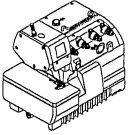
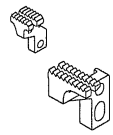
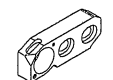
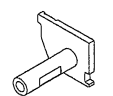
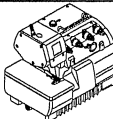
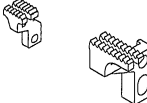
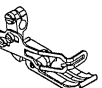
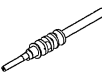
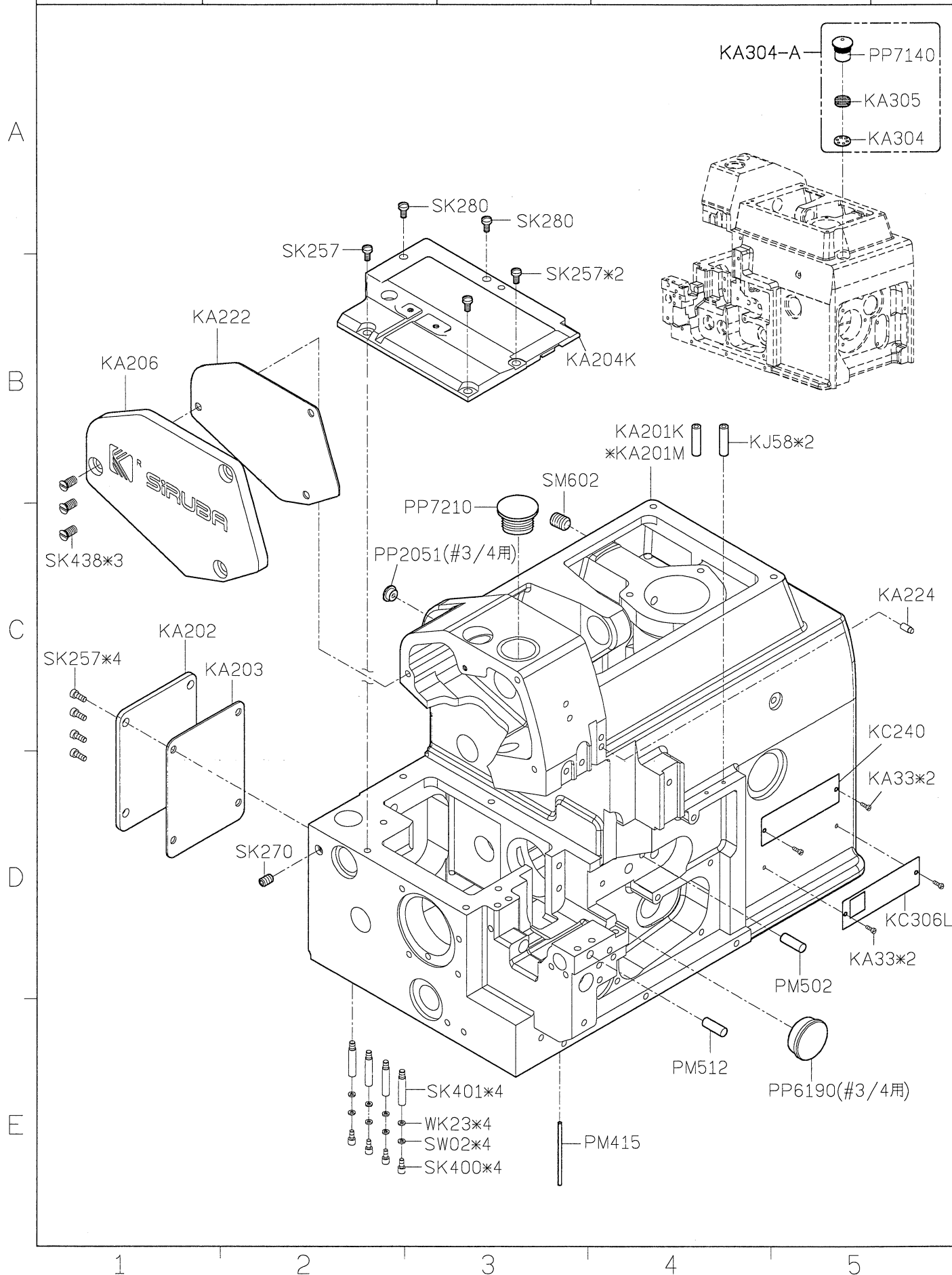


 GAGE PARTS LIST		Series					Remark										Page	Date
		700K															1 / 2	2017/07/24
																		
機 型 MODEL		針板 NEEDLE PLATE	送 具 FEED DOG	送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLER	衝 程 CRANK	衝 程 CRANK	大 心 Crankshaft	勾針連桿座 Upper Looper Holder	過線器 Bracket	下刀架 Lower Knife Holder	針 號 NEEDLE			
737K	503M2-04	E222	D210K	D207	H204K	P201-14A	LP231	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	KR209	DCX27#11		
	504F1-04	E206	D201K	D207	H201K	P201-14A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	KR209	DCX27#9		
	504F1-15	E233K	D201K	D217	H201K	P214P-A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	KR209	DCX27#9		
	504F2-02/GAL	E233K	D201K	D217	H201K	P214P-2A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	KR209	DCX27#9		
	504M1-15	E207	D201K	D209	H201K	P211-A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	KR209	DCX27#9		
	504M2-04	E222	D210K	D207	H204K	P201-14A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	KR209	DCX27#11		
	504M2-04LFC-3	E222	D210K	D207	H204K	P216-3	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	KR209	DCX27#11		
	504M2-04TR	E222	D210K	D207	H204K	P216-3	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	KR209	DCX27#11		
	WR/LFC-3	E246					LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219		DCX27#11		
	504M3-04	E220	D210K	D209	H204K	P201-14A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	KR209	DCX27#11		
	504M3-05	E221	D210K	D209	H204K	P201-14A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	KR209	DCX27#11		
	504M3-05PZ	E221	D210K	D209	H204K	P257-A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	KR209	DCX27#18		
	504M5-04BK	E232	D203K	D207	H203K	P202-2A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	KR209	DCX27#11		
	504M5-04BK-1	E232	D203K	D207	H203K	P202-2A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	BK239	DCX27#11		
	505F1-04	E206	D201K	D207	H201K	P203-A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD201K	KJ236K	KJ219	KR209	DCX27#9		
747K	512M1-25	E208	D210K	D207	H204K	P201-A	LP228	KG242K-E	KJ247	KF215-E	KJ203-E	KD201K	KJ208K	KJ219	KR209	DCX27#11*2		
	512M1-34	E236	D210K	D207	H204K	P214-A	LP228	KG254K-E	KJ247	KF215-E	KJ203-E	KD201K	KJ208K	KJ219	KR209	DCX27#14*2		
	514F1-24	E212K	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD201K	KJ208K	KJ219	KR209	DCX27#11*2		
	514H4-24GA	E229	D202K	D207	H202K	P204-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD201K	KJ208K	KJ219	KR209	DCX27#11*2		
	514H4-24GA/P	E229	D202K	D207	H202K	P204P-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD201K	KJ208K	KJ219	KR209	DCX27#11*2		
	514M2-24	E229	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD201K	KJ208K	KJ219	KR209	DCX27#11*2		
	514M2-24TG	E229	D210K	D207	H204K	P254J-4A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD201K	KJ208K	KJ219	KR209	DCX27#11*2		
	514M2-24LFC-3	E229	D210K	D207	H204K	P216-4	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD201K	KJ208K	KJ219	KR209	DCX27#11*2		
	514M2-25	E208	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD201K	KJ208K	KJ219	KR209	DCX27#11*2		
	514M2-25TG	E208	D210K	D207	H204K	P254J-4A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD201K	KJ208K	KJ219	KR209	DCX27#11*2		
	514M2-25LFC-3	E208	D210K	D207	H204K	P216-4	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD201K	KJ208K	KJ219	KR209	DCX27#11*2		
	514M2-28	E239	D210K	D207	H204K	P201-8A	LP227A	KG242K-E	KJ248	KF203-E	KJ203-E	KD201KA	KJ228K	KJ238	KR209	DCX27#11*2		
	514M4-23	E249	D210K	D209	H204K	P201-2A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD201K	KJ208K	KJ219	KR209	DCX27#11*2		
	514M5-23BK	E210	D203K	D207	H203K	P202-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD201K	KJ208K	KJ219	KR209	DCX27#11*2		
	514M5-23BK-1	E210	D203K	D207	H203K	P202-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD201K	KJ208K	KJ219	BK239	DCX27#11*2		

SIRUBA GAGE PARTS LIST		Series				Remark										Page	Date
		700K/700KT				FOR BKF										1 / 1	2017/07/24
																	
機 型 Model		針板 Needle Plate	送具 Feed Dog		送具 Feed Dog	押具 Presser Foot	上送具 TopFeed Dog	衝程 Crank	大心 Crank Shaft	針鉗 Needle Clamp	束子 Collar	勾針連桿座 Upper Looper Holder	上勾針 Upper Looper	下勾針 Lower Looper	針 Needle		
737K	504M5-03/BKF	E263	D210	D217	H204	P202-5A	-	KJ206-E	KD201K	KG231K-E	KJ247	KJ236K	LP225	KL202	DCX27#11		
	504M5-04/BKF	E264	D210	D217	H204	P202-5A	-	KJ206-E	KD201K	KG231K-E	KJ247	KJ236K	LP225	KL202	DCX27#11		
	504M5-05/BKF	E265	D210	D217	H204	P202-5A	-	KJ206-E	KD201K	KG231K-E	KJ247	KJ236K	LP225	KL202	DCX27#11		
747K	514M5-23/BKF	E248K	D203	D217	H240	P202-3A	-	KJ203-E	KD201K	KG242K-E	KJ246	KJ208K	LP226	KL202	DCX27#11*2		
	514M5-24/BKF	E247K	D203	D217	H240	P202-4A	-	KJ203-E	KD201K	KG242K-E	KJ246	KJ208K	LP226	KL202	DCX27#11*2		
747KT	514H-3-23/BKF	E248K	D203	D217	H240	P606-A	D554	KJ203-E	KD201KA	KG242K-E	KJ246	KJ208K	LP227	KL202	DCX27#11*2		
	514H-3-24/BKF	E247K	D203	D217	H240	P607-A	D554	KJ203-E	KD201KA	KG242K-E	KJ246	KJ208K	LP227	KL202	DCX27#11*2		

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KA	*: Use for 700KD/988D	1/1
				Date
				2018/05/03



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KB		1/1
				Date
				2018/01/12

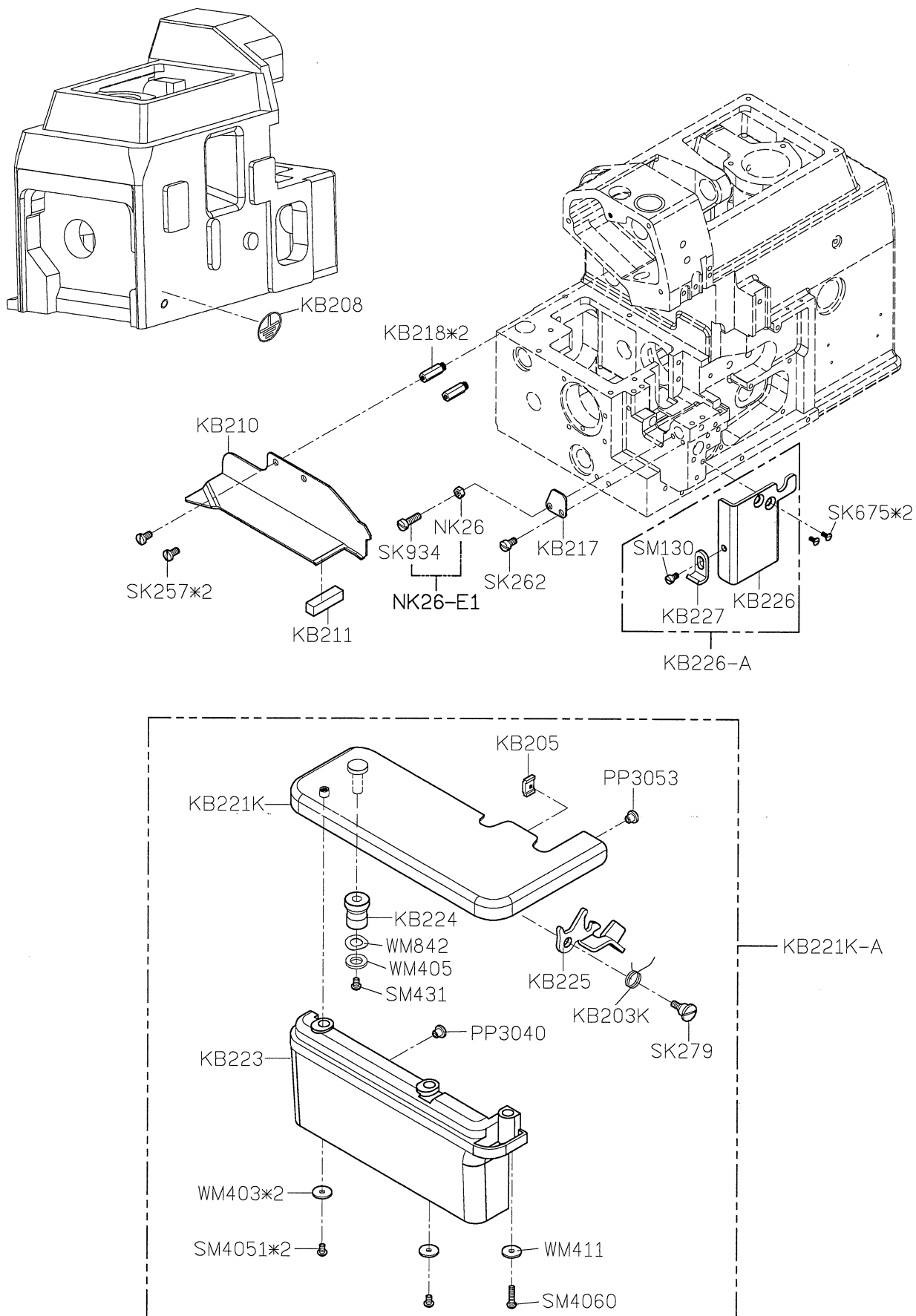
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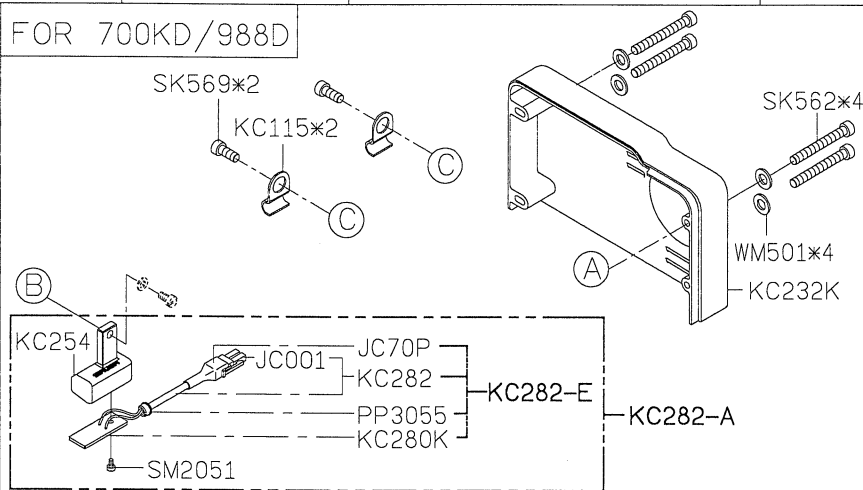
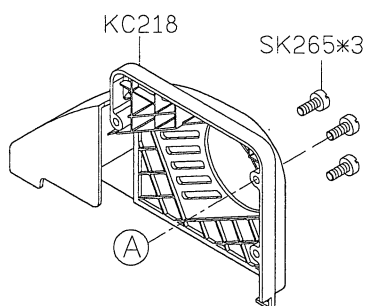
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KC	*: Use for 988	1/1
				Date
				2018/4/16

FOR 700K/988

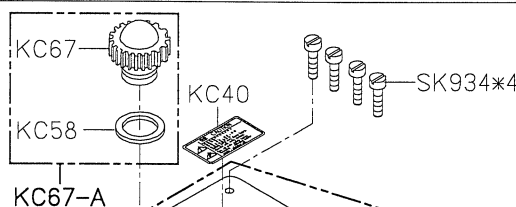
FOR 700KD/988D

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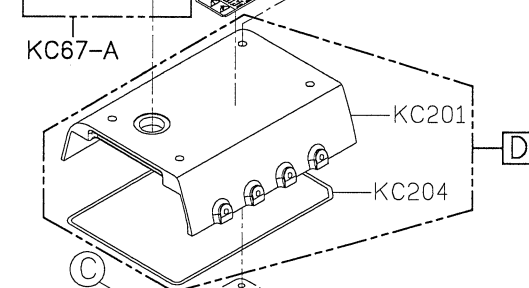
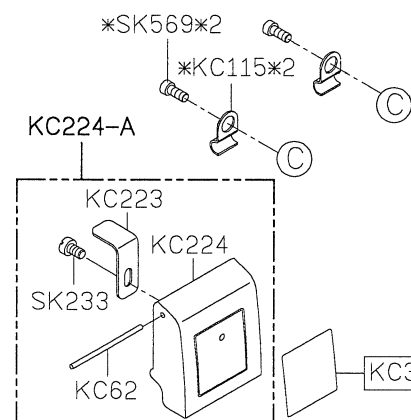
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MODEL	700K	700KD	988	988D
PARTS NO	KC38J	KC38J	KC38C	KC38DC
	SK262	SK265	SK265	SK265



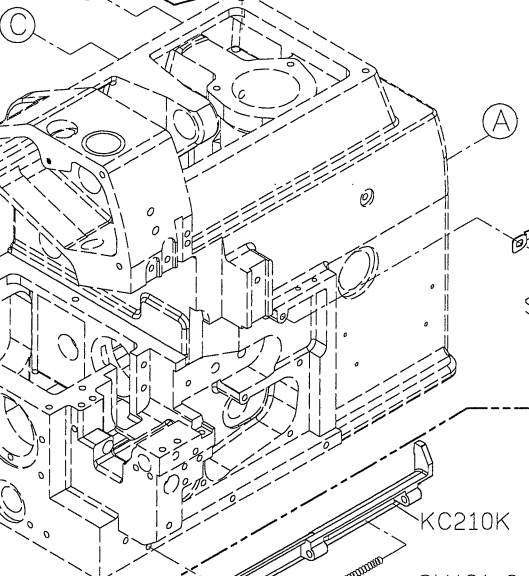
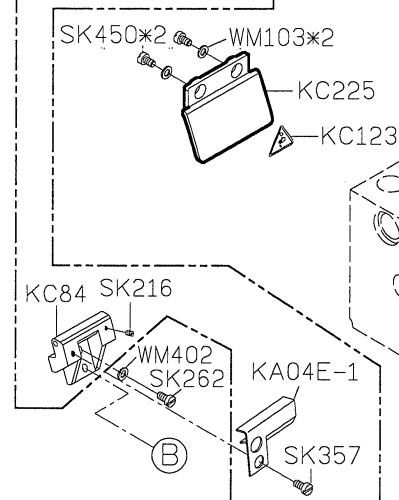
MODEL	#3/#4	#5
PARTS NO	KC209K	KC219K
	KC206K-4	KC206K-5

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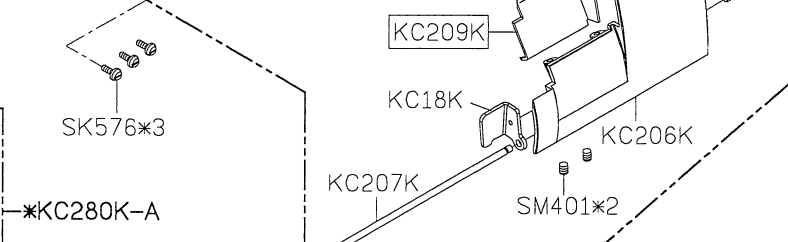
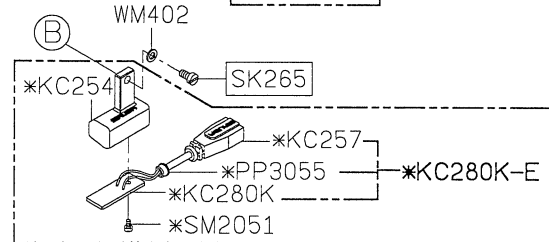


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 - + [F] = KC201-4
 - + [G] = KC201-5
 - + [H] = KC201-6
 - + [I] = KC201-A
 - + [J] = KC201-A1
- KG SERIES

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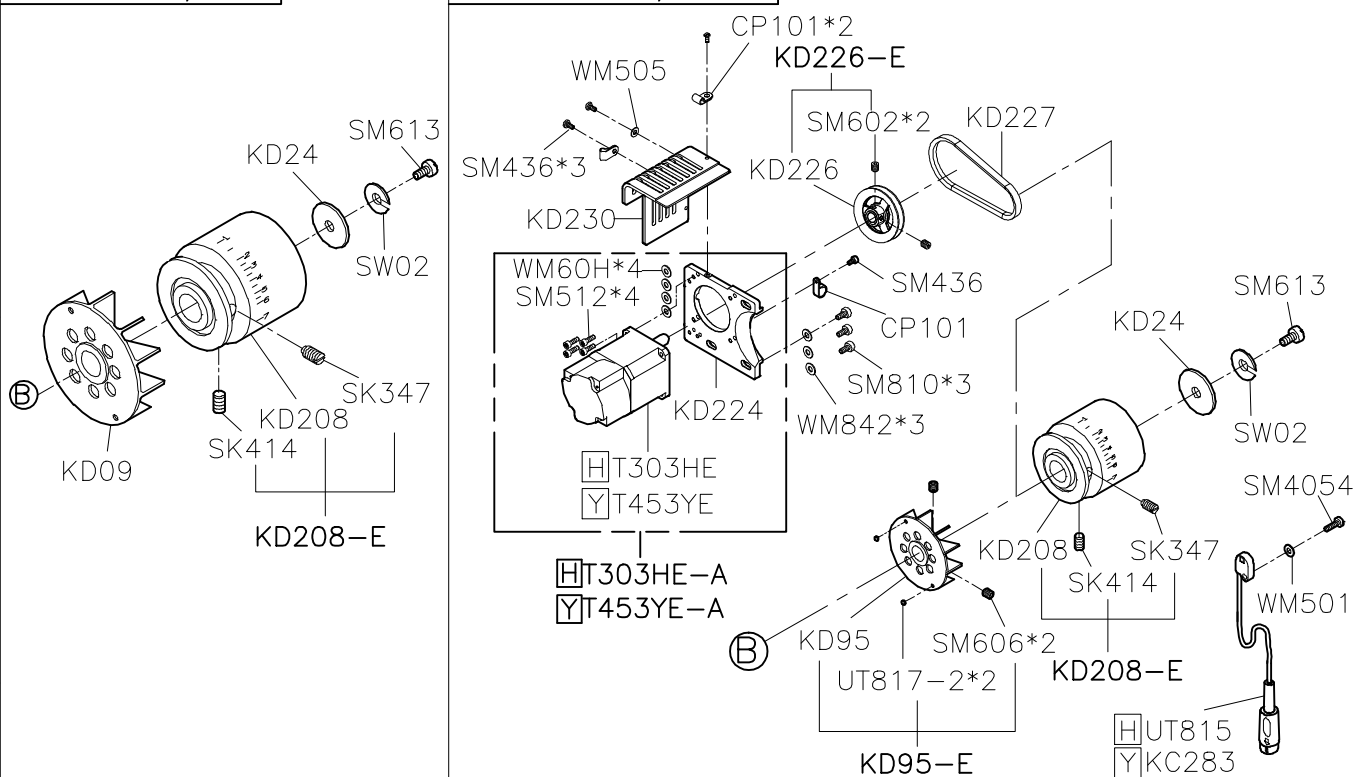
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KD	H FOR H MOTOR Y FOR Y MOTOR	2/2
				Date
				2015/03/31

FOR 700K/988

FOR 700KD/988D

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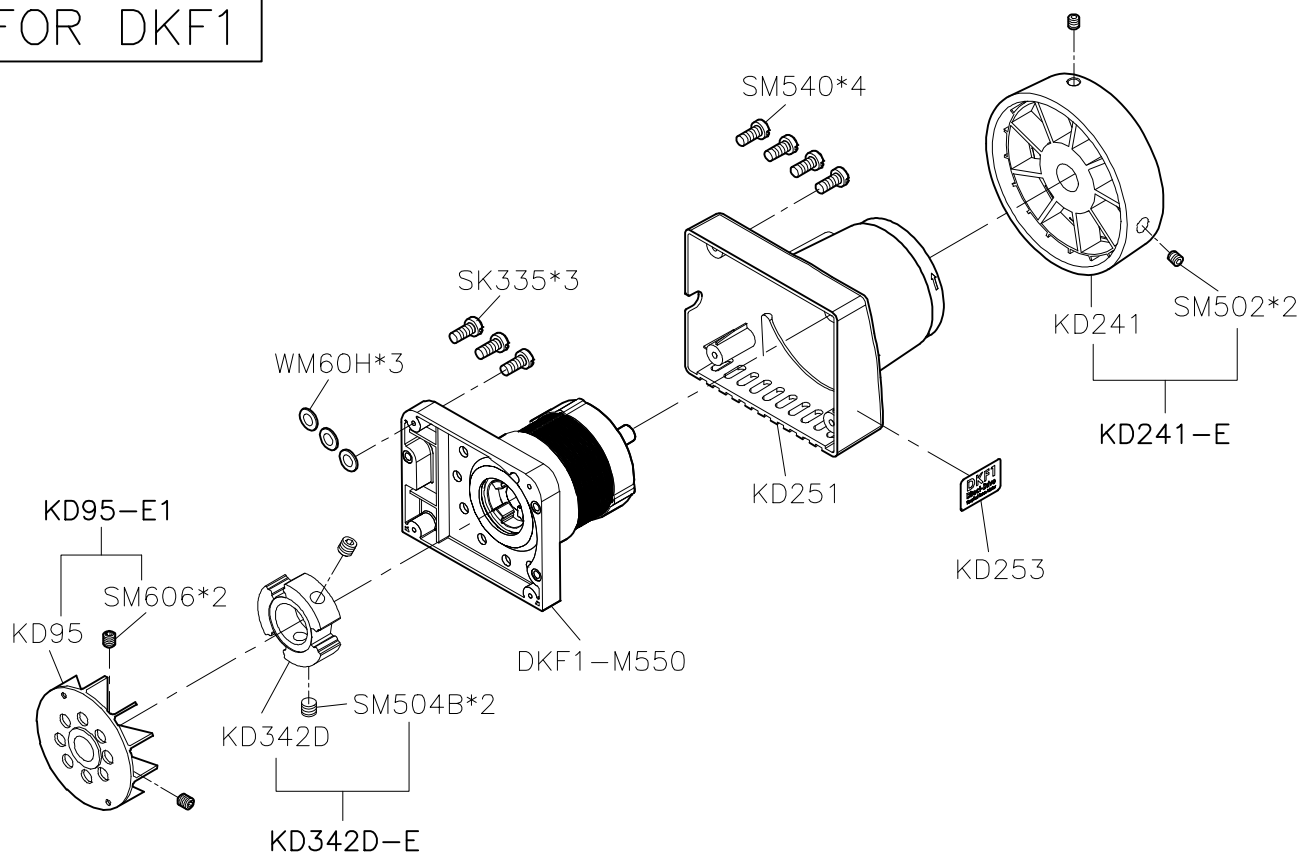


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FOR DKF1

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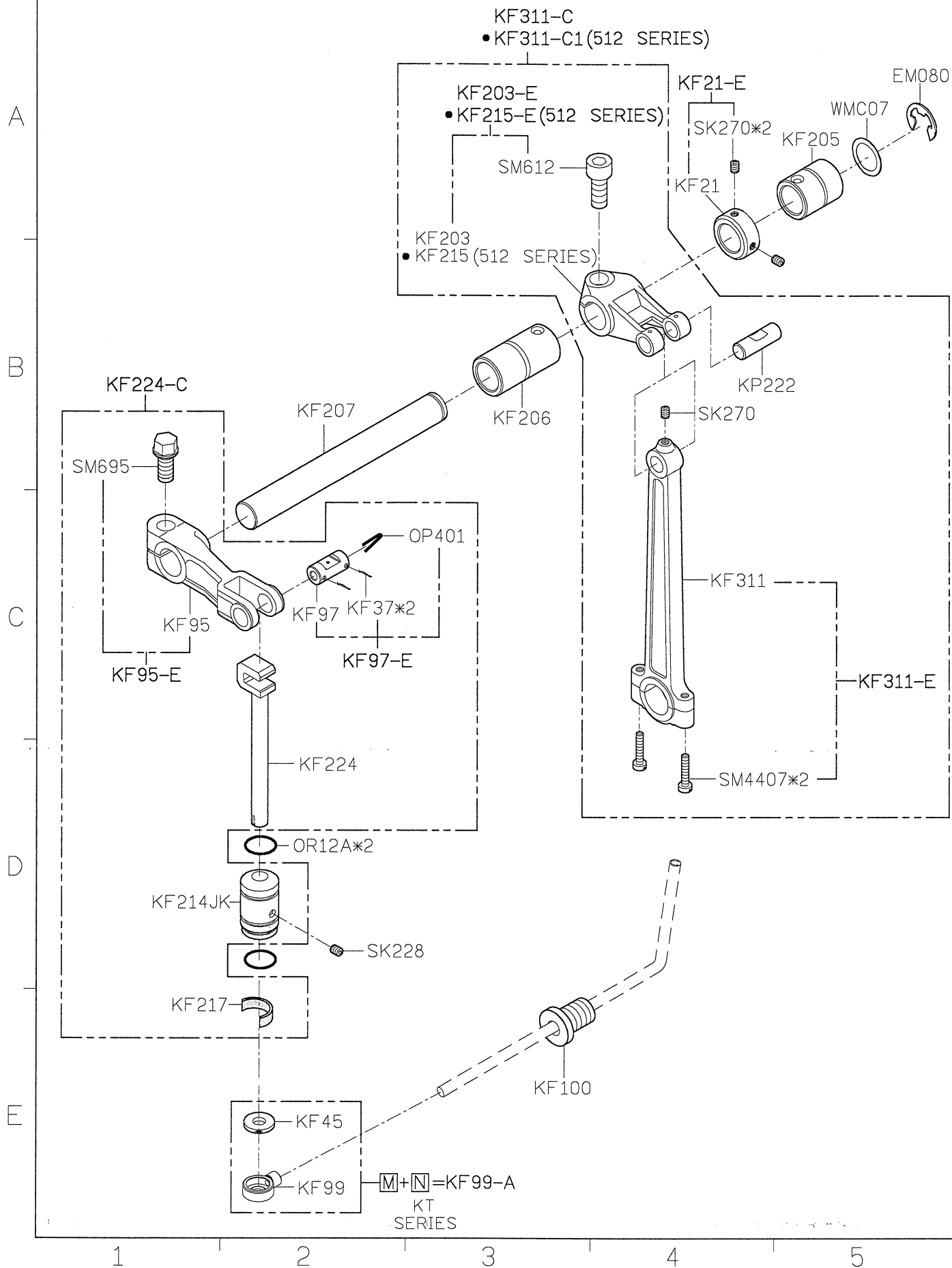
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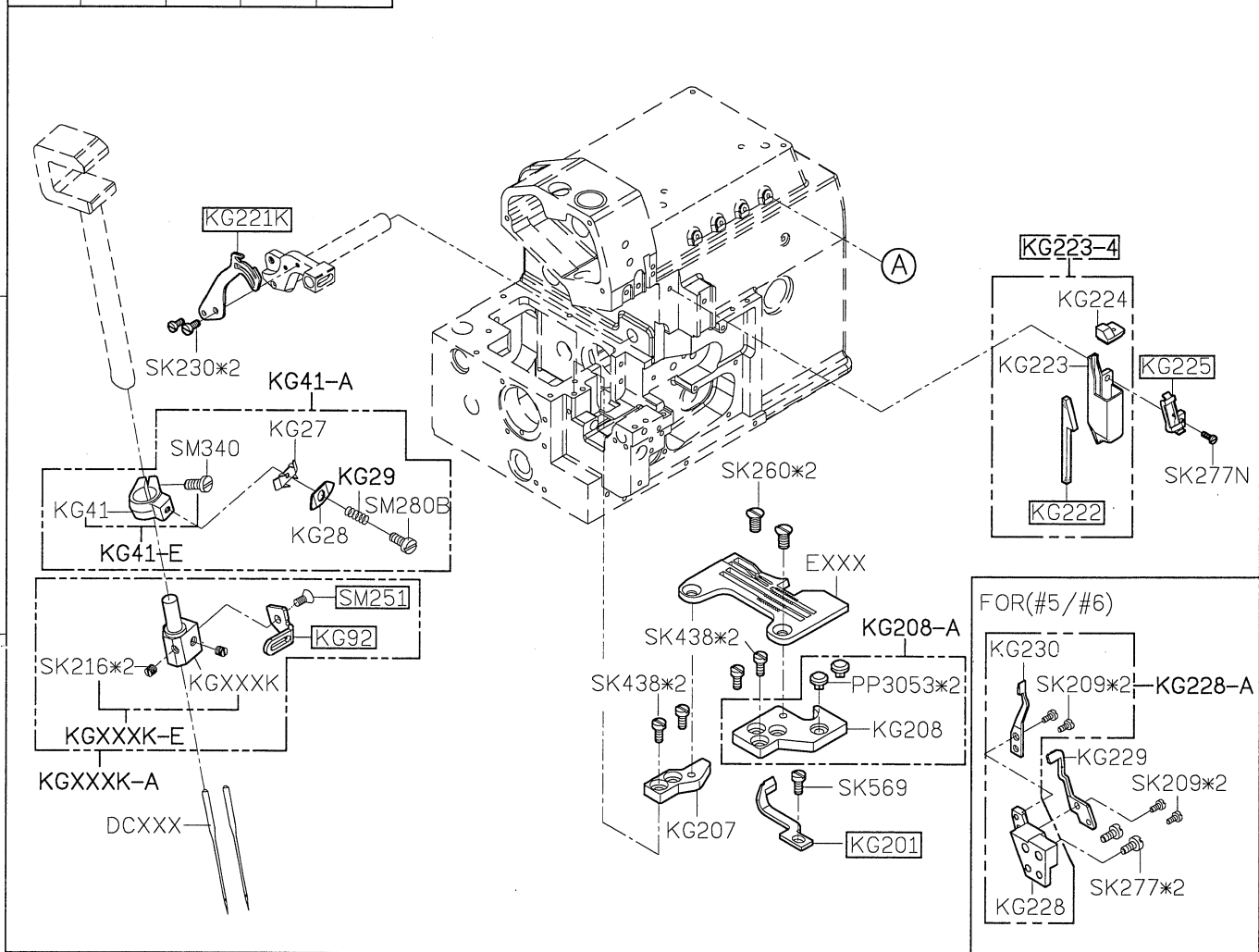
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KF		1/1
				Date
				2018/03/15



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KG		1/1
				Date
				2017/11/29

MODEL	#3	#4	#5	#6	FOR(#3/#4)	FOR(#5/#6)
PARTS NO	KG262	KG211K	KG262	KG211K		
	KG248	KG213K	KG239	KG246		
	KG250K	KG221K	KG243K	KG251K		
	KG222	KG222	KG245	KG245		
	KG225	KG225	KG261	KG261		
	KG201	KG201	KG244	KG244		
	KG93	KG92	KG267	KG267		
	SK216	SK216	SK216*2	SK216*2		
	SK250N	SK250N	SK250N*2	SK250N*2		
	SK437N	SK437N	SK569	SK569		
			SK674N	SK674N		
	SM251	SM251	SM250	SM250		
	KG212-3	KG212-4	KG241-5	KG241-6		
	KG223-4	KG223-4	KG223-5	KG223-5		



FOR(#3)	FOR(#4/#5)	X2/M7 KG206 KG04K-G2	FOR(#6)

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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KJ		1/1
				Date
				2018/01/24

MODEL	#3/#5	#4/#6	#4 M7/M2-28	#5 X2
PARTS NO	KJ247-E	KJ246-E	KJ248-E	KJ246-E+KJ234
	KJ206	KJ203	KJ203	KJ206
	KJ206-E	KJ203-E	KJ203-E	KJ206-E
	KJ206-C1	KJ203-C1	KJ203-C1	KJ206-C
	KJ236K	KJ208K	KJ228K	KJ236K
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	KJ219		KJ238	KJ238

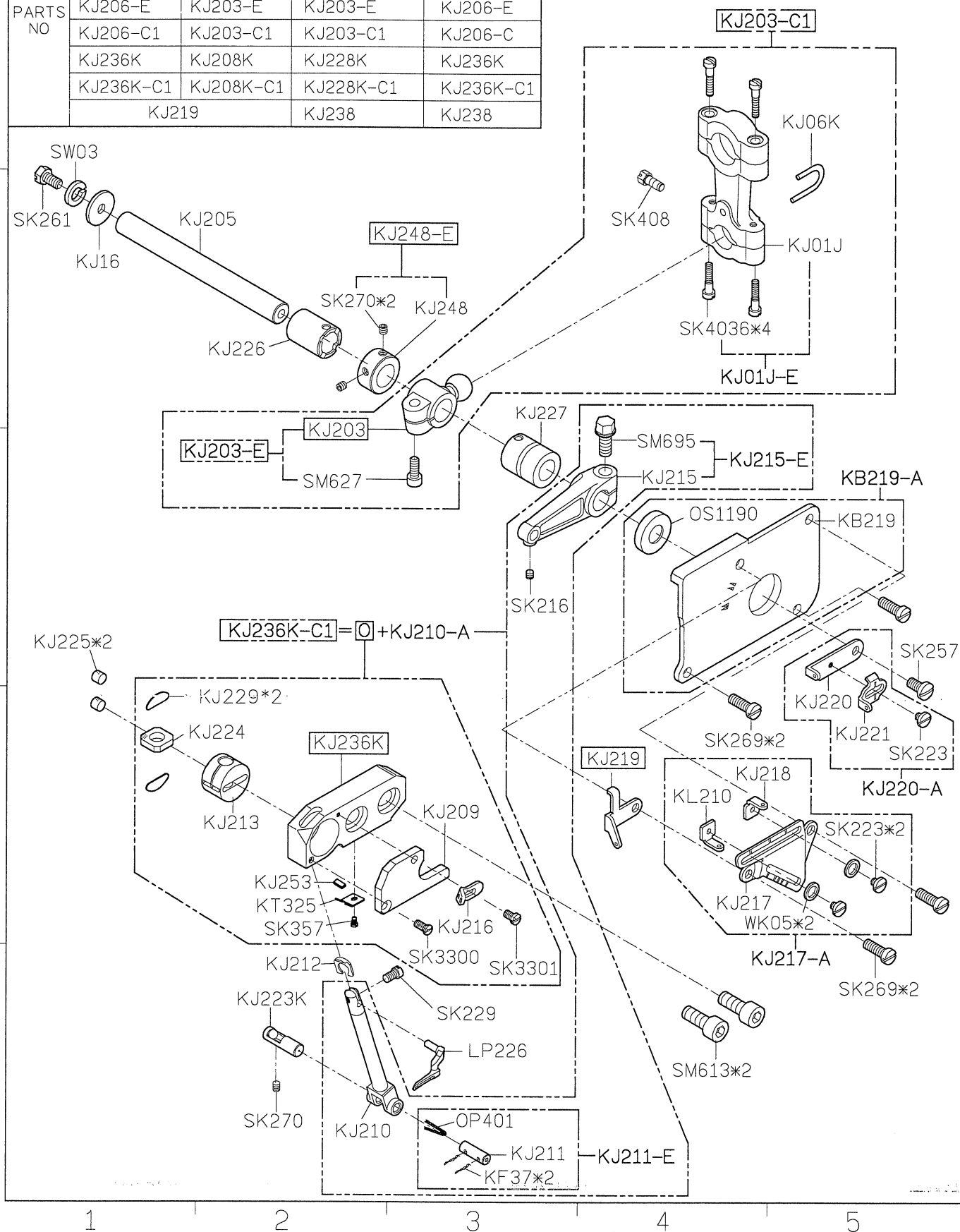
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KM		1/1
				Date
				2018/01/24

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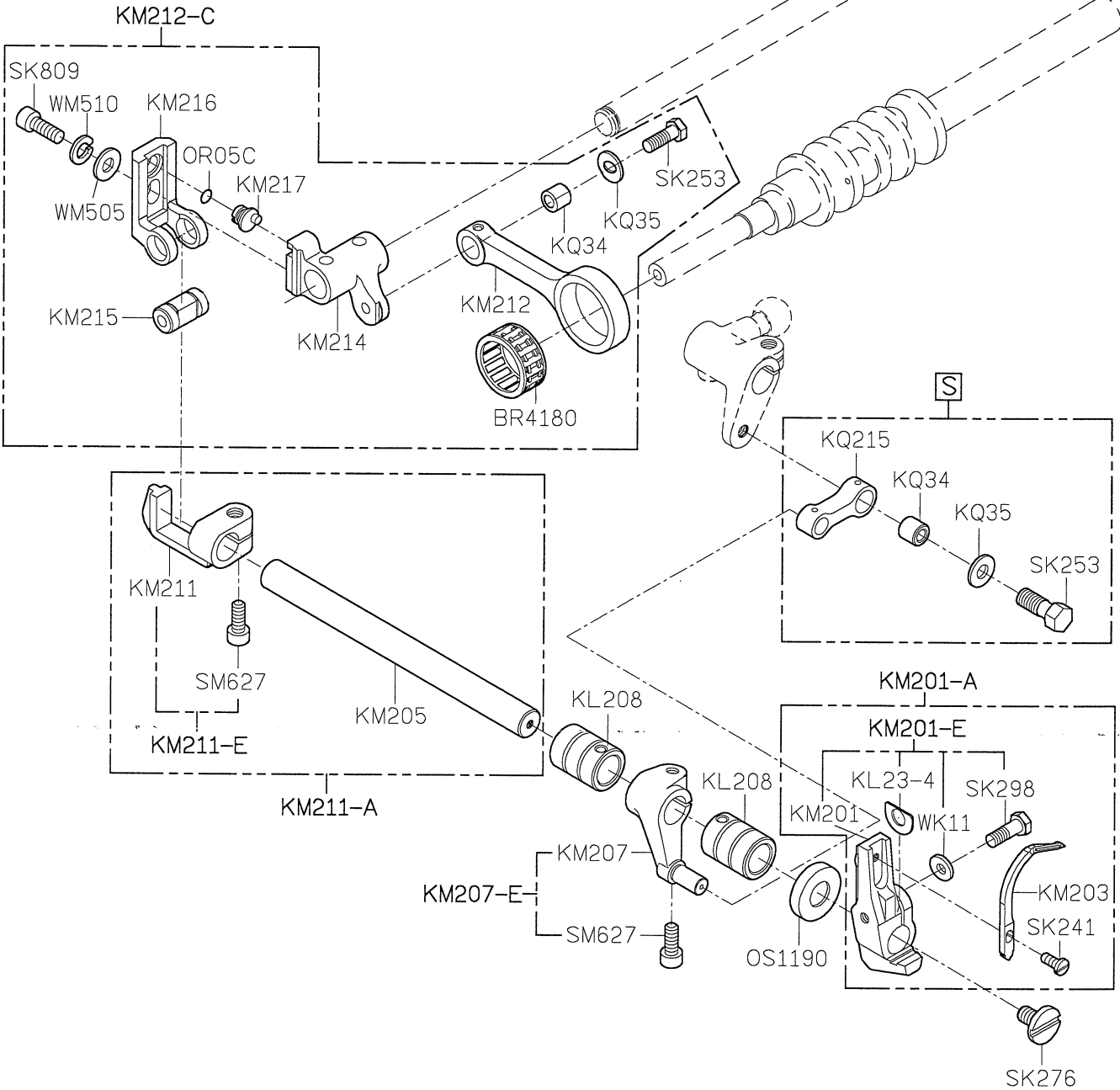
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KM KL KL



SIRUBA

PARTS LIST

Series

700K/700KD
988/988D

Parts Group

KR

Subclass / Remark

Page

1/1

Date

2018/3/16

MODEL	#3/#4	#5/#6	#5 X2
PARTS NO	KR202	KR218	KR218
	KR202-E	KR218-E	KR218-E
	KR311-C	KR311-C1	KR311-C1
	KR206K	KR221	KR221
	KR206K-A	KR221-A	KR221-A1
	KR209	KR219	KR223
	KR209-A	KR219-A	KR223-A

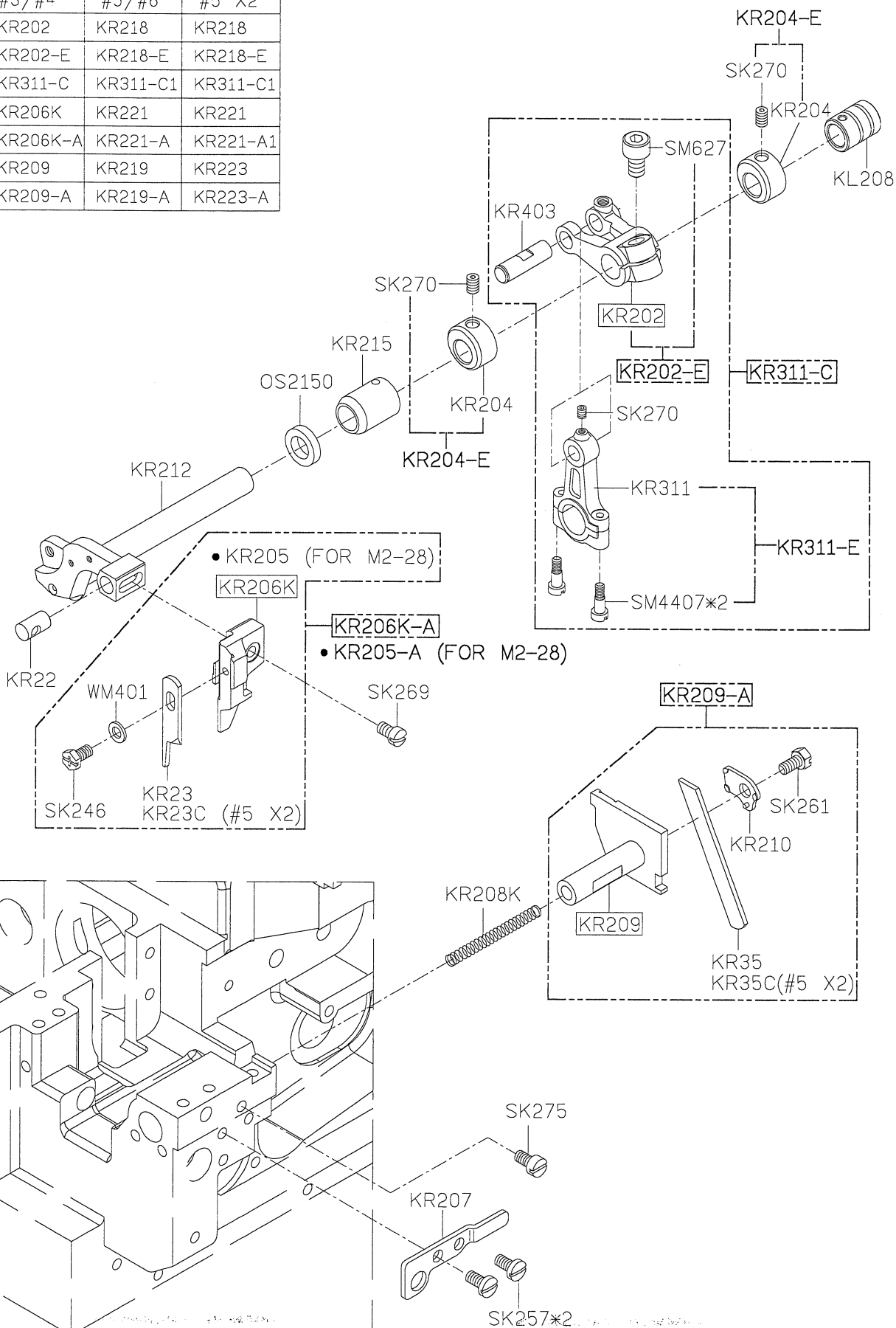
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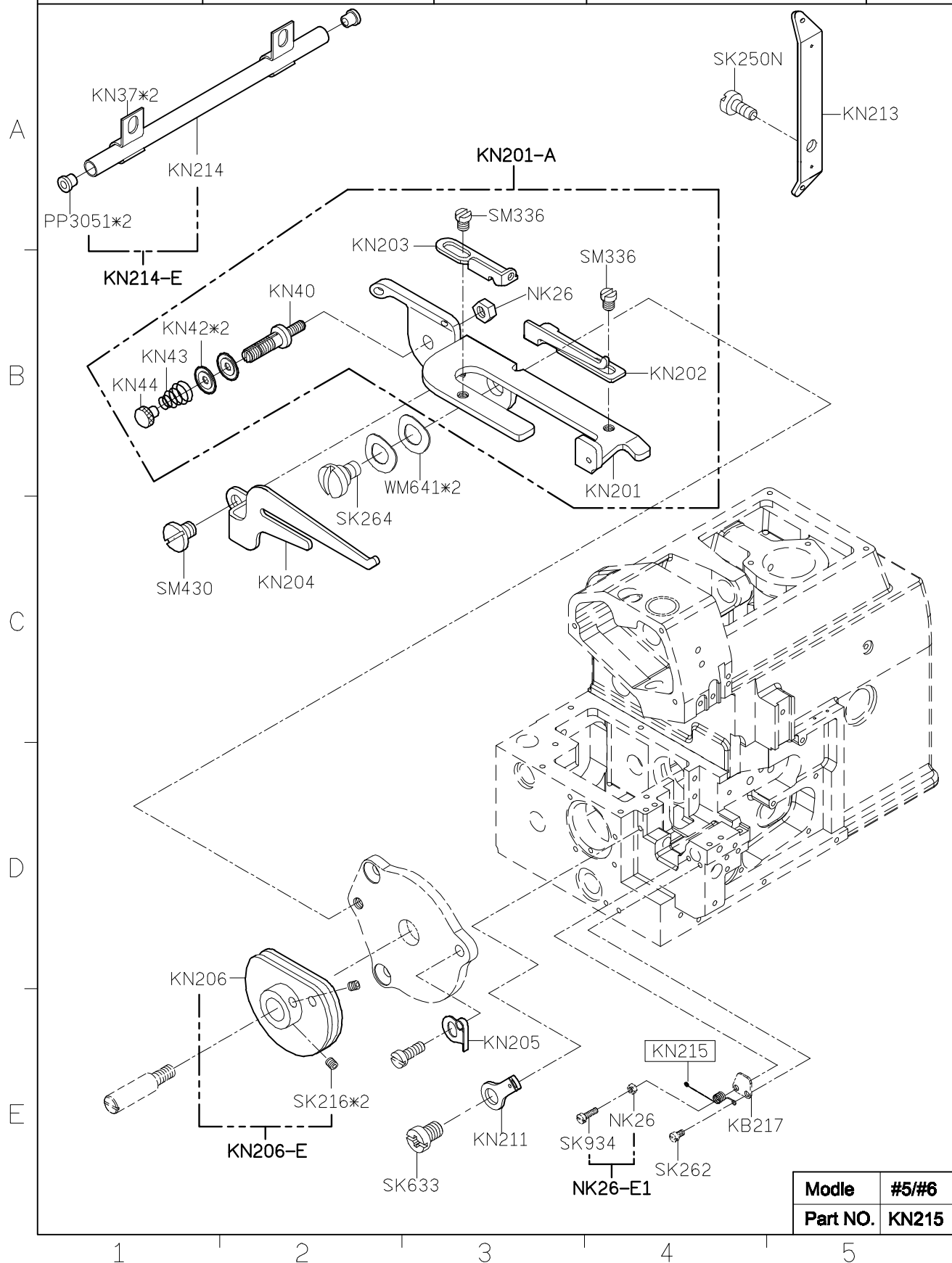
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KN		1/1
				Date
				2012/08/18



Modle	#5/#6
Part NO.	KN215

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KP		1/1
				Date
				2014/01/15

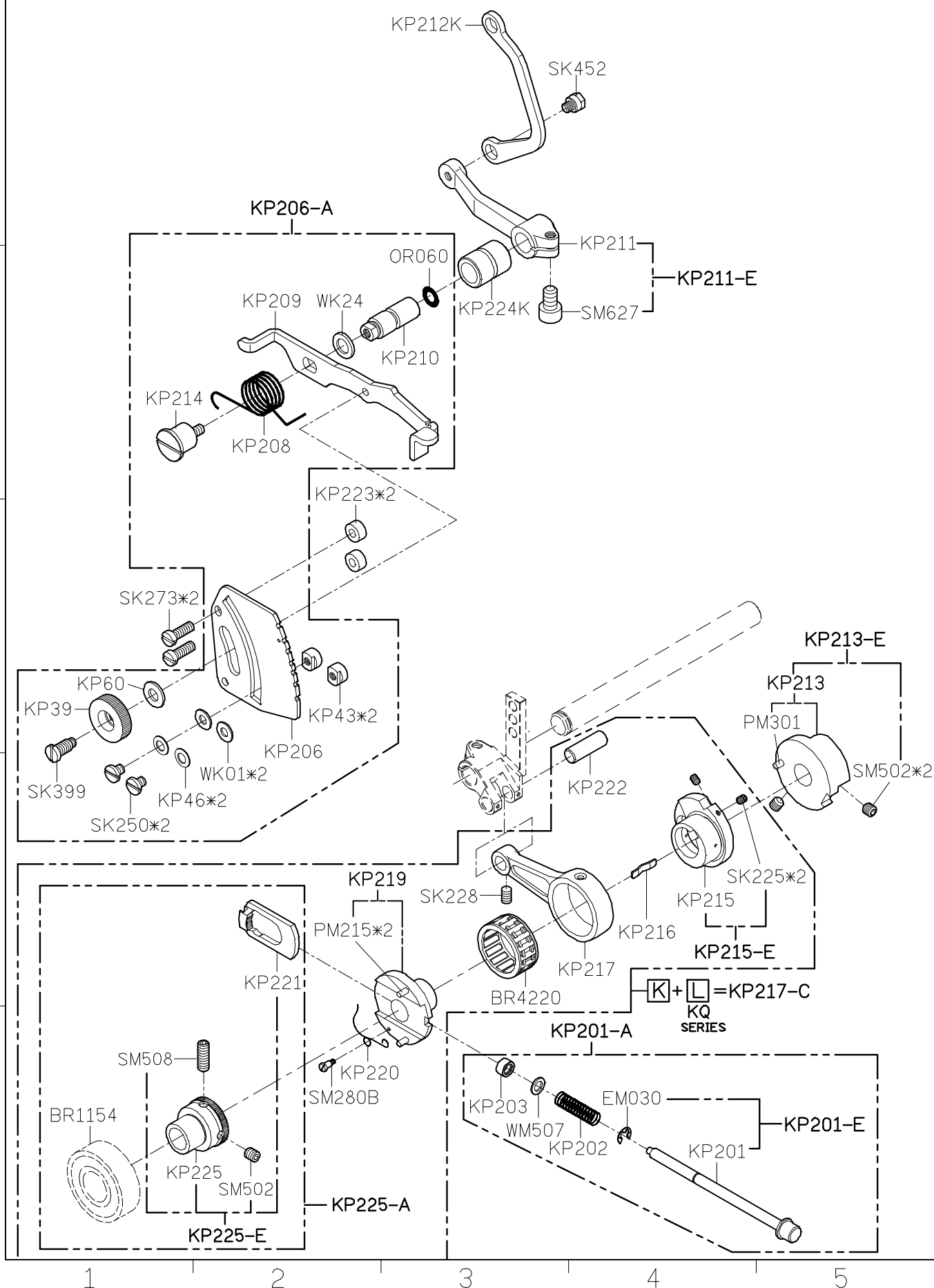
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KR		1/1
				Date
				2017/9/27

MODEL	#3/#4	#5/#6	#5 X2
PARTS NO	KR202	KR218	KR218
	KR202-E	KR218-E	KR218-E
	KR311-C	KR311-C1	KR311-C1
	KR206	KR221	KR221
	KR206-A	KR221-A	KR221-A1
	KR209	KR219	KR223
	KR209-A	KR219-A	KR223-A

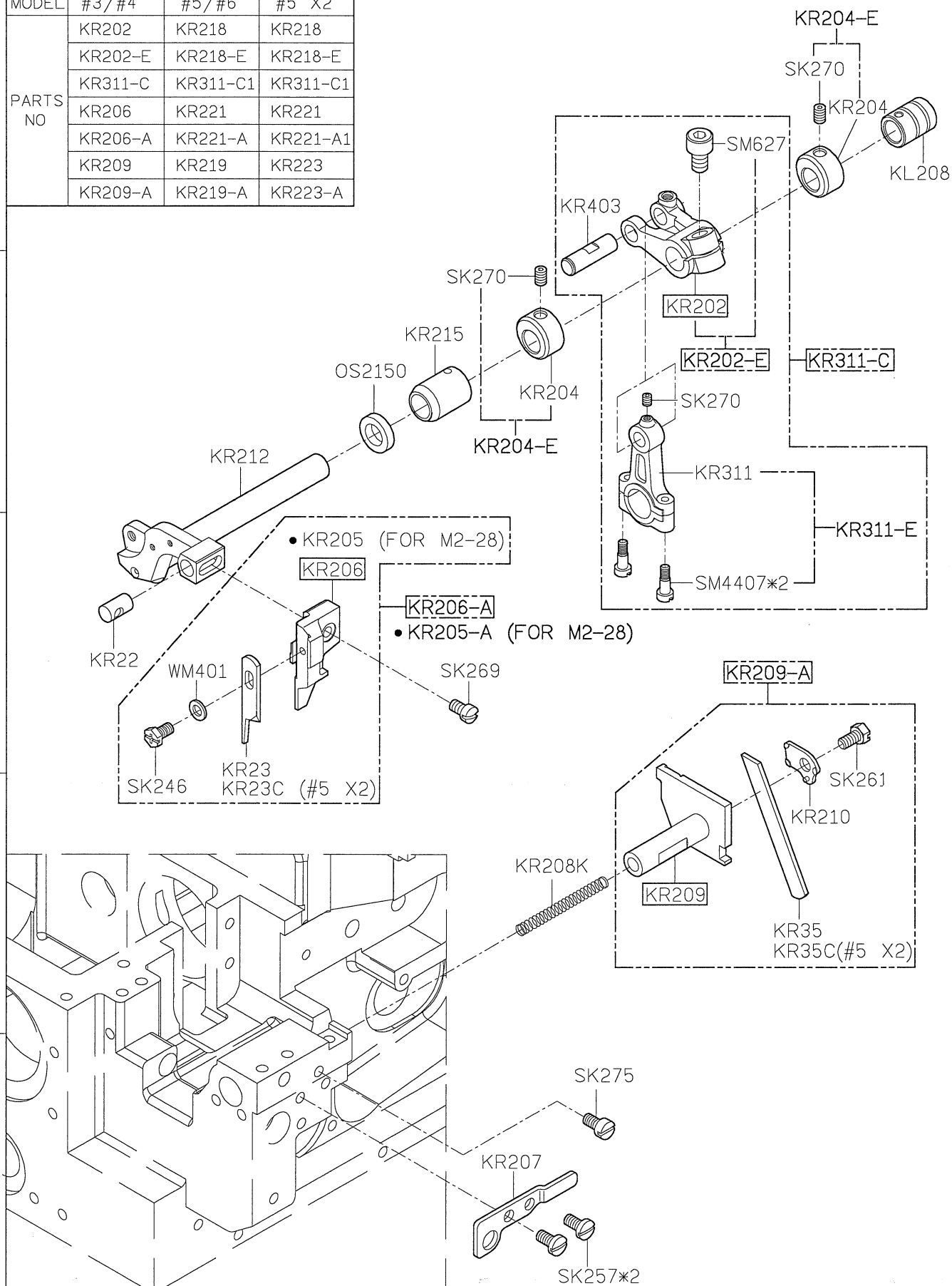
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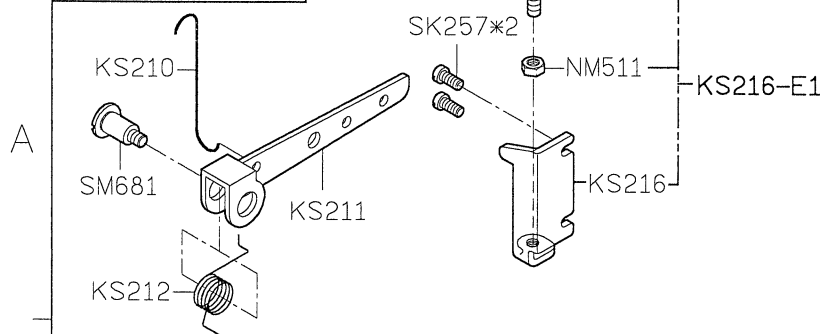
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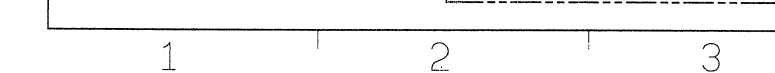
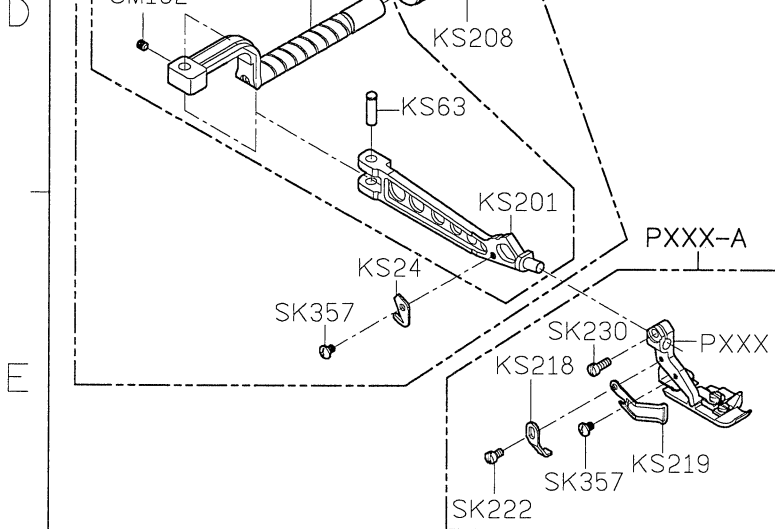
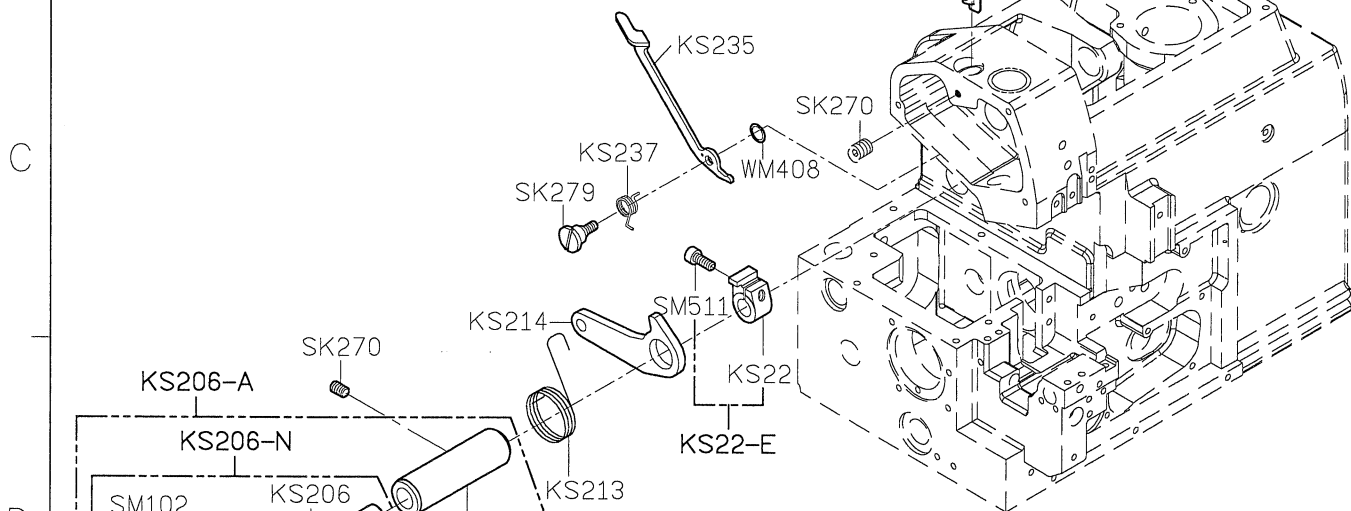
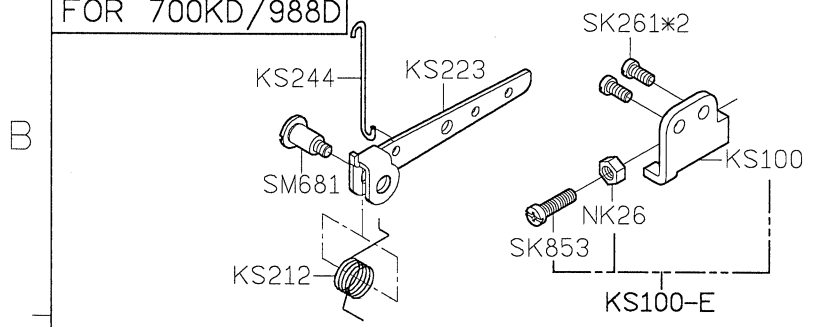
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KS		1/1
				Date
				2018/3/16

FOR 700K/988

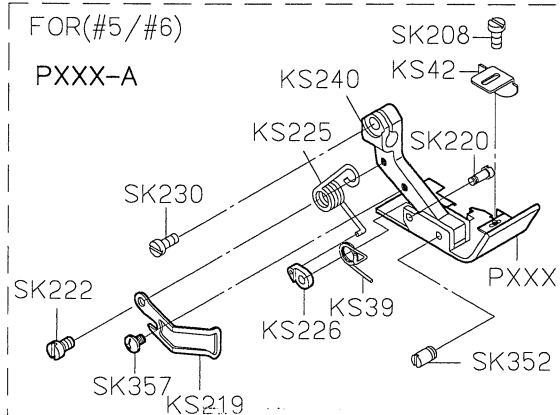


FOR 700KD/988D



FOR(#5/#6)

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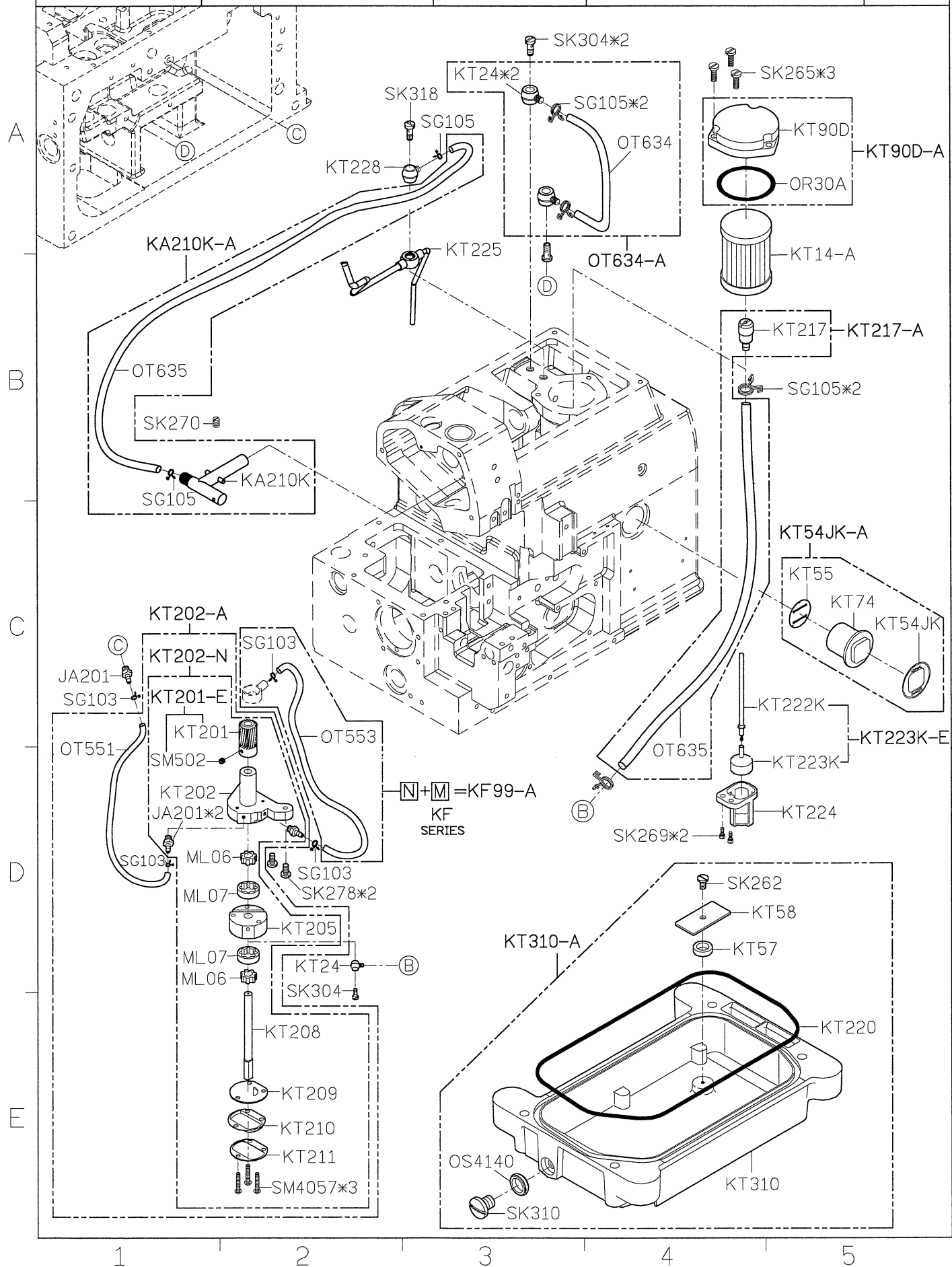
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SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KT		1/1
				Date
				2017/09/18



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KU		1/1
				Date
				2018/01/12

MODEL	#3/#4	#5/#6
PARTS NO	KU40	KU39
	KU220-4	KU220-5
	KU207	KU209
	KU206	KU211
	KU203-4	KU203-5
	SK277	SK437

KU60-A
(FOR 505F1-04)

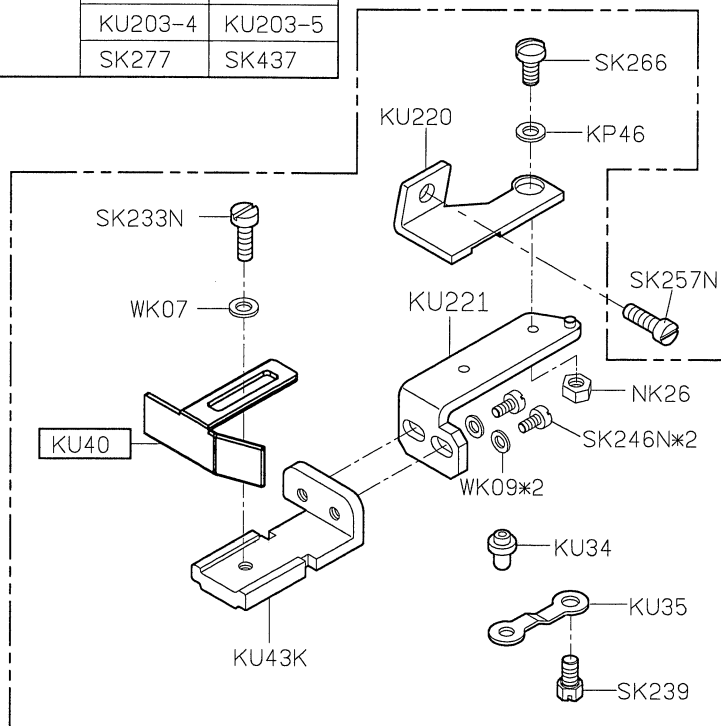
A

B

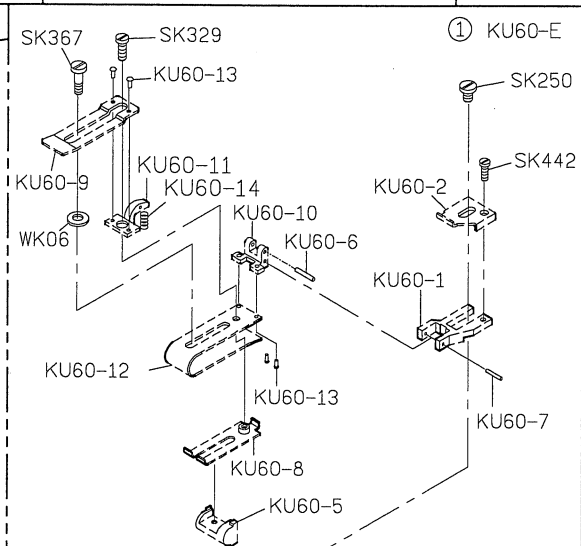
C

D

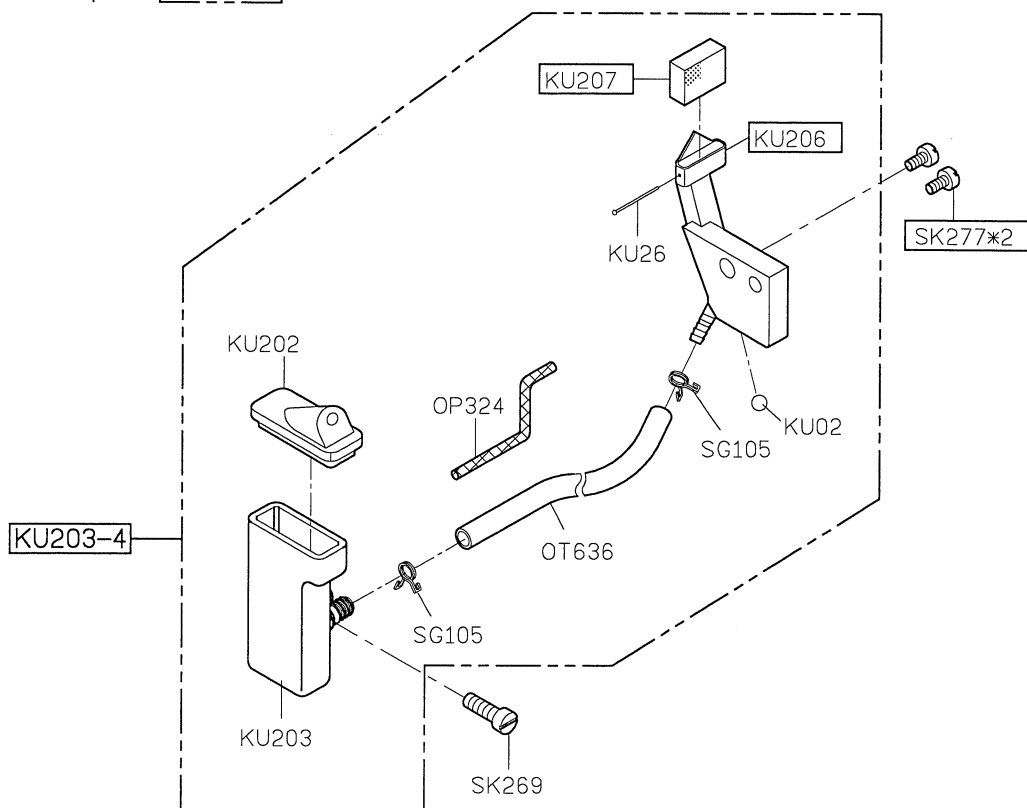
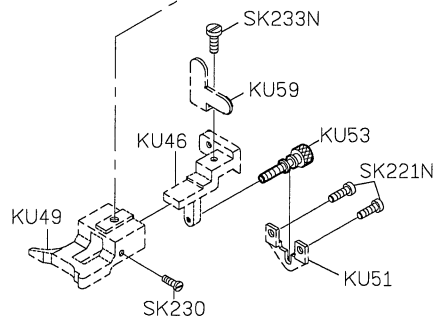
E



Option: KU220-4



② KU49-E



1

2

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4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		1/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-3

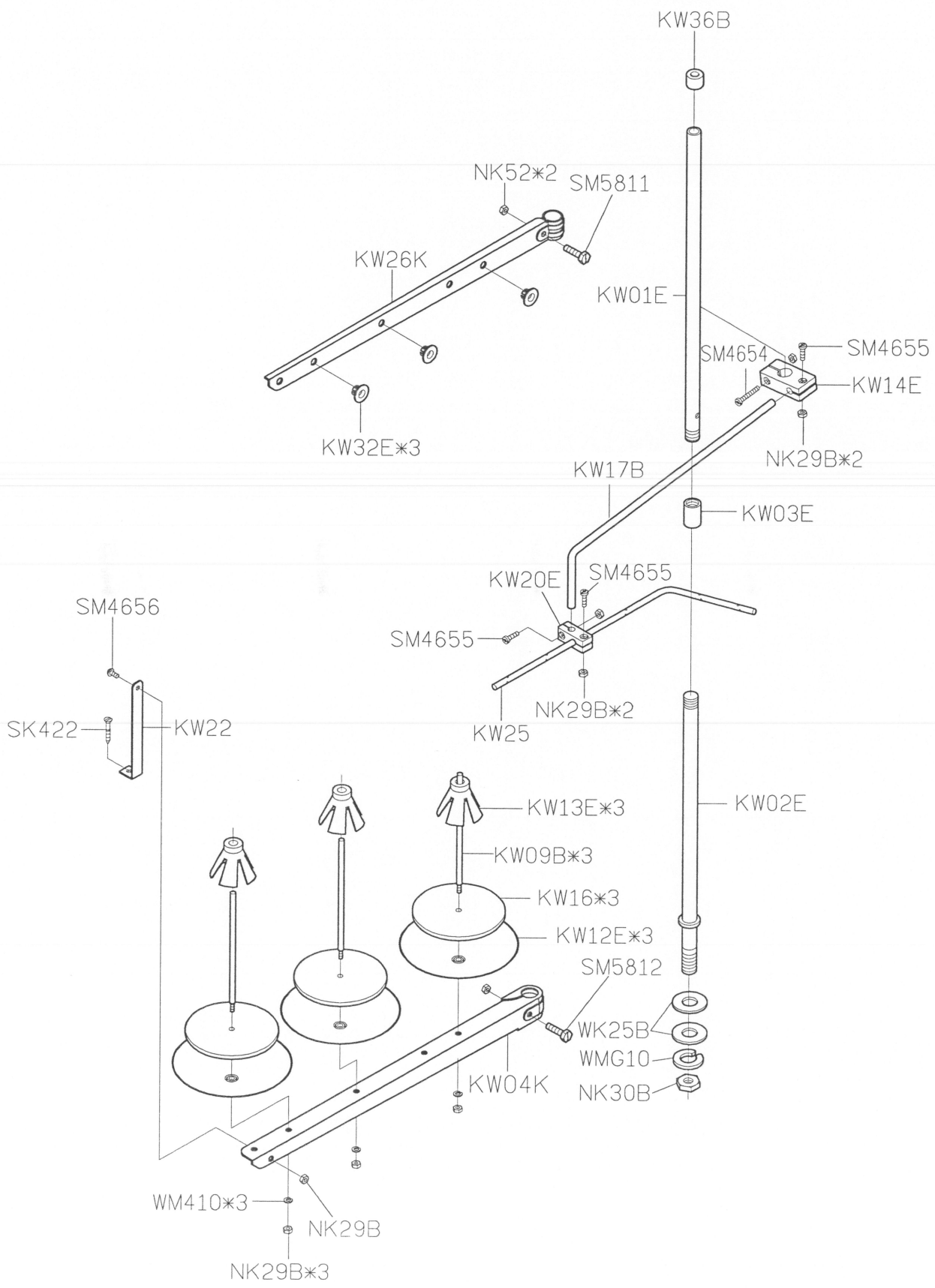
A

B

C

D

E



1

2

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4

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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		2/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-4

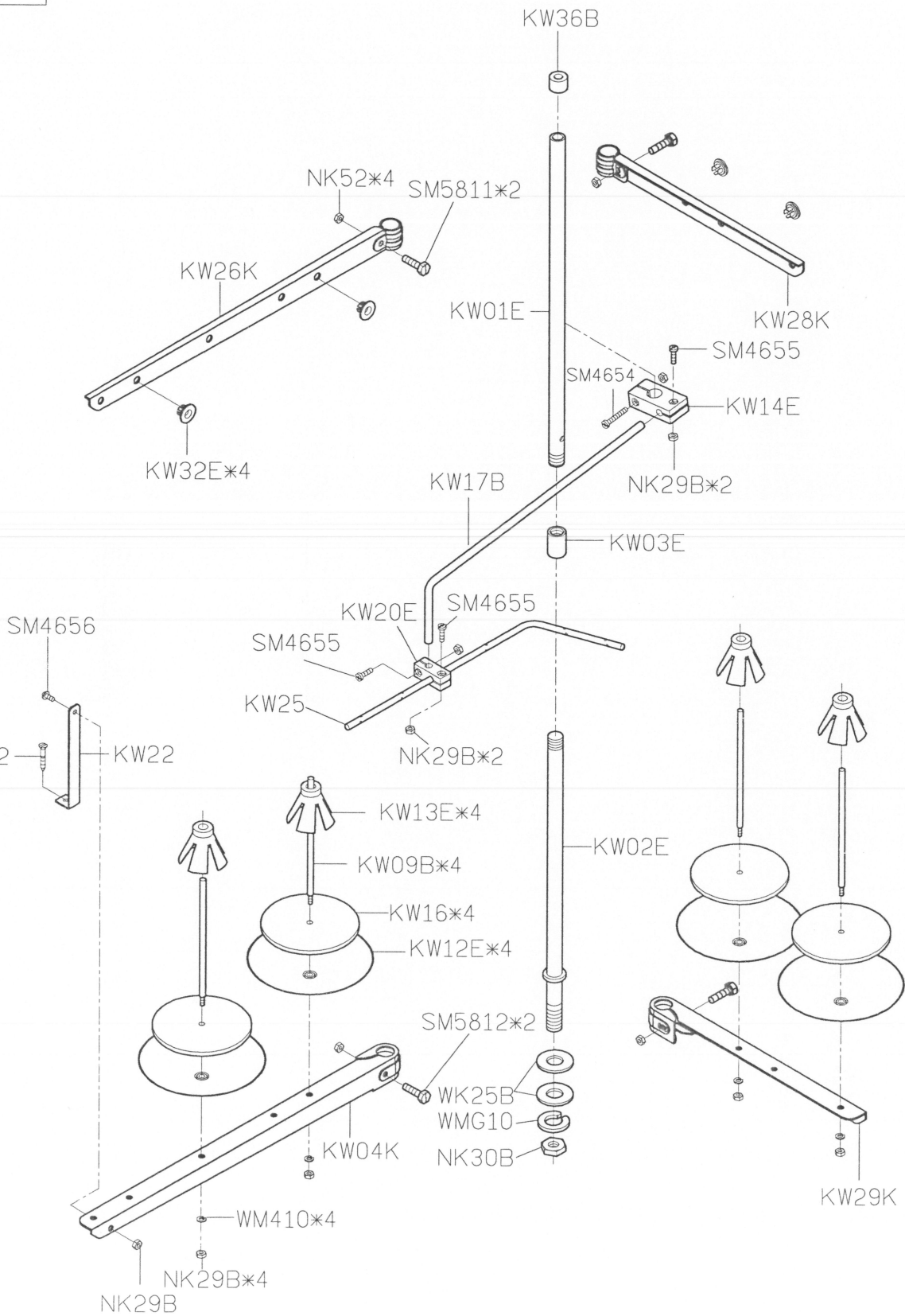
A

B

C

D

E



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2

3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		3/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-5

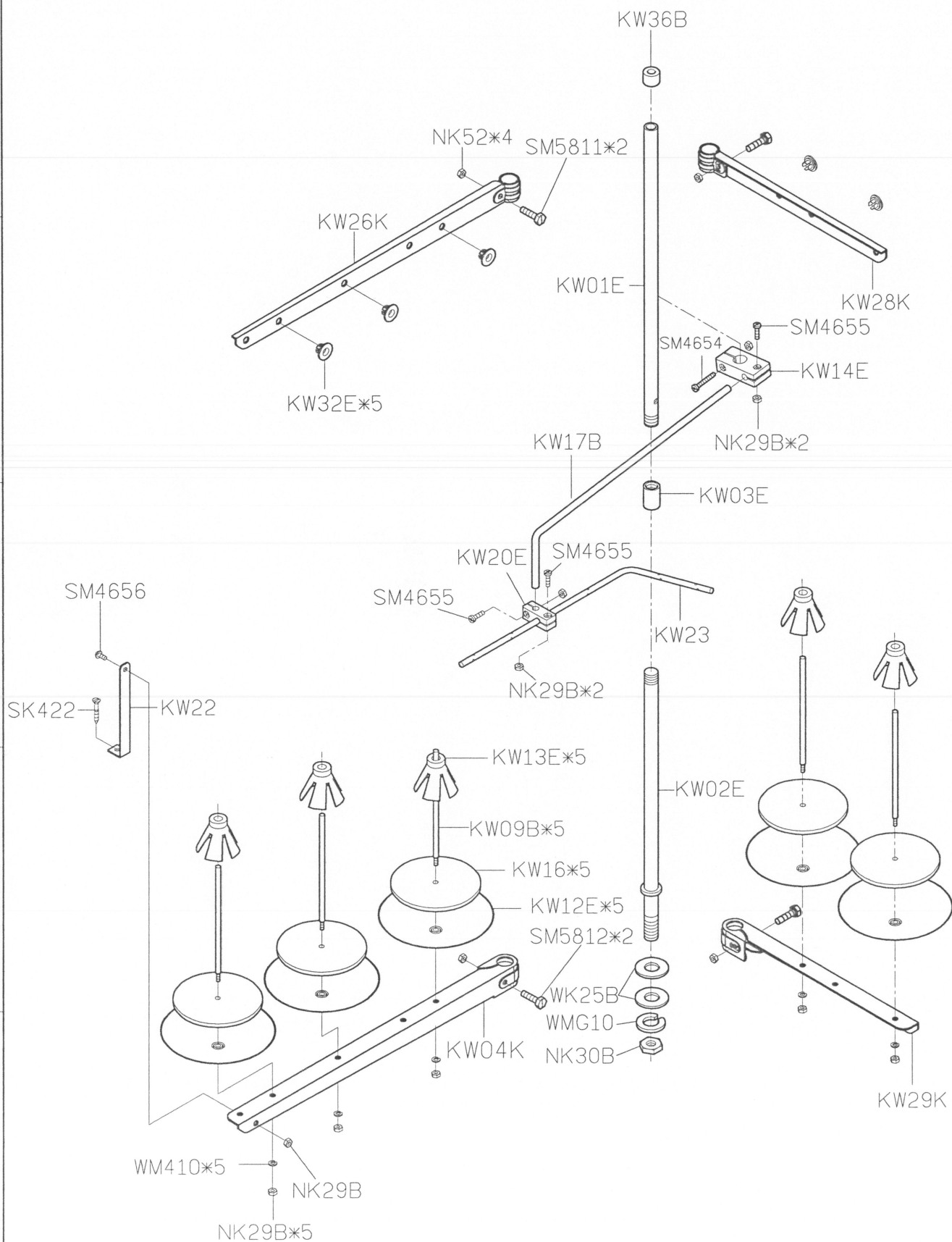
A

B

C

D

E



1

2

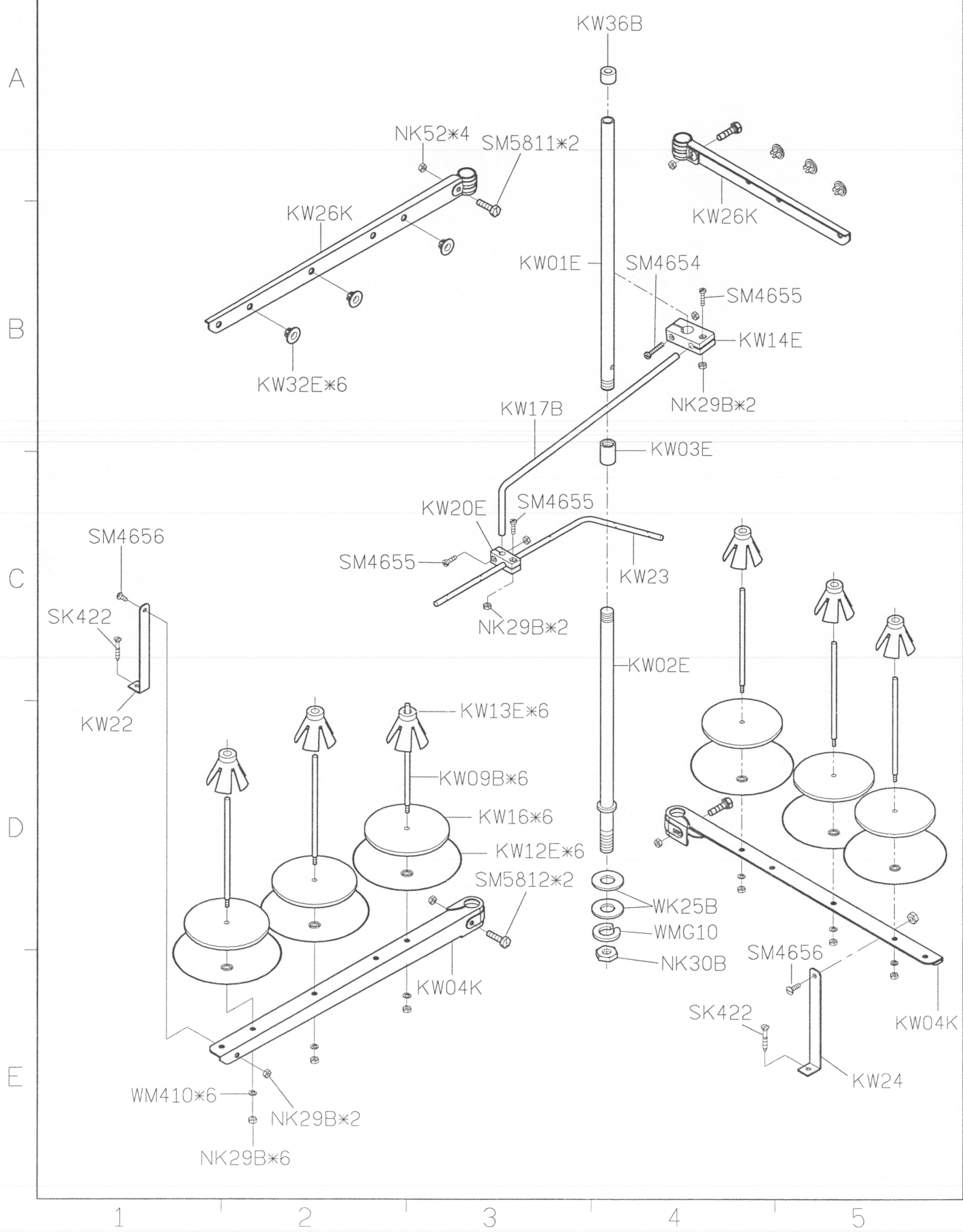
3

4

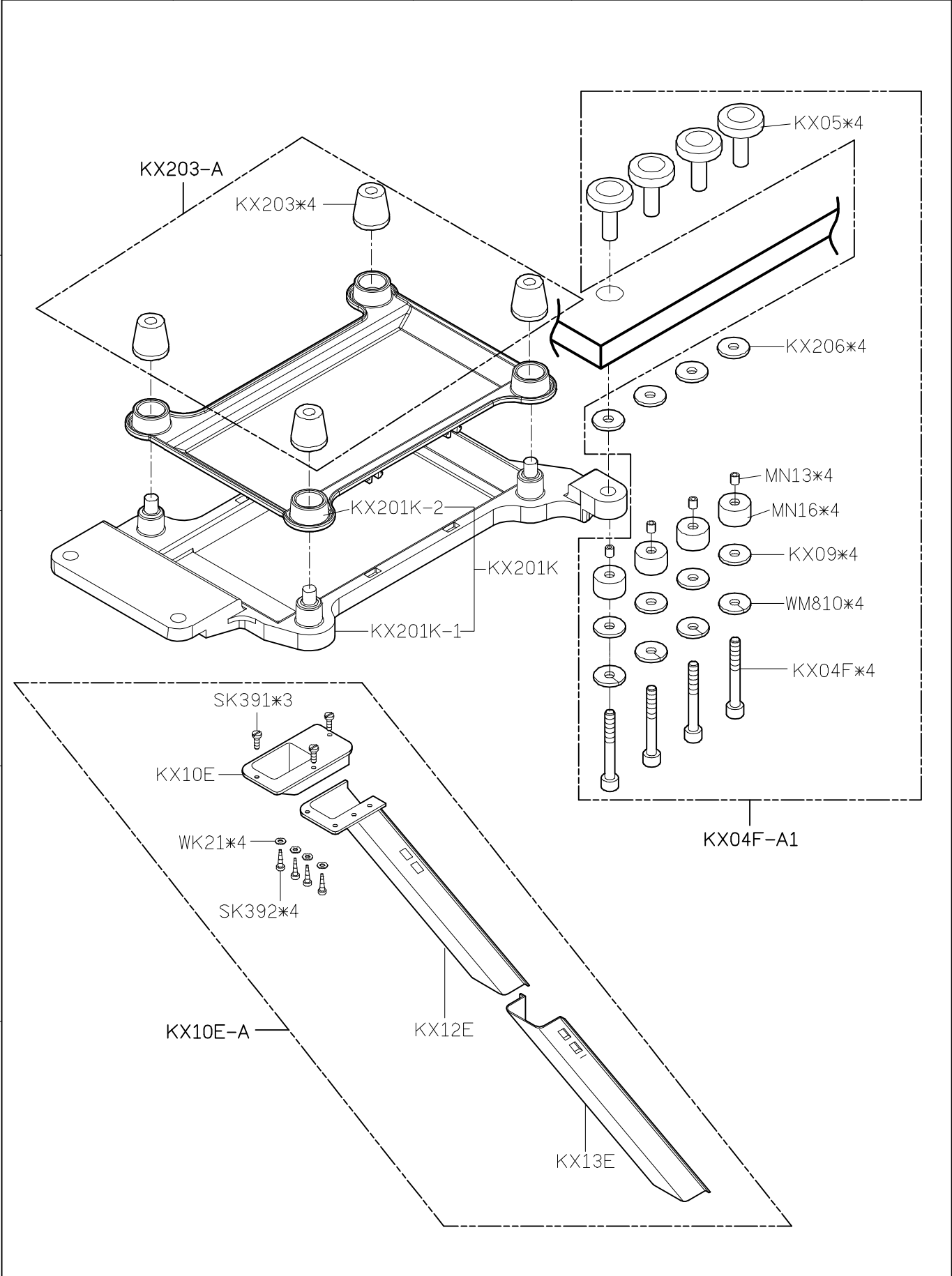
5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		4/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-6



SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700K/700KD 988/988D	KX		1/1
				Date
				2013/12/27



1

2

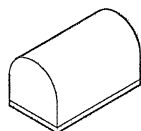
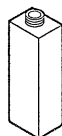
3

4

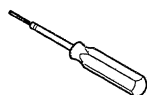
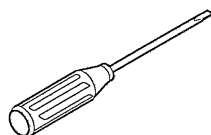
5

SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700K/700KD 988/988D	KY	#: Use for 700K/988-DKF1 *: Use for 700D/988D	1/1
				Date
				2017/07/13

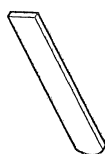
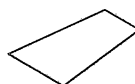
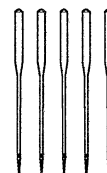
A

KY01-1
防塵罩KY203-A
油罐KY03
油壺KY04
漏斗KY18
鑷子

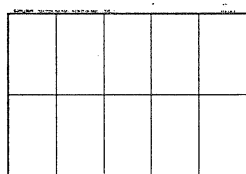
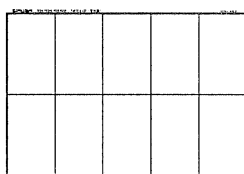
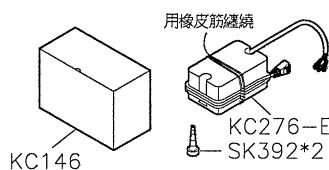
B

SK216
螺絲KY14
內六角螺絲起子LY33
一字起子KY201
工具袋

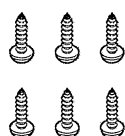
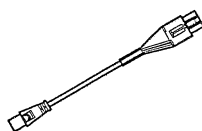
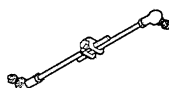
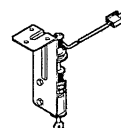
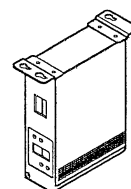
C

KR35/KR35C
下刀片KT14-A
濾油器KY30
針板紙KZ03
乾燥濟針*5
車針

D

KZ08K
使用說明書KZ08K-2
零件圖*KC276-A
燈座電器組KY21-A/MY21-A
鉤子/鍊條

E

#SK392*6
螺絲#KD252
連接線#TML11
拉杆#KD249-E
控速器#DKF1-C550
電控箱

1

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4

5

SIRUBA
TABLE
CUT - OUT

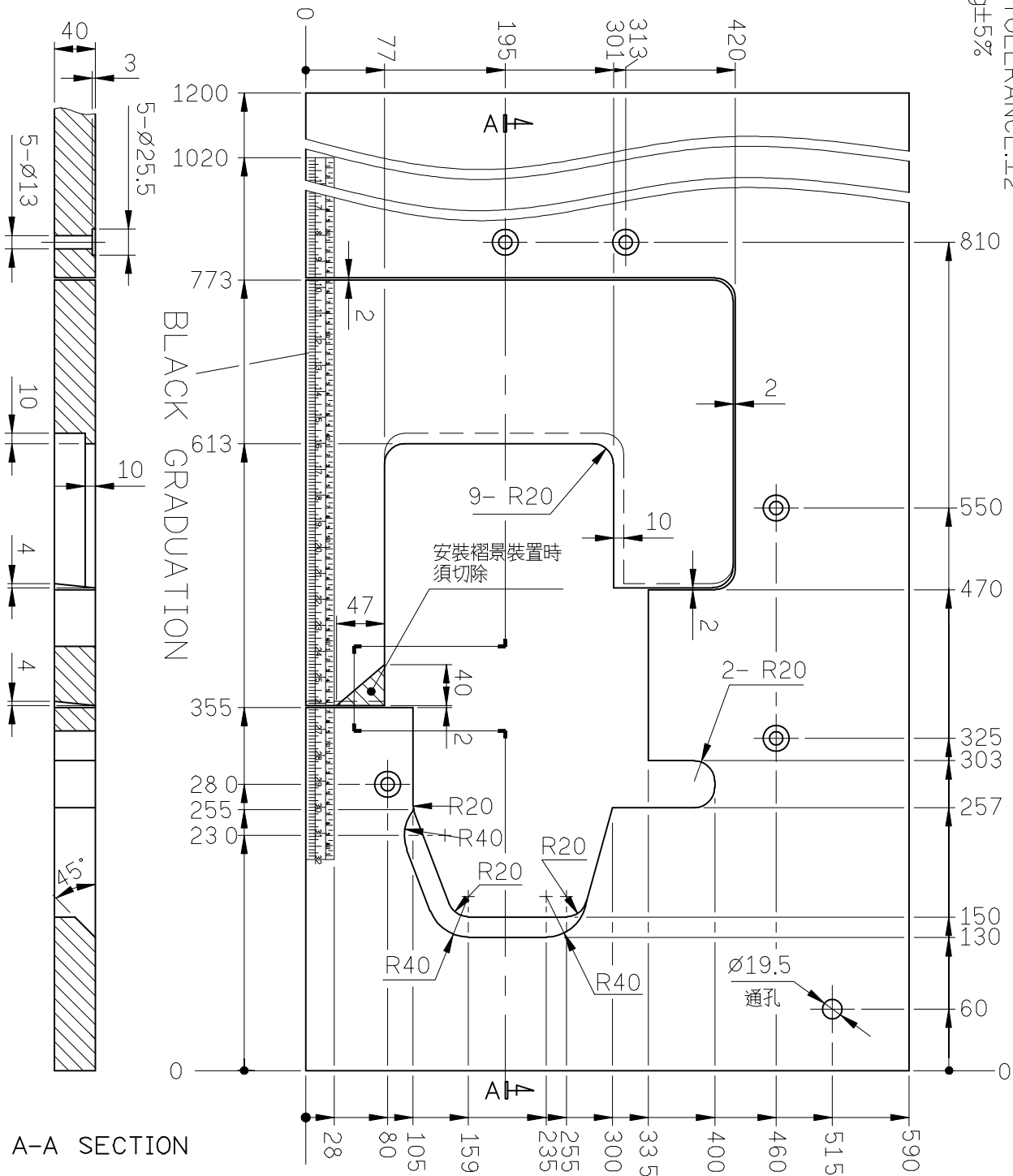
Series
700K/988

Item Code
700K-T1

Subclass Remark
需配TBK (包含TB202 / TB203 / TB204) (需搭 KX201 舊底盤)

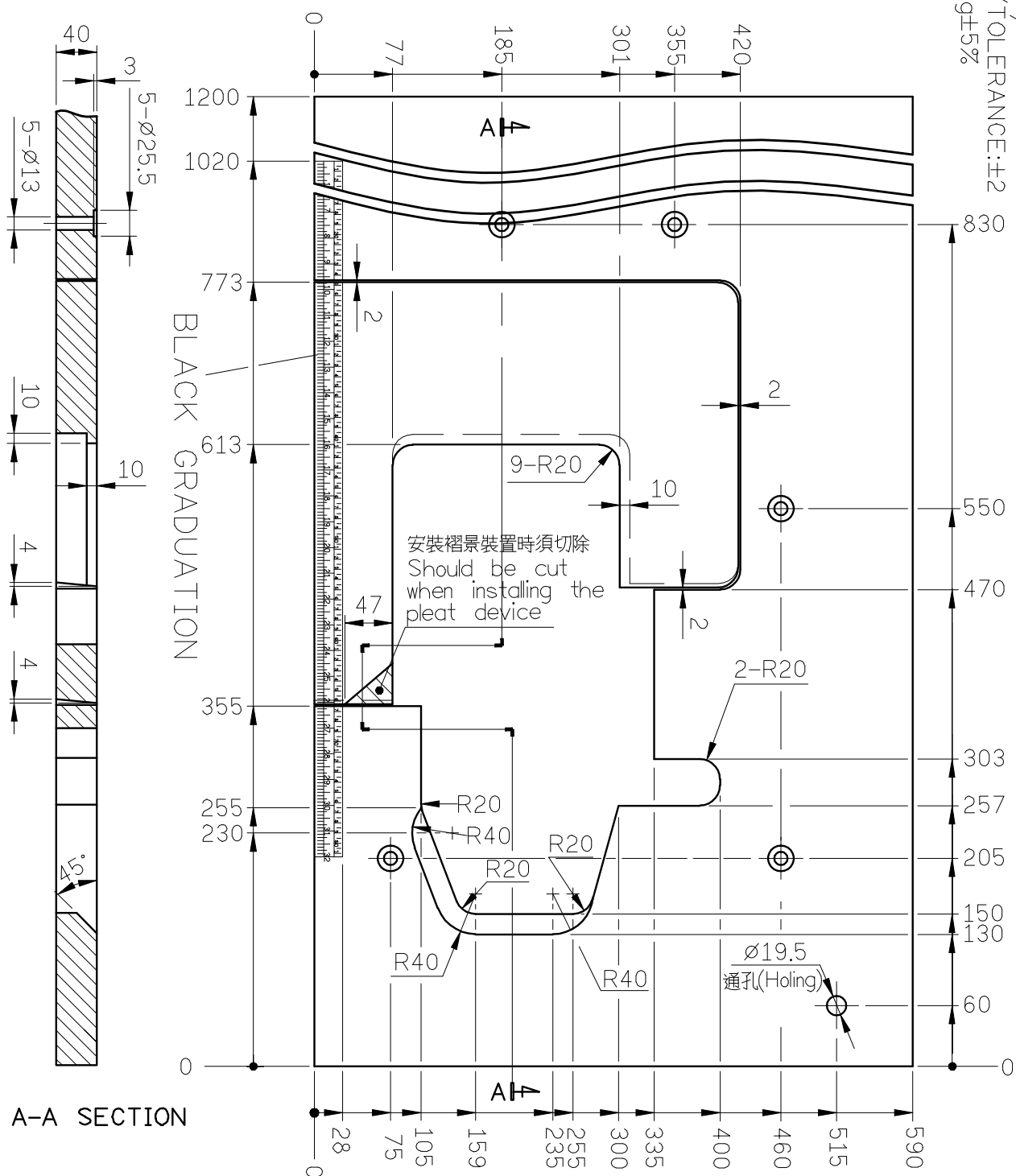
Mounting
Fully-submerged
Date
2012/11/18

單位 / UNIT : mm
所有尺寸公差 / TOLERANCE : ±2
重量 (W) : 12.4kg±5%



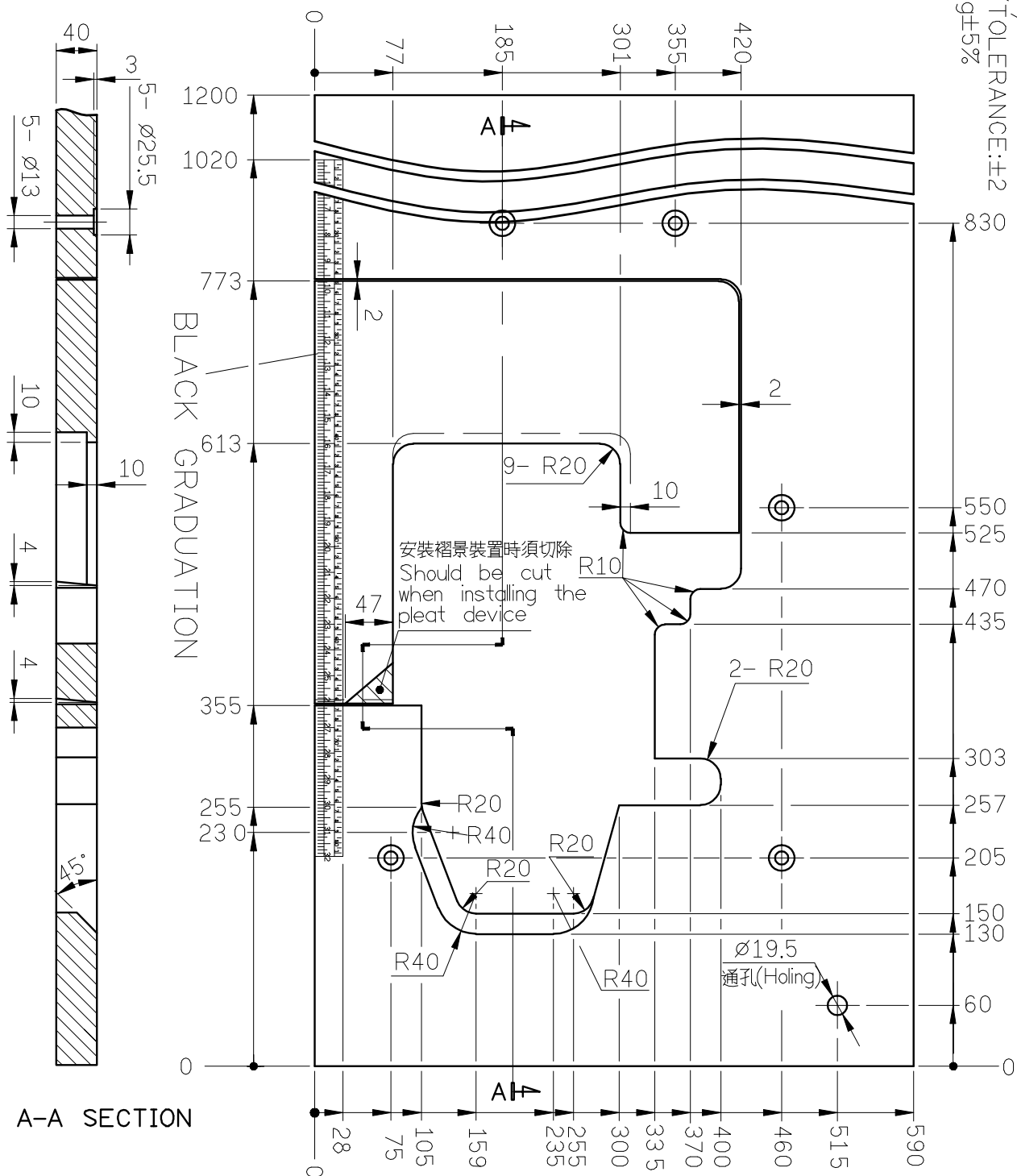
SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988	700K-T2	需配TBK-1 (包含TB201) Collocate With TBK-1 (Including TB201)	Fully-submerged
				Date 2016/05/05

單位/UNIT:mm
FOR 700K/988
所有尺寸公差/TOLERANCE:±2
重量(W):12.4kg±5%



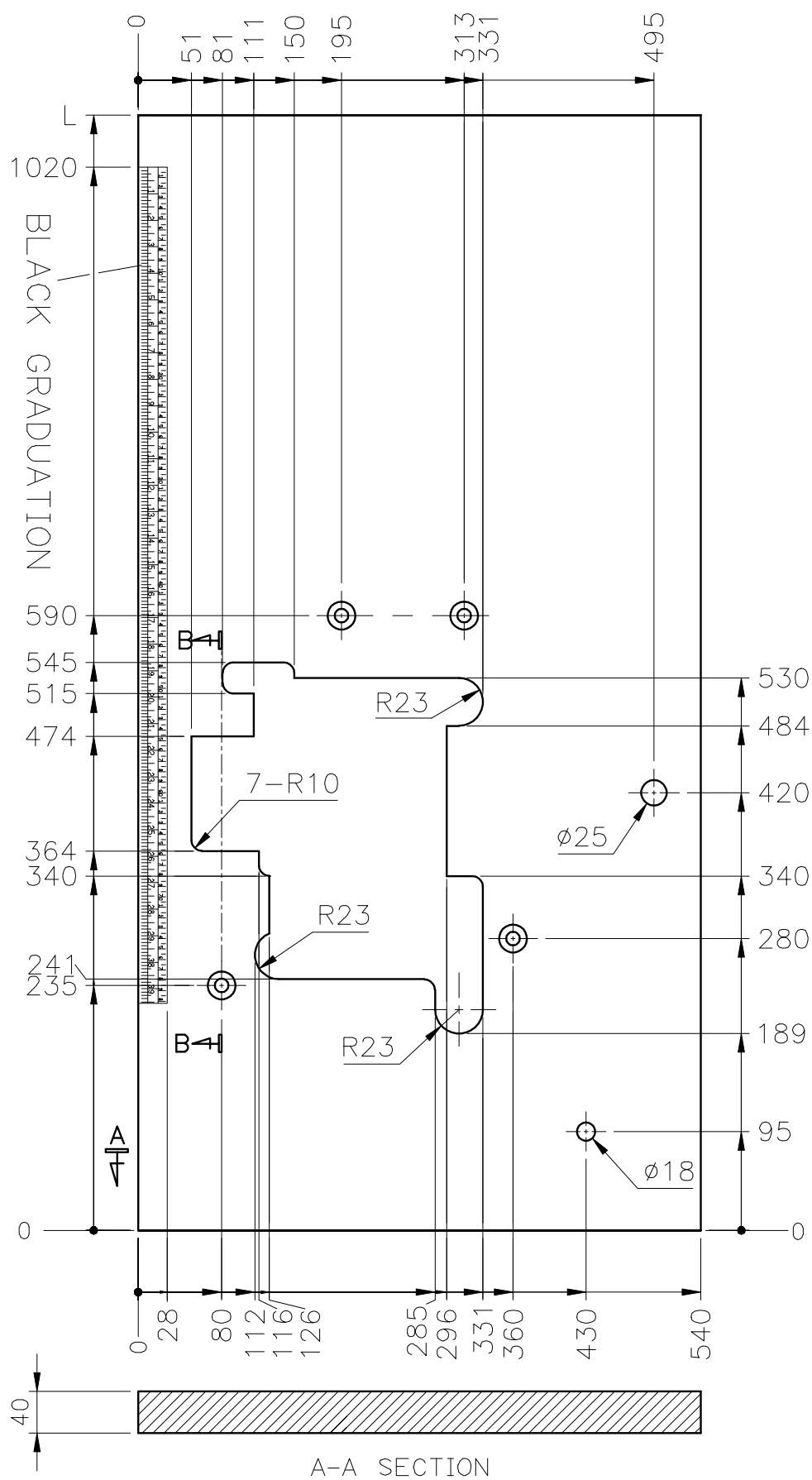
SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988	700K-T3	For:EC、CT、VT 需配TBK-1 (包含TB201) Collocate With TBK-1 (Including TB201)	Fully-submerged
				Date 2016/04/28

單位/UNIT:mm
FOR 700K/988
所有尺寸公差/TOLERANCE:±2
重量(W):12.4kg±5%

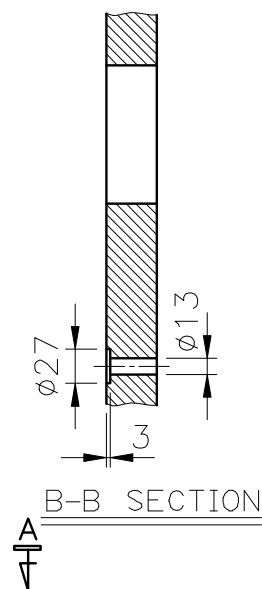


A-A SECTION

SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K	700K-T4	FOR BKF	Semi-submerged
				Date
				2016/05/05



單位 / UNIT : mm
 所有尺寸公差 / TOLERANCE : ±2
 長度 (L) : 1070 / 重量 (W) : 10.5kg ± 5%
 長度 (L) : 1200 / 重量 (W) : 11.5kg ± 5%



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988	TB201		Fully-submerged Fixed Table
				Date
				2016/04/28

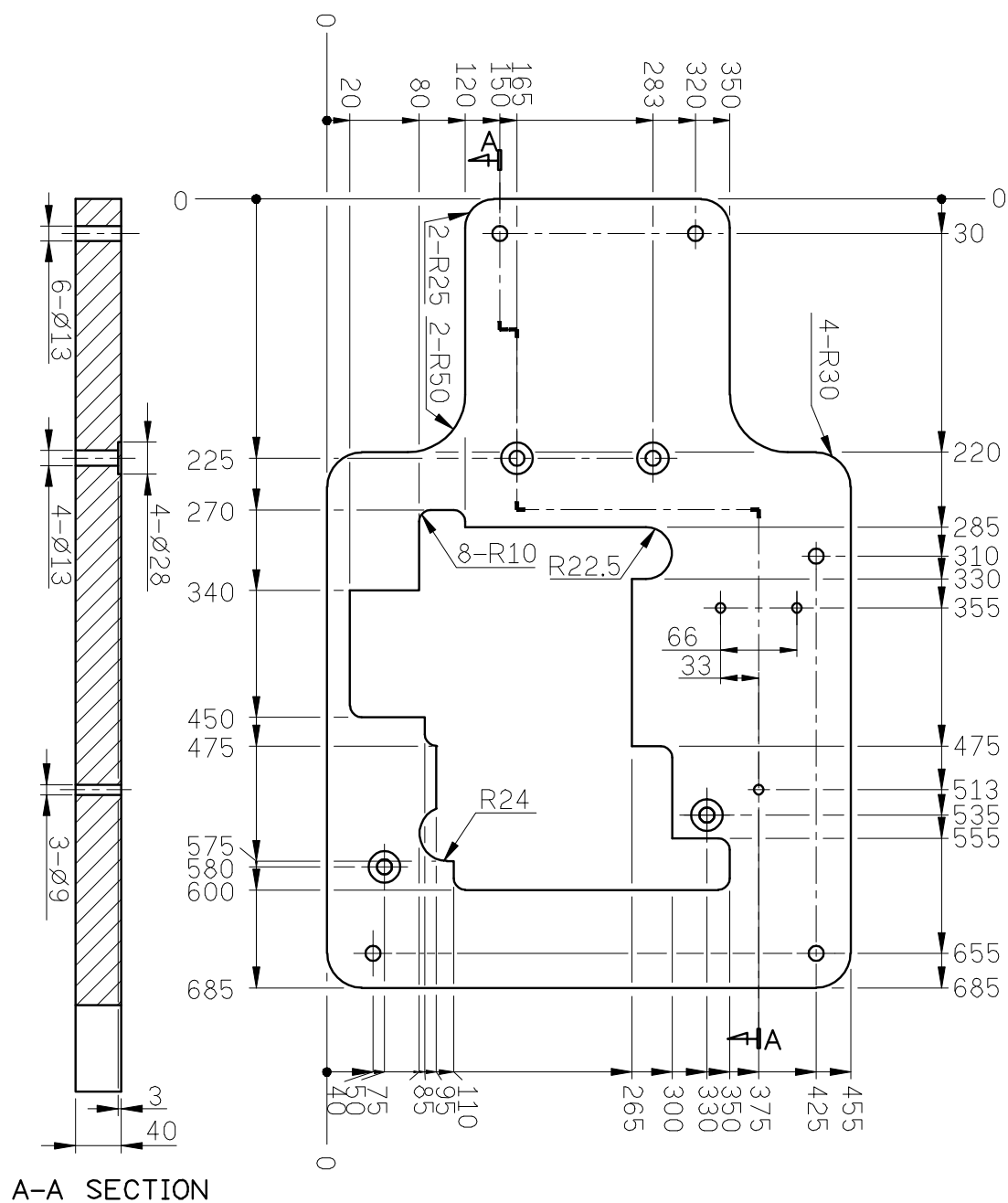
單位/UNIT:mm

FOR 700K/988

所有尺寸公差/DIFFERENCE:±2

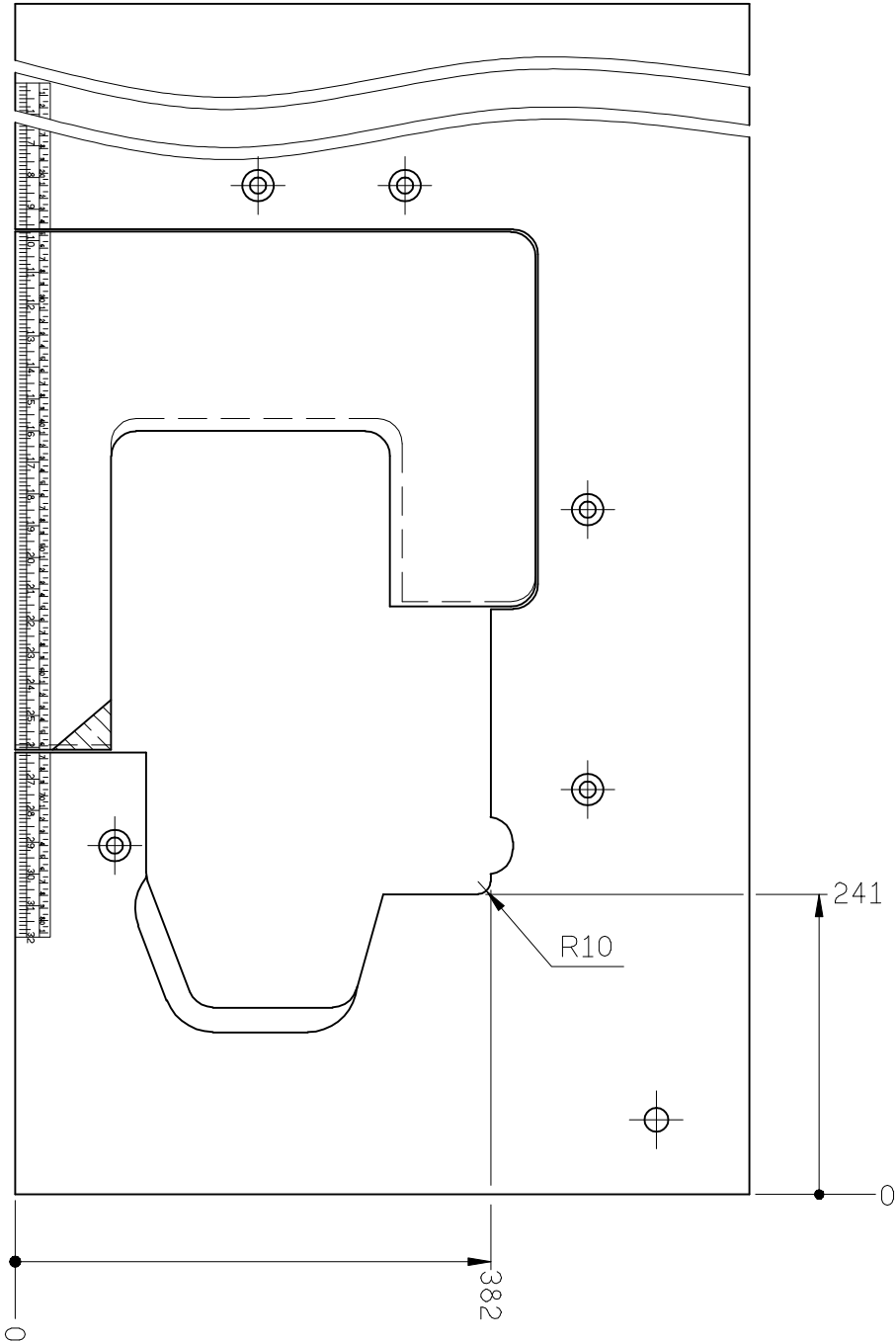
重量(W):4.25kg±5%

全封邊灰格紋光塑面台板/Plastic Table With All Sides Sealed With Gray Plaid



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700KD/988D	700KD-T1	需配TBK(包含TB202/TB203) (需搭KX201舊底盤)	Fully-submerged
				Date
				2012/11/18

單位 / UNIT :mm
 所有尺寸公差 / TOLERANCE :±2
 重量 (W) :12.2kg±5%
 其餘尺寸同 700K-T1



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700KD/988D	700KD-T2	需配TBKD-1(包含TB201D)	Fully-submerged
				Date
				2016/05/05

單位 / UNIT :mm
FOR 700KD / 988D
所有尺寸公差 / TOLERANCE : ±2
重量 (W) : 12.2kg ± 5%
其餘尺寸同 700K-T2

