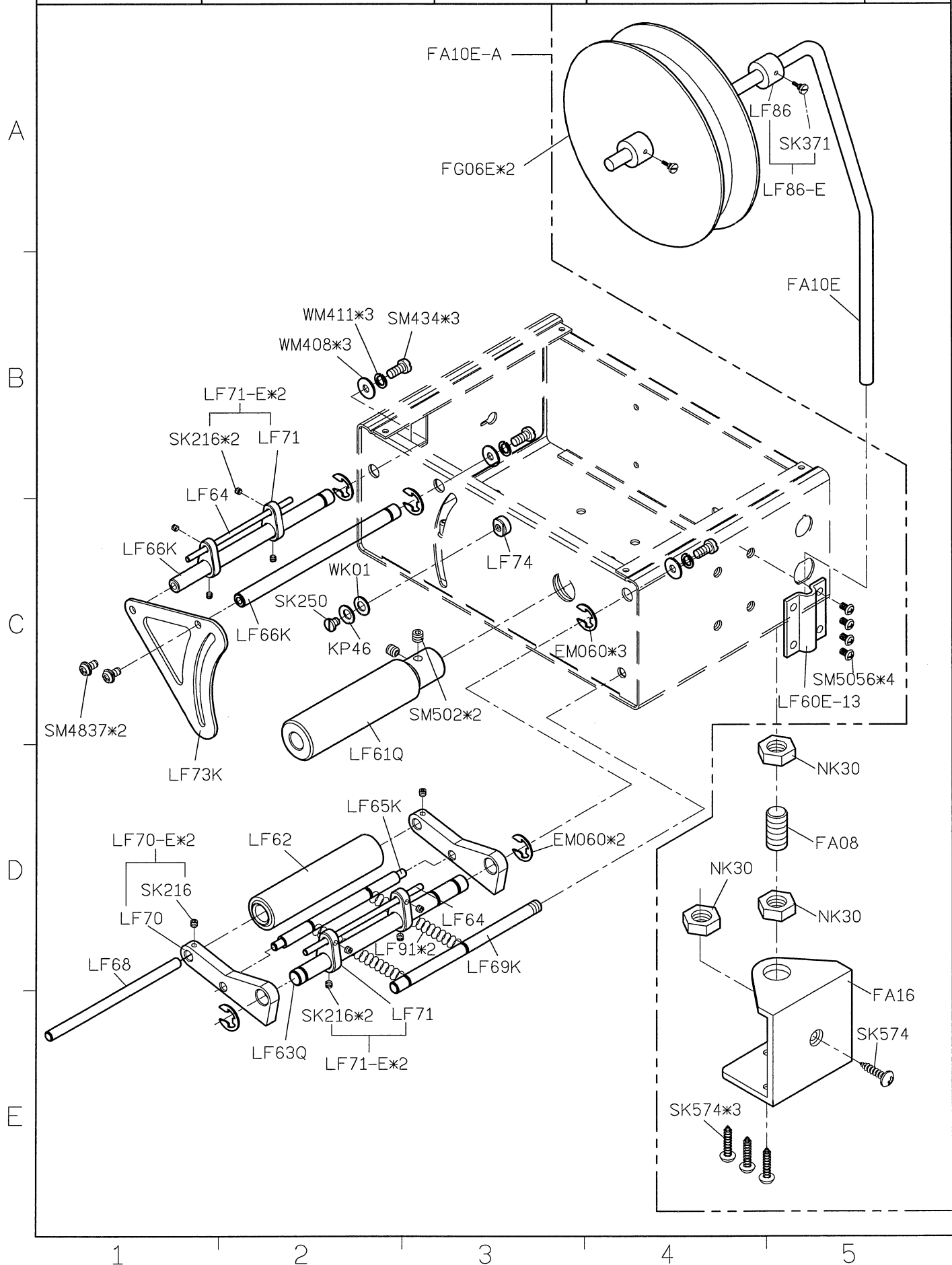
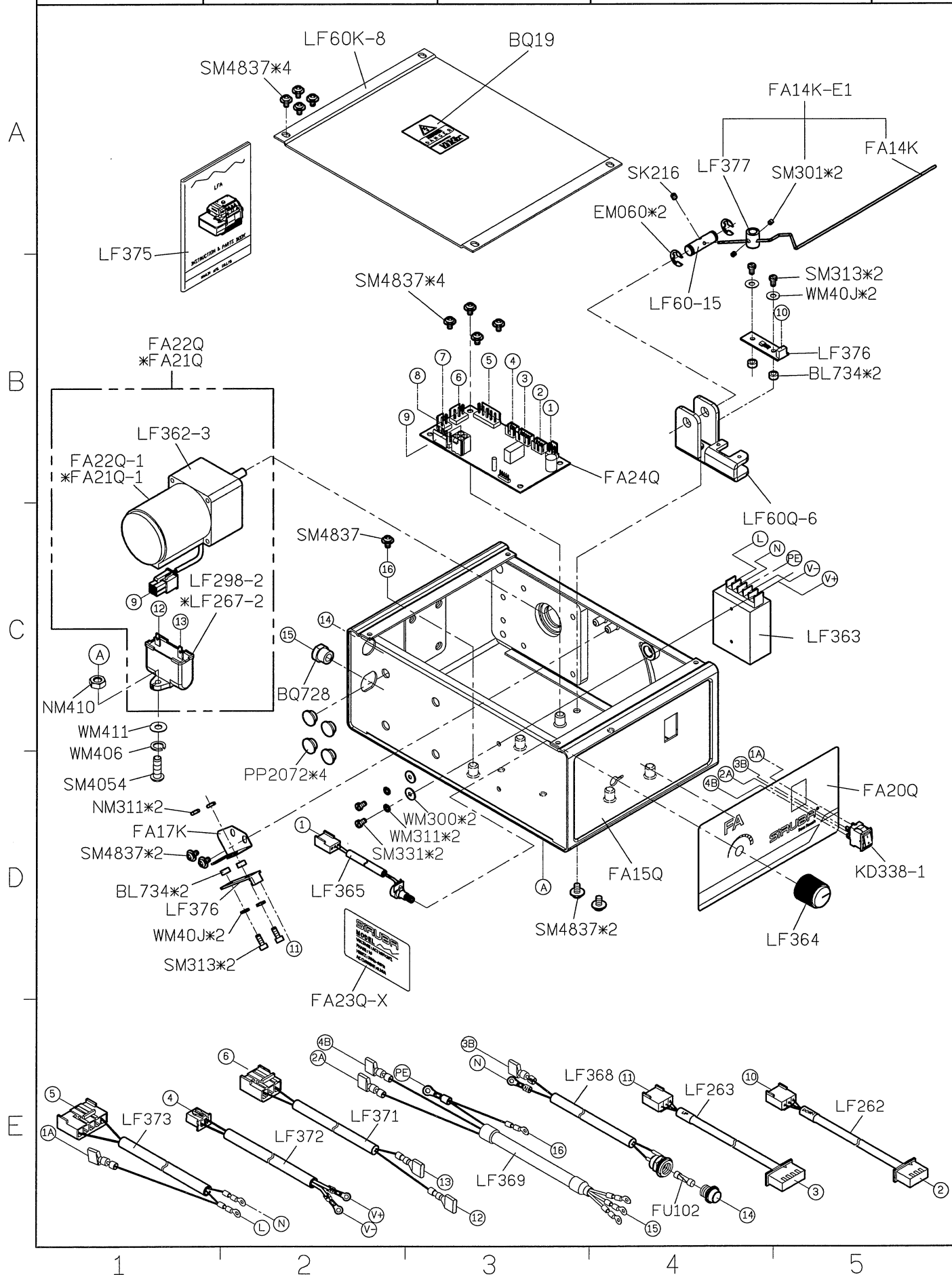


SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FA		1/3
				Date
				2016/4/27



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FA	*: Use for 110V	2/3
				Date
				2016/4/27



<div> <div>SIRUBA</div> <div>PARTS LIST</div> </div>	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FA	*:Use for 110V	3/3
				Date
				2016/4/27

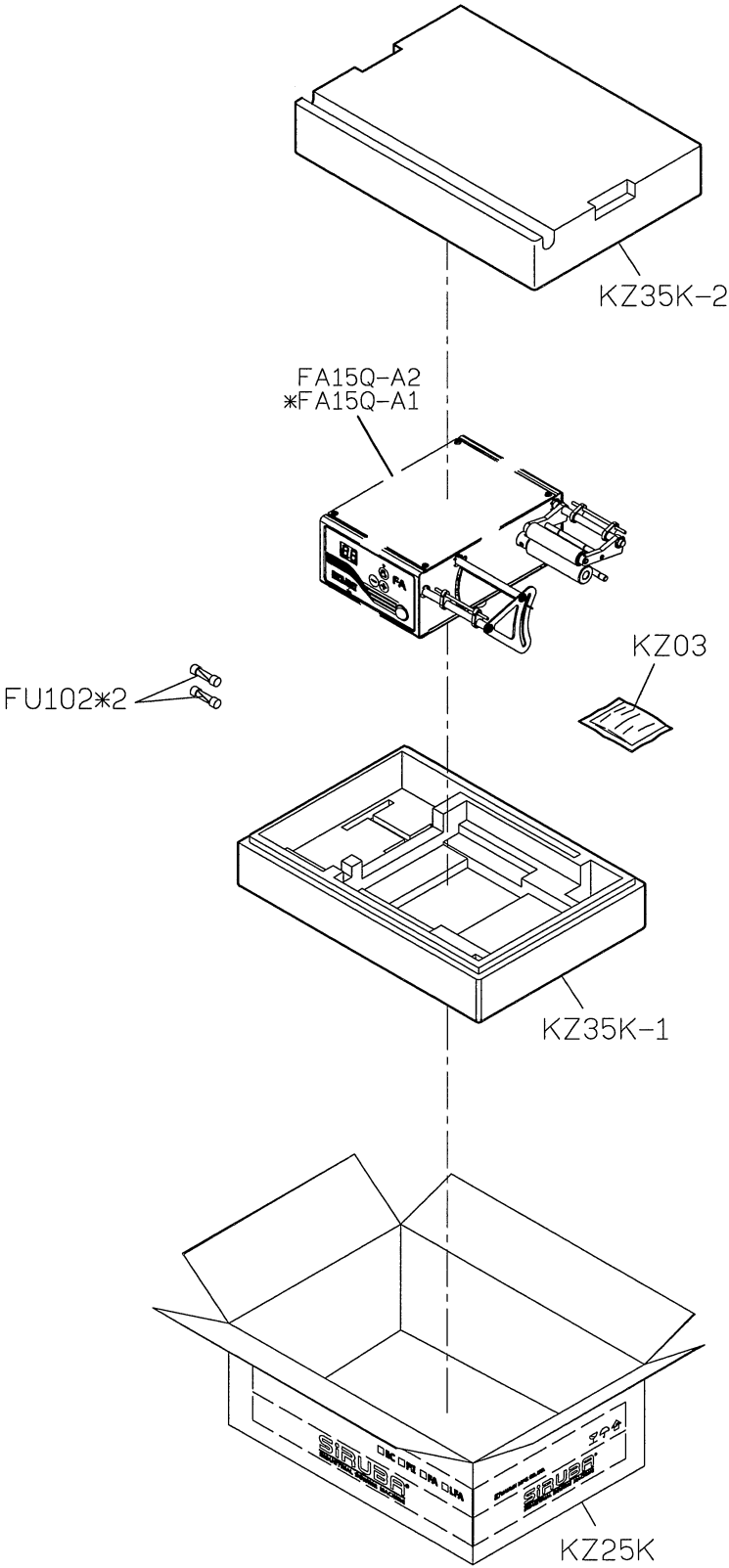
A

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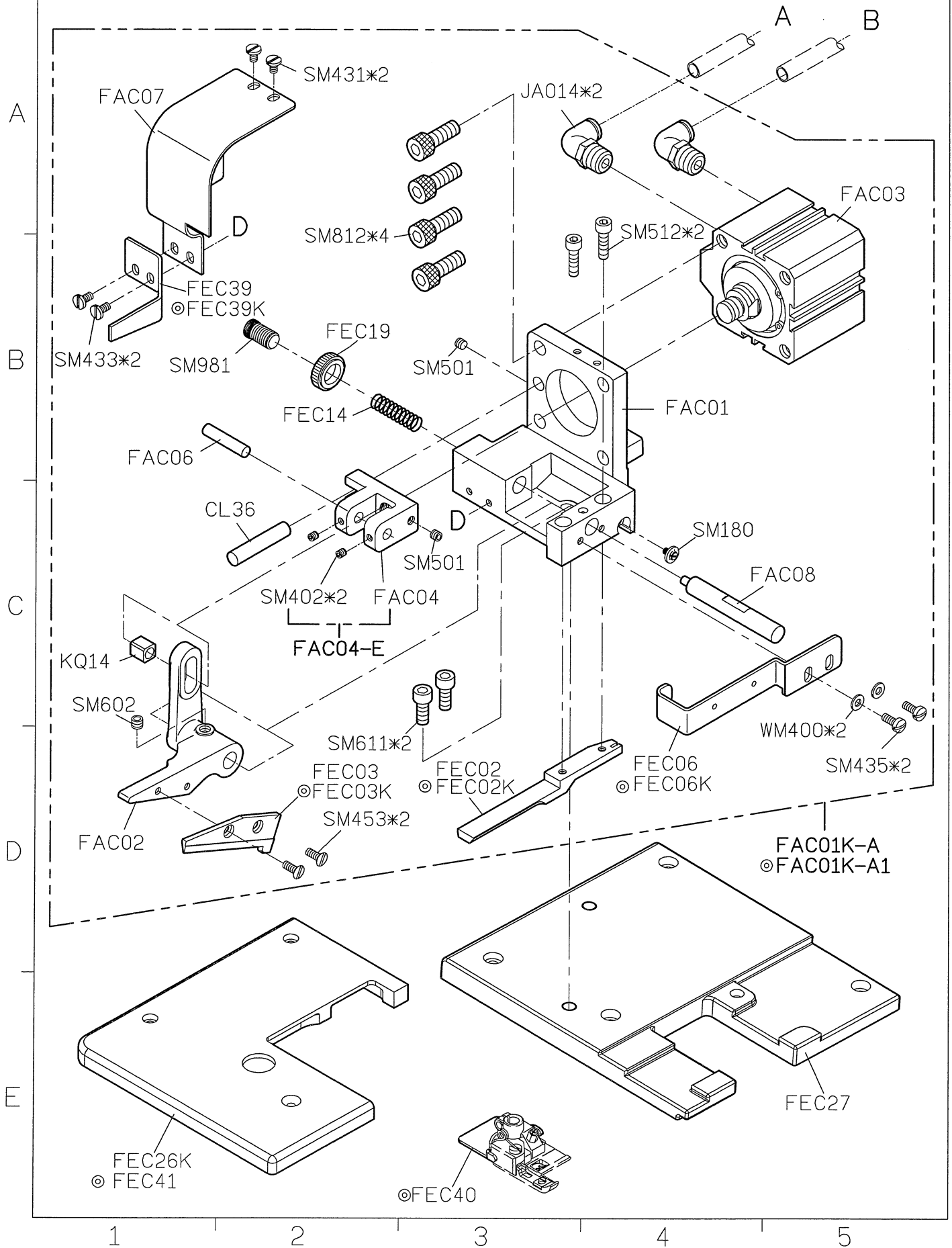
D

E



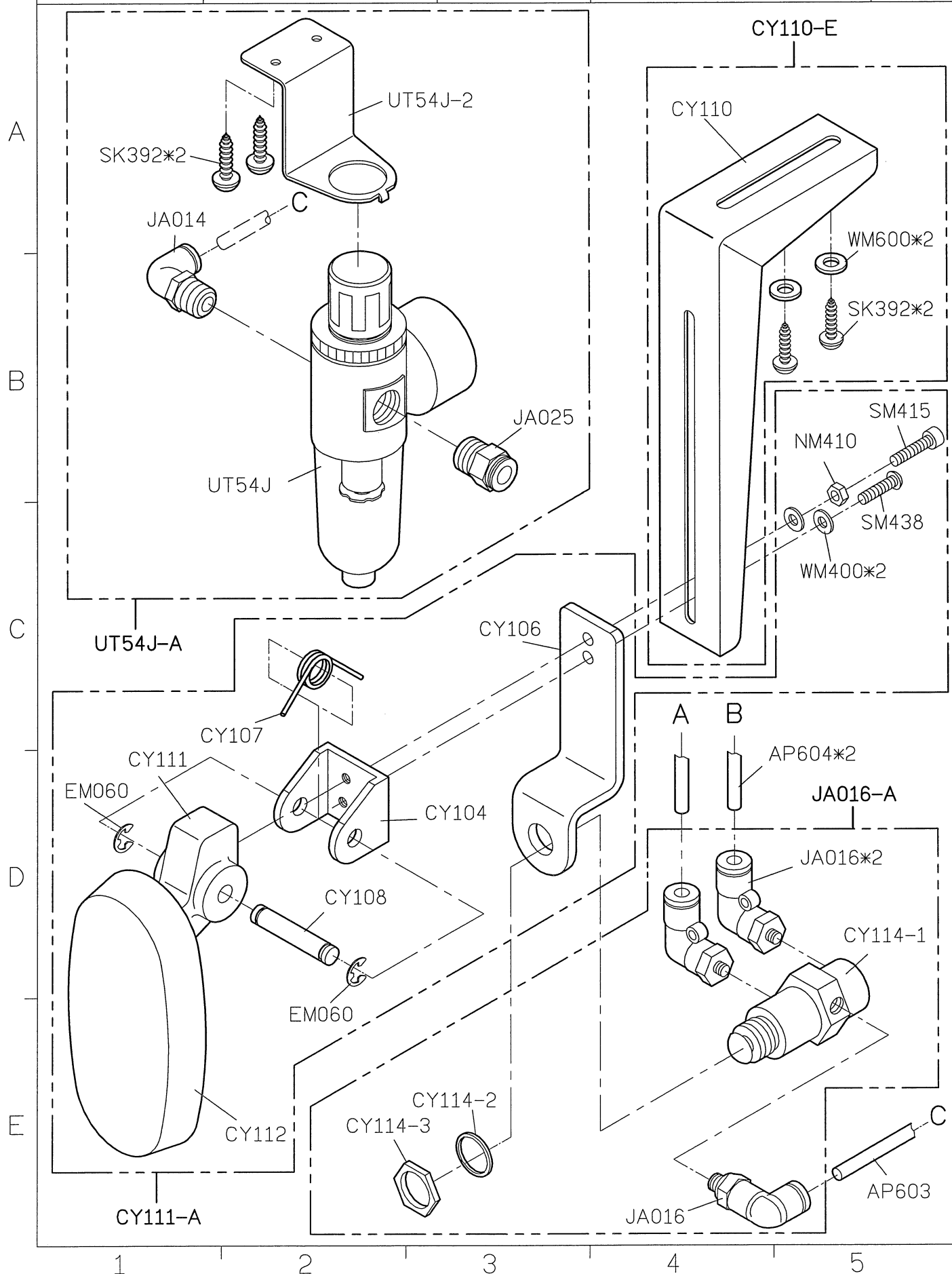
\* FOR 110V

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FAC-K	◎:Use for SHORT KNIFE短刀	1/2
				Date
				2016/4/27

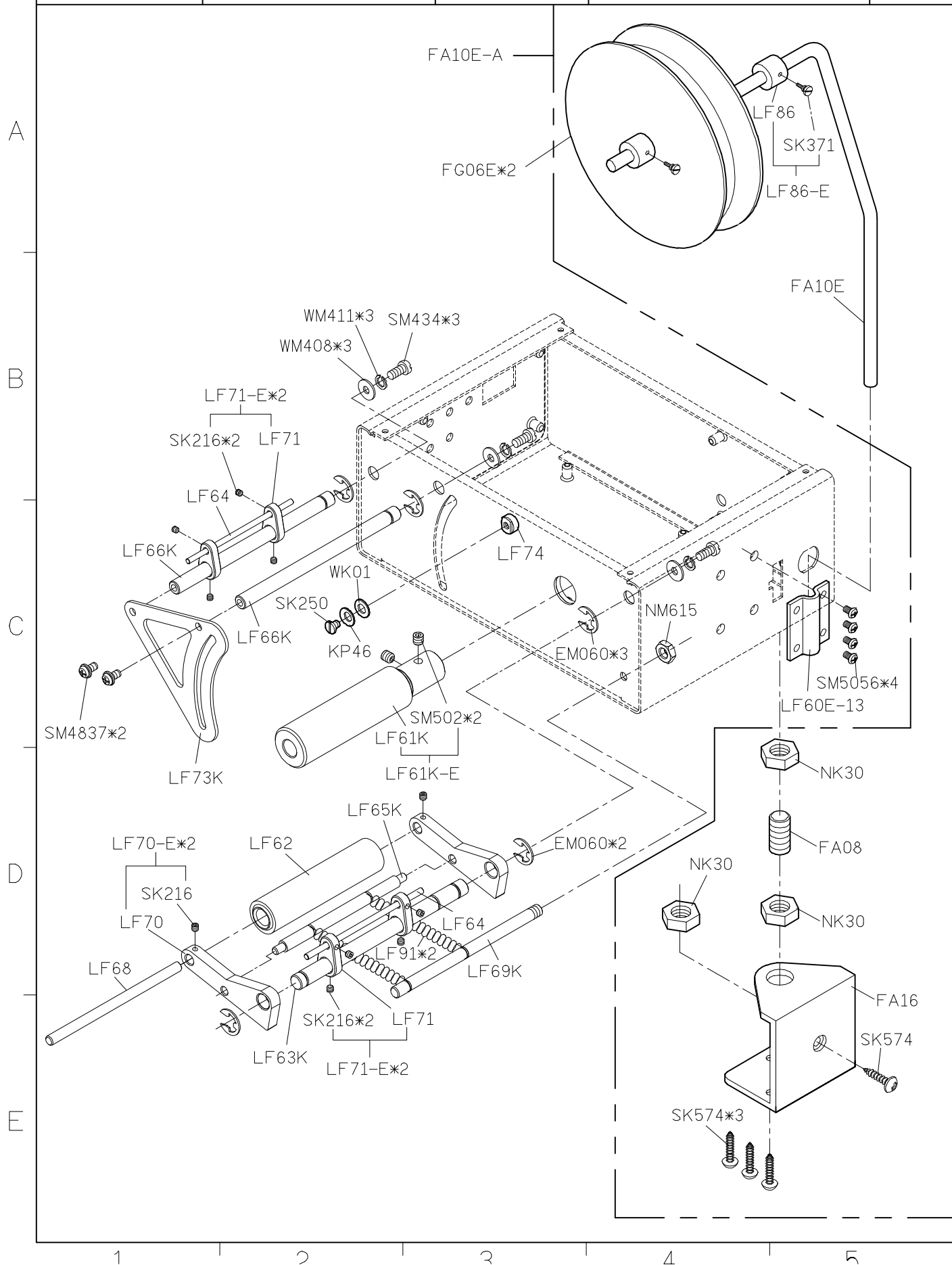




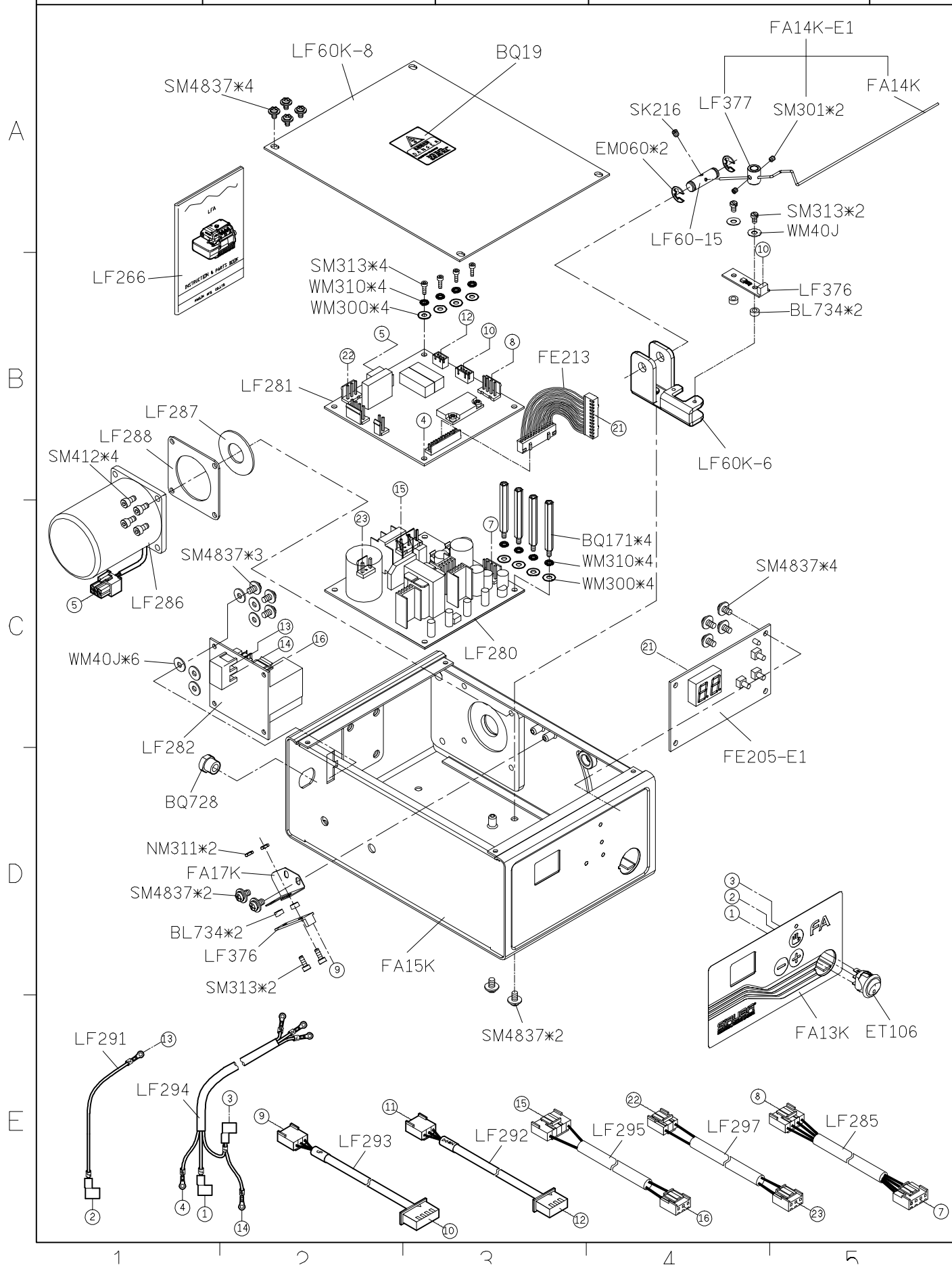
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FAC-K		2/2
				Date
				2016/4/27



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD F858K/F858KD	FAK		1/3
				Date
				2013/03/25



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD F858K/F858KD	FAK		2/3
				Date
				2013/03/25



<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD F858K/F858KD	FAK		3/3
				Date
				2013/03/25

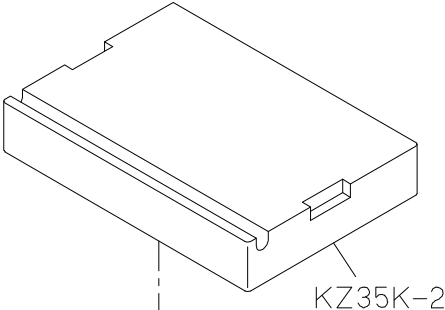
A

B

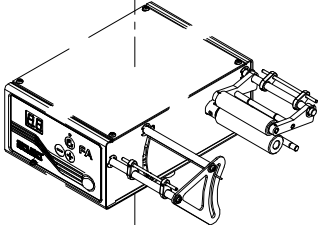
C

D

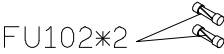
E



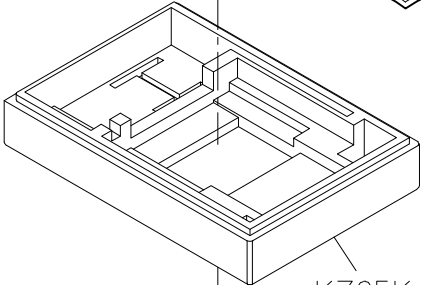
KZ35K-2



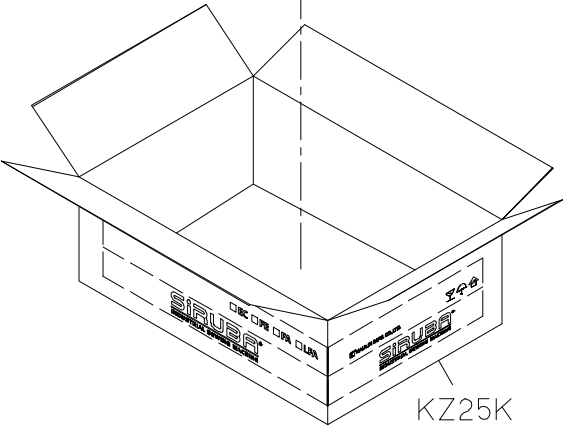
KZ03



FU102\*2



KZ35K-1



KZ25K

<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FBP-K		1/1
				Date 2016/4/28

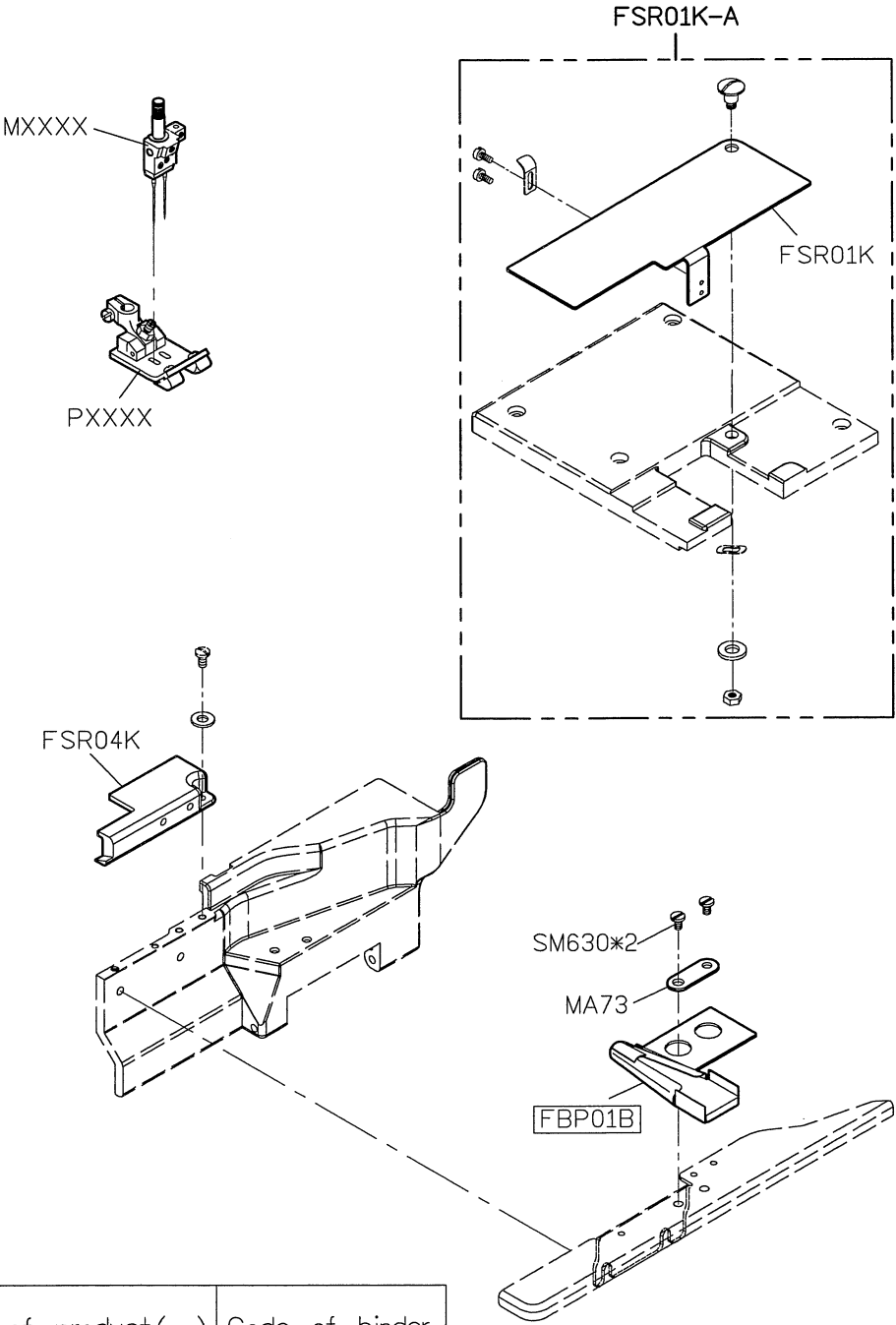
A

B

C

D

E



Stitch length	Size of product(mm)	Code of binder
5.6	9	FBP01A
5.6	10	FBP01B
6.4	12	FBP01C

1

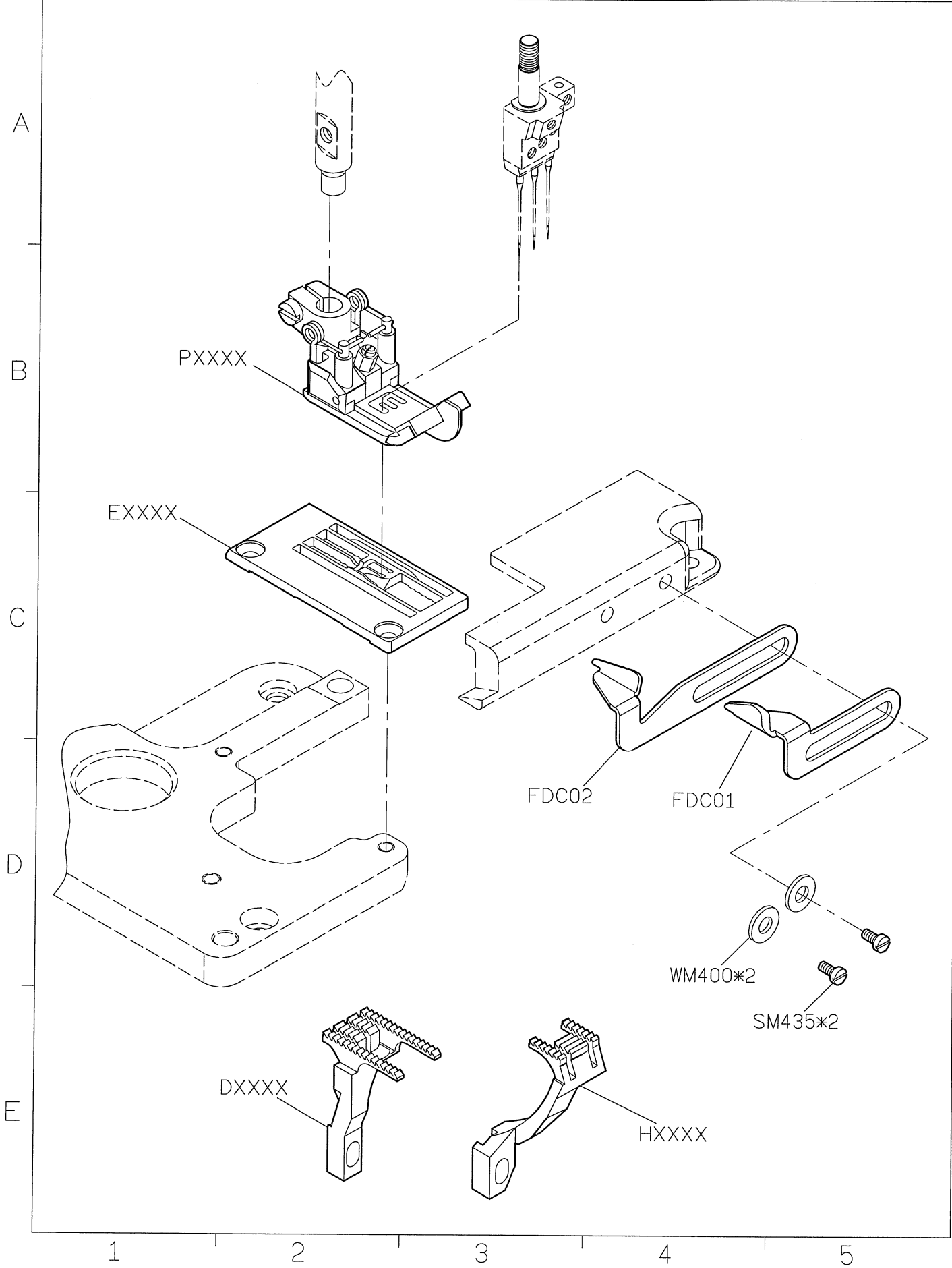
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3

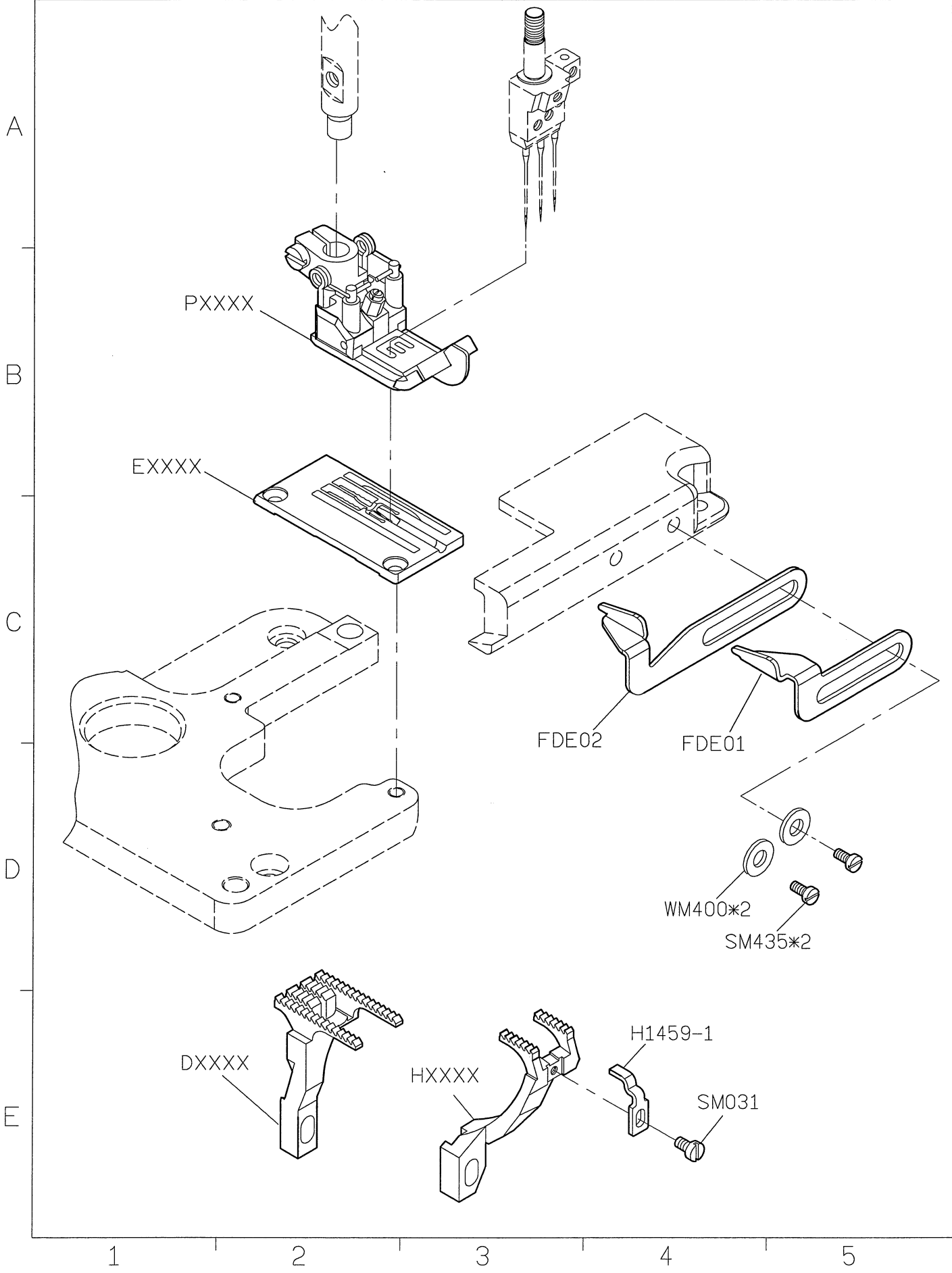
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5

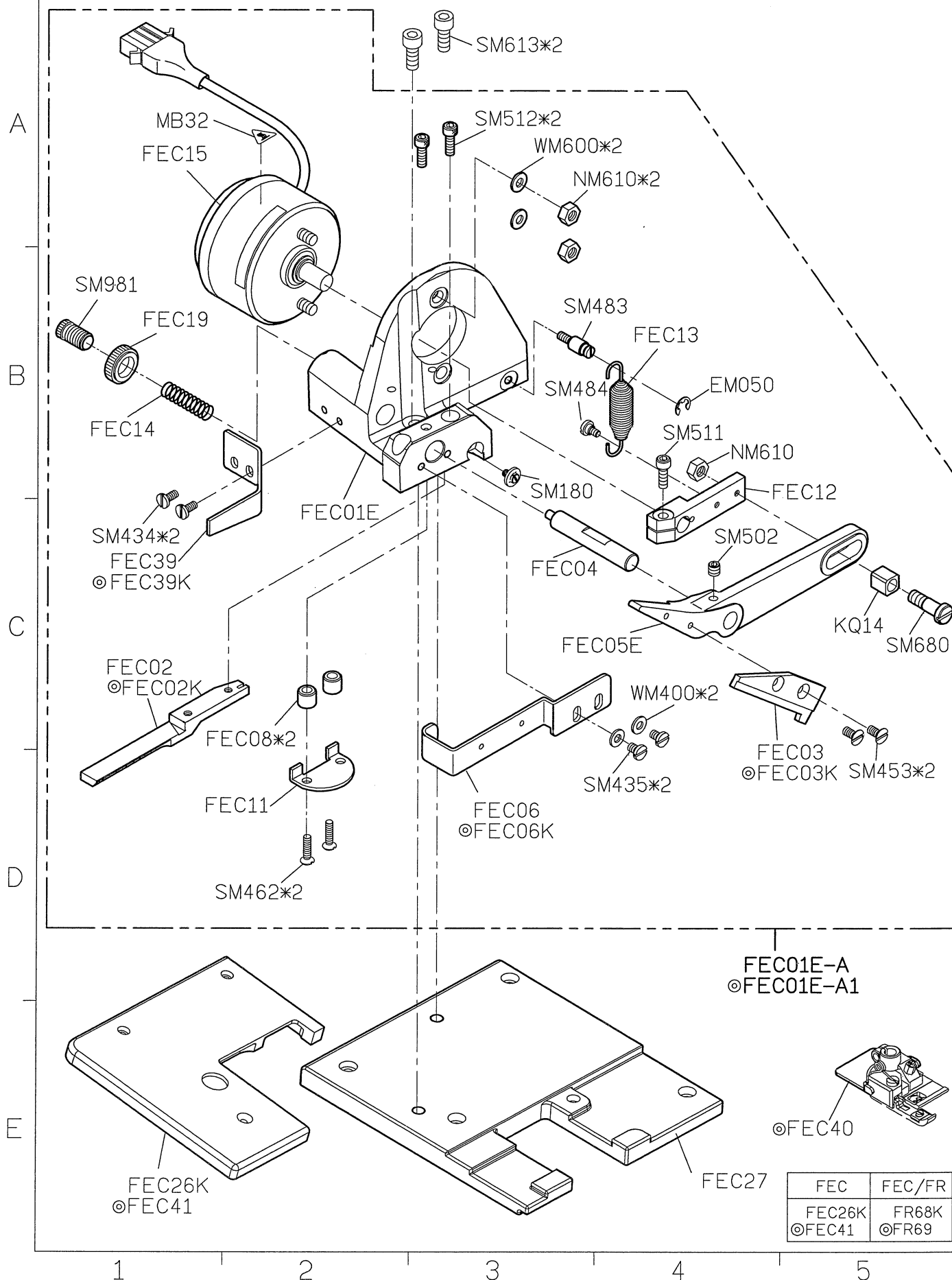
<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	FDC-K		1/1
	F858K			Date
				2016/4/28



<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FDE-K		1/1
				Date
				2016/4/28



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FEC-K	◎ :Use for SHORT KNIFE短刀	1/4
				Date
				2016/4/28



FEC	FEC/FR
FEC26K	FR68K
◎FEC41	◎FR69





<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	FEC-K		3/4
	F858K			Date
				2016/4/28

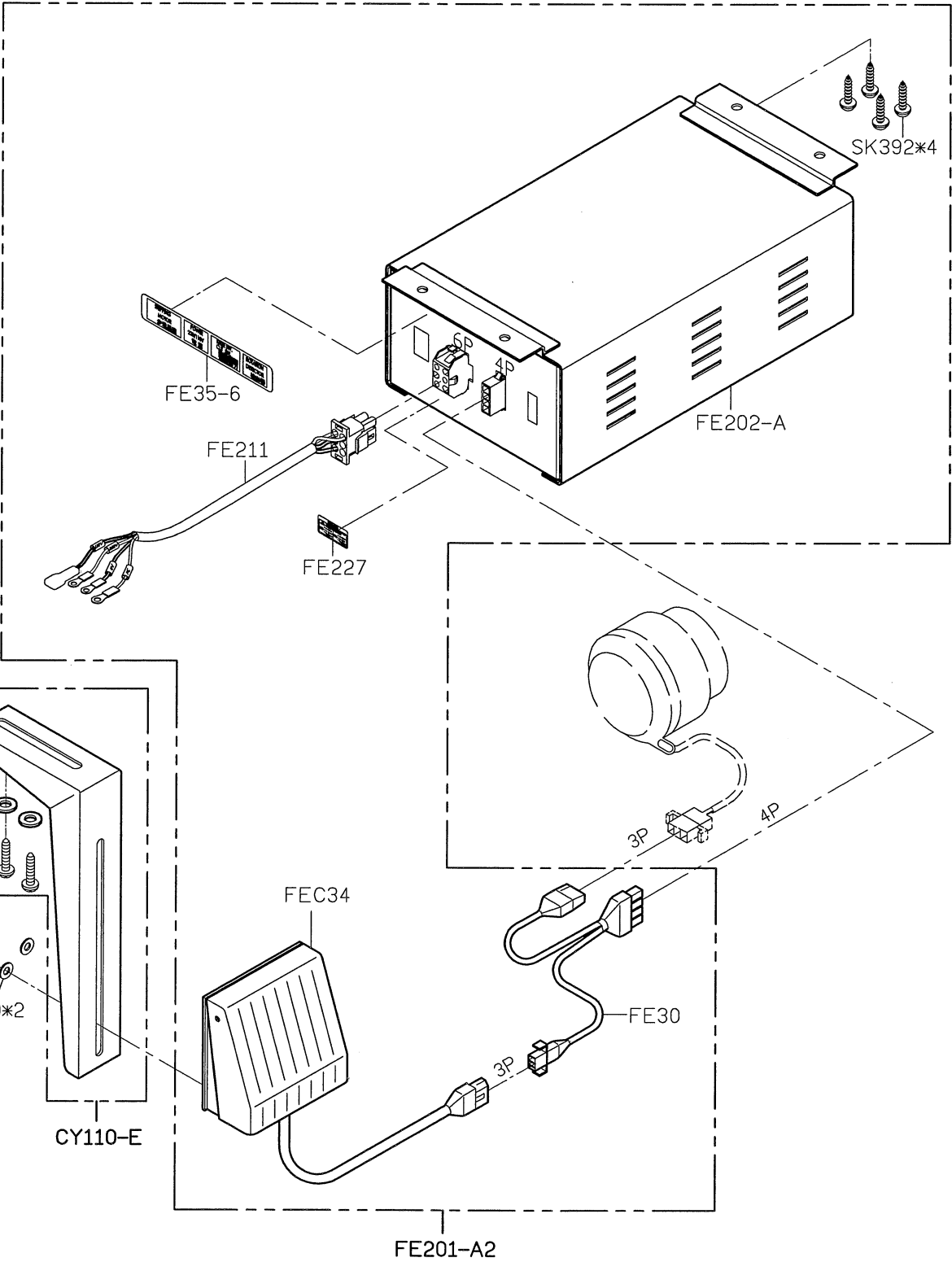
A

B

C

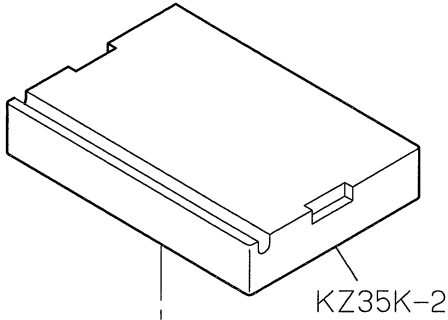
D

E

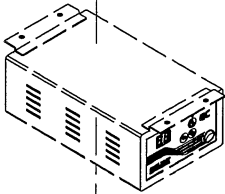


<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FEC-K		4/4
				Date
				2016/4/28

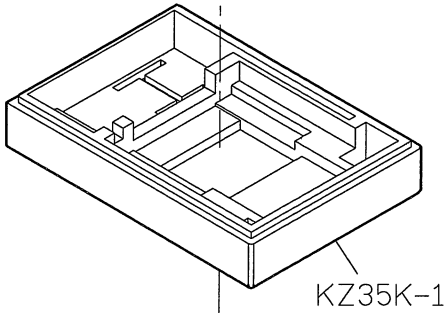
A



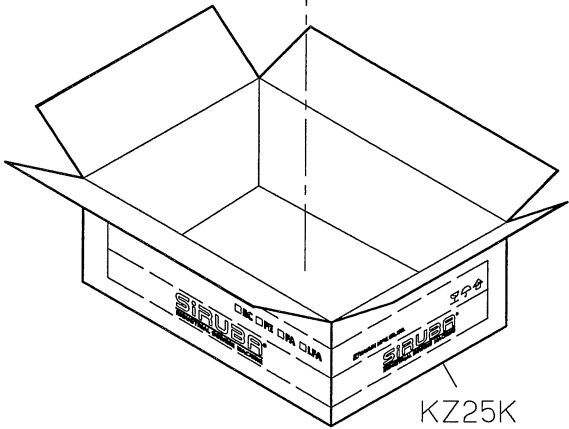
B



C



D



E



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FE-K	Not for Direct-Drive Motor	2/3
				Date
				2016/4/28

FE202-A1

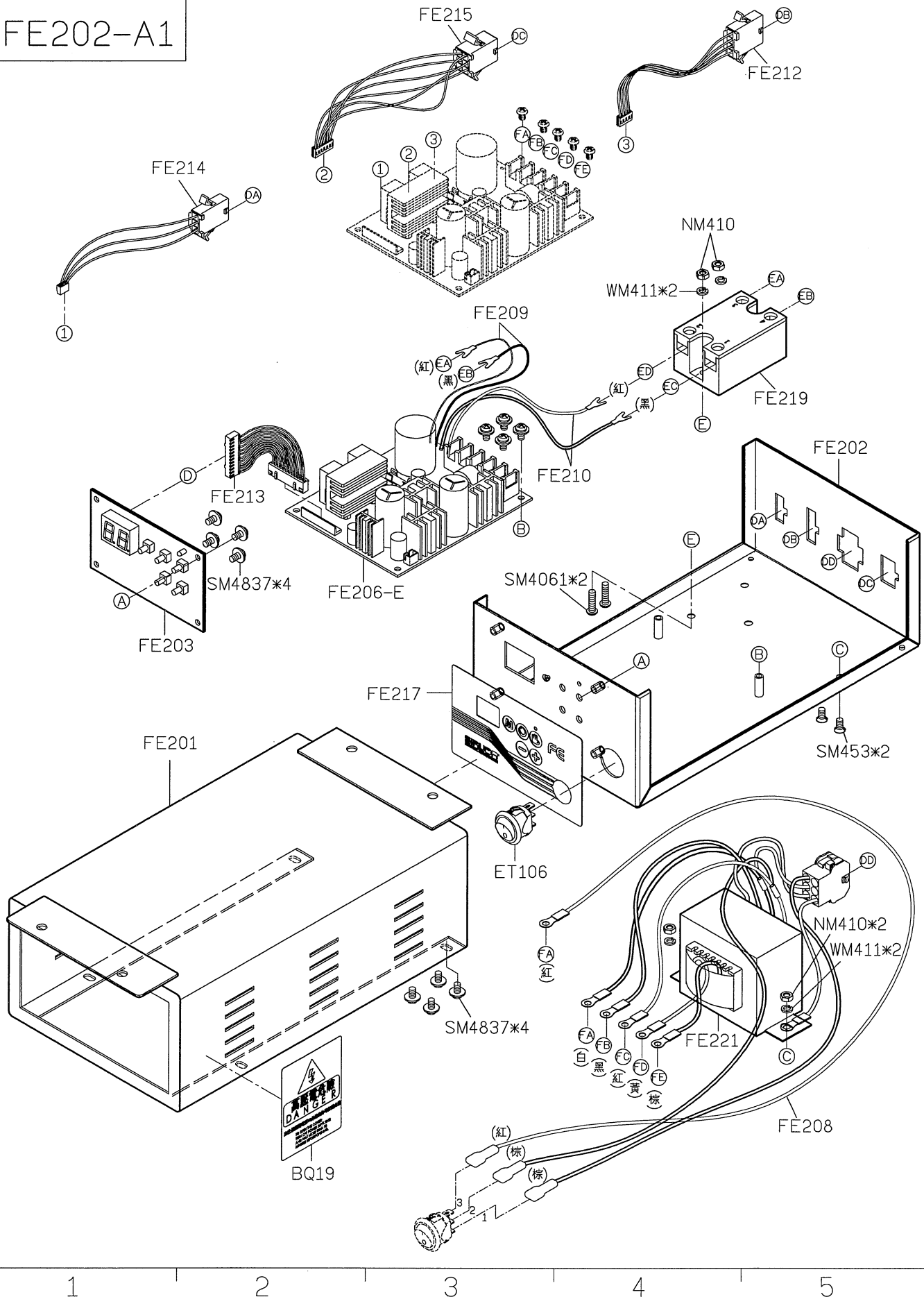
A

B

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**SIRUBA**

PARTS LIST

Series

F007K  
F858K

Parts Group

FFD-K

Subclass / Remark

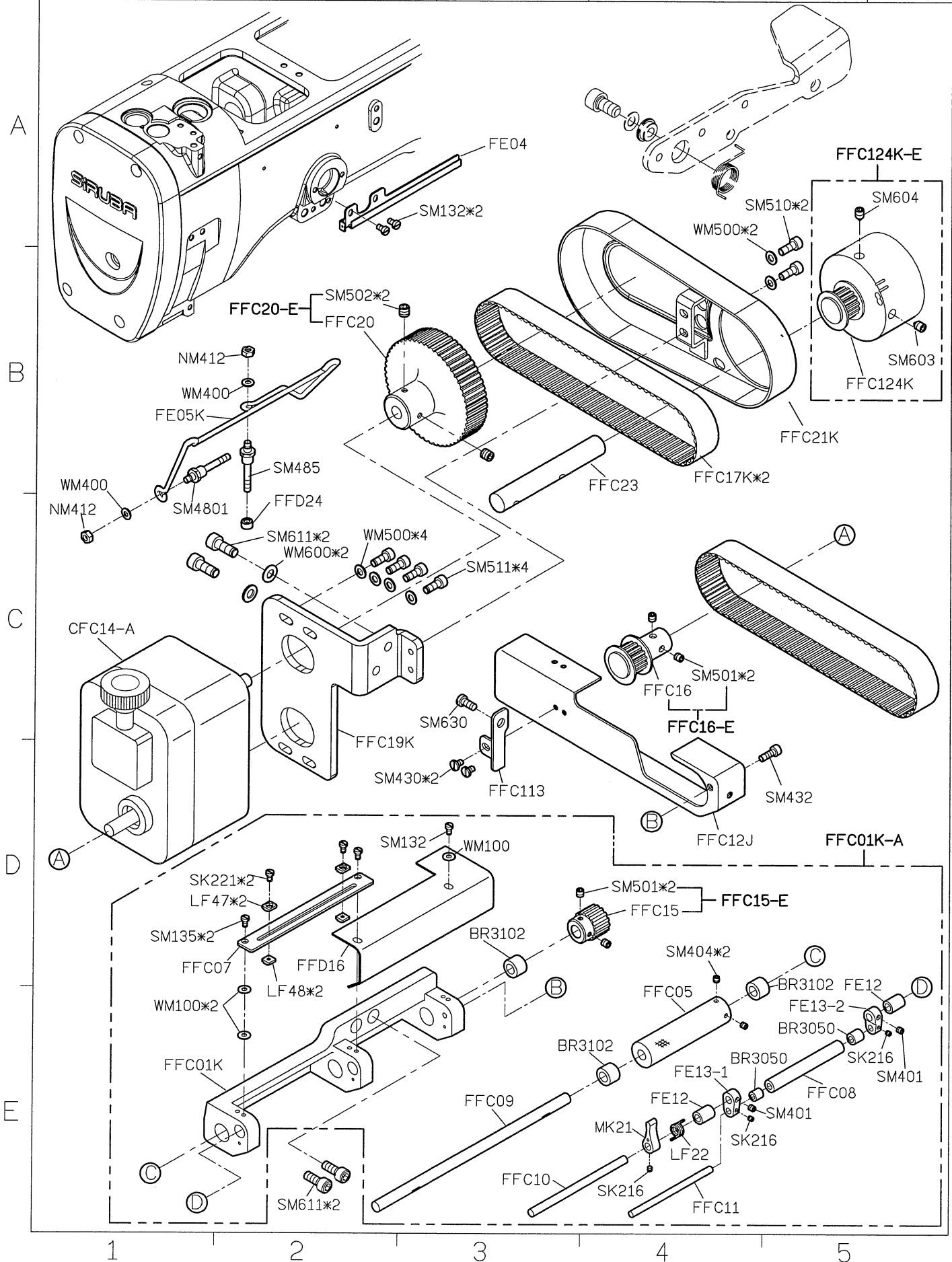
Not for Direct-Drive Motor

Page

1/3

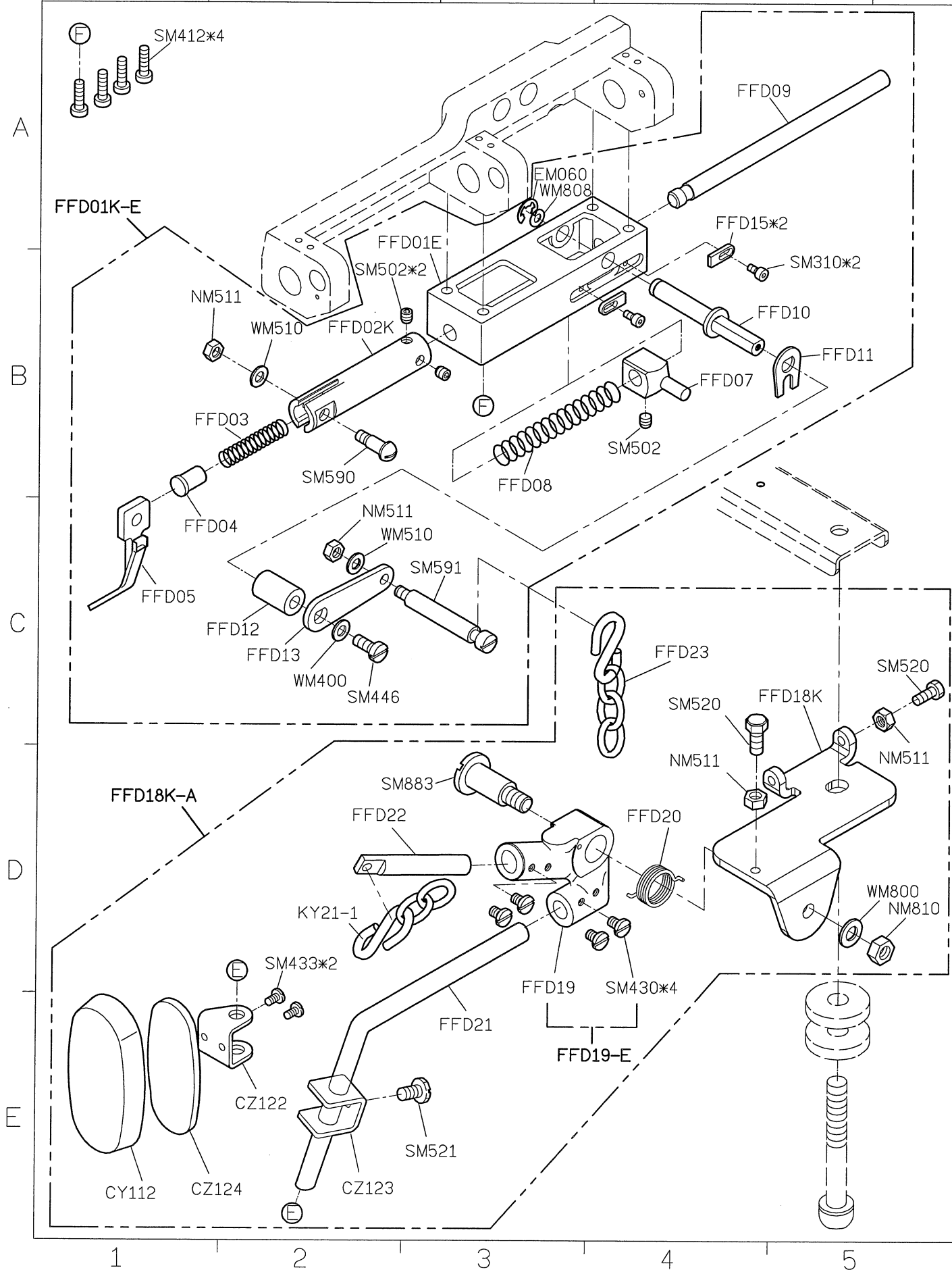
Date

2015/01/06

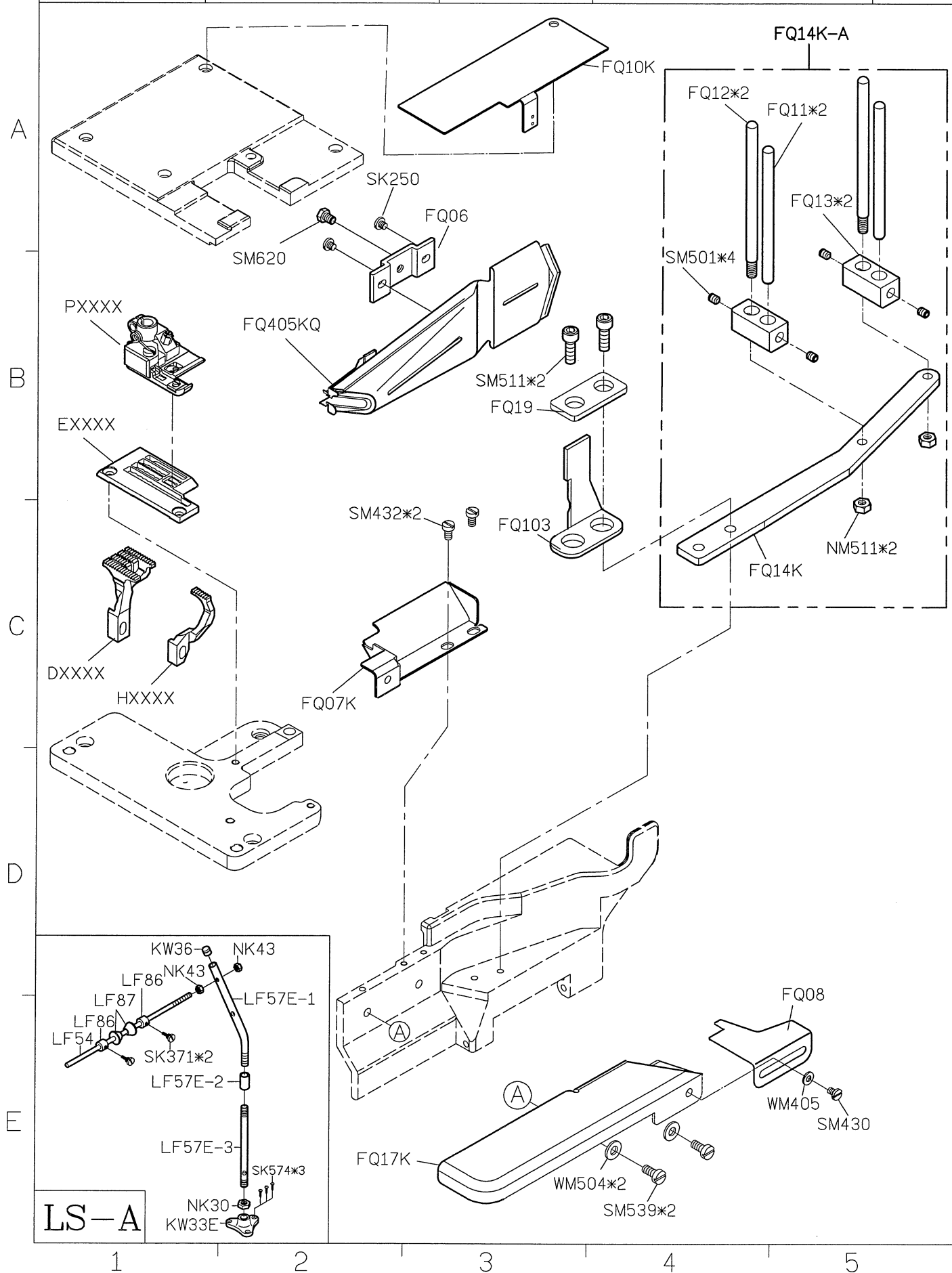




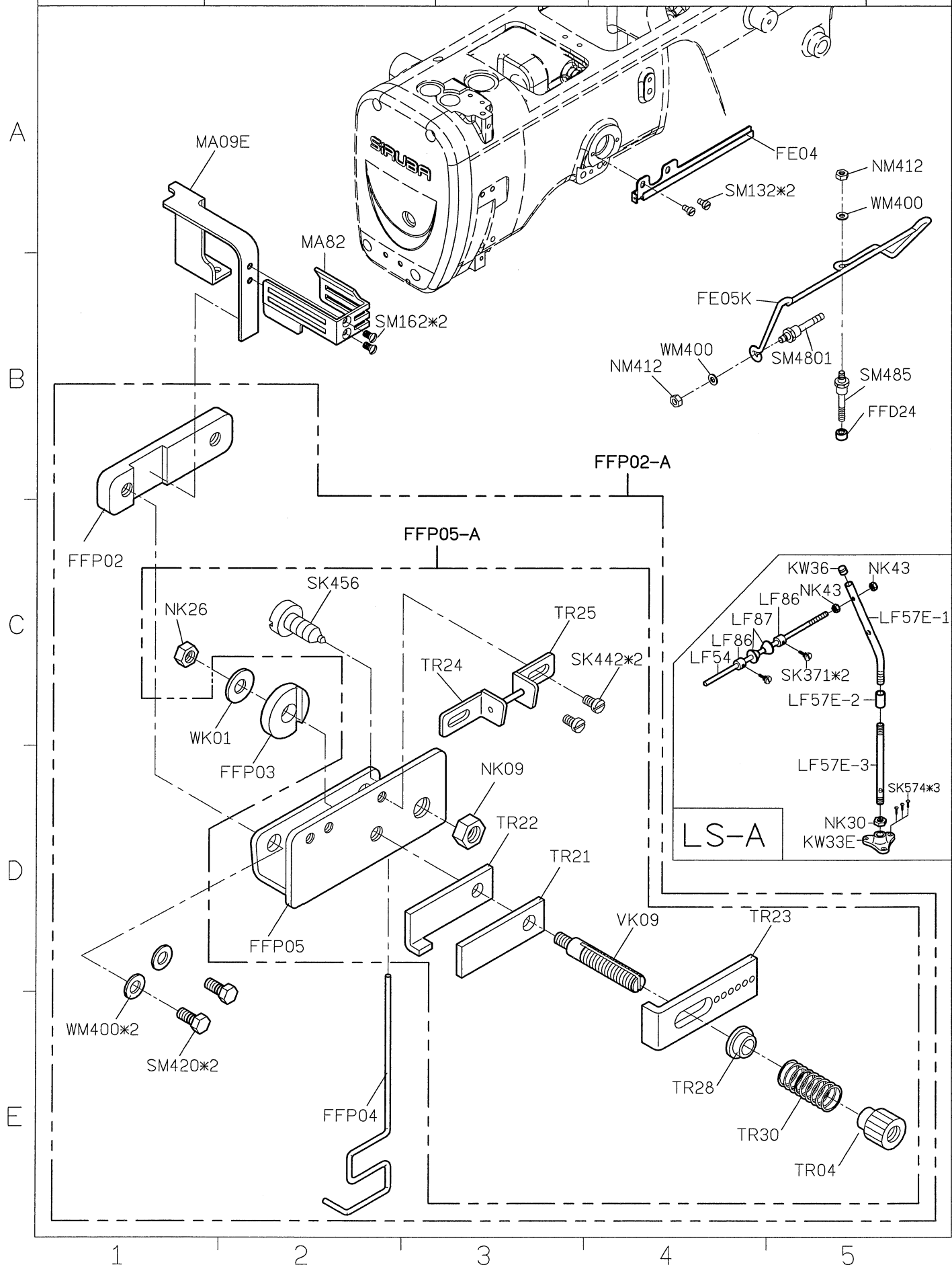
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FFD-K	Not for Direct-Drive Motor	2/3
				Date
				2016/4/29



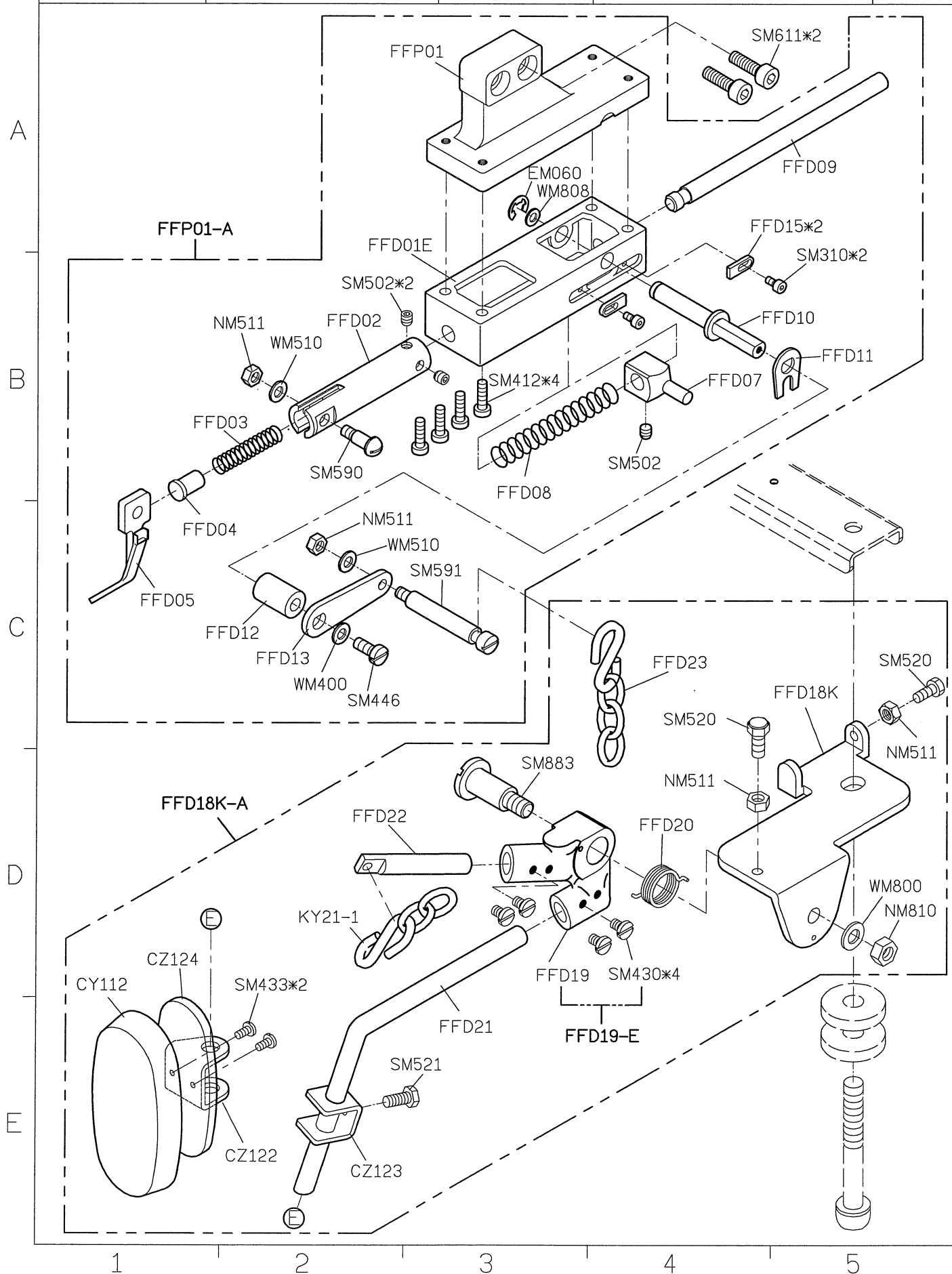
SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FFD-K	Not for Direct-Drive Motor	3/3
				Date
				2016/4/29



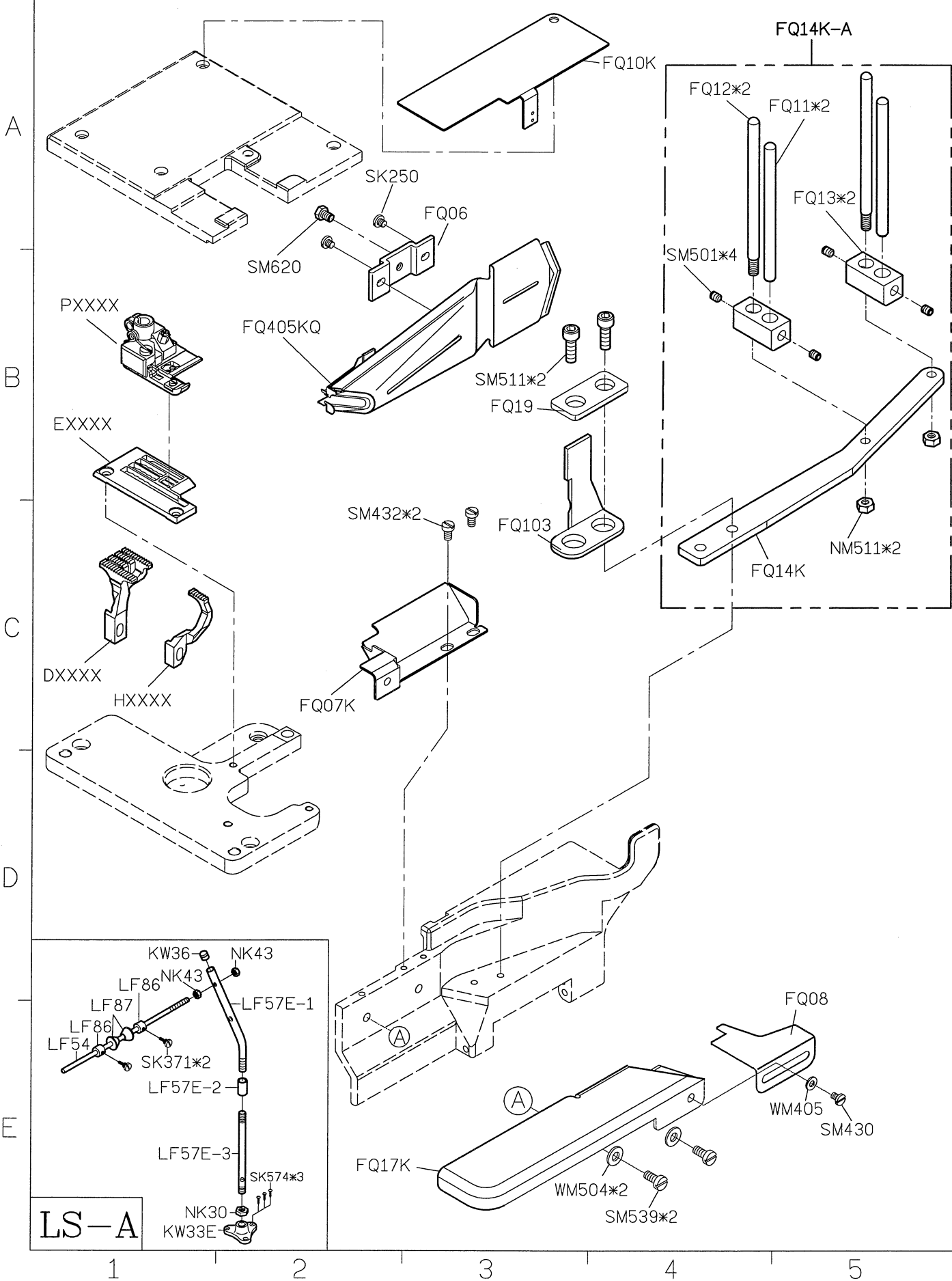
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FFP-K		1/3
				Date
				2016/4/29



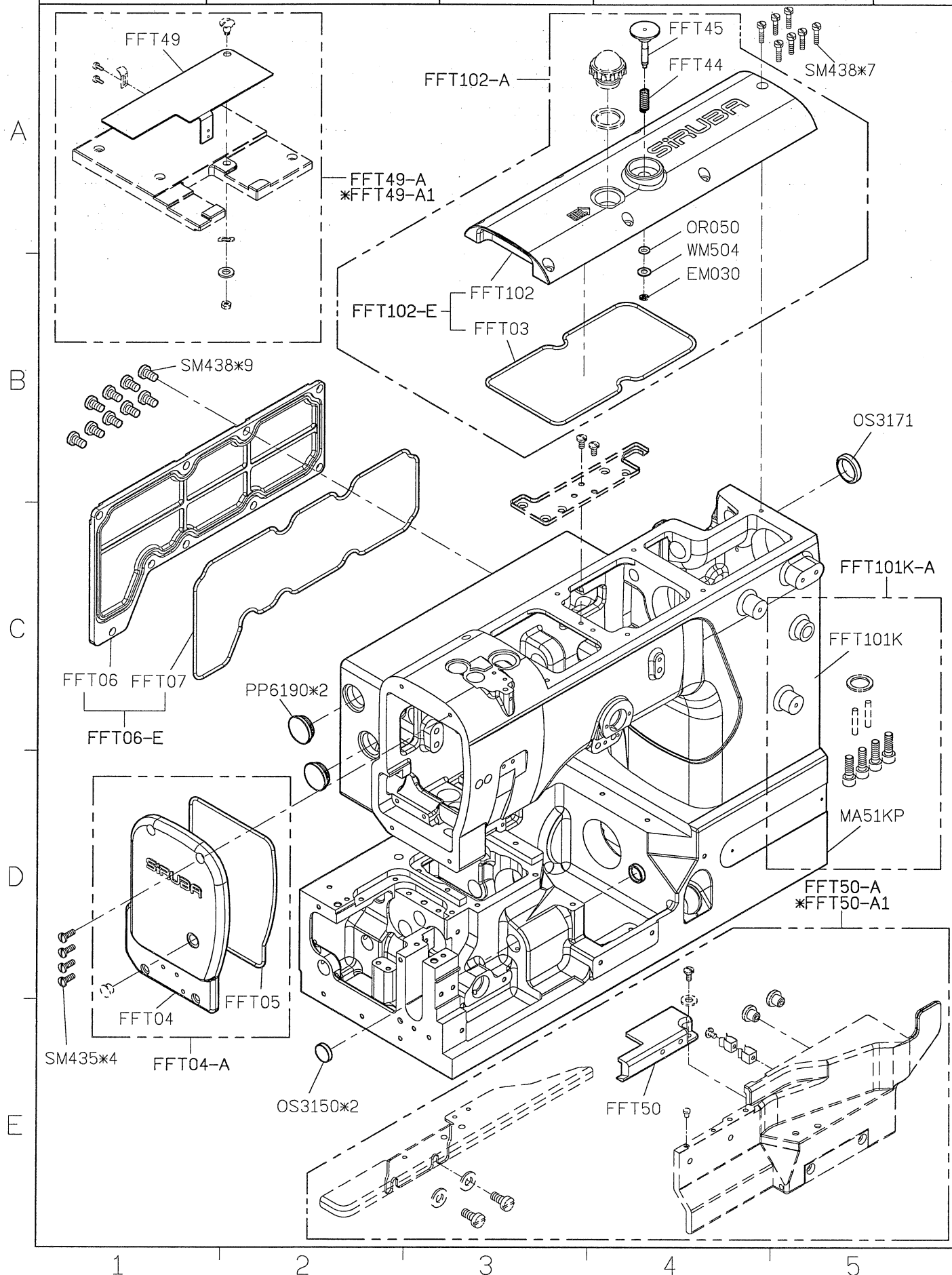
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FFP-K		2/3
				Date
				2016/4/29



<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FFP-K		3/3
				Date
				2016/4/29

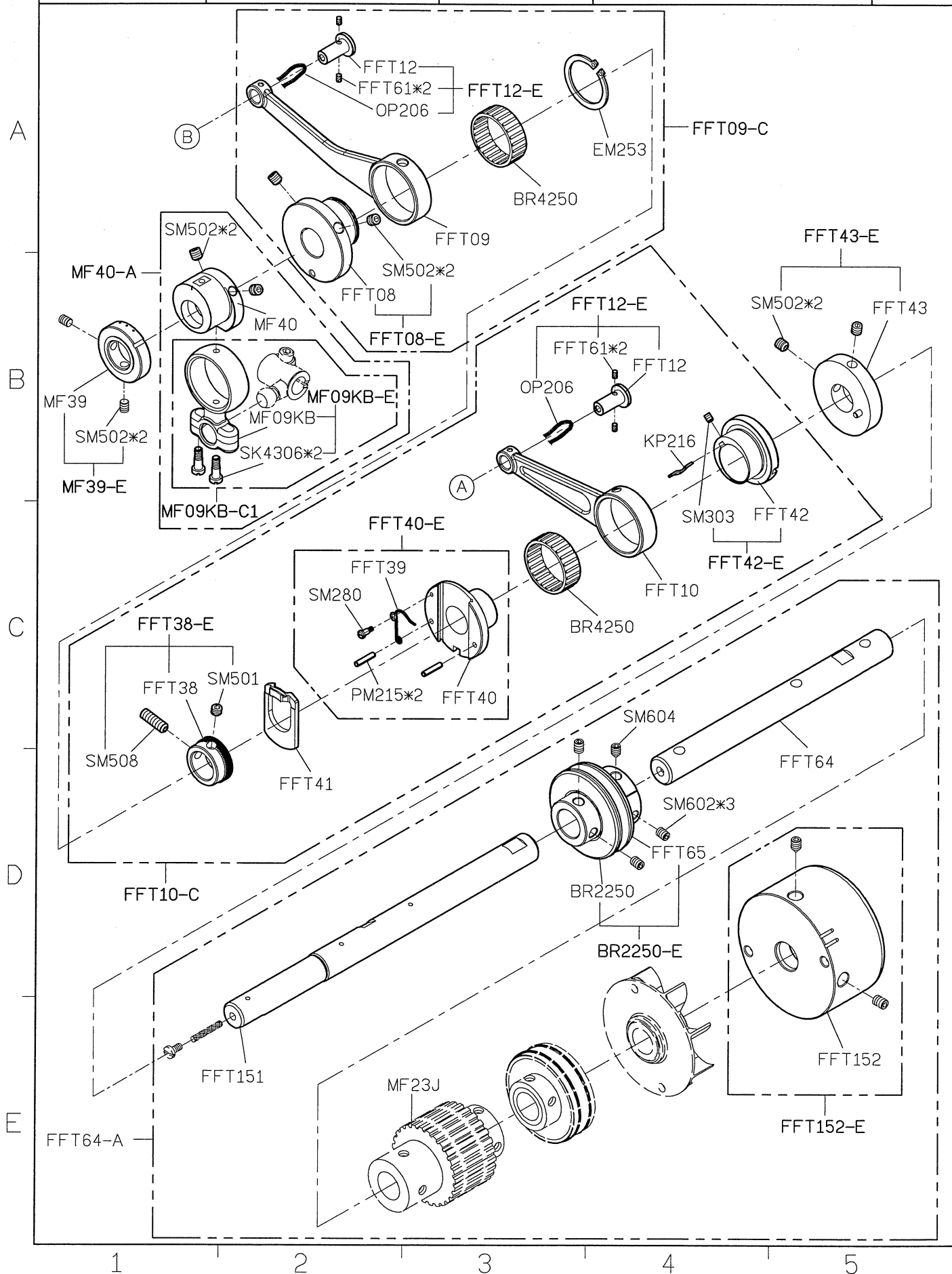


SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FFT	With Direct-Drive Motor	1/7
				Date
				2016/8/18



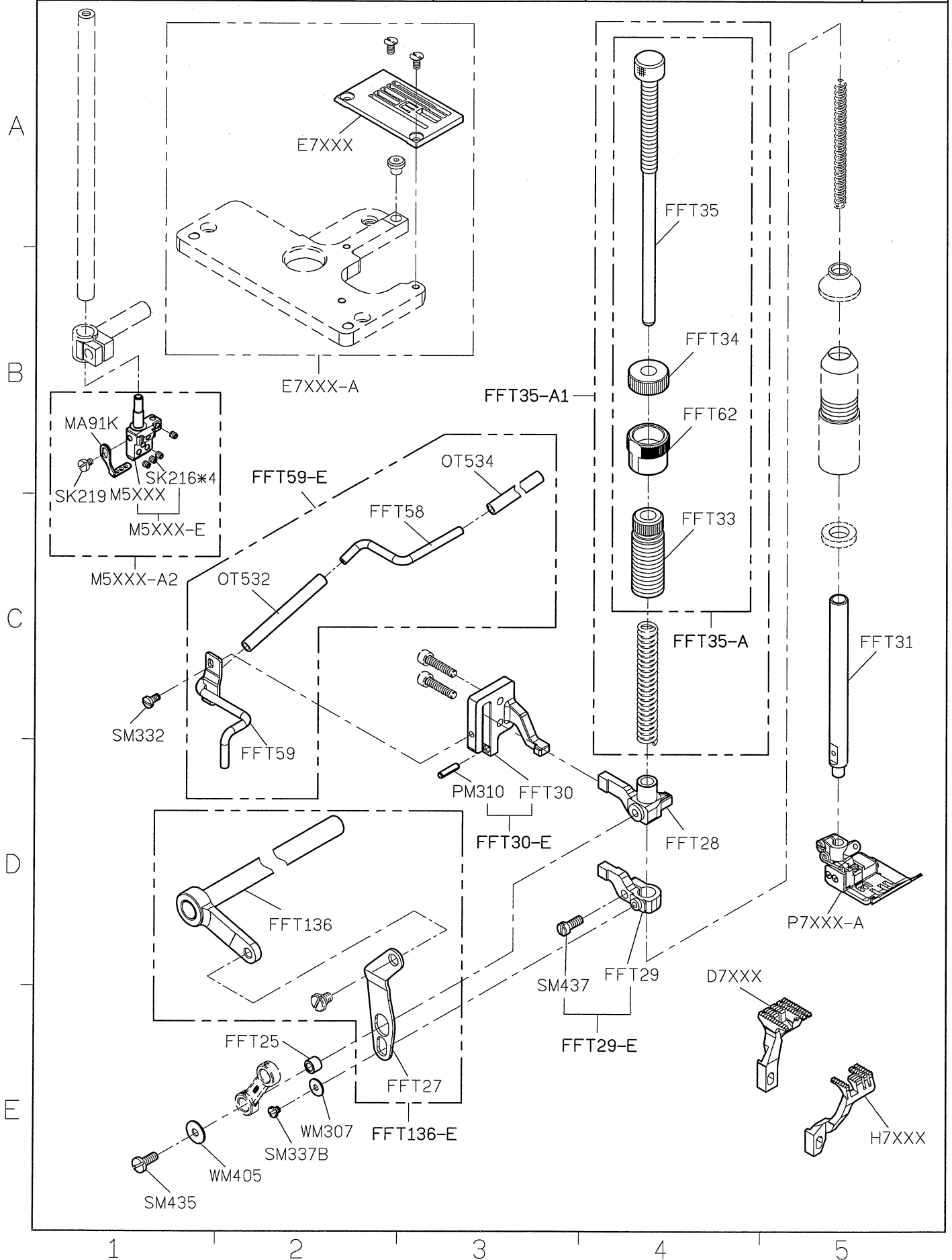


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FFT	With Direct-Drive Motor	3/7
				Date
				2016/8/18

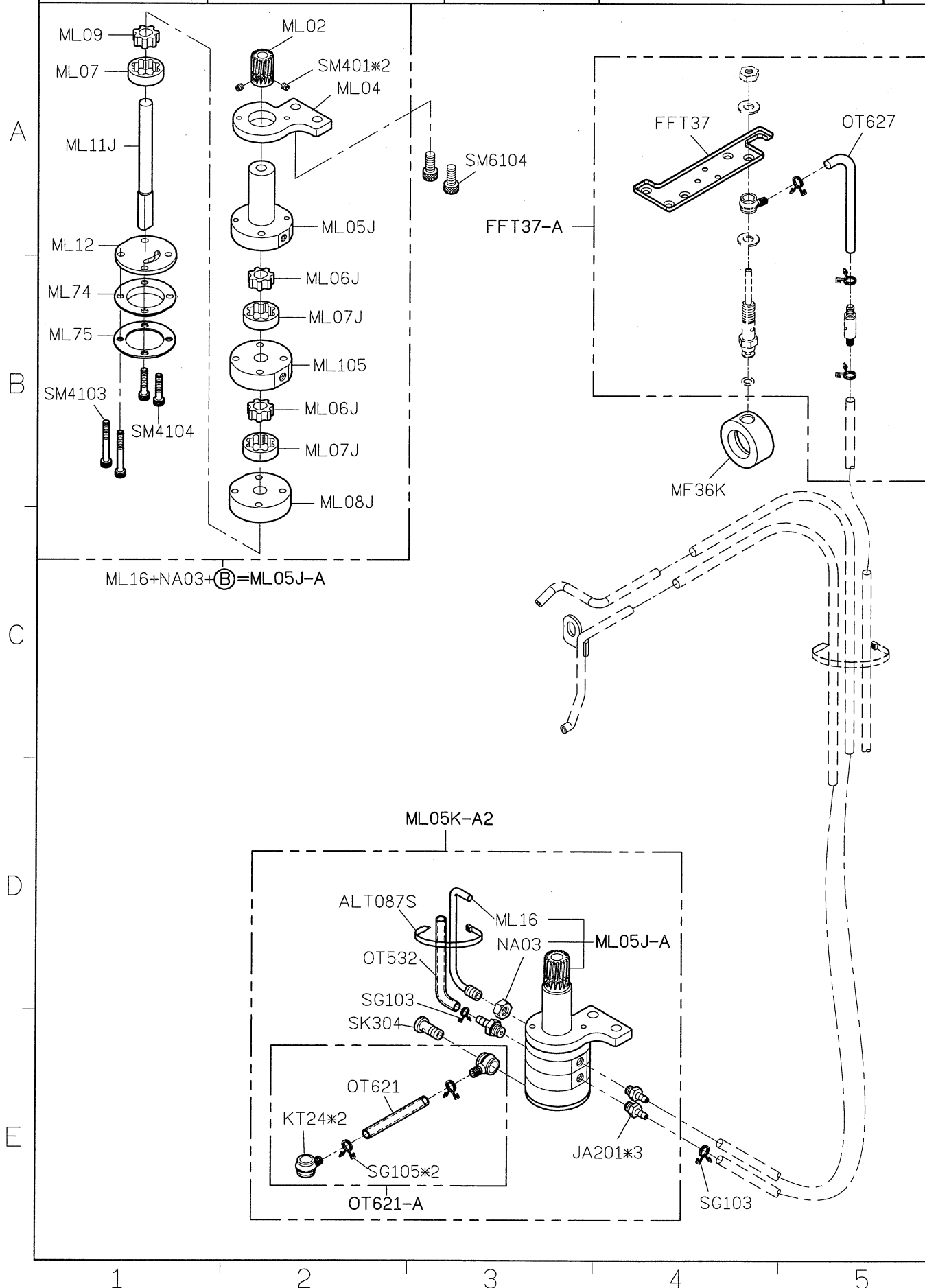




SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FFT	With Direct-Drive Motor	4/7
				Date
				2016/8/18



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FFT	With Direct-Drive Motor	5/7
				Date
				2016/8/18



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<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	F007KD	FFT	With Direct-Drive Motor	6/7
				Date
				2016/8/18

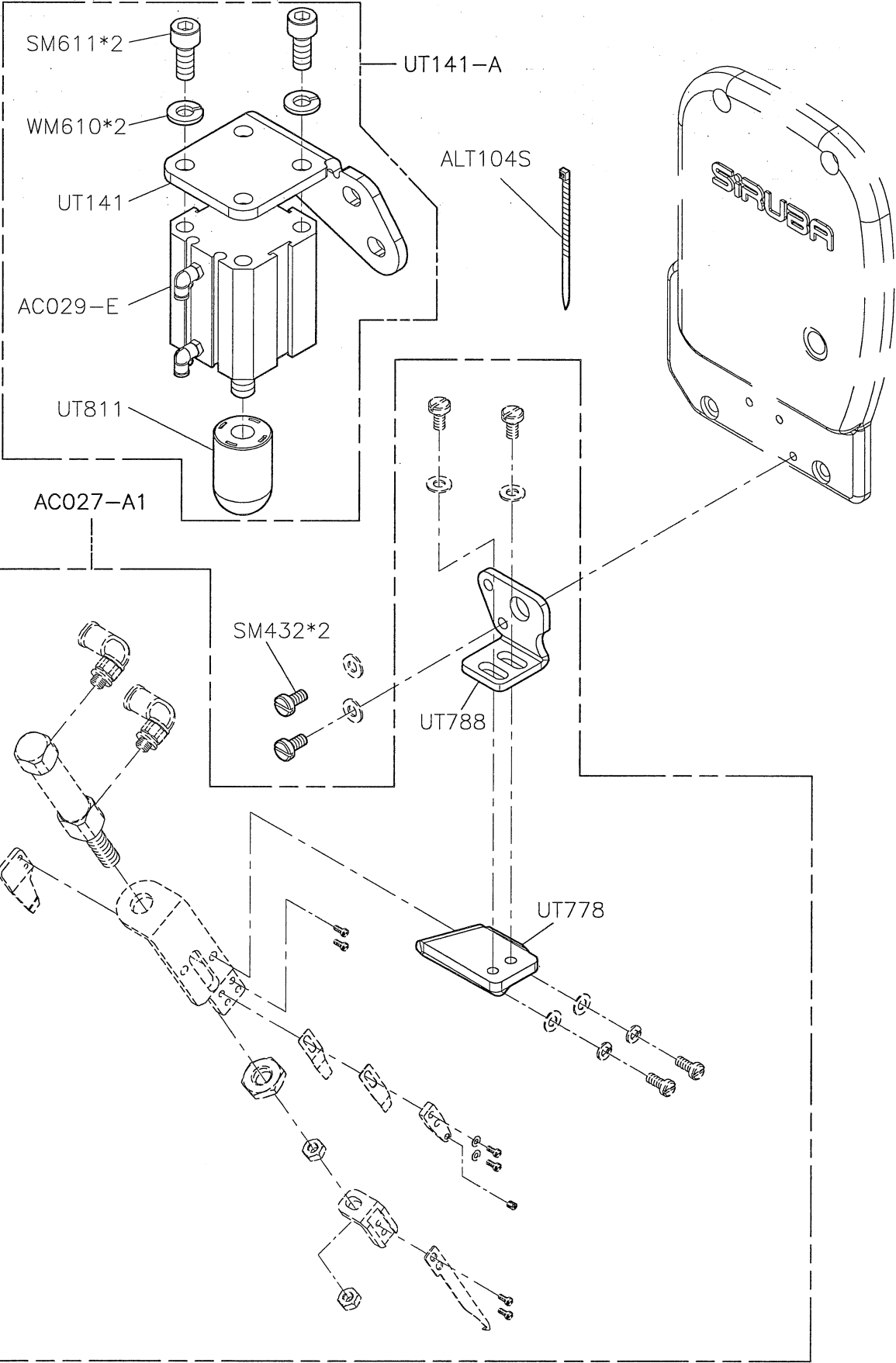
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1

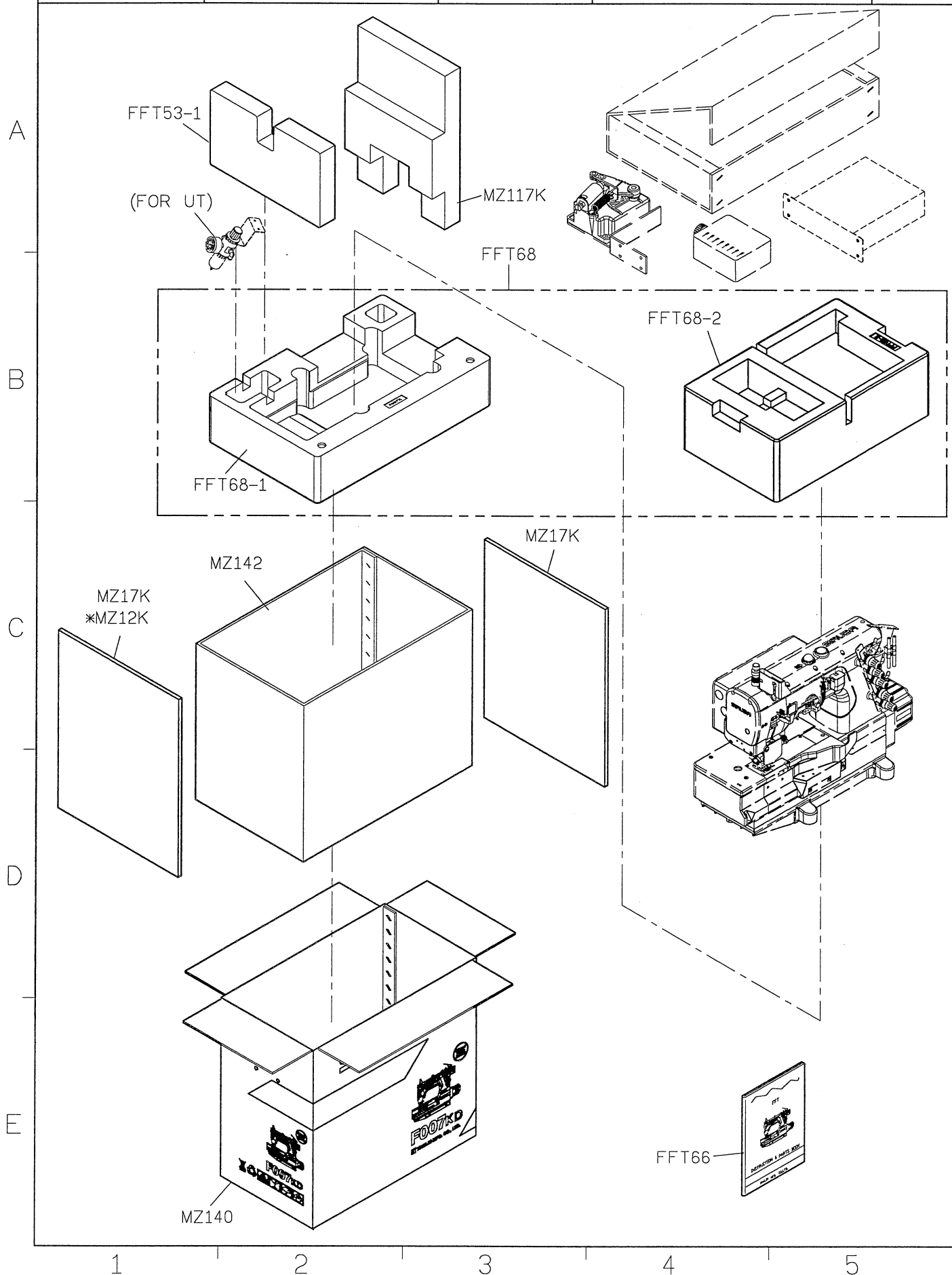
2

3

4

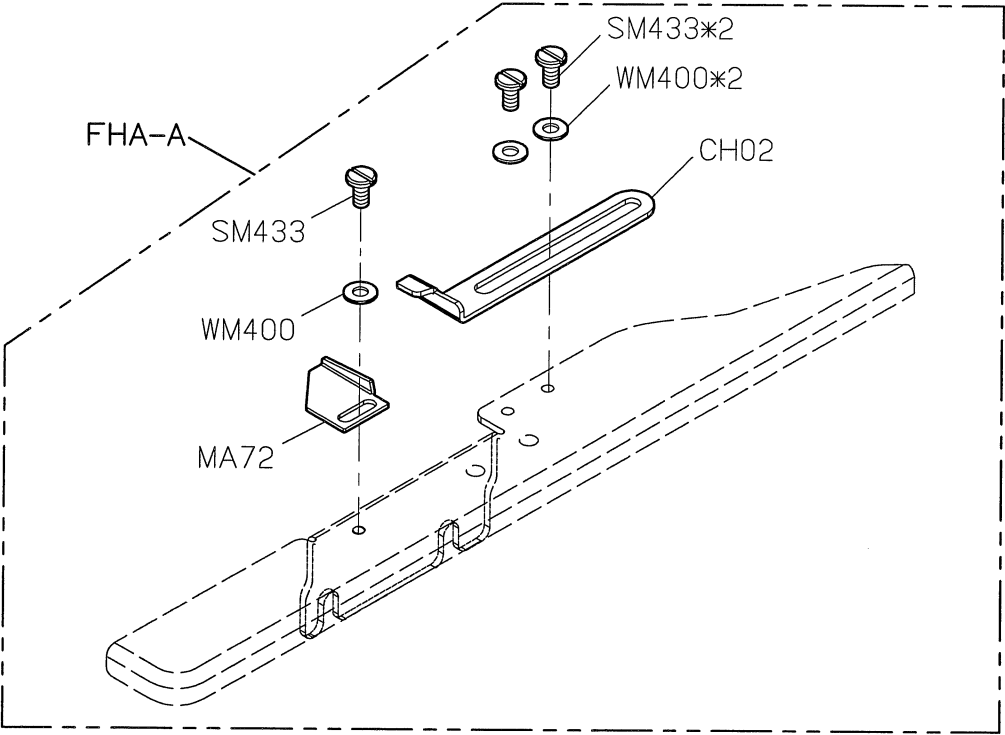
5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FFT	With Direct-Drive Motor * Use for UT	7/7
				Date
				2016/8/22

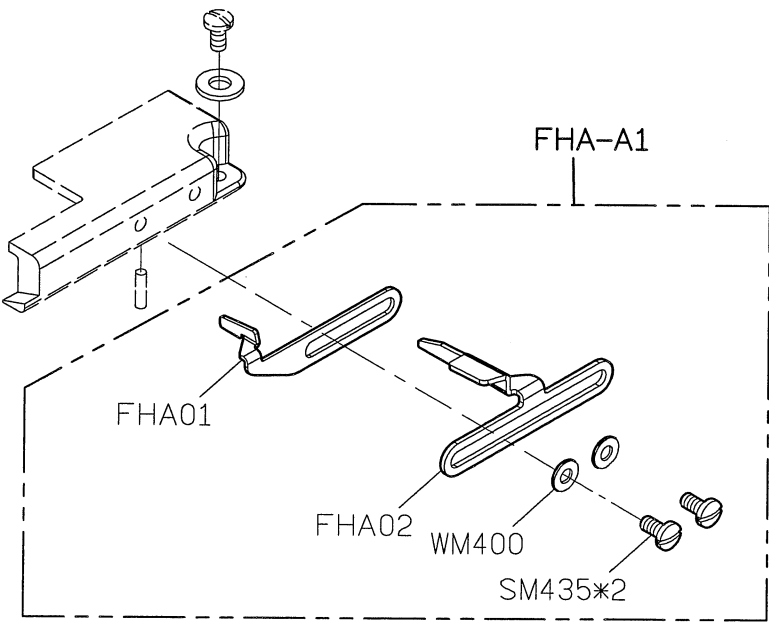


<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	FHA-K		1/1
	F858K			Date
				2016/4/29

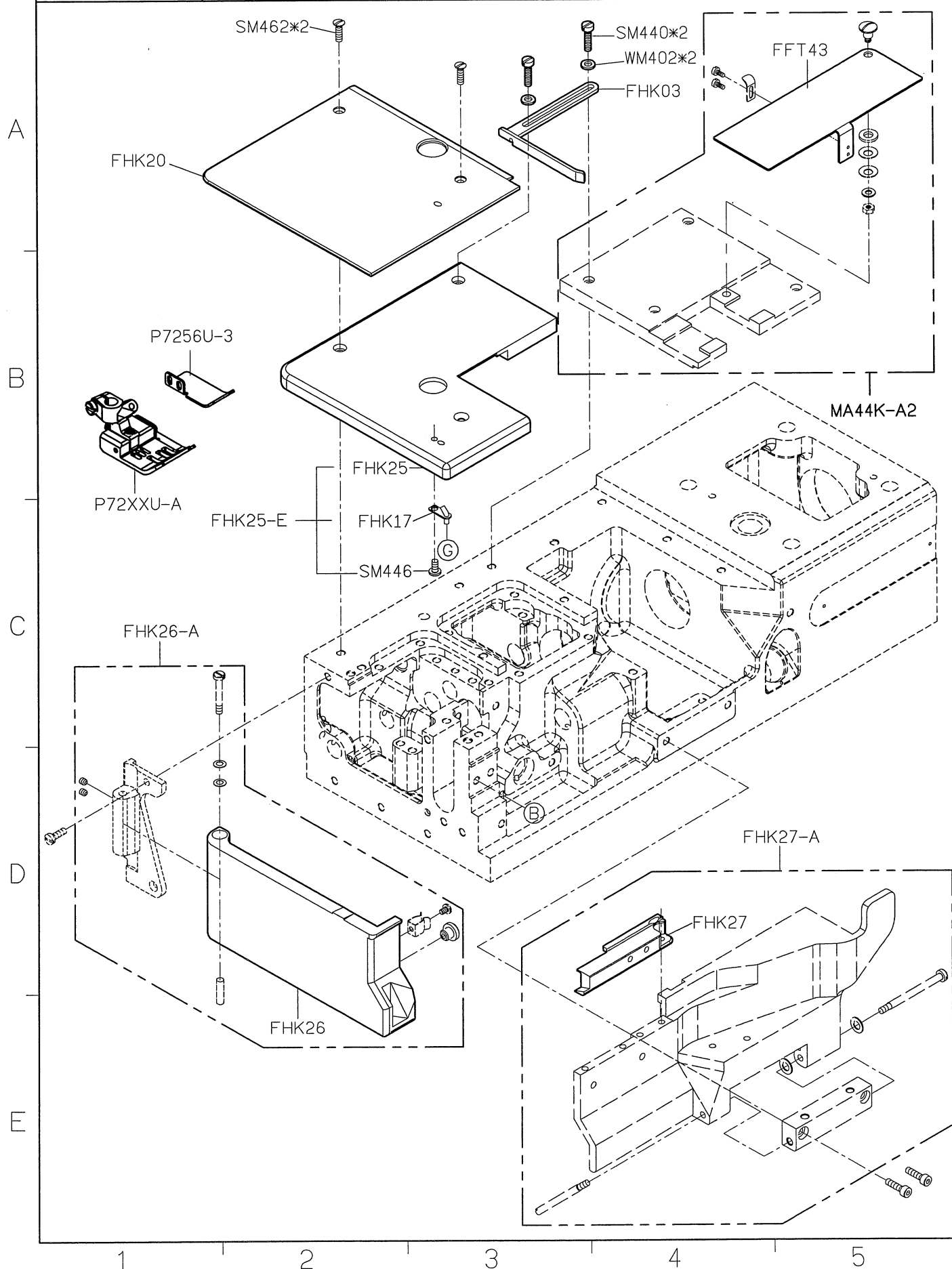
FOR FHA TYPE



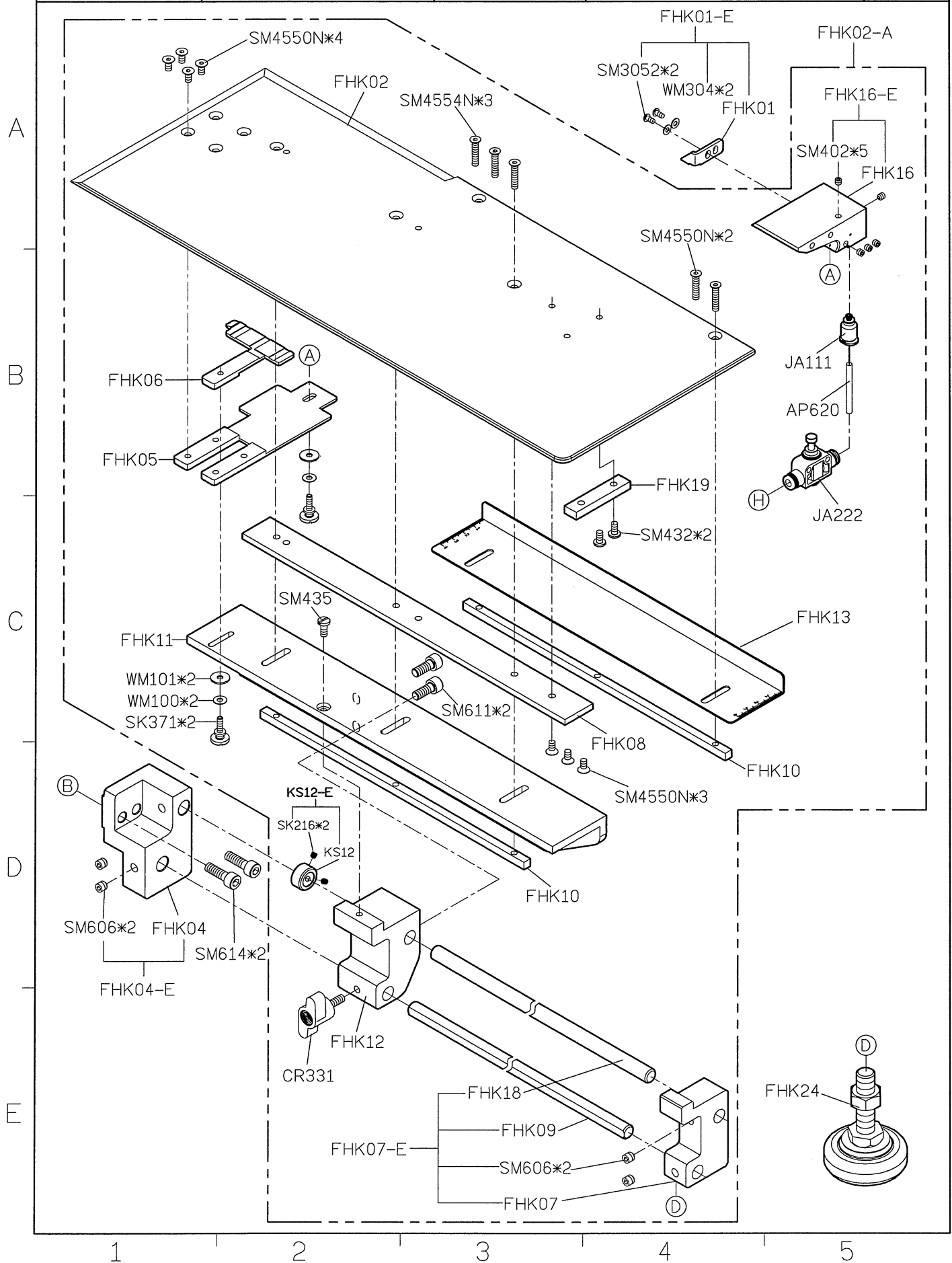
FOR FHA/FQ TYPE  
OPTION DEVICE FOR FQ MACHINE  
CONVERT TO FHA BOTTOM HEMMING



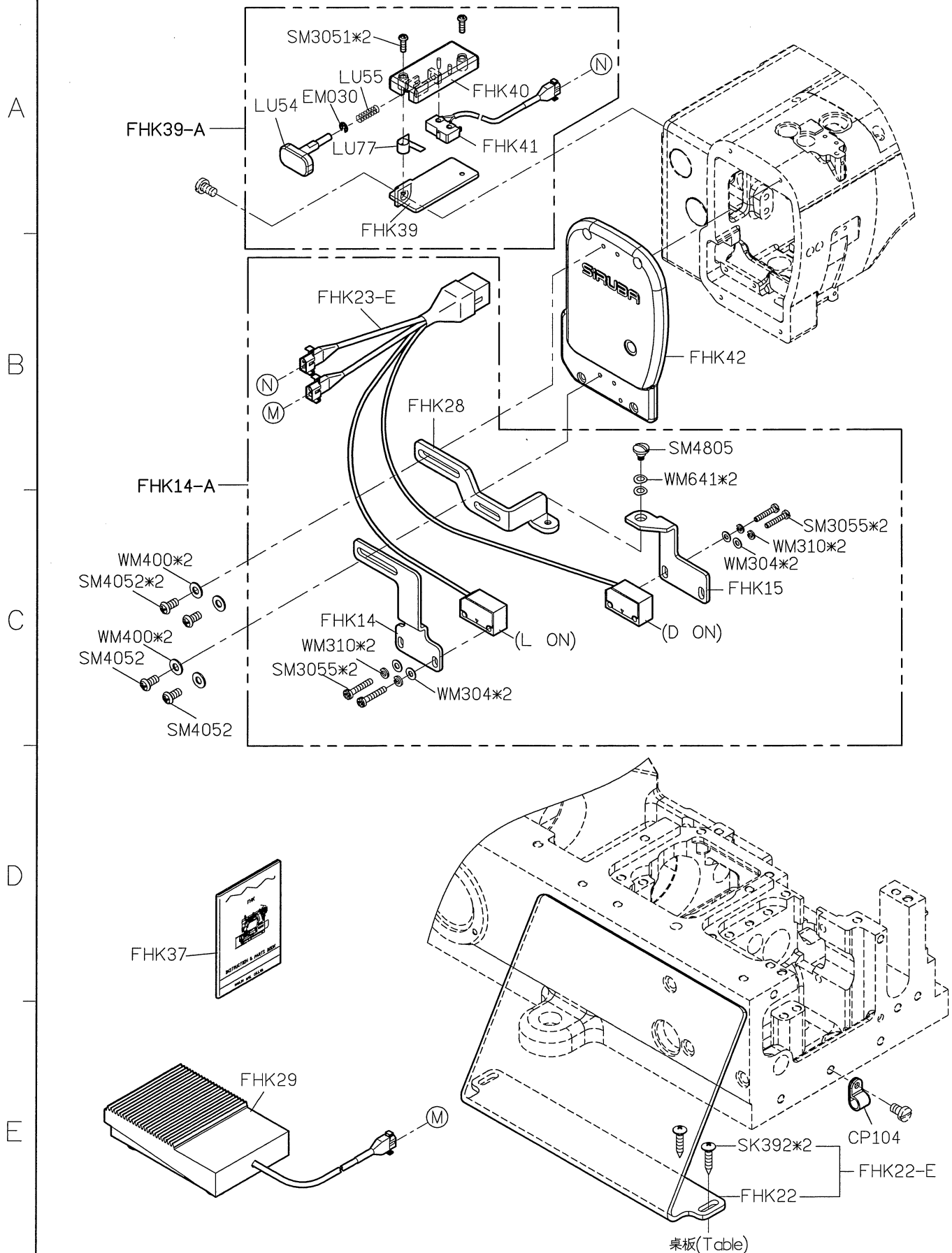
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	FHK	For Direct-Drive Motor	1/6
				Date
				2016/4/29



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	FHK	For Direct-Drive Motor	2/6
				Date
				2016/4/29



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	FHK	For Direct-Drive Motor	3/6
				Date
				2016/4/29



1

2

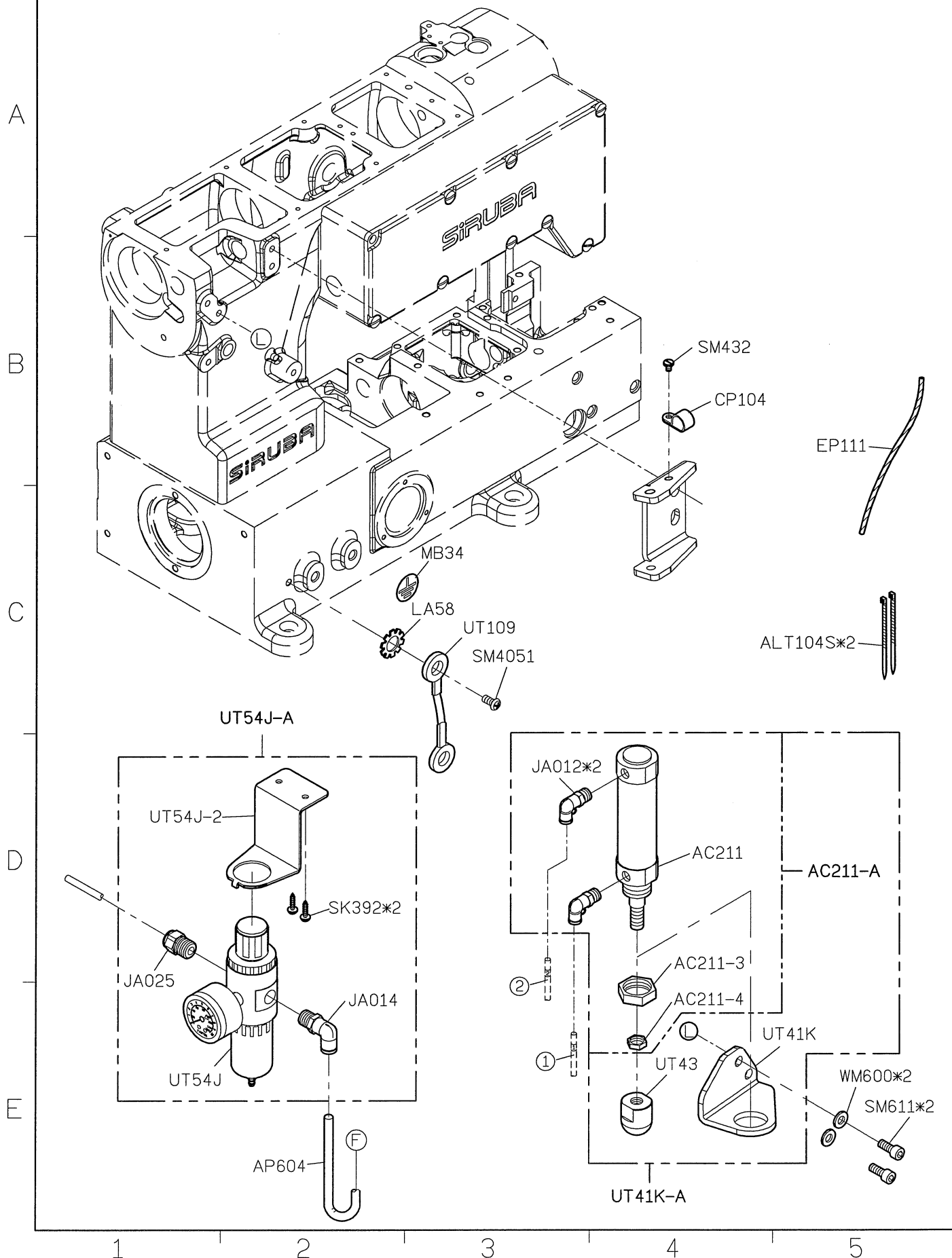
3

4

5



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	FHK	For Direct-Drive Motor	4/6
				Date
				2016/4/29



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	FHK	For Direct-Drive Motor	5/6
				Date
				2016/4/29

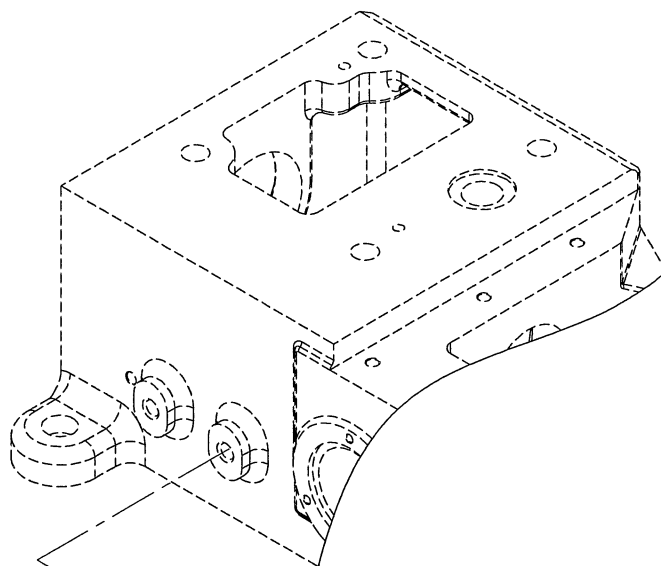
A

B

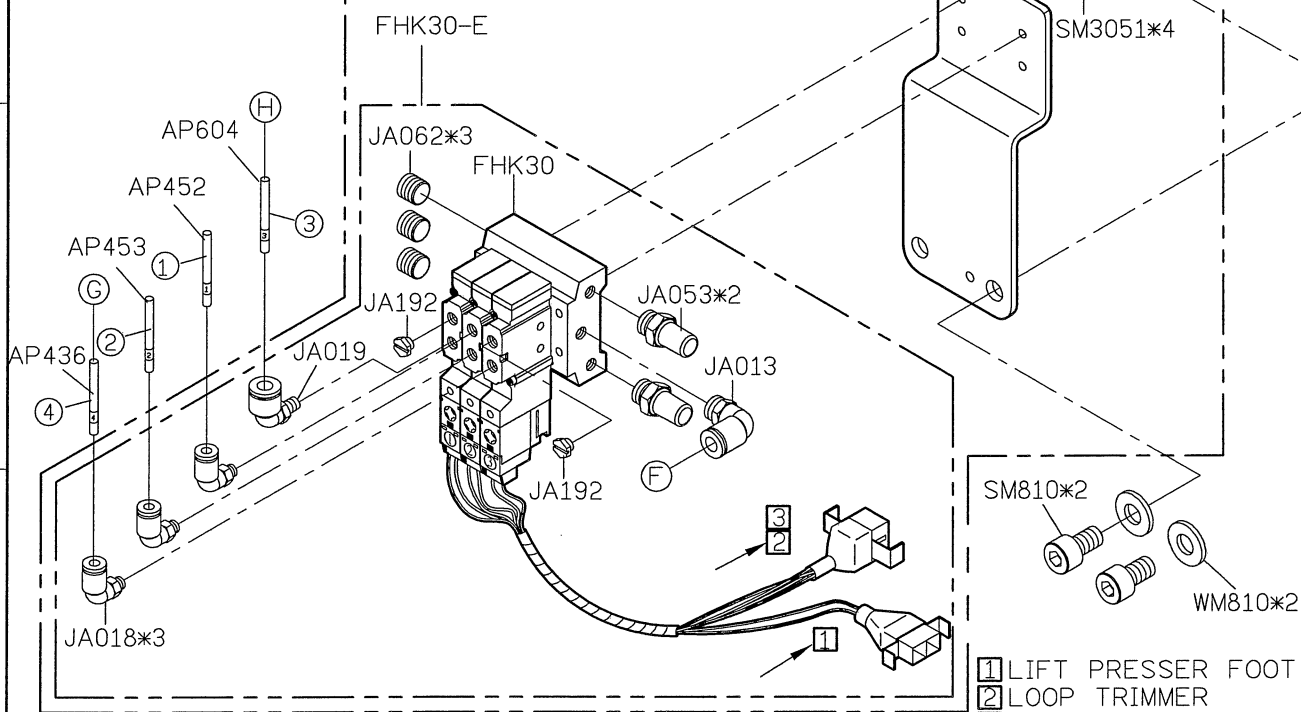
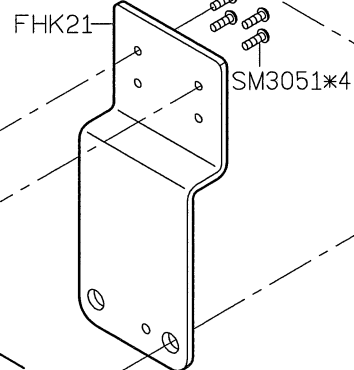
C

D

E



FHK30-A



- 1 LIFT PRESSER FOOT  
 2 LOOP TRIMMER  
 3 TOP CUTTER(WIPER)

1

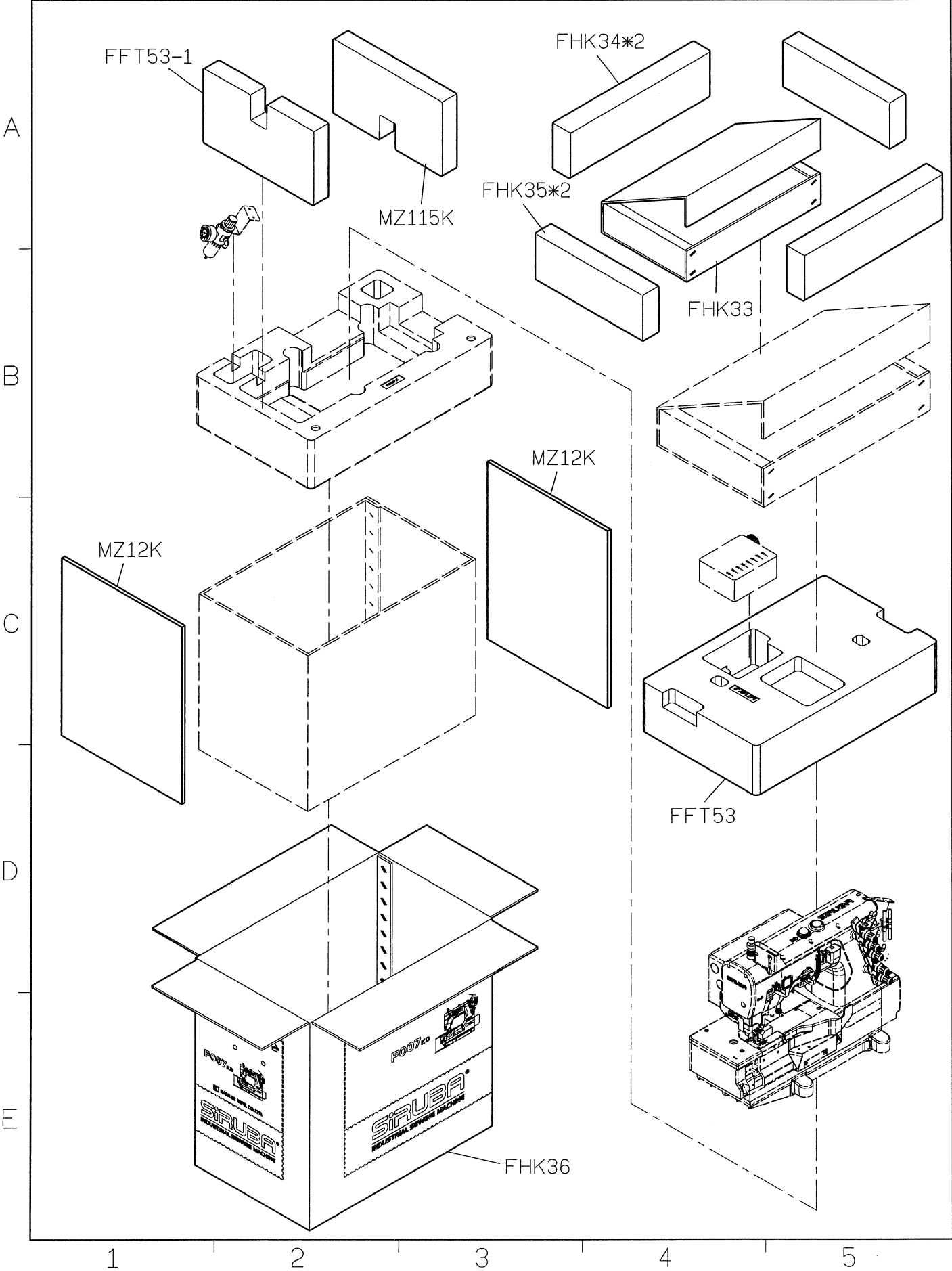
2

3

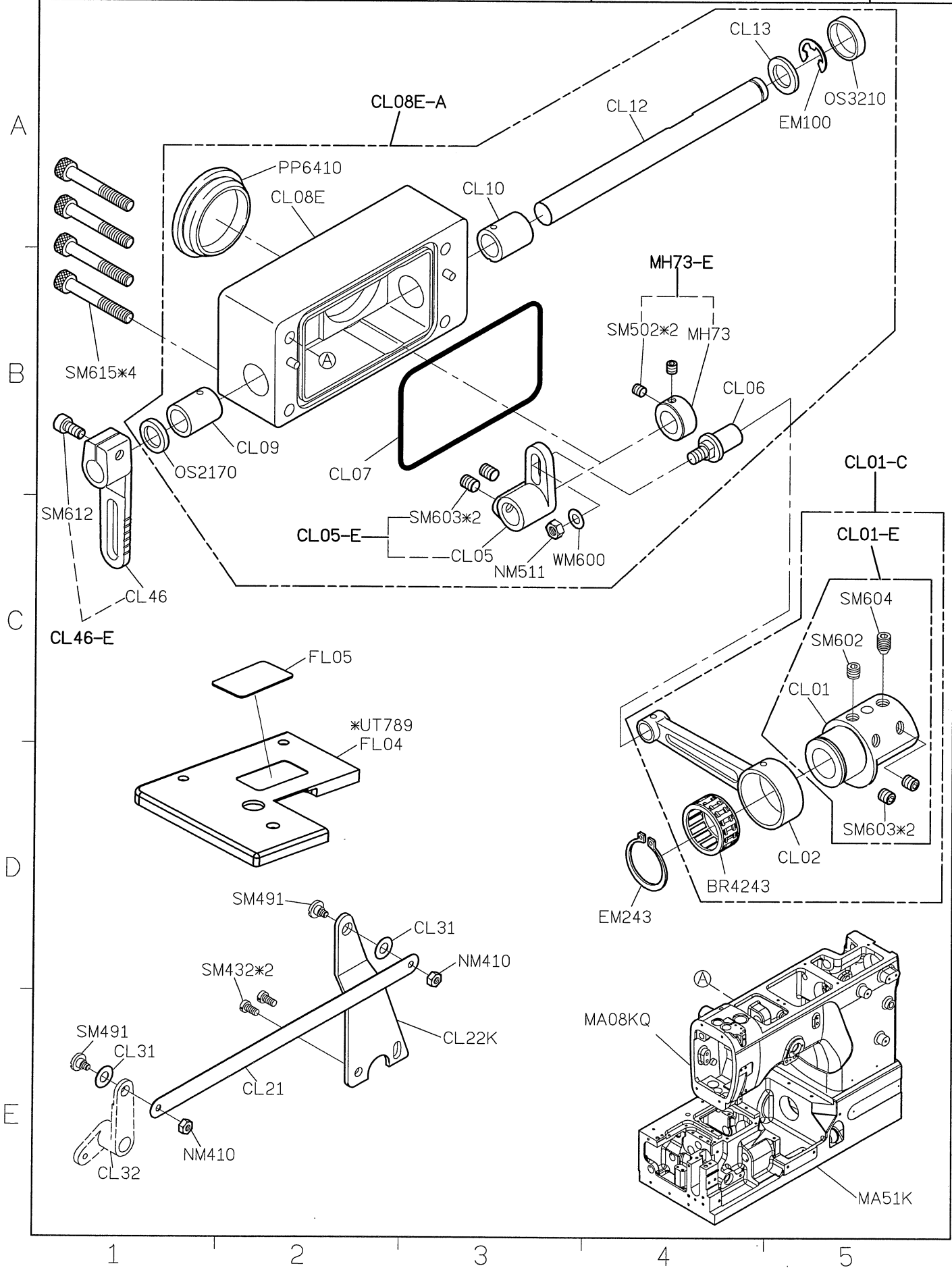
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5

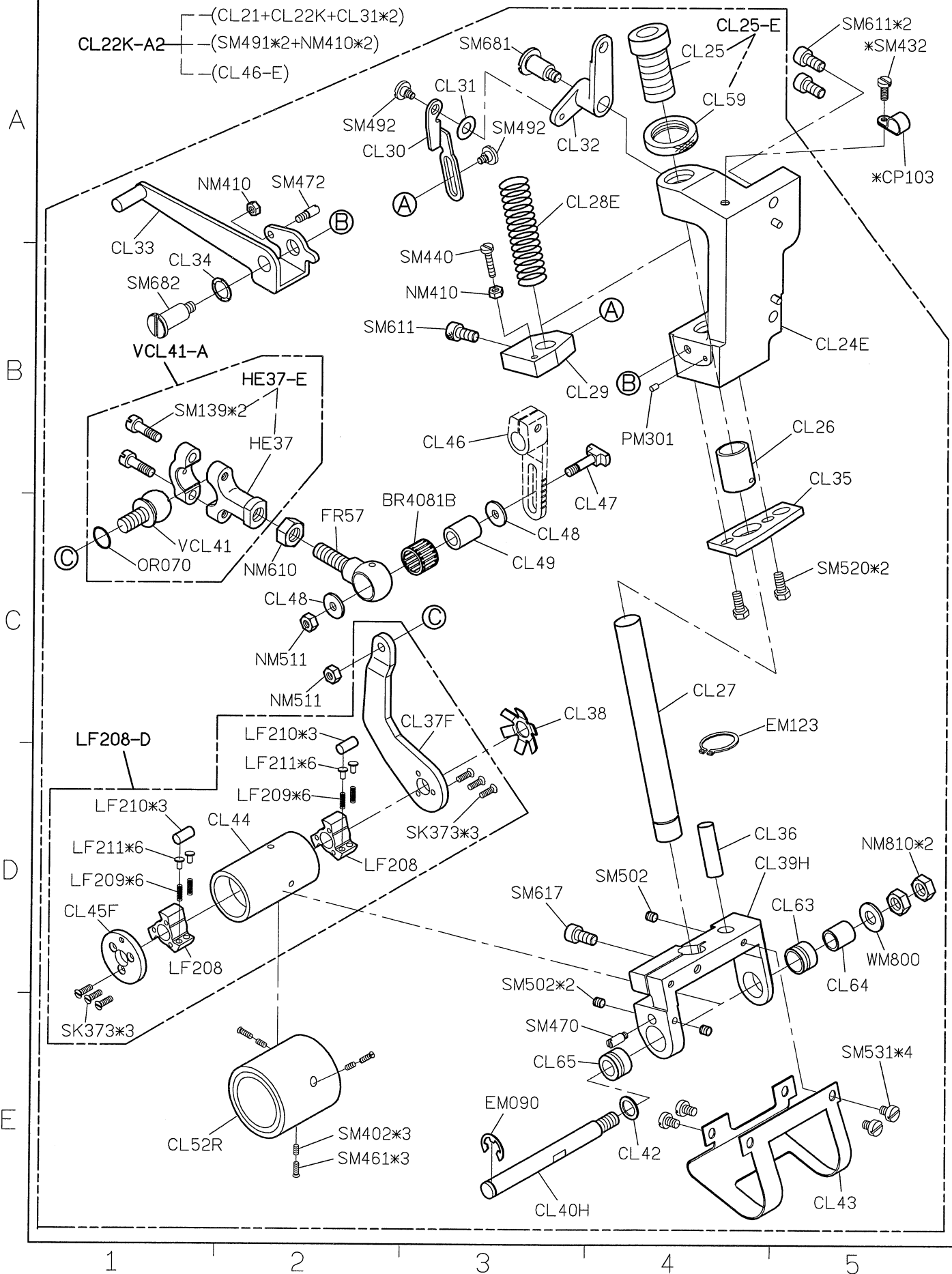
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	FHK	For Direct-Drive Motor	6/6
				Date
				2016/4/29



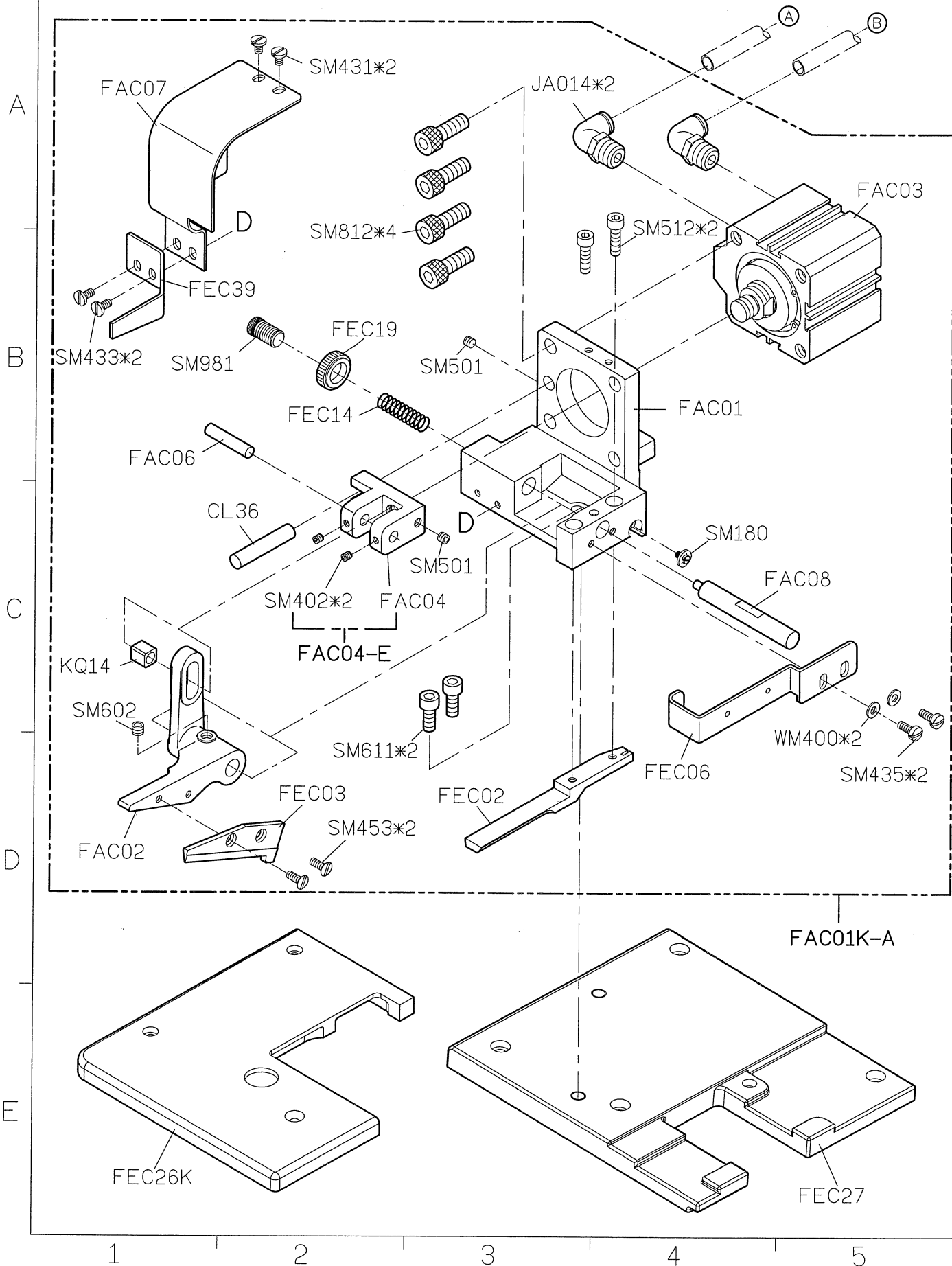
SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	FL-K	* For UT	1/2
	F858K			Date
				2016/4/20



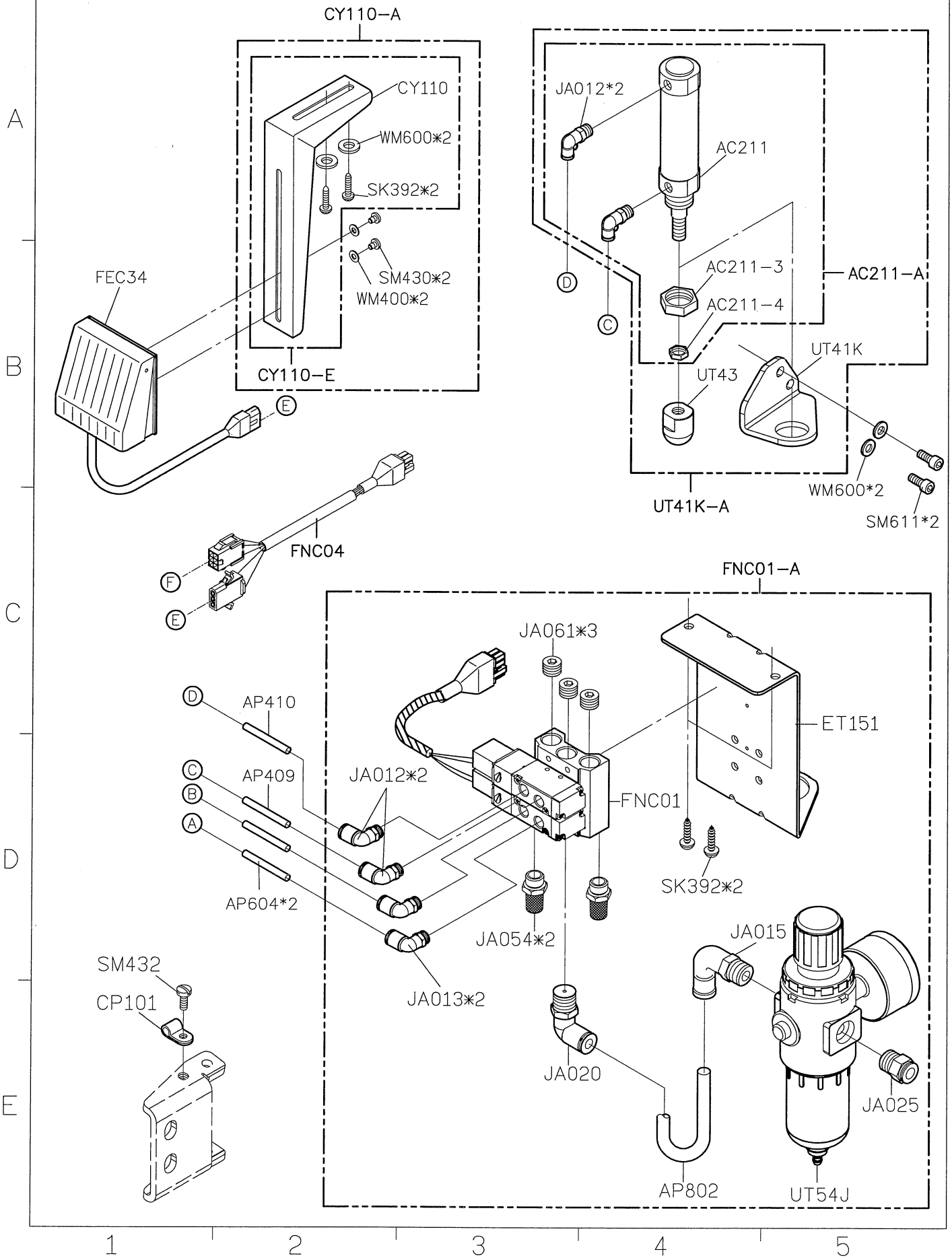
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FL-K		2/2
				Date
				2016/4/20



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FNC	With Direct-Drive Motor	1/3
				Date
				2016/8/19



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FNC	With Direct-Drive Motor	2/3
				Date
				2016/8/19



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FNC	With Direct-Drive Motor	3/3
				Date
				2016/8/19

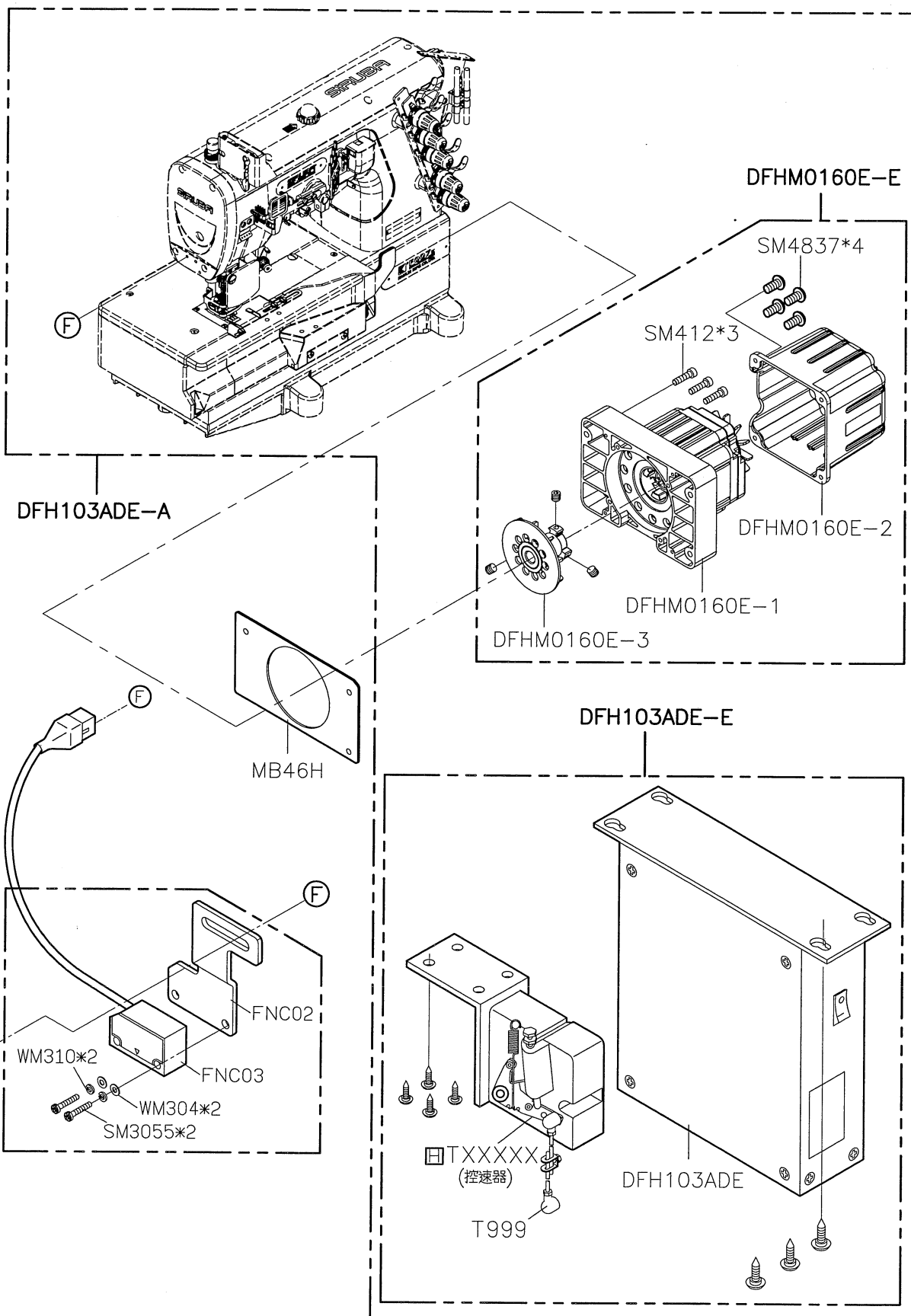
A

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1

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<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	FP-K		1/1
	F858K			Date
				2016/4/20

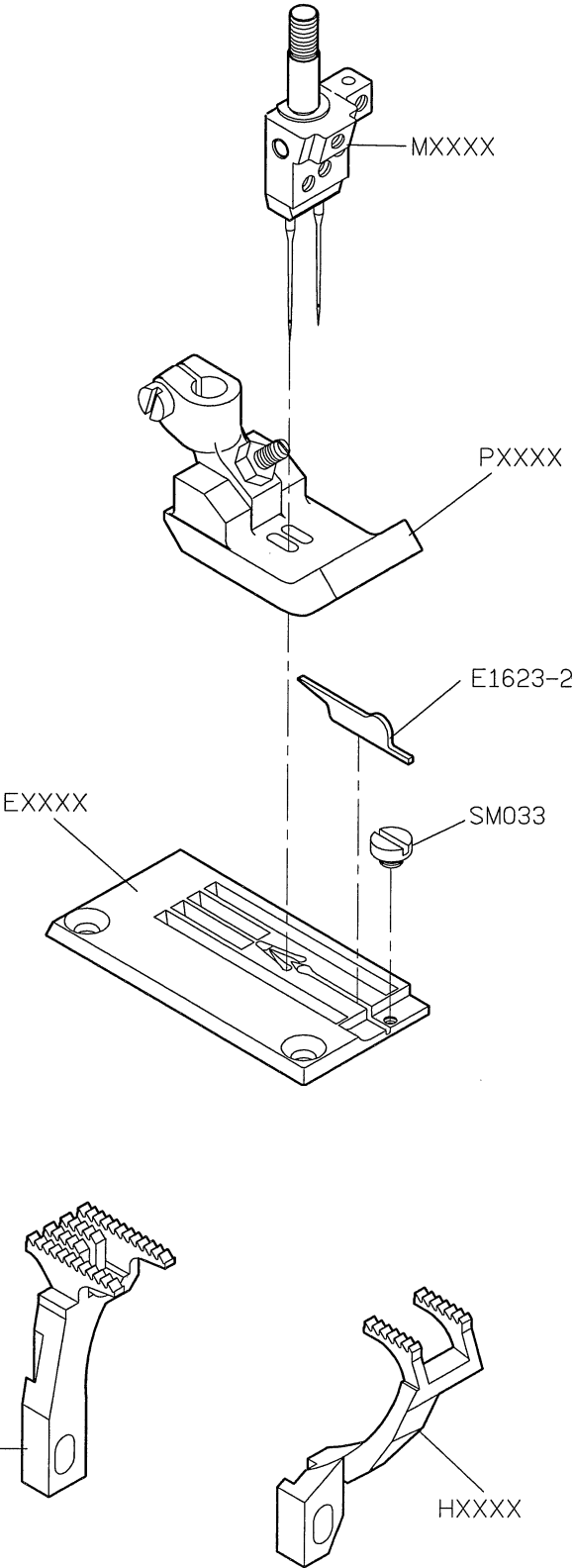
A

B

C

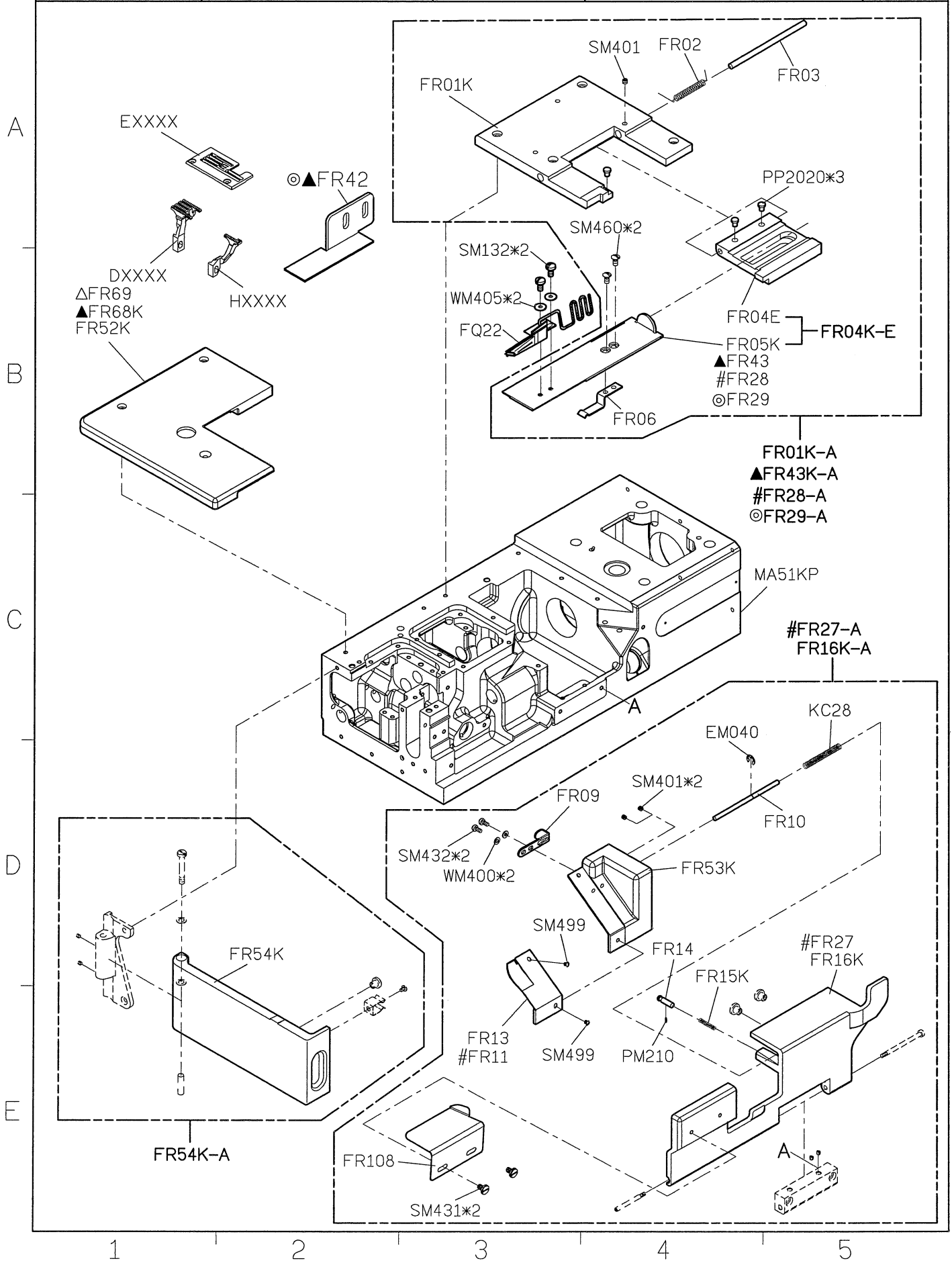
D

E

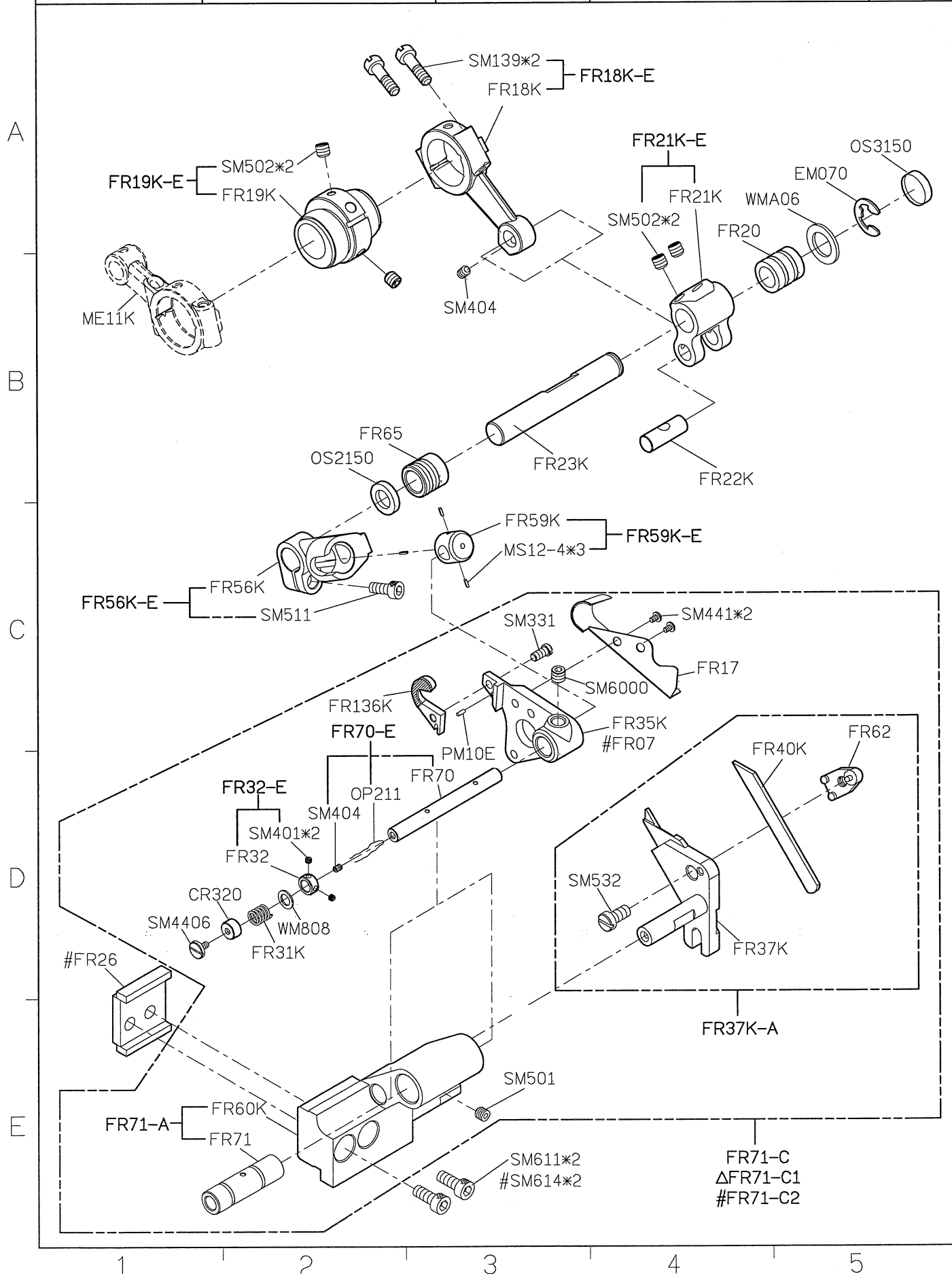




SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FR-K FR/FQS-K	▲: Use for FR/FAC(FEC) #: Use for FR/FQS ◎: Use for FR/FQS/FAC(FEC) △: Use for FR/FAC(FEC)SHORT KNIFE短刀	1/3
				Date
				2016/4/20



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD F858K/F858KD	FR-K FR/FQS-K	△: Use for FR-232 #: Use for FR/FQS	2/3
				Date
				2016/01/21



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FR-K FR/FQS-K		3/3
				Date
				2016/4/20

FR66-A

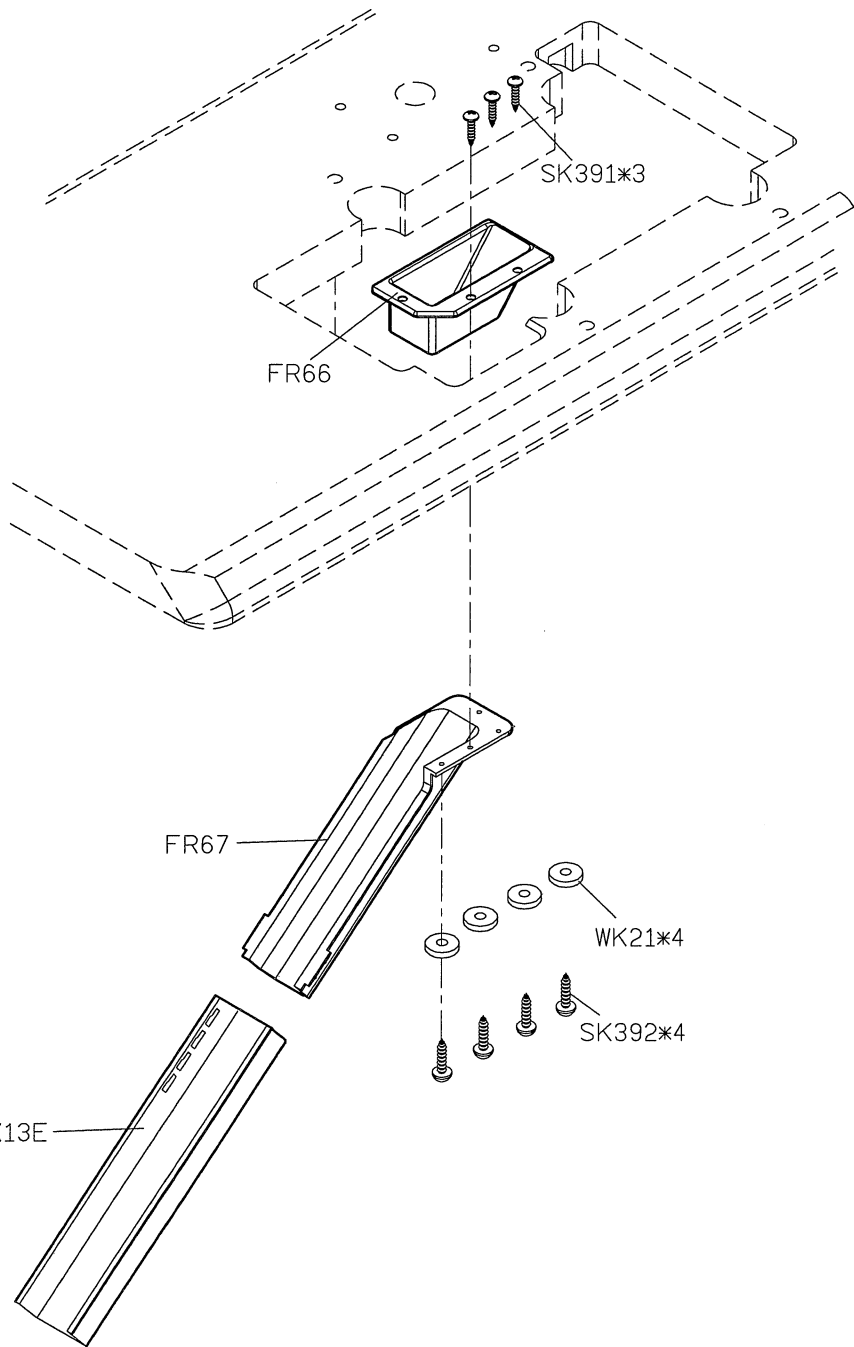
A

B

C

D

E



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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FSC	With Direct-Drive Motor	1/5
				Date
				2016/08/19

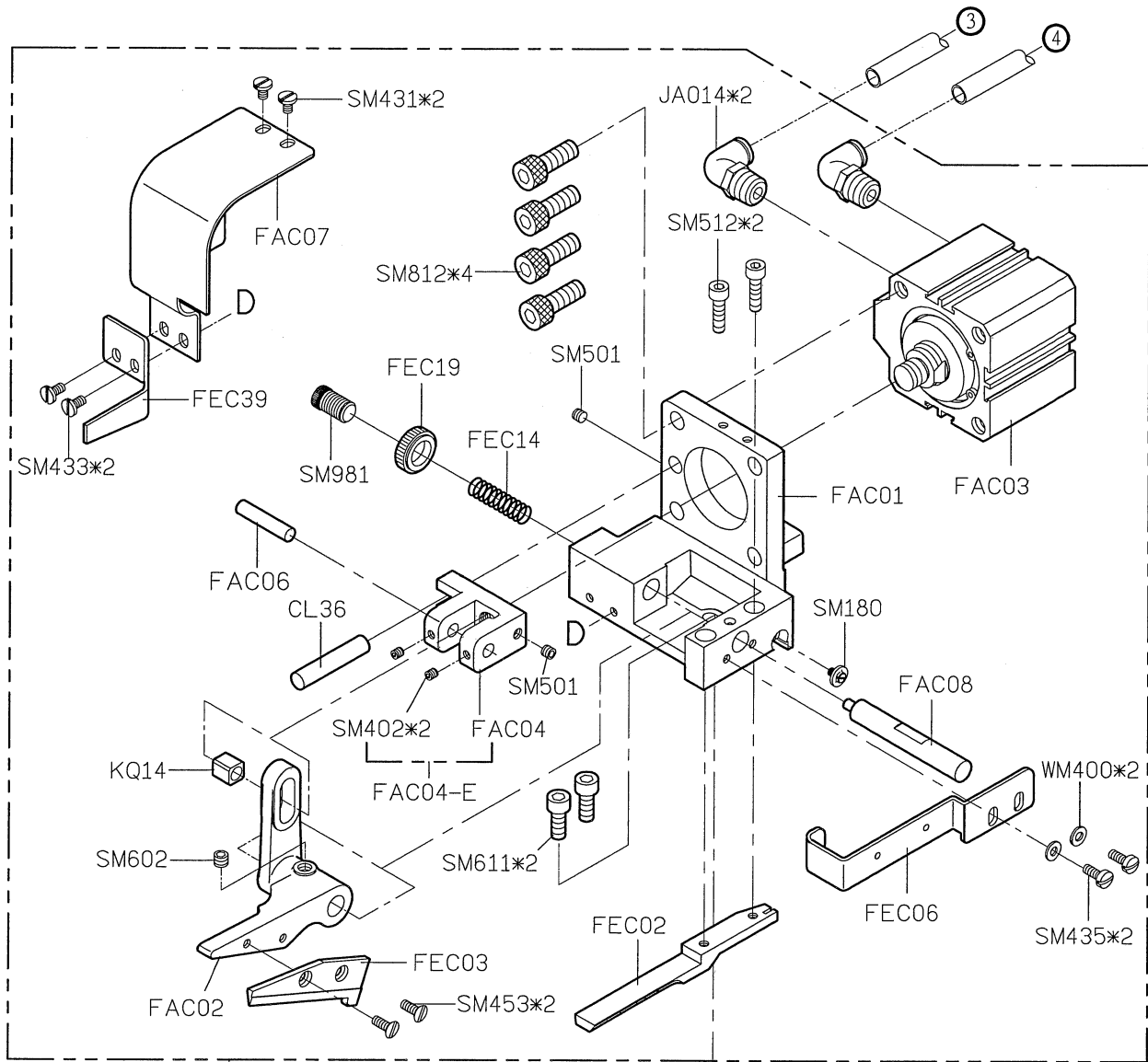
A

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E



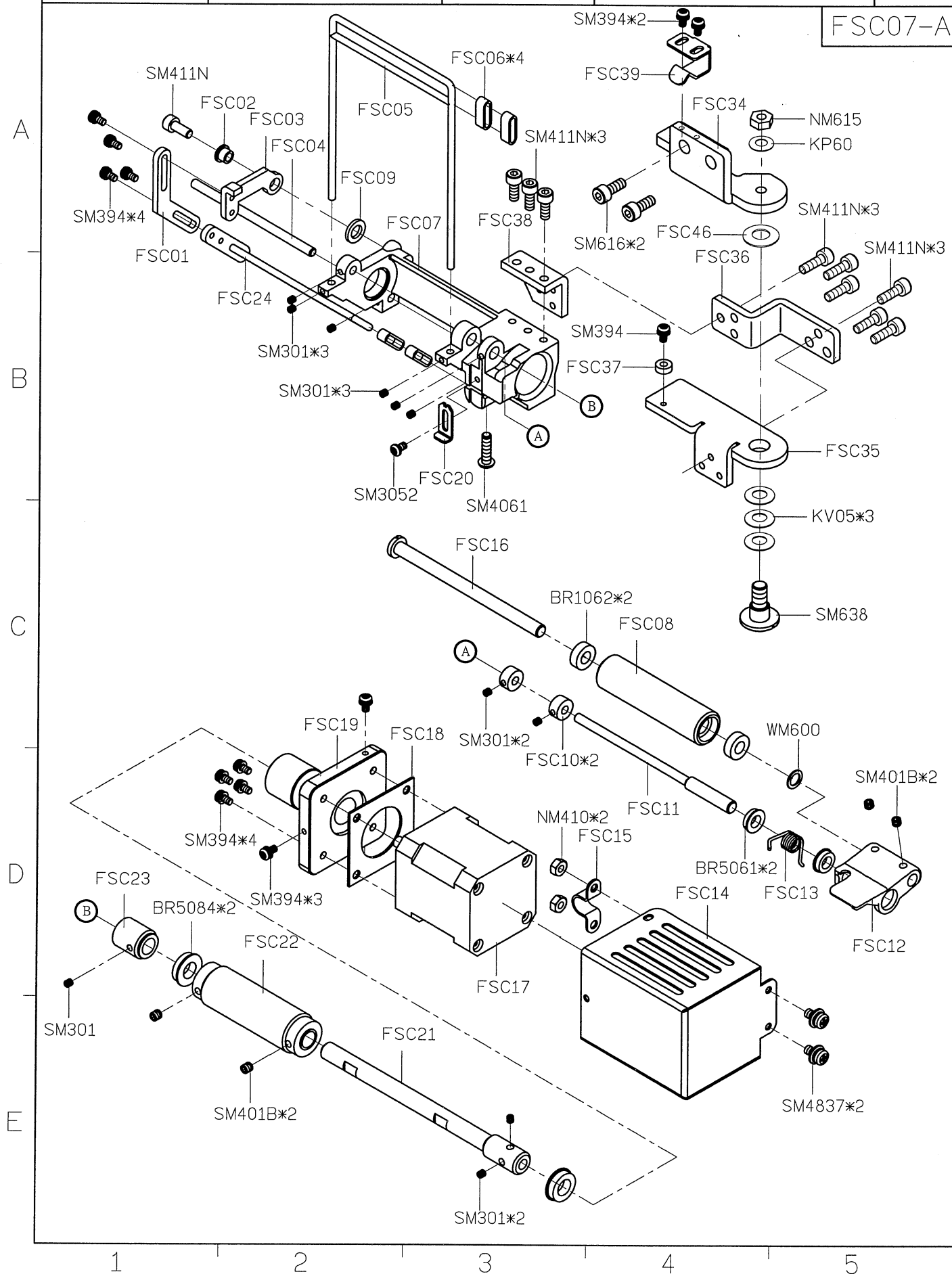
1

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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FSC	With Direct-Drive Motor	3/5
				Date
				2016/08/19

A

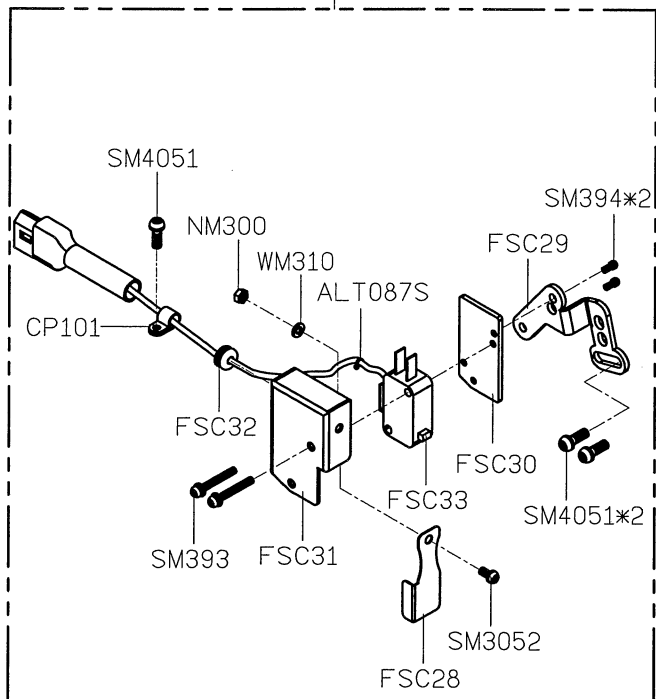
B

C

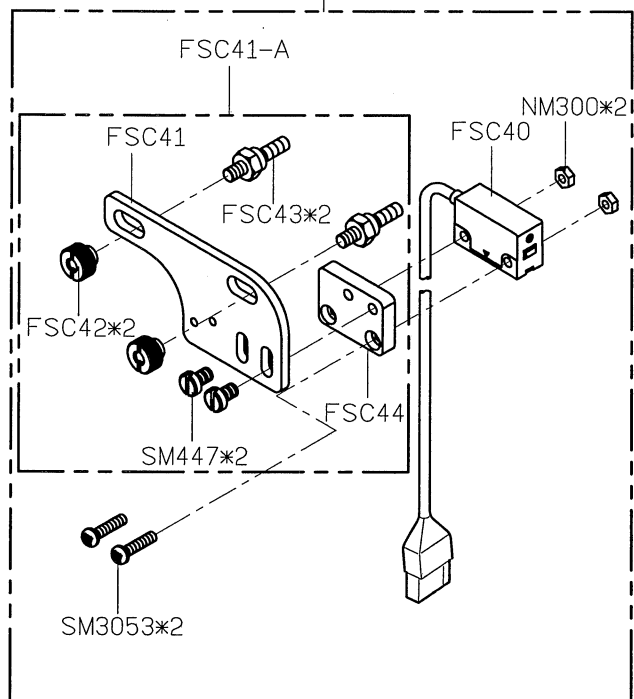
D

E

FSC33-A

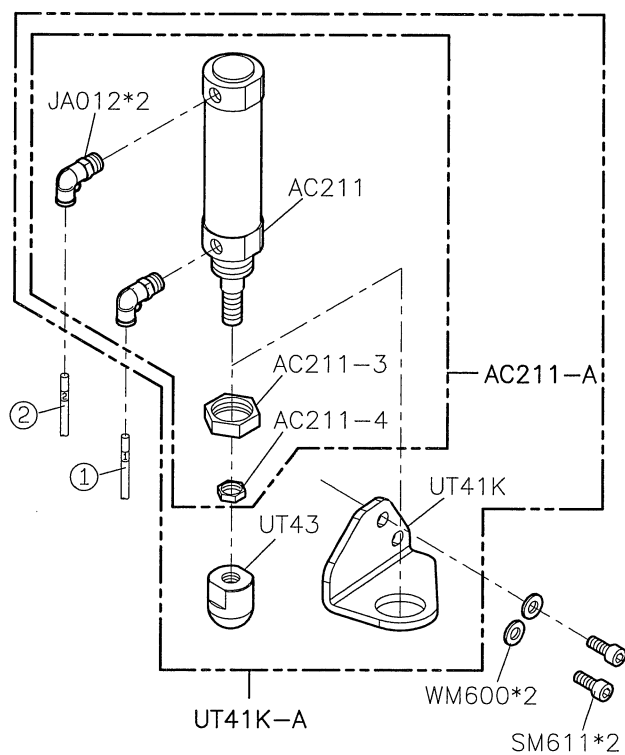
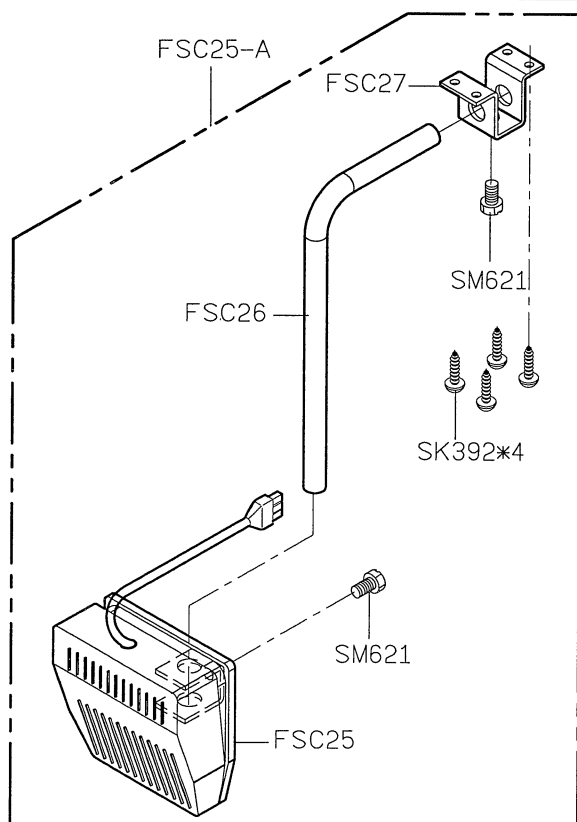


FSC40-A



FSC25-A

FSC27



1

2

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4

5



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FSC	With Direct-Drive Motor	4/5
				Date
				2016/08/19

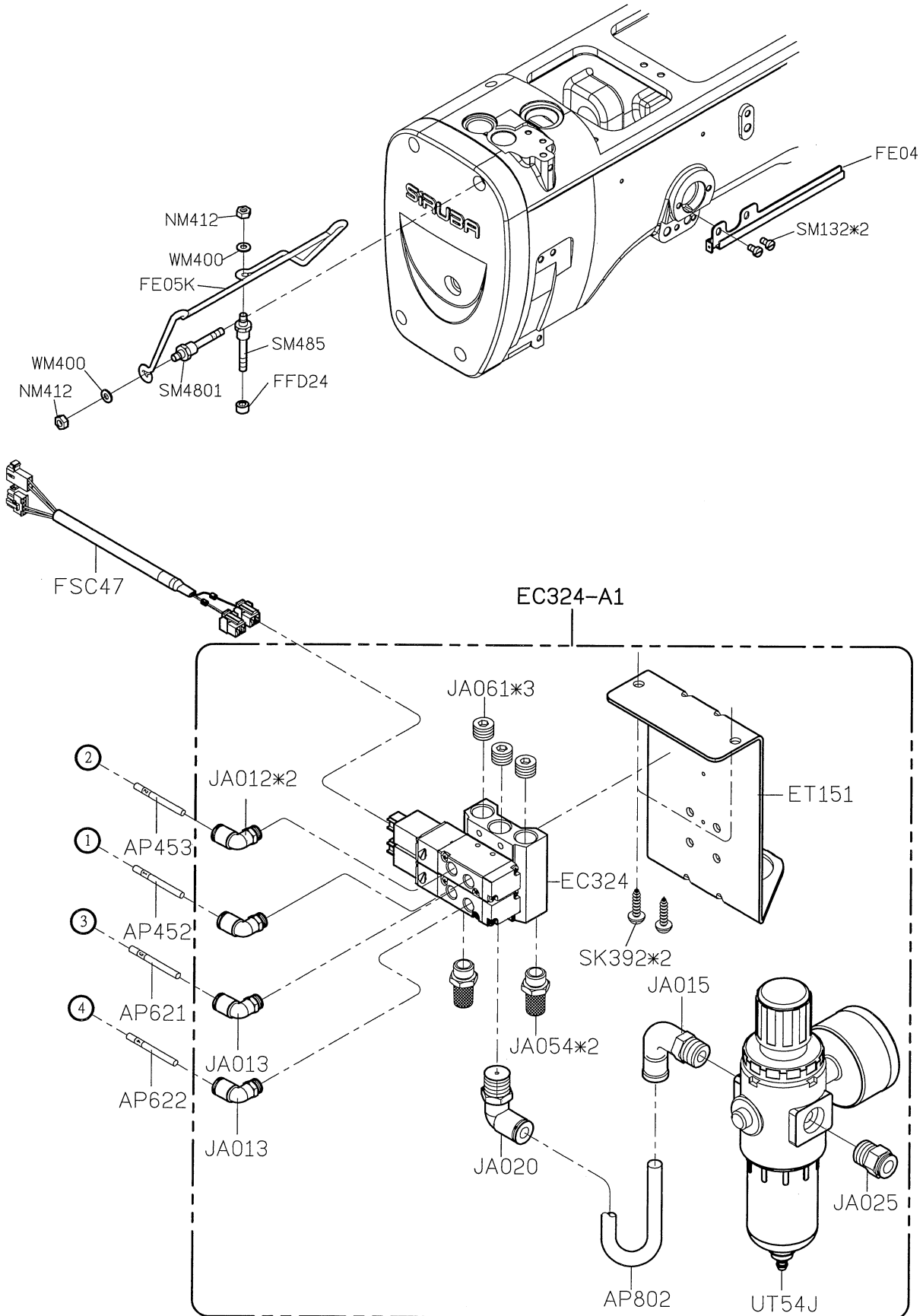
A

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<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007KD	FSC	With Direct-Drive Motor	5/5
				Date
				2016/08/19

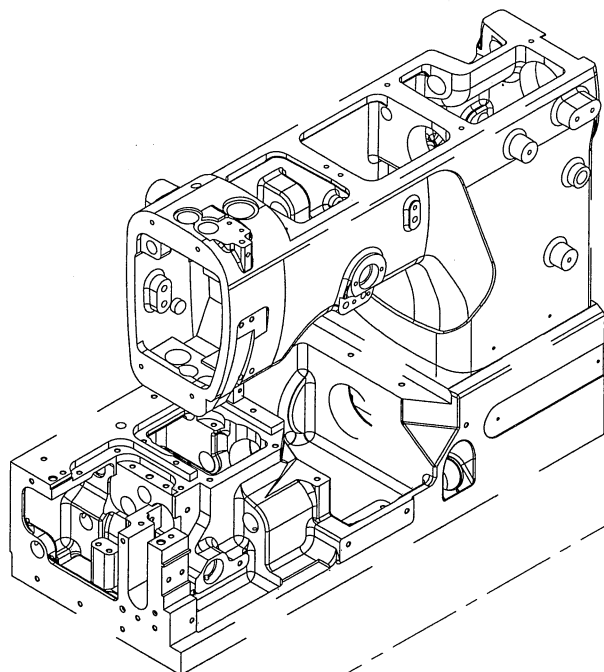
A

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DFHM0160E-E

SM4837\*4

SM412\*3

DFHM0160E-2

DFHM0160E-1

DFHM0160E-3

MB46H

FSC46-A

SM4837\*3

BKF57-2

NM514

WM510

WM500

SM5066

FSC45-1

BKF57-3

SK392\*3

DFH301NDE-E

TXXXXX  
(控制器)

T999

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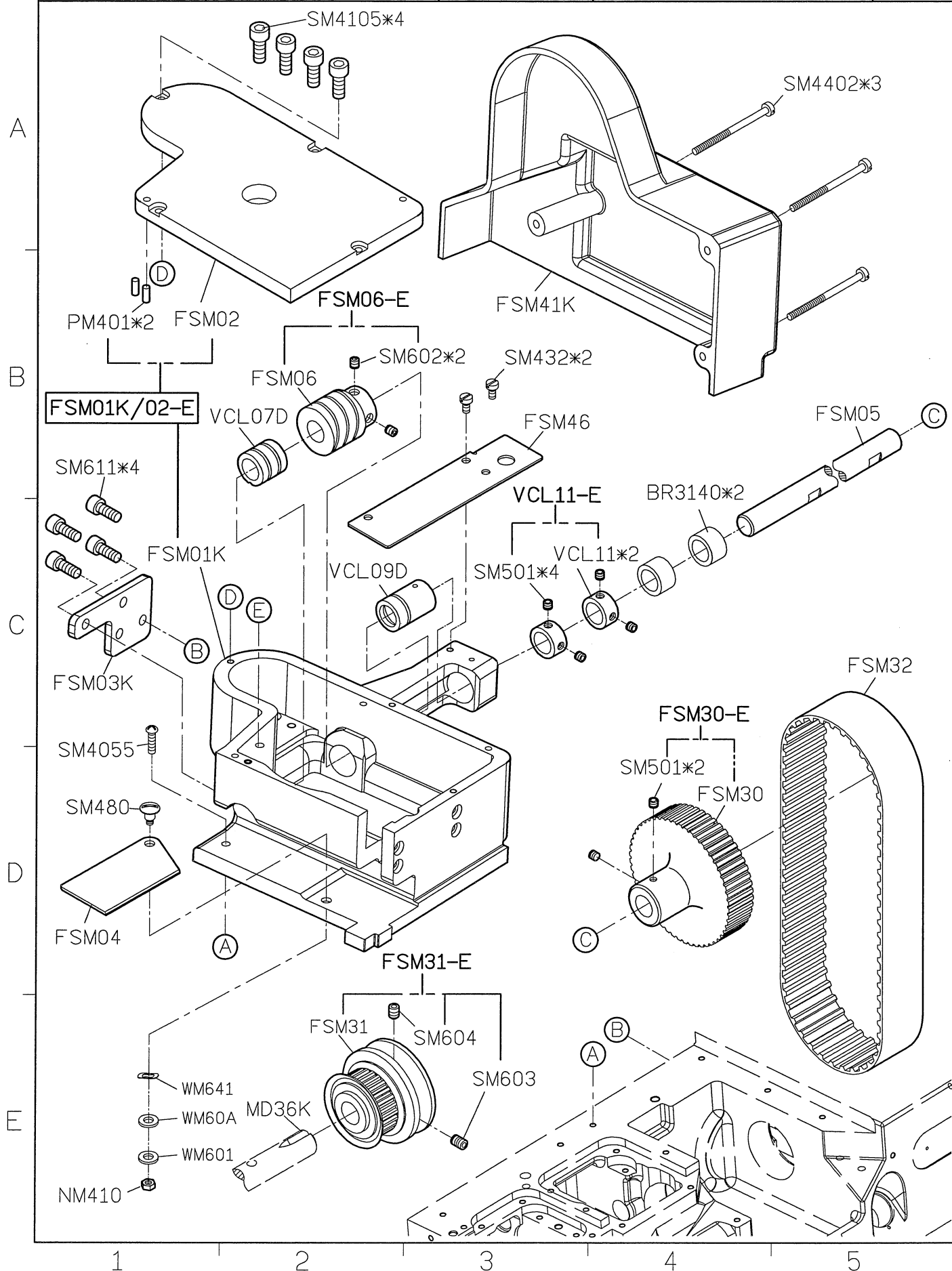
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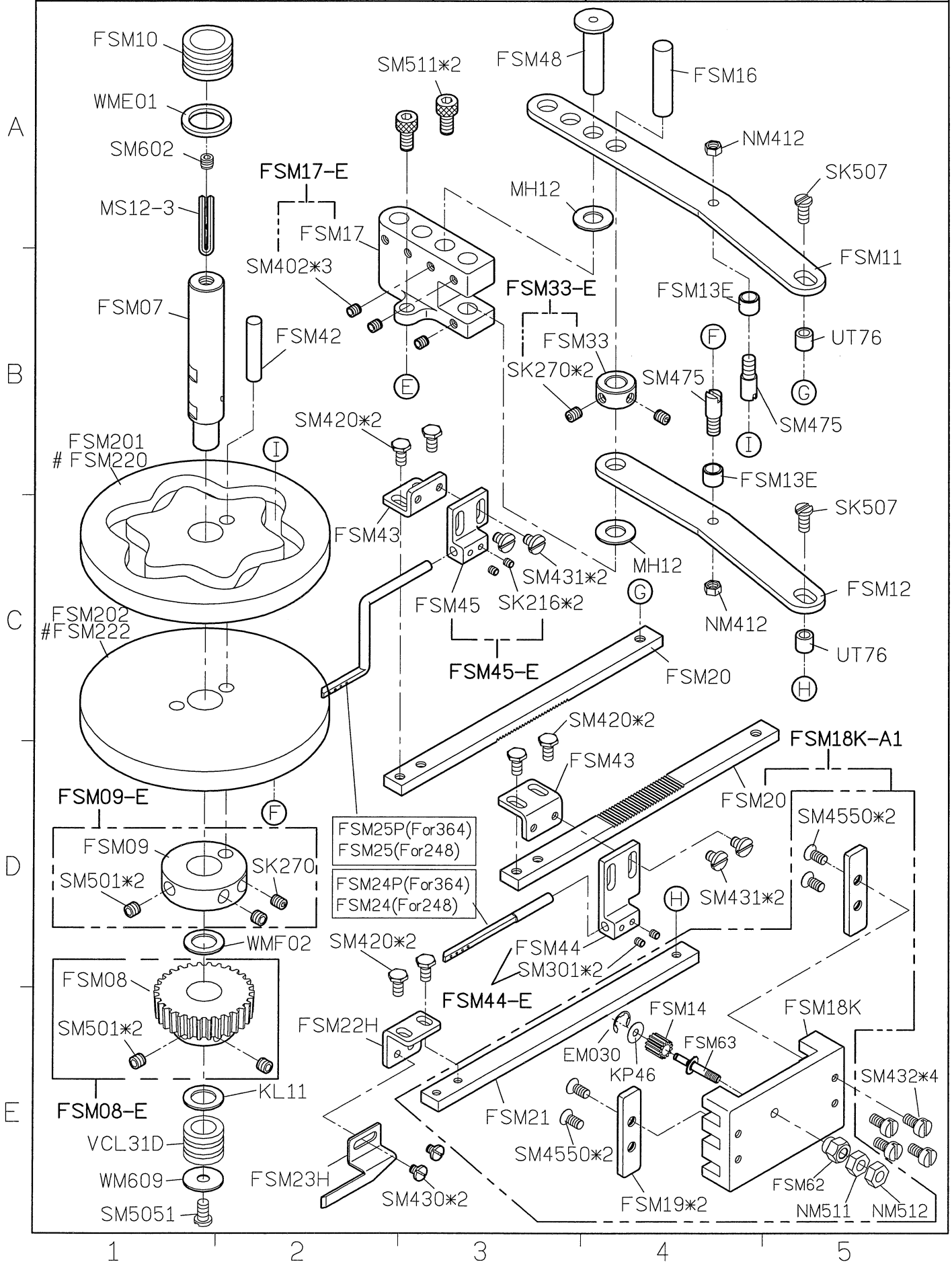
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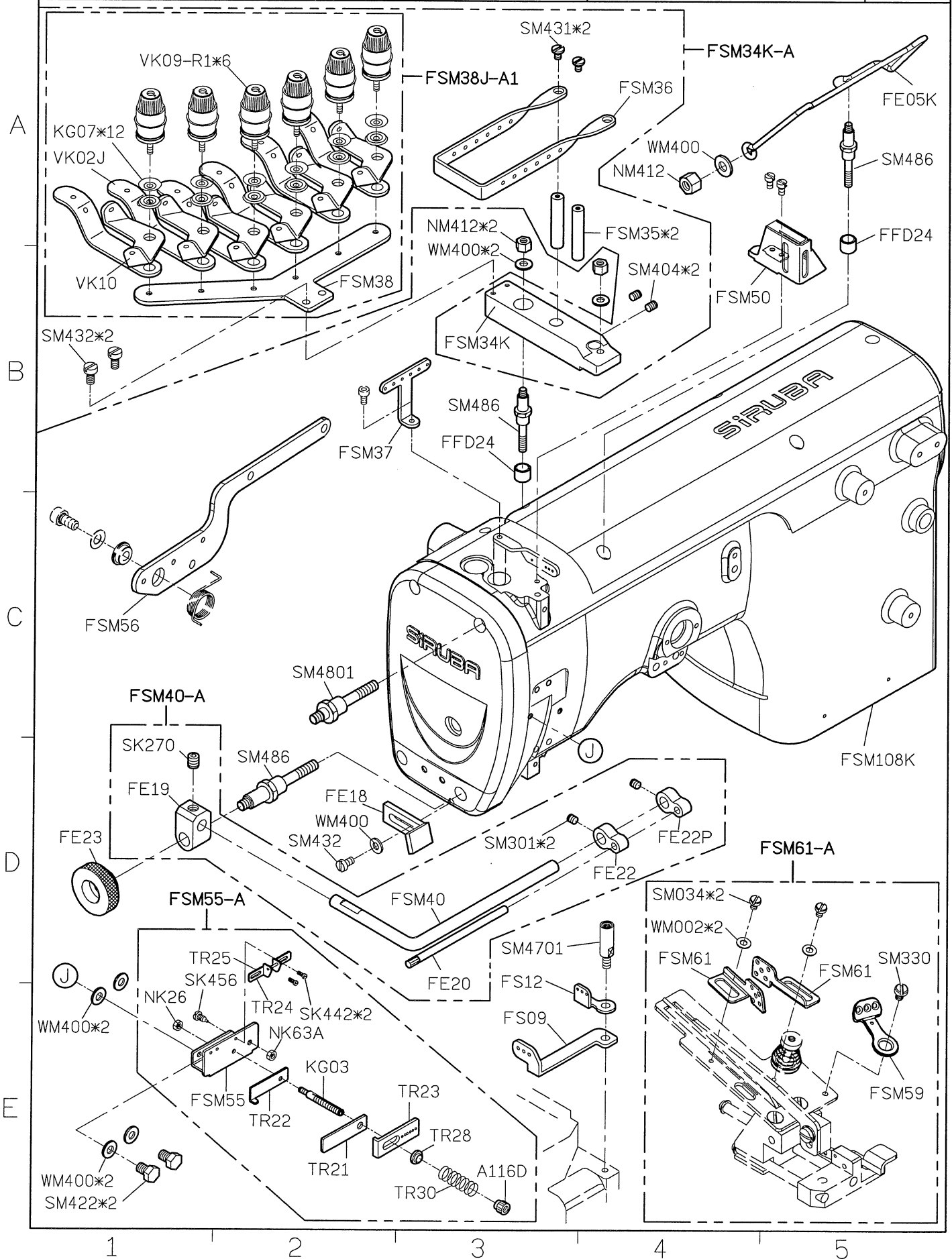
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FSM-K	Not for Direct-Drive Motor	1/6
				Date
				2016/4/17



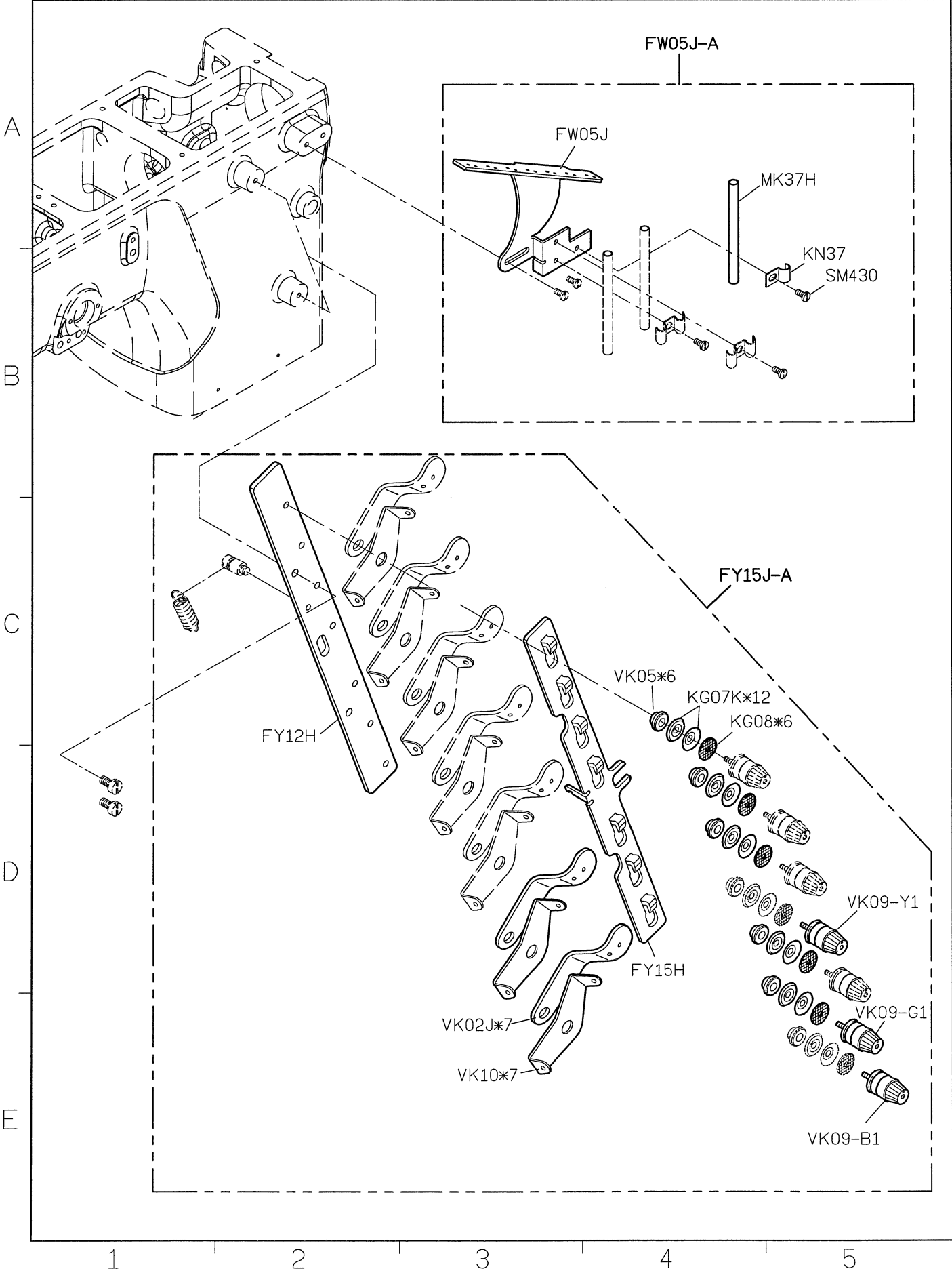
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FSM-K	Not for Direct-Drive Motor # FSM220/222 are backup	2/6
				Date
				2016/4/17



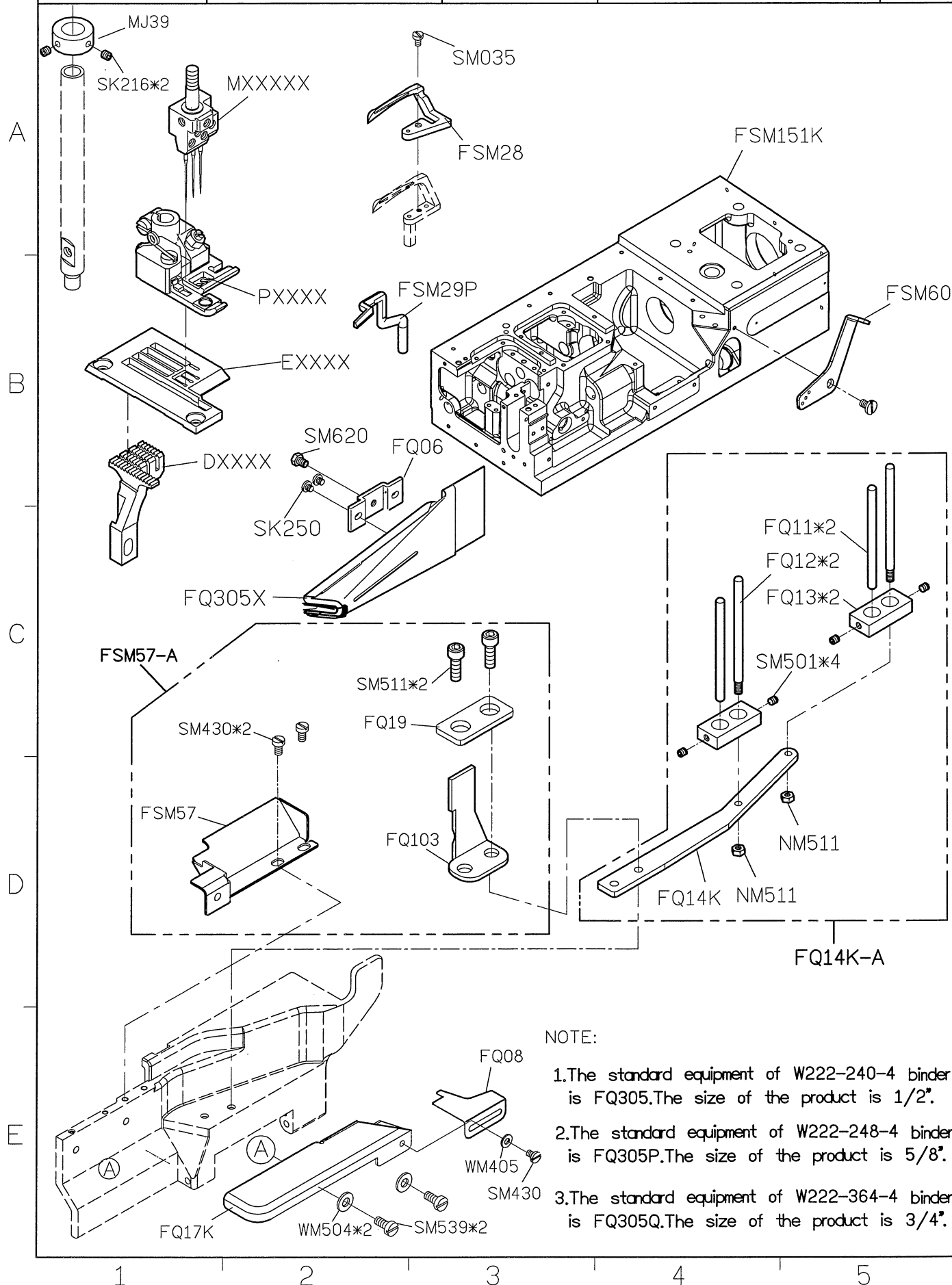
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FSM-K	Not for Direct-Drive Motor	3/6
				Date
				2016/4/17



<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FSM-K	Not for Direct-Drive Motor	4/6
				Date
				2016/6/8

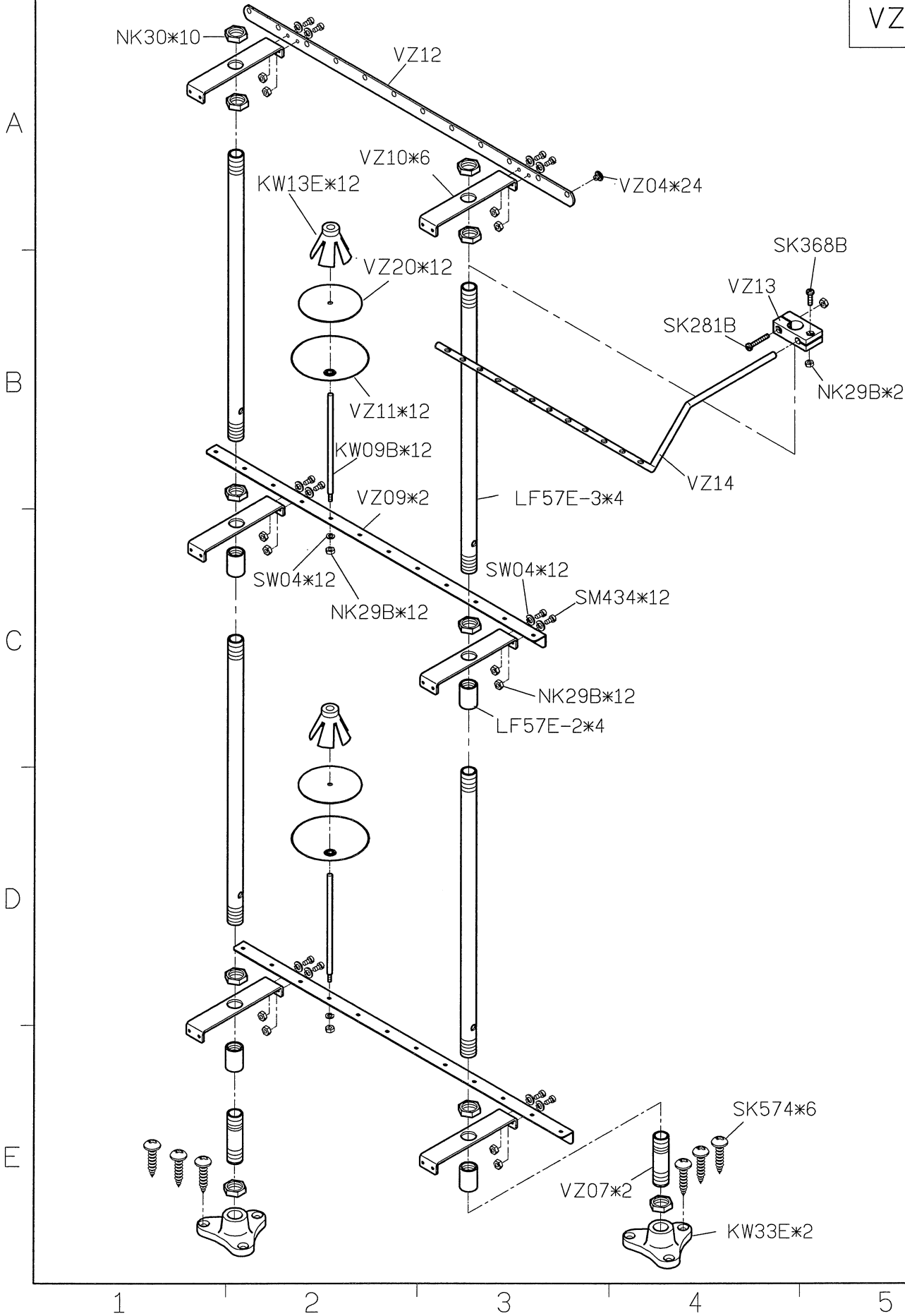


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FSM-K	Not for Direct-Drive Motor	5/6
				Date
				2016/4/17



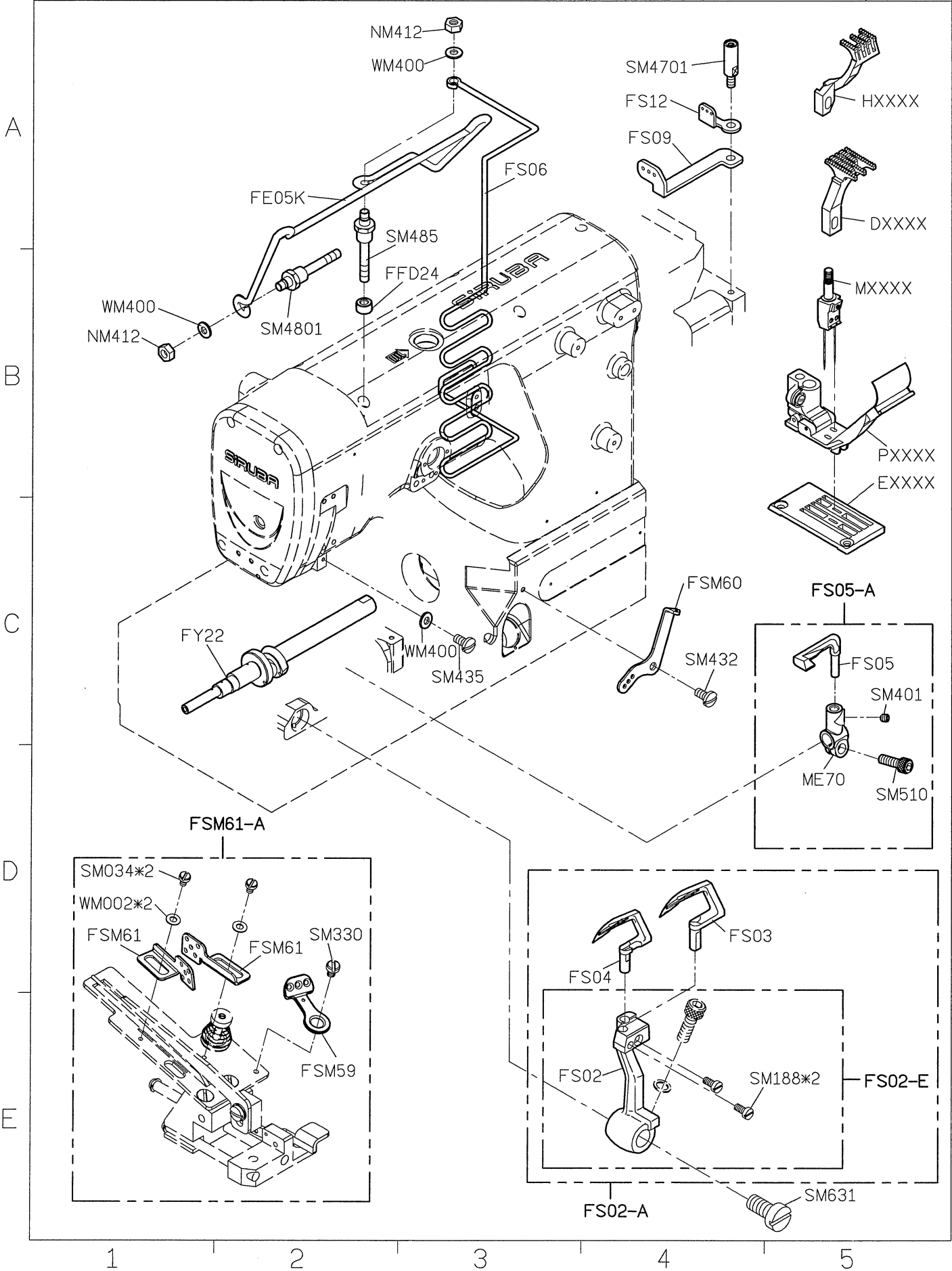
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FSM-K	Not for Direct-Drive Motor	6/6
				Date
				2016/4/17

VZ07-A





<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	<b>FSP-K</b>		1/1
	F858K			Date
				2016/4/22



**SIRUBA**

PARTS LIST

Series

F007K

F858K

Parts Group

**FSR-K**

Subclass / Remark

Page

1/1

Date

2016/4/22

A

B

C

D

E

FSR01K-A

FSR01K

FY22

FSM60

SM432

FSR05

SM401

ME70

SM510

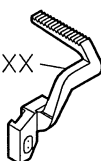
FS04

FS03



DXXXX

HXXXX

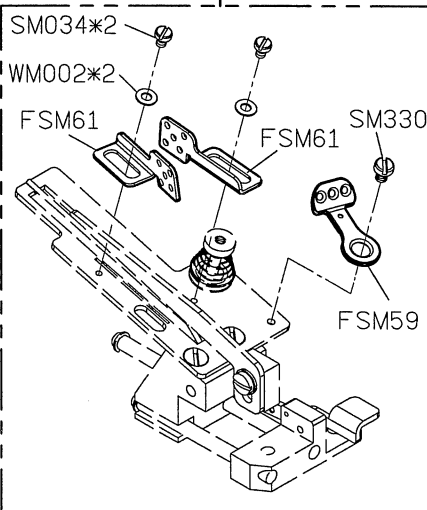


FSM61-A

FSR02-E

FSR02

SM188\*2



SM034\*2

WM002\*2

FSM61

FSM61

SM330

FSM59

FSR04K

SM441\*2

WM400\*2

B512

SM4701

FS12

FS09

FSR03K

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<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	F007K	FSS		1/3
	F858K			Date
				2016/4/22

MODEL	4111	496
PARTS NO	FSS01-A	FSS05-A

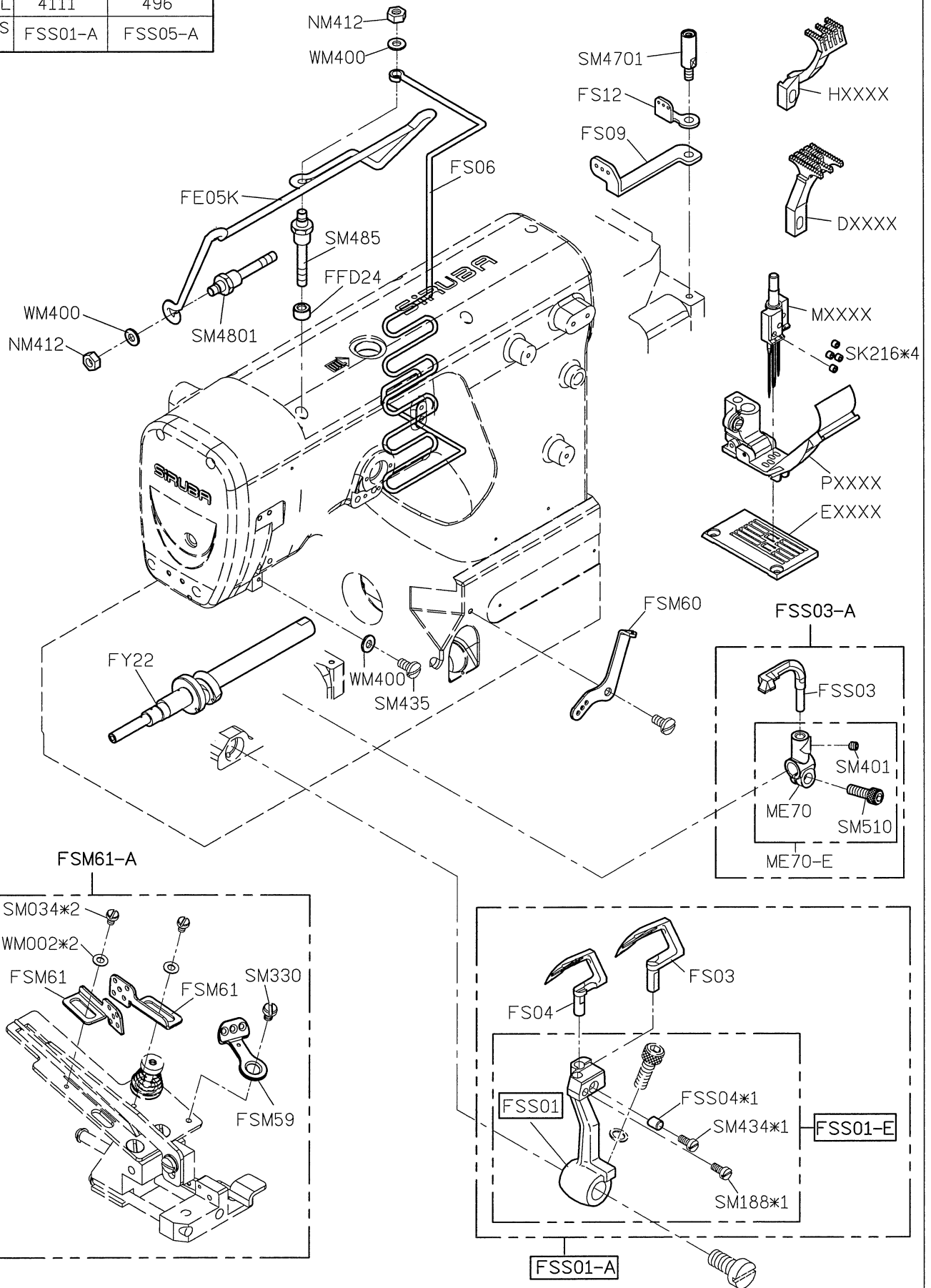
A

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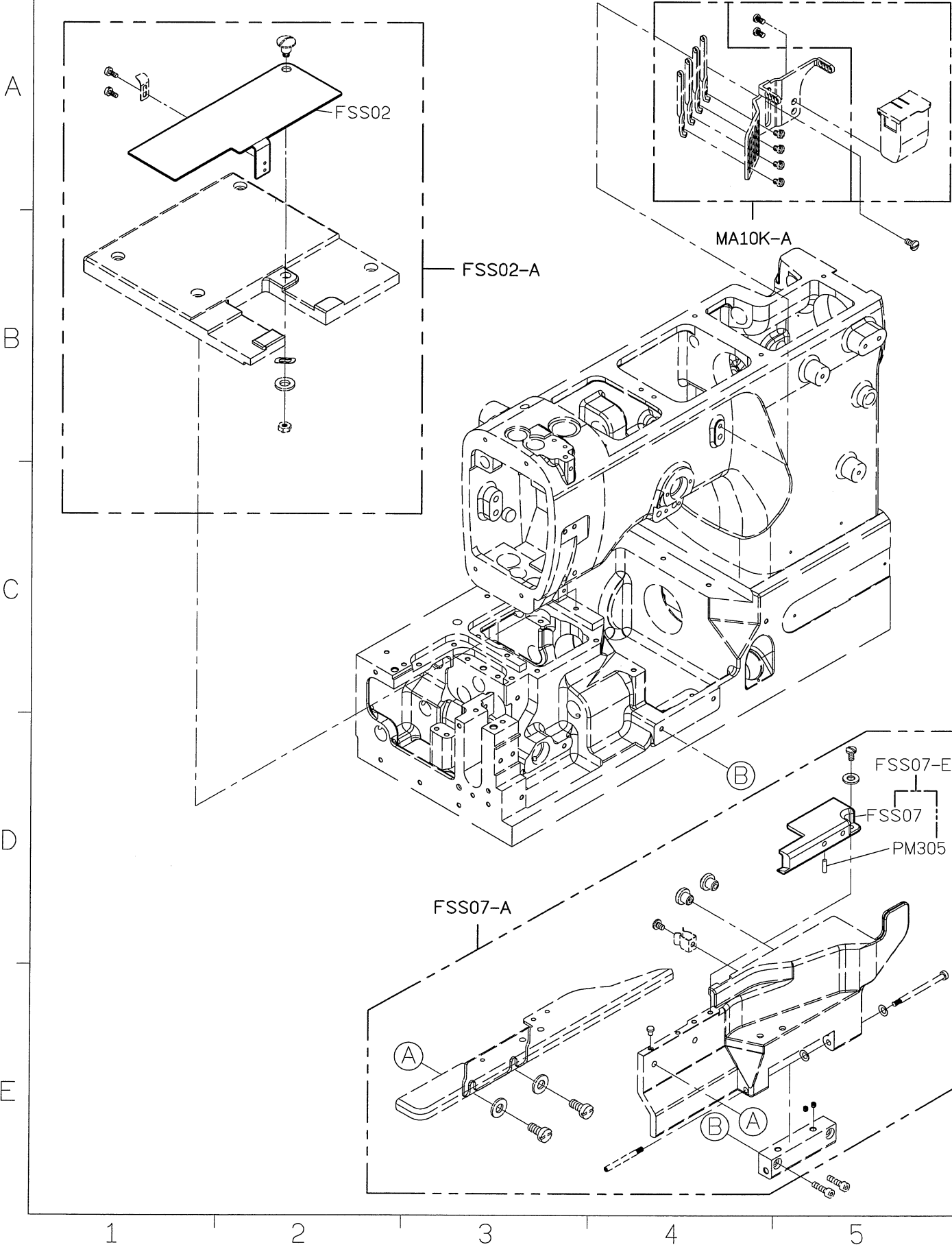
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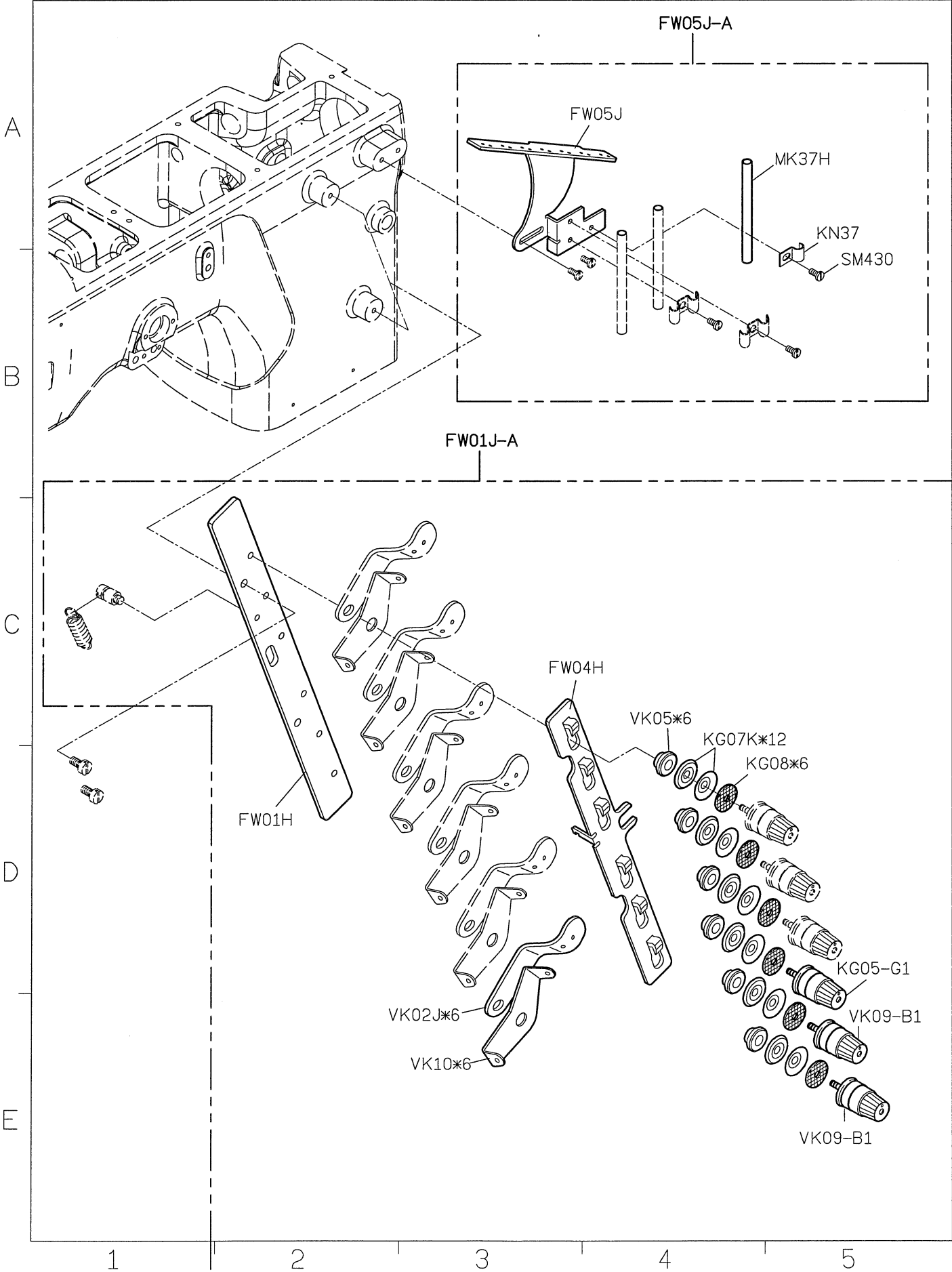
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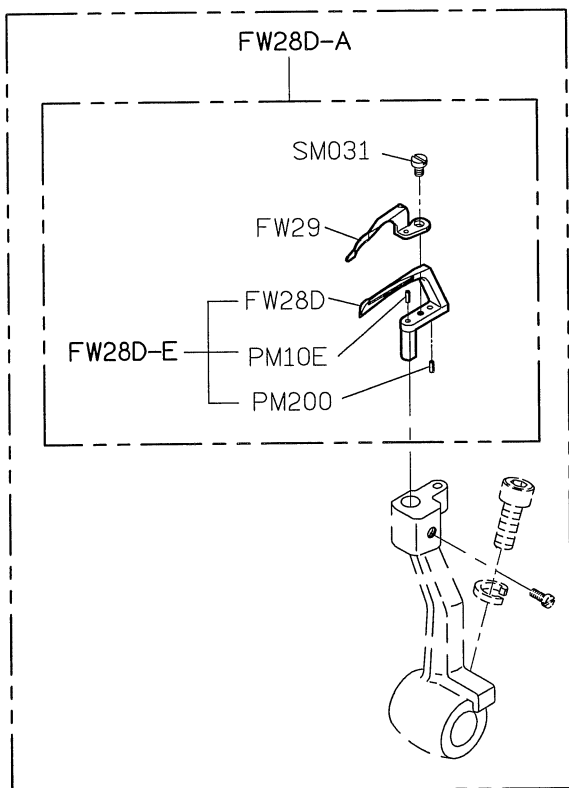
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<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FSS		2/3
				Date
				2016/4/22

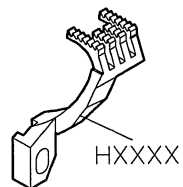
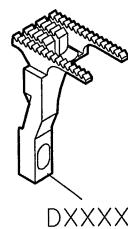
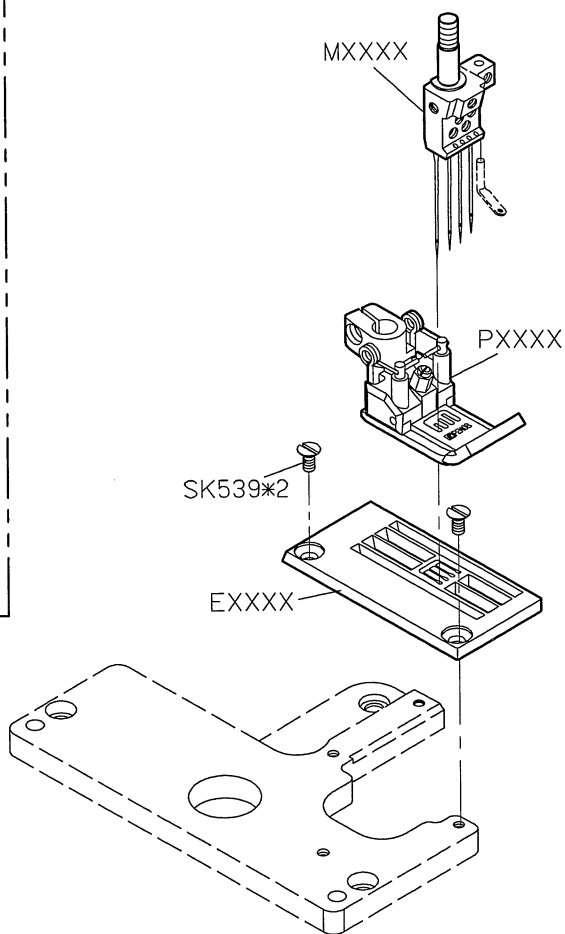
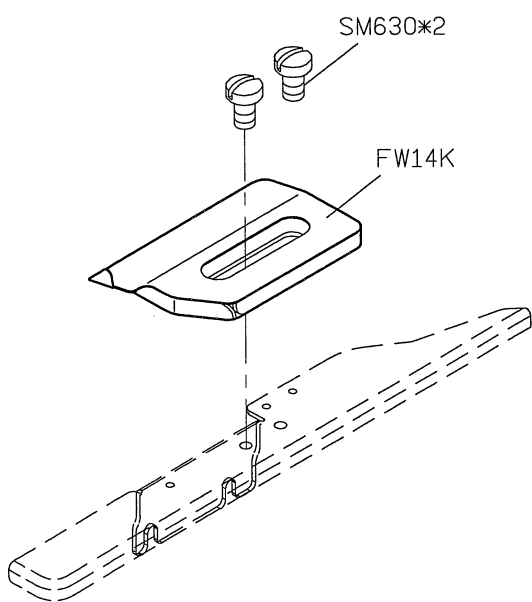


<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FSS		3/3
				Date
				2016/6/2

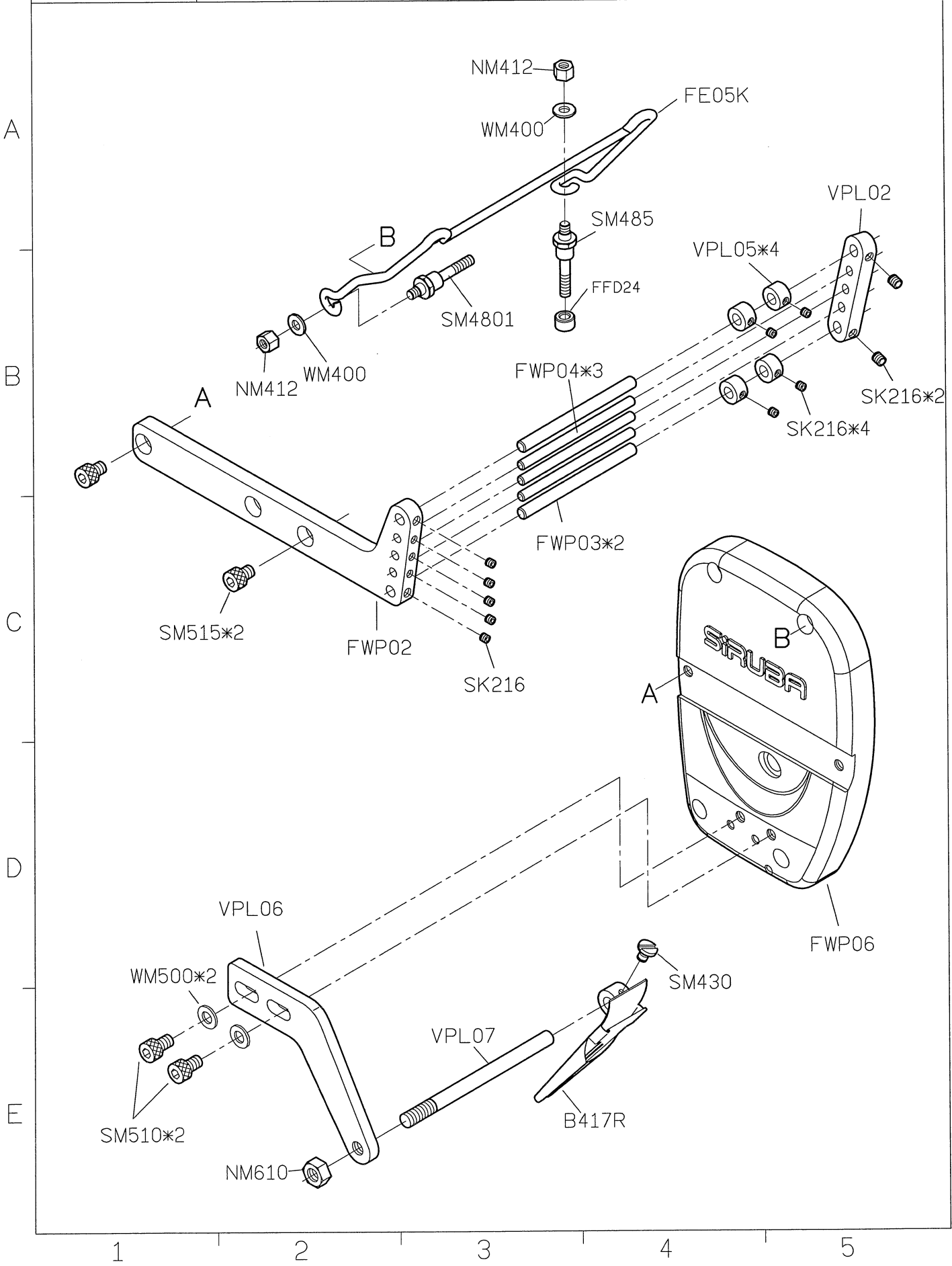




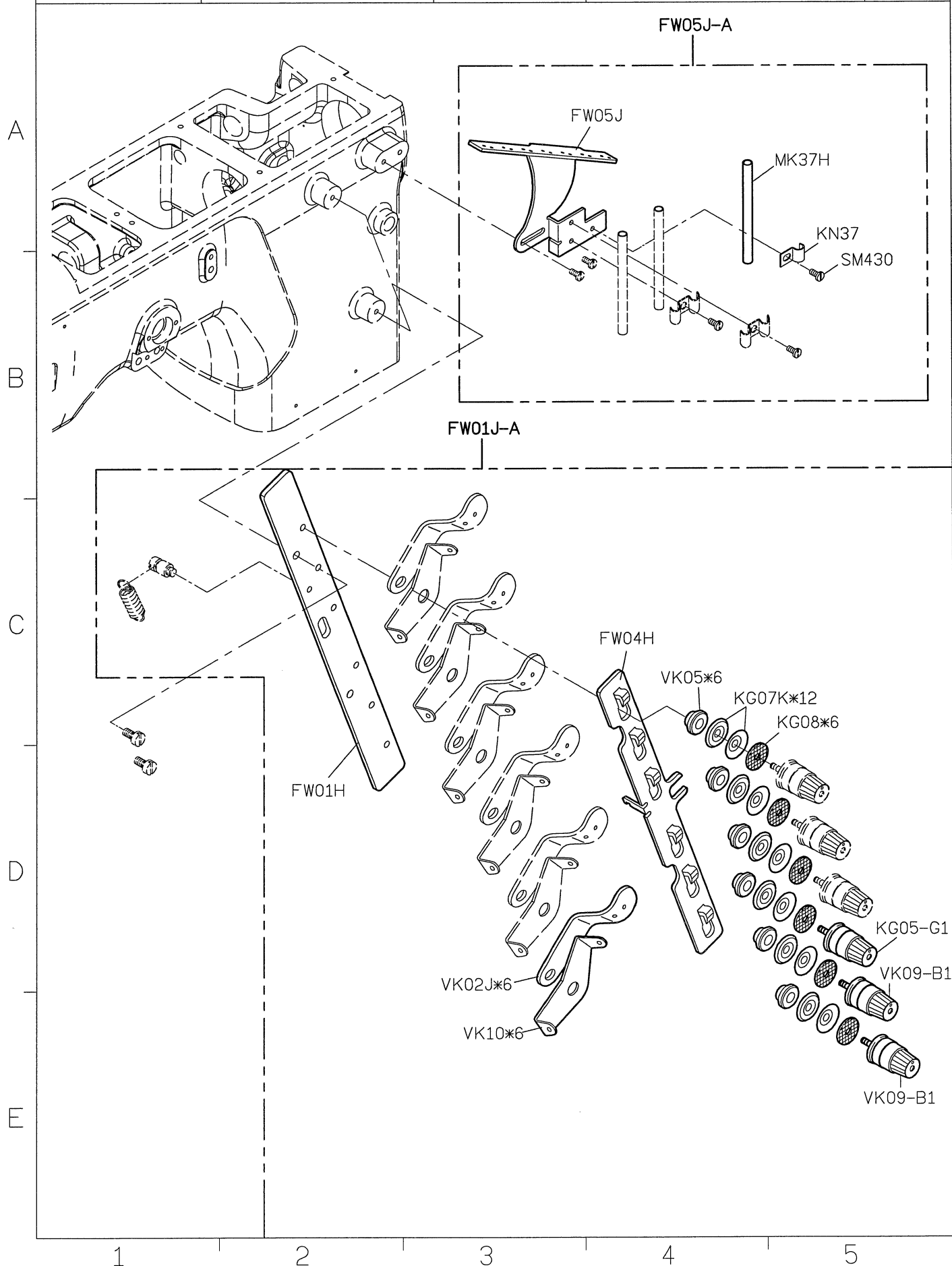
FW30-A1



<div> <div>SIRUBA</div> <div>PARTS LIST</div> </div>	<div> <div>F007K</div> <div>F858K</div> </div>	<div> <div>Parts Group</div> <div>FWP-K</div> </div>	<div> <div>Subclass / Remark</div> </div>	Page
				2/5
				Date
				2016/4/19

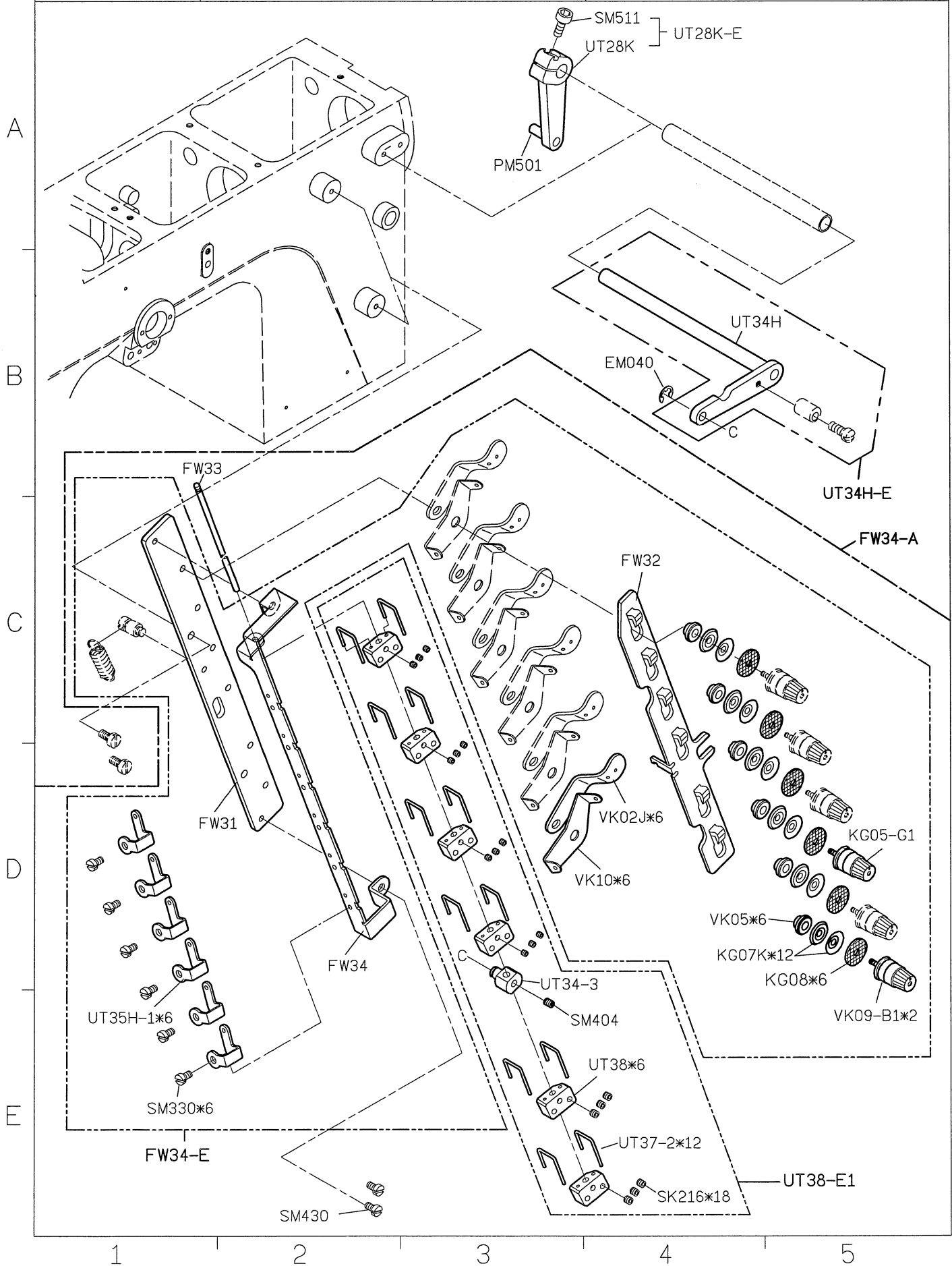


<div>SIRUBA</div> <div>PARTS LIST</div>	Serie	Parts Group	Subclass / Remark	Page
	F007K F858K	FW(FWP)-K		3/5
				Date
				2016/6/7





SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FW(FWP)-K	For UTH	4/5
				Date
				2016/6/7



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**SIRUBA**

PARTS LIST

Series

F007K  
F858K

Parts Group

FY-K

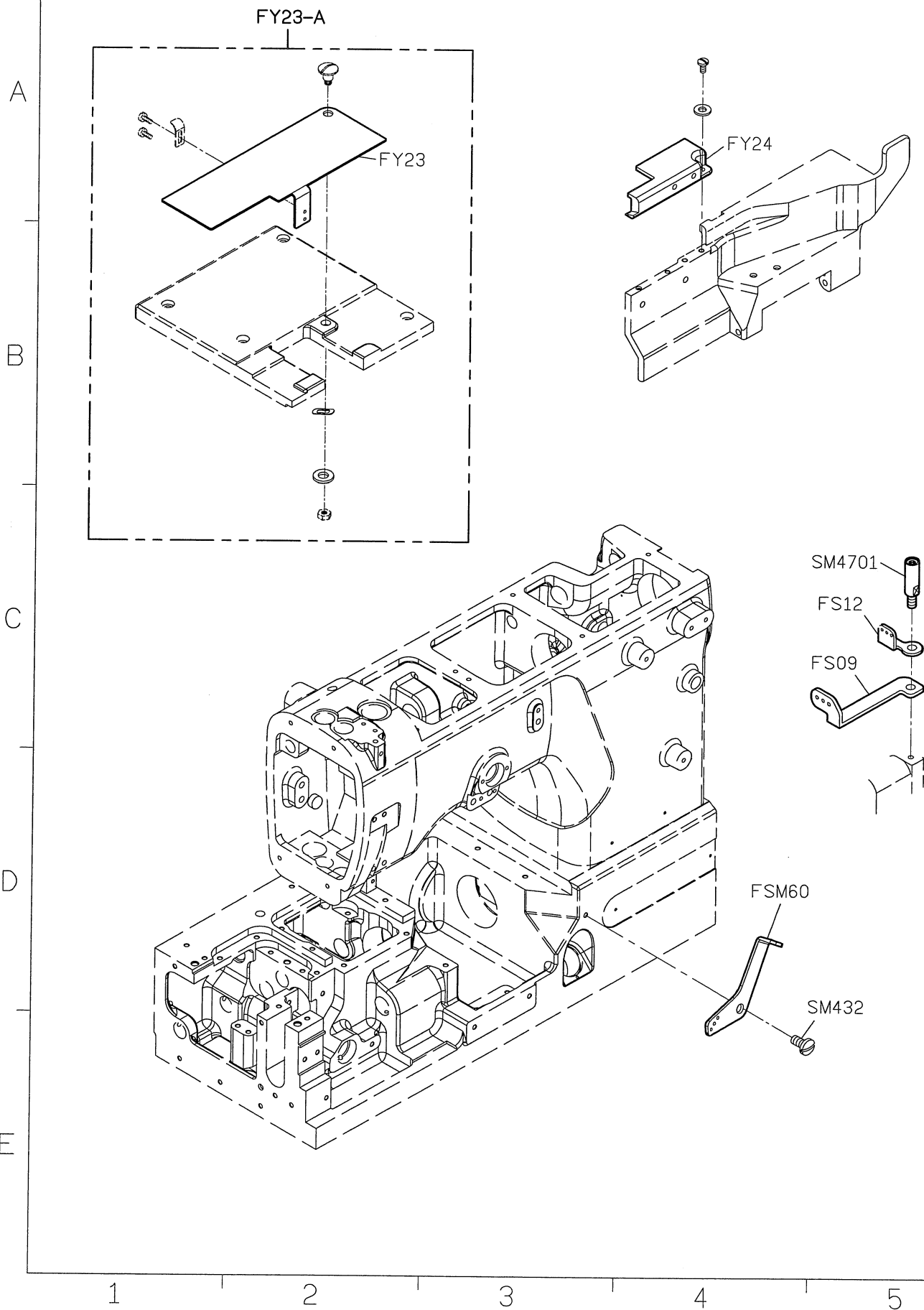
Subclass / Remark

Page

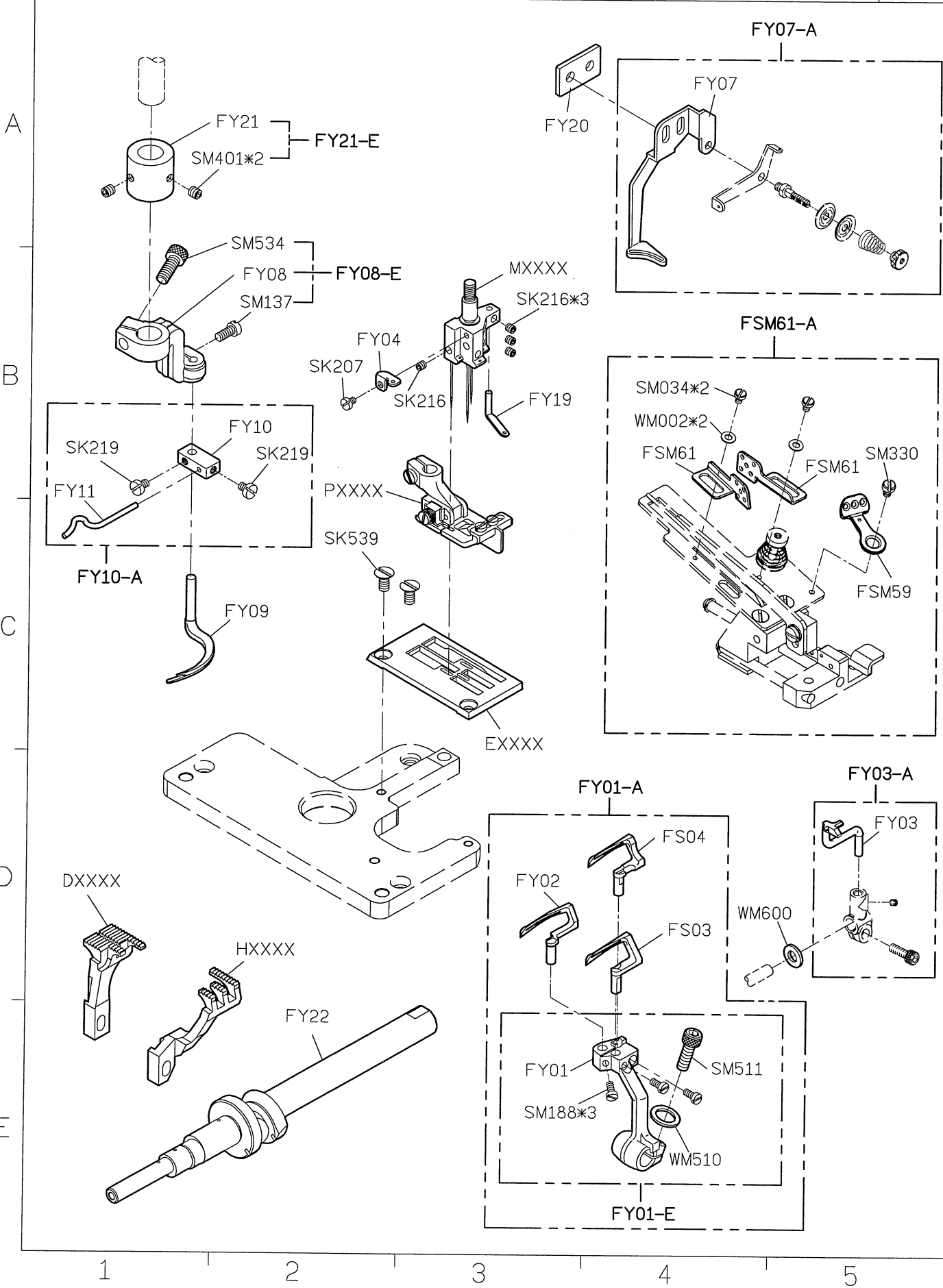
1/4

Date

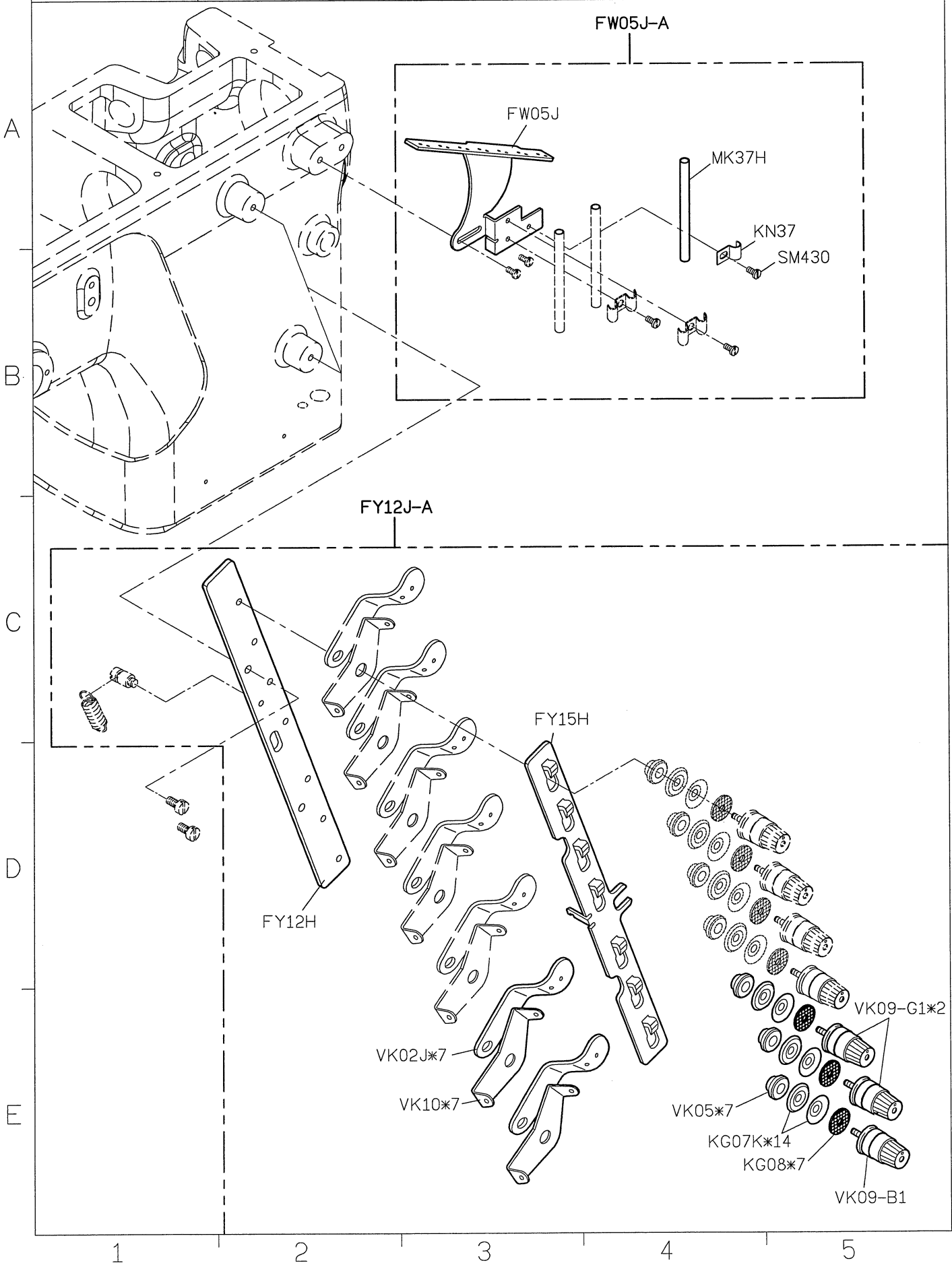
2016/4/22



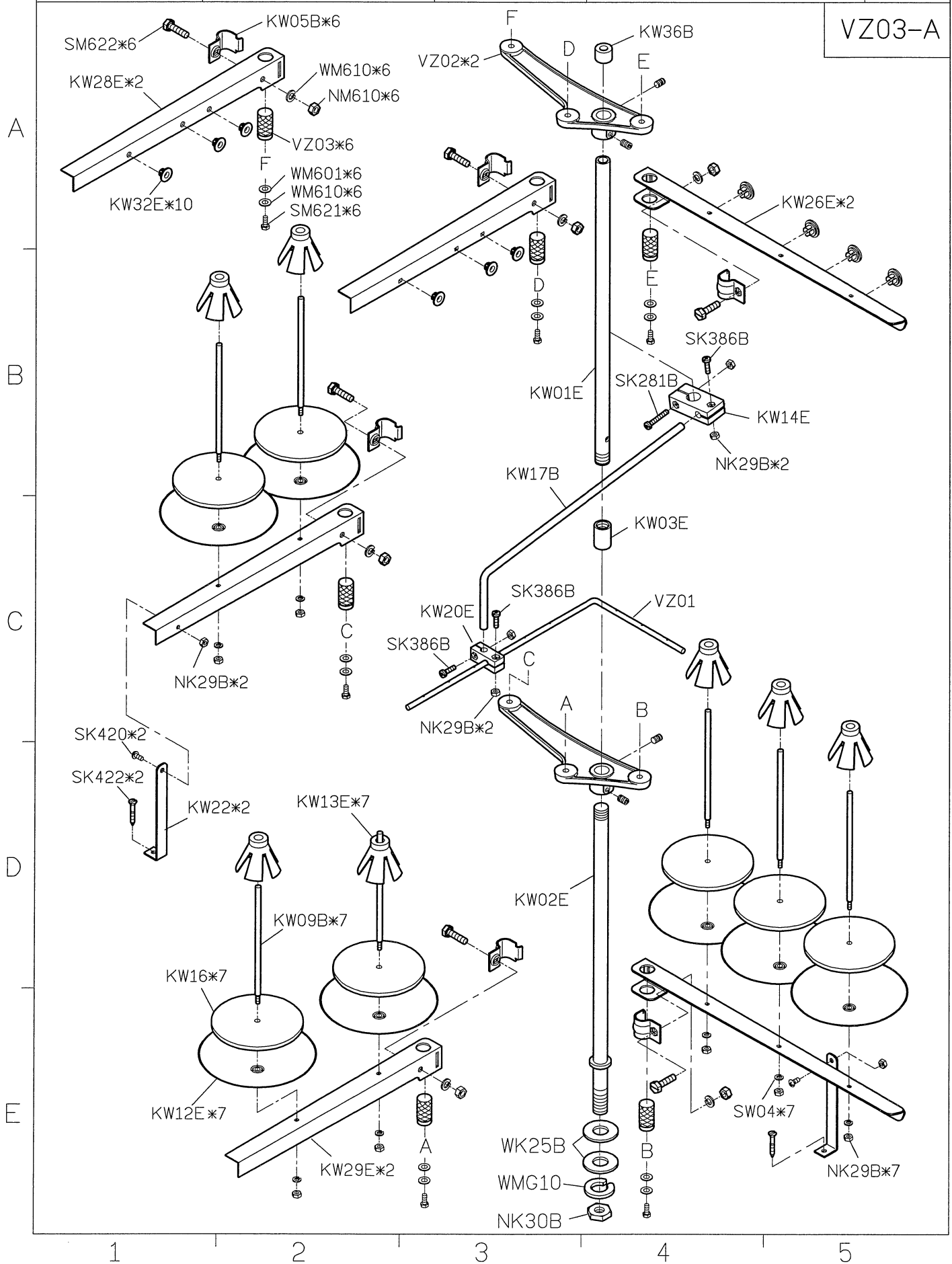
SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FY-K		2/4
				Date
				2016/4/22



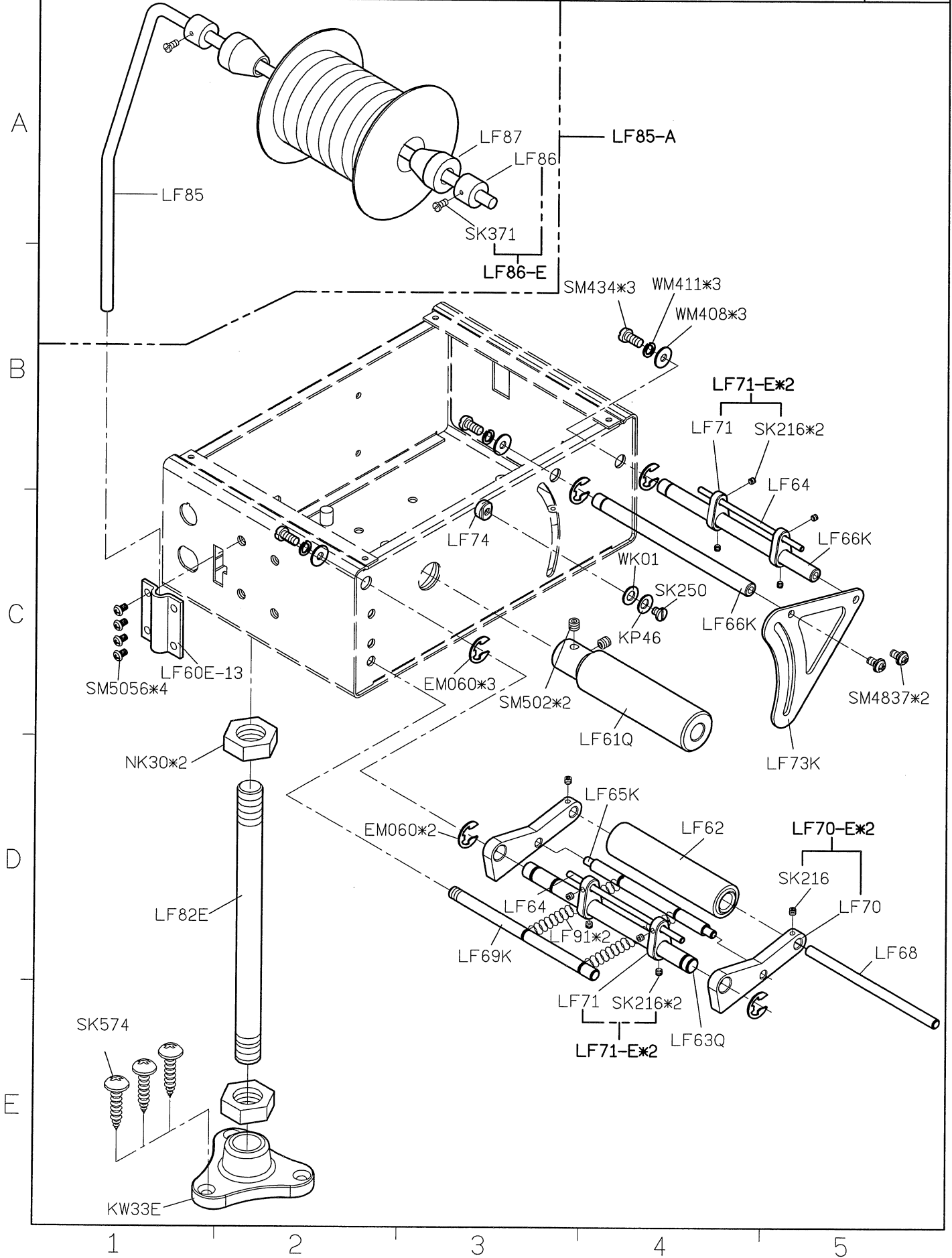
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	FY-K		3/4
				Date
				2016/6/2



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	FY-K		4/4
	F858K			Date
				2016/4/22



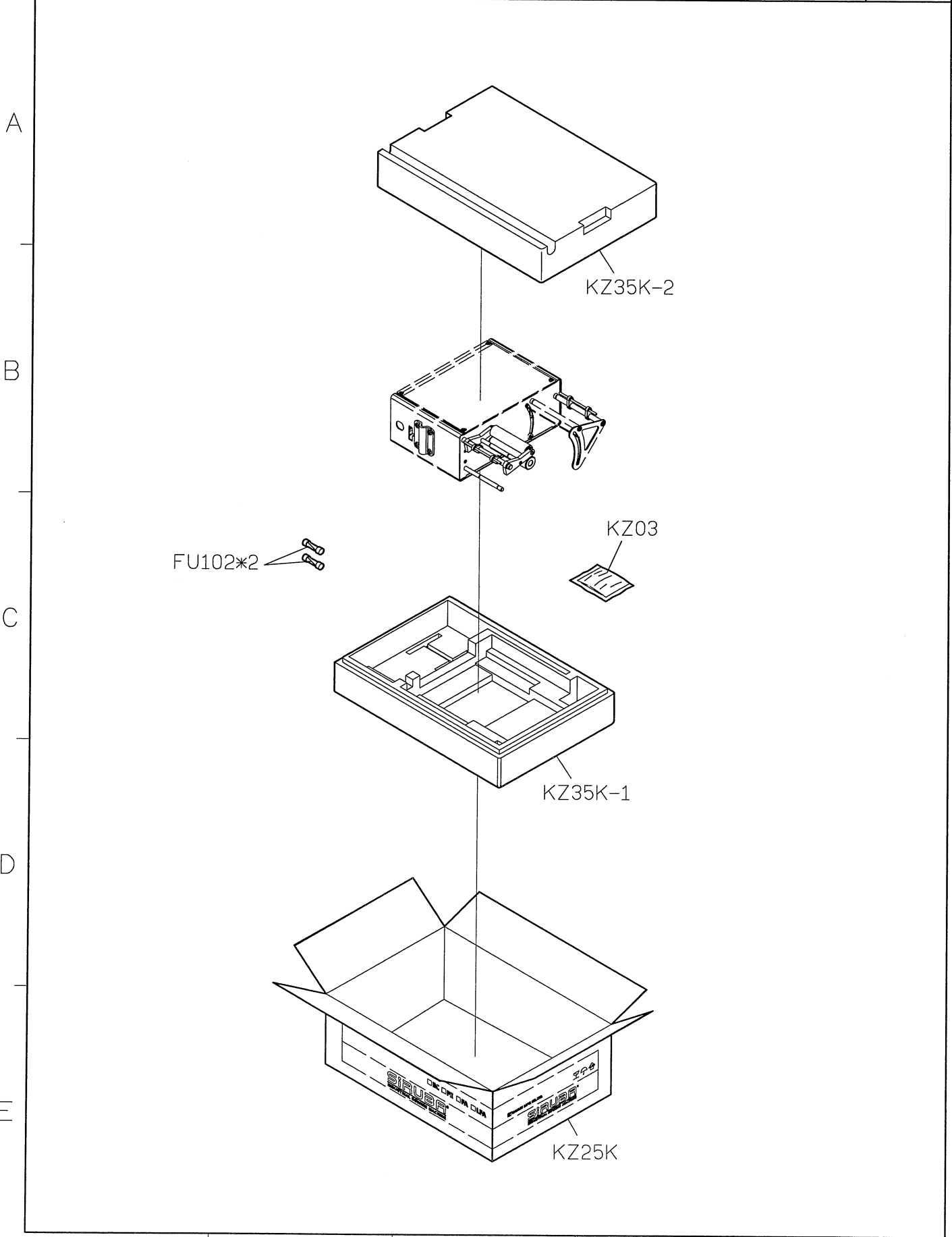
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	LFA		1/3
	F858K			Date
				2016/6/2



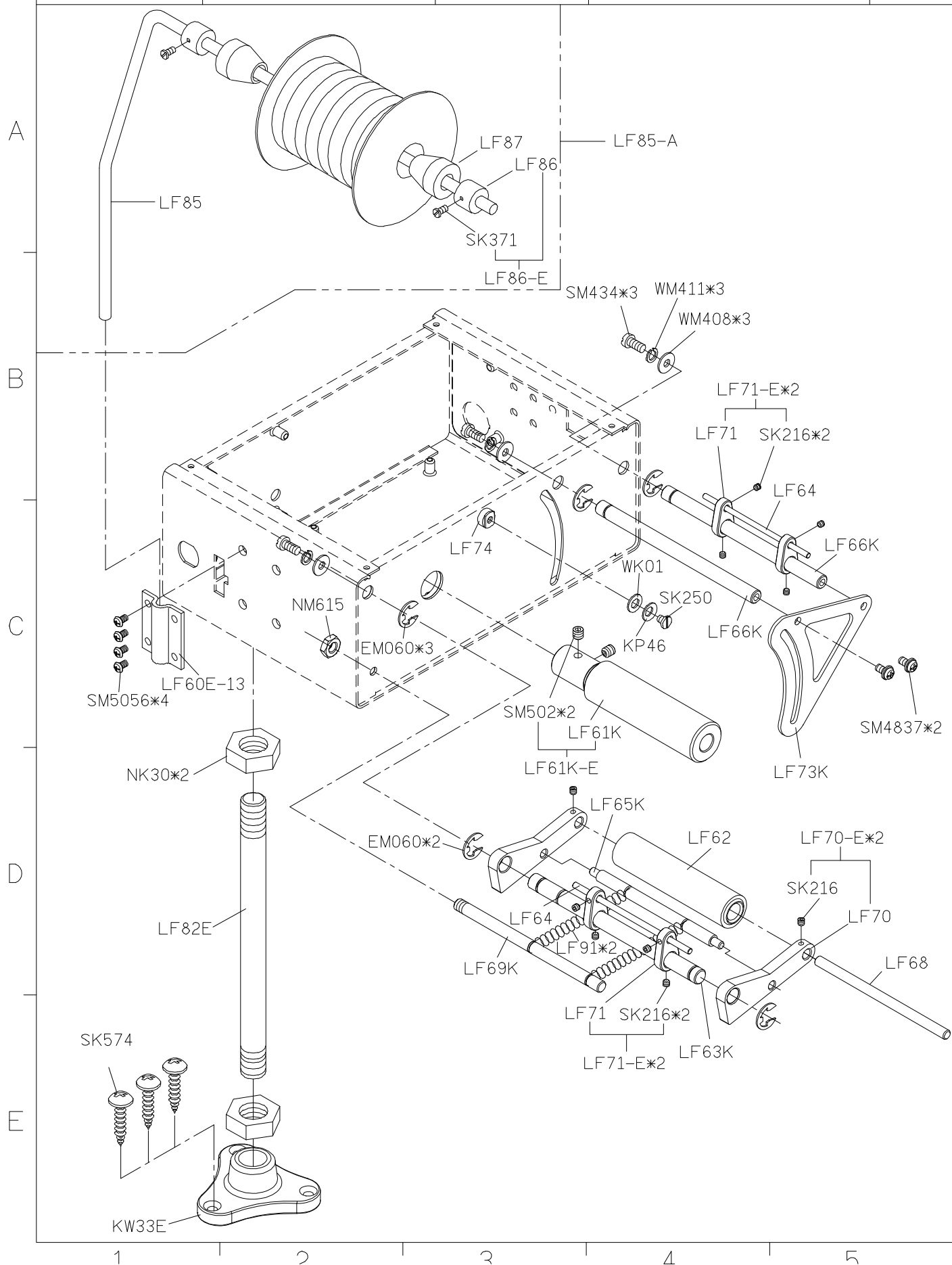


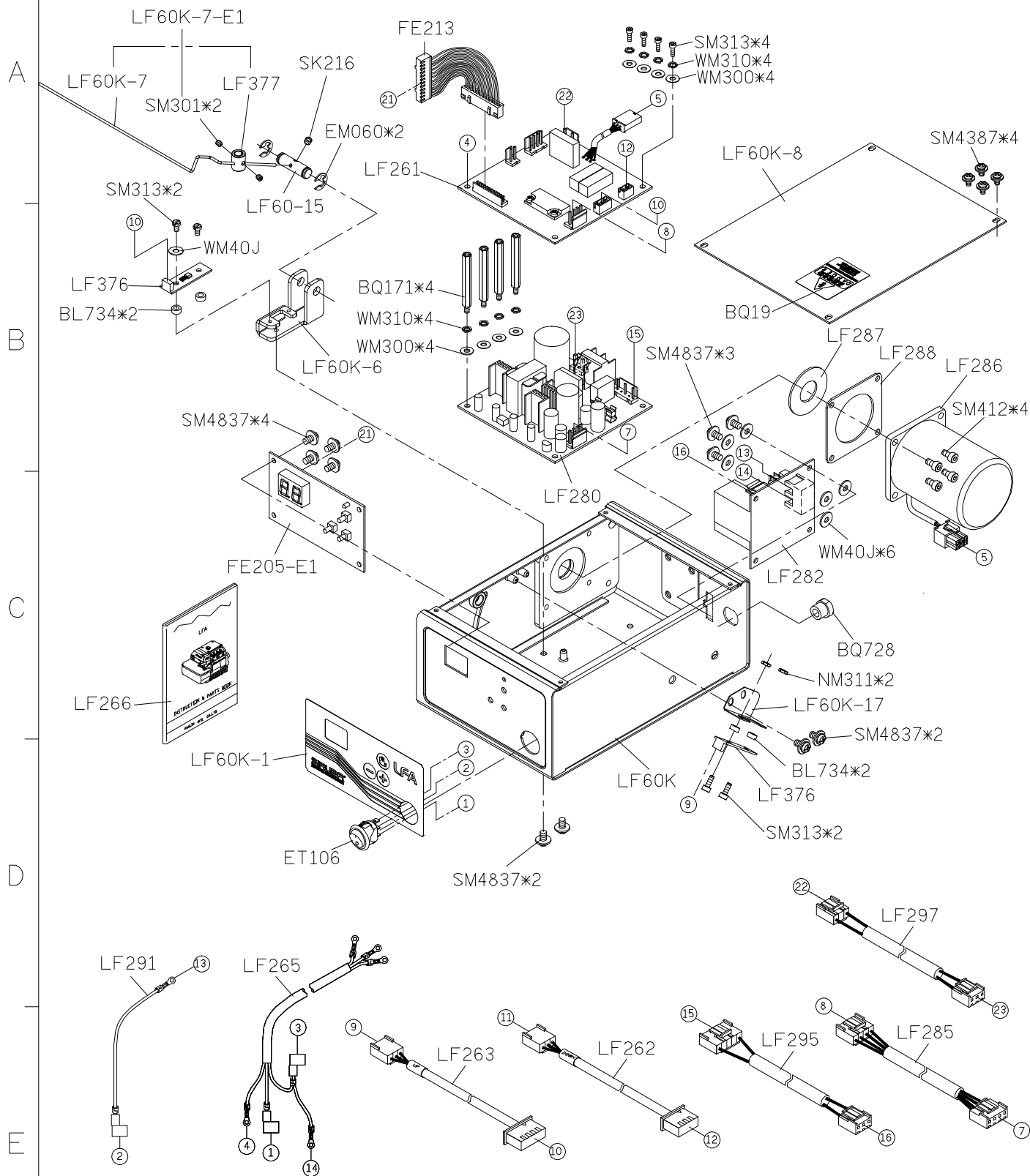


<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K	LFA		3/3
	F858K			Date
				2016/6/2



<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	<b>F007K/F007KD</b> <b>F858K/F858KD</b>	<b>LFAK</b>		1/3
				Date
				2013/03/25





<div> <div>SIRUBA</div> <div>PARTS LIST</div> </div>	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD F858K/F858KD	LFAK		3/3
				Date
				2013/03/25

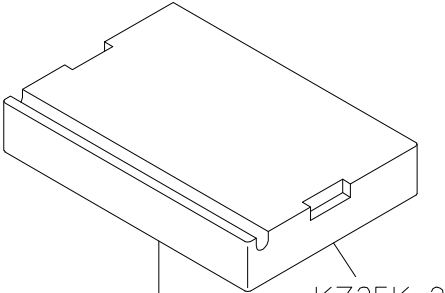
A

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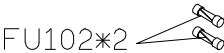
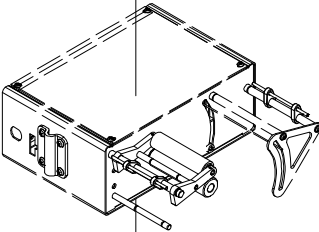
C

D

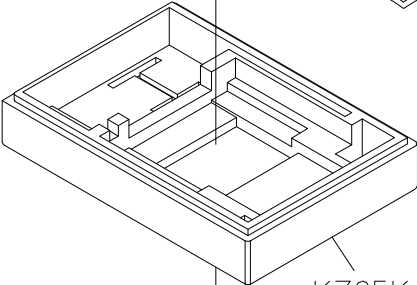
E



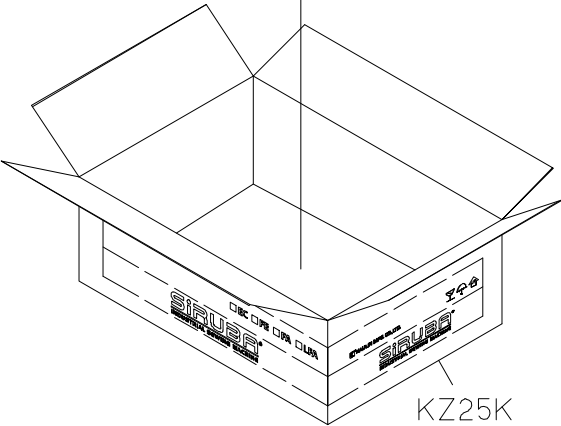
KZ35K-2



KZ03



KZ35K-1

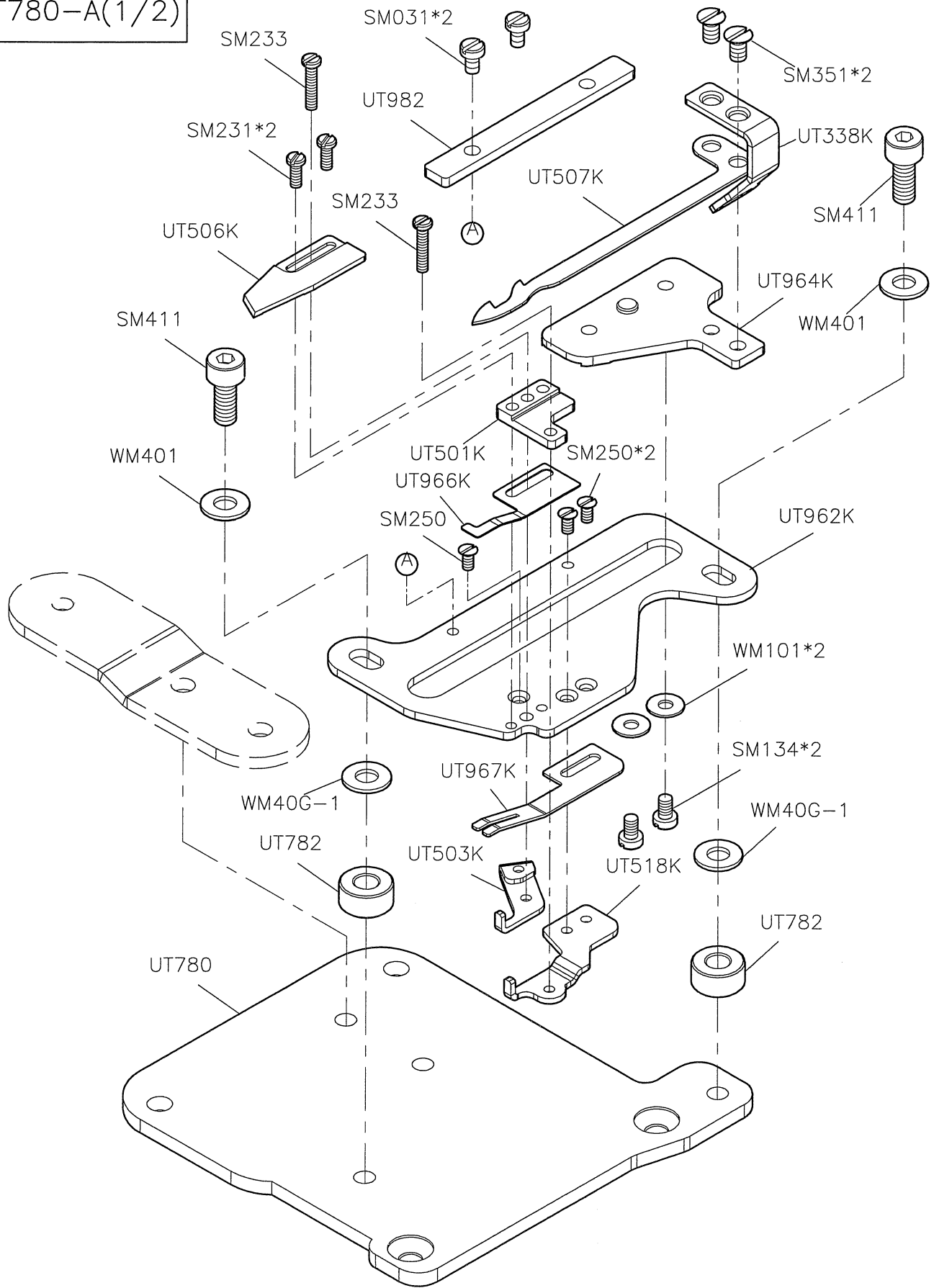


KZ25K

SIRUBA PARTS LIST	Serise	Parts Group	Subclass / Remark	Page
	F007K F858K	UTG(UTH)-K		1/10
				Date
				2016/5/13

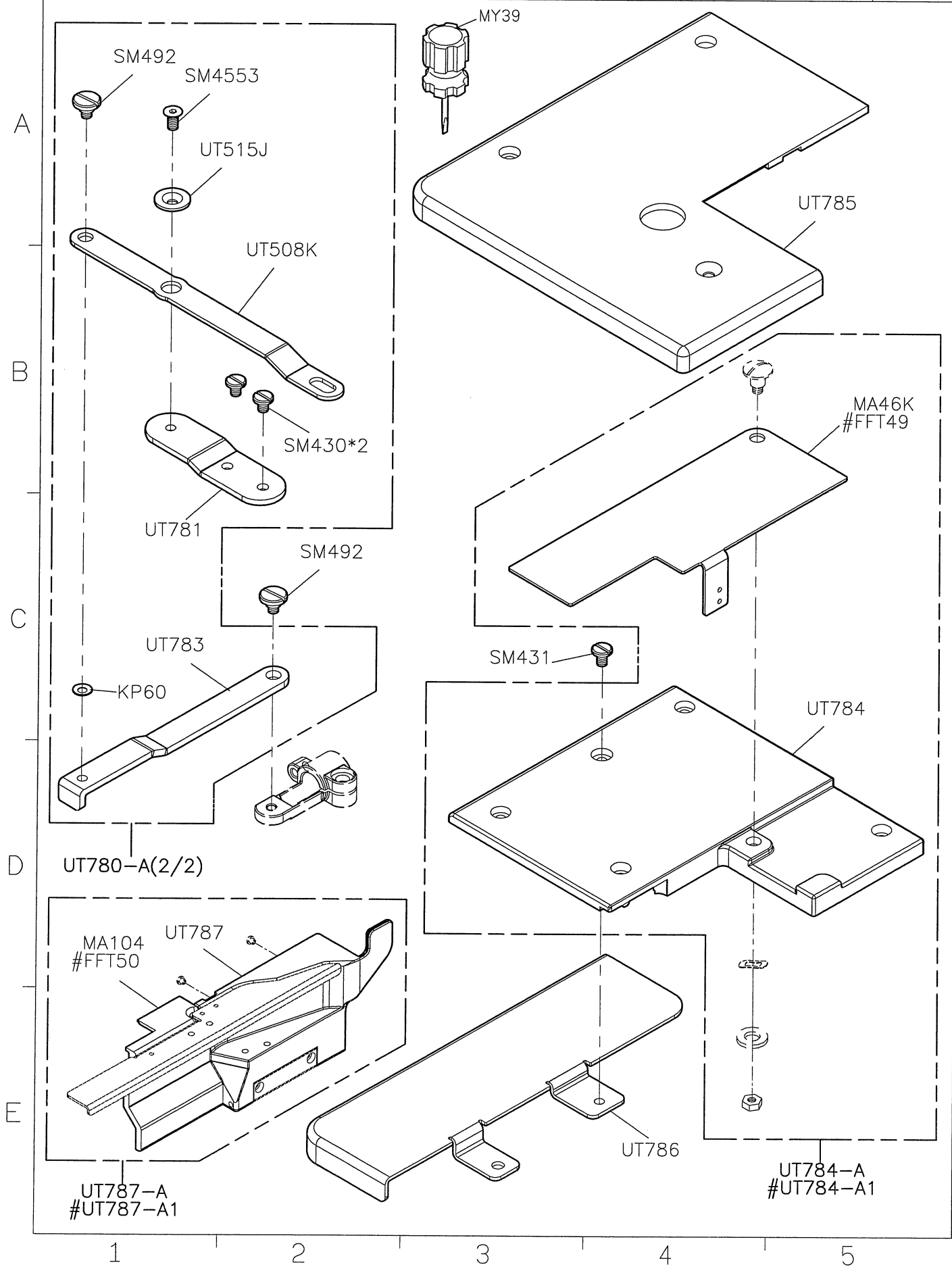
UT780-A(1/2)

A  
B  
C  
D  
E



1 2 3 4 5

<b>SIRUBA</b>  PARTS LIST	Serie	Parts Group	Subclass / Remark	Page
	F007K	UTG(UTH)-K	#Use for FFT	2/10
	F858K			Date
				2016/5/13



**SIRUBA**

PARTS LIST

Serie

F007K  
F858K

Parts Group

UTG(UTH)-K

Subclass / Remark

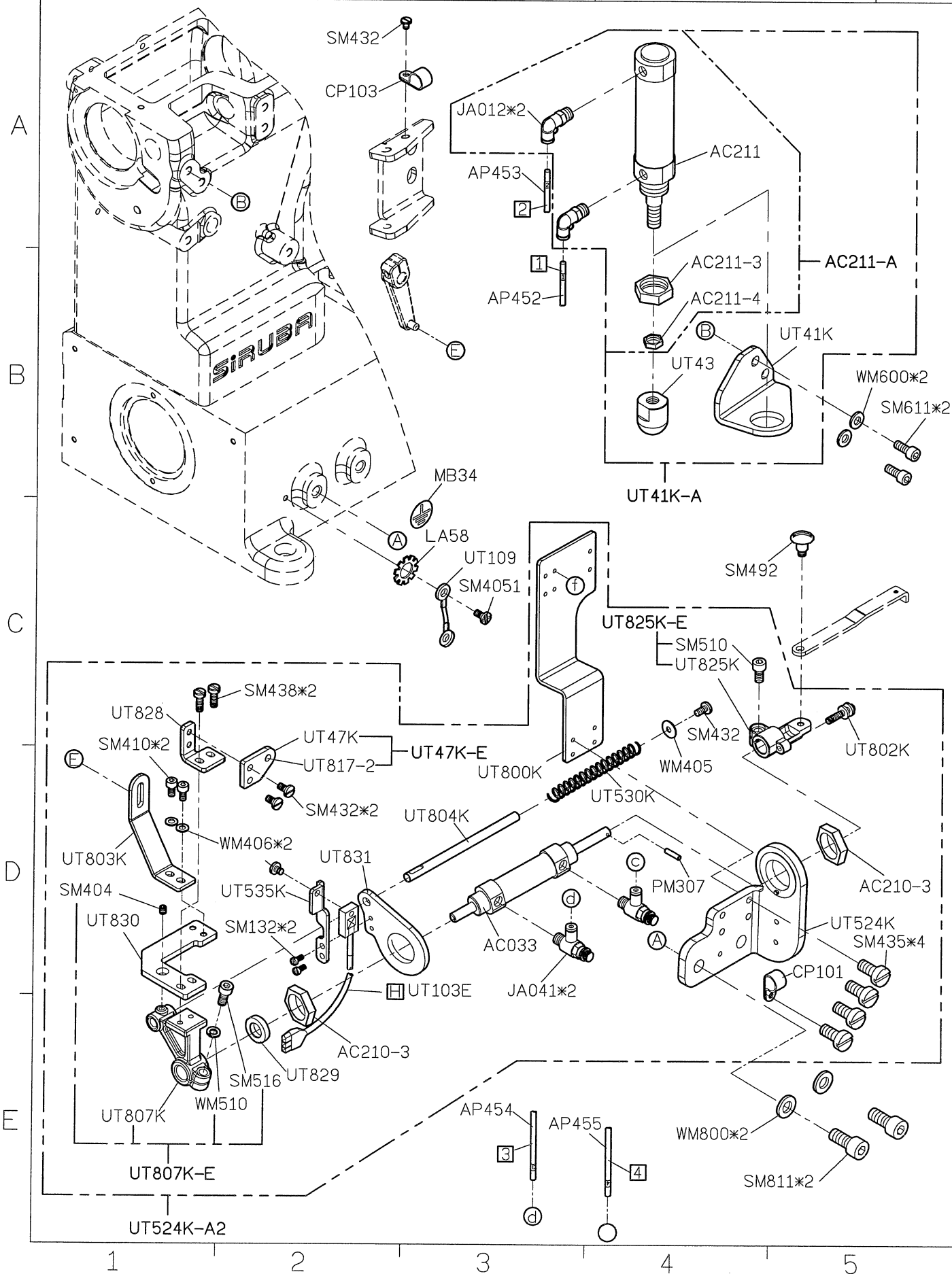
☐ : For H brand motor

Page

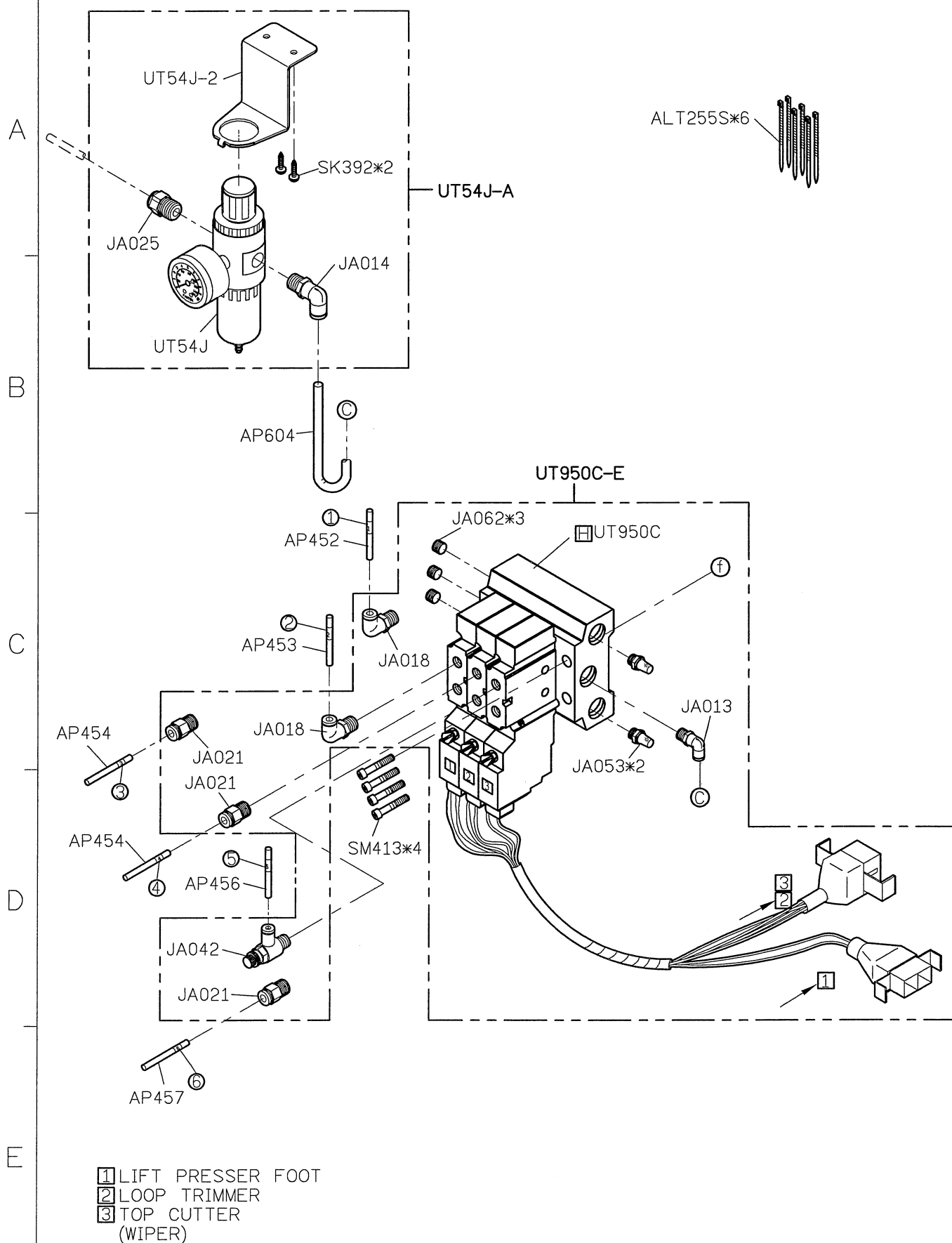
3/10

Date

2016/5/13

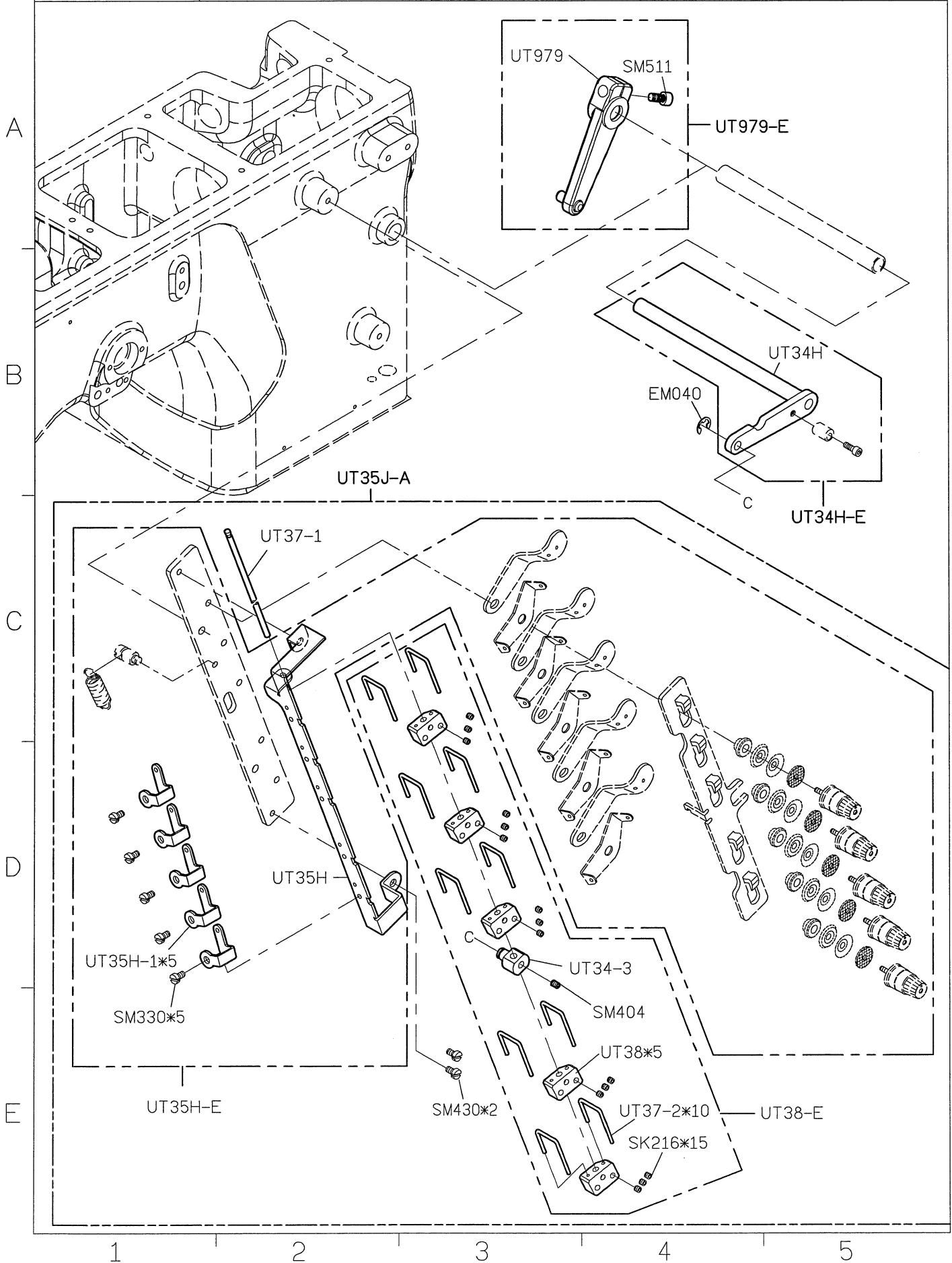


SIRUBA PARTS LIST	Serie	Parts Group	Subclass / Remark	Page
	F007K F858K	UTG(UTH)-K	☐ : For H brand motor	4/10
				Date
				2016/5/13



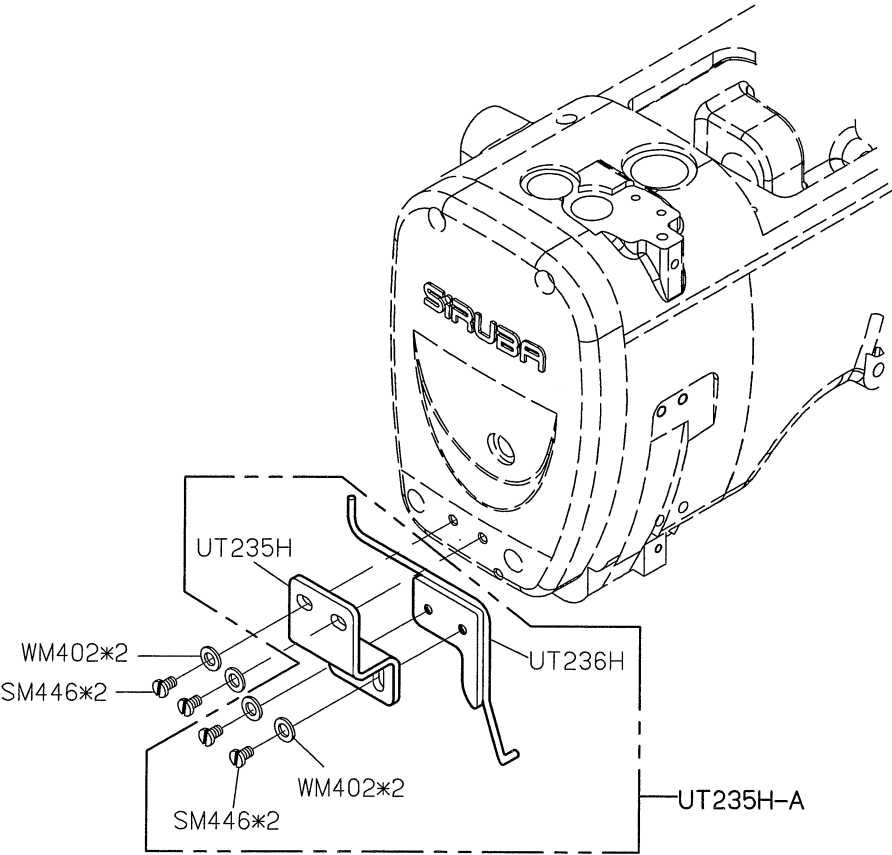


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	UTG(UTH)-K		5/10
				Date
				2016/6/4



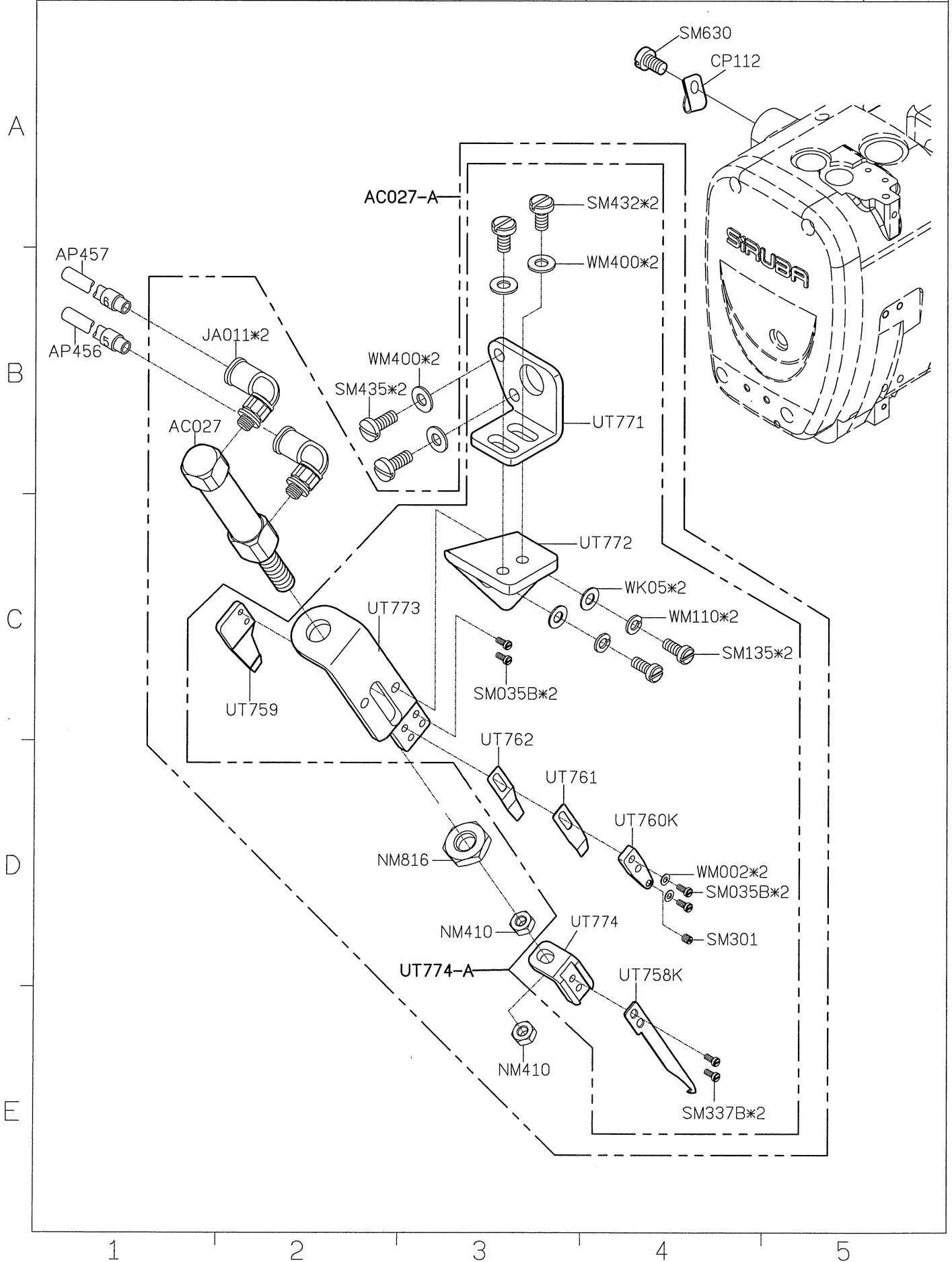
<div>SIRUBA</div> <div>PARTS LIST</div>	Serie	Parts Group	Subclass / Remark	Page
	F007K F858K	UTH-K		6/10
				Date
				2016/5/13

FOR LEFT SIDE

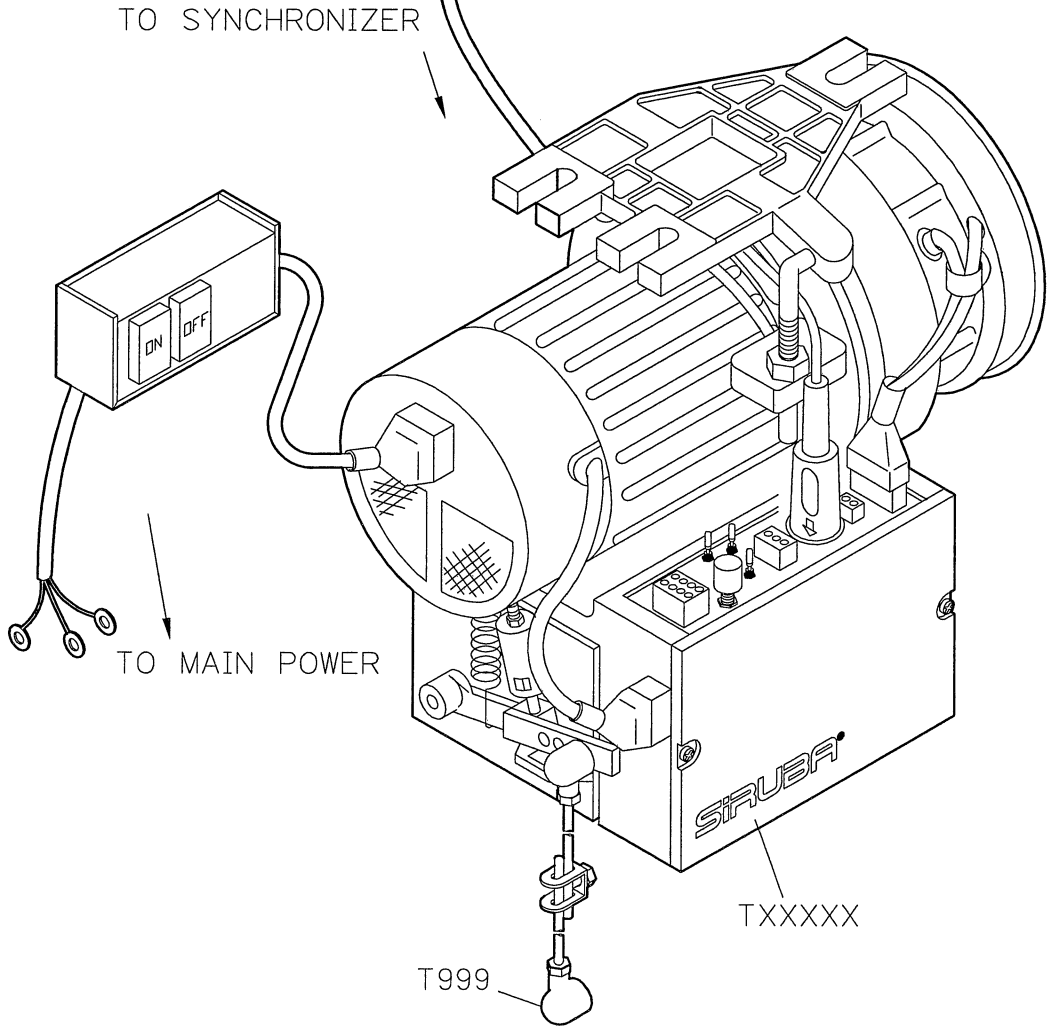
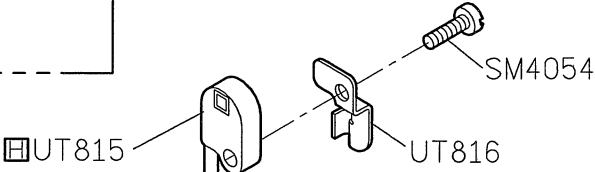
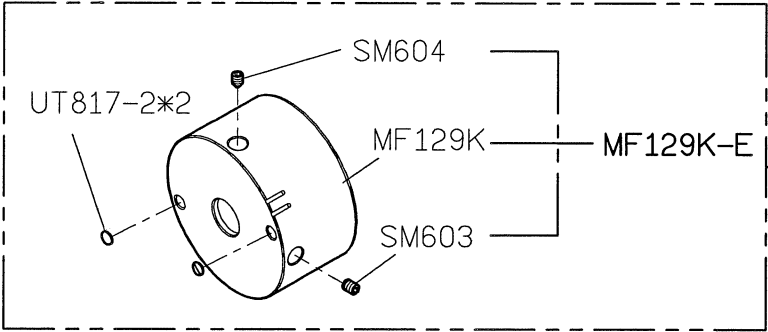




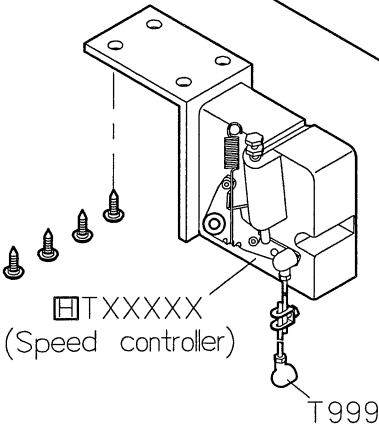
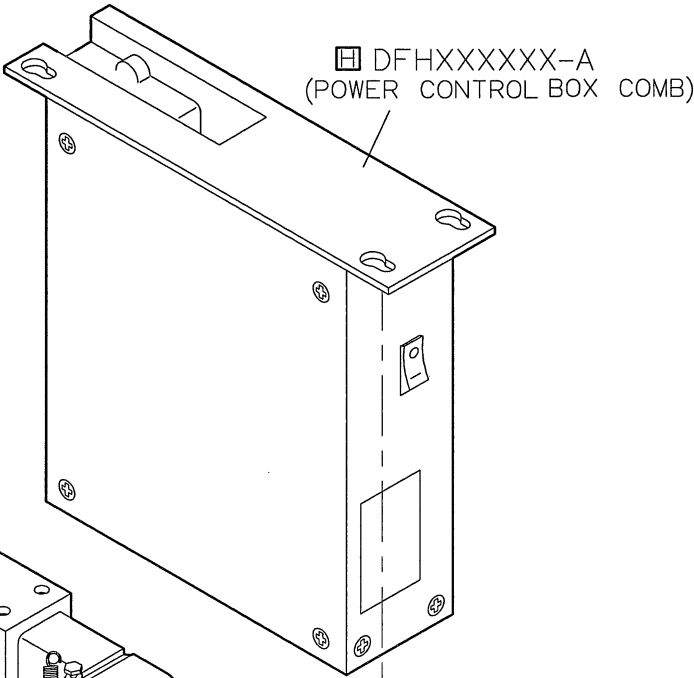
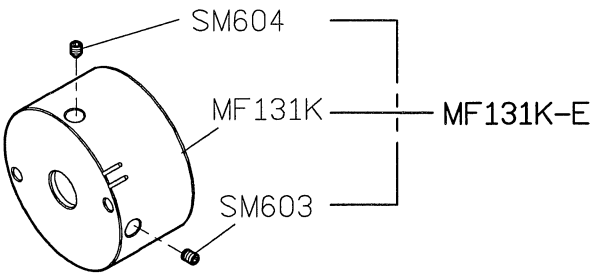
SIRUBA PARTS LIST	Serise	Parts Group	Subclass / Remark	Page
	F007K F858K	UTG-K		8/10
				Date
				2016/5/13



<div>SIRUBA</div> <div>PARTS LIST</div>	Serie	Parts Group	Subclass / Remark	Page
	F007K F858K	UTG(UTH)-K	For F007K/F858K ☐ : For H brand motor	9/10
				Date
				2016/5/13



<div>SIRUBA</div> <div>PARTS LIST</div>	Seise	Parts Group	Subclass / Remark	Page
	F007K F858K	UTG(UTH)-K	For F007K/F858K ☐: For H brand motor( i - 60 )	10/10
				Date
				2016/5/13



<div> <div>SIRUBA</div> <div>PARTS LIST</div> </div>	Series	Parts Group	Subclass / Remark	Page
	<div> <div>F007K</div> <div>F858K</div> </div>	<div>UTJ(UTK)-K</div>		1/10
				Date
				2016/5/13

UT780-A(1/2)

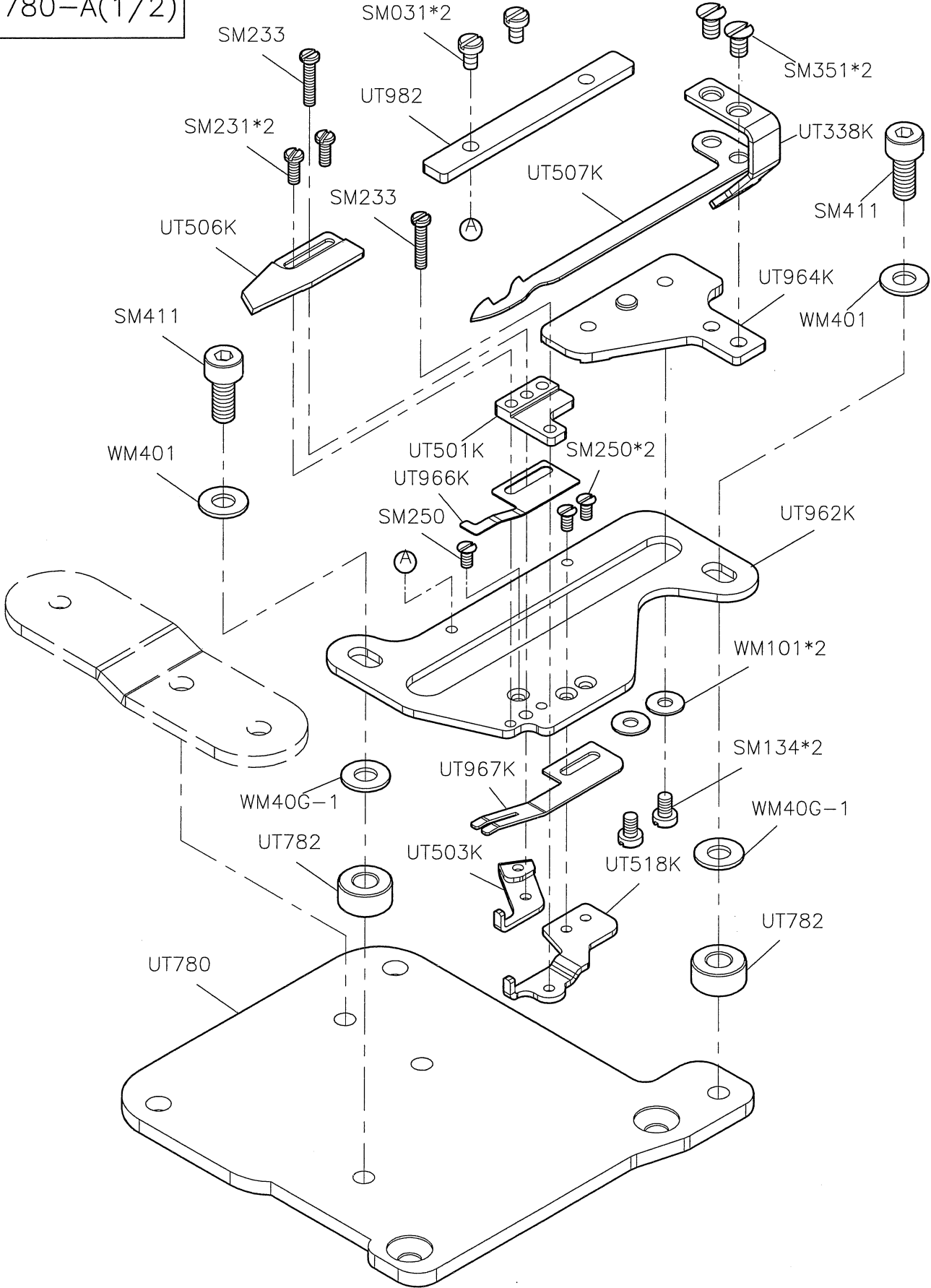
A

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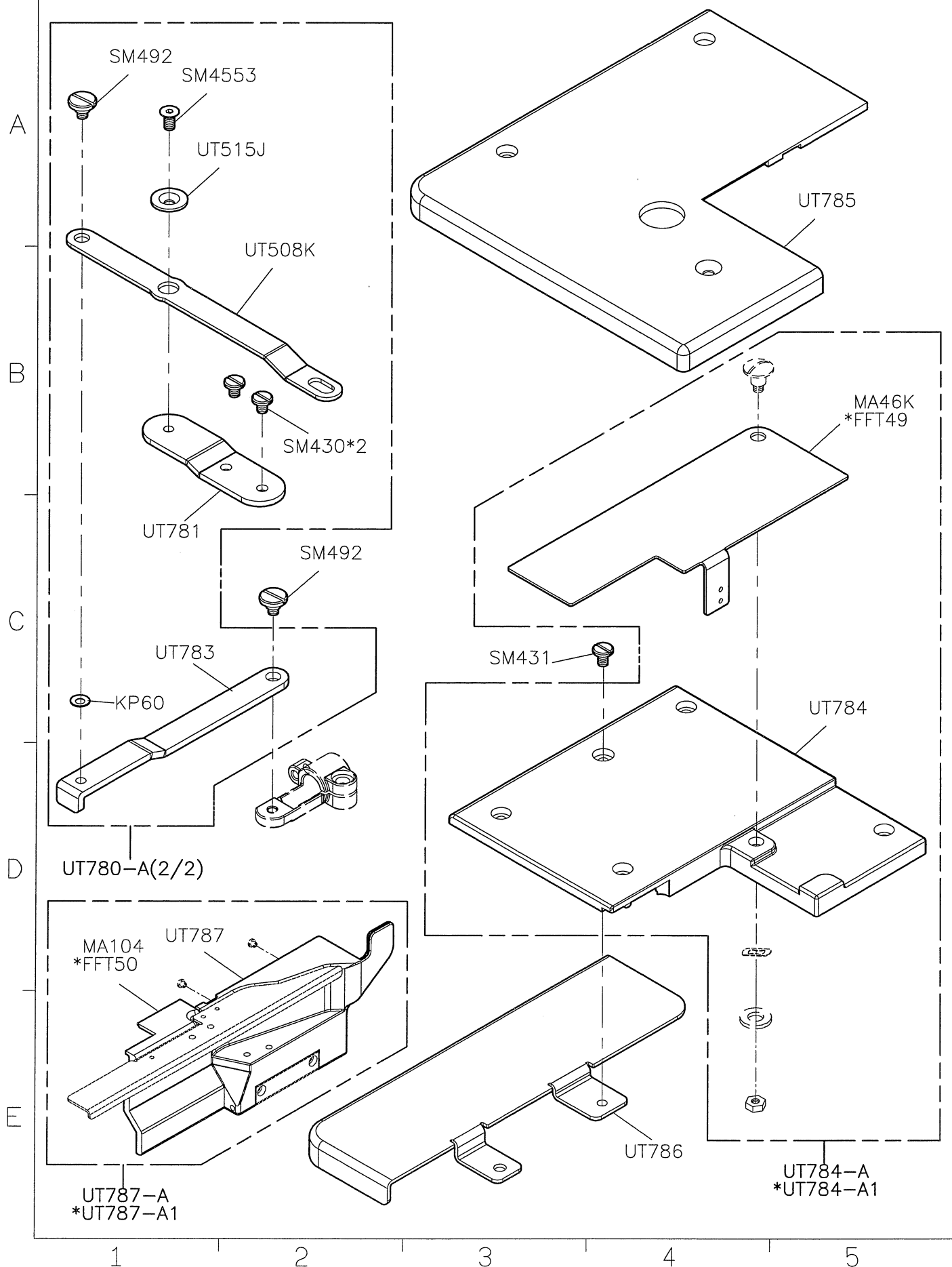
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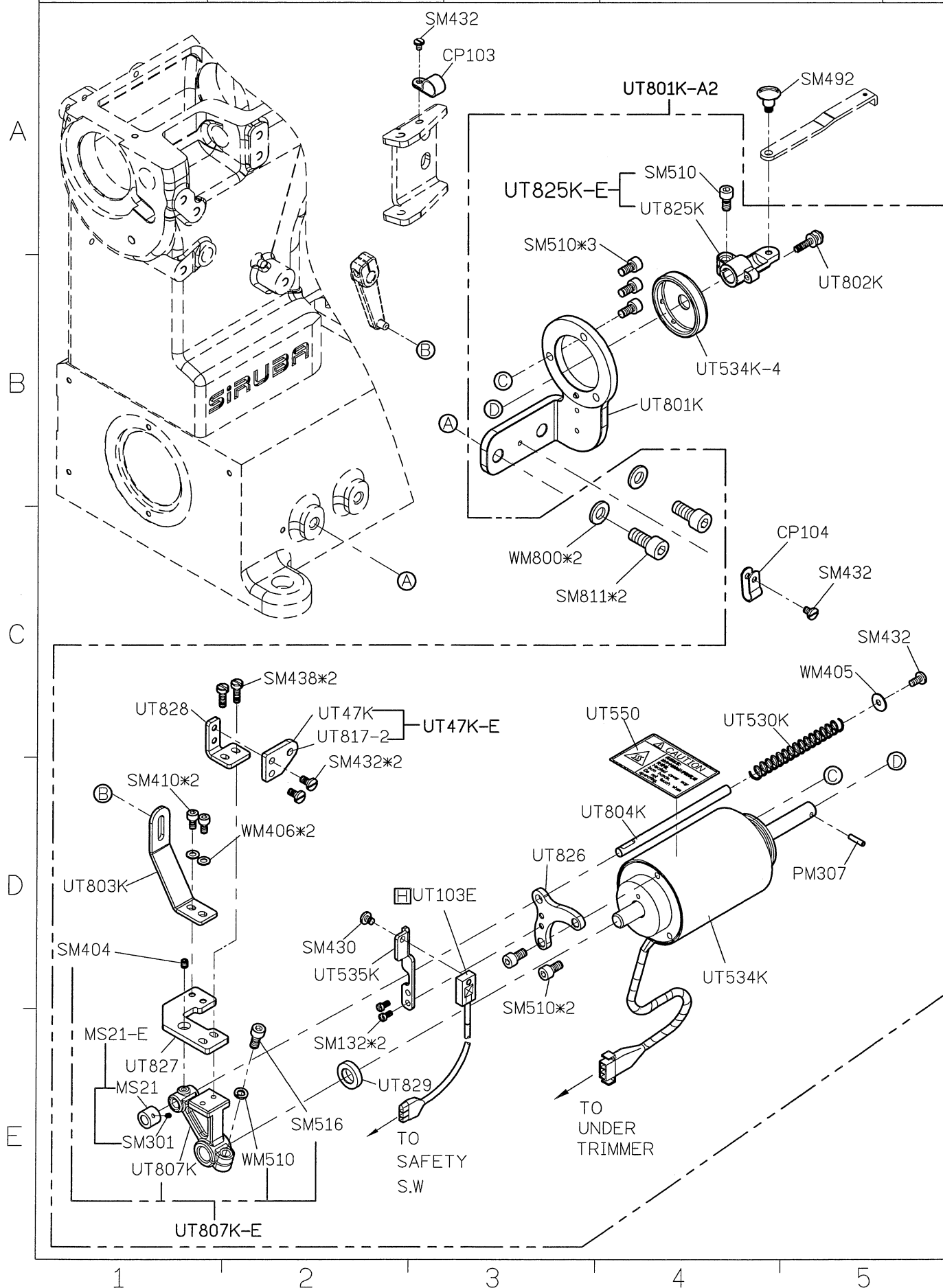
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	UTJ(UTK)-K	* : Use for FFT	2/10
				Date
				2016/5/13

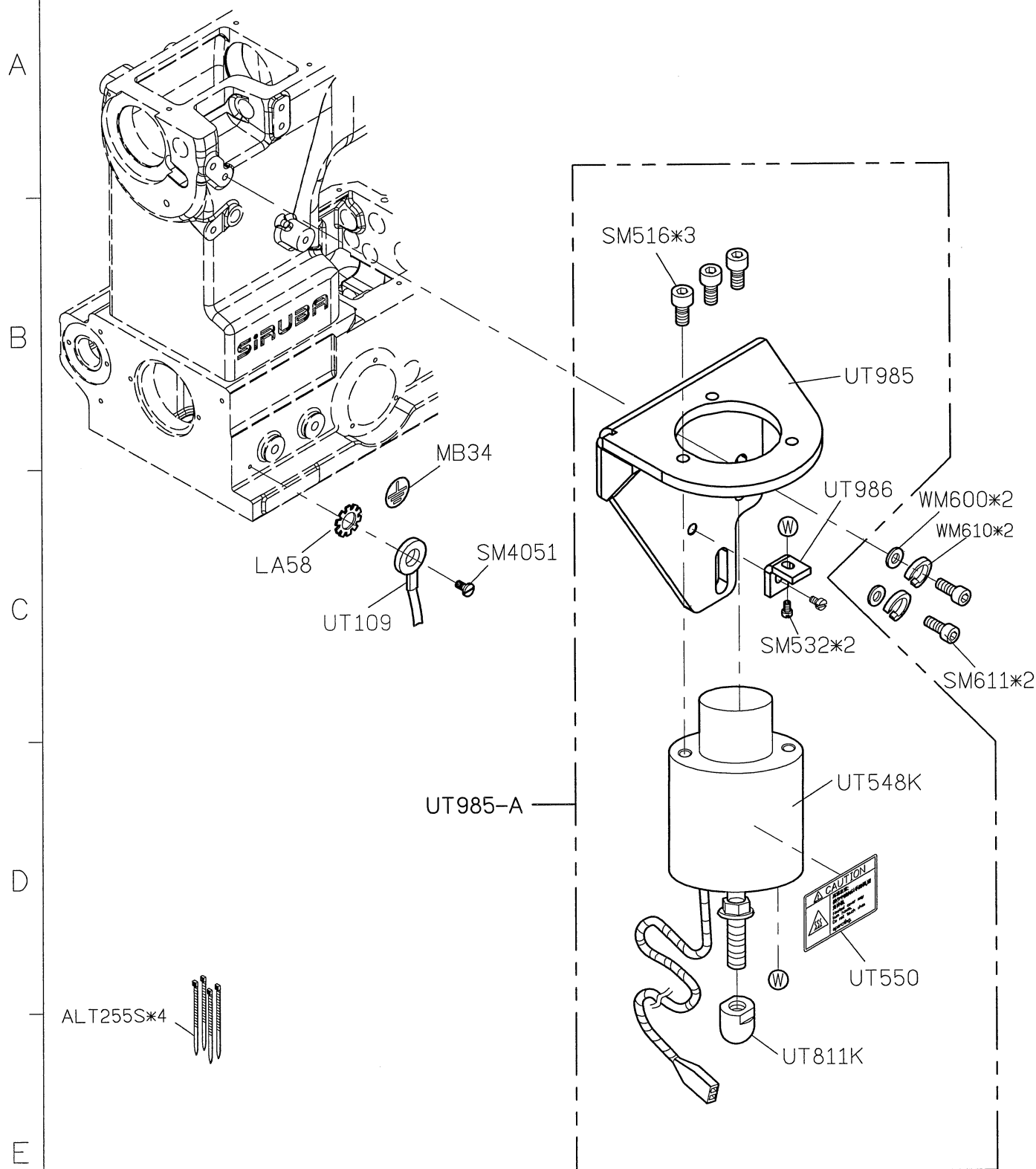




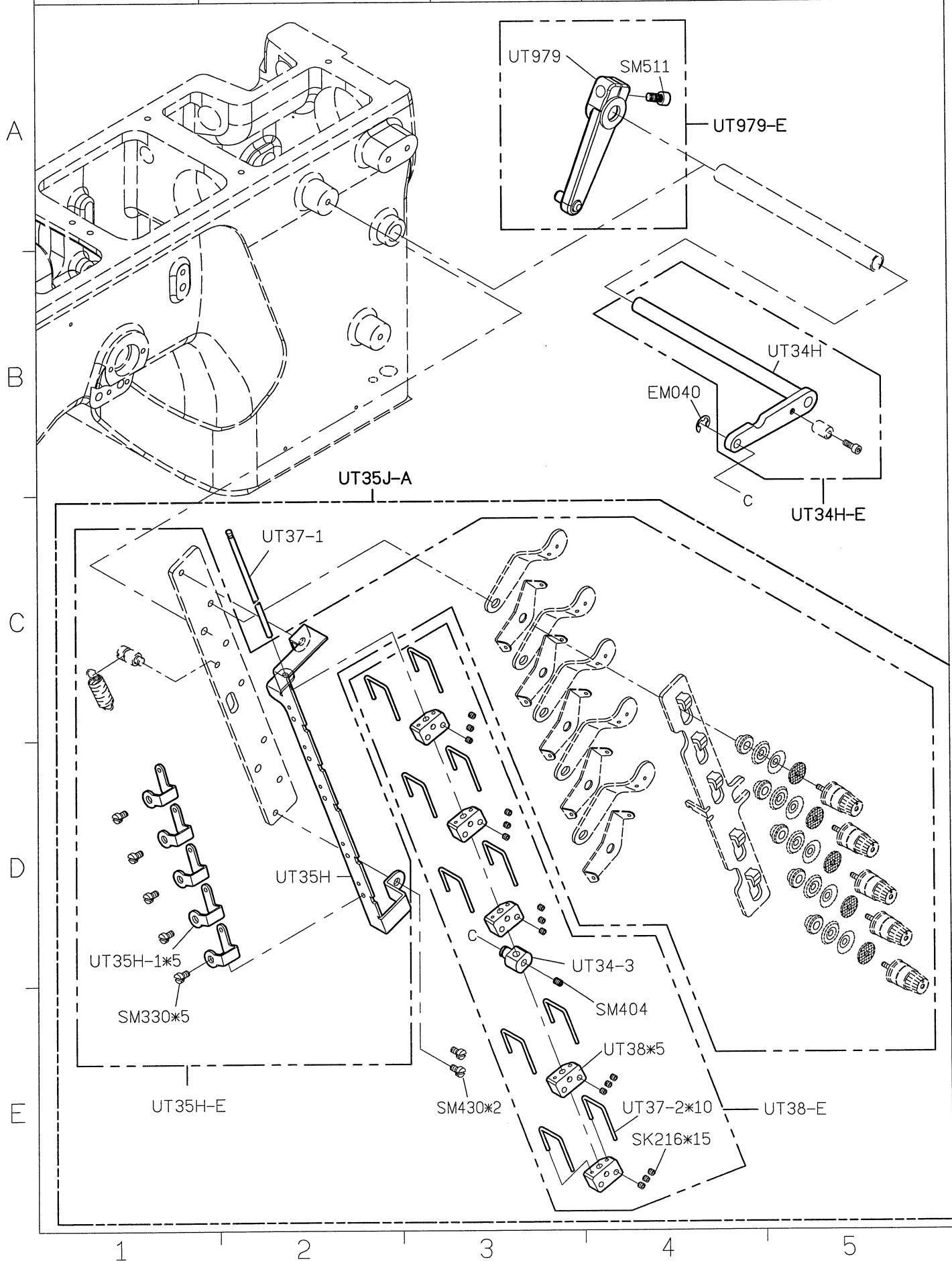
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	UTJ(UTK)-K	☐ : For H brand motor	3/10
				Date
				2016/5/13



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	UTJ(UTK)-K		4/10
				Date
				2016/5/13



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	UTJ(UTK)-K		5/10
				Date
				2016/6/4



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	UTJ-K		6/10
				Date
				2016/5/13

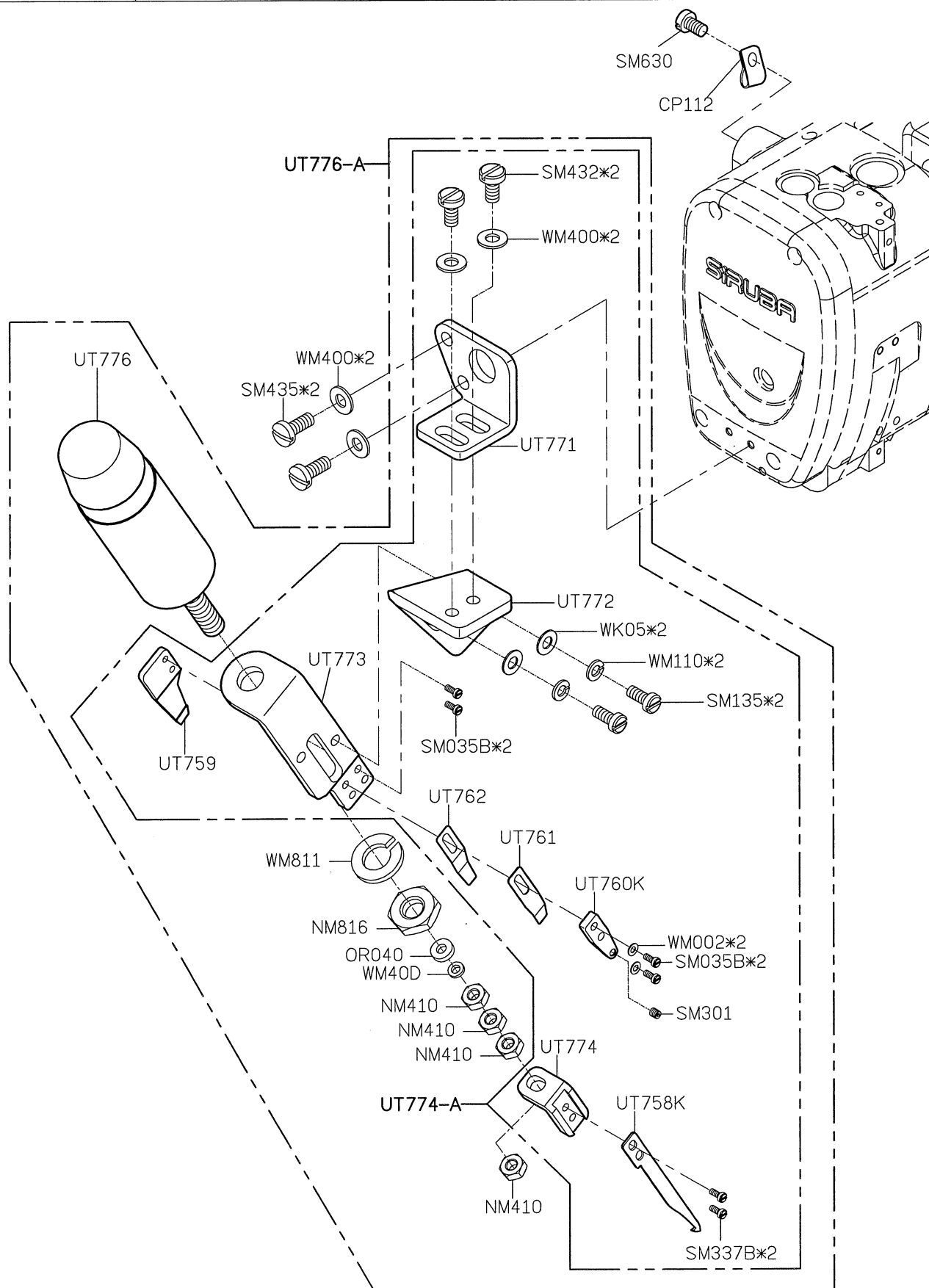
A

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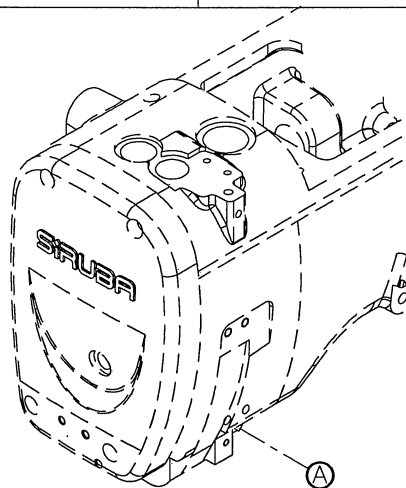
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	UTK-K		7/10
				Date
				2016/7/15



UT776A-A

UT776A

WP55A-A

SM418\*2

WP55A

WP51

WMA11  
NMA10

WM50B  
NM511

NM410

NM410

WM440

WP52

WP42

WP41K  
SM130

WP54A

SM330  
WM301  
SM030

NM410  
WM440

SM4306

SM4553B\*2

WP56

WM402\*2

SM410\*2

WM402\*2

SM410\*2

WP34K

WP53  
SM4831

WP32

WP36

BC715

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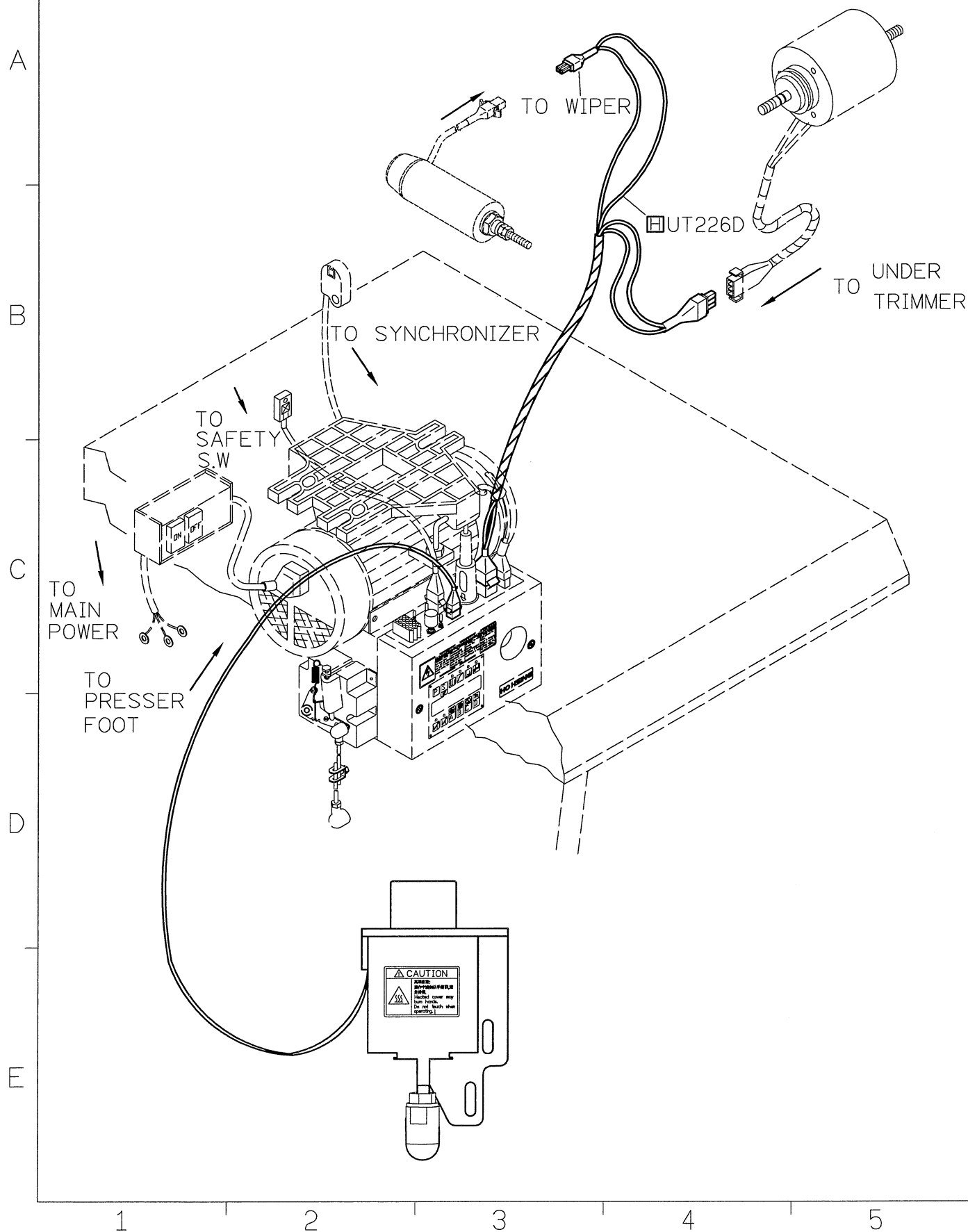
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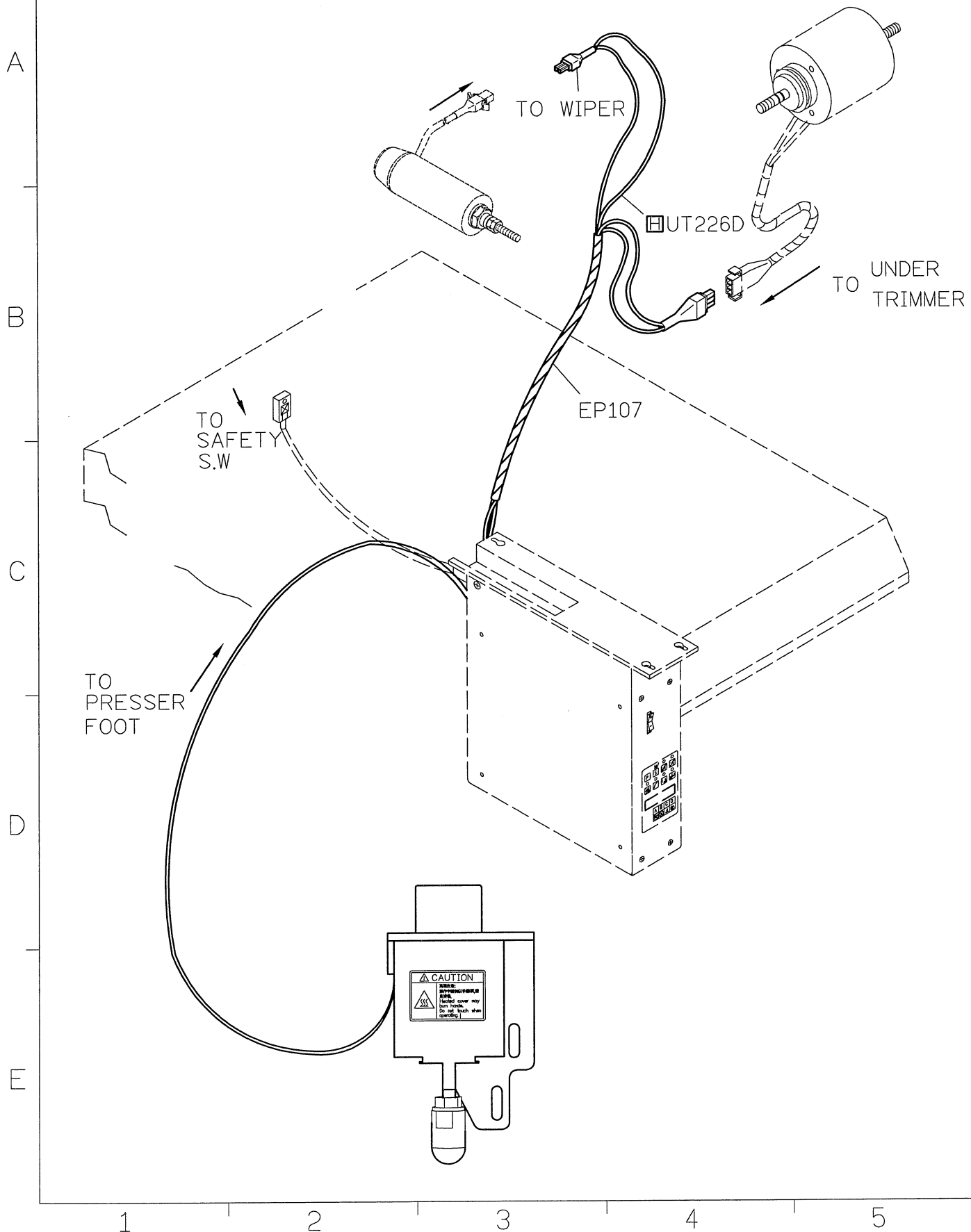
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	UTJ(UTK)-K	For F007K/F858K ☐ : For H brand motor	8/10
				Date
				2016/5/13

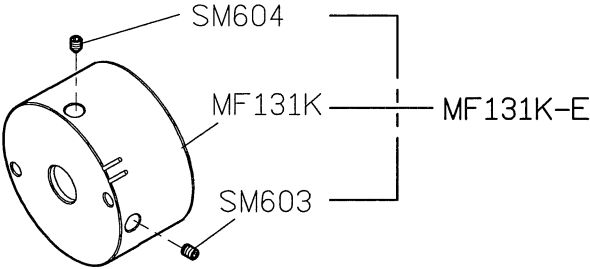


SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	UTJ(UTK)-K	☐: For H brand motor	9/10
				Date
				2016/5/13



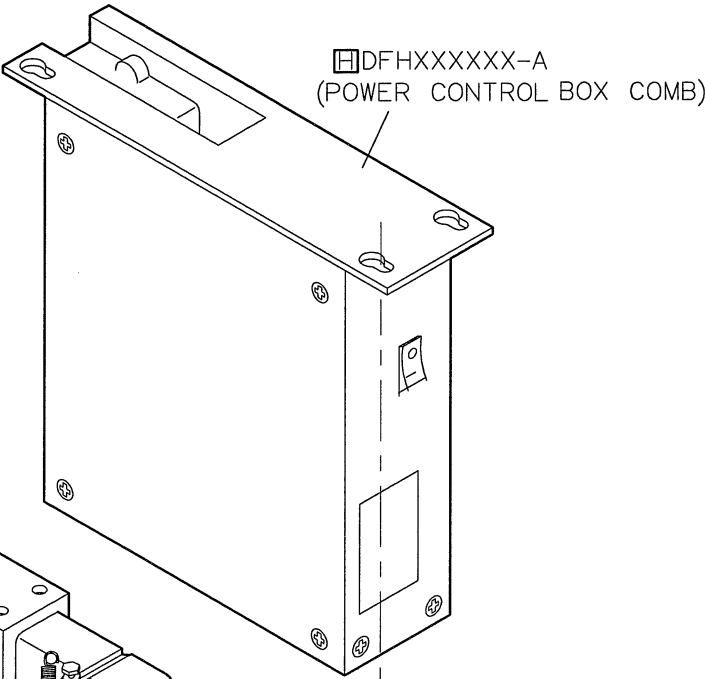
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K F858K	UTJ(UTK)-K	☐ : For H brand motor ( i - 60 )	10/10
				Date
				2016/5/13

A

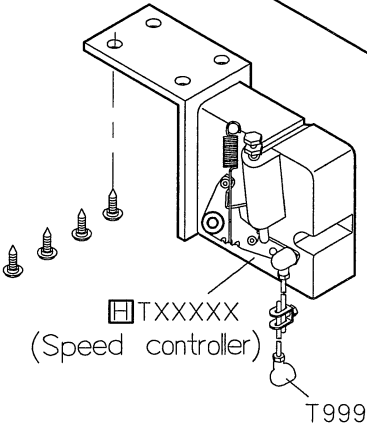


B

C



D



E