

MODEL : DP-2100

List No : 1385-06

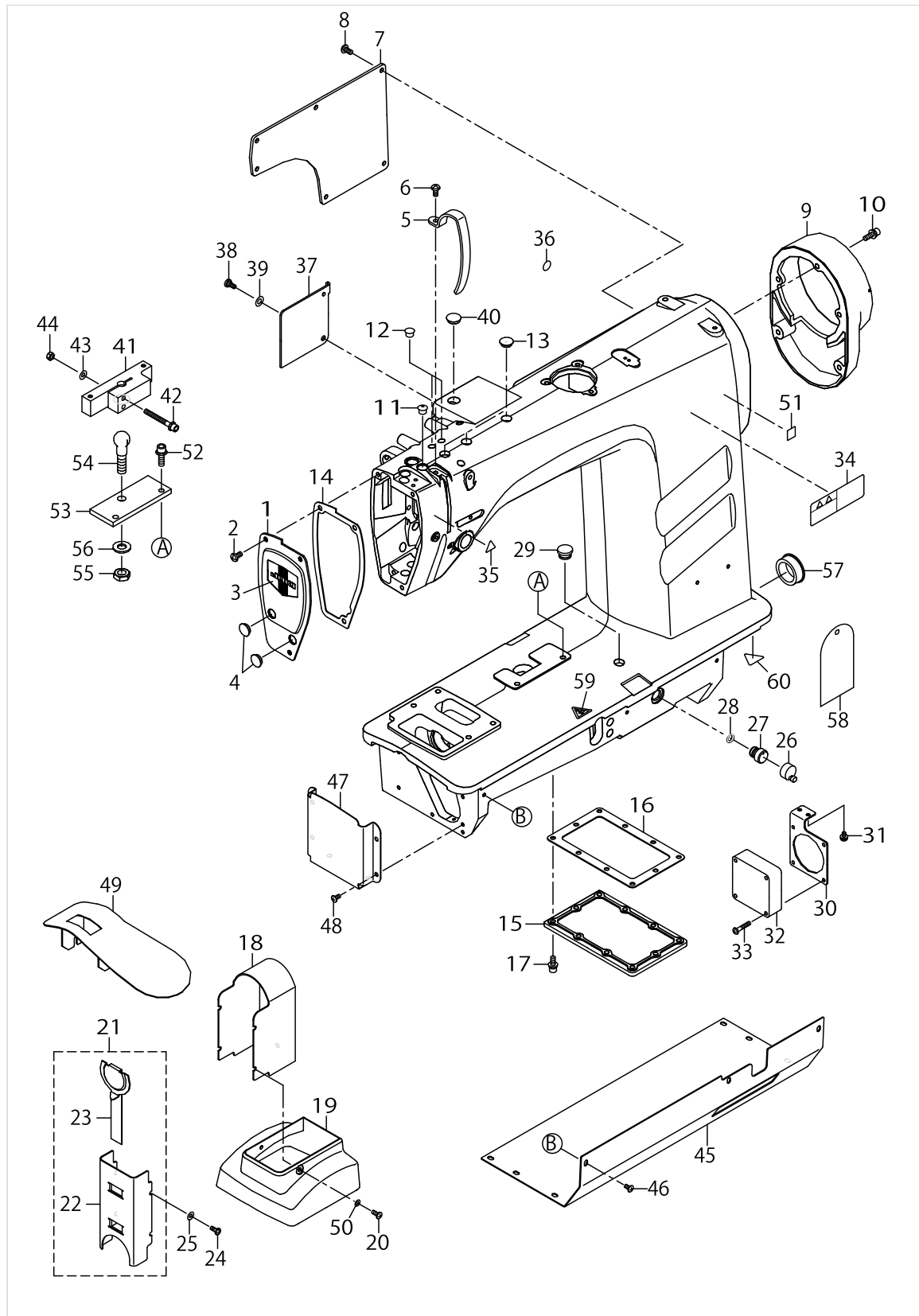
PARTS LIST

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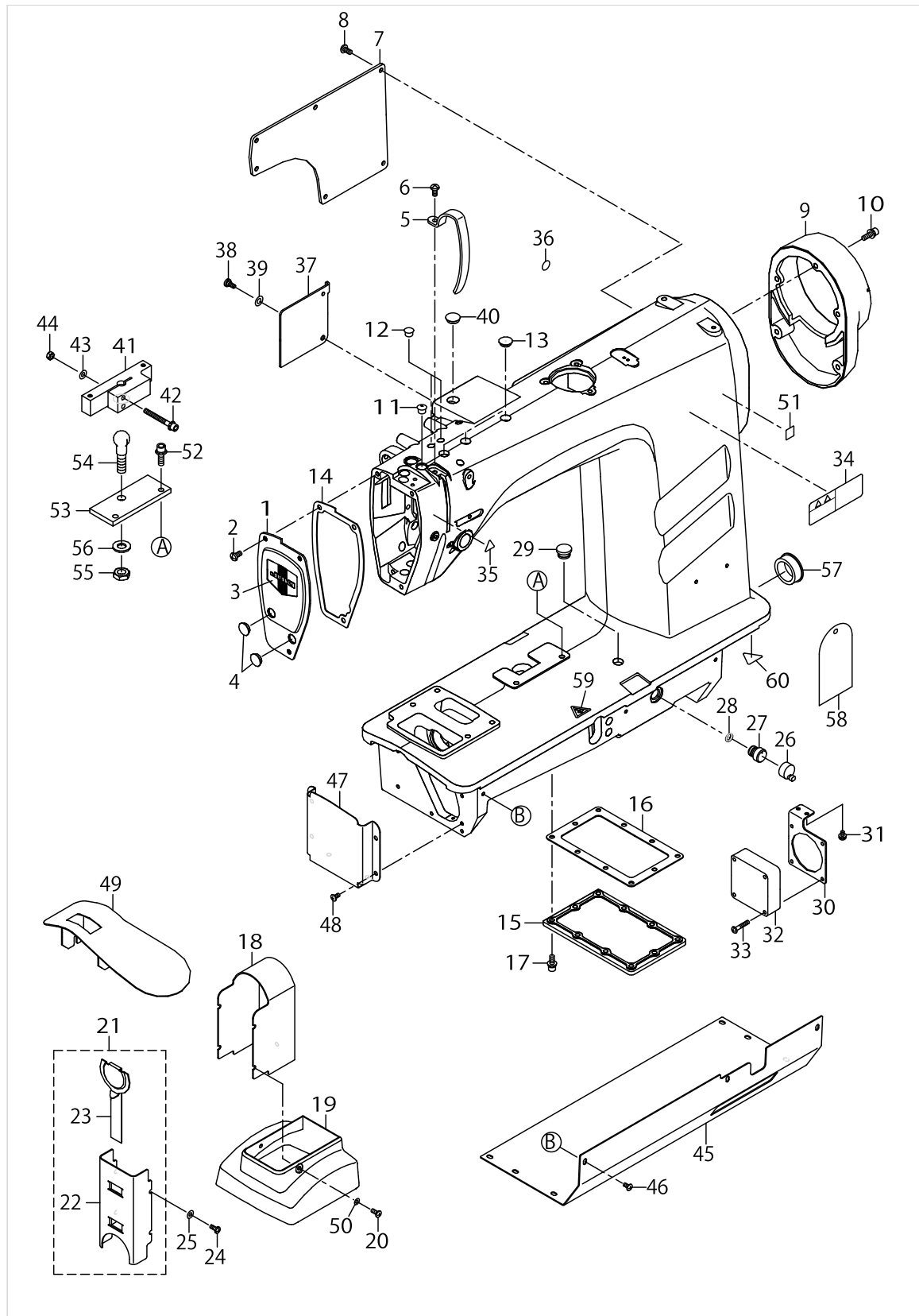
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40013172	FACE_PLATE				1
2	SM4051055SP	SCREW				3
3	22902506	FACE PLATE				1
4	TA1250406R0	RUBBER PLUG D=12.5 L=4				2
5	23600505	THREAD TAKE-UP LEVER COVER				1
6	SM4051055SP	SCREW				1
7	40013173	SIDE_PLATE				1
8	SM4051055SP	SCREW				6
9	40013174	PULLEY_COVER				1
10	SL6051692TN	BOLT				5
11	22901409	NEEDLE BAR UPPER BUSH CAP				1
12	TA0850604R0	RUBBER PLUG				2
13	TA1250406R0	RUBBER PLUG D=12.5 L=4				3
14	40056602	FACE PLATE CUSHION				1
15	40012665	GEAR_COVER				1
16	40012666	PACKING				1
17	SL6051492TN	BOLT				10
18	40012945	HOOK_BELT_COVER				1
19	40012944	FRAME_COVER				1
20	SM0040801SC	SCREW				2
21	40017756	HOOK_COVER_ASM.				1
22	40012942	HOOK_SHAFT_BASE_COVER		*		1
23	40012943	HOOK_COVER		*		1
24	SM5041055SN	SCREW M4X10				2
25	WP0450826SC	WASHER 4.5X10X0.8				2
26	23601305	AIR-DISCHARGING CAP				1
27	23629900	AIR-DISCHARGING				1
28	RO080150200	RUBBER RING				1
29	TA1250705R0	RUBBER PLUG				1
30	40016902	FAN_PLATE				1
31	SL4040891SC	SCREW M4 L=8				2
32	40005402	HEAD FAN MOTOR A ASS'Y				1
33	SM4042501SC	SCREW M4X0.7 L=25				4
34	CM301300001	SAFETY LABEL				1
35	CM300200001	ATTENTION SEAL				1
36	10004109	GROUND MARK				1
37	40016951	UPPER_FEED_SPRING_ROD_COVER				1
38	SD0600271SP	HINGE SCREW D= 6 H= 2.7				1
39	WZ0620550KP	WASHER				1
40	TA1450404R0	RUBBER PLUG D=14.5 L=4				1
41	40012948	BALL HOLDER				1
42	SL6054592TN	SCREW				2
43	WP0531001SC	WASHER				2
44	NM6050001SC	NUT M5				2
45	40012663	UNDER_COVER	ACCESSORIE PARTS			1
46	SM0040801SC	SCREW	ACCESSORIE PARTS			8
47	40012664	LOWER_FEED_COVER	ACCESSORIE PARTS			1

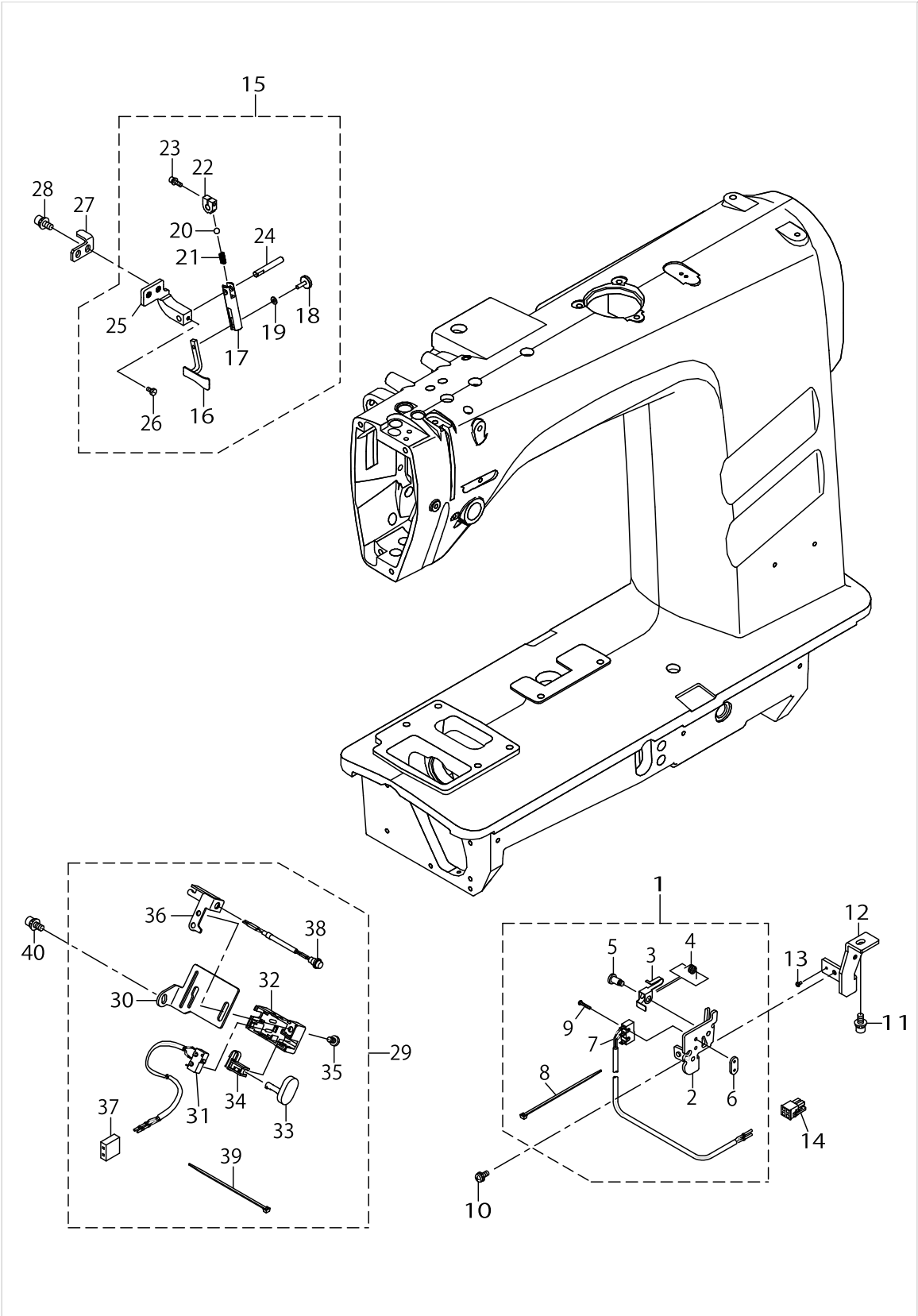
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM0040801SC	SCREW	ACCESSORIE PARTS			4
49	40013198	SUPPORT_PLATE				1
50	WP0451016SP	WASHER 4.5X20X1				2
51	CM600100101	WEEE MARK LABEL S				1
52	SL6062092TN	SCREW M6 L=20				2
53	40012949	PANEL_INSTALLING_PLATE_BASE				1
54	40012946	BALL				1
55	NM6100003SC	NUT M10				1
56	WP1052001SC	WASHER 10,5X21X2				1
57	HX00188000E	BUSH				1
58	23640006	SHEET				1
59	CM300200003	ATTENTION LABEL				1
60	CM300300002	LABEL2 (25)				1

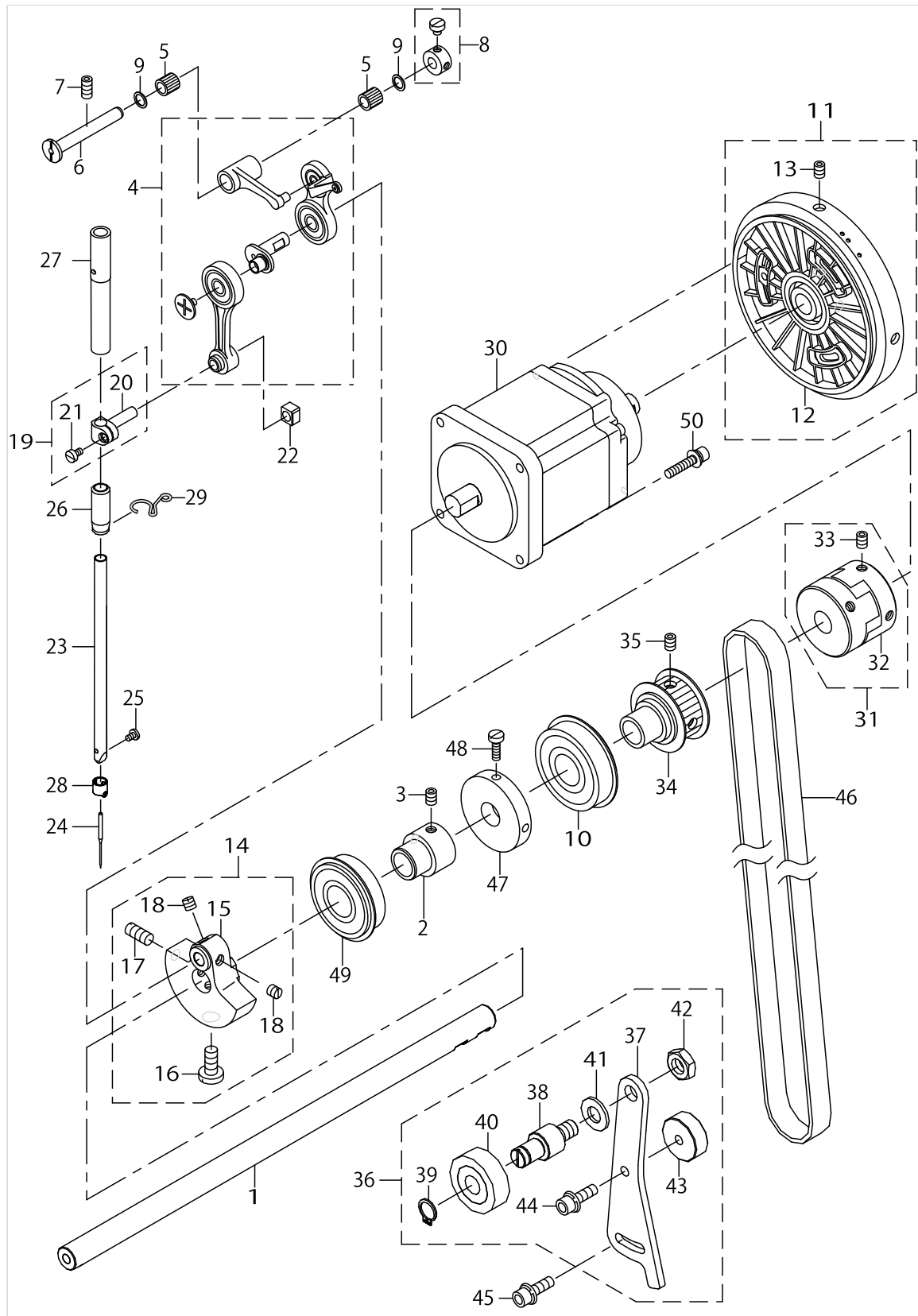
FRAME & MISCELLANEOUS COVER COMPONENTS (2)



FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	23638059	SAFETY SWITCH ASM.				1
2	23638000	SAFETY SWITCH BASE		*		1
3	23638109	SAFETY SWITCH ARM		*		1
4	23638208	SAFETY SWITCH SPRING		*		1
5	23638307	SAFETY SWITCH ARM SHAFT		*		1
6	23638406	SAFETY SWITCH NUT		*		1
7	23638554	SAFETY SWITCH CORD ASM.		*		1
8	EA9500B0100	CABLE BAND		*		1
9	SM4021201SC	SCREW M2 L=12		*		2
10	SL4041091SC	SCREW M4 L=10				1
11	SL6051292TN	BOLT				1
12	40018058	SAFETY_SWITCH_PLATE				1
13	SM4020401SC	SCREW M2 L=4				1
14	HK034610040	HOUSING				1
15	40016940	STITCH_GUIDE_ASM.				1
16	40016933	STITCH_GUIDE		*		1
17	40016934	STITCH_GUIDE_ARM		*		1
18	40016935	KNOB		*		1
19	WP0320501SC	WASHER M3		*		1
20	40016936	BALL		*		1
21	40016937	BALL_SPRING		*		1
22	40016938	STITCH_GUIDE_BRACKET		*		1
23	SL6031242TN	SCREW		*		1
24	40016939	STITCH_GUIDE_SHAFT		*		1
25	40012667	STITCH_GUIDE_BASE		*		1
26	SM9030650SN	SCREW		*		1
27	40021363	STOPPER_PLATE				1
28	SL6051492TN	BOLT				2
29	40014098	OPTION_SWITCH_ASSY				1
30	40013175	SWITCH_BASE		*		1
31	40018458	SW_CABLE_ASSY		*		1
32	23631708	REVERSE FEED SWITCH COVER		*		1
33	23631807	REVERSE FEED SWITCH SHAFT		*		1
34	23631906	REVERSE FEED SWITCH SUPPORT		*		1
35	SS7110740TP	SCREW 11/64-40 L=7		*		1
36	23540909	MANUAL SWITCH BASE GUIDE		*		1
37	HK016590060	HOUSING		*		1
38	40041232	SW LED CABLE A ASSY		*		1
39	EA9500B0100	CABLE BAND		*		2
40	SL6051292TN	BOLT				1

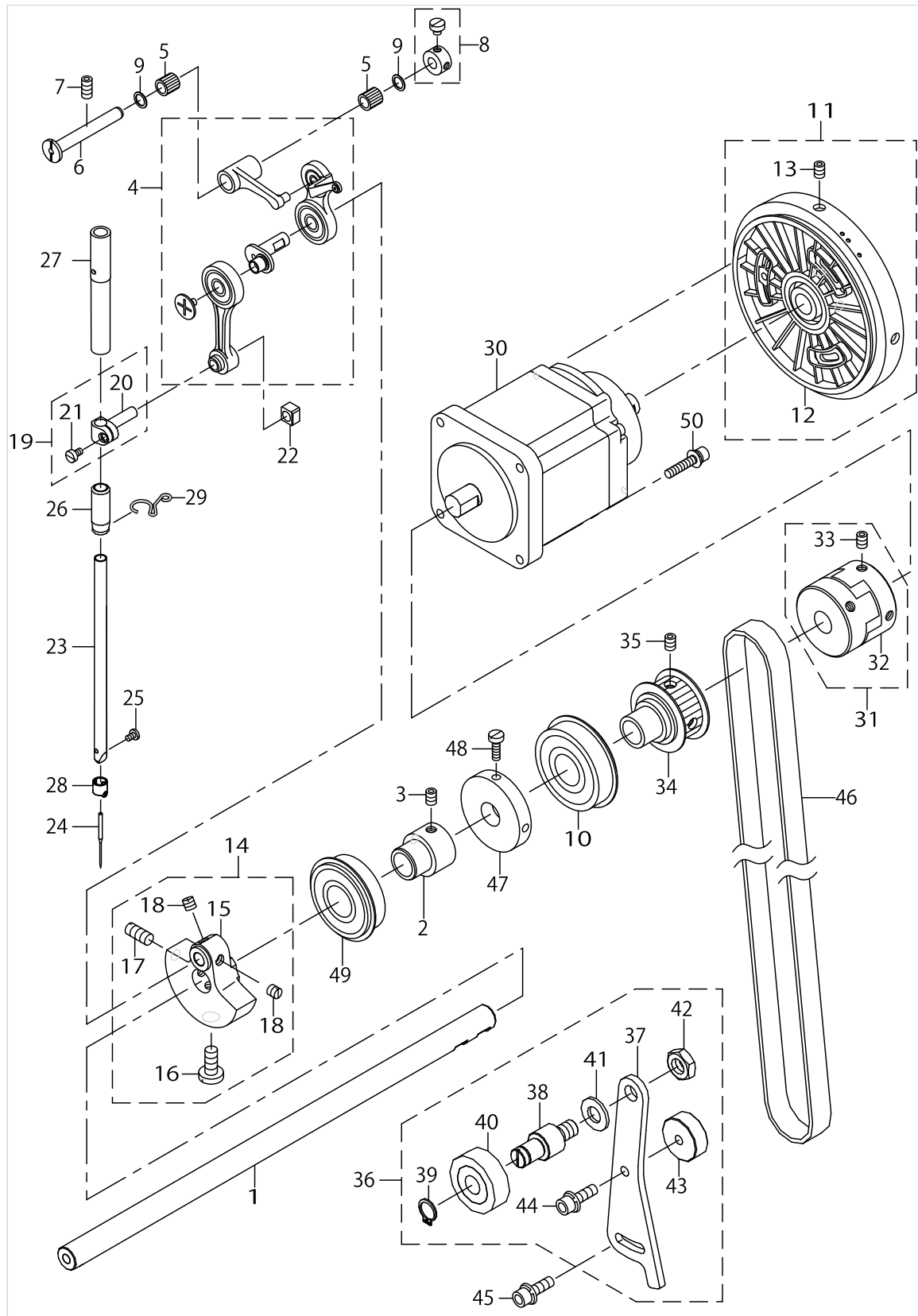
MAIN SHAFT & NEEDLE BAR COMPONENTS



MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40012035	UPPER_SHAFT				1
2	23604200	MAIN SHAFT BEARING SUPPORT				1
3	SM8060812TP	SCREW M6 L=8				2
4	23622061	THREAD TAKE-UP ASM.				1
5	SB307000200	BEARING				2
6	23622400	THREAD TAKE-UP CRANK SHAFT				1
7	SM8061212TP	SCREW M6X12				1
8	40010434	THRUST_COLLAR_ASM.				1
9	22891204	BEARING SUPPORT				2
10	SB120000800	BEARING				1
11	40044906	HAND WHEEL ASM.				1
12	23604408	HAND WHEEL		*		1
13	SM8060812TP	SCREW M6 L=8		*		2
14	23604168	COUNTER WEIGHT ASM.				1
15	23604119	COUNTER WEIGHT		*		1
16	SS7681650TP	SCREW 9/32-28 L=16		*		1
17	SS8681650TP	SCREW 9/32-28 L=16		*		1
18	SS8660610TP	SCREW 1/4-40 L=6		*		2
19	22906457	NEEDLE BAR HOLDER ASM.				1
20	22906408	NEEDLE ROD HOLDER		*		1
21	SS6090670TP	SCREW 9/64-40 L=6		*		1
22	B1414555000	SLIDE BLOCK				1
23	11141207	NEEDLE BAR				1
24	MDP170B1100	NEEDLE DPX17 #11			☆	1
25	SS7080510TP	SCREW 1/8-44 L=4.5				1
26	22886808	NEEDLE BAR BUSHING,LOWER				1
27	23608003	NEEDLE BAR METAL,UPPER				1
28	22906309	NEEDLE BAR THREAD GUIDE				1
29	23626203	NEEDLE BAR THREAD GUIDE				1
30	KM000000470	AC SERVO MOTOR				1
31	40051473	COUPLING ASM.				1
32	40051474	COUPLING		*		1
33	SM80608A2TP	SCREW M6 L=8		*		4
34	40039946	SPROCKET ASM.				1
35	SM8060812TP	SCREW M6 L=8				2
36	40017757	IDLER_ASM				1
37	40012669	IDLER_INSTALLING_PLATE		*		1
38	40012671	IDLER_SHAFT		*		1
39	RC1200001KP	C-SHAPED SNAP RING		*		1
40	SB112001500	BEARING		*		1
41	WP1052001SC	WASHER 10,5X21X2		*		1
42	NM6100003SC	NUT M10		*		1
43	40017589	TENSION_PLATE_BASE		*		1
44	SL6062092TN	SCREW M6 L=20		*		1
45	SL6062092TN	SCREW M6 L=20				1
46	40017591	TIMING_BELT				1
47	23636400	BOBBIN WINDER DRIVING WHEEL				1

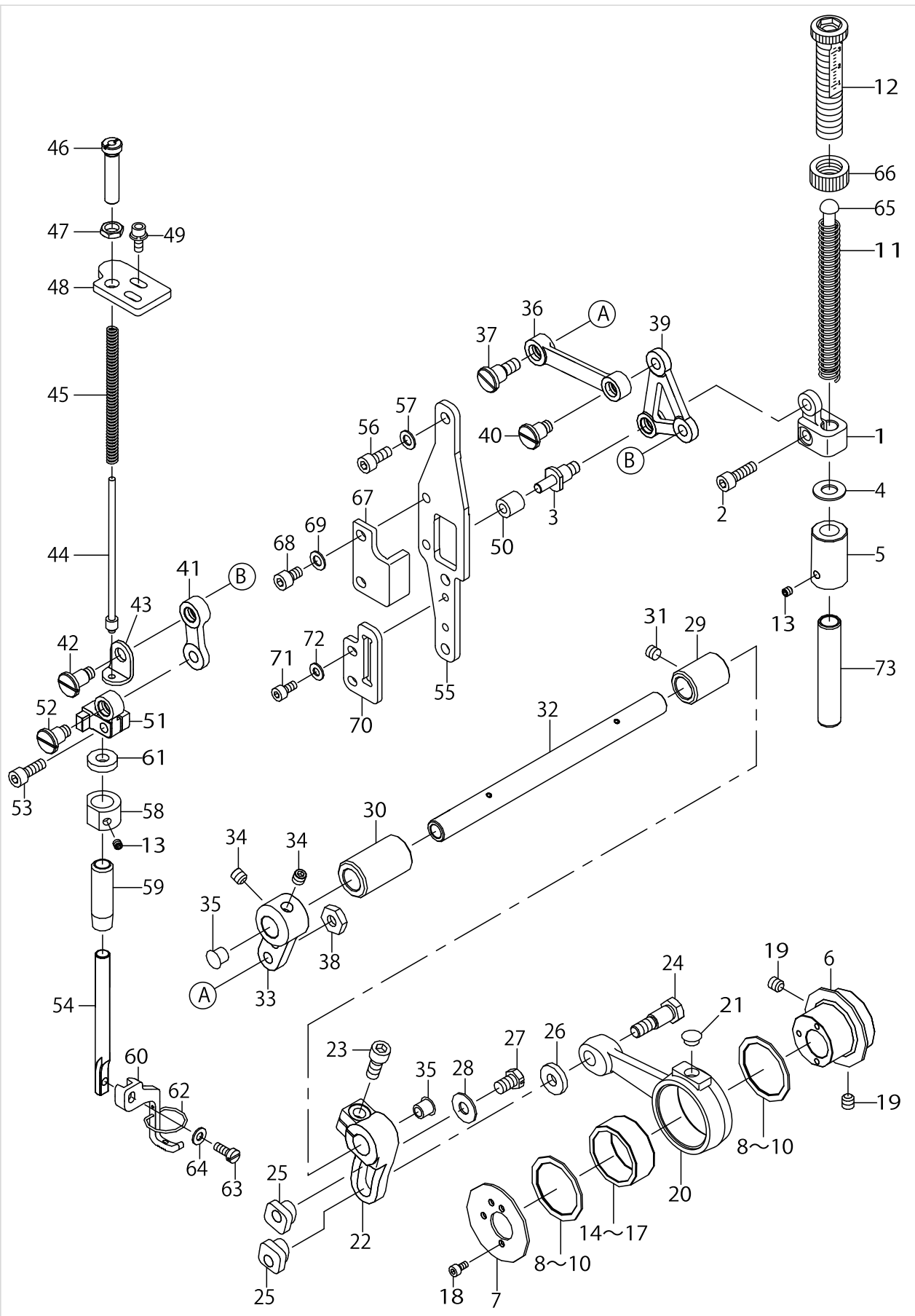
MAIN SHAFT & NEEDLE BAR COMPONENTS



MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS8110422TP	SCREW 11/64-40 L=4				2
49	SB120000900	BEARING				1
50	SL6052592TN	BOLT				4

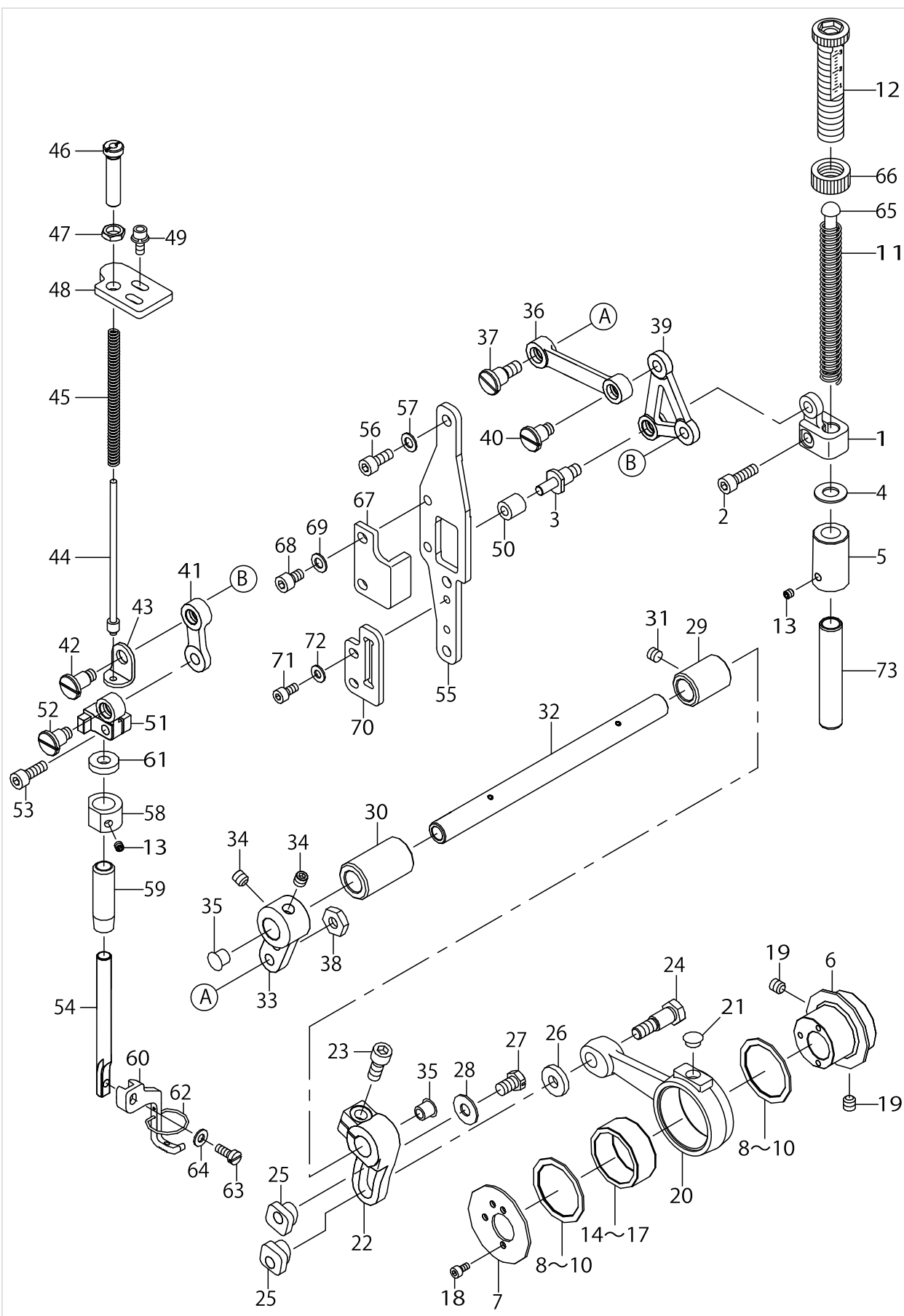
PRESSER COMPONENTS



PRESSER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40012853	PRESSURE_BAR_HOLDER				1
2	SM6051602TP	SCREW M5X0.8 L=16				1
3	40012861	SHOLDER_SCREW				1
4	B1116804000	CLOTH PLATE WASHER				1
5	40012967	FEED_FOOT_STOPPER				1
6	40012963	FEED_DRIVE_ECCENTRIC_CAM				1
7	40012964	BEARING_PLATE				1
8	40012965	BEARING_SUPPORT_PLATE	SELECTIVE PARTS			2
9	40017794	BEARING_SUPPORT_PLATE_B	SELECTIVE PARTS			2
10	40017795	BEARING_SUPPORT_PLATE_C	SELECTIVE PARTS			2
11	22907406	PRESSER SPRING				1
12	23609209	PRESSER SPRING REGULATOR				1
13	SM8040412TP	SET SCREW M4 L=4				2
14	B1636581A00	NEEDLE BEARING	SELECTIVE PARTS			1
15	B1636581B00	NEEDLE BEARING B	SELECTIVE PARTS			1
16	B1636581C00	NEEDLE BEARING	SELECTIVE PARTS			1
17	B1636581D00	NEEDLE BEARING	SELECTIVE PARTS			1
18	SM6030602TP	SCREW M3X0.5 L=6				3
19	SM8060612TP	SCREW M6 L=6				2
20	40012962	CRANK_CONNECTING_ROD				1
21	TA0750404R0	PLUG D=7.5 L=3.5				1
22	40017593	UPPER_FEED_SPRING_ROD				1
23	SS6151412TP	SCREW 15/64-28 L=14				1
24	B3008141H00	HINGE SCREW				1
25	B3009141H0A	NUT				2
26	B3010141H00	WASHER				1
27	SS9661120CP	SCREW 1/4-40 L=10.5				1
28	WP0641601SC	WASHER				1
29	40012862	BUSHING_A				1
30	40012863	BUSHING_B				1
31	SM8060602TP	SCREW M6X6				1
32	40012840	FEED_DRIVING_SHAFT				1
33	40012842	DRIVING_SHAFT_HOLDER				1
34	SM8060612TP	SCREW M6 L=6				2
35	TA0750704R0	RUBBER PLUG				2
36	40017594	CONNECTING_LINK				1
37	SD0850756TH	SHOULDER SCREW				1
38	NM6060001SD	NUT M6				1
39	40017596	L_SHAPED_LINK				1
40	SD0800756TH	SHOULDER SCREW				1
41	40017598	CONNECTING_PLATE				1
42	SD0750946TH	SHOULDER SCREW				1
43	B3035141H00	RETAINING PLATE				1
44	B3034141H00	SPRING POLE				1
45	B3033141H00	SPRING				1
46	B3036141H00	ADJUSTING THUMB SCREW				1
47	NS6680320SP	NUT 9/32-28				1

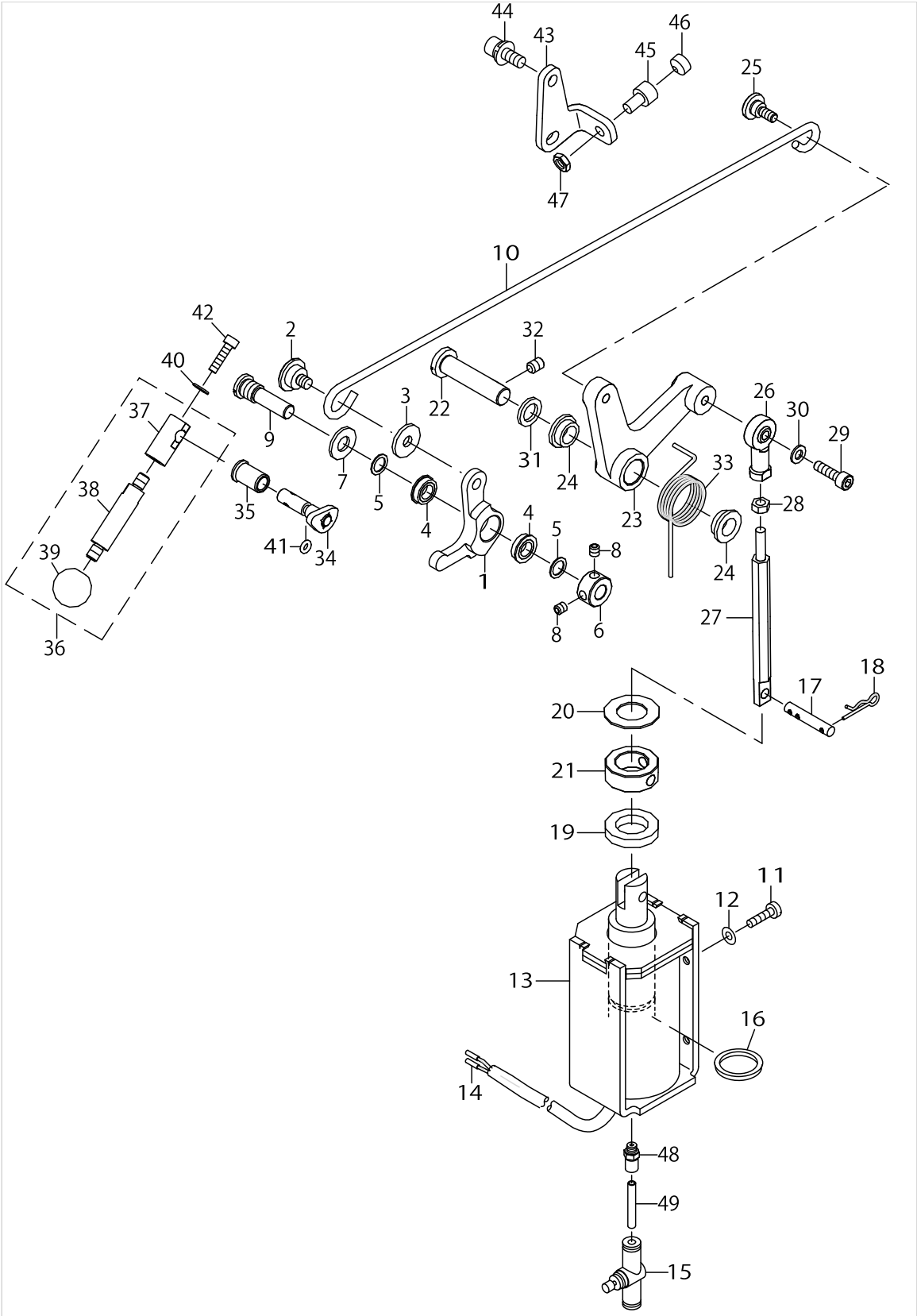
PRESSER COMPONENTS



PRESSER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40012855	SPRING_BASE				1
49	SL6041092TN	SCREW				2
50	SB305000100	BEARING				1
51	40012865	PRESSURE_FOOT_SHAFT HOLDER				1
52	SD0800756TH	SHOULDER SCREW				1
53	SM6051402TP	SCREW M5X0.8 L=14				1
54	40012966	PRESSURE_FOOT_SHAFT				1
55	40012854	GUIDE_BASE_PLATE				1
56	SM6051202TP	SCREW M5X0.8 L=12				2
57	WP0550800SP	WASHER 5.5X10X0.8				2
58	40012864	PRESSURE_FOOT_STOPPER				1
59	23608706	NEEDLE BAR LOWER METAL D				1
60	40017600	PRESSURE_FOOT				1
61	11043304	SOLENOID RUBBER				1
62	40017601	FINGER_GUARD				1
63	SM6041000SP	SCREW M4 L=10				1
64	WP0430801SC	WASHER 4.3X9X0.8				1
65	23610306	PRESSER GUIDE BAR				1
66	22907604	PRESSER SPRING REGULATOR NUT				1
67	40012867	ROLLER_GUIDE				1
68	SM6050802TP	SCREW M5X0.8 L=8				2
69	WP0550800SP	WASHER 5.5X10X0.8				2
70	40017602	GUIDE_PLATE				1
71	SM6040802TP	SCREW M4X0.7 L=8				2
72	WP0430801SC	WASHER 4.3X9X0.8				2
73	23609001	BUSHING				1

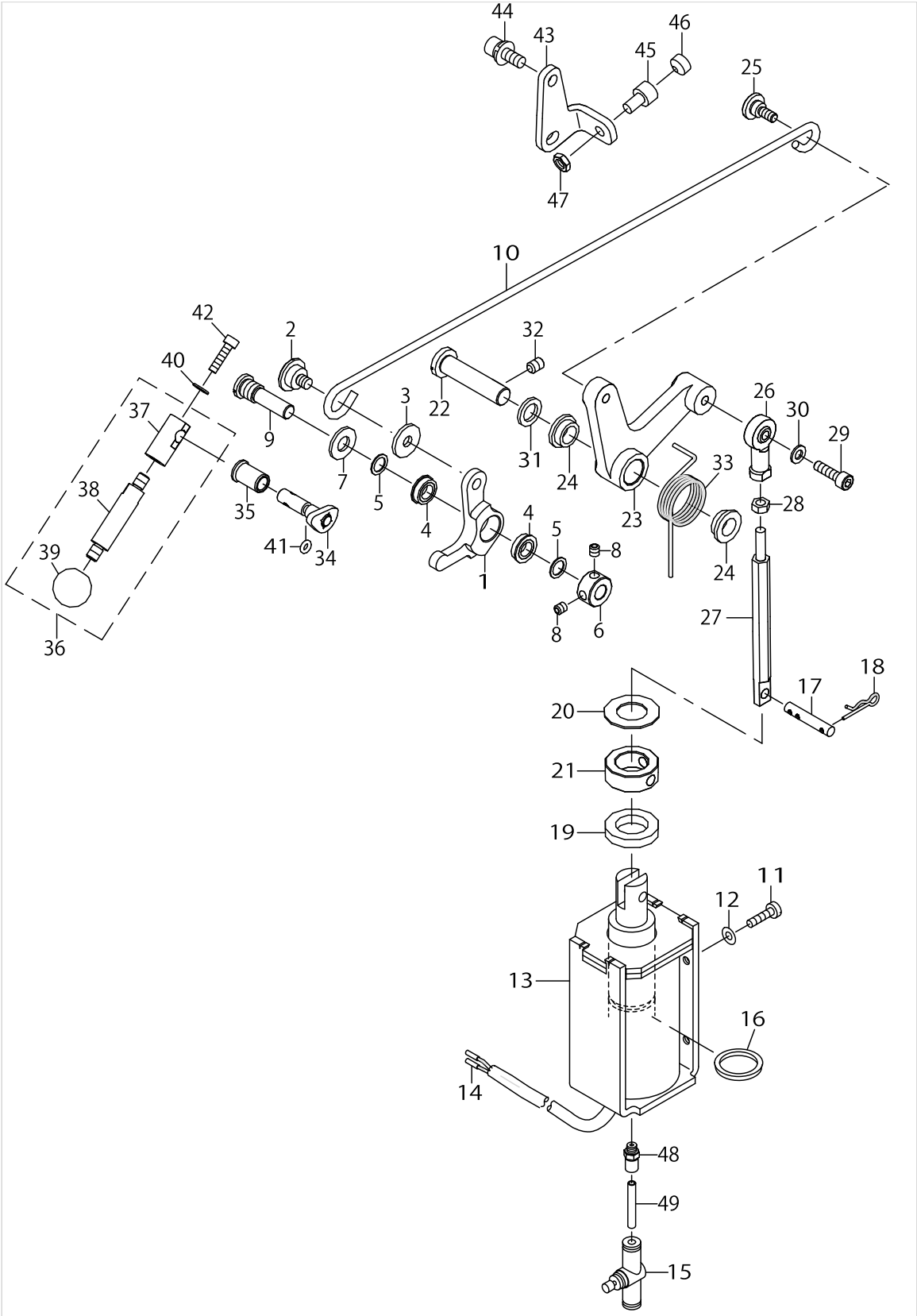
PRESSER LIFTER COMPONENTS



PRESSER LIFTER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40012920	PRESSURE_LINK				1
2	40012919	PRESSURE_LINK_PIN				1
3	WP0612056SD	WASHER 6.1X18.5X2				1
4	SB108000700	BEARING				2
5	WP0820516SP	WASHER 11.6X8.2X0.6				2
6	CS0800971TP	THRUST COLLAR D=8 W=9				1
7	WP0850002SP	WASHER 8.5X18X1.6				1
8	SM8050502TP	SCREW M5 L=5				2
9	40017603	LINK_PIN_B				1
10	40012918	LIFTER_LINK_SHAFT				1
11	SS6111610SP	SCREW 11/64-40 L=16				4
12	WP0482086SD	WASHER 4.8X11.5X2				4
13	40017823	SOLENOID				1
14	HK034610020	2-POLE NYLON PLUG				1
15	PC022404000	THROTTLE VALVE				1
16	B1652210D00	GASKET				1
17	B1513210D00	MAGNET PIN				1
18	B1515210D00	PIN				2
19	D2468555B00	RUBBER PLUNGER				1
20	G5523880000	THRUST WASHER B				1
21	CS1701011SZ	THRUST COLLAR D=17 W=10				1
22	40012916	AK_LINK_PIN				1
23	40012915	AK_LINK				1
24	32009805	CONNECTING PLATE METAL				2
25	SD0800426TP	SHOULDER SCREW				1
26	G6505880000	ROD END B				1
27	40012917	LINK_BALL_SHAFT				1
28	NM6050001SC	NUT M5				1
29	SM6051802TP	SCREW M5 L=18				1
30	WP0531001SC	WASHER				1
31	10112704	THRUST WASHER 1.8				1
32	SM8060812TP	SCREW M6 L=8				1
33	40012682	SPRING				1
34	40012677	HAND LIFTER CAM COMPL.				1
35	10013019	NEEDLE BAR BUSHING, UPPER D=7.				1
36	40017759	PRESSURE_FOOT_LEVER_ASM.				1
37	40017604	HAND_LIFTER_SHAFT_BASE		*		1
38	40017605	HAND_LIFTER_SHAFT		*		1
39	40017606	BALL_KNOB		*		1
40	WP0430801SC	WASHER 4.3X9X0.8				1
41	RO037180100	RUBBER RING				1
42	SM6041602TP	SCREW M4X0.7 L=16				1
43	40012673	STOPPER_PLATE				1
44	SL6061692TN	BOLT				2
45	B1453761000	SWING ARM STOPPER				1
46	B1432761000	SWING ARM STOPPER RUBBER				1
47	NS6150430SP	NUT 15/64-28				1

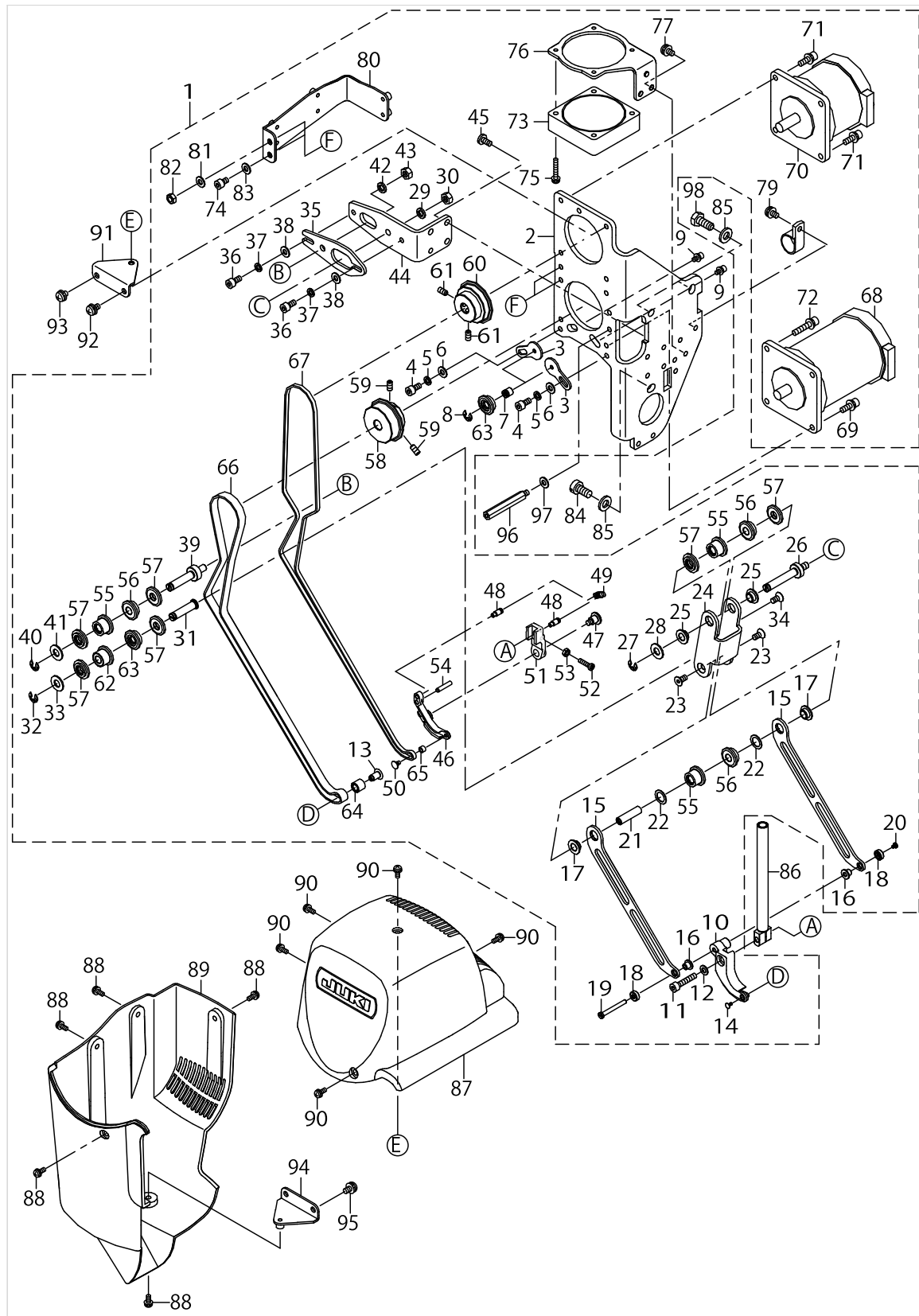
PRESSER LIFTER COMPONENTS



PRESSER LIFTER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	PJ032052503	HOSE NIPPLE				1
49	BT0400251AB	TUBE HOSE				0.03

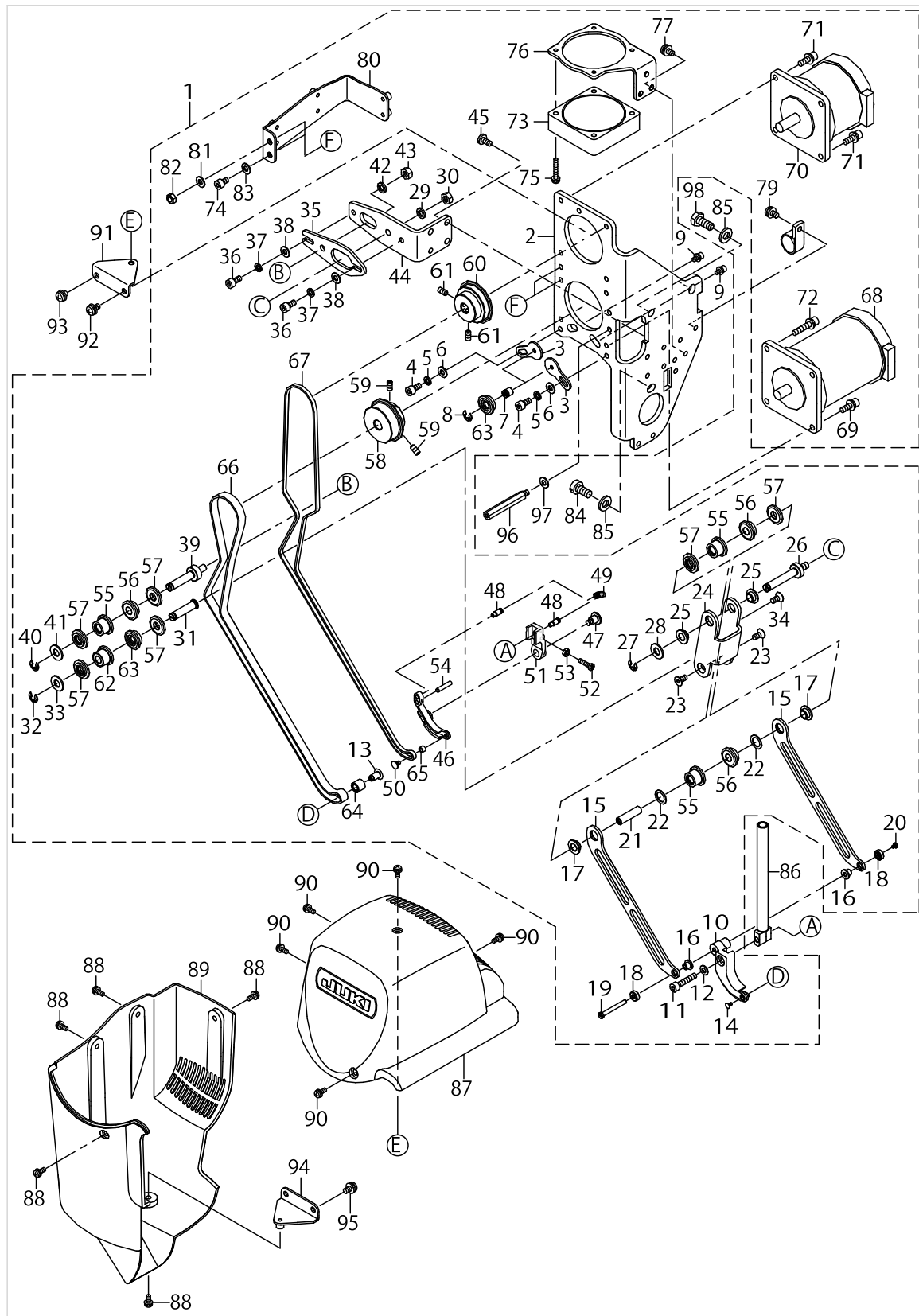
UPPER FEED MECHANISM COMPONENTS



UPPER FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40017760	UPPER_FEED_BASE_ASM.				1
2	40016871	UPPER_FEED_BASE		*		1
3	40016872	TENSION_ADJUSTING_PLATE_S		*		2
4	SM6040802TN	SCREW		*		2
5	WS0410002KN	SPRING WASHER		*		2
6	WP0430801SC	WASHER 4.3X9X0.8		*		2
7	40016873	TENSION_PULLEY_SHAFT_S		*		2
8	RE0400000KP	E-RING 4		*		2
9	SL6030642TN	SCREW M3 L=6		*		2
10	40016874	FEED_FOOT		*		1
11	SM6042002TN	BOLT		*		1
12	WP0430800SC	WASHER M4		*		1
13	40016875	FEED_FOOT_PULLEY_SHAFT		*		1
14	SM0020401SC	SCREW M2 L=4		*		1
15	40016876	CONECTING_LINK		*		2
16	40016877	CONECTING_LINK_BUSH_S		*		2
17	40016878	CONECTING_LINK_BUSH_L		*		2
18	40016879	CONECTING_LINK_SPACER		*		2
19	40016880	CONECTING_LINK_SHAFT_S		*		1
20	SM6020350SP	SCREW M2 L=2.5		*		1
21	40016881	CONECTING_LINK_SHAFT_L		*		1
22	E2613700000	WASHER		*		2
23	SM1040852TP	DISH SCREW		*		2
24	40016882	ROCKER_ARM		*		1
25	40016878	CONECTING_LINK_BUSH_L		*		2
26	40016883	ROCKER_ARM_SHAFT_L		*		1
27	RE0400000KP	E-RING 4		*		1
28	WP0621016SD	WASHER 6.2X13X1		*		1
29	WS0510002KN	SPRING WASHER		*		1
30	NM6050001SC	NUT M5		*		1
31	40016884	ROCKER_ARM_SHAFT_S		*		1
32	RE0400000KP	E-RING 4		*	☆	1
33	WP0621016SD	WASHER 6.2X13X1		*		1
34	SM1040852TP	DISH SCREW		*		1
35	40016885	TENSION_ADJUSTING_PLATE_L		*		1
36	SM6040802TN	SCREW		*		2
37	WS0410002KN	SPRING WASHER		*		2
38	WP0430801SC	WASHER 4.3X9X0.8		*		2
39	40016886	TENSION_PULLEY_SHAFT_L		*		1
40	RE0400000KP	E-RING 4		*		1
41	WP0621016SD	WASHER 6.2X13X1		*		1
42	WS0510002KN	SPRING WASHER		*		1
43	NM6050001SC	NUT M5		*		1
44	40016887	ROCKER_ARM_BASE		*		1
45	SM5040855SN	SCREW		*		4
46	40016888	SUB_FEED_FOOT		*		1
47	40017831	SUB_FEED_FOOT_SHOULDER_SCREW		*		1

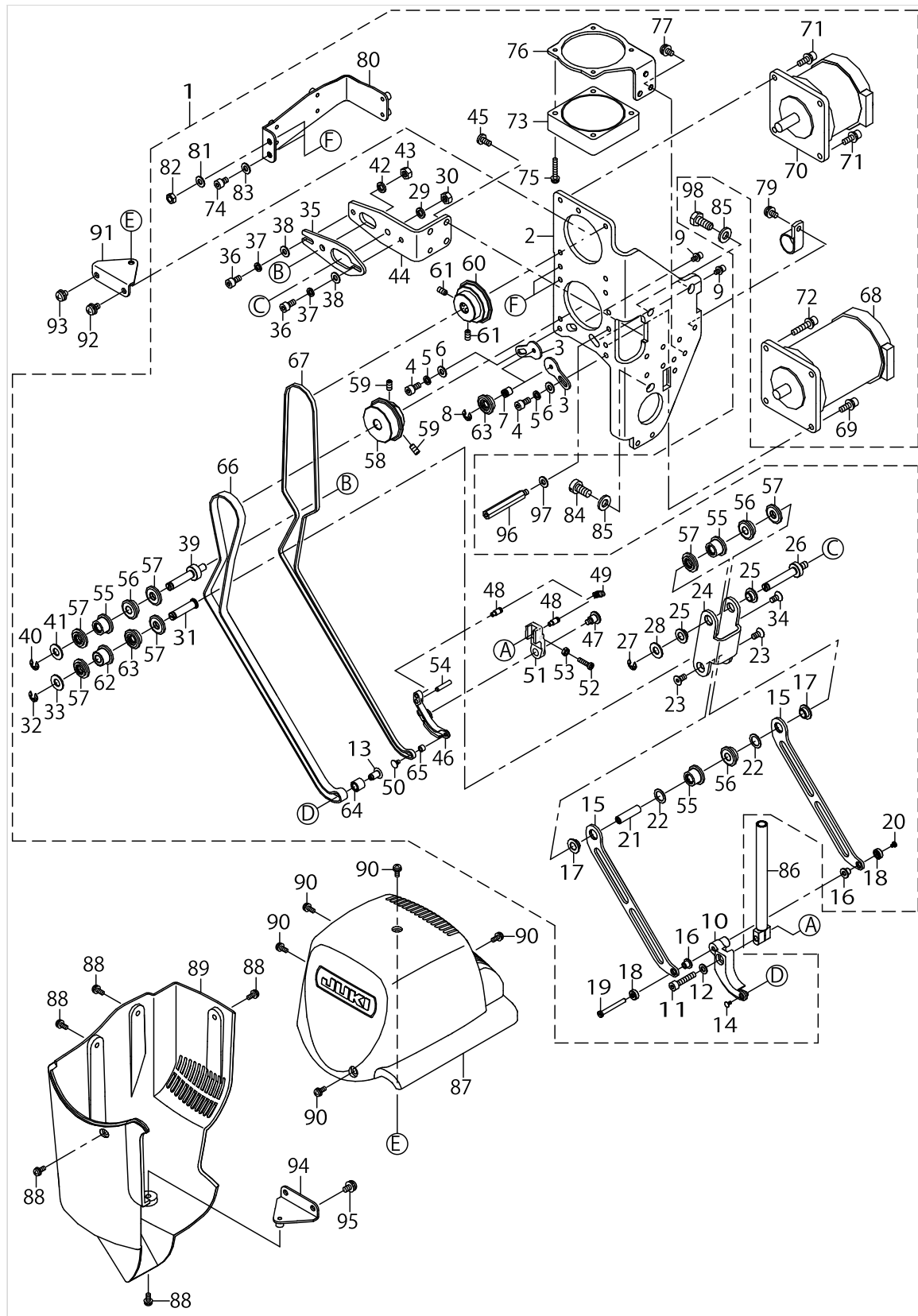
UPPER FEED MECHANISM COMPONENTS



UPPER FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40017832	SUB_FEED_FOOT_SPRING_HOOK		*		2
49	B3417180000	SPRING		*		1
50	40035301	SUB_FEED_FOOT_PULLEY_SHAFT		*		1
51	40016890	SUB_FEED_BRACKET		*		1
52	SM4031201SN	SCREW M3 X 12		*		1
53	NM6030002SN	NUT M3X0.5		*		1
54	40065512	PIN		*		1
55	40016891	IDLER_PULLEY_F7		*		3
56	40016892	IDLER_PULLEY_F3		*		3
57	40016893	FLANGE_3		*		6
58	40016894	DRIVING_PULLEY_P50_F9		*		1
59	SM8040802TP	SCREW M4X8		*		2
60	40016895	DRIVING_PULLEY_P50_F5		*		1
61	SM8040802TP	SCREW M4X8		*		2
62	40016896	IDLER_PULLEY_P20_F7		*		1
63	40016897	IDLER_PULLEY_P20_F3		*		3
64	40016898	FEED_FOOT_PULLEY		*		1
65	40036120	SUB_FEED_FOOT_PULLEY		*		1
66	40016900	TIMING_BELT_6.7		*	☆	1
67	40016901	TIMING_BELT_2.7		*	☆	1
68	KM000000350	PULSE MOTOR		*		1
69	SL6041292TN	SCREW		*		3
70	HM001940000	STEPPING MOTOR		*		1
71	SL6041292TN	SCREW		*		3
72	SL6042092TN	SCREW M4 L=20		*		1
73	40019398	HEAD FAN MOTOR B ASSY		*		1
74	SM6040602TP	SCREW M4 L=6		*		1
75	SL4032081SC	SCREW M3 L=20		*		4
76	40019593	FAN PLATE		*		1
77	SL4040891SC	SCREW M4 L=8		*		2
78	HX00150000H	CABLE CLIP		*		1
79	SL4040891SC	SCREW M4 L=8		*		1
80	40016905	COVER_PLATE_A		*		1
81	WP0430801SC	WASHER 4.3X9X0.8		*		1
82	NM6040001SC	NUT M4		*		1
83	WP0430801SC	WASHER 4.3X9X0.8		*		1
84	SM6061200SP	SCREW				1
85	WP0641601SC	WASHER				3
86	40016713	FEED_FOOT_BAR				1
87	40016903	COVER_A				1
88	SL4030891SC	SCREW M3X8				5
89	40016904	COVER_B				1
90	SL4030891SC	SCREW M3X8				5
91	40016906	COVER_PLATE_B				1
92	SL4040891SC	SCREW M4 L=8				1
93	SL4040691SC	SCREW M4 L=6				1
94	40019605	COVER PLATE C				1

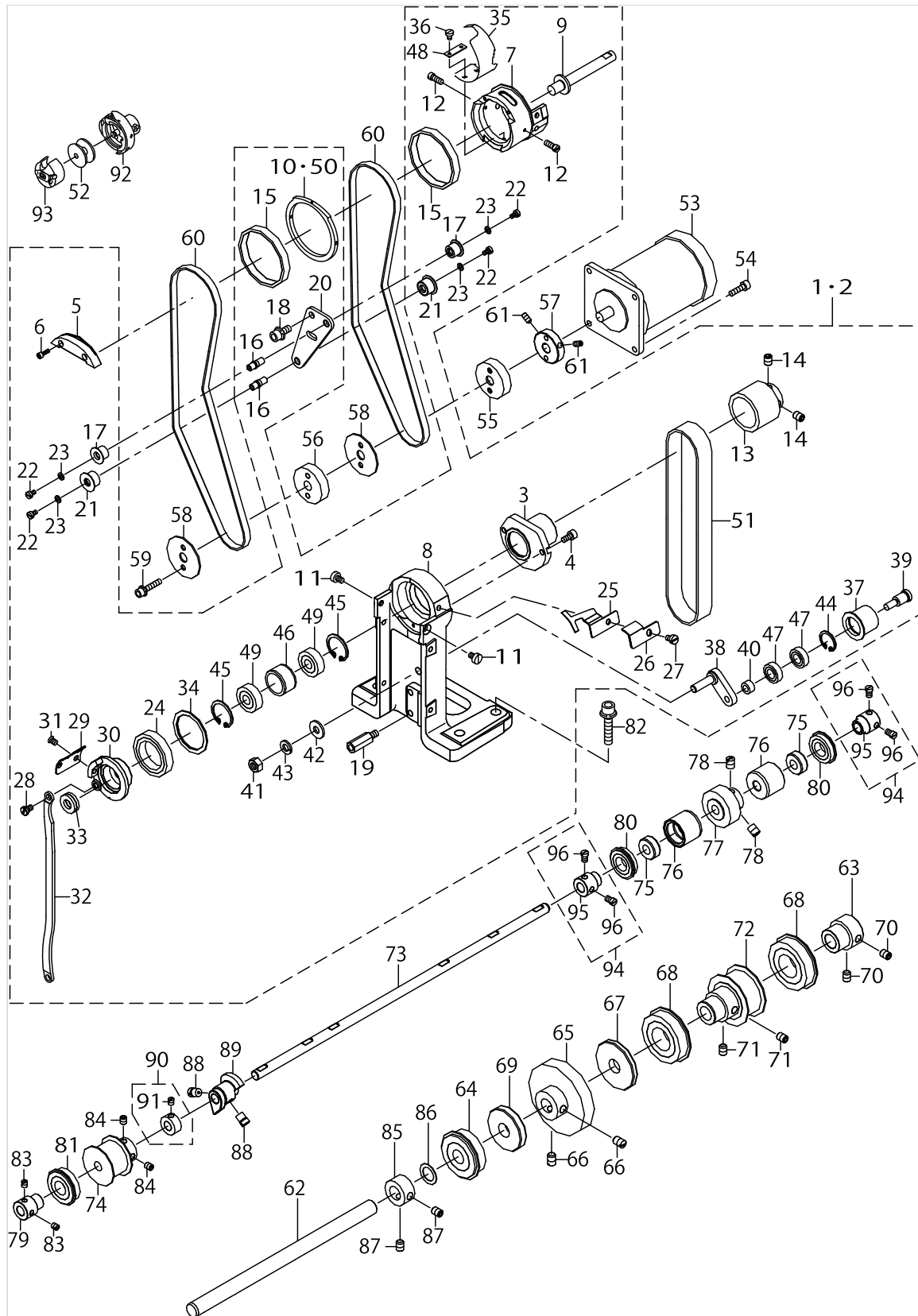
UPPER FEED MECHANISM COMPONENTS



UPPER FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	SL4040891SC	SCREW M4 L=8				2
96	40019594	COVER_STUD				2
97	WP0430801SC	WASHER 4.3X9X0.8				2
98	SM9061403SE	SCREW M6 L=14				2

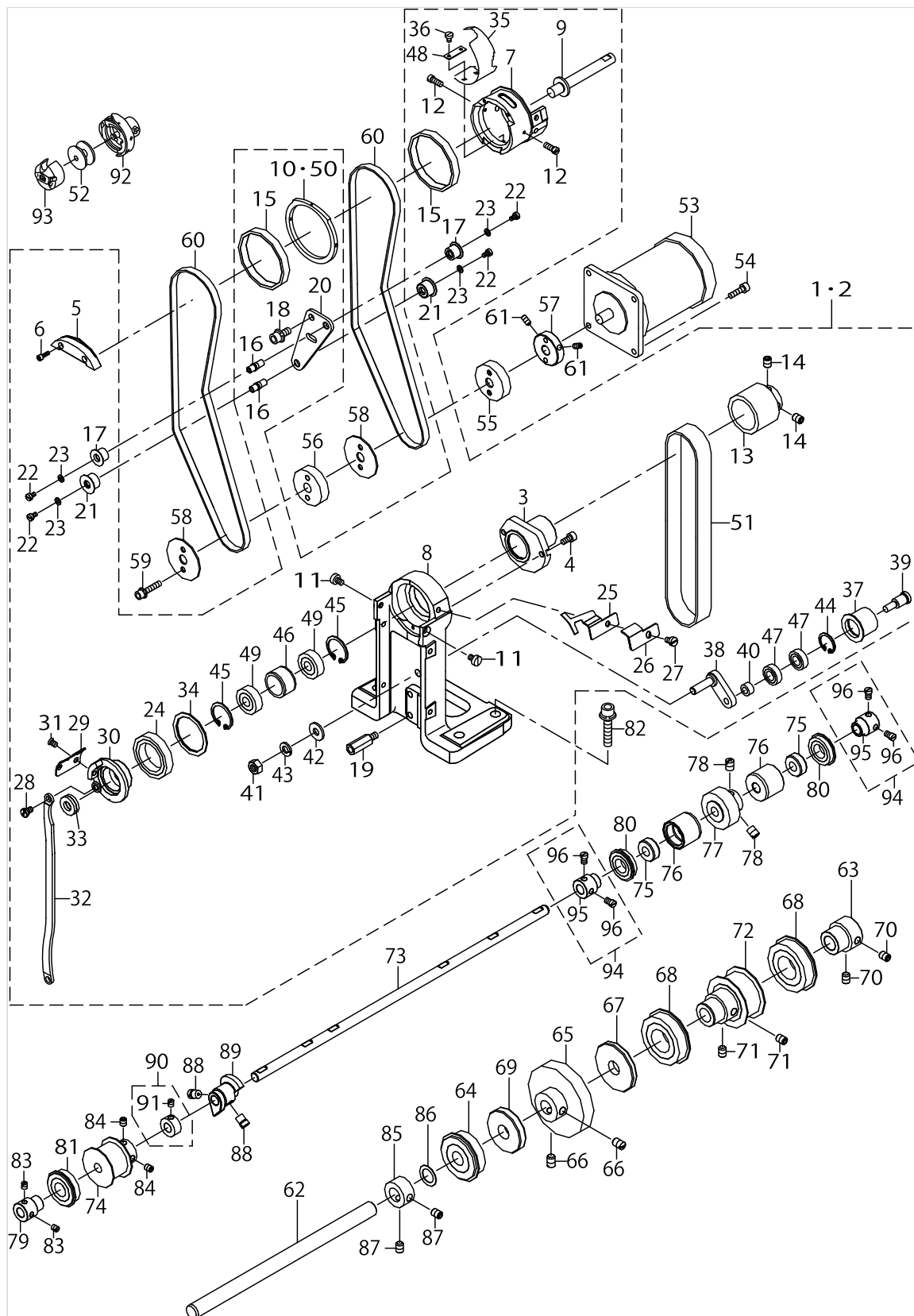
LOWER FEED MECHANISM & HOOK SHAFT & LOWER SHAFT COMPONENTS



LOWER FEED MECHANISM & HOOK SHAFT & LOWER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40017755	HOOK_SHAFT_BASE_ASM.	EXCEPT CA			1
2	40046684	HOOK_SHAFT_BASE_ASM.	FOR CA			1
3	40012938	BEARING_HOUSING		*		1
4	SM6040802TN	SCREW		*		2
5	40012931	BOBBIN_CASE HOLDER		*		1
6	SM6850802TN	SCREW M2.5 L=8		*		2
7	40012939	HOOK_HOUSING		*		1
8	40012936	HOOK_SHAFT_BASE		*		1
9	40012932	HOOK_SHAFT		*		1
10	40012940	NEEDLE_HOLE_GUIDE	FOR CA	*		1
11	SM6040650TP	SCREW		*		2
12	40012709	SCREW		*	☆	2
13	40012935	UPPER_SPROCKET		*		1
14	SM8060612TP	SCREW M6 L=6		*		2
15	40012951	BELT_ROLLER		*		2
16	40012956	PULLEY_SHAFT		*		2
17	40012957	LOWER_FEED_BELT_ROLLER		*		2
18	SL6051292TN	BOLT		*		2
19	40012961	TENSION_PLATE_SCREW		*		2
20	40012955	LOWER_FEED_TENSION_PLATE		*		1
21	40012959	LOWER_FEED_IDLER_PULLEY		*		2
22	SM6030510SC	SCREW M3X0.5 L=5		*		4
23	WP0320500SC	WASHER M3		*		4
24	SB125000300	BEARING		*		1
25	40012685	COUNTER_KNIFE		*	☆	1
26	40012686	KNIFE_MOUNTING_PLATE		*	☆	1
27	SM6040600SP	SCREW M4 L=6		*		1
28	SD0500205TH	SHOULDER SCREW		*		1
29	40017611	MOVING_KNIFE		*	☆	1
30	40012922	MOVING_KNIFE_BASE		*		1
31	SM1040652TP	SCREW		*		2
32	40012926	MOVING_KNIFE_LINK		*		1
33	SB408000200	BEARING		*		1
34	40012923	BEARING_WASHER		*		1
35	40043341	COUNTER_KNIFE_GUARD		*		1
36	SM6020350SP	SCREW M2 L=2.5		*		2
37	40017619	TENSION_ROLLER		*		1
38	40012937	TENSION_PLATE_ASM.		*		1
39	SD0801007TP	SHOULDER SCREW		*		1
40	13522206	COLLAR		*		1
41	NM6060001SC	NUT M6		*		1
42	WP0611626SP	WASHER 15X6X1.6		*		1
43	WS0610002KP	SPRING WASHER		*		1
44	RC1600002KP	RETAINING RING		*		1
45	RC2200002KP	RETAINING RING		*		2
46	40017610	INNER_ROLLER		*		1
47	SB108000100	BEARING		*		2

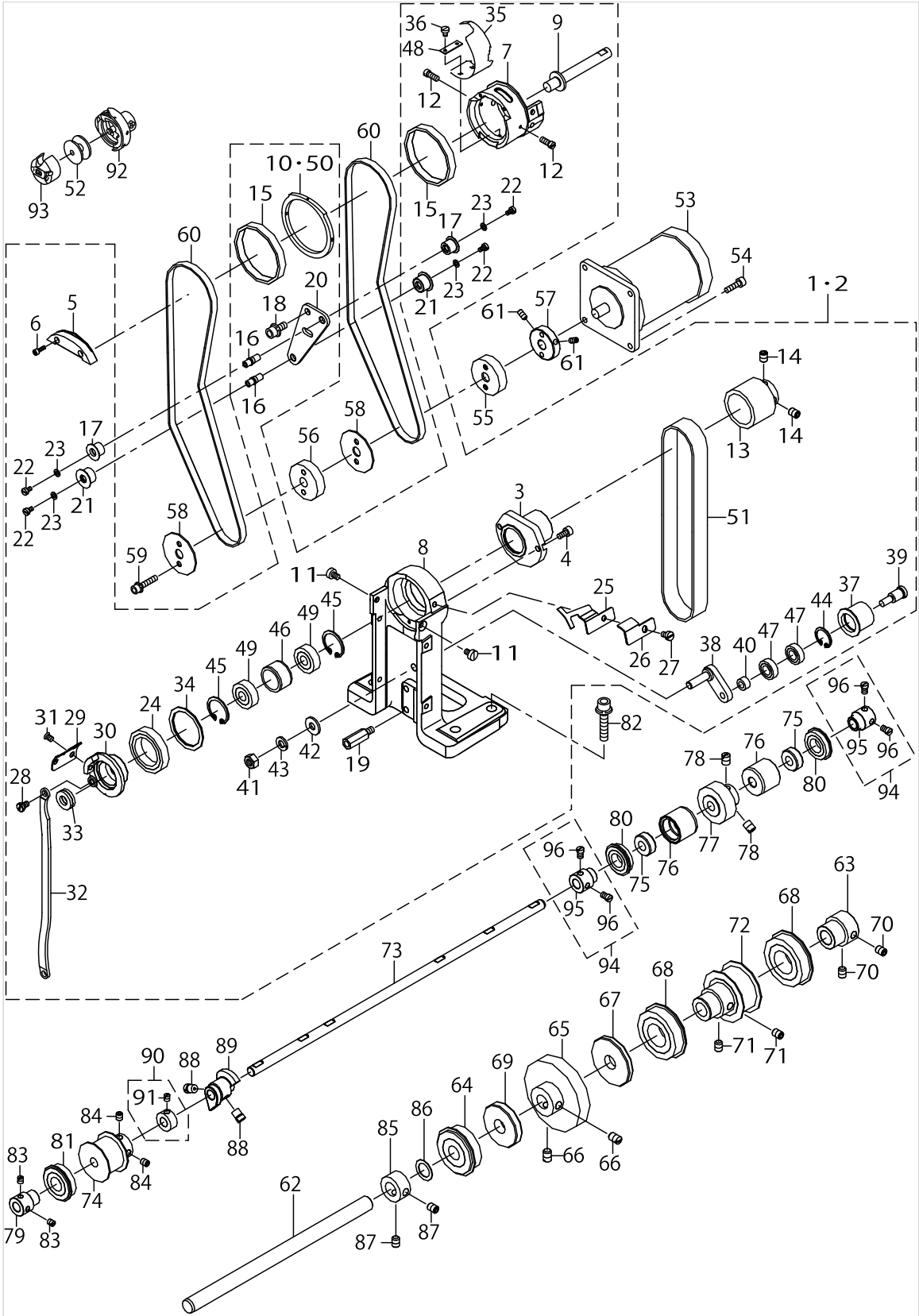
LOWER FEED MECHANISM & HOOK SHAFT & LOWER SHAFT COMPONENTS



LOWER FEED MECHANISM & HOOK SHAFT & LOWER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40043705	COUNTER_KNIFE_GUARD_WASHER	EXCEPT CA	*		1
49	SB108000400	BUSHING		*		2
50	40041854	NEEDLE_HOLE_GUIDE		*		1
51	40017609	TIMING_BELT		*		1
52	B9117552A00	BOBBIN			☆	1
53	KM000000350	PULSE MOTOR				1
54	SM6041402TP	SCREW M4 L=14				3
55	40012952	LOWER_FEED_SPROCKET_A				1
56	40012953	LOWER_FEED_SPROCKET_B				1
57	40017607	PULLEY_CONNECTER				1
58	40012954	SPROCKET_WASHER				2
59	SL6042092TN	SCREW M4 L=20				2
60	40017608	TIMING_BELT			☆	2
61	SM8040802TP	SCREW M4X8				2
62	40012690	SPROCKET_SHAFT				1
63	40012700	BEARING_SUPPORT				1
64	B3406180000	PULLEY BEARING				1
65	23620503	GEAR,LARGE				1
66	SS8661030SP	SCREW 1/4-40 L=10				2
67	23618804	OIL SEAL				1
68	SB120001000	BEARING				2
69	23618705	OIL SEAL				1
70	SM8060812TP	SCREW M6 L=8				2
71	SM8060812TP	SCREW M6 L=8				2
72	40012692	LOWER_SPROCKET				1
73	40012705	LOWER_SHAFT				1
74	40012934	LOWER_SPROCKET				1
75	22890008	HOOK DRIVING SHAFT OIL SEAL				2
76	23620404	HOOK SHAFT REAR METAL				2
77	23620750	GEAR,SMALL(A)				1
78	SS8660810TP	SCREW 1/4-40 L=8				2
79	23620305	BEARING_SUPPORT				1
80	SB112000600	BEARING				2
81	SB112000700	BEARING				1
82	SL6063092TN	SCREW M6 L=30				4
83	SS8110520TP	SCREW 11/64-40 L= 4.5				2
84	SM8050612TP	SCREW M5X6				2
85	CS1201171TP	THRUST COLLAR D=12 W=11				1
86	E2067715000	BU SPACER X 0.5				1
87	SM8060812TP	SCREW M6 L=8				2
88	SS6660610TP	SCREW 1/4-40 L=6				2
89	11353604	THREAD TRIMMER CAM				1
90	22950950	CAM COLLAR ASM.				1
91	SS8110520TP	SCREW 11/64-40 L= 4.5		*		1
92	22890305	RP HOOK S			☆	1
93	40017616	BOBBIN_CASE_ASM.			☆	1
94	40044877	HOOK SHAFT BEARING SUPPORT ASM				2

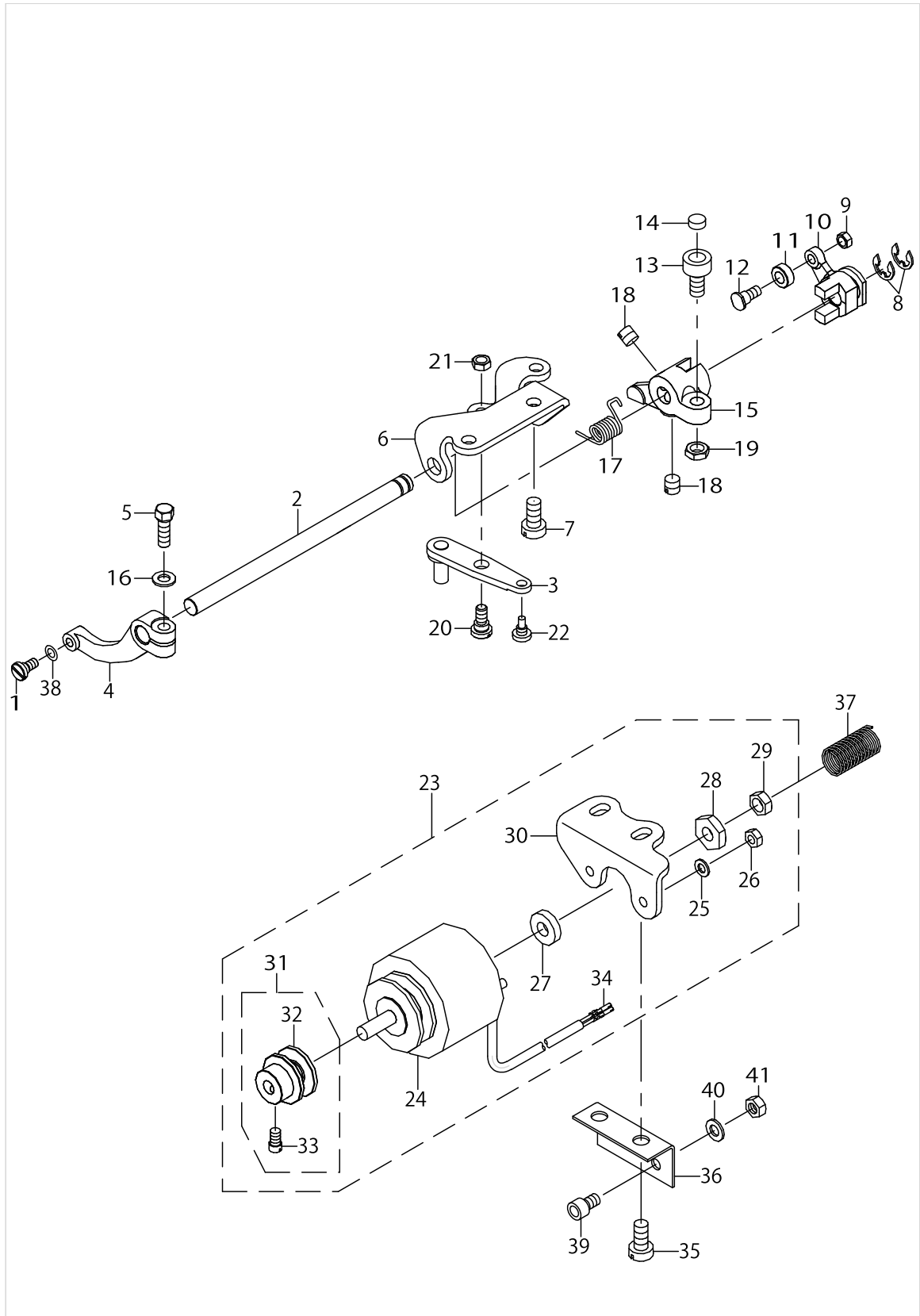
LOWER FEED MECHANISM & HOOK SHAFT & LOWER SHAFT COMPONENTS



LOWER FEED MECHANISM & HOOK SHAFT & LOWER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	23620305	BEARING_SUPPORT		*		1
96	SS6110650TP	SCREW 11/64-40 L=5.5		*		2

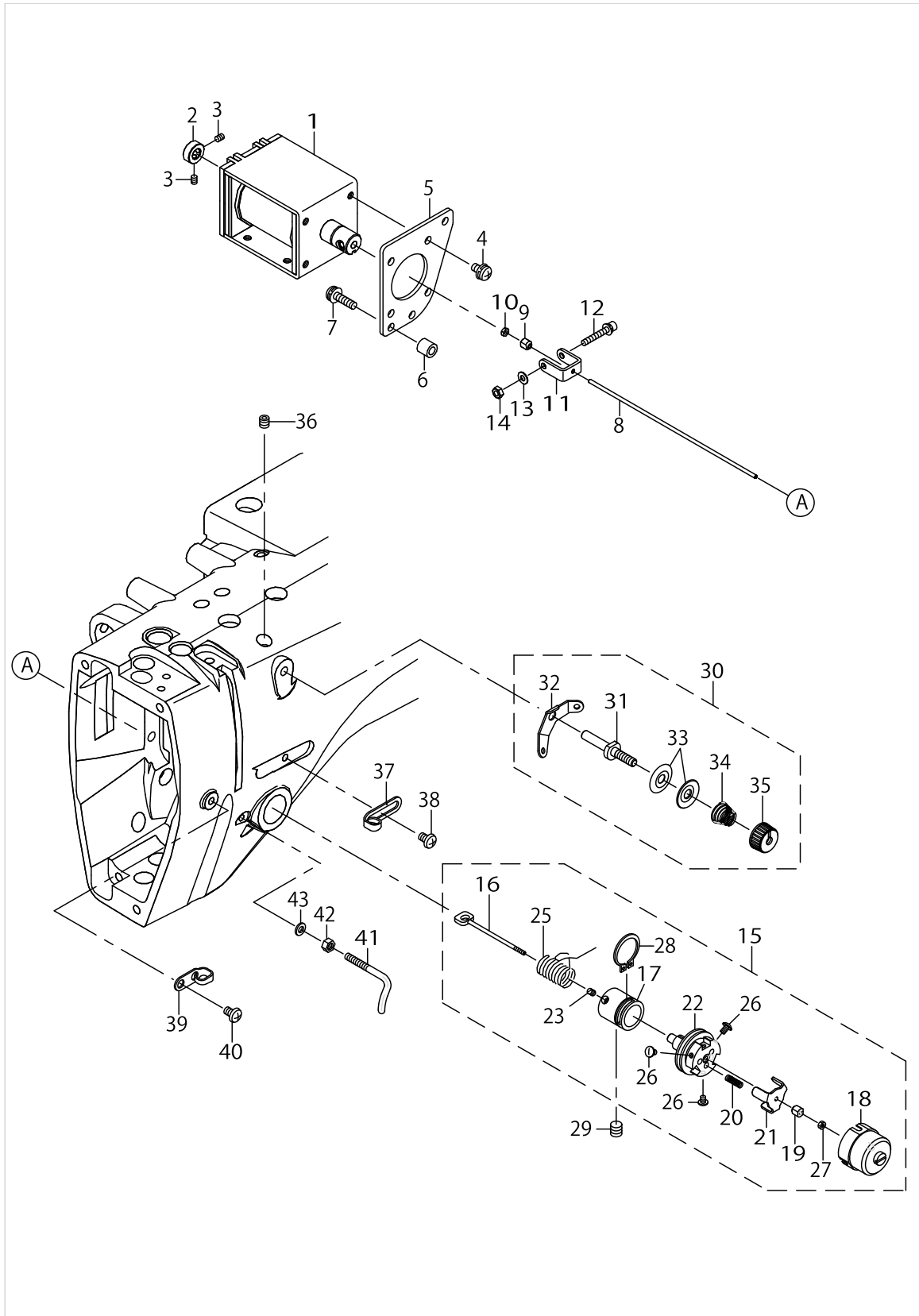
THREAD TRIMMER MECHANISM COMPONENTS



THREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SD0500256TH	SHOULDER SCREW				1
2	40012927	KNIFE_DRIVING_SHAFT				1
3	40012928	CLUTCH_PLATE_COMPL.				1
4	40012687	KNIFE_DRIVING				1
5	40017615	SCREW				1
6	11352408	BASE PLATE				1
7	SM6061200SP	SCREW				2
8	RE0600000K0	E-RING 6				2
9	NS6110310SP	NUT 11/64-40				1
10	11352606	SLIDE ARM				1
11	11354404	DRIVING ROLLER				1
12	D2588L8WB00	ROLLER SHAFT				1
13	B1453771000	STOPPER				1
14	B1432761000	SWING ARM STOPPER RUBBER				1
15	11352507	KNIFE DRIVING ARM				1
16	WP0531001SC	WASHER				1
17	11353406	SPRING				1
18	SS8660610TP	SCREW 1/4-40 L=6				2
19	NS6150430SP	NUT 15/64-28				1
20	SD0640325SP	HINGE SCREW				1
21	NS6120310SP	NUT 3/16-28				1
22	11352705	SCREW PIN, A				1
23	40017612	SOLENOID_UNIT				1
24	40133275	THREAD_TRIMMER_SOLENOID		*		1
25	WP0430800SC	WASHER M4		*		1
26	NM6040000SN	NUT M4		*		1
27	11043304	SOLENOID RUBBER		*		1
28	NS6660410SH	NUT		*		1
29	NS6660430SP	NUT 1/4-40		*		1
30	22951404	SOLENOID BASE		*		1
31	23624554	DRIVING BLOCK ASM.		*		1
32	23624505	DRIVING BLOCK		*		1
33	SS7110740TP	SCREW 11/64-40 L=7		*		1
34	HK03464000B	PIN CONTACT		*		2
35	SM6061200SP	SCREW				2
36	40012930	SOLENOID_SPRING_PLATE				1
37	40017675	SPRING				1
38	10523702	WASHER				1
39	SM6050802TP	SCREW M5X0.8 L=8				1
40	WP0531001SC	WASHER				1
41	NM6050001SC	NUT M5				1

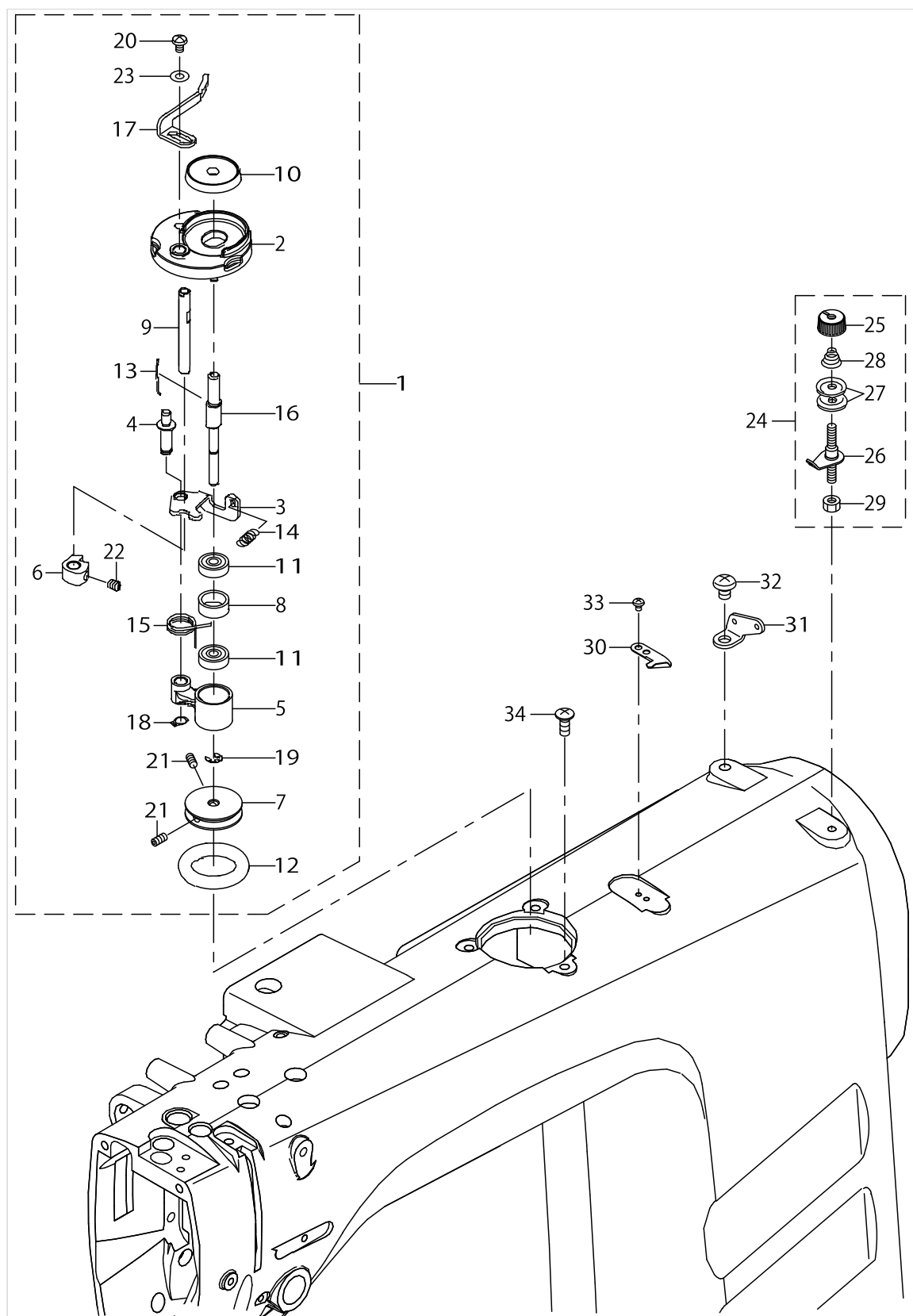
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40016908	AT_SOLENOID				1
2	40010477	AT_SOL_COLLAR				1
3	SM8030412TP	SCREW				2
4	SL4040891SC	SCREW M4 L=8				4
5	40016909	SOLENOID_PLATE				1
6	11110707	WIPER HINGE SCREW COLLAR				3
7	SL4041691SC	SCREW M4 L=16				3
8	40016910	THREAD_TENSION_SHAFT				1
9	40010512	THREAD_TENSION_SHAFT_COLLAR				1
10	NM6020001SC	NUT M2				2
11	40016911	THREAD_TENSION_SHAFT HOLDER				1
12	SL6032092TN	BOLT				1
13	WP0320501SC	WASHER M3				1
14	NM6030001SC	NUT M3				1
15	40010508	THREAD_TENSION_2_ASM.				1
16	40010509	THREAD_TENSION_SHAFT		*		1
17	40010510	THREAD_TENSION_POST_BASE		*		1
18	40010511	DISK_STOPPER HOLDER_CAP		*		1
19	40010512	THREAD_TENSION_SHAFT_COLLAR		*		1
20	40010513	DISK_STOPPER_SP		*		3
21	40010514	DISK_STOPPER		*		1
22	40010515	ASSY_THREAD_TENSION_POST		*		1
23	40011359	POST_BASE_SCREW		*		1
24	40010478	AT_SOL_COLLAR_SCREW		*		1
25	22921605	THREAD TAKE-UP SPRING		*	☆	1
26	40010521	HOLD_CAP_SCREW		*		3
27	40010522	SHAFT_NUT		*		1
28	40010523	POST_BASE_C_RING		*		1
29	SM8050552TP	SCREW				1
30	22945463	THREAD TENSION ASM. ,NO.1				1
31	22945414	THREAD TENSION POST		*		1
32	22945604	THREAD TENSION GUIDE		*		1
33	22945802	THREAD TENSION DISK		*		2
34	22945505	THREAD TENSION SPRING		*		1
35	22945703	THREAD TENSION NUT		*		1
36	SM8050552TP	SCREW				1
37	23626104	ARM THREAD GUIDE A				1
38	SM5040655SN	SCREW				1
39	22920607	ARM THREAD GUIDE B				1
40	SM5040655SN	SCREW				1
41	11305513	ARM THREAD GUIDE, C				1
42	11404308	NUT				1
43	WP0371026SD	WASHER 3.7X7X1				1

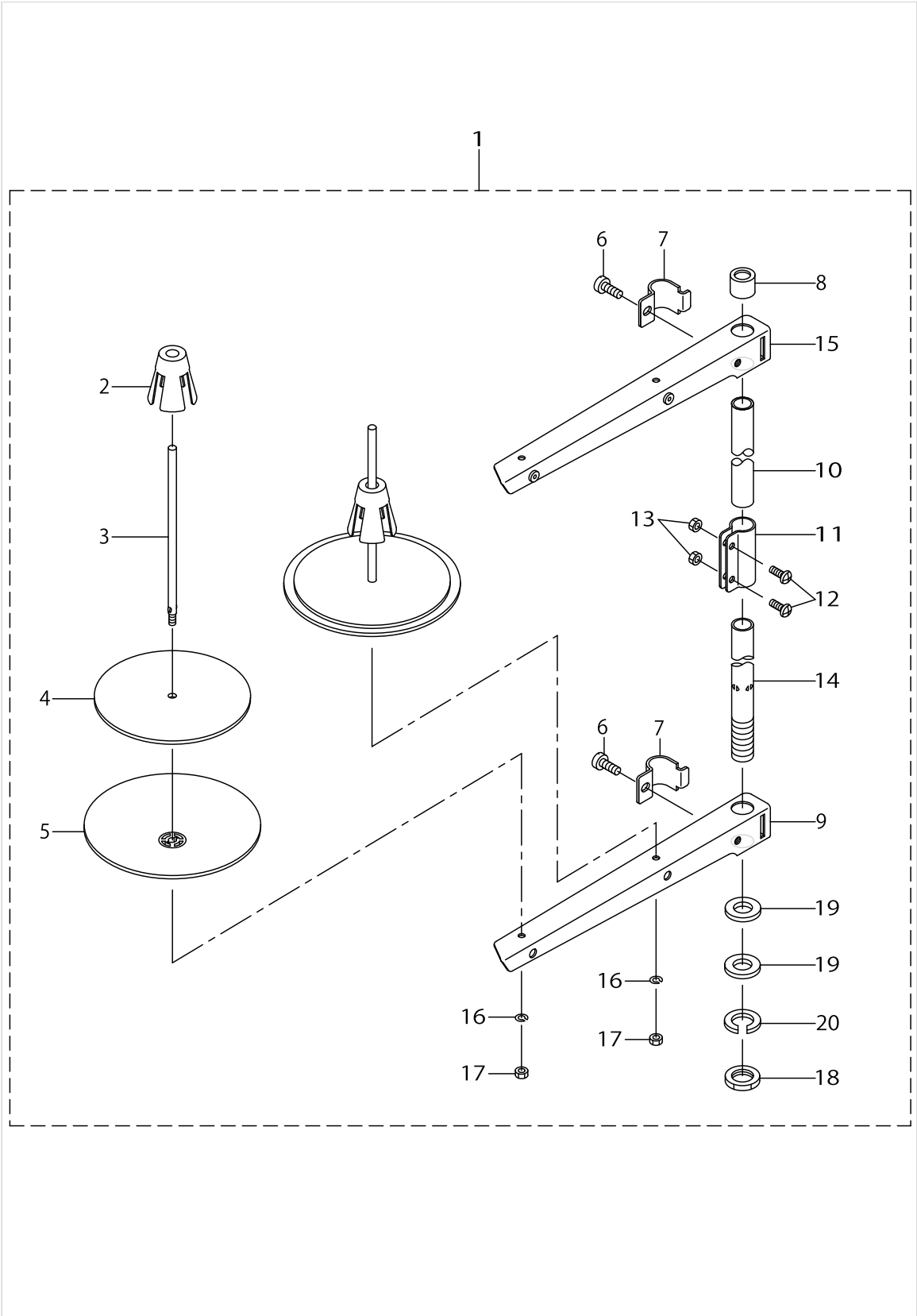
BOBBIN WINDER COMPONENTS



BOBBIN WINDER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40023021	BOBBIN WINDER UNIT				1
2	26260109	BTW_BASE		*		1
3	26260208	BTW_CAM_PLATE		*		1
4	26260307	BTW_BASE_SHAFT		*		1
5	26260406	BTW_SHAFT_BASE		*		1
6	26260505	BTW_CAM_LEVER		*		1
7	26260604	BTW_WHEEL		*		1
8	26260802	BTW_BEARING_SPACER		*		1
9	26261008	BTW_LEVER_SHAFT		*		1
10	26261206	BTW_SPACER		*		1
11	26261305	BTW_BEARING		*		2
12	26261503	BTW_WHEEL_RUBBER		*		1
13	26261602	BOBBIN_SPRING		*		1
14	26261701	BTW_SPRING		*		1
15	40011144	BTW_TORSION_SPRING		*		1
16	40014837	BTW_SHAFT		*		1
17	40023022	BTW LEVER		*		1
18	RC0560711KP	RETAINING RING		*		1
19	RE0400000K0	E-RING 4		*		1
20	SM5040655SN	SCREW		*		1
21	SM8040802TP	SCREW M4X8		*		2
22	SM8050502TP	SCREW M5 L=5		*		1
23	WP0450826SC	WASHER 4.5X10X0.8		*		1
24	23636657	BOBBIN THREAD TENSION ASM.				1
25	11072402	THREAD TENSION NUT		*		1
26	14113450	BOBBIN THREAD TENSION ROD ASM.		*		1
27	B3126012000	THREAD TENSION DISK		*		2
28	D7133555B00	CONNECTING ROD SPRING		*		1
29	NS6110530SP	NUT 11/64-40		*		1
30	10502300	THREAD CUTTER				1
31	13706700	THREAD GUIDE, NO.1				1
32	SM4060801SE	SCREW				1
33	SM4030401SC	SCREW M3X0.5 L=4				2
34	SM0051201SC	SCREW				3

THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22930358	THREAD STAND ASM.				1
2	22931109	SPOOL RETAINER		*		2
3	22931000	SPOOL PIN		*		2
4	22930903	SPOOL REST CUSHION		*		2
5	22930804	SPOOL REST		*		2
6	SM6061610SC	SCREW M6 L=16		*		2
7	22930705	THREAD GUIDE ARM JOINT		*		2
8	22931406	SPOOL REST ROD RUBBER CAP		*		1
9	22930507	SPOOL REST ARM		*		1
10	22930408	SPOOL REST ROD, UPPER		*		1
11	22931307	SPOOL REST ROD JOINT		*		1
12	SM4051405SE	SCREW M5 L=14		*		2
13	NM6050001SE	NUT M5		*		2
14	22930309	SPOOL REST ROD, LOWER		*		1
15	22930556	THREAD STANDING ARM ASM.		*		1
16	WS0510002KN	SPRING WASHER		*		2
17	NM6050001SE	NUT M5		*		2
18	NM6160511SE	NUT M16X1.5		*		1
19	WP1612616SE	WASHER 16X30X2.6		*		2
20	WS1643202KR	SPRING WASHER		*		1

TABLE STAND COMPONENTS

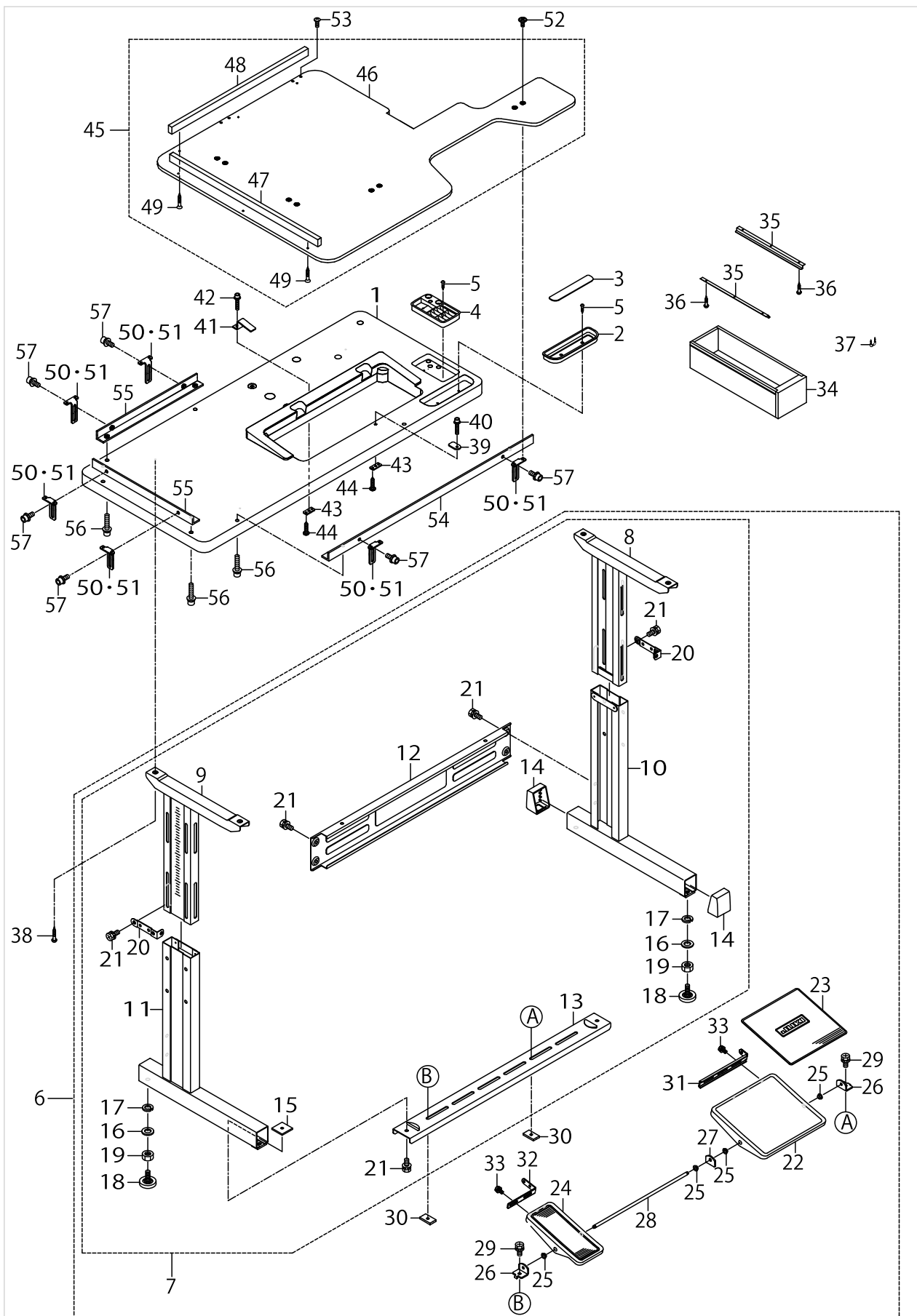


TABLE STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40013092	SLANT_TABLE				1
2	11156007	CASE				1
3	11155801	CASE MAGNET				1
4	11155751	CASE ASM. B				1
5	SK3382001SC	WOOD SCREW D=3.8 L=20				4
6	40014170	STAND_ASSY				1
7	11157559	T-STAND ASM.		*		1
8	11157666	UPPER STAND ASM., RIGHT		*		1
9	11157765	UPPER STAND ASM., LEFT		*		1
10	11157963	LOWER LEG, RIGHT		*		1
11	11158060	LOWER LEG, LEFT		*		1
12	11158300	STAND SIDE SUPPORT		*		1
13	11158409	STAND SIDE SUPPORT		*		1
14	11158607	RUBBER CAP		*		4
15	17007402	NUT		*		2
16	WP1302501SE	WASHER M12		*		4
17	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		4
18	B81085550A0	ADJUSTING SCREW ASM. WITH CAP		*		4
19	NM6120001SE	NUT M12		*		4
20	11158516	UPPER STAND PLATE		*		2
21	SL9082091SE	WASHER HEXAGONAL BOLT		*		12
22	11158805	PEDAL		*		1
23	11158904	PEDAL MAT		*		1
24	GPF060600A0	PEDAL ASM.		*		1
25	D8113555B00	PEDAL BUSHING		*		4
26	11159001	PEDAL SHAFT BRACKET		*		2
27	GPF06017000	PEDAL SHAFT BRACKET		*		1
28	GPF01016000	PEDAL SHAFT		*		1
29	SL9082091SE	WASHER HEXAGONAL BOLT		*		2
30	B8112552000	LEG BOTTOM SUPPORT BRACKET		*		2
31	11158706	PEDAL ADJUSTING PLATE		*		1
32	GPF06080000	PEDAL ADJUSTING PLATE		*		1
33	SL9061291SE	WASHER HEXAGONAL BOLT M6 L=12		*		4
34	11155108	DRAWER				1
35	11155207	DRAWER SUPPORT				2
36	SK3311600SC	WOOD SCREW D=3.1 L=16				6
37	D8204555D00	DRAWER STOPPER				1
38	SK3513200SC	WOOD SCREW D=5.1 L=32				4
39	40013126	STOPPER_PLATE_A				1
40	SL6063092TN	SCREW M6 L=30				1
41	40017696	STOPPER_PLATE_B				1
42	SL6063092TN	SCREW M6 L=30				1
43	40017697	STOPPER_PLATE_C				2
44	SK3381601SC	WOOD SCREW D=3.8 L=16				4
45	40013085	WORK_TOP_TABLE_ASSY				1
46	40013086	WORK_TOP_TABLE		*		1
47	40013087	EDGE_STOPPER_A		*		1

TABLE STAND COMPONENTS

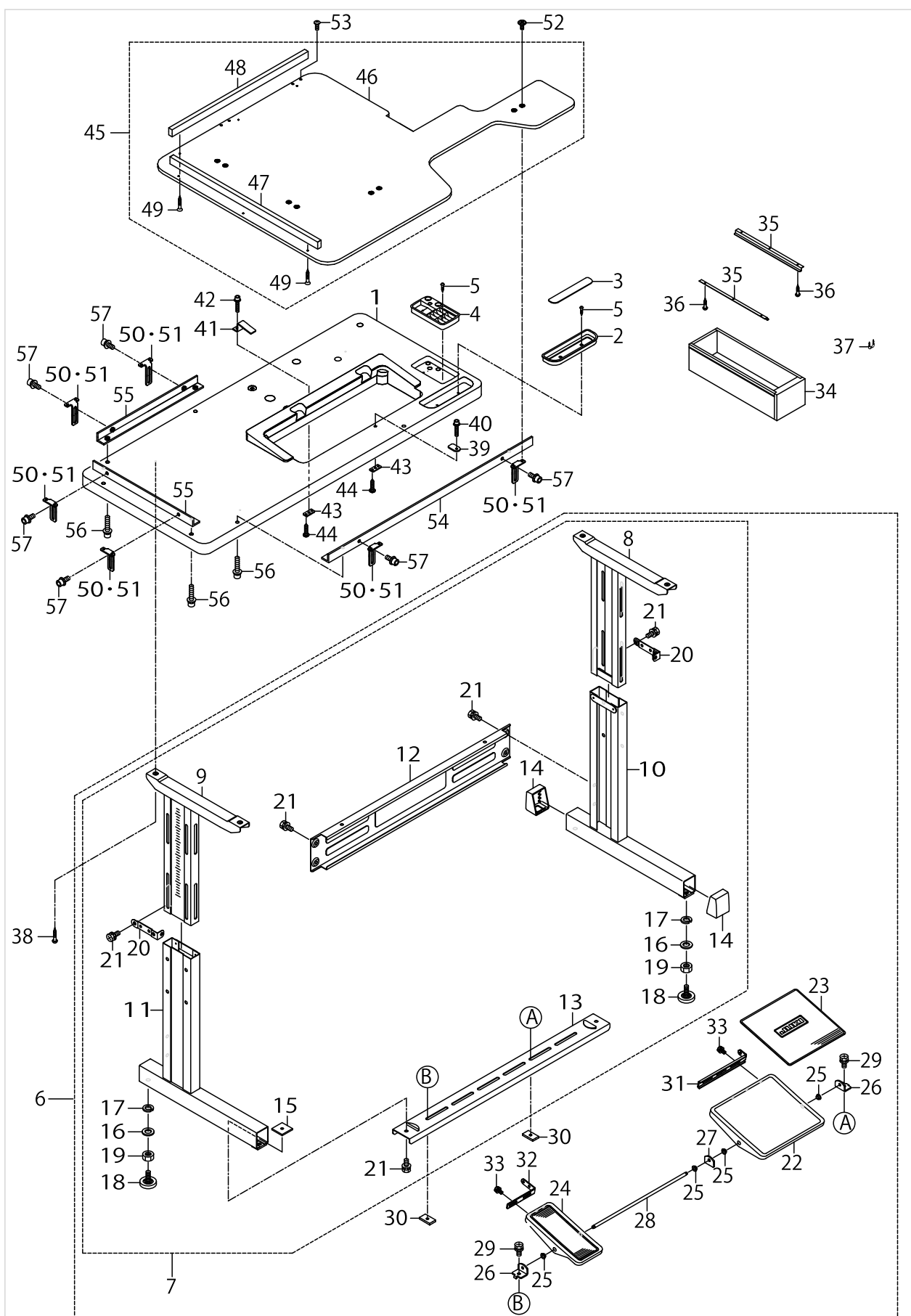
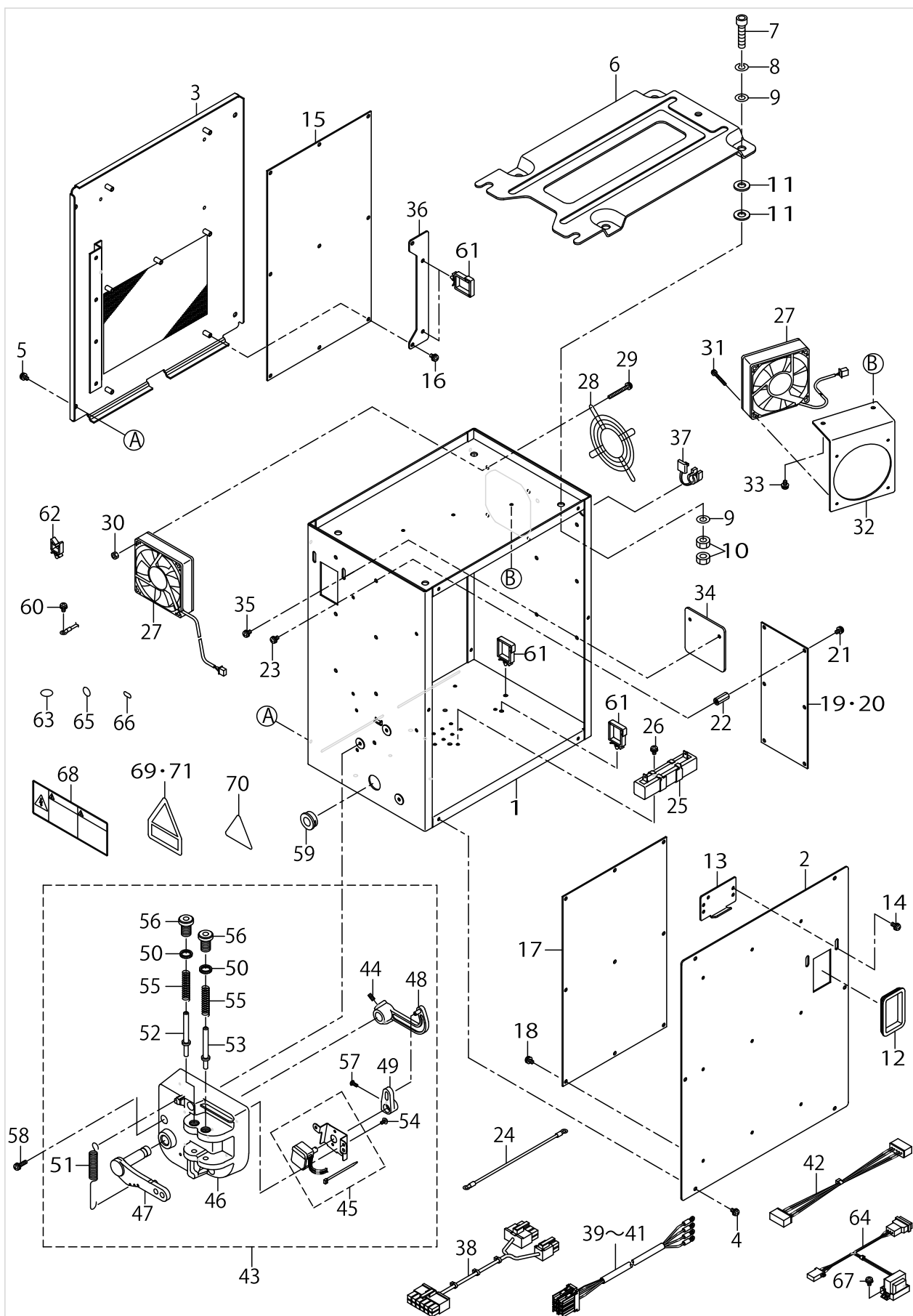


TABLE STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40013088	EDGE_STOPPER_B		*		1
49	SK1382501SE	WOOD SCREW D=3.8 L=25		*		6
50	40013093	ADJUST PLATE	SELECTIVE PARTS			6
51	40014254	ADJUST_PLATE_B	SELECTIVE PARTS			6
52	40017676	JOINT_CONNECTOR_BOLT				8
53	SM0061601SC	SCREW				4
54	40015522	BASE_A				1
55	40017630	BASE_B				2
56	SL6084092TN	BOLT				6
57	SL6082092TN	BOLT				6

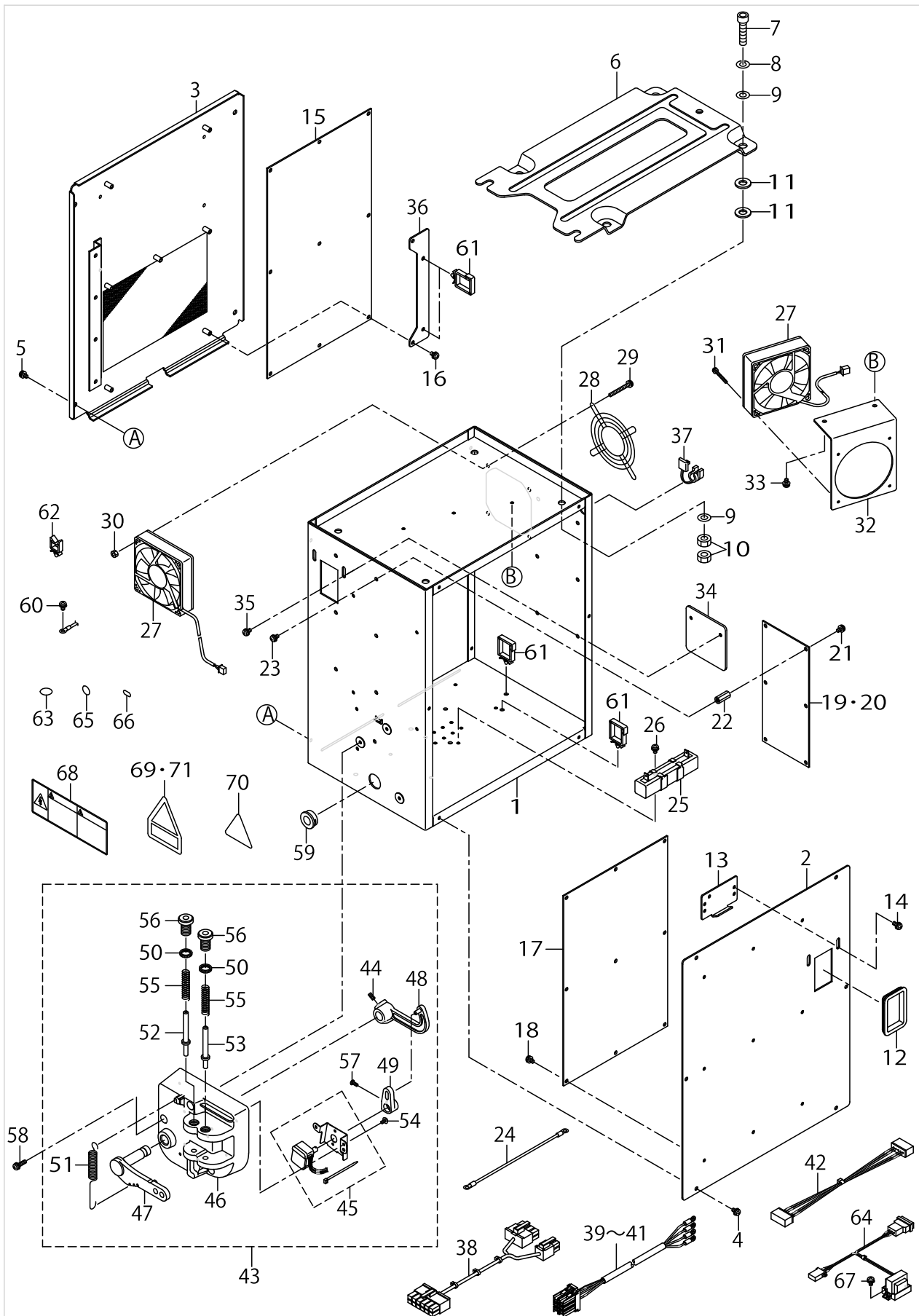
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40003451	CONTROL BOX				1
2	40005991	TRANSMISSION BOX FRONT COVER				1
3	40003453	CONTROL BOX REAR COVER				1
4	SL4040891SC	SCREW M4 L=8				6
5	SL4040891SC	SCREW M4 L=8				4
6	M3801476000	TRANSMISSION BOX FITTING PLATE				1
7	SM6083502TN	SCREW				4
8	WS0820002KR	SPRING WASHER, M8				4
9	WP0841601SC	WASHER 8.4X17.4X1.6				8
10	NM6080002SC	NUT M8				8
11	M4206461000	WASHER				8
12	HX004070000	BUSH				1
13	17845009	CORD FITTING PLATE				1
14	SL4041091SC	SCREW M4 L=10				2
15	40008187	MAIN PCB A ASSY				1
16	SL4040881SC	SCREW M4 L=8				7
17	40017736	PWR PCB B ASSY				1
18	SL4040881SC	SCREW M4 L=8				9
19	40000056	FLT-T PCB A ASSY	FOR USE IN JAPAN(3-PHASE), JUS(3-PHASE)			1
20	40000046	FLT-S PCB A ASSY	FOR GENERAL EXPORT(1-PHASE),JE			1
21	SL4040881SC	SCREW M4 L=8				6
22	HX00337000B	PARTS				6
23	SL4040891SC	SCREW M4 L=8				6
24	40005974	FLT-FG CORD A ASM.				1
25	40005979	REGENERATIVE RESISTANCE A ASM.				1
26	SL4040891SC	SCREW M4 L=8				1
27	40016435	FAN ASSY 130				2
28	HM000480010	FINGER GUARD				1
29	SL4043591SC	SCREW				4
30	NM3040520SF	FLANGE NUT M4				4
31	SL4033091SC	SCREW M3 L=30				4
32	40005404	FAN MOTOR BRACKET				1
33	SL4040891SC	SCREW M4 L=8				2
34	40006002	BOX HORIZONTAL COVER				1
35	SL4040891SC	SCREW M4 L=8				2
36	40006003	CTL CLAMP HOLDER PLATE				1
37	HX00410000A	STRAIN RELIEF BUSHING				1
38	40017743	DC POWER CORD ASSY				1
39	40005975	AC INPUT 3-PHASE CORD A ASM.	FOR USE IN JAPAN(3-PHASE), JUS(3-PHASE)			1
40	40005976	AC INPUT 1-PHASE CORD A ASM.	FOR GENERAL EXPORT(1-PHASE)			1
41	40005977	AC INPUT 1-PHASE CORD CE ASM.	FOR JE			1
42	40005987	PDD RELAY CORD A ASM.				1
43	40005980	PEDAL SENSOR UNIT A ASM.				1
44	SM8040802TP	SCREW M4X8		*		2
45	40005981	SENSOR FITTING PLATE A ASM.		*		1
46	M4001461000	PEDAL SENSOR BASE		*		1
47	M4002461000	PEDAL LEVER		*		1

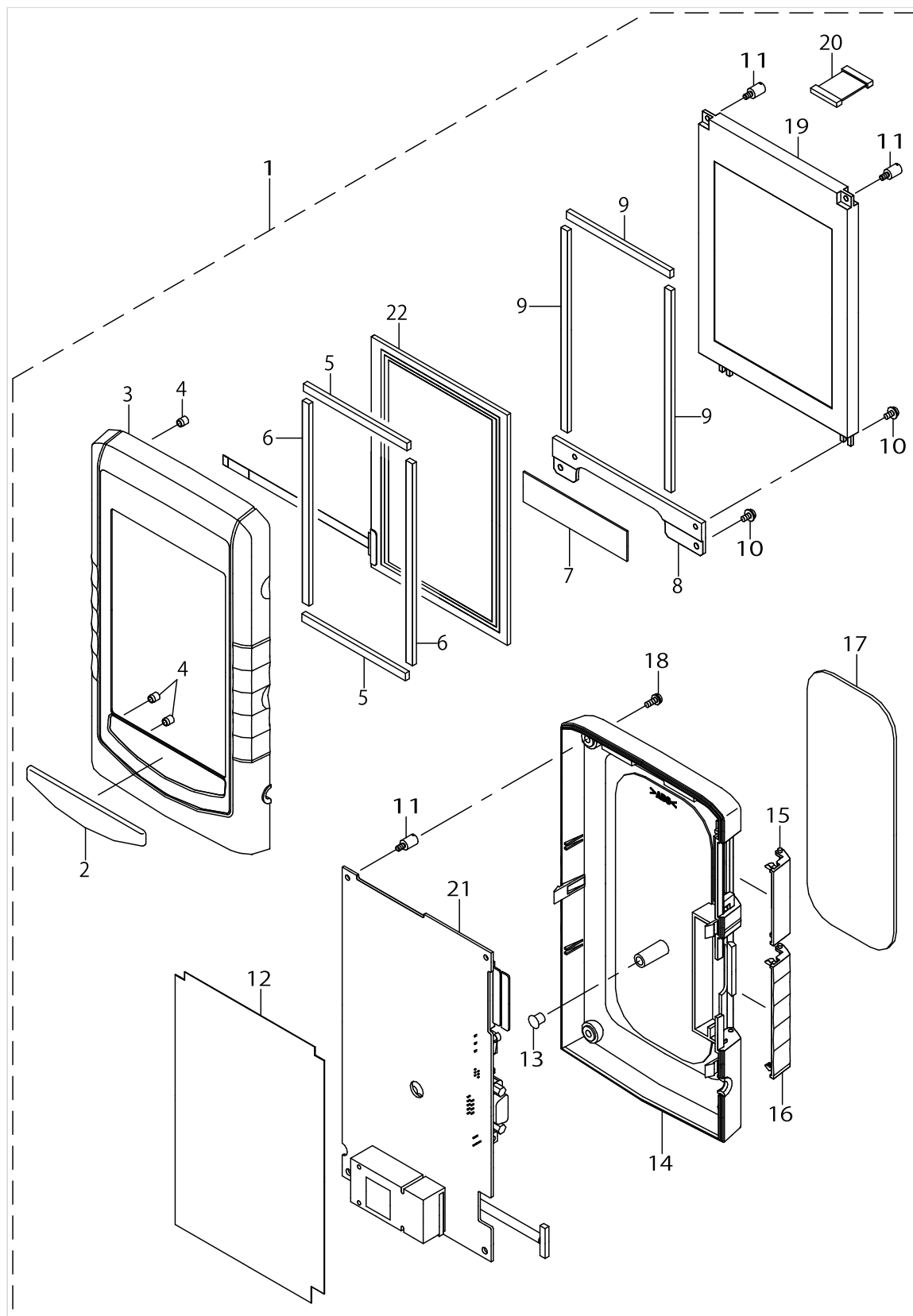
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	M4004461000	PEDAL RING		*		1
49	M4005461000	VOLUME LINK		*		1
50	M2010110000	ADJUST NUT		*		2
51	M4007351000	FRONT SPRING		*		1
52	M4008351000A	SPRING SHAFT A		*		1
53	M4009351000A	SPRING SHAFT B		*		1
54	SV4030601SR	SCREW M3 L=6		*		2
55	M4011351000	SPRING B		*		2
56	M4012351000	ADJUST SCREW		*		2
57	SM4030801SF	SCREW M3X0.5 L=8		*		1
58	SL4041681SF	SCREW M4 L=16				3
59	HX00188000D	BUSH				1
60	SL4040891SC	SCREW M4 L=8				5
61	HX005110000	WIRE SADDLE				4
62	HX00222000A	CABLE CLAMP				4
63	E9567319000	EARTH MARK				1
64	40016436	CE REACTANCE ASSY	FOR JE			1
65	40003458	MASK SEAL	FOR JE			8
66	CM200100001	PE MARK LABEL	FOR JE			1
67	SL4040891SC	SCREW M4 L=8	FOR JE			2
68	CM300100401	LABEL 3 (LARGE)	FOR USE IN JAPAN(3-PHASE), JUS(3-PHASE)			1
69	CM300400701	VOLTAGE CAUTION LABEL	FOR USE IN JAPAN(3-PHASE), JUS(3-PHASE)			1
70	CM300100003	VOLTAGE WARNING LABEL(25)	FOR GENERAL EXPORT(1-PHASE),JE			1
71	CM300400601	VOLTAGE CAUTION LABEL	FOR GENERAL EXPORT(1-PHASE),JE			1

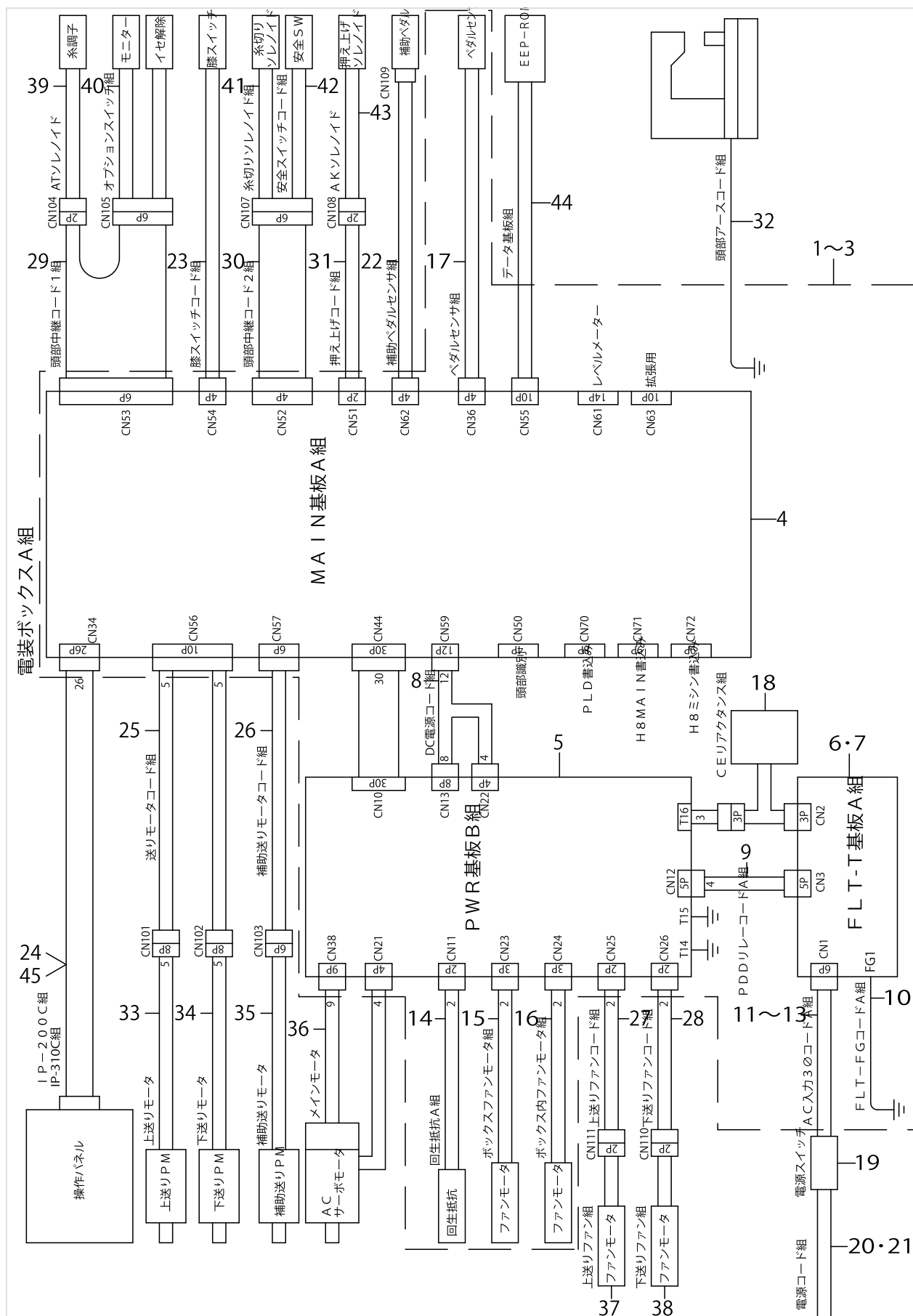
OPERATION PANEL COMPONENTS (IP-200C)



OPERATION PANEL COMPONENTS (IP-200C)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40000130	OPERATION_PANEL_ASS'Y				1
2	40000131	NAME_PLATE		*		1
3	40000132	OPERATION_PANEL_F		*		1
4	40000133	INSERT_NUT		*		6
5	40000134	TTP_H_FELT		*		2
6	40000135	TTP_V_FELT		*		2
7	40000136	KEY_SHEET		*		1
8	40000137	LCD_BASE_PLATE		*		1
9	40000138	BOTHSIDES_TAPE		*		3
10	SL4030691SC	SCREW M3X6		*		4
11	40000139	STUD		*		6
12	40000140	ISOLATION_SHEET		*		1
13	TA0550604R0	RUBBER PLUG		*		1
14	40000141	OPERATION_PANEL_R		*		1
15	40000142	SM_COVER		*		1
16	40000143	SERIAL_COVER		*		1
17	40000144	OPERATION_PANEL_MAGNET		*		1
18	SL4030881SC	SCREW M3X8		*		4
19	A39500100A0	LCD		*		1
20	40000146	LCD_CABLE_ASS'Y		*		1
21	40000148	PANEL_PCB_A_ASS'Y		*		1
22	A3906010000	TOUCH PANEL		*		1

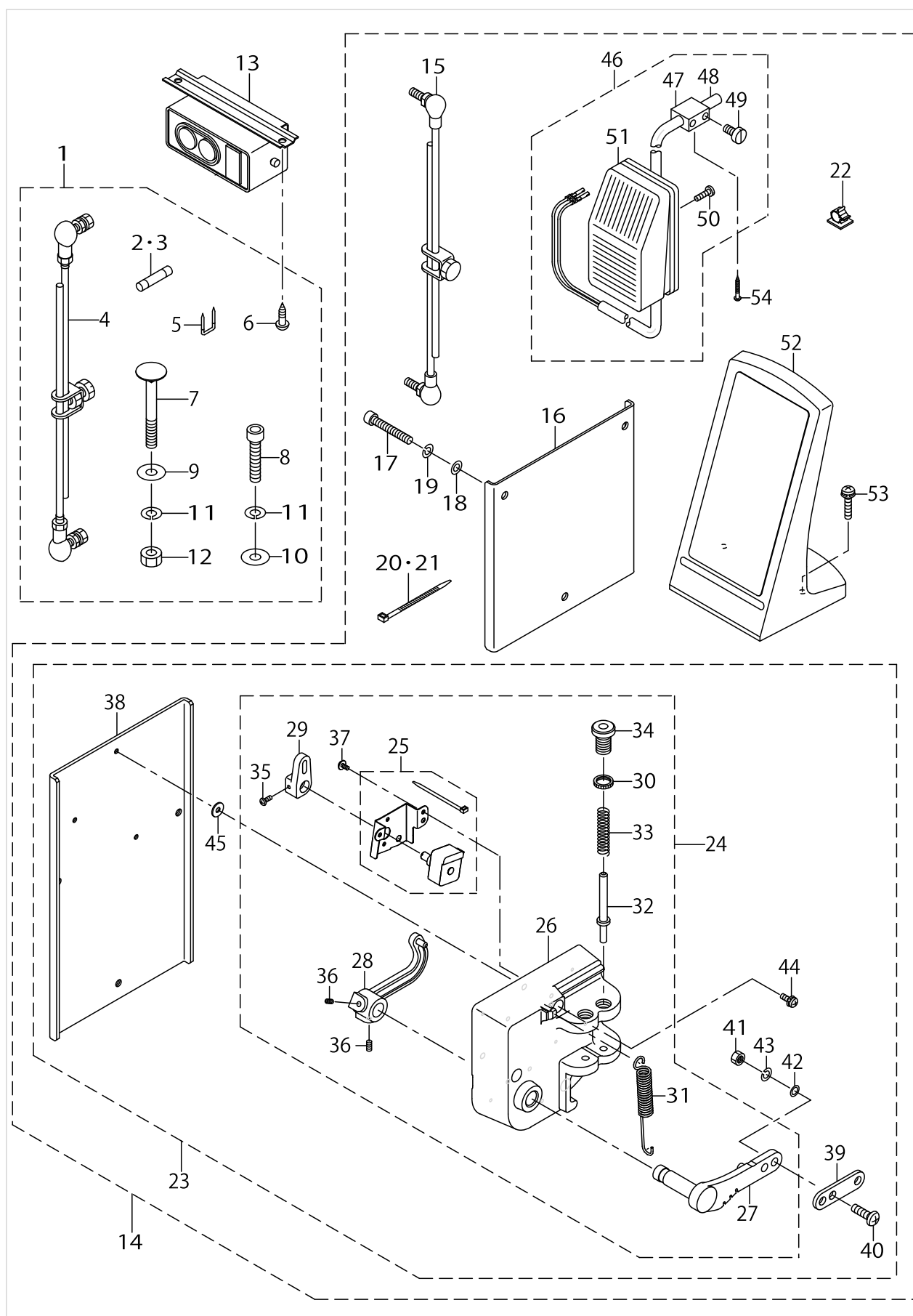
WIRING DIAGRAM



WIRING DIAGRAM

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40008173	MC-650 BOX A 3P 200-240V	FOR USE IN JAPAN(3-PHASE), JUS(3-PHASE)			1
2	40017733	MC-650 BOX B 1P 200-240V	FOR GENERAL EXPORT(1-PHASE)			1
3	40017734	MC-650 BOX C 1P 200-240V	FOR JE			1
4	40008187	MAIN PCB A ASSY		*		1
5	40017736	PWR PCB B ASSY		*		1
6	40000056	FLT-T PCB A ASSY	FOR USE IN JAPAN(3-PHASE), JUS(3-PHASE)	*		1
7	40000046	FLT-S PCB A ASSY	FOR GENERAL EXPORT(1-PHASE),JE	*		1
8	40017743	DC POWER CORD ASSY		*		1
9	40005987	PDD RELAY CORD A ASM.		*		1
10	40005974	FLT-FG CORD A ASM.		*		1
11	40005975	AC INPUT 3-PHASE CORD A ASM.		*		1
12	40005976	AC INPUT 1-PHASE CORD A ASM.		*		1
13	40005977	AC INPUT 1-PHASE CORD ASM.	FOR JE	*		1
14	40005979	REGENERATIVE RESISTANCE A ASM.	FOR USE IN JAPAN(3-PHASE), JUS(3-PHASE), GENERAL EXPORT(1-PHASE)	*		1
15	40016435	FAN ASSY 130	FOR USE IN JAPAN(3-PHASE), JUS(3-PHASE)	*		1
16	40016435	FAN ASSY 130	FOR GENERAL EXPORT(1-PHASE),JE	*		1
17	40005980	PEDAL SENSOR UNIT A ASM.		*		1
18	40016436	CE REACTANCE ASSY		*		1
19	HA004250000	SWITCH				1
20	M90175800A0	POWER CABLE ASM.				1
21	M90245800A0	POWER CABLE ASM.,100V				1
22	40016702	PEDAL SENSOR ASSY				1
23	40017738	KNEE SWITCH CORD ASSY				1
24	40010034	IP-200C_SET				1
25	40017737	FEEDER MOTOR CORD ASSY				1
26	40015794	ASSIST FEEDER MOTOR CORD ASSY				1
27	40015795	UPPER FEEDER FAN CORD ASSY				1
28	40015796	LOWER FEEDER FAN CORD ASSY				1
29	40017740	MAIN FRAME RELAY CORD 1 ASSY				1
30	40017741	MAIN FRAME RELAY CORD 2 ASSY				1
31	40017739	FOOT LIFTER CORD ASSY				1
32	40017742	EARTH CORD ASSY				1
33	KM000000350	PULSE MOTOR				1
34	KM000000350	PULSE MOTOR				1
35	HM001940000	STEPPING MOTOR				1
36	KM000000470	AC SERVO MOTOR				1
37	40005402	HEAD FAN MOTOR A ASS'Y				1
38	40005402	HEAD FAN MOTOR A ASS'Y				1
39	40016908	AT_SOLENOID				1
40	40014098	OPTION_SWITCH_ASSY				1
41	40017612	SOLENOID_UNIT				1
42	23638554	SAFETY SWITCH CORD ASM.				1
43	40017823	SOLENOID				1
44	40017744	DATA PCB ASSY				1
45	40057937	IP-310C COMPLETE				1

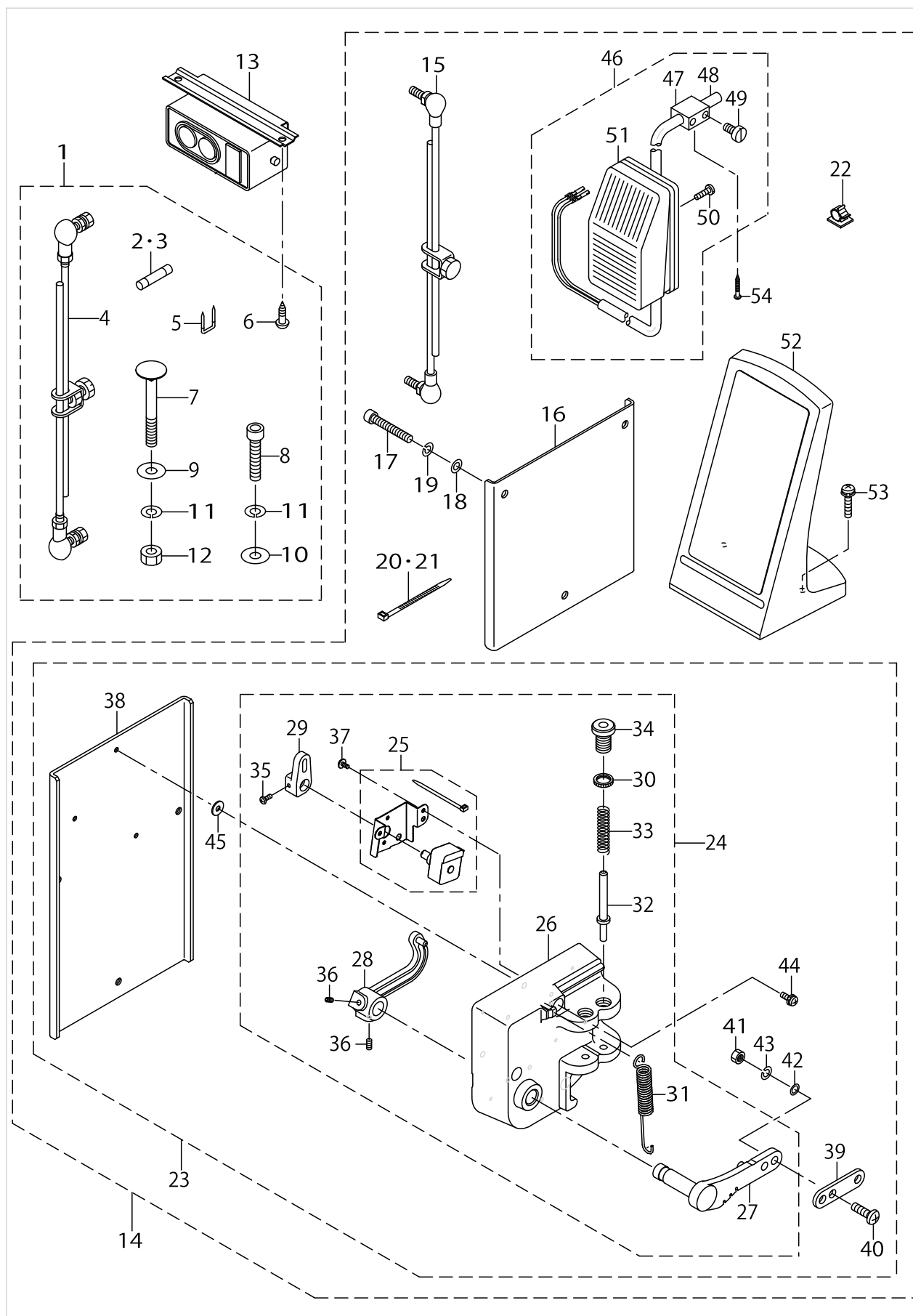
CONTROL BOX ACCESSORIE PART COMPONENTS



CONTROL BOX ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40018344	OPTION A ASSY	FOR USE IN JAPAN(3-PHASE), JU-S(3-PHASE), GENERAL EXPORT(1-PHASE)			1
2	HF0013020P0	FUSE 2A		*		1
3	HF001301000	TIMING LAG FUSE		*		1
4	22958458	CONNECTING ROD ASM. B		*		1
5	MAO11532000	CORD STAPLE		*		3
6	SK3512001SE	WOOD SCREW D=5.1 L=20		*		2
7	MTSHJ100003	BOLT		*		2
8	SM6084002TN	SCREW M8 L=40		*		1
9	WP0852086SC	WASHER M8		*		2
10	WP0841601SC	WASHER 8.4X17.4X1.6		*		1
11	WS0820002KR	SPRING WASHER, M8		*		3
12	NM6080002SC	NUT M8		*		2
13	HA004250000	SWITCH				1
14	40008175	OPTION B ASSY				1
15	12949657	CONNECTING ROD ASM.		*		1
16	40013084	SENSOR_PLATE_B		*		1
17	SM6064002TN	HEXAGONAL-HOLE BOLT		*		3
18	WP0641600SC	WASHEW 6.4X12.5X1.6		*		3
19	WS0610002KN	SPRING WASHER 6.1X12.2X1.5		*		3
20	HX00065000A	CABLE CLIP		*		2
21	EA9500B0100	CABLE BAND		*		4
22	E9607603000	STICKER (SMALL)		*		1
23	40016703	PEDAL_SENSOR_UNIT		*		1
24	40016702	PEDAL SENSOR ASSY		*		1
25	40018124	SENSOR INSTALLING PLATE ASSY		*		1
26	M4001461000	PEDAL SENSOR BASE		*		1
27	M4002461000	PEDAL LEVER		*		1
28	M4004461000	PEDAL RING		*		1
29	M4005461000	VOLUME LINK		*		1
30	M2010110000	ADJUST NUT		*		1
31	M4007351000	FRONT SPRING		*		1
32	M4008351000	SPRING SHAFT A		*		1
33	M4011351000	SPRING B		*		1
34	M4012351000	ADJUST SCREW		*		1
35	SM4030801SF	SCREW M3X0.5 L=8		*		1
36	SM8040802TP	SCREW M4X8		*		2
37	SV4030601SR	SCREW M3 L=6		*		2
38	40013083	SENSOR_PLATE_A		*		1
39	40013094	PEDAL_LEVER_PLATE		*		1
40	SM4062001SC	SCREW M6 L=20		*		2
41	NM6060001SC	NUT M6		*		2
42	WP0621026SP	WASHER 6.2X9.5X1		*		2
43	WS0631510KP	SPRING WASHER		*		2
44	SL4041281SC	SCREW M4X0.7 L=12		*		3
45	WP0431005SP	PLAIN WASHER 4.3X12X1		*		3
46	40015806	KNEE SWITCH A ASSY		*		1

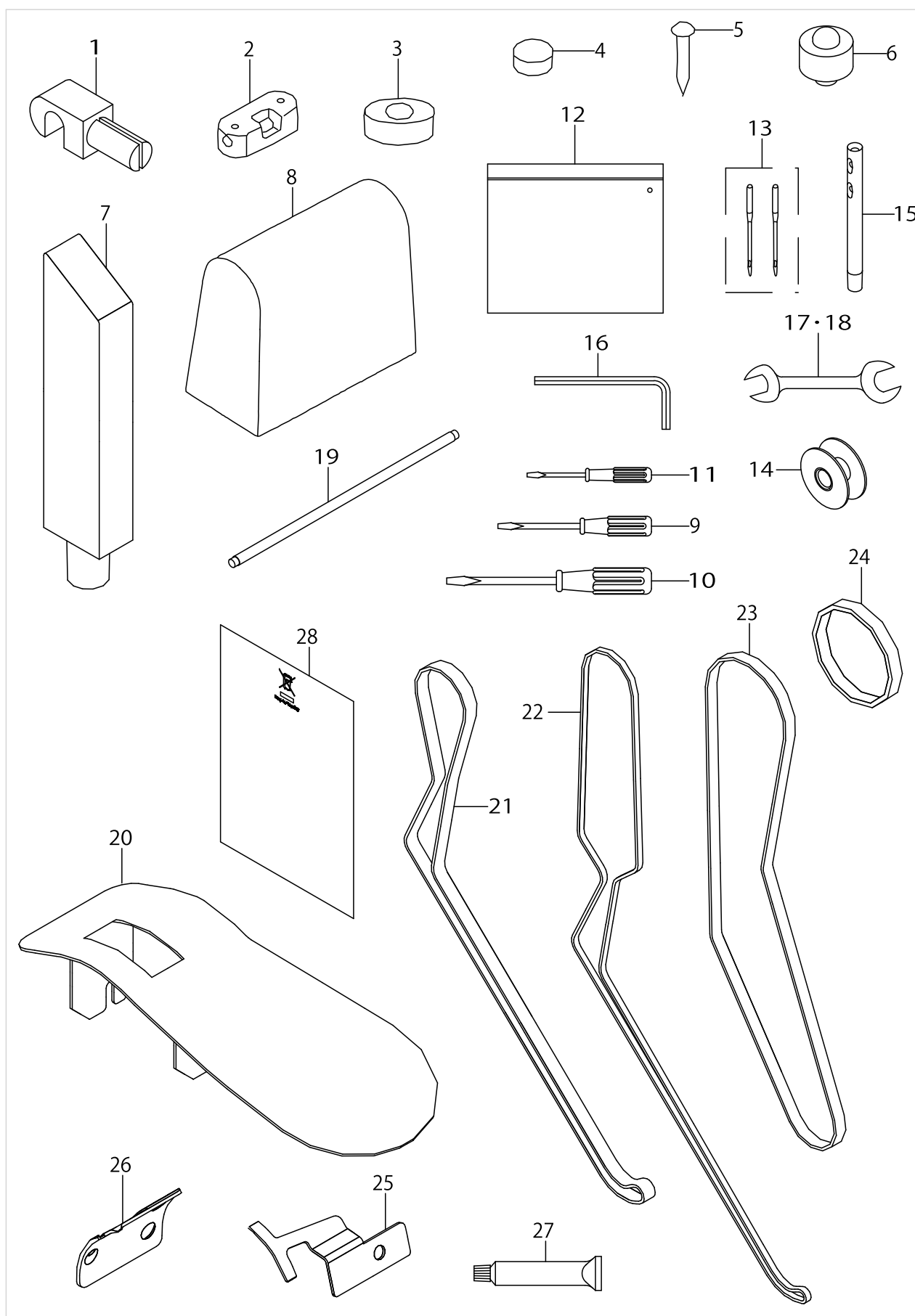
CONTROL BOX ACCESSORIE PART COMPONENTS



CONTROL BOX ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	MAT80230T00	KNEE SWITCH SUPPORT BASE		*		2
48	MAT80231T00	DRIVING BAR, T002		*		1
49	SS6151220SP	SCREW 15/64-28 L=11.5		*		4
50	SS7111410SP	SCREW 11/64-40 L=14		*		2
51	40017738	KNEE SWITCH CORD ASSY		*		1
52	40019976	OPERATION_BOX_FIXED_PLATE_ASM.		*		1
53	SL4052581SC	SCREW M5 L=25		*		2
54	SK3413201SE	WOOD SCREW D=4.1 L=32		*		2

ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B8213012000	BED HINGE CONNECTION				2
2	10529600	WASHER				2
3	B8209012000	RUBBER CUSHION				2
4	B8206012000	FELT CUSHION				2
5	10539906	SET NAIL				6
6	40016194	FREAM_SUPPORT_RUBBER				2
7	10528800	FRAME SUPPORT BAR				1
8	40048536	HEAD_COVER				1
9	22933006	SCREW DRIVER,LARGE				1
10	22933105	SCREW DRIVER,MIDDLE				1
11	22933204	SCREW DRIVER,SMALL				1
12	22932800	ACCESSORIE BAG				1
13	MDP170B1102	NEEDLE DPX17#11-2				1
14	22964001	BOBBIN A				1
15	22502504	THREAD GUIDE BAR				1
16	B9141372000	HEXAGONAL WRENCH, LARGE				1
17	B9143372000	WRENCH (7.1 X 8.1)				1
18	B9113012000	WRENCH (9X10)				1
19	D8115555B00	PEDAL SHAFT				1
20	40013198	SUPPORT_PLATE				1
21	40016900	TIMING_BELT_6.7				1
22	40016901	TIMING_BELT_2.7				1
23	40017608	TIMING_BELT				2
24	40012951	BELT_ROLLER				2
25	40012685	COUNTER_KNIFE				1
26	40017611	MOVING_KNIFE				1
27	40006323	JUKI GREASE A TUBE				1
28	CM600100201	WEEE INFORMATION SHEET				1

LIST FOR INFORMATION OF CHANGE

変更箇所は、該当Rev.No.版をご参照ください。

部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1385-06 Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

- 1) "*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

- 2) "#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1 ."注記"欄の記号説明

- 1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

- 2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの—————枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

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10112704	16	31	22886808	8	26	23604408	8	12
10502300	36	30	22890008	28	75	23608003	8	27
10523702	32	38	22890305	28	92	23608706	14	59
10528800	56	7	22891204	8	9	23609001	14	73
10529600	56	2	22901409	2	11	23609209	12	12
10539906	56	5	22902506	2	3	23610306	14	65
11043304	14	61	22906309	8	28	23618705	28	69
11043304	32	27	22906408	8	20	23618804	28	67
11072402	36	25	22906457	8	19	23620305	28	95
11110707	34	6	22907406	12	11	23620305	30	95
11141207	8	23	22907604	14	66	23620404	28	76
11155108	40	34	22920607	34	39	23620503	28	65
11155207	40	35	22921605	34	25	23620750	28	77
11155751	40	4	22930309	38	14	23622061	8	4
11155801	40	3	22930358	38	1	23622400	8	6
11156007	40	2	22930408	38	10	23624505	32	32
11157559	40	7	22930507	38	9	23624554	32	31
11157666	40	8	22930556	38	15	23626104	34	37
11157765	40	9	22930705	38	7	23626203	8	29
11157963	40	10	22930804	38	5	23629900	2	27
11158060	40	11	22930903	38	4	23631708	6	32
11158300	40	12	22931000	38	3	23631807	6	33
11158409	40	13	22931109	38	2	23631906	6	34
11158516	40	20	22931307	38	11	23636400	8	47
11158607	40	14	22931406	38	8	23636657	36	24
11158706	40	31	22932800	56	12	23638000	6	2
11158805	40	22	22933006	56	9	23638059	6	1
11158904	40	23	22933105	56	10	23638109	6	3
11159001	40	26	22933204	56	11	23638208	6	4
11305513	34	41	22945414	34	31	23638307	6	5
11352408	32	6	22945463	34	30	23638406	6	6
11352507	32	15	22945505	34	34	23638554	6	7
11352606	32	10	22945604	34	32	23638554	50	42
11352705	32	22	22945703	34	35	23640006	4	58
11353406	32	17	22945802	34	33	26260109	36	2
11353604	28	89	22950950	28	90	26260208	36	3
11354404	32	11	22951404	32	30	26260307	36	4
11404308	34	42	22958458	52	4	26260406	36	5
12949657	52	15	22964001	56	14	26260505	36	6
13522206	26	40	23540909	6	36	26260604	36	7
13706700	36	31	23600505	2	5	26260802	36	8
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26261602	36	13	40005991	44	2	40012840	12	32
26261701	36	14	40006002	44	34	40012842	12	33
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40000056	44	19・20	40008175	52	14	40012861	12	3
40000056	50	6・7	40008187	44	15	40012862	12	29
40000130	48	1	40008187	50	4	40012863	12	30
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40000133	48	4	40010477	34	2	40012867	14	67
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