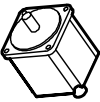


SIRUBA GAGE PARTS LIST	Series		Remark		Page	Date
	DL7000		NM1/NH1		1/1	2019/01/01

DL7000-NM1/NH1規格件表 CONVERSION CHART

P1

											
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL	MOTOR
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	手輪	馬達
DL7000-NM1-10 ~ DL7000-NM1-13	薄中布 薄中布 ²	LU280-A	E706	D704	P708	G121	G202	G303	DBX1 #14	LH500-E	T50D8S11
DL7000-NH1-10 ~ DL7000-NH1-13	厚布料		E707	D714	P714	G124	G202	G303	DBX1 #21		

SIRUBA

MODEL COMPARE LIST

Series

L918/L918U/DL918/DL7000

Remark

NM1/NH1

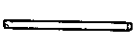
Page

1 / 3

Date

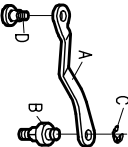
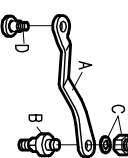
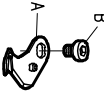
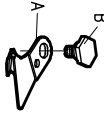
2013/06/10

L918/L918U/DL918/DL7000 型別件表

									
MODEL	SUB-CLASS	SPRING	SPRING	ECCENTRIC	THREAD GUIDE	NEEDLE BAR	FIXED PIN	ADJUSTING KNOB	HOOK FIXER
機 型	規 格	控線彈簧	控線彈簧	偏心凸輪	擋環片	針棒	固定銷	調整旋鈕	旋梭定位板
NM1	薄布料 ~ 中厚料	LA31	LA22	LN38	A LA17	LN37	LC13	LC23G	LE14D
					B SK613				
NH1	中厚料 ~ 厚布料	LA131	LA122	LN63	A LA150	LN62	LC613	LC623G	LE614D
					B SK689				

SINUBA MODEL COMPARE LIST	Series		Remark		Page	Date
	L918/L918U/DL918/DL7000		NM1/NH1		2 / 3	2019/01/01

L918/L918U/DL918/DL7000 型別件表

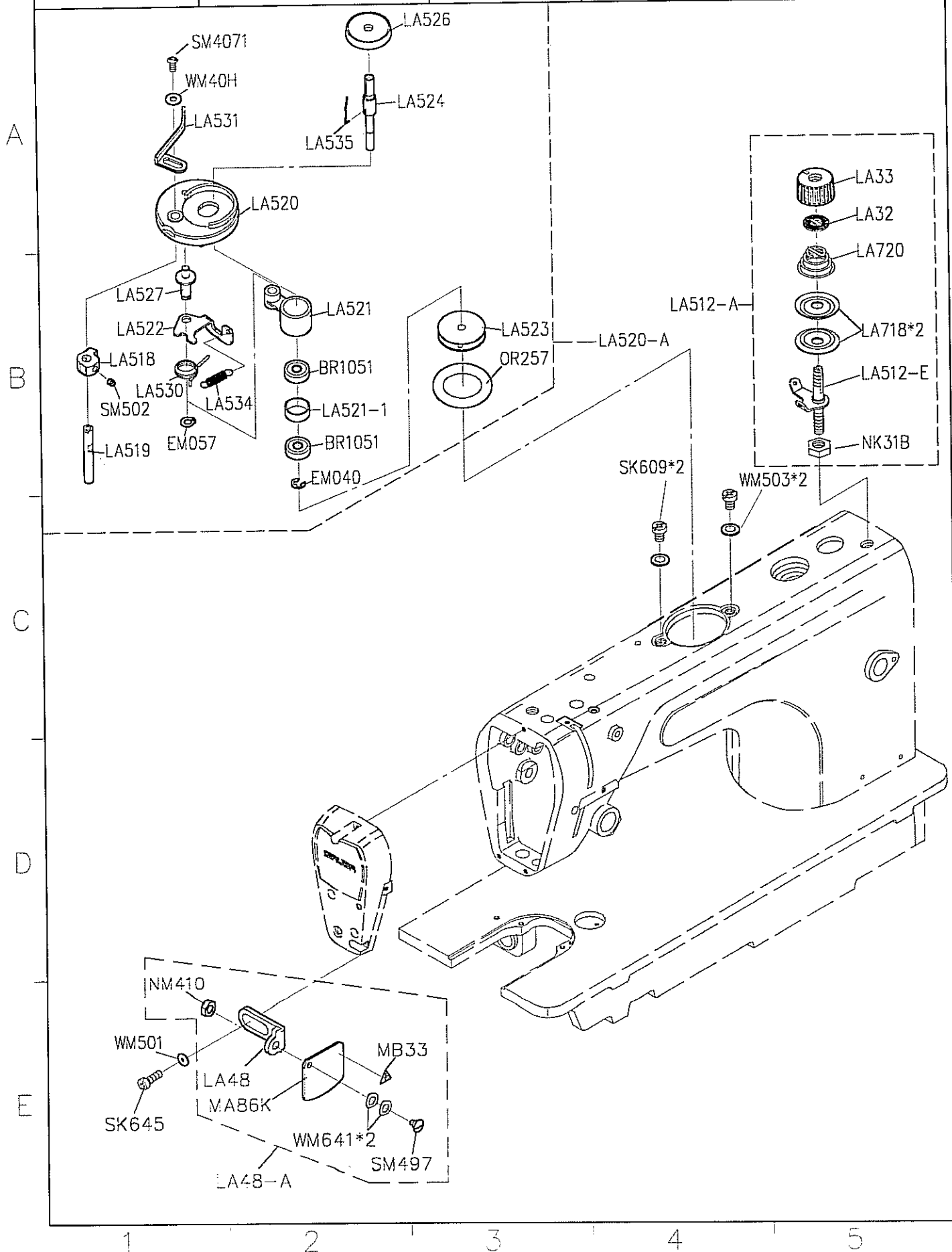
									
MODEL	SUB-CLASS	SOLENOID BRACKET	PRESSER PLATE	FIXED PLATE	FIXED PLATE	CONNECTING ROD	CONNECTING ROD	MOVABLE KNIFE	MOVABLE KNIFE
機 型	規 格	電磁開座	押板	固定刀	固定片	連桿	連桿	活動刀	活動刀
NM1	薄布料 ～ 中厚料	LU26	LU04	LU05	LU28	A LU15	—	A LU02	—
						B SK662		B SK660	
						C EM050			
						D SK664			
NH1	中厚料 ～ 厚布料	LU626	LU604	LU605	LU628	—	A LU615	—	A LU602
							B SK677		
							C NK26/MM402		
							D SK682		B SK683

SIRUBA MODEL COMPARE LIST	Series		Remark		Page	Date
	L918/L918U/DL918/DL7000		NM1/NH1		3 / 3	2019/01/01

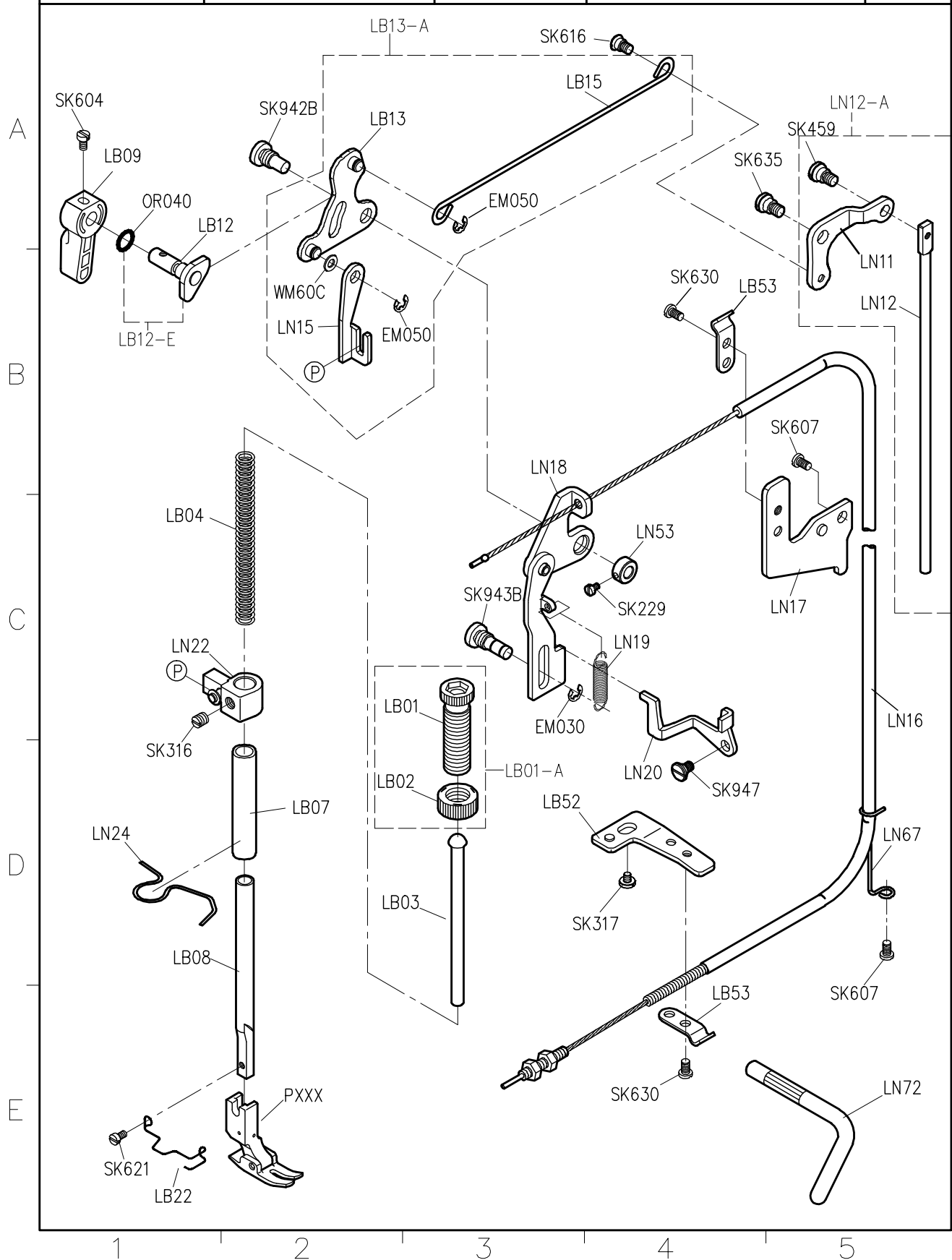
L918/L918U/DL918/DL7000 型別件表

						
MODEL	SUB-CLASS	MOVABLE KNIFE CONNECTING ROD	MOVABLE KNIFE CONNECTING ROD	PRESSER PLATE	MOVABLE KNIFE	TRIMMER SOLENOID
機 型	規 格	活動刀連桿	活動刀連桿	刀座	轉子連桿	切線電磁閥
NM1	薄布料 ~ 中厚料	LU01	—	LU03	LU18	LU25
NH1	中厚料 ~ 厚布料	—	LU601	LU603	LU618	LU625

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LA		2/2
				Date
				2013/07/27



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LB		1/1
				Date
				2013/01/01



SIRUBA

PARTS LIST

Series

DL7000-NM1/NH1

Parts Group

LC

Subclass / Remark

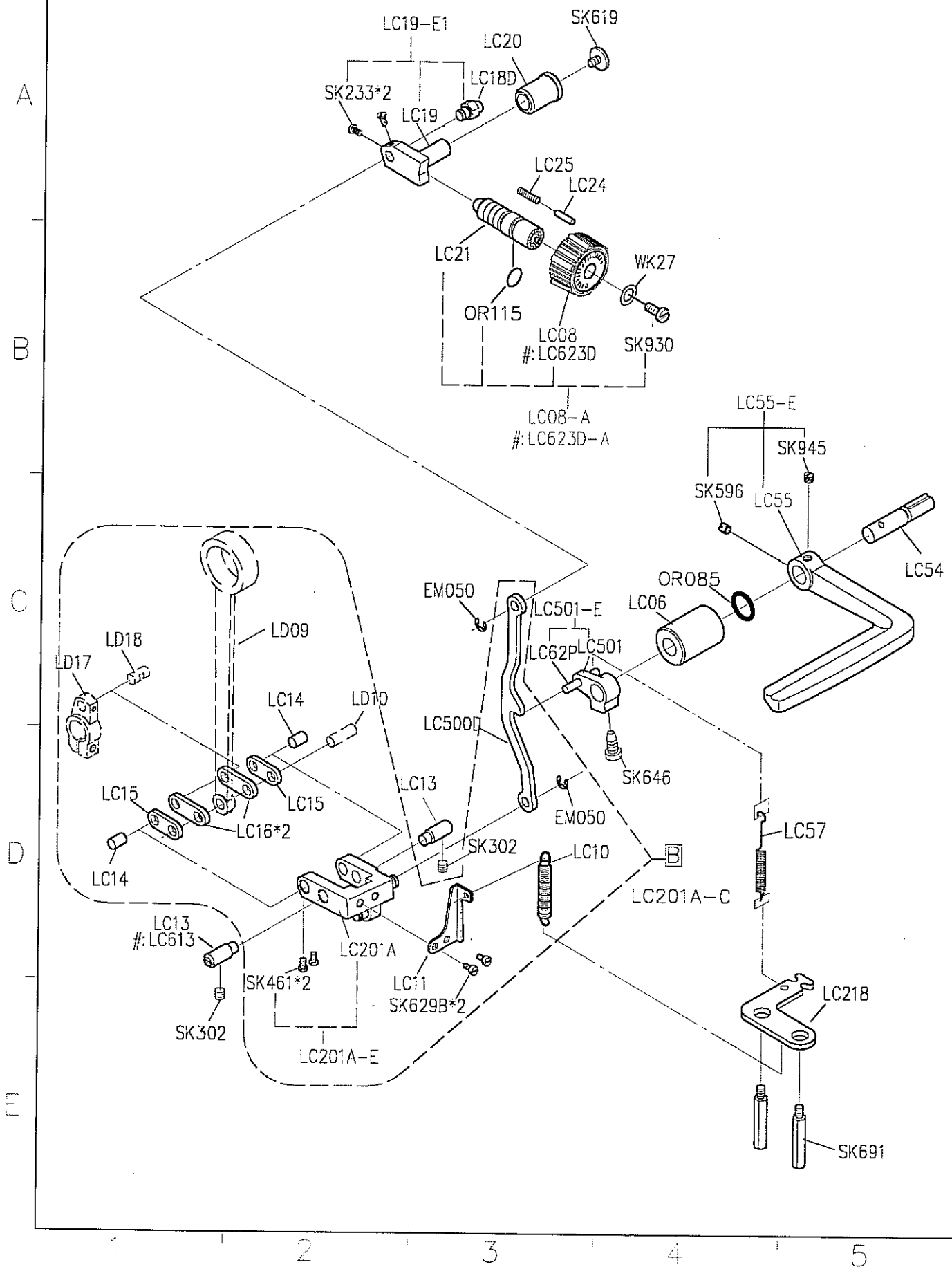
#:Use for NH1

Page

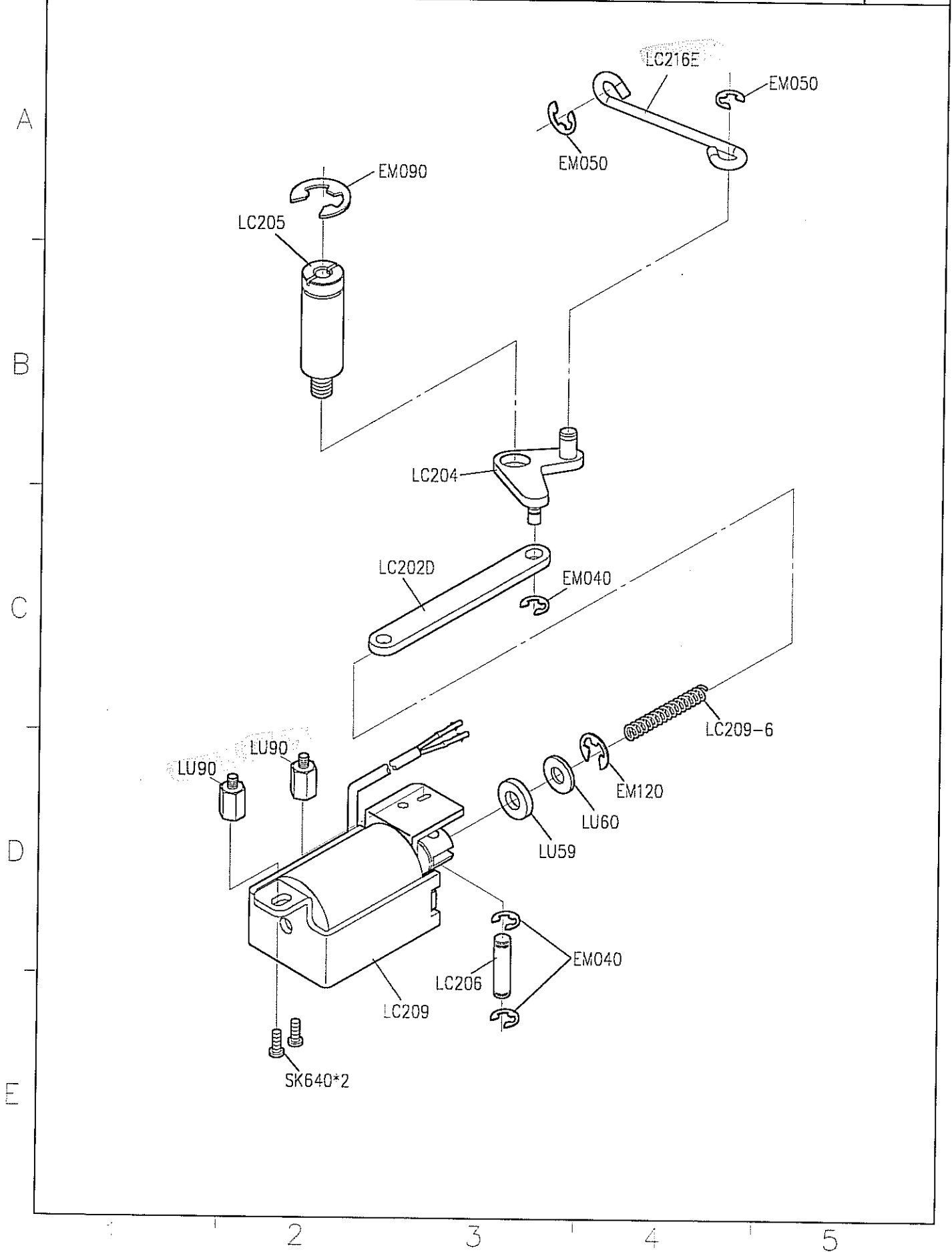
1/2

Date

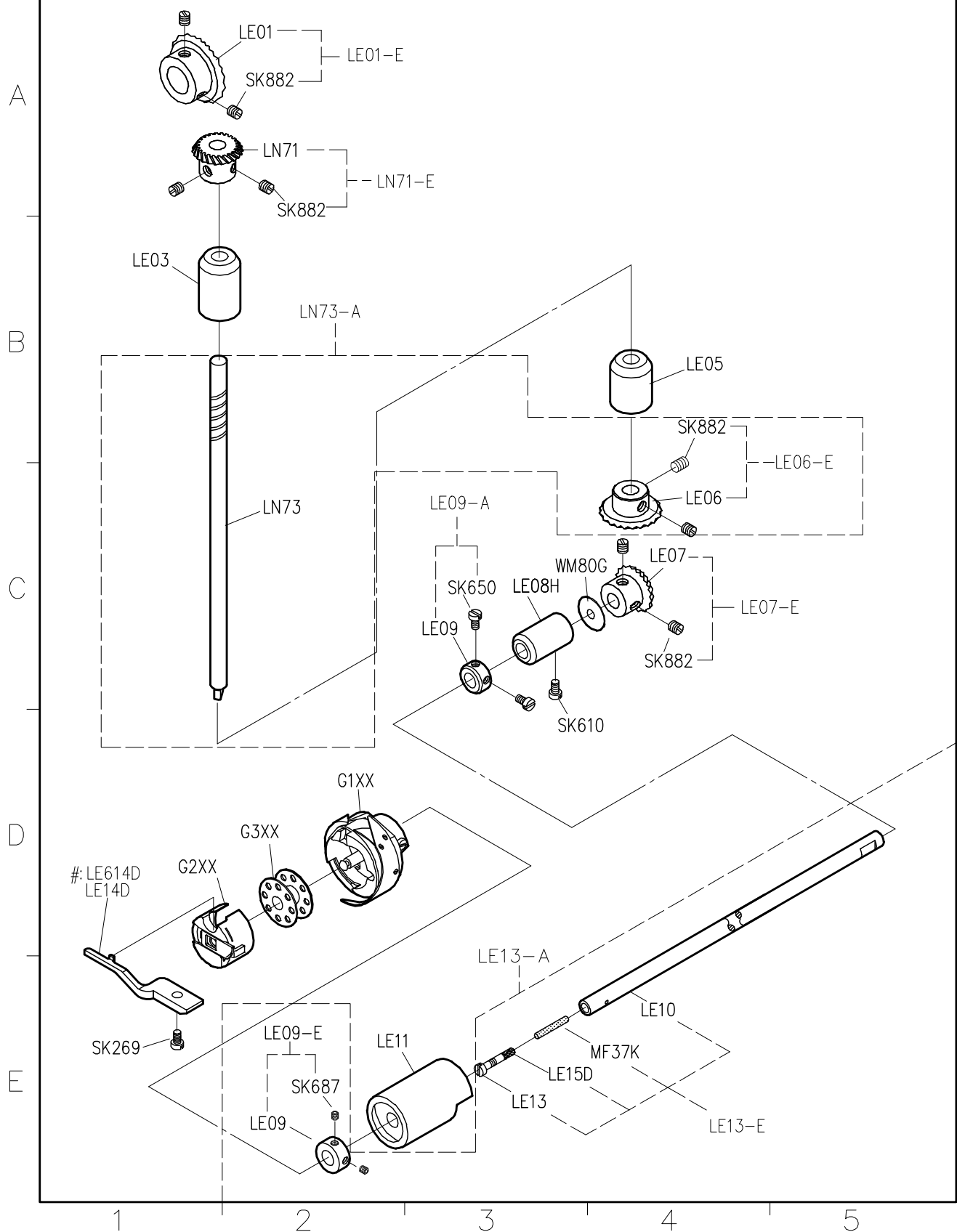
2013/09/13



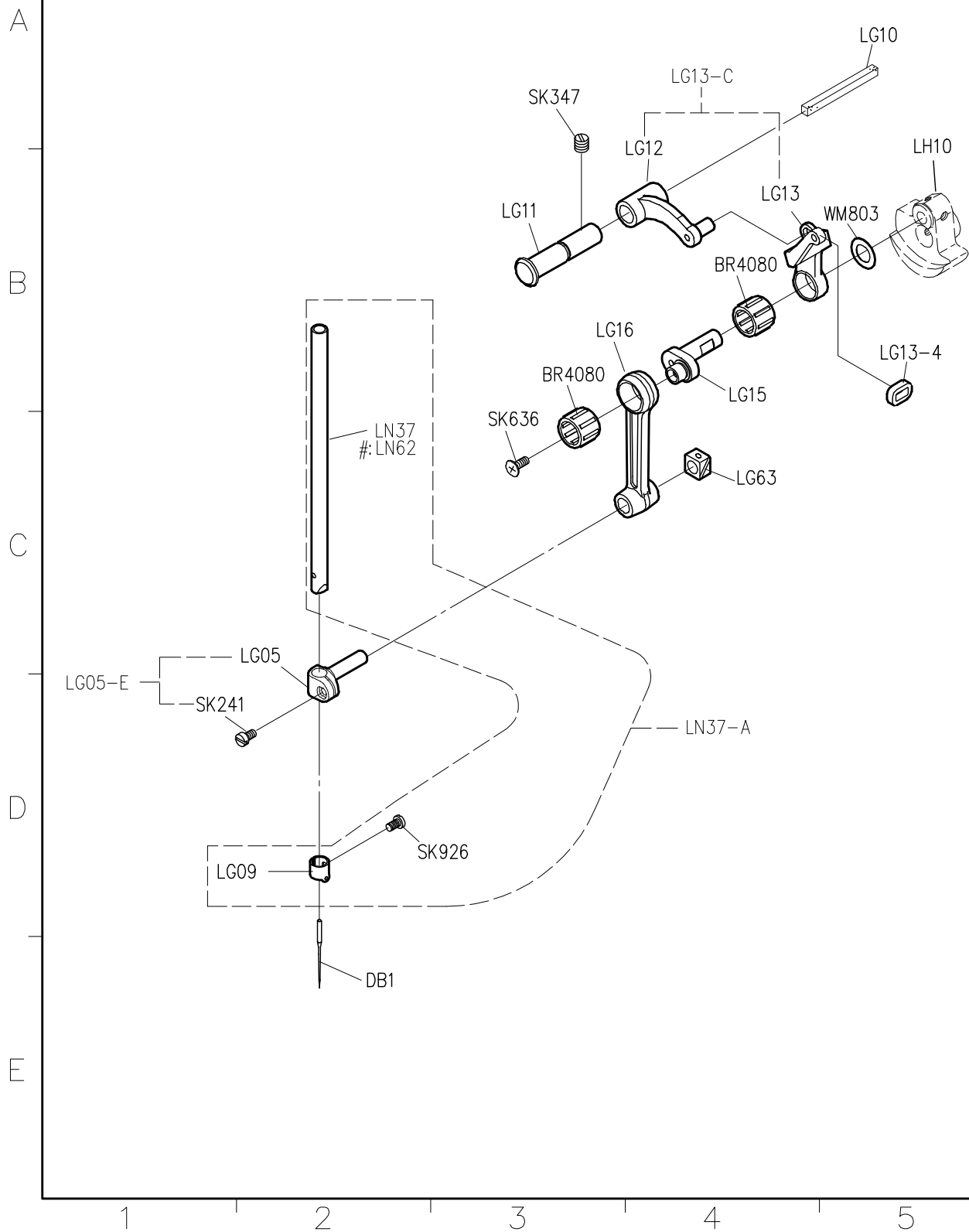
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LC		2/2
				Date
				2013/09/13



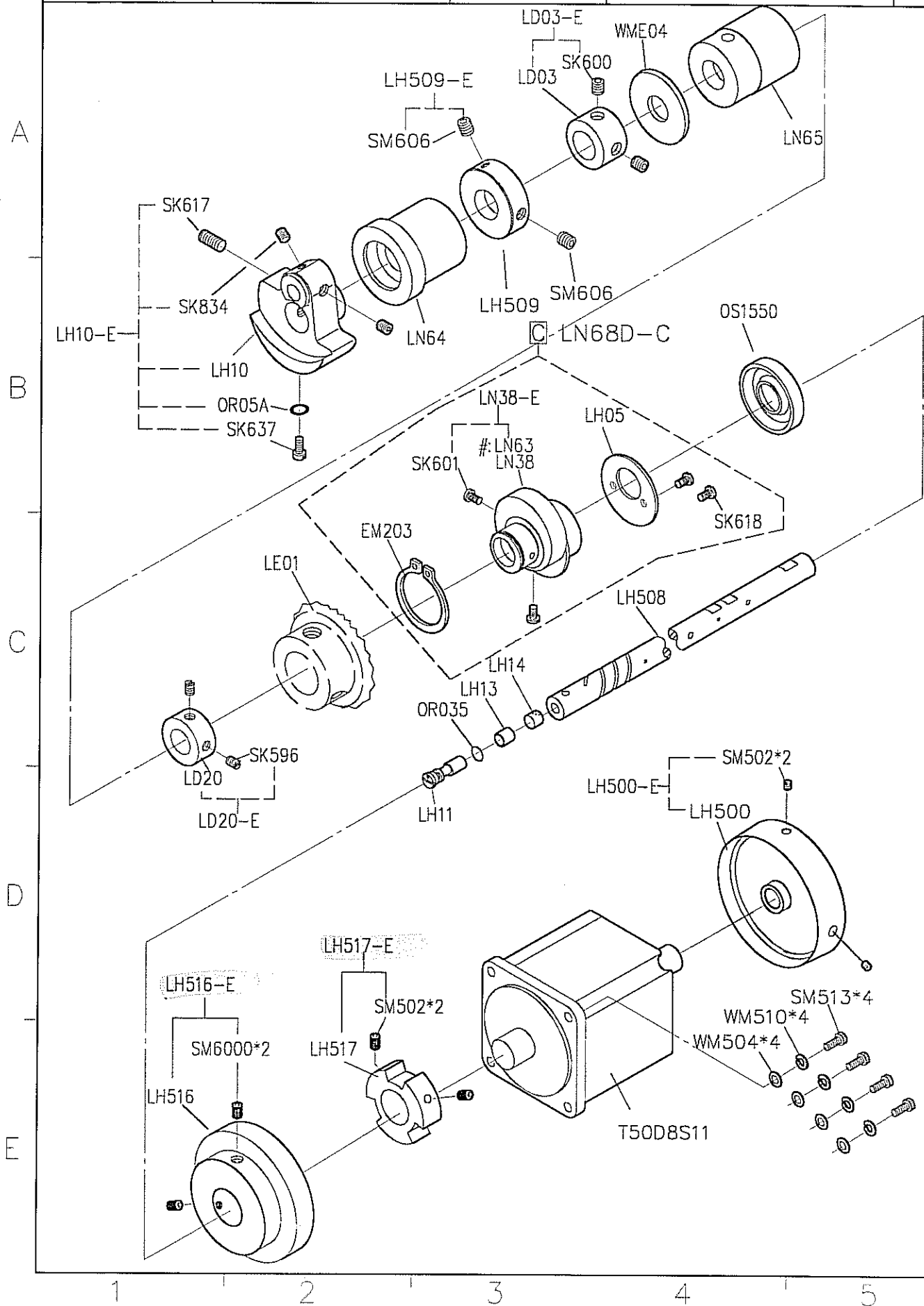
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LE	#:Use for NH1	1/1
				Date
				2013/01/01



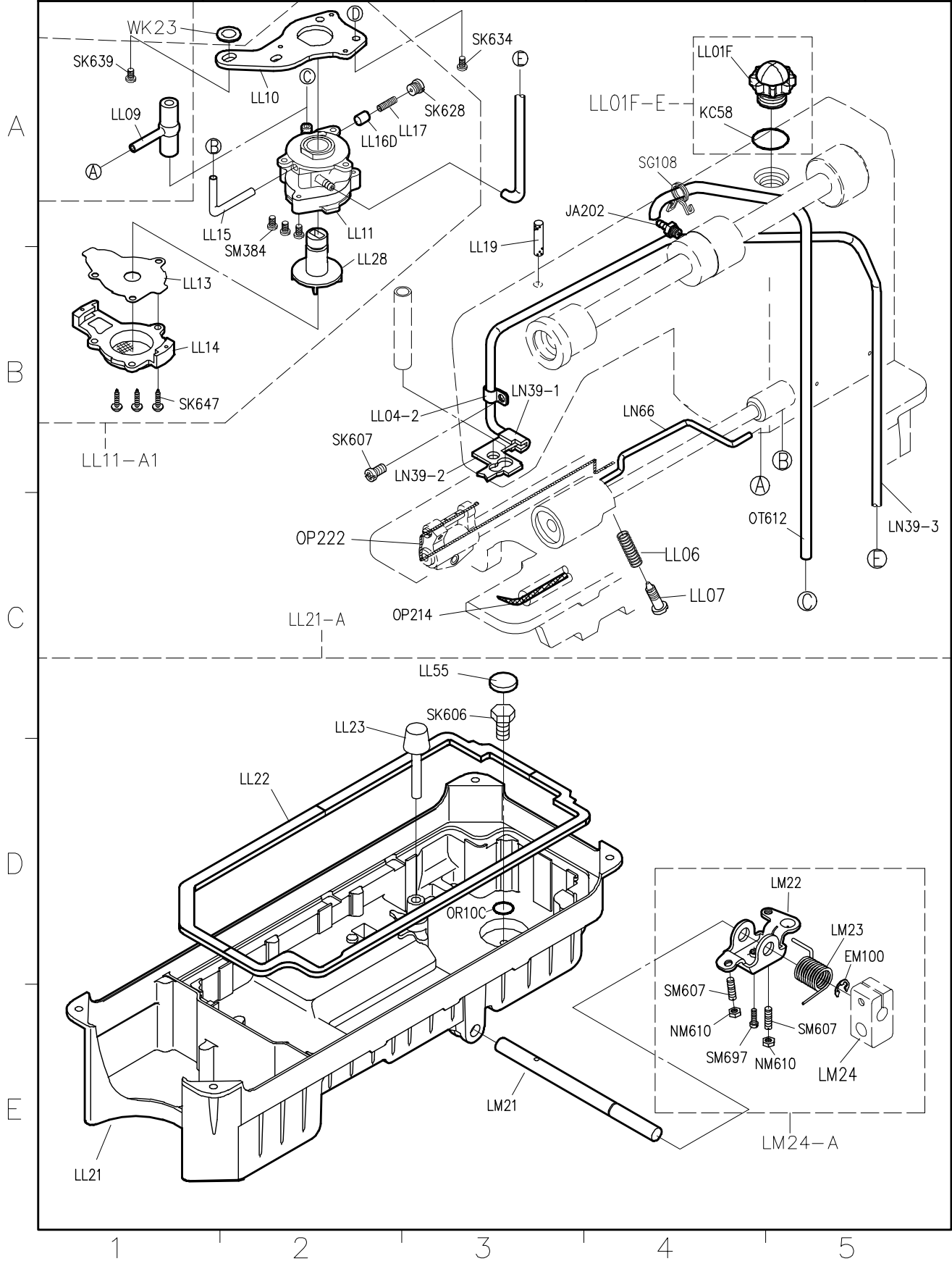
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LG	#:Use for NH1	1/1
				Date
				2013/01/01



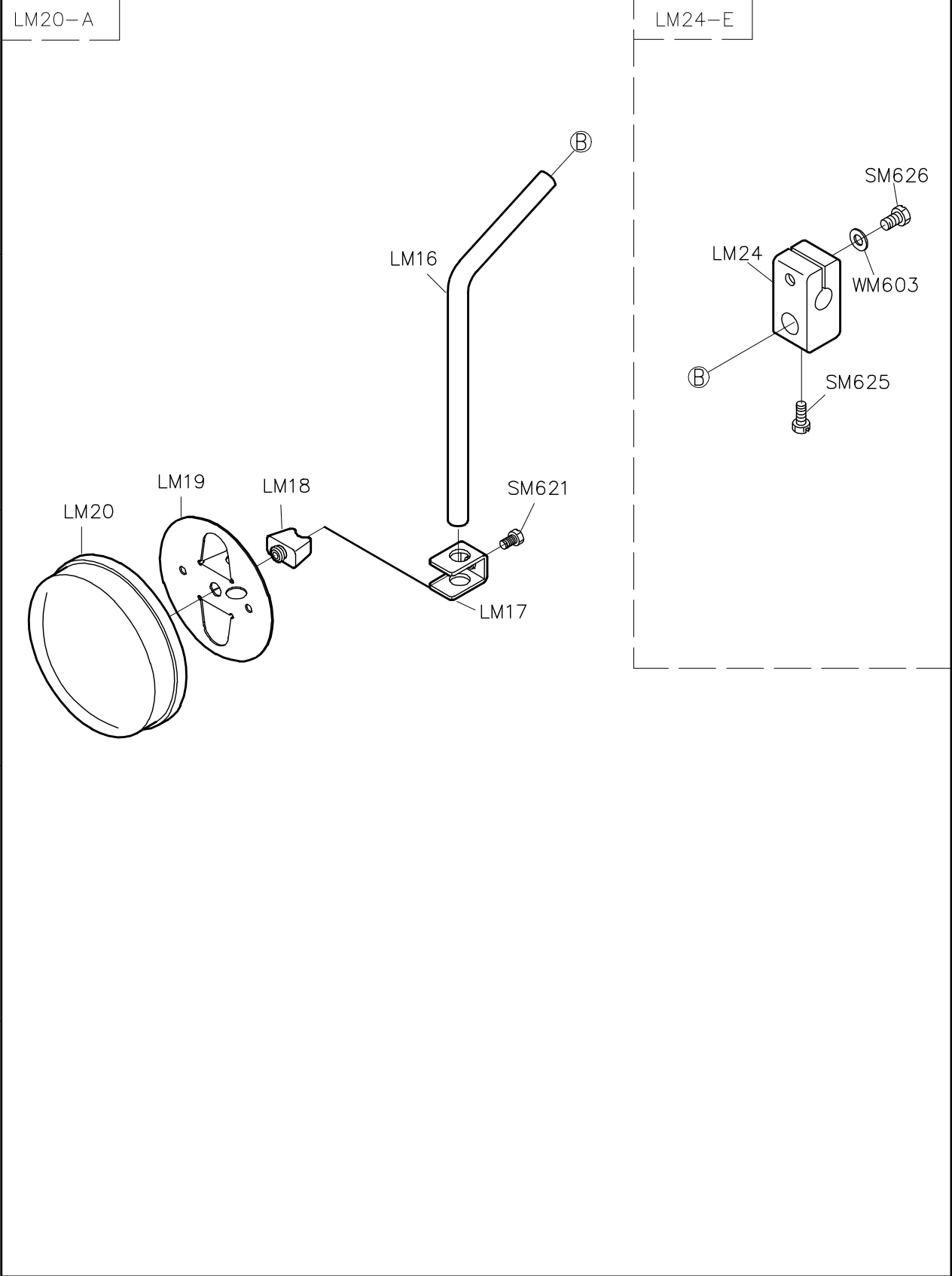
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LH		1/1
				Date
				2013/08/19



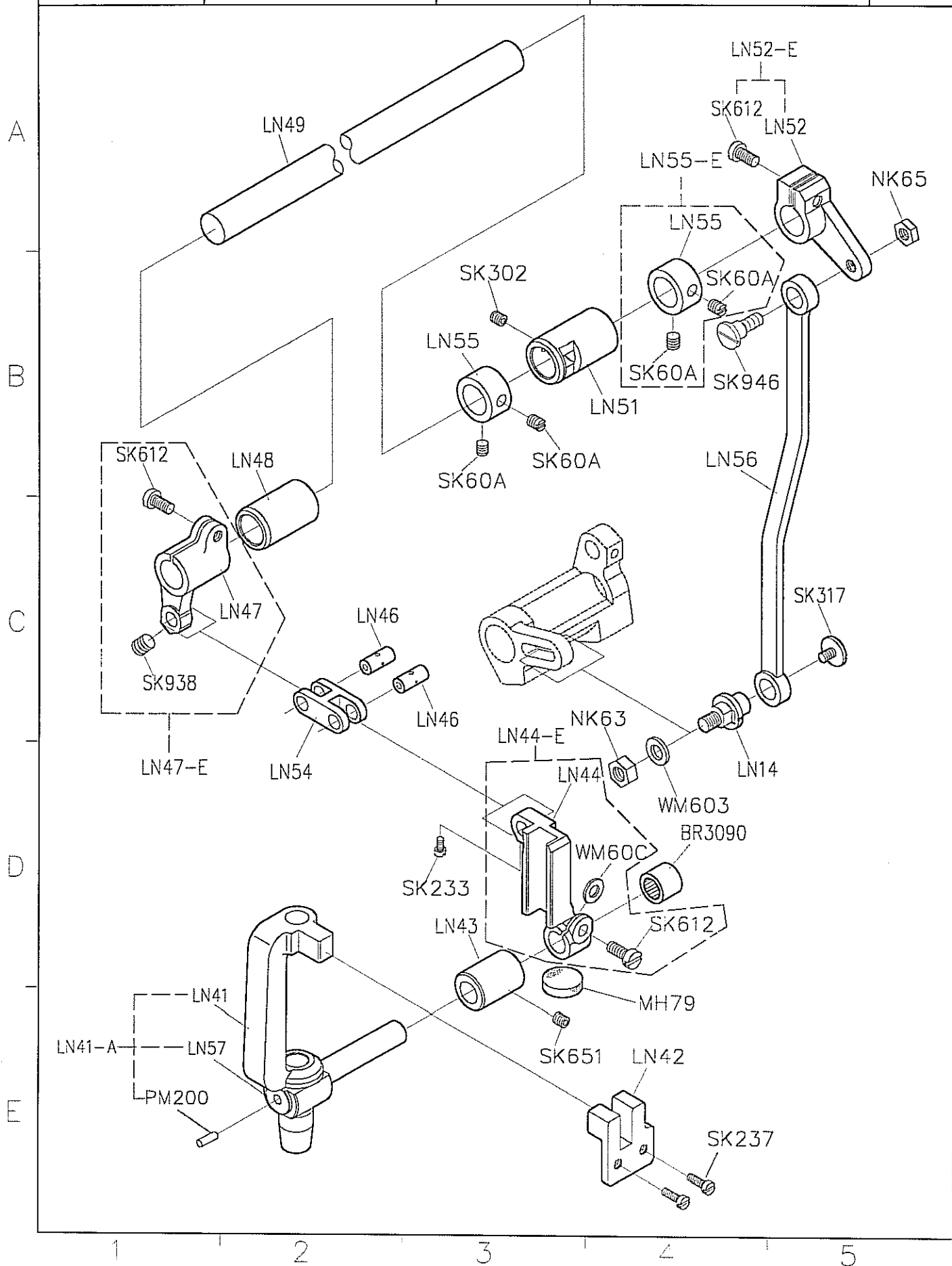
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LL		1/1
				Date
				2013/01/01



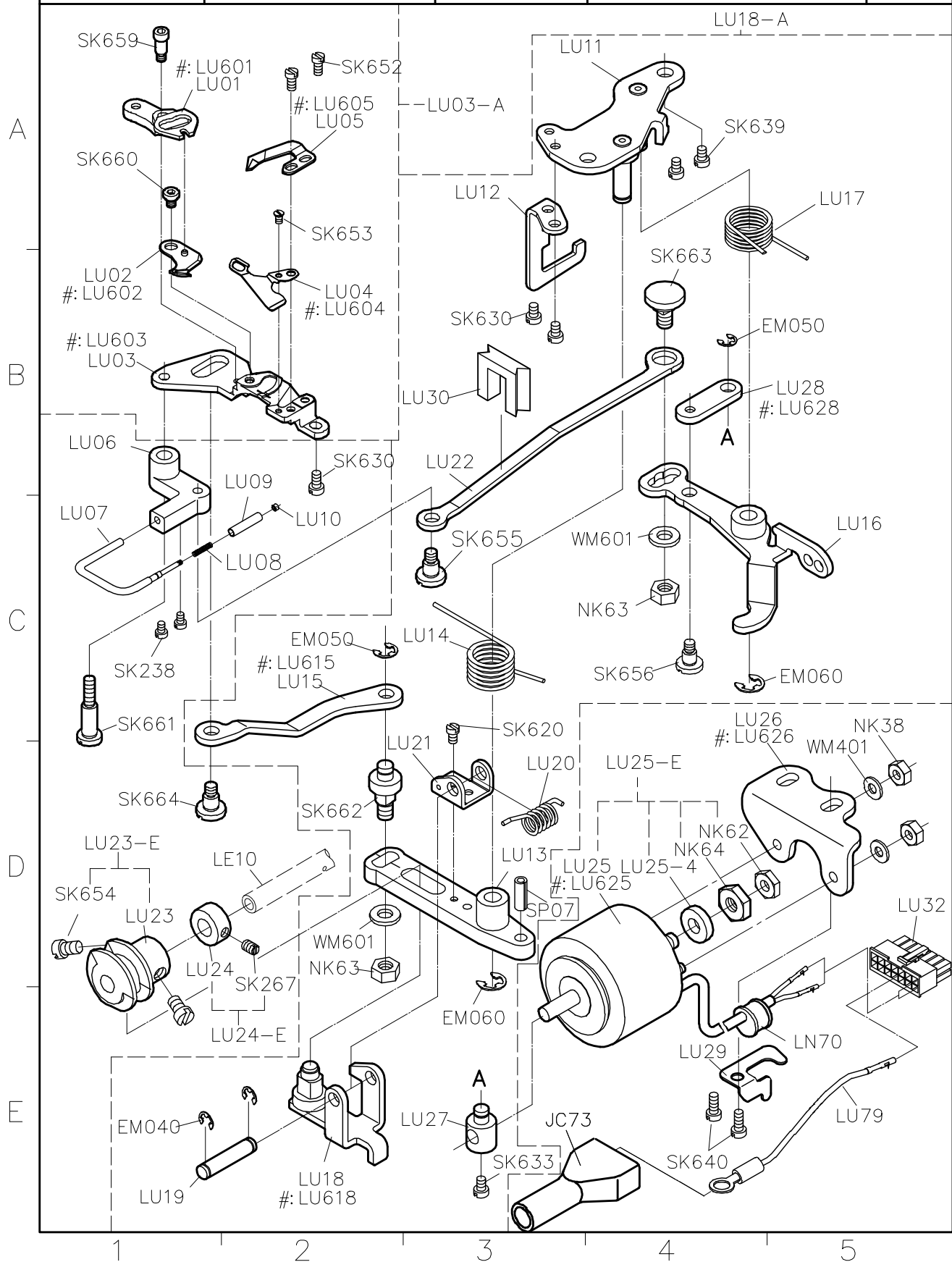
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LM		1/1
				Date
				2013/01/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LN		1/1
				Date
				2013/08/02



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LU	#:Use for NH1	1/7
				Date
				2013/01/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LU		2/7
				Date
				2013/01/01

LL100

CP104

SK609

SK609

ALT104S*3

* 不加裝撥線裝置時使用

LU35

SM332

WK06

SM332

WK06

SK667

LU46

NK23

LU45

EM025

LU81

CP105

SK609

LU41-A1

ALT104S*4

LU34

SK614

LU41

LU82

WM606

SM332

NK26

LU32

EM050

LU42

SK665

LU36

LU37

LU80

PP2041

LU40

LU39

LU47

LU48

SK666

LU44

1

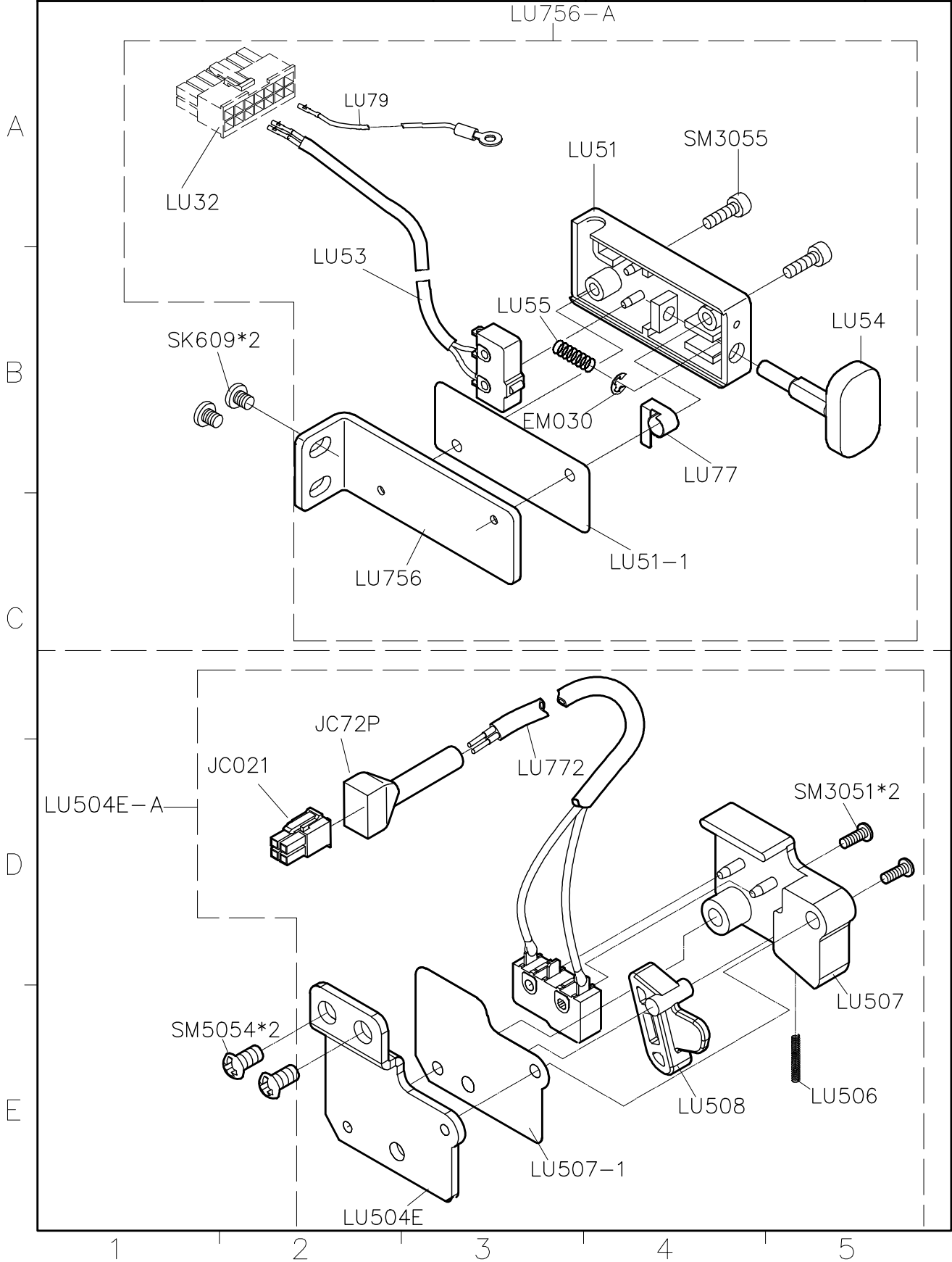
2

3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LU		3/7
				Date
				2013/01/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LU		4/7
				Date
				2013/09/02

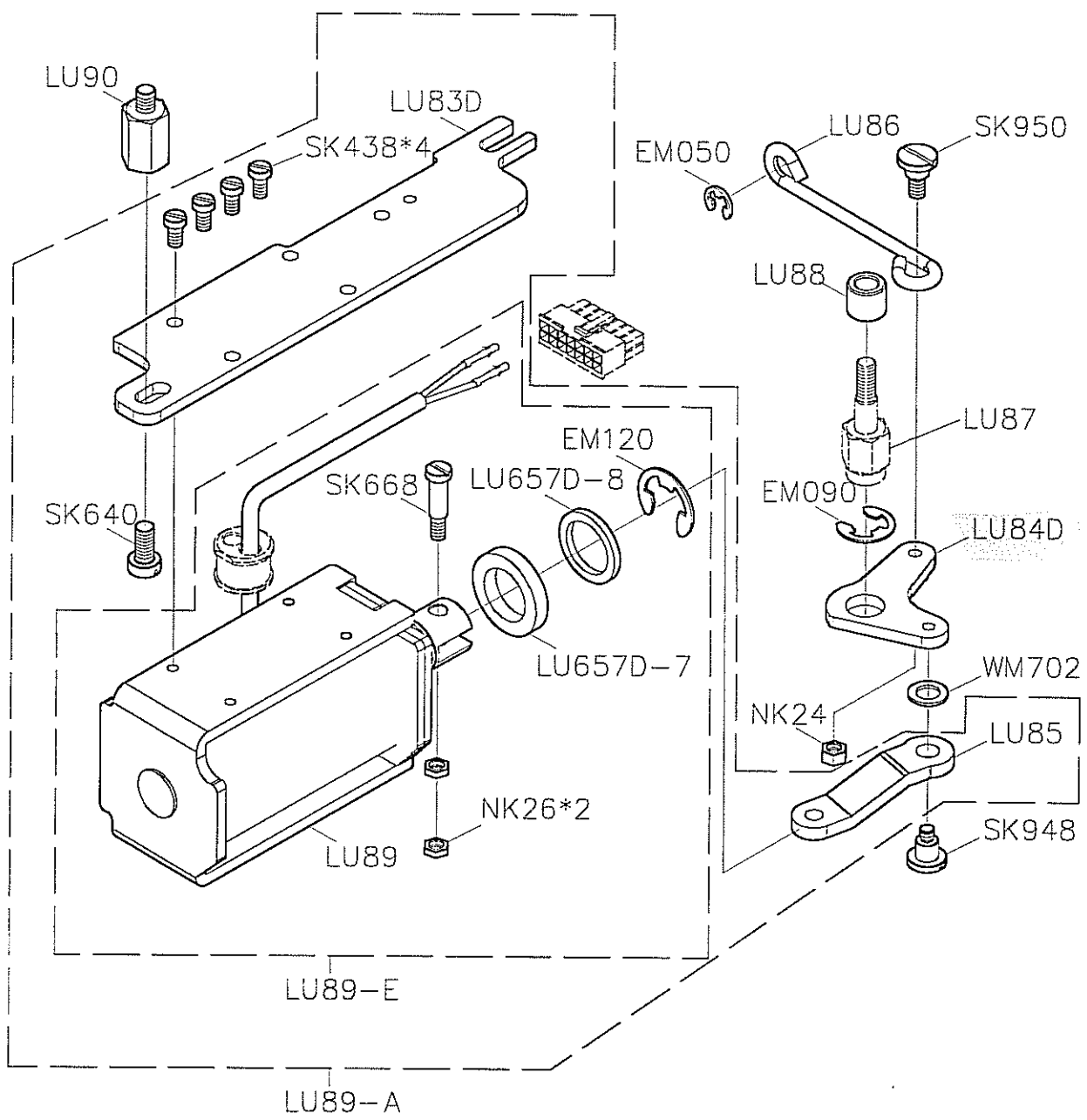
A

B

C

D

E



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LU	#:Use for NH1	5/7
				Date
				2013/01/01
#: LU64D-A1 LU64F-A1	12345			

SIRUBA

PARTS LIST

Series

DL7000-NM1/NH1

Parts Group

LU

Subclass / Remark

Page

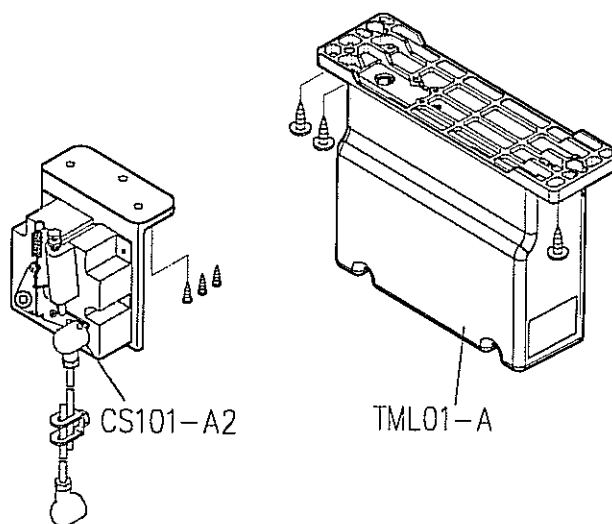
6/7

Date

2013/09/13

A

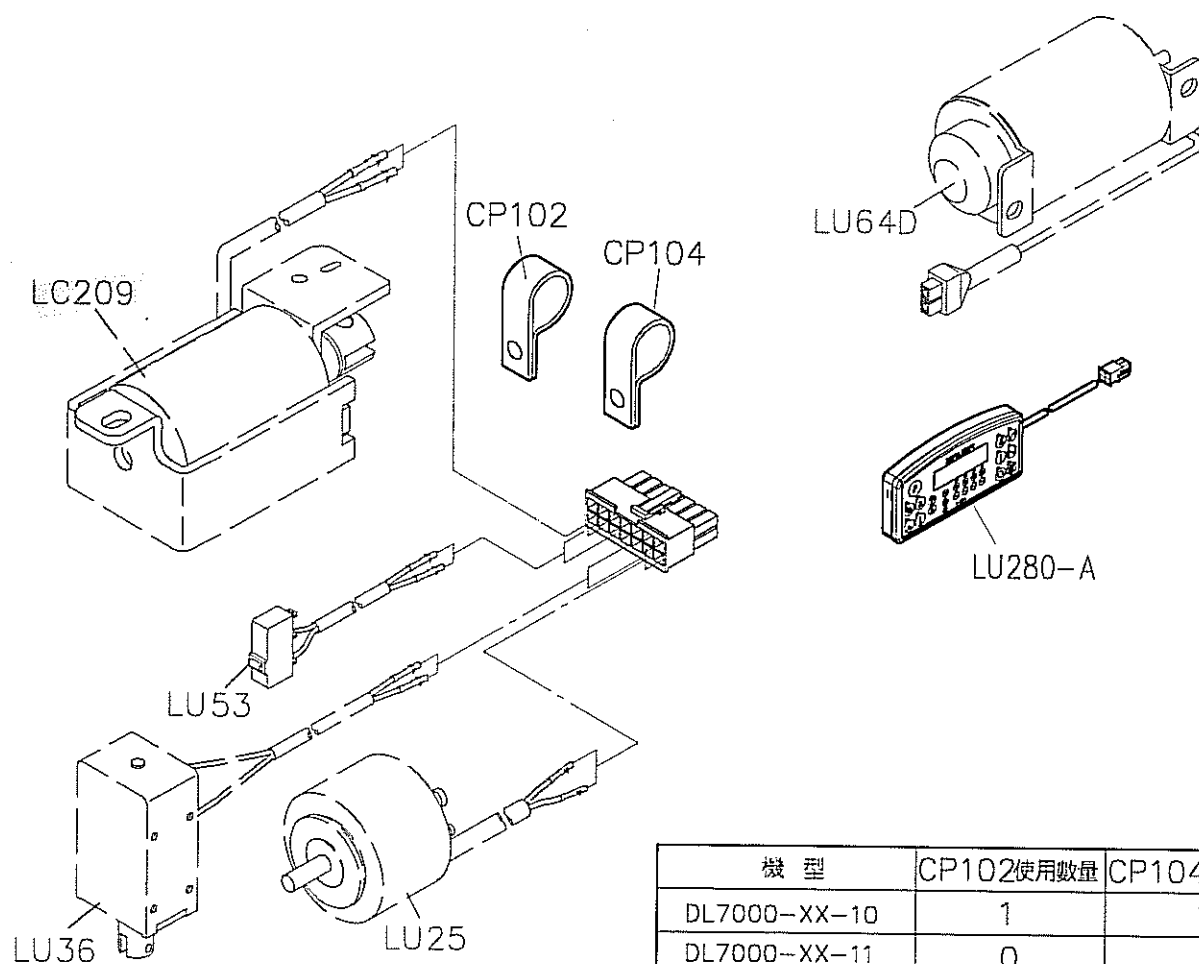
B



C

D

E



機 型	CP102使用数量	CP104使用数量
DL7000-XX-10	1	1
DL7000-XX-11	0	2
DL7000-XX-12	1	1
DL7000-XX-13	0	2

1

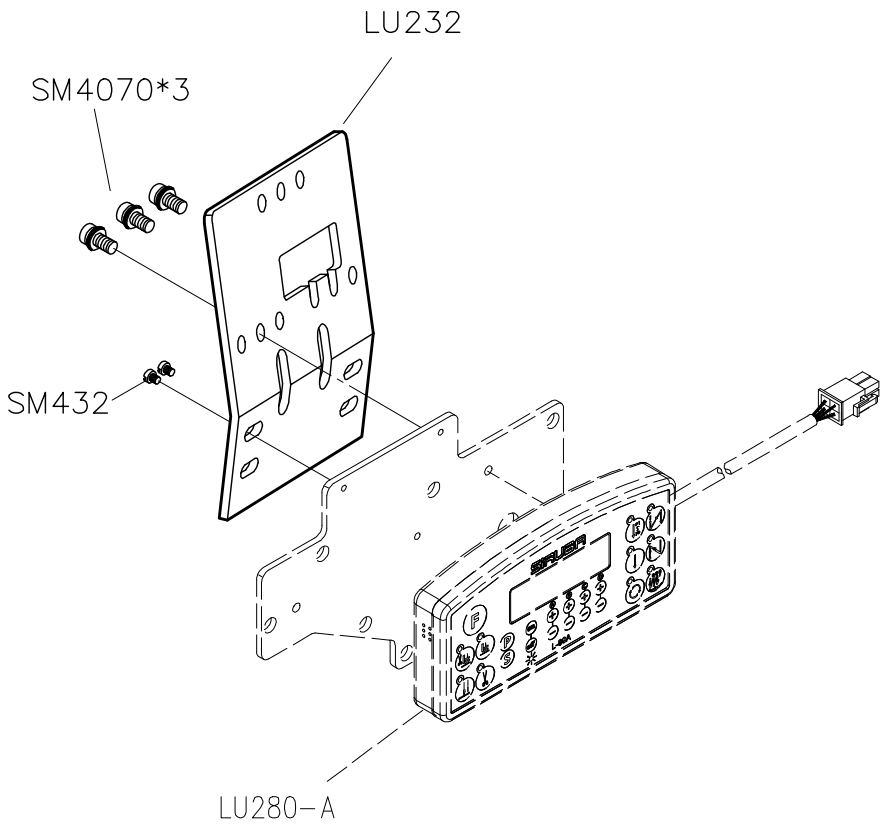
2

3

4

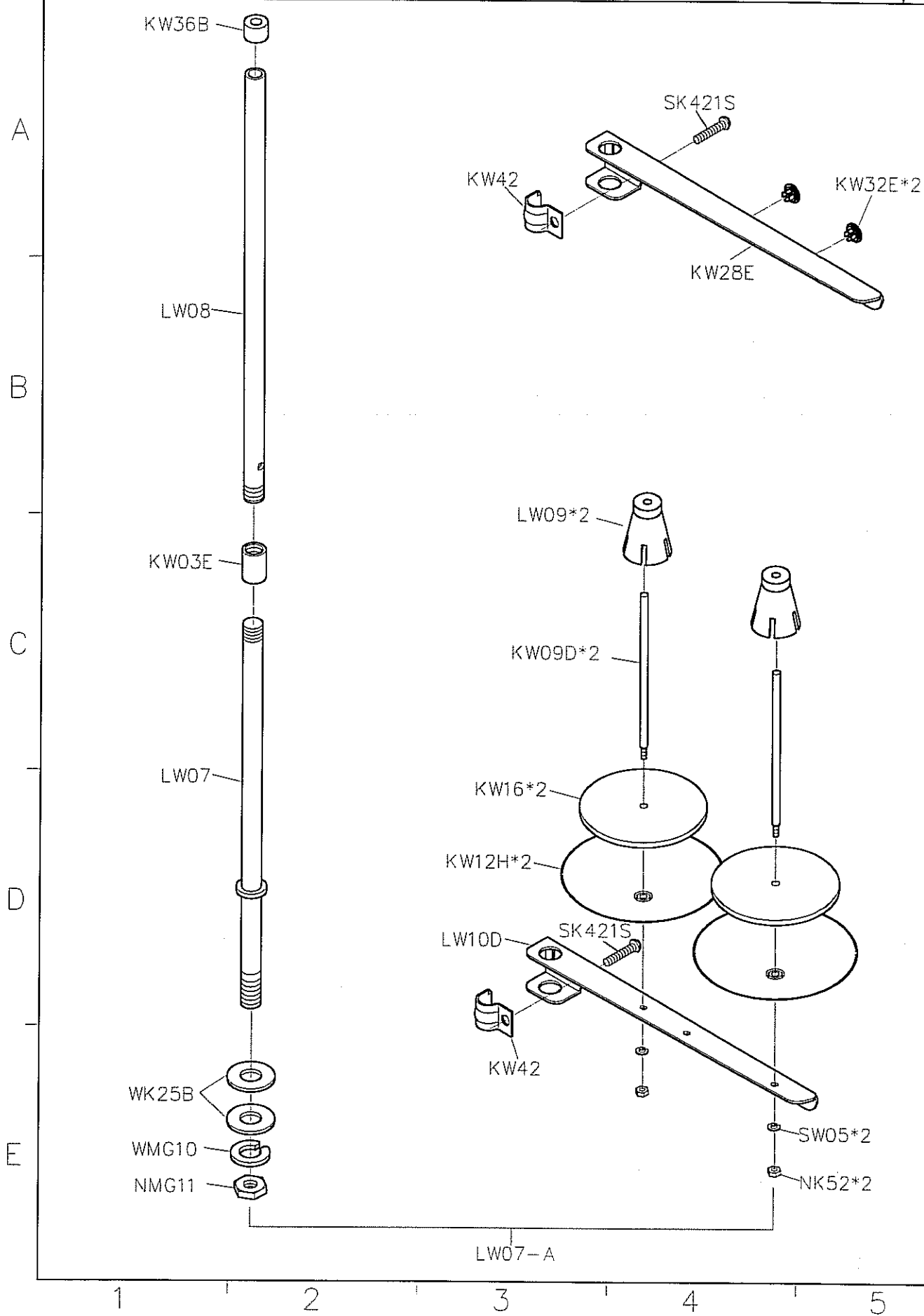
5

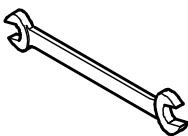
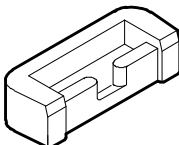
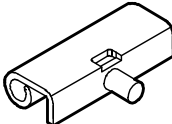
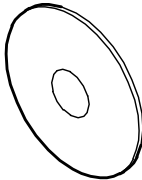
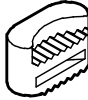
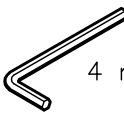
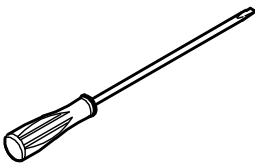
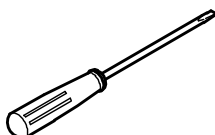
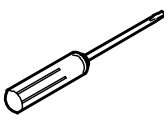
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LU		7/7
				Date
				2013/01/01



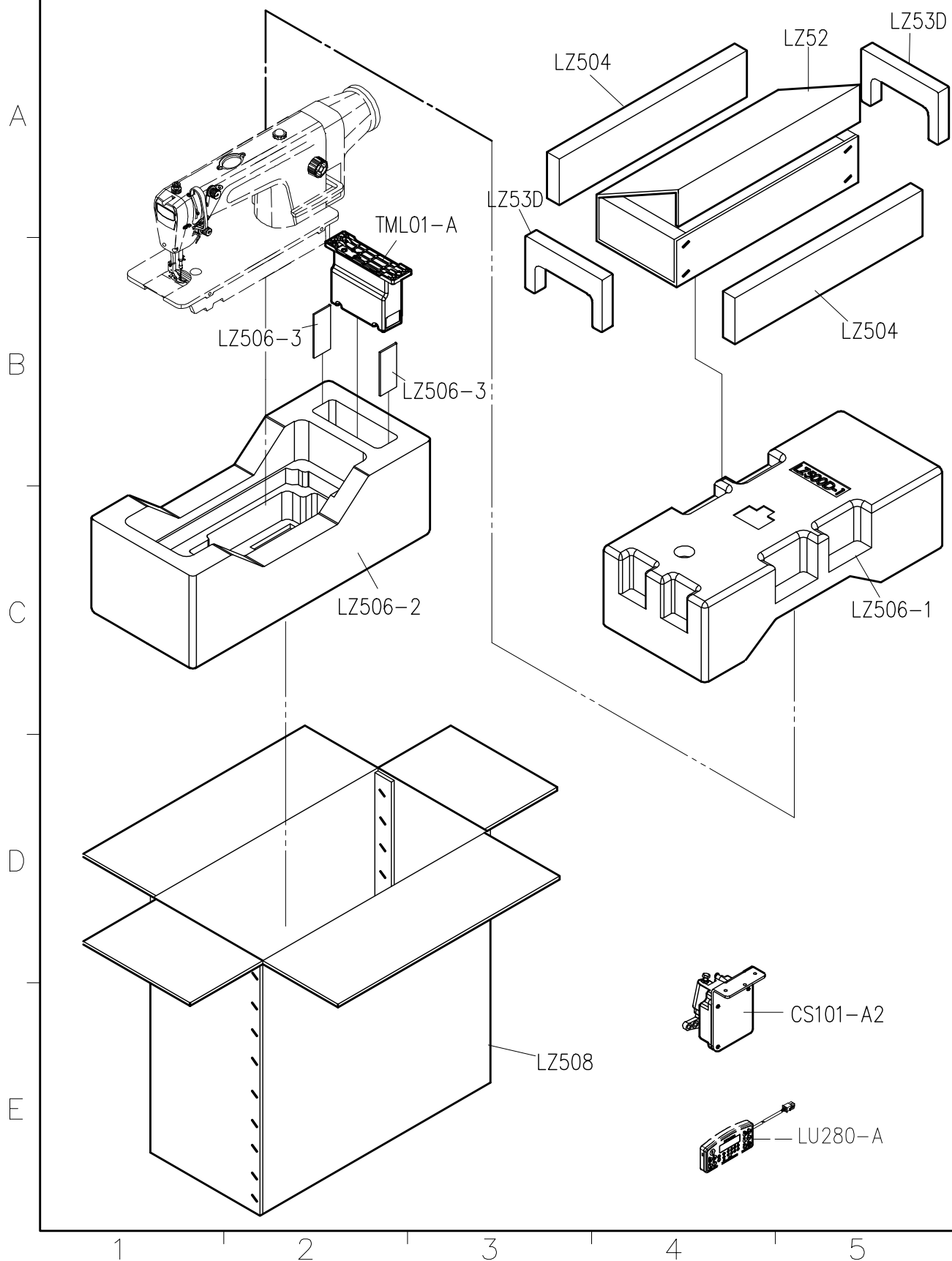
代碼 NO.	操作面板 Control Panel	代碼 NO.	自動切線 Auto THREAD Trimmer	快速倒縫 Reverse Feeding	撥線桿 Wiper	自動抬押具 Auto Lifer
0	—	0	v	v	—	—
		1	v	v	V	—
		2	v	v	—	v
		3	v	v	v	v
1	LU280-A	0	v	v	—	—
		1	v	v	V	—
		2	v	v	—	v
		3	v	v	v	v

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LW		1/1
				Date
				2012/04/10



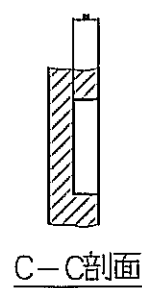
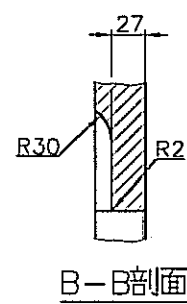
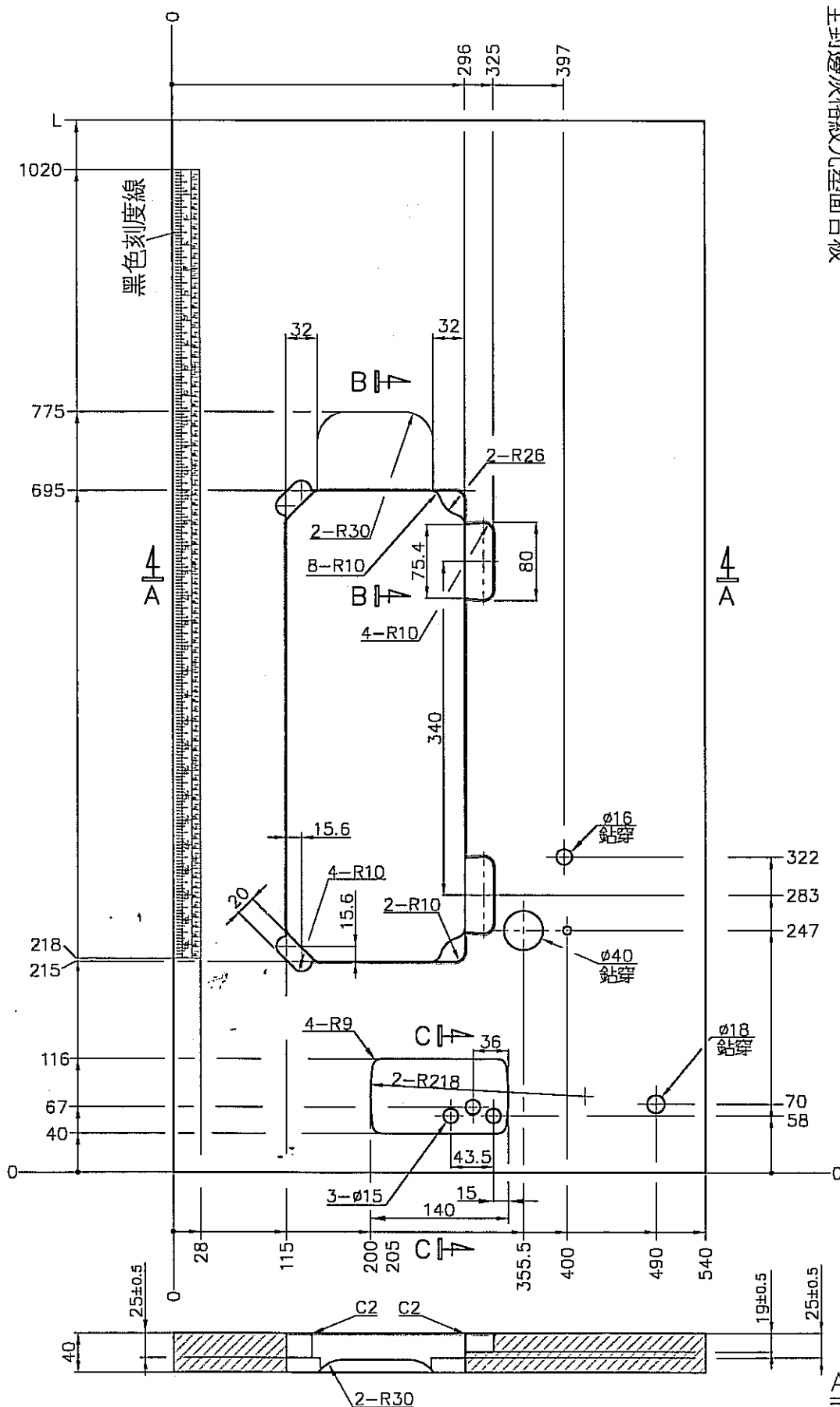
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LY		1/1
				Date
				2013/01/09
LY01	LY02	YM04*2	LY05*2	YM102*2
				
	G3XX	LY502K	LY37-A	YM103*2
				
針*2	LY38	MY12	KZ03*1	
		 4 mm		
LY33	LY34	LY35	KY201	
				
1	2	3	4	5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-NM1/NH1	LZ		1/1
				Date
				2013/01/01



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	DL7000	DL7000T-T1		Fully-submerged
				Date
				2013/03/10

單針高速直驅式平縫下乘式車板圖
TABLE CUT-OUT SEMI-SUBMERGED
單位/UNIT: mm
所有尺寸公差/DIFFERENCE: ± 2
DL7000T-T1-1070 長度(L): 1070 / 重量: 10kg $\pm 5\%$
DL7000T-T1 長度(L): 1200 / 重量: 11.4kg $\pm 5\%$
全封邊灰格紋光塑面台板



A-A剖面