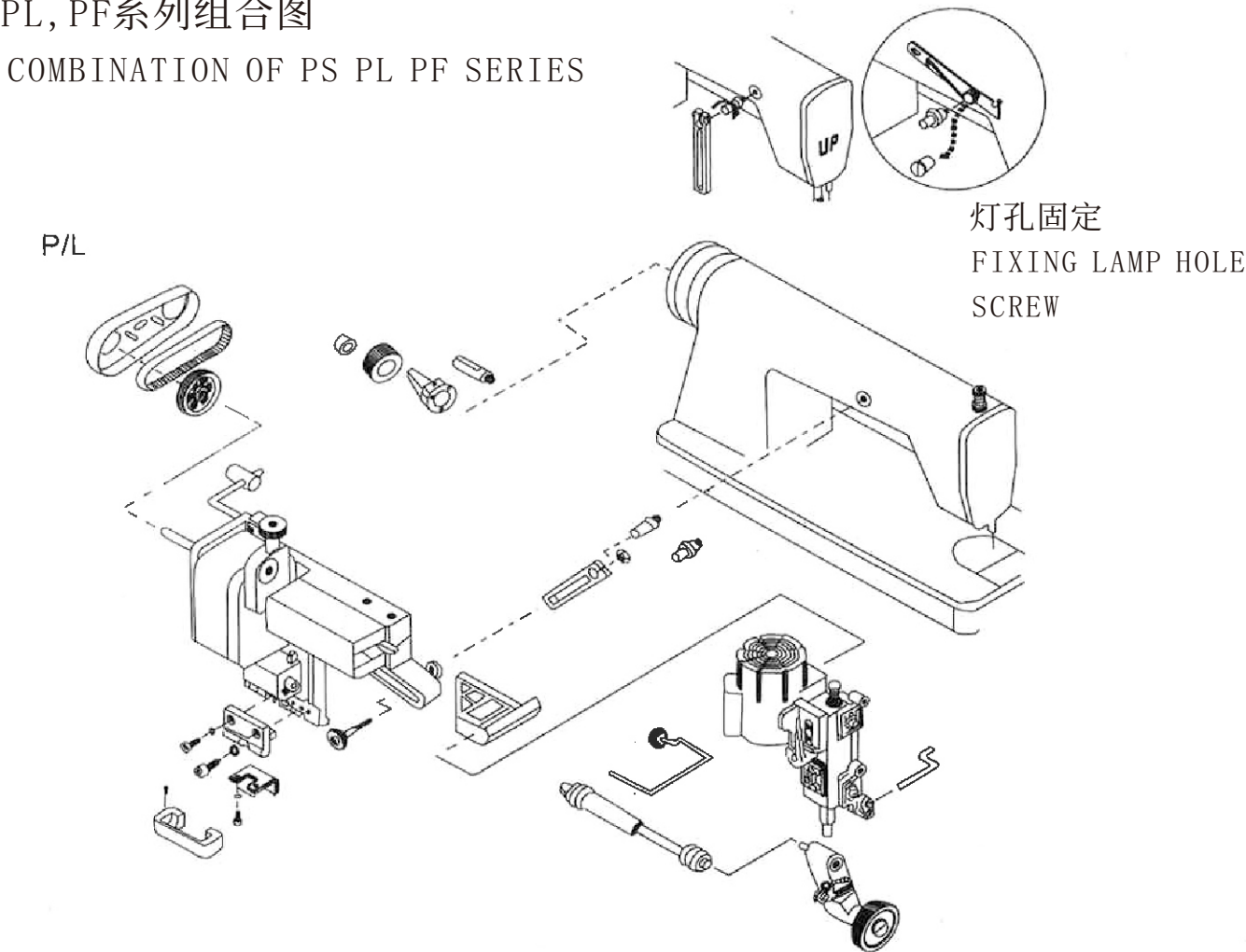


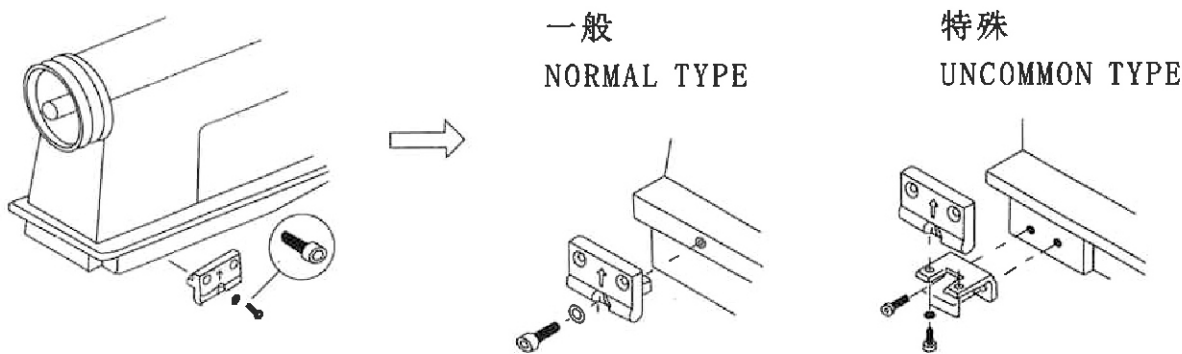
PS, PL, PF系列组合图
THE COMBINATION OF PS PL PF SERIES



灯孔固定
FIXING LAMP HOLE
SCREW



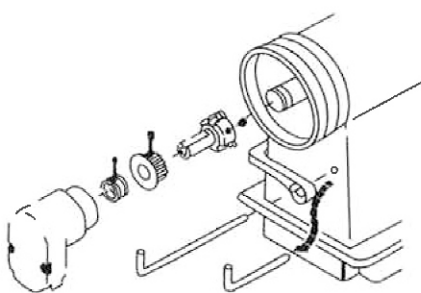
更换橡胶铰链
REPLACE THE RUBBER HINGE



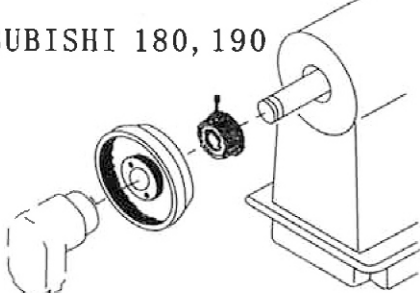
一般
NORMAL TYPE

特殊
UNCOMMON TYPE

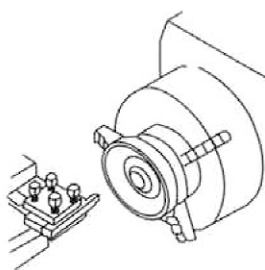
皮带轮螺栓
STUDS FOR PULLEYS



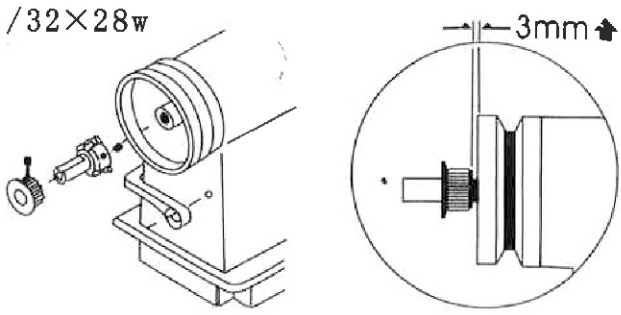
MITSUBISHI 180, 190



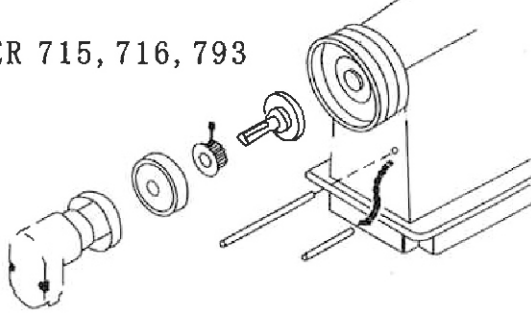
A. 车削平面及内外框
LATHING A SURFACE



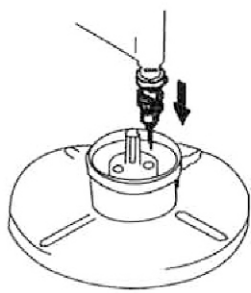
JUKI: 5/16×24W
BROTHER: 11/32×28W



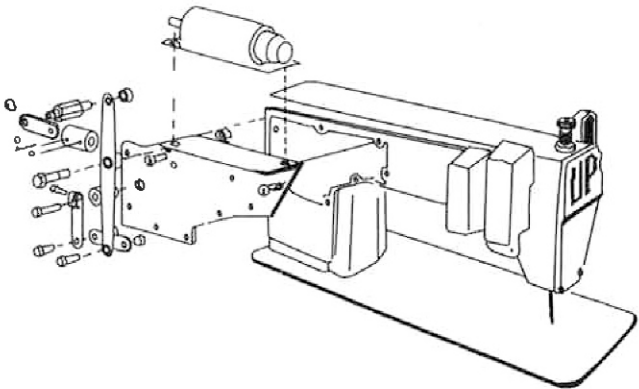
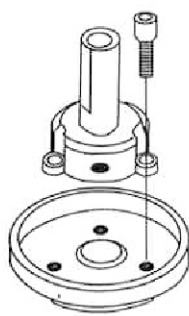
BROTHER 715, 716, 793



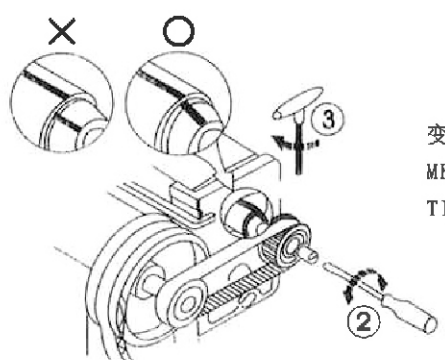
B. 使用Ø3. 3锁孔M4攻牙
USING DRILL SIZE Ø3.
3 TAPPING WITH SIZE M4



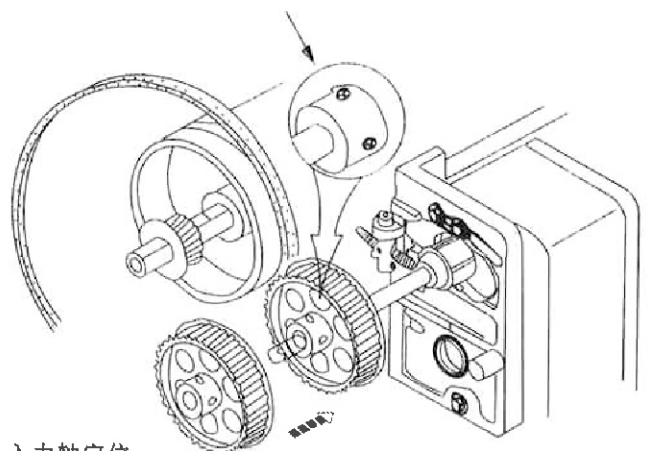
C. 固定
FIXING



AK装置移位配件组适用于JUKI AK 34, 34,
84, 85
RELOCATION ASSEMBLY FOR JUKI AK DEVICE
34, 35, 84, 85

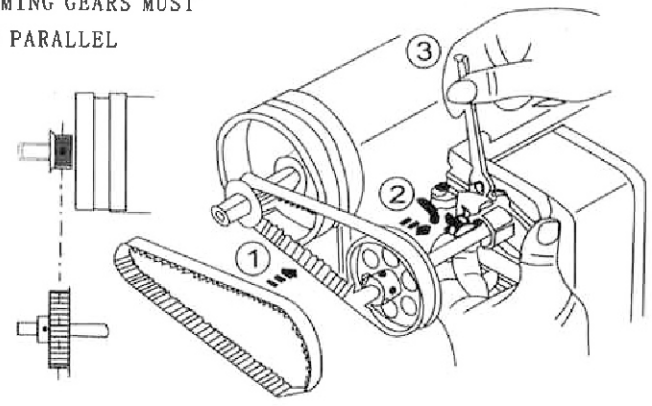


变速机的红线对齐入力粗细线后，上紧时规齿轮螺丝
MEET THE BOTH RED LINE ON TRANSMISSION INPUT SHAFT,
TIGHTEN THE TIMING GEAR SCRENA



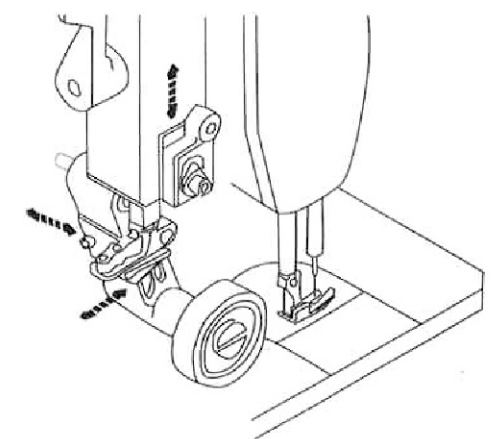
入力轴定位
ADJUST INPUT SHAFT POSITION

时规齿轮要成平行
TIMING GEARS MUST
BE PARALLEL



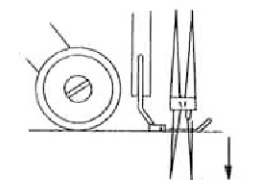
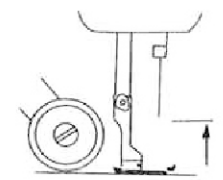
调整时规皮带松紧度
ADJUST TENSION OF
TIMING BELL

拉布轮前后、左右、高低、水平均可调整
ROLLER SET IS ADJUSTABLE FOR EVERY DIRECTION

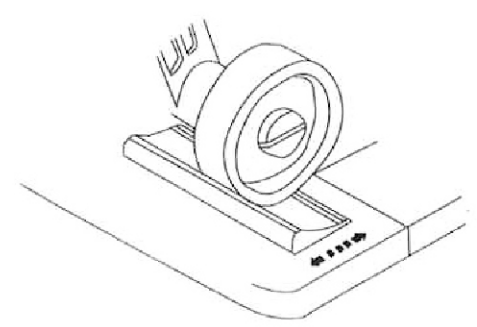


一般针车定位时，车针提升至最高点
GENERAL TYPE, NEEDLE TO
THE TOPPEST POSITION

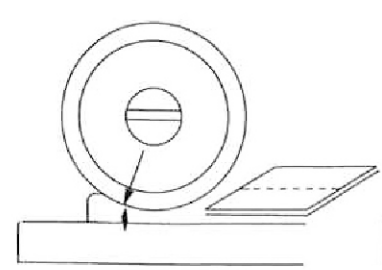
针送针车定位时，车针下
降至最低点
NEEDLE FEED TYPE, NEEDLE
TO THE LOWEST POSITION



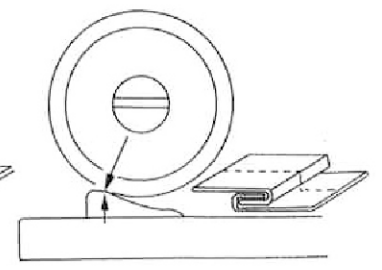
调整底板
ROLLER PLATE ADJUSTING



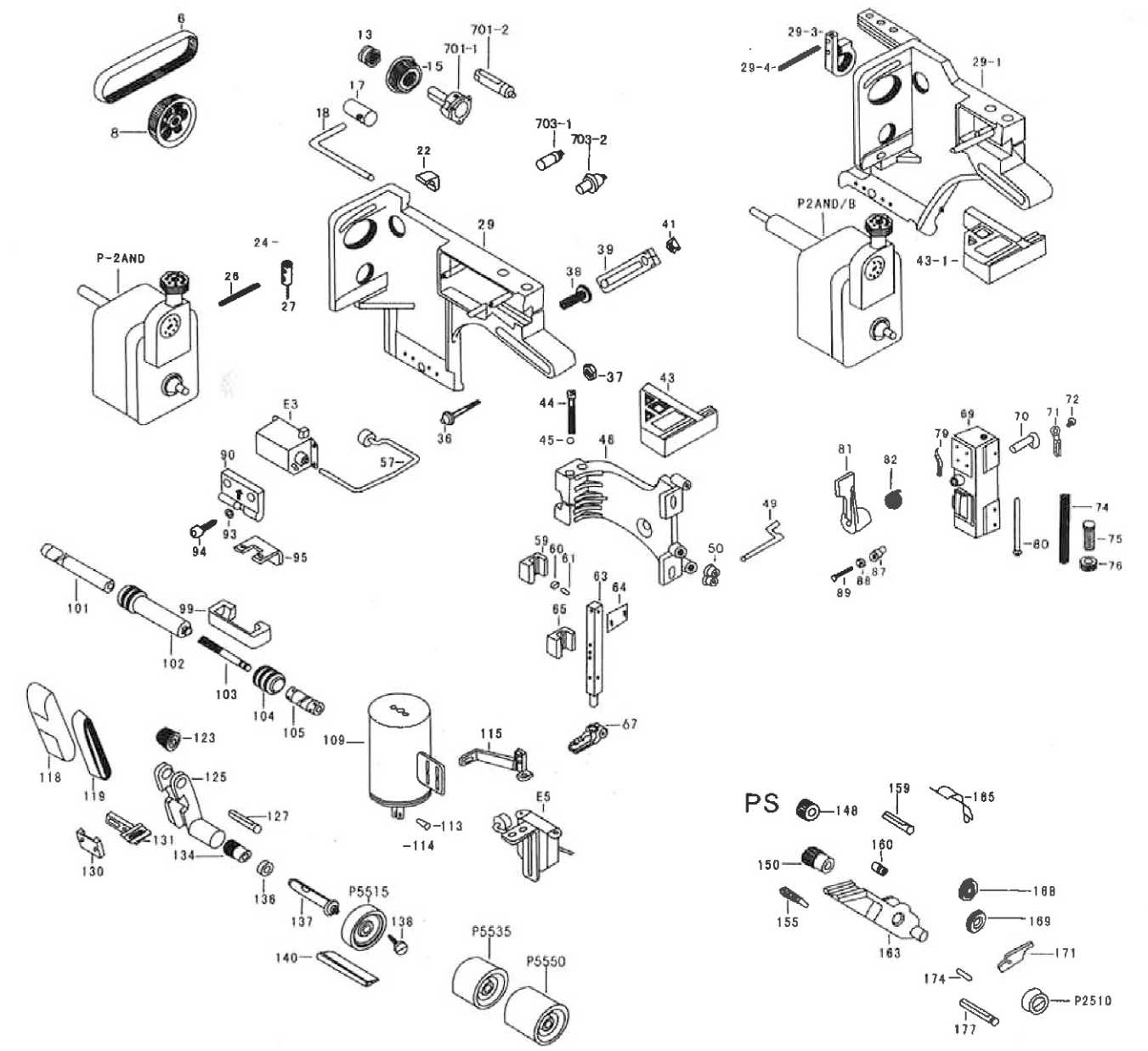
薄物
THIN MATERIAL



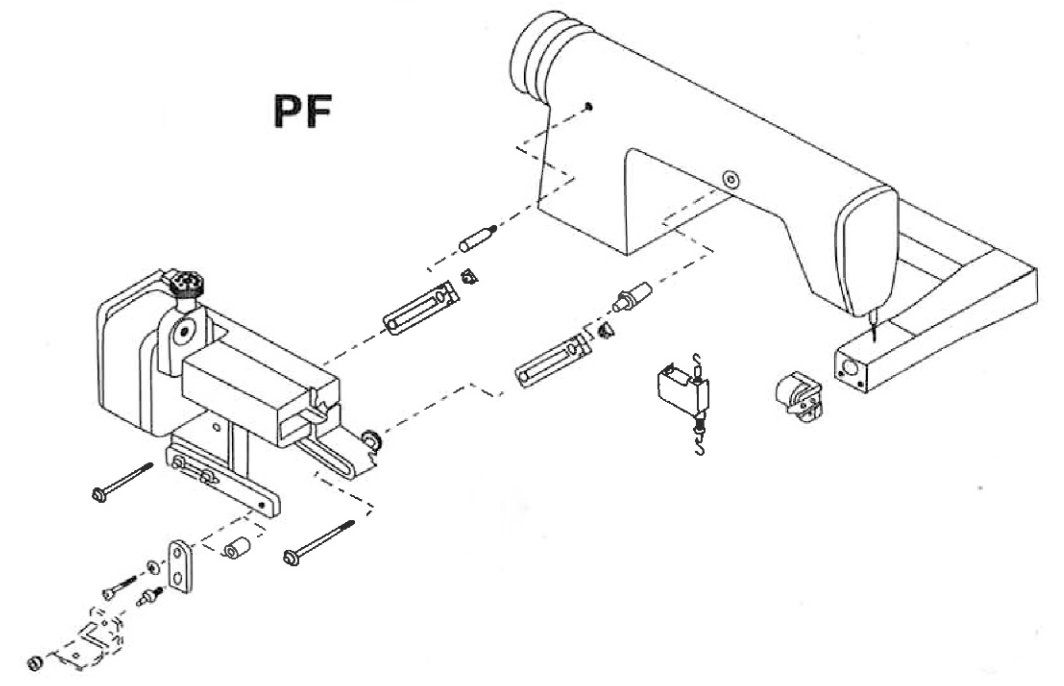
厚物
THICK MATERIAL



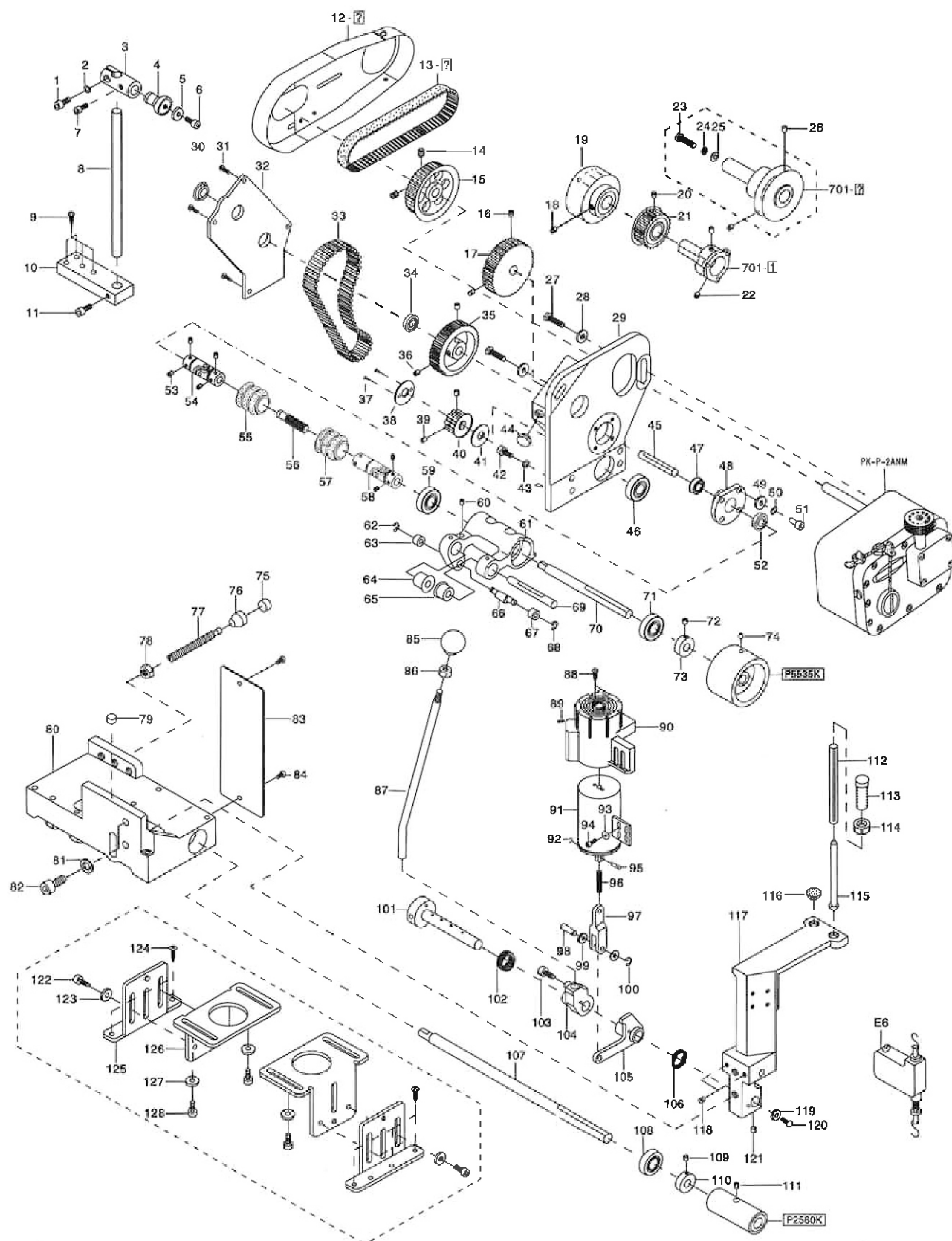
PL



PF



PK PY 系列零件圖 PARTS LIST FOR PK SERIES



安裝步驟 (INSTALLATION INSTRUCTION)

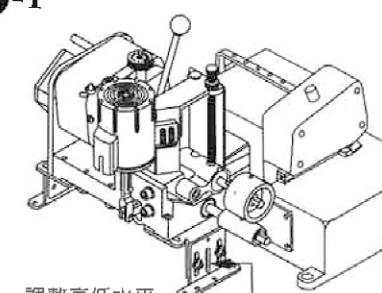
1 上螺柱 (螺柱為選擇性配件)
Put studon (stud is optional parts)

例 1
Example 1

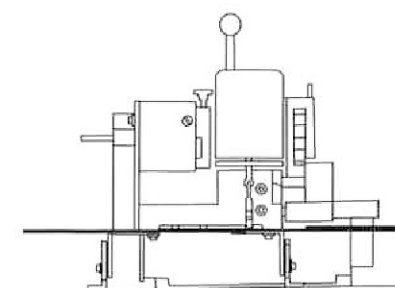
例 2
Example 2

例 3
Example 3

2-1

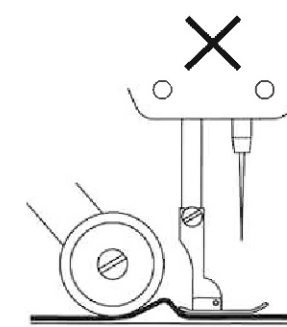
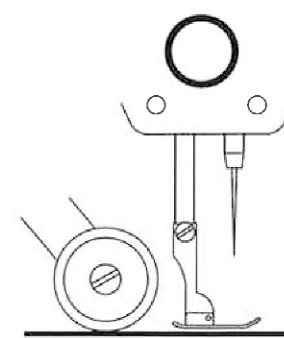
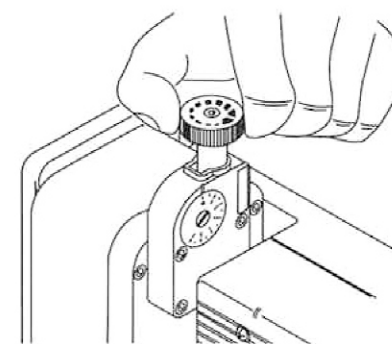


調整高低水平
Adjusting high, low & parallel
Einstellung hoch/tief & parallel
Réglage du haut, bas et parallèle
Asustase superior, inferior y paralelo

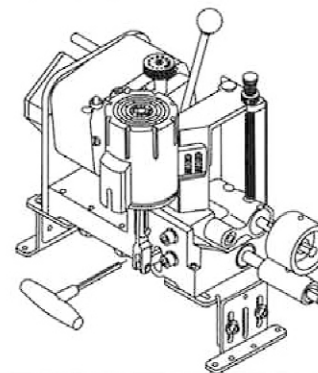


水平
Parallel
Parallél
Parallèle
Paralelo

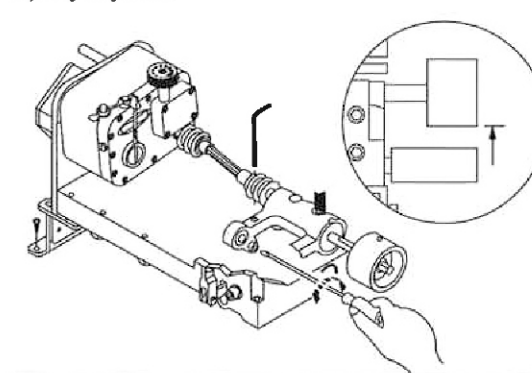
拉布輪的動作量應比送齒稍大，但差率太多時拉布輪及布料則易磨損
The puller's feeding amount should be properly larger than feed dog's to procure even effect on sewn material. but if it is overmuch, either sewn material or roller will be torn easily.

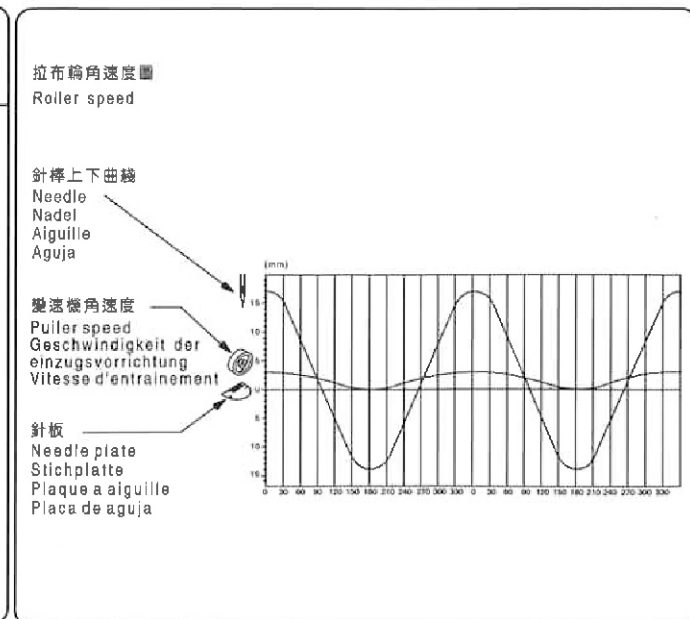
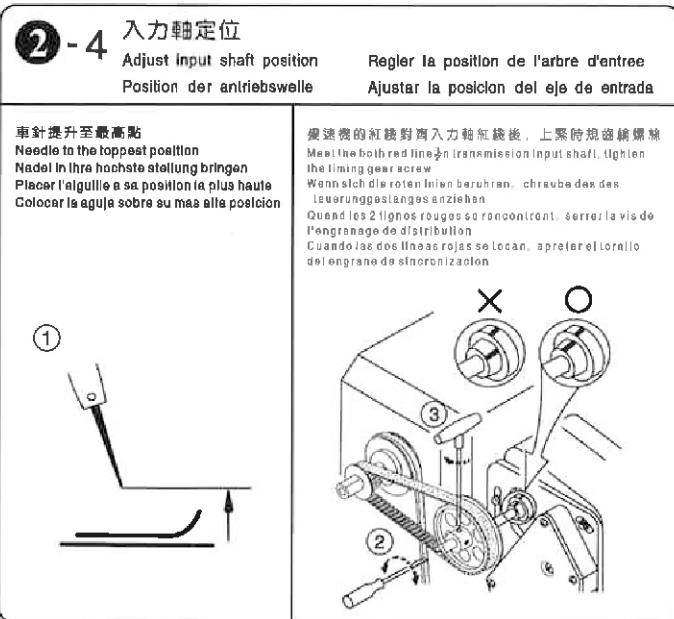
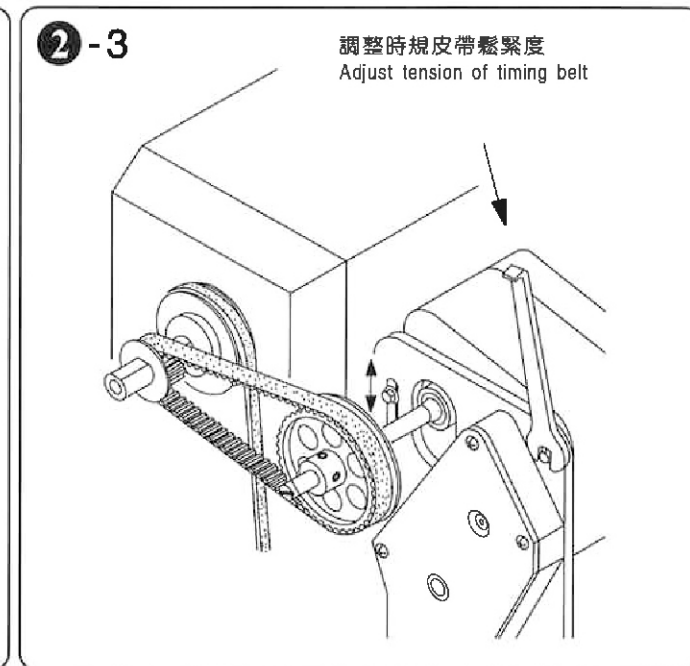
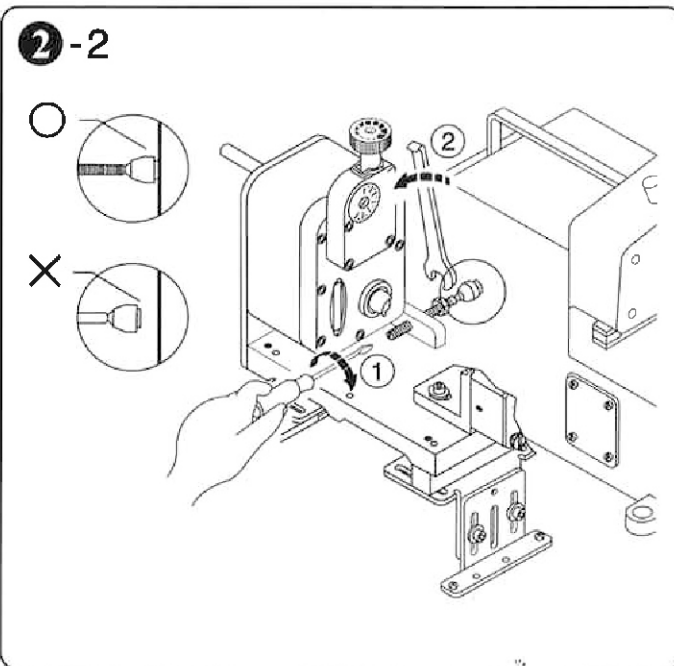
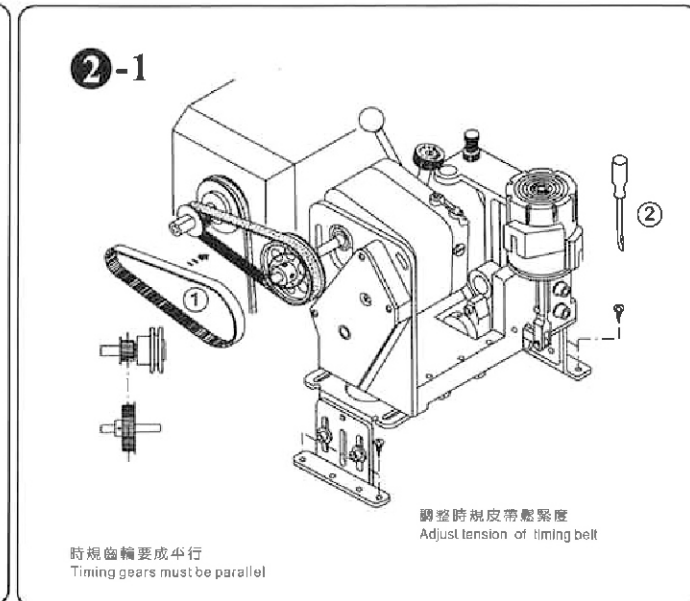
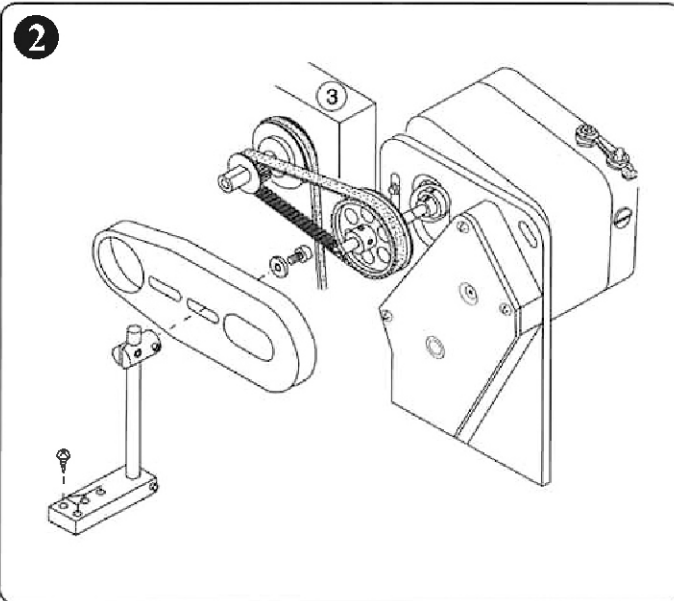


調整角度
Adjusting angle

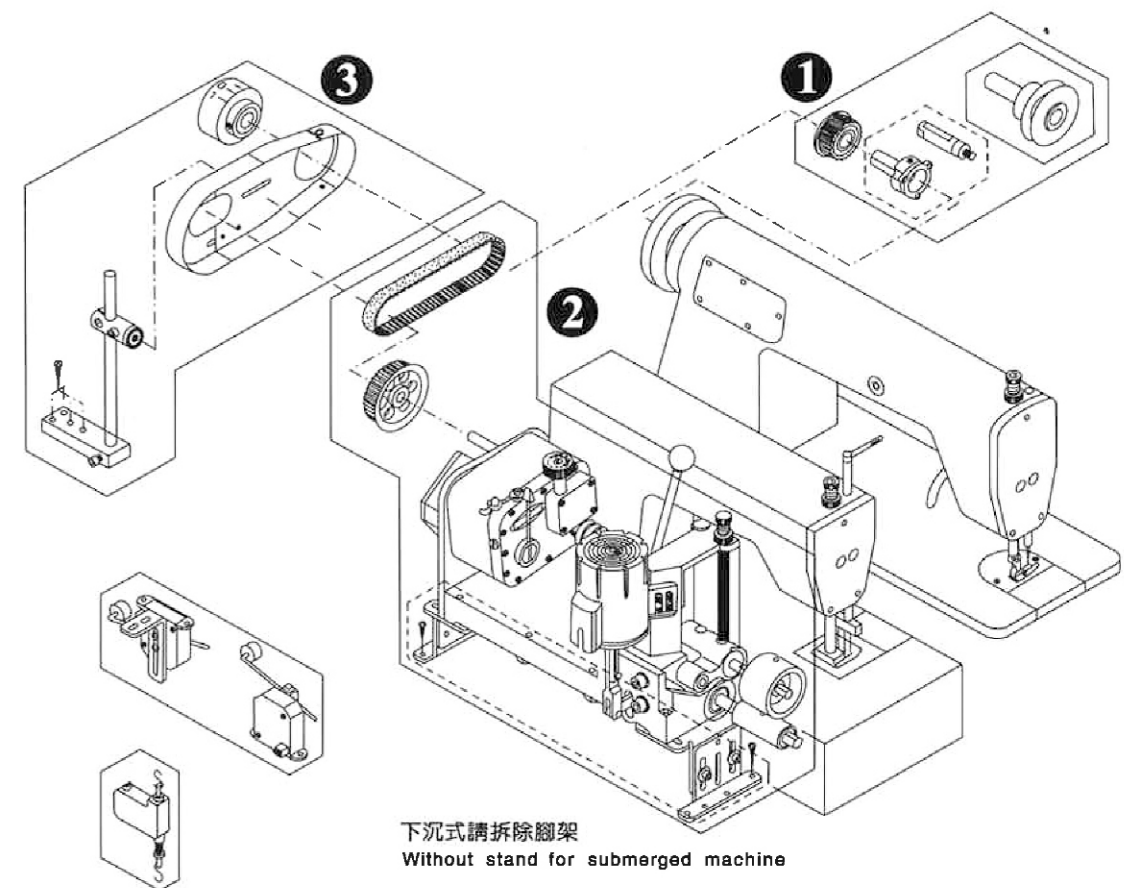


提昇量調整
Adjusting height level





PK, PY 系列組合圖 THE COMBINATION OF PK PY SERIES



浮出式
Floating type

下沉式
Submerged type

