

Dear Members

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Here is an announcement as below.

Category	Information
No.	A20-005
Date	Feb/17/2020
To	ALL SERVICE DEPT. (for Technical Engineer)
Model	DDL-8000A
Title	How to connect the connectors of the cooling fan

Summary

【Overview】

- This technical memo informs you of the connecting method of the connectors when mounting the cooling fan to the DDL-8000A.

【Configuration diagram】

No.	Part No.	Part name	Qty.	Remarks
①	40229033	HAND_WHEEL	1	
②	40224915	OIL_SEAL	1	
③	40230011	COOLING_FAN(UNDER_COVER) KIT_8A	1	For one with AK (A set of ⑤, ⑦, ⑧ and ⑨)
④	40230006	COOLING_FAN(UNDER_COVER) KIT_8A	1	For one without AK (A set of ⑥, ⑦, ⑧ and ⑨)
⑤	40232956	UNDER_COVER_FAN_B_ASM.	(1)	For one with AK
⑥	40216379	UNDER_COVER_FAN_A_ASM.	(1)	For one without AK
⑦	40230005	FAN_MOTOR_COMP_8A	(1)	
⑧	SL4041091SC	SCREW M4 L=10	(2)	
⑨	40230535	RELAY_CABLE_ASSY	(1)	

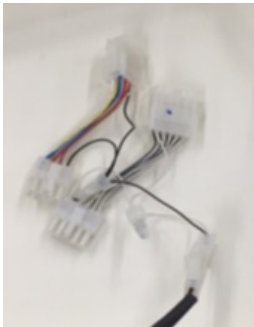

* Since there is no alternative part No. for the undercover assembly for CE (40223144), separately prepare four CE plates (40218924) for ③ and ④.

【Connecting method】

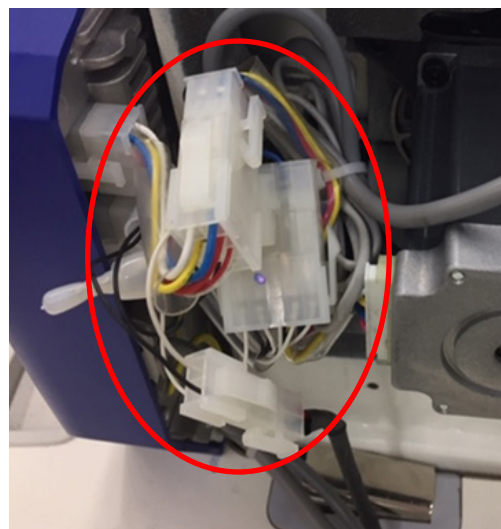
- See the next page.

【Connecting method】

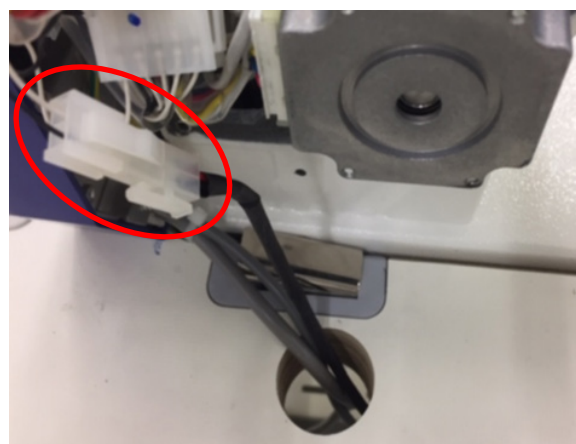
- Parts to be used: Prepare the following two parts.

Part No.	40230535	40230005
Part name	RELAY_CABLE_ASSY	FAN_MOTOR_COMP 8A
Shape		

1. Detach the AK cover and connect each connector (8P and 10P) of the relay cable assembly (40230535) as shown in the figure on the right.



2. Pass the cable of the fan motor component (40230005) through the hole of the table from under the table, and connect the connectors as shown in the figure on the right.



3. Attach the AK cover.
* When attaching the AK cover, be careful not to apply load to the cable.