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This product appearance, specifications are subject to change,  
Without notice, refer to the actual product!

BAOYU<sup>®</sup>

宝宇缝纫机

CREATE VALUE  
WITH TECHNOLOGY

用技术创造价值

浙江宝宇缝纫机股份有限公司

ZHEJIANG BAOYU SEWING MACHINE CO.,LTD.

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全球智能缝纫设备综合供应商

GLOBAL INTELLIGENT SEWING EQUIPMENT INTEGRATED SUPPLIERS



[www.chinabaoyu.com](http://www.chinabaoyu.com)

**BAOYU**<sup>®</sup>

**宝宇缝纫机**将以科技创新推动产品转型升级，实现缝制技术再次腾飞，创造缝制机械行业领导型、科技创新型企业。

BAOYU品牌将成为世界一流智能缝纫机制造商和智能缝纫技术体系集成商，努力成为行业内“NO.1”品牌，为推动世界服饰设计生产缝制工艺进步做出杰出贡献。

**BAOYU SEWING MACHINE** will be scientific and technological innovation to promote product transformation and upgrading, to achieve sewing technology once again take off to create sewing machinery industry leadership, science and technology innovation enterprises.

BAOYU brand will become a world-class intelligent sewing machine manufacturers and intelligent sewing technology system integrators, and strive to become the industry "NO.1" brand, to promote the world's clothing design and production of sewing process to make outstanding contributions to progress.



**BAOYU<sup>®</sup>**

# 平缝界的 舞步大师



**GT SERIES**

用技术创造价值 | *CREATE VALUE WITH TECHNOLOGY*



## About baoyu

关于宝宇.....

BAOYU专业生产工业缝纫机，100多个产品畅销中国、欧美、非洲、东南亚等世界各地，并在中国内陆地区成功推出4S品牌专卖店及4S售后服务点。

BAOYU在中国浙江台州投资并建成专业缝制设备生产基地。以标准化、规模化、国际化的设备、工艺和管理，确保产品供应规模及产品品质，搭建BAOYU与全球客户稳定的战略合作伙伴关系。

传承“百年品质、百年企业”的经营梦想，BAOYU以做精、做强、做大的专注精神，为优质客户提供专业缝制设备及高性价比价值！

BAOYU specializes in manufacturing industrial sewing machines, with more than 100 products selling well in China, Europe, America, Africa, Southeast Asia and other parts of the world, and has successfully launched 4S brand stores and 4S after-sales service points in China's inland areas.

BAOYU has invested and built a professional sewing equipment production base in Taizhou, Zhejiang, China. With standardized, large-scale and internationalized equipment, technology and management, we can ensure product supply and product quality, and build a stable strategic partnership between BAOYU and global customers. we focus great attention on the spirit as "to be better, stronger and larger" and try to supply professional sewing equipment and cost-effective value for customers.





## R & d production

### 研发生产 .....

BAOYU技术研发中心，秉承严谨、创新、专注的精神，以用户需求为研发导向。

BAOYU technology reseach and development center, uphold rigorous, innovative, dedicated spirit, taking users demands as R&D orientation.

市场对缝纫机的高速化、多功能化、智能化及节能环保的要求越来越高，BAOYU采用全新节能环保技术，在稳固保障产品卓越性能的同时，致力于向世界缝纫事业贡献BAOYU技术。

As the market demands more and more high-speed, multi-functional, intelligent and energy-saving sewing machines, BAOYU adopts new energy-saving and environment-friendly technologies to ensure the excellent performance of products.



BAOYU拥有先进的装配、涂装车间及标准化的生产流水线，先后从国外引进精加工中心和总装配流水线，设备的更新和升级，是BAOYU生产能力和产品品质的保证。

BAOYU一线工人专注、踏实、严谨。多年一岗的丰富经验，造就了精益求精的精神品质。

采用德式技术工艺，严格的质量把控，建立“生产作业指导书”、“检测人员巡视”、“不定时抽检”、“耐久性实验”等BAOYU生产管理标准。

BAOYU has advanced assembly and painting workshops, standardized production lines, and has introduced the fine machining centers and assembly lines from abroad. The updating and upgrading of equipment is the guarantee of BAOYU's production capacity and product quality.

BAOYU production workers are dedicated, pragmatic, rigorous. The rich experience of the workers has created sewing machine with high quality.

BAOYU adopts German technology and strict quality control. We have established production management standards such as "production operation instructions", "inspection personnel patrol", "random inspection" and "durability test".

### 科技、专业、专注.....

Technology, professional, focus ...



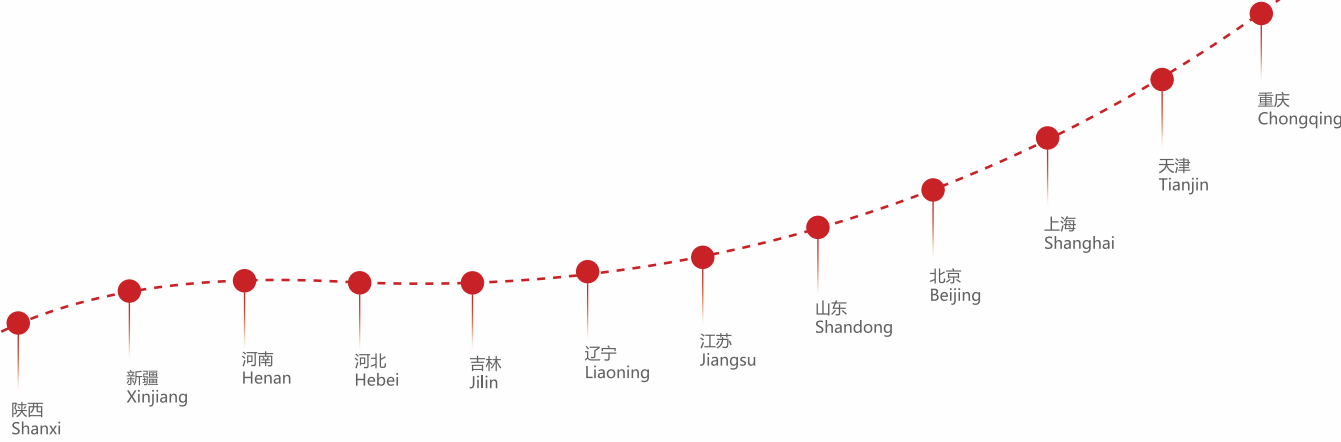




# Marketing global

## 营销全球.....

在全球化的市场环境下，“宝宇”坚持走品牌发展之路，积极拓展国际市场，为企业建立国际竞争优势。  
BAOYU全程标准化服务涵盖售前、售中、售后。  
BAOYU凭借专注稳定的经典品质，成功携手几百家战略合作伙伴，成为各大服装企业、样板工厂的品质之选。



In the globalized market environment, BAOYU adheres to the road of brand development, and actively expand the international market, to establish an international competitive advantage for enterprises.  
BAOYU standardized service covers pre-sales, sales and after-sales.  
BAOYU by virtue of focusing on high quality,  
BAOYU has successfully built good relationship with hundreds of strategic partners and become the choice of major garment enterprises and sample factories by virtue of its dedicated and stable classic quality.



## 触控 缝纫科技领导者

## 营销、传播、成长.....

Technology, professional, focus ...







用 技 术 创 造 价 值  
CREATE VALUE WITH TECHNOLOGY

01-10	GT智能电脑平缝机系列-----	01-10	GT SMART COMPUTER SEWING MACHINE SERIES
11-12	GT智能双针平缝机系列-----	11-12	GT SMART COMPUTER DOUBLE NEEDLE LOCKSTITCH SEWING MACHINE SERIES
13-16	智能运模机-----	13-16	INTELLIGENT TEMPLATE SEWING MACHINE
17-22	GT智能超高速全自动包缝机系列-----	17-22	GT SMART SUPER HIGH-SPEED AUTOMATIC OVERLOCK SEWING MACHINE SERIES
23-26	平缝机系列-----	23-26	LOCKSTITCH SEWING MACHINE SERIES
27-42	高速三针绷缝机系列-----	27-42	HIGH SPEED INTERLOCK STITCH MAHCHINE SERIES
43-46	高速筒式绷缝机系列-----	43-46	HIGH SPEED CYLINDER-BED INTERLOCK MAHCHINE SERIES
47-48	直驱曲臂式四针六线拼缝机系列-----	47-48	DIRECT-DRIVE CRANK ARM TYPE 4 NEEDLES 6 THREADS FLAT SEAMING MACHINES SERIES
49-51,55-57	多针机系列-----	49-51,55-57	MULTI-NEEDLES CHAINSTITCH MACHINE SERIES
52-54	绷缝机系列-----	52-54	INTERLOCK SEWING MACHINE SERIES
58-60	电脑花样机系列-----	58-60	COMPUTER-PROCESSED PATTERN SEWING MACHINE SERIES
61	曲腕机系列-----	61	FEED-OFF-THE-ARM SEWING MACHINE SERIES
62-66	特种机系列-----	62-66	SPECIAL SEWING MACHINE SERIES



GT-288CF

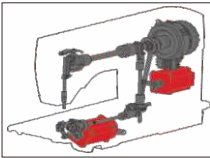
可变线量双步进电脑平缝机  
Take-up Thread Variable Double Stepping  
Motor Computer Lockstitch Sewing Machine



● 技术特色 PRIMARY CHARACTERISTIC

采用双独立步进电机马达驱动剪线与抬压脚，更安静，更平稳；可以自由设定产生多种不同线迹，达到一机多用的效果。线迹花样可在操作屏上任意定制，可存储8种花样。采用新型电机设计，维修成本低，编码器更换方便；科学设计，厚薄通吃；密封油盘，无油无虑；电子膝控，轻松畅缝；大风量手轮，电控箱散热；超能USB接口。

It adopts double independent stepping motor to drive the trimming and lifting foot, which is quieter and more stable. It can be freely set to produce a variety of different stitches to achieve the effect of multi-purpose. The stitch pattern can be customized on the operation screen and can store 8 patterns. Adopting new motor design, low maintenance cost, convenient encoder replacement; scientific design, thick and easy to eat; sealed oil pan, no oil and no care; electronic knee control, easy and smooth seam; large wind volume hand wheel, electric control box heat dissipation; super energy USB interface.



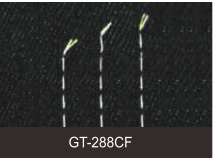
双步进电机，更安静平稳  
Double stepper motor for  
quieter and smoother



双圆刀的新切线机构，有效减少对线头的处理工作(短线头、减少线头堆积现象)  
Double round knives cutting mechanism, effectively reducing process of  
dealing with the thread head (shorter thread head, less thread piling)



普通平缝机Ordinary sewing machine



GT-288CF



密封油盘，无油无虑  
Closed oil pan design



西装



T恤



牛仔



童装



演出服



羽绒服

GT-288CM

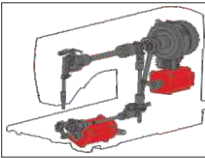
双步进电脑平缝机  
Double Stepping Motor Computer  
Lockstitch Sewing Machine



● 技术特色 PRIMARY CHARACTERISTIC

采用双独立步进电机马达驱动剪线与抬压脚，更安静，更平稳；可以自由设定产生多种不同线迹，达到一机多用的效果。线迹花样可在操作屏上任意定制，可存储8种花样。采用新型电机设计，维修成本低，编码器更换方便；科学设计，厚薄通吃；密封油盘，无油无虑；电子膝控，轻松畅缝；大风量手轮，电控箱散热；超能USB接口。

It adopts double independent stepping motor to drive the trimming and lifting foot, which is quieter and more stable. It can be freely set to produce a variety of different stitches to achieve the effect of multi-purpose. The stitch pattern can be customized on the operation screen and can store 8 patterns. Adopting new motor design, low maintenance cost, convenient encoder replacement; scientific design, thick and easy to eat; sealed oil pan, no oil and no care; electronic knee control, easy and smooth seam; large wind volume hand wheel, electric control box heat dissipation; super energy USB interface.



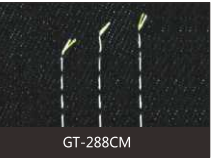
双步进电机，更安静平稳  
Double stepper motor for  
quieter and smoother



双圆刀的新切线机构，有效减少对线头的处理工作(短线头、减少线头堆积现象)  
Double round knives cutting mechanism, effectively reducing process of  
dealing with the thread head (shorter thread head, less thread piling)



普通平缝机Ordinary sewing machine



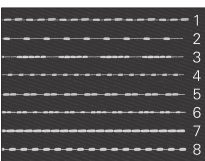
GT-288CM



科学设计，厚薄通吃  
Suitable for light to heavy fabrics



根据薄厚变化，自动提升压脚  
Automatic lifting presser foot  
according to changes in thickness



缝制多达8种不同线迹  
的花样缝  
Sewing up to 8 different  
stitch patterns



电子夹线/LED灯、  
补针、点动倒缝  
Electronic thread clamp/needle  
stitch compensation, LED lamp,  
and button reverse sewing combined in one part



电子膝控，轻松畅缝  
Electronic knee control, easy to seam



超能USB接口  
Super USB interface






密封油盘，无油无虑  
Closed oil pan design

● 性能参数 TECHNICAL DATA

													
GT-288CF	DBx1	0-7	5.5-13	★	★	★	★	★	★	★	5000	680x285x635	45/39

● 性能参数 TECHNICAL DATA

													
GT-288CM	DBx1	0-7	5.5-13	★	★	★	★	★	/	★	5000	680x285x635	45/39
GT-288CM-H	DPX5	0-7	5.5-13	★	★	★	/	/	★	★	5000	680x285x635	45/39





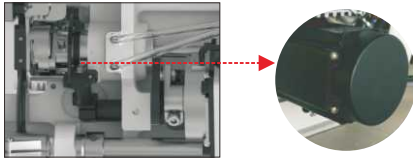
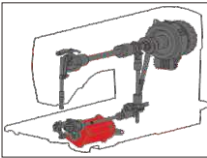
GT-288MF

可变线量步进三驱平缝机  
Take-up Thread Variable Stepping Motor  
Triple Drive Lockstitch Sewing Machine



● 技术特色 PRIMARY CHARACTERISTIC

- 步进三驱(专利技术) "one drive three" (patented technology):
1. 由一个步进电机控制针距、剪线以及抬压脚功能，实现颠覆式革新。  
1. A stepping motor controls the stitch length, thread trimming and presser foot lifting functions to achieve subversive innovation.
  2. 缝制起始/终止端锁小针距线迹，有效缩短留在缝料上的线头长度，防止线头散出。  
2. With the function of locking for start and after trimming, effectively shorten the stitch length, prevent off-thread.
  3. 切线机构采用步进马达驱动，结构简单、切线稳定，方便维护。  
3. Adopt step motor to drive ,stable ,light noise and convenience on maintenance.



控针距  
Control stitch length

剪线  
Trimming

抬压脚  
Presser foot up/down

电子松线机构  
Electronic Thread loosening  
mechanism



西装



T恤



牛仔



童装



演出服



羽绒服

● 性能参数 TECHNICAL DATA

													
GT-288MF	DBX1 #7~#16	0-7	6-10	★	★	★	—	★	★	★	5000	620x280x550	41.1/35

GT-288M

步进三驱平缝机  
Stepping motor triple drive  
lockstitch sewing machine

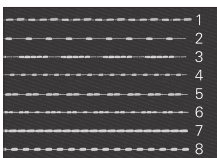


控针距  
Control stitch length

剪线  
Trimming

抬压脚  
Presser foot up/down

电子松线机构  
Electronic Thread loosening  
mechanism



缝制多达8种不同线迹  
的花样缝  
Sewing up to 8 different  
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电子夹线/LED灯、  
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Electronic thread clamp/needle  
stitch compensation, LED lamp,  
and button reverse sewing combined in one part



电子膝控，轻松畅缝  
Electronic knee control, easy sewing







超能USB接口  
Super USB interface



密封油盘，无油无虑  
Closed oil pan design

● 性能参数 TECHNICAL DATA

													
GT-288M	DBX1 #7~#16	0-7	6-10	★	★	★	—	★	★	★	5000	620x280x550	41.1/35



GT-299F

可变线量步进电脑平缝机  
Take-up Thread Variable Stepping  
Computer Lockstitch Sewing Machine



1. 换针、换线、换面料，不用调；  
1. No need to adjust after changing the needles, thread, or fabrics;
2. 齿同步、防错层、省烫工；  
2. Feed dog synchronization, anti layers mix, save ironing time;
3. 防跳针、防断线、省维修；  
3. Anti needle jump, anti thread break, save maintenance;
4. 防烧针、防断针、省成本；  
4. Anti needle burn, anti needle break, save cost;
5. 独有控捻技术，轻松缝制丝光线。  
5. Unique twist control technology, easily sewing the mercerized thread.

GT-288E

智能步进电脑平缝机  
Intelligent Stepping Motor Computer  
Lockstitch Sewing Machine



本机进一步扩大缝纫范围，适用于牛仔，纱等各种面料的缝制。鸟巢减少品质提高，由于鸟巢减少省去了拆线的麻烦；密封的油盘设计结构，避免了由于油污造成的缝料污染。

It can further expand sewing scope, including denim, yarn and other materials. Less nest is for better quality, because of reducing workload of picking thread head. Closed oil pan design structure can avoid oil pollution to sewing materials

GT-282

智能电脑平缝机  
Computer Lockstitch  
Sewing Machine

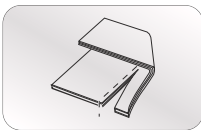


本机为新一代智能电脑平缝机，采用按键屏幕，用指尖简单点击输入，缝纫功能设置即可轻松完成。按键操作设定简单，大量使用简单易懂的插图图标，可进行直观操作。直驱伺服马达，比普通机器省电70%以上，低噪音，无辐射，环保型。适用于不同物料，由于其先进的降噪音设计。使机器在5000转/分的高速运转下仍可保持可靠性和耐用性，大大提高了生产效率。

This machine is a new generation of intelligent computer lockstitch sewing machine, using the key screen, simple click to input with fingertips, sewing function setting can be easily completed. Key operation setting is simple, a large number of easy-to-understand illustration ICONS, can be intuitive operation. Direct drive servo motor, save more than 70% power than ordinary machine, low noise, no radiation, environmental protection. Suitable for different materials due to its advanced noise reduction design. The machine can still maintain reliability and durability under the high speed operation of 5000 RPM, greatly improving the production efficiency.

GT-283

电脑高速带刀平缝机  
Computer Direct Drive Lockstitch  
Machine with Edge Cutter



采用内置式直驱伺服马达，实现了机器的快速启动和制动的精确度；大幅度降低了噪音和振动，并降低了能耗，与普通的驱动装置相比，电量耗减35%以上，适用于缝制各类衬衫、西服或类似服装，特别是其衣领、前襟等部位，高速缝制时倒顺送料针距能保持完全一致，侧切刀装置使缝纫和修刀工序一次完成，工作效率提高。

With built-in direct drive servo motor to achieve the accuracy of the machine's rapid start-up and braking; a significant reduction in noise and vibration, and reduce energy consumption, compared with conventional drive unit, power consumption reduced by more than 35%, suitable for sewing various shirts, suits or similar garments, especially its collar, front interfacing and other parts, completely consistent stitch length in high speed normal or reverse sewing, side cutter device sewing and knife trimming procedures in one time efficiency.



西装 T恤 牛仔 童装 演出服 羽绒服

性能参数 TECHNICAL DATA

GT-299F	DBx7	0-7	5.5-13	★	★	★	★	★	/	★	5000	680x285x635	45/39
GT-288E	DBx7	0-7	5.5-13	★	★	★	★	★	/	★	5000	680x285x635	45/39
GT-288E-H	DPX7	0-7	5.5-13	★	★	★	/	/	★	★	5000	680x285x635	45/39

性能参数 TECHNICAL DATA

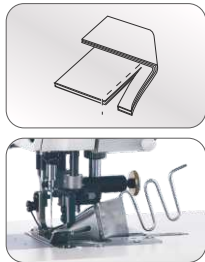
GT-282	DBx1	0-7	5.5-13	★	★	★	5000	680x245x523	44/38				
GT-283	DBx1 (9# -18#)	5/13	75-110	1	Medium	★	0-5	250-370	/	4500	580x250x530	44/36	





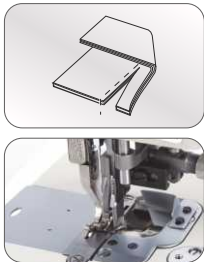
GT-183A

直驱高速带刀平缝机(连切带包)  
Direct Drive High Speed Lockstitch Machine  
with Edge Cutter and Hemming Device



GT-183

直驱高速带刀平缝机  
Direct Drive High Speed Lockstitch Machine  
with Edge Cutter



采用内置式直驱伺服马达, 实现了机器的快速启动和制动的精确度; 大幅度降低了噪音和振动, 并降低了能耗, 与普通的驱动装置相比, 电量耗减35%以上, 适用于缝制各类衬衫、西服或类似服装, 特别是其衣领、前襟等部位, 高速缝制时倒顺送料针距能保持完全一致, 侧切刀装置使缝绉和修刀工序一次完成, 工作效率提高。

With built-in direct drive servo motor to achieve the accuracy of the machine's rapid start-up and braking; a significant reduction in noise and vibration, and reduce energy consumption, compared with conventional drive unit, battery depletion of 35% or more, suitable for sewing various shirts, suits or similar garments, especially its collar, breast and other parts, inverted send high-speed sewing material pitch to be completely consistent, side cutter device sewing and knife trimming procedures in one time efficiency.

GT-180

直驱式高速平缝机  
Direct-drive Lockstitch  
Sewing Machine



GT-188

直驱式单剪线高速平缝机  
Direct-drive Auto-trimmer Lockstitch  
Sewing Machine



本机为新一代智能电脑平缝机, 采用按键屏幕, 用指尖简单点击输入, 缝纫功能设置即可轻松完成。按键操作设定简单, 大量使用简单易懂的插图图标, 可进行直观操作。直驱伺服马达, 比普通机器省电70%以上, 低噪音, 无辐射, 环保型。适用于不同物料, 由于其先进的降噪音设计。使机器在5000转/分的高速运转下仍可保持可靠性和耐用性, 大大提高了生产效率。

This machine is a new generation of intelligent computer Lockstitch sewing machine, using the key screen, simple click to input with fingertips, sewing function setting can be easily completed. Key operation setting is simple, a large number of easy-to-understand illustration ICONS, can be intuitive operation. Direct drive servo motor, save more than 70% power than ordinary machine, low noise, no radiation, environmental protection. Suitable for different materials due to its advanced noise reduction design. The machine can still maintain reliability and durability under the high speed operation of 5000 RPM, greatly improving the production efficiency.

性能参数 TECHNICAL DATA

GT-183A	DBx1 (9# -18#)	5/13	75-110	1	Medium	★	0-5	250-370	/	4500	580x250x530	44/36
GT-183	DBx1 (9# -18#)	5/13	75-110	1	Medium	★	0-5	250-370	/	4500	580x250x530	44/36

性能参数 TECHNICAL DATA

									
GT-180	DBx1	0-4	5.5-13	★	★	★	5000	680x245x523	38/31
GT-188	DBx1	0-4	5.5-13	★	★	★	5000	680x245x523	39/33



GT-333

步进智能电脑同步车  
Stepping Intelligent Computer Top & bottom  
Feeding Lockstitch Sewing Machine



● 技术特色 PRIMARY CHARACTERISTIC

本机为新一代智能电脑同步机，采用按键屏幕，用指尖简单点击输入，缝纫功能设置即可轻松完成。按键操作设定简单，大量使用简单易懂的插图图标，可进行直观操作。

采用最新的机电一体式结构，操作简便，适用于缝制中厚料皮革服装等面料，采用大旋梭，减少换底线次数，提高工作效率；采用全自动润滑装置，提高机器使用寿命。

This machine is a new generation of intelligent computer top&bottom feed lockstitch sewing machine, using the key screen, simple click to input with fingertips, sewing function setting can be easily completed. Key operation setting is simple, a large number of easy-to-understand illustration ICONS, can be intuitive operation.

Adopt the latest electro-mechanical integrated structure, easy to operate, suitable for sewing medium thick leather clothing and other fabrics, the use of large hook, reduce the number of bottom thread change, improve work efficiency; Automatic lubrication device is adopted to improve the service life of the machine.

● 性能参数 TECHNICAL DATA

GT-333	DPx5 (16#-20#)	1	6/13	9	35	★	370	3000	580x250x530	34/29



GT-303

触控式智能电脑同步车  
Touch Control Smart Computer Top-  
bottom Feed Lockstitch Machine



● 技术特色 PRIMARY CHARACTERISTIC

本机为新一代智能电脑平缝机，采用触控屏幕，用指尖简单点击输入，缝纫功能设置即可轻松完成。触屏操作设定简单，大量使用简单易懂的插图图标，可进行直观操作。

采用最新的机电一体式结构，操作简便，适用于缝制中厚料皮革服装等面料，采用大旋梭，减少换底线次数，提高工作效率；采用全自动润滑装置，提高机器使用寿命。

GT-303 is a new generation of smart computer lockstitch sewing machine, adopting touch control panel. Sewing function can be easily set after entering panel by simple fingertip clicking. Touch panel is easy to be set, able to be operated directly with many simple pictures guide for choosing.

The machine adopts the latest mechanical and electrical integration structure, easy to operate, suitable for sewing in thick material leather clothing and other fabrics, the use of large rotary hook, to reduce the number of bottom line, improve work efficiency; use of automatic lubrication device to improve machine life.

● 性能参数 TECHNICAL DATA

GT-303	DPx5 (16#-20#)	1	6/13	9	35	★	370	3000	580x250x530	34/29





GT-8450

双步进智能拐角双针机  
Double stepping motor smart  
cornering double needle  
sewing machine



● 技术特色 PRIMARY CHARACTERISTIC

本产品型式为平板式机体，采用直针刺布、连杆或滑杆挑线、双立式旋梭勾线、机针下复合送料。采用计算机控制系统、伺服电机直接驱动、步进电机控制针距长度等多轴联动技术、根据转角角度计算、分配针数和针距大小，实现自动转角缝纫、装饰线迹缝纫、停针位、自动剪线、自动拨线、计数缝纫和自动前后加固缝等功能。

This product type is flat-bed body, using straight needle to sew fabrics, connecting rod or slide rod for thread take-up, double vertical rotary shuttle hook for thread and bottom compound needle feed. Using computer control system, servo motor direct drive, stepping motor control stitch length and other multi-axis linkage technology, according to the Angle calculation, distribution for needle numbers and stitches length, realize automatic corner sewing, decorative stitch sewing, needle stop position, automatic thread cutting, automatic thread wiping, count sewing and automatic front and reverse bar-tacking sewing and other functions.

GT-845/GT-875

智能直驱拐角双针平缝机  
Smart direct drive cornering double  
needle lockstitch sewing machine



GT-842/GT-872

智能直驱双针平缝机  
Smart direct drive double needle  
lockstitch sewing machine



本产品型式为平板式机体，采用直针刺布、连杆或滑杆挑线、双立式旋梭勾线、机针下复合送料。采用计算机控制系统、伺服电机直接驱动、倒回缝线迹重合度高，大功率电机使机针贯穿力更强。更能实现厚料及台阶部分的缝纫。

This product type is flat-bed body, using straight needle to sew fabrics, connecting rod or slide rod for thread take-up, double vertical rotary shuttle hook for thread and bottom compound needle feed. Using computer control system, servo motor direct drive, reverse sewing stitches are highly matched, high power motor makes machine needle force more stronger. It can realize the sewing of thick material and overlaps.

● 性能参数 TECHNICAL DATA

GT-8450-3	DPx5 (11#-16#)	7/13	33.5	4	1/8" (3.2mm) 5/32" (4.0mm)	3500	675x310x660	48/43
GT-8450-5	DPx5 (16#-22#)	7/13	34	5	7/32" (5.6mm) 3/8" (9.6mm) 1/4" (6.4mm)	3000	675x310x660	48/43

● 性能参数 TECHNICAL DATA

GT-845	DPx5 (11#-16#)	7/13	33.5	4	5/32" (4.0mm)	3500	675x310x660	48/43
GT-875	DPx5 (16#-22#)	7/13	34	5	7/32" (5.6mm)	3000	675x310x660	48/43
GT-842	DPx5 (11#-16#)	7/13	33.5	4	3/8" (9.6mm)	3500	675x310x660	48/43
GT-872	DPx5 (16#-22#)	7/13	34	5	1/4" (6.4mm)	3000	675x310x660	48/43



N95130J-R

智能模板机旋转缝带升降系列  
Intelligent rotary-head template machine with  
laser cutting & lifting function series  
适用缝制范围 Suitable sewing range:  
X轴向X axis: 1300mm  
Y轴向Y axis: 850mm



简便易操作彩色液晶触摸屏  
Easy to operate color  
LCD touch screen



激光切割装置  
Laser cutting device



机头360度旋转缝  
360 degree rotary sewing



高速导轨传动  
high-speed guide rail transmission

N95130

智能模板机旋转缝系列  
Intelligent rotary-head template machine series  
适用缝制范围 Suitable sewing range:  
X轴向X axis: 1300mm  
Y轴向Y axis: 850mm



简便易操作彩色液晶触摸屏  
Easy to operate color  
LCD touch screen



机头360度旋转缝  
360 degree rotary sewing



高速导轨传动  
high-speed guide rail transmission



具有断线检测功能  
With wire break detection

性能参数 TECHNICAL DATA

N95130J-R	DP×5 #7-#21	2	0-12.7	22	1300×850mm	3500	1950×1300×1650
							820

性能参数 TECHNICAL DATA

N95130	DP×5 #7-#21	2	0-12.7	22	1300×850mm	3500	1950×1300×1650
							820





M95130

智能模板机系列

Intelligent template machine series

适用缝制范围 Sutable sewing range:  
X轴向X axis: 1300mm  
Y轴向Y axis: 950mm



简便易操作彩色液晶触摸屏  
Easy to operate color  
LCD touch screen



高速导轨传动  
high-speed guide rail transmission



具有断线检测功能  
With wire break detection

M4580

智能模板机系列

Intelligent template machine series

适用缝制范围 Sutable sewing range:  
X轴向X axis: 800mm  
Y轴向Y axis: 450mm



简便易操作彩色液晶触摸屏  
Easy to operate color  
LCD touch screen



高速导轨传动  
high-speed guide rail transmission



具有断线检测功能  
With wire break detection



激光切割装置 (选配)  
Laser cutting device (optional)

性能参数 TECHNICAL DATA

M95130	DP×5 #7-#21	2	0-12.7	22	1300×950mm	3500	2100×1600×1300	550

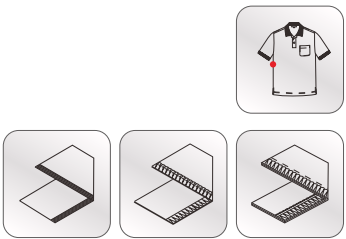
性能参数 TECHNICAL DATA

M4580	DP×1 #7-#21	2	0-12.7	22	800×450mm	3500	1300×1300×1300	420



GT-900C-514M24-UTD/S

智能超高速步进电脑包缝机  
Smart Stepping Super High Speed  
Automatic Overlock Machine



● 技术特色 PRIMARY CHARACTERISTIC

本机为新一代智能超高速全自动包缝机，全新现代化的外观设计，美观大方，嵌入式操作面板，简便时尚。

采用内置式直驱电机，具有全人工、半自动、全自动三种模式可供用户选择；具有电动抬压脚、电动剪线、自动起步、自动缝纫、自动停车功能；具有废料吸收式集尘装置；最高转速可达7000转/分钟。本机省电60%以上同时提高生产效率30%以上，适用于针织内衣、薄中厚料服装及皮革制品等。

This is a new generation of Smart Super High-speed Automatic Overlock Sewing Machine series, the new modern design, nice, embedded operation panel, simple and stylish.  
The machine adopts built-in direct drive motor, with all manual, semi-automatic, automatic three modes for users to choose; with electric foot lifter, electric cut line, automatic start, automatic sewing, automatic stop; Waste suction dust collector; the maximum speed of up to 7000 r / min.  
The machine saves power more than 60% while improving the production efficiency of more than 30%, it's suitable for knitted underwear, thin, medium and thick clothing and leather products.



步进电机控制自动剪线、自动抬压脚  
Auto Trimming & Auto Foot Lifer  
Controlled By Stepping Motor,








USB接口  
USB plug



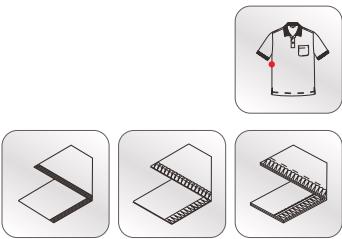
3级可调LED灯  
3 Levels adjusting LED

● 性能参数 TECHNICAL DATA

										
GT-900C-514M24-UTD/S	DPx27 11#	2	5.5	4	0.6-3.8	4	0.7-2	7000	470x330x480	40/32

GT-900-514M24-UTD/S

智能超高速全自动包缝机(电动式)  
Smart Super High-speed Automatic  
Overlock Sewing machine series (Electric)













● 技术特色 PRIMARY CHARACTERISTIC

本机为新一代智能超高速全自动包缝机，全新现代化的外观设计，美观大方，嵌入式操作面板，简便时尚。

采用内置式直驱电机，具有全人工、半自动、全自动三种模式可供用户选择；具有电动抬压脚、电动剪线、自动起步、自动缝纫、自动停车功能；具有废料吸收式集尘装置；最高转速可达7000转/分钟。本机省电60%以上同时提高生产效率30%以上，适用于针织内衣、薄中厚料服装及皮革制品等。

This is a new generation of Smart Super High-speed Automatic Overlock Sewing Machine series, the new modern design, nice, embedded operation panel, simple and stylish.  
The machine adopts built-in direct drive motor, with all manual, semi-automatic, automatic three modes for users to choose; with electric foot lifter, electric cut line, automatic start, automatic sewing, automatic stop; Waste suction dust collector; the maximum speed of up to 7000 r / min.  
The machine saves power more than 60% while improving the production efficiency of more than 30%, it's suitable for knitted underwear, thin, medium and thick clothing and leather products.

● 性能参数 TECHNICAL DATA

										
GT-900-514M24-UTD/S	DPx27 11#	2	5.5	4	0.6-3.8	4	0.7-2	7000	470x330x480	40/32





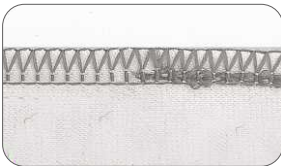
GT-900-514M24-UTC/S

智能超高速全自动包缝机(气动式)  
Smart Super High-speed Automatic  
Overlock Sewing machine series (Pneumatic)



GT-900-514M24-KSC/S

智能超高速全自动包缝机(侧吸式)  
Smart Super High-speed Automatic Overlock  
Sewing machine series(Side Suction)



GT-900-514M24-UTC-BK/S  
智能超高速全自动倒回缝包缝机



GT-900-514M24/S

智能超高速包缝机  
Smart Super High-speed Overlock  
Sewing machine series



本机为新一代智能超高速全自动包缝机,全新现代化的外观设计,美观大方,嵌入式操作面板,简便时尚。  
采用内置式直驱电机,具有全人工、半自动、全自动三种模式可供用户选择;具有电动抬压脚、电动剪线、自动起步、自动缝纫、自动停车功能;具有废料  
吸收式集尘装置;最高转速可达7000转/分钟。本机省电60%以上同时提高生产效率30%以上,适用于针织内衣、薄中厚料服装及皮革制品等。

This is a new generation of Smart Super High-speed Automatic Overlock Sewing Machine series, the new modern design, nice, embedded operation panel, simple and stylish.

The machine adopts built-in direct drive motor, with all manual, semi-automatic, automatic three modes for users to choose; with electric foot lifter, electric cut line, automatic start, automatic sewing, automatic stop; Waste suction dust collector; the maximum speed of up to 7000 r / min.

The machine saves power more than 60% while improving the production efficiency of more than 30%, it's suitable for knitted underwear, thin, medium and thick clothing and leather products.

● 性能参数 TECHNICAL DATA

GT-900-514M24/S	DPx27 11#	2	5.5	4	0.6-3.8	4	0.7-2	7000	470x330x480	36/29
GT-900-514M24-UTC/S	DPx27 11#	2	5.5	4	0.6-3.8	4	0.7-2	7000	470x330x480	40/32
GT-900-514M24-KSC/S	DPx27 11#	2	5.5	4	0.6-3.8	4	0.7-2	7000	470x330x480	40/32



GT-920-514M24-UTD/S

直驱式超高速上下送料包缝机系列  
Intelligent Super High Speed Top & Bottom  
Feeding Automatic Overlock Machine



GT-700D-4

直驱式高速包缝机系列  
Direct-drive high-speed  
Overlock sewing machine series



该机采用国际最先进的技术,集机械与电控技术于一身的机电一体化产品,也是直驱技术应用于包缝机的一种新型机器,本机速度可调,高速高效,定位准确,使用方便。

The machine uses the most advanced technology, combines mechanical and electronic control technology in a mechatronic products, also a new direct-drive technology for overlock sewing machine, the machine speed is adjustable, high speed and efficiency, accurate positioning, easy to use.



GT-910-514M24-UTD/S

直驱式超高速小嘴差动包缝机  
Direct-drive Super High Speed Ultra-small  
Cylinder Bed Top&Bottom Feeding Automatic  
Overlock Machine

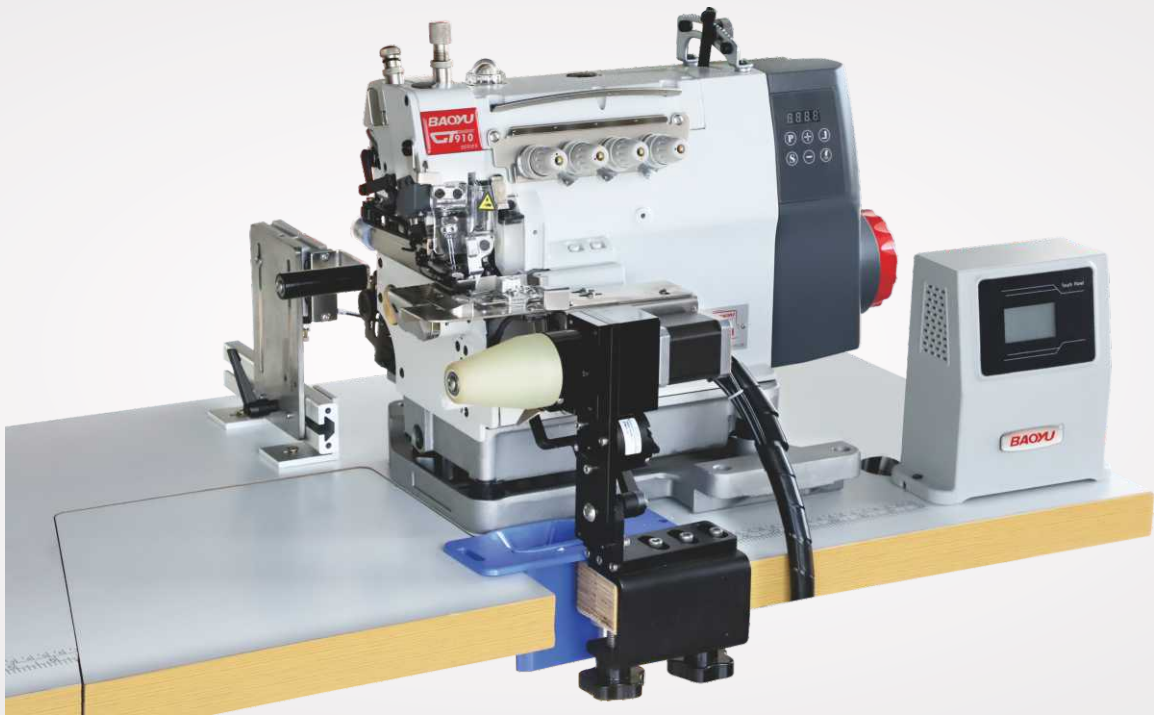


该系列直驱超高速细嘴包缝机,适合各类T恤的袖口、童装袖口以及圆形小物的缝纫,适用面较广,能装各种辅助装置。

The Series direct-drive ultra-high speed slender mouth overlock sewing machine, suitable for all kinds of T-shirts, Childrenwear cuff and small circular fabric sewing, wide range of application, can hold all kinds of auxiliary device..

● 性能参数 TECHNICAL DATA

GT-920-514M24-UTD/S	DCx27 11#	2	6	4	0.6-3.8	4	0.7-2	7000	470x365x500	28.5/37
GT-700D-4	DCx27 11#	2	5.5	3	0.7-1.7	4	0.7-2	6000	470x365x500	28.5/37
GT-910S-514M24-UTD/S	DCx27 11#	2	6	4	0.6-3.8	4	0.7-2	7000	470x365x500	28.5/37



## GT-910-M9-514M24-KSC/S

电脑自动上料领口机

Computerized Auto Collar-feeding Machine

本机操作简便,升降杆由气缸连接电脑控制,更简便易操作。特有的夹具设计,可控制领头宽度,缝制效果均匀美观,质量稳定。操作台配LED灯节能环保,可根据不同的面料要求有6档不同灯光设计。采用最先进的伺服马达,性能稳定,无震动,无噪音,使用寿命长。


适用于圆形松紧带腰头,如:沙滩裤,运动裤,泳裤,睡裤,内裤等。还适用于T恤衫圆领,松紧带腰头,罗纹制品圆形腰头。

The machine is easy to operate, the lifting rod is connected by the cylinder to computer control, more simple and easy to operate. Special clamp design, can control the collar width, sewing effect uniform and beautiful, stable quality. Operating table equipped with LED lights as energy saving and environmental protection, according to different fabric requirements, there are 6 different levels lighting design. Adopt the most advanced servo motor, stable performance, no vibration, no noise, long service life.

Suitable for round elastic waistband, such as: beach pants, sport pants, swimming trunks, pajama pants, underwear, etc. Also suitable for T-shirt round neck, elastic waist, ribbed products round waist.



### • 性能参数 TECHNICAL DATA

										
GT-910-M9-514M24-KSC/S	DC x 27 14#	2	7	4	0.6-3.8	4	0.7-2	4500	470x365x500	28.5/37



## GT-910-M6-514M24-KSC/S

电脑自动上圆领、橡筋裤头机



Computer auto feeding overlock machine  
for round collar and elastic waistband

本机操作简便,自动上料,自动对位,无须熟练工人。自动松线器,出线顺畅,切线利索,线头短,省线适用于圆形松紧带腰头,如:沙滩裤,运动裤,泳裤,睡裤,内裤等。还适用于T恤衫圆领,松紧带腰头,罗纹制品圆形腰头。

This machine is easy to operate, automatic feeding, automatic alignment, no need skilled workers. Automatic thread loose, smooth thread delivery, sharp trimming, short thread tail, save thread. Suitable for round elastic waistband, such as: beach pants, sports pants, swimming trunks, pajama pants, underwear, etc. Also suitable for T-shirt round neck, elastic waist, ribbed products round waist.



### • 性能参数 TECHNICAL DATA

										
GT-910-M6-514M24-KSC/S	DC x 27 14#	2	7	4	0.6-3.8	4	0.7-2	4500	470x365x500	28.5/37





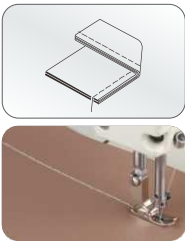
BML-202-D3

电脑直驱一体式厚料平缝机  
Computer Direct Drive integrated  
Heavy Duty sewing machine



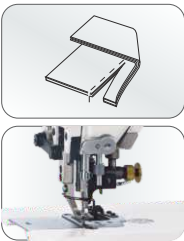
BML-202

厚料平缝机  
Heavy Duty sewing machine



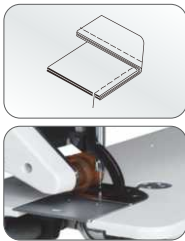
BML-0303C-D4

电脑直驱一体带刀同步车  
Computer Integrated Top-bottom  
Feed Lockstitch Machine with Edge Cutter



BML-850D-4











直驱电脑长臂平缝机  
Direct-drive long-arm computerized  
lockstitch sewing machine























该机适用于缝制中厚料皮革服装等面料, 采用大旋梭, 减少换底线次数, 提高工作效率; 采用全自动润滑装置, 提高机器使用寿命。  
Thins machine is fit for tailoring facing material of the middle-thick leather clothing. Big rotating shuttle is adopted to save the time of exchanging the base line. then, the efficiency is promoted. In addition, full automatic device is mounted that the service life of the machine is greatly prolonged.

本机采用最新的机电一体式结构, 侧切刀装置使缝纫和修刀工序一次完成,工作效率提高。操作简便, 适用于缝制中厚料皮革服装等面料,采用大旋梭,减少换底线次数, 提高工作效率; 采用全自动润滑装置,提高机器使用寿命。  
The machine adopts the latest mechanical and electrical integration structure, The side cutter device completes the sewing and repairing process once and the working efficiency is improved. easy to operate, suitable for sewing in thick material leather clothing and other fabrics, the use of large rotary hook, to reduce the number of bottom line, improve work efficiency; use of automatic lubrication device to improve machine life.

性能参数 TECHNICAL DATA

										
BML-202-D3	DPx5 (16#-20#)	1	6/13	9	35	★	370	2500	580x250x530	31/29
BML-202	DPx5 (16#-20#)	1	6/13	9	35	★	370	2500	580x250x530	31/29

性能参数 TECHNICAL DATA

											
BML-0303C-D4	DPx5 (16#-20#)	1	6/13	9	35	★	370	2500	580x250x530	45/39	
											
BML-850D-4	DBx1 11-18#	0-5	5.5-13	★	★	★	★	★	3000	690x230x490	35/43



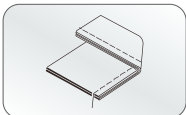
BML-0313-D4

电脑直驱上下复合送料厚料长臂平缝机  
Computer Direct Drive Heavy Duty Top and Bottom feed Long Arm Lockstitch sewing machine



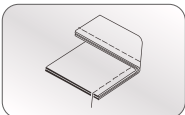
BML-0303-D

单直驱一体同步车  
Direct drive integrated top & bottom Feed lockstitch sewing machine



BML-0302

上下复合送料厚料平缝机  
Heavy Duty Top & Bottom Feed Lockstitch Sewing Machine

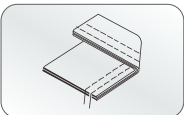


本机型采用连杆挑线，大旋梭勾线，配置上下送料机构和压脚交替提升机构，缝厚能力强，层缝性能好，采用自动润滑装置，噪音低，使用寿命长，适用于皮革，人造革，帆布，座垫，沙发，箱包等制品。

This machine is suitable for sewing tent, car seat, cushions, chair covers, sofa, canvas, hand bags, gloves and general leather products with large rotary hook to decrease bobbin change frequency; auto-lubricated with double foot presser, upper and lower feeding mechanism to prevent unbalance and transformation. Link take-up, link feed mechanism. Low noise, easy maintenace and minor difference between forward stitch and reverse stitch.

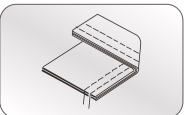
BML-20058D-1/2/3

直驱高速链缝机系列  
Direct Drive High Speed Chain Stitch Sewing Machine Series



BML-20058D-2-P

直驱带后拖轮链缝机  
Direct-drive Chain stitch Sewing machine with puller



本机操作空间大，直驱伺服装置使缝制速度可以自由调节，采用针杆挑线、弯针勾线，形成三针线迹，线迹美观挺直，富有弹性，适用于不同缝线和面料的缝纫作业，如中平布、卡其布和牛仔布料等，并配备各种规格的尺寸针位产品可供选择，从丝绸到极厚的牛仔物料；内置、外置拖轮机构，能满足不同客户的需求。

The machine operation space is large , the direct drive servo device can make the sewing speed free to adjust , adopt needle bar to take up thread and looper to hook thread, form the three needle stitch , the stitch is beautiful straight and elastic. This machine is suitable for different suture and the fabric of the sewing work , such as plain cloth , khaki and denim fabric, etc.It is also equipped with a variety of sizes or needle products to choose, from silk to very thick cowboy materials ; built - in , external tugs , to meet different customers' demands.

性能参数 TECHNICAL DATA

BML-0313-D4	DPx5 (16#-20#)	1	6/13	9	35	★	370	2500	580x250x530	45/39
BML-0303-D	DPx5 (16#-20#)	1	6/13	9	35	★	370	2500	580x250x530	45/39
BML-0302	DPx5 (16#-20#)	1	6/13	9	35	★	370	2500	580x250x530	45/39

性能参数 TECHNICAL DATA

BML-20058D-2-P	TVx7 (9#-21#)	5.5/10	0-4	★	2	★	★	4500	590x230x560	44/36
BML-20058D-1/2	TVx7 (9#-21#)	5.5/10	0-4	★	2	★	★	5000	590x230x560	44/36



经典机型再升级 线迹完美提升  
Classic models and then upgrade, stitch perfect upgrade

全能型机种

更换导具规格组, 加装辅助配件即可使用原平台喇叭, 产生标准包边车缝。压骨、折下摆、包边三种功能合一的全能机种。

Only change the gauge set & attachment which could use the binder of flat-bed machine to offer standard tape attaching.  
"Covering, Hemming & Taping", Three basic functions in one m/c.



包边缝  
Binding



埋压拷克骨  
Covering



下摆车缝  
Bottom hemming

上剪线装置(专利设计)



专利精心设计, 电动式切线刀组, 各种角度调整简便, 上剪小刀头勾线、剪断、夹线动作一气呵成, 干净利落精准稳定。

Precise Patent design, electrical thread trimmer, easy to adjust from different angles, can catch, cut and clamp the thread smoothly together with stable performance.

步进电机



隐藏式步进电机结构, 外观更新颖, 结构更合理!

Hidden stepping motor structure, more novel appearance and more reasonable structure!

拨线、自动剪线可同时加装



拨线、自动剪线可实现同时加装, 不漏针、不脱线、线头更适宜, 转弯更顺畅(选配件, 出厂标准配件不变)其特殊的切刀推进机构, 可以准确的微调出刀的尺寸。

The wiper and trimming device can be installed together; there is no skip stitches, no thread jump, more smooth sewing when turn a corner (Optional choice for wiper or trimming device, not standard), the special cutter moving system can adjust the cutter size precisely.

密缝功能(专利设计)



可根据客户需求增加前后密缝功能

Front and back bartack sewing functions can be added according to customer needs

底线切线组(专利设计)



底线切线组, 增加回刀限位机构, 切线稳定, 调节方便。其特殊的切刀推进机构, 可以准确的微调出刀的轨迹。

The thread trimmer good at cutting and easy maintenance. The special design under trimmer plunger, to micro-adjust the trip of blade precisely when it cutting.

差动量增大(专利设计)



针对不同缝制面料, 差动量增大, 防错层、防起皱

For different sewing fabrics, the differential momentum is increased, preventing misalignment and wrinkling

BML-787-CB356-EWT-BJT-DS/W

步进一体触摸屏自动剪线横筒式绷缝机

Stepper motor integrated with touch screen automatic thread-trimming horizontal cylinder interlock sewing machine

取代传统抬压脚及下剪线电磁铁结构(或气动结构), 使用寿命更长!

新款步进电机结构更稳定, 低噪音, 出刀更稳定, 行程更精准!

BML-787-CB356-EWT-BJT-DS/W

型号 Model

针数  
Needle

2: 2针  
3: 3针  
4: 4针

针距  
Needle gauge

40: 4.0mm  
48: 4.8mm  
56: 5.6mm  
60: 6.0mm  
64: 6.4mm

宝宇品牌代码  
Baoyu brand code

辅助装置  
Device

EST: 自动切线(上、下切线刀)-电动式  
automatic thread trimming(top&bottom thread trimmer)-electric type

EWT: 上挑线器、下切线刀-电动式  
upper thread wiper, bottom thread trimmer-electric type

AST: 自动切线(上、下切线刀)-气动式  
automatic thread trimming (top&bottom thread trimmer)-pneumatic type

AWT: 上挑线器、下切线刀-气动式  
upper thread wiper, bottom thread trimmer-pneumatic type

BJT: 步进电机触摸一体机  
BJT: Integrated touch screen stepper motor

DS: 伺服电机  
DS: Servo motor





## BML-787-CB356-EWT-DS/W

伺服电机自动剪线横筒式绷缝机

Servo motor cylinder bed interlock sewing machine with automatic trimmer

## ● 技术特色 PRIMARY CHARACTERISTIC

适用于一般中厚料平缝、下摆车缝

例如：各式内衣裤、运动衫接缝(埋压拷克骨)及折下摆车缝等。

Applicable to medium-heavy duty fabric for general seaming and hemming. For example, all kinds of underwear, sportswear for covering and hemming etc.

## BML-787-CB356-EST-RP-A/B-DS/W

伺服电机自动剪线横筒式绷缝机

(附后拖轮装置)

Servo motor cylinder bed interlock sewing machine with automatic trimmer and rear puller device

## ● 技术特色 PRIMARY CHARACTERISTIC

适用于各式内衣裤、运动服接缝及折下摆车缝等。

Applicable to medium-heavy weight fabric for general seaming and hemming. For example, all kinds of underwear, sportswear for covering and hemming...etc.



### 稳定精准下切线组(专利设计)

精心改良下切线机构，增加回刀限位机构，避免回刀松动，与机壳干涉。下切线所有配件全部精加工，采用特殊材料与热处理工艺，刀架零件配合无间隙且顺滑无卡点，切线稳定精准。

The patent structure provides stable cutting and easy maintenance, Newly designed the blade for bottom thread and top thread in order to control the broken stitches.



### 分离竖式抬压脚组(专利设计)

采用分离竖式抬压脚组，分离两段固定抬压脚电磁铁，无振动、无噪音，电磁铁采用磁吸式，基本无间隙，反应更灵敏。

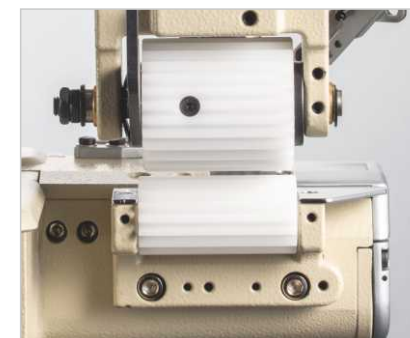
it adopts independent&vertical type presser foot-lifter solenoid; low vibration and low noise. The magnetical type solenoid make space to be very small and more sensitive response.



### 上剪线装置(专利设计)

专利精心设计，电动式切线刀组，各种角度调整简便，上剪小刀头勾线、剪断、夹线动作一气呵成，干净利落精准稳定。

Precise Patent design, electrical thread trimmer, easy to adjust from different angles, can catch, cut and clamp the thread smoothly together with stable performance.

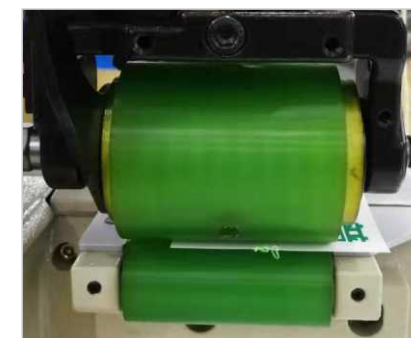


### RP-单向式后拖轮组 (RP-A表示齿轮，RP-B表示平轮)

加长下滚轮长度，使送布稳定，降低故障率，更换容易，不因速度快慢，产生大小针。

RP-A Single direction rear puller device( gear type)  
RP-B rear puller device (flat type)

To extend the length of lower feed roller. To offer you more stable feeding, low breakdown and easy to repair. The machine speed don't disturb the stitch length.



### RP-B平轮组

平轮胶轮采用特殊材料制造，不易磨损，薄料不会有印痕。

RP-B flat type rear puller

the flat rubber wheels is made of special materials, which is not easy to wear and tear and no printing mark on thin materials.



### 上剪线装置(专利设计)

专利精心设计，气动式切线刀组，各种角度调整简便，上剪小刀头勾线、剪断、夹线动作一气呵成，干净利落精准稳定。

Upper thread trimming device (patented design)

Precise Patent design, electrical thread trimmer, easy to adjust from different angles, can catch, cut and clamp the thread smoothly together with stable performance.





**BML-787-CB356-EWT-L200-DS/W**

伺服电机自动剪线横筒式绷缝机(附环  
型螺纹裤头松紧包装装置)  
servo motor cylinder bed interlock sewing  
machine with automatic trimmer and tubular  
& ribbed elastic waistband attachment.

● 技术特色 PRIMARY CHARACTERISTIC

适用于男女内裤、环型螺纹裤头松紧带包缝。  
Applicable to men & women's underwear for tubular elastic band attaching seaming...etc.



**L200- 上裤腰装置**

“卡钳式”膝动开关,无须切割桌板、钻孔、装钉  
螺丝, 安装简单  
The "clamp" type knee switch, no need to cut the table,  
drill hole or install screw. it is easy to assemble.  
“折叠式”连杆设计, 开启前盖方便  
The "folding" type lever design, easy to open the front  
cover.



**可调式撑开器**

可调式撑开装置, 适应各种尺寸的腰头缝纫  
Adjustable expanding device, suitable for all sizes of  
waistband sewing



**包边器**

可更换式多规格包边喇叭, 适用于各种厚料罗口及  
内裤暗筋的包边车缝  
Replaceable, multi-standards edging binder, suitable  
for various thick ribbed sleeve or underpants elastic  
tape binding.

**BML-787-CB356-CF-DS/S**

三合一直接驱横筒式绷缝机  
3 in 1 direct drive cylinder bed interlock  
sewing machine

● 技术特色 PRIMARY CHARACTERISTIC

适用于一般中厚料平缝、下摆车缝、埋压拷克骨、包边缝、各式针织品、运动服压线、运动裤裤头、休  
闲服折袖口、折下摆等。  
Applicable to medium-heavy duty fabric for general seaming, hemming, covering and binding for  
different knitting materials, sportswear covering, binding for sport trousers, sleeve folding or bottom  
hemming for leisure wear etc.



**包边缝**  
Binding

无需更换前盖, 仅需另行够买一组规格件, 即可使用原"平台式三针绷缝机之喇叭(包边器)", 提供如平台式绷缝机的标准式包边缝。  
No need to change the front cover, only need to buy one extra standard parts, can make the flat type 3 needle interlock (binder) to supply the standard binding function.



**埋压拷克骨**  
Covering



**下摆车缝**  
Bottom hemming

集折下摆、埋压拷克骨、包边三种基本功能合一的多功能、切换容易之省钱机种。  
Bottom hemming, covering, and binding, 3 basic functions are mixed together; easy to change and save money for customers.





### BML-787-N600-CB356-EWT-DS/W

伺服电机自动剪线横筒式绷缝机  
(附左切刀功能)

Servo motor cylinder bed interlock sewing machine with automatic trimmer and left hand side fabric cutter

### ● 技术特色 PRIMARY CHARACTERISTIC

全新设计之(左切刀)切布边功能, 操作容易, 稳定性更佳。适用于各式针织品、T恤、汗衫之下摆工作(附左修刀修齐布边后, 再进行下摆车缝工作)

All new design (left side cutter) to cut the fabric edge, easy operation and more stable performance. it is suitable for all kinds of knitwear, T-shirts bottom hemming (the left side cutter cut the extra fabric edge first, then hem the bottom edge)

### BML-787-R600-CB356-EWT-DS/W

伺服电机自动剪线横筒式绷缝机  
(附右切刀功能)

Servo motor cylinder bed interlock sewing machine with automatic trimmer and right hand side fabric cutter

### ● 技术特色 PRIMARY CHARACTERISTIC

全新设计之(右切刀)切布边功能, 操作容易, 稳定性更佳。适用于男女内裤裤腰之松紧带缝合, 配合右切刀装置, 更能提高缝制品质。

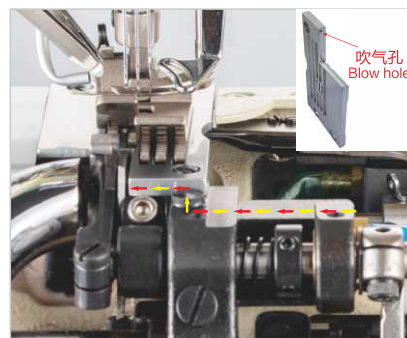
All new design (right side cutter) to cut the fabric edge, easy operation and more stable performance. it is suitable for men & women underpants for attaching elastic waistband; with right side cutter, to make the sewing more higher quality.



### 专利设计吸布屑管组

精心设计的铜管吸布屑装置, 坚固、耐用、外形小巧, 大大提升操作空间

The well-designed copper pipe suction device is sturdy, durable and compact.



### 专利设计针板吹气装置

精心设计的针板吹气装置, 针对于缝制柔软弹力卷起面料, 先把面料吹平, 然后再切, 保证面料切边平整, 缝制效果更佳。

专利号: 201821406371X

The well-designed needle plate blowing device is designed to sew a soft stretch fabric, first flatten the fabric, and then cut it to ensure that the fabric is trimmed and the sewing effect is better.



### 精心改良外盖组

精心设计的外盖改良、折下摆组件改良, 圆弧流线形设计, 操作方便与快捷。

The well-designed outer cover is improved, the folding hem component is improved, and the arc is streamlined, which is convenient and quick to operate.



### 可调式松紧支架

松紧支架可调节, 可调节范围增加至14mm-70mm, 适应松紧带规格更加广泛;

The elastic bracket is adjustable, and the adjustable range is increased to 14mm-70mm, which is suitable for a wider range of elastic band specifications;



### 一体成形开口式固定风管设计

采用一体成形开口式固定风管设计, 安装容易且外型美观;

Integrated forming open type suction tube design for easy installation and beautiful appearance.



### 单向式后拖轮组 (A表示齿轮, B表示平轮)

加长下滚轮长度, 使送布稳定, 降低故障率, 更换容易, 不因速度快慢, 产生大小针。

A- back towing unit (gear)  
B- back towing unit (flat wheel).

To extend the length of lower feed roller. To offer you more stable feeding, low breakdown and easy to repair. The machine speed don't disturb the stitch length.





### BML-787-CB356-DL-DS/S

直驱花饰缝横筒式绷缝机

Direct drive cylinder bed interlock  
Sewing machine with decorative sewing

#### ● 技术特色 PRIMARY CHARACTERISTIC

由十六个花盘变化，利用针线之搭配，可缝数十种不同花样，适用于高级衣饰及特殊花样缝。  
To use sixteen different cams of variation for different sewing, suitable for decorative sewing on high quality clothes.

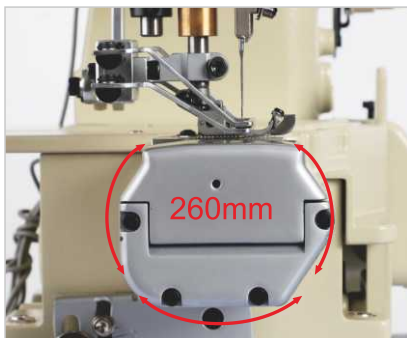
### BML-787-CB356-EWT-TF-DS/W

差动自动剪线横筒式绷缝机

(附上送牙装置)  
Differential Automatic thread-trimming  
Cylinder interlock sewing machine  
(with upper feed-dog feeding device)

#### ● 技术特色 PRIMARY CHARACTERISTIC

适用于高端缝制,双层面料缝制不易错层,使压骨及折下摆车缝更平整美观,不起波纹。吃厚能力更强。  
It is suitable for high-end sewing, and the double-layer fabric is not easy to be staggered, so that the covering and bottom hemming sewing is more flat and beautiful, without ripples. It is able to sew more thicker fabrics.



#### 密封式侧盖及短横筒设计

采用密封式侧盖，彻底解决了漏油问题，特殊短横筒设计(自筒边到压脚边缘仅33mm)，让操作更流畅；采用圆周260mm的细筒型设计，车缝小口径的圆筒型针织物更加便利。  
Using sealed type side cover, completely solve the side cover leaking problem. In addition, the special short cylinder design which the distance between side cover to presser foot is 33mm, more operation more smoothly.  
The small cylinder design whose circumference is 260mm, make it more conveniently to sew small-sized tubular goods.



#### 花盘

由十六个花盘变化，利用针线之搭配，可缝数十种不同花样，适用于高级衣饰及特殊花样缝。

#### Different cams

To use sixteen different cams of variation for different sewing, suitable for decorative sewing on high quality clothes.



#### 上送牙装置

双层面料不易错层，压骨、折下摆更平整美观，不起波纹。吃厚能力更强。

#### Upper feed-dog feeding device

The double-layer fabric is not easy to be split, and the covering and bottom hemming are more flat and beautiful, and there is no ripple. It is able to sew more thicker fabrics.



#### 上送牙驱动结构

上送牙驱动结构完整、合理，零件更精密。

#### Upper feed-dog drive structure

The upper tooth feeding drive structure is complete and reasonable, and the parts are more precise.



#### 上送牙调整刻度盘

上送牙调整便捷、精准。

#### Upper feed-dog adjustment dial

The upper feeding teeth can be adjusted conveniently and accurately.





BML-720-CB356 / EST/DS/W

伺服电机自动剪线超细嘴横筒式绷缝机

Servo motor ultra-small horizontal cylinder interlock sewing machine with auto trimmer

BML-720-CB356 / EST/DS

型号 Model

针数 Needle

2: 2针  
3: 3针  
4: 4针

针距 Needle gauge

40: 4.0mm  
48: 4.8mm  
56: 5.6mm  
60: 6.0mm  
64: 6.4mm

宝宇品牌代码  
Baoyu brand code

辅助装置 Device

EST: 自动切线(上、下切线刀)-电动式  
automatic thread trimming(top&bottom thread trimmer)-electric type

EWT: 上挑线器、下切线刀-电动式  
upper thread wiper, bottom thread trimmer-electric type

AST: 自动切线(上、下切线刀)-气动式  
automatic thread trimming (top&bottom thread trimmer)-pneumatic type

AWT: 上挑线器、下切线刀-气动式  
upper thread wiper, bottom thread trimmer-pneumatic type

DS: 伺服电机  
DS : Servo motor

型号 Model								辅助件 Device
BML-720-CB240	2	3		4.0				
BML-720-CB248	2	3		4.8				
BML-720-CB348	3	5	1.4	4.8	1:0.7			
BML-720-CB356	3	5	~	5.6	-	7.0	5000	EST
BML-720-CB364	3	5	4.5	6.4	1:2.0			EWT
BML-720-CB456	4	6		5.6				AST
BML-720-CB460	4	6		6.0				AWT
BML-720-CB464	4	6		6.4				

经典机型再升级 线迹完美提升

Classic models and then upgrade, stitch perfect upgrade

适用于一般中厚料平缝、下摆车缝、针织品的领口、袖口压线、运动裤小口径裤管折边及童装折边、压线等。

Applicable to medium-heavyweight fabric for general seaming & hemming. For example, all kinds of knit goods collars and cuff for covering, small-size cuff of trousers and the wear of children & toddler for covering & hemming.

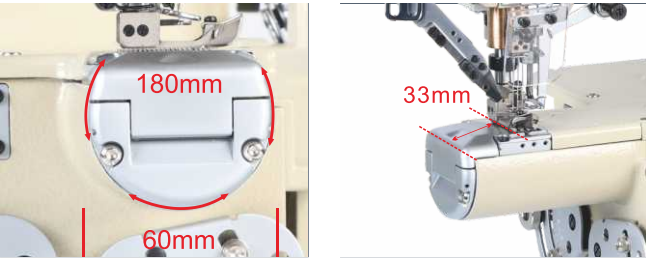


密封式侧盖及短横筒设计

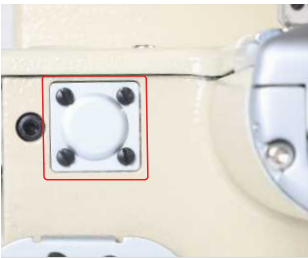
采用密封式侧盖，彻底解决了漏油问题，特殊短横筒设计(自筒边到压脚边缘仅33mm)，让操作更流畅；  
采用圆周180mm的细筒型设计,车缝小口径的圆筒型针织物更加便利,非常适合婴幼儿服装和T恤的袖口等小尺寸的圆筒状织物。

Using sealed type side cover, completely solve the side cover leaking problem. In additional, the special short cylinder design which the distance between side cover to presser foot is 33mm, more operation more smoothly.

The small cylinder design whose circumference is 180mm, make it more conveniently to sew small-sized tubular products such as children, baby clothes and sleeves of T-shirts.



精心改良送布牙连动机构(专利设计)



精心改良的送布牙连动机构，有效的避免了送布牙间隙过大的情况，机器运转无卡点，机器性能更稳定，延长机器使用寿命。  
The well-improved interlocking mechanism of the feeding dog effectively avoids the excessive gap of the feeding dog, the machine runs without jamming, the performance of the machine is more stable, and the service life of the machine is prolonged.

密缝功能(专利设计)



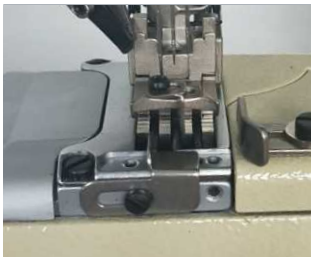
可根据客户需求增加前后密缝功能。  
Front and back bartack sewing functions can be added according to customer needs

牛角式布诱导器



牛角式布诱导器使埋压拷克骨更为稳定。  
“Horn type”regulating fabric guide, to offer stable covering stitch.

可调式折边器



采用简易可调式折边器，轻松切换折边缝功能。  
Adjustable hemming folder changes the hemming function in easily.





BML-2700-CB356 / EST/DS

超高速自动剪线横筒式绷缝机

Super high-speed automatic thread trimming horizontal cylinder interlock sewing machine

BML-2700-CB356 / EST/DS

型号 Model

宝宇品牌代码  
Baoyu brand code

针数  
Needle

2: 2针  
3: 3针  
4: 4针

针距  
Needle gauge

40: 4.0mm  
48: 4.8mm  
56: 5.6mm  
60: 6.0mm  
64: 6.4mm

辅助装置  
Device



EST: 自动切线(上、下切线刀)-电动式  
automatic thread trimming(top&bottom thread trimmer)-electric type

EWT: 上挑线器、下切线刀-电动式  
upper thread wiper, bottom thread trimmer-electric type

AST: 自动切线(上、下切线刀)-气动式  
automatic thread trimming (top&bottom thread trimmer)-pneumatic type

AWT: 上挑线器、下切线刀-气动式  
upper thread wiper, bottom thread trimmer-pneumatic type

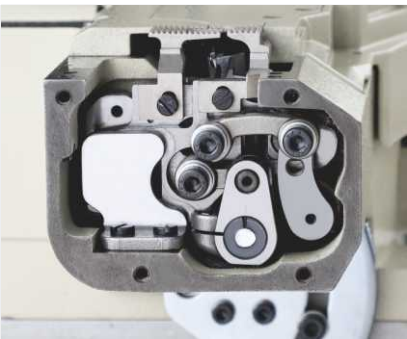
DS: 伺服电机  
DS: Servo motor

型号 Model									辅助件 Device
BML-2700-CB240	2	3		4.0					
BML-2700-CB248	2	3		4.8					
BML-2700-CB348	3	5	1.4	4.8	1:0.6				
BML-2700-CB356	3	5	4.5	5.6	1:2.1	7.0	6500		EST EWT AST AWT
BML-2700-CB364	3	5		6.4					
BML-2700-CB456	4	6		5.6					

经典机型再升级 线迹完美提升

Classic models and then upgrade, stitch perfect upgrade

两段式差动



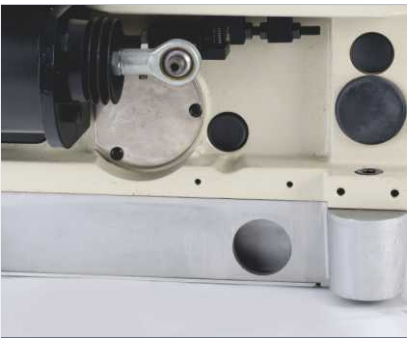
两段式差动更适合各种布料  
Two-step differential feed ratio more suitable for different kinds of fabrics

中置式打线凸轮



中置式打线凸轮，穿线简单易调整，线迹美观，维修更方便；  
The middle-mounted threading cam is simple and easy to adjust for threading, the stitches are beautiful, and the maintenance is more convenient;

油盘冷却通风孔(专利设计)



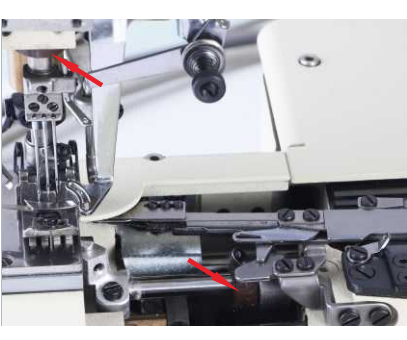
专利设计的油盘出风口，运转时可通过马达风扇将油盘热量导出，从而降低整机温度，使机器运行更稳定，寿命更长；  
The patented oil pan air outlet can dissipate the heat of the oil pan through the motor fan during operation, thereby reducing the temperature of the whole machine, making the machine run more stably and have a longer life;

针杆行程可调



针杆行程31mm和33mm可变换薄厚车缝  
Needle bar stroke convertible to 31 and 33mm is applicable to various production.

阻油功能



采用进口材质密封圈，有效避免针杆及下勾针主轴漏油；  
The imported material sealing ring is used to effectively avoid oil leakage of the needle bar and the lower looper spindle;

三合一功能



压拷克骨、立骨、折下摆、滚领  
"3 in 1 function" (Stitch covering, hemming and tape binding)





## BML-2700-N900-CB356-EWT-DS/W

超高速自动剪线横筒式绷缝机  
(附左切刀功能)

Super high-speed automatic thread trimming horizontal cylinder bed interlock sewing machine (with left cutter function)

## ● 技术特色 PRIMARY CHARACTERISTIC

全新设计之(左切刀)切布边功能, 操作容易, 稳定性更佳。适用于各式针织品、T恤、汗衫之下摆工作 (附左修刀修齐布边后, 再进行下摆车缝工作)

All new design (left side cutter) to cut the fabric edge, easy operation and more stable performance. it is suitable for all kinds of knitwear, T-shirts bottom hemminng (the left side cutter cut the extra fabric edge first, then hem the bottom edge)

## BML-2700-R900-CB356-EWT-DS/W

超高速自动剪线横筒式绷缝机  
(附右切刀功能)

Super high-speed automatic thread trimming horizontal cylinder interlock sewing machine (with right cutter function)

## ● 技术特色 PRIMARY CHARACTERISTIC

全新设计之(右切刀)切布边功能, 操作容易, 稳定性更佳。适用于男女内裤裤腰之松紧带缝合, 配合右切刀装置, 更能提高缝制品质。

All new design (right side cutter) to cut the fabric edge, easy operation and more stable performance. it is suitable for men & women underpants for attaching elastic waistband; with right side cutter, to make the sewing more higher quality.



### 吸布屑管组

精心设计的吸布屑装置,坚固、耐用、外形小巧, 大大提升操作空间

Well-designed dust suction device, sturdy, durable and small in size, greatly improve the operating space



### 外置式差动调节

差动调节器置于外部, 调节快捷简便, 方便车缝;

The differential adjuster is placed outside, the adjustment is quick and easy, and it is convenient for sewing;



### 外盖组

精心设计的下摆导模, 配合左切刀装置, 修布整齐;

Elaborately designed hem guide, with the left cutter device, the cloth is neatly trimmed;



### 布导器连动机构

采用布导器连动机构, 导布稳定、操作方便。

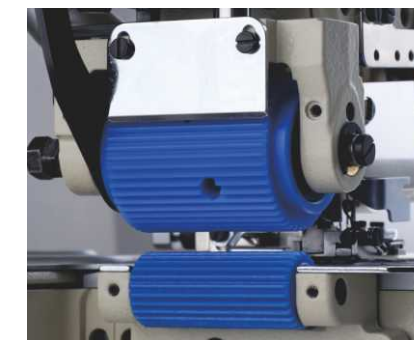
Using fabric guider lifter mechanism, guides fabrics stably, and operates conveniently



### 一体成形开口式固定风管设计

采用一体成形开口式固定风管设计, 安装容易且外型美观;

Integrated forming open type suction tube design for easy installation and beautiful appearance.



### 单向式后拖轮组 (A表示齿轮, B表示平轮)

加长下滚轮长度, 使送布稳定, 降低故障率, 更换容易, 不因速度快慢, 产生大小针。

A- back towing unit (gear)  
B- back towing unit(flat wheel).

To extend the length of lower feed roller. To offer you more stable feeding, low breakdown and easy to repair. The machine speed don't disturb the stitch length.



经典机型再升级 线迹完美提升  
Classic models and then upgrade, stitch perfect upgrade

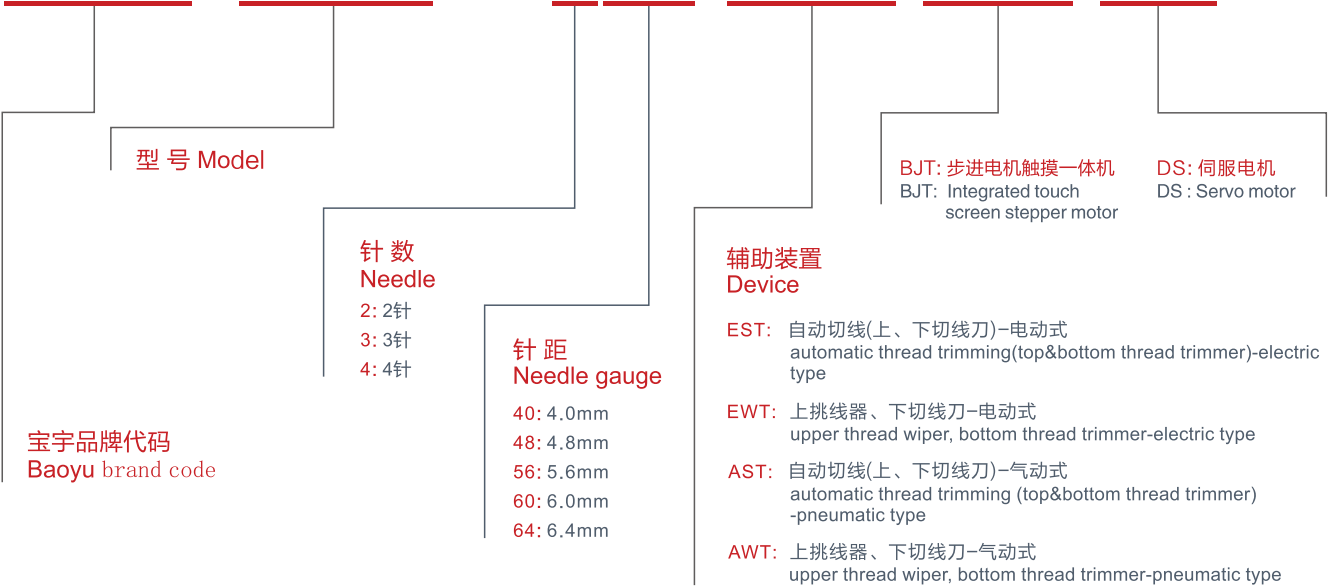


BML-1500-CB356-EST-BJT-DS/W

步进一体迷你针板自动剪线纵筒式绷缝机

Stepping motor integrated vertical type auto-trimmer interlock sewing machine with Mini needle plate

BML-1500-CB356-EST-BJT-DS/W



步进一体绷缝机

一体绷缝机采用步进电机，效果更佳！

取代传统抬压脚及下剪线电磁铁结构(或气动结构)，使用寿命更长久！  
新款步进电机结构更稳定，低噪音，出刀更稳定，行程更精准！

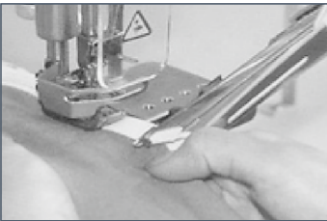
全能型机种

更换导具规格组，加装辅助配件即可使用原平台喇叭，产生标准包边车缝。压骨、折下摆、包边等多功能合一的全能机种。

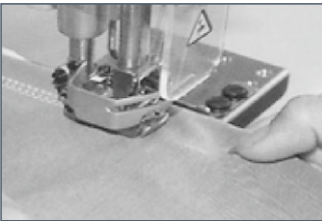
The original platform horn can be used by replacing the guide tool specification group and adding auxiliary accessories to produce standard hemming sewing. An all-in-one model with multiple functions such as Covering, bottom hemming, and binding etc.



倒骨缝  
Flat rib covering



滚领缝  
Binding



下摆缝  
Bottom hemming



立骨缝  
Standing rib covering



一体电机电控(专利设计)

一体电机电控，外观精致、大气美观，操作便捷。

integrated motor and electronic control, exquisite and beautiful appearance, convenient operation



步进电机剪线结构(专利设计)

步进电机剪线抬压脚，取代传统抬压脚及下剪线电磁铁结构(或气动结构)，使用寿命更长久！新款步进电机结构更稳定，低噪音，出刀更稳定，行程更精准！

Stepper motor thread trimming and lifting foot, replacing the traditional lifting foot and lower thread trimming electromagnet structure (or pneumatic structure), the service life is longer! The new stepper motor structure is more stable, low noise, more stable knife, and stroke more precise

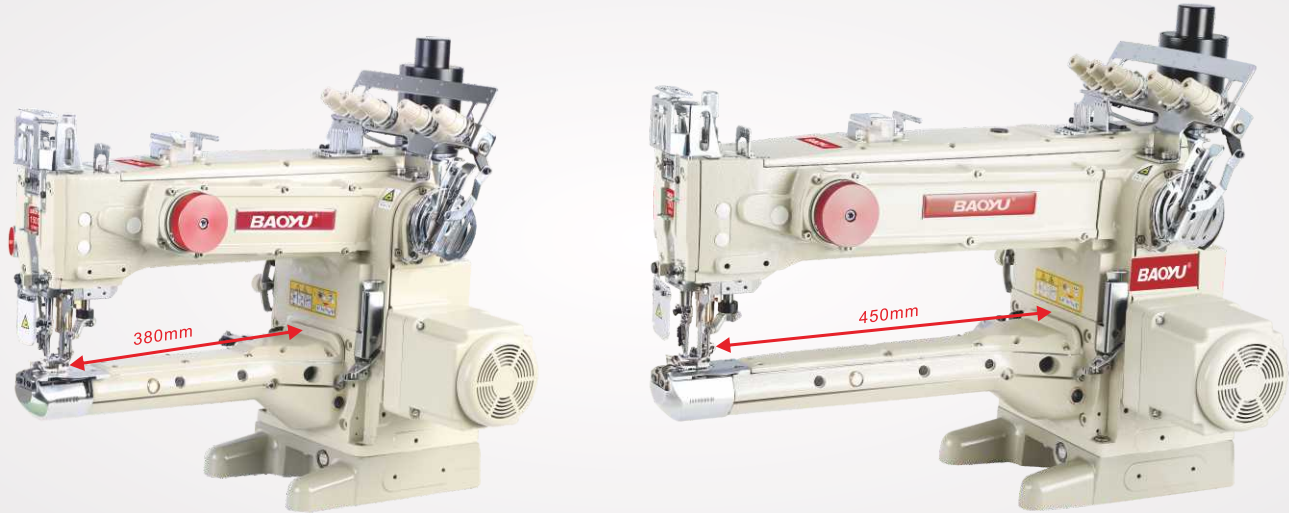


迷你针板结构(专利设计)

迷你针板，体积更小，更有利于缝制小口径衣物。

Mini needle plate, smaller size, more convenient to sewing small-caliber clothes





BML-1500-CB264 -ATK-DS/W

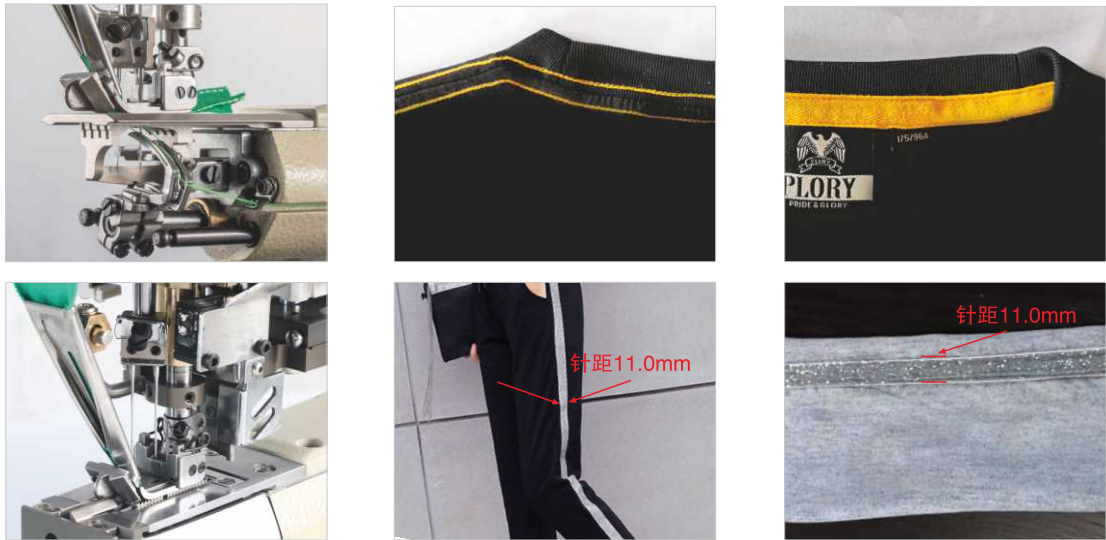
通肩压条自动切条纵筒式绷缝机  
Vertical cylinder bed interlock sewing machine  
with auto tape cutter

**双钩针机构**  
针距11.0mm(宝宇独有，行业首创，专利产品)

**ATK装置**  
气动斩刀切带装置，极大的提升了工作效率，节省人工成本，方便操作。

**低噪音/振动小，经久耐用**  
独有驱动传达系统，将噪音及振动减至最低。因而，大大减少了操作工因为疲劳而引起的不稳定操作及事故，提高了工作效率，更能保证制品均一！同时，更低噪音/小振动证明了机器更小磨损，自然更经久耐用！

本机适用于T恤的"通肩压条"运动长裤及牛仔裤的贴条。  
This machine is suitable for T-shirt "sticker" sports trousers and jeans stickers.



BML-1500-CB211 -ATK-DS/W

通肩压条自动切条纵筒式绷缝机  
Vertical cylinder bed interlock sewing machine  
with auto tape cutter

**1.Double crochet structure**  
Stitch 11.0mm (BAOYU unique, the industry's first, patented products)

**2.ATK device:**  
Pneumatic ATK tape cutter device greatly improve work efficiency, saves labor costs and facilitates operation

**3.Absolute low noise / little vibration, durable machine:**  
Unique drive communication system, the noise and vibration to a minimum. Thus, the operation is greatly reduced due to fatigue caused by the operation of instability and accidents, improve work efficiency, more guarantee products are uniform! At the same time, lower noise / small vibration proves that the machine is less weary and naturally more durable durable!

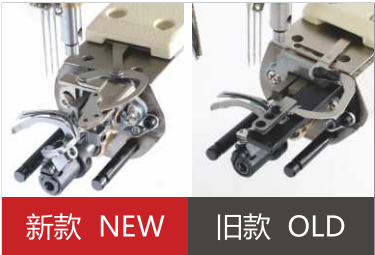
BML-1500-L/380

加长型自动剪线纵筒式绷缝机  
High speed long arm cylinder bed interlock  
sewing machine with automatic trimmer

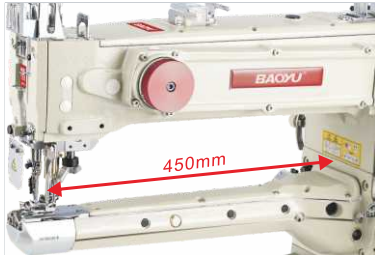
本机适用于各类服装加工的特殊工序，如运动服压线、压单边、双针各式压条、各类服饰、领口、袖口、松紧带、更适合针织品、纺织品、各类运动服、泳装韵律装、各类休闲服、裤头、夹克等，是各种包、绷、饰缝及小口径筒式制品加工的理想选择。  
This machine is suitable for some special process in garment making, interlocking and cover sewing of small caliber parts, such as collar, sleeve, elastic lace of all kinds of garment, specially for knitting ware, sports ware, swimming suit and all kinds of leisure clothes, jacket etc. applicable to sewing of cotton wool, cloth and knitting wear for garment factory.



**一体式针板**  
针板外形缩小，对小口径筒状衣物缝制更加顺畅；  
The shape of the needle plate is reduced, making it easier to sew small-diameter tubular garments














**一体式刀盘结构(专利设计)**  
一体式刀盘，结构坚固，活动刀与固定刀可同步调节，剪线夹线更加稳定  
One-piece cutter head, solid structure, movable knife and fixed knife can be adjusted synchronously, more stable thread trimming and clamping



**操作空间加大至450MM**  
缝制空间加大，缝制加长筒状衣物更方便  
The sewing space is enlarged, making it more convenient to sew elongated tubular garments

性能参数 TECHNICAL DATA

										
BML-1500L-240	下摆缝、滚领、压骨缝、接缝	UY128GAS 9-16#	2 (3)	4(5)	4.0	1.2-4	5000	9	430x284x360	42/47
BML-1500L-248	下摆缝、滚领、压骨缝、接缝	UY128GAS 9-16#	2 (3)	4(5)	4.8	1.2-4	5000	9	430x284x360	42/47
BML-1500L-264	下摆缝、滚领、压骨缝、接缝、贴条	MY1014B 9-16#	2 (3)	4	6.4	1.2-4	5000	9	430x284x360	42/47
BML-1500L-356	下摆缝、滚领、压骨缝、接缝	UY128GAS 9-16#	2 (3)	4(5)	5.6	1.2-4	5000	9	430x284x360	42/47
BML-1500L-464	下摆缝、滚领、压骨缝、接缝	MY1014B 9-16#	2 (3)	4(5)	6.4	1.2-4	5000	9	430x284x360	42/47
BML-1500L-460	下摆缝、滚领、压骨缝、接缝	MY1014B 9-16#	2 (3)	4(5)	6.0	1.2-4	5000	9	430x284x360	42/47





### 全密封型

Fully oil-sealed design without any oil spot

### 厚料款

Thick material



### 全密封型

Fully oil-sealed design without any oil spot

### 基础款

Basic

#### BML-740AMG-02-460-G2H-GX-ETK-VD/DS

步进导轨切线高速曲臂式四针六线拼缝机  
Stepping-rail auto thread-trimming high-speed  
feed-off-the-arm type four needle six-thread  
flat-seaming sewing machine

#### ● 技术特色 PRIMARY CHARACTERISTIC

适用于一般内衣裤二片布接缝处之拼接缝和补强、男用内裤裤底过骨拼缝，女用紧身衣裤贴条补强，拼缝，双色布料完全密合拼缝等。

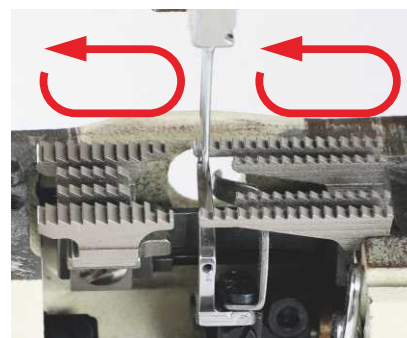
Applicable to two pieces fabric for flat seaming the underwear and feinforce the join place. For example, the flat seaming on cross lap of men's underpants bottom, the taping for reinforcing the chemise, the flat seaming different color fabric etc.



#### 外置式差动调节旋钮

外置式差动调节旋钮，可轻松微调差动，适应各种面料；

The external differential adjustment knob can easily fine-tune the differential and adapt to various fabrics;



#### 双差动牙齿

双差动设计，双齿均可调节差动，有效解决起皱、打褶的情况，适用于各种厚、薄以及弹性等多种面料；

Double differential design, both teeth can adjust the differential, effectively solve the problem of wrinkling and pleating, suitable for a variety of thick, thin and elastic fabrics;



#### 宽刀压脚

压脚采用宽刀深槽设计，过骨顺畅，切条平整；

The presser foot adopts the design of wide knife and deep groove, which can pass the bone smoothly and cut the strip smoothly;

#### BML-740AMG-02-452-G2-VD/DS

步进高速曲臂式四针六线拼缝机  
Stepping rail high-speed feed-off-the-arm  
type four-needle six-thread flat-seaming  
sewing machine

#### ● 技术特色 PRIMARY CHARACTERISTIC

适用于一般内衣裤二片布接缝处之拼接缝和补强、男用内裤裤底过骨拼缝，女用紧身衣裤贴条补强，拼缝，双色布料完全密合拼缝等。

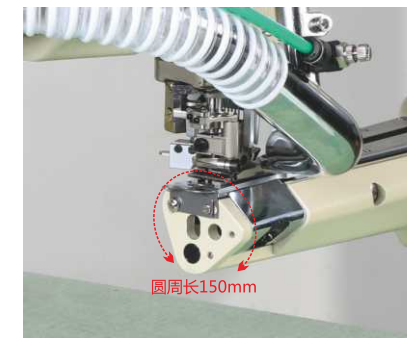
Applicable to two pieces fabric for flat seaming the underwear and feinforce the join place. For example, the flat seaming on cross lap of men's underpants bottom, the taping for reinforcing the chemise, the flat seaming different color fabric etc.



#### 吸布屑管组

万向可调节吸风装置，可依客户需求任意调整位置，内置进气管，吸力强劲；

Universal adjustable suction device, which can be adjusted arbitrarily according to customer needs, built-in air intake pipe, strong suction;



#### 小筒型设计

采用小筒型设计，圆周长150mm，可车缝袖口直径70mm，车缝小口径的针织物，更加便利。

The design adopts a small tube type, a circumference of 150mm, a diameter of 70mm sleeve, and a small diameter knitted fabric, which is more convenient.

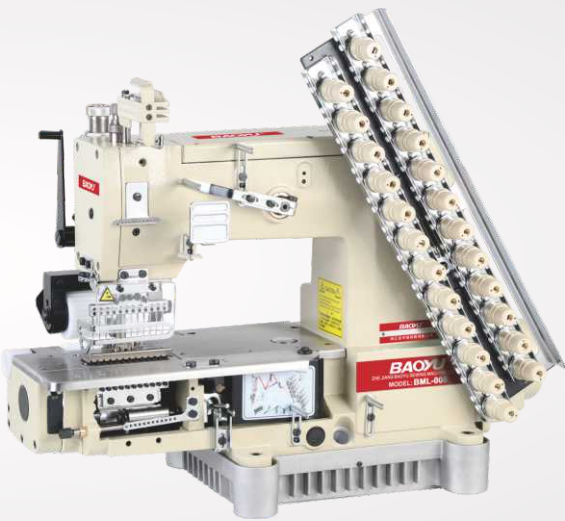
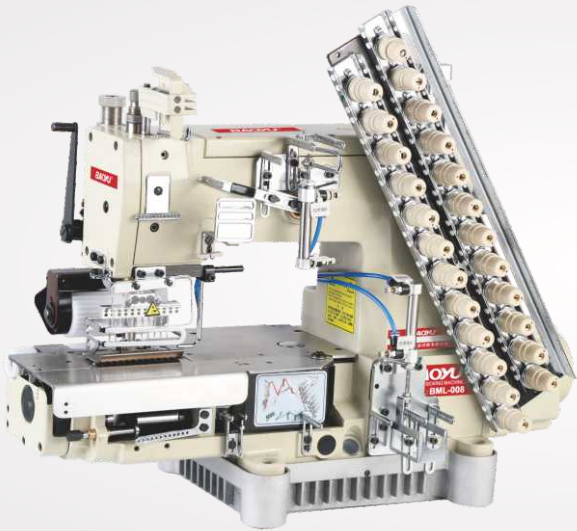
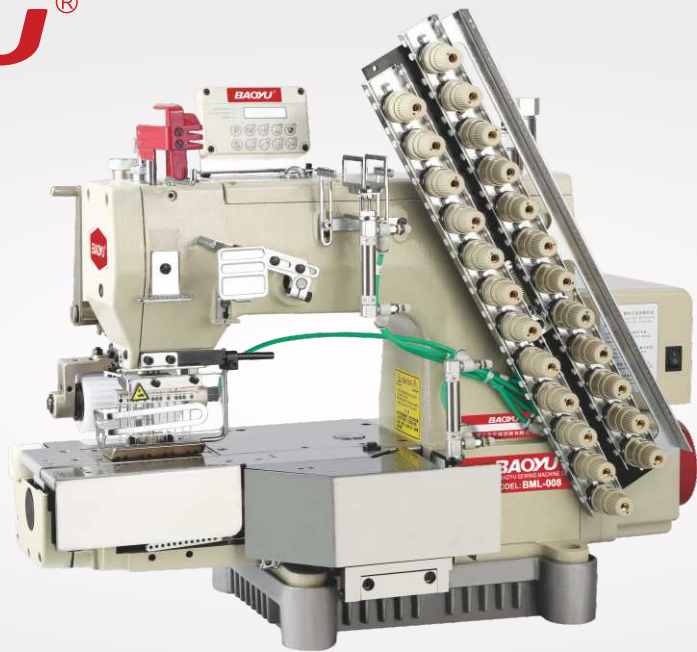


#### 弹片式压脚

弹片式压脚机构的使用，使内衣用薄布料及高弹性面料都能轻松应对。

The design of the machine can handle thin underwear material and highly elastic material





BML-009-13032/64P-AWT-DS/W

同步款超高速自动剪线多针机  
Synchronous type super high-speed auto  
thread trimming multi-needle  
sewing machine

● 技术特色 PRIMARY CHARACTERISTIC

同步带结构

上下轴同步带传动结构,速度快、声音轻、振动小;

Synchronous belt structure:

Upper&lower shaft synchronous belt drive structure,  
fast speed, low noise, small vibration;

一体式下主轴

下主轴采用一体式设计,同心度高,运行更加稳定;

Integrated lower spindle:

The lower spindle adopts an integrated design,  
with high concentricity and more stable operation;

完全自动供油,勾针纵向运动机构,筒型平台设计,有利于圆筒型衣物的缝纫。适用于服饰的装饰缝纫。具有丰富附件用于多种工序的缝纫。  
广泛应用针织类高级时装。

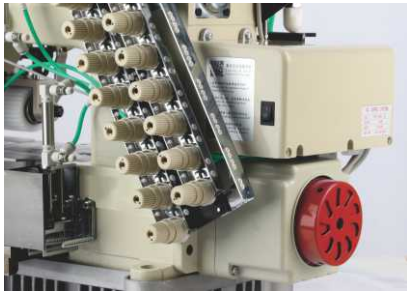
Add oil automatically, with longitudinal motion mechanism of crochets and roll-type platform design. It is in favor of sewing roll-type clothes. It is appropriate for decoration sewing of garments. It possesses abundant attachments, which are used for sewing of several procedures. In addition, it is widely used in haute couture.



四自动

真正的四自动(吹线、抬压脚、松线、剪线)分开独立运作,动作一气呵成。

Real four automatic (air wiper, foot lifter, tension release, thread trimmer) separately operates, and all movements are done at one go



一体式电控

一体式电控电机,速度快,声音轻,振动小,速度最高可达4500转/分钟。

Integrated control box, fast speed, low noise, small vibration, and speed can reach 4500RPM



专用型操作面板

控制台安装在机头上方,更易调控,维修。

Tailored version operation panel Operation panel equipped on upper side of machine, more convenient to adjust and repair



BML-008-12064P-AWT-DS/W

直驱式自动剪线多针机

Direct-drive Auto Thread-trimming  
Multi-needle Machine

一般车缝,适用于针织品、运动衫、休闲服、女式衬衫、衣裙和床上用品的装饰缝等,可选配不同的花盘,缝出不同的花型图案。完全自动供油,勾针纵向运动,半筒形缝合,利于圆筒形衣服之缝纫,更方便操作;扣压式针距调整方式,调整简便快速。

General sewing: it is applicable to knitted products, sports wear, casual clothes, women's shirts, skirts and beddings. user can choose different threads for various patterns. this series can automatically provide machine with oil. it can realize needles' vertical movement and multi-chain sewing. the semicylindrical sewing station can make cylindrical cloth sewing more convenient. with pressing adjustment, the needle space cab be adjusted easily and quickly.



BML-008-12064P

直驱式多针机

Direct-drive Multi-needle Machine

一般车缝,适用于针织品、运动衫、休闲服、女式衬衫、衣裙和床上用品的装饰缝等,可选配不同的花盘,缝出不同的花型图案。完全自动供油,勾针纵向运动,半筒形缝合,利于圆筒形衣服之缝纫,更方便操作;扣压式针距调整方式,调整简便快速。

General sewing: it is applicable to knitted products, sports wear, casual clothes, women's shirts, skirts and beddings. user can choose different threads for various patterns. this series can automatically provide machine with oil. it can realize needles' vertical movement and multi-chain sewing. the semicylindrical sewing station can make cylindrical cloth sewing more convenient. with pressing adjustment, the needle space cab be adjusted easily and quickly.



● 性能参数 TECHNICAL DATA

BML-008-12064P-AWT-DS/W	12	DV x 57	12	24	34	3.6	4500	580x250x530	40/29
BML-008-12064P	12	DV x 57	12	24	34	3.6	4500	580x250x530	40/29





BML-008-33048P-DS/S

33针直驱多针机  
33 needles direct-drive  
multi-needle sewing machine

BML-008系列多针机与一般链式缝切机不同采用了拔杆机构，采用拔杆拔线形成线环。半筒型机身设计方便用户缝制环形衣物。具有针距种类多，可在153.6mm的范围内最多可以安装33根机针。弹出式弯针机构方便用户弯针穿线。

BML -008 series of multi-needle machine is different from general chain sewing machine in its adoption of lever structure; with lever and wire, it forms a loop. Half-cylinder body design makes it convenient to sew loop-shaped clothes. With various needle gauges, the machine is able, to be installed up to 33 needles within a scope of 153.6mm. Pop-up staff gauge structure makes it easy for threading.



BML-008-65048P-PQS

65针多针机  
65 needles multi-needle machine

多针双线链式缝缝切车

针对于衬衫、女士礼服的平缝，最适合需要的宽幅褶皱服装品的缝制。

DOUBLE CHAINSTITCH MACHINE

It is suitable for sewing wide stitch or wider interval stitch on skirt, blouse, negligee, etc.

可加装装置

DEVICES CAN BE INSTALLED



VPQ



VSQ



GT-550-01-356/EWT/DS

直驱自动剪线平台式绷缝机  
Direct drive auto trimming flat-bed  
interlock sewing machine



本机为平台式机体，具有机电一体化系统设计，能完成自动切线，自动提升压脚，自动停针位等一系列动作，可用于两面装饰缝，适用各种各样的装饰，能满足高品质及多样化的缝制效果。

Flatbed, interlock stitch machine with top cover thread for plain seaming, this versatile machine can be used for all kind of special machine by changing accessories, to meet different patten stitch in good quality. Flatbed, interlock sewing machine, adopt with silicon oil device and needle gauge adjustment, no oil leakage, protect device, with top cover thread for plain seaming auto trimmer, press foot lift, needle position, work more efficiency.

GT-550-01-356/DS

直驱平台式绷缝机  
Direct drive flat-bed interlock  
sewing machine



本机采用内置直驱马达，具有良好的操控性及节能性，具有强制排油，HR装置等机构，使缝料保持干净，线迹美观，提高了产品加工效率。

本机适合于针织内衣、运动衣裤，T恤衫等衣物的缝制。

This machine uses the built-in direct-drive motor, with good handling and energy efficiency, with mandatory discharge of oil, HR system and other institutions, so that sewing materials kept clean, beautiful stitch, improve processing efficiency.

This machine is suitable for knitted underwear, sports underwear, T-shirts and other clothing sewing.

性能参数 TECHNICAL DATA

		i	mm							mm	mm	mm	mm	rpm	备注 Remarks
			2.4	3.2	4.0	4.8	5.6	6.0	6.4						
GT-500D-01/UT	自动剪线 Automatic thread trimmer	2	○	○	○	○	○	○	○	4	4-5	0.6-1.3	5	6000	
		3				◎	◎	○	○	5			6.3		
GT-500D-01	直驱式 Direct drive	2	○	○	○	○	○	○	○	4	4.5	0.6-1.3	5	6000	
		3				◎	◎	○	○	5			6.3		



GT-550-03-356/DS

直驱三合一平台式绷缝机  
Direct drive 3 functions mix flat-bed  
interlock sewing machine



GT-550-02-356/DS

直驱滚领平台式绷缝机  
Direct drive tape-binding flat-bed  
interlock sewing machine

内衣或T恤等上滚条用的缝纫机，具有上滚条专用的送布齿和压脚，因此三角裤的前裆或T恤的接头等有布层高低部位也可以轻松通过。

Sews the underwear or the T-shirt on and so on rolls the sewing machine which the strip uses, has on rolls the strip special-purpose to deliver the cloth tooth and to press the foot, before therefore briefs', crotch or T-shirt's attachment and so on has the cloth building store height low spot also to be possible with ease to pass.

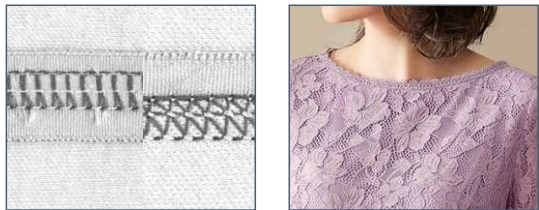


GT-550-05-356/DS

直驱右修刀平台式绷缝机  
Direct drive right fabric cutter flat-bed  
interlock sewing machine

短裤、女装紧身衣的上花边松紧带用缝纫机。备用能够持续输送一定量花边松紧带的装置。

Women shorts elastic lace tights on the sewing machine with stretch sewing machine has transort the ration lace rubber band's installment continually.



GT-660-01-356-EWT/DS

高速小方头自动剪线绷缝机  
Direct drive cylinder-bed auto trimming  
interlock sewing machine



本机配备自动剪线装置,大大减少以往重复操作工序,从而节省工时、提高生产效率、间接支持生产进度的加快;押脚踏板向自己这边(后脚跟方向)后踩下去就可以轻易把线切断用切线装置缝制完成的产品无需再用小剪刀作修理,提高工作效率,而且有抬压脚功能的UT在切线后,压脚自动抬起,迅速敏捷的进入下一个环节。

The machine is equipped with automatic cutting device, greatly reducing operating repeat the previous process, thereby save time, increasing productivity, and indirectly support the acceleration of production, charge pedal to their own side (rear heel direction), the latter depresses the family to stay with easy to use cutting equipment to cut off the line of sewing the finished product no need to use a small pair of scissors to do repairs, improve work. efficiency, but also lift pressure foot function UT In the tangent, the presser foot automatically lifted quickly into the next one quick links.



GT-660-01-356/DS

高速小方头绷缝机  
Direct drive cylinder-bed interlock  
sewing machine



本机采用内置直驱马达,具有良好的操控性及节能性,具有强制排油, HR装置等机构,使缝料保持干净,线迹美观,提高了产品加工效率。本机适合于针织内衣,运动衣裤, T恤衫等衣物的缝制。

This machine uses the built-in direct-drive motor, with good handling and energy efficiency, with mandatory discharge of oil, HR system and other institutions, so that sewing materials kept clean, beautiful stitch, improve processing efficiency.

This machine is suitable for knitted underwear, sports underwear, T-shirts and other clothing sewing.

性能参数 TECHNICAL DATA

		i	mm							mm	mm	mm	rpm	备注 Remarks
			2.4	3.2	4.0	4.8	5.6	6.0	6.4					
GT600D-01/UT	自动剪线 Automatic thread trimmer	2	○	○	○	○	○	○	○	4	4-5	0.6-1.3	5	6000
		3				◎	◎	○	○	5			6.3	
GT600D-01	直驱式 Direct drive	2	○	○	○	○	○	○	○	4	4.5	0.6-1.3	5	6000
		3				◎	◎	○	○	5			6.3	





BML-1412P

12针平台型勾针纵向双重环缝链式缝纫机  
12-needle flat-bed double chain stitch sewing machine



BML-1400系列为平台式多针机，上松紧、门襟滚条、上腰、装饰缝等。适用于内衣、运动服、女装、工作服、室内装饰品等。

BML -1400 series are a flatbed , multi needles , double chainstitch machine These series are multi - purpose machine for attaching elastic , attaching waistband sewing the front of shirts , attaching line tapes smocking and shirring etc. Which are ideal for underwear , sportswear , lady ' s clothes , interior decorated goods ( curtains , table - clothes , etc.)

BML-1508P

平台式多针双重环缝机系列  
Flat-bed double chain stitch Machine with horizontal Movement mechanism



适用于从中厚料到厚料适用,牛仔的卷边缝、上腰、上松紧等车缝。独自开发的后拖轮保证高速运转时送布均衡,线迹美观。

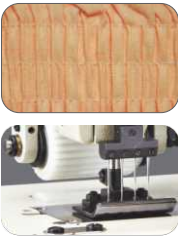
附加装置:  
1508PR: 后拖轮的下轮左右分开,便于转弯缝 (4针)  
1503PTF: 带后拖轮,特殊压脚 (3针)  
1502L: 2针滚条 MD-1:前送松紧带装置

Lap seaming, attaching waistbands and line tapes, and inserting elastic. Major features of 1500 series are wide range of applications on mid heavy and heavy weight fabric and special unique rear puller mechanism. These features enable DLR 1500 series to produce durable and uniform stitches on mid heavy and heavy weight fabrics.

Option: 1508PR: Machine with 2 indeoendent lower rollers and a rear puller(4 needle machine for waistbanding and curve seaming) 1503PTF: Machine with rear puller and tractor presser foot(3 needle machine for lap sesming) 1502L: 2 needleaching for line tape attaching MD-1: Metering Device

BML-1404PMD

四针平台型勾针纵向双重环缝链式裤头车  
4-needle Flat-bed Double Chain Stitch Sewing Machine Metering Device



BML-1400系列为平台式多针机，上松紧、门襟滚条、上腰、装饰缝等。适用于内衣、运动服、女装、工作服、室内装饰品等。  
型号: MR : 打缆装置 WB: 上腰装置 PSF: 门襟装置 PSM: 装饰装置 PSSM: 打缆和装饰装置 PL: 滚条装置 ET: 下线为松紧线专用  
附加装置: MD-1: 前松紧带送布调整装置












BML-1400 series are a flatbed, multi needles, double chainstitch machine These series are multi - purpose machine for attaching elastic , attaching waistband sewing the front of shirts , attaching line tapes smocking and shirring etc. Which are ideal for underwear , sportswear , lady ' s clothes , interior decorated goods ( curtains , table - clothes , etc.)  
Subclass: MR: Machine with Rufing Devlce WB: Machine for Attaching Waisrbands PSF: Machine for shirt fronting  
PSM: Machine for smocking PSSM: Machine for simultaneous shirring+smocking ET: Looper thead elastic model  
PSET: Machine with shirring(Needle: Polyester Thredd, Looper: Elastic Thredd)  
PQ: Machine with shirring(Needle: Polyesrer Thredd, Looper: Polyester Thread, Elastic Thread: threading on surface of needle plate.)  
PL: Machine for Attadhing Line Topes Option: MD-1: Metering Device

BML-1408PL











八针平台型勾针纵向双重环缝链式贴条机  
8-needle Flat-bed Double Chain Stitch Sewing Machine For Attaching Line Tapes



性能参数 TECHNICAL DATA

										
BML-1508P	8	TV x 5	10	24	34	1-1/4 " 1-1/2 " 1-3/4 "	4.2	4500	620x405x590	48/52
BML-1412P	12	UOx113	12	24	34		3.6	4500	620x405x590	48/52

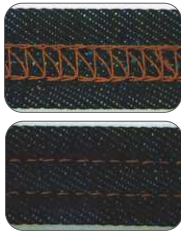
性能参数 TECHNICAL DATA

									
BML-1400PMD	4	UOx113	12	24	34	3.6	4500	620x405x590	48/52
BML-1408PL	8	UOx113	12	24	34	3.6	4500	620x405x590	48/52



BML-2000C

双针平台型弯针横向双重环缝  
带刀裤耳机  
Double Needle Flat-bed Belt Loop With  
Front Fabric Cutter  
(The Width of Belt Loop)



裤耳尺寸可随意调整,从标准的7mm至20mm。更换小部份的零件之后,  
可车缝20mm至25mm裤耳带。适用于男裤牛仔裤,裙腰.....等的裤耳车  
缝。

The trouser lugs can be adjusted from the standard 7mm to 20mm, and with  
a small change of parts, it is possible to sew 20mm to 25mm lug bands. It is  
suitable for sewing trouser lugs on men's trousers, jeans, skirt waists etc.

BML-1903-SK

全自动送扣钉扣机  
Automatic Straight Button  
Feeding and Attaching Machine



本产品稳定性好,调节方便,触屏操作简单直观。  
采用进口配件,使用寿命是其他自动送扣机的1-2倍,气缸和电磁阀选用进口  
SMC品牌;导轨选用日本THK (可选配其他品牌)适配机型: 1903、438、 4  
38F、 373、 1377等市场上所有钉扣机。  
钮扣种类: 四孔、三孔、两孔和非标定做。  
适用大小: 标准8-26mm (特殊定做5-35mm )  
速度: 120粒/分钟

This product is stable, easy to adjust, touch screen operation is simple and  
intuitive. Using imported parts, the service life is 1-2 times the other automatic  
transfer machine, cylinder and solenoid valve selection of imported SMC brand;  
rail selection Japan THK (optional other brands) Adaptation models: 1903 ,438,  
438 F, 373,1377 and other market all the deduction machine.  
Button types: four holes, three holes, two holes and non-standard to do  
Applicable  
size: standard 8-26mm (special custom5-35mm)  
Speed: 120 capsules / min

BML-1007BS

自动拼橡筋专用机  
Automatic Elastic Ribbon  
Splicing Machine















● 技术特色 PRIMARY CHARACTERISTIC

全程自动化操作,设备实现了自动送料、自动剪切、自动拼接、自动收料等, 一人可同时操作两台机器,  
每人每天加工橡筋数量为8000条- 12000条/8H 。






All elastic processing procedurals: auto feeding, cutting, stitching and collecting can be done by one button  
push operation. One operator can look after several machines at the same time. 8000-12000PCS elastic  
can be stitched / 8h /set.



● 性能参数 TECHNICAL DATA

											
BML-2000C	2	DP x (11#-16#)	10	24	33.5	0.8-1.5	1-1/4 " 1-1/2 " 1-3/4 " v	/	4000	620x405x590	48/52
	适配机型 Adaptation models		钮扣种类 Button type		适用大小 Applicable size						
BML-1903-SK	1903、438、438F、373、1377		四孔、三孔、两孔和非标定做 Four holes, three holes, two holes and non-standard to do		标准8-26mm ( 特殊定做5-35mm ) Standard 8-26mm (special custom 5-35mm)		120粒/分钟 120 capsules / min				

● 性能参数 TECHNICAL DATA

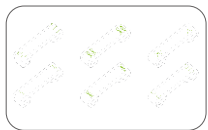
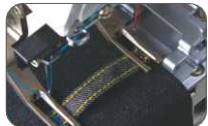
			最大针数 Maximum gauge	间歇压脚上升量 Interval presser lifting amount	间歇压脚行程 Interval presser foot stroke	程序数 program Quantity	循环程序数 Loop program quantity		
BML-1007BS-09XJ	100×70mm	0.05-12.7	20000针/一个图案 20000 needles / one pattern	22	0-10	50	9	2700	520/550
BML-1007BS-10XJ	100×70mm	0.05-12.7	20000针/一个图案 20000 needles / one pattern	22	0-10	50	9	2700	520/550





## BML-254-ZD

双针自动订襟机  
Double Needle Belt Loop  
Sewing Machine



剪裤襻、套结、搬运等工序节约4人，平车加固工节约4人，人均月工资3200元，生产效率提升70%。

This machine streamlines procedures of four workers as cutting belt, bar-tacking, carrying and other four workers of enforcement sewing on normal sewing machine. BML-254-ZD saves not only the salary of workers, in average 3200rmb, but also improve the efficiency by 70%.

## BML-1310G-01A/CH

侧滑压脚花样机  
Sliding Pattern Tacker Machine



车缝范围Sewing range  
(X)130mm x (Y)100mm

专门针对特殊缝纫的面料而设计，广泛应用于服装贴标、箱包图案的缝纫；在缝纫过程中压脚可根据客户编辑的花样侧面滑动，确保面料在缝纫过程中不会移位，省去了传统工艺中的诸多中间环节，省时，高效。缝制的有效范围在130mmx 100mm；此款侧滑压脚装置可以根据用户需求安装到BML-2210GB-01机型上。

Sliding pattern tacker machine is especially designed for clothes labels and bag patterns.

To prevent the material from moving while sewing, the sliding device slides to fix the material designed, which saves steps adopted in traditional sewing. This machine, with a sewing area 130mmx 100mm, saves energy and improves efficiency greatly. This special device is also compatible with BML-2210GB-01.



## BML-1310G

直接驱动式程序电脑花样机  
Direct driving computer-processed  
Pattern sewing machine



车缝范围Sewing range  
(X)130mm x (Y)100mm



## BML-2210G

直接驱动式程序电脑花样机  
Direct driving computer-processed  
Pattern sewing machine



车缝范围Sewing range  
(X)220mm x (Y)100mm

## BML-3020G

直接驱动式程序电脑花样机  
Direct driving computer-processed  
Pattern sewing machine











车缝范围Sewing range  
(X)300mm x (Y)200mm






主要应用于服装行业的各种男女装、牛仔布、针织物、女士内衣、箱包、鞋类等各种不同用途。CF卡插槽、USB接口均为标准配置，通过使用U盘或读卡器，可实现对各种记忆体（FD，SM，CF，SD等）进行数据的导入及导出。兼容210D、210E及PLK系列花样机BA花样。强大的数据兼容性可极大的减少输入花样的重复劳动。由于采用了独创的电脑直接驱动式马达，启动/停车反应迅速、平稳，与传统机型相比机器运行时间缩短了约19%，生产效率得到进一步提高。

Mainly used in the apparel industry, a variety of men and women, denim, knitted fabrics, lingerie, bags, footwear and other uses. CF card slot, USB interface are standard, through the use of U disk or card reader, can achieve a variety of memory (FD, SM, CF, SD, etc.) for data import and export. Compatible with 210D, 210E and PLK series pattern machine BA pattern. Powerful data compatibility can greatly reduce the duplication of input patterns. ' Thanks to the original computer-driven motor, the start / stop response is quick and smooth. Compared with the traditional model, the running time of the machine is shortened by 19%, and the production efficiency is further improved.

### ● 性能参数 TECHNICAL DATA

			最大针数 Maximum gauge	间歇压脚上升量 Interval presser lifting amount (mm)	间歇压脚行程 Interval presser foot stroke (mm)	程序数 program Quantity	循环程序数 Loop program quantity		
BML-1310G-01A/CH	130×100mm	0.05-12.7	20000针/一个图案 20000 needles / one pattern	22	0-10	50	9	2700	160
	加固缝宽度 Reinforced seam width (mm)	加固缝长度 Reinforced seam length (mm)	间歇压脚上升量 Interval presser lifting amount (mm)	间歇压脚行程 Interval presser foot stroke (mm)	裤带宽度 Belt width (mm)	加固缝裤带长度 Reinforce sew the belt length (mm)	循环程序数 Loop program quantity		
BML-254-ZD	1-3.5	5.0-22	22	0-10	7-20	45-75	9	2700	245

### ● 性能参数 TECHNICAL DATA

			最大针数 Maximum gauge	间歇压脚上升量 Interval presser lifting amount (mm)	间歇压脚行程 Interval presser foot stroke (mm)	程序数 program Quantity	循环程序数 Loop program quantity		
BML-1310G	130×100mm	0.05-12.7	20000针/一个图案 20000 needles / one pattern	22	0-10	50	9	2700	520/550
BML-2210G	220×100mm	0.05-12.7	20000针/一个图案 20000 needles / one pattern	22	0-10	50	9	2700	520/550
BML-3020G	300×200mm	0.05-12.7	20000针/一个图案 20000 needles / one pattern	22	0-10	50	9	2700	520/550



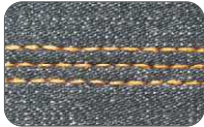
**BML-927-PL**  
曲腕机 Feed-off-the-arm sewing machine



**BML-928-CV**  
主针自动气控带拖轮埋夹机  
3 needles auto air-controlled  
feed-off- the- arm machine with puller












**BML-928-PL**  
曲腕机  
Feed-off-the-arm sewing machine



本机悬臂筒形的特殊结构特别适合袖、裤等筒形部的搭接缝纫,经过彻底改进的链缝方式,实现了针线、底线的低张力化。通过线的调节机构和弯针等定位部件的大幅度改进、消除了皱折获得美观的缝迹。便于操作的机体形状,简单的按钮式的送布量变换方式,增加过料时的适应性,送布稳定性。适用男装、女装、衬衫、工作服、休闲裤、雨衣等缝纫用。

The special structure of the cantilever cylinder is particularly suitable for the lap joint of the sleeve, the trousers and the like. After thorough improvement of the sewing seam, the sewing machine has realized the low tension of the thread and the bottom line. Through the line adjustment mechanism and the curved needle and other positioning components of the substantial improvement, eliminating the wrinkles to get beautiful stitches. Easy to operate the shape of the body, a simple button-type feed volume conversion, to increase the adaptability when the material, send cloth stability. Applicable to men's, women's, shirts, overalls, casual pants, raincoats and other sewing.

● 性能参数 TECHNICAL DATA

									
BML-927-PL		双针链缝 Double needle chain stitch	TVX64 #14	2	1.2-5.2	10	3500	730x608x490	46/68
BML-928-PL		三针链缝 Three needles chain stitch	TVX5 #14、#18、#21	3	1.2-5.2	10	3200	730x608x490	46/68
BML-928-CV		三针链缝 Three needles chain stitch	TVX5 #14、#18、#21	3	1.2-5.2	10	4300	1510x1310x1100	140



**BML-1890DK**  
电脑平头锁眼机  
Computer Straight Button  
Holing Machine



本机采用伺服、步进电机驱动,具有低振动、低噪音、高效率的生产性能及缝制品质,适用于衬衣、工作服、T恤衫等各种梭织、针织面料的锁眼。其对弹性面料有更强的适用性,在不更换压脚的情况下,普通针织面料也能缝制出美观的线迹。

The machine adopts the servo, stepper motor drive, with low vibration, low noise, high efficiency of the production performance and the sewing quality, applicable to the shirt, overalls, T-shirts and other various woven, knitted fabric of the keyhole. The elastic fabric has a stronger adaptability, without replacing the presser case, common knitted fabric can sew beautiful stitch.

























**BML-430D**  
直接驱动式平缝电脑套结机  
Direct Drive Lockstitch Electronic Bar  
Tacking Machine



采用了刚性较高机架,低噪音低振动,进一步改善了电控系统的功能,反应及响应速度更加灵敏。改善了夹线系统,高速起缝时可防止产生面料脱线,缩短了切线后的针线余成,可有效防止在缝纫开始时出现鸟巢状线迹,改善了电功率,厚料缝制也能轻松完成。可用于男装/女装、牛仔布、针织物、女式内衣的各种不同用途。

Using a higher rigidity of the rack, low noise and low vibration, to further improve the electronic control system functions, response and response speed is more sensitive. Improve the threading system, high-speed from the seam to prevent the occurrence of fabric off-line, shorten the tangent after the needle and thread, can effectively prevent the beginning of the sewing in the bird's nest stitch, improve the power power, thick material sewing Can be done easily. Can be used for men / women, denim, knitted fabrics, women's underwear for a variety of different purposes.

● 性能参数 TECHNICAL DATA

												
BML-1890DS	DPx5(11#、14#)	1/4"-1-1/4" 6.4-31.8	1	2	17	1	4x(2.5-5)	4	1000W	4200	780x390x765	112/120
BML-1890DK	DPx5(11#、14#)	1/4"-1-1/4" 6.4-31.8	1	2	17	1	4x(2.5-5)	4	1000W	4200	780x390x765	112/120
BML-1892DS	DPx5(11#、14#)	1/4"-1-1/4" 6.4-31.8	1	2	17	1	4x(2.5-5)	4	1000W	4200	780x390x765	112/120
BML-1892DK	DPx5(11#、14#)	1/4"-1-1/4" 6.4-31.8	1	2	17	1	4x(2.5-5)	4	1000W	4200	780x390x765	112/120
												
BML-430D	1	17	★	★	★	★	★	★	3200		780x360x550	45/52





## BML-1900A

高速电子套结机系列  
High-speed electronics sewing  
Bartacking machine series



本机采用“自动侦测织物厚度感知系统”，拥有更高效的生产性能及优质的缝制品质，另外拓展了缝制范围，缝制花样更是达到50个。一方面装备了电子夹线器(电子夹线机构)、自动抬压脚机构，扩大缩小机能使得可在启缝点处进行调整，从而具备更佳的操作性能；另一方面配备有信赖性优越的控制箱，使用简便地操作控制盘。

Using the "auto-detect the fabric thickness and sensing systems", with more efficient production of high quality sewing performance and quality, while expanding the scope of the sewing, sewing patterns reached 50. On the one hand line equipped with electronic devices folder (electronic folder line agencies), automatic foot lift pressure institutions to expand the function of making narrow slit in the sew point adjustment, which have better performance; on the other hand, is equipped with superior reliability the control box, easy to use control panel to operate.

## BML-1903A

高速电子钉扣机  
High speed Button attaching  
sewing machine



本机采用伺服、步进电机驱动，实现3000rpm的最高缝制速度，能快速地起缝和终止缝制，通过切线速度及自动抬压脚动作的高速化，大幅缩短了整个循环时间。大幅度缩短了总循环时间，实现了低振动、低噪音、高效率的生产性能及缝制品质。

The machine adopts the servo and stepping motor to realize the maximum sewing speed of 3000rpm, and can quickly sew and stop the sewing, and the speed of the cutting speed and the speed of the automatic lifting foot movement are greatly shortened the whole cycle time. Greatly reducing the total cycle time, to achieve a low vibration, low noise, high efficiency of the production performance and sewing quality.

## BML-9820

直驱电脑控制圆头锁眼机  
Direct Drive Computer Eyelet  
Button Holing Machine



采用了伺服控制的送布装置提高了刚性，可缝制出高精度图案，不会产生失调偏位，伺服控制还免去了初始位置的检测，缝制速度更快噪音更小。本机设计人性化，送布时操作人员所感受到的底座震动也减轻了。采用小型节能直驱马达，可节约35%以上的耗电，超高的纫速，生产效率得到提高。是最市场上最节能的电脑控制圆头锁眼机。

The machine can be used for all uses, and different designs. Because of using computer controlled programme, eyelet button hole shape can be freely set, just by pressing the button. It features nice thread stitch, fast sewing speed and lower noise. It uses small energy saving direct motor, saving more than 35% energy compared with conventional type. The productive efficiency can be improved a lot for improved highest speed. The machine is the mostly energy saving machine of this kind in the market.

## BML-373D






















高速电脑直驱钉扣机  
High-speed Computer Direct Drive  
Button attaching Machine























全新的打结方式和原有的打结方式相比较，大大减少了脱扣的现象。该机主要用于二孔或四孔的平纽扣缝钉，若加附具，也可缝钉带柄及其他纽扣，适用于轻薄、中厚面料的钉扣。

Compared with old type, this totally new tying way, greatly reduces the tripping phenomenon. This machine is usually used 2-hole or 4-hole flat buttons; if equip with other device, can be used for other type buttons. suitable for thin&middle and heavy duty materials button attaching.

### ● 性能参数 TECHNICAL DATA

						可缝尺寸(mm) Can be the size of sewing	缝迹长度(mm) Sewing thread length				
BML-1900ASS	基本缝 Basic model	DP×5 14#	14-17	41.2	卧式标准旋梭 Horizontal hook(standard)	纵30×横40 Vertical 30x40 Sidelong	0.1-10	3000	805x405x525	55/64	
BML-1900AHS	厚料 Heavy weight	DP×17 21#	14-17	41.2	卧式标准旋梭 Horizontal hook(standard)	纵30×横40 Vertical 30x40 Sidelong	0.1-10	3000	805x405x525	55/64	
BML-1906GS	花样缝 Pattern Sewing	DP×17 14#	10	41.2	卧式标准旋梭 Horizontal hook(standard)	纵50×横60 Vertical 50x60 Sidelong	0.1-10	2700	805x405x525	55/64	
BML-1906GP	拼接缝 Elastic Joint	DP×17 14#	10	41.2	卧式标准旋梭 Horizontal hook(standard)	纵50×横60 Vertical 50x60 Sidelong	0.1-10	2700	805x405x525	55/64	
											
BML-1903A	DP×17 14#	1	2	Φ7-Φ30	X:2.4-6.8; Y:2.4-6.8	13	*	*	2700	805×375×760	45/64.5

### ● 性能参数 TECHNICAL DATA

										
BML-9820	DOx558 Nm100	0.5-2.0	12-16	★	5-50mm	1.5-5.0	8-50mm	1000-2500		
										
BML-373D	14#-18# TQx1#16	1	10~28	x(2.6~6.5) y(0.2,5~6.5)	★	★	110/220	1500	580x465x430	26.5/29.5



BML-20U-A2

曲折缝(100种花样)  
Zig-Zag Sewing Machine  
(100 stitch patterns)



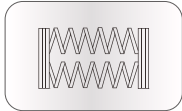
采用了自动控制系统,设计完美,结构紧凑,功能完善,操作简单, 可通过按键直接在操作面板上调出100种花纹图案缝纫。采用容易操作的多功能控制面板,在高速运转时也能完成精确的缝制。可在薄、中、厚料上做直缝、曲缝、绣花、拼缝、套结缝、包边缝、拉链缝、包腰缝、花纹缝等,能形成绚丽多彩的装饰图案。

With multi-functional operation panel, the machine can accomplish accurate sewing even while operating at high speed. 100 kinds of different stich patterns can be choosed from the control panel. The machine is suitable for straight seaming embroidery abultted, bar tacking, overedge seaming, zipperinserting, Wrppedariund seaming pattern seaming in thin and medium fabrics. The maadle position can be adjusted between the right and left to form beautiful decorative designs .



BML-991

电动直驱平头锁眼机  
Electric Direct-drive Straight Button  
Holing Sewing Machine



梭织类衣物的纽扣孔锁眼用,如衬衫、工作服、女装等;  
针织类衣物的纽扣孔锁眼用,如针织内衣、毛衣、运动服等。

Buttonholing of women cloth such as shirts / blouses, work uniforms, ladies' wear, etc.  
Buttonholing of knitting cloth such as underwear / jerseys, sweaters 1 cardigans, sportswears, etc.



BML-988

电脑伺服自动磨刀裁剪机  
Computer servo Auto-sharpening  
cutting machine

采用伺服电控,变频调速,转速任意可调,最高4000r.p.m 具有自动检测与保护功能;本机规格齐全,功率大,裁剪性能好,适用于任何布料的裁剪; 具有低噪音、运转平稳、操作简便、裁剪能力强、高效率自动磨刀等特点,是各种面料行业最理想的裁剪工具。

Automatic control and protection function; the machine specifications complete, power, cutting performance, suitable for any fabric cutting; with low noise, running Smooth, easy to operate, cutting ability, high efficiency automatic sharpening and other characteristics, is a variety of fabric industry, the best cutting tools.
















BML-3/103/108











自动磨刀裁剪机系列  
Auto-sharpening Cutting Machine Series

本机采用大功率电动机, 离心开关启动,并装有自动磨刀装置和自动润滑系统。具有工作平稳,操作灵便和剪裁能力强等特点,是服装行业必备的设备。适用于剪裁棉、毛、麻、丝绸、化纤、海绵、皮革等面料。










Using high-power electric motors, centrifugal switch start, and equipped with automatic grinding equipment and automatic lubrication system. Have a working stable, manoeuvrable and tailoring ability and other characteristics, is essential equipment for the apparel industry. Apply to cut cotton, wool, hemp, silk, chemical fiber, sponge, leather and other fabrics.

性能参数 TECHNICAL DATA

														
BML-991	DPx5 11-14#	1	1/4" -1	12	2	1	★	22x4 / 33x5	4	370	4000	690x330x805	68/73	

									
BML-20U-A2	DPx5	5	6	10	370	3000	555x250x355	21/25	
BML-20U23	DPx5	5	6	12	370	2000	555x250x355	21/25	
BML-20U43	DPx5	5	6	12	370	2000	555x250x355	21/25	

性能参数 TECHNICAL DATA

								
BML-988		110,160,210,260	1600/2000W	110V/220V	50/60	1000/4000	695×395×295	17.5
BML-3	适用于皮革、鞋帽、毛皮等行业。 Apply to sewing clothes, leather shoes etc.	110,160,210,260, 285	750W	110V/220V	50/60	2800/3400	895×405×320	15
BML-103		110,160,210,260	550W/750W	110V/220V	50/60	2800/3400	660×360×290	15
BML-108		90,110,160,210,260	370W	110V/220V	50/60	2800/3400	530×320×232	9