
27	40703016	套筒	Bushing	1
	40703021	套筒	Bushing	1
28	40701105	支架	Plate	1
30	S05075	螺钉 M8*30	Screw M8×30	2
31	40730042	螺栓	Bolt	1
32	40701106	支架	Holder	1
33	S05062	螺钉 M4*20	Screw M4×20	1
34	N01012	螺母 M6	Nut M6	1
35	40705007	连杆	Drive Link	1
37	407S30027	螺栓	Screw bolt	1
38	40705008	杆	Lever	1
39	B03005	滚珠轴承	Ball bearing	1
40	S05051	螺钉 M3*6	Screw M3×6	1
41	S05062	螺钉 M4*20	Screw M4×20	4
42	40708009	止推垫圈	Washer	2
43	40708010	松线挡圈	Washer	1



二十二 Group22	分针机构 CANCELLYING SYSTEM	平缝自动开袋机 FLAP POCKET MACHINE
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二十二、分针机构 / CANCELLYING SYSTEM

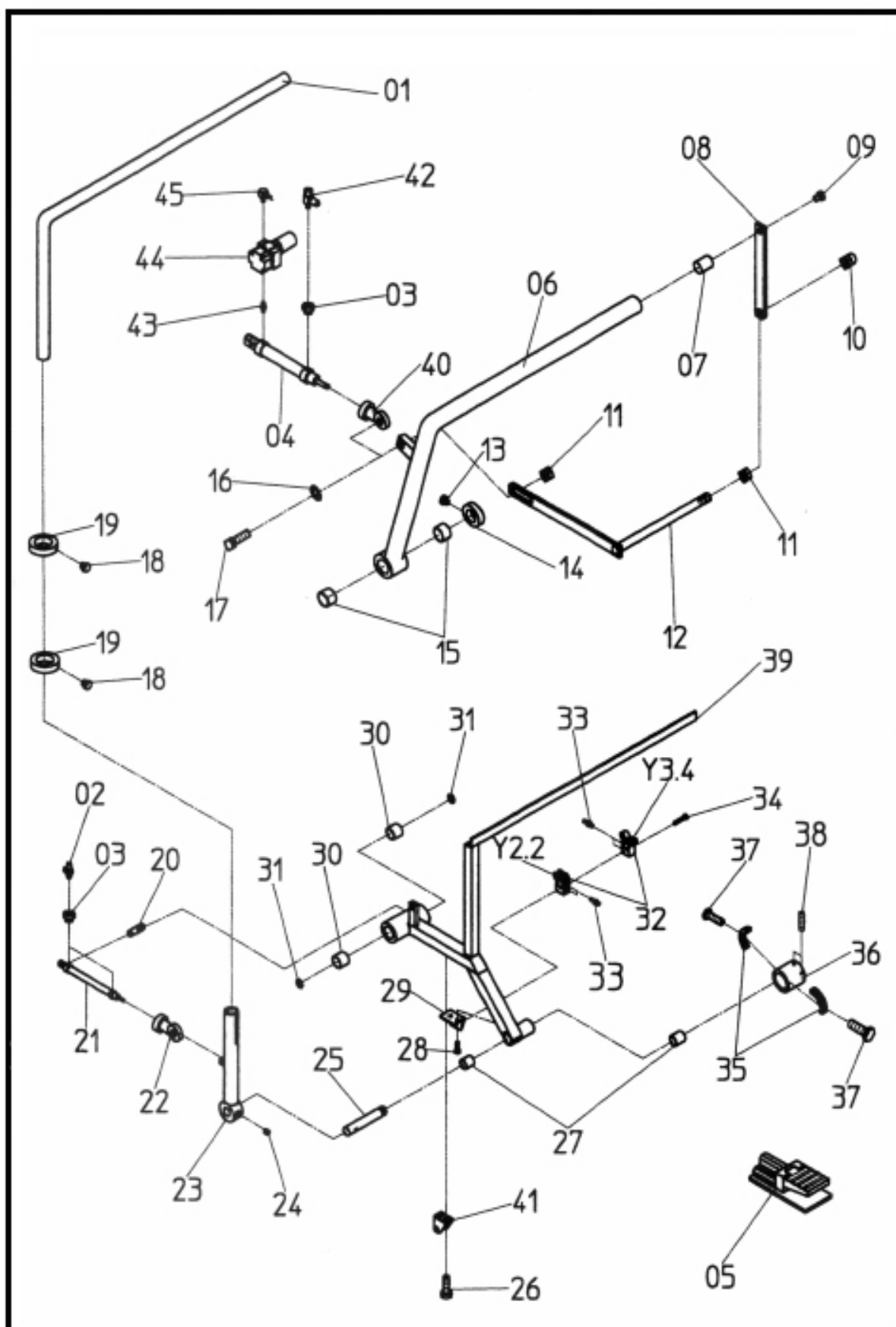
序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40701136	盖板	Cover	1
2	S05058	螺钉 M4*10	Screw M4×10	6
3	40701137	角架	Support	1
4	40736021	气缸固定夹	Bearing	1
5	S05059	螺钉 M4*12	Screw M4×12	2
6	40736009	气管接头	Fitting 5/4	2
7	40730034	气缸 16*10	Cylinder 16×10	1
8	40736020	Y 形气缸接头	Pin 6mm	1
9	40701138	面板	Cover	1
10	11702007	滑动轴	Shaft	1
11	11708001	固定轴挡圈	Set collar	3
12	201S11027	螺钉	Screw	3
13	11727007	弹簧	Spring	2
14	11727008	弹簧	Spring	2
15	117S15005	挡圈螺钉	Screw	1
16	40701139	支架	Holder	1
17	S05058	螺钉 M4*10	Screw M4×10	2
18	40701140	针杆切换板	Cover plate	1
19	40701142	转换器支架	Blok	1
20	11712012	滑动轴架	Guide	1
22	40701141	垫块	Shim	1
23	40734004	左针夹 12	Needle holder left 12	1
	40734010	左针夹 8	Needle holder left 8	1
	40734006	左针夹 10	Needle holder left 10	1
	40734008	左针夹 14	Needle holder left 14	1
	40734016	左针夹 16	Needle holder left 16	1
	40734019	左针夹 18	Needle holder left 18	1
	40734012	左针夹 20	Needle holder left 20	1
	40734022	左针夹 22	Needle holder left 22	1
24	40734025	左针夹 24	Needle holder left 24	1
	40734005	右针夹 12	Needle holder right 12	1
	40734011	右针夹 8	Needle holder right 8	1
	40734007	右针夹 10	Needle holder right 10	1
	40734009	右针夹 14	Needle holder right 14	1
	40734017	右针夹 16	Needle holder right 16	1
	40734020	右针夹 18	Needle holder right 18	1
	40734013	右针夹 20	Needle holder right 20	1
	40734023	右针夹 22	Needle holder right 22	1
25	40734026	右针夹 24	Needle holder right 24	1
	S08003	螺钉	Screw	2



二十三
Group23

堆叠器
STACKER

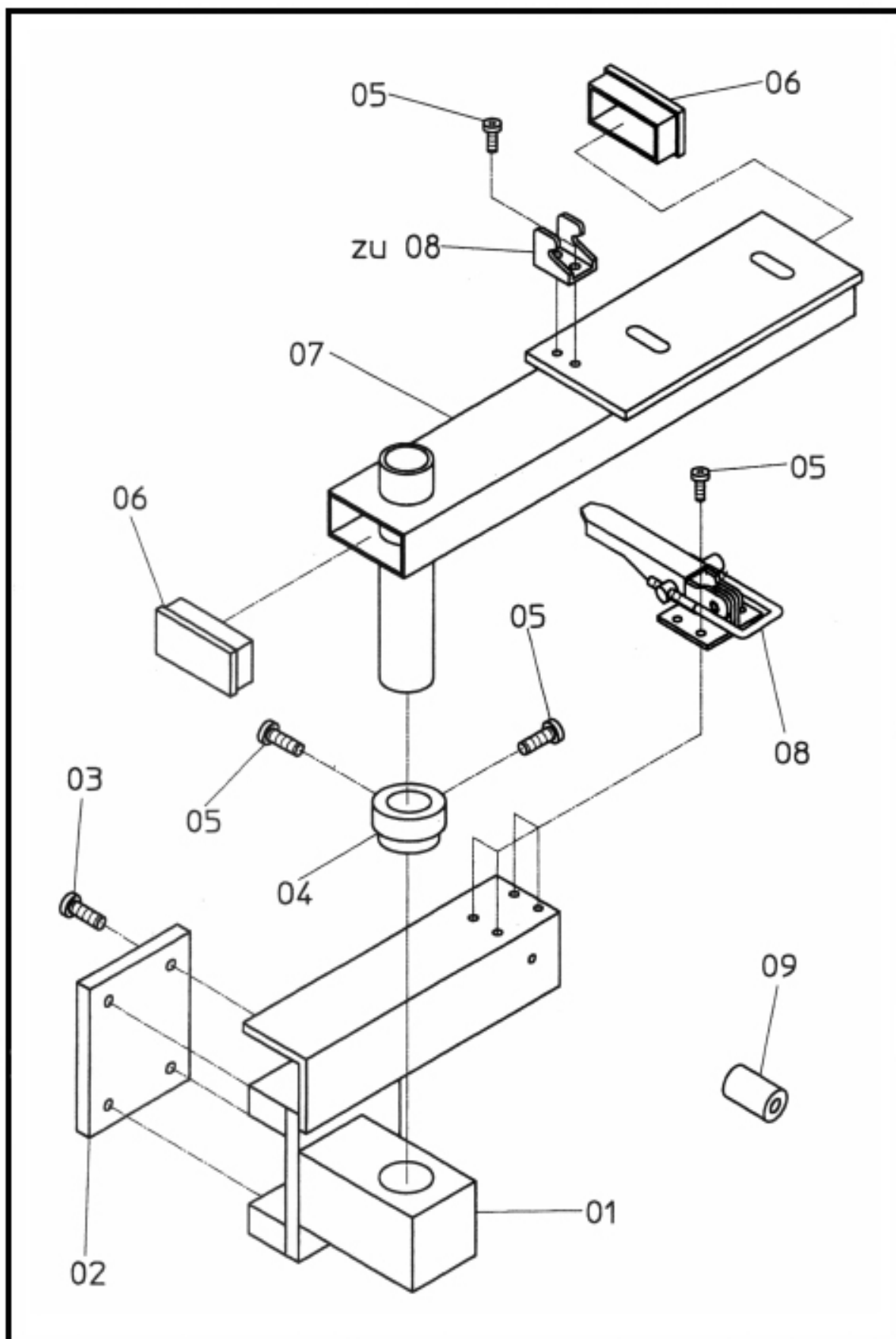
平缝自动开袋机
FLAP POCKET MACHINE



二十四
Group 24

堆叠器组件
STACKER

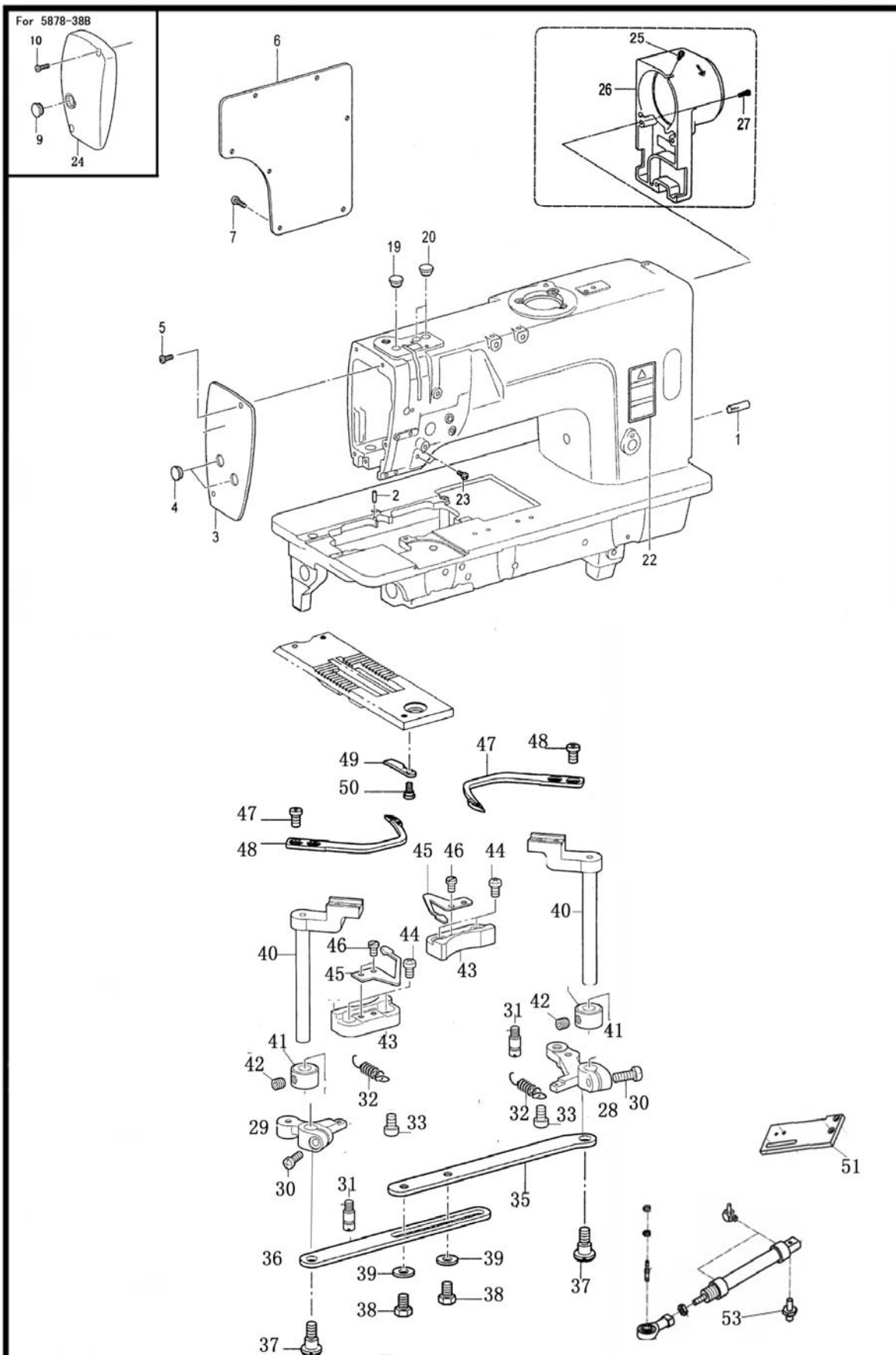
平缝自动开袋机
FLAP POCKET MACHINE



二十五	堆叠器连接臂	平缝自动开袋机
Group25	STACKER CONNECTOR ARM	FLAP POCKET MACHINE

堆叠器部件：

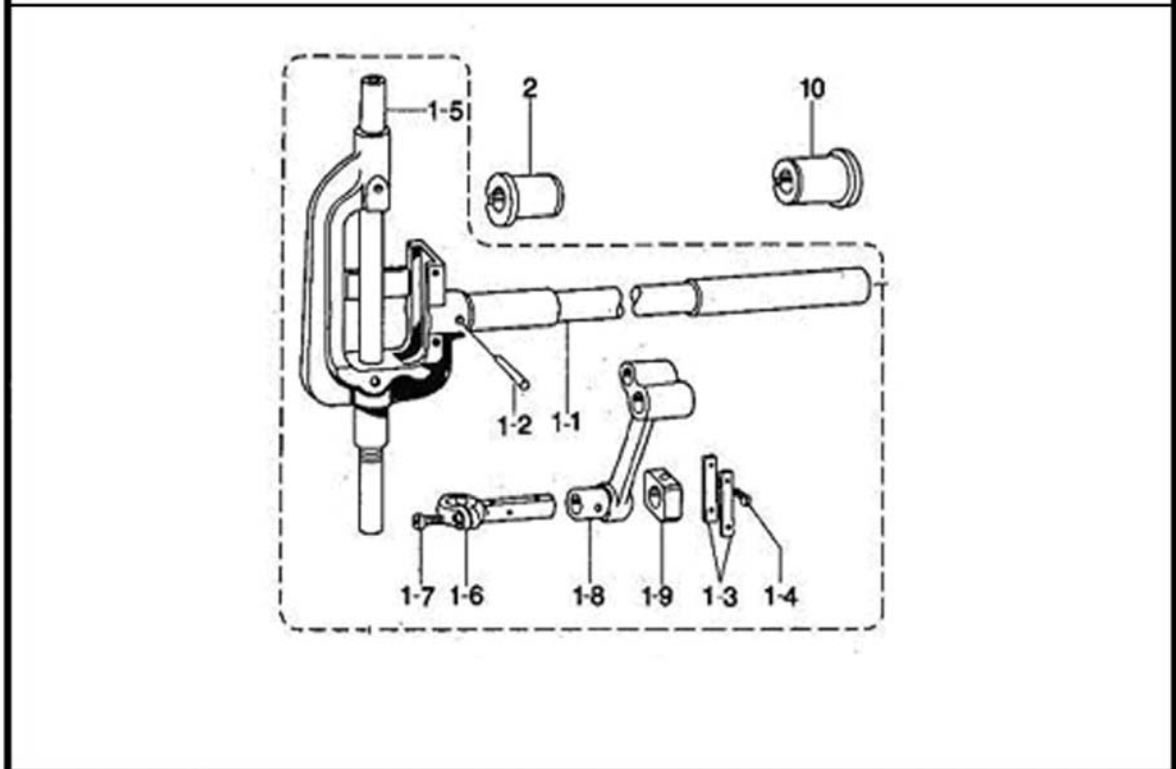
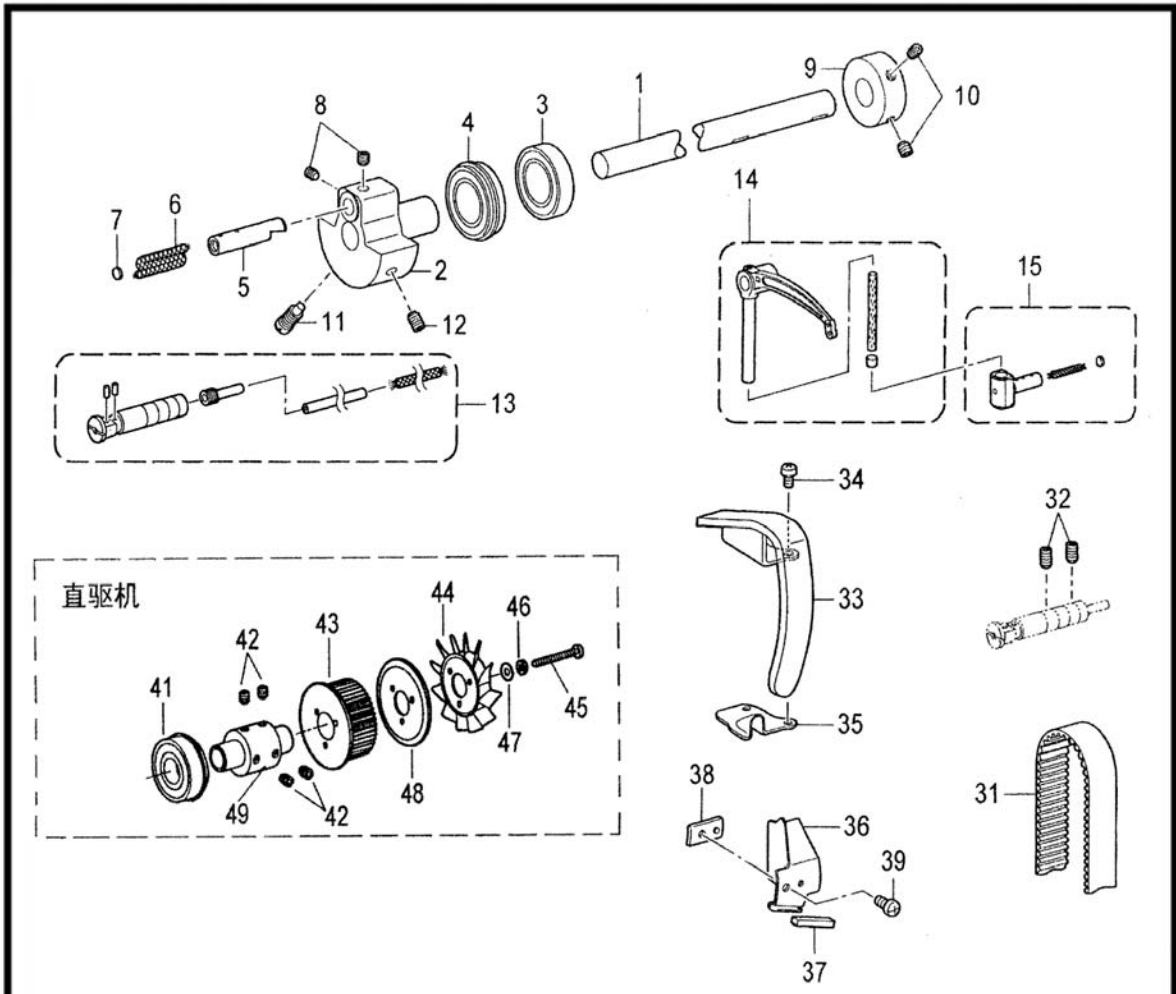
部件号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
二十三	4070112700	堆叠器	Stacker	1
二十四	4070113000	堆叠器组件	Stacker	1
二十五	4070113100	堆叠器连接臂	Stacker Connector Arm	1



二十六	机头 & 剪线机构	平缝自动开袋机
Group 26	HEAD&TENSION TRIMMER	FLAP POCKET MACHINE

二十六、机头&剪线机构

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	12926001	带槽销	Dowel pin	1
2	12926002	定位销	Positioning pin	1
3	12912001	面板	Face plate	1
4	12922001	橡皮塞 12.5	Rubber cap,12.5	2
5	S04028	螺钉 M5×8	Screw,pan M5×8	2
6	12912002	侧板	Rear cover	1
7	S04029	螺钉 M5×12	Screw,pan M5×12	7
8	40711008	油盘	Oil Plate	1
9	12422001	橡皮塞 15.5	Rubber cap,15.5	1
10	S04032	螺钉 M5×14	Screw,pan M5×14	2
19	12922001	橡皮塞 12.5	Rubber cap,12.5	1
20	12922001	橡皮塞 12.5	Rubber cap,12.5	2
22	11237001	警告标记	Safety label	1
23	S04028	螺钉 M5×8	Screw,pan M5×8	2
24	12912085	面板	Face plate	1
25	S04029	螺钉 M5×10	Screw,pan M5×10	1
26	12901301	马达罩	Motor cover	1
27	S04032	螺钉 M5×14	Screw,pan M5×14	3
28	12004002	切线杆(右)	Thread Timing Lever (R)	1
29	12004003	切线杆(左)	Thread Timing Lever (L)	1
30	120S11024	螺钉	Screw 4, 37×12	2
31	120S11025	螺钉	Stopper Screw 4, 76	2
32	12027002	切线杆弹簧	Thread Timing Lever Spring	2
33	101S11010	螺钉	Screw 3, 57×14	2
34	116S16004	螺钉	Nut 3, 57	2
35	40705009	右控线器	Thread Timing Conn.Rod (R)	1
36	40705010	左控线杆	Thread Timing Conn.Rod (L)	1
37	407S30028	盘头螺钉	Stud Screw 4, 37	1
38	407S12001	六角头螺钉	Bolt 4, 76×7	1
39	12028007	垫圈	Plain Washer 4, 76	2
40	12004004	移动刀杆	Movable Knife Lever	2
41	12008002	定位环	Set Collar	2
42	101S15002	螺钉	Set Screw 6, 35	4
43	12004005	移动刀支架	Movable Knife Bracket	2
44	120S11011	螺钉	Screw 3, 57×8	4
45	12027003	移动弹簧夹片	Bobbin Thread Holding Spring	2
46	120S11012	螺钉	Screw	4
47	12019001	移动刀	Movable Knife	2
48	120S13002	螺钉	Screw 4, 37	4
49	12019002	固定刀	Fixed Knife	2
50	120S11014	螺钉	Stud Screw 2, 38	4
51	40701107	支撑板	Arm positioner	1
52	407S16006	导向螺母	Nut	1
53	407S30029	螺栓	Screw	1



二十七 Group27	上轴机构 & 针杆机构 UPPER SHAFT&NEEDLE BAR	平缝自动开袋机 FLAP POCKET MACHINE
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二十七

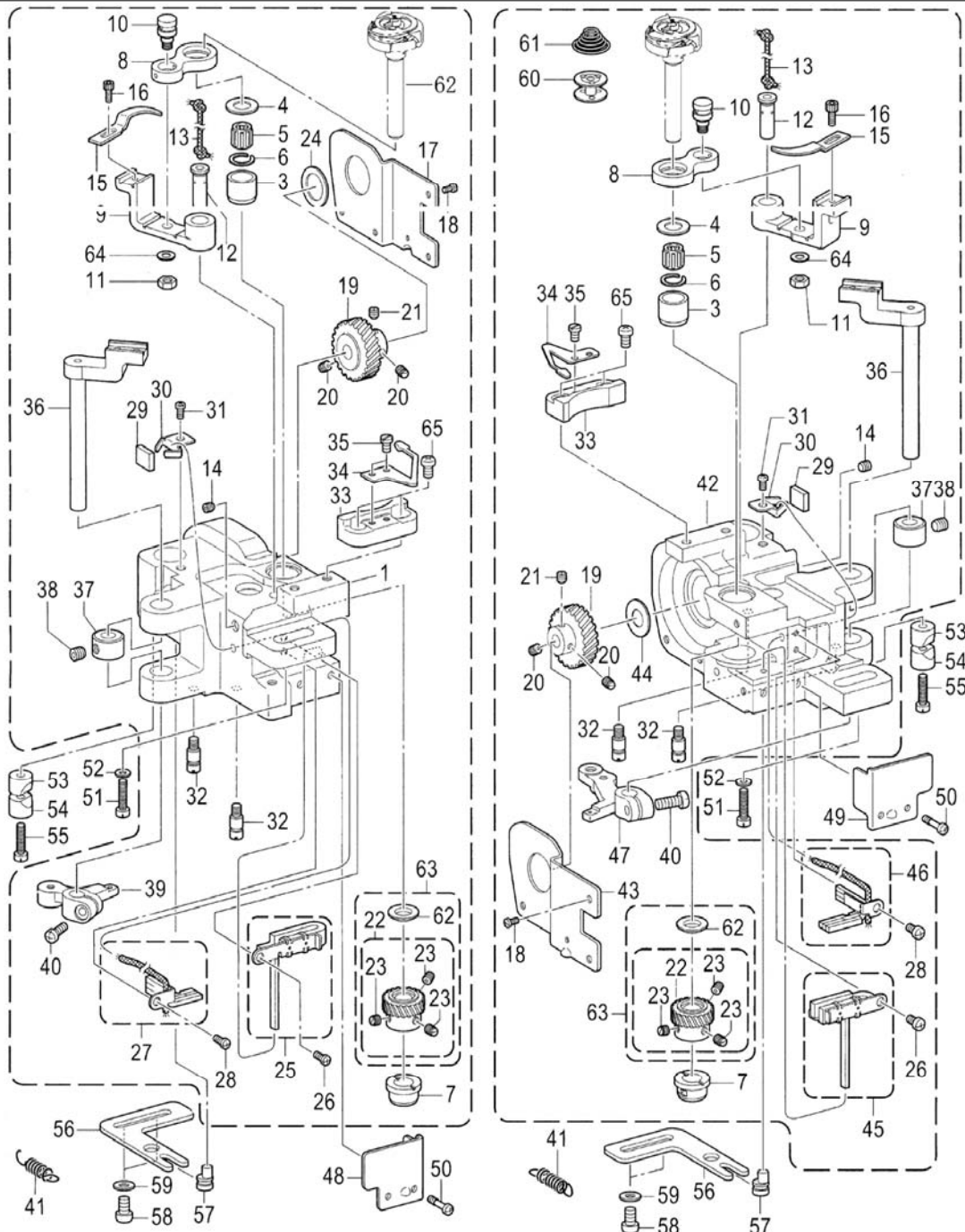
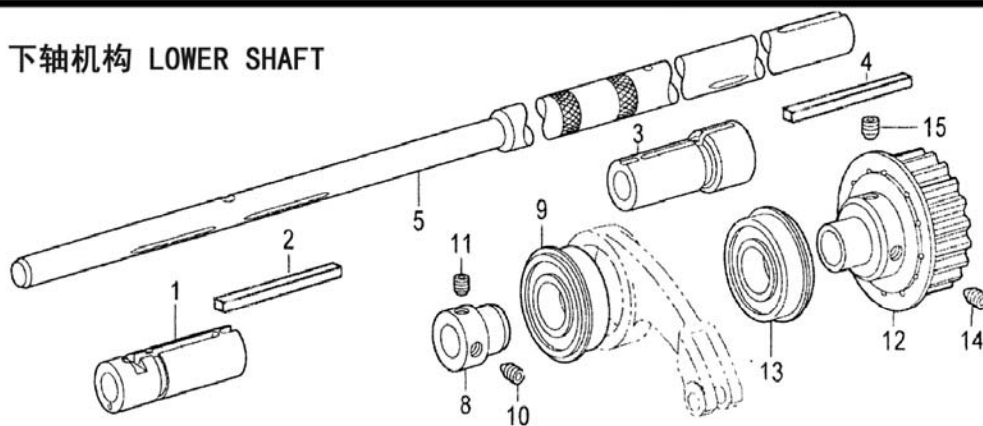
(一) 上轴机构 / UPPER SHAFT MACHANISM

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	12902301	上轴 ST	Upper shaft ,DD	1
2	12904001	针杆曲柄	Thread takeup crank	1
3	B04022	球轴承 6004ZZ	Ball bearing,6004ZZ	1
4	B10002	球轴承 6004ZZNR	Ball bearing,6004ZZNR	1
5	11626002	针杆曲柄轴	Crankshaft,NBAR	1
6	12923019	油线 6×6 L=60	Wick, 6×6 L=60	1
7	11626003	油线盖	Pusher	1
8	S10017	固定螺钉 M6×5	Set screw,socket(ft)M6×5	2
9	12908001	卷线驱动轮	Bobbin winder driving wheel	1
10	S10018	固定螺钉 M6×6	Set screw,socket(ft)M6×6	2
11	129S30005	螺钉 M8	Screw M8	1
12	S09017	螺钉 M6×10	Set screw,socket(ft)M6×10	1
13	1293800100	挑线杆支撑轴总组件	Thread takeup sshaft unit	1
14	1293800400	挑线杆 S3L 组件	Thread takeup lever assy,s3l	1
15	11626004	挑线杆接头滑块组件 2	Ttakeup slide block assy,2	1
31	12935003	同步皮带	Timing belt	1
32	S10024	螺钉 M6×10	Set screw,socket(ft)M6×10	2
33	12912004	挑线杆防护罩	Thread takeup lever cover	1
34	S04028	螺钉 M5×8	Screw,pan M5×8	2
35	12912005	防尘盖	Dust cover	1
36	1291207900	遮掩板	Shelter plate	1
37	12923001	油毡	Felt	1
38	12912006	遮掩板支座	Holder,shelter plate	1
39	S04028	螺钉 M5×8	Screw,pan M5×8	1
41	B10009	球轴承 6204ZZNR	Ball bearing,6204ZZNR	1
42	S10018	固定螺钉 M6×6	Set screw,socket(CP)M6×6	4
43	12935301	同步轮 UDD 组件	Timing pulley assy,U DD	1
44	12411002	叶轮	Fan	1
45	S04014	螺钉 M4×35	Screw,pan M4×35	3
46	W02002	弹簧垫圈	Spring washer	3
47	W01001	平垫圈 M4	Washer,plain M4	3
48	12903301	同步轮 U 法兰	Timing pulley flange	1
49	12903302	联轴器	Tiein	1

(二) 针杆机构 / NEEDLE BAR ROCKING MECHANISM

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	4070201900	针杆支架、摆轴组件	Needle Bar Rock Shaft Assembly	1
2	11603003	摆轴前轴套	Bush	1
10	40703019	轴套	Bush	1
	40703017	定轴销 1	Pin	1
	40703018	定轴销 2	Pin	1

下轴机构 LOWER SHAFT

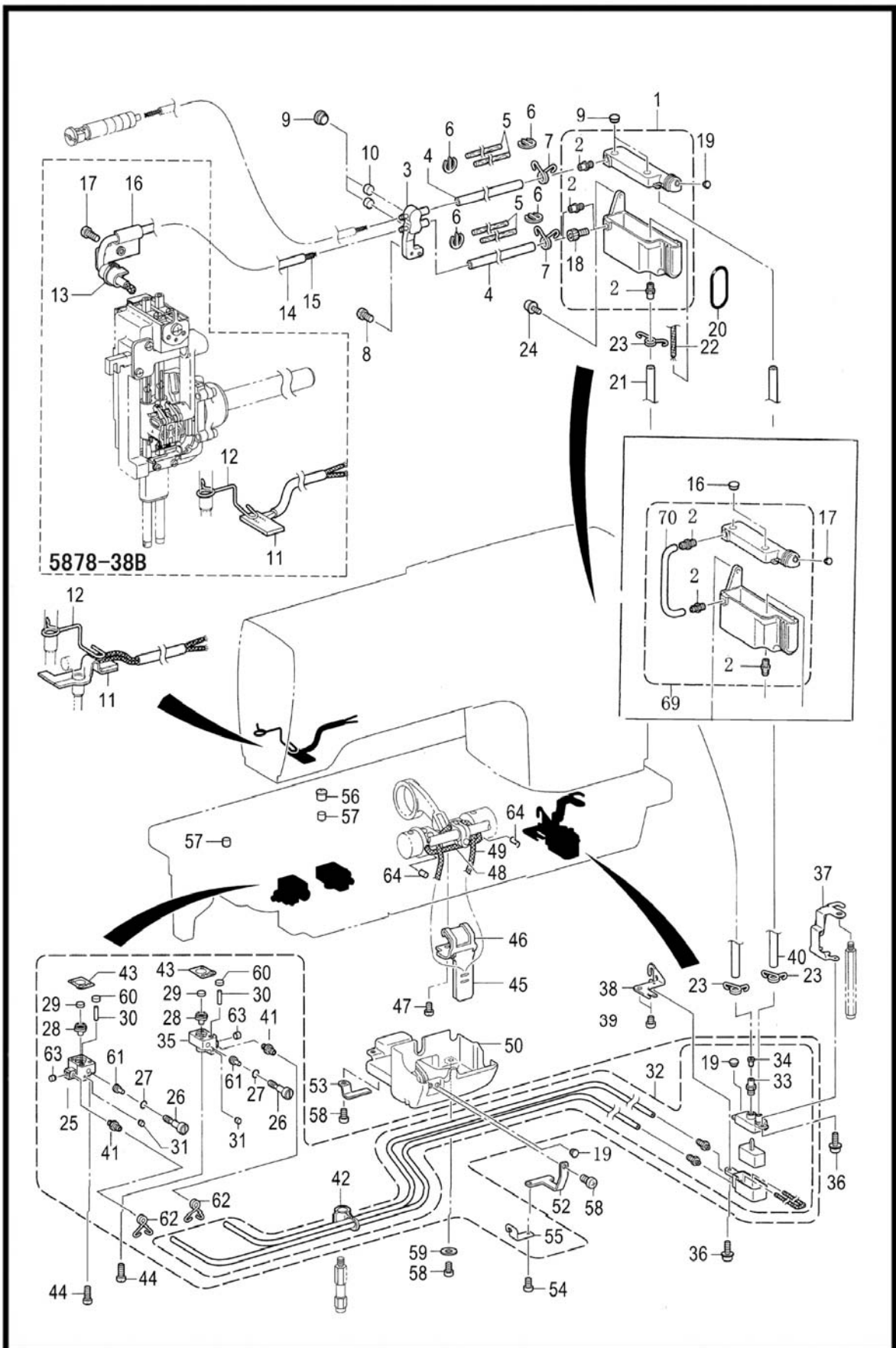


二十八 下轴机构 & 旋梭机构
Group28 LOWER SHAFT&ROTARY HOOK

平缝自动开袋机
FLAP POCKET MACHINE

二十八、

(一) 下轴机构 / LOWER SHAFT MECHANISM				
序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	12903011	旋梭基座轴套 L	Rotary hook base bush,L	1
3	12903012	旋梭基座轴套 R	Rotary hook base bush,R	1
5	12902010	下轴	Lower shaft	1
8	12903013	轴承套	Ball bearing bush	1
9	B10002	球轴承 6004ZZNR	Ball bearing,thrust 6004ZZNR	1
11	S09017	螺钉 M6×10	Set screw,socket(ft)M6×10	1
12	12935004	同步轮 D 组件	Timing pulley assy,D	1
13	B10001	球轴承 6204ZZNR	Ball bearing,thrust 6204ZZNR	1
14	S10020	固定螺钉 M6×10	Set screw,socket(ft)M6×10	1
(二) 旋梭机构 / ROTARY HOOK MECHANISM				
1	12918301	梭架(左)	Rotary hook base(L)	1
3	12903007	旋梭轴套 U	Rotary hook shaft bush	2
5	11624004	滚针轴承	Needle bearing	2
6	11629004	止动圈	Retaining ring	2
7	12903008	旋梭轴套 D	Rotary hook shaft bush	2
8	12905013	分线钩连杆	Opener link	2
9	12905014	分线钩杆	Opener lever	2
10	12902009	分线钩连杆轴	Shaft,Olink	2
64	12928008	平垫圈 S4.76	Washer,plain S 4.76	2
11	N01017	六角螺母 M5	Nut 1 M5	2
12	12926009	分线钩杆短轴	Olever shaft	2
15	11612014	分线钩	Opener	2
16	201S11009	螺钉 SM3.57×8	Bolt,socket SM3.57×8	2
17	12912024	旋梭基座盖 L	Rotary hook base cover,L	2
18	S04037	螺钉 M3×6	Screw,pan M3×6	8
19	12925003	螺旋齿轮(大)	Spiral gear	2
22	12925004	螺旋齿轮(小)	Pinion gear	2
23	S08005	螺钉 M6	Set screw,(ft)M6	6
25	1291202500	油毡组件 UL	Felt UL assy	1
26	S04035	螺钉 M4×6	Screw,pan M4×6	2
30	12912027	油毡架	Felt support	2
42	12918302	梭架(右)	Rotary hook base(R)	1
43	12912028	旋梭基座盖 R	Rotary hook base cover,R	1
44	12928010	垫圈	Specer	1
45	12912054	油毡架 UR	Felt support UR	1
48	12912031	旋梭基座盖 FL	Rotary hook base cover,FL	1
49	12912032	旋梭基座盖 FR	Rotary hook base cover,FR	1
50	129S30011	螺钉 M4×12	Screw, M4×12	4
56	12912033	调节板	Needlw upper positioning plate	2
57	12910004	调节轴	Needlw upper positioning shaft	2
60	11618001	梭芯	Bobbin	2
61	12918022	梭心簧	Bobbin Spring	2
62	1291801400	旋梭组件	Rotary hook assy	2
63	12918011	梭心套	Bobbin case assy	2



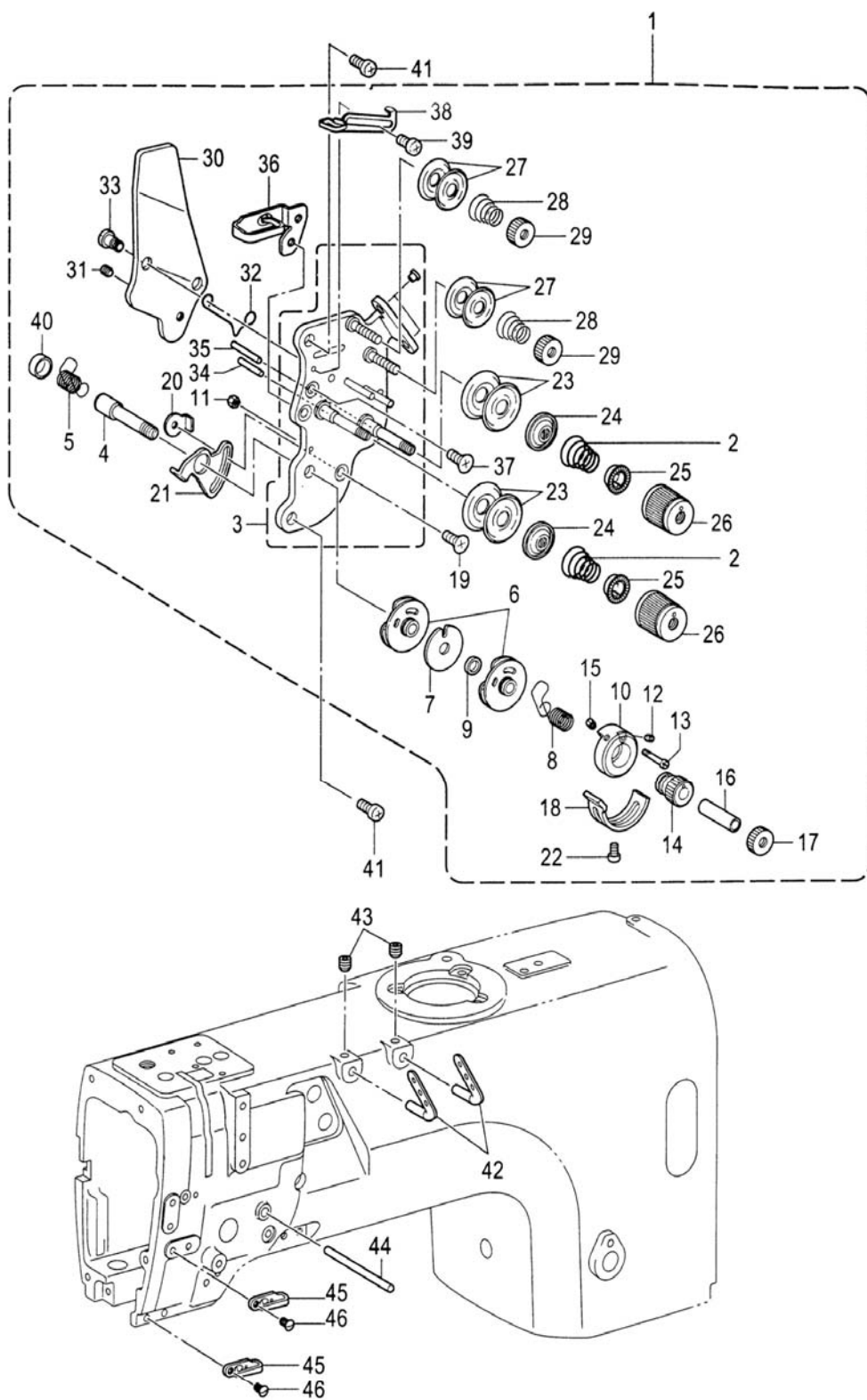
二十九
Group 29

润滑机构
LUBRICATE MECHANISM

平缝自动开袋机
FLAP POCKET MACHINE

二十九、润滑机构/ LUBRICATE MECHANISM

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	12911004	油罐组件	Oil tank assy	1
4	129S30009	供油口 8.6	Oil feeding pipe,8.6	3
5	S05079	螺栓 M8×12	Bolt,socket M8×12	1
6	12936002	油管接头	Oil terminal	1
7	12921006	维尼龙油管 L=135	Oil tube,L=135	1
8	12923009	油毡	Felt	2
9	S04028	螺钉 M5×8	Screw,pan M5×8	1
10	12922001	橡皮塞 12.5	Rubber cap,12.5	3
12	1292301100	油毡组件	Felt assy	1
13	12923019	油线 6×6 L=1100	Wick, 6×6 L=1100	1
14	12921006	油管 L=400	Oil tube,L=400	1
15	12912035	油毡压架	Felt support	1
16	11211005	电线夹 1.9×80	Fastening band 1.9×80	2
17	41222006	橡皮塞 8	Rubber cap,8	1
18	12922013	O 形圈 P38	O ring P38	1
19	12921003	维尼龙油管 L=210	Oil tube,L=210	1
20	12923019	油线 L=400	Wick,L=400	1
21	129S30016	螺栓(带垫圈)M5×10DB	Screw,pan(S/P washer)M5×10	2
22	12901007	集油器 L	Oil block,L	1
23	129S20004	油量调整螺栓	Oil adjusting screw	2
24	O01004	O 形圈 P4	O ring P4	2
25	12936003	油嘴管 2.5	Oil feeding pipe,2.5	4
26	12901008	集油器 R	Oil block,R	1
27	S04038	螺钉 M6×10	Screw,pan M6×10	3
30	12922008	旋梭轴垫片	Rotary hook shaft felt	2
31	12923012	油毡	Felt	2
32	12927020	油管夹	Tube clip	2
33	12922016	橡皮塞 6.3	Rubber cap,6.3	2
34	12922009	橡皮塞 4.2	Rubber cap,4.2	2
40	12911005	副油罐组件	Subtank assy	1
41	12922010	油门垫片	Valve packing	1
44	20123021	油线 L=1250	Wick,L=1250	1
45	129S30017	螺栓(带垫圈)M4×8DA	Screw,pan(S/P washer)M4×8	2
46	12912036	副油罐安装架 A	Subtank setting plate,A	1
47	12912037	副油罐安装架 B	Subtank setting plate,B	1
49	12921003	维尼龙油管 L=242	Oil tube,L=242	1
50	12912038	油管夹	Tube clip	5
51	12911006	油管固定夹	Tube support	1
52	12928011	旋梭台 D 垫片	Rotary hook base D packing	2
53	S04039	螺钉 M4×16	Screw,pan M4×16	5
55	12912039	油毡压架	Felt support	1
56	S04030	螺钉 M5×6	Screw,pan M5×6	1
58	12923018	油线 4×4 L=350	Wick,4×4 L=350	1
59	12911007	油盖	Oil cover	1
60	12912040	油管压架 A	Tube support,A	1



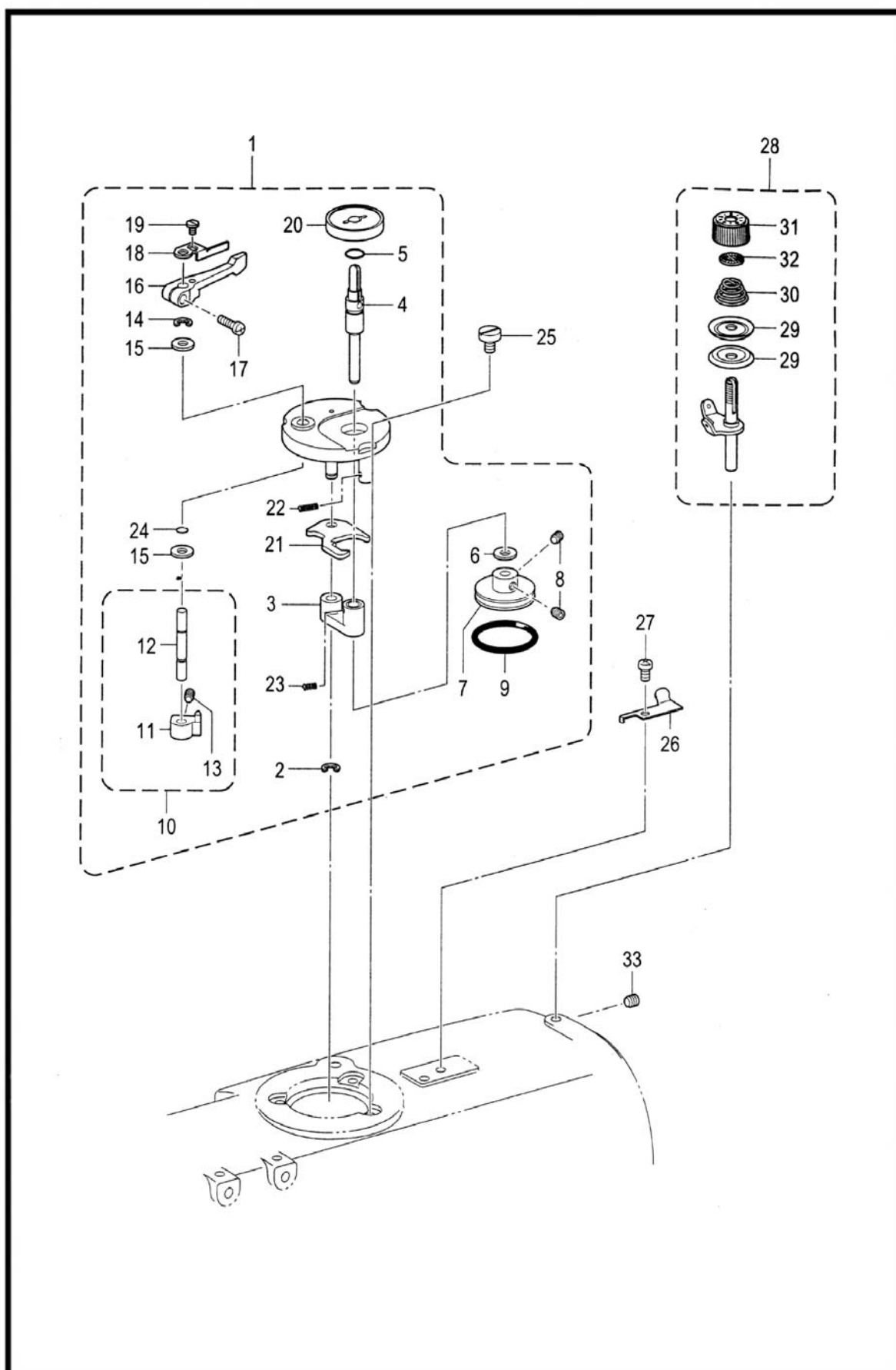
三十
Group30

过线压线机构
THREAD MECHANISM

平缝自动开袋机
FLAP POCKET MACHINE

三十、过线压线机构 / THREAD MECHANISM

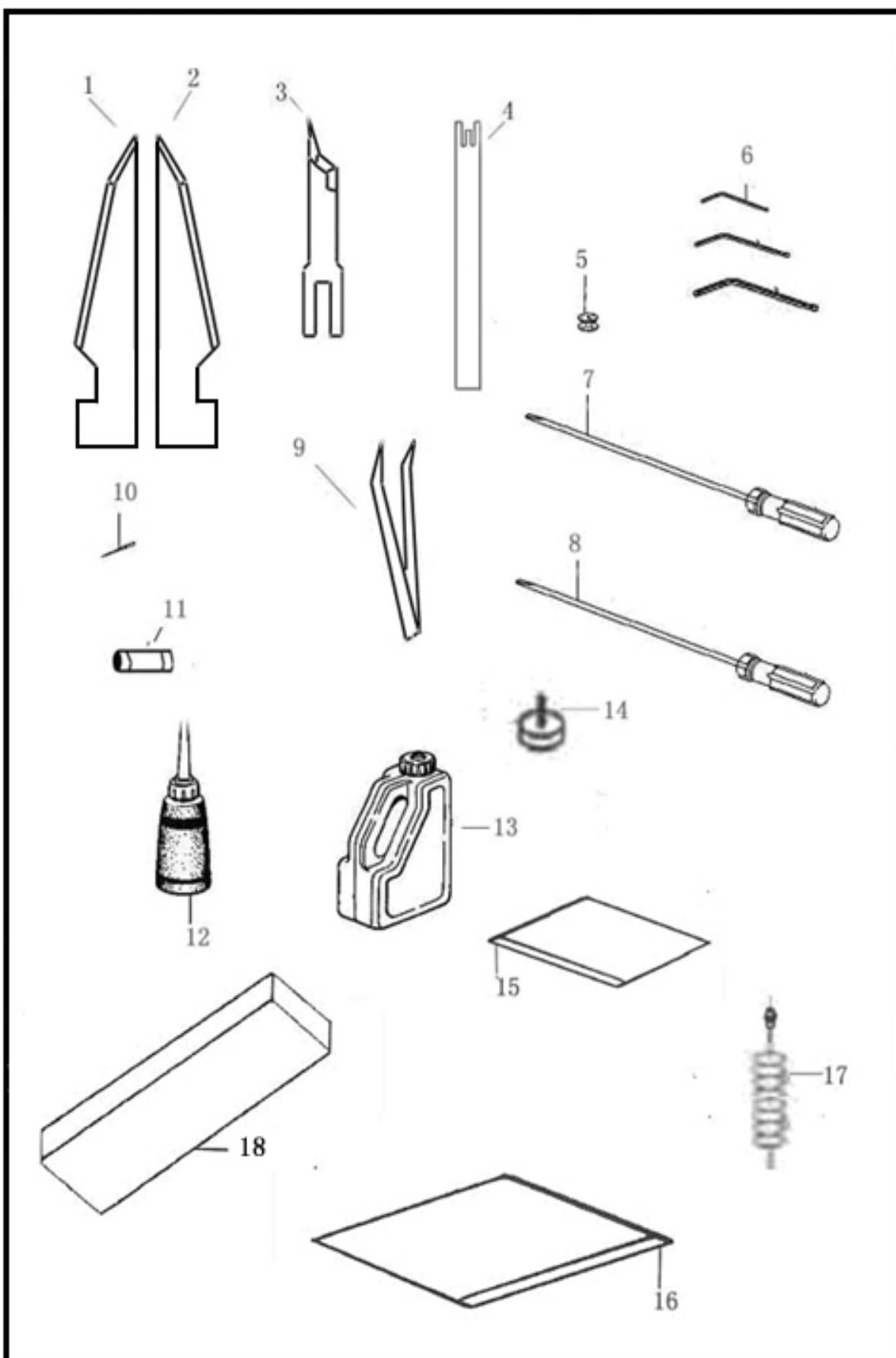
序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	1291300300	面线调节组件 3	Upper Thread Tension Assy, 3	1
2	12927008	弹簧 L	Tension Spring, L	2
3	12912043	调整台组件	Tension Plate Assy	1
4	12926010	调整短轴	Tension Stud	1
5	12927010	弹簧 L	Thread Takeup Spring,L	1
6	1291300500	导向组件	Guide Assy,T/Takeup Spring	2
8	12927011	弹簧 R	Thread Takeup Spring,R	1
9	12903014	轴套	Collar	1
10	12908006	定位圈	Stopper Support	1
12	129S15006	螺钉 M3.5	Set screw,(cp)M3.5	1
13	129S11008	固定螺栓	Spring guide set screw	1
14	12913006	调节旋钮	Adujusting thumb	1
15	129S15006	螺钉 M3.5	Set screw,(cp)M3.5	1
16	12903015	轴套	Collar	1
17	129S30018	调线螺母	Tension nut	1
18	12912044	弹簧限位板	Stopper	1
19	129S17004	螺钉 M3.5×6	Screw,flat M3.5×6	1
20	12912084	定位螺钉 M3.5	Nut,whirlstop M3.5	1
21	12912045	限位板	Stopper	1
22	129S30026	螺钉 M3.5×5	Screw,pan M3.5×5	1
23	12913007	夹线盘	Disc,tension	4
24	12913008	夹线压盘	Tension disc presser	2
25	12911008	调节弹簧垫圈	Wacher	2
26	129S30019	调节螺母	Tension nut	2
27	12928013	小夹线垫片	Thread guide disc	4
28	12927012	小夹线弹簧 A	Pretension spring,A	2
29	129S30012	夹线螺母	Tension nut	2
30	12913009	松线板	Tension releade plate	1
32	12927013	松线弹簧	Treleadw spring	1
33	129S30020	段螺钉 M3.5	Shoulder screw,M3.5	2
34	12926011	松线销 L	Tension release pin,L	1
35	12926012	松线销 R	Tension release pin,R	1
36	12912046	线导向 U	Thread guide,U:arm	1
37	129S17004	螺钉 M3.5×6	Screw,flat M3.5×6	2
38	12912047	线调整	Thread quantity adjust	1
40	12912048	线导向 D	Thread guide,D:arm	1
41	11623022	过线钩油毡	Felt	1
43	12913010	三眼线勾	Thread retainer	2
44	S10019	螺钉 M6×6	Set screw,socket(ft)M6×6	2
45	12902011	松线轴	Bar,tension release	1
46	12912049	线导向 M	Thread guide,M:arm	1



三十一	绕线机构	平缝自动开袋机
Group31	BOBBIN WINDER MECHANISM	FLAP POCKET MACHINE

三十一、绕线机构 / BOBBIN WINDER MECHANISM

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	12931005	卷线器组合件	Bobbin Winder Unit	1
2	H05012	挡圈 E4	Retaining Ring,E4	1
3	1290100500	卷线轴基座组件	BWinder Shaft Support Assy	1
4	12902012	卷线轴	Bobbin Winder Shaft	1
5	O01008	O 形圈 P9	O Ring,P9	1
6	12928021	平垫圈 S6	Washer,Plain S6	1
7	12935005	卷线轮	Bobbin Winder Wheel	1
8	S09019	螺钉 M5×5	Set Screw,Socket(FT)M5×5	2
9	12922014	橡皮垫圈 29	Rubber Ring,29	1
10	1291000600	梭芯夹凸轮组件	Bobbin Presser Cam Assy	1
11	12910007	梭芯夹凸轮	Bobbin Presser Cam	1
12	12902013	梭芯夹轴	Bobbin Winder Arm Shaft	1
13	S09019	螺钉 M5×5	Set Screw,Socket(FT)M5×5	1
14	H05012	挡圈 E4	Retaining Ring,E4	1
15	12928021	平垫圈 S6	Washer,Plain S6	2
16	12904005	梭芯压臂柄	Bobbin Presser Arm	1
17	S04040	螺钉 M4×12	Screw,Pan M4×12	1
18	12912050	梭芯夹	Bobbin Presser	1
19	129S11007	螺钉 M4×5	Screw,M4×5	1
20	12911009	梭芯座	Bobbin Support	1
21	12912051	卷线杠杆	Bobbin Winder Lever	1
22	12927014	弹簧	Spring	1
23	12927015	弹簧	Bobbin Winder Base Spring	1
24	12922015	O 形密封圈	O Ring,SS5	1
25	129S11006	固定螺钉	Bobbin Winder Fixed Screw	3
26	12919001	切刀	Knife	1
27	S04030	螺钉 M5×6	Screw,Pan M5×6	1
28	1291301100	卷线器夹线组件	Bobbin Winder Tension Assy	1
29	12913007	夹线盘	Disc, Tension	2
30	12927016	夹线弹簧	Tension Spring	1
31	129S30013	压线螺母	Tension Nut	1
32	12928014	止动垫圈	Washer	1
33	S09019	螺钉 M5×5	Set Screw,Socket(FT)M5×5	1



三十二
Group 32

附属部件
ACCESSORIES

平缝自动开袋机
FLAP POCKET MACHINE

三十二、附属部件 / ACCESSORIES

序号 NO.	件 号 CODE	名 称	NAME OF PARTS	用量 QTY
1	40719016	左角刀	Knife 10-12	2
2	40719017	右角刀	Knife 10-12	2
3	40719007	中刀	Center Knife	4
4	40712010	单/双贴边	Double weit	1
5	40718001	梭芯	Bobbin	4
6	4073100600	内六角扳手组件	Hwxagonal Wrench	1
7	10131002	一字螺丝刀	Screw Driver	1
8	10131005	十字螺丝刀	Screw Driver	1
9	20131051	镊子	Forceps	1
10	40717001	机针	Needle	10
11	61700003	保险丝	Fuse	2
12	20131038	小油壶	Oiler Assy	1
13	11631009	油壶	Oil tank	1
14	40731001	脚轮	Foot Holder	5
15	40731003	说明书	User Manual	1
16	40731002	塑料包装袋	Package	1
17	40721001	螺旋气管	Tube	1
18	1013100700	线架组件	Spool Rest Rod Assembly	1