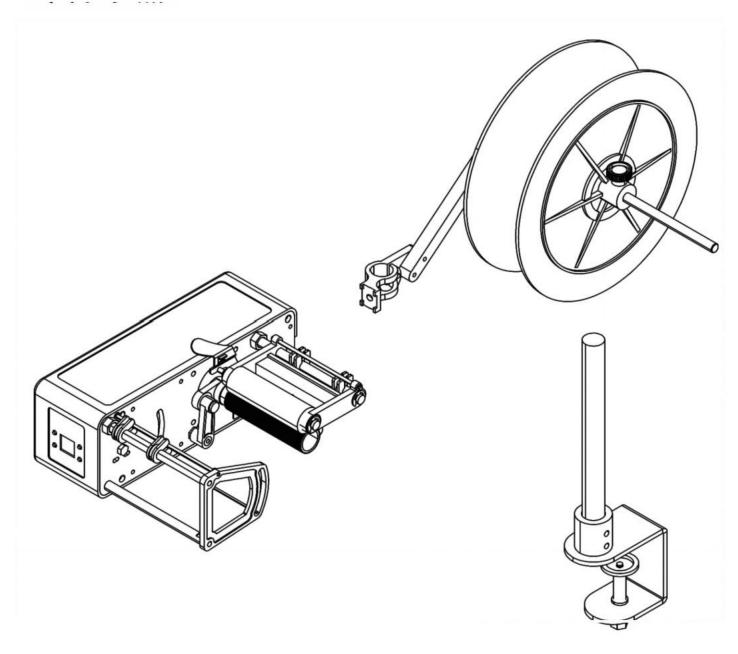
## Parts Manual

## NO.TFS/TFU-15



## Display panel function operation instructions



Operation instructions

- 1. After the controller is powered up, the display panel displays the feeding speed is "50".
- 2. Press "+" function keys to increase the speed.

  Press "-" function keys to
- Press "-" function keys to decrease the speed.
- 3. The speed adjustable range is "1--99", corresponding motor speed is 0---800r/min.



Operation instructions:

1. Press the "Delay" to enter the delay stop function settings.

The default minimum delay time is displayed as "0.0"

- Press "+"function keys to increase the delay time. Press "-"function keys to reduce the delay time.
- 3. The adjustable delay time range is "0.0---9.9" seconds.

