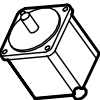


SIRUBA GAGE PARTS LIST	Series		Remark		Page	Date
	DL7000		L1/M1/H1		1 / 1	2013/01/01

DL7000-L1/M1/H1規格件表 CONVERSION CHART

											
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL	MOTOR
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	手輪	馬達
DL7000-L1-10 ~ DL7000-L1-13	薄布料	LU280-A	E701	D701	P721	G121	G202	G303	DAX1#9	LH500-E	T50D8S11
DL7000-M1-10 ~ DL7000-M1-13	薄中布 至 厚布料		E704	D701	P701	G121	G202	G303	DBX1#14		
DL7000-M1A-10 ~ DL7000-M1A-13	厚布料		E704D	D702	P701	G121	G202	G303	DBX1#14		
DL7000-H1-10 ~ DL7000-H1-13	厚布料		E711	D711	P711	G122J	G202	G303	DBX1#21		
DL7000-H1A-10 ~ DL7000-H1A-13			E711D	D711D	P711D	G122J	G202	G303	DBX1#21		

SIRUBA

MODEL COMPARE LIST

Series

L918U/DL918/DL7000

Remark

-L1/M1/H1/HM1

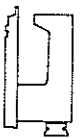
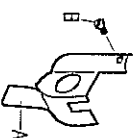
Page

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Date

2013/06/10

L918U/DL918/DL7000 型別件表

									
MODEL	SUB-CLASS	NEEDLE BAR	FIXED PIN	HOOK FIXER	COVER	THREAD TAKE UP LEVER	CRANK SHAFT	BUSING	THREAD GUIDE
機 型	規 格	針棒	固定銷	旋梭定位板	護蓋	天 秤	曲 軸	襯套	導線環片
L1	薄布料		LC13		A LG01 B SK219	LG13	LG215	LG07	LG09
HM1	薄布料 ~ 中厚料	LG04	LC613	LE14D	A LG01 B SK501	LG113	LG615	LG107	LG109
M1	中厚料		LC13		A LG01 B SK219	LG13	LG15	—	—
H1	中厚料 ~ 厚布料	LG104	LC613	LE614D	A LG101 B SK501	LG113	LG615	LG107	LG109

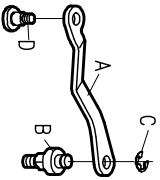
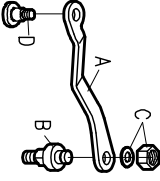
L918U/DL918/DL7000

-L1/M1/H1/HM1

3 / 4

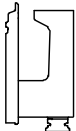
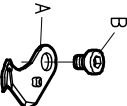
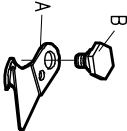
2013/01/01

L918U/DL918/DL7000 型別件表

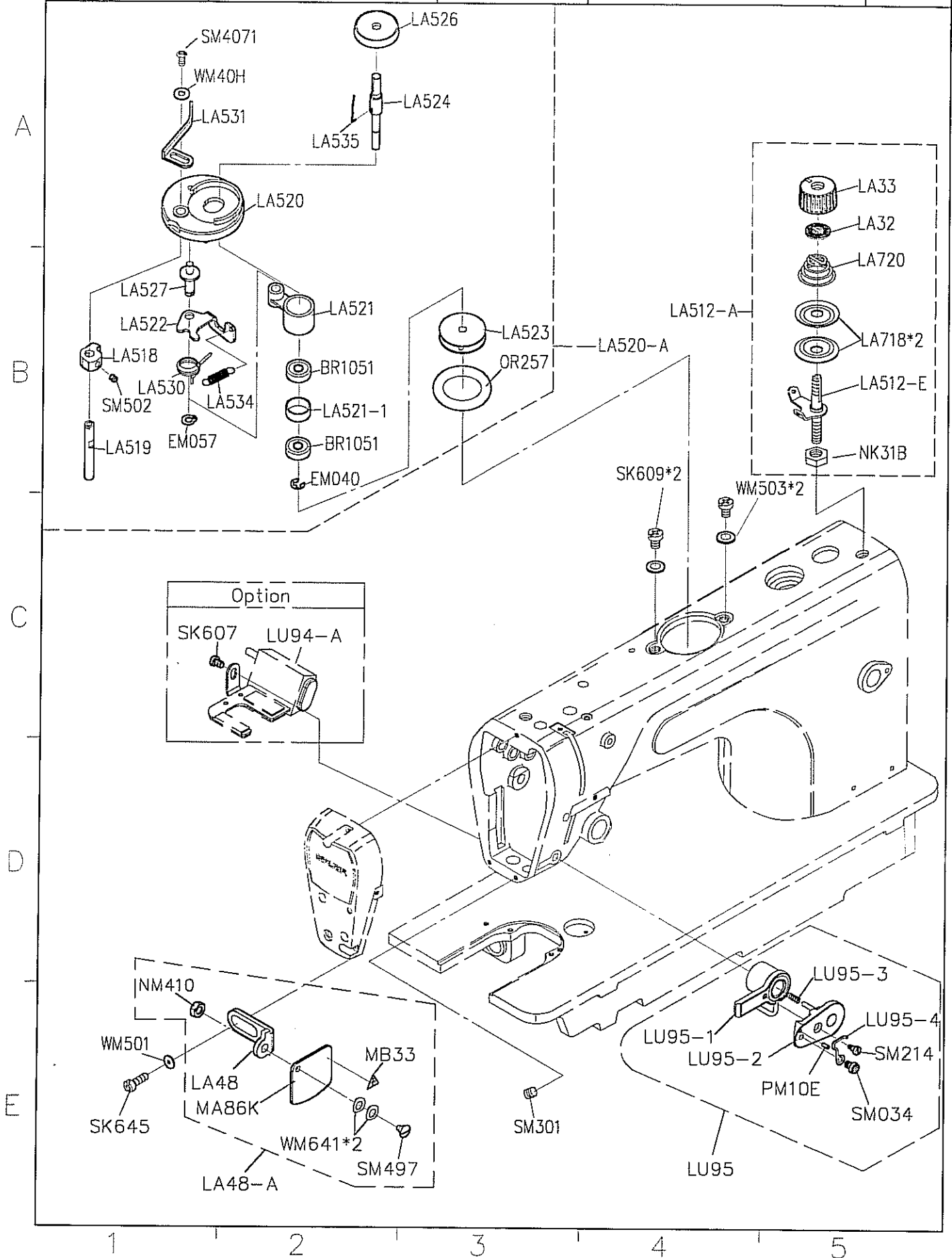
									
MODEL	SUB-CLASS	TRIMMER SOLENOID	MOVABLE KINFE	SOLENOID BRACKET	PRESSER PLATE	FIXED PLATE	FIXED PLATE	CONNECTING ROD	CONNECTING ROD
機 型	規 格	切線電磁閥	轉子連桿	電磁閥座	押板	固定刀	固定片	連桿	連桿
L1	薄布料	LU25	LU18	LU26	LU04	LU05	LU28	A LU15	—
								B SK662	
								C EM050	
								D SK664	
HM1	薄布料 ～ 中厚料	LU25	LU18	LU26	LU04	LU05	LU28	A LU15	—
								B SK662	
								C EM050	
								D SK664	
M1	中厚料 ～ 厚布料	LU25	LU18	LU26	LU04	LU05	LU28	A LU15	—
								B SK662	
								C EM050	
								D SK664	
H1	中厚料 ～ 厚布料	LU25	LU18	LU26	LU04	LU05	LU28	A LU15	—
								B SK662	
								C EM050	
								D SK664	

SIRUBA MODEL COMPARE LIST	Series		Remark		Page	Date
	L918U/DL918/DL7000		-L1/M1/H1/HM1		4 / 4	2013/01/01

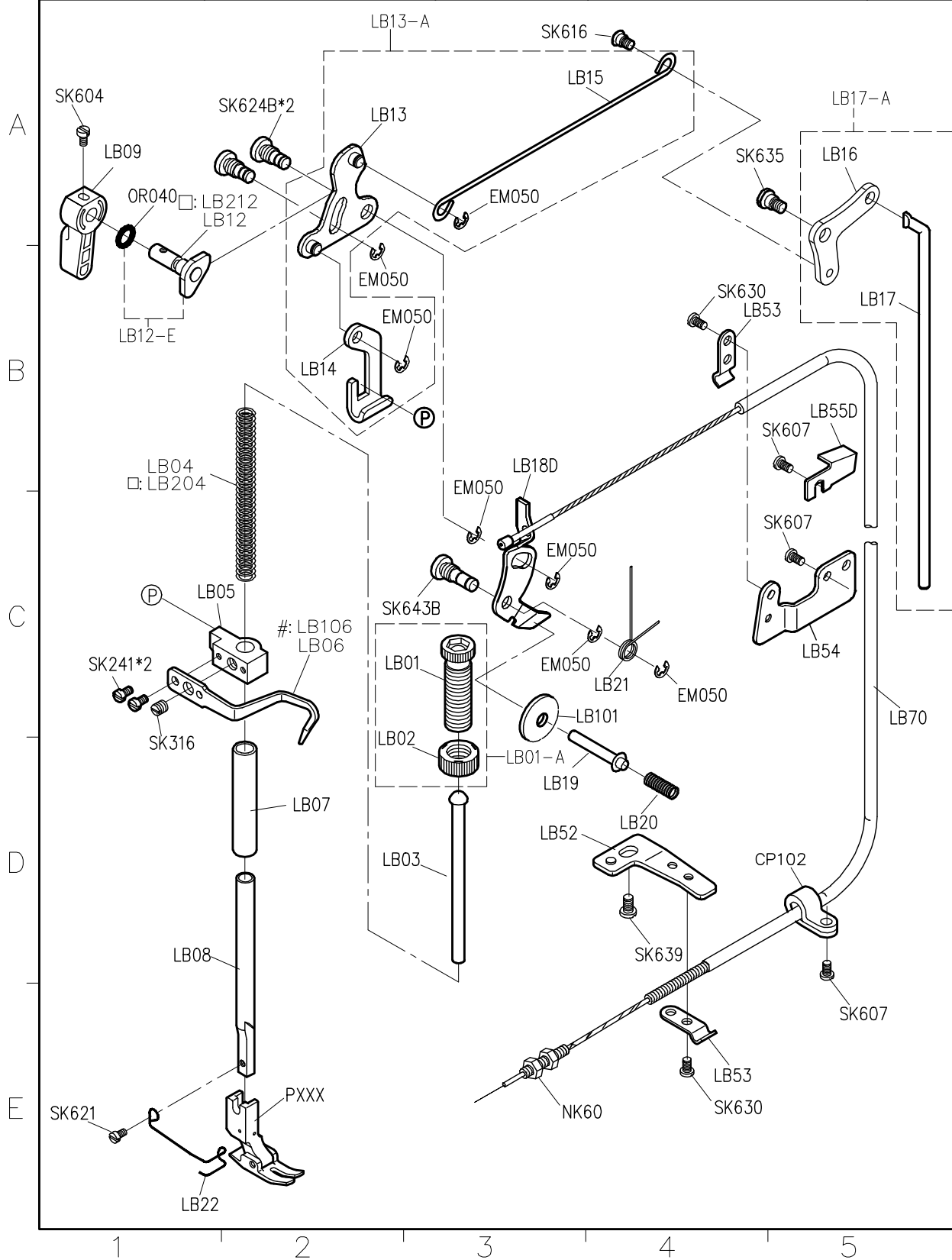
L918U/DL918/DL7000 型別件表

									
MODEL	SUB-CLASS	MOVABLE KNIFE	MOVABLE KNIFE	MOVABLE KNIFE CONNECTING ROD	MOVABLE KNIFE CONNECTING ROD	PRESSER PLATE			
機 型	規 格	活動刀	活動刀	活動刀連桿	活動刀連桿	刀座			
L1	薄布料	A	LU02	—	—	LU03			
		B	SK660						
HM1	薄布料 ~ 中厚料	A	LU02	LU01	—	LU03			
		B	SK660						
M1	中厚料 ~ 厚布料	A	LU02	—	—	LU03			
		B	SK660						
H1	中厚料 ~ 厚布料		A	LU602	—	LU601	LU603		
			B	SK683					

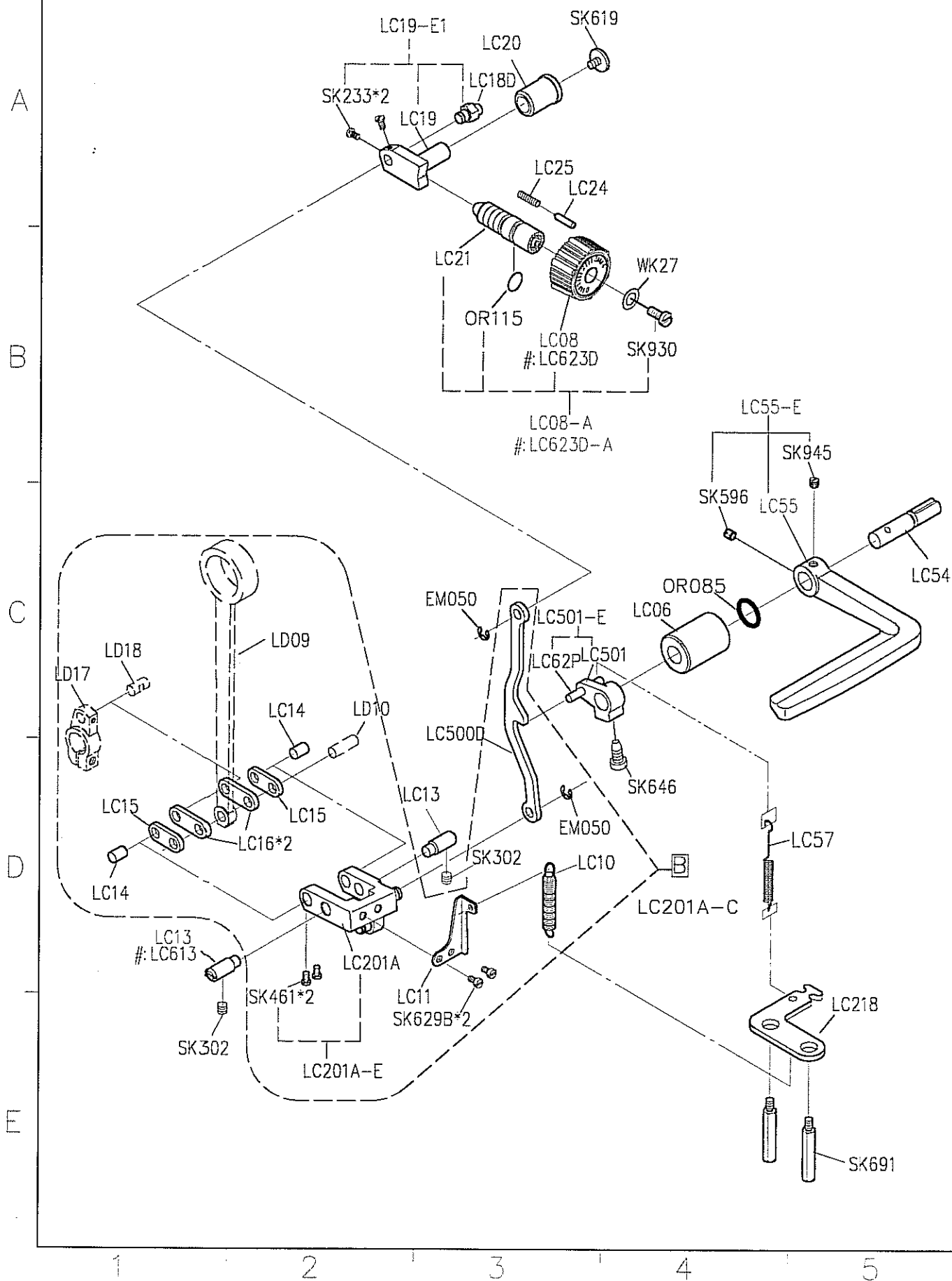
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LA		2/2
				Date
				2013/11/15



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LB	#:Use for H1 □:Use for L1	1/1
				Date
				2012/12/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LC	#:Use for H1	1/2
				Date
				2013/09/13



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LC		2/2
				Date
				2013/09/13

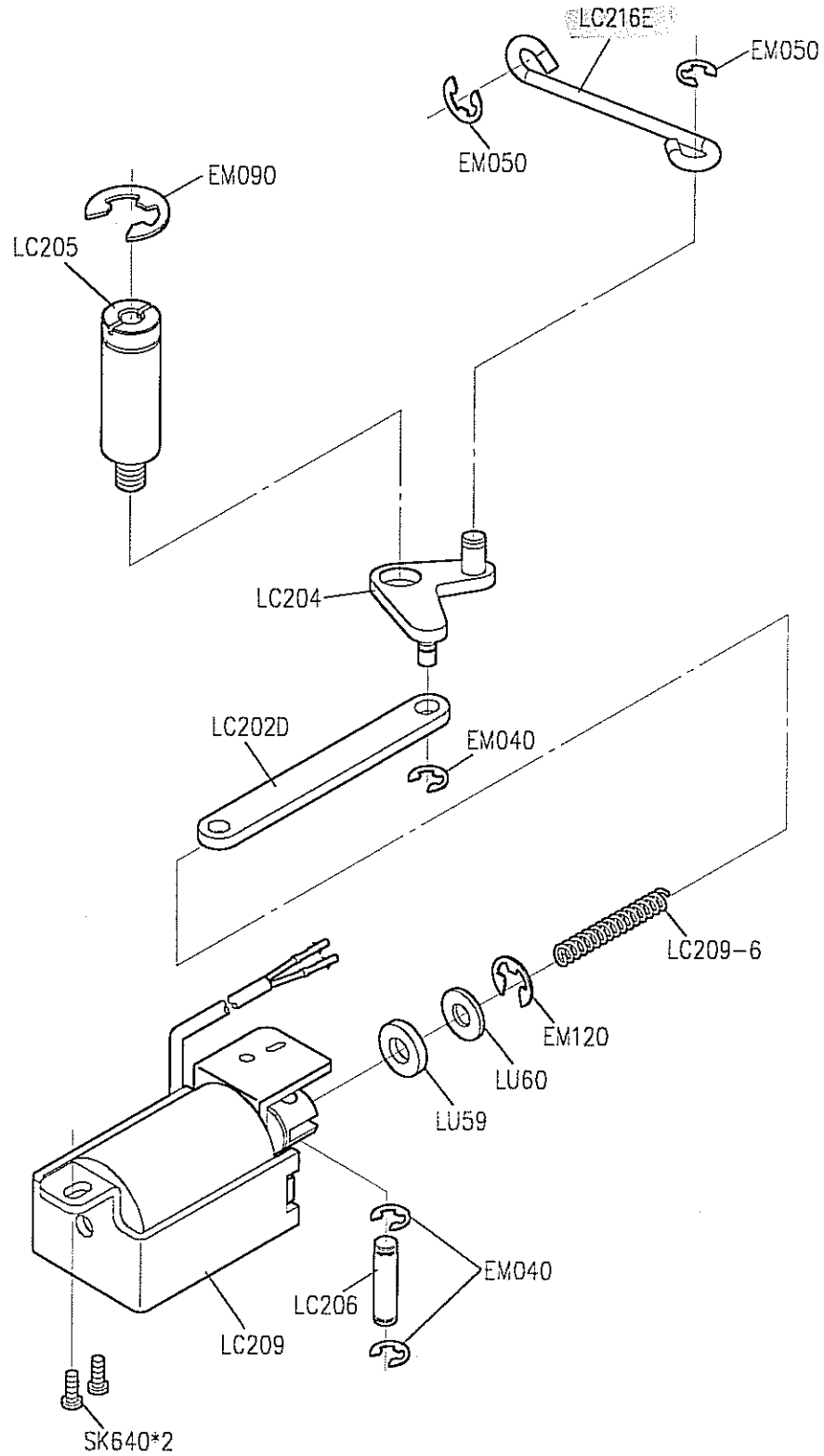
A

B

C

D

E



1

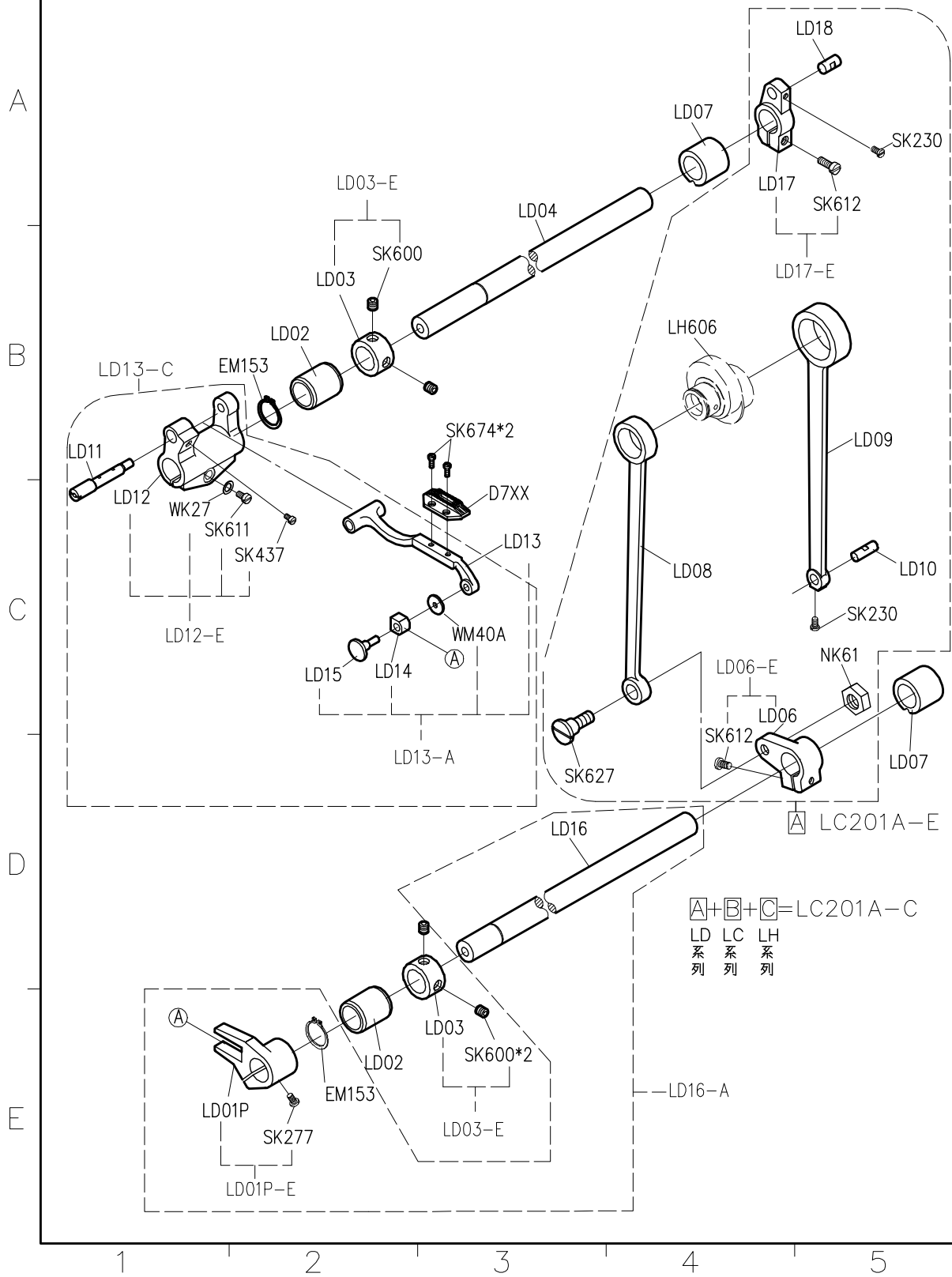
2

3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LD		1/1
				Date
				2012/12/01



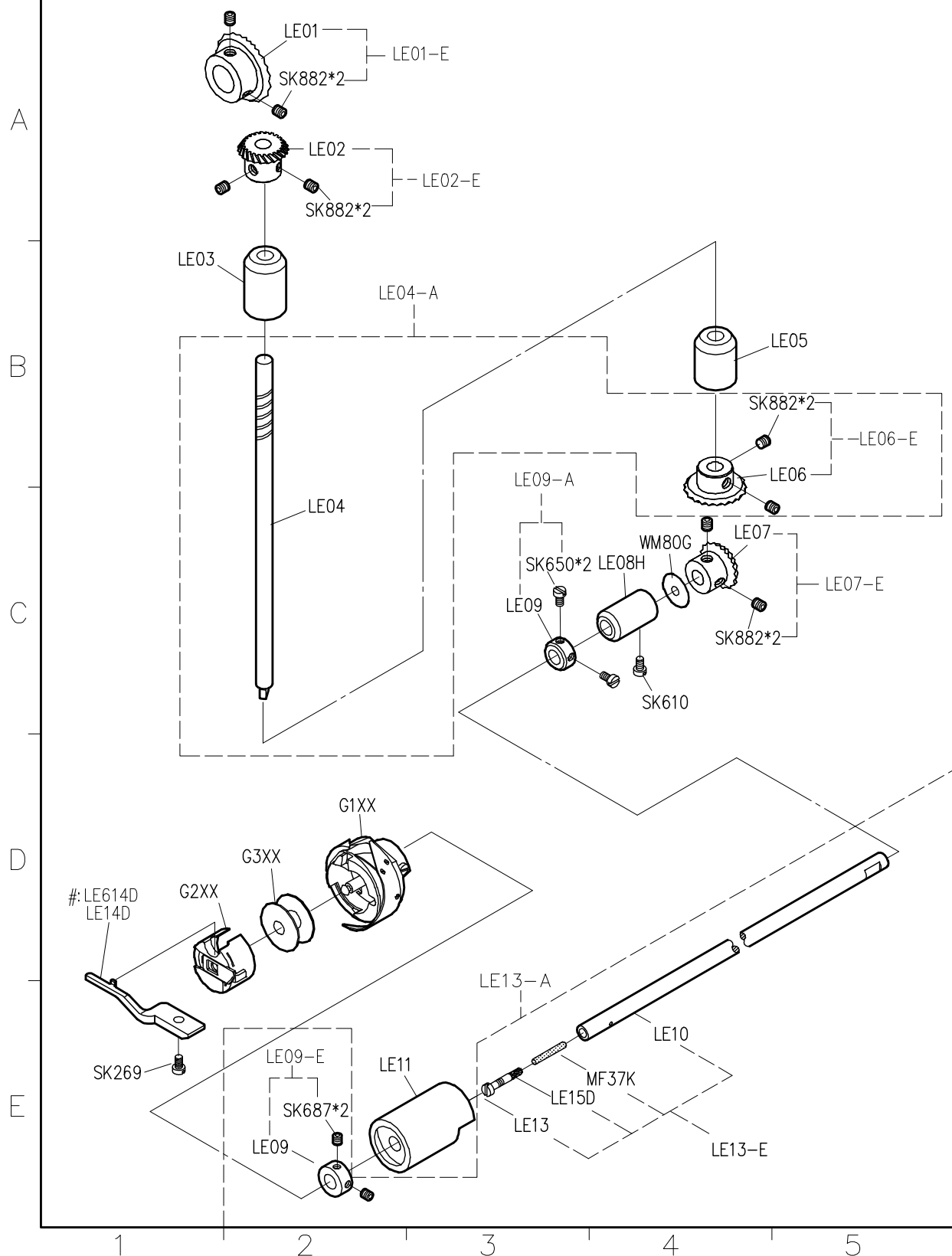
SIRUBA
PARTS LIST

Series
DL7000-M1/H1

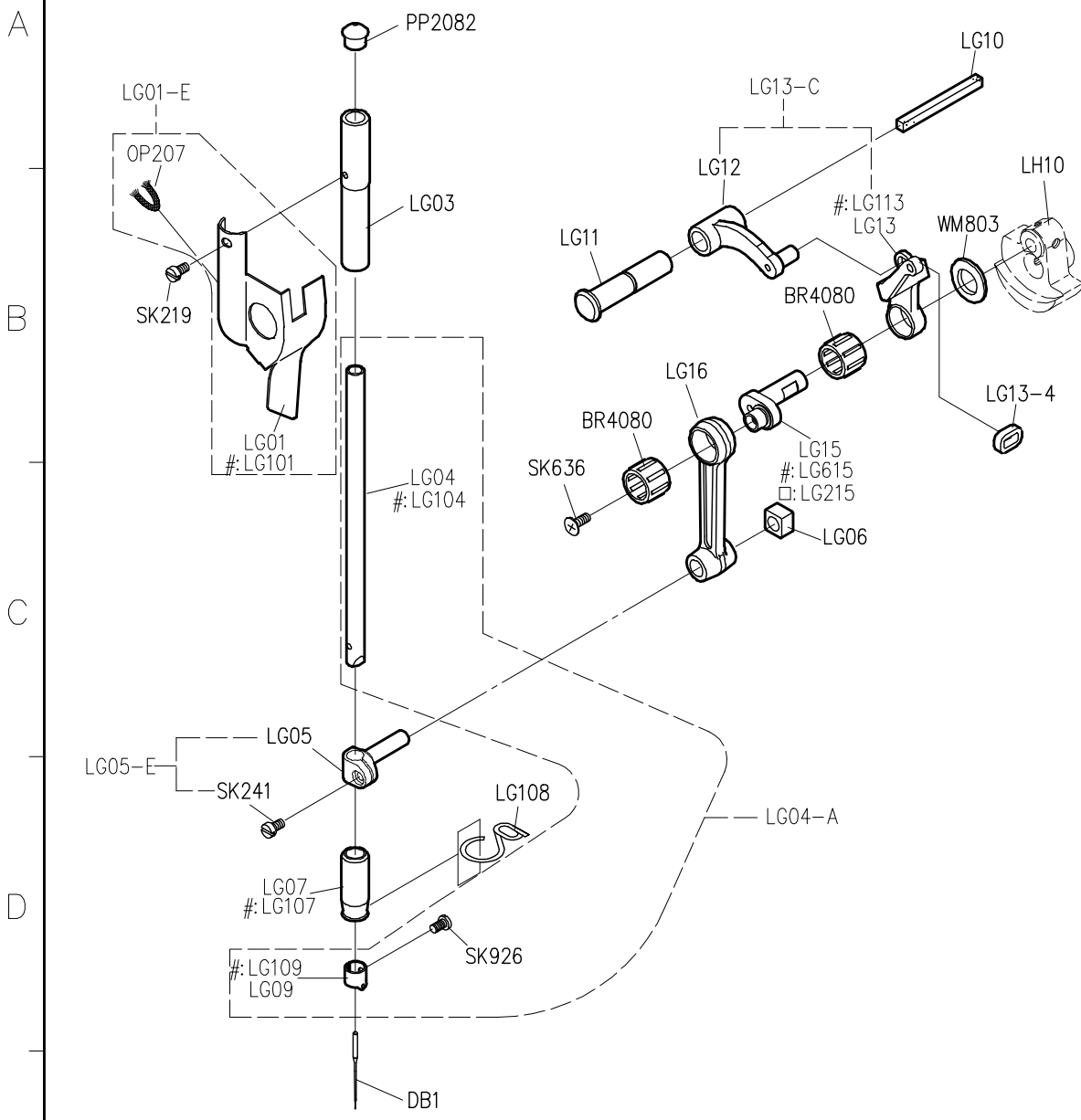
Parts Group
LE

Subclass / Remark
#:Use for H1
□:Use for L1

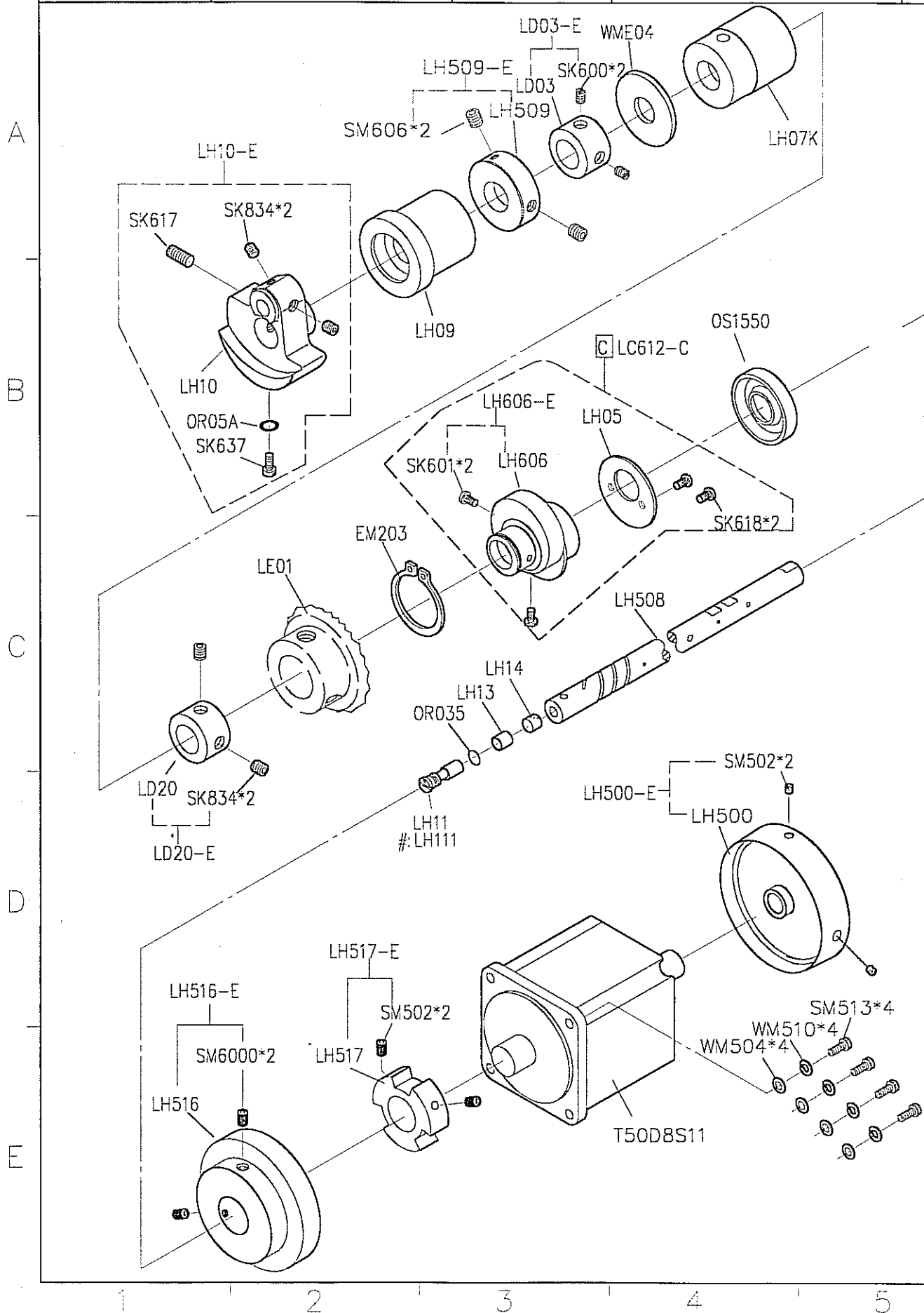
Page
1/1
Date
2013/01/10



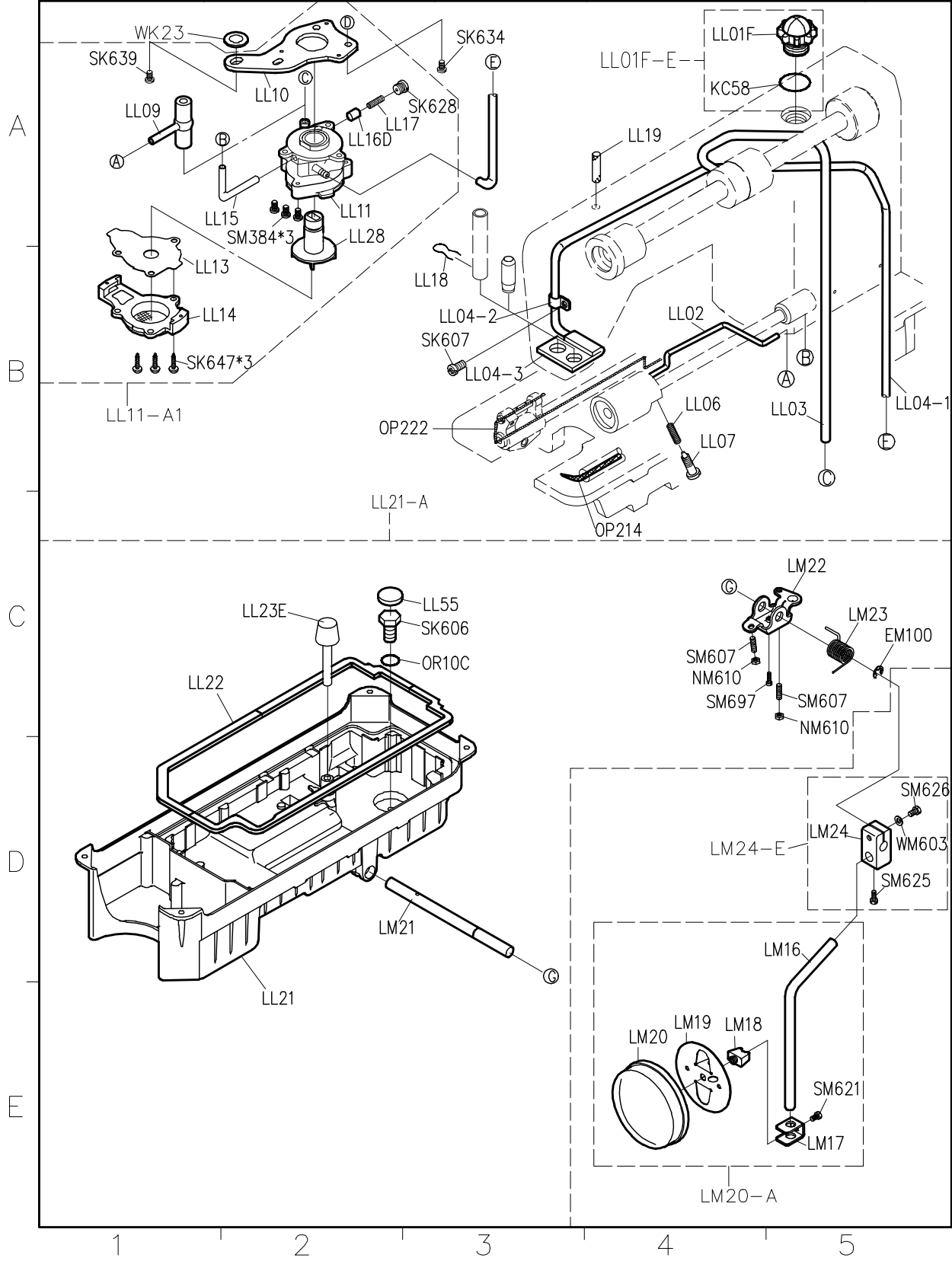
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LG	#:Use for H1 □:Use for L1	1/1
				Date
				2012/12/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LH	#:Use for H1 □:Use for L1	1/1
				Date
				2013/08/12



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LL		1/1
				Date
				2012/12/01



SIRUBA

PARTS LIST

Series

DL7000-M1/H1

Parts Group

LU

Subclass / Remark

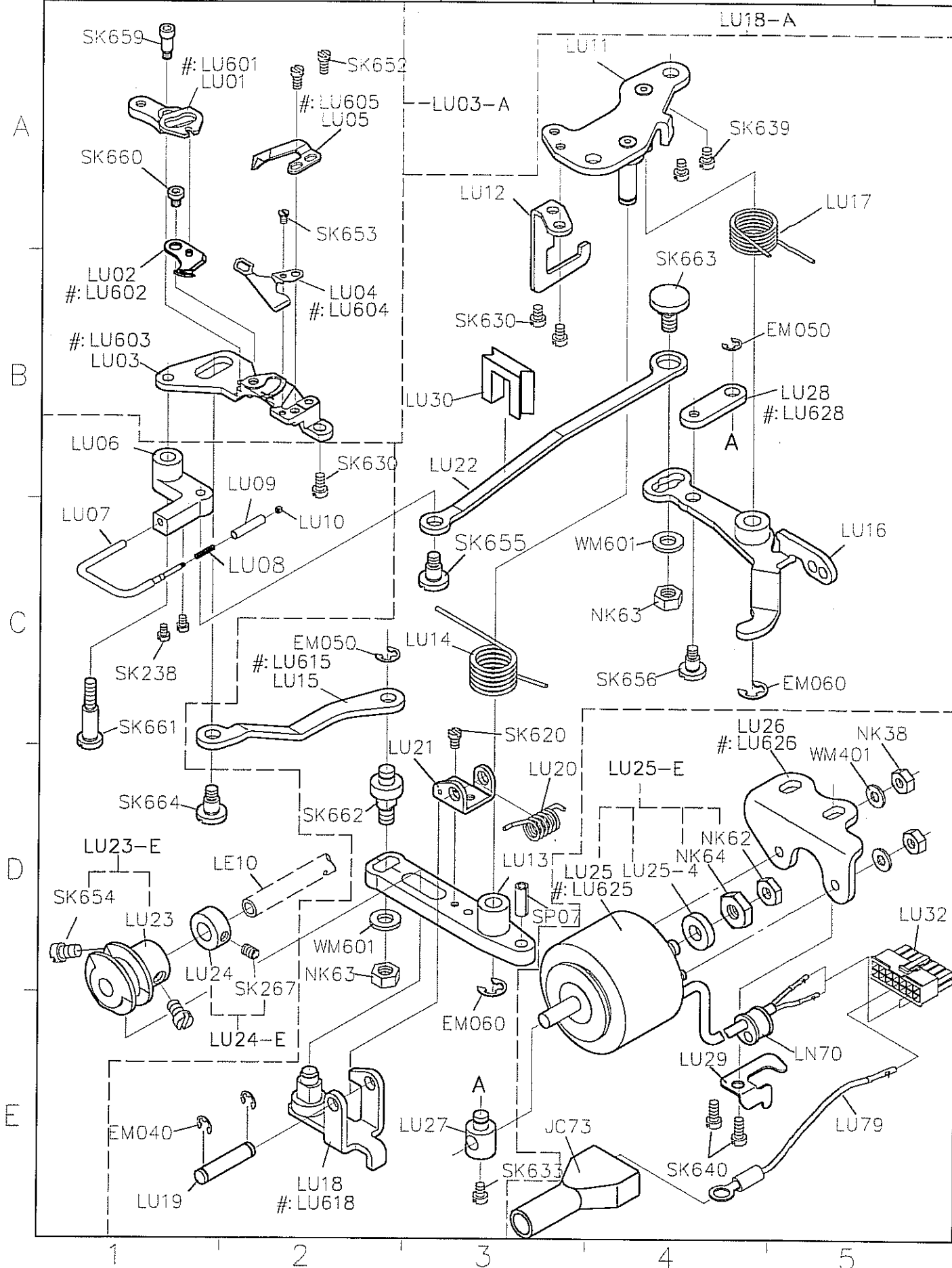
#: Use for H1
□: Use for L1

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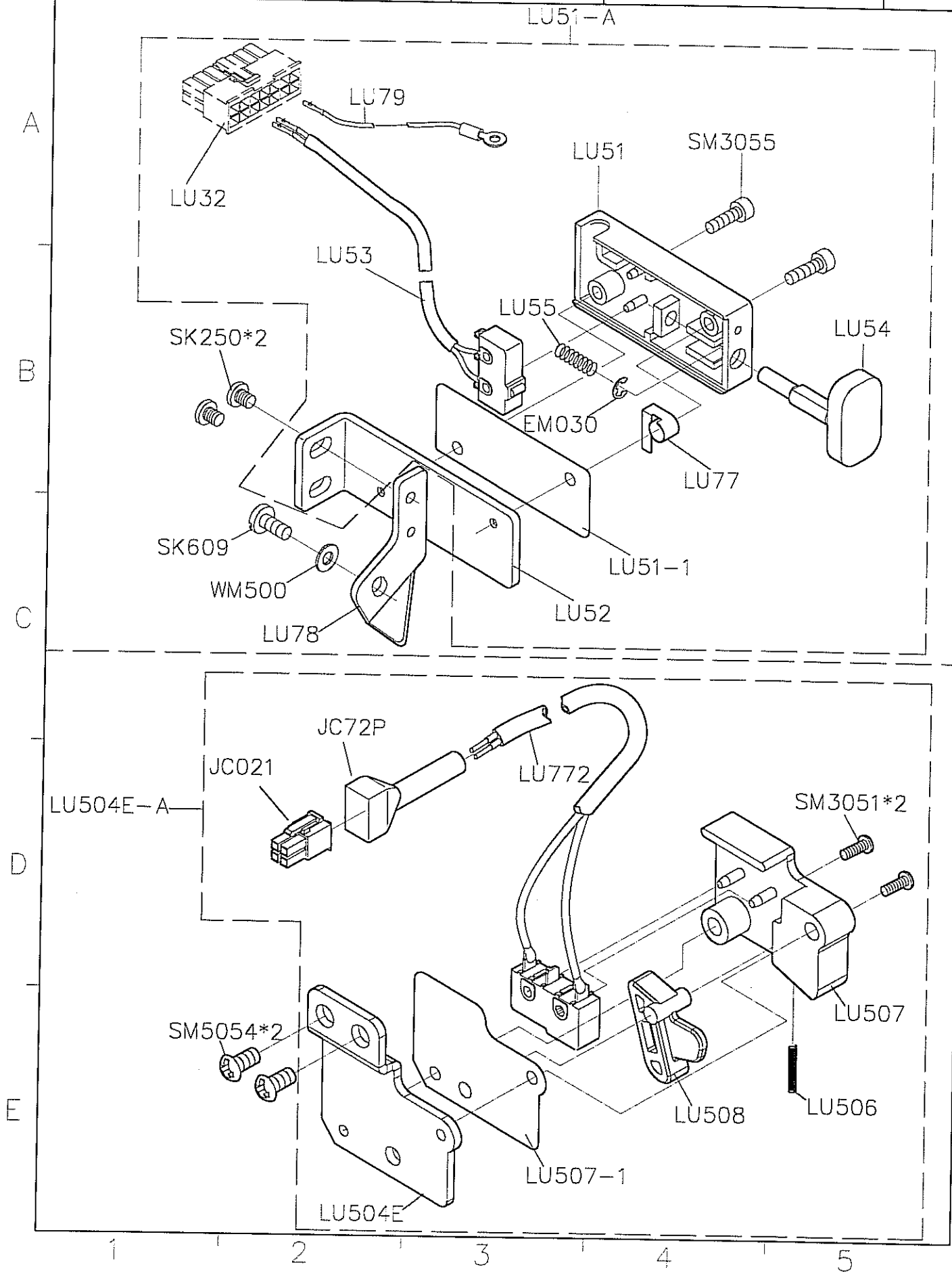
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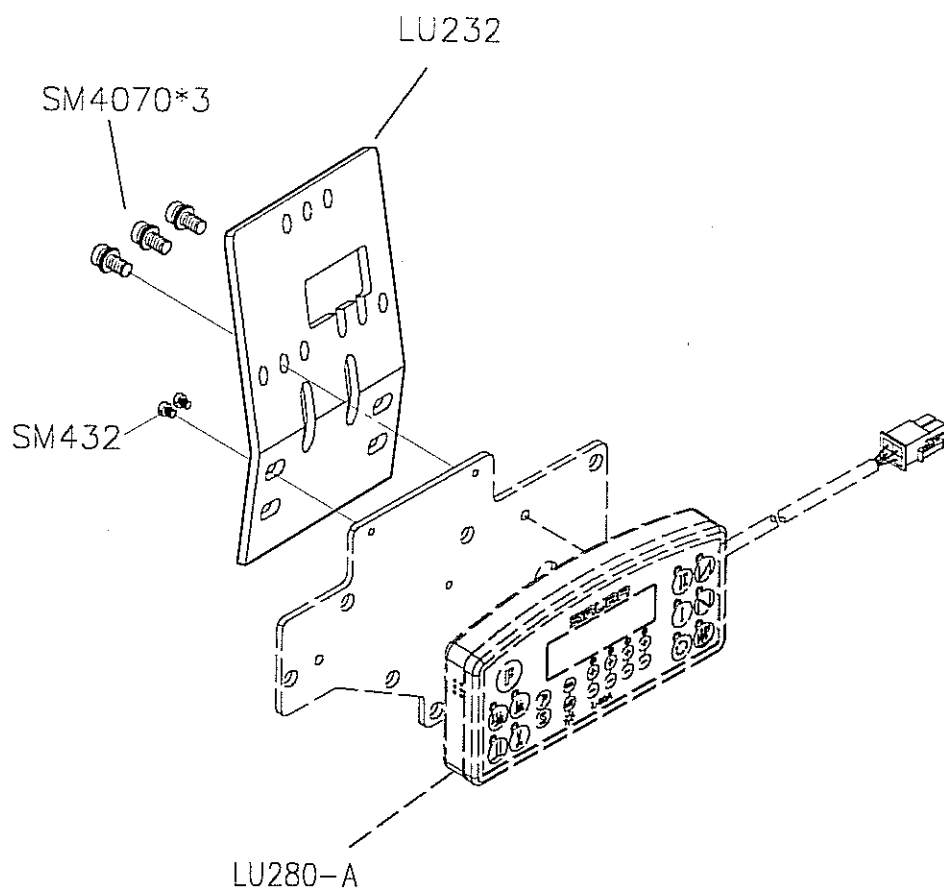
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2012/12/01



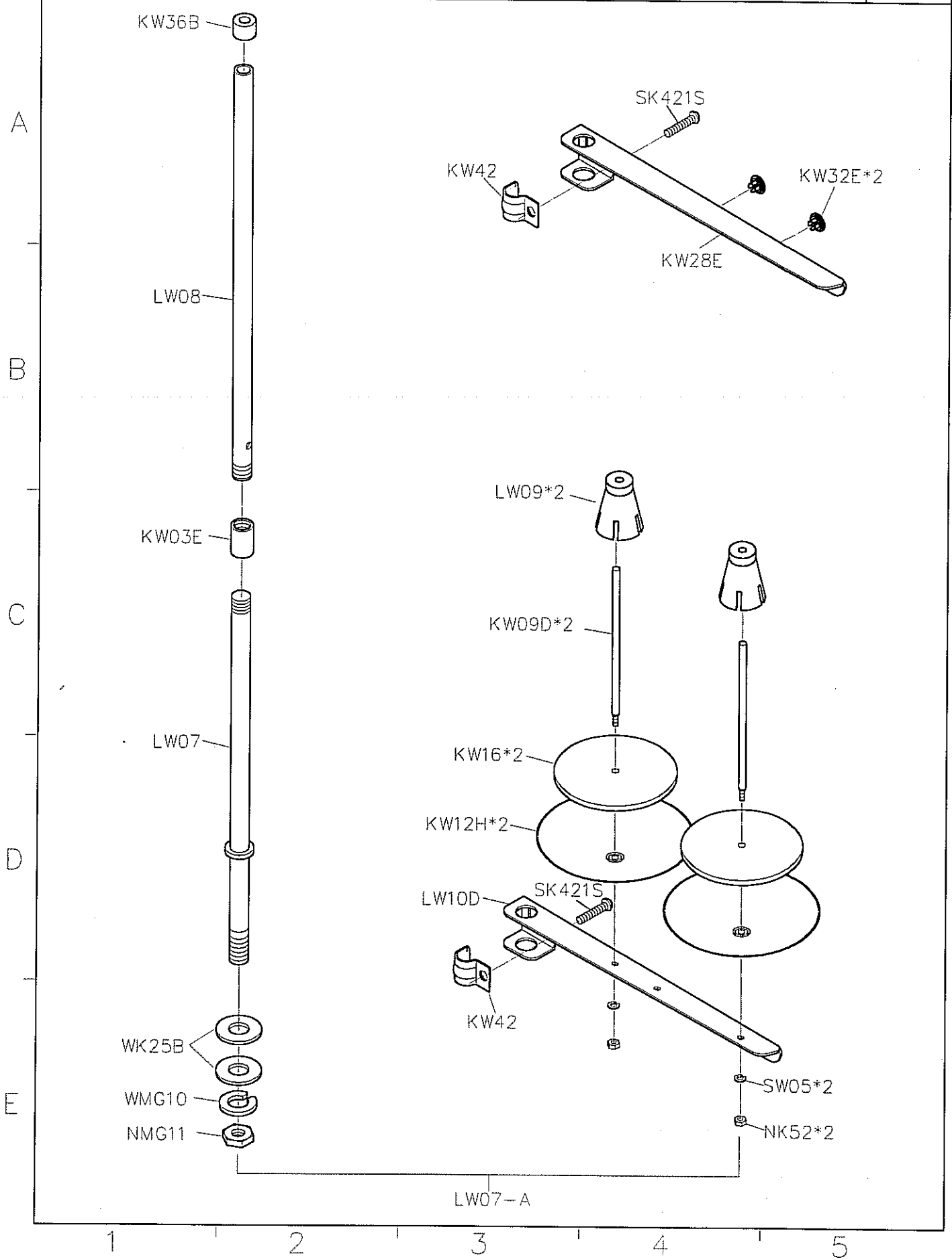
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LU		2/5
				Date
				2012/12/01





代碼 NO.	操作面板 Control Panel	代碼 NO.	自動切線 Auto THREAD Trimmer	快速倒縫 Reverse Feeding	撥線桿 Wiper	自動抬押具 Auto Lifer
1	LU280-A	0	v	v	—	—
		1	v	v	V	—
		2	v	v	—	v
		3	v	v	v	v

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LW		1/1
				Date
				2012/04/10



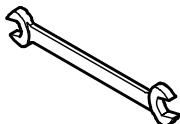
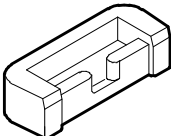
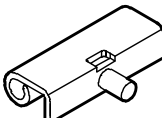
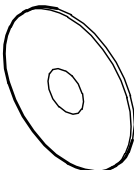
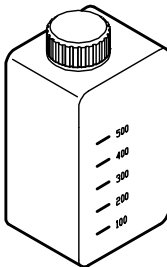
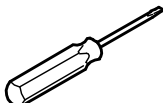
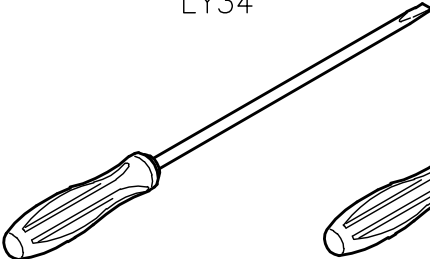
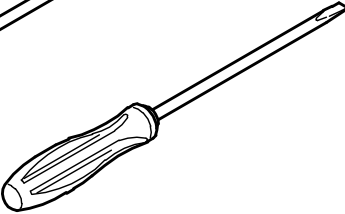
SIRUBA
PARTS LIST

Series
DL7000-M1/H1

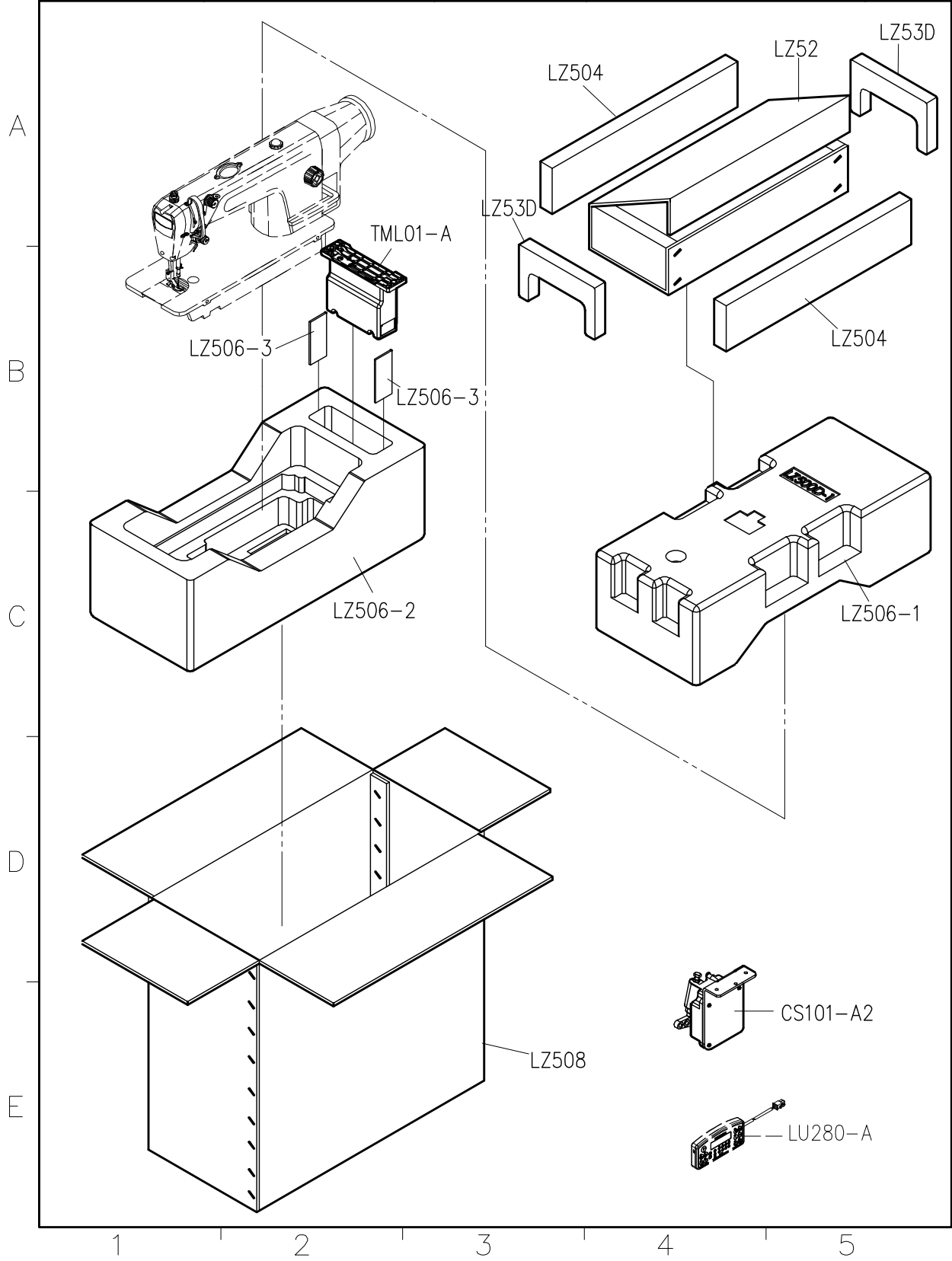
Parts Group
LY

Subclass / Remark

Page
1/1
Date
2012/12/09

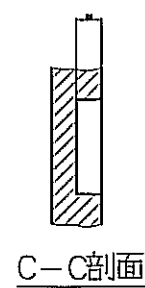
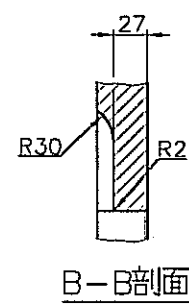
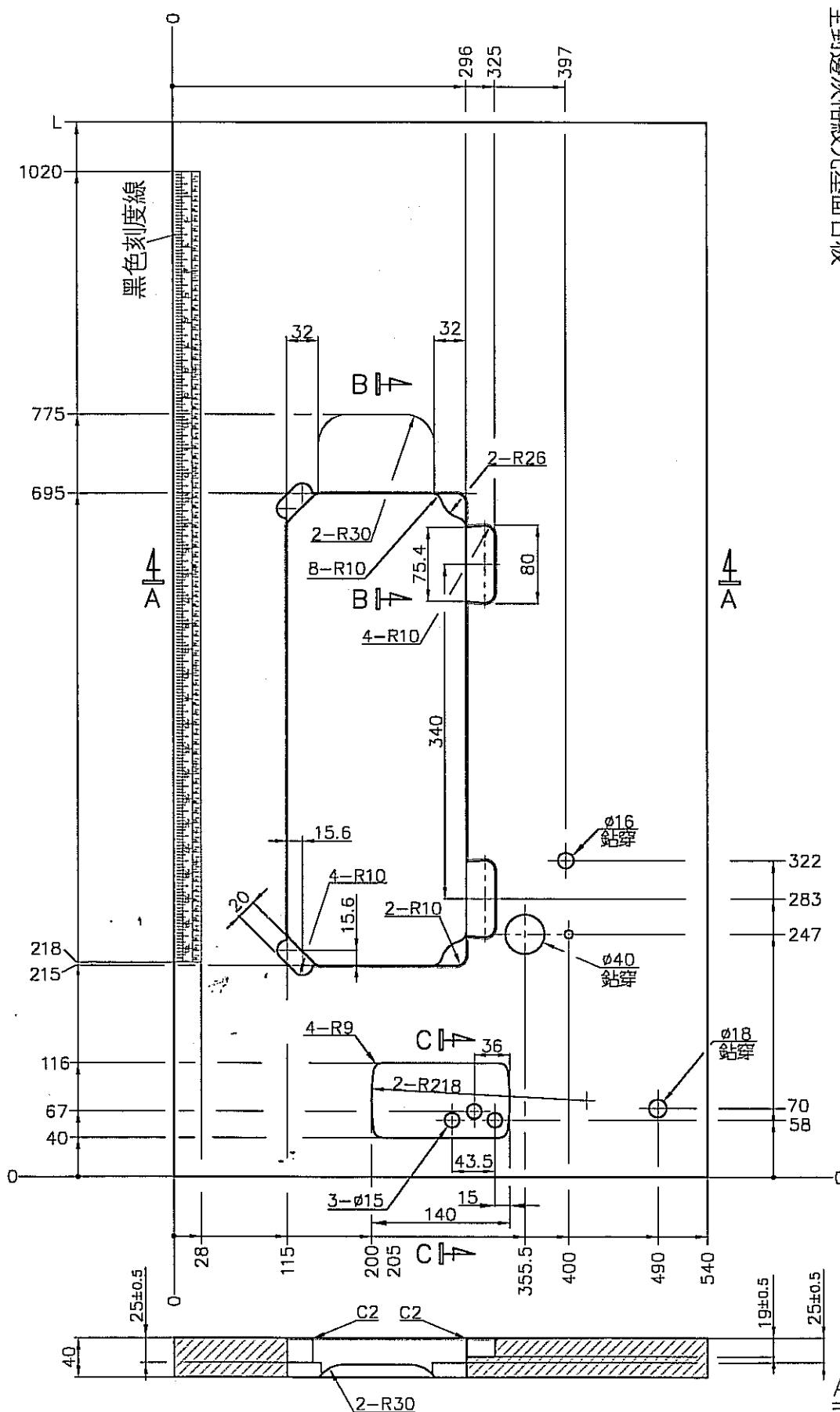
	LY01	LY02	YM04*2	LY05*2	YM102*2
A					
B	G3XX	LY502K	LY37-A	YM103*2	
					
C	針*2	LY38	MY12	KZ03*1	
					
D	LY33	LY34	LY35	KY201	
					
E					
	1	2	3	4	5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LZ		1/1
				Date
				2012/12/01



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	DL7000	DL7000T-T1		Fully-submerged
				Date
				2013/03/10

單針高速直驅式平縫下乘式車板圖
TABLE CUT-OUT SEMI-SUBMERGED
單位/UNIT: mm
所有尺寸公差/DIFFERENCE: ± 2
DL7000T-T1-1070 長度(L): 1070 / 重量: $10\text{kg} \pm 5\%$
DL7000T-T1 長度(L): 1200 / 重量: $11.4\text{kg} \pm 5\%$
全封邊灰格紋光塑面台板



A-A剖面