

FORTEVER[®]

零件书

SPARE PARTS BOOK

SINGLE HEAD TUBULAR EMBROIDERY MACHINE

M式马头机

Y400B

MODEL: FT-1201B

FT-1501B

SINGLE HEAD TUBULAR EMBROIDERY MACHINE

M式马头机

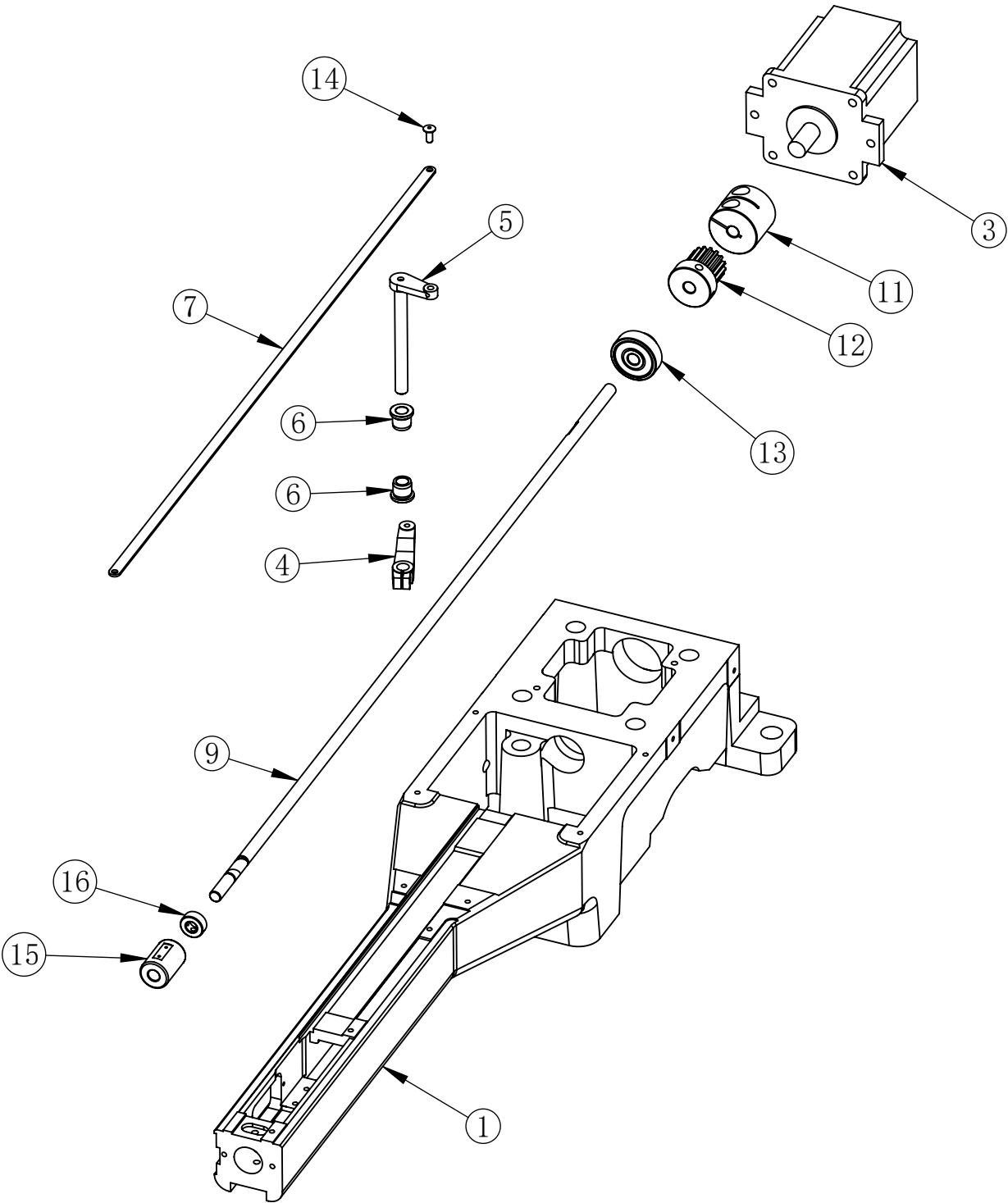
Y400B

C O N T E N T S

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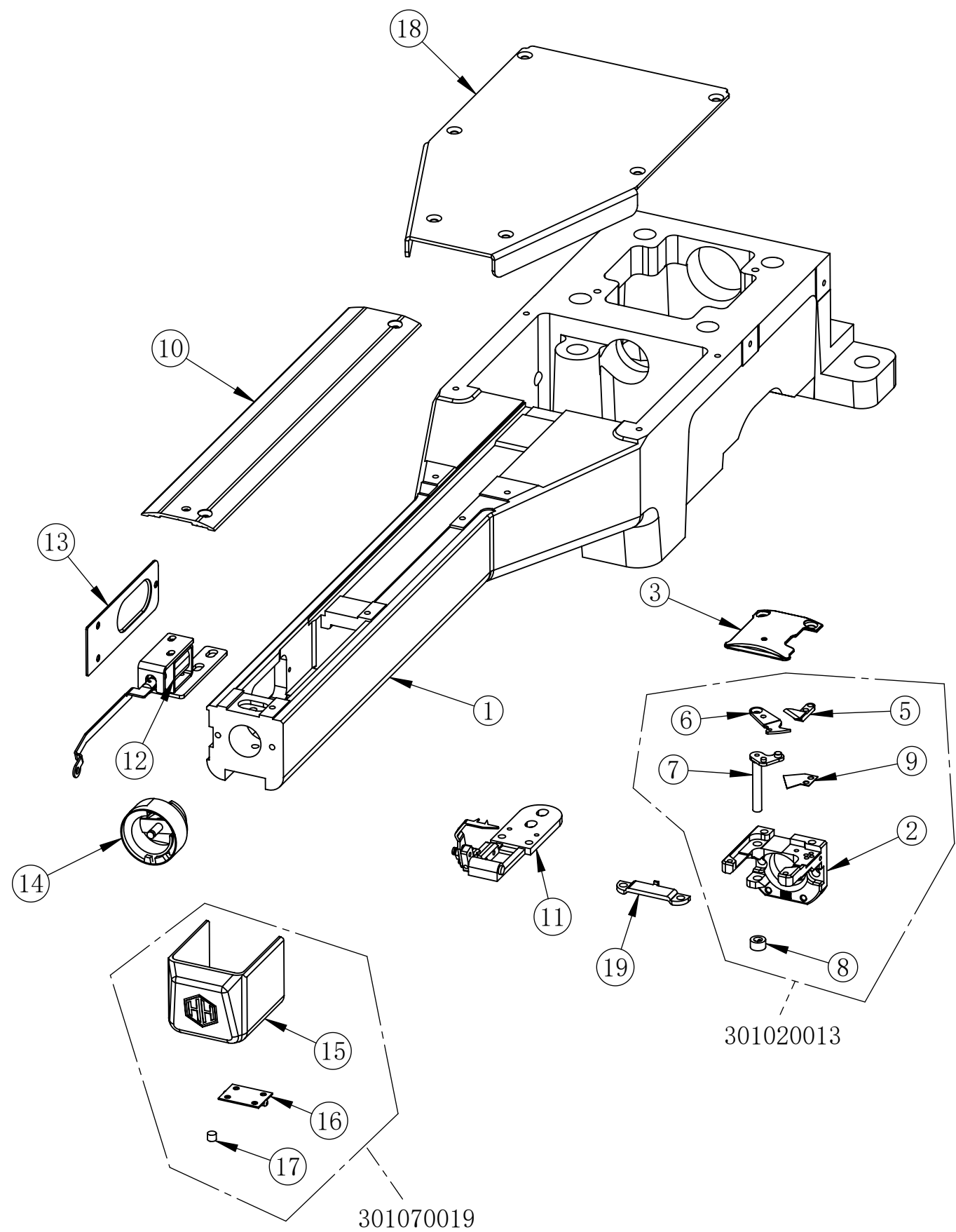
1 Rotary Hook Base 梭箱



1 Rotary Hook Base 梭箱

No.	Chinese Description	Description	Part No.	Qty
1	M式马头Y400梭箱	Rotary Hook Base	105030026	1
2	M式马头Y500B梭箱	Rotary Hook Base	105030031	
3	马头主电机	Motor	206070003	1
4	开口剪线连杆	Drive Arm	105070006	1
5	剪线驱动柄	Thread Trimming Lever	105070001	1
6	铜套D12-d8	Oiled Bearing	105070014	2
7	剪线薄拉杆M400	Trimming Pull Rod	105070023	1
8	剪线薄拉杆M500B	Trimming Pull Rod	105070024	
9	旋梭轴-M400	Rotary Hook Shaft	105030036	1
10	旋梭轴-M500B	Rotary Hook Shaft	105030037	
11	联轴器D12d7.94	Collar	105030018	1
12	马头主轴皮带轮（小）	Timing Pulley	105030015	1
13	联体轴承6201	Bearing	202150016	1
14	薄头销钉	Pin	105070022	1
15	旋梭粉末套	Bushing	105030011	1
16	两眼挡圈	Collar	105030010	1

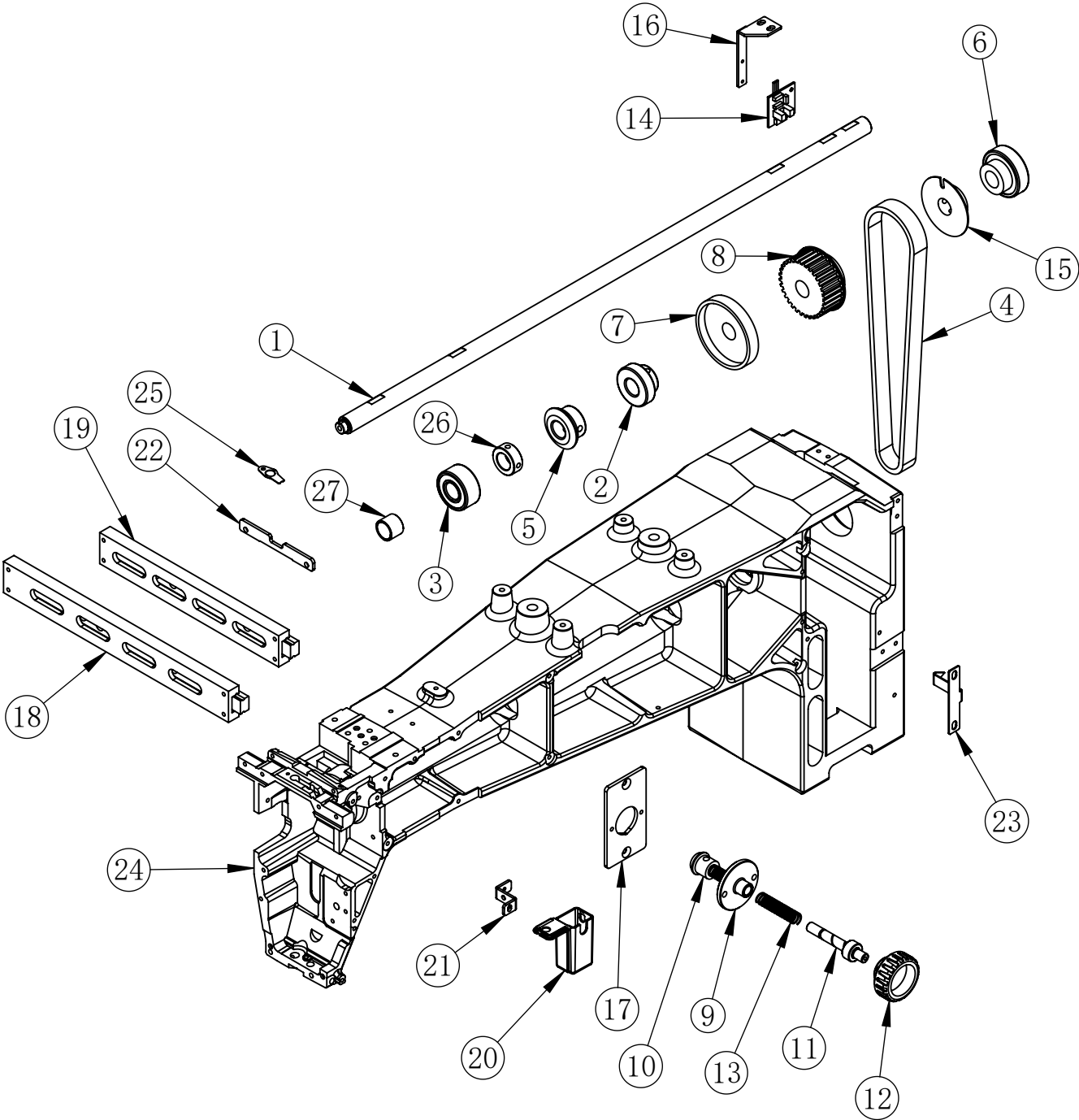
2 Trimming Parts 底线剪线



2 Trimming Parts 底线剪线

No.	Chinese Description	Description	Part No.	Qty
1	M式马头Y400梭箱	Rotary Hook Base	105030026	1
2	针板座-帽机配弧	Needle Plate Base	103030036	1
3	弧形平针板	Needle Plate	103030034	1
4	弧形针板 - 高	Needle Plate	103030037	
5	定刀	Fixed Knife	103030018	1
6	动刀	Movable Knife	103030017	1
7	动刀轴	Movable Knife Drive Arm	103030015	1
8	动刀轴轴套	Collar	103030016	1
9	底线压片	Under Thread Presser	103030019	1
10	弧形梭箱中盖板M400	Cover	105030027	1
11	帽绣扣线叉组件	Picker Bracket Set	301020012	1
12	扣线电磁铁装配体	Picker Solenoid Set	301070002	1
13	扣线电磁铁盖板	Left Cover	103030026	1
14	旋梭	Hook	211030001	1
15	旋梭塑料护罩	Cover	103030025	1
16	1寸窄版合页	Hinge	103030039	1
17	圆强磁D5H4	Magnet	103030038	1
18	梭箱后盖板M400	Back Cover	105030028	1
19	旋梭定位钩	Rotary Position Hook	103030007	1

3 Arm 机头臂



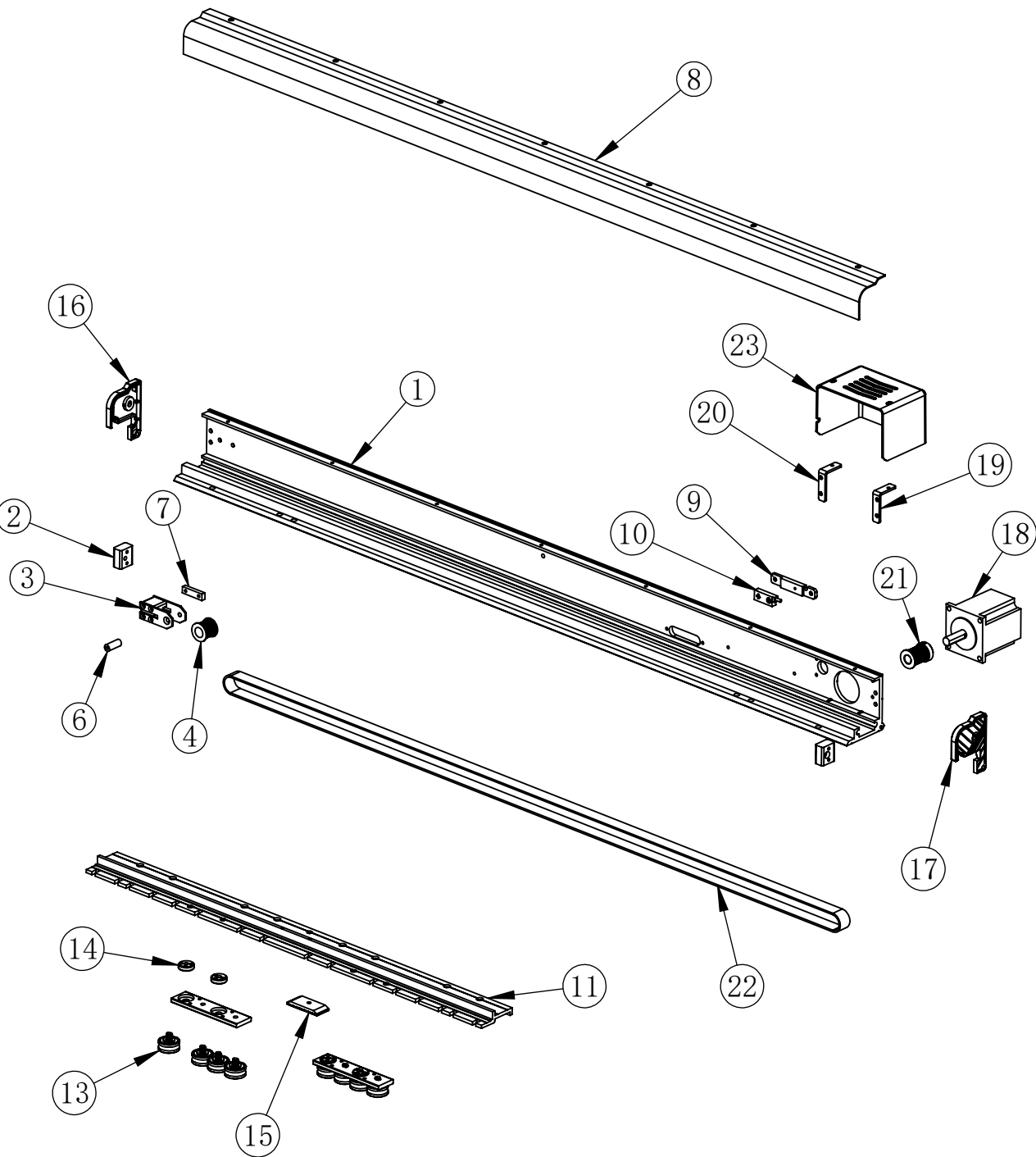
3 Arm 机头臂

No.	Chinese Description	Description	Part No.	Qty
1	马头机Y400上轴 - M式马头	Upper Shaft	105010068	1
2	联体轴承6003d15	Bearing	202150003	1
3	双列轴承3202	Bearing	202020001	1
4	马头机主皮带S5ML555W15	Timing Belt	204030009	1
5	手动轮用伞齿轮（大）	Lower shaft Gear -A	105010018	1
6	联体轴承6004 d15D42	Bearing	202150006	1
7	马头机刻度盘	Shaft Dial	105010009	1
8	马头上轴同步轮	Timing Pulley	105010024	1
9	手柄轮座	Handle Bushing	105010015	1
10	手动轮用伞齿轮（小）	Lower shaft Gear -B	105010019	1
11	手动轮轴	Shaft	105010013	1
12	塑料手柄	Adjustment Handle	105010017	1
13	压脚弹簧	Spring	102020019	2
14	主轴零位感应板	ZERO Board		1
15	零位感光轮-d15	Zero Postion Disk	105010007	1
16	马头零位光耦支架	Support	105010055	1
17	手柄底板	Base Plate	105010078	1
18	15针嵌装直线导轨L259	Guide Rail	203030017	1
19	12针嵌装直线导轨L206	Guide Rail	203030016	1
20	机头上油杯	Oil Cup	110010013	1
21	机头油杯支架 - Y400	Support	105010073	1
22	针架换色导板	Guide Plate	110010012	1
23	刻度盘指针 - M式马头Y400	Pointer	105010074	1
24	M式机头臂 - Y400	Arm	105010075	1
25	机头油管压片	Press Slice	110010016	1
26	上轴定位挡圈	Back Collar	105010079	1
27	上轴前隔圈	Front Collar	105010080	1

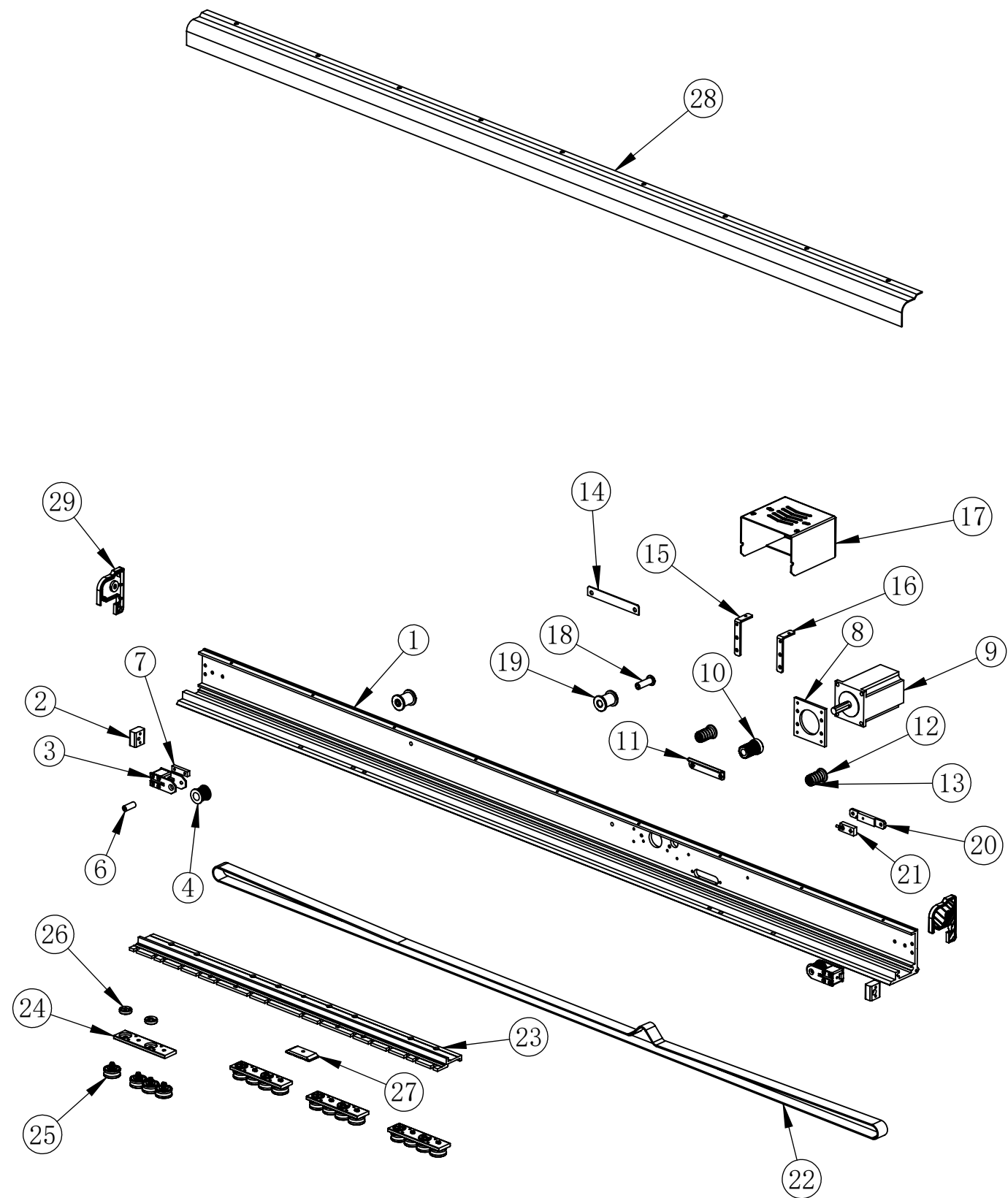
4 X Axis Duide Rail X向导轨

4 X Axis Duide Rail X向导轨

No.	Chinese Description	Description	Part No.	Qty
1	X驱动座	X Frame	105150003	1
2	X被动轮调节座	Side Cover Support	105150062	2
3	X被动轮张紧座2	Bracket Block	105150051	1
4	X被动轮S3M20TW20	Timing Pulley	105150040	1
6	X被动轮轴2	Shaft	105150057	1
7	X被动轮调节滑块	Adjust Block	105150063	1
8	X驱动座罩盖	Cover	105150018	1
9	马头横框接近感应器底座	Sensor Base	105150095	1
10	接近感应器	Limit Sensor	207030006	1
11	X驱动动板W50L605	Moving Plate	105150031	1
12	动板轴承组底板	Bearing Plate	105150034	2
13	U型轴承627U	U Bearing	202140002	8
14	调节偏心螺母M6	Eccentric Nut	110150003	4
15	X向皮带压板3MW20	Press Block Up	105150089	1
16	塑料侧盖板-圆弧左	Side Cover	105150069	1
17	塑料侧盖板-圆弧右	Side Cover	105150070	1
18	马头X电机	Step Motor	206030002	1
19	X向电机罩壳右支架	Motor Cover Bracket-R	105150078	1
20	X向电机罩壳左支架	Motor Cover Bracket-L	105150077	1
21	X主动皮带轮S3M20TW22	Timing Pulley	105150038	1
22	开口皮带S3M	Belt	204010002	1
23	X向电机塑料罩	Motor Cover	105150064	1



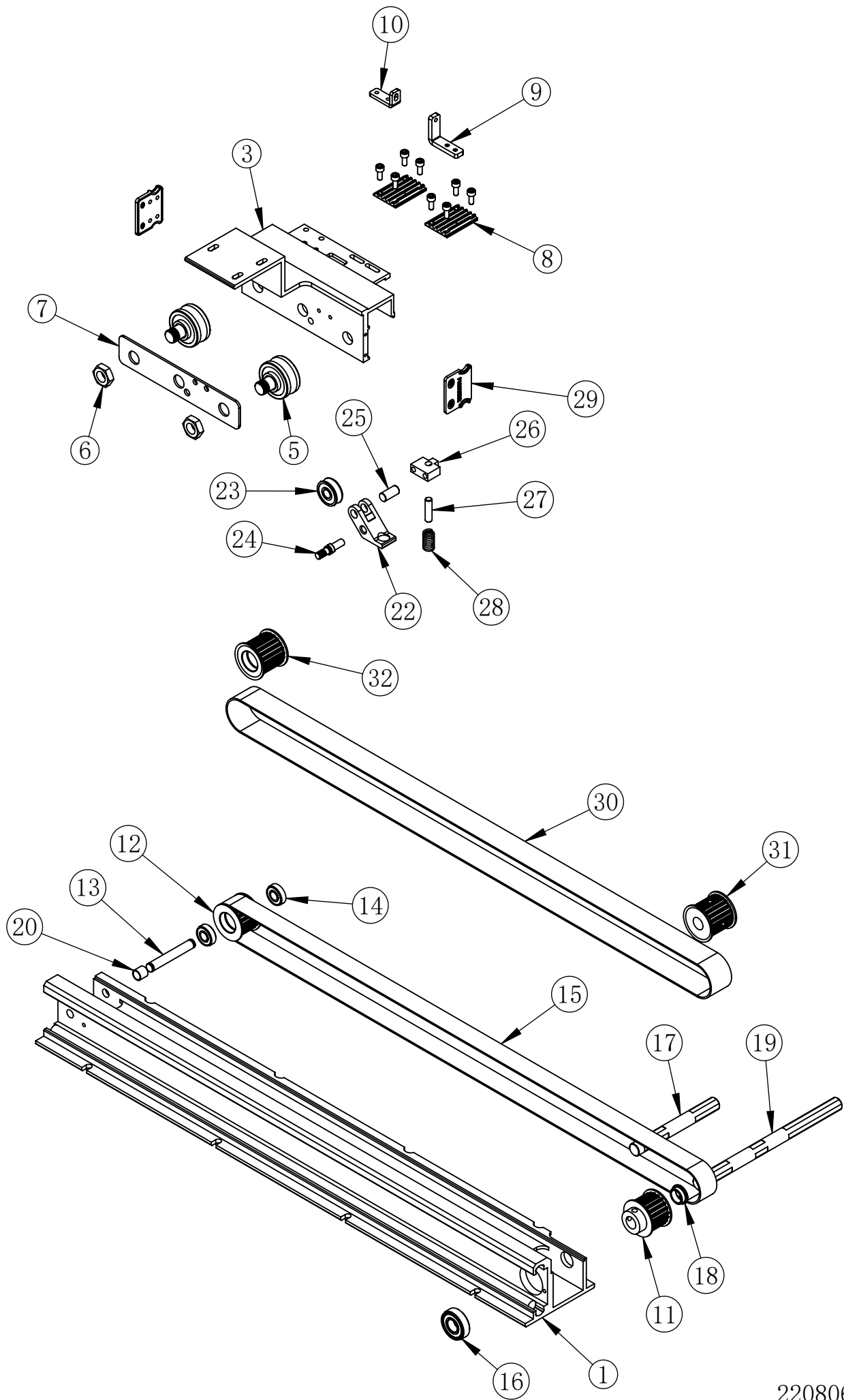
4 X Axis Duide Rail X向导轨



4 X Axis Duide Rail X向导轨

No.	Chinese Description	Description	Part No.	Qty
1	X驱动座	X Frame	105150004	1
2	X被动轮调节座	Side Cover Support	105150062	2
3	X被动轮张紧座2	Bracket Block	105150051	2
4	X被动轮S3M20TW20	Timing Pulley	105150040	2
6	X被动轮轴2	Shaft	105150057	2
7	X被动轮调节滑块	Adjust Block	105150063	2
8	电机板-57电机中置	Motor Plate	105150082	1
9	马头X电机	Step Motor	206030004	1
10	X主动轮S3M20TW23	Timing Pulley	105150039	1
11	张紧轴承固定板	Bearing Bracket Plate	105150085	1
12	台阶轴承轴D20d8h25	Shaft	105150084	2
13	轴承688 D16d8H5	Bearing 688	202010039	10
14	中置马达罩前片	Plate	105150081	1
15	X向电机罩壳左支架 - 中装电机	Cover Bracket L	105150079	1
16	X向电机罩壳右支架 - 中装电机	Cover Bracket R	105150080	1
17	马头X电机罩 - 加长铁	Motor Cover	105150065	1
18	张紧尼龙轮轴-20皮带用	Pin	105150087	2
19	张紧尼龙轮-20皮带用	Nylon Wheel	105150086	2
20	马头横框接近感应器底座	Sensor Base	105150095	1
21	接近感应器	Limit Sensor	207030006	1
22	开口同步带S3M	Timing Belt	204010002	1
23	X驱动动板W50L605	Moving Plate	105150031	1
24	动板轴承组底板	Bearing Plate	105150034	4
25	U型轴承627U	U Bearing	202140002	16
26	调节偏心螺母M6	Eccentric Nut	110150003	8
27	X向皮带压板3MW20	Press Block Up	105150089	1
28	X驱动座罩盖	Cover	105150023	1
29	塑料侧盖板-圆弧左	Side Cover	105150069	1
30	塑料侧盖板-圆弧右	Side Cover	105150070	1

5-1 Y-AXIS Guide Rail Y向导轨

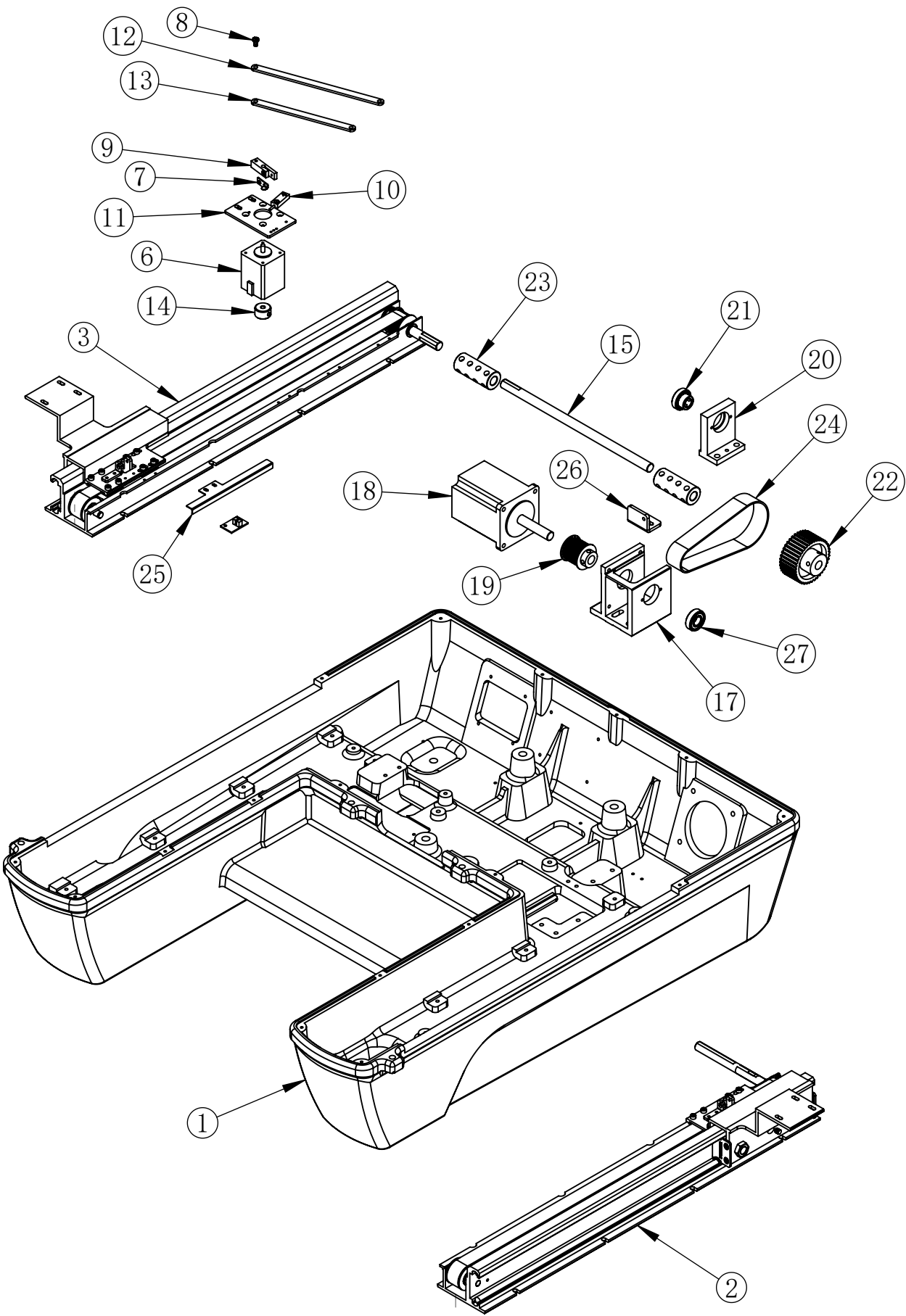


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5-1 Y-AXIS Guide Rail Y向导轨

No.	Chinese Description	Description	Part No.	Qty
1	马头Y驱动底座-侧式Y400	Y Drive Base	105160059	1
2	马头Y驱动底座-侧式Y500B	Y Drive Base	105160060	
3	Y驱动轴承左右扶手（高型W60）	Feed Plate	105160062	1
4	Y驱动轴承左右扶手（高型W80）	Feed Plate	105160063	
5	T型U槽轴承TRU12-10	T Bearing	202140003	2
6	M12薄螺母	Nut		2
7	轴承衬板 - 弹性小车	Bearing Plate	105160066	1
8	齿板 - 带宽25	Belt Plate	105160067	2
9	张紧板A	Adjust Plate A	105160068	1
10	张紧板B	Adjust Plate B	105160069	1
11	Y向主动轮（5M皮带W20）	Pulley	105160015	1
12	Y向被动轮（5M皮带W20）	Pulley	105160016	1
13	Y向被动轮轴L53d8	Pulley Shaft	105160070	1
14	轴承698	Bearing	202010016	2
15	开口皮带5MW20	Belt	204010011	1
16	轴承6001 D28d12H8	Bearing 6001	202010001	1
17	Y向主动轮轴-侧式L100	Pulley Shaft	105160071	1
18	主动轴挡圈	Collar	105160073	1
19	Y向主动轮轴-侧式L173	Pulley Shaft	105160072	1
20	挡圈H9	Collar	105160074	1
21	轴承摆臂 - 左	Bearing Base	105160075	
22	轴承摆臂 - 右	Bearing Base	105160076	1
23	轴承SG88-d8H8	Bearing	202140006	1
24	摆动支点销	Pin	105160077	1
25	轴承销D8	Bearing Pin	105160078	1
26	弹簧导向轴座	Spring Pin Base	105160107	1
27	弹簧导向轴	Spring Pin	105160108	1
28	弹簧-小车	Spring	105160079	1
29	滑块刮泥板	Mudguard	105150097	2
30	开口皮带5MW25	Belt	204010012	1
31	Y向主动轮（5M皮带W25）-无台阶头	Pulley	105160021	1
32	Y向被动轮（5M皮带W25）	Pulley	105160017	1

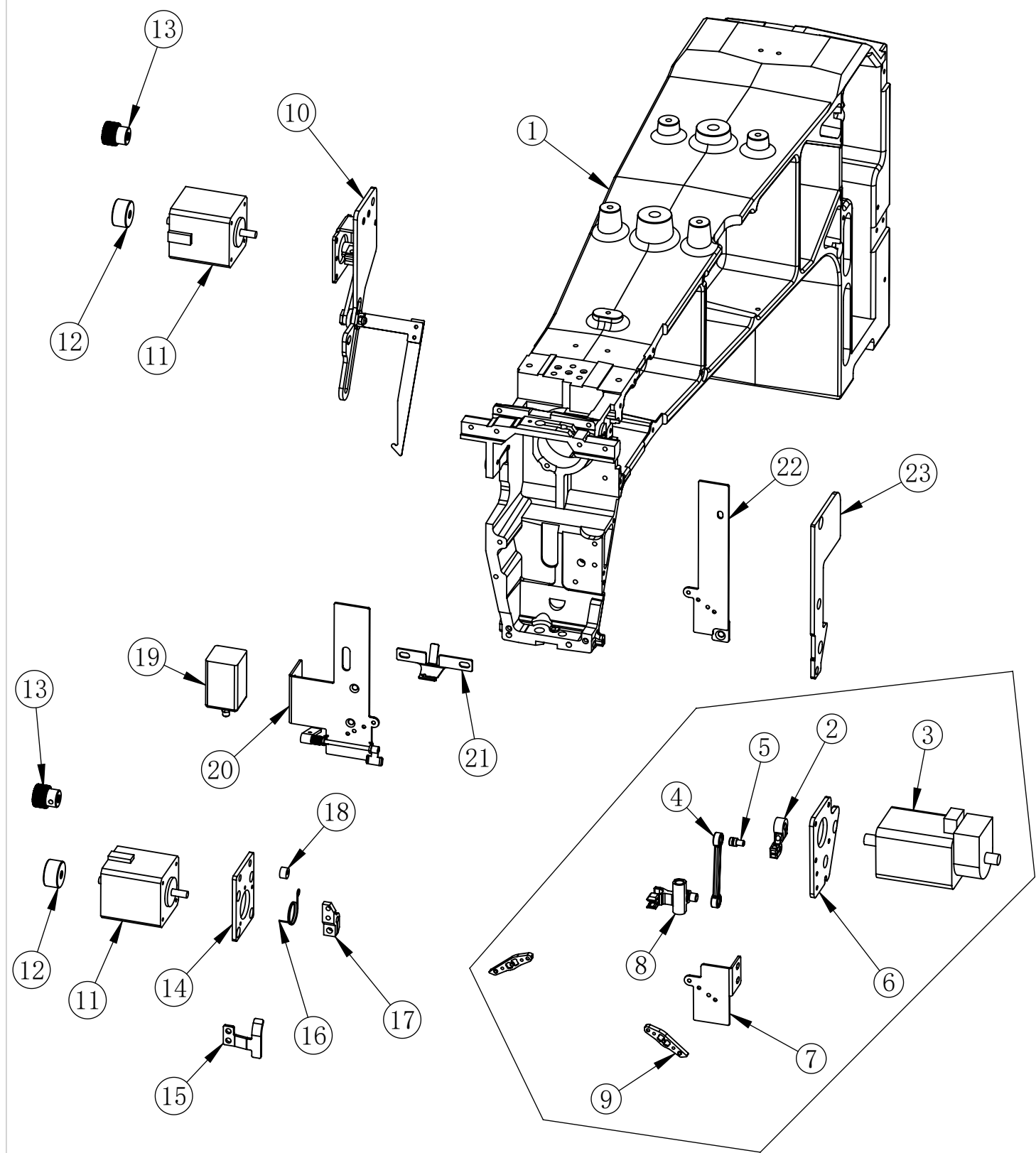
5-2 Y Drive System Y导轨驱动系统



5-2 Y Drive System Y导轨驱动系统

No.	Chinese Description	Description	Part No.	Qty
1	M式铝盆Y400	Base	105110005	1
1	M式铝盆Y500B	Base	105110006	
2	Y驱动85型L605装配R	Y Drive Set R	305070002	1
3	Y驱动85型L605装配L	Y Drive Set L	305070001	1
4	Y驱动85型L735装配R	Y Drive Set R	305070004	
5	Y驱动85型L735装配L	Y Drive Set L	305070003	
6	马头底线剪线电机	Cutting Motor	206010009	1
7	剪线感应头	Sensor Plate	105070005	1
8	剪线连杆台阶螺丝	Screw Pin	105070008	1
9	剪线驱动杆	Trimming Drive Rod	105070004	1
10	接近开关（马头剪线）	Limit Sensor	207030005	1
11	剪线电机安装座	Motor Base	105070007	1
12	剪线驱动连杆-Y500用	Connecting Plate	105070003	1
13	剪线驱动连杆-Y400用	Connecting Plate	105070002	1
14	电机手动旋钮	Handle	105040001	1
15	Y轴驱动轴D12*265-Y400B	Y Shaft	105160041	1
16	Y轴驱动轴D12*396-Y500B	Y Shaft	105160042	
17	电机座箱-70电机	Motor Base	105160081	1
18	X/Y减速机电机-70	Motor	206060005	1
18	马头Y减速电机-86	Motor	206060005	
19	Y向主动轮（5M皮带W25）	Pulley	105160017	1
20	轴承座 - Y减速轴	Bearing Base	105160056	1
21	联体轴承6902 d12D28	Bearing	202150019	1
22	皮带轮5MW28d12 40T	Pulley	105160055	1
23	联轴器 d12	Cushing d12	105160050	2
24	马头Y减速皮带5ML370W25	Belt	204030010	1
25	Y感应条 - 侧轨式	Y Sensor Plate	105160054	1
26	Y电机张紧调节座 - Y400	Tension Regulator	105160098	1
27	轴承6001 D28d12H8	Bearing 6001	202010001	1

6-1 Arm Motor 机头跳跃勾线面夹压脚电机



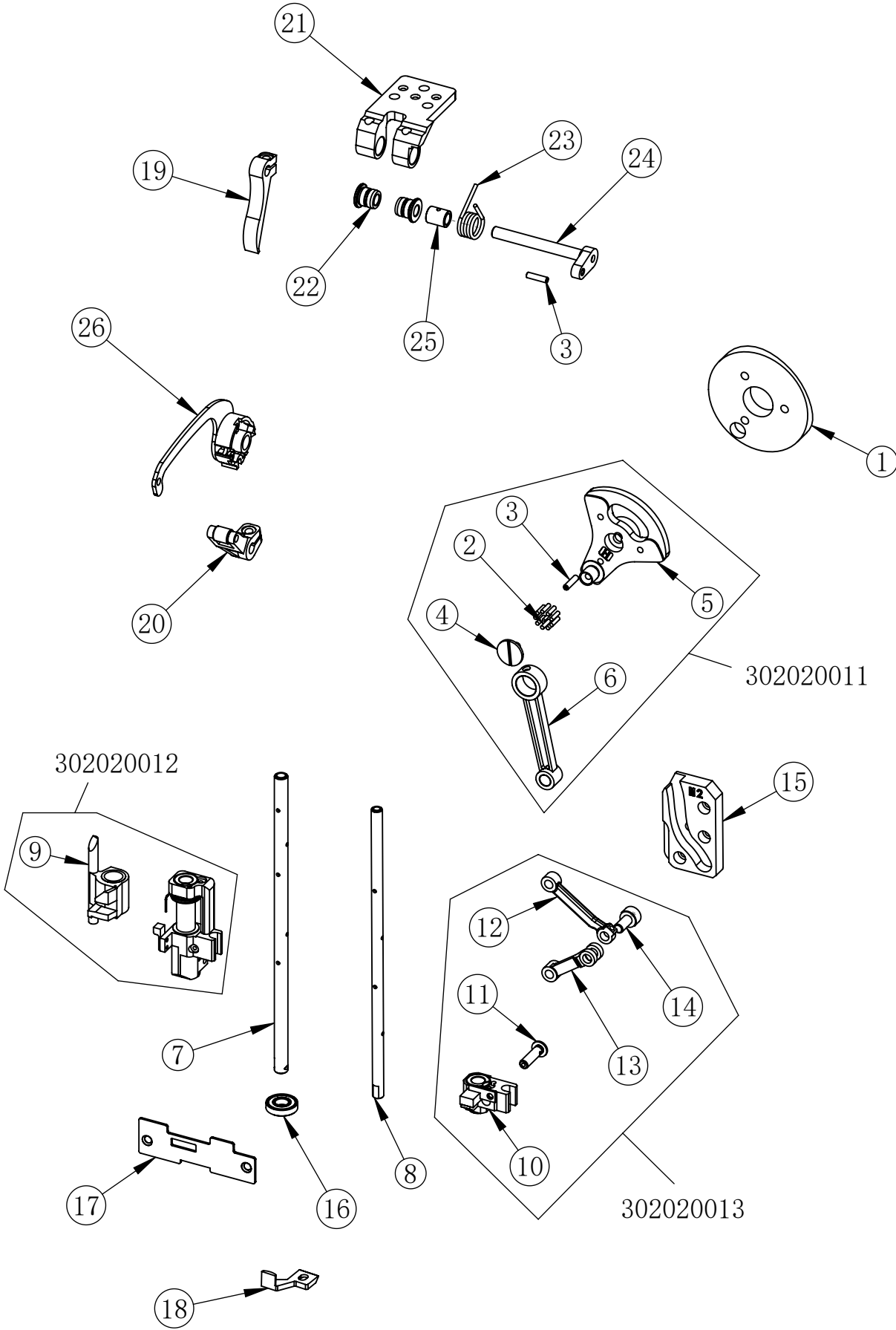
电机独立压脚
Motor Drive Press Foot

221202

6-1 Arm Motor 机头跳跃勾线面夹压脚电机

No.	Chinese Description	Description	Part No.	Qty
1	M式机头臂 - Y400	Arm	105010075	1
2	马头电机连杆	Motor Drive Lever	105100001	1
3	42闭环电机	Motor	206010016	1
4	马头提压脚小连杆	Lever	105100002	1
5	电机连杆销	Pin	105100005	1
6	马头独压电机安装板	Motor Bracket	105100003	1
7	马头前右盖板 - Y400	Cover	105010081	1
8	马头电独压脚驱动块	Presser Foot Drive Set	105100006	1
9	导向块	Guide Block	105100007	1
10	勾线组件（不带电机）- M式马头	Thread Hook Set	302010028	1
11	42电机 42H47	Step Motor	206010006	2
12	电机手动旋钮	Manual Knob	105040001	2
13	电机旋钮 - 家用机	Handle	110080004	2
14	马头跳跃电机板	Motor Base	105040005	1
15	跳跃杆支架	Jumping Plate	105040008	1
16	马头跳跃弹簧	Spring	105040006	1
17	跳跃夹紧块-马头	Jumping Lever	105040007	1
18	橡胶缓冲套	Damper Ring	102090013	1
19	压线电磁铁-自保持式	Solenoid	206150002	1
20	锁线装置组件（M式左置）	Open Frame Driven Set	302010047	1
21	勾刀导向板	Hook Guide	105040004	1
22	马头前右盖板-M式500/600	Front Side Cover-R	105010071	1
23	马头右侧面盖板-M式Y500/600	Head Side Cover-R	105010072	1

6-2 马头针杆驱动 挑线驱动 Needle Bar Driving Cam Set

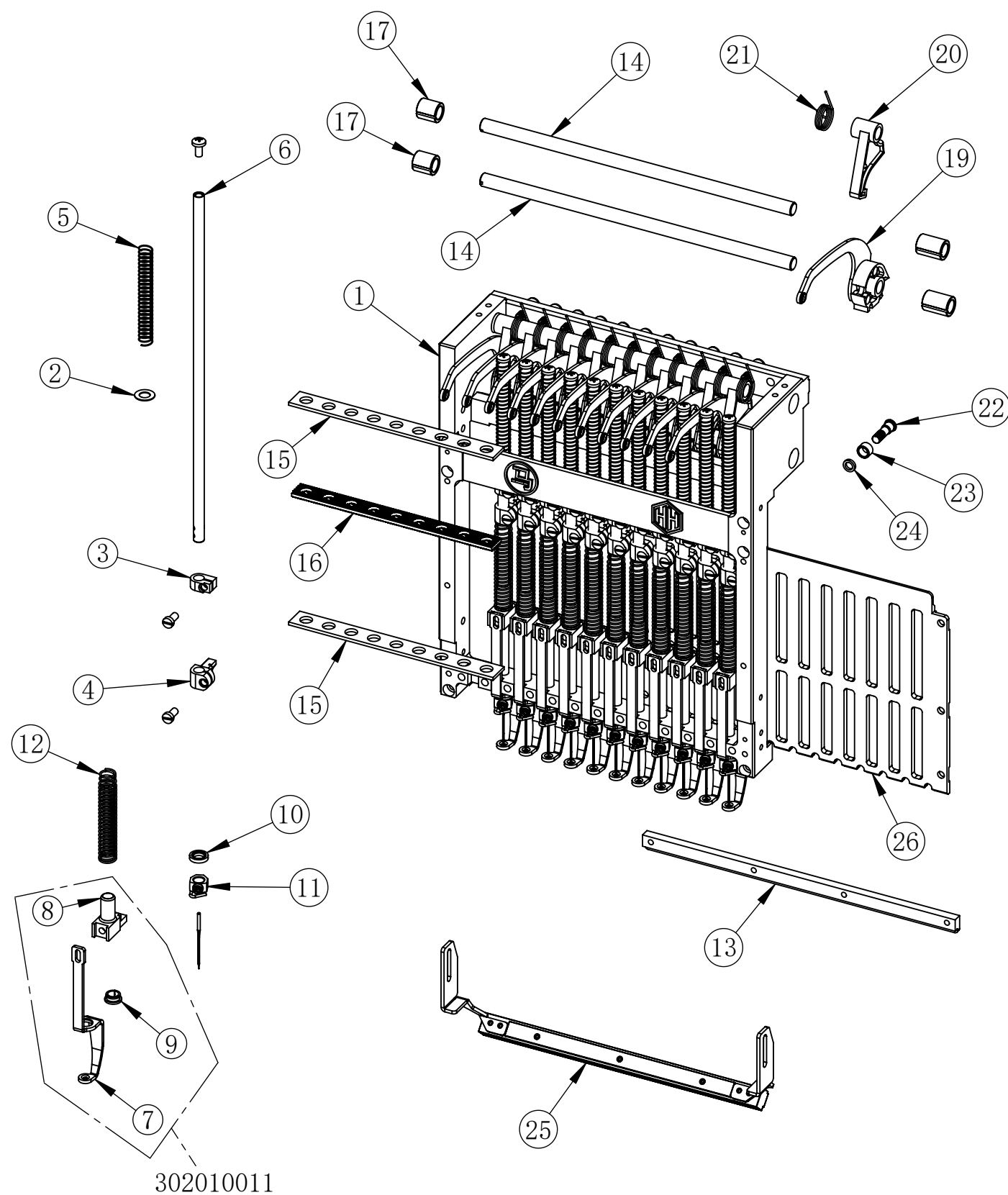


6-2 马头针杆驱动 挑线驱动 Needle Bar Driving Cam Set

No.	Chinese Description	Description	Part No.	Qty
1	马头压簧挑线凸轮	Take-Up Cam	110010021	1
2	保持架滚针轴承 D12d8H8	Bearing	202070004	1
3	齿形开口销D3	Pin	110010022	1
4	曲轴M4螺丝	Screw	105010065	1
5	针杆驱动半圆偏心块 -M式	Arm Cam	110010018	1
6	马头机大连杆	Big Rod	110010028	1
7	驱动轴 - M式	Drive Shaft	105010063	1
8	压脚轴 - M式	Shaft	105010064	1
9	驱动块 - 侧槽式	Needle Bar Reciprocator	110010024	1
10	压脚驱动块本体 -侧槽式	Presser Foot Block	110010025	1
11	压脚块挡边销d5	Pin	110010026	1
12	侧槽压脚连杆 - 上（长）	Connecting Rod Up	105010092	1
13	侧槽压脚连杆 - 下	Connecting Rod Do	110010029	1
14	带销轴承D10d5	Bearing	110010039	1
15	压脚凸轮M1	Press Foot Cam	105010090	
15	压脚凸轮M2	PressFoot Cam	105010091	1
16	下导轨轴承	Bearing	202010004	1
17	机头前下盖板-M式马头	Guide Plate	105010066	1
18	针杆架定位勾	Positioning Hook	105010067	1
19	压簧挑线弧槽驱动臂	Drive Rod	110010030	1
20	马头压簧挑线杆B	Spring Trestle Rod	110010031	1
21	挑线臂支点座	Take-up Bar Base	110010032	1
22	支点轴铜套	Copper	110010033	2
23	挑线扭簧	Spring	110010034	1
24	马头压簧支点轴臂	Thread Trimming Lever	110010035	1
25	压簧套圈	Spring Collar	110010036	1
26	挑线杆片	Take-Up Lever	110010038	1

*压脚凸轮M1-静音 适用M式马头Y500D, Y600
压角凸轮M2-帽绣 适用M式马头Y400B, Y500BC

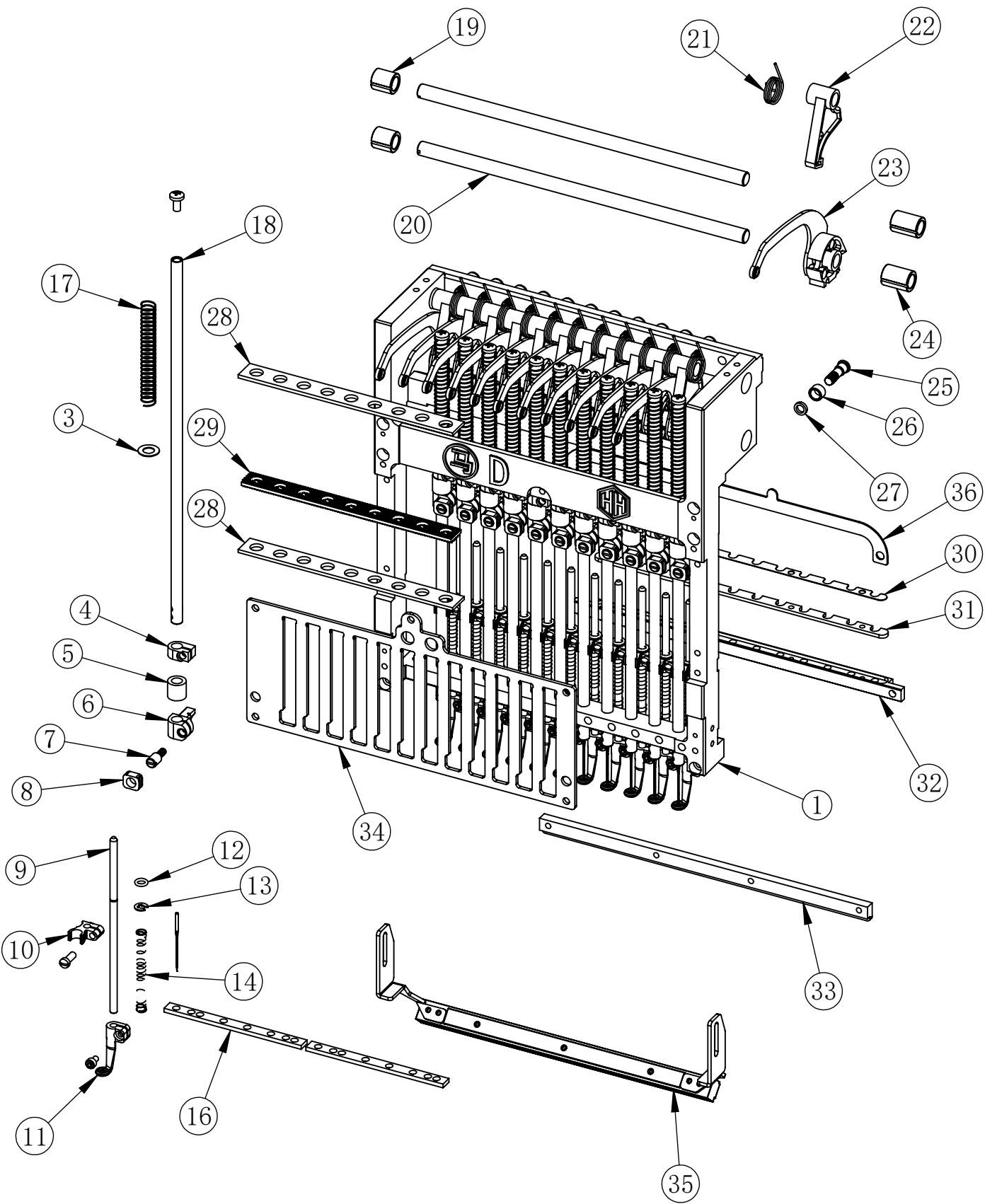
7-1 Needle Bar Case 1 针架1



7-1 Needle Bar Case 1 针架1

No.	Chinese Description	Description	Part No.	Qty
1	马头12针针杆架	Needle Case	105020027	1
1	马头15针针杆架	Needle Case	105020033	
2	上弹簧垫片	Washer		12
3	上死点制动件	Stopper Upper Poin	102020008	12
4	针杆连接销	Connecting Pin	102020009	12
5	针杆上弹簧	Needle Bar Upper Spring	102020005	12
6	针杆6.35*237	Needle Bar	105020006	12
7	压脚 56	Presser Foot	102020014	12
8	压脚调节套	Presser Foot Set Clamp	102020013	12
9	压脚中塑料套	Presser Foot Bushing	102020012	12
10	压脚下弹圈	Washer	102020057	12
11	针夹（连螺钉）	Needle Clamp	102020016	12
12	加大档马头压脚下弹簧	Press Foot Spring	105020026	12
13	下导轨条（12针M马头）	Needle Bar Low Guide Rail	203030028	1
13	下导轨条（15针M马头）	Needle Bar Low Guide Rail	203030029	
14	挑线杆导向轴12N	Guide Shaft	102020035	2
14	挑线杆导向轴15N	Guide Shaft	102020040	
15	下毛毡垫 9N	Felt Packing	102020015	2
16	麻垫	Damper Ring	102020007	1
17	针架开口轴衬L12	Split Collar	102020017	2
18	针架开口轴衬L16	Split Collar	102020022	2
18	针架开口轴衬L19	Split Collar	102020019	
19	挑线杆片	Take-Up Lever	110010038	12
20	自扣	Lever Stopper	102020032	12
21	马头机自扣弹簧	Spring	105020022	12
22	分段销	Pin	105080017	12
23	换色滚珠	Collar	105080016	12
24	垫片	Bushing	105080018	12
25	下毛刷组件12N	Thread Holder	302010042	1
25	下毛刷组件15N	Thread Holder	302010043	
26	12针针杆导板 - 2节	Baffle	105020029	1
26	15针针杆导板 - 2节	Baffle	105020030	

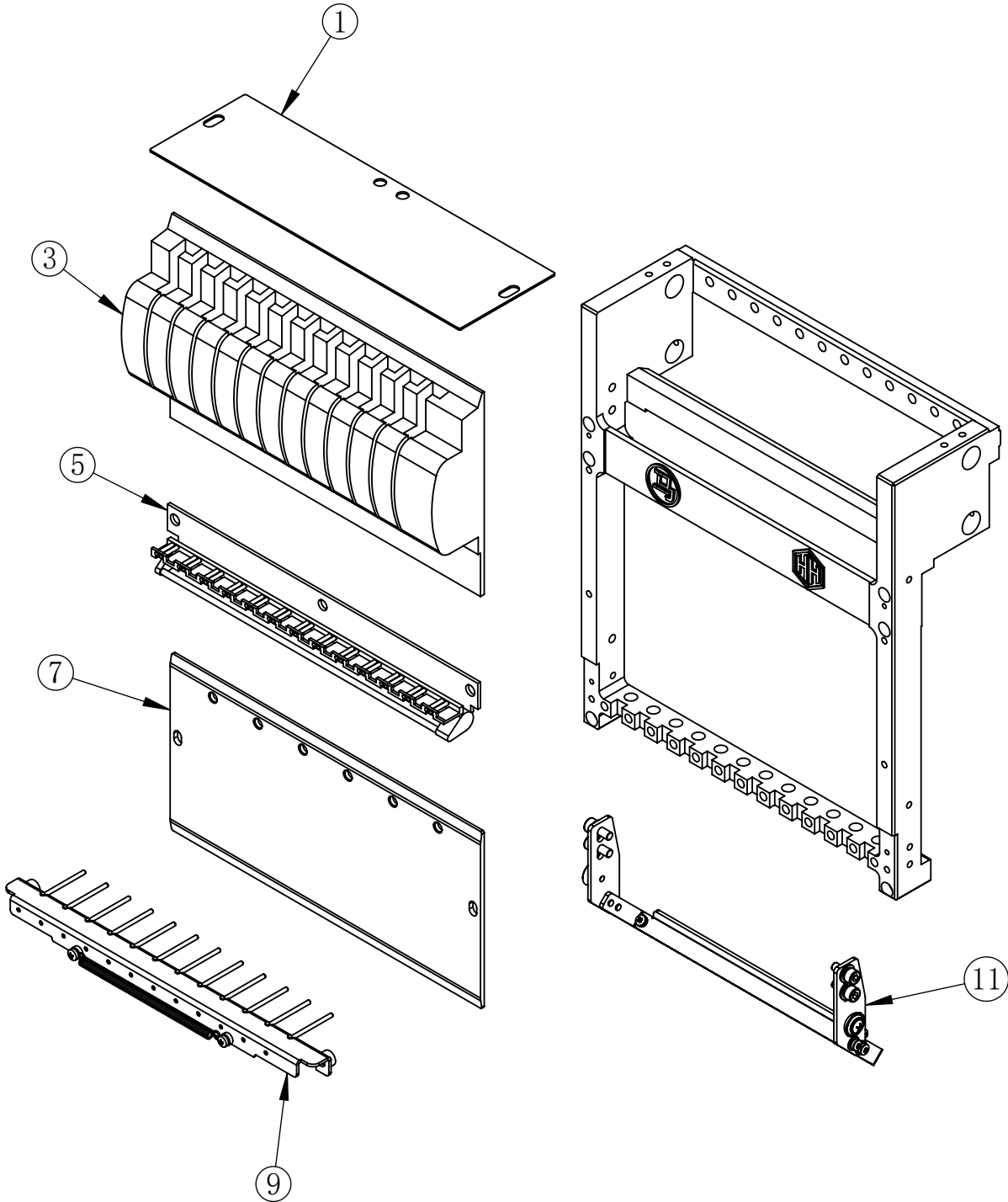
7-2 Needle Bar Case 2 针架2
(Motor drive pressure foot)



7-2 Needle Bar Case 2 针架2(电机压脚)

No.	Chinese Description	Description	Part No.	Qty
1	马头12针针杆架-电独压	Needle Case	105100007	1
2	马头15针针杆架-电独压	Needle Case	105100008	
3	上弹簧垫片	Washer		12
4	上死点制动件	Stopper Upper Poin	102020008	12
5	针杆毛毡圈	Ring	105100009	12
6	针杆连接销	Connecting Pin	102020009	12
7	销前防转螺丝	Guide Screw	105100010	12
8	前挡板滑块	Sliding Block	105100011	12
9	马头电独压压脚杆 - 上卡	Presser Foot Pole	105100012	12
10	42电独压压脚连接块	Connecting Block	105100013	12
11	独压压脚	Presser Foot	105100014	12
12	橡胶圈D6d1.5	Washer	102020057	12
13	卡簧d3.5	Snap Spring		12
14	压脚复位弹簧	Spring	105100015	12
16	独压下毛毡	Felt	105100017	2
17	针杆上弹簧	Needle Bar Upper Spring	102020005	12
18	针杆L237（简易绳绣用）	Needle Bar	105020013	12
19	针架开口轴衬L12	Split Collar	102020017	2
20	挑线杆导向轴12N	Guide Shaft	102020035	2
21	自扣弹簧 - 马头	Spring	105200022	12
22	自扣	Lever Stopper	102020032	12
23	挑线杆片	Take-Up Lever	110010038	12
24	针架开口轴衬L16	Split Collar	102020022	2
25	分段销	Pin	105080017	12
26	换色滚珠	Collar	105080016	12
27	垫片	Bushing	105080018	12
28	下毛毡垫 9N	Felt Packing	102020015	2
29	麻垫	Damper Ring	102020007	1
30	压脚杆上毛毡压板 -12针	Felt Pressure Plate	105100019	1
31	压脚杆上毛毡 -12针	Felt	105100016	1
32	压脚杆上定位条-12针	Positioning Bar	105100020	1
33	下导轨条（12针M马头）	Needle Bar Low Guide Rail	203030028	1
33	下导轨条（15针M马头）	Needle Bar Low Guide Rail	203030029	
34	12针前防转挡板 - 马头	Needle Bar Guide	105020025	1
35	15针前防转挡板 - 马头	Needle Bar Guide	105020024	
35	下毛刷组件12N	Thread Holder	302010042	1
36	上死点后挡板	Back Cover	105100022	1
38	上死点后挡板15针	Back Cover	105100024	

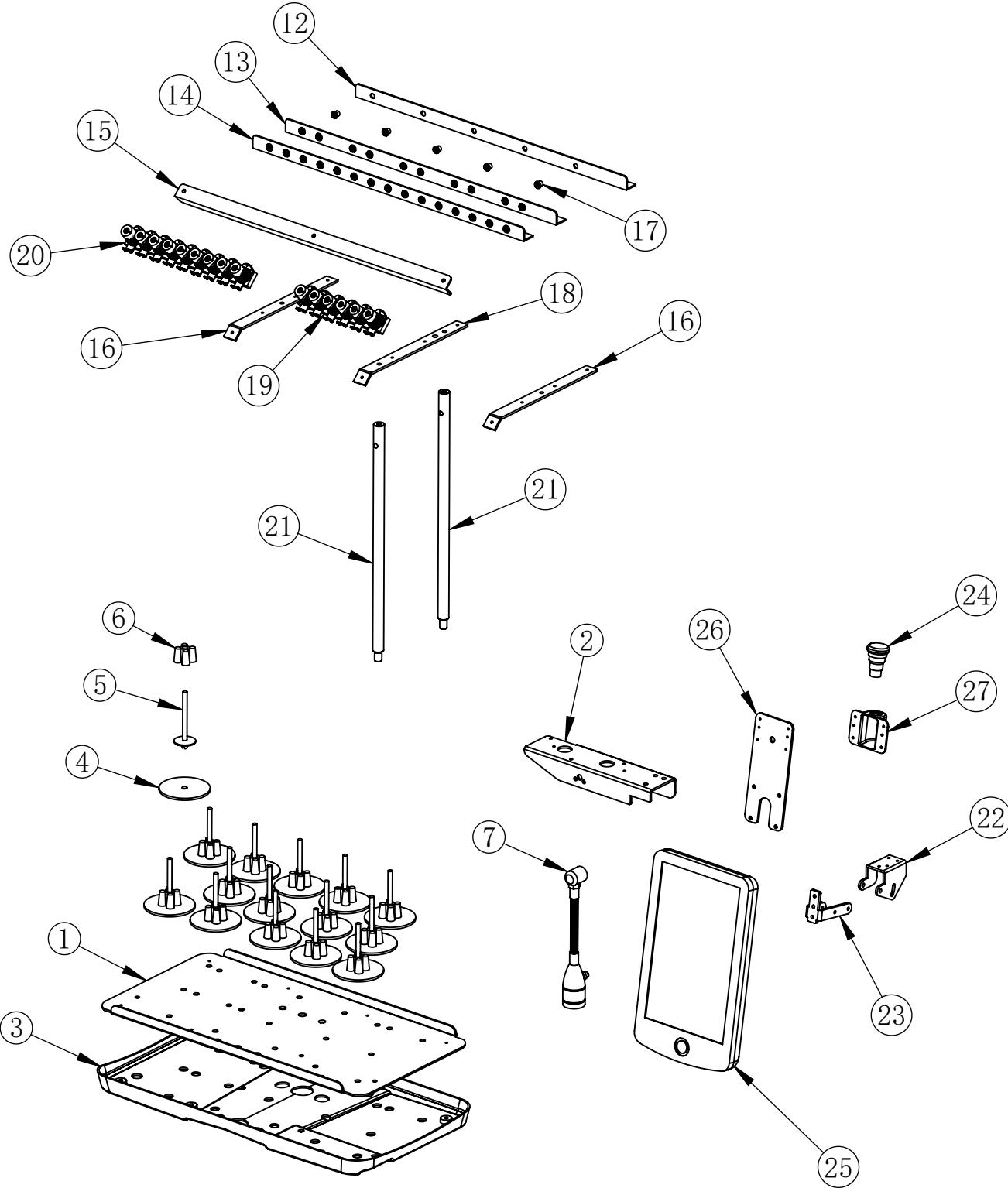
7-3 Needle Bar Case 3 针架3



7-3 Needle Bar Case 3 针架3

No.	Chinese Description	Description	Part No.	Qty
1	针架上隔板 12N	Top Cover 12N	102020055	1
2	针架上隔板 15N	Top CoverR 15N	102020056	1
3	针架上面板 12N	Take-up Lever Cover 12N	102020046	1
4	针架上面板 15N	Take-up Lever Cover 15N	102020047	1
5	中过线组件 12N带簧式	Middle Thead Guide 12N	302020003	1
6	中过线组件 15N带簧式	Middle Thead Guide 15N	302020004	1
7	针架下面板 12N	Under Cover 12N	105020031	1
8	针架下面板 15N	Under Cover 15N	105020032	1
9	面线架组件 12针 左置	Upper Thread Lock 12N L	302010053	1
10	面线架组件 15针 左置	Upper Thread Lock 15N L	302010055	1
11	下毛刷组件 12N	Baseupper Thread Holder 12N	302010042	1
12	下毛刷组件 15N	Baseupper Thread Holder 15N	302010043	1

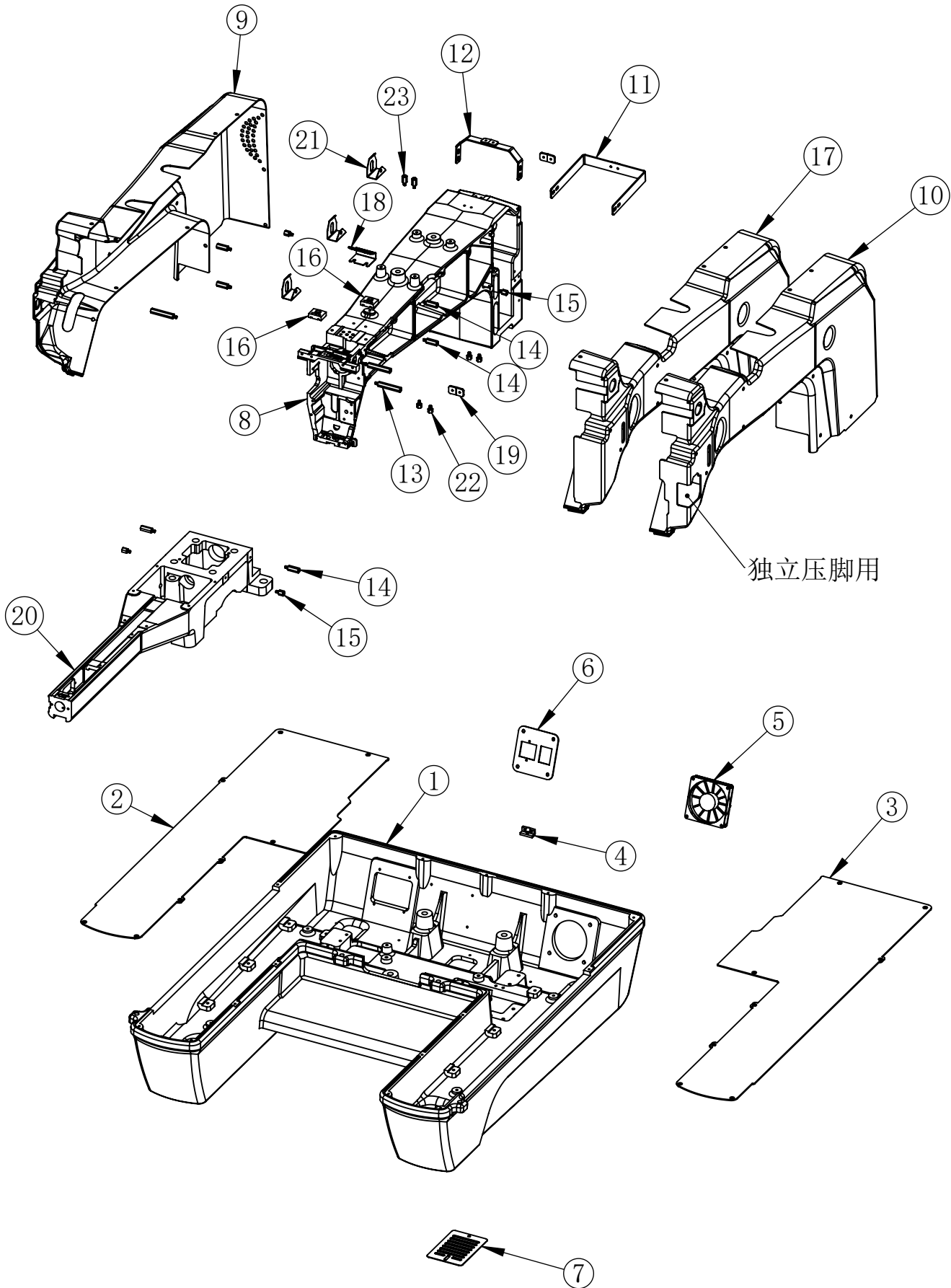
8 Thread Stand 线架



8 Thread Stand 线架

No.	Chinese Description	Description	Part No.	Qty
1	线架底盘M400	Thread Stand Plate	105210022	1
2	显示器支架	Face Plate Bracker Base	105090006	1
3	塑料底座M400	Plastics Base	105210023	1
4	线盘毛毡垫D70	Felt	105210030	15
5	塑料线钉	Pin	105210028	15
6	线钉张紧塑料块	Block	105210029	15
7	LED灯	Led Lamp	207050002	1
8	过线道角铝 - 后12N	Aluminum Strip 1	105210008	
9	过线道角铝 - 中后12N	Aluminum Strip 2	105210012	
10	过线道角铝 - 中前12N	Aluminum Strip 3	105210016	
11	过线道角铝 - 前12N	Aluminum Strip 4	105210020	
12	过线道角铝 - 后15N	Aluminum Strip 1	105210009	1
13	过线道角铝 - 中后15N	Aluminum Strip 2	105210013	1
14	过线道角铝 - 中前15N	Aluminum Strip 3	105210017	1
15	过线道角铝 - 前15N	Aluminum Strip 4	105210021	1
16	线架横档 - 两边	Thread Lead Plate	105210025	2
17	线架瓷眼	Porcelain Sleeve	105210001	30
18	线架横档	hread Lead Plate	105210024	1
19	过线钮组件6N	Thread Tension Set	105210027	1
20	过线钮组件9N	Thread Tension Set	105210026	1
21	线架立柱	Thread Stand Column	105210032	2
22	操作头支架B	Face Plate Stand B	105090003	1
23	操作头支架A	Face Plate Stand A	105090001	1
24	小急停开关	Emergency Stop Switch	207060001	1
25	电脑操作头	RCM Operation Panel		1
26	急停支架板	Plate	105090002	1
27	急停开关盒	Box	105090020	1

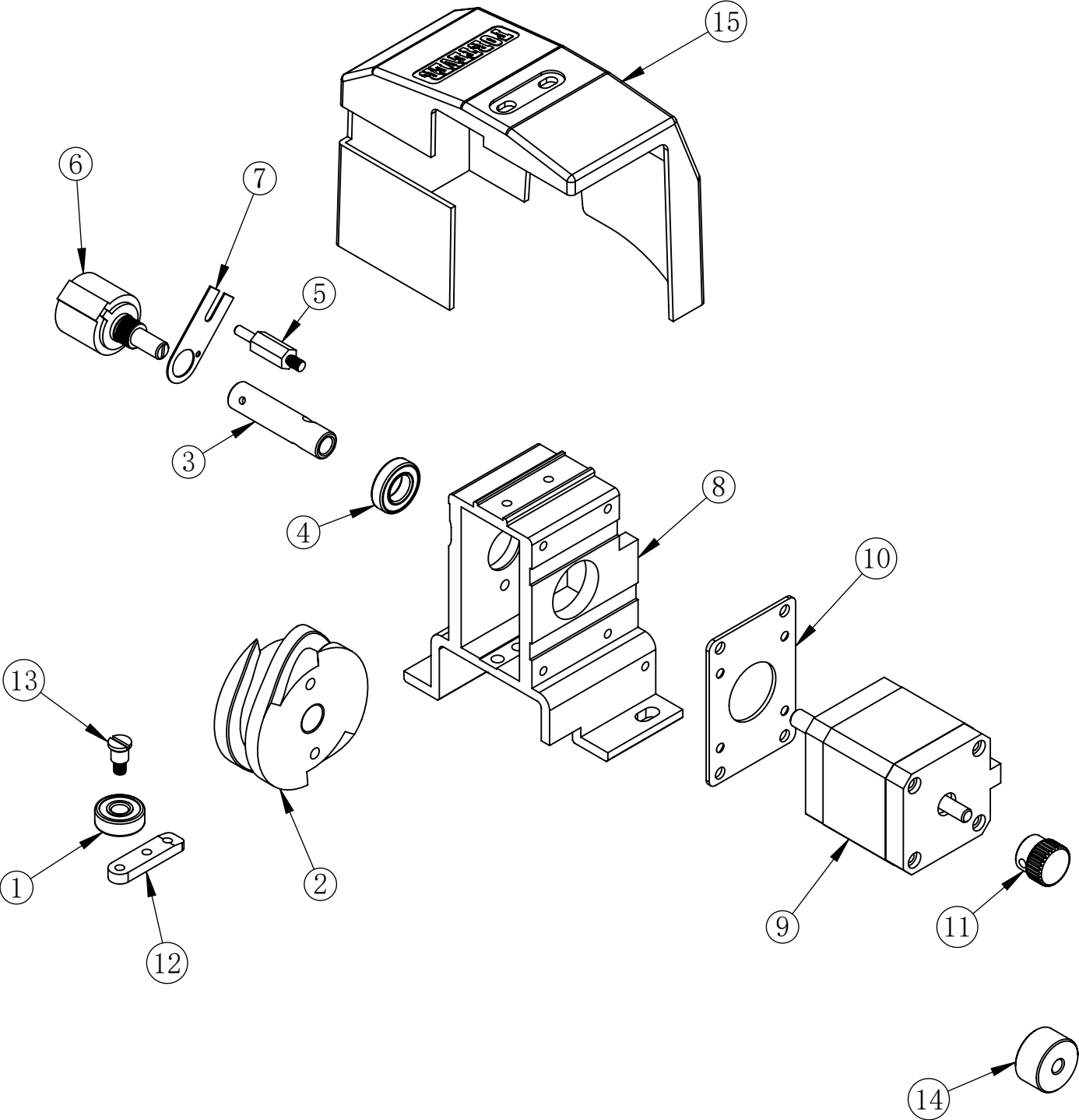
9 Machine Cover 机器罩盖



9 Machine Cover 机器罩盖

No.	Chinese Description	Description	Part No.	Qty
1	M式铝盆Y400	Base	105110005	1
2	铝盆上盖板（左）	Iron Cover	105110052	1
3	铝盆上盖板（右）	Iron Cover	105110053	1
4	吸塑罩盖后下支架	Cover Bracket	105110060	1
5	风扇 - 8015H	Fan	207230003	1
6	电源开关板 - R10	Switch Plate	105110044	1
7	底座防尘盖板	Cover	105110032	1
8	M式机头臂 - Y400	Arm	105010075	1
9	马头臂吸塑罩盖（左）	Plastic Cover	105110065	1
10	马头臂吸塑罩盖 - 独压	Plastic Cover	105110067	1
11	吸塑罩盖后中支架	Cover Bracket	105110061	1
12	吸塑罩盖上后支架	Cover Bracket	105110062	1
13	六角棒H46	Fixed Bolt	105110068	3
14	六角棒H22	Fixed Bolt	105110069	6
15	六角棒H9点5	Fixed Bolt	105110070	4
16	吸塑罩盖前上支架	Cover Bracket	105110063	2
17	马头臂吸塑罩盖（右）	Plastic Cover	105110066	1
18	Y400机头壳穿线孔遮孔板	Cover	105110071	1
19	接缝联结螺纹板	Joint Plate	105110064	3
20	M式马头Y400梭箱	Rotary Hook Base	105030026	1
21	机头臂侧面线夹	Cable Fixing Clip	105110049	3
22	六角棒H7	Fixed Bolt	105110119	4
23	六角棒H13	Fixed Bolt	105110120	2

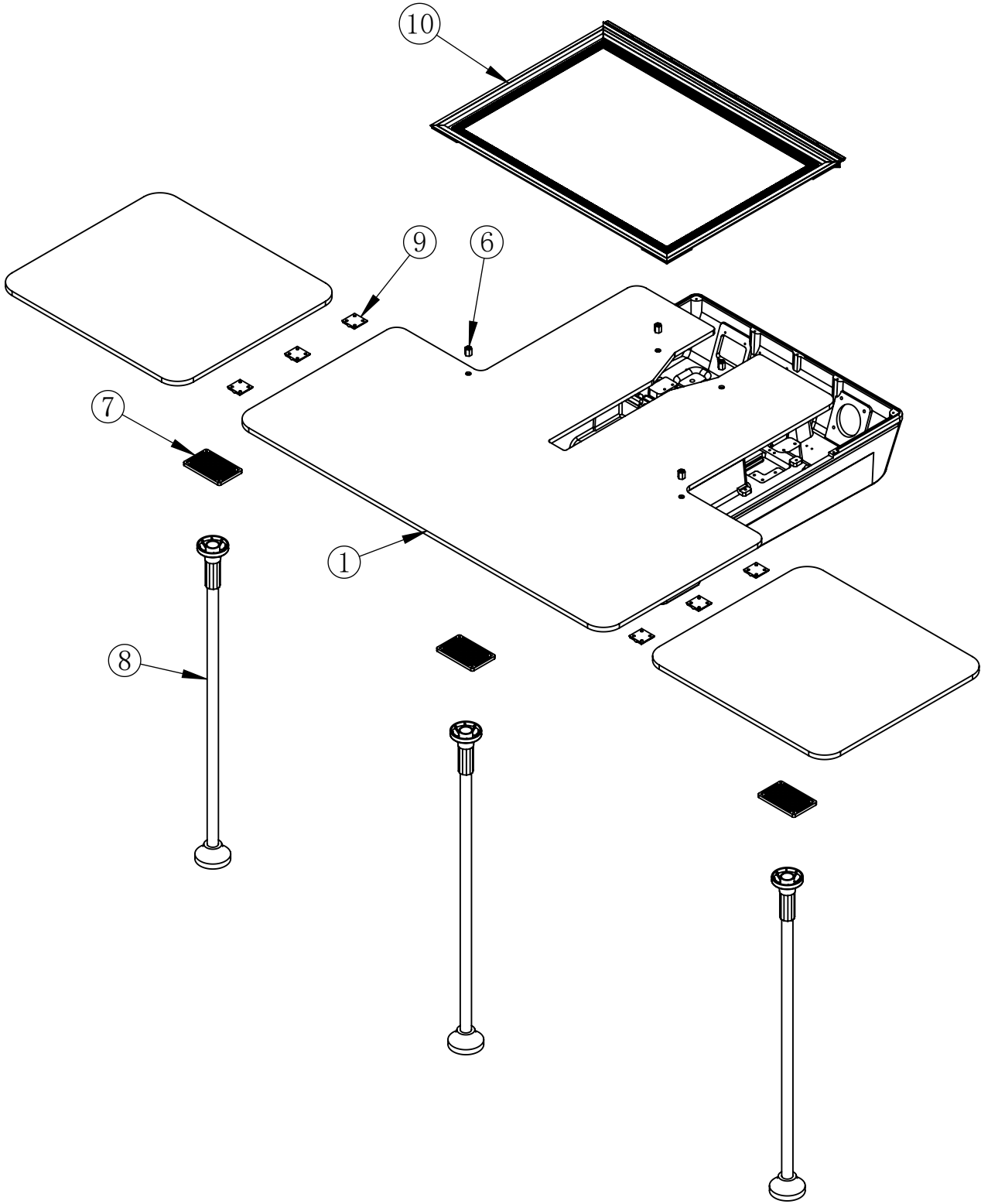
10 Color Change Parts 换色



10 Color Change Parts 换色

No.	Chinese Description	Description	Part No.	Qty
1	轴承606z	Bearing	202010012	1
2	换色 凸轮	Cam	105080001	1
3	换色凸轮轴套 - 家用机	Bushing	110080002	1
4	轴承6800z	Bearing	202010011	1
5	电位器螺栓	Fixed Bolt	105080004	1
6	马头机换色电位器	Potentiometer	207020001	1
7	电位器支撑板	Potentiometer Support	105080010	1
8	换色底座 - 铝型材	Color Change Base	110080001	1
9	M式马头换色电机	Motor	206010004	1
10	42换色电机板	Motor Plate	110080003	1
11	电机旋钮 - 家用机	Handle	110080004	1
12	自扣轴承板	Bearing Plate	110080005	1
13	换色轴承台阶销d6L12	Pin	105080005	1
14	电机手动旋钮	Manual Knob	105040001	1
15	马头换色罩盖	Cover	105080019	1

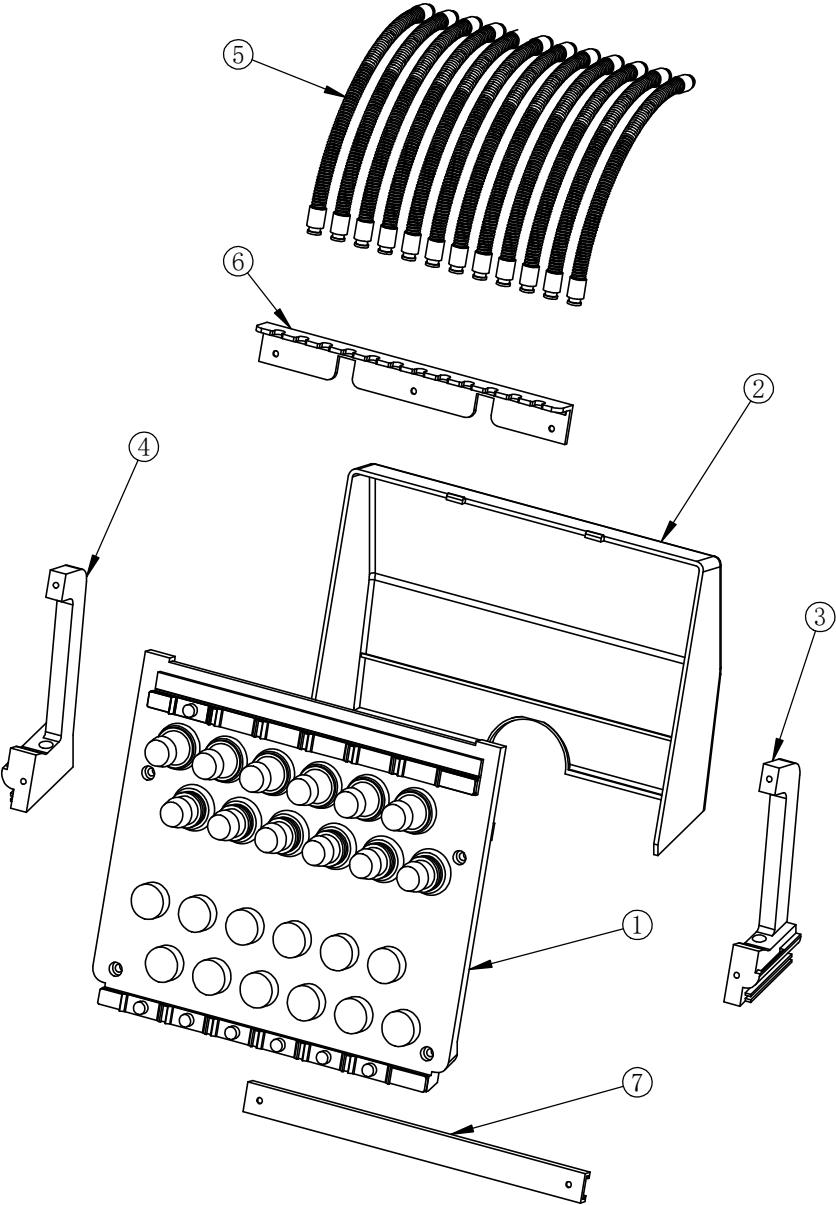
11 Table 台板



11 Table 台板

No.	Chinese Description	Description	Part No.	Qty
1	抗倍特台板-M式400*600	Table	105130012	1
2	抗倍特台板-M式400*800	Table	105130013	
3	抗倍特台板-M式400*1200	Table	105130014	
4	抗倍特台板-M式500BC*900	Table	105130017	
5	抗倍特台板-M式500BC*1200	Table	105130018	
6	台板垫高螺柱H18	Mat High Stud	105110045	4
7	支撑组件 - 上板	Table Support Plate		3
8	台板支撑组件	Table Support	311010003	3
9	4040合页	Hinge	105110105	6
10	大框架	Sash Frame		1

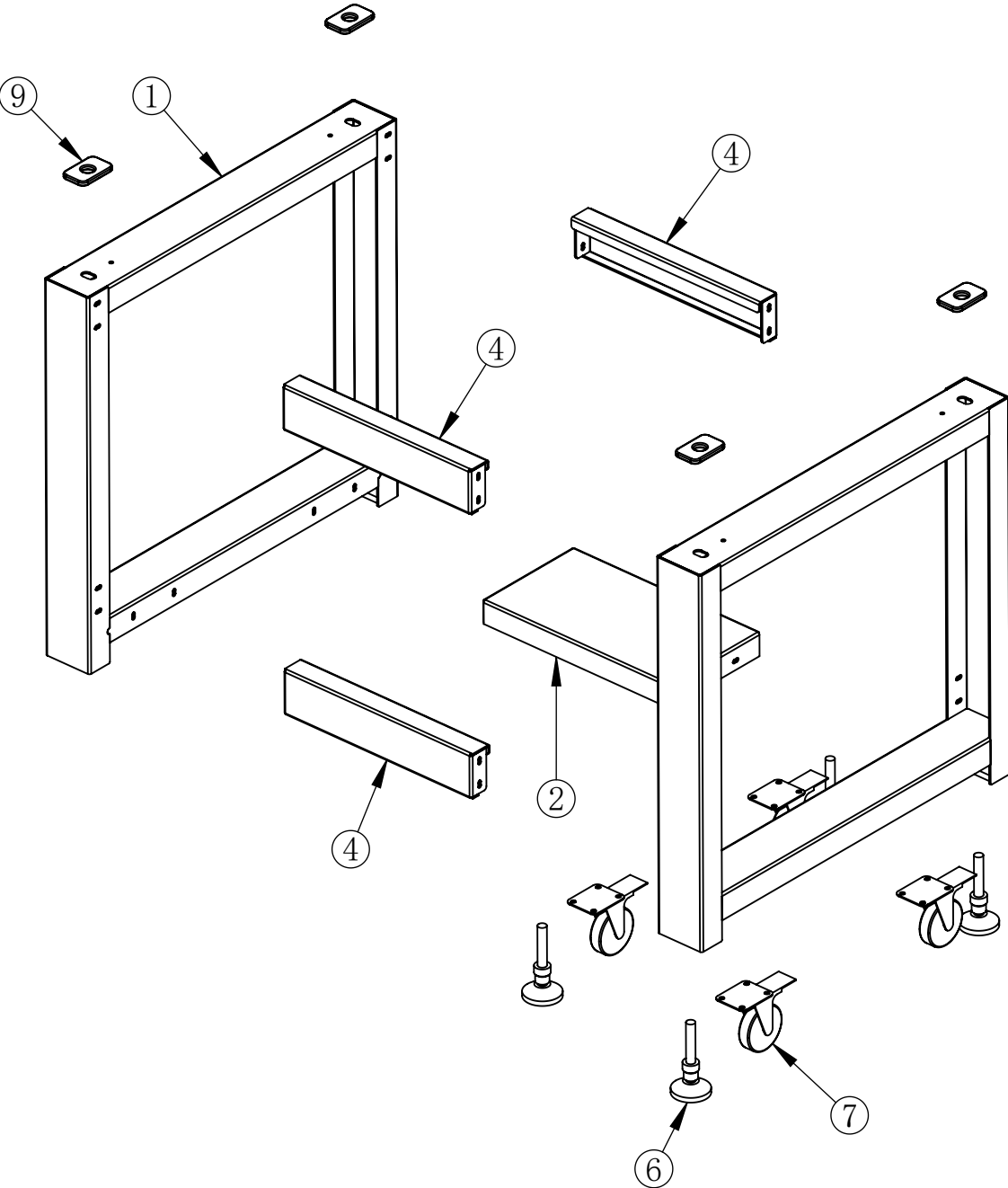
12. Tension 夹线器



12. Tension 夹线器

No.	Chinese Description	Description	Part No.	Qty
1	夹线器面板12针	Thread Lead Plate-12	105060008	1
	夹线器面板15针	Thread Lead Plate-15	105060009	1
2	夹线器后罩壳12针	Rear Cover For-12	105060004	1
	夹线器后罩壳15针	Rear Cover For-15	105060005	1
3	夹线器支架（右）	Support-R	105060002	1
4	夹线器支架（左）	Support-L	105060001	1
5	线管组件-L230	Wiring Assembly	312010010	12
	线管组件-L180	Wiring Assembly	312010011	12
	线管组件-L280	Wiring Assembly	312010012	12
6	压线基板12针	Thread Lead Plant-12	105060011	1
	压线基板15针	Thread Lead Plant-15	105060012	1
7	断线感应滑轨12针	Slider For-12	105060013	1
	断线感应滑轨15针	Slider For-15	105060014	1

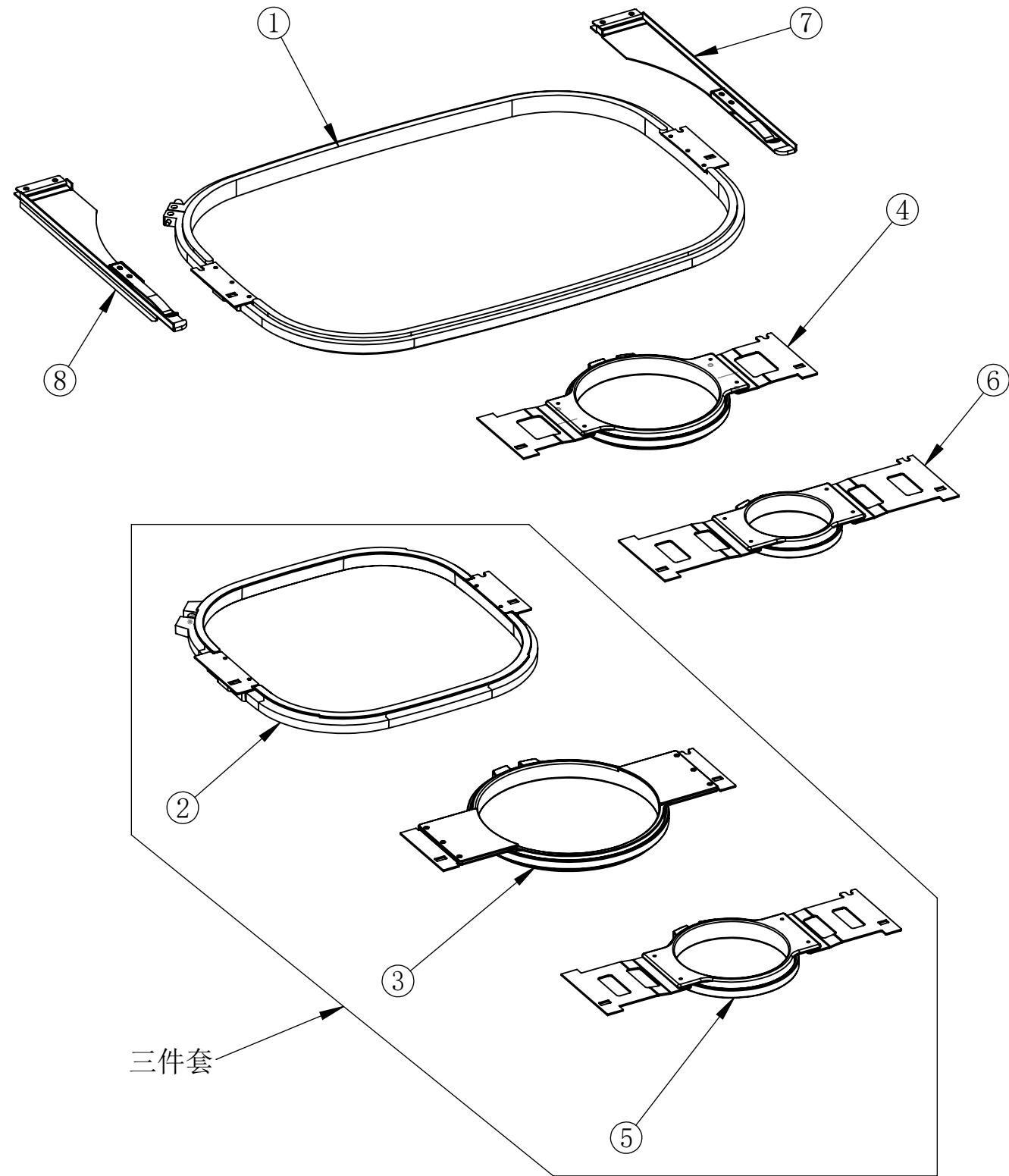
13 Stand 底架



13 Stand 底架

No.	Chinese Description	Description	Part No.	Qty
1	Y400铁架侧脚	长度685 高度645 宽度87		2
2	下方盘	长度370 宽度203	313010002	1
3	下方盘-M式Y400B	长度390 宽度203	313010019	
4	横档	长度370 宽度77		3
5	横档-M式Y400B	长度390 宽度77		
6	机垫螺丝M14	Adjust Bolt	210020001	4
7	脚轮-3寸（D75）	Casor	210010006	2
8	脚轮	Casor	210010007	2
9	底架减震胶垫	Rubber Mat	105120001	4

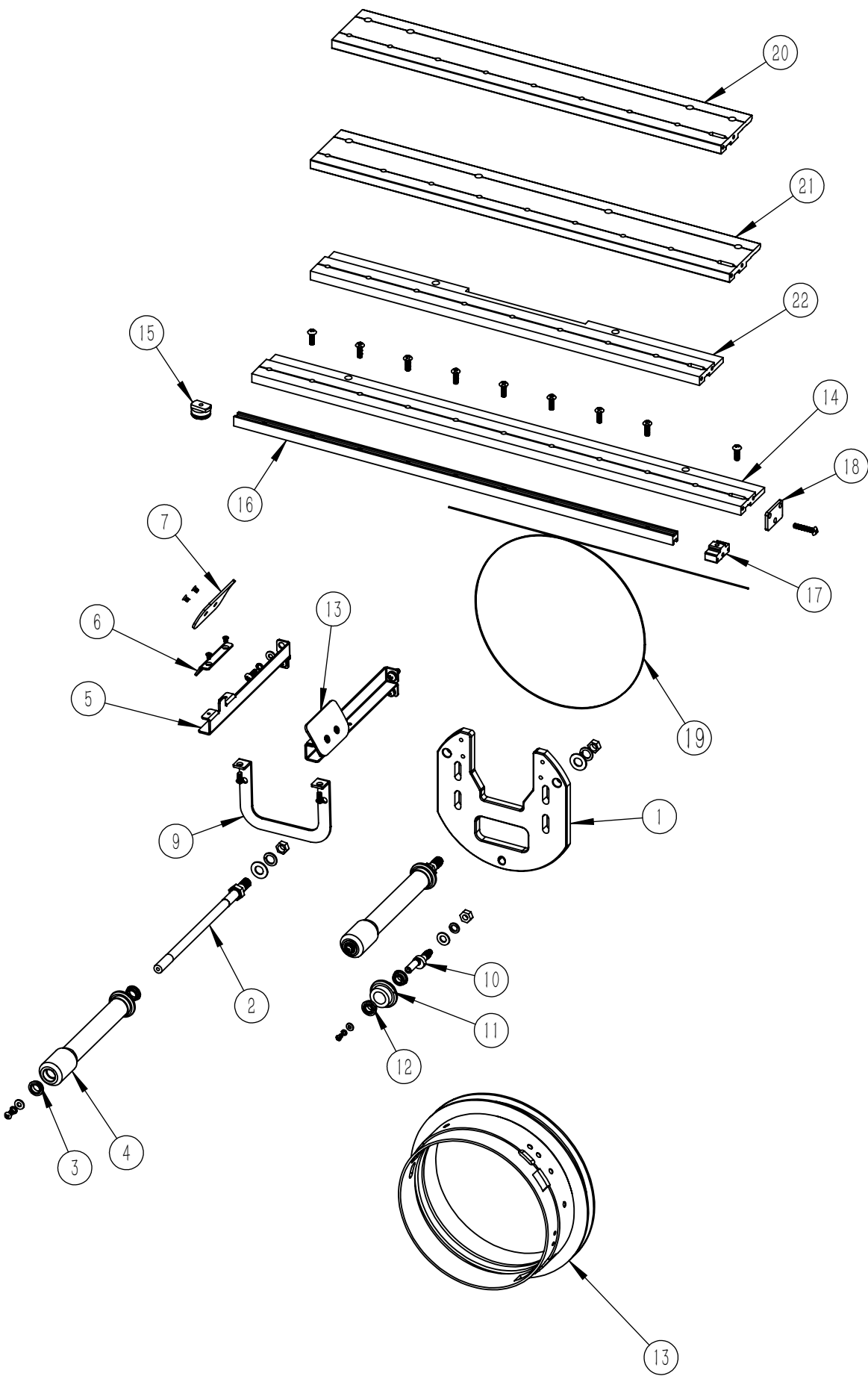
16. Embroidery Frame 绷架



16. Embroidery Frame 绷架

No.	Chinese Description	Description	Part No.	Qty
1	马头机绷架360X540绿色	Rectangle Frame-360X540	316010007	1
2	马头机绷架300X300绿色	Rectangle Frame-300X300	316010005	1
3	马头机绷架D200绿色	Round Frame-D200	316010004	1
4	马头机绷架D150绿色	Round Frame-D150	316010003	1
5	马头机绷架D120绿色	Round Frame-D120	316010002	1
6	马头机绷架D90绿色	Round Frame-D90	316010001	1
7	马头右扶手283	Frame Bracket Set-R	105190009	1
8	马头左扶手283	Frame Bracket Set-L	105190008	1
三件套	马头机绷架300X300绿色	Rectangle Frame-300X300	316010005	1
	马头机绷架D200绿色	Round Frame-D200	316010004	1
	马头机绷架D120绿色	Round Frame-D120	316010002	1

17-1 Cap Frame parts 帽驱动组件

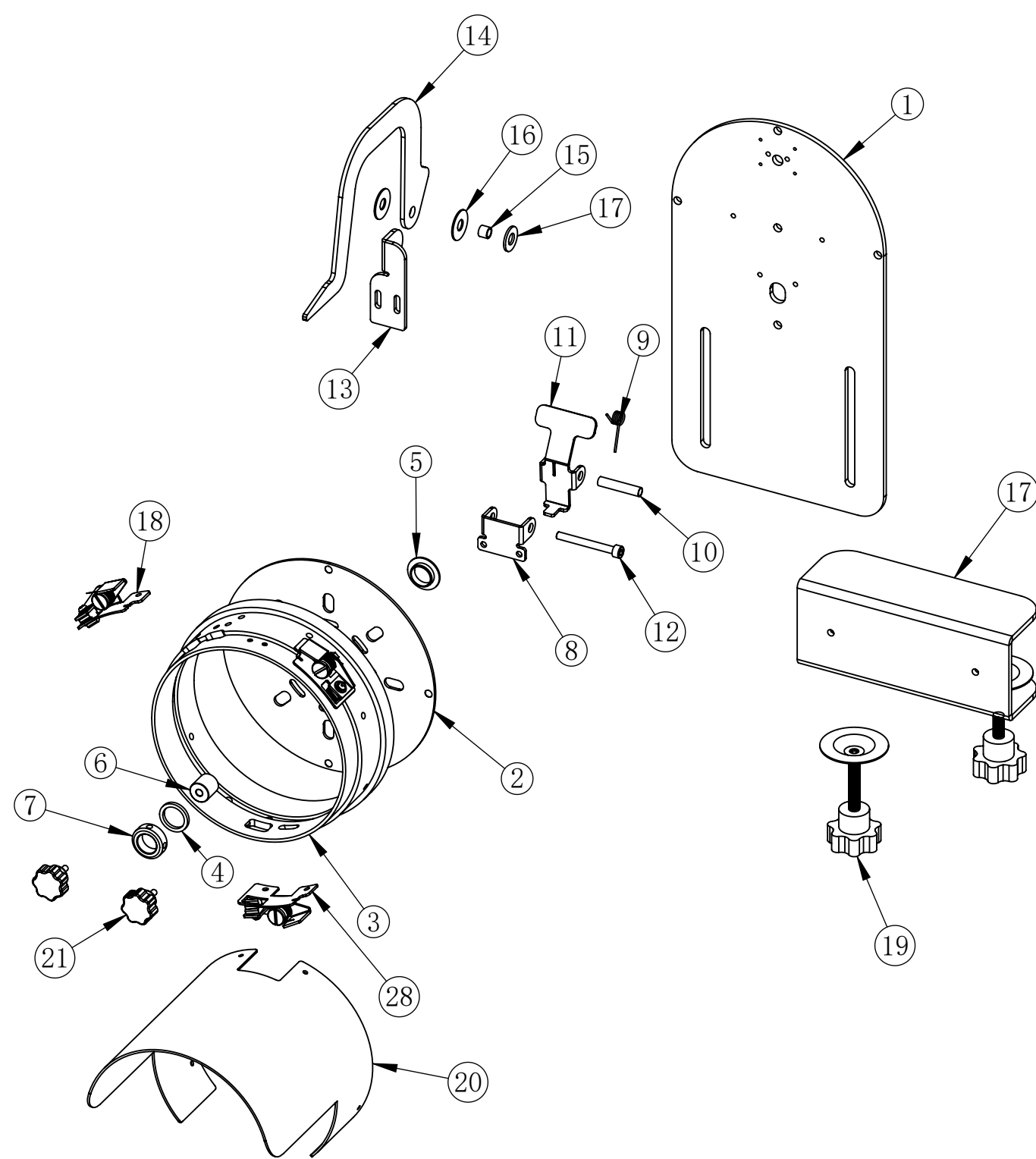


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17-1 Cap Frame parts 帽驱动组件

No.	Chinese Description	Description	Part No.	Qty
1	帽驱动底板	Cap frame main support	103240021	1
2	导向轮轴	Shaft	103240024	2
3	轴承MFL2622	Bearing MFL2622	202010037	4
4	尼龙棒	Nylon rod	103240023	2
5	导向支撑左	Support-L	103240025	1
6	导向板调节座	Support plate	103240028	1
7	帽导向板	Minor support plate	103240029	1
8	导向支撑右	Support-R	103240026	1
9	左右支撑加强版	U stand	103240036	1
10	偏心销	Pin shaft	103240004	1
11	尼龙滚轮	Trolley	103240030	1
12	轴承MFL2822	Bearing MFL2822	202010036	2
13	帽圈	Cap tube	103240022	1
14	马头机帽框联结板L490	Cap frame support plate	103240045	1
15	驱动滑轮M4XD17T10	Nylon wheel	103240042	1
16	帽驱动板导轨	Plastic bar	103240044	1
17	钢丝张紧块	Adjustment slider	103240039	1
18	驱动板调节座 (28X18X2.5)	Adjustment plate	103240041	1
19	钢丝	Steel wire	103240048	1
20	高速帽机帽框联接板-TJ400	Cap Frame Support Plate	103240040	1
21	高速帽机帽框联接板-TJ520	Cap Frame Support Plate	103240046	1
22	帽框联结板L390	Peaks connecting plate	103240047	1

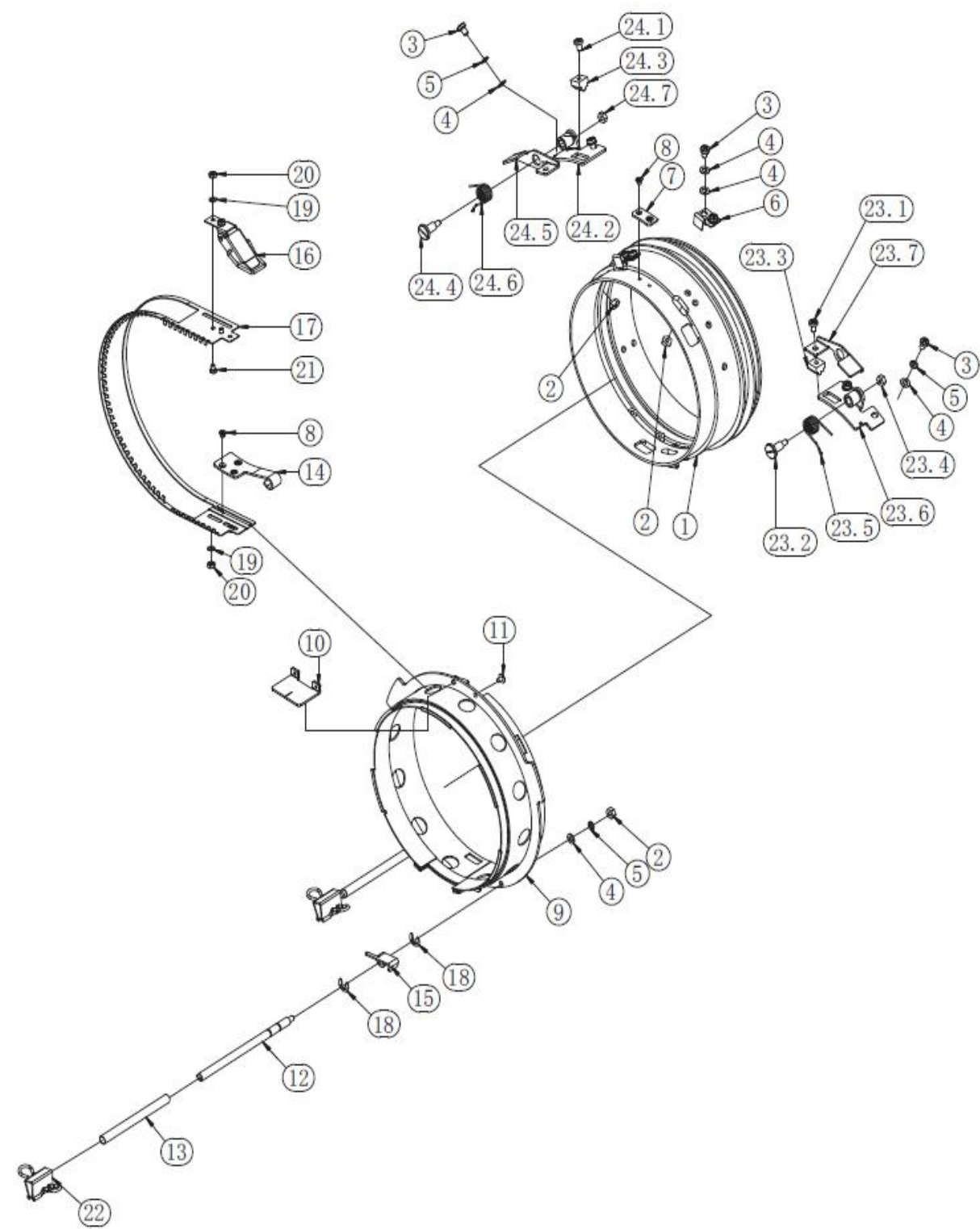
17-2 Cap Frame Parts 帽座组件



17-2 Cap Frame Parts 帽座组件

No.	Chinese Description	Description	Part No.	Qty
1	帽架支架平板 - 带旋转	Cap Frame Main Su	110200003	1
2	帽架帽圈后板	Back Palte	110200004	1
3	帽座帽圈	Cap Tube	110200005	1
4	轴芯尼龙隔套	Ring	110200006	1
5	轴芯耐磨衬套	plastics Collar	110200007	1
6	轴芯 - 旋转	Pin	110200008	1
7	轴芯挡圈	Collar	110200009	1
8	扳扣底板	Trigger Base Plate	110200010	1
9	扳扣扭簧	Trigger Spring	110200011	1
10	扳扣转轴	Trigger Shaft	110200012	1
11	扳扣板	Trigger	110200013	1
12	M5螺丝 - 45半牙	Screw		1
13	对位板底板	Location Base Plate	110200014	1
14	对位板	Location Plate	110200015	1
15	对位板空心转轴	Location Shaft	110200016	1
16	尼龙垫片D22d8H1	Insulation Spacer	110200017	2
17	帽架支架U板	Support U Plate	110200019	1
18	帽圈卡扣组件A	Snap Set A	317010011	1
28	帽圈卡扣组件B	Snap Set B	317010012	2
19	帽座手柄A	Handle A	103240011	2
20	帽檐	Brim of a hat	103240006	1
21	梅花手柄螺丝M4L10	Screw	110200055	2

18. Cap Stand Frame 帽架



18. Cap Stand Frame 帽架

No.	Chinese Description	Description	Part No.	Qty
1	帽管	Cap tube		
2	螺母M4	Nut M4		
3	十字槽扁圆头螺钉	Truss head screws M4*6	201160406-3	
4	垫圈M4	Washer M4	201210410-2	
5	弹垫M4	Spring washer M4		
6	弹片	Shrapnel		
7	定位块	Positioning block		
8	十字槽沉头螺钉M3*4	Counterbore screws M3*4	201130304-2	
9	夹	Clamp		
10	定位块	Positioning block		
11	六角头螺钉M3*4	Hex head cap screws M3*4	201460304-1	
12	帽架支柱	Hat rack strut		
13	橡胶衬套	Rubber bushing		
14	锁扣	Tie head cap		
15	锁钩	Lock hook		
16	锁	Lock		
17	夹帽片	Cap strapping rod		
18	E型圈	E-Ring-6		
19	垫圈M4	Washer M4	201210410-2	
20	螺母M3	Nut M3	201350322	
21	六角头螺钉M3*4	Hex head cap screws M3*4	201460304-1	
22	夹子	Clip		
23	帽盖组件A	Cap casing A		
23.1	十字槽扁圆头螺钉	Truss head screws M4*6	201160406-3	
23.2	带卡盘螺丝	Screw with chucker		
23.3	帽盖A	Cap casing		
23.4	螺母M4	Nut M4	201350422	
23.5	收宿弹簧	Collet spring		
23.6	夹座	Clamp base		
23.7	夹座A	Clamp base A		
24	夹座B	Clamp base B		
24.1	十字槽扁圆头螺钉	Truss head screws M4*6	201160406-3	
24.2	夹座B	Clamp base B		
24.3	帽盖组件	Cap casing		
24.4	带卡盘螺丝	Screw with chucker		
24.5	帽盖B	Cap casingB		
24.6	收宿弹簧B	Collet spring B		
24.7	螺母M4	Nut M4	201350422	