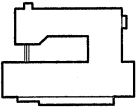
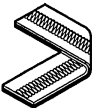
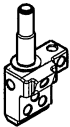
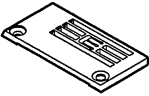
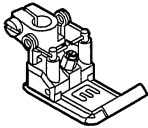
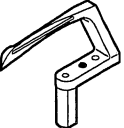
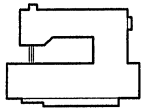
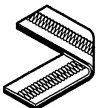
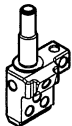
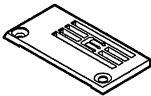
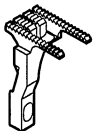
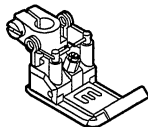
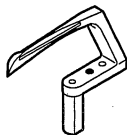
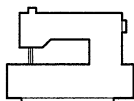
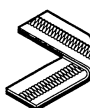
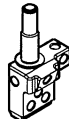
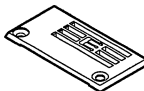
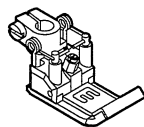
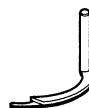


SIRUBA GAGE PARTS LIST		Series			Remark					Page	Date
		F007K F858K								1 / 3	2016/5/3
											
MODEL		SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	SPREADER	NEEDLE	
機 型		規 格	針 座	針 板	主送具	差送具	壓 具	勾 針	上 叉	使用針	
F007K F858K	W121/FHA	240 248 356 364	M5240 M5248 M5356 M5364	E1534 E1535 E1836 E1837	D1206P D1207P	H1258 H1259	P2544A-A P2545A-A P2445-A P2445-A1	ME28	MH41	UYX128GAS#10	
	W122/FHA	240 248 356 364	M5240 M5248 M5356 M5364	E1524 E1525 E1826 E1827	D1206P D1207P	H1258 H1259	P2544A-A P2545A-A P2445-A P2445-A1	ME28	MH41	UYX128GAS#10	
	W122/FHA/UTK	240 248 356 364	M5240 M5248 M5356 M5364	E1524 E1525 E1826 E1827	D1206P D1207P	H1258 H1259	P2544A-A P2545A-A P2445-A P2445-A1	ME28	MH41	UYX128GAS#10	
	U122/FP	232	M5232	E1623	D1206P	H1257	P4011-A	ME28	—	TVX5#14	
	W123/FHA	240 248 356 364	M5240 M5248 M5356 M5364	E1514 E1515 E1816 E1817	D1206P D1207P	H1258 H1259	P2544A-A P2545A-A P2445-A P2445-A1	ME28	MH41	UYX128GAS#10	
	W162/FHA	356 364	M5356 M5364	E1846 E1847	D1207P	H1259	P2445-A P2445-A1	ME28A	MH41	TV*5#14~16	
	W222/FQ	232 240 248 356 364	M5232 M5240 M5248 M5356 M5364	E3023 E3024 E3025 E3326 E3327	D1215 D1215 D1215 D1216 D1216	H1261 H1261 H1261 H1262 H1262	P1813K-A P1814K-A P1815K-A P2116K-A P2117K-A	ME28	MH41	UYX128GAS#10	

SIRUBA MODEL COMPARE LIST		Series			Remark					Page	Date
		F007K F858K								2 / 3	2016/5/3
											
MODEL		SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	SPREADER	NEEDLE	
機 型		規 格	針 座	針 板	主送具	差送具	壓 具	勾 針	上 叉	使用針	
F007K F858K	U222/FQ	240 248 356 364	M5240 M5248 M5356 M5364	E3024 E3025 E3326 E3327	D1215 D1215 D1216 D1216	H1261 H1261 H1262 H1262	P2314K-A P2315K-A P2616K-A P2617K-A	ME28	—	UYX128GAS#10	
	W222/FFD(FFP)	240 248 356 364	M5240 M5248 M5356 M5364	E3024 E3025 E3326 E3327	D1215 D1215 D1216 D1216	H1261 H1261 H1262 H1262	P1814K-A P1815K-A P2116K-A P2117K-A	ME28	MH41	UYX128GAS#10	
	U222/FFD(FFP)	240 248 356 364	M5240 M5248 M5356 M5364	E3024 E3025 E3326 E3327	D1215	H1261	P2314K-A P2315K-A P2616K-A P2617K-A	ME28	—	UYX128GAS#10	
					D1216	H1262					
	W222/FSM	240-4 248-4 364-4	M5240P M5248P M5364P	E3724 E3725 E3727	D1516	H1262	P2714-A P2715-A P2717-A	ME28	—	UYX128GAS#10	
	W322/FDC	356 364	M5356 M5364	E4826K E4827K	D1207P	H1359K	P2445-A P2445-A1	ME28	MH41	UYX128GAS#10	
	W322/FDE	356 364	M5356 M5364	E4836K E4837K	D1207P	H1459-E	P2445-A P2445-A1	ME28	MH41	UYX128GAS#10	
	W512/FFC(FE)	240 248 356 364	M5240 M5248 M5356 M5364	E1524 E1525 E1826 E1827	D1206P D1206P D1207P D1207P	H1258 H1258 H1259 H1259	P2914-A P2915-A P3216-A P3217-A	ME28	MH41	UYX128GAS#10	
	U512/FFC(FE)	240 248 356 364	M5240 M5248 M5356 M5364	E1524 E1525 E1826 E1827	D1206P D1206P D1207P D1207P	H1258 H1258 H1259 H1259	P3414-A P3415-A P3716-A P3717-A	ME28	—	UYX128GAS#10	

SIRUBA GAGE PARTS LIST		Series			Remark					Page	Date
		F007K F858K								3 / 3	2016/5/20
											
MODEL		SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	SPREADER	NEEDLE	
機 型		規 格	針 座	針 板	主送具	差送具	壓 具	勾 針	上 叉	使用針	
F007K F858K	W522/FR	232 240 248 356 364	M5232 M5240 M5248 M5356 M5364	E6023 E6024 E6025 E6326 E6327	D2221 D2221 D2221 D2222 D2222	H2267K H2267K H2267K H2268K H2268K	P2813K-A1 P2814K-A1 P2815K-A1 P3116K-A1 P3117K-A1	ME28	MH41	UYX128GAS#10	
	W522/FR/FQS	232 240 248	M5232 M5240 M5248	E6023R E6024R E6025R	D2221	H2267R	P1813R-A P1814R-A P1815R-A	ME28	MH41	UYX128GAS#10	
	U613/FBP	256 264	M5356 M5364	E1836L E1837L	D1207P	H1259	P4000-A P4001-A	ME28	—	TVX5#14~18	
	U712	264	M5264	E5827	D5207	H5259	P4117-A	FS03/04	—	DVX43#11~16	
	U712/FSP	264	M5264	E5827	D5207	H5259	P5117-A (成品寬10mm用)	FS03/04	—	DVX43#11~16	
	U712/FSR	264	M5264	E5927	D5307	H5359	P4217-A	FS03/04	—	DVX43#12~14	
	U712/FSS	496 4111	M5496 M5411	E5496 E5411	D5411	H5411	P5120-A1 (成品寬12mm用) P5121-A1 (成品寬14mm用)	FS03/04	—	UYX128GAS#10	
	U712A/FSP	264	M5264	E5827	D5207	H5259	P5118-A (成品寬12mm用)	FS03/04	—	DVX43#11~16	
	W722/FY	388	M4388	E6828	D6207	H6259	P6117-A	FS03/04 /FY02	FY09	TV*7#12	
	W922/FW(FWP)-5	456 460 464	M5456K M5460K M5464K	E1828Q E1838Q E1848Q	D1207Q	H1259Q	P2428K-A P2438K-A P2448K-A	FW28D	MH41	SM1014B#10 (MY1014B#70, SY7256)	
	W922/FW(FWP)-4	456 460 464	M5456K M5460K M5464K	E1828 E1838 E1848	D1207P	H1259	P2428P-A P2438P-A P2448P-A	FW28D	MH41	SM1014B#10 (MY1014B#70, SY7256)	

SIRUBA

PARTS LIST

Series

F007K
F858K

Parts Group

MA-K

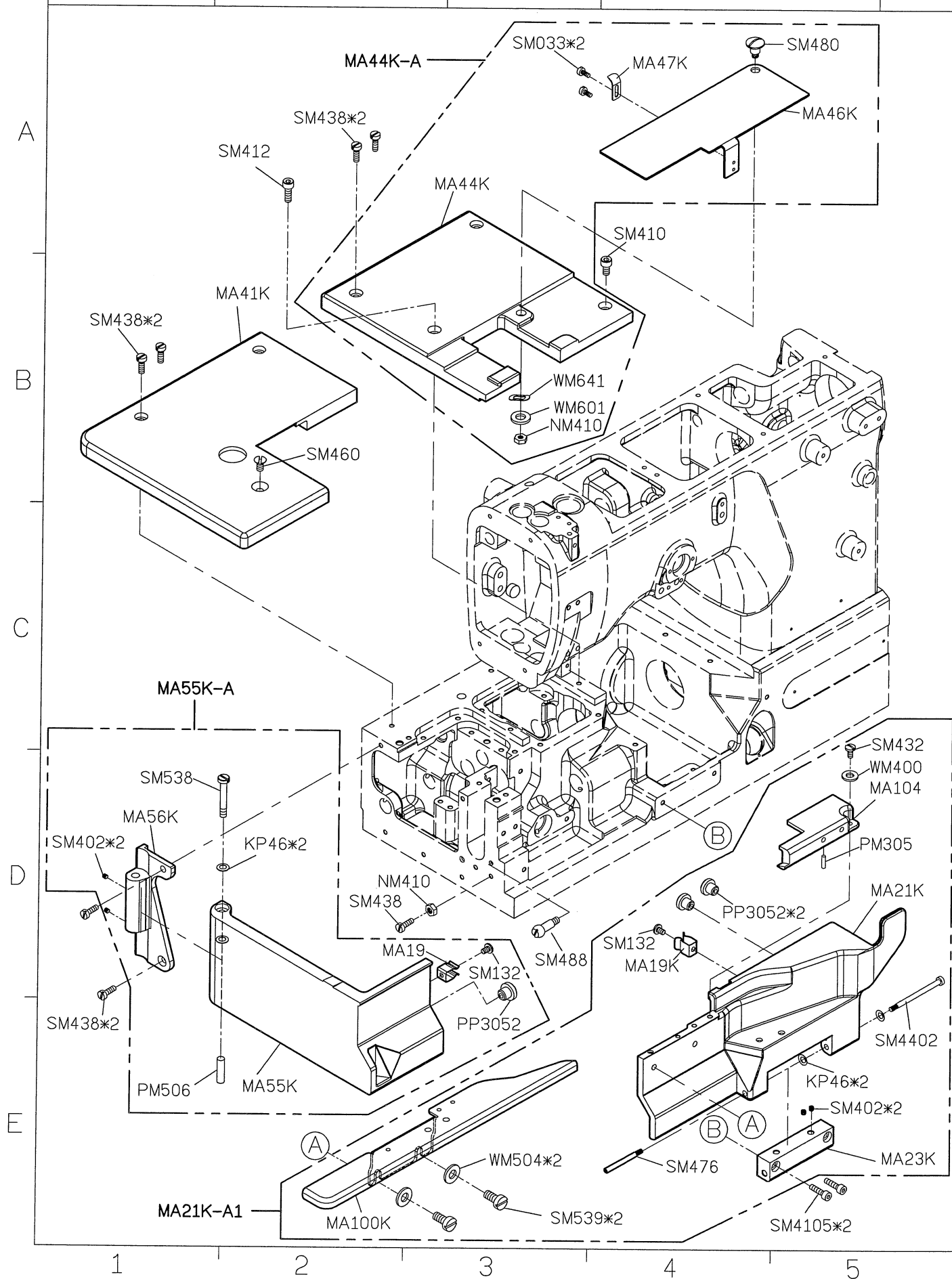
Subclass / Remark

Page

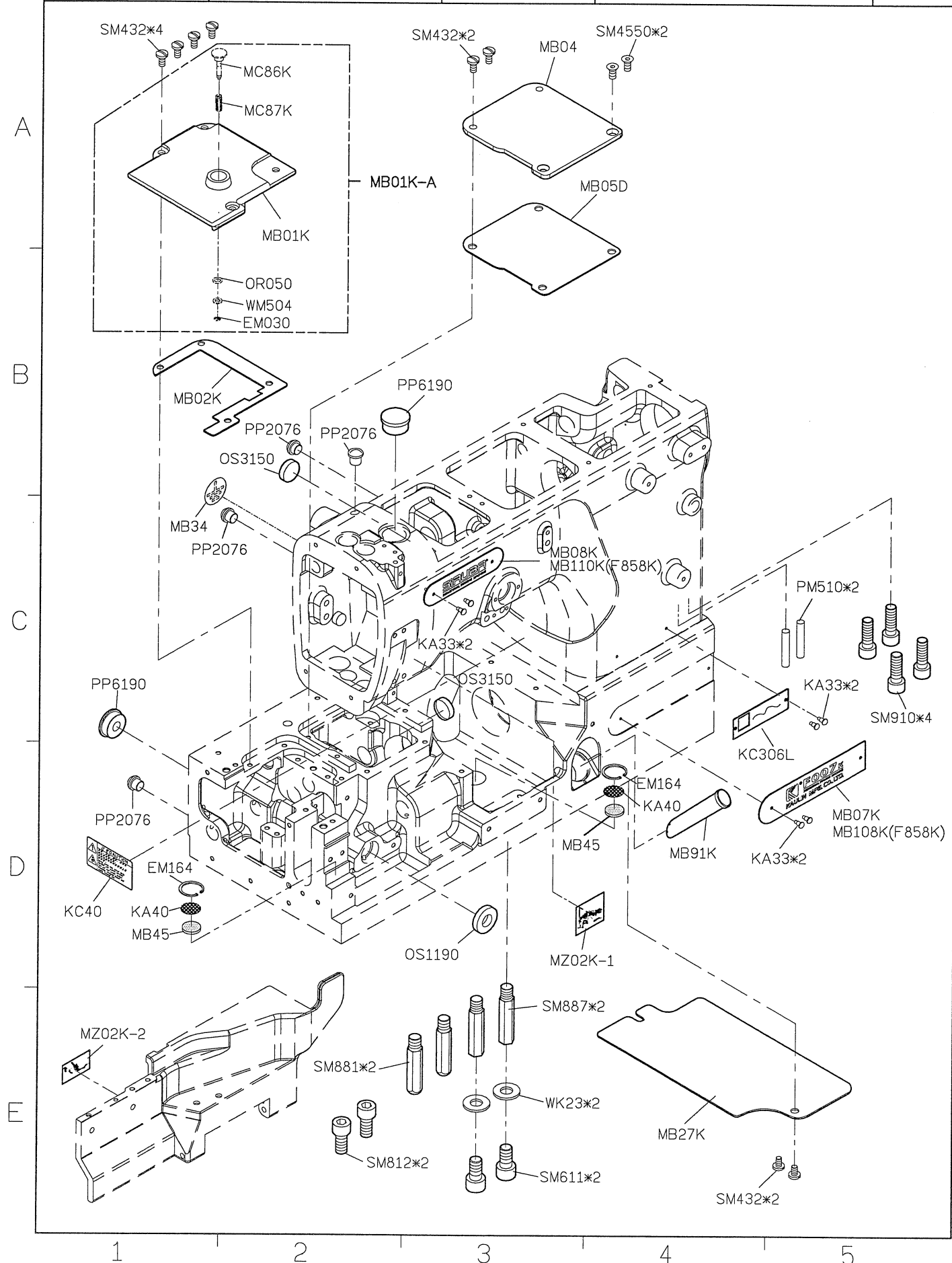
2/2

Date

2016/4/8



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	MB-K		1/4
	F858K			Date
				2016/7/5



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	MB-K	For Direct-Drive Motor(H牌)	2/4
			#For Pneumatic Automatic	Date
			%For Electric Automatic	2016/7/6

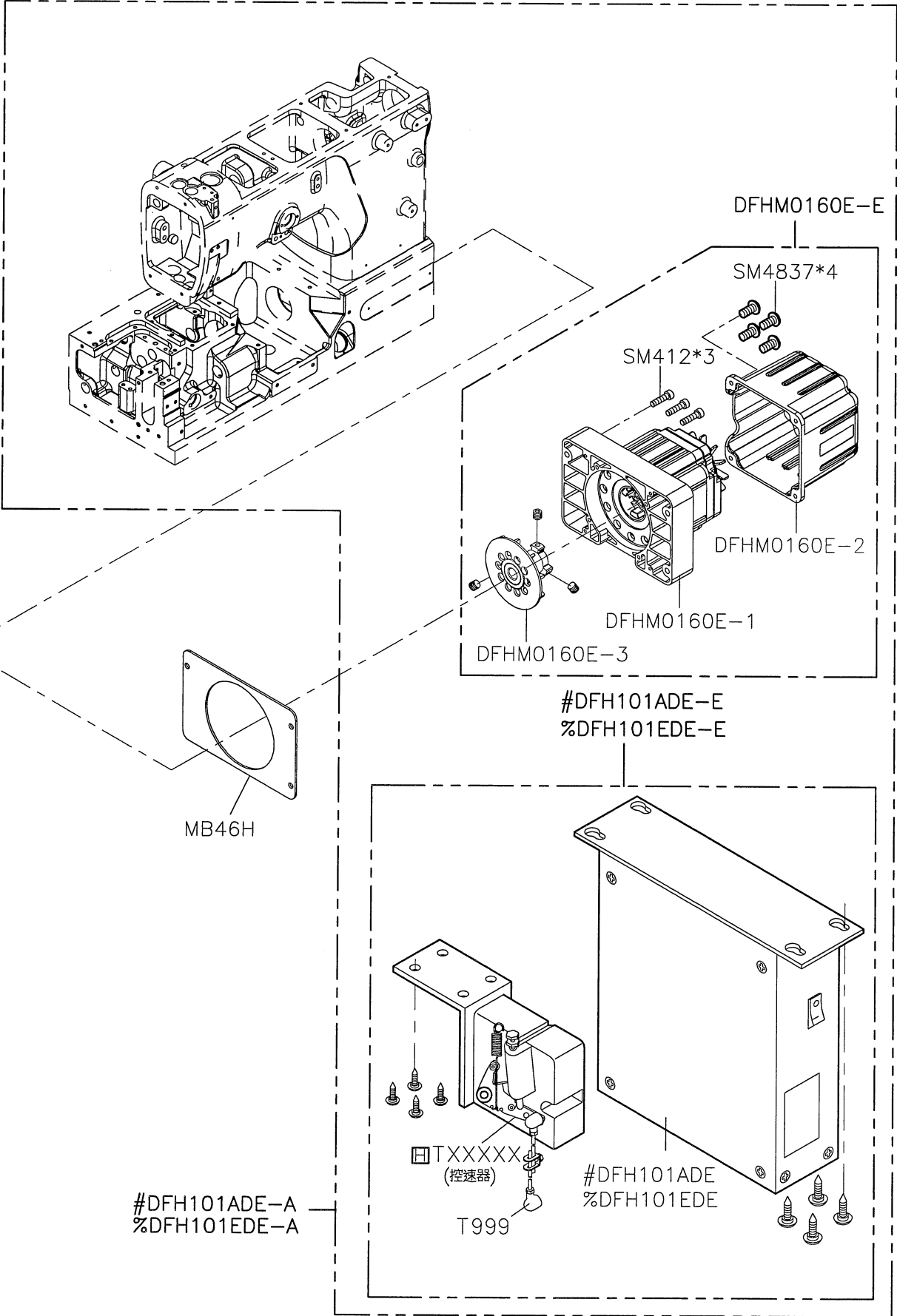
A

B

C

D

E



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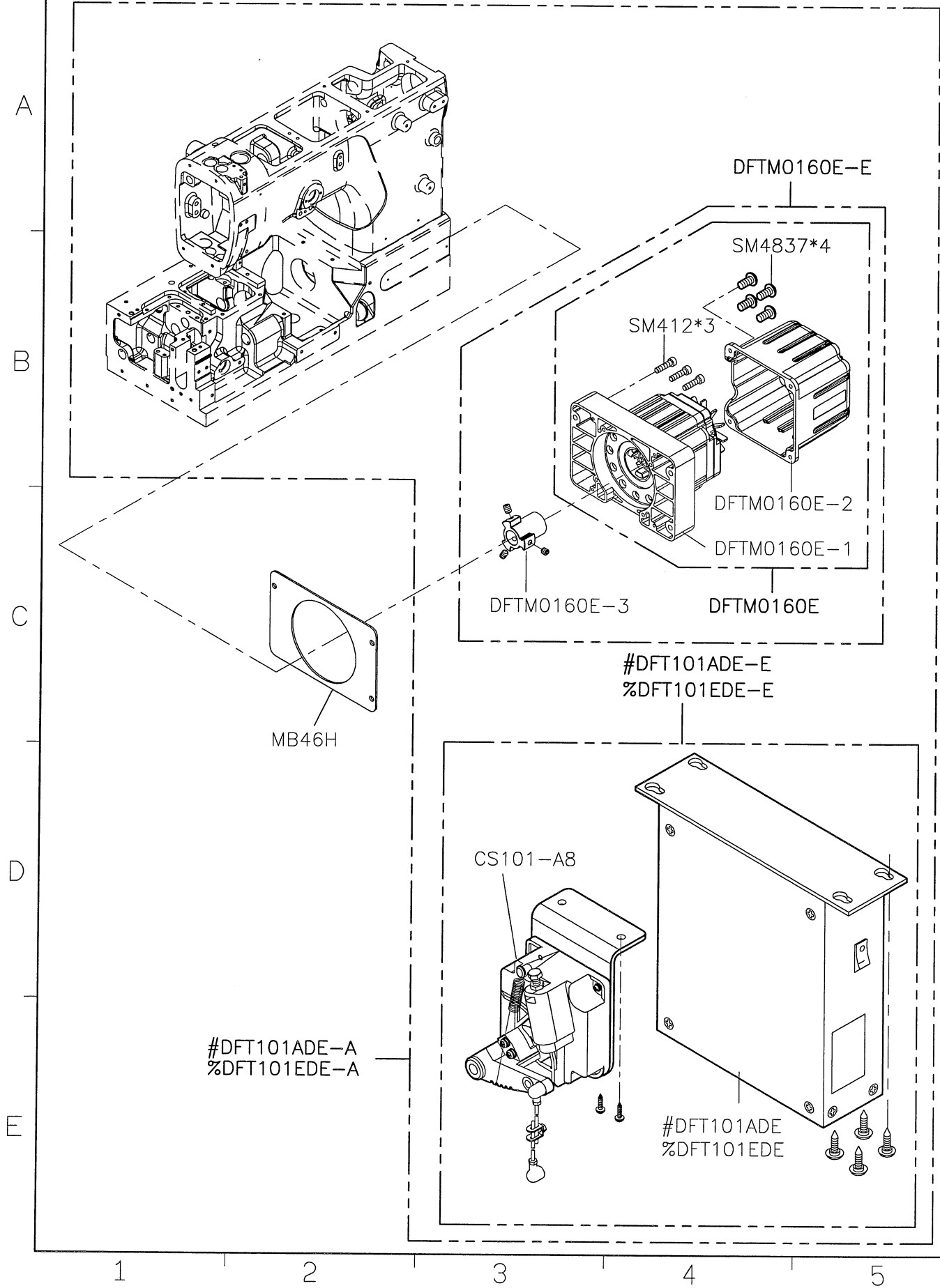
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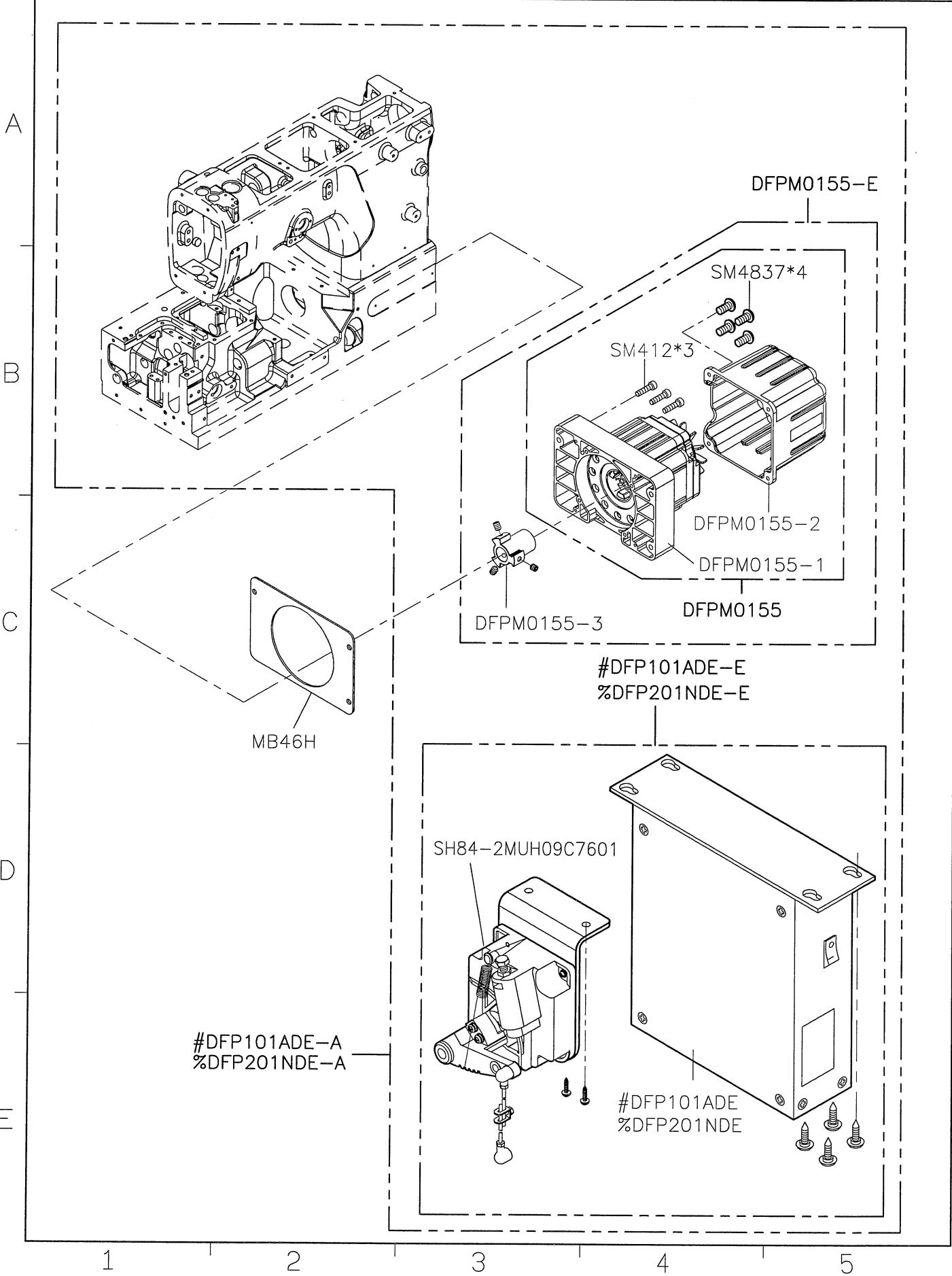
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5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	MB-K	For Direct-Drive Motor(T牌) #For Pneumatic Automatic %For Electric Automatic	3/4
				Date
				2016/7/6



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	MB-K	For Direct-Drive Motor(P牌) #For Pneumatic Automatic %For Electric Automatic	4/4
				Date
				2016/7/6



SIRUBA

PARTS LIST

Series

F007K
F858K

Parts Group

MC-K

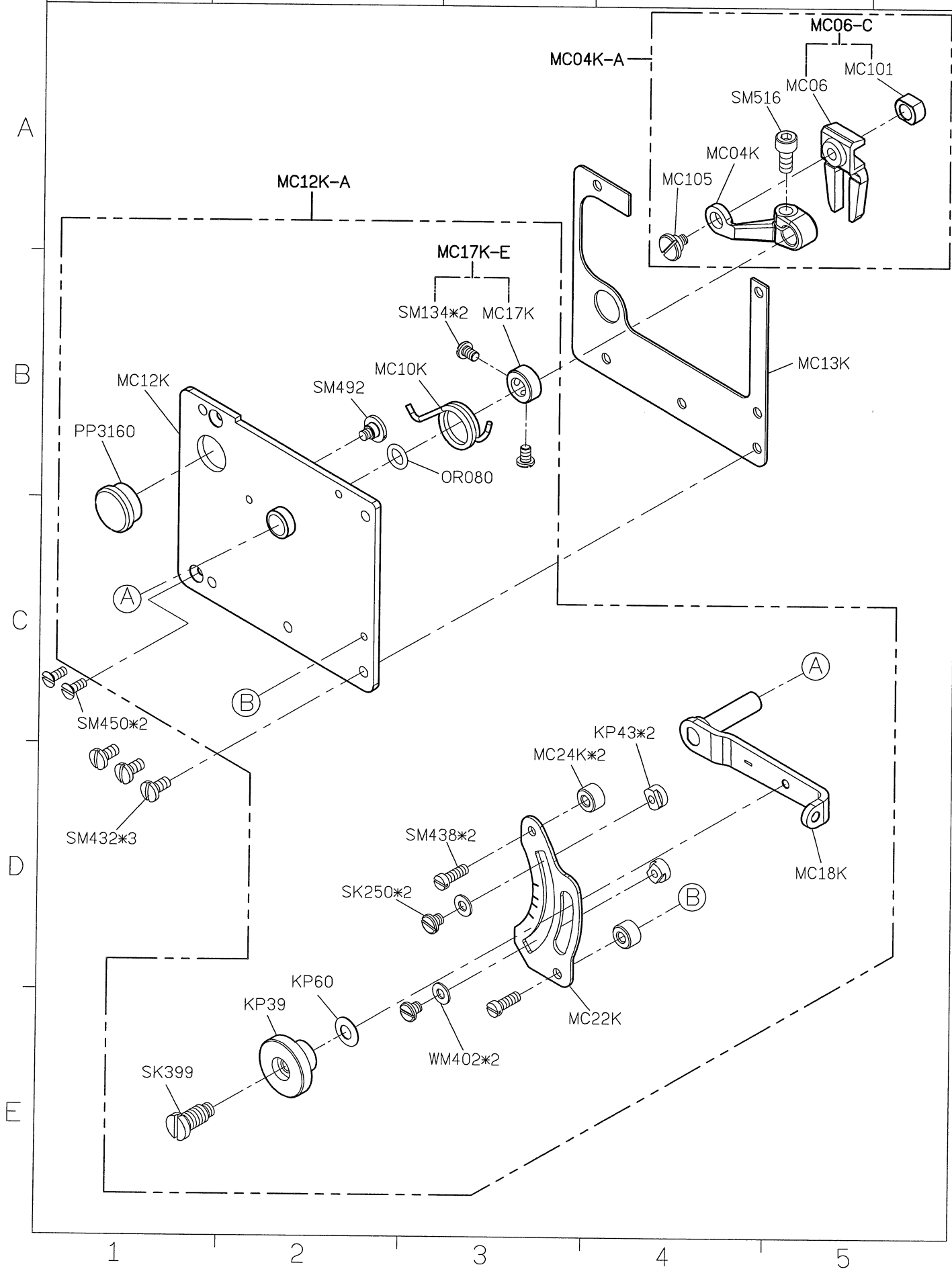
Subclass / Remark

Page

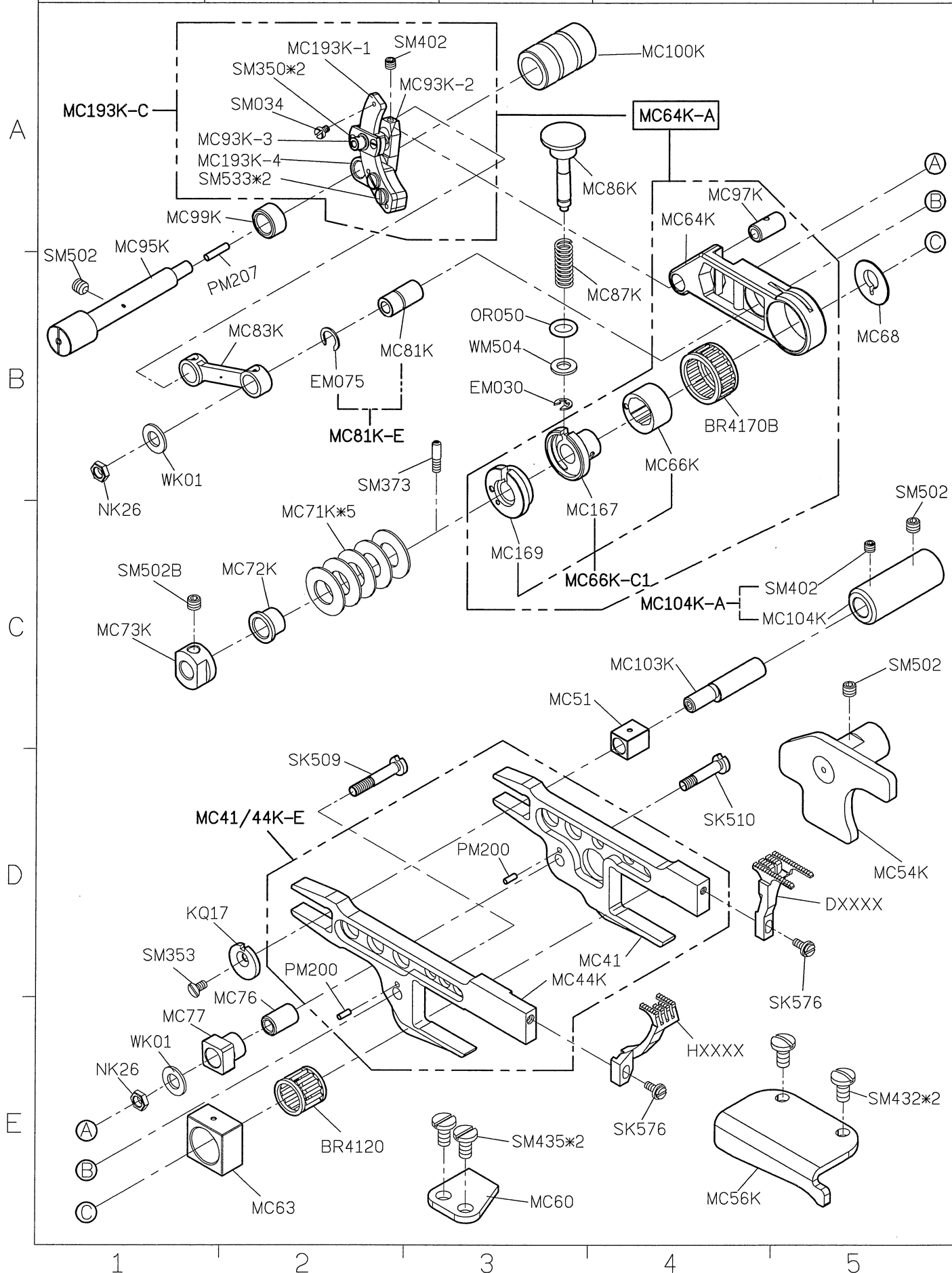
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Date

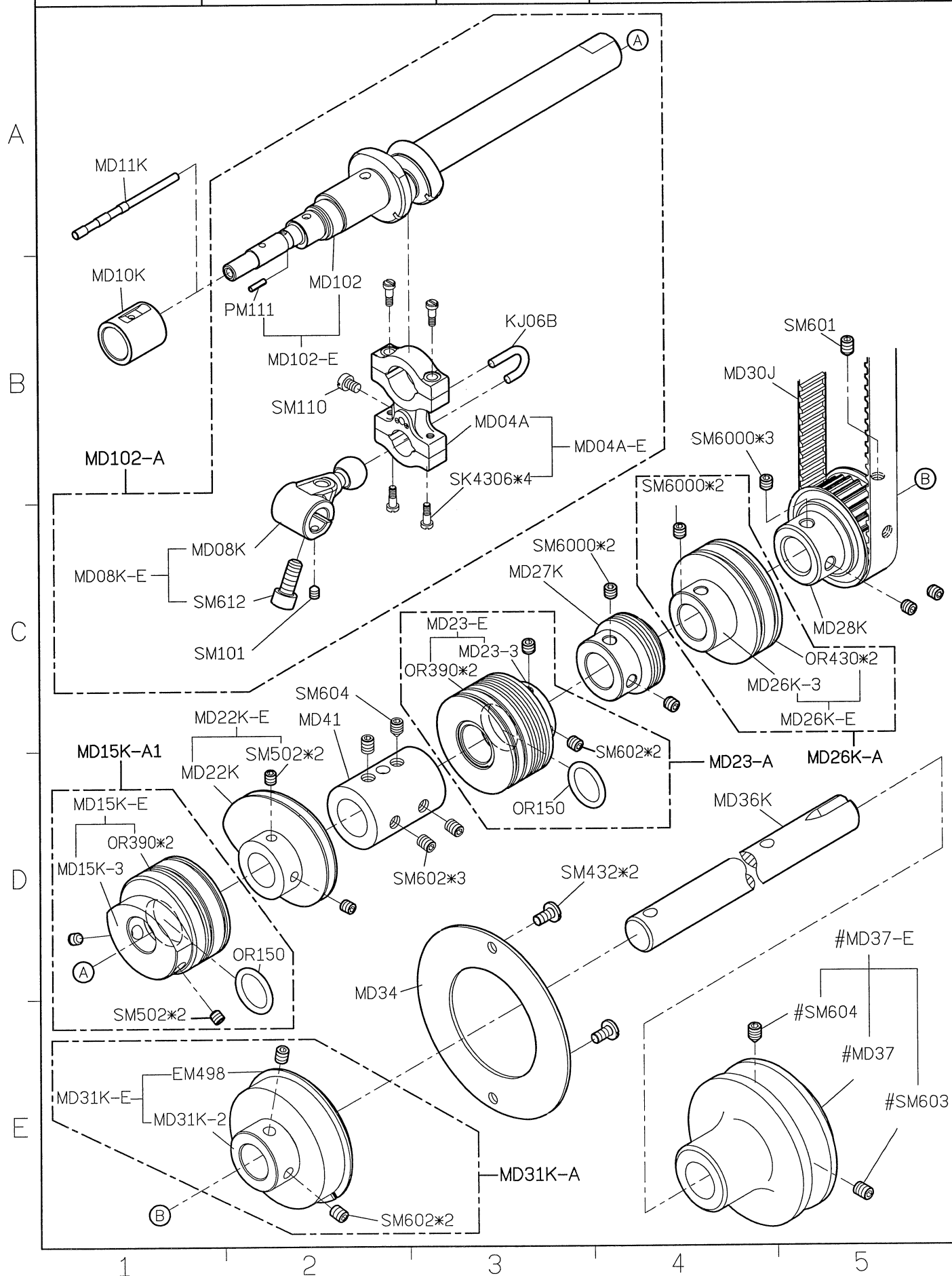
2016/5/10



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	MC-K		2/2
				Date
				2016/5/10



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	MD-K	#: Use for F007K/F858K	1/1
				Date 2016/6/8



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	ME-K		1/1
	F858K			Date
				2016/4/22

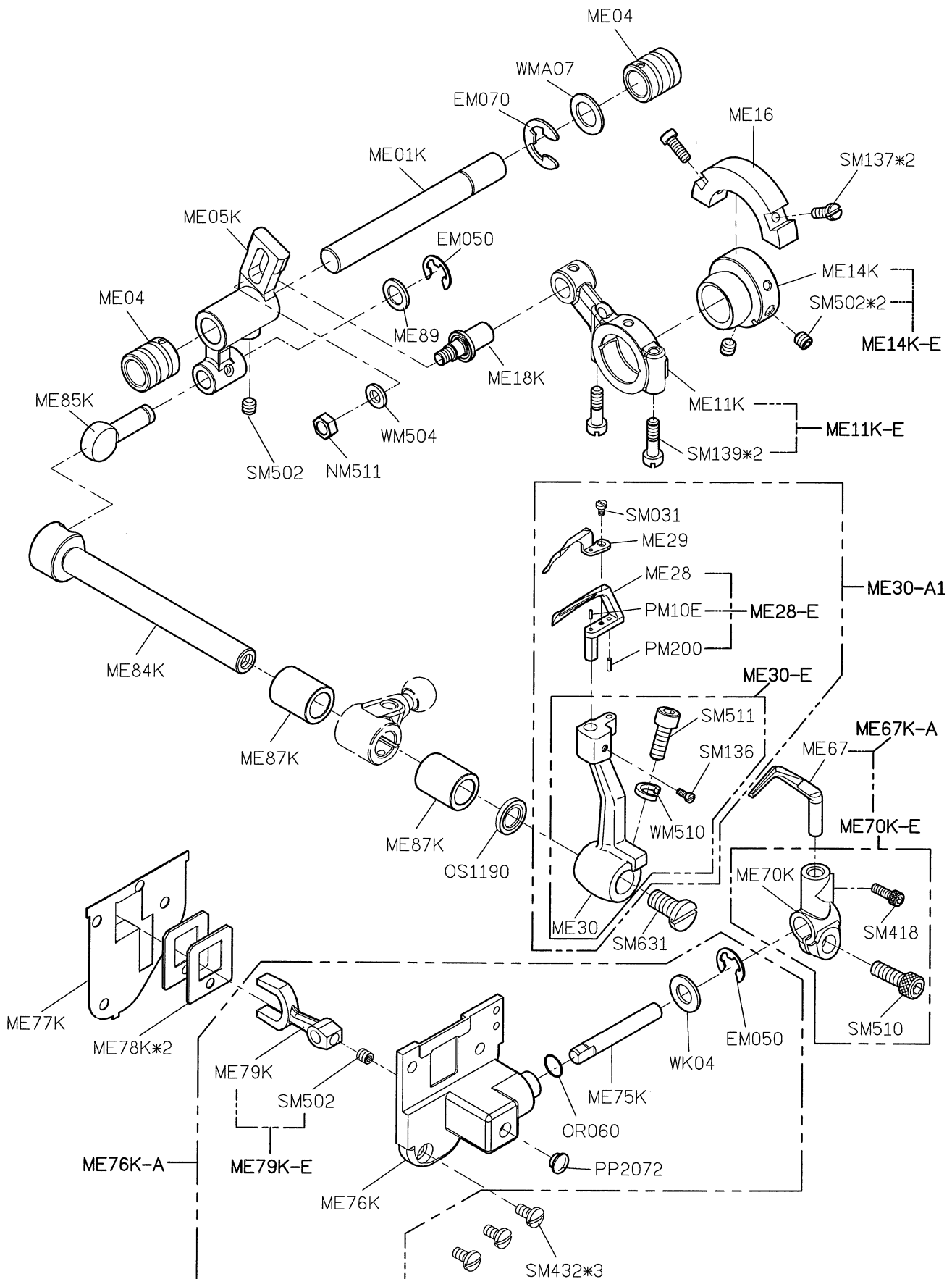
A

B

C

D

E



1

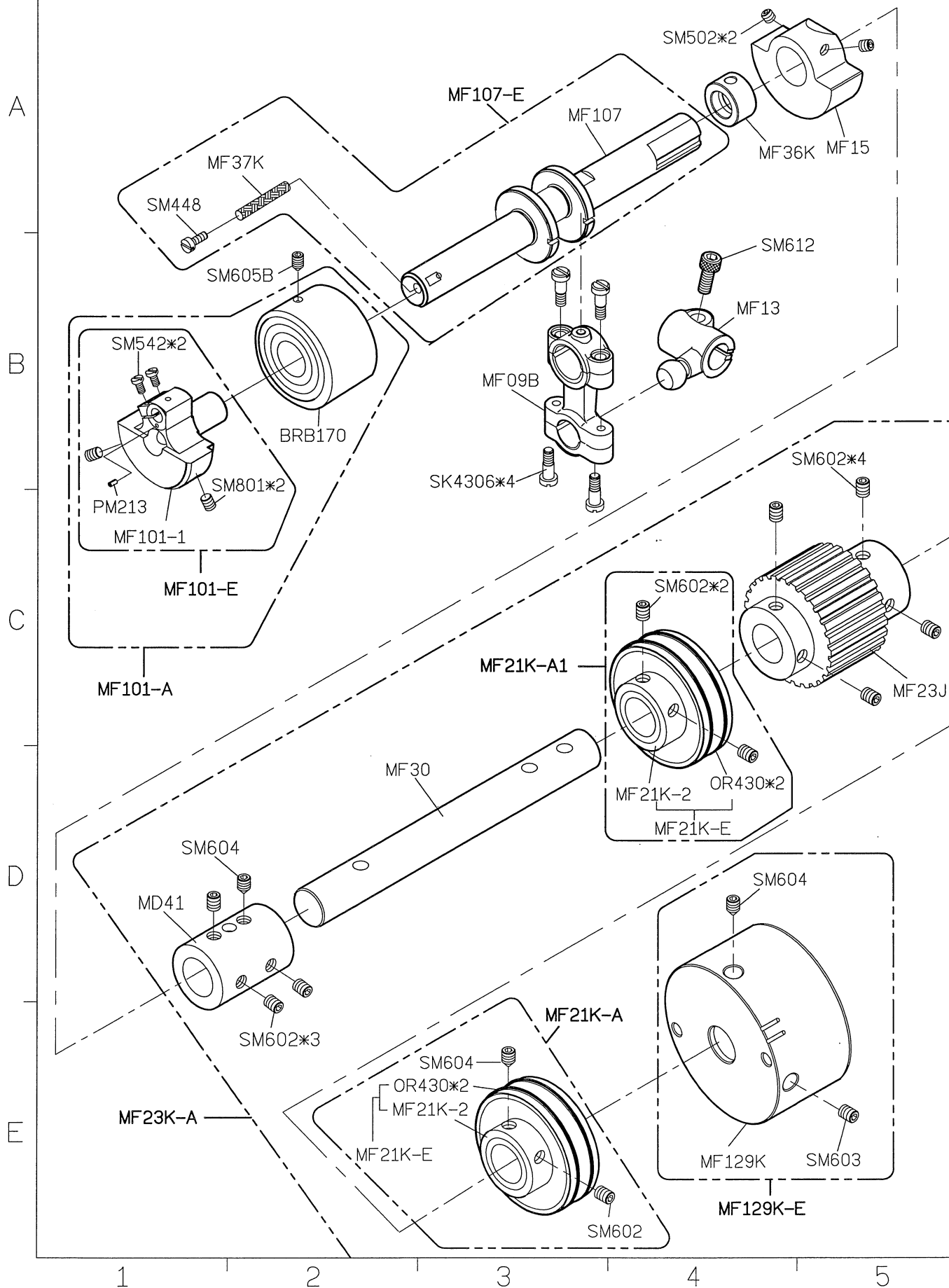
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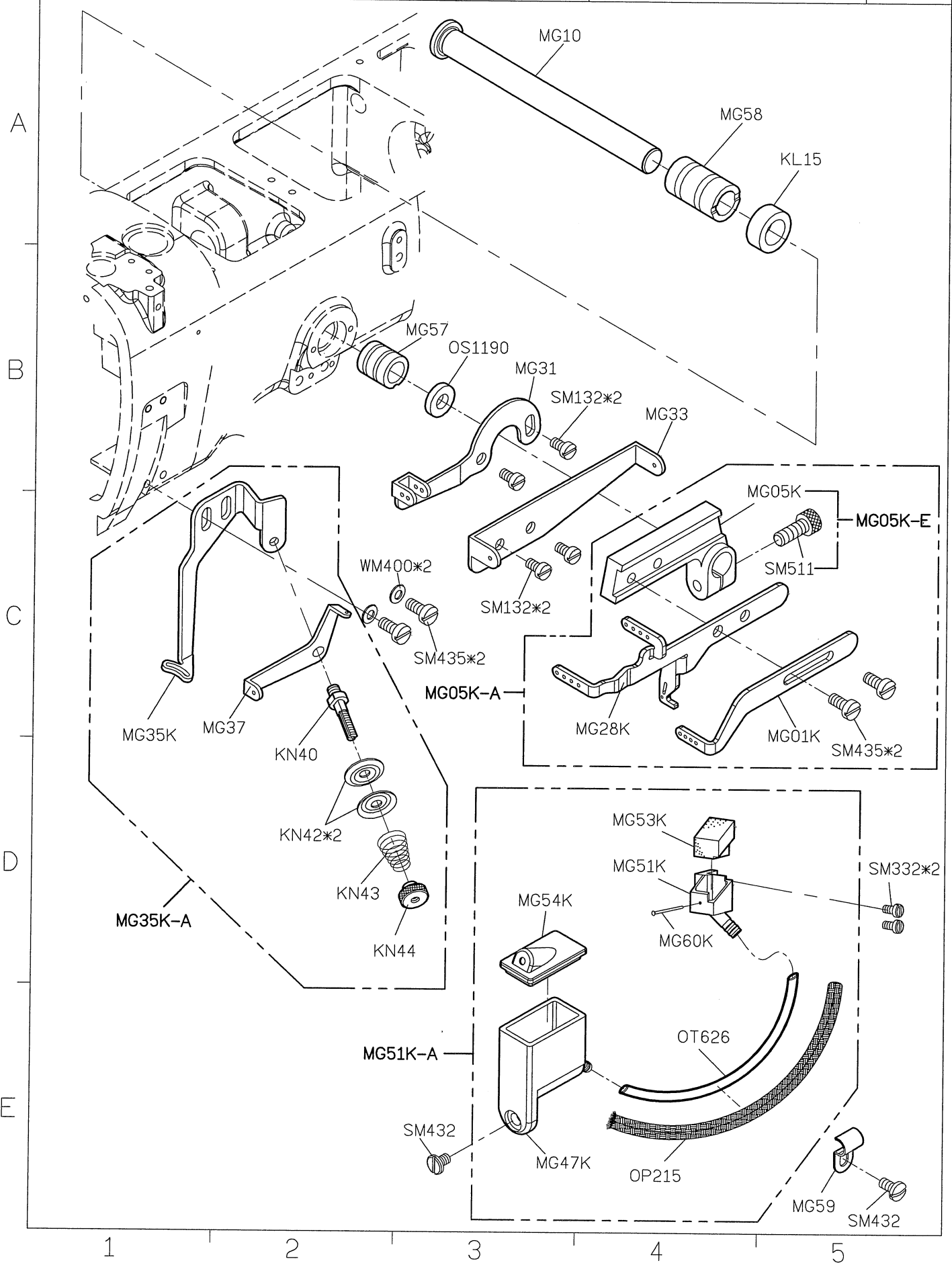
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4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	MF-K		1/1
				Date
				2016/6/8





SIRUBA

PARTS LIST

Series

**F007K
F858K**

Parts Group

MH-K

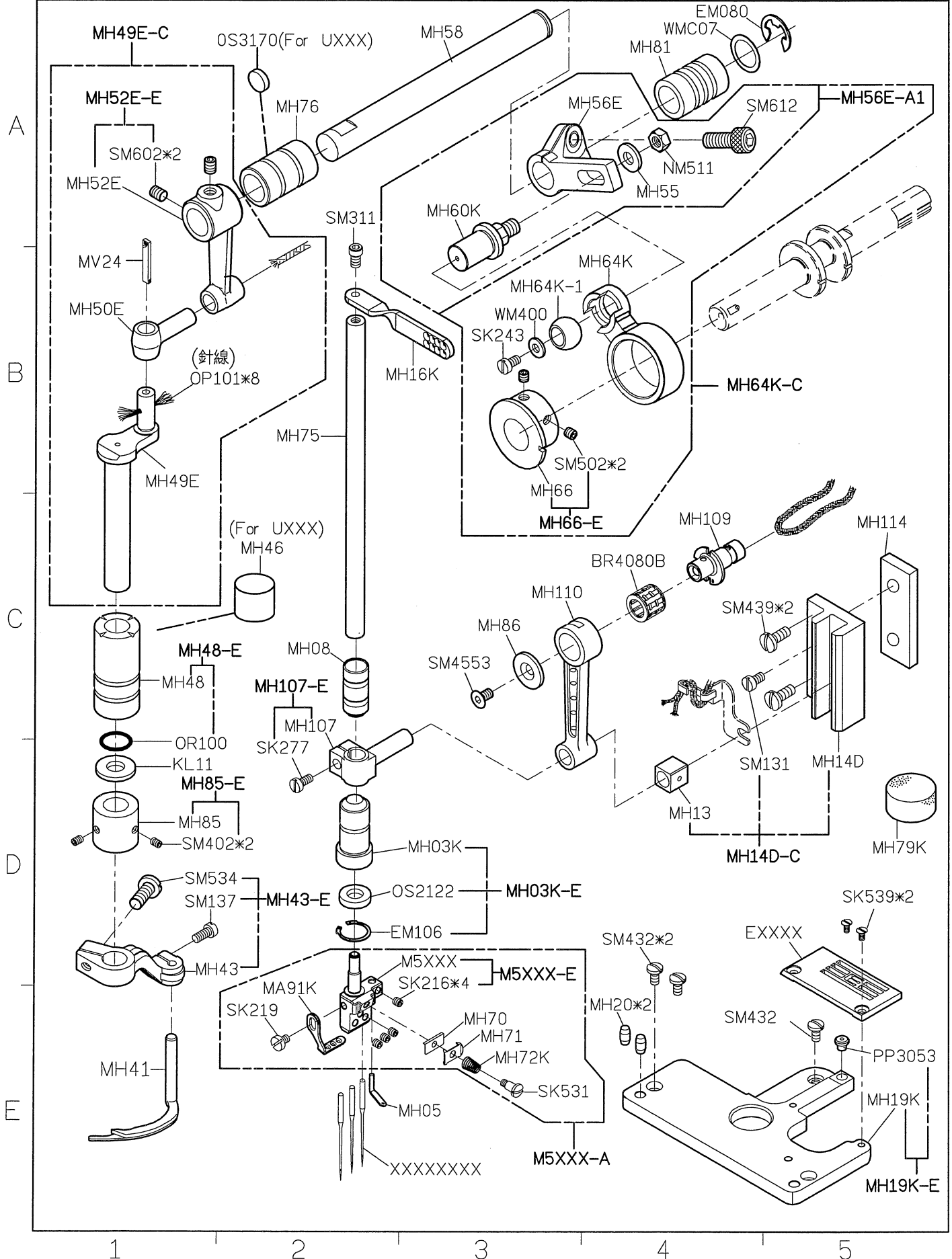
Subclass / Remark

Page

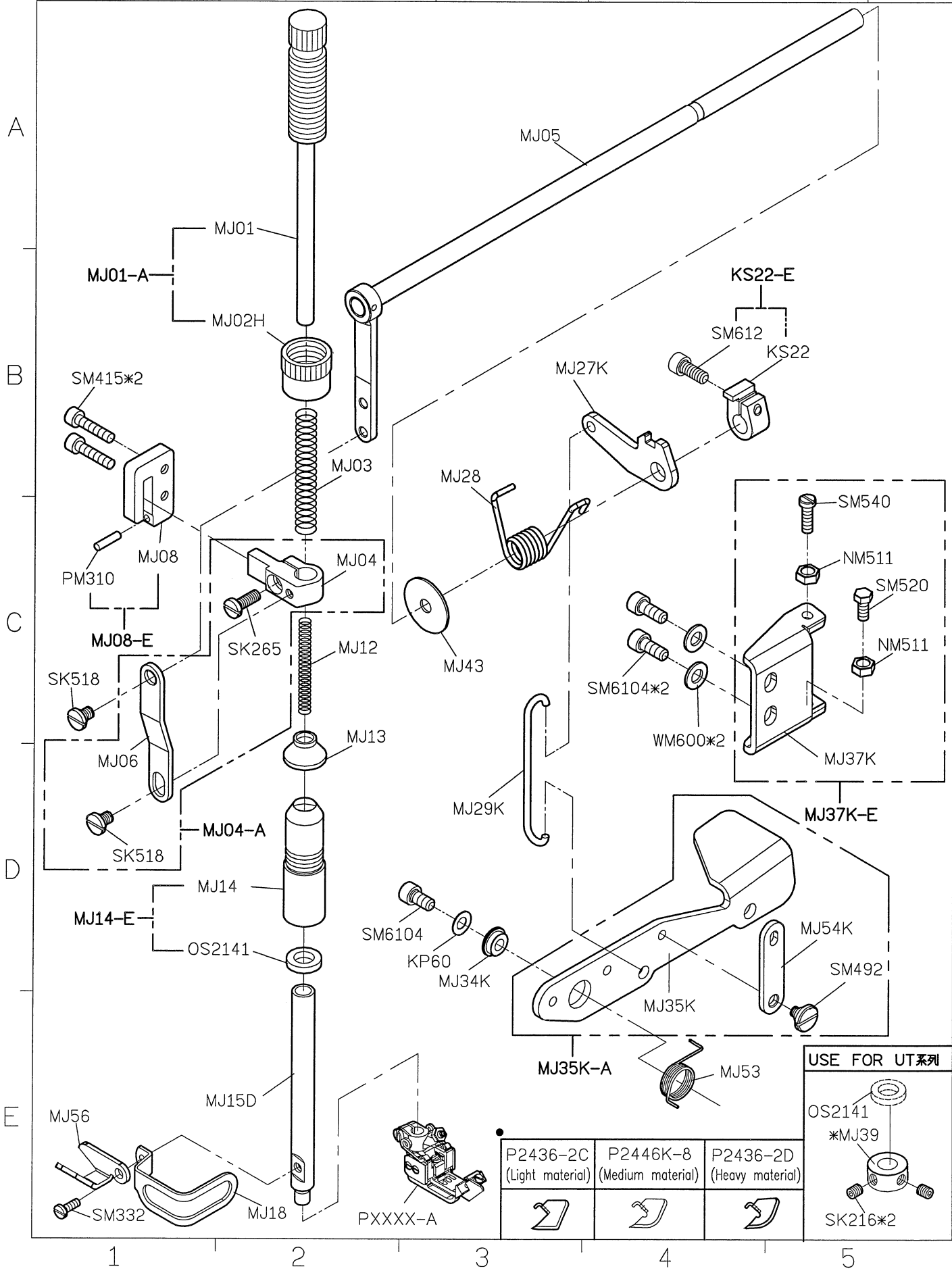
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Date

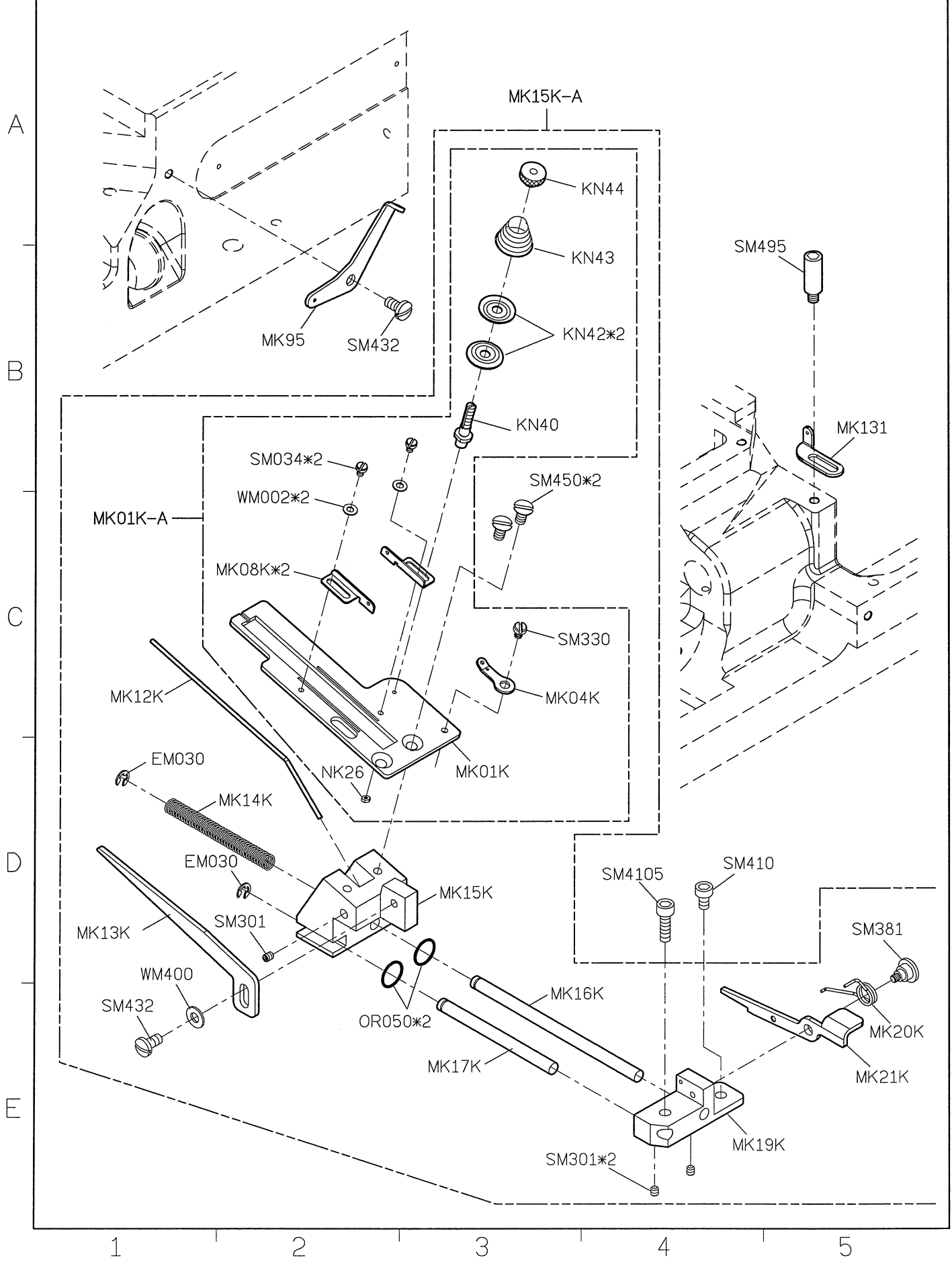
2016/4/15



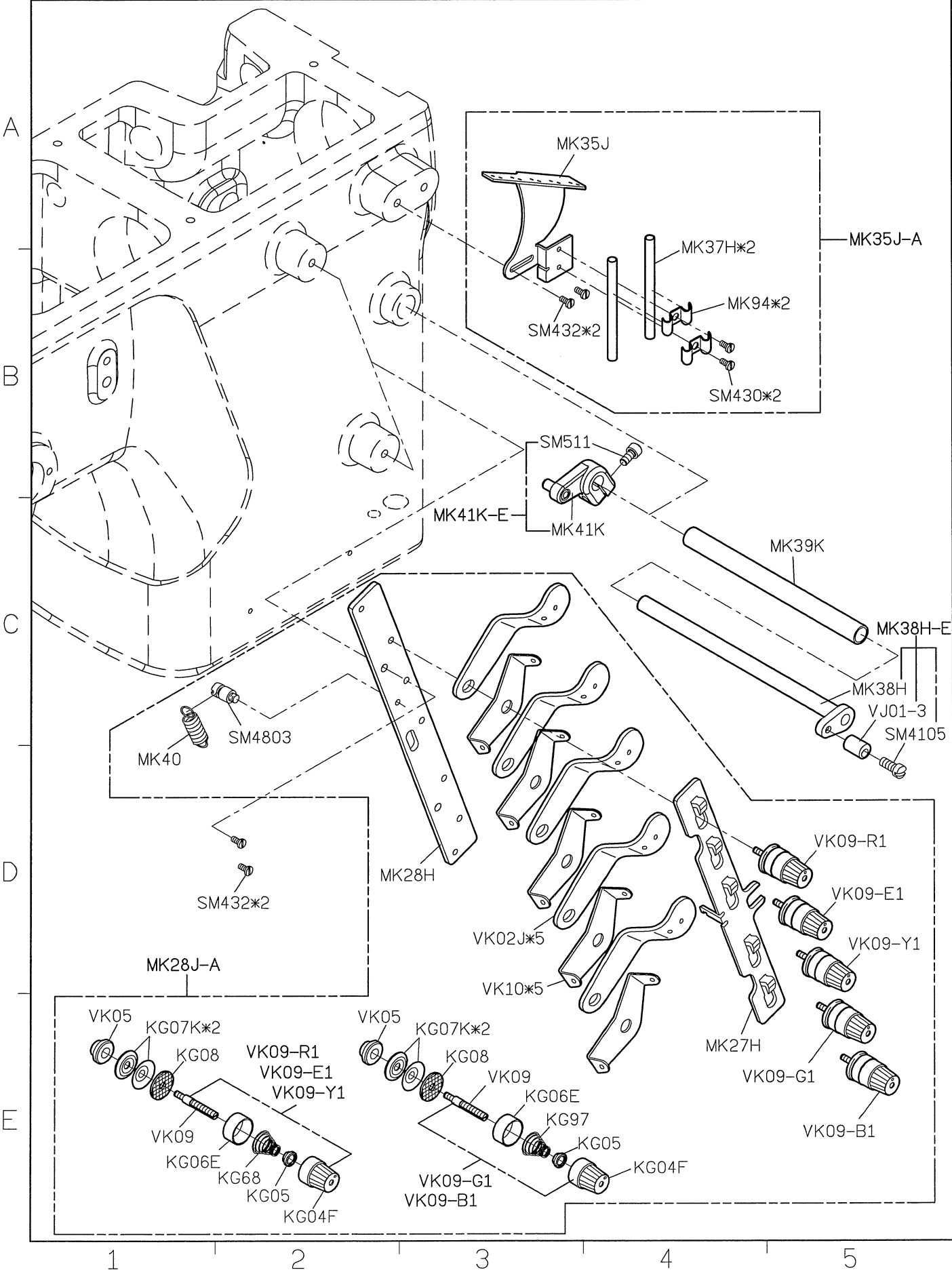
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	MJ-K	● :Use for allocation	1/1
				Date
				2016/7/12



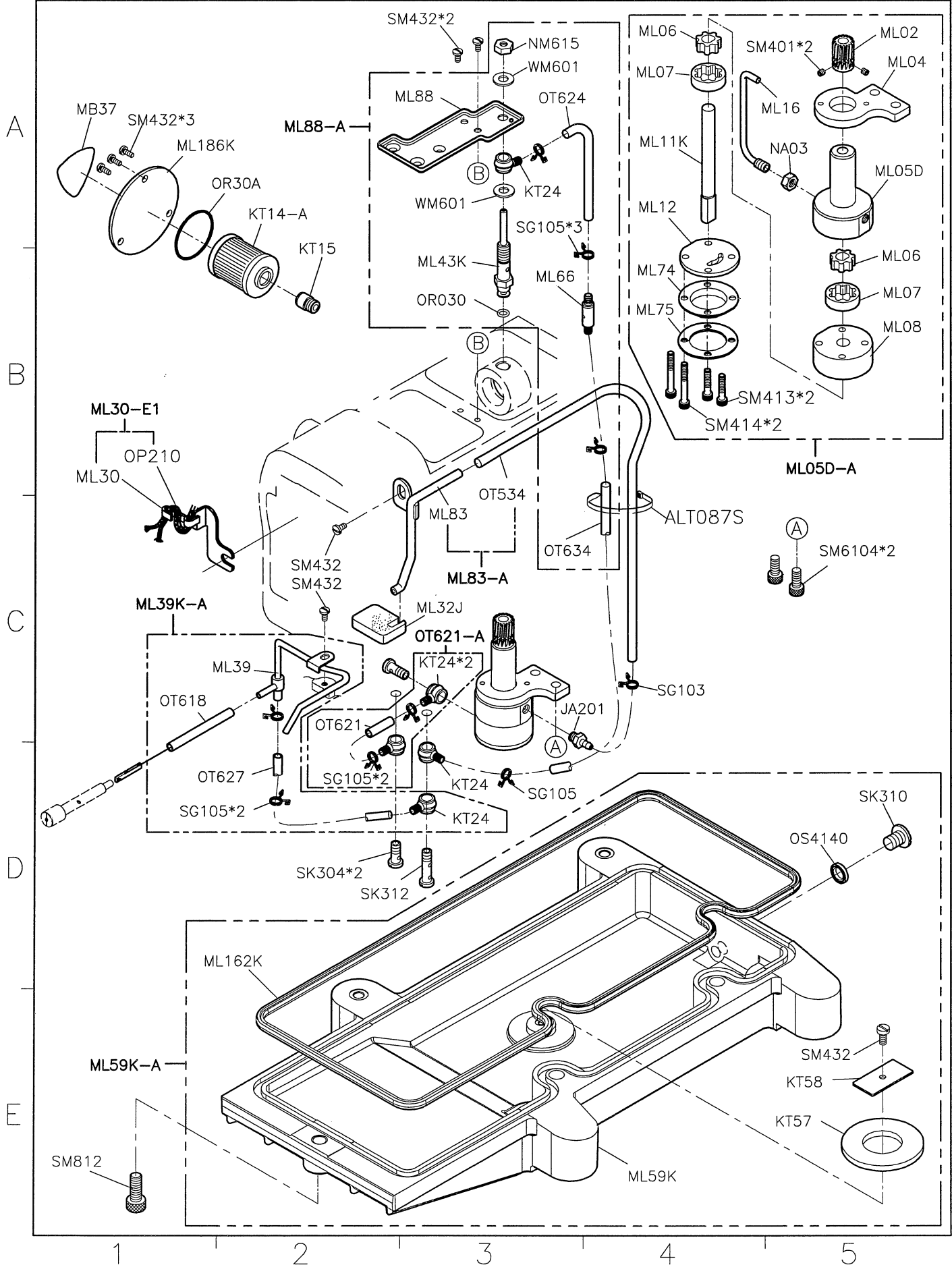
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	MK-K		1/2
				Date
				2016/4/22



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	MK-K		2/2
				Date
				2016/4/22

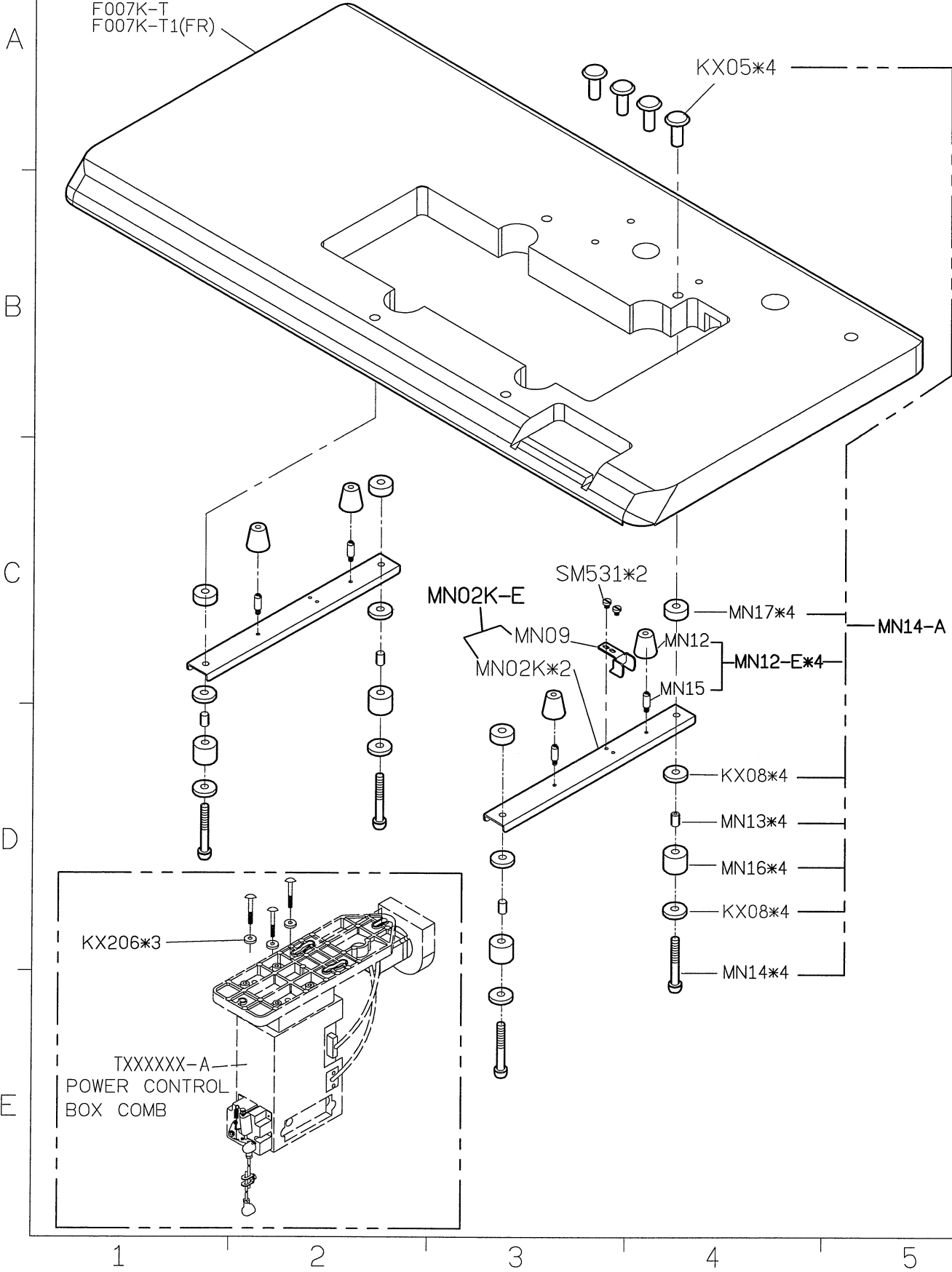


SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	ML-K		1/1
				Date
				2016/4/15



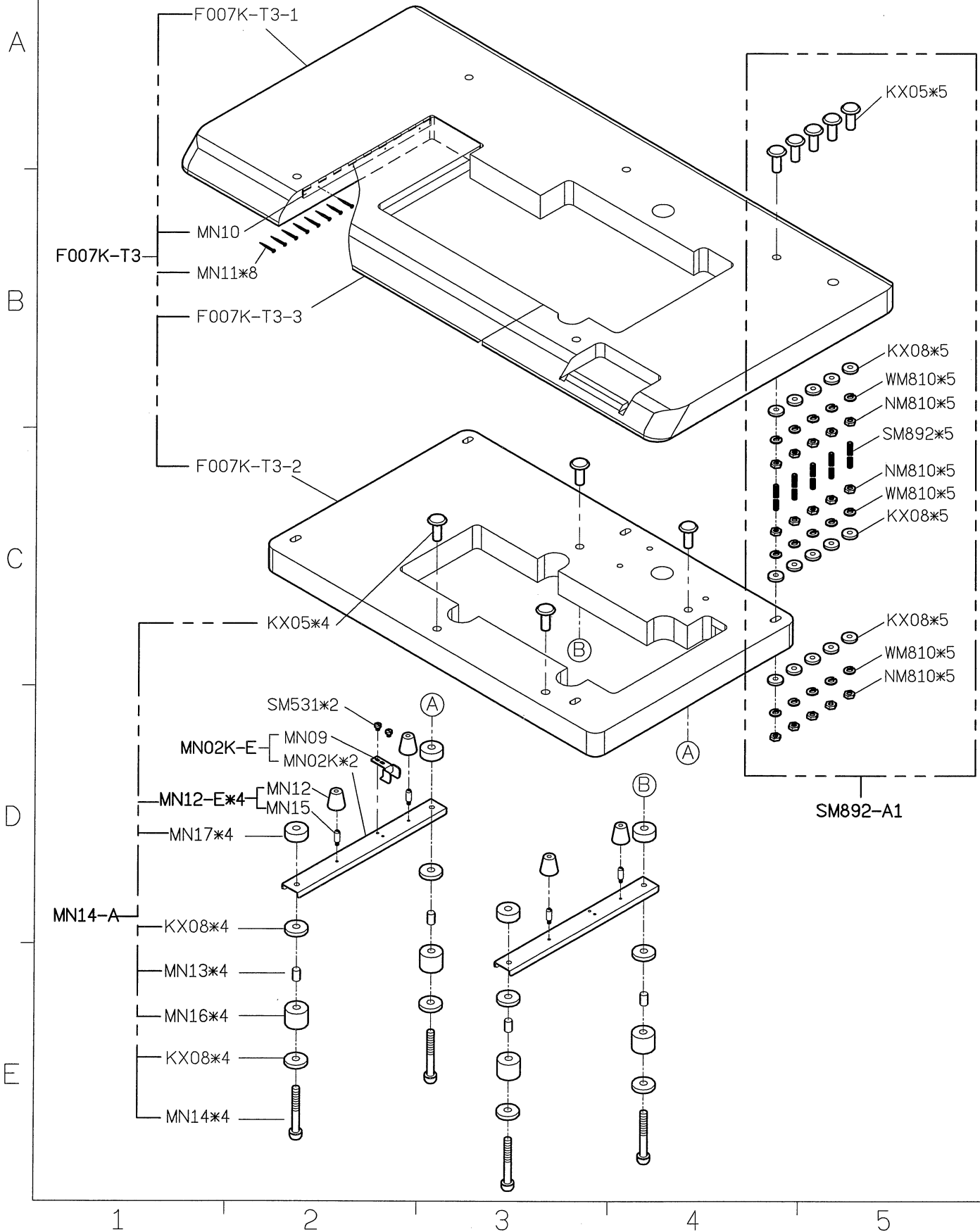
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	MN-K		1/2
	F858K			Date
				2016/5/3

Semi-submerged

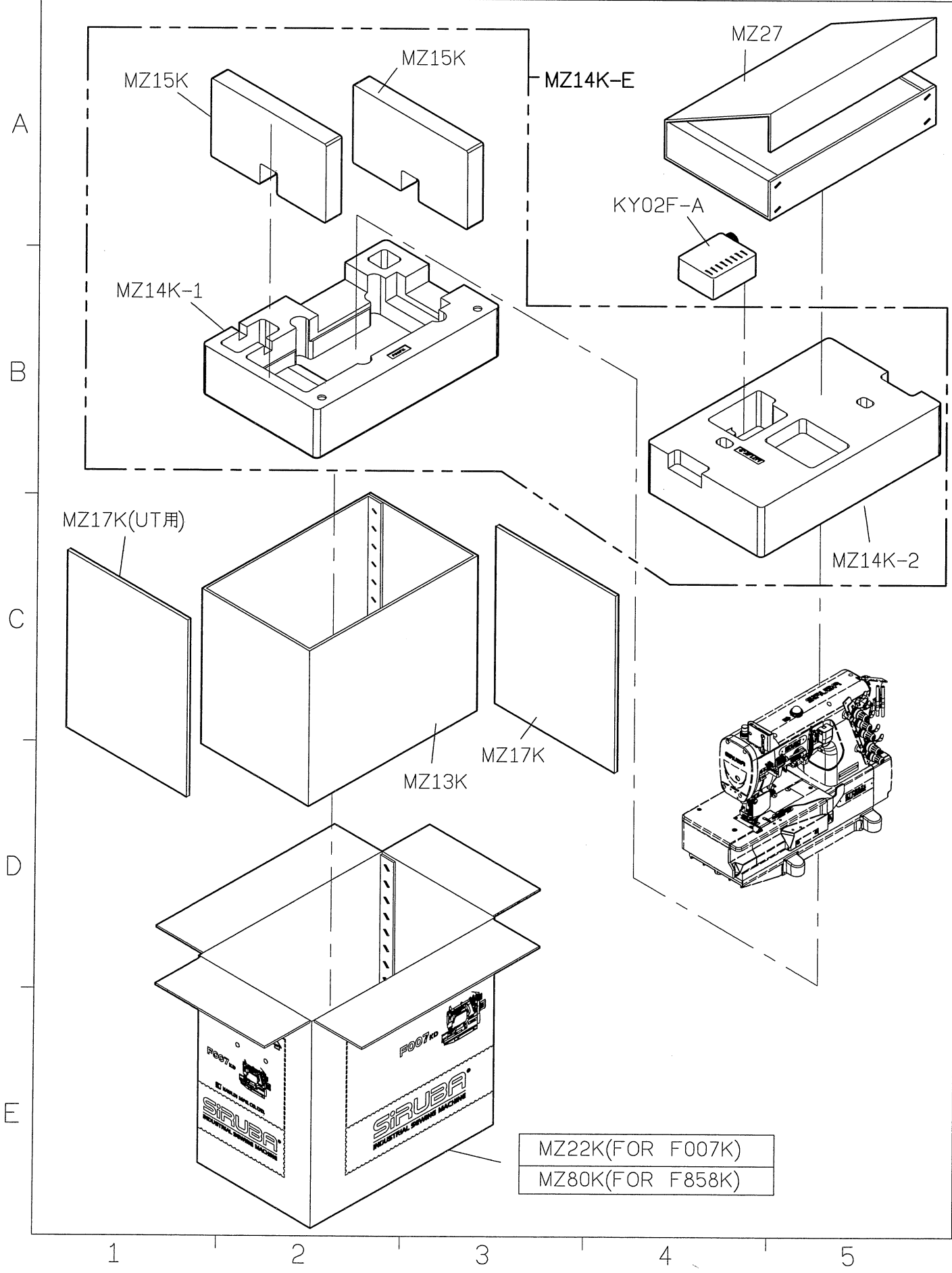


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	MN-K		2/2
				Date
				2016/5/3

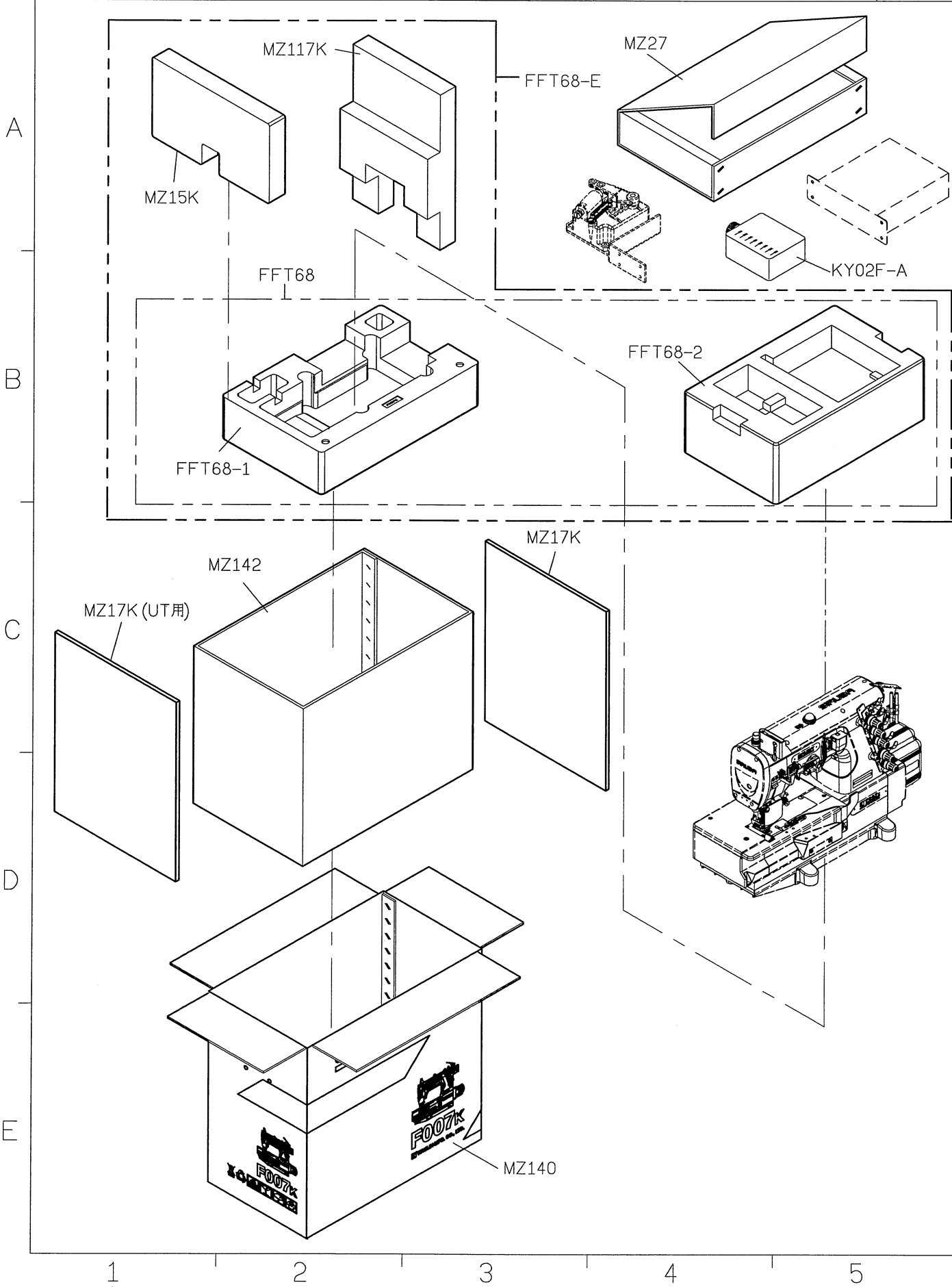
Fully-submerged



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	MZ-K		1/2
				Date
				2016/04/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	MZ-K	For Direct-Drive Motor	2/2
				Date
				2016/7/19



SIRUBA	Series	Item Code	Subclass / Remark	Mounting
TABLE CUT - OUT	F007K/F007KD F858K/F858KD	F007K-T	For All Series excluding FR,FHK models	Semi-submerged
				Date
				2013/01/26

三針平車半沉式桌板圖
F007K/KD F858K/KD SERIES TABLE CUT-OUT SEMI-SUBMERGED
單位 /UNIT: MM
FOR一般串/直驅串/自動切線
所有尺寸公差/DIFFERENCE: ±2
FFD型加鉋φ20虛線孔
長度(L):1200/1070
全封邊灰格紋光塑面台板

The technical drawing shows a semi-submerged table cut-out. The top view includes dimensions for overall length (1200mm), width (1070mm), and various mounting hole positions and sizes (e.g., 3 holes of φ9, 2 holes of φ35). The side view shows a height of 45mm and a depth of 15mm. A cross-section B-B is indicated.

B-B剖面

SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	F007K/F007KD F858K/F858KD	F007K-T3-1	For All Series	Fully-submerged
				Date
				2015/01/16

三針平車全沉式桌板圖

F007K SERIES TABLE CUT-OUT SUBMERGED

單位/UNIT:MM

FOR 一般車 / 直驅車 / 自動切線

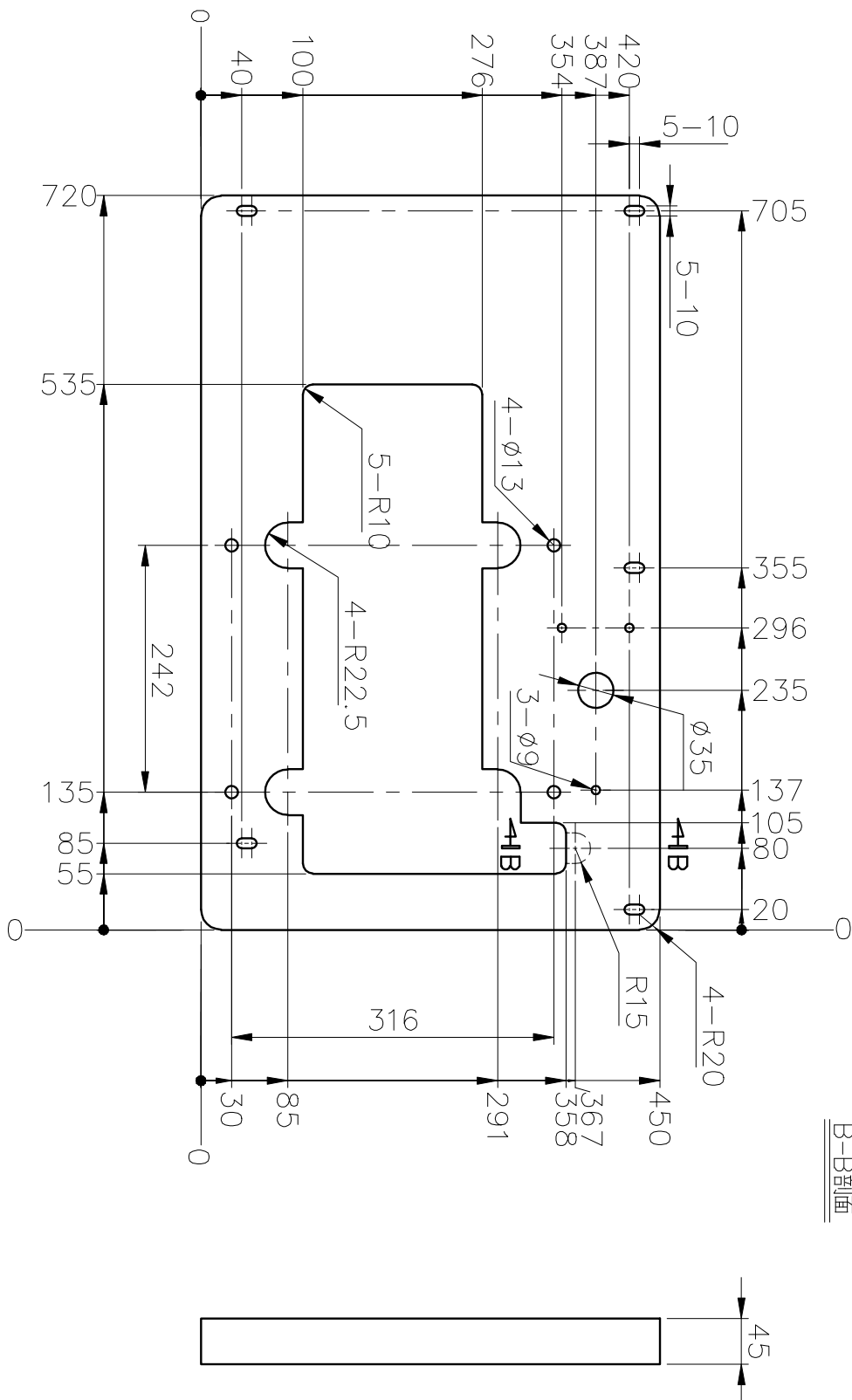
所有尺寸公差 / DIFFERENCE: ±2

長度(L): 1200 / 1070

全封邊灰格紋光塑面台板

SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	F007K/F007KD F858K/F858KD	F007K-T3-2	For All Series	Fully-submerged
				Date 2013/01/26

三針平車全沉式桌板圖
F007K SERIES TABLE CUT-OUT SUBMERGED
單位/UNIT:MM
FOR 一般車 / 直驅車 / 自動切線
所有尺寸公差 / DIFFERENCE:±2
全封邊灰格紋光塑面台板



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	F007K/F007KD F858K/F858KD	F007K-T3-3	For All Series	Fully-submerged
				Date
				2013/01/26

三針平車全沉式桌板圖
F007K SERIES TABLE CUT-OUT SUBMERGED
單位/UNIT:MM
FOR一般車／直驅車／自動切線
所有尺寸公差 / DIFFERENCE:±2
全封邊灰格紋光塑面台板

