

MODEL : AMS-221E/IP-410

List No : 1454-05

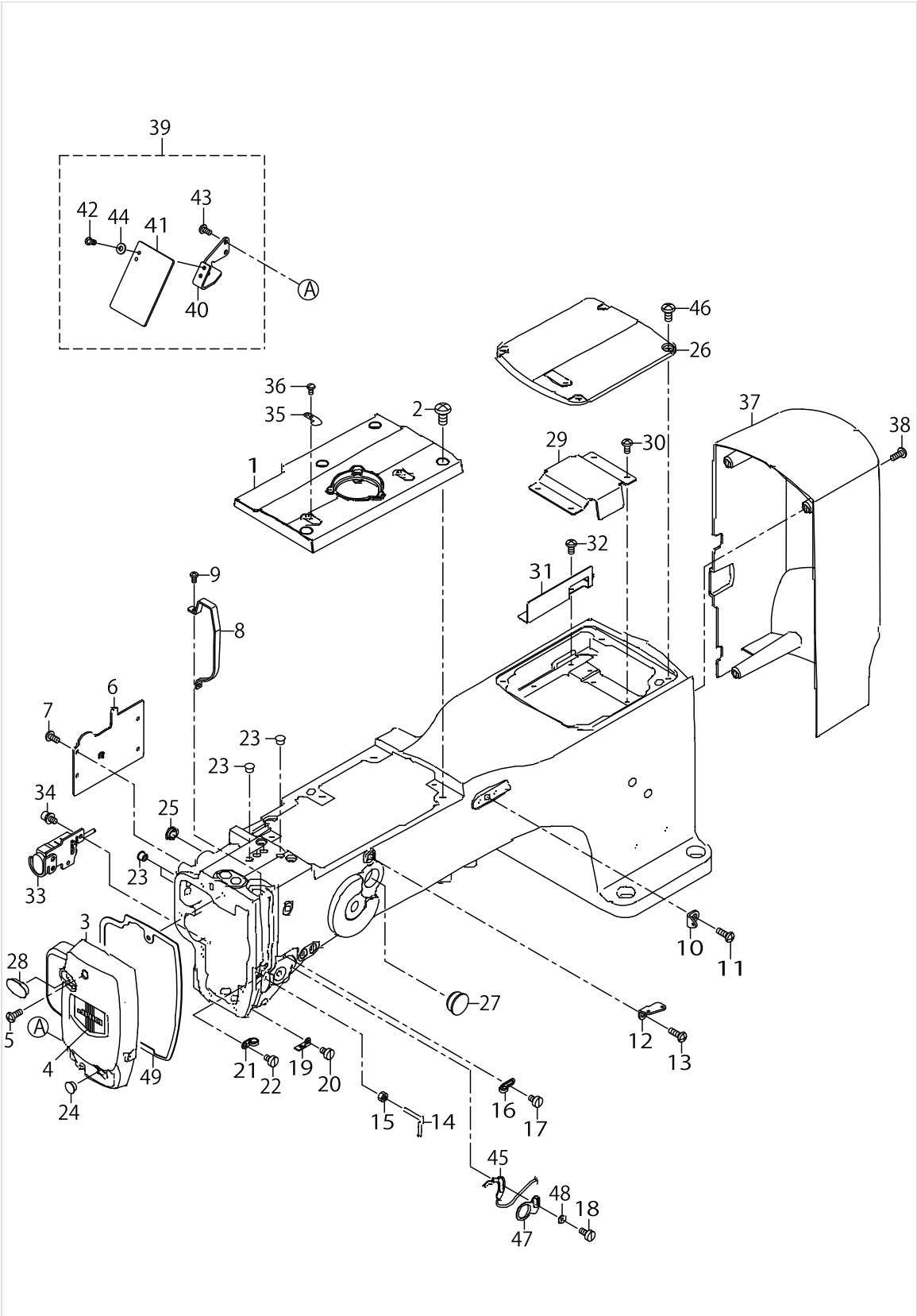
PARTS LIST

Published:06/02/2017

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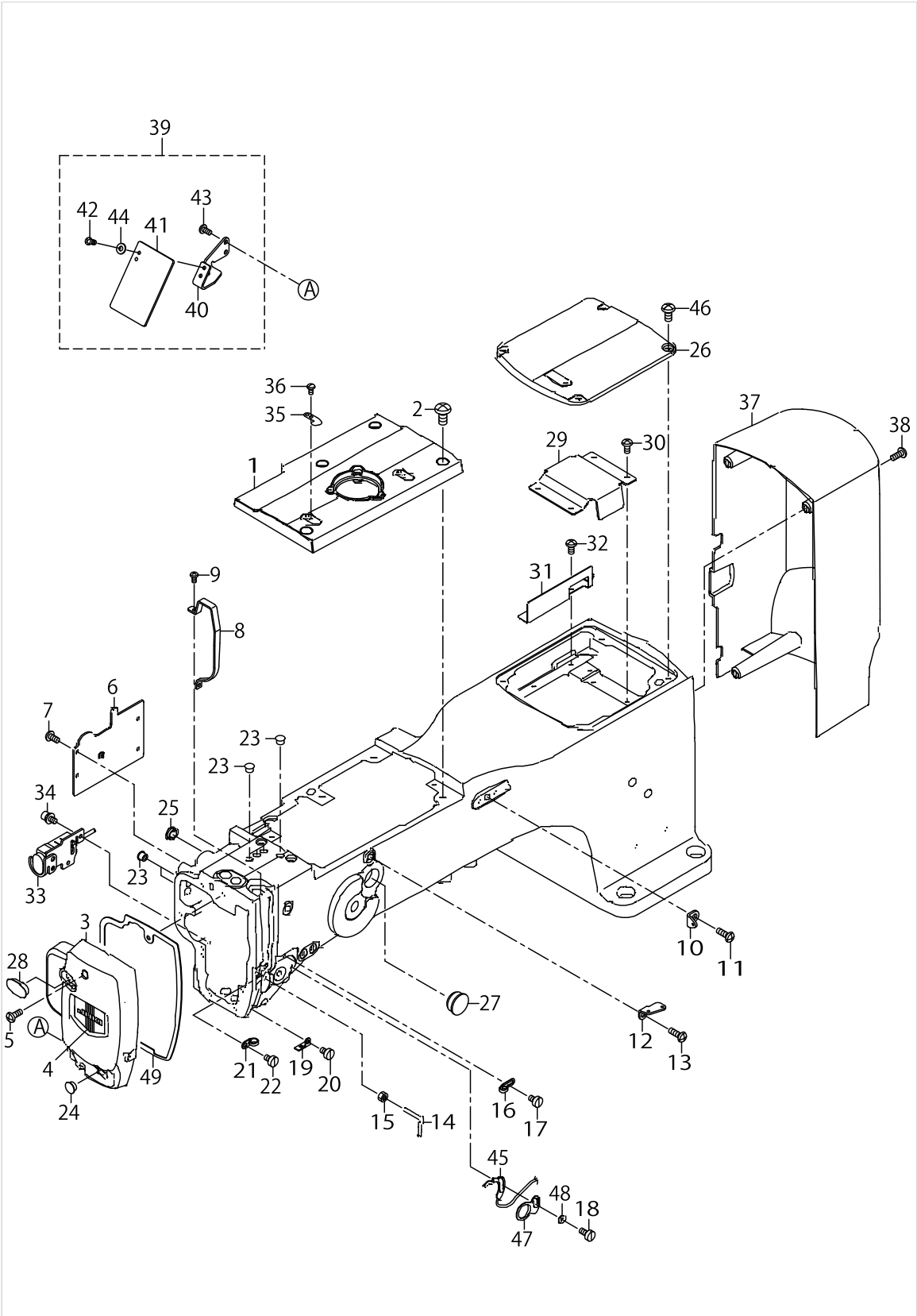
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40032158		TOP_COVER_FRONT						1	
2		SM4061255SP		SCREW M6 L=12						4	
3		40026979		FACE_COVER						1	
4		22902506		FACE PLATE						1	
5		SM4041055SP		SCREW						2	
6		40024999		PRESSER_COVER						1	
7		SM4040855SP		SCREW						4	
8		40030828		THREAD_TAKE_UP_LEVER_COVER						1	
9		SM4030601SN		SCREW M3 X 6						2	
10		40010414		THREAD_GUIDE_NO.1						1	
11		SM4061255SP		SCREW M6 L=12						1	
12		26211904		THREAD GUIDE PLATE						1	
13		SM4061255SP		SCREW M6 L=12						1	
14		40025414		L_SHAPED_THREAD_GUIDE						1	
15		NM6040000SN		NUT M4						1	
16		22920508		ARMTHREADGUIDEA						1	
17		SM6040650TP		SCREW						1	
18		SM6040860TP		SCREW M4 L=8						1	
19		B1129210000		FRAME THREAD GUIDE (B)						1	
20		SM6040650TP		SCREW						1	
21		13705108		TAKE-UP THREAD GUIDE B						1	
22		SM6040650TP		SCREW						1	
23		TA0850604R0		RUBBER PLUG						6	
24		TA1050504R0		RUBBER PLUG						1	
25		TA1250406R0		RUBBER PLUG D=12.5 L=4						1	
26		40032159		TOP_COVER_REAR						1	
27		TA2351004R0		RUBBER PLUG						1	
28		40028877		FACE_COVER_CAP						1	
29		40010405		CRANK_ROD_COVER						1	
30		SM4040855SP		SCREW						4	
31		40028459		GREASE_PLATE						1	
32		SM4040855SP		SCREW						2	
33		40040242		STOP SW ASM						1	
34		SL6040892TN		BOLT						2	
35		10502300		THREAD CUTTER						1	
36		SM4030601SN		SCREW M3 X 6						1	
37		40027971		MOTOR_COVER						1	
38		SM4041055SP		SCREW						4	
39		40006484		SAFETY PLATE COMPL.						1	
40		40051987		SAFETY PLATE BASE				*		1	
41	R	B3120372000	26037200	SAFETY PLATE				*		1	1.00
42		SM4040655SP		SCREW M4 L=6				*		2	
43		SM4040855SP		SCREW				*		2	
44		WP0450801SD		WASHER 4.5X10X0.8				*		2	
45		40040225		THB SENSOR CABLE ASM						1	
46		SM4051055SP		SCREW						4	

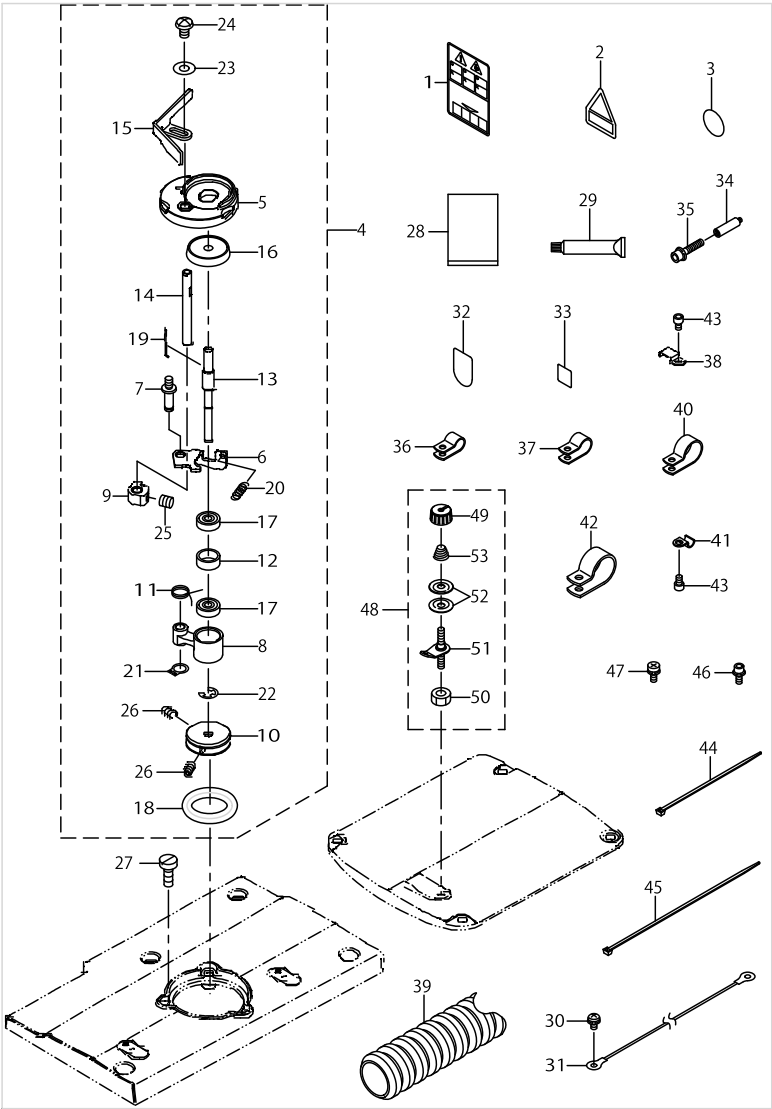
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		40028834		GUIDE_PLATE						1	
48		40028835		BUSHING						1	
49		40050509		FACE PLATE CUSHION						1	

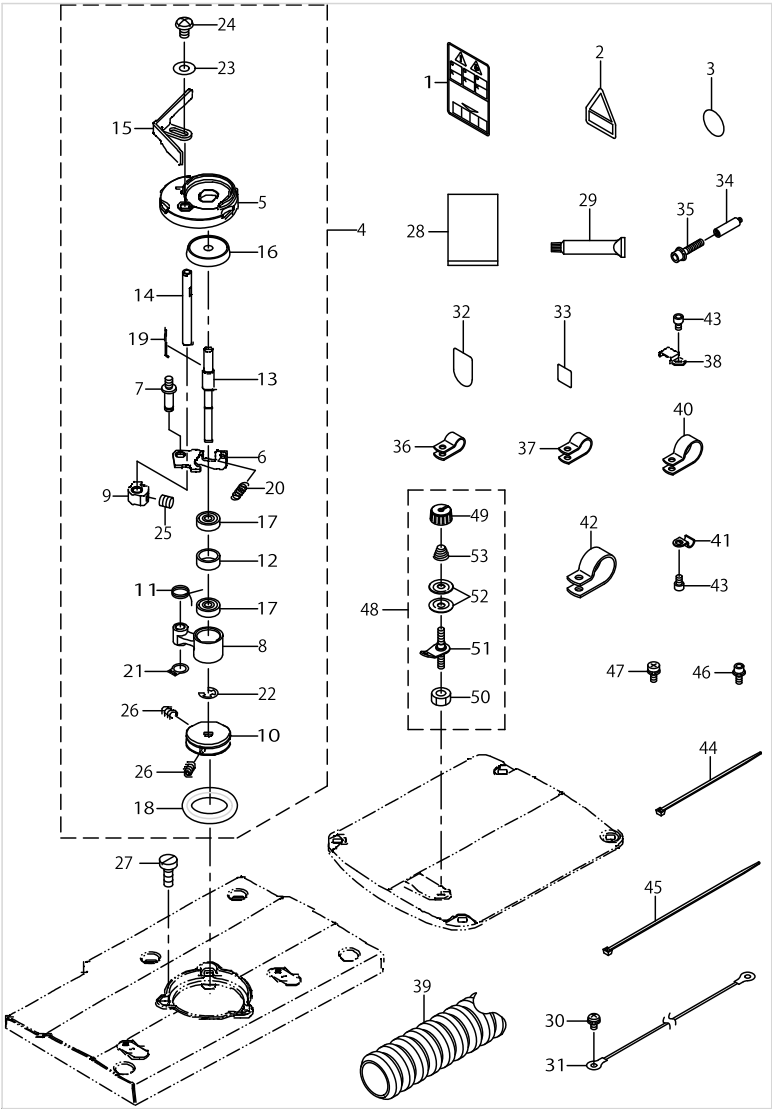
FRAME & MISCELLANEOUS COVER COMPONENTS (2)



FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		CM301200001		SAFETY LABEL_S						1	
2		CM300200003		ATTENTION LABEL						1	
3	R	10004109	22901805	GROUND MARK						1	1.00
4		40028338		BOBBIN_WINDER_UNIT						1	
5	R	26260109	26260000	BTW_BASE				*		1	1.00
6		26260208		BTW_CAM_PLATE				*		1	
7		26260307		BTW_BASE_SHAFT				*		1	
8		26260406		BTW_SHAFT_BASE				*		1	
9		26260505		BTW_CAM_LEVER				*		1	
10		26260604		BTW_WHEEL				*		1	
11		26260703		BTW_TORSION_SPRING				*		1	
12	R	26260802	26260000	BTW_BEARING_SPACER				*		1	1.00
13		40023865		BTW_SHAFT				*		1	
14	D	40023866		BTW_LEVER_SHAFT				*		1	
15		40030829		BTW_LEVER				*		1	
16		26261206		BTW_SPACER				*		1	
17	R	26261305	26260000	BTW_BEARING				*		2	1.00
18		26261503		BTW_WHEEL_RUBBER				*		1	
19		26261602		BOBBIN_SPRING				*		1	
20		26261701		BTW_SPRING				*		1	
21		RC0560711KP		RETAINING RING				*		1	
22		RE0400000K0		E-RING 4				*		1	
23		WP0450826SC		WASHER 4.5X10X0.8				*		1	
24		SM5040655SN		SCREW				*		1	
25		SM8050502TP		SCREW M5 L=5				*		1	
26		SM8040802TP		SCREW M4X8				*		2	
27		SM6041150TP		SCREW						3	
28		40031336		FLAT_BAG						1	
29		40013640		JUKI_GREASE_B_TUBE					☆	1	
30		SL4040891SC		SCREW M4 L=8						1	
31		40005712		EARTH CODE ASM						1	
32		CM100100001		OIL INJECTION PROHIBITION LABEL						1	
33		CM600100101		WEEE MARK LABEL S	FOR JE					1	
34		40036110		GREASE JOINT B						1	
35		SL6084092TN		BOLT						1	
36		HX00150000C		CABLE BAND						2	
37		HX00150000D		CABLE CLIP						5	
38		B3509210000		OIL TUBE HOLDER C						5	
39		HX003070000		TUBE						.45	
40		HX00150000H		CABLE CLIP						1	
41		B3538112000		OIL RETURN TUBE HOLDER						2	
42		HX00150000K		CABLE CLIP						1	
43		SM6040602TP		SCREW M4 L=6						8	
44		EA9500B0100		CABLE BAND						3	
45		EA9500B0200		CABLE BAND 150						5	
46		SL6041092TN		SCREW						2	

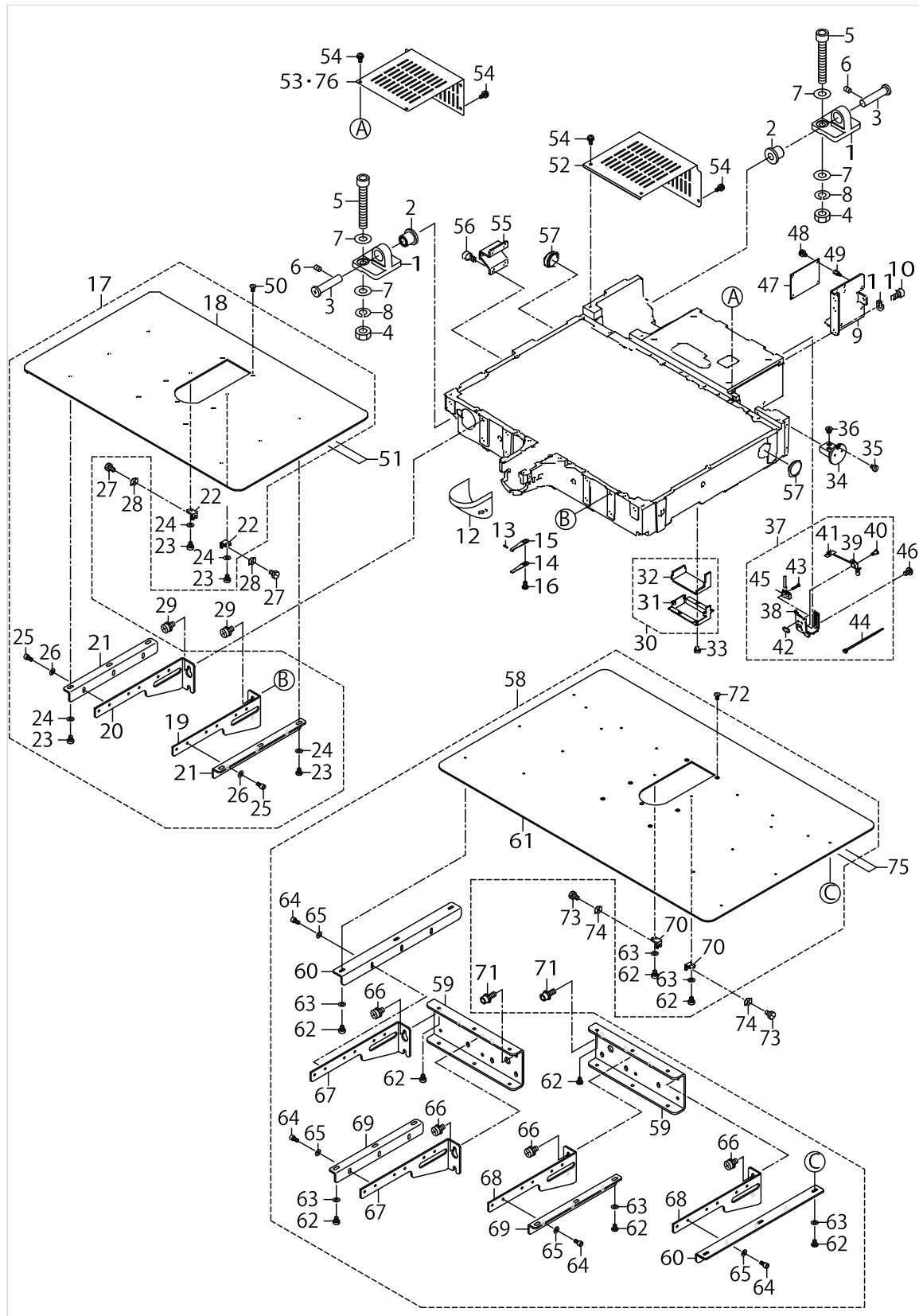
FRAME & MISCELLANEOUS COVER COMPONENTS (2)



FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		SL4041091SC		SCREW M4 L=10						5	
48		14113468		BOBBIN THREAD TENSION ASM.						1	
49		11072402		THREAD TENSION NUT				*		1	
50		NS6110310SP		NUT 11/64-40				*		1	
51		14113450		BOBBIN THREAD T- ENSION ROD ASM.				*		1	
52	R	B3126012000	22921506	THREAD TENSION DISK				*		2	1.00
53		D7133555B00		CONNECTING ROD SPRING				*		1	

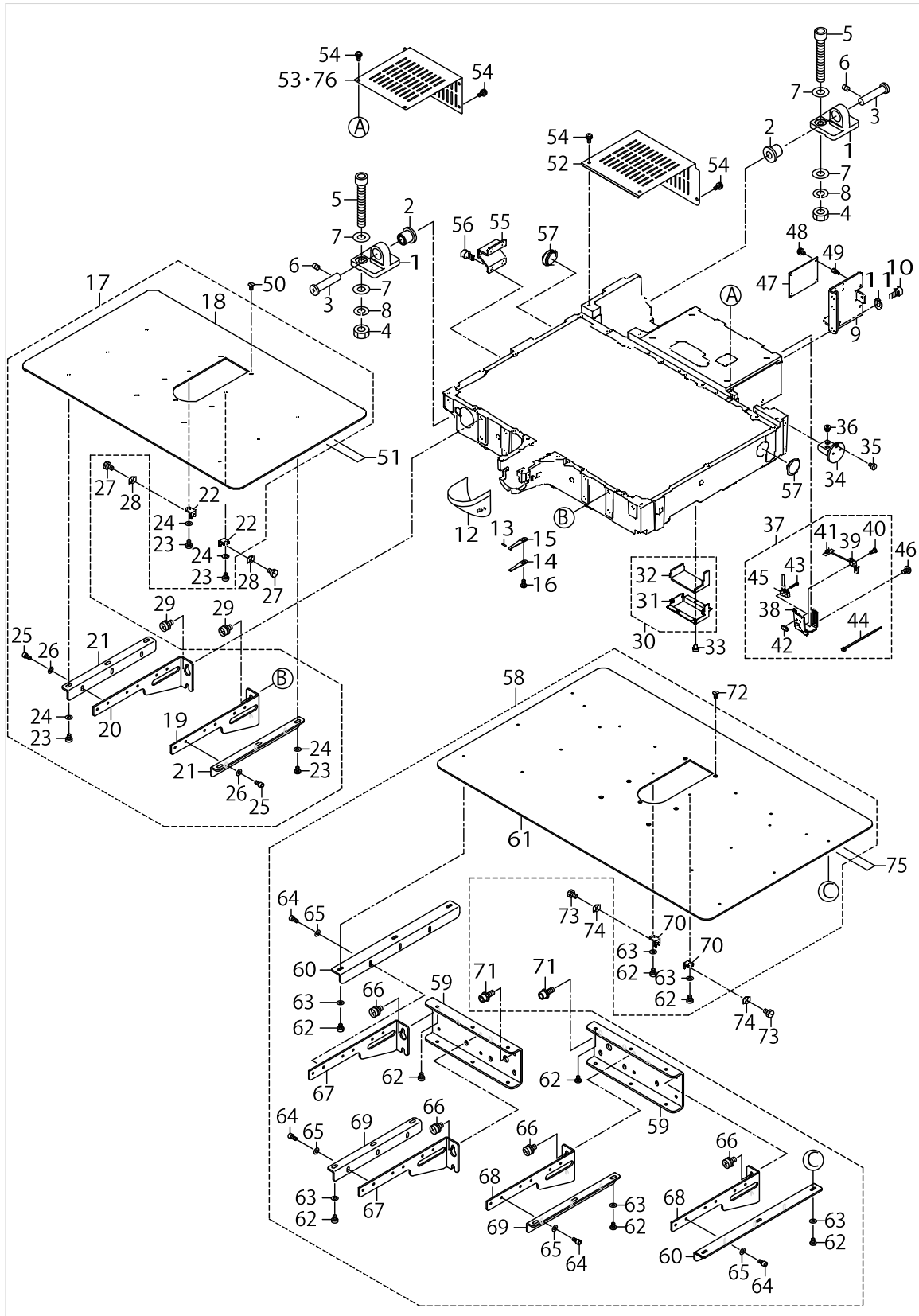
FRAME & MISCELLANEOUS COVER COMPONENTS (3)



FRAME & MISCELLANEOUS COVER COMPONENTS (3)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		B1111215000		BED HINGE						2	
2		B1115215000		BED HINGE RUBBER PAD						2	
3		B2529232000		FEED ACROSS REG- ULATOR SHAFT						2	
4		NM6100001SD		NUT M10						4	
5	D	SM6107002TP		SCREW M10 L=70						4	
6		SM8060812TP		SCREW M6 L=8						4	
7		WP1052001SC		WASHER 10,5X21X2						8	
8		WS1020002KN		SPRING WASHER M10						4	
9		40024997		LIFTER_BASE						1	
10		SM6061202TP		SCREW M6 L=12						2	
11		WP0651001SC		WASHER						2	
12	R	13816855	40142674	CYLINDER ARM CAP						1	1.00
13		31262801		PIN						1	
14		26221200		HOOK COVER PRESSER SPRING B						1	
15		26221101		HOOK COVER PRESSER SPRING A						1	
16		SM5040855SN		SCREW						1	
17		40044152		NEEDLE_PLATE_SU- Pपोर्ट_COVER_ASM	FOR AMS-- 221EHS,EHL,ESL					1	
18		40032173		NEEDLE_PLATE_SUPPORT_COVER				*		1	
19		40039546		COVER_SUPPORT_R				*		1	
20		40039547		COVER_SUPPORT_L				*		1	
21		B1132223C00		COVER BASE				*		2	
22		40025014		COVER_SUPPORT_B				*		2	
23		SM6450610TP		SCREW				*		8	
24		WP0450801SP		WASHER				*		8	
25		SM6040802TP		SCREW M4X0.7 L=8				*		6	
26		WP0450801SP		WASHER				*		6	
27		SM9050850SP		SCREW						2	
28		WP0520656SA		WASHER 5.2X9.5X0.6						2	
29		SL9061291SE		WASHER HEXAGON- AL BOLT M6 L=12	FOR AMS-- 221EHS,EHL,ESL					4	
30		40026829		GEAR_COVER_ASM.						1	
31	R	40026830	40026829	GEAR_COVER				*		1	1.00
32	D	40026831		GEAR_COVER_FELT				*		1	
33		SL4040681SC		COMBINATION SCREW M4 X 8						2	
34		40006836		OIL TANK ASM.						1	
35		SM6040650TP		SCREW						1	
36		40006840		RUBBER BUSH						2	
37		40033182		SAFETY_SW_ASM						1	
38		40033183		SAFETY_SW_BASE				*		1	
39		23638109		SAFETY SWITCH ARM				*		1	
40	R	40006497	40006495	SAFETY_SW_ARM_SHAFT				*		1	1.00
41	R	23638208	23638059	SAFETY SWITCH SPRING				*		1	1.00
42	R	23638406	23638059	SAFETY SWITCH NUT				*		1	1.00
43		SM4021201SC		SCREW M2 L=12				*		2	
44		EA9500B0100		CABLE BAND				*		1	
45	D	40029633		SAFETY SW CORD ASM				*		1	

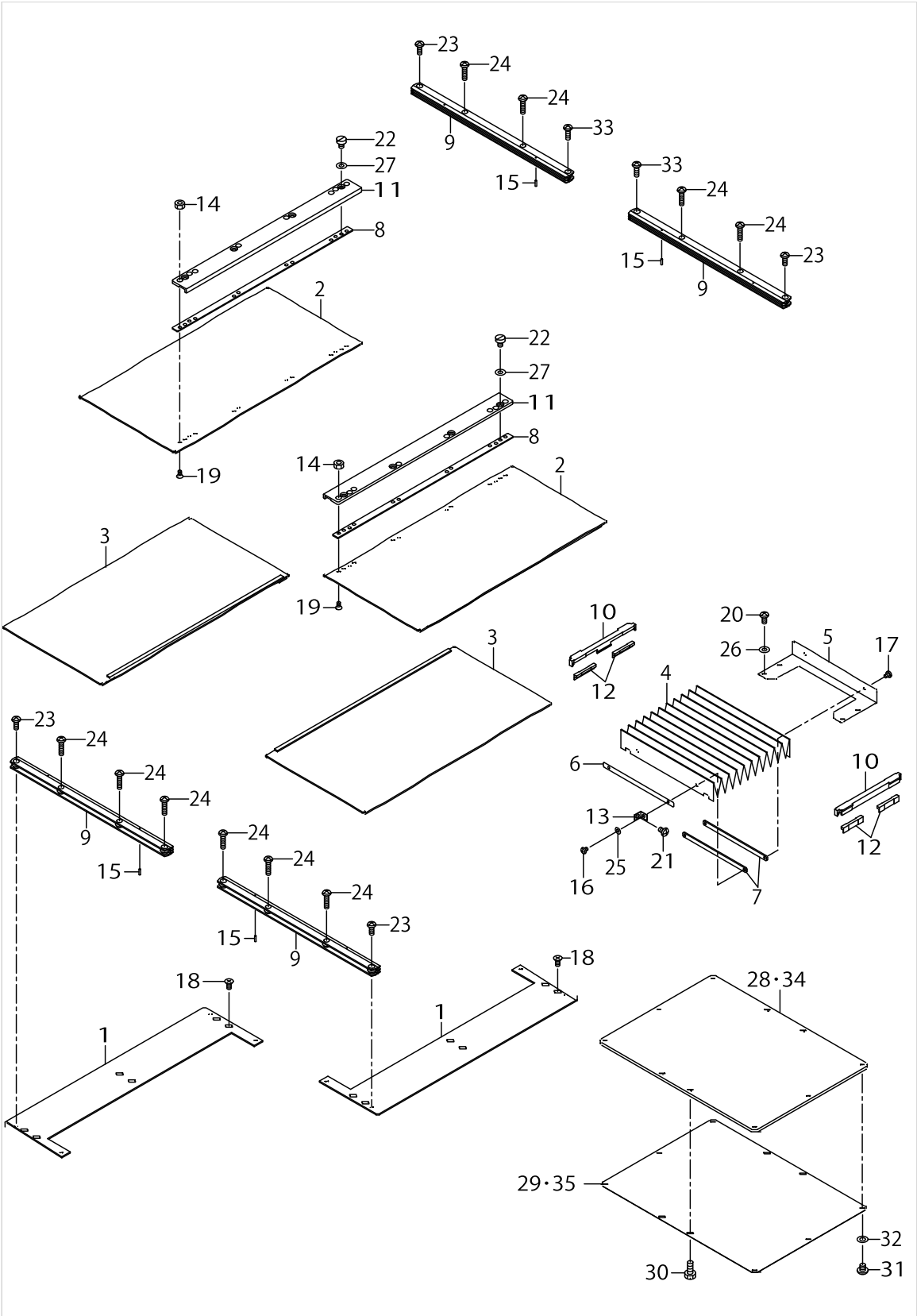
FRAME & MISCELLANEOUS COVER COMPONENTS (3)



FRAME & MISCELLANEOUS COVER COMPONENTS (3)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		SM4050855SP		SCREW						1	
47		40040230		INT PCB ASM						1	
48		SL4040891SC		SCREW M4 L=8						4	
49		HX003390000		STUD						4	
50		SM1040870TP		SCREW						2	
51		40051501		TAPE						1	
52		40032160		BED_COVER_LEFT	FOR AMS-- 221EHS,EHL,ESL					1	
53		40032161		BED_COVER_RIGHT						1	
54		SL4041091SC		SCREW M4 L=10						8	
55		B1116215000		FRAME SUPPORT						1	
56		SM6061002TP		SCREW M6 L=10						4	
57		B8267180000		RUBBER PLUG						2	
58		40052237		NEEDLE_PLATE_SUPPORT_COVER ASM	FOR AMS-- 221E-3020					1	
59		40051499		COVER_SUPPORT_BASE				*		2	
60		40051502		COVER_BASE				*		2	
61		40032174		NEEDLE_PLATE_SUPPORT_COVER				*		1	
62		SM6450610TP		SCREW				*		18	
63		WP0450801SP		WASHER				*		12	
64		SM6040802TP		SCREW M4X0.7 L=8				*		12	
65		WP0450801SP		WASHER				*		12	
66		SL9061291SE		WASHER HEXAGON- AL BOLT M6 L=12				*		8	
67		40039547		COVER_SUPPORT_L				*		2	
68		40039546		COVER_SUPPORT_R				*		2	
69		B1132223C00		COVER BASE				*		2	
70		40025014		COVER_SUPPORT_B				*		2	
71		SL6061692TN		BOLT	FOR AMS-- 221E-3020					10	
72		SM1040870TP		SCREW	FOR AMS-- 221E-3020					2	
73		SM9050850SP		SCREW	FOR AMS-- 221E-3020					2	
74		WP0520656SA		WASHER 5.2X9.5X0.6	FOR AMS-- 221E-3020					2	
75		40051501		TAPE						1	
76		40057380		BED_COVER_LEFT_ASM.	FOR AMS-- 221E-3020					1	

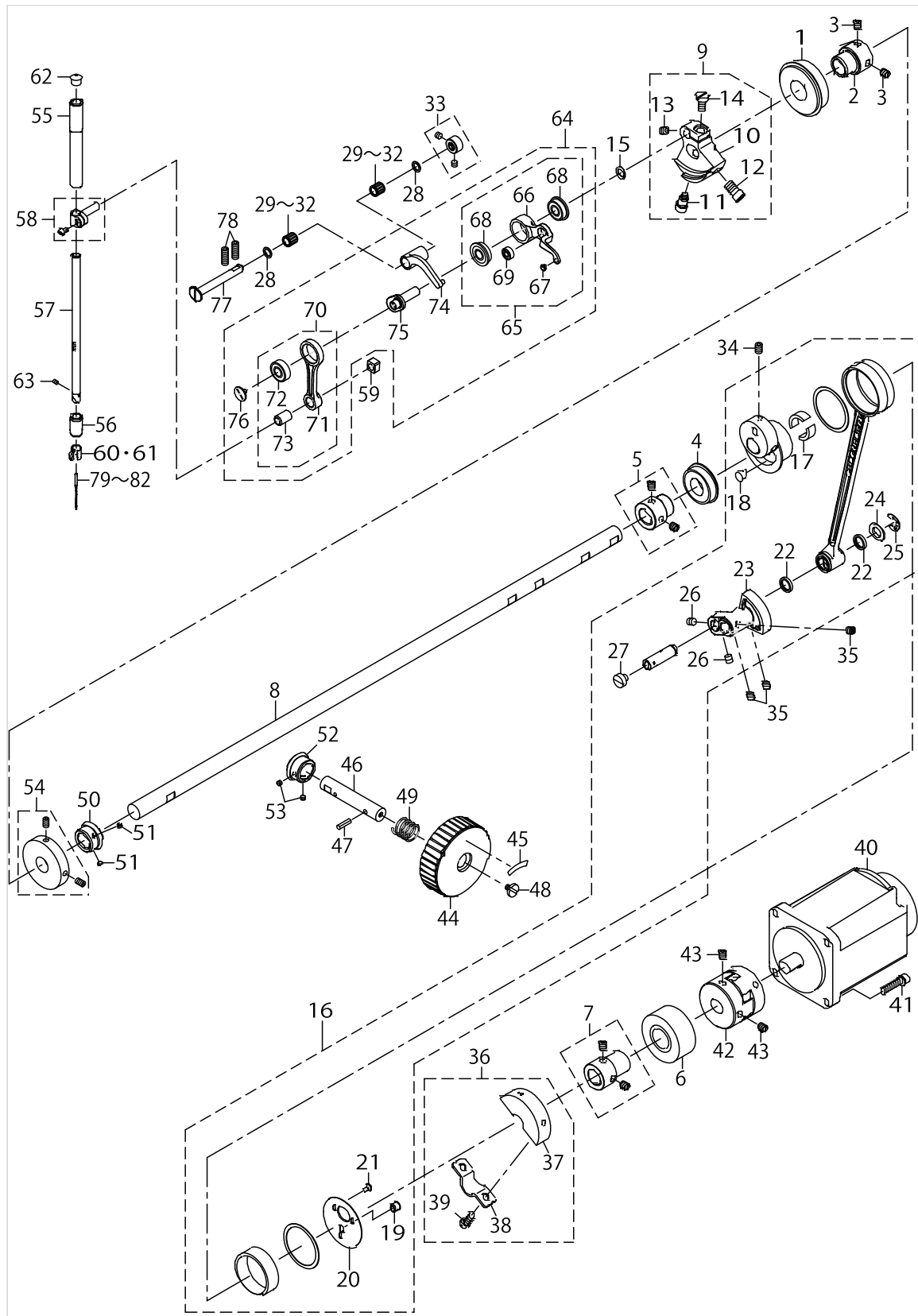
FRAME & MISCELLANEOUS COVER COMPONENTS (4)



FRAME & MISCELLANEOUS COVER COMPONENTS (4)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40032162		FEED_BASE_COVER						2	
2		40032168		X_FEED_UPPER_COVER_ASM						2	
3		40032163		X_FEED_LOWER_COVER_ASM						2	
4		40035705		FEED COVER						1	
5		40033186		FEED_COVER_STAY						1	
6		B1155221D00		FEED COVER FIX PLATE						1	
7		B1156221D00		FEED COVER FIX PLATE,B						2	
8		40032167		FEED_COVER_RALL_- STOPPER_PLATE						2	
9		B1181221D00		FEED BASE SUPPO- RT COVER RAIL X						4	
10		B1182221D00		Y GUIDE RAIL BRACKET						2	
11		B1183221D00		FEED BASE SUPPO- RT COVER RAIL Y						2	
12		B1193221D00		Y GUIDE RAIL BUSH						4	
13		B1157215000		MOVEMENT COVER PLATE						2	
14		NM6030003SC		NUT M3						8	
15		PS0150065KP		SPRING PIN 1.5X6						4	
16		SM4030401SC		SCREW M3X0.5 L=4						2	
17		SM7030450SC		SCREW M3X0.5 L=4						2	
18		SM1040801SP		SCREW M4X0.7 L=8						6	
19		SM1030601SP		SCREW M3 L=6						8	
20		SM4040855SP		SCREW						4	
21		SM4040655SP		SCREW M4 L=6						2	
22		SM6040650TP		SCREW						8	
23		SM4041055SP		SCREW						4	
24		SM4041655SP		SCREW M4 L=16						10	
25		WP0330501SB		WASHER M3						2	
26		WP0450801SD		WASHER 4.5X10X0.8						4	
27		WP0450801SD		WASHER 4.5X10X0.8						8	
28		40032176		PRESSER_PLATE	FOR AMS-- 221EHS,EHL,ESL					1	
29		B1504221D00		PRESSER PLATE SHEET	FOR AMS-- 221EHS,EHL,ESL					1	
30		SM9051203CP		SCREW M5 L=12						4	
31		SM4050655SP		SCREW M5 L=6						6	
32		WP0531000SD		WASHER M5						6	
33		SM4041255SP		SCREW M4 L=12						2	
34		40032177		PRESSER_PLATE	FOR AMS-- 221E-3020					1	
35		40032178		PRESSER_PLATE_SHEET	FOR AMS-- 221E-3020					1	

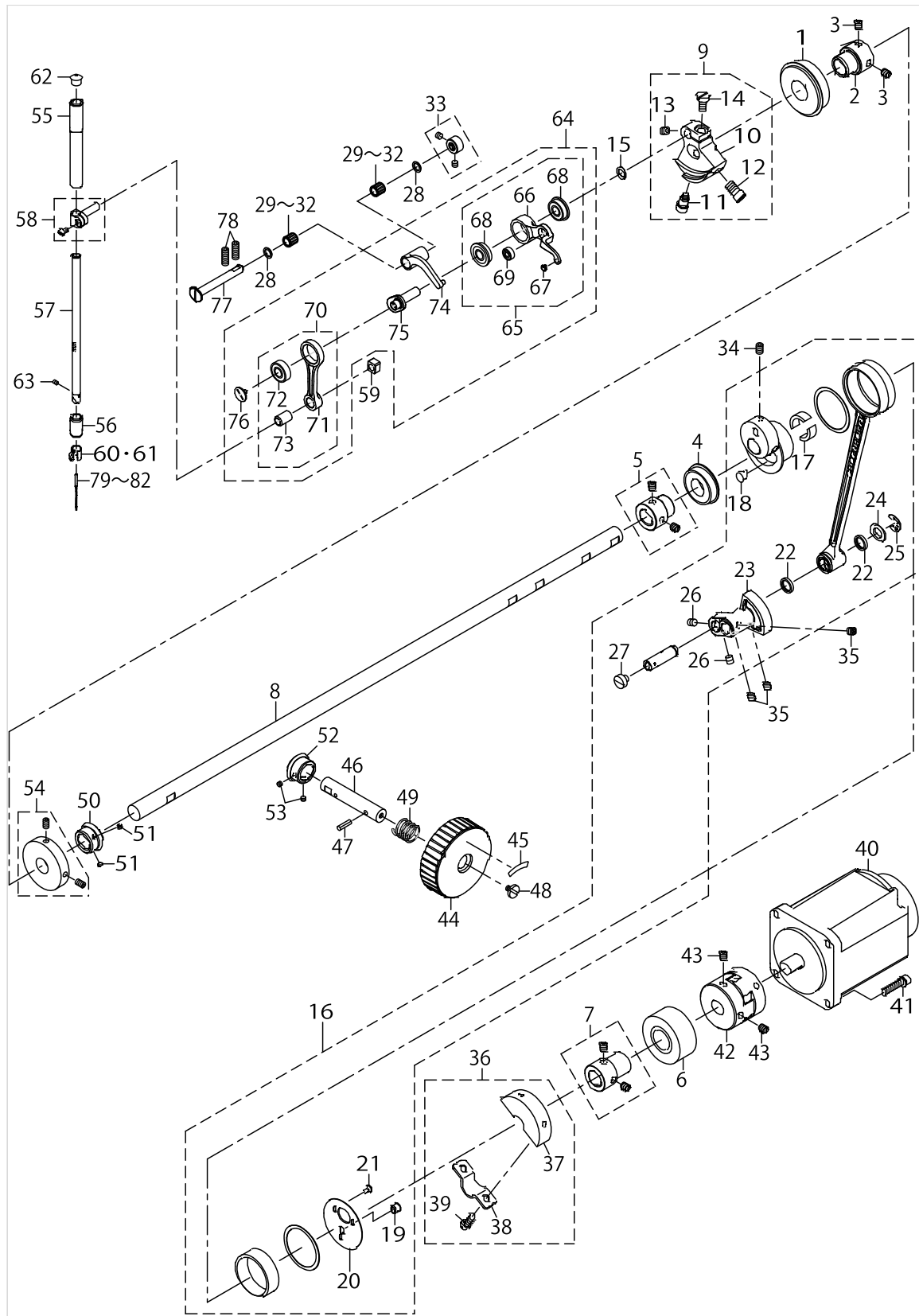
MAIM SHAFT & NEEDLE BAR COMPONENTS



MAIM SHAFT & NEEDLE BAR COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		SB120000900		BEARING						1	
2		23604200		MAIN SHAFT BEARING SUPPORT						1	
3		SM8060812TP		SCREW M6 L=8						2	
4		SB120001800		BEARING						1	
5		40010415		BEARING_BUSH_A_ASM.						1	
6		SB120001700		BEARING						1	
7		40010418		BEARING_BUSH_B_ASM.						1	
8		40032175		MAIN_SHAFT						1	
9		40010422		COUNTER_WEIGHT_ASM.						1	
10	R	40010423	40010422	COUNTER_WEIGHT				*		1	1.00
11		40010424		COUNTER_WEIGHT_SCREW_A				*		1	
12		40010425		COUNTER_WEIGHT_SCREW_B				*		1	
13		40010426		COUNTER_WEIGHT_SCREW_C				*		1	
14		40010427		COUNTER_WEIGHT_SCREW_D				*		1	
15		WP0820516SP		WASHER 11.6X8.2X0.6						1	
16	R	40031136	40089367	CRANK_ROD_ALL_ASM.						1	1.00
17		40006555		UNDER CAM FELT				*		2	
18		TA0670604R0		PLUG D=6.7 L=6				*		1	
19		TA0670604R0		PLUG D=6.7 L=6				*		1	
20		40010421		CRANK_ROD_SUPPORT_PLATE				*		1	
21		SM1030601SP		SCREW M3 L=6				*		3	
22		10108009		OIL SEAL				*		2	
23	R	40006561	40089367	OSCILLATOR				*		1	1.00
24		40026818		WASHER				*		1	
25		RE0800000K0		E-SHAPED SNAP RING (8MM)				*		1	
26		SM8480652TP		SCREW				*		2	
27		SM6060550TP		SCREW M6 L=4.5				*		1	
28		22891204		BEARING SUPPORT						2	
29		SB30700020A		BEARING	SELECTIVE PARTS					2	
30		SB30700020B		BEARING	SELECTIVE PARTS					2	
31		SB30700020C		BEARING	SELECTIVE PARTS					2	
32		SB30700020D		BEARING	SELECTIVE PARTS					2	
33		40010434		THRUST_COLLAR_ASM.						1	
34		SM8060812TP		SCREW M6 L=8						2	
35		SM8480652TP		SCREW						3	
36		40010437		CRANK_BALANCER_ASM.						1	
37	R	40010438	40010437	CRANK_BALANCER				*		1	1.00
38		40010439		CRANK_BALANCER_FIX_PLATE				*		1	
39		40010440		CRANK_BALANCER_FIX_PLATE_SCREW				*		2	
40		40052937		550W_SERVO_MOTOR						1	
41		SL6052592TN		BOLT						4	
42	R	23604309	40051473	COUPLING						1	1.00
43		SM8060812TP		SCREW M6 L=8						4	
44		B1212210D00		PULLEY						1	
45		B1144210000		REVOLVING DIRECTION LABEL						1	
46	R	B1213210D00	40044053	PULLEY SHAFT						1	1.00

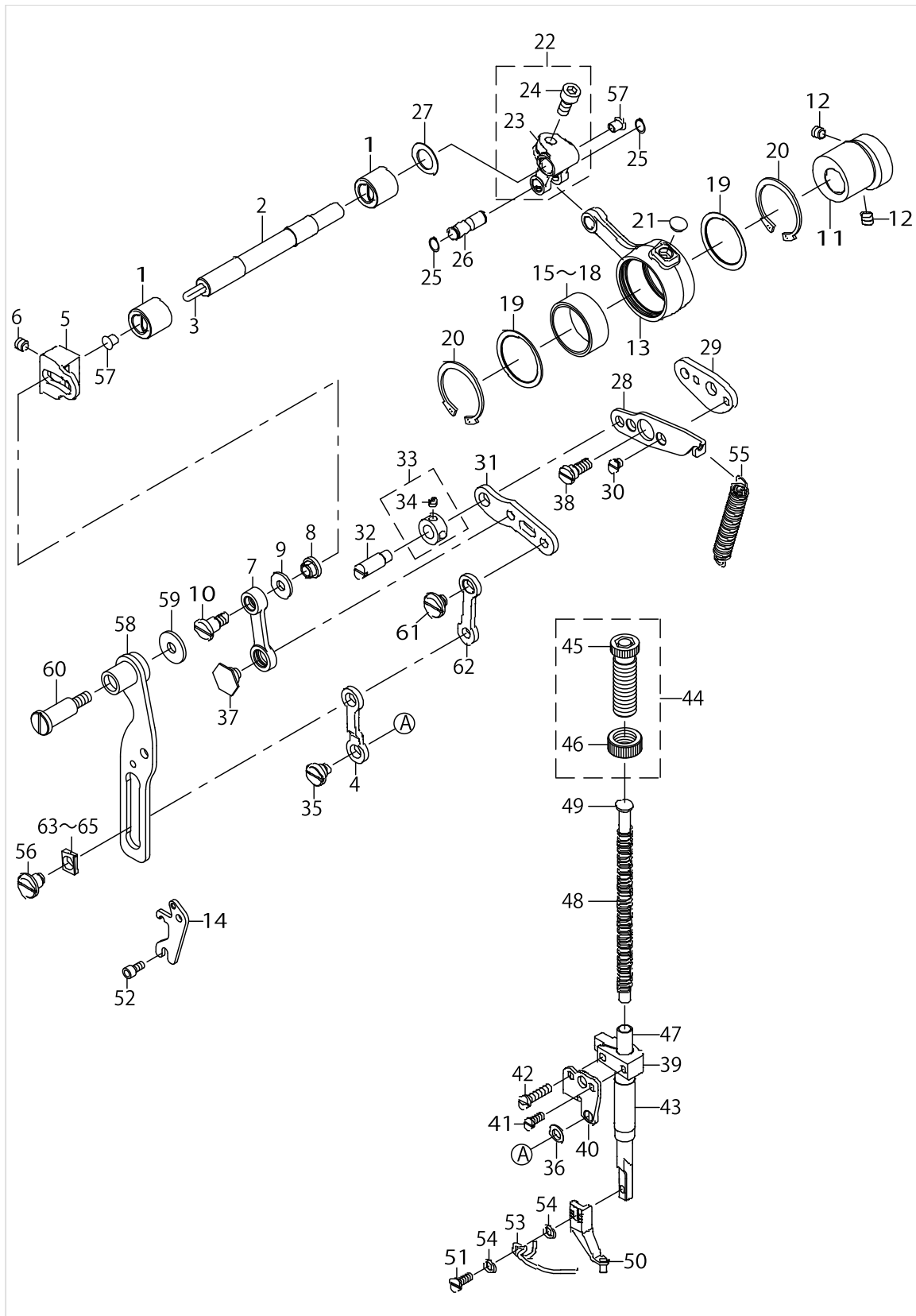
MAIM SHAFT & NEEDLE BAR COMPONENTS



MAIM SHAFT & NEEDLE BAR COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		PS0400142KH		SPRING PIN 4X14						1	
48		A1230500000A		HANDWHEEL SETSCREW						1	
49		GAF01007000		SPRING						1	
50		40006515		GEAR_A						1	
51		SM8040310SS		SCREW M4 L=3						2	
52		40006516		GEAR_B						1	
53		SM8040310SS		SCREW M4 L=3						2	
54		40010533		BTW_DRIVING_WHEEL_ASM.						1	
55		40010441		NEEDLE_ROD_METAL						1	
56		40010442		NEEDLE_ROD_LOWER_METAL						1	
57		40026882		NEEDLE_BAR						1	
58		B14115520A0		NEEDLE BAR CONNECTING ASM.						1	
59		B1414555000		SLIDE BLOCK						1	
60		B1405210000		THREAD GUIDE A	TYPE S					1	
61		40026884		NEEDLE_BAR_SHREAD_GUIDE_H	TYPE H					1	
62		22901409		NEEDLE BAR UPPER BUSH CAP						1	
63		SM8030412TP		SCREW					☆	1	
64	D	40006529		THREAD_TAKE_UP_COMPL.						1	
65	R	40006530	40006529	THREAD_TAKE_UP_LEVER_ASM.				*		1	1.00
66	R	40006531	40006529	THREAD_TAKE_UP_LEVER				*		1	1.00
67		B1908505000		THREAD PASS BUSH				*		1	
68		SB108002200		BEARING				*		2	
69		SB104001600		BEARING				*		1	
70		40006534		NEEDLE_BAR_CRANK_ROD_ASM.				*		1	
71	R	40006535	40006534	NEEDLE_BAR_CRANK_ROD				*		1	1.00
72		SB108002300		BEARING				*		1	
73	R	22891006	22890958	NEEDLE BAR CRANK ROD BUSH		A	DDL-5700N	*		1	1.00
73	R	22891006	23622251	NEEDLE BAR CRANK ROD BUSH		B	DDL-9000,- DP-2100,DLN-9010	*		1	1.00
73	R	22891006	40078106	NEEDLE BAR CRANK ROD BUSH		C	AMS- /IP-- 420,AMS-220EN	*		1	1.00
73	R	22891006	40006534	NEEDLE BAR CRANK ROD BUSH		D	LK- ,AMS-- /IP-410,A- MS-210E,AB-1351	*		1	1.00
74		40006532		THREAD_TAKE_UP_CRANK				*		1	
75	R	40006537	40006529	NEEDLE_ROD_CRANK				*		1	1.00
76		B1903552000		LEFT SCREW				*		1	
77		40011902		THREAD_TAKE_UP_CRANK_SHAFT						1	
78		SM8061612TP		SCREW M6X16						2	
79		MDP500B1400		NEEDLE DPX5 #14	TYPE S(FOR ST)				☆	1	
80		MDP170B1800		NEEDLE DPX17 #18	TYPE H(FOR ST)				☆	1	
81		MC200501000		NEEDLE #100	TYPE S(FOR JE)				☆	1	
82		MC372001100		NEEDLE 135X17 #110	TYPE H(FOR JE)				☆	1	

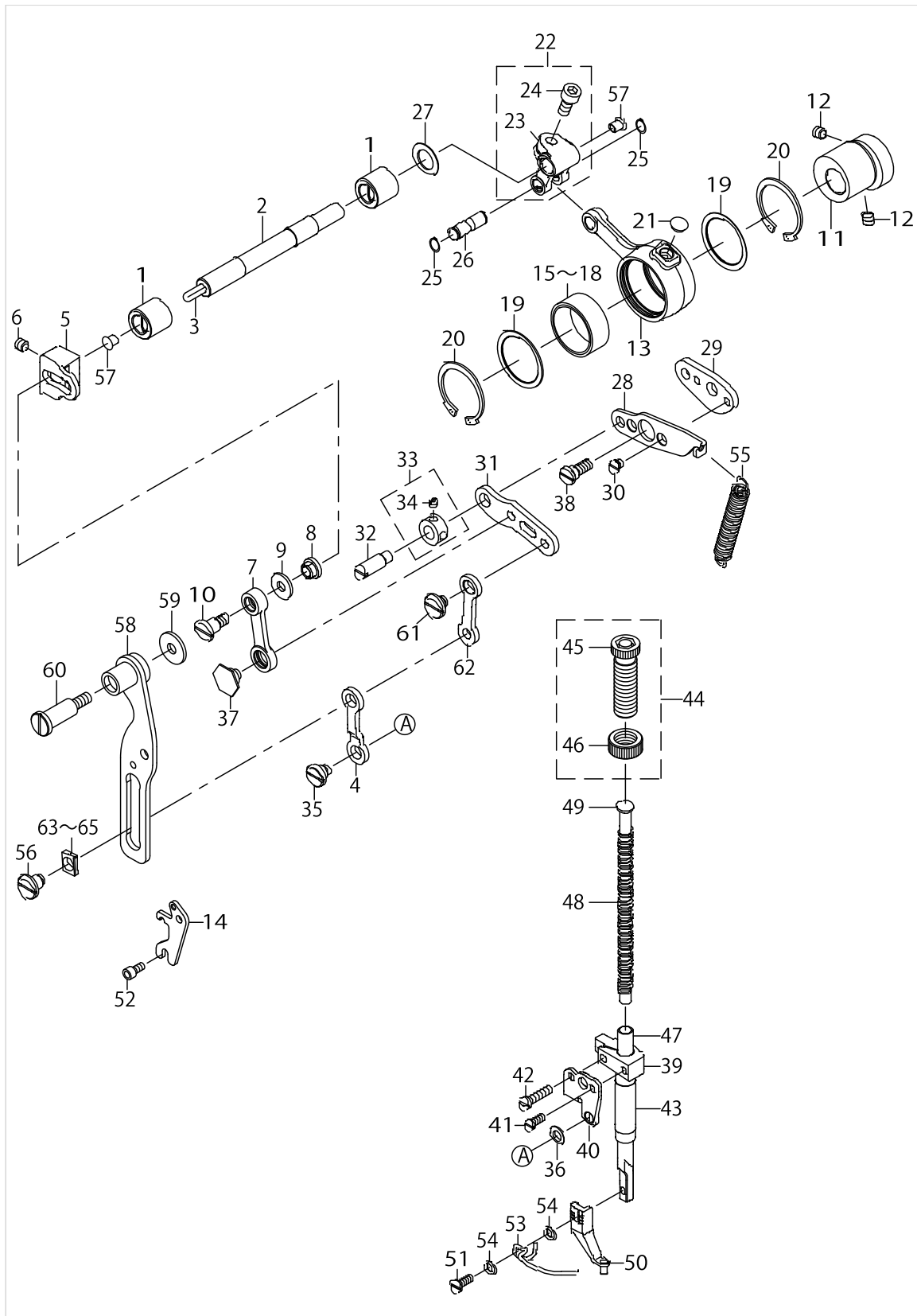
PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (1)



PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40025431		BUSHING						2	
2		40025427		INTERMEDIATE_PRESSER_SHAFT						1	
3		CQ303000000		OIL WICK						.18	
4		40030617		INTERMEDIATE_PRESSER_LINK_D						1	
5		40025012		ADJUSTING_ARM						1	
6		SM8060812TP		SCREW M6 L=8						1	
7		40068835		INTERMEDIATE_PRESSURE_LINK						1	
8		40025415		ADJUSTING_NUT						1	
9		WP0611626SP		WASHER 15X6X1.6						1	
10		SD0800746TP		SHOULDER SCREW						1	
11		40025428		ECCENTRIC_CAM						1	
12		SM8060812TP		SCREW M6 L=8						2	
13		40025011		CRANK_CONNECTING_ROD						1	
14		40068833		POSITIONING_LINK_SPRING_HOOK						1	
15		B1636581A00		NEEDLE BEARING A	SELECTIVE PARTS					1	
16		B1636581B00		NEEDLE BEARING B	SELECTIVE PARTS					1	
17		B1636581C00		NEEDLE BEARING	SELECTIVE PARTS					1	
18		B1636581D00		NEEDLE BEARING	SELECTIVE PARTS					1	
19		40012965		BEARING_SUPPORT_PLATE						2	
20		RC3781518KP		RETAINING RING						2	
21		TA0750404R0		PLUG D=7.5 L=3.5						1	
22		13122452		FEED BRANCH CRANK ASM.						1	
23		13122403		FEED BRANCH CRANK				*		1	
24		SM6061402TP		SCREW M6 L=14				*		1	
25		RC0650811KP		RETAINING RING						2	
26		40025429		ROD_CONNECTING_SHAFT						1	
27		WP1221016SP		WASHER						1	
28		40068834		POSITIONING_LINK						1	
29		40024988		POSITIONING_LINK_B						1	
30		SS1110640TP		SCREW 11/64-40 L= 5.5						2	
31		40030620		INTERMEDIATE_PRESSER_LINK_B						1	
32		B1408180000		HINGE SCREW						1	
33		CS079073ASH		THRUST COLLAR ASM.						1	
34		SS8110410TP		SCREW 11/64-40 L= 3.5				*		2	
35		SD0800386TP		SHOULDER SCREW D=8 H=3.75						1	
36		40029419		LINK_CONNECTING_PLATE_WASHER						1	
37		SD1000506TP		SHOULDER SCREW D=10 H=4.95						1	
38		SD0800408TP		SHOULDER SCREW						1	
39		23610108		PRESSER BAR GUIDE BRACKET						1	
40		40024991		LINK_CONNECTING_PLATE						1	
41		SS6090910SP		SCREW 9/64-40 L=9						1	
42		SS7111810TP		SCREW 11/64-40 L=18						1	
43		40032798		PRESSER_BUSHING						1	
44		22907554		PRESSER SPRING REG NUT ASM.						1	
45	R	22907505	22907554	PRESSER SPRING REGULATOR				*		1	1.00

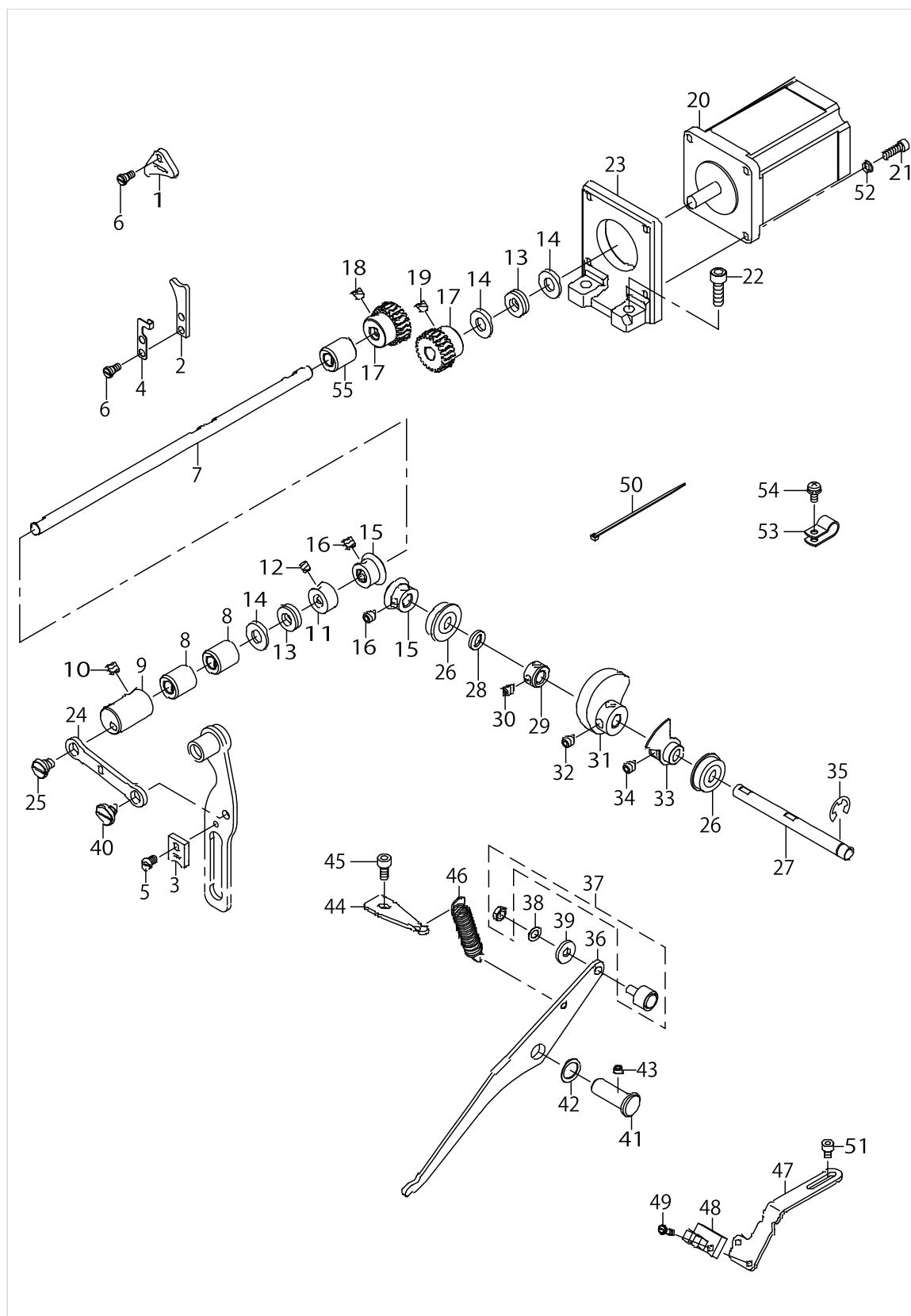
PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (1)



PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46	R	22907604	22907554	PRESSER SPRING REGULATOR NUT				*		1	1.00
47		40030623		INTERMEDIATE_PRESSER_BAR						1	
48		B161121000A		INNER PRESSER SPRING						1	
49		40023631		PRESSER GUIDE BAR						1	
50		40023632		INTERMEDIATE PRESSER A					☆	1	
51		SM7751160TP		SCREW						1	
52		SM6040802TP		SCREW M4X0.7 L=8						2	
53		B1634210D00		FINGER GUARD						1	
54		WP0430800SC		WASHER M4						2	
55		40030621		INTERMEDIATE PRE- SSER_SPRING B						1	
56		SD0800656TP		SHOULDER SCREW						1	
57		TA0550604R0		RUBBER PLUG						1	
58		40068829		PRESSURE_VARIABLE.PLATE.ASM.						1	
59		40038832		DIVISIBLE CRESIN- G GAUGE ASM.F082						1	
60		SD1002206TP		SHOULDER SCREW D=10 H=22						1	
61		SD0800336TP		SHOULDER SCREW						1	
62		40030616		INTERMEDIATE_PRESSER_LINK_C						1	
63		40030628		SLIDE_BLOCK_A	SELECTIVE PARTS					1	
64		40030629		SLIDE_BLOCK_B	SELECTIVE PARTS					1	
65		40030630		SLIDE_BLOCK_C	SELECTIVE PARTS					1	

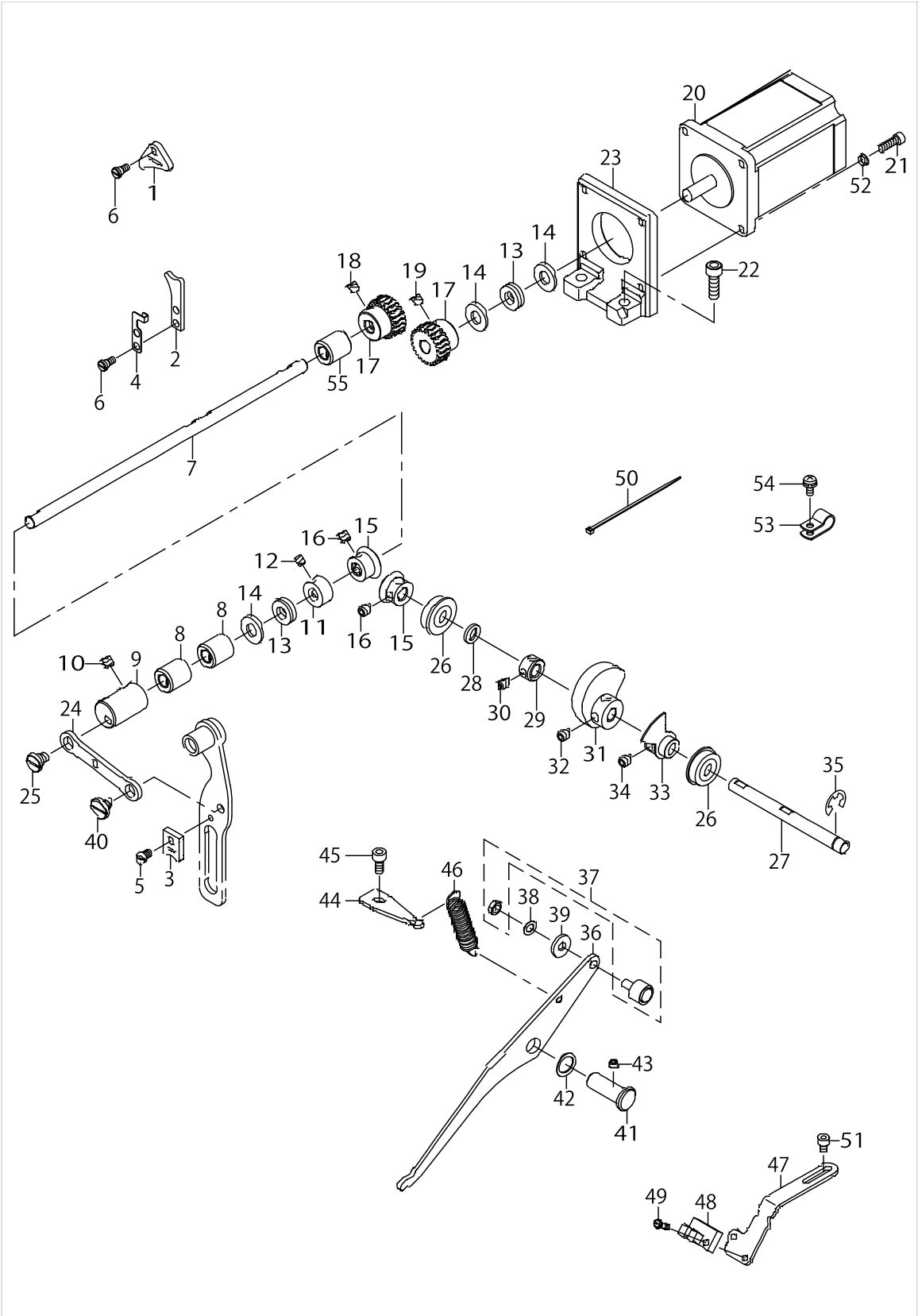
PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (2)



PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40030625		FACE_FELT_A						1	
2		40030626		FACE_FELT_B						1	
3		40030627		FACE_FELT_C						1	
4		40026817		FACE_FELT_B_SUPPORT						1	
5		40029420		FELT_SCREW_C						1	
6		40032483		FELT_SCREW_AB						3	
7		40032179		PRESSER_VARIABLE_SHAFT						1	
8		40025423		BUSHING B						2	
9		40026819		PRESSER_VARIABLE_ARM						1	
10		SM8480652TP		SCREW						2	
11		CS0800881TP		THRUST COLLAR						1	
12		SM8050412TP		SCREW M5 L=4						2	
13		SB408000100		BEARING						2	
14		WP0850002SP		WASHER 8.5X18X1.6						3	
15		40030615		PRESSER_LIFT_GEAR						2	
16		SM8060812TP		SCREW M6 L=8						4	
17		40032180		PRESSER_MOTOR_GEAR_A						2	
18		SM8060812TP		SCREW M6 L=8						2	
19		SM8060602TP		SCREW M6X6						2	
20		40040226		INSIDE PRESSURE MOTOR						1	
21		SM6041402TP		SCREW M4 L=14						4	
22		SM6061802TP		SCREW M6 L=18						2	
23		40032181		PRESSER_MOTOR_BRACKET						1	
24		40024989		PRESSER_VARIABLE_LINK						1	
25		SD0800337TP		SHOULDER SCREW						1	
26		SB108000500		RADIAL BEARING						2	
27		40025426		PRESSER_LIFT_SHAFT						1	
28		WZ0850302K0		WAVED WASHER 8.5X12.5X0.3						1	
29		CS0800881TP		THRUST COLLAR						1	
30		SM8050412TP		SCREW M5 L=4						2	
31		40025016		LIFTING_CAM						1	
32		SM8060812TP		SCREW M6 L=8						2	
33		40025418		SENSOR_SLIT_ASM						1	
34		SM8060812TP		SCREW M6 L=8						2	
35		RE0700000K0		E-RING 7						1	
36		40025030		LIFTING_LINK						1	
37		40027870		CAM FOLLOWER						1	
38		WP0520656SA		WASHER 5.2X9.5X0.6						1	
39		WP0522016SH		WASHER						1	
40		SD0800387TP		SHOULDER SCREW D=8 H=3.75						1	
41		B1641562000		FEED REGULATING ARM SHAFT						1	
42		26226001		WASHER						1	
43		SM8050412TP		SCREW M5 L=4						1	
44		40025420		LIFTER_LINK_SPRING_HOOK						1	
45		SM6050802TP		SCREW M5X0.8 L=8						1	
46		40003970		TENSION RELEASE RETURN						1	

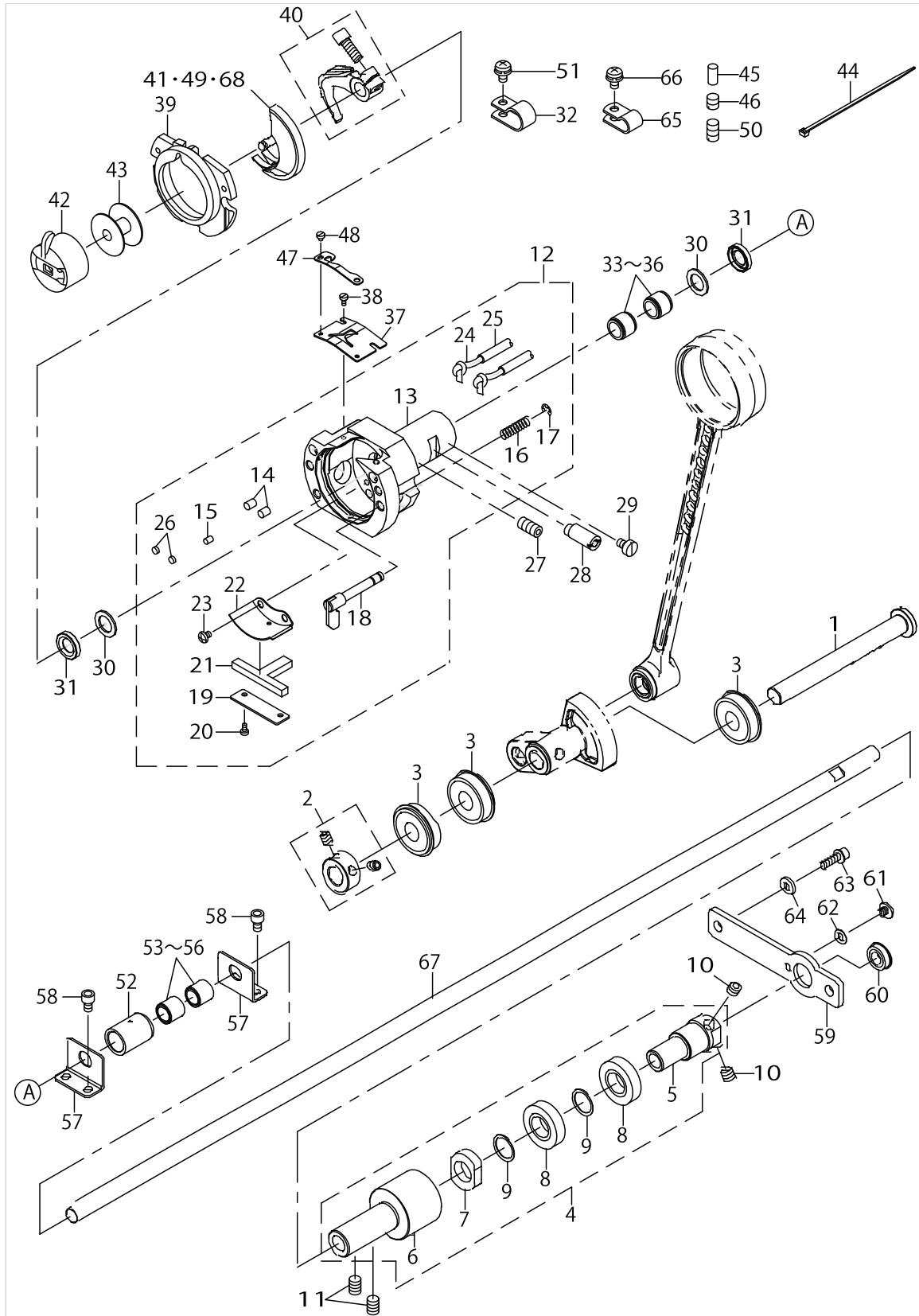
PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (2)



PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		40025419		SENSOR_INSTALLING_BASE						1	
48		HD00057000A		PHOTO SENSOR						1	
49		SL4031091SC		SCREW M3 X 10						1	
50		EA9500B0100		CABLE BAND						2	
51		SM6040602TP		SCREW M4 L=6						2	
52		WP0450846SP		WASHER						4	
53		HX00150000D		CABLE CLIP						2	
54		SL4040891SC		SCREW M4 L=8						2	
55		40043321		BUSHING_C						1	

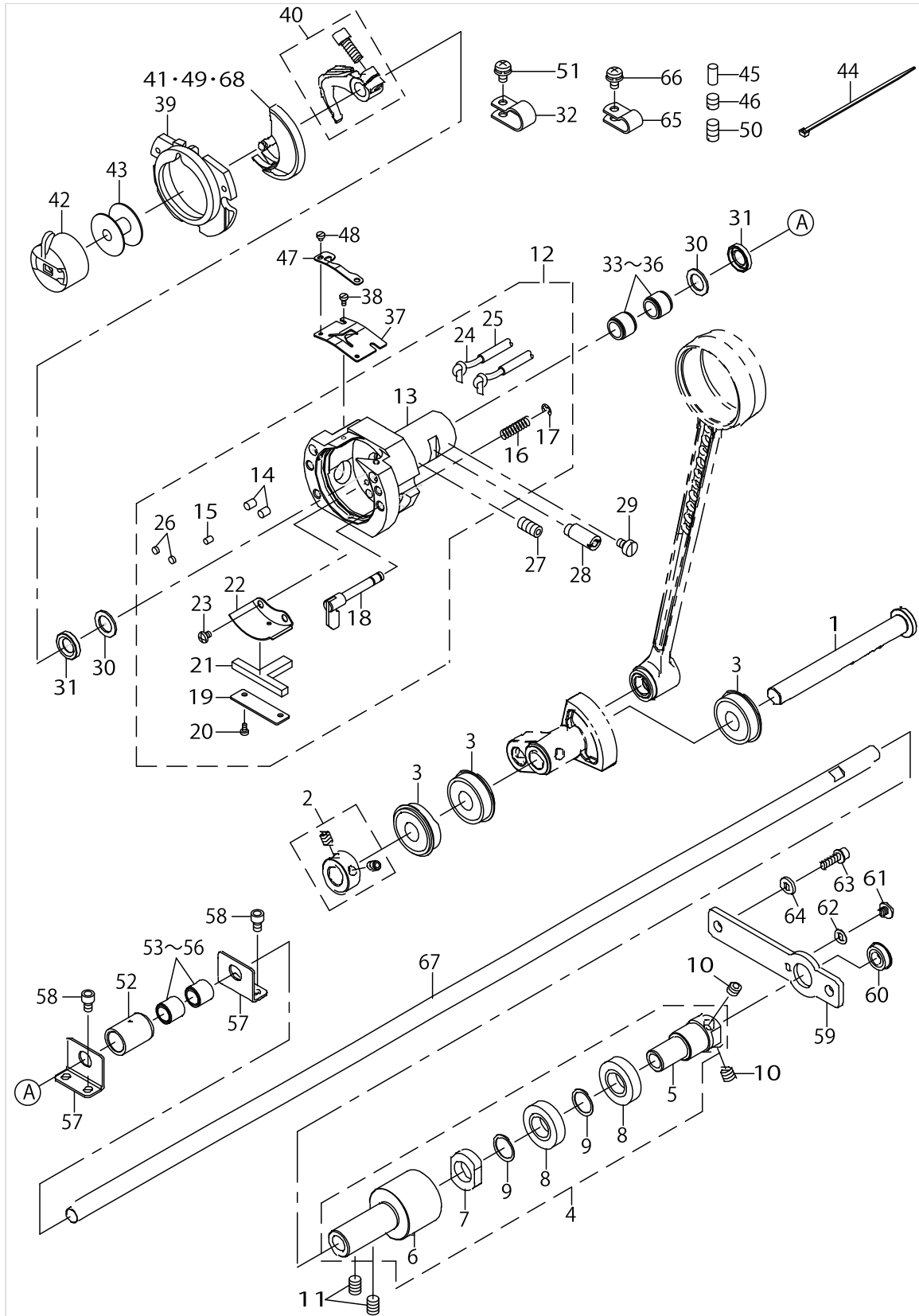
SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40043869		OSCILLATOR_SHAFT						1	
2		40010464		THRUST_COLLAR_ASM.						1	
3		SB110002400		BEARING						3	
4		40072009		LOWEW_SHAFT_GEAR_ASM						1	
5	R	40006567	40016077	LOWER_SHAFT_GEAR				*		1	1.00
6	R	40006569	40016077	LOWER_SHAFT_REAR_METAL				*		1	1.00
7		40024063		NUT				*		1	
8		SB112001700		BEARING				*		2	
9		40006317		LOWER SHAFT GEAR RING				*		2	
10		SM8060812TP		SCREW M6 L=8						2	
11		SM8060812TP		SCREW M6 L=8						2	
12		40034846		SHUTTLE_ASM						1	
13	R	40006574	40089365	SHUTTLE				*		1	1.00
14		B1820210D00		SHUTTLE OIL FELT,A				*		2	
15		B1821210D00		SHUTTLE OIL FELT,B				*		1	
16		B1822215P00		INNER HOOK PRESSER SPRING				*		2	
17		RE0300000K0		E-RING 3				*		2	
18		26501858		INNER-HOOK-PRESSER COMPL.				*		2	
19		14104004		ONCE THROUGH OIL FELT PRESSER				*		1	
20		SM6020460TP		SCREW				*		2	
21		14103907		SHUTTLE ONCE TH-ROUGH OIL FELT				*		1	
22		40006577		SHUTTLE_LUBRICATING_PLATE				*		1	
23		SM4030455SP		SCREW				*		2	
24		CQ200000000		OIL WICK				*		5.7	
25		23630007		TUBE				*		2.22	
26		13529607		SHUTTLE PACKING				*		2	
27		SM8061212TP		SCREW M6X12						1	
28		40010471		SHUTTLE_RACE_AD-JUSTING_SHAFT						1	
29		SM6040650TP		SCREW						1	
30		40010472		SHUTTLE_BEARING_RING						2	
31		40006576		SHUTTLE_OIL_SEAL						2	
32		HX00150000D		CABLE CLIP						1	
33		SB30800100A		BEARING	SELECTIVE PARTS					2	
34		SB30800100B		BEARING	SELECTIVE PARTS					2	
35		SB30800100C		BEARING	SELECTIVE PARTS					2	
36		SB30800100D		BEARING	SELECTIVE PARTS					2	
37		40036117		SHUTTLE UPPER SPRING						1	
38		SM6020460TP		SCREW						2	
39		14103352		INNER HOOK PRESSER ASM., B						1	
40		40014963		SHUTTLE DRIVER ASM.						1	
41		40061991		SHUTTLE(H)	TYPE H				☆	1	
42		B1828210DAA		BOBBIN CASE ASM.					☆	1	
43		B1806210D00		BOBBIN					☆	1	
44		EA9500B0100		CABLE BAND						2	
45		40006578		OIL_WICK_PRESSER						1	

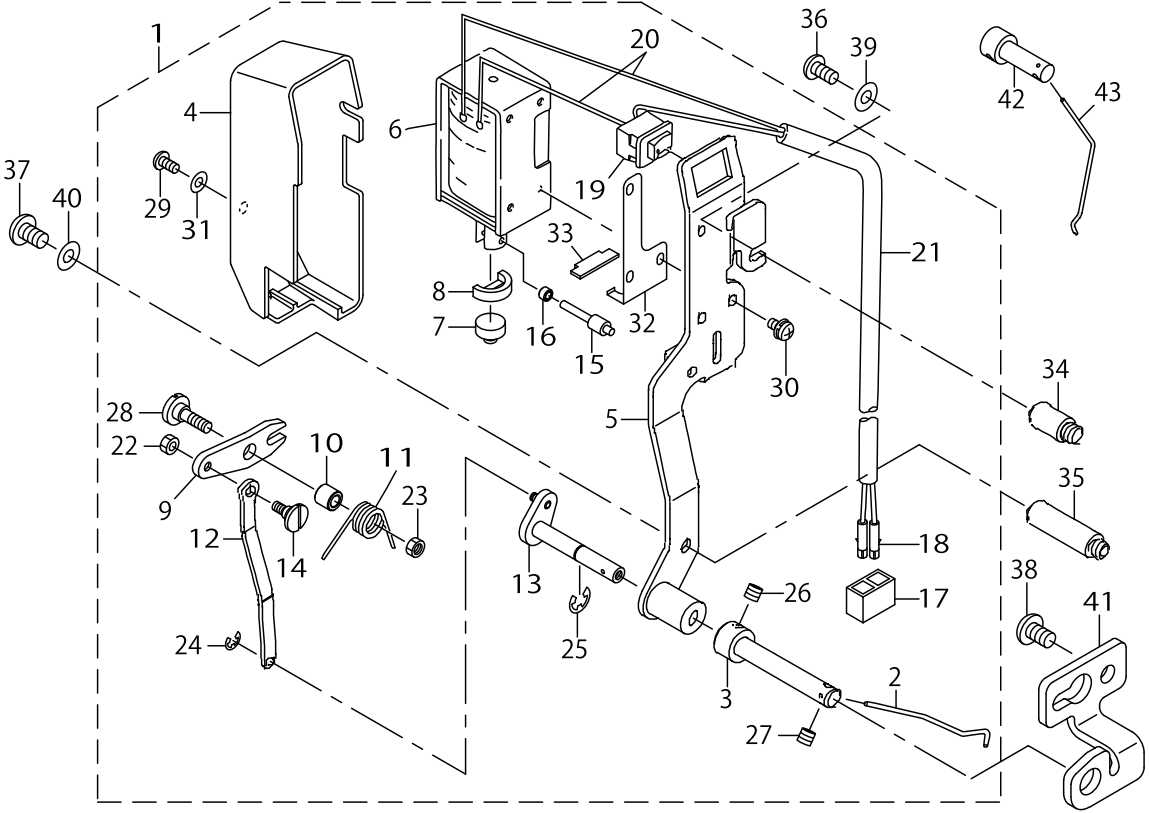
SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		SM8060610TP		SCREW						1	
47		40036118		LOWER THREAD HOLDER						1	
48		SM6020250TP		SCREW						2	
49		40014964		SHUTTLE	TYPE S				☆	1	
50		SM8061050TP		SCREW						1	
51		SL4040891SC		SCREW M4 L=8						1	
52		B1847221D00		LOWER SHAFT MIDDLE METAL						1	
53		B1411804A00		BEARING (A)	SELECTIVE PARTS					2	
54		B1411804B00		NEEDLE DRIVING L- EVER BEARING B	SELECTIVE PARTS					2	
55		B1411804C00		NEEDLE DRIVING L- EVER BEARING C	SELECTIVE PARTS					2	
56		B1411804D00		BEARING (D)	SELECTIVE PARTS					2	
57		40032185		LOWER_SHAFT_NEEDLE_SUPPORT						2	
58		SM6040602TP		SCREW M4 L=6						4	
59		40032184		LOWER_SHAFT_REA- R_BEARING_BRACKET						1	
60		SB108000200		SIDE BEARING						1	
61		SM6040460TP		SCREW						1	
62		WP0450801SD		WASHER 4.5X10X0.8						1	
63		SL6041692TN		SCREW						2	
64		WP0482086SD		WASHER 4.8X11.5X2						2	
65		HX00150000B		CABLE CLIP						2	
66		SL4040891SC		SCREW M4 L=8						2	
67		40032182		LOWER_SHAFT						1	
68		40014965		SHUTTLE(H)	OPTIONAL PARTS					1	

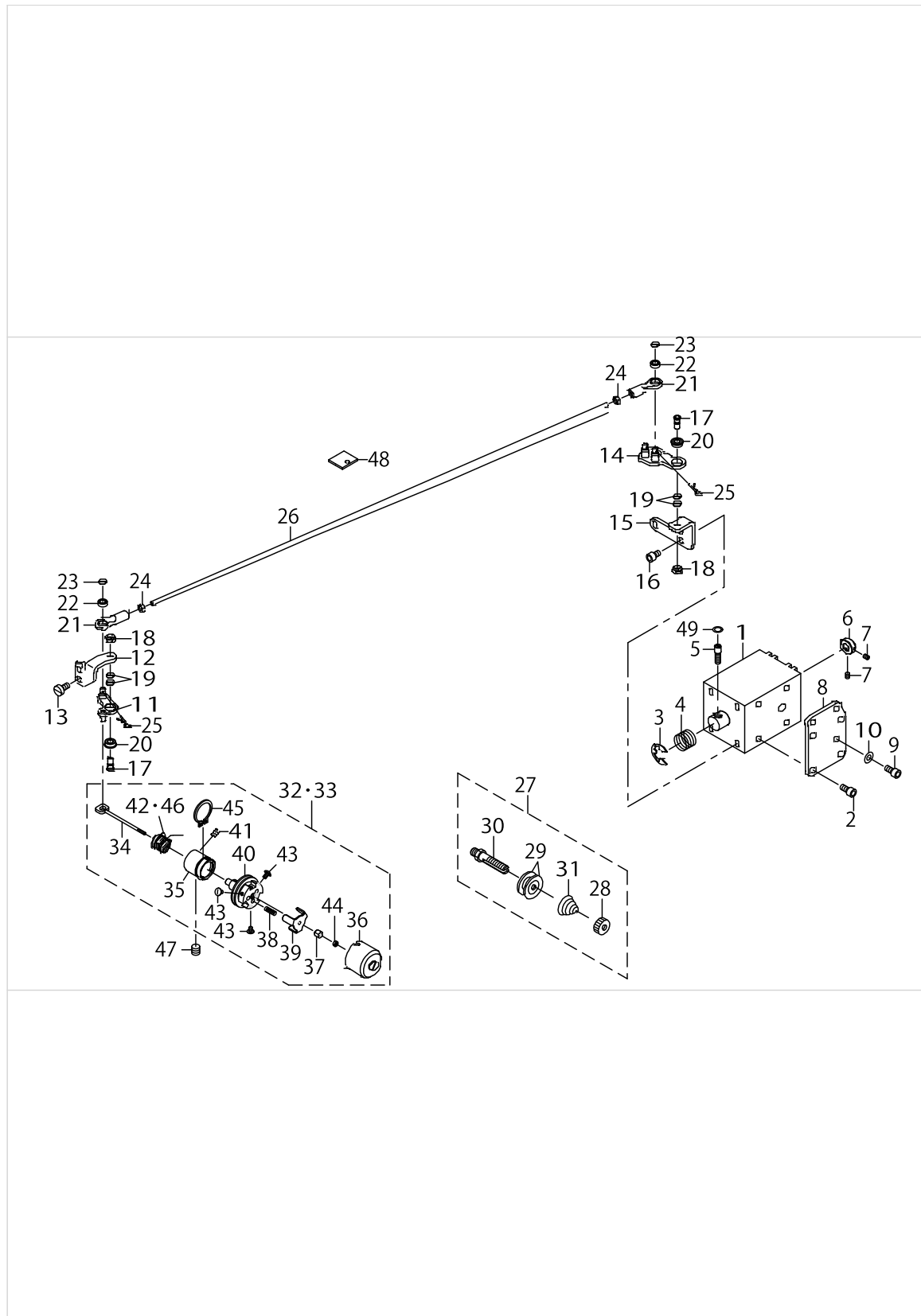
WIPER MECHANISM COMPONENTS



WIPER MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40043359		WIPER_ASM.						1	
2		B2107210D00		WIPER				*		1	
3		40025416		WIPER_SHAFT_CAP				*		1	
4		22955504		WIPER COVER				*		1	
5		40030780		WIPER_BASE_ASM.				*		1	
6		40030956		WIPER_SOLENOID				*		1	
7		22955900		WIPER RUBBER A				*		1	
8		22956007		WIPER RUBBER B				*		1	
9		22956106		WIPER LINK A				*		1	
10		22956205		WIPER HINGE SCREW COLLAR				*		1	
11		B2130210D00		WIPER SPRING				*		1	
12		40030779		WIPER_LINK_B				*		1	
13	R	11111051	40041419	WIPER DRIVING SHAFT ASM.				*		1	1.00
14		22956908		WIPER LINK B HINGE SCREW				*		1	
15		22957104		WIPER SOLENOID SHAFT				*		1	
16		22957203		WIPER LINK COLLAR				*		1	
17		HK034610020		2-POLE NYLON PLUG				*		1	
18		HK03464000B		PIN CONTACT				*		2	
19		HA006000000		SWITCH				*		1	
20		HW200390000		ELECTRIC WIRE				*		0.04	
21		HW500070000		2-CORE CABTYRE CORD				*		2.1	
22		NS6090310SP		NUT 9/64-40				*		1	
23		NS6110310SP		NUT 11/64-40				*		1	
24		RE0250000K0		E-RING 2.5				*		1	
25		RE0500000K0		E-RING				*		1	
26		SM8040412TP		SET SCREW M4 L=4				*		1	
27		SM8040412TP		SET SCREW M4 L=4				*		1	
28		SD0650321TP		HINGE SCREW D=6.5 H=3.2				*		1	
29		SM4030601SN		SCREW M3 X 6				*		1	
30		SL4030641SE		SCREW				*		3	
31		WP0320501SC		WASHER M3				*		1	
32		40037500		RUBBER HOLDER				*		1	
33		40037501		STOPPER RUBBER				*		1	
34		40025440		WIPER_STUD_TOP						1	
35		40025441		WIPER_STUD_BOTTOM						1	
36		SM4040855SP		SCREW						1	
37		SM4050855SP		SCREW						1	
38		SM4050855SP		SCREW						2	
39		WP0450801SP		WASHER						1	
40		WP0531001SC		WASHER						1	
41		B2110210D00		WIPER SHAFT SUPPORT BRACKET						1	
42		40076294		WIPER_SHAFT_CAP	OPTIONAL PARTS					1	
43		B2107210D0B		WIPER	OPTIONAL PARTS					1	

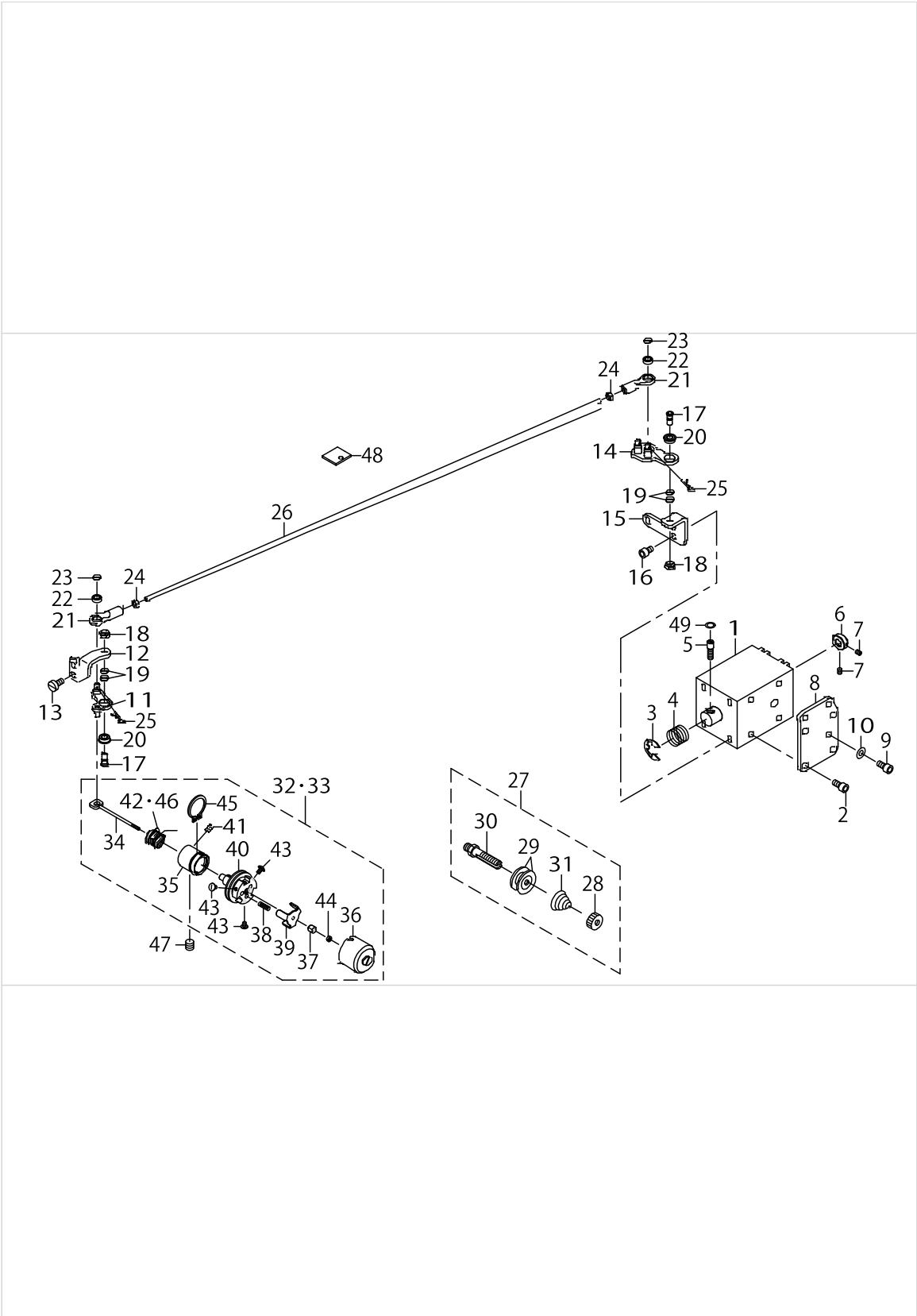
TENSION RELEASE & THREAD TENSION COMPONENTS



TENSION RELEASE & THREAD TENSION COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40032539		AT_SOLENOID						1	
2		SM6040802TP		SCREW M4X0.7 L=8						4	
3		RE0900000K0		E-RING 9						1	
4		40006625		SPRING						1	
5		40006617		AT_SOL_PIN						1	
6		40010477		AT_SOL_COLLAR						1	
7		SM8030412TP		SCREW						2	
8		40010479		AT_PLATE						1	
9		SM6040802TP		SCREW M4X0.7 L=8						2	
10		WP0430801SC		WASHER 4.3X9X0.8						2	
11		40032343		AT_DRIVE_LINK_F_ASM						1	
12		40023993		AT_PIVOT_BASE(F)						1	
13		SM6040860TP		SCREW M4 L=8						2	
14		40032345		AT_DRIVE_LINK_R_ASM						1	
15	D	40043938		AT_PIVOT_BASE(R)						1	
16		SM6040802TP		SCREW M4X0.7 L=8						2	
17		40010487		AT_PIVOT_SCREW						2	
18		NM6040003SC		NUT M4						2	
19		40010489		AT_PIVOT_SCREW_WASHER						4	
20		40010490		AT_PIVOT_BEARING						2	
21		40010497		AT_JOINT						2	
22		40010498		AT_JOINT_BEARING						2	
23		40010489		AT_PIVOT_SCREW_WASHER						2	
24	R	40010499	NM6030001SC	AT_JOINT_NUT						2	1.00
25		40006622		AT_SNAP_PIN						2	
26		40032190		AT_CONNECTION_BAR						1	
27		40010503		THREAD_TENSION_1_ASM.						1	
28		22928808		NUT				*		1	
29		22921506		THREAD TENSION DISK				*		2	
30	R	40010504	40010503	THREAD_TENSION_SHAFT				*		1	1.00
31		26218602		FIRST THREAD TENSION SPRING				*		1	
32		40029411		THREAD_TENSION_2_ASM_H	TYPE H					1	
33		40010508		THREAD_TENSION_2_ASM.	TYPE S					1	
34		40010509		TENSION RELEASE PIN				*		1	
35		40010510		THREAD_TENSION_POST_BASE				*		1	
36		40010511		DISK_STOPPER HOLDER_CAP				*		1	
37		40010512		THREAD_TENSION_SHAFT_COLLAR				*		1	
38		40010513		DISK_STOPPER_SPRING				*		3	
39		40010514		DISK_STOPPER				*		1	
40		40010515		ASSY_THREAD_TENSION_POST				*		1	
41		40010478		AT_SOL_COLLAR_SCREW				*		1	
42		40029412		THREAD_TAKE-UP_SPRING_H	TYPE H			*	☆	1	
43		40010521		HOLD_CAP_SCREW				*		3	
44		40010522		SHAFT_NUT				*		1	
45	R	40010523	40010508	POST_BASE_C_RING				*		1	1.00
46		22921605		THREAD TAKE-UP SPRING	TYPE S			*	☆	1	

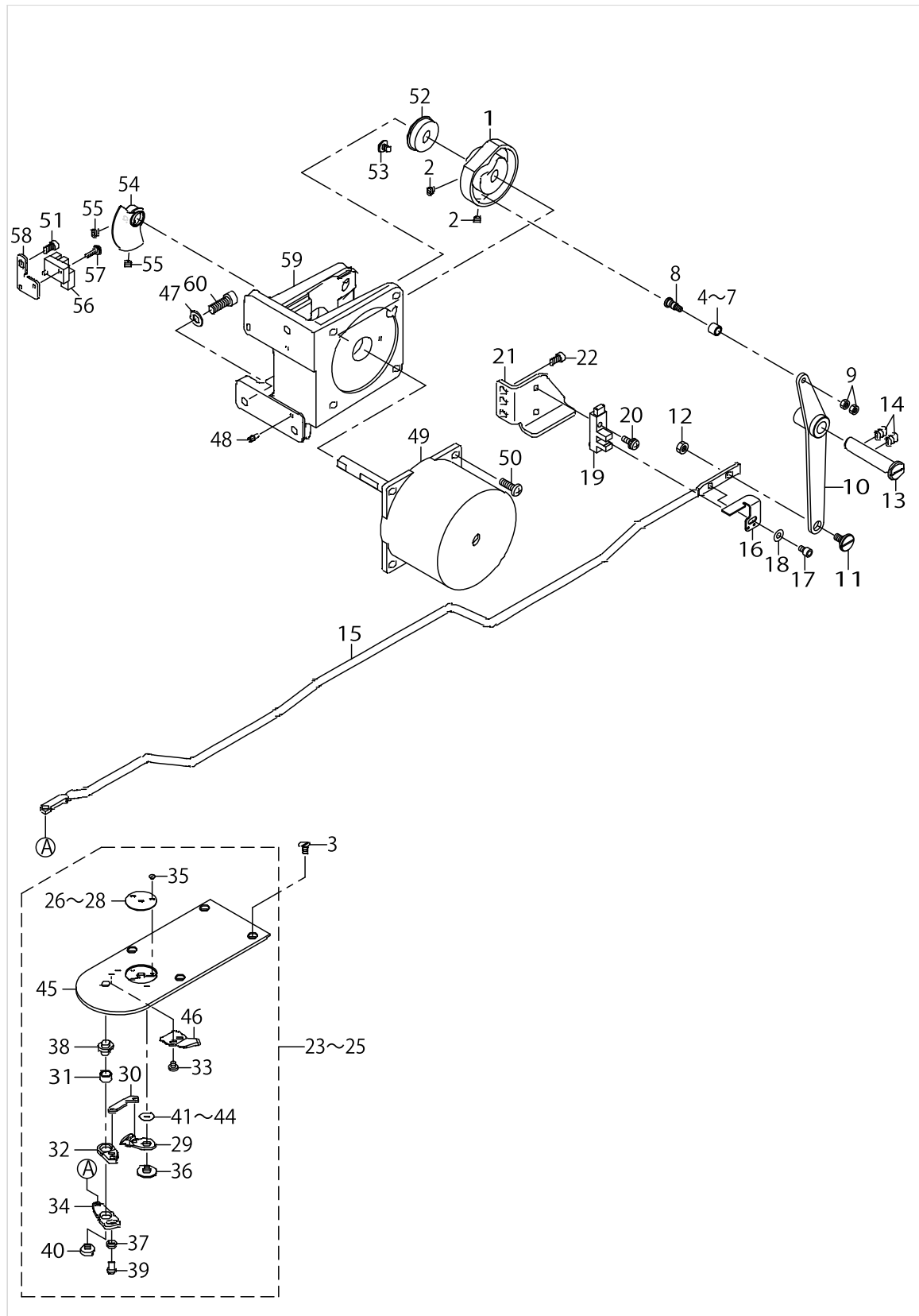
TENSION RELEASE & THREAD TENSION COMPONENTS



TENSION RELEASE & THREAD TENSION COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		SM8061612TP		SCREW M6X16						1	
48		40013967		AT FELT						1	
49		WP0510516SD		WASHER 5.1X7.5X0.5						2	

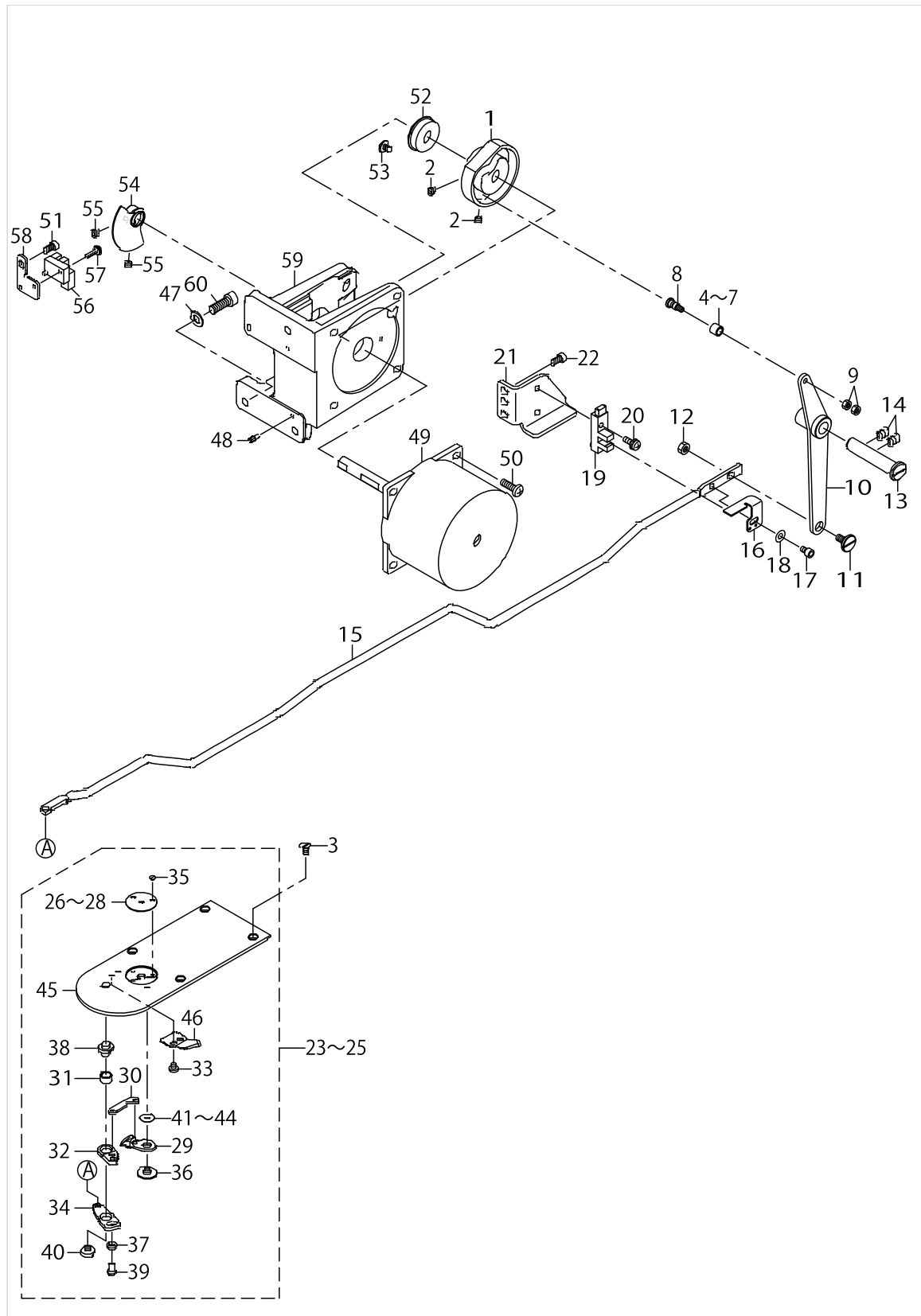
THREAD TRIMMER MECHANISM COMPONENTS



THREAD TRIMMER MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40030936		THREAD_TRIMMER_CAM						1	
2		SM8050592TP		SCREW						2	
3		SM1040870TP		SCREW						4	
4		23517501		NEEDLE CAM ROLLER A	SELECTIVE PARTS					1	
5		23517600		NEEDLE CAM ROLLER B	SELECTIVE PARTS					1	
6		23517709		NEEDLE CAM ROLLER C	SELECTIVE PARTS					1	
7		23517808		NEEDLE CAM ROLLER D	SELECTIVE PARTS					1	
8		40040256		ROLLER_SHAFT						1	
9		NM6040001SP		NUT M4X0.7						2	
10		40006712		THREAD_TRIMMER_LINK_ASM.						1	
11		SD0800327TP		SHOULDER SCREW						1	
12		NM6050001SP		NUT M5						1	
13		40023624		THREAD_TRIMMER_SHAFT						1	
14		SM8060812TP		SCREW M6 L=8						2	
15		40032186		THREAD_TRIMMER- CONNECTING_BAR						1	
16		40010525		THREAD_TRIMMER_SENSOR_SLIT						1	
17		SM6040602TP		SCREW M4 L=6						1	
18		WP0450801SD		WASHER 4.5X10X0.8						1	
19		HD002230000		PHOTO SENSOR						1	
20		SL4041291SC		SCREW M4 L=12						1	
21		40028873		THREAD_TRIMMER_SENSOR_B						1	
22		SM6040802TP		SCREW M4X0.7 L=8						2	
23		40030932		NEEDLE_PLATE_ASM.	TYPE S					1	
24		40030933		NEEDLE_PLATE_H_ASM.	TYPE H					1	
25		40073085		NEEDLE_PLATE_H_2.4_ASM.	OPTIONAL PARTS					1	
26		B242621000A		NEEDLE HOLE GUIDE D=1.6	TYPE S			*	☆	1	
27		B242621000B		NEEDLE HOLE GUIDE D=2.0	TYPE H			*	☆	1	
28		B242621000D		NEEDLE HOLE GUIDE D=2.4	OPTIONAL PARTS			*	☆	1	
29		B2421210AA0		MOVING KNIFE COMPL.				*	☆	1	
30		B2418280000		MOVING KNIFE LINK				*		1	
31		B2416280000		THREAD CUTTING LEVER RING				*		1	
32		B24152800A0		THREAD CUTTER L- EVER ASM., SMALL				*		1	
33		SS7090410SP		SCREW 9/64-40 L=3.5				*		2	
34		B24142800A0		THREAD CUTTER L- EVER ASM., LARGE				*		1	
35		SS1060210TP		SCREW 3/32-56 L=2.2				*	☆	2	
36		B2417210000		MOVING KNIFE HINGE SCREW				*		1	
37		WP0450846SP		WASHER				*		1	
38		B2417280000		THREAD CUTTER LEVER SHAFT				*		1	
39		SS7110740TP		SCREW 11/64-40 L=7				*		1	
40		SS6110430TP		SCREW 11/64-40 L= 4.0				*		1	
41		B242328000D		MOVING KNIFE WASHER D	SELECTIVE PARTS			*		1	
42		B242328000C		MOVING KNIFE WASHER C	SELECTIVE PARTS			*		1	
43		B242328000A		MOVING KNIFE WASHER A	SELECTIVE PARTS			*		1	
44		B242328000B		MOVING KNIFE WASHER B	SELECTIVE PARTS			*		1	
45		40030934		NEEDLE_PLATE				*		1	

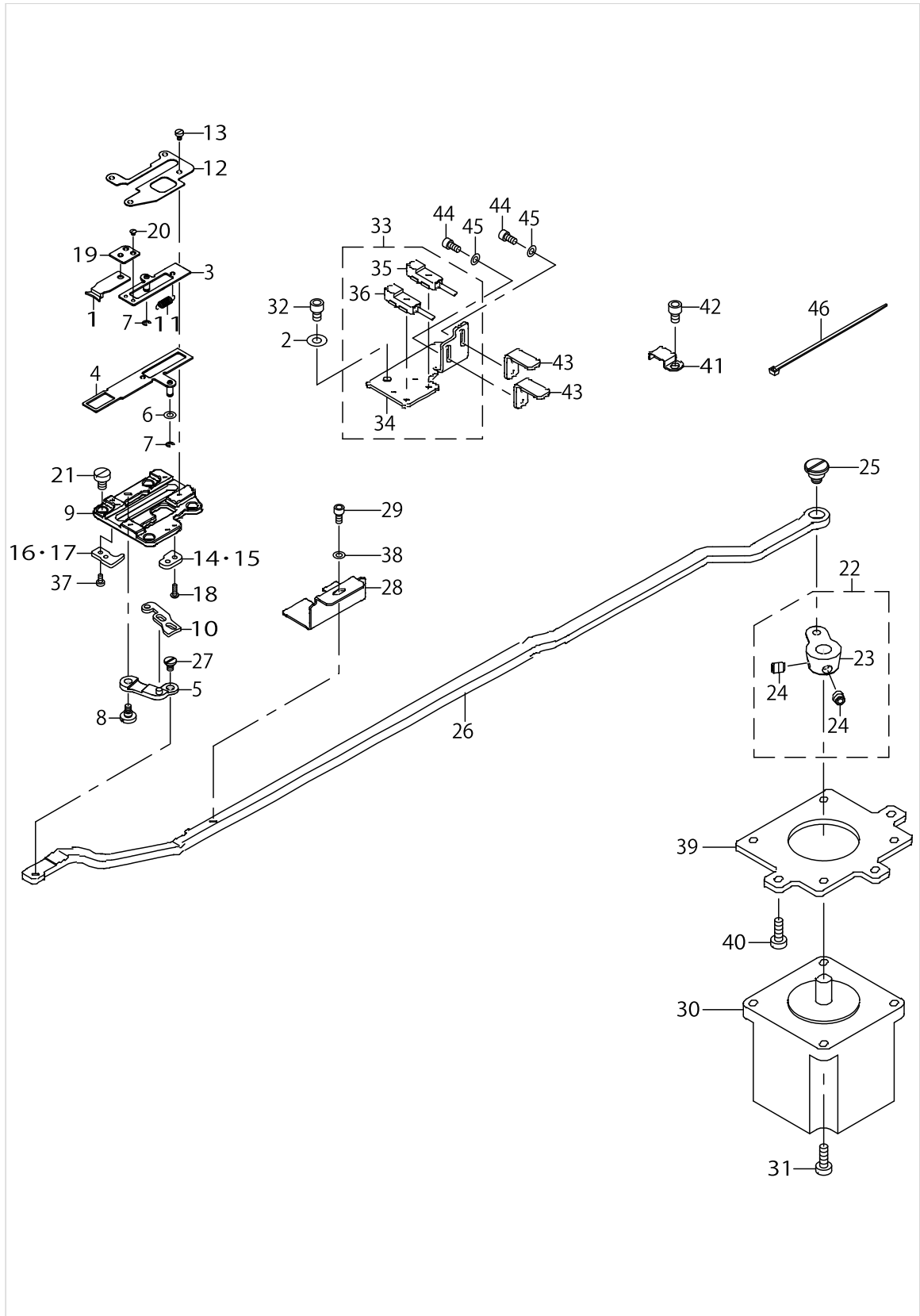
THREAD TRIMMER MECHANISM COMPONENTS



THREAD TRIMMER MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		B2424210000		COUNTER KNIFE				*	☆	1	
47		WP0651001SC		WASHER						3	
48		B1816215P00		GUIDE PIN						2	
49		40029629		PRESSURE FOOT MOTOR						1	
50		SM4051655SP		SCREW M5 L=16						4	
51		SM6040802TP		SCREW M4X0.7 L=8						1	
52		SB110002400		BEARING						1	
53		SM0040601SC		SCREW M4X0.7 L=6						1	
54		40006666		SENSOR_SLIT_ASM						1	
55		SM8050592TP		SCREW						2	
56		HD00057000A		PHOTO SENSOR						1	
57		SL4031091SC		SCREW M3 X 10						1	
58		40010443		SENSOR_INSTALLING_BASE						1	
59		40028337		SOLENOID_BASE						1	
60		SM6061802TP		SCREW M6 L=18						3	

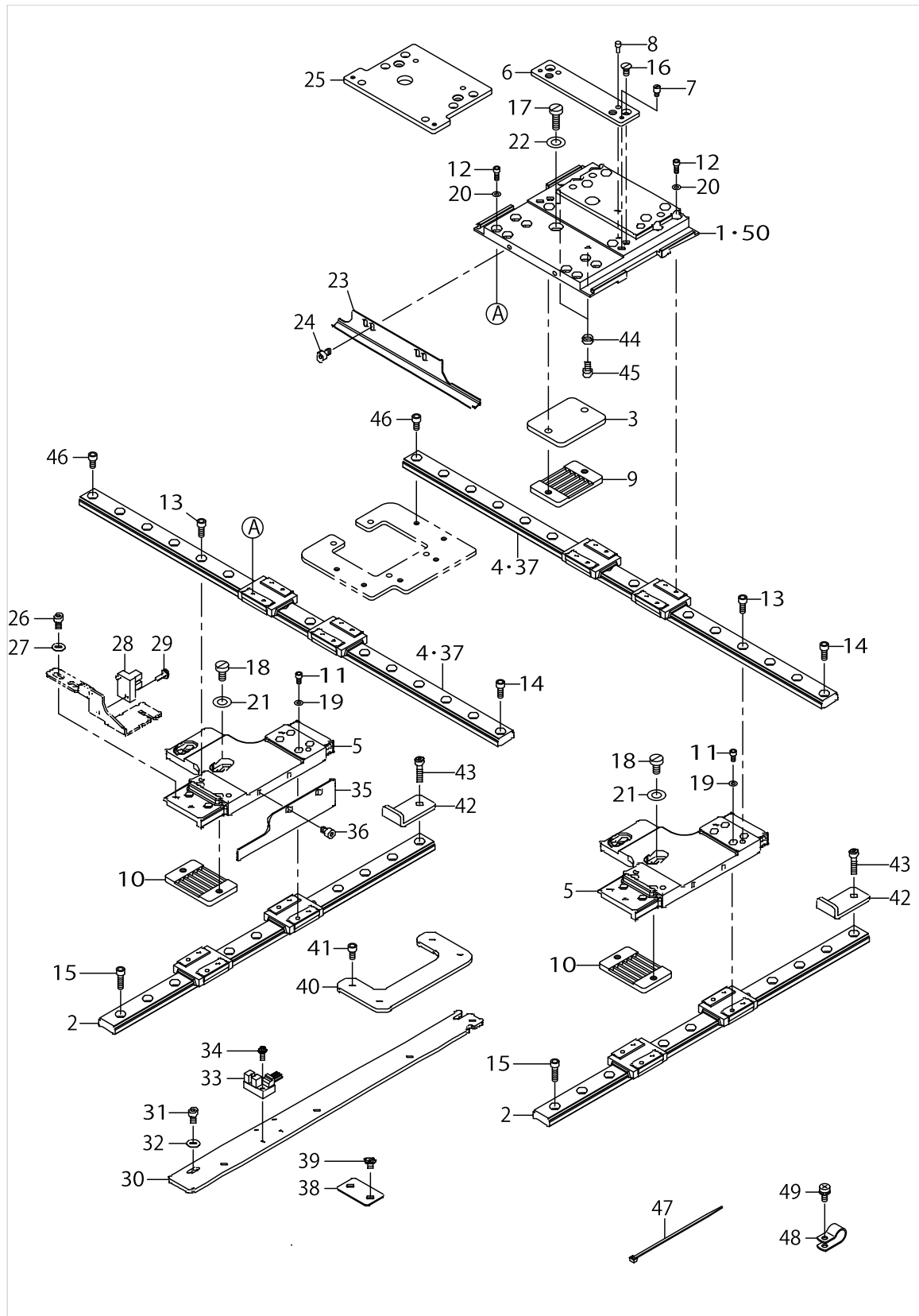
THREAD CLAMP COMPONENTS



THREAD CLAMP COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40006761		TC_CLAMP						1	
2		WP0450801SP		WASHER						1	
3		40006762		TC_CLAMP_PLATE_ASM.						1	
4		40006765		TC_SUPPERT_PLATE_ASM.						1	
5		40015800		TC_LINK_ASM.						1	
6		WP0320500SC		WASHER M3						1	
7		RE0200000K0		E-RING						2	
8		SD0400266TP		SHOULDER SCREW						1	
9		40010589		TC BASE						1	
10	R	40006772	40010590	TC_CAM_PLATE						1	1.00
11		40006780		TC_SPRING						1	
12		40006781		TC_BASE_COVER						1	
13		SM6020350SP		SCREW M2 L=2.5						4	
14		40006782		TC_NOTCH_R	TYPE S					1	
15		40030943		TC_NOTCH_R_H	TYPE H					1	
16		40006777		TC_NOTCH_F	TYPE S					1	
17		40030942		TC_NOTCH_F_H	TYPE H					1	
18		SM4020600SP		SCREW M2 L=6						2	
19	R	40006768	40012815	TC_JOINT_ASM.						1	1.00
20		SM2360110TP		SCREW						2	
21		SM6040650TP		SCREW						4	
22		40010527		TC_DRIVING_ARM_ASM.						1	
23	R	40010528	40010527	TC_DRIVING_ARM				*		1	1.00
24	R	40011152	40010527	TC_ARM_SCREW				*		2	1.00
25		SD0800407TP		SHOULDER SCREW						1	
26		40032187		TC_CONNECTING_LINK						1	
27		SD0350156TP		SHOULDER SCREW						1	
28		40035161		SENSOR_SLIT						1	
29		SM6030602TP		SCREW M3X0.5 L=6						1	
30		40029630		THREAD HOLD MOTOR						1	
31		SM6041202TP		SCREW M4X0.7 L=12						4	
32		SM6040602TP		SCREW M4 L=6						1	
33		40040224		TH_SENSOR_ASM.						1	
34		40035160		SENSOR_BASE				*		1	
35	R	HD00204000A	HD00203000A	SENSOR				*		1	1.00
36	R	HD00204000B	HD00203000B	SENSOR				*		1	1.00
37		SM6020450TP		SCREW						2	
38		WP0320501SD		WASHER						1	
39		40033069		MOTOR_BASE						1	
40		SM6041202TP		SCREW M4X0.7 L=12						3	
41		B3509210000		OIL TUBE HOLDER C						2	
42		SM6040602TP		SCREW M4 L=6						2	
43		40040082		CONNECTING_LINK_SUPPORT						2	
44		SM6030602TP		SCREW M3X0.5 L=6						4	
45		WP0320500SD		M3 WASHER						4	
46		EA9500B0100		CABLE BAND						2	

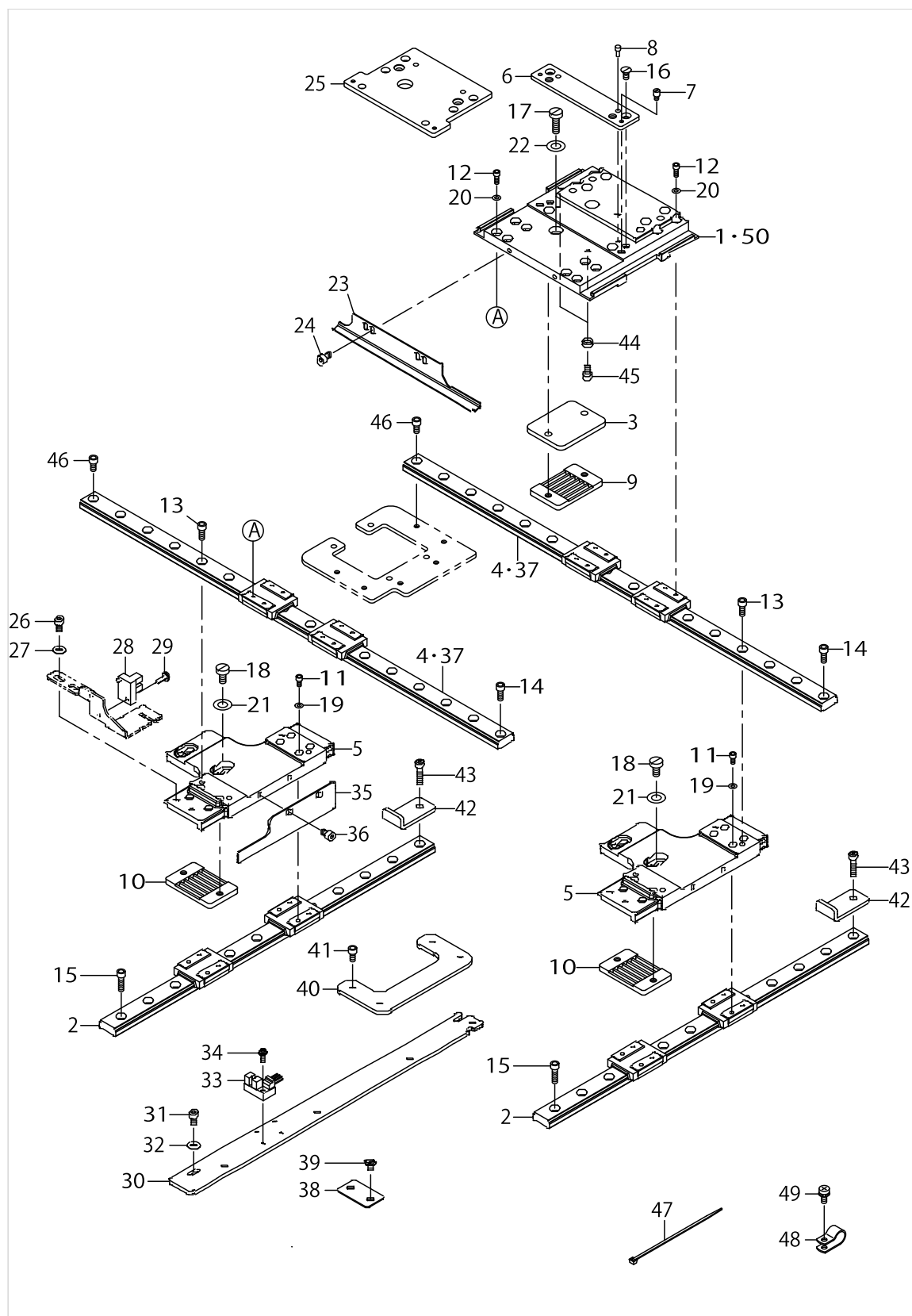
X-Y COMPONENTS (1)



X-Y COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	40032199	40044037	X_FEED_BASE	FOR AMS-- 221EHS,EHL,ESL					1	1.00
2		40032202		Y_LM_GUIDE						2	
3		40032205		X_BELT_PRESSER_FIX_PLATE						1	
4		40032201		X_LM_GUIDE	FOR AMS-- 221EHS,EHL,ESL					2	
5		40032213		Y_FEED_BASE						2	
6		40032217		LOWER_PLATE_INSTALLING_PLATE	FOR AMS-- 221EHS,EHL,ESL					1	
7		B151902600G		HINGE STUD						2	
8		B1816280000		GUIDE PIN						2	
9		40032219		BELT_RECEIVER						1	
10		40032219		BELT_RECEIVER						2	
11		SM6030602TP		SCREW M3X0.5 L=6						16	
12		SM6030802TP		SCREW M3X0.5 L=8						16	
13		SM6041002TP		SCREW M4 L=10						8	
14		SM6041002TP		SCREW M4 L=10						4	
15		SM6041402TP		SCREW M4 L=14						8	
16		SM1040870TP		SCREW						2	
17		SM6051600SP		SCREW M5 L=16						2	
18		SM6051000SP		SCREW						4	
19		WP0320500SD		M3 WASHER						16	
20		WP0320501SD		WASHER						16	
21		WP0531000SD		WASHER M5						4	
22		WP0531000SD		WASHER M5						2	
23		40032238		X_SLIT_PLATE						1	
24		SM6040602TP		SCREW M4 L=6						2	
25		40032218		LOWER_PLATE_INSTALLING_PLATE	FOR AMS-- 221E-3020					1	
26		SM6040802TP		SCREW M4X0.7 L=8						2	
27		WP0450801SD		WASHER 4.5X10X0.8						2	
28		HD000570000		SENSOR						1	
29		SL4031091SC		SCREW M3 X 10						1	
30		40032239		Y_SENSOR_INSTALLING_PLATE						1	
31		SM6040802TP		SCREW M4X0.7 L=8						2	
32		WP0450801SD		WASHER 4.5X10X0.8						2	
33		HD00057000A		PHOTO SENSOR						1	
34		SL4031091SC		SCREW M3 X 10						1	
35		40032240		Y_SLIT_PLATE						1	
36		SM6040602TP		SCREW M4 L=6						2	
37		40032209		X_LM_GUIDE	FOR AMS-- 221E-3020					2	
38		B4022221D00		FLAT CABLE CLAMP						3	
39		SM6040650TP		SCREW						6	
40		40032223		X_LM_GUIDE_SUPPORT_PLATE						1	
41		SM6040802TP		SCREW M4X0.7 L=8						4	
42		40043098		Y_STOPPER_STAY	FOR AMS-- 221EHS,EHL,ESL					2	
43		SM6041802TP		SCREW M4 L=18	FOR AMS-- 221EHS,EHL,ESL					2	

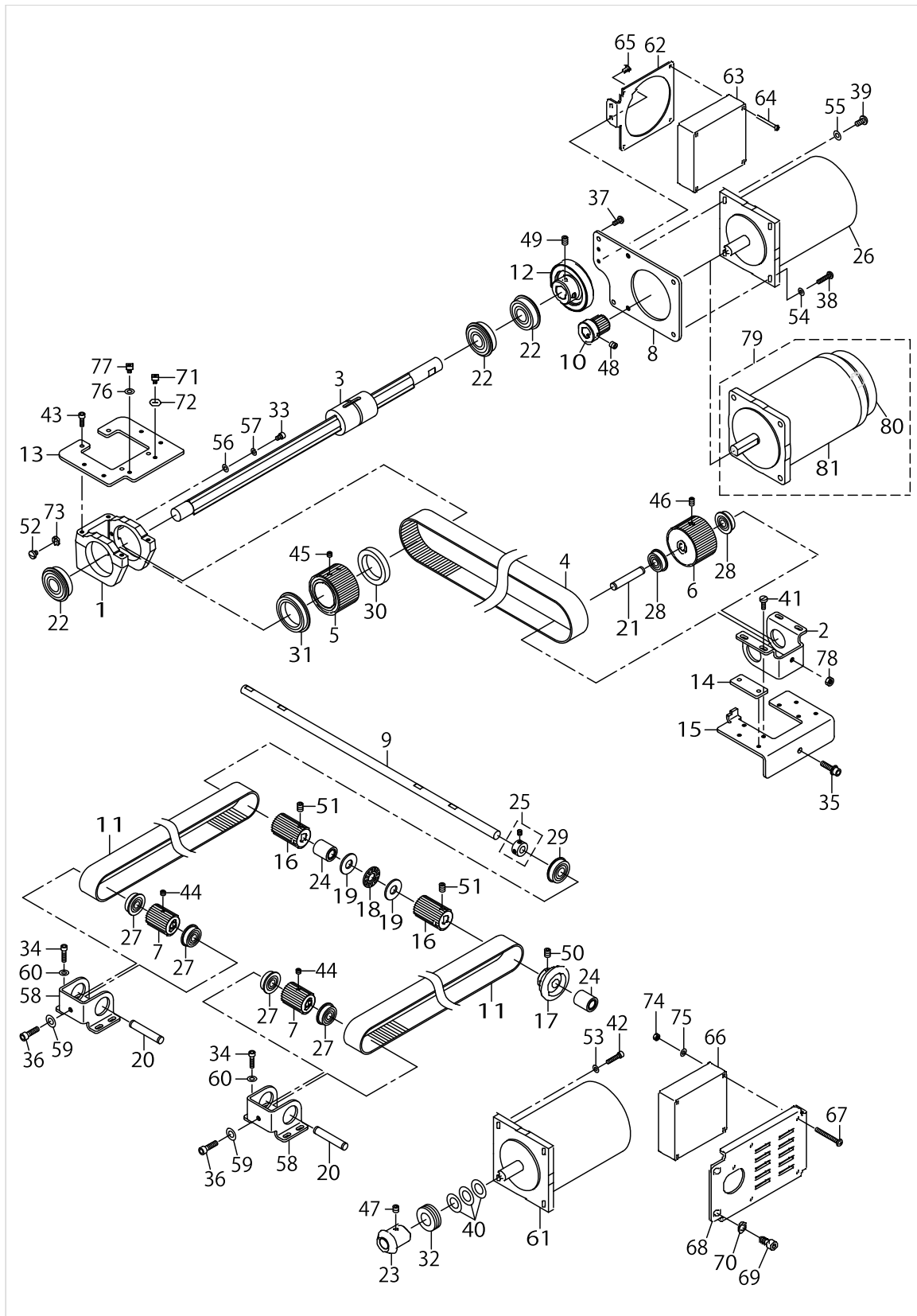
X-Y COMPONENTS (1)



X-Y COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
44		B3013141H0A		WASHER	FOR AMS-- 221EHS,EHL,ESL					2	
45		SM6040802TP		SCREW M4X0.7 L=8	FOR AMS-- 221EHS,EHL,ESL					2	
46		SM6040802TP		SCREW M4X0.7 L=8						4	
47		EA9500B0100		CABLE BAND						7	
48		HX00150000D		CABLE CLIP						2	
49		SL4040891SC		SCREW M4 L=8						2	
50		40032200		X_FEED_BASE	FOR AMS-- 221E-3020					1	

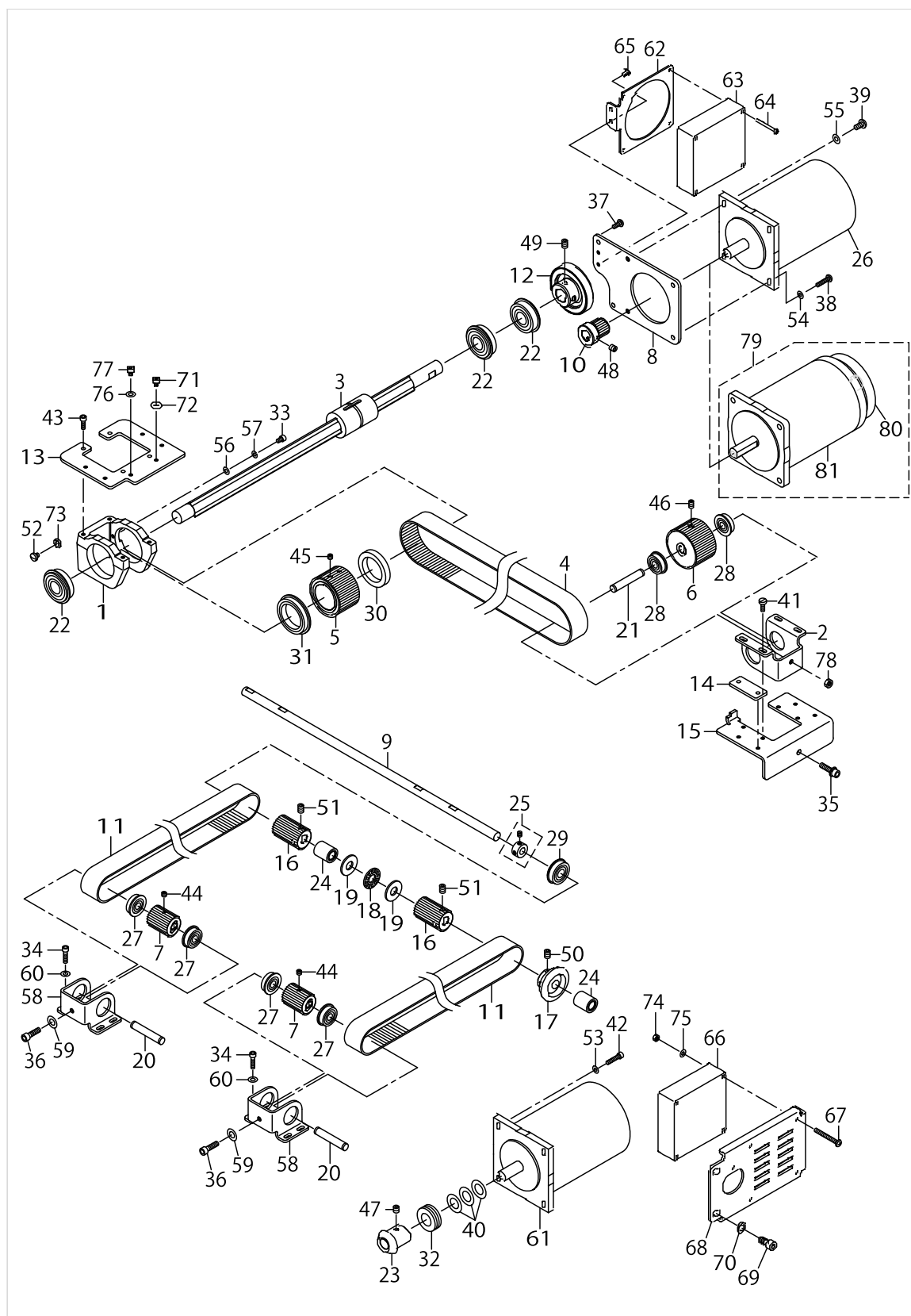
X-Y COMPONENTS (2)



X-Y COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		B2504221D00		X DRIVE BRACKET						1	
2		B2505221D00		DRIVEN BRACKET						1	
3		40032192		X_DRIVE_SPLINE_SHAFT						1	
4		40057368		X_TIMING_BELT						1	
5		40057370		X_DRIVE_SPROCKET						1	
6		40057371		X_DRIVEN_SPROCKET						1	
7		40032197		Y_DRIVEN_SPROCKET						2	
8		40032198		MOTOR_INSTALLING_PLATE						1	
9		40032203		Y_DRIVE_SHAFT						1	
10		B2525223C00		X DRIVE WHEEL						1	
11	R	40057369	40093291	Y_TIMING_BELT						2	1.00
12		B2534223C00		X DRIVEN WHEEL						1	
13		40032210		X_DRIVE_BRACKET_BASE						1	
14		40032211		X_DRIVEN_BRACKET_SPACER						2	
15		40032212		X_DRIVEN_BRACKET_BASE						1	
16		40032215		Y_DRIVE_SPROCKET						2	
17		40032216		Y_DRIVEN_GEAR						1	
18		11272408		THRUST COLLAR						1	
19		16992604		THRUST WASHER						2	
20		22687701		SPRING SHAFT						2	
21		22687701		SPRING SHAFT						1	
22		B1802180000		BUSHING, FRONT						3	
23		40032221		Y_DRIVE_GEAR						1	
24		GAT23301000		BEARING A 10						2	
25		CS100081CSP		THRUST COLLAR ASM.						1	
26		40040227		X FEED MOTOR	FOR AMS-- 221EHS,EHL,ESL					1	
27		SB108000500		RADIAL BEARING						4	
28		SB108000500		RADIAL BEARING						2	
29		SB110001300		BEARING						1	
30		SB130000200		BEARING						1	
31		SB130000300		BEARING						1	
32		SB412000100		BEARING						1	
33		SM6040602TP		SCREW M4 L=6						1	
34		SM6041602TP		SCREW M4X0.7 L=16						8	
35		SL6052092TN		SCREW						1	
36		SM6051802TP		SCREW M5 L=18						2	
37		SM4041055SP		SCREW						2	
38		SM4042055SP		SCREW						2	
39		SM4051255SP		SCREW.,M5 L=12.						2	
40		B2537221D00		Y DRIVE WHEEL SPACER						3	
41		SM6041150TP		SCREW						4	
42		SM6041802TP		SCREW M4 L=18						4	
43		SM6041202TP		SCREW M4X0.7 L=12						4	
44		SM8050412TP		SCREW M5 L=4						2	
45		SM8050412TP		SCREW M5 L=4						2	
46		SM8050812TP		SCREW M5X8						1	

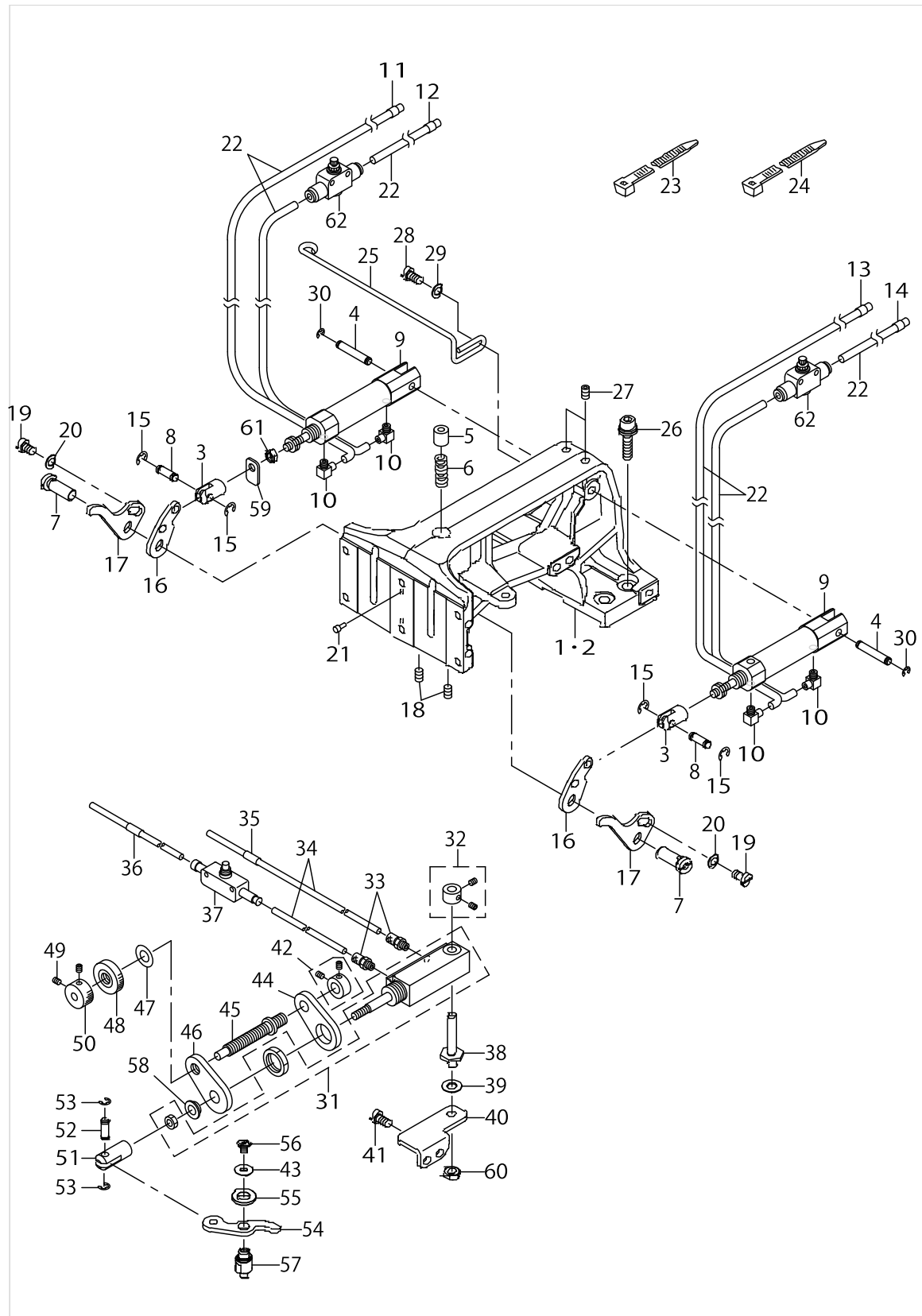
X-Y COMPONENTS (2)



X-Y COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		SM8060602TP		SCREW M6X6						2	
48		SM8060602TP		SCREW M6X6						2	
49		SM8060802TP		SCREW M6 L=8						2	
50		SM8060812TP		SCREW M6 L=8						2	
51		SM8060812TP		SCREW M6 L=8						4	
52		SM6050800SP		SCREW M5 L=8						1	
53		WP0482086SD		WASHER 4.8X11.5X2						4	
54		WP0482086SD		WASHER 4.8X11.5X2						2	
55		WP0501016SD		WASHER 5X10.5X1						2	
56		WP0430801SC		WASHER 4.3X9X0.8						1	
57		WS0410002KN		SPRING WASHER						1	
58		40032191		Y_DRIVEN_BRACKET						2	
59		WP0531001SC		WASHER						2	
60		WP0450000SD		WASHER 4.5X8X0.5						8	
61		40040228		Y FEED MOTOR						1	
62		40043097		FAN_INSTALLING_PLATE_B						1	
63		40005401		FAN MOTOR ASS'Y						1	
64		SM4033001SC		SCREW M3 L=30						4	
65		SM4040655SP		SCREW M4 L=6						2	
66		40005401		FAN MOTOR ASS'Y						1	
67		SM4043501SN		SCREW M4 L=35						4	
68		40043096		FAN_INSTALLING_PLATE_A						1	
69		SM6061202TN		BOLT						2	
70		WP0651001SC		WASHER						2	
71		SM6040602TP		SCREW M4 L=6	FOR AMS-- 221EHS,EHL,ESL					1	
72		WP0482086SD		WASHER 4.8X11.5X2	FOR AMS-- 221EHS,EHL,ESL					1	
73		WP0531000SD		WASHER M5						1	
74		NM6040001SC		NUT M4						4	
75		WP0430801SC		WASHER 4.3X9X0.8						4	
76		WP0450000SD		WASHER 4.5X8X0.5	FOR AMS-- 221E-3020					1	
77		SM6040602TP		SCREW M4 L=6	FOR AMS-- 221E-3020					1	
78		NM6050001SP		NUT M5						1	
79	D	40057386		X_FEED_MOTOR_ASM.	FOR AMS-- 221E-3020					1	
80	R	B2524223C00	B2529223CAA	MAGNET DAMPER		A	X送りモータ(- AMS-223C- ,224C)/XF- EED MOTO- R(AMS-223C,224C)	*		1	1.00
80	R	B2524223C00	B2529223CA0	MAGNET DAMPER		B	Y送りモータ(- AMS-223C- ,224C)/YF- EED MOTO- R(AMS-223C,224C)	*		1	1.00
80	R	B2524223C00	40057386	MAGNET DAMPER		C	AMS-221E- AMS-221E	*		1	1.00
81		40057387		X_FEED_MOTOR				*		1	

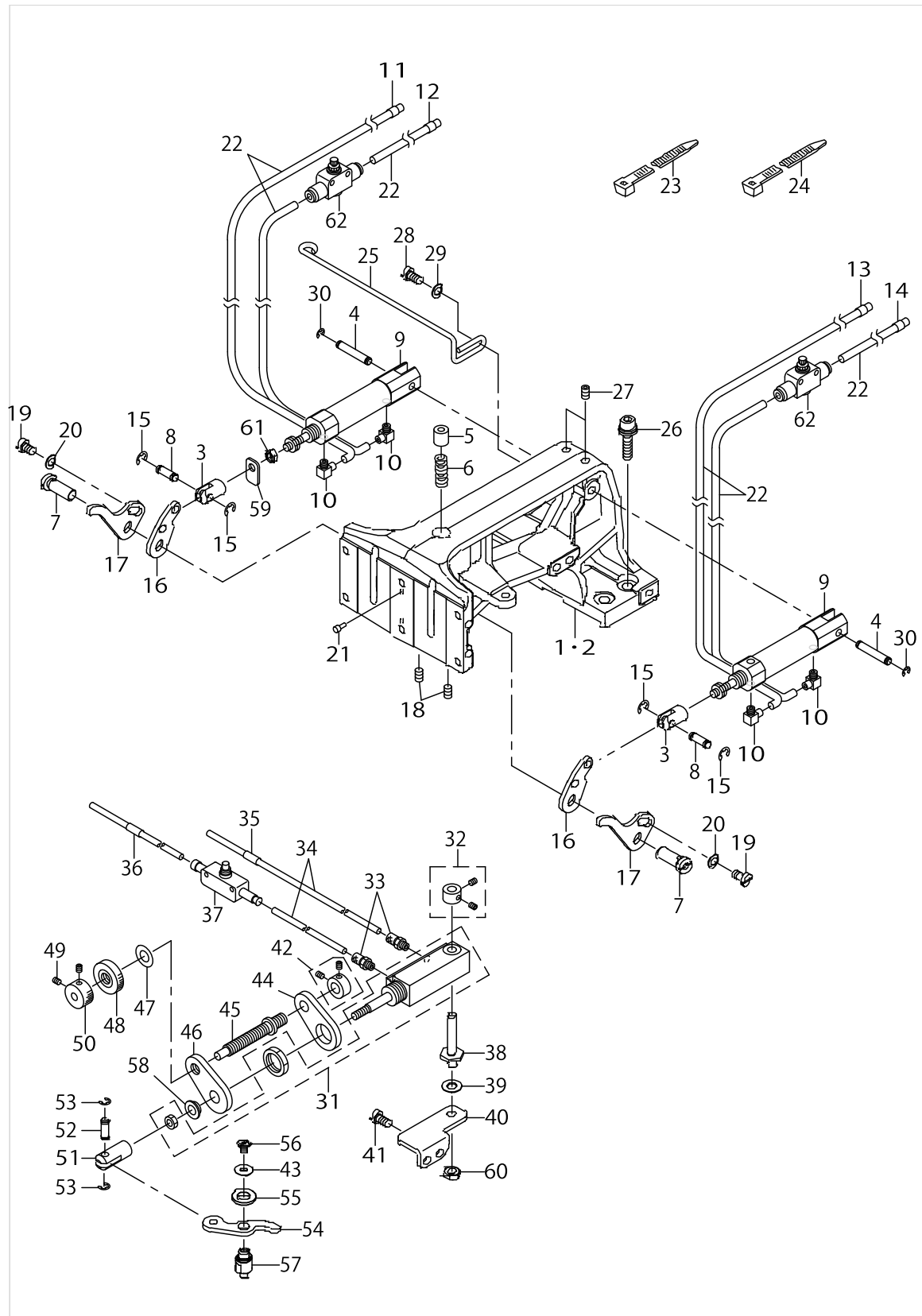
CLOTH FEED MECHANISM COMPONENTS (1)



CLOTH FEED MECHANISM COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40044186		CLOTH_FEED_BASE_3020	FOR AMS-- 221E-3020					1	
2		40034568		CLOTH_FEED_BASE_2516	FOR AMS-- 221EHS,EHL,ESL					1	
3		40023644		CYLINDER KNUCKLE						2	
4		B1504210000		CONNECTING SHAFT						2	
5	R	B1403372000A	26017707	NEEDLE BAR BUSHING LOWER						1	1.00
6		B2576220000		SLIDER SPRING						1	
7		26023408		FEED STUD						2	
8		40023635		CYLINDER PIN						2	
9		PA1602509A0		AIR CYLINDER						2	
10		PJ046052503		HOSE ELBOW						4	
11		B471122000C		AIR TUBE LABEL J03 LEFT						1	
12		B471122000D		AIR TUBE LABEL J04 LEFT						1	
13		B471122000G		AIR TUBE LABEL J03 RIGHT						1	
14		B471122000H		AIR TUBE LABEL J04 RIGHT						1	
15		RE0300000K0		E-RING 3						4	
16		40032229		LIFTING_LEVER_A						2	
17		40032230		LIFTING_LEVER_B						2	
18		SM8050812TP		SCREW M5X8						2	
19		SM6050800SP		SCREW M5 L=8						2	
20		WP0531000SD		WASHER M5						2	
21		B1816280000		GUIDE PIN						2	
22		BT0400251EB		URETHANE HOSE, BLACK						6.34	
23		HX00233000B		CABLE BAND						1	
24		HX002330000		CLIP						9	
25		B2568223C00		AIR TUBE SUPPORT						1	
26		SL6062592TN		SCREW						4	
27		SM8050812TP		SCREW M5X8						2	
28		SM6051000SP		SCREW						2	
29		WP0531000SD		WASHER M5						2	
30		RE0320000K0		E-RING 3.2						2	
31		PA1602510A0		AIR CYLINDER	FOR AMS-- 221EHL,ESL					1	
32		B25792290A0		THRUST BEARING	FOR AMS-- 221EHL,ESL					1	
33		PJ032052503		HOSE NIPPLE	FOR AMS-- 221EHL,ESL					2	
34		BT0400251EB		URETHANE HOSE, BLACK	FOR AMS-- 221EHL,ESL					3.04	
35		B471122000E		AIR TUBE LABEL J05	FOR AMS-- 221EHL,ESL					1	
36		B471122000F		AIR TUBE LABEL J06	FOR AMS-- 221EHL,ESL					1	
37		PC012401000		SPEED CONTROLLER	FOR AMS-- 221EHL,ESL					1	
38		40034185		SHAFT	FOR AMS-- 221EHL,ESL					1	
39		WP0650876SD		WASHER 6.5X13X0.8	FOR AMS-- 221EHL,ESL					1	
40		40034186		INSTALLING_PLATE	FOR AMS-- 221EHL,ESL					1	
41		SM6051000SP		SCREW	FOR AMS-- 221EHL,ESL					2	

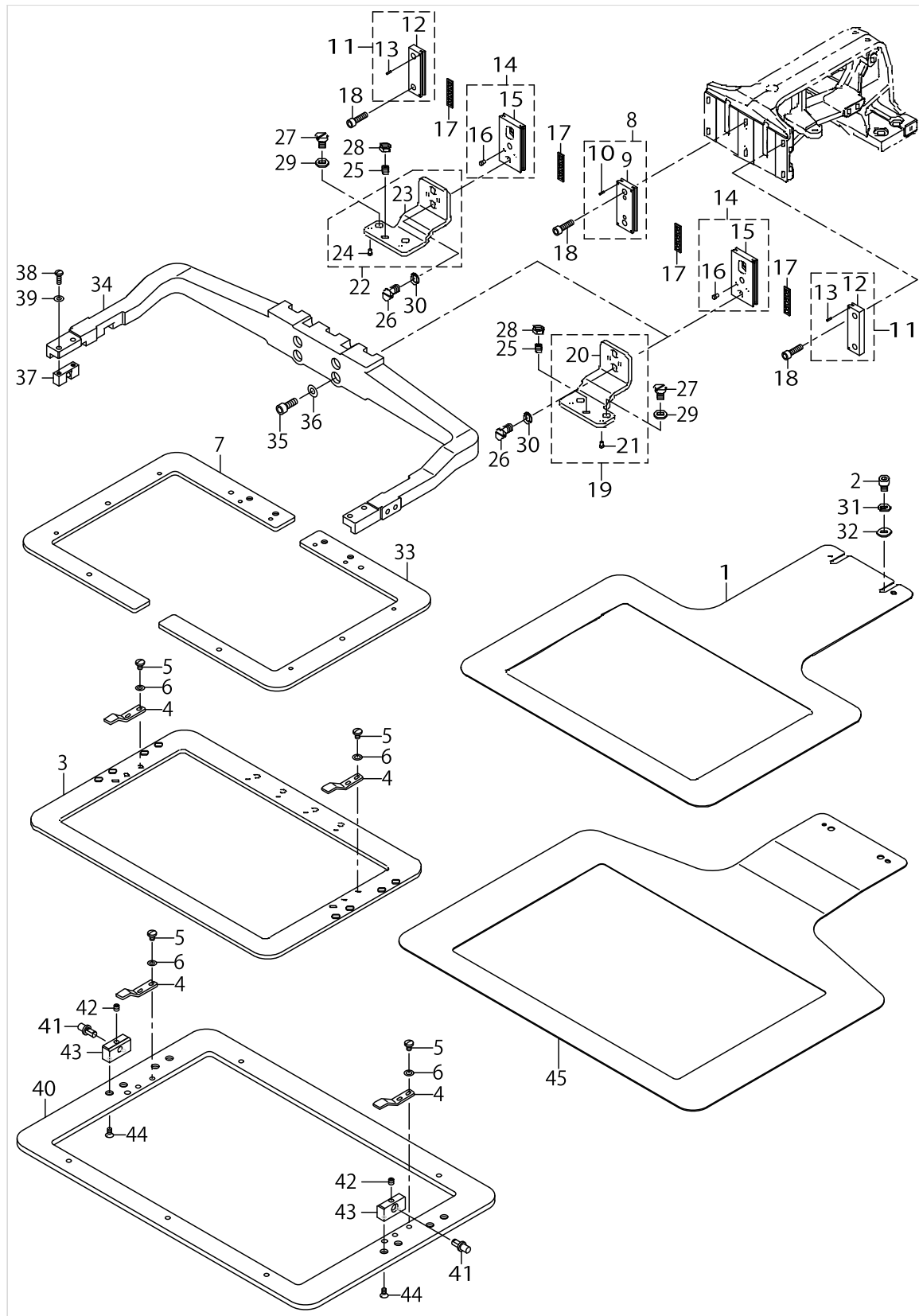
CLOTH FEED MECHANISM COMPONENTS (1)



CLOTH FEED MECHANISM COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
42		CS079073BSH		THRUST COLLAR	FOR AMS-- 221EHL,ESL					1	
43		WP0431005SP		PLAIN WASHER 4.3X12X1	FOR AMS-- 221EHL,ESL					1	
44		B2518215000		BRACKET	FOR AMS-- 221EHL,ESL					1	
45		B2527215000		REGULATION SCREW	FOR AMS-- 221EHL,ESL					1	
46		B2518215A00		REGULATION PLATE	FOR AMS-- 221EHL,ESL					1	
47		WP0820816SD		WASHER 8.2X16X0.8	FOR AMS-- 221EHL,ESL					1	
48		B3012816000		NUT	FOR AMS-- 221EHL,ESL					1	
49		SS8110422TP		SCREW 11/64-40 L=4	FOR AMS-- 221EHL,ESL					2	
50		B2304205000		KNOB	FOR AMS-- 221EHL,ESL					1	
51		B1625220000		CYLINDER KNUCKLE	FOR AMS-- 221EHL,ESL					1	
52		40023635		CYLINDER PIN	FOR AMS-- 221EHL,ESL					1	
53		RE0300000K0		E-RING 3	FOR AMS-- 221EHL,ESL					2	
54		B2516215000		LEVER	FOR AMS-- 221EHL,ESL					1	
55	R	B185351200EA	B185351200E	HOOK SHAFT WASHER	FOR AMS-- 221EHL,ESL					1	1.00
56		SM6040650TP		SCREW	FOR AMS-- 221EHL,ESL					1	
57		40032231		DRIVING_LINK_SHAFT	FOR AMS-- 221EHL,ESL					1	
58		B2548215000		BUSHING	FOR AMS-- 221EHL,ESL					1	
59		B2530215000		PRESSER PLATE	FOR AMS-- 221EHL,ESL					1	
60		NM6060003SC		NUT M6	FOR AMS-- 221EHL,ESL					1	
61		NM6050003SC		NUT M5X0.8	FOR AMS-- 221EHL,ESL					1	
62		PC012401000		SPEED CONTROLLER	FOR AMS-221EHS					2	

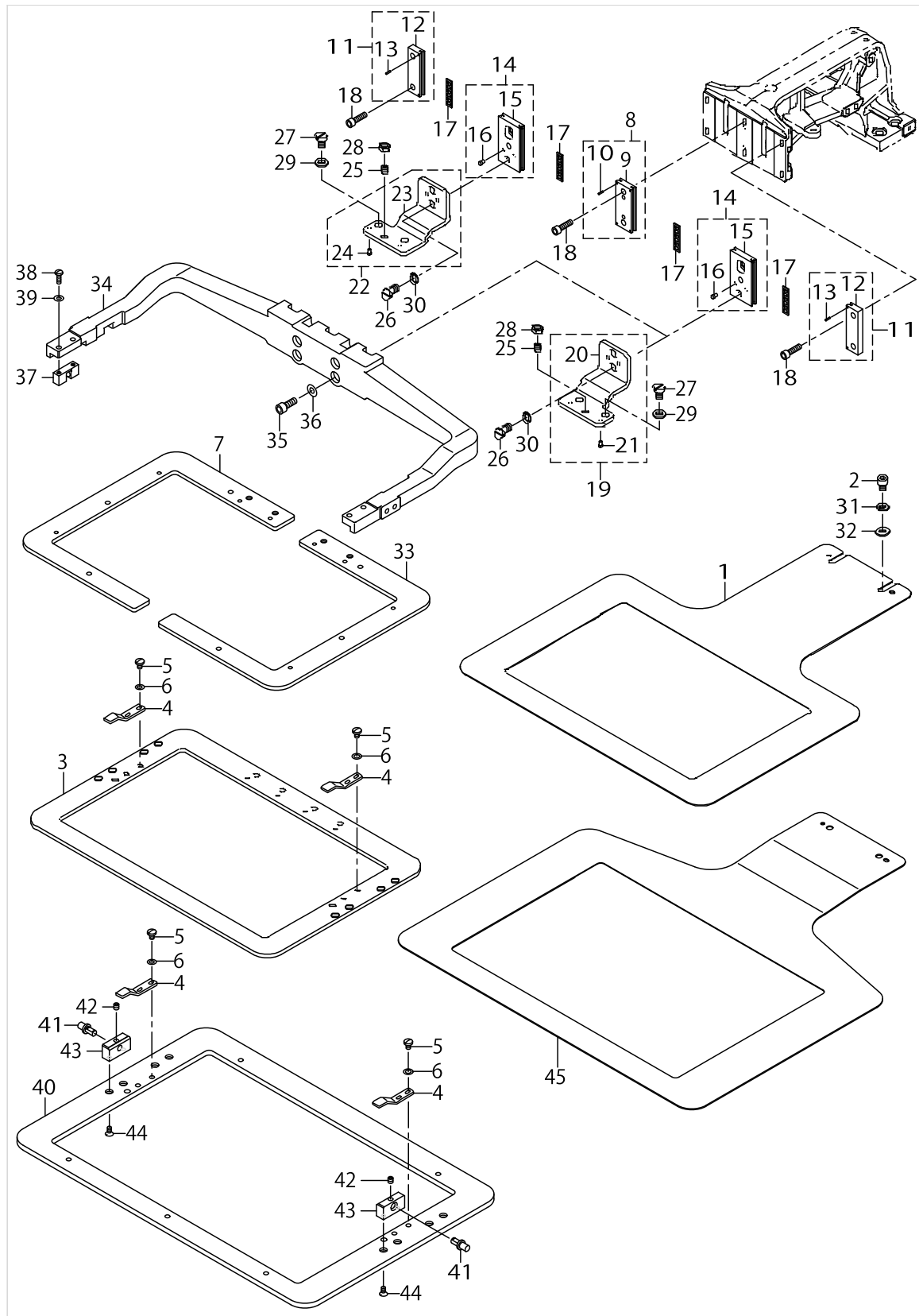
CLOTH FEED MECHANISM COMPONENTS (2)



CLOTH FEED MECHANISM COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40032226		LOWER_PLATE_2615	FOR AMS-- 221EHS,EHL,ESL					1	
2		SM6060802TP		SCREW M6 L=8						2	
3		40032842		FEEDING_FRAME_2516	FOR AMS-221EHS					1	
4		B2558220000		PLASTIC BLANK PLATE	FOR AMS-- 221EHS,A- MS-221E-3020					2	
5		SM4050655SP		SCREW M5 L=6	FOR AMS-- 221EHS,A- MS-221E-3020					4	
6		WP0531000SD		WASHER M5	FOR AMS-- 221EHS,A- MS-221E-3020					4	
7		40032844		2_STEP_FEEDING_FRAME_2516	FOR AMS-- 221EHL,ESL					1	
8		B26132150A0		WORK CLAMP FOOT PLATE A ASM.						1	
9	R	B2613215000	B26132150A0	WORK CLAMP FOOT PLATE A				*		1	1.00
10		PS0150065KP		SPRING PIN 1.5X6				*		4	
11		B25672150A0		WORK CLAMP FOOT PLATE B ASM.						2	
12	R	B2567215000	B25672150A0	WORK CLAMP FOOT PLATE B				*		1	1.00
13		PS0150065KP		SPRING PIN 1.5X6				*		2	
14		40032839		SLIDE_PLATE_ASM						2	
15	R	40032840	40032839	SLIDE_PLATE				*		1	1.00
16		B1816280000		GUIDE PIN				*		2	
17		B2513215000		BEARING						4	
18		SM6051802TP		SCREW M5 L=18						6	
19		40032835		RECEIVER_PLATE_RIGHT_ASM	FOR AMS-- 221EHS,EHL,ESL					1	
20	R	40032836	40032835	RECEIVER_PLATE_RIGHT				*		1	1.00
21		B1816280000		GUIDE PIN				*		2	
22		40032837		RECEIVER_PLATE_LEFT_ASM	FOR AMS-- 221EHS,EHL,ESL					1	
23	R	40032838	40032837	RECEIVER_PLATE_LEFT				*		1	1.00
24		B1816280000		GUIDE PIN				*		2	
25		SM8060812TP		SCREW M6 L=8	FOR AMS-- 221EHS,EHL,ESL					2	
26		SM6061200SP		SCREW	FOR AMS-- 221EHS,EHL,ESL					4	
27		SM6061010TP		SCREW M6 L=10	FOR AMS-- 221EHS,EHL,ESL					4	
28		NM6060003SC		NUT M6	FOR AMS-- 221EHS,EHL,ESL					2	
29		WP0641601SD		WASHER M6	FOR AMS-- 221EHS,EHL,ESL					4	
30		WP0651056SD		WASHER 6.5X11X1	FOR AMS-- 221EHS,EHL,ESL					4	
31		WS0610002KP		SPRING WASHER						2	
32		WP0611626SP		WASHER 15X6X1.6						2	
33		40044329		2_STEP_FEEDING_FRAME_2516_B	FOR AMS-- 221EHL,ESL					1	
34		40051500		OUTOR_FRAME_ARM	FOR AMS-- 221E-3020					1	
35		SM6061602TP		SCREW M6 L=16	FOR AMS-- 221E-3020					4	
36		WP0641600SC		WASHEW6.4X12.5X1.6	FOR AMS-- 221E-3020					4	
37		40051770		FEEDING FRAME BALL CATCH	FOR AMS-- 221E-3020					2	

CLOTH FEED MECHANISM COMPONENTS (2)



CLOTH FEED MECHANISM COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
38		SM4041255SP		SCREW M4 L=12	FOR AMS-- 221E-3020					4	
39		WP0450000SD		WASHER 4.5X8X0.5	FOR AMS-- 221E-3020					4	
40		40032843		FEEDING_FRAME_3020	FOR AMS-- 221E-3020					1	
41		B2560220000		SUPPORT PIN	FOR AMS-- 221E-3020					2	
42		SM8050512TP		SCREW	FOR AMS-- 221E-3020					2	
43		40051769		FEEDING FRAME S- UPPORT BEARING	FOR AMS-- 221E-3020					2	
44		SM1040870TP		SCREW	FOR AMS-- 221E-3020					4	
45		40051782		LOWER PLATE 3020	FOR AMS-- 221E-3020					1	

TABLE COMPONENTS

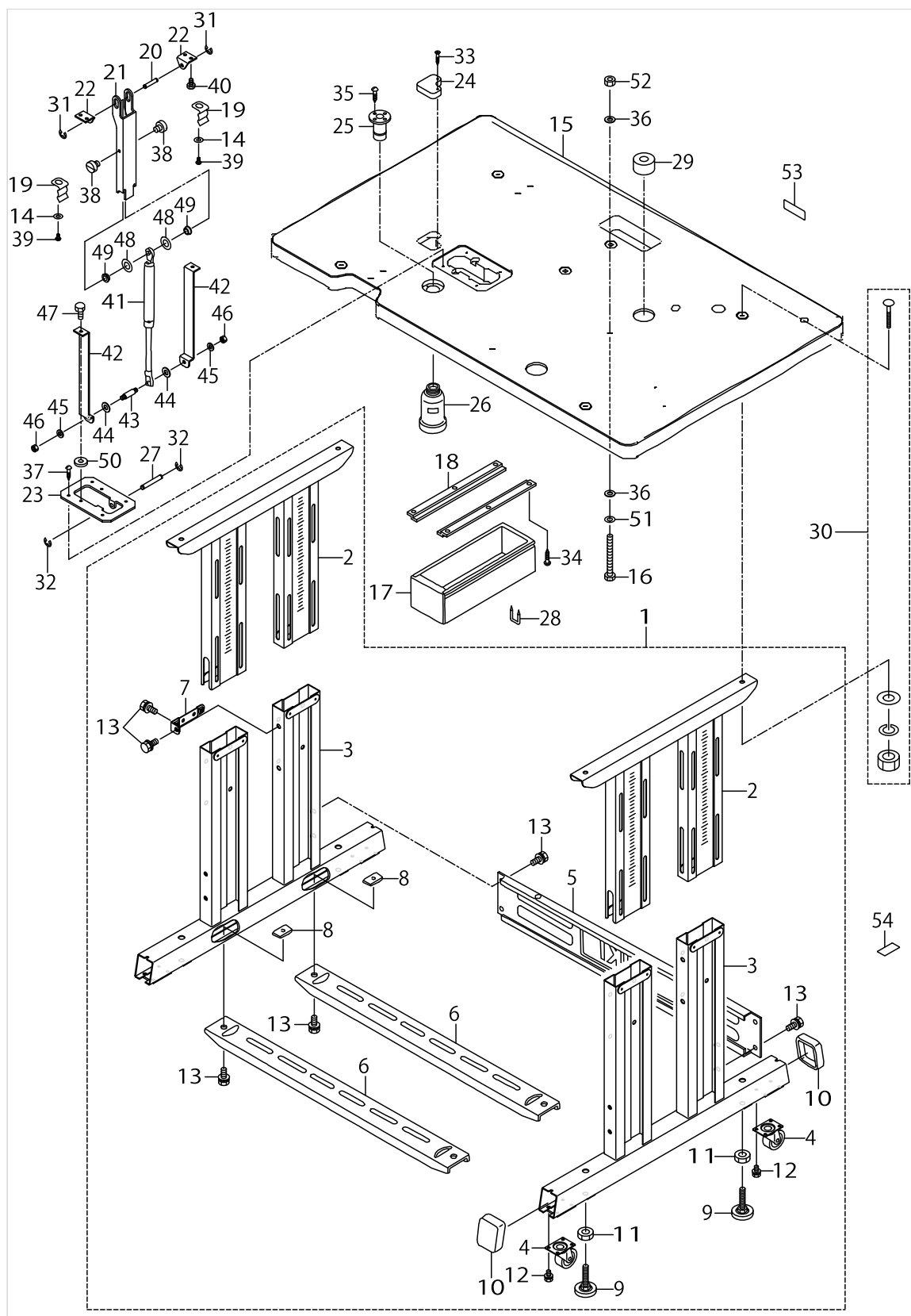


TABLE COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	D R	B8101221DA0	B8101221DB0	STAND ASM.		A				1	1.00
1	D R	B8101221DA0	B8110373N00	STAND ASM.		A				1	4.00
1	D R	B8101221DA0	B8150221D00	STAND ASM.		A				1	4.00
2		B8102221DA0		UPPER STAND COMPL.				*		2	
3		B8103221DA0		STAND COMPL.				*		2	
4		B8150221D00		CASTER				*		4	
5	D	11158300		STAND SIDE SUPPORT				*		1	
6		11158409		STAND SIDE SUPPORT				*		2	
7		11158516		UPPERSTAND PLATE				*		4	
8		17007402		NUT				*		4	
9		17833658		ADJUSTING BOLT ASM.				*		4	
10		B8110373N00		CAP				*		4	
11		NM6120003SE		NUT M12				*		4	
12		SL9061293SE		WASHER HEXAGONAL BOLT				*		16	
13		SL9082093SE		SCREW				*		20	
14		WP0450801SD		WASHER 4.5X10X0.8						2	
15		40032242		TABLE						1	
16		SM9087533SC		SCREW M8 L=75						1	
17	R	11155108	11155157	DRAWER						1	1.00
18		11155207		DRAWER SUPPORT						2	
19		13502109		BED COVER B SPRING						2	
20		26223701		LIFTING LEVER SHAFT						1	
21		B8115215000		FRAME BRACKET BAR						1	
22		B8162220000		LIFTER BRACKET B						2	
23		B8168215000		BRACKET BASE						1	
24		B8171223C00		RUBBER ABSORBER						1	
25		B8202205000		OIL MANAGEMENT						1	
26		B9121012000		OIL CAN						1	
27		D2502232D00		SHAFT BLOCK SHAFT						1	
28		D8204555D00		DRAWER STOPPER						1	
29		G5151171000		CUSHION						2	
30		MTJMS00000S		SCREW SET						4	
31		RE0700000K0		E-RING 7						2	
32		RE0700000K0		E-RING 7						2	
33		SK1382501SE		WOOD SCREW D=3.8 L=25						1	
34	R	SK3311600SC	SK3311601SE	WOOD SCREW D=3.1 L=16						6	1.00
35	R	SK3311600SC	SK3311601SE	WOOD SCREW D=3.1 L=16						2	1.00
36		WP0841600SE		WASHER 8,4X15,5X1,6						2	
37		SK3452500SC		WOOD SCREW D=4.5 L=25						4	
38		SS6110510SP		SCREW 11/64-40 L=5						2	
39		SM4040855SP		SCREW						2	
40		SM9061003CP		SCREW M6 L=10						4	
41		B8160229000		GAS SPRING						1	
42		B8161220000		LIFTER BRACKET A						2	
43		B8163220000		LIFTER PIVOT PIN						1	
44		WP0841600SE		WASHER 8,4X15,5X1,6						2	

TABLE COMPONENTS

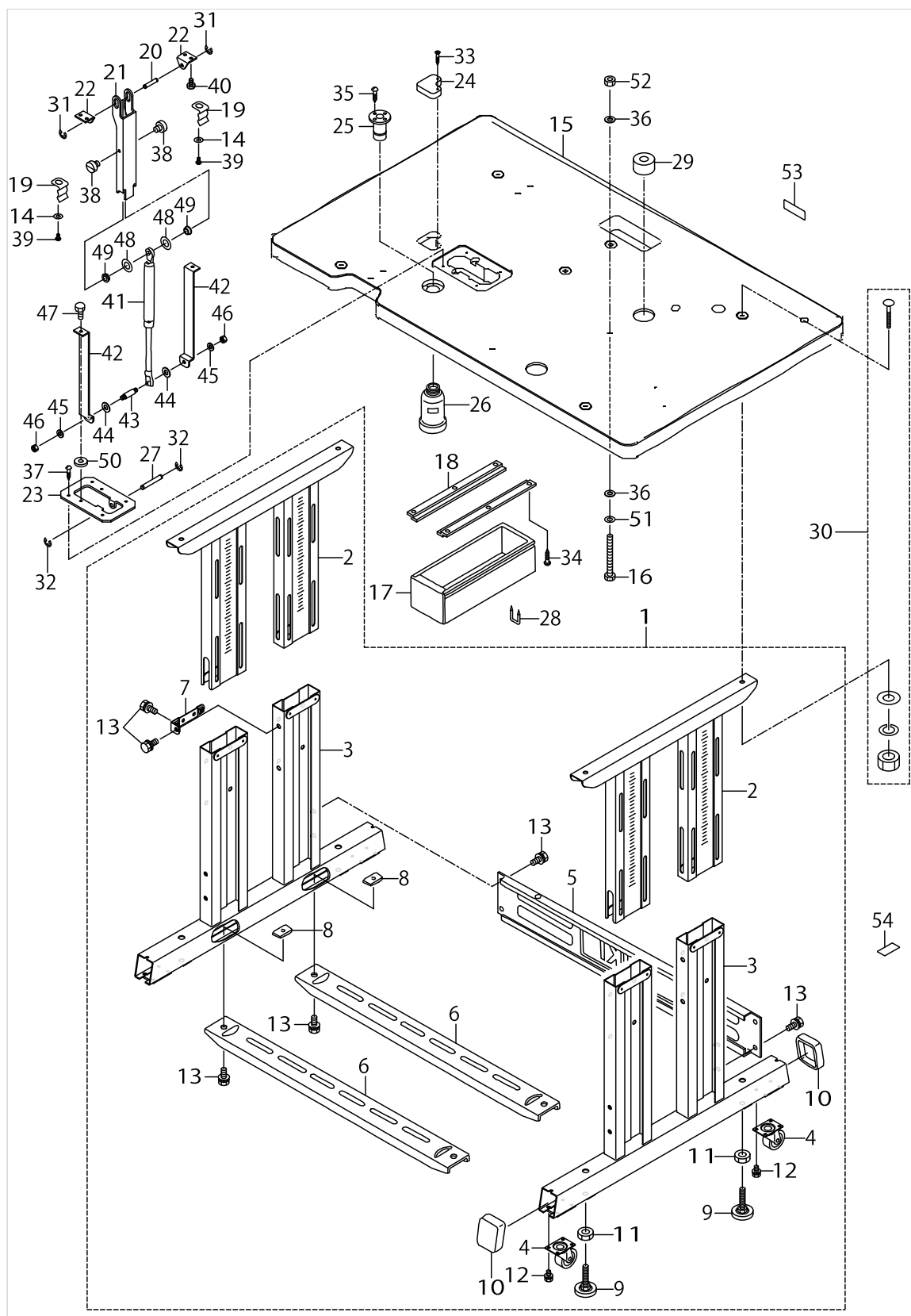
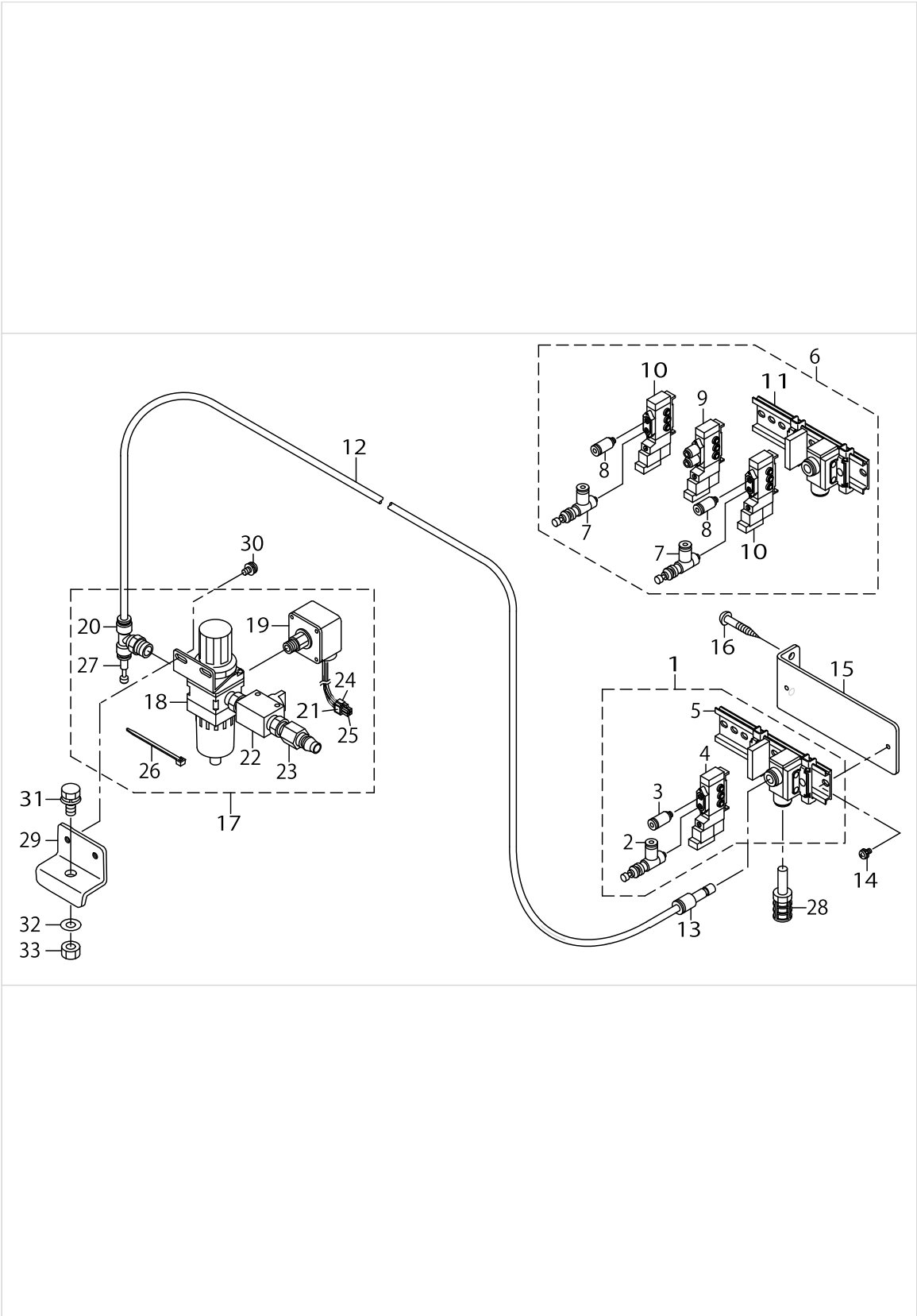


TABLE COMPONENTS

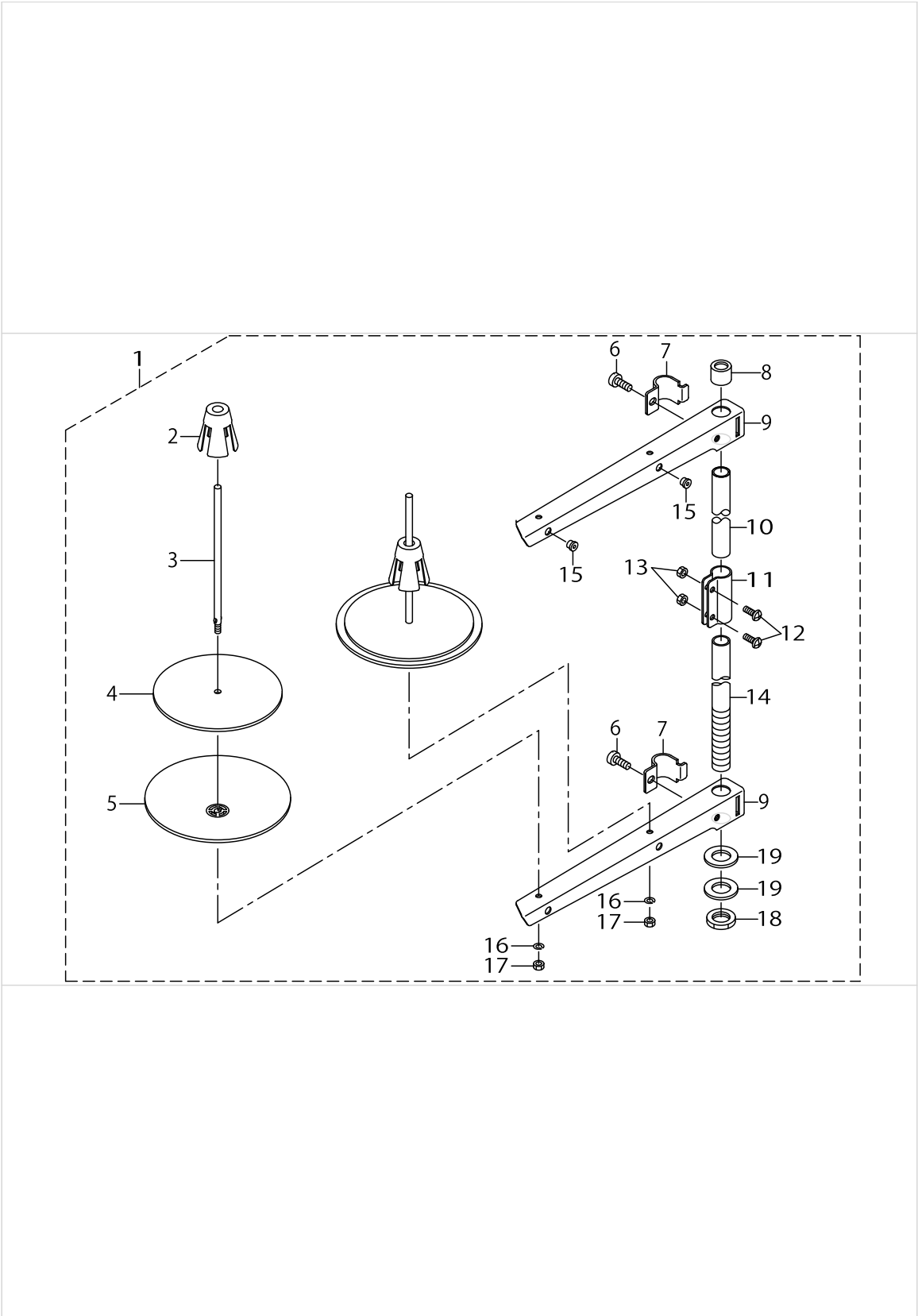
No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
45	D	WP0641601SC		WASHER						2	
46		NM6060002SE		NUT M6						2	
47		SM9061403SC		SCREW M6 L=14						2	
48		WP0820816SD		WASHER 8.2X16X0.8						2	
49		11023603		BELTCOVERCOLLAR						2	
50		WP0704016SP		WASHER 7X20X4						2	
51		WS0820002KN		SPRING WASHER M8						1	
52		NM6080001SC		NUT M8X1.25						1	
53		CM500100001		CE MARKING LABEL	FOR JE					1	
54		16870206		GRAVITY SEAL						1	



PNEUMATIC COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40032232		SOLENOID_VALVE_A_ASM	FOR AMS--221EHS,A-MS-221E-3020					1	
2		PF070501000		PRESSURE DECREASING VALVE				*		1	
3		PJ301040505		HALF UNION				*		1	
4		PV150209100		SOLENOID VALVE				*		1	
5		PV915005000		SOLENOID VALVE I-NSTALLING BASE				*		1	
6		40032233		SOLENOID_VALVE_B_ASM	FOR AMS--221EHL,ESL					1	
7		PF070501000		PRESSURE DECREASING VALVE				*		2	
8		PJ301040505		HALF UNION				*		2	
9		PV150209000		5 PORT SOLENOID VALVE				*		1	
10		PV150209100		SOLENOID VALVE				*		2	
11		PV915005000		SOLENOID VALVE I-NSTALLING BASE				*		1	
12		BT0600401EB		TUBE						.6	
13		PJ301060003		REDUCER						1	
14		SL4040891SC		SCREW M4 L=8						2	
15		40030950		SORENOID_VALVE_FITTING_BASE						1	
16		SK3452500SC		WOOD SCREW D=4.5 L=25						2	
17		40030951		FILTER_REGULATOR_ASM.						1	
18		PF0552040B0		FILTER REGULATOR				*		1	
19	R	G8124270000	G85048750A0	AIRPRESSUESWITCH		A	AVP-875	*		1	1.00
19	R	G8124270000	40030951	AIRPRESSUESWITCH		B	AMS-210E-N,AMS-221EN	*		1	1.00
19	R	G8124270000	B47152150A0	AIRPRESSUESWITCH		C	MEB-3200,-LK-1910/2-0/30/41,AMS-224E	*		1	1.00
20		PJ305065202		TEE				*		1	
21	D	E2678453000		CONNECTOR MARKER J78				*		1	
22		PV015211000		HAND VALVE				*		1	
23		PJ025200003		PLUG				*		1	
24		HK034610040		HOUSING				*		1	
25		HK034640000		PIN CONTACT				*		3	
26		EA9500B0100		CABLE BAND				*		5	
27		PX950009000		PLUG				*		1	
28		PX050003000		SILENCER	FOR JE					1	
29		40023662		FILTER INSTALLING PLATE						1	
30		SL4051091SC		SCREW M5X0.8 L=10						2	
31		SL9082093SE		SCREW						1	
32		WP0871602SE		WASHER 8.7X18X1.6						1	
33		NM6080721SE		NUT M8						1	

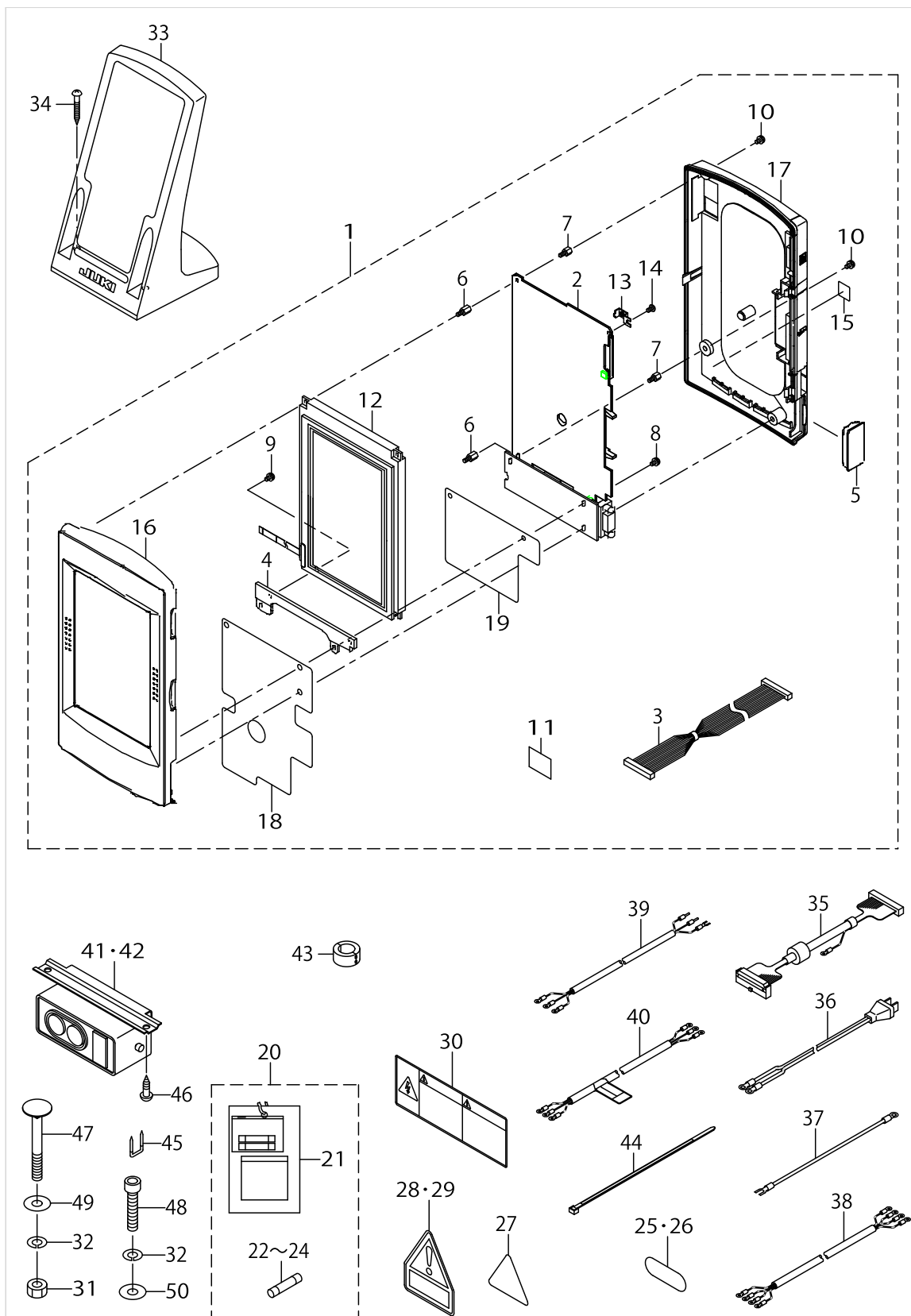
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	22930358	40096354	THREAD STAND ASM.						1	1.00
2	R	22931109	40085791	SPOOL RETAINER				*		2	1.00
3	R	22931000	40085790	SPOOL PIN				*		2	1.00
4		22930903		SPOOL REST CUSHION				*		2	
5		22930804		SPOOL REST				*		2	
6		SM6061610SC		SCREW M6 L=16				*		2	
7	R	22930705	40096354	THREAD GUIDE ARM JOINT				*		2	1.00
8		22931406		SPOOL REST ROD RUBBER CAP				*		1	
9	R	22930507	40096354	SPOOL REST ARM				*		2	1.00
10	R	22930408	40096354	SPOOL REST ROD, UPPER				*		1	1.00
11	R	22931307	40096354	SPOOL REST ROD JOINT				*		1	1.00
12		SM4051405SE		SCREW M5 L=14				*		2	
13		NM6050001SE		NUT M5				*		2	
14	R	22930309	40096354	SPOOL REST ROD, LOWER				*		1	1.00
15		22931208		THREAD GUIDE				*		2	
16		WS0510002KN		SPRING WASHER				*		2	
17		NM6050001SE		NUT M5				*		2	
18		NM6160511SE		NUT M16X1.5				*		1	
19		WP1702600S0		WASHER 17X30X2.6				*		2	

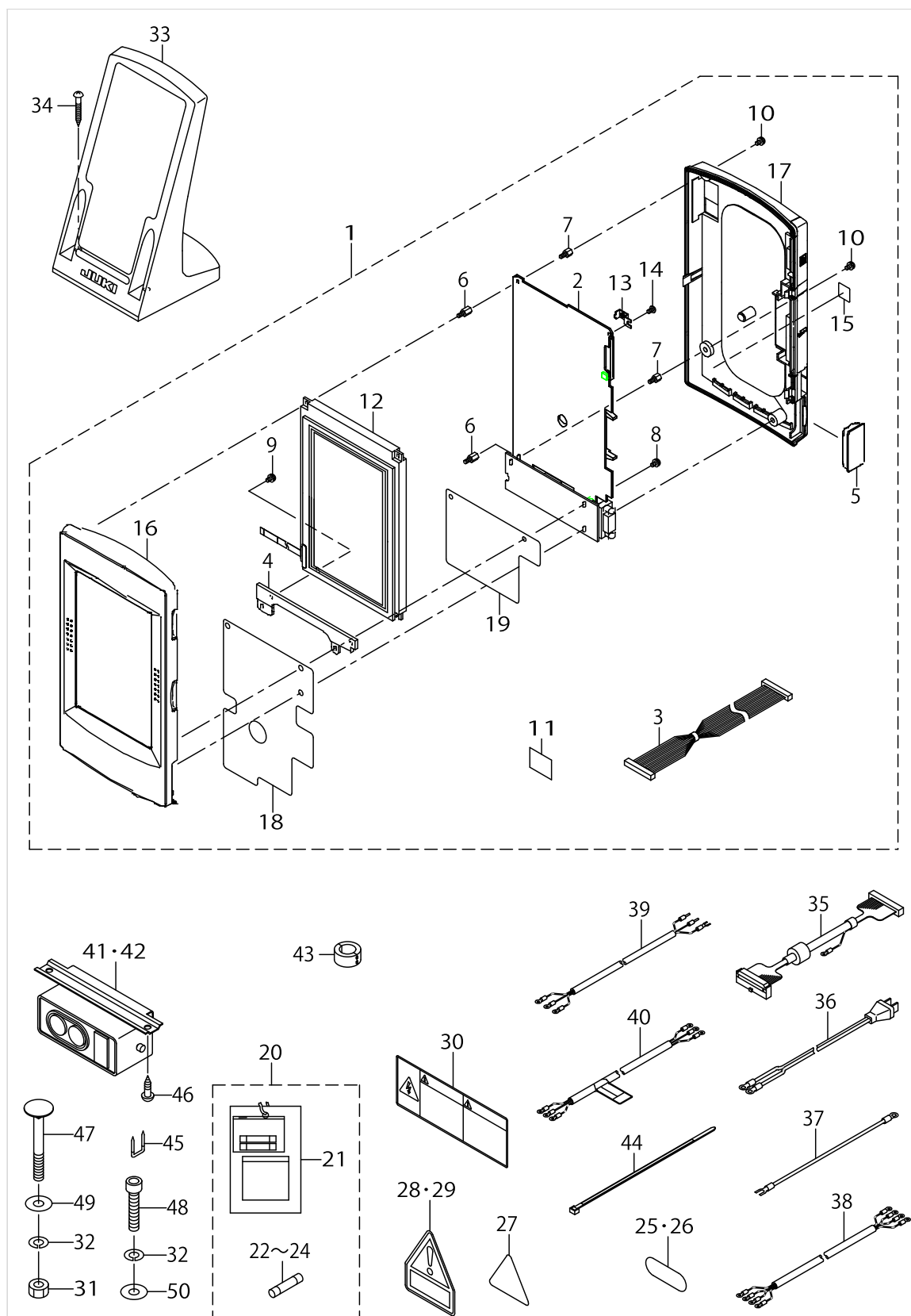
OPERATION PANEL COMPONENTS



OPERATION PANEL COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	40015756	40112002	IP-410F STD						1	1.00
2		40042796		PANEL PCB A ASSY				*		1	
3		40000146		LCD_CABLE_ASS'Y				*		1	
4		40030926		LCD HOLDER BOARD				*		1	
5		40005848		D-SUB 9P COVER				*		1	
6		HX00354000N		SPACER				*		5	
7		HX00354000S		SPACER				*		2	
8		SL4030691SC		SCREW M3X6				*		1	
9		SL4030691SC		SCREW M3X6				*		2	
10		SL4030681SC		SCREW M3 L=6				*		4	
11		HX002680000		CONDUCTIVE TAPE				*		0.02	
12	R	40051330	40086485	IP-410_LCD_ASSY		A	IP-410F	*		1	1.00
12	R	40051330	40112936	IP-410_LCD_ASSY		B	IP-410B	*		1	1.00
12	R	40051330	40112003	IP-410_LCD_ASSY		C	IP-410H	*		1	1.00
12	R	40051330	40101221	IP-410_LCD_ASSY		D	IP-310G	*		1	1.00
12	R	40051330	40105233	IP-410_LCD_ASSY		E	IP-310C	*		1	1.00
12	R	40051330	40105353	IP-410_LCD_ASSY		F	IP-310D	*		1	1.00
12	R	40051330	40112935	IP-410_LCD_ASSY		G	IP-310A	*		1	1.00
13		40044971		REAR CASE PLATE				*		1	
14		SM4030501SF		SCREW M3 L=5				*		1	
15		CM600100101		WEEE MARK LABEL S				*		1	
16		40046076		IP-410 FRONT CASE ASSY				*		1	
17		40046088		IP-410 REAR CASE ASSY				*		1	
18		40051333		EMC_SHIELDING_SHEET				*		1	
19		40051332		ISOLATION_SHEET_B				*		1	
20		40000097		OPTION B ASSY						1	
21		M300451100A		VOLTAGE INDICATION CARD,A				*		1	
22		HF00130315S		FUSE 3.15A 250V REF. NO.112				*		1	
23		HF003000200		FUSE 2A (220/240V)				*		1	
24		HF001301500		SLO-BLO FUSE				*		1	
25		BME01100000		VOLTAGE INDICATION SEAL	FOR USE IN JAPAN(1---PHASE 100V)					1	
26		BME03200000		VOLTAGE INDICATION SEAL	FOR USE IN JAPAN(3---PHASE 20-0V) ,JUS(3--PHASE 220V)					1	
27		CM300400601		VOLTAGE CAUTION LABEL	FOR CE(1---PHASE 23-0V), GENE- RAL EXPO- RT (1-PHA- SE 220V/2- 30V/240V)					1	
28		CM300400701		VOLTAGE CAUTION LABEL	FOR USE IN JAPAN(3---PHASE 20-0V) ,JUS(3--PHASE 220V)					1	

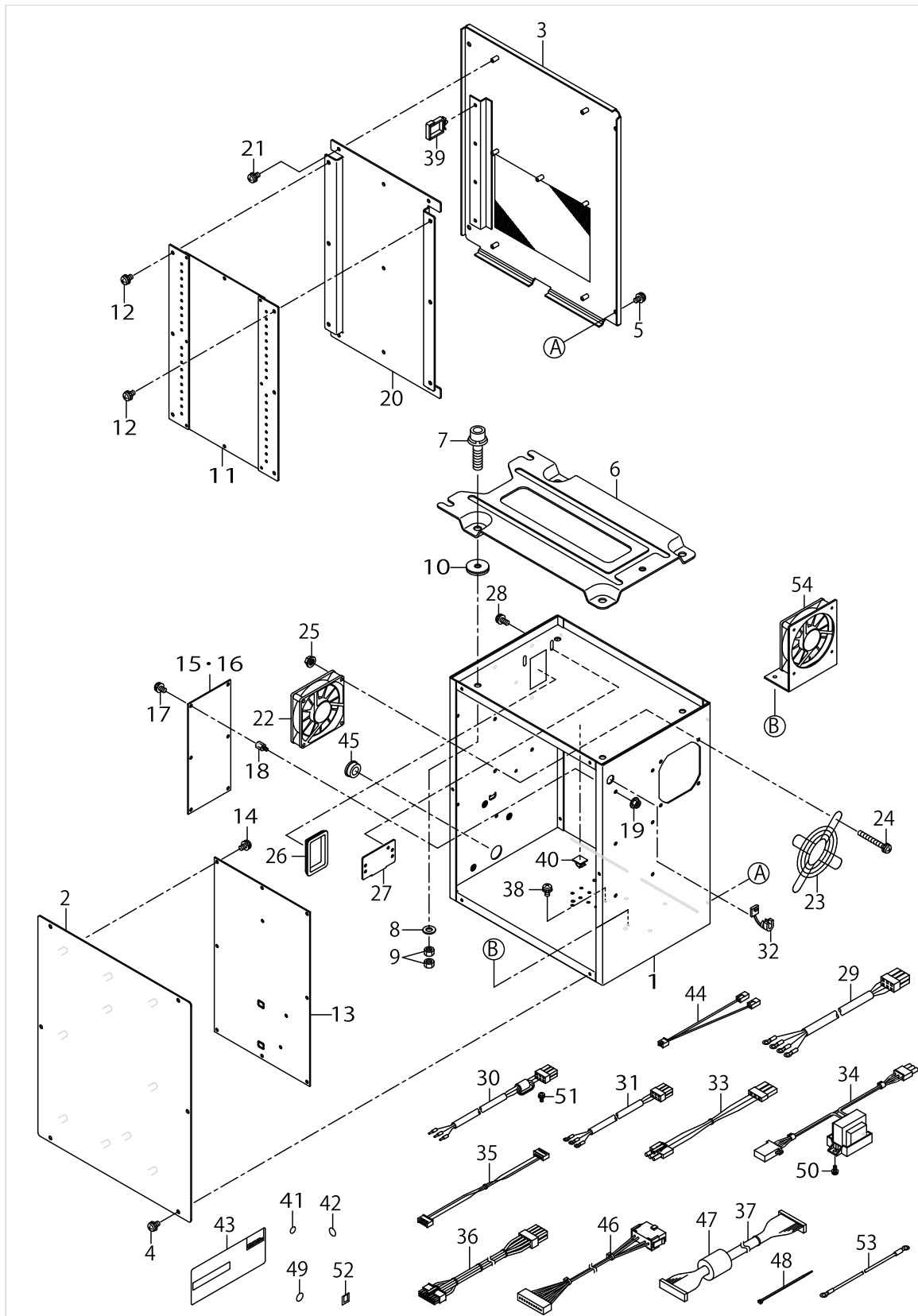
OPERATION PANEL COMPONENTS



OPERATION PANEL COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
29		CM300100003		VOLTAGE WARNING LABEL(25)	FOR CE(1-- PHASE 23- 0V), GENE- RAL EXPO- RT (1-PHA- SE 220V/2- 30V/240V)					1	
30		CM300100401		LABEL 3 (LARGE)	FOR USE IN JAPAN(1-- PHASE 10- 0V, 3-PHA- SE 200V),J- US(3-PHASE 220V)					1	
31		NM6080002SC		NUT M8						2	
32		WS0820002KR		SPRING WASHER, M8						3	
33		40035024		OPERATION_BOX_FI- XED_PLATE(B)ASM.						1	
34		SK3413201SE		WOOD SCREW D=4.1 L=32						2	
35	R	40015797	40057939	PANEL CABLE ASSY L		A	AMS-221E			1	1.00
35	R	40015797	40065566	PANEL CABLE ASSY L		B	APW-895,896			1	1.00
36		M90355800A0		POWER SOURCE CORD ASM.	FOR USE IN JAPAN(1-- PHASE 100V)					1	
37		M90345800A0		GROUND CORD ASM.	FOR USE IN JAPAN(1-- PHASE 100V)					1	
38		M90175800A0		POWER CABLE ASM.	FOR USE IN JAPAN(3-- PHASE 20- 0V) ,JUS(3- -PHASE 220V)					1	
39		40005390		JE POWER CABLE ASM	FOR CE(1-- PHASE 230V)					1	
40		40023371		SINGLE PHASE PO- WER CORD ASSY	FOR GENE- RAL EXPO- RT (1-PHA- SE 220V/2- 30V/240V)					1	
41		HA004250000		SWITCH	EXCEPT C- E(1-PHASE 230V)					1	
42		HA005820000		SWITCH	FOR CE(1-- PHASE 230V)					1	
43		HN002460000		CORES	FOR CE(1-- PHASE 230V)					1	
44		HX00065000A		CABLE CLIP						2	
45		MAO11532000		CORD STAPLE						5	
46		SK3512001SE		WOOD SCREW D=5.1 L=20						2	
47		MTSHJ100003		BOLT						2	
48		SM6084002TN		SCREW M8 L=40						1	
49		WP0852086SC		WASHER M8						2	
50		WP0841601SC		WASHER 8.4X17.4X1.6						1	

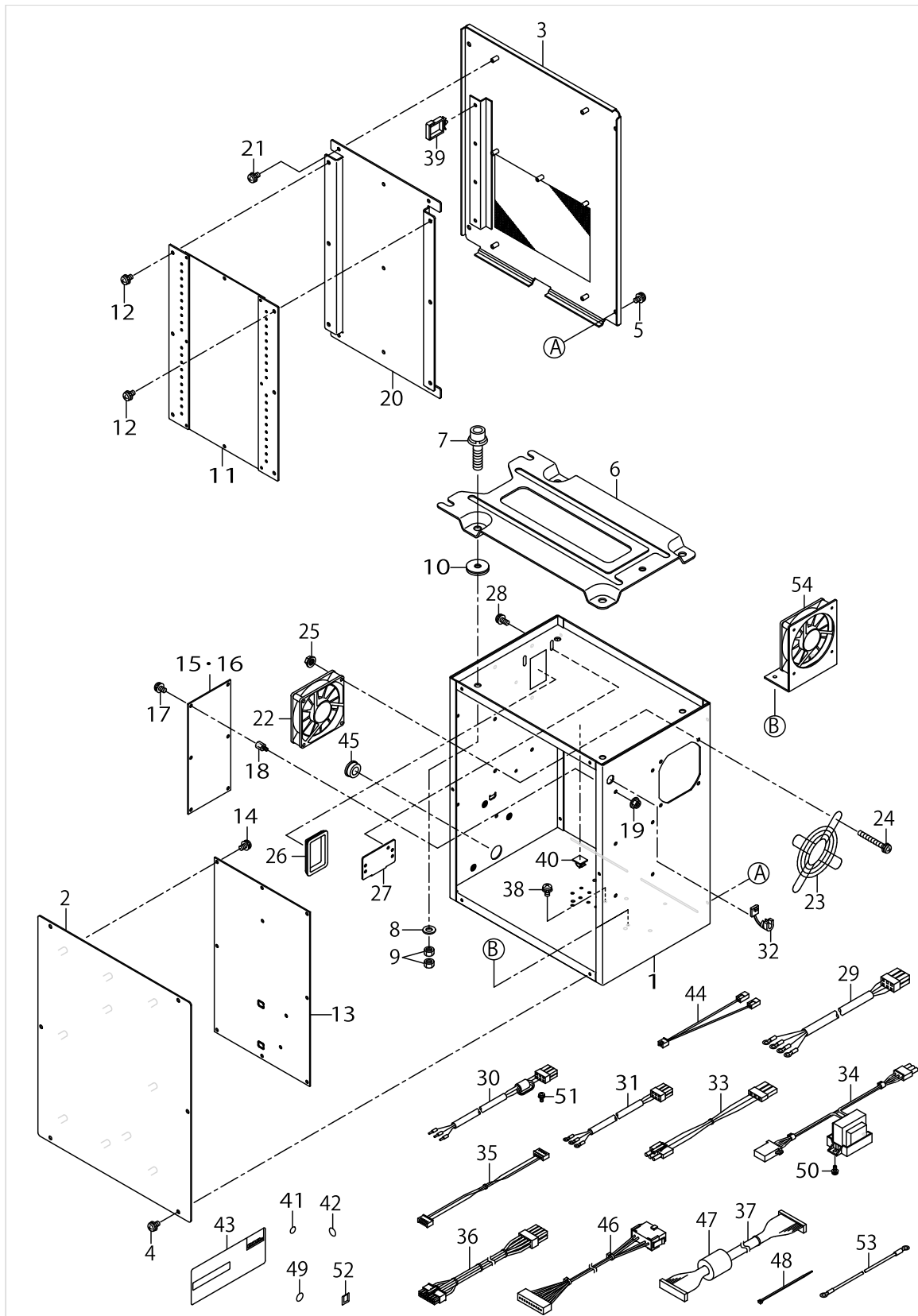
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	40003451	40055355	CONTROL BOX						1	1.00
2	D	40003452		CONTROL BOX FRONT COVER						1	
3		40003453		CONTROL BOX REAR COVER						1	
4		SL4040891SC		SCREW M4 L=8						6	
5		SL4040891SC		SCREW M4 L=8						4	
6		M3801476000		TRANSMISSION BOX FITTING PLATE						1	
7		SL6083092TN		SCREW						4	
8		WP0841601SC		WASHER 8.4X17.4X1.6						4	
9		NM6080001SC		NUT M8X1.25						8	
10		M4206461000		WASHER						4	
11		40031483		MAIN PCB ASSY						1	
12		SL4040891SC		SCREW M4 L=8						6	
13	D	40038663		SDC PCB B ASSY						1	
14		SL4040881SC		SCREW M4 L=8						10	
15		40000056		FLT-T PCB A ASS'Y	FOR 1-PH-ASE/3-PHASE					1	
16	R	40000046	40162838	FLT-S PCB A ASS'Y	FOR 1-PHASE					1	1.00
17		SL4040881SC		SCREW M4 L=8						6	
18		HX003390000		STUD						6	
19		NM3040520SC		NUT M4						6	
20		40005706		MAIN PCB HOLDER PLATE						1	
21		SL4040881SC		SCREW M4 L=8						5	
22		40005401		FAN MOTOR ASS'Y						1	
23		HM000480010		FINGER GUARD						1	
24		SL4043591SC		SCREW						4	
25		NM3040520SC		NUT M4						4	
26		HX004070000		BUSH						1	
27		17845009		CORD FITTING PLATE						1	
28		SL4041091SC		SCREW M4 L=10						2	
29		40005391		POWER CORD 3P ASS'Y	FOR 1-PH-ASE/3-PHASE					1	
30		40005392		POWER CORD 1P ASS'Y	FOR CE					1	
31		40005388		POWER CORD 1P220V ASSY	FOR GENERAL EXPORT					1	
32		HX00410000A		STRAIN RELIEF BUSHING						1	
33		40005393		FLT-SDC CORD P ASS'Y	FOR 1-PH-ASE/3-PH-ASE, GENERAL EXPORT					1	
34		40012038		REACTOR CORD ASSY	FOR CE					1	
35		40005394		FLT-SDC CORD S ASS'Y						1	
36		40005726		SDC-MAIN CORD P ASS'Y						1	
37		40005727		SDC-MAIN CORD S ASS'Y						1	
38		SL4040891SC		SCREW M4 L=8						4	
39		HX005110000		WIRE SADDLE						3	
40		E9607603000		STICKER (SMALL)						1	
41		E9567319000		EARTH MARK						1	
42		40003458		MASK SEAL						16	
43		40015603		RATING LABEL (BLANK)						1	

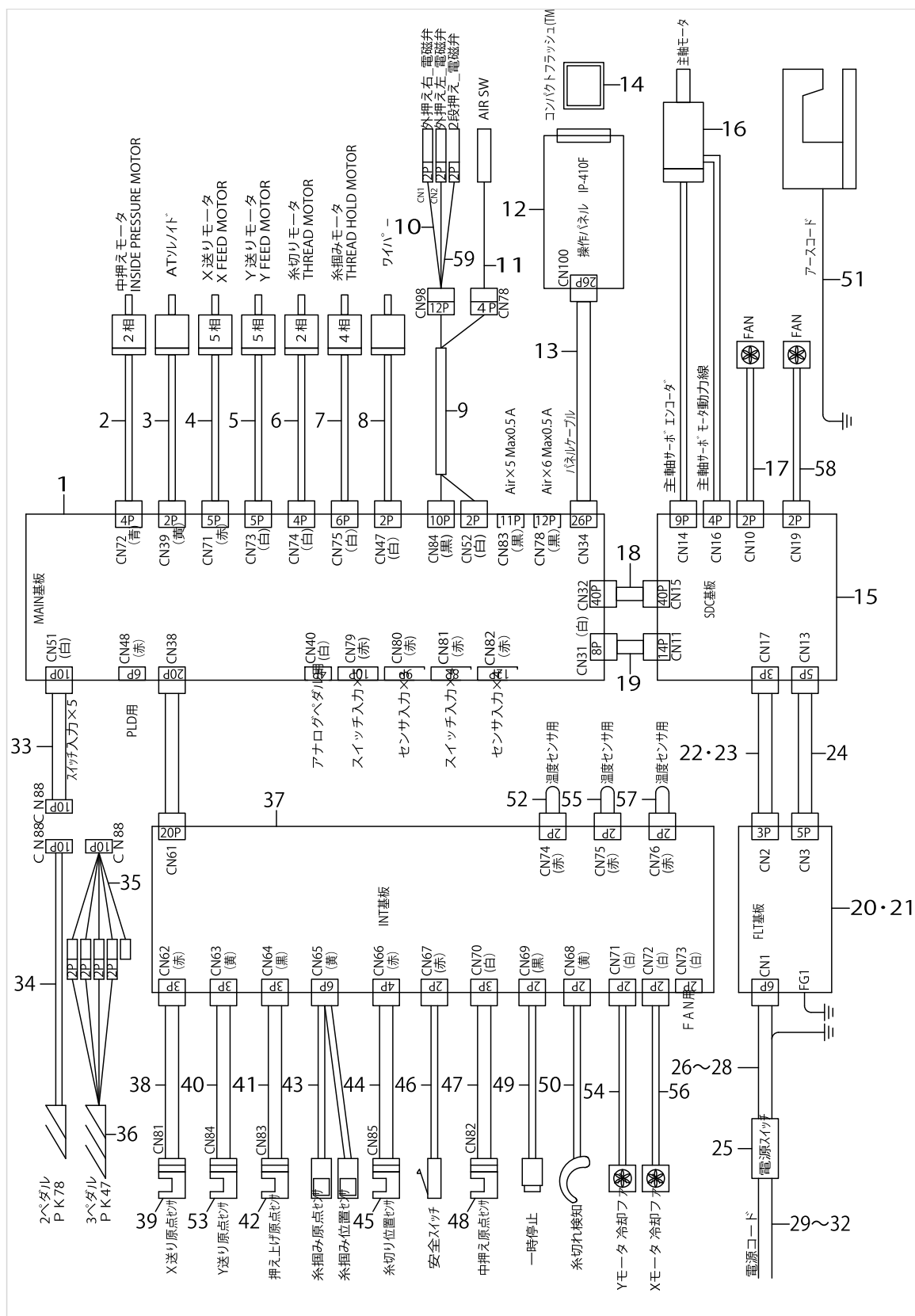
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
44		40031485		FAN POWER CABLE						1	
45		HX00326000K		DOME PLUG						1	
46		40031465		SW RELAY CORD ASM						1	
47		HN001490000		CLAMP FILTER(L)						1	
48		EA9500B0100		CABLE BAND						1	
49		CM200100001		PE MARK LABEL	FOR CE					1	
50		SL4041091SC		SCREW M4 L=10	FOR CE					2	
51		SL4041081SC		SCREW M4 L=10	FOR CE					1	
52		CM600100101		WEEE MARK LABEL S	FOR CE					1	
53		M90295800A0		FDD EARTH CORD ASM.						1	
54		40009814		HIGHT TEMPERATU- RE DISTRICTS FAN						1	

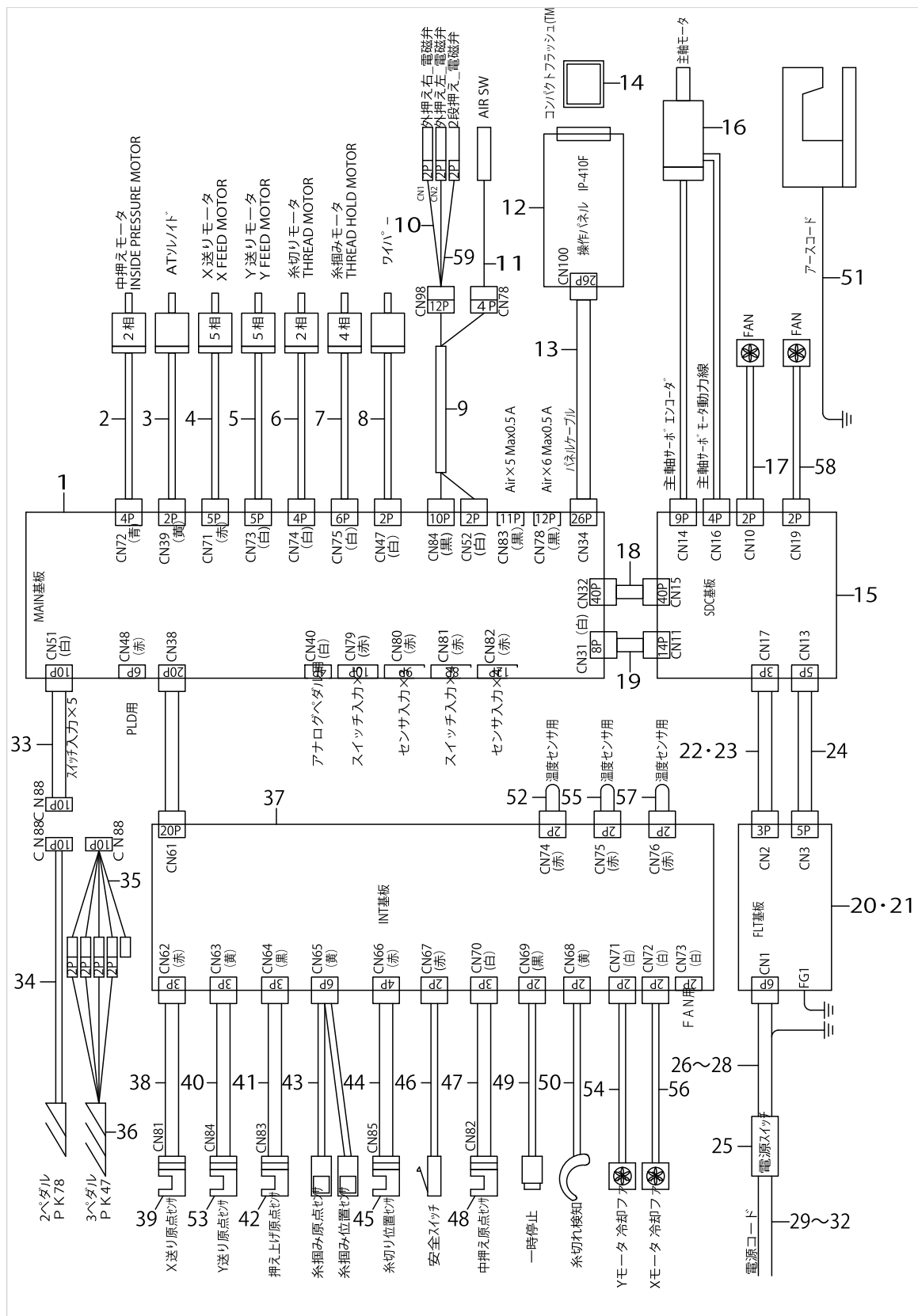
WIRING DIAGRAM



WIRING DIAGRAM

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40031483		MAIN PCB ASSY						1	
2		40040226		INSIDE PRESSURE MOTOR						1	
3		40032539		AT_SOLENOID						1	
4		40040227		X FEED MOTOR						1	
5		40040228		Y FEED MOTOR						1	
6		40029629		PRESSURE FOOT MOTOR						1	
7		40029630		THREAD HOLD MOTOR						1	
8		40043359		WIPER_ASM.						1	
9		40048528		AIR RELAY CABLE ASM						1	
10		40048529		VALVE RELAY CORD ASM						1	
11		40030951		FILTER_REGULATOR_ASM.						1	
12	R	40015756	40112002	IP-410F STD						1	1.00
13	R	40015797	40057939	PANEL CABLE ASSY L		A	AMS-221E			1	1.00
13	R	40015797	40065566	PANEL CABLE ASSY L		B	APW-895,896			1	1.00
14		40050647		COMPACTFLASH(TM)						1	
15	D	40038663		SDC PCB B ASSY						1	
16	R	40029108	40052937	SERVO MOTOR						1	1.00
17		40005401		FAN MOTOR ASS'Y						1	
18		40005727		SDC-MAIN CORD S ASSY						1	
19		40005726		SDC-MAIN CORD P ASSY						1	
20		40000056		FLT-T PCB A ASS'Y	FOR 1-PH-ASE/3-PHASE					1	
21	R	40000046	40162838	FLT-S PCB A ASS'Y	FOR 1-PHASE					1	1.00
22		40005393		FLT-SDC CORD P ASS'Y	FOR 1-PH-ASE/3-PHASE, GENERAL EXPORT					1	
23		40012038		REACTOR CORD ASSY	FOR CE					1	
24		40005394		FLT-SDC CORD S ASS'Y						1	
25		HA004250000		SWITCH						1	
26		40005391		POWER CORD 3P ASSY	FOR 1-PH-ASE/3-PHASE					1	
27		40005392		POWER CORD 1P ASS'Y	FOR CE					1	
28		40005388		POWER CORD 1P220V ASSY	FOR GENERAL EXPORT					1	
29		M90355800A0		POWER SOURCE CORD ASM.	FOR 1-PH-ASE(100V)					1	
30		M90175800A0		POWER CABLE ASM.	FOR 3-PH-ASE(200V/220V)					1	
31		40005390		JE POWER CABLE ASM.	FOR CE					1	
32		M90245800A0		POWER CABLE ASM.,100V	FOR GENERAL EXPORT					1	
33		40031465		SWRELAYCORDASM.						1	
34		40033831		PK78 PEDAL SWITCH ASM.						1	
35		40033875		PK47 RELAY CABLE ASM.						1	
36		GPK470010AB		3-PEDAL ASM.						1	
37		40040230		INT PCB ASM						1	
38		40040222		X SENSOR CABLE ASM						1	
39		HD00057000A		PHOTO SENSOR						1	
40		40040223		Y_SENSOR_ASM.						1	
41		40040238		PF_SENSOR_CABLE_ASM.						1	

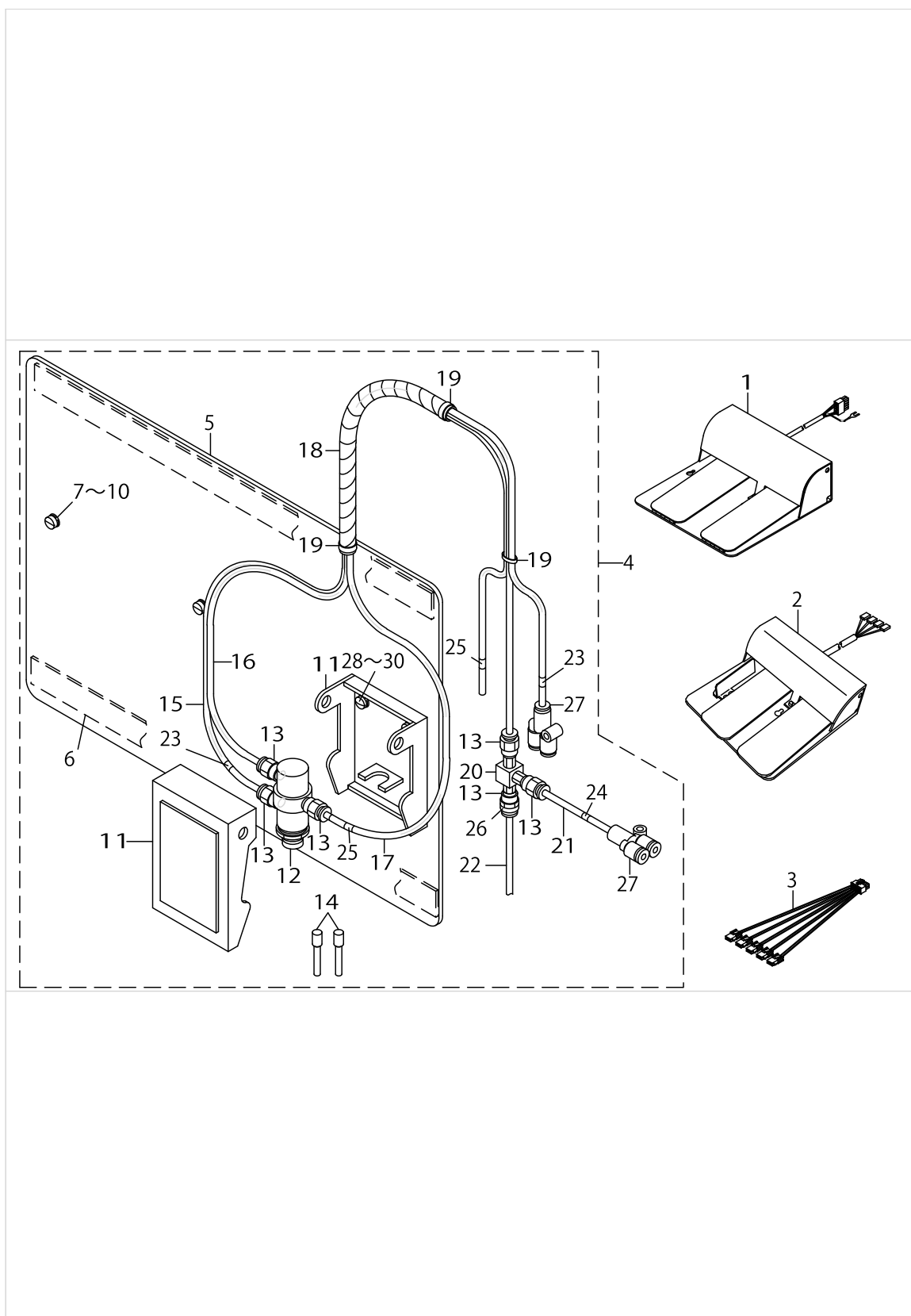
WIRING DIAGRAM



WIRING DIAGRAM

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
42	D	HD00057000A		PHOTO SENSOR						1	
43		40040224		TH_SENSOR_ASM.						1	
44		40032509		TT_SENSOR_CABLE_ASM.						1	
45		HD002230000		PHOTO SENSOR						1	
46		40029633		SAFETY SW CORD ASM.						1	
47		40040240		IP SENSOR CABLE ASM						1	
48		HD00057000A		PHOTO SENSOR						1	
49		40040242		STOP SW ASM						1	
50		40040225		THB_SENSOR_CABLE_ASM.						1	
51		40005712		EARTH CODE ASM						1	
52		40040237		SHORT CONNECTOR						1	
53		HD00057000A		PHOTO SENSOR						1	
54		40005401		FAN MOTOR ASS'Y						1	
55		40040237		SHORT CONNECTOR						1	
56		40005401		FAN MOTOR ASS'Y						1	
57		40040237		SHORT CONNECTOR						1	
58		40005401		FAN MOTOR ASS'Y						1	
59		40035324		SOLENOID VALVE CONNECTER ASM	FOR AMS-- 221EHL,ESL					1	

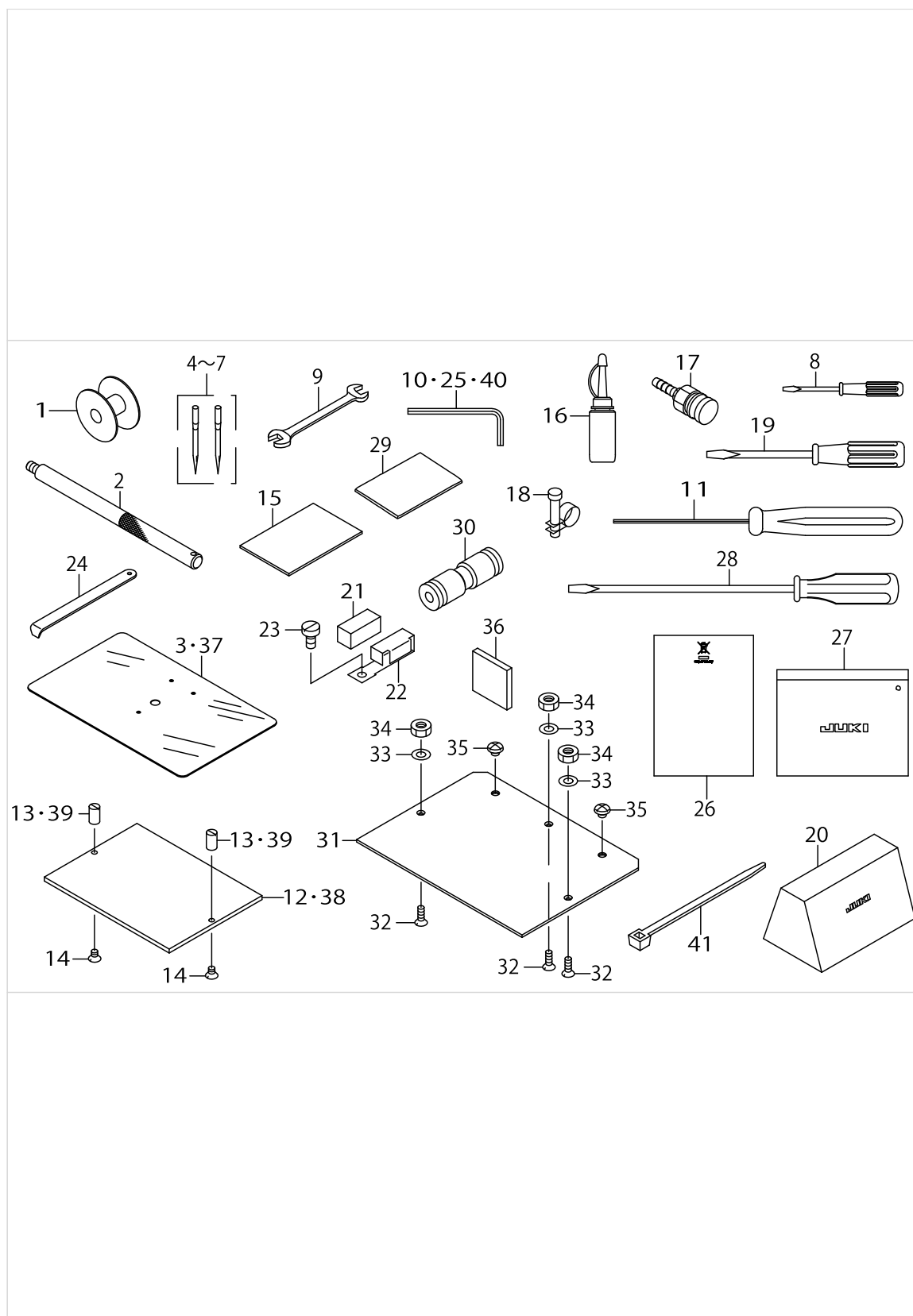
PEDAL COMPONENTS



PEDAL COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		40033831		PK78 PEDAL SWITCH ASM.	FOR AMS-- 221EHS,A- MS-221E-3020					1	
2		GPK470010AB		3-PEDAL ASM.	FOR AMS-- 221EHL,ESL					1	
3		40033875		PK47 RELAY CABLE ASM.	FOR AMS-- 221EHL,ESL					1	
4		40042352		MECHANICAL VALVE UNIT	FOR AMS-- 221EHS,A- MS-221E-3020					1	
5		D8001D15A0Y		PEDAL BASE				*		1	
6		D8002D15A0Y		PEDAL CUSHION				*		2	
7		SS6111210SP		SCREW11/64-40L=12				*		2	
8		WP0450801SD		WASHER 4.5X10X0.8				*		2	
9		WS0451040KP		SPRING WASHER 4.5X8.5X1				*		2	
10		WP0553216SD		WASHER				*		2	
11		PX020002000		ACTUATOR				*		1	
12		PV010502000		AIR VALVE				*		1	
13		PJ301040501		HALF UNION M5 D=4				*		6	
14		PX500014000		PLUG				*		2	
15		BT0400251EB		URETHANE HOSE, BLACK				*		1.9	
16		BT0400251EB		URETHANE HOSE, BLACK				*		1.8	
17		BT0400251EB		URETHANE HOSE, BLACK				*		1.9	
18		HX00314000A		SPIRAL TUBE				*		0.6	
19		EA9500B0100		CABLE BAND				*		3	
20		GEP01013000		VALVE				*		1	
21		BT0400251EB		URETHANE HOSE, BLACK				*		0.1	
22		BT0400251EB		URETHANE HOSE, BLACK				*		0.1	
23		18035204		WIRE MARK (3)				*		2	
24		18035303		WIRE MARK (4)				*		1	
25		18035600		WIRE MARK (7)				*		2	
26		18035709		WIRE MARK (8)				*		1	
27		PJ308040002		QUICK COUPLING				*		2	
28		WP0450801SD		WASHER 4.5X10X0.8				*		2	
29		WS0451040KP		SPRING WASHER 4.5X8.5X1				*		2	
30		SS7111120TP		SCREW				*		2	

ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		B1806210D00		BOBBIN						1	
2		40044920		HEAD GRIP						1	
3		B1170221D00		NEEDLE PLATE COVER SHEET	FOR AMS-- 221EHS,EHL,ESL					1	
4	R	MDP500B1402	MDP500B1400	NEEDLE DPX5#14-2	TYPE S (FOR ST)				☆	1	1.00
5	R	MDP170B1802	MDP170B1800	NEEDLE DPZ17#18-2	TYPE H (FOR ST)				☆	1	1.00
6		MC200501002		NEEDLE 134 #100-2	TYPE S (FOR JE)				☆	1	
7		MC372001102		NEEDLE SY3355 #110-2	TYPE H (FOR JE)				☆	1	
8		22933204		SCREW DRIVER,SMALL						1	
9		B9113012000		WRENCH (9X10)						1	
10		B9140372000		HEXAGONAL WRENCH, SMALL						1	
11		40032763		HEXAGONAL_DRIVER(1.5)						1	
12		40035093		PLASTIC_BLANK_2516	FOR AMS-221EHS					1	
13		40035092		INSTALLING_PIN	FOR AMS-221EHS					2	
14		SM1040650TP		SCREW	FOR AMS-- 221EHS,A- MS-221E-3020					2	
15		B2564223C00		SPONGE						1	
16		B91212200A0		OILER (CONTAINING NO.2 OIL)						1	
17		PJ309520001		SOCKET						1	
18		PB000010000		HOSE BAND						1	
19		22933105		SCREW DRIVER,MIDDLE						1	
20		40027770		VINYL COVER						1	
21		B1131528000		FELT						1	
22		10102200		THREAD GUIDE F						1	
23		SM6040860TP		SCREW M4 L=8						1	
24		B9101490000		DRIVER						1	
25		B9141372000		HEXAGONAL WRENCH, LARGE						1	
26		CM600100201		WEEE INFORMATION SHEET	FOR JE					1	
27		22932800		ACCESSORIE BAG						1	
28		22933006		SCREW DRIVER,LARGE						1	
29		B2591220000		RUBBER SHEET						1	
30		PJ303040002		STRAIGHT UNION	FOR AMS-- 221EHS,A- MS-221E-3020					4	
31		40035095		PLASTIC_BLANK_2516L	FOR AMS-- 221EHL,ESL					4	
32		SM1041201SC		SCREW M4 L=12	FOR AMS-- 221EHL,ESL					6	
33		WP0430801SC		WASHER 4.3X9X0.8	FOR AMS-- 221EHL,ESL					6	
34		NM6040001SC		NUT M4	FOR AMS-- 221EHL,ESL					6	
35		SM4040455SP		SCREW	FOR AMS-- 221EHL,ESL					4	
36		40050647		CF CARD SET AMS 221E						1	
37		40033185		COVER_SEET	FOR AMS-- 221E-3020					1	
38		40035094		PLASTIC_BLANK_3020	FOR AMS-- 221E-3020					1	
39		40051836		INSTALLING_PIN	FOR AMS-- 221E-3020					2	
40		GCT02906000		HEXAGONAL SPANNER						1	
41		EA9500B0100		CABLE BAND						1	

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case, even obsoleted parts(D.)can be ordered with the
obsoleted part number, so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1454-05・・・Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

"I" mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "I" for information of change.

"N".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

• Each numeral indicates the number of parts required.

• "1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1."注記"欄の記号説明

1) "＊"印.....前回のパーツブックに比較して今回変更された部品を意味します。

※"コンパクトフラッシュ (TM)"は米国サンディスク社の登録 商標です。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお勧めします。

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※"CompactFlash(TM)"is the registered trademark of SanDisk Corporation,U.S.A

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10108009	16	22	22930408	66	10	26260604	6	10
10502300	2	35	22930507	66	9	26260703	6	11
11023603	62	49	22930705	66	7	26260802	6	12
11072402	8	49	22930804	66	5	26261206	6	16
11111051	32	13	22930903	66	4	26261305	6	17
11155108	60	17	22931000	66	3	26261503	6	18
11155207	60	18	22931109	66	2	26261602	6	19
11158300	60	5	22931208	66	15	26261701	6	20
11158409	60	6	22931307	66	11	26501858	28	18
11158516	60	7	22931406	66	8	31262801	10	13
11272408	48	18	22932800	82	27	40000046	72	15-16
13122403	20	23	22933006	82	28	40000046	76	20-21
13122452	20	22	22933105	82	19	40000056	72	15-16
13502109	60	19	22933204	82	8	40000056	76	20-21
13529607	28	26	22955504	32	4	40000097	68	20
13705108	2	21	22955900	32	7	40000146	68	3
13816855	10	12	22956007	32	8	40003451	72	1
14103352	28	39	22956106	32	9	40003452	72	2
14103907	28	21	22956205	32	10	40003453	72	3
14104004	28	19	22956908	32	14	40003458	72	42
14113450	8	51	22957104	32	15	40003970	24	46
14113468	8	48	22957203	32	16	40005388	72	31
16870206	62	54	23517501	38	4~7	40005388	76	26~28
16992604	48	19	23517600	38	4~7	40005390	70	39
17007402	60	8	23517709	38	4~7	40005390	76	29~32
17833658	60	9	23517808	38	4~7	40005391	72	29
17845009	72	27	23604200	16	2	40005391	76	26~28
18035204	80	23	23604309	16	42	40005392	72	30
18035303	80	24	23610108	20	39	40005392	76	26~28
18035600	80	25	23630007	28	25	40005393	72	33
18035709	80	26	23638109	10	39	40005393	76	22-23
22687701	48	21	23638208	10	41	40005394	72	35
22891006	18	73	23638406	10	42	40005394	76	24
22891204	16	28	26023408	52	7	40005401	50	66
22901409	18	62	26211904	2	12	40005401	72	22
22902506	2	4	26218602	34	31	40005401	76	58
22907505	20	45	26221101	10	15	40005401	78	58
22907554	20	44	26221200	10	14	40005706	72	20
22907604	22	46	26223701	60	20	40005712	6	31
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22921506	34	29	26260109	6	5	40005726	72	36
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40006317	28	9	40010425	16	12	40012965	20	19
40006484	2	39	40010426	16	13	40013640	6	29
40006497	10	40	40010427	16	14	40013967	36	48
40006515	18	50	40010434	16	33	40014963	28	40
40006516	18	52	40010437	16	36	40014964	30	41·49·68
40006529	18	64	40010438	16	37	40014965	30	41·49·68
40006530	18	65	40010439	16	38	40015603	72	43
40006531	18	66	40010440	16	39	40015756	68	1
40006532	18	74	40010441	18	55	40015756	76	12
40006534	18	70	40010442	18	56	40015797	70	35
40006535	18	71	40010443	40	58	40015797	76	13
40006537	18	75	40010464	28	2	40015800	42	5
40006555	16	17	40010471	28	28	40023371	70	40
40006561	16	23	40010472	28	30	40023624	38	13
40006567	28	5	40010477	34	6	40023631	22	49
40006569	28	6	40010478	34	41	40023632	22	50
40006574	28	13	40010479	34	8	40023635	52	52
40006576	28	31	40010487	34	17	40023635	54	52
40006577	28	22	40010489	34	23	40023644	52	3
40006578	28	45	40010490	34	20	40023662	64	29
40006617	34	5	40010497	34	21	40023865	6	13
40006622	34	25	40010498	34	22	40023866	6	14
40006625	34	4	40010499	34	24	40023993	34	12
40006666	40	54	40010503	34	27	40024063	28	7
40006712	38	10	40010504	34	30	40024988	20	29
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40006768	42	19	40010511	34	36	40024999	2	6
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40010405	2	29	40010527	42	22	40025416	32	3
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40025431	20	1	40030779	32	12	40032191	50	58
40025440	32	34	40030780	32	5	40032192	48	3
40025441	32	35	40030828	2	8	40032197	48	7
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40026831	10	32	40030936	38	1	40032203	48	9
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40026979	2	3	40030950	64	15	40032210	48	13
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40027870	24	37	40030951	76	11	40032212	48	15
40027971	2	37	40030956	32	6	40032213	44	5
40028337	40	59	40031136	16	16	40032215	48	16
40028338	6	4	40031336	6	28	40032216	48	17
40028459	2	31	40031465	74	46	40032217	44	6
40028834	4	47	40031465	76	33	40032218	44	25
40028835	4	48	40031483	72	11	40032219	44	10
40028873	38	21	40031483	76	1	40032221	48	23
40028877	2	28	40031485	74	44	40032223	44	40
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40029629	40	49	40032163	14	3	40032233	64	6
40029629	76	6	40032167	14	8	40032238	44	23
40029630	42	30	40032168	14	2	40032239	44	30
40029630	76	7	40032173	10	18	40032240	44	35
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40029633	78	46	40032175	16	8	40032343	34	11
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40030617	20	4	40032178	14	29・35	40032509	78	44
40030620	20	31	40032179	24	7	40032539	34	1
40030621	22	55	40032180	24	17	40032539	76	3
40030623	22	47	40032181	24	23	40032763	82	11
40030625	24	1	40032182	30	67	40032798	20	43
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40032842	56	3	40040226	76	2	40051836	82	13·39
40032843	58	40	40040227	48	26	40051987	2	40
40032844	56	7	40040227	76	4	40052237	12	58
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40033182	10	37	40040228	76	5	40057368	48	4
40033183	10	38	40040230	12	47	40057369	48	11
40033185	82	3·37	40040230	76	37	40057370	48	5
40033186	14	5	40040237	78	57	40057371	48	6
40033831	76	34	40040238	76	41	40057380	12	53·76
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40033875	76	35	40040242	2	33	40057387	50	81
40033875	80	3	40040242	78	49	40061991	28	41·49·68
40034185	52	38	40040256	38	8	40068829	22	58
40034186	52	40	40042352	80	4	40068833	20	14
40034568	52	1·2	40042796	68	2	40068834	20	28
40034846	28	12	40043096	50	68	40068835	20	7
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40035093	82	12·38	40043321	26	55	40076294	32	42
40035094	82	12·38	40043359	32	1	A1230500000A	18	48
40035095	82	31	40043359	76	8	B1111215000	10	1
40035160	42	34	40043869	28	1	B1115215000	10	2
40035161	42	28	40043938	34	15	B1116215000	12	55
40035324	78	59	40044152	10	17	B1129210000	2	19
40035705	14	4	40044186	52	1·2	B1131528000	82	21
40036110	6	34	40044329	56	33	B1132223C00	10	69
40036117	28	37	40044920	82	2	B1132223C00	12	69
40036118	30	47	40044971	68	13	B1144210000	16	45
40037500	32	32	40046076	68	16	B1155221D00	14	6
40037501	32	33	40046088	68	17	B1156221D00	14	7
40038663	72	13	40048528	76	9	B1157215000	14	13
40038663	76	15	40048529	76	10	B1170221D00	82	3·37
40038832	22	59	40050509	4	49	B1181221D00	14	9
40039546	10	68	40050647	76	14	B1182221D00	14	10
40039546	12	68	40050647	82	36	B1183221D00	14	11
40039547	10	67	40051330	68	12	B1193221D00	14	12
40039547	12	67	40051332	68	19	B1212210D00	16	44
40040082	42	43	40051333	68	18	B1213210D00	16	46
40040222	76	38	40051499	12	59	B1403372000A	52	5
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B1411804B00	30	53~56	B242328000D	38	41~44	B8102221DA0	60	2
B1411804C00	30	53~56	B2424210000	40	46	B8103221DA0	60	3
B1411804D00	30	53~56	B242621000A	38	26~28	B8110373N00	60	10
B1414555000	18	59	B242621000B	38	26~28	B8115215000	60	21
B1504210000	52	4	B242621000D	38	26~28	B8150221D00	60	4
B1504221D00	14	29·35	B2504221D00	48	1·2	B8160229000	60	41
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B1636581A00	20	15~18	B2518215A00	54	46	B8171223C00	60	24
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B1641562000	24	41	B2529232000	10	3	B9113012000	82	9
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B1806210D00	28	43	B2534223C00	48	12	B91212200A0	82	16
B1806210D00	82	1	B2537221D00	48	40	B9140372000	82	10·25·40
B1816215P00	40	48	B2548215000	54	58	B9141372000	82	10·25·40
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B1816280000	52	21	B2560220000	58	41	BME03200000	68	25·26
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B1820210D00	28	14	B2567215000	56	12	BT0400251EB	80	22
B1821210D00	28	15	B25672150A0	56	11	BT0600401EB	64	12
B1822215P00	28	16	B2568223C00	52	25	CM100100001	6	32
B1828210DAA	28	42	B2576220000	52	6	CM200100001	74	49
B1847221D00	30	52	B25792290A0	52	32	CM300100003	70	28·29
B185351200EA	54	55	B2591220000	82	29	CM300100401	70	30
B1903552000	18	76	B2613215000	56	9	CM300200003	6	2
B1908505000	18	67	B26132150A0	56	8	CM300400601	68	27
B2107210D00	32	2	B3012816000	54	48	CM300400701	68	28·29
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B2110210D00	32	41	B3120372000	2	41	CM500100001	62	53
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B2304205000	54	50	B3509210000	6	38	CM600100101	68	15
B24142800A0	38	34	B3509210000	42	41	CM600100101	74	52
B24152800A0	38	32	B3538112000	6	41	CM600100201	82	26
B2416280000	38	31	B4022221D00	44	38	CQ200000000	28	24
B2417210000	38	36	B471122000C	52	11	CQ303000000	20	3
B2417280000	38	38	B471122000D	52	12	CS079073ASH	20	33
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D8001D15A0Y	80	5	HK03464000B	32	18	MDP500B1400	18	79~82
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E2678453000	64	21	HN002460000	70	43	MTSHJ100003	70	47
E9567319000	72	41	HW200390000	32	20	NM3040520SC	72	25
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EA9500B0100	10	44	HX00150000B	30	65	NM6040001SC	50	74
EA9500B0100	26	50	HX00150000C	6	36	NM6040001SC	82	34
EA9500B0100	28	44	HX00150000D	6	37	NM6040001SP	38	9
EA9500B0100	42	46	HX00150000D	26	53	NM6040003SC	34	18
EA9500B0100	46	47	HX00150000D	28	32	NM6050001SE	66	17
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EA9500B0100	82	41	HX002330000	52	24	NM6060002SE	62	46
EA9500B0200	6	45	HX00233000B	52	23	NM6060003SC	54	60
G5151171000	60	29	HX002680000	68	11	NM6060003SC	56	28
G8124270000	64	19	HX003070000	6	39	NM6080001SC	62	52
GAF01007000	18	49	HX00314000A	80	18	NM6080001SC	72	9
GAT23301000	48	24	HX00326000K	74	45	NM6080002SC	70	31
GCT02906000	82	10・25・40	HX003390000	12	49	NM6080721SE	64	33
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HA005820000	70	41・42	HX005110000	72	39	NS6110310SP	32	23
HA006000000	32	19	M300451100A	68	21	PA1602509A0	52	9
HD000570000	44	28	M3801476000	72	6	PA1602510A0	52	31
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PS0150065KP	56	13	SB30800100A	28	33~36	SL4041091SC	74	50
PS0400142KH	18	47	SB30800100B	28	33~36	SL4041291SC	38	20
PV010502000	80	12	SB30800100C	28	33~36	SL4043591SC	72	24
PV015211000	64	22	SB30800100D	28	33~36	SL4051091SC	64	30
PV150209000	64	9	SB408000100	24	13	SL6040892TN	2	34
PV150209100	64	10	SB412000100	48	32	SL6041092TN	6	46
PV915005000	64	11	SD0350156TP	42	27	SL6041692TN	30	63
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PX500014000	80	14	SD0800327TP	38	11	SL6061692TN	12	71
PX950009000	64	27	SD0800336TP	22	61	SL6062592TN	52	26
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RC0650811KP	20	25	SD0800386TP	20	35	SL6084092TN	6	35
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RE0200000K0	42	7	SD0800407TP	42	25	SL9061291SE	12	66
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